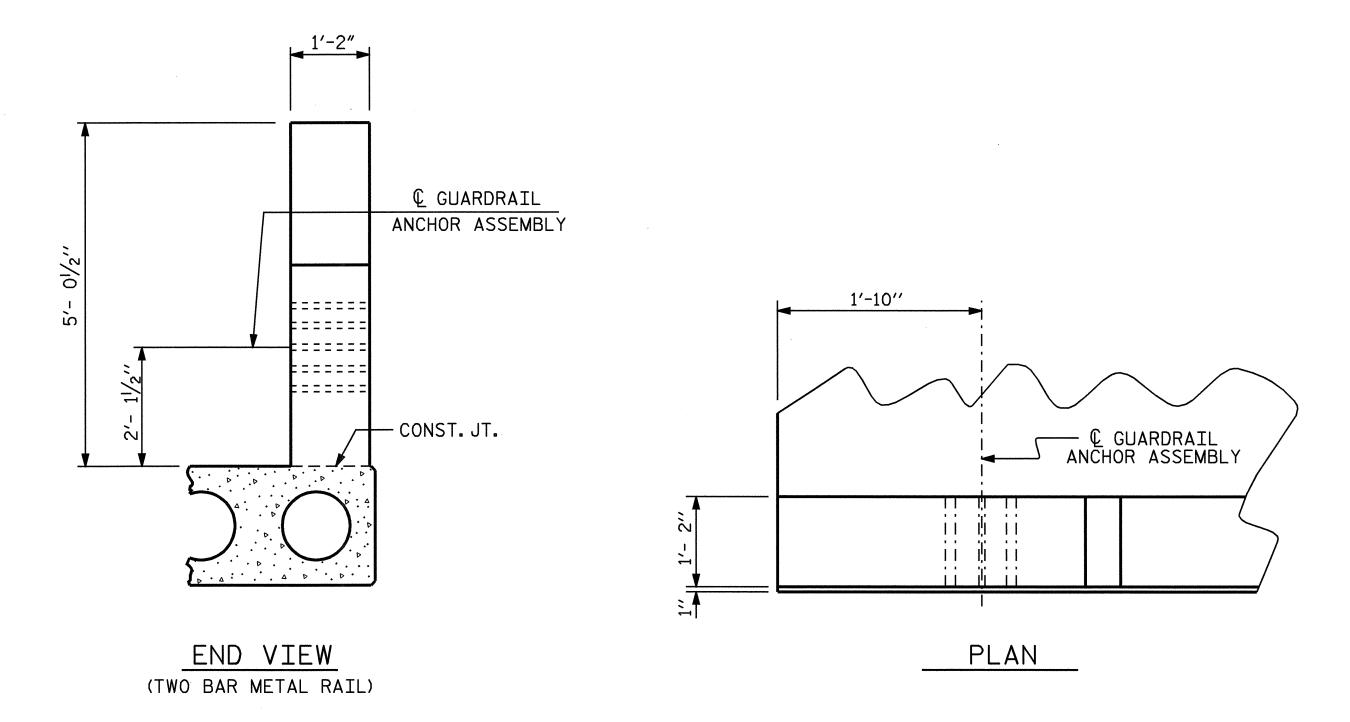


GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF GUARDRAIL ANCHOR AT END POST

ASSEMBLED BY: J.B. WILSON/D.A.G DATE: 5/12/05
CHECKED BY: M.G. SHAIKH DATE: 10/12/05

DRAWN BY: EEM 6/94
CHECKED BY: RGW 6/94
REV. 8/16/99
REV. 10/17/00
REV. 5/7/03
RWW/LES
RWW/JTE

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A $1/\!\!/_4$ HOLD DOWN PLATE AND 7 - $1/\!\!/_8$ W BOLTS WITH NUTS AND WASHERS.

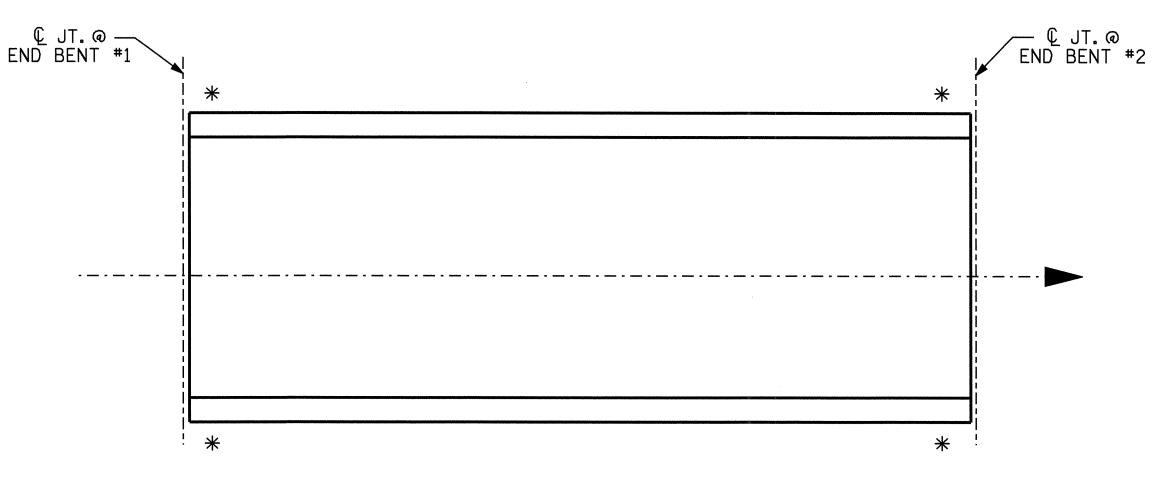
THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36.AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO CLEAR ASSEMBLY BOLTS.

THE 1 $\frac{1}{4}$ " Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.



SKETCH SHOWING POINTS OF ATTACHMENT

*LOCATION OF GUARDRAIL ATTACHMENT

PROJECT NO. ___B-3848 ___GUILFORD ___county STATION: __13+54.50 -L-

DEPARTMENT OF TRANSPORTATION

GUARDRAIL ANCHORAGE DETAILS FOR METAL RAILS

JUNE

REV

NO. BY: DATE:

SEAL HS828 ASINGINEE OF THE STATE OF THE STA