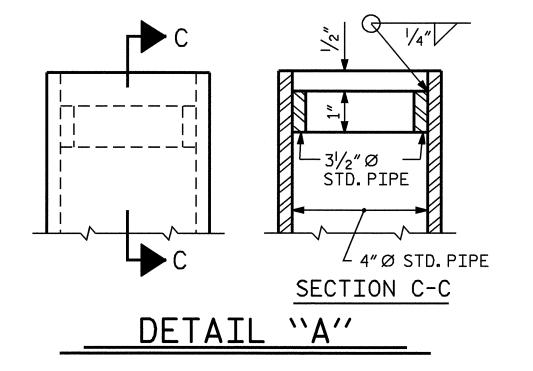
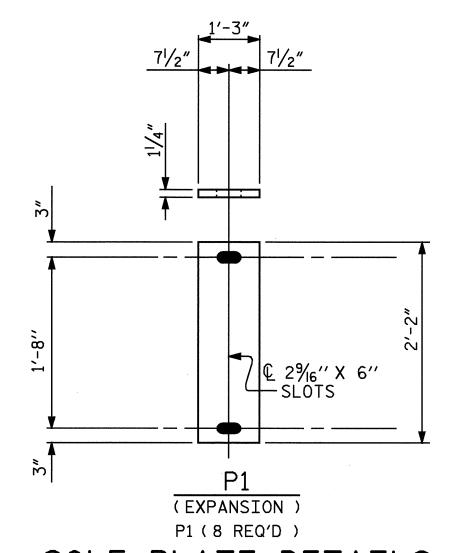


EXPANSION END VIEW @ END BENT #2





SOLE PLATE DETAILS

NOTES

FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

THE PAYMENT FOR THE PIPE SLEEVES SHALL BE INCLUDED IN THE SEVERAL PAY ITEMS.

FOR AASHTO M270 GRADE 50W STRUCTURAL STEEL, SOLE PLATE SHALL BE AASHTO M270 GRADE 50W AND SHALL NOT BE GALVANIZED. ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

WHEN FIELD WELDING THE SOLE PLATE TO THE GIRDER FLANGE, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE CLOSURE PLATE AND STANDARD PIPE FOR EXPASNSION ASSEMBLY NEED NOT BE GALVANIZED.

THE CONTRACTOR'S ATTENTION IS CALLED TO THE FACT THAT: 1. THE ANCHOR BOLTS SHALL BE GROUTED PRIOR TO PLACING THE FALSEWORK.

2. ONCE THE DECK HAS BEEN POURED AND HAS CURED, GIRDERS
SHALL BE JACKED AND SOLE PLATES AND ELASTOMERIC BEARING SLOTS SHALL BE CENTERED ABOUT THE ANCHOR BOLTS. THIS OPERATION SHALL BE PERFORMED AT APPROXIMATELY 60°F. 3. THE SOLE PLATES SHALL BE FIELD WELDED TO THE GIRDER FLANGES.

-LOAD RATINGS-MAX.D.L.+ L.L. TYPE V

200 K

PROJECT NO. B-4010 ASHE COUNTY STATION: 20+93.60-L-



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD

(STEEL SUPERSTRUCTURE)

SHEET NO. **REVISIONS** S-19 DATE: TOTAL SHEETS 37

ASSEMBLED BY : L.L. MURPHY CHECKED BY : D. HODGE DATE: 3-04 DATE: 05-04 MAB/LES RWW/LES LES/RDR REV. 8/16/99 REV. 10/17/00 REV. 7/10/01 DRAWN BY: EEM 10/95 CHECKED BY: PEK 10/95

03-AUG-2004 10:00 W:\sdquady\b4010\lmurphy\Microstation\B4010_sd_BG_01.dgn