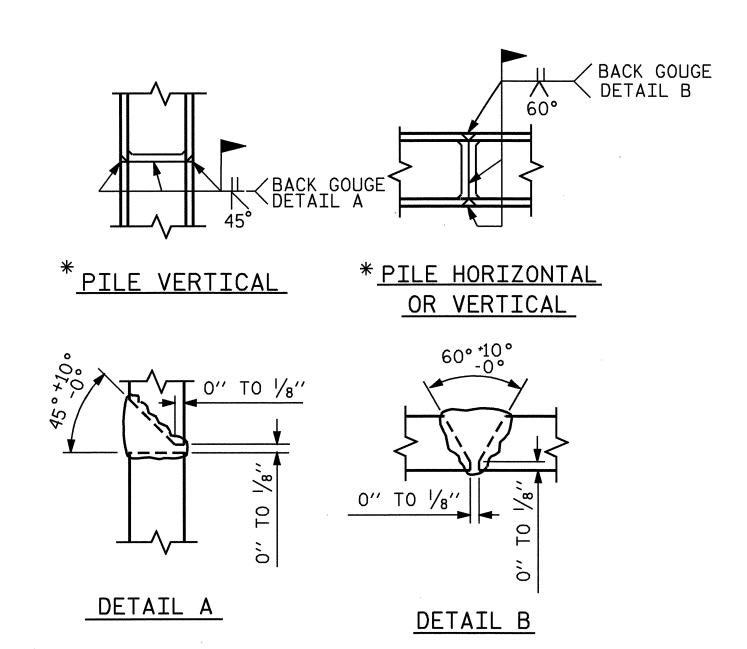


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

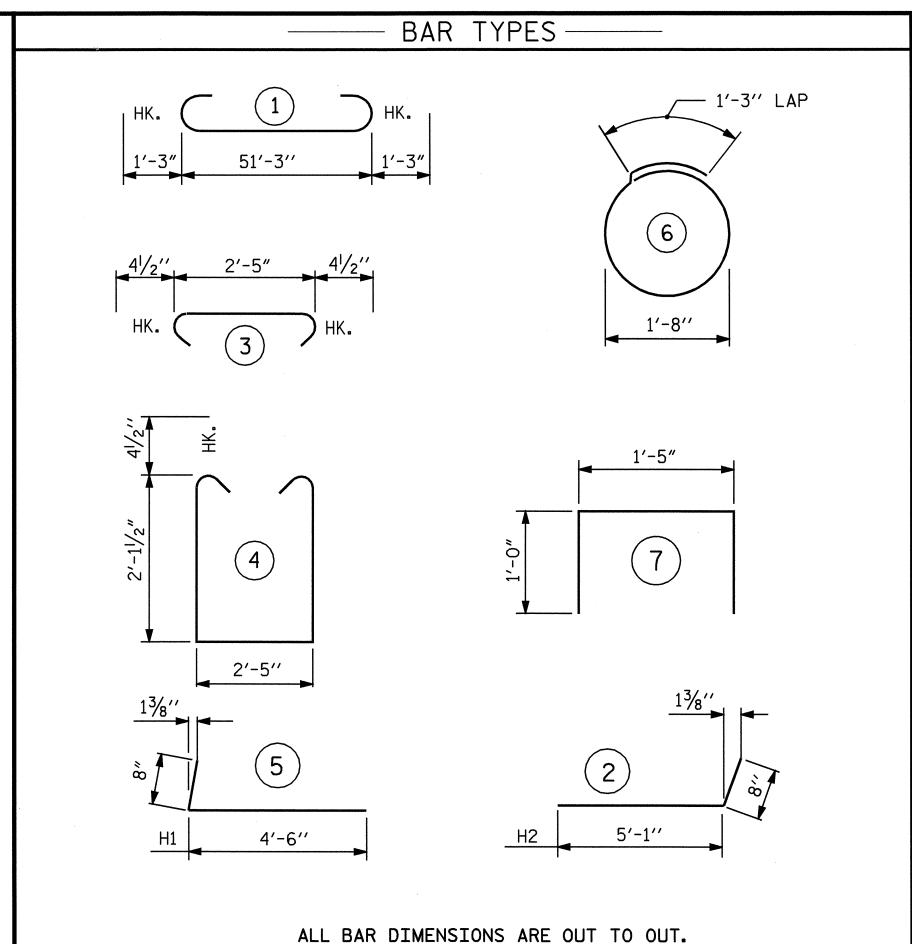
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



*
POSITION OF PILE DURING WELDING.

PILE SPLICE DETAILS



BILL OF MATERIAL								
END BENT No.1								
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT			
B1	8	9	1	53′-9′′	1462			
B2	12	4	STR	26'-11''	216			
B3	12	4	STR	2'-5''	19			
D1	30	6	STR	1′-6′′	68			
H1	12	4	5	5′-2′′ 5′-9′′	41			
H2	12	4	2	5'-9''	46			
Н3	8	4	STR	2'-7''	14			
S1	47	4	4	7′-5′′	233			
S2	47	4	3	3′-2′′	99			
S3	20	4	6	6′-6′′	87			
S4	4	4	7	3′-5′′	9			
V1	16	4	STR	4′-3′′	45			
V2	18	4	STR	4-'6''	54			

REINFORCING STEEL 2393 LBS								
CLASS A CONCRETE BREAKDOWN :								

POUR #1 (CAP & LOWER WINGS)14.0 C.Y.POUR #2 (UPPER WINGS)1.2 C.Y.POUR #3 (LATERAL GUIDES)0.1 C.Y.

TOTAL 15.3 C.Y.

HP 12 X 53 STEEL PILES

NO. 10 125 LIN. FEET
STEEL PILE POINTS

NO. 10

PROJECT NO. B-3839
FORSYTH COUNTY
STATION: 19+64.00 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

SUBSTRUCTURE END BENT No.1



		SHEET NO.				
0.	BY:	DATE:	NO.	BY:	DATE:	S - 9
			3			TOTAL SHEETS
2			4			16