

NOTES

ANGLES SHALL CONFORM TO AASHTO M270 GRADE 250 STEEL OR APPROVED EQUAL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169 GRADES 1010 THRU 1020 OR APPROVED EQUAL.

STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON THE PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.

UPON COMPLETION OF SHOP FABRICATION, THE ENTIRE ANCHOR ASSEMBLY SHALL BE METALLIZED TO A MINIMUM THICKNESS OF 0.150mm. THE 12.70mm Ø STUD ANCHORS AND ANCHOR TABS NEED NOT BE METALLIZED. SEE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).

ANCHOR ASSEMBLY SHALL BE MADE CONTINUOUS THE LENGTH OF THE JOINT FROM GUTTER TO GUTTER. FOR FIELD SPLICES AT ALL CROWN BREAK POINTS, THE ENDS OF THE STEEL ANGLES SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE. FINISHED FIELD WELDS SHALL BE GROUND SMOOTH AND COATED WITH A MINIMUM THICKNESS OF 0.100mm OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

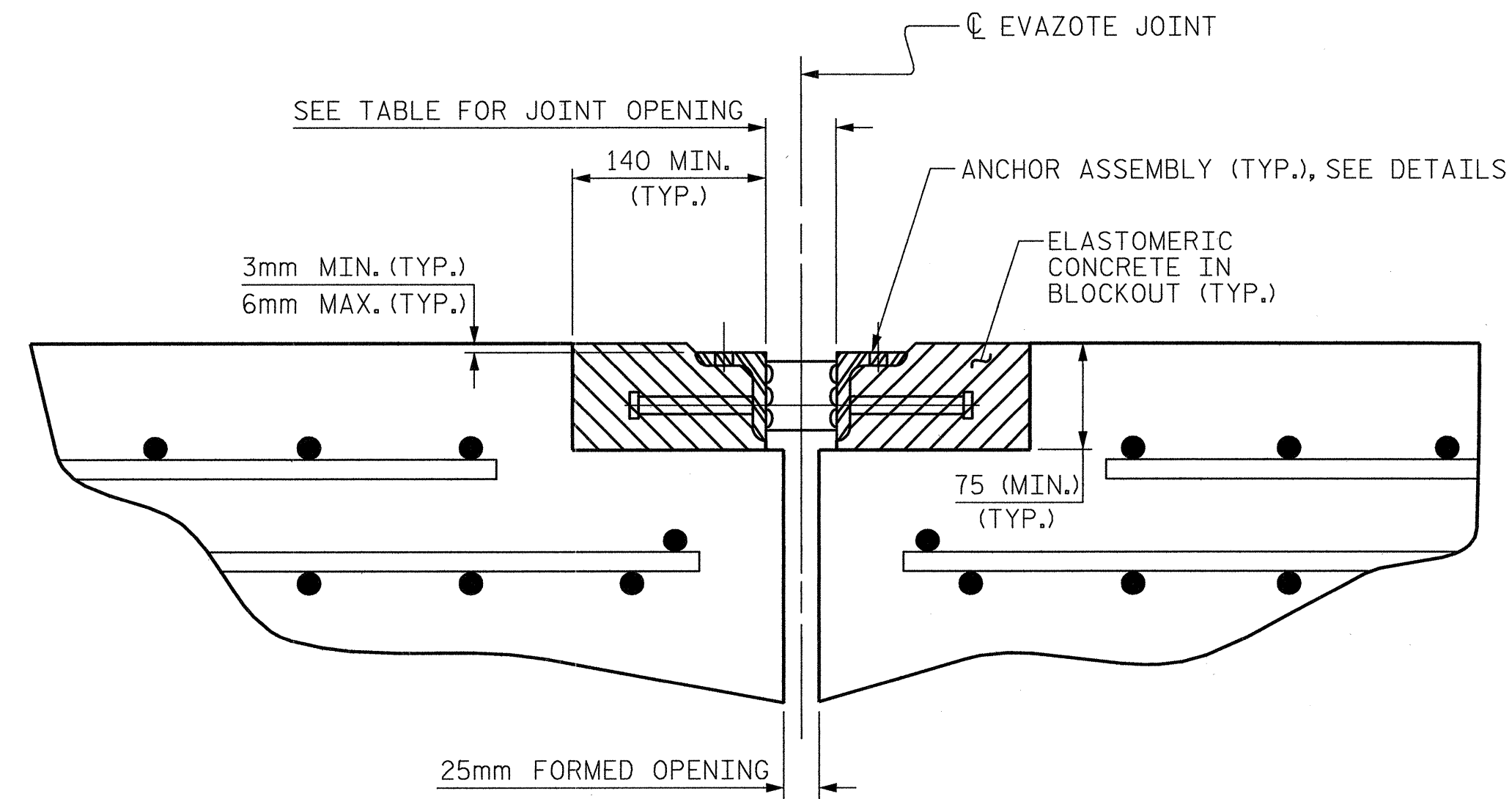
ANCHOR ASSEMBLY SEGMENTS SHALL NOT BE LESS 3.6m NOR MORE THAN 6.1m IN LENGTH. SHORTER SEGMENTS MAY BE USED AT THE EDGE OF ROADWAY OR AT POINTS OF STAGED CONSTRUCTION.

THE ANCHOR ASSEMBLY SHALL BE SECURED AND LEVELED AS SHOWN IN THE "ARMORED JOINT ANCHOR ASSEMBLY DETAILS". NO SUBMITTALS ARE REQUIRED FOR 9.53mm Ø EXPANSION ANCHORS, NUTS OR WASHERS. THE CONTRACTOR MAY SUBMIT FOR APPROVAL AN ALTERNATE METHOD OF ALIGNING AND LEVELED THE ANGLES. THE ALTERNATE METHOD SHALL NOT INCLUDE ANY WELDING TO THE OUTSIDE FACE OF THE ANGLES.

AFTER THE ELASTOMERIC CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE ANY EXCESS CONCRETE THAT COMES THROUGH THE WEEP HOLES AND THOROUGHLY CLEAN THE ANGLES. ANY DAMAGED STEEL SHALL BE COATED WITH A MINIMUM OF 0.100mm OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

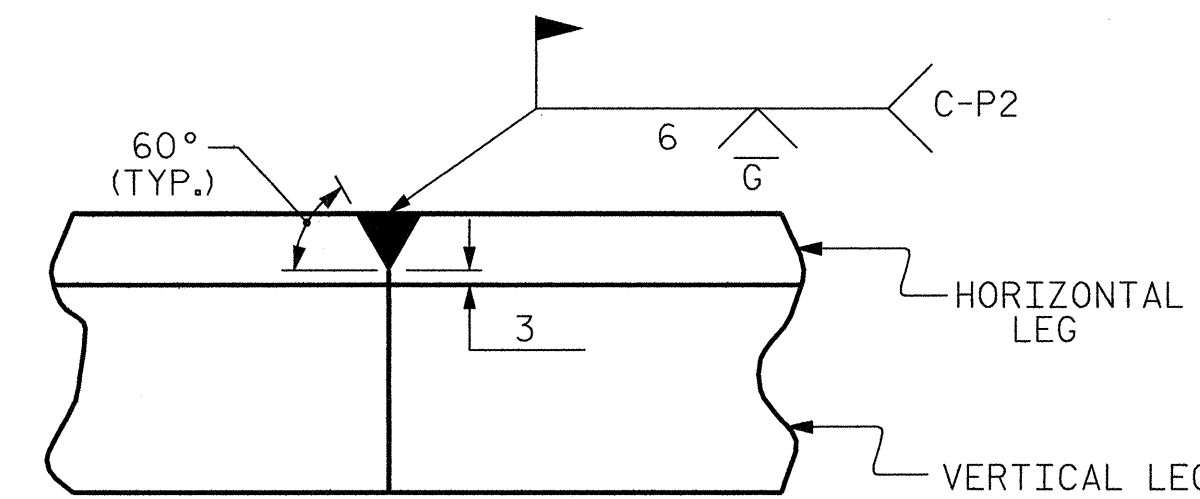
SEE SPECIAL PROVISIONS FOR EVAZOTE JOINT SEALS.

SEE SPECIAL PROVISIONS FOR ELASTOMERIC CONCRETE.

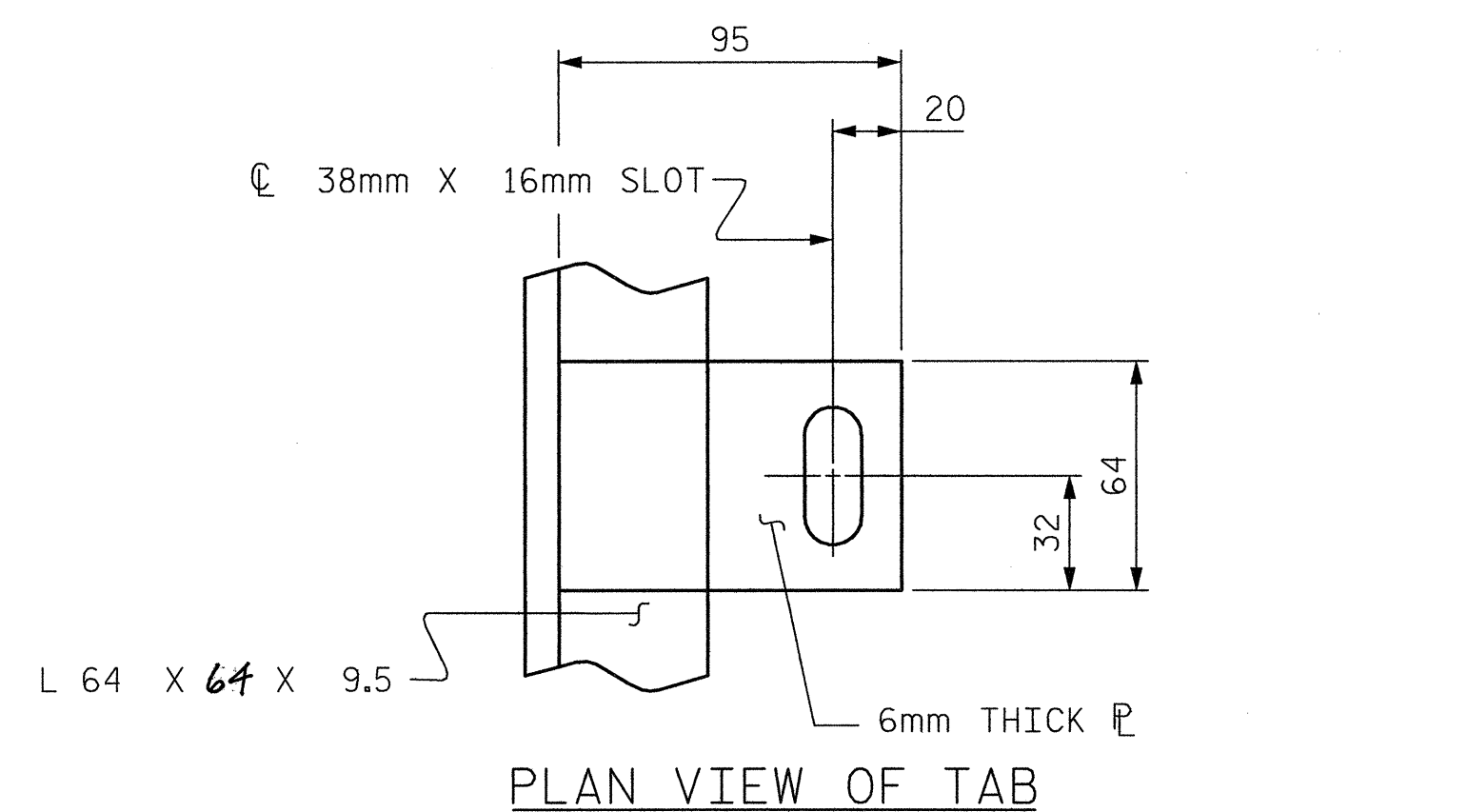


ARMORED JOINT DETAILS

SECTION NORMAL TO JOINT AT END BENT



DETAIL- FIELD WELD SPLICE OF ANGLE



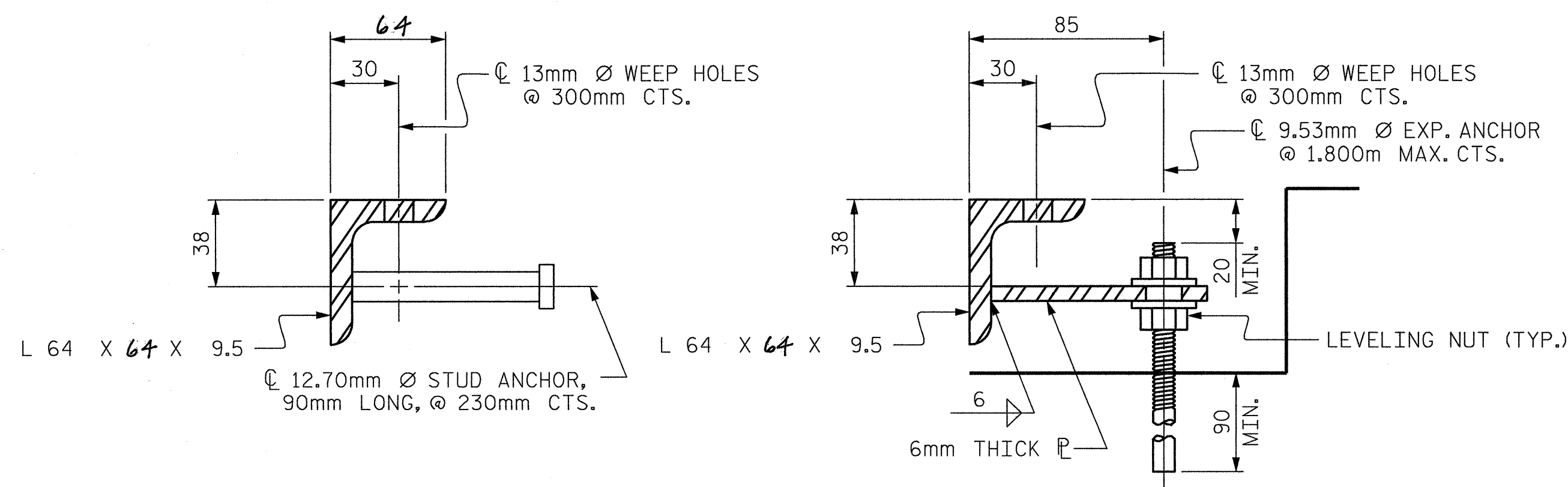
PLAN VIEW OF TAB

MOVEMENT AND SETTING AT EVAZOTE JOINT						
END BENT NO.	SKIEW ANGLE	NOMINAL UNCOMPRESSED SEAL WIDTH	TOTAL MOVEMENT (ALONG CL RDWY)	PERPENDICULAR JOINT OPENING AT 0° C	PERPENDICULAR JOINT OPENING AT 16° C	PERPENDICULAR JOINT OPENING AT 32° C
1	118°34'38"	71	18	50	43	36
2	117°41'12"	71	18	50	43	36

TOTAL MOVEMENT IS CALCULATED ALONG THE CENTERLINE OF ROADWAY. JOINT OPENINGS ARE MEASURED PERPENDICULAR TO THE JOINT.

BILL OF MATERIAL		
END BENT NO.	ELASTOMERIC CONCRETE * (m³)	TOTAL LENGTH OF ANGLE (m)
1	.287	27.32
2	.285	27.10

* BASED ON THE MINIMUM BLOCKOUT SHOWN.



SECTION VIEW OF STUD

SECTION VIEW OF TAB

ARMORED JOINT ANCHOR ASSEMBLY DETAILS

ASSEMBLED BY : MSB	DATE : 05/01/02
CHECKED BY : JDF	DATE : 05/01/02
DRAWN BY : EEM 1/96	REV. 8/16/99 MAB/RDR
CHECKED BY : RGW 1/96	REV. 10/17/00 RWW/LES
	REV. 7/10/01 LES/RDR

CTE ENGINEERS
CONSOER TOWNSEND ENVIRONMENTAL ENGINEERS, INC.
13325 SOUTH POINT BOULEVARD, SUITE 400
CHARLOTTE, NORTH CAROLINA 28273-5820
(704) 583-0902

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD

ARMORED EVAZOTE JOINT DETAILS

PROJECT NO. **R-2552B**

JOHNSTON COUNTY

STATION: **97+59.319-L-LT POC**

REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. 5-96
TOTAL SHEETS 431