

© 49mm Ø HOLES FOR 38.10mm Ø ANCHOR BOLTS

(TYP.)

TABLE FOR PLATE SETTING DATA (EXPANSION POT BEARINGS) TEMPERATURE AT TIME OF SETTING 16° C 32° C O° C END BENT 1 0 0 END BENT 2 -38 -12 12

TEMPERATURE SETTING DETAIL

TAB	LE FOR	LO	ADS	AND	MOVEN	MENTS
BEARING	ARING LOCATION		VERTICAL LOAD (KN)		LATERAL LOAD (kN)	TOTAL MOVEMENT
PB1 (FIX)	END BENT 1	DEAD 974	LIVE 379	TOTAL 1353	195	(mm)
PB2 (EXP.)	END BENT 2	974	379	1353	195	48

NOTES

FOR POT BEARINGS, SEE SPECIAL PROVISIONS.

AT ALL POINTS OF SUPPORT IN SPAN A. NUTS FOR ANCHOR BOLTS SHALL BE TIGHTENED FINGER TIGHT AND GIVEN AN ADDITIONAL 1/4 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

WHEN WELDING THE SOLE PLATE TO THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE BEARING DOES NOT EXCEED 121°C. TEMPERATURES ABOVE THIS MAY DAMAGE THE TFE OR ELASTOMER.

AFTER BEARING ASSEMBLY IS IN PLACE AND ANCHOR BOLTS HAVE BEEN FINALLY POSITIONED. THEY SHALL BE GROUTED IN PLACE AS

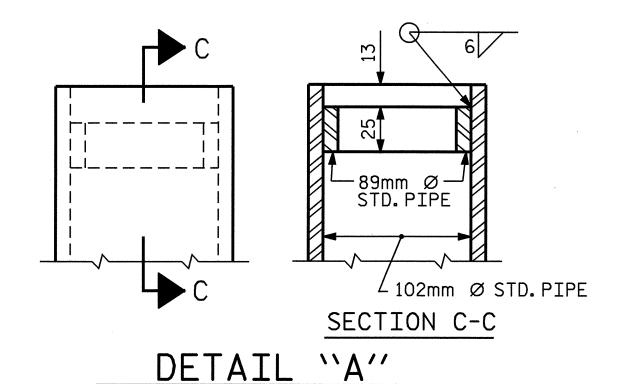
THE CLOSURE PLATE AND STANDARD PIPE FOR THE PIPE SLEEVE ASSEMBLY NEED NOT BE GALVANIZED.

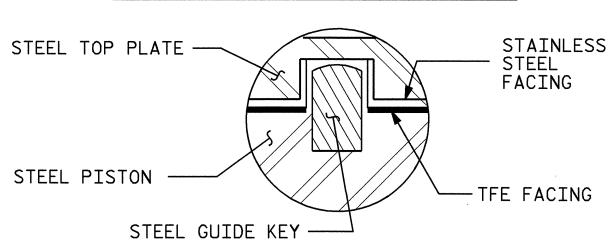
SOLE PLATES SHOULD BE WELDED TO BEAM FLANGES AND ANCHOR BOLTS SHOULD BE GROUTED BEFORE FALSEWORK IS PLACED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

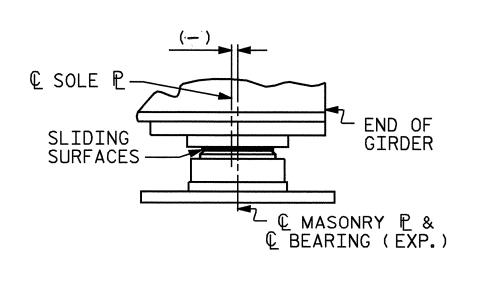
FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

THE CONTRACTOR MAY SUBSTITUTE DISC BEARINGS FOR THE POT BEARINGS SHOWN. FOR OPTIONAL DISC BEARINGS, SEE SPECIAL PROVISIONS.





GUIDE KEY DETAIL



R-513BA PROJECT NO. ___ ROBESON COUNTY STATION: 138+30.800 -L-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION
RALEIGH STANDARD

POT BEARING DETAILS (RIGHT LANE)

REVISIONS SHEET NO. 9-157 NO. BY: DATE: BY: DATE:

PB1SM.STD STR 4

ASSEMBLED BY : N. Q. TRAN CHECKED BY : T. A. WALTER	DATE : JUL.2003 DATE : 1-6-04
DRAWN BY: RWW 8/99 CHECKED BY: LES 8/99	ADDED 8/16/99 REV.10/17/00 RWW/LES REV.7/10/01 LES/RWW

MASONRY PLATE DETAILS

524

PLAN

M1 (8 REQ'D.)

€ MASONRY P

^{*}CORRECTION FOR END ROTATION DUE TO WEIGHT OF SLAB AND COMPOSITE DEAD LOAD.