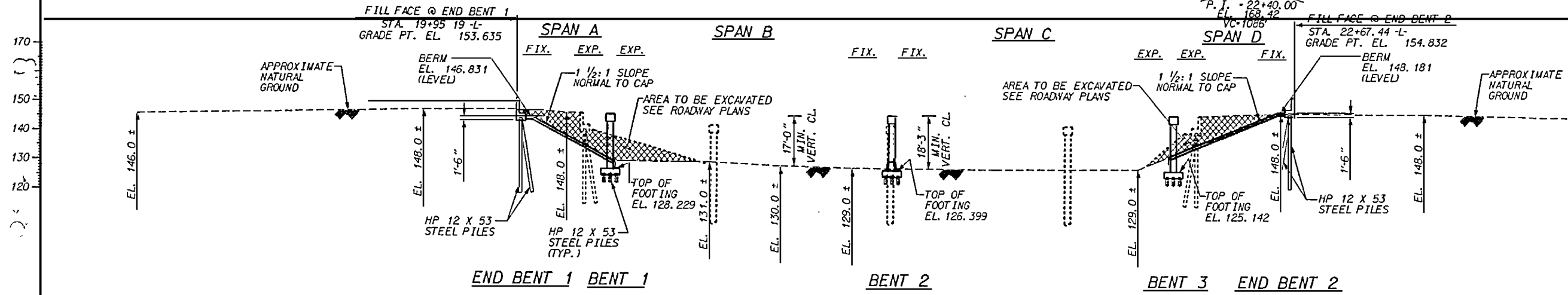


18+50 19+00 19+50 20+00 20+50 21+00 21+50 22+00 22+50 23+00 23+50

F.A. PROJECT NO. STP-NHF-7761(3)



NOTES

ASSUMED LIVE LOAD = HS 20-44 OR ALTERNATE LOADING. FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET S-N.

FOR REINFORCED CONCRETE DECK SLAB, SEE SPECIAL PROVISIONS.

FOR PRESTRESSED CONCRETE PANELS, SEE SPECIAL PROVISIONS.

FABRICATED METAL STAY-IN-PLACE FORMS MAY BE USED IN LIEU OF PRESTRESSED CONCRETE PANELS, SEE SPECIAL PROVISION "OPTIONAL FABRICATED METAL STAY-IN-PLACE FORMS."

FOR CURING BRIDGE DECK SLABS, SEE THE SPECIAL PROVISION "REINFORCED CONCRETE DECK SLAB."

PILES FOR END BENTS AND BENTS SHALL BE DRIVEN TO A MINIMUM BEARING CAPACITY OF 45 TONS EACH.

AFTER SERVING AS A TEMPORARY STRUCTURE THE EXISTING STRUCTURE CONSISTING OF 4 SPANS (4 @ 35'-0", 2 @ 65'-0", 1 @ 35'-0") WITH A CLEAR ROADWAY WIDTH OF 28'-0" (31.2 OUT TO OUT) AND HAVING A CONCRETE DECK ON I-BEAMS SUPPORTED BY A CONCRETE SUBSTRUCTURE SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY NOT POSTED FOR LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE DETERIORATE DURING CONSTRUCTION OF THE PROPOSED BRIDGE, A LOAD LIMIT MAY BE POSTED AND MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.

FOR ELECTRICAL CONDUIT SYSTEM, SEE SPECIAL PROVISIONS.

FOR MAINTENANCE AND PROTECTION OF TRAFFIC BENEATH PROPOSED STRUCTURE, SEE SPECIAL PROVISIONS.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE "STANDARD SPECIFICATIONS FOR SEISMIC DESIGN OF HIGHWAY BRIDGES" FOR SEISMIC PERFORMANCE CATEGORY A.

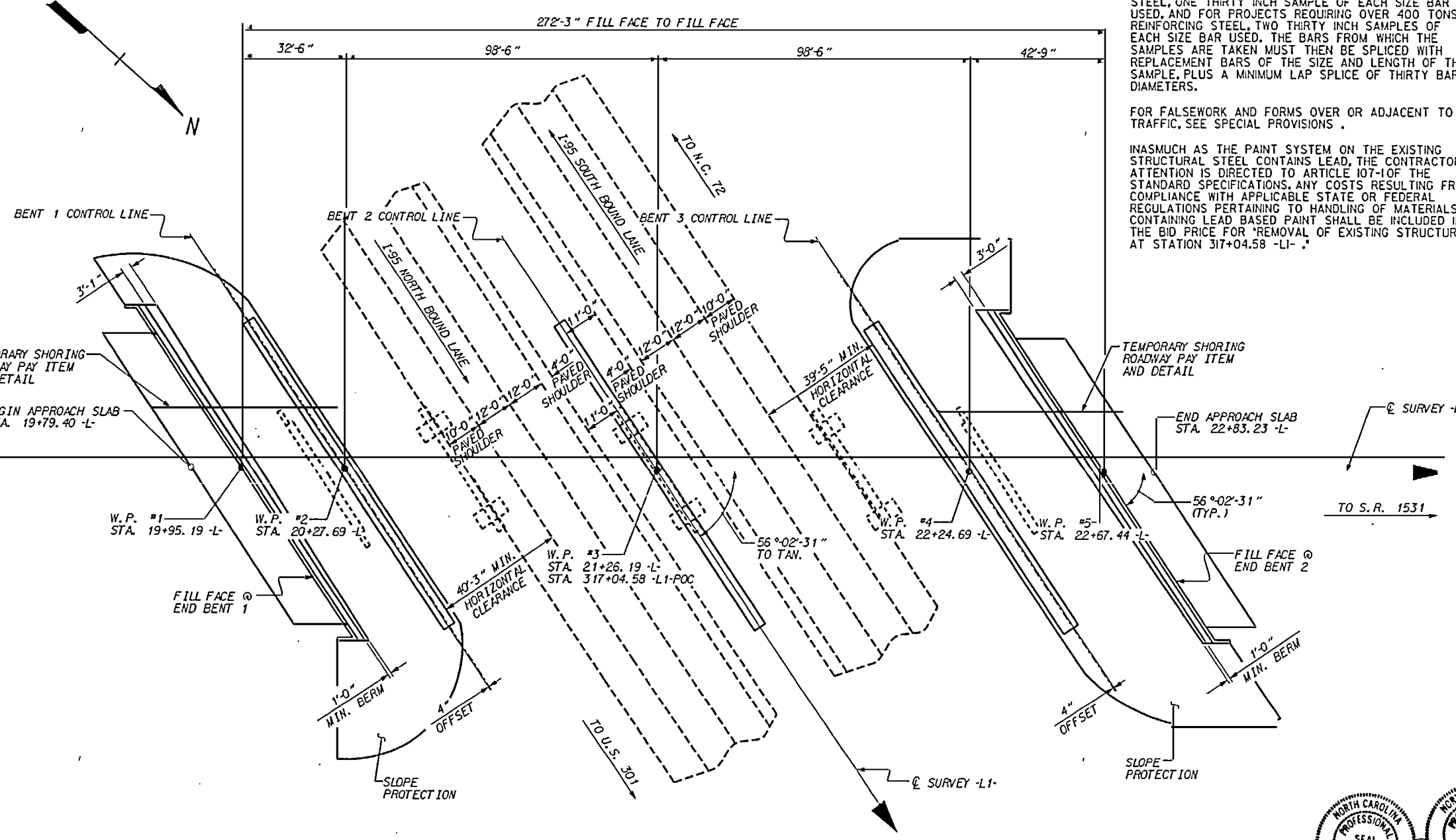
THE APPROACH SLAB WAITING PERIOD SHALL BE THREE MONTHS.

TEMPORARY SHORING WILL BE REQUIRED ADJACENT TO THE EXISTING BRIDGE, FOR SHORING LIMITS AND PAY ITEM, SEE ROADWAY PLANS.

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE THIRTY INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO THIRTY INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS.

FOR FALSEWORK AND FORMS OVER OR ADJACENT TO TRAFFIC, SEE SPECIAL PROVISIONS.

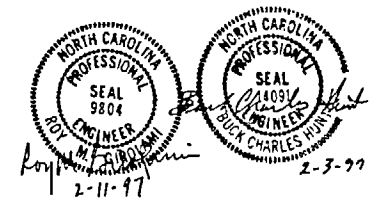
INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE AT STATION 317+04.58 -L1-".



8.1461602

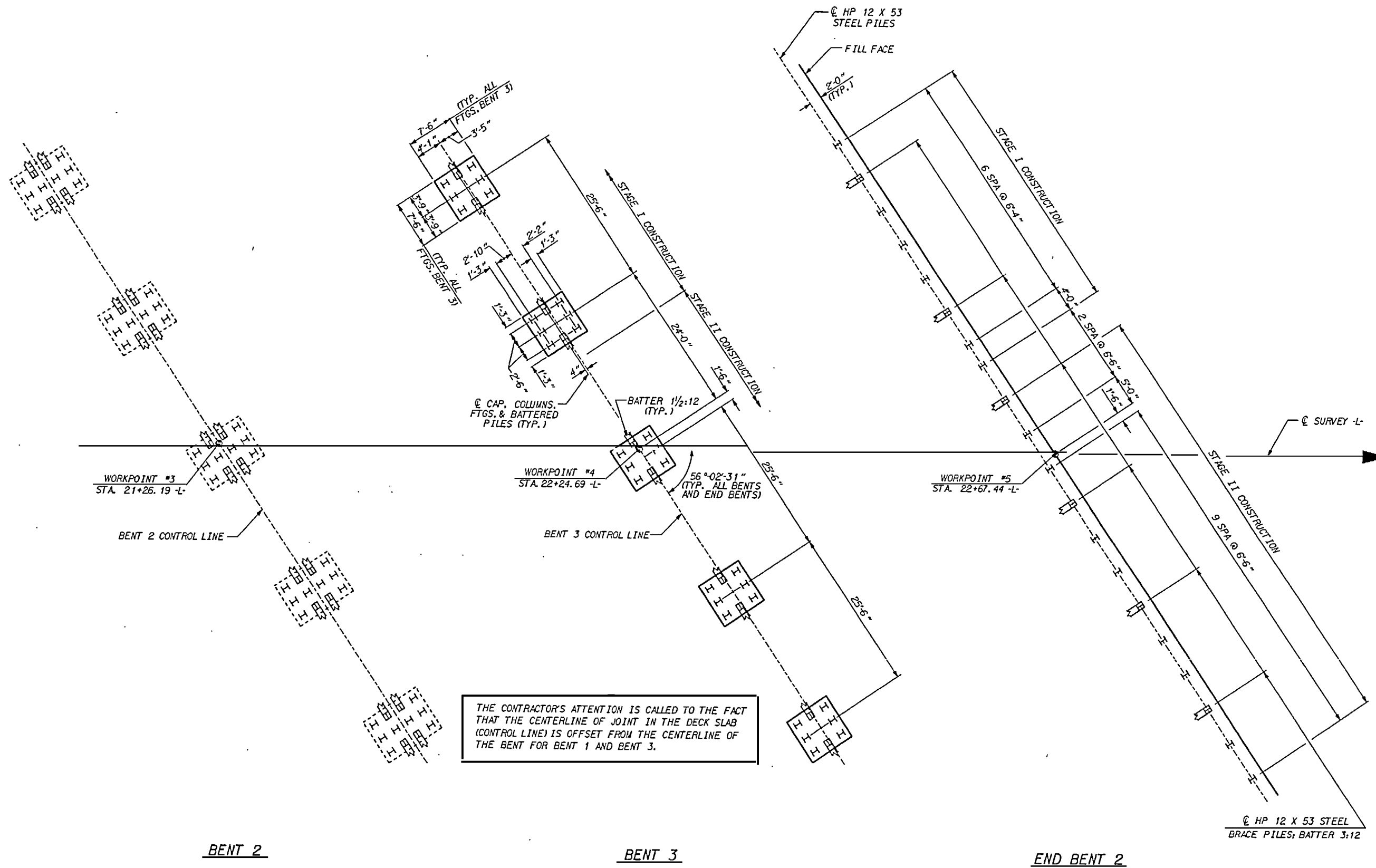
PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-
REPLACES BRIDGE NO. 102 SHEET 1 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
**GENERAL DRAWING
FOR BRIDGE ON
N.C. 211 OVER I-95
BETWEEN N.C. 41 AND
S.R. 1531**



DRAWN BY: M. GOINS DATE: 8/7/95
CHECKED BY: V. X. NORMAN DATE: 11/30/97

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	TOTAL SHEETS
1			3			S-203
2			4			264



THE CONTRACTOR'S ATTENTION IS CALLED TO THE FACT THAT THE CENTERLINE OF JOINT IN THE DECK SLAB (CONTROL LINE) IS OFFSET FROM THE CENTERLINE OF THE BENT FOR BENT 1 AND BENT 3.

FOUNDATION LAYOUT PLAN

NOTE: ALL END BENTS AND BENTS ARE PARALLEL
 PILE SPACINGS ARE SHOWN TO PILE CENTERLINE

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

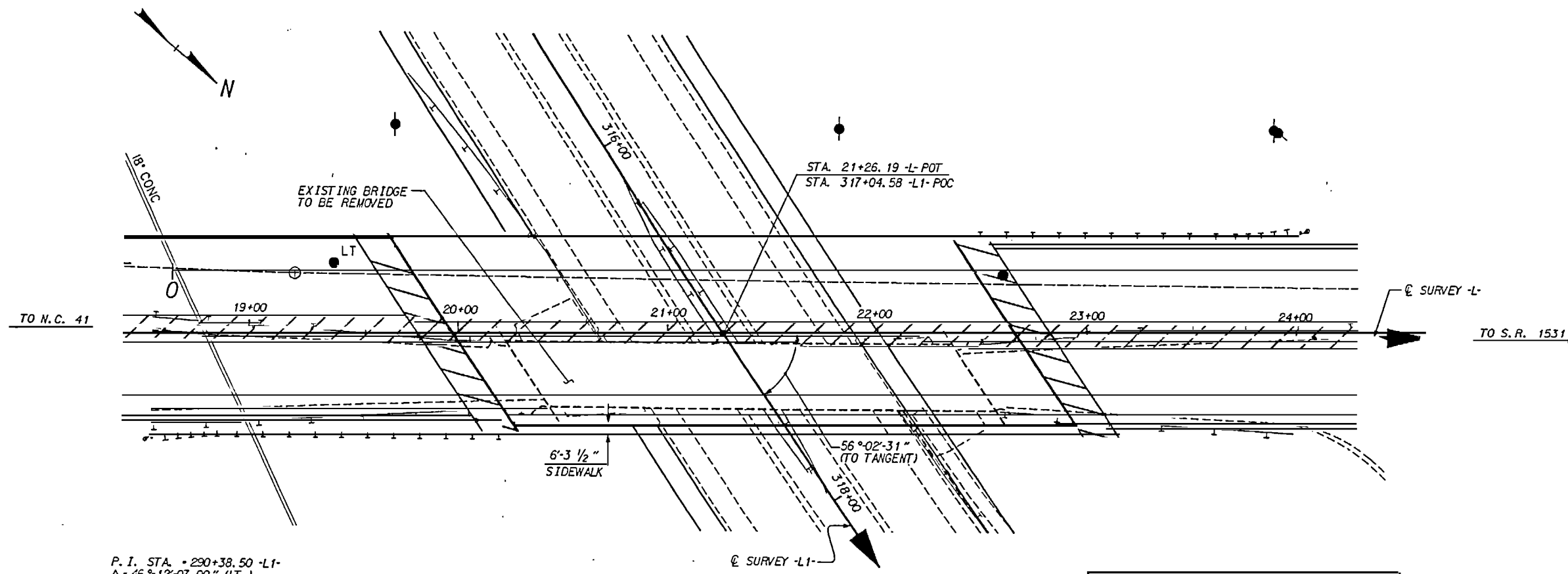
FOUNDATION LAYOUT



DRAWN BY: S.T. CHAMPION DATE: 8/15/96
 CHECKED BY: BC Hunt DATE: 1-30-97

REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	S-205	
1			3			TOTAL SHEETS	
2			4			264	

B.M. STANDARD DISK STAMPED "GREEN" 1965, 17' RT. OF -L- STA. 22+60.00 EL. 147.57



P.I. STA. = 290+38.50 -L1-
 $\Delta = 46^{\circ}12'07.00''$ (LT.)
 $D = 0^{\circ}45'00.00''$
 $L = 6,160.2593'$
 $T = 3,258.6494'$
 $R = 7,639.4373'$
 P.C. STA. = 257+79.85 -L1-
 P.T. STA. = 319+40.11 -L1-

LOCATION SKETCH

FOR UTILITY INFORMATION, SEE UTILITY PLANS AND SPECIAL PROVISIONS.

TOTAL BILL OF MATERIAL

	REMOVAL OF EXISTING STRUCTURE	FOUNDATION EXCAVATION	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	EPOXY COATED REINFORCING STEEL	SPIRAL COLUMN REINFORCING STEEL	36" PRESTRESSED CONCRETE GIRDERS	54" PRESTRESSED CONCRETE GIRDERS	HP 12 X 53 STEEL PILES	THREE BAR METAL RAIL	CONCRETE BARRIER RAIL	4" SLOPE PROTECTION	ELASTOMERIC BEARINGS	EVAZOTE JOINT SEALS	ELECTRICAL CONDUIT SYSTEM			
	LUMP SUM	LUMP SUM	SQ. FT.	SQ. FT.	CU. YDS.	LUMP SUM	LBS.	LBS.	LBS.	NO.	LIN. FT.	NO.	LIN. FT.	NO.	LIN. FT.	LIN. FT.	SO. YDS.	LUMP SUM	LUMP SUM	LUMP SUM	
SUPERSTRUCTURE			26,389	23,310						24	849.88	24	2352.00								
END BENT NO. 1					73.1		10,146					18	1,350		657						
BENT NO. 1		LUMP SUM			140.8		20,180	2,701	1,708			40	2,600								
BENT NO. 2		LUMP SUM			227.7		31,939	3,596	1,653			60	3,900								
BENT NO. 3		LUMP SUM			148.4		21,037	2,778	2,177			40	2,600								
END BENT NO. 2					69.5		9,985					20	1,500		651						
TOTAL	LUMP SUM	LUMP SUM	26,389	23,310	633.5	LUMP SUM	93,287	9,075	5,538	24	849.88	24	2352.00	178	11,950	261.38	269.70	1,308	LUMP SUM	LUMP SUM	LUMP SUM



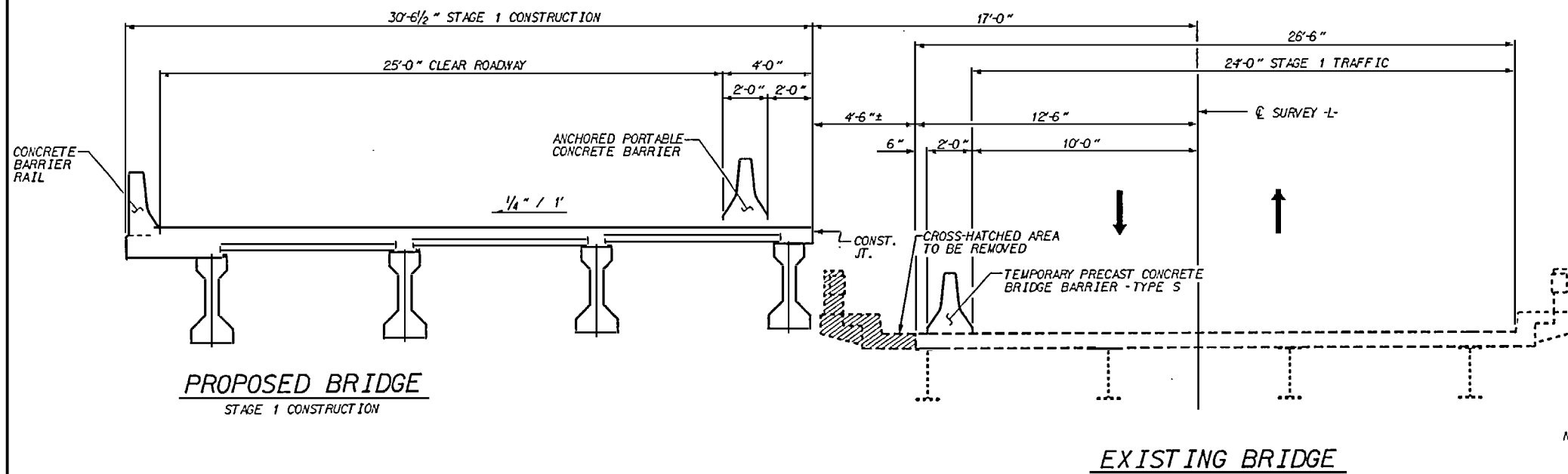
PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

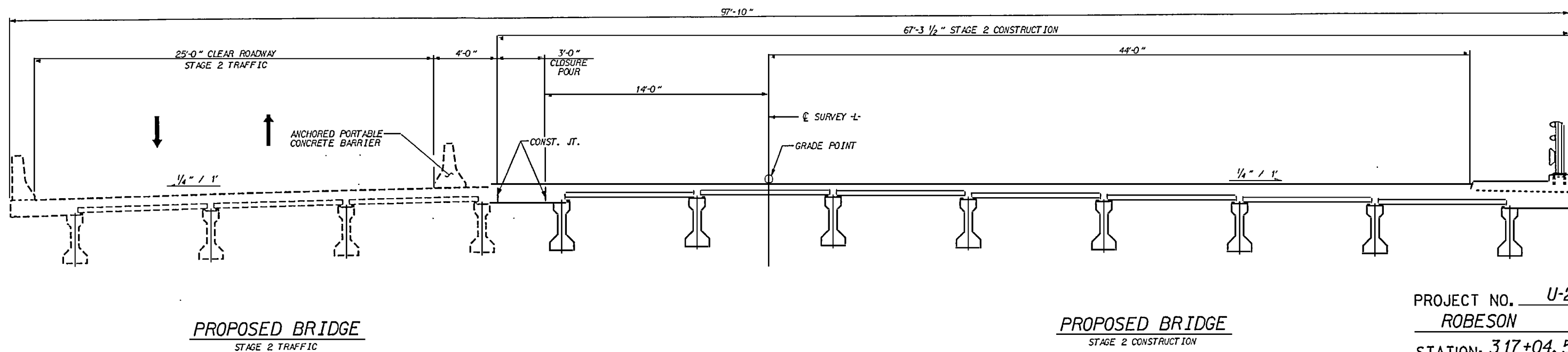
LOCATION SKETCH
 AND TOTAL
 BILL OF MATERIAL

DRAWN BY: M. GOINS DATE: 8/14/95
 CHECKED BY: V. X. Nguyen DATE: 1/30/97

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	TOTAL SHEETS
1			3			5-206
2			4			264

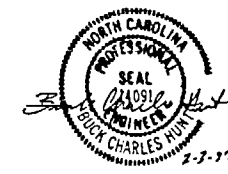


NOTE: SEE TRAFFIC CONTROL PLANS FOR LOCATION AND PAY LIMITS OF THE ANCHORED PORTABLE CONCRETE BARRIER.



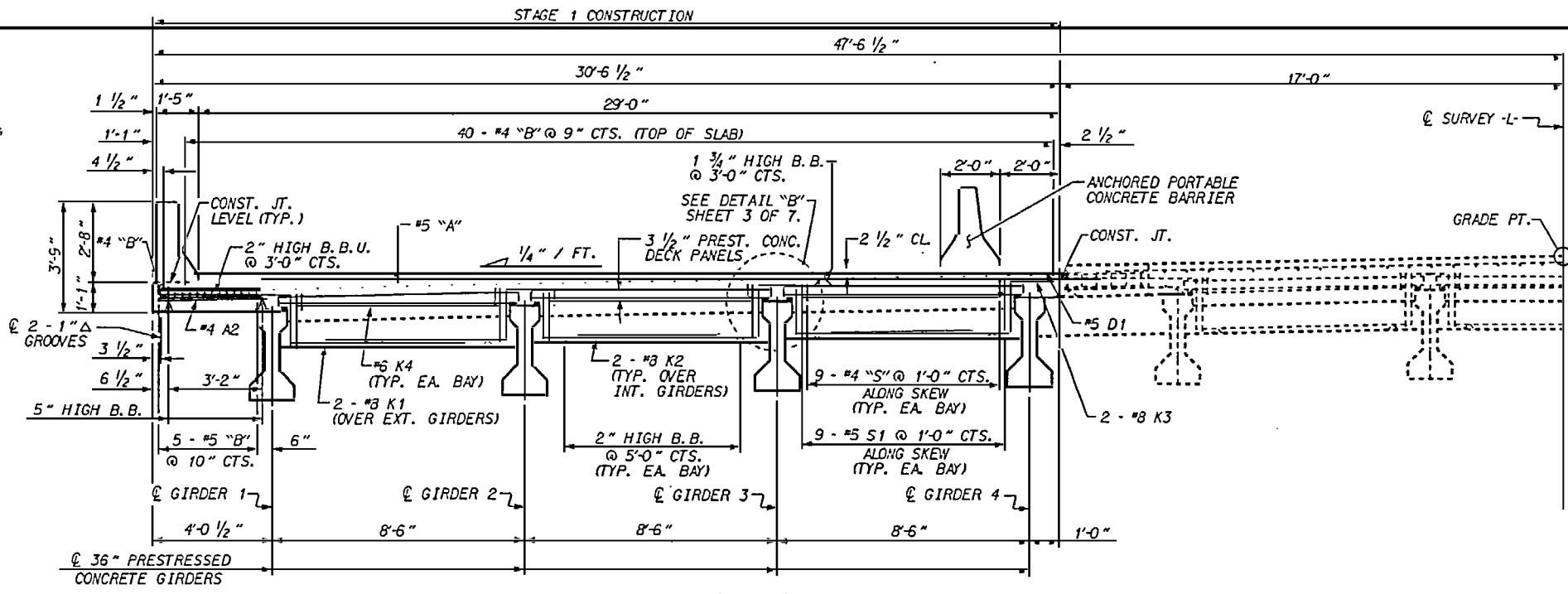
PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**CONSTRUCTION SEQUENCE
 OF BRIDGE ON
 NC 211 OVER I-95**

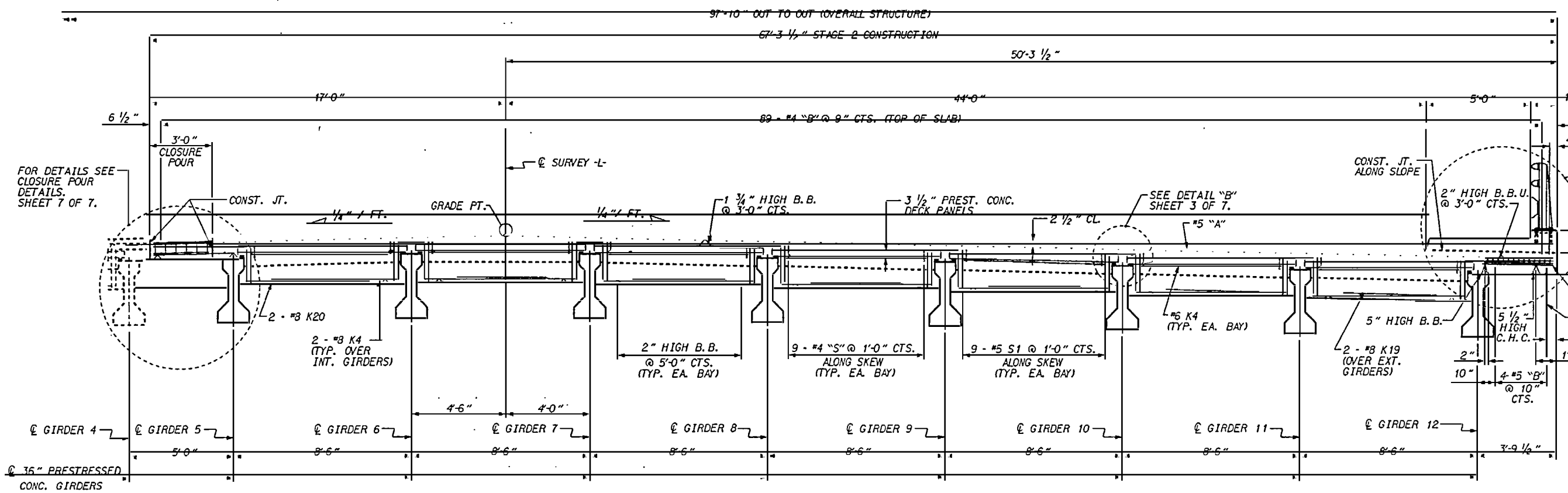


DRAWN BY : M. GOINS DATE : 11/6/96
 CHECKED BY : V. X. Nguyen DATE : 2/3/97

REVISIONS					SHEET NO. 5-207
NO.	BY:	DATE:	NO.	DATE:	
1			3		TOTAL SHEETS 264
2			4		



PART TYPICAL SECTION - STAGE 1
(SHOWING END BENT AND BENT DIAPHRAMS)



PART TYPICAL SECTION - STAGE 2
(SHOWING END BENT AND BENT DIAPHRAMS)

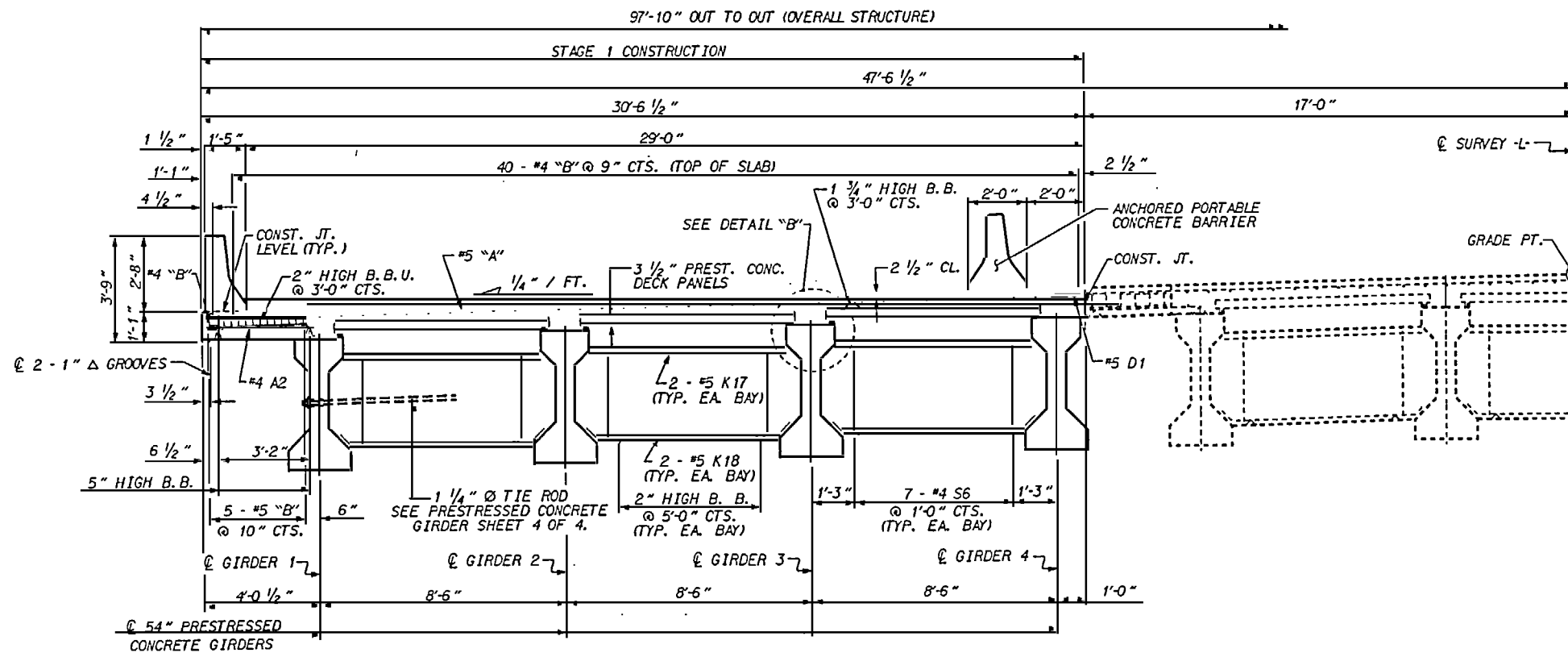
PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 1 OF 7
 STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**SUPERSTRUCTURE
 TYPICAL SECTIONS
 SPANS A AND D**



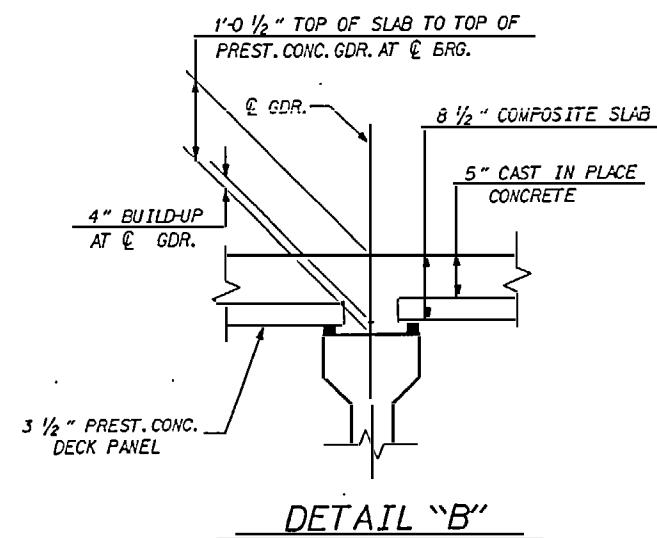
REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	S-208	
1			3			TOTAL SHEETS	
2			4			264	

DRAWN BY: D. G. VESTER DATE: 3-19-96
 CHECKED BY: V. X. N... DATE: 1-2-97



PART TYPICAL SECTION - STAGE 1
(SHOWING INTERMEDIATE DIAPHRAGMS AT SPANS B & C)

NOTE:
THE REINFORCING STEEL AND BAR SPACING FOR STAGE 2 INTERMEDIATE DIAPHRAGMS ARE THE SAME AS IN STAGE 1.



DETAIL "B"

--- NOTES ---

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY AS NECESSARY TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

BARRIER RAIL IN SPAN A AND D SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

DOWELS SHALL BE PLACED IN THE SAME HORIZONTAL PLANE AS THE MAIN SLAB REINFORCING STEEL.

BARRIER RAIL IN THE CONTINUOUS SPANS B AND C SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THOSE SPANS HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

TEMPORARY STRUTS SHALL BE PLACED BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE DIAPHRAGMS AND THE NUTS ON THE 1 1/4" DIA. TIE RODS SHALL BE FULLY TIGHTENED BEFORE THE DIAPHRAGMS ARE CAST. STRUTS SHALL REMAIN IN PLACE THREE (3) DAYS AFTER CONCRETE IS PLACED. THE TIE RODS SHALL BE RETIGHTENED AFTER THE STRUTS HAVE BEEN REMOVED.

CONCRETE IN INTERMEDIATE DIAPHRAGMS MAY BE CLASS A IN LIEU OF CLASS AA. PAYMENT SHALL BE MADE UNDER THE UNIT CONTRACT PRICE BID FOR REINFORCED CONCRETE DECK SLAB.

FOR REMOVAL OF FALSEWORK ON BENT DIAPHRAGMS, SEE SPECIAL PROVISIONS FOR PRESTRESSED CONCRETE PANELS.

#5G BARS MAY BE SHIFTED SLIGHTLY AS NECESSARY TO CLEAR REINFORCING STEEL AND STIRRUPS.

FOR DETAILS OF CONCRETE INSERTS, GUARDRAIL, AND RUBRAIL ANCHOR ASSEMBLIES, SEE "RAIL POST SPACING AND END OF RAIL DETAIL" SHEETS.

THE NOMINAL UNCOMPRESSED SEAL WIDTH OF THE EVAZOTE JOINT SEAL SHALL BE 3 7/16" AT BENTS 1 AND 3. SEE SPECIAL PROVISIONS FOR EVAZOTE JOINT SEALS.

THE SKEWED END CONDITIONS ARE SUCH THAT THE USE OF 4' WIDE PRESTRESSED CONCRETE DECK PANELS IS NOT POSSIBLE.

PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.

PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-

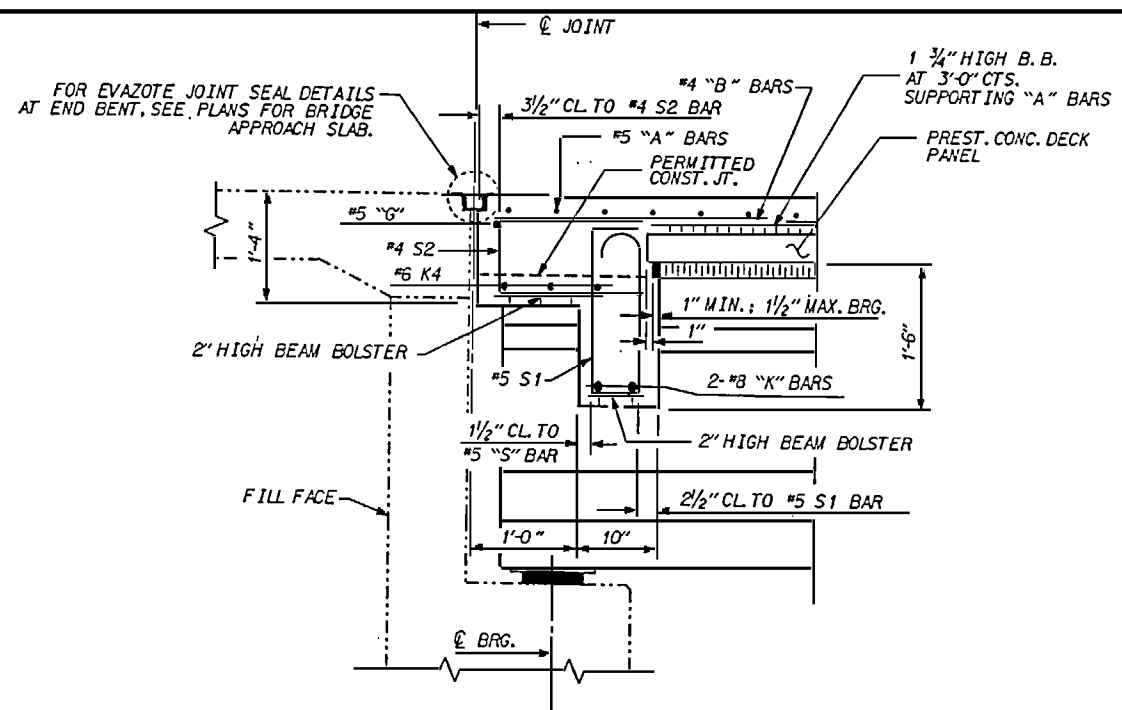
SHEET 3 OF 7

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
**SUPERSTRUCTURE
TYPICAL SECTIONS
SPANS B AND C**

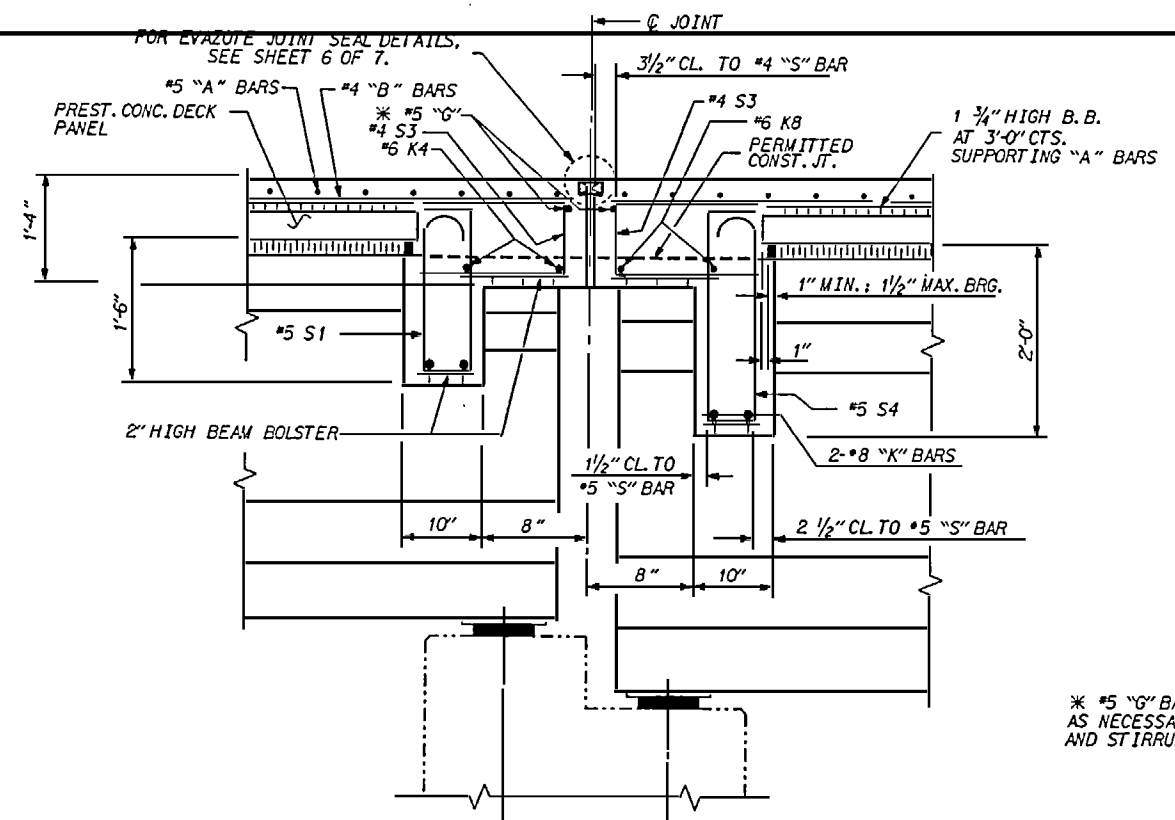


REVISIONS						SHEET NO. S-210
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 264
2			4			

DRAWN BY: D. G. VESTER DATE: 3-20-95
CHECKED BY: V. X. Nguyen DATE: 12-2-96

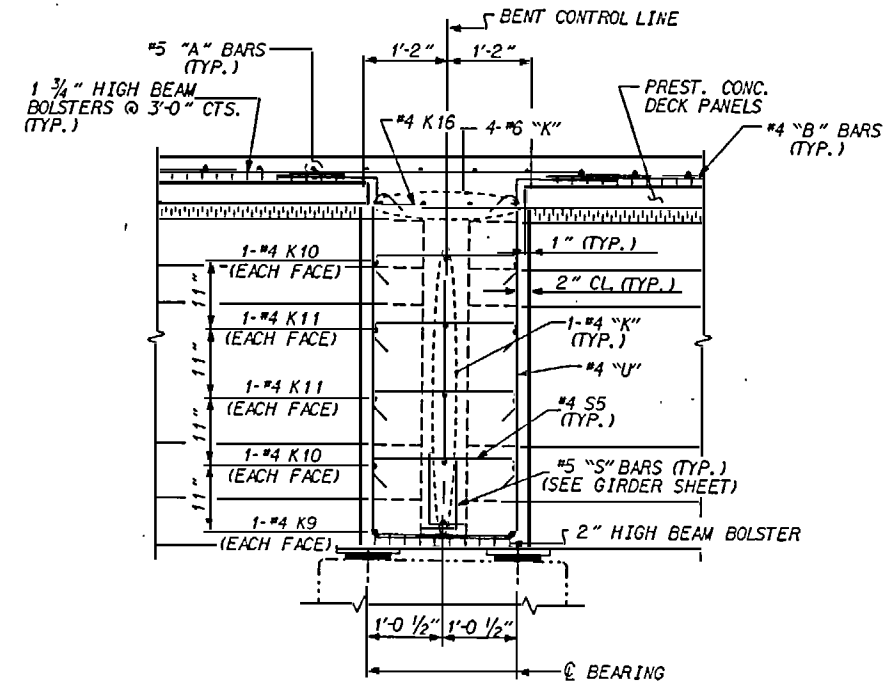


SECTION THRU END BENT DIAPHRAGM
FOR END BENTS 1 AND 2

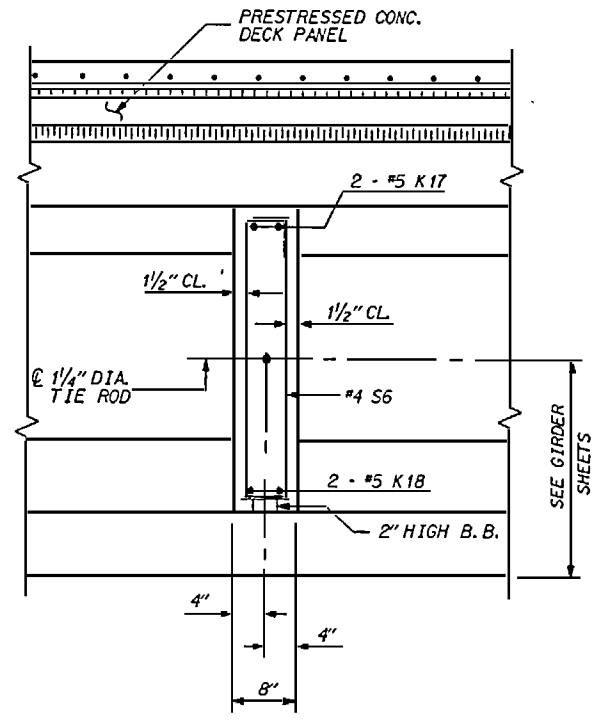


SECTION THRU BENT DIAPHRAGM

* #5 "G" BAR MAY BE SHIFTED SLIGHTLY, AS NECESSARY TO CLEAR REINFORCING STEEL AND ST IRRUPS.



SECTION THRU CONTINUOUS BENT DIAPHRAGM
FOR BENT 2



SECTION THRU INTERMEDIATE DIAPHRAGM
FOR SPANS B AND C

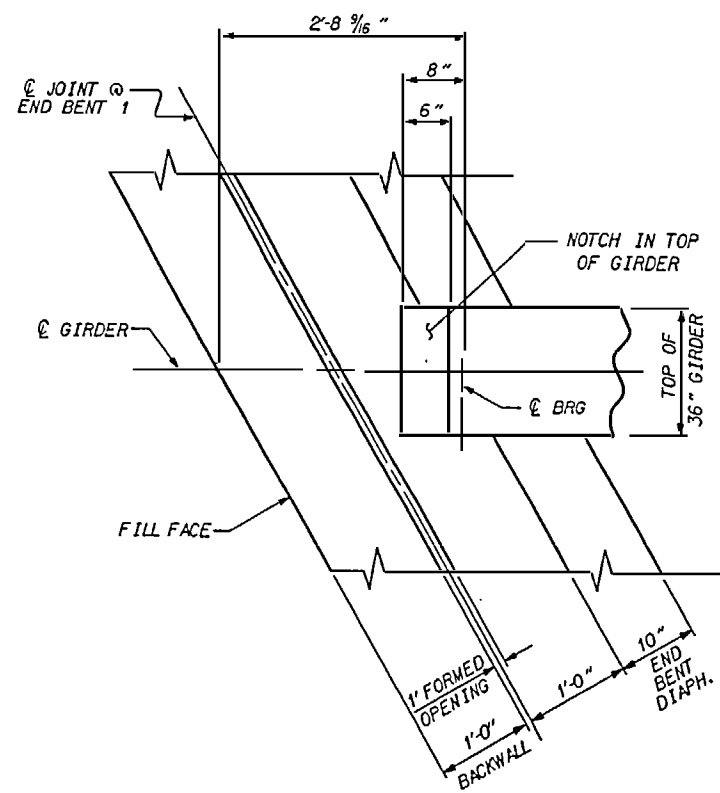


PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-
SHEET 4 OF 7

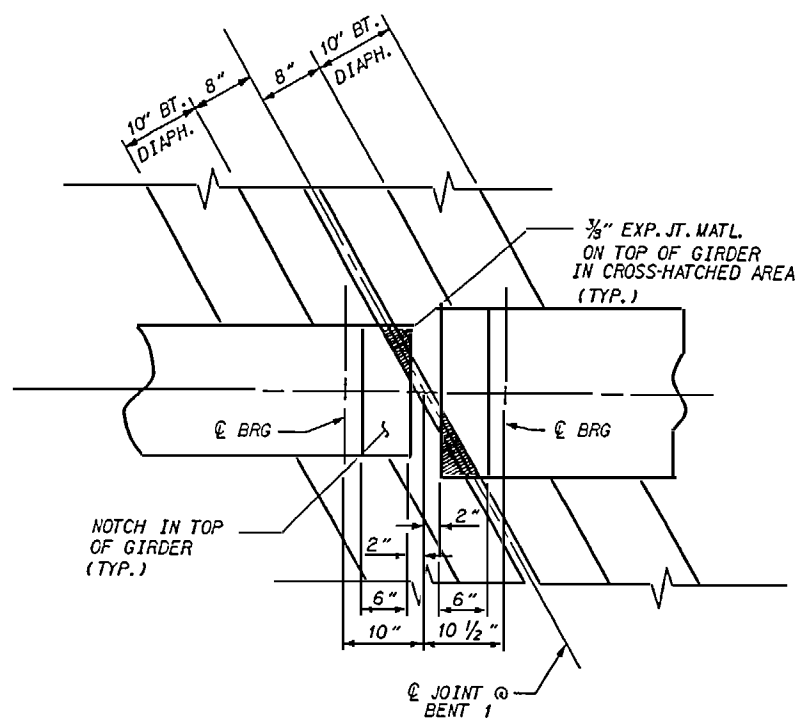
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
SUPERSTRUCTURE
TYPICAL SECTIONS

DRAWN BY: D. G. VESTER DATE: 3-25-96
CHECKED BY: V. X. Nguyen DATE: 1-31-97

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	S-211
1			3			TOTAL SHEETS
2			4			264

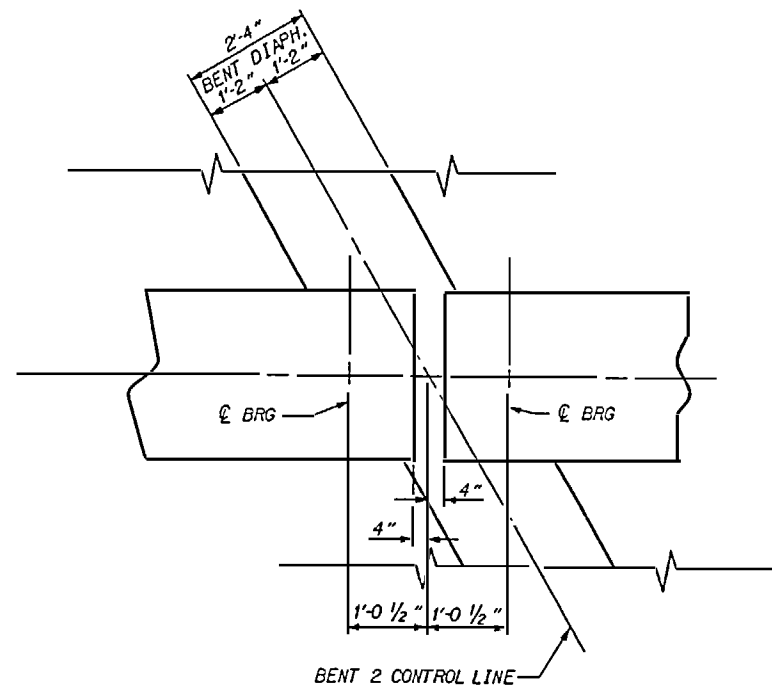


END BENT DIAPHRAGM
 END BENT 1 SHOWN
 END BENT 2 SIMILAR BY ROTATION

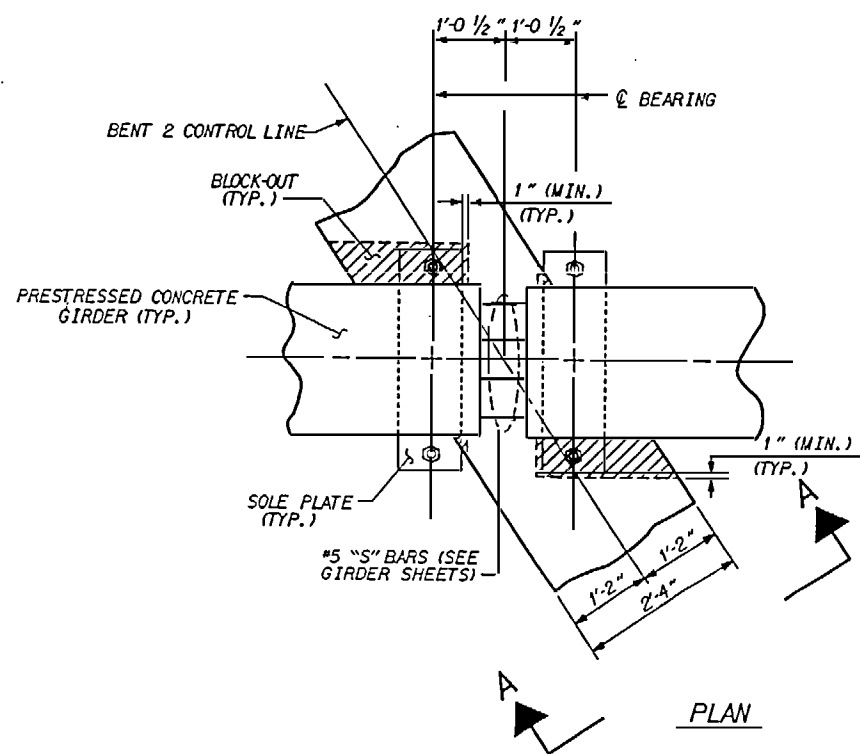


BENT DIAPHRAGM
 BENT 1 SHOWN
 BENT 3 SIMILAR BY ROTATION

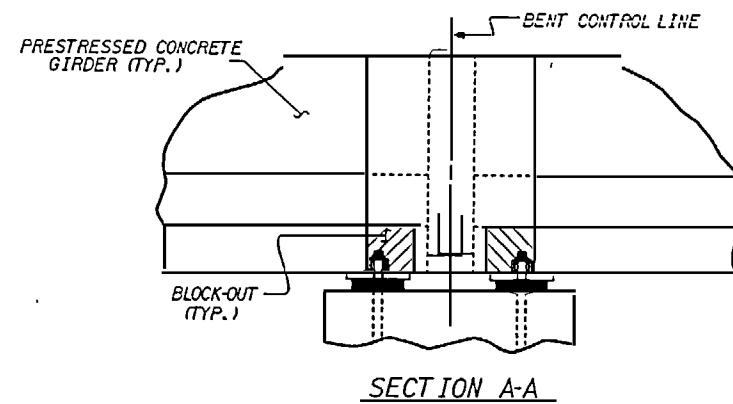
PLAN



BENT DIAPHRAGM
 BENT 2 ONLY



BENT DIAPHRAGM FOR CONTINUOUS DECK SLAB BLOCK-OUT DETAIL
 (BENT 2)



DRAWN BY: D. G. VESTER DATE: 3-25-96
 CHECKED BY: V. X. Nguyen DATE: 2-19-97

PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-

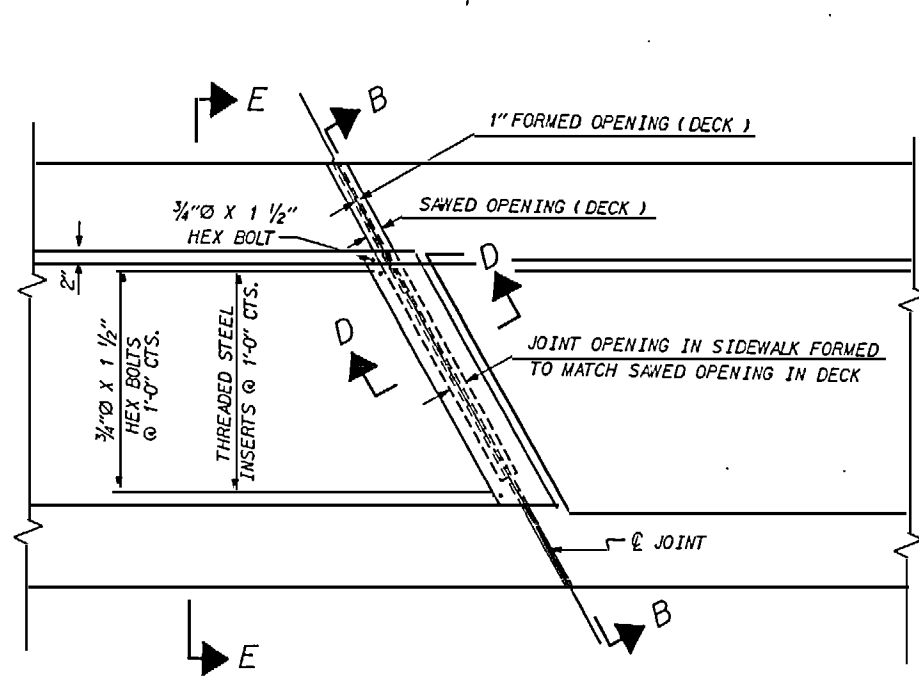
SHEET 5 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

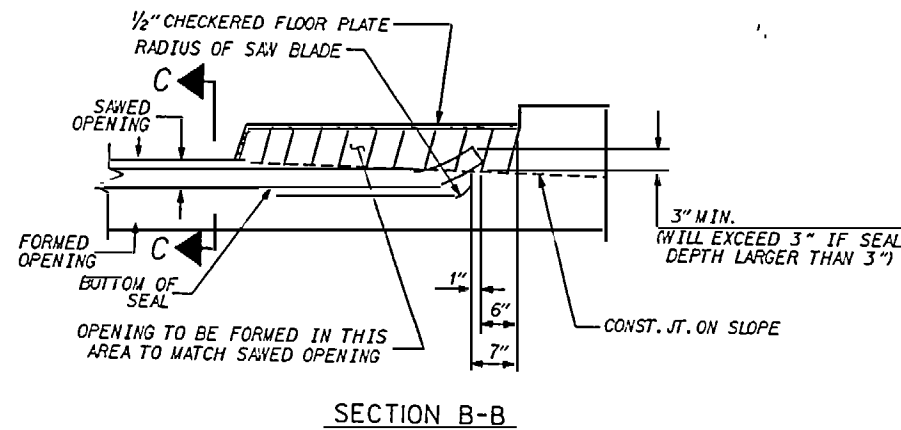
SUPERSTRUCTURE
TYPICAL SECTIONS



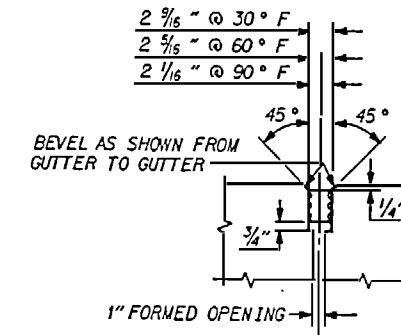
REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	5-212
1			3			TOTAL SHEETS
2			4			264



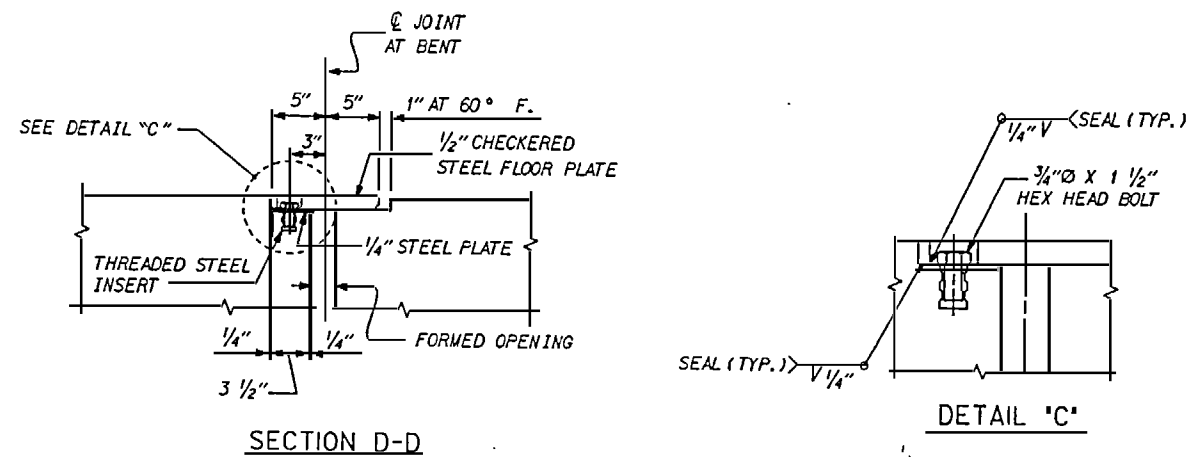
PLAN OF EVAZOTE JOINT SEAL WITH COVER PLATE



SECTION B-B

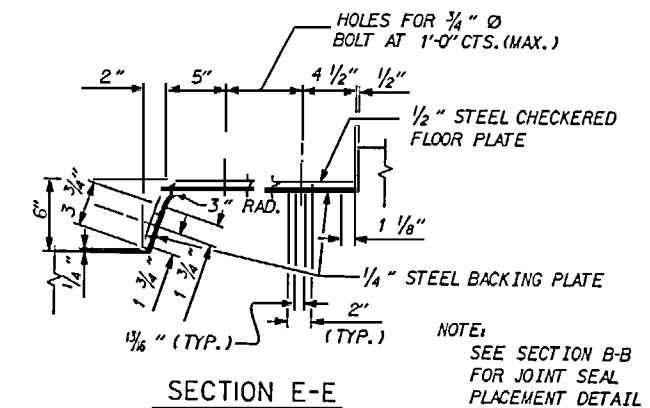


SECTION C-C



SECTION D-D

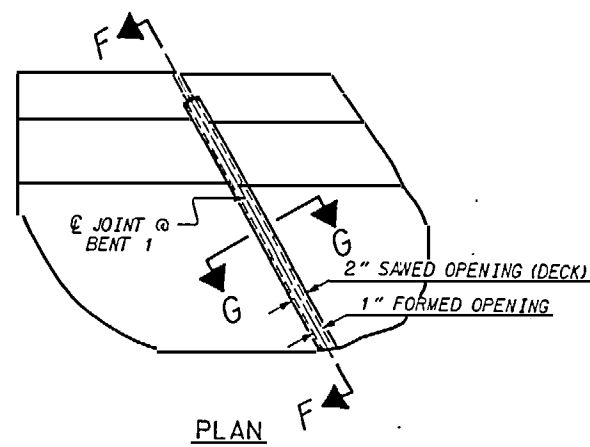
DETAIL 'C'



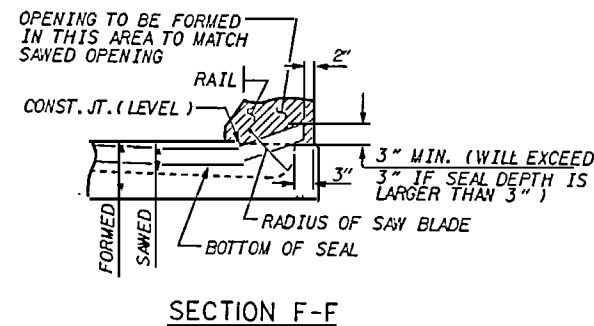
SECTION E-E

NOTE:
SEE SECTION B-B
FOR JOINT SEAL
PLACEMENT DETAIL

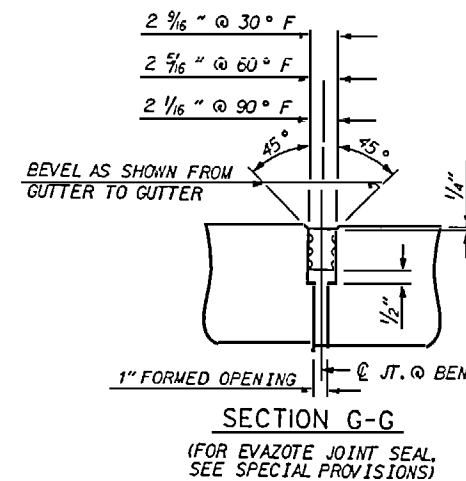
EVAZOTE JOINT SEAL DETAILS @ BENT 1 AND BENT 3 FOR SIDEWALK



PLAN



SECTION F-F

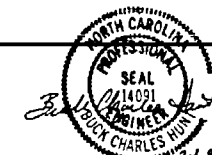


SECTION G-G

(FOR EVAZOTE JOINT SEAL,
SEE SPECIAL PROVISIONS)

EVAZOTE JOINT SEAL DETAILS @ BENT 1 AND BENT 3 FOR BARRIER RAIL

DRAWN BY: D. G. VESTER DATE: 3-21-96
CHECKED BY: V. X. Nguyen DATE: 12-2-96



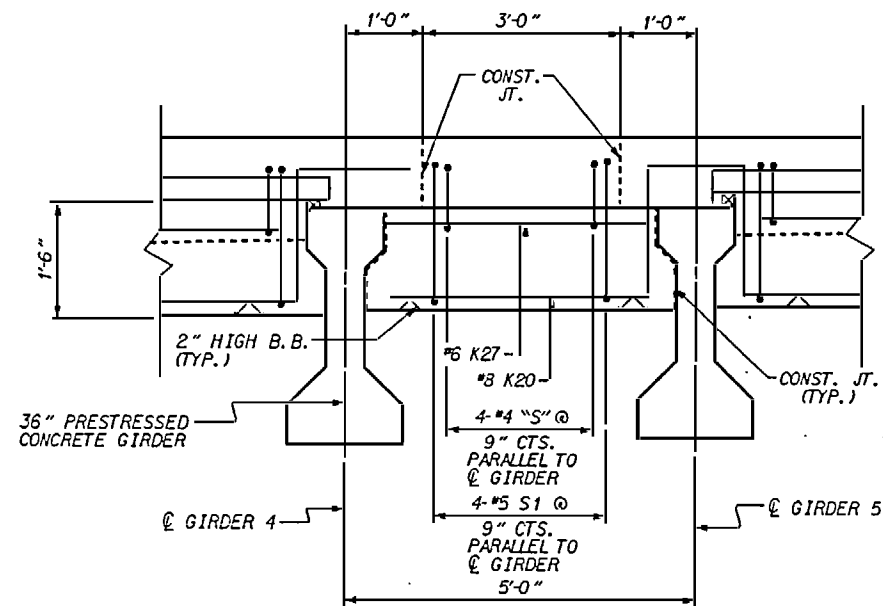
PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-

SHEET 6 OF 7

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

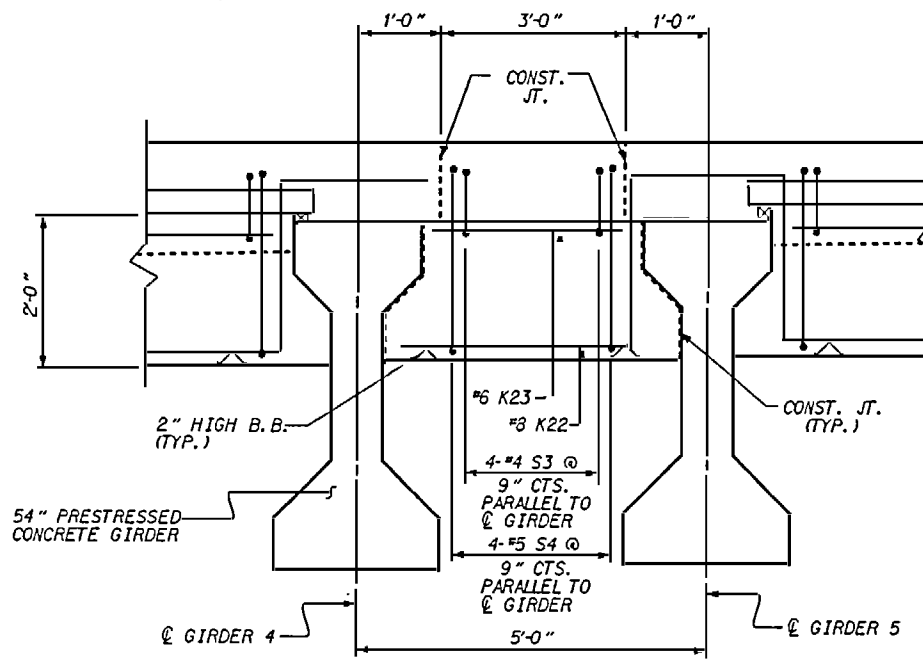
**SUPERSTRUCTURE
TYPICAL SECTIONS**

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	5-213
1			3			TOTAL SHEETS
2			4			264



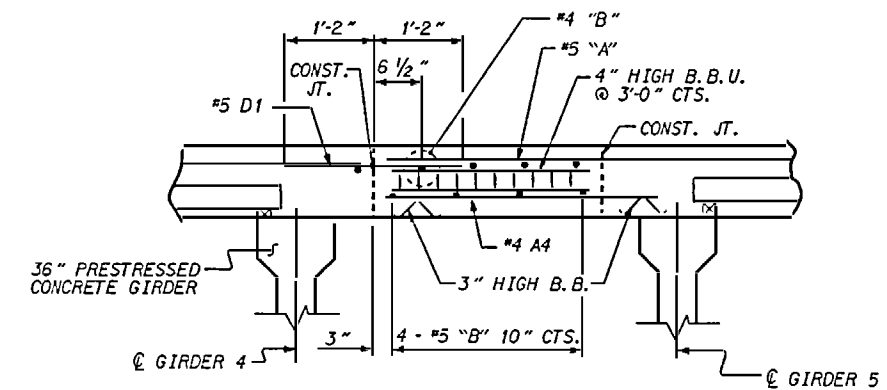
TYPICAL SECTION

SHOWING END BENTS AND BENT DIAPHRAGMS @ SPANS A AND D FOR ADDITIONAL BARS IN THE DECK, SEE DETAIL "E".



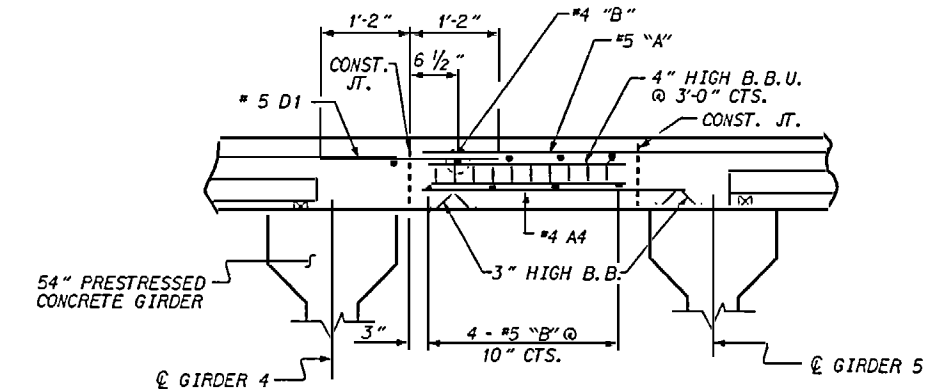
TYPICAL SECTION

SHOWING BENT 1 & 3 DIAPHRAGMS @ SPANS B AND C FOR ADDITIONAL BARS IN THE DECK, SEE DETAIL "F".



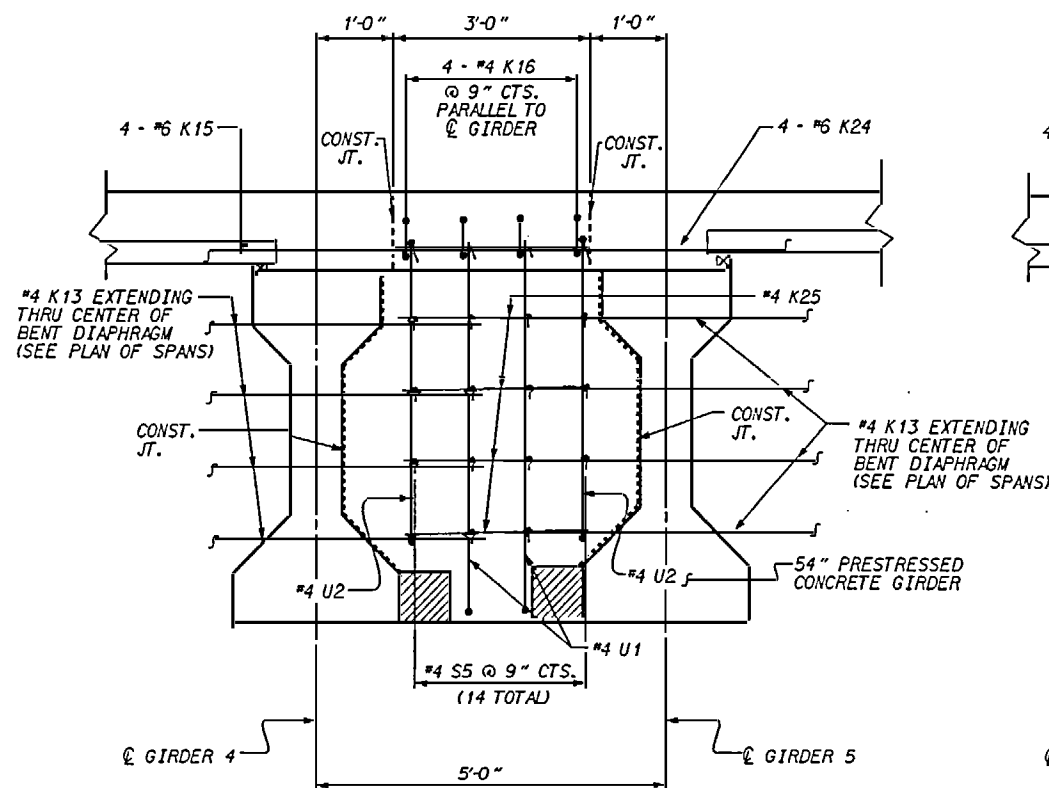
DETAIL "E"

END BENTS AND BENTS 1 AND 3 @ SPANS A AND D



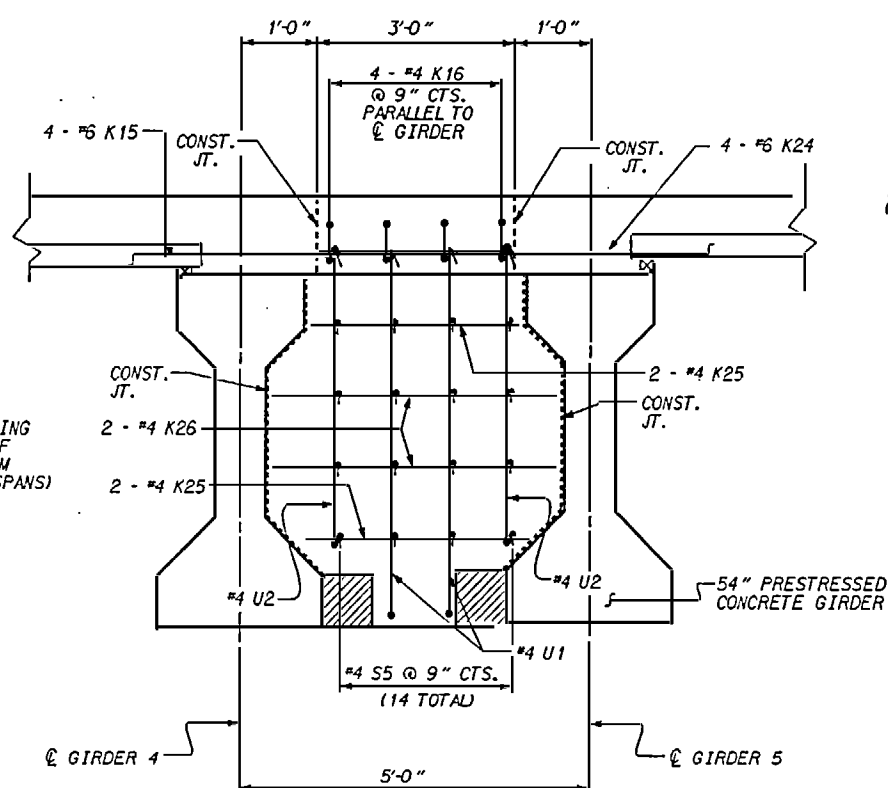
DETAIL "F"

BENTS 1 AND 3 @ SPANS B AND C



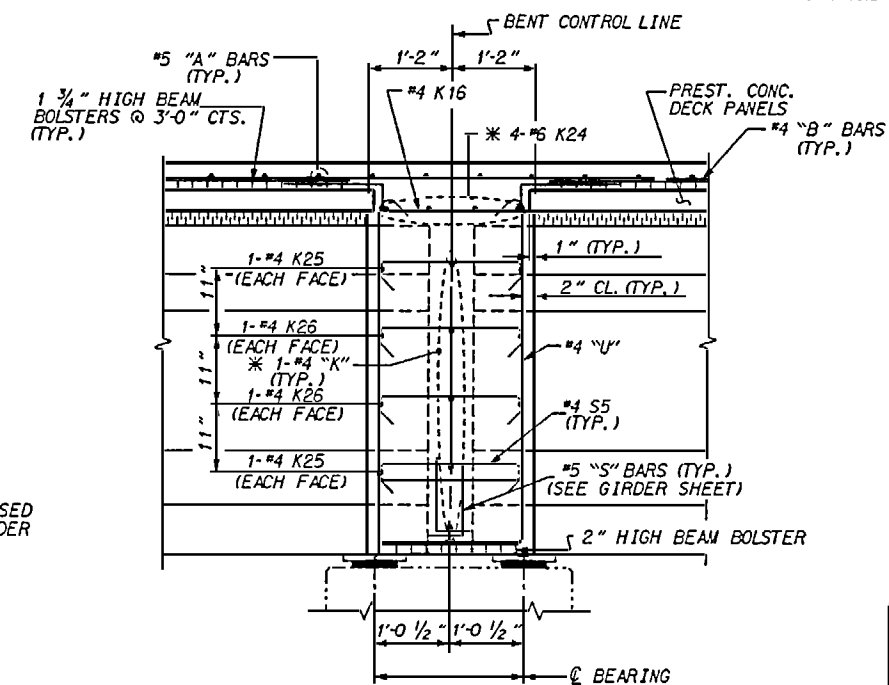
TYPICAL SECTION

SHOWING BENT 2 DIAPHRAGMS SEE DETAIL "D" FOR ADDITIONAL BARS



DETAIL "D"

SHOWING BENT 2 DIAPHRAGMS



SECTION THRU BENT DIAPHRAGM

NOTE: * THESE "K" BARS ARE POSITIONED BY THEIR LOCATION IN THE BENT DIAPHRAGM OF THE ADJACENT GIRDER BAY.



PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 7 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**TYPICAL SECTION
 SHOWING CLOSURE
 FOUR DETAILS**

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	S-214
1			3			TOTAL SHEETS
2			4			267

DRAWN BY: D. G. VESTER DATE: 3-21-96
 CHECKED BY: V. X. Nguyen DATE: 12-2-96

DECK PANEL SUPPORTS

PRESTRESSED CONCRETE DECK PANELS SHALL BE SUPPORTED ON THE END BENT DIAPHRAGM BY LAYERS OF 1/2" THICK BITUMINOUS TYPE MATERIAL. THE BITUMINOUS TYPE MATERIAL SHALL HAVE A MINIMUM WIDTH OF 1" AND A MAXIMUM WIDTH OF 1 1/2". THE DECK PANEL SHALL OVERHANG THE BITUMINOUS TYPE MATERIAL BY 1". FOR REMOVAL OF FALSEWORK ON BENT DIAPHRAGMS, SEE SPECIAL PROVISIONS FOR PRESTRESSED CONCRETE PANELS.

BITUMINOUS TYPE MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M213.

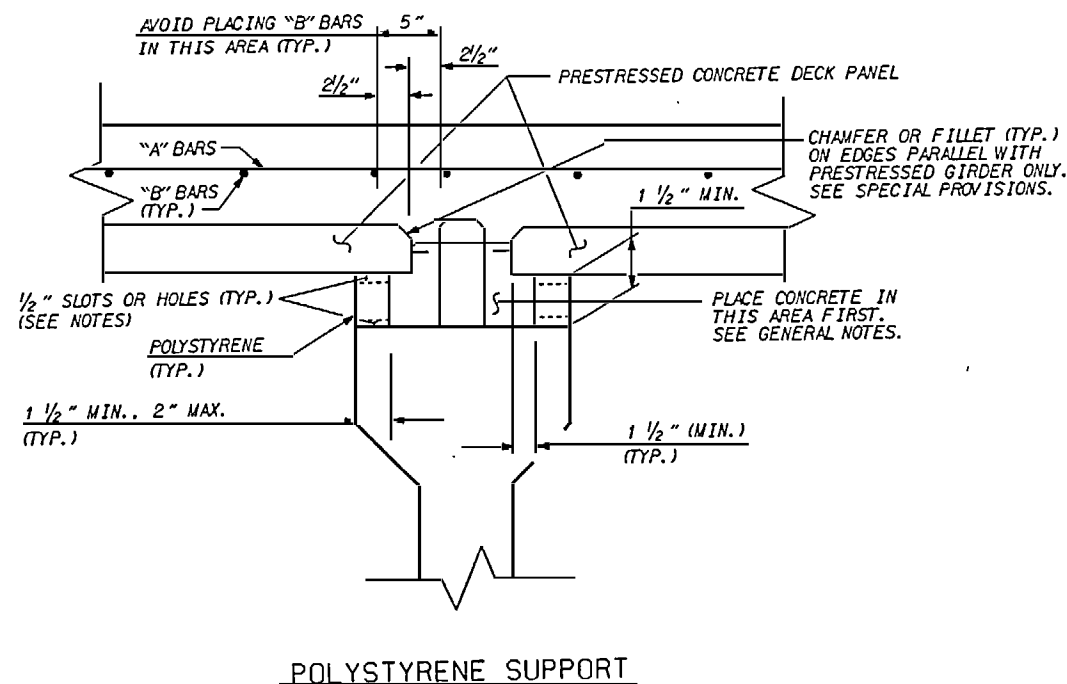
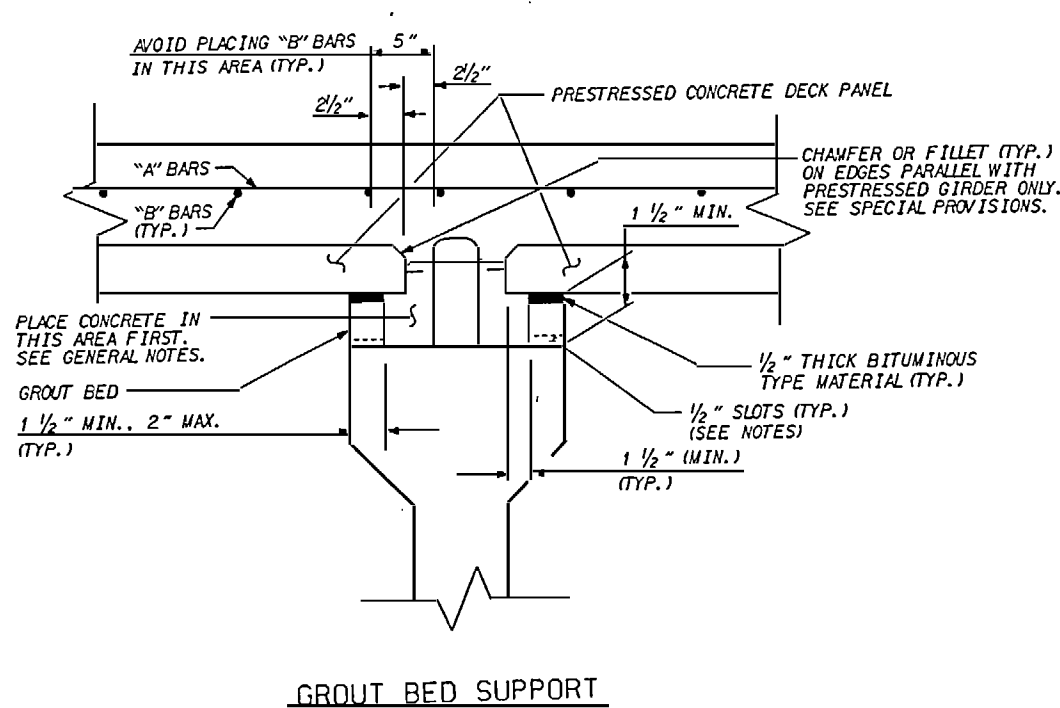
THE CONTRACTOR MAY SELECT ONE OF THE TWO DECK PANEL SUPPORT SYSTEMS SHOWN, UNLESS OTHERWISE INDICATED, OR HE MAY SUBMIT A DECK PANEL SUPPORT SYSTEM OF HIS OWN DESIGN TO THE ENGINEER FOR APPROVAL.

A. GROUT BED SUPPORT SYSTEM

1. THE GROUT BED SHALL HAVE A MINIMUM WIDTH OF 1 1/2" AND A MAXIMUM WIDTH OF 2". THE VERTICAL FACES OF THE GROUT BED SHALL BE FORMED. ONE LAYER OF 1/2" THICK BITUMINOUS TYPE MATERIAL OF THE SAME WIDTH AS THE GROUT BED SHALL BE GLUED TO THE TOP OF THE GROUT BED; MORE THAN ONE LAYER IS NOT ALLOWED. THE ADHESIVE SHALL BE APPROVED BY THE ENGINEER. THE BITUMINOUS TYPE MATERIAL SHALL HAVE 1/2" SLOTS LOCATED AT 4'-0" CENTERS. THE GROUT BED SHALL HAVE 1/2" X 1/2" WIDE SLOTS OR OTHER EQUIVALENT SIZE OPENINGS @ 4'-0" CENTERS ALONG THE BOTTOM STAGGERED WITH THE SLOTS IN THE TOP.
2. THE GROUT SHALL BE NON-SHRINK, NON-METALLIC GROUT HAVING A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 2500 PSI. THE GROUT SHALL BE APPROVED BY THE ENGINEER.

B. POLYSTYRENE SUPPORT SYSTEM

1. ALL POLYSTYRENE SHALL BE DOW STYROFOAM 60 HIGH-LOAD, UC INDUSTRIES FOAMULAR 600 OR APPROVED EQUAL.
2. THE POLYSTYRENE SUPPORT SYSTEM SHALL CONSIST OF ONE LAYER WITH A MINIMUM WIDTH OF 1 1/2" AND A MAXIMUM WIDTH OF 2". THE POLYSTYRENE SHALL HAVE 1/2" X 1/2" WIDE SLOTS OR 1/2" DIAMETER HOLES AT 4'-0" CENTERS STAGGERED ALONG THE TOP AND BOTTOM.
3. THE POLYSTYRENE MAY BE CUT AND PLACED ON EDGE AS NECESSARY TO MATCH THE REQUIRED BUILDUP PROFILE ALONG THE GIRDER.
4. ADHESIVE, AS APPROVED BY THE ENGINEER, SHALL BE APPLIED TO THE TOP OF THE GIRDER IN A CONTINUOUS BEAD AND IN SUFFICIENT AMOUNT TO PREVENT THE POLYSTYRENE FROM BLOWING OUT AND TO PREVENT GAPS FROM FORMING BETWEEN THE POLYSTYRENE AND THE GIRDER. PRIOR TO PLACEMENT OF THE DECK PANELS, THE ADHESIVE SHALL ALSO BE APPLIED TO THE TOP OF THE POLYSTYRENE.
5. CONCRETE-FILLED BUCKETS, STACKS OF DECK PANELS, BUNDLED REINFORCING BARS OR OTHER HEAVY CONCENTRATED LOADS WILL NOT BE PERMITTED ON THE DECK PANEL ONCE THE PANEL HAS BEEN PLACED ON THE POLYSTYRENE SUPPORT SYSTEM.



GENERAL NOTES

1. FOR PRESTRESSED CONCRETE PANELS, SEE SPECIAL PROVISIONS.
2. SHIFT LONGITUDINAL "B" BARS AS NECESSARY TO OBTAIN A MINIMUM CLEAR DISTANCE OF 2 1/2" TO THE RIGHT OR LEFT OF THE EDGE OF THE DECK PANEL. IF, IN SHIFTING TO OBTAIN THIS CLEARANCE, THE "B" BAR INTERFERES WITH THE STIRRUP IN THE TOP OF THE GIRDER THE "B" BAR MAY BE ELIMINATED.
3. WHEN CASTING THE DECK, PLACE CONCRETE FIRST OVER THE GIRDERS IN CONTINUOUS STRIPS A MINIMUM OF THREE PANEL LENGTHS AHEAD OF THE REST OF THE CONCRETE. CAREFULLY VIBRATE THE CONCRETE OVER THE GIRDERS SO THAT CONCRETE COMPLETELY FILLS THE AREA UNDER THE DECK PANEL OVERHANGS. THEN PLACE AND VIBRATE THE REMAINING DECK CONCRETE.

REVISED BY E.L.R. C. CHECKED BY G.P. 3-3-93
 REVISED BY E.L.R. C. CHECKED BY G.H.F. 8-28-92
 REDRAWN 1-28-92

ASSEMBLED BY: <u>D. G. VESTER</u>	DATE: <u>5-17-96</u>	SPECIAL
CHECKED BY: <u>THEO BEACH</u>	DATE: <u>8-27-96</u>	
DRAWN BY: <u>E. L. ROSE</u>	DATE: <u>1-28-92</u>	STANDARD
CHECKED BY: <u>G. R. PERFETTI</u>	DATE: <u>4-16-92</u>	

13-AUG-1996 14:44

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PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

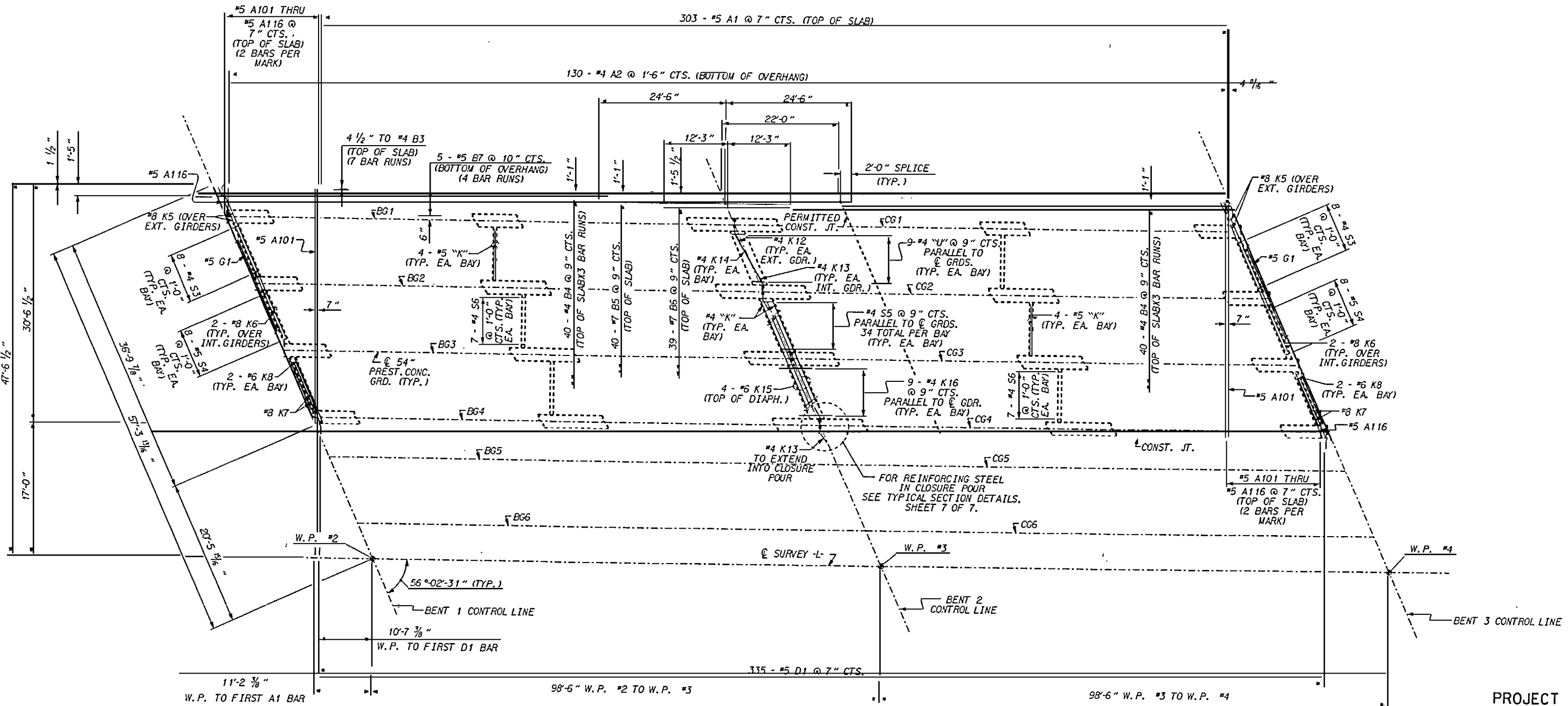
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 PRECAST PRESTRESSED
 CONCRETE DECK PANELS



AUG. 1992						SHEET NO.
REVISIONS						5-215
NO.	BY	DATE	NO.	BY	DATE	TOTAL SHEETS
1			3			264
2			4			

STD. NO. PDP1



**SPAN B AND SPAN C
STAGE 1**

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

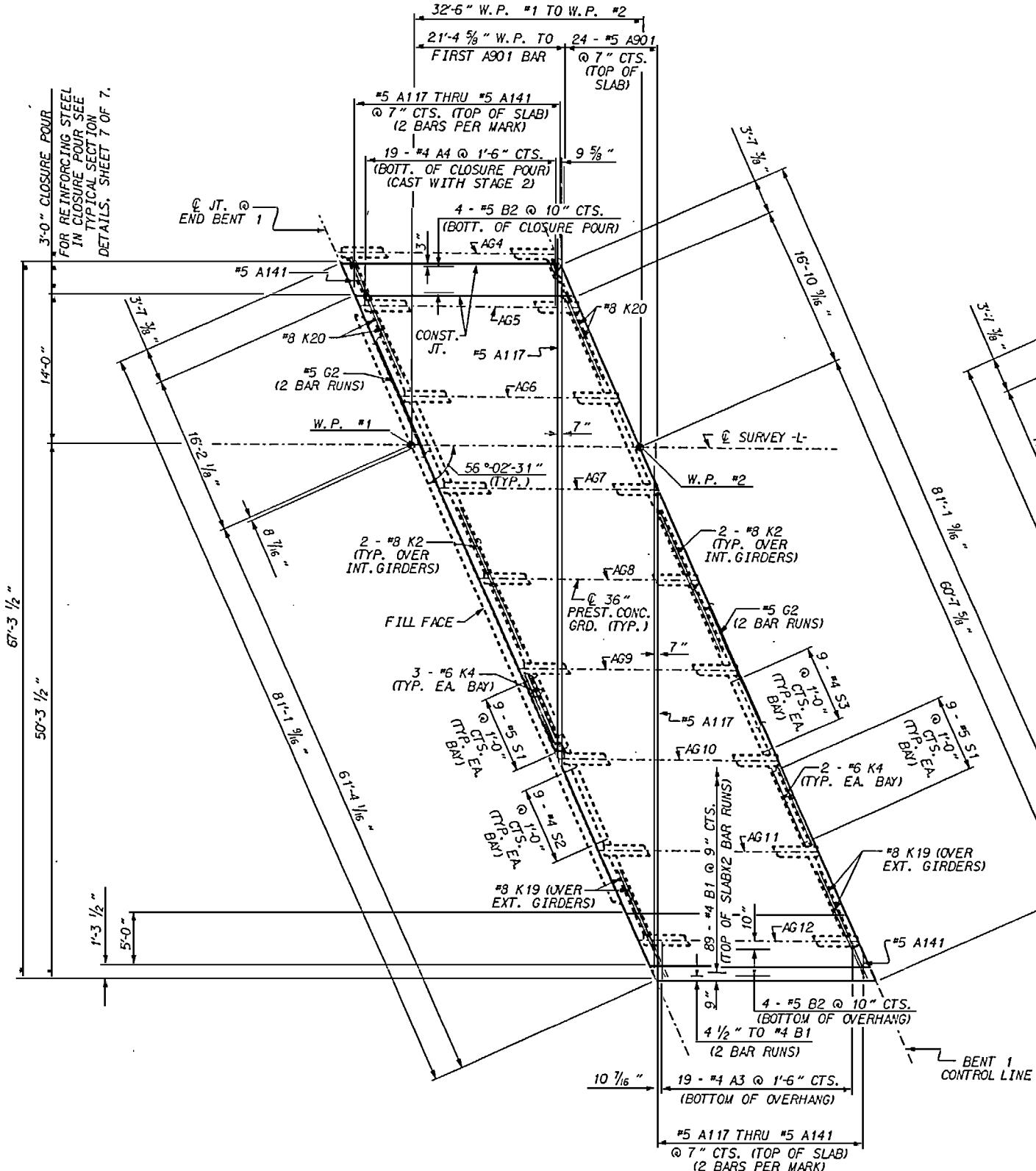
SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**SUPERSTRUCTURE
 PLAN OF SPAN B
 AND SPAN C
 STAGE 1**



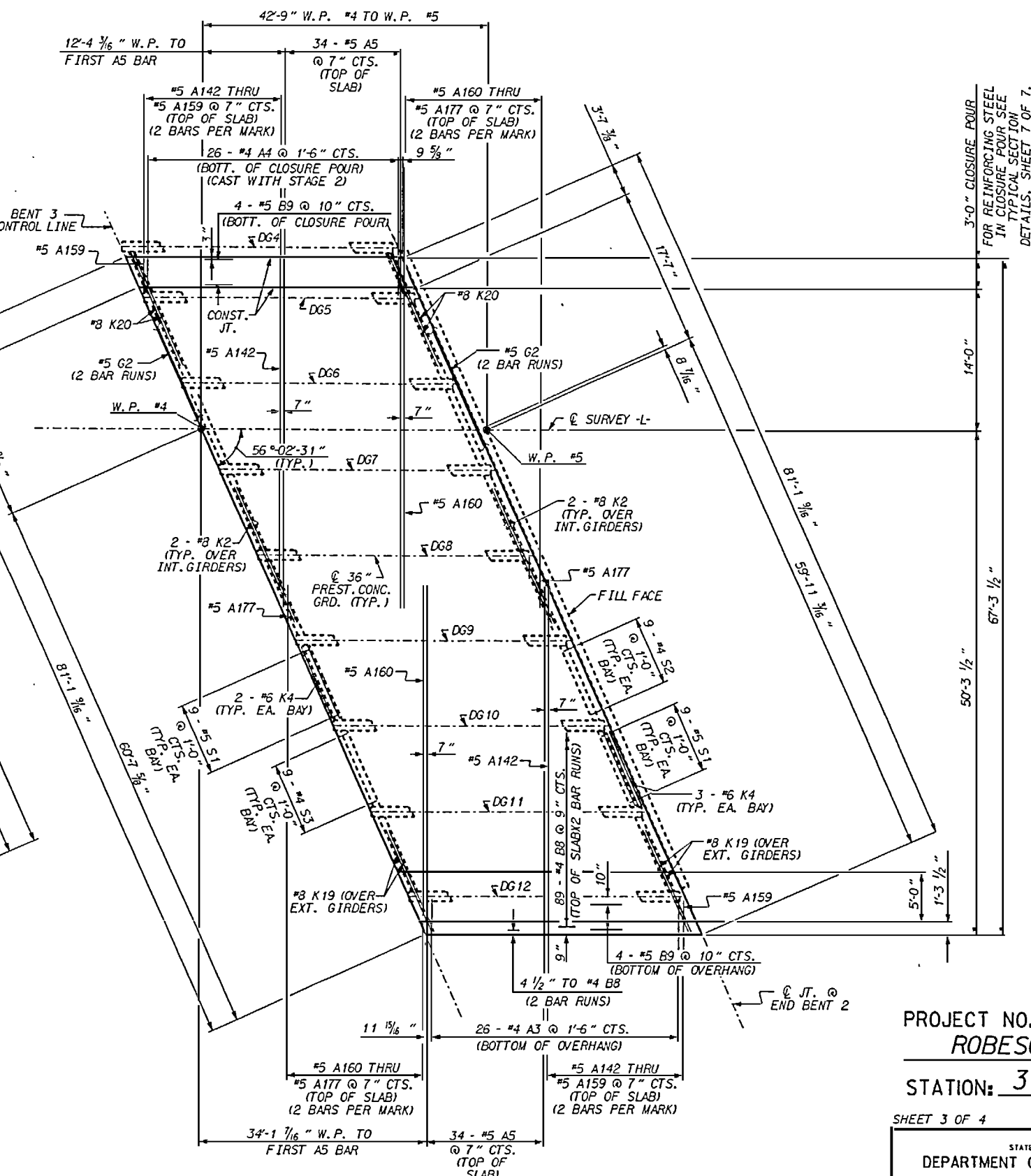
REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	5-217
1			3			TOTAL SHEETS
2			4			264

DRAWN BY: D. G. VESTER DATE: 4-15-96
 CHECKED BY: V. X. Norman DATE: 1-31-97



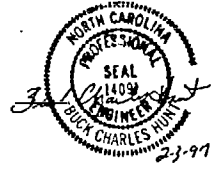
**SPAN A
STAGE 2**

FOR REINFORCING STEEL IN SIDEWALK
SEE SHEET ENTITLED "PLAN OF
SIDEWALK DETAIL STAGE 2".



**SPAN D
STAGE 2**

DRAWN BY: D. G. VESTER DATE: 4-22-96
CHECKED BY: V. X. Nguyen DATE: 1-31-97

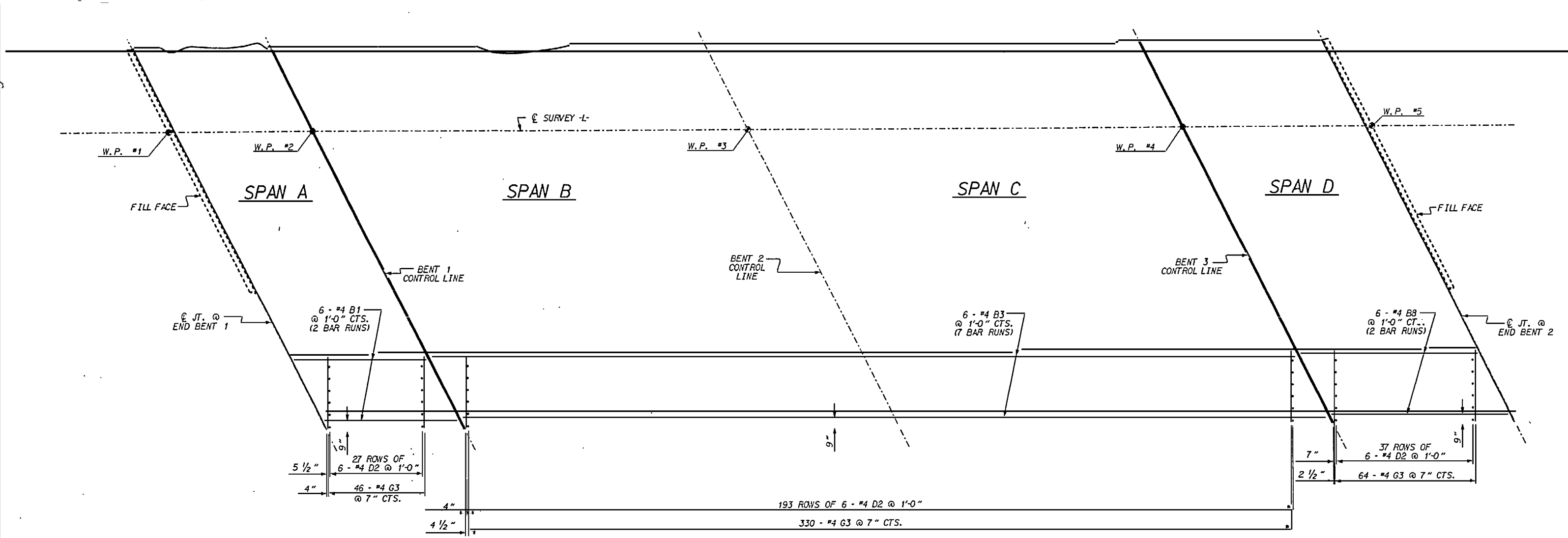


PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-

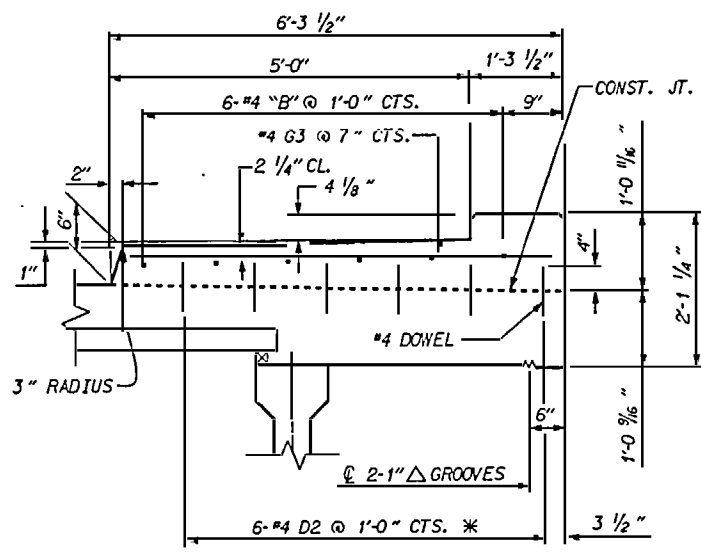
SHEET 3 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
**SUPERSTRUCTURE
PLAN OF SPAN A
AND SPAN D
STAGE 2**

REVISIONS						SHEET NO S-218
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 264
2			4			



PLAN OF SIDEWALK



SECTION THRU SIDEWALK

*DOWELS MAY BE PUSHED INTO GREEN CONCRETE AFTER SPAN HAS BEEN SCREEDED OFF

NOTES:
 FOR SIDEWALK REINFORCING STEEL AND CONCRETE QUANTITIES SEE "SUPERSTRUCTURE BILL OF MATERIAL" SHEET 2 OF 2 (STAGE 2).
 ALL COSTS FOR THE SIDEWALK SHALL BE INCLUDED IN THE PAY ITEM "REINFORCED CONCRETE DECK SLAB".

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

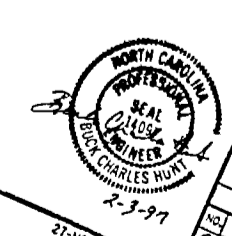
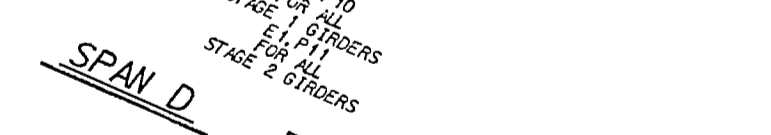
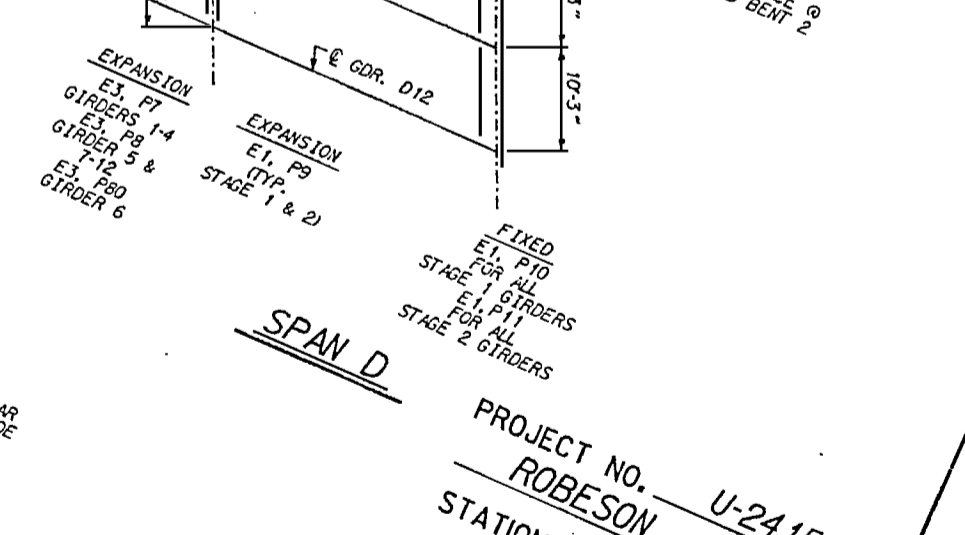
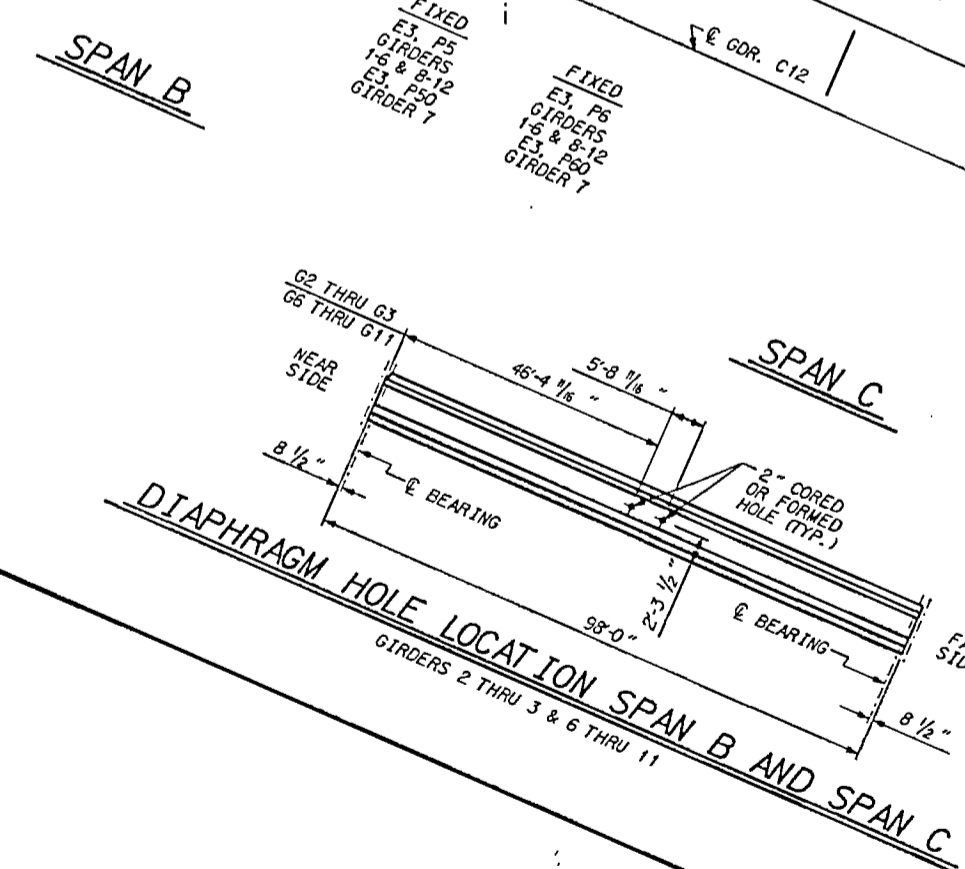
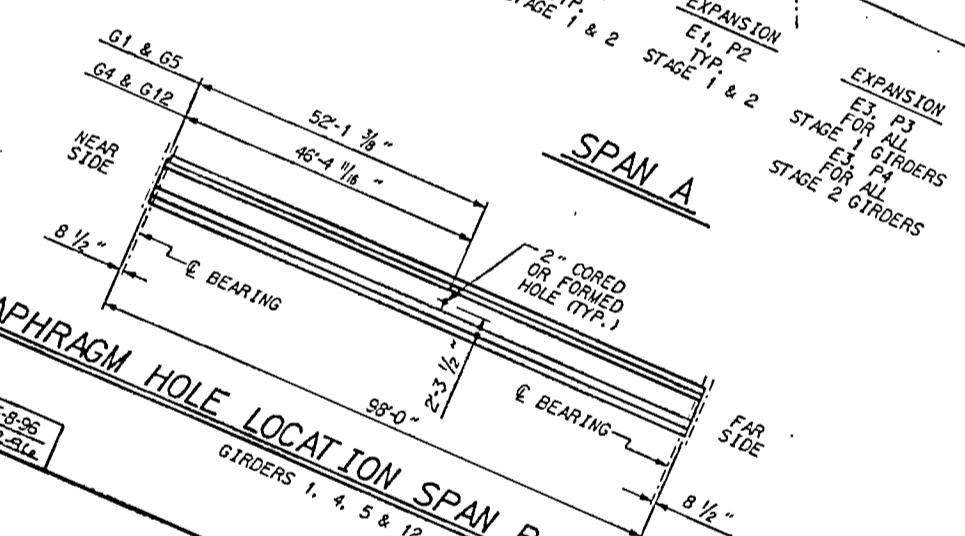
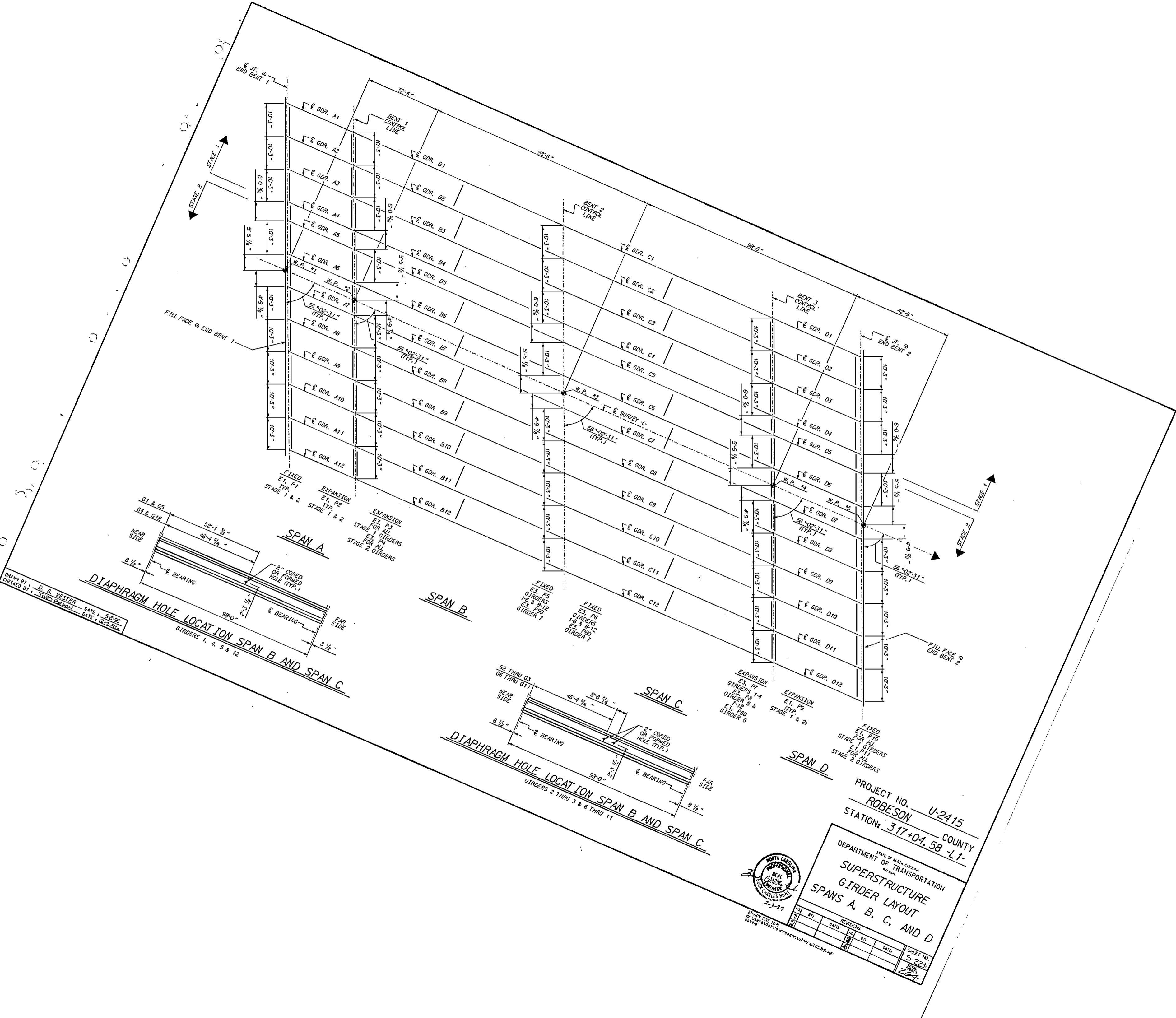
**PLAN OF
 SIDEWALK DETAIL
 STAGE 2**



REVISIONS						SHEET NO. 5-220
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 264
2			4			

DRAWN BY: D. G. VESTER DATE: 4-25-96
 CHECKED BY: V. X. Nguyen DATE: 1-31-97

DRAWN BY: D. G. VESTER DATE: 5-8-96
 CHECKED BY: TERRY BRADY DATE: 12-2-94

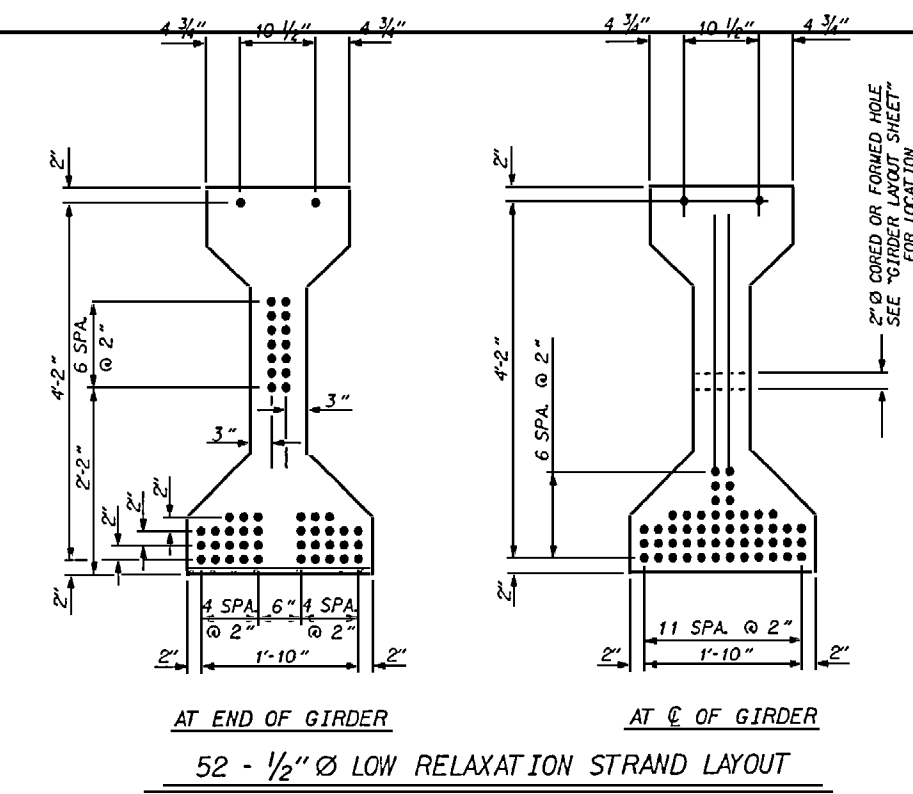
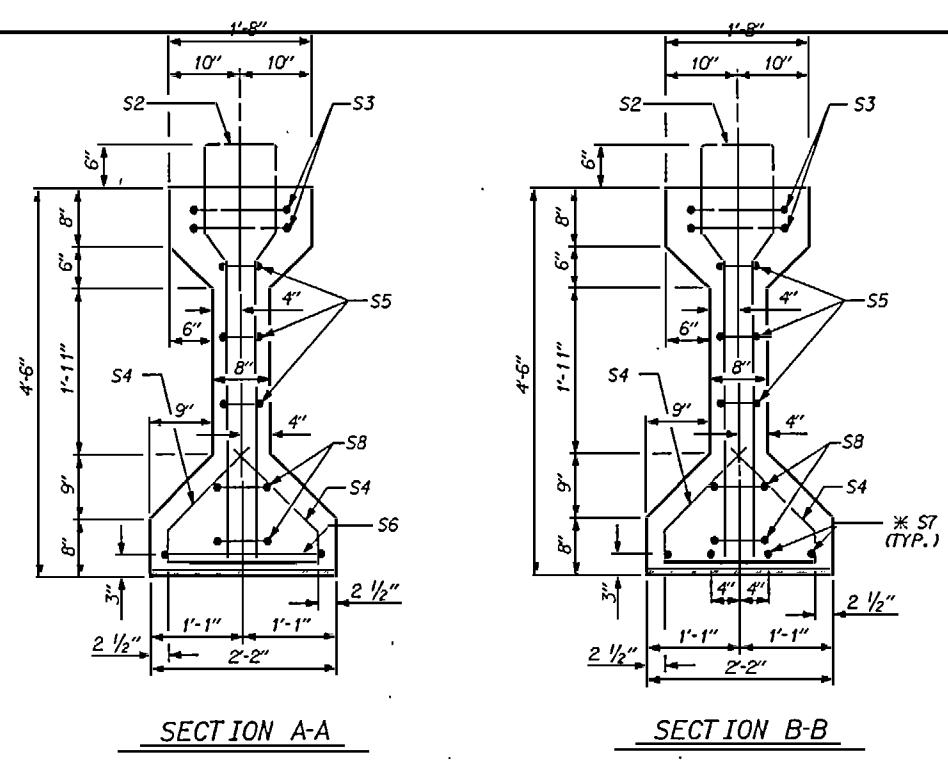


PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -11-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 SUPERSTRUCTURE
 GIRDER LAYOUT
 SPANS A, B, C, AND D

NO.	BY	DATE	REVISIONS
1			
2			
3			
4			

SHEET NO. 5-221
 DATE 5-8-96

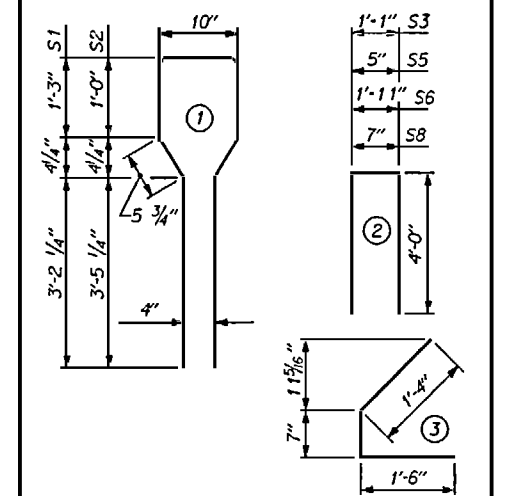


1/2" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.153	41,300	30,980

REINFORCING STEEL FOR ONE GIRDER						
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	
S1	69	#4	1	10'-8"	492	
S2	10	#6	1	10'-8"	160	
S3	4	#4	2	9'-1"	24	
S4	20	#4	3	3'-5"	46	
S5	6	#4	2	8'-5"	34	
S6	1	#4	2	9'-11"	7	
* S7	4	#5	STR	5'-3"	22	
S8	4	#4	2	8'-7"	23	
S9	4	#6	STR	3'-7"	22	

* NOTE: S7 BARS SHALL BE BENT AFTER GIRDER FABRICATION AND BEFORE SHIPMENT.

BAR TYPES
ALL BAR DIMENSIONS ARE OUT-TO-OUT



QUANTITIES FOR ONE GIRDER			
	REINFORCING STEEL	8,000 PSI CONCRETE	1/2" Ø L.R. STRANDS
	LB.	C.Y.	No.
SPAN B	830	19.9	52
SPAN C	830	19.9	52

GIRDERS REQUIRED			
	NUMBER	LENGTH	TOTAL LENGTH
SPAN B	12	98'-0"	1176'-0"
SPAN C	12	98'-0"	1176'-0"

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 2 OF 4

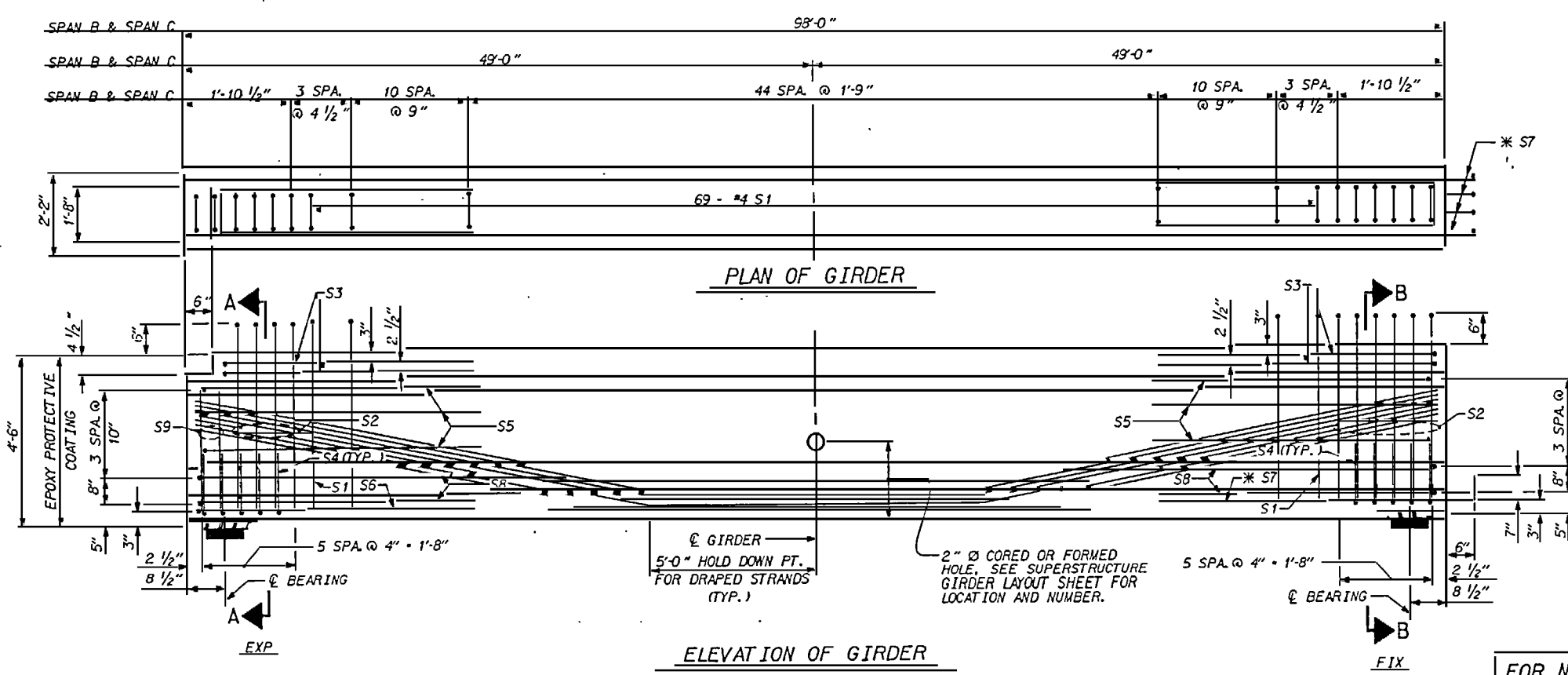
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
STANDARD
54" PRESTRESSED
CONCRETE GIRDER
CONTINUOUS FOR
LIVE LOAD SPANS B & C
 NOVEMBER 1997

REVISIONS					SHEET NO.
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

TOTAL SHEETS: **264**



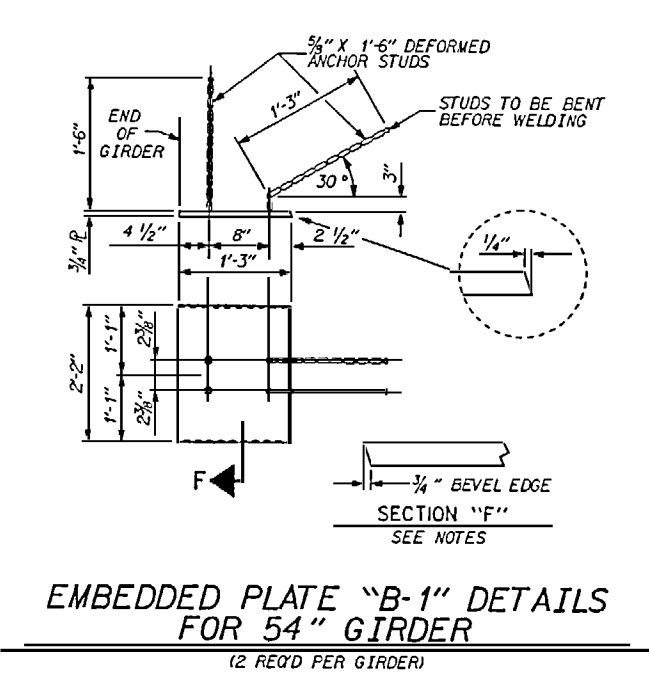
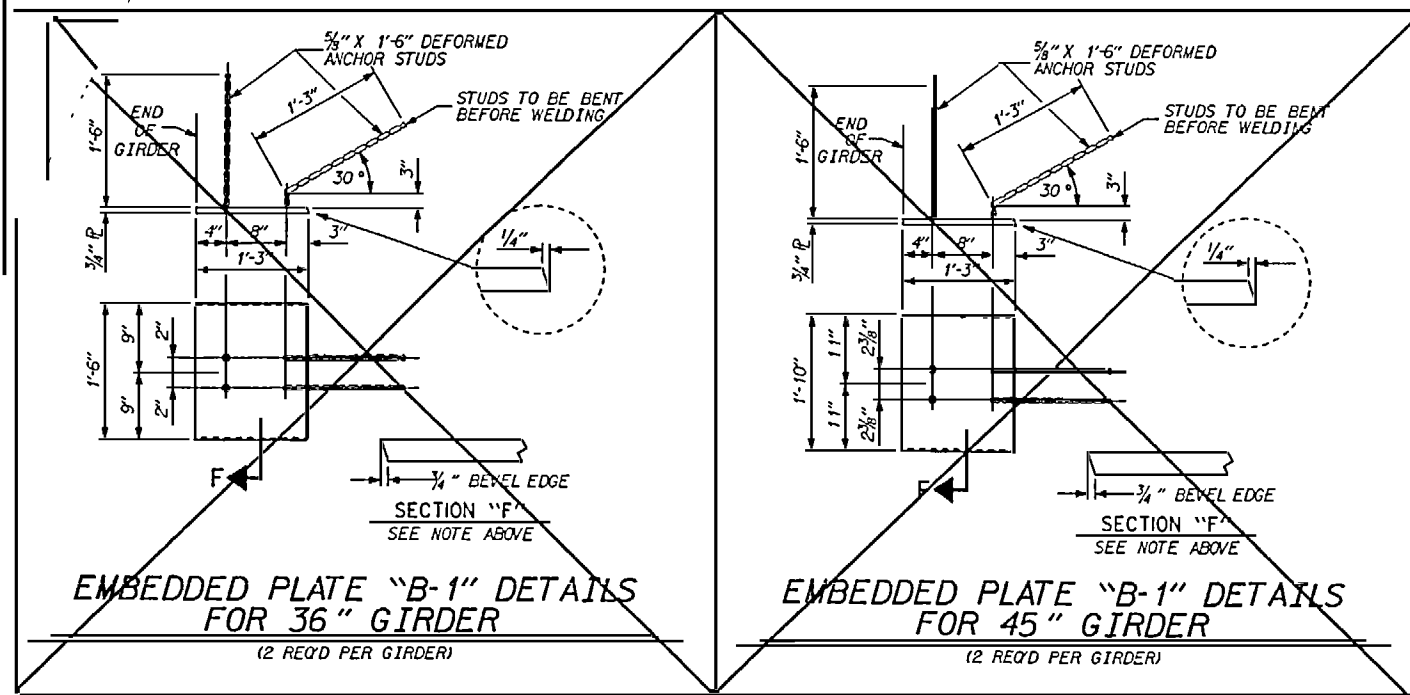
FOR NOTES SEE "STANDARD PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS" SHEET 3 OF 4.



ASSEMBLED BY: <u>D. G. VESTER</u> DATE: <u>5-10-96</u>	SPECIAL
CHECKED BY: <u>THEO BEACH</u> DATE: <u>12-2-96</u>	
DRAWN BY: <u>ED ROSE</u> DATE: <u>AUG. 1991</u>	STANDARD
CHECKED BY: <u>GREG PERFETTI</u> DATE: <u>AUG. 1991</u>	

REV. 6/1/94 EEM (CRP)

STD. No. PCG6



NOTES

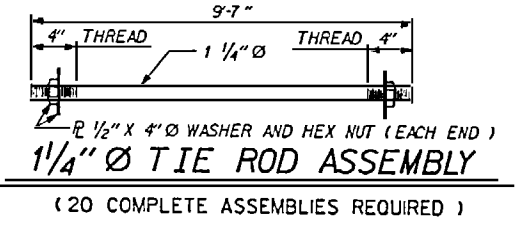
ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO ASTM A-416 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
 TIE ROD ASSEMBLY SHALL BE AASHTO M270 GRADE 36 STRUCTURAL STEEL.
 ALL REINFORCING STEEL SHALL BE GRADE 60.
 APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW. FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.
 EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE SPECIFICATIONS.
 STEEL SOLE PLATES, BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE SPECIFICATIONS.
 BEVEL EDGES OF PLATE "B-1" TO GIVE CLOSE FIT BUT NOT TIGHT FIT TO STEEL CASTING FORM.
 DEFORMED ANCHOR STUDS SHALL CONFORM TO ASTM A-496. WELDING PROCEDURE QUALIFICATION TEST FOR DEFORMED ANCHOR STUDS MAY BE REQUIRED.
 AT FIXED ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER END. EXPOSED PRESTRESSING STRANDS AT EXPANSION ENDS OF GIRDERS SHALL BE CUT FLUSH WITH GIRDER END.
 THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 5400 PSI.
 DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.
 THE TOP SURFACE OF THE GIRDER SHALL BE RAKED TO A DEPTH OF 1/4" EXCEPT IN THE AREA BETWEEN THE STIRRUP AND THE EDGE OF THE GIRDER.
 WHEN DRAPED STRANDS ARE DETAILED, THE LONGITUDINAL LOCATION OF THE HOLD DOWN DEVICES SHALL BE WITHIN 6" OF THE LOCATION SHOWN AND THE CENTER OF GRAVITY OF THE GROUP OF DRAPED STRANDS SHALL BE LOCATED WITHIN 1/2" OF THE THEORETICAL LOCATION SHOWN.
 FOR HIGH STRENGTH PRESTRESSED CONCRETE MEMBERS, SEE SPECIAL PROVISIONS.

DEAD LOAD DEFLECTION TABLE FOR GIRDERS											
1/2" Ø LOW RELAXATION	SPAN B										
	GIRDER 1										
TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0.000	0.120	0.228	0.312	0.365	0.384	0.365	0.312	0.228	0.120	0.000
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0.000	0.053	0.101	0.138	0.161	0.169	0.161	0.138	0.101	0.053	0.000
FINAL CAMBER	0.000	0.067	0.127	0.174	0.204	0.215	0.204	0.174	0.127	0.067	0.000

* INCLUDES FUTURE WEARING SURFACE
 ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM)

DEAD LOAD DEFLECTION TABLE FOR GIRDERS											
1/2" Ø LOW RELAXATION	SPAN B										
	GIRDERS 10 AND 11										
TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0.000	0.120	0.228	0.312	0.365	0.384	0.365	0.312	0.228	0.120	0.000
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0.000	0.052	0.099	0.136	0.159	0.167	0.159	0.136	0.099	0.052	0.000
FINAL CAMBER	0.000	0.068	0.129	0.176	0.206	0.217	0.206	0.176	0.129	0.068	0.000

* INCLUDES FUTURE WEARING SURFACE
 ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM)



DEAD LOAD DEFLECTION TABLE FOR GIRDERS											
1/2" Ø LOW RELAXATION	SPAN B										
	GIRDERS 2 THRU 4										
TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0.000	0.120	0.228	0.312	0.365	0.384	0.365	0.312	0.228	0.120	0.000
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0.000	0.051	0.097	0.133	0.155	0.163	0.155	0.133	0.097	0.051	0.000
FINAL CAMBER	0.000	0.069	0.131	0.179	0.210	0.221	0.210	0.179	0.131	0.069	0.000

* INCLUDES FUTURE WEARING SURFACE
 ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM)

DEAD LOAD DEFLECTION TABLE FOR GIRDERS											
1/2" Ø LOW RELAXATION	SPAN B										
	GIRDERS 12										
TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0.000	0.120	0.228	0.312	0.365	0.384	0.365	0.312	0.228	0.120	0.000
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0.000	0.047	0.089	0.122	0.143	0.150	0.143	0.122	0.089	0.047	0.000
FINAL CAMBER	0.000	0.073	0.139	0.190	0.222	0.234	0.222	0.190	0.139	0.073	0.000

* INCLUDES FUTURE WEARING SURFACE
 ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM)

DEAD LOAD DEFLECTION TABLE FOR GIRDERS											
1/2" Ø LOW RELAXATION	SPAN B										
	GIRDERS 5 THRU 9										
TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0.000	0.120	0.228	0.312	0.365	0.384	0.365	0.312	0.228	0.120	0.000
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0.000	0.049	0.092	0.126	0.147	0.155	0.147	0.126	0.092	0.049	0.000
FINAL CAMBER	0.000	0.071	0.136	0.186	0.218	0.229	0.218	0.186	0.136	0.071	0.000

* INCLUDES FUTURE WEARING SURFACE
 ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM)

ASSEMBLED BY: D.G.VESTER DATE: 5-10-96
 CHECKED BY: T.T. BEACH DATE: 6/11/99 SPECIAL
 DRAWN BY: ED ROSE DATE: NOV. 1991
 CHECKED BY: GREG PERFETTI DATE: NOV. 1991 STANDARD

REVISION #1: REVISED TO ADD DEAD LOAD DEFLECTION TABLES. BY: BCH 6-15-99, CK. BY: TJB 6/16/99



PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

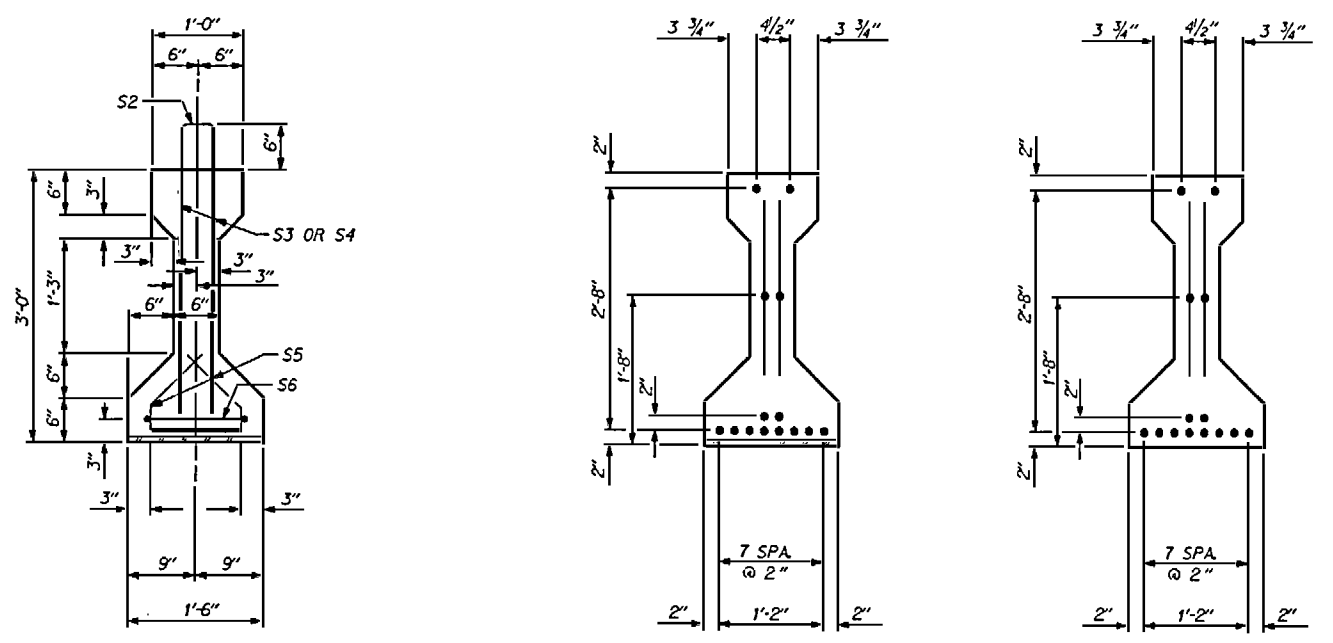
SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**STANDARD
 PRESTRESSED CONCRETE
 GIRDER CONTINUOUS
 FOR LIVE LOAD
 DETAILS**

NOVEMBER 1991

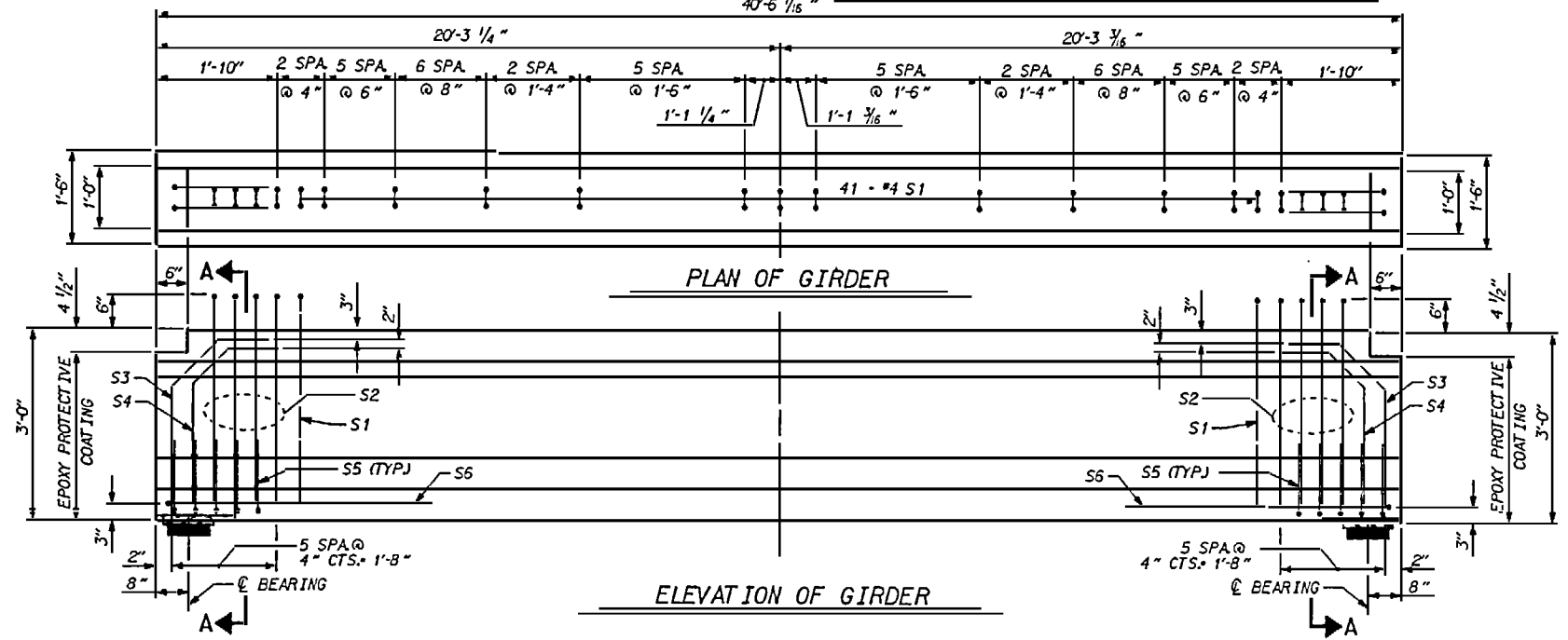
REVISIONS				SHEET NO.
NO.	BY	DATE	NO.	DATE
1	BCH	6-15-99	3	
2			4	

TOTAL SHEETS: 264



SECTION A-A AT END OF GIRDER AT C OF GIRDER

14 - 1/2" Ø LOW RELAXATION STRAND LAYOUT



NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO ASTM A-416 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES.

FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE SPECIFICATIONS.

STEEL SOLE PLATES, BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE SPECIFICATIONS.

BEVEL EDGES OF PLATE "B-1" TO GIVE CLOSE FIT BUT NOT TIGHT FIT TO STEEL CASTING FORM.

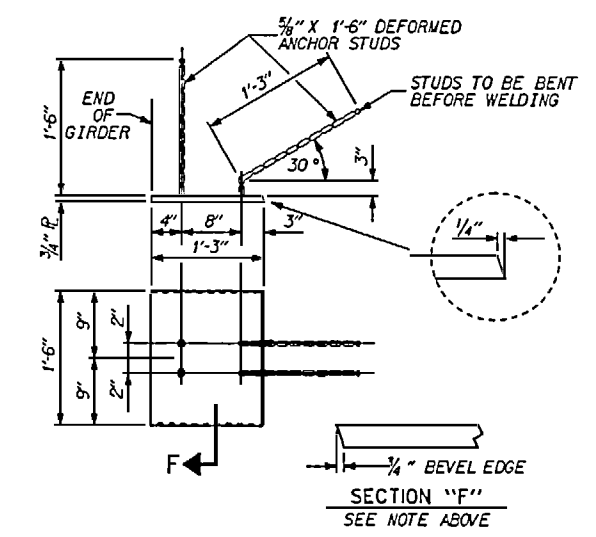
DEFORMED ANCHOR STUDS SHALL CONFORM TO ASTM A-496 WELDING PROCEDURE QUALIFICATION TEST FOR DEFORMED ANCHOR STUDS MAY BE REQUIRED.

ALL PRESTRESSED STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 4000 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER SHALL BE RAKED TO A DEPTH OF 1/4" EXCEPT IN THE AREA BETWEEN THE STIRRUP AND THE EDGE OF THE GIRDER.



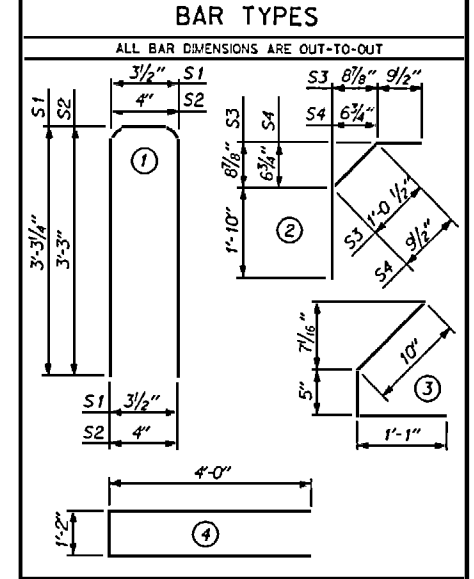
EMBEDDED PLATE "B-1" DETAILS

TWO EMBEDDED PLATES "B-1" ARE REQUIRED FOR EACH GIRDER.



1/2" • L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.153	41,300	30,980

REINFORCING STEEL FOR ONE GIRDER					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	41	#4	1	6'-10"	187
S2	8	#5	1	6'-10"	57
S3	4	#6	2	3'-8"	22
S4	4	#6	2	3'-5"	21
S5	20	#4	3	2'-4"	31
S6	2	#4	4	9'-2"	12



QUANTITIES FOR ONE GIRDER			
	REINFORCING STEEL (LB.)	5,000 PSI CONCRETE (CY.)	1/2" • L. R. STRANDS (NO.)
INTERIOR GIRDER	330	3.8	14

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
12	40'-6 1/8"	455'-5 1/8"

DEAD LOAD DEFLECTION TABLE FOR GIRDERS											
1/2" Ø LOW RELAXATION	SPAN D GIRDERS 1 AND 12										
	TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9
CAMBER (GIRDER ALONE IN PLACE)	0.000	0.017	0.032	0.044	0.051	0.054	0.051	0.044	0.032	0.017	0.000
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0.000	0.009	0.017	0.023	0.027	0.028	0.027	0.023	0.017	0.009	0.000
FINAL CAMBER	0.000	0.008	0.015	0.021	0.024	0.026	0.024	0.021	0.015	0.008	0.000

* INCLUDES FUTURE WEARING SURFACE ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM)

DEAD LOAD DEFLECTION TABLE FOR GIRDERS											
1/2" Ø LOW RELAXATION	SPAN D GIRDERS 2 THRU 11										
	TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9
CAMBER (GIRDER ALONE IN PLACE)	0.000	0.017	0.032	0.044	0.051	0.054	0.051	0.044	0.032	0.017	0.000
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0.000	0.008	0.016	0.022	0.025	0.027	0.025	0.022	0.016	0.008	0.000
FINAL CAMBER	0.000	0.009	0.016	0.022	0.026	0.027	0.026	0.022	0.016	0.009	0.000

* INCLUDES FUTURE WEARING SURFACE ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM)

ASSEMBLED BY: D.G.VESTER DATE: 5-9-96
 CHECKED BY: T.J. BEACH DATE: 6/16/99
 DRAWN BY: MIKE BRITT DATE: NOV. 1987
 CHECKED BY: RANDY BISSETTE DATE: NOV. 1987

SPECIAL STANDARD

REVISION #1: REVISED TO ADD DEAD LOAD DEFLECTION TABLES, BY: BCH 6-15-99, CK. BY: TJB 6/16/99

PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 4 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION					
STANDARD 36" PRESTRESSED CONCRETE GIRDER SPAN D					
FEB. 1988					
REVISIONS					SHEET NO.
NO.	BY	DATE	NO.	BY	DATE
1	BCH	6-15-99	3		
2			4		

TOTAL SHEETS: 264

STDNo.PCG1

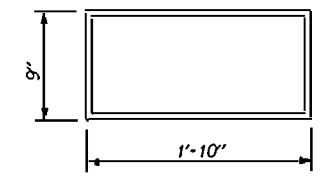
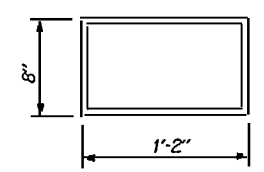
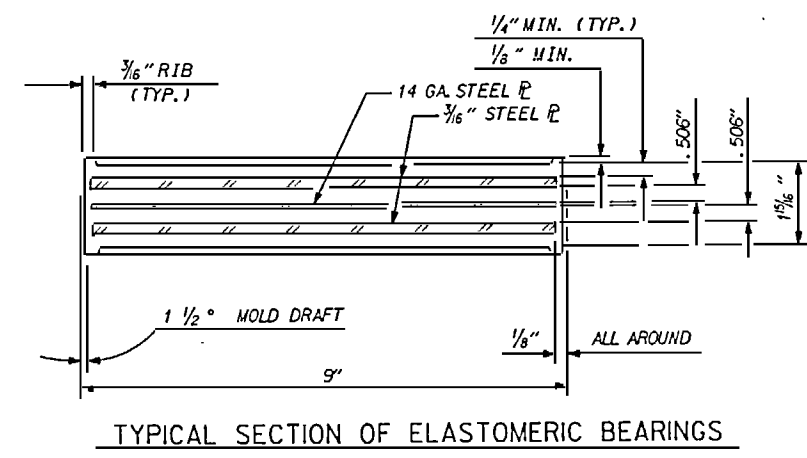
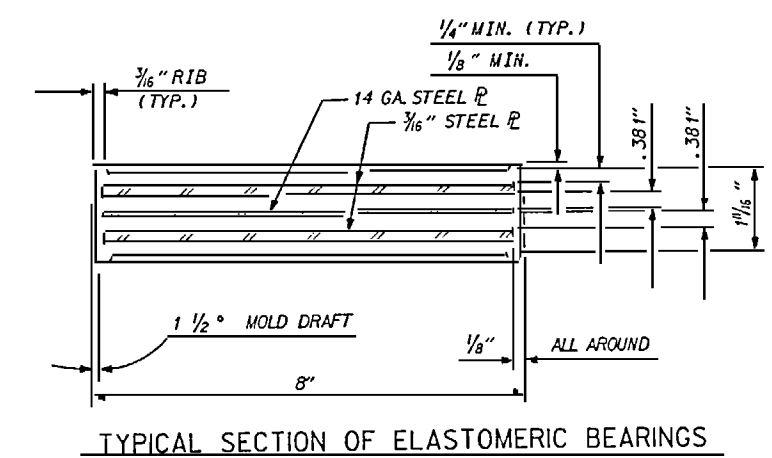
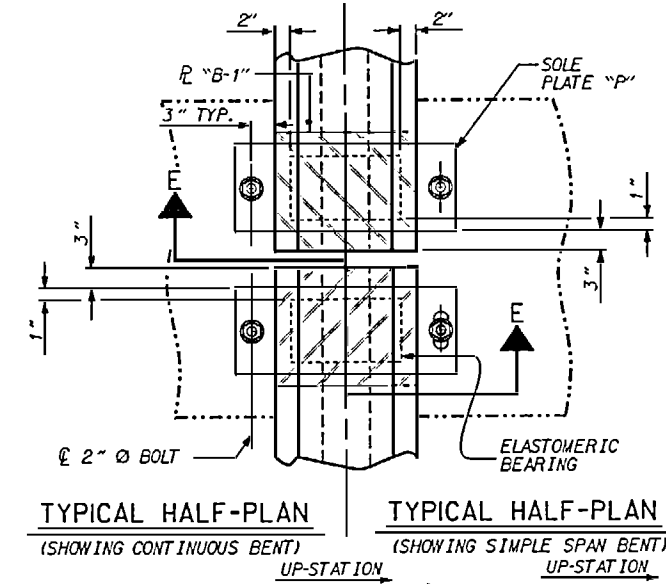
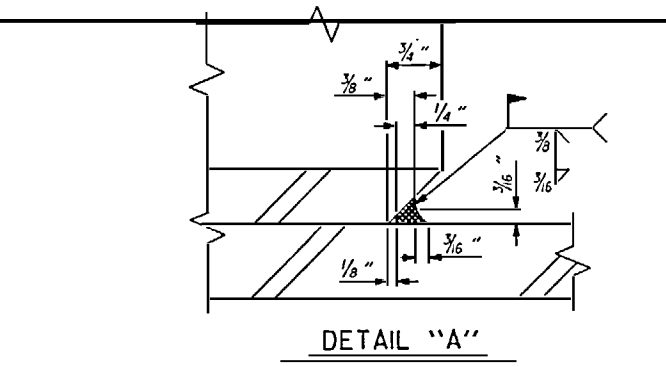
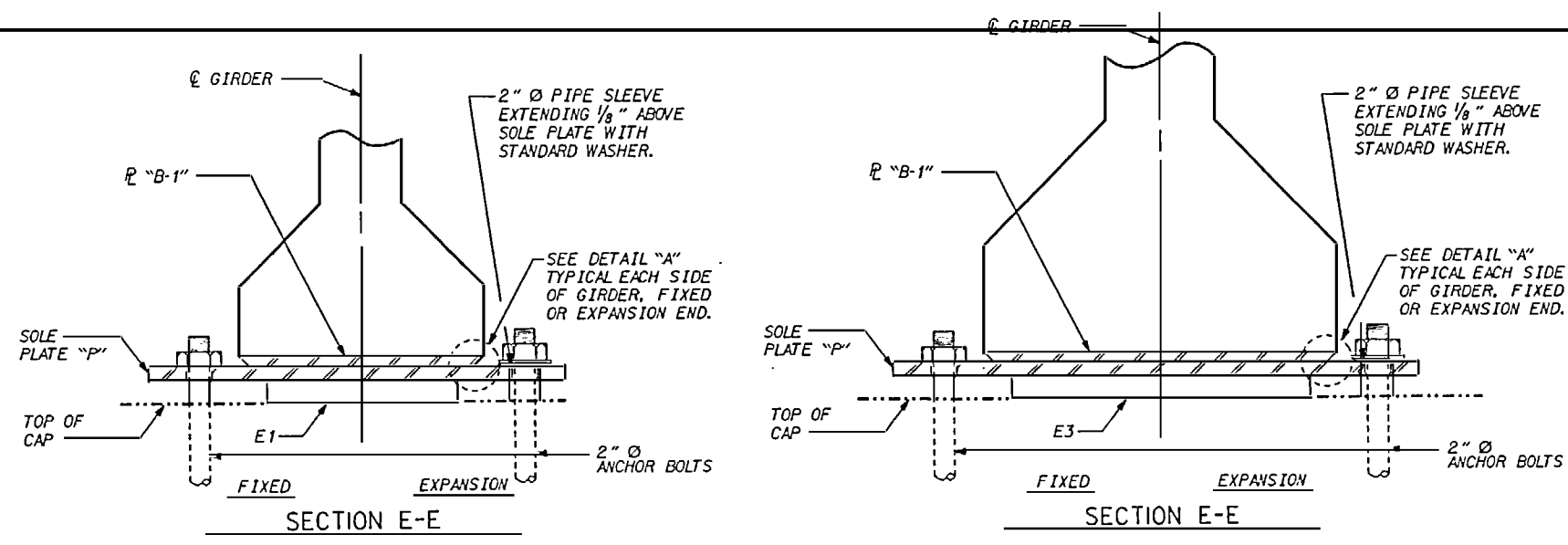
NOTES

FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.
 AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.
 THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 P.V.C. PLASTIC PIPE. THE P.V.C. PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF A.S.T.M. D1785.
 STEEL SOLE PLATES, BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE SPECIFICATIONS.
 PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIFICATIONS.
 WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.
 SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

FOR TYPE II & IV ELASTOMERIC BEARINGS USE 60 DUROMETER HARDNESS, SEE SPECIAL PROVISIONS.

— LOAD RATINGS —

	MAX. D. L. + L. L.
36" PCG - TYPE II	112.0 K
45" PCG - TYPE III	144.0 K
54" PCG - TYPE IV	193.7 K



E1 (48 REQ'D)

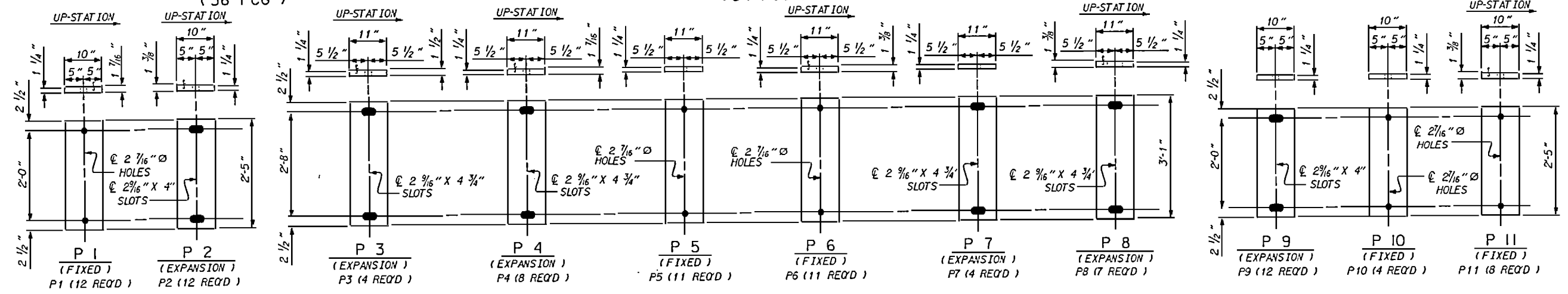
E3 (48 REQ'D)

PLAN VIEW OF ELASTOMERIC BEARING

PLAN VIEW OF ELASTOMERIC BEARING

TYPE II
(36" PCG)

TYPE IV
(54" PCG)



SOLE PLATE DETAILS ("P")

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**STANDARD
 ELASTOMERIC BEARING
 DETAILS**

PRESTRESSED CONCRETE GIRDER
 AUGUST SUPERSTRUCTURE 1989

REVISIONS				SHEET NO.
NO.	BY	DATE	NO.	DATE
1			3	
2			4	

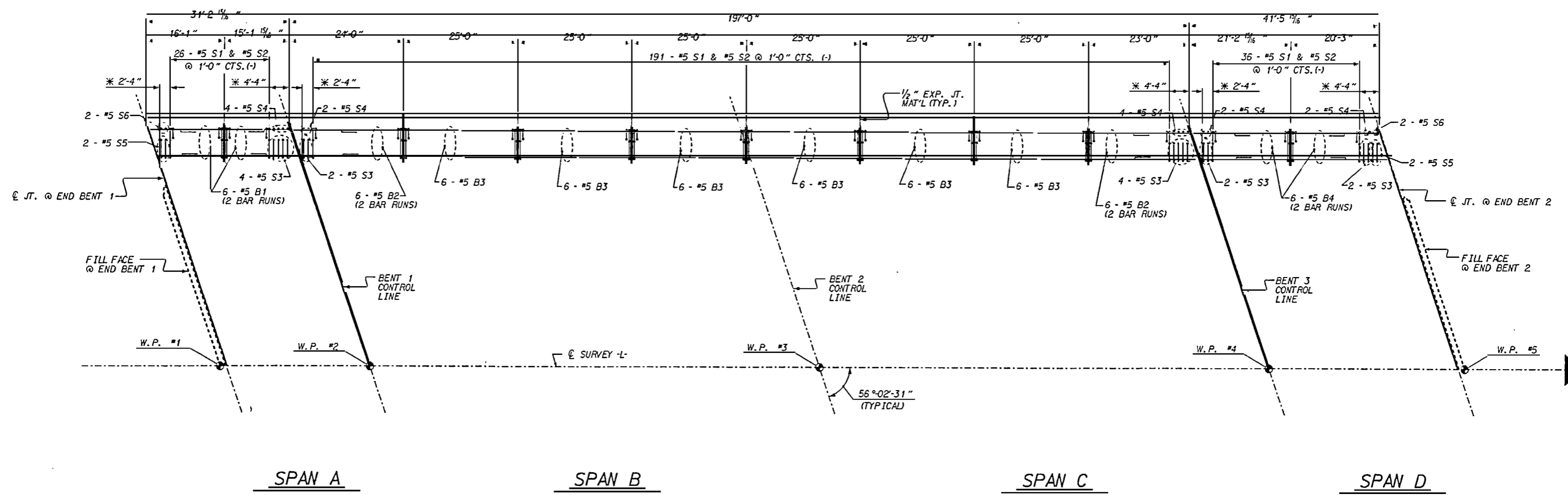
TOTAL SHEETS: 264



REVISED BY: W. J. H. CHECKED BY: C. R. KING DATE: 8-22-89
 REVISED BY: E. L. R. CHECKED BY: G. R. P. DATE: 5-13-96
 REVISED BY: E. L. R. CHECKED BY: G. R. P. DATE: 3-5-90

ASSEMBLED BY: D. G. VESTER DATE: 5-13-96
 CHECKED BY: W. J. H. DATE: 12-2-92
 DRAWN BY: W. J. HARRIS DATE: 8-22-89
 CHECKED BY: C. R. KING DATE: 8-22-89

* SEE 'PLAN VIEW AT JOINTS', SHEET 2 OF 2, FOR LOCATION OF BARS.



SPAN A

SPAN B

SPAN C

SPAN D

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

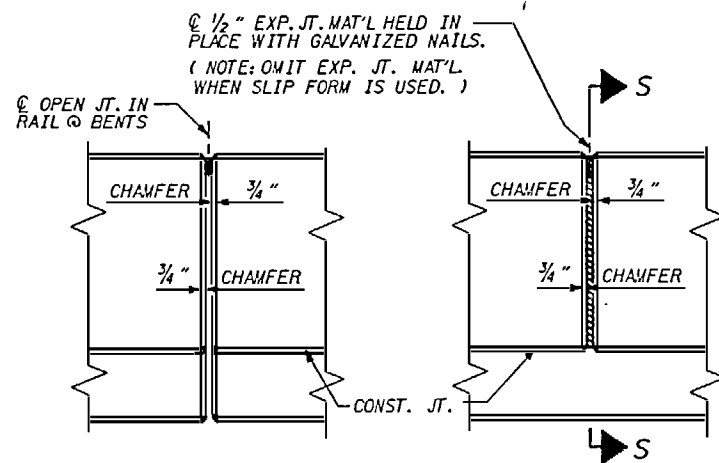
SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**CONCRETE
 BARRIER RAIL
 STAGE 1**

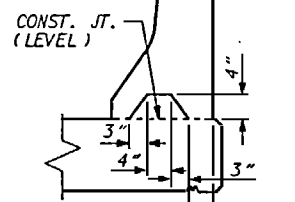


REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	5-227
1			3			TOTAL SHEETS
2			4			264

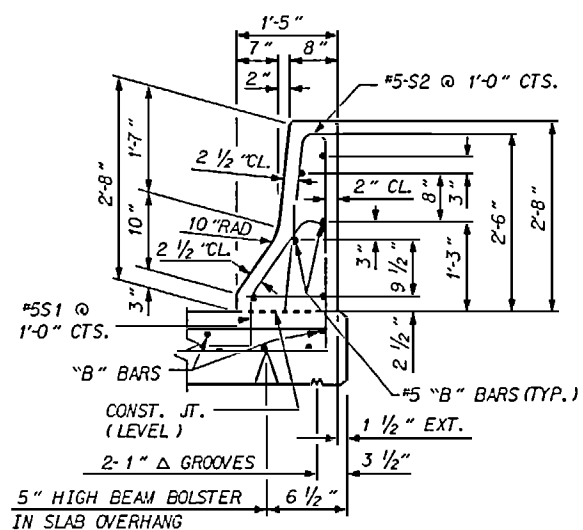
DRAWN BY: D. G. VESTER DATE: 5-15-96
 CHECKED BY: THEO BEACH DATE: 5-27-96



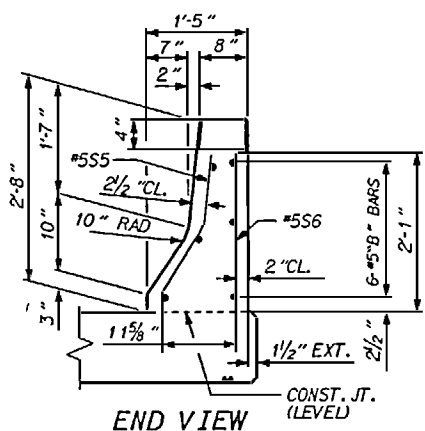
ELEVATION AT EXPANSION JOINTS



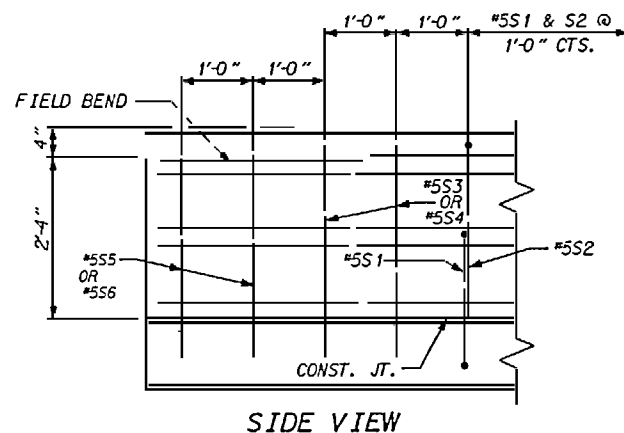
SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY
WHEN SLIP FORM IS USED)



SECTION THRU RAIL

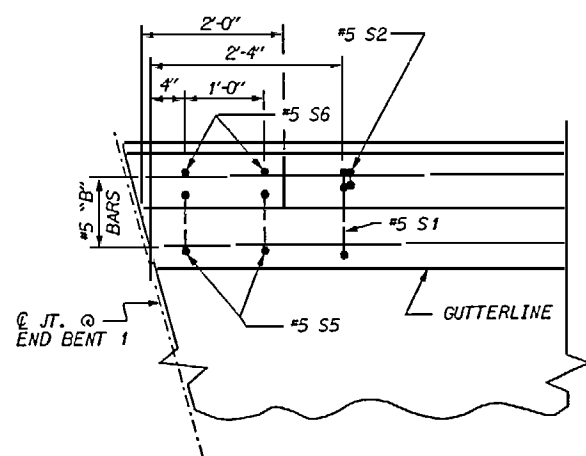


END VIEW

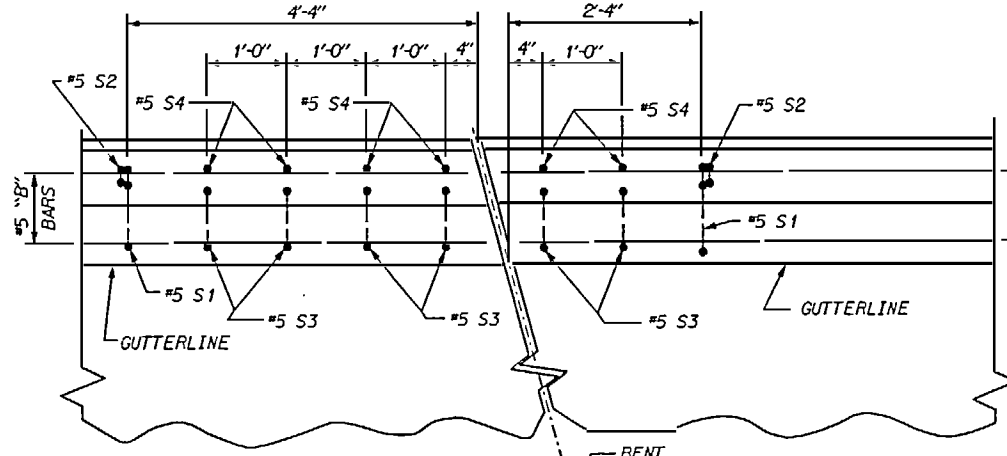


SIDE VIEW

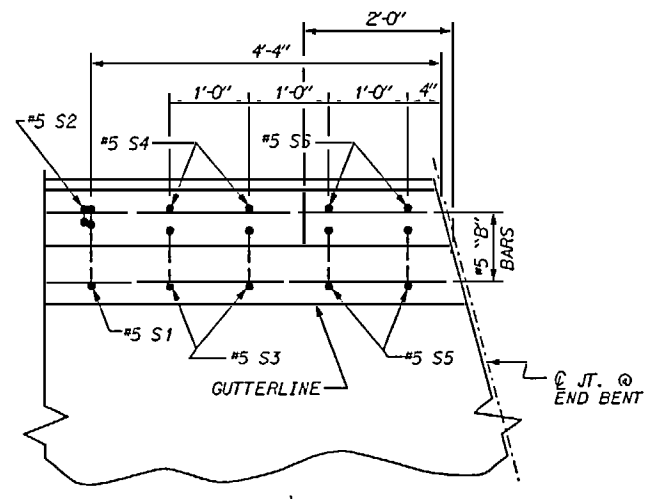
BARRIER RAIL-END OF RAIL DETAILS



PLAN @ END BENT 1



PLAN VIEW AT JOINTS

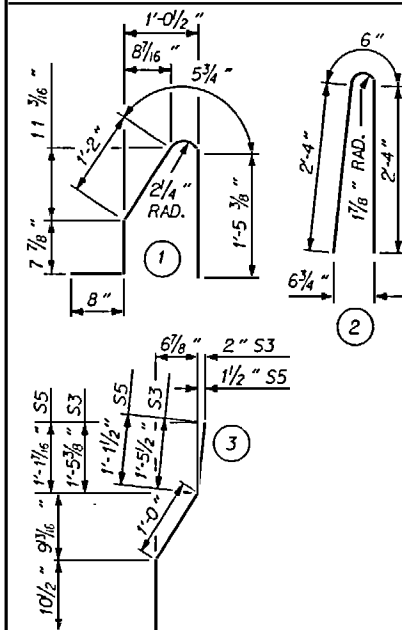


PLAN @ END BENT 2

NOTES

THE BARRIER RAIL IN EACH SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.
WHEN COMPRESSION JOINT SEAL OR EVAZOTE JOINT SEAL IS REQUIRED, THE JOINT IN THE DECK SHALL BE SAWS PRIOR TO THE CASTING OF BARRIER RAIL.
ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.
THE #5S3 THRU #5S6 BARS SHALL BE INSTALLED, USING AN ADHESIVE ANCHORING SYSTEM, AFTER SAWING THE JOINT. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE SPECIAL PROVISIONS. THE YIELD LOAD FOR THE #5 S3 THRU #5 S6 BARS IS 18.6 KIPS. FIELD TESTING FOR THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL

FOR CONCRETE BARRIER RAIL ONLY

STAGE 1					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	24	#5	STR	9'-7"	240
B2	24	#5	STR	13'-6"	338
B3	36	#5	STR	2'-7"	923
B4	24	#5	STR	12'-1"	302
S1	253	#5	STR	4'-5"	1165
S2	253	#5	STR	5'-2"	1363
S3	14	#5	STR	3'-4"	49
S4	14	#5	STR	3'-2"	46
S5	4	#5	STR	3'-0"	13
S6	4	#5	STR	2'-9"	11

EPOXY COATED REINFORCING STEEL 450 LBS
CLASS A-A CONCRETE 24.8 CU. YDS
CONCRETE BARRIER RAIL 269,700 LIN. FT.

PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
**STANDARD
CONCRETE
BARRIER RAIL**

OCTOBER

1987

REVISIONS

NO.	BY	DATE	NO.	BY	DATE	SHEET NO.
1			3			5-228
2			4			264

STD. NO. CBRI



ASSEMBLED BY: D. G. VESTER DATE: 5-16-96 SPECIAL
CHECKED BY: THD BEACH DATE: 12-7-96
DRAWN BY: R. BISSETTE DATE: 5/28/87 STANDARD
CHECKED BY: S.J. DAVIS DATE: 9/3/87

REV. 6/1/84 FEM 10 GRP
REV. 6-16-95 EEM 10 GRW
27-NOV-1996 5:06
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NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS :

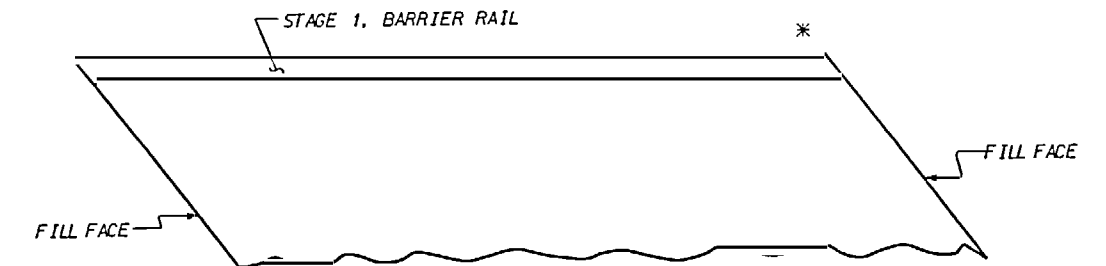
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF ASTM A103, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 1 1/2".
- B. 4 - 7/8" Ø X 2 3/4" BOLTS WITH WASHERS FOR GUARDRAIL ANCHOR ASSEMBLY SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTORS OPTION, STAINLESS STEEL BOLTS WITH WASHERS MAY BE USED AS AN ALTERNATE FOR THE 7/8" Ø X 2 3/4" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- C. WIRE STRUTS SHOWN IN THE ANCHOR ASSEMBLY ARE THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI.

THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS SHALL BE ASSEMBLED IN THE SHOP. BOLT THREADS MAY BE RECUT AS NECESSARY.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

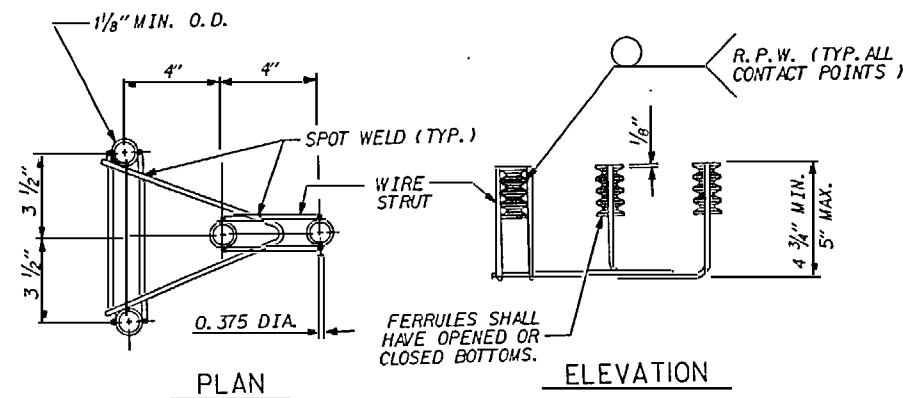
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF GUARDRAIL ANCHOR ASSEMBLY. SEE SPECIAL PROVISIONS FOR "ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS". THE YIELD LOAD OF THE 7/8" Ø BOLT IS 16.6 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

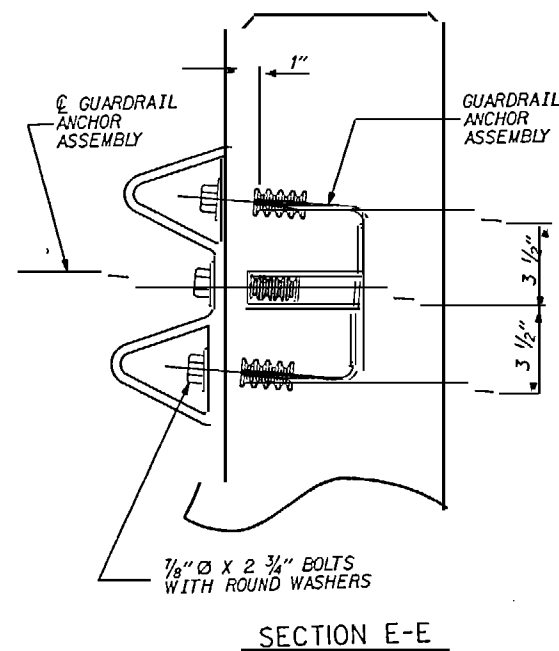


* DENOTES GUARDRAIL ANCHOR ASSEMBLY

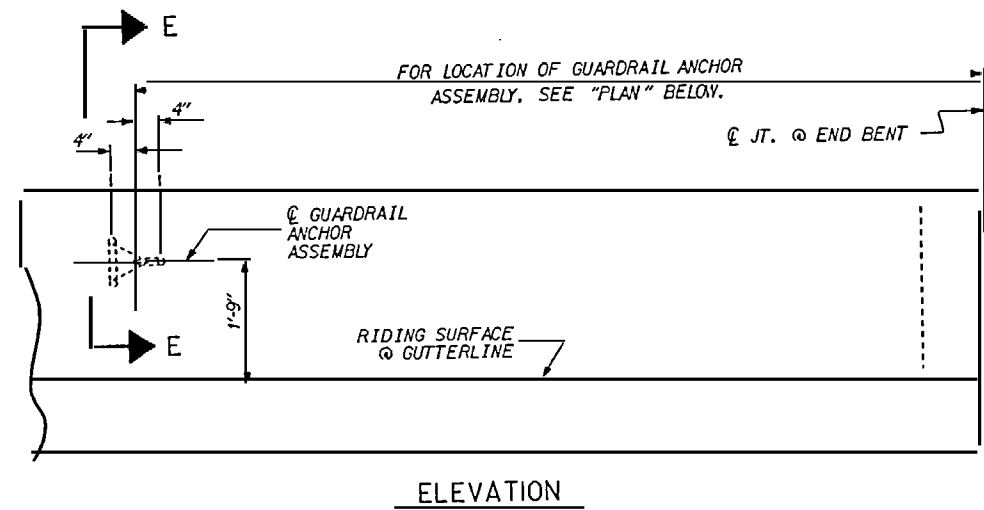
SKETCH SHOWING POINTS OF ATTACHMENTS



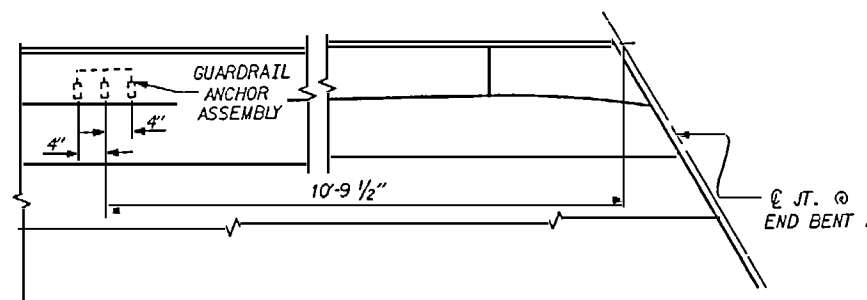
GUARDRAIL ANCHOR ASSEMBLY



SECTION E-E



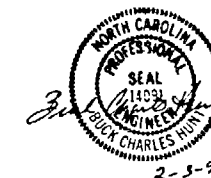
ELEVATION



PLAN

LOCATION OF ANCHORS FOR GUARDRAIL

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-



STATE OF NORTH CAROLINA					
DEPARTMENT OF TRANSPORTATION					
RALEIGH					
STANDARD					
GUARDRAIL ANCHORAGE					
FOR BARRIER RAIL					
STAGE 1					
FEB. 1988					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
SHEET NO.					5-229
TOTAL SHEETS					264

STD. No. GRA1

ASSEMBLED BY: <u>D. G. VESTER</u>	DATE: <u>5-17-96</u>	SPECIAL
CHECKED BY: <u>THEO BEACH</u>	DATE: <u>8-21-96</u>	
DRAWN BY: <u>MIKE BRITT</u>	DATE: <u>DEC. 1987</u>	STANDARD
CHECKED BY: <u>RANDY BISSETTE</u>	DATE: <u>DEC. 1987</u>	

13-AUG-1996 14.54
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NOTES

AT THE CONTRACTOR'S OPTION, METAL RAIL MAY BE EITHER ALUMINUM OR GALVANIZED STEEL IN ACCORDANCE WITH THE REQUIREMENTS OF THE GENERAL NOTES AND THE FOLLOWING SPECIFICATIONS FOR THE ALTERNATE MATERIALS; HOWEVER, THE CONTRACTOR WILL BE REQUIRED TO USE THE SAME RAIL MATERIAL ON ALL STRUCTURES ON THE PROJECT FOR WHICH METAL RAIL IS DESIGNATED.

ALUMINUM RAILS

MATERIAL FOR POSTS, BASES AND RAILS, EXPANSION BARS AND CLAMP BARS SHALL BE ASTM B-221 ALLOY 6061-T6. MATERIAL FOR RIVETS SHALL BE ASTM B-316 ALLOY 6061-T6. RIVETS SHALL BE STANDARD BUTTON HEAD AND CONE POINT COLD DRIVEN AS PER DRAWING.

THE BASE OF RAIL POSTS, OR ANY OTHER ALUMINUM SURFACE IN CONTACT WITH CONCRETE SHALL BE THOROUGHLY COATED WITH AN ALUMINUM IMPREGNATED CAULKING COMPOUND OF APPROVED QUALITY.

MATERIAL FOR SHIMS TO BE ASTM B-209 ALLOY 6061-T6.

GALVANIZED STEEL RAILS

MATERIAL AND GALVANIZING ARE TO CONFORM TO THE FOLLOWING SPECIFICATIONS :

POST, POST BASES, RAILS, EXPANSION BARS AND CLAMP BARS : AASHTO M270 GRADE 36 STRUCTURAL STEEL - GALVANIZED TO ASTM A-123.

RIVETS : RIVETS SHALL MEET THE REQUIREMENTS OF ASTM A-502 FOR GRADE 1 RIVETS.

THE CUT ENDS OF GALVANIZED STEEL RAILING, AFTER GRINDING SMOOTH SHALL BE GIVEN TWO COATS OF ZINC RICH PAINT MEETING THE REQUIREMENTS OF FEDERAL SPECIFICATION MIL-P-26915 USAF TYPE 1, OR OF FEDERAL SPECIFICATIONS TT-P-641.

SHIMS : SHIMS SHALL MEET THE REQUIREMENTS OF ASTM A-570 FOR GRADE 33 OR A-611 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A-123.

RAIL CAPS : RAIL CAPS SHALL MEET THE REQUIREMENTS OF ASTM A-245 GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A-123.

GENERAL NOTES

1. RAILING SHALL BE CONTINUOUS FROM END POST TO END POST OF BRIDGE. EACH JOINT IN RAIL LENGTH SHALL BE SPLICED AS DETAILED. PANEL LENGTHS OF RAIL SHALL BE ATTACHED TO A MINIMUM OF THREE POSTS. PLACE ONE JOINT SPLICE JUST BEYOND THE 3RD RAIL POST FROM EACH END, GENERALLY APPROXIMATELY 14' FROM THE END. PLACE OTHER JOINTS AS NEEDED.
2. FOR END OF RAIL TO CLEAR FACE OF CONCRETE END POST DIMENSION, SEE STANDARD No. BMR8.
3. CAP SCREWS SHALL BE ASTM F593 TYPE 305 STAINLESS STEEL. WASHERS FOR RAIL ATTACHMENT SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.
4. CERTIFIED MILL REPORTS ARE REQUIRED FOR RAILS AND POSTS. SHOP INSPECTION IS NOT REQUIRED.
5. METAL RAIL POSTS SHALL BE SET NORMAL TO CURB GRADE.
6. METHOD OF MEASUREMENT FOR METAL RAILS : FOR LENGTH OF METAL RAILS TO BE PAID FOR, SEE THE STANDARD SPECIFICATIONS.
7. CURVED RAIL USAGE, WHERE RAILS ARE TO BE USED ON BRIDGES ON HORIZONTAL AND/OR VERTICAL CURVATURE THE CONTRACTOR MAY, AT HIS OPTION, HAVE THE REQUIRED CURVATURE IN THE RAIL FORMED IN THE SHOP OR IN THE FIELD. IN EITHER EVENT, THE RAIL SHALL CONFORM WITHOUT BUCKLING OR KINKING TO THE REQUIRED CURVATURE IN A UNIFORM MANNER ACCEPTABLE TO THE ENGINEER.
8. TO INSURE FUTURE IDENTIFICATION OF THE FABRICATOR, A PERMANENT IDENTIFYING MARK SHALL BE PLACED ON EACH POST. THE METHOD OF MARKING AND LOCATION SHALL BE SUCH THAT IT DOES NOT DETRACT FROM THE APPEARANCE OF THE POST, BUT REMAIN VISIBLE AFTER RAIL PLACEMENT.
9. SHIMS SHALL BE USED AS NECESSARY FOR POST ALIGNMENT.
10. ALLOY 6351-T5 MAY BE SUBSTITUTED FOR ALLOY 6061-T6 WHERE APPLICABLE.
11. MINOR VARIATIONS IN DETAILS OF METAL RAIL WILL BE CONSIDERED. DETAILS OF SUCH VARIATIONS, IF DESIRED, SHALL BE SUBMITTED FOR APPROVAL.

PAY LENGTH = 261.380 LIN. FT.



PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

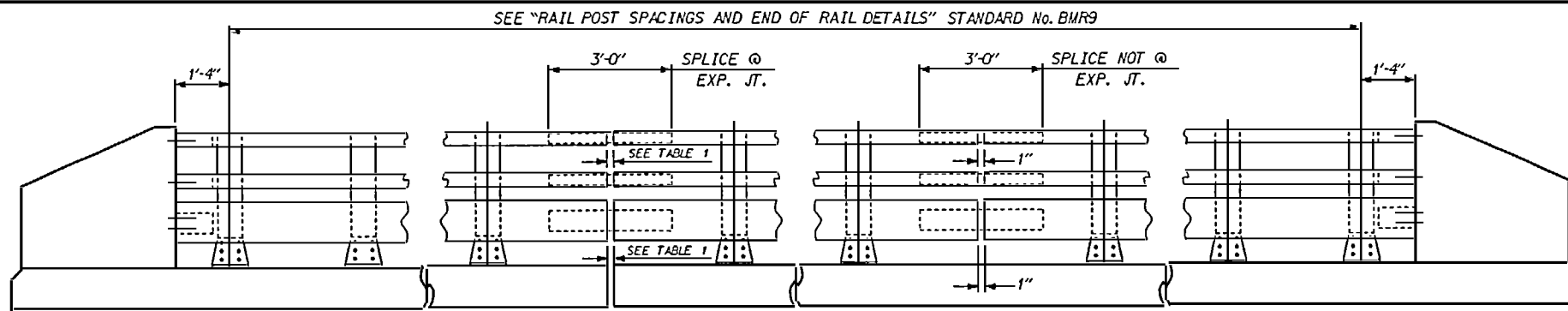
SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
3 BAR METAL RAIL

FEBRUARY		1988	
REVISIONS			
NO.	BY	DATE	NO.
1			3
2			4
SHEET NO.			5-230
TOTAL SHEETS			264

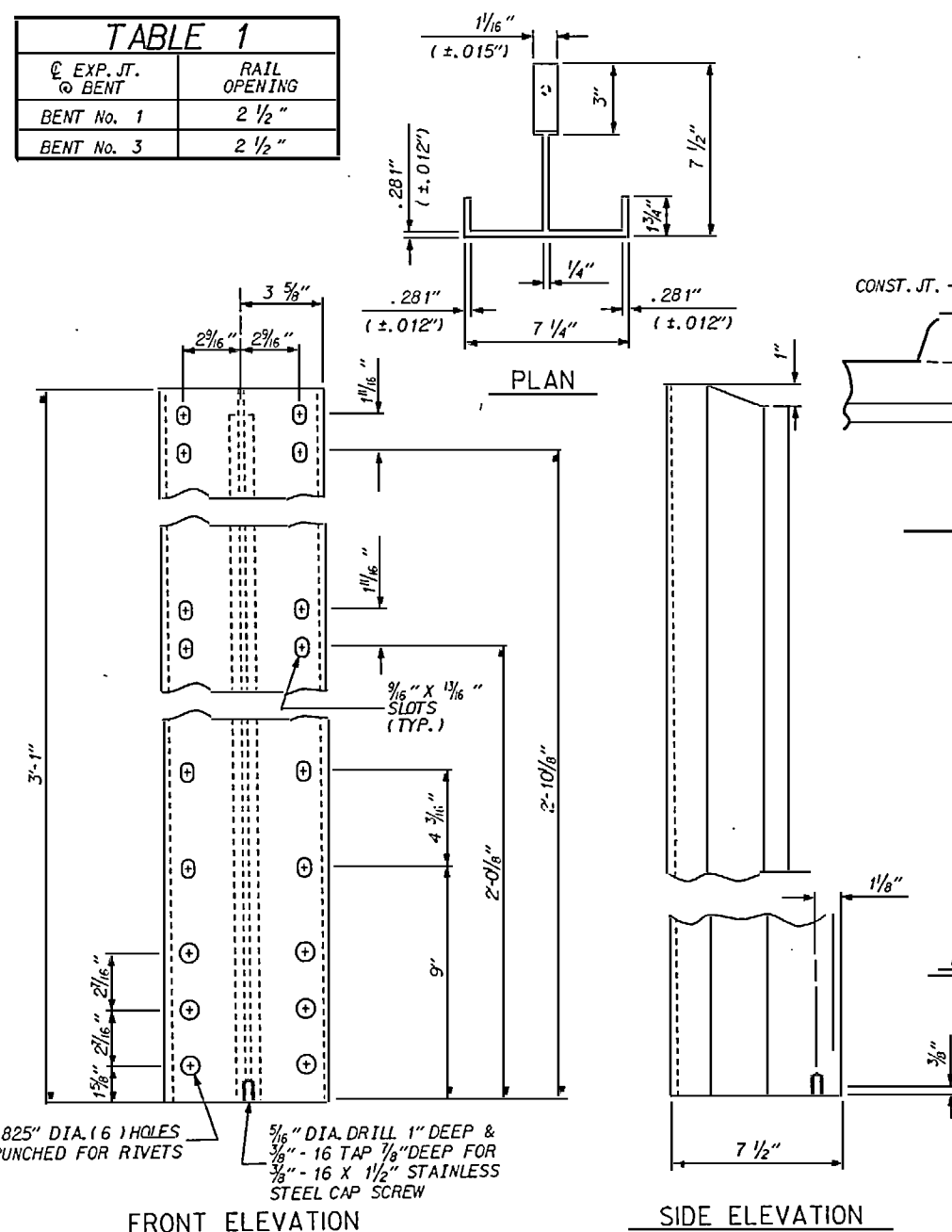
STD. No. BMR6



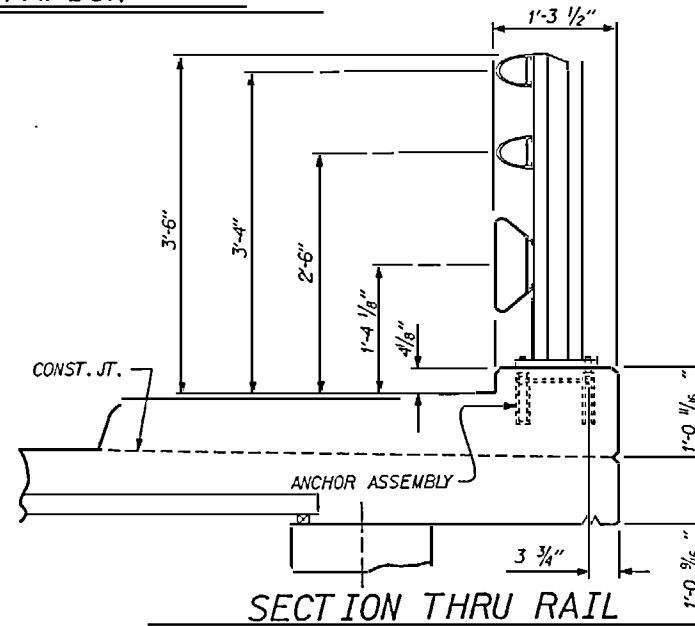
ELEVATION

NOTE :
 FOR ATTACHMENT OF METAL RAIL TO END POST, SEE "RAIL POST SPACINGS AND END OF RAIL DETAILS" STD. No. BMR8

EXP. JT. BENT	RAIL OPENING
BENT No. 1	2 1/2"
BENT No. 3	2 1/2"

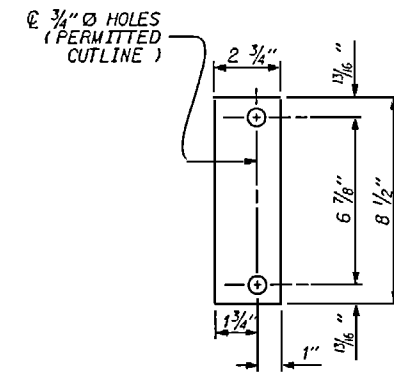


DETAILS OF POST

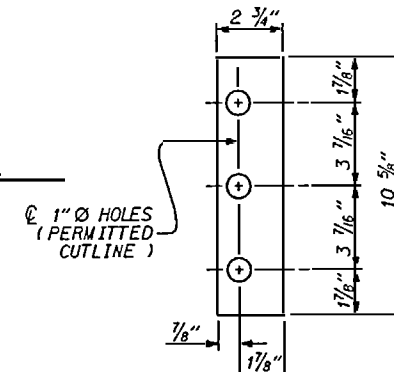


SECTION THRU RAIL

FOR ANCHOR ASSEMBLY, SEE "3 BAR METAL RAIL" STD. No. BMR7

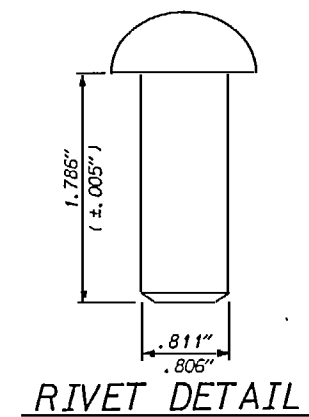


REAR PLATE

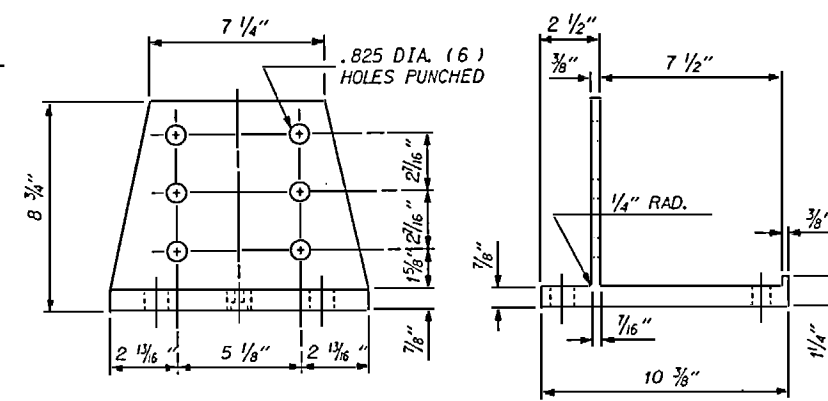


FRONT PLATE SHIM DETAILS

NOTE :
 SHIMS MAY BE CUT ALONG PERMITTED CUTLINE OR SLOTTED TO EDGE OF PLATE TO FACILITATE PLACEMENT.



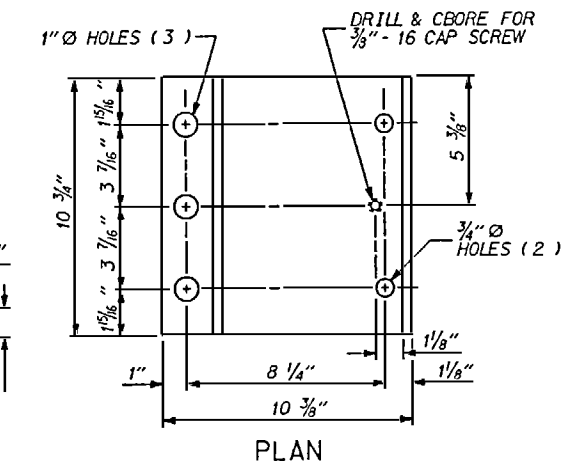
RIVET DETAIL



FRONT ELEVATION

SIDE ELEVATION

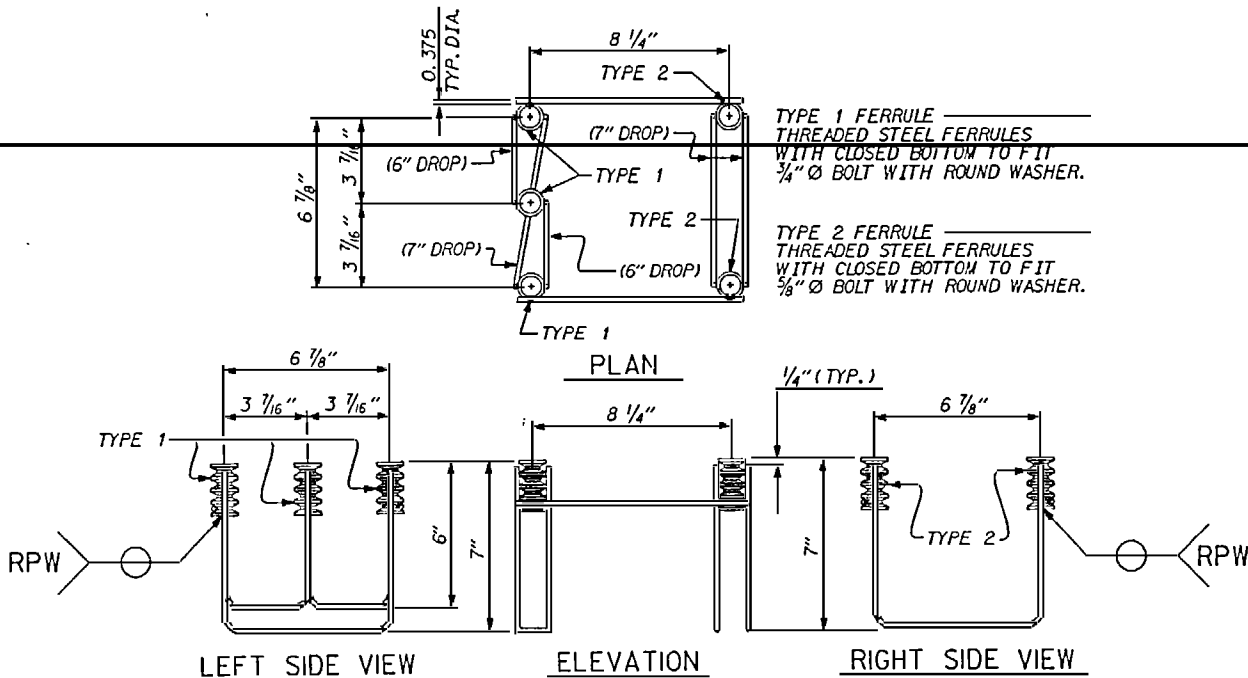
POST BASE DETAILS



PLAN

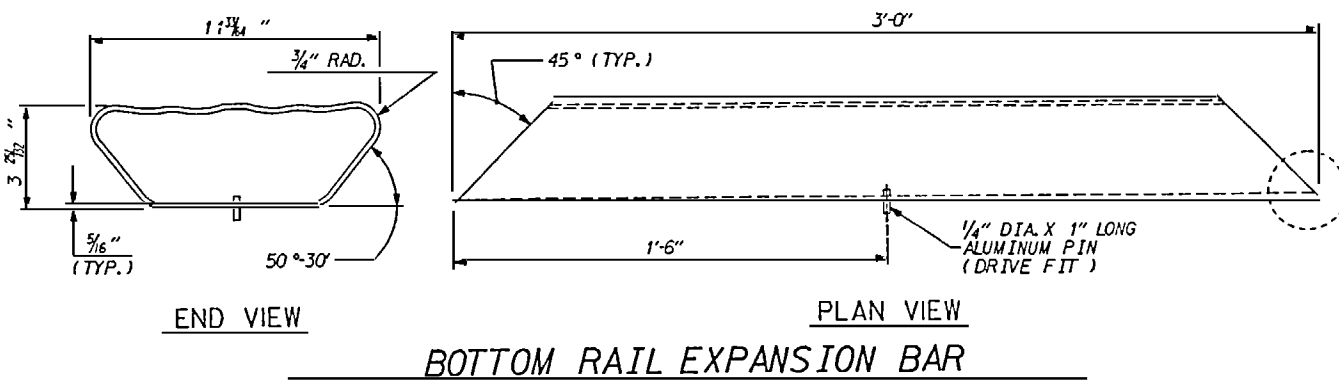
ASSEMBLED BY : <u>D. G. VESTER</u>	DATE : <u>5-17-96</u>	SPECIAL
CHECKED BY : <u>T. J. TEACH</u>	DATE : <u>1-31-97</u>	
DRAWN BY : <u>MIKE BRITT</u>	DATE : <u>JAN 1988</u>	STANDARD
CHECKED BY : <u>G. G. HARPER</u>	DATE : <u>JAN 1988</u>	

REV. 6/1/94 EEM (4) GRP
 REV. 6-16-95R EEM (4) RCW
 31-JAN-1997 12:36
 c:\users\dottie\robson\2415\241501sw.dgn
 dottie



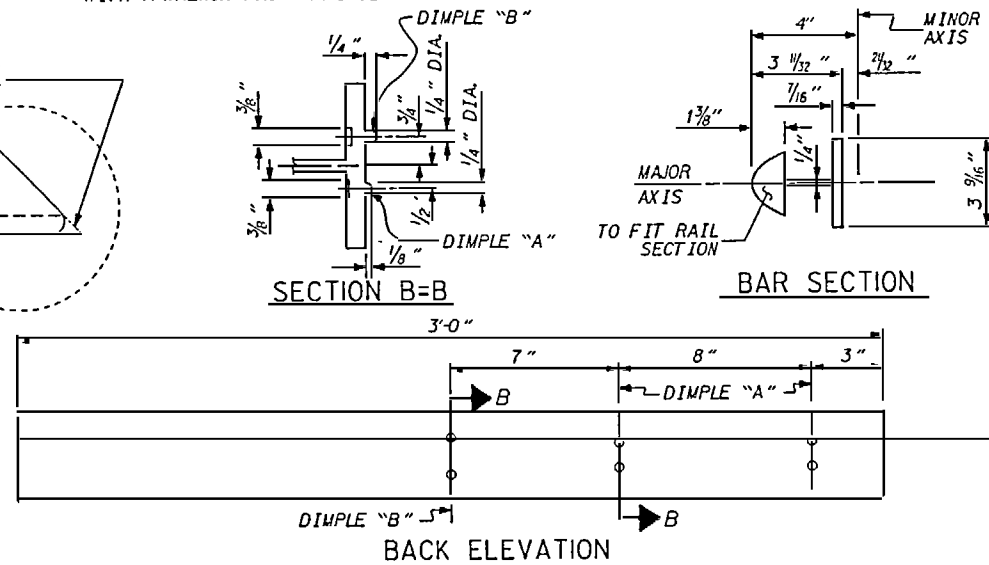
5-BOLT METAL RAIL ANCHOR ASSEMBLY

(44 ASSEMBLIES REQUIRED)

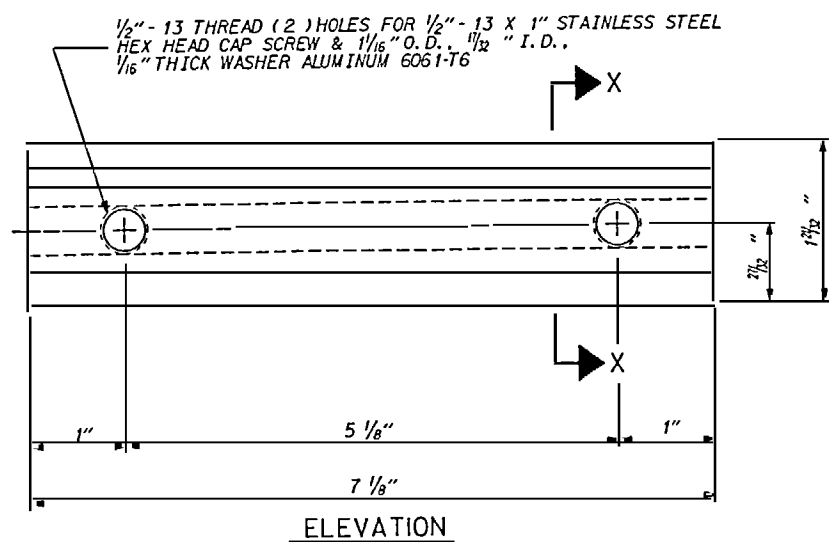


BOTTOM RAIL EXPANSION BAR

BREAK 1/16" RAD. WITH GRINDER - BOTH ENDS



TOP & MIDDLE RAIL EXPANSION BAR



CLAMP BAR DETAIL

(6 REQUIRED PER POST)

ASSEMBLED BY : <u>D. G. VESTER</u>	DATE : <u>5-17-96</u>	SPECIAL
CHECKED BY : <u>THEO BEACH</u>	DATE : <u>8-21-96</u>	
DRAWN BY : <u>MKE BRITT</u>	DATE : <u>JAN. 1988</u>	STANDARD
CHECKED BY : <u>G. G. HARPER</u>	DATE : <u>JAN. 1988</u>	

REV. 6/1/94 EEM (A) CRP

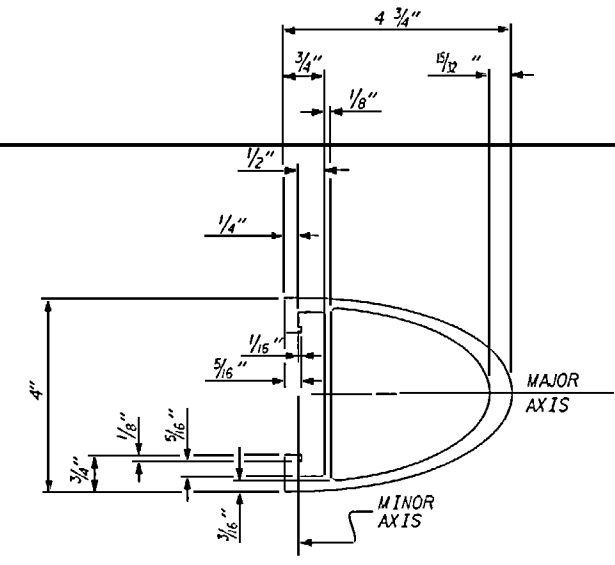
13-AUG-1996 15:04
g:\users\dot\file\roberson\2415\241501sw.dgn
dotfile

NOTES

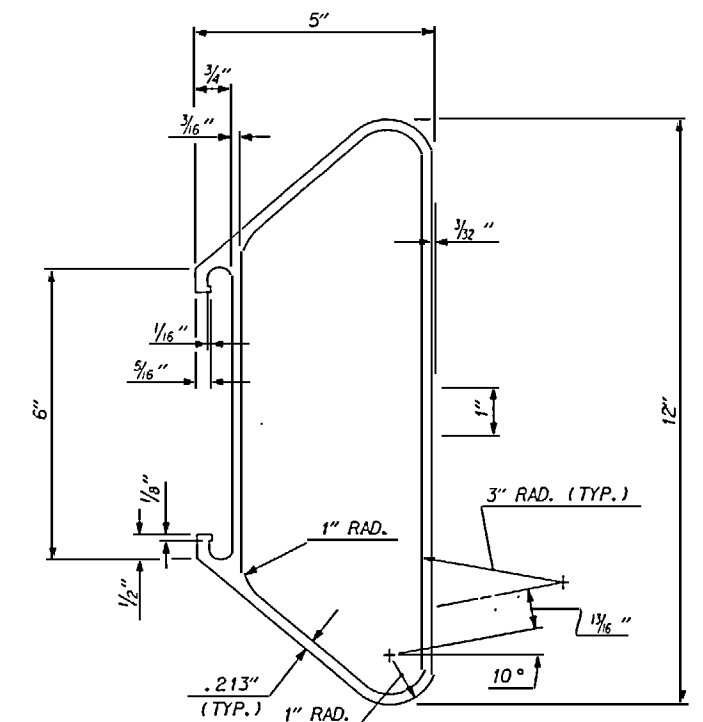
STRUCTURAL CONCRETE ANCHOR ASSEMBLY

THE STRUCTURAL CONCRETE ANCHOR ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS :

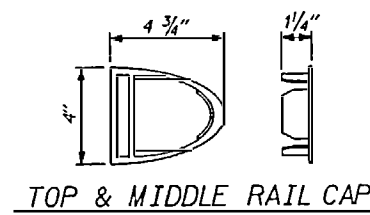
- FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF ASTM A108, GRADE 12114 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 2" FOR 3/4" FERRULES AND 1 1/4" FOR 5/8" FERRULES.
- 3 - 3/4" Ø X 2 1/2" BOLTS WITH WASHERS. BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 2 1/2" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- 2 - 5/8" Ø X 2 1/4" BOLTS WITH WASHERS. BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 5/8" Ø X 2 1/4" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- WIRE STRUT SHOWN IN THE CONCRETE ANCHOR ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI.
- THE METAL RAIL ANCHOR ASSEMBLIES TO BE HOT DIPPED GALVANIZED TO CONFORM TO REQUIREMENTS OF ASTM A-123.
- THE COST OF THE METAL RAIL ANCHOR ASSEMBLY WITH BOLTS AND WASHERS COMPLETE IN PLACE SHALL BE INCLUDED IN THE PRICE BID FOR LINEAR FEET OF METAL RAIL.
- BOLTS TO BE TIGHTENED ONE-HALF TURN WITH A WRENCH FROM A FINGER-TIGHT POSITION.



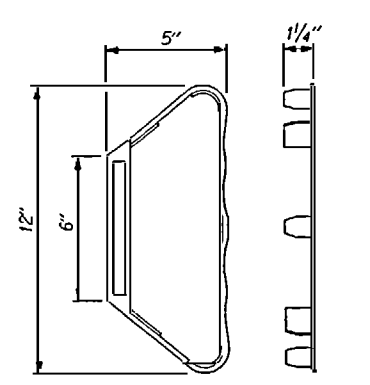
TOP & MIDDLE RAIL SECTION



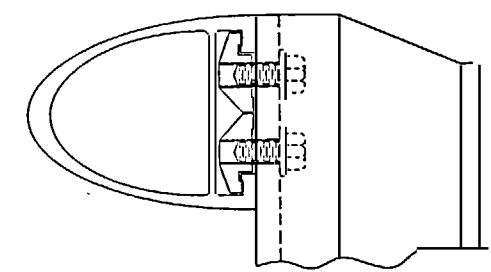
BOTTOM RAIL SECTION



TOP & MIDDLE RAIL CAP

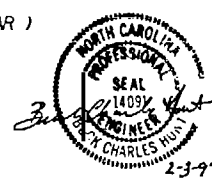


BOTTOM RAIL CAP



CLAMP ASSEMBLY

(MIDDLE & BOTTOM RAIL ARE SIMILAR)

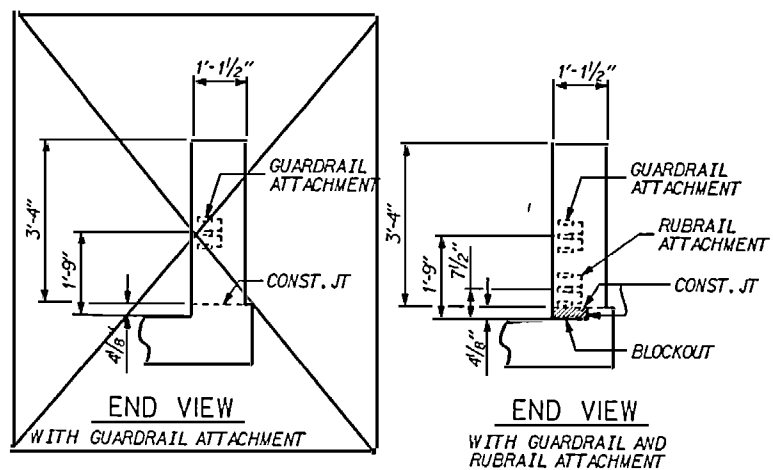


PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-

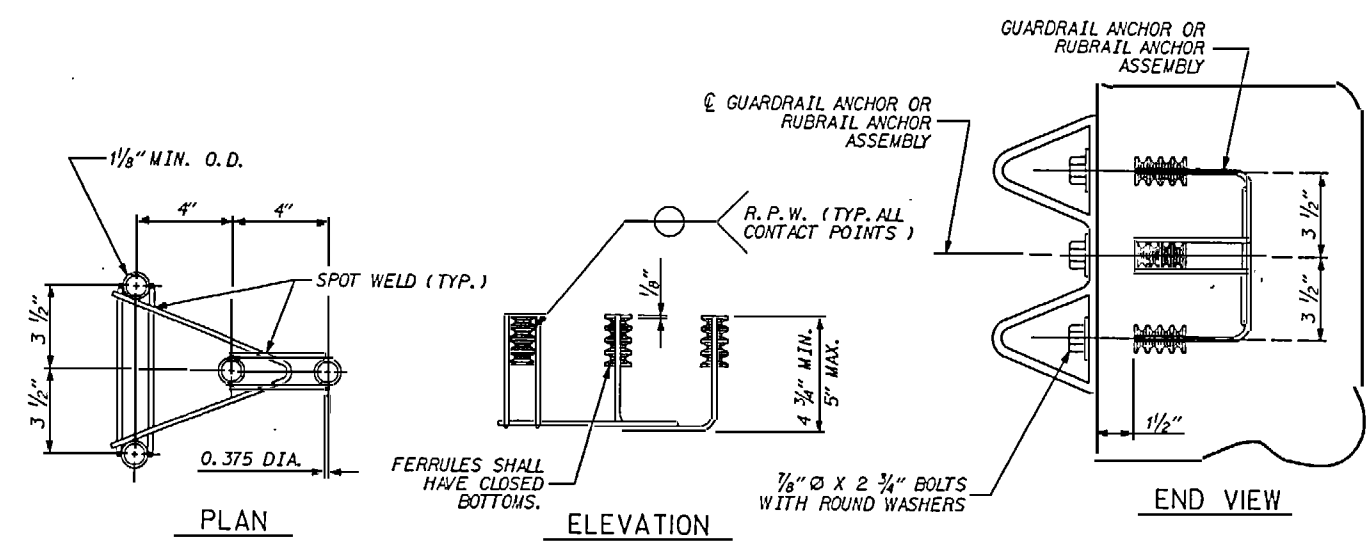
SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD					
3 BAR METAL RAIL					
FEBRUARY 1988					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		
					SHEET NO. S-231
					TOTAL SHEETS 267

STD. No. BMR7



LOCATION OF GUARDRAIL AND RUBRAIL ANCHOR AT END POST



GUARDRAIL ANCHOR ASSEMBLY DETAILS AND RUBRAIL ANCHOR ASSEMBLY DETAILS

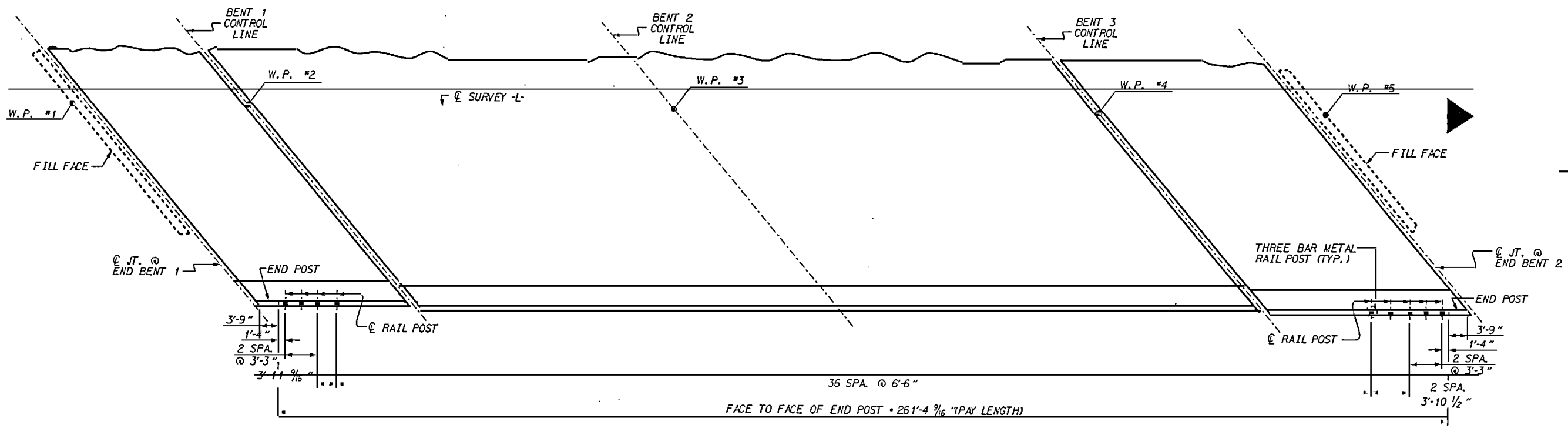
NOTES
 GUARDRAIL ANCHOR ASSEMBLY AND RUBRAIL ANCHOR ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:

- FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF ASTM A108, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 1/2".
- 4 - 7/8" Ø X 2 3/4" BOLTS WITH WASHERS. BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTORS OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 7/8" Ø X 2 3/4" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- WIRE STRUTS SHOWN IN THE ANCHOR ASSEMBLY DETAIL ARE THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI.

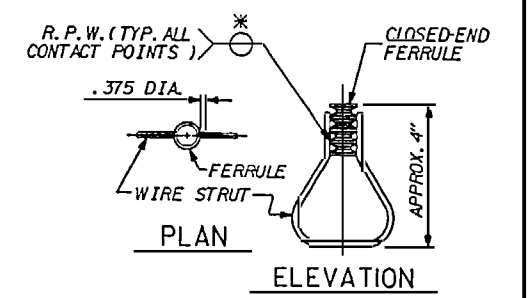
THE GUARDRAIL ANCHOR ASSEMBLY AND RUBRAIL ANCHOR ASSEMBLY WITH BOLTS SHALL BE ASSEMBLED IN THE SHOP. BOLT THREADS MAY BE RECUT AS NECESSARY TO INSURE FIT.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY AND RUBRAIL ANCHOR ASSEMBLY WITH BOLTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE GUARDRAIL IS TO BE ATTACHED TO THE END POST, AND THE RUBRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE RUBRAIL IS TO BE ATTACHED TO THE END POST. FOR POINTS OF ATTACHMENT, SEE SKETCH.



PLAN OF RAIL POST SPACING



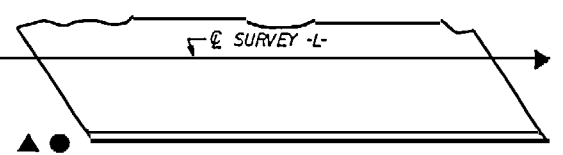
STRUCTURAL CONCRETE INSERT

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

NOTES
 STRUCTURAL CONCRETE INSERT

THE STRUCTURAL CONCRETE INSERT ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:

- FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF ASTM A108, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 1/2".
- 1 - 3/4" Ø X 1 1/2" BOLT WITH WASHER. BOLT SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLT AND WASHER SHALL BE GALVANIZED. (AT THE CONTRACTORS OPTION, STAINLESS STEEL BOLT AND WASHER MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 1 1/2" GALVANIZED BOLT AND WASHER. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- WIRE STRUT SHOWN IN THE CONCRETE INSERT ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI.



SKETCH SHOWING LOCATION OF GUARDRAIL ATTACHMENTS AND RUBRAIL ATTACHMENTS

● DENOTES GUARDRAIL ATTACHMENT
 ▲ DENOTES RUBRAIL ATTACHMENT



PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 2 OF 2

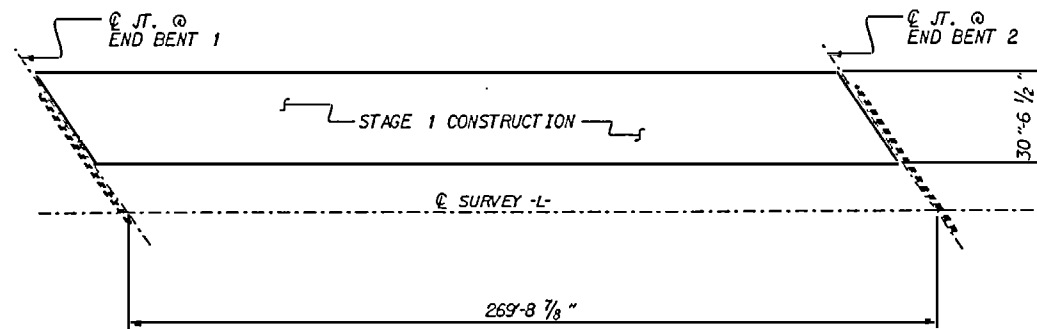
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD RAIL POST SPACINGS AND END OF RAIL DETAILS FOR THREE BAR METAL RAILS					
FEBRUARY 1988					
1988					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		
					SHEET NO. 5-23
					TOTAL SHEETS 264

ASSEMBLED BY: <u>D. G. VESTER</u>	DATE: <u>5-20-96</u>	SPECIAL
CHECKED BY: <u>THEO BEACH</u>	DATE: <u>12-2-96</u>	
DRAWN BY: <u>MKE BRITT</u>	DATE: <u>JAN. 1988</u>	STANDARD
CHECKED BY: <u>G. G. HARPER</u>	DATE: <u>JAN. 1988</u>	

REINFORCING BAR SCHEDULE

SPAN A STAGE 1					SPANS B AND C STAGE 1					SPAN D STAGE 1							
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	19	5	STR	30-2	598	*A1	303	5	STR	30-2	9534	*A1	38	5	STR	30-2	1196
A2	19	4	STR	3-8	47	A2	130	4	STR	3-8	318	A2	26	4	STR	3-8	64
*A101	4	5	STR	28-6	119	*A101	4	5	STR	28-6	119	*A101	4	5	STR	28-6	119
*A102	4	5	STR	26-9	112	*A102	4	5	STR	26-9	112	*A102	4	5	STR	26-9	112
*A103	4	5	STR	25-1	105	*A103	4	5	STR	25-1	105	*A103	4	5	STR	25-1	105
*A104	4	5	STR	23-4	97	*A104	4	5	STR	23-4	97	*A104	4	5	STR	23-4	97
*A105	4	5	STR	21-7	90	*A105	4	5	STR	21-7	90	*A105	4	5	STR	21-7	90
*A106	4	5	STR	19-10	83	*A106	4	5	STR	19-10	83	*A106	4	5	STR	19-10	83
*A107	4	5	STR	18-1	75	*A107	4	5	STR	18-1	75	*A107	4	5	STR	18-1	75
*A108	4	5	STR	16-5	68	*A108	4	5	STR	16-5	68	*A108	4	5	STR	16-5	68
*A109	4	5	STR	14-8	61	*A109	4	5	STR	14-8	61	*A109	4	5	STR	14-8	61
*A110	4	5	STR	12-11	54	*A110	4	5	STR	12-11	54	*A110	4	5	STR	12-11	54
*A111	4	5	STR	11-2	47	*A111	4	5	STR	11-2	47	*A111	4	5	STR	11-2	47
*A112	4	5	STR	9-6	40	*A112	4	5	STR	9-6	40	*A112	4	5	STR	9-6	40
*A113	4	5	STR	7-9	32	*A113	4	5	STR	7-9	32	*A113	4	5	STR	7-9	32
*A114	4	5	STR	6-0	25	*A114	4	5	STR	6-0	25	*A114	4	5	STR	6-0	25
*A115	4	5	STR	4-3	18	*A115	4	5	STR	4-3	18	*A115	4	5	STR	4-3	18
*A116	4	5	STR	2-6	10	*A116	4	5	STR	2-6	10	*A116	4	5	STR	2-6	10
*B1	82	4	STR	16-4	895	*B3	7	4	STR	29-10	140	*B8	82	4	STR	21-6	1178
B2	5	5	STR	30-7	159	*B4	240	4	STR	26-7	4252	B9	5	5	STR	40-10	213
*D1	51	5	STR	2-4	124	*B5	40	7	STR	49-0	4006	*D1	68	5	STR	2-4	165
*G1	2	5	STR	36-3	76	*B6	39	7	STR	24-6	1953	*G1	2	5	STR	36-3	76
*K1	4	8	1	14-4	153	*B7	20	5	STR	50-7	1055	*K1	4	8	1	14-4	153
*K2	8	8	2	19-7	418	*G1	2	5	STR	36-3	76	*K2	8	8	2	19-7	418
*K3	4	8	1	10-8	114	*K5	4	8	1	11-3	120	*K3	4	8	1	10-8	114
*K4	15	6	STR	8-7	193	*K6	8	8	2	20-7	440	*K4	15	6	STR	8-7	193
*S1	54	5	3	5-1	286	*K7	4	8	1	11-3	120	*S1	54	5	3	5-1	286
*S2	27	4	4	3-6	63	*K8	12	6	STR	7-10	141	*S2	27	4	4	3-6	63
*S3	27	4	4	2-10	51	*K9	6	4	STR	5-11	24	*S3	27	4	4	2-10	51
REINFORCING STEEL				LBS.	206	K10	12	4	STR	7-10	63	REINFORCING STEEL				LBS.	277
EPOXY COATED REINFORCING STEEL				LBS.	4,007	K11	12	4	STR	9-0	72	EPOXY COATED REINFORCING STEEL				LBS.	4,929
						K12	5	4	5	4-6	15						
						K13	15	4	6	6-6	65						
						K14	15	4	STR	7-3	73						
						K15	4	6	STR	36-3	218						
						*K16	27	4	2	7-2	129						
						K17	12	5	STR	6-6	81						
						K18	12	5	7	7-2	90						
						*S3	48	4	4	2-10	91						
						*S4	48	5	3	6-1	305						
						S5	102	4	8	3-2	216						
						S6	42	4	9	7-3	203						
						U1	21	4	10	12-4	173						
						U2	6	4	10	10-6	42						
						REINFORCING STEEL				LBS.	2,708						
						EPOXY COATED REINFORCING STEEL				LBS.	23,206						

* THESE BARS ARE EPOXY COATED.



LAYOUT FOR COMPUTING AREA OF REINFORCED CONCRETE DECK SLAB (SQ. FT. = 8,238)

ASSEMBLED BY: D. G. VESTER DATE: 4-29-86
 CHECKED BY: V. X. Nguyen DATE: 12-2-96
 DRAWN BY: M. BRITT DATE: 5/28/87
 CHECKED BY: S. J. DAVIS DATE: 9/3/87

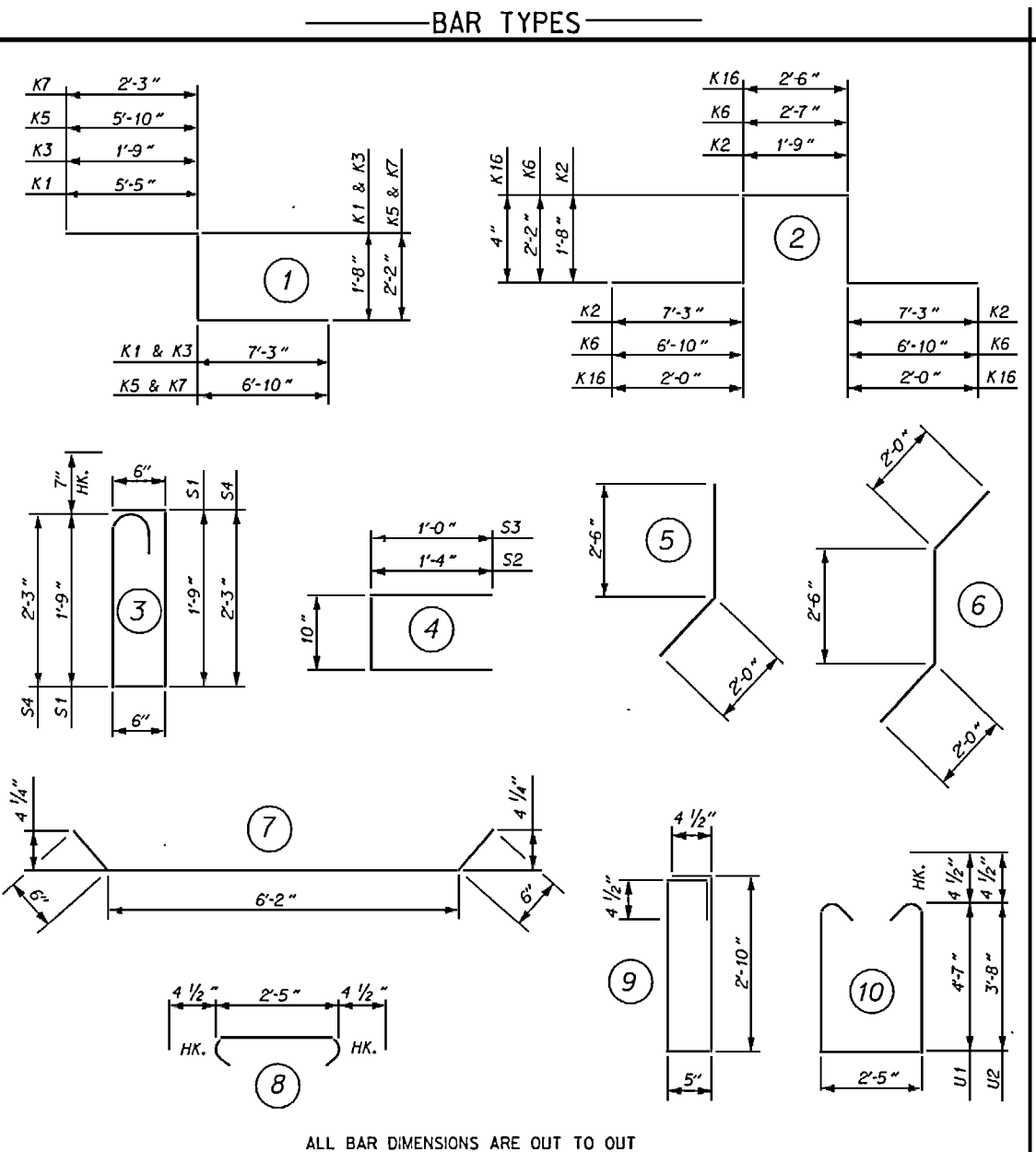
REV. 6/2/94 EEM GCP
 27-NOV-1995 12:59
 G:\users\vdottle\robson\2415\241501bm.dgn
 dottle

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#8	6'-0"	4'-0"	6'-0"	4'-0"	6'-10"

GROOVING BRIDGE FLOORS

BRIDGE DECK 7,368 SQ.FT.



ALL BAR DIMENSIONS ARE OUT TO OUT

	CLASS A-A CONCRETE	REINFORCING STEEL	EPOXY COATED REINFORCING STEEL
	(CU. YDS.)	(LBS.)	(LBS.)
SPAN 'A'	23.7	206	4,007
SPAN 'B' & 'C'	170.0	2,708	23,206
SPAN 'D'	29.9	277	4,929
TOTALS **	223.6	3,191	32,142

** QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED

PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 1 OF 2

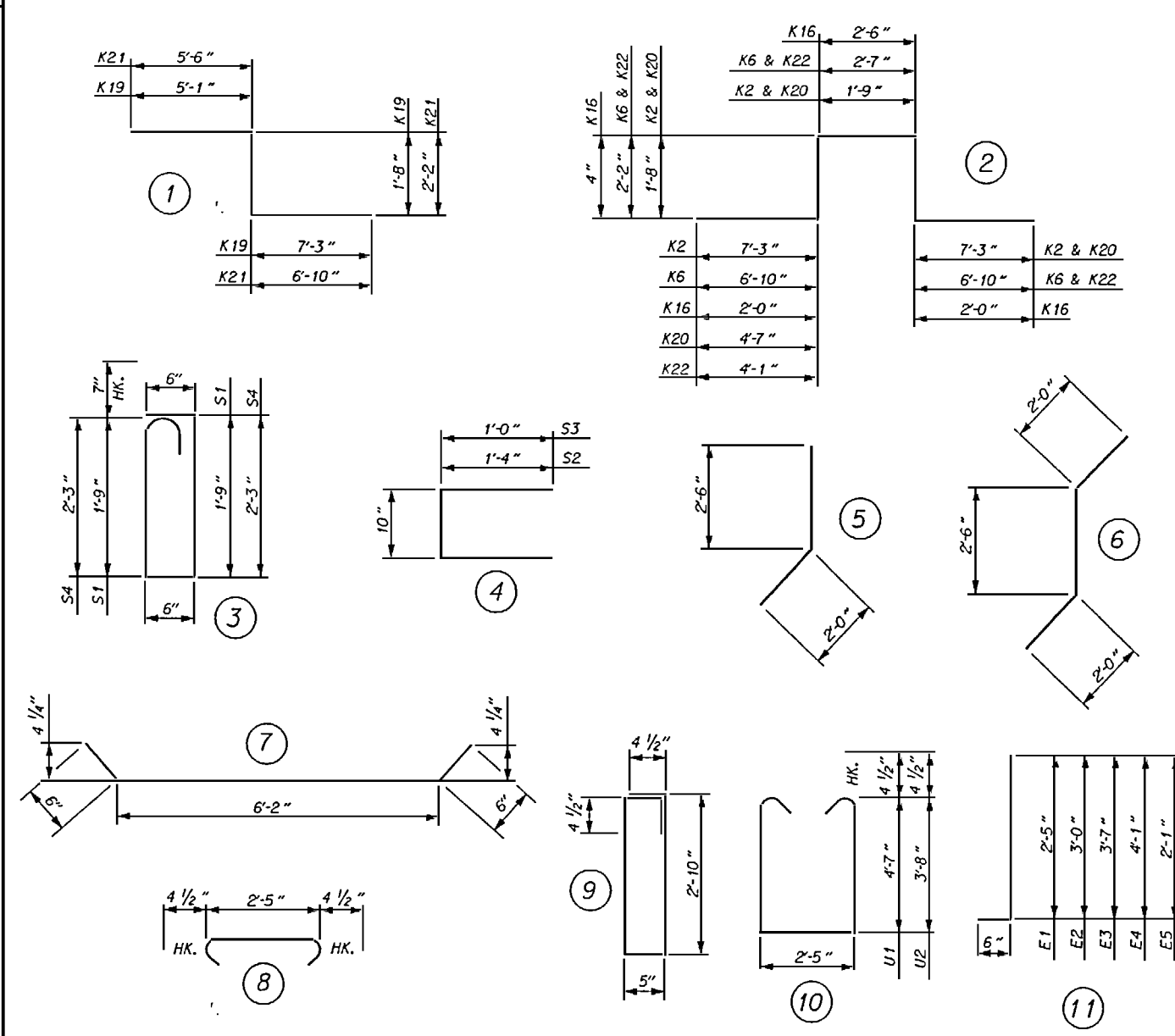
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD SUPERSTRUCTURE BILL OF MATERIAL STAGE 1					
OCTOBER 1987					
REVISIONS					SHEET NO.
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		
					TOTAL SHEETS
					204

STD. NO. BOM2

REINFORCING BAR SCHEDULE

BAR TYPES

SPAN A STAGE 2					SPANS B AND C STAGE 2					SPANS B AND C STAGE 2					SPAN D STAGE 2								
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT				
A3	19	4	STR	3-5	43	A3	130	4	STR	3-5	297	*B3	49	4	STR	29-10	977	A3	26	4	STR	3-5	59
A4	19	4	STR	4-0	51	A4	129	4	STR	4-0	345	*B4	534	4	STR	26-7	9483	A4	26	4	STR	4-0	69
*A901	24	5	STR	45-5	1137	*A5	596	5	STR	34-7	21498	*B5	89	7	STR	49-0	8914	*A5	68	5	STR	34-7	2453
*A117	4	5	STR	44-6	186	*A142	4	5	STR	32-9	137	*B6	88	7	STR	24-6	4407	*A142	4	5	STR	32-9	137
*A118	4	5	STR	42-9	178	*A143	4	5	STR	31-0	129	B7	32	5	STR	51-0	1702	*A143	4	5	STR	31-0	129
*A119	4	5	STR	41-0	171	*A144	4	5	STR	29-3	122	*D2	1158	4	STR	0-8	516	*A144	4	5	STR	29-3	122
*A120	4	5	STR	39-4	164	*A145	4	5	STR	27-6	115	*G2	4	5	STR	41-7	173	*A145	4	5	STR	27-6	115
*A121	4	5	STR	37-7	157	*A146	4	5	STR	25-10	108	*G3	330	4	STR	5-9	1268	*A146	4	5	STR	25-10	108
*A122	4	5	STR	35-10	149	*A147	4	5	STR	24-1	100	*K6	24	8	2	20-7	1319	*A147	4	5	STR	24-1	100
*A123	4	5	STR	34-1	142	*A148	4	5	STR	22-4	93	*K8	28	6	STR	7-10	329	*A148	4	5	STR	22-4	93
*A124	4	5	STR	32-4	135	*A149	4	5	STR	20-7	86	K9	14	4	STR	5-11	55	*A149	4	5	STR	20-7	86
*A125	4	5	STR	30-8	128	*A150	4	5	STR	18-10	79	K10	28	4	STR	7-10	147	*A150	4	5	STR	18-10	79
*A126	4	5	STR	28-11	121	*A151	4	5	STR	17-2	72	K11	28	4	STR	9-8	168	*A151	4	5	STR	17-2	72
*A127	4	5	STR	27-2	113	*A152	4	5	STR	15-5	64	K12	28	4	STR	4-6	15	*A152	4	5	STR	15-5	64
*A128	4	5	STR	25-5	106	*A153	4	5	STR	13-8	57	K13	40	4	5	6-6	174	*A153	4	5	STR	13-8	57
*A129	4	5	STR	23-8	99	*A154	4	5	STR	11-11	50	*K14	35	4	STR	7-3	170	*A154	4	5	STR	11-11	50
*A130	4	5	STR	22-0	92	*A155	4	5	STR	10-2	42	*K16	67	4	2	7-2	321	*A155	4	5	STR	10-2	42
*A131	4	5	STR	20-3	84	*A156	4	5	STR	9-0	35	K17	28	5	STR	6-6	190	*A156	4	5	STR	9-0	35
*A132	4	5	STR	18-6	77	*A157	4	5	STR	8-0	28	K18	28	5	7	7-2	209	*A157	4	5	STR	8-0	28
*A133	4	5	STR	16-9	70	*A158	4	5	STR	7-0	21	*K21	4	8	1	14-6	155	*A158	4	5	STR	7-0	21
*A134	4	5	STR	15-1	63	*A159	4	5	STR	3-3	14	*K22	4	8	2	17-10	190	*A159	4	5	STR	3-3	14
*A135	4	5	STR	13-4	56	*A160	4	5	STR	32-11	137	*K23	4	6	STR	3-8	22	*A160	4	5	STR	32-11	137
*A136	4	5	STR	11-7	48	*A161	4	5	STR	29-5	123	*K24	8	6	STR	41-10	503	*A161	4	5	STR	29-5	123
*A137	4	5	STR	9-10	41	*A162	4	5	STR	27-8	115	K25	8	4	STR	3-8	20	*A162	4	5	STR	27-8	115
*A138	4	5	STR	8-1	34	*A163	4	5	STR	26-0	108	K26	4	4	STR	4-10	13	*A163	4	5	STR	26-0	108
*A139	4	5	STR	6-5	27	*A164	4	5	STR	24-3	101	*S3	120	4	4	2-10	227	*A164	4	5	STR	24-3	101
*A140	4	5	STR	4-8	19	*A165	4	5	STR	22-6	94	*S4	120	5	3	6-1	761	*A165	4	5	STR	22-6	94
*A141	4	5	STR	2-11	12	*A166	4	5	STR	20-9	87	S5	252	4	8	9-2	533	*A166	4	5	STR	20-9	87
B1	192	4	STR	16-4	2095	*A167	4	5	STR	19-0	79	S6	98	4	9	7-3	475	*A167	4	5	STR	19-0	79
B2	8	5	STR	30-7	255	*A168	4	5	STR	17-4	72	U1	51	4	10	12-4	420	*A168	4	5	STR	17-4	72
D2	162	4	STR	0-8	72	*A169	4	5	STR	15-7	65	U2	16	4	10	10-6	112	*A169	4	5	STR	15-7	65
E1	2	7	11	2-11	12	*A170	4	5	STR	13-10	58	REINFORCING STEEL LBS. 5,045					*A170	4	5	STR	13-10	58	
E2	2	7	11	3-6	14	*A171	4	5	STR	12-1	50	EPOXY COATED REINFORCING STEEL LBS. 53,778					*A171	4	5	STR	12-1	50	
E3	2	7	11	4-1	17	*A172	4	5	STR	10-4	43						*A172	4	5	STR	10-4	43	
E4	2	7	11	4-7	19	*A173	4	5	STR	8-8	36						*A173	4	5	STR	8-8	36	
E5	1	7	11	2-7	5	*A174	4	5	STR	6-11	29						*A174	4	5	STR	6-11	29	
F1	2	6	STR	3-7	11	*A175	4	5	STR	5-2	22						*A175	4	5	STR	5-2	22	
F2	1	6	STR	4-2	13	*A176	4	5	STR	3-5	14						*A176	4	5	STR	3-5	14	
F3	1	6	STR	2-11	5											*A177	4	5	STR	3-5	14		
F4	1	6	STR	3-4	4											B8	192	4	STR	21-6	2758		
F5	1	6	STR	3-9	6											B9	8	5	STR	40-10	341		
F6	1	6	STR	4-5	7											D2	222	4	STR	0-8	99		
G2	4	5	STR	41-7	173											E1	2	7	11	2-11	12		
G3	46	4	STR	5-9	177											E2	2	7	11	3-6	14		
K2	24	8	2	19-7	1255											E3	1	7	11	4-1	17		
K4	35	6	STR	8-7	451											E4	1	7	11	4-7	19		
K19	4	8	1	14-0	150											E5	1	7	11	2-7	5		
K20	4	8	2	16-11	181											*2	2	6	STR	3-7	11		
K27	4	6	STR	4-5	27											*3	1	6	STR	2-11	4		
S1	134	5	3	5-1	710											*4	1	6	STR	3-4	5		
S2	67	4	4	3-6	157											*5	1	6	STR	3-9	6		
S3	67	4	4	2-10	127											*6	1	6	STR	4-5	7		
REINFORCING STEEL LBS. 349															G2	4	5	STR	41-7	173			
EPOXY COATED REINFORCING STEEL LBS. 9,297															G3	64	4	STR	5-9	246			
															K2	24	8	2	19-7	1255			
															K4	35	6	STR	8-7	451			
															K19	4	8	1	14-0	150			
															K20	4	8	2	16-11	181			
															K27	4	6	STR	4-5	27			
															S1	134	5	3	5-1	710			
															S2	67	4	4	3-6	157			
															S3	67	4	4	2-10	127			
															REINFORCING STEEL LBS. 469								
															EPOXY COATED REINFORCING STEEL LBS. 11,615								

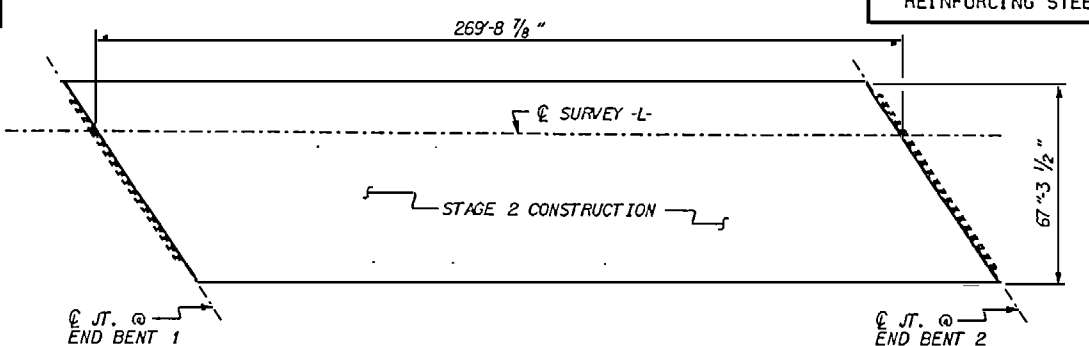


ALL BAR DIMENSIONS ARE OUT TO OUT

* THESE BARS ARE EPOXY COATED.

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS					
BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#8	6'-0"	4'-0"	6'-0"	4'-0"	6'-10"

GROOVING BRIDGE FLOORS	
BRIDGE DECK	15,942 SQ.FT.



LAYOUT FOR COMPUTING AREA OF REINFORCED CONCRETE DECK SLAB (SQ. FT. = 18,151)

	CLASS A-A CONCRETE					REINFORCING STEEL (LBS.)	EPOXY COATED REINFORCING STEEL (LBS.)
	DECK SLAB		CLOSURE POUR	SIDEWALK	END POST		
	POUR 1 (CU. YDS.)	POUR 2 (CU. YDS.)					
SPAN 'A'	48.3	109.2	25.4	5.0	0.5	349	9,297
SPAN 'B' & 'C'	194.1	109.2	25.4	31.8		5,045	53,778
SPAN 'D'	60.4		5.1	6.7	0.5	469	11,615
TOTALS **	302.8	109.2	34.5	43.5	1.0	5,863	74,690

** QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED



PROJECT NO. U - 2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

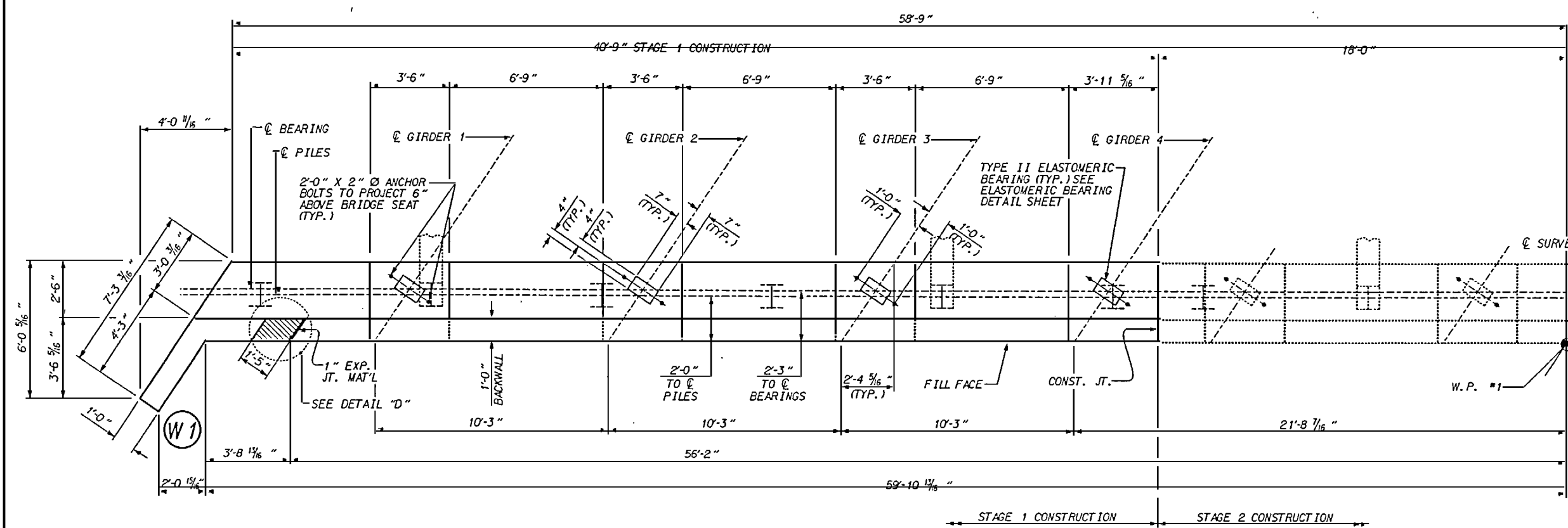
SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
STANDARD SUPERSTRUCTURE BILL OF MATERIAL
 STAGE 2

REVISIONS				SHEET NO.
NO.	BY	DATE	NO.	
1			3	S-235 TOTAL SHEETS 264
2			4	

STD. NO. BOM2

ASSEMBLED BY: D. G. VESTER DATE: 5-2-96
 CHECKED BY: V. X. Nguyen DATE: 1-2-97
 DRAWN BY: M. BRITT DATE: 5/28/87
 CHECKED BY: S.J. DAVIS DATE: 9/3/87

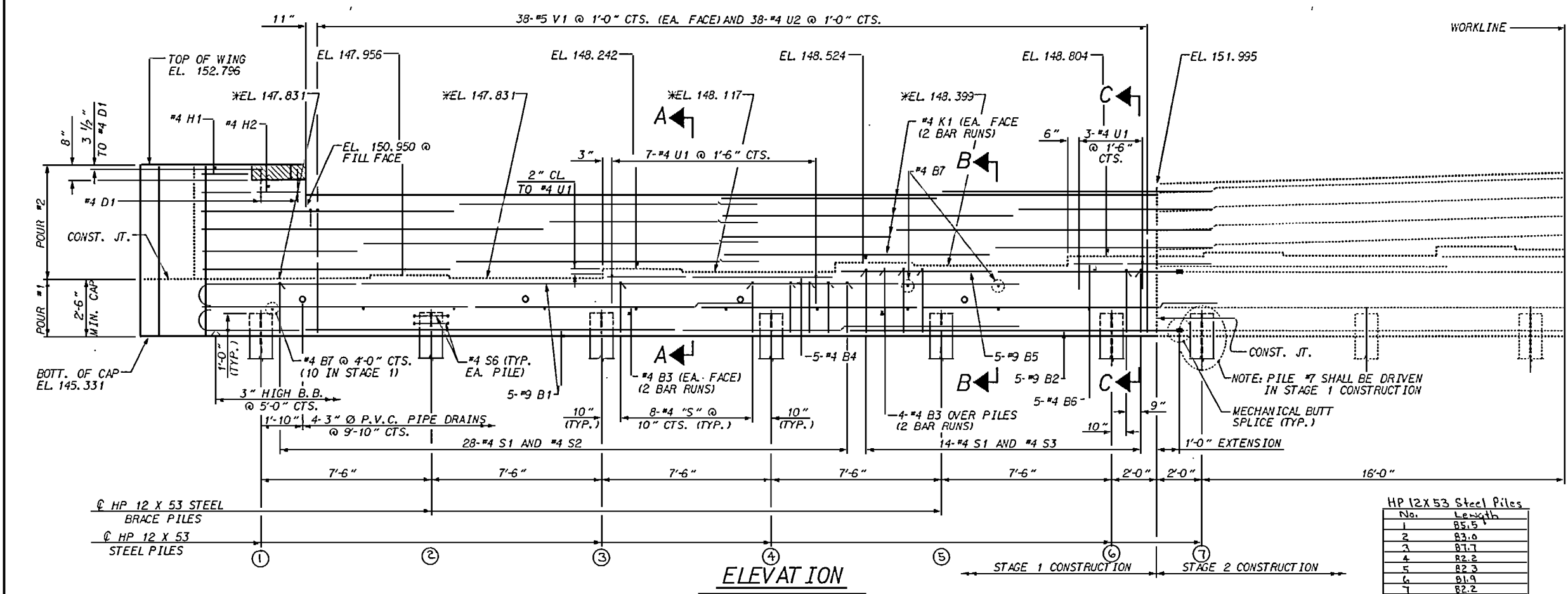


PLAN

#4 B3 SPLICE - 2'-5"
 #4 K1 SPLICE - 2'-5"

NOTES

- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
- FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.
- PIPE DRAINS MAY BE SHIFTED SLIGHTLY AS NECESSARY TO CLEAR REINFORCING STEEL AND ANCHOR BOLTS.
- BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.
- THE TOP SURFACE OF THE END BENT CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 1/4" PER FOOT.
- THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE JOINT IN THE DECK AND THE APPROACH SLAB HAS BEEN SAWS AND THE BARRIER RAIL IS CAST IF SLIP FORMING IS USED.
- #4 D1 BARS SHALL BE GROUTED INTO WING PRIOR TO POURING THE BLOCKOUT.
- * FOR LOCATION OF ELEVATIONS BETWEEN BRIDGE SEAT BUILDUPS, SEE SECTIONS THRU CAP SHEETS 3 OF 5 AND 4 OF 5.
- FOR TEMPORARY DRAINAGE @ END BENT, SEE END BENT 1, SHEET 5 OF 5.
- FOR MECHANICAL BUTT SPLICES, SEE SPECIAL PROVISIONS.



ELEVATION

HP 12x53 Steel Piles	
No.	Length
1	85.5
2	83.0
3	81.7
4	82.3
5	82.3
6	81.9
7	82.2
Total	564.8 L.F.

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 1 OF 5

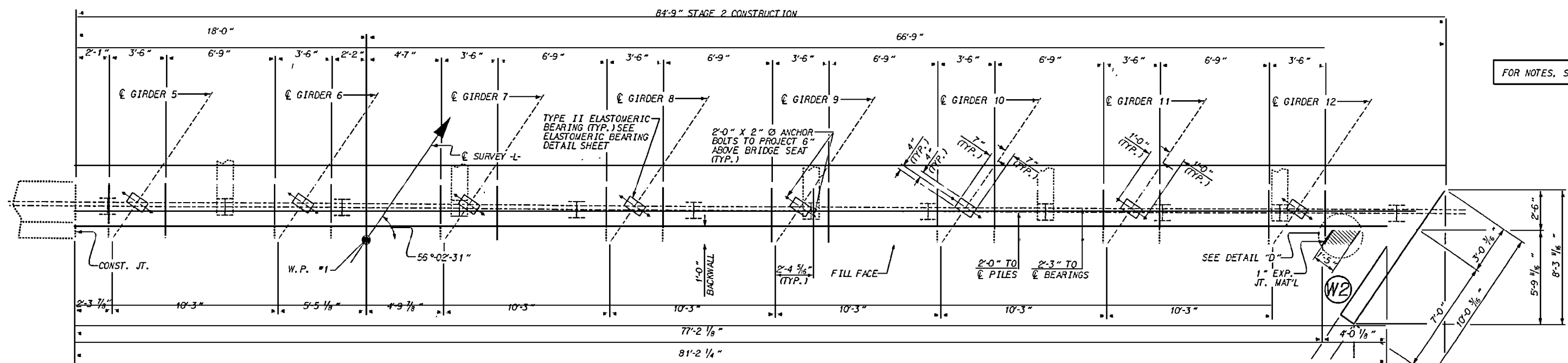
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEGH

**SUBSTRUCTURE
 END BENT 1
 STAGE 1**

REVISIONS					SHEET NO. S-236p
NO.	BY	DATE	NO.	DATE	
1			3		TOTAL SHEETS 264
2			4		



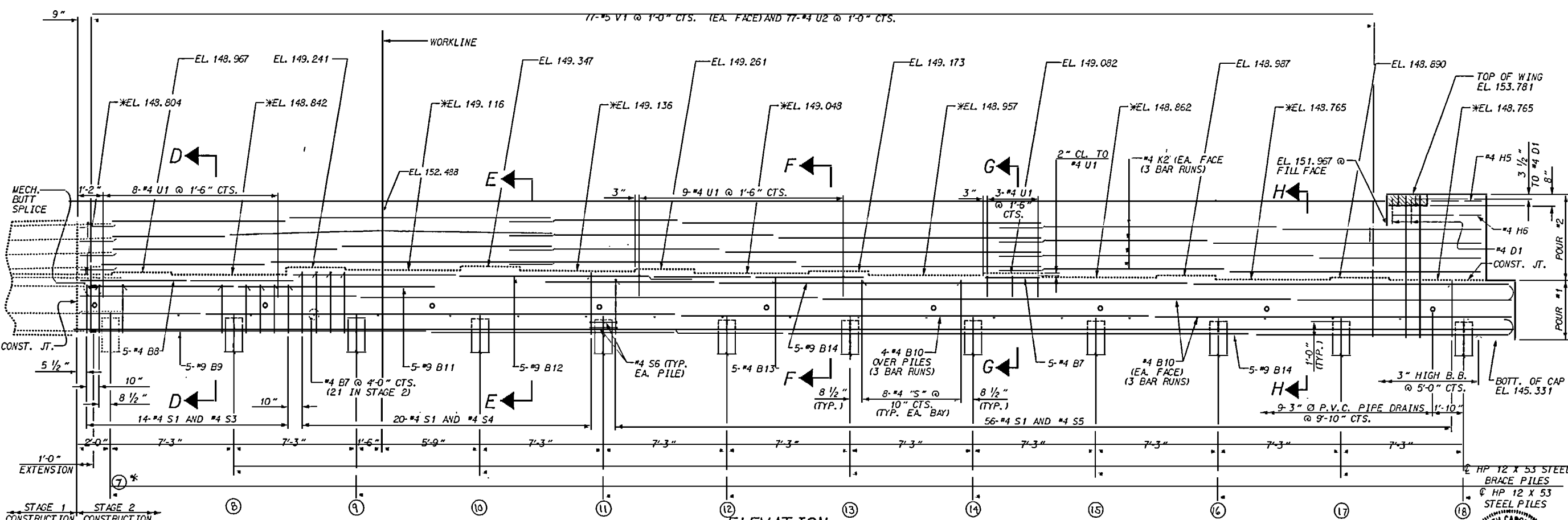
DRAWN BY: M. GOINS DATE: 8/30/96
 CHECKED BY: V.X. Newcomer DATE: 11/30/97



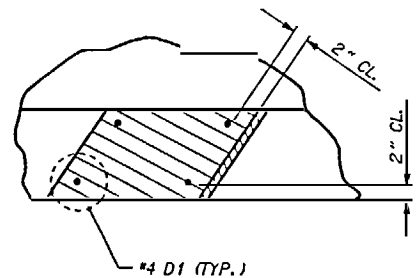
FOR NOTES, SEE END BENT 1 SHEET 1 OF 5

PLAN

#4 B10 SPLICE - 2'-5"
 #4 K2 SPLICE - 2'-5"



ELEVATION



DETAIL "D"

NO.	Length
8	83.5
9	82.9
10	79.4
11	78.5
12	78.4
13	78.4
14	78.7
15	78.2
16	77.5
17	77.4
18	77.2
Total	812.5 L.F.

PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 2 OF 5

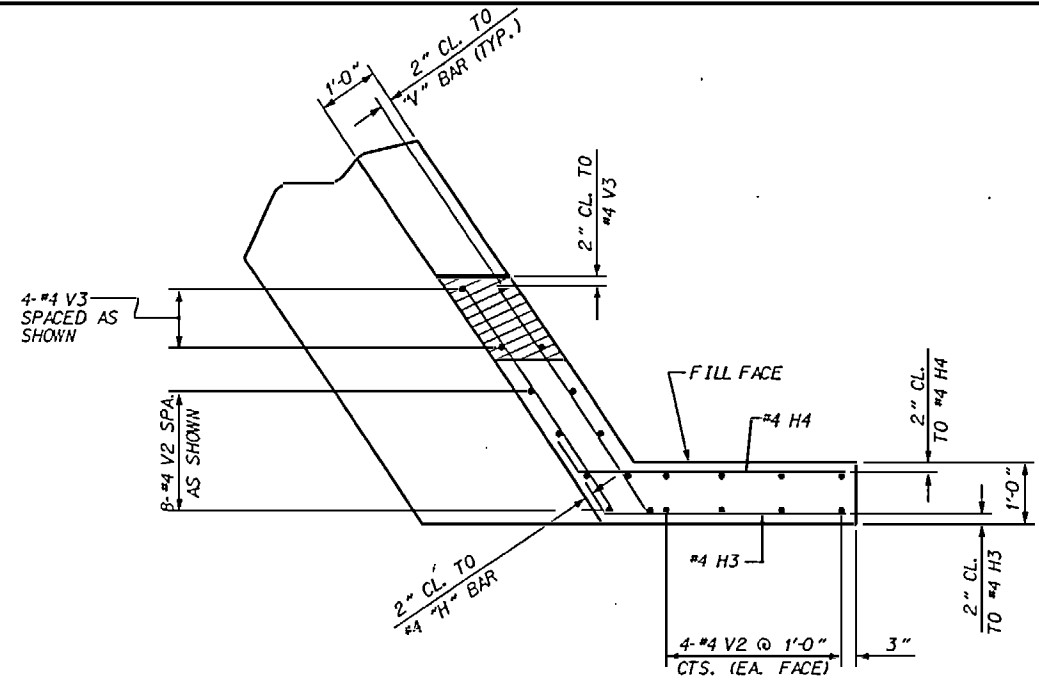
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUBSTRUCTURE
 END BENT 1
 STAGE 2

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	5-237
1			3			TOTAL SHEETS 264
2			4			

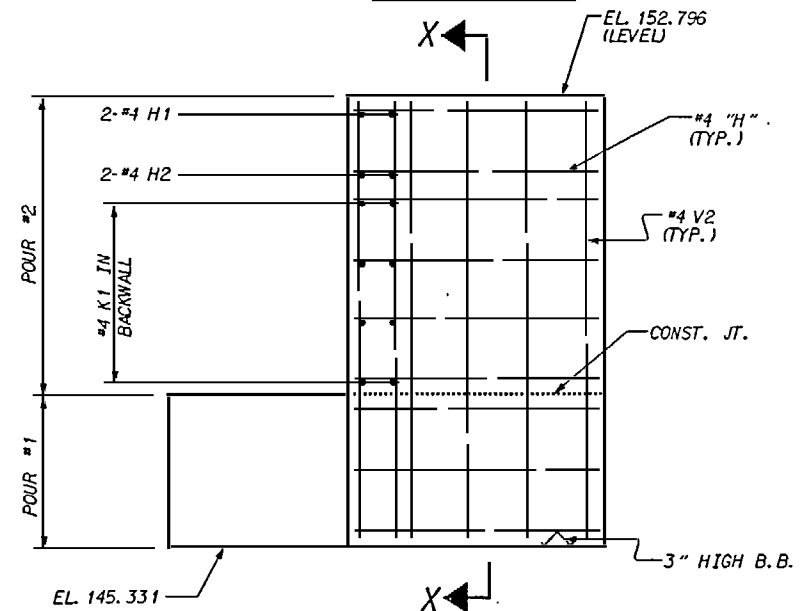
DRAWN BY: M. GOINS DATE: 9/12/96
 CHECKED BY: V. X. Newton DATE: 12/12/96



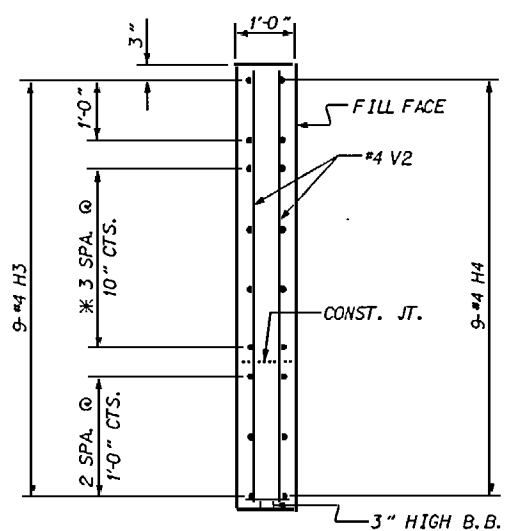
* Pile #7 driven in Stage I Construction



PLAN W1

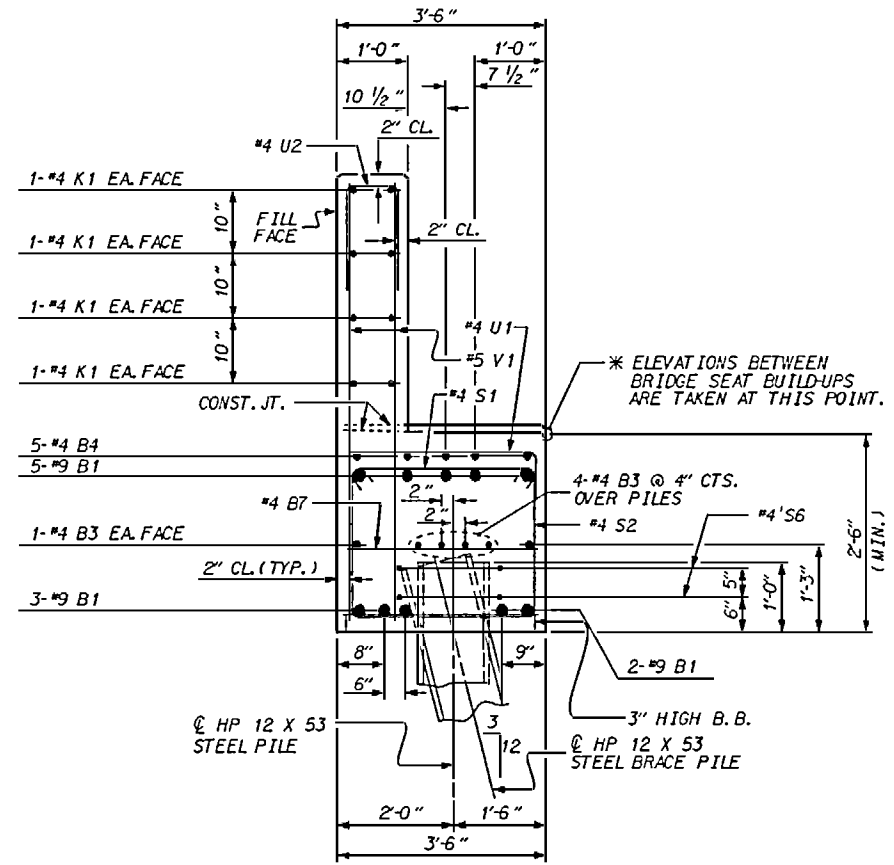


ELEVATION W1

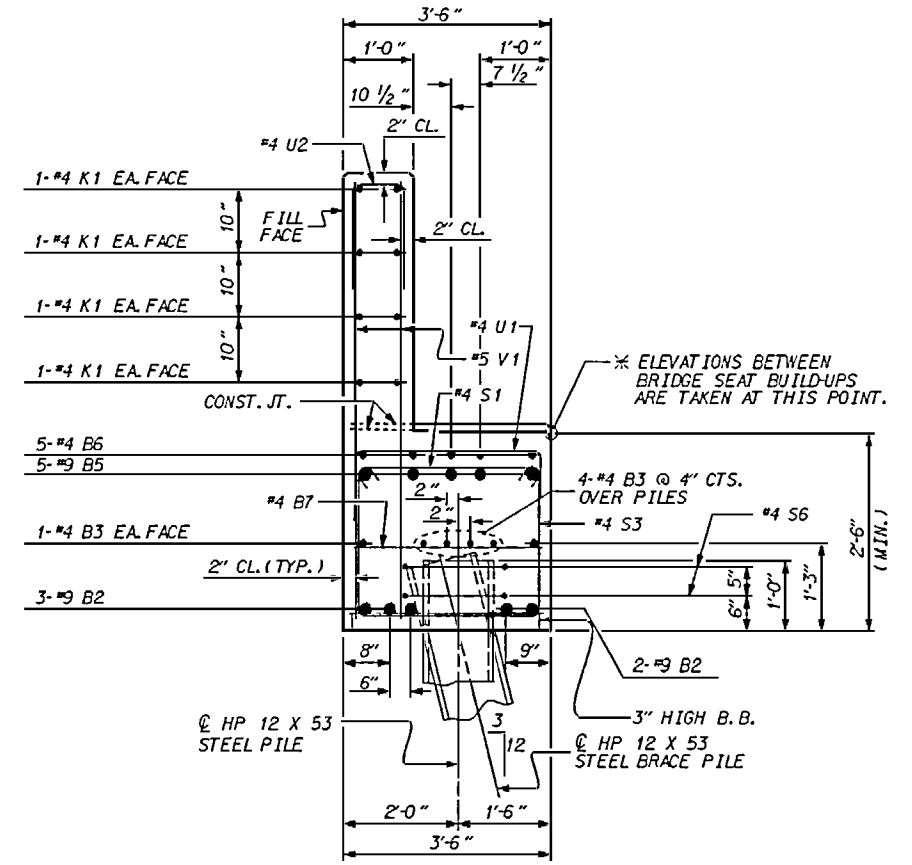


SECTION X-X

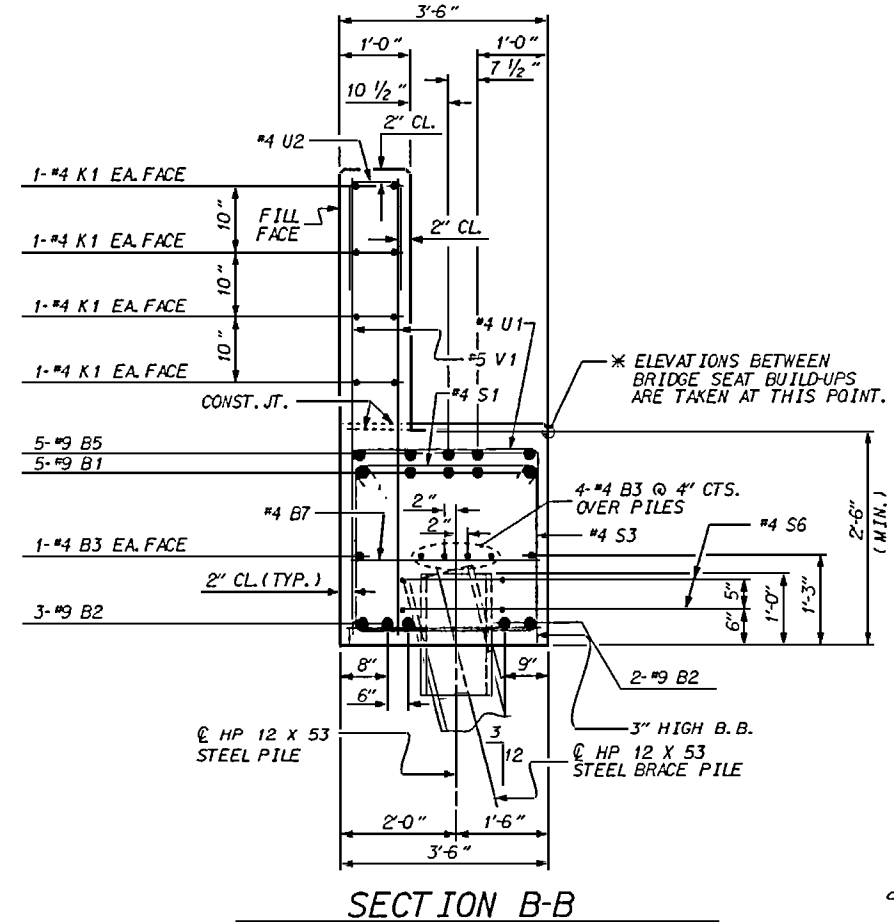
* MATCH THESE BARS TO THE K1 BARS IN THE BACKWALL



SECTION A-A



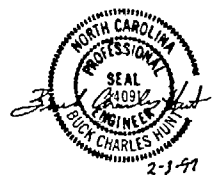
SECTION C-C



SECTION B-B

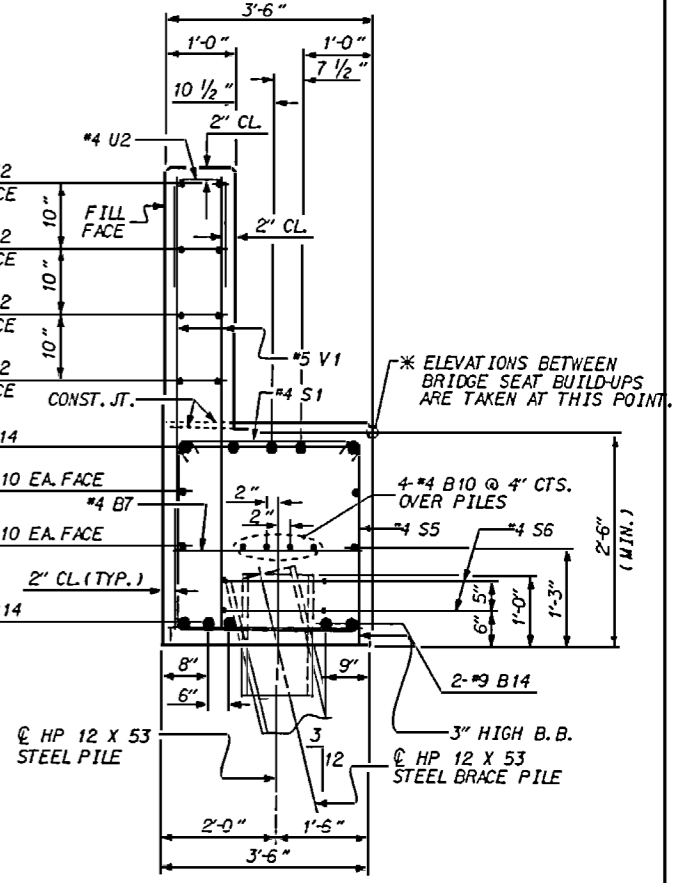
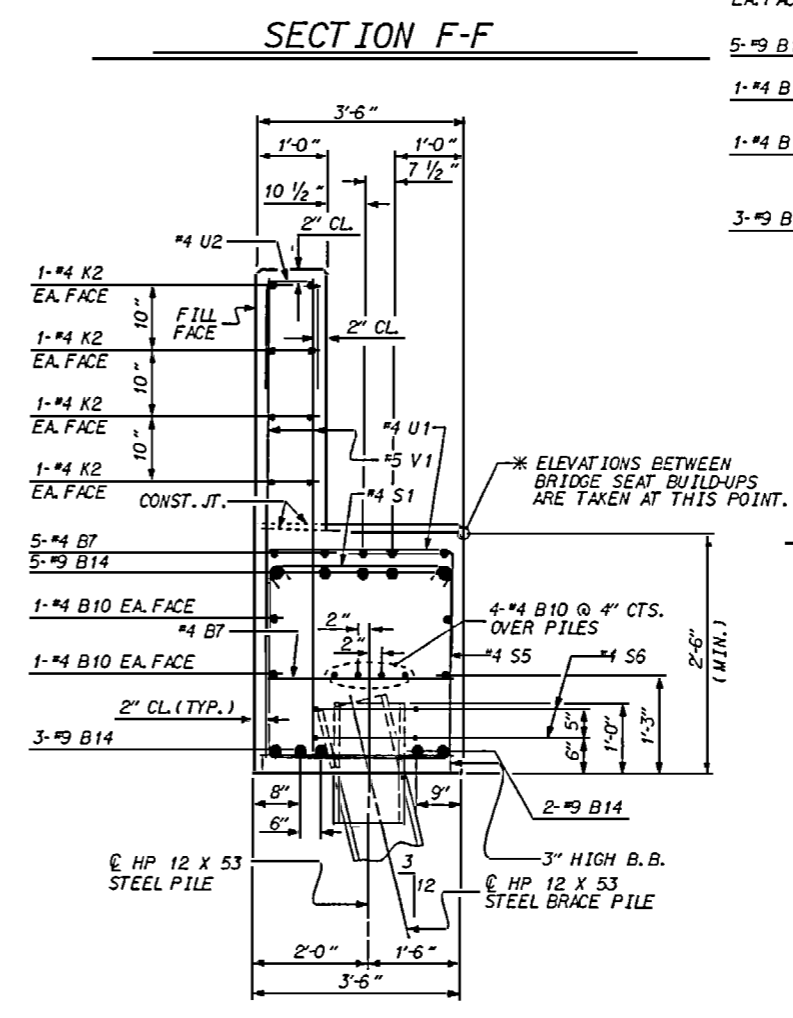
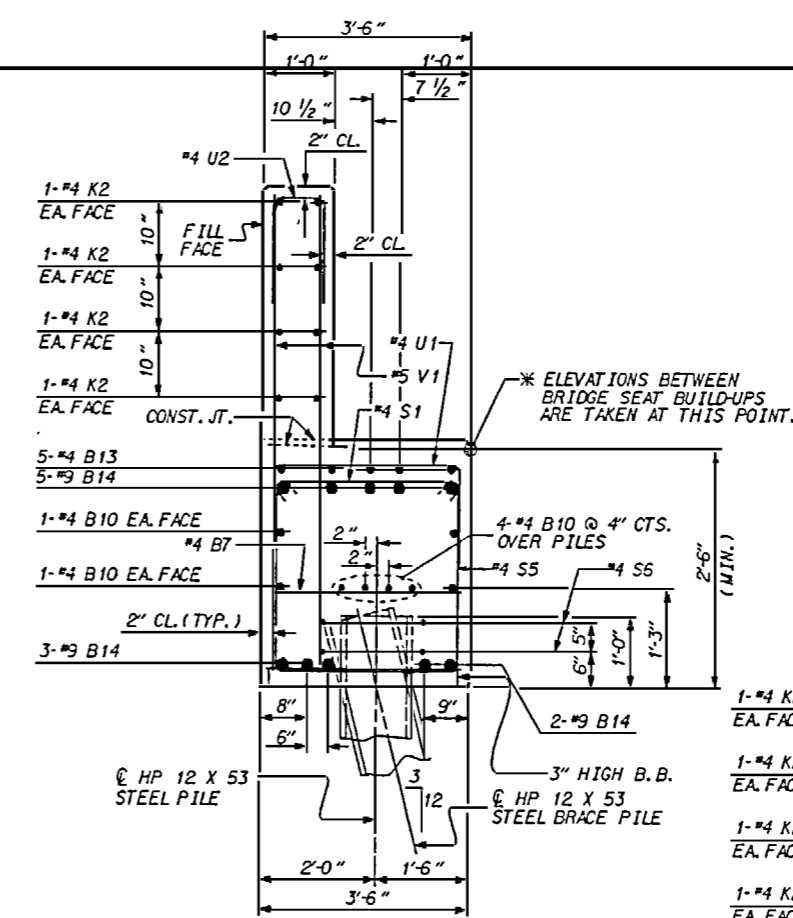
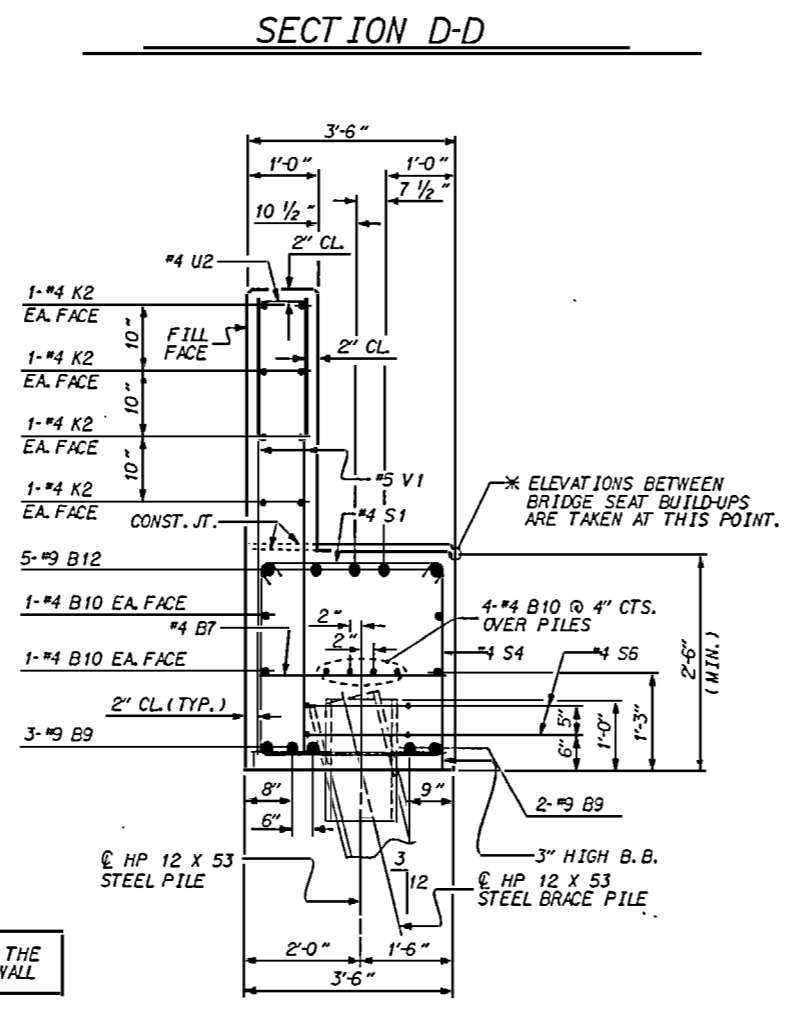
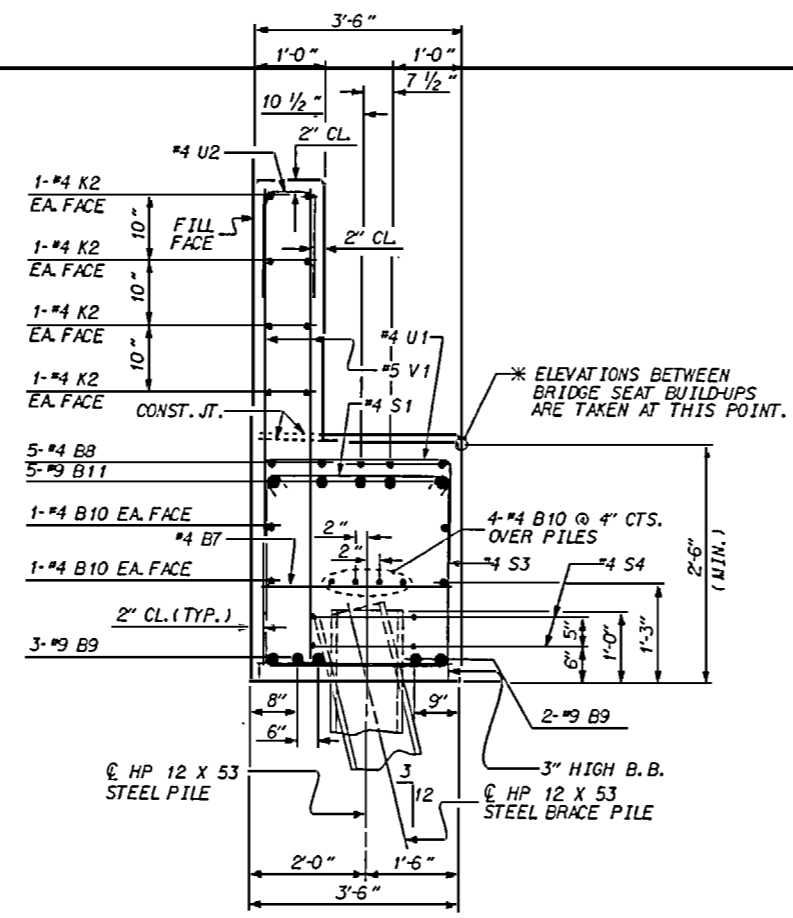
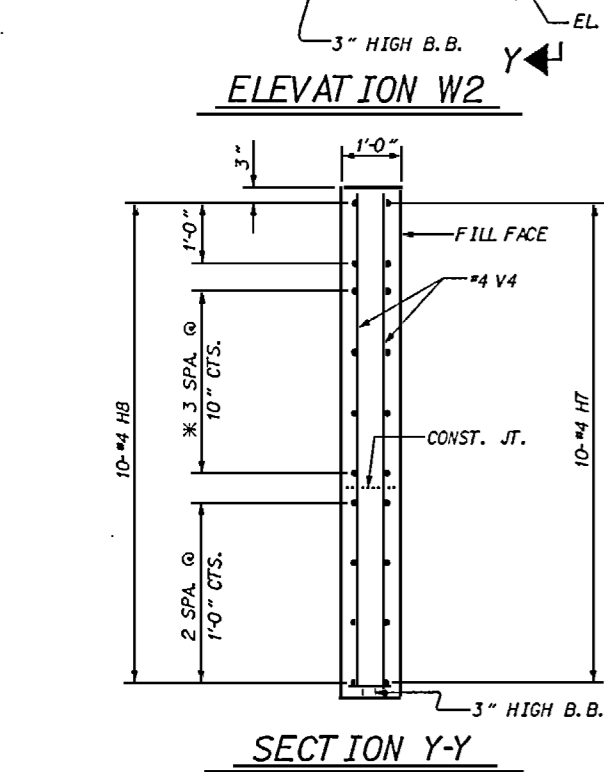
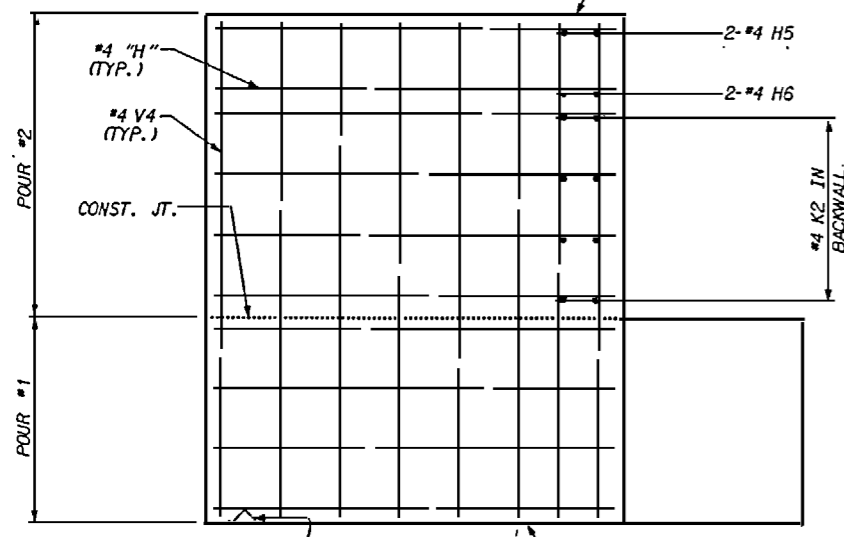
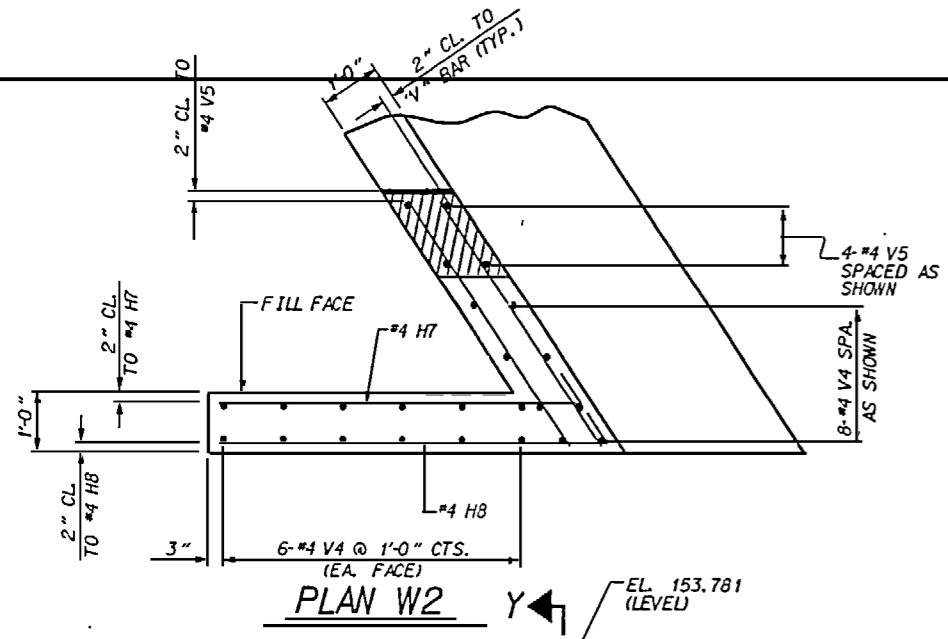
PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 3 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
END BENT 1
STAGE 1



DRAWN BY: M. GOINS DATE: 9/5/96
 CHECKED BY: V. X. Newton DATE: 12/6/96

REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	5-238	
1			3			TOTAL SHEETS	
2			4			264	



* MATCH THESE BARS TO THE K1 BARS IN THE BACKWALL

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

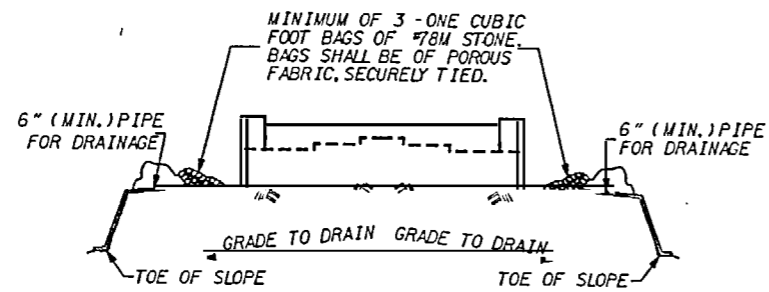
SHEET 4 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
END BENT 1
STAGE 2



DRAWN BY: M. GOINS DATE: 9/16/96
 CHECKED BY: V. X. Nguyen DATE: 1/3/97

REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	5-239	
1			3			TOTAL SHEETS	
2			4			264	

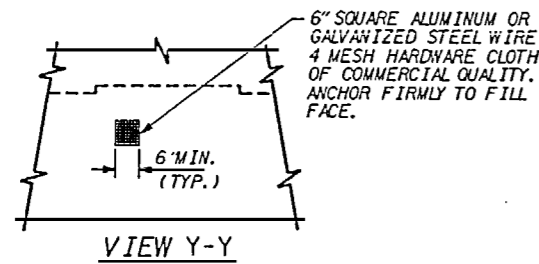
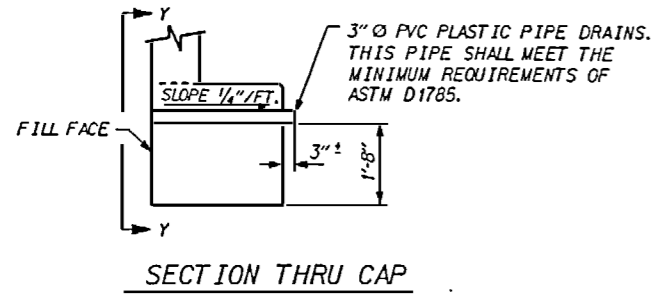


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

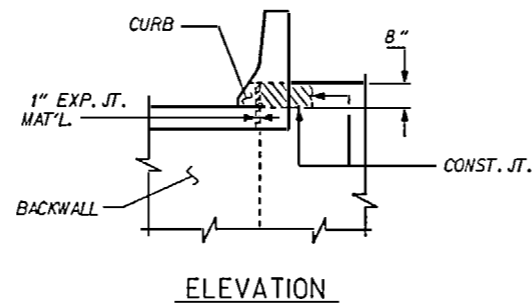
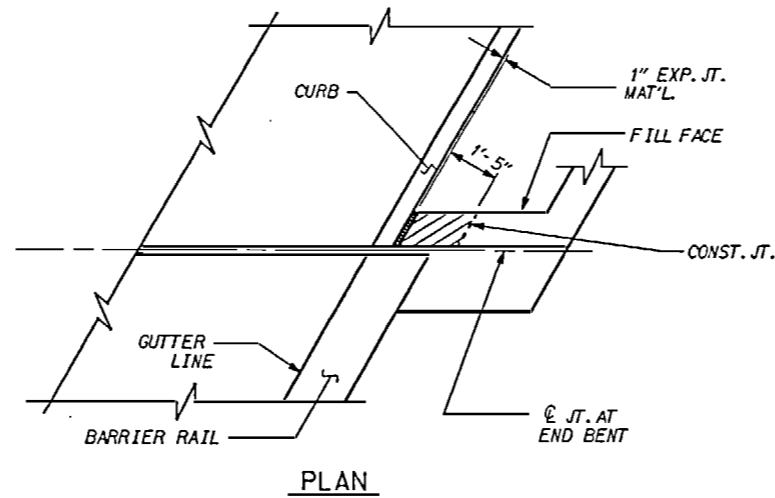
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



NOTE: NO SEPARATE PAYMENT WILL BE MADE FOR FURNISHING AND INSTALLING THE PVC PLASTIC PIPE DRAINS, HARDWARE CLOTH AND FASTENERS. THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

PIPE DRAIN DETAILS

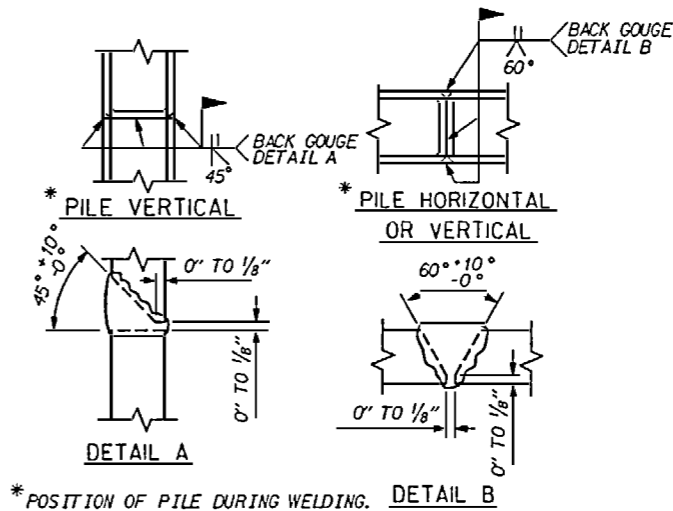


BLOCKOUT IN WING WALL FOR FITTING EVAZOTE JOINT SEAL

NOTE: THE CONCRETE IN THE CROSS-HATCHED AREA OF THE WING SHALL BE POURED AFTER THE JOINT BETWEEN THE DECK AND APPROACH SLAB HAS BEEN SAWS AND THE BARRIER RAIL IS CAST IF SLIP FORMING IS USED.

BAR TYPES					BILL OF MATERIAL					BILL OF MATERIAL				
					END BENT NO. 1 - STAGE 1					END BENT NO. 1 - STAGE 2				
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	10	9	1	37-11	1,289	B7	26	4	STR	3-2	85			
B2	10	9	STR	15-3	259	B8	5	4	STR	12-4	41			
B3	10	9	STR	23-7	189	B9	5	9	STR	34-5	585			
B4	10	9	STR	10-1	34	B10	24	4	STR	29-9	477			
B5	10	9	STR	15-3	259	B11	9	9	STR	20-1	341			
B6	10	9	STR	6-3	21	B12	4	9	STR	24-0	408			
B7	10	9	STR	3-2	25	B13	12	9	STR	12-0	42			
D1	4	4	STR	1-6	4	D1	4	4	STR	1-6	4			
H1	4	4	STR	2-10	4	H5	2	4	STR	3-2	4			
H2	4	4	STR	4-7	6	H6	2	4	STR	4-10	4			
H3	4	4	3	4-8	28	H7	10	4	4	6-3	45			
H4	4	4	3	5-1	31	H8	10	4	4	7-2	48			
K1	16	4	STR	23-10	255	K2	24	4	STR	29-9	477			
S1	42	4	2	3-11	110	S1	90	4	2	3-11	235			
S2	28	4	5	8-2	153	S3	14	4	5	9-3	87			
S3	14	4	5	9-3	87	S4	20	4	5	10-9	144			
S6	12	4	7	6-6	52	S5	56	4	5	10-0	374			
U1	18	4	6	6-2	41	S6	24	4	7	6-6	104			
U2	38	4	6	3-8	93	U1	20	4	6	6-2	82			
V1	76	5	STR	5-3	416	U2	77	4	6	3-8	189			
V2	16	4	STR	7-1	76	V1	154	5	STR	5-3	843			
V3	4	4	STR	6-5	17	V4	20	4	STR	8-1	108			
REINFORCING STEEL LBS. 3,449					REINFORCING STEEL LBS. 6,697					VOID 825				
CLASS "A" CONC. BREAKDOWN					CLASS "A" CONC. BREAKDOWN					CLASS "A" CONC. BREAKDOWN				
POUR #1 C.Y. 15.4					POUR #1 C.Y. 40.3					POUR #1 C.Y. 40.3				
POUR #2 C.Y. 6.2					POUR #2 C.Y. 11.2					POUR #2 C.Y. 11.2				
CLASS "A" CONC. TOTAL C.Y. 21.6					CLASS "A" CONC. TOTAL C.Y. 51.5					CLASS "A" CONC. TOTAL C.Y. 51.5				
HP 12 X 53 STEEL PILES LIN. FT. 525					HP 12 X 53 STEEL PILES LIN. FT. 525					HP 12 X 53 STEEL PILES LIN. FT. 525				

ALL BAR DIMENSIONS ARE OUT TO OUT.



PILE SPLICE DETAILS

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 5 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

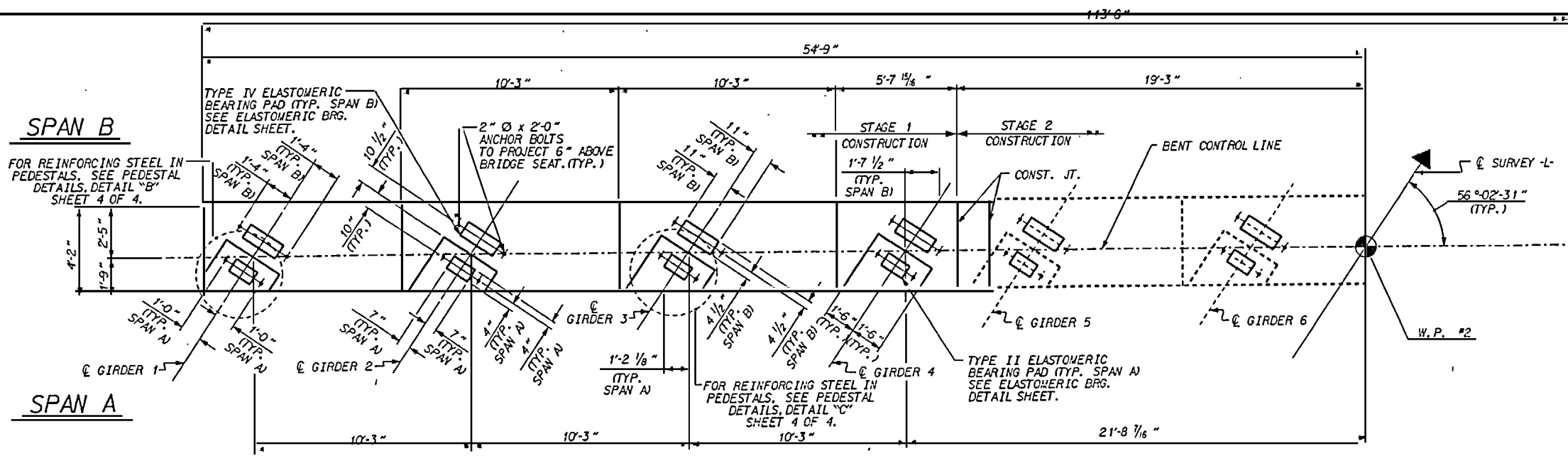
SUBSTRUCTURE

END BENT 1

DRAWN BY: M. GOINS DATE: 9/17/96
 CHECKED BY: V. X. Nguyen DATE: 11/3/97

REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	5-240	
1			3			TOTAL SHEETS 264	
2			4				

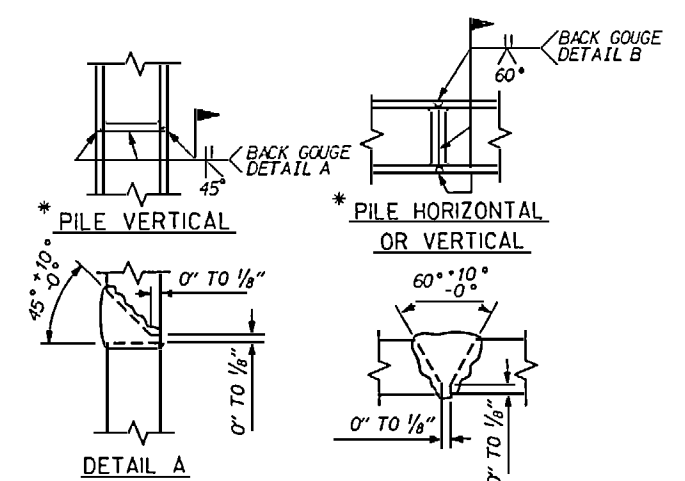




PLAN

NOTES

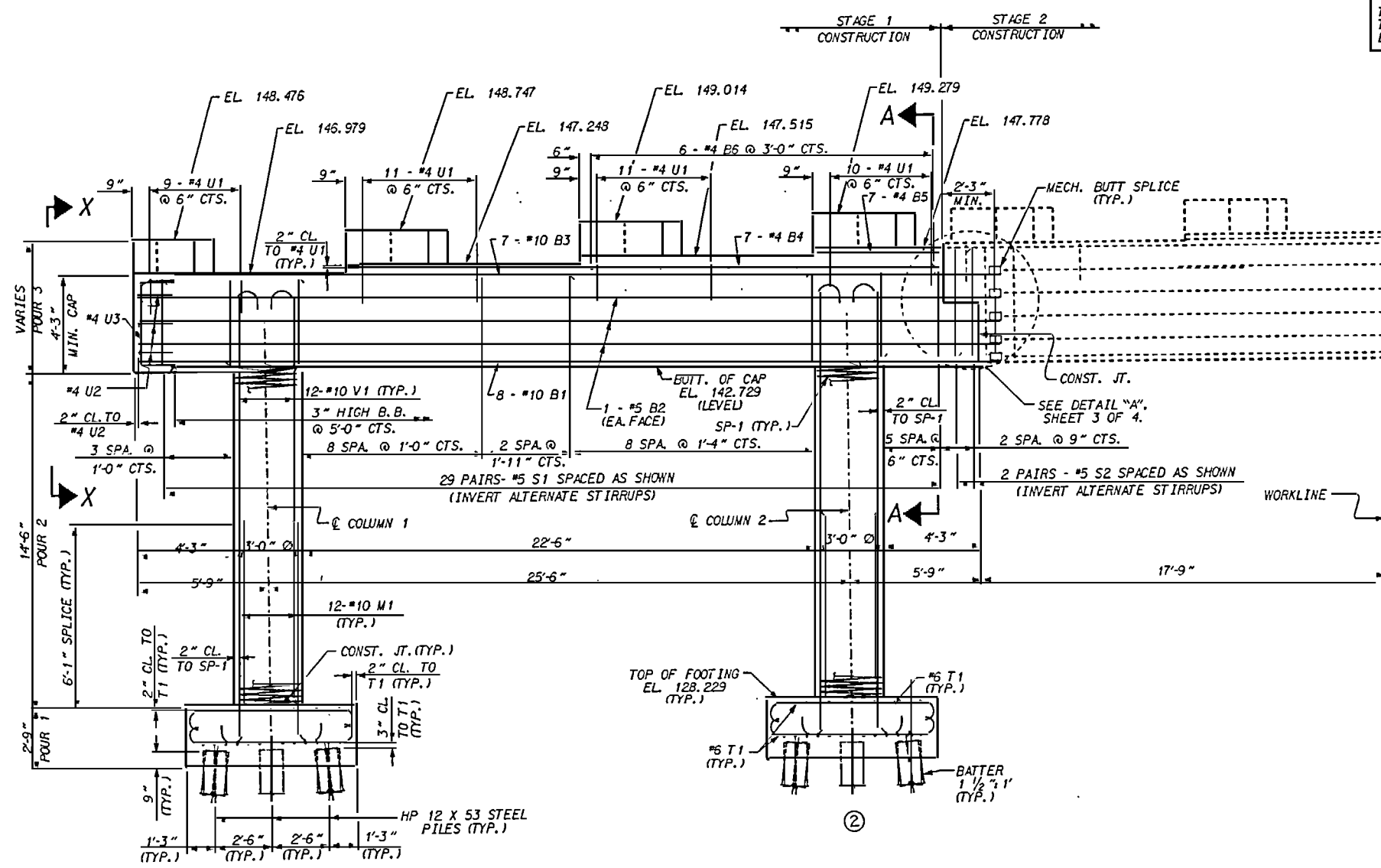
- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
- HOOKS ON "V" BARS MAY BE TURNED AS NECESSARY FOR PLACING REINFORCING STEEL.
- FOR SPIRAL COLUMN REINFORCING STEEL, SEE SPECIAL PROVISIONS.
- FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.
- FOR MECHANICAL BUTT SPLICE, SEE SPECIAL PROVISIONS.



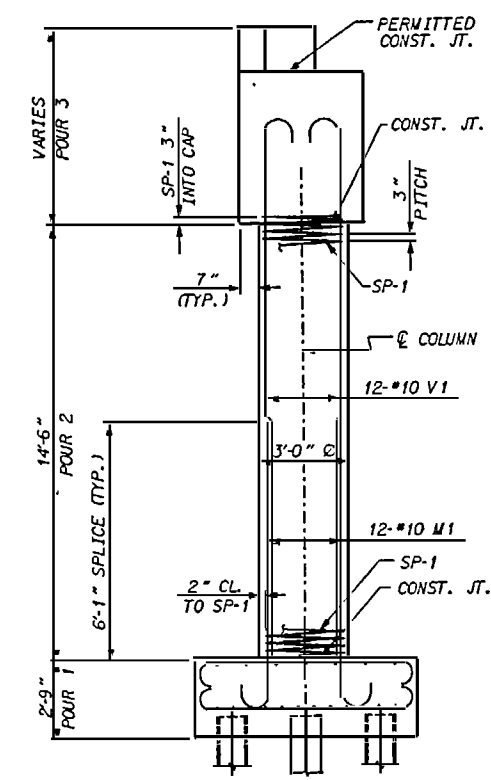
* POSITION OF PILE DURING WELDING. DETAIL B

PILE SPLICE DETAILS

THE CONTRACTORS ATTENTION IS CALLED TO THE FACT THAT THE CENTERLINE JOINT IN THE DECK SLAB (CONTROL LINE) IS OFFSET FROM THE CENTERLINE BENT.



ELEVATION



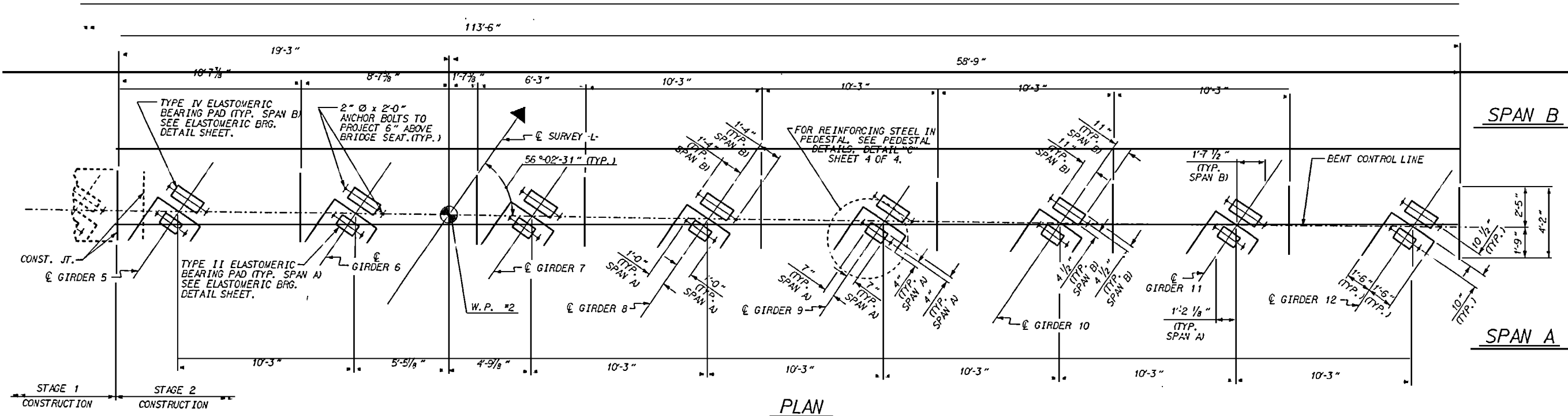
END ELEVATION

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

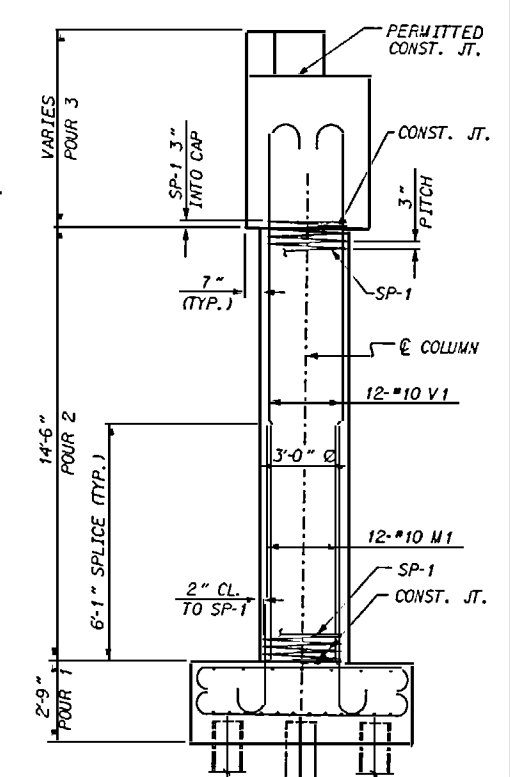
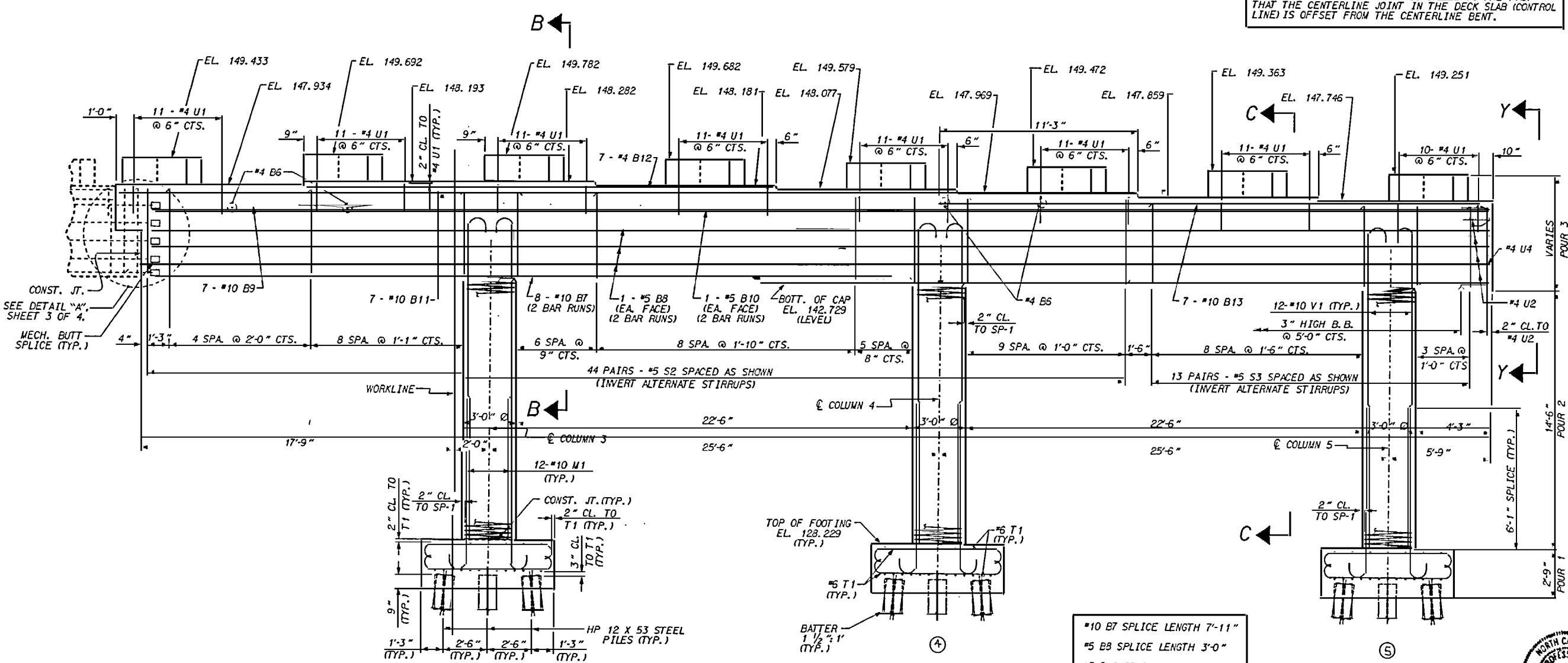
SHEET 1 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					SHEET NO. 5-241
SUBSTRUCTURE BENT 1 STAGE 1					
REVISIONS					TOTAL SHEETS 264
NO.	BY	DATE	NO.	DATE	
1			3		
2			4		





THE CONTRACTORS ATTENTION IS CALLED TO THE FACT THAT THE CENTERLINE JOINT IN THE DECK SLAB (CONTROL LINE) IS OFFSET FROM THE CENTERLINE BENT.



PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

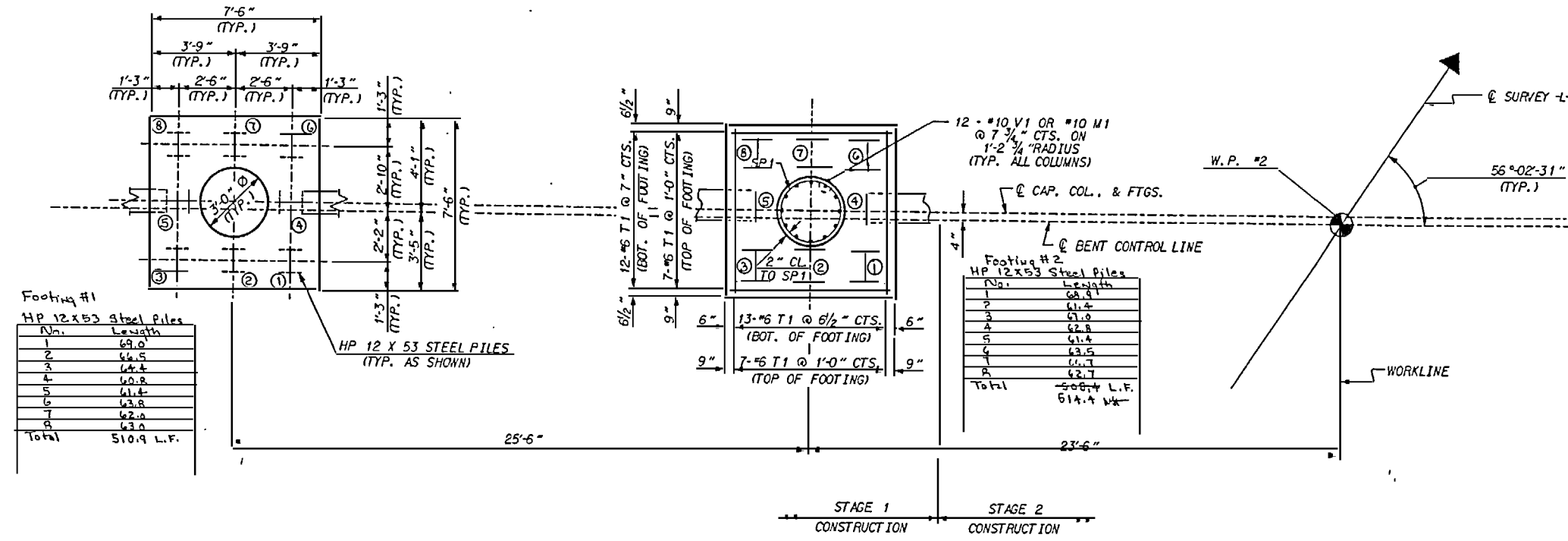
SHEET 2 OF 4
 STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
BENT 1
STAGE 2



DRAWN BY: D. G. VESTER DATE: 10-16-96
 CHECKED BY: B. CHAMBERS DATE: 1-2-97

REVISIONS				SHEET NO.
NO.	BY	DATE	NO.	DATE
1			3	
2			4	

TOTAL SHEETS: 264

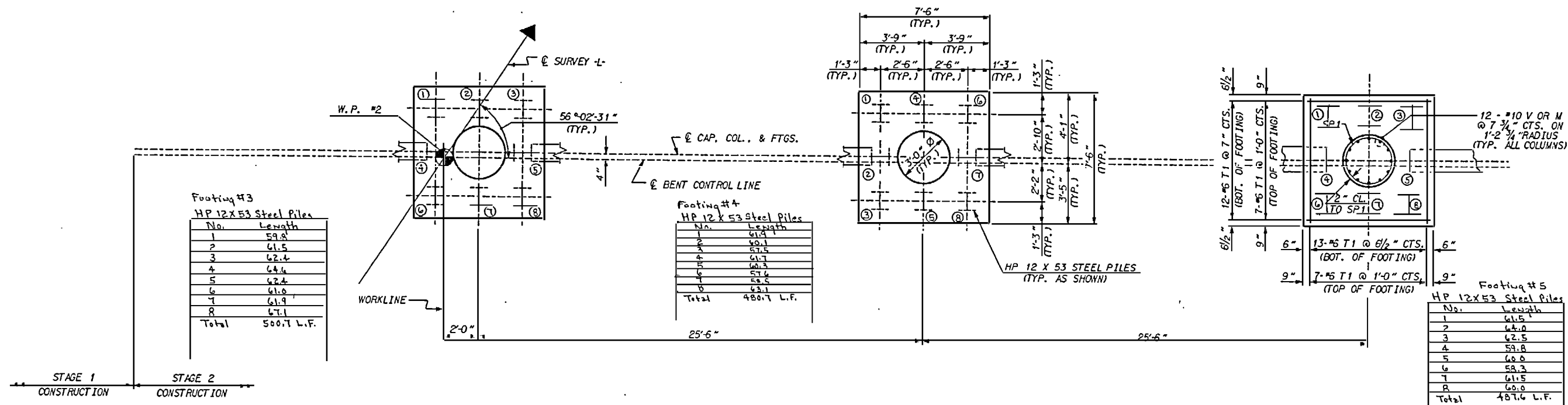
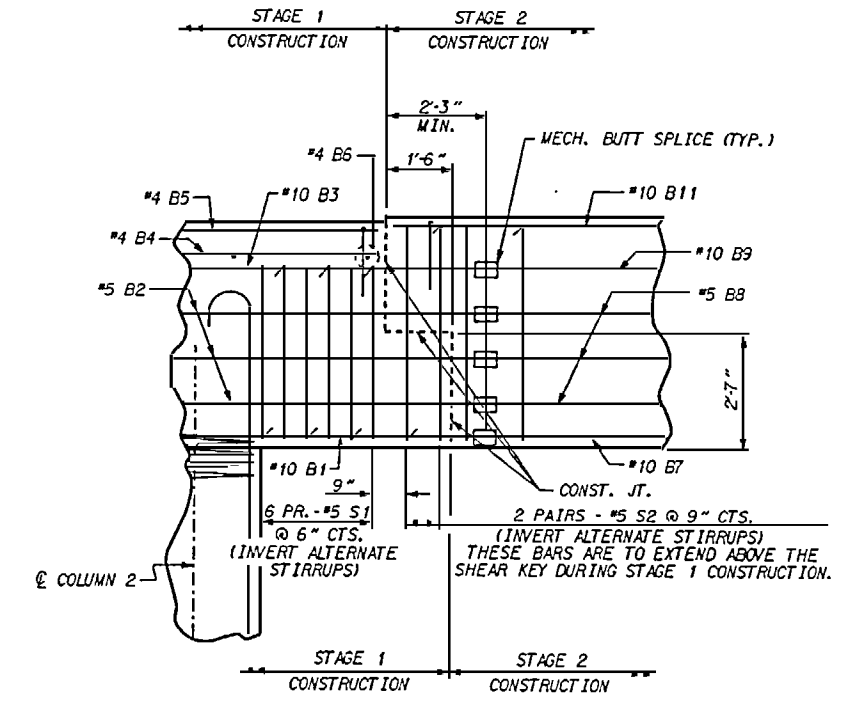


ALL DIMENSIONS AND REINFORCING STEEL TYPICAL FOR EACH FOOTING.

PLAN OF FOOTINGS

STAGE 1 CONSTRUCTION
 BATTERED PILES ARE BATTERED 1 1/2" : 1'

THE CONTRACTORS ATTENTION IS CALLED TO THE FACT THAT THE CENTERLINE JOINT IN THE DECK SLAB (CONTROL LINE) IS OFFSET FROM THE CENTERLINE BENT.



PLAN OF FOOTINGS

STAGE 2 CONSTRUCTION
 BATTERED PILES ARE BATTERED 1 1/2" : 1'

ALL DIMENSIONS AND REINFORCING STEEL TYPICAL FOR EACH FOOTING.

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 3 OF 4
 STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
BENT 1
STAGE 1 AND STAGE 2

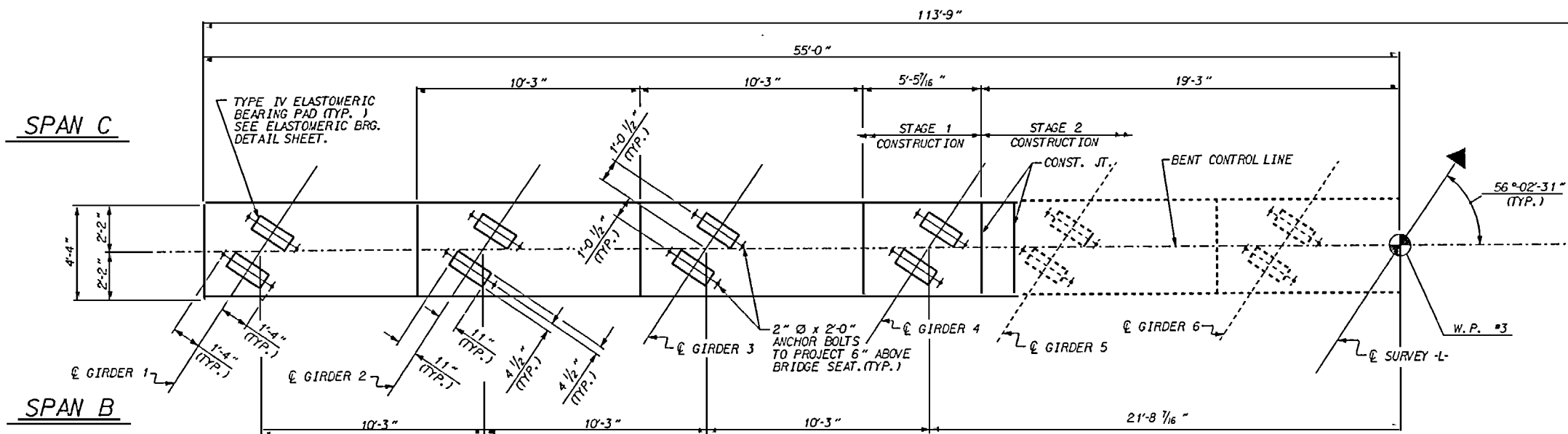


DRAWN BY: D. G. VESTER DATE: 10-18-96
 CHECKED BY: R. C. Hunt DATE: 12-4-96

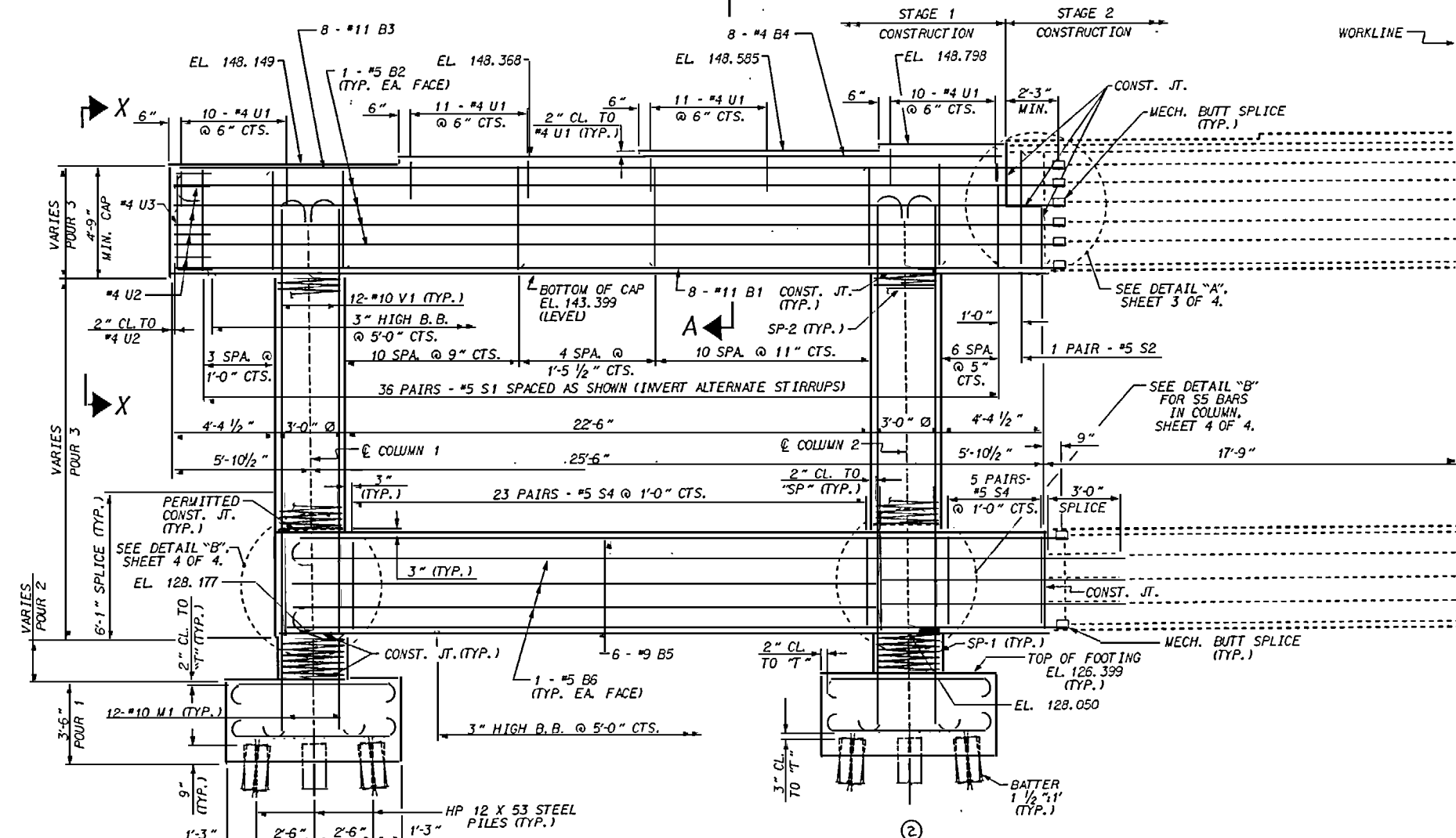
REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	5-243
1			3			TOTAL SHEETS
2			4			264

NOTES

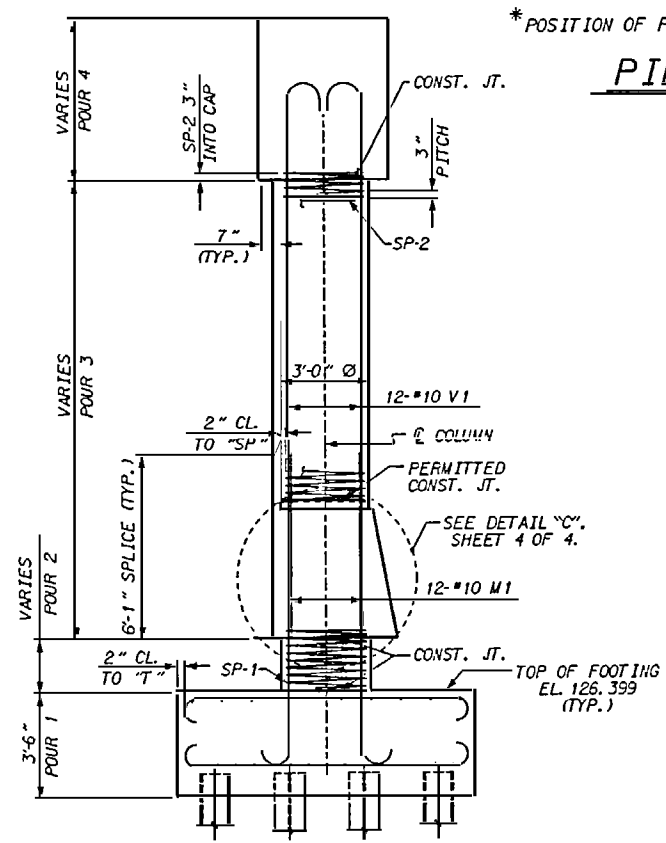
STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
 HOOKS ON 'V' BARS MAY BE TURNED AS NECESSARY FOR PLACING REINFORCING STEEL.
 FOR SPIRAL COLUMN REINFORCING STEEL, SEE SPECIAL PROVISIONS.
 FOR MECHANICAL BUTT SPLICE, SEE SPECIAL PROVISIONS.



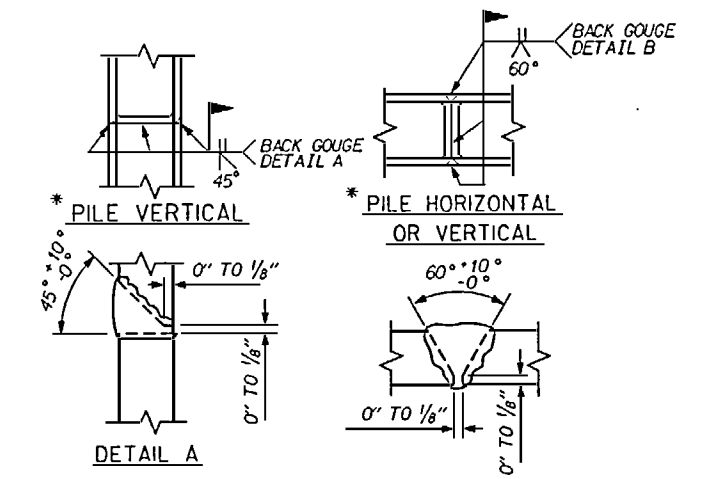
PLAN



ELEVATION



END ELEVATION



PILE SPlice DETAILS

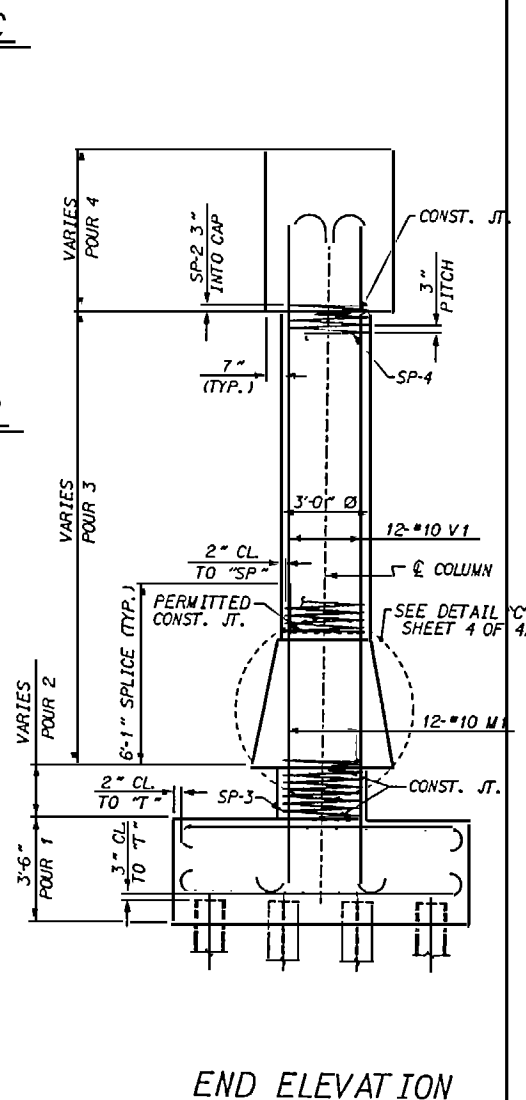
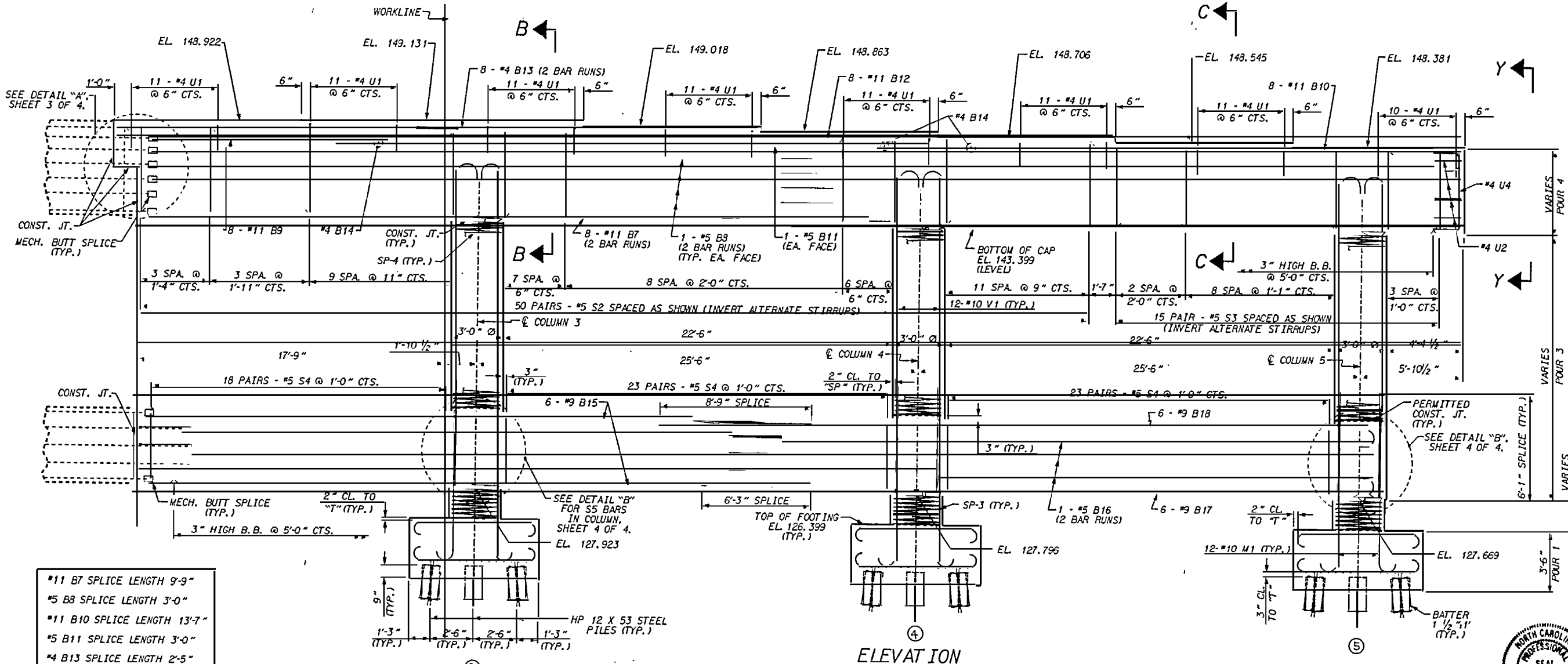
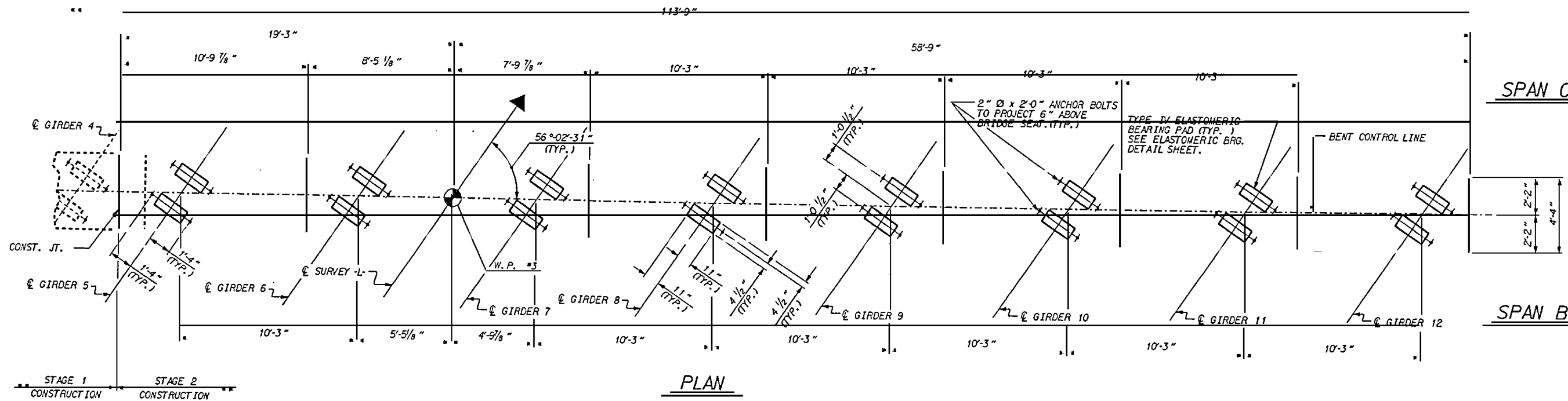
PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 1 OF 4
 STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
BENT 2
STAGE 1



DRAWN BY: D. G. VESTER DATE: 11-4-95
 CHECKED BY: B.C. Hunt DATE: 1-31-97

REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	5-245	
1			3			TOTAL SHEETS	
2			4			264	



- #11 B7 SPLICE LENGTH 9'-9"
- #5 B8 SPLICE LENGTH 3'-0"
- #11 B10 SPLICE LENGTH 13'-7"
- #5 B11 SPLICE LENGTH 3'-0"
- #4 B13 SPLICE LENGTH 2'-5"
- #5 B16 SPLICE LENGTH 3'-0"

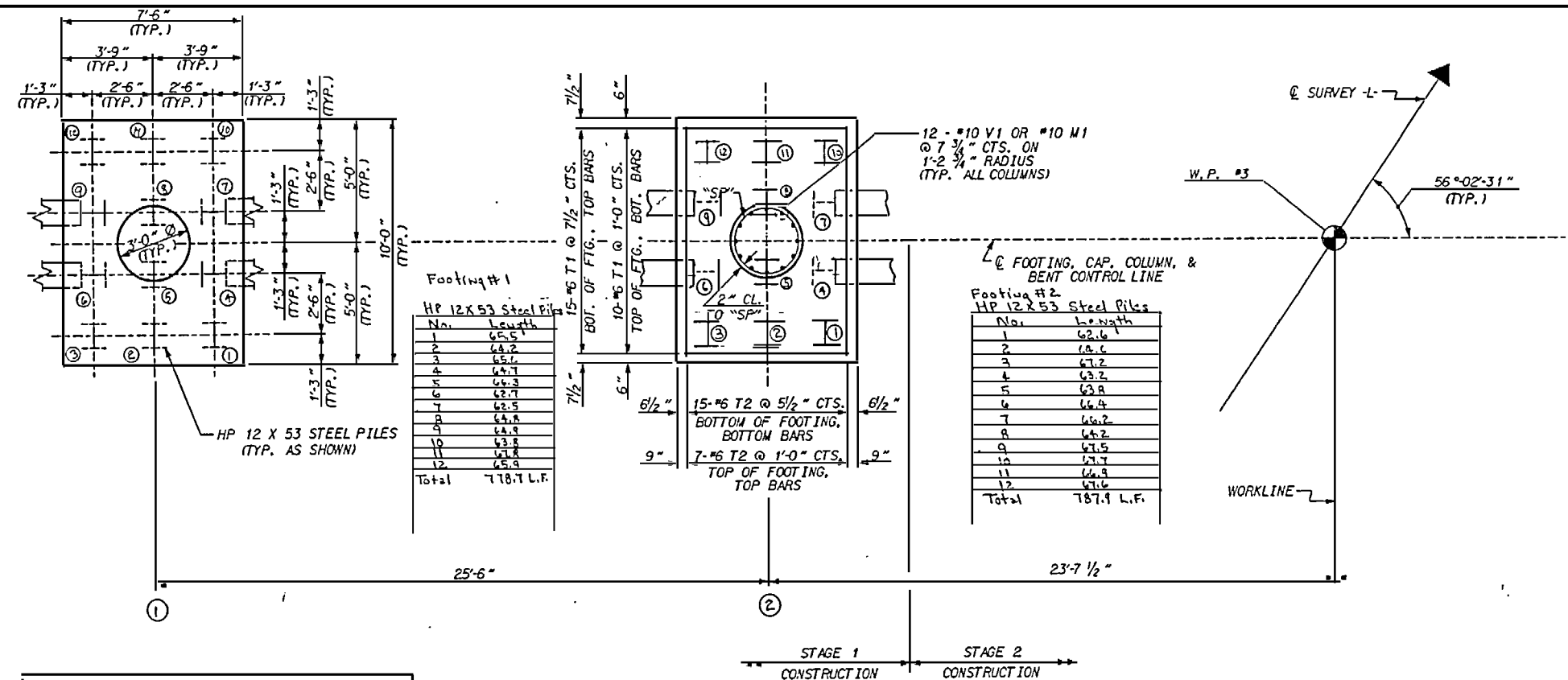
PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
BENT 2
STAGE 2



DRAWN BY: D. G. VESTER DATE: 11-5-96
 CHECKED BY: B. C. HUNT DATE: 1-31-97

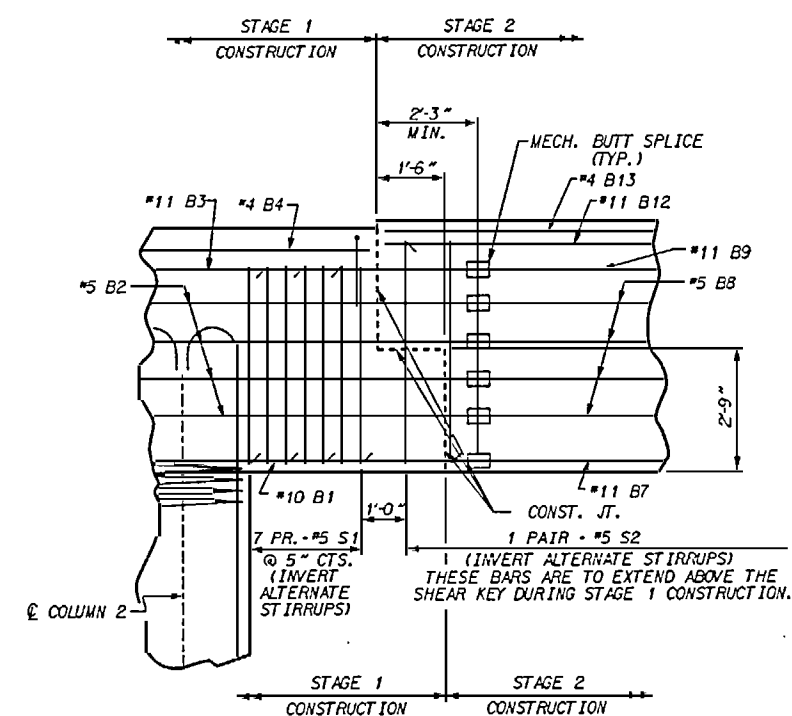
REVISIONS						SHEET NO. S-241b
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 264
2			4			



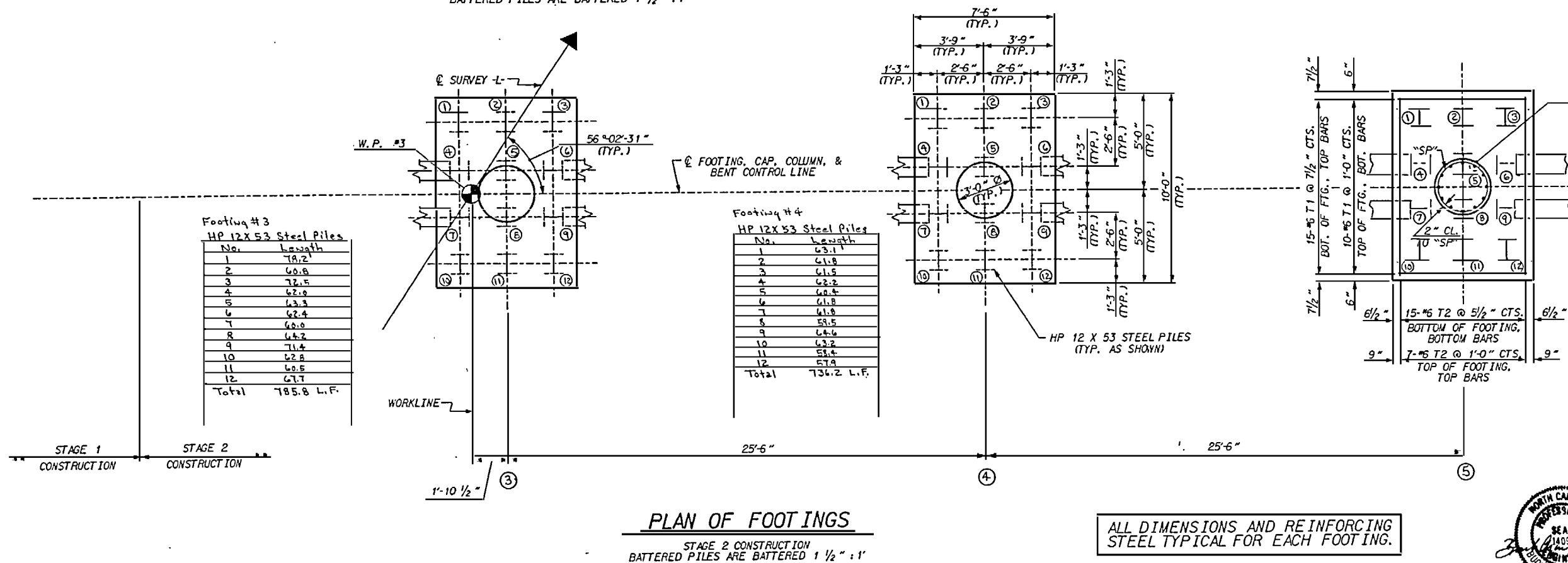
ALL DIMENSIONS AND REINFORCING STEEL TYPICAL FOR EACH FOOTING.

PLAN OF FOOTINGS

STAGE 1 CONSTRUCTION
 BATTERED PILES ARE BATTERED 1/2" : 1'



DETAIL "A"



PLAN OF FOOTINGS

STAGE 2 CONSTRUCTION
 BATTERED PILES ARE BATTERED 1/2" : 1'

ALL DIMENSIONS AND REINFORCING STEEL TYPICAL FOR EACH FOOTING.

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 3 OF 4

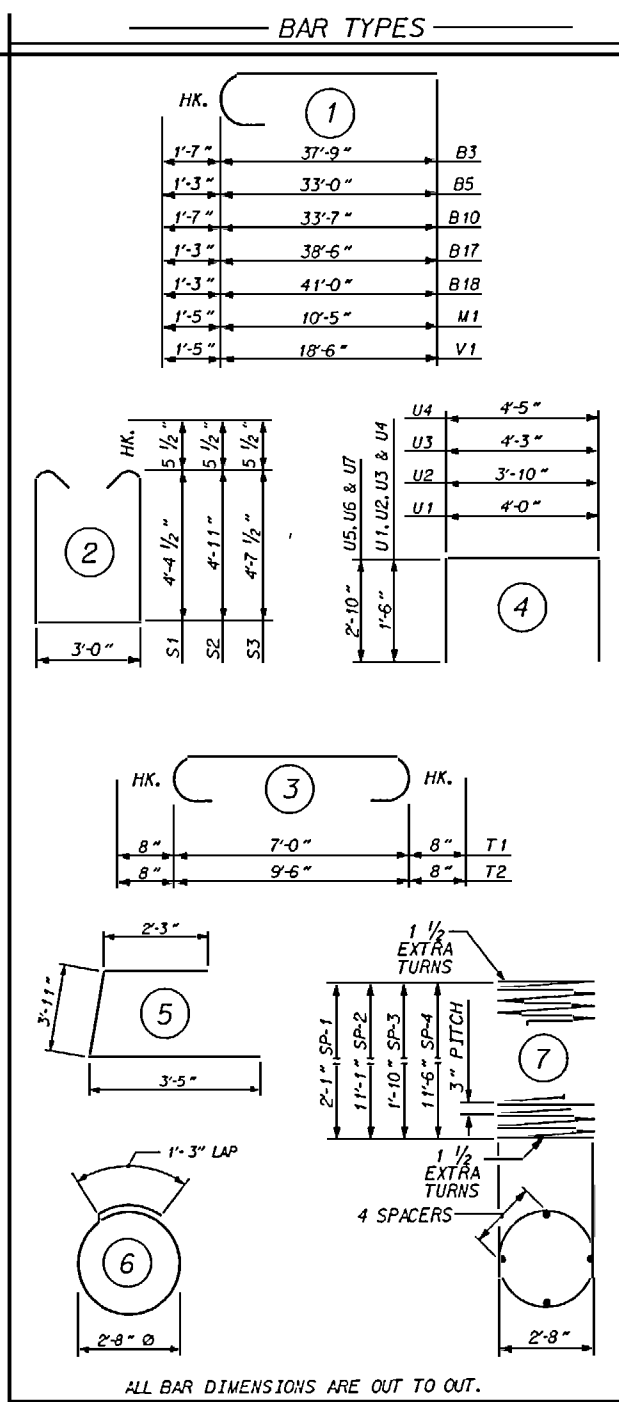
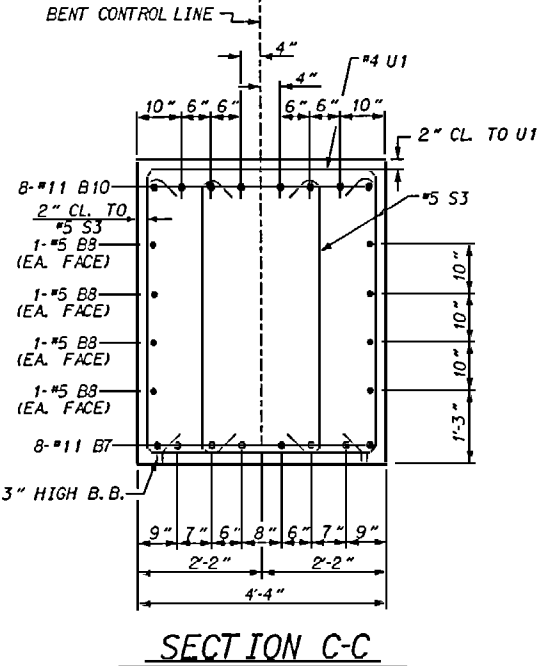
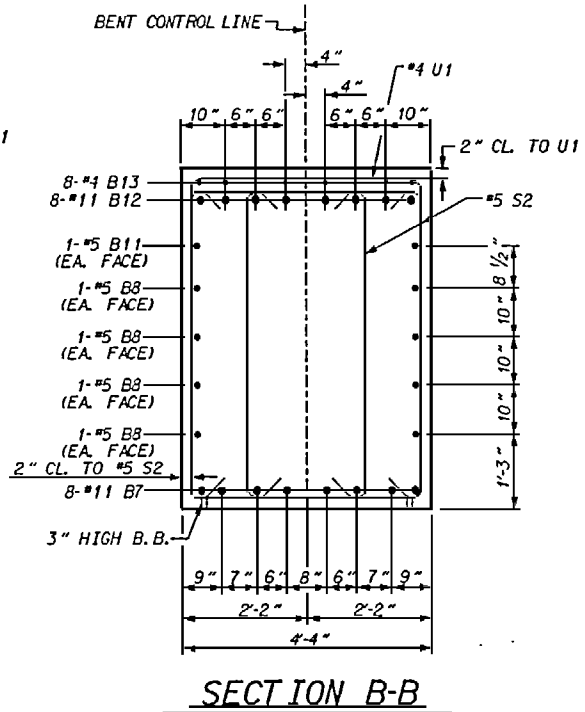
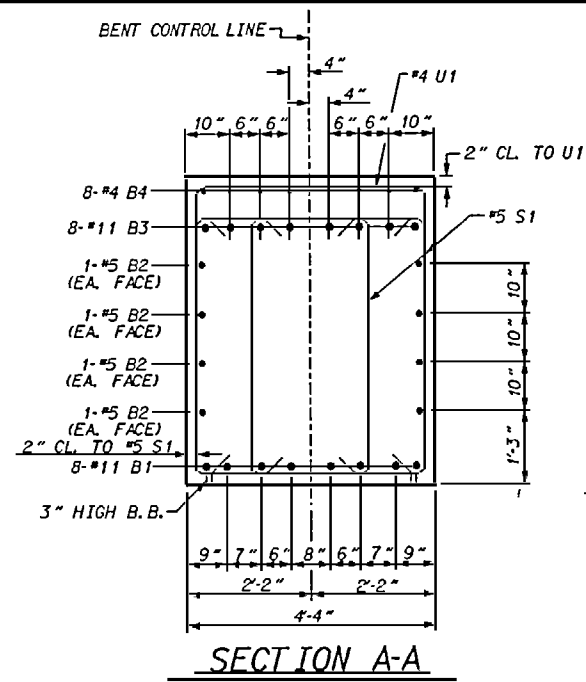
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
BENT 2
STAGE 1 AND STAGE 2



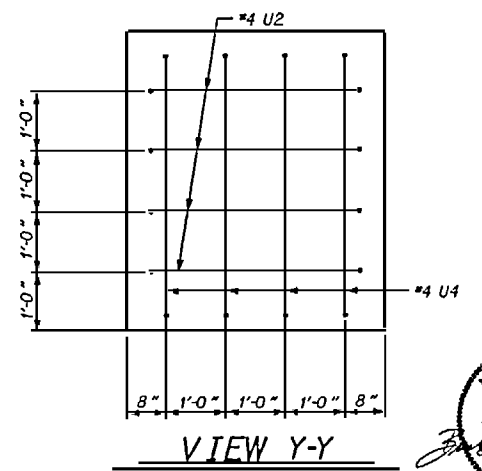
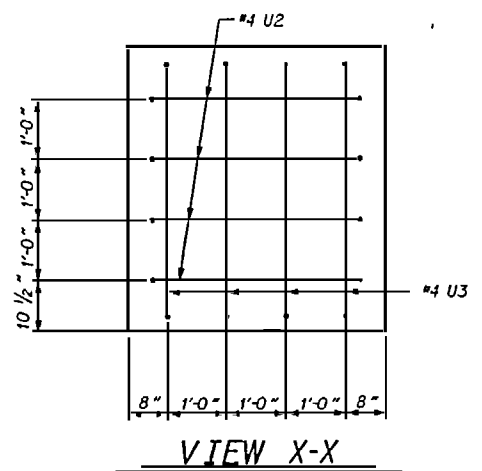
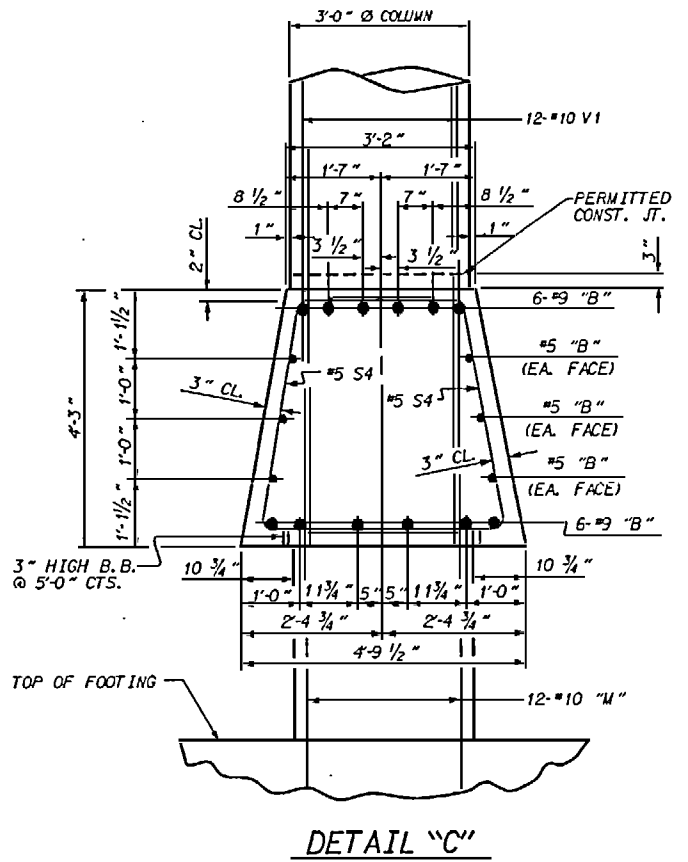
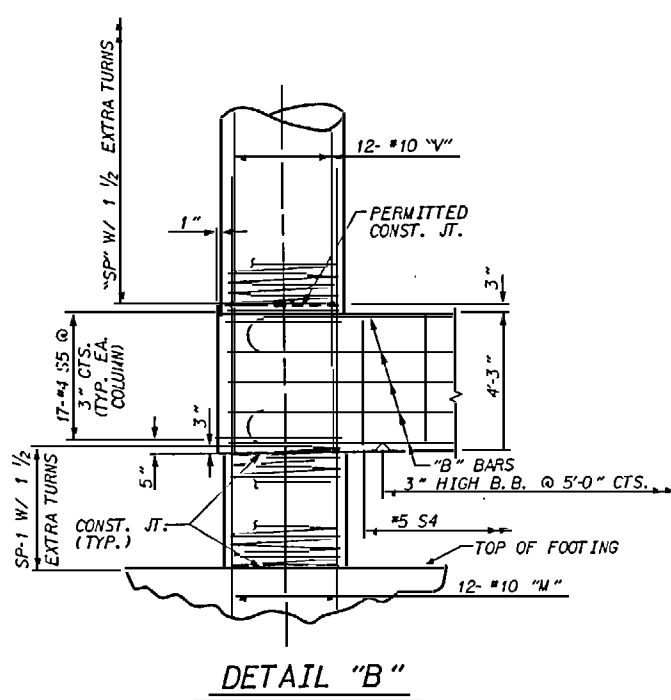
DRAWN BY: D. G. VESTER DATE: 11-5-96
 CHECKED BY: A. C. HUNT DATE: 12-4-96

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		5-247	
2		TOTAL SHEETS	264



BILL OF MATERIAL				
BENT NO. 2, STAGE 1				
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	8 11	STR	37'-10"	1608
B2	8 5	STR	37'-10"	376
B3	8 11	1	39'-4"	1672
B4	8 4	STR	15'-4"	82
B5	12 9	1	34'-3"	1397
B6	6 5	STR	35'-5"	222
M1	24 10	1	11'-10"	1222
S1	72 5	2	12'-8"	951
S2	22 5	2	13'-9"	293
S4	56 4	5	9'-8"	550
S5	34 4	6	9'-8"	220
T1	50 6	3	8'-4"	625
T2	44 6	3	10'-10"	716
U1	42 4	4	7'-0"	196
U2	4 4	4	6'-10"	18
U3	4 4	4	7'-3"	19
V1	24 10	1	19'-11"	2057
EPOXY COATED REINFORCING STEEL			LBS.	3,596
REINFORCING STEEL			LBS.	8,315
SP-1	2	7	99'-1"	132
SP-2	2	7	396'-1"	529
SPIRAL COLUMN REINFORCING STEEL			LBS.	661
CLASS "A" CONC. BREAKDOWN			C. Y.	19.4
POUR #1 (FOOTINGS)			C. Y.	0.9
POUR #2 (COLUMNS)			C. Y.	26.4
POUR #3 (COLUMNS & BARRIER)			C. Y.	29.6
CLASS "A" CONCRETE			C. Y.	76.3
FOUNDATION EXCAVATION			LUMP SUM	
HP 12 X 53 STEEL PILES NO. 24			1560 LIN. FT.	

BILL OF MATERIAL				
BENT NO. 2, STAGE 2				
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT
B7	16 11	STR	42'-8"	3627
B8	16 5	STR	39'-4"	656
B9	8 11	STR	13'-7"	577
B10	8 11	1	35'-2"	1495
B11	2 5	STR	34'-3"	72
B12	8 11	STR	57'-5"	2446
B13	16 4	STR	19'-8"	210
B14	3 4	STR	4'-0"	8
B15	12 9	STR	38'-6"	1571
B16	12 6	STR	37'-2"	465
B17	16 9	1	39'-9"	811
B18	6 9	1	42'-3"	862
M1	36 10	1	11'-0"	1833
S2	100 5	2	13'-9"	1434
S3	30 5	2	13'-2"	412
S4	128 5	5	7'-7"	1279
S5	51 4	6	9'-8"	329
T1	75 6	3	8'-4"	939
T2	66 6	3	10'-10"	1074
U1	87 4	4	7'-0"	407
U2	4 4	4	6'-10"	18
U4	4 4	4	7'-5"	20
V1	36 10	1	19'-11"	3085
REINFORCING STEEL			LBS.	23,624
SP-3	3	7	90'-10"	182
SP-4	3	7	404'-4"	810
SPIRAL COLUMN REINFORCING STEEL			LBS.	992
CLASS "A" CONC. BREAKDOWN			C. Y.	29.2
POUR #1 (FOOTINGS)			C. Y.	1.1
POUR #2 (COLUMNS)			C. Y.	1.1
POUR #3 (COLUMNS & BARRIER)			C. Y.	53.9
POUR #4 (CAP)			C. Y.	67.2
CLASS "A" CONCRETE			C. Y.	151.4
FOUNDATION EXCAVATION			LUMP SUM	
HP 12 X 53 STEEL PILES NO. 35			2340 LIN. FT.	



DRAWN BY: D. G. VESTER DATE: 11-5-96
 CHECKED BY: B. C. HUNT DATE: 1-2-97

PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 4 OF 4

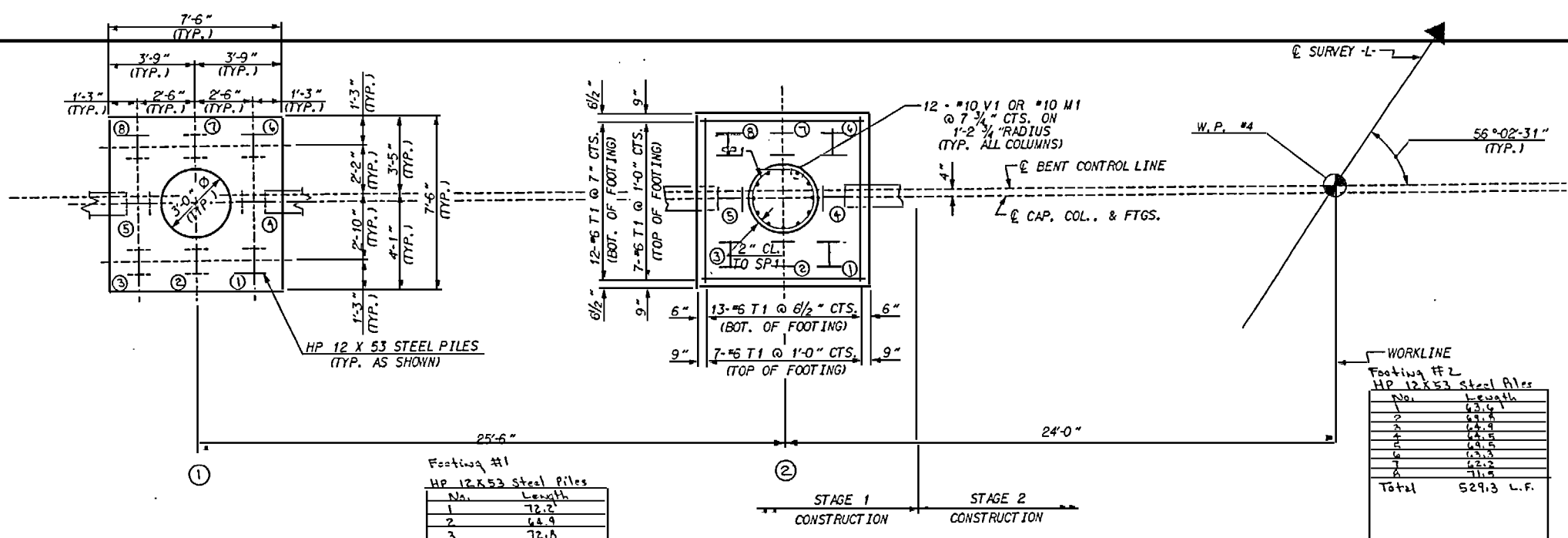
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
BENT 2
STAGE 1 AND STAGE 2

REVISIONS				SHEET NO.
NO.	BY	DATE	NO.	DATE
1			3	
2			4	

TOTAL SHEETS: 264



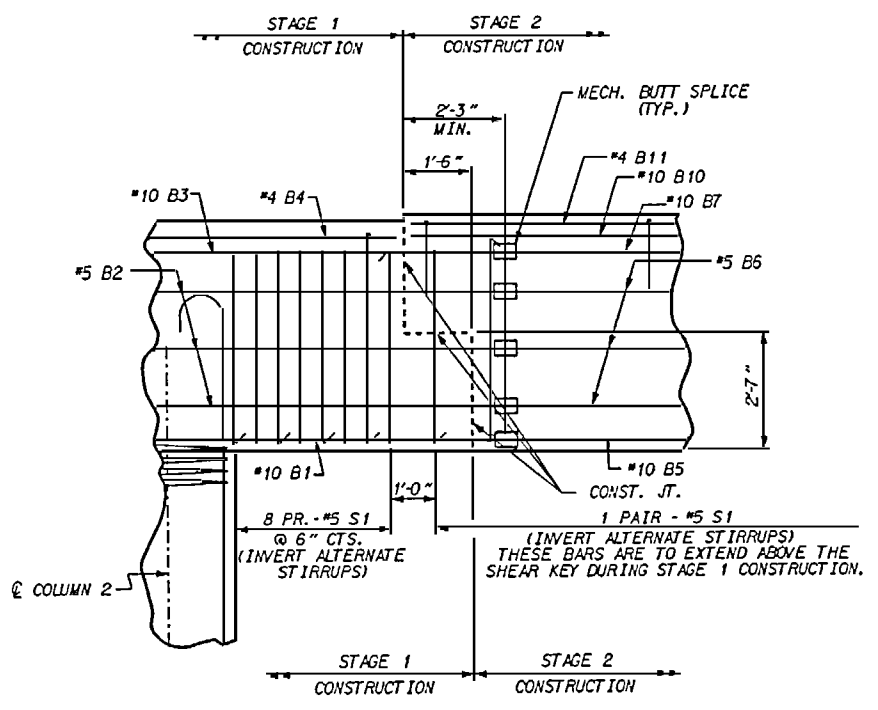


ALL DIMENSIONS AND REINFORCING STEEL TYPICAL FOR EACH FOOTING.

PLAN OF FOOTINGS

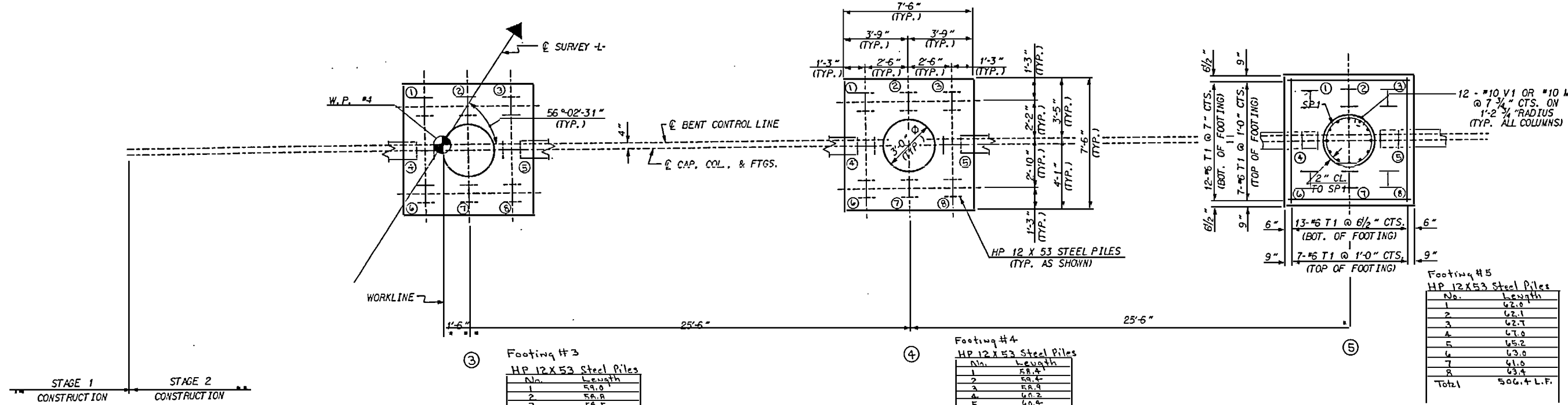
STAGE 1 CONSTRUCTION
 BATTERED PILES ARE BATTERED 1 1/2" : 1'

THE CONTRACTOR'S ATTENTION IS CALLED TO THE FACT THAT THE CENTERLINE JOINT IN THE DECK SLAB (CONTROL LINE) IS OFFSET FROM THE CENTERLINE BENT.



DETAIL "A"

(PEDESTALS NOT SHOWN)



PLAN OF FOOTINGS

STAGE 2 CONSTRUCTION
 BATTERED PILES ARE BATTERED 1 1/2" : 1'

ALL DIMENSIONS AND REINFORCING STEEL TYPICAL FOR EACH FOOTING.

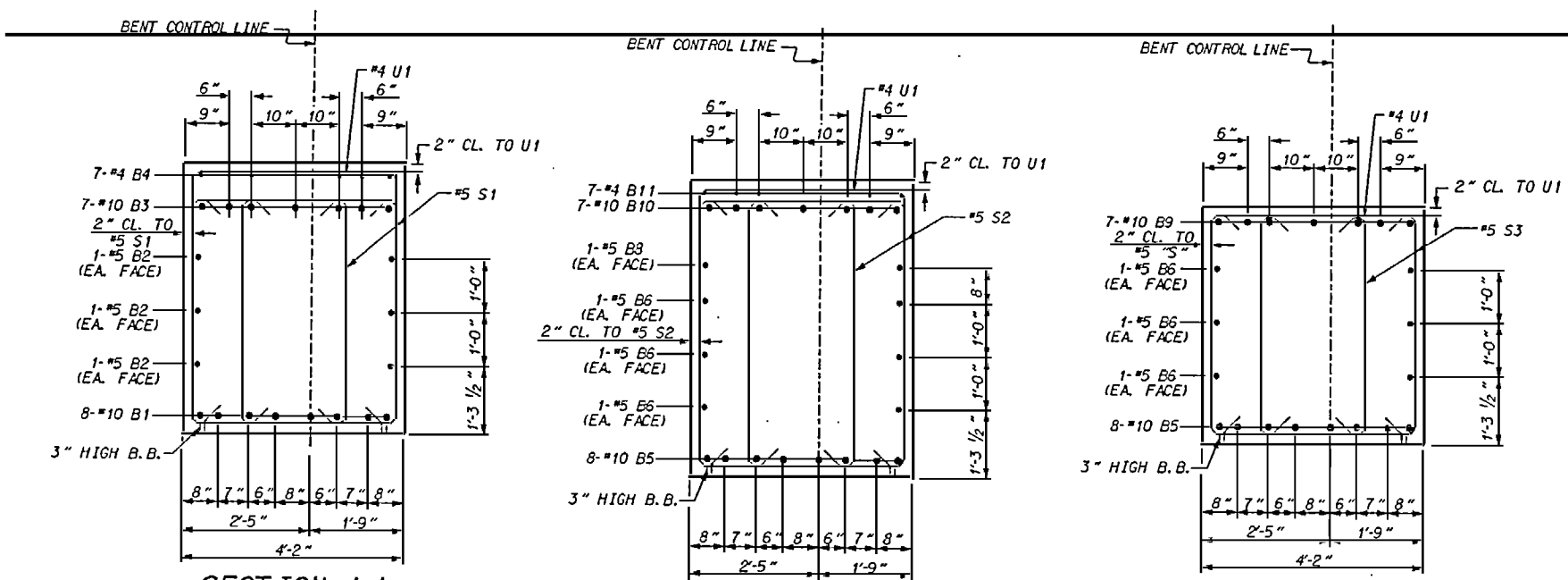
DRAWN BY: D. G. VESTER DATE: 10-29-96
 CHECKED BY: B. C. HUNT DATE: 1-2-97

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 3 OF 4
 STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
BENT 3
STAGE 1 AND STAGE 2



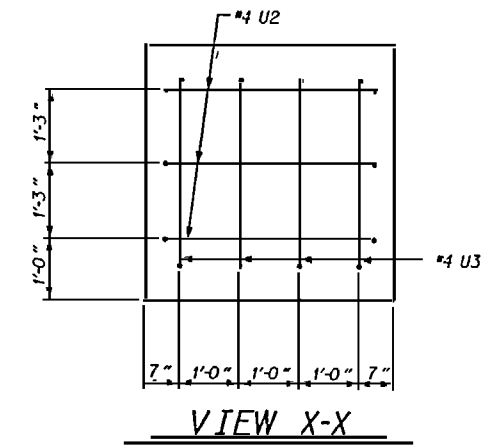
REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	S-251	
1			3			TOTAL SHEETS	264
2			4				



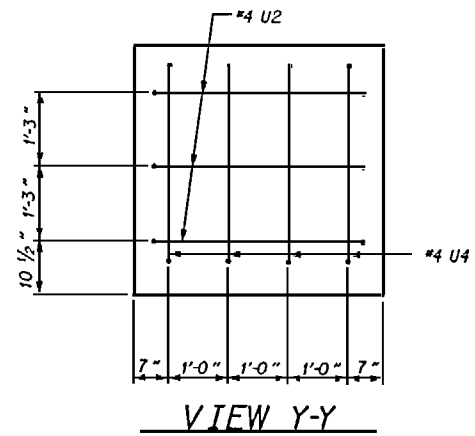
SECTION A-A
PEDESTAL NOT SHOWN

SECTION B-B
PEDESTAL NOT SHOWN

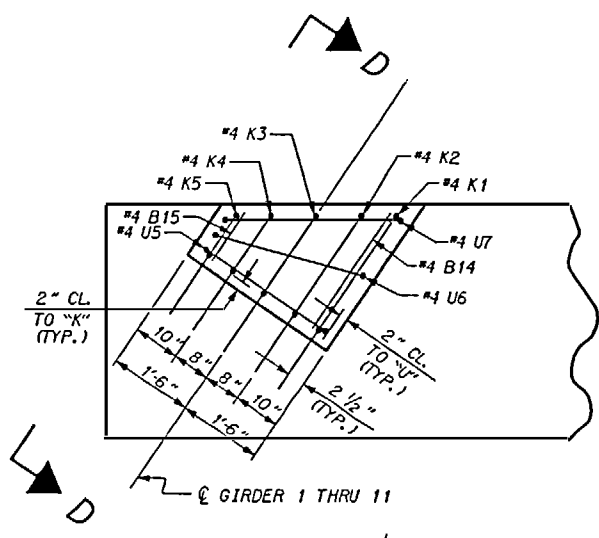
SECTION C-C
PEDESTAL NOT SHOWN



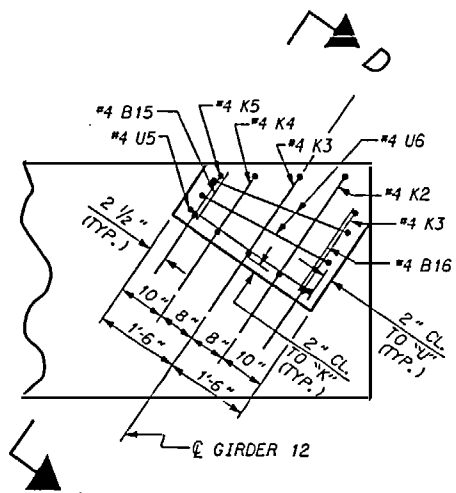
VIEW X-X



VIEW Y-Y

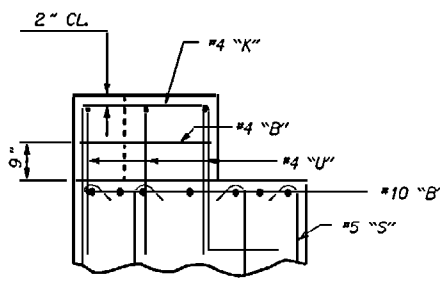


DETAIL "B"

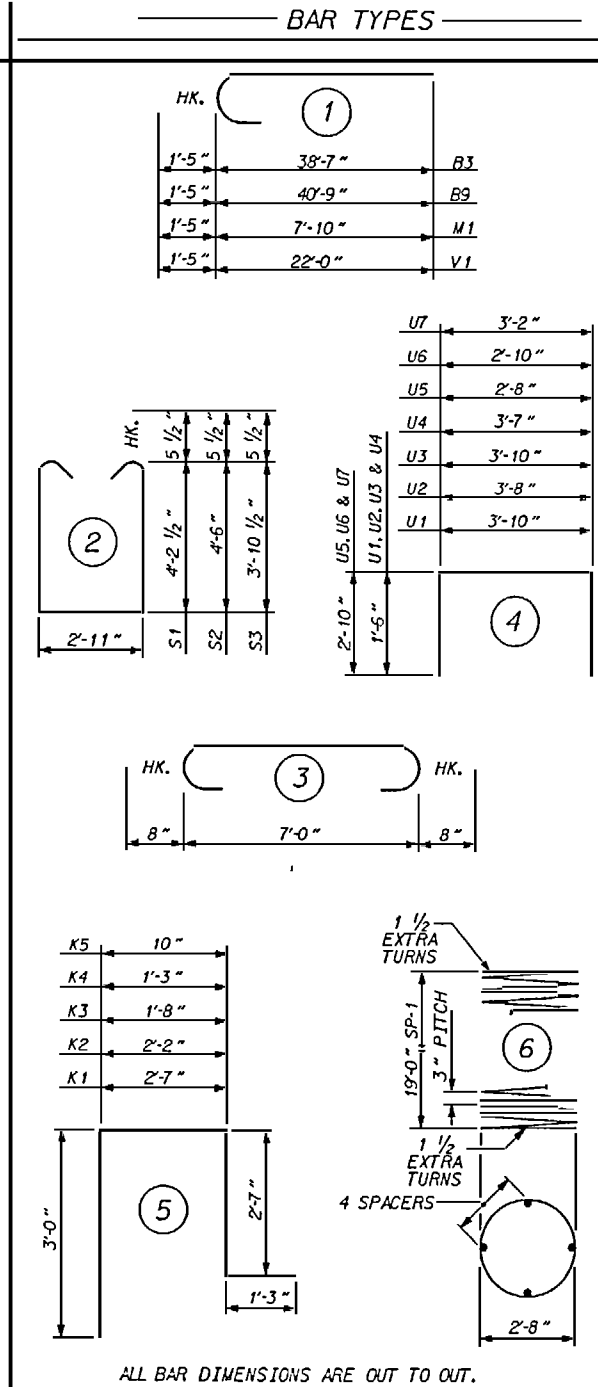


DETAIL "C"

PEDESTAL DETAILS



SECTION D-D



BAR TYPES		BILL OF MATERIAL					BILL OF MATERIAL				
		BENT NO. 3, STAGE 1					BENT NO. 3, STAGE 2				
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	8	10	STR	38'-8"	1331	B5	16	10	STR	41'-3"	2840
B2	6	5	STR	38'-8"	242	B6	12	5	STR	38'-9"	485
B3	7	10	1	40'-0"	1205	B7	7	10	STR	11'-1"	334
B4	7	4	STR	15'-11"	74	B8	2	5	STR	28'-8"	60
B14	4	4	STR	2'-7"	7	B9	7	10	1	42'-2"	1270
B15	4	4	STR	1'-0"	3	B10	7	10	STR	46'-10"	1411
K1	4	4	5	9'-5"	25	B11	7	4	STR	26'-4"	123
K2	4	4	5	9'-0"	24	B12	7	4	STR	10'-1"	47
K3	4	4	5	8'-6"	23	B13	4	4	STR	3'-10"	10
K4	4	4	5	8'-1"	22	B14	7	4	STR	2'-7"	12
K5	4	4	5	7'-8"	20	B15	8	4	STR	1'-0"	5
M1	24	10	1	9'-3"	955	B16	1	4	STR	1'-8"	1
S1	64	5	2	12'-3"	818	K1	7	4	5	9'-5"	44
T1	78	6	3	8'-4"	976	K2	9	4	5	9'-0"	48
U1	43	4	4	6'-10"	196	K3	9	4	5	8'-6"	51
U2	3	4	4	6'-8"	13	K4	8	4	5	8'-1"	43
U3	4	4	4	6'-10"	18	K5	8	4	5	7'-8"	41
U4	4	4	4	6'-4"	22	M1	36	10	1	9'-3"	1433
U5	4	4	4	8'-4"	22	S2	68	5	2	12'-0"	910
U6	4	4	4	8'-6"	23	S3	46	5	2	11'-7"	556
U7	4	4	4	8'-10"	24	T1	117	6	3	8'-4"	1464
V1	24	10	1	23'-5"	2418	U1	86	4	4	6'-10"	393
EPOXY COATED REINFORCING STEEL LBS. 2,778						U2	3	4	4	6'-8"	13
REINFORCING STEEL LBS. 5,661						U4	4	4	4	6'-7"	18
SP-1 2 6 651-10 871						U5	8	4	4	8'-4"	45
SPIRAL COLUMN REINFORCING STEEL LBS. 871						U6	9	4	4	8'-6"	51
CLASS "A" CONC. BREAKDOWN POUR #1 (FOOTINGS) C.Y. 11.5						U7	7	4	4	8'-10"	41
POUR #2 (COLUMNS) C.Y. 9.8						V1	36	10	1	23'-5"	3627
POUR #3 (CAP) C.Y. 29.1						REINFORCING STEEL LBS. 15,376					
CLASS "A" CONCRETE C.Y. 50.4						SP-1 3 6 651-10 1306					
FOUNDATION EXCAVATION LUMP SUM						SPIRAL COLUMN REINFORCING STEEL LBS. 1306					
HP 12 X 53 STEEL PILES NO. 16 1040 LIN. FT.						CLASS "A" CONC. BREAKDOWN POUR #1 (FOOTINGS) C.Y. 17.2					
VOID						POUR #2 (COLUMNS) C.Y. 14.7					
VOID						POUR #3 (CAP) C.Y. 60.1					
VOID						CLASS "A" CONCRETE C.Y. 92.0					
VOID						FOUNDATION EXCAVATION LUMP SUM					
VOID						HP 12 X 53 STEEL PILES NO. 24 1560 LIN. FT.					
VOID						VOID					

* THESE BARS ARE EPOXY COATED

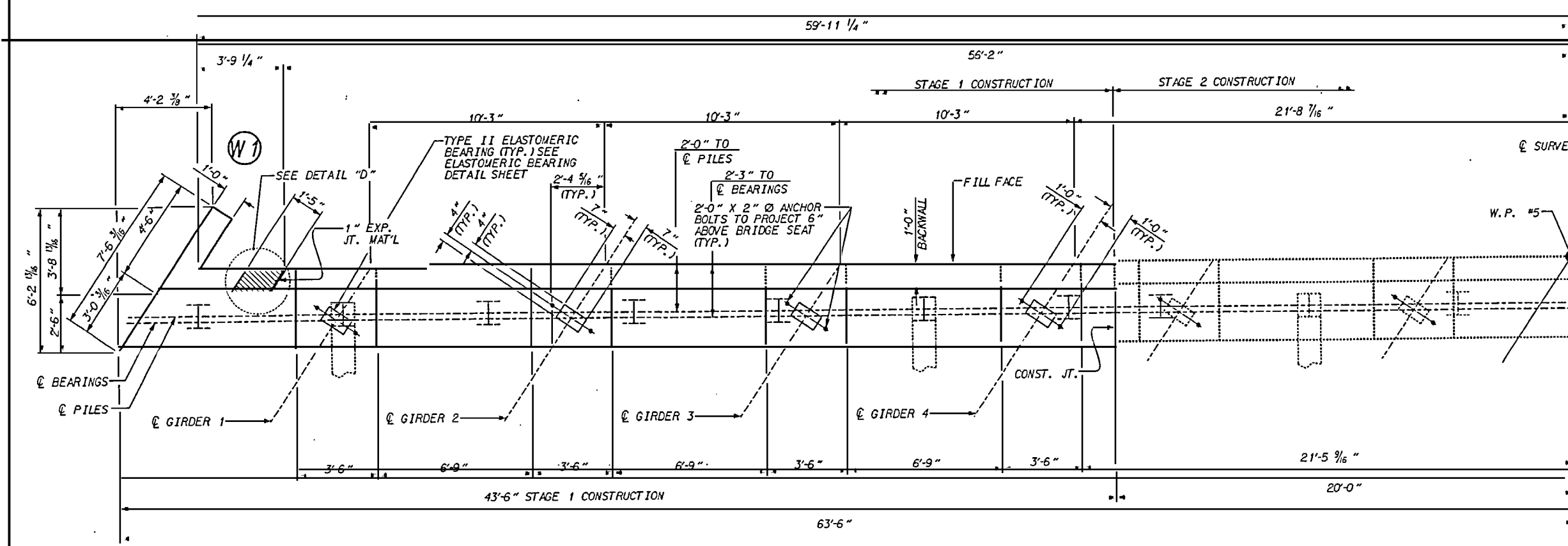
PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 4 OF 4

STATE OF NORTH CAROLINA		SHEET NO.	
DEPARTMENT OF TRANSPORTATION		5-252	
RALEIGH		TOTAL SHEETS	
SUBSTRUCTURE		264	
BENT 3			
STAGE 1 AND STAGE 2			
REVISIONS			
NO.	BY	DATE	NO.
1			3
2			4

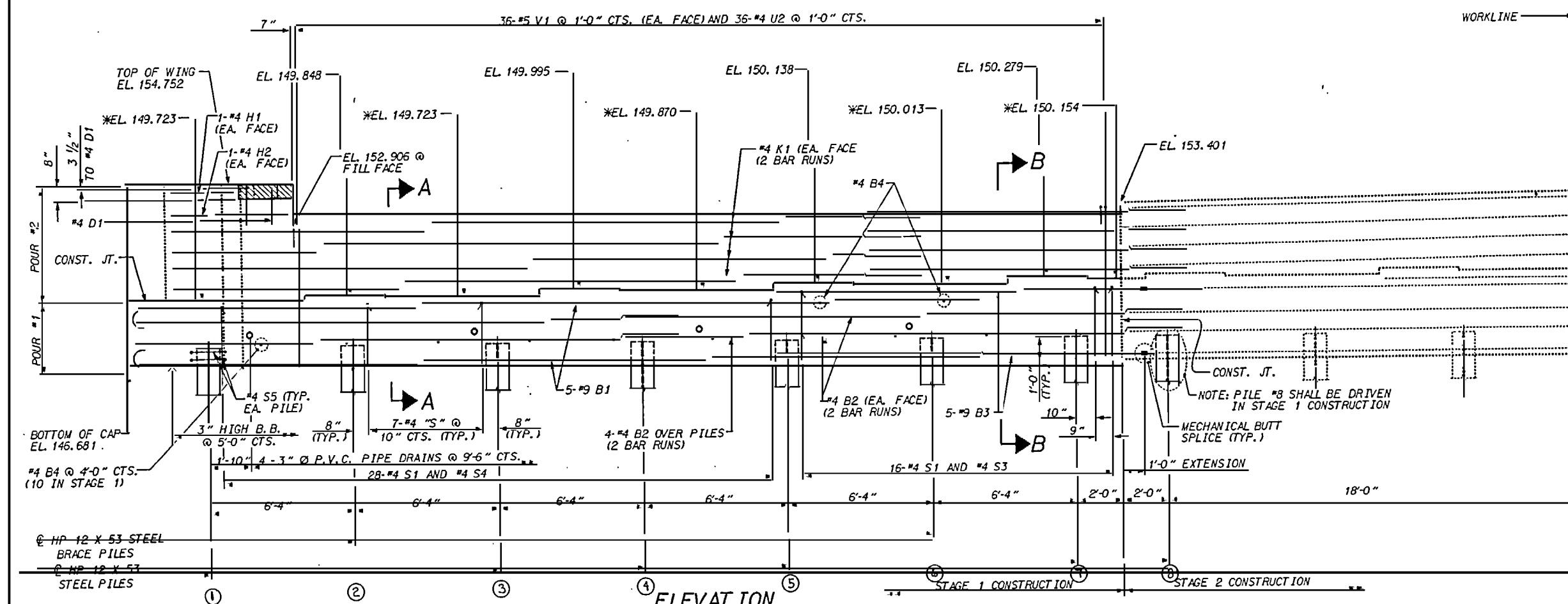
DRAWN BY: D. G. VESTER DATE: 10-30-96
 CHECKED BY: BC DATE: 12-4-96





PLAN

*4 B2 SPLICE - 2'-5"
 *4 K1 SPLICE - 2'-5"



ELEVATION

- NOTES**
- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
 - FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.
 - PIPE DRAINS MAY BE SHIFTED SLIGHTLY AS NECESSARY TO CLEAR REINFORCING STEEL AND ANCHOR BOLTS.
 - BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.
 - THE TOP SURFACE OF THE END BENT CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 1/4" PER FOOT.
 - THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE JOINT IN THE DECK AND THE APPROACH SLAB HAS BEEN SAWS AND THE BARRIER RAIL IS CAST IF SLIP FORMING IS USED.
 - *4 D1 BARS SHALL BE GROUTED INTO WING PRIOR TO POURING THE BLOCKOUT.
 - * FOR LOCATION OF ELEVATIONS BETWEEN BRIDGE SEAT BUILDUPS, SEE SECTIONS THRU CAP SHEETS 3 OF 5 AND 4 OF 5.
 - FOR TEMPORARY DRAINAGE @ END BENT, SEE END BENT 1, SHEET 5 OF 5.
 - FOR MECHANICAL BUTT SPLICES, SEE SPECIAL PROVISIONS.

HP 12x53 Steel Piles

No.	Length
1	73.8'
2	70.7'
3	89.2'
4	80.5'
5	69.7'
6	66.7'
7	68.1'
8	81.0'
Total	609.7 L.F.

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

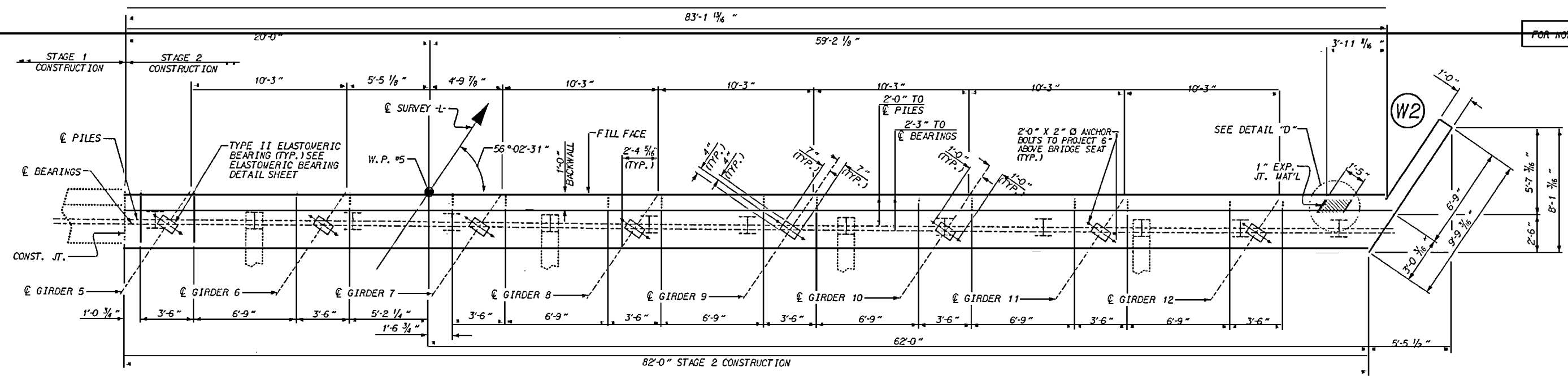
SHEET 1 OF 5
 STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
END BENT 2
STAGE 1



DRAWN BY: M. GOINS DATE: 9/20/96
 CHECKED BY: V. X. Nguyen DATE: 11/30/97

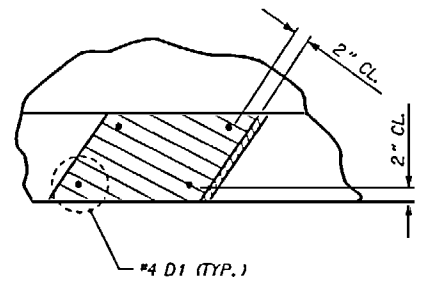
REVISIONS						SHEET NO. 5-253
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 264
2			4			

FOR NOTES, SEE END BENT 2 SHEET 1 OF 5

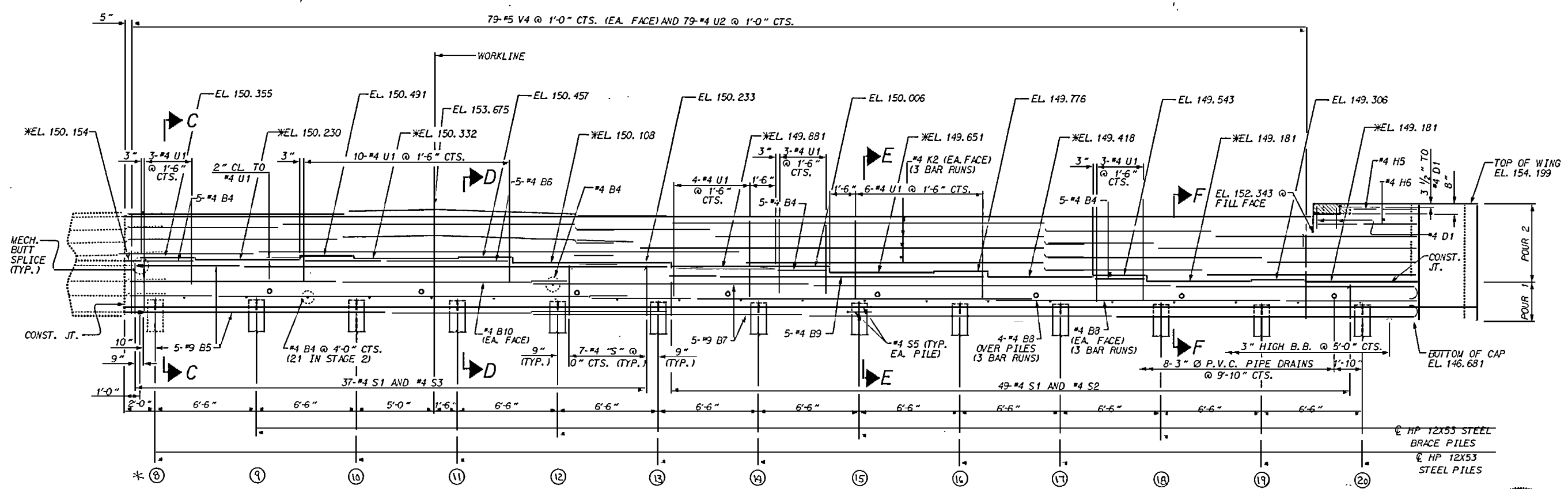


PLAN

#4 B8 SPLICE - 2'-5"
 #4 K2 SPLICE - 2'-5"



DETAIL "D"



ELEVATION

HP 12X53 Steel H Piles	
No.	Length
9	80.5
10	82.3
11	85.7
12	12.2
13	80.4
14	47.2
15	84.3
16	77.7
17	72.9
18	85.7
19	89.0
20	89.3
Total	978.2 L.F.

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 2 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT 2
 STAGE 2**

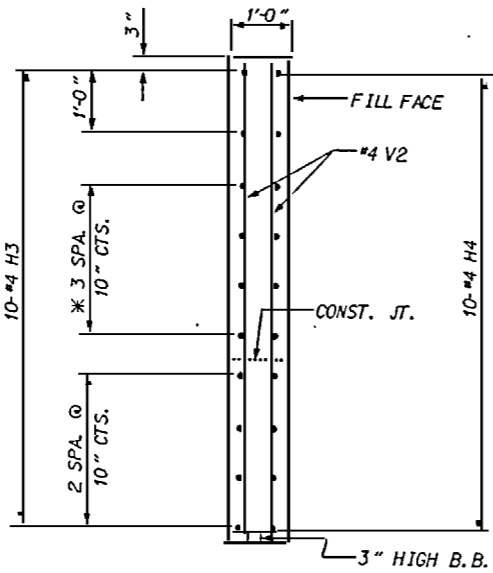
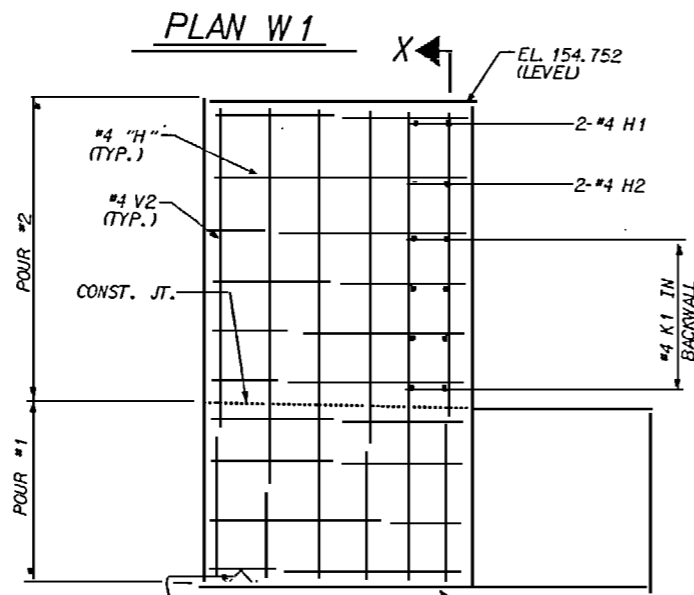
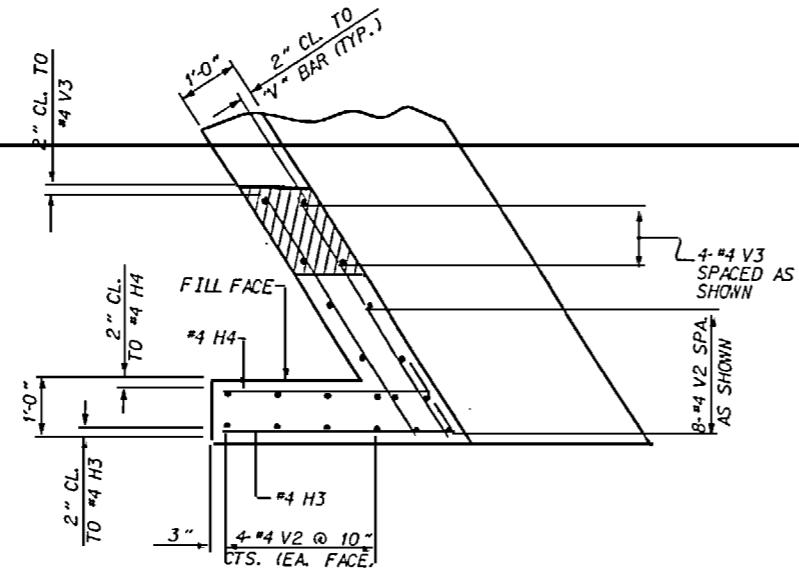
REVISIONS				SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE
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2			4		

SHEET NO. **5-254**
 TOTAL SHEETS **264**

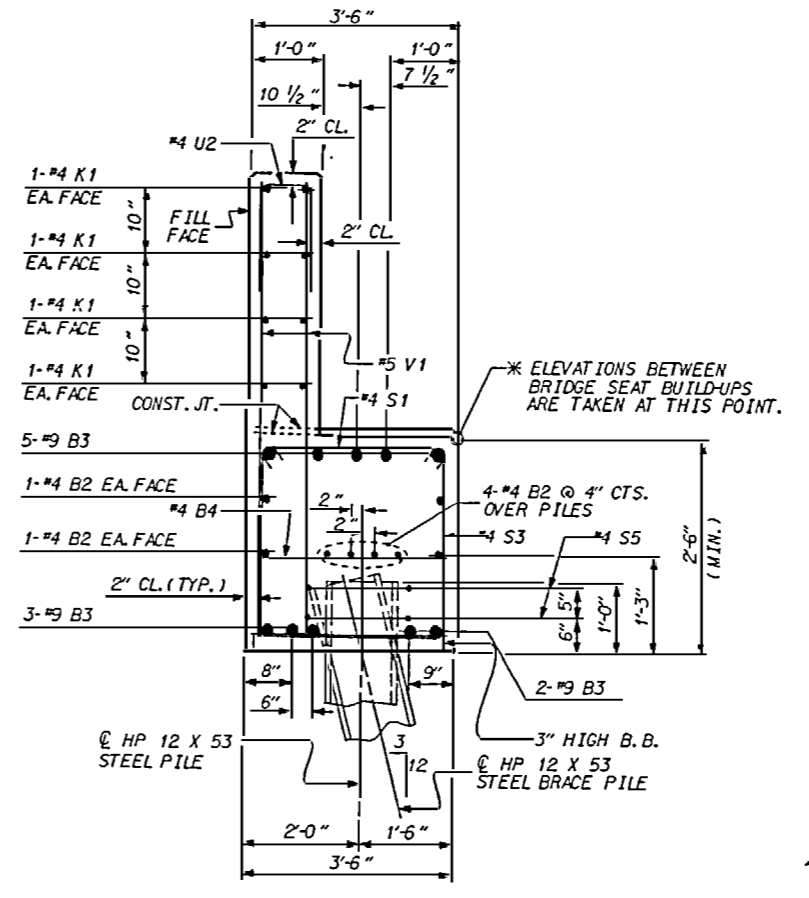
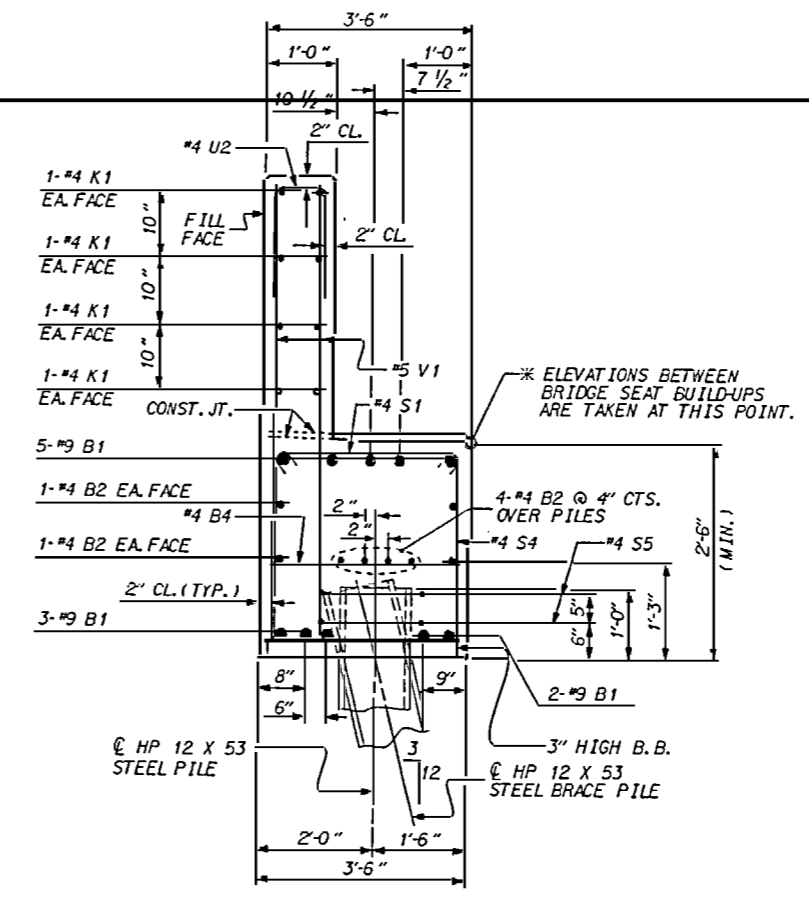


DRAWN BY: U. GOINS DATE: 9/25/96
 CHECKED BY: V. X. Nguyen DATE: 11/3/97

* Pile No. 8 driven in Stage I Construction



* MATCH THESE BARS TO THE K1 BARS IN THE BACKWALL



* ELEVATIONS BETWEEN BRIDGE SEAT BUILD-UPS ARE TAKEN AT THIS POINT.

* ELEVATIONS BETWEEN BRIDGE SEAT BUILD-UPS ARE TAKEN AT THIS POINT.

DRAWN BY: M. GOINS DATE: 9/16/96
 CHECKED BY: V. X. NGUYEN DATE: 12/16/96

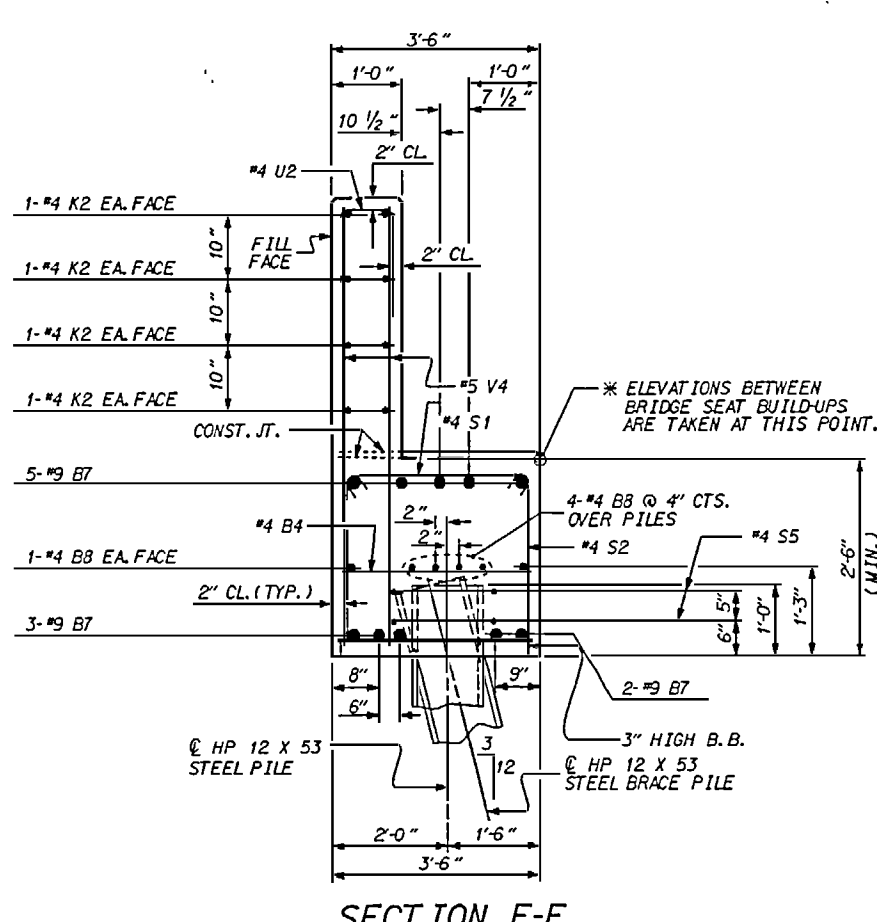
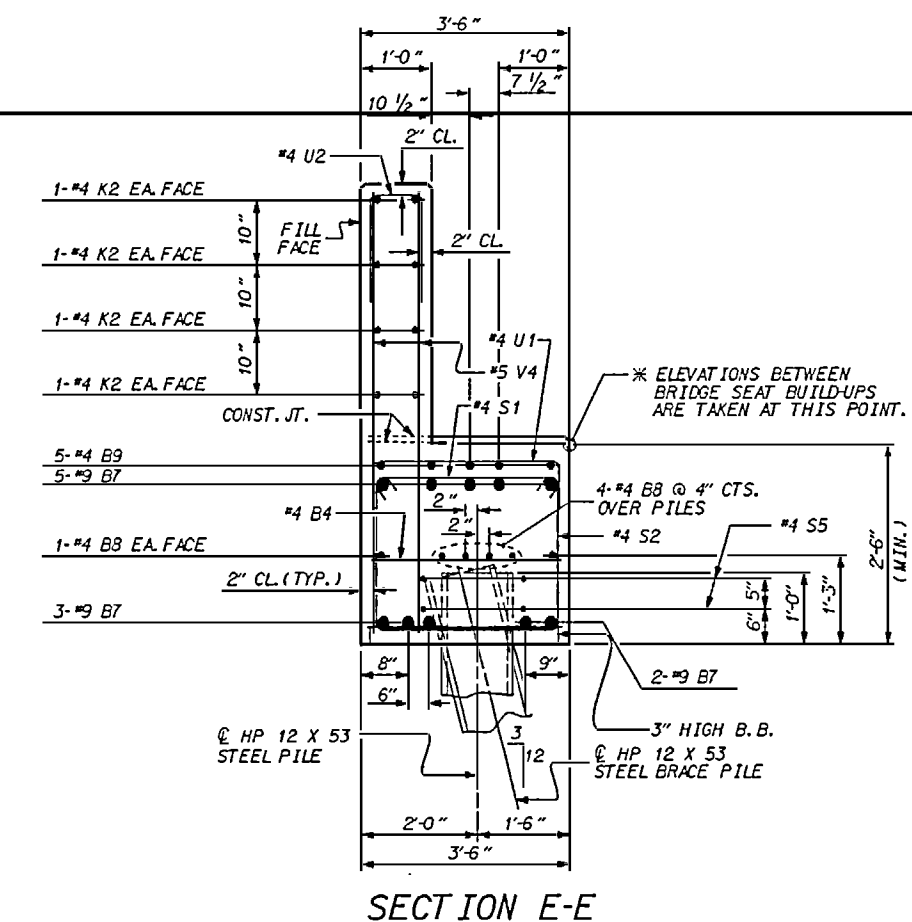
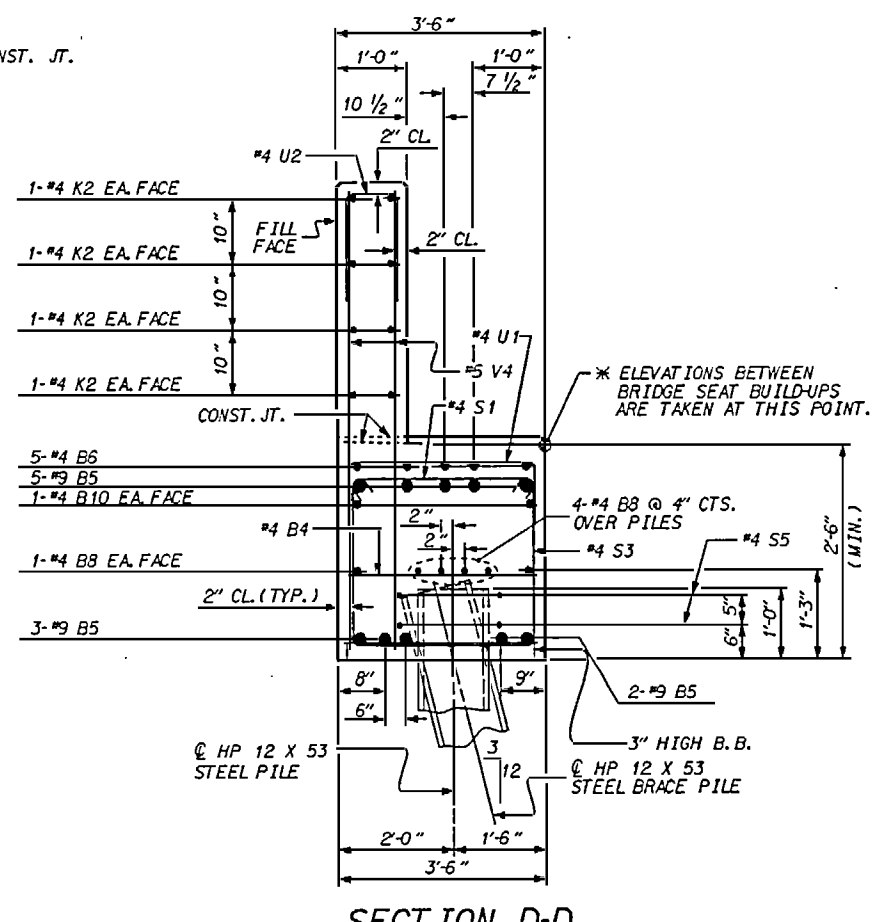
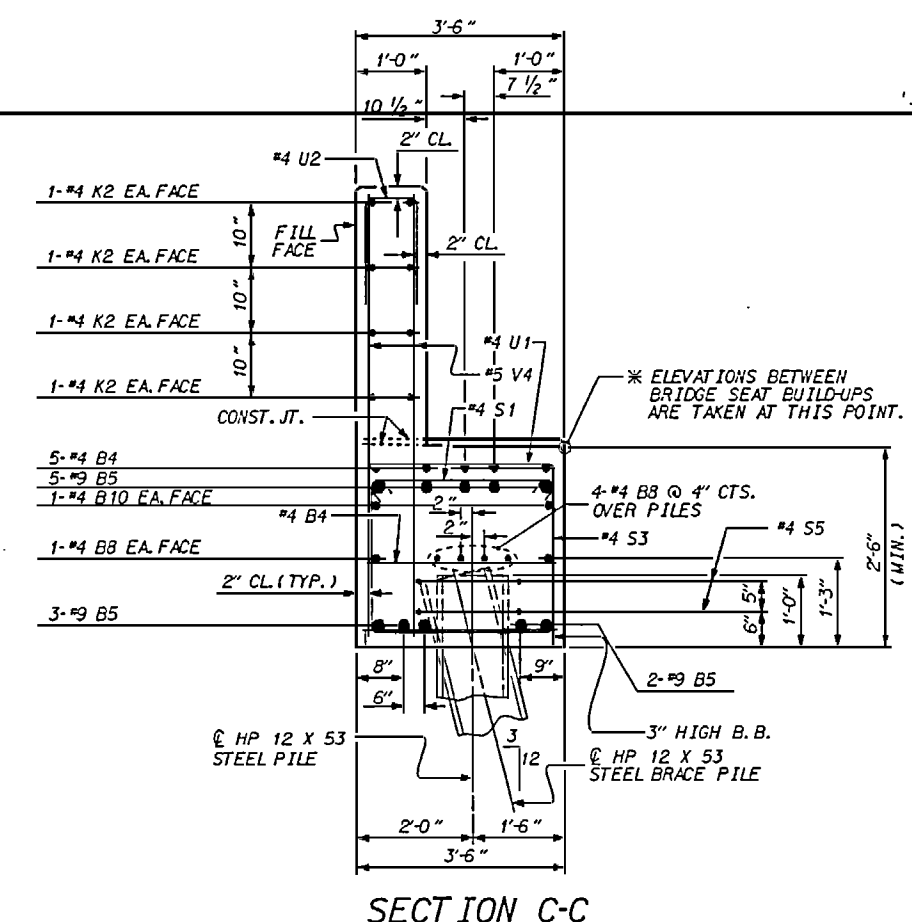
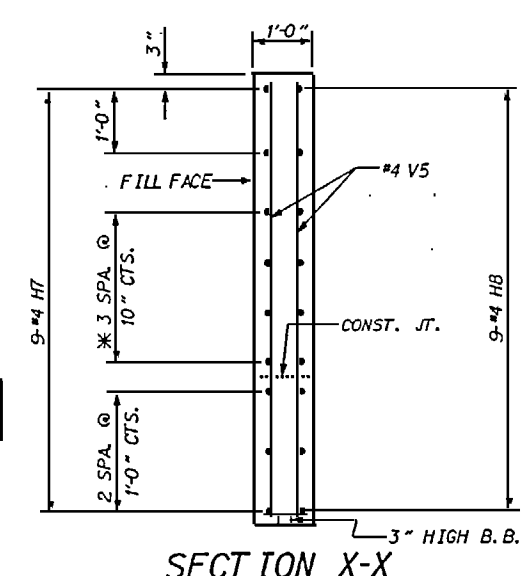
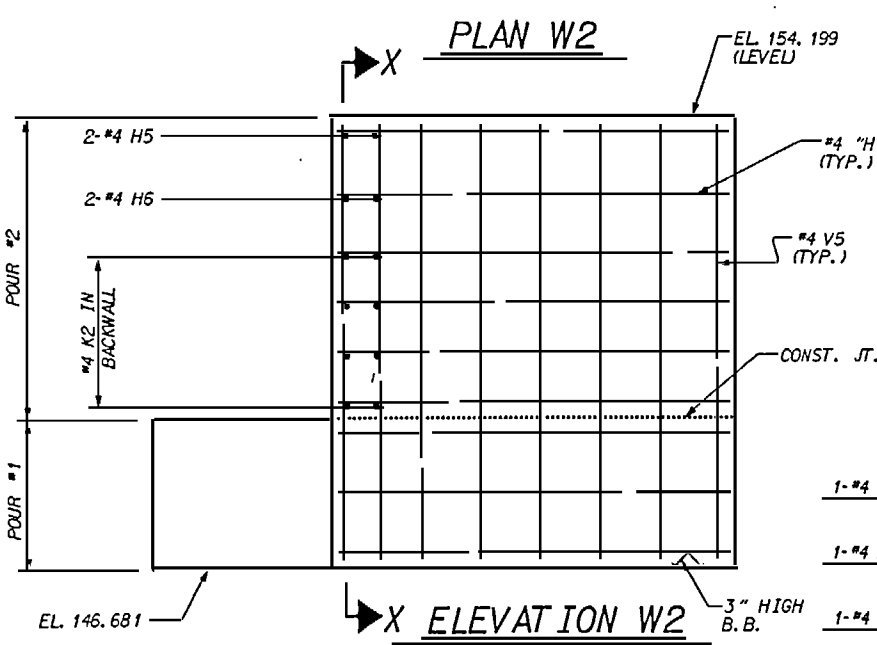
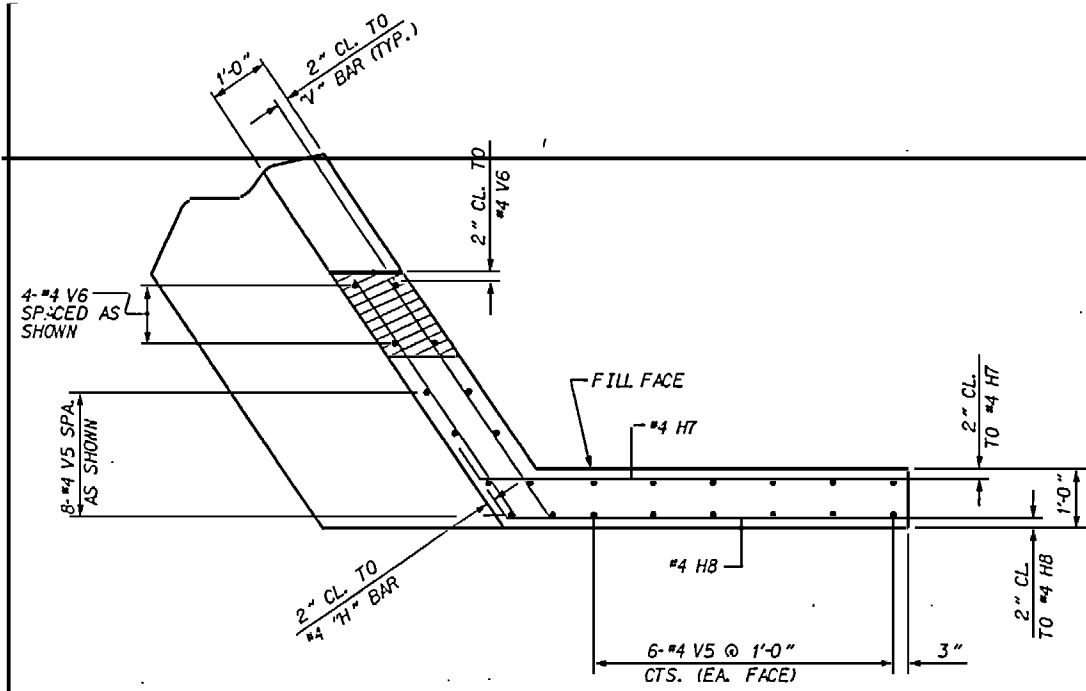
PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 3 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALPH
 SUBSTRUCTURE
 END BENT 2
 STAGE 1



REVISIONS				SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

TOTAL SHEETS: 264

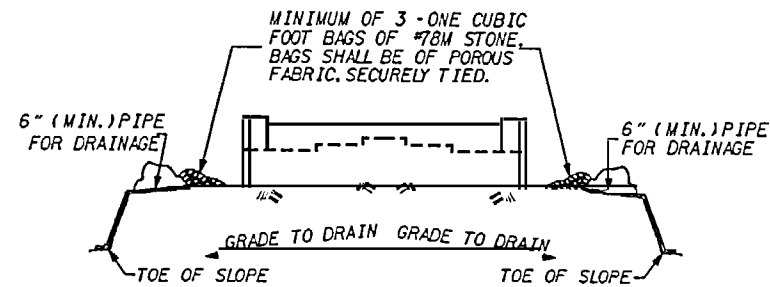


PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 4 OF 5

REVISIONS						SHEET NO. 5-256
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 264
2			4			

DRAWN BY: M. GOINS DATE: 9/5/96
 CHECKED BY: V. X. Nguyen DATE: 1/3/97

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
END BENT 2
STAGE 2

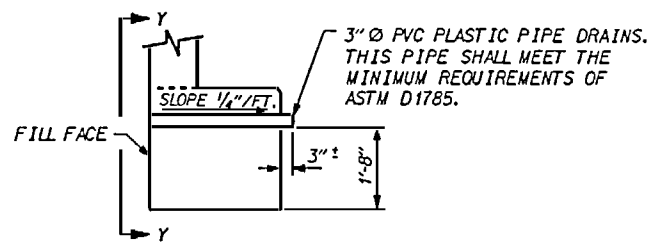


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

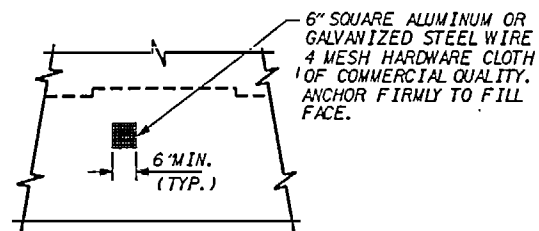
BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



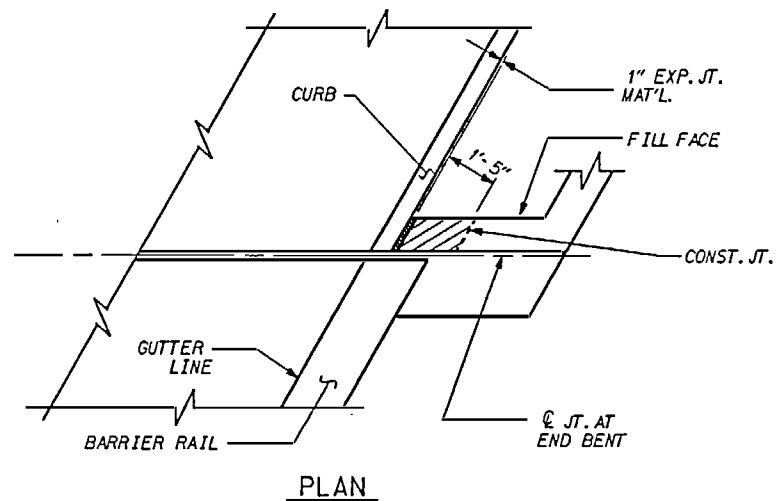
SECTION THRU CAP



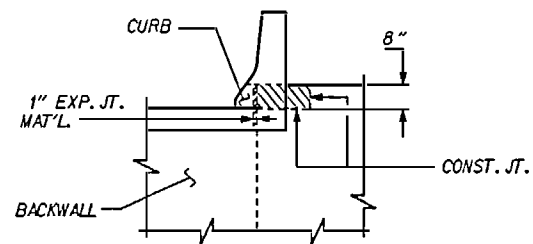
VIEW Y-Y

NOTE: NO SEPARATE PAYMENT WILL BE MADE FOR FURNISHING AND INSTALLING THE PVC PLASTIC PIPE DRAINS, HARDWARE CLOTH AND FASTENERS. THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

PIPE DRAIN DETAILS



PLAN



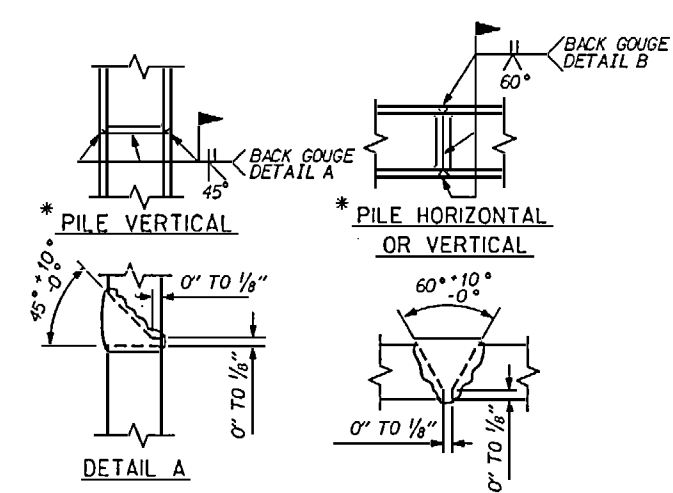
ELEVATION

BLOCKOUT IN WING WALL FOR FITTING EVAZOTE JOINT SEAL

NOTE: THE CONCRETE IN THE CROSS-HATCHED AREA OF THE WING SHALL BE POURED AFTER THE JOINT BETWEEN THE DECK AND APPROACH SLAB HAS BEEN SAWS AND THE BARRIER RAIL IS CAST IF SLIP FORMING IS USED.

BAR TYPES		BILL OF MATERIAL					BILL OF MATERIAL						
		END BENT NO. 2 - STAGE 1					END BENT NO. 2 - STAGE 2						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	10	9	1	38'-1"	1,295	B4	37	4	STR	3'-2"	78		
B2	16	4	STR	24'-0"	257	B5	10	9	STR	34'-1"	1,159		
B3	10	9	STR	16'-0"	544	B6	10	4	STR	13'-5"	82		
B4	12	4	STR	3'-2"	25	B7	10	9	1	58'-8"	1,995		
D1	4	4	STR	1'-6"	4	B8	18	4	STR	26'-3"	316		
H1	2	4	STR	2'-11"	4	B9	5	4	STR	20'-6"	68		
H2	2	4	STR	4'-7"	6	B10	2	4	STR	28'-8"	38		
H3	18	4	4	4'-8"	31	D1	4	4	STR	1'-6"	4		
H4	18	4	4	4'-3"	28	H5	2	4	STR	3'-2"	4		
K1	16	4	STR	23'-4"	249	H6	2	4	STR	4'-10"	6		
S1	44	4	4	3'-11"	115	H7	9	4	4	3	7'-2"	46	
S2	16	4	4	9'-10"	105	H8	9	4	4	3	7'-2"	43	
S3	14	4	7	6'-6"	61	K2	24	4	STR	2'-8"	476		
U2	36	4	6	3'-8"	88	S1	86	4	2	3'-11"	225		
V1	72	5	STR	5'-10"	438	S2	49	4	5	8'-2"	267		
V2	16	4	STR	7'-8"	82	S3	37	4	5	9'-10"	243		
V3	4	4	STR	7'-0"	19	S5	26	4	7	6'-6"	113		
REINFORCING STEEL					LBS.	3,524	U1	29	4	6	6'-2"	119	
CLASS "A" CONC. BREAKDOWN					C. Y.	17.8	U2	79	4	6	3'-8"	193	
POUR #1					C. Y.	5.8	V4	158	5	STR	5'-3"	865	
POUR #2					C. Y.	5.8	V5	20	4	STR	7'-2"	96	
CLASS "A" CONC. TOTAL					C. Y.	23.6	V6	4	4	STR	6'-6"	17	
HP 12 X 53 STEEL PILE					NO. 8	600	REINFORCING STEEL					LBS.	6,461
LIN. FT.					600	CLASS "A" CONC. BREAKDOWN					C. Y.	35.1	
						POUR #1					C. Y.	10.8	
						POUR #2					C. Y.	24.3	
						CLASS "A" CONC. TOTAL					C. Y.	45.9	
						HP 12 X 53 STEEL PILE					NO. 12	900	
						LIN. FT.					900		

ALL BAR DIMENSIONS ARE OUT TO OUT.



PILE SPLICE DETAILS

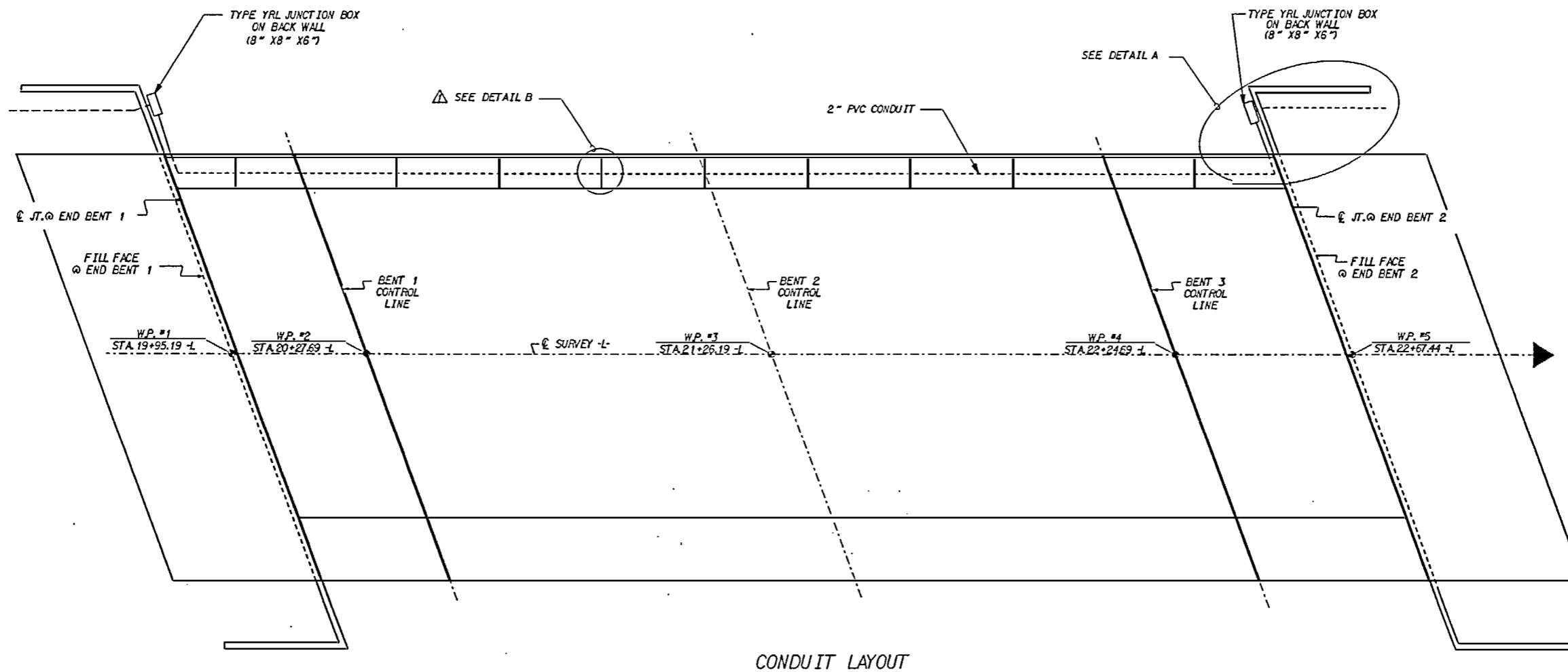
PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 5 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
END BENT 2



DRAWN BY: M. GOINS DATE: 9/17/96
 CHECKED BY: V.X. [Signature] DATE: 1/6/97

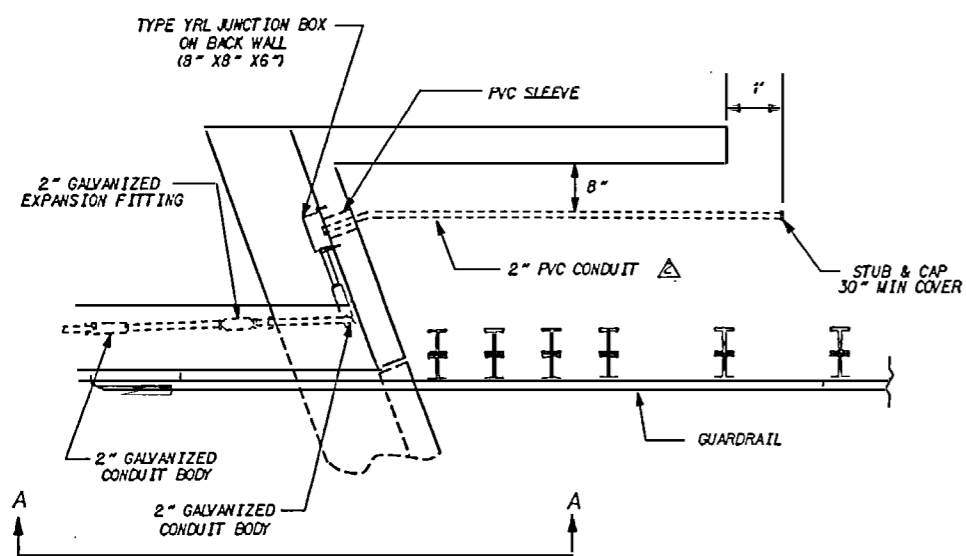
REVISIONS				SHEET NO.
NO.	BY	DATE	NO.	DATE
1			3	
2			4	



CONDUIT LAYOUT

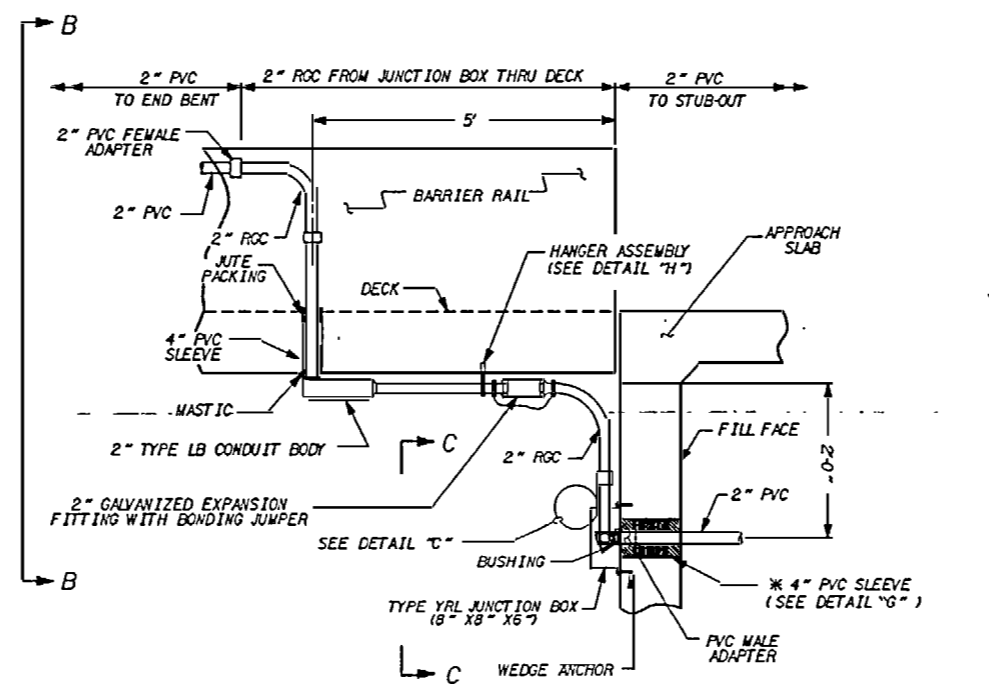
NOTES

- △ PROVIDE EXPANSION FITTING FOR EACH CONDUIT AT ALL LOCATIONS WHERE CONDUIT CROSSES AN EXPANSION/COMPRESSION JOINT.
- △ ROUTE CONDUIT TO AVOID DAMAGE DURING GUARDRAIL INSTALLATION. FIELD BEND OR INSTALL STANDARD ELBOWS AS REQUIRED.



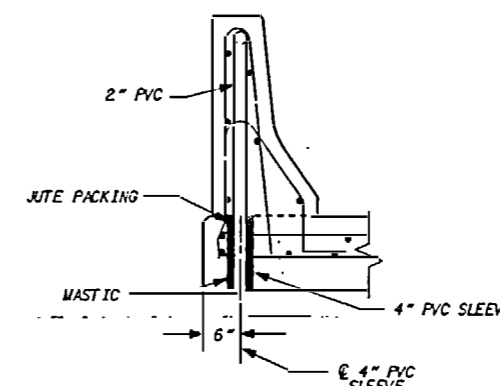
DETAIL A

INSTALLATION SIMILAR AT EACH END BENT



VIEW A-A

INSTALLATION SIMILAR AT BOTH END BENTS



SECTION B-B

DRAWN BY: J.A. STANCIL DATE: 12-17-96
 CHECKED BY: [Signature] DATE: 12-19-96

SEE PROJECT SPECIAL PROVISIONS TITLED "ELECTRICAL CONDUIT SYSTEM" FOR MATERIALS CONSTRUCTION METHODS AND PAYMENT.

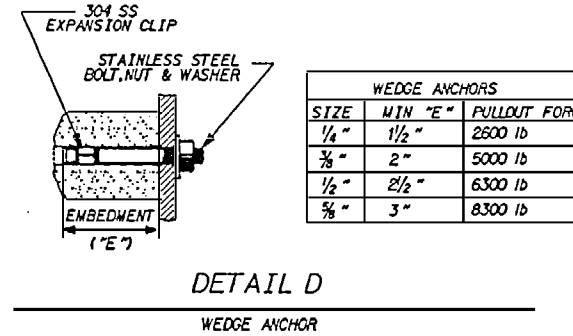
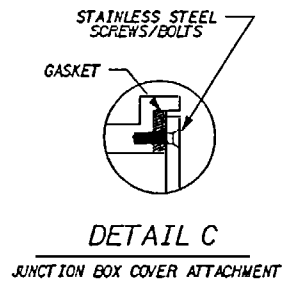
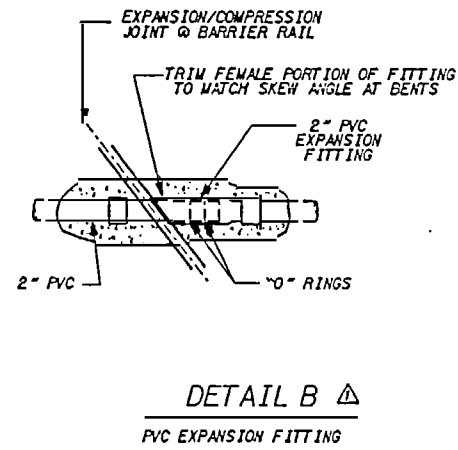
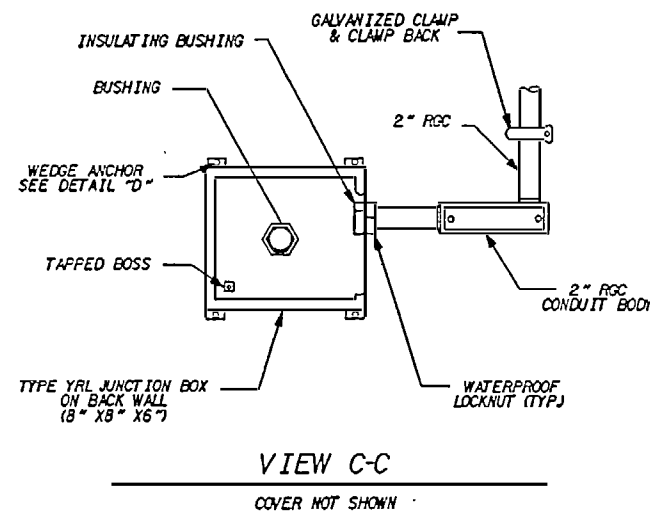
PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 1 OF 2

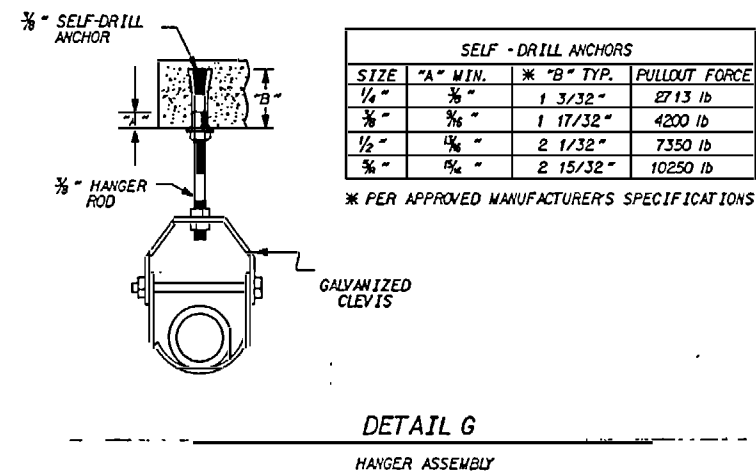
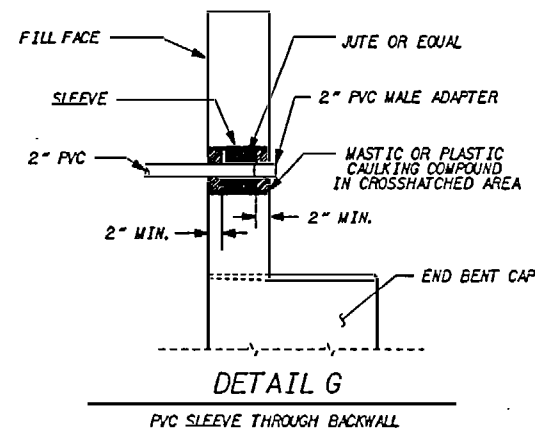
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

ELECTRICAL
 CONDUIT
 SYSTEM

REVISIONS						SHEET NO. 5-258
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 204
2			4			



ESTIMATED BILL OF MATERIALS		
QTY	UNIT	DESCRIPTION
300	LF	2" PVC SCHEDULE 40 CONDUIT
11	EA	2" PVC EXPANSION FITTING
4	EA	4" PVC SLEEVE
2	EA	2" PVC END CAPS
2	EA	TYPE YRL JUNCTION BOX (8" X8" X6")
20	LF	2" RIGID GALV. CONDUIT
4	EA	2" RGC 90° ELBOWS
4	EA	2" GALV. CONDUIT BODIES
2	EA	2" GALV. EXP. FITTINGS W/ BONDING JUMPERS
2	EA	GALV. HANGER ASSEMBLIES W/ GALV. STL RODS
320	LF	POLYETHYLENE PULL LINE
2	EA	SELF DRILL ANCHORS
10	EA	WEDGE ANCHORS

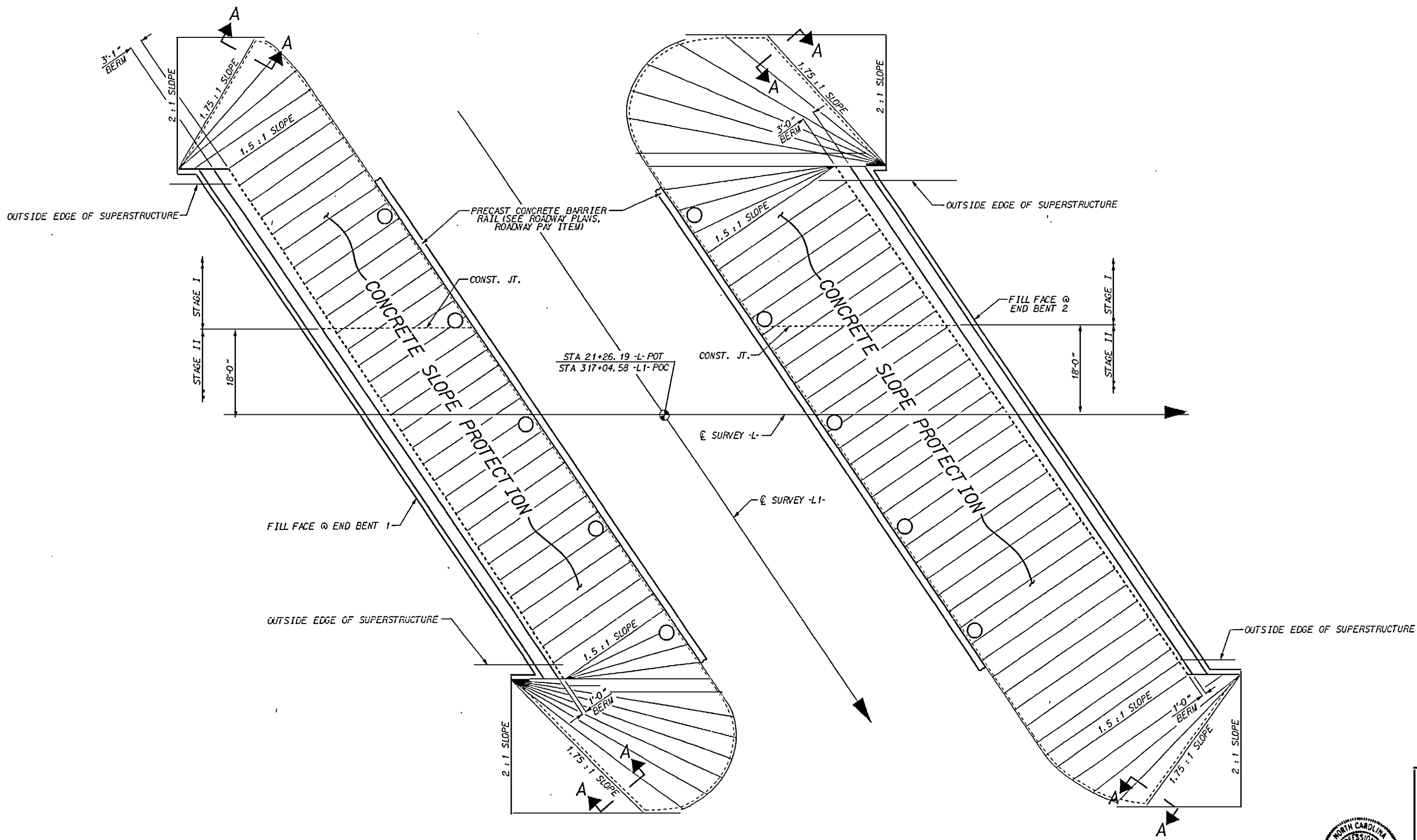


PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
ELECTRICAL CONDUIT SYSTEM					
REVISIONS					SHEET NO.
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		
					TOTAL SHEETS 264

DRAWN BY: J.A. STANCIL DATE: 12-17-96
 CHECKED BY: [Signature] DATE: 12-17-96

SEE PROJECT SPECIAL PROVISIONS TITLED
 "ELECTRICAL CONDUIT SYSTEM" FOR MATERIALS
 CONSTRUCTION METHODS AND PAYMENT.



PLAN

DRAWN BY : S. T. CHAMPION DATE : 10/17/96
 CHECKED BY : V. X. NQUIST DATE : 11/6/96

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-
 SHEET 1 OF 2



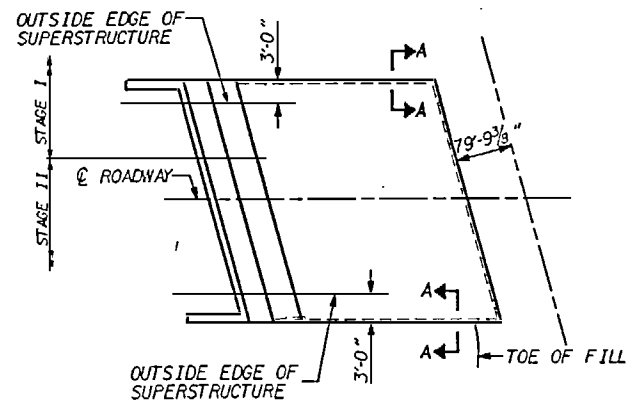
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SLOPE PROTECTION					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
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2			4		
					SHEET NO. 5-260
					TOTAL SHEETS 204

GENERAL NOTES

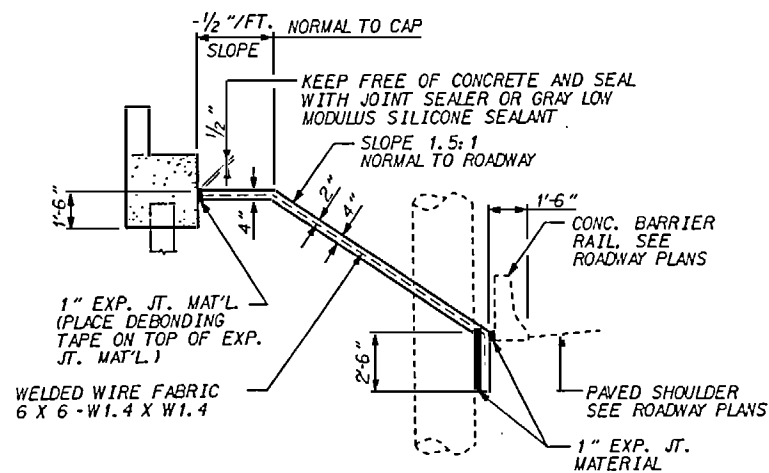
SLOPE PROTECTION SHALL BE PLACED UNDER THE ENDS OF THE BRIDGE AS SHOWN IN THE DETAILS. THE CONTRACTOR, AT HIS OPTION, MAY USE ALTERNATE "B" ONLY FOR HIGHWAY OVER HIGHWAY GRADE SEPARATIONS WITH 2:1 END BENT SLOPE IN RURAL UNPOPULATED AREAS. STRAIGHT EDGING WILL NOT BE REQUIRED UNLESS, IN THE OPINION OF THE ENGINEER, VISUAL INSPECTION INDICATES A NEED FOR IT. METHOD OF MEASUREMENT AND BASIS OF PAYMENT SHALL BE AS PRESCRIBED IN SECTION 462 OF THE STANDARD SPECIFICATIONS. FOR BERM WIDTH, SEE GENERAL DRAWING.

ALTERNATE "A"

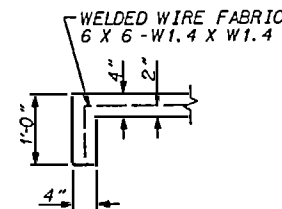
ALTERNATE "A" SHALL CONSIST OF 4 INCH POURED-IN-PLACE CONCRETE PAVING AS SHOWN IN THE DETAILS ON THIS SHEET. CONCRETE SHALL BE CLASS "B". THE CONCRETE SURFACE SHALL BE FLOATED WITH A WOODEN FLOAT AND FINISHED. WELDED WIRE FABRIC REINFORCING SHALL BE 6 X 6 - W1.4 X W1.4, 60 INCHES WIDE. ADJACENT RUNS OF WELDED WIRE FABRIC SHALL LAP AT LEAST SIX INCHES. SLOPE PROTECTION SHALL BE POURED IN ALTERNATE FOUR AND FIVE FOOT STRIPS AS SHOWN IN THE POURING DETAIL. THE COST OF THE WELDED WIRE FABRIC SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID PER SQUARE YARD FOR SLOPE PROTECTION.



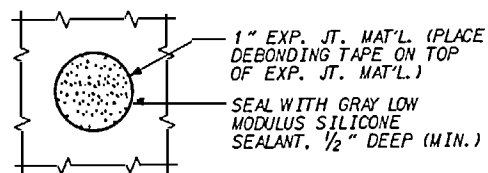
PLAN



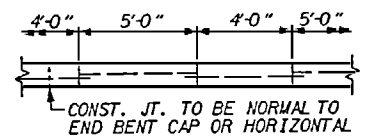
SECTION ALONG ROADWAY WITH SHOULDER PIER



SECTION A-A



PLAN WHERE CONCRETE SLOPE PROTECTION MUST BE PLACED AROUND A BENT COLUMN



POURING DETAIL

BRIDGE @ STA. 317+04.58 -L1-	4 INCH SLOPE PROTECTION SQUARE YARDS				WELDED WIRE FABRIC 60 INCHES WIDE APPROX. L.F.			
	END BENT 1		END BENT 2		END BENT 1		END BENT 2	
	STAGE I	STAGE II	STAGE I	STAGE II	STAGE I	STAGE II	STAGE I	STAGE II
JOIP	226	431	239	412	452	862	478	824

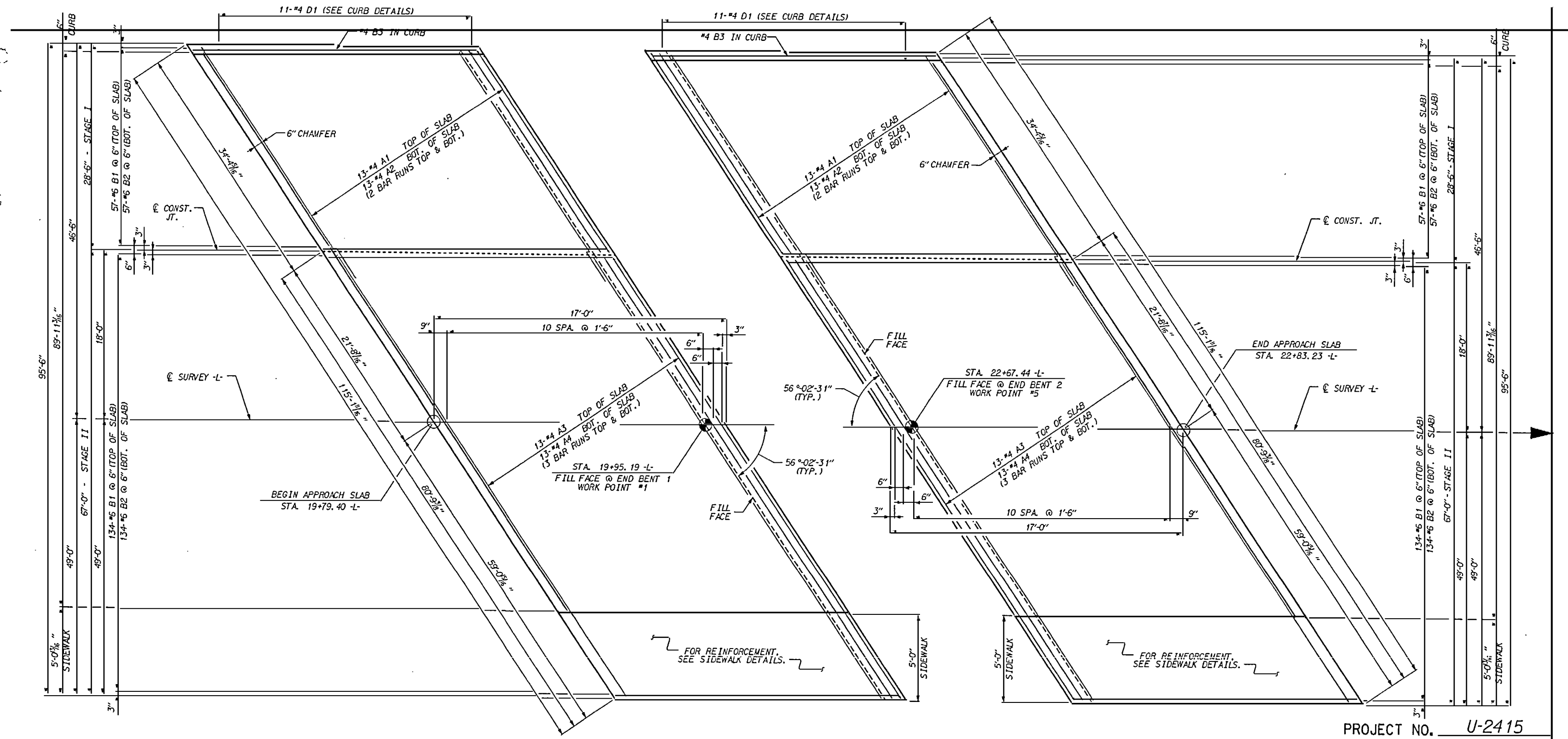
ASSEMBLED BY: S.T. CHAMPION	DATE: 10/15/96	SPECIAL
CHECKED BY: V.X. Nguyen	DATE: 12/12/1996	
DRAWN BY: E.L. ROSE	DATE: 5/12/92	STANDARD
CHECKED BY: G.B. PERFETTI	DATE: 6/8/92	

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steve

PROJECT NO. U-2415
ROBESON COUNTY
STATION: 317+04.58 -L1-
SHEET 2 OF 2



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD SLOPE PROTECTION DETAILS					
AUG. 1992					SHEET NO.
REVISIONS					TOTAL SHEETS
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		
STD. NO. SP1					5-261
					264



END BENT 1

END BENT 2

PLAN OF APPROACH SLABS

#4 A1 & #4 A3 SPLICE LENGTH = 2'-0"
 #4 A2 & #4 A4 SPLICE LENGTH = 1'-9"

PROJECT NO. U-2415
 ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 BRIDGE APPROACH SLABS
 FOR FLEXIBLE PAVEMENT



DRAWN BY: W. J. Parker DATE: 03/21/96
 CHECKED BY: V. X. Nguyen DATE: 08/20/96

REVISIONS					SHEET NO. 5-262
NO.	BY	DATE	NO.	DATE	
1			3		TOTAL SHEETS 264
2			4		

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BILL OF MATERIAL					
NOTE: BILL OF MATERIAL IS FOR ONE APPROACH SLAB. (TWO REQUIRED)					
STAGE I					
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	
* A1	26	4	STR	19-1	327
* A2	26	4	STR	18-10	327
* B1	57	6	STR	16-2	1384
* B2	57	6	STR	16-8	1427
* B3	1	4	STR	16-2	11
* D1	11	4	STR	1-0	7
REINFORCING STEEL - LBS.					1754
* EPOXY COATED REINFORCING STEEL - LBS.					1733
CLASS AA CONCRETE - C.Y.					15.9
STAGE II					
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	
* A3	39	4	STR	28-2	734
* A4	39	4	STR	28-0	729
* B1	134	6	STR	16-2	3254
* B2	134	6	STR	16-8	3354
* B4	5	4	STR	16-7	55
* D2	48	4	STR	0-10	27
* G1	28	4	STR	5-5	101
REINFORCING STEEL - LBS.					4083
* EPOXY COATED REINFORCING STEEL - LBS.					4171
CLASS AA CONCRETE - C.Y.					39.0

NOTES

SUBDRAIN FINE AGGREGATE IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL AND END BENT FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

TEMPORARY DRAINAGE AND TEMPORARY BERM AND SLOPE DRAINS WILL BE PAID FOR UNDER THE LUMP SUM PRICE FOR BRIDGE APPROACH SLAB.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE.

THE AREAS BETWEEN THE WINGWALLS AND THE APPROACH SLAB SHALL BE PAVED, SEE ROADWAY PLANS.

THE 6" COMP. A.B.C. IS TO EXTEND 10'-0" BEYOND THE SLAB AS SHOWN AND 1'-0" OUTSIDE OF EACH EDGE OF SLAB.

THE CONTRACTOR MAY, AT HIS OPTION, USE EITHER 4" TYPE HB ASPHALT CONCRETE BASE COURSE OR 5" CLASS "A" CONCRETE IN LIEU OF 6" A.B.C. IF 5" CLASS "A" CONCRETE IS USED, THE CONCRETE SHALL BE FINISHED TO A SMOOTH SURFACE AND A LAYER OF 30 LB. ROOFING FELT SHALL BE PLACED BETWEEN THE CONCRETE BASE AND THE APPROACH SLAB TO PREVENT BOND. THE WIDTH OF THE CONCRETE BASE SHALL BE THE SAME WIDTH AS THE APPROACH SLAB. THE APPROACH SLABS SHALL NOT BE CAST UNTIL THE CONCRETE HAS REACHED AN AGE OF THREE CURING DAYS.

DOWELS MAY BE PUSHED INTO GREEN CONCRETE AFTER THE SLAB HAS BEEN SCREEDED AND FLOAT FINISHED EXCEPT AS NOTED ON THE PLANS.

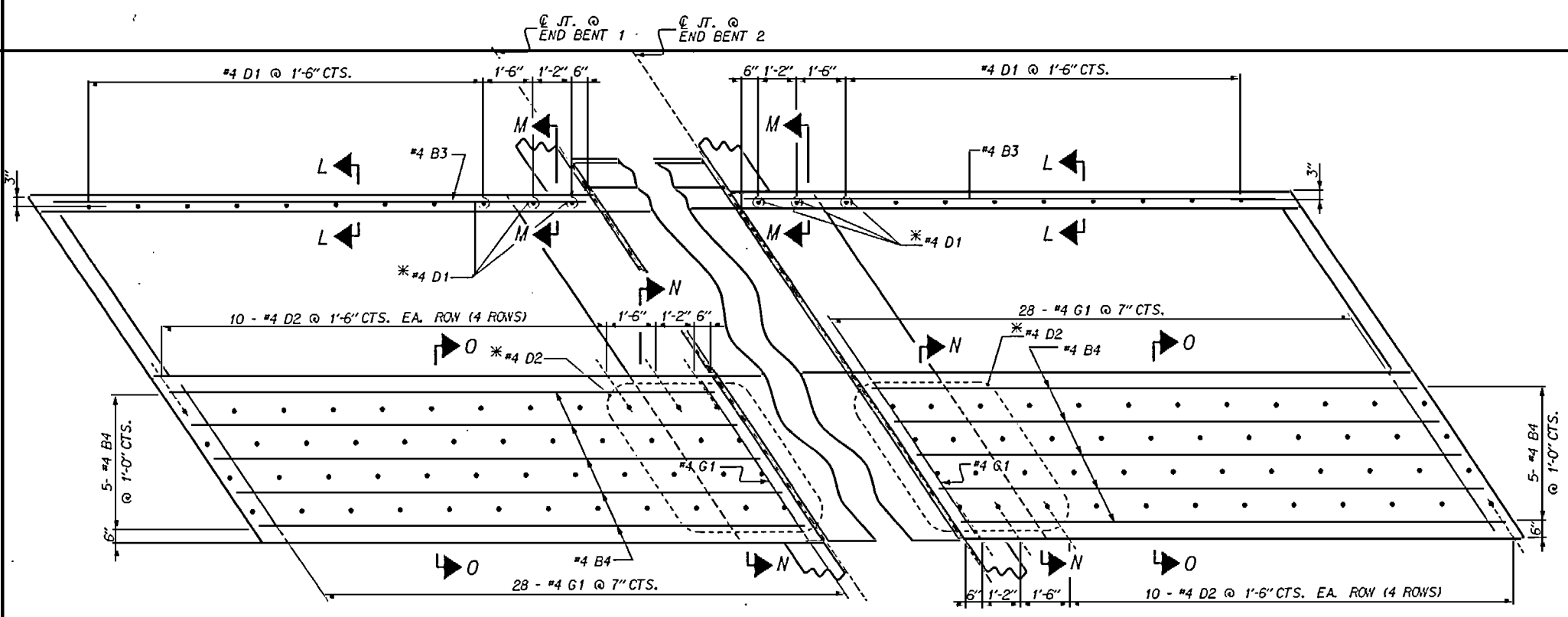
THE JOINT SHALL BE SAWS PRIOR TO THE CASTING OF THE CONCRETE CURB TO THE CONSTRUCTION JOINT AND THE BARRIER RAIL FOR LOCATION OF CONSTRUCTION JOINT SEE CURB DETAILS.

APPROACH SLAB GROOVING IS NOT REQUIRED.

FOR EVAZOTE JOINT SEALS, SEE SPECIAL PROVISIONS.

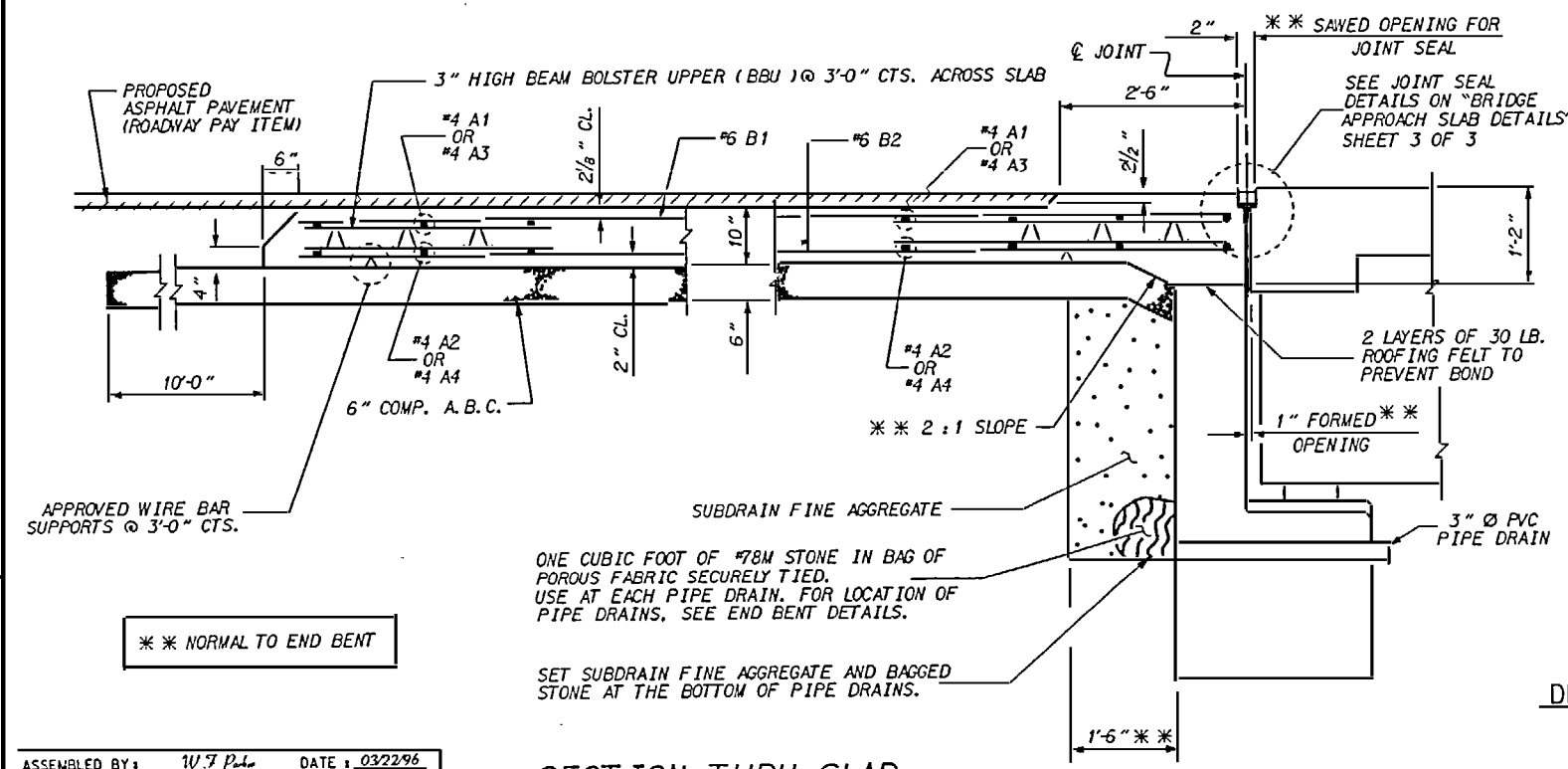
PAYMENT FOR EVAZOTE JOINT SEALS SHALL BE INCLUDED IN THE LUMP SUM PRICE FOR EVAZOTE JOINT SEALS.

THE NOMINAL UNCOMPRESSED SEAL WIDTH OF THE EVAZOTE JOINT SEAL SHALL BE 2/2".



PLAN OF CURB AND SIDEWALK

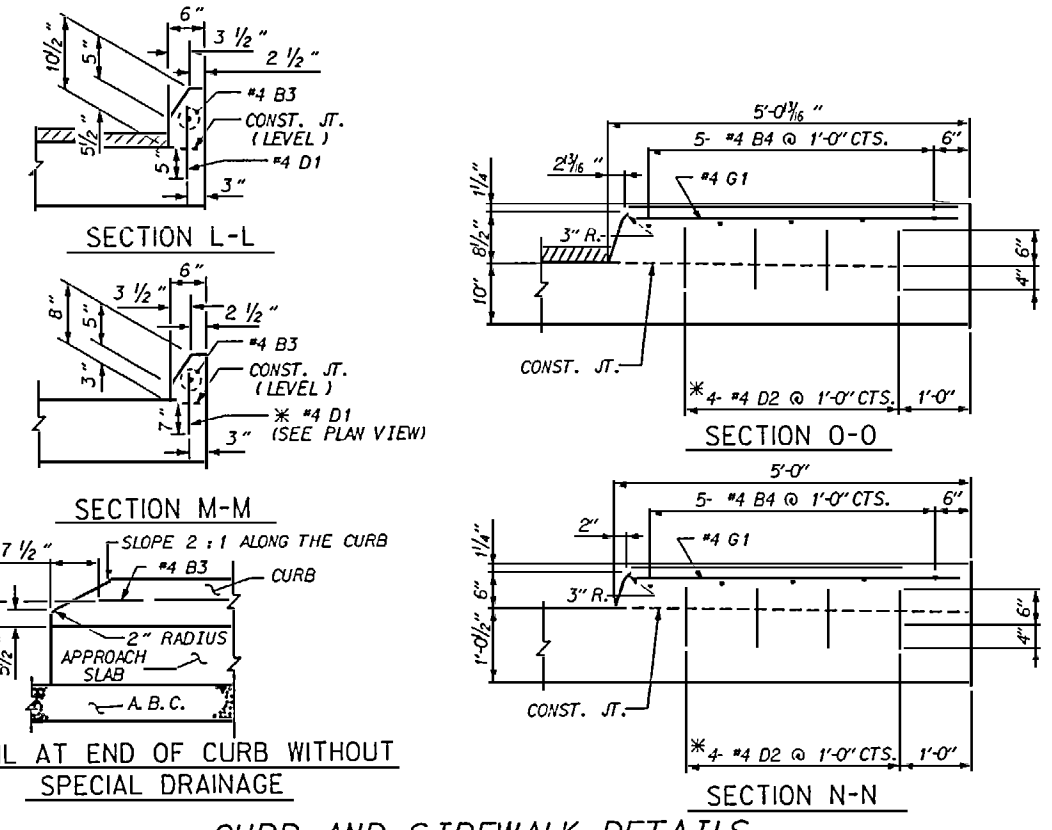
* THESE DOWELS ARE TO BE PLACED AFTER SAWING OF THE JOINT. THE HOLES SHALL BE DRILLED AND GROUTED IN PLACE.



SECTION THRU SLAB

ASSEMBLED BY: TU J P L DATE: 03/22/96
 CHECKED BY: W X N DATE: 08/20/96
 STD. DRAWN BY: F. C. JONES DATE: 6/10/87
 STD. CHECKED BY: E. G. AIFN DATE: 6/25/87

REV. 6/1/94 EEM (4) GRP
 REV. 6-16-95RR EEM (4) RCW



CURB AND SIDEWALK DETAILS



PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

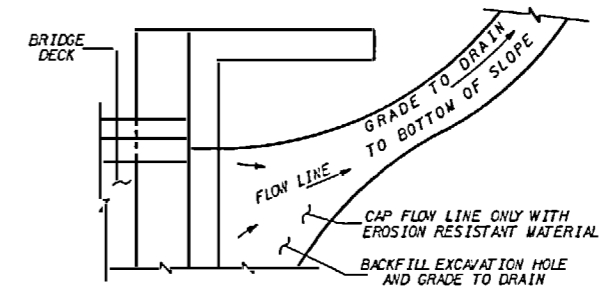
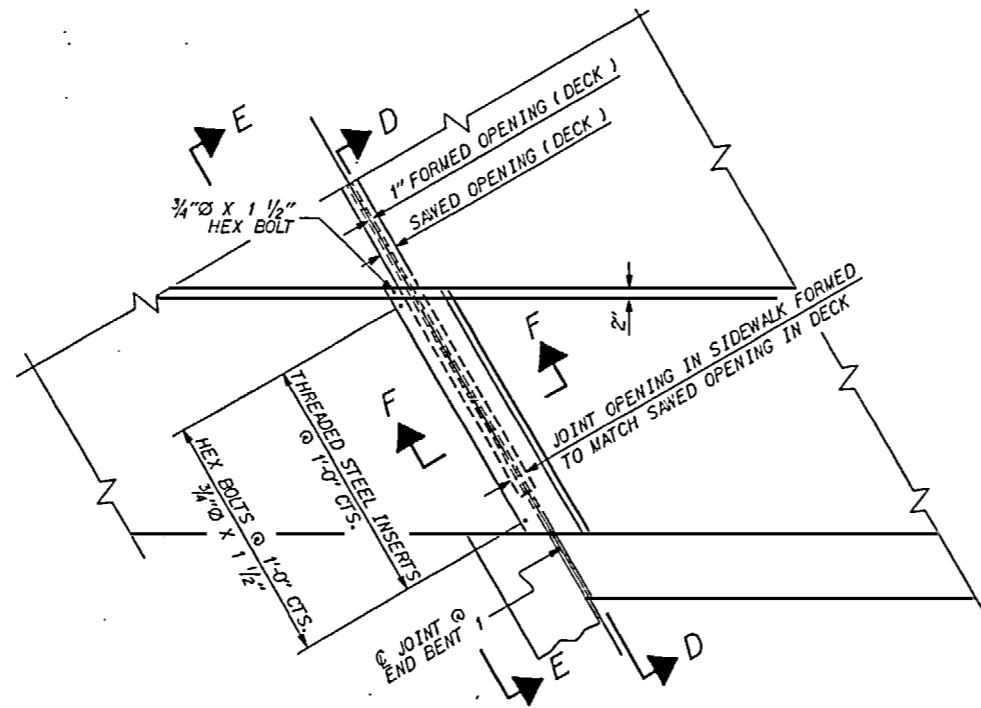
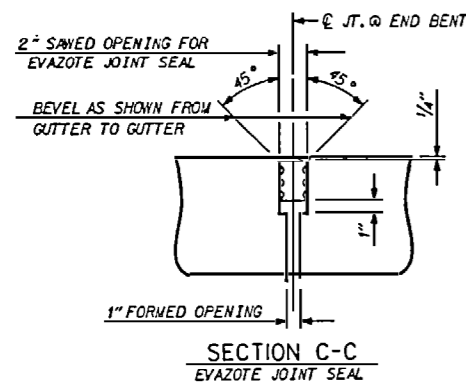
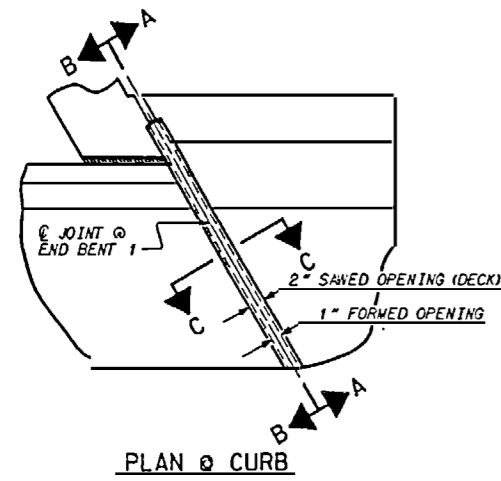
STANDARD
 BRIDGE APPROACH SLAB
 FOR FLEXIBLE PAVEMENT

REVISIONS				SHEET NO.
NO.	BY	DATE	NO.	DATE
1			3	
2			4	

TOTAL SHEETS: 264

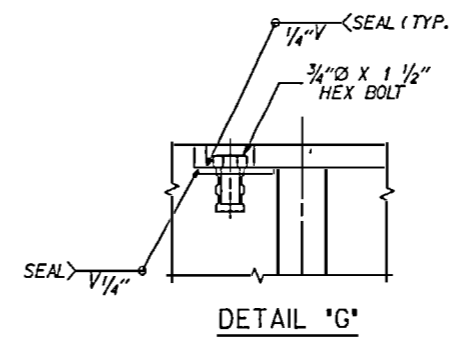
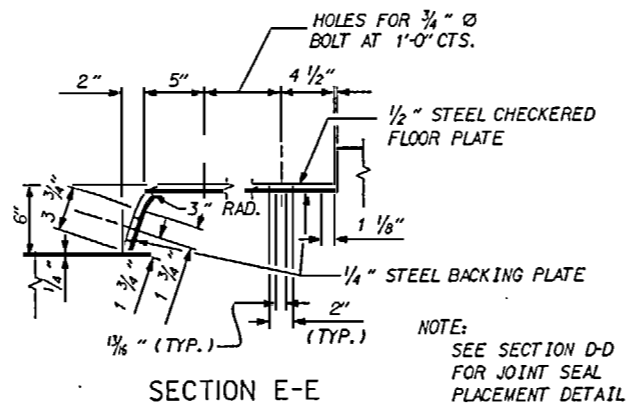
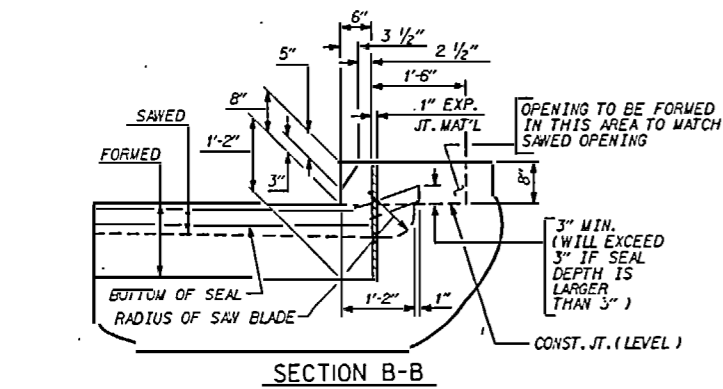
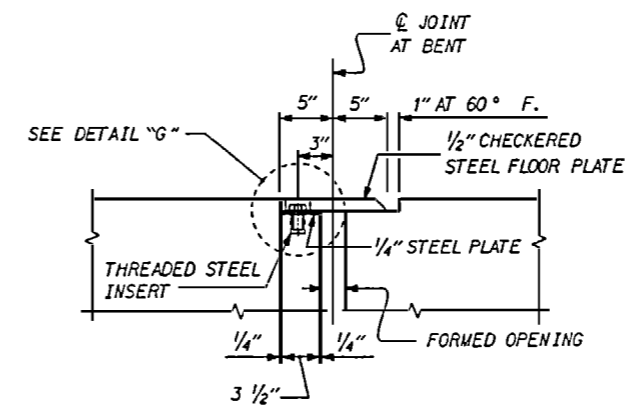
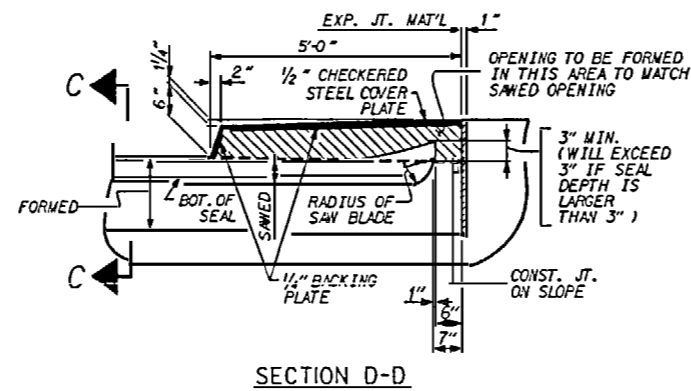
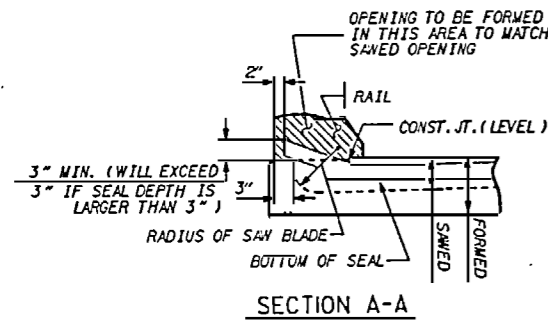
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STD. NO. BAS2



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS FLOWING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL



NOTE: SEE SECTION D-D FOR JOINT SEAL PLACEMENT DETAIL

JOINT SEAL DETAILS @ END BENT

PROJECT NO. U-2415
ROBESON COUNTY
 STATION: 317+04.58 -L1-

SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH
 SLAB DETAILS



ASSEMBLED BY: <u>W. J. Parker</u>	DATE: <u>03/23/96</u>	SPECIAL
CHECKED BY: <u>V. X. Nguyen</u>	DATE: <u>1/31/97</u>	
DRAWN BY: <u>F. C. JONES</u>	DATE: <u>11/28/88</u>	STANDARD
CHECKED BY: <u>A. R. BISSETTE</u>	DATE: <u>11/28/88</u>	

REV. 6/1/84 EEM W GRP
 REV. 6-16-85 RP EEM W GRP

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	S-264
1			3			TOTAL SHEETS
2			4			264

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