



NOTES :

ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 50W AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-7 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

ALL DIMENSIONS SHOWN ARE HORIZONTAL OR VERTICAL, UNLESS OTHERWISE NOTED.

ALL FIELD CONNECTIONS TO BE $\frac{7}{8}$ " DIA. HIGH STRENGTH BOLTS UNLESS OTHERWISE NOTED.

BEARING STIFFENERS ARE TO BE PLACED NORMAL TO THE WEB OF THE GIRDER AND SHALL BE PLUMB.

A CHARPY V-NOTCH TEST IS REQUIRED FOR GIRDER MEMBERS AS INDICATED ON THE PLANS.

SHOP SPLICES ARE PERMITTED TO LIMIT THE MAXIMUM REQUIRED FLANGE PIECE LENGTHS TO 60 FEET AND WEB PIECE LENGTHS TO 45 FEET. PERMITTED FLANGE AND WEB SHOP SPLICES SHALL NOT BE LOCATED WITHIN 15 FEET OF MAXIMUM DEAD LOAD DEFLECTION (NOR WITHIN 15 FEET OF INTERMEDIATE BEARINGS OF CONTINUOUS UNITS). KEEP 2 FEET MINIMUM BETWEEN WEB AND FLANGE SHOP SPLICES. KEEP 6" MINIMUM BETWEEN CONNECTOR PLATE OR TRANSVERSE STIFFENER WELDS AND WEB OR FLANGE SHOP SPLICES.

STUDS ON GIRDERS MAY BE SHIFTED UP TO 1" IF NECESSARY TO CLEAR FLANGE SPLICE WELD.

END OF BEAMS AND GIRDERS SHALL BE PLUMB.

TENSION ON THE AASHTO M164 BOLTS SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH ARTICLE 440-10 OF THE STANDARD SPECIFICATIONS.

BOLTED FIELD SPLICE DETAILS

(BOLTED FIELD SPLICE #1 SHOWN; BOLTED FIELD SPLICE #2 SIMILAR)

** NOTE: SHEAR STUDS ARE TO BE SHOP WELDED ON TOP OF PLATE BEFORE FIELD ASSEMBLY

PROJECT NO. R-2417BB
LEE COUNTY
 STATION: 519+42.20 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUPERSTRUCTURE STRUCTURAL STEEL DETAILS					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO. S-11
					TOTAL SHEETS 78



DRAWN BY : M. ALLEN DATE : 8/03
 CHECKED BY : B.N. GRADY DATE : 11/03