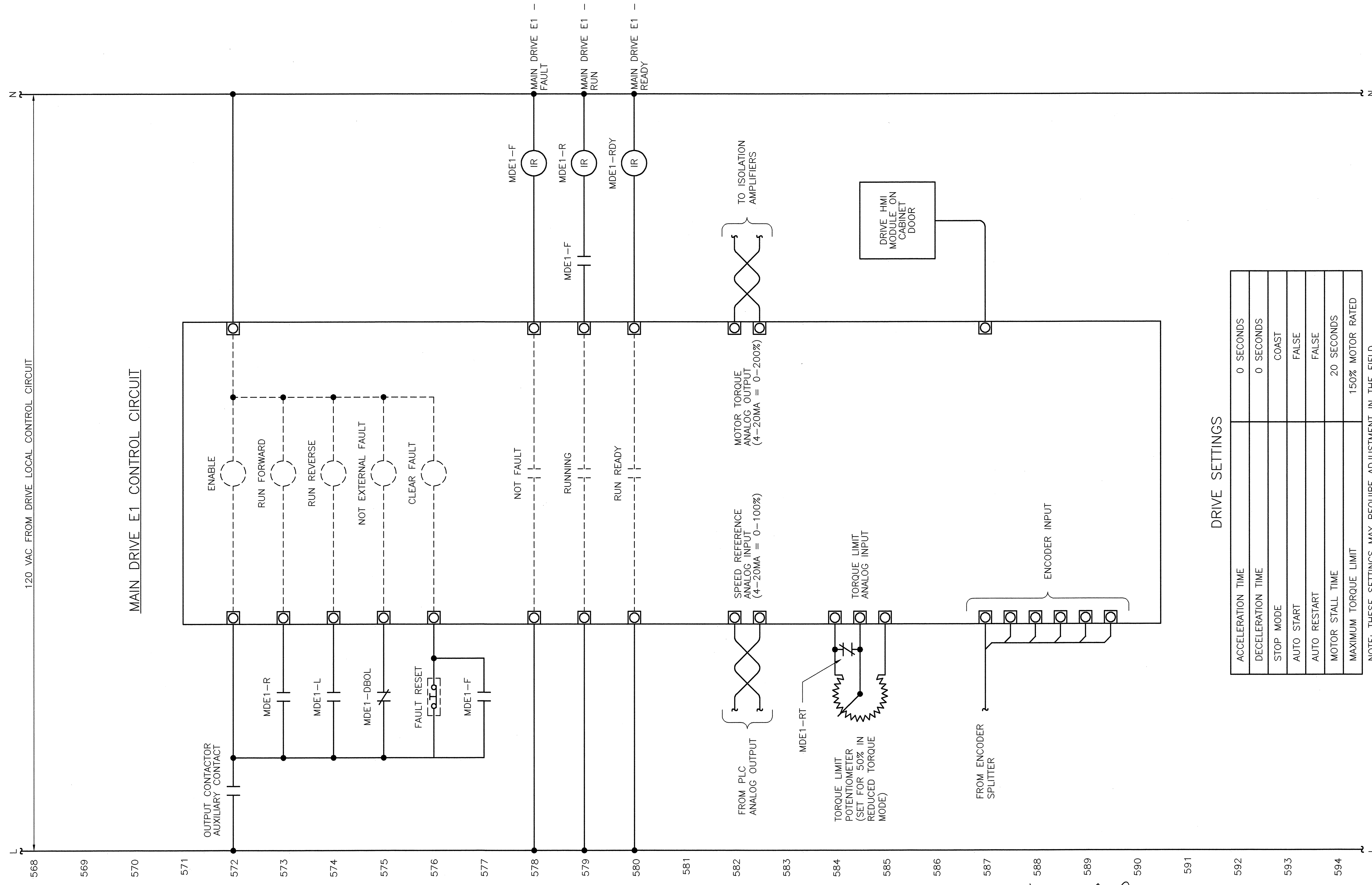


HARDWIRED LOGIC



DRIVE SETTINGS

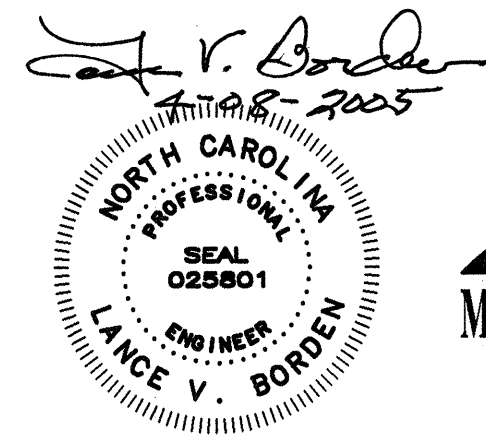
ACCELERATION TIME	0 SECONDS
DECELERATION TIME	0 SECONDS
STOP MODE	COAST
AUTO START	FALSE
AUTO RESTART	FALSE
MOTOR STALL TIME	20 SECONDS
MAXIMUM TORQUE LIMIT	150% MOTOR RATED

NOTE: THESE SETTINGS MAY REQUIRE ADJUSTMENT IN THE FIELD.

NOTES:

1. DRIVE E1 SHOWN. DRIVES E2, W1, AND W2 SIMILAR.

CC22.DWG



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

CAPE FEAR RIVER CROSSING
 WILMINGTON, NORTH CAROLINA

CONTROL CIRCUIT - 22

DESIGNED	G.L. FASICK	DATE	APRIL, 2005
CHECKED	N.E. ALGER	CHECKED	G.L. FASICK
DRAWN BY	R.L. REED	SCALE	NONE
DRAWING NO.		36 OF 53	