

NOTES

ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 345W STEEL AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-7 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

ALL DIMENSIONS SHOWN ARE HORIZONTAL OR VERTICAL, UNLESS OTHERWISE NOTED.

ALL FIELD CONNECTIONS TO BE 22.23mm DIA. HIGH STRENGTH BOLTS UNLESS OTHERWISE NOTED.

BEARING STIFFENERS ARE TO BE PLACED NORMAL TO THE WEB OF THE GIRDER AND SHALL BE PLUMB.

TENSION ON THE AASHTO M164 BOLTS SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH ARTICLE 440-10 OF THE STANDARD SPECIFICATIONS.

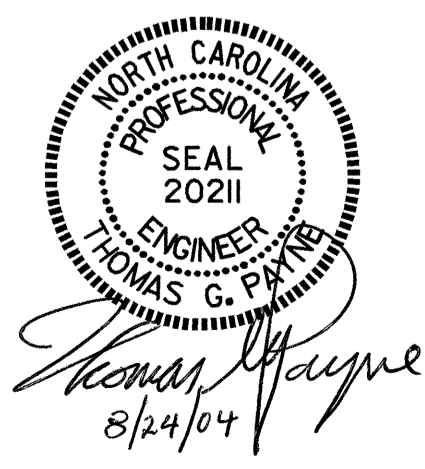
STUDS ON GIRDERS MAY BE SHIFTED UP TO 25mm IF NECESSARY TO CLEAR FLANGE SPLICE WELD.

SHOP SPLICES ARE PERMITTED TO LIMIT THE MAXIMUM REQUIRED FLANGE PIECE LENGTHS TO 18 METERS AND WEB PIECE LENGTHS TO 14 METERS. PERMITTED FLANGE AND WEB SHOP SPLICES SHALL NOT BE LOCATED WITHIN 4.5 METERS OF MAXIMUM DEAD LOAD DEFLECTION (NOR WITHIN 4.5 METERS OF INTERMEDIATE BEARINGS OF CONTINUOUS UNITS). KEEP 600mm MINIMUM BETWEEN WEB AND FLANGE SHOP SPLICES. KEEP 150mm MINIMUM BETWEEN CONNECTOR PLATE OR TRANSVERSE STIFFENER WELDS AND WEB OR FLANGE SHOP SPLICES.

END OF THE CONTINUOUS PLATE GIRDERS SHALL BE IN A PLUMB POSITION AFTER THE TOTAL DEAD LOAD DEFLECTION HAS OCCURED. SHOP PLANS SHALL BE PREPARED ACCORDINGLY.

DRAWN BY : M. J. OSTRISHKO DATE : 4-2-01
 CHECKED BY : E. G. ALLEN DATE : 4-20-01

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PROJECT NO. R-2206B
 LINCOLN COUNTY
 STATION: 123+38.105 -L-

SHEET 1 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUPERSTRUCTURE
 STRUCTURAL STEEL
 DETAILS
 (RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			86
2			4			

STR. #2