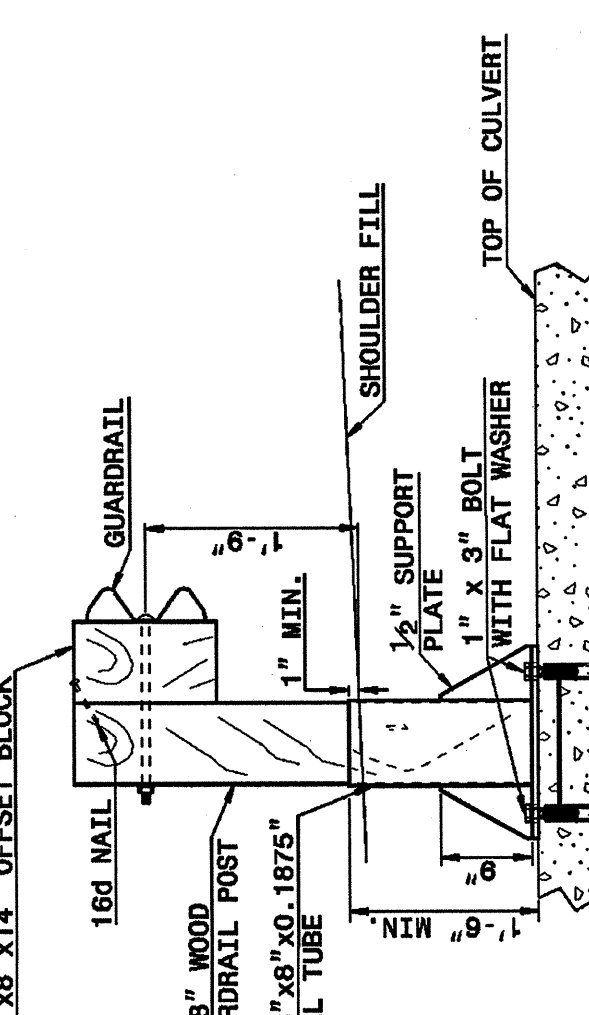
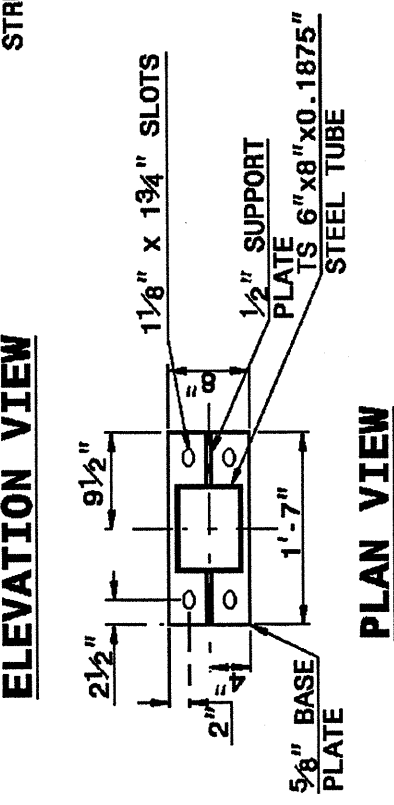


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STATE OF NORTH CAROLINA DEPT. OF TRANSPORTATION DIVISION OF HIGHWAYS RALEIGH, N.C.	ENGLISH DETAIL DRAWING FOR <b>STRUCTURE ANCHOR UNITS</b> ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT
STATE OF NORTH CAROLINA DEPT. OF TRANSPORTATION DIVISION OF HIGHWAYS RALEIGH, N.C.	ENGLISH DETAIL DRAWING FOR <b>STRUCTURE ANCHOR UNITS</b> ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT



**ELEVATION VIEW**



**PLAN VIEW**

**NOTES FOR:**

- USE GUARDRAIL POST ANCHORED TO STRUCTURE.
- USE FULL LENGTH 1/4" BUTT WELDS AT ALL LOCATIONS OF CONTACT BETWEEN THE BASE PLATE, SUPPORT PLATES AND STEEL POST OR STEEL TUBE.
- USE POST AND POST BASE PLATES CONFORMING TO THE REQUIREMENTS OF A.S.T.M. A-36 AND GALVANIZED AFTER FABRICATION TO CONFORM TO A.S.T.M. A-123.
- USE WOOD POSTS WHICH FIT SNUGLY IN THE STEEL TUBE WITH A MAXIMUM OF 1/8" CLEARANCE BETWEEN TUBE WALL AND POST.

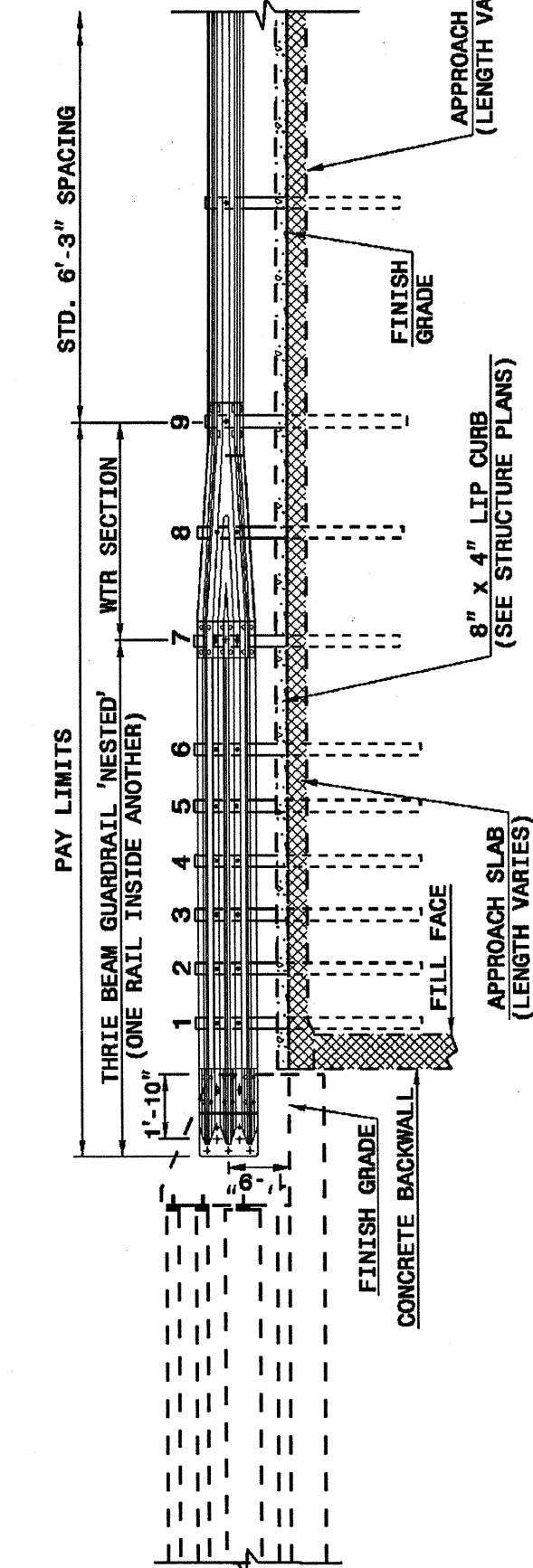
**NEW STRUCTURES:**

- ATTACH POST TO INSERT ASSEMBLY UNITS (USING ANCHOR BOLTS SUPPLIED WITH INSERTS) WHICH HAVE BEEN CAST INTO THE STRUCTURE DURING CONSTRUCTION.

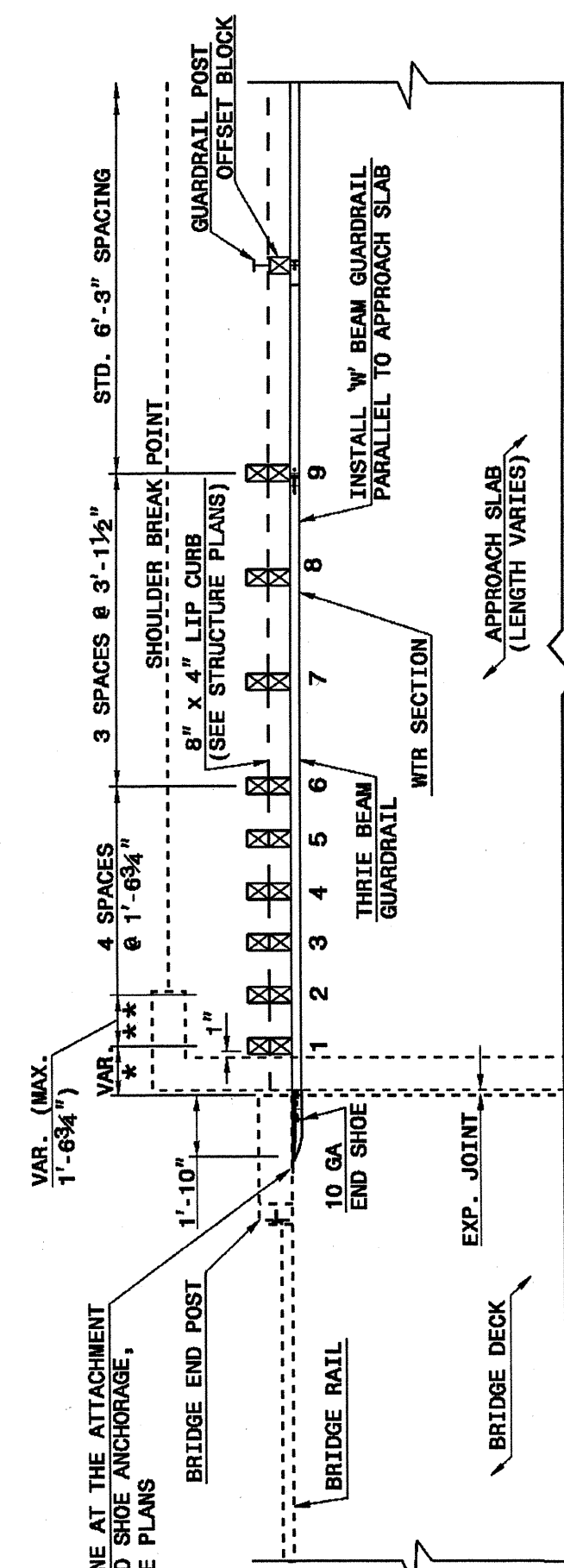
**EXISTING STRUCTURES:**

- USE CONCRETE ANCHORS CONSISTING OF A STUD BOLT WITH NUT AND WASHER. USE STUDS THREADED ON ONE END AND HAVING AN EXPANDED WEDGE ASSEMBLY POSITIONED ON THE OTHER END. USE ANCHORS WHICH PROVIDE A MINIMUM SAFE HOLDING POWER OF 2875 LBS. FOR A 3/4" OR 1" DIAMETER BOLT. CALCULATE HOLDING POWER BASED ON 1/4 THE ACTUAL HOLDING POWER OF THE ANCHOR IN 3500 PSI CONCRETE AS DETERMINED BY AN APPROVED COMMERCIAL TESTING LABORATORY.
- USE ANCHORS GALVANIZED IN ACCORDANCE WITH A.S.T.M. A-153. SIZE HOLES FOR THE CONCRETE ANCHORS IN ACCORDANCE WITH THE ANCHOR MANUFACTURER'S RECOMMENDATIONS. DRILL HOLES WITH A CARBIDE OR DIAMOND TIPPED MASONRY BIT POWERED BY A ROTARY OR ROTARY IMPACT DRILL. NO OTHER IMPACT TOOLS WILL BE PERMITTED. DRILL HOLES SHALL BE CLEAN AND FREE OF ALL CONCRETE CHIPS, DUST, GREASE, OIL, ETC. BEFORE ANCHORS ARE INSTALLED. REPAIR ALL DAMAGE CAUSED BY THIS WORK TO THE SATISFACTION OF THE ENGINEER.

STATE OF NORTH CAROLINA DEPT. OF TRANSPORTATION DIVISION OF HIGHWAYS RALEIGH, N.C.	ENGLISH DETAIL DRAWING FOR <b>STRUCTURE ANCHOR UNITS</b> GUARDRAIL ANCHOR UNIT, TYPE III FOR ATTACHMENT TO RAIL ON BRIDGE
STATE OF NORTH CAROLINA DEPT. OF TRANSPORTATION DIVISION OF HIGHWAYS RALEIGH, N.C.	ENGLISH DETAIL DRAWING FOR <b>STRUCTURE ANCHOR UNITS</b> GUARDRAIL ANCHOR UNIT, TYPE III FOR ATTACHMENT TO RAIL ON BRIDGE



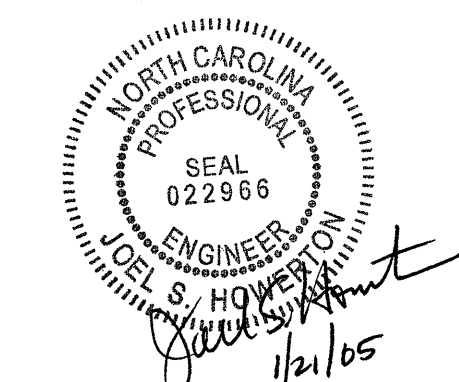
**ELEVATION**



**PLAN VIEW**

**NOTE:**

- \*\*POST NOT REQUIRED FOR SKEW ANGLES GREATER THAN 150° OR LESS THAN 30° UNLESS OTHERWISE DIRECTED BY THE ENGINEER.
- \*THE DISTANCE FROM END OF BRIDGE RAIL TO CENTER LINE OF THE RAIL LIMITS TO THE ANCHOR UNIT IS NOT ADJACENT TO AN APPROACH SLAB.
- SHOULDER GUARDRAIL HEIGHT FROM THE TOP OF ADJACENT SURFACE (SHOULDER, BEAM, OR GUTTER).
- USE NO STEEL POSTS WITHIN THE GUARDRAIL ANCHOR UNIT LIMITS.
- LAP JOINTS IN THE DIRECTION OF TRAFFIC FLOW.
- SEE SHEET 4 FOR POST SECTIONS 1 THRU 9.



<b>DESIGN SERVICES UNIT</b>	
<b>STANDARDS AND SPECIAL DESIGN</b>	
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ORIGINAL BY: 2002 STANDARDS	DATE: 01-15-02
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CHECKED BY:	DATE:
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