

NOTES

ALL STRUCTURAL STEEL, EXCEPT BOTTOM FLANGE IN MIDDLE SECTION OF GIRDER (55mm X 520mm PL), SHALL BE AASHTO M270 GRADE 345W STEEL AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-7 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

THE BOTTOM FLANGE IN THE MIDDLE SECTION OF GIRDER (55mm X 520mm PL) SHALL BE ASTM A709-03A GRADE HPS 485W STEEL AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-7 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

ALL DIMENSIONS SHOWN ARE HORIZONTAL OR VERTICAL, UNLESS OTHERWISE NOTED.

ALL FIELD CONNECTIONS TO BE 22.23mm DIA. HIGH STRENGTH BOLTS UNLESS OTHERWISE NOTED.

TENSION ON THE AASHTO M164M BOLTS SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH ARTICLE 440-10 OF THE STANDARD SPECIFICATIONS.

CAMBERED GIRDER LENGTHS SHALL BE ADJUSTED AND BEARINGS ARE TO BE PLACED ON THE CAMBERED GIRDER SO AS TO BE ALIGNED WITH THE ANCHORS AFTER THE DEAD LOAD DEFLECTION HAS OCCURRED. SHOP DRAWINGS SHALL BE PREPARED ACCORDINGLY.

BEARING STIFFENERS ARE TO BE PLACED NORMAL TO THE WEB OF THE GIRDER AND SHALL BE PLUMB.

AT ALL POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS SHALL BE TIGHTENED FINGER TIGHT AND GIVEN AN ADDITIONAL 1/4 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

SHOP SPLICES ARE PERMITTED TO LIMIT THE MAXIMUM REQUIRED FLANGE PIECE LENGTHS TO 18 METERS AND WEB PIECE LENGTHS TO 14 METERS. PERMITTED FLANGE AND WEB SHOP SPLICES SHALL NOT BE LOCATED WITHIN 4.5 METERS OF MAXIMUM DEAD LOAD DEFLECTION (NOR WITHIN 4.5 METERS OF INTERMEDIATE BEARINGS OF CONTINUOUS UNITS). KEEP 600mm MINIMUM BETWEEN WEB AND FLANGE SHOP SPLICES. KEEP 150mm MINIMUM BETWEEN CONNECTOR PLATE OR TRANSVERSE STIFFENER WELDS AND WEB OR FLANGE SHOP SPLICES.

STUDS ON GIRDERS MAY BE SHIFTED UP TO 25mm IF NECESSARY TO CLEAR FLANGE SPLICE WELD.

ENDS OF GIRDERS SHALL BE PLUMB.

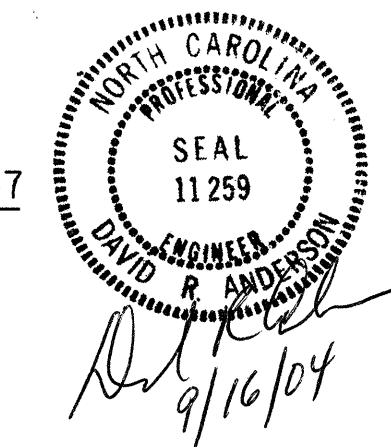
BEARING STIFFENER MAY REQUIRE COPING IF WIDER THAN BOTTOM FLANGE TO AVOID INTERFERENCE WITH THE ANCHOR BOLT.

A CHARPY V-NOTCH TEST IS REQUIRED FOR WEB PLATES, BOTTOM FLANGE PLATES, BOTTOM FLANGE SPLICE PLATES AND WEB SPLICE PLATES FOR ALL GIRDERS IN SPAN A AND IN ACCORDANCE WITH ARTICLE 1072-9 OF THE STANDARD SPECIFICATIONS.

BOLTED FIELD SPLICE DETAILS

(TYPICAL EACH FIELD SPLICE)

PROJECT NO. R-513BA
ROBESON COUNTY
 STATION: 138+30.800 -L-



SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 STRUCTURAL STEEL
 DETAILS
 (LEFT LANE)**

REVISIONS					TOTAL SHEETS
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. 5-129
 TOTAL SHEETS 172

DRAWN BY : N. Q. TRAN DATE : 6-16-03
 CHECKED BY : I. A. WALTER DATE : 3-16-04