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STATE OF NORTH CAROLINA  
DEPT. OF TRANSPORTATION  
DIVISION OF HIGHWAYS  
RALEIGH, N.C.

ENGLISH DETAIL DRAWING FOR  
**STRUCTURE ANCHOR UNITS**  
ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT

SHEET 1 OF 4  
**862D03**

**ELEVATION VIEW**

**PLAN VIEW**

**ELEVATION VIEW**

**PLAN VIEW**

**NOTES FOR:**

- GUARDRAIL POST ANCHORED TO STRUCTURE:
- USE FULL LENGTH 1/4" BUTT WELDS AT ALL LOCATIONS OF CONTACT BETWEEN THE BASE PLATE, SUPPORT PLATES AND STEEL POST OR STEEL TUBE.
- USE POST AND POST BASE PLATES CONFORMING TO THE REQUIREMENTS OF A.S.T.M. A-36 AND GALVANIZED AFTER FABRICATION TO CONFORM TO A.S.T.M. A-128.
- USE WOOD POSTS WHICH FIT SINGLY IN THE STEEL TUBE WITH A MAXIMUM OF 3/8" CLEARANCE BETWEEN TUBE WALL AND POST.

**NEW STRUCTURES:**

- ATTACH POST TO INSERT ASSEMBLY UNITS (USING ANCHOR BOLTS SUPPLIED WITH INSERTS) WHICH HAVE BEEN CAST INTO THE STRUCTURE DURING CONSTRUCTION.

**EXISTING STRUCTURES:**

- ANCHORS CONSISTING OF A STUD BOLT WITH NUT AND WASHER. USE STUDS THREADED ON ONE END AND HAVING AN EXPANDED WEDGE ASSEMBLY POSITIONED AROUND WATERED AREA AT THE OTHER END. USE ANCHORS WHICH PROVIDE A MINIMUM SAFE HOLDING POWER OF 2875 LBS. FOR A 3/4" OR 1" DIAMETER BOLT. CALCULATE HOLDING POWER BASED ON 1/4" THE ACTUAL HOLDING POWER OF THE ANCHOR IN 3500 PSI CONCRETE AS DETERMINED BY AN APPROVED COMMERCIAL TESTING LABORATORY.
- USE ANCHORS GALVANIZED IN ACCORDANCE WITH A.S.T.M. A-153. SIZE HOLES FOR THE CONCRETE ANCHORS IN ACCORDANCE WITH THE ANCHOR MANUFACTURER'S RECOMMENDATIONS. DRILL WITH AN ANCHOR DRILL BIT WITH THE DRILL BIT PERPENDICULAR TO THE SURFACE OF THE CONCRETE. DRILL BEFORE DRILLING HOLES. THOROUGHLY CLEAN HOLES FOR ANCHORS OF ALL CONCRETE CHIPS, DUST, GREASE, OIL, ETC. BEFORE ANCHORS ARE INSTALLED. REPAIR ALL DAMAGE CAUSED BY THIS WORK TO THE SATISFACTION OF THE ENGINEER.

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ENGLISH DETAIL DRAWING FOR  
**STRUCTURE ANCHOR UNITS**  
GUARDRAIL ANCHOR UNIT, TYPE III  
FOR ATTACHMENT TO RAIL ON BRIDGE

SHEET 2 OF 4  
**862D03**

**ELEVATION**

**PLAN VIEW**

**ELEVATION**

**PLAN VIEW**

**NOTE:**

- POST NOT REQUIRED FOR SKEW ANGLES GREATER THAN 150° OR LESS THAN 30° UNLESS OTHERWISE DIRECTED BY THE ENGINEER.
- THE DISTANCE FROM END OF BRIDGE RAIL TO CENTER LINE OF THE FIRST POST SHOULD BE 11 1/2" IF CONCRETE BACKWALL IS NOT PRESENT.
- SHOULDER BEAM GUTTER MUST BE INSTALLED WITHIN THE PAY LIMITS IF THE ANCHOR UNIT IS NOT ADJACENT TO AN APPROACH SLAB.
- MEASURE GUARDRAIL HEIGHT FROM THE TOP OF ADJACENT SURFACE (SHOULDER, BEAM, OR GUTTER).
- USE NO STEEL POSTS WITHIN THE GUARDRAIL ANCHOR UNIT LIMITS.
- LAP JOINTS IN THE DIRECTION OF TRAFFIC FLOW.
- SEE SHEET 4 FOR POST SECTIONS 1 THRU 9.

**DESIGN SERVICES UNIT**  
**STANDARDS AND SPECIAL DESIGN**  
Office 919-250-4128 FAX 919-250-4119

SEE PLATE FOR TITLE

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