

**PROJECT SPECIAL PROVISIONS**

Roadway

7-1-95

SP1R01

**CLEARING AND GRUBBING:**

9-17-02

Perform clearing on this project to the limits established by Method "III" shown on Standard No. 200.03 of the Roadway Standards.

The 2002 Standard Specifications shall be revised as follows:

Page 2-3, Article 200-5

Delete the first sentence of this article and insert the following:

The property owner will have no right to use or reserve for his use any timber on the project. All timber cut during the clearing operations is to become the property of the Contractor, and shall be either removed from the project by him, or else shall be satisfactorily disposed of as hereinafter provided.

SP2R01

**NUMBER 57 STONE:**

The Contractor shall place #57 Stone between barrier in accordance with the details in the plans and the following provisions.

The #57 Stone shall meet the requirements of Section 1005 of the Standard Specifications.

The stone shall be placed and compacted as directed by the Engineer.

The quantity of #57 Stone to be paid for will be the actual number of metric tons of stone which has been incorporated into the completed and accepted work. The stone will be measured by the being weighed in trucks on certified platform scales or other certified weighing devices.

The quantity of #57 Stone, measured as provided for above, will be paid for at the contract unit price per metric ton for "#57 Stone". The above prices and payment will be full compensation for furnishing, hauling, placing and all incidentals necessary to complete the work.

Payment will be made under:

#57 Stone.....Metric Ton

**BURNING RESTRICTIONS:**

7-1-95

Open burning is not permitted on any portion of the right-of-way limits established for this project. Do not burn the clearing, grubbing or demolition debris designated for disposal and generated from the project at locations within the project limits, off the project limits or at any waste or borrow sites in this county. Dispose of the clearing, grubbing and demolition debris by means other than burning, according to state or local rules and regulations.

SP2R05

**BUILDING REMOVAL:**

01-01-02

Remove the buildings and appurtenances listed below in accordance with Section 215 of the Standard Specifications and the following provisions:

Prior to removal of any building, comply with the notification requirements of Title 40 Code of Federal Regulations, Part 61, Subpart M, which are applicable to asbestos. Give notification to the North Carolina Department of Health and Human Services, Division of Epidemiology, Asbestos Hazard Management Branch and/or the appropriate county agency when enforcement of the Federal Regulation is performed by the county. Submit a copy of the notification to the Engineer prior to the building removal.

The Department has performed asbestos assessments for building items identified below. Copies of this report may be obtained through the Division Right-of-Way Agent. When asbestos is discovered after the opening of bids for the project, the cost of asbestos removal and disposal will be paid for in accordance with Article 104-7 of the Standard Specifications. Perform removal and disposal of asbestos in accordance with the requirements of Title 40 Code of Federal Regulations.

When a building has had or will have asbestos removed and the Contractor elects to remove the building such that it becomes a public area, the Contractor is responsible for any additional costs incurred including final air monitoring.

Comply with all Federal, State and local regulations when performing building removal and/or asbestos removal and disposal. Any fines resulting from violations of any regulation are the sole responsibility of the Contractor and the Contractor agrees to indemnify and hold harmless the Department against any assessment of such fines.

Prior to removal of any Underground Storage Tank (UST), comply with the notification requirements of the Title 40 Code of Federal Regulations, Part 280.71(a). Give notification to the appropriate regional office of the North Carolina Department of Environment, and Natural Resources, Division of Environmental Management, Groundwater Section. Submit a copy of the notification to the Engineer prior to the removal of the underground storage tank.

Permanently close UST systems by removal and dispose of in compliance with the regulations set forth in Title 40, Code of Federal Regulations, Part 280.71 and North Carolina Administrative Code Title 15A, Chapter 2, Subchapter 2N and any applicable local regulations. Assess Underground Storage Tank sites at closure for the presence of contamination as required in NCAC Title 15A, Chapter 2, Subchapter 2N, Section .0803 and as directed by the appropriate Regional Office of the Division of Environmental Management. Remove and dispose of UST systems and contents in a safe manner in conformance with requirements of American Petroleum Institute Bulletin 1604, "Removal and Disposal of Used Underground Petroleum Storage Tanks", Chapters 3 through 6. (Note: As an exception to these requirements, the filling of the tank with water as a means of expelling vapors from the tank as described in section 4.2.6.1 of API Bulletin 1604, will not be allowed. Where underground storage tanks are indicated below, there will be no direct payment for the closure or assessment. When the contract does not indicate the presence of storage tanks and storage tanks are discovered after the opening of bids for the project, the cost of closure, assessment and/or removal will be paid for in accordance with Article 104-7 of the Standard Specifications.

Disposition of any contaminated material associated with underground storage tanks will be made as provided in Article 107-26 of the Standard Specifications.

For Project R-2552AA & AB, the Contractor shall remove the buildings and appurtenances listed below in accordance with Section 215 of the Standard Specifications and the following provisions:

Building Removal (Item No. 1)

Parcel 002Z

Left of approximate Survey Station 10+90, Survey Line Y2

One Story Frame Dwelling – Partially outside right of way

Building Removal (Item No. 2)

Parcel 4

Right of approximate Survey Station 11+60, Survey Line Y Rev

Barn

Building Removal (Item No. 3)

Parcel 15

Left of approximate Survey Station 10+00, Survey Line FLYLE Rev

Three Story Frame Dwelling

Building Removal (Item No. 4)

Parcel 15

Right of approximate Survey Station 11+20, Survey Line L Rev

Barn

Building Removal (Item No. 5)

Parcel 15

Left of approximate Survey Station 10+35, Survey Line FLYLE Rev

Shelter

Building Removal (Item No. 6)  
Parcel 903  
Right of approximate Survey Station 16+20, Survey Line FLYLW Rev  
One Story Frame Dwelling

Building Removal (Item No. 7)  
Parcel 903  
Right of approximate Survey Station 16+30, Survey Line FLYLW Rev  
Shed

Building Removal (Item No. 8)  
Parcel 14  
Right of approximate Survey Station 11+30, Survey Line FLYLW Rev  
One Story Frame Dwelling

Building Removal (Item No. 9)  
Parcel 14  
Right of approximate Survey Station 10+95, Survey Line FLYLW Rev  
Barn

Building Removal (Item No. 10)  
Parcel 901  
Left of approximate Survey Station 10+25, Survey Line FLYLW Rev  
Barn

Building Removal (Item No. 11)  
Parcel 008  
Right of Survey Station 18+65, Survey Line -Y2-  
Barn

Building Removal (Item No. 12)  
Parcel 008  
Right of Survey Station 18+80, Survey Line -Y2-  
One Story Brick Dwelling

Building Removal (Item No. 13)  
Parcel 008  
Right of Survey Station 19+25, Survey Line -Y2-  
Double Wide Mobile Home

Building Removal (Item No. 14)  
Parcel 010  
Right of Survey Station 141+36, Survey Line -Y2-  
Shed

Building Removal (Item No. 15)

Parcel 010

Right of Survey Station 20+20, Survey Line -Y2-  
One Story Brick Dwelling

Building Removal (Item No. 16)

Parcel 010

Right of Survey Station 20+40, Survey Line -Y2-  
Garage with Shelter

Building Removal (Item No. 17)

Parcel 010

Left of Survey Station 17+60, Survey Line -Y2-  
Pool House

Building Removal (Item No. 18)

Parcel 016

Left of Survey Station 19+30, Survey Line -Y2-  
Single Wide Mobile Home

When the description of the work for an item indicates a building partially inside and partially outside the right of way and/or construction area, but does not require the building to be cut off, the entire building shall be removed.

When the description of the work for an item requires a portion of the building to be cut off, that portion of the buildings and appurtenances located within the right of way and/or construction area shall be cut off by the Contractor and disposed of by him. The Engineer will denote on the building the line where the building is to be cut off. The Contractor will be required to cut the building off on a neat line along the construction line or right of way boundary designated by the Engineer. The Contractor will not be required to do any repairing to that portion of the building located outside the right of way or construction area or to shore it up in any respect. All of the Contractor's work shall be confined to the right of way and construction area designated by the Engineer.

For Project R-2552B & C, the Contractor shall remove the building and appurtenances which are listed below in accordance with Section 215 of the standard specifications and the following provisions:

**Building Removal (Item No. 1)**

Parcel 10 Right of approximate Survey Station 65+80, Survey Line L

1 Story Frame Shelter

**Building Removal (Item No. 2)**

Parcel 21 Left of approximate Survey Station 77+40, Survey Line L

1 Story Frame Storage

**Building Removal (Item No. 3)**

Parcel 22 Left of approximate Survey Station 77+90, Survey Line L

Mobile Home

**Building Removal (Item No. 4)**

Parcel 22 Left of approximate Survey Station 78+00, Survey Line L

Well House

**Building Removal (Item No. 5)**

Parcel 27 Left of approximate Survey Station 78+45, Survey Line L

Well House

**Building Removal (Item No. 6)**

Parcel 27 Left of approximate Survey Station 78+60, Survey Line L

1 Story Brick Dwelling

**Building Removal (Item No. 7)**

Parcel 28 Right of approximate Survey Station 78+65, Survey Line L

Well House

**Building Removal (Item No. 8)**

Parcel 28 Right of approximate Survey Station 78+80, Survey Line L

1 Story Brick Dwelling

**Building Removal (Item No. 9)**

Parcel 27 Left of approximate Survey Station 78+85, Survey Line L

1 Storage Building - Partially outside right of way and/or construction Line

**Building Removal (Item No. 10)**

Parcel 28 Right of approximate Survey Station 78+87, Survey Line L

Storage Shelter

Building Removal (Item No. 11)

Parcel 27 Left of approximate Survey Station 78+90, Survey Line L  
Building Ruins

Building Removal (Item No. 12)

Parcel 42 Right of approximate Survey Station 17+00, Survey Line Y1 I REV  
Well House

Building Removal (Item No. 13)

Parcel 42 Right of approximate Survey Station 17+10, Survey Line Y1 1 REV  
Storage Building - Partially outside right of way and/or construction Line

Building Removal (Item No. 14)

Parcel 902 Right of approximate Survey Station 97+45, Survey Line L  
1 Story Frame Dwelling

Building Removal (Item No. 15)

Parcel 902 Right of approximate Survey Station 97+80, Survey Line L  
1 Story Block Barn

Building Removal (Item No. 16)

Parcel 902 Right of approximate Survey Station 97+80, Survey Line L  
1 Story Block Barn

Building Removal (Item No. 17)

Parcel 902 Right of approximate Survey Station 98+20, Survey Line L  
Metal Feed Mill

Building Removal (Item No. 18)

Parcel 902 Right of approximate Survey Station 98+20, Survey Line L  
Metal Feed Bin

Building Removal (Item No. 19)

Parcel 902 Right of approximate Survey Station 98+20, Survey Line L  
Metal Feed Bin

Building Removal (Item No. 20)

Parcel 902 Right of approximate Survey Station 98+45, Survey Line L  
Metal Feed Bin

Building Removal (Item No. 21)

Parcel 902 Right of approximate Survey Station 5+90, Survey Line Ramp D  
Frame Shed

Building Removal (Item No. 22)

Parcel 902 Right of approximate Survey Station 5+65, Survey Line Ramp D  
Frame Barn

Building Removal (Item No. 23)

Parcel 902 Right of approximate Survey Station 98+60, Survey Line L  
Tin Shed

Building Removal (Item No. 24)

Parcel 902 Right of approximate Survey Station 98+60, Survey Line L  
Shed

Building Removal (Item No. 25)

Parcel 902 Right of approximate Survey Station 98+50, Survey Line L  
Shed

Building Removal (Item No. 26)

Parcel 902 Right of approximate Survey Station 98+38, Survey Line L  
Shed

Building Removal (Item No. 27)

Parcel 902 Right of approximate Survey Station 4+70, Survey Line Ramp D  
Shed

Building Removal (Item No. 28)

Parcel 902 Right of approximate Survey Station 4+25, Survey Line Ramp D  
Log Barn

Building Removal (Item No. 29)

Parcel 902 Left of approximate Survey Station 4+20, Survey Line Ramp D  
Log Barn

Building Removal (Item No. 30)

Parcel 902 Left of approximate Survey Station 4+8, Survey Line Ramp D  
Well House

Building Removal (Item No. 31)

Parcel 902 Left of approximate Survey Station 108+20, Survey Line L  
House Ruins

Building Removal (Item No. 32)

Parcel 902 Left of approximate Survey Station 108+30, Survey Line L  
Barn Ruins

\*Item # 13, 16 , 17, 23, 41, 43, 55, 57, 62 When the description of the work for an item indicates a building partially inside and partially outside the right of way and/or construction area, but does not require the building to be cut off, the entire building shall be removed.



\*Item # 6 When the description of the work for an item requires a portion of the building to be cut off, that portion of the buildings and appurtenances located within the right of way and/or construction area shall be cut off by the Contractor and disposed of by him. The Engineer will denote on the building the line where the building is to be cut off. The Contractor will be required to cut the building off on a neat line along the construction line or right of way boundary designated by the Engineer. The Contractor will not be required to do any repairing to that portion of the building located outside the right of way or construction area or to shore it up in any respect. All of the Contractor's work shall be confined to the right of way and construction area designated by the Engineer.

The Contractor shall remove the buildings and appurtenances which are listed below in accordance with section 215 of the Standard Specifications and the following provisions:

Item Removal (Item No. 1)

Parcel 004 -Left of Survey Station 113+25, Survey Line-L2-  
Two-Story Frame Dwelling

Item Removal (Item No. 2)

Parcel 016 - Left of Survey Station 118+70, Survey Line-L2-  
One-Story Frame Dwelling

Item Removal (Item No. 3)

Parcel 017 - Left of Survey Station 11 +00, Survey Line -Y-  
One-Story Frame Dwelling

Item Removal (Item No. 4)

Parcel 032 - Right of Survey Station 141+32, Survey Line -L2-  
One-Story Brick Dwelling

Item Removal (Item No. 5)

Parcel 032 - Right of Survey Station 141+19, Survey Line -L2-  
Shed

Item Removal (Item No. 6)

Parcel 032 - Right of Survey Station 141+36, Survey Line -L2-  
Shed

Item Removal (Item No. 7)

Parcel 032 - Right of Survey Station 141+45, Survey Line -L2-  
One-Story Frame Dwelling

Item Removal (Item No. 8)

Parcel 033 - Right of Survey Station 14+56, Survey Line -Y4-  
Billboard

Item Removal (Item No. 9)

Parcel 033 - Right of Survey Station 15+50, Survey Line -Y4-  
Billboard

Item Removal (Item No. 10)

Parcel 037 - Left of Survey Station 142+80, Survey Line -L2-  
Brick Telephone Switching Building

Item Removal (Item No. 11)

Parcel 038 - Right of Survey Station 14+80, Survey Line -Y5-  
Metal Business Building

Item Removal (Item No. 12)

Parcel 038 - Right of Survey Station 17+40 Survey Line -Y5-  
Chain Link Fence

Item Removal (Item No. 13)

Parcel 040 - Left of Survey Station 142+00, Survey Line -L2-  
One-Story Frame Dwelling

Item Removal (Item No. 14)

Parcel 040 - Right of Survey Station 142+90, Survey Line -L2-  
Shed

Item Removal (Item No. 15)

Parcel 041 - Left of Survey Station 142+22, Survey Line -L2-  
Single Wide Mobile Home

Item Removal (Item No. 16)

Parcel 041 - Left of Survey Station 142+13, Survey Line Y2  
Shed

Item Removal (Item No. 17)

Parcel 053 - Right of Survey Station 09+80, Survey Line -Y4-  
Billboard

Item Removal (Item No. 18)

Parcel 54 - Right of Survey Station 11 +10, Survey Line -Y4-  
Billboard

Item Removal (Item No. 19)

Parcel 055 - Right of Survey Station 12+80, Survey Line -Y4-  
Double Wide Mobile Home

Item Removal (Item No. 20)

Parcel 020 - Right of Survey Station 12+50 Survey Line -Y1-  
One Story Store Building

SP2R15

**EXCAVATION OF ROCK BY USE OF EXPLOSIVES:**

**1-01-02**

The Contractor's attention is directed to Article 107-11 of the Standard Specifications.

In addition to the requirements of this Article, submit to the Engineer a written report after each blast that gives complete details of the blast procedure. Submit the blast report on forms provided by the Engineer within 24 hours after each blast.

The Engineer will, as necessary, monitor blasting operations with an engineering seismograph. In order to facilitate such work, provide to the Engineer seven days advance notice before the initial blasting is performed and 24 hours notice of subsequent blasting operations.

Cooperate with the Engineer in establishing a signal system that will allow vibrations to be effectively monitored.

The monitoring blast vibrations by the Engineer or the submission of blast reports by the Contractor in no way relieves the Contractor of his responsibilities as defined in Article 107-11.

SP2R20

**ROADWAY EXCAVATION**

**03-15-05<sub>R</sub>**

Revise the *2002 Standard Specifications* as follows:

Page 2-8, delete Article 225-2 and replace with the following:

**Erosion Control Requirements**

Install erosion control measures as required by the plans prior to any kind of land-disturbing activity.

1. Unless otherwise required by the plans, conduct operations in such a manner that cut and fill slopes are completely graded to final slopes in a continuous operation, and permanently seeded and mulched in accordance with the requirements of the Specifications.
2. Should the Contractor fail to comply with the requirements specified in No. 1 above within the time frames established by the *Sedimentation and Pollution Control Act*, the Contractor shall perform temporary seeding and mulching on any exposed areas at his own expense.
3. When the Contractor fails or neglects to coordinate grading with the permanent seeding and mulching operation, the Engineer may suspend the Contractor's grading operation in accordance with the provisions of Article 108-7 of the *Standard Specifications* until the work is coordinated in a manner acceptable to the Engineer. Failure to perform the directed work may result in the Engineer having the work performed in accordance with Article 105-16 of the *Standard Specifications*.

SP2R25

**BORROW MATERIAL (FOR PROJECT R-2552AA & AB):**

“Borrow material consisting of A-2-5 and A-5 soils with a plasticity index less than 8 shall not be used in the top 0.3 meter of embankments nor as backfill in undercut areas unless waived in writing by the Engineer.”

**TEMPORARY DETOURS:**

7-1-95

Construct temporary detours required on this project in accordance with the typical sections in the plans or as directed.

Payment for the construction of the detours will be made at the contract unit prices for the various items involved. After the detours have served their purpose, remove the portions deemed unsuitable for use as a permanent part of the project as directed by the Engineer. Salvage within the right of way, as directed by the Engineer, for removal by State Forces. Pipe culverts and stockpile the aggregate base course removed from the detours at locations removed from the detours remain the property of the Contractor. Remove pipe culverts from the project when they are no longer needed. Place pavement and earth material removed from the detour in embankments or dispose of in waste areas furnished by the Contractor. Aggregate base course and earth material that is removed will be measured and will be paid for at the contract unit price per cubic yard (cubic meter) for "Unclassified Excavation". Pavement that is removed will be measured and will be paid for at the contract unit price per square yard (square meter) for "Removal of Existing Pavement". Pipe culverts that are removed will be measured and will be paid for at the contract unit price per linear foot (meter) for "Pipe Removal". Such prices and payments will be full compensation for the work of removing, salvaging, and stockpiling aggregate base course; placing and removing pipe culverts; and for placing earth material and pavement in embankments or disposing of earth material and pavement in waste areas.

SP2R30

**SHALLOW UNDERCUT:**

2-19-02<sub>R</sub>

Perform undercut excavation and place a combination of fabric for soil stabilization and Class IV Subgrade Stabilization at locations as directed by the Engineer. Work includes performing undercut excavation, disposing of unsuitable material, furnishing and placing fabric for soil stabilization; and furnishing, placing and compacting Class IV Subgrade Stabilization.

**MATERIALS**

Fabric for Soil Stabilization.....	Section 270
Class IV Subgrade Stabilization.....	Section 1016-3, Class IV; or Material meeting gradation requirements of Table 520-1, Column C

CONSTRUCTION METHODS

Perform undercut excavation in accordance with Section 225 and/or Section 226.

Place fabric for soil stabilization in accordance with Section 270.

Place Class IV Subgrade Stabilization by back dumping material on previously placed fabric.

Compact material to 95% of AASHTO T-99, Method "D" density or compact material to the highest density that can be reasonably obtained.

METHOD OF MEASUREMENT

Undercut Excavation will be measured in accordance with Section 225 and/or Section 226.

Fabric for Soil Stabilization will be measured in accordance with Article 270-4.

Class IV Subgrade Stabilization, as accepted in place, will be measured by the ton (metric ton), in accordance with Section 106-7.

BASIS OF PAYMENT

Payment will be made for quantities as measured above for the pay items listed below:

<b>Pay Item</b>	<b>Pay Unit</b>
Undercut Excavation	Cubic Yard (Cubic Meter)
Fabric for Soil Stabilization	Square Yard(Square Meter)
Class IV Subgrade Stabilization	Ton (Metric Ton)

SP2R35

**BORROW EXCAVATION:**

**2-19-02**

Revise the 2002 Standard Specifications as follows:

Page 2-20, Article 230-6

After the first paragraph, insert the following paragraph:

"No direct payment will be made for the work of Evaluation of Potential Wetlands and Endangered Species as outlined above. Payment at the contract unit price for the pay item 'Borrow Excavation' or 'Grading - Lump Sum' will be considered full compensation for this work."

SP2R37

**FALSE SUMPS:**

7-1-95<sub>c</sub>

Construct false sumps in accordance with the details in the plans and at locations shown in the plans or at other locations as directed by the Engineer.

Payment for the work of construction of the false sumps will be made at the contract unit price per cubic yard (cubic meter) for "Unclassified Excavation or "Borrow Excavation" depending on the source of material, or included in "Grading-Lump Sum"

SP2R40

**SHOULDER AND FILL SLOPE MATERIAL:**

5-21-02

**General:**

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 560 and Section 235 of the Standard Specifications except as follows:

Construct the top 6 inches (150-mm) of shoulder and fill slopes with soils capable of supporting vegetation.

Provide soil with a P.I. greater than 6 and less than 25 and with a pH ranging from 5.5 to 6.8. Remove stones and other foreign material 2 inches (50 mm) or larger in diameter. All soil is subject to test and acceptance or rejection by the Engineer.

Obtain material from within the project limits or approved borrow source.

**Compensation:**

When the Contractor elects to obtain material from an area located beneath a proposed fill sections which does not require excavation for any reason other than to generate acceptable shoulder and fill slope material, the work of performing the excavation will be considered incidental to the item of "Borrow Excavation" or "Shoulder Borrow". If there is no pay item for "Borrow" or "Shoulder Excavation" in the contract, this work will be considered incidental to "Unclassified Excavation". Stockpile the excavated material in a manner to facilitate measurement by the Engineer. Fill the void created by the excavation of the shoulder and fill slope material with suitable material. Payment for material used from the stockpile will be made at the contract unit price for "Borrow Excavation" or "Shoulder Borrow". If there is no pay item for "Borrow Excavation" or "Shoulder Borrow", then the material will be paid for at the contract unit price for "Unclassified Excavation". The material used to fill the void created by the excavation of the shoulder and fill slope material will be made at the contract unit price for "Unclassified Excavation", "Borrow Excavation", or "Shoulder Borrow", depending on the source of the material.

Material generated from undercut excavation, unclassified excavation or clearing and grubbing operations that is placed directly on shoulders or slope areas, will not be measured separately for payment, as payment for the work requiring the excavation will be considered adequate compensation for depositing and grading the material on the shoulders or slopes.

When undercut excavation is performed at the direction of the Engineer and the material excavated is found to be suitable for use as shoulder and fill slope material, and there is no area on the project currently prepared to receive the material generated by the undercut operation, the Contractor may construct a stockpile for use as borrow at a later date. Payment for the material used from the stockpile will be made at the contract unit price for "Borrow Excavation" or "Shoulder Borrow".

When shoulder material is obtained from borrow sources or from stockpiled material, payment for the work of shoulder construction will be made at the contract unit price per cubic yard (cubic meter) for "Borrow Excavation" or "Shoulder Borrow" in accordance with the applicable provisions of Section 230 or Section 560 of the Standard Specifications.

SP2R50

**MILL EXISTING RUMBLE STRIPS (PORTLAND CEMENT CONCRETE) (FOR PROJECT R-2552AA & AB):**

05-17-05

**DESCRIPTION**

Mill the existing rumble strips on the Portland cement concrete shoulders to prepare the area for paving in accordance with the plans and as directed by the Engineer.

**EQUIPMENT AND CONSTRUCTION METHODS**

Equipment and construction methods shall meet the applicable requirements of Section 607 of the Standard Specifications.

Material resulting from the operation shall become the property of the Contractor. Remove and dispose of material in accordance with the requirements of Section 802 of *Standard Specifications*.

**METHOD OF MEASUREMENT**

The quantity of mill existing rumble strip in concrete shoulder to be paid for will be actual number of square meters of shoulder, which has been milled in accordance with this provision.

Material resulting from the operation shall become the property of the Contractor. Remove and dispose of material in accordance with the requirements of Section 802 of *Standard Specifications*.

**METHOD OF MEASUREMENT**

The quantity of mill existing rumble strip in concrete shoulder to be paid for will be actual number of square meters of shoulder, which has been milled in accordance with this provision.

**BASIS OF PAYMENT**

The quantity of mill existing rumble strips, measured as provided for above, will be paid for at the contract unit price per square meter for *Mill Existing Rumble Strip in Concrete Shoulder*.

Payment will be made under:

<b>Pay Item</b>	<b>Pay Unit</b>
Mill Existing Rumble Strip in Concrete Shoulder	Square Foot (Square Meter)

**PLASTIC FENCE POST (FOR PROJECT R-2552AA & AB): 05-17-05**

**DESCRIPTION**

Furnish and erect plastic line and pull post with braces for woven wire control access fencing.

**MATERIALS**

The material used for fence post and braces shall include recycled plastics. The post shall be comparable in physical properties to the corresponding sized wood post. Post and braces may be either round or square, at the option of the Contractor, provided that the same shape is used throughout the project for both the post and the braces. The post or braces shall not deviate more than one inch at any one point from a straight edge held longitudinally against the piece.

- Round line posts – 3 inches (7.62 cm) minimum diameter (actual)
- Square line post - 3.5 x 3.5 inches (8.89 cm x 8.89 cm) (nominal)

- Round corner and pull posts and braces - 4.5 inch (11.43 cm) minimum diameter (actual)
- Square corner and pull posts - 4.5 x 4.5 inch (11.43 x 11.43 cm) /nominal.

For recycled plastic posts, the manufacturer shall certify that recycled plastic posts meet the requirements of these Specifications with no exceptions. In addition, the manufacturer shall provide certified mill analysis and/or proof for the following:

- a. The percent of recycled plastics in the posts are from either (1) the consumer waste stream and/or (2) the industrial waste stream with the percent from each stream listed.



- b. The recycled plastic posts shall be durable and shall contain no more than twenty percent (20%) voids, shall show no cracking, chipping, flaking, peeling, or splintering, and shall be resistant to soil organisms and resistant to all insect attacks, including, but not limited to attacks by fire ants and termites. As defined here, resistance offers to a maximum post weight loss of no more than 1 percent over the life of the post.

The recycled plastic posts, when located in fresh, brackfish salt and/or seawater or other marine-type environment, shall demonstrate maximum water absorption not to exceed 5 percent by weight over the lifetime of the post. Should the post absorb water, the manufacturer shall provide proof that no more than 5 percent reduction in staple pull-out force has occurred compared to the same force during post installation as a result of the water uptake.

No chemical additives or preservatives shall be a part of the post composition, except that approved chemicals designed to inhibit photo degradation or biological decomposition will be permitted to enhance durability.

### CONSTRUCTION METHODS

The Contractor shall submit samples of the recycled plastic posts from potential suppliers to the NC DOT Materials and Test Unit in Raleigh for approval. For a list of potential recycled plastic fence suppliers contact the Resource Conservation Engineer, NC DOT Project Services Unit in Raleigh at (919) 250-4128.

The Contractor shall install the post in accordance with the requirements of Subarticle 866-3(B) "Setting Post and Braces" in the *Standard Specifications*.

### METHOD of MEASUREMENT

The quantity of plastic posts to be paid for shall be the total number of each of the sizes actually installed on the project.

### BASIS of PAYMENT

The quantity of post, measured as provided above, will be paid for at the contract unit prices of \_\_\_\_\_ *MM Plastic Fence Post*, \_\_\_\_\_ *Long*.

Payment will be made under:

<b>Pay Item</b>	<b>Pay Unit</b>
_____MM Plastic Fence Post, _____Long	Each

**RESTRICTIONS ON CONSTRUCTION OF EMBANKMENT  
(FOR PROJECT R-2552B & C):**

02-17-04

The Contractor shall construct the embankments to the finished graded roadway section for a minimum distance of 100 feet (30.48 meters) from the listed end bents, and shall not begin any work on the bridge end bents as listed below until the prescribed waiting periods have elapsed, or until notified by the Engineer that the settlement rate has stabilized and work on the end bents may proceed.

Bridge Description and Affected Bent	Waiting Period
US 70 Bypass over SR 1555 (Sta. 78+35.547 -L-) Rt. and Lt. lanes Both End Bents	Three (3) Months
Ranch Road over Little Creek (Sta. 14+72-Y11-Rev) Both End Bents	Three (3) Months

The Contractor will be required to maintain the embankments at finished graded roadway section during the waiting period. Additional earth material required to maintain embankment of finished graded roadway section will be paid for at the contract unit price per cubic yard (cubic meter) for "Borrow Excavation", "Unclassified Excavation" or "Lump Sum Grading" depending on the source of the material. Where there is no pay item for Unclassified or Borrow Excavation, the furnishing of additional material will be paid for as extra work.

SP2R65

**EMBANKMENT MONITORING (FOR PROJECT R-2552B & C):**

7-1-95c

**Settlement Gauges:**

Furnish and install Settlement Gauges as shown in the plans at locations designated in the plans. Place the base on a level surface near the natural ground as shown in the plans. Extend the 2½" (63.5 mm) ø metal pipe by adding pipe sections at threaded couplings as the embankment is progressed. Make sure that the top of the extension section is no less than 1 ft. (0.3 m) above the embankment surface and no higher than 6 ft (1.8 m). Make the exposed length of pipe conspicuous to avoid chance of damage.

Conduct operations in such a manner that the gauges are not damaged. Compact fill around the gauge pipes and plates to the same density as the surrounding material. Restore or replace any settlement gauge pipe damaged or destroyed due to fault or negligence on the part of the Contractor at no additional cost. No additional payment will be made for compaction of fill around and over the settlement gauges or for interference with the Contractor's operations resulting from settlement gauge installations. Perform installation operations such that the 2½" (63.5 mm) ø pipe remains plumb.

Provide ASTM A53 type F 2½" (63.5 mm) ø pipe, threaded with a black finish.

Method of Payment:

The quantity of settlement gauges to be paid for will be the actual number of each of these items that have been incorporated into the completed and accepted work.

Basis of Payment:

The quantity of settlement gauges, measured as provided above, will be paid for at the contract unit price each for "Embankment Settlement Gauges". Such price and payment will be full compensation for all materials, labor, equipment and other incidentals necessary to complete the work satisfactorily.

Payment will be made under:

Embankment Settlement Gauge .....	Each	
		SP2R75

**ROCK PLATING (FOR PROJECT R-2552B & C):**

This work consists of rock plating fill slopes in accordance with the detail in the plans, as directed by the Engineer.

The Contractor will be required to walk or track the slope with equipment capable of compacting the restored slopes to a degree satisfactory to the Engineer.

The fabric shall be placed by unrolling down the slope in a direction perpendicular to the centerline. Fabric shall be buried at the top and embedded at the bottom using dimensions and orientation as shown on the detail. It is preferable that the length of fabric down the slope be continuous. If length of fabric is not sufficient, such as at the end of a roll, an overlap of 3 ft. (915 mm) is required with the upper fabric placed over the lower as shown on the detail.

Filter Fabric

The filter fabric shall meet the physical requirements of Type 2 Engineering Fabric as stated in Section 1056 of the 2002 Standard Specifications.

Rock

The rock shall be plain rip rap meeting the size requirements for Class I rip rap.

In placing the rock slope protection, the Contractor shall take care not to tear or damage the fabric and in no case shall the rock be allowed to fall from a height greater than 3 ft.(915 mm).

Measurement and Payment

The quantity of rock plating to be paid for will be the actual number of square yards (square meters) of rock plating measured along the surface which has been completed and accepted.

The quantity of rock plating will be paid for at the contract unit price per square yard (square meters) for “Rock Plating”. Such price shall be full compensation for all work and materials covered by this provision.

**DISPOSAL OF CONTAMINATED SOIL (FOR PROJECT R-2552B & C):**

*This Contract Provision is included for contingency purposes only.*

The Contractor’s attention is directed to the fact that soils containing petroleum hydrocarbon compounds exist within right-of-way at the following location:

<u>Line</u>	<u>Station</u>	<u>Offset</u>	<u>R/W Parcel No.</u>
-Y4-	30+00 to 30+08	23 m Lt.	#057

Information about this contamination area, sample locations and laboratory results are available upon request. Please note that only non-hazardous levels of contaminants were detected at this parcel.

Any excavation advanced within this area may impact contaminated soils. If any excavation occurs in this area, the Contractor should only excavate those soils that the Engineer determines must be removed to complete a particular task. The Contractor must transport and properly dispose of all contaminated media excavated within the above-mentioned limits at a licensed facility. It shall be the Contractors responsibility to locate such a facility. NCDOT Departmental approval of the specific facility identified for use by the Contractor shall occur prior to disposal of any contaminated media from the project limits. The Contractor is required to present all disposal manifests to the Engineer within twenty (20) days of completion of the excavation. The Contractor must provide Certificates of Remediation to the Department within sixty (60) days of completion of the excavation.

The contractor is entirely responsible for compliance with all OSHA, EPA, DOT, DENR and local rules and regulations pertaining to excavation and transportation of the contaminated soil. Examples of such rules and regulations include, but are not limited to, 29 CFR 1910 and 1926, 40 CFR 260 - 265, 49 CFR 173 and 178, 15A NCAC 13A North Carolina Hazardous Waste Management Rules, NCGS 130A - 310 Inactive Hazardous Sites, the Federal Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and the Federal Resource Conservation and Recovery Act (RCRA). It must be noted that inclusion of this paragraph is meant to highlight the Contractor’s responsibility for regulatory compliance in all phases of work on this project.

Measurement:

The quantities of contaminated soil disposal to be paid for will be the actual number of tons of material, which have been acceptably excavated, transported and received at the disposal facility, determined through weighing the loaded material with certified scales, documented by a certified weight certificate issued by a North Carolina public weighmaster, licensed in accordance with Chapter 81A of the General Statutes of North Carolina. The certificate shall be in the form of a ticket furnished by the Contractor and shall contain the following information:

1. Division of Highways project number
2. Date
3. Time issued
4. Gross weight
6. Tare weight
7. Net weight of material
8. Scale location
9. Truck number
10. Contractor's name
11. Public weighmaster's stamp or number
12. Public weighmaster's signature in ink or initials in ink

Payment:

The quantities of disposal of contaminated soil, measured as provided above, will be paid for at the contract unit price per ton for "Disposal of Contaminated Soil".

The above prices and payments will be full compensation for all loading, transportation, weighing and disposal of contaminated materials, equipment, decontamination of equipment, labor, and personal protective equipment.

Payment will be made under:

Disposal of Contaminated Soil.....Metric Ton

**" (mm) WELDED STEEL PIPE (FOR PROJECT R-2552B & C):                    1-15-02**

Use \_\_\_\_" (mm) welded steel pipe as shown on the plans that conforms to Section 330 of the Standard Specifications.

Install the pipe by dry boring and jacking. Carefully dry bore the pipe true to the line and grade given. Hold the bore to a minimum to insure that there is no settlement. Remove and replace any pipe that has been damaged due to the Contractor's operation at no cost to the Department. Completely fill all voids around the outside of the pipe to the satisfaction of the Engineer.

Measurement will be made in accordance with Article 330-4 of the Standard Specifications.

The quantity of pipe as measured above will be paid for at the contract unit price per linear foot (meter) for "\_\_\_" (mm) Welded Steel Pipe, \_\_\_" (mm) Thick, Grade B (By Boring and Jacking)". Such price and payment will be full compensation for all work described herein including dry boring, jacking, tools, materials, labor, workmanship, and all other incidentals necessary to complete the work.

SP3R25

Payment will be under:

\_\_\_" (mm) Welded Steel Pipe, \_\_\_" (mm) Thick, Grade B  
 (By Boring and Jacking) ..... Linear Foot (Meter)

**REINFORCED BRIDGE APPROACH FILLS:** **03-18-03**

Description:

This work consists of all work necessary to construct reinforced bridge approach fills in accordance with these provisions and the plans, and as directed by the Engineer.

Materials:

Geomembrane

Provide geomembrane that is impermeable, composed of polyethylene polymers or polyvinyl chloride, and meets the following physical requirements:

<u>Property</u>	<u>Requirements</u>	<u>Test Method</u>
Thickness	25 mils (0.6 mm) Minimum	ASTM D1593
Tensile Strength at Break	100 lb/inch (18 KN/M) Minimum	ASTM D638
Puncture Strength	40 lbs (0.2KN) Minimum	FTMS 101 C 2065
Moisture Vapor Transmission Rate	0.018 ounce/yard <sup>2</sup> (0.615 gm/ m <sup>2</sup> ) per Day Maximum	ASTM E96

Fabric

Refer to section 1056 for Type 2 Engineering Fabric and the following:

Use a woven fabric consisting of strong rot-proof synthetic fibers such as polypropylene, polyethylene, or polyester formed into a stable network such that the filaments or yarns retain their relative positions to each other.

<u>Fabric Property</u>	<u>Requirements</u>	<u>Test Method</u>
Minimum Flow Rate	2 gallons/min/square foot (1358 cm <sup>3</sup> /sec/square meter)	ASTM D 4491

Lamination of fabric sheets to produce the physical requirements of a fabric layer will not be accepted. Furnish letters of certification from the manufacturer with each shipment of the fabric and geomembrane attesting that the material meets the requirements of this provision; however, the material is subject to inspection, test, or rejection by the Engineer at any time.

During all periods of shipment and storage, wrap the geomembrane and fabric in a heavy-duty protective covering to protect the material from ultraviolet rays. After the protective wrapping has been removed, do not leave the material uncovered under any circumstances for longer than 4 days.

#### Select Material

Provide select material meeting the requirements of Class III, Type 1 or Type 2, or Class V select material of section 1016 of the Standard Specifications. When select material is required under water, use select material class V only, up to one foot (300mm) above the existing water elevation.

#### 4" (100mm) Diameter Corrugated Drainage Pipe and Fittings

Provide pipe and fittings that meet all the applicable requirements of Section 815 or 816 of the Standard Specifications.

#### Construction:

Place the geomembrane and fabric as shown on the plans or as directed by the Engineer. Perform the excavation for the fabric reinforced fill to the limits shown on the plans. Provide an excavated surface free of obstructions, debris, pockets, stumps, and cleared of all vegetation. The geomembrane or fabric will be rejected if it has defects, rips, holes, flaws, deterioration or damage incurred during manufacture, transportation, handling or storage. Lay all layers smooth, and free from tension, stress, folds, wrinkles or creases. Place all the fabric layers with the machine direction (roll direction) perpendicular to the backwall face. Overlap geomembrane or fabric splices perpendicular to the backwall face a minimum of 18 inches (450 mm). Geomembrane or fabric splices parallel to the backwall face will not be allowed.

Deposit and spread select material in successive, uniform, approximately horizontal layers of not more than 10 inches (250 mm) in depth, loose measurement, for the full width of the cross section, and keep each layer approximately level. Place and compact each layer of select material fill no more than 10 inches (250 mm) thick with low ground pressure equipment. Use hand operated equipment to compact the fill material within three feet (0.9 m) of the backwall and wingwalls as directed by the Engineer. Compact select material to a density equal to at least 95% of that obtained by compacting a sample of the material in accordance with AASHTO T99 as modified by the Department. Compact the top eight inches (200 mm) of select material to a density to at least 100% of that obtained by compacting a sample of the material in accordance

with AASHTO T99 as modified by the Department. Density requirements are not applicable to select material, class V; however compact the fill with at least four passes of low ground pressure equipment on the entire surface as directed by the Engineer. The compaction of each layer of select material must be inspected and approved by the Department prior to the placement of the next fill layer. No equipment will be allowed to operate on the drainage pipe or any geomembrane/fabric layer until it is covered with at least six inches (150 mm) of fill material. Compaction must not damage the drainage pipe, geomembrane, or fabric under the fill. Cover the geomembrane/fabric with a layer of fill material within four days after placement of the geomembrane/fabric. Geomembrane and fabric that is damaged as a result of installation will be replaced as directed by the Department at no additional cost.

Place the geomembrane on the ground, and attach and secure it tightly to the vertical face of the backwall and wingwalls with adhesives, duct-tape, nails or any other method approved by the Engineer. Place the first fabric layer on the surface of the geomembrane with the same dimensions of the geomembrane. No material or void is allowed between the geomembrane and the first fabric layer. Place and fold the remaining fabric layers on the edges as shown on the plans or as directed by the Engineer. Provide vertical separation between fabric layers as specified on the plans. The number of fabric layers will be shown in the plans.

Place four inch (100 mm) diameter perforated drainage pipe along the base of the backwall and sloped to drain as shown on the plans. Completely wrap perforated drainage pipe and #78M stone with Type 2 Engineering Fabric as shown on the plan detail. Install a pipe sleeve through the bottom of or under the wing wall prior to placing concrete for the wing wall. The pipe sleeve must be of adequate strength to withstand the wingwall load. Place the pipe sleeve in position to allow the drainage pipe to go through the wing wall with a proper slope. Connect four-inch (100-mm) diameter nonperforated (plain) drainage pipe with a coupling to the perforated pipe near the inside face of the wingwall. Place the nonperforated drainage pipe through the pipe sleeve, extend down to the toe of the slope and connect, to a ditch or other drainage systems as directed by the Engineer. For bridge approaches in cut sections where no side slope is available, direct the drainage pipe outlet to the end slope down to the toe using elbows as directed by the Engineer.

Measurement and Payment:

Compensation:

All work covered by this provision will be paid for at the contract lump sum price for "Reinforced Bridge Approach Fills, Station \_\_\_\_\_". Such price and payment will be full compensation for both approach fills at each bridge installation, including but not limited to furnishing, placing and compacting select material, furnishing and placing geomembrane and woven fabric, furnishing and placing pipe sleeve, drainage pipe, and stone, furnishing and installing concrete pads at the end of outlet pipes, excavation and any other items necessary to complete the work.

Payment will be made under:  
Reinforced Bridge Approach Fills, Station \_\_\_\_\_

Lump Sum

SP4R01



**PREPARATION OF SUBGRADE AND BASE:**

**1-16-96**

On mainline portions and ramps of this project, prepare the subgrade and base beneath the pavement structure in accordance with the applicable sections of the Standard Specifications except use an automatically controlled fine grading machine utilizing string lines, laser controls, or other approved methods to produce final subgrade and base surfaces meeting the lines, grades, and cross sections required by the plans or established by the Engineer.

No direct payment will be made for the work required by this provision as it will be considered incidental to other work being paid for by the various items in the contract.

SP5R05

**AGGREGATE FOR SOIL-CEMENT BASE:**

**1-01-02<sub>R</sub>**

Revise the 2002 Standard Specifications as follows:

Page 5-27, Article 542-1. Delete the first sentence and substitute the following:

"The work covered by this section consists of constructing and curing a soil-cement base by treating the subgrade, existing subbase, or existing base, or any combination of these materials, by pulverizing, adding portland cement, adding aggregate when required, mixing, wetting, and compacting the mixture to the required density."

Page 5-27, Article 542-2. Add the following after line 3:

"Aggregate, Std. Size ABC.....Section 1005"

Page 5-28, Article 542-7. Add the following paragraph after the first paragraph:

"Prior to spreading cement, aggregate shall be spread at the rate shown in the plans.

Page 5-30, Article 542-16. Add the following paragraph after the first paragraph:

"The quantity of aggregate to be paid for will be the number of tons (metric tons) of aggregate that have been incorporated into the completed and accepted work. The aggregate will be measured by weighing in trucks on certified platform scales or other certified weighing devices. No deductions will be made for any moisture contained in the aggregate at the time of weighing."

Page 5-31, Article 542-17. Add the following paragraph after the first paragraph:

"The quantity of aggregate, measured as provided in Article 542-16, will be paid for at the contract unit price per ton (metric ton) for "Aggregate for Soil-Cement Base"."

Add the following at the end of the last paragraph:

"Aggregate for Soil-Cement Base.....Ton (Metric Ton)"

SP5R15

**LIME AND CEMENT TREATED SOIL**

**11-18-03**

Revise the 2002 Standard Specifications as follows:

Page 5-4, Article 501-8. In the second sentence of the first paragraph, **change 40 days to 24 days.**

Page 5-28, Article 542-7. In the second sentence of the first paragraph, **change 45 days to 24 days.**

SP5R20

**ASPHALT PAVEMENTS - SUPERPAVE**

**05-17-05**

Revise the 2002 *Standard Specifications* as follows:

**PRIME COAT**

**Page 6-2, Article 600-9**

Delete the first paragraph and substitute the following:

The quantity of prime coat to be paid will be the number of gallons (liters) of prime coat material that has been satisfactorily placed on the roadway. Each distributor load of prime coat material delivered and utilized on the project will be measured.

**ASPHALT TACK COAT**

**Page 6-4, Article 605-8**

Insert the following after paragraph one.

Take necessary precautions to limit the tracking and/or accumulation of tack coat material on either existing or newly constructed pavements. Excessive accumulation of tack may require corrective measures.

FIELD VERIFICATION AND JOB MIX FORMULA ADJUSTMENTS

Page 6-7, **Article 609-4**

Delete the first paragraph and substitute the following:

Conduct field verification of the mix at each plant within 30 calendar days prior to initial production of each mix design, when required by the Allowable Mix Adjustment Policy and when directed as deemed necessary.

Page 6-8, **Article 609-4**

Delete the first paragraph and substitute the following:

Retain records of these calibrations and mix verification tests, including Superpave Gyratory Compactor (SGC) printouts, at the QC laboratory. In addition, furnish copies, including SGC printouts, to the Engineer for review and approval within one working day after beginning production of the mix.

Page 6-8, **Article 609-4**

Add the following sentence at the end of the last paragraph:

Any mix produced that is not verified may be assessed a price reduction at the Engineer's discretion in addition to any reduction in pay due to mix and/or density deficiencies.

Quality control minimum sampling and testing schedule:

Page 6-8, **Subarticle 609-5(A)**

Delete the second sentence in the fourth paragraph and substitute the following:

This person is responsible for monitoring all roadway paving operations and all quality control processes and activities, to include stopping production or implementing corrective measures when warranted.

Page 6-9, **Subarticle 609-5(C)1**

Delete the second sentence in the second paragraph and substitute the following:

Retain the QC compacted volumetric test specimens for 5 calendar days, commencing the day the specimens are prepared.

Page 6-9, **Subarticle 609-5(C)2**

At the bottom of this page, delete the sentence directly above the Accumulative Production Increment and substitute the following:

Sample and test the completed mixture from each mix design at the following minimum frequency during mix production:

Page 6-10, **Subarticle 609-5(C)2**

In the first full paragraph on this page, add to the reference AASHTO T 168 “Modified”

Revise Items B, C, D and E on this page as follows:

- B. Gradation on Recovered Blended Aggregate from Mix Sample (AASHTO T 30 Modified) Grade on all sieves specified on JMF
- C. Maximum Specific Gravity (AASHTO T 209 or ASTM D 2041), optional (ASTM D 6857)
- D. Bulk Specific Gravity of Compacted Specimens (AASHTO T166), optional (ASTM D 6752), Average of 3 specimens at  $N_{des}$  gyrations (AASHTO T 312)
- E. Air Voids (VTM) (AASHTO T 269), Average of 3 specimens at  $N_{des}$  gyrations

Page 6-11, **Subarticle 609-5(C)2**

At the top of this page, delete Item B.,” Reclaimed Asphalt Pavement...” and substitute the following:

- B. Reclaimed Asphalt Pavement (RAP) Binder Content and Gradation (AASHTO T 308 Modified or T 164 and AASHTO T 30 Modified) (sampled from stockpiles or cold feed system at beginning of production and weekly thereafter). Have RAP approved for use in accordance with Article 1012-1(G). (Split Sample Required)

Page 6-11, **Subarticle 609-5(C)2**

Insert the following sampling and testing at the end of this Subarticle:

- F. Uncompacted Void Content of Fine Aggregate, AASHTO T 304, Method A (natural sand only). Performed at Mix Design and when directed as deemed necessary. (Split Sample Required)
- G. Reclaimed Asphalt Shingle Material (RAS) Binder Content and Gradation (AASHTO T 308 Modified or T 164 and AASHTO T 30 Modified) (sampled from stockpiles or cold feed system at beginning of production and weekly thereafter). Have RAS approved for use in accordance with Article 1012-1(F). (Split Sample Required)

**CONTROL CHARTS**

Page 6-11, **Subarticle 609-5(C)3**

Delete the first paragraph and substitute the following:

Maintain standardized control charts furnished by the Department at the field laboratory. For mix incorporated into the project, record full test series data from all regularly scheduled random samples or directed samples which replace regularly scheduled random samples, on control charts the same day the tests are obtained.

In addition, partial test series results obtained due to reasons outlined in Subarticle 609-5(C)2 will be reported to Quality Assurance personnel on the proper forms, but will not be plotted on the control charts.

Page 6-12, **Subarticle 609-5(C)3**

Delete item 3 in the list below the second full paragraph and substitute the following:

3. If failure to stop production after two consecutive moving averages exceed the warning limits occurs, but production does stop at a subsequent time, re-establish a new moving average beginning at the actual production stop point.

Page 6-12, **Subarticle 609-5(C)3**

Delete the first and second sentence in the third full paragraph and substitute the following:

In addition, re-establish the moving averages for all mix properties.

CONTROL LIMITS

Page 6-12, **Subarticle 609-5(C) 4**

At the bottom of this page, delete the table and substitute the following:

**CONTROL LIMITS**

Mix Control Criteria	Target Source	Warning Limit	Moving Average Limit	Individual Limit
2.36mm Sieve	JMF	±4.0 %	±5.0 %	±8.0 %
0.075mm Sieve	JMF	±1.5 %	±2.0 %	±2.5 %
Binder Content	JMF	±0.3 %	±0.5 %	±0.7 %
VTM @ N <sub>des</sub>	JMF	±1.0 %	±1.5 %	±2.0 %
VMA @ N <sub>des</sub>	Min. Spec. Limit	-0.5%	-0.8%	-1.0%
P <sub>0.075</sub> / P <sub>be</sub> Ratio	Max. Spec. Limit	0.0	N/A	+0.4%
%G <sub>mm</sub> @ N <sub>ini</sub>	Max. Spec. Limit	N/A	N/A	+2.0%
TSR	Min. Spec. Limit	N/A	N/A	-15.0%

Allowable Retesting for Mix Deficiencies:

Page 6-14, **Subarticle 609-5C(7)**

In the first paragraph, insert the following as the fourth sentence:

The Contractor under the supervision of the Department’s QA personnel will perform these retests.

FIELD COMPACTION QUALITY CONTROL

Page 6-15, **Subarticle 609-5(D)1**

In the last sentence of the third paragraph of this subarticle, insert the wording “and wedging as shown in the HMA/QMS Manual, “ after the wording “temporary pavements”

Delete the first and second sentences in the fourth paragraph and substitute the following:

Base and intermediate mix types (surface mixes not included) utilized for pavement widening of less than 4.0 feet and all mix types used in tapers, irregular areas and intersections (excluding full width travel lanes of uniform thickness), will not be subject to the sampling and testing frequency specified above provided the pavement is compacted using approved equipment and procedures. However, the Engineer may require occasional density sampling and testing to evaluate the compaction process.

Page 6-16, **Subarticle 609-5(D)1**

Delete item number 2 at the top of this page. Item number 3 should be re-numbered as 2 after the specified deletion.

Pavement Samples (Cores)

Page 6-16, **Subarticle 609-5(D)2**

In the first paragraph, delete the second sentence and insert the following as the last sentence in that paragraph:

The use of a separator medium beneath the layer to be tested is prohibited.

LIMITED PRODUCTION PROCEDURE

Page 6-17, **Subarticle 609-5(D) 5**

Delete the first paragraph and substitute the following:

Proceed on limited production when, for the same mix type, one of the following items occur:

- (1) Two consecutive failing lots, excluding lots representing an individual resurfacing map or portion thereof.
- (2) Three consecutive failing lots, with each lot representing an individual resurfacing map or portion thereof.
- (3) Two consecutive failing nuclear control strips.

Pavement within each construction category (New and Other), as defined in Article 610-13, and pavement placed simultaneously by multiple paving crews will be evaluated independently for limited production purposes.

Delete the first sentence in the last paragraph and substitute the following:

If the Contractor does not operate by the limited production procedures as specified above, the two consecutive failing density lots, three consecutive failing lots with each lot representing an individual resurfacing map or portion thereof, or two consecutive failing nuclear control strips, whichever is applicable, and all mix produced thereafter will be considered unacceptable. Remove this material and replace with material that complies with the Specifications, unless otherwise approved.

DOCUMENTATION (RECORDS)

Page 6-18, **Subarticle 609-5(E)**

Delete the third and fourth sentence in the first full paragraph and substitute the following:

Maintain all QC records, forms and equipment calibrations for a minimum of 3 years from their completion date.

Delete the second full paragraph and substitute the following:

Falsification of test results, documentation of observations, records of inspection, adjustments to the process, discarding of samples and/or test results, or any other deliberate misrepresentation of the facts will result in the revocation of the applicable person's QMS certification. The Engineer will determine acceptability of the mix and/or pavement represented by the falsified results or documentation. If the mix and/or pavement in question is determined to be acceptable, the Engineer may allow the mix to remain in place at no pay for the mix, asphalt binder and other mix components. If the mix and/or pavement represented by the falsified results is determined not to be acceptable, remove and replace with mix, which complies with the Specifications. Payment will be made for the actual quantities of materials required to replace the falsified quantities, not to exceed the original amounts.

QUALITY ASSURANCE

Page 6-18, **Article 609-6**

In Item 1 under Plant Mix Quality Assurance, substitute "5 percent" for "10 percent".

In Item 2 under Plant Mix Quality Assurance, substitute "sampling and testing procedures" for "tests".

In Item 4 under Plant Mix Quality Assurance, add "for that increment" after the word "sample".

In Item 5 under Plant Mix Quality Assurance, add "at a frequency equal to or greater than 10 percent of the QC sample frequency"; or

Insert the following after Item 5 under Plant Mix Quality Assurance:

6. By any combination of the above.



Delete the paragraph below Plant Mix Quality Assurance, and replace with the following:

The Engineer will conduct assurance tests on both split QC samples taken by the Contractor and verification samples taken by the Department. These samples may be the regular quality control samples or a sample selected by the Engineer from any location in the process or verification samples taken at random by the Department. The frequency will be equal to or greater than 5 percent of that required of the Contractor as stated in Subarticle 609-5(C)2. The Engineer may select any or all samples for assurance testing.

In Item 1 under Density Quality Assurance, delete the wording at the end of the sentence “at a frequency equal to or greater than 10 percent of the frequency required of the Contractor”.

In Item 3 under Density Quality Assurance, substitute 5 percent for 10 percent.

Page 6-19, **Article 609-6**

In Item 4 under Density Quality Assurance, add “at a frequency equal to or greater than 10 percent of the QC sample frequency.”

Insert the following after Item 4 under Density Quality Assurance:

5. By periodically directing the recalculation of random numbers for the Quality Control core or nuclear density test locations. The original QC test locations may be tested by QA and evaluated as verification tests.

#### LIMITS OF PRECISION

Page 6-19, **Article 609-6**

In the limits of precision table, delete the last three rows and substitute the following:

QA retest of prepared QC Gyratory Compacted	
Volumetric Specimens	± 0.015
Retest of QC Core Sample	± 1.2% (% Compaction)
Comparison of QA Core Sample	± 2.0% (% Compaction)
QA Verification Core Sample	± 2.0% (% Compaction)
Nuclear Comparison of QC Test	± 2.0% (% Compaction)
QA Nuclear Verification Test	± 2.0% (% Compaction)

Delete the first paragraph below the Limits of Precision table and insert the following two paragraphs.

The Engineer will immediately investigate the reason for differences if any of the following occur:

1. QA test results of QC split sample does not meet above limits of precision, or
2. QA test results of QC split sample does not meet the individual test control limits or the specification requirements, or
3. QA verification sample test results exceed the allowable retesting tolerances.

If the potential for a pavement failure exists, the Engineer may suspend production, wholly or in part, in accordance with the requirements of Article 108-7 while the investigation is in progress. The Engineer's investigation may include, but not be limited to the following:

1. Joint testing of any remaining split samples
2. Review and observation of the QC technician's sampling and testing procedures,
3. Evaluation and calibration of QC testing equipment, and/or
4. Comparison testing of other retained qualify control samples, and/or additional density core samples.

In the third sentence of the second paragraph below the limits of precision table, insert "or verification test results" after "quality assurance test results".

#### ASPHALT CONCRETE PLANT MIX PAVEMENTS – DESCRIPTION

Page 6-20, **Article 610-1**

Insert the following after the last paragraph:

A high frequency of asphalt plant mix, density, or mix and density deficiencies occurring over an extended duration of time may result in future asphalt, which is represented by mix and/or density test results not in compliance with minimum specification requirements, being excluded from acceptance at an adjusted contract unit price in accordance with Article 105-3. This acceptance process may apply to all asphalt produced and /or placed and may continue until the Engineer determines a history of quality asphalt production and placement is reestablished.

#### MATERIALS

Page 6-21, **Article 610-2**

Delete reference of Anti-strip additive (chemical) to **Article 1020-2** and substitute **Article 1020-8**.

COMPOSITION OF MIXTURES (MIX DESIGN AND JOB MIX FORMULA)

Page 6-21, **Subarticle 610-3(A)**

At the end of the second paragraph, add the following sentence:

In addition, submit Superpave gyratory compactor printouts for all specimens compacted at  $N_{des}$  and  $N_{max}$  during the mix design process.

Insert the following paragraph after the second paragraph:

For the final surface layer of the specified mix type, use a mix design with an aggregate blend gradation above the maximum density line on the 2.36 mm and larger sieves.

Insert the following at the end of the third paragraph:

When the percent of binder contributed from RAS or a combination of RAS and RAP exceeds 20 percent of the total binder in the completed mix, the virgin binder PG grade shall be one grade below (both high and low temperature grade) the binder grade specified in Table 610-2 for the mix type.

Delete the fourth paragraph and substitute the following:

For Type S 12.5D mixes, the maximum percentage of reclaimed asphalt material is limited to 15% and shall be produced using virgin asphalt binder grade PG 76-22. For all other recycled mix types, when the percentage of RAP is 15 percent or less of the total mixture, the virgin binder PG grade shall be as specified in Table 610-2 for the specified mix type. When the percentage of RAP is greater than 15 but not more than 25 percent of the total mixture, the virgin binder PG grade shall be one grade below (both high and low temperature grade) the specified grade for the mix type. When the percentage of RAP is greater than 25 percent of the total mixture, the Engineer will establish and approve the asphalt binder grade.

Page 6-22, **Subarticle 610-3(A)**

Insert the following sentence at the end of the Item 4:

If natural sand is utilized in the proposed mix design, determine and report the Uncompacted Void Content of the natural sand in accordance with AASHTO T-304, Method A.

Page 6-23, **Subarticle 610-3(A)**

Under the quantities of mix components insert the following sentence:

When requested by the Engineer, submit to the Department's Materials and Tests Unit, in Raleigh, six (6) Superpave Gyratory Compactor specimens compacted to a height of 75 mm and to a void content (VTM) of 4.0% +/- 0.5% for performance rut testing with the Asphalt Pavement Analyzer.

JOB MIX FORMULA

Page 6-24, **Subarticle 610-3(C)**

Delete Table 610-1 and associated notes. Substitute the following:

**TABLE 610-1  
SUPERPAVE AGGREGATE GRADATION DESIGN CRITERIA**

Standard Sieves	Percent Passing Criteria (Control Points)											
	Mix Type (Nominal Maximum Aggregate Size)											
	4.75 mm (a)		9.5 mm (c)		12.5 mm (c)		19.0 mm		25.0 mm		37.5 mm	
(mm)	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
50.0											100.0	
37.5									100.0		90.0	100.0
25.0							100.0		90.0	100.0		90.0
19.0					100.0		90.0	100.0		90.0		
12.5			100.0		90.0	100.0		90.0				
9.5	100.0		90.0	100.0		90.0						
4.75	90.0	100.0		90.0								
2.36	65.0	90.0	32.0(b)	67.0(b)	28.0	58.0	23.0	49.0	19.0	45.0	15.0	41.0
1.18												
0.600												
0.300												
0.150												
0.075	4.0	8.0	4.0	8.0	4.0	8.0	3.0	8.0	3.0	7.0	3.0	6.0

- (a) For Type S 4.75A, a minimum of 50% of the aggregate components shall be manufactured material from the crushing of stone.
- (b) For Type SF 9.5A, the percent passing the 2.36mm sieve shall be a minimum of 60% and a maximum of 70%.
- (c) For the final surface layer of the specified mix type, use a mix design with an aggregate blend gradation above the maximum density line on the 2.36 mm and larger sieves.

Delete Table 610-2 and associated notes. Substitute the following:

**TABLE 610-2  
SUPERPAVE MIX DESIGN CRITERIA**

Mix	Design	Binder	Compaction Levels			Volumetric Properties (c)			
	ESALs	PG	No. Gyration @			VMA	VTM	VFA	%Gmm
Type	millions	Grade	N <sub>ini</sub>	N <sub>des</sub>	N <sub>max</sub>	% Min.	%	Min. - Max.	@ N <sub>ini</sub>
(f)	(a)	(b)							
S-4.75A	<0.3	64 -22	6	50	75	20.0	7.0-15.0		
SF-9.5A	<0.3	64 -22	6	50	75	16.0	3.0 - 5.0	70 - 80	≤ 91.5
S-9.5B	0.3 - 3	64 -22	7	75	115	15.0	3.0 - 5.0	65 - 80	≤ 90.5
S-9.5C	3 - 30	70 -22	8	100	160	15.0	3.0 - 5.0	65 - 76	≤ 90.0
S-12.5C	3 - 30	70 -22	8	100	160	14.0	3.0 - 5.0	65 - 75	≤ 90.0
S-12.5D	> 30	76 -22	9	125	205	14.0	3.0 - 5.0	65 - 75	≤ 90.0
I-19.0B	< 3	64 -22	7	75	115	13.0	3.0 - 5.0	65 - 78	≤90.5
I-19.0C	3 - 30	64 -22	8	100	160	13.0	3.0 - 5.0	65 - 75	≤ 90.0
I-19.0D	> 30	70 -22	9	125	205	13.0	3.0 - 5.0	65 - 75	≤ 90.0
B-25.0B	< 3	64 -22	7	75	115	12.0	3.0 - 5.0	65 - 78	≤ 90.5
B-25.0C	> 3	64 -22	8	100	160	12.0	3.0 - 5.0	65 - 75	≤ 90.0
B-37.5C	> 3	64 -22	8	100	160	11.0	3.0 - 5.0	63 - 75	≤ 90.0
	<i>Design Parameter</i>				<i>Design Criteria</i>				
All	1. %G <sub>mm</sub> @ N <sub>max</sub>				≤ 98.0% (d)				
Mix	2. Dust to Binder Ratio (P <sub>0.075</sub> / P <sub>be</sub> )				0.6 - 1.4				
Types	3. Retained Tensile Strength (TSR) (AASHTO T 283 Modified)				85 % Min. (e)				

- Notes:**
- (a) Based on 20 year design traffic.
  - (b) When Recycled Mixes are used, select the binder grade to be added in accordance with Subarticle 610-3(A).
  - (c) Volumetric Properties based on specimens compacted to N<sub>des</sub> as modified by the Department.
  - (d) Based on specimens compacted to N<sub>max</sub> at selected optimum asphalt content.
  - (e) AASHTO T 283 Modified (No Freeze-Thaw cycle required). TSR for Type S 4.75A, Type B 25.0 and Type B 37.5 mixes is 80% minimum.
  - (f) Mix Design Criteria for Type S 4.75A may be modified subject to the approval of the Engineer

WEATHER, TEMPERATURE, AND SEASONAL LIMITATIONS FOR PRODUCING AND PLACING ASPHALT MIXTURES

Page 6-26, **Article 610-4, Table 610-3**

Delete the title of **Table 610-3** and substitute the following title:

**ASPHALT PLACEMENT- MINIMUM TEMPERATURE REQUIREMENTS**

In the first column, third row; delete reference to the ACSC Types S 9.5A and S 12.5B mix.

Add the following minimum placing temperatures for mix types S 4.75A and SF 9.5A.

<b>Asphalt Concrete Mix Type</b>	<b>Minimum Air Temperature</b>	<b>Minimum Road Surface Temperature</b>
ACSC, Type S 4.75A, SF 9.5A	40°F (5°C)	50°F (10°C)

SPREADING AND FINISHING

Page 6-32, **Article 610-8**

Insert the following after the second sentence within the sixth paragraph.

Take necessary precautions during production, loading of trucks, transportation, truck exchanges with paver, folding of the paver hopper wings, and conveying material in front of the screed to prevent segregation of the asphalt mixtures.

Page 6-32, **Article 610-8**

Delete the last paragraph beginning on this page and continuing on the next page and substitute the following:

Use pavers equipped with an electronic screed control that will automatically control the longitudinal profile and cross slope of the pavement. Control the longitudinal profile through the use of either a mobile grade reference(s), including mechanical, sonic and laser grade sensing and averaging devices, an erected string line(s) when specified, joint matching shoe(s), slope control devices or the approved methods or combination of methods. Unless otherwise specified, use a mobile grade reference system capable of averaging the existing grade or pavement over a minimum 30 foot (9.1 meter) distance or by non-contacting laser or sonar type ski with at least four referencing stations mounted on the paver at a minimum length of 24 feet. Establish the position of the reference system such that the average profile grade is established at the approximate midpoint of the system. The transverse cross-slope shall be controlled as directed by the Engineer.

Page 6-33, **Article 610-8**

Delete the second full paragraph on this page and substitute the following:

Use the 30 foot (9.1 meter) minimum length mobile grade reference system or the non-contacting laser or sonar type ski with at least four referencing stations mounted on the paver at a minimum length of 24 feet to control the longitudinal profile when placing the initial lanes and all adjacent lanes of all courses, including resurfacing and asphalt in-lays, unless other specified or approved. A joint matching device short (6 inch [152.4 mm] shoes) may be used only when approved.

At the end of the third full paragraph, add the following sentence:

Waiver of the use of automatic screed controls does not relieve the Contractor of achieving plan grades and cross-slopes.

Insert the following as the last paragraph:

Repair any damage caused by hauling equipment across structures at no additional cost to the Department.

**DENSITY REQUIREMENTS**

Page 6-34, **Article 610-10,**

Delete **Table 610-4** and substitute the following table and associated notes:

**Table 610-4**  
**MINIMUM DENSITY REQUIREMENTS**

MIX TYPE	MINIMUM % of $G_{mm}$
SUPERPAVE MIXES	(Maximum Specific Gravity)
S 4.75A	85.0 <sup>(a,b)</sup>
SF 9.5A	90.0
S 9.5X, S 12.5X, I 19.0X, B 25.0X, B 37.5X	92.0

- (a) All S 4.75A pavement will be accepted for density in accordance with Article 105-3
- (b) Compaction to the above specified density will be required when the S 4.75 A mix is applied at a rate of 100 lbs/sy (55 kg/m<sup>2</sup>)

Page 6-34, **Article 610-10**

Delete the second paragraph and substitute the following:

Compact base and intermediate mix types (surface mixes not included) utilized for pavement widening of less than 4.0 feet (1.2 meters) and all mix types used in tapers, irregular areas and intersections (excluding full width travel lanes of uniform thickness), using equipment and procedures appropriate for the pavement area width and/or shape. Compaction with equipment other than conventional steel drum rollers may be necessary to achieve adequate compaction. Occasional density sampling and testing to evaluate the compaction process may be required. Densities lower than that specified in Table 610-4 will be accepted, in accordance with Article 105-3, for the specific mix types and areas listed directly above.

**SURFACE REQUIREMENTS AND ACCEPTANCE**

Page 6-35, **Article 610-12**

Delete the first paragraph and substitute the following:

Construct pavements using quality paving practices as detailed herein. Construct the pavement surface smooth and true to the plan grade and cross slope. Immediately correct any defective areas with satisfactory material compacted to conform with the surrounding area. Pavement imperfections resulting from unsatisfactory workmanship such as segregation, improper longitudinal joint placement or alignment, non-uniform edge alignment and excessive pavement repairs will be considered unsatisfactory and if allowed to remain in place will be accepted in accordance with Article 105-3.

When directed due to unsatisfactory laydown or workmanship, operate under the limited production procedures. Limited production for unsatisfactory laydown is defined as being restricted to the production, placement, compaction, and final surface testing (if applicable) of a sufficient quantity of mix necessary to construct only 2500 feet (750 meter) of pavement at the laydown width.

Remain on limited production until such time as satisfactory laydown results are obtained or until three consecutive 2500 foot (750 meter) sections have been attempted without achieving satisfactory laydown results. If the Contractor fails to achieve satisfactory laydown results after three consecutive 2500 foot (750 meter) sections have been attempted, cease production of that mix type until such time as the cause of the unsatisfactory laydown results can be determined. As an exception, the Engineer may grant approval to produce a different mix design of the same mix type if the cause is related to mix problem(s) rather than laydown procedures.

Mix placed under the limited production procedures for unsatisfactory laydown or workmanship will be evaluated for acceptance in accordance with Article 105-3.



DENSITY ACCEPTANCE

Page 6-36, **Article 610-13**

Delete the second paragraph and substitute the following:

The pavement will be accepted for density on a lot by lot basis. A lot will consist of one day's production of a given job mix formula on a contract. As an exception, separate lots will be established when the one of the following occurs:

- (1) Portions of pavement are placed in both "New" and "Other" construction categories as defined below. A lot will be established for the portion of the pavement in the "New" construction category and a separate lot for the portion of pavement in the "Other" construction category.
- (2) Pavement is placed on multiple resurfacing maps, unless otherwise approved prior to paving. A lot will be established for each individual resurfacing map or portion thereof.
- (3) Pavement is placed by multiple paving crews. A lot will be established for the pavement placed by each paving crew.
- (4) Pavement is placed in different layers. A lot will be established for each layer.
- (5) Control strips are placed during limited production.

The Engineer will determine the final category and quantity of each lot for acceptance purposes.

Page 6-36, **Article 610-13**

Delete the first sentence in the third paragraph and insert the following:

The "New" construction category will be defined as pavements of uniform thickness, exclusive of irregular areas, meeting all three of the following criteria:

Delete the sixth paragraph and substitute the following:

A failing lot for density acceptance purposes is defined as a lot for which the average of all test sections, and portions thereof, fails to meet the minimum specification requirement. If additional density sampling and testing, beyond the minimum requirement, is performed and additional test sections are thereby created, then all test results shall be included in the lot average. In addition, any lot or portion of a lot that is obviously unacceptable will be rejected for use in the work.

Page 6-36, **Article 610-13**

Delete the last paragraph and substitute the following:

Any density lot not meeting minimum density requirements detailed in Table 610-4 will be evaluated for acceptance by the Engineer. If the lot is determined to be reasonably acceptable, the mix will be paid at an adjusted contract price in accordance with Article 105-3. If the lot is determined not to be acceptable, the mix will be removed and replaced with mix meeting and compacted to the requirement of these specifications.

**BASIS OF PAYMENT, ASPHALT PAVEMENTS**

Page 6-37, **Article 610-16**

Add the following to the second paragraph:

The quantity of hot mix asphalt pavement, measured as provided in Article 610-15, will be paid for at the contract unit prices per ton (metric ton) for “Asphalt Concrete Surface Course, Type S 4.75A, and SF 9.5A”.

Add the following to the payment item description:

Asphalt Concrete Surface Course, Type S 4.75A ..... Ton (Metric Ton)  
Asphalt Concrete Surface Course, Type SF 9.5A ..... Ton (Metric Ton)

Delete reference to the Asphalt Concrete Surface Course, Types S 9.5A and S 12.5B in both the second paragraph and in the payment description.

**ASPHALT BINDER FOR PLANT MIX - METHOD OF MEASUREMENT**

Page 6-39, **Article 620-4**

Delete the first sentence of the second paragraph and substitute the following:

Where recycled plant mix is being produced, the grade of asphalt binder to be paid for will be the grade for the specified mix type as required in Table 610-2 unless otherwise approved.

**OPEN-GRADED ASPHALT FRICTION COURSE CONSTRUCTION REQUIREMENTS**

Page 6-43, **Article 650-5**

Add the following paragraph after the first paragraph:

Do not place open-graded asphalt friction course between October 31 and April 1 of the next year, unless otherwise approved. Place friction course, Type FC-1 mixes, only when the road surface temperature is 50°F (10°C) or higher and the air temperature is 50°F (10°C) or higher.

The minimum air temperature for Type FC-1 Modified and FC-2 Modified mixes will be 60°F (15°C).

**AGGREGATES FOR ASPHALT PLANT MIXES**

Page 10-34, **Subarticle 1012-1(B)4**

Delete and substitute the following:

- (4) Flat and Elongated Pieces:

Use coarse aggregate meeting the requirements of Table 1012-1 for flat and elongated pieces when tested in accordance with ASTM D 4791 (Section 8.4) on the No. 4 (4.75 mm) sieve and larger with a 5:1 aspect ratio (maximum to minimum) for all pavement types, except there is no requirement for Types S 4.75A, SF 9.5A, and S 9.5B.

Page 10-35, **Table 1012-1**

Delete **Table 1012-1** and substitute the following:

**Table 1012-1**  
**AGGREGATE CONSENSUS PROPERTIES<sup>(a)</sup>**

Mix Type	Course Aggregate Angularity <sup>(b)</sup>	Fine Aggregate Angularity % Minimum	Sand Equivalent % Minimum	Flat & Elongated 5 : 1 Ratio % Maximum
	ASTM D 5821	AASHTO T 304 Method A	AASHTO T 176	ASTM D 4791 Section 8.4
S 4.75 A		40	40	
SF 9.5 A S 9.5 B I 19.0 B B 25.0 B	75 / -	40	40	10 <sup>(c)</sup>
S 9.5 C S 12.5 C I 19.0 C B 25.0 C B 37.5 C	95 / 90	45	45	10
S 12.5 D I 19.0 D	100 / 100	45	50	10
OGAFC	100 / 100	N/A	N/A	10

- (a) Requirements apply to the course aggregate blend and/or fine aggregate blend
- (b) 95/90 denotes that 95% of the course aggregate (+No.4 or + 4.75mm sieve) has one fractured face and 90% has two or more fractured faces.
- (c) Does not apply to Mix Types SF 9.5 A or S 9.5 B

Page 10-36, **Subarticle 1012-1(C)1**

Insert the following after the fourth paragraph:

When natural sand is utilized in “C” or “D” level asphalt mixes, do not exceed the maximum natural sand percentage in the mix design and/or production aggregate blend detailed in Table 1012-1A.

**Table 1012-1A**

Uncompacted Void Content of Fine Aggregate AASHTO T 304 Method A	Maximum Percent Natural Sand Included in Mix Design and/or Production*
Less than 42.0	10
Equal to 42.0 to 44.9	15
Equal to 45.0 and greater	20

\*Maximum percent natural sand may be exceeded with approval from Pavement Construction Engineer upon satisfactory evaluation of pavement performance testing

**FINE AGGREGATE ANGULARITY**

Page 10-36, **Subarticle 1012-1(C)6**

Delete reference to AASHTO TP 33 Method A and substitute AASHTO T 304, Method A.

Page 10-37, **Subarticle 1012-1(H)**

Delete this Subarticle. It is a duplicate of Subarticle 1012-1(F) located on Page 10-36.

**ASPHALT BINDER**

Page 10-46, **Article 1020-2**

Delete the first paragraph and substitute the following:

Use Performance Graded Asphalt Binder meeting the requirements of AASHTO M 320. See Article 610-3 for the specified grades. Submit a Quality Control Plan for asphalt binder production in conformance with the requirements of AASHTO R 26 to the Materials and Tests Unit.

SP6R01

**ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:** **11-21-00<sub>R</sub>**

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course, Type B 25.0__	4.3%
Asphalt Concrete Intermediate Course, Type I 19.0__	4.7%
Asphalt Concrete Surface Course, Type S 4.75A	7.0%
Asphalt Concrete Surface Course, Type SF 9.5A	6.5%
Asphalt Concrete Surface Course, Type S 9.5__	6.0%
Asphalt Concrete Surface Course, Type S 12.5__	5.5%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the Standard Specifications or Project Special Provisions.

SP6R15

**ASPHALT PLANT MIXTURES:** **7-1-95<sub>c</sub>**

Place asphalt concrete base course material in trench sections with asphalt pavement spreaders made for the purpose or with other equipment approved by the Engineer.

SP6R20

**PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:** **11-21-00**

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the Standard Specifications as modified herein.

The base price index for asphalt binder for plant mix is \$216.25 per ton (metric ton).

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on March 1, 2005.

SP6R25

**FINAL SURFACE TESTING - ASPHALT PAVEMENTS (RIDEABILITY)** **05-18-04**

Perform acceptance testing of the longitudinal profile of the finished pavement surface in accordance with these provisions using a North Carolina Hearne Straightedge (Model No. 1). Furnish and operate the straightedge to determine and record the longitudinal profile of the pavement on a continuous graph. Final surface testing is an integral part of the paving operation and is subject to observation and inspection by the Engineer as deemed necessary.

Push the straightedge manually over the pavement at a speed not exceeding 2 miles per hour (3 kilometers per hour). For all lanes, take profiles in the right wheel path approximately 3 ft (1 m) from the right edge of pavement in the same direction as the paving operation, unless otherwise approved due to traffic control or safety considerations. Make one pass of the straightedge in each full width travel lane. The full lane width should be comparable in ride quality to the area evaluated with the Hearne Straightedge. If deviations exist at other locations across the lane width, utilize a 10 foot non-mobile straightedge or the Hearne Straightedge to

evaluate which areas may require corrective action. Take profiles as soon as practical after the pavement has been rolled and compacted but in no event later than 24 hours following placement of the pavement, unless otherwise authorized by the Engineer. Take profiles over the entire length of final surface travel lane pavement exclusive of -Y- line travel lanes less than or equal to 300 feet (90 meters) in length, turn lanes less than or equal to 300 feet (90 meters) in length, structures, approach slabs, paved shoulders, loops, and tapers or other irregular shaped areas of pavement, unless otherwise approved by the Engineer. Test in accordance with this provision all mainline travel lanes, full width acceleration or deceleration lanes, -Y- line travel lanes greater than 300 feet (90 meters) in length, ramps, full width turn lanes greater than 300 feet (90 meters) in length, and collector lanes.

At the beginning and end of each day's testing operations, and at such other times as determined necessary by the Engineer, operate the straightedge over a calibration strip so that the Engineer can verify correct operation of the straightedge. The calibration strip must be a 100 ft (30 m) section of pavement that is reasonably level and smooth. Submit each day's calibration graphs with that day's test section graphs to the Engineer. Calibrate the straightedge in accordance with the current NCDOT procedure titled "North Carolina Hearne Straightedge - Calibration and Determination of Cumulative Straightedge Index". Copies of this procedure may be obtained from the Department's Pavement Construction Section.

Plot the straightedge graph at a horizontal scale of approximately 25 ft per inch (3 m per cm) with the vertical scale plotted at a true scale. Record station numbers and references (bridges, approach slabs, culverts, etc.) on the graphs, and distances between references/stations must not exceed 100 ft (30 m). Have the operator record the Date, Project No., Lane Location, Wheel Path Location, Type Mix, and Operator's Name on the graph.

Upon completion of each day's testing, evaluate the graph, calculate the Cumulative Straightedge Index (CSI), and determine which lots, if any, require corrective action. Document the evaluation of each lot on a QA/QC-7 form. Submit the graphs along with the completed QA/QC-7 forms to the Engineer, within 24 hours after profiles are completed, for verification of the results. The Engineer will furnish results of their acceptance evaluation to the Contractor within 48 hours of receiving the graphs. In the event of discrepancies, the Engineer's evaluation of the graphs will prevail for acceptance purposes. The Engineer will retain all graphs and forms.

Use blanking bands of 0.2 inches, 0.3 inches, and 0.4 inches (5 mm, 7.5 mm, and 10 mm) to evaluate the graph for acceptance. The 0.2 inch and 0.3 inch (5 mm and 7.5 mm) blanking bands are used to determine the Straightedge Index (SEI), which is a number that indicates the deviations that exceed each of the 0.2 inch and 0.3 inch (5 mm and 7.5 mm) bands within a 100 ft (30 m) test section. The Cumulative Straightedge Index (CSI) is a number representing the total of the SEIs for one lot, which consist of not more than 25 consecutive test sections. In addition, the 0.4 inch (10 mm) blanking band is used to further evaluate deviations on an individual basis. The Cumulative Straightedge Index (CSI) will be determined by the Engineer in accordance with the current procedure titled "North Carolina Hearne Straightedge - Calibration and Determination of Cumulative Straightedge Index".

The pavement will be accepted for surface smoothness on a lot by lot basis. A test section represents pavement one travel lane wide not more than 100 ft (30 m) in length. A lot will consist of 25 consecutive test sections, except that separate lots will be established for each travel lane, unless otherwise approved by the Engineer. In addition, full width acceleration or deceleration lanes, ramps, turn lanes, and collector lanes, will be evaluated as separate lots. For any lot which is less than 2500 feet (750 m) in length, the applicable pay adjustment incentive will be prorated on the basis of the actual lot length. For any lot which is less than 2500 feet (750 m) in length, the applicable pay adjustment disincentive will be the full amount for a lot, regardless of the lot length.

If during the evaluation of the graphs, more than 5 lots within the contract limits (mainline travel lanes and full width -Y- line travel lanes greater than 300 feet in length only) require corrective action, then proceed on limited production for unsatisfactory laydown in accordance with Article 610-12. Proceeding on limited production is based upon the Contractor's initial evaluation of the straightedge test results and must begin immediately upon obtaining those results. Additionally, the Engineer may direct the Contractor to proceed on limited production in accordance with Article 610-12 due to unsatisfactory laydown or workmanship.

Limited production for unsatisfactory laydown is defined as being restricted to the production, placement, compaction, and final surface testing of a sufficient quantity of mix necessary to construct only 2500 feet (750 meter) of pavement at the laydown width. Once this lot is complete, the final surface testing graphs will be evaluated jointly by the Contractor and the Engineer. Remain on limited production until such time as satisfactory laydown results are obtained or until three consecutive 2500 foot (750 meter) sections have been attempted without achieving satisfactory laydown results. The Engineer will determine if normal production may resume based upon the CSI for the limited production lot and any adjustments to the equipment, placement methods, and/or personnel performing the work. Once on limited production, the Engineer may require the Contractor to evaluate the smoothness of the previous asphalt layer and take appropriate action to reduce and/or eliminate corrective measures on the final surface course. Additionally, the Contractor may be required to demonstrate acceptable laydown techniques off the project limits prior to proceeding on the project.

If the Contractor fails to achieve satisfactory laydown results after three consecutive 2500 foot (750 meter) sections have been attempted, cease production of that mix type until such time as the cause of the unsatisfactory laydown results can be determined.

As an exception, the Engineer may grant approval to produce a different mix design of the same mix type if the cause is related to mix problem(s) rather than laydown procedures. If production of a new mix design is allowed, proceed under the limited production procedures detailed above.

If the Contractor does not operate by the limited production procedures as specified above, the 5 lots, which require corrective action, will be considered unacceptable and may be subject to removal and replacement. Mix placed under the limited production procedures for unsatisfactory laydown will be evaluated for acceptance in accordance with Article 105-3.

After initially proceeding under limited production, the Contractor shall immediately notify the Engineer if any additional lot on the project requires corrective action. The Engineer will determine if limited production procedures are warranted for continued production.

The pay adjustment schedule for the Cumulative Straightedge Index (CSI) test results per lot is as follows:

<b>Pay Adjustment Schedule for Cumulative Straightedge Index (CSI) (Obtained by adding SE Index of up to 25 consecutive 100 ft. (30m) sections)</b>				
*CSI	ACCEPTANCE CATEGORY	CORRECTIVE ACTION	PAY ADJUSTMENT	
			Before Corrective Action	After Corrective Action
0-0	Acceptable	None	\$300 incentive	None
1-0 or 2-0	Acceptable	None	\$100 incentive	None
3-0 or 4-0	Acceptable	None	No Adjustment	No Adjustment
1-1, 2-1, 5-0 or 6-0	Acceptable	Allowed	\$300 disincentive	\$300 disincentive
3-1, 4-1, 5-1 or 6-1	Acceptable	Allowed	\$600 disincentive	\$600 disincentive
Any other Number	Unacceptable	Required	Per CSI after Correction(s) (not to exceed 100% Pay)	

**\*Either Before or After Corrective Actions**

Correct any deviation that exceeds a 0.4 inch (10 mm) blanking band such that the deviation is reduced to 0.3 inches (7.5 mm) or less.

Corrective actions shall be performed at the Contractor's expense and shall be presented for evaluation and approval by the Engineer prior to proceeding. Any corrective action performed shall not reduce the integrity or durability of the pavement which is to remain in place. Corrective action for deviation repair may consist of overlaying, removing and replacing, indirect heating and rerolling. Scraping of the pavement with any blade type device will not be allowed as a corrective action. Provide overlays of the same type mix, full roadway width, and to the length and depth established by the Engineer. Tapering of the longitudinal edges of the overlay will not be allowed.

Corrective actions will not be allowed for lots having a CSI of 40 or better. If the CSI indicates "Allowed" corrective action, the Contractor may elect to take necessary measures to reduce the CSI in lieu of accepting the disincentive. Take corrective actions as specified if the CSI indicates "Required" corrective action. The CSI after corrective action should meet or exceed "Acceptable" requirements.

Where corrective action is allowed or required, the test section(s) requiring corrective action will be retested, unless the Engineer directs the retesting of the of the entire lot. No disincentive will apply after corrective action if the CSI is 40 or better. If the retested lot after corrective action has a CSI indicating a disincentive, the appropriate disincentive will be applied.

Incentive pay adjustments will be based only on the initially measured CSI, as determined by the Engineer, prior to any corrective work. Where corrective actions have been taken, payment will be based on the CSI determined after correction, not to exceed 100 percent payment.



Areas excluded from testing by the N.C. Hearne Straightedge will be tested by using a non-mobile 10-foot (3 m) straightedge. Assure that the variation of the surface from the testing edge of the straightedge between any two contact points with the surface is not more than 1/8 inch (3 mm). Correct deviations exceeding the allowable tolerance in accordance with the corrective actions specified above, unless the Engineer permits other corrective actions.

Furnish the North Carolina Hearne Straightedge(s) necessary to perform this work. Maintain responsibility for all costs relating to the procurement, handling, and maintenance of these devices. The Department has entered into a license agreement with a manufacturer to fabricate, sell, and distribute the N.C. Hearne Straightedge. The Department's Pavement Construction Section may be contacted for the name of the current manufacturer and the approximate price of the straightedge.

No direct payment will be made for the work covered by this section. Payment at the contract unit prices for the various items covered by those sections of the specifications directly applicable to the work constructed will be full compensation for all work covered by this section including, but not limited to, performing testing in accordance with this specification, any corrective work required as a result of this testing and any additional traffic control as may be necessary.

SP6R45

**DISPOSAL OF WASTE AND DEBRIS:**

**2-19-02**

Revise the 2002 Standard Specifications as follows:

**Page 8-9, Subarticle 802-2(7. Buffer Zones:)**

At the end of the last sentence in this subarticle, add the words "unless superseded by an environmental permit."

SP8R03

**MODIFIED CONCRETE FLUME WITH CONCRETE OUTLET  
(FOR PROJECT R-2552B & C):**

**3-19-96**

At locations shown in the plans, construct concrete flumes, 6" x 8" (150 mm x 200 mm) concrete curb, and apron in accordance with the details in the plans. Use materials meeting the requirements of Section 825 of the Standard Specifications except that the concrete must be Class "B" or of higher compressive strength.

Each concrete flume, 6" x 8" (150 mm x 200 mm) concrete curb, and apron completed and accepted will be paid for at the contract unit price per each for "Modified Concrete Flume". Such price and payment will be full compensation for all materials, labor, equipment, tools, removing and disposing of the temporary slope drains, and any other incidentals necessary to complete the work satisfactorily.

The concrete curb and ditch outside the pay limits of the apron will be measured and paid for in accordance with Section 846 and 850 of the Standard Specifications.

SP8R10

Payment will be made under:

Modified Concrete Flume.....Each

**SLUICE GATE (FOR PROJECT R-2552AA & AB):** **7-1-95**

**Description:**

The work covered by this provision consists of the construction of a sluice gate on an endwall in accordance with the details in the plans, the applicable requirements of Section 838 of the Standard Specification, and in accordance with the manufacturer's recommendations and as directed by the Engineer. Provide a gate that forms a watertight seal when closed.

**Method of Measurement:**

The quantity of sluice gates to be paid for will be the actual number of sluice gates that have been incorporated into the completed and accepted work.

The end wall will be measured in accordance with Article 838-4 of the Standard Specifications.

**Basis of Payment:**

The quantity of sluice gates, measured as provided for above, will be paid for at the contract unit price each for "\_\_\_\_" (mm) Sluice Gate".

The endwall will be paid for in accordance with Article 838-5 of the Standard Specifications.

Such prices and payment will be full compensation for all materials, labor, equipment and incidentals necessary to complete the work.

SP8R20

Payment will be made under:

\_\_\_\_" (mm) Sluice Gate..... Each

**ENDWALLS:** **6-18-02**

Revise the 2002 Standard Specifications as follows:

Page 8-24, Article 838-2

Delete the last two paragraphs of this article and insert the following:

"Use either portland concrete, brick masonry, or precast concrete for the endwall unless otherwise specified on the Drainage Summary Sheet of the Plans."

SP8R27

**REMOVE AND STOCKPILE EXISTING GUARDRAIL  
(FOR PROJECT R-2552AA & AB):**

7-1-95

Description:

Carefully dismantle and remove existing guardrail and all components, concrete anchors included, at locations indicated in the plans and neatly stockpile it on the right of way, with the small parts stored in sturdy containers, for removal by State Forces. Dispose of the concrete anchors.

Method Measurement:

The quantity of remove and stockpile existing guardrail to be paid for will be the actual number of linear feet (linear meters) of guardrail which has been satisfactorily removed and stockpiled. Measurement will be made from center to center of the outermost post in the length of guardrail being removed. Measurement will be made prior to removing the guardrail.

Basis of Payment:

The quantity of remove and stockpile existing guardrail, measured as provided above, will be paid for at the contract unit price per linear foot (linear meter) for "Remove and Stockpile Existing Guardrail". Such price and payment will be full compensation for dismantling, removing, stockpiling, disposal of the concrete anchors, and all other incidentals necessary to complete the work.

SP8R55

Payment will be made under:

Remove and Stockpile Existing Guardrail ..... Linear Foot (Linear Meter)

**GUARDRAIL POSTS AND OFFSET BLOCKS:**

06-22-04

Revise the *2002 Standard Specifications* as follows:

Page 10-69, Subarticle 1046-3

Delete this sub-article in its entirety and replace with the following:

**1046-3 POSTS AND OFFSET BLOCKS.**

**(A) General:**

The Contractor may at his option furnish either of the following types of steel guardrail posts. Only one type of post will be permitted at any one continuous installation. Use structural steel posts throughout the project, unless otherwise directed or detailed in the plans.

1. Steel W6 x 8.5 or W6 x 9.0 posts
2. Steel 4.5" x 6.0" "C" shape posts (C150 x 12.2 kg/m)

The Contractor may at his option furnish either of the following types of treated timber posts if specifically directed or detailed in the plans. Only one type of post will be permitted at any one continuous installation.

1. Timber 6" x 8" (152 mm x 203 mm) posts.
2. Timber 8" x 8" (203 mm x 203 mm) posts.

**(B) Structural Steel Posts:**

Fabricate steel posts for guardrail of the size and weight shown on the plans from structural steel complying with the requirements of Section 1072. Metal from which C shape posts are fabricated shall meet the requirements of ASTM A570 for any grade of steel, except that mechanical requirements shall meet the requirements of ASTM A36. Punch or drill the holes for connecting bolts. Burning will not be permitted. After fabrication, the posts shall be galvanized in accordance with Section 1076.

**(C) Treated Timber Posts:**

Timber guardrail posts shall be of treated southern pine meeting the requirements of Article 1082-2 and 1082-3.

Bore bolt holes to a driving fit for the bolts. A minus tolerance of 1 percent will be allowed in the length of the post. Perform all framing and boring before the posts receive preservative treatment.

**(D) Offset Blocks:**

Provide 8-inch deep recycled plastic or composite offset blocks that have been approved for use with the guardrail shown in the standard drawings and/or plans. Only one type of offset block will be permitted at any one continuous installation. Prior to beginning the installation of recycled offset block, submit the FHWA acceptance letter for each type of block to the Engineer for approval.

Treated timber offset blocks with steel beam guardrail will not be allowed unless required by Specifications, directed by the Engineer or detailed in the plans. Steel offset blocks with steel beam guardrail will not be allowed.

Recycled plastic or composite offset blocks shall be made from no less than 50% recycled plastic or composite, and shall meet the following minimum requirements:

- Specific Gravity: ..... 0.950
- Compressive Strength in Lateral Direction:..... 1600 psi (11 MPa)
- Maximum Water Absorption: ..... 10% by weight
- Maximum Termite and Ant Infestation:..... 10%
- Testing..... Shall pass NCHRP Report 350, Test Level 3 by CRASH TESTING

Revise the *2002 Standard Roadway Drawings* as follows:

Sheet 4 of 6, Standard 862.03, delete the note and substitute the following:

Note: The midpost and offset block of the WTR section will require special bolt hole drilling in the thrie beam offset block and line post.

SP8R57

**GUARDRAIL ANCHOR UNITS, TYPE M-350:**

**04-20-04**

**DESCRIPTION**

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the Standard Specifications, and at locations shown in the plans.

**MATERIALS**

The Contractor may, at his option, furnish any one of the following guardrail anchor units.

The guardrail anchor unit (SRT-350) as manufactured by:

TRINITY INDUSTRIES, INC.  
2525 N. STEMMONS FREEWAY  
DALLAS, TEXAS 75207  
TELEPHONE: 1-800-644-7976

The guardrail anchor unit (FLEAT) as manufactured by:

ROAD SYSTEMS, INC.  
1507 EAST 4TH STREET  
BIG SPRINGS, TEXAS 79720  
TELEPHONE: 915-263-2435

The guardrail anchor unit (REGENT) as manufactured by:

ENERGY ABSORPTION SYSTEMS, INC.  
ONE EAST WACKER DRIVE  
CHICAGO, ILLINOIS 60601-2076  
TELEPHONE: 312-467-6750

Prior to installation the Contractor shall submit to the Engineer:

1. FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the Standard Specifications.

2. Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the Specifications.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

### **CONSTRUCTION**

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the Standard Specifications and is incidental to the cost of the guardrail anchor unit.

### **MEASUREMENT AND PAYMENT**

Measurement and payment will be made in accordance with Articles 862-5 and 862-6 of the Standard Specifications.

Payment will be made under:

Guardrail Anchor Units, Type M-350.....	Each	SP8R60
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**GUARDRAIL ANCHOR UNITS, TYPE 350:** **04-20-04**

### **DESCRIPTION**

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the Standard Specifications, and at locations shown in the plans.

### **MATERIALS**

The Contractor may at his option, furnish any one of the guardrail anchor units.

Guardrail anchor unit (ET-2000) as manufactured by:

TRINITY INDUSTRIES, INC.  
2525 N. STEMMONS FREEWAY  
DALLAS, TEXAS 75207  
TELEPHONE: 1-800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

ROAD SYSTEMS, INC.  
3616 OLD HOWARD COUNTY AIRPORT  
BIG SPRING, TEXAS 79720  
TELEPHONE: (915) 263-2435

Prior to installation the Contractor shall submit to the Engineer:

1. FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the Standard Specifications.
2. Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the Specifications.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

**CONSTRUCTION**

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the Standard Specifications and is incidental to the cost of the guardrail anchor unit.

**MEASUREMENT AND PAYMENT**

Measurement and payment will be made in accordance with Articles 862.5 and 862-6 of the Standard Specifications.

Payment will be made under:

Guardrail Anchor Units, Type 350.....	Each	SP8R65
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<b><u>IMPACT ATTENUATOR UNITS, TYPE 350:</u></b>	<b>04-20-04</b>
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**DESCRIPTION**

Furnish and install impact attenuator units and any components necessary to connect the impact attenuator units in accordance with the manufacturer's requirement, the details in the plans and at locations shown in the plans.

## **MATERIALS**

### **NON-GATING IMPACT ATTENUATOR UNITS:**

The impact attenuator unit (QUADGUARD) as manufactured by:

ENERGY ABSORPTION SYSTEMS, INC.  
ONE EAST WACKER DRIVE  
CHICAGO, ILLINOIS 60601-2076  
TELEPHONE: 312-467-6750

The impact attenuator unit (TRACC) as manufactured by:

TRINITY INDUSTRIES, INC.  
2525 N. STEMMONS FREEWAY  
DALLAS, TEXAS 75207  
TELEPHONE: 1-800-644-7976

### **GATING IMPACT ATTENUATOR UNITS:**

The impact attenuator unit (BRAKEMASTER) as manufactured by:

ENERGY ABSORPTION SYSTEMS, INC.  
ONE EAST WACKER DRIVE  
CHICAGO, ILLINOIS 60601-2076  
TELEPHONE: 312-467-6750

The impact attenuator unit (CAT) as manufactured by:

TRINITY INDUSTRIES, INC.  
2525 N. STEMMONS FREEWAY  
DALLAS, TEXAS 75207  
TELEPHONE: 1-800-644-7976

Prior to installation the Contractor shall submit to the Engineer:

1. FHWA acceptance letter for each impact attenuator unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the Standard Specifications.
2. Certified working drawings and assembling instructions from the manufacturer for each impact attenuator unit in accordance with Section 105-2 of the Specifications.

No modifications shall be made to the impact attenuator unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.



**CONSTRUCTION METHODS**

If the median width is 40 feet (12.2 meters) or less, the Contractor must supply one of the NON-GATING Impact Attenuator Units listed in the Materials Section herein.

If the median width is greater than 40 feet (12.2 meters), the Contractor may use any of the GATING or NON-GATING Impact Attenuator Units listed in the Materials Section herein.

**MEASUREMENT AND OF PAYMENT**

Impact attenuator units will be measured and paid for at the contract unit price per each for "Impact Attenuator Unit, Type 350". Such prices and payment will be full compensation for all work covered by this provision including but not limited to furnishing, installing and all incidentals necessary to complete the work.

Payment will be made under:

Impact Attenuator Unit, Type 350.....	Each	
		SP8R75

**REMOVE AND RESET EXISTING CABLE GUIDERAIL  
(FOR PROJECT R-2552AA & AB):**

**7-1-95**

Description:

The Contractor shall remove and reset existing guiderail at locations shown in the plans and as directed by the Engineer.

Construction:

The guiderail, after resetting, shall be in a condition that is equal to or better than before the guiderail is removed. The Contractor shall replace any of the guiderail components which have been unnecessarily damaged by him.

Method of Measurement:

The quantity of remove and reset existing guiderail to be paid for will be the actual number of linear feet of guiderail that has been removed, reset, and accepted. Measurement will be made after the guiderail has been reset, as provided in Section 865 of the Standard Specifications.

Basis of Payment:

The quantity of remove and reset existing guiderail, measured as provided above, will be paid for at the contract unit price per linear foot for "Remove and Reset Existing Cable Guiderail". Such price and payment will be full compensation for removing and resetting the guiderail, and for furnishing all equipment, labor, and incidentals necessary to complete the work.

D8R12

Payment will be made under:

Remove and Reset Existing Cable Guiderail ..... Linear Foot

**REMOVE EXISTING CABLE GUIDERAIL (FOR PROJECT R-2552AA & AB):**

**863-1 GENERAL**

Dismantle, remove and dispose of existing guiderail and anchors of any type at locations shown on the plans or established by the Engineer and in accordance with this specification.

**863-2 CONSTRUCTION METHODS**

Remove guiderail and posts beginning at the trailing end and continuing towards the approach end. Remove the posts immediately after the rail is removed. Complete post removal so that no posts without cable attached are present at the end of any day's operations. Exercise care not to damage adjoining structures or other appurtenances. Repair all damage at no cost to the Department. All guiderail components removed are the property of the Contractor.

**863-3 METHOD OF MEASUREMENT**

The quantity of guiderail measured will be the actual number of linear feet (linear meters) of guiderail which has been satisfactorily removed. Measurement will be made to the nearest 1.0 foot (meter) from center to center of the outermost post or end shoe center bolt in the length of the guiderail being removed. Measurement will be made prior to removing the guardrail.

**863-4 BASIS OF PAYMENT**

The quantity measured as provided in Article 863-3, will be paid for at the contract unit price per linear foot (linear meter) for "Remove Existing Cable Guiderail."

Payment will be made under:

Remove Existing Cable Guiderail.....Linear Foot (Linear Meter)

**1800MM CHAIN LINK FENCING WITH BARBED WIRE  
ON EXTENSION ARMS (FOR PROJECT R-2552B & C):**

7-1-95<sub>C</sub>

Description:

Provide 1800mm chain link fencing with barbed wire on extension arms that complies with the plans, Section 866 of the Standard Specifications, and the provisions herein.

Construction Methods:

On all 1800mm fencing on this project, place three strands of barbed wire placed at the top of the fence fabric. Attach the barbed wire to extension arms that are to be fitted to the post tops.

Provide extension arms constructed so as to locate the top most strand of barbed wire approximately 12 inches (300 mm) above and approximately 12 inches (300 mm) out from the top rail. Space all strands of barbed wire at an approximately equal distance from each other. Make provisions for supporting the top rail. The arm must make a 45 degree angle with the post, and be an item of standard manufacture. Have samples of extension arms to be used on the project approved prior to their installation.

Fabricate the extension arms from pressed steel or malleable wrought iron, or either of these materials in conjunction with a cast base. Provide a minimum weight of the arm material of 14 gauge (2.0 mm). Provide a complete arm assembly of sufficient strength to support the barbed wire when stretched to proper tension. Galvanize all arms in accordance with ASTM A153.

Erect extension arms so as to point away from the pavement. Splicing of barbed wire between the arms will not be permitted. Use a method of attaching barbed wire to the arms acceptable to the Engineer.

Compensation:

No direct payment will be made for furnishing and installing the barbed wire and extension arms as such work will be considered incidental to other work being paid for by the various fencing items in the contract.

SP8R100

**PREFORMED SCOUR HOLE WITH LEVEL SPREADER APRON:**

10-15-02

Description:

Construct and maintain preformed scour holes with spreader aprons at the locations shown on the plans and in accordance with the details in the plans. Work includes excavation, shaping and maintaining the hole and apron, furnishing and placing filter fabric, rip rap (class as specified in the plans) and permanent soil reinforcement matting.

Materials:

Materials shall meet the requirements of Division 10 and this provision:

Plain rip rap.....Article 1042  
 Filter Fabric.....Article 1042-2

The permanent soil reinforcement matting shall be permanent erosion control reinforcement mat and shall be constructed of 100% coconut fiber stitch bonded between a heavy duty UV stabilized cusped (crimped) netting overlaid with a heavy duty UV stabilized top net. The three nettings shall be stitched together on 1.5 inch (38 mm) centers UV stabilized polyester thread to form a permanent three dimensional structure. The mat shall have the following physical properties:

Property	Test Method	Value	Unit
Ground Cover	Image Analysis	93	%
Thickness	ASTM D1777	0.63 (16)	in (mm)
Mass Per Unit Area	ASTM D3776	0.92 (0.50)	lb/sy (kg/m <sup>2</sup> )
Tensile Strength	ASTM D5035	480 (714.2)	lb/ft (kg/m)
Elongation	ASTM D5035	49	%
Tensile Strength	ASTM D5035	960 (1428.5)	lb/ft (kg/m)
Elongation	ASTM D5035	31	%
Tensile Strength	ASTM D1682	177 (80.3)	lbs (kg)
Elongation	ASTM D1682	22	%
Resiliency	ASTM D1777	>80	%
UV Stability *	ASTM D4355	151 (68.5)	lbs (kg)
Color(Permanent Net)		UV Black	
Porosity (Permanent Net)	Calculated	>95	%
Minimum Filament Diameter (permanent net)	Measured	0.03 (0.8)	in (mm)

\*ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure in a Xenon-arc weatherometer.

A certification (Type 1, 2, or 3) from the manufacturer showing:

- 1) the chemical and physical properties of the mat used, and
- 2) conformance of the mat with this specification will be required.

Soil Preparation:

All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions which would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

Measurement:

The quantity of "Preformed Scour Holes with Level Spreader Aprons" to be paid for shall be the actual number which have been incorporated into the completed and accepted work.

Basis of Payment:

The quantity of scour holes with spreader aprons, measured as provided above, will be paid for at the contract unit price each for "Preformed Scour Hole with Level Spreader Apron." Such price and payment will be full compensation for all work covered by this provision.

SP8R105

**CONCRETE PAVED DITCH LEVEL SPREADER:**

**03-18-03**

Description:

Construct and maintain level spreaders at the locations shown on the plans and in accordance with the details in the plans. The purpose of the level spreader is to collect stormwater discharged from a drainage system and to direct the stormwater into the buffer areas in a sheet flow condition. Work includes excavation, concrete, and shaping, furnishing and placing permanent soil reinforcement matting.

Materials:

Concrete paved ditch .....Section 850

Provide permanent erosion control reinforcement mat constructed of 100% coconut fiber stitch, bonded between heavy duty UV stabilized cuspated (crimped) netting, overlaid with heavy duty UV stabilized top net. Stitch together three nettings on 1.5-inch (38-mm) centers using UV stabilized polyester thread to form a permanent three dimensional structure.

Physical properties:

Property	Test Method	Value	Unit
Ground Cover	Image Analysis	93	%
Thickness	ASTM D1777	0.63 (16)	in (mm)
Mass Per Unit Area	ASTM D3776	0.92 (0.50)	lb/sy (kg/m <sup>2</sup> )
Tensile Strength	ASTM D5035	480 (714.2)	lb/ft (kg/m)
Elongation	ASTM D5035	49	%
Tensile Strength	ASTM D5035	960 (1428.5)	lb/ft (kg/m)
Elongation	ASTM D5035	31	%
Tensile Strength	ASTM D1682	177 (80.3)	lbs (kg)
Elongation	ASTM D1682	22	%
Resiliency	ASTM D1777	>80	%
UV Stability *	ASTM D4355	151 (68.5)	lbs (kg)
Color(Permanent Net)		UV Black	
Porosity (Permanent Net)	Calculated	>95	%
Minimum Filament Diameter (permanent net)	Measured	0.03 (0.8)	in (mm)

\*ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure in a Xenon-arc weatherometer.

Submit certification (Type 1, 2, or 3) from the manufacturer showing:

- 3) Chemical and physical properties of the mat used, and
- 4) Conformance of the mat with this specification

Soil Preparation:

Bring areas to be protected with the mat to final grade and seed in accordance with section 1660. Work surface of the soil so that is smooth, firm, stable and free of rocks, clods, roots or other obstructions which would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

Method of Measurement:

The quantity of Permanent Soil Reinforcement Matting to be paid for shall be the actual number of square yards (square meters) which have been incorporated into the completed and accepted work.

Measurement for Concrete Paved Ditch and Drainage Ditch Excavation will be in accordance with sections 850 and 240 of the Standard Specifications.

Basis of Payment:

The quantity of Permanent Soil Reinforcement Matting, measured as provided herein, will be paid for at the contract unit price per Square Yard (Square Meter) for "Permanent Soil Reinforcement Matting".

Basis of payment for Concrete Paved Ditch and Drainage Ditch Excavation will be in accordance with section 850 and 240 of the Standard Specification.

SP8R110

**STREET SIGNS AND MARKERS AND ROUTE MARKERS:**

**7-1-95**

Move any existing street signs, markers, and route markers out of the construction limits of the project and install the street signs and markers and route markers so that they will be visible to the traveling public if there is sufficient right of way for these signs and markers outside of the construction limits.

Near the completion of the project and when so directed by the Engineer, move the signs and markers and install them in their proper location in regard to the finished pavement of the project.

Stockpile any signs or markers that cannot be relocated due to lack of right of way, or any signs and markers that will no longer be applicable after the construction of the project, at locations directed by the Engineer for removal by others.

The Contractor will be responsible to the owners for any damage to any street signs and markers or route markers during the above described operations.

No direct payment will be made for relocating, reinstalling, and/or stockpiling the street signs and markers and route markers as such work will be considered incidental to other work being paid for by the various items in the contract.

SP9R01

**AGGREGATE PRODUCTION:**

**11-20-01**

Provide aggregate from a producer who utilizes the new Aggregate Quality Control/Quality Assurance Program that is in effect at the time of shipment.

No price adjustment is allowed to contractors or producers who utilize the new program. Participation in the new program does not relieve the producer of the responsibility of complying with all requirements of the Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

SP10R05

**CONCRETE BRICK AND BLOCK PRODUCTION:**

**11-20-01**

Provide concrete brick and block from a producer who utilizes the new Solid Concrete Masonry Brick/Unit Quality Control/Quality Assurance Program that is in effect on the date that material is received on the project.

No price adjustment is allowed to contractors or producers who utilize the new program. Participation in the new program does not relieve the producer of the responsibility of complying with all requirements of the Standard Specifications. Copies of this procedure are available upon request from the Materials and Test Unit.

SP10R10



**FINE AGGREGATE:**

**11-19-02**

Revise the 2002 Standard Specifications as follows:

Page 10-17, Table 1005-2

Make the following change to the table:

For Standard Size 2MS the following gradation change applies.

The minimum percent shown for material passing the No. 8 (2.36mm) sieve has been changed from 84 to **80**.

SP10R15

**BORROW MATERIAL**

**02-17-04**

Revise the 2002 Standard Specifications as follows:

Page 10-44

Section 1018-2 II (b) Delete the last sentence in its entirety.

SP10R17

**METAL POSTS AND RAILS:**

**01-21-03<sub>R</sub>**

Revise the 2002 Standard Specifications as follows:

**1050-3 METAL POSTS AND RAILS.**

**Page 10-72, (A) Chain Link Fence: Delete paragraphs 2 and 3, and replace with the following:**

Steel H posts must have a minimum yield strength of 45,000 pi (310 MPa) and weigh 3.26 pounds per foot (4.85 kg/m). Galvanize steel H posts in accordance with ASTM F 1043 with a Type A coating. Aluminum H posts must weigh 1.25 pounds per foot (1.86 kg/m).

Roll formed steel line posts must be a 1.625" x 1.875" (41.3 mm x 47.6 mm) section weighing 2.40 lb/lf (3.57 kg/m) after galvanizing and be formed from 0.121" (3.1 mm) thick sheet having a minimum yield strength of 45,000 psi (310 MPa). Roll formed steel brace rails and top rails must be a 1.250" x 1.625" (31.8 mm x 41.3 mm) section weighing 1.35 lb/lf (2.01 kg/m) after galvanizing and be formed from 0.080" (2.0 mm) thick sheet steel having a minimum yield strength of 45,000 pi (310 Map). Galvanize all roll formed members after fabrication in accordance with ASTM F 1043 with a Type A coating.

**Page 10-73, (A) Chain Link Fence: Delete sentence one of paragraph four and replace with the following:**

Vinyl coated posts must be pipe posts meeting the requirements of AASHTO M 181, and have a fusion bonded vinyl coating of at least 6 mils (0.15 mm) thick.

Add the following as the penultimate paragraph:

For pipe 1.90" OD and under, the outside diameter at any point shall not vary more than 1/64" (0.4 mm) over nor more than 1/32" (0.8 mm) under the standard specified. For pipe 2.375" OD and over, the outside diameter shall not vary more than  $\pm 1\%$  from the standard specified nor shall the minimum wall thickness at any point be more than 12.5% under the nominal wall thickness specified.

**Page 10-73 (B) Woven Wire Fence: Add the following as the penultimate paragraph:**

For pipe 1.90" OD and under, the outside diameter at any point shall not vary more than 1/64" (0.4 mm) over nor more than 1/32" (0.8 mm) under the standard specified. For pipe 2.375" OD and over, the outside diameter shall not vary more than  $\pm 1\%$  from the standard specified nor shall the minimum wall thickness at any point be more than 12.5% under the nominal wall thickness specified.

#### **1050-7 FITTINGS AND ACCESSORIES**

Page 10-75, delete the last sentence of the last paragraph and replace with the following:  
The vinyl coating must be at least 6 mils (0.15 mm) thick, except that the coating on tension wire, hog rings, and tie wires must be at least 20 mils (0.50 mm) thick.

SP10R20

#### **COATED, PAVED AND LINED CORRUGATED STEEL CULVERT PIPE: 10-21-03**

Revise the 2002 Standard Specifications as follows:

#### **Section 1032-4(E) Optional Coatings for Bituminous Coated Pipe and Pipe Arch:**

Page 10-58. Delete Numbers 2. and 3., and substitute the following;

2. Type B: In lieu of Type B, Half Bituminous Coated and Partially Paved galvanized pipe, aluminized pipe or polymeric coated pipe without bituminous coating and paving may be used.
3. Type C: In lieu of Type C, Fully Bituminous Coated and Partially Paved galvanized pipe, aluminized pipe or polymeric coated pipe without a bituminous coating and paving may be used.

SP10R25

**TRAFFIC CONTROL**

**01-18-05<sub>R</sub>**

Revise the *2002 Standard Specifications* as follows:

**WORK ZONE SIGNS**

Article 1089-1(A) General is deleted. Substitute the following:

(A) General:

Rigid sign retroreflective sheeting requirements for Types VII, VIII and IX (prismatic) fluorescent are described in Tables 1089-A, 1089-B and 1089-C. Cover the entire sign face of the sign substrate with NCDOT approved Type VII, VIII or IX (prismatic) fluorescent orange reflective sheeting. Apply the reflective sheeting in a workmanlike manner so that there are no bubbles or wrinkles in the material.

Roll-up sign retroreflective requirements are described in Table 1089-D.

1. Work Zones Signs (Stationary)

Use Type VII, VIII or IX (prismatic) fluorescent orange retroreflective sheeting that meets the following reflective requirements in Tables 1089-A, 1089-B or 1089-C respectively. Use approved composite or aluminum for sign backing. Signs and sign supports must meet or exceed NCHRP 350 requirements for Breakaway Devices.

<b>Table 1089-A</b>		
Minimum Coefficient of Retroreflection $R_A$ for TYPE VII Fluorescent Orange Sheeting (Candelas per lux per square meter)		
Observation Angle	Entrance Angle	
	-4°	30°
0.1°	300	170
0.2°	230	130
0.5°	72	41

**Table 1089-B**  
Minimum Coefficient of Retroreflection  $R_A$  for  
TYPE VIII Fluorescent Orange Sheeting  
(Candelas per lux per square meter)

Observation Angle	Entrance Angle	
	-4°	30°
0.1°	300	135
0.2°	210	95
0.5°	75	35

**Table 1089-C**  
Minimum Coefficient of Retroreflection  $R_A$  for  
TYPE IX Fluorescent Orange Sheeting  
(Candelas per lux per square meter)

Observation Angle	Entrance Angle	
	-4°	30°
0.1°	200	110
0.2°	115	65
0.5°	72	41
1.0°	24	14

2. Work Zones Signs (Barricade Mounted)

Use approved composite or roll-up signs for barricade mounted sign substrates. Approved composite barricade mounted warning signs (black on orange) must be Type VII, VIII or IX sheeting which meet the retroreflective requirements of Table 1089-A, 1089-B or 1089-C. Roll-up mounted barricade warning signs (black on orange) must meet the retroreflective requirements in Table 1089-D. Sign and barricade assembly must meet or exceed the requirements of NCHRP 350 for Work Zone Category II Devices.

3. Work Zones Signs (Portable)

Use approved composite or roll-up sign substrates on portable sign stands.

Composite - Use Type VII, VIII or IX (prismatic) fluorescent orange retroreflective sheeting that meets the following reflective requirements in Tables 1089-A, 1089-B or 1089-C. Signs and sign supports must meet or exceed NCHRP 350 requirements for Breakaway Devices.

Roll-up Signs - Use fluorescent orange retroreflective roll-up signs that meet the following reflective requirements:

<b>Table 1089-D</b> Minimum Coefficient of Retroreflection $R_A$ for Fluorescent Orange Roll-Up Signs (Candelas per lux per square meter)		
Observation Angle	Entrance Angle	
	-4°	30°
0.1°	300	120
0.2°	200	80
0.5°	90	34

Use roll up signs that have a minimum 3/16" x 1 1/4" horizontal rib and 38" x 1 1/4" vertical rib and has been crash test to meet NCHRP 350 requirements and Traffic Control qualified by the Work Zone Traffic Control Unit.

Add the following after 1089-1(C):

**(D) Warranty**

Warranty requirements for rigid sign retroreflective sheeting Types VII, VIII and IX are described in Section 1093-9 (F) and Tables 1089 A, B and C.

Roll-up fluorescent orange retroreflective signs will maintain 80% of its retroreflectivity (Table 1089-D) for years 1 – 2 and 50% for year 3.

Rigid and Rollup Fluorescent orange signs will maintain a Fluorescence Luminance Factor ( $Y_F$ )\* of 13% for three (3) years.

\*Fluorescence Testing Method is described in ASTM E2301 Test Methods for Fluorescent Retro reflective Sheeting.

Rigid and Roll up fluorescent orange signs shall maintain a total Luminance Factor (Y) of 25 for three (3) years and conform to the requirements of Table 1089-E when measured in accordance with ASTM D4956.

<b>Table 1089-E</b> Fluorescent Orange colorimetric requirements								
Color	1		2		3		4	
	x	y	x	y	x	y	x	y
Fluorescent Orange	0.583	0.416	0.535	0.400	0.595	0.351	0.645	0.355

## BARRICADES

**Article 1089-3(A) General**, delete both paragraphs and substitute the following:

Type III Barricades shall be constructed of perforated square steel tubing and/or angle iron. Provide Type III barricades that use a cross member or stabilization bar and meet the requirements of NCHRP 350 for Work Zone Category II Devices with composite and roll-up signs attached.

Use approved composite or plastic barricade rails that have a smooth face and have alternating orange and white retroreflective stripes that slope at an angle of 45 degrees.

**Article 1089-3(C) Reflective Sheeting**, delete the first paragraph only and substitute the following:

Use Type VII, VIII or IX (prismatic) retroreflective fluorescent orange sheeting on both sides of the barricade rails. The rail sheeting retroreflectivity values shall meet the retroreflectivity requirements in Table 1089-A, 1089-B or 1089-C and shall be listed on the Department's approved product list or accepted as traffic qualified by the Traffic Control Unit.

SP10R30

### **TEMPORARY SHORING FOR MAINTENANCE OF TRAFFIC:**

1-15-02<sub>R</sub>

Revise the 2002 Standard Specifications as follows:

Delete Section 1175 and insert the following:

#### Description

Furnish, install, and remove sheeting, shoring, and bracing necessary to maintain traffic at locations shown on the Traffic Control Plans, and other locations determined during construction. Shoring required to maintain traffic is defined as shoring necessary to provide lateral support to the side of an excavation or embankment parallel to an open travelway when a theoretical 2:1 or steeper slope from the bottom of the excavation or embankment intersects the existing ground line closer than five (5) feet (1.5 m) from the edge of pavement of the open travelway. Contractor has option of submitting their own shoring design or using the Standard shoring design, unless otherwise noted in the plans.

#### Materials

Sheet piling must be hot rolled and conform to the requirements of ASTM A328.

Steel piles must conform to the requirements of ASTM A36.

Timber and lumber must conform to the requirements of Article 1082-1 in Standard Specifications.

Include all materials proposed for use in temporary shoring in the shoring design submittal described below.

Provide a Type 7 Contractor's Certification for all shoring materials used.

#### Contractor Shoring Design

Submit shoring design for review and approval by the Engineer prior to beginning construction.

Submit calculations and detail drawings in accordance with section 410-4 of the Standard Specifications.

Design all temporary shoring in accordance with the latest edition of AASHTO's Guide Design Specifications for Bridge Temporary Works.

If temporary concrete barrier is to be located within three (3) feet (1 m) of the top of the shoring, measured to the back face of the barrier, then design the temporary shoring to resist the lateral movement of the barrier when struck by a vehicle and extend the shoring out of the ground at least to the top elevation of the temporary concrete barrier. Design the temporary shoring to resist an impact load of two (2) kips/foot (29 kN/m) applied at one and half (1.5) feet (0.5 m) above ground. This shoring will be paid for as "Temporary Shoring - Barrier Supported". Temporary concrete barrier is paid for separately.

#### Standard Shoring Design

Select the appropriate shoring design from the "Standard Temporary Shoring for Maintenance of Traffic" detail drawing as shown in the plans.

Submit a "Standard Shoring Selection Form" to Engineer a minimum of fourteen (14) days prior to beginning construction of shoring.

Forms are located at website:

[http://www.doh.dot.state.nc.us/preconstruct/highway/dsn\\_srvc/soils/](http://www.doh.dot.state.nc.us/preconstruct/highway/dsn_srvc/soils/)

#### Criteria for the Standard Shoring Designs

- Maximum height of shoring excavation is eleven (11) feet (3.35 meters).
- Groundwater table is not above bottom of shoring excavation.
- Traffic surcharge equal to 240 psf (11 kPa).
- Soldier pile spacing is six (6) feet (1.8 meters).
- Soldier pile embedment depths are for driven piles.
- Timber lagging must have minimum thickness of three (3) inches (76 mm).
- Timber must have a minimum allowable bending stress of 1000 psi (6895 kPa).

If conditions at the shoring location do not meet the criteria of the Standard shoring design as outlined above and in the plans, then Contractor must submit a shoring design to the Engineer for approval.

### Construction Methods

Install and interlock steel sheet piles to a tolerance of not more than 3/8 inch per foot (30mm per meter) from vertical.

If soldier piles are used, then install piles to a tolerance of not more than 1/4 inch per foot (20mm per meter) from vertical.

If soldier piles are to be installed in drilled holes, then set piles in drilled holes and fill the holes as soon as practical after installing the piles.

Excavate or auger the soil and rock in two (2) foot (610 mm) diameter holes to the required embedment depth as shown on the approved design. Maintain holes, if required, by casing or other means. Set soldier piles to bottom of the hole prior to backfilling. Backfill holes with Class A concrete to the bottom of excavation. Fill remainder of hole with a lean sand-grout mixture to the ground surface. Remove mixture as necessary to install timber lagging.

Use timber lagging with a minimum three (3) inch (76mm) thickness perpendicular to the pile flange. Install timber lagging with a minimum bearing distance of three (3) inches (76 mm) on each pile flange. Backfill voids behind lagging with granular material or compacted excavated material to the satisfaction of the Engineer.

Backfill and compact fill for shoring excavation prior to removal of shoring.

If the design embedment depth is not achieved, then notify the Engineer immediately.

### Method of Measurement

The quantity of temporary shoring to be paid for will be the actual number of square feet (square meter) of exposed face of the shoring measured from the bottom of the shoring excavation or embankment to the top of the shoring, with the upper limit for pay purposes not to exceed one (1) foot (0.3 m) above the retained ground elevation.

The quantity of temporary shoring - barrier supported to be paid for will be the actual number of square feet (square meter) of exposed face of the shoring measured from the bottom of the excavation or embankment to the top of the shoring, with the upper limit for pay purposes not to exceed one (1) foot (0.3 m) above the retained ground elevation.

### Basis of Payment

Payment for temporary shoring will only be made at locations where it is required in order to maintain traffic. Trench boxes are not considered temporary shoring for the maintenance of traffic and will not be paid for under this special provision. Such payment will include, but not limited to, furnishing all labor, tools, equipment, and all incidentals necessary to install shoring and complete the work as described in this special provision.



The quantity of shoring necessary for the maintenance of traffic, measured as provided above, will be paid for at the contract unit price per square foot (square meter) of “Temporary Shoring”.

The quantity of shoring with temporary concrete barrier located within three (3) feet (1.0 meter) of the shoring will be paid for at the contract unit price per square foot (square meter) of “Temporary Shoring - Barrier Supported”.

Payment will be made under:

Temporary Shoring.....Square Feet (Square Meter)  
Temporary Shoring - Barrier Supported.....Square Feet (Square Meter)  
SP11R01

**DRUMS:** **07-16-02**

Revise the 2002 Standard Specifications as follows:

Page 10-195, Subarticle 1089-5(C)

Delete the first (1<sup>st</sup>) sentence of the first (1<sup>st</sup>) paragraph and insert the following:

“Provide a minimum of three orange and two white alternating horizontal circumferential stripes covering the entire outside with each drum.”

SP11R05

**PORTABLE CONCRETE BARRIER:** **11-19-02<sub>C</sub>**

Portable Concrete Barrier used on this project shall meet one of the following:

- NC Approved NCHRP 350 Portable Concrete Barrier (design can be found at <http://www.doh.dot.state.nc.us/construction/wztc/> or can be obtained by calling the Traffic Control Unit at (919) 250-4159)
- Other NCHRP 350 Portable Concrete Barrier as approved by the Engineer and the Traffic Control Section
- NC Approved NCHRP 230 Portable Concrete Barrier in Roadway Standard Drawing 1170.01 manufactured before October 1, 2002

SP11R10

**WORK ZONE SIGNS**

**01-18-05**

Revise the *Standard Specifications* as follows:

**DESCRIPTION**

**Page 11-5, Article 1110-1 Description**

Replace the second paragraph with the following:

Furnish, install, maintain and relocate portable work zone signs and portable work zone sign stands in accordance with the plans and specifications. When portable work zone signs and portable work zone sign stands are not in use for periods longer than 30 minutes, collapse sign stand and reinstall once work begins.

Replace the last sentence in the third paragraph with the following:

Use work zone signs (portable) only with portable work zone sign stands specifically designed for one another. Work Zone Signs (portable) may be roll up or approved composite.

**MATERIALS**

**Page 11-5, Article 1110-2 Part (A) General:**

Add the following:

Barricade Mounted Signs.....Article 1089-3

**MATERIAL QUALIFICATIONS**

**Page 11-5, Article 1110-2 Part (B) Material Qualifications.**

Delete the first sentence in the first paragraph and replace with the following:

Provide portable work zone sign stands, portable signs and sign sheeting which are listed on the North Carolina Department of Transportation’s approved product list or accepted as traffic qualified by the Traffic Control Unit.

Delete “Traffic Control Section” in the second sentence of the first paragraph and insert “Traffic Control Unit”.

CONSTRUCTION METHODS

Page 11-6, Article 1110-3 CONSTRUCTION METHODS.

Replace **Article 1110-3 (B) Work Zone Signs (Barricade Mounted)** with the following:

Mount approved composite or roll-up signs to barricade rails so that the signs do not cover more than 50 percent of the top two rails or 33 percent of the total area of the three rails. Signs are to be mounted a minimum of 1' from the ground to the bottom of the sign.

Replace **Article 1110-3 (C, 2) Work Zone Signs (Portable)** with the following:

Install portable work zone signs to carry roll-up or approved composite at a minimum height of 1' from the bottom of the sign to the ground on two lane-two way roadways.

Install portable work zone signs to carry roll-up or approved composite at a minimum height of 5' from the bottom of the sign to the ground on multi-lane roadways.

METHOD OF MEASUREMENT AND BASIS OF PAYMENT

Method of Measurement and Basis of Payment will be in accordance with Section 1110-5 and 1110-6 of the *Standard Specifications*.

SP11R15

**BARRICADES**

**01-18-05c**

Revise the *2002 Standard Specifications* as follows:

Page 11- 12, **Article 1145-2 Materials**, delete the contents and substitute the following:

(A) General

Refer to Division 10:

Barricades..... Article 1089-3

(B) Material Qualifications

Provide Type III barricades and barricade rails that are listed on the North Carolina Department of Transportation's approved product list or accepted as traffic qualified by the Traffic Control Unit. For more information on the Traffic Qualification process, contact the Traffic Control Unit at Century Center Building B, 1020 Birch Ridge Drive, Raleigh, NC 27610; (919) 250-4159, or see the approved product list on the NCDOT web site at: <http://www.doh.dot.state.nc.us/construction/wztc/>

(C) Historical Performance:

Historical performance of Type III barricades and barricade rails will be used in determining future use of the material by the NCDOT, even if the Type III Barricade is traffic-qualified. Poor past or poor current performance of Type III Barricades at any site, whether or not related to a specific contract may be grounds for non-acceptance of a product on any project under contract.

MEASUREMENT AND PAYMENT

Method of Measurement and Basis of Payment will be in accordance with Section 1145-5 and 1145-6 of the *Standard Specifications*.

SP11R20

**PAVEMENT MARKING GENERAL REQUIREMENTS:** **07-16-02<sub>c</sub>**

Revise the 2002 Standard Specifications as follows:

Page 12-10, Subarticle 1205-3(J)

Delete the first (1<sup>st</sup>) sentence of the first (1<sup>st</sup>) paragraph and insert the following:

Have at least one member of every pavement marking crew working on a project certified through the NCDOT Pavement Marking Technician Certification Process. For more information contact the Traffic Control, Marking and Delineation Section of the North Carolina Department of Transportation at 919-250-4151 or <http://www.doh.dot.state.nc.us/construction/wztc/>.

SP12R01

**PERMANENT SEEDING AND MULCHING:** **07-01-95**

The Department desires that permanent seeding and mulching be established on this project as soon as practical after slopes or portions of slopes have been graded. As an incentive to obtain an early stand of vegetation on this project, the Contractor's attention is called to the following:

For all permanent seeding and mulching that is satisfactorily completed in accordance with the requirements of Section 1660, "Seeding and Mulching", and within the following percentages of elapsed contract times, an additional payment will be made to the Contractor as an incentive additive. The incentive additive will be determined by multiplying the number of acres of seeding and mulching satisfactorily completed times the contract unit bid price per acre for "Seeding and Mulching" times the appropriate percentage additive.

<u>Percentage of Elapsed Contract Time</u>	<u>Percentage Additive</u>
0% - 30%	30%
30.01% - 50%	15%

Percentage of elapsed contract time is defined as the number of calendar days from the date of availability of the contract to the date the permanent seeding and mulching is acceptably completed divided by the total original contract time.

SP16R01

**HAZARDOUS WASTE RETENTION BASIN:**

**05-18-04**

The Contractor shall construct a hazardous waste retention basin in accordance with the detail in the plans, at the location shown in the plans and as directed by the Engineer.

Retention basin shall be constructed to provide the capacity and freeboard shown in the detail.

Payment for the work of constructing the hazardous waste retention basin will be made at the contract lump sum price for "Hazardous Waste Retention Basin." Such price and payment will be full compensation for all excavation, hauling and satisfactory disposal of earth material and all incidentals necessary to complete the work.

SPI