THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36.AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE $7/8^{\prime\prime}$ Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR VERTICAL CONCRETE BARRIER RAIL.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE VERTICAL CONCRETE BARRIER RAIL TO CLEAR ASSEMBLY BOLTS.

THE 1 $\frac{1}{4}$ " Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.



SKETCH SHOWING POINTS OF ATTACHMENT

* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. B-6046 STANLY COUNTY

> STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

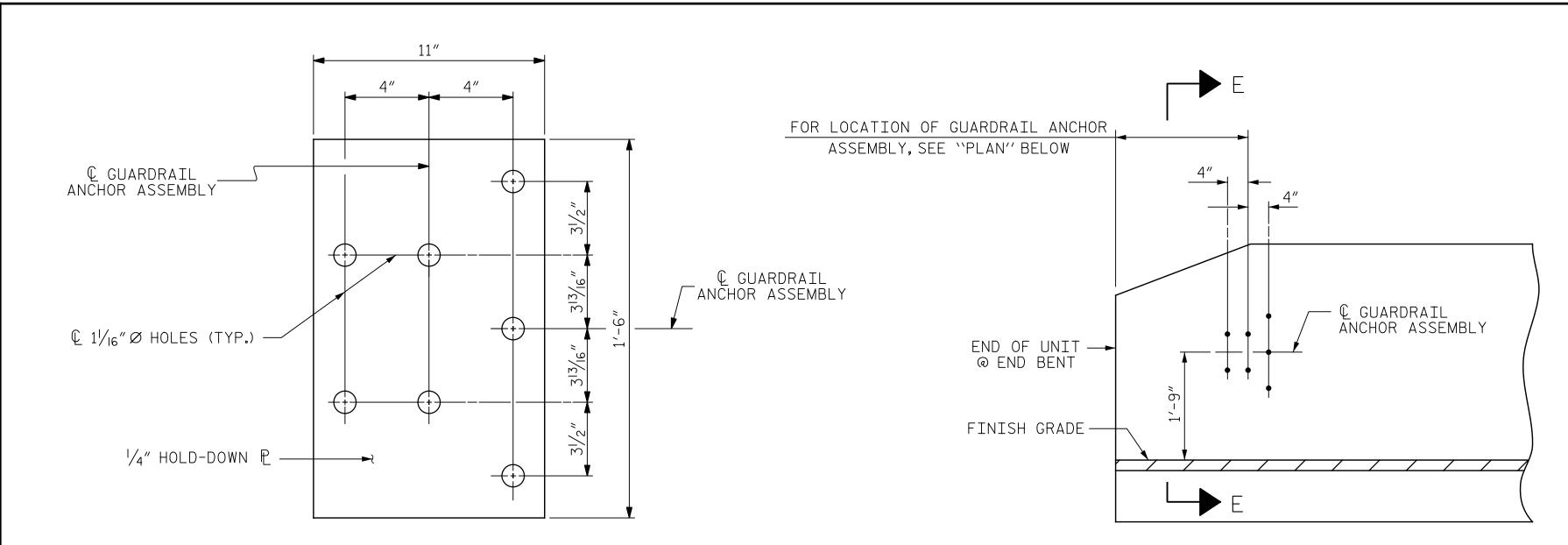
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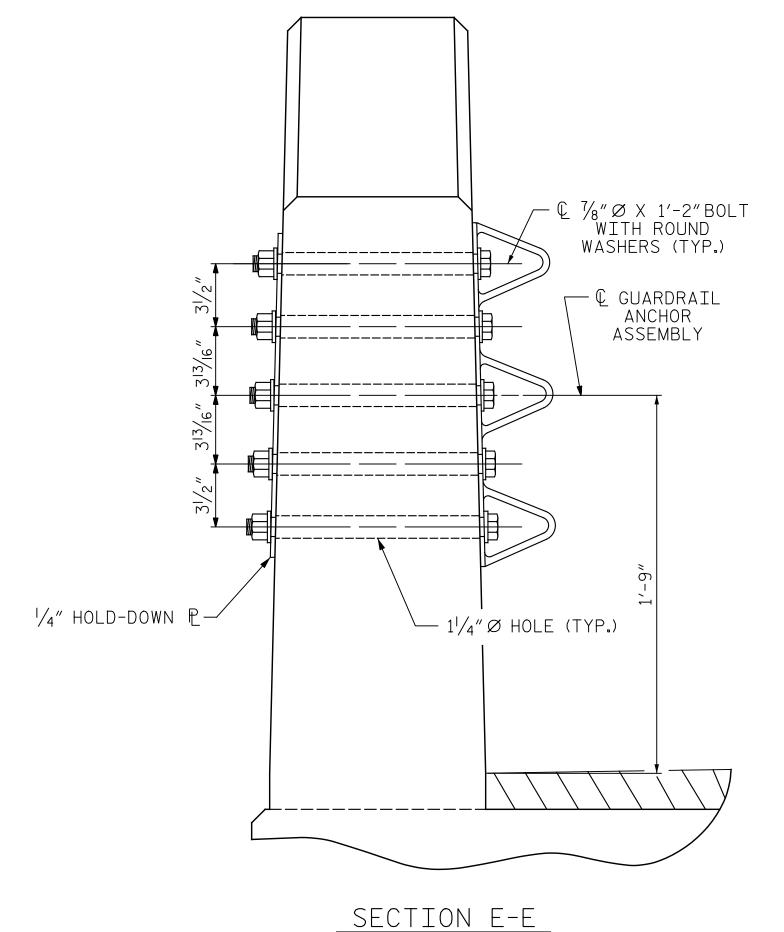
SUPERSTRUCTURE GUARDRAIL ANCHORAGE DETAILS FOR VERTICAL CONCRETE

BARRIER RAIL REVISIONS

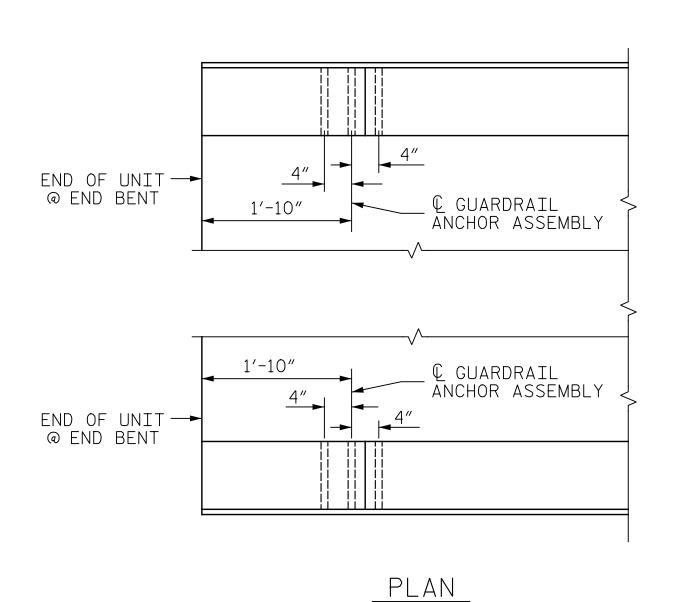
SHEET NO. S-I2 ICE of Carolinas, PLLC DATE: 4505 Falls of Neuse Road, Suite 11 TOTAL SHEETS Raleigh, North Carolina 27609 Phone: 803-822-0333 License #: P-0999



PLAN ELEVATION



GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF ANCHORS FOR GUARDRAIL

END BENT #1 SHOWN, END BENT #2 SIMILAR.

ICE of CAROLINAS, PLLC

DRAWN BY: J. N. AUSTIN DATE: 8-10-22 CHECKED BY: N. D'AIUTO DATE: 8-12-22 DESIGN E.O.R.: N. D'AIUTO DATE: 1-4-23

DOCUMENT NOT CONSIDERED FINAL **UNLESS ALL SIGNATURES COMPLETED**