

ONE POINT PICK - UP TWO POINT PICK - UP PICK - UP POINTS

QUAI	QUANTITIES FOR ONE 16"PRESTRESSED PILE					
	CONCRETE	PILE WT.	ONE POINT PICK-UP		TWO POINT PICK-UP	
LENGTH	CU. YDS.	TONS	0.300L	0.700L	0.207L	0.586L
25′-0″	1.63	3 . 31	7′-6″	17′-6″	5′-2″	14'-8"
30′-0″	1.96	3.97	9′-0″	21'-0"	6'-2 / ₂ "	17′-7″
35′-0″	2.29	4.63	10′-6″	24'-6"	7′-3″	20′-6″
40′-0″	2.61	5.29	12'-0"	28′-0″	8'-31/2"	23′-5″
45′-0″	2.94	5.95	13′-6″	31′-6″	9′-4″	26'-4"
50′-0″	3.27	6.61	15′-0″	35′-0″	10'-4"	29'-4"
55′-0″	3 . 59	7.28	16′-6″	38′-6″	11'-4 ¹ /2"	32′-3″
60′-0″	3.92	7.94			12′-5″	35′-2″
65′-0″	4.25	8.60			13′-5 / ₂ ″	38′-1″
70′-0″	4.57	9.26			14'-6"	41'-0"
75′-0″	4.90	9.92			15′-61/2″	43′-11″
80'-0"	5.23	10.58			16′-7″	46′-10″

CONCRETE DESIGN DATA: f'c = 5,000 PSI; fc = 2,000 PSI

IMPACT IN HANDLING = 50%

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE PILE SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 3,500 PSI.

IN DRIVING PILES, A METHOD APPROVED BY THE ENGINEER SHALL BE USED, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS TO BE INDICATED WITH A BLACK MARK 2"WIDE.

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS.

THE CONTRACTOR SHALL USE THE FOLLOWING STRAND TYPE:

SIZE	E GRADE NUMBER OF STRAN		AREA SQ. IN.	ULTIMATE STRENGTH LBS.	APPLIED PRESTRESS FORCE LBS.
1/2"	270 L.R.	8	0 . 153	41,300 PER STRAND	30,980 PER STRAND

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

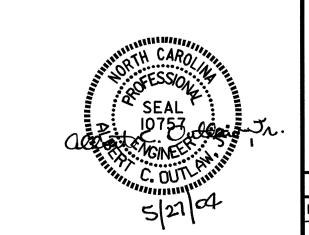
IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS BURN IN OPPOSITE PAIRS AND SYMMETRICAL ABOUT BOTH VERTICAL AND HORIZONTAL AXES. STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 3-3 AND 4-4, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

BUILD-UPS SHALL BE 'CLASS A' CONCRETE WITH 20% ADDITIONAL CEMENT. NO DRIVING OF THE BUILT-UP PILE WILL BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 3,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRATE CORROSION INHIBITOR. SEE SPECIAL PROVISIONS FOR CALCIUM NITRATE CORROSION INHIBITOR.

THE WATER/CEMENT RATIO FOR CONCRETE PILES SHALL NOT EXCEED 0.40. FOR PRESTRESSED CONCRETE PILES, SEE SPECIAL PROVISIONS.

> PROJECT NO. B-3348 HYDE COUNTY STATION: 22+85.00 -L-



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD 16" PRESTRESSED

CONCRETE PILE

REVISIONS						SHEET NO.
7.	BY:	DATE:	NO.	BY:	DATE:	S-73
			3			TOTAL SHEETS
2			4			76

ASSEMBLED BY: P.C. BREWER DATE: 2/11/04 CHECKED BY: A.C. OUTLAW DATE: 2/25/04 DRAWN BY: RH 9/98 ADDED 12/2/98 REV. 8/16/99 RWW/LES

ELEVATION

1" TYP.

2"CL. TYP.

1" TYP.

2"CL. TYP. - 8 PRESTRESS STRANDS

W3.5 COLD DRAWN STEEL WIRE SPIRAL

8 PRESTRESS STRANDS

∠ W3.5 COLD DRAWN STEEL WIRE SPIRAL

TYP.

TYPICAL SECTION

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TYPICAL PATTERN

TYPICAL PATTERN

SECTION "A-A" FOR BURNING STRANDS

-8-#6 BARS

SECTION "A-A" FOR BURNING STRANDS

1/2" Ø GRADE 270 L.R. PRESTRESS STRANDS

1/2" Ø GRADE 270 L.R. PRESTRESS STRANDS