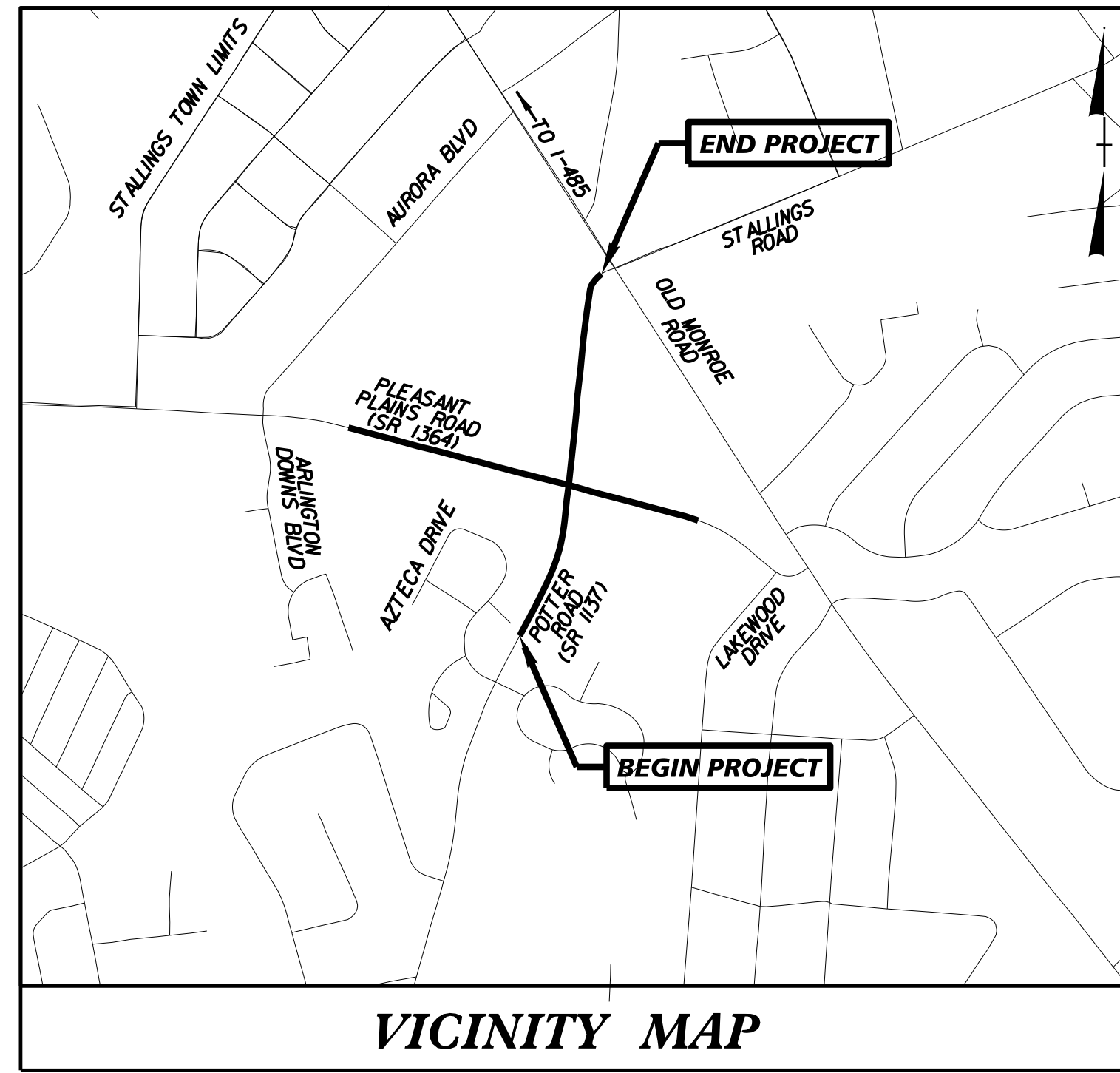


**Project: U-5112**

STATE OF NORTH CAROLINA  
**UNION COUNTY**

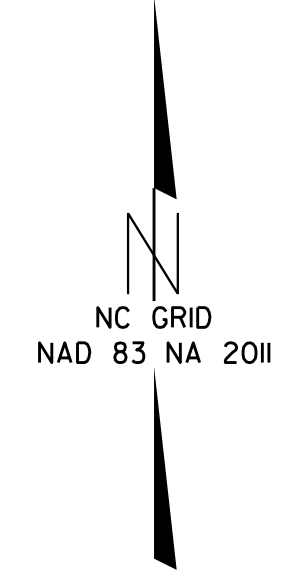
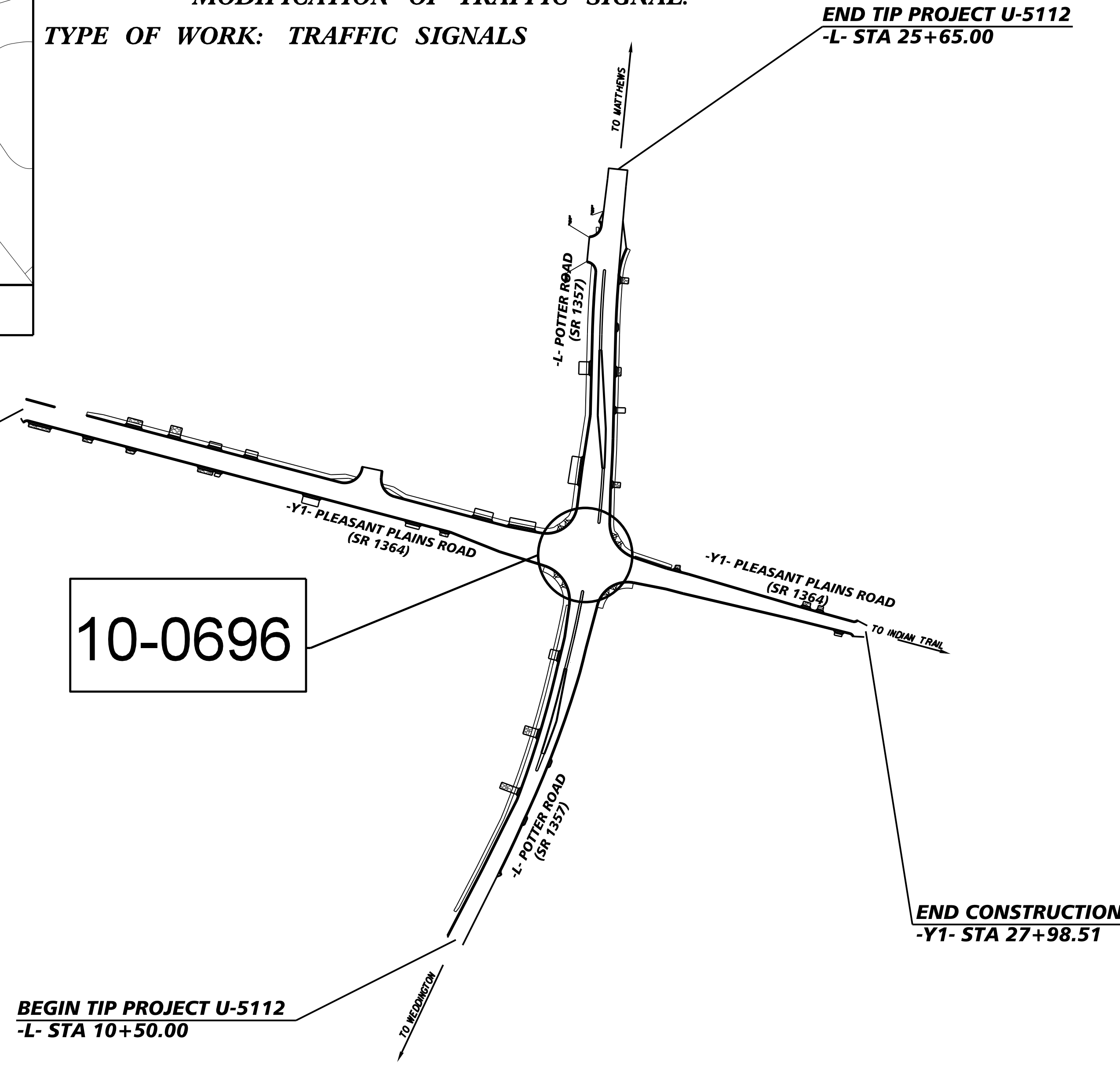
**LOCATION: SR 1364 (PLEASANT PLAINS ROAD) AT SR 1357 (POTTERS ROAD) IN STALLINGS.**  
**CONSTRUCT INTERSECTION IMPROVEMENTS INCLUDING LEFT TURN LANES AND MODIFICATION OF TRAFFIC SIGNAL.**

**TYPE OF WORK: TRAFFIC SIGNALS**



**VICINITY MAP**

*Note: Not to Scale*



Refer to "Roadway Standard Drawings NCDOT" dated January 2024 and "Standard Specifications for Roads and Structures" dated January 2024.

Sheet #	Reference #	Index of Plans	Location/Description
Sig. 1.0	-----	Title Sheet	
Sig. 2.0-2.1	10-0696T1	SR 1357 (Potter Road) at SR 1634 (Pleasant Plains Road)	
Sig. 3.0-3.1	10-0696T2	SR 1357 (Potter Road) at SR 1634 (Pleasant Plains Road)	
Sig. 4.0-4.2	10-0696T3	SR 1357 (Potter Road) at SR 1634 (Pleasant Plains Road)	
Sig. 5.0-5.2	10-0696	SR 1357 (Potter Road) at SR 1634 (Pleasant Plains Road)	
Sig. 6.0-6.1	10-0696	SR 1357 (Potter Road) at SR 1634 (Pleasant Plains Road) Metal Pole Loading Diagram	
M1-9	-----	Standard Metal Pole Details	

**TRANSPORTATION SYSTEMS  
MANAGEMENT & OPERATIONS**

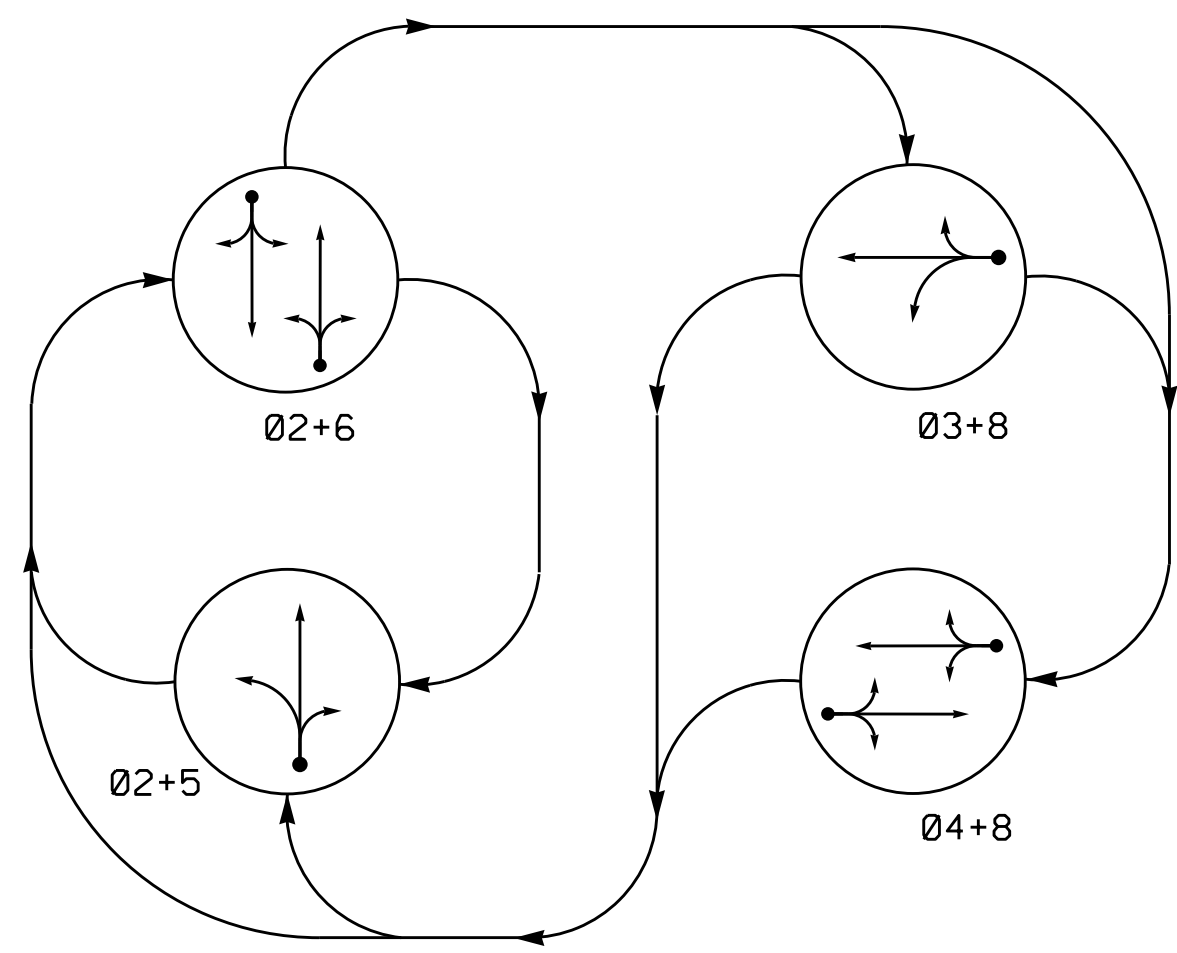
Contacts:

**R. Nicholas Zinser, PE - Western Region Signals Engineer**  
**Keith M. Mims - Signal Equipment Design Engineer**

Prepared in the Office of:  
DIVISION OF HIGHWAYS  
TRANSPORTATION MOBILITY & SAFETY DIVISION

C:\PFS\2024\14\23\SIGNALS\SIGNAL Design Section\Western Region\Div-10\U-5112\2023-12\10-0696\U-5112-sig-1.tsh.dgn

**PHASING DIAGRAM**



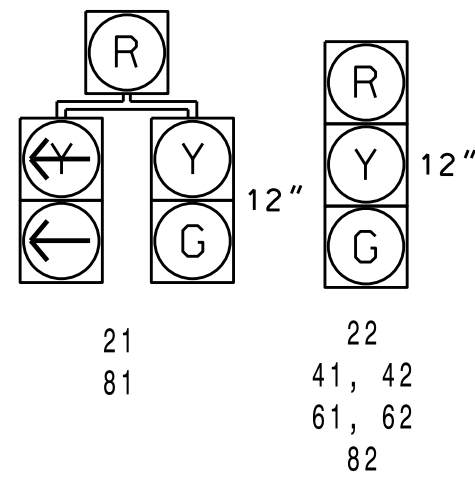
**PHASING DIAGRAM DETECTION LEGEND**

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

SIGNAL FACE	PHASE				
	02+5	02+6	03+8	04+8	F L H S H
21	G	R	G	R	Y
22	G	G	R	R	Y
41, 42	R	R	R	G	R
61, 62	R	G	R	R	Y
81	R	R	G	G	R
82	R	R	G	G	R

**SIGNAL FACE I.D.**

All Heads L.E.D.

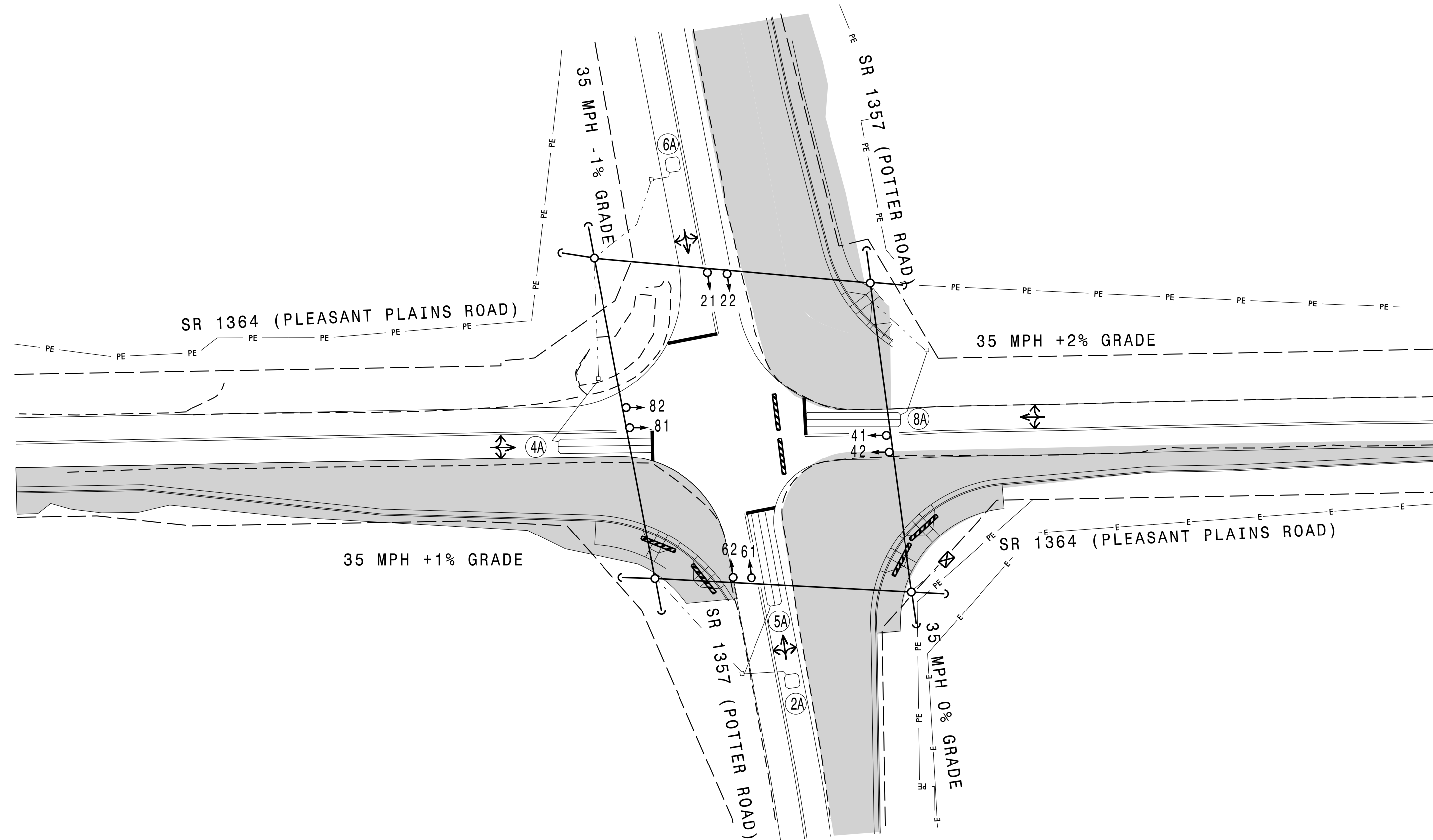


LOOP	DETECTOR				PROGRAMMING						
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL DELAY DURING GREEN	NEW CARD
2A	6X6	70	3	X	2	-	-	X	-	X	-
4A	6X40	0	2-4-2	X	4	3.0	-	X	-	X	-
5A	6X40	0	2-4-2	X	5	15.0	-	X	-	X	-
6A	6X6	70	4	X	6	-	-	X	-	X	-
8A	6X40	0	2-4-2	X	3	15.0	-	X	-	X	-
					8	5.0	-	X	-	X	-

2 Phase Fully Actuated (Isolated)

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2024 and "Standard Specifications for Roads and Structures" dated January 2024.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Enable Backup Prevent to allow the controller to clear from phase 2+6 to 2+5 by progressing through and all red display.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.



**LEGEND**

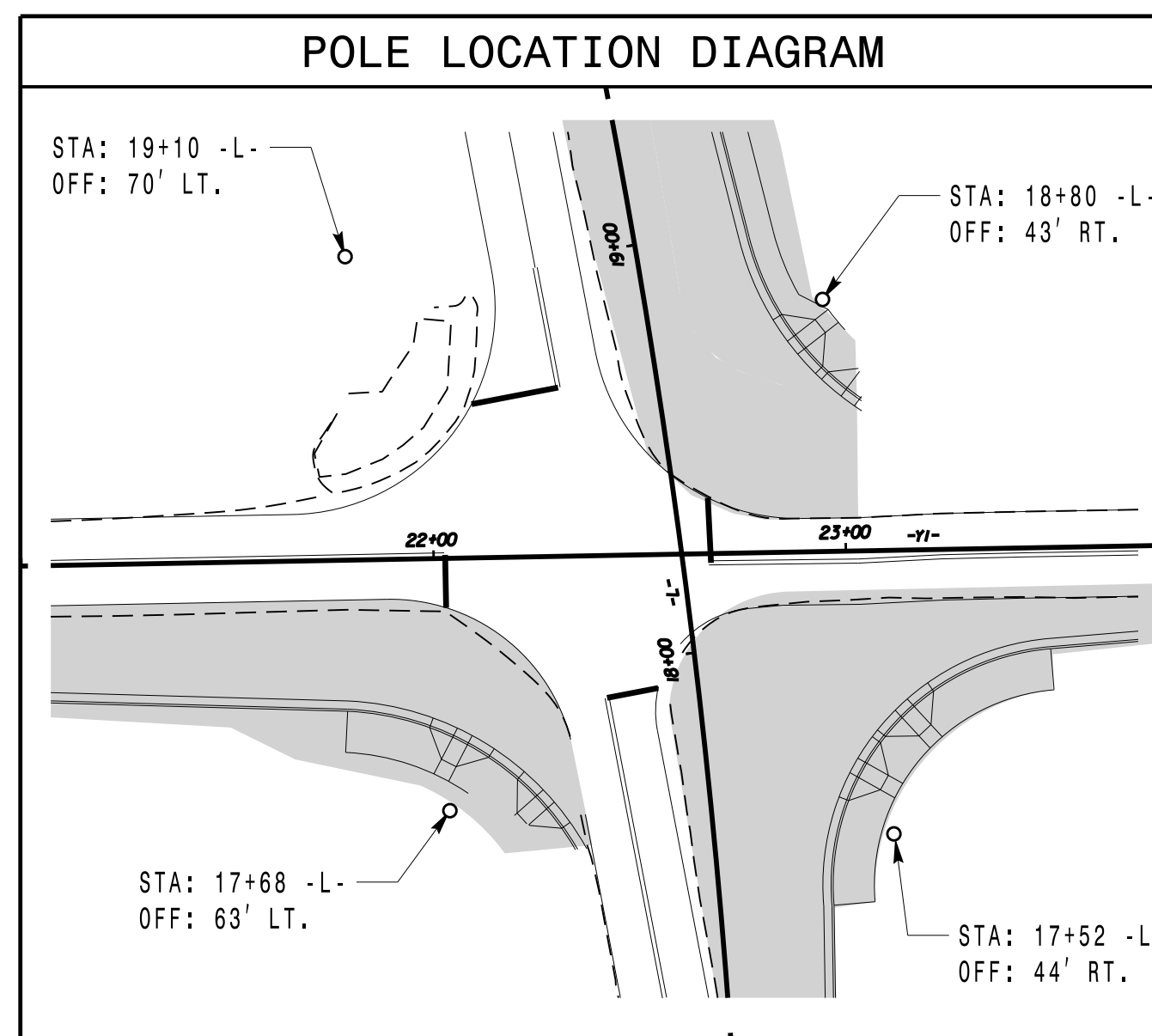
- | PROPOSED | EXISTING |
|----------|----------|
|          |          |
|          | N/A      |
|          |          |
|          |          |
|          |          |
|          |          |
|          |          |
|          |          |
|          |          |
|          |          |
| N/A      |          |
|          |          |
|          |          |
|          |          |
|          |          |

**MAXTIME TIMING CHART**

FEATURE	PHASE					
	2	3	4	5	6	8
Walk *	-	-	-	-	-	-
Ped Clear *	-	-	-	-	-	-
Min Green	10	7	7	7	10	7
Passage *	3.0	2.0	2.0	2.0	3.0	2.0
Max 1 *	70	15	30	15	70	30
Yellow Change	3.8	3.0	3.8	3.0	3.9	3.7
Red Clear	1.0	1.4	1.0	1.6	1.1	1.0
Red Revert	5.0	2.0	2.0	2.0	2.0	2.0
Added Initial *	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-
Non Lock Detector	-	X	X	X	-	X
Vehicle Recall	MIN RECALL	-	-	-	MIN RECALL	-
Dual Entry	-	-	X	-	-	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**POLE LOCATION DIAGRAM**



This plan supersedes the plan signed and sealed on 8/11/23.

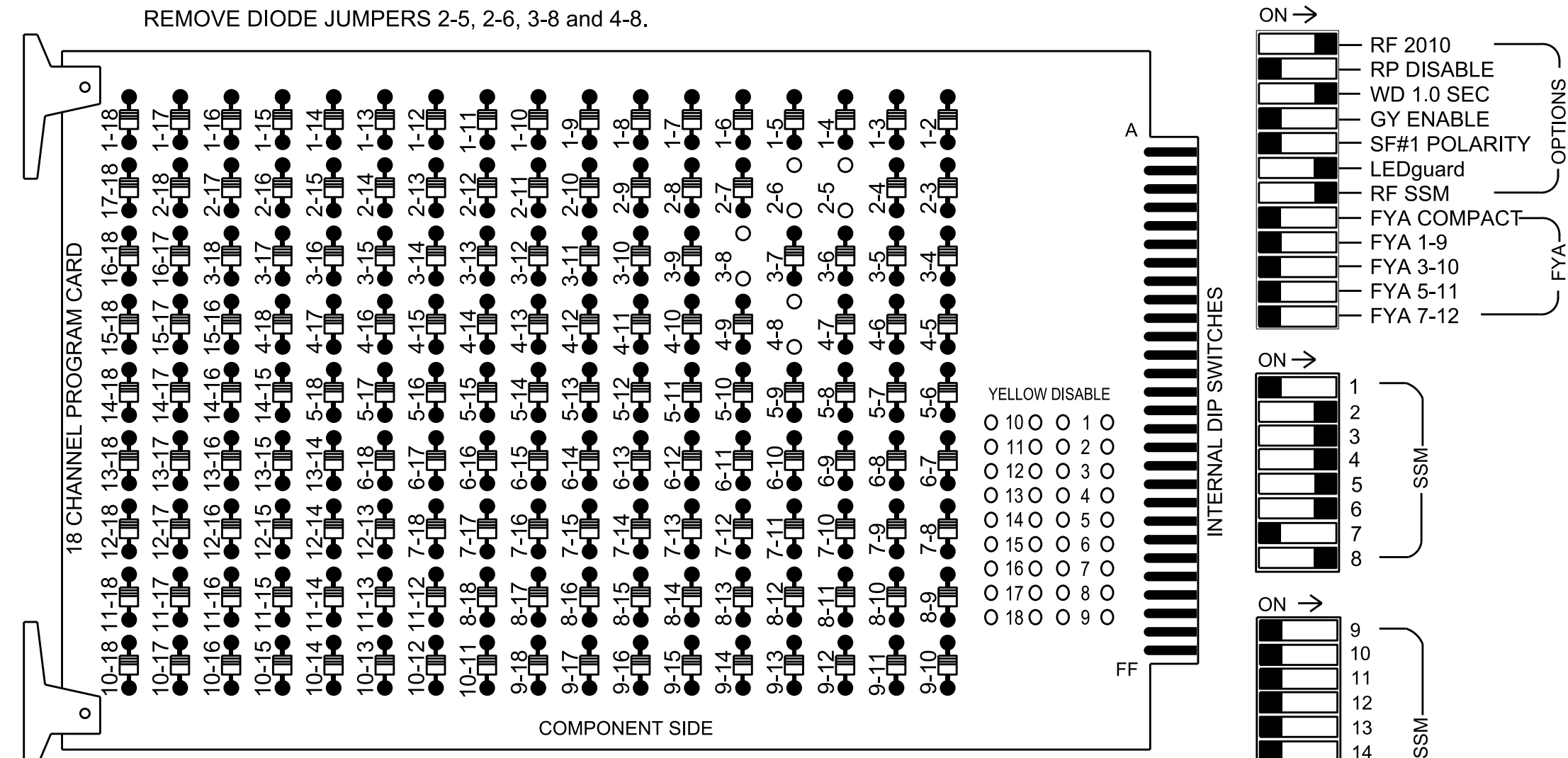
Signal Upgrade - Temporary Design 1  
TMP Phase 1

	<p>SR 1357 (Potter Road) AT SR 1364 (Pleasant Plains Road)</p>		
	<p>Division 10 Union County Stallings</p>		
<p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p>PREPARED BY: T.A. Kenion</p>	<p>REVIEWED BY: R.N. Zinser</p>	<p>DATE: 12/05/2023</p>



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



- NOTES:**
- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
  - Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
  - Ensure that the Red Enable is active at all times during normal operation.
  - Integrate monitor with Ethernet network in cabinet.

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program phases 4 and 8 for Dual Entry.
- Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S2, S4, S5, S7, S8, S11  
 Phases Used.....2, 3, 4, 5, 6, 8  
 Overlap "1".....Not Used  
 Overlap "2".....Not Used  
 Overlap "3".....Not Used  
 Overlap "4".....Not Used

### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	NU	21,22	NU	81	41,42	NU	21	61,62	NU	NU	81,82	NU	NU	NU	NU	NU	NU	NU
RED		128		*	101		*	134			107							
YELLOW		129			102			135			108							
GREEN		130			103			136			109							
RED ARROW																		
YELLOW ARROW					117			132										
GREEN ARROW					118			133										

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.

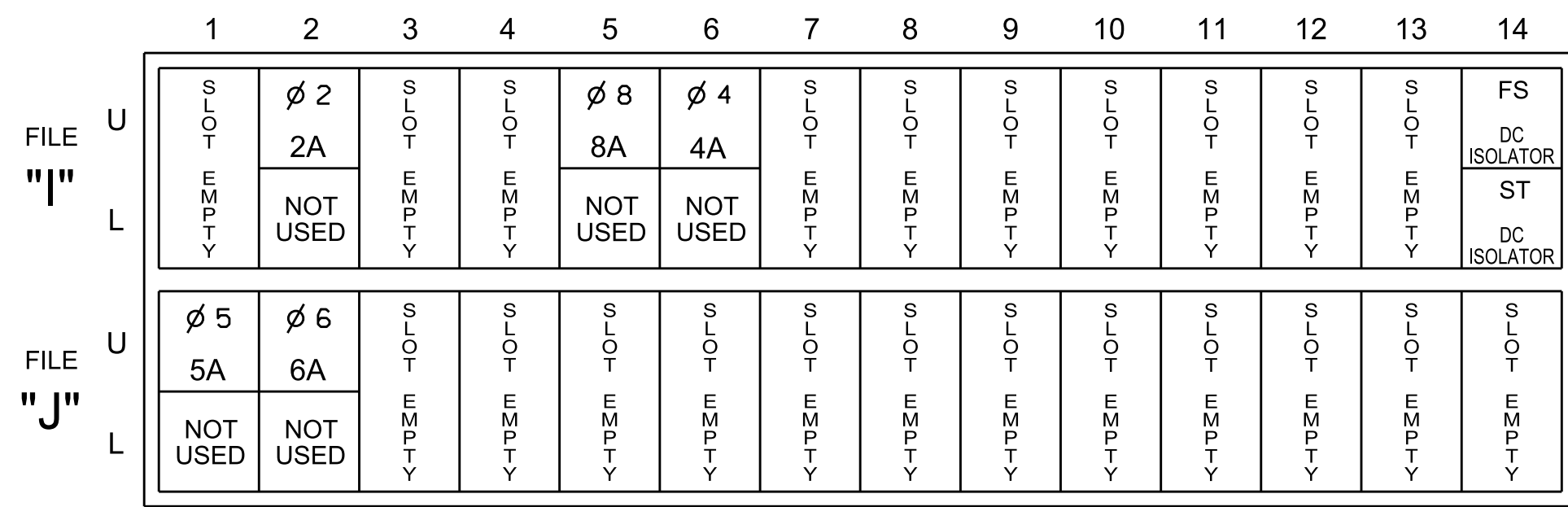
### BACKUP PREVENTION PROGRAMMING

Front Panel  
 Main Menu >Controller >Sequence & Phs Config >Backup Prevention > Backup Protection Plan

Web Interface  
 Home >Controller> Backup Prevention >Backup Protection Plan

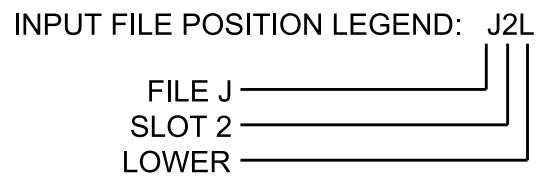
### INPUT FILE POSITION LAYOUT

(front view)



### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
2A	TB2-5,6	I2U	39	1	2	2			X		X	
4A	TB4-9,10	I6U	41	3	8	4	3.0		X		X	
5A	TB3-1,2	J1U	55	17	15	5	15.0		X		X	
6A	TB3-5,6	J2U	40	2	16	6			X		X	
8A	TB4-5,6	I5U	58	20	7	3	15.0		X		X	
				-	30	8	5.0		X		X	



This plan supersedes the plan signed and sealed on 8/11/2023.

### ALL RED BACKUP PROGRAMMING

Front Panel  
 Main Menu >Controller >Sequence & Phs Config>Backup Prevention > Backup Through Red

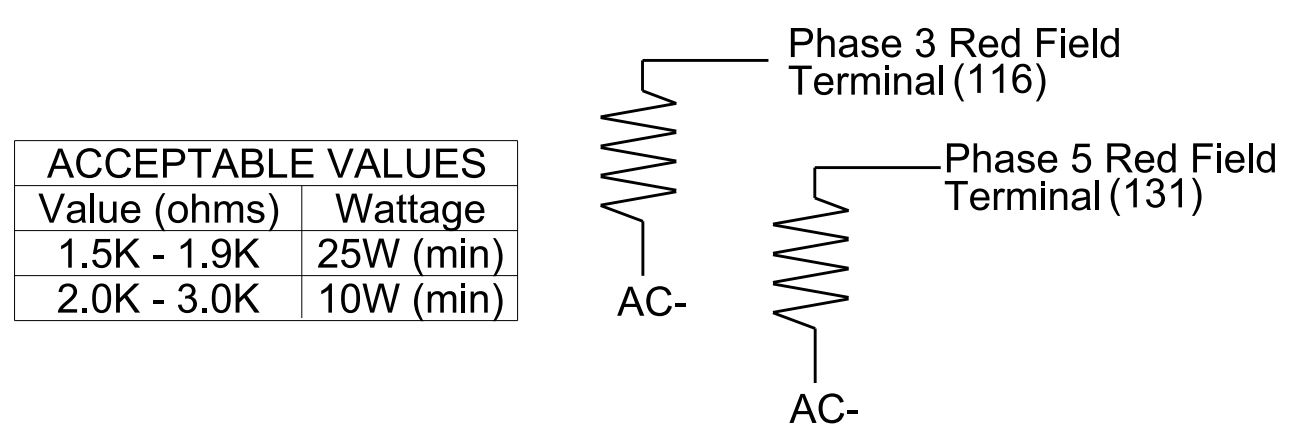
Web Interface  
 Home >Controller >Backup Prevention >Backup Calls Phase Plans > (scroll down) to Backup Through Red

Backup Through All Red

Sequence	Backup Through All Red
1	YES

### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)



Electrical Detail

Prepared in the Offices of:  
 Transportation Mobility and Safety Division  
 NORTH CAROLINA DEPARTMENT OF TRANSPORTATION  
 Signal Management Section

750 N. Greenfield Pkwy, Garner, NC 27529

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 10-0696T1  
 DESIGNED: December 2023  
 SEALED: 12/05/2023  
 REVISED: N/A

SR 1357 (Potter Road) at SR 1364 (Pleasant Plains Road)

Division 10 Union County Stallings

PLAN DATE: December 2023 REVIEWED BY:  
 PREPARED BY: Sarah Kirkpatrick REVIEWED BY:

REVISIONS INIT. DATE

Seal: Ryan W. Houff, Professional Engineer, No. 036833

DocuSigned by: Ryan W. Houff 12/06/2023

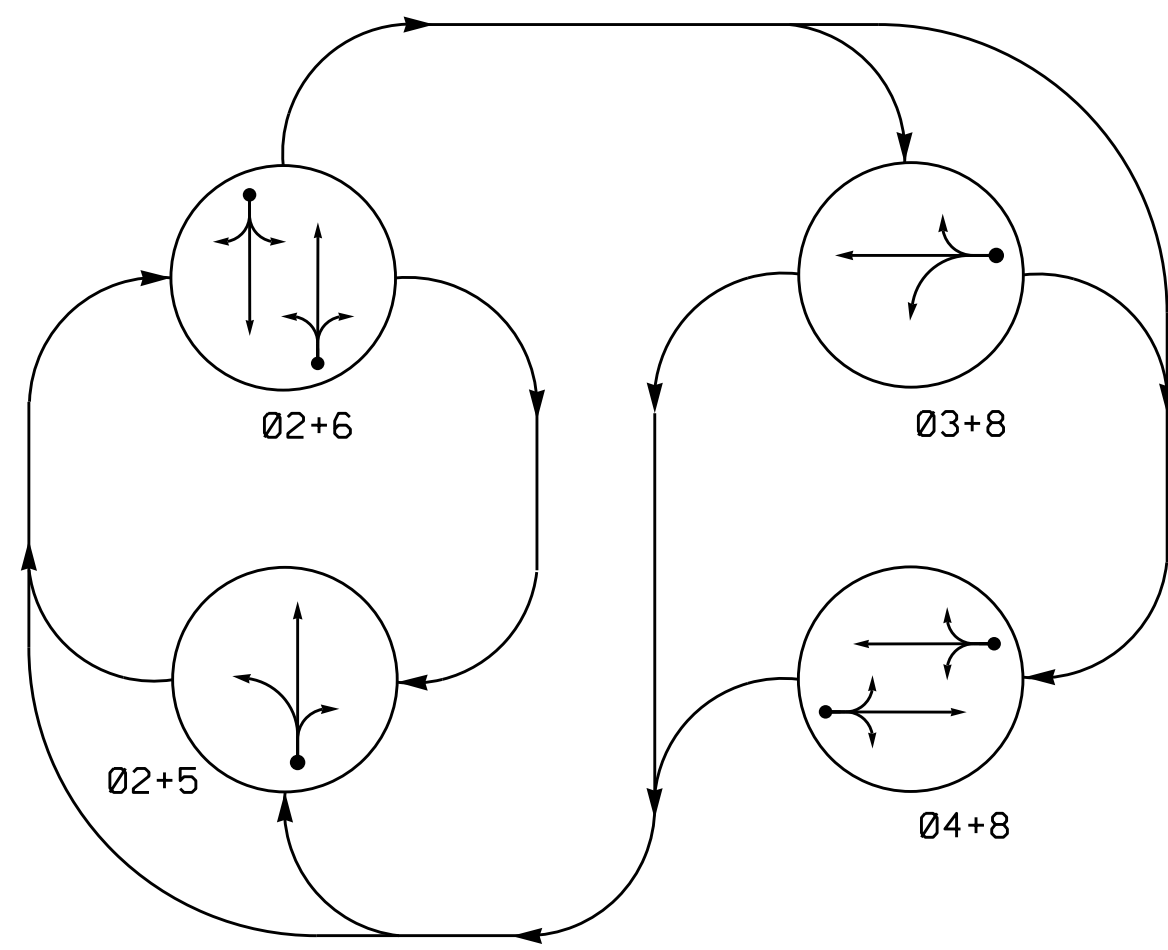
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SIG. INVENTORY NO. 10-0696T1

06-DEC-2023 09:18 S:\IT\565\KITS\Sig\10-0696T1\Mon#Projects From Signal Design\Mch1\ve Projects\Mch1\ve Projects\CKUJ-512\100696T1\_sim\elc\_20231206.dgn sgl:rs@pwr.com



PHASING DIAGRAM



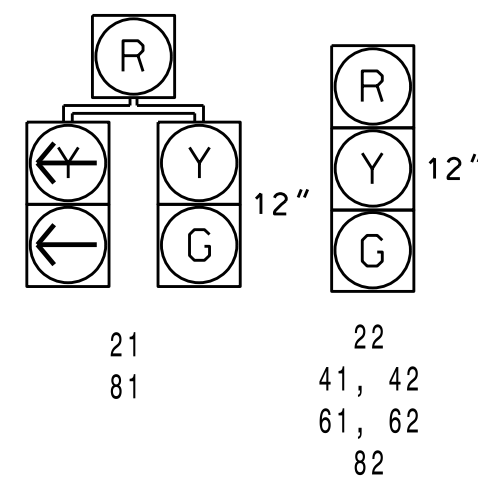
PHASING DIAGRAM DETECTION LEGEND

- → DETECTED MOVEMENT
- → UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ↔ PEDESTRIAN MOVEMENT

SIGNAL FACE	PHASE				
	02+5	02+6	03+8	04+8	FLASH
21	G	R	R	Y	
22	G	R	R	Y	
41, 42	R	R	G	R	
61, 62	R	G	R	Y	
81	R	R	G	R	
82	R	R	G	R	

SIGNAL FACE I.D.

All Heads L.E.D.

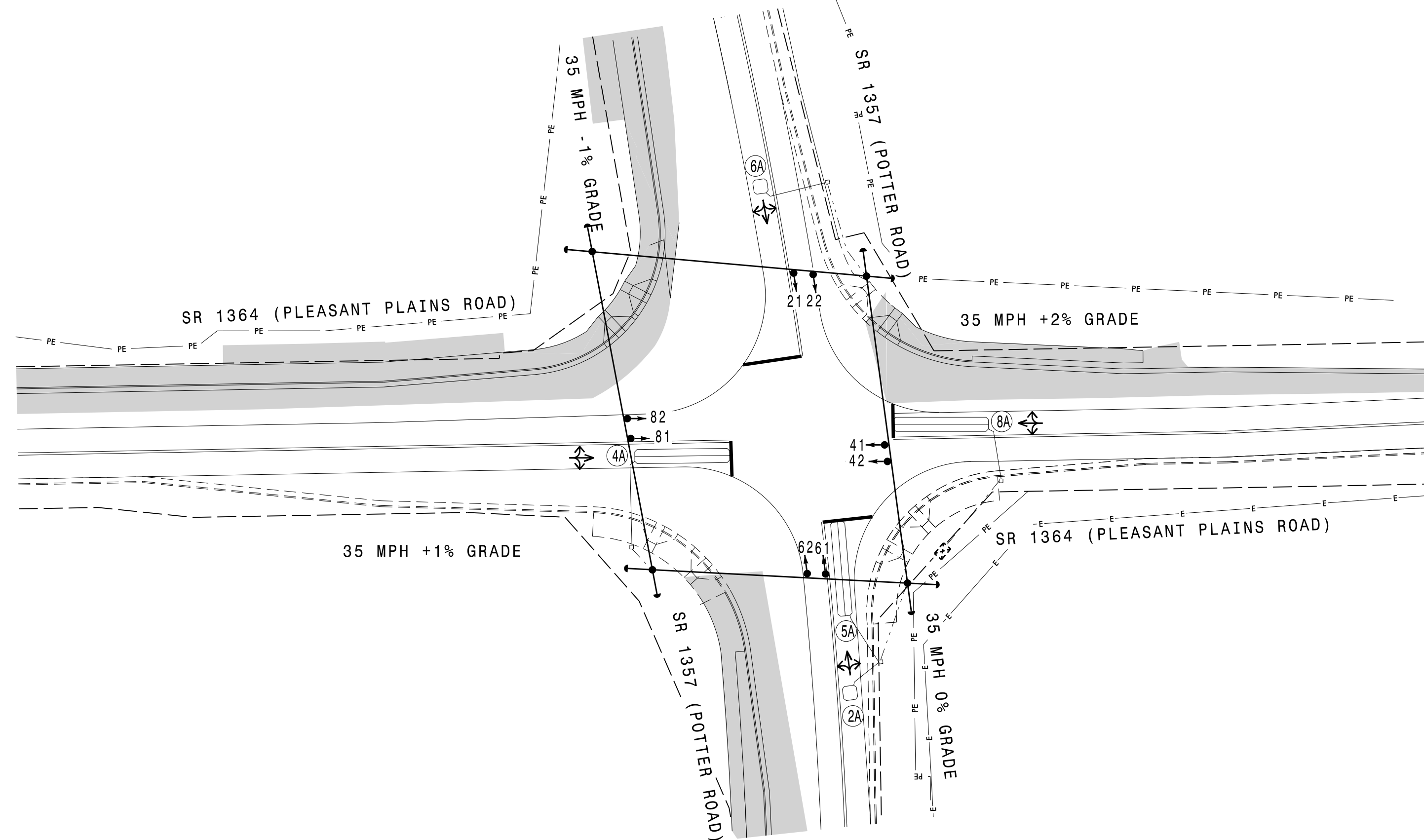


LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING						
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
2A	6X6	70	3	X	2	-	-	X	-	X	-
4A	6X40	0	2-4-2	X	4	3.0	-	X	-	X	-
5A	6X40	0	2-4-2	X	5	15.0	-	X	-	X	-
6A	6X6	70	4	X	6	-	-	X	-	X	-
8A	6X40	0	2-4-2	X	3	15.0	-	X	-	X	-
					8	3.0	-	X	-	X	-

2 Phase Fully Actuated (Isolated)

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2024 and "Standard Specifications for Roads and Structures" dated January 2024.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Enable Backup Prevent to allow the controller to clear from phase 2+6 to phase 2+5 by progressing through an all red display.
- Reposition all existing signal heads.
- Set all detector units to presence mode.



MAXTIME TIMING CHART

FEATURE	PHASE					
	2	3	4	5	6	8
Walk *	-	-	-	-	-	-
Ped Clear *	-	-	-	-	-	-
Min Green	10	7	7	7	10	7
Passage *	3.0	2.0	2.0	2.0	3.0	2.0
Max 1 *	70	15	30	15	70	30
Yellow Change	3.8	3.0	3.8	3.0	3.9	3.7
Red Clear	1.0	1.4	1.0	1.6	1.0	1.0
Red Revert	5.0	2.0	2.0	2.0	2.0	2.0
Added Initial *	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-
Non Lock Detector	-	X	X	X	-	X
Vehicle Recall	MIN RECALL	-	-	-	MIN RECALL	-
Dual Entry	-	-	X	-	-	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

LEGEND

- |   |   |
|---|---|
| ○ → PROPOSED Traffic Signal Head                            | ● → EXISTING Traffic Signal Head                            |
| ○ → PROPOSED Modified Signal Head                           | ● → EXISTING Modified Signal Head                           |
| ○ → PROPOSED Sign   | ○ → EXISTING Sign   |
| ○ → PROPOSED Pedestrian Signal Head With Push Button & Sign | ○ → EXISTING Pedestrian Signal Head With Push Button & Sign |
| ○ → PROPOSED Signal Pole with Guy                           | ○ → EXISTING Signal Pole with Guy                           |
| ○ → PROPOSED Signal Pole with Sidewalk Guy                  | ○ → EXISTING Signal Pole with Sidewalk Guy                  |
| ○ → PROPOSED Inductive Loop Detector                        | ○ → EXISTING Inductive Loop Detector                        |
| ○ → PROPOSED Controller & Cabinet                           | ○ → EXISTING Controller & Cabinet                           |
| ○ → PROPOSED Junction Box                                   | ○ → EXISTING Junction Box                                   |
| ○ → PROPOSED 2-in Underground Conduit                       | ○ → EXISTING 2-in Underground Conduit                       |
| ○ → PROPOSED Right of Way                                   | ○ → EXISTING Right of Way                                   |
| ○ → PROPOSED Permanent Easement                             | ○ → EXISTING Permanent Easement                             |
| ○ → PROPOSED Temporary Easement                             | ○ → EXISTING Temporary Easement                             |
| ○ → PROPOSED Directional Arrow                              | ○ → EXISTING Directional Arrow                              |
| ○ → PROPOSED Construction Zone                              | ○ → EXISTING Construction Zone                              |

This plan supersedes the plan signed and sealed on 8/11/23.

Signal Upgrade - Temporary Design 2  
TMP Phase 2

	SR 1357 (Potter Road) AT SR 1364 (Pleasant Plains Road)		SEAL NORTH CAROLINA PROFESSIONAL ENGINEER SEAL 043914 RICHARD N. ZINSER
	Division 10 Union County Stallings	PLAN DATE: December 2023 REVIEWED BY: R.N. Zinser	
PREPARED BY: T.A. Kenion	REVIEWED BY:	DATE:	DATE:
REVISIONS	INIT.	DATE	DATE

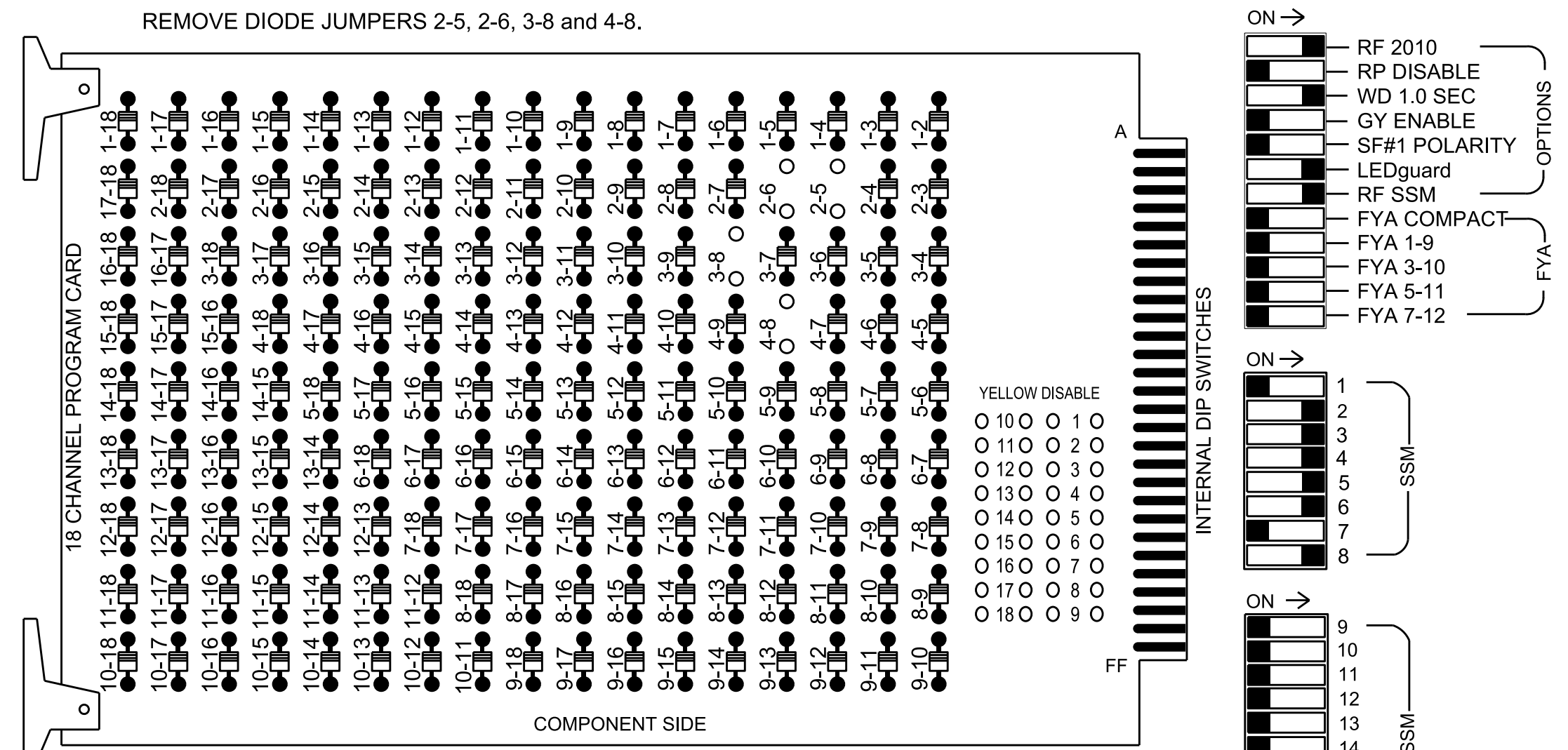
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DocuSigned by: R. Nicholas Zinser 12/05/2023  
F:\388073472248E DATE  
SIG. INVENTORY NO. 10-0696T2



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



REMOVE JUMPERS AS SHOWN

**NOTES:**

1. Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
2. Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
3. Ensure that the Red Enable is active at all times during normal operation.
4. Integrate monitor with Ethernet network in cabinet.

### NOTES

1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
2. Program phases 4 and 8 for Dual Entry.
3. Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
4. If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S2, S4, S5, S7, S8, S11  
 Phases Used.....2, 3, 4, 5, 6, 8  
 Overlap "1".....Not Used  
 Overlap "2".....Not Used  
 Overlap "3".....Not Used  
 Overlap "4".....Not Used

### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	NU	21,22	NU	81	41,42	NU	21	61,62	NU	NU	81,82	NU	NU	NU	NU	NU	NU	NU
RED		128		*	101		*	134			107							
YELLOW		129			102			135			108							
GREEN		130			103			136			109							
RED ARROW																		
YELLOW ARROW					117			132										
GREEN ARROW					118			133										

NU = Not Used

\* Denotes install load resistor. See load resistor installation detail this sheet.

### BACKUP PREVENTION PROGRAMMING

Front Panel  
 Main Menu >Controller >Sequence & Phs Config >Backup Prevention > Backup Protection Plan

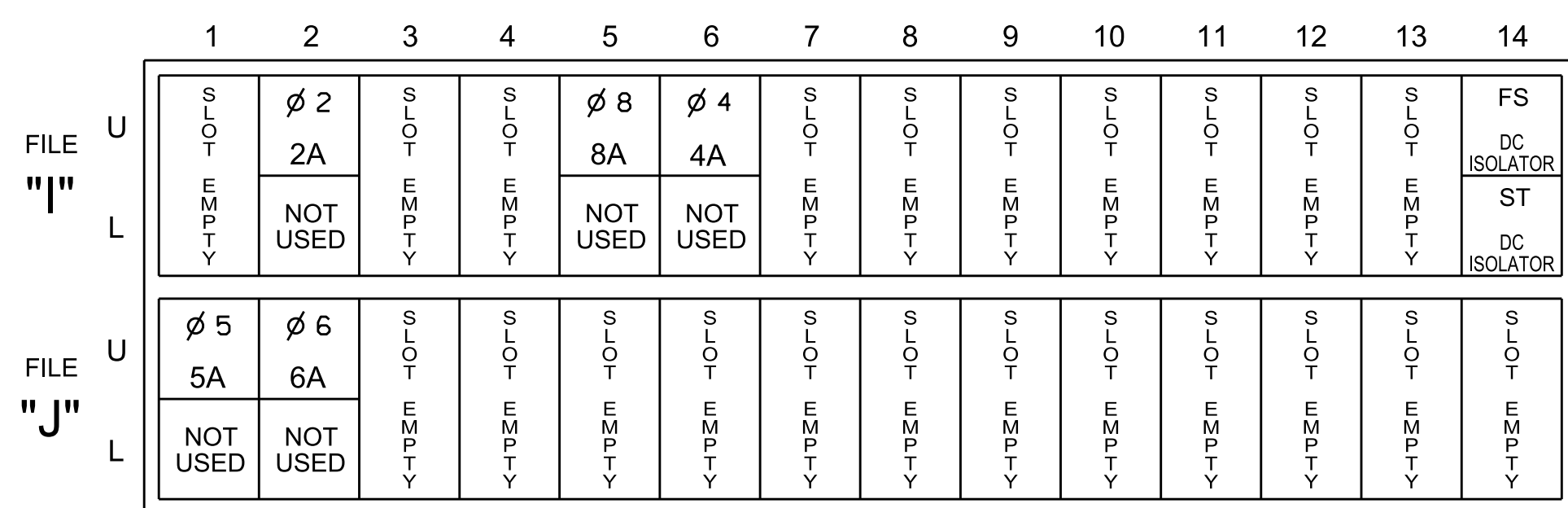
Web Interface  
 Home >Controller> Backup Prevention >Backup Protection Plan

Sequence 1

No Backup Phase	1	2	3	4	5	6	7	8
Serve Phase 1	-	-	-	-	-	-	-	-
Serve Phase 2	-	-	-	-	-	-	-	-
Serve Phase 3	-	-	-	-	-	-	-	-
Serve Phase 4	-	-	-	-	-	-	-	-
Serve Phase 5	-	-	-	-	-	-	-	-
Serve Phase 6	-	-	-	-	X	-	-	-
Serve Phase 7	-	-	-	-	-	-	-	-
Serve Phase 8	-	-	-	-	-	-	-	-

### INPUT FILE POSITION LAYOUT

(front view)



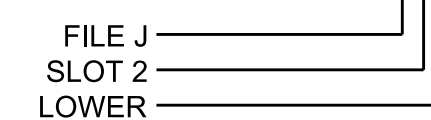
EX.: 1A, 2A, ETC. = LOOP NO.'S

FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

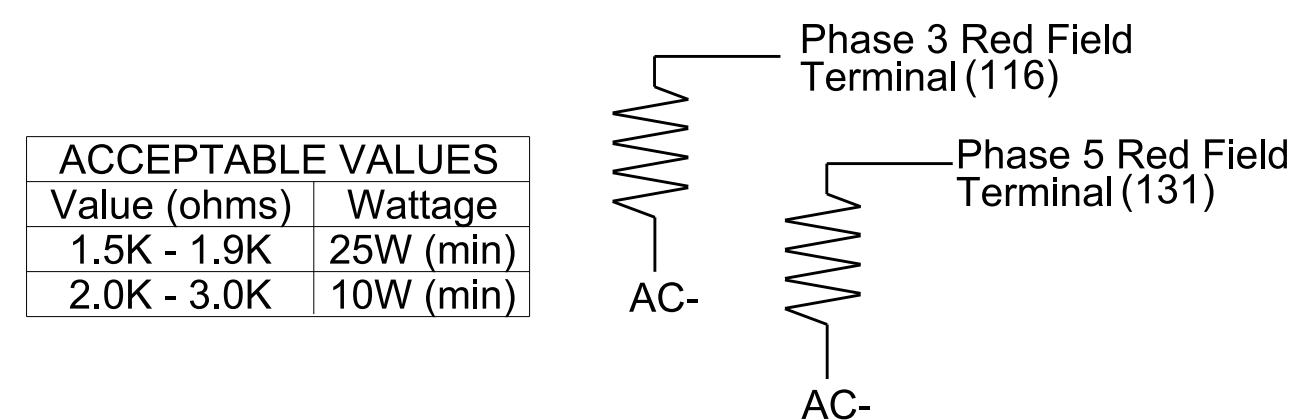
LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
2A	TB2-5,6	I2U	39	1	2	2			X		X	
4A	TB4-9,10	I6U	41	3	8	4	3.0		X		X	
5A	TB3-1,2	J1U	55	17	15	5	15.0		X		X	
6A	TB3-5,6	J2U	40	2	16	6			X		X	
8A	TB4-5,6	I5U	58	20	7	3	15.0		X		X	
				-	30	8	3.0		X		X	

INPUT FILE POSITION LEGEND: J2L



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)



### ALL RED BACKUP PROGRAMMING

Front Panel  
 Main Menu >Controller >Sequence & Phs Config>Backup Prevention > Backup Through Red

Web Interface  
 Home >Controller >Backup Prevention >Backup Calls Phase Plans > (scroll down) to Backup Through Red

Backup Through All Red

Sequence	Backup Through All Red
1	YES

This plan supersedes the plan signed and sealed on 8/11/2023.

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 10-0696T2  
 DESIGNED: December 2023  
 SEALED: 12/05/2023  
 REVISED: N/A

Electrical Detail

Electrical and Programming Details For:

Prepared in the Offices of:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529

SR 1357 (Potter Road)  
 at  
 SR 1364 (Pleasant Plains Road)

REVISIONS	INIT.	DATE

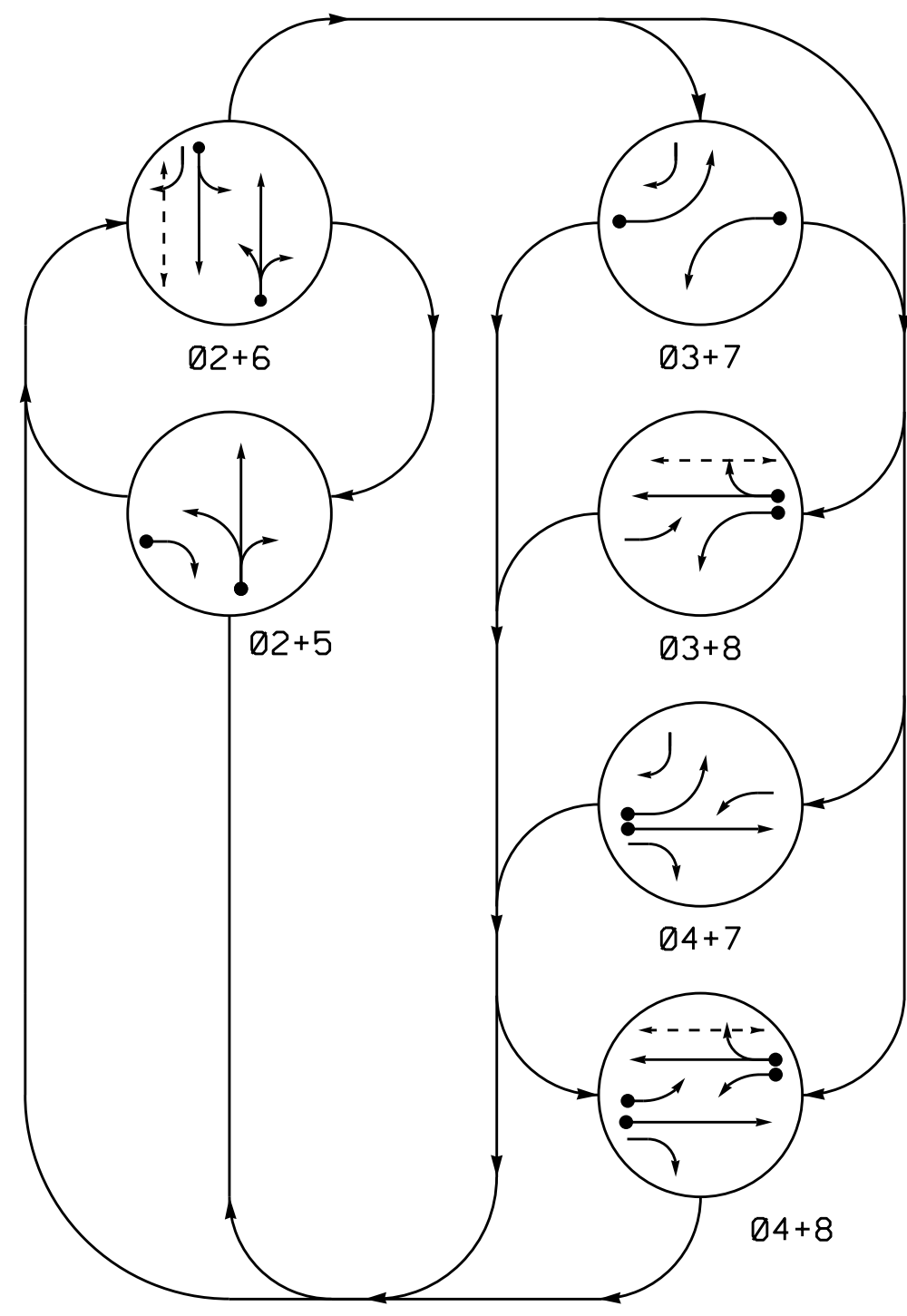
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL  
  
 Ryan W. Hough  
 12/06/2023  
 DATE

SIG. INVENTORY NO. 10-0696T2



PHASING DIAGRAM



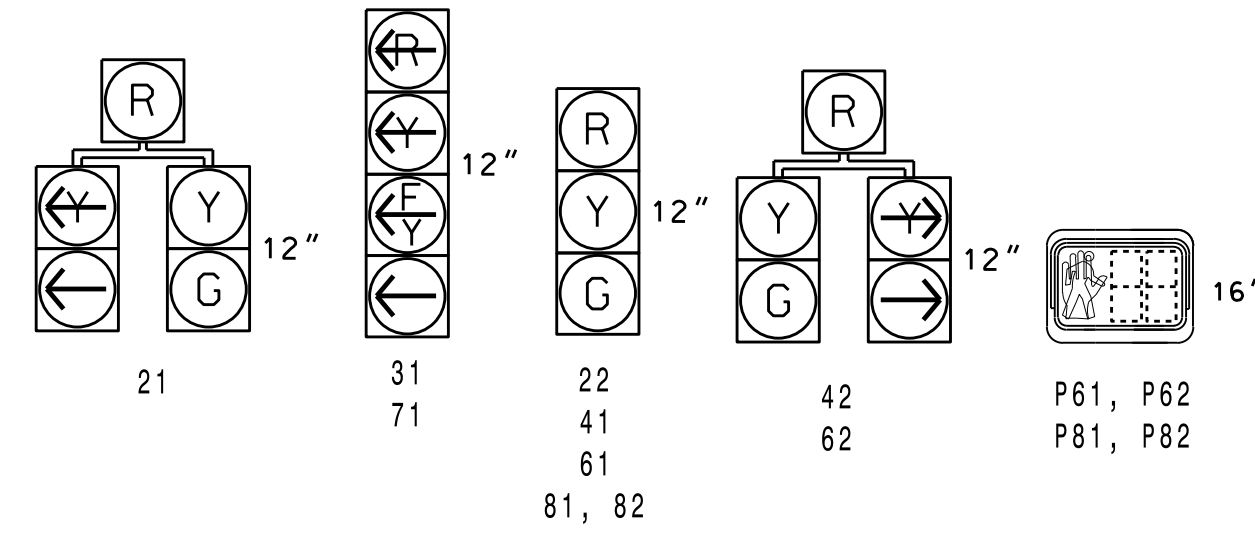
PHASING DIAGRAM DETECTION LEGEND

- ←●→ DETECTED MOVEMENT
- ←○→ UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ←- - -> PEDESTRIAN MOVEMENT

SIGNAL FACE	PHASE						FLASH
	02+5	02+6	03+7	03+8	04+7	04+8	
21	G	R	R	R	R	R	Y
22	G	G	R	R	R	R	Y
31	R	R	R	R	G	G	R
41	R	R	R	R	G	G	R
42	R	R	R	R	G	G	R
61	R	G	R	R	R	R	Y
62	R	G	R	R	R	R	Y
71	R	R	R	R	G	G	R
81, 82	R	R	R	R	G	G	R
P61, P62	DW	W	DW	DW	DW	DRK	
P81, P82	DW	DW	DW	W	DW	DRK	

SIGNAL FACE I.D.

All Heads L.E.D.



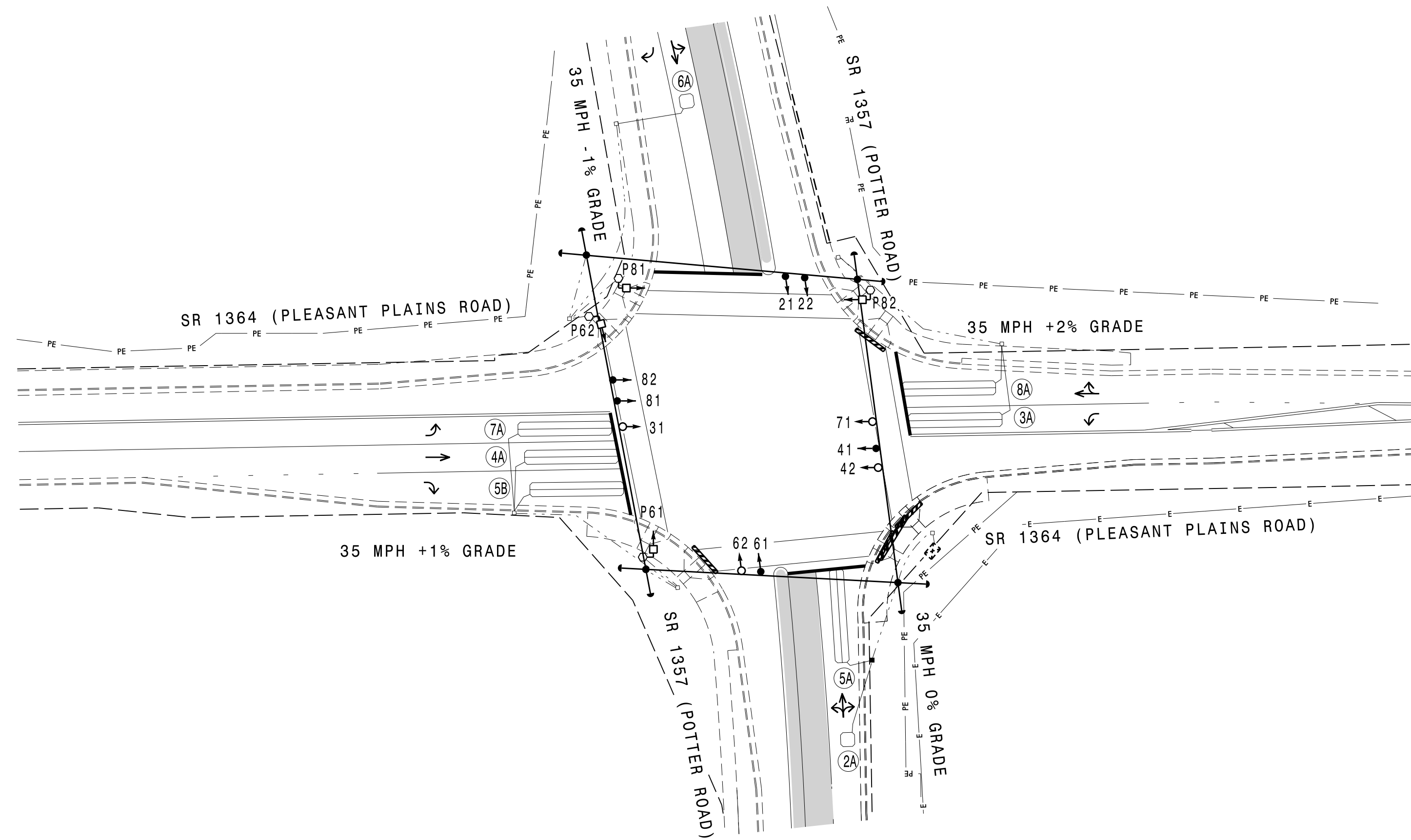
MAXTIME DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL CALL	INITIAL CALL	NEW CARD	
2A	6X6	70	3	X	2	-	-	X	-	X	-	-
3A	6X40	0	2-4-2	X	3	15.0	-	X	-	X	-	X
4A	6X40	0	2-4-2	X	4	-	-	X	-	X	-	-
5A	6X40	0	2-4-2	X	5	15.0	-	X	-	X	-	-
5B	6X40	0	2-4-2	X	5	15.0	-	X	-	X	-	X
6A	6X6	70	4	X	6	-	-	X	-	X	-	-
7A	6X40	0	2-4-2	X	7	15.0	-	X	-	X	-	X
8A	6X40	0	2-4-2	X	8	10.0	-	X	-	X	-	-

6 Phase Fully Actuated (Isolated)

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2024 and "Standard Specifications for Roads and Structures" dated January 2024.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Enable Backup Prevent to allow the controller to clear from phase 2+6 to phase 2+5 by progressing through and all red display.
- Phase 3 and/or phase 7 may be lagged.
- Set all detector units to presence mode.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.



LEGEND

- | PROPOSED   | EXISTING                        |
|--|---------------------------------|
| ○→ Traffic Signal Head                           | ●→ Traffic Signal Head          |
| ●→ Modified Signal Head                          | N/A                             |
| ⊥ Sign   | ⊥ Sign                          |
| ⊥ Pedestrian Signal Head With Push Button & Sign | ⊥ Pedestrian Signal Head        |
| □ Type II Signal Pedestal                        | ● Type II Signal Pedestal       |
| ○ Signal Pole with Guy                           | ● Signal Pole with Guy          |
| ○ Signal Pole with Sidewalk Guy                  | ● Signal Pole with Sidewalk Guy |
| ⊗ Inductive Loop Detector                        | ⊗ Inductive Loop Detector       |
| □ Controller & Cabinet                           | □ Controller & Cabinet          |
| □ Junction Box                                   | □ Junction Box                  |
| --- 2-in Underground Conduit                     | --- 2-in Underground Conduit    |
| N/A Right of Way                                 | --- Right of Way                |
| PE Permanent Easement                            | PE Permanent Easement           |
| -E- Temporary Easement                           | -E- Temporary Easement          |
| → Directional Arrow                              | → Directional Arrow             |
| ▬ Construction Zone                              | ▬ Construction Zone             |
| ▬ Barricade                                      | ▬ Barricade                     |

MAXTIME TIMING CHART

FEATURE	PHASE							
	2	3	4	5	6	7	8	
Walk *	-	-	-	-	7	-	7	
Ped Clear *	-	-	-	-	21	-	22	
Min Green	10	7	7	7	10	7	7	
Passage *	3.0	2.0	2.0	2.0	3.0	2.0	2.0	
Max 1 *	70	30	30	30	70	30	30	
Yellow Change	3.8	3.0	3.8	3.0	3.9	3.0	3.8	
Red Clear	2.7	2.9	2.3	3.5	2.4	3.1	2.3	
Red Revert	5.0	2.0	2.0	2.0	2.0	2.0	2.0	
Added Initial *	-	-	-	-	-	-	-	
Maximum Initial *	-	-	-	-	-	-	-	
Time Before Reduction *	-	-	-	-	-	-	-	
Time To Reduce *	-	-	-	-	-	-	-	
Minimum Gap	-	-	-	-	-	-	-	
Advance Walk	-	-	-	-	-	-	-	
Non Lock Detector	-	X	X	X	-	X	X	
Vehicle Recall	MIN RECALL	-	-	-	MIN RECALL	-	-	
Dual Entry	-	-	X	-	-	-	X	

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

This plan supersedes the plan signed and sealed on 8/11/23.

Signal Upgrade - Temporary Design 3  
TMP Phase 3 and Phase 3a

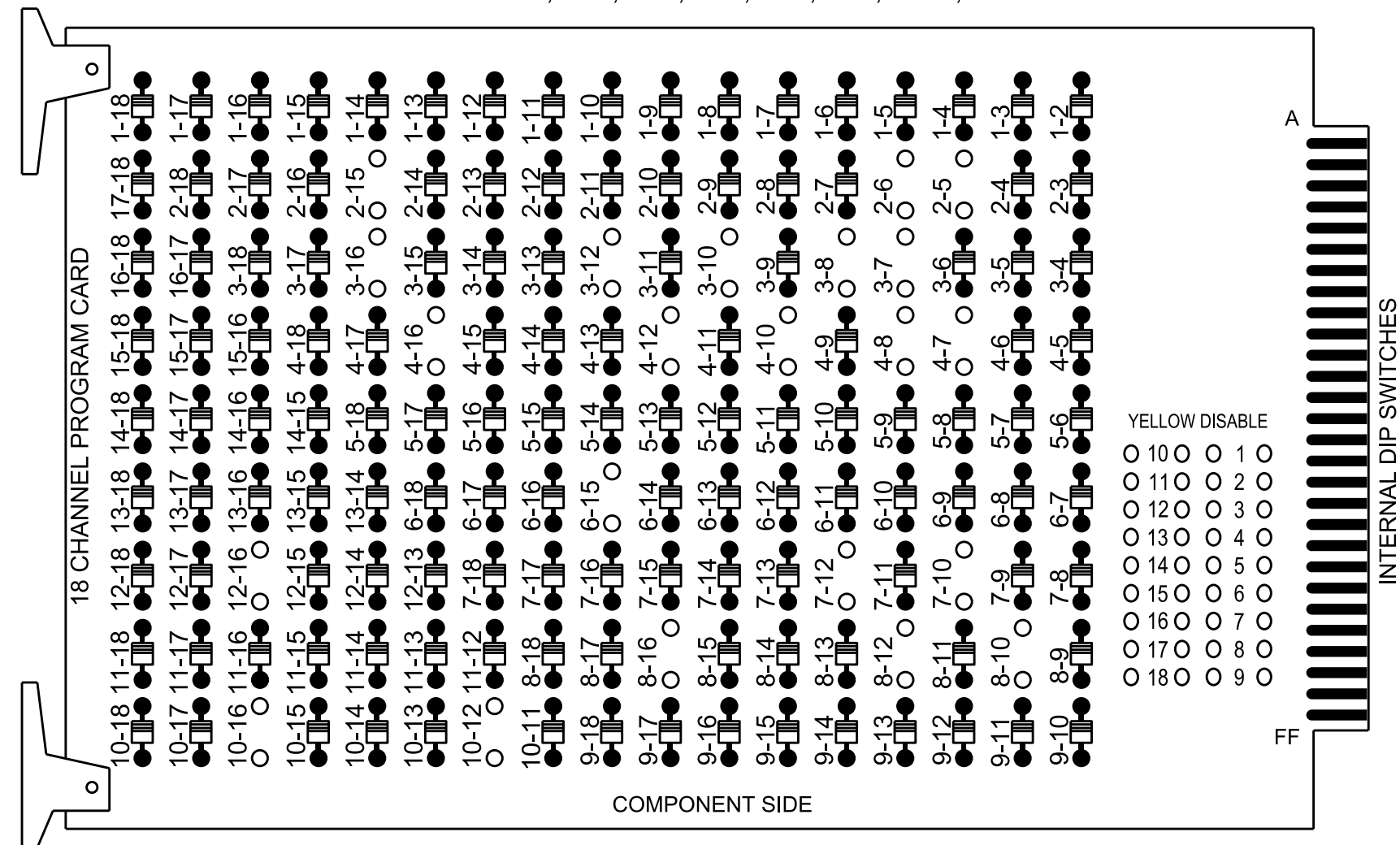
	SR 1357 (Potter Road) AT SR 1364 (Pleasant Plains Road)		SEAL NORTH CAROLINA PROFESSIONAL ENGINEER SEAL 043914 BY: RICHARD N. ZINSER
	Division 10 Union County Stallings PLAN DATE: December 2023 REVIEWED BY: R.N. Zinser PREPARED BY: T.A. Kenion REVIEWED BY:	DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	
750 N. Greenfield Pkwy, Garner, NC 27529 SCALE: 0 40' 1"=40'	REVISIONS: _____ INIT. DATE _____ _____ INIT. DATE _____ _____ INIT. DATE _____		Documented by: R. Nicholas Zinser 12/05/2023 DATE: _____ SIG. INVENTORY NO. 10-0696T3



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

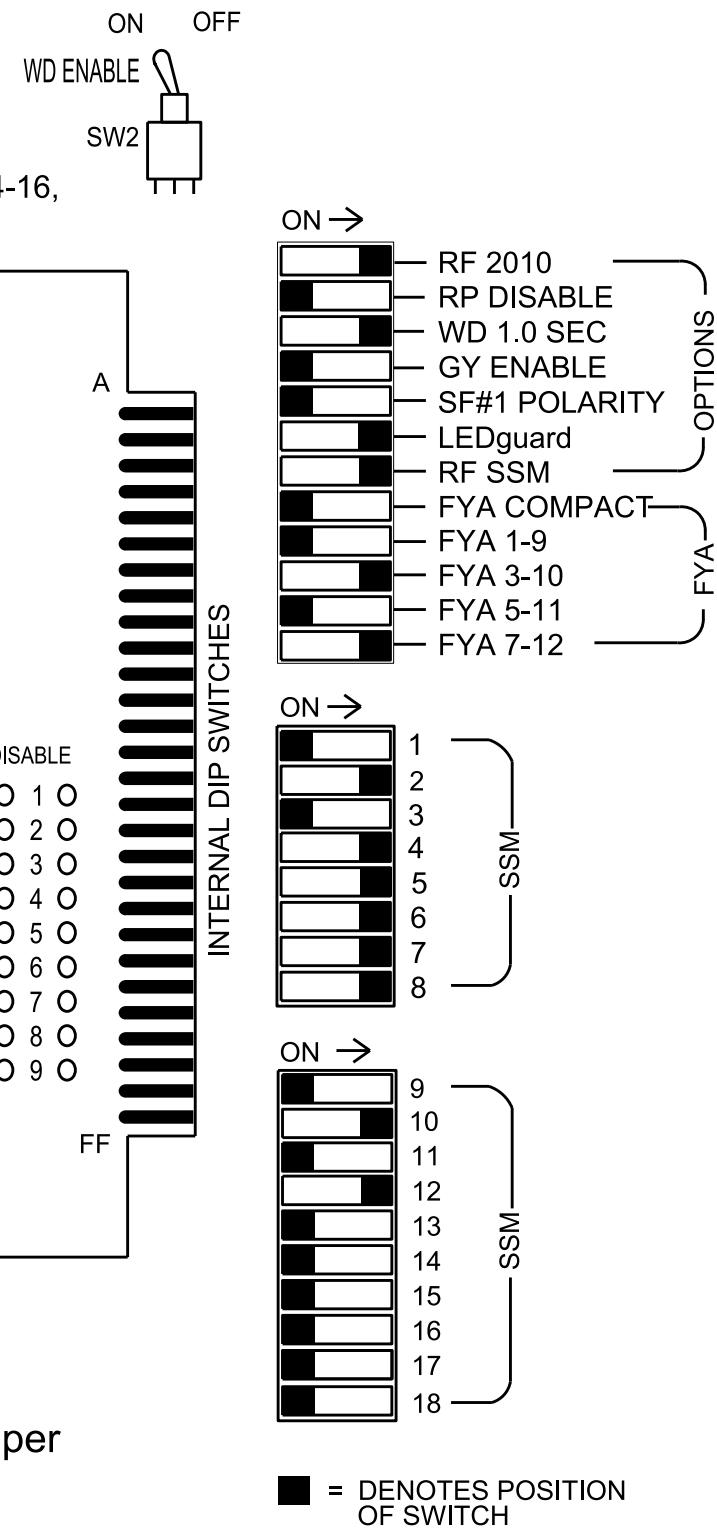
REMOVE DIODE JUMPERS 2-5, 2-6, 2-15, 3-7, 3-8, 3-10, 3-12, 3-16, 4-7, 4-8, 4-10, 4-12, 4-16, 6-15, 7-10, 7-12, 8-10, 8-12, 8-16, 10-12, 10-16 and 12-16.



REMOVE JUMPERS AS SHOWN

**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Integrate monitor with Ethernet network in cabinet.



### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program phases 4 and 8 for Dual Entry.
- Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S2, S4, S5, S7, S8, S9, S10, S11, S12, AUX S2, AUX S5  
 Phases Used.....2, 3, 4, 5, 6, 6 PED, 7, 8, 8 PED  
 Overlap "1".....Not Used  
 Overlap "2".....  
 Overlap "3".....Not Used  
 Overlap "4".....

\*See overlap programming detail on sheet 2

### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6	
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18	
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE	
SIGNAL HEAD NO.	NU	21,22	NU	31*	41,42	NU	21	42	61,62	P61, P62	71*	62	81,82	P81, P82	NU	31*	NU	71*	NU
RED		128			101		*		134		*		107						
YELLOW		129		*	102				135				108						
GREEN		130			103				136				109						
RED ARROW																A124		A101	
YELLOW ARROW								132	132				123			A125		A102	
FLASHING YELLOW ARROW																A126		A103	
GREEN ARROW				118			133	133			124	124							
Hand											119		110						
Walking Person											121		112						

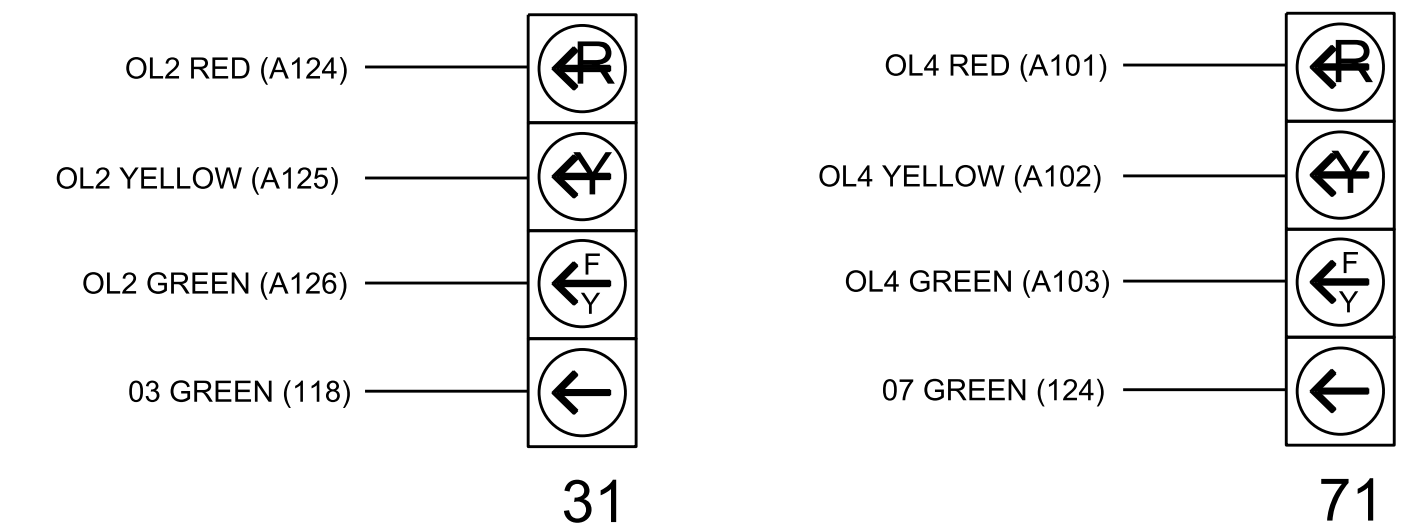
NU = Not Used

\* Denotes install load resistor. See load resistor installation detail this sheet.

\* See pictorial of head wiring in detail this sheet.

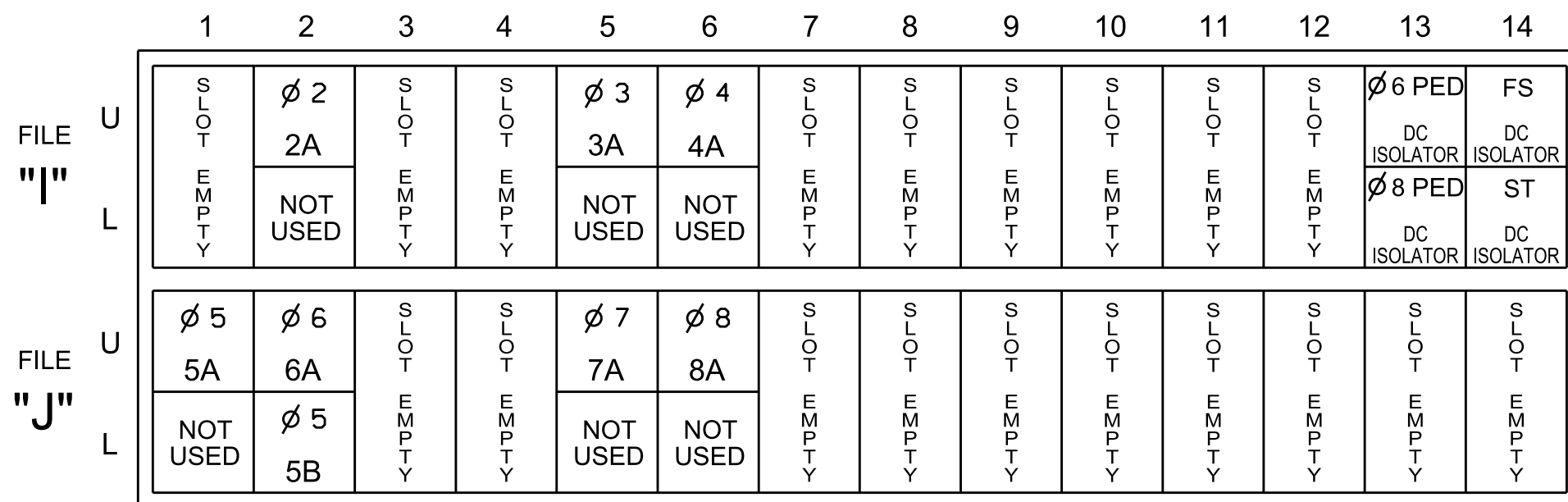
### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



### INPUT FILE POSITION LAYOUT

(front view)



EX.: 1A, 2A, ETC. = LOOP NO.'S

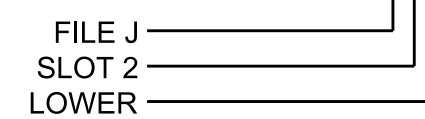
FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
2A	TB2-5,6	I2U	39	1	2	2			X		X	
3A	TB4-5,6	I5U	58	20	7	3	15.0		X		X	
4A	TB4-9,10	I6U	41	3	8	4	3.0		X		X	
5A	TB3-1,2	J1U	55	17	15	5	15.0		X		X	
5B	TB3-7,8	J2L	44	6	17	5	15.0		X		X	
6A	TB3-5,6	J2U	40	2	16	6			X		X	
7A	TB5-5,6	J5U	57	19	21	7	15.0		X		X	
8A	TB5-9,10	J6U	42	4	22	8	10.0		X		X	
PED PUSH BUTTONS												
P61,P62	TB8-7,9	I13U	68	34	6	PED 6						
P81,P82	TB8-8,9	I13L	70	36	8	PED 8						

NOTE: INSTALL DC ISOLATORS IN INPUT FILE SLOT I13.

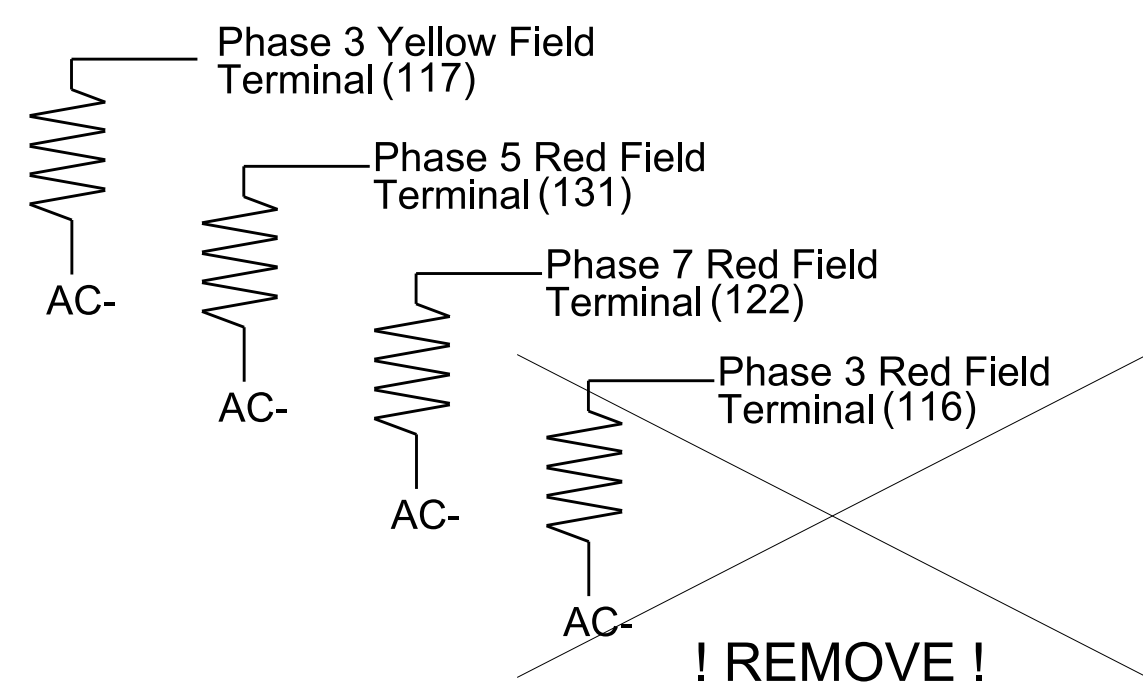
### INPUT FILE POSITION LEGEND: J2L



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



### COUNTDOWN PEDESTRIAN SIGNAL OPERATION

Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

This plan supersedes the plan signed and sealed on 8/11/2023.

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 10-0696T3  
 DESIGNED: December 2023  
 SEALED: 12/05/2023  
 REVISED: N/A

Electrical Detail - Sheet 1 of 2

Electrical and Programming Details For: SR 1357 (Potter Road) at SR 1364 (Pleasant Plains Road)

Prepared in the Offices of: [Logo]

Division 10 Union County Stallings

PLAN DATE: December 2023 REVIEWED BY: [Signature]

PREPARED BY: Sarah Kirkpatrick REVIEWED BY: [Signature]

REVISIONS: [Table]

DocuSigned by: Ryan W. Houff 12/06/2023

SEAL: RYAN W. HOUFF, ENGINEER, SEAL 036833

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SIG. INVENTORY NO. 10-0696T3

### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	2	4
Type	FYA 4 - Section	FYA 4 - Section
Included Phases	4	8
Modifier Phases	3	7
Modifier Overlaps	-	-
Trail Green	0	0
Trail Yellow	0.0	0.0
Trail Red	0.0	0.0

### FLASHER CIRCUIT MODIFICATION DETAIL

IN ORDER TO INSURE THAT SIGNALS FLASH CONCURRENTLY ON THE SAME APPROACH, MAKE THE FOLLOWING FLASHER CIRCUIT CHANGES:

1. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-4 AND TERMINATE ON T2-2.
2. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-5 AND TERMINATE ON T2-3.
3. REMOVE FLASHER UNIT 2.

THE CHANGES LISTED ABOVE TIES ALL PHASES AND OVERLAPS TO FLASHER UNIT 1.

### ALL RED BACKUP PROGRAMMING

Front Panel  
Main Menu >Controller >Sequence & Phs Config>Backup Prevention > Backup Through Red

Web Interface  
Home >Controller >Backup Prevention >Backup Calls Phase Plans > (scroll down) to Backup Through Red

Backup Through All Red

Sequence	Backup Through All Red
1	YES

### BACKUP PREVENTION PROGRAMMING

Front Panel  
Main Menu >Controller >Sequence & Phs Config >Backup Prevention > Backup Protection Plan

Web Interface  
Home >Controller> Backup Prevention >Backup Protection Plan

Sequence 1

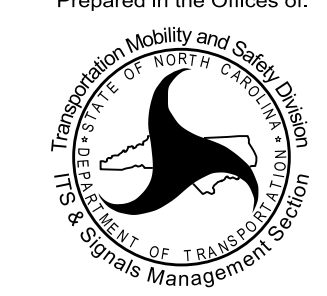
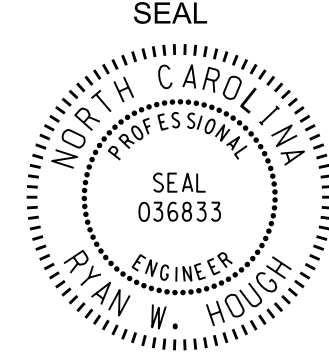
No Backup Phase	1	2	3	4	5	6	7	8
Serve Phase 1	-	-	-	-	-	-	-	-
Serve Phase 2	-	-	-	-	-	-	-	-
Serve Phase 3	-	-	-	-	-	-	-	-
Serve Phase 4	-	-	-	-	-	-	-	-
Serve Phase 5	-	-	-	-	-	-	-	-
Serve Phase 6	-	-	-	-	X	-	-	-
Serve Phase 7	-	-	-	-	-	-	-	-
Serve Phase 8	-	-	-	-	-	-	-	-

This plan supersedes the plan signed and sealed on 8/11/2023.

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 10-0696T3  
DESIGNED: December 2023  
SEALED: 12/05/2023  
REVISED: N/A

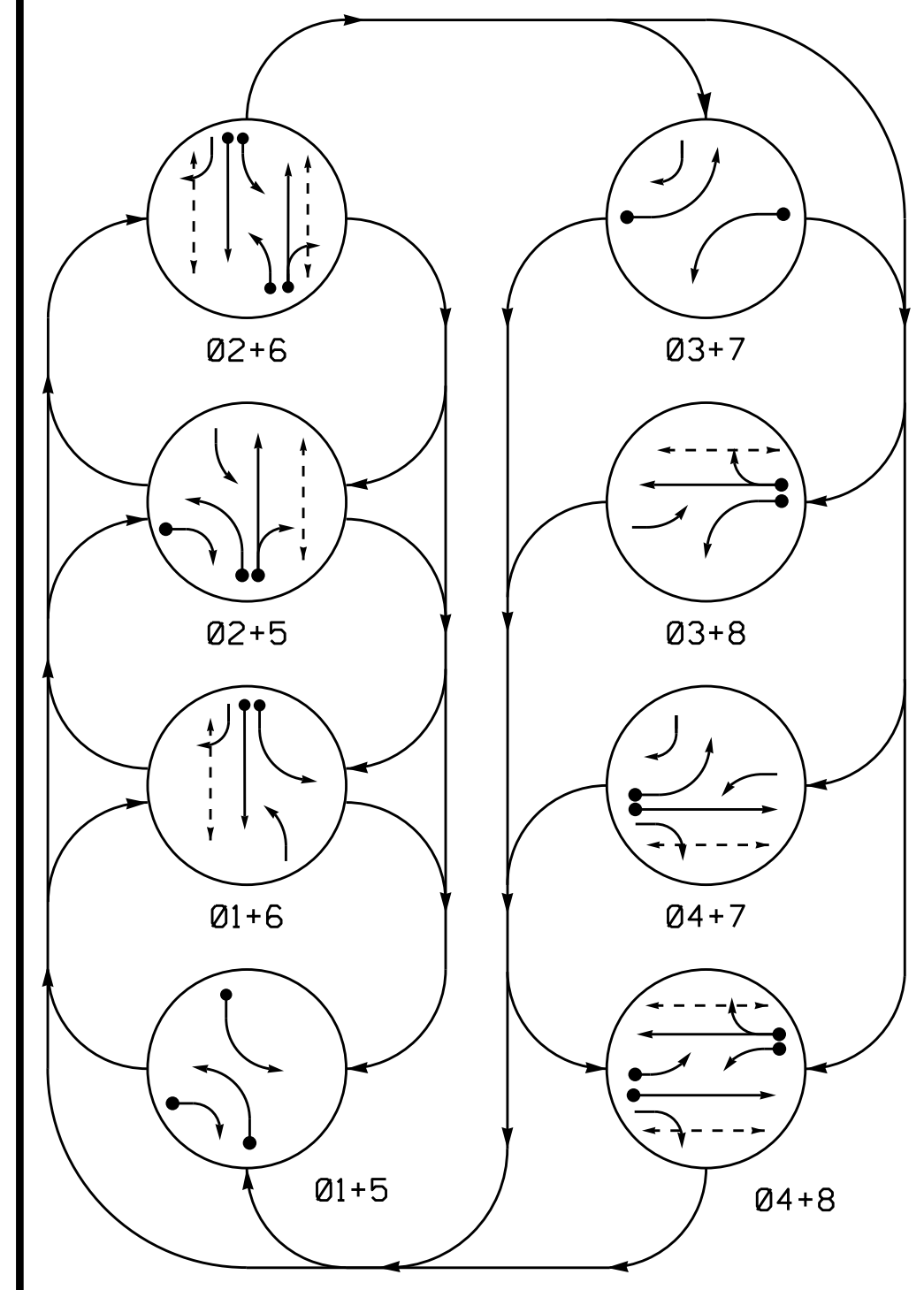
Electrical Detail - Sheet 2 of 2

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

<p>Electrical and Programming Details For:</p> <p>Prepared in the Offices of:</p>  <p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p><b>SR 1357 (Potter Road)</b> at <b>SR 1364 (Pleasant Plains Road)</b></p> <p>Division 10      Union County      Stallings</p> <p>PLAN DATE: December 2023      REVIEWED BY:</p> <p>PREPARED BY: Sarah Kirkpatrick      REVIEWED BY:</p> <table border="1" style="width: 100%; font-size: x-small;"> <thead> <tr> <th>REVISIONS</th> <th>INIT.</th> <th>DATE</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td></tr> </tbody> </table>	REVISIONS	INIT.	DATE										<p>SEAL</p>  <p>DocuSigned by: <b>Ryan W. Hough</b>      12/06/2023</p> <p style="font-size: x-small;">SIG. INVENTORY NO. 10-0696T3</p>
REVISIONS	INIT.	DATE												



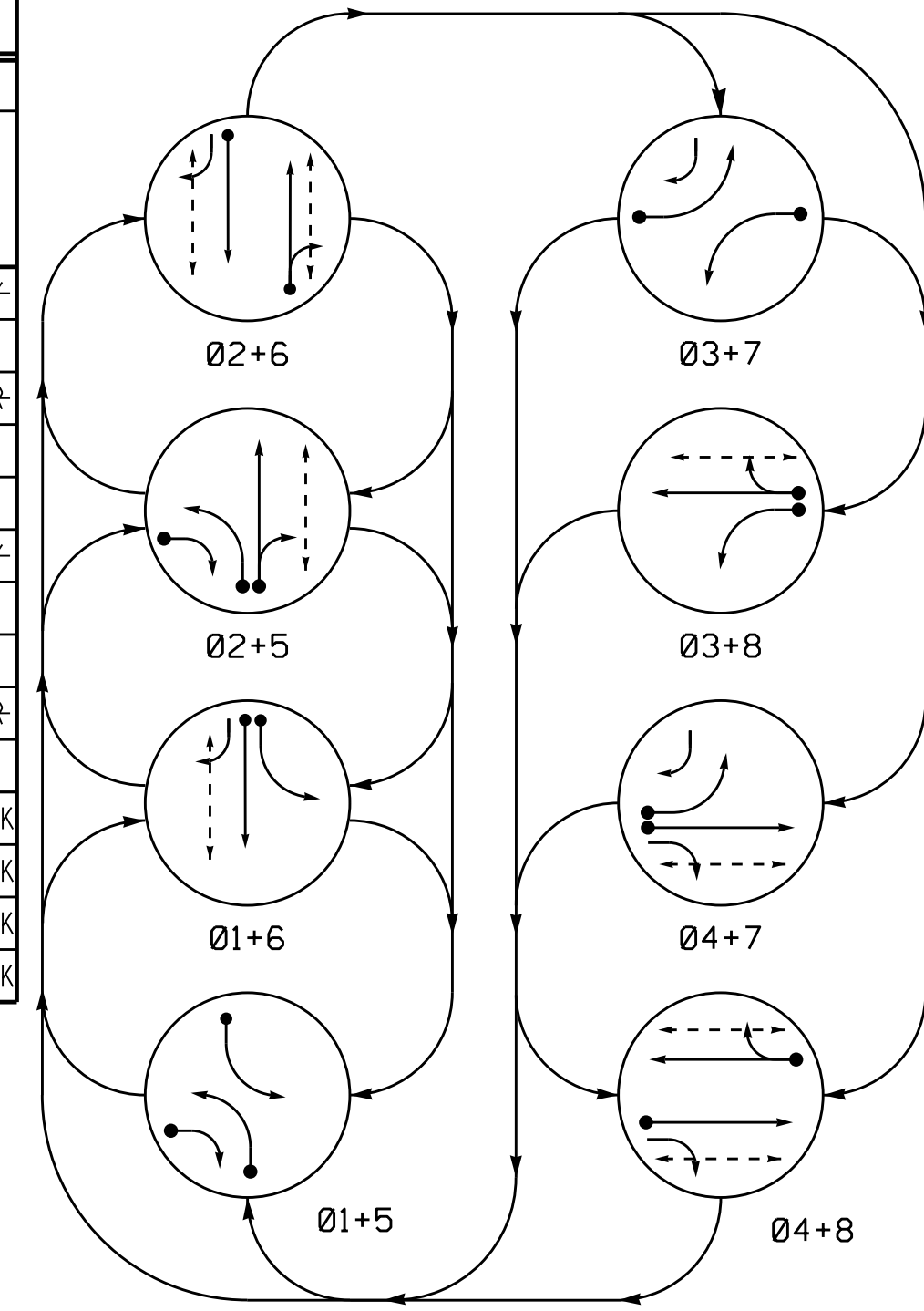
### DEFAULT PHASING DIAGRAM



### DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE							
	01+5	01+6	02+6	03+6	03+7	04+7	04+8	F
11								
21, 22	R	R	G	G	R	R	R	Y
31	R	R	R	R				
41	R	R	R	R	G	G	R	
42	R	R	R	R	G	G	R	
51								
61	R	G	R	G	R	R	R	Y
62	R	G	R	G	R	R	R	Y
71	R	R	R	R				
81, 82	R	R	R	R	G	R	G	R
P21, P22	DW	DW	W	W	DW	DW	DW	DRK
P41, P42	DW	DW	DW	DW	DW	W	W	DRK
P61, P62	DW	W	DW	W	DW	DW	DW	DRK
P81, P82	DW	DW	DW	DW	W	DW	W	DRK

### ALTERNATE PHASING DIAGRAM



### ALTERNATE PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE							
	01+5	01+6	02+5	03+5	03+7	04+7	04+8	F
11								
21, 22	R	R	G	G	R	R	R	Y
31	R	R	R	R				
41	R	R	R	R	R	G	G	R
42	R	R	R	R	R	G	G	R
51								
61	R	G	R	G	R	R	R	Y
62	R	G	R	G	R	R	R	Y
71	R	R	R	R				
81, 82	R	R	R	R	R	G	R	G
P21, P22	DW	DW	W	W	DW	DW	DW	DRK
P41, P42	DW	DW	DW	DW	DW	DW	W	DRK
P61, P62	DW	W	DW	W	DW	DW	DW	DRK
P81, P82	DW	DW	DW	DW	W	DW	W	DRK

### MAXTIME DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING						
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	INITIAL	CALL	
1A	6X40	0	2-4-2	X	1	15.0*	-	X	-	X	X
2A	6X6	70	3	-	2	-	-	X	-	X	X
3A	6X40	0	2-4-2	-	3	15.0@	-	X	-	X	-
4A	6X40	0	2-4-2	-	4	-	-	X	-	X	-
5A	6X40	0	2-4-2	X	5	15.0*	-	X	-	X	-
5B	6X40	0	2-4-2	-	5	15.0	-	X	-	X	-
6A	6X6	70	4	-	6	-	-	X	-	X	-
7A	6X40	0	2-4-2	-	7	15.0@	-	X	-	X	-
8A	6X40	0	2-4-2	-	8	10.0	-	X	-	X	-

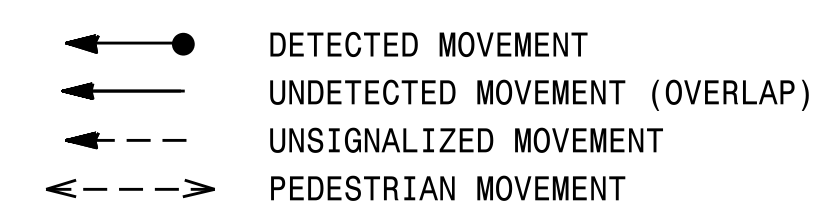
\* Reduce Delay to 0 seconds during Alternate Phasing operation.  
@ Reduce Delay to 3 seconds during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.

### 8 Phase Fully Actuated w/ Alternate Phasing Operation (Isolated)

#### NOTES

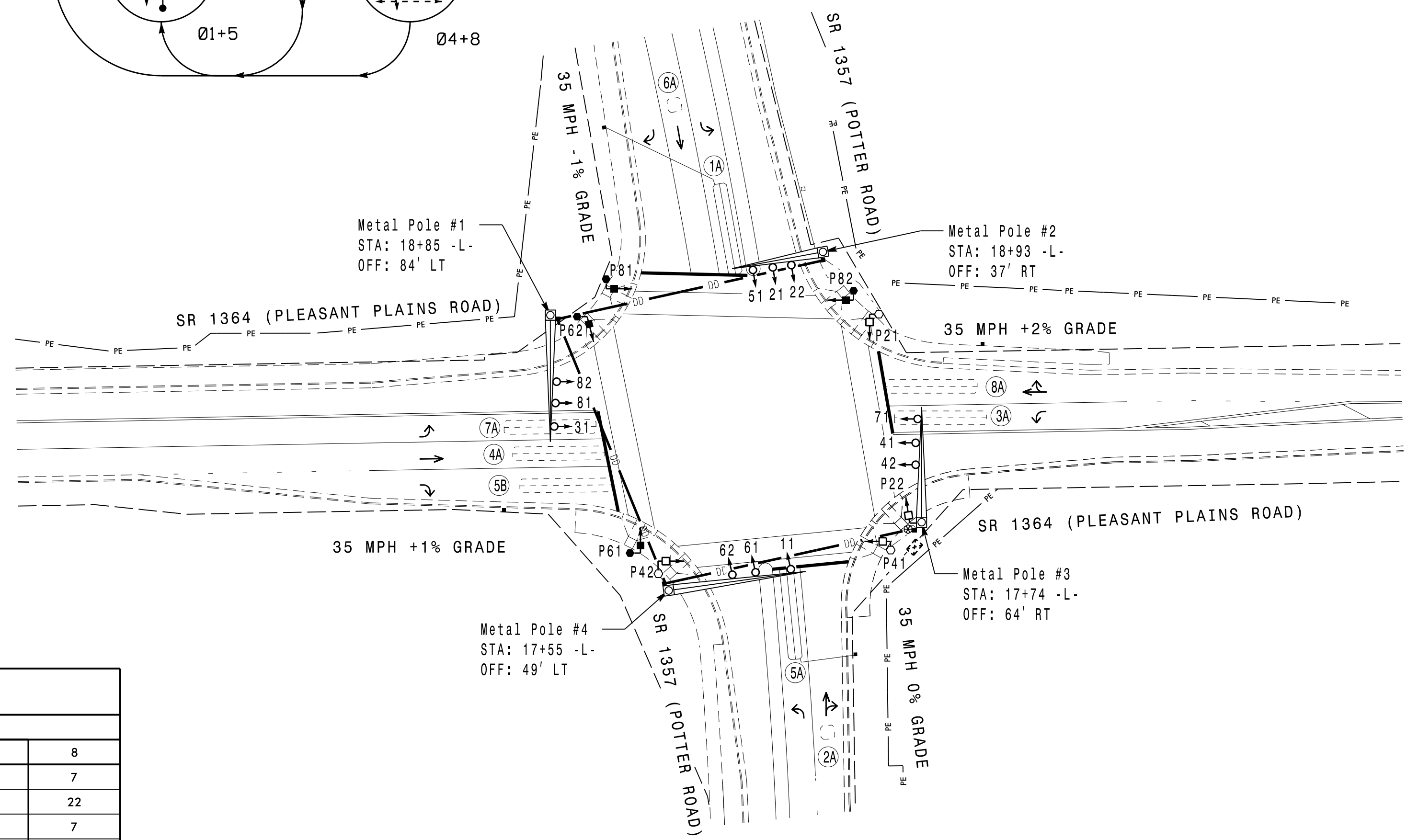
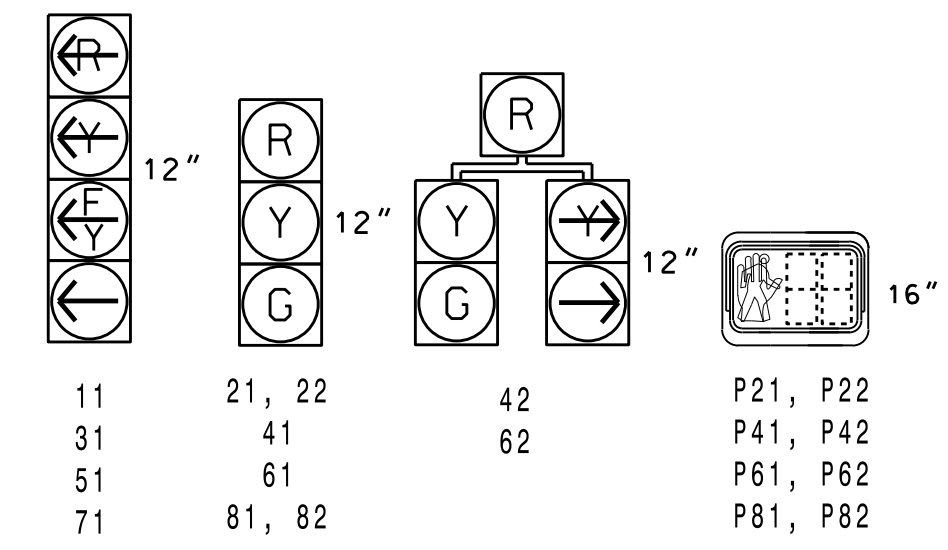
- 1. Refer to "Roadway Standard Drawings NCDOT" dated January 2024, "Standard Specifications for Roads and Structures" dated January 2024.
- 2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- 3. Phase 1 and/or phase 5 may be lagged.
- 4. Phase 3 and/or phase 7 may be lagged.
- 5. Set all detector units to presence mode.
- 6. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- 7. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- 8. The Division Traffic Engineer will determine the hours of use for each phasing plan.
- 9. See Roadway Pavement Marking Plans for pavement marking locations.

#### PHASING DIAGRAM DETECTION LEGEND



#### SIGNAL FACE I.D.

All Heads L.E.D.



### MAXTIME TIMING CHART

FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Walk *	-	7	-	7	-	7	-	7
Ped Clear *	-	18	-	18	-	21	-	22
Min Green	7	10	7	7	7	10	7	7
Passage *	2.0	3.0	2.0	2.0	2.0	3.0	2.0	2.0
Max 1 *	30	70	30	30	30	70	30	30
Yellow Change	3.0	3.9	3.0	3.8	3.0	3.9	3.0	3.8
Red Clear	3.2	2.5	2.9	2.7	3.3	2.5	3.5	2.7
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Added Initial *	-	-	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-	-	-
Non Lock Detector	X	-	X	X	X	-	X	X
Vehicle Recall	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	X	-	-	-	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

This plan supersedes the plan signed and sealed on 8/11/23.

### Signal Upgrade - Final Design

Professional seal area for R. Nicholas Zinser, State of North Carolina, Professional Engineer, License No. 043914. Includes project title SR 1357 (Potter Road) AT SR 1364 (Pleasant Plains Road), Division 10, Union County, Stallings, and a revision table.

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

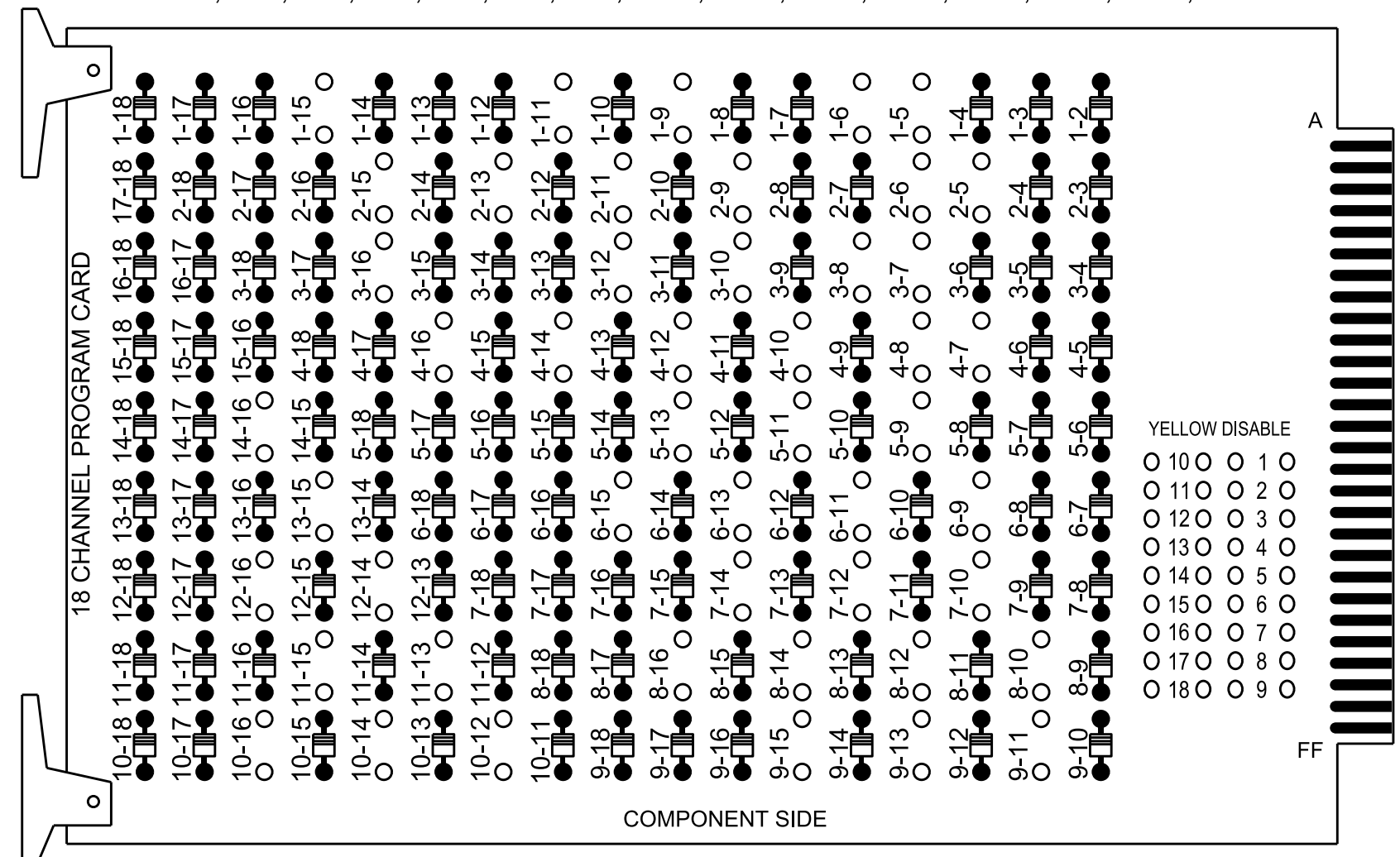
09-DEC-2023 11:58 S:\ITS\5\04175\SIGNALS\SIGNAL Design\Sect 10\West\term Reg\on401\10-11-2023-12-11-0-0636\100636\_s.g.dgn, 2023mod4.dgn



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

REMOVE DIODE JUMPERS 1-5, 1-6, 1-9, 1-11, 1-15, 2-5, 2-6, 2-9, 2-11, 2-13, 2-15, 3-7, 3-8, 3-10, 3-12, 3-16, 4-7, 4-8, 4-10, 4-12, 4-14, 4-16, 5-9, 5-11, 5-13, 6-9, 6-11, 6-13, 6-15, 7-10, 7-12, 7-14, 8-10, 8-12, 8-14, 8-16, 9-11, 9-13, 9-15, 10-12, 10-14, 10-16, 11-13, 11-15, 12-14, 12-16, 13-15 and 14-16.



REMOVE JUMPERS AS SHOWN

**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Integrate monitor with Ethernet network in cabinet.

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program phases 4 and 8 for Dual Entry.
- Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1, S2, S3, S4, S5, S6, S7, S8, S9, S10, S11, S12, AUX S1, AUX S2, AUX S4, AUX S5  
 Phases Used.....1, 2, 2 PED, 3, 4, 4 PED, 5, 6, 6 PED, 7, 8, 8 PED  
 Overlap "1".....\*  
 Overlap "2".....\*  
 Overlap "3".....\*  
 Overlap "4".....\*

\*See overlap programming detail on sheet 2

### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6	
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18	
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE	
SIGNAL HEAD NO.	11	21,22	P21, P22	31	41,42	P41, P42	51	42	61,62	P61, P62	71	62	81,82	P81, P82	11	31	NU	51	71
RED		128		101		*		134		*		107							
YELLOW	*	129		102				135				108							
GREEN		130		103				136				109							
RED ARROW													A121	A124			A114	A101	
YELLOW ARROW								132				123		A122	A125			A115	A102
FLASHING YELLOW ARROW														A123	A126			A116	A103
GREEN ARROW	127			118			133	133		124	124								
Hand			113			104				119			110						
Walking			115			106				121			112						

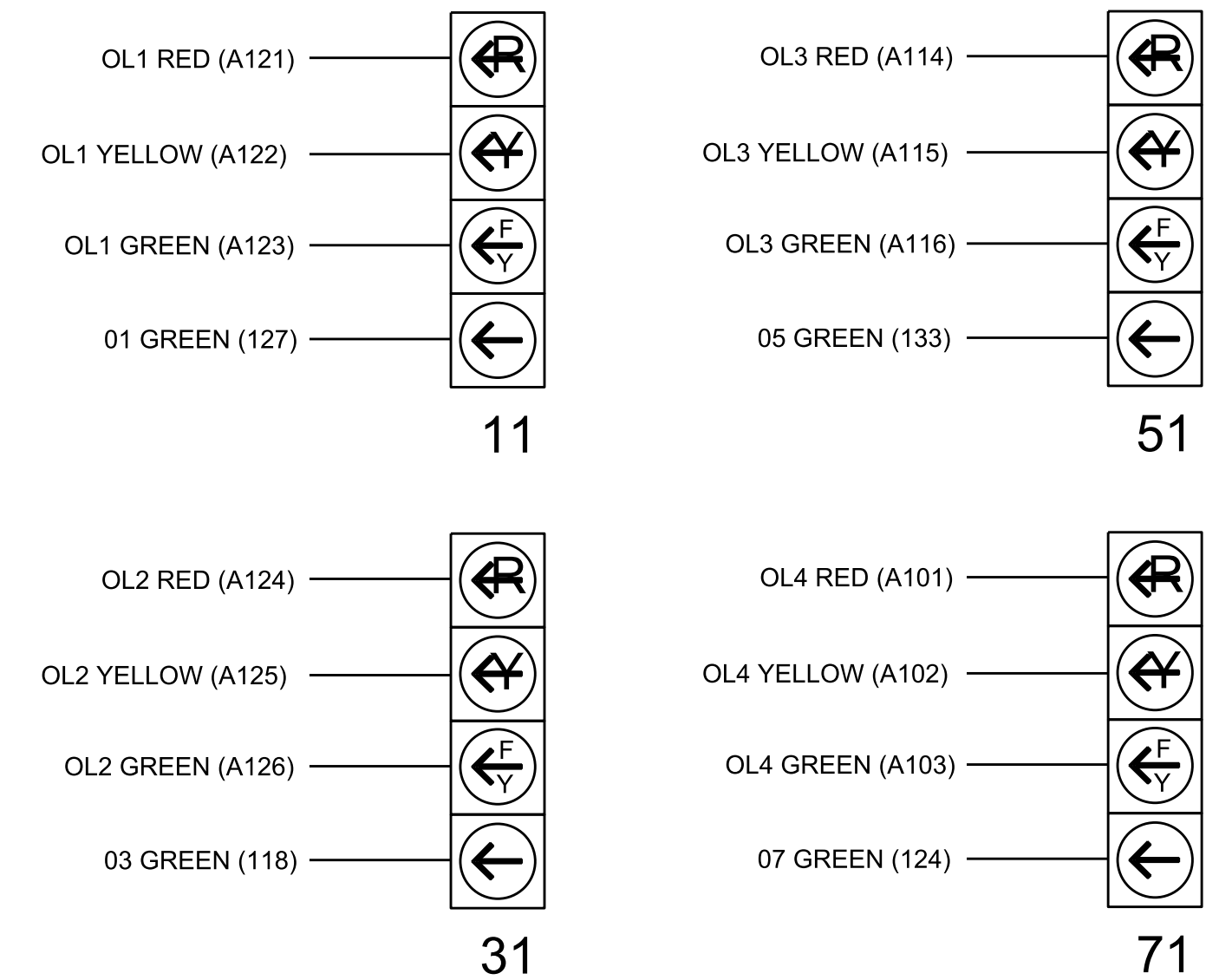
NU = Not Used

\* Denotes install load resistor. See load resistor installation detail this sheet.

\* See pictorial of head wiring in detail this sheet.

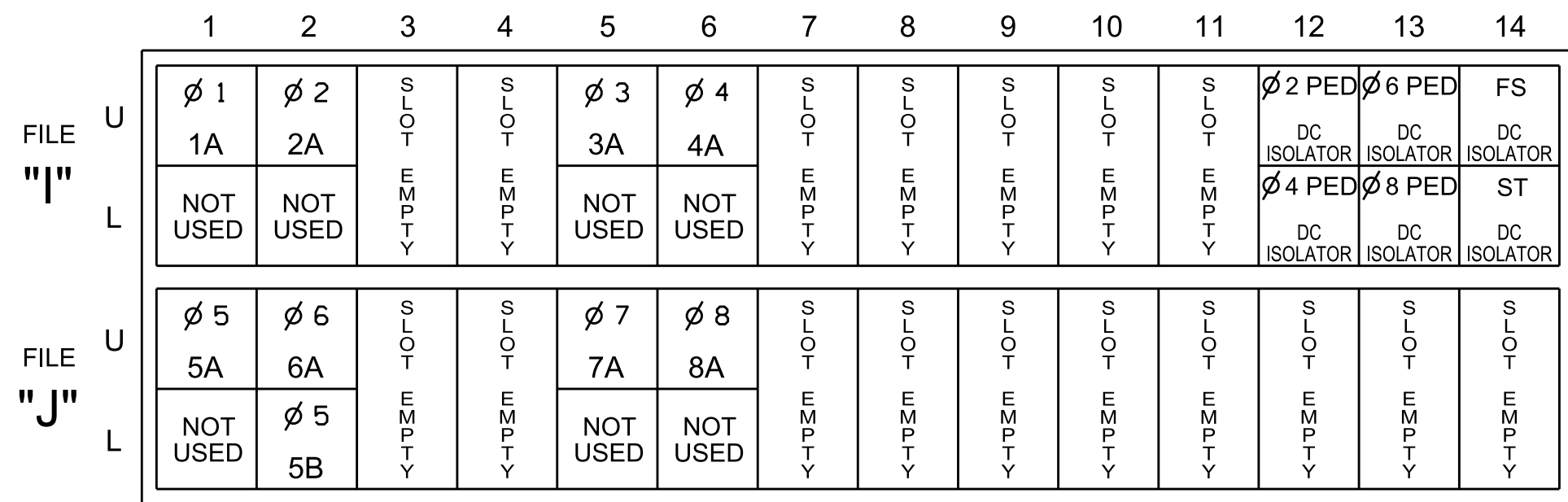
### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



### INPUT FILE POSITION LAYOUT

(front view)



EX. : 1A, 2A, ETC. = LOOP NO.'S

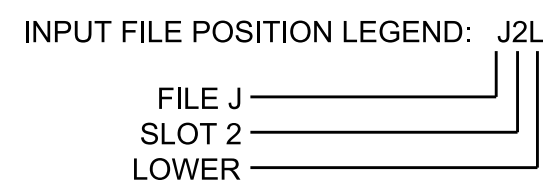
FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
1A	TB2-1,2	I1U	56	18	1 *	1	15.0		X		X	
2A	TB2-5,6	I2U	39	1	29 *	6			X		X	
3A	TB4-5,6	I5U	58	20	7 *	3	15.0		X		X	
4A	TB4-9,10	I6U	41	3	8 *	4	3.0		X		X	
5A	TB3-1,2	J1U	55	17	15 *	5	15.0		X		X	
5B	TB3-7,8	J2L	44	5	17	5	15.0		X		X	
6A	TB3-5,6	J2U	40	2	16	6			X		X	
7A	TB5-5,6	J5U	57	19	21 *	7	15.0		X		X	
8A	TB5-9,10	J6U	42	4	32 *	4	3.0		X		X	
				22	8		10.0		X		X	
PED PUSH BUTTONS												
P21,P22	TB8-4,6	I12U	67	33	2	PED 2						
P41,P42	TB8-5,6	I12L	69	35	4	PED 4						
P61,P62	TB8-7,9	I13U	68	34	6	PED 6						
P81,P82	TB8-8,9	I13L	70	36	8	PED 8						

NOTE: INSTALL DC ISOLATORS IN INPUT FILE SLOTS I12 AND I13.

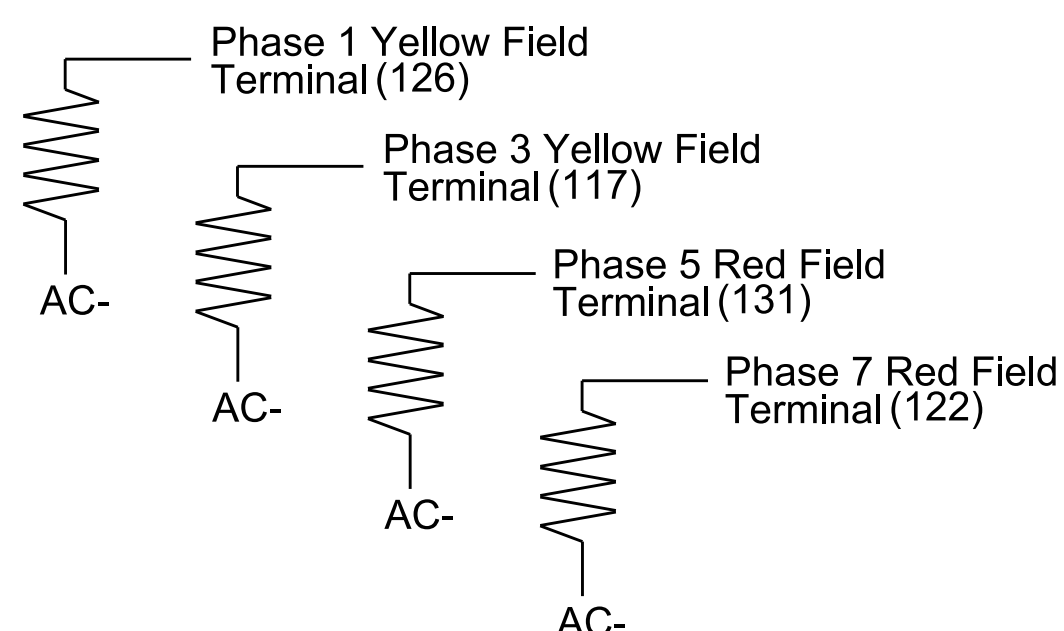
\* For the detectors to work as shown on the signal plan see the Detector Programming Detail for Alternate Phasing on Sheet 2 of this plan.



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



### COUNTDOWN PEDESTRIAN SIGNAL OPERATION

Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

This plan supersedes the plan signed and sealed on 8/11/2023.

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 10-0696  
 DESIGNED: December 2023  
 SEALED: 12/05/2023  
 REVISED: N/A

Electrical Detail - Sheet 1 of 2

Prepared in the Offices of:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529

SR 1357 (Potter Road) at SR 1364 (Pleasant Plains Road)

Division 10 Union County Stallings

PLAN DATE: December 2023 REVIEWED BY:  
 PREPARED BY: Sarah Kirkpatrick REVIEWED BY:

REVISIONS: INIT. DATE

Seal of Ryan W. Houck, Professional Engineer, License No. 036833, State of North Carolina.

Documented by: Ryan W. Houck, 12/06/2023

SIG. INVENTORY NO. 10-0696



### MAXTIME OVERLAP PROGRAMMING DETAIL FOR DEFAULT PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	1	2	3	4
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section
Included Phases	2	4	6	8
Modifier Phases	1	3	5	7
Modifier Overlaps	-	-	-	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0

### MAXTIME ALTERNATE PHASING ACTIVATION DETAIL

To run alternate phasing, select a Pattern that is programmed to run Overlap Plan 2 and Detector Plan 2. A Pattern can be selected through the scheduler or manually by changing the Operational Mode.

PHASING	OVERLAP PLAN	VEH DET PLAN
ACTIVE PLAN REQUIRED TO RUN DEFAULT PHASING	1	1
ACTIVE PLAN REQUIRED TO RUN ALTERNATE PHASING	2	2

### MAXTIME DETECTOR PROGRAMMING DETAIL FOR ALTERNATE PHASING LOOPS 1A, 3A, 5A & 7A

Front Panel  
Main Menu >Controller >Detector >Veh Det Plans

Web Interface  
Home >Controller >Detector Configuration >Vehicle Detectors

In the table view of web interface right click on "Detector" in the top left corner of the table. Copy the entire contents of Detector Plan 1. Paste Detector Plan 1 into Detector Plan 2. Modify Detector Plan 2 as shown below and save changes.

Plan 2		
Detector	Call Phase	Delay
1A	1	0.0
	29	0.0
3A	7	3.0
	30	3.0
5A	15	0.0
	31	0.0
7A	21	3.0
	32	3.0

### MAXTIME OVERLAP PROGRAMMING DETAIL FOR ALTERNATE PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

In the table view of the web interface, right click on "Overlap" in the top left corner of the table. Copy the entire contents of Overlap Plan 1. Paste Overlap Plan 1 into Overlap Plan 2. Modify Overlap Plan 2 as shown below and save changes.

#### Overlap Plan 2

Overlap	1	2	3	4
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section
Included Phases	-	-	-	-
Modifier Phases	1	3	5	7
Modifier Overlaps	-	-	-	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0

← NOTICE INCLUDED PHASE

#### ALTERNATE PHASING CHANGE SUMMARY

THE FOLLOWING IS A SUMMARY OF WHAT TAKES PLACE WHEN OVERLAP PLAN 2 AND VEHICLE DETECTOR PLAN 2 ACTIVATE TO CALL THE "ALTERNATE PHASING":

OVERLAP PLAN 2: Modifies overlap included phases for heads 11, 31, 51, and 71 to run protected turns only.

VEH DET PLAN 2: Disables phase 6 call on loop 1A and reduces delay time for phase 1 call on loop 1A to 0 seconds.

Disables phase 8 call on loop 3A and reduces delay time for phase 3 call on loop 3A to 3 seconds.

Disables phase 2 call on loop 5A and reduces delay time for phase 5 call on loop 5A to 0 seconds.

Disables phase 4 call on loop 7A and reduces delay time for phase 7 call on loop 7A to 3 seconds.

### MAXTIME ALTERNATE PHASING PATTERN PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Coordination >Patterns

Web Interface  
Home >Controller >Coordination >Patterns

#### Pattern Parameters

Pattern	Veh Det Plan	Overlap Plan
*	2	2

\* The Pattern number(s) are to be determined by the Division and/or City Traffic Engineer.

This plan supersedes the plan signed and sealed on 8/11/2023.

### FLASHER CIRCUIT MODIFICATION DETAIL

IN ORDER TO INSURE THAT SIGNALS FLASH CONCURRENTLY ON THE SAME APPROACH, MAKE THE FOLLOWING FLASHER CIRCUIT CHANGES:

- ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-4 AND TERMINATE ON T2-2.
- ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-5 AND TERMINATE ON T2-3.
- REMOVE FLASHER UNIT 2.

THE CHANGES LISTED ABOVE TIES ALL PHASES AND OVERLAPS TO FLASHER UNIT 1.

### ! REMOVE ! BACKUP PREVENTION PROGRAMMING

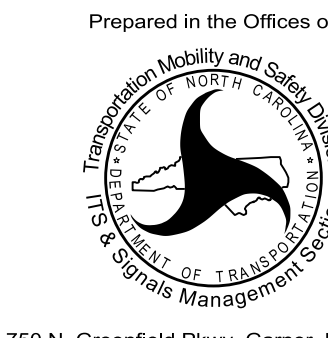
Front Panel  
Main Menu >Controller >Sequence & Phs Config >Backup Prevention > Backup Protection Plan

Web Interface  
Home >Controller > Backup Prevention >Backup Protection Plan

#### Sequence 1

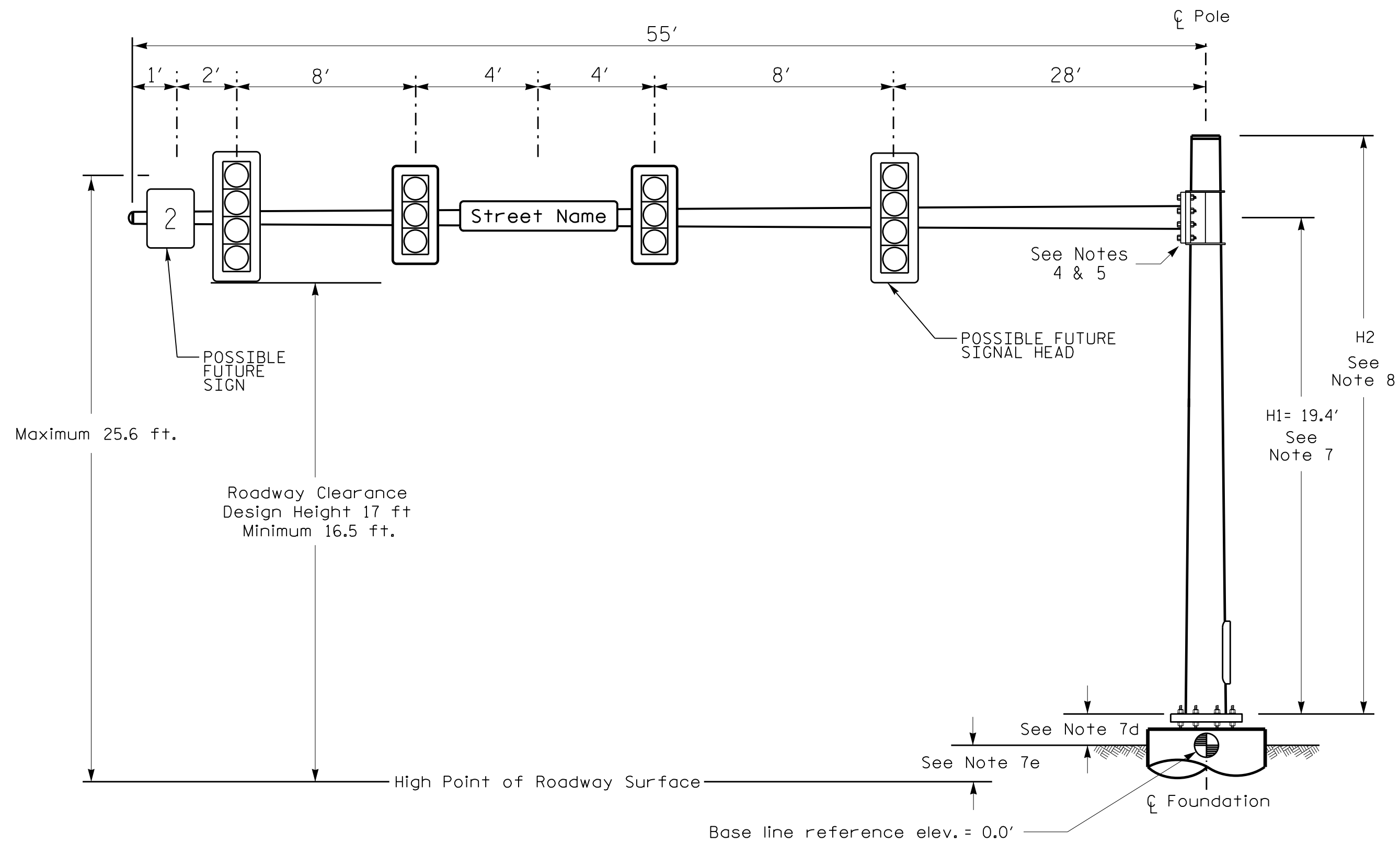
No Backup Phase	1	2	3	4	5	6	7	8
Serve Phase 1	-	-	-	-	-	-	-	-
Serve Phase 2	-	-	-	-	-	-	-	-
Serve Phase 3	-	-	-	-	-	-	-	-
Serve Phase 4	-	-	-	-	-	-	-	-
Serve Phase 5	-	-	-	-	-	-	-	-
Serve Phase 6	-	-	-	-	X	-	-	-
Serve Phase 7	-	-	-	-	-	-	-	-
Serve Phase 8	-	-	-	-	-	-	-	-

Electrical Detail - Sheet 2 of 2

	Electrical and Programming Details For:		SR 1357 (Potter Road) at SR 1364 (Pleasant Plains Road)	
	Prepared in the Offices of:		Division 10 Union County Stallings	
PLAN DATE: December 2023		REVIEWED BY:		
PREPARED BY: Sarah Kirkpatrick		REVIEWED BY:		
REVISIONS		INIT.	DATE	
750 N. Greenfield Pkwy, Garner, NC 27529		Documented by: <b>Ryan W. Hough</b> 12/06/2023		
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED		SEAL NORTH CAROLINA PROFESSIONAL ENGINEER RYAN W. HOUGH SEAL 036833		
SIG. INVENTORY NO. 10-0696		DATE		

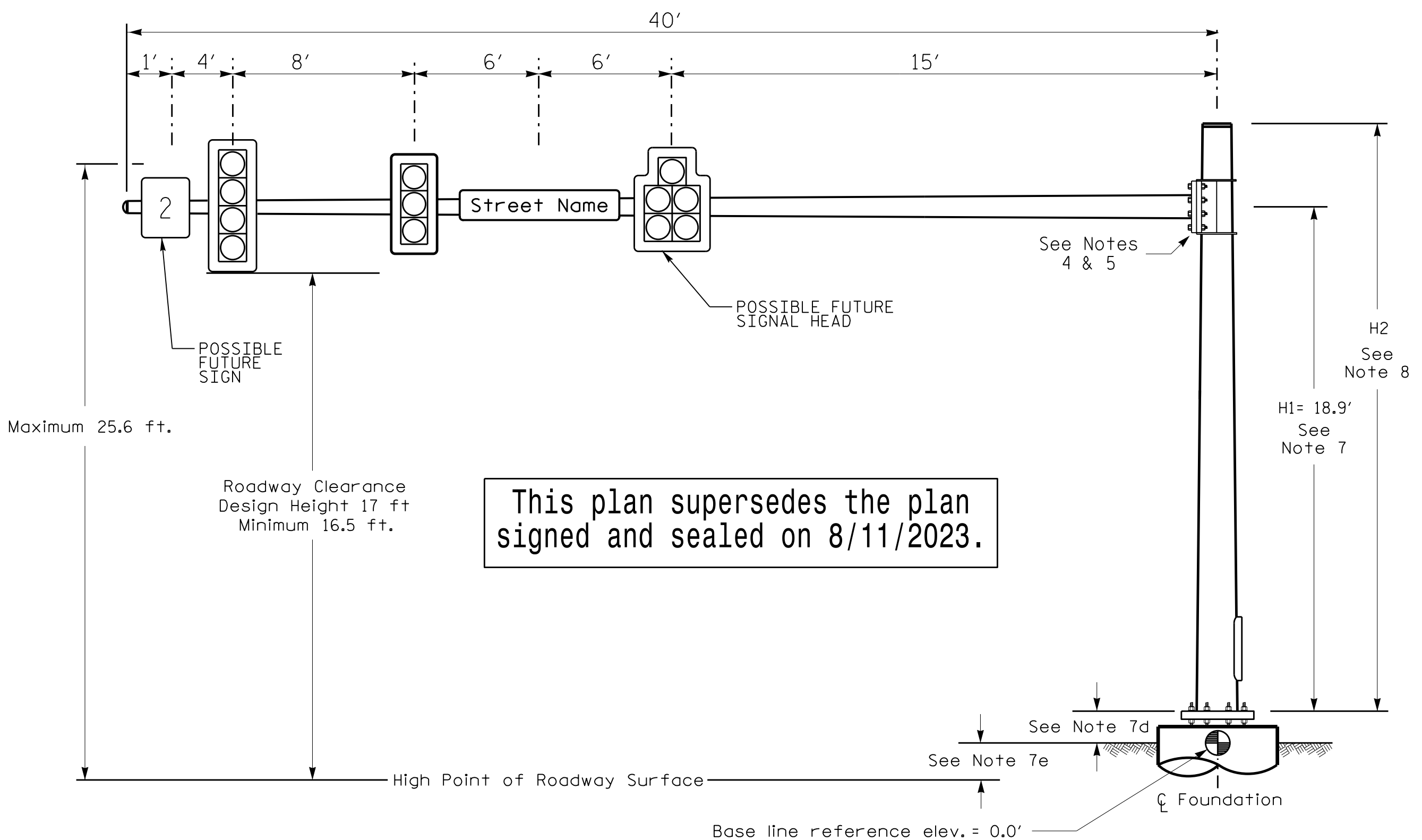


**Design Loading for METAL POLE NO. 1**



**Elevation View**

**Design Loading for METAL POLE NO. 2**



This plan supersedes the plan signed and sealed on 8/11/2023.

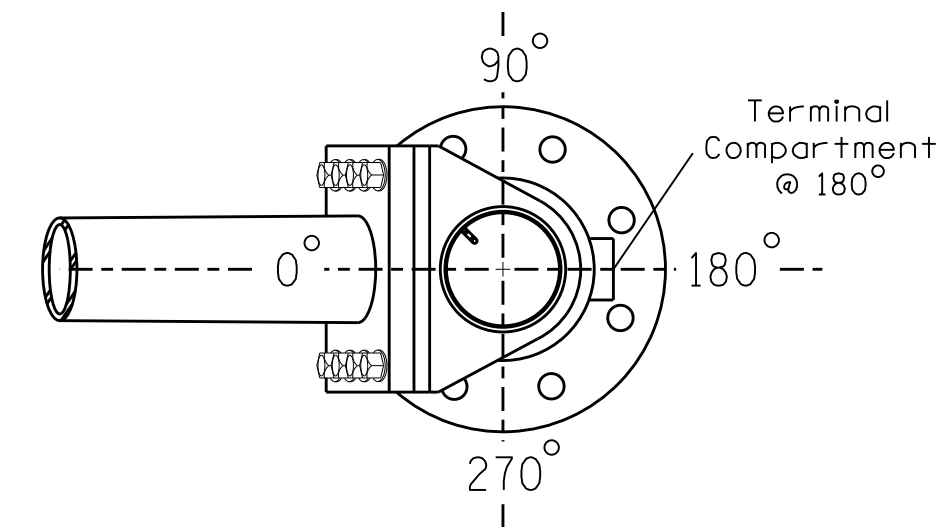
**Elevation View**

**SPECIAL NOTE**

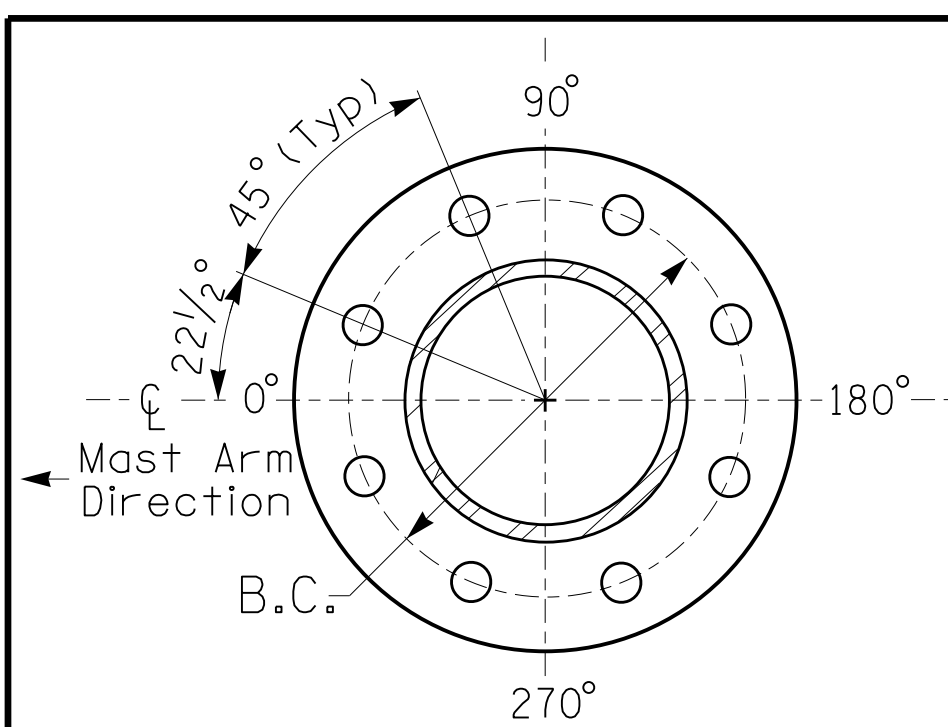
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

**Elevation Data for Mast Arm Attachment (H1)**

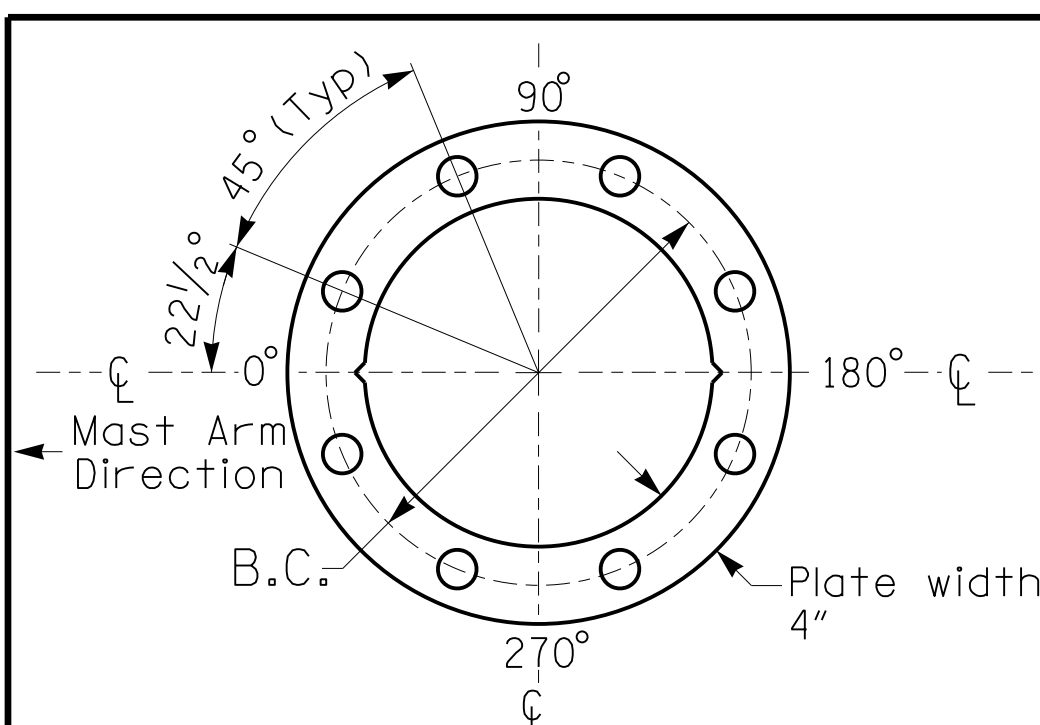
Elevation Differences for:	Pole 1	Pole 2
Baseline reference point at $\phi$ Foundation @ ground level	0.0 ft.	0.0 ft.
Elevation difference at High point of roadway surface	+0.4 ft.	-0.1 ft.
Elevation difference at Edge of travelway or face of curb	+0.4 ft.	-0.1 ft.



**POLE RADIAL ORIENTATION**



**8 BOLT BASE PLATE DETAIL**



**BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate**

**METAL POLE No. 1 and 2**

PROJECT REFERENCE NO.	SHEET NO.
U-5112	Fig. 6.0

**MAST ARM LOADING SCHEDULE**

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-5" SECTION-WITH BACKPLATE	16.3 S.F.	42.0" W X 56.0" L	103 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-4" SECTION-WITH BACKPLATE	11.5 S.F.	25.5" W X 66.0" L	74 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-3" SECTION-WITH BACKPLATE	9.3 S.F.	25.5" W X 52.5" L	60 LBS
	SIGN RIGID MOUNTED	7.5 S.F.	30.0" W X 36.0" L	14 LBS
	STREET NAME SIGN RIGID MOUNTED	16.0 S.F.	24.0" W X 96.0" L	36 LBS

**NOTES**

**DESIGN REFERENCE MATERIAL**

- Design the traffic signal structure and foundation in accordance with:
  - The 1st Edition 2015 AASHTO LRFD "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2024 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2024 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

**DESIGN REQUIREMENTS**

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using force ratios that do not exceed 0.9.
- The camber design for the mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements. This requires staggering the connections. Use elevation data for each arm to determine appropriate arm connection points.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
  - Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

All metal poles and arms should be Black in color as specified in the project special provisions.

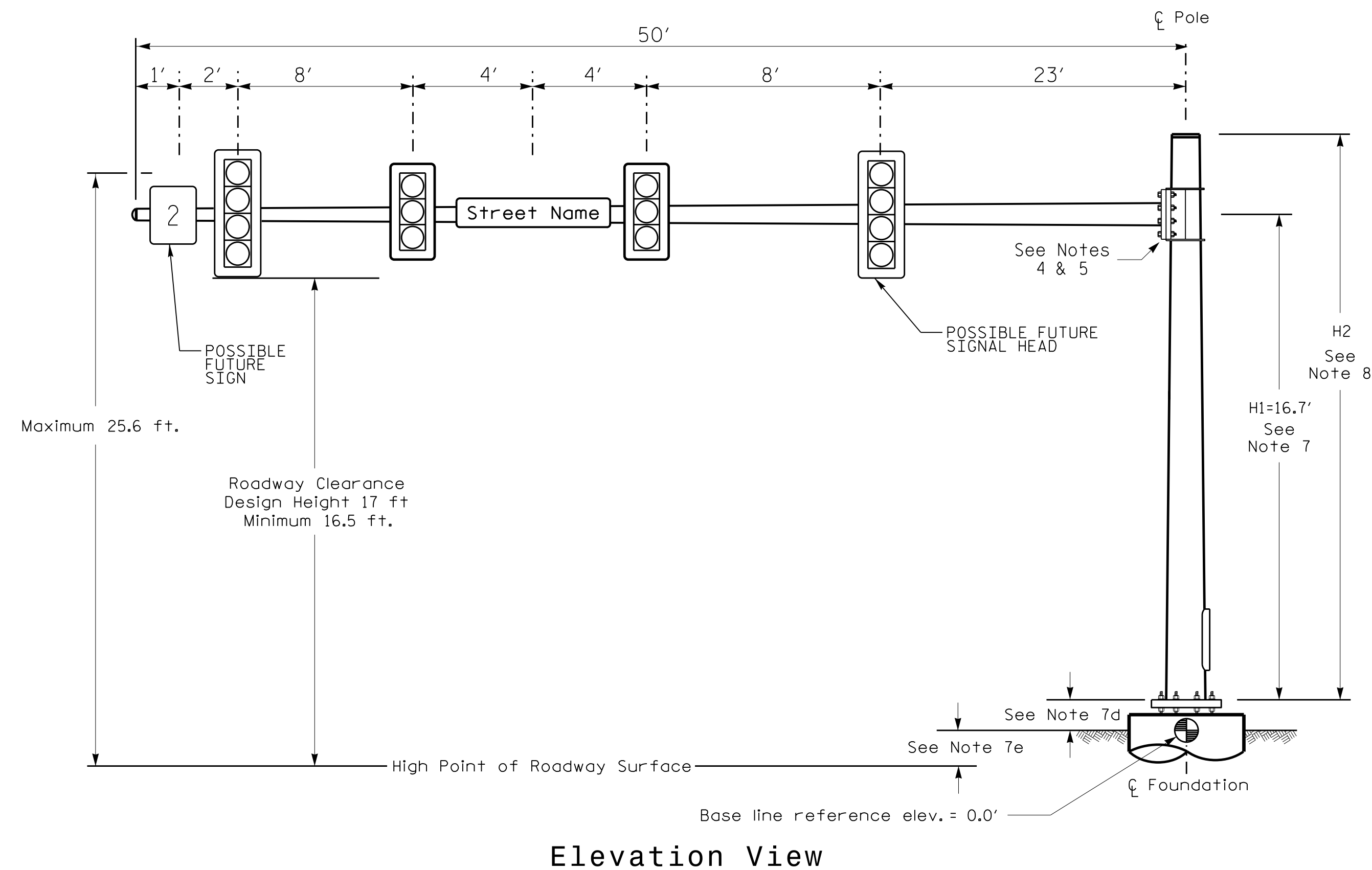
NCDOT Wind Zone 5 (110 mph)

<p>Prepared For the Offices of:                  TRANSPORTATION MOBILITY AND SAFETY DIVISION                  DIVISION OF WORKS CONSTRUCTION                  SIGNAL DESIGN SECTION                  750 N. Greenfield Pkwy, Garner, NC 27529</p>	SR 1357 (Potter Road) at SR 1364 (Pleasant Plains Road)		
	Division 10 Union County Stallings PLAN DATE: December 2023 REVIEWED BY: R.N. Zinser PREPARED BY: T.A. Kenion REVIEWED BY:	REVISIONS INIT. DATE	

05-1065-2023-16-53  
 S:\MITSU\ITS\_Signal\Signal Design Section\Western Region\01\1040\5112\2023-12\10-0696\100696.dgn  
 12/05/2023 10:00:00 AM  
 R. Nicholas Zinser

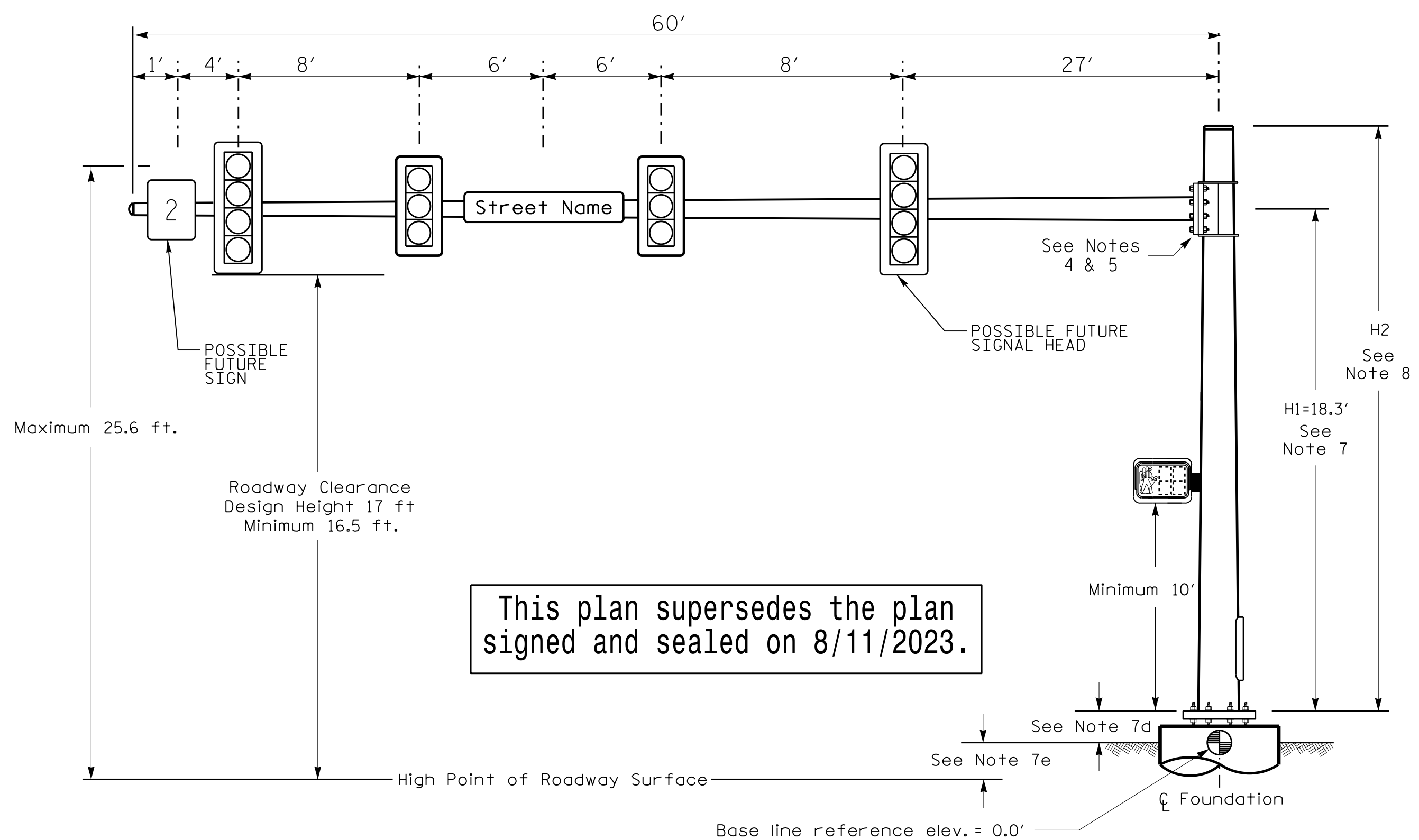


Design Loading for METAL POLE NO. 3



Elevation View

Design Loading for METAL POLE NO. 4



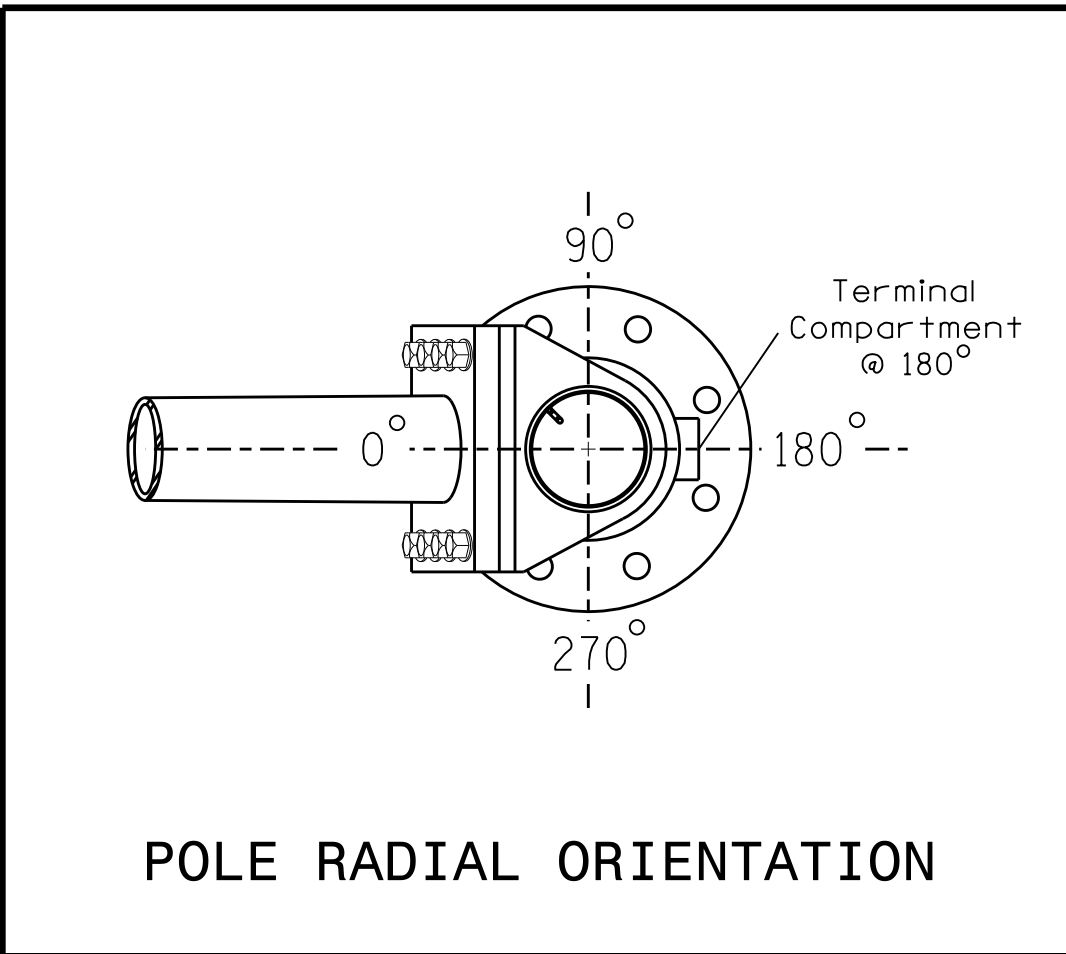
Elevation View

This plan supersedes the plan signed and sealed on 8/11/2023.

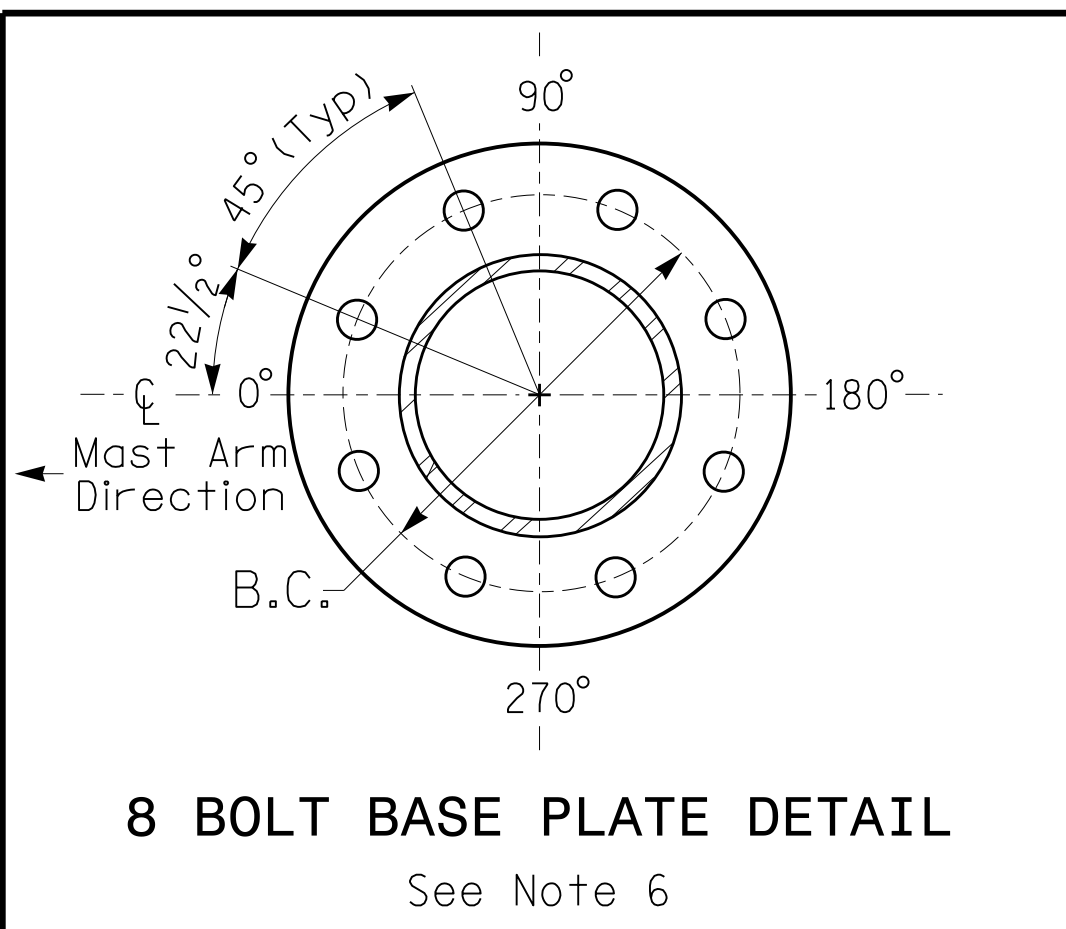
**SPECIAL NOTE**  
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

**Elevation Data for Mast Arm Attachment (H1)**

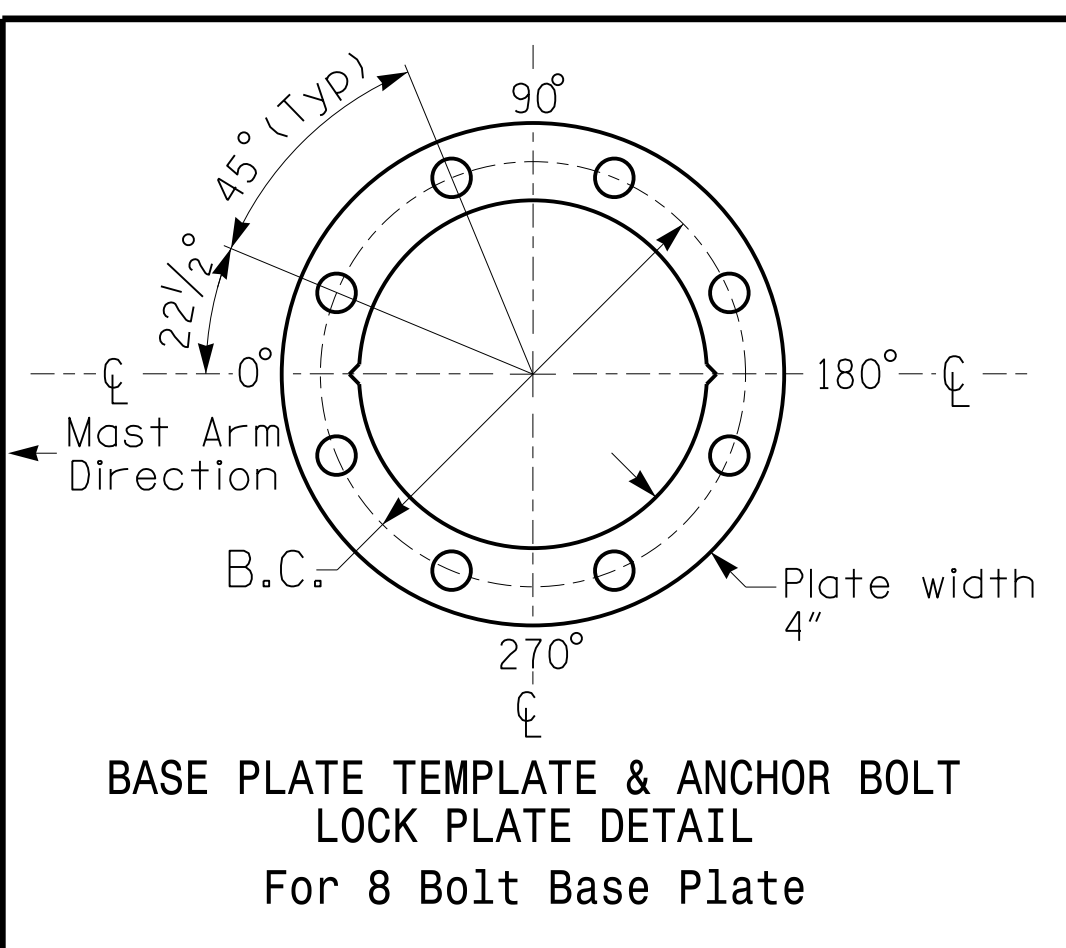
Elevation Differences for:	Pole 3	Pole 4
Baseline reference point at $\phi$ Foundation @ ground level	0.0 ft.	0.0 ft.
Elevation difference at High point of roadway surface	-2.3 ft.	-0.7 ft.
Elevation difference at Edge of travelway or face of curb	-2.3 ft.	-0.7 ft.



POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate

MAST ARM LOADING SCHEDULE

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-4 SECTION-WITH BACKPLATE	11.5 S.F.	25.5" W X 66.0" L	74 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5" W X 52.5" L	60 LBS
	PEDESTRIAN SIGNAL HEAD WITH MOUNTING HARDWARE	2.2 S.F.	18.5" W X 17.0" L	21 LBS
	SIGN RIGID MOUNTED	7.5 S.F.	30.0" W X 36.0" L	14 LBS
	STREET NAME SIGN RIGID MOUNTED	16.0 S.F.	24.0" W X 96.0" L	36 LBS

NOTES

DESIGN REFERENCE MATERIAL

- Design the traffic signal structure and foundation in accordance with:
  - The 1st Edition 2015 AASHTO LRFD "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
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  - The traffic signal project plans and special provisions.
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DESIGN REQUIREMENTS

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using force ratios that do not exceed 0.9.
- The camber design for the mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements. This requires staggering the connections. Use elevation data for each arm to determine appropriate arm connection points.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
  - Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

All metal poles and arms should be Black in color as specified in the project special provisions.

NCDOT Wind Zone 5 (110 mph)

Prepared For the Offices of:

SR 1357 (Potter Road) at SR 1364 (Pleasant Plains Road)

Division 10 Union County Stallings

PLAN DATE: December 2023 REVIEWED BY: R.N. Zinser

PREPARED BY: T.A. Kenion REVIEWED BY:

SCALE: 0 N/A

REVISIONS: INIT. DATE

DocuSigned by: R. Nicholas Zinser 12/05/2023

SEAL: RICHARD N. ZINSER ENGINEER SEAL 043914

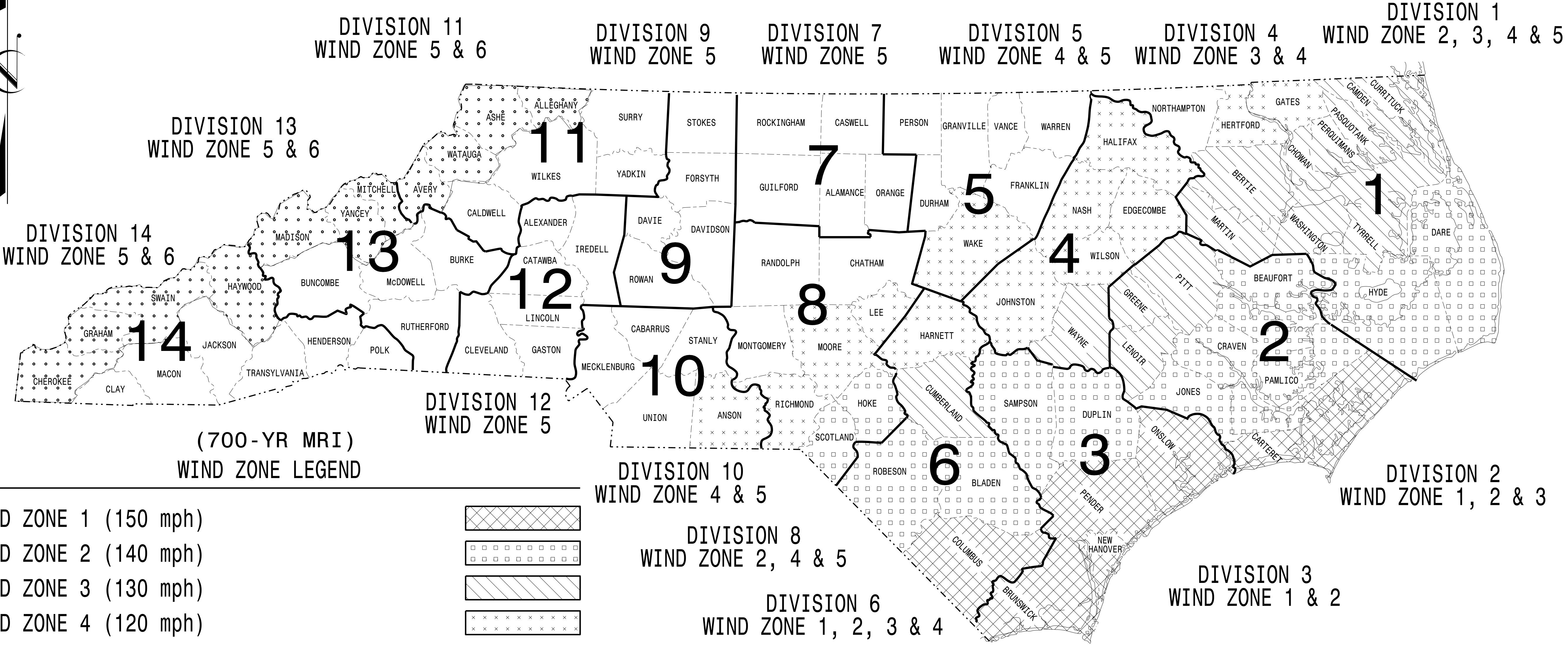
SIG. INVENTORY NO. 10-0696

\$FILES \$SUBERS \$TIMES \$DATES



# STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

## STANDARD DRAWINGS FOR ALL METAL POLES (LRFD)



(700-YR MRI)  
WIND ZONE LEGEND

WIND ZONE 1 (150 mph)	
WIND ZONE 2 (140 mph)	
WIND ZONE 3 (130 mph)	
WIND ZONE 4 (120 mph)	
WIND ZONE 5 (110 mph)	
WIND ZONE 6 (135 mph) Special Wind Zone	

<https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

**NC DOT METAL POLE STANDARDS**

03-001-2023 1P-07  
S:\IT\AS\114\115\Sig\Drawings\Drawings\2024\_Metal\_Pole\_Standards\11\_Metal\_Pole\_Standards\_411\_Metal\_Pole\_Standards\_411\_Metal\_Pole\_Standards\_411.dwg  
Kdurigon

Prepared In the Offices of:

750 N. Greenfield Pkwy.  
Garner, NC 27529

Designed in conformance  
with the latest  
2020 Interim to the  
1st Edition 2015

**AASHTO  
LRFD**

Standard Specifications for  
Highway Signs, Luminaires,  
and Traffic Signals

DRAWING NUMBER	INDEX OF PLANS DESCRIPTION
Sig. M 1A	Statewide Wind Zone Map (700-yr MRI)
Sig. M 1B	Statewide Wind Zone Map (10-yr MRI)
Sig. M 2	Typical Fabrication Details-All Metal Poles
Sig. M 3	Typical Fabrication Details-Strain Poles
Sig. M 4	Typical Fabrication Details-Mast Arm Poles
Sig. M 5	Typical Fabrication Details-Mast Arm Connection
Sig. M 6	Typical Fabrication Details-Strain Pole Attachments
Sig. M 7	Construction Details-Foundations
Sig. M 8	Standard Strain Pole Foundation-All Soil Conditions
Sig. M 9	Typical Fabrication Details-CCTV Camera Poles

**MOBILITY AND SAFETY DIVISION -  
TRANSPORTATION SYSTEMS MANAGEMENT  
AND OPERATIONS UNIT**

---

**D.Y. ISHAK - STATE SIGNALS ENGINEER**  
**K. DURIGON, P.E. - ITS AND SIGNALS STRUCTURAL ENGINEER**  
**B. WALKER, P.E. - ITS AND SIGNALS STRUCTURAL ENGINEER**

SEAL

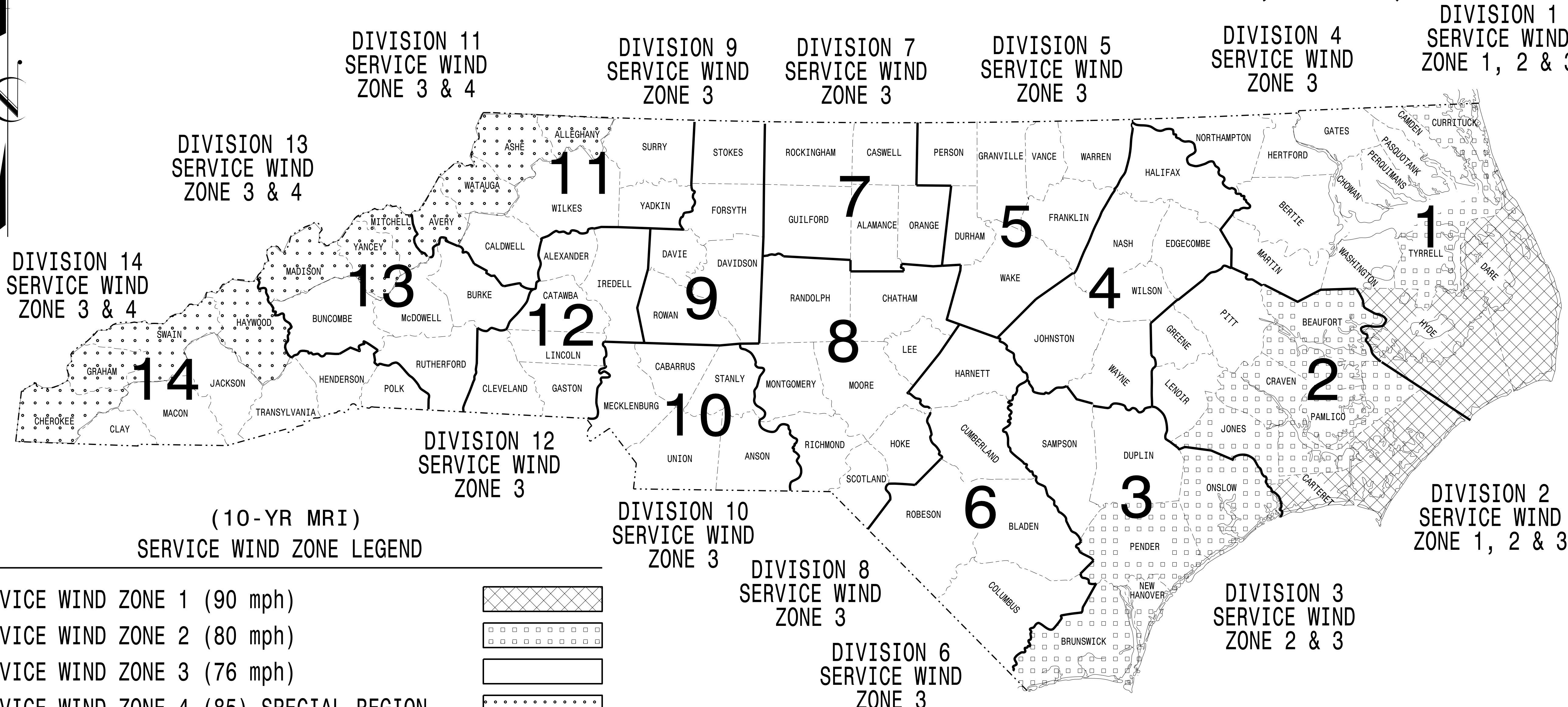
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**Kevin Durigon**  
SIGNATURE  
4B23DC79B3764DA

09/21/2023  
DATE



# STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

## STANDARD DRAWINGS FOR ALL METAL POLES (LRFD)



(10-YR MRI)  
SERVICE WIND ZONE LEGEND

SERVICE WIND ZONE 1 (90 mph)	
SERVICE WIND ZONE 2 (80 mph)	
SERVICE WIND ZONE 3 (76 mph)	
SERVICE WIND ZONE 4 (85) SPECIAL REGION	

<https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

**NC DOT METAL POLE STANDARDS**

03-OCT-2023 10:51 S:\IT\AS\11\15\Sig\Drawings\Drawings\2024\Metal Pole (10-yr MRI).vdgn

Prepared in the Offices of:

750 N. Greenfield Pkwy.  
Garner, NC 27529

Designed in conformance with the latest 2020 Interim to the 1st Edition 2015

### AASHTO LRFD

Standard Specifications for Highway Signs, Luminaires, and Traffic Signals

DRAWING NUMBER	INDEX OF PLANS DESCRIPTION
Sig. M 1A	Statewide Wind Zone Map (700-yr MRI)
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Sig. M 7	Construction Details-Foundations
Sig. M 8	Standard Strain Pole Foundation-All Soil Conditions
Sig. M 9	Typical Fabrication Details-CCTV Camera Poles

### NCDOT CONTACTS:

**MOBILITY AND SAFETY DIVISION -  
TRANSPORTATION SYSTEMS MANAGEMENT  
AND OPERATIONS UNIT**

---

**D.Y. ISHAK - STATE SIGNALS ENGINEER**

**K. DURIGON, P.E. - ITS AND SIGNALS STRUCTURAL ENGINEER**

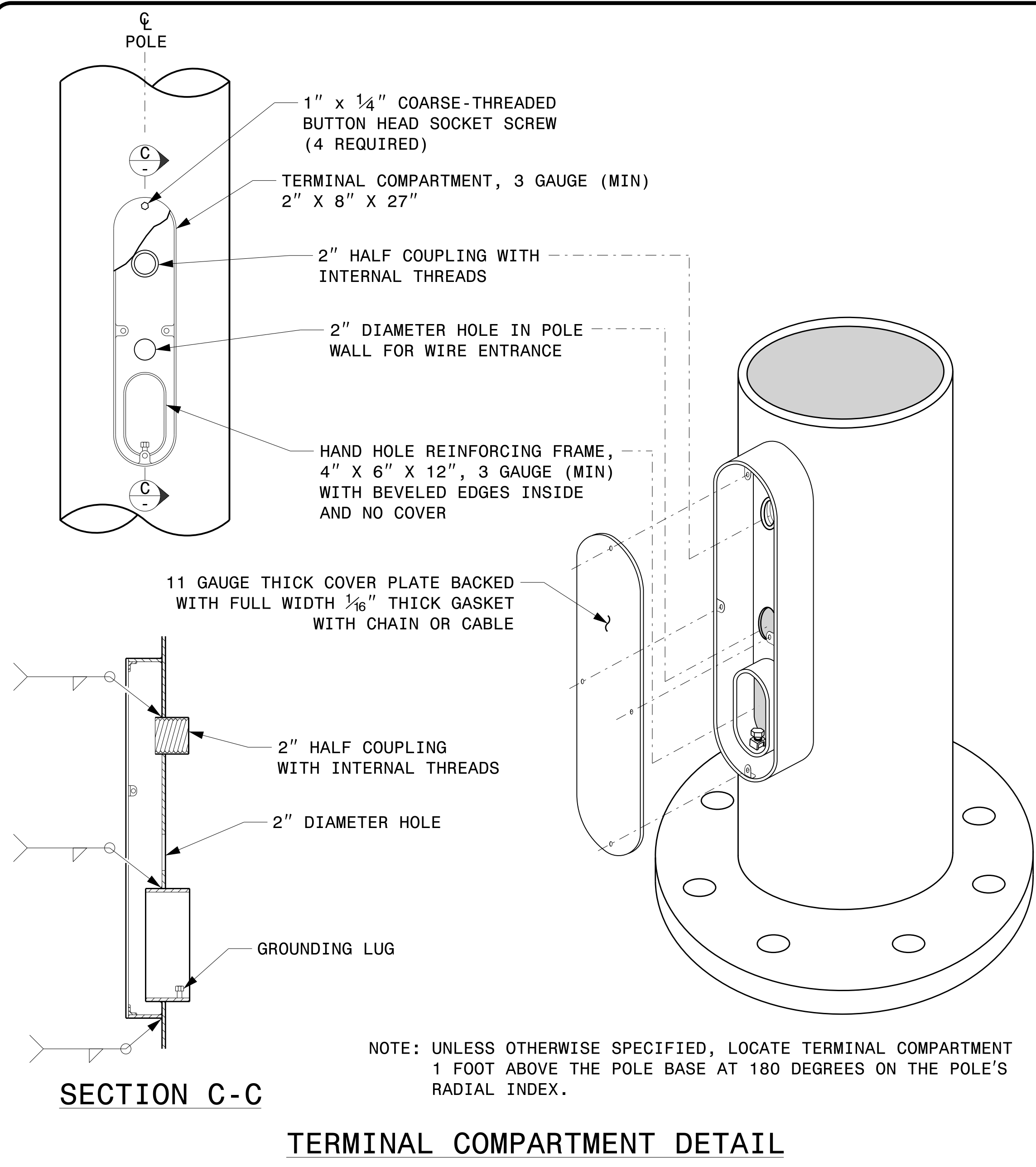
**B. WALKER, P.E. - ITS AND SIGNALS STRUCTURAL ENGINEER**

SEAL

DocuSigned by:  
**Kevin Durigon**  
SIGNATURE  
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09/21/2023  
DATE





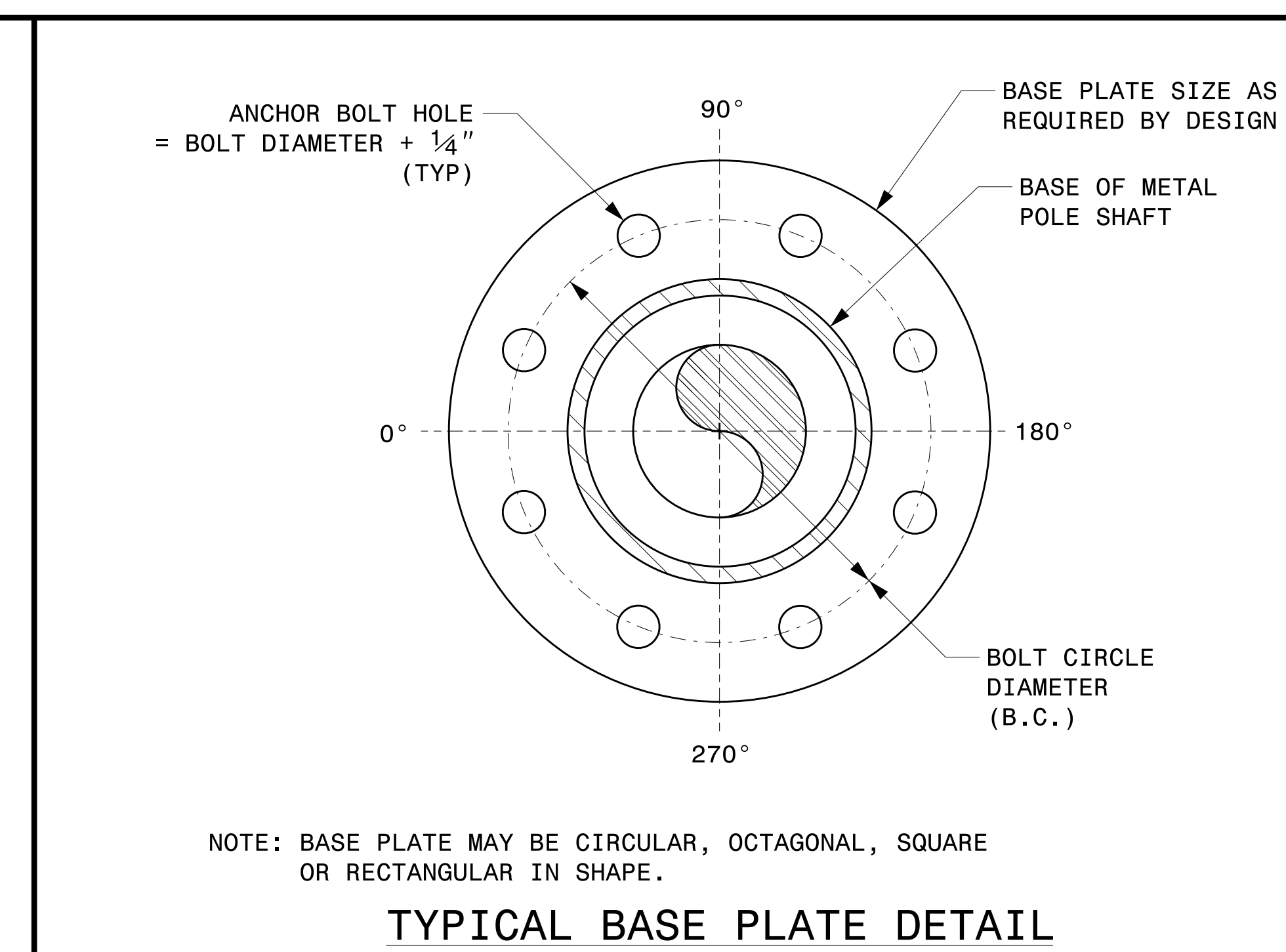
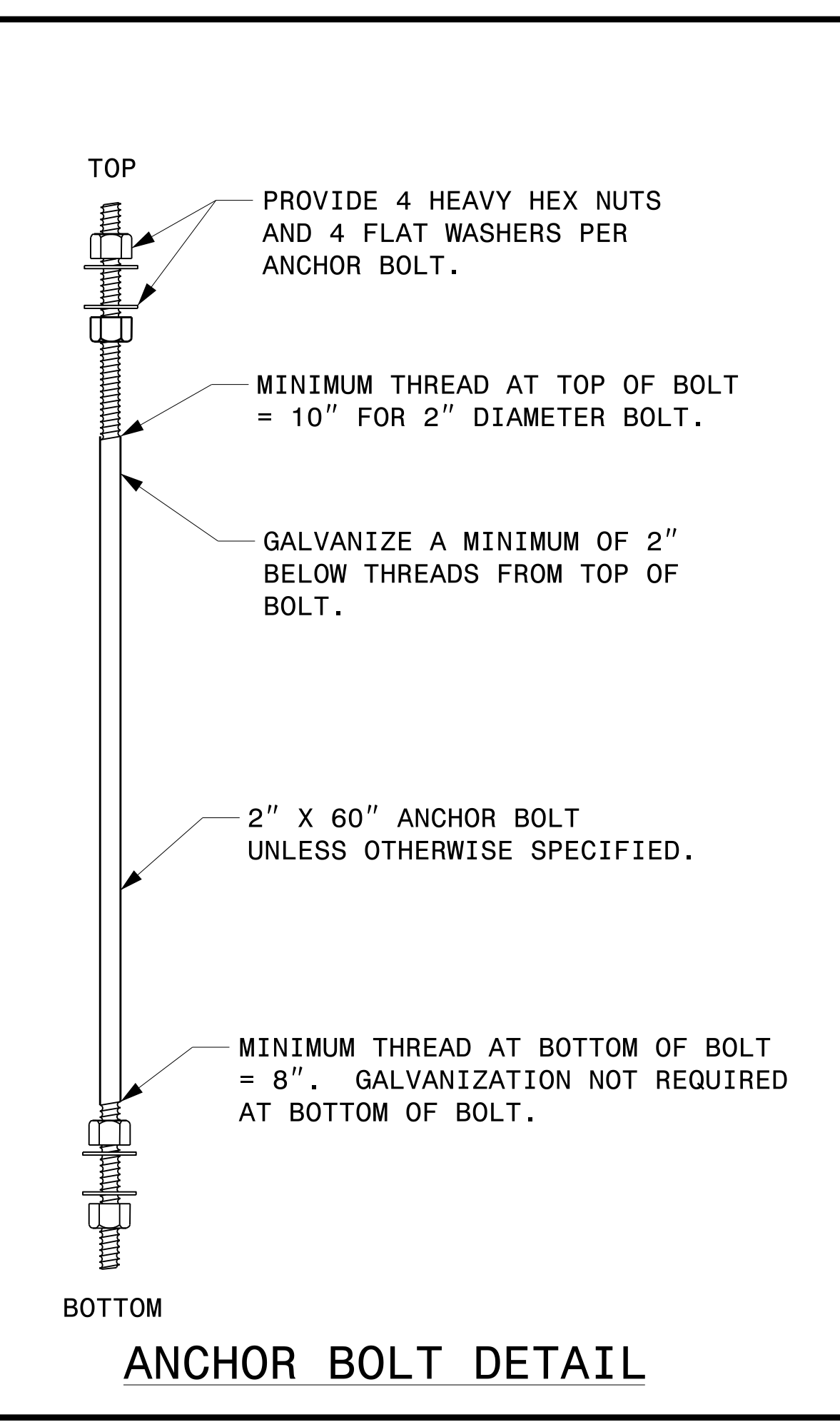
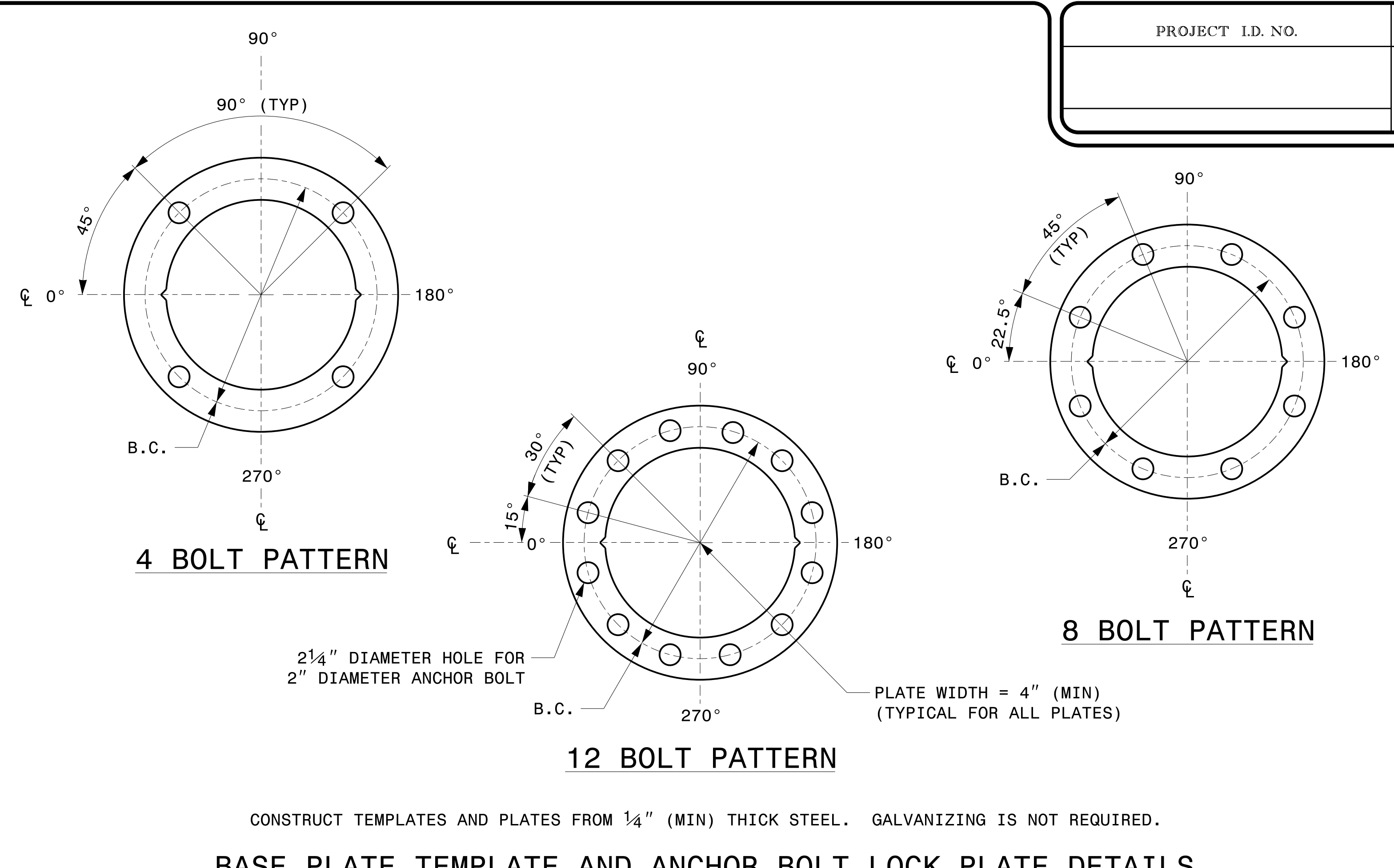
**IDENTIFICATION TAG DETAILS**

MFG _____ MFG. DATE: MM/YY	MFG _____ MFG. DATE: MM/YY
SHAFT D/T/L/Y _____	SECTION D/T/L/Y _____
ARM-A D/T/L/Y _____	NCDOT SIG. INV. NO. _____
ARM-B D/T/L/Y _____	NCDOT POLE NO. _____
A.B. DIA./B.C./L/Y _____	ARM I.D. TAG (PROVIDE ON EACH SECTION OF A MULTI-SECTION MAST ARM)
NCDOT SIG. INV. NO. _____	
NCDOT POLE NO. _____	

SHAFT I.D. TAG  
(PROVIDE ON SHAFT OF STRAIN POLES  
AND MAST ARM POLE SHAFT)

**NOTES:**

- D = DIAMETER, T = THICKNESS, L = LENGTH, Y = YIELD STRENGTH
- A.B. = ANCHOR BOLT
- B.C. = BOLT CIRCLE OF ANCHOR BOLTS
- IF STANDARD DESIGN, INCLUDE CASE NUMBER IN ADDITION TO POLE NUMBER ON "NCDOT POLE NO." LINE.
- SIGNAL INV. NUMBER AND POLE I.D. NUMBER. SEE DRAWING M3 AND M4 FOR MOUNTING POSITIONS OF I.D. TAGS.



Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

**Typical Fabrication Details For All Metal Poles**

PLAN DATE: SEPTEMBER 2023 DESIGNED BY: C.F. ANDREWS  
 PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR

REVISIONS	INIT.	DATE

SCALE: 0 NA NONE

SEAL: KEVIN C. DURIGON, ENGINEER, 036626

DocuSigned by: Kevin Durigon, 09/21/2023

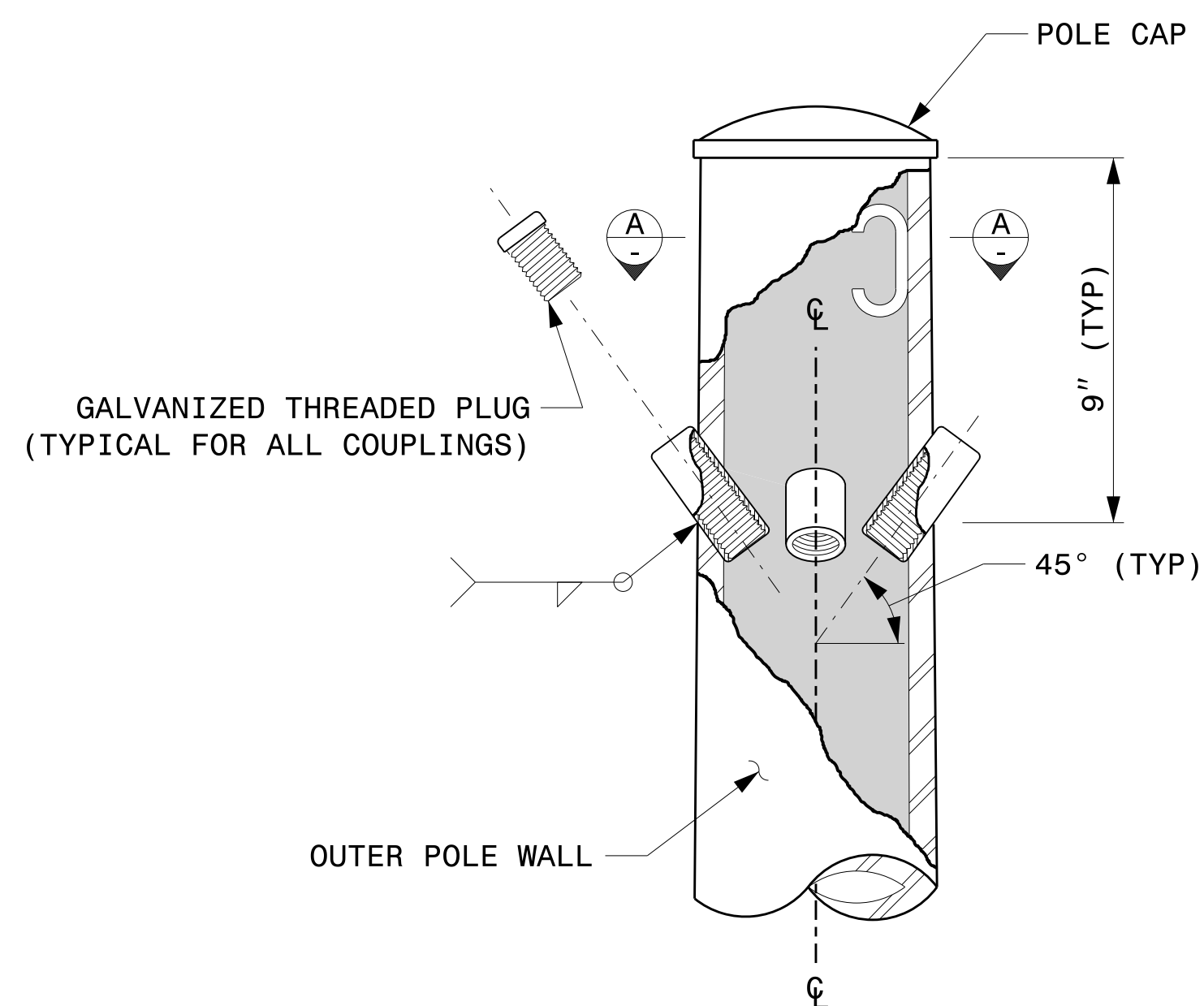
**Fabrication Details - All Metal Poles**

04\_dpt\_2023\_10.dwg, S:\155\1551415\_Signal\Signal Design\_Section\Structures\Drawings\2024\_Metal Pole\_Sig Drawings For\_LRF\2024\_Sig.M2\_Sig. Fabrication Details-All Metal Poles.dgn, Kedar.Figon

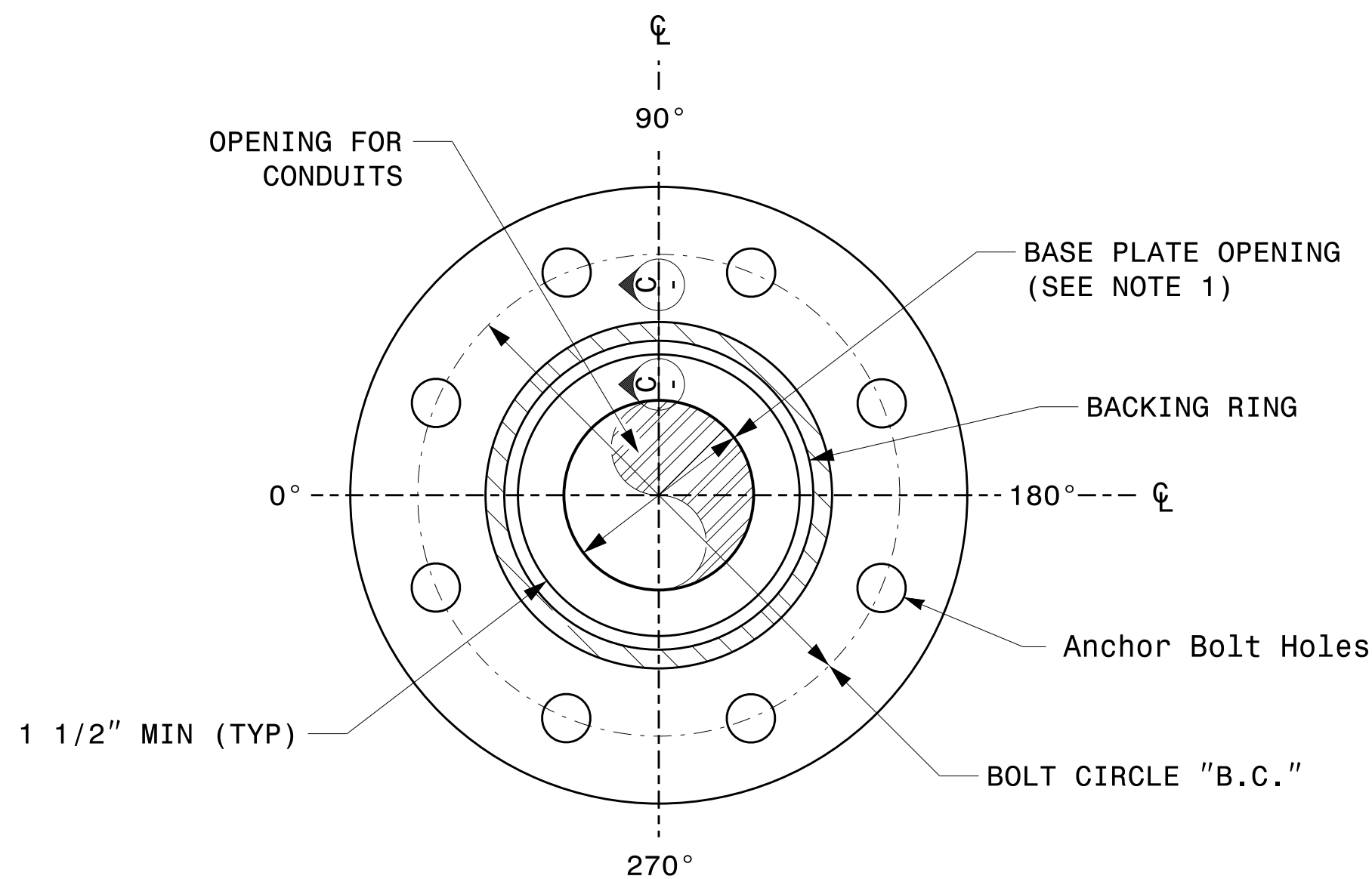


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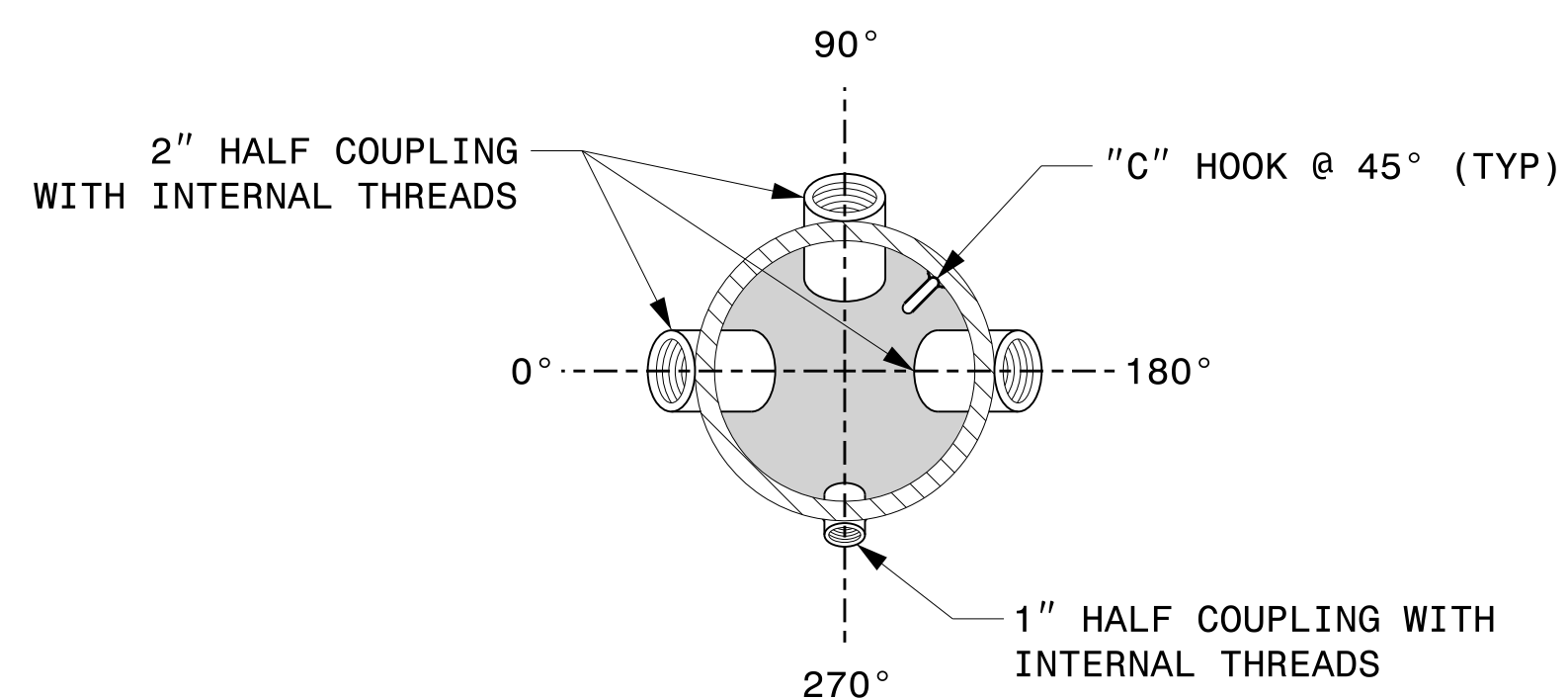
- 1. OPENING IN POLE BASE PLATE SHALL BE EQUAL TO POLE BASE INSIDE DIAMETER MINUS  $3\frac{1}{2}$ " BUT SHALL NOT BE LESS THAN  $8\frac{1}{2}$ ".



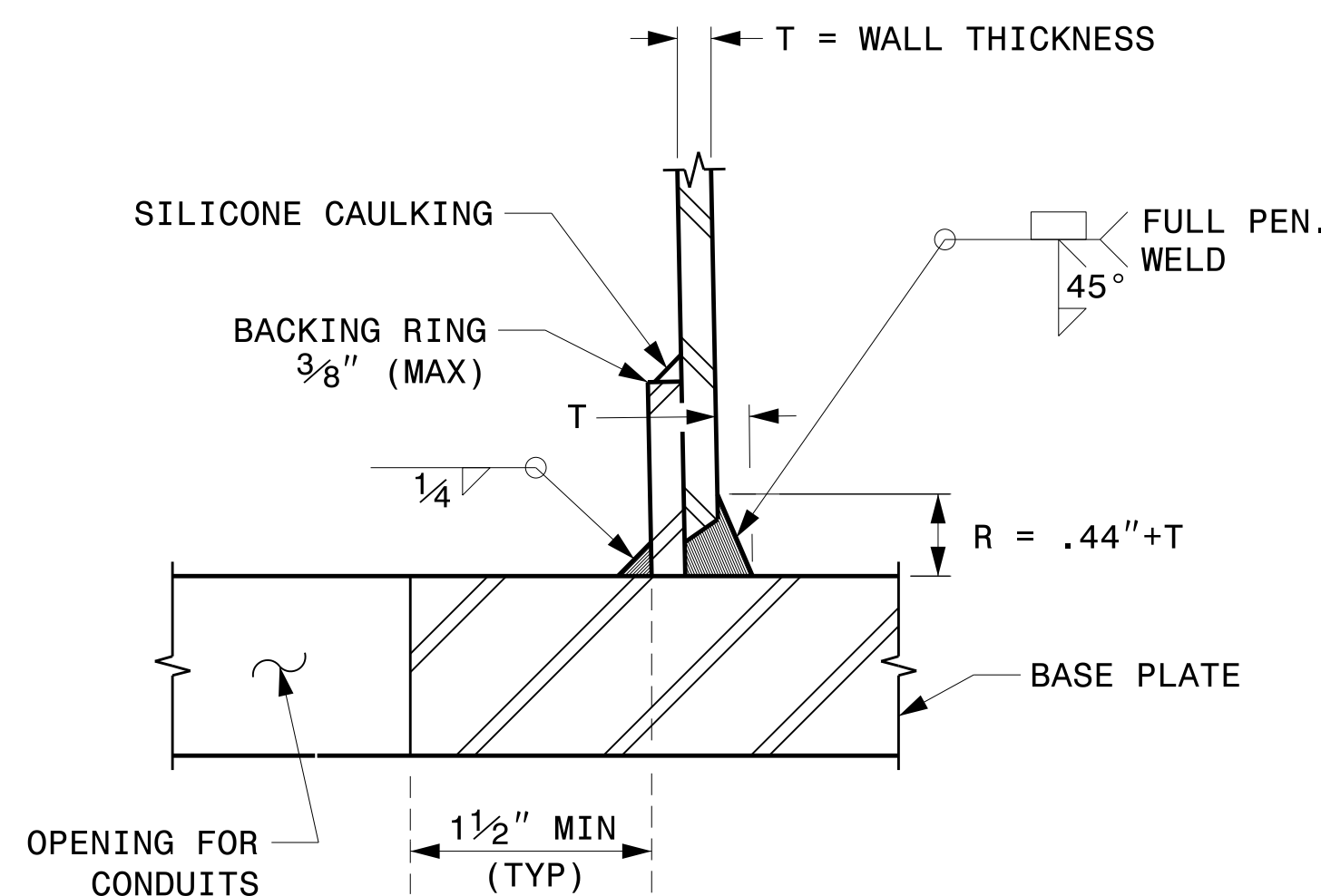
CABLE ENTRANCES AT TOP OF POLE



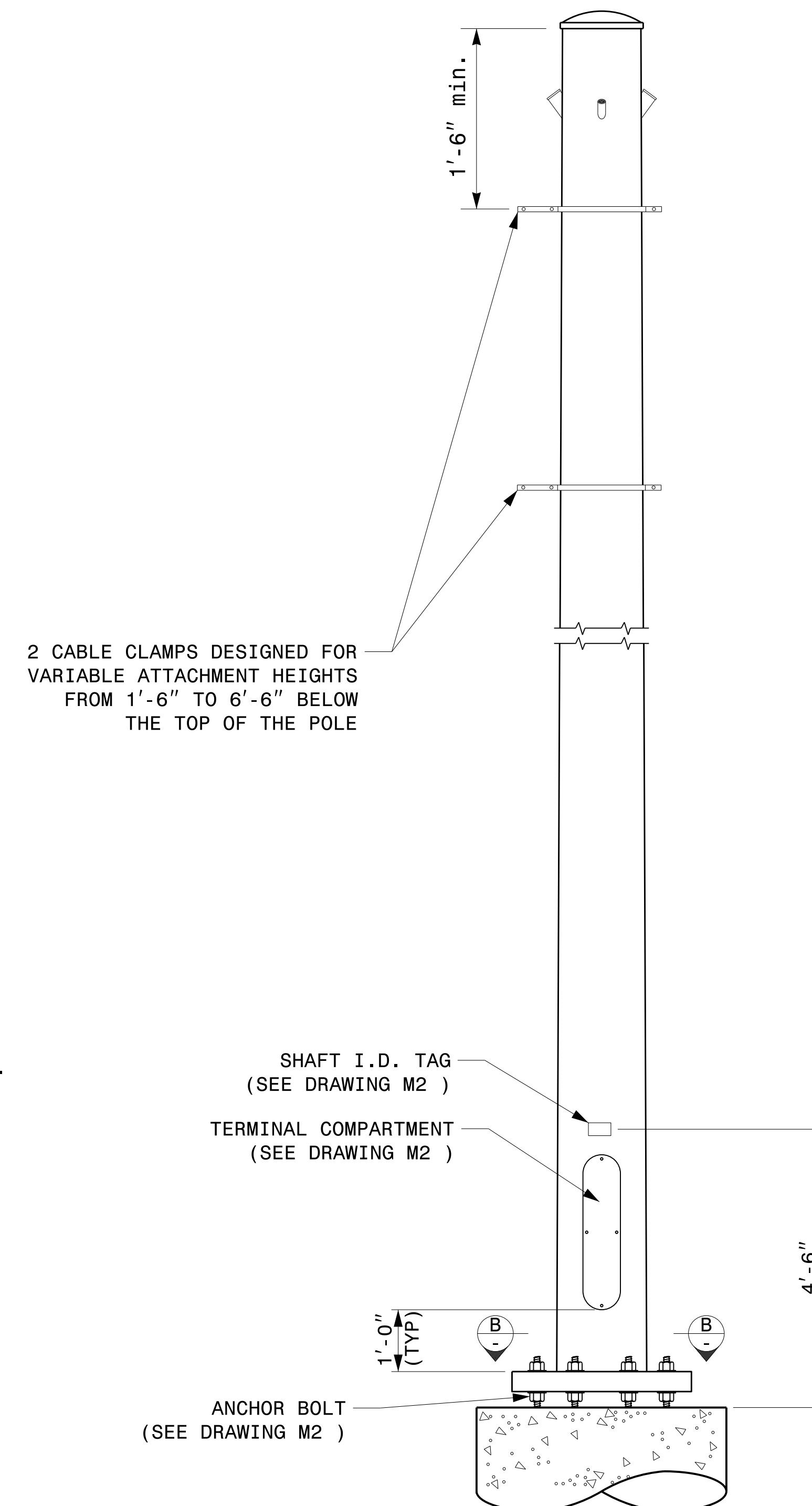
SECTION B-B  
POLE BASE PLATE DETAILS  
(8 AND 12 BOLT PATTERN)



SECTION A-A  
RADIAL ORIENTATION OF FACTORY INSTALLED  
ACCESSORIES AT TOP OF POLE



SECTION C-C  
(POLE ATTACHMENT TO BASE PLATE)  
FULL-PENETRATION  
GROOVE WELD DETAIL



MONOTUBE STRAIN POLE

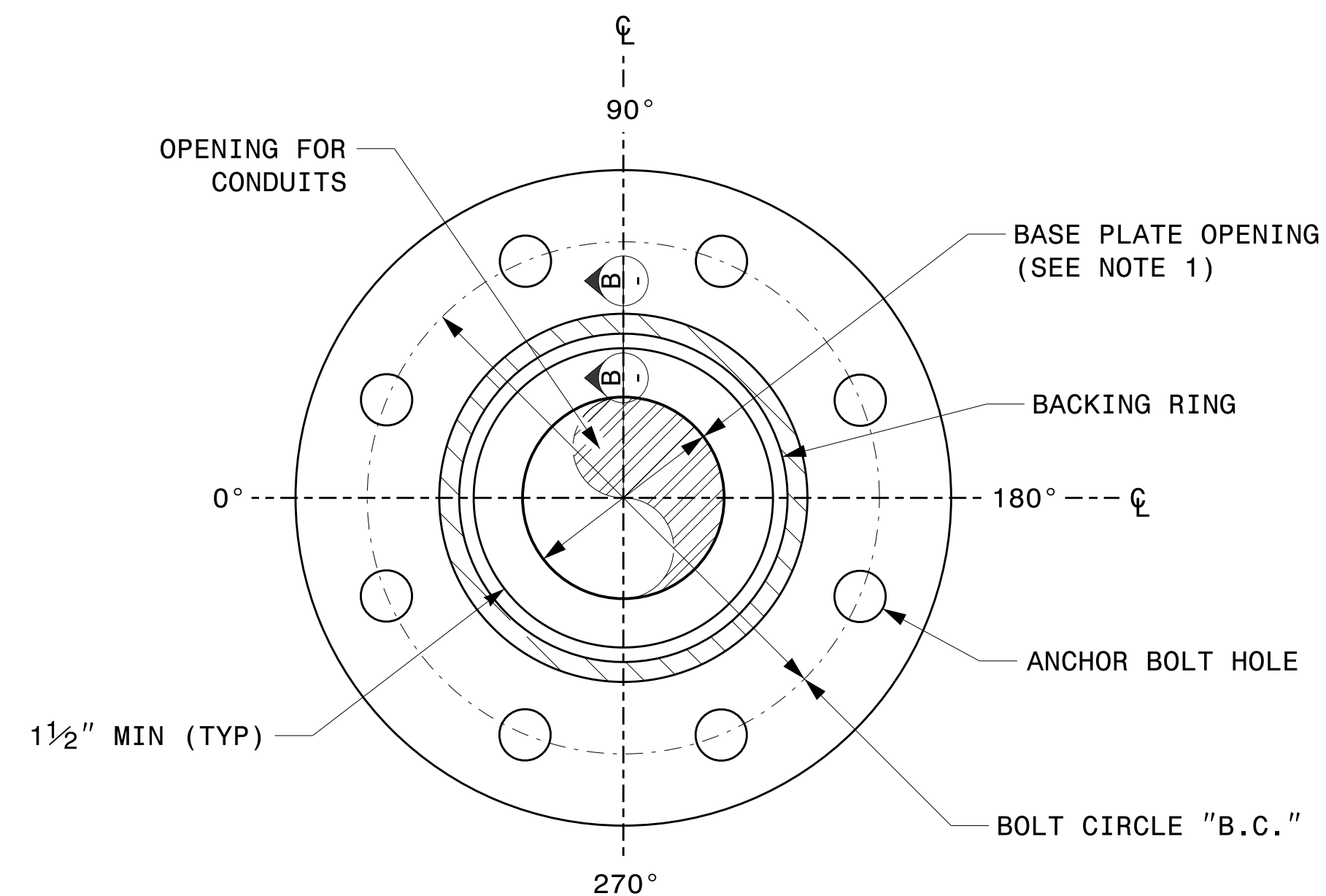
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S:\SSS\415\SIGNAL\Signal Design\Section\Structures\Drawings\2024\Monot Pole Str Drawing for LRF\2024 Sig.M3 Str. Fabrication Details-Strain Poles.dgn  
Kedar Durigon

	<p>Typical Fabrication Details For Strain Poles</p>									
	<p>PLAN DATE: SEPTEMBER 2023 DESIGNED BY: K.C. DURIGON</p> <p>PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR</p>	<p>REVISIONS</p> <table border="1"> <thead> <tr> <th>INIT.</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> </tr> </tbody> </table>		INIT.	DATE					
INIT.	DATE									
<p>SCALE: 0 NA NONE</p>	<p>DATE: 09/21/2023</p>		<p>DATE</p>							

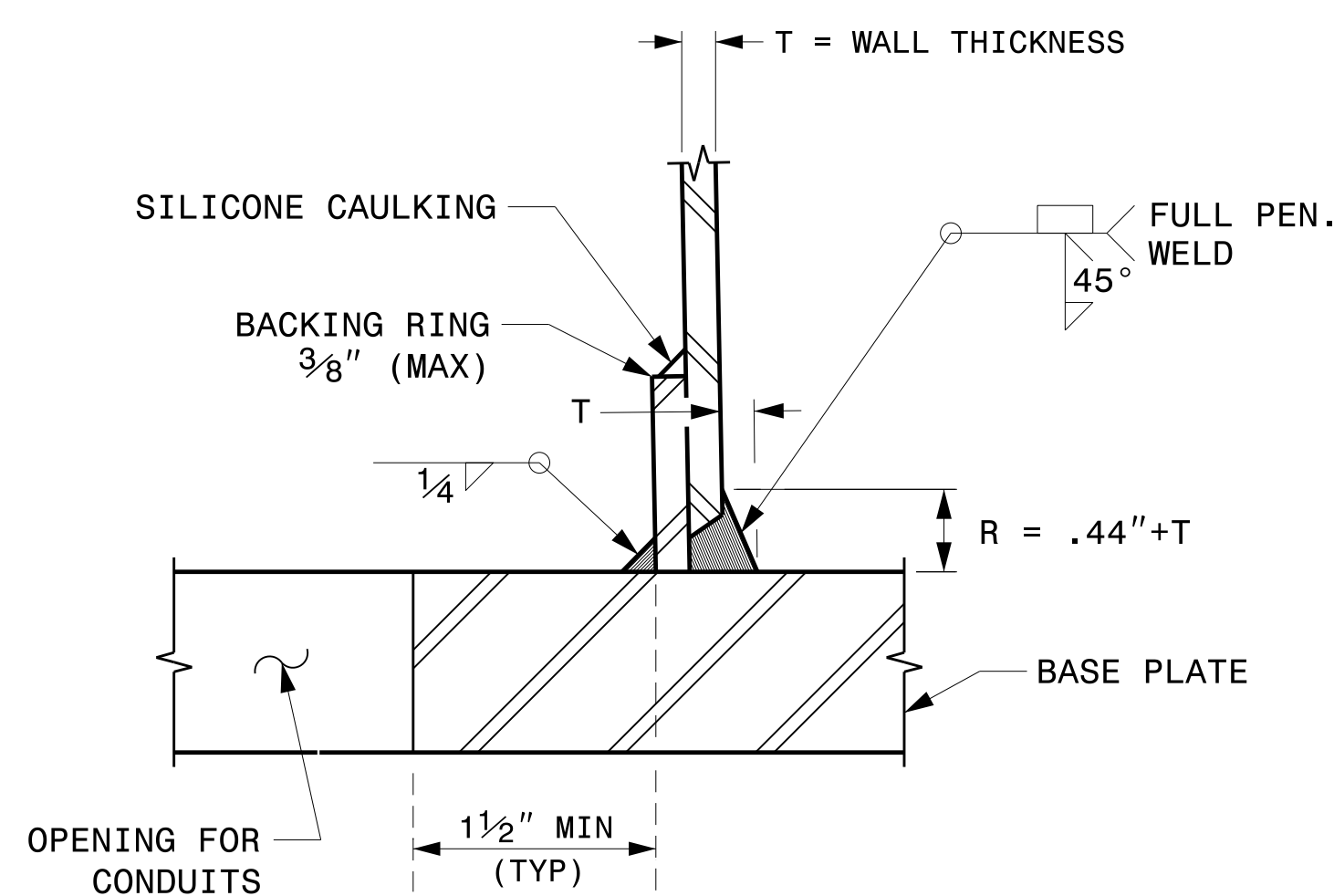
Fabrication Details – Strain Poles

NOTE:

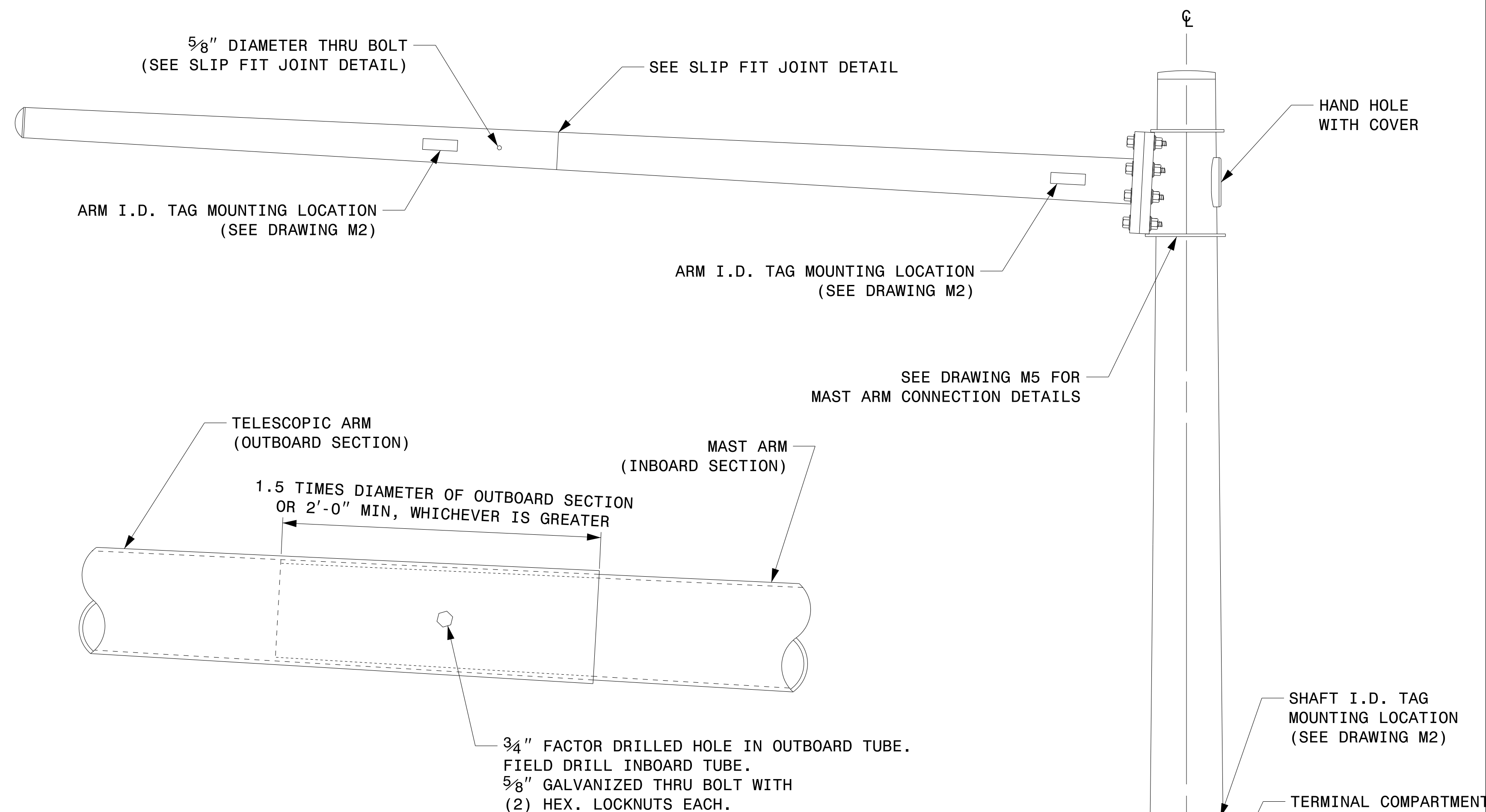
1. OPENING IN POLE BASE PLATE SHALL BE EQUAL TO POLE BASE INSIDE DIAMETER MINUS 3 1/2" BUT SHALL NOT BE LESS THAN 8 1/2".



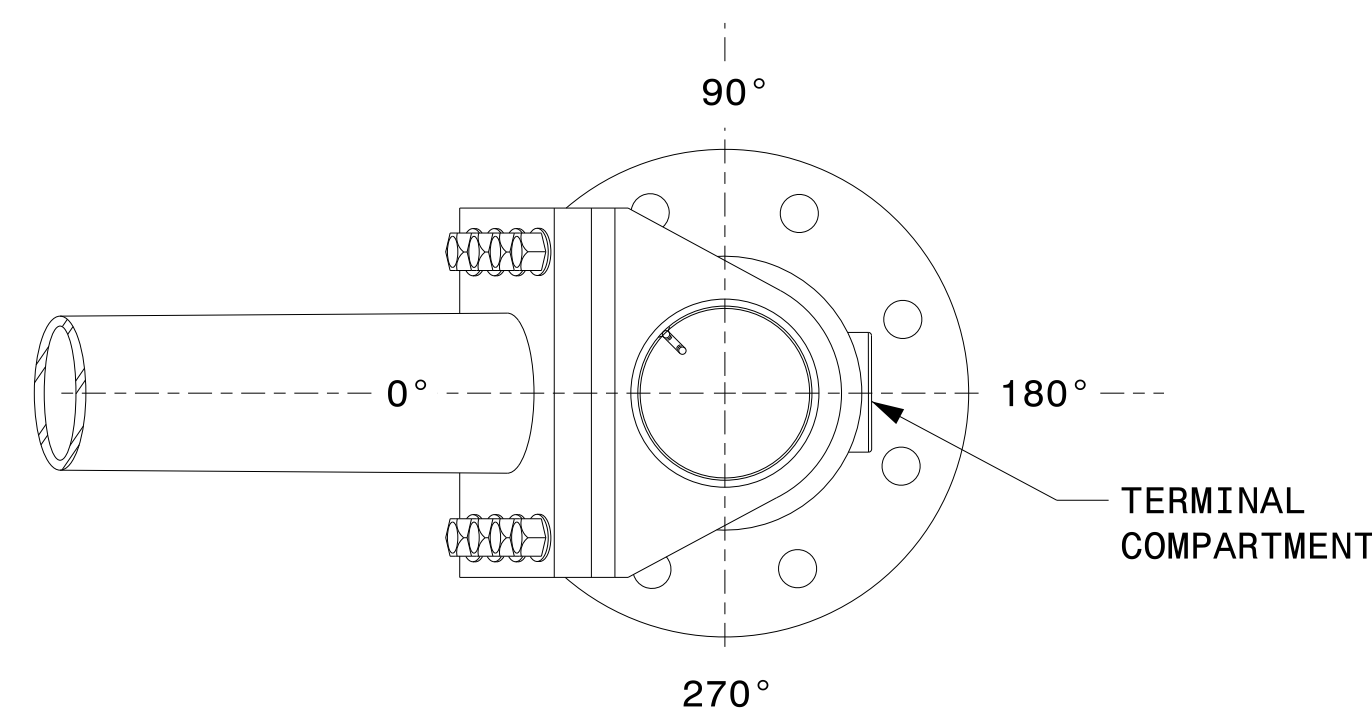
SECTION A-A  
POLE BASE PLATE DETAILS



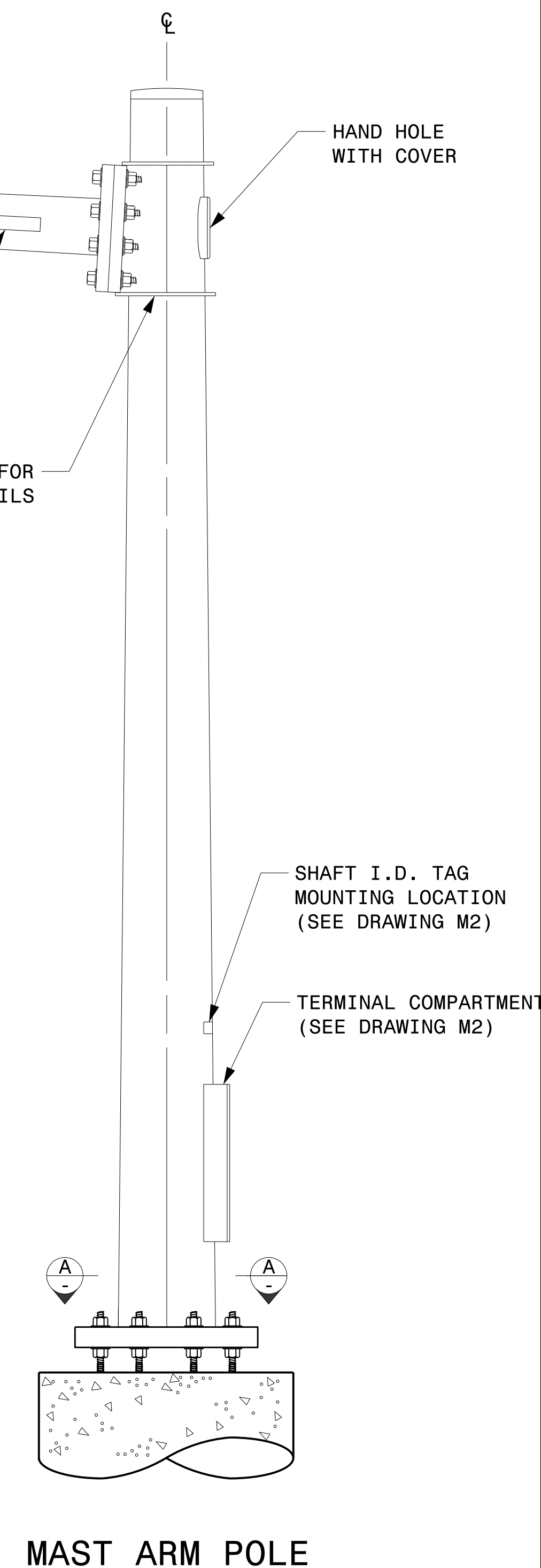
SECTION B-B  
(POLE ATTACHMENT TO BASE PLATE)  
FULL-PENETRATION  
GROOVE WELD DETAIL



SLIP FIT JOINT DETAIL FOR MAST ARM



MAST ARM RADIAL ORIENTATION



MAST ARM POLE

<p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p>Typical Fabrication Details For Mast Arm Poles</p>		<p>SEAL</p>								
	<p>PLAN DATE: SEPTEMBER 2023 DESIGNED BY: K.C. DURIGON</p> <p>PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR</p>	<table border="1"> <thead> <tr> <th>REVISIONS</th> <th>INIT.</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>		REVISIONS	INIT.	DATE					
REVISIONS	INIT.	DATE									
<p>SCALE: NA</p> <p>NONE</p>	<p>4B23DC76R3Z84QA</p>		<p>SEAL</p>								

09-drt-2023-10-31E S:\155504115\Sig.M4\15\Sig.M4 Str. Fabrication Details-Mast Arm Poles.dgn Kedar Durigon

Fabrication Details – Mast Arm Poles

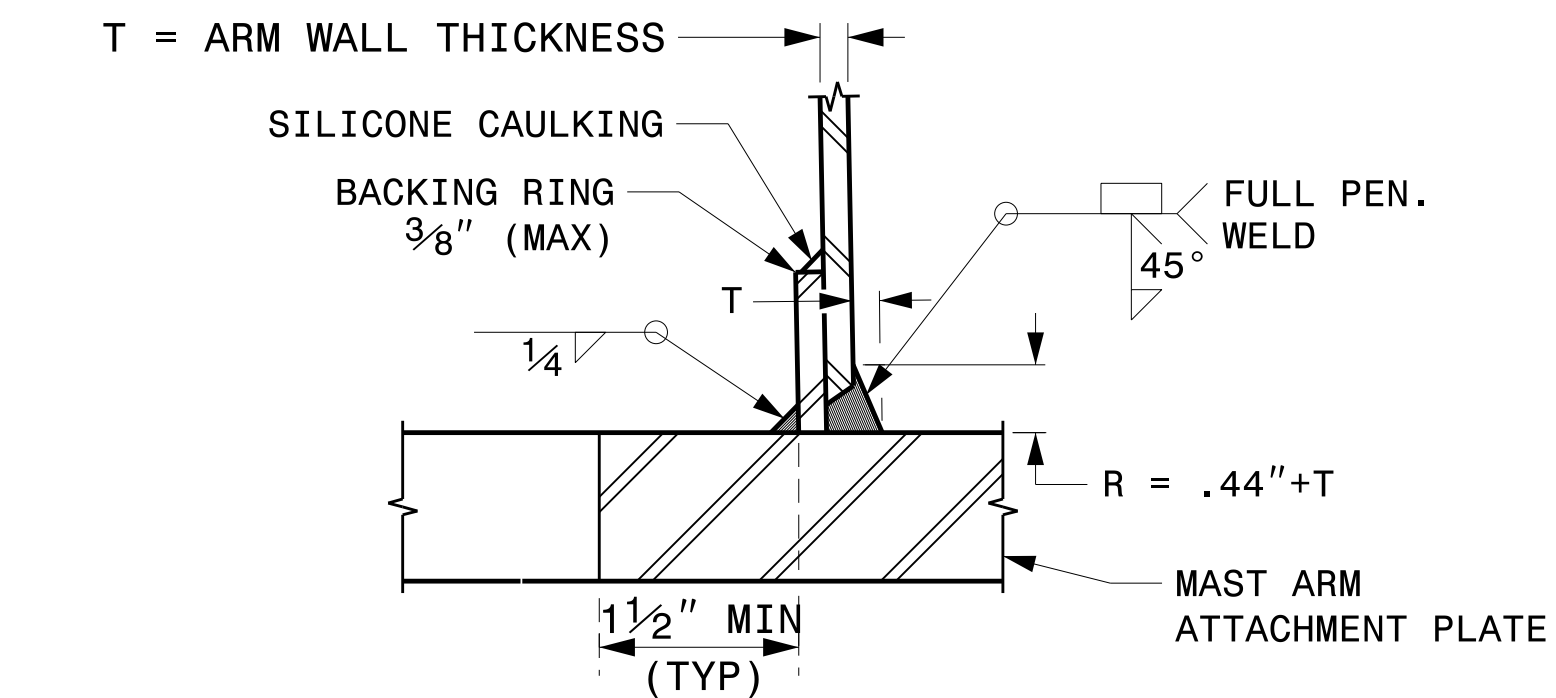


# WELDED RING STIFFENED MAST ARM CONNECTION

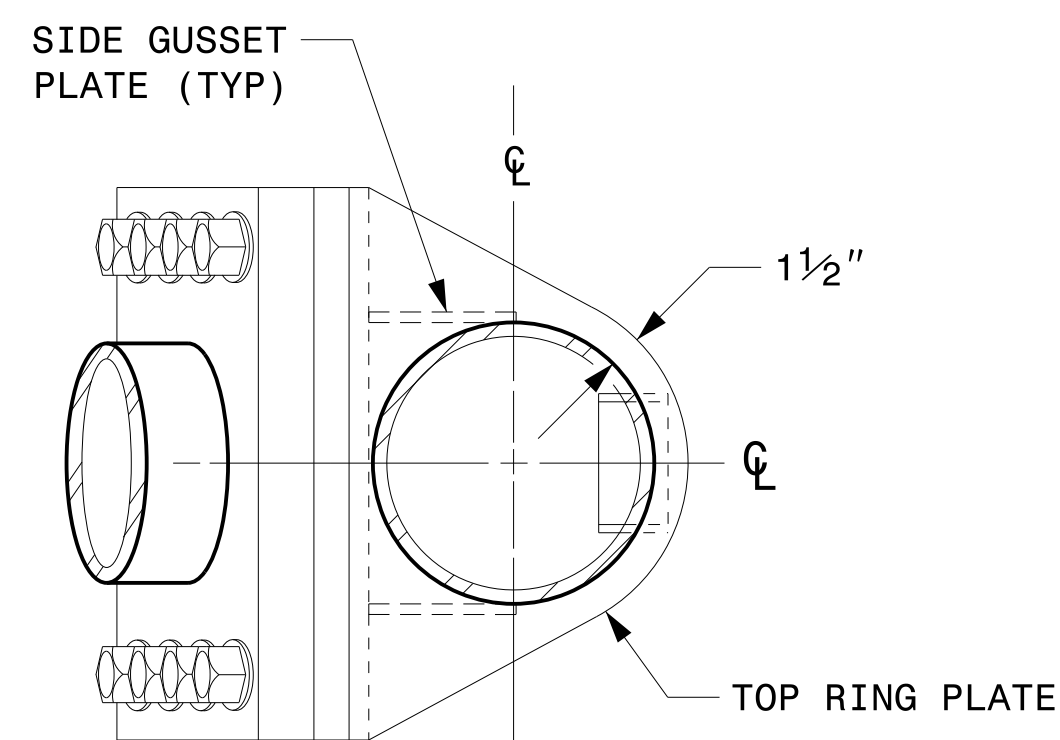
PROJECT I.D. NO.

SHEET NO.

Sig.M5



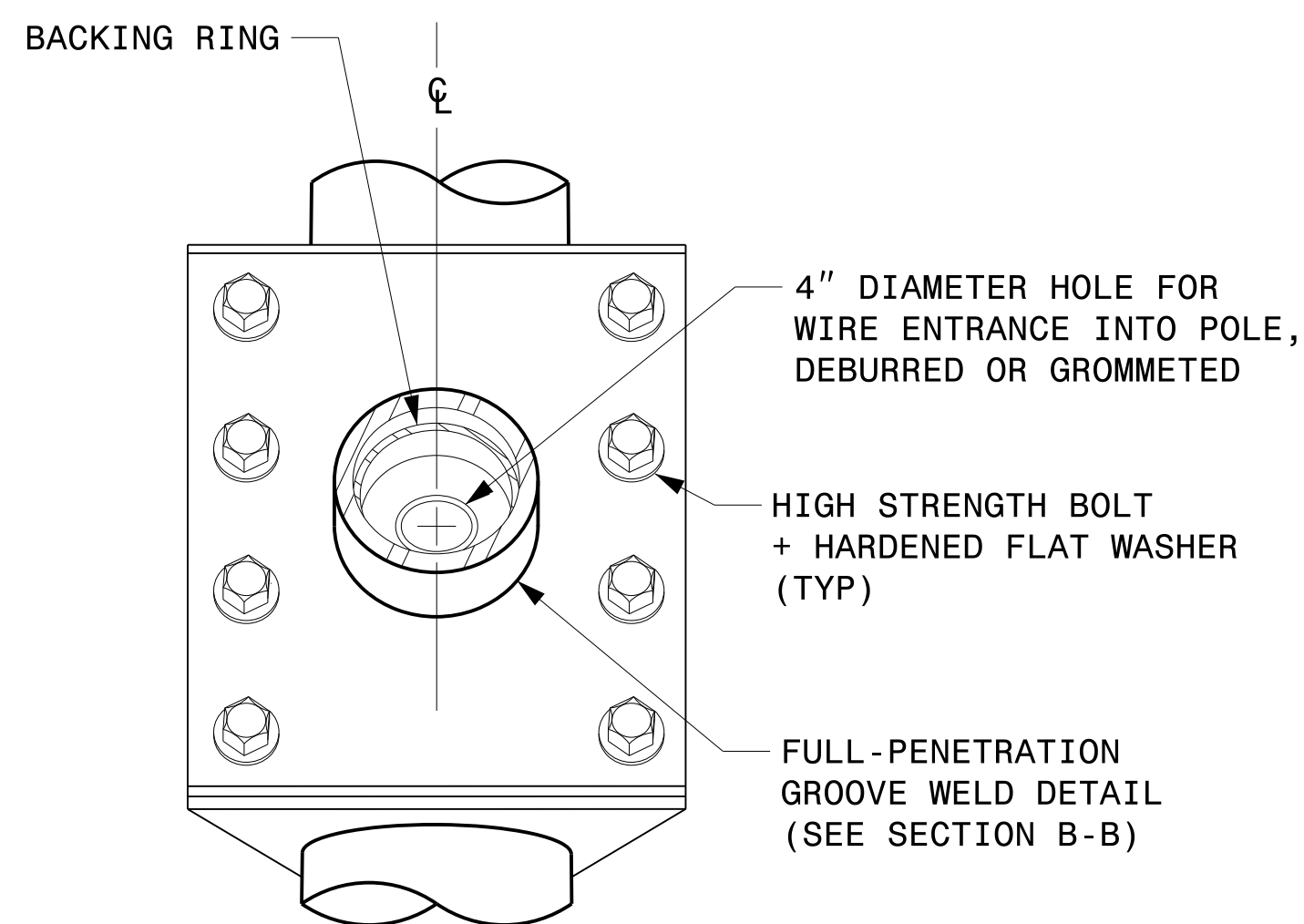
**SECTION B-B  
FULL-PENETRATION GROOVE WELD DETAIL**



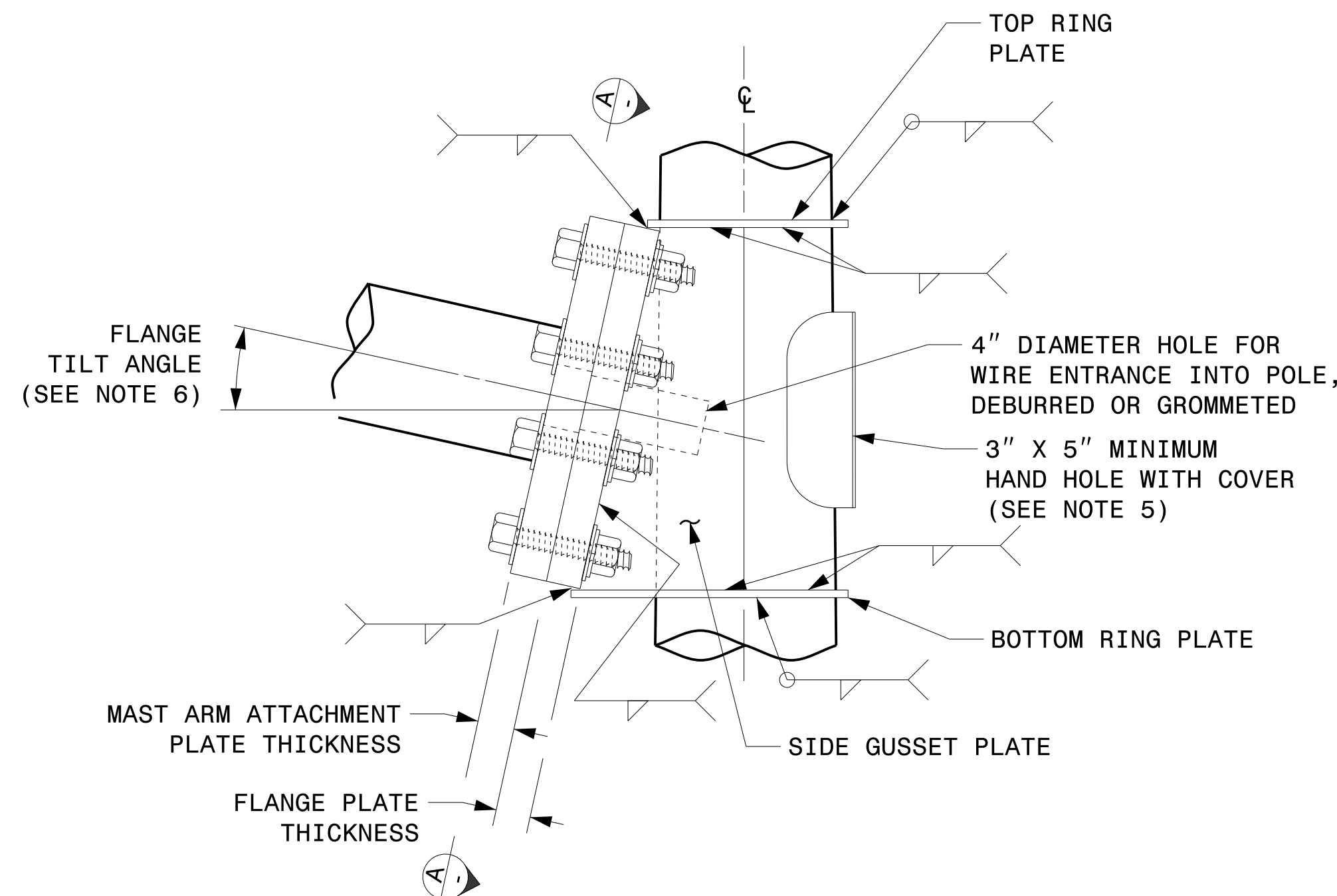
**PLAN VIEW**

**NOTES:**

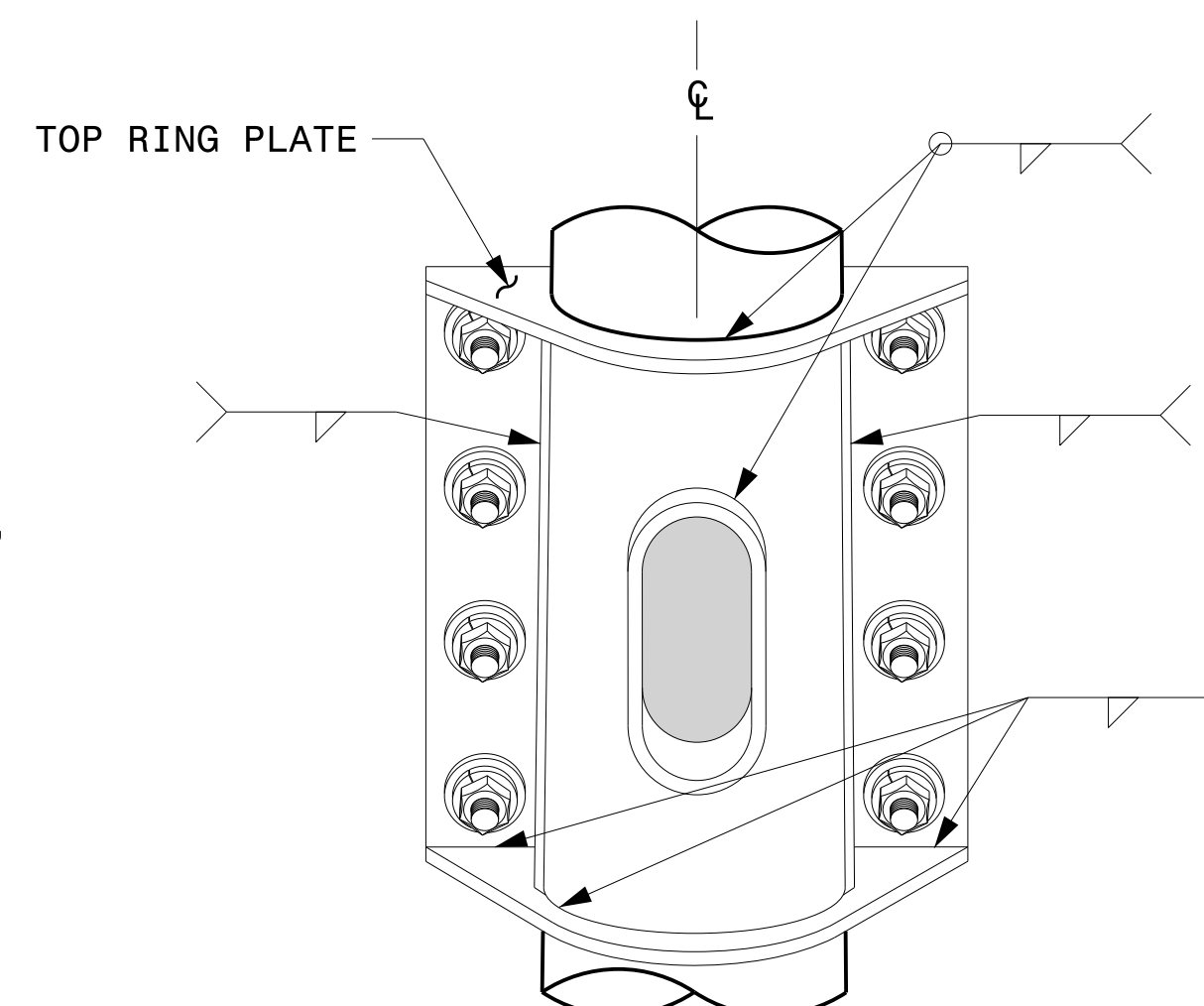
1. PROVIDE A PERMANENT MEANS OF IDENTIFICATION ABOVE THE MAST ARM TO INDICATE PROPER ATTACHMENT ORIENTATION OF THE MAST ARM.
2. DESIGNER WILL DETERMINE THE SIZE OF ALL STRUCTURAL COMPONENTS, PLATES, FASTENERS, AND WELDS SHOWN UNLESS THEY ARE ALREADY SPECIFIED.
3. FABRICATOR IS RESPONSIBLE FOR PROVIDING APPROPRIATE HOLES AT DRAINAGE POINTS TO DRAIN GALVANIZING MATERIALS.
4. FOR MINIMUM EDGE DISTANCE AND NOMINAL BOLT HOLE SIZE, FOLLOW THE LATEST AISC STEEL CONSTRUCTION MANUAL.
5. PROVIDE UPPER HANDHOLE AS NECESSARY WHEN SHAFT EXTENSIONS ARE REQUIRED FOR LUMINAIRE ARMS OR CAMERA. FOR POLES WITHOUT LUMINAIRES/CAMERA, WIRING CAN BE DONE THROUGH THE TOP OF POLE.
6. ALLOWABLE RANGE OF FLANGE TILT ANGLE WILL VARY FROM 0° TO AS REQUIRED.



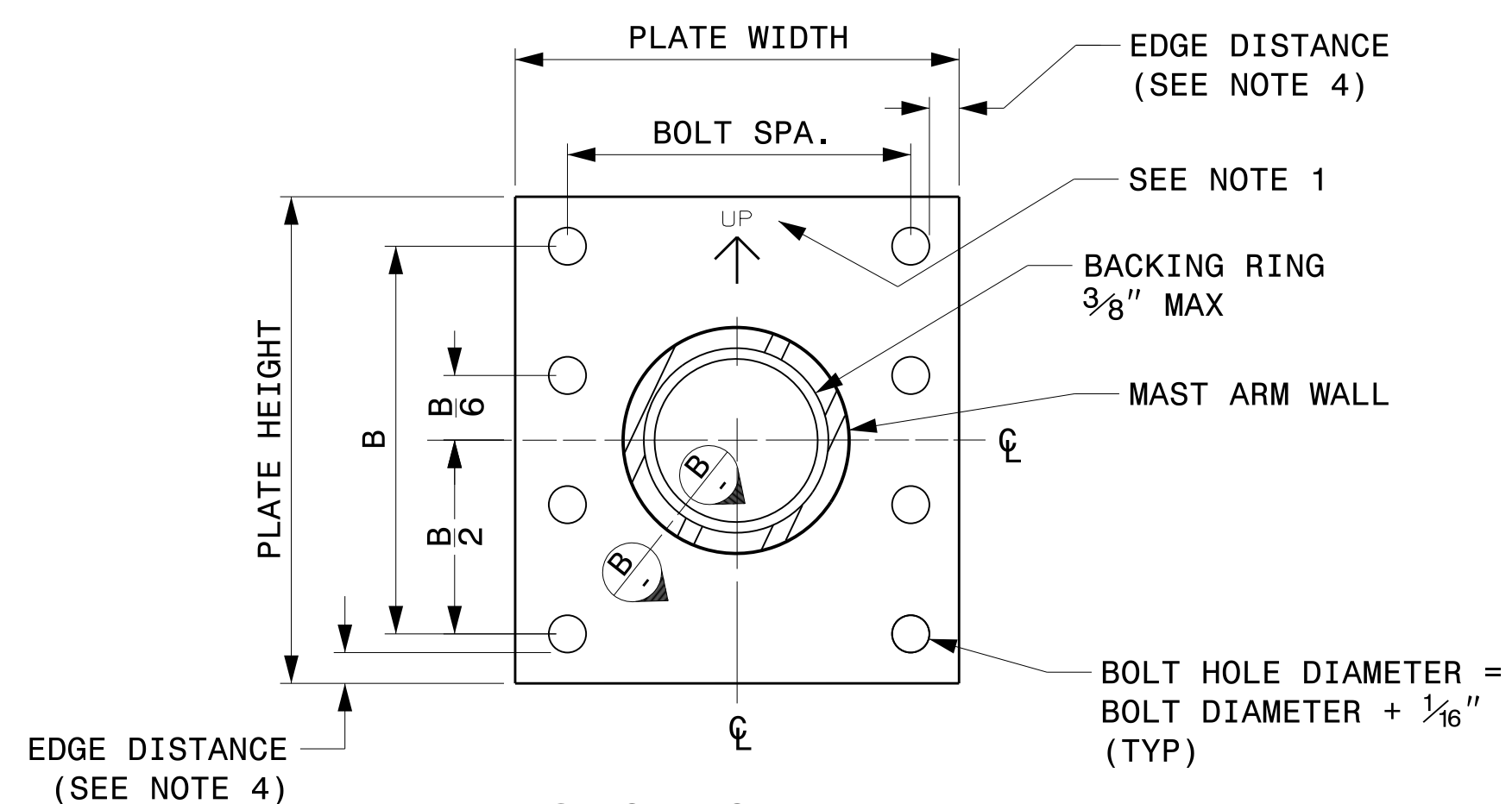
**FRONT ELEVATION VIEW**



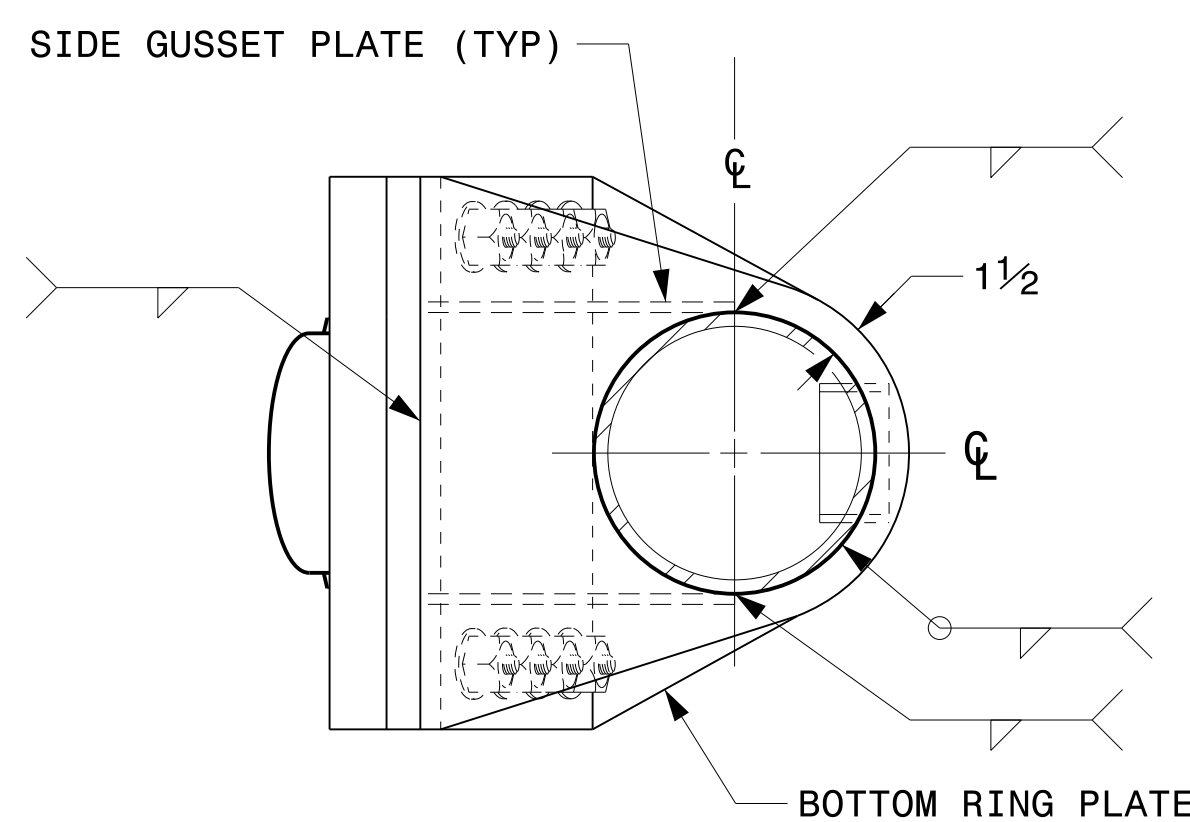
**SIDE ELEVATION VIEW**



**BACK ELEVATION VIEW**



**SECTION A-A  
MAST ARM ATTACHMENT PLATE**



**BOTTOM VIEW**

Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

SCALE: NA  
NONE

Typical Fabrication Details For Mast Arm Connection To Pole	
PLAN DATE: SEPTEMBER 2023	DESIGNED BY: C.F. ANDREWS
PREPARED BY: K.C. DURIGON	REVIEWED BY: D.C. SARKAR
REVISIONS	INIT. DATE

SEAL

DocuSigned by:  
**Kevin Durigon**  
SIGNATURE

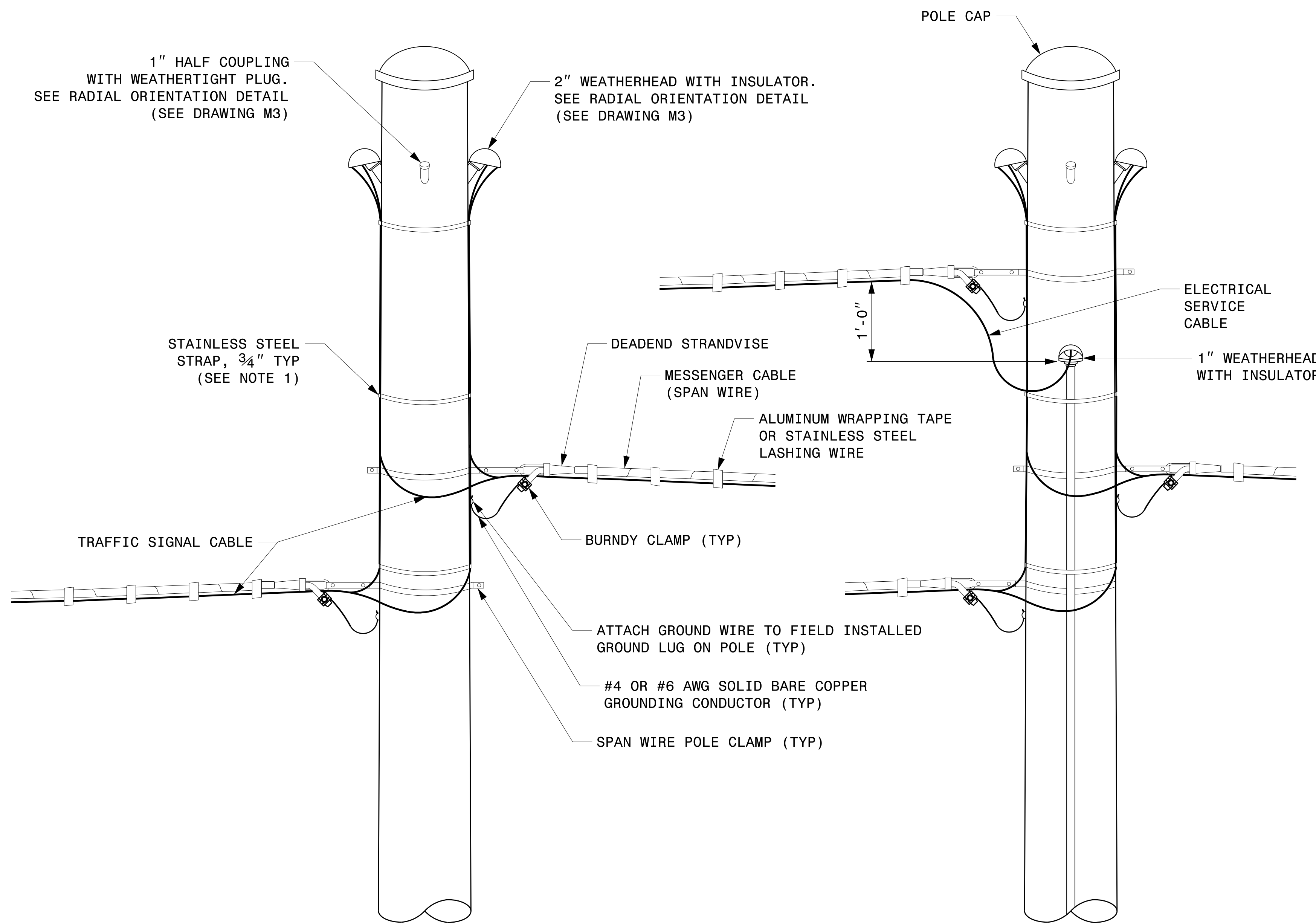
09/21/2023  
DATE

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03-dwt-2023-10-30  
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Kedar Tagon

Fabrication Details – Mast Arm Connection

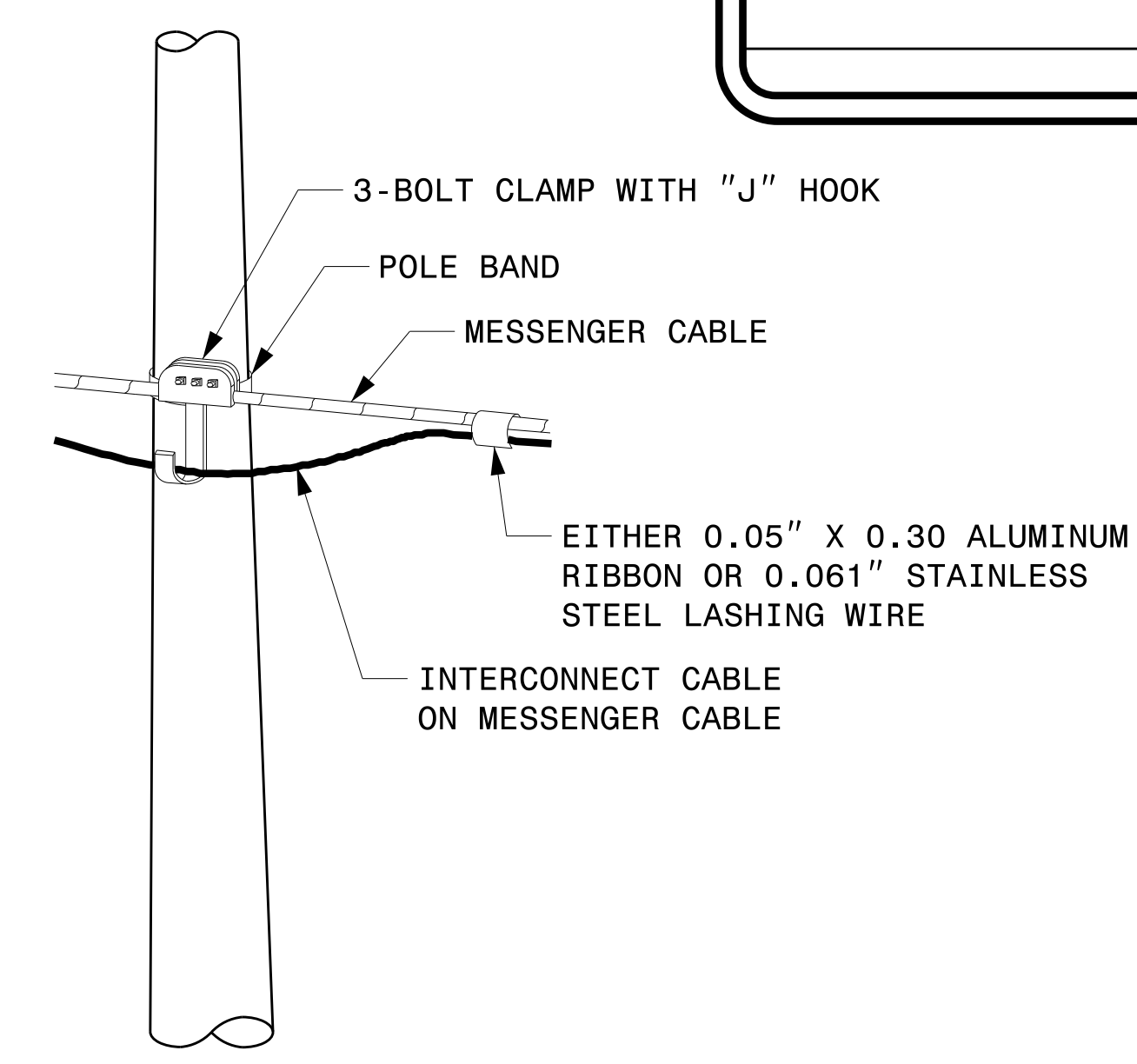




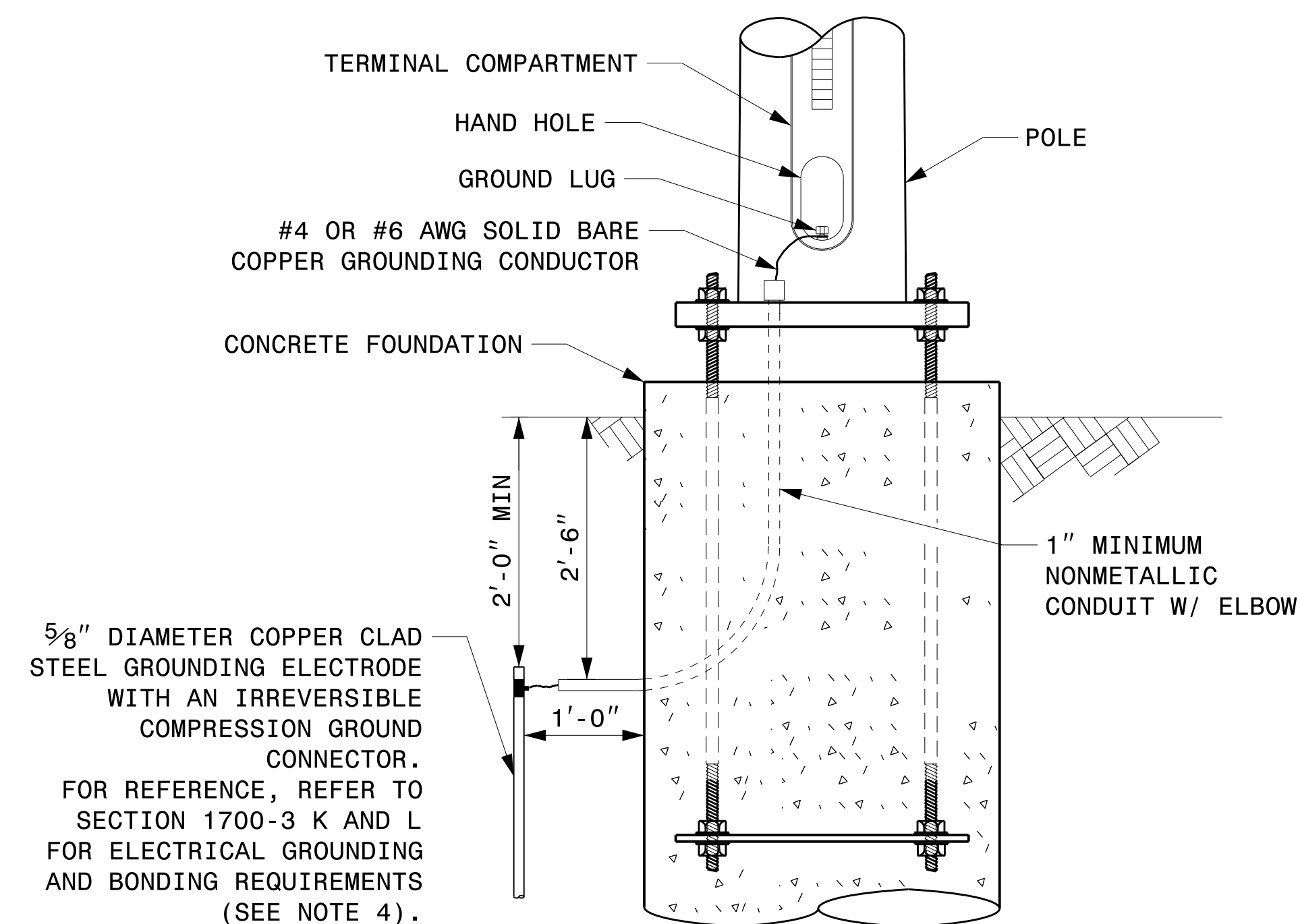
### STRAIN POLE ATTACHMENTS

#### NOTES:

1. STRAP ALL SIGNAL CABLES TO THE SIDE OF THE POLE WITH 3/4" STAINLESS STEEL STRAPS WHEN THE DISTANCE BETWEEN SPAN WIRE ATTACHMENT CLAMP AND WEATHERHEADS EXCEEDS 3'-0".
2. PROVIDE MINIMUM TWO SPAN WIRE POLE CLAMPS PER POLE.
3. IT IS PROHIBITED TO ATTACH TWO SPAN WIRES AT ONE POLE CLAMP.
4. FOR GENERAL REQUIREMENTS, REFER TO NCDOT STANDARD SPECIFICATIONS FOR ROADWAY AND STRUCTURES, JANUARY 2024.



### ATTACHMENT OF CABLE TO INTERMEDIATE METAL POLE



### METAL POLE GROUNDING DETAIL FOR STRAIN POLE AND MAST ARM

03-dt-2023-10-41  
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Kedar Tigon

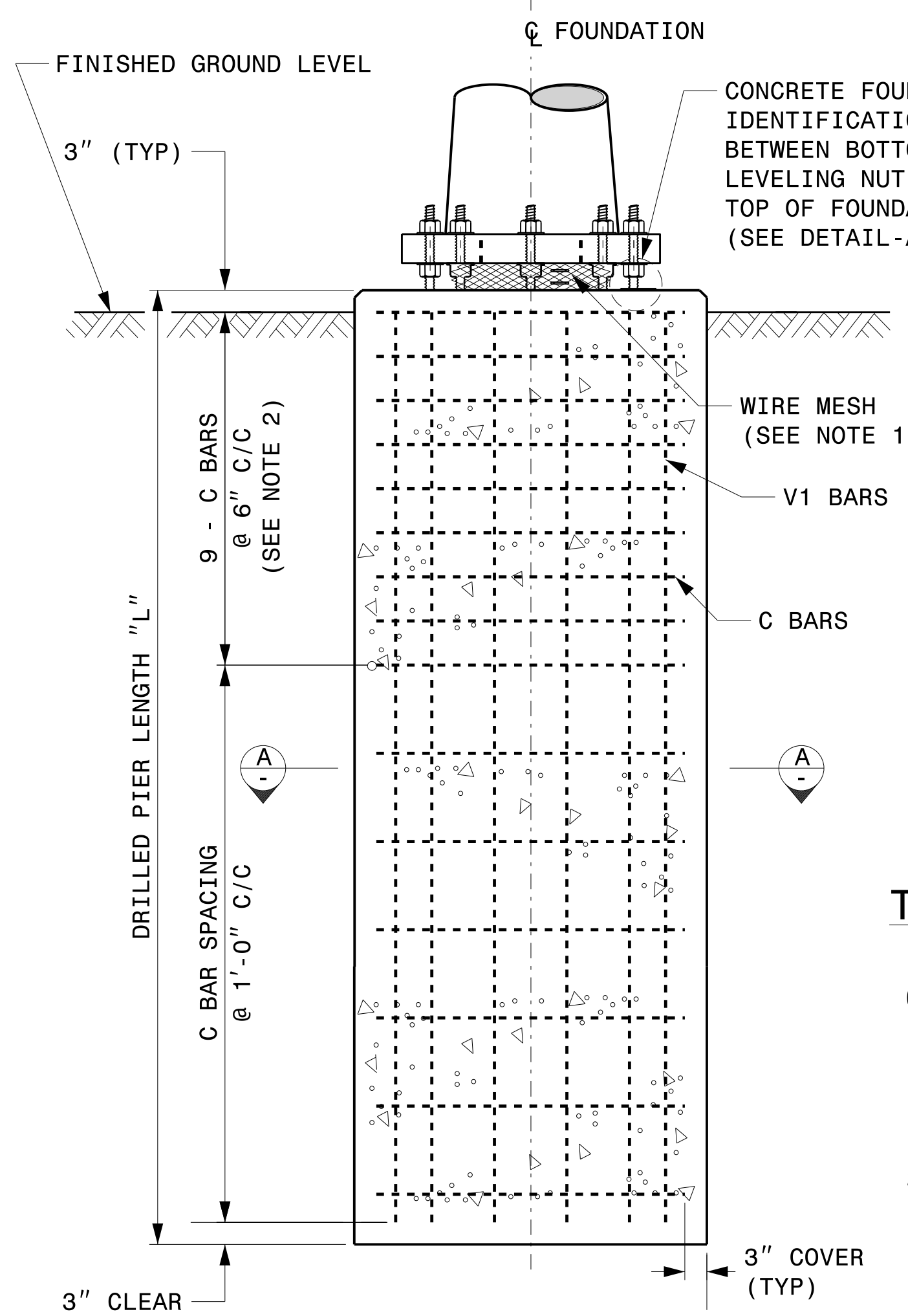
Prepared in the Offices of:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529  
 SCALE: 0 NA NONE

Typical Fabrication Details For Strain Pole Attachments	
PLAN DATE: SEPTEMBER 2023	DESIGNED BY: C.F. ANDREWS
PREPARED BY: K.C. DURIGON	REVIEWED BY: D.C. SARKAR
REVISIONS	INIT. DATE

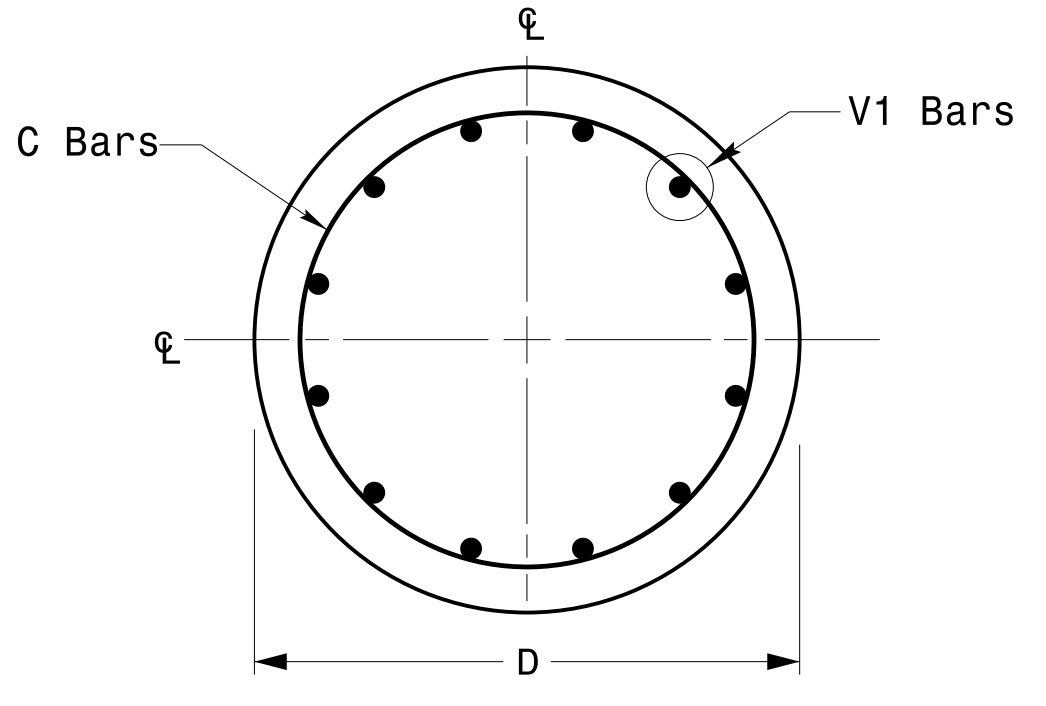
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 Kevin Durigon  
 4B23DC79B3784DA  
 09/21/2023  
 DATE

Fabrication Details – Strain Pole Attachments

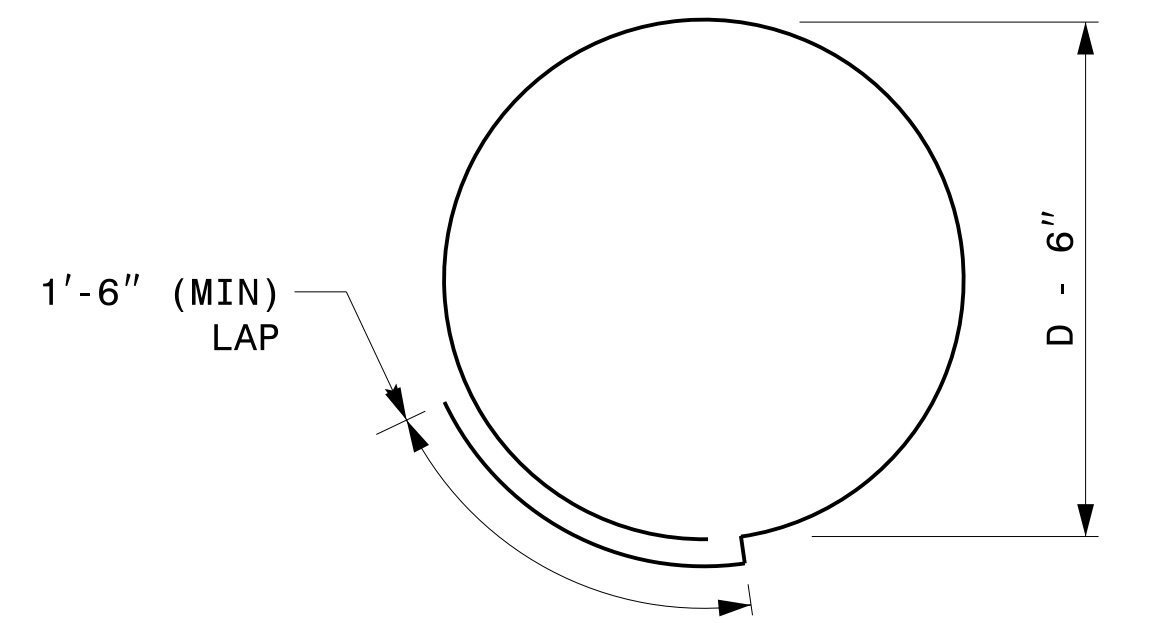




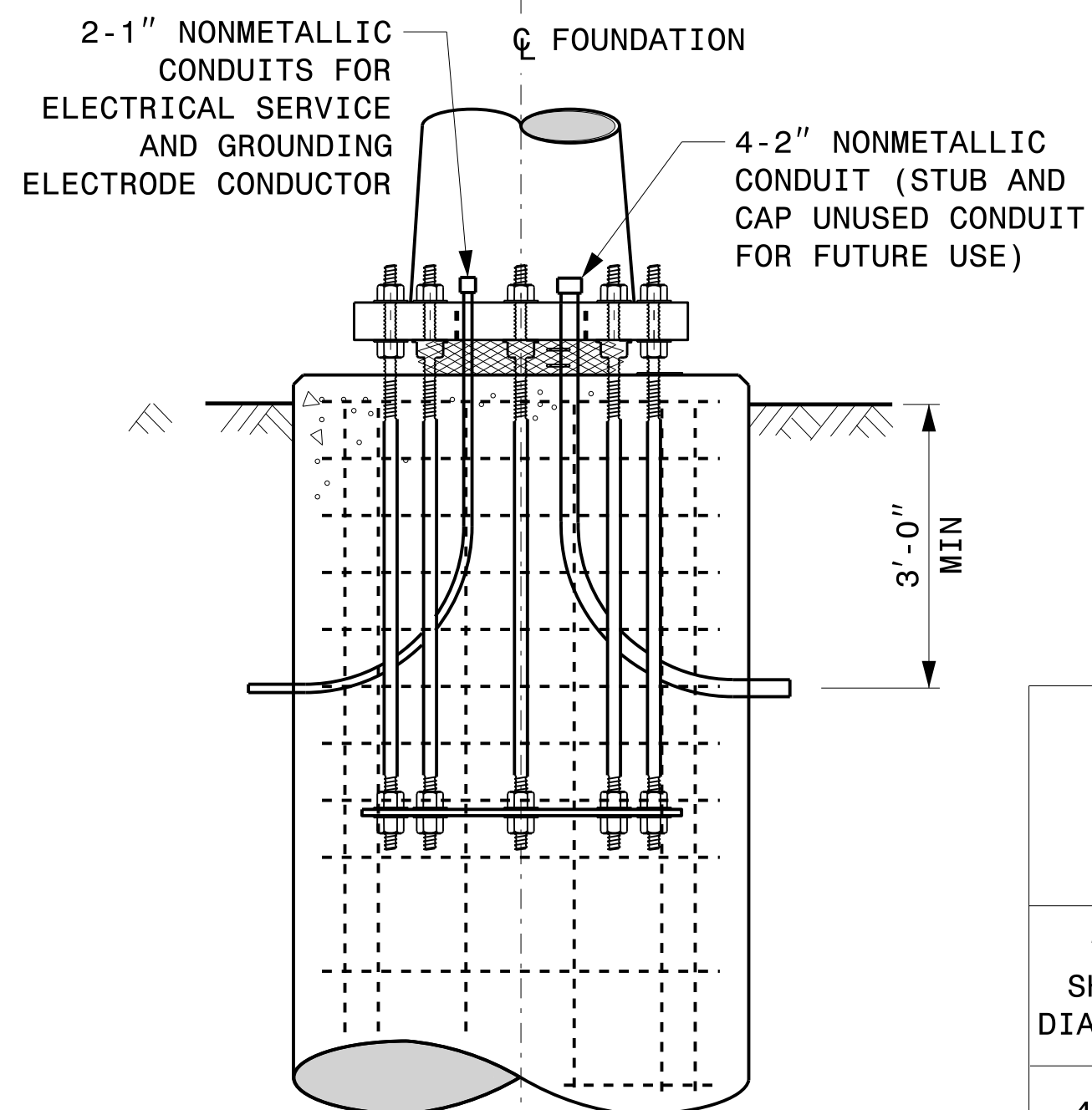
CONCRETE SHAFT ELEVATION



SECTION A-A



TYPICAL "C" BAR DETAIL



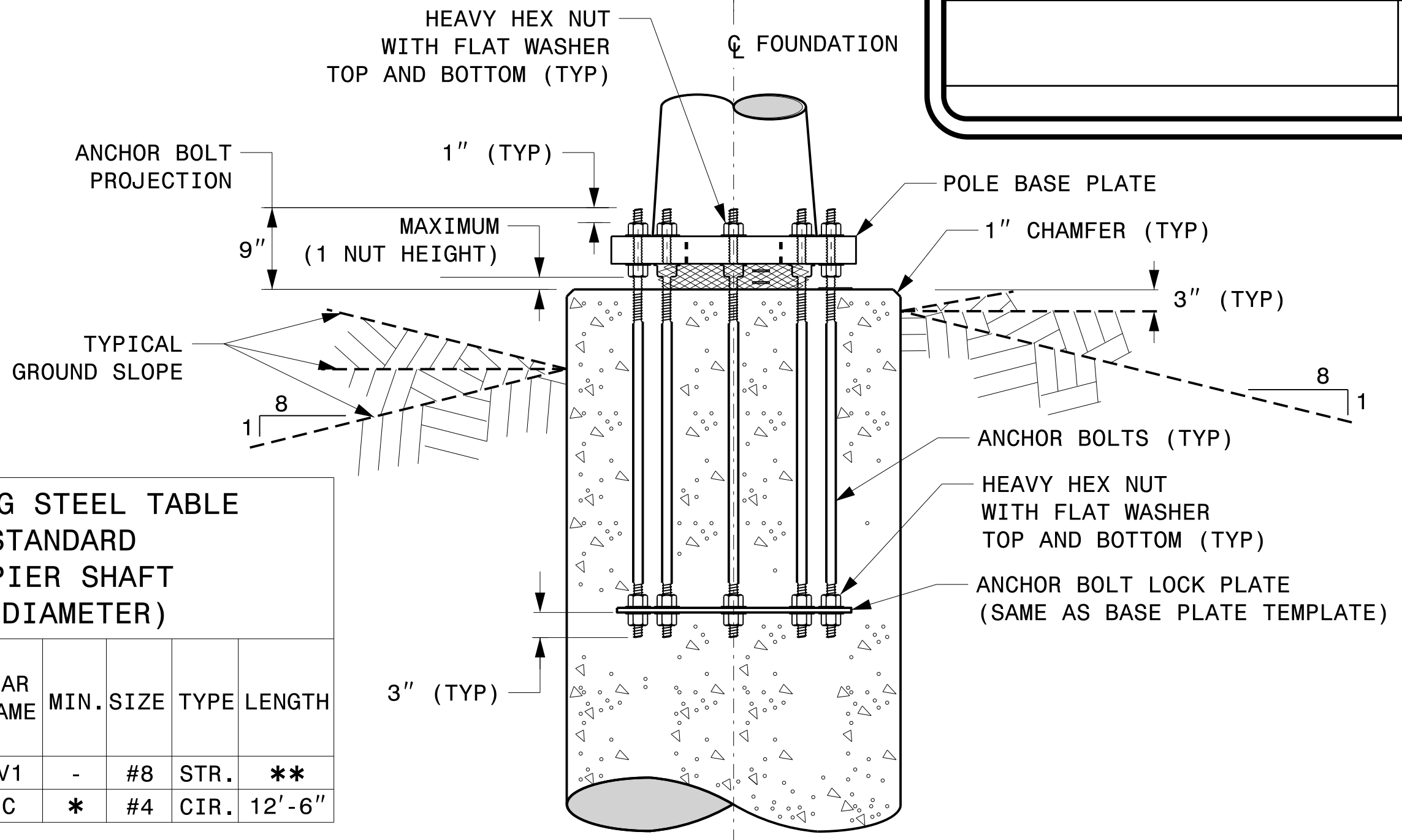
TYPICAL FOUNDATION CONDUIT DETAILS

REINFORCING STEEL TABLE FOR STANDARD DRILL PIER SHAFT (4'-0" DIAMETER)

"D" SHAFT DIAMETER	CONCRETE VOLUME (CU. YDS)	BAR NAME	MIN. SIZE	TYPE	LENGTH
4'-0"	.465 X L	V1	-	#8 STR.	**
		C	*	#4 CIR.	12'-6"

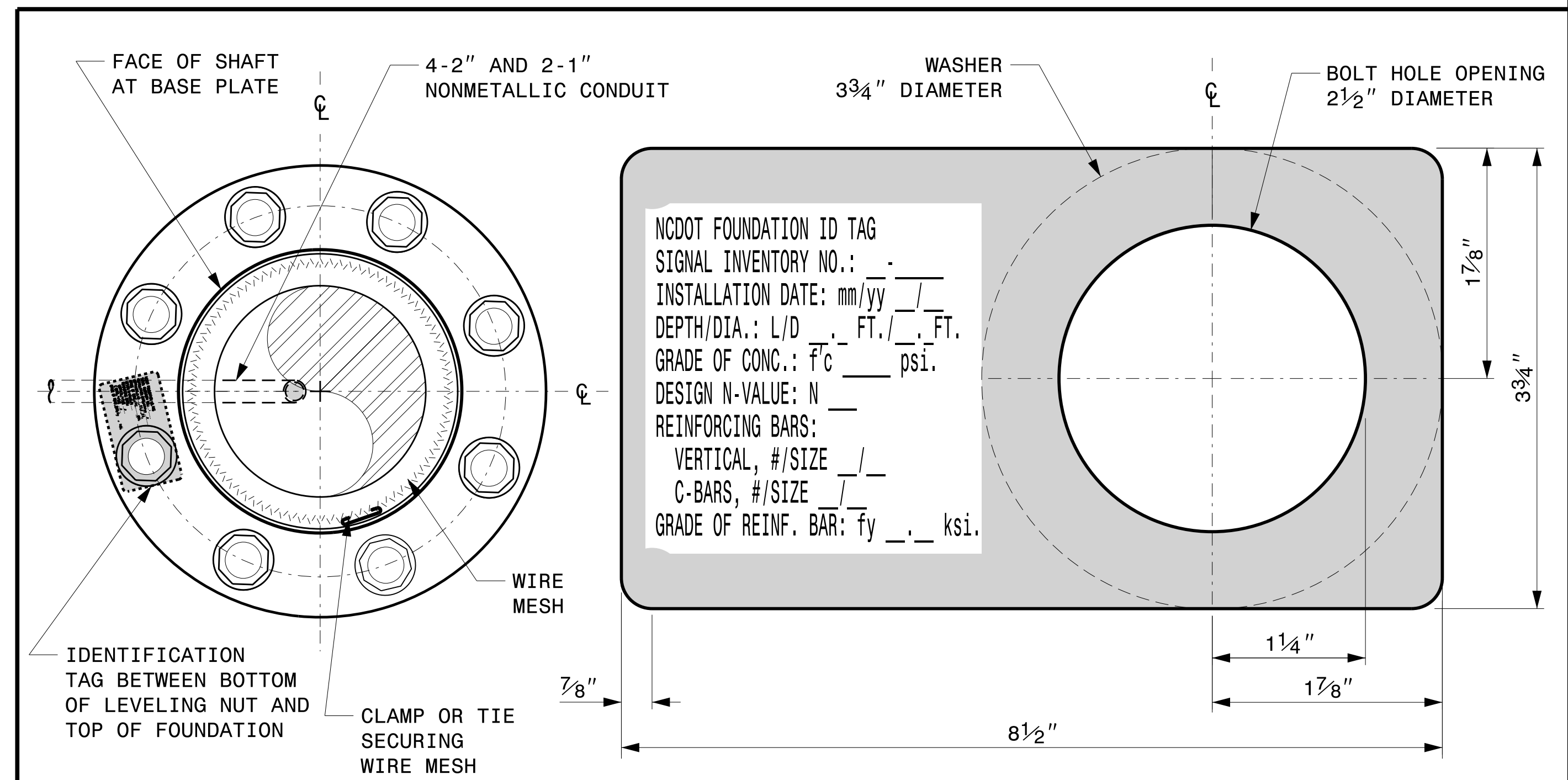
\* SEE NOTE 2  
\*\* SEE NOTE 3

- GENERAL NOTES:
- IF ACTUAL SUBSURFACE CONDITIONS DIFFER SIGNIFICANTLY FROM BORING DATA, CONTACT THE ENGINEER BEFORE EXCAVATING OR PLACING CONCRETE.
  - CIRCULAR TIE REINFORCING RINGS MAY BE VERTICALLY ADJUSTED BY +/-3" AT A DEPTH BETWEEN 2'-0" AND 3'-0" TO FACILITATE THE INSTALLATION OF ELECTRICAL CONDUIT ENTERING IN THE CAGE.
  - FOR STANDARD FOUNDATIONS, SEE SHEET SIG. M8 FOR DETAILS. VERTICAL REINFORCING BARS (V1) MAY BE HORIZONTALLY ADJUSTED BY +/-3" TO FACILITATE THE INSTALLATION OF ELECTRICAL CONDUIT ENTERING INTO THE CAGE.
  - PROVIDE 2" TO 5" FOUNDATION PROJECTION ABOVE GROUND LEVEL, DEPENDING ON THE GROUND SLOPE.
  - UNLESS OTHERWISE SHOWN, FOUNDATION DESIGNS ARE BASED ON NON-SLOPING LEVEL GROUND SURFACES WITH SLOPE RATIOS OF 8:1 (H:V) OR FLATTER. IF ACTUAL GROUND LINE SLOPES ARE STEEPER, CONTACT THE ENGINEER BEFORE EXCAVATING OR PLACING CONCRETE.
  - CONSTRUCT FOUNDATIONS IN ACCORDANCE WITH NCDOT STANDARD PROVISIONS SP09 R005- FOUNDATIONS AND ANCHOR ROD ASSEMBLIES FOR METAL POLES. ALL APPLICABLE 2024 NCDOT STANDARD SPECIFICATIONS ARE REFERENCED IN THIS PROVISION. REFER TO THE NCDOT RESOURCES/SPECIFICATIONS PAGE LOCATED ON THE CONNECT NCDOT WEBSITE.  
[https://connect.ncdot.gov/resources/Specifications and Special Provisions.aspx](https://connect.ncdot.gov/resources/Specifications%20and%20Special%20Provisions.aspx)
  - USE AIR ENTRAINED AA CONCRETE MIX WITH A COMPRESSION STRENGTH OF  $f'c=4500$  psi (MIN) AFTER 28 DAYS.
  - USE ASTM A615 GRADE 60 DEFORMED BARS FOR ALL REINFORCING STEEL. MAINTAIN AT LEAST 3" COVER ON ALL REINFORCEMENT.
  - LOCATE IDENTIFICATION TAG ON TOP OF THE FOUNDATION, DIRECTLY ABOVE THE CONDUIT'S ENTRY POINT.
  - PROVIDE TWO LAYERS OF 4 MESH GALVANIZED WELDED 23 GAUGE (0.025) 6" WIDE AROUND PIPES UNDER THE BASE PLATE AND SECURE IT WITH TIES IF NECESSARY.
  - PREFERRED LOCATION FOR THE I.D. TAG IS AS SHOWN IN DETAIL-A: DIRECTLY ABOVE THE CONDUIT ENTERING THE FOUNDATION.



TYPICAL FOUNDATION ANCHOR BOLT DETAILS

(REINFORCING CAGE NOT SHOWN FOR CLARITY)



CONCRETE FOUNDATION IDENTIFICATION TAG DETAILS

D = DIAMETER  
L = LENGTH / DEPTH  
mm = MONTH  
yy = YEAR

DETAIL-A

Prepared In the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

SCALE: NA  
NONE

Construction Details For Foundations

PLAN DATE: SEPTEMBER 2023 DESIGNED BY: K.C. DURIGON  
PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR

REVISIONS	INIT.	DATE

SEAL

DocuSigned by:  
*Kevin Durigon*  
4B23DC78F3784DA

09/21/2023  
DATE

03-dt-2023-10-4f S:\SS\0415\Sig.M7.Stu. Construction Details-Strein Poles.dgn Kedar Tigon

Construction Details - Foundations



# SOIL CONDITION

PROJECT I.D. NO.

SHEET NO.

Sig.M8

STANDARD STRAIN POLES						STANDARD FOUNDATIONS 48" Diameter Drilled Pier Length (L) – Feet							Reinforcement			
Case No.	Pole Height (Ft.)	Base Plate BC (In.)	Reactions at the Pole Base			Clay				Sand			Longitudinal		Stirrups	
			Axial (kip)	Shear (kip)	Moment (ft-kip)	Medium N-Value 4-8	Stiff N-Value 9-15	Very Stiff N-Value 16-30	Hard N-Value >30	Loose N-Value 4-10	Medium N-Value 11-30	Dense N-Value >30	Bar Size (#)	Quantity (ea.)	Bar Size (#)	Spacing (in.)
S26L1	26	22	2	9	210	19.5	12.5	9	6.5	15.5	14.5	13	8	12	4	12
S26L2	26	23	2	10	240	19.5	12	9	6.5	15.5	14.5	13	8	12	4	12
S26L3	26	25	2	11	260	20.5	12	10	8	16	15	13	8	12	4	12
S30L1	30	22	2	9	230	19	11	9	7	15.5	14	12.5	8	12	4	12
S30L2	30	23	2	10	270	20	12	10	8	16	14.5	13	8	12	4	12
S30L3	30	25	2	11	290	21	12	10	8	17	15	13.5	8	12	4	12
S30H1	30	25	3	13	355	23	13	11	9	18	16.5	14.5	8	12	4	12
S30H2	30	29	3	15	405	25	14	11	9	19	17.5	15.5	8	14	4	12
S30H3	30	29	3	16	430	26	15	12	9	20	18	16	8	14	4	6
S35L1	35	22	3	8	260	19.5	12	10	8	15.5	14.5	13	8	12	4	12
S35L2	35	23	3	10	300	21	12	10	8	16.5	15	13.5	8	12	4	12
S35L3	35	25	3	10	320	21.5	13	10	8	17	15.5	14	8	12	4	12
S35H1	35	25	3	12	390	23.5	14	11	9	18	17	15	8	14	4	12
S35H2	35	29	4	14	460	26	15	12	9	20	18	16	8	14	4	6
S35H3	35	29	4	16	495	28.5	15	13.5	10	21.5	19	17	8	14	4	6

**GENERAL NOTES:**

1. VALUES SHOWN IN THE "REACTIONS AT THE POLE BASE" COLUMN REPRESENT THE MINIMUM ACCEPTABLE CAPACITY ALLOWED FOR DESIGN USING A COMBINED FORCE RATIO (CFR) OF 1.00.
2. USE CHAIRS AND SPACERS TO MAINTAIN PROPER CLEARANCE.
3. FOR FOUNDATION, ALWAYS USE AIR-ENTRAINED CONCRETE MIX.

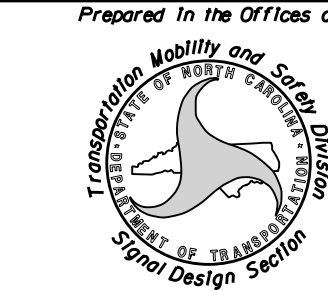
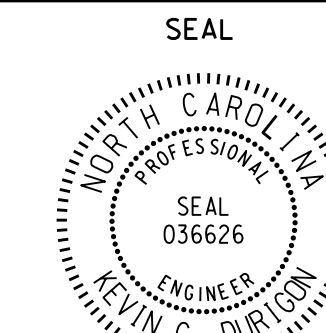
**FOUNDATION SELECTION:**

1. PERFORM A STANDARD PENETRATION TEST AT EACH PROPOSED FOUNDATION SITE TO DETERMINE "N" VALUE.
2. SELECT THE APPROPRIATE WIND ZONE FROM M1 DRAWING.
3. SELECT THE SOIL TYPE (CLAY OR SAND) THAT BEST DESCRIBES THE SOIL CHARACTERISTICS.
4. GET THE APPROPRIATE STANDARD POLE CASE NUMBER FROM THE PLANS OR FROM THE ENGINEER.
5. SELECT THE APPROPRIATE COLUMN UNDER "STANDARD FOUNDATIONS" BASED ON SOIL TYPE AND "N" VALUE. SELECT THE APPROPRIATE ROW BASED ON THE POLE LOAD CASE.
6. THE FOUNDATION DEPTH IS THE VALUE SHOWN IN THE "STANDARD FOUNDATIONS" CATEGORY WHERE THE COLUMN AND THE ROW INTERSECT.
7. USE CONSTRUCTION PROCEDURES AND DESIGN METHODS PRESCRIBED BY FHWA-NHI-10-016 MANUAL FOR DRILLED SHAFTS.

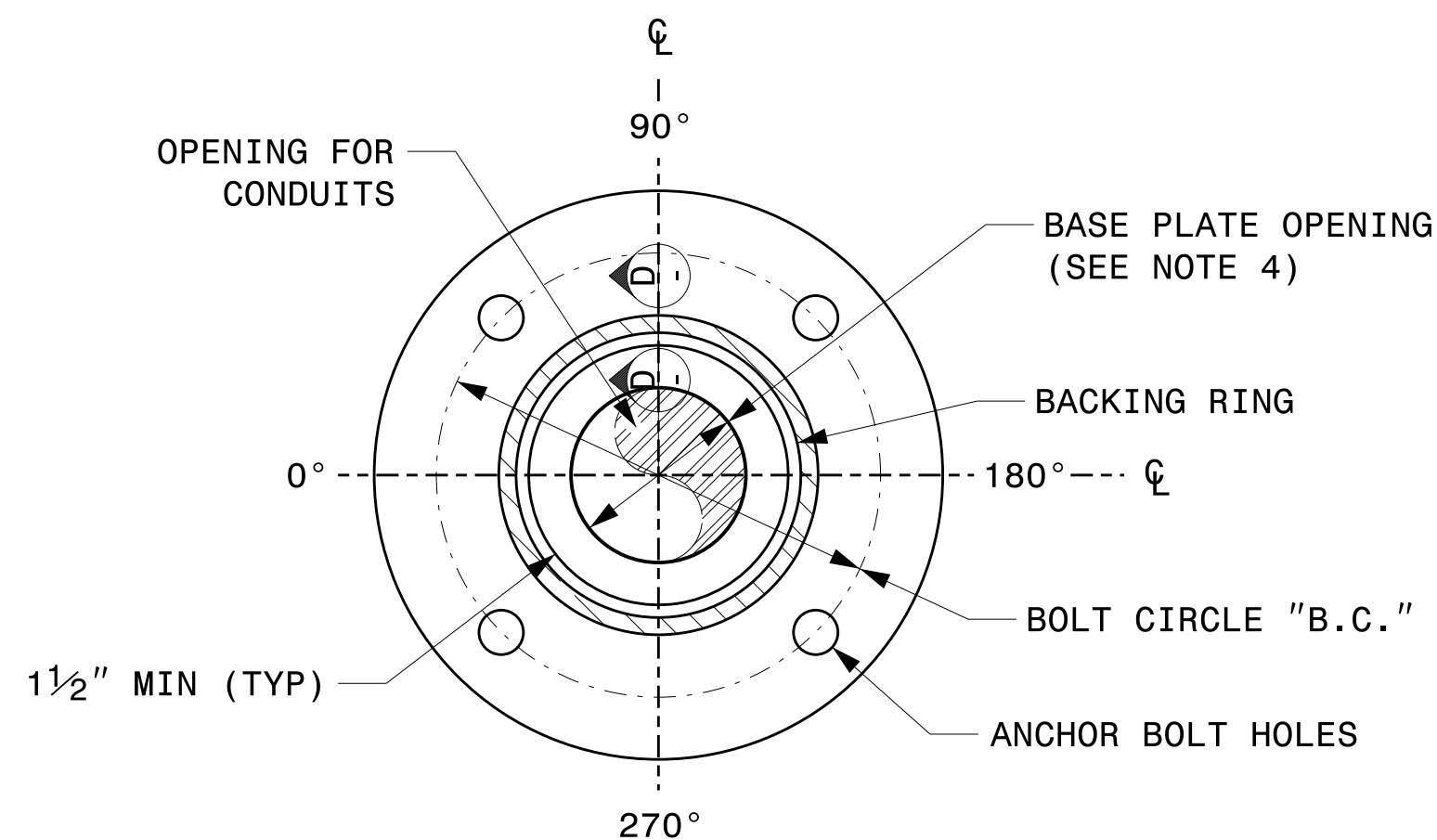
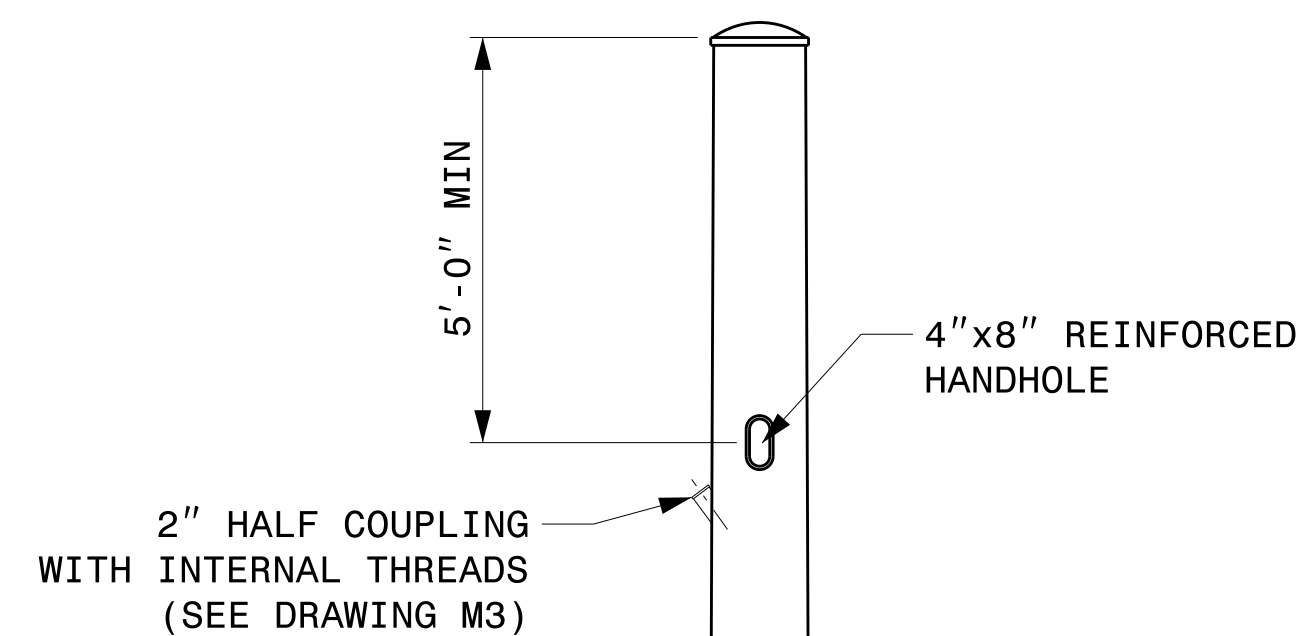
48" DIAMETER FOUNDATION CONCRETE VOLUME (CUBIC YARDS) = (0.465) x DRILLED PIER LENGTH

**Standard Strain Pole Foundation – All Soil Conditions**

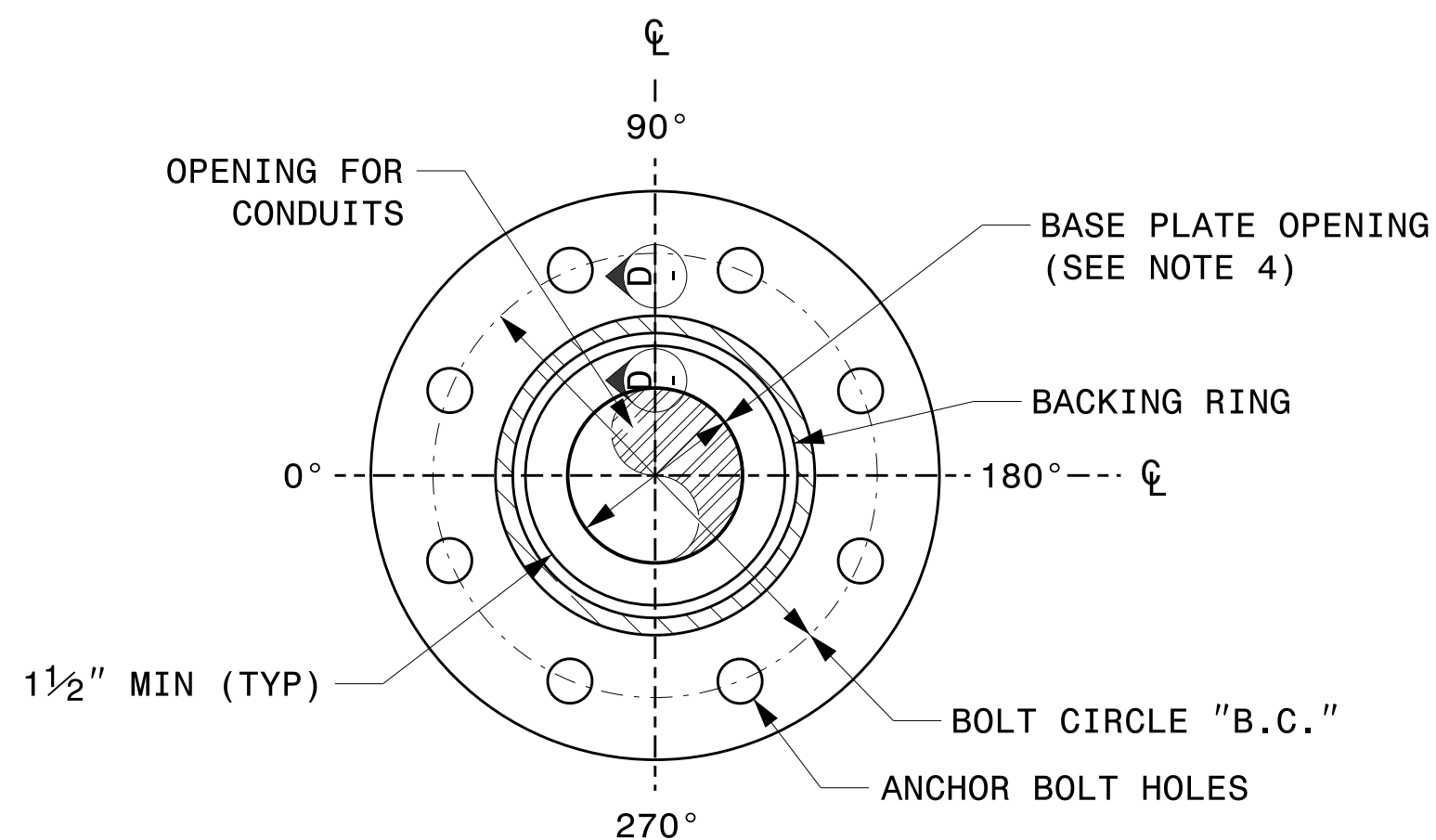
09-21-2023 10:46 S:\SSS\4115\SIGNAL\Signal Design Section\Structures\Drawings\2024 Merol Pole Str. Drawings for LRF\0204\_Sig.M8 Str. Strain Pole Found.-Saturated Soil Condition.dgn Kedar Tigon

 <p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p><b>Standard Strain Pole Foundation for All Soil Conditions</b></p> <p>PLAN DATE: SEPTEMBER 2023 DESIGNED BY: K.C. DURIGON          PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR</p>	<p>SEAL</p>  <p>DocuSigned by: <b>Kevin Durigon</b> 4B23DC79B3784DA</p>						
<p>SCALE</p> <p>0      NA</p> <p>NONE</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th>REVISIONS</th> <th>INIT.</th> <th>DATE</th> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	REVISIONS	INIT.	DATE				<p>09/21/2023</p> <p>DATE</p>
REVISIONS	INIT.	DATE						



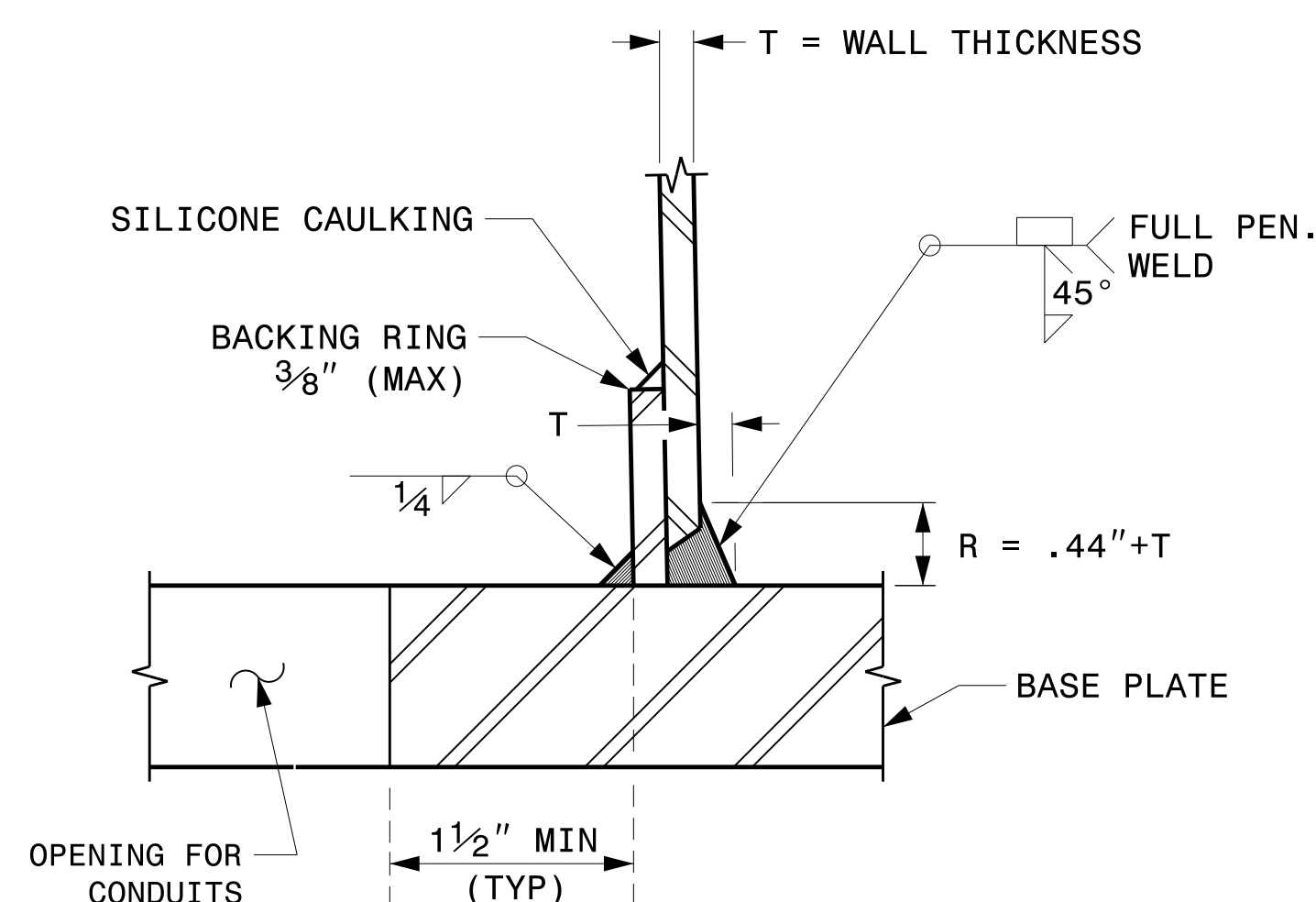


4 BOLT PATTERN FOR POLES UP TO 40'

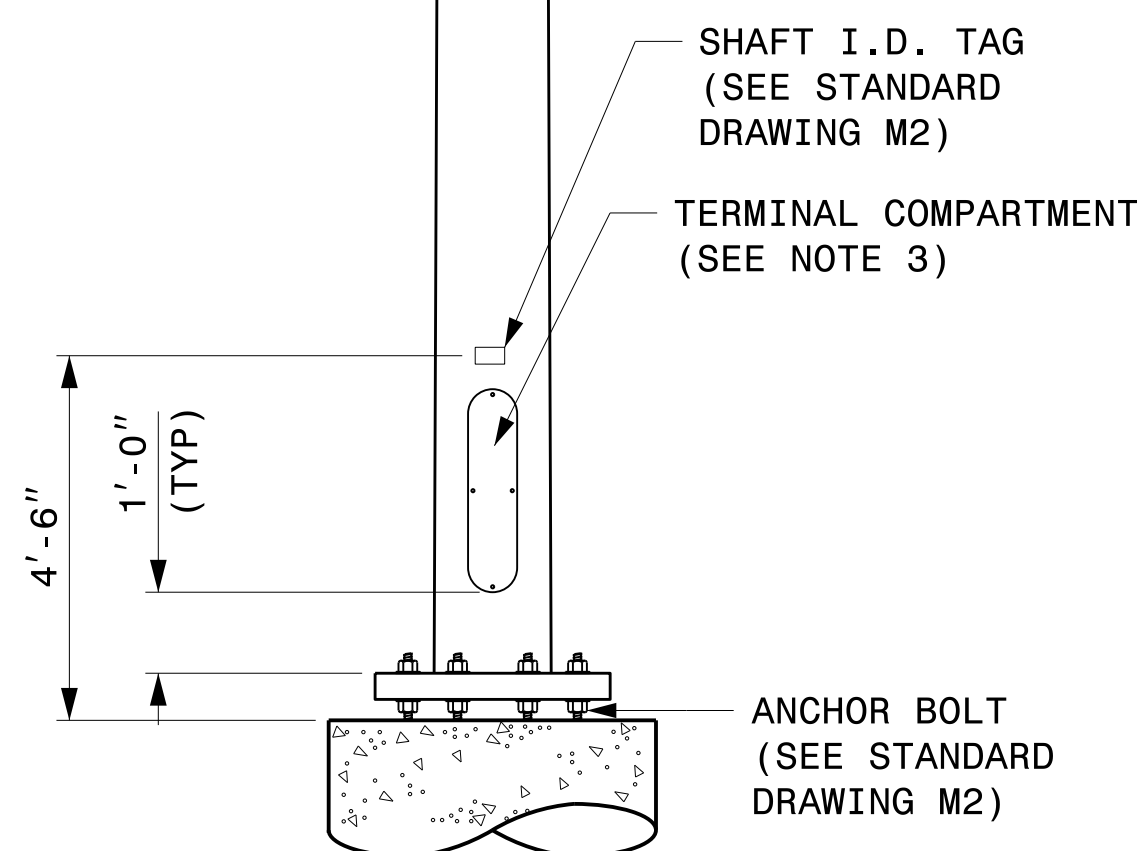


8 BOLT PATTERN FOR POLES TALLER THAN 40'

**BASE PLATE DETAILS**



**SECTION D-D**  
(POLE ATTACHMENT TO BASE PLATE)  
**FULL-PENETRATION GROOVE WELD DETAIL**



**CCTV CAMERA POLE**  
(NOT TO SCALE)

**NOTES:**

1. THIS DRAWING PROVIDES BASIC DETAILS FOR CCTV POLES. PROJECT REQUIREMENTS MAY REQUIRE SPECIAL FACTORY PREPS THAT ARE NOT SHOWN ON THESE DETAILS.
2. DETAILS FOR INTERNAL CAMERA LOWERING SYSTEMS ARE NOT SHOWN.
3. POLE MOUNTED CABINETS MAY REQUIRE MODIFICATIONS TO THE LOWER HANDHOLE OPENING TO MOUNT CABINETS. 4" X 8" REINFORCED HANDHOLES ARE ACCEPTABLE OPTIONS, AND MAY BE PREFERRED.
4. OPENING IN POLE BASE SHALL BE EQUAL TO POLE BASE INSIDE DIAMETER MINUS 3 1/2" BUT SHALL NOT BE LESS THAN 8 1/2".
5. USE COMPACT SECTION CRITERIA D/T RATIO PER AASHTO LTS-LRFD 1ST EDITION SECTION 5.7.2.

Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

SCALE: 0 NA NONE

Typical Fabrication Details For CCTV Poles	
PLAN DATE: SEPTEMBER 2023	DESIGNED BY: K.C. DURIGON
PREPARED BY: K.C. DURIGON	REVIEWED BY: C.F. ANDREWS
REVISIONS	INIT. DATE

SEAL

DocuSigned by: *Kevin Durigon* 09/21/2023

4B23DC79B3784DA

**Fabrication Details – CCTV Camera Poles**

02-dct-2023-10-151  
S:\ISSUES\415 Signal\Signal Design\Structures\Drawings\2024 Merit Pole Std Drawings for LRF02024 Sig.M9 Fabrication Details - CCTV Poles.dgn  
Kedar Tigon