



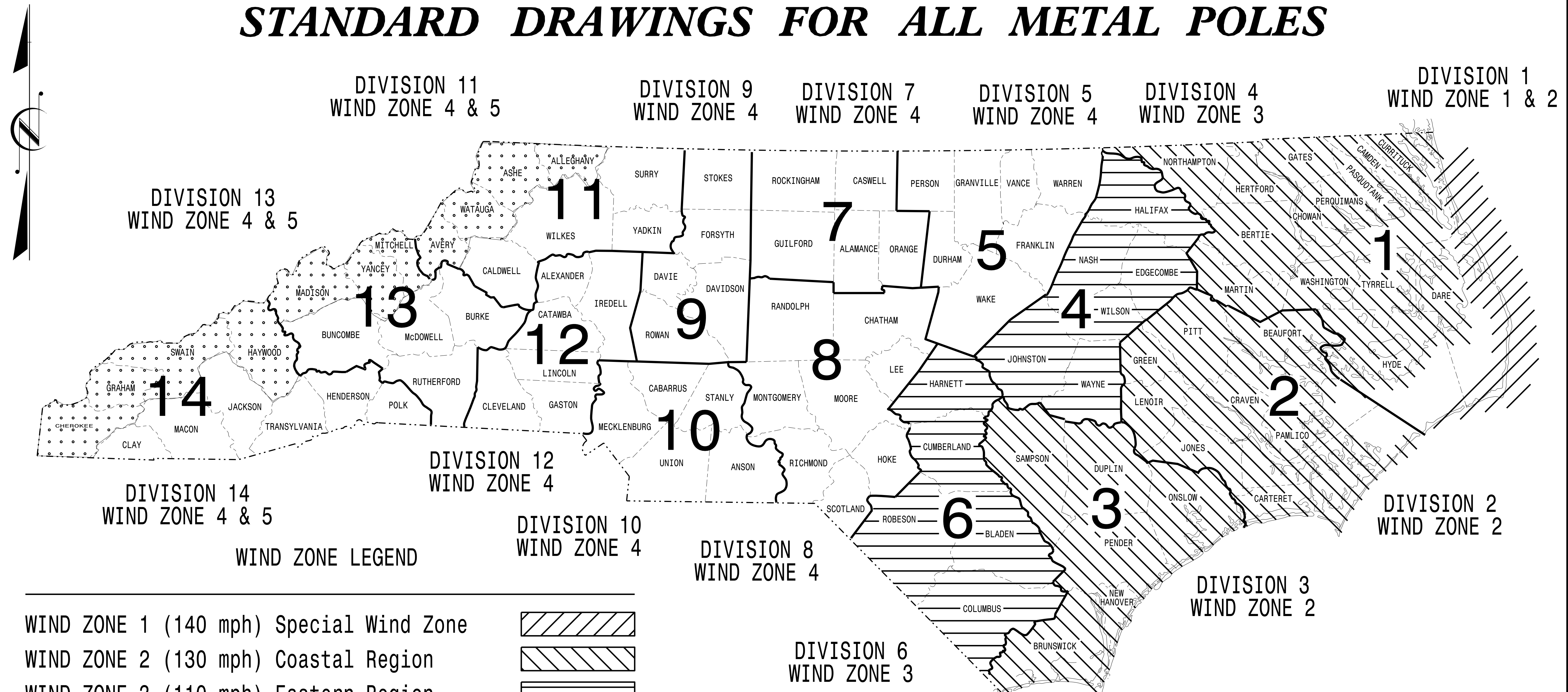




# STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

PROJECT I.D. NO.	SHEET NO.
	Sig.M1

## STANDARD DRAWINGS FOR ALL METAL POLES



WIND ZONE LEGEND

WIND ZONE 1 (140 mph) Special Wind Zone	
WIND ZONE 2 (130 mph) Coastal Region	
WIND ZONE 3 (110 mph) Eastern Region	
WIND ZONE 4 (90 mph) Central & Mtn. Region	
WIND ZONE 5 (120 mph) Special Wind Zone	

<https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

Prepared In the Offices of:

750 N. Greenfield Pkwy.  
Garner, NC 27529

Designed in conformance  
with the latest  
2015 Interim to the  
6th Edition 2013  
**AASHTO**  
Standard Specifications for  
Structural Supports for  
Highway Signs, Luminaires,  
and Traffic Signals

DRAWING NUMBER	DESCRIPTION
Sig. M 1	Statewide Wind Zone Map
Sig. M 2	Typical Fabrication Details-All Metal Poles
Sig. M 3	Typical Fabrication Details-Strain Poles
Sig. M 4	Typical Fabrication Details-Mast Arm Poles
Sig. M 5	Typical Fabrication Details-Mast Arm Connection
Sig. M 6	Typical Fabrication Details-Strain Pole Attachments
Sig. M 7	Construction Details-Foundations
Sig. M 8	Standard Strain Pole Foundation-All Soil Conditions

**NCDOT CONTACTS:**

**MOBILITY AND SAFETY DIVISION - ITS AND SIGNALS UNIT**

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**M.M. MCDIARMID, P.E. - STATE ITS AND SIGNALS ENGINEER**

**J.P. GALLOWAY, P.E. - STATE SIGNALS ENGINEER**

**D.C. SARKAR, P.E. - ITS AND SIGNALS SENIOR STRUCTURAL ENGINEER**

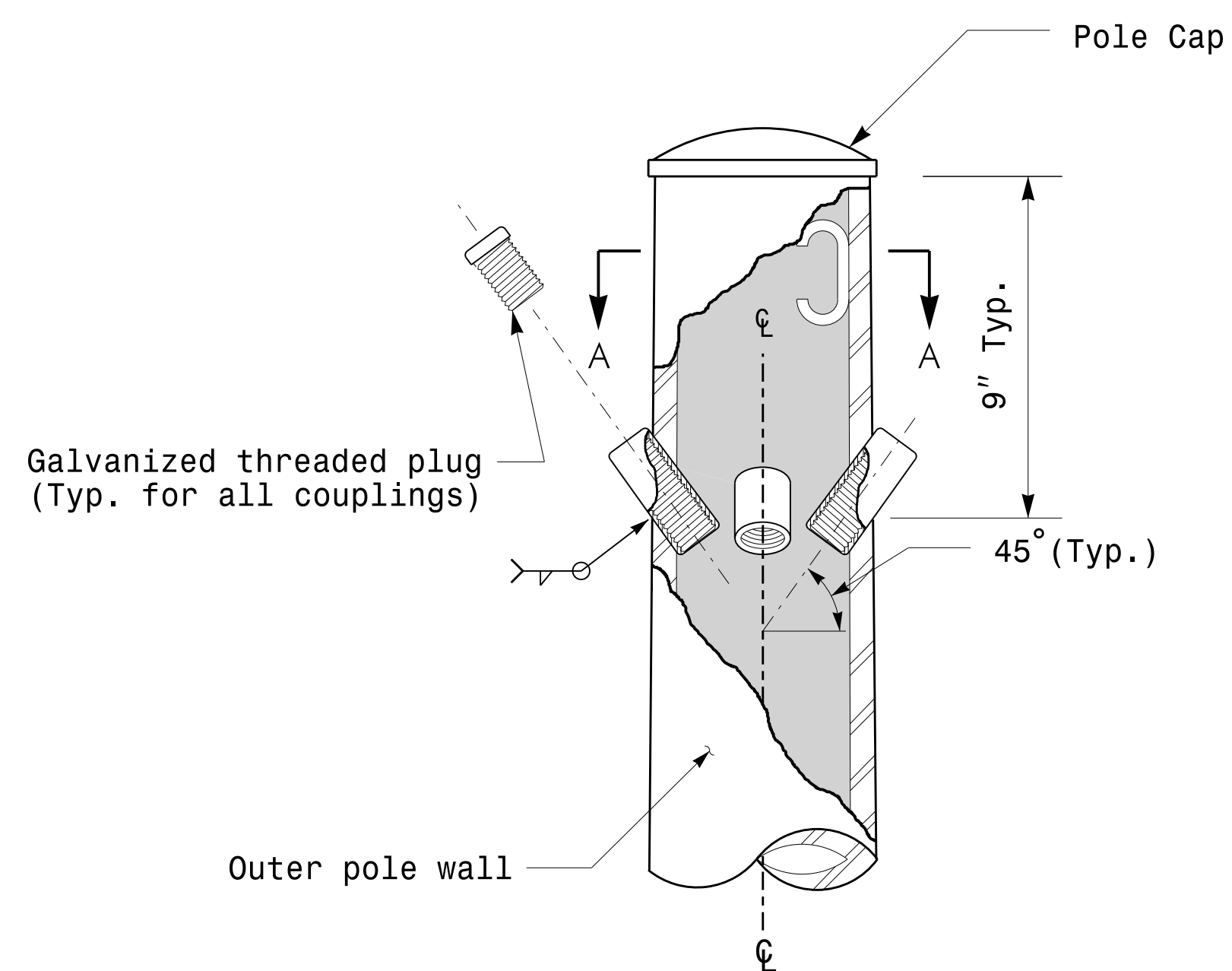
SEAL

DocuSigned by:  
*Debesh C. Sarkar*  
DATE: 10/11/2017

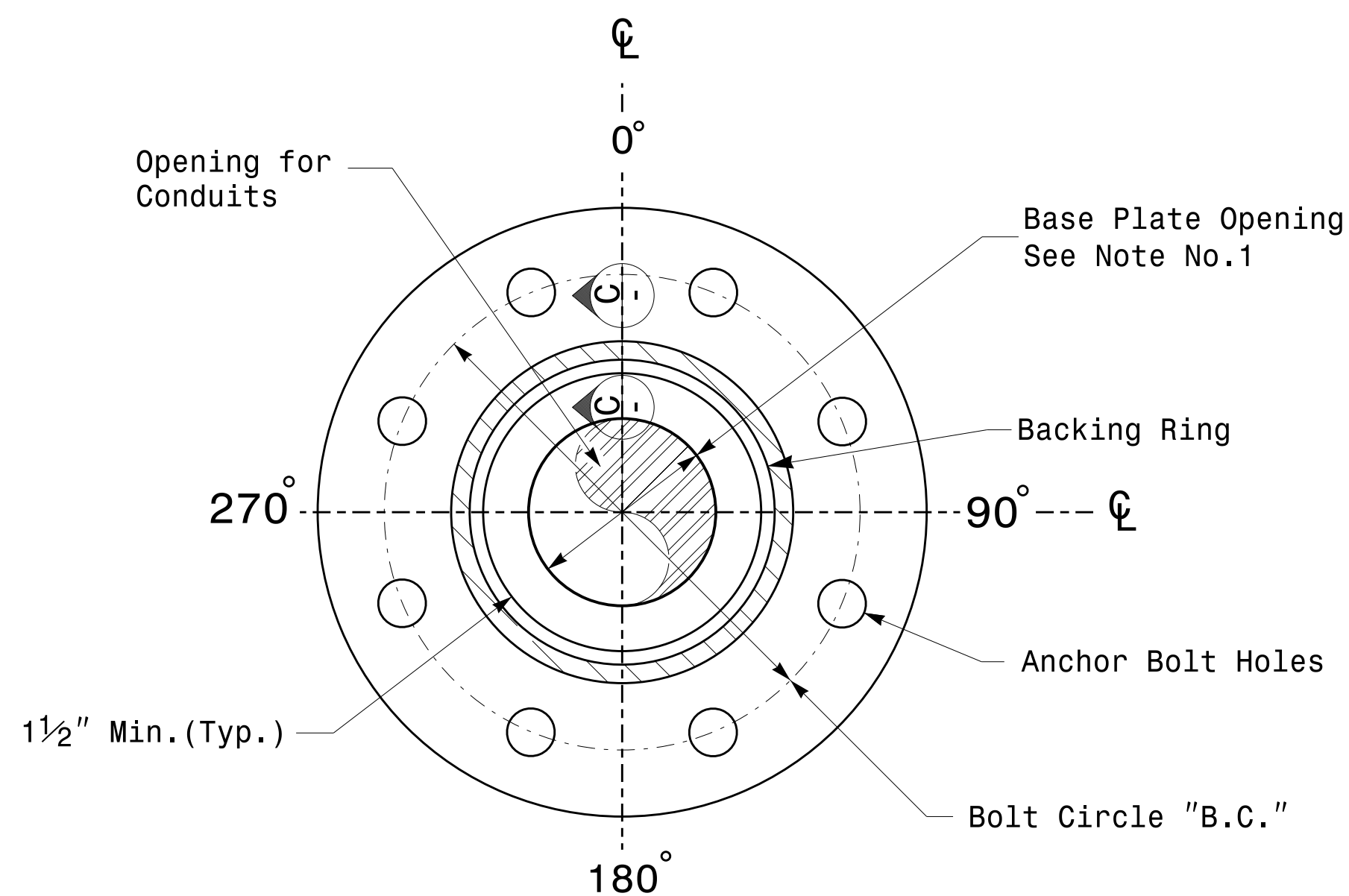




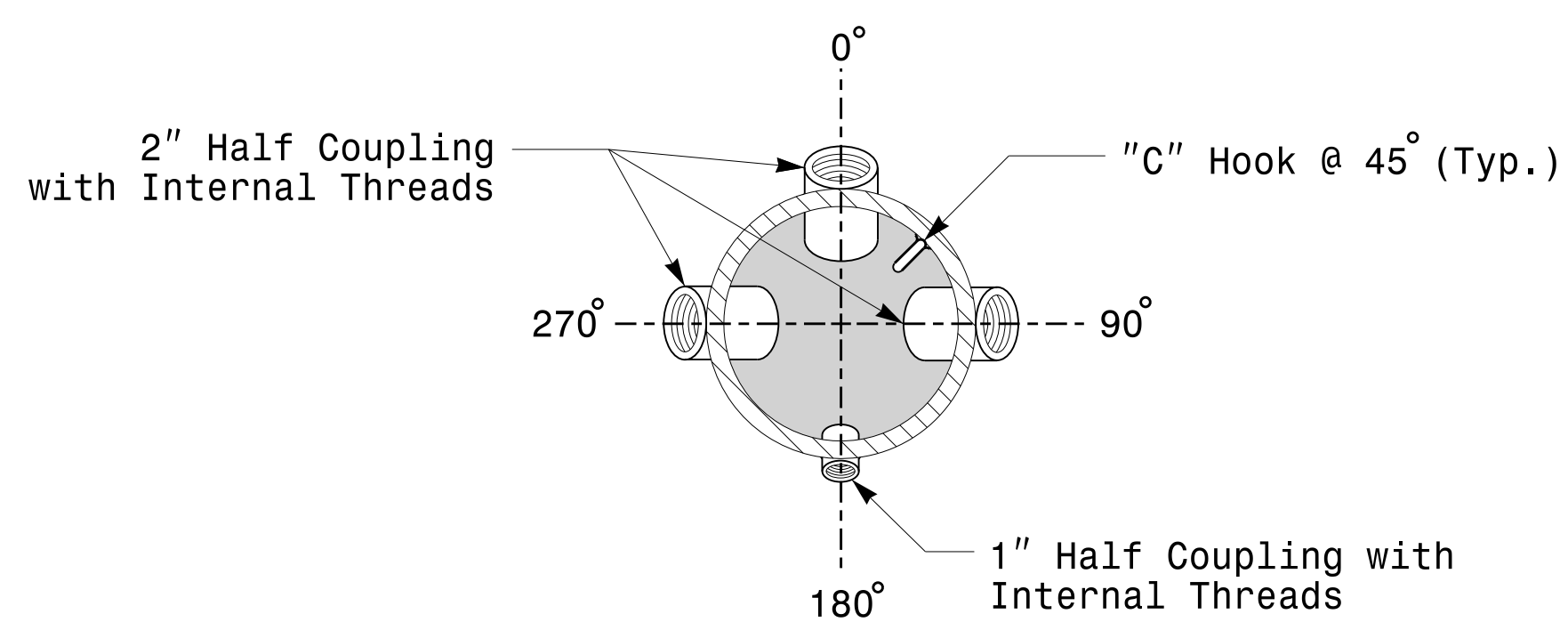
Note:  
 1. Opening in pole base plate shall be equal to pole base inside diameter minus 3 1/2" but shall not be less than 8 1/2".



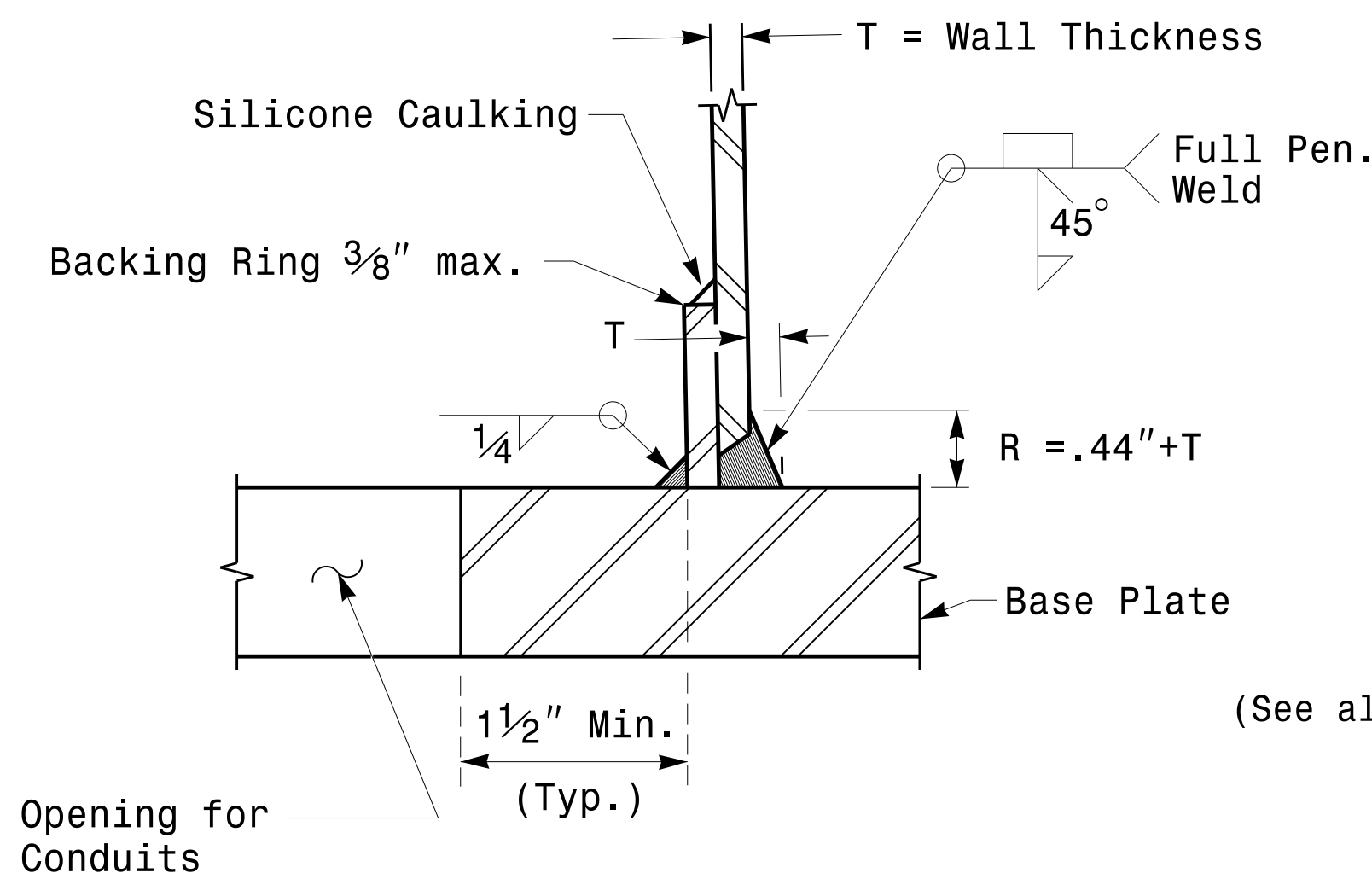
Cable Entrances at Top of Pole



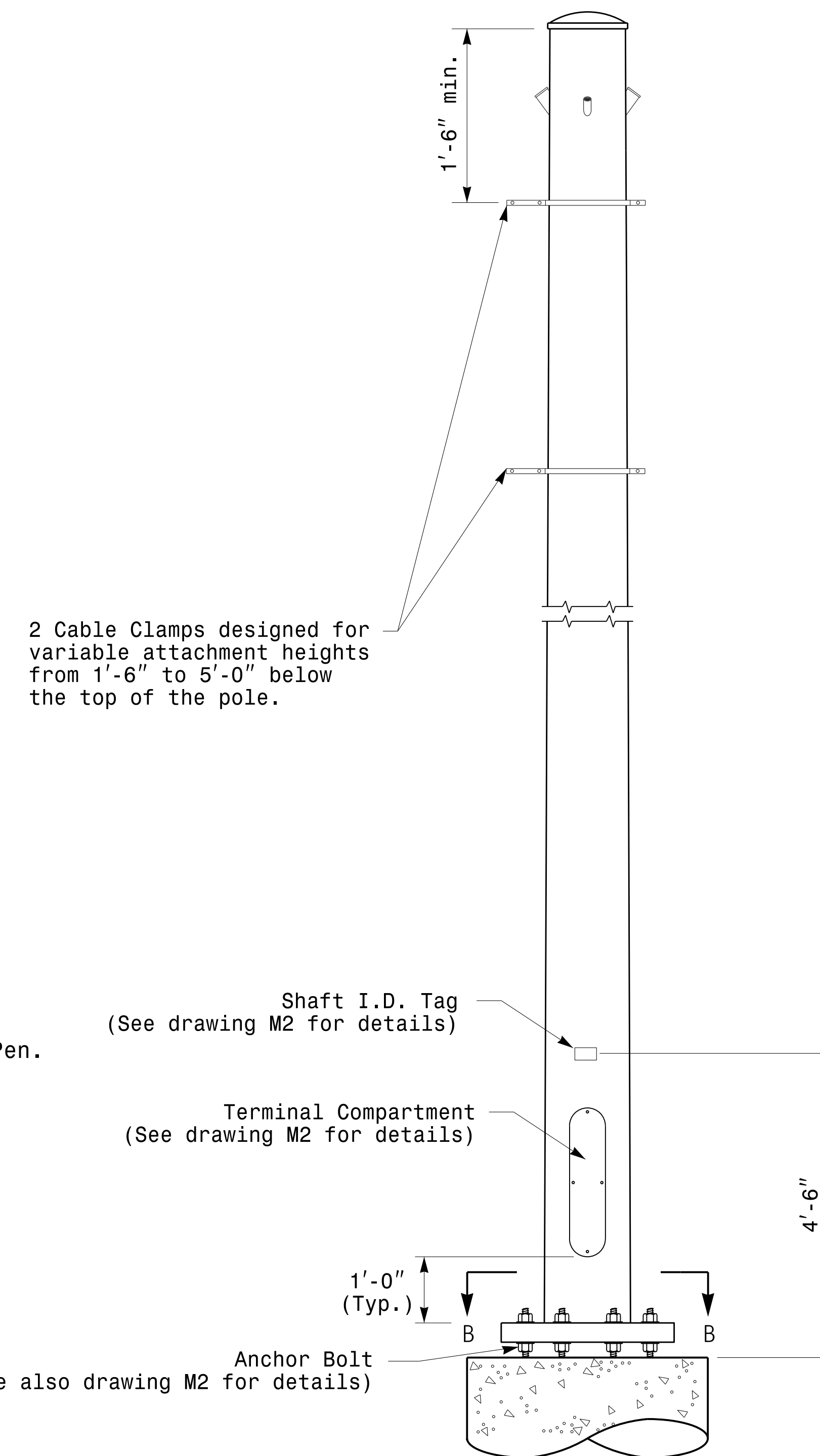
Section B-B  
Pole Base Plate Details  
(8 and 12 Bolt Pattern)



Section A-A  
Radial Orientation for Factory Installed  
Accessories at Top of Pole



Section C-C  
(Pole Attachment to Base Plate)  
Full-Penetration  
Groove Weld Detail



Monotube Strain Pole

Prepared in the Offices of:  
  
 750 N. Greenleaf Pkwy, Garner, NC 27529

Typical Fabrication Details For Strain Poles

PLAN DATE: OCTOBER 2017	DESIGNED BY: K.C. DURIGON
PREPARED BY: N. BITTING	REVIEWED BY: D.C. SARKAR
REVISIONS	INIT. DATE

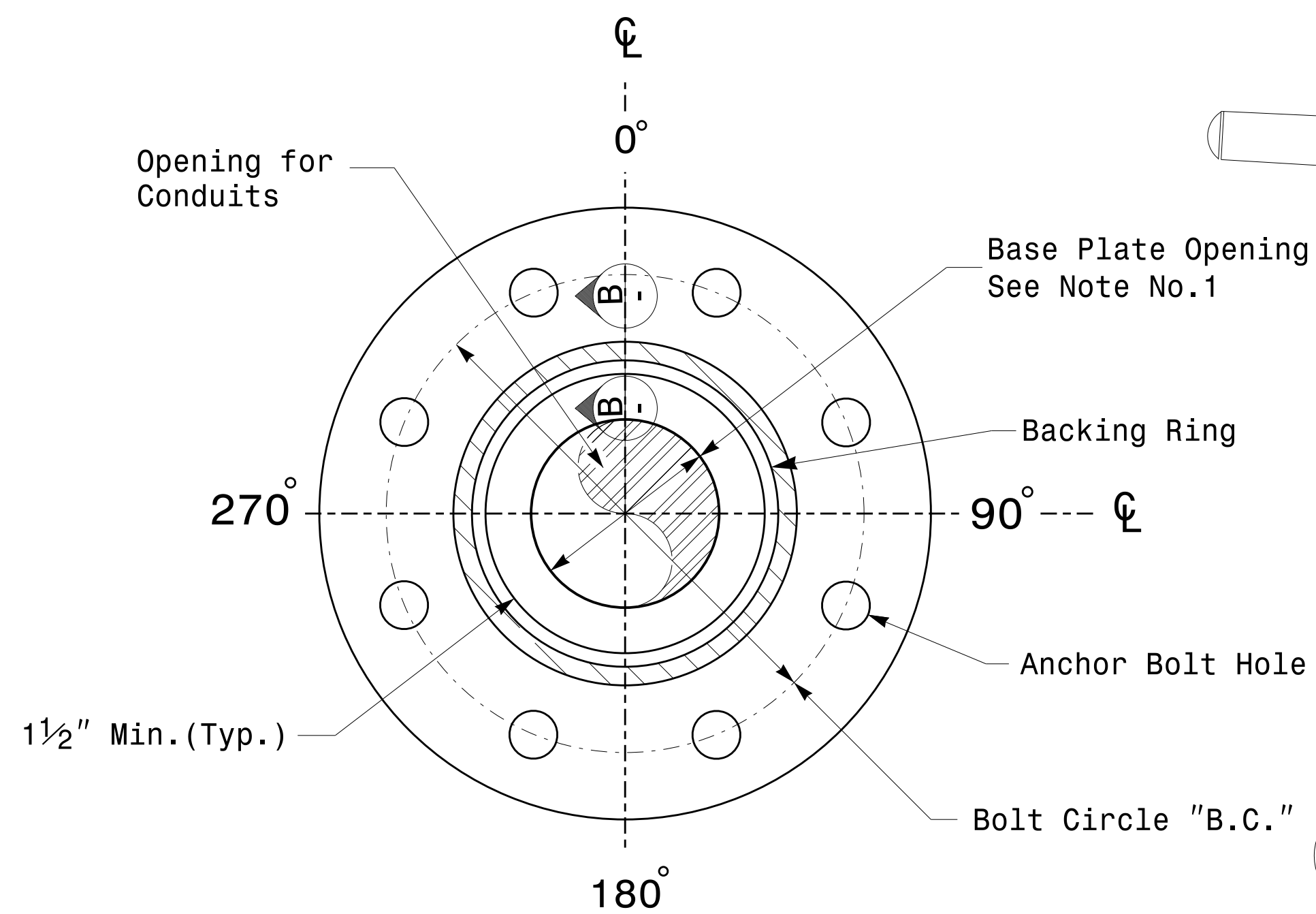
SEAL  
  
 SEAL 028094  
 ENGINEER  
 D.C. SARKAR

DocuSigned by:  
 Debesh C. Sarkar

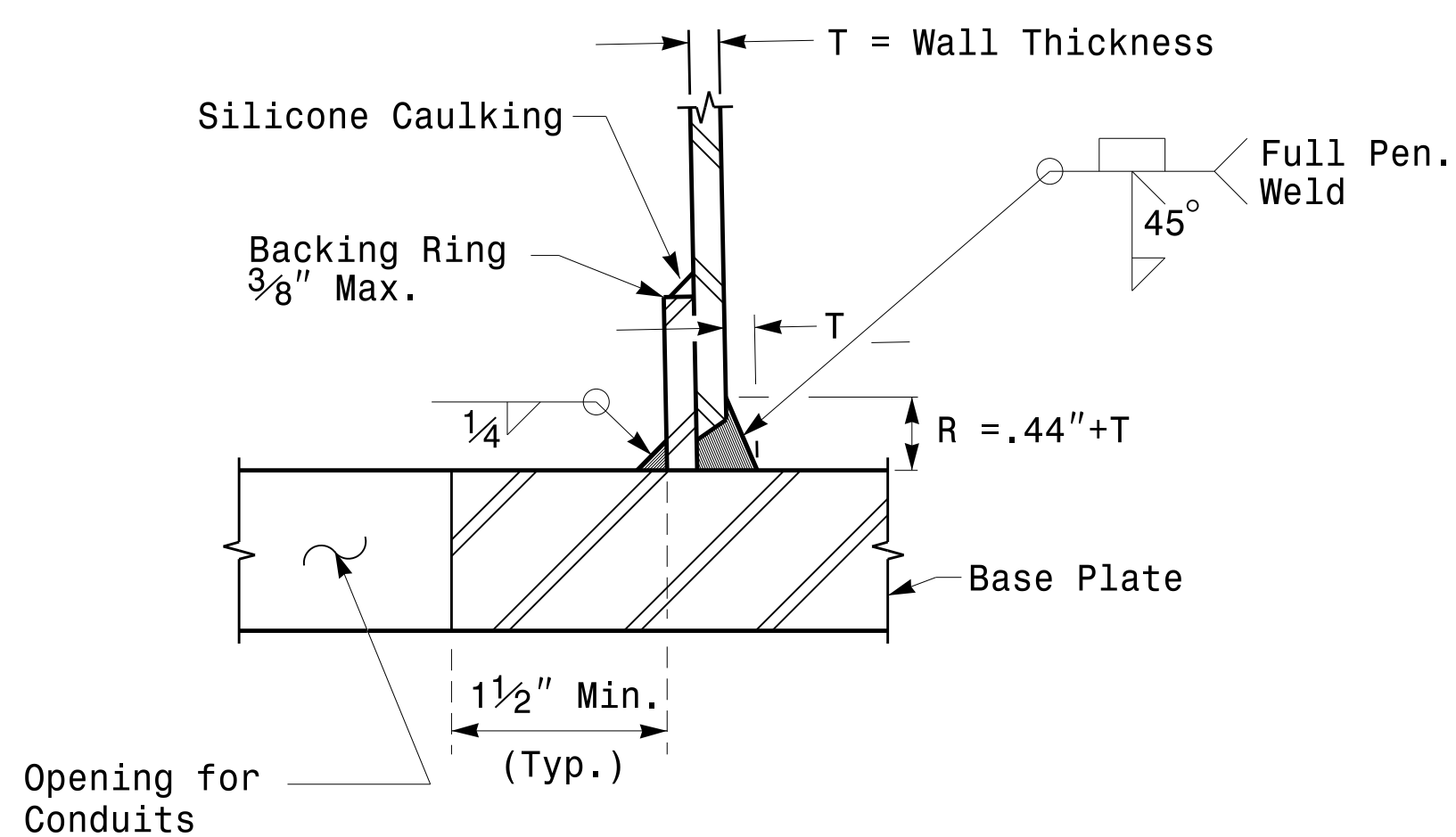
10/11/2017  
 DATE



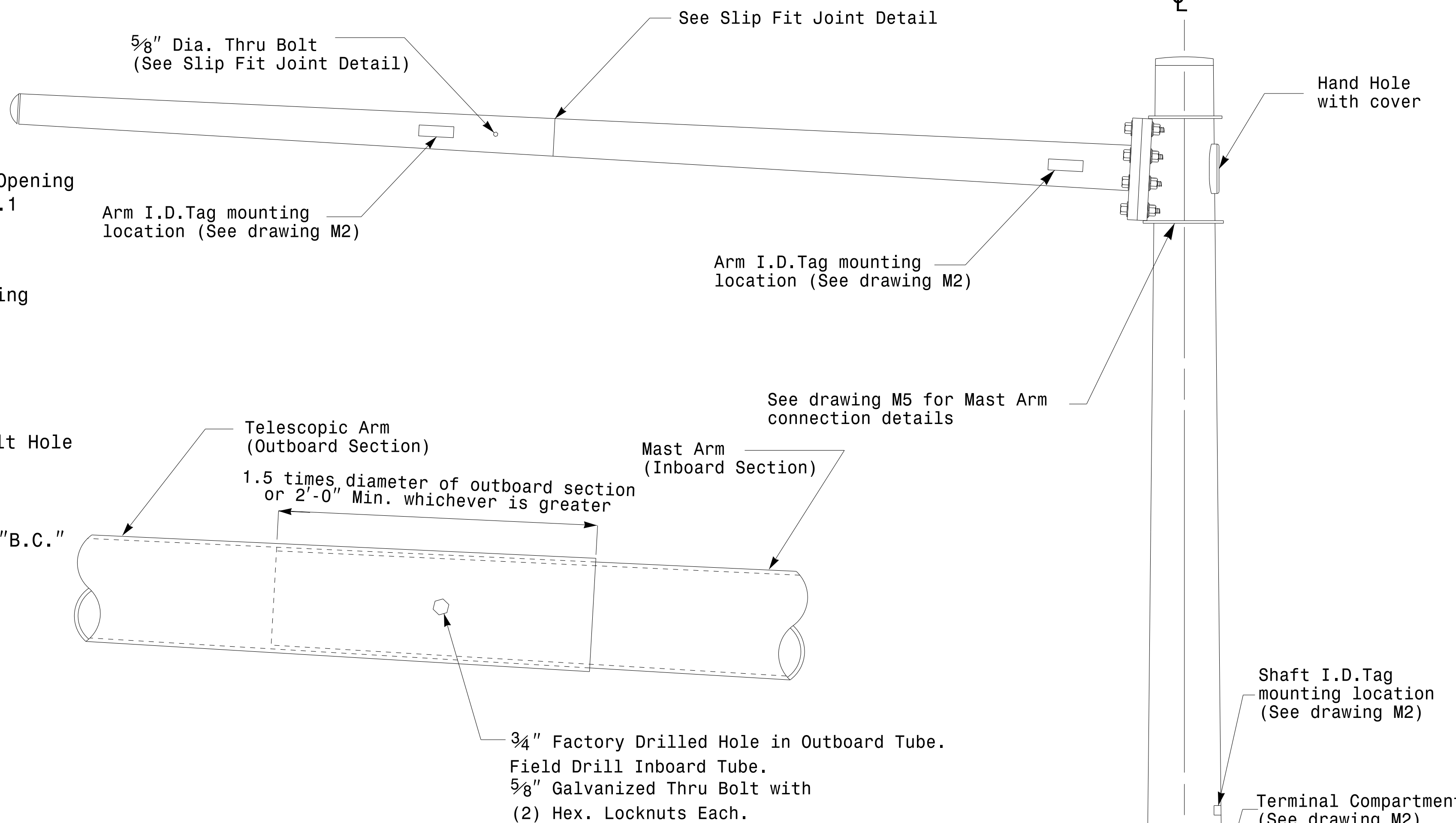
Note:  
 1. Opening in pole base plate shall be equal to pole base inside diameter minus 3 1/2" but shall not be less than 8 1/2".



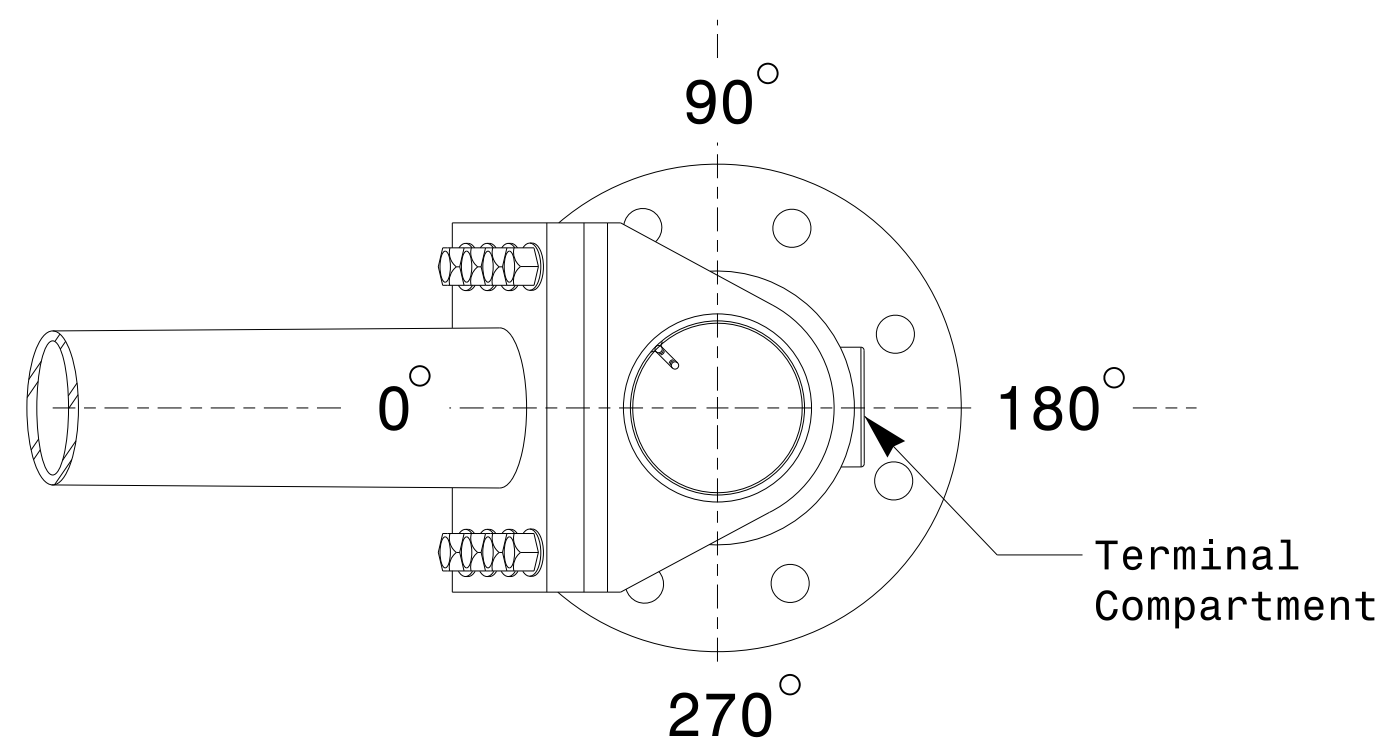
**Section A-A**  
**Pole Base Plate Details**



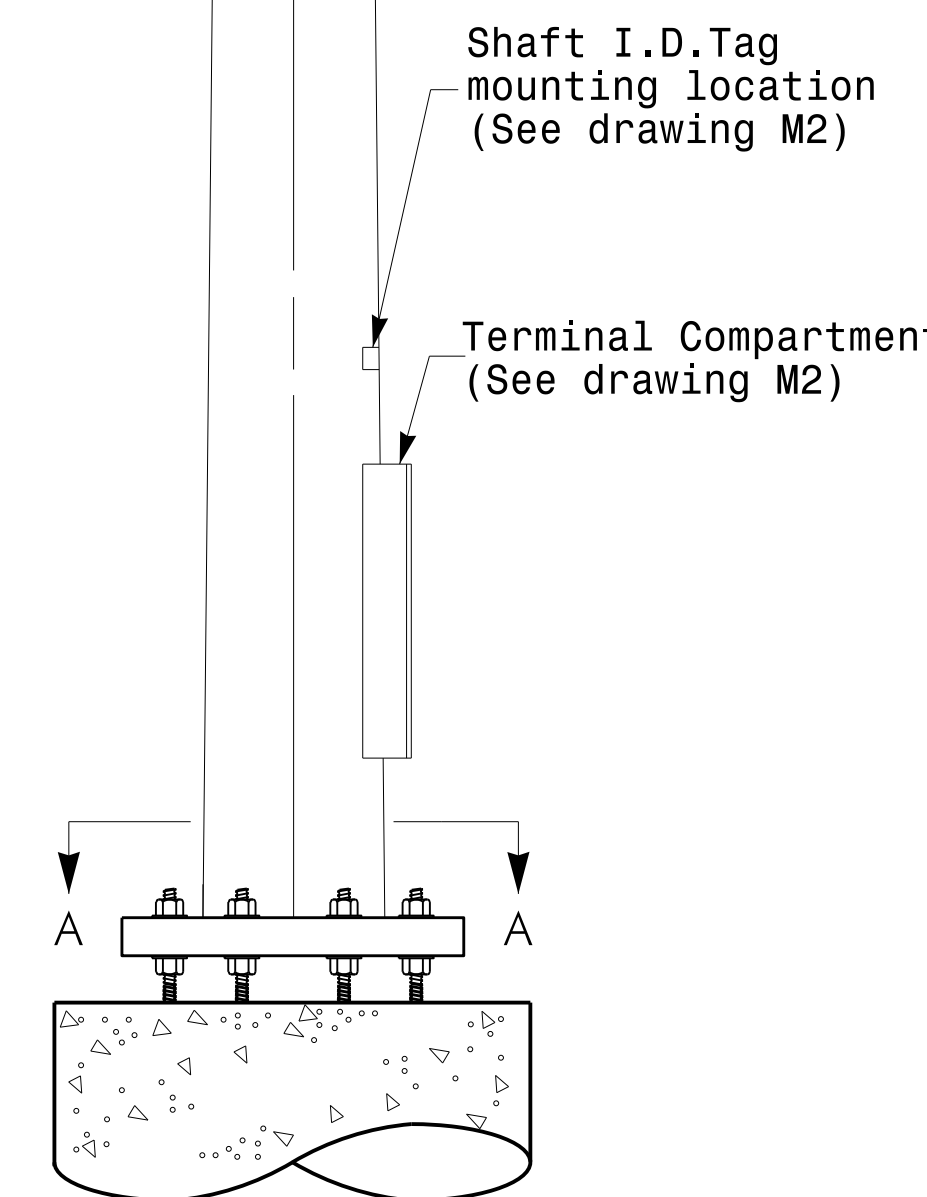
**Section B-B**  
 (Pole Attachment to Base Plate)  
**Full-Penetration Groove Weld Detail**



**Slip Fit Joint Detail for Mast Arm**



**Mast Arm Radial Orientation**



**Mast Arm Pole**

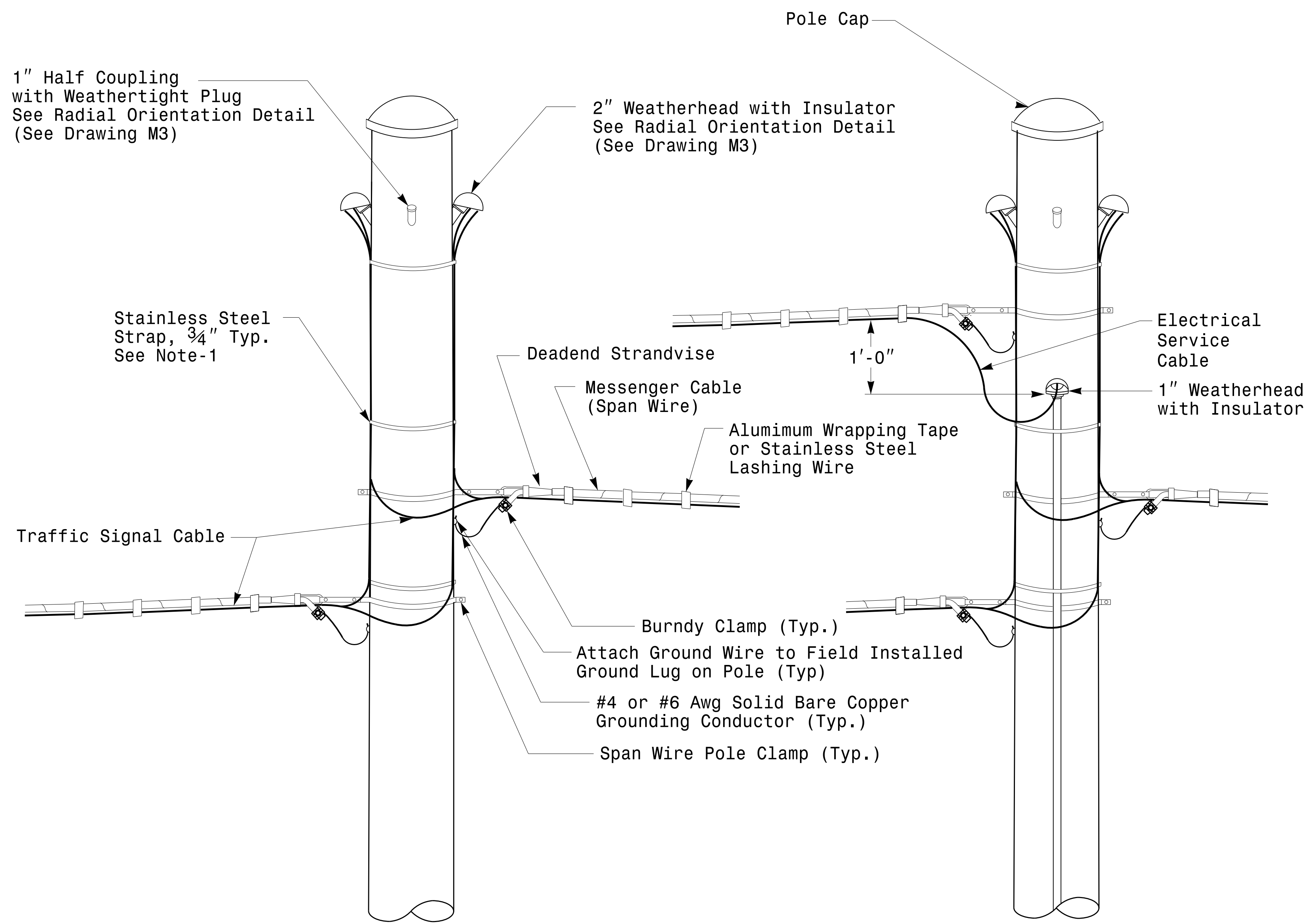
**Fabrication Details – Mast Arm Poles**

	Typical Fabrication Details For Mast Arm Poles		SEAL 
	PLAN DATE: OCTOBER 2017 PREPARED BY: N. BITTING	DESIGNED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR	
SCALE: 0 NA NONE	DocuSigned by: Dinesh C. Sarkar (Signature)		10/11/2017 DATE

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 C:\Users\sig\Documents\Design Section\Eastern Region\Sheet\2016\2014\_Sig\_M4\_Std\_Fabrication\_Details\_Mast\_Arm\_Poles.dgn  
 P12/25



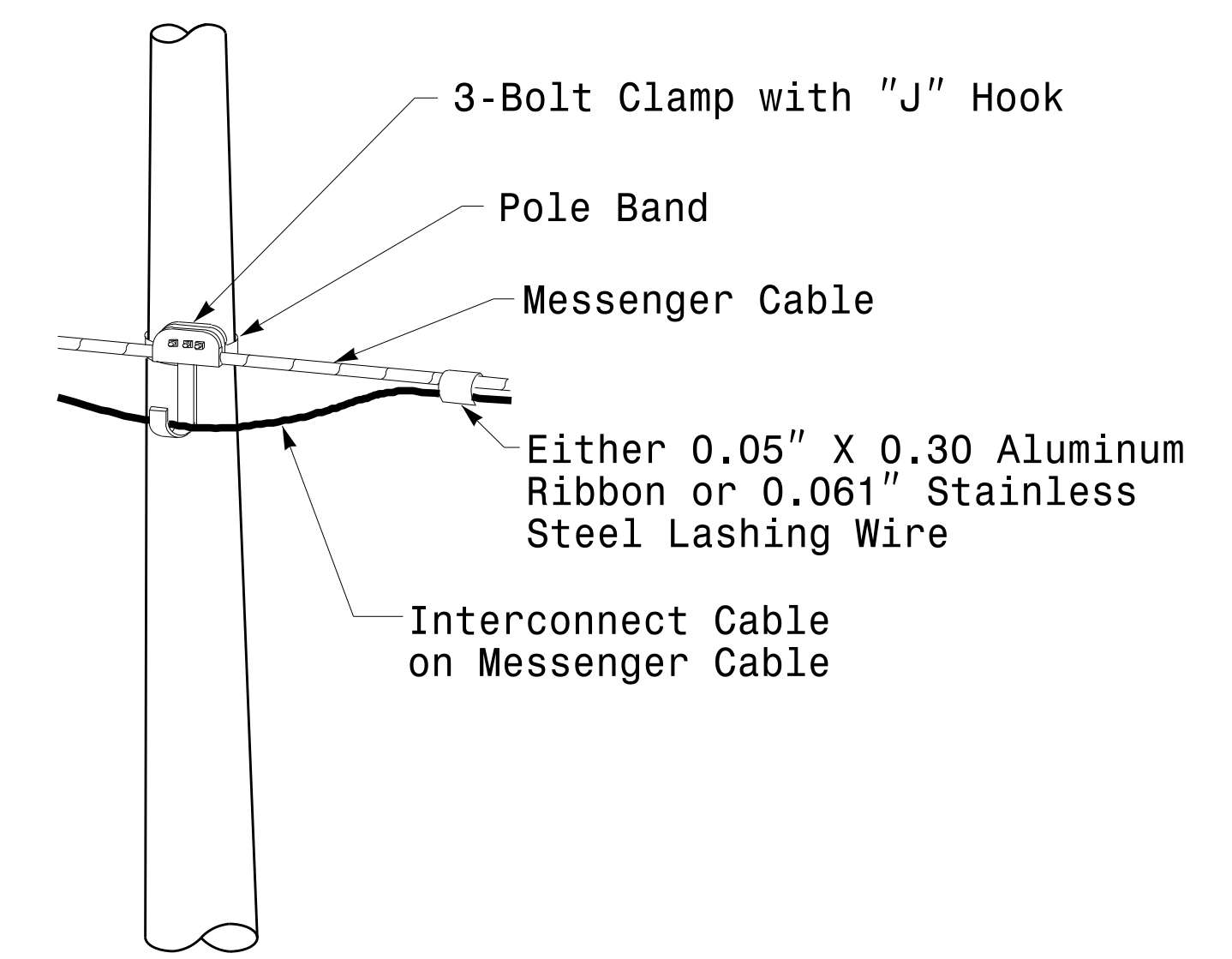




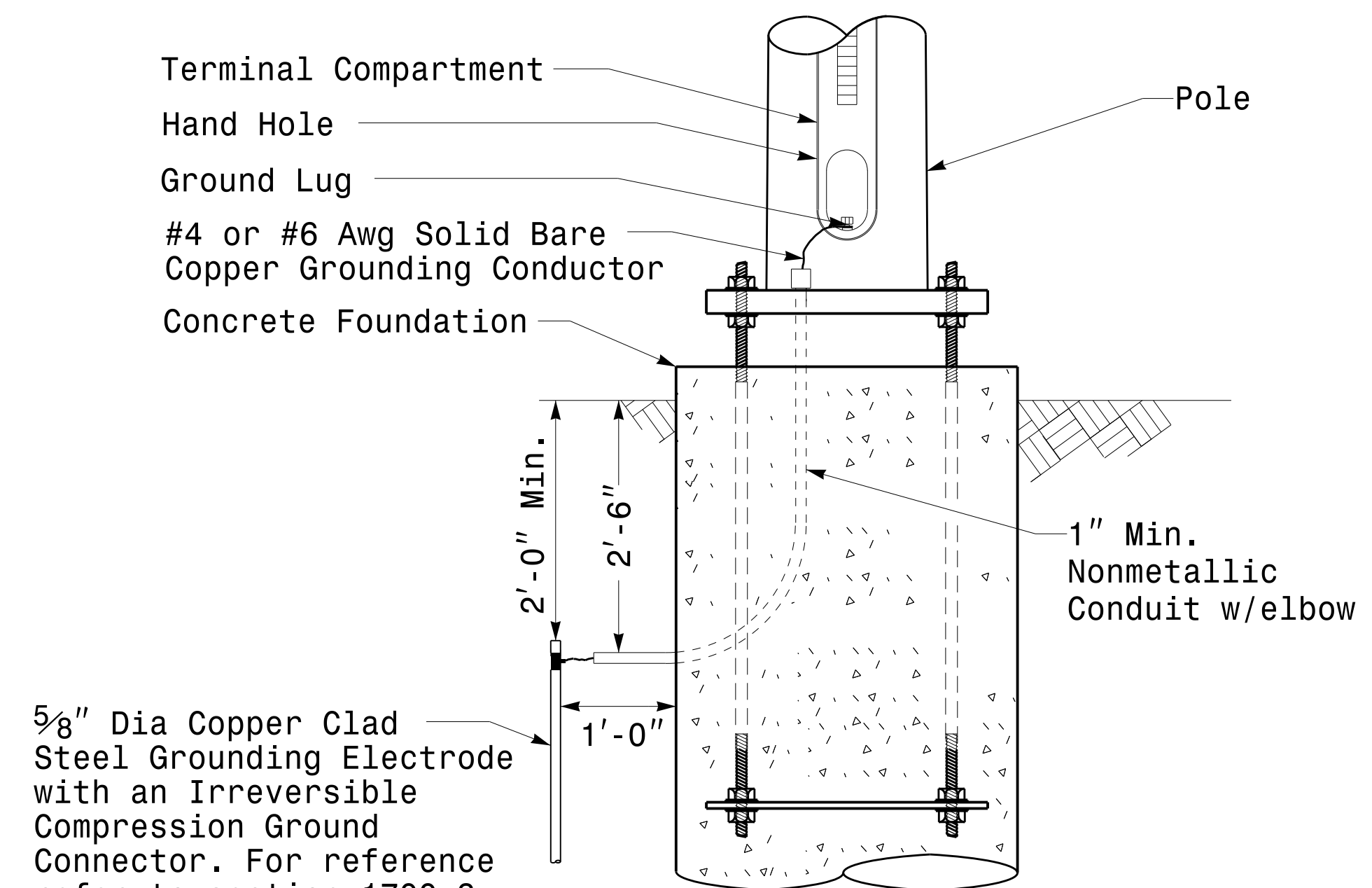
**Strain Pole Attachments**

**NOTE:**

1. Strap all signal cables to the side of the pole with 3/4" stainless steel straps when the distance between the spanwire attachment clamp and the weatherheads exceeds 3'-0".
2. Provide minimum two spanwire pole clamps per pole.
3. It is prohibited to attach two span wires at one pole clamp.
4. For general requirements refer to NCDOT Standard Specifications for Roadway and Structures, January 2018.



**Attachment of Cable to Intermediate Metal Pole**



5/8" Dia Copper Clad Steel Grounding Electrode with an Irreversible Compression Ground Connector. For reference refer to section 1700-3 K and L for electrical grounding and bonding requirements, See Note 4.

**Metal Pole Grounding Detail For Strain Pole and Mast Arm**

11-0CT-2017-08:36 136504115 StrainPole.dgn Design Section Eastern Region 0162014 Sig.M6 Std. Fabrication Detail: Strain Poles.dgn

	<p>Typical Fabrication Details For Strain Pole Attachments</p>		
	<p>PLAN DATE: OCTOBER 2017</p>	<p>DESIGNED BY: C.F. ANDREWS</p>	
<p>SCALE: 0 NA NONE</p>	<p>PREPARED BY: N. BITTING</p>	<p>REVIEWED BY: D.C. SARKAR</p>	<p>DocuSigned by: D.C. Sarkar 10/11/2017</p>







# SOIL CONDITION

		STANDARD STRAIN POLES					STANDARD FOUNDATIONS 48" Diameter Drilled Pier Length (L) - Feet							Reinforcement				
		Case No.	Pole Height (Ft.)	Base Plate BC (In.)	Reactions at the Pole Base			Clay				Sand			Longitudinal		Stirrups	
					Axial (kip)	Shear (kip)	Moment (ft-kip)	Medium N-Value 4-8	Stiff N-Value 9-15	Very Stiff N-Value 16-30	Hard N-Value >30	Loose N-Value 4-10	Medium N-Value 11-30	Dense N-Value >30	Bar Size (#)	Quantity (ea.)	Bar Size (#)	Spacing (in.)
WIND ZONE 1	LIGHT	S26L3	26	25	2	11	270	19	13	10	8	17	14.5	12.5	8	12	4	12
		S30L3	30	25	2	11	300	19.5	13.5	10	8	17.5	15	13	8	14	4	12
		S35L3	35	25	3	11	320	20	13.5	10.5	8	17.5	15	13	8	14	4	12
	HEAVY	S30H3	30	29	3	16	450	24.5	16	12	9	21	17.5	15	8	16	4	6
		S35H3	35	29	4	16	515	26	17	12.5	9.5	22	18.5	16	8	16	4	6
WIND ZONE 2	LIGHT	S26L2	26	23	2	10	245	18	12.5	9.5	8	16.5	14	12	8	12	4	12
		S30L2	30	23	2	10	270	18.5	12.5	10	8	16.5	14	12.5	8	12	4	12
		S35L2	35	23	3	10	300	19.5	13	10	8	17	14.5	13	8	12	4	12
	HEAVY	S30H2	30	29	3	15	415	23	15.5	11.5	9	20	17	14.5	8	16	4	6
		S35H2	35	29	4	15	475	25	16.5	12	9.5	21	17.5	15.5	8	16	4	6
WIND ZONE 3	LIGHT	S26L2	26	23	2	10	245	18	12.5	9.5	8	16.5	14	12	8	12	4	12
		S30L2	30	23	2	10	270	18.5	12.5	10	8	16.5	14	12.5	8	12	4	12
		S35L2	35	23	3	10	300	19.5	13	10	8	17	14.5	13	8	12	4	12
	HEAVY	S30H2	30	29	3	15	415	23	15.5	11.5	9	20	17	14.5	8	16	4	6
		S35H2	35	29	4	15	475	25	16.5	12	9.5	21	17.5	15.5	8	16	4	6
WIND ZONE 4	LIGHT	S26L1	26	22	2	8	190	16	11.5	8.5	8	15	12.5	11	8	12	4	12
		S30L1	30	22	2	8	205	16.5	11.5	9	8	15	13	11.5	8	12	4	12
		S35L1	35	22	3	8	230	17	12	9	8	15.5	13.5	11.5	8	12	4	12
	HEAVY	S30H1	30	25	3	12	320	20.5	13.5	10.5	8	18	15	13.5	8	16	4	6
		S35H1	35	25	4	12	350	21	14	10.5	8.5	18.5	15.5	13.5	8	16	4	6
WIND ZONE 5	LIGHT	S26L2	26	23	2	10	245	18	12.5	9.5	8	16.5	14	12	8	12	4	12
		S30L2	30	23	2	10	270	18.5	12.5	10	8	16.5	14	12.5	8	12	4	12
		S35L2	35	23	3	10	300	19.5	13	10	8	17	14.5	13	8	12	4	12
	HEAVY	S30H2	30	29	3	15	415	23	15.5	11.5	9	20	17	14.5	8	16	4	6
		S35H2	35	29	4	15	475	25	16.5	12	9.5	21	17.5	15.5	8	16	4	6

### General Notes:

- Values shown in the "Reactions at the Pole Base" column represent the minimum acceptable capacity allowed for design using a design CSR of 1.00.
- Use chairs and spacers to maintain proper clearance.
- For foundation, always use air-entrain concrete mix.

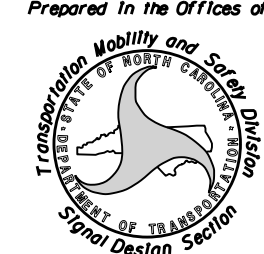

### Foundation Selection:

- Perform a standard penetration test at each proposed foundation site to determine "N" value.
- Select the appropriate wind zone from M 1 drawing.
- Select the soil type (Clay or Sand) that best describes the soil characteristics.
- Get the appropriate standard pole case number from the plans or from the Engineer.
- Select the appropriate column under "Standard Foundations" based on soil type and "N" value. Select the appropriate row based on the pole load case.
- The foundation depth is the value shown in the "Standard Foundations" category where the column and the row intersect.
- Use Construction Procedures and Design Methods prescribed by FHWA-NHI-10-016 for Reference Drilled Shafts.

**Standard Strain Pole Foundation-All Soil Condition**

11-05-2017 08:40 S:\1124204\15 Signal\Signal Design Section\Eastern Region\MM Sheets\2016\2014 Sig.M8 Std. Strain Pole Found.-Saturated Soil -Cond111on.dgn rnz/insgr

48" Dia. Foundations Concrete Volume (cubic yards) = (0.465) x Drilled Pier Length

	<b>Standard Strain Pole Foundation for All Soil Conditions</b>		
	PLAN DATE: OCTOBER 2017    DESIGNED BY: C.B. COGDELL PREPARED BY: N. BITTING    REVIEWED BY: D.C. SARKAR	REVISIONS Changed "Foundation Depth" to "Drilled Pier Length" in Conc. Egn.    N.B.    DATE: 7/12/2015	SCALE: 0 NA NONE