

**NOTES**

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE BOX BEAM SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE BOX BEAMS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH GROUT. THE 2 1/2" Ø DOWEL HOLES AT EXPANSION ENDS OF SLAB SECTIONS SHALL BE FILLED WITH JOINT SEALER MATERIAL TO 1/2" ABOVE THE TOP OF DOWELS AND THEN FILLED WITH GROUT.

THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF TYPE SL LOW MODULUS SILICONE SEALANT. THE 2" Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN BOX BEAMS ARE CAST, A POSITIVE HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDWAYS. THIS SYSTEM SHALL BE DESIGNED TO BE LEFT IN PLACE UNTIL THE CONCRETE HAS REACHED RELEASE STRENGTH. AT LEAST THREE WEEKS PRIOR TO CASTING BOX BEAMS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE SPAN A BOX BEAM UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 5200 PSI.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE SPAN B BOX BEAM UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 4000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED. PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE BOX BEAM UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO BOX BEAM UNIT ENDS. FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

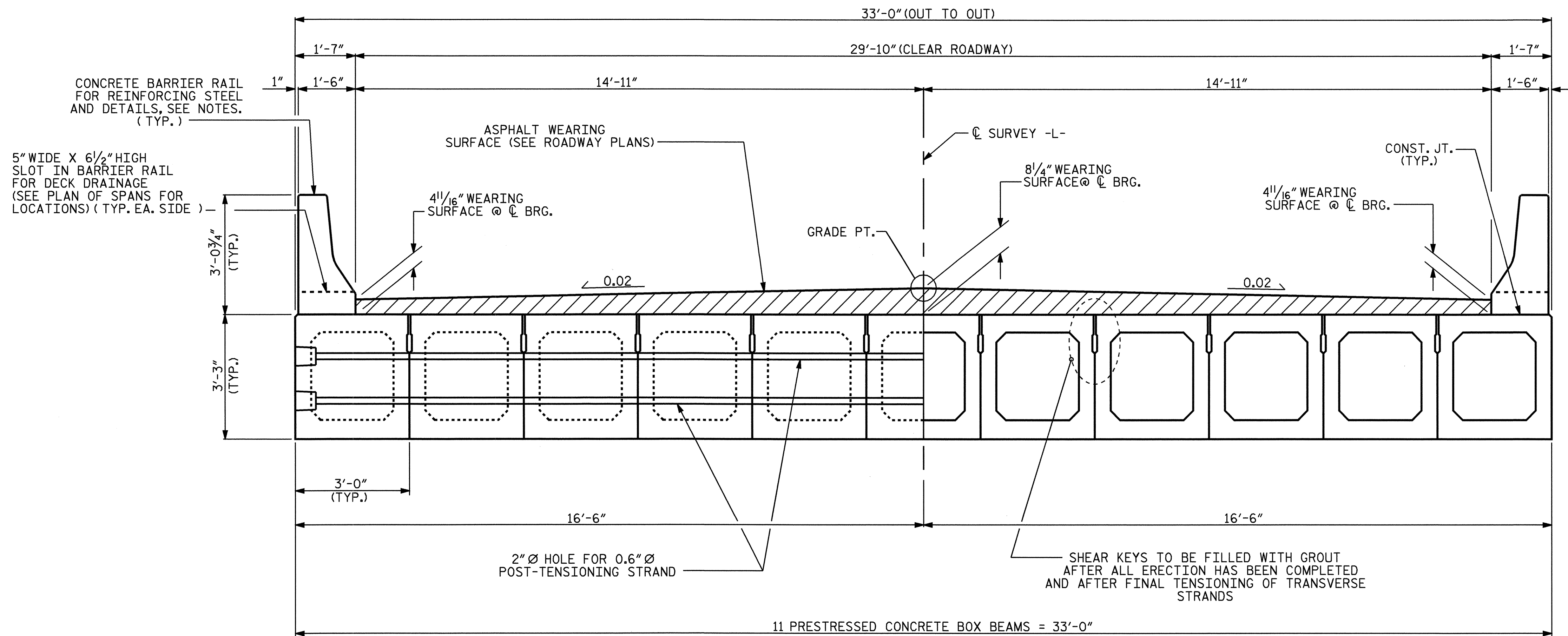
VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

FOR PRESTRESSED CONCRETE MEMBERS, SEE SPECIAL PROVISIONS.

FOR PRESTRESSED CONCRETE BOX BEAMS, SEE SPECIAL PROVISIONS.

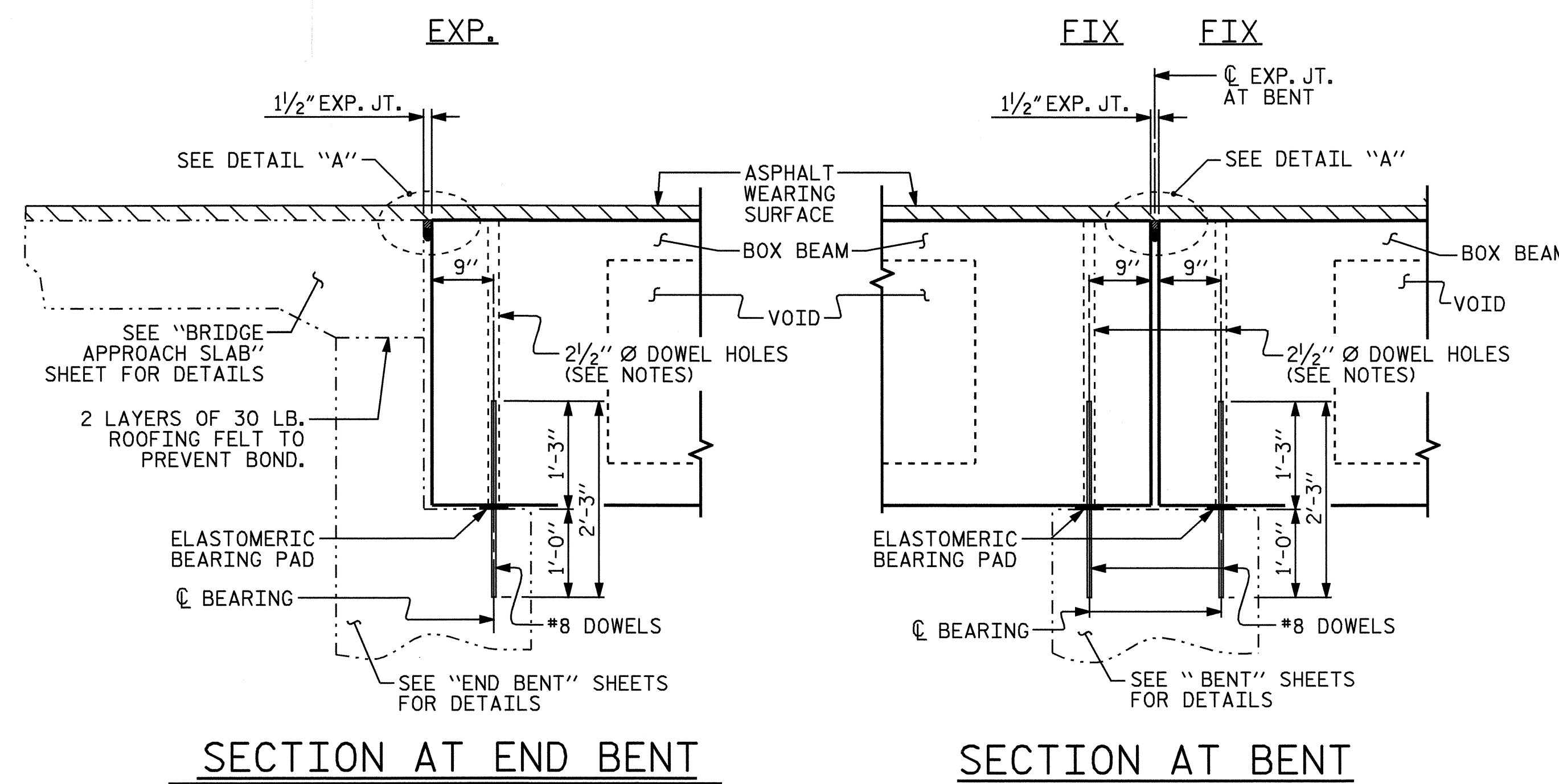
THE LOCATION OF THE VOID DRAINS MAY BE SHIFTED SLIGHTLY WHERE NECESSARY TO CLEAR PRESTRESSING STRANDS OR TRANSVERSE REINFORCING STEEL.



HALF-SECTION AT INTERMEDIATE DIAPHRAGMS

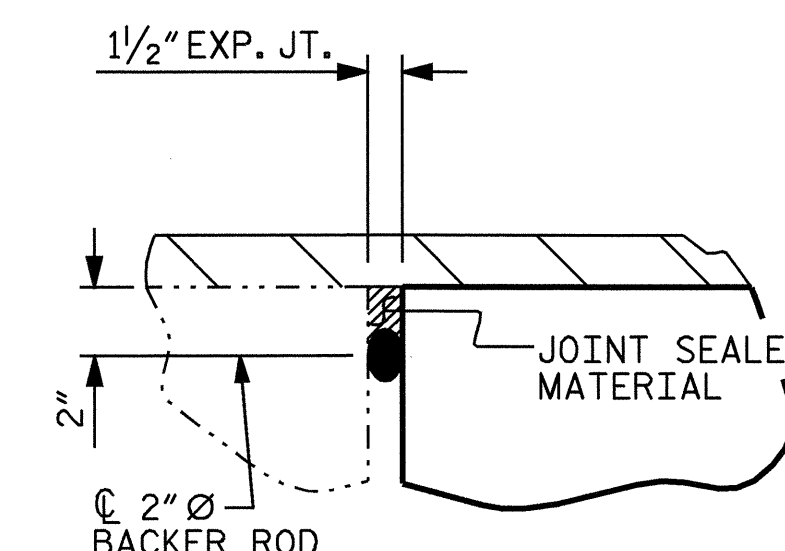
HALF-SECTION AT VOIDS

**TYPICAL SECTION**



SECTION AT END BENT

SECTION AT BENT



DETAIL "A"

PROJECT NO. B-4007  
ALLEGHANY COUNTY  
 STATION: 17+03.50 -L-

SHEET 1 OF 7

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD

3'-0" X 3'-3"  
 PRESTRESSED CONCRETE  
 BOX BEAM UNIT



*Theo J. Beach*  
 1/19/06

ASSEMBLED BY : N. PIERCE DATE : 4/05  
 CHECKED BY : MIKE BRITT DATE : 7/05

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-4
1			3			TOTAL SHEETS
2			4			23