

Project Special Provisions
Culvert

Table of Contents

| | | Page # |
|-------------------------------|------------|-----------|
| Falsework and Formwork | (10-12-01) | 1 |
| Submittal of Working Drawings | (8-13-04) | 6 |



Omar R Azizi
10/28/04

PROJECT SPECIAL PROVISIONS
CULVERT

PROJECT R-2562D

BLADEN COUNTY

FALSEWORK AND FORMWORK

(10-12-01)

1.0 DESCRIPTION

Use this Special Provision as a guide to develop temporary works submittals required by the Standard Specifications or other provisions; no additional submittals are required herein. Such temporary works include, but are not limited to, falsework and formwork.

Falsework is any temporary construction used to support the permanent structure until it becomes self-supporting. Formwork is the temporary structure or mold used to retain plastic or fluid concrete in its designated shape until it hardens. Access scaffolding is a temporary structure that functions as a work platform that supports construction personnel, materials, and tools, but is not intended to support the structure. Scaffolding systems that are used to temporarily support permanent structures (as opposed to functioning as work platforms) are considered to be falsework under the definitions given. Shoring is a component of falsework such as horizontal, vertical, or inclined support members. Where the term "temporary works" is used, it includes all of the temporary facilities used in bridge construction that do not become part of the permanent structure.

Design and construct safe and adequate temporary works that will support all loads imposed and provide the necessary rigidity to achieve the lines and grades shown on the plans in the final structure.

2.0 MATERIALS

Select materials suitable for temporary works; however, select materials that also ensure the safety and quality required by the design assumptions. The Engineer has authority to reject material on the basis of its condition, inappropriate use, safety, or nonconformance with the plans. Clearly identify allowable loads or stresses for all materials or manufactured devices on the plans. Revise the plan and notify the Engineer if any change to materials or material strengths is required.

3.0 DESIGN REQUIREMENTS**A. Working Drawings**

Provide working drawings for items as specified in the contract, or as required by the Engineer, with design calculations and supporting data in sufficient detail to permit a structural and safety review of the proposed design of the temporary work.

When concrete placement is involved, include data such as the drawings of proposed sequence, rate of placement, direction of placement, and location of all construction joints. Submit the number of copies as called for by the contract.

When required, have the drawings and calculations prepared under the guidance of, and sealed by, a North Carolina Registered Professional Engineer who is knowledgeable in temporary works design.

Design falsework and formwork requiring submittals in accordance with the 1995 AASHTO *Guide Design Specifications for Bridge Temporary Works* except as noted herein.

1. Wind Loads

Table 2.2 of Article 2.2.5.1 is modified to include wind velocities up to 110 mph (177 km/hr). In addition, Table 2.2A is included to provide the maximum wind speeds by county in North Carolina.

Table 2.2 - Wind Pressure Values

| Height Zone feet (m) above ground | Pressure, lb/ft ² (kPa) for Indicated Wind Velocity, mph (km/hr) | | | | |
|--------------------------------------|--|---------------|---------------|----------------|----------------|
| | 70 (112.7) | 80 (128.7) | 90 (144.8) | 100 (160.9) | 110 (177.0) |
| 0 to 30 (0 to 9.1) | 15 (0.72) | 20 (0.96) | 25 (1.20) | 30 (1.44) | 35 (1.68) |
| 30 to 50 (9.1 to 15.2) | 20 (0.96) | 25 (1.20) | 30 (1.44) | 35 (1.68) | 40 (1.92) |
| 50 to 100 (15.2 to 30.5) | 25 (1.20) | 30 (1.44) | 35 (1.68) | 40 (1.92) | 45 (2.15) |
| over 100 (30.5) | 30 (1.44) | 35 (1.68) | 40 (1.92) | 45 (2.15) | 50 (2.39) |

2. Time of Removal

The following requirements replace those of Article 3.4.8.2.

Do not remove forms until the concrete has attained strengths required in Article 420-17 of the Standard Specifications and these Special Provisions.

Do not remove forms until the concrete has sufficient strength to prevent damage to the surface.

Table 2.2A - Steady State Maximum Wind Speeds by Counties in North Carolina

| COUNTY | 25 YR (mph) (km/hr) | COUNTY | 25 YR (mph) (km/hr) | COUNTY | 25 YR (mph) (km/hr) |
|------------|---------------------------|-------------|---------------------------|--------------|---------------------------|
| Alamance | 70 (112.7) | Franklin | 70 (112.7) | Pamlico | 100 (160.9) |
| Alexander | 70 (112.7) | Gaston | 70 (112.7) | Pasquotank | 100 (160.9) |
| Alleghany | 70 (112.7) | Gates | 90 (144.8) | Pender | 100 (160.9) |
| Anson | 70 (112.7) | Graham | 80 (128.7) | Perquimans | 100 (160.9) |
| Ashe | 70 (112.7) | Granville | 70 (112.7) | Person | 70 (112.7) |
| Avery | 70 (112.7) | Greene | 80 (128.7) | Pitt | 90 (144.8) |
| Beaufort | 100 (160.9) | Guilford | 70 (112.7) | Polk | 80 (128.7) |
| Bertie | 90 (144.8) | Halifax | 80 (128.7) | Randolph | 70 (112.7) |
| Bladen | 90 (144.8) | Harnett | 70 (112.7) | Richmond | 70 (112.7) |
| Brunswick | 100 (160.9) | Haywood | 80 (128.7) | Robeson | 80 (128.7) |
| Buncombe | 80 (128.7) | Henderson | 80 (128.7) | Rockingham | 70 (112.7) |
| Burke | 70 (112.7) | Hertford | 90 (144.8) | Rowan | 70 (112.7) |
| Cabarrus | 70 (112.7) | Hoke | 70 (112.7) | Rutherford | 70 (112.7) |
| Caldwell | 70 (112.7) | Hyde | 110 (177.0) | Sampson | 90 (144.8) |
| Camden | 100 (160.9) | Iredell | 70 (112.7) | Scotland | 70 (112.7) |
| Carteret | 110 (177.0) | Jackson | 80 (128.7) | Stanley | 70 (112.7) |
| Caswell | 70 (112.7) | Johnston | 80 (128.7) | Stokes | 70 (112.7) |
| Catawba | 70 (112.7) | Jones | 100 (160.9) | Surry | 70 (112.7) |
| Cherokee | 80 (128.7) | Lee | 70 (112.7) | Swain | 80 (128.7) |
| Chatham | 70 (112.7) | Lenoir | 90 (144.8) | Transylvania | 80 (128.7) |
| Chowan | 90 (144.8) | Lincoln | 70 (112.7) | Tyrell | 100 (160.9) |
| Clay | 80 (128.7) | Macon | 80 (128.7) | Union | 70 (112.7) |
| Cleveland | 70 (112.7) | Madison | 80 (128.7) | Vance | 70 (112.7) |
| Columbus | 90 (144.8) | Martin | 90 (144.8) | Wake | 70 (112.7) |
| Craven | 100 (160.9) | McDowell | 70 (112.7) | Warren | 70 (112.7) |
| Cumberland | 80 (128.7) | Mecklenburg | 70 (112.7) | Washington | 100 (160.9) |
| Currituck | 100 (160.9) | Mitchell | 70 (112.7) | Watauga | 70 (112.7) |
| Dare | 110 (177.0) | Montgomery | 70(112.7) | Wayne | 80 (128.7) |
| Davidson | 70 (112.7) | Moore | 70 (112.7) | Wilkes | 70 (112.7) |
| Davie | 70 (112.7) | Nash | 80 (128.7) | Wilson | 80 (128.7) |
| Duplin | 90 (144.8) | New Hanover | 100 (160.9) | Yadkin | 70 (112.7) |
| Durham | 70 (112.7) | Northampton | 80 (128.7) | Yancey | 70 (112.7) |
| Edgecombe | 80 (128.7) | Onslow | 100 (160.9) | | |
| Forsyth | 70 (112.7) | Orange | 70 (112.7) | | |

Note on the working drawings any anchorages, connectors, inserts, steel sleeves or other such devices used as part of the falsework or formwork that remains in the permanent structure. If the plan notes indicate that the structure contains the necessary corrosion protection required for a Corrosive Site, epoxy coat, galvanize, metallize or otherwise protect these devices as directed by the Engineer. Any coating required by the Engineer will be considered incidental to the various pay items requiring temporary works.

B. Review and Approval

The Engineer is responsible for the review and approval of temporary works' drawings.

Submit the working drawings sufficiently in advance of proposed use to allow for their review, revision (if needed), and approval without delay to the work.

Do not start construction of any temporary work for which working drawings are required until the drawings have been approved. Such approval does not relieve the Contractor of the responsibility for the accuracy and adequacy of the working drawings.

The time period for review of the working drawings does not begin until complete drawings and design calculations, when required, are received by the Engineer.

On the drawings, show all information necessary to allow the design of any component to be checked independently as determined by the Engineer.

If requested by the Engineer, submit with the working drawings manufacturer's catalog data listing the weight of all construction equipment that will be supported on the temporary work. Show anticipated total settlements and/or deflections of falsework and forms on the working drawings. Include falsework footing settlements, joint take-up, and deflection of beams or girders. Design the falsework and forms supporting deck slabs and overhangs on girder bridges so that there will be no differential settlement between the girders and the deck forms during placement of deck concrete.

4.0 CONSTRUCTION REQUIREMENTS

All requirements of Section 420 of the Standard Specifications apply.

Construct temporary works in conformance with the approved working drawings. Ensure that the quality of materials and workmanship employed is consistent with that assumed in the design of the temporary works. Do not weld falsework members to any portion of the permanent structure unless approved. Show any welding to the permanent structure on the approved construction drawings.

Provide tell-tales attached to the forms and extending to the ground, or other means, for accurate measurement of falsework settlement. Make sure that the anticipated compressive settlement and/or deflection of falsework does not exceed 1 inch (25 mm). For cast-in-place concrete structures, make sure that the calculated deflection of falsework

flexural members does not exceed $1/240$ of their span regardless of whether or not the deflection is compensated by camber strips.

A. Maintenance and Inspection

Inspect and maintain the temporary work in an acceptable condition throughout the period of its use. Certify that the manufactured devices have been maintained in a condition to allow them to safely carry their rated loads. Clearly mark each piece so that its capacity can be readily determined at the job site.

Perform an in-depth inspection of an applicable portion(s) of the temporary works, in the presence of the Engineer, not more than 24 hours prior to the beginning of each concrete placement. Inspect other temporary works at least once a month to ensure that they are functioning properly. Have a North Carolina Registered Professional Engineer inspect the cofferdams, shoring, sheathing, support of excavation structures, and support systems for load tests prior to loading.

B. Foundations

Determine the safe bearing capacity of the foundation material on which the supports for temporary works rest. If required by the Engineer, conduct load tests to verify proposed bearing capacity values that are marginal or in other high-risk situations.

The use of the foundation support values shown on the contract plans of the permanent structure is permitted if the foundations are on the same level and on the same soil as those of the permanent structure.

Allow for adequate site drainage or soil protection to prevent soil saturation and washout of the soil supporting the temporary works supports.

If piles are used, the estimation of capacities and later confirmation during construction using standard procedures based on the driving characteristics of the pile is permitted. If preferred, use load tests to confirm the estimated capacities; or, if required by the Engineer conduct load tests to verify bearing capacity values that are marginal or in other high risk situations.

The Engineer reviews and approves the proposed pile and soil bearing capacities.

5.0 REMOVAL

Unless otherwise permitted, remove and keep all temporary works upon completion of the work. Do not disturb or otherwise damage the finished work.

Remove temporary works in conformance with the contract documents. Remove them in such a manner as to permit the structure to uniformly and gradually take the stresses due to its own weight.

6.0 METHOD OF MEASUREMENT

Unless otherwise specified, temporary works will not be directly measured.

7.0 BASIS OF PAYMENT

Payment at the contract unit prices for the various pay items requiring temporary works will be full compensation for the above falsework and formwork.

SUBMITTAL OF WORKING DRAWINGS**(8-13-04)****1.0 GENERAL**

Submit working drawings in accordance with Article 105-2 of the Standard Specifications and the requirements of this Special Provision. The list of submittals contained herein does not represent a list of required submittals for this project. Submittals are only necessary for those items as required by the Standard Specifications, other Special Provisions, or contract plans. Make submittals that are not specifically noted in this Special Provision directly to the Resident Engineer.

If submittals contain variations from plan details or specifications, significantly affect project cost, or significantly affect field construction or operations, discuss them with, and submit them through, the Resident Engineer. State the reason for the proposed variation in the submittals. To minimize overall review time, make sure all working drawing submittals are complete when first submitted. Provide a contact name and phone number with each submittal. Direct any questions regarding working drawing submittal requirements to the Resident Engineer, Structure Design Unit contacts or the Geotechnical Engineering Unit contacts noted below.

2.0 WORKING DRAWINGS SUBMITTAL CONTACTS

All submittals noted herein are reviewed by the Structure Design Unit and/or the Geotechnical Engineering Unit.

For submittals to the Structure Design Unit, use the following addresses:

Via US mail:

Mr. G. R. Perfetti, P. E.
State Bridge Design Engineer
North Carolina Department
of Transportation
Structure Design Unit
1581 Mail Service Center
Raleigh, NC 27699-1581

Attention: Mr. P. D. Lambert, P. E.

Via other delivery service:

Mr. G. R. Perfetti, P. E.
State Bridge Design Engineer
North Carolina Department
of Transportation
Structure Design Unit
1000 Birch Ridge Drive
Raleigh, NC 27610

Attention: Mr. P. D. Lambert, P. E.

For submittals to the Geotechnical Engineering Unit, use the following addresses:

For projects in Divisions 1-7, use the following Eastern Regional Office address:

Via US mail:

Mr. K. J. Kim, Ph. D., P. E.
 Eastern Regional Geotechnical
 Manager
 North Carolina Department
 of Transportation
 Geotechnical Engineering Unit
 Eastern Regional Office
 1570 Mail Service Center
 Raleigh, NC 27699-1570

Via other delivery service:

Mr. K. J. Kim, Ph. D., P. E.
 Eastern Regional Geotechnical
 Manager
 North Carolina Department
 of Transportation
 Geotechnical Engineering Unit
 Eastern Regional Office
 3301 Jones Sausage Road, Suite 100
 Garner, NC 27529

For projects in Divisions 8-14, use the following Western Regional Office address:

Via US mail:

Mr. John Pilipchuk, L. G., P. E.
 Western Regional Geotechnical
 Manager
 North Carolina Department
 of Transportation
 Geotechnical Engineering Unit
 Western Regional Office
 5253 Z Max Boulevard
 Harrisburg, NC 28075

Via other delivery service:

Mr. John Pilipchuk, L. G., P. E.
 Western Region Geotechnical
 Manager
 North Carolina Department
 of Transportation
 Geotechnical Engineering Unit
 Western Regional Office
 5253 Z Max Boulevard
 Harrisburg, NC 28075

Direct any questions concerning submittal review status, review comments, or drawing markups to the following contacts:

Primary Structures Contact:

Paul Lambert
 (919) 250 – 4041
 (919) 250 – 4082 facsimile
plambert@dot.state.nc.us

Secondary Structures Contacts:

James Gaither (919) 250 – 4042
 Man-Pan Hui (919) 250 – 4044

Eastern Regional Geotechnical Contact (Divisions 1-7):

K. J. Kim
 (919) 662 – 4710
 (919) 662 – 3095 facsimile
kkim@dot.state.nc.us

Western Regional Geotechnical Contact (Divisions 8-14):

John Pilipchuk
(704) 455 – 8902
(704) 455 – 8912 facsimile
jpilipchuk@dot.state.nc.us

3.0 SUBMITTAL COPIES

The quantities provided in this Special Provision act as a guide in the submittal process.

Unless otherwise required by the contract, submit two sets of supporting calculations to the Structure Design Unit.

Furnish one complete copy of the submittal, including all attachments, to the Resident Engineer. If requested, provide additional copies of any submittal. At the same time, submit the following number of copies directly to the Structure Design Unit and/or the Geotechnical Engineering Unit:

| Working Drawing Submittal | Copies Required by Structure Design Unit | Copies Required by Geotechnical Engineering Unit | Contract Reference Requiring Submittal ¹ |
|--|---|---|--|
| Arch Culvert Falsework | 5 | 0 | Plan Note & SN Sheet |
| Box Culvert Falsework ² | 5 | 0 | Plan Note & SN Sheet |
| Cofferdams ⁴ | 6 | 1 | Articles 410-5 and 420-8 |
| Expansion Joint Seals (hold down plate type with base angle) | 9 | 0 | “Expansion Joint Seals” |
| Expansion Joint Seals (modular) | 2, then 9 | 0 | “Modular Expansion Joint Seals” |
| Expansion Joint Seals (strip seals) | 9 | 0 | “Strip Seals” |
| Falsework & Forms (superstructure) | 8 | 0 | Article 420-3 |
| Falsework & Forms ² (substructure) | 8 | 0 | Article 420-3 |
| Mechanically Stabilized Earth Retaining Walls ⁴ | 7 | 1 | “MSE Retaining Walls” |
| Metal Bridge Railing | 8 | 0 | Plan Note |
| Metal Stay-in-Place Forms | 8 | 0 | Article 420-3 |
| Metalwork for Elastomeric Bearings ^{5,6} | 7 | 0 | Article 1072-10 |
| Miscellaneous Metalwork ^{5,6} | 7 | 0 | Article 1072-10 |
| Overhead Sign Assemblies | 13 | 0 | Article 903-3(C) |
| Pile Points | 7 | 1 | Article 450-8(D) & “Steel Pile Points” |
| Placement of Equipment on Structures (cranes, etc.) | 7 | 0 | Article 420-20 |

R-2562D

| | | | |
|--|---------------------------|---|--|
| Precast Concrete Box Culverts | 2, then 1 reproducible | 0 | “(Optional) Precast Reinforced Concrete Box Culvert at Station ____” |
| Precast Retaining Wall Panels | 10 | 0 | Article 1077-2 |
| Pot bearings ⁵ | 8 | 0 | “Pot Bearings” |
| Prestressed Concrete Deck Panels | 6 and 1 reproducible | 0 | Article 420-3 |
| Proprietary retaining walls ⁴ | 9 | 1 | Applicable Project Special Provision |
| Prestressed Concrete Girder (strand elongation and detensioning sequences) | 6 | 0 | Articles 1078-8 and 1078-11 |
| Prestressed Concrete Cored Slab (detensioning sequences) ³ | 6 | 0 | Article 1078-11 |
| Revised Bridge Deck Plans (adaptation to metal stay-in-place forms) | 2, then 1 reproducible | 0 | Article 420-3 |
| Revised Bridge Deck Plans (adaptation to modular expansion joint seals) | 2, then 1 reproducible | 0 | “Modular Expansion Joint Seals” |
| Soil Nail Retaining Walls ⁴ | 4 | 1 | Applicable Project Special Provision |
| Sound Barrier Wall Steel Fabrication Plans ⁶ | 7 | 0 | Article 1072-10 & “Sound Barrier Wall” |
| Sound Barrier Wall Casting Plans | 10 | 0 | Article 1077-2 & “Sound Barrier Wall” |
| Structural Steel ⁵ | 2, then 7 | 0 | Article 1072-10 |
| TFE Expansion Bearings ⁵ | 8 | 0 | Article 1072-10 |
| Temporary Detour Structures ⁴ | 10 | 1 | Article 400-3 & “Construction, Maintenance and Removal of Temporary Structure at Station ____” |
| Temporary Shoring ⁴ | 6 | 1 | Article 410-4 & “Temporary Shoring for Maintenance of Traffic” |

| | | | |
|---|---|---|--------------------------------------|
| Temporary Fabric or Wire Walls ⁸ | 0 | 2 | Applicable Project Special Provision |
| Permanent Anchored Tieback Retaining Walls ⁴ | 4 | 1 | Applicable Project Special Provision |
| Evazote Joint Seals ⁷ | 9 | 0 | Applicable Project Special Provision |
| Optional Disc Bearings ⁵ | 8 | 0 | “Optional Disc Bearings” |
| Removal of Existing Structure over Railroad | 5 | 0 | Railroad Special Provisions |
| Drilled Pier Construction Sequence Plans ⁸ | 0 | 2 | “Drilled Piers” |
| Pile Hammers ⁸ | 0 | 2 | Article 450-6 |

FOOTNOTES

1. References are provided to help locate the part of the contract where the working drawing submittals are required. References in quotes refer to the Project Special Provision by that name. Articles refer to the Standard Specifications.
2. Submittals for these items are necessary only when plan notes require them.
3. Submittals for these items may not be required. A list of pre-approved sequences is available from the producer or the Materials and Tests Unit.
4. These submittals are reviewed by the Structure Design Unit and the Geotechnical Engineering Unit. If NCDOT Shoring Standards are used, working drawings need not be submitted, but the Shoring Selection Form should be forwarded to the Geotechnical Engineering Unit.
5. The fabricator may submit these items directly to the Structure Design Unit.
6. The two sets of preliminary submittals required by Article 1072-10 of the Standard Specifications are not required for these items.
7. Submittals for Fabrication Drawings are not required. Submission of Catalogue Cuts of Proposed Material is required. See Section 5.A of the Project Special Provision.
8. Submittals for these items are reviewed by the Geotechnical Engineering Unit only and correspondence regarding these items should be directed to and will come from the Geotechnical Engineering Unit.