BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

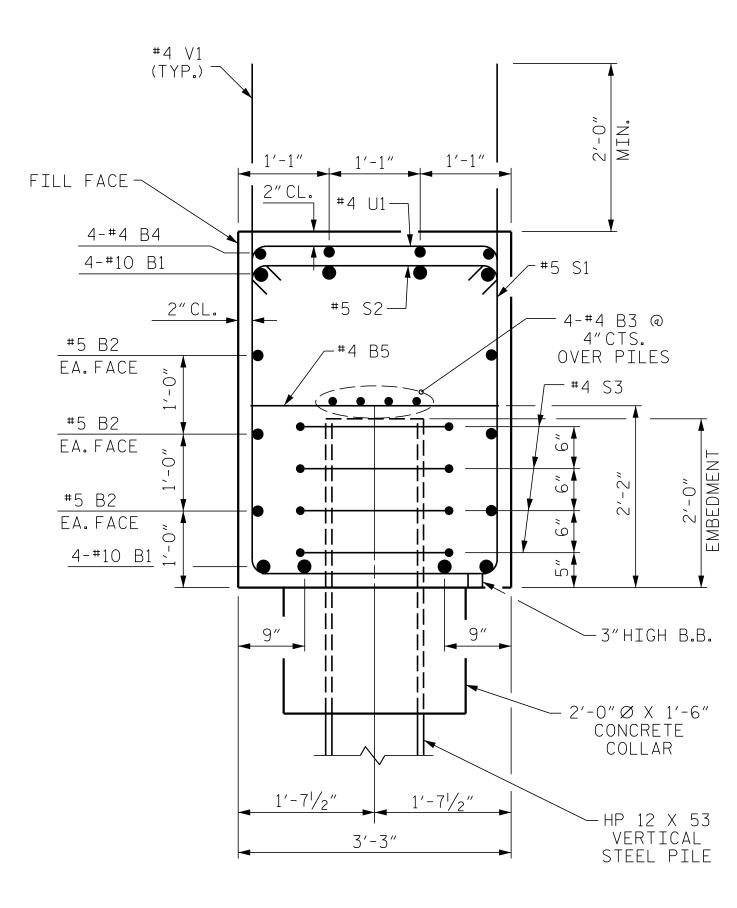
BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETER-MINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

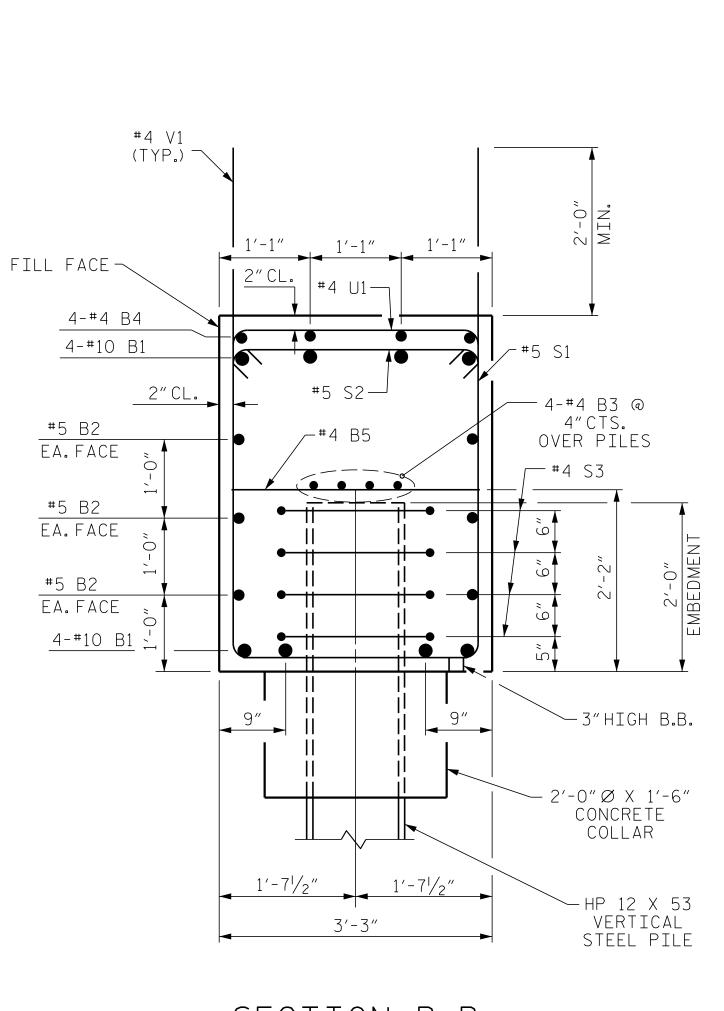
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

## TEMPORARY DRAINAGE AT END BENT

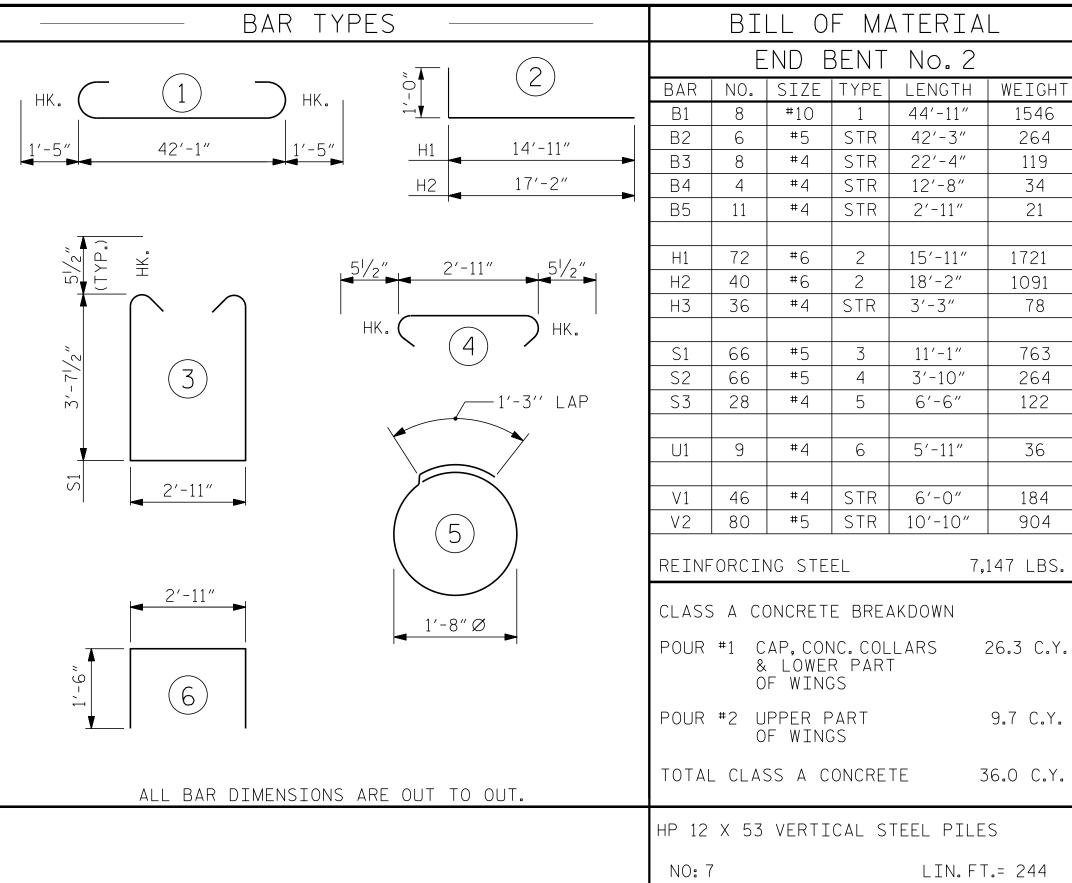
BACK GOUGE NETAIL B PILE HORIZONTAL LE VERTICAL OR VERTICAL 0'' TO 1/8'' DETAIL A DETAIL B POSITION OF PILE DURING WELDING.

PILE SPLICE DETAILS





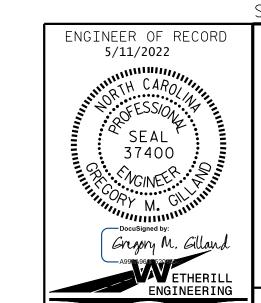
SECTION B-B



B-5947 PROJECT NO.\_ NASH COUNTY

STATION: 23+90.50 -LREV-

SHEET 3 OF 3



1223 Jones Franklin Rd. Raleigh, N.C. 27606 Bus: 919 851 8077 Fax: 919 851 8107 LICENSE NO. F-0377

DOCUMENT NOT CONSIDERED FINAL

UNLESS ALL SIGNATURES COMPLETE

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

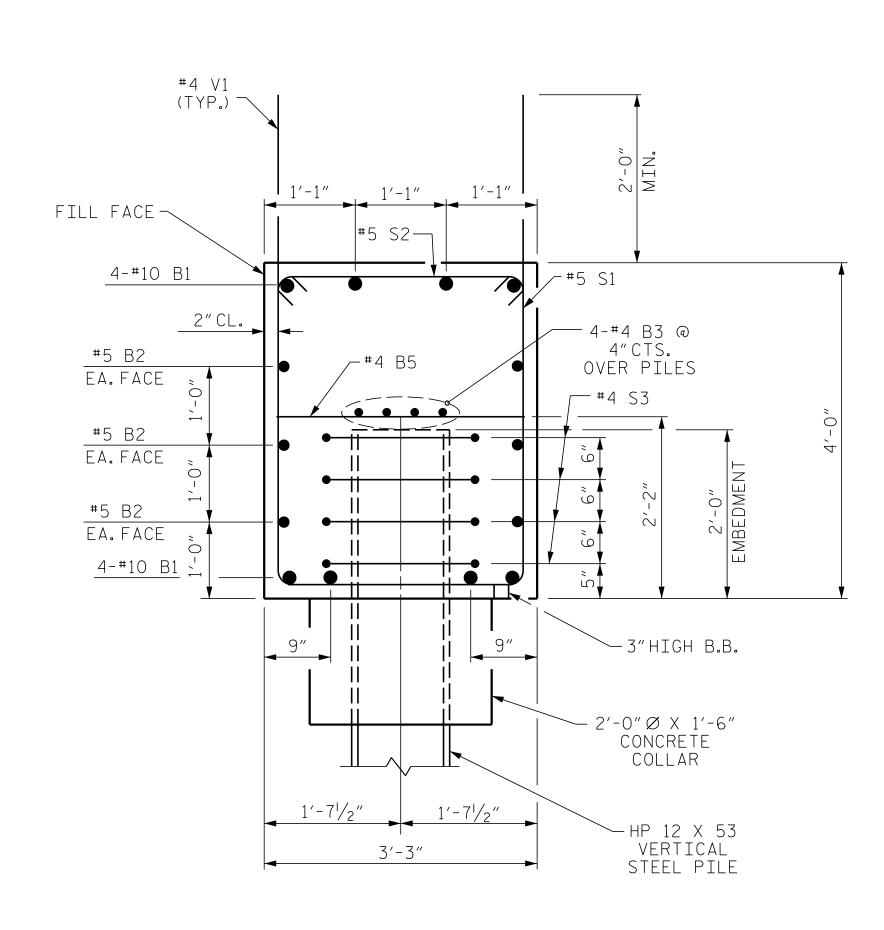
PILE DRIVING EQUIPMENT SETUP FOR HP 12 X 53 VERTICAL STEEL PILES

7 EA.

SUBSTRUCTURE

END BENT No. 2

SHEET NO. REVISIONS S-36 DATE: DATE: NO. BY: TOTAL SHEETS



SECTION A-A

DRAWN BY: G.M. GILLAND

CHECKED BY : J. PENDERGRAFT DATE : 10/20