

NOTES

CONCRETE DESIGN DATA : $f'_c = 5,000$ PSI ; $f_c = 2,000$ PSI

IMPACT IN HANDLING = 50%

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE PILE SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 3,500 PSI.

IN DRIVING PILES, A METHOD APPROVED BY THE ENGINEER SHALL BE USED, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST - IN - PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS TO BE INDICATED WITH A BLACK MARK 2" WIDE.

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS.

THE CONTRACTOR SHALL USE THE FOLLOWING STRAND TYPE:

SIZE	GRADE	NUMBER OF STRANDS	AREA SQ. IN.	ULTIMATE STRENGTH LBS.	APPLIED PRESTRESS FORCE LBS.
1/2"	270 L.R.	8	0.153	41,300 PER STRAND	30,980 PER STRAND

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS BURN IN OPPOSITE PAIRS AND SYMMETRICAL ABOUT BOTH VERTICAL AND HORIZONTAL AXES. STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 3-3 AND 4-4, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

BUILD-UPS SHALL BE 'CLASS A' CONCRETE WITH 20% ADDITIONAL CEMENT. NO DRIVING OF THE BUILD-UP PILE WILL BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 3,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

STRANDS SHALL BE EQUALLY SPACED AS SHOWN IN THE "TYPICAL SECTION."

A CIRCULAR STRAND PATTERN SHALL NOT BE PERMITTED.

STEEL PILE TIPS ARE REQUIRED FOR 16" PRESTRESSED CONCRETE PILES AT BENT NOS. 1, 2 & 3. FOR STEEL PILE TIPS, SEE SPECIAL PROVISIONS.

THE WATER/CEMENT RATIO FOR CONCRETE PILES SHALL NOT EXCEED 0.40.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR. FOR CALCIUM NITRITE CORROSION INHIBITOR, SEE SPECIAL PROVISIONS.

THE CONCRETE IN THE PRESTRESSED CONCRETE PILES OF BENT NOS. 1, 2 & 3 SHALL CONTAIN SILICA FUME. SILICA FUME SHALL BE SUBSTITUTED FOR 5% OF THE PORTLAND CEMENT BY WEIGHT. IF THE OPTION OF ARTICLE 1024-1 OF THE STANDARD SPECIFICATIONS TO PARTIALLY SUBSTITUTE CLASS F FLY ASH FOR PORTLAND CEMENT IS EXERCISED, THEN THE RATE OF FLY ASH SUBSTITUTION SHALL BE REDUCED TO 1.0 LB OF FLY ASH PER 1.0 LB OF CEMENT. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.

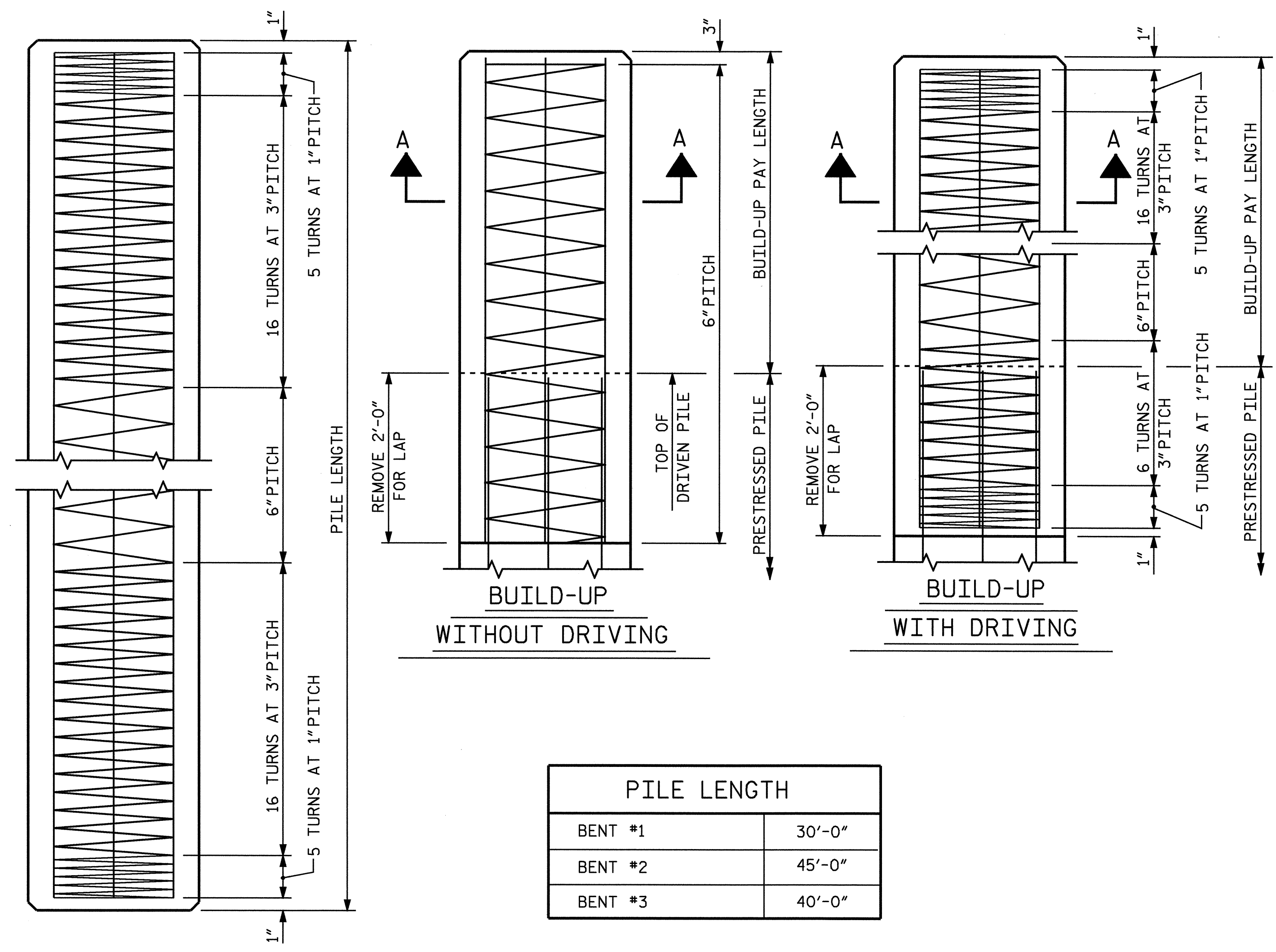
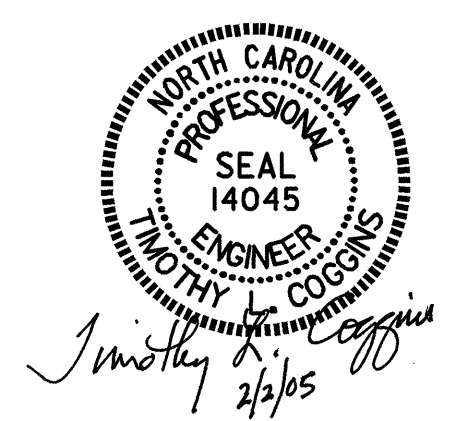
FOR PRESTRESSED CONCRETE PILES, SEE SPECIAL PROVISIONS.

PROJECT NO. B-3496
 NEW HANOVER COUNTY
 STATION: 17+67.00 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**STANDARD
 16" PRESTRESSED
 CONCRETE PILE**

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-25
1			3			TOTAL SHEETS 28
2			4			

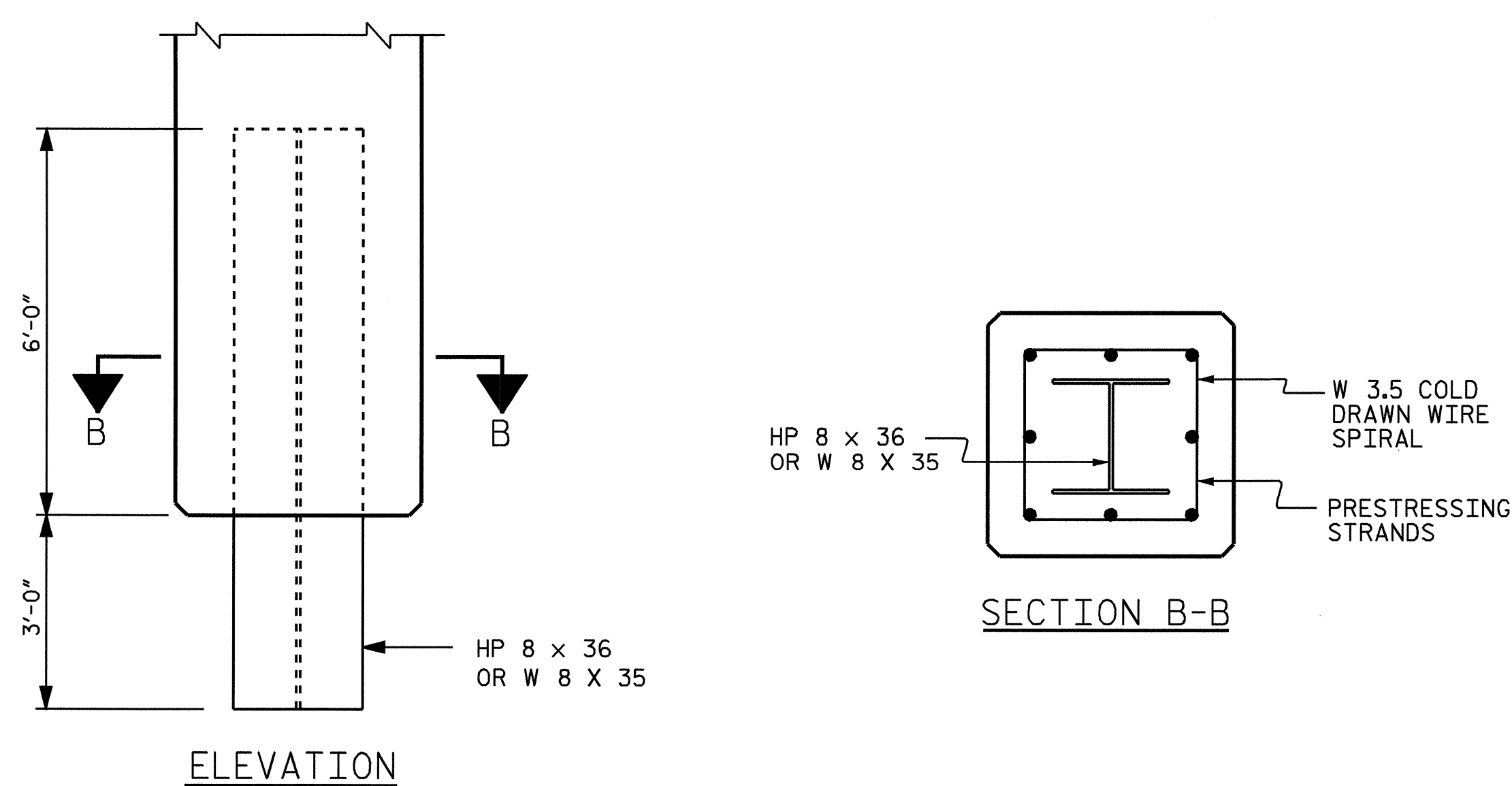
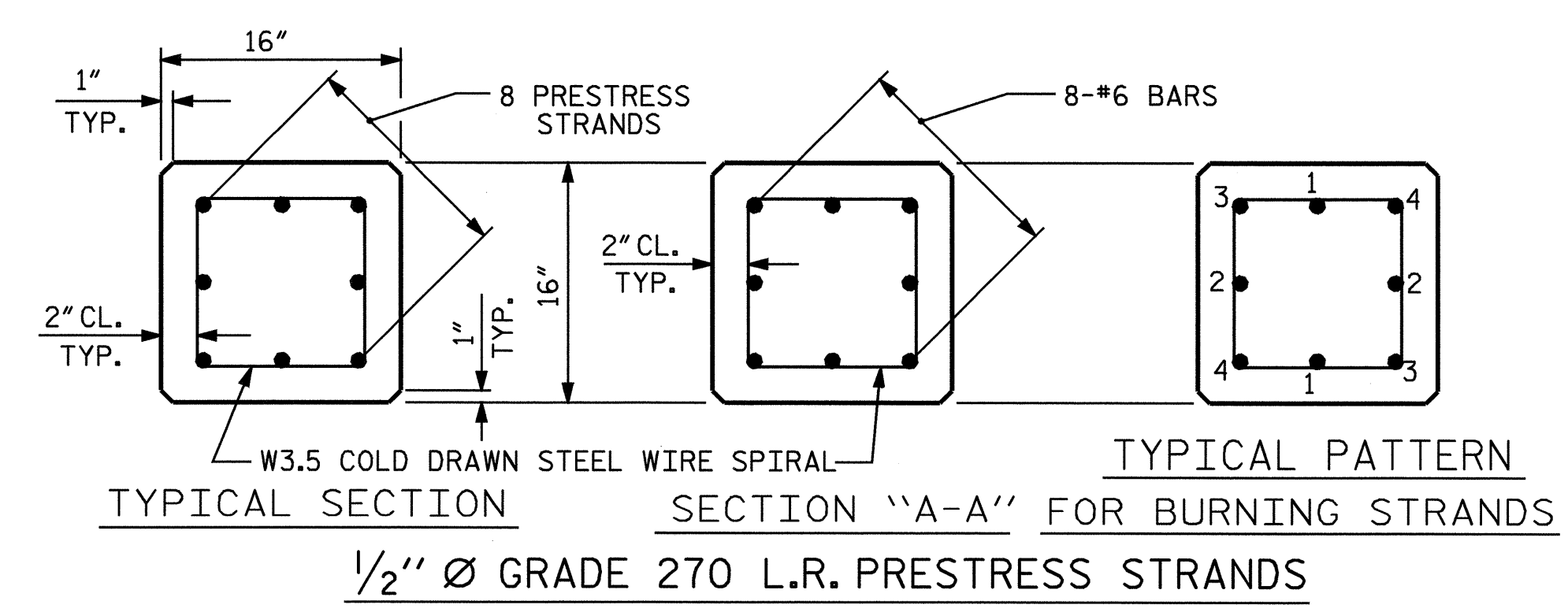


PILE LENGTH

BENT #1	30'-0"
BENT #2	45'-0"
BENT #3	40'-0"

QUANTITIES FOR ONE 16" PRESTRESSED PILE

LENGTH	CONCRETE CU. YDS.	PILE WT. TONS	ONE POINT PICK-UP		TWO POINT PICK-UP	
			0.300L	0.700L	0.207L	0.586L
25'-0"	1.63	3.31	7'-6"	17'-6"	5'-2"	14'-8"
30'-0"	1.96	3.97	9'-0"	21'-0"	6'-2 1/2"	17'-7"
35'-0"	2.29	4.63	10'-6"	24'-6"	7'-3"	20'-6"
40'-0"	2.61	5.29	12'-0"	28'-0"	8'-3 1/2"	23'-5"
45'-0"	2.94	5.95	13'-6"	31'-6"	9'-4"	26'-4"
50'-0"	3.27	6.61	15'-0"	35'-0"	10'-4"	29'-4"
55'-0"	3.59	7.28	16'-6"	38'-6"	11'-4 1/2"	32'-3"
60'-0"	3.92	7.94			12'-5"	35'-2"
65'-0"	4.25	8.60			13'-5 1/2"	38'-1"
70'-0"	4.57	9.26			14'-6"	41'-0"
75'-0"	4.90	9.92			15'-6 1/2"	43'-11"
80'-0"	5.23	10.58			16'-7"	46'-10"



PILE TIP DETAILS
 FOR 16" SQUARE PRESTRESSED CONCRETE PILE

ASSEMBLED BY : PEGGY ADKINS DATE : 8-03
 CHECKED BY : F. GUZMAN DATE : 9-03
 DRAWN BY : RH 9/98
 CHECKED BY : LES 10/98

ADDED 12/2/98
 REV. 8/16/99 RWW/LES