

NOTES

ASSUMED LIVE LOAD ------HS20-44 OR ALTERNATE LOADING.

DESIGN FILL = 4.48 FT. (MIN.) AND 4.92 FT. (MAX.)

FOR OTHER DESIGN DATA AND NOTES SEE STANDARD NOTE SHEET.

THE EXISTING STRUCTURE CONSISTING OF ONE SPAN @ 35'-6", WITH AN 11/2" ASPHALT OVERLAY ON 4" X 8" TIMBER DECK ON 8 LINES OF W16 X 36 I-BEAMS, WITH A CLEAR ROADWAY WIDTH OF 19.3' ON TIMBER CAPS AND TIMBER PILES WITH TIMBER BULKHEADS @ END BENTS 1 AND 2 LOCATED AT THE PROPOSED STRUCTURE, SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY POSTED BELOW THE LEGAL LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY FUTHER DETERIORATE, THIS LOAD LIMITATION MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.

3"Ø WEEP HOLES INDICATED TO BE IN ACCORDANCE WITH THE SPECIFICATIONS.

CONCRETE IN CULVERTS TO BE POURED IN THE FOLLOWING ORDER:

- 1. WING FOOTINGS AND FLOOR SLAB INCLUDING 4"OF BARREL 1 VERTICAL WALLS AND CURTAIN WALLS TO CONSTRUCTION JOINTS.
- 2. THE REMAINING PORTIONS OF BARREL 1 WALLS AND WINGS FULL HEIGHT.
  STAGE II
  1. WING FOOTINGS AND FLOOR SLAB AND INCLUDING 4"OF BARRELS 2 & 3

VERTICAL WALLS AND CURTAIN WALLS TO CONSTRUCTION JOINTS.

- 2. THE REMAINING PORTIONS OF BARRELS 2 & 3 WALLS AND WING FULL HEIGHT.
- 3. ROOF SLAB FOR ALL BARRELS AND HEADWALLS.
- 4. CONSTRUCTION OF SILLS IN BARRELS 1 & 3. THE SILL IN BARREL 1 CAN NOT BE POURED UNTIL THE STREAM IS DIVERTED INTO BARREL 2, AND THE ROCK INLET SILLS ARE IN PLACE.

THE RESIDENT ENGINEER SHALL CHECK THE LENGTH OF CULVERT BEFORE STAKING IT OUT TO MAKE CERTAIN THAT IT WILL PROPERLY TAKE CARE OF THE FILL.

DIMENSIONS FOR WING LAYOUT AS WELL AS ADDITIONAL REINFORCING STEEL EMBEDDED IN BARREL ARE SHOWN ON WING SHEET.

STEEL IN THE BOTTOM SLAB MAY BE SPLICED AT THE PERMITTED CONSTRUCTION JOINT AT THE CONTRACTOR'S OPTION. EXTRA WEIGHT OF STEEL DUE TO THE SPLICES SHALL BE PAID FOR BY THE CONTRACTOR.

AT THE CONTRACTOR'S OPTION, HE MAY SPLICE THE VERTICAL REINFORCING STEEL IN THE INTERIOR FACE OF EXTERIOR WALL AND BOTH FACES OF INTERIOR WALLS ABOVE LOWER WALL CONSTRUCTION JOINT. THE SPLICE LENGTH SHALL BE AS PROVIDED IN THE SPLICE LENGTH CHART SHOWN ON THE PLANS. EXTRA WEIGHT OF STEEL DUE TO THE SPLICES SHALL BE PAID FOR BY THE CONTRACTOR.

AT THE CONTRACTOR'S OPTION HE MAY SUBMIT, TO THE ENGINEER FOR APPROVAL, DESIGN AND DETAIL DRAWINGS FOR A PRECAST REINFORCED CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE CULVERT SHOWN ON THE PLANS. THE DESIGN SHALL PROVIDE THE SAME SIZE AND NUMBER OF BARRELS AS USED ON THE CAST-IN-PLACE DESIGN. FOR OPTIONAL PRECAST REINFORCED CONCRETE BOX CULVERT, SEE SPECIAL PROVISIONS.

- A 3 FOOT STRIP OF FILTER FABRIC SHALL BE ATTACHED TO THE FILL FACE OF THE WING COVERING THE ENTIRE LENGTH OF THE EXPANSION JOINT.
- FOR CULVERT DIVERSION DETAILS AND PAY ITEM, SEE EROSION CONTROL PLANS.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
- FOR CURING CONCRETE, SEE SPECIAL PROVISIONS.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- FOR BOULDERS, SEE SPECIAL PROVISIONS.

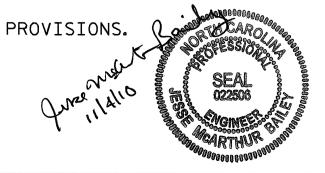
REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL INTO THE WATER. THE CONTRACTOR SHALL REMOVE THE BRIDGE AND SUBMIT PLANS FOR DEMOLITION IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

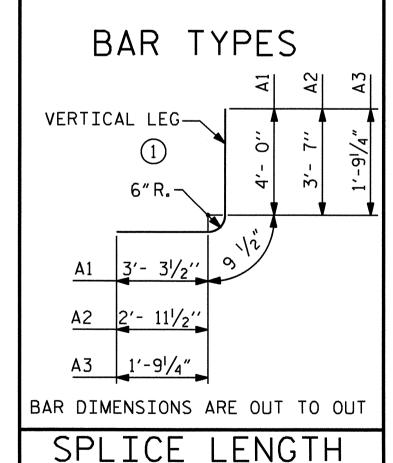
THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS.

INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE AT STATION 13+52.00-L-."

FOR COIR FIBER MAT, SEE SPECIAL PROVISIONS.



BILL OF MATERIAL											
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
A1	186	#6	1	8'-1"	2258	A400	95	#8	STR	18'-4''	4650
A2	186	#7	1	7'-4"	2788	A401	1	#8	STR	17'-1"	46
A3	260	#4	1	4'-4"	753	A402	1	#8	STR	12'-8"	34
	200	<u> </u>	1	-1 1	100	A403	1	#8	STR	8'-3"	22
A100	84	#7	STR	38'-4"	6582	A404	1	#8	STR	3'-10"	10
A101	2	#7	STR	35′-9″	146	A405	1	#8	STR	14'-9"	39
A102	2	#7	STR	31'-0"	127	A406	1	#8	STR	10'-4"	28
A103	2	#7	STR	26'-3"	107	A407	1	#8	STR	5'-11"	16
A104	2	#7	STR	21'-6"	88						
A105	2	#7	STR	16'-9"	68	A425	94	#8	STR	24'-0"	6024
A106	2	#7	STR	12'-0"	49	A426	1	#8	STR	20'-4"	54
A107	2	#7	STR	7'-3"	30	A427	1	#8	STR	16'-0"	43
A108	2	#7	STR	2'-6"	10	A428	1	#8	STR	11'-7"	31
						A429	1	#8	STR	7'-2"	19
A200	103	#6	STR	17'-6"	2707	A430	1	#8	STR	21′-6″	57
A201	1	#6	STR	15'-9"	24	A431	1	#8	STR	17'-1"	46
A202	1	#6	STR	11'-8"	18	A432	1	#8	STR	12'-8"	34
A203	1	#6	STR	7'-7'	11	A433	1	#8	STR	8'-3"	22
A204	1	#6	STR	3'-6"	5	A434	1	#8	STR	3'-10"	10
A205	1	#6	STR	15'-4"	23						
A206	1	#6	STR	11'-3"	17	B1	108	#4	STR	13'-2"	950
A207	1	#6	STR	7′-2″	11	B2	200	#4	STR	10'-4"	1381
						В3	260	#4	STR	13'-2"	2287
A225	102	#6	STR	24'-0"	3677			**************************************			,
A226	1	#6	STR	21'-9"	33	C1	288	#4	STR	27′-11″	5371
A227	1	#6	STR	17'-8"	27						
A228	1	#6	STR	13'-7"	20	D1	6	#6	STR	2'-11"	26
A229	1	#6	STR	9′-6″	14						
A230	1	#6	STR	5′-5″	8	G1	8	#5	STR	38′-7″	322
A231	1	#6	STR	19'-10"	30						
A232	1	#6	STR	15′-9″	24						
A233	1	#6	STR	11'-8"	18	S2	6	#8	STR	38′-7"	618
A234	1	#6	STR	7'-7"	11	S3	6	#8	STR	18'-6"	296
A235	1	#6	STR	3′-6″	5	S4	6	#8	STR	24'-2	387
						REINF	ORCING	STEEL		= 526	50 LBS
A300	91	#8	STR	38'-4"	9314						
A301	2	#8	STR	34'-9"	186	IATOTAL	L ST	RUCT	URE	QUANT	TITIES
A302	2	#8	STR	30′-4″	162						
A303	2	#8	STR	25′-11″	138	CLASS A	CONCRE	TE			
A304	2	#8	STR	21′-6″	115	BARREL (	a 4.	918	CY/FT_	265.6	C.Y.
A305	2	#8	STR	17'-1"	91	]			-		The state of the s
A306	2	#8	STR	12'-8"	68	WING ET			54.1	······································	C.Y.
A307	2	#8	STR	8'-3"	44	ATOT	\L		319.	7	C.Y.
A308	2	#8	STR	3′-10″	20						
						REINFORG	CING ST	EEL	EOCE		
										$\sim$	



AR DIMENSIONS ARE OUT TO OUT

SPLICE LENGTH

BAR SIZE LENGTH

A200 #6 3'-2"
A400 #8 4'-0"
B1 #4 1'-9"
B3 #4 1'-9"
C1 #4 1'-11"

52650 LBS. BARREL 3131 WINGS ETC. LBS. 55781 TOTAL LBS. CULVERT EXCAVATION LUMP SUM FOUNDATION CONDITIONING MATERIAL 147 TONS REMOVAL OF EXISTING STRUCTURE LUMP SUM BOULDERS 110 TONS COIR FIBER MAT 420 SQ. YDS.

F. A. PROJECT NO. BRZ-1880 (1

PROJECT NO. B-4062

CATAWBA COUNTY

STATION: 13+52.00 -L-

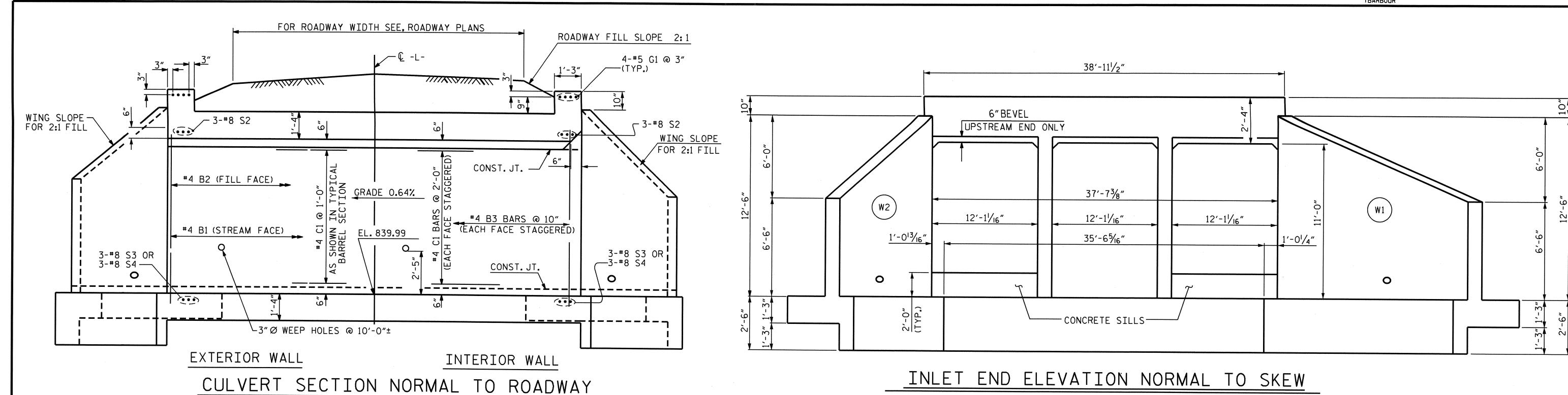
SHEET 1 OF 7 REPLACES BRIDGE #127

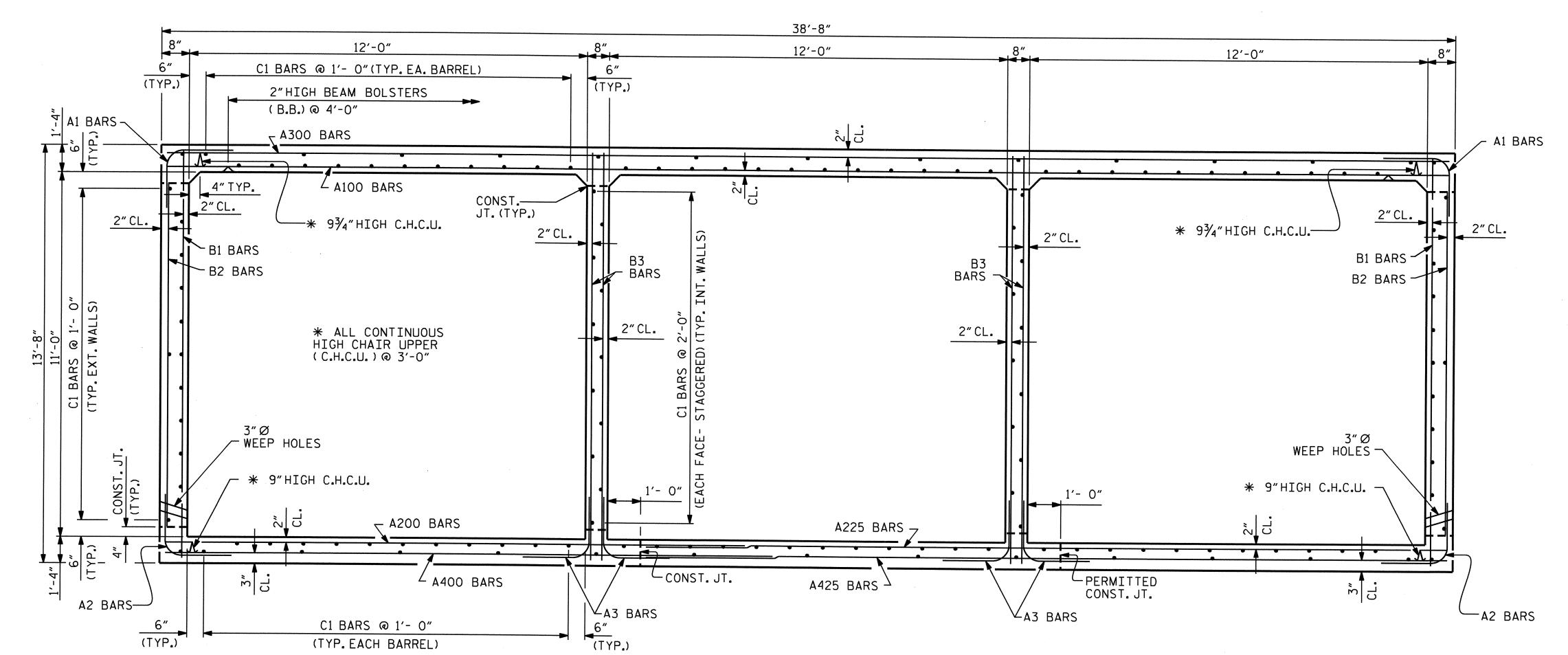
DEPARTMENT OF TRANSPORTATION
RALEIGH

TRIPLE 12 FT.X 11 FT. CONCRETE BOX CULVERT 83°-00'-00" SKEW

		SHEET NO.				
NO.	BY:	DATE:	NO.	BY:	DATE:	C-1
1			3			TOTAL SHEETS
2			4			7

\_\_\_\_





PROJECT NO. B-4062 CATAWBA \_\_ COUNTY

WING FOOTING

STATION: 13+52.00 -L-

SHEET 2 OF 7

<sup>L</sup>FLOOR SLAB-

CONST.JT.

DETAIL

CONNECTION OF WING FOOTING

AND FLOOR SLAB WHEN SLAB

IS THICKER THAN FOOTING

FLOOR SLAB-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

TRIPLE 12 FT.X 11 FT. CONCRETE BOX CULVERT 83°-00'-00" SKEW

		SHEET NO.				
NO.	BY:	DATE:	NO.	BY:	DATE:	C-2
1			3			TOTAL SHEETS
2			4			7

RIGHT ANGLE SECTION OF BARREL

DATE : 6-7-10 DATE : 9-7-10

DATE : NOV. 1971
DATE : NOV. 1971

SPECIAL

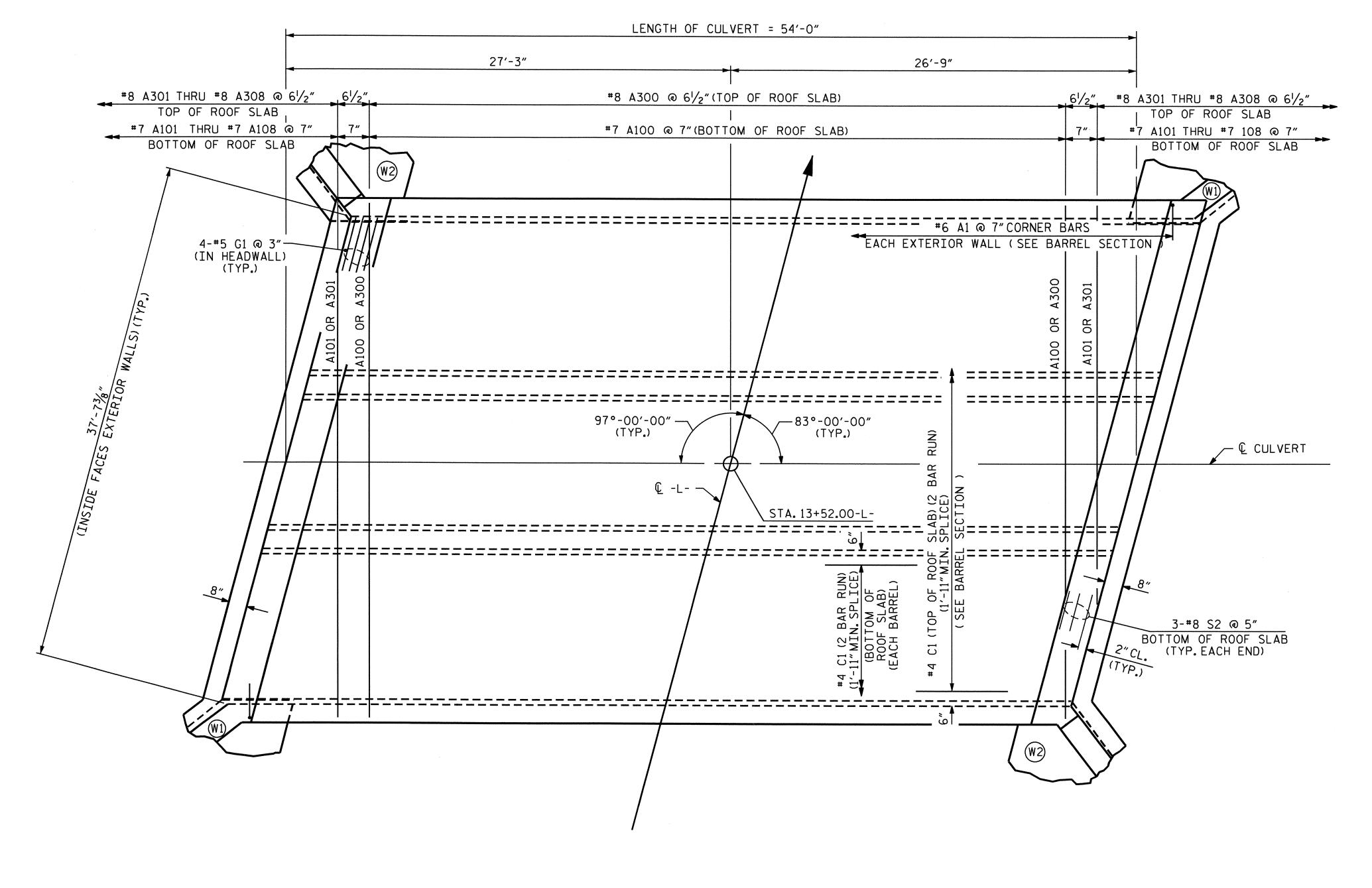
STANDARD

ASSEMBLED BY : H. T. BARBOUR
CHECKED BY : D. A. GLADDEN

DRAWN BY : R.F. HOLMES
CHECKED BY : J.A. JOHNSON

CHECKED BY :\_

THERE ARE 144 "C" BARS IN SECTION OF BARREL.



PLAN - ROOF SLAB

PROJECT NO. B-4062

CATAWBA COUNTY

STATION: 13+52.00 -L-

SHEET 3 OF 7

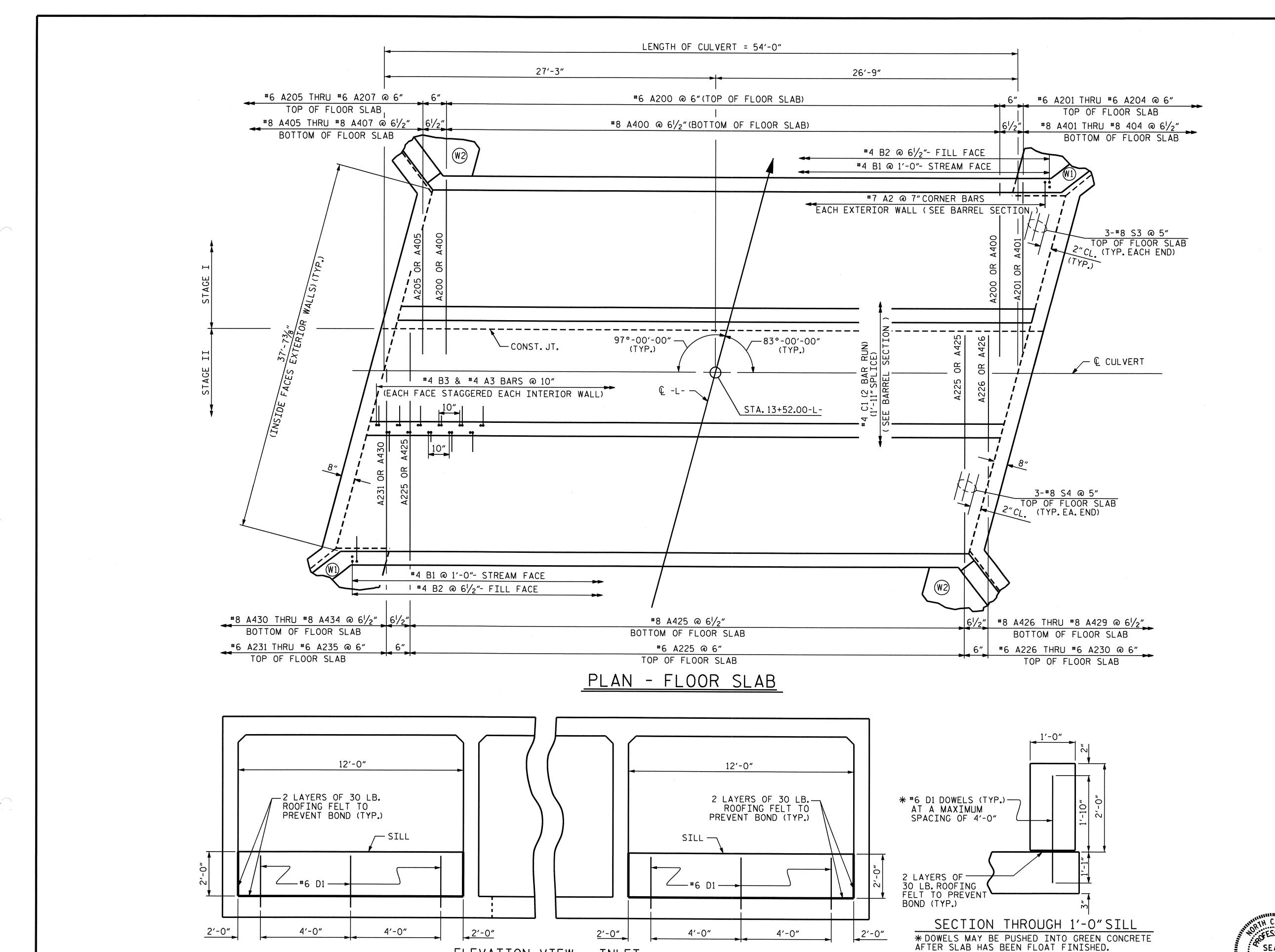
DEPARTMENT OF TRANSPORTATION
RALEIGH

TRIPLE 12 FT. X 11 FT. CONCRETE BOX CULVERT 83°-00'-00" SKEW

	REVISIONS							
NO.	BY:	DATE:	NO.	BY:	DATE:	C-3		
1			3			TOTAL SHEETS		
2			4			7		

DRAWN BY: H. T. BARBOUR DATE: 5-5-10
CHECKED BY: D. A. GLADDEN DATE: 9-7-10

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tbarbour



PROJECT NO. B-4062

CATAWBA COUNTY

STATION: 13+52.00 -L-

SHEET 4 OF 7

THE SILL IN BARREL 1 CAN NOT BE POURED UNTIL THE STREAM IS DIVERTED INTO BARREL 2, AND THE ROCK INLET SILLS ARE IN PLACE.

DEPARTMENT OF TRANSPORTATION
RALEIGH

TRIPLE 12 FT.X 11 FT. CONCRETE BOX CULVERT 83°-00'-00" SKEW

REVISIONS

NO. BY: DATE: NO. BY: DATE: C-4

1 3 TOTAL SHEETS
7

CULVERT SILL DETAILS

<u>ELEVATION VIEW - INLET</u>

(INLET END ONLY)

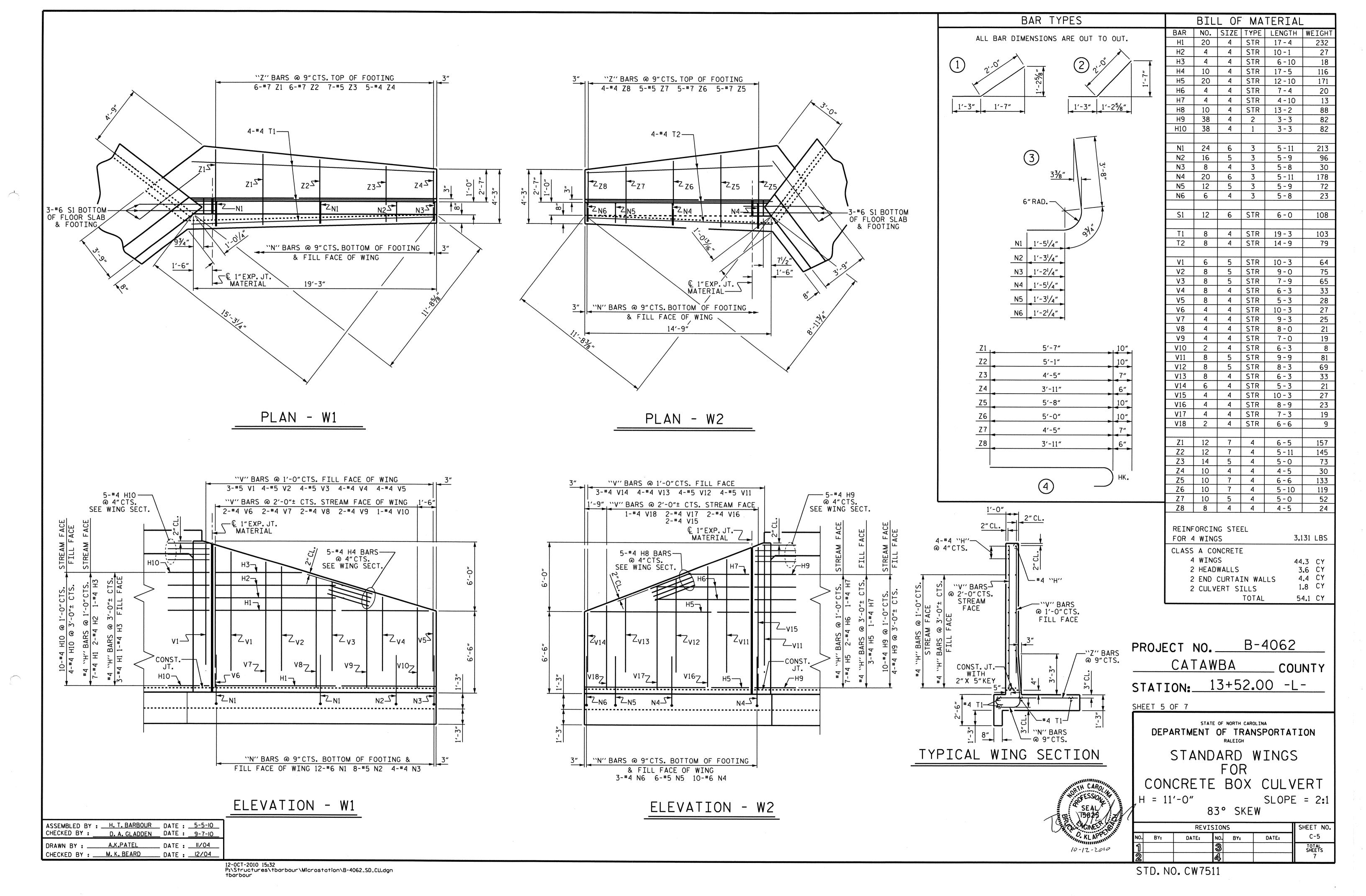
D. A. GLADDEN
DATE: 9-7-10

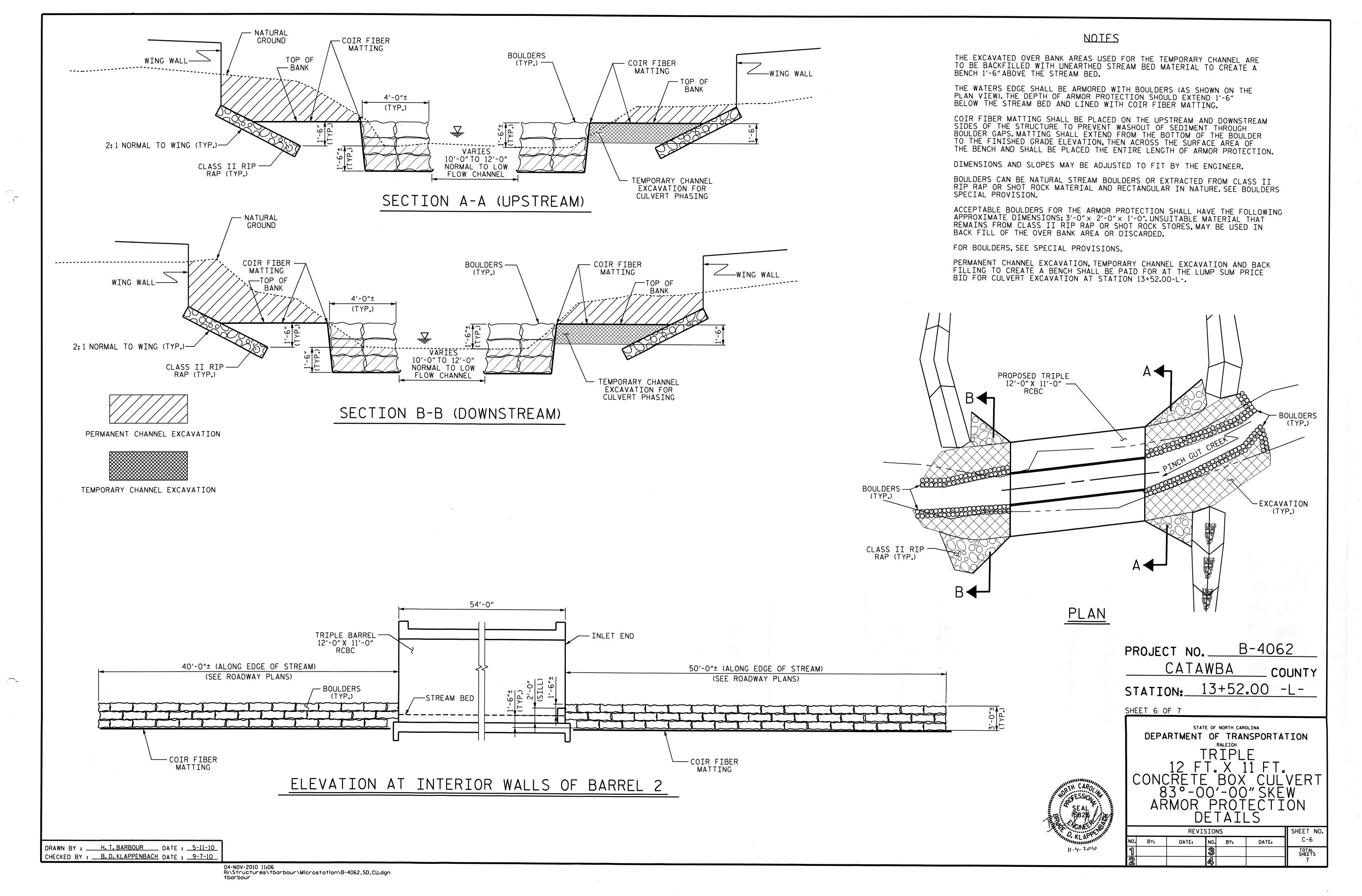
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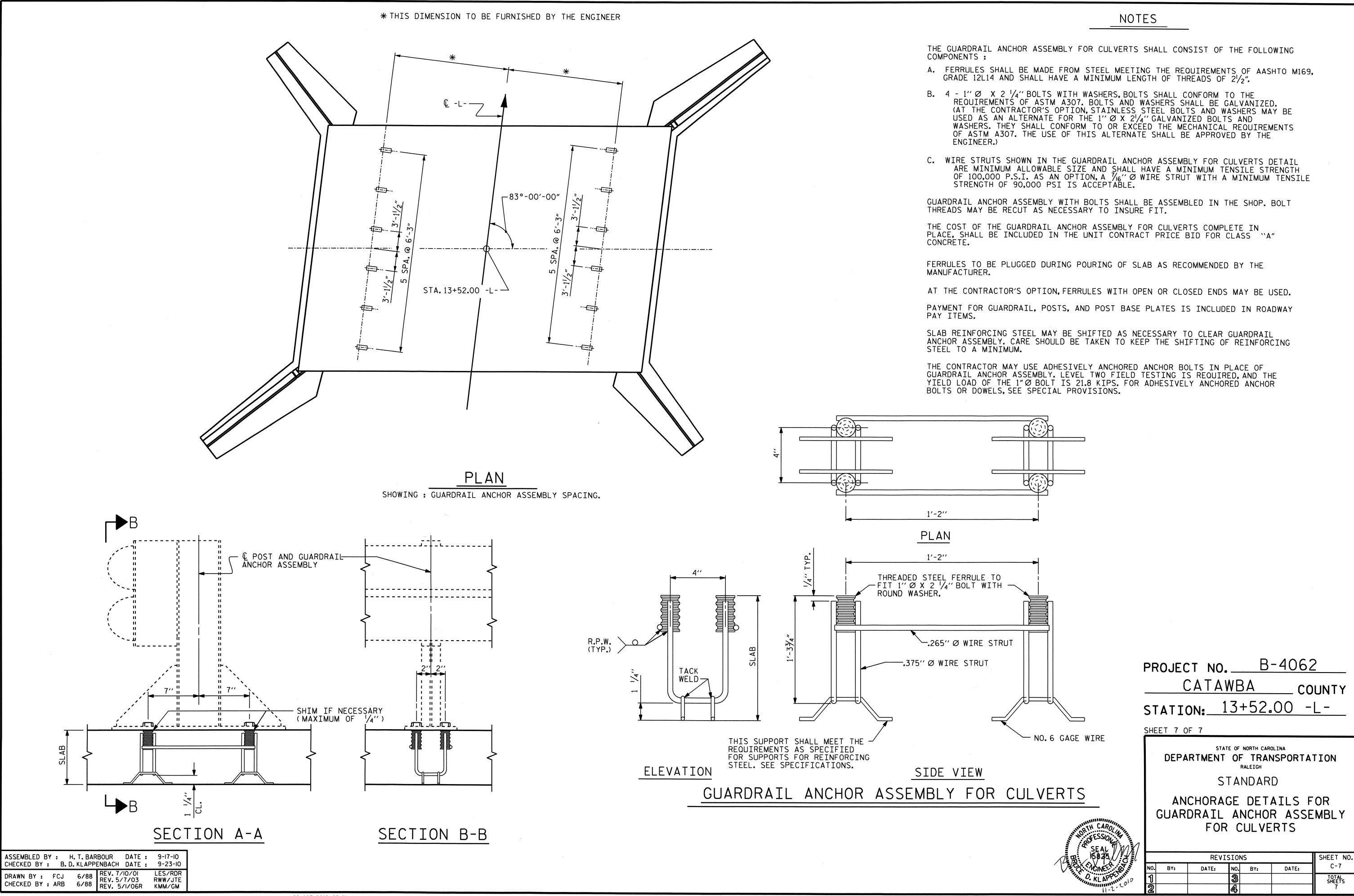
H. T. BARBOUR DATE : 6-7-10

DRAWN BY : \_

CHECKED BY : \_\_\_







# STANDARD NOTES

# DESIGN DATA:

\_\_\_\_ A.A.S.H.T.O. (CURRENT) SPECIFICATIONS LIVE LOAD IMPACT ALLOWANCE STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36 - 20,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50W - 27,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50 - 27,000 LBS. PER SQ. IN. REINFORCING STEEL IN TENSION -- 24,000 LBS. PER SQ. IN. ---- 1,200 LBS. PER SQ. IN. CONCRETE IN COMPRESSION ---- SEE A.A.S.H.T.O. CONCRETE IN SHEAR STRUCTURAL TIMBER - TREATED OR UNTREATED - EXTREME FIBER STRESS ---- 1.800 LBS. PER SQ. IN. COMPRESSION PERPENDICULAR TO GRAIN 375 LBS. PER SQ. IN. OF TIMBER 30 LBS. PER CU. FT. EQUIVALENT FLUID PRESSURE OF EARTH (MINIMUM)

### MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2006 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

### CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

## CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

### DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

# ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION FLEVATIONS FURNISHED BY THE ENGINEER.

CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE

AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL

BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE

FALSEWORK OR FORMS IS STARTED.

### REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

#### STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" SHEAR STUDS FOR THE 34" STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" STUDS FOR 4 - 3/4" STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" STUDS ALONG THE BEAM AS SHOWN FOR 3/4" STUDS BASED ON THE RATIO OF 3 - 7/8" STUDS FOR 4 - 3/4" STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE".

ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

## HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

### SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH

JANUARY, 1990 STD. NO. SN