





APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE 'B' REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2"BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 4500 PSI FOR SPANS A AND C AND 7500 PSI FOR SPAN B.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER. EXCLUDING THE OUTSIDE 4". SHALL BE RAKED TO A DEPTH OF $\frac{1}{4}''$

A 2" × 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 63" AND 72" MODIFIED BULB TEES ONLY.

THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD 0F 4500 lbs.



LICENSURE NO.

DOCUME UNLESS /

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

PROJECT NO. <u>B-5869</u>							
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STATION: 21+62.39 -L-							
SHEET 4 OF 4							
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPOR RALEIGH							
[SUPERSTRUCTURE					
	-DownswitchbCAROL	PRESTRESSED					
	REAL REALCOARD	CONCRETE GIRDER					
GI _®	SEAL 023908	DETAILS					
Suite 200 518	A. AVERE INT						
C-4434	11/21/2022 7:43 AM P						
	NSIDERED FINAL	№. вт. 1	DATE:	NO. BY:	DATE:	TOTAL SHEETS	
ALL SIGNATURES COMPLETED		2		<u>a</u>		72	