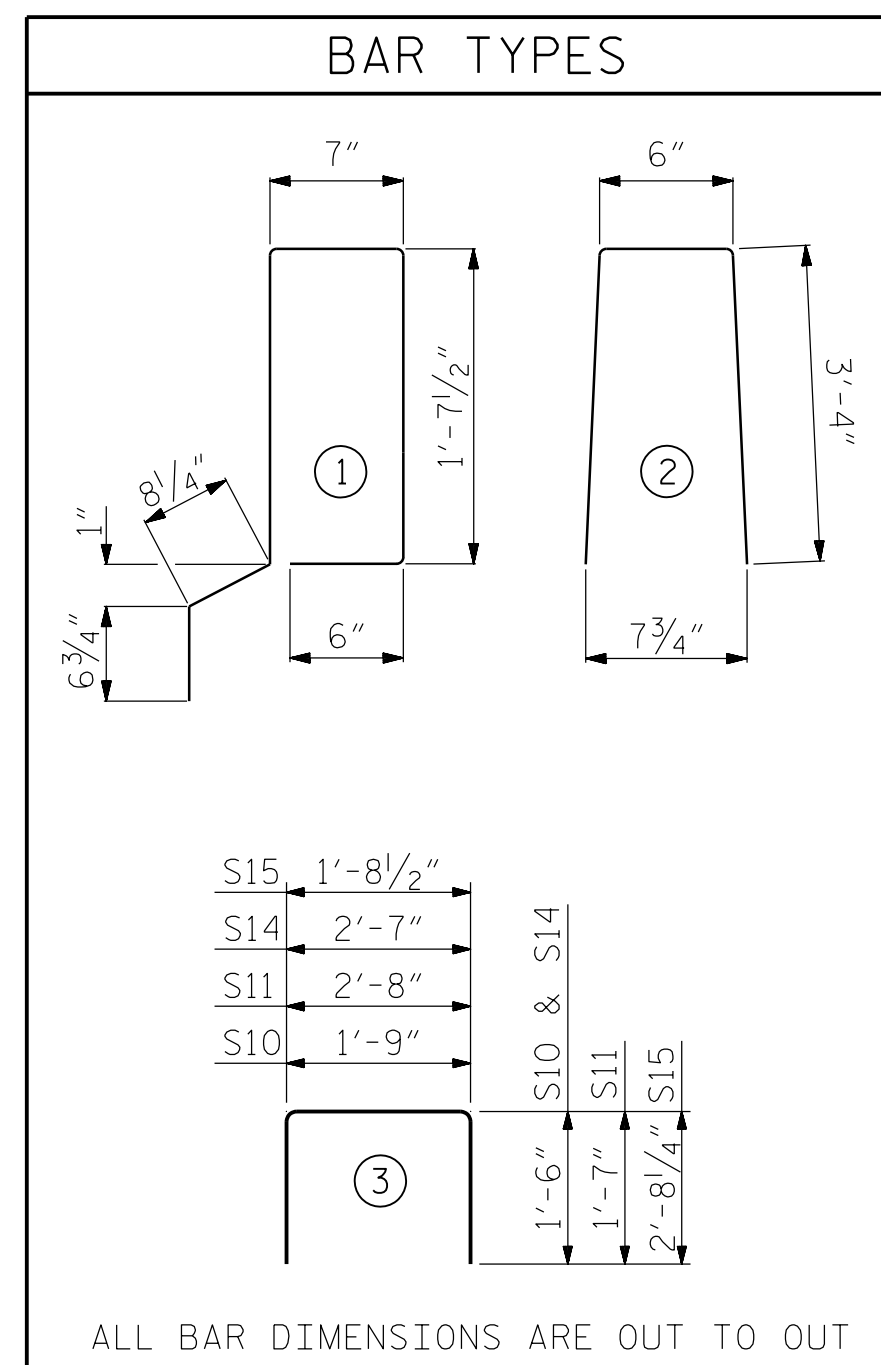


BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL						
BAR	BARS PER PAIR OF EXTERIOR UNITS 65' UNIT	TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT
*B24	60	60	#5	STR	21'-3"	1330
*S13	148	148	#5	2	7'-2"	1106
*EPOXY COATED REINFORCING STEEL					LBS.	2436
CLASS AA CONCRETE					CU.YDS.	16.9
TOTAL VERTICAL CONCRETE BARRIER RAIL					LN. FT.	130.25

GUTTERLINE ASPHALT THICKNESS & RAIL HEIGHT		
	ASPHALT OVERLAY THICKNESS @ MID-SPAN	RAIL HEIGHT @ MID-SPAN
65' UNITS	2 1/8"	3'-8 1/8"

DEAD LOAD DEFLECTION AND CAMBER	
65' CORED SLAB UNIT	3'-0" x 2'-0" 0.6" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	1 7/8" ↑
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	1/2" ↓
FINAL CAMBER	1 3/8" ↑

** INCLUDES FUTURE WEARING SURFACE



NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

ALL REINFORCING STEEL IN VERTICAL CONCRETE BARRIER RAILS SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

MAINTAIN A SYMMETRIC TENSION FORCE BETWEEN EACH PAIR OF TRANSVERSE POST TENSIONING STRANDS IN THE DIAPHRAGM.

THE #4 S11 STIRRUPS MAY BE SHIFTED AS NECESSARY TO MAINTAIN 1" CLEAR TO THE GROUTED RECESS.

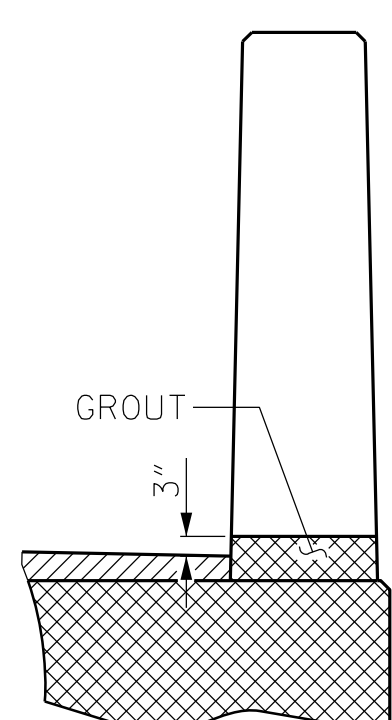
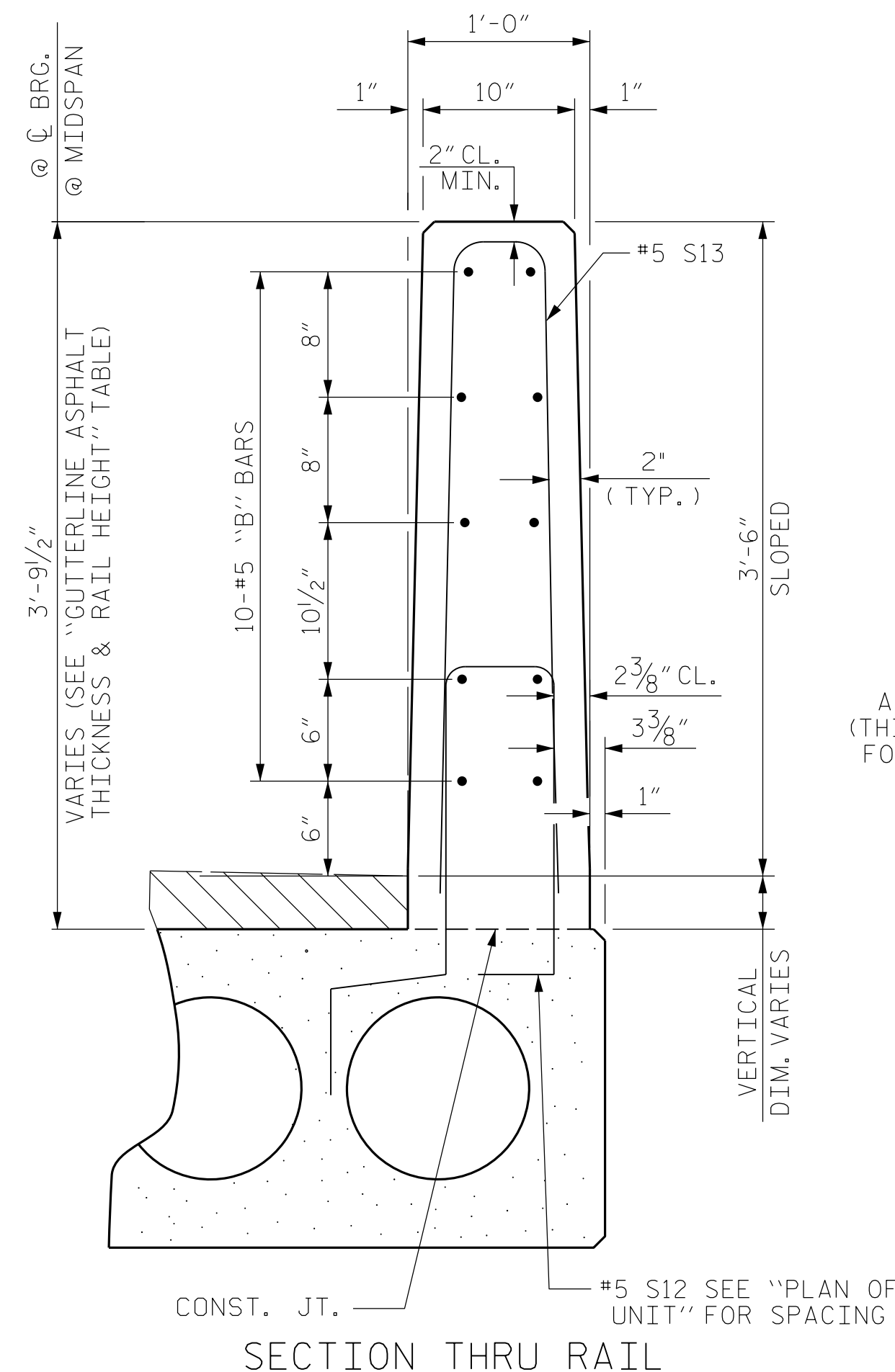
FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

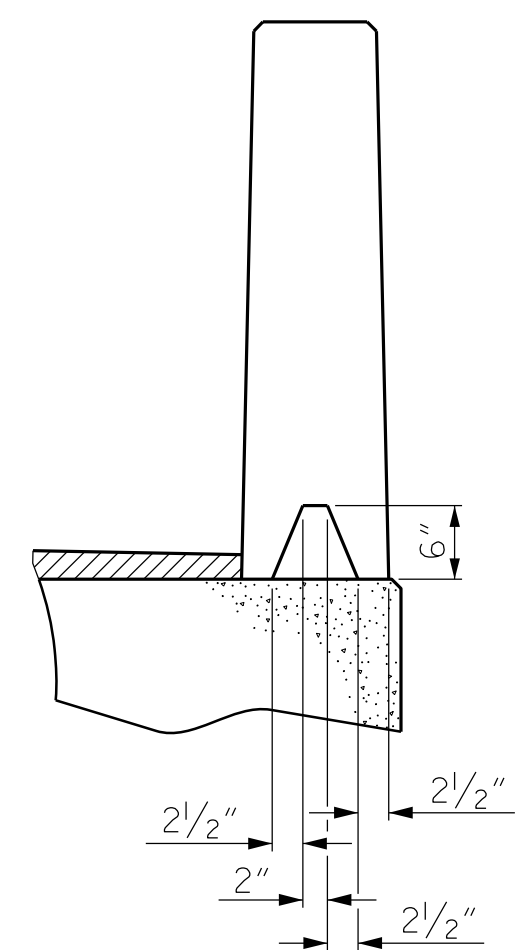
THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

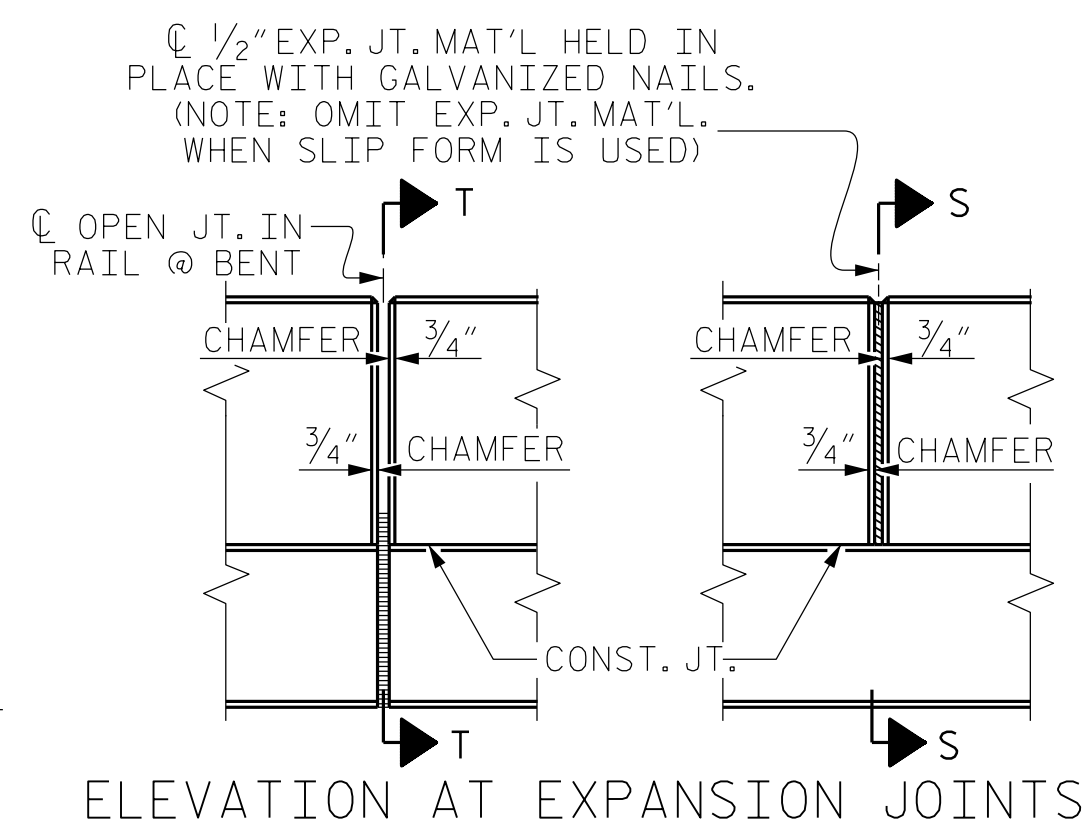
THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.



SECTION T-T
AT OPEN JOINT AT BENT
(THIS IS TO BE USED WHERE
FOAM JOINT IS NOT USED)



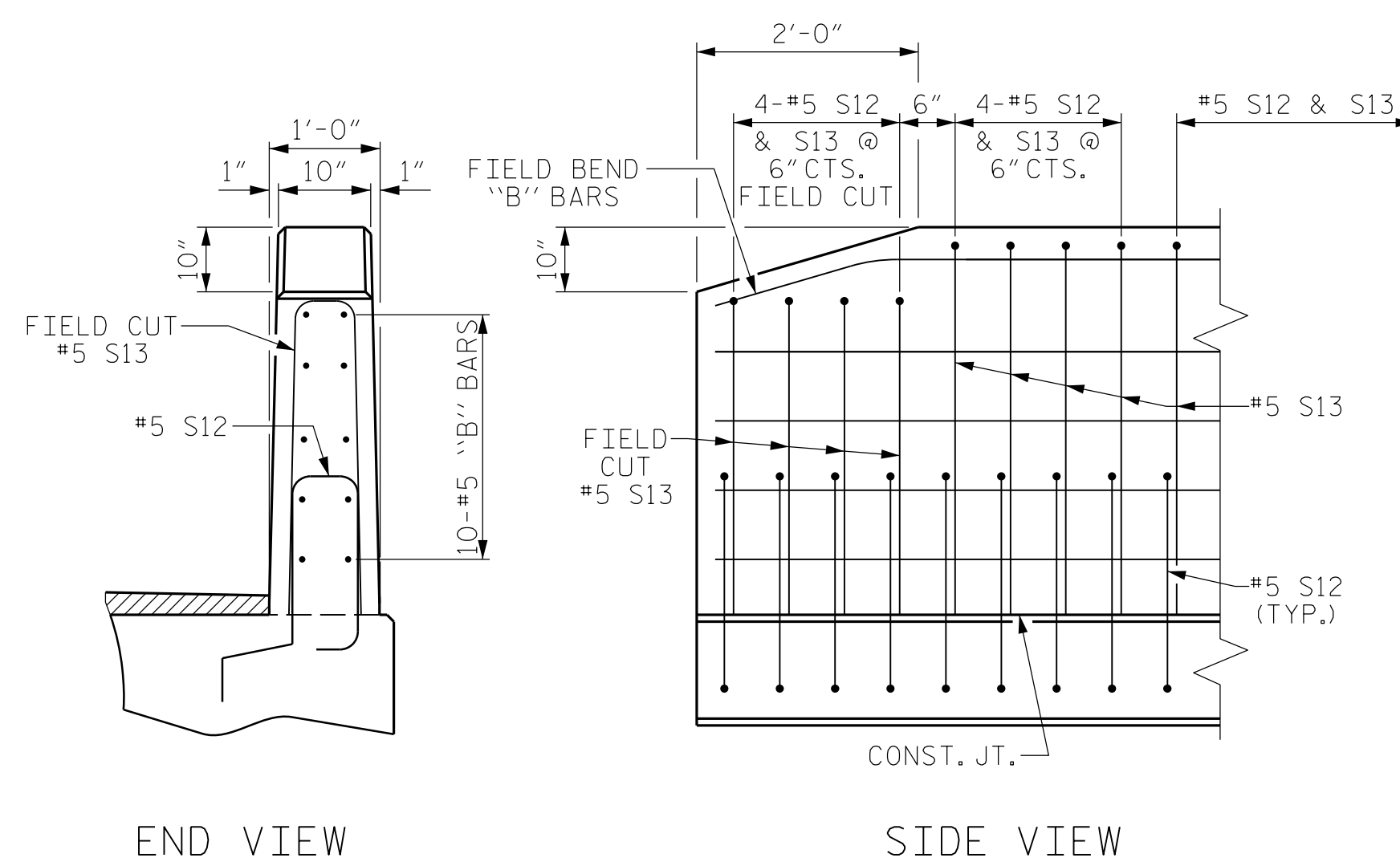
SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY
WHEN SLIP FORM IS USED)



ELEVATION AT EXPANSION JOINTS

ELASTOMERIC BEARING DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 60 DUROMETER HARDNESS.

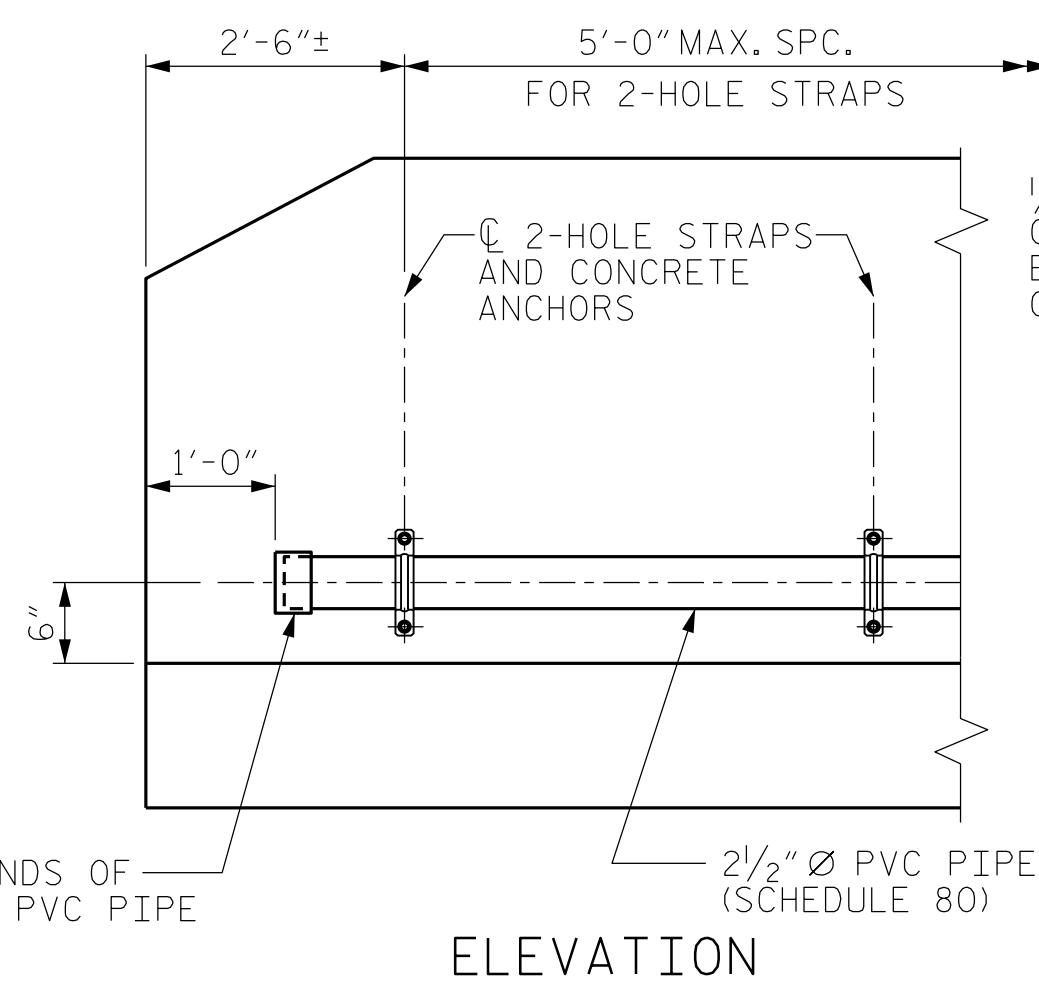


END VIEW

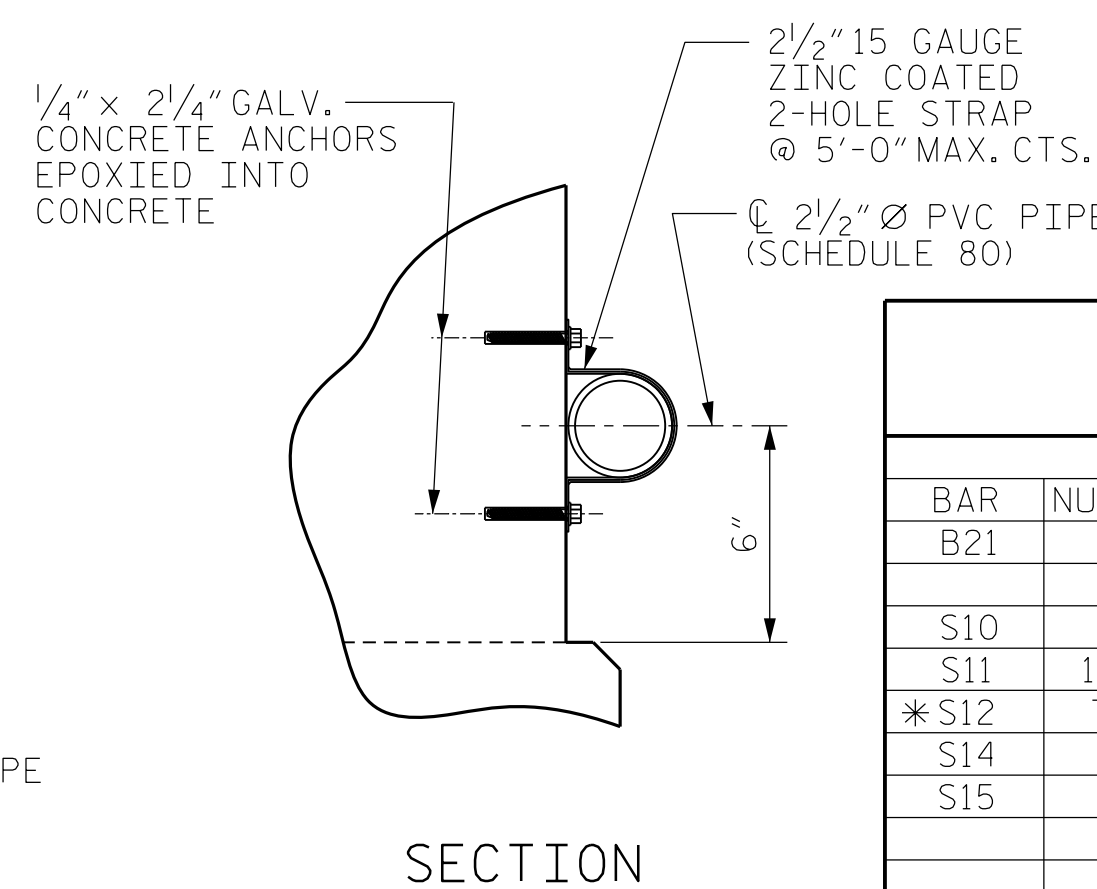
SIDE VIEW

END OF RAIL DETAILS

VERTICAL CONCRETE BARRIER RAIL DETAILS



ELEVATION



SECTION

FIBER OPTIC CONDUIT SYSTEM DETAILS

2 1/2" Ø SCHEDULE 80 PVC PIPE ATTACHED TO THE BACK OF BOTH RAILS FOR FUTURE FIBER OPTIC CABLE.

BILL OF MATERIAL FOR ONE 65' CORED SLAB UNIT							
BAR	NUMBER	SIZE	TYPE	EXTERIOR UNIT LENGTH	EXTERIOR UNIT WEIGHT	INTERIOR UNIT LENGTH	INTERIOR UNIT WEIGHT
B21	6	#4	STR	22'-10"	92	22'-10"	92
S10	8	#5	3	4'-9"	40	4'-9"	40
S11	134	#4	3	5'-10"	522	5'-10"	522
*S12	74	#5	1	5'-7"	431		
S14	4	#4	3	5'-7"	15	5'-7"	15
S15	4	#5	3	7'-1"	30	7'-1"	30
REINFORCING STEEL				LBS.	699		699
*EPOXY COATED REINFORCING STEEL				LBS.	431		
6000 P.S.I. CONCRETE				CU. YDS.	11.0		11.0
0.6" Ø L.R. STRANDS				No.	24		24

CORED SLABS REQUIRED			
65' UNIT	NUMBER	LENGTH	TOTAL LENGTH
EXTERIOR C.S.	2	65'-0"	130'-0"
INTERIOR C.S.	8	65'-0"	520'-0"
TOTAL	10		650'-0"

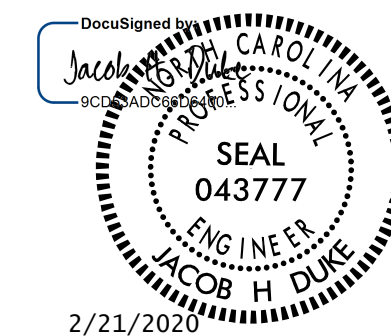
GRADE 270 STRANDS	
	0.6" Ø L.R.
AREA (SQUARE INCHES)	0.217
ULTIMATE STRENGTH (LBS. PER STRAND)	58,600
APPLIED PRESTRESS (LBS. PER STRAND)	43,950

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

CONCRETE RELEASE STRENGTH	
UNIT	PSI
65' UNITS	4800

PROJECT NO. BR-0117
NORTHAMPTON COUNTY
STATION: 14+26.35 -L-

SHEET 6 OF 6



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
3'-0" X 2'-0"
PRESTRESSED CONCRETE
CORED SLAB UNIT
90° SKEW
SPAN "B"

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-10
1			3			TOTAL SHEETS 19
2			4			

STD. NO. 24PCS3_30_90S

DESIGN ENGINEER OF RECORD:			
JACOB H. DUKE DATE: 01/2020			
ASSEMBLED BY: DIEGO A. AGUIRRE DATE: 01/2020			
CHECKED BY: FIDEL L. FLORES DATE: 01/2020			
DRAWN BY: MAA 6/10	REV. 5/18	MAA/THC	
CHECKED BY: MKT 7/10			