

NOTES

FOR POT BEARINGS, SEE SPECIAL PROVISIONS.

AT ALL POINTS OF SUPPORT AT BENTS 1 THRU 3, NUTS FOR ANCHOR BOLTS SHALL BE TIGHTENED FINGER TIGHT AND GIVEN AN ADDITIONAL 1/4 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

WHEN WELDING THE SOLE PLATE TO THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE BEARING DOES NOT EXCEED 121°C. TEMPERATURES ABOVE THIS MAY DAMAGE THE TFE OR ELASTOMER.

AFTER BEARING ASSEMBLY IS IN PLACE AND ANCHOR BOLTS HAVE BEEN FINALLY POSITIONED. THEY SHALL BE GROUTED IN PLACE AS SHOWN.

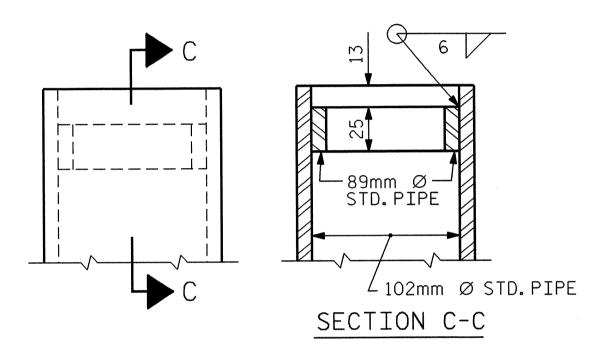
THE CLOSURE PLATE AND STANDARD PIPE FOR THE PIPE SLEEVE ASSEMBLY NEED NOT BE GALVANIZED.

SOLE PLATES SHOULD BE WELDED TO BEAM FLANGES AND ANCHOR BOLTS SHOULD BE GROUTED BEFORE FALSEWORK IS PLACED.

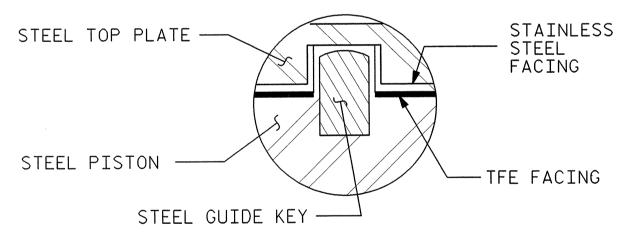
ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

FOR THERMAL SPRAYED COATING (METALLIZATION) SEE SPECIAL PROVISIONS.

THE CONTRACTOR MAY SUBSTITUTE DISC BEARINGS FOR THE POT BEARINGS SHOWN. FOR OPTIONAL DISC BEARINGS, SEE SPECIAL PROVISIONS.



DETAIL "A"



GUIDE KEY DETAIL

PROJECT NO. R-513C

ROBESON COUNTY

STATION: 277+68.339 -L-

SEAL 11259

RANDERSON

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

POT BEARING DETAILS

(RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	5-183
1			3			TOTAL SHEETS
2			4			312