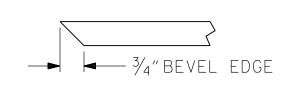


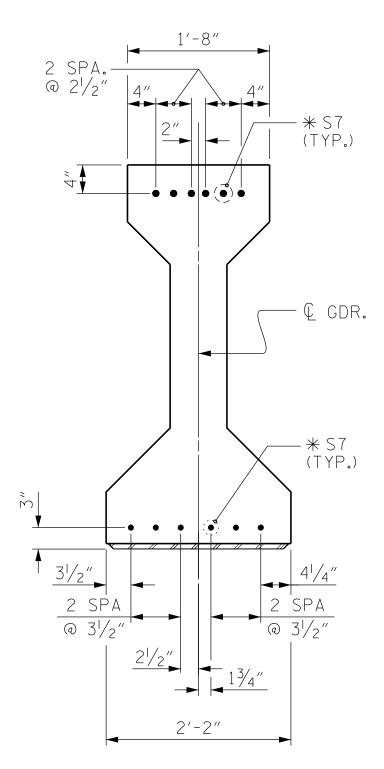
## EMBEDDED PLATE "B-1" DETAILS FOR AASHTO TYPE IV GIRDER

(2 REQ'D PER GIRDER)



SECTION "F"

(SEE NOTES)



AT INTEGRAL END BENTS

DETAIL "A"

(FOR AASHTO TYPE IV GIRDERS)

## ASSEMBLED BY: J. WEIGER DATE: 06-2023 CHECKED BY: J. LOFTUS DATE: 07-2023 DRAWN BY: ELR 11/91 REV. 2/15 MAA/TMG

CHECKED BY: GRP 11/91

REV. 12/17 REV. 10/23 MAA/THC

BNB/AKP



NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO BOTH SIDES AND BOTTOM OF END 2 FEET OF GIRDER AND END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2"BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6500 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4"AND THE PORTION WITHIN THE LINK SLAB AREA, SHALL BE RAKED TO A DEPTH OF 1/4".

THE TOP OF GIRDER IN THE REGION OF THE LINK SLAB SHALL BE SMOOTH (NOT RAKEN) AND FREE OF STIRRUPS/STUDS, ANCHOR STUDS, DECK FORMWORK ATTACHMENTS, AND OVERHANG FALSEWORK/FORMWORK ATTACHMENTS.

THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.

PROJECT NO. BR-0069

\_\_\_CASWELL COUNTY

STATION: 20+18.00 -L-

SHEET 4 OF 5

DEPARTMENT OF TRANSPORTATION

STANDARD

PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS



DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED