PROJECT SPECIAL PROVISIONS

ROADWAY

CLEARING AND GRUBBING – METHOD III:

(4-6-06)

SP2 R02

Perform clearing on this project to the limits established by Method "III" shown on Standard No. 200.03 of the 2006 Roadway Standard Drawings.

EXCAVATION, HAULING, AND DISPOSAL OF PETROLEUM CONTAMINATED SOIL

The Contractor's attention is directed to the fact that soils containing petroleum hydrocarbon compounds may be encountered on the project.

Please note that only non-hazardous levels of contaminants were ever detected on this project. Known underground fuel tanks will be removed by the Department prior to construction. Copies of the Preliminary Site Assessment Reports prepared by Solutions IES are available for review on the NCDOT Project Letting website.

Impact to contamination is possible during any earthwork activities on the project. The Contractor should only excavate those soils which the Engineer designates necessary to complete a particular task. The Engineer will determine if soil is contaminated based on petroleum odors and unusual soil staining. Contaminated soil not required to be excavated is to remain in place and undisturbed. The Contractor shall transport all contaminated soil excavated from the project to an approved disposal facility licensed to accept petroleum contaminated soil.

The contractor is entirely responsible for compliance with all OSHA, EPA, DOT, DENR and local rules and regulations pertaining to excavation and transportation of the contaminated soil. Examples of such rules and regulations include, but are not limited to, 29 CFR 1910 and 1926, 40 CFR 260 - 265, 49 CFR 173 and 178, 15A NCAC 13A North Carolina Hazardous Waste Management Rules, NCGS 130A - 310 Inactive Hazardous Sites, the Federal Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and the Federal Resource Conservation and Recovery Act (RCRA). It must be noted that inclusion of this paragraph is meant to highlight the Contractor's responsibility for regulatory compliance in all phases of work on this project.

Cleaning of Equipment and Vehicles:

No vehicles exiting the project site are to leave contaminated soil or other debris on public or private roadways. Provisions for ensuring all vehicle tires are free from contaminated soil or debris prior to exiting the project limits are to be the responsibility of the Contractor for the duration of the project.

Dust is not to be produced by the excavation activities. It is the Contractor's responsibility to provide dust control throughout the duration of the project.

Measurement:

The quantities of contaminated soil excavated, hauled, and disposed of will be the actual number of tons of material, which have been acceptably excavated, transported and weighed with certified scales.

Payment:

The quantities of excavated contaminated soil, measured as provided above, will be paid for at the contract unit price per ton for "Excavating, Hauling, and Disposal of Petroleum Contaminated Soil".

The above prices and payments will be full compensation for all work covered by this section, including, but not limited to, excavation, loading, transportation, weighing, disposal, equipment, decontamination of equipment, labor, and personal protective equipment.

Payment will be made under:

Excavation, Hauling, and Disposal of Contaminated Soil......Tons

HAZARDOUS SPILL BASIN:

The Contractor shall construct hazardous spill basins at locations indicated in the plans in accordance with the details in the plans and as directed by the Engineer.

Sluice gates shall be constructed in accordance with the manufacturer's recommendations and as directed by the Engineer.

Endwalls shall be in accordance with the Section 838 of the Standard Specifications.

Pipes shall be in accordance with Sections 300 and 310 of the Standard Specifications.

Hazardous spill basins will be paid for at the contract lump sum price bid for "Hazardous Spill Basin". Such price and payment will be full compensation for all excavation, endwalls, sluice gates, pipes, labor, materials and incidentals necessary to satisfactorily complete the work.

EMBANKMENTS:

(5-16-06) SP2R18

Revise the 2006 Standard Specifications as follows:

Page 2-22, Article 235-4(B) Embankment Formation, add the following:

(16) Do not place rock or broken pavement in embankment areas where piles or drilled shaft foundations are to be constructed. This shall include but not be limited to piles and foundations for structures, metal signal poles, overhead sign structures, and high mount lighting.

PILE/PANEL RETAINING WALL:

The Contractor shall construct a pile and precast concrete panel retaining wall at the locations indicated in the plans and in accordance with the details in plans, the following special provision and as directed by the Engineer.

A pile/panel retaining wall preconstruction conference shall be scheduled with the Contractor including the drilling superintendent, the Resident Engineer including the inspector, the Area Bridge Construction Engineer and the Regional Geotechnical Operations Engineer to discuss construction and inspection of the pile/panel retaining wall. This conference shall be completed a minimum of 5 days prior to beginning any work.

Steel Piles

HP steel piles shall conform to the applicable parts of the Standard Specifications and these provisions. All steel piles shall meet the requirements of Section 1084 in the 2006 NCDOT Standard Specifications for Roads and Structures. The size and locations of piles shall be shown in the plans.

See special provisions contained herein for painting of steel piles.

The piles shall be installed to grade using the lengths and cut off elevations shown in the plans by preaugering or drilling a 24-inch minimum diameter hole for the HP 12x53 steel piles and a 30-inch minimum diameter hole for the HP 14x73 steel piles. The hole shall be backfilled with concrete up to the bottom of the cushioning material.

Where the alignment of the wall is curved, the piles shall be laid out on chords and aligned such that their flanges are tangent to the curve at the web.

Piles shall be installed to within 2 inches of their plan location and the center to center distance between piles shall not differ from the plans by more than 3 inches after installation.

The plumbness of the piles shall not vary from the vertical by more than 1/8 inch per foot. In general, installed piles will be acceptable if the precast concrete panels, when installed, have an acceptable appearance without significant gaps between the face of the panels and the pile flanges. The precast concrete panels shall have a minimum 2 inch bearing on the pile flanges.

Splicing of piles is subject to the Engineer's approval and shall be in accordance with the plans. Splices will not be permitted in the portion of the pile that is permanently exposed. Welding shall conform to the requirements of Article 1072-20 of the Standard Specifications.

Precast Concrete Panels

Concrete materials for precast panels shall conform to the applicable parts of the Standard Specifications and these special provisions.

Concrete for the precast panels shall have a minimum 28-day compressive strength of 4,500 psi. The panels shall not be removed from the forms until the concrete has attained sufficient strength to prevent damage. Cracked, spalled or discolored panels shall be rejected.

The exposed face of the concrete panels shall have a vertical broomed finish. The side of the panels shall be plumb and have a minimum bearing distance of 2 inches. 1/2" thick expansion joint material shall be placed between the panels and pile flanges for the width of the bearing surface. The panels shall be seated firmly on the cushioning material and shall be held securely against the pile flange until the backfill is placed sufficiently to hold the panels in place.

C.I.P. Coping

The work covered by this provision consists of the construction of portland cement concrete coping in accordance with the details in the plans and the following provisions.

- (1) Concrete shall be Class A conforming to the applicable requirements of Sections 420 and 1000 of the Specifications.
- (2) Reinforcing steel in the coping shall conform to the applicable requirements of Sections 425 and 1070 of the Specifications.

Expansion joints are allowed on 30 foot centers, construction joints may be used where the coping changes slopes and at 90 foot centers, and contraction joints are allowed on 10 foot centers.

Shaft Excavation and Concrete

Shaft excavation shall conform to the applicable provisions of Section 410 of the Standard Specifications. The shaft concrete shall be a drilled pier mix meeting the requirements of Section 1000 of the Standard Specifications.

The shaft, as shown in the plans, shall be excavated by drilling, augering or coring to a depth sufficient to set the full length of steel pile to grade, and shall be constructed in accordance with Section 825 of the Standard Specifications. If rock is encountered during drilling or preaugering as determined by the Engineer, the pile tip elevation may be raised if a rock socket at least 10' in length is maintained. Shaft concrete shall be cast against undisturbed ground unless otherwise permitted by the Engineer. If over-excavation occurs vertically, the Contractor shall backfill with No. 57 stone before setting the pile. All loose and soft material shall be removed and the excavation dewatered immediately before and during the concrete casting operation. The top of the concrete shafts shall be generally level.

If necessary, special measures shall be taken to insure the stability of the shaft such as installing temporary casings prior to drilling, installing the pile and placing concrete immediately after a shaft is excavated before caving occurs, installing well points or other measures. If caving occurs, the shaft excavation operation shall be halted until special measures are implemented.

Concrete panels shall not be installed before the shaft concrete has cured for a minimum of 3 days.

Excavation and Backfill

Where necessary for safety, the excavation shall be sloped or shored in accordance with local and state safety standards. It is suggested to use timber lagging in conjunction with the permanent retaining wall piles as excavation shoring. However, the Contractor may elect to use alternate methods of providing a safe excavation provided the methods are submitted to the Engineer for review and acceptance.

The Contractor shall take care to minimize the excavation necessary to place the cushioning material and panels. The excavation for cushioning material and panels shall be backfilled immediately after panels are placed with No. 57 stone. Excavation to install panels and timber lagging shall be limited 6 inches behind the panels. Any overexcavation shall be backfilled with No. 57 stone.

No. 57 stone shall conform to the applicable requirements of Section 1005 of the Standard Specifications and these provisions.

Compaction of the No. 57 stone backfill shall be to the satisfaction of the Engineer. The stone shall be rodded and spread in order to fill all voids and insure maximum density. Larger areas shall be compacted with hand operated equipment. Flushing the stone with water will not be allowed. Heavy compaction equipment will not be allowed behind the wall.

The No. 57 stone cushioning material shall be compacted with at least two (2) passes of lightweight compaction equipment.

Painting of Piles

Steel piles shall be painted in accordance with Section 442 of the Standard Specifications and these provisions.

Painting is required only from the top of the pile down to 18 inches below grade. The color of the finish coat shall match the color of the precast concrete panels.

In addition to surface preparation requirements of Section 442, all free edges to be painted shall be planed in accordance with Section 1072-14.

Measurement and Payment

The quantity of pile/panel retaining walls to be paid for will be the actual number of square feet of precast concrete panels which have been incorporated into the completed and accepted retaining wall. Measurement shall be made horizontally and vertically from outside edge to outside edge.

The quantity of pile/panel retaining wall, measured as provided above, will be paid for at the contract unit price per square foot for "Pile/Panel Retaining Wall".

Such price and payment shall be full compensation for all work covered by this provision including but not limited to shaft excavation, stabilization and dewatering of the shafts, furnishing, installing and painting the piles, furnishing and placing shaft concrete, furnishing and placing precast concrete panels, furnishing and placing No. 57 stone, construction of C.I.P. coping, and all other incidental work and materials necessary to construct the pile/panel retaining walls.

FALSE SUMPS:

(7-1-95) SP2 R40

Construct false sumps in accordance with the details in the plans and at locations shown in the plans or at other locations as directed by the Engineer.

Payment for the work of construction of the false sumps will be made at the contract unit price per cubic yard for *Unclassified Excavation* or *Borrow Excavation* depending on the source of material, or included in *Grading-Lump Sum*.

SHOULDER AND FILL SLOPE MATERIAL:

(5.21-02)

SP2 R50

Description

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 560 and Section 235 of the 2006 Standard Specifications except as follows:

Construct the top 6 inches of shoulder and fill slopes with soils capable of supporting vegetation.

Provide soil with a P.I. greater than 6 and less than 25 and with a pH ranging from 5.5 to 6.8. Remove stones and other foreign material 2 inches or larger in diameter. All soil is subject to test and acceptance or rejection by the Engineer.

Obtain material from within the project limits or approved borrow source.

Compensation

When the Contractor elects to obtain material from an area located beneath a proposed fill sections which does not require excavation for any reason other than to generate acceptable shoulder and fill slope material, the work of performing the excavation will be considered incidental to the item of Borrow Excavation or Shoulder Borrow. If there is no pay item for Borrow or Shoulder Excavation in the contract, this work will be considered incidental to Unclassified Excavation. Stockpile the excavated material in a manner to facilitate measurement by the Engineer. Fill the void created by the excavation of the shoulder and fill slope material with suitable material. Payment for material used from the stockpile will be made at the contract unit price for Borrow Excavation or Shoulder Borrow, then the material will be paid for at the contract unit price for Unclassified Excavation. The material used to fill the void created by the excavation of the shoulder and fill slope material will be made at the contract unit price for Unclassified Excavation, Borrow Excavation, or Shoulder Borrow, depending on the source of the material.

Material generated from undercut excavation, unclassified excavation or clearing and grubbing operations that is placed directly on shoulders or slope areas, will not be measured separately for payment, as payment for the work requiring the excavation will be considered adequate compensation for depositing and grading the material on the shoulders or slopes.

When undercut excavation is performed at the direction of the Engineer and the material excavated is found to be suitable for use as shoulder and fill slope material, and there is no area on the project currently prepared to receive the material generated by the undercut operation, the Contractor may construct a stockpile for use as borrow at a later date. Payment for the material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*.

When shoulder material is obtained from borrow sources or from stockpiled material, payment for the work of shoulder construction will be made at the contract unit price per cubic yard for *Borrow Excavation* or *Shoulder Borrow* in accordance with the applicable provisions of Section 230 or Section 560 of the 2006 Standard Specifications.

FLOWABLE FILL:

(9-17-02) (Rev 8-21-07)

SP3 R30

Description

This work consists of all work necessary to place flowable fill in accordance with these provisions, the plans, and as directed.

Richmond County

Materials

Provide flowable fill material in accordance with Article 340-2 of the 2006 Standard Specifications.

Construction Methods

Discharge flowable fill material directly from the truck into the space to be filled, or by other approved methods. The mix may be placed full depth or in lifts as site conditions dictate. The Contractor shall provide a method to plug the ends of the existing pipe in order to contain the flowable fill.

Measurement and Payment

At locations where flowable fill is called for on the plans and a pay item for flowable fill is included in the contract, *flowable fill* will be measured in cubic yards and paid for as the actual number of cubic yards that have been satisfactorily placed and accepted. Such price and payment will be full compensation for all work covered by this provision including but not limited to the mix design, furnishing, hauling, placing and containing the flowable fill.

Payment will be made under:

Pay Item

Pay Unit

Flowable Fill

Cubic Yard

PIPE TESTING:

4-17-07

SP3R33

Revise the 2006 Standard Specifications as follows:

Page 3-3, Article 300-6, add the following as a new paragraph before (A):

The Department reserves the right to perform forensic testing on any installed pipe.

PIPE ALTERNATES:

(7-18-06) (Rev 4-17-07)

SP3 R36

Description

The Contractor may substitute Aluminized Corrugated Steel Pipe, Type IR or HDPE Pipe, Type S or Type D up to 48 inches in diameter in lieu of concrete pipe in accordance with the following requirements.

Material

Item	Section
HDPE Pipe, Type S or D	1032-10
Aluminized Corrugated Steel Pipe, Type IR	1032-3(A)(7)

Aluminized Corrugated Steel Pipe will not be permitted in counties listed in Article 310-2 of the 2006 Standard Specifications.

Construction Methods

Aluminized Corrugated Steel Pipe Culverts and HDPE Pipe Culverts shall be installed in accordance with the requirements of Section 300 of the 2006 Standard Specifications for Method A, except that the minimum cover shall be at least 12 inches. Aluminized Corrugated Steel Pipe Culvert and HDPE Pipe Culvert will not be permitted for use under travelways, including curb and gutter.

Measurement and Payment

"Aluminized Corrugated Steel Pipe Culvert to be paid for will be the actual number of linear feet installed and accepted. Measurement will be in accordance with Section 310-6 of the 2006 Standard Specifications.
"HDPE Pipe Culvert to be paid for will be the actual number of linear feet installed and accepted. Measurement will be in accordance with Section 310-6 of the 2006 Standard Specifications.
Payment will be made under:

Pay Item	Pay Unit
" Aluminized Corrugated Steel Pipe Culverts," Thick	Linear Foot
" HDPE Pipe Culverts	Linear Foot

AGGREGATE BASE COURSE:

Revise the 2006 Standard Specifications as follows:

SP5 R03

Page 5-11, Article 520-5 Hauling and Placing Aggregate Base Material, 6th paragraph, replace the first sentence with the following:

Base course that is in place on November 15 shall have been covered with a subsequent layer of pavement structure or with a sand seal. Base course that has been placed between November 16 and March 15 inclusive shall be covered within 7 calendar days with a subsequent layer of pavement structure or with a sand seal.

ASPHALT PAVEMENTS - SUPERPAVE:

(7-18-06) (Rev 12-18-07)

SP6 R01

Revise the 2006 Standard Specifications as follows:

Page 6-2, Article 600-9 Measurement and Payment, delete the second paragraph.

Page 6-12, Subarticle 609-5(C)2, Required Sampling and Testing Frequencies, first partial paragraph at the top of the page, delete last sentence and add the following:

If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

Page 6-12, Subarticle 609-5(C)2, QUALITY CONTROL MINIMUM SAMPLING AND TESTING SCHEDULE

First paragraph, delete and replace with the following.

Sample and test the completed mixture from each mix design per plant per year at the following minimum frequency during mix production:

Second paragraph, delete the fourth sentence, and replace with the following

When daily production of each mix design exceeds 100 tons and a regularly scheduled full test series random sample location for that mix design does not occur during that day's production, perform at least one partial test series consisting of Items A and B in the schedule below.

Page 6-12, Subarticle 609-5(C)2(c) Maximum Specific Gravity, add after (AASHTO T 209):

or ASTM D 2041

Page 6-13, last line and on page and Page 6-14, Subarticle 609-5(C)(2)(e) Retained Tensile Strength, add a heading before the first paragraph as follows:

(i) Option 1

Insert the following immediately after the first paragraph:

(ii) Option 2

Mix sampled from truck at plant with one set of specimens prepared by the Contractor and then tested jointly by QA and QC at a mutually agreed upon lab site within the first 7 calendar days after beginning production of each new mix design.

Second paragraph, delete the and replace with the following:

Test all TSR specimens required by either option noted above on either a recording test press or a test press that maintains the peak load reading after the specimen has broken.

Subarticle 609-5(C)(3) Control Charts, delete the second sentence of the first paragraph and replace with the following:

For mix incorporated into the project, record full test series data from all regularly scheduled random samples or directed samples that replace regularly scheduled random samples, on control charts the same day the test results are obtained.

Page 6-15, Subarticle 609-5(C)(3) Control Charts, first paragraph on this page, delete the last sentence and substitute the following:

Denote the moving average control limits with a dash green line and the individual test limits with a dash red line.

Subarticle 609-5(C)(3)(a), (b) and (c), replace (a) (b) and (c) with the following:

- (a) A change in the binder percentage, aggregate blend, or G_{mm} is made on the JMF, or,
- (b) When the Contractor elects to stop or is required to stop production after one or two moving average values, respectively, fall outside the moving average limits as outlined in subarticle 609-5(C)6 or.
- (c) If failure to stop production after two consecutive moving averages exceed the moving average limits occurs, but production does stop at a subsequent time, reestablish a new moving average beginning at the actual production stop point.

Subarticle 609-5(C)(4) Control Limits, replace the first paragraph and the CONTROL LIMITS Table on page 6-16 with the following.

The following are established as control limits for mix production. Apply the individual limits to the individual test results. Control limits for the moving average limits are based on a moving average of the last 4 data points. Apply all control limits to the applicable target source.

CONTROL LIMITS

	00111102		
Mix Control Criteria	Target Source	Moving Average Limit	Individual Limit
2.36 mm Sieve	JMF	±4.0 %	±8.0 %
0.075mm Sieve	JMF	±1.5 %	±2.5 %
Binder Content	JMF	±0.3 %	±0.7 %
VTM @ N _{des}	JMF	±1.0 %	±2.0 %
VMA @ N _{des}	Min. Spec. Limit	-0.5%	-1.0%
P _{0.075} / P _{be} Ratio	1.0	±0.4	±0.8
$G_{mm} @ N_{ini}$	Max. Spec. Limit	N/A	+2.0%
TSR	Min. Spec. Limit	N/A	- 15%

Page 6-16, Subarticle 609-5(C)(5) Warning Bands, delete this subarticle in its entirety.

Pages 6-16 through 6-19, Subarticle 609-5(C)(6), delete the word "warning" and substitute the words "moving average".

Page 6-16, Subarticle 609-5(C)(6) Corrective Actions, first paragraph, first sentence, delete and replace with the following:

Immediately notify the Engineer when moving averages exceed the moving average limits.

Page 6-17, third full paragraph, delete and replace with the following:

Failure to stop production when required due to an individual mix test not meeting the specified requirements will subject all mix from the stop point tonnage to the point when the next individual test is back on or within the moving average limits, or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable.

Sixth full paragraph, delete the first, second, and third sentence and replace with the following:

Immediately notify the Engineer when any moving average value exceeds the moving average limit. If two consecutive moving average values for any one of the mix control criteria fall outside the moving average limits, cease production of that mix, immediately

notify the Engineer of the stoppage, and make adjustments. The Contractor may elect to stop production after only one moving average value falls outside the moving average limits.

Page 6-18, Subarticle 609-5(C)(6) Corrective Actions second full paragraph, delete and replace with the following:

If the process adjustment improves the property in question such that the moving average after four additional tests is on or within the moving average limits, the Contractor may continue production with no reduction in payment

Page 6-18, delete the third and fourth full paragraphs, including the Table for Payment for Mix Produced in the Warning Bands and substitute the following:

If the adjustment does not improve the property in question such that the moving average after four additional individual tests is outside the moving average limits, the mix will be evaluated for acceptance in accordance with Article 105-3. Reduced payment for or removal of the mix in question will be applied starting from the plant sample tonnage at the stop point to the sample tonnage when the moving average is on or within the moving average limits. In addition, any mix that is obviously unacceptable will be rejected for use in the work.

Page 6-19, First paragraph, delete and replace with the following:

Failure to stop production and make adjustments when required due to two consecutive moving average values falling outside the moving average limits will subject all mix produced from the stop point tonnage to the tonnage point when the moving average is back on or within the moving average limits or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable. Remove this material and replaced with materials which comply with the Specifications at no additional costs to the Department, unless otherwise approved. Payment will be made for the actual quantities of materials required to replace the removed quantities, not to exceed the original amounts.

Page 6-20, Subarticle 609-5(D)(1) General, delete the third full paragraph, and replace with the following:

Perform the sampling and testing at the minimum test frequencies as specified above. Should the density testing frequency fail to meet the minimum frequency as specified above, all mix without the required density test representation will be considered unsatisfactory. If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

Page 6-23, Subarticle 609-5(D)(5) Limited Production Procedure, delete the first paragraph including (a), (b), (c) and substitute the following:

Proceed on limited production when, for the same mix type and on the same contract, one of the following conditions occur (except as noted in the first paragraph below).

- (a) Two consecutive failing lots, except on resurfacing*
- (b) Three consecutive failing lots on resurfacing*
- (c) Two consecutive failing nuclear control strips.
 - * Resurfacing is defined as the first new uniform layer placed on an existing pavement.

Page 6-28, Subarticle 610-3(A) Mix Design-General, fourth paragraph, third sentence:

Substitute 20% for 15%

Fifth paragraph, first, second and third sentences:

Substitute 20% for 15%

Page 6-28, Subarticle 610-3(A) Mix Design-General, add the following as the fourth paragraph:

Reclaimed Asphalt Pavement (RAP) or Reclaimed Asphalt Shingles (RAS) may be incorporated into asphalt plant mixes in accordance with Article 1012-1 and the following applicable requirements.

Page 6-35, Table 610-3 delete and replace with the following:

TABLE 610-3 ASPHALT PLACEMENT- MINIMUM TEMPERATURE REQUIREMENTS

Asphalt Concrete Mix Type	Minimum Air Temperature	Minimum Surface Temperature
ACBC, Type B 25.0B, C, B 37.5C	35°F	35°F
ACIC, Type I 19.0B, C, D	35°F	35°F
ACSC, Type S 4.75A, SF 9.5A, S 9.5B	40°F	50°F *
ACSC, Type S 9.5C, S 12.5C	45°F	50°F
ACSC, Type S 9.5D, S 12.5D	$50^{\circ}\mathrm{F}$	50°F

^{* 35°}F if surface is soil or aggregate base for secondary road construction.

Page 6-44, Article 610-8 Spreading and Finishing, third full paragraph, replace the first sentence with the following:

Use the 30 foot minimum length mobile grade reference system or the non-contacting laser or sonar type ski with at least four referencing stations mounted on the paver at a minimum length of 24 feet to control the longitudinal profile when placing the initial lanes and all adjacent lanes of all layers, including resurfacing and asphalt in-lays, unless otherwise specified or approved.

Page 6-50, Article 610-13 Density Acceptance, delete the second paragraph and replace with the following:

As an exception, when the first layer of mix is a surface course and is being placed directly on an unprimed aggregate or soil base, the layer will be included in the "Other" construction category.

Page 6-53, Article 620-4 Measurement and Payment, sixth paragraph, delete the last sentence.

Page 6-54, Article 620-4 Measurement and Payment, add the following pay item:

Pay Item	Pay Unit
Asphalt Binder for Plant Mix, Grade PG 70-28	Ton

Page 6-69, Table 660-1 Material Application Rates and Temperatures, add the following:

Type of Coat	Grade of Asphalt	Asphalt Rate gal/yd²	Application Temperature °F	Aggregate Size	Aggregate Rate lb./sq. yd. Total
Sand Seal	CRS-2 or CRS- 2P	0.22-0.30	150-175	Blotting Sand	12-15

Page 6-75, Subarticle 660-9(B), add the following as sub-item (5)

(5) Sand Seal

Place the fully required amount of asphalt material in one application and immediately cover with the seal coat aggregate. Uniformly spread the fully required amount of aggregate in one application and correct all non-uniform areas prior to rolling.

Immediately after the aggregate has been uniformly spread, perform rolling.

When directed, broom excess aggregate material from the surface of the seal coat.

When the sand seal is to be constructed for temporary sealing purposes only and will not be used by traffic, other grades of asphalt material meeting the requirements of Articles 1020-6 and 1020-7 may be used in lieu of the grade of asphalt required by Table 660-1 when approved.

Page 6-76, Article 661-1 Description, add the following as the 2nd paragraph:

Provide and conduct the quality control and required testing for acceptance of the UBWC in accordance with "Quality Management System for Asphalt Pavements (OGAFC, PADL, and Ultra-Thin HMA Version)", included in the contract.

Page 6-80, Subarticle 661-3(A) Equipment, add the following as the first paragraph:

Use asphalt mixing plants in accordance with Article 610-5.

Page 10-41, Table 1012-1, delete the last row of entries for OGAFC and add the following:

Mix Type	Course Aggregate Angularity ^(b) ASTM D5821	Fine Aggregate Angularity % Minimum AASHTO T304 Method A	Sand Equivalent % Minimum AASHTO T176	Flat & Elongated 5:1 Ratio % Maximum ASTM D4791 Section 8.4
S 9.5 D	100/100	45	50	10
OGAFC	100/100	N/A	N/A	10
UBWC	100/85	40	45	10

Delete Note (c) under the Table 1012-1 and replace with the following:

(c) Does not apply to Mix Types SF 9.5A and S 9.5B.

Page 10-43 through 10-45, Subarticle 1012-1(G), delete this in its entirety and replace with the following:

(G) Reclaimed Asphalt Pavement (RAP)

(1) Mix Design RAP

Incorporate RAP from stockpiles or other sources that have been tested for uniformity of gradation and binder content prior to use in an asphalt mix design. Use reclaimed asphalt pavement that meets all requirements specified for *one of* the following *two* classifications.

(a) Millings

Existing reclaimed asphalt pavement (RAP) that is removed from its original location by a milling process as specified in Section 607. Millings should be such that it has a uniform gradation and binder

content and all materials will pass a 2" sieve prior to introduction into the plant mixer unit.

(b) Processed RAP

RAP that is processed in some manner (possibly by crushing and/or use of a blending method) to produce a uniform gradation and binder content in the RAP prior to use in a recycled mix. Process RAP so that all materials have a uniform gradation and binder content and will pass a 2" sieve prior to introduction into the plant mixer unit.

(2) Mix Production RAP

During mix production use RAP that meets the criteria for one of the following categories:

(a) Mix Design RAP

RAP contained in the mix design stockpiles as described above may be used in all applicable JMFs. These stockpiles have been pretested: however, they are subject to required QC/QA testing in accordance with Subarticle 609-5(C)(2).

(b) New Source RAP

New Source RAP is defined as any acceptable material which was not included in the stockpile or other source when samples were taken for mix design purposes. Process new source RAP so that all materials have a uniform gradation and binder content and will pass a 2" sieve prior to introduction into the plant mixer unit.

After a stockpile of processed RAP or millings has been sampled and mix designs made from these samples, do not add new source RAP to the original stockpile without prior field testing to insure gradation and binder uniformity. Sample and test new source RAP before blending with the existing stockpile.

Store new source RAP in a separate stockpile until the material can be sampled and tested for comparison with the original recycled mix design data. New source RAP may also be placed against the existing stockpile in a linear manner provided it is sampled for mix design conformity prior to its use in the recycled mix.

Unprocessed RAP is asphalt material that was not milled and/or has not been processed to obtain a uniform gradation and binder content and is not representative of the RAP used during the applicable mix

design. Unprocessed RAP shall not be incorporated into any JMFs prior to processing. Different sources of unprocessed RAP may be stockpiled together provided it is generally free of contamination and will be processed prior to use in a recycled mix. RAP contamination in the form of excessive dirt, debris, clean stone, concrete, etc. will not be allowed. Incidental amounts of dirt, concrete, and clean stone may be acceptable. Unprocessed RAP may be processed and then classified as a new source RAP as described above.

Field approval of new source RAP will be based on Table 1012-2 below and volumetric mix properties on the mix with the new source RAP included. Provided the Table 1012-2 tolerances are met, volumetric properties of the new mix will then be performed. If all volumetric mix properties meet the mix design criteria for that mix type, the new source RAP may continue to be used.

If the gradation, binder content, or any of the volumetric mix properties are not within the allowable tolerances of Table 1012-2, do not use the new source RAP unless approved by the Engineer. The Contractor may elect to either not use the stockpile, to request an adjustment to the JMF, or to redesign the mix.

TABLE 1012-2
NEW SOURCE RAP GRADATION and BINDER TOLERANCES
(Apply Tolerances to Min Design Date)

		(<i>A</i>	Apply 101	erances to	o Mix Desi	ign Data)			
Mix	()-20% RA	P	20) ⁺ -25 % RA	ΛP	2	5+ % RAP	
Type									
Sieve	Base	Inter.	Surf.	Base	Inter.	Surf.	Base	Inter.	Surf.
(mm)									
P_b %		$\pm 0.7\%$			$\pm 0.4\%$			$\pm0.3\%$	
25.0	±10	-	-	±7	•	-	±5	-	-
19.0	±10	±10	-	±7	±7	-	±5	±5	-
12.5	-	±10	±6	-	±7	±3	-	±5	±2
9.5	-	-	±8	-	-	±5	-	_	±4
4.75	±10	-	±10	±7	-	±7	±5		±5
2.36	±8	±8	±8	±5	±5	±5	±4	±4	±4
1.18	±8	±8	±8	±5	±5	±5	<u>±</u> 4	±4	±4
0.300	±8	±8	±8	±5	±5	±5	±4	±4	±4
0.150	-	-	±8	-	-	±5	-	-	±4
0.075	<u>±4</u>	<u>±</u> 4	<u>±</u> 4	±2	<u>+2</u>	±2	±1.5	±1.5	±1.5

ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:

21-00) SP6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Type B 25.0	4.3%
Asphalt Concrete Intermediate Course	Type I 19.0	4.7%
Asphalt Concrete Surface Course	Type S 4.75A	7.0%
Asphalt Concrete Surface Course	Type SF 9.5A	6.5%
Asphalt Concrete Surface Course	Type S 9.5	6.0%
Asphalt Concrete Surface Course	Type S 12.5	5.5%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the 2006 Standard Specifications.

ASPHALT PLANT MIXTURES:

(7-1-95) SP6 R20

Place asphalt concrete base course material in trench sections with asphalt pavement spreaders made for the purpose or with other equipment approved by the Engineer.

PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:

(11-21-00)

SP6 R25

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the 2006 Standard Specifications.

The base price index for asphalt binder for plant mix is \$318.93 per ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on **November 1, 2007**.

MASONRY DRAINAGE STRUCTURES:

(10-16-07)

SP8 R01

Revise the 2006 Standard Specifications as follows:

Page 8-31, Article 840-4 Measurement and Payment, add the following at the end of the second paragraph:

For that portion of *Masonry Drainage Structure* measured above a height of 10.0 feet, payment will be made at 1.3 times the contract unit price per linear foot for *Masonry Drainage Structure*.

SHPO DOCUMENTATION FOR BORROW/WASTE SITES:

(12-18-07)

RR8R02

Revise the 2006 Standard Specifications as follows:

Division 2 Earthwork

Page 2-17, Article 230-4(B) Contractor Furnished Sources, first paragraph, first sentence replace with the following:

Prior to the approval of any borrow sources developed for use on any project, obtain certification from the State Historic Preservation Officer of the State Department of Cultural Resources certifying that the removal of the borrow material from the borrow sources(s) will have no effect on any known district, site building, structure, or object, architectural and/or archaeological that is included or eligible for inclusion in the National Register of Historic Places.

Division 8 Incidentals

Page 8-9, Article 802-2 General Requirements, add the following as the 1st paragraph:

Prior to the removal of any waste from any project, obtain certification from the State Historic Preservation Officer of the State Department of Cultural Resources certifying that the deposition of the waste material to the proposed waste area will have no effect on any known district, site building, structure, or object, architectural and/or archaeological that is included or eligible for inclusion in the National Register of Historic Places. Furnish a copy of this certification to the Engineer prior to performing any work in the proposed waste site.

Page 8-10, Article 802-2, General Requirements, 4th paragraph, add the following as the 2nd sentence:

The Department's borrow and waste site reclamation procedures for contracted projects is available on the NCDOT website and shall be used for all borrow and waste sites on this project.

CONVERT EXISTING DROP INLET TO CATCH BASIN:

(1-1-02) (Rev. 7-18-06)

SP8 R50

At the proper phase of construction, convert the existing drop inlet at locations indicated in the plans or where directed, to catch basin in accordance with the details in the plans and the applicable requirements of Sections 840 and 859 of the 2006 Standard Specifications.

Convert Existing Drop Inlet to Catch Basin will be measured and paid for as each, completed and accepted. Such price and payment is considered full compensation for all equipment, materials, labor, tools, and incidentals necessary to complete each conversion satisfactorily.

Payment will be made under:

Pay Item

Pay Unit

Convert Existing Drop Inlet to Catch Basin

Each

GUARDRAIL ANCHOR UNITS, TYPE 350:

(4-20-04)

SP8 R65

Description

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the 2006 Standard Specifications, and at locations shown in the plans.

Materials

The Contractor may at his option, furnish any one of the guardrail anchor units.

C201685 (U-3456)

Richmond County

Guardrail anchor unit (ET-2000) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

Road Systems, Inc. 3616 Old Howard County Airport Big Spring, Texas 79720 Telephone: 915-263-2435

Prior to installation the Contractor shall submit to the Engineer:

- (A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the 2006 Standard Specifications.
- (B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the 2006 Standard Specifications.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

Construction Methods

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the 2006 Standard Specifications and is incidental to the cost of the guardrail anchor unit.

Measurement and Payment

Measurement and payment will be made in accordance with Articles 862-6 of the 2006 Standard Specifications.

Payment will be made under:

Pay ItemPay UnitGuardrail Anchor Units, Type 350Each

FENCE:

(3-6-06)

SP8 R86

Revise the 2006 Standard Specifications as follows:

Page 8-54, Subarticle 866-3(A), second sentence,

Add existing fencing after stumps

CHAIN LINK FENCING WITH BARBED WIRE ON EXTENSION ARMS:

(7-1-95)

SP8 R100

Description

Provide chain link fencing with barbed wire on extension arms in accordance with the plans, Section 866 of the 2006 Standard Specifications, and the provisions herein.

Construction Methods

Where required by the plans, place three strands of barbed wire placed at the top of the fence fabric. Attach the barbed wire to extension arms that are to be fitted to the post tops.

Provide extension arms constructed to locate the top most strand of barbed wire approximately 12 inches above and approximately 12 inches out from the top rail. Space all strands of barbed wire at an approximately equal distance from each other. Make provisions for supporting the top rail. The arm shall make a 45 degree angle with the post, and be an item of standard manufacture. Have samples of extension arms to be used on the project approved prior to their installation.

Fabricate the extension arms from pressed steel or malleable wrought iron, or either of these materials in conjunction with a cast base. Provide a minimum weight of the arm material of 14 gauge. Provide a complete arm assembly of sufficient strength to support the barbed wire when stretched to proper tension. Galvanize all arms in accordance with ASTM A153.

Erect extension arms so as to point away from the pavement. Splicing of barbed wire between the arms will not be permitted. Use a method of attaching barbed wire to the arms acceptable to the Engineer.

Measurement and Payment

No direct payment will be made for furnishing and installing the barbed wire and extension arms as such work will be considered incidental to the work being paid for as "Chain Link Fence, 72" Fabric with Barbed Wire.

PREFORMED SCOUR HOLE WITH LEVEL SPREADER APRON:

(10-15-02) (Rev 7-18-06)

SP8 R105

Description

Construct and maintain preformed scour holes with spreader aprons at the locations shown on the plans and in accordance with the details in the plans. Work includes excavation, shaping and maintaining the hole and apron, furnishing and placing filter fabric, rip rap (class as specified in the plans) and permanent soil reinforcement matting.

Materials

Item	Section
Plain rip rap	1042
Filter Fabric	1056

The permanent soil reinforcement matting shall be permanent erosion control reinforcement mat and shall be constructed of 100% coconut fiber stitch bonded between a heavy duty UV stabilized cuspated (crimped) netting overlaid with a heavy duty UV stabilized top net. The three nettings shall be stitched together on 1.5 inch centers UV stabilized polyester thread to form a permanent three dimensional structure. The mat shall have the following physical properties:

Property	Test Method	Value Unit
Ground Cover	Image Analysis	93 %
Thickness	ASTM D1777	0.63 in
Mass Per Unit Area	ASTM D3776	0.92 lb/sy
Tensile Strength	ASTM D5035	480 lb/ft
Elongation	ASTM D5035	49 %
Tensile Strength	ASTM D5035	960 lb/ft
Elongation	ASTM D5035	31 %
Tensile Strength	ASTM D1682	177 lbs
Elongation	ASTM D1682	22 %
Resiliency	ASTM D1777	>80 %
UV Stability *	ASTM D4355	151 lbs
Color(Permanent Net)		UV Black
Porosity (Permanent Net)	Calculated	>95 %
Minimum Filament	Measured	0.03 in
Diameter (permanent net)		

^{*}ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure in a Xenon-arc weatherometer.

A certification (Type 1, 2, or 3) from the manufacturer showing:

- (A) the chemical and physical properties of the mat used, and
- (B) conformance of the mat with this specification will be required.

Soil Preparation

All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions that would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

Measurement and Payment

Preformed Scour Holes with Level Spreader Aprons will be measured and paid for shall be the actual number that has been incorporated into the completed and accepted work. Such price and payment will be full compensation for all work covered by this provision.

Payment will be made under:

Pay ItemPay UnitPreformed Scour Hole with Level Spreader ApronsEach

STREET SIGNS AND MARKERS AND ROUTE MARKERS:

(7-1-95)

SP9 R01

Move any existing street signs, markers, and route markers out of the construction limits of the project and install the street signs and markers and route markers so that they will be visible to the traveling public if there is sufficient right of way for these signs and markers outside of the construction limits.

Near the completion of the project and when so directed by the Engineer, move the signs and markers and install them in their proper location in regard to the finished pavement of the project.

Stockpile any signs or markers that cannot be relocated due to lack of right of way, or any signs and markers that will no longer be applicable after the construction of the project, at locations directed by the Engineer for removal by others.

The Contractor shall be responsible to the owners for any damage to any street signs and markers or route markers during the above described operations.

No direct payment will be made for relocating, reinstalling, and/or stockpiling the street signs and markers and route markers as such work shall be considered incidental to other work being paid for by the various items in the contract.

C201685 (U-3456) Richmond County

STEEL U-CHANNEL POSTS:

(7-18-06) SP9 R02

Revise the 2006 Standard Specifications as follows:

Page 9-15 Subarticle 903-3(D) first paragraph, last sentence, delete the last sentence and add the following:

Use posts of sufficient length to permit the appropriate sign mounting height. Spliced posts are not permitted on new construction.

SHIPPING SIGNS:

5-15-07 SP9R03

Revise the 2006 Standard Specifications as follows:

Page 9-2, Section 901-3(A), General, add the following as the 7th paragraph:

Ship all multi-panel signs to the project intact, completely assembled and ready to be hung. Fabricate signs taller than 12 ft as 2 separate signs with a horizontal splice, ready to be spliced and hung. No assembly other than a horizontal splice will be permitted.

HIGH STRENGTH CONCRETE FOR DRIVEWAYS:

(11-21-00) (7-18-06) SP10 R01

Use high early strength concrete for all driveways shown in the plans and as directed by the Engineer. Provide high early strength concrete that meets the requirements of Article 1000-6 of the 2006 Standard Specifications.

Measurement and payment will be in accordance with Section 848 of the 2006 Standard Specifications.

AGGREGATE PRODUCTION:

(11-20-01) SP10 R05

Provide aggregate from a producer who uses the current Aggregate Quality Control/Quality Assurance Program that is in effect at the time of shipment.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the 2006 Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

CONCRETE BRICK AND BLOCK PRODUCTION:

(11-20-01) SP10 R10

Provide concrete brick and block from a producer who uses the current Solid Concrete Masonry Brick/Unit Quality Control/Quality Assurance Program that is in effect on the date that material is received on the project.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the 2006 Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

PORTLAND CEMENT CONCRETE (Alkali-Silica Reaction):

2-20-0

SP10 R16

Revise the 2006 Standard Specifications as follows:

Article 1024-1(A), replace the 2nd paragraph with the following:

Certain combinations of cement and aggregate exhibit an adverse alkali-silica reaction. The alkalinity of any cement, expressed as sodium-oxide equivalent, shall not exceed 1.0 percent. For mix designs that contain non-reactive aggregates and cement with an alkali content less than 0.6%, straight cement or a combination of cement and fly ash, cement and ground granulated blast furnace slag or cement and microsilica may be used. The pozzolan quantity shall not exceed the amount shown in Table 1024-1. For mixes that contain cement with an alkali content between 0.6% and 1.0%, and for mixes that contain a reactive aggregate documented by the Department, regardless of the alkali content of the cement, use a pozzolan in the amount shown in Table 1024-1.

Obtain the list of reactive aggregates documented by the Department at: http://www.ncdot.org/doh/operations/materials/pdf/quarryasrprob.pdf

	Table 1024-1			
Pozzolans for Use in Portland Cement Concrete				
Pozzolan	Rate			
Class F Fly Ash	20% by weight of required cement content, with 1.2 lbs Class F fly ash per lb of cement replaced			
Ground Granulated Blast Furnace Slag	35%-50% by weight of required cement content with 1 lb slag per lb of cement replaced			
Microsilica	4%-8% by weight of required cement content, with 1 lb microsilica per lb of cement replaced			

GLASS BEADS:

(7-18-06)

SP10 R35

Revise the 2006 Standard Specifications as follows:

Page 10-223, 1087-4(C) Gradation & Roundness

Replace the second sentence of the first paragraph with the following:

All Drop-On and Intermixed Glass Beads shall be tested in accordance with ASTM D1155.

Delete the last paragraph.

ENGINEERING FABRICS TABLE 1056-1:

 $\overline{(7-18-06)}$

SP10 R40

Revise the 2006 Standard Specifications as follows:

Page 10-100, Table 1056-1, replace the values for Trapezoidal Tear Strength with the following:

Physical Property	ASTM Test Method	Type 1	Type 2	Type 3	Туре 4
				Class A Class B	
Typical Applications		Shoulder Drain	Under Riprap	Temporary Silt Fence	Soil Stabilization
Trapezoidal Tear Strength	D4533	<i>45</i> lb	<i>75</i> lb		<i>75</i> lb

CHANGEABLE MESSAGE SIGNS

(11-21-06)

SP11 R11

Revise the 2006 Standard Specifications as follows:

Page 11-9, Article 1120-3, Replace the 3rd sentence with the following:

Sign operator will adjust flash rate so that no more than two messages will be displayed and be legible to a driver when approaching the sign at the posted speed.

PAVEMENT MARKING LINES:

(11-21-06) (Rev. 9-18-07)

SP 12 R01

Revise the 2006 Standard Specifications as follows:

Page 12-2, 1205-3(D) Time Limitations for Replacement, add the following at the beginning of the chart:

Facility Type	Marking Type	Replacement Deadline		
Full-control-of-access multi-lane	All markings	By the end of each workday's		
roadway (4 or more total lanes) and	including	operation if the lane is opened to		
ramps, including Interstates	symbols	traffic		

Page 12-14, Subarticle 1205-10, Measurement and Payment, delete the first sentence of the first paragraph and replace with the following:

Pavement Marking Lines will be measured and paid for as the actual number of linear feet of pavement marking lines per application that has been satisfactorily placed and accepted by the Engineer.

PERMANENT SEEDING AND MULCHING:

(7-1-95) SP16 R01

The Department desires that permanent seeding and mulching be established on this project as soon as practical after slopes or portions of slopes have been graded. As an incentive to obtain an early stand of vegetation on this project, the Contractor's attention is called to the following:

For all permanent seeding and mulching that is satisfactorily completed in accordance with the requirements of Section 1660, Seeding and Mulching, and within the following percentages of elapsed contract times, an additional payment will be made to the Contractor as an incentive additive. The incentive additive will be determined by multiplying the number of acres of seeding and mulching satisfactorily completed times the contract unit bid price per acre for Seeding and Mulching times the appropriate percentage additive.

Percentage of Elapsed Contract Time	Percentage Additive
0% - 30%	30%
30.01% - 50%	15%

Percentage of elapsed contract time is defined as the number of calendar days from the date of availability of the contract to the date the permanent seeding and mulching is acceptably completed divided by the total original contract time.