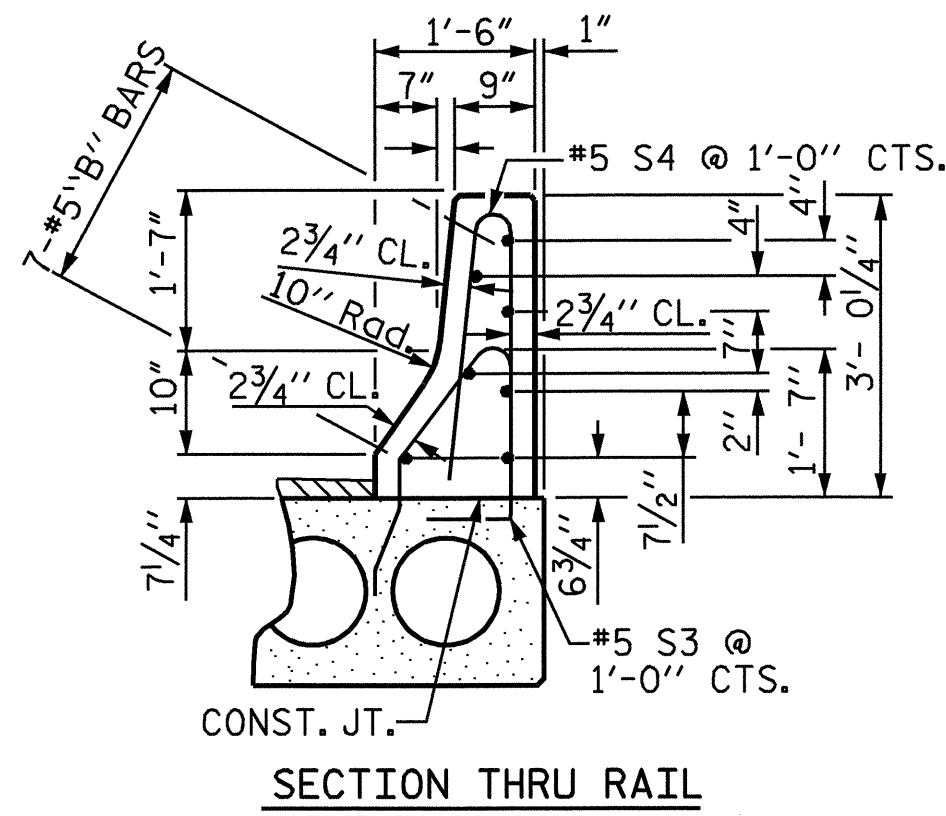
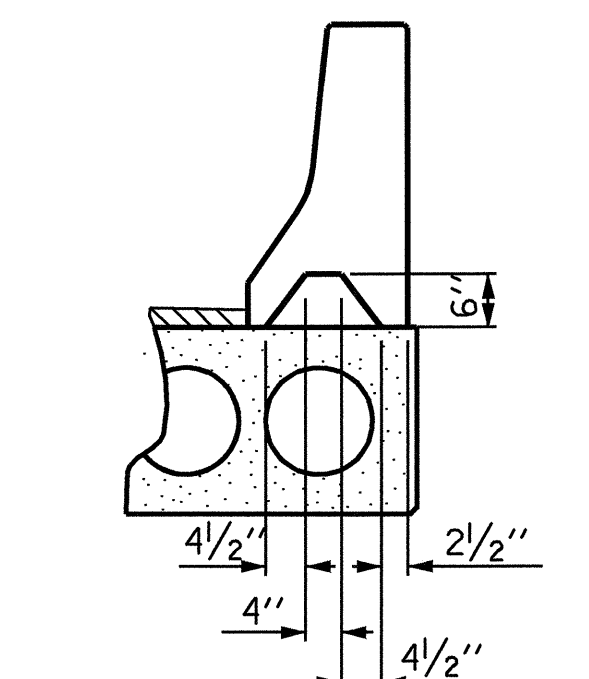


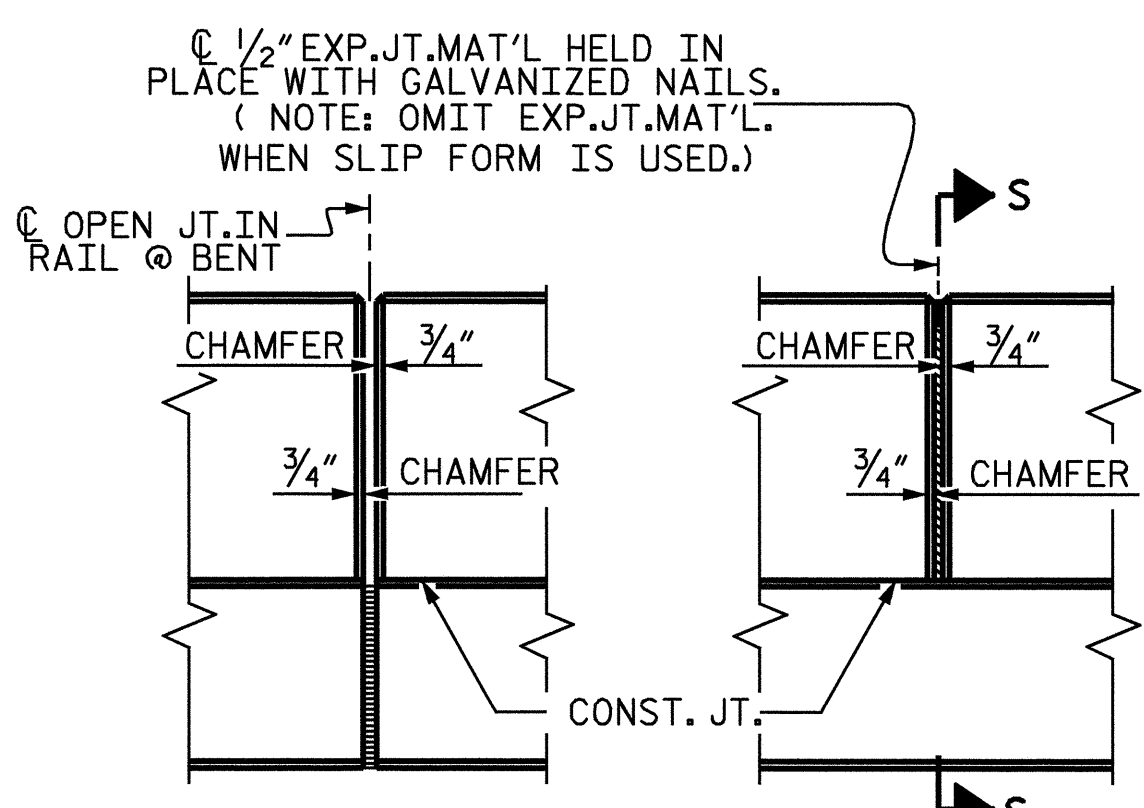
GRADE 270 STRANDS	
	1/2" Ø L.R.
AREA (SQUARE INCHES)	0.153
ULTIMATE STRENGTH (LBS. PER STRAND)	41,300
APPLIED PRESTRESS (LBS. PER STRAND)	30,980



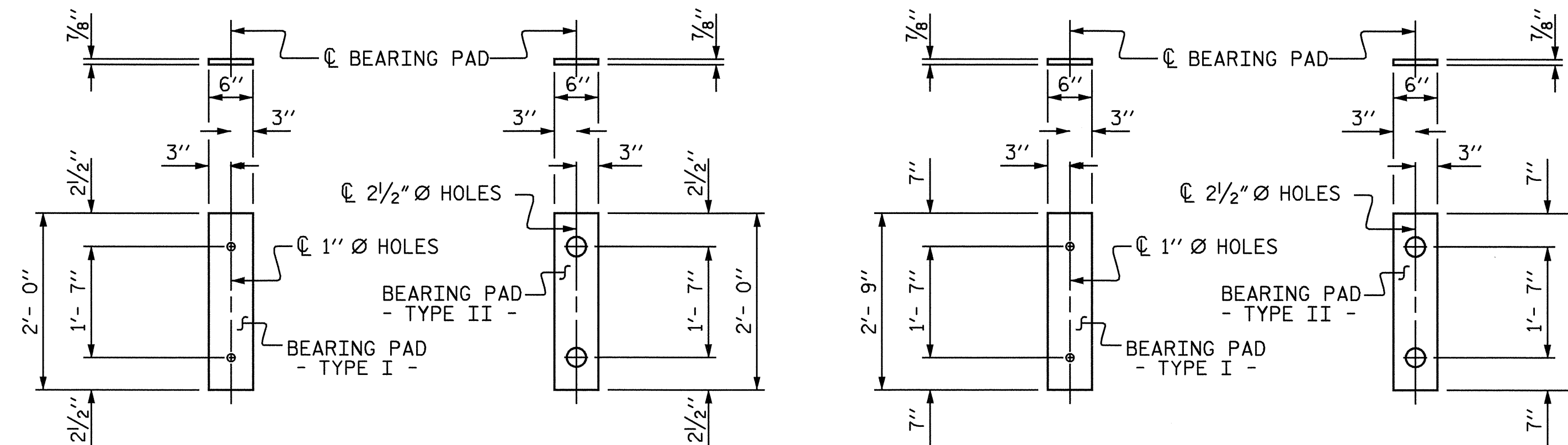
SECTION THRU RAIL



SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY
WHEN SLIP FORM IS USED)



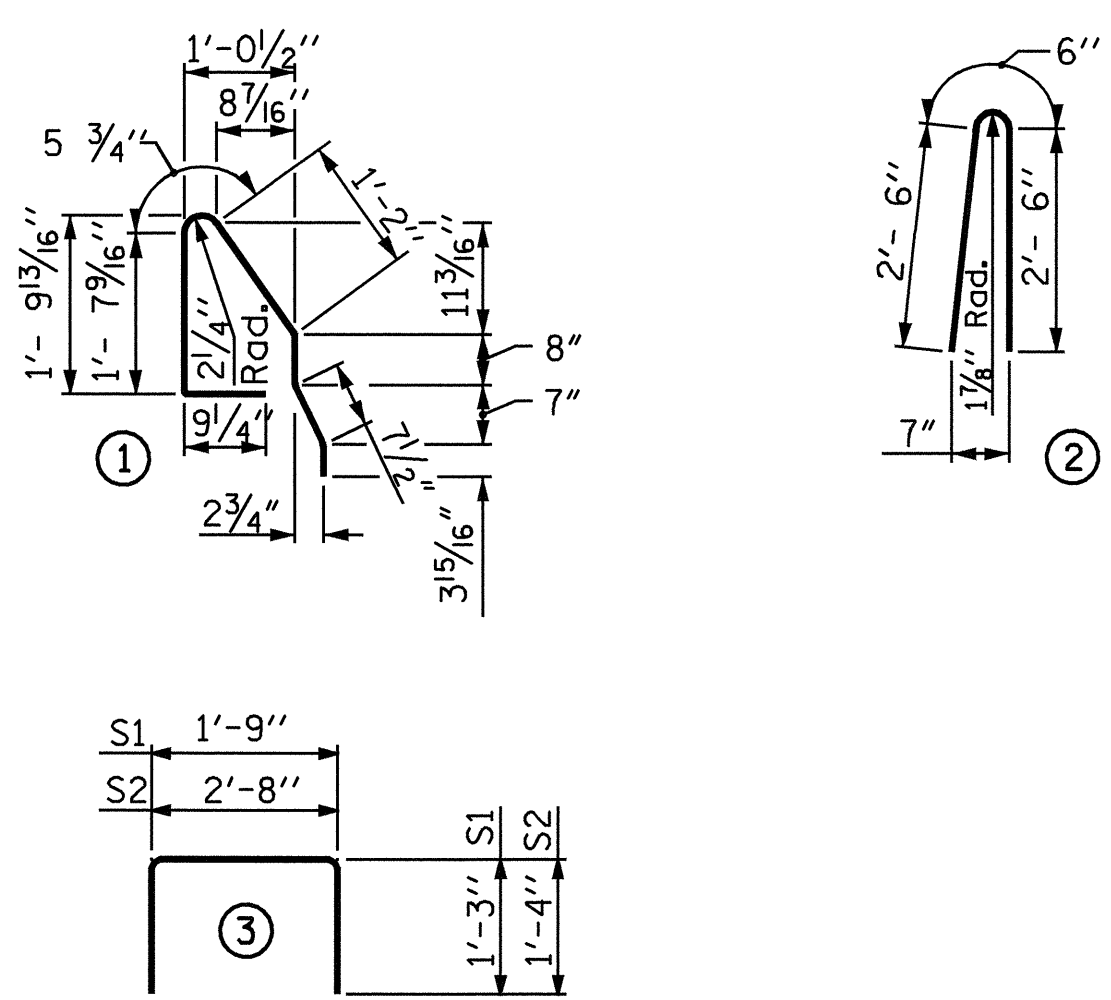
ELEVATION AT EXPANSION JOINTS
BARRIER RAIL DETAILS



ELASTOMERIC BEARING DETAILS

ASSEMBLED BY : D. A. GLADDEN DATE : 5-8-03
CHECKED BY : M. G. SHAIKH DATE : 9-21-04
DRAWN BY : WJH 4/89 REV. 10/17/00 RWW/LES
CHECKED BY : FCJ 5/89 REV. 7/10/01 RWW/LES
REV. 5/7/03 RWW/JTE

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL FOR ONE CORED SLAB SECTION (SPANS "A" OR "C")

BAR	NUMBER	SIZE	TYPE	EXTERIOR UNIT		INTERIOR UNIT	
				LENGTH	WEIGHT	LENGTH	WEIGHT
B1	2	# 4	STR	23'- 5"	31	23'- 5"	31
S1	8	# 4	3	4'- 3"	23	4'- 3"	23
S2	46	# 4	3	5'- 4"	164	5'- 4"	164
* S3	25	# 5	1	5'- 8"	148		
REINFORCING STEEL				218 LBS.		218 LBS.	
* EPOXY COATED REINFORCING STEEL				148 LBS.			
5,000 P.S.I. CONCRETE				3.4 CU. YDS.		3.4 CU. YDS.	
1/2" Ø L.R. STRANDS				No.	12		12

BILL OF MATERIAL FOR ONE CORED SLAB SECTION (SPAN "B")

BAR	NUMBER	SIZE	TYPE	EXTERIOR UNIT		INTERIOR UNIT	
				LENGTH	WEIGHT	LENGTH	WEIGHT
B2	4	# 4	STR	25'-10"	69	25'-10"	69
S1	8	# 4	3	4'- 3"	23	4'- 3"	23
S2	98	# 4	3	5'- 4"	349	5'- 4"	349
* S3	51	# 5	1	5'- 8"	301		
REINFORCING STEEL				441 LBS.		441 LBS.	
* EPOXY COATED REINFORCING STEEL				301 LBS.			
5,000 P.S.I. CONCRETE				7.0 CU. YDS.		6.9 CU. YDS.	
1/2" Ø L.R. STRANDS				No.	21		21

DEAD LOAD DEFLECTION AND CAMBER

	SPANS "A" & "C"		SPAN "B"
	1/2" Ø L.R. STRAND	1/2" Ø L.R. STRAND	1/2" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE) ↑	5/16"	1 13/16"	
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD** ↓	0	1/4"	
FINAL CAMBER ↑	5/16"	1 1/2"	

** INCLUDES FUTURE WEARING SURFACE

BILL OF MATERIAL FOR CONCRETE BARRIER RAIL

BAR	BARS PER SPAN			TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT
	SPAN A	SPAN B	SPAN C					
* B3	14		14	28	#5	STR	23'- 5"	684
* B4		14		14	#5	STR	25'- 1"	366
* B5			14	14	#5	STR	24'- 1"	352
* S4	50	102	50	202	#5	2	5'- 6"	1159
* EPOXY COATED REINFORCING STEEL							2561 LBS.	
CLASS AA CONCRETE							23.6 CU. YDS.	
TOTAL LIN. FT. OF CONCRETE BARRIER RAIL							195.50 LIN. FT.	

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH GROUT. THE 2 1/2" Ø DOWEL HOLES AT EXPANSION ENDS OF SLAB SECTIONS SHALL BE FILLED WITH JOINT SEALER MATERIAL TO 1/2" ABOVE THE TOP OF DOWELS AND THEN FILLED WITH GROUT.

THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF TYPE SL LOW MODULUS SILICONE SEALANT. THE 2" Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER.

WHEN CORED SLABS ARE CAST, A POSITIVE HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. THIS SYSTEM SHALL BE DESIGNED TO BE LEFT IN PLACE UNTIL THE CONCRETE HAS REACHED RELEASE STRENGTH. AT LEAST THREE WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 4000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS. FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

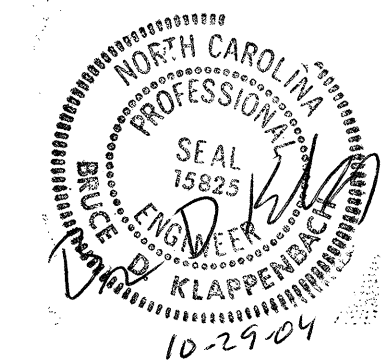
FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ELASTOMER IN ALL BEARINGS, SHALL BE 60 DUROMETER HARDNESS.

CORED SLABS REQUIRED

	SPAN "A"		SPAN "B"		SPAN "C"		TOTAL LENGTH
	NUMBER	LENGTH	NUMBER	LENGTH	NUMBER	LENGTH	
EXTERIOR C.S.	2	23'- 9 3/4"	2	49'-10 1/2"	2	23'- 9 3/4"	195'- 0"
INTERIOR C.S.	13	23'- 9 3/4"	13	49'-10 1/2"	13	23'- 9 3/4"	1267'- 6"
TOTAL							1462'- 6"

PROJECT NO. B-3454
FORSYTH COUNTY
STATION: 20+93.00 -L-



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
3'-0" X 1'-9"
PRESTRESSED
CONCRETE CORED
SLAB UNIT

OCTOBER 1981

REVISIONS			SHEET NO.		
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS 27