

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A $1/4^{\prime\prime}$ HOLD DOWN PLATE AND 7 - $1/8^{\prime\prime}$ Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 7/8" Ø GALVANIZÉD BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

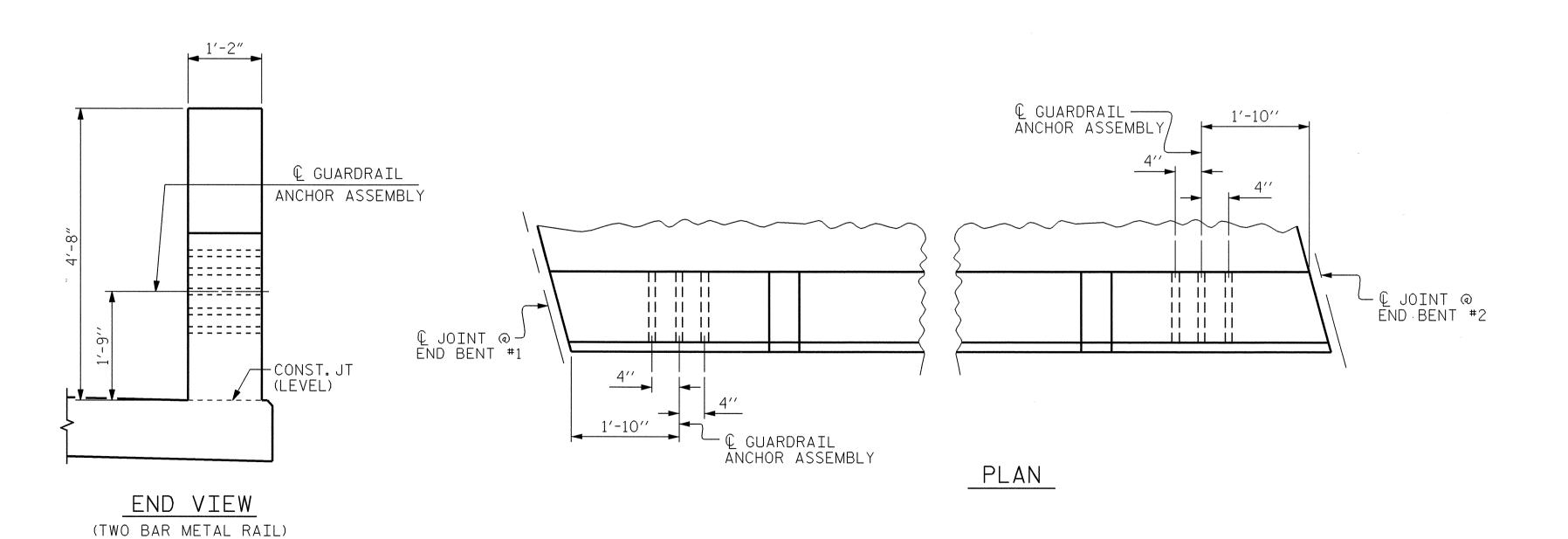
THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO

THE 1 $\frac{1}{4}$ $^{\prime\prime}$ \varnothing HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED

SHARP POINTED TOOL. CLEAR ASSEMBLY BOLTS. TO THE SATISFACTION OF THE ENGINEER. QJOINT @ — END BENT #1, -L- -

SKETCH SHOWING POINTS OF ATTACHMENT

LOCATION OF GUARDRAIL ATTACHMENT



1'-2''

END VIEW

└ /4" HOLD-DOWN ₽

€ GUARDRAIL

 \sim © $1\frac{1}{16}$ " Ø HOLES (TYP.)

└─ 1/4" HOLD-DOWN ₽

PLAN

ANCHOR ASSEMBLY

C GUARDRAIL ----

© 1/8" Ø X 1'-4" BOLT ——

GUARDRAIL ANCHOR ASSEMBLY DETAILS

WITH ROUND WASHERS (TYP.)

 $1^{1}/_{4}$ " Ø HOLE (TYP.) —

ANCHOR ASSEMBLY

DATE: 8/1/03 DATE: 10/2/03 ASSEMBLED BY : J.P. ADAMS CHECKED BY : S.H. SOCKWELL REV.8/16/99 RWW/LES REV.10/17/00 RWW/LES REV.5/7/03 RWW/JTE RWW/LES DRAWN BY: EEM 6/94

CHECKED BY : RGW 6/94

© GUARDRAIL

ANCHOR ASSEMBLY

LOCATION OF GUARDRAIL ANCHOR AT END POST

PROJECT NO. I-2102 FORSYTH COUNTY STATION: 20+71.54 -L-

- © JOINT @ END BENT #2

SHEET 4 OF 5

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

STANDARD

GUARDRAIL ANCHORAGE DETAILS

FOR TWO BAR METAL RAILS

REVISIONS						SHEET NO.
٥.	BY:	DATE:	NO.	BY:	DATE:	S-29
]			3			TOTAL SHEETS
2			4			51