







## NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF  $\frac{1}{2}$ " TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE **REOUIREMENTS OF ASTM D1785.** 

THE PAYMENT FOR THE PIPE SLEEVES SHALL BE INCLUDED IN THE SEVERAL PAY ITEMS.

FOR PAINTED STRUCTURAL STEEL (EXCLUDING AASHTO M270 GRADE 50W), SOLE PLATES, ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

FOR AASHTO M270 GRADE 50W STRUCTURAL STEEL, SOLE PLATE SHALL BE AASHTO M270 GRADE 50W AND SHALL NOT BE GALVANIZED. ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REOUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REOUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

WHEN FIELD WELDING THE SOLE PLATE TO THE GIRDER FLANGE. USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

THE CLOSURE PLATE, GROUT PIPE AND STANDARD PIPE FOR THE EXPANSION ASSEMBLY NEED NOT BE GALVANIZED.

THE CONTRACTOR'S ATTENTION IS CALLED TO THE FOLLOWING PROCEDURE, WHICH MAY BE REQUIRED BY THE ENGINEER, TO RESET ELASTOMERIC BEARINGS DUE TO GIRDER TRANSLATION AND END ROTATION:

1. ONCE THE DECK HAS CURED, THE GIRDERS SHALL BE JACKED THEN THE ANCHOR BOLTS AND ELASTOMERIC BEARING SLOTS CENTERED AS NEARLY AS PRACTICAL ABOUT THE BEARING STIFFENER. THIS OPERATION SHALL BE PERFORMED AT APPROXIMATELY 60°F.

2. AFTER CENTERING THE ELASTOMERIC BEARING SLOTS AND ANCHOR BOLTS, THE ANCHOR BOLTS SHALL BE GROUTED.

THE CONTRACTOR MAY PROPOSE ALTERNATE METHODS, PROVIDED DETAILS ARE SUBMITTED TO THE ENGINEER FOR REVIEW AND APPROVAL.

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