## 26

### PROJECT SPECIAL PROVISIONS

### **ROADWAY**

### **CLEARING AND GRUBBING - METHOD II:**

(9-17-02)

SP2 R01

Perform clearing on this project to the limits established by Method "II" shown on Standard No. 200.02 of the 2006 Roadway Standard Drawings.

### **EMBANKMENTS:**

(5-16-06)

SP2R18

Revise the 2006 Standard Specifications as follows:

## Page 2-22, Article 235-4(B) Embankment Formation, add the following:

(16) Do not place rock or broken pavement in embankment areas where piles or drilled shaft foundations are to be constructed. This shall include but not be limited to piles and foundations for structures, metal signal poles, overhead sign structures, and high mount lighting.

### **CONTAMINATED SOIL EXCAVATION:**

This Contract Provision is included for contingency purposes only.

The Contractor's attention is directed to the possibility that soils containing petroleum hydrocarbon compounds may exist within right-of-way. Soil samples collected from parcels 11 and 24 indicated no contaminated soil in the areas tested but may be present outside the areas tested. Any excavation advanced within NCDOT Parcels 11 and 24 may impact contaminated soils.

Information relating to this contamination area, sample locations and laboratory results are available at the following web address:

### www.ncdot.org/doh/preconstruct/ps/contracts/letting.html.

Impact to contamination is possible during any earthwork activities on the project. The Contractor should only excavate those soils which the Engineer designates necessary to complete a particular task. The Engineer will determine if soil is contaminated based on petroleum odors and unusual soil staining. Contaminated soil not required to be excavated is to remain in place and undisturbed. The Contractor shall transport all contaminated soil excavated from the project to an approved disposal facility licensed to accept petroleum contaminated soil. The Engineer is to notify the Geotechnical Engineering Unit if petroleum contaminated soil is encountered.

The Contractor is entirely responsible for compliance with all OSHA, EPA, DOT, DENR and local rules and regulations pertaining to excavation and transportation of the contaminated soil.

27

Examples of such rules and regulations include, but are not limited to, 29 CFR 1910 and 1926, 40 CFR 260 - 265, 49 CFR 173 and 178, 15A NCAC 13A North Carolina Hazardous Waste Management Rules, NCGS 130A - 310 Inactive Hazardous Sites, the Federal Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and the Federal Resource Conservation and Recovery Act (RCRA). It must be noted that inclusion of this paragraph is meant to highlight the Contractor's responsibility for regulatory compliance in all phases of work on this project.

### Cleaning of Equipment and Vehicles:

No vehicles exiting the project site are to leave contaminated soil or other debris on public or private roadways. Provisions for ensuring all vehicle tires are free from contaminated soil or debris prior to exiting the project limits are to be the responsibility of the Contractor for the duration of the project.

Dust is not to be produced by the excavation activities. It is the Contractor's responsibility to provide dust control throughout the duration of the project.

#### **Method of Measurement:**

The quantity of contaminated soil excavated, hauled, and disposed of will be the actual number of tons of material, which has been acceptably excavated, transported and weighed with certified scales.

### **Basis of Payment:**

The quantity of excavated contaminated soil, measured as provided above, will be paid for at the contract unit price per ton for "Contaminated Soil Excavation".

The above price and payment will be full compensation for all work covered by this section, including, but not limited to, excavation, loading, transportation, weighing, disposal, equipment, decontamination of equipment, labor, and personal protective equipment.

Payment will be made under:

Pay ItemPay UnitContaminated Soil ExcavationTon

### **SHALLOW UNDERCUT:**

(9-18-07)

SP2R35

# Description

Undercut to a depth of 6 to 24 inches and place fabric for soil stabilization and Class IV Subgrade Stabilization at locations shown on the plans or as directed by the Engineer.

#### **Materials**

Refer to Division 10 of the Standard Specifications.

Item	Section
Select Material, Class IV	1016
Fabric for Soil Stabilization, Type 4	1056

Use Class IV Select Material for Class IV Subgrade Stabilization. If Class IV Subgrade Stabilization does not meet the requirements of Article 1010-2 of the *Standard Specifications*, the Engineer, at his discretion, may consider the material reasonably acceptable in accordance with Article 105-3 of the *Standard Specifications*.

#### **Construction Methods**

Perform undercut excavation in accordance with Section 225 of the *Standard Specifications*. Place fabric for soil stabilization in accordance with Article 270-3 of the *Standard Specifications* before backfilling. Backfill with Class IV Subgrade Stabilization by end dumping subgrade stabilization material on the fabric. Do not operate heavy equipment on the fabric until it is covered with Class IV Subgrade Stabilization. Compact subgrade stabilization material to 92% of AASHTO T180 as modified by the Department or to the highest density that can be reasonably obtained.

Maintain Class IV Subgrade Stabilization in an acceptable condition and minimize the use of heavy equipment on subgrade stabilization material in order to avoid damaging the backfill. Provide and maintain drainage ditches and drains as required to prevent entrapment of water in backfill.

## **Measurement and Payment**

Class IV Subgrade Stabilization will be measured and paid for at the contract unit price per ton. The quantity to be paid for will be the actual number of tons of subgrade stabilization material that has been incorporated into the completed and accepted work. The material will be measured by being weighed in trucks on certified platform scales or other certified weighing devices. This work includes but is not limited to furnishing, hauling, handling, placing, compacting and maintaining the subgrade stabilization material.

Undercut Excavation will be measured and paid for in accordance with Section 225 of the Standard Specifications.

Fabric for Soil Stabilization will be measured and paid for in accordance with Section 270 of the Standard Specifications.

Payment will be made under:

Pay Item

**Pay Unit** 

Class IV Subgrade Stabilization

Ton

### **GEOGRID REINFORCED SLOPES:**

### 1. Description

This work consists of furnishing and installing geogrid reinforcement for stabilizing the steepened embankment slopes in accordance with these provisions and the plans and as directed by the Engineer. Primary geogrid reinforcement shall be used at the bridge on SR 1244 over the Aberdeen and Rockfish Railroad; primary geogrid reinforcement is required at End Bents 1 and 2 to stabilize the proposed 1:1 front slopes and transition areas. The end slopes will be benched as shown on the plans to allow for the placement of rip rap slope protection. Secondary geogrid reinforcement shall be used on the side slopes where the slope angle is between 1.75:1 and 3:1, to provide resistance to surface sloughing. Special erosion control (Permanent Soil Reinforcement Mat) will be required on the face of the steepened side slope; see plans and special provisions for erosion control. A preconstruction conference shall be scheduled with representatives of the Contractor, Resident Engineer, Roadside Environmental Unit, and Geotechnical Engineering Unit to discuss construction details and quality control measures.

### 2. Materials

### 2.1 Geogrid

The geogrid (primary and secondary) shall be composed of polypropylene, high density polyethylene or polyester. The geogrid shall be a regular network of integrally connected elements with aperture geometry sufficient to permit significant mechanical interlock with the surrounding soil. The geogrid shall have high flexural rigidity and high tensile modulus in relation to the soil being reinforced and shall also have a high continuity of tensile strength through all of its elements. The geogrid shall be dimensionally stable and able to retain its geometry under construction stresses. The material shall have high resistance to ultraviolet degradation and to all forms of chemical and biological degradation encountered in the soil being reinforced.

The Contractor shall furnish a Type 2 Typical Certified Mill Test Report for the primary and secondary geogrid in accordance with Section 106-3 of the NCDOT Standard Specifications; however, the material shall be subject to inspection, test, or rejection by the Engineer at any time. The Contractor shall furnish all test reports necessary to justify RF<sub>CR</sub>, RF<sub>ID</sub>, and RF<sub>D</sub> values for primary grid, if default values are not used.

### Primary Geogrid

Primary geogrid shall provide a minimum long-term design tensile strength  $(T_a)$  of 1000 lbs per foot at five (5) percent strain.  $T_a$  is computed based on the following formula:

$$T_a = \frac{T_{ULT}}{RF_{CR} \times RF_{ID} \times RF_D}$$

## 2.1.1 Ultimate Tensile Strength (T<sub>ULT</sub>)

Ultimate tensile strength shall be determined in accordance with ASTM D 4595 Test Method for Tensile Properties of Geotextiles by the Wide-Width Strip Method or GRI:GG1 Geogrid Single Rib Tensile Strength (GRI refers to Geosynthetic Research Institute). The test procedure used for determining ultimate strength must be the same used to define  $RF_{CR}$ .

# 2.1.2 Partial Factor of Safety for Creep Deformation, RFCR

This value is the ratio of  $T_{ULT}$  to the creep limited strength (or creep reduced strength) at five percent strain determined in accordance with ASTM D 5262. Formulation of  $RF_{CR}$  is defined in GRI:GG3. The test results shall be extrapolated for a 75 year design life using elevated temperature testing for 10,000 hours or room temperature testing for 80,000 hours per GRI:GG4. Creep performance testing at a given temperature is limited to one order of magnitude in extrapolation. Creep testing shall have been performed on representative samples of the product and not on a single component of the geogrid. Default values for  $RF_{CR}$  will not be accepted.

### 2.1.3 Partial Factor of Safety for Installation Damage, RF<sub>ID</sub>

This value shall be determined from construction damage tests in accordance with GRI:GG4. The fill material and compaction methods used for testing shall be equal to or more severe than those for the proposed construction. If testing according to this criteria has not been conducted, a default RF<sub>ID</sub> value of 3.0 shall be used. In no case shall RF<sub>ID</sub> less than 1.1 be used.

### 2.1.4 Partial Factor of Safety for Durability, RFD

This value is the combined partial factor of safety for potential chemical and biological degradation. RF<sub>D</sub> shall be determined from polymer specific durability testing covering the range of expected soil environments per EPA 9090 method. RF<sub>D</sub> shall not be less than 1.1 for any case. In the absence of adequate durability testing, a default RF<sub>D</sub> value of 2.6 shall be used.

## Secondary Geogrid

Secondary geogrid shall provide a minimum tensile strength of 700 lb per foot at five (5) percent strain and a minimum ultimate tensile strength of 1300 lb per foot determined in accordance with ASTM D 4595. These strength values are in the cross-machine direction (i.e., cross-roll direction).

### 2.2 Select Material

Select material incorporated into the bridge end slopes reinforced with primary geogrid shall meet the criteria for Select Material, Class II, Type 2 or Class III, Type 2 in Section 1016 of the NCDOT Standard Specifications.

## 2.3 Filter Fabric for Drainage, Type 2

Fabric is utilized to form the front face of the end slopes as shown on the typical section. The fabric shall meet the requirements of Section 1056 of the Standard Specifications for Engineering Fabric, Type 2, for use under rip rap; i.e. Filter Fabric for Drainage, Type 2.

## 2.4 Rip Rap, Class B

Plain rip rap will be utilized to plate the end slopes at the bridge. The rip rap shall consist of Class B rip rap and meet the requirements of Sections 876 and 1042 of the Standard Specifications.

#### 3. Construction

During all periods of shipment and storage, the geogrid shall be protected from temperatures greater than 140° F, direct sunlight, mud, wet cement, epoxy, or other materials which may alter its physical properties. At the time of installation, the geogrid shall be rejected if it has defects, tears, punctures, flaws, deterioration or damage incurred during manufacturing, transportation or storage. Any geogrid damaged during storage or installation shall be replaced by the Contractor at no additional cost to the Department.

The proper geogrid (primary or secondary) shall be placed and pulled tight at the proper location and orientation as shown on the plans and as directed by the Engineer. Correct orientation (machine direction) of the geogrid shall be verified by the Contractor. The geogrid shall be secured in-place to prevent movement during fill operations. The geogrid shall be secured with staples, pins, sandbags, or fill, or as directed by the Engineer. Tolerance in spacing of geogrid layers shall be within 2 in (50 mm) at any place unless otherwise noted in the plans.

The first layer of primary geogrid shall be placed on the existing ground surface with a length as specified in the plans and with the machine direction (roll direction) perpendicular to the toe of slope. Subsequent layers of primary geogrid shall be placed horizontally as shown on the plans and as directed by the Engineer. Spacing between primary geogrid layers (utilized in the end slopes) is two feet as shown on the plan typical section. To avoid potential deformation of the face and/or upper layer of geogrid, the top layer of primary geogrid shall be cut at the anticipated pile locations prior to driving piles.

The primary geogrid shall be placed in continuous strips in the direction specified in the plans (perpendicular to the end slopes). No overlaps or connections shall be permitted in the machine direction of the primary geogrid layers. Adjacent rolls of primary geogrid, in the direction perpendicular to the toe of the end slopes, shall be rolled out and butted up against each other

(side to side). If overlaps in the primary geogrid are utilized in the transition areas, separate the overlapping layers with 6 inches of backfill.

The first layer of the secondary geogrid shall be placed when the embankment has been compacted two feet above the existing ground surface with the machine direction (roll direction) parallel to the centerline of roadway. Spacing between secondary geogrid layers (utilized on the side slopes) is two feet as shown the plan typical section. Rolls of secondary geogrid shall be butted up next to each other (end to end) as shown on the plans and as directed by the Engineer.

Each layer of secondary geogrid must be exposed on the face of the slope before placing permanent soil reinforcement mat. Overbuilding of the slope face is acceptable, but excavation to expose the geogrid is required without damaging the geogrid to place permanent soil reinforcement mat. See the Erosion Control plans and special provisions for details of material and construction requirements.

Soil meeting the requirements of Select Material, Class II, Type 2 or Class III, Type 2 is required on top of each primary geogrid layer to the limits shown on the plans. Placement and compaction of select material fill shall conform to all applicable requirements of the NCDOT Standard Specifications. The fill shall be placed, spread, and compacted in a manner that prevents the development of wrinkles or movement of the geogrid. No equipment shall be allowed to operate directly on the geogrid. A minimum fill thickness of 6 in (150 mm) is required prior to operation of any equipment or vehicle over the geogrid. Turning of vehicles shall be kept to a minimum, and sudden braking and sharp turning shall be avoided. Damaged geogrids shall be replaced at no cost to the Department.

In the reinforced side slope areas, the same soil material that is utilized to build the embankment should be used: suitable unclassified excavation or acceptable borrow.

The entire embankment should be constructed simultaneously with the geogrid reinforced slopes.

### 4. Method of Measurement

The quantity of geogrid to be paid for will be the total number of square yards of each type (primary and secondary) of geogrid correctly placed in the completed embankment as shown on the plans or as directed by the Engineer. No separate measurement will be made of overlapping geogrid for payment purposes.

The quantity of select material fill to be paid for will be the actual number of cubic yards of approved material measured in-place which has been incorporated into the completed embankment.

The quantity of filter fabric for drainage, Type 2 to be paid for will be the total number of square yards of fabric correctly placed in the completed embankment as shown on the plans or as directed by the Engineer. No separate measurement will be made of overlapping fabric for payment purposes.

### 5. Basis of Payment

The quantity of primary and secondary geogrid, measured as provided above, will be paid for at the contract unit price per square yard for "Primary Geogrid Reinforcement" and "Secondary Geogrid Reinforcement", respectively.

The quantity of select material fill, measured as provided above, will be paid for at the contract unit price per cubic yard for "Select Material for Primary Geogrid Reinforcement".

The quantity of filter fabric for drainage, type 2, measured as provided above, will be paid for at the contract unit price per square yard for "Filter Fabric for Drainage, Type 2".

Such prices and payments will be full compensation for all the work required by this provision including but not limited to: furnishing all materials, labor, equipment, and tools; placing and installing geogrids; hauling, placing and compacting select material fill; and all incidentals necessary to complete the work.

Pay Items:

Pay Item	Pay Unit
Primary Geogrid Reinforcement	Square Yard
Secondary Geogrid Reinforcement	Square Yard
Select Material for Primary Geogrid Reinforcement	Cubic Yard
Filter Fabric for Drainage, Type 2	Square Yard

### SHOULDER AND FILL SLOPE MATERIAL:

(5-21-02)

SP2 R50

### Description

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 560 and Section 235 of the 2006 Standard Specifications except as follows:

Construct the top 6 inches of shoulder and fill slopes with soils capable of supporting vegetation.

Provide soil with a P.I. greater than 6 and less than 25 and with a pH ranging from 5.5 to 6.8. Remove stones and other foreign material 2 inches or larger in diameter. All soil is subject to test and acceptance or rejection by the Engineer.

Obtain material from within the project limits or approved borrow source.

### Compensation

When the Contractor elects to obtain material from an area located beneath a proposed fill sections which does not require excavation for any reason other than to generate acceptable shoulder and fill slope material, the work of performing the excavation will be considered

incidental to the item of Borrow Excavation or Shoulder Borrow. If there is no pay item for Borrow or Shoulder Excavation in the contract, this work will be considered incidental to Unclassified Excavation. Stockpile the excavated material in a manner to facilitate measurement by the Engineer. Fill the void created by the excavation of the shoulder and fill slope material with suitable material. Payment for material used from the stockpile will be made at the contract unit price for Borrow Excavation or Shoulder Borrow. If there is no pay item for Borrow Excavation or Shoulder Borrow, then the material will be paid for at the contract unit price for Unclassified Excavation. The material used to fill the void created by the excavation of the shoulder and fill slope material will be made at the contract unit price for Unclassified Excavation, Borrow Excavation, or Shoulder Borrow, depending on the source of the material.

Material generated from undercut excavation, unclassified excavation or clearing and grubbing operations that is placed directly on shoulders or slope areas, will not be measured separately for payment, as payment for the work requiring the excavation will be considered adequate compensation for depositing and grading the material on the shoulders or slopes.

When undercut excavation is performed at the direction of the Engineer and the material excavated is found to be suitable for use as shoulder and fill slope material, and there is no area on the project currently prepared to receive the material generated by the undercut operation, the Contractor may construct a stockpile for use as borrow at a later date. Payment for the material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*.

When shoulder material is obtained from borrow sources or from stockpiled material, payment for the work of shoulder construction will be made at the contract unit price per cubic yard for *Borrow Excavation* or *Shoulder Borrow* in accordance with the applicable provisions of Section 230 or Section 560 of the 2006 Standard Specifications.

### RESTRICTIONS ON CONSTRUCTION OF EMBANKMENT:

(2-17-04) (Rev 7-18-06)

SP2 R65

The Contractor shall construct the embankments to the finished graded roadway section for a minimum distance of 100 feet from the listed end bents, and shall not begin any work on the bridge end bents as listed below until the prescribed waiting periods have elapsed, or until notified by the Engineer that the settlement rate has stabilized and work on the end bents may proceed.

Bridge Description and Affected Bent	Waiting Period
End Bents # 1 and #2	One Month

The Contractor will be required to maintain the embankments at finished graded roadway section during the waiting period. Additional earth material required to maintain embankment of finished graded roadway section will be paid for at the contract unit price per cubic yard for *Borrow Excavation*, or *Unclassified Excavation* depending on the source of the material. Where there is no pay item for *Borrow* or *Unclassified Excavation*, the furnishing of additional material will be paid for as extra work.

### PIPE TESTING:

SP3R33

Revise the 2006 Standard Specifications as follows:

Page 3-3, Article 300-6, add the following as a new paragraph before (A):

The Department reserves the right to perform forensic testing on any installed pipe.

### PIPE ALTERNATES:

(7-18-06) (Rev 4-17-07)

SP3 R36

### **Description**

The Contractor may substitute Aluminized Corrugated Steel Pipe, Type IR or HDPE Pipe, Type S or Type D up to 48 inches in diameter in lieu of concrete pipe in accordance with the following requirements.

#### Material

Item	Section
HDPE Pipe, Type S or D	1032-10
Aluminized Corrugated Steel Pipe, Type IR	1032-3(A)(7)

Aluminized Corrugated Steel Pipe will not be permitted in counties listed in Article 310-2 of the 2006 Standard Specifications.

### **Construction Methods**

Aluminized Corrugated Steel Pipe Culverts and HDPE Pipe Culverts shall be installed in accordance with the requirements of Section 300 of the 2006 Standard Specifications for Method A, except that the minimum cover shall be at least 12 inches. Aluminized Corrugated Steel Pipe Culvert and HDPE Pipe Culvert will not be permitted for use under travelways, including curb and gutter.

### Measurement and Payment

"Aluminized Corrugated Steel Pipe Culvert to be paid for will be the actual number of linear feet installed and accepted. Measurement will be in accordance with Section 310-6 of the 2006 Standard Specifications.
"HDPE Pipe Culvert to be paid for will be the actual number of linear feet installed and accepted. Measurement will be in accordance with Section 310-6 of the 2006 Standard Specifications.

Payment will be made under:

Pay Item	Pay Unit
" Aluminized Corrugated Steel Pipe Culverts, " Thick	Linear Foot
" HDPE Pipe Culverts	Linear Foot

## **REINFORCED BRIDGE APPROACH FILL:**

(3-18-03) (Rev.7-18-06)

SP4 R01

### **Description**

This work consists of all work necessary to construct reinforced bridge approach fills in accordance with these provisions and the plans, and as directed by the Engineer.

#### **Materials**

### Geomembrane

Provide geomembrane that is impermeable, composed of polyethylene polymers or polyvinyl chloride, and meets the following physical requirements:

Property	Requirements	<b>Test Method</b>
Thickness	25 mils Minimum	<b>ASTM D1593</b>
Tensile Strength at Break	100 lb/inch Minimum	ASTM D638
Puncture Strength	40 lbs Minimum	ASTM D 4833
Moisture Vapor	0.018 ounce/yard per Day Maximum	ASTM E96
Transmission Rate	0.016 bulled yard per Day Waxiillulli	

#### Fabric

Refer to Section 1056 for Type 2 Engineering Fabric and the following:

Use a woven fabric consisting of strong rot-proof synthetic fibers such as polypropylene, polyethylene, or polyester formed into a stable network such that the filaments or yarns retain their relative positions to each other.

Fabric Property	Requirements	Test Method
Minimum Flow Rate	2 gallons/min/square foot	ASTM D 4491

Lamination of fabric sheets to produce the physical requirements of a fabric layer will not be accepted. Furnish letters of certification from the manufacturer with each shipment of the fabric and geomembrane attesting that the material meets the requirements of this provision; however, the material is subject to inspection, test, or rejection by the Engineer at any time.

During all periods of shipment and storage, wrap the geomembrane and fabric in a heavy-duty protective covering to protect the material from ultraviolet rays. After the protective wrapping

has been removed, do not leave the material uncovered under any circumstances for longer than 4 days.

#### Select Material

Provide select material meeting the requirements of Class III, Type 1 or Type 2, or Class V select material of Section 1016 of the 2006 Standard Specifications. When select material is required under water, use select material class V only, up to one foot above the existing water elevation.

4 inch Diameter Corrugated Drainage Pipe and Fittings

Provide pipe and fittings that meet all the applicable requirements of Section 815 or 816 of the 2006 Standard Specifications.

### **Construction Methods**

Place the geomembrane and fabric as shown on the plans or as directed by the Engineer. Perform the excavation for the fabric reinforced fill to the limits shown on the plans. Provide an excavated surface free of obstructions, debris, pockets, stumps, and cleared of all vegetation. The geomembrane or fabric will be rejected if it has defects, rips, holes, flaws, deterioration or damage incurred during manufacture, transportation, handling or storage. Lay all layers smooth, and free from tension, stress, folds, wrinkles or creases. Place all the fabric layers with the machine direction (roll direction) parallel to the centerline of the roadway. A minimum roll width of 10.0 feet for the fabric is required. Overlap geomembrane or fabric splices parallel to the centerline of the roadway a minimum of 18 inches. Geomembrane or fabric splices parallel to the backwall face will not be allowed.

Deposit and spread select material in successive, uniform, approximately horizontal layers of not more than 10 inches in depth, loose measurement, for the full width of the cross section, and keep each layer approximately level. Place and compact each layer of select material fill no more than 10 inches thick with low ground pressure equipment. Use hand operated equipment to compact the fill material within three feet of the backwall and wingwalls as directed by the Engineer. Compact select material to a density equal to at least 95% of that obtained by compacting a sample of the material in accordance with AASHTO T99 as modified by the Department. Compact the top eight inches of select material to a density to at least 100% of that obtained by compacting a sample of the material in accordance with AASHTO T99 as modified by the Department. Density requirements are not applicable to select material, class V; however compact the fill with at least four passes of low ground pressure equipment on the entire surface as directed by the Engineer. The compaction of each layer of select material shall be inspected and approved by the Department prior to the placement of the next fill layer. No equipment will be allowed to operate on the drainage pipe or any geomembrane/fabric layer until it is covered with at least six inches of fill material. Compaction shall not damage the drainage pipe, geomembrane, or fabric under the fill. Cover the geomembrane/fabric with a layer of fill material within four days after placement of the geomembrane/fabric. Geomembrane and fabric that are damaged as a result of installation will be replaced as directed by the Department at no additional cost.

Place the geomembrane on the ground, and attach and secure it tightly to the vertical face of the backwall and wingwalls with adhesives, duct-tape, nails or any other method approved by the Engineer. Place the first fabric layer on the surface of the geomembrane with the same dimensions of the geomembrane. No material or void is allowed between the geomembrane and the first fabric layer. Place and fold the remaining fabric layers on the edges as shown on the plans or as directed by the Engineer. Provide vertical separation between fabric layers as specified on the plans. The number of fabric layers will be shown in the plans.

Place four inch diameter perforated drainage pipe along the base of the backwall and sloped to drain as shown on the plans. Completely wrap perforated drainage pipe and #78M stone with Type 2 Engineering Fabric as shown on the plan detail. Install a pipe sleeve through the bottom of or under the wing wall prior to placing concrete for the wing wall. The pipe sleeve shall be of adequate strength to withstand the wingwall load. Place the pipe sleeve in position to allow the drainage pipe to go through the wing wall with a proper slope. Connect four-inch diameter nonperforated (plain) drainage pipe with a coupling to the perforated pipe near the inside face of the wingwall. Place the nonperforated drainage pipe through the pipe sleeve, extend down to the toe of the slope and connect, to a ditch or other drainage systems as directed by the Engineer. For bridge approaches in cut sections where no side slope is available, direct the drainage pipe outlet to the end slope down to the toe using elbows as directed by the Engineer.

### Measurement and Payment

Reinforced Bridge Approach Fill, Station will be paid for at the contract lump sum price.
Such price and payment will be full compensation for both approach fills at each bridge
installation, including but not limited to furnishing, placing and compacting select material,
furnishing and placing geomembrane and woven fabric, furnishing and placing pipe sleeve,
drainage pipe, and stone, furnishing and installing concrete pads at the end of outlet pipes,
excavation and any other items necessary to complete the work.
Payment will be made under:

Pay ItemPay UnitReinforced Bridge Approach Fill, StationLump Sum

# **AGGREGATE BASE COURSE:**

-19-06 SP5 R03

Revise the 2006 Standard Specifications as follows:

Page 5-11, Article 520-5 Hauling and Placing Aggregate Base Material, 6th paragraph, replace the first sentence with the following:

Base course that is in place on November 15 shall have been covered with a subsequent layer of pavement structure or with a sand seal. Base course that has been placed between November 16

and March 15 inclusive shall be covered within 7 calendar days with a subsequent layer of pavement structure or with a sand seal.

# **ASPHALT PAVEMENTS - SUPERPAVE:**

(7-18-06) (Rev 12-18-07)

SP6 R01

Revise the 2006 Standard Specifications as follows:

Page 6-2, Article 600-9 Measurement and Payment, delete the second paragraph.

Page 6-12, Subarticle 609-5(C)2, Required Sampling and Testing Frequencies, first partial paragraph at the top of the page, delete last sentence and add the following:

If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

# Page 6-12, Subarticle 609-5(C)2, QUALITY CONTROL MINIMUM SAMPLING AND TESTING SCHEDULE

First paragraph, delete and replace with the following.

Sample and test the completed mixture from each mix design per plant per year at the following minimum frequency during mix production:

Second paragraph, delete the fourth sentence, and replace with the following

When daily production of each mix design exceeds 100 tons and a regularly scheduled full test series random sample location for that mix design does not occur during that day's production, perform at least one partial test series consisting of Items A and B in the schedule below.

Page 6-12, Subarticle 609-5(C)2(c) Maximum Specific Gravity, add after (AASHTO T 209):

or ASTM D 2041

Page 6-13, last line and on page and Page 6-14, Subarticle 609-5(C)(2)(e) Retained Tensile Strength, add a heading before the first paragraph as follows:

(i) Option 1

Insert the following immediately after the first paragraph:

(ii) Option 2

Mix sampled from truck at plant with one set of specimens prepared by the Contractor and then tested jointly by QA and QC at a mutually agreed upon lab

site within the first 7 calendar days after beginning production of each new mix design.

### Second paragraph, delete the and replace with the following:

Test all TSR specimens required by either option noted above on either a recording test press or a test press that maintains the peak load reading after the specimen has broken.

# Subarticle 609-5(C)(3) Control Charts, delete the second sentence of the first paragraph and replace with the following:

For mix incorporated into the project, record full test series data from all regularly scheduled random samples or directed samples that replace regularly scheduled random samples, on control charts the same day the test results are obtained.

# Page 6-15, Subarticle 609-5(C)(3) Control Charts, first paragraph on this page, delete the last sentence and substitute the following:

Denote the moving average control limits with a dash green line and the individual test limits with a dash red line.

## Subarticle 609-5(C)(3)(a), (b) and (c), replace (a) (b) and (c) with the following:

- (a) A change in the binder percentage, aggregate blend, or  $G_{mm}$  is made on the JMF, or,
  - (b) When the Contractor elects to stop or is required to stop production after one or two moving average values, respectively, fall outside the moving average limits as outlined in subarticle 609-5(C)6 or,
  - (c) If failure to stop production after two consecutive moving averages exceed the moving average limits occurs, but production does stop at a subsequent time, reestablish a new moving average beginning at the actual production stop point.

Subarticle 609-5(C)(4) Control Limits, replace the first paragraph and the CONTROL LIMITS Table on page 6-16 with the following.

The following are established as control limits for mix production. Apply the individual limits to the individual test results. Control limits for the moving average limits are based on a moving average of the last 4 data points. Apply all control limits to the applicable target source.

### **CONTROL LIMITS**

Mix Control Criteria	Target Source	Moving Average Limit	Individual Limit
2.36 mm Sieve	JMF	±4.0 %	±8.0 %
0.075mm Sieve	JMF	±1.5 %	±2.5 %
Binder Content	JMF	±0.3 %	±0.7 %
VTM @ N <sub>des</sub>	JMF	±1.0 %	±2.0 %
VMA @ N <sub>des</sub>	Min. Spec. Limit	-0.5%	-1.0%
P <sub>0.075</sub> / P <sub>be</sub> Ratio	1.0	±0.4	±0.8
%G <sub>mm</sub> @ N <sub>ini</sub>	Max. Spec. Limit	N/A	+2.0%
TSR	Min. Spec. Limit	N/A	- 15%

Page 6-16, Subarticle 609-5(C)(5) Warning Bands, delete this subarticle in its entirety.

Pages 6-16 through 6-19, Subarticle 609-5(C)(6), delete the word "warning" and substitute the words "moving average".

# Page 6-16, Subarticle 609-5(C)(6) Corrective Actions, first paragraph, first sentence, delete and replace with the following:

Immediately notify the Engineer when moving averages exceed the moving average limits.

### Page 6-17, third full paragraph, delete and replace with the following:

Failure to stop production when required due to an individual mix test not meeting the specified requirements will subject all mix from the stop point tonnage to the point when the next individual test is back on or within the moving average limits, or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable.

# Sixth full paragraph, delete the first, second, and third sentence and replace with the following:

Immediately notify the Engineer when any moving average value exceeds the moving average limit. If two consecutive moving average values for any one of the mix control criteria fall outside the moving average limits, cease production of that mix, immediately

notify the Engineer of the stoppage, and make adjustments. The Contractor may elect to stop production after only one moving average value falls outside the moving average limits.

# Page 6-18, Subarticle 609-5(C)(6) Corrective Actions second full paragraph, delete and replace with the following:

If the process adjustment improves the property in question such that the moving average after four additional tests is on or within the moving average limits, the Contractor may continue production with no reduction in payment

# Page 6-18, delete the third and fourth full paragraphs, including the Table for Payment for Mix Produced in the Warning Bands and substitute the following:

If the adjustment does not improve the property in question such that the moving average after four additional individual tests is outside the moving average limits, the mix will be evaluated for acceptance in accordance with Article 105-3. Reduced payment for or removal of the mix in question will be applied starting from the plant sample tonnage at the stop point to the sample tonnage when the moving average is on or within the moving average limits. In addition, any mix that is obviously unacceptable will be rejected for use in the work.

# Page 6-19, First paragraph, delete and replace with the following:

Failure to stop production and make adjustments when required due to two consecutive moving average values falling outside the moving average limits will subject all mix produced from the stop point tonnage to the tonnage point when the moving average is back on or within the moving average limits or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable. Remove this material and replaced with materials which comply with the Specifications at no additional costs to the Department, unless otherwise approved. Payment will be made for the actual quantities of materials required to replace the removed quantities, not to exceed the original amounts.

# Page 6-20, Subarticle 609-5(D)(1) General, delete the third full paragraph, and replace with the following:

Perform the sampling and testing at the minimum test frequencies as specified above. Should the density testing frequency fail to meet the minimum frequency as specified above, all mix without the required density test representation will be considered unsatisfactory. If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

# Page 6-23, Subarticle 609-5(D)(5) Limited Production Procedure, delete the first paragraph including (a), (b), (c) and substitute the following:

Proceed on limited production when, for the same mix type and on the same contract, one of the following conditions occur (except as noted in the first paragraph below).

- (a) Two consecutive failing lots, except on resurfacing\*
- (b) Three consecutive failing lots on resurfacing\*
- (c) Two consecutive failing nuclear control strips.
  - \* Resurfacing is defined as the first new uniform layer placed on an existing pavement.

### Page 6-28, Subarticle 610-3(A) Mix Design-General, fourth paragraph, third sentence:

Substitute 20% for 15%

# Fifth paragraph, first, second and third sentences:

Substitute 20% for 15%

# Page 6-28, Subarticle 610-3(A) Mix Design-General, add the following as the fourth paragraph:

Reclaimed Asphalt Pavement (RAP) or Reclaimed Asphalt Shingles (RAS) may be incorporated into asphalt plant mixes in accordance with Article 1012-1 and the following applicable requirements.

# Page 6-35, Table 610-3 delete and replace with the following:

TABLE 610-3 ASPHALT PLACEMENT- MINIMUM TEMPERATURE REQUIREMENTS

Asphalt Concrete Mix Type	Minimum Air Temperature	Minimum Surface Temperature
ACBC, Type B 25.0B, C, B 37.5C	35°F	35°F
ACIC, Type I 19.0B, C, D	35°F	35°F
ACSC, Type S 4.75A, SF 9.5A, S 9.5B	40°F	50°F *
ACSC, Type S 9.5C, S 12.5C	45°F	50°F
ACSC, Type S 9.5D, S 12.5D	50°F	50°F

<sup>\* 35°</sup>F if surface is soil or aggregate base for secondary road construction.

# Page 6-44, Article 610-8 Spreading and Finishing, third full paragraph, replace the first sentence with the following:

Use the 30 foot minimum length mobile grade reference system or the non-contacting laser or sonar type ski with at least four referencing stations mounted on the paver at a minimum length of 24 feet to control the longitudinal profile when placing the initial lanes and all adjacent lanes of all layers, including resurfacing and asphalt in-lays, unless otherwise specified or approved.

# Page 6-50, Article 610-13 Density Acceptance, delete the second paragraph and replace with the following:

As an exception, when the first layer of mix is a surface course and is being placed directly on an unprimed aggregate or soil base, the layer will be included in the "Other" construction category.

# Page 6-53, Article 620-4 Measurement and Payment, sixth paragraph, delete the last sentence.

## Page 6-54, Article 620-4 Measurement and Payment, add the following pay item:

Pay Item	<b>Pay Unit</b>
Asphalt Binder for Plant Mix, Grade PG 70-28	Ton

# Page 6-69, Table 660-1 Material Application Rates and Temperatures, add the following:

Type of Coat	Grade of Asphalt	Asphalt Rate gal/yd²	Application Temperature °F	Aggregate Size	Aggregate Rate lb./sq. yd. Total
Sand Seal	CRS-2 or CRS- 2P	0.22-0.30	150-175	Blotting Sand	12-15

## Page 6-75, Subarticle 660-9(B), add the following as sub-item (5)

### (5) Sand Seal

Place the fully required amount of asphalt material in one application and immediately cover with the seal coat aggregate. Uniformly spread the fully required amount of aggregate in one application and correct all non-uniform areas prior to rolling.

Immediately after the aggregate has been uniformly spread, perform rolling.

When directed, broom excess aggregate material from the surface of the seal coat.

When the sand seal is to be constructed for temporary sealing purposes only and will not be used by traffic, other grades of asphalt material meeting the requirements of Articles 1020-6 and 1020-7 may be used in lieu of the grade of asphalt required by Table 660-1 when approved.

# Page 6-76, Article 661-1 Description, add the following as the 2nd paragraph:

Provide and conduct the quality control and required testing for acceptance of the UBWC in accordance with "Quality Management System for Asphalt Pavements (OGAFC, PADL, and Ultra-Thin HMA Version)", included in the contract.

## Page 6-80, Subarticle 661-3(A) Equipment, add the following as the first paragraph:

Use asphalt mixing plants in accordance with Article 610-5.

Page 10-41, Table 1012-1, delete the last row of entries for OGAFC and add the following:

Mix Type	Course Aggregate Angularity <sup>(b)</sup> ASTM D5821	Fine Aggregate Angularity % Minimum AASHTO T304 Method A	Sand Equivalent % Minimum AASHTO T176	Flat & Elongated 5:1 Ratio % Maximum ASTM D4791 Section 8.4
S 9.5 D	100/100	45	50	10
OGAFC	100/100	N/A	N/A	10
UBWC	100/85	40	45	10

### Delete Note (c) under the Table 1012-1 and replace with the following:

(c) Does not apply to Mix Types SF 9.5A and S 9.5B.

# Page 10-43 through 10-45, Subarticle 1012-1(G), delete this in its entirety and replace with the following:

## (G) Reclaimed Asphalt Pavement (RAP)

### (1) Mix Design RAP

Incorporate RAP from stockpiles or other sources that have been tested for uniformity of gradation and binder content prior to use in an asphalt mix design. Use reclaimed asphalt pavement that meets all requirements specified for *one of* the following *two* classifications.

### (a) Millings

Existing reclaimed asphalt pavement (RAP) that is removed from its original location by a milling process as specified in Section 607. Millings should be such that it has a uniform gradation and binder content and all materials will pass a 2" sieve prior to introduction into the plant mixer unit.

### (b) Processed RAP

RAP that is processed in some manner (possibly by crushing and/or use of a blending method) to produce a uniform gradation and binder content in the RAP prior to use in a recycled mix. Process RAP so that all materials have a uniform gradation and binder content and will pass a 2" sieve prior to introduction into the plant mixer unit.

### (2) Mix Production RAP

During mix production use RAP that meets the criteria for one of the following categories:

### (a) Mix Design RAP

RAP contained in the mix design stockpiles as described above may be used in all applicable JMFs. These stockpiles have been pretested: however, they are subject to required QC/QA testing in accordance with Subarticle 609-5(C)(2).

### (b) New Source RAP

New Source RAP is defined as any acceptable material which was not included in the stockpile or other source when samples were taken for mix design purposes. Process new source RAP so that all materials have a uniform gradation and binder content and will pass a 2" sieve prior to introduction into the plant mixer unit.

After a stockpile of processed RAP or millings has been sampled and mix designs made from these samples, do not add new source RAP to the original stockpile without prior field testing to insure gradation and binder uniformity. Sample and test new source RAP before blending with the existing stockpile.

Store new source RAP in a separate stockpile until the material can be sampled and tested for comparison with the original recycled mix design data. New source RAP may also be placed against the existing stockpile in a linear manner provided it is sampled for mix design conformity prior to its use in the recycled mix.

Unprocessed RAP is asphalt material that was not milled and/or has not been processed to obtain a uniform gradation and binder content and is not representative of the RAP used during the applicable mix design. Unprocessed RAP shall not be incorporated into any JMFs prior to processing. Different sources of unprocessed RAP may be stockpiled together provided it is generally free of contamination and

will be processed prior to use in a recycled mix. RAP contamination in the form of excessive dirt, debris, clean stone, concrete, etc. will not be allowed. Incidental amounts of dirt, concrete, and clean stone may be acceptable. Unprocessed RAP may be processed and then classified as a new source RAP as described above.

Field approval of new source RAP will be based on Table 1012-2 below and volumetric mix properties on the mix with the new source RAP included. Provided the Table 1012-2 tolerances are met, volumetric properties of the new mix will then be performed. If all volumetric mix properties meet the mix design criteria for that mix type, the new source RAP may continue to be used.

If the gradation, binder content, or any of the volumetric mix properties are not within the allowable tolerances of Table 1012-2, do not use the new source RAP unless approved by the Engineer. The Contractor may elect to either not use the stockpile, to request an adjustment to the JMF, or to redesign the mix.

	NEW S	SOURCE (A						NCES	
Mix Type	0-20% RAP		20 <sup>+</sup> -25 % RAP		25 <sup>+</sup> % RAP		)		
Sieve (mm)	Base	Inter.	Surf.	Base	Inter.	Surf.	Base	Inter.	Surf.
P <sub>b</sub> %	± 0.7%			$\pm 0.4\%$			± 0.3%		
25.0	±10	_	_	±7	-	_	±5		-
19.0	±10	±10	-	±7	±7		±5	±5	-
12.5	-	±10	±6	-	±7	±3	-	±5	±2
9.5	-	-	±8	-	-	±5	· -	-	±4
4.75	±10	· -	±10	±7	-	±7	±5	<u>-</u>	±5
2.36	±8	±8	±8	±5	±5	±5	±4	±4	±4
1.18	±8	±8	±8	±5	±5	±5	±4	±4	±4
0.300	±8	±8	±8	±5	±5	±5	±4	±4	±4
0.150		-	±8	-	- Hills offer a control of a control of a	±5	-	-	±4
0.075	<u>+</u> 4	±4	±4	±2	±2	±2	±1.5	±1.5	±1.5

# **ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:**

(11-21-00)

SP6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Type B 25.0	4.3%
Asphalt Concrete Intermediate Course	Type I 19.0	4.7%

# C201738 (U-3816) Hoke County

48

Asphalt Concrete Surface Course	Type S 4.75A	7.0%
Asphalt Concrete Surface Course	Type SF 9.5A	6.5%
Asphalt Concrete Surface Course	Type S 9.5	6.0%
Asphalt Concrete Surface Course	Type S 12.5	5.5%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the 2006 Standard Specifications.

## **ASPHALT PLANT MIXTURES:**

(7-1-95)

SP6 R20

Place asphalt concrete base course material in trench sections with asphalt pavement spreaders made for the purpose or with other equipment approved by the Engineer.

### PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:

(11-21-00)

SP6 R25

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the 2006 Standard Specifications.

The base price index for asphalt binder for plant mix is \$ 318.93 per ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on **November 1, 2007**.

## **MASONRY DRAINAGE STRUCTURES:**

(10-16-07)

SP8 R01

Revise the 2006 Standard Specifications as follows:

Page 8-31, Article 840-4 Measurement and Payment, add the following at the end of the second paragraph:

For that portion of *Masonry Drainage Structure* measured above a height of 10.0 feet, payment will be made at 1.3 times the contract unit price per linear foot for *Masonry Drainage Structure*.

### **GUARDRAIL ANCHOR UNITS, TYPE 350:**

(4-20-04)

SP8 R65

### **Description**

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the 2006 Standard Specifications, and at locations shown in the plans.

#### **Materials**

The Contractor may at his option, furnish any one of the guardrail anchor units.

Guardrail anchor unit (ET-2000) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

Road Systems, Inc. 3616 Old Howard County Airport Big Spring, Texas 79720 Telephone: 915-263-2435

Prior to installation the Contractor shall submit to the Engineer:

- (A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the 2006 Standard Specifications.
- (B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the 2006 Standard Specifications.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

#### **Construction Methods**

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the 2006 Standard Specifications and is incidental to the cost of the guardrail anchor unit.

### **Measurement and Payment**

Measurement and payment will be made in accordance with Articles 862-6 of the 2006 Standard Specifications.

Payment will be made under:

Pay ItemPay UnitGuardrail Anchor Units, Type 350Each

### PREFORMED SCOUR HOLE WITH LEVEL SPREADER APRON:

(10-15-02) (Rev 7-18-06) SP8 R105

### **Description**

Construct and maintain preformed scour holes with spreader aprons at the locations shown on the plans and in accordance with the details in the plans. Work includes excavation, shaping and maintaining the hole and apron, furnishing and placing filter fabric, rip rap (class as specified in the plans) and permanent soil reinforcement matting.

#### Materials

Item	Section
Plain rip rap	1042
Filter Fabric	1056

The permanent soil reinforcement matting shall be permanent erosion control reinforcement mat and shall be constructed of 100% coconut fiber stitch bonded between a heavy duty UV stabilized cuspated (crimped) netting overlaid with a heavy duty UV stabilized top net. The three nettings shall be stitched together on 1.5 inch centers UV stabilized polyester thread to form a permanent three dimensional structure. The mat shall have the following physical properties:

Property	Test Method	Value Unit
Ground Cover	Image Analysis	93 %
Thickness	ASTM D1777	0.63 in
Mass Per Unit Area	ASTM D3776	0.92 lb/sy
Tensile Strength	ASTM D5035	480 lb/ft
Elongation	ASTM D5035	49 %
Tensile Strength	ASTM D5035	960 lb/ft
Elongation	ASTM D5035	31 %
Tensile Strength	ASTM D1682	177 lbs
Elongation	ASTM D1682	22 %
Resiliency	ASTM D1777	>80 %
UV Stability *	ASTM D4355	151 lbs
Color(Permanent Net)		UV Black
Porosity (Permanent Net)	Calculated	>95 %
Minimum Filament Diameter (permanent net)	Measured	0.03 in

<sup>\*</sup>ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure in a Xenon-arc weatherometer.

A certification (Type 1, 2, or 3) from the manufacturer showing:

- (A) the chemical and physical properties of the mat used, and
- (B) conformance of the mat with this specification will be required.

### **Soil Preparation**

All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions that would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

### Measurement and Payment

Preformed Scour Holes with Level Spreader Aprons will be measured and paid for shall be the actual number that has been incorporated into the completed and accepted work. Such price and payment will be full compensation for all work covered by this provision.

Payment will be made under:

Pay Item Pay Unit

Preformed Scour Hole with Level Spreader Aprons Each

### STREET SIGNS AND MARKERS AND ROUTE MARKERS:

(7-1-95)

SP9 R01

Move any existing street signs, markers, and route markers out of the construction limits of the project and install the street signs and markers and route markers so that they will be visible to the traveling public if there is sufficient right of way for these signs and markers outside of the construction limits.

Near the completion of the project and when so directed by the Engineer, move the signs and markers and install them in their proper location in regard to the finished pavement of the project.

Stockpile any signs or markers that cannot be relocated due to lack of right of way, or any signs and markers that will no longer be applicable after the construction of the project, at locations directed by the Engineer for removal by others.

The Contractor shall be responsible to the owners for any damage to any street signs and markers or route markers during the above described operations.

No direct payment will be made for relocating, reinstalling, and/or stockpiling the street signs and markers and route markers as such work shall be considered incidental to other work being paid for by the various items in the contract.

### **HIGH STRENGTH CONCRETE FOR DRIVEWAYS:**

(11-21-00) (7-18-06)

SP10 R01

Use high early strength concrete for all driveways shown in the plans and as directed by the Engineer. Provide high early strength concrete that meets the requirements of Article 1000-6 of the 2006 Standard Specifications.

Measurement and payment will be in accordance with Section 848 of the 2006 Standard Specifications.

## **AGGREGATE PRODUCTION:**

(11-20-01) SP10 R05

Provide aggregate from a producer who uses the current Aggregate Quality Control/Quality Assurance Program that is in effect at the time of shipment.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the 2006 Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

### **CONCRETE BRICK AND BLOCK PRODUCTION:**

(11-20-01)

SP10 R10

Provide concrete brick and block from a producer who uses the current Solid Concrete Masonry Brick/Unit Quality Control/Quality Assurance Program that is in effect on the date that material is received on the project.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the 2006 Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

### PORTLAND CEMENT CONCRETE (Alkali-Silica Reaction):

2-20-07

SP10 R16

Revise the 2006 Standard Specifications as follows:

**Article 1024-1(A)**, replace the 2nd paragraph with the following:

Certain combinations of cement and aggregate exhibit an adverse alkali-silica reaction. The alkalinity of any cement, expressed as sodium-oxide equivalent, shall not exceed 1.0 percent. For mix designs that contain non-reactive aggregates and cement with an alkali content less than 0.6%, straight cement or a combination of cement and fly ash, cement and ground granulated blast furnace slag or cement and microsilica may be used. The pozzolan quantity shall not exceed the amount shown in Table 1024-1. For mixes that contain cement with an alkali content between 0.6% and 1.0%, and for mixes that contain a reactive aggregate documented by the Department, regardless of the alkali content of the cement, use a pozzolan in the amount shown in Table 1024-1.

Obtain the list of reactive aggregates documented by the Department at:http://www.ncdot.org/doh/operations/materials/pdf/quarryasrprob.pdf

<b>Table 1024-1</b>					
Pozzolans for Use in Portland Cement Concrete					
Pozzolan Rate					
Class F Fly Ash	20% by weight of required cement content, with 1.2 lbs Class F fly ash per lb of cement replaced				
Ground Granulated Blast Furnace Slag	35%-50% by weight of required cement content with 1 lb slag per lb of cement replaced				
Microsilica	4%-8% by weight of required cement content, with 1 lb microsilica per lb of cement replaced				

## **GLASS BEADS:**

(7-18-06)

SP10 R35

Revise the 2006 Standard Specifications as follows:

## Page 10-223, 1087-4(C) Gradation & Roundness

Replace the second sentence of the first paragraph with the following:

All Drop-On and Intermixed Glass Beads shall be tested in accordance with ASTM D1155.

Delete the last paragraph.

### **ENGINEERING FABRICS TABLE 1056-1:**

(7-18-06)

SP10 R40

Revise the 2006 Standard Specifications as follows:

Page 10-100, Table 1056-1, replace the values for Trapezoidal Tear Strength with the following:

Physical Property	ASTM Test Method	Type 1	Type 2	Type 3	Type 4
Typical Applications		Shoulder Drain	Under Riprap	Class A Class B Temporary Silt Fence	Soil Stabilization
Trapezoidal Tear Strength	D4533	<i>45</i> lb	<i>75</i> lb		<i>75</i> lb

### **PAVEMENT MARKING LINES:**

(11-21-06) (Rev. 9-18-07) SP 12 R01

Revise the 2006 Standard Specifications as follows:

Page 12-2, 1205-3(D) Time Limitations for Replacement, add the following at the beginning of the chart:

Facility Type	Marking Type	Replacement Deadline		
Full-control-of-access multi-lane	All markings	By the end of each workday's		
roadway (4 or more total lanes) and	including	operation if the lane is opened to		
ramps, including Interstates	symbols	traffic		

Page 12-14, Subarticle 1205-10, Measurement and Payment, delete the first sentence of the first paragraph and replace with the following:

Pavement Marking Lines will be measured and paid for as the actual number of linear feet of pavement marking lines per application that has been satisfactorily placed and accepted by the Engineer.

### PERMANENT SEEDING AND MULCHING:

(7-1-95) SP16 R01

The Department desires that permanent seeding and mulching be established on this project as soon as practical after slopes or portions of slopes have been graded. As an incentive to obtain an early stand of vegetation on this project, the Contractor's attention is called to the following:

For all permanent seeding and mulching that is satisfactorily completed in accordance with the requirements of Section 1660, Seeding and Mulching, and within the following percentages of elapsed contract times, an additional payment will be made to the Contractor as an incentive additive. The incentive additive will be determined by multiplying the number of acres of seeding and mulching satisfactorily completed times the contract unit bid price per acre for Seeding and Mulching times the appropriate percentage additive.

Percentage of Elapsed Contract Time	Percentage Additive
0% - 30%	30%
30.01% - 50%	15%

Percentage of elapsed contract time is defined as the number of calendar days from the date of availability of the contract to the date the permanent seeding and mulching is acceptably completed divided by the total original contract time.