NOTES

FOR POT BEARINGS, SEE SPECIAL PROVISIONS.

AT ALL POINTS OF SUPPORT AT BENT 1, NUTS FOR ANCHOR BOLTS SHALL BE TIGHTENED FINGER TIGHT AND GIVEN AN ADDITIONAL 1/4 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

WHEN WELDING THE SOLE PLATE TO THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURÉ OF THE BEARING DOES NOT EXCEED 121°C. TEMPERATURES ABOVE THIS MAY DAMAGE THE TFE OR ELASTOMER.

SOLE PLATES SHOULD BE WELDED TO BEAM FLANGES AND ANCHOR BOLTS SHOULD BE GROUTED BEFORE FALSEWORK IS PLACED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

THE CONTRACTOR MAY SUBSTITUTE DISC BEARINGS FOR THE POT BEARINGS SHOWN. FOR OPTIONAL DISC BEARINGS, SEE SPECIAL PROVISIONS.

__TFE DISC OR OTHER APPROVED LUBRICANT — € GIRDER STEEL SOLE PLATE ─ STEEL PISTON CYLINDER - BRASS SEALING RING BRIDGE SEAT --STEEL MASONRY PLATE (M1) ELASTOMER-38.10mm Ø ANCHOR BOL PREFORMED BEARING PAD SECTION A-A

PB1, FIXED

PB1 (6 REQUIRED)

CUT-AWAY PLAN

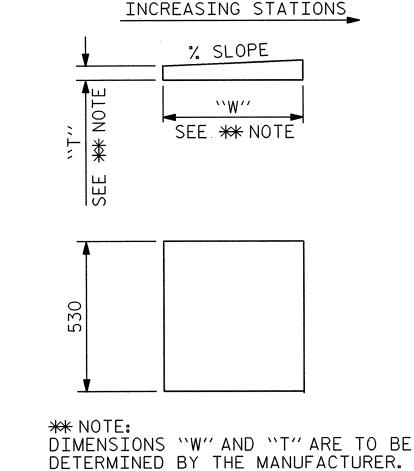
← Q GIRDER

MASONRY PLATE

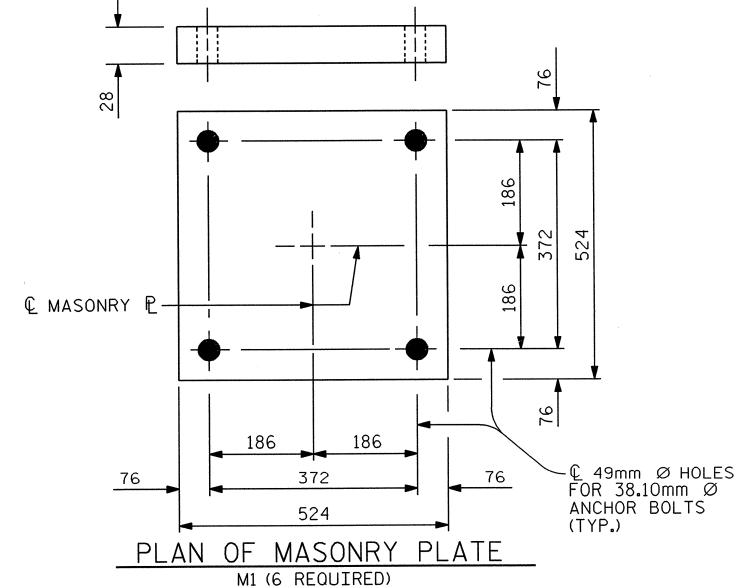
SOLE PLATE -

PISTON .

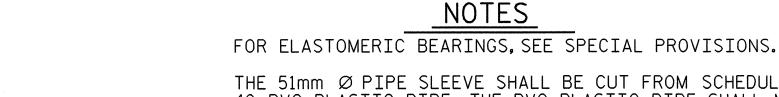
CYLINDER



SOLE PLATE DETAILS



	·	TABLE	FOF	R L(DADS	
BE	ARING	LOCATION	VERT DEAD	ICAL L LIVE	OAD (KN) TOTAL	LATERAL LOAD (kN)
PB1	(FIXED)	BENT 1	1072	415	1487	215



- 100mm

44.45mm Ø

× 630mm

ANCHOR BOLTS

THREAD

51mm Ø PIPE SLEEVE EXTENDING 3mm ABOVE SOLE P WITH STANDARD

WASHER (TYP.) -

THE 51mm Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

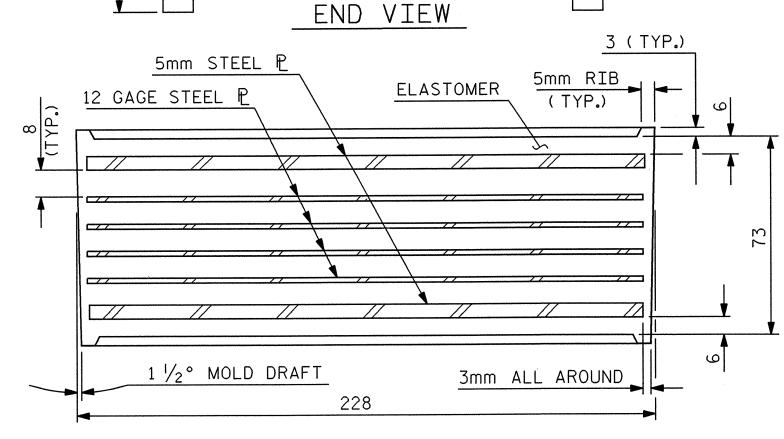
THE PAYMENT FOR THE PIPE SLEEVES SHALL BE INCLUDED IN THE SEVERAL PAY ITEMS.

FOR AASHTO M270 GRADE 345W STRUCTÜRAL STEEL, SOLE PLATE SHALL BE AASHTO M270 GRADE 345W AND SHALL NOT BE GALVANIZED, ANCHOR BOLTS AND NUTS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291M-12 OR AASHTO M292M-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293M. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

WHEN FIELD WELDING THE SOLE PLATE TO THE GIRDER FLANGE, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 149°C. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.



EXPANSION

€ GIRDER —

BRIDGE

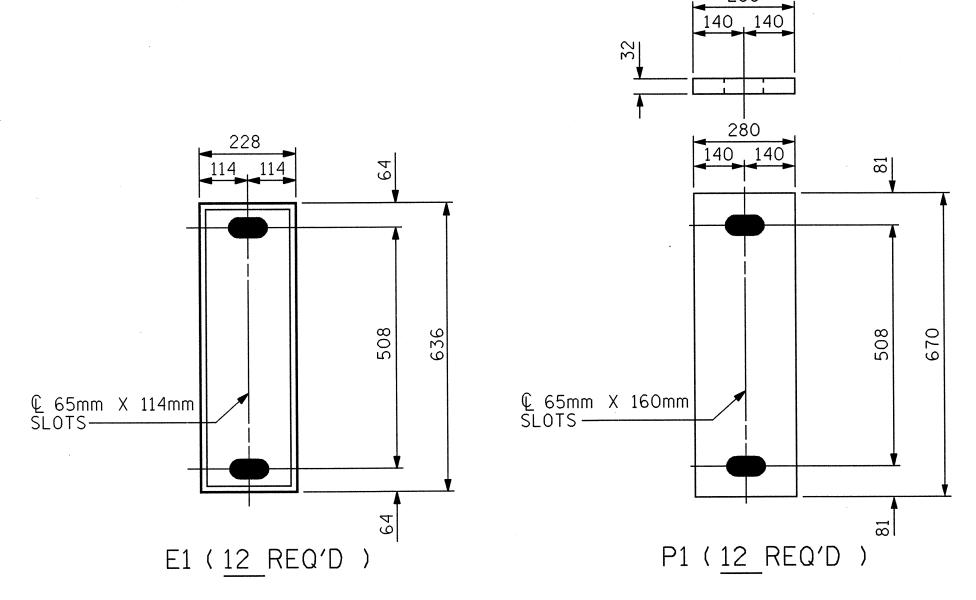
SEAT

380mm

SWEDGE -

(TYP.)

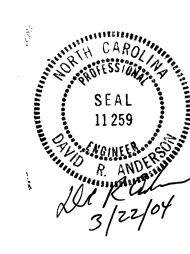
TYPICAL SECTION OF ELASTOMERIC BEARINGS



PLAN OF ELASTOMERIC BEARING (TYPE III)

PLAN OF SOLE PLATE

-LOAD RA	ATINGS-
	MAX. D.L.+ L.L
TYPE III	674 KN
TYPE III	



PROJECT NO. R-513C ROBESON _ COUNTY STATION: 256+58.326 -L-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

SUPERSTRUCTURE BEARING DETAILS

	SHEET NO.				
BY:	DATE:	NO.	BY:	DATE:	5-71
		3			TOTAL SHEETS
		4			312

_ DATE : 7/12/00 _ DATE : 10/11/02 DRAWN BY : T.A. WALTER CHECKED BY : N.O. TRAN