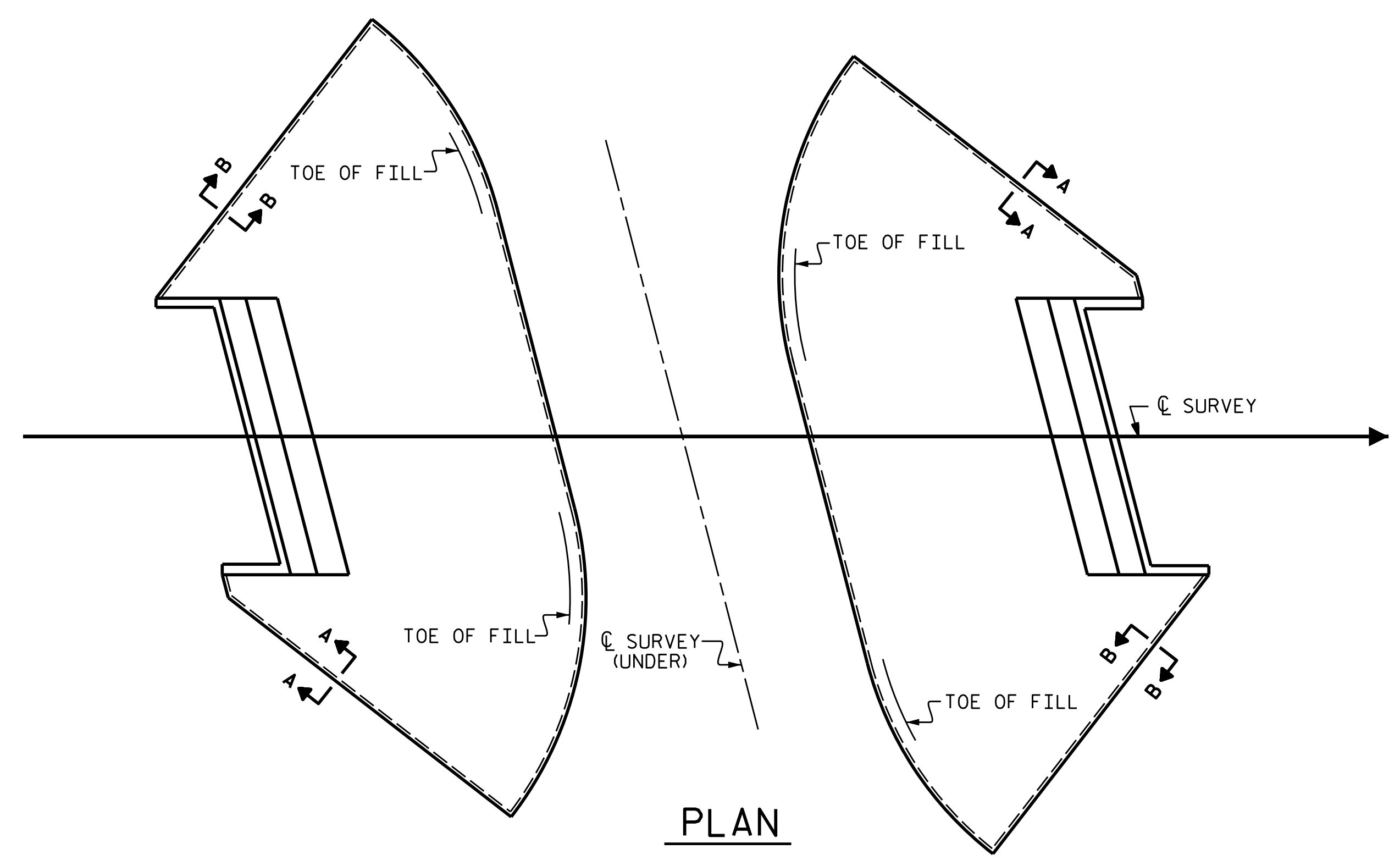


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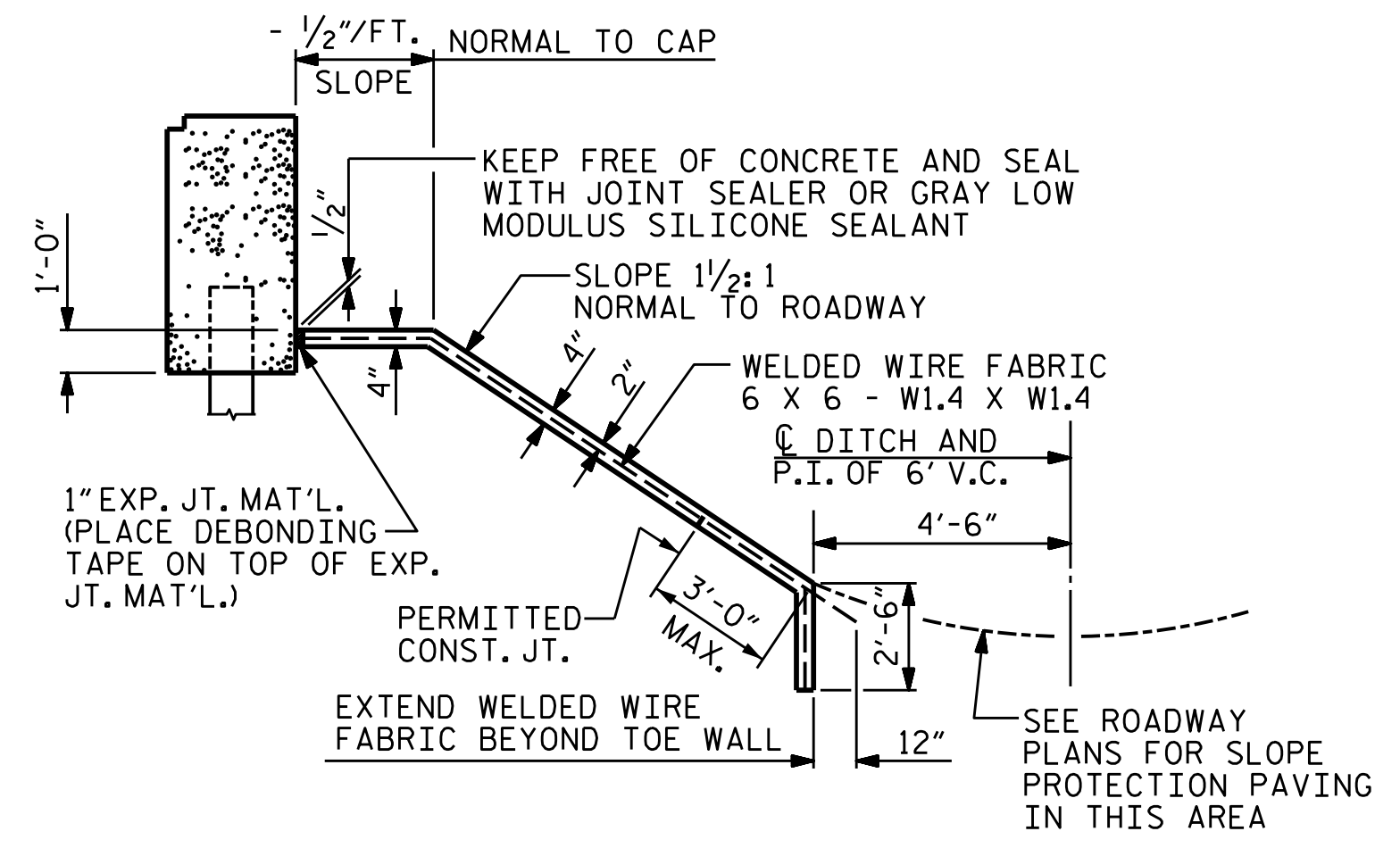
PLAN

GENERAL NOTES

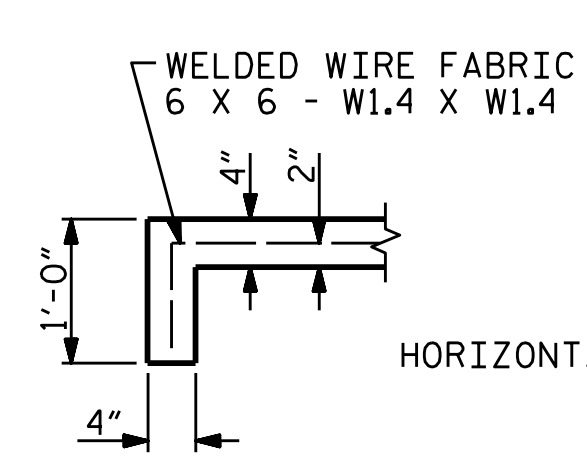
STRAIGHT EDGING WILL NOT BE REQUIRED UNLESS, IN THE OPINION OF THE ENGINEER, VISUAL INSPECTION INDICATES A NEED FOR IT. MEASUREMENT AND PAYMENT SHALL BE AS PRESCRIBED IN SECTION 462 OF THE STANDARD SPECIFICATIONS. FOR BERM WIDTH, SEE GENERAL DRAWING. SLOPE PROTECTION SHALL CONSIST OF 4" POURED-IN-PLACE CONCRETE PAVING AS SHOWN IN THE DETAILS ON THIS SHEET. CONCRETE SHALL BE CLASS "B". THE CONCRETE SURFACE SHALL BE FLOATED WITH A WOODEN FLOAT AND FINISHED. WELDED WIRE FABRIC REINFORCING SHALL BE 6 X 6 - W1.4 X W1.4, 60" WIDE. SLOPE PROTECTION SHALL BE POURED IN 5' STRIPS AS SHOWN IN THE "POURING DETAIL" WITH 2'-0" LONG #4 BARS PLACED ALONG THE SLOPE BETWEEN STRIPS AT 1'-6" MAXIMUM SPACING. SLOPE PROTECTION MAY BE POURED IN ALTERNATE 4' AND 5' STRIPS AS SHOWN IN THE "OPTIONAL POURING DETAIL" WITH ADJACENT RUNS OF WELDED WIRE FABRIC LAPPING AT LEAST 6". THE COST OF THE WELDED WIRE FABRIC AND #4 BARS, IF USED, SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID PER SQUARE YARD FOR SLOPE PROTECTION.

BRIDGE @ STA. 52+32.96 -Y3-	4 INCH SLOPE PROTECTION	* WELDED WIRE FABRIC 60 INCHES WIDE
	SQUARE YARDS	APPROX. L.F.
END BENT 1	385	770
END BENT 2	555	1110

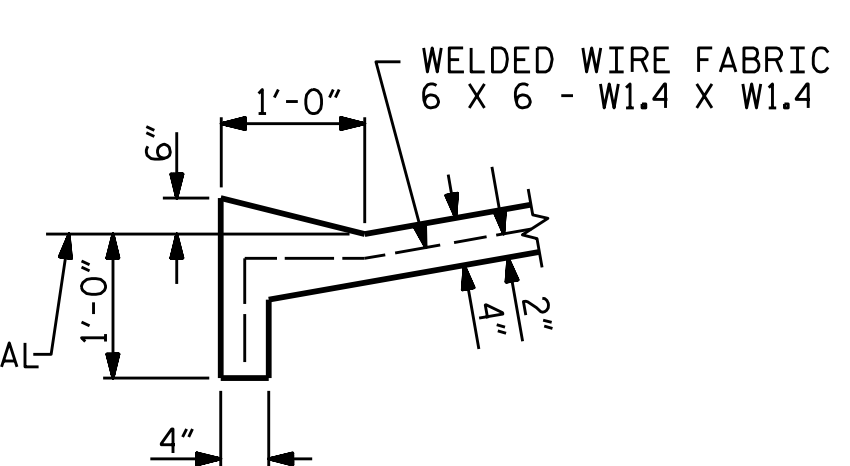
* QUANTITY SHOWN IS BASED ON 5' POURS.



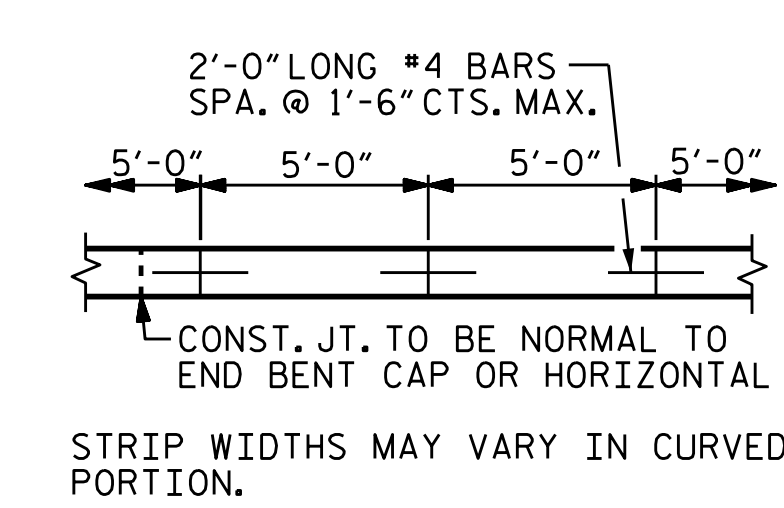
SECTION ALONG C SURVEY WHEN FILL CATCHES IN DITCH



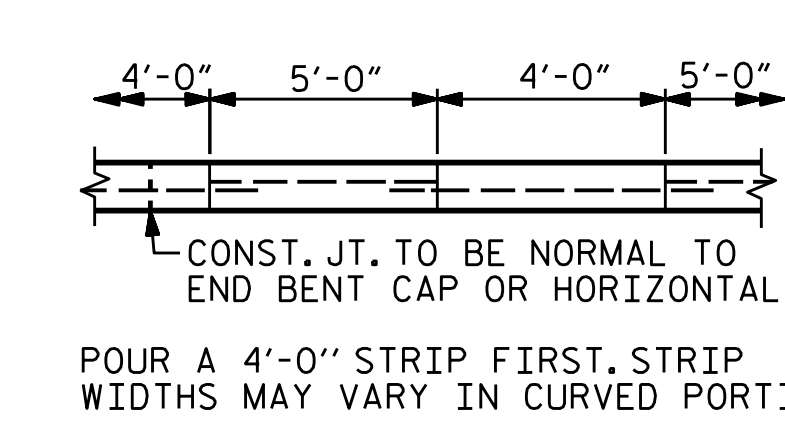
SECTION A-A



SECTION B-B



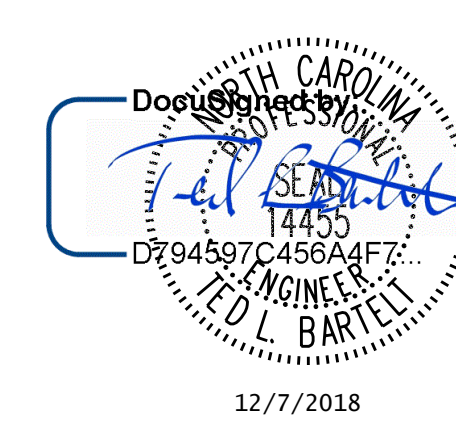
POURING DETAIL



OPTIONAL POURING DETAIL

ASSEMBLED BY :	J. B. W.	DATE :	5/22/18
CHECKED BY :	T. L. B.	DATE :	5/22/18
DRAWN BY :	ELR 5/92	REV. 12/21/11	MAA/GM
CHECKED BY :	GRP 6/92	REV. 1/16	MAA/TMG
		REV. 12/17	MAA/THC

*****SYSTEM*****
*****DCGN*****
*****USER*****

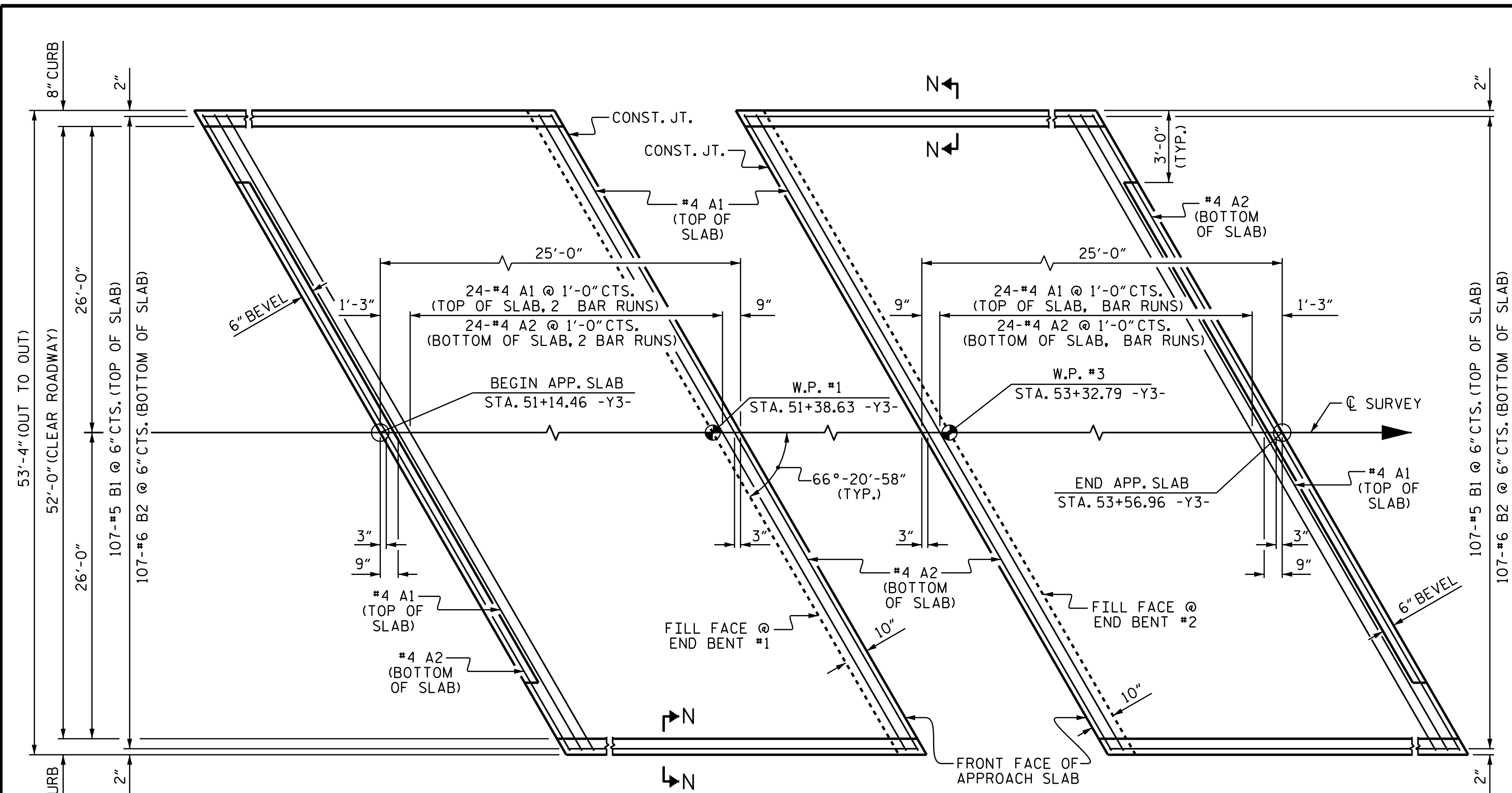


PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 52+32.96 -Y3-

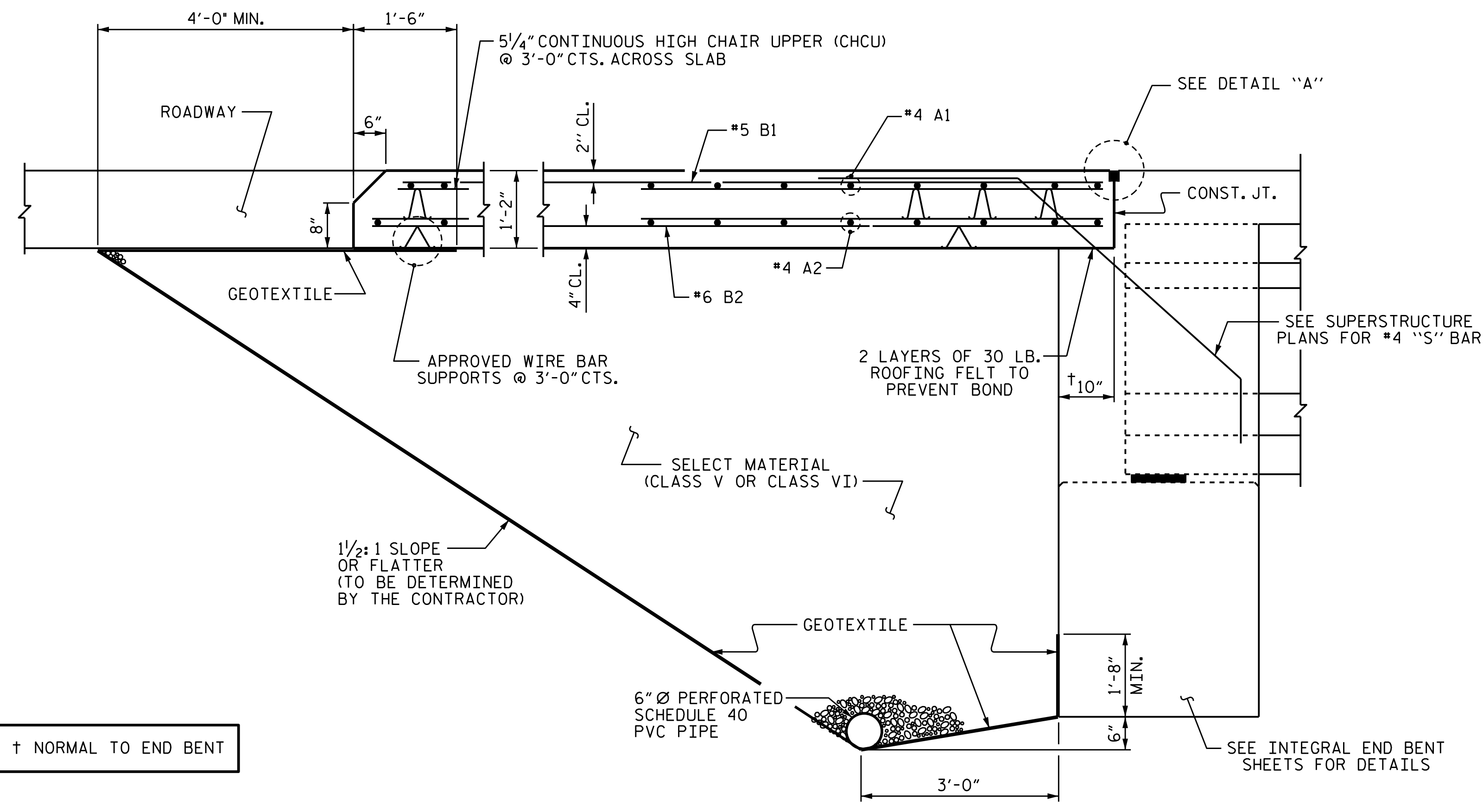
SHEET 1 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD SLOPE PROTECTION DETAILS					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO. S9-29
					TOTAL SHEETS 32

DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED



PLAN @ END BENT #1 PLAN @ END BENT #2
 DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS



SECTION THRU SLAB
 (TYPE I - STANDARD APPROACH FILL)

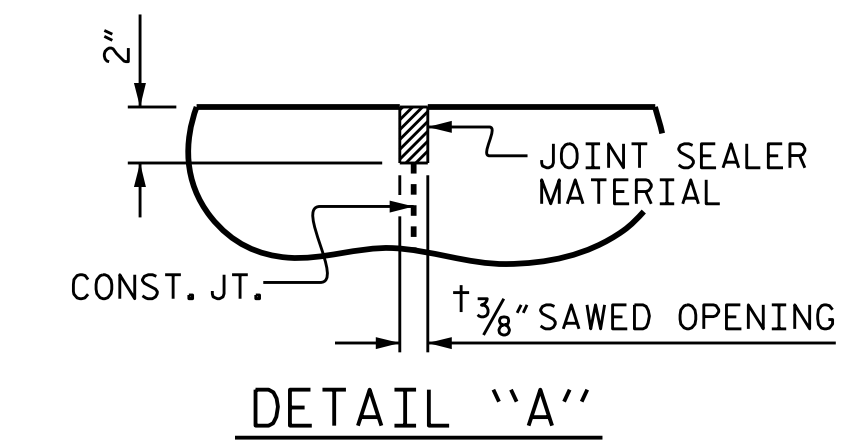
NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

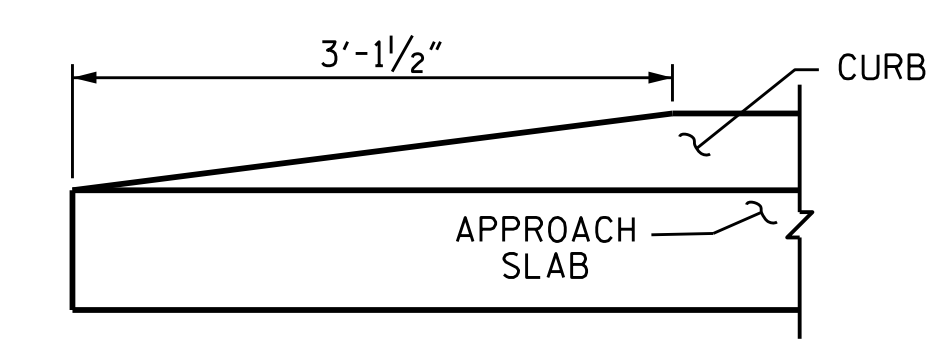
FOR REINFORCED BRIDGE APPROACH FILL FABRIC WALL INCLUDING GEOTEXTILE, IMPERMEABLE GEOMEMBRANE, 4" Ø DRAINAGE PIPE, #78M STONE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

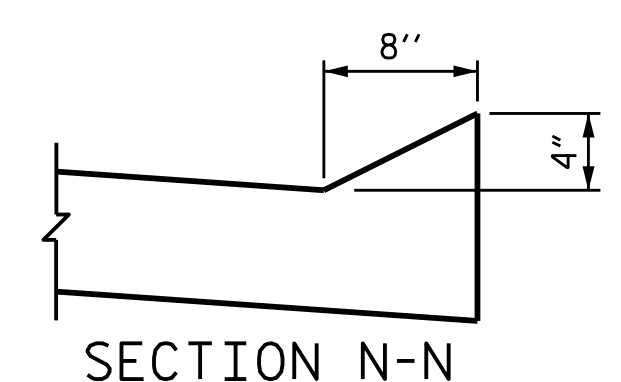
THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.



DETAIL "A"



END OF CURB WITHOUT SHOULDER BERM GUTTER



SECTION N-N

BILL OF MATERIAL

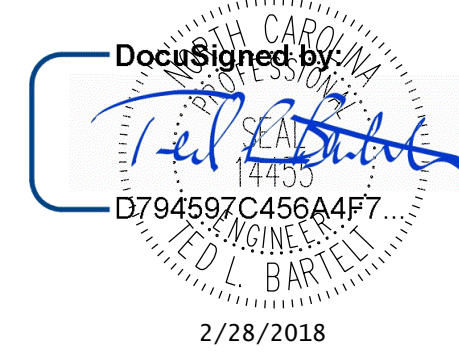
FOR ONE APPROACH SLAB (2 REQ'D)

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	52	#4	STR	29'-11"	1039
* A2	52	#4	STR	29'-11"	1039
* B1	107	#5	STR	24'-2"	2697
* B2	107	#6	STR	24'-8"	3964
* EPOXY COATED REINFORCING STEEL					8739 LBS.
CLASS AA CONCRETE					57.8 C. Y.

DRAWN BY : J. B. W. DATE : 02/20/18
 CHECKED BY : T. L. B. DATE : 02/20/18
 DESIGN ENGINEER OF RECORD : T. L. B. DATE : 02/20/18

1998 2018
ALPHA & OMEGA GROUP
 CIVIL | STRUCTURAL | WATER RESOURCES

4601 Lake Boone Trail Suite 3C Raleigh, NC 27607
 Phone 919 981 0310 Fax 919 981 0451
 www.aogroup.com Firm License No. C-1684
 A&O PROJECT NO. 2015.42



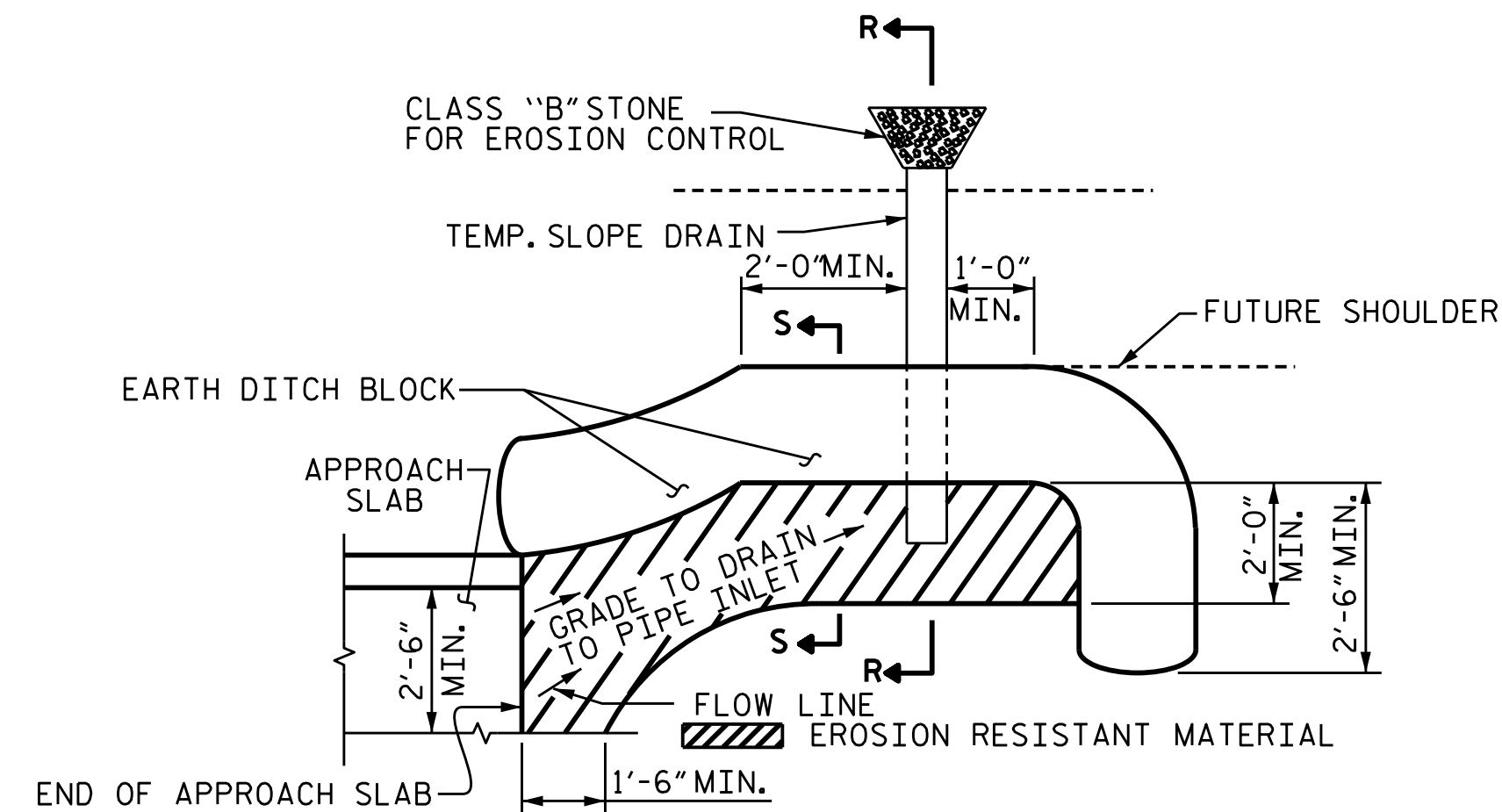
REFERENCE NO. 9-30
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 52+32.96 -Y3-

SHEET 1 OF 2

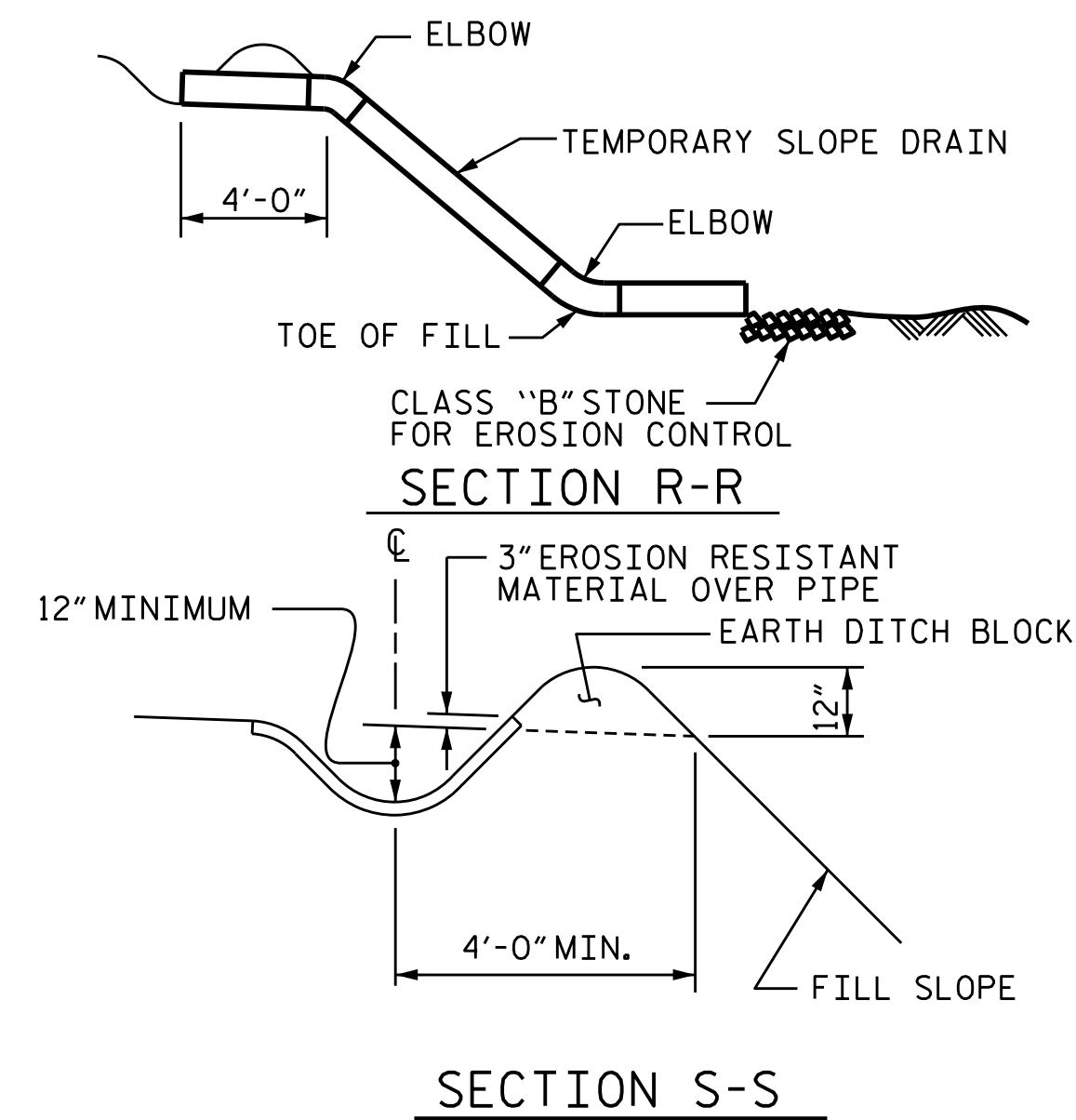
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH SLAB
 FOR INTEGRAL ABUTMENT

REVISIONS						SHEET NO. S9-30
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 31
2			4			



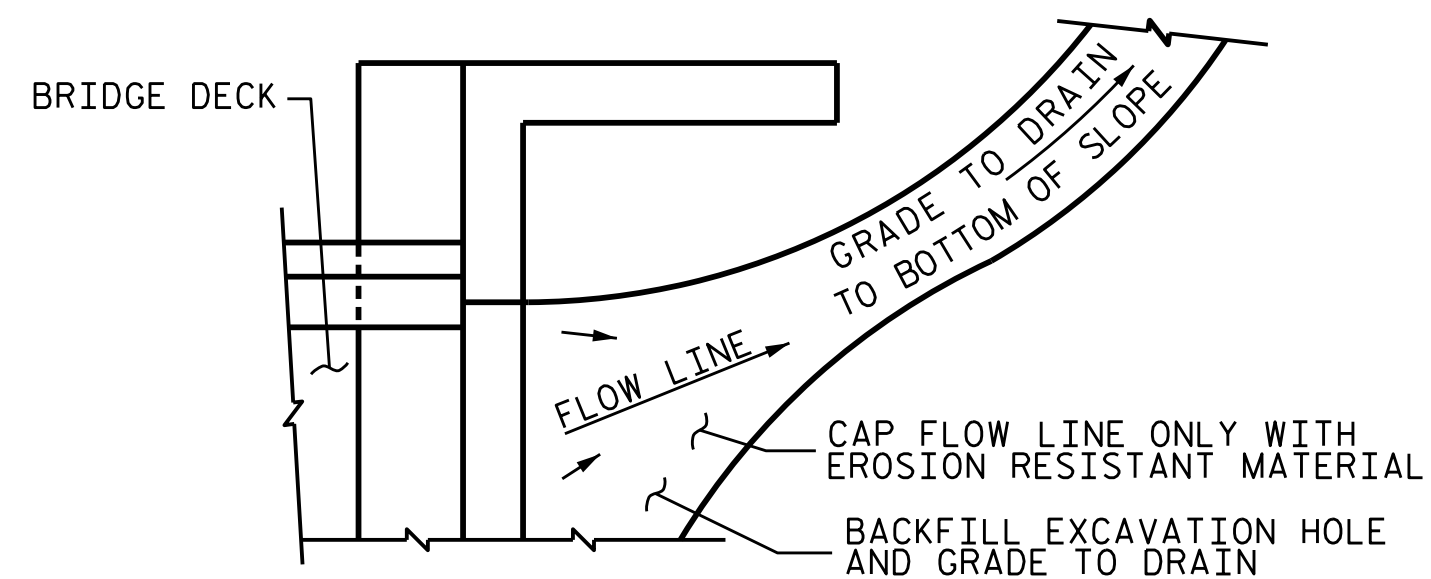
NOTE: IMMEDIATELY AFTER THE CONSTRUCTION OF THE APPROACH SLAB, THE CONTRACTOR SHALL PROVIDE TEMPORARY BERM AND SLOPE DRAIN. CONTRACTOR SHALL GRADE TO PIPE INLET AND PROVIDE EROSION RESISTANT MATERIAL AS SHOWN. THE EROSION RESISTANT MATERIAL SHALL BE EITHER 1) ASPHALT PLANT MIX, TYPE 1 OR TYPE 2, MIN. 2" DEPTH, 2) EROSION CONTROL MAT, OR 3) CONCRETE, AS DIRECTED BY THE ENGINEER. THE SLOPE DRAIN SHALL CONSIST OF A NON-PERFORATED TEMPORARY DRAINAGE PIPE, 12 INCHES IN DIAMETER.

PLAN VIEW



TEMPORARY BERM AND SLOPE DRAIN DETAILS

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)



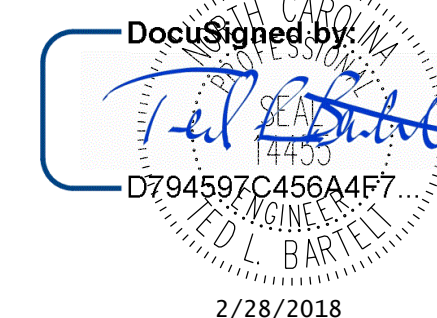
NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 52+32.96 -Y3-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH
 SLAB DETAILS



DRAWN BY : J. B. W. DATE : 02/20/18
 CHECKED BY : T. L. B. DATE : 02/20/18
 DESIGN ENGINEER OF RECORD: T. L. B. DATE : 02/20/18

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

4601 Lake Boone Trail Suite 3C Raleigh, NC 27607
 Phone 919 981 0310 Fax 919 981 0451
 www.aogroup.com Firm License No. C-1684
 A&O PROJECT NO. 2015.042

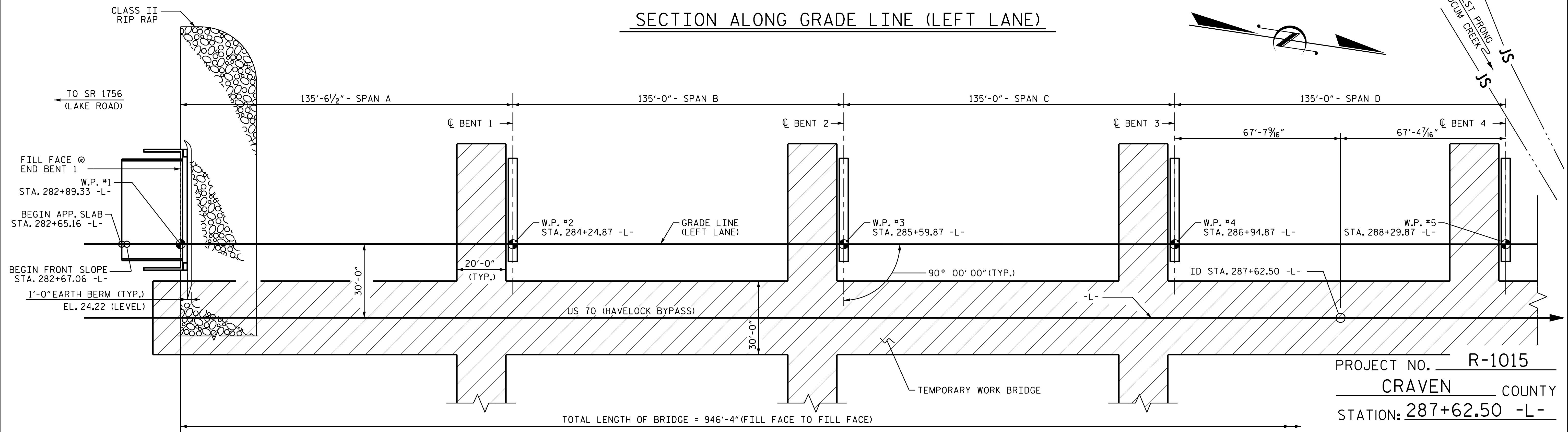
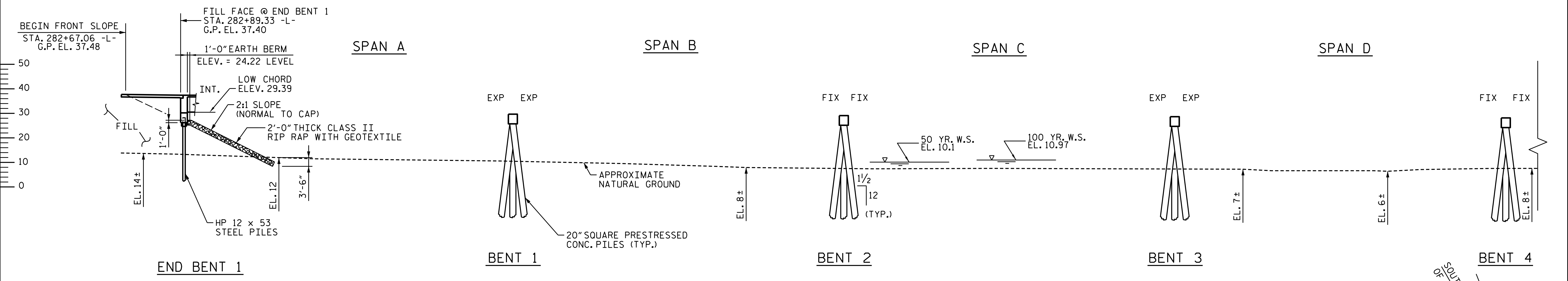
REFERENCE NO. 9-31
 DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S9-31
1			3			TOTAL SHEETS
2			4			31

STD. NO. BAS4

(+)-0.3466% (-)-0.3813%
 PI STA. = 278+87.00 -L-
 EL. = 38.93
 VC = 200'

GRADE DATA -L-



BRIDGE HYDRAULIC DATA

DESIGN DISCHARGE	= 2000 CFS
DESIGN FREQUENCY	= 50 YR.
DESIGN HW ELEV.	= 10.1 FT.
DRAINAGE AREA	= 22 SQ. MI.
BASE DISCHARGE	= 2658 CFS
BASE FREQUENCY	= 100 YR.
BASE HW ELEV.	= 10.97 FT
OVERTOPPING DISCHARGE	= N/A*
OVERTOPPING FREQUENCY	= N/A*
OVERTOPPING ELEV.	= N/A*

* OVERTOPPING FREQUENCY EXCEEDS 500 YR.

PLAN
 (PILES NOT SHOWN IN PLAN VIEW)

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 6 BRIDGE NO.281

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING
 FOR BRIDGE ON US 70
 (HAVELOCK BYPASS) OVER
 SW PRONG OF SLOCUM CREEK
 BETWEEN SR 1756 AND SR 1747

LEFT LANE

DESIGN ENGINEER OF RECORD: R.J. FLORY DATE: 12/7/2018

DRAWN BY: R.J. FLORY DATE: 10/30/15

CHECKED BY: R.C. LARSON DATE: 11/01/15

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

KCI Associates of North Carolina, P.A.
 DWG. REF. NO. 1 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

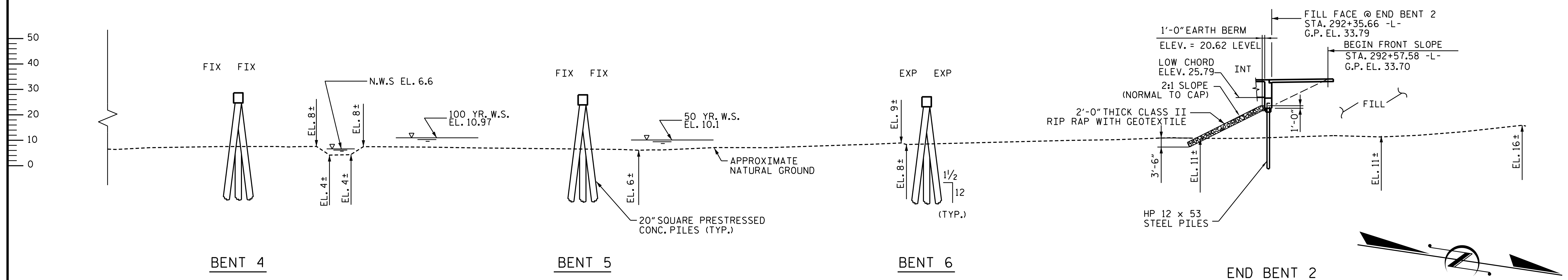
TOTAL SHEETS: 44

KCI JOB NO. 25146789.11

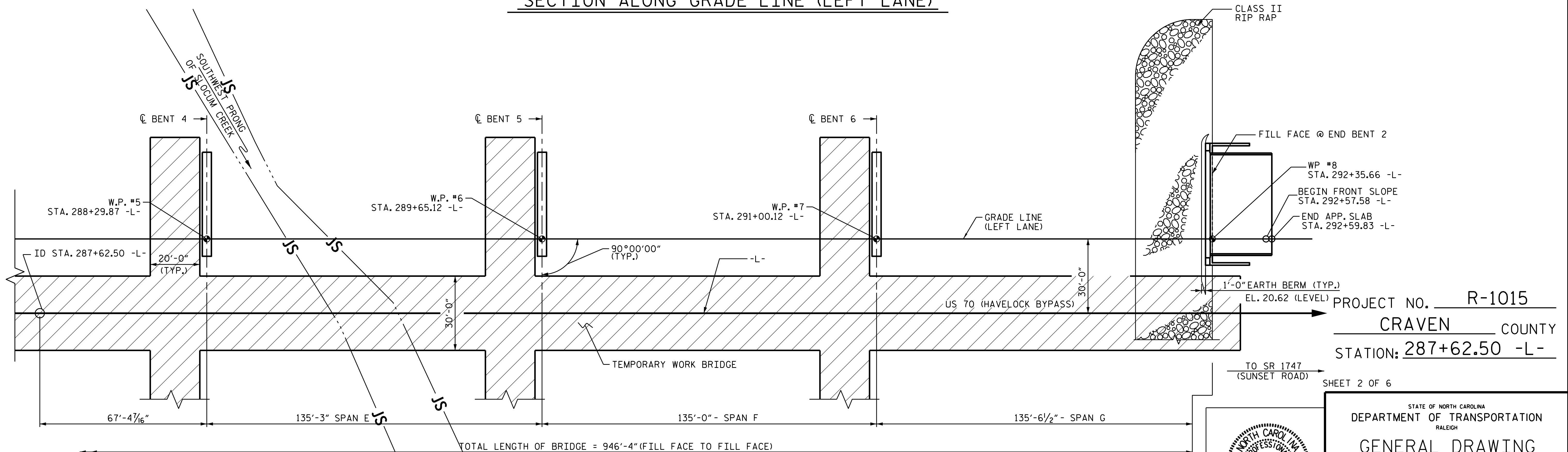
288+00 289+00 290+00 291+00 292+00 293+00

(-10.3813% (+)0.5000%
 PI STA. = 307+38.00 -L-
 EL. = 28.06
 VC = 230'
 GRADE DATA -L-

SPAN E SPAN F SPAN G



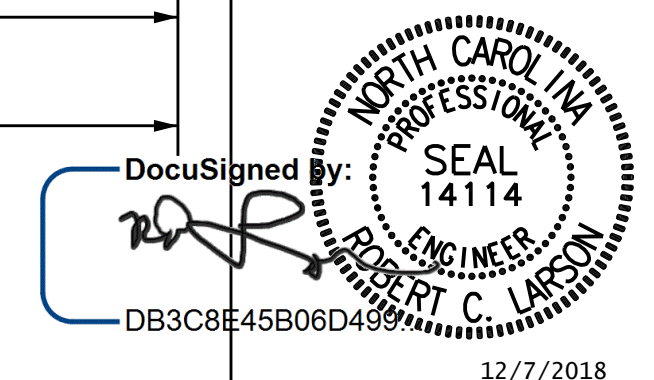
SECTION ALONG GRADE LINE (LEFT LANE)



PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE ON US 70
 (HAVELOCK BYPASS) OVER
 SW PRONG OF SLOCUM CREEK
 BETWEEN SR 1756 AND SR 1747
 LEFT LANE



DESIGN ENGINEER OF RECORD DATE: 12/7/2018
 DRAWN BY: R.J. FLORY DATE: 10/30/15
 CHECKED BY: R.C. LARSON DATE: 11/01/15

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

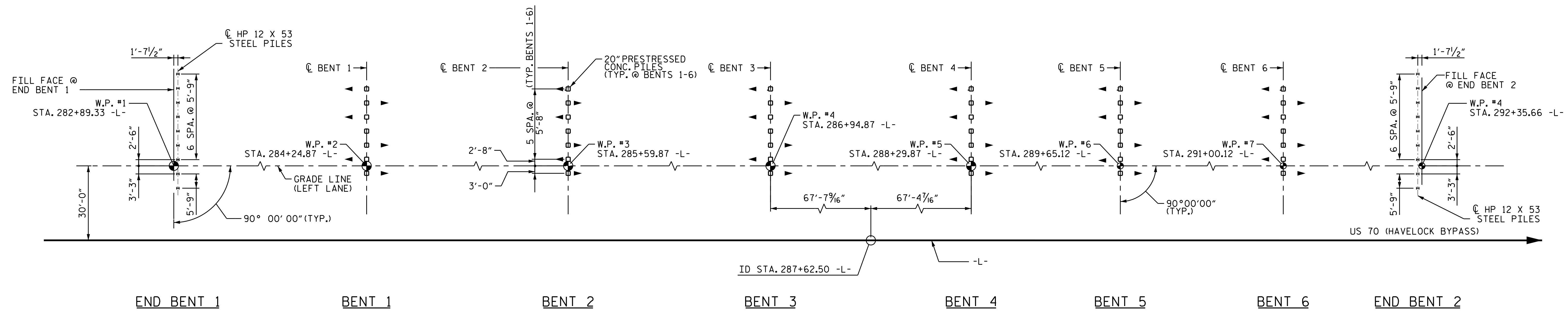
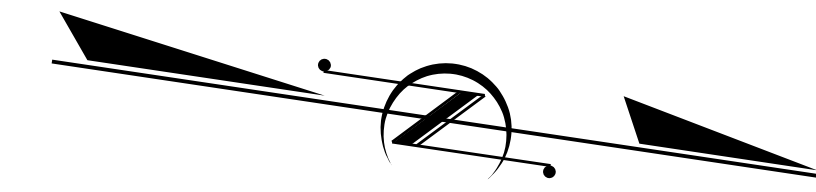
KCI Associates of North Carolina, P.A.
 DWG. REF. NO. 2 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

KCI_JOB_NO. 25146789.11

STR-#10



FOUNDATION LAYOUT PLAN

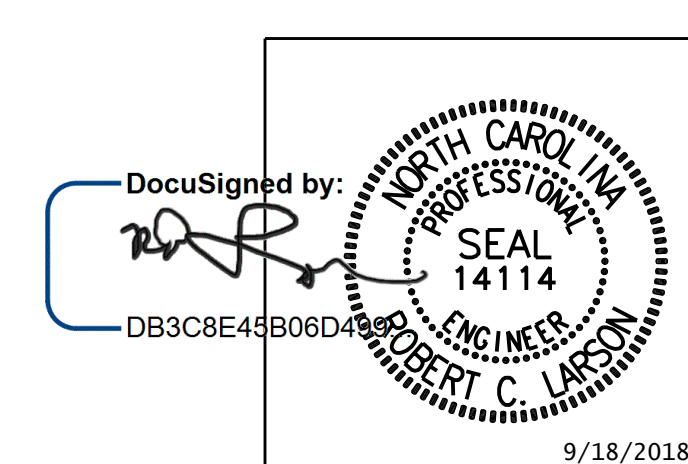
(NOTE: ALL END BENT PILES ARE VERTICAL. PILES FOR BENTS 1-6 ARE BATTERED AT 1 1/2:12 IN DIRECTION INDICATED BY ARROW HEAD EXCEPT PILE 4 VERTICAL)
 DIMENSIONS LOCATING PILES ARE SHOWN TO C OF PILE

FOUNDATION NOTES

- 1) FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 2) PILES AT END BENT NO.1 AND END BENT NO.2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 125 TONS PER PILE.
- 3) PILES AT BENT NO.1 THROUGH BENT NO.6 ARE DESIGNED FOR A FACTORED RESISTANCE OF 310 TONS PER PILE.
- 4) DRIVE PILES AT END BENT NO.1 AND END BENT NO.2 TO A REQUIRED DRIVING RESISTANCE OF 170 TONS PER PILE.
- 5) DRIVE PILES AT BENT NO.1 THROUGH BENT NO.6 TO A REQUIRED DRIVING RESISTANCE OF 440, 425, 425, 425, 425 AND 430 TONS PER PILE, RESPECTIVELY. THESE REQUIRED DRIVING RESISTANCES INCLUDE ADDITIONAL RESISTANCE FOR DOWNDRAG OR SCOUR.
- 6) INSTALL PILES AT BENT NO.4 TO A TIP ELEVATION NO HIGHER THAN -20 FT.
- 7) INSTALL PILES AT BENT NO.6 TO A TIP ELEVATION NO HIGHER THAN -15 FT.
- 8) THE SCOUR CRITICAL ELEVATIONS FOR BENT NO.1 THROUGH BENT NO.6 ARE ELEVATION 3.0, 0.0, 0.0, 0.0, -1.0 AND 0.0 FT., RESPECTIVELY. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.
- 9) IT HAS BEEN ESTIMATED THAT A HAMMER WITH AN EQUIVALENT RATED ENERGY IN THE RANGE OF 90-160 FT-KIPS PER BLOW WILL BE REQUIRED TO DRIVE PILES AT BENT NO.1 THROUGH BENT NO.6. THIS ESTIMATED ENERGY RANGE DOES NOT RELEASE THE CONTRACTOR FROM PROVIDING DRIVING EQUIPMENT IN ACCORDANCE WITH SUBARTICLE 450-3(D)(2) OF THE STANDARD SPECIFICATIONS.
- 10) TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT END BENT NO.1 OR END BENT NO.2. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 11) TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT BENT NO.1, BENT NO.4 AND BENT NO.6. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 12) IF NECESSARY, PREDRILL PILE LOCATIONS AT BENT NO.1 TO AN ELEVATION NO LOWER THAN -2.0 FT WITH EQUIPMENT THAT WILL RESULT IN A MAXIMUM PREDRILLING DIAMETER OF 20". FOR PREDRILLING FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 13) SPUDGING MAY BE USED INSTEAD OF PREDRILLING AT BENT NO.1.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 6



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON US 70
 (HAVELOCK BYPASS) OVER
 SW PRONG OF SLOCUM CREEK
 BETWEEN SR 1756 AND SR 1747
 LEFT LANE

DESIGN ENGINEER OF RECORD: DATE : 9/18/2018
 DRAWN BY : R.J. FLORY DATE : 10/30/15
 CHECKED BY : R.C. LARSON DATE : 11/01/15

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

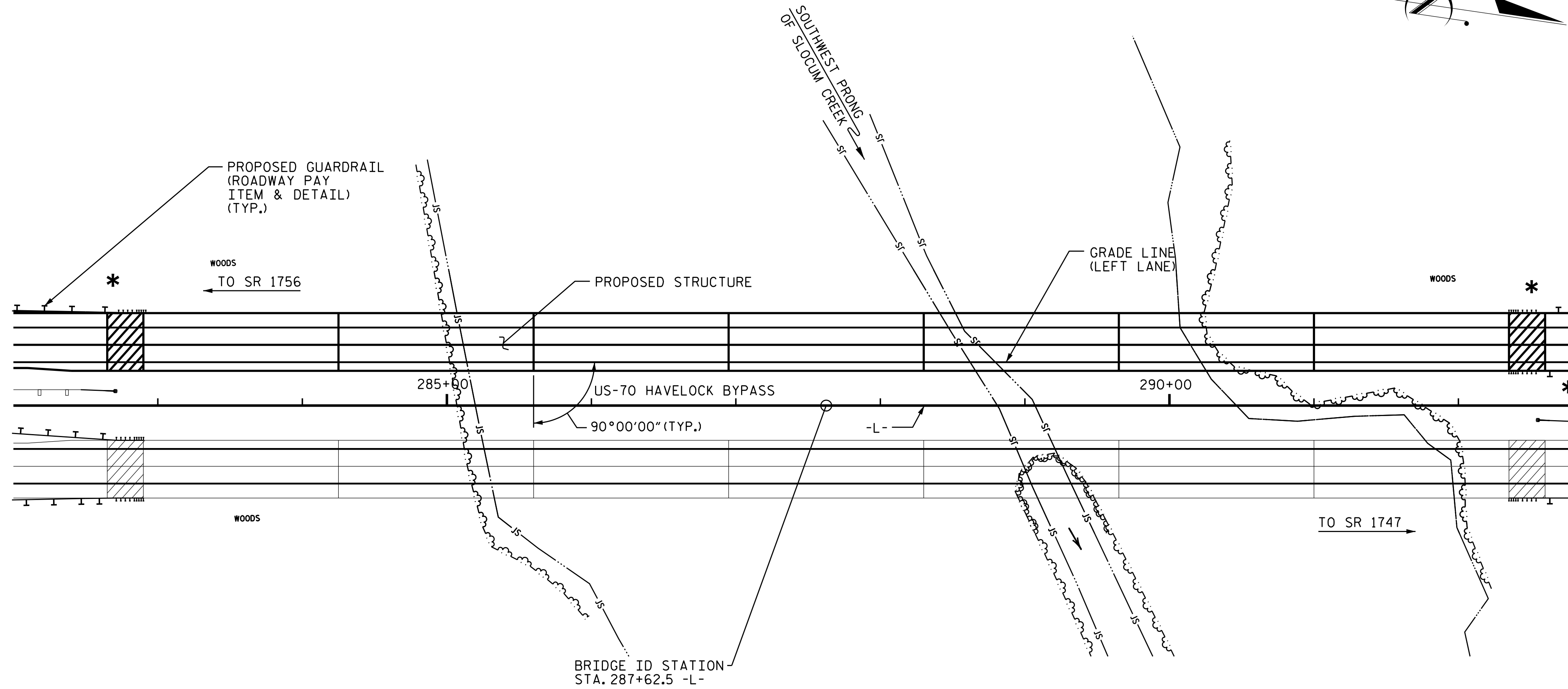
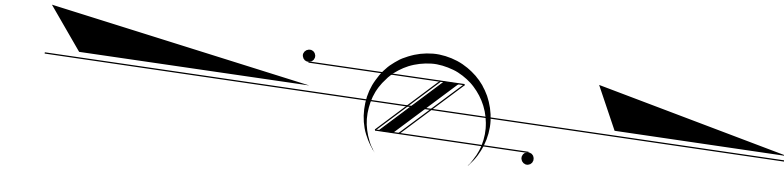
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 3 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

KCI JOB NO. 25146789.11

STR-#10



FOR UTILITY INFORMATION, SEE UTILTIY PLANS AND SPECIAL PROVISIONS.

LOCATION SKETCH

* TYPE B-77 GUARDRAIL ATTACHMENT REQUIRED

NOTES

- ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.
- THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS
- THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1
- THIS STRUCTURE CONTAINS THE NECESSARY CORROSION PROTECTION REQUIRED FOR A CORROSIVE SITE.
- FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE SAMPLE BARS SHOULD COME FROM STEEL ACTUALLY USED IN THE PROJECT AND THE SAMPLE BARS SHOULD BE REPLACED BY SPLICED BARS AS SPECIFIED IN THE SAMPLE BAR REPLACEMENT CHART. PAYMENT FOR THE SAMPLE BARS AND REPLACEMENT REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.
- NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.
- THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAG AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 AND IN ACCORDANCE WITH ARTICLES 1024-5 AND 1024-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED CONCRETE DECK SLAB.

NOTES (CONT'D)

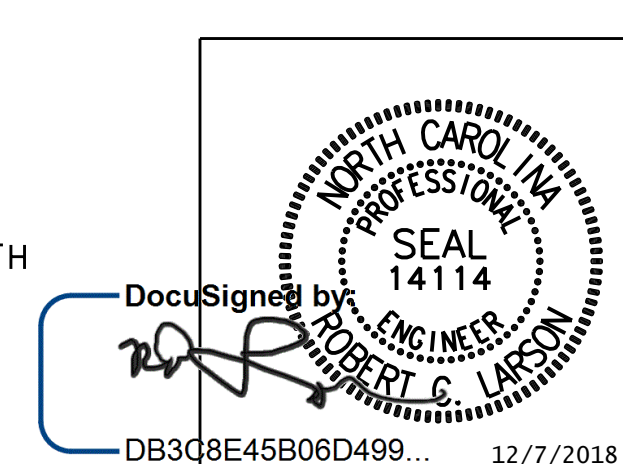
- CLASS AA CONCRETE SHALL BE USED IN ALL CAST-IN-PLACE BENT CAPS AND SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.
- ALL BAR SUPPORTS USED IN THE BARRIER RAIL, DECK, AND BENT CAPS AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18 - EVALUATING SCOUR AT BRIDGES."
- THE SCOUR CRITICAL ELEVATIONS FOR BENT NO. 1 THROUGH BENT NO. 6 ARE ELEVATION 3.0, 0.0, 0.0, 0.0, -1.0 AND 0.0 FT., RESPECTIVELY. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.
- FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.
- FOR CONSTRUCTION, MAINTENANCE, AND REMOVAL OF TEMPORARY ACCESS, SEE SPECIAL PROVISIONS.
- FOR 74" MODIFIED PRESTRESSED CONCRETE GIRDERS, SEE SPECIAL PROVISIONS.

SAMPLE BAR REPLACEMENT	
SIZE	LENGTH
#3	6'-2"
#4	7'-4"
#5	8'-6"
#6	9'-8"
#7	10'-10"
#8	12'-0"
#9	13'-2"
#10	14'-6"
#11	15'-10"

NOTE:
SAMPLE BAR REPLACEMENT LENGTH BASED ON 30" (SAMPLE LENGTH) PLUS TWO SPLICE LENGTHS AND $f_y = 60$ ksi.

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 287+62.50 -L-

SHEET 4 OF 6



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
GENERAL DRAWING
FOR BRIDGE ON US 70
(HAVELOCK BYPASS) OVER
SW PRONG OF SLOCUM CREEK
BETWEEN SR 1756 AND SR 1747
LEFT LANE

DESIGN ENGINEER OF RECORD *[Signature]* DATE: 12/7/2018
DRAWN BY: R.J. FLORY DATE: 10/30/15
CHECKED BY: R.C. LARSON DATE: 11/01/15

**DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED**

KCI Associates
of North Carolina, P.A.
DWG. REF. NO. 4 OF 44

REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	

TOTAL SHEETS: 44

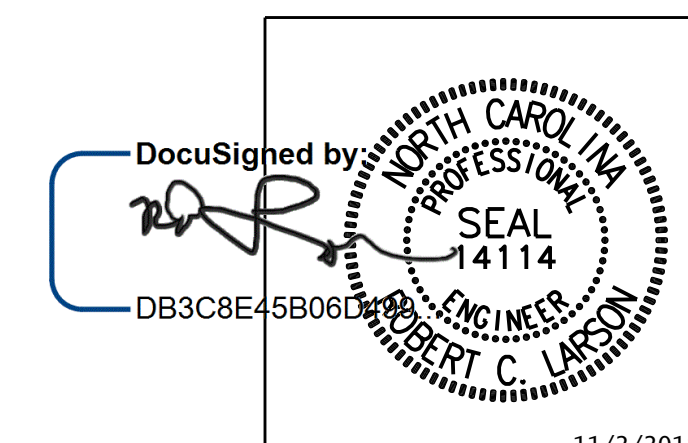
KCI_JOB_NO: 25146789.11

TOTAL BILL OF MATERIAL

	CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMP ACCESS AT STA. 287+62.50 -L-	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS AA CONCRETE	BRIDGE APPROACH SLABS	EPOXY COATED REIN-FORCING STEEL	PILE DRIVING EQUIPMENT SETUP FOR 20" PRESTRESSED CONCRETE PILES	PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES	20" PRESTRESSED CONCRETE PILES		HP 12X53 STEEL PILES		PREDRILLING FOR PILES	PILE REDRIVES	CONCRETE BARRIER RAIL	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS	MODIFIED 74" PRESTRESSED CONCRETE GIRDERS	
	LUMP SUM	EA	SQ.FT.	SO.FT.	CU.YDS.	LUMP SUM	LBS.	EA.	EA.	NO.	LIN.FT.	NO.	LIN.FT.	LIN.FT.	EA.	LIN.FT.	TON	SY	LUMP SUM	LUMP SUM	NO.	LIN.FT.
SUPERSTRUCTURE			40,929	31,623		LUMP SUM										1889.33			LUMP SUM	LUMP SUM	35	4704.58
END BENT 1					46.5		6989		9			9	540		5		410	455				
BENT 1					23.1		3383	7		7	385			97	4							
BENT 2					23.1		3383	7		7	455				4							
BENT 3					23.1		3383	7		7	420				4							
BENT 4					23.1		3383	7		7	420				4							
BENT 5					23.1		3383	7		7	385				4							
BENT 6					23.1		3383	7		7	385				4							
END BENT 2					46.5		6989		9			9	495		5		300	335				
TOTAL	LUMP SUM	5	40,929	31,623	231.6	LUMP SUM	34,276	42	18	42	2450	18	1035	97	34	1889.33	710	790	LUMP SUM	LUMP SUM	35	4704.58

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 5 OF 6



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON US 70
 (HAVELOCK BYPASS) OVER
 SW PRONG OF SLOCUM CREEK
 BETWEEN SR 1756 AND SR 1747
 LEFT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 11/2/2018
 DRAWN BY: R. C. LARSON DATE: 04/17/17
 CHECKED BY: K. SU DATE: 04/27/17

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 UNLESS ALL SIGNATURES COMPLETED**

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 5 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

KCI_JOB_NO: 25146789.11

STR-#10

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ_{DC}	γ_{DW}
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (TONS)	CONTROLLING LOAD RATING #	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						LIVE-LOAD FACTORS (LL)	MOMENT					SHEAR					LIVE-LOAD FACTORS (LL)	MOMENT						
							DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)		DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	1	1.43	--	1.75	0.752	1.63	B	E	44.3	0.947	1.69	B	I	12.7	0.80	0.752	1.43	B	E	44.3		
	HL-93 (OPERATING)	N/A		2.12	--	1.35	0.752	2.12	B	E	44.3	0.947	2.23	B	I	12.7	N/A	--	--	--	--	--		
	HS-20 (INVENTORY)	36.000	2	2.09	75.24	1.75	0.752	2.46	B	E	44.3	0.947	2.48	B	I	12.7	0.80	0.752	2.09	B	E	44.3		
	HS-20 (OPERATING)	36.000		3.19	114.84	1.35	0.752	3.19	B	E	44.3	0.947	3.27	B	I	12.7	N/A	--	--	--	--	--		
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SN5H	13.500		5.26	71.01	1.40	0.752	7.53	B	E	44.3	0.947	8.14	B	I	12.7	0.80	0.752	5.26	B	E	44.3	
		SNGARBS2	20.000		3.74	74.80	1.40	0.752	5.35	B	E	44.3	0.947	5.60	B	I	12.7	0.80	0.752	3.74	B	E	44.3	
		SNAGRIS2	22.000		3.47	76.34	1.40	0.752	4.96	B	E	44.3	0.947	5.13	B	I	12.7	0.80	0.752	3.47	B	E	44.3	
		SNCOTTS3	27.250		2.61	71.12	1.40	0.752	3.74	B	E	44.3	0.947	3.97	B	I	12.7	0.80	0.752	2.61	B	E	44.3	
		SNAGGRS4	34.925		2.11	73.69	1.40	0.752	3.02	B	E	44.3	0.947	3.17	B	I	12.7	0.80	0.752	2.11	B	E	44.3	
		SNS5A	35.550		2.07	73.58	1.40	0.752	2.96	B	E	44.3	0.947	3.16	B	I	12.7	0.80	0.752	2.07	B	E	44.3	
		SNS6A	39.950		1.87	74.70	1.40	0.752	2.68	B	E	44.3	0.947	2.83	B	I	12.7	0.80	0.752	1.87	B	E	44.3	
		SNS7B	42.000		1.78	74.76	1.40	0.752	2.55	B	E	44.3	0.947	2.73	B	I	12.7	0.80	0.752	1.78	B	E	44.3	
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000		2.27	74.91	1.40	0.752	3.25	B	E	44.3	0.947	3.43	B	I	12.7	0.80	0.752	2.27	B	E	44.3	
		TNT4A	33.075		2.28	75.41	1.40	0.752	3.26	B	E	44.3	0.947	3.38	B	I	12.7	0.80	0.752	2.28	B	E	44.3	
		TNT6A	41.600		1.83	76.12	1.40	0.752	2.63	B	E	44.3	0.947	2.84	B	I	12.7	0.80	0.752	1.83	B	E	44.3	
		TNT7A	42.000		1.83	76.86	1.40	0.752	2.62	B	E	44.3	0.947	2.80	B	I	12.7	0.80	0.752	1.83	B	E	44.3	
		TNT7B	42.000		1.86	78.12	1.40	0.752	2.66	B	E	44.3	0.947	2.70	B	I	12.7	0.80	0.752	1.86	B	E	44.3	
		TNAGRIT4	43.000		1.79	76.97	1.40	0.752	2.57	B	E	44.3	0.947	2.62	B	I	12.7	0.80	0.752	1.79	B	E	44.3	
TNAGT5A	45.000		1.70	76.50	1.40	0.752	2.44	B	E	44.3	0.947	2.55	B	I	12.7	0.80	0.752	1.70	B	E	44.3			
TNAGT5B	45.000		3	1.69	76.05	1.40	0.752	2.42	B	E	44.3	0.947	2.49	B	I	12.7	0.80	0.752	1.69	B	E	44.3		

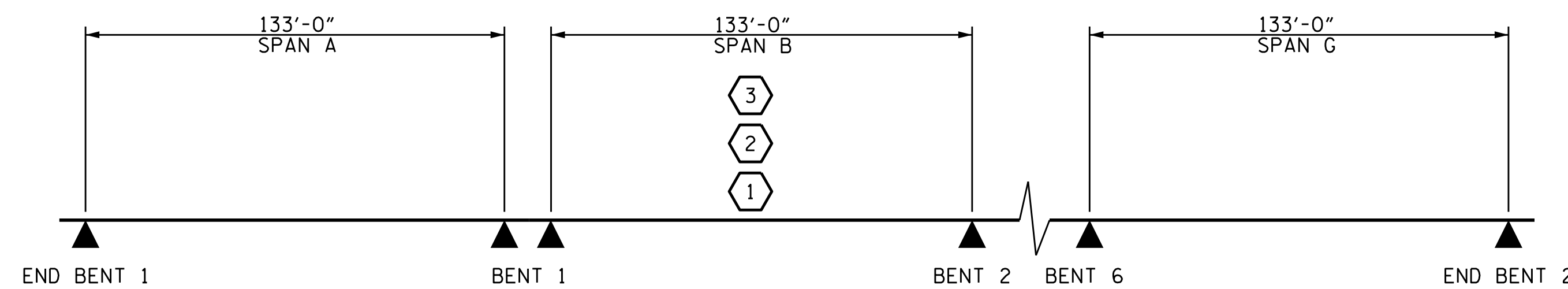
NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.
ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

-
-
-
-

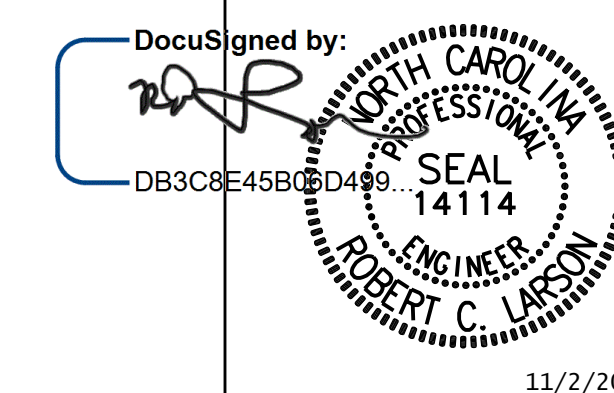
#	CONTROLLING LOAD RATING
1	DESIGN LOAD RATING (HL-93)
2	DESIGN LOAD RATING (HS-20)
3	LEGAL LOAD RATING **
	** SEE CHART FOR VEHICLE TYPE
GIRDER LOCATION	
I	INTERIOR GIRDER
E	EXTERIOR



74" MODIFIED BULB TEE SECTION PROPERTIES	
A_g	881.6 in ²
I_{xx}	636,755 in ⁴
y_c	36.440 in
W	918.3 lb/ft
v/s	3,401 in

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 6 OF 6



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 LRFR SUMMARY FOR
 PRESTRESSED
 CONCRETE GIRDERS
 (NON-INTERSTATE TRAFFIC)
 LEFT LANE

NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS	44
SHEET NO.	S10-6

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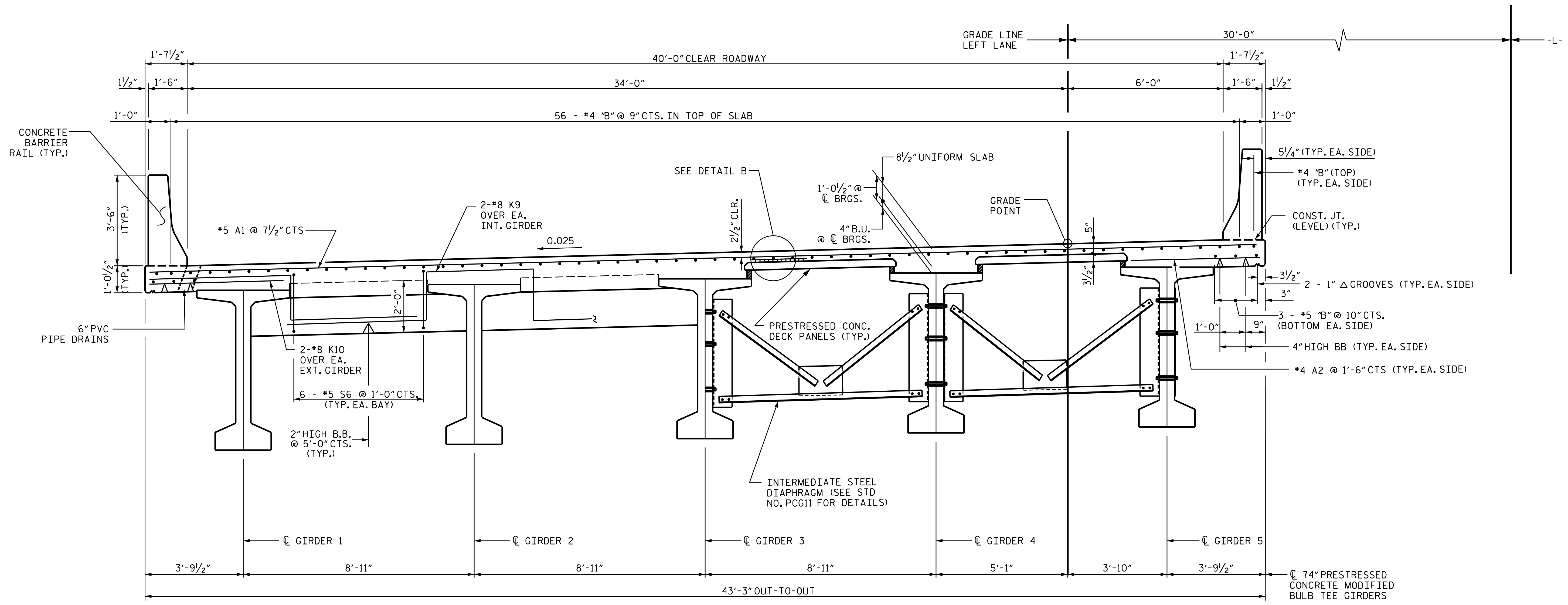
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 6 OF 44

STR-#10

LRFR SUMMARY

DESIGN ENGINEER OF RECORD:	DATE:
ASSEMBLED BY: K. SU	DATE: 12/31/15
CHECKED BY: R. C. LARSON	DATE: 01/14/16
DRAWN BY: MAA	REV. 11/2/08RR
CHECKED BY: GM/DI	REV. 10/1/11

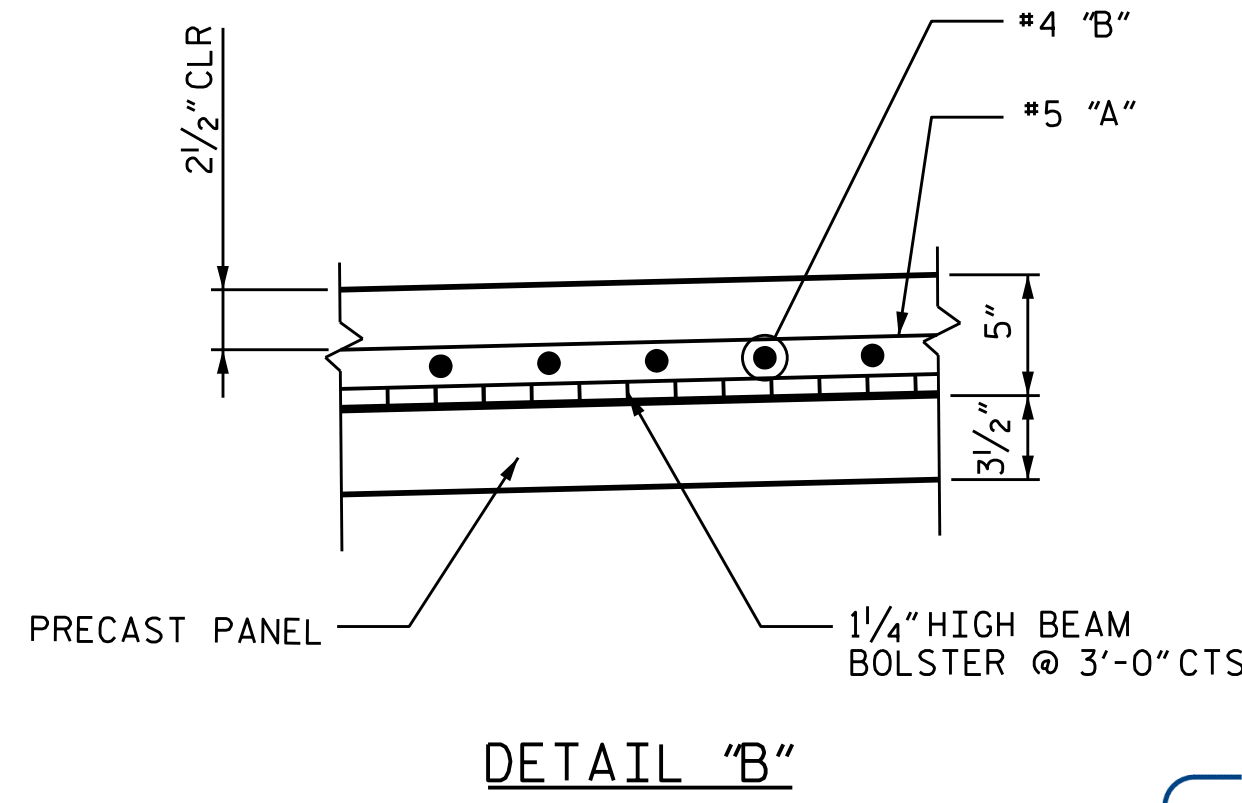
KCI_JOB_NO: 25146789.11



TYPICAL HALF SECTION AT END DIAPHRAGM (BENTS 1, 3 & 6)

TYPICAL HALF SECTION AT INTERMEDIATE DIAPHRAGM

TYPICAL SECTION



NOTES

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.

SEE STD. NO. CBRI FOR ADDITIONAL REINFORCING STEEL EMBEDDED IN DECK.

BARRIER RAIL IN A CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT UNIT HAS BEEN CAST AND REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE TYPICAL SECTION

LEFT LANE

DocuSigned by:

 DB3C8E45B06D499...
 6/8/2018

DESIGN ENGINEER OF RECORD:		DATE:	6/8/2018
DRAWN BY:	R.J. FLORY	DATE:	01/31/16
CHECKED BY:	R. C. LARSON	DATE:	02/15/16

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

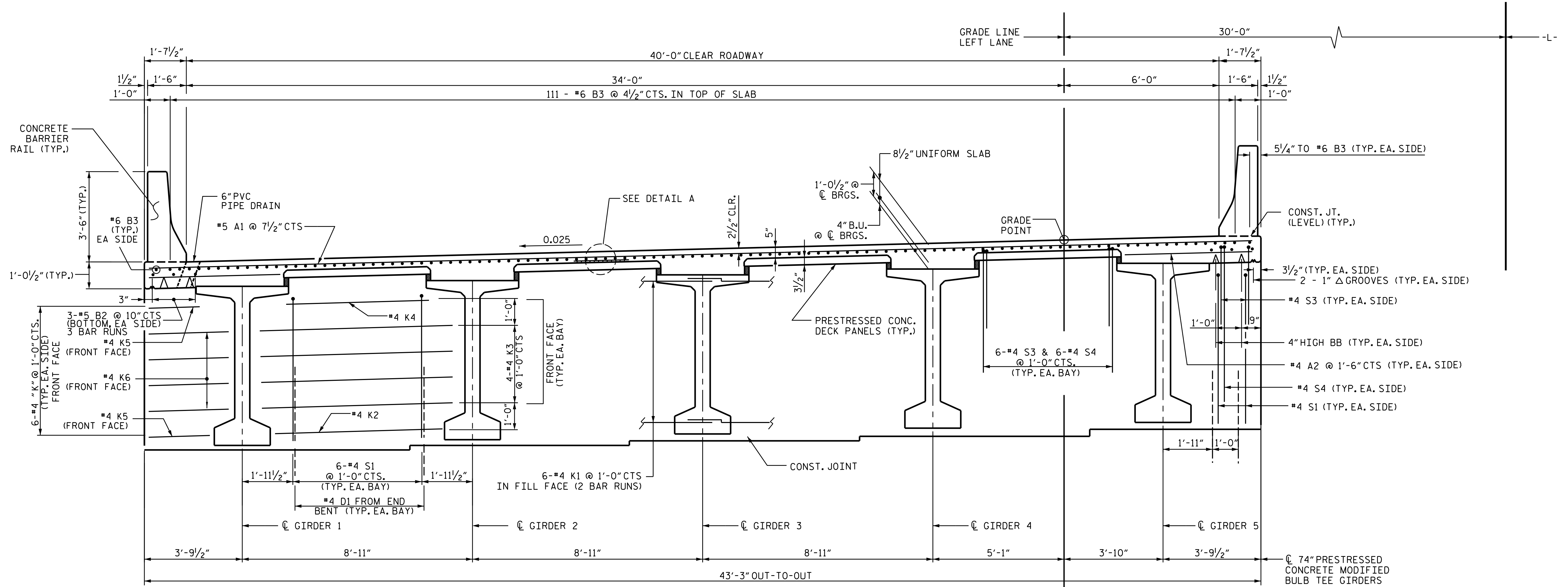
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 7 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

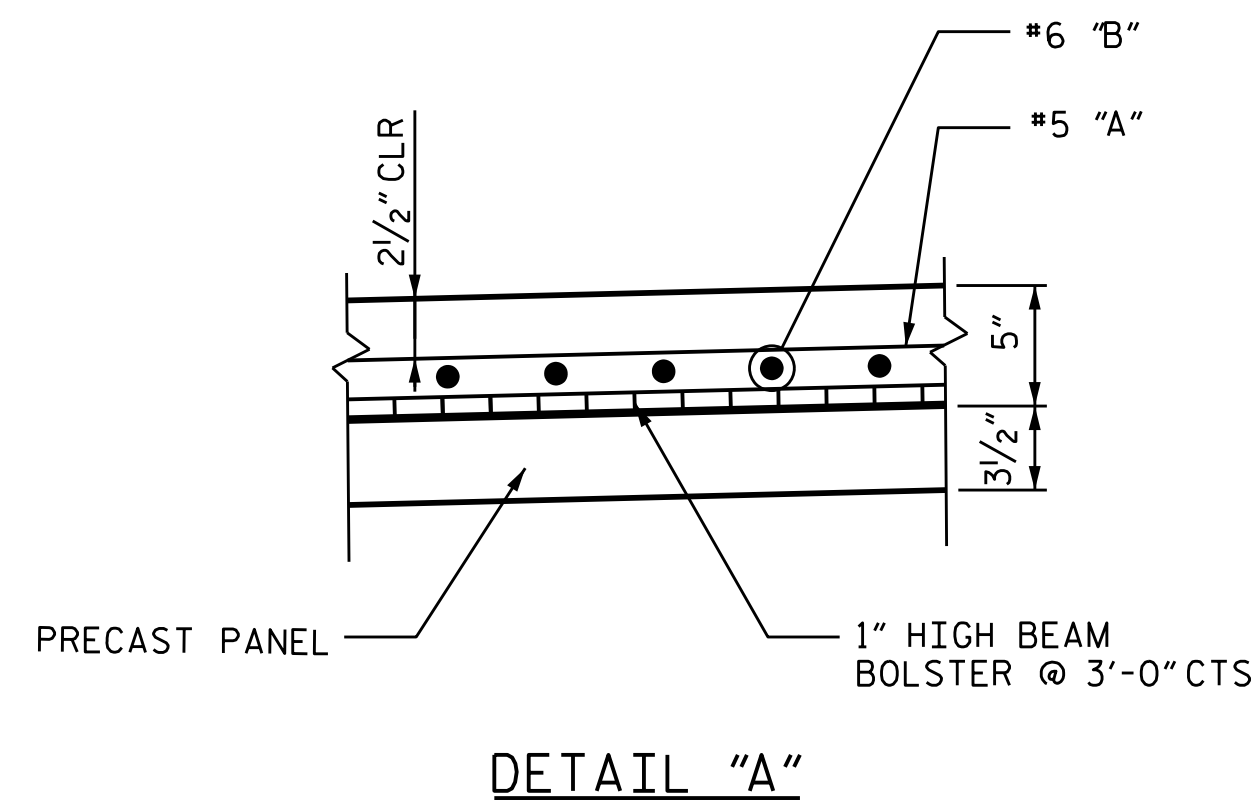
TOTAL SHEETS: 44

KCI_JOB_NO: 25146789.11

STR-#10



TYPICAL SECTION AT INTEGRAL END BENT



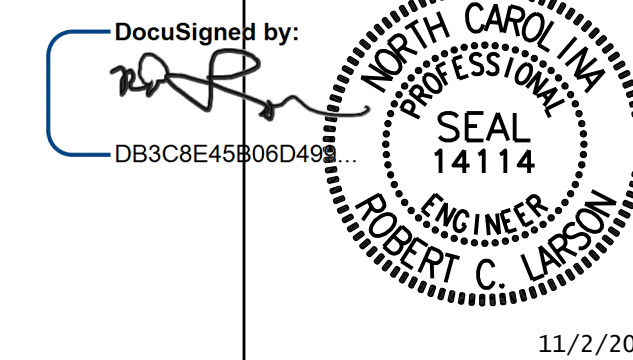
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 TYPICAL SECTION

LEFT LANE



11/2/2018
 KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 8 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

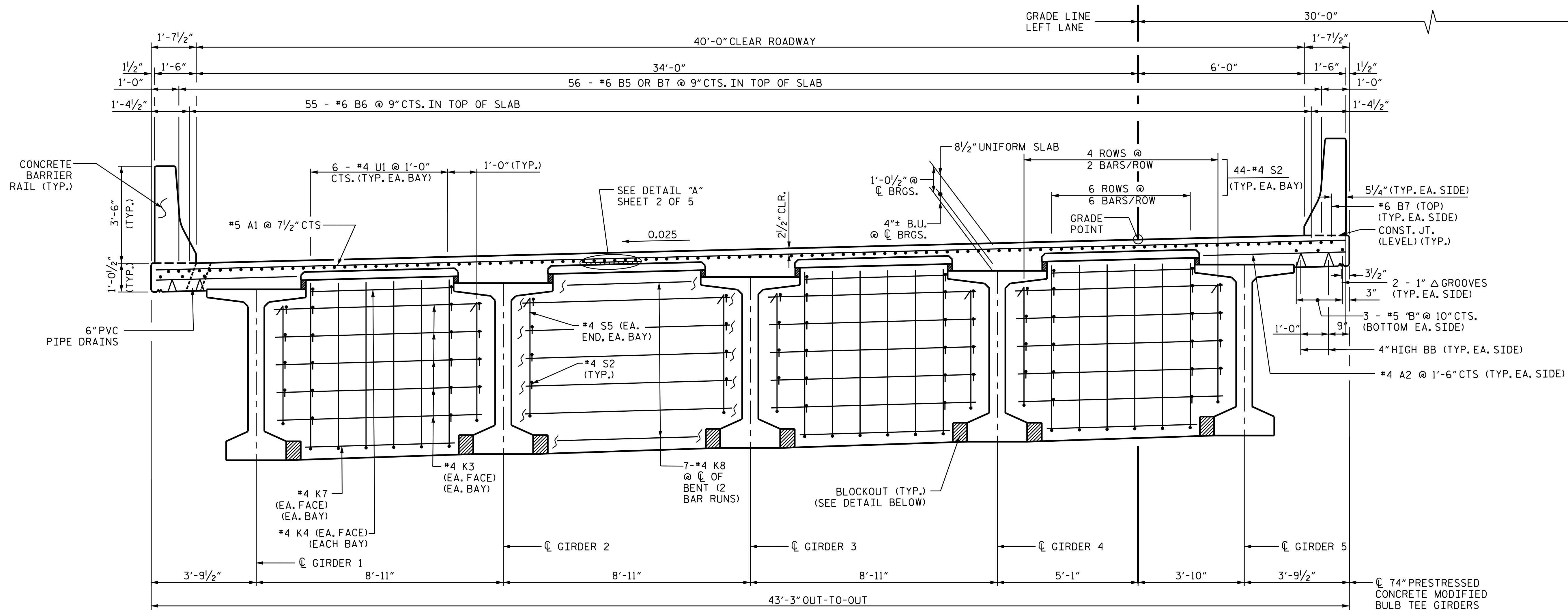
TOTAL SHEETS: 44

DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 11/2/2018
 DRAWN BY: R. J. FLORY DATE: 01/31/16
 CHECKED BY: R. C. LARSON DATE: 02/15/16

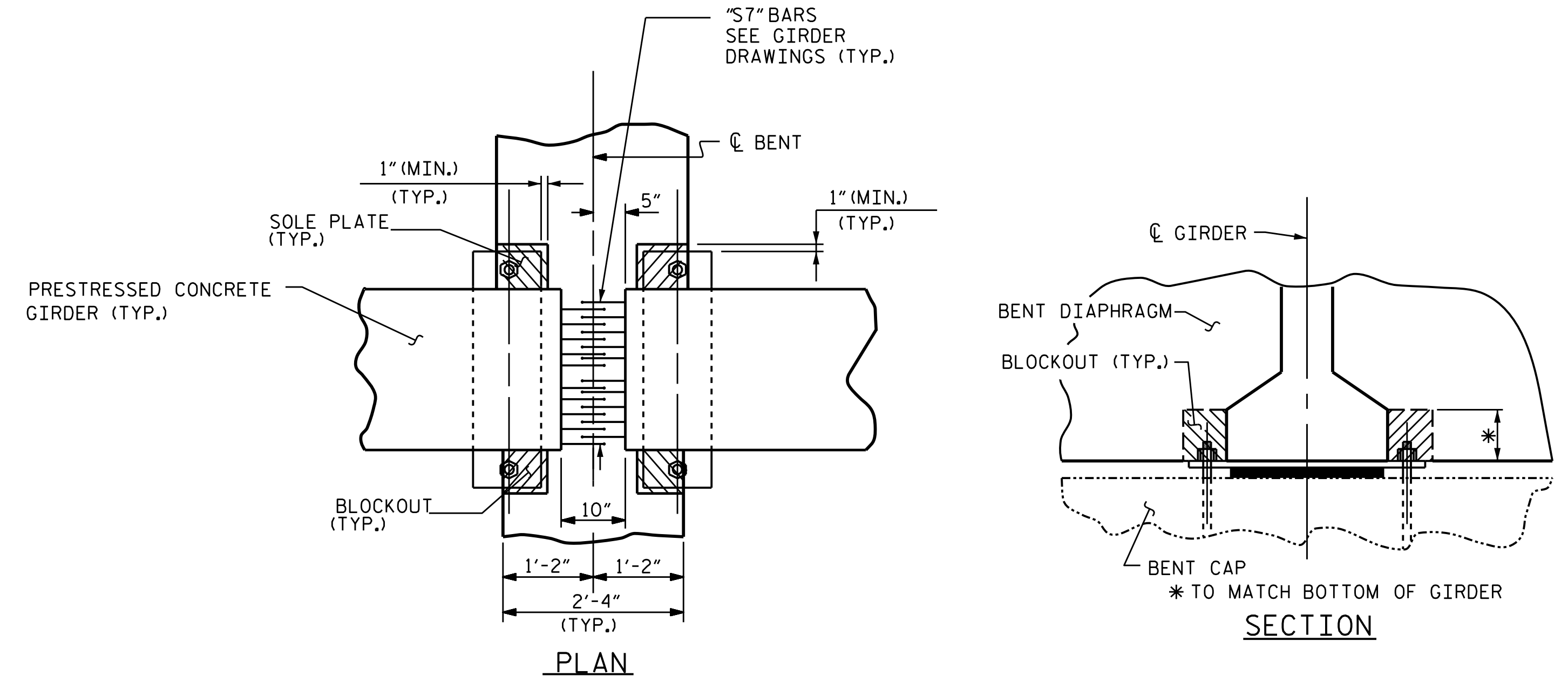
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KCI_JOB_NO. 25146789.11

STR-#10



TYPICAL SECTION AT CONTINUOUS BENT DIAPHRAGM



BENT DIAPHRAGM BLOCKOUT DETAIL

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

LEFT LANE

DocuSigned by:

 DB3C8E45B06D499

DESIGN ENGINEER OF RECORD: DATE: 12/7/2018

DRAWN BY: R. J. FLORY DATE: 1/31/16

CHECKED BY: R. C. LARSON DATE: 2/15/16

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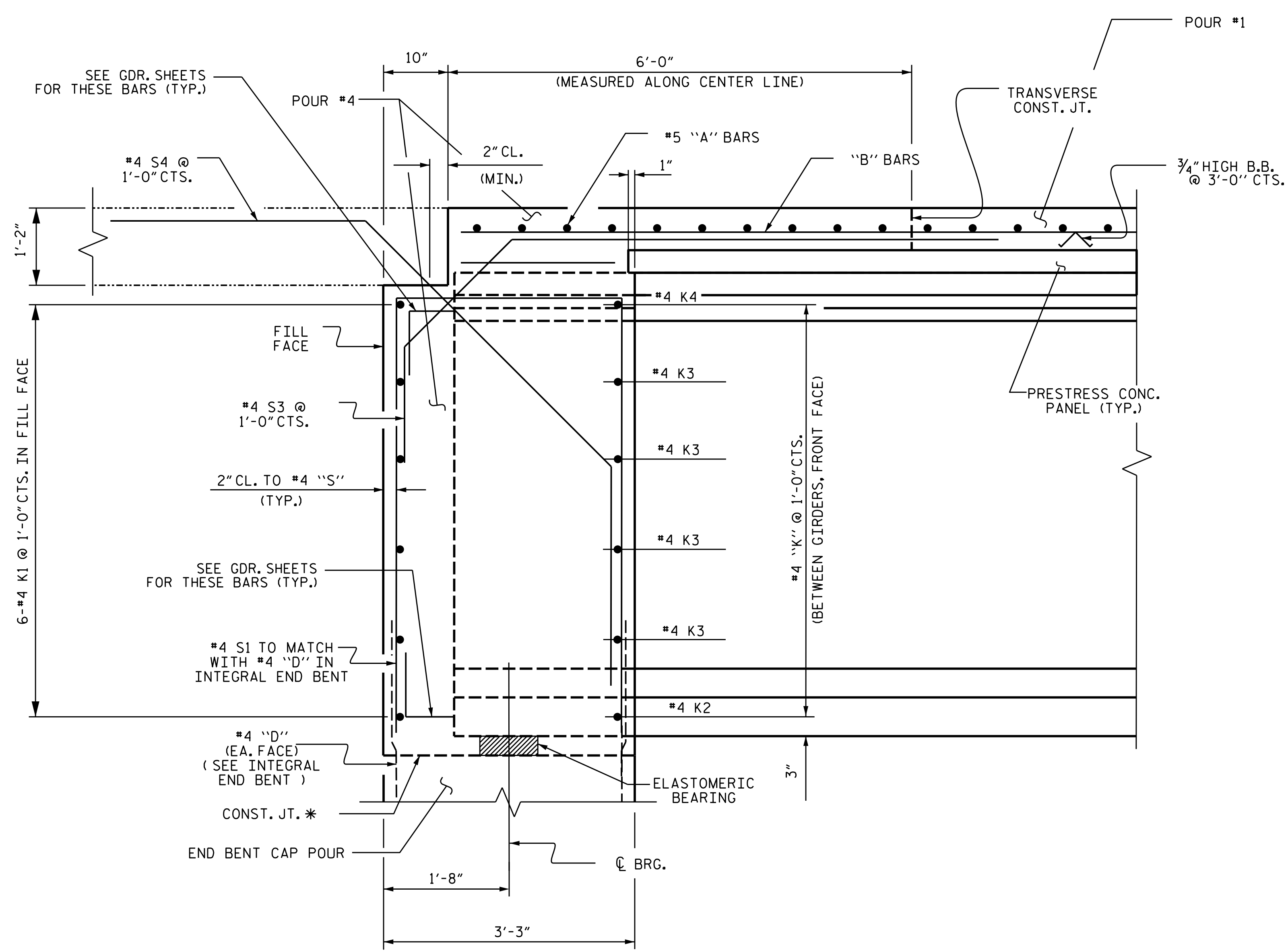
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 DWG. REF. NO. 9 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

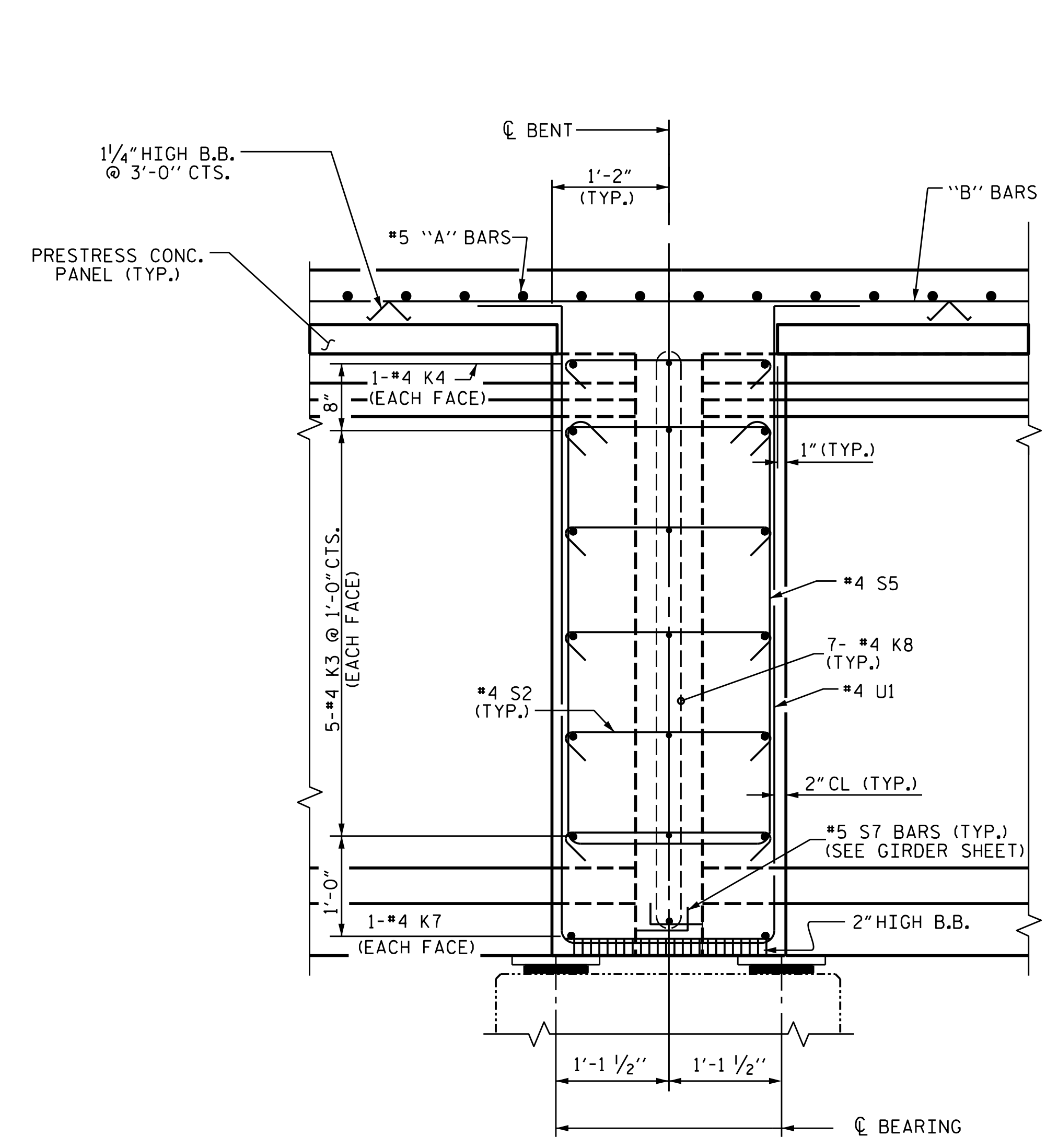
KCI_JOB_NO. 25146789.11

STR-#10



SECTION THRU INTEGRAL END BENT DIAPHRAGM

* THE TOP SURFACE OF THE END BENT CAP AND WINGS EXCLUDING THE BEARING AREA SHALL BE RAKED TO A DEPTH OF 1/4"

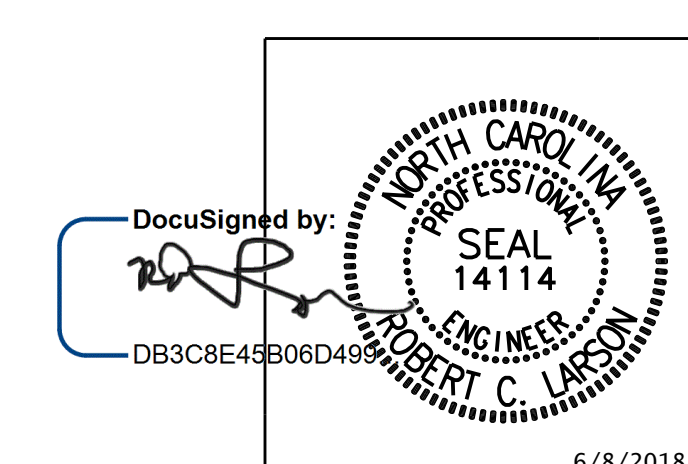


SECTION THRU CONTINUOUS BENT DIAPHRAGM

(BENTS 2, 4 & 5)

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 4 OF 5



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

LEFT LANE

KCI JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD:		DATE:	6/8/2018
DRAWN BY:	R. J. FLORY	DATE:	01/29/16
CHECKED BY:	R. C. LARSON	DATE:	02/15/16

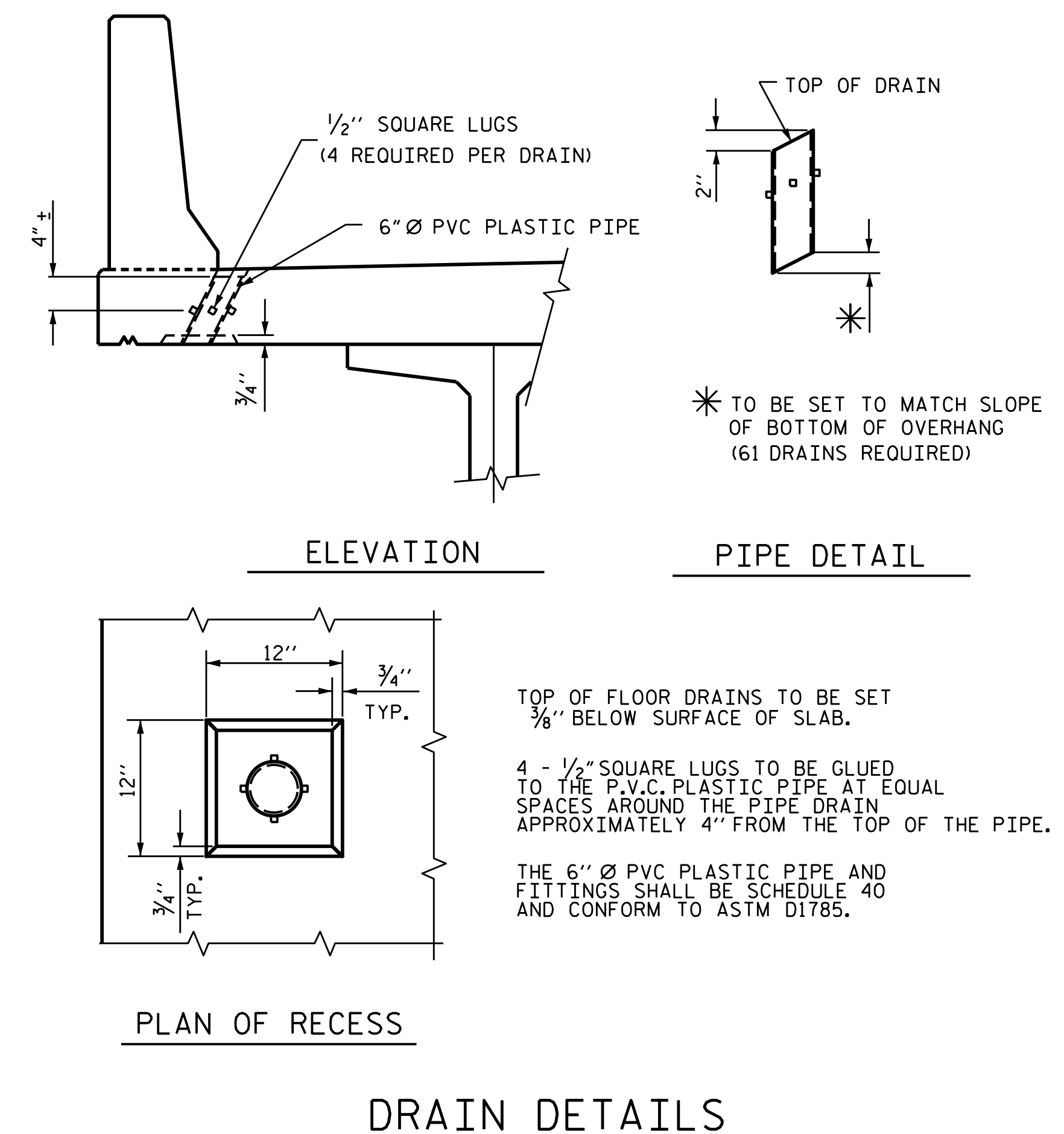
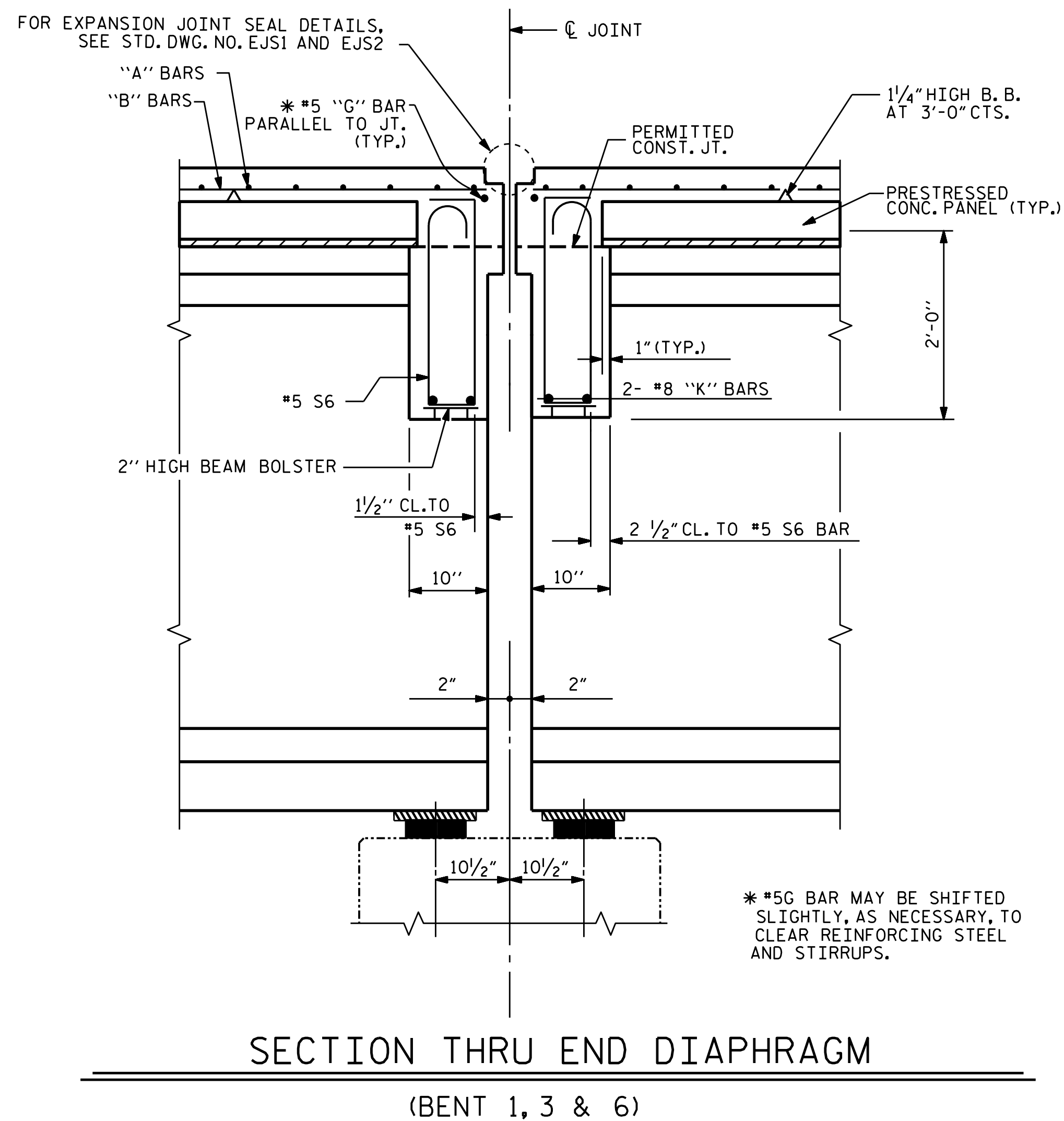
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KCI Associates
 of North Carolina, P.A.
 ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0714
 SUITE 220, LANDMARK CENTER #460 SH FORNS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 10 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
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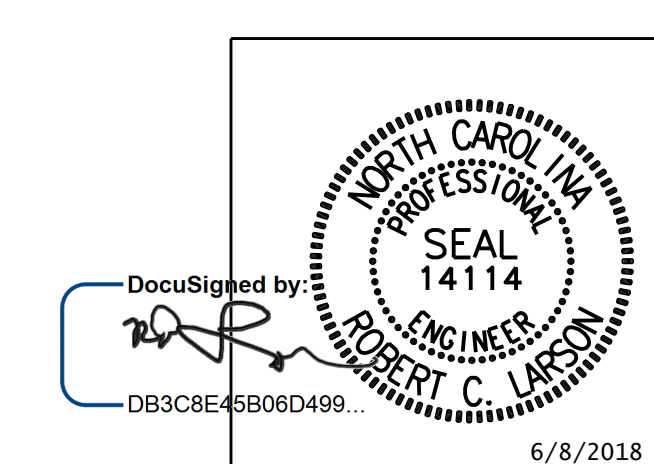
TOTAL SHEETS: 44

STR-#10



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 5 OF 5



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

LEFT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 6/8/2018
 DRAWN BY: R. J. FLORY DATE: 01/29/16
 CHECKED BY: R. C. LARSON DATE: 02/15/16

**DOCUMENT NOT CONSIDERED FINAL
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ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0764
KCI Associates
 of North Carolina, P.A.
 SUITE 220, LANDMARK CENTER #460 SIX FORMS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 11 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

KCI_JOB_NO: 25146789.11

STR-#10

DECK PANEL SUPPORTS

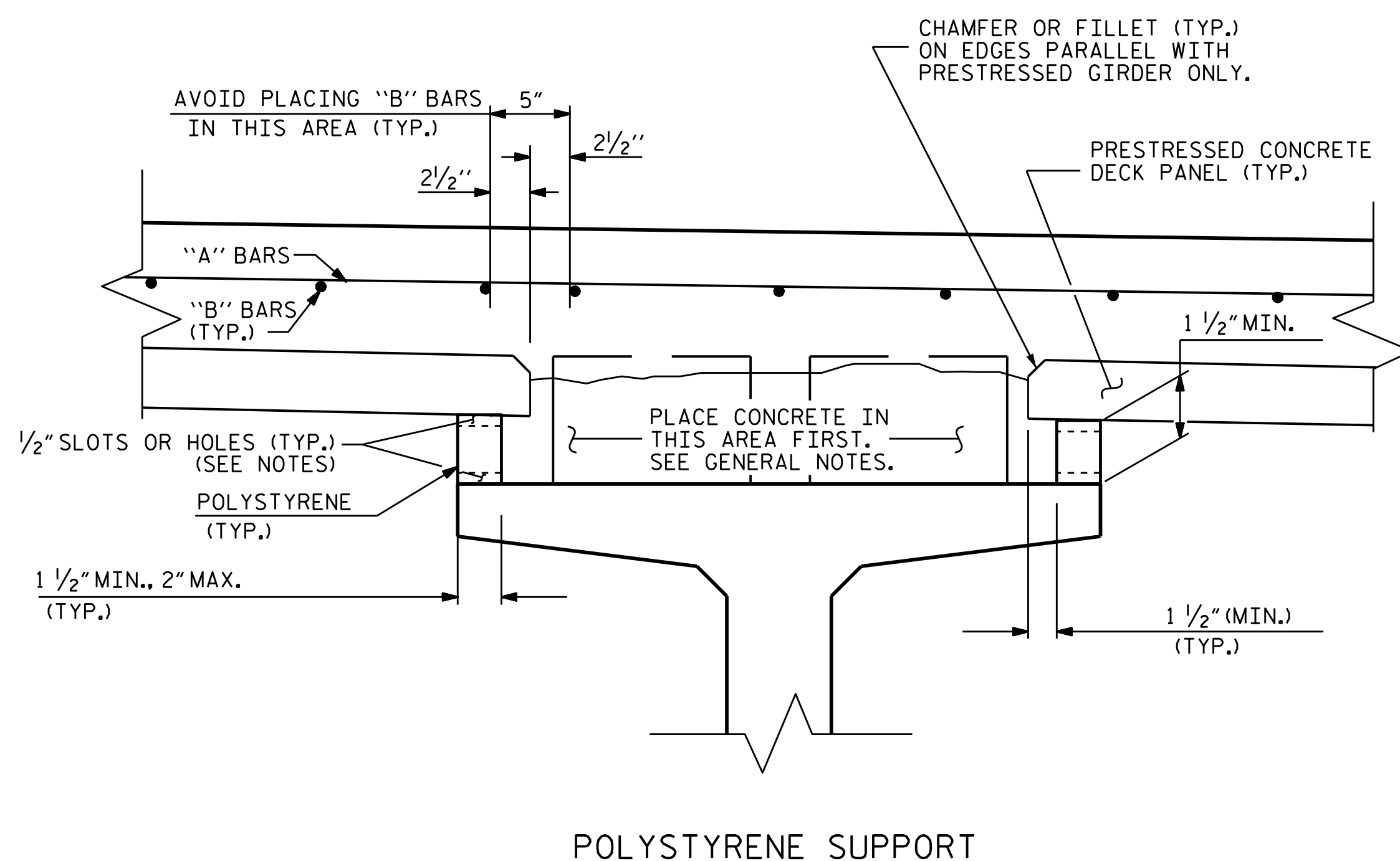
THE CONTRACTOR SHALL PROVIDE THE DECK PANEL SUPPORT SYSTEM SHOWN OR HE MAY SUBMIT A DECK PANEL SUPPORT SYSTEM OF HIS OWN DESIGN TO THE ENGINEER FOR APPROVAL.

POLYSTYRENE SUPPORT SYSTEM

1. ALL POLYSTYRENE SHALL BE DOW STYROFOAM 60 HIGH-LOAD, UC INDUSTRIES FOAMULAR 600 OR APPROVED EQUAL.
2. THE POLYSTYRENE SUPPORT SYSTEM SHALL CONSIST OF ONE LAYER WITH A MINIMUM WIDTH OF 1 1/2" AND A MAXIMUM WIDTH OF 2". THE POLYSTYRENE SHALL HAVE 1/2" X 1/2" WIDE SLOTS OR 1/2" DIAMETER HOLES AT 4'-0" CENTERS STAGGERED ALONG THE TOP AND BOTTOM.
3. THE POLYSTYRENE MAY BE CUT AND PLACED ON EDGE AS NECESSARY TO MATCH THE REQUIRED BUILDUP PROFILE ALONG THE GIRDER.
4. ADHESIVE, AS APPROVED BY THE ENGINEER, SHALL BE APPLIED TO THE TOP OF THE GIRDER IN A CONTINUOUS BEAD AND IN SUFFICIENT AMOUNT TO PREVENT THE POLYSTYRENE FROM BLOWING OUT AND TO PREVENT GAPS FROM FORMING BETWEEN THE POLYSTYRENE AND THE GIRDER. PRIOR TO PLACEMENT OF THE DECK PANELS, THE ADHESIVE SHALL ALSO BE APPLIED TO THE TOP OF THE POLYSTYRENE.
5. CONCRETE-FILLED BUCKETS, STACKS OF DECK PANELS, BUNDLED REINFORCING BARS OR OTHER HEAVY CONCENTRATED LOADS WILL NOT BE PERMITTED ON THE DECK PANEL ONCE THE PANEL HAS BEEN PLACED ON THE POLYSTYRENE SUPPORT SYSTEM.

GENERAL NOTES

1. THE DESIGN COMPRESSIVE STRENGTH (f'c) FOR THE CONCRETE IN PRESTRESSED PANELS SHALL BE 5000 PSI MINIMUM AT 28 DAYS. COMPRESSIVE STRENGTH OF CONCRETE AT TIME OF RELEASE OF STRANDS SHALL BE 4000 PSI MINIMUM.
2. THE PRECAST PRESTRESSED PANEL SHALL HAVE A THICKNESS OF 3 1/2" WITH THE PRESTRESSED STRANDS LOCATED AT HALF THE DEPTH OF THE PANEL.
3. FOR SKEWED SPANS, TRAPEZOIDAL CLOSURE PANELS SHALL HAVE A MINIMUM WIDTH OF 2 FEET ON THE SHORT SIDE.
4. ALL PRESTRESSING STRANDS SHALL EXTEND 2" BEYOND THE PANEL EDGES.
5. SHEAR REINFORCING OF 0.60 SQ. INCHES OF REINFORCING STEEL PER 10 SQ. FEET OF PANEL SURFACE SHALL BE PROVIDED IN THE PANEL TO ENSURE COMPOSITE ACTION BETWEEN PANEL AND THE CAST-IN-PLACE CONCRETE. SHEAR REINFORCING SHALL BE MADE OF WELDED WIRE HAVING A MINIMUM YIELD STRENGTH OF 60 KSI.
6. SHEAR REINFORCEMENT AND LIFTING DEVICES SHALL BE CONSTRUCTED AND PLACED SO AS TO AVOID ANY INTERFERENCE WITH REINFORCING STEEL IN THE CAST-IN-PLACE DECK SLAB AND TO ALLOW FOR PROPER CONCRETE CONSOLIDATION IN THE DECK PANEL.
7. SHIFT LONGITUDINAL "B" BARS AS NECESSARY TO OBTAIN A MINIMUM CLEAR DISTANCE OF 2 1/2" TO THE RIGHT OR LEFT OF THE EDGE OF THE DECK PANEL. IF, IN SHIFTING TO OBTAIN THIS CLEARANCE, THE "B" BAR INTERFERES WITH THE STIRRUP IN THE TOP OF THE GIRDER THE "B" BAR MAY BE ELIMINATED.
8. WHEN CASTING THE DECK, PLACE CONCRETE FIRST OVER THE GIRDERS IN CONTINUOUS STRIPS A MINIMUM OF THREE PANEL LENGTHS AHEAD OF THE REST OF THE CONCRETE. CAREFULLY VIBRATE THE CONCRETE OVER THE GIRDERS SO THAT CONCRETE COMPLETELY FILLS THE AREA UNDER THE DECK PANEL OVERHANGS. THEN PLACE AND VIBRATE THE REMAINING DECK CONCRETE.
9. PRECAST PANELS SHALL BE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 psi IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.
10. PRESTRESSED CONCRETE PRECAST DECK PANELS SHALL CONTAIN CALCIUM NITRATE CORROSION INHIBITION



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

KCI JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD: <u>R. C. LARSON</u> DATE: <u>6/8/2018</u>	
ASSEMBLED BY: <u>R. C. LARSON</u> DATE: <u>01/18/16</u>	CHECKED BY: <u>K. SU</u> DATE: <u>04/24/17</u>
DRAWN BY: <u>ELR</u> 1/92	REV. 5/7/03R RWW/JTE
CHECKED BY: <u>GRP</u> 4/92	REV. 5/1/06R TLA/GM
	REV. 10/11/11 MAA/GM

DocuSigned by:

 DB3C8E45306D499

6/8/2018

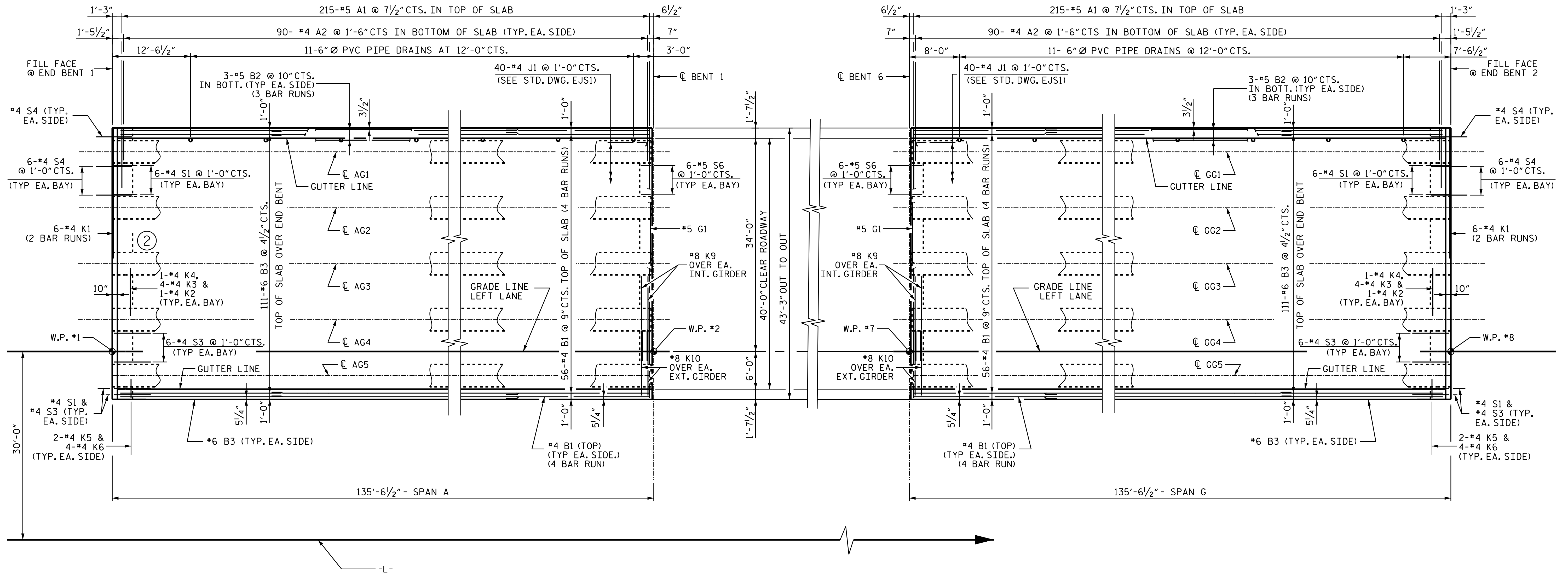
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH	
STANDARD	
PRECAST PRESTRESSED CONCRETE DECK PANELS	
LEFT LANE	
SHEET NO. S10-12	
TOTAL SHEETS 44	

**DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED**

ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0764	
KCI Associates of North Carolina, P.A.	
STATE 220, LANDMARK CENTER #460 SH FORTS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244	
DWG. REF. NO. 12 OF 44	

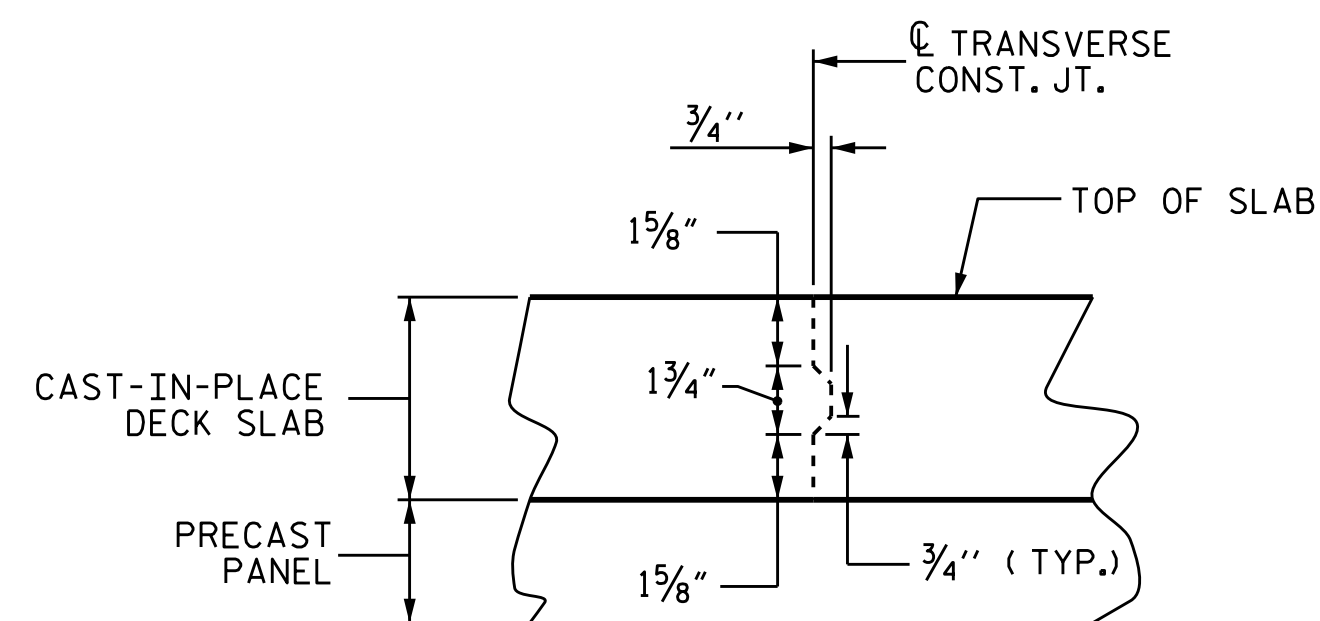
REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

STR-#10 STD. NO. PDP1



PLAN - SPAN A

PLAN - SPAN G



TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 4

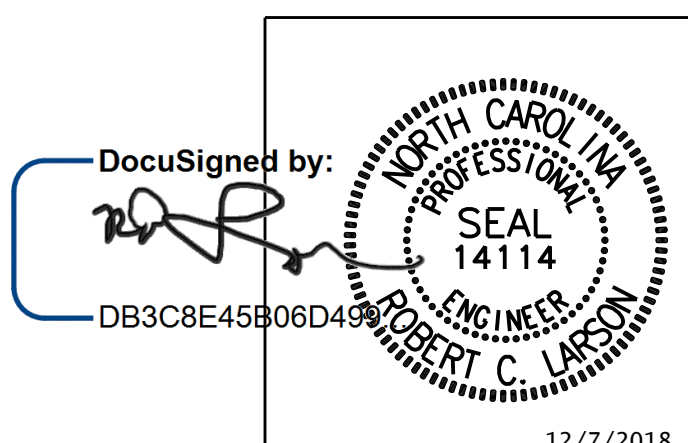
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 PLAN OF SPANS A & G

LEFT LANE

DESIGN ENGINEER OF RECORD:	DATE:
<i>R. C. Larson</i>	12/7/2018
DRAWN BY:	DATE:
R. C. LARSON	01/21/16
CHECKED BY:	DATE:
E. C. DECOLA	08/20/16

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

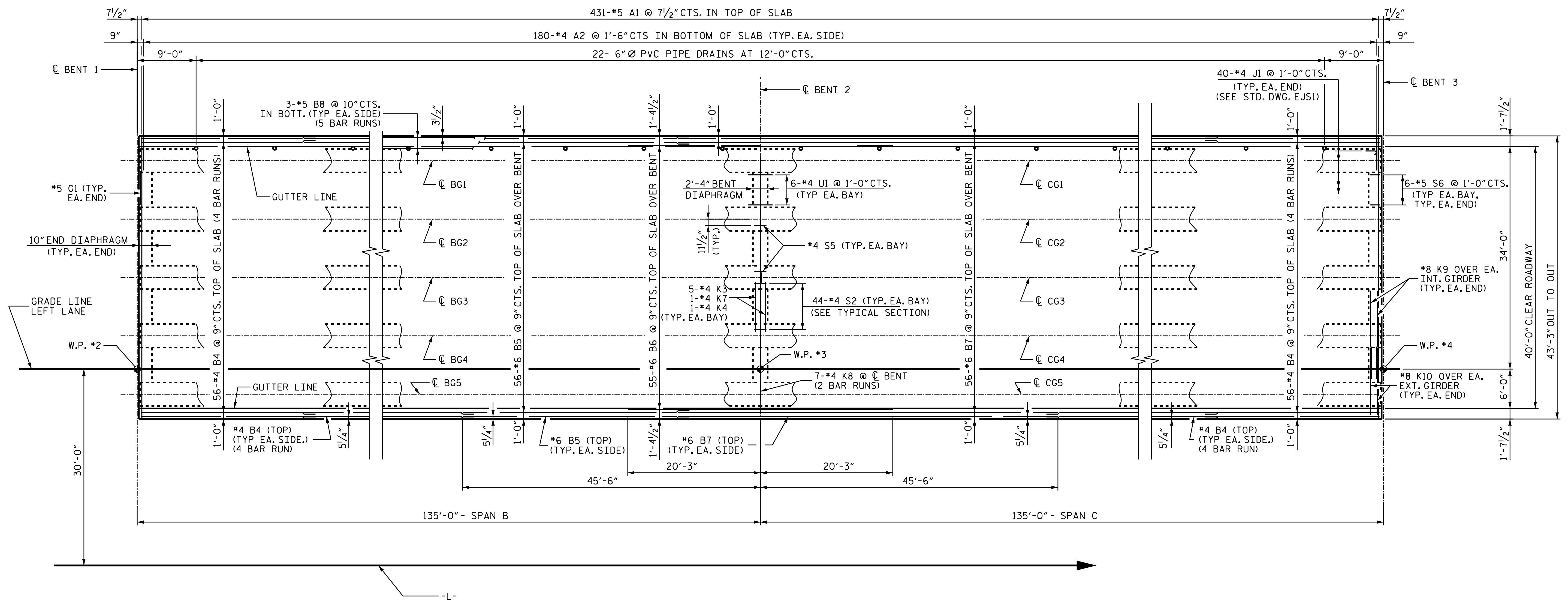


KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 13 OF 44

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S10-13	
1			3			TOTAL SHEETS 44	
2			4				

STR-#10

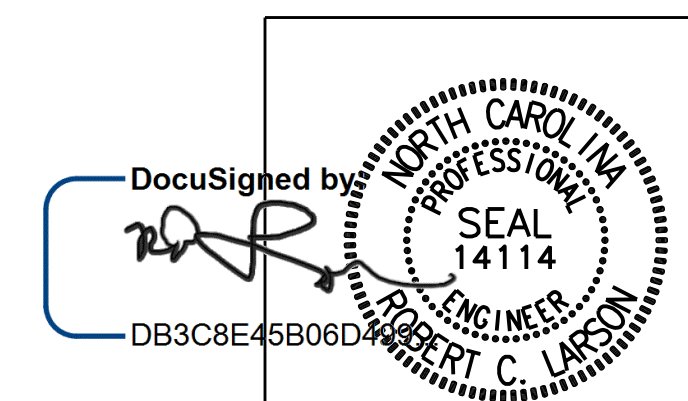
KCI_JOB_NO: 25146789.11



PLAN - SPANS B & C

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 4



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUPERSTRUCTURE
 PLAN OF SPANS B & C
 LEFT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 01/21/16
 CHECKED BY: E. C. DECOLA DATE: 08/20/16

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

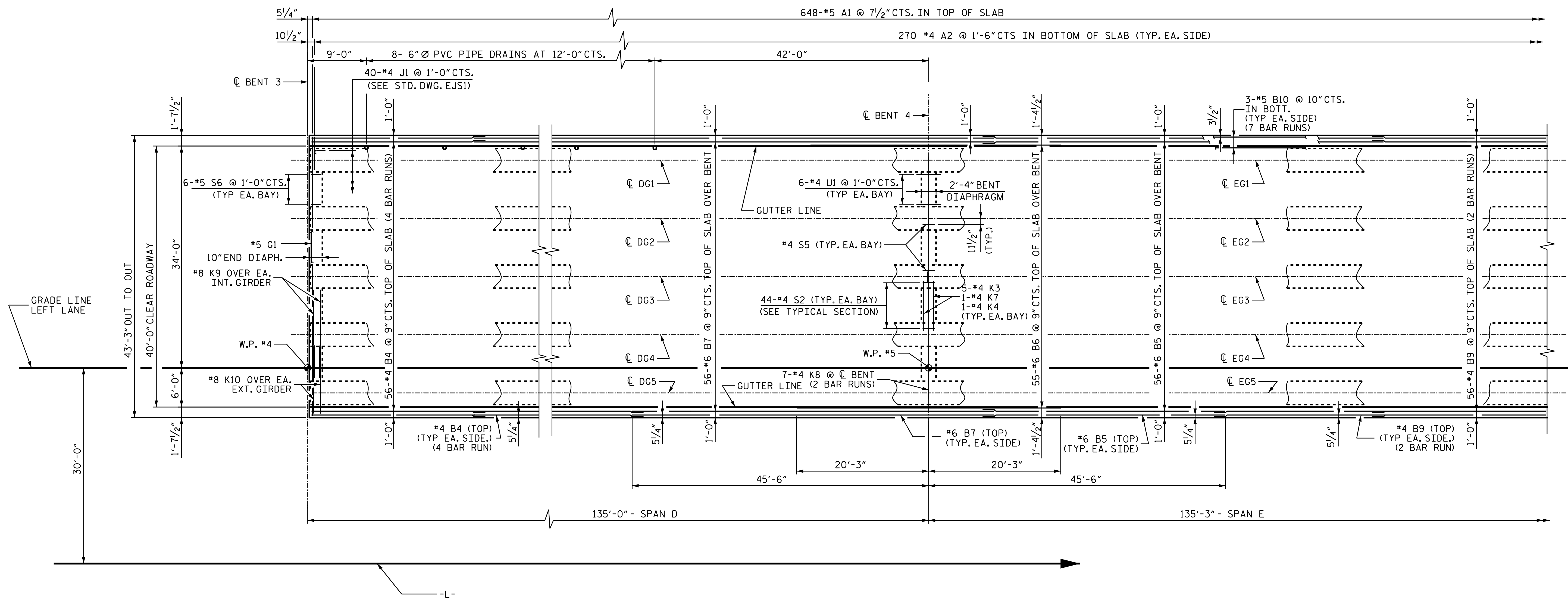
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 14 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

KCI_JOB_NOI_2516789.11

STR-#10



PLAN - SPANS D & E

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 PLAN OF SPANS D & E

LEFT LANE



DocuSigned by:
 DB3C8E48B06D48

12/7/2018

DESIGN ENGINEER OF RECORD: R.C. LARSON DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 01/21/16
 CHECKED BY: E. C. DECOLA DATE: 08/20/16

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

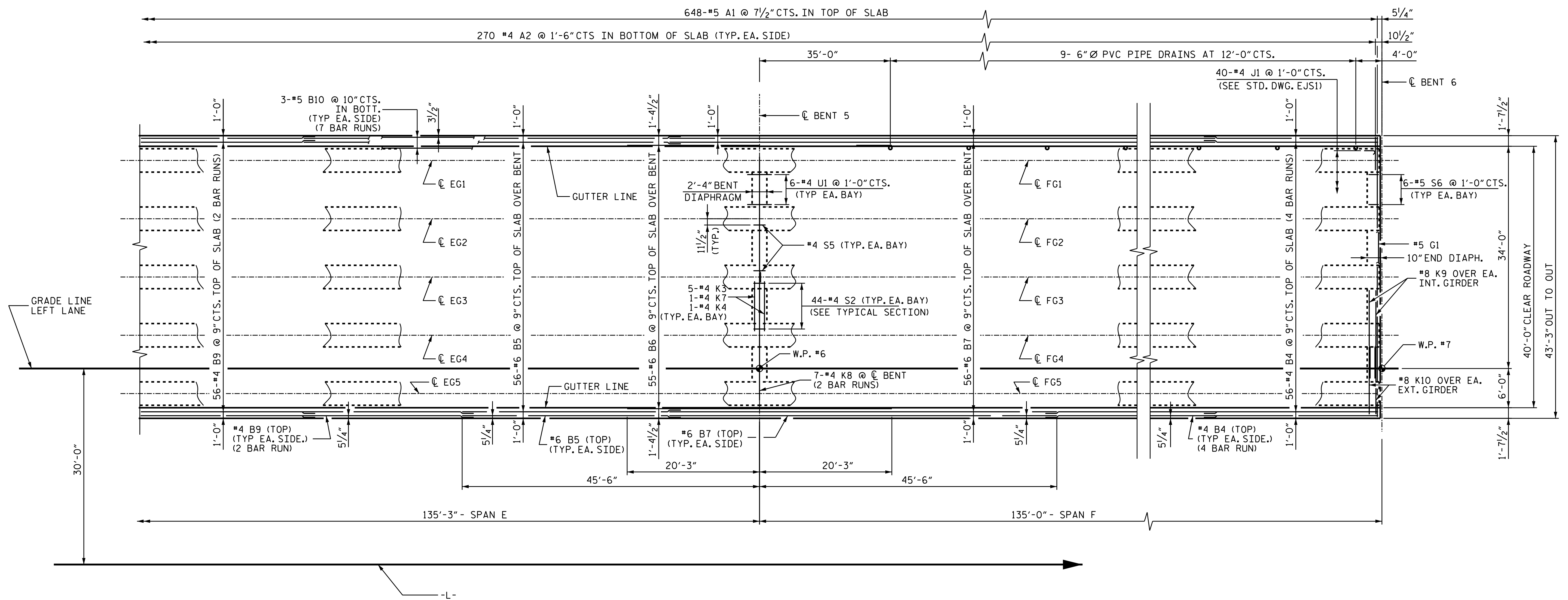
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 15 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

STR-#10

KCI_JOB_NO. 25146789.11



PLAN - SPANS E & F

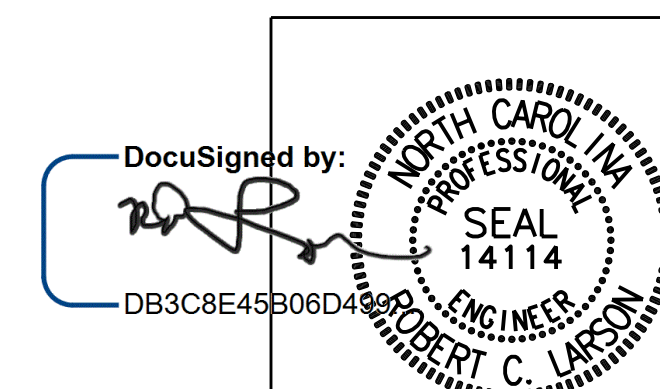
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 PLAN OF SPANS E & F

LEFT LANE



DocuSigned by:
 DB3C8E45B06D489

12/7/2018

DESIGN ENGINEER OF RECORD: R.C. LARSON DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 01/21/16
 CHECKED BY: E. C. DECOLA DATE: 08/20/16

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

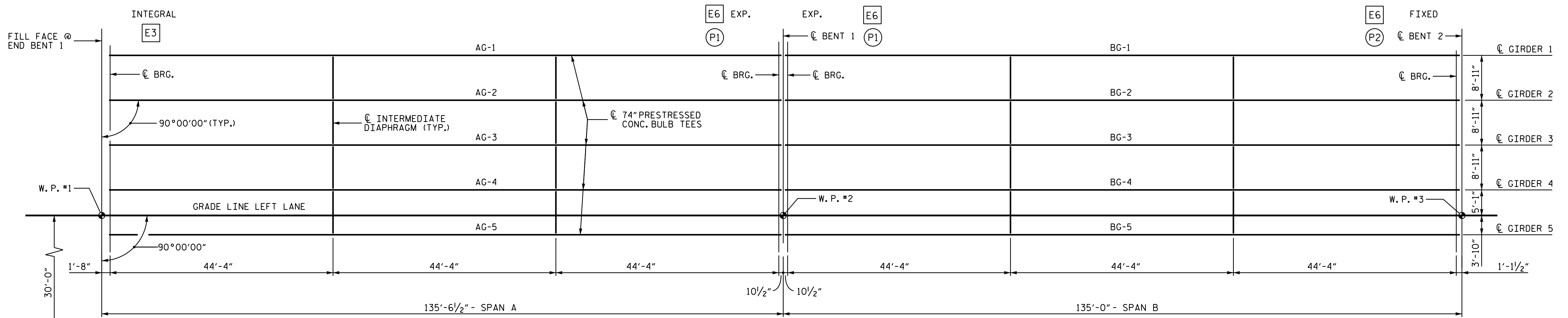
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 16 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
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2			4		

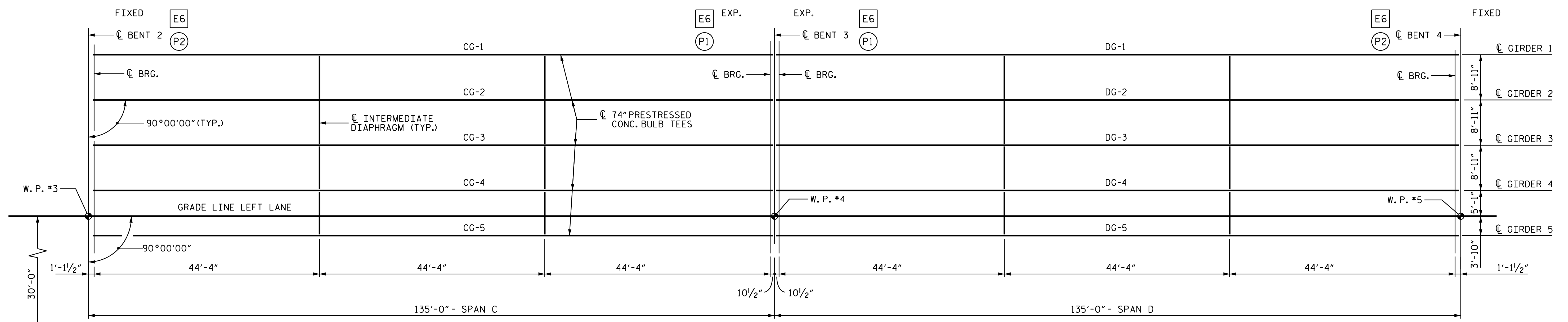
TOTAL SHEETS: 44

STR-#10

KCI_JOB_NO: 25146789.11



GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPANS A & B



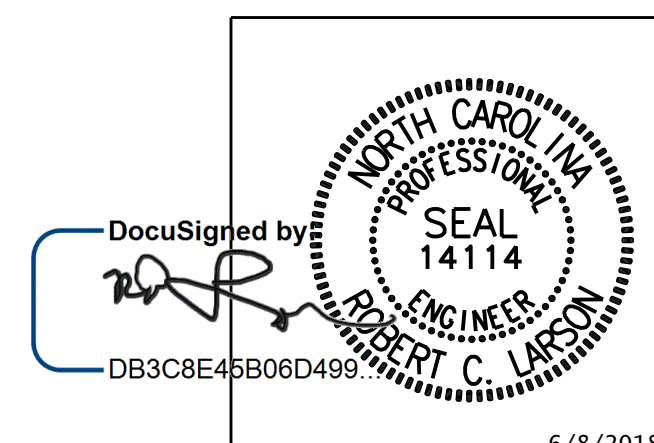
GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPANS C & D

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 2

NOTES

1. ELASTOMERIC BEARINGS INDICATED THUS:
 (N = NUMBER)
2. SOLE PLATES INDICATED THUS:
 (N = NUMBER)
 (SEE BEARING SHEET FOR DETAILS)



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 GIRDER LAYOUT
 SPANS A-D**

LEFT LANE

DESIGN ENGINEER OF RECORD:	DATE :
	6/8/2018
DRAWN BY : R. C. LARSON	DATE : 01/15/16
CHECKED BY : E. C. DECOLA	DATE : 08/31/16

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

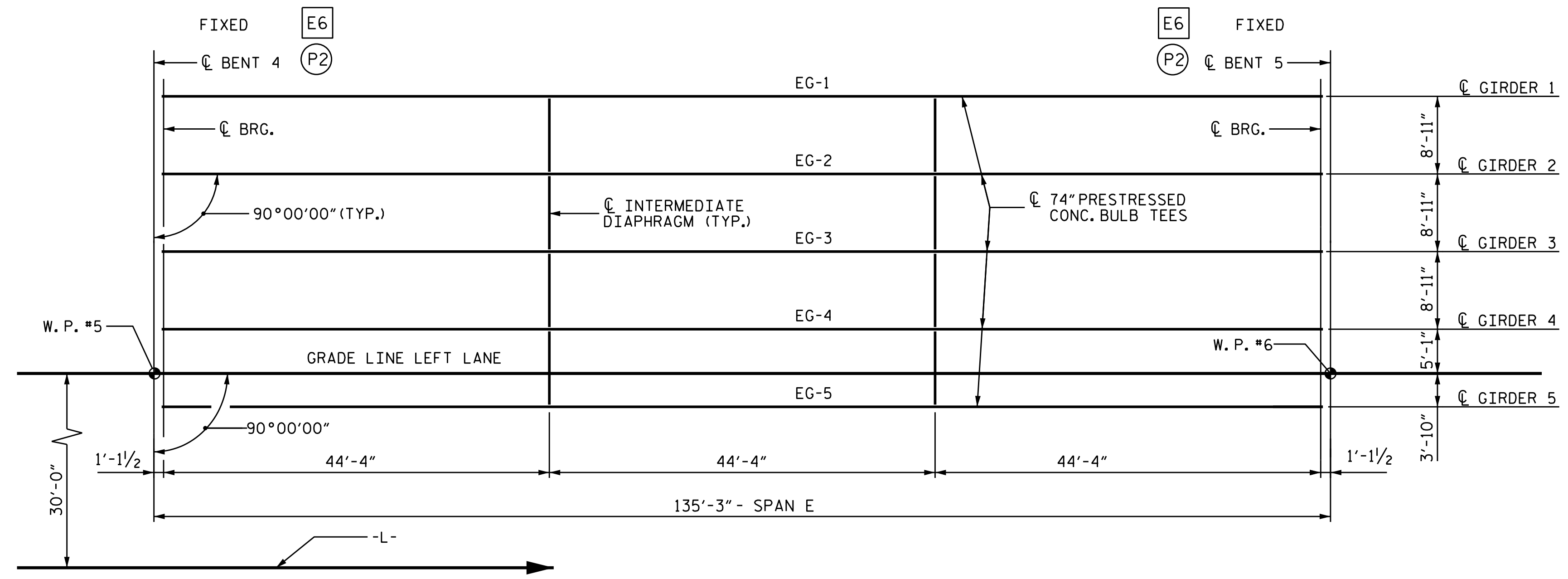
KCI Associates
 of North Carolina, P.A.
 ENGINEERS • PLANNERS • ECOLOGISTS LICENSE NUMBER: C-0764
 SUITE 220, LANDMARK CENTER #400 SH FORNS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 17 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
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2			4		

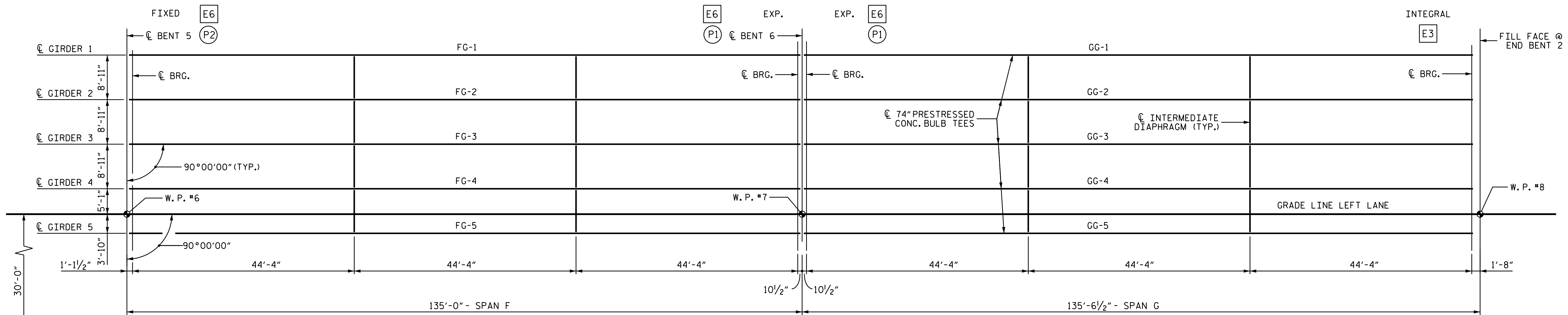
TOTAL SHEETS: 44

KCI_JOB_NO: 25146789.11

STR-#10



GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPAN E



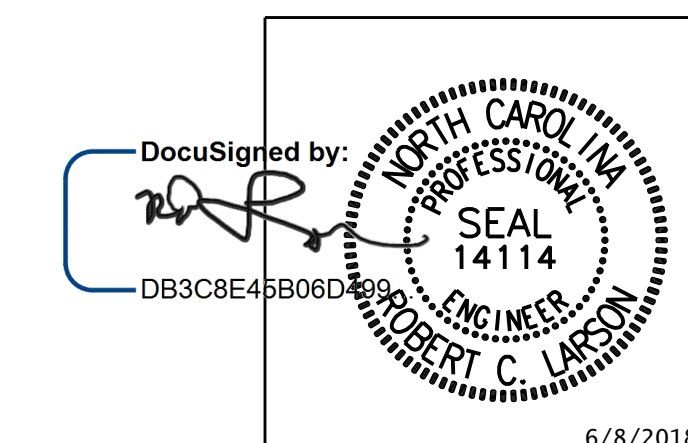
GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPANS F & G

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 2

NOTES

- ELASTOMERIC BEARINGS INDICATED THUS:
 (N = NUMBER)
- SOLE PLATES INDICATED THUS:
 (N = NUMBER)
 (SEE BEARING SHEET FOR DETAILS)



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 GIRDER LAYOUT
 SPANS E-G
 LEFT LANE**

DESIGN ENGINEER OF RECORD:		DATE:	6/8/2018
DRAWN BY:	R. C. LARSON	DATE:	01/15/16
CHECKED BY:	E. C. DECOLA	DATE:	08/31/16

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

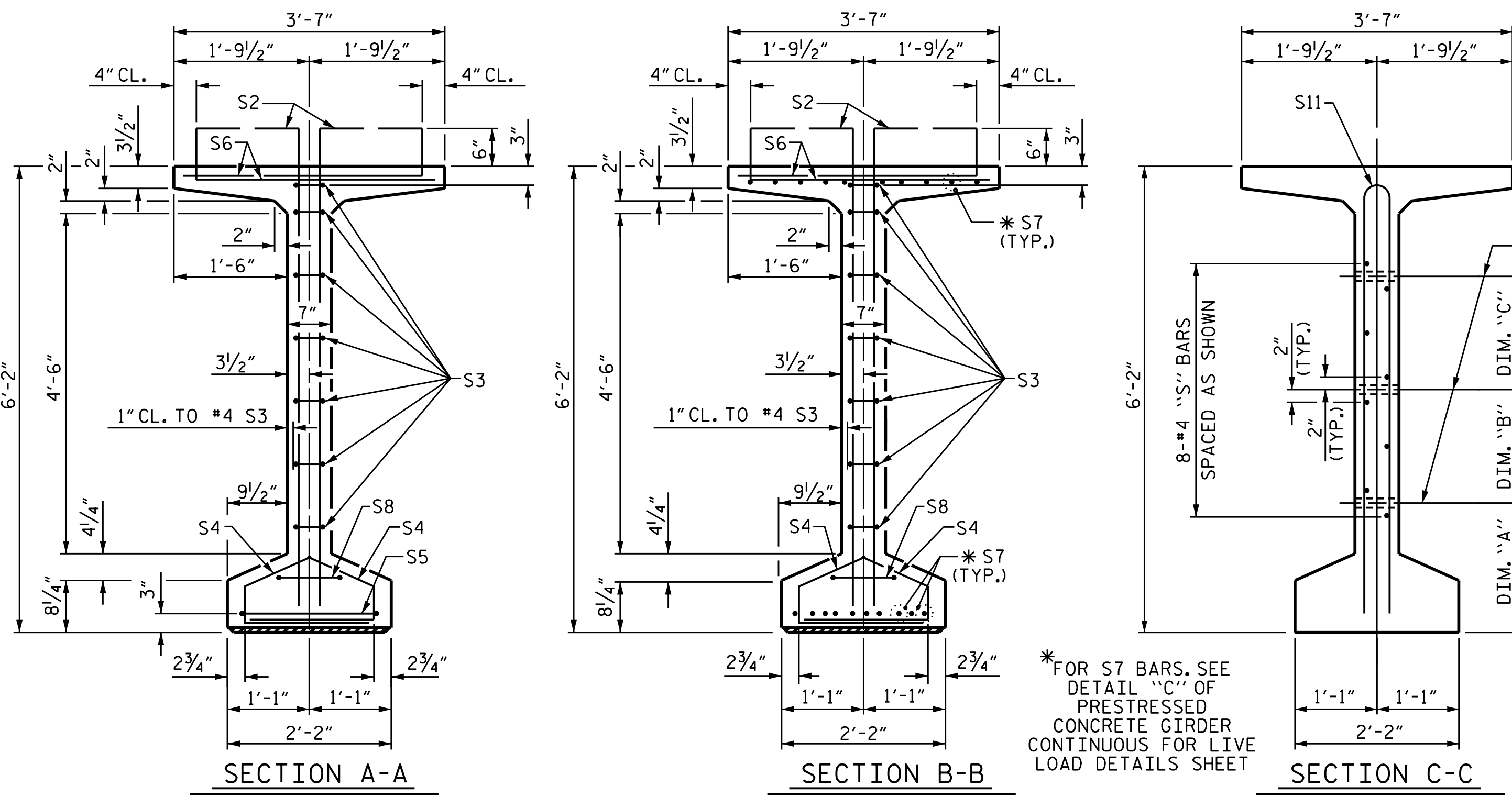
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 18 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

KCI_JOB_NO: 25146789.11

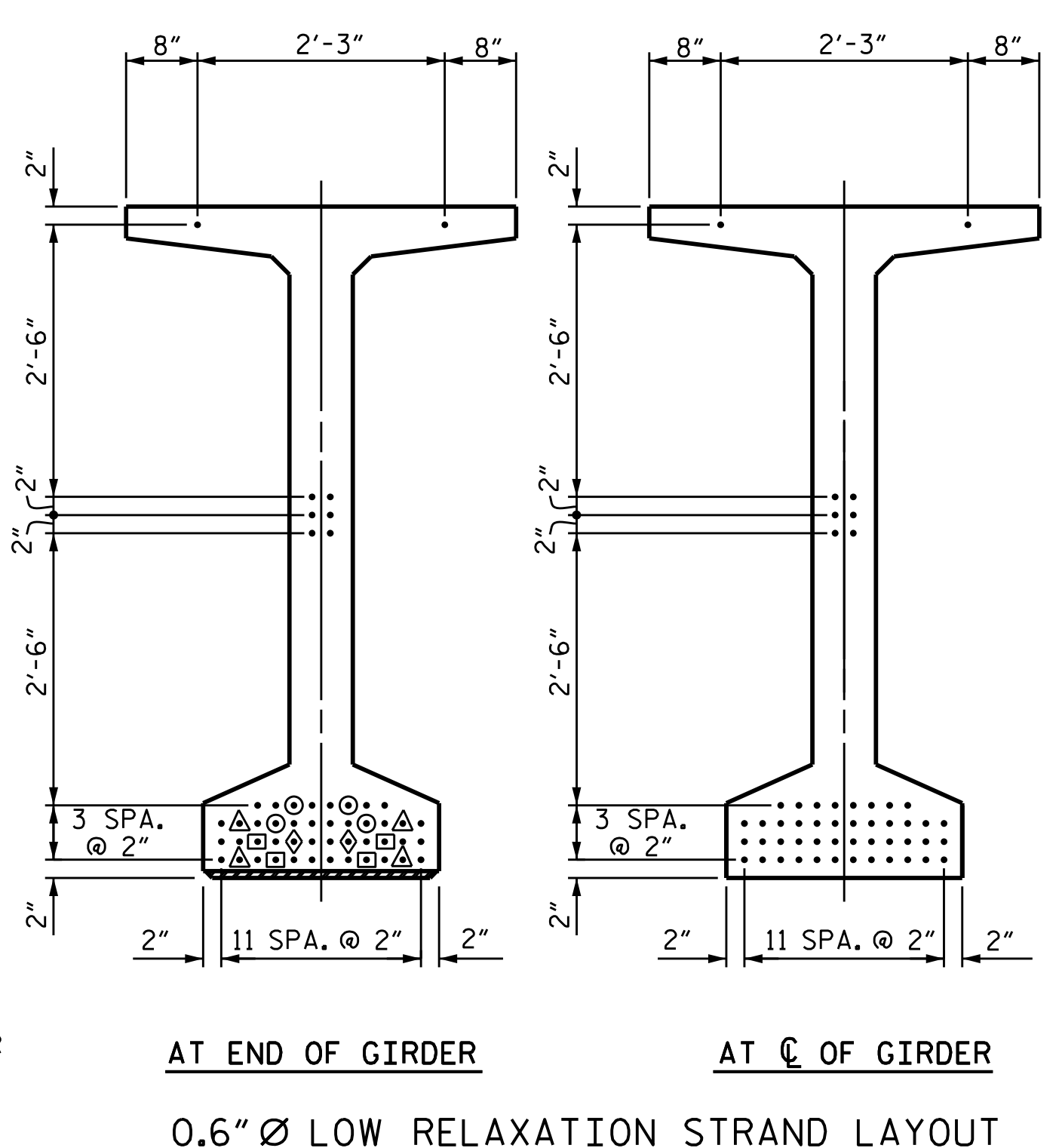
STR-#10



1/2" Ø FORMED HOLE. SEE ELEVATION FOR LOCATION FOR DIM. "A", "B" & "C". SEE "INTERMEDIATE STEEL DIAPHRAGMS" SHEET.)

DEBONDING LEGEND

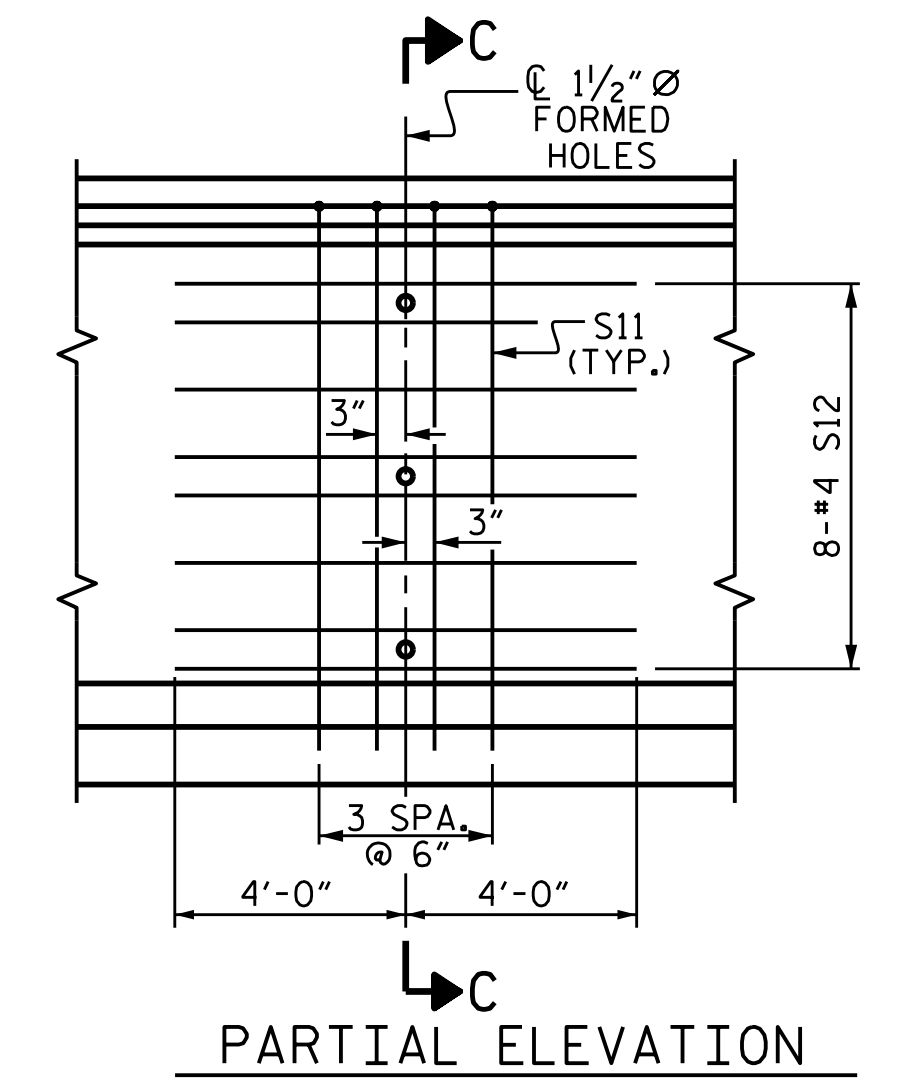
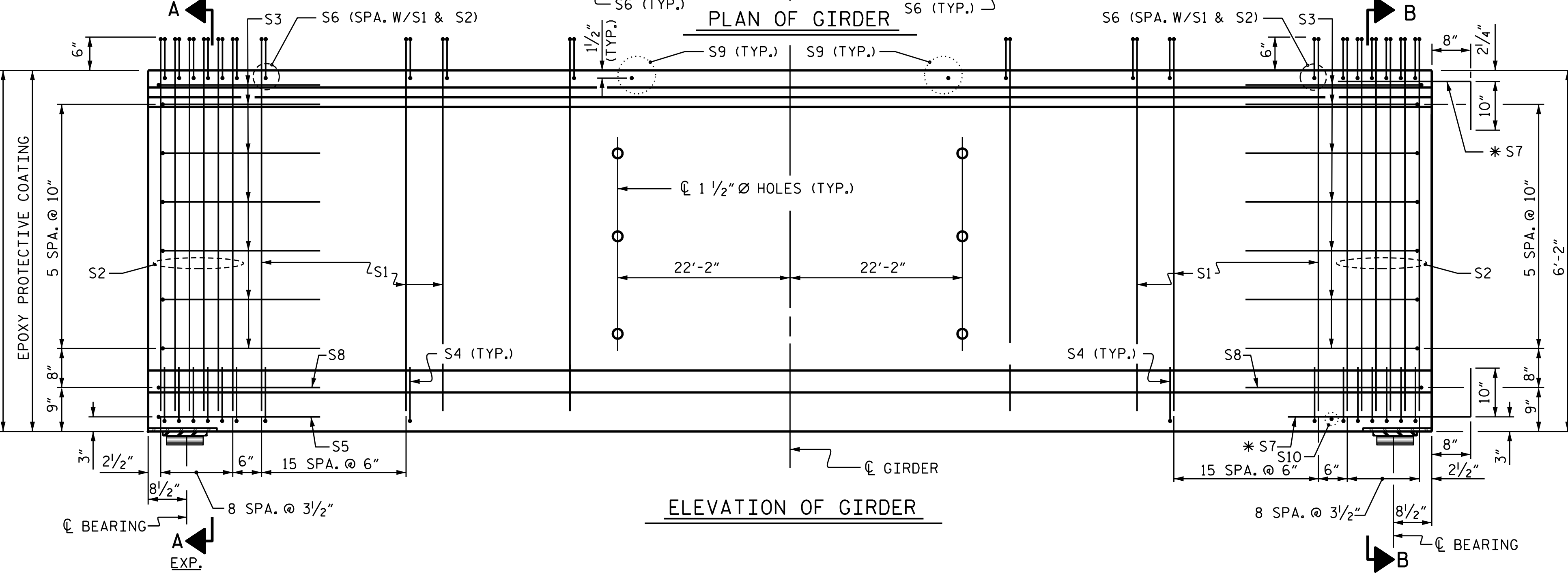
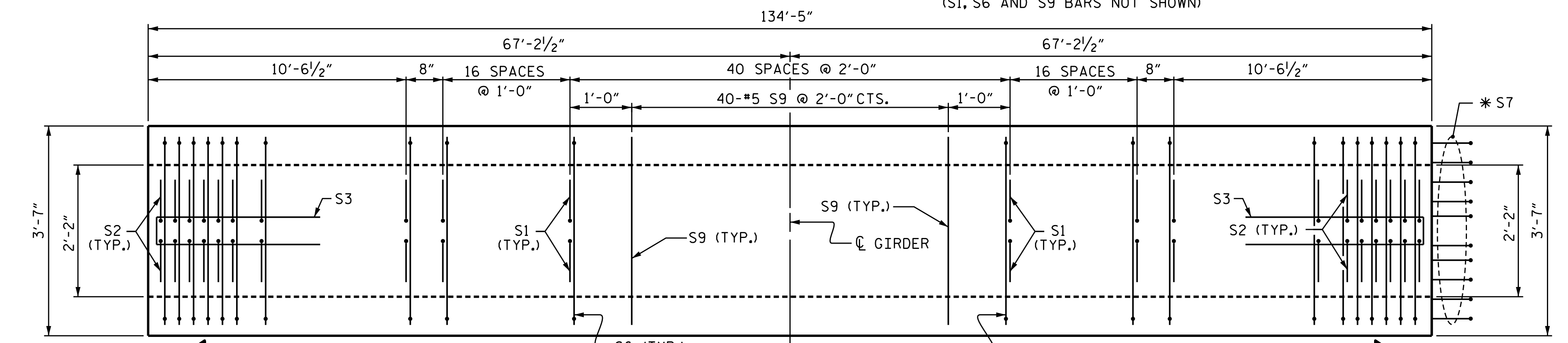
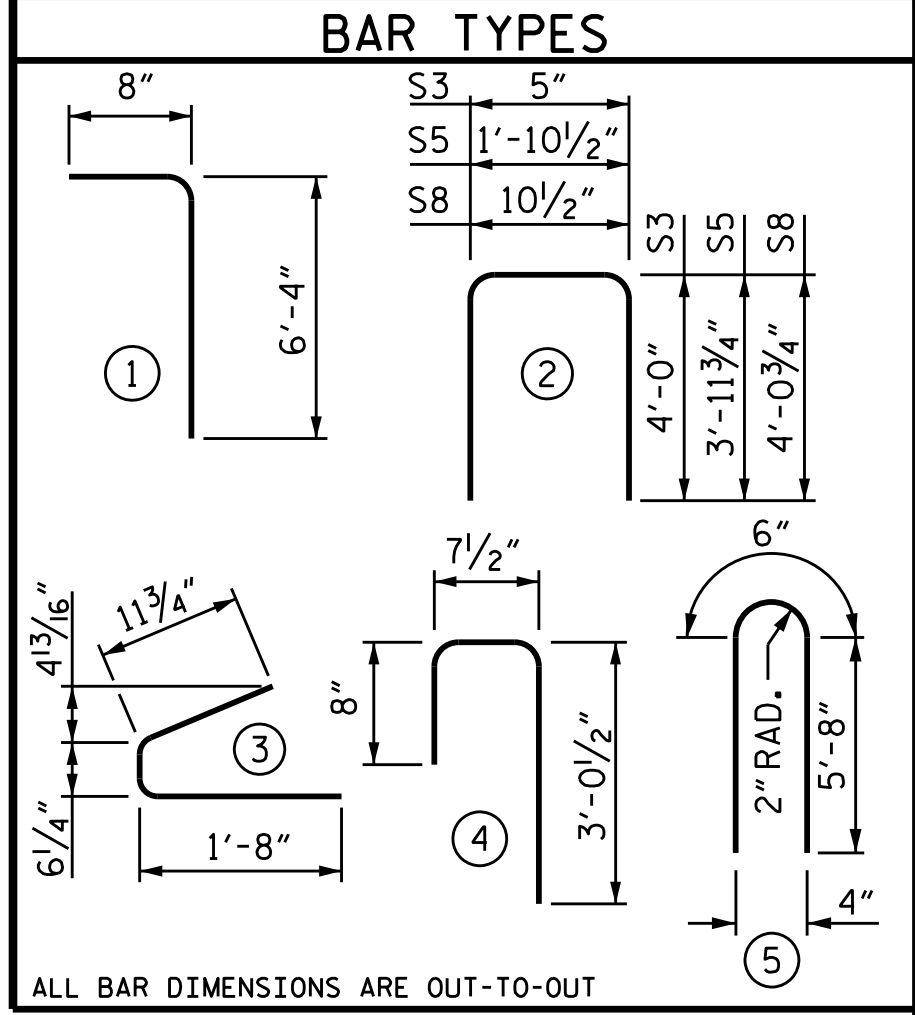
- FULLY BONDED STRANDS
- STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



0.6" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

*NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER			
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS	
LB.	C.Y.	NO.	
3075	30.5	52	

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN A)	134'-5"	672'-1"
5 (SPAN G)	134'-5"	672'-1"

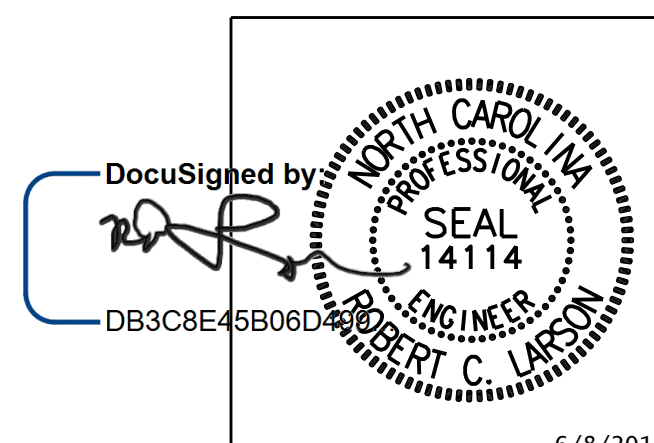
PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPAN A OR G

LEFT LANE



KCI_JOB_NO. 25146789.11

ASSEMBLED BY : R. C. LARSON	DATE : 5/9/18	DESIGN ENGINEER OF RECORD	DATE : 6/8/2018
CHECKED BY : R. A. PRUETT	DATE : 5/15/18		
DRAWN BY : EEM 2/6/97	REV. 6/13	DESIGNED BY DATE :	6/8/2018
CHECKED BY : VAP 2/6/97	REV. 1/15		
	REV. 12/17		

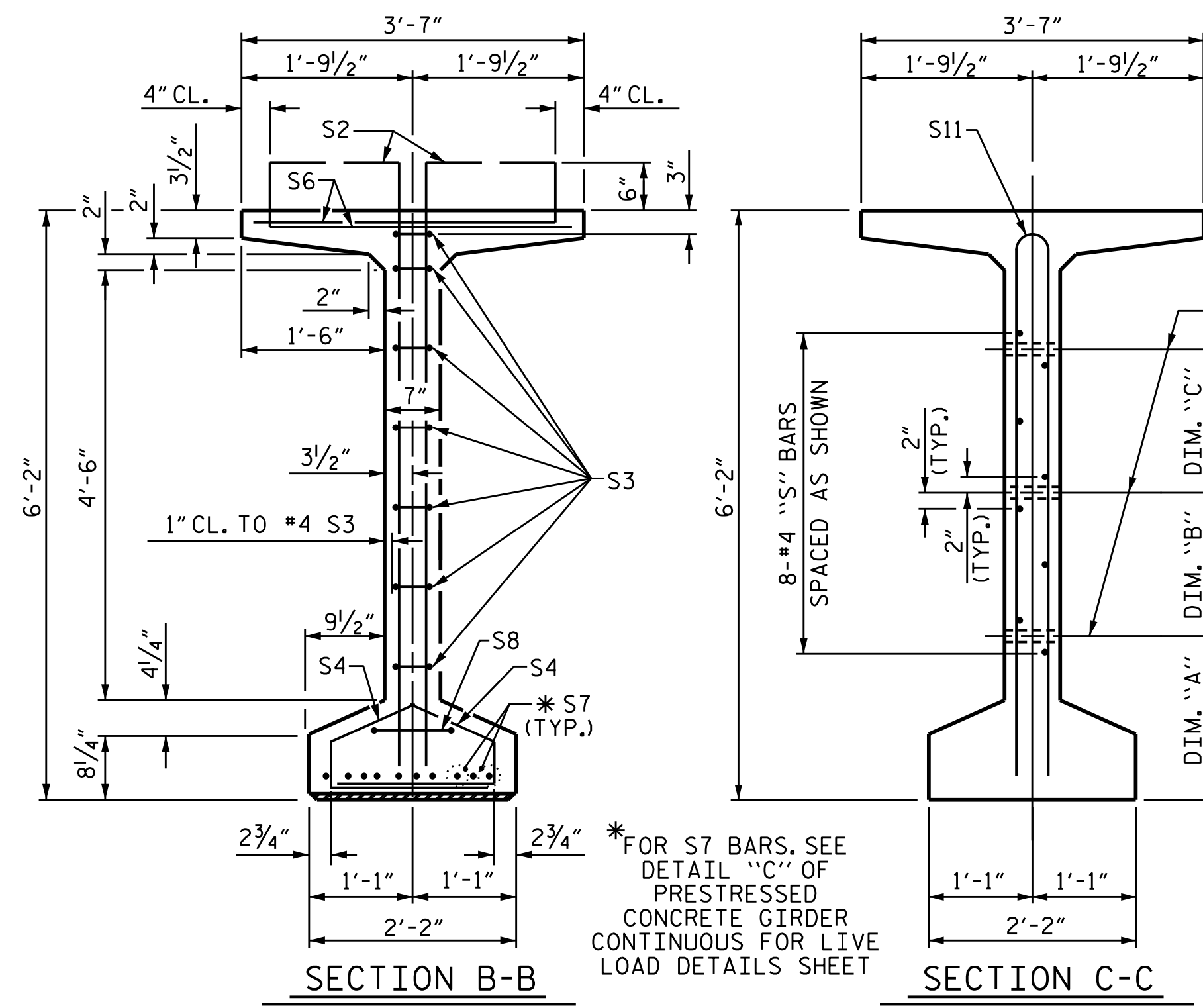
DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 19 OF 44

REVISIONS			
NO.	BY:	DATE:	SHEET NO.
1			S10-19
2			
3			
4			

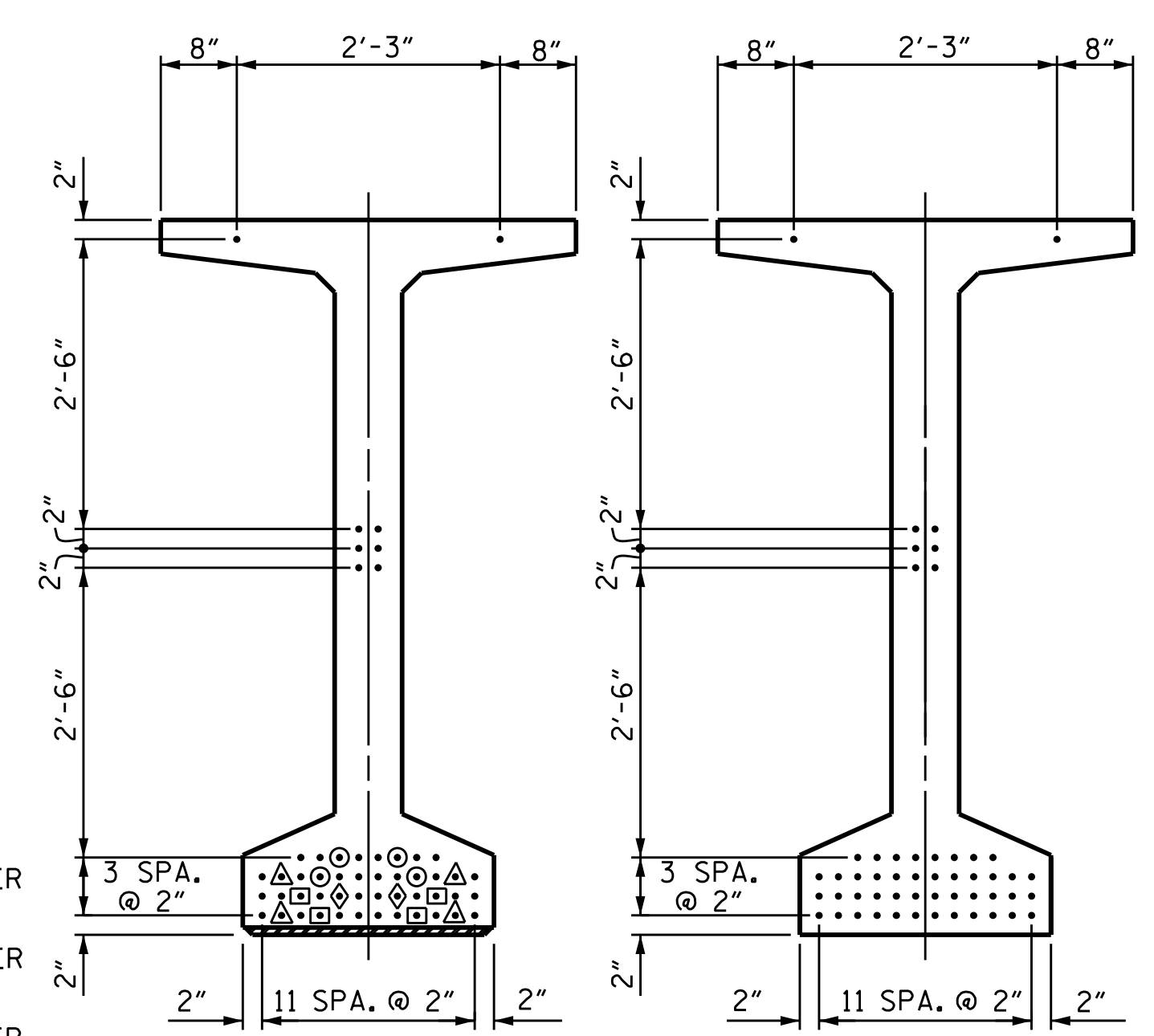
TOTAL SHEETS 44

STR-#10



1/2" Ø FORMED HOLE. SEE ELEVATION FOR LOCATION. FOR DIM. "A", "B" & "C" SEE "INTERMEDIATE STEEL DIAPHRAGMS" SHEET.)

- DEBONDING LEGEND**
- FULLY BONDED STRANDS
 - STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER

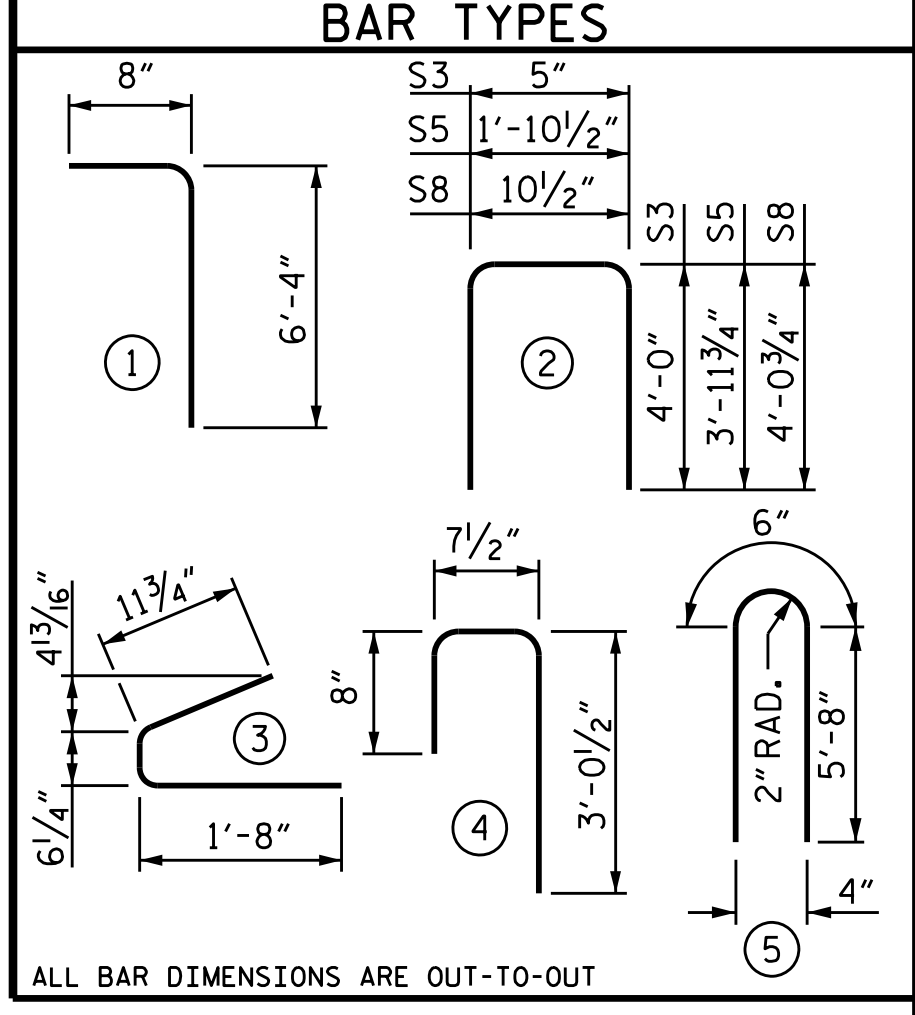


AT END OF GIRDER AT C OF GIRDER
0.6" Ø LOW RELAXATION STRAND LAYOUT

0.6" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

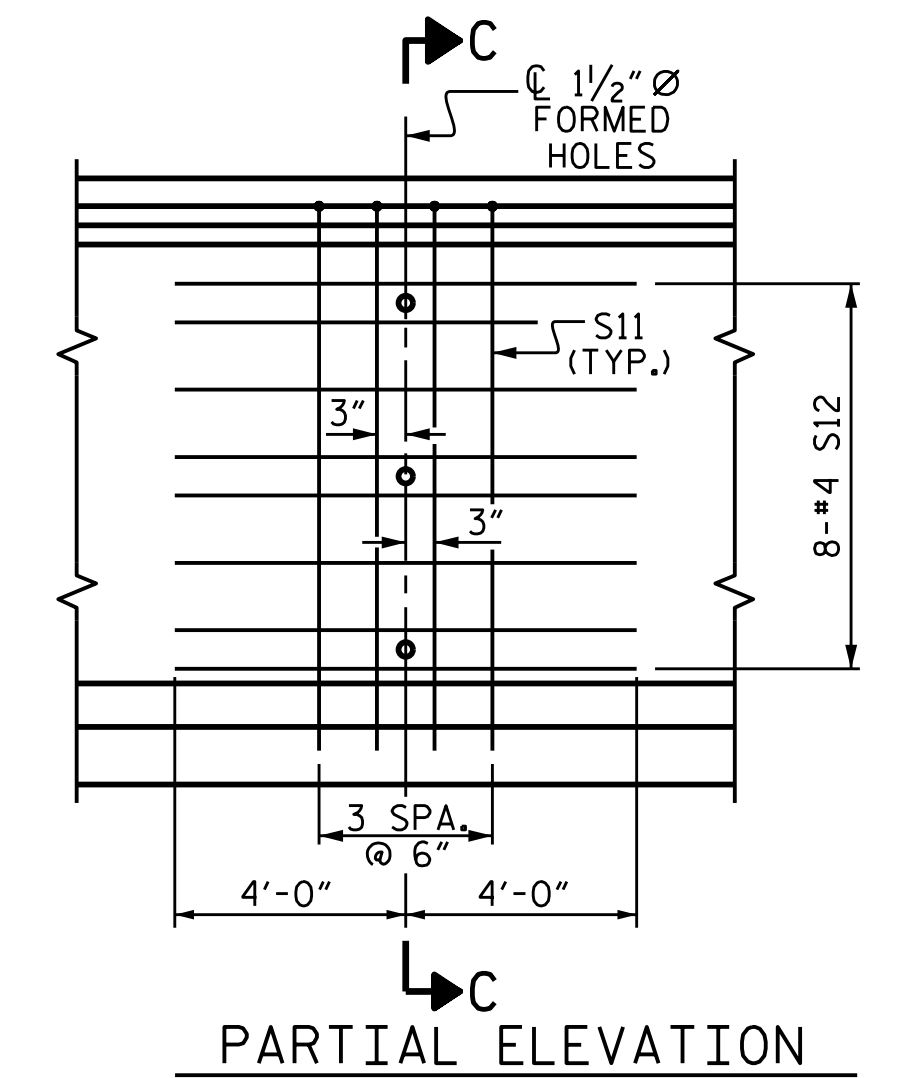
REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
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S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	2	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

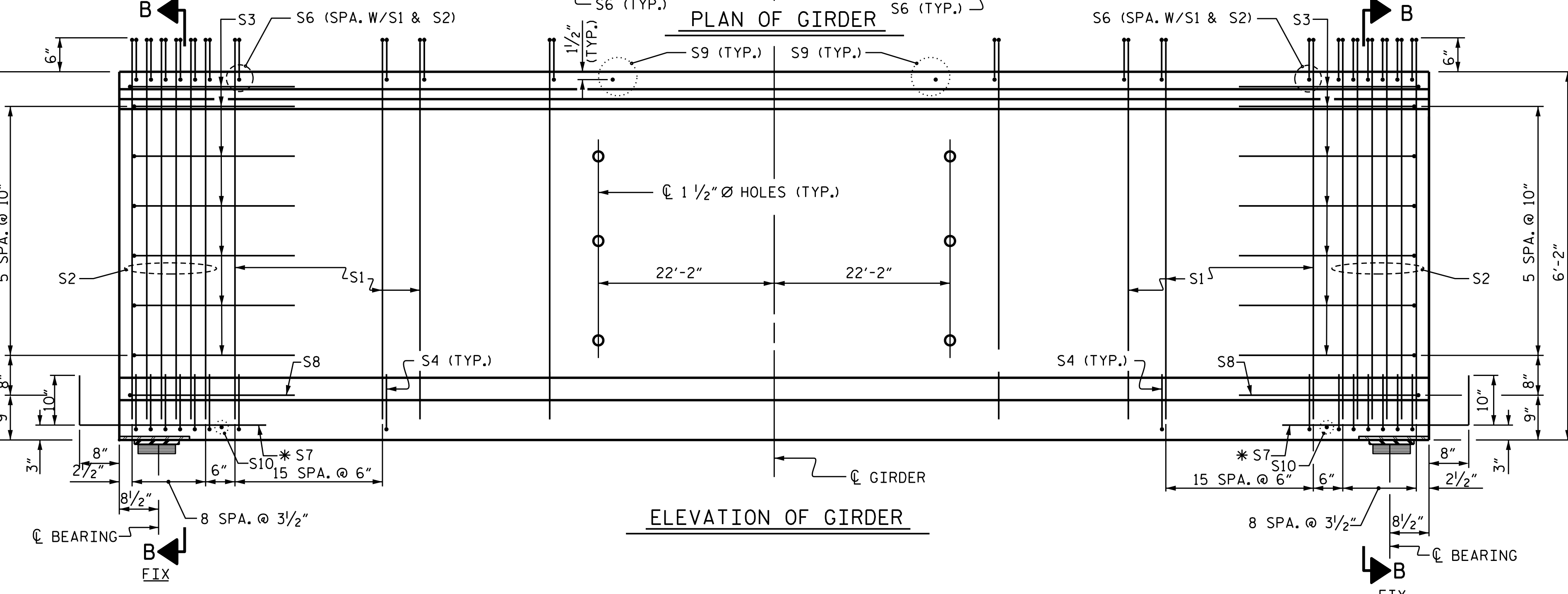
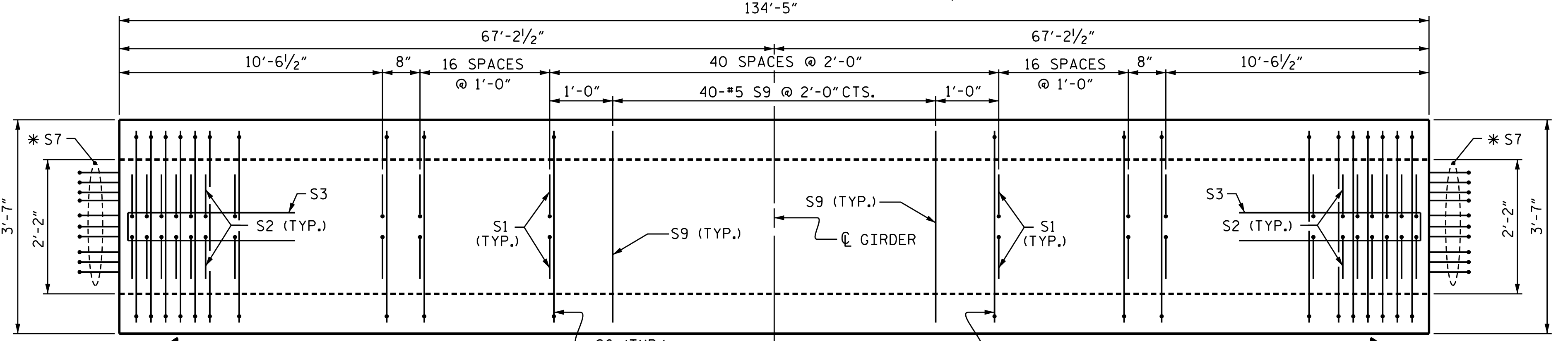


QUANTITIES FOR ONE GIRDER			
	REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L. R. STRANDS
	LB.	C.Y.	No.
	3065	30.5	52

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN E)	134'-5"	672'-1"



SHOWING INTERMEDIATE STEEL DIAPHRAGM REINFORCING STEEL FOR ALL GIRDERS (FOR ALL EXTERIOR GIRDERS AND INTERIOR GIRDERS WITH 70° ≤ SKEW ≤ 110°)

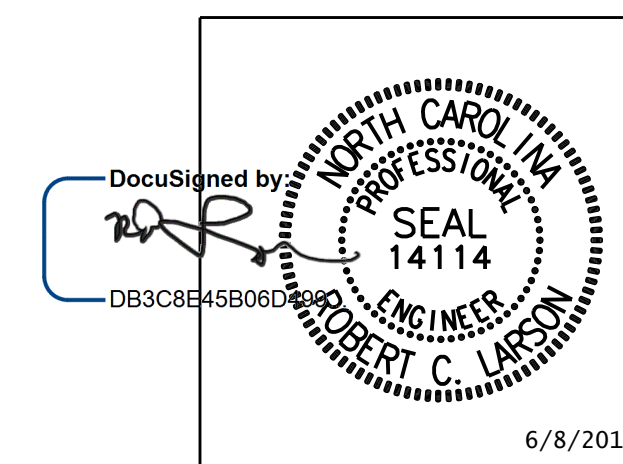


KCI_JOB_NO. 25146789.11

ASSEMBLED BY : R. C. LARSON DATE : 5/9/18
 CHECKED BY : R. A. PRUETT DATE : 5/15/18
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG
 REV. 12/17 MAA/THC

DESIGN ENGINEER OF RECORD: [Signature] DATE : 6/8/2018

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



KCI Associates of North Carolina, P.A.
 DWG. REF. NO. 21 OF 44

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
74" PRESTRESSED CONCRETE MODIFIED BULB TEE CONTINUOUS FOR LIVE LOAD SPAN E
 LEFT LANE

REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

SHEET NO. S10-21
 TOTAL SHEETS 44

STR-#10

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 7800 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

A 2" X 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 74" MODIFIED BULB TEES ONLY.

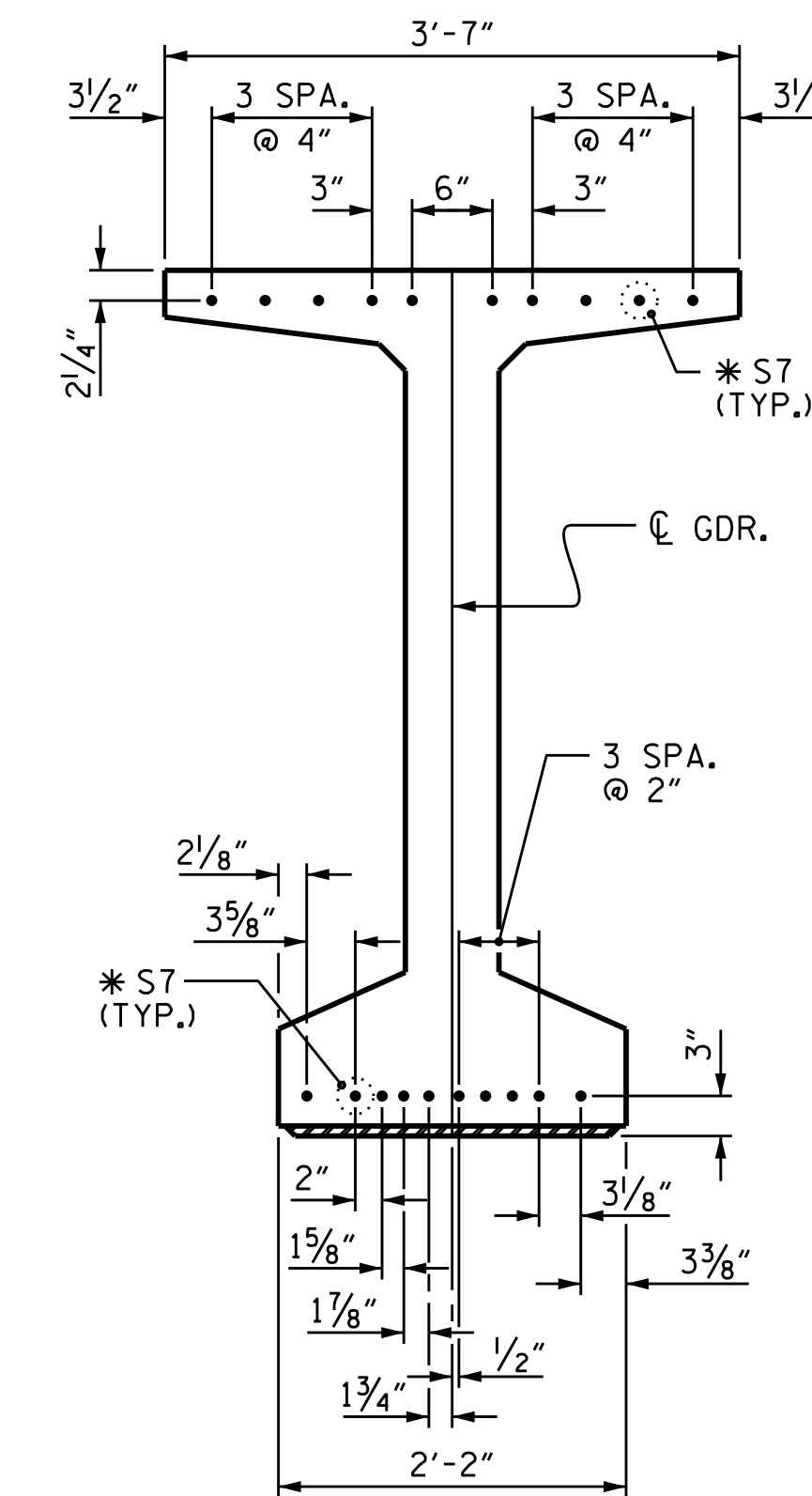
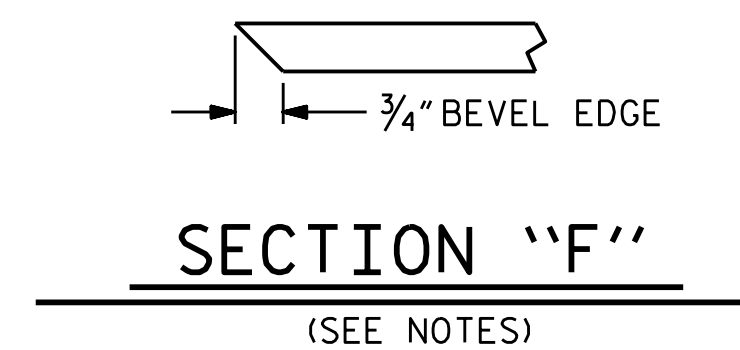
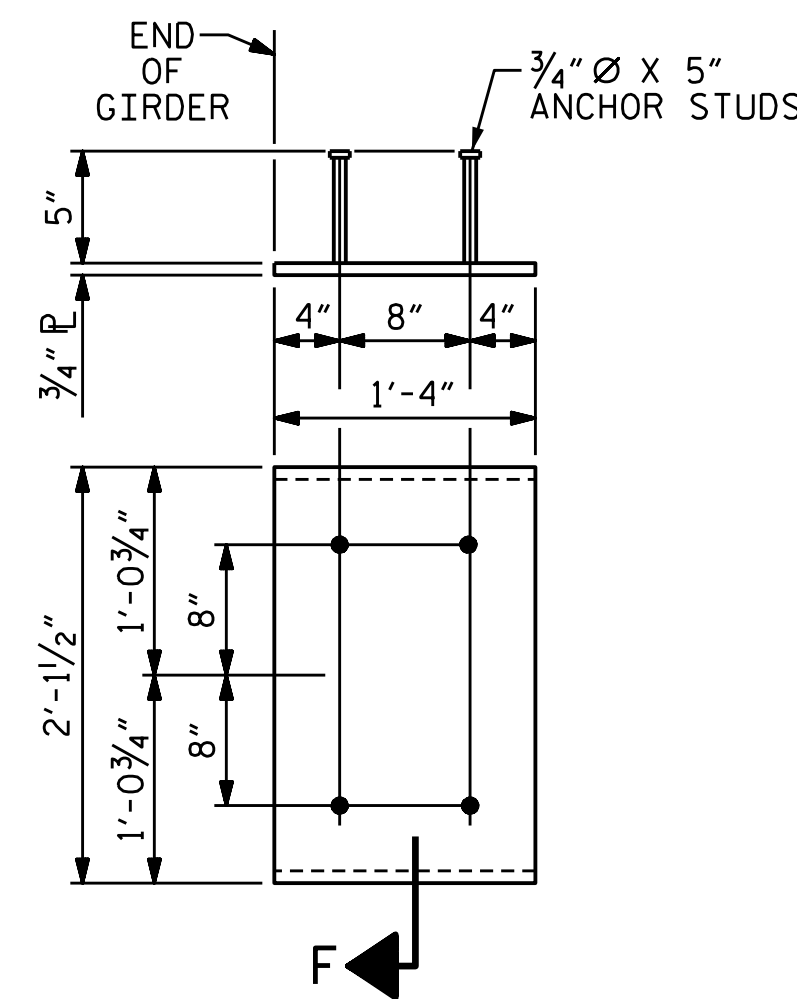
THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 LBS.

PRESTRESSED CONCRETE GIRDERS ARE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.

PRESTRESSED CONCRETE GIRDERS SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																					
.6" Ø LOW RELAXATION		SPANS A - G																			
		INTERIOR GIRDERS																			
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	1.00
CAMBER (GIRDER ALONE IN PLACE)	0	0.052↑	0.103↑	0.150↑	0.194↑	0.233↑	0.266↑	0.292↑	0.311↑	0.323↑	0.327↑	0.323↑	0.311↑	0.292↑	0.266↑	0.233↑	0.194↑	0.150↑	0.103↑	0.052↑	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.035↓	0.066↓	0.101↓	0.129↓	0.157↓	0.178↓	0.197↓	0.210↓	0.218↓	0.220↓	0.218↓	0.210↓	0.197↓	0.178↓	0.157↓	0.129↓	0.101↓	0.066↓	0.035↓	0
FINAL CAMBER	0	3/16"↑	7/16"↑	9/16"↑	3/4"↑	5/8"↑	11/16"↑	1/8"↑	13/16"↑	1/4"↑	1/4"↑	1/4"↑	13/16"↑	1/8"↑	1/16"↑	5/16"↑	3/4"↑	9/16"↑	7/16"↑	3/16"↑	0
.6" Ø LOW RELAXATION		SPANS A - G																			
		EXTERIOR GIRDERS																			
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	1.00
CAMBER (GIRDER ALONE IN PLACE)	0	0.052↑	0.103↑	0.150↑	0.194↑	0.233↑	0.266↑	0.292↑	0.311↑	0.323↑	0.327↑	0.323↑	0.311↑	0.292↑	0.266↑	0.233↑	0.194↑	0.150↑	0.103↑	0.052↑	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.033↓	0.063↓	0.096↓	0.123↓	0.149↓	0.170↓	0.187↓	0.199↓	0.207↓	0.210↓	0.207↓	0.199↓	0.187↓	0.170↓	0.149↓	0.123↓	0.096↓	0.063↓	0.033↓	0
FINAL CAMBER	0	1/4"↑	1/2"↑	5/8"↑	7/8"↑	1"↑	13/16"↑	1/4"↑	15/16"↑	13/8"↑	17/16"↑	13/8"↑	15/16"↑	1/4"↑	13/16"↑	1"↑	7/8"↑	5/8"↑	1/2"↑	1/4"↑	0

* INCLUDES FUTURE WEARING SURFACE
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT "FINAL CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).



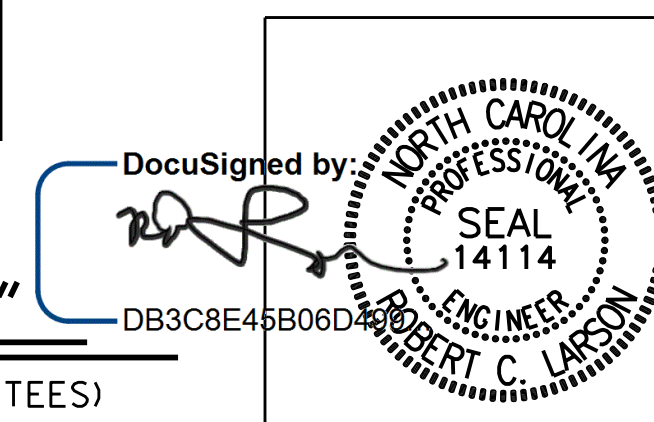
EMBEDDED PLATE "B-1" DETAILS
FOR AASHTO TYPE IV GIRDER AND
74" MODIFIED BULB TEES
(2 REQ'D PER GIRDER)

DETAIL "C"
(FOR 74" MODIFIED BULB TEES)

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 287+62.50 -L-

SHEET 4 OF 5

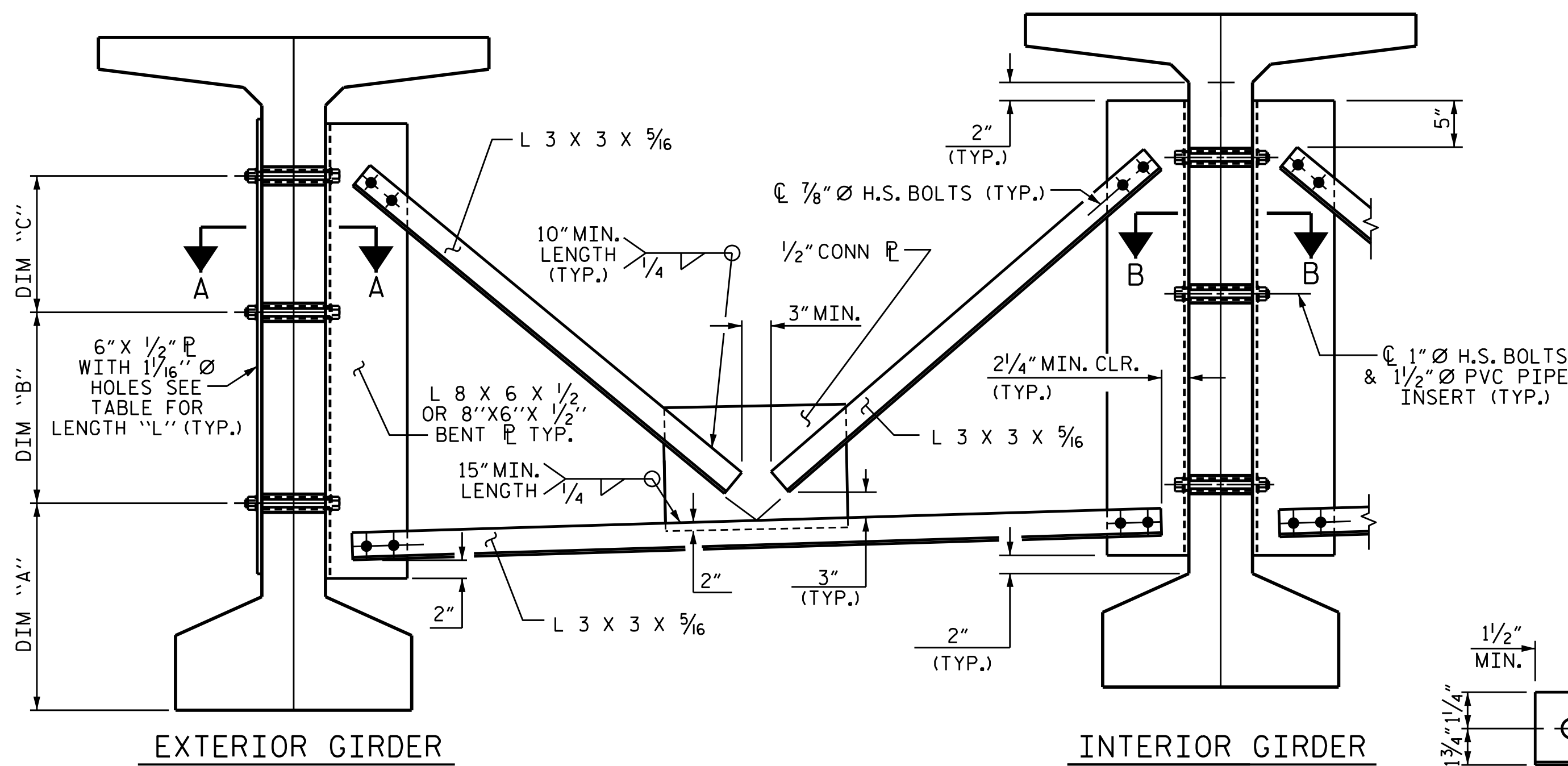
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD
DETAILS
LEFT LANE



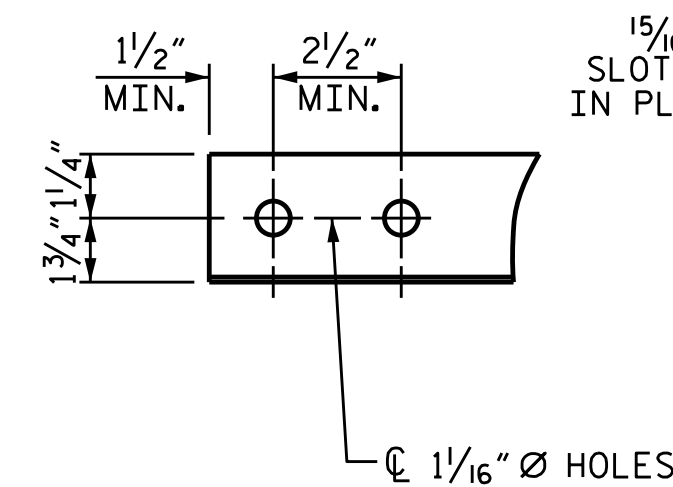
DESIGN ENGINEER OF RECORD	DocuSigned by	DATE
ASSEMBLED BY : R. C. LARSON	DATE	02/23/16
CHECKED BY : K. SU	DATE	04/26/17
DRAWN BY : ELR 11/91	REV. 10/1/11	MAA/GM
CHECKED BY : GRP 11/91	REV. 1/15	MAA/TMG
	REV. 2/15	MAA/TMG

<p>DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED</p>	<p>REVISIONS</p>				<p>SHEET NO. S10-22</p>		
	NO.	BY:	DATE:	NO.		BY:	DATE:
	1			3			44
	2			4			44

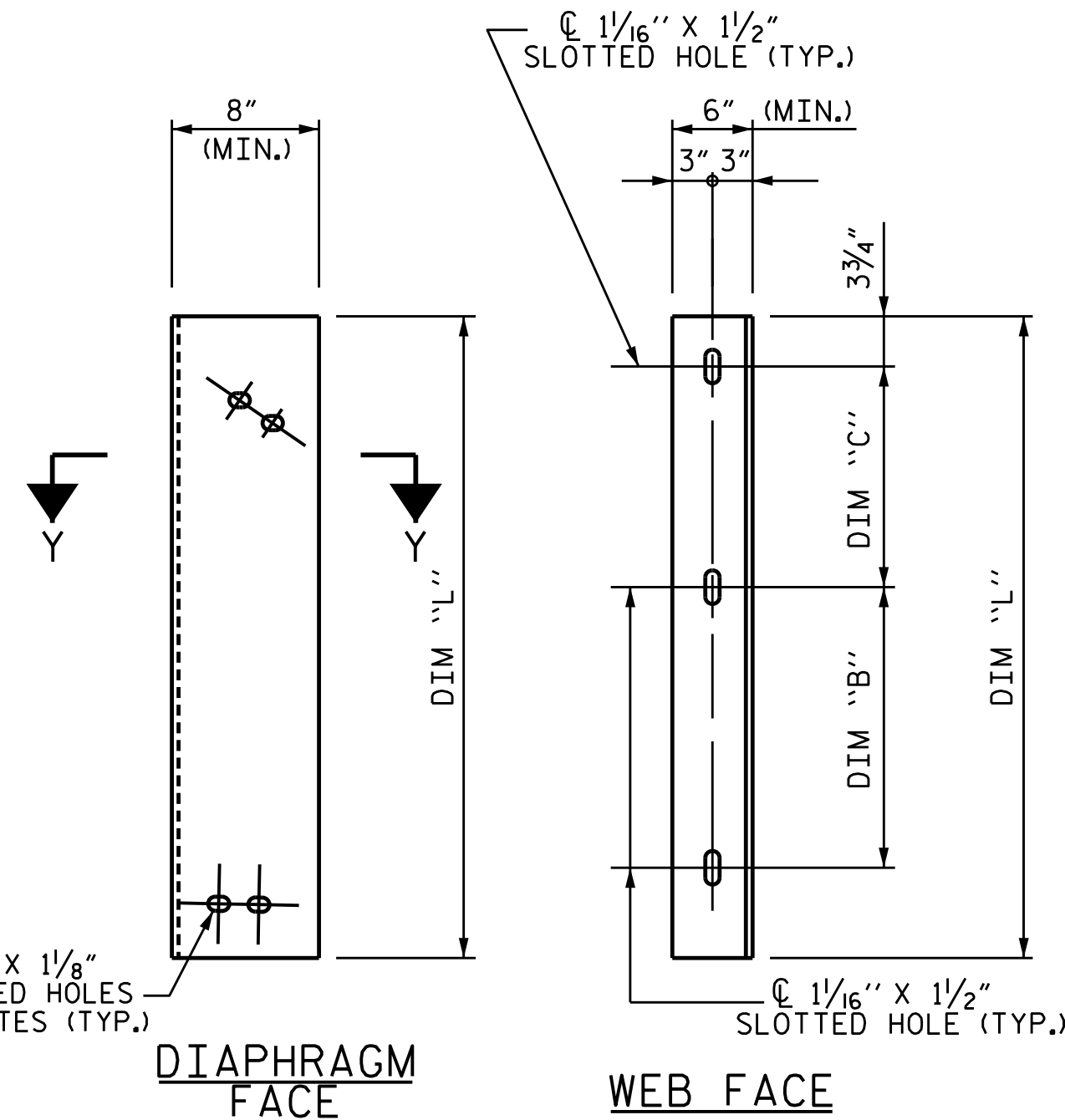
KCI_JOB_NOI_2516789.11



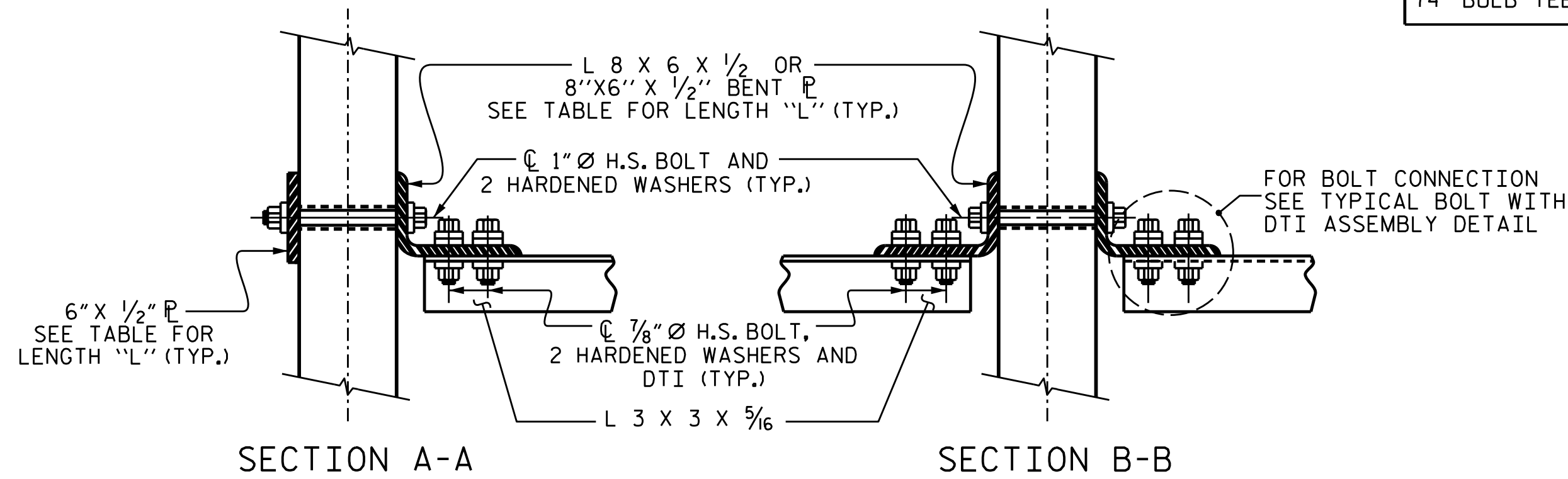
PART SECTION AT INTERMEDIATE DIAPHRAGM
(74" BULB TEE GIRDER SHOWN)



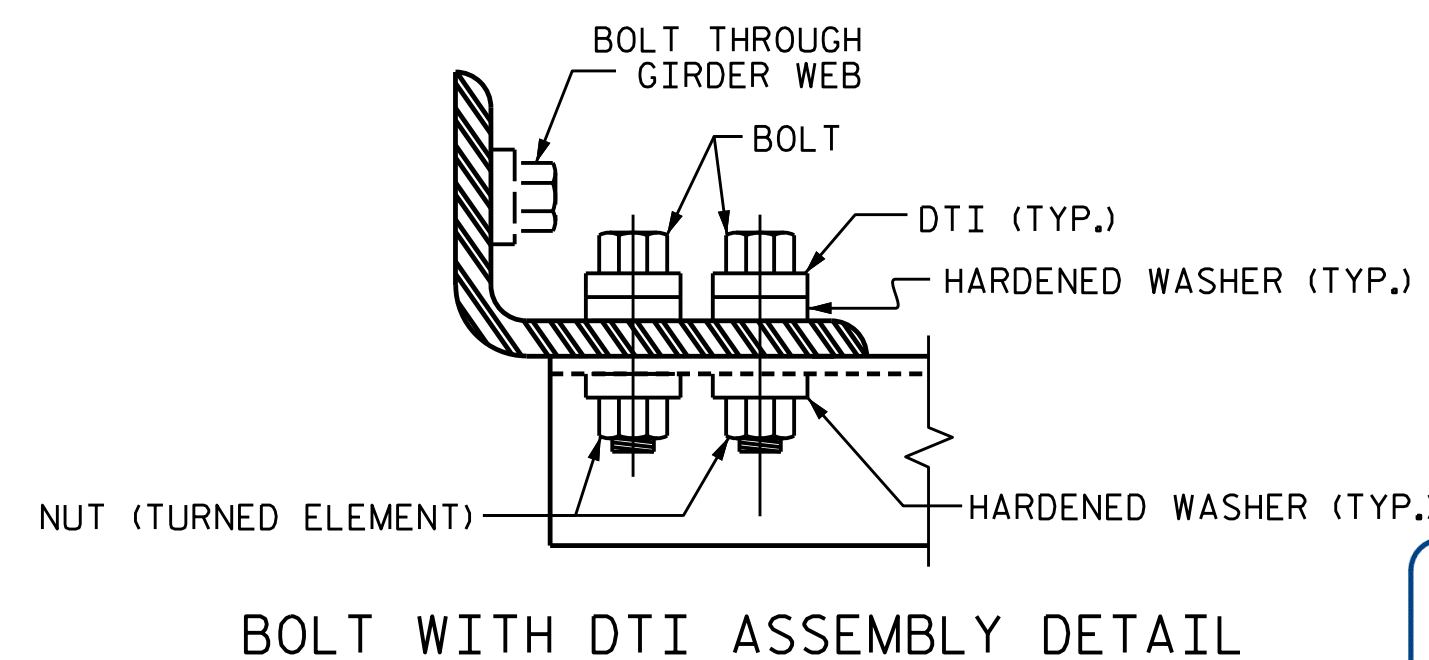
ANGLE END
(L 3 X 3 X 5/16)



CONNECTOR PLATE DETAIL



CONNECTION DETAILS



BOLT WITH DTI ASSEMBLY DETAIL

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENT'S THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATING SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

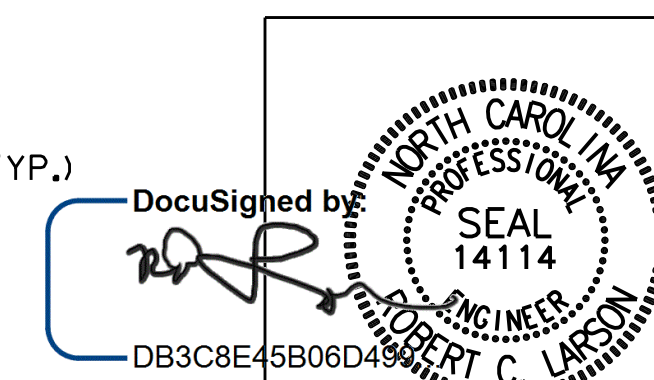
TABLE

GIRDER TYPE	DIM "A"	DIM "B"	DIM "C"	DIM "L"
74" BULB TEE	1'-10"	1'-10"	1'-4 3/4"	4'-2"

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 5 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**INTERMEDIATE
 STEEL DIAPHRAGMS
 FOR MODIFIED BULB TEE
 PRESTRESSED CONCRETE
 GIRDERS**
 LEFT LANE



DocuSigned by:
 DB3C8E45B06D4590
 6/8/2018

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 23 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	BY	TOTAL SHEETS
1			44
2			

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

STR-#10 STD. NO. PCC11 (SHT 3)

KCI_JOB_NO: 25146789.11

DESIGN ENGINEER OF RECORD: [Signature] DATE: 6/8/2018
 ASSEMBLED BY: R.C. LARSON DATE: 3/31/16
 CHECKED BY: K. SU DATE: 04/04/17
 DRAWN BY: RWW 11/09
 CHECKED BY: GM 11/09
 ADDED: 11/23/09R
 REV. 10/11/II MAA/GM

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

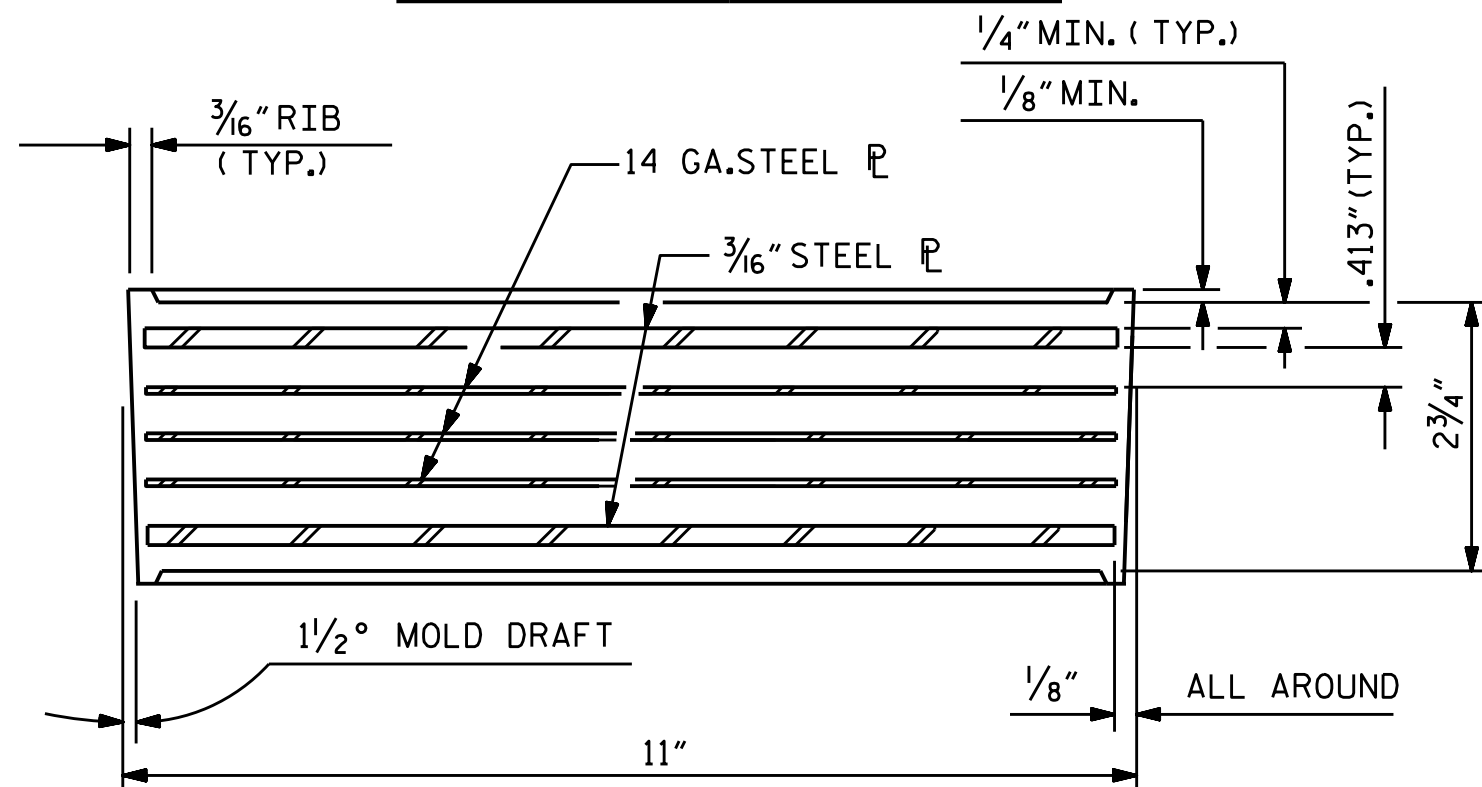
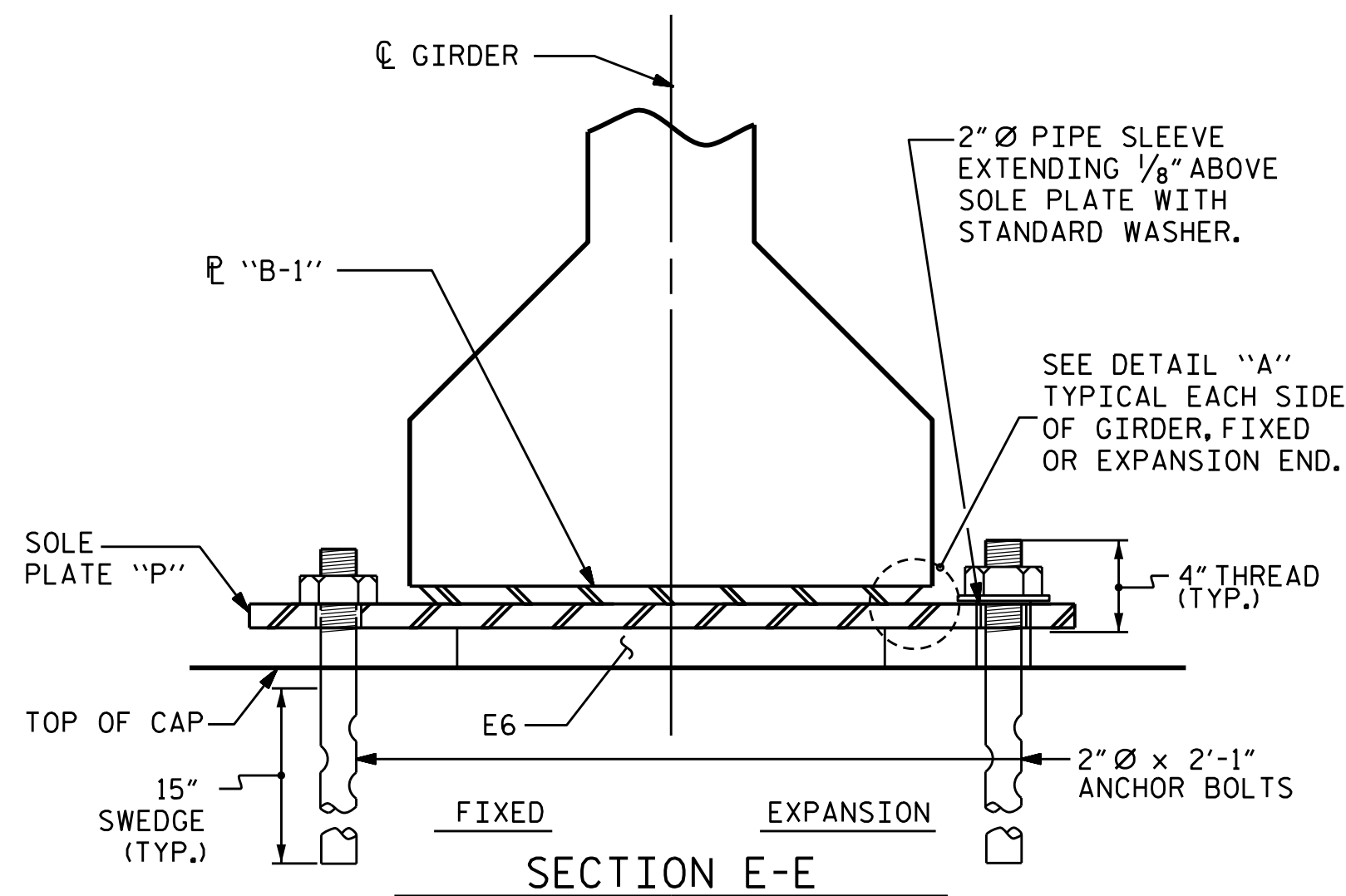
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. NO SHOP DRAWINGS ARE REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

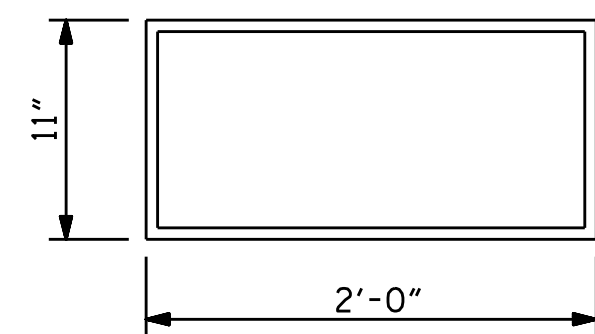
THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.



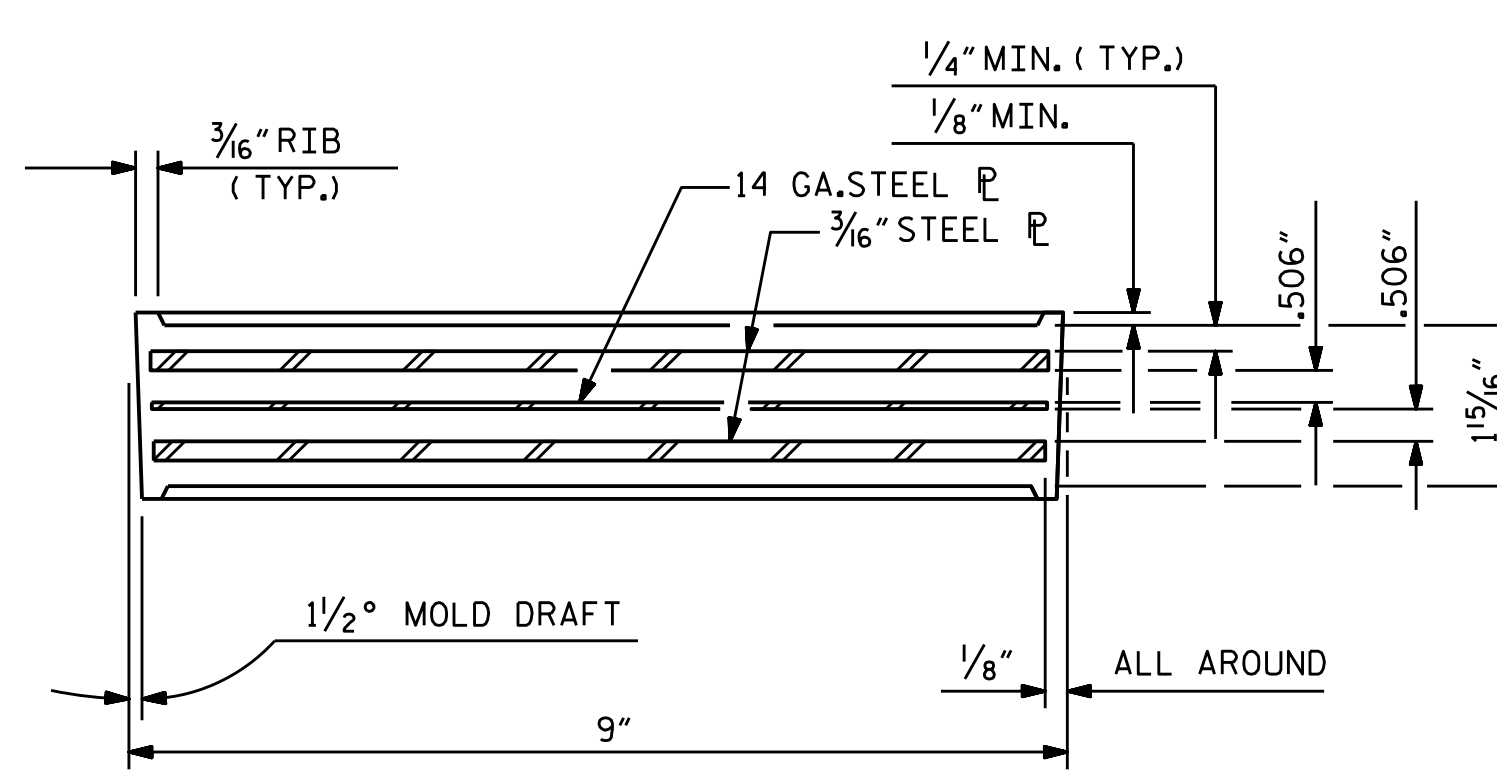
TYPICAL SECTION OF ELASTOMERIC BEARINGS



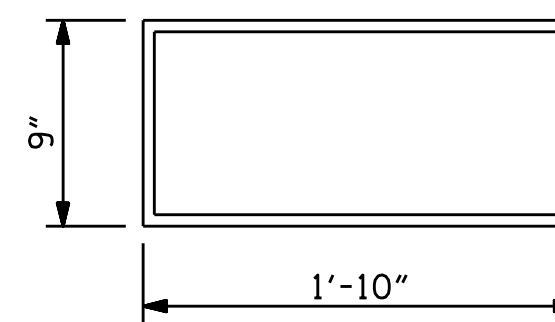
E6 (60 REQ'D)

PLAN VIEW OF ELASTOMERIC BEARING

TYPE VII



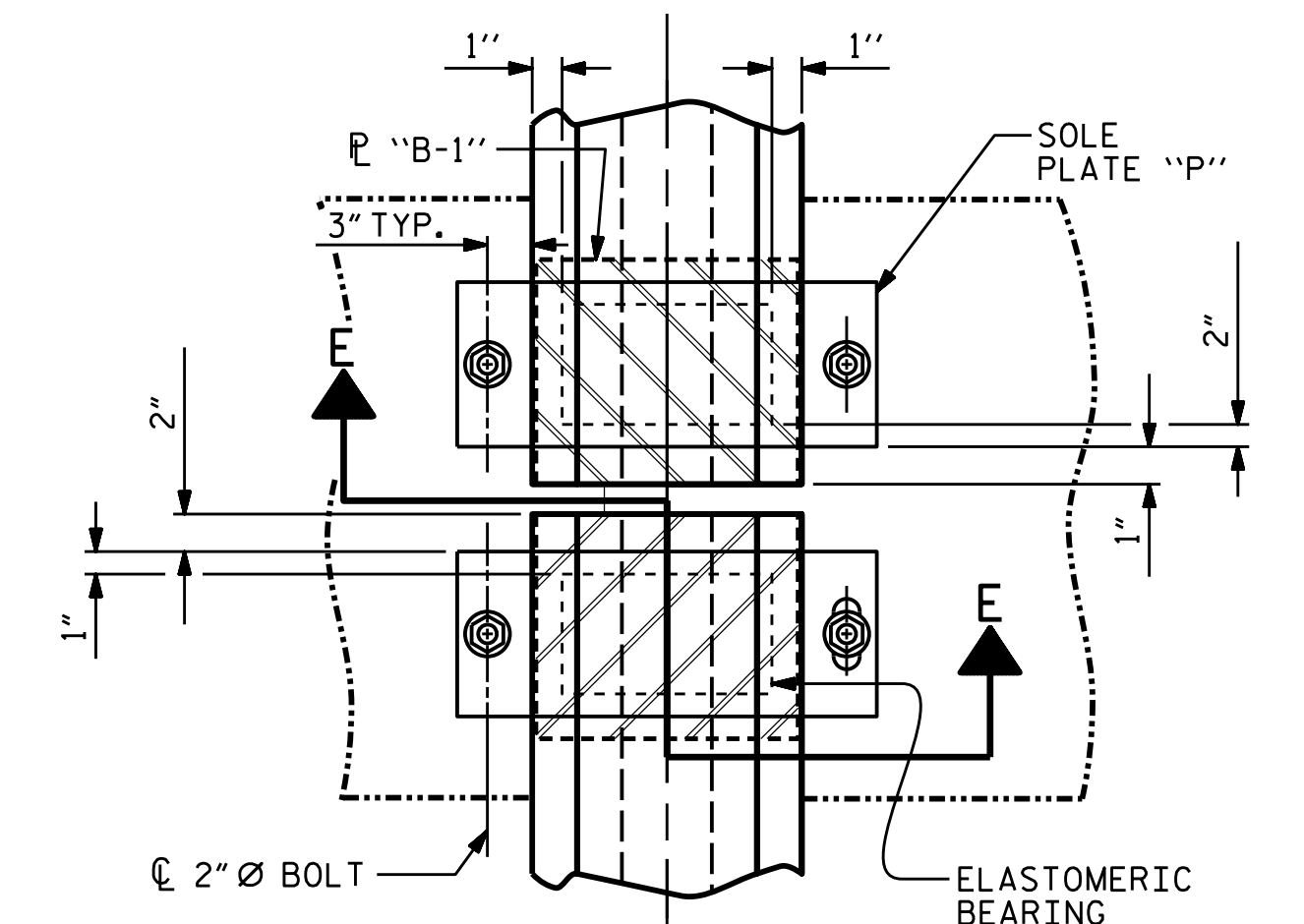
TYPICAL SECTION OF ELASTOMERIC BEARINGS



E3 (10 REQ'D)

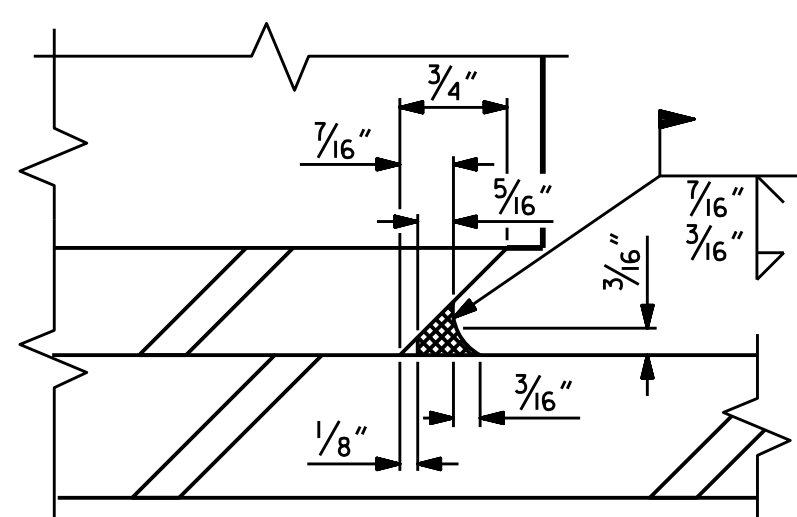
PLAN VIEW OF ELASTOMERIC BEARING

TYPE IV

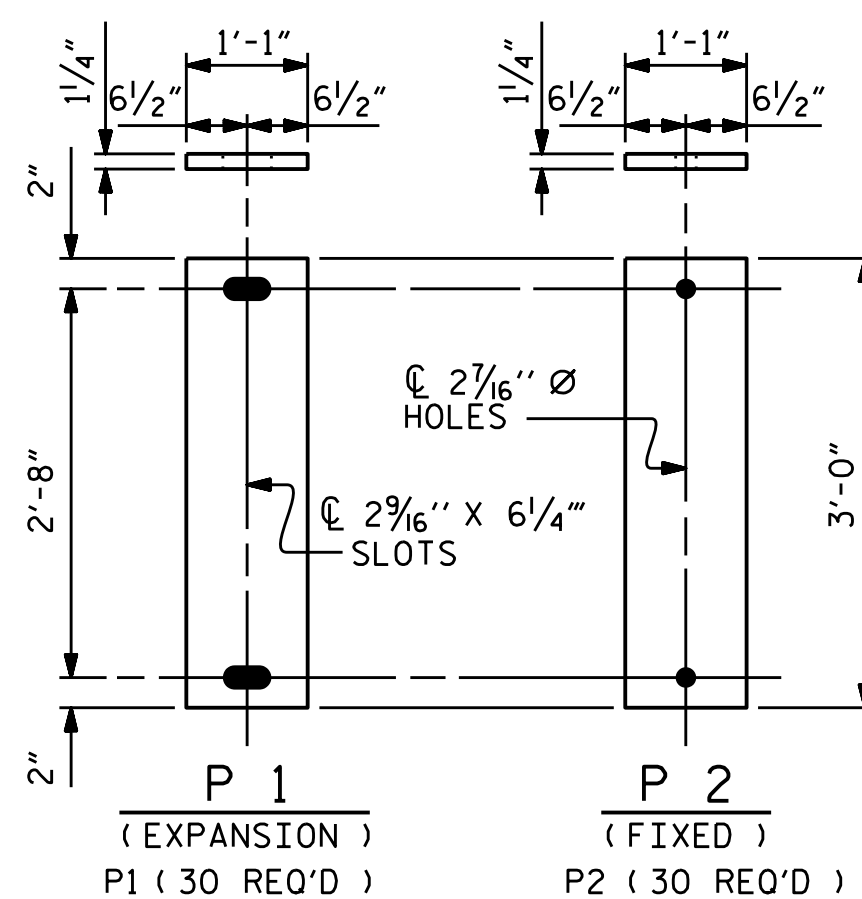


TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT)

TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)



DETAIL "A"



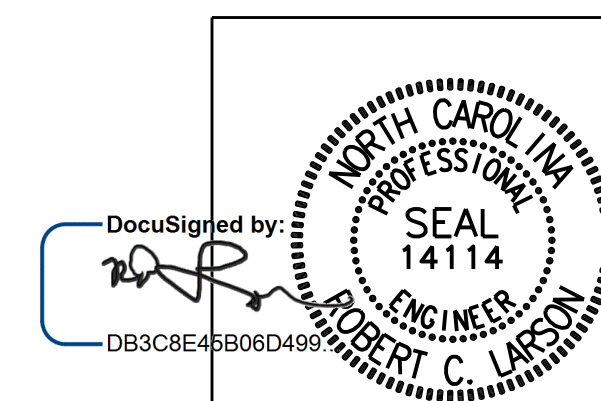
SOLE PLATE DETAILS ("P")

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k
TYPE VII	470 k

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

KCT JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD	DATE
ASSEMBLED BY : R. C. LARSON	DATE : 02/16/16
CHECKED BY : K. SU	DATE : 04/04/17
DRAWN BY : EEM 2/97	REV. 10/1/11 MAA/GM
CHECKED BY : VAP 2/97	REV. 6/13 AAC/MAA
	REV. 1/15 MAA/TMG



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
STANDARD ELASTOMERIC BEARING DETAILS
 PRESTRESSED CONCRETE GIRDER SUPERSTRUCTURE LEFT LANE

KCI Associates of North Carolina, P.A.	
DWG. REF. NO. 24 OF 44	

REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

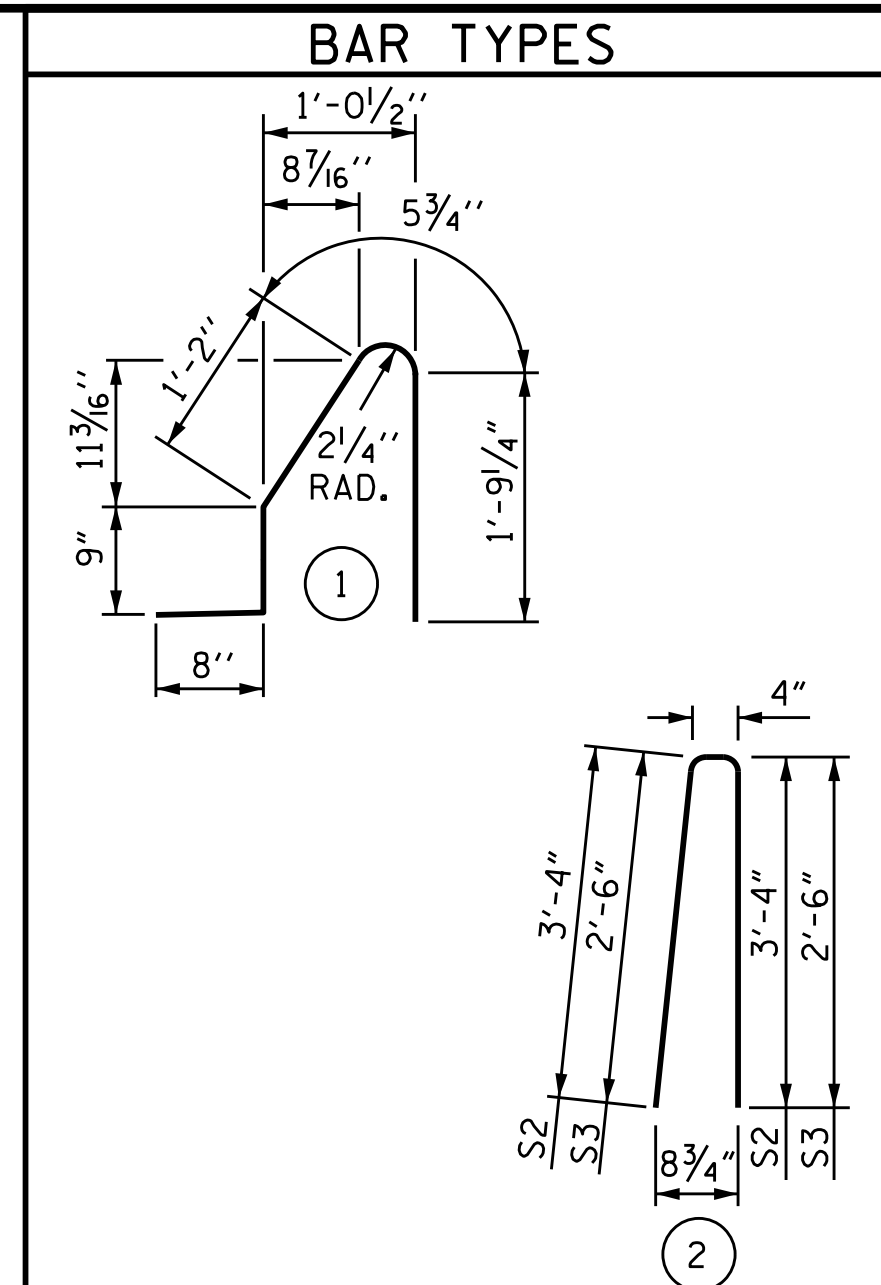
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

NOTES

THE BARRIER RAIL IN EACH SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS, THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.



ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL

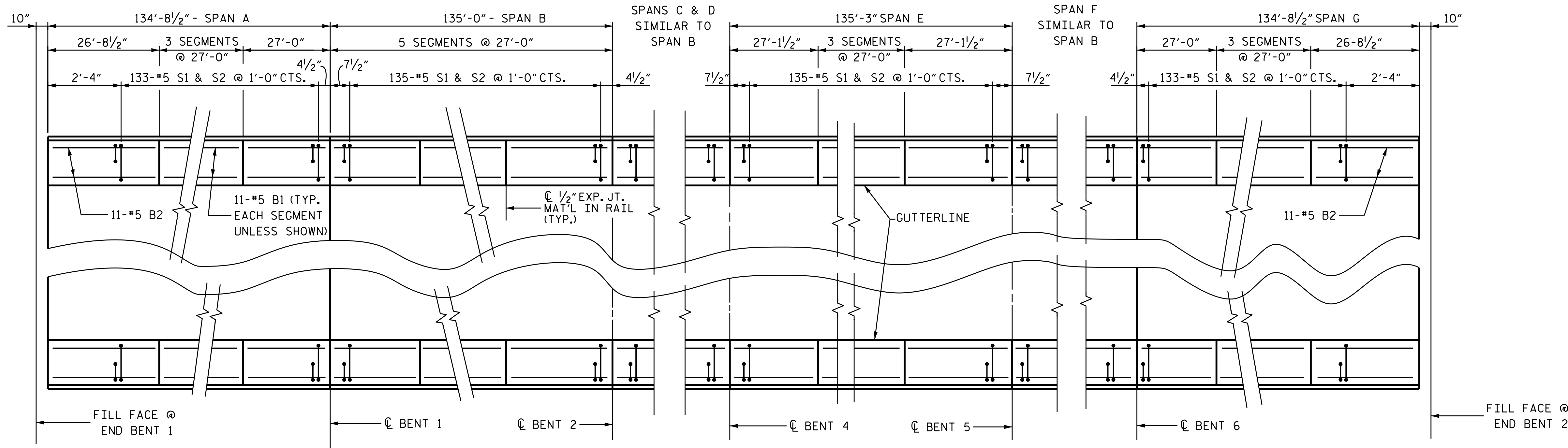
FOR CONCRETE BARRIER RAIL ONLY

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT
* B1	726 #5	STR	26'-6"	20,066
* B2	44 #5	STR	26'-4"	1,208
* S1	1890 #5	1	4'-10"	9,528
* S2	1882 #5	2	7'-0"	13,740
* S3	8 #5	2	5'-4"	45

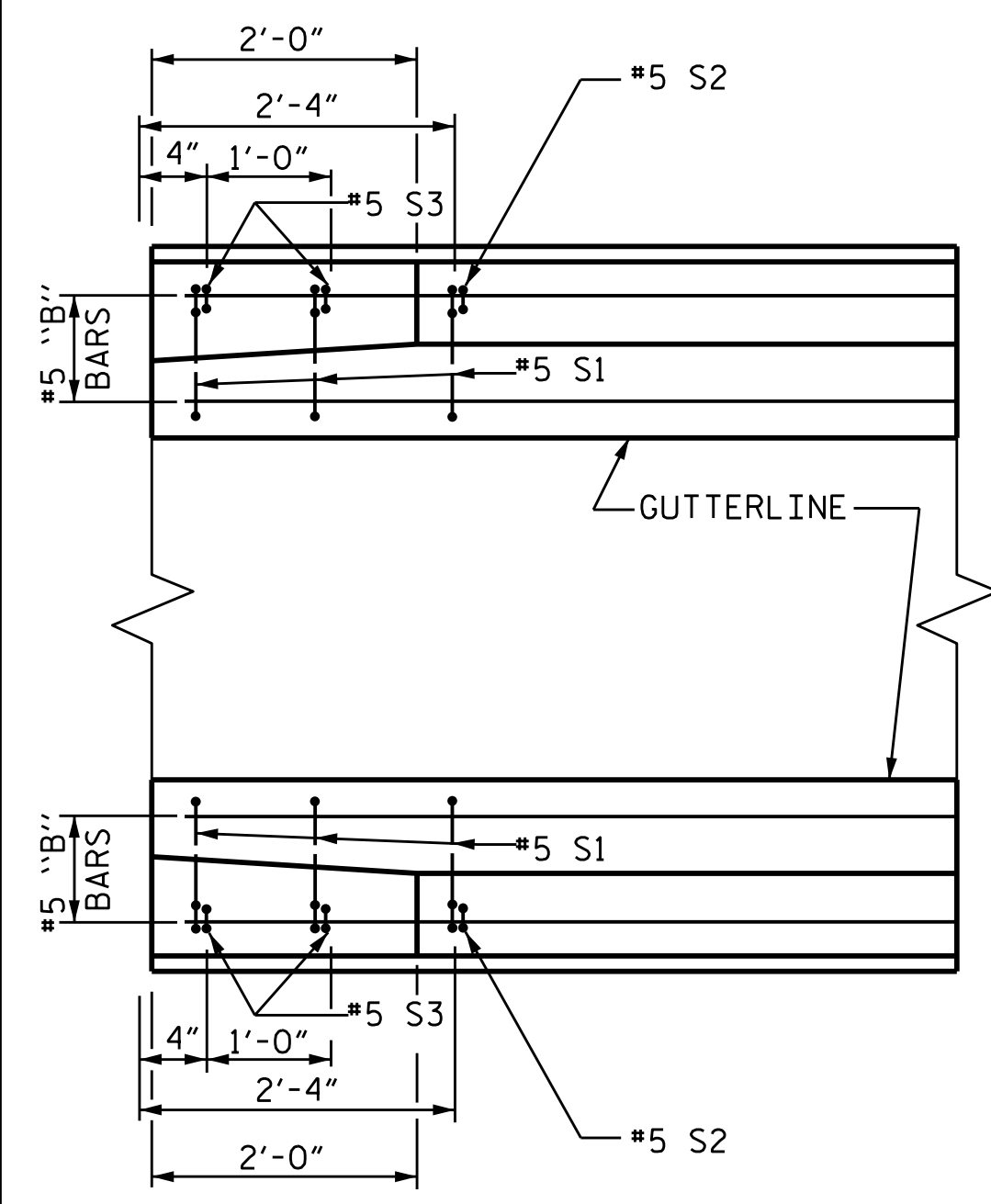
* EPOXY COATED REINFORCING STEEL	44,587 LBS.
CLASS AA CONCRETE	256.8 CU. YDS.
CONCRETE BARRIER RAIL	1889.33 LIN. FT.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

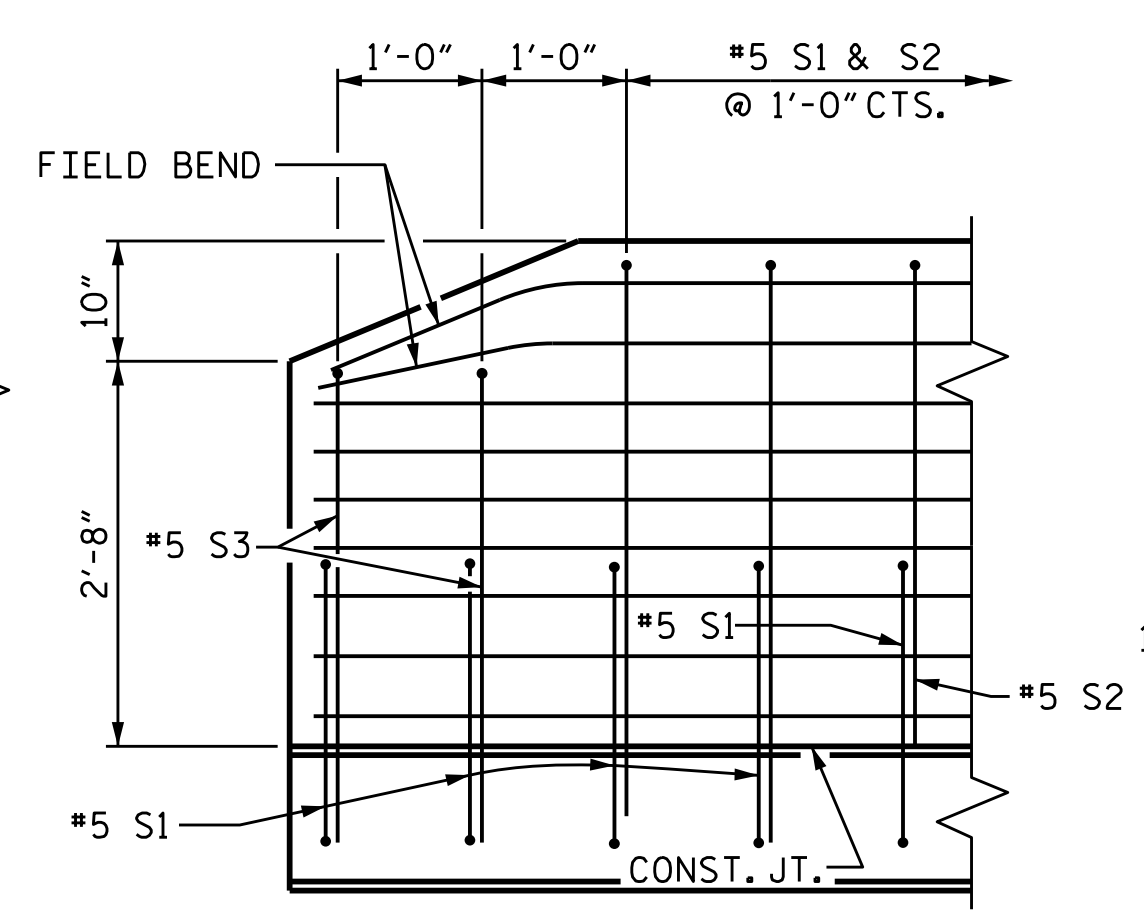
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
STANDARD CONCRETE BARRIER RAIL
 LEFT LANE



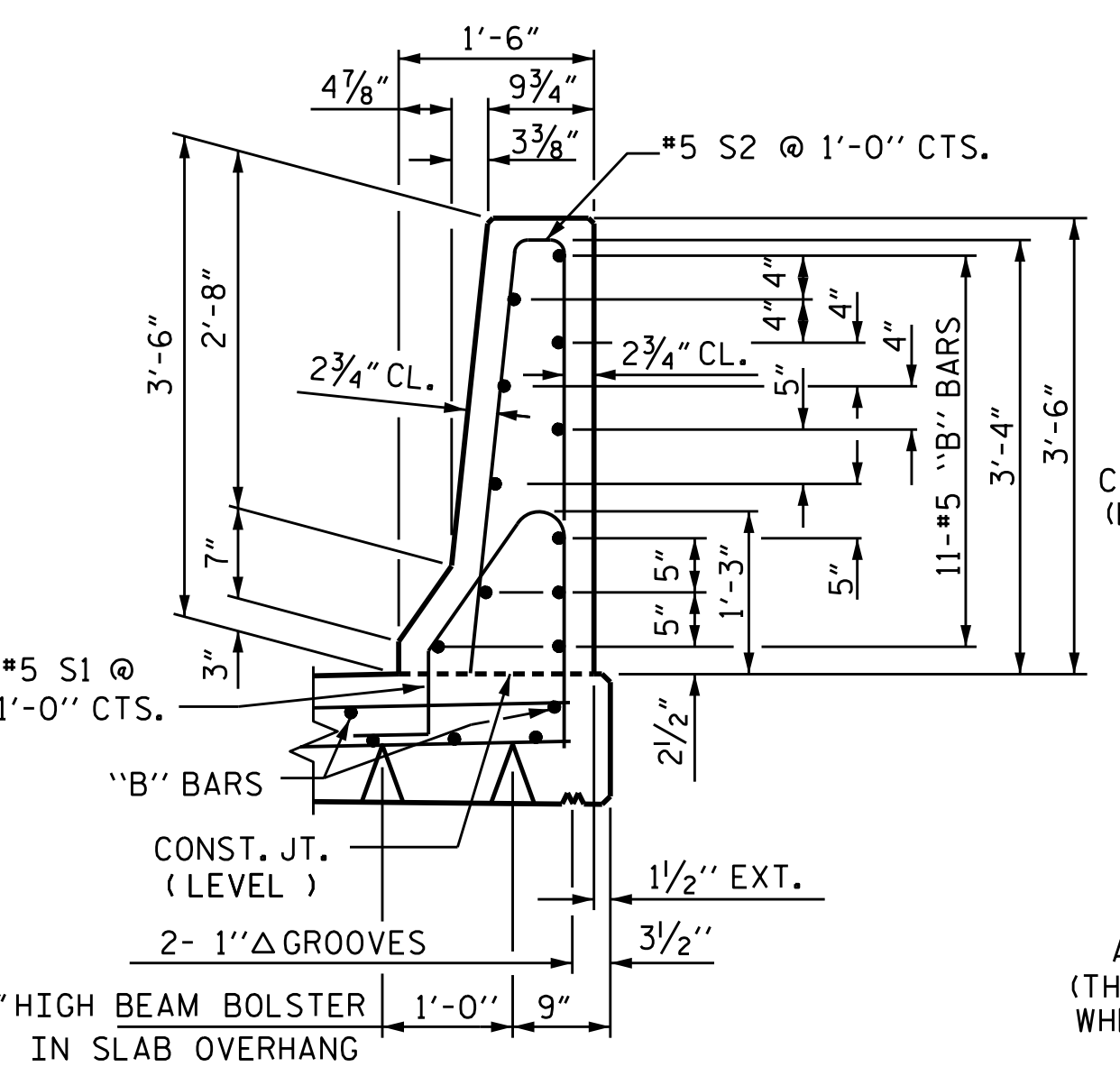
PLAN



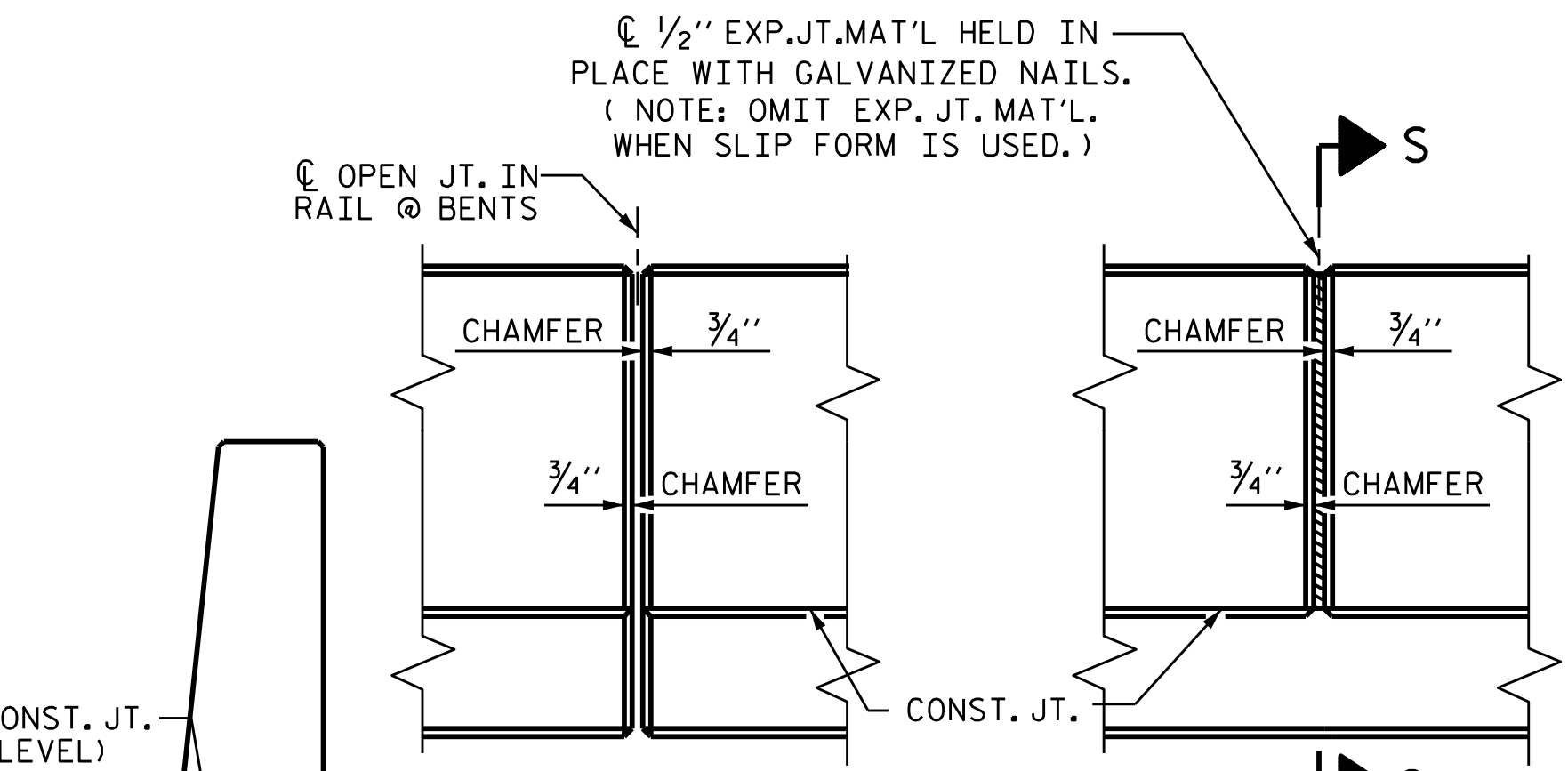
PLAN



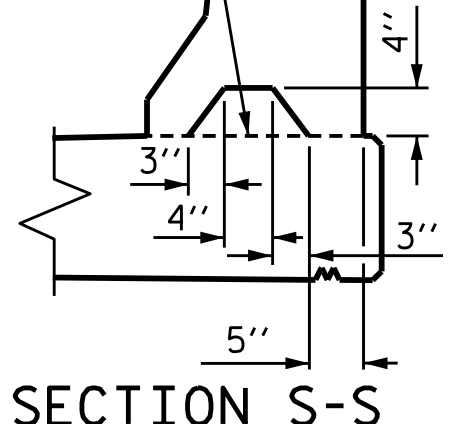
SIDE VIEW



SECTION THRU RAIL



ELEVATION AT EXPANSION JOINTS



SECTION S-S

AT DAM IN OPEN JOINT
 (THIS IS TO BE USED ONLY WHEN SLIP FORM IS USED)

BARRIER RAIL DETAILS

DESIGN ENGINEER OF RECORD: Robert C. Larson DATE: 6/8/2018

ASSEMBLED BY: R. C. Larson DATE: 02/15/16

CHECKED BY: E. C. Decola DATE: 8/31/16

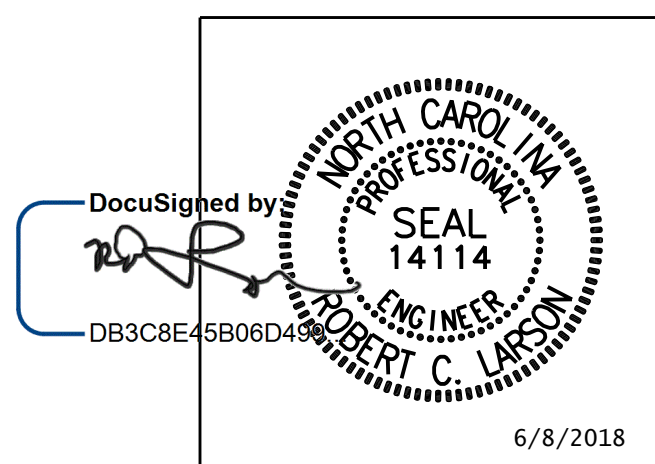
DRAWN BY: ARB 5/87 REV. 10/1/11 MAA/GM

CHECKED BY: SJD 9/87 REV. 7/12 MAA/GM

REV. 6/13 MAA/GM

END OF RAIL DETAILS

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 25 OF 44

NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. **S10-25**
 TOTAL SHEETS **44**

STR--#10 STD. NO. CBR1 (SHT 1)

KCI_JOB_NO. 25146789.11

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD-DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

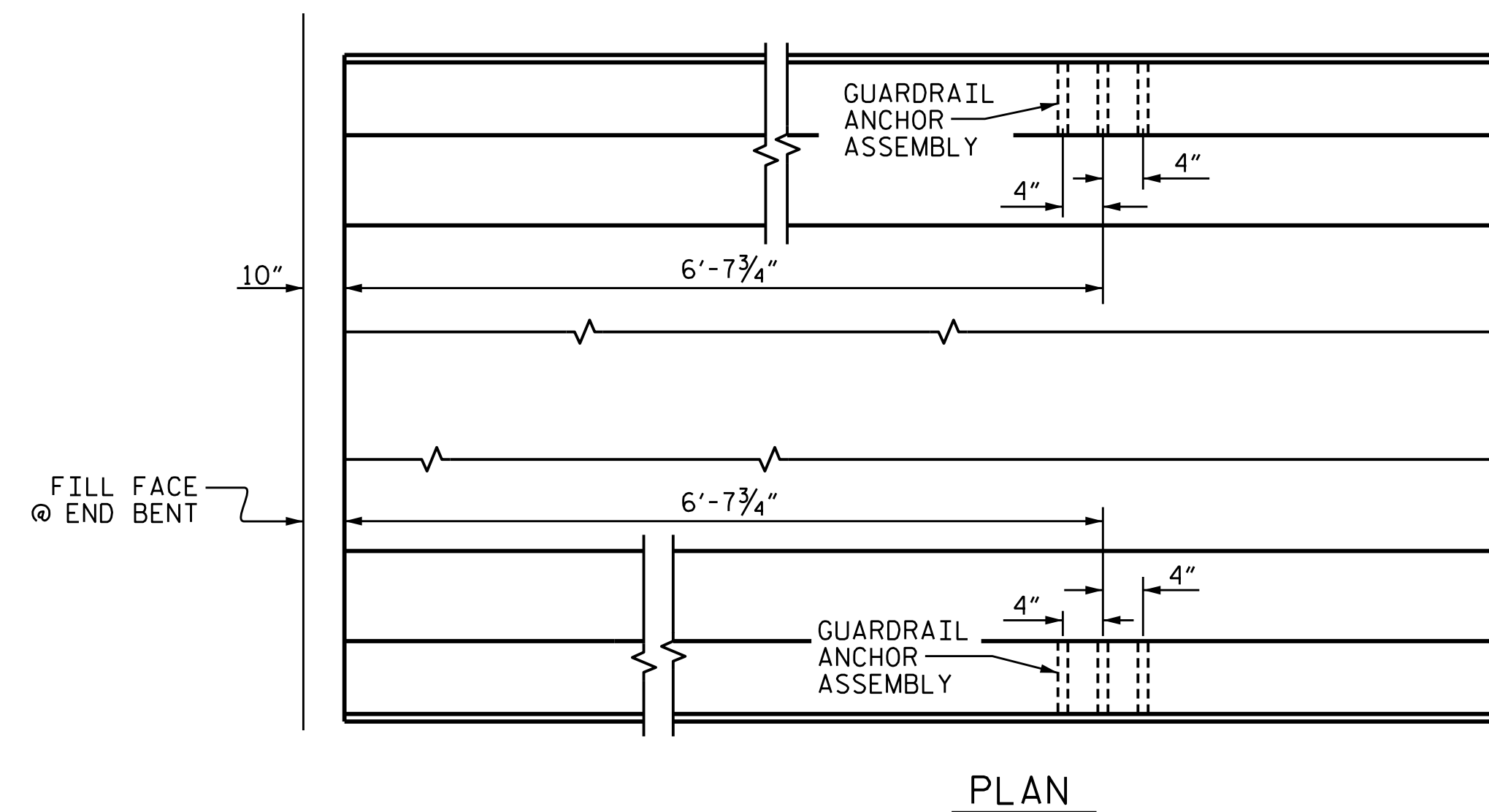
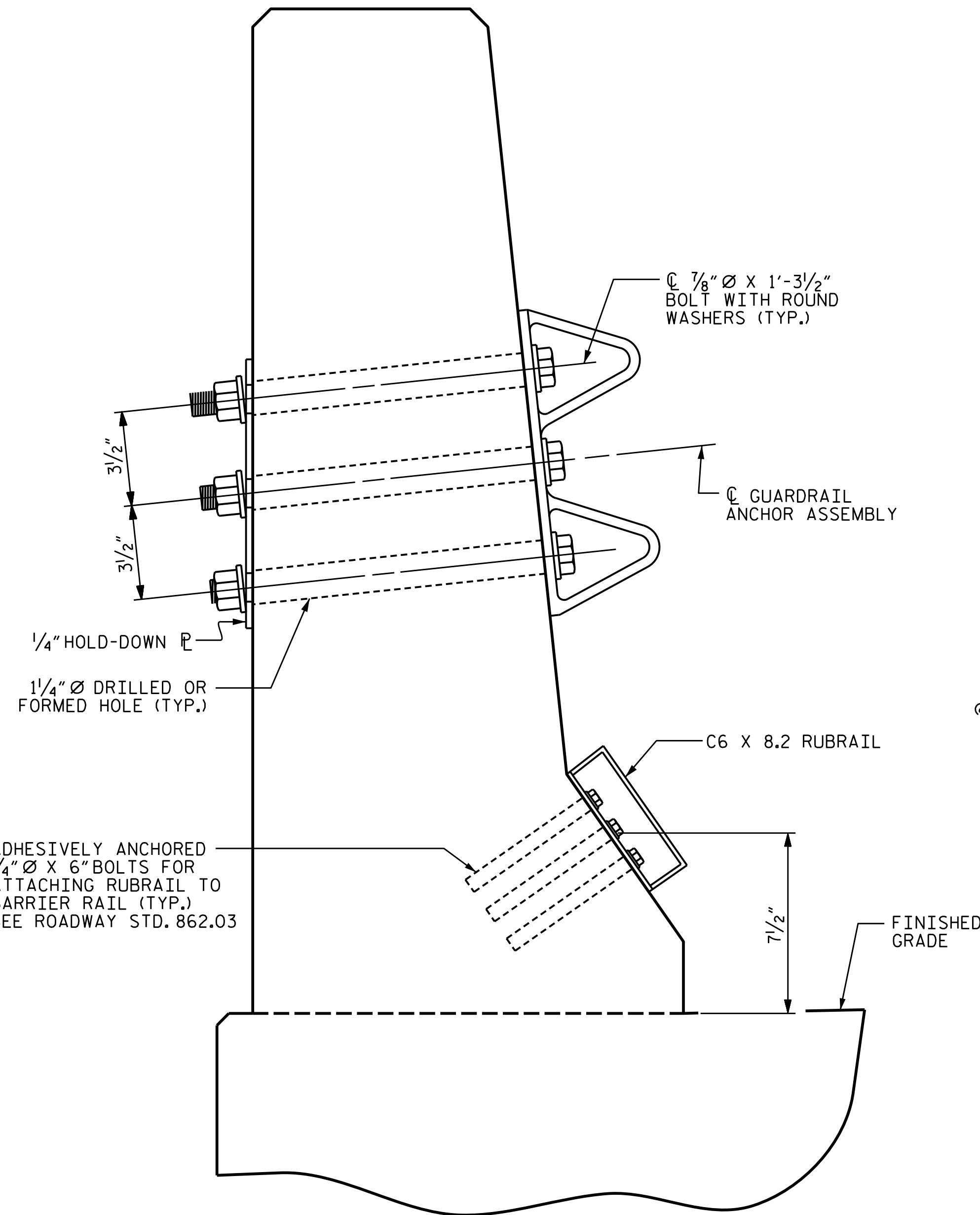
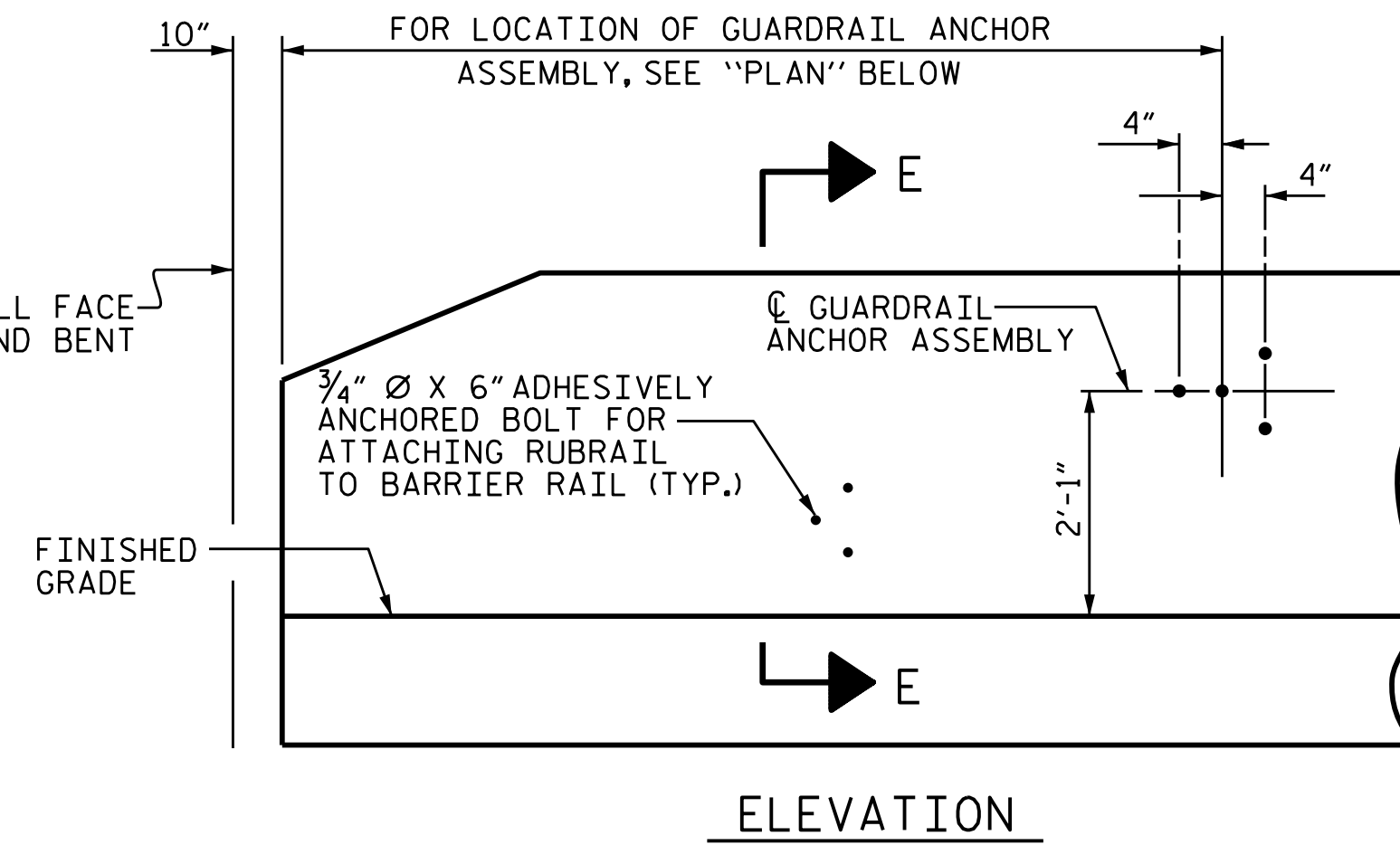
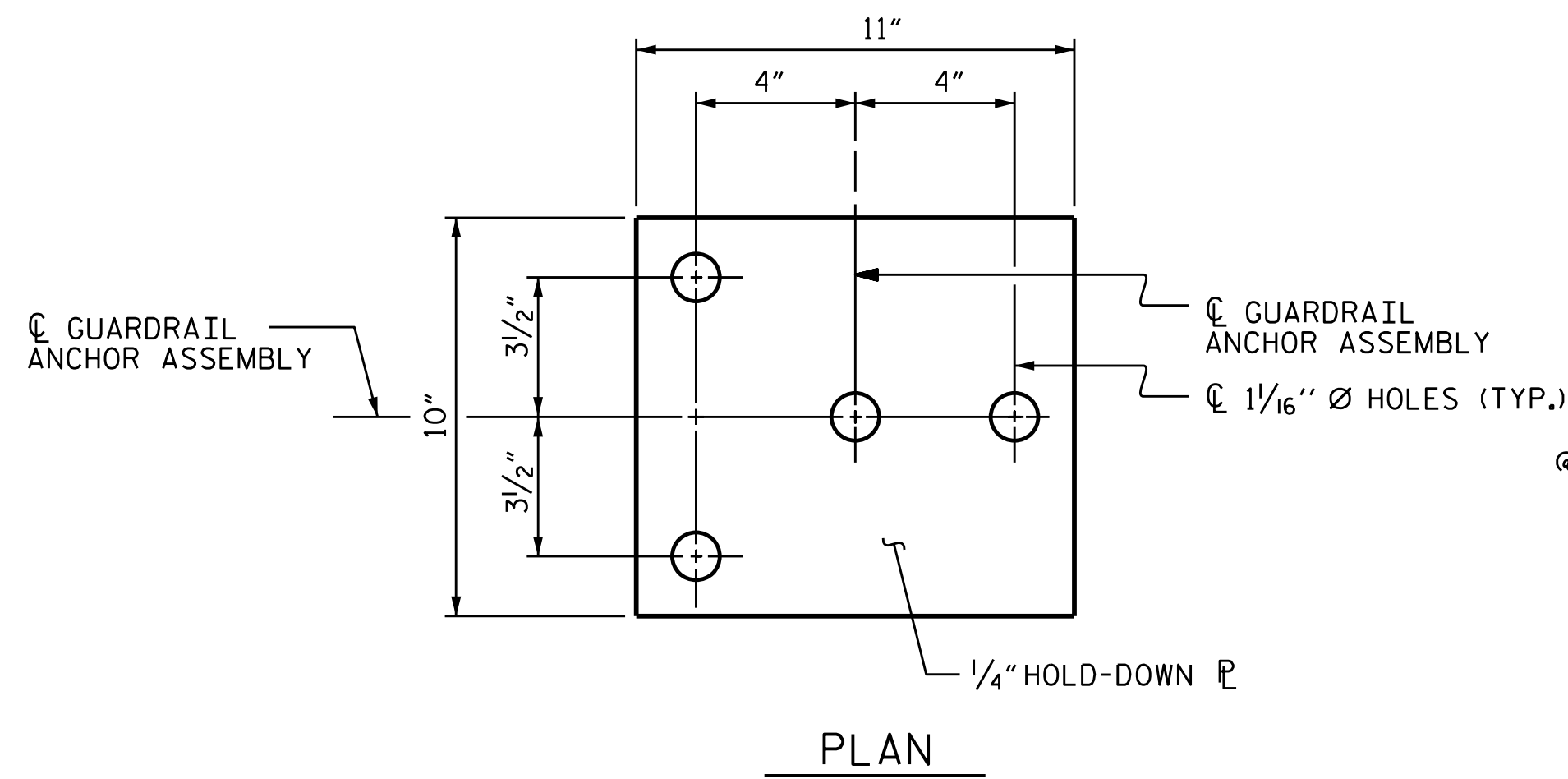
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

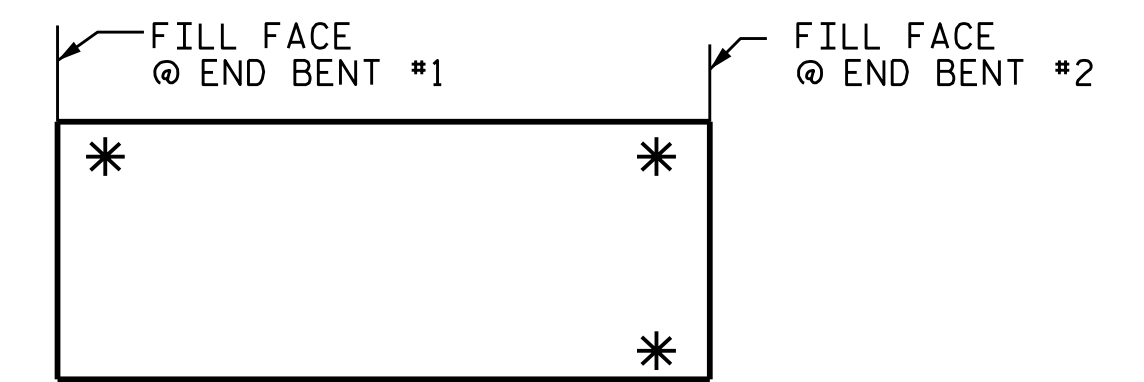
THE 1 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.



LOCATION OF ANCHORS FOR GUARDRAIL

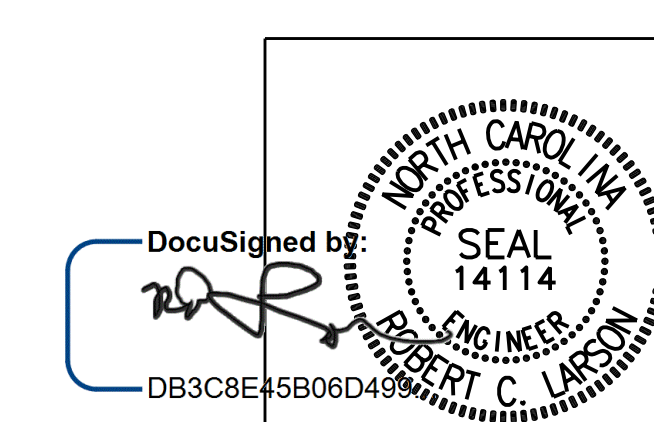
END BENT #1 SHOWN, END BENT #2 SIMILAR.



SKETCH SHOWING POINTS OF ATTACHMENTS

* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
**GUARDRAIL ANCHORAGE
 FOR BARRIER RAIL**
 LEFT LANE

ASSEMBLED BY : R. C. LARSON	DATE : 02/16/16
CHECKED BY : K. SU	DATE : 04/04/17
DRAWN BY : TLA 5/06	REV. 10/1/11
CHECKED BY : GM 5/06	REV. 7/12
	REV. 6/13
DESIGN ENGINEER OF RECORD	DATE : 6/8/2018

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

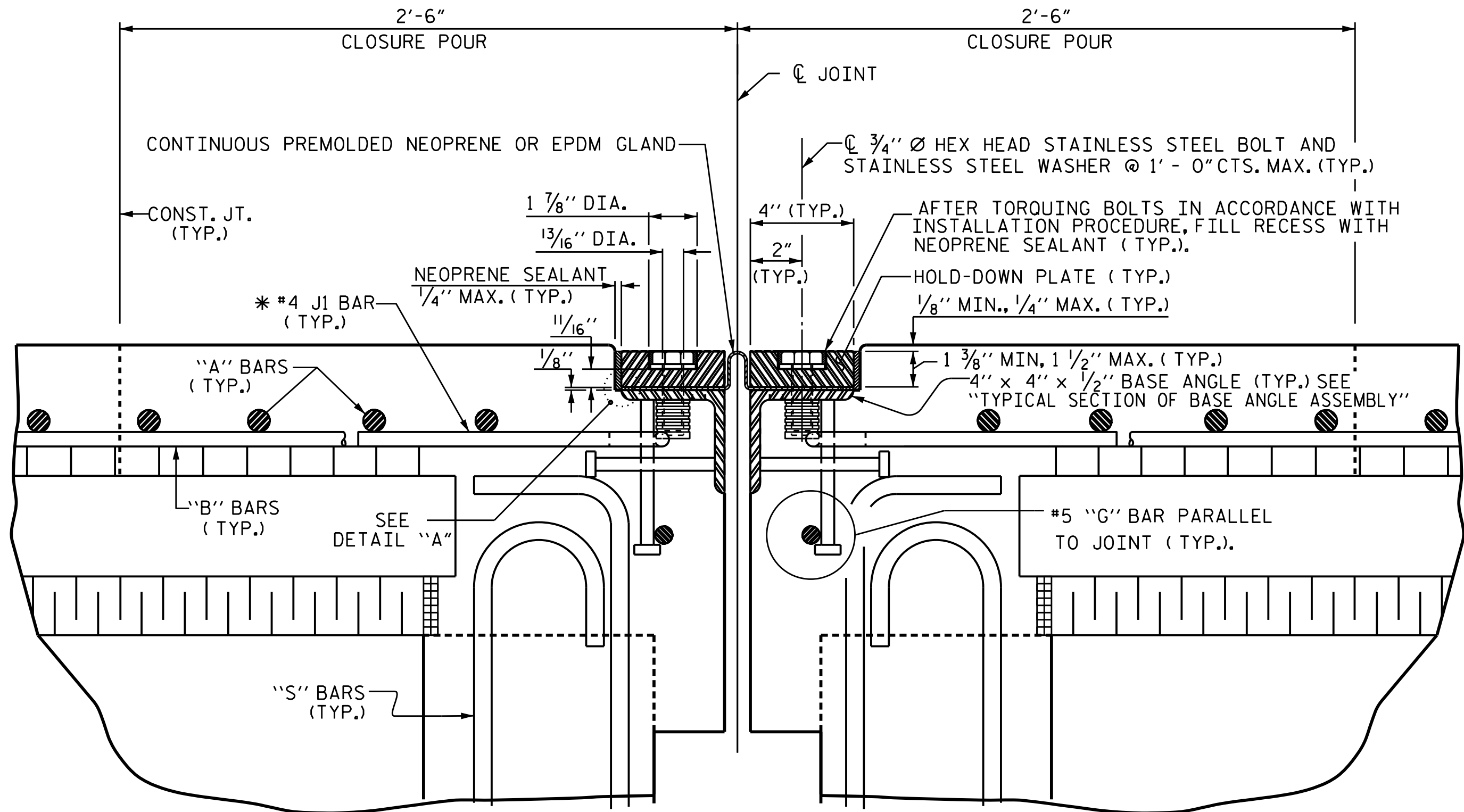
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 26 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

STR-#10 STD. NO. GRA2

KCI_JOB_NO. 25146789.11



EXPANSION JOINT DETAILS

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

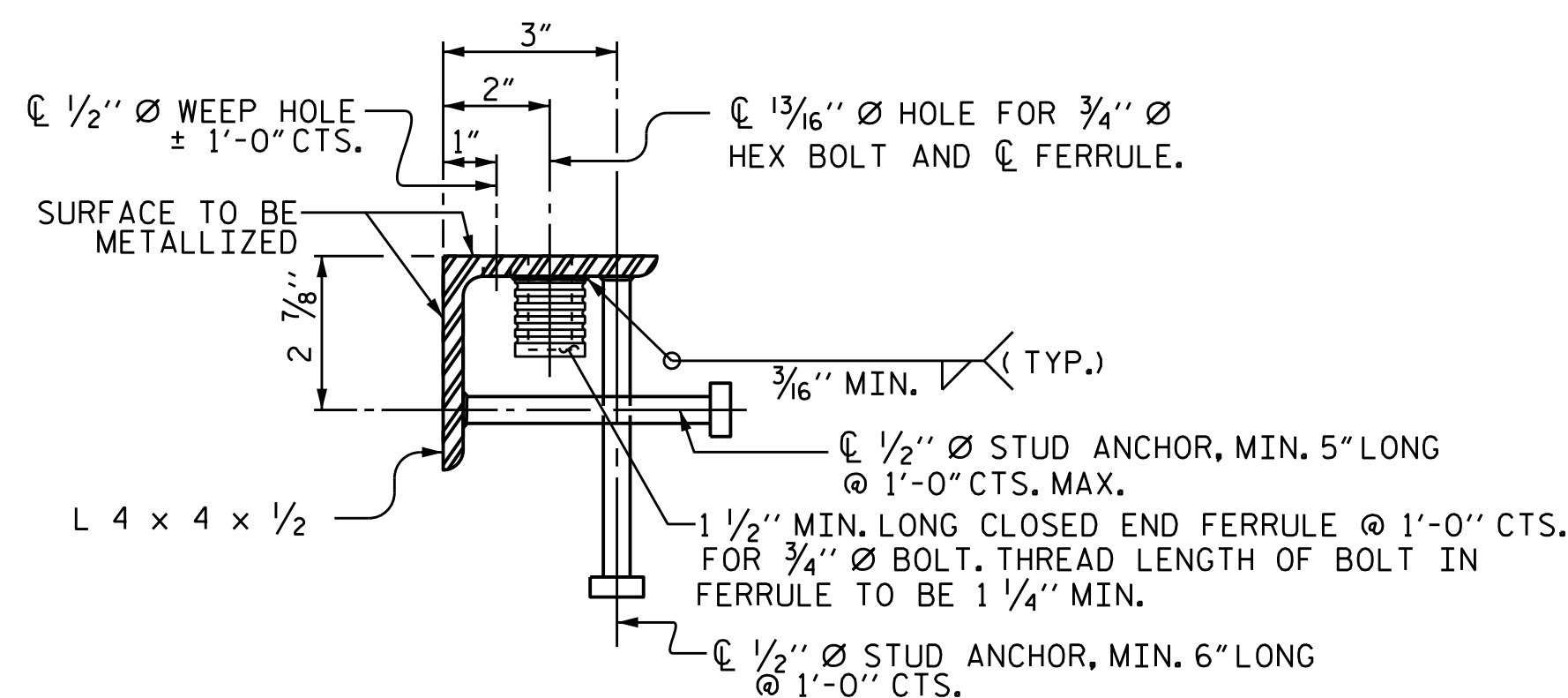
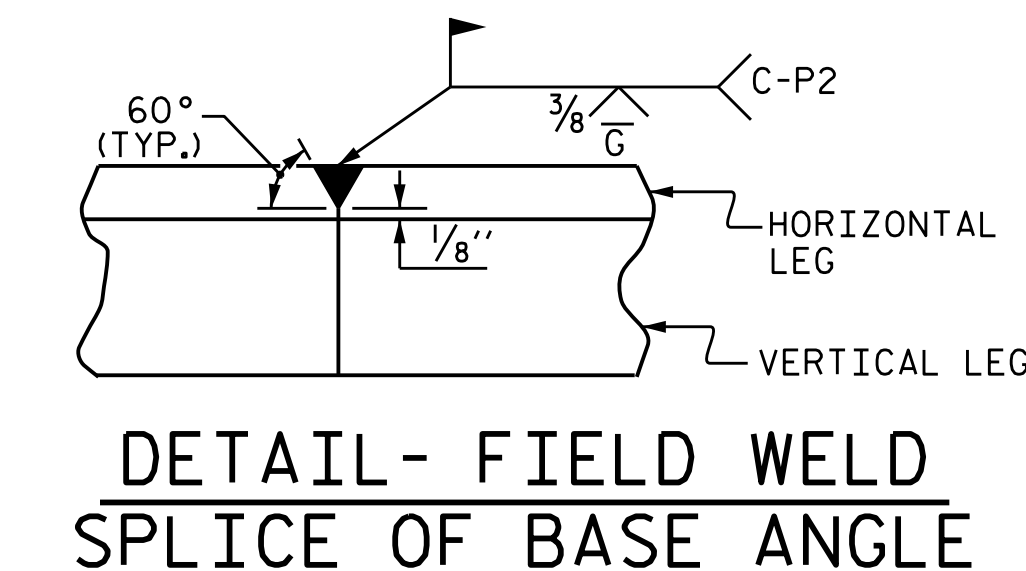
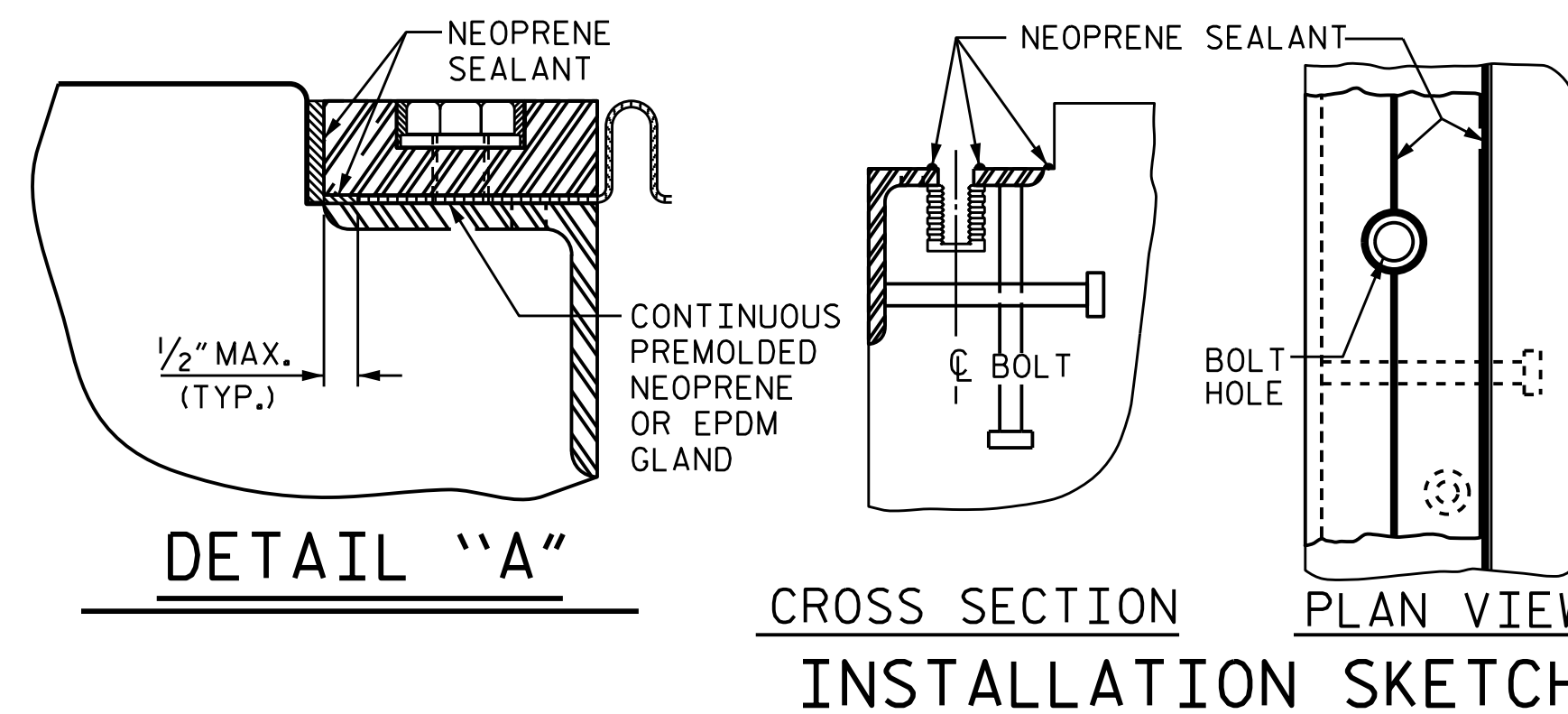
* THE QUANTITY OF #4 JI BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. JI BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF JI BARS SPECIFIED, ADDITIONAL JI BARS WILL NOT BE REQUIRED.

INSTALLATION PROCEDURE

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4/8" TO 4/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" X 4" X 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 1/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES, THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, AND THE LIFTING HOLES IN THE HOLD-DOWN PLATE, AND COMPLETELY FILL THE RECESSES AND LIFTING HOLES WITH NEOPRENE SEALANT.

GENERAL NOTES

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MINIMUM.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD-DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
7. THE COVER PLATES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
8. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
9. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
10. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
11. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.
12. THE FABRICATOR SHALL PROVIDE 1/2" Ø THREADED HOLES IN THE HOLD-DOWN PLATES TO ASSIST IN LIFTING AND PLACING. THE HOLES SHALL BE 3/4" DEEP AT 6'-0" MAXIMUM SPACING AND A MINIMUM OF TWO HOLES PER PLATE.



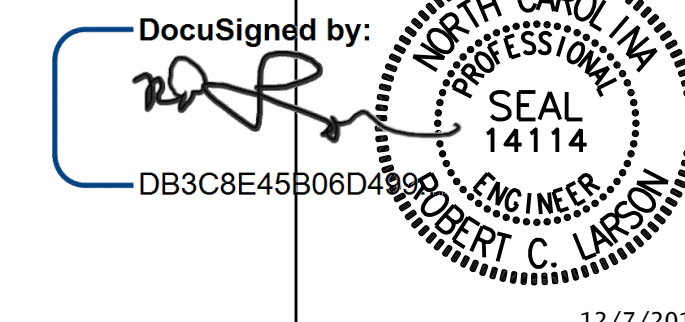
TYPICAL SECTION OF BASE ANGLE ASSEMBLY

MOVEMENT AND SETTING AT JOINT					
BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
1	90°	1 3/8"	2 3/16"	1 7/8"	1 3/16"
3	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
6	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

KCI JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD:	DATE:
<i>[Signature]</i>	12/7/2018
ASSEMBLED BY: R. C. LARSON	DATE: 02/11/16
CHECKED BY: K. SU	DATE: 04/04/17
DRAWN BY: REK	9/87
CHECKED BY: CRK	10/87
REV. 10/11	MAA/GM
REV. 10/17	MAA/THC
REV. 6/18	MAA/THC



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT
 SEAL DETAILS
 LEFT LANE

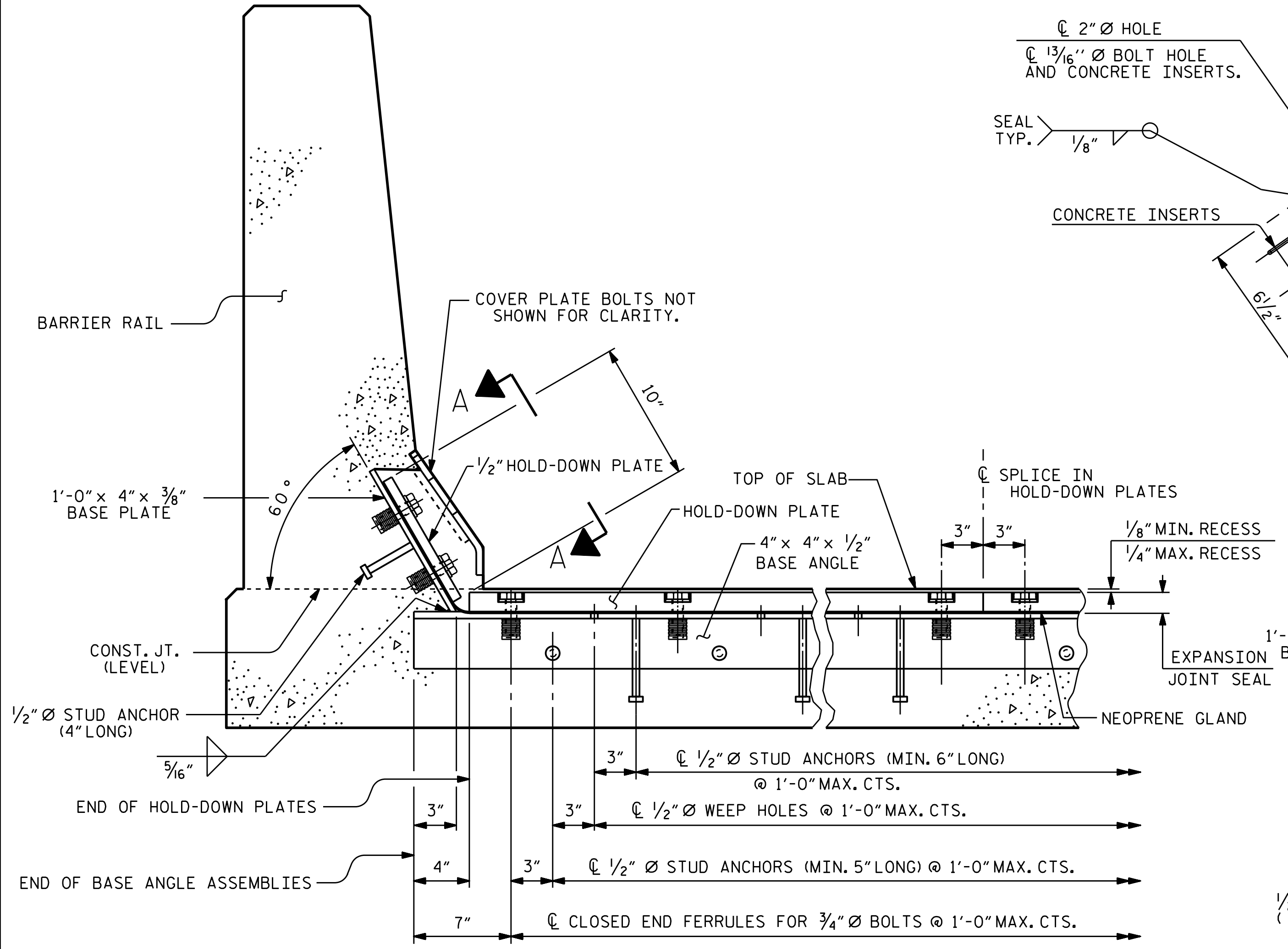
REVISIONS	
NO.	DATE
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NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
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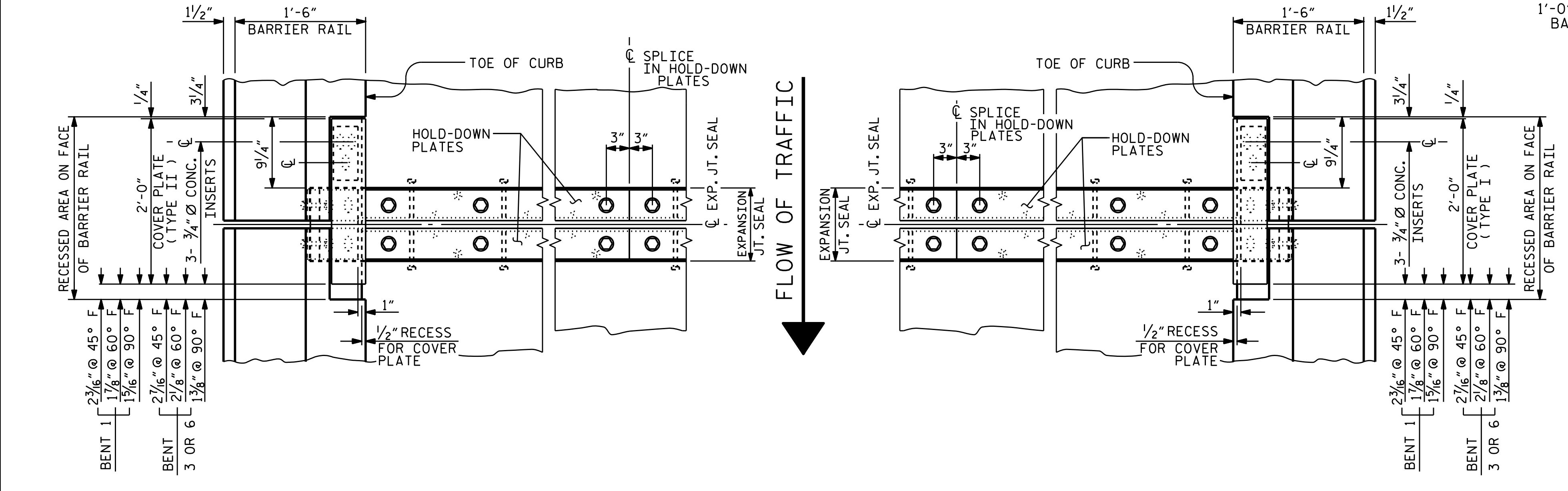
**DOCUMENT NOT CONSIDERED FINAL
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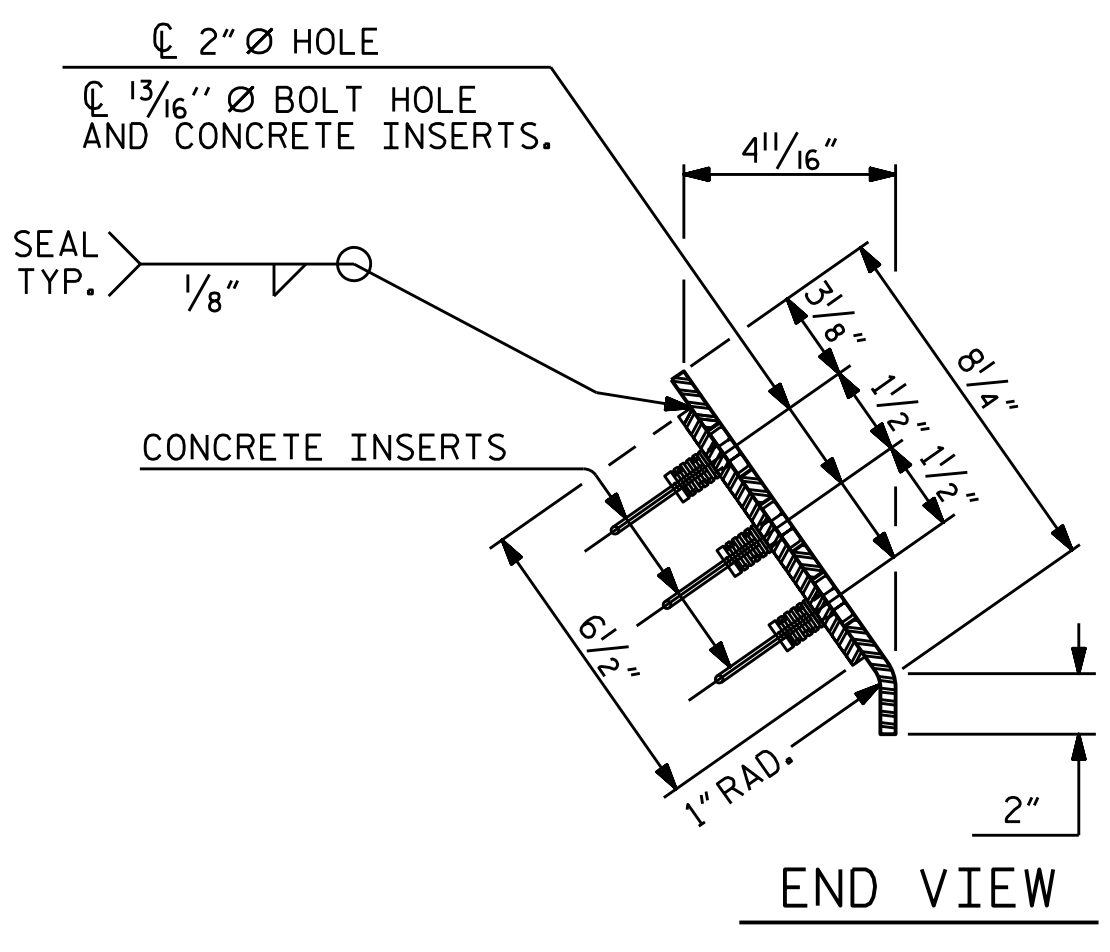
SHEET NO. S10-27
 TOTAL SHEETS 44
 STR-#10 STD. NO. EJS1 (SHT 1)



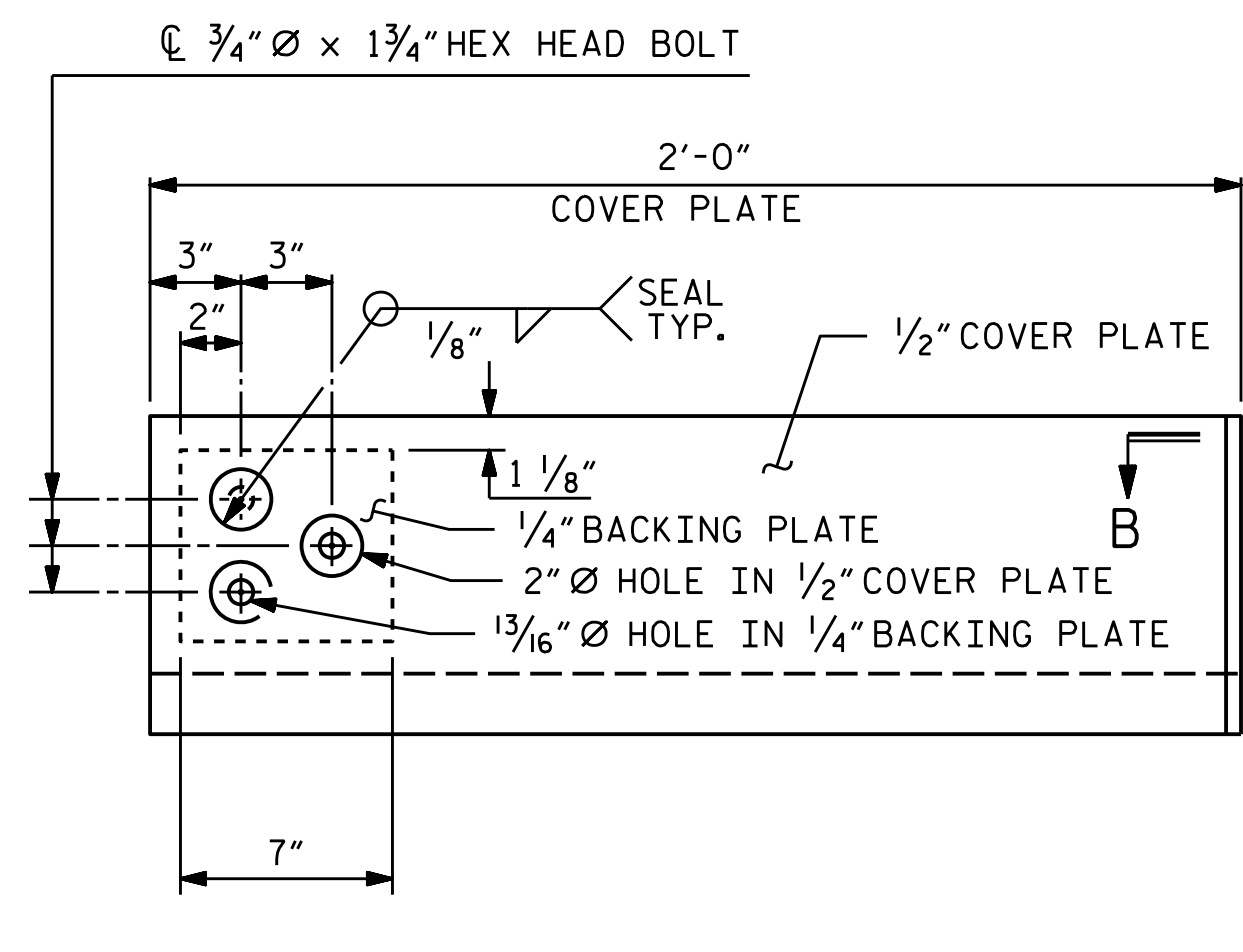
SECTION THRU RAIL NORMAL TO JOINT



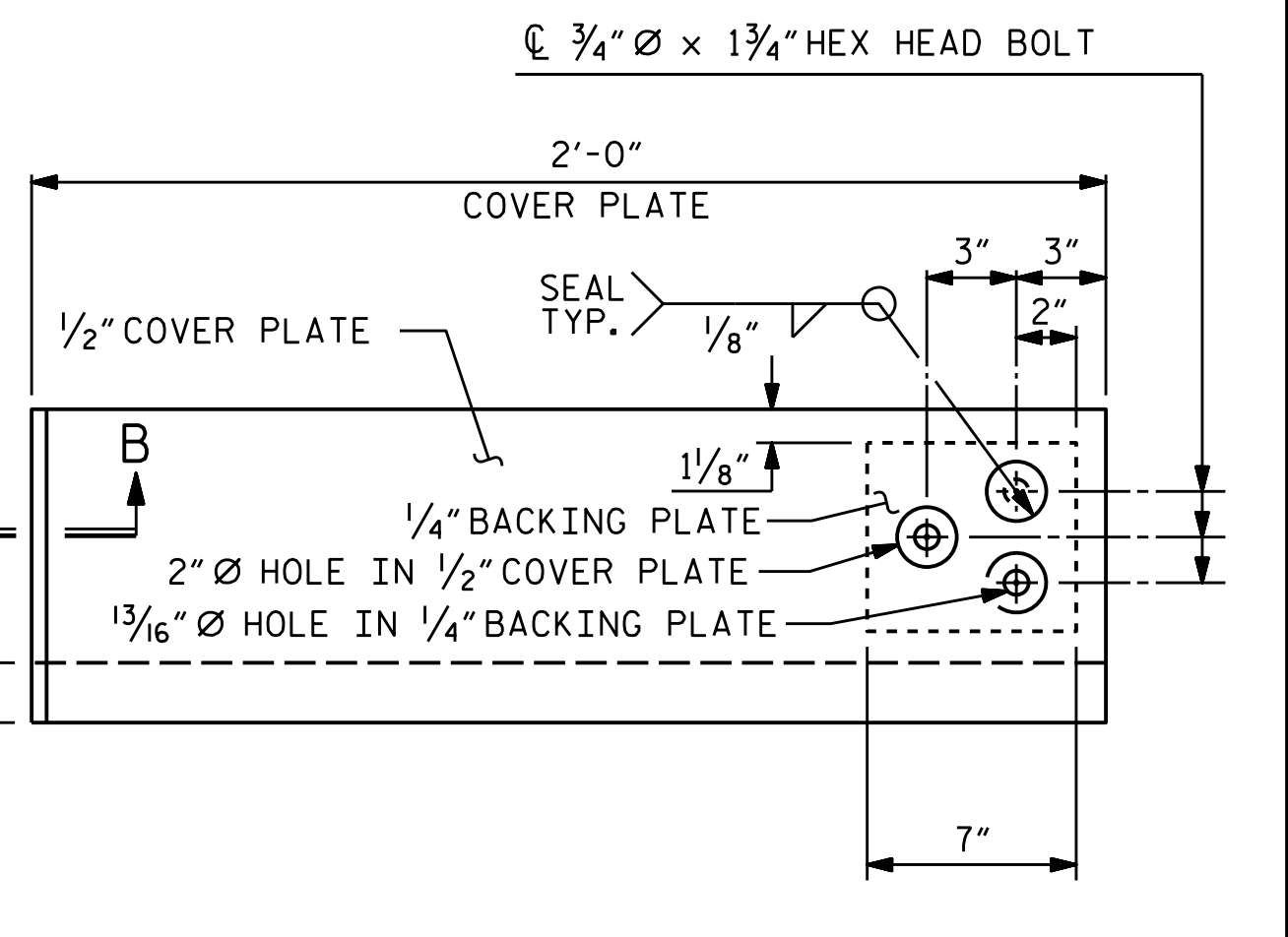
PLAN OF EXPANSION JOINT SEAL



END VIEW

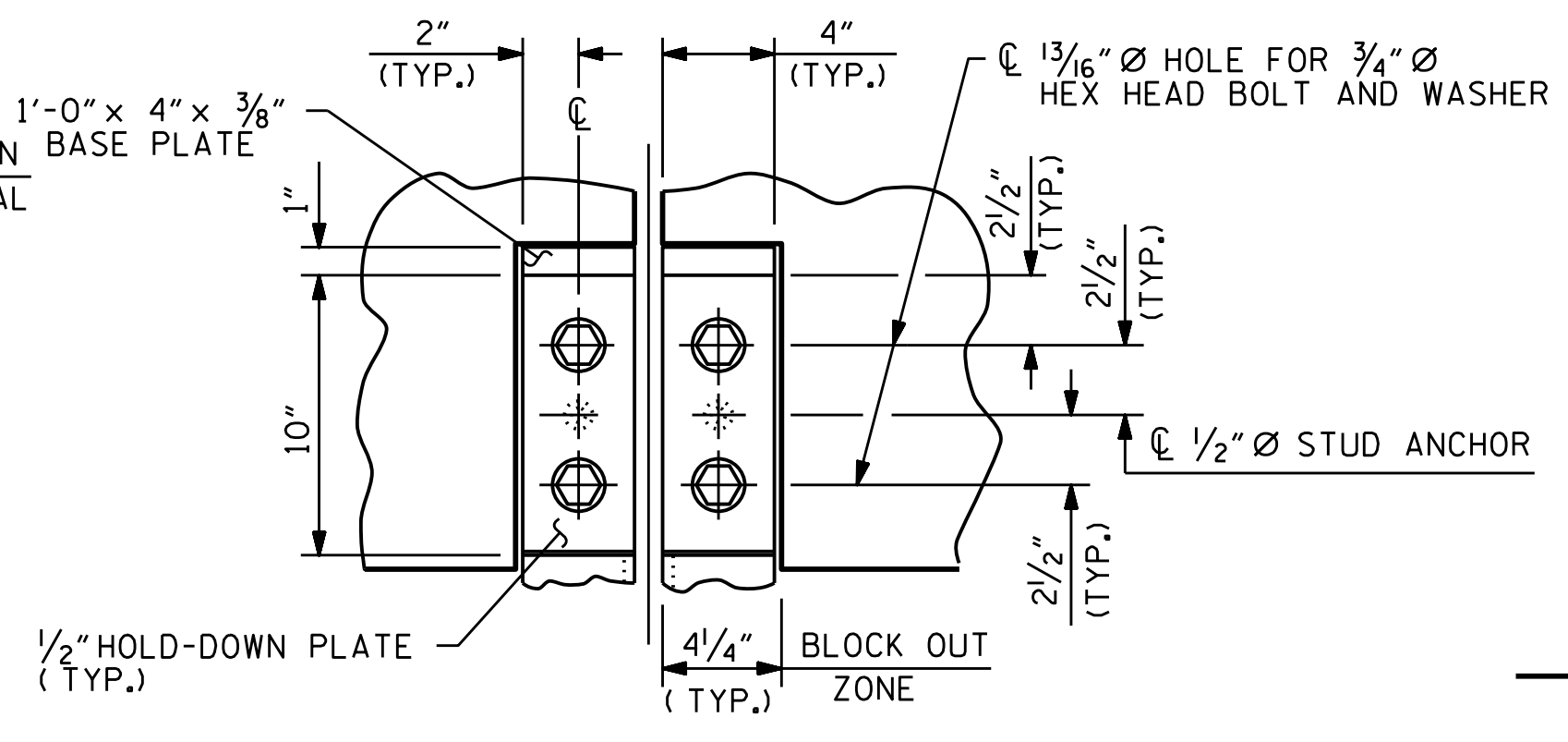


TYPE I - ELEVATION VIEW

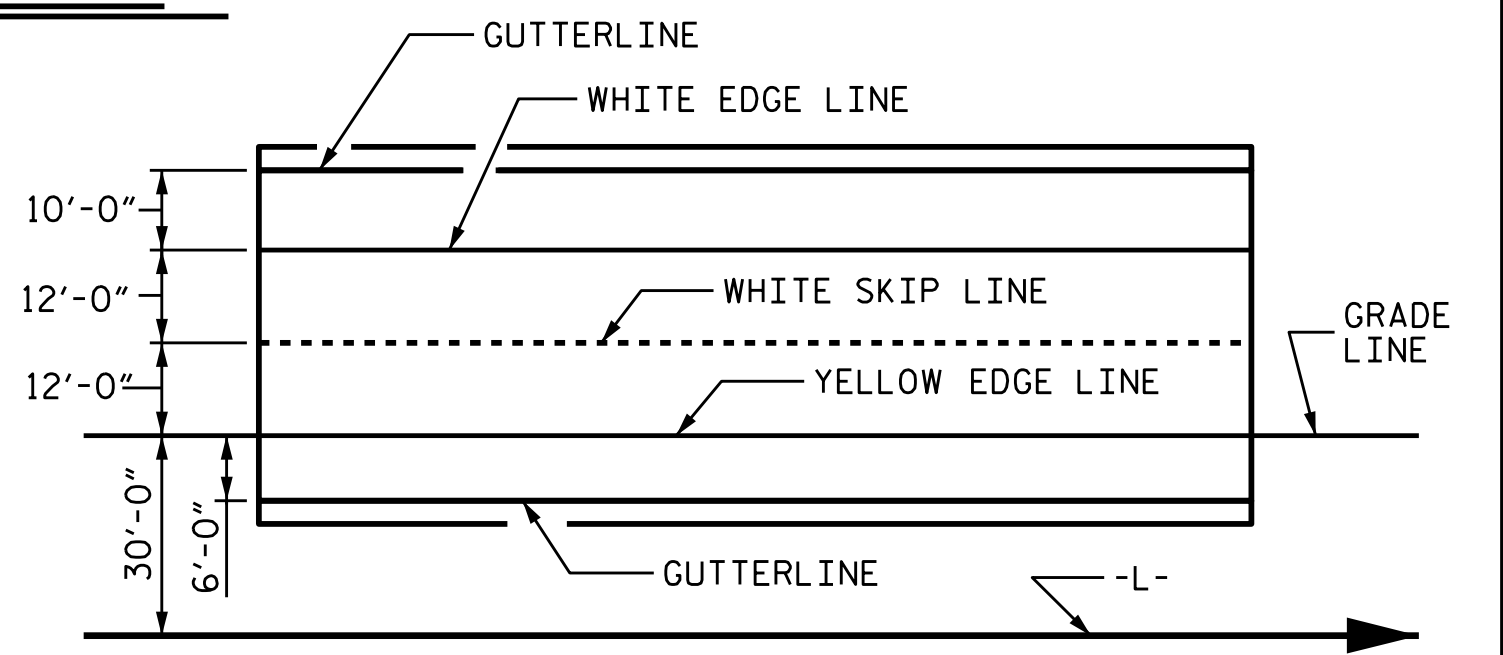


TYPE II - ELEVATION VIEW

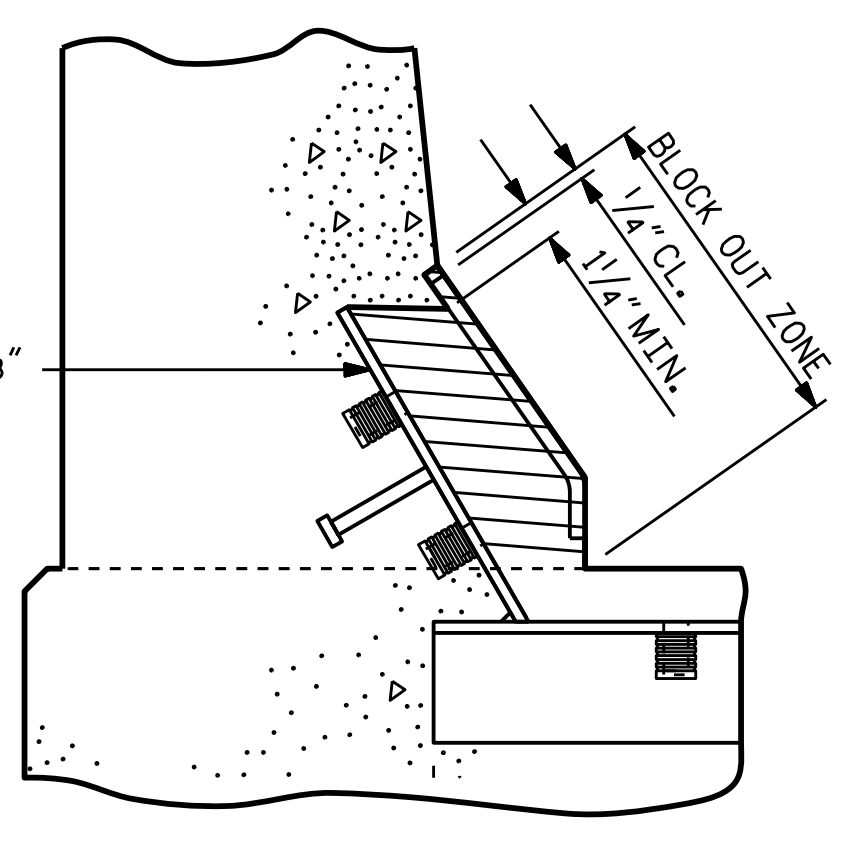
COVER PLATE DETAILS



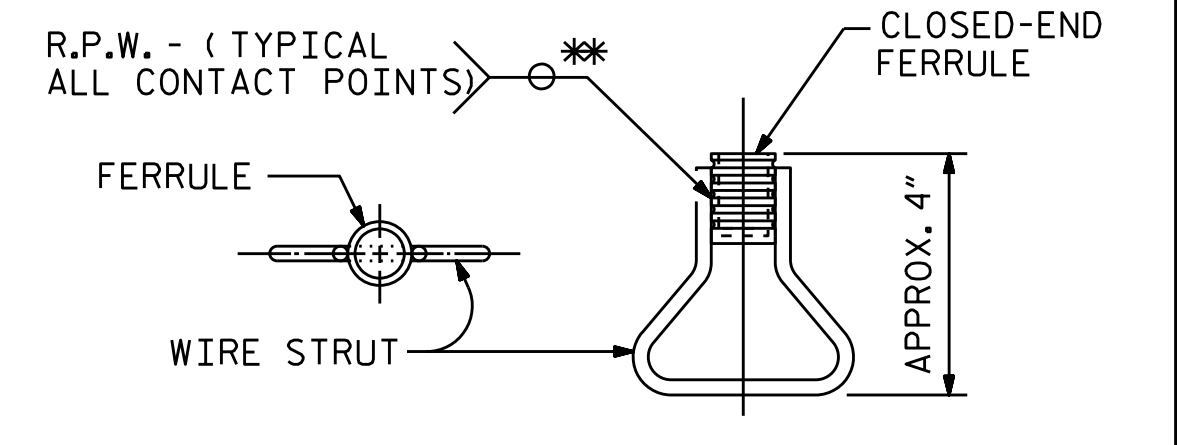
SECTION A - A



PAVEMENT MARKING ALIGNMENT



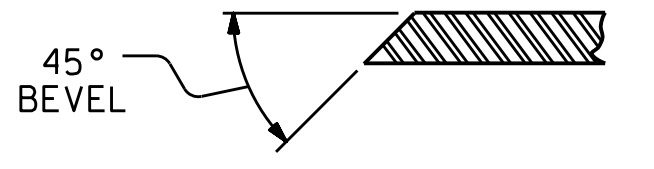
BLOCK OUT DETAIL
SEE "SECTION A - A" FOR OTHER DETAILS.



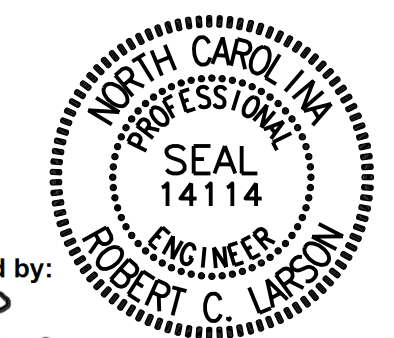
CONCRETE INSERT

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



SECTION B - B



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT
 SEAL DETAILS
 FOR BARRIER RAIL
 LEFT LANE

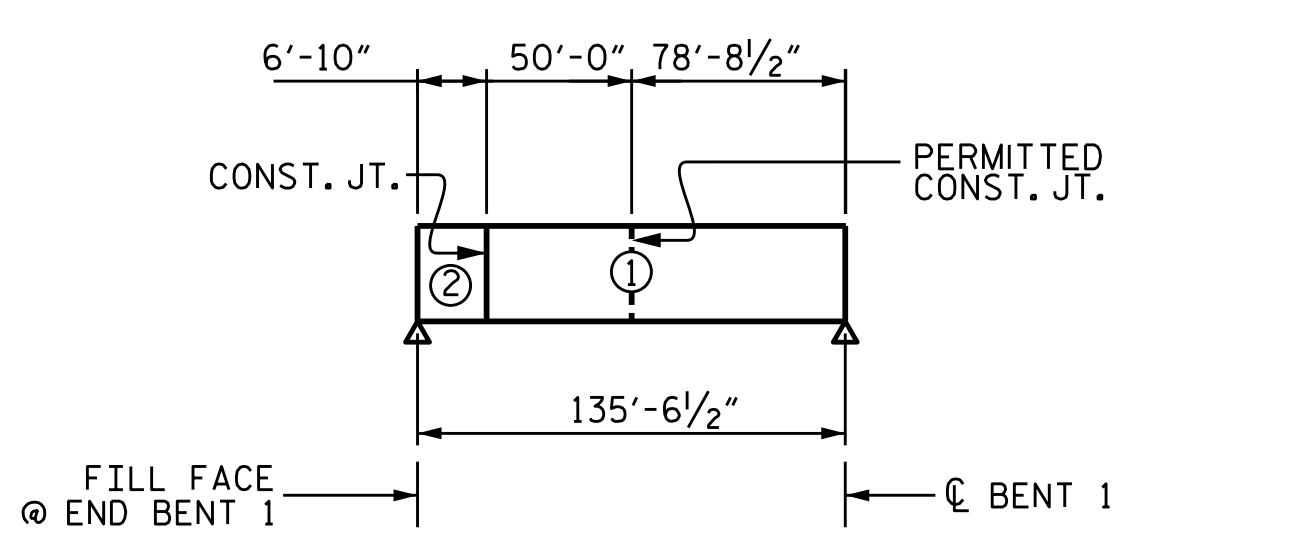
DESIGN ENGINEER OF RECORD	DATE: 6/8/2018
ASSEMBLED BY: R. C. LARSON	DATE: 02/11/16
CHECKED BY: K. SU	DATE: 04/04/17
DRAWN BY: REK 9/87	REV. 10/1/11 MAA/GM
CHECKED BY: CRK 10/87	REV. 7/12 MAA/GM
	REV. 6/13 MAA/GM

**DOCUMENT NOT CONSIDERED FINAL
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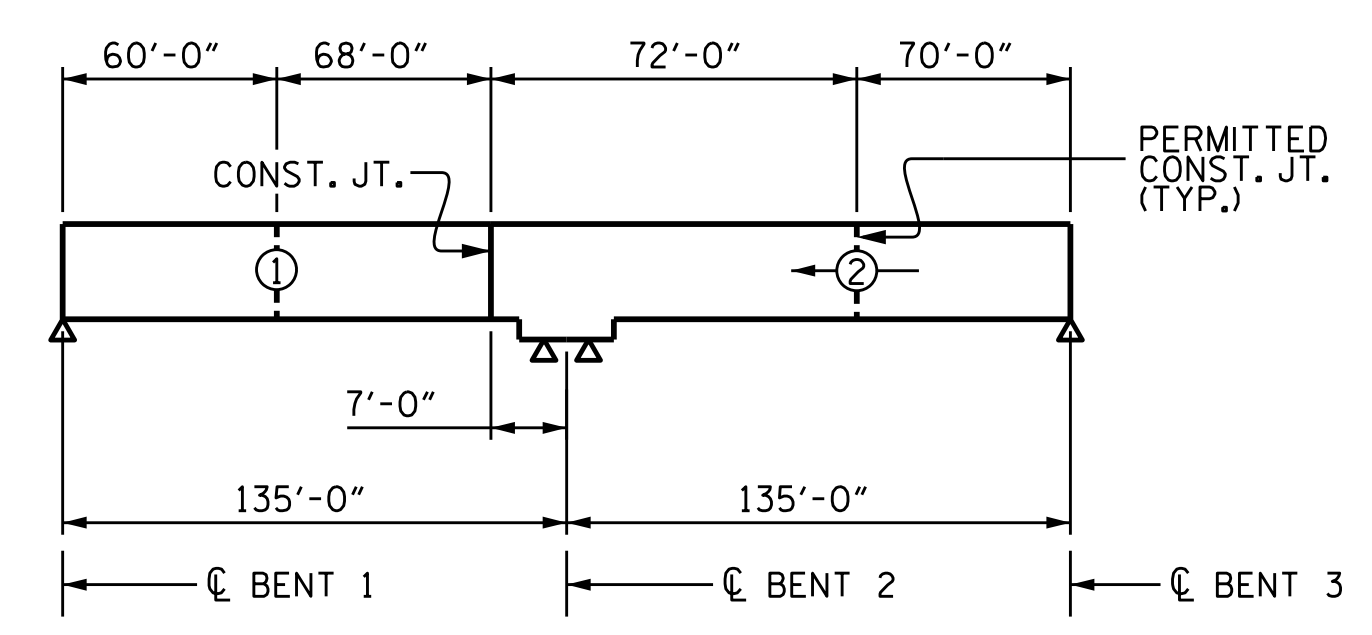
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 28 OF 44

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2		4	

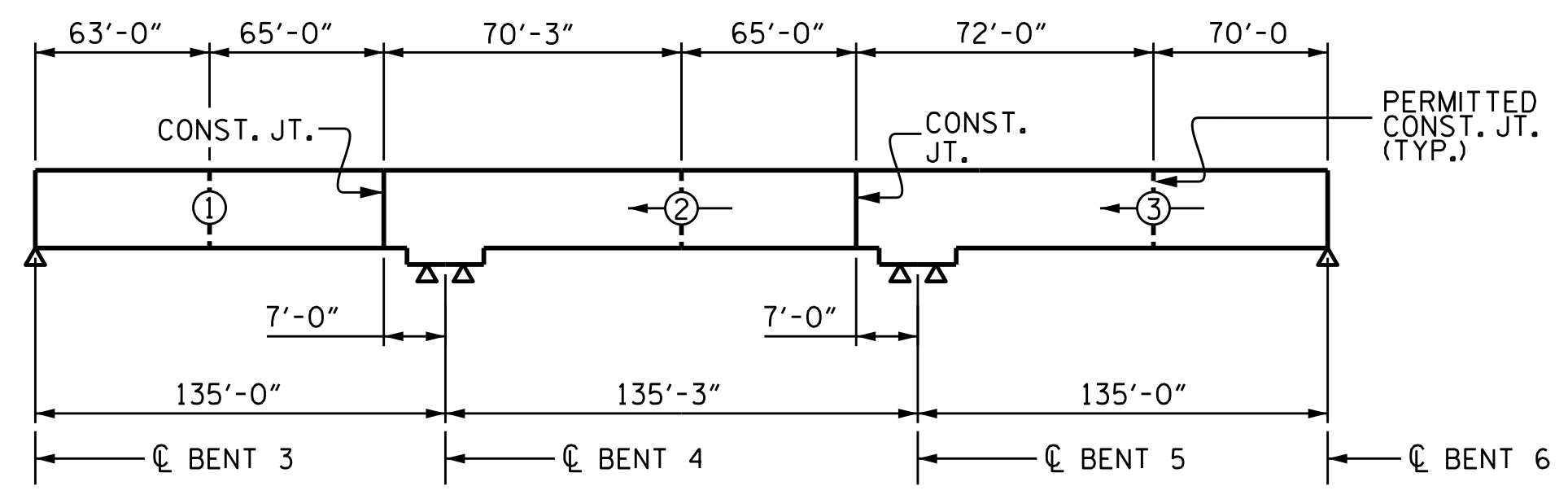
TOTAL SHEETS: 44



SPAN A OR G
(SPAN A SHOWN, SPAN G OPPOSITE HAND)



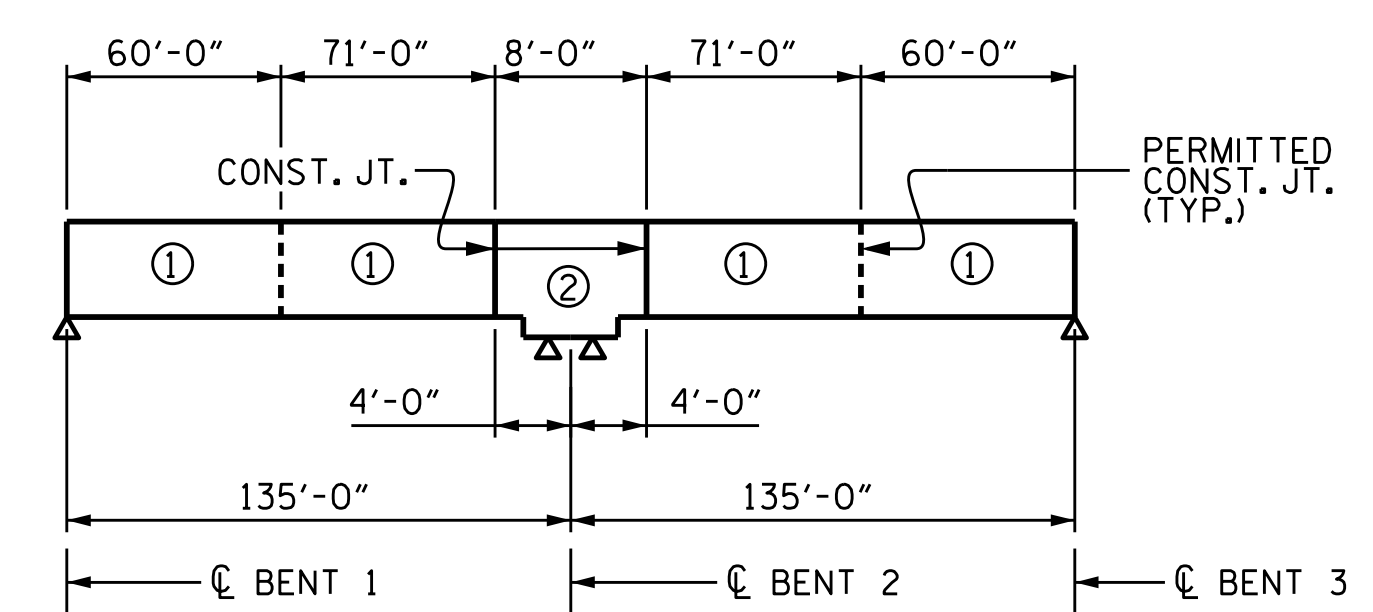
SPANS B-C



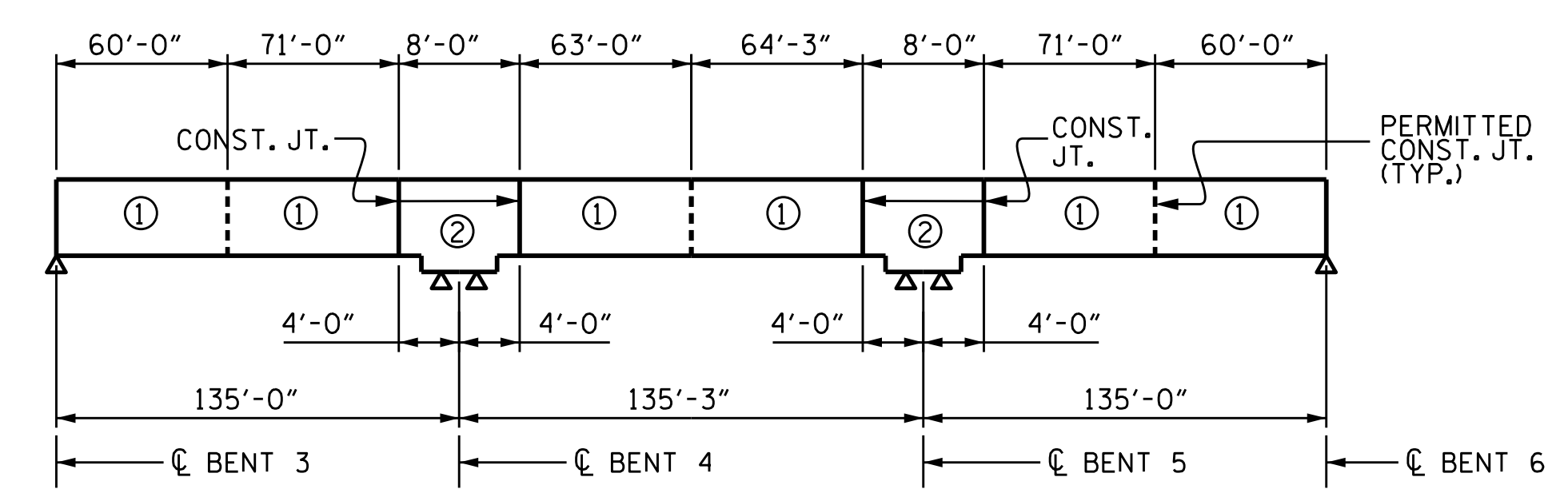
SPANS D-F

DECK POURING SEQUENCE

① INDICATES POUR SEQUENCE AND DIRECTION. WHERE ARROW IS OMITTED EITHER DIRECTION IS PERMITTED.



SPANS B-C



SPANS D-F

OPTIONAL POURING SEQUENCE

POUR ② CANNOT BE STARTED UNTIL BOTH ADJACENT ① POURS REACH A MINIMUM OF 3000 PSI.

REINFORCING STEEL SCHEDULE																	
SPAN A OR G					SPANS B-C					SPANS D-F							
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT			
A1	215	5	STR.	42'-9"	9586	A1	431	5	STR.	42'-9"	19218	A1	648	5	STR.	42'-9"	28893
A2	180	4	STR.	4'-10"	581	A2	360	4	STR.	4'-10"	1162	A2	540	4	STR.	4'-10"	1743
B1	232	4	STR.	28'-10"	4468	B4	464	4	STR.	24'-4"	7542	B4	464	4	STR.	24'-4"	7542
B2	18	5	STR.	46'-6"	873	B5	58	6	STR.	36'-3"	3158	B5	116	6	STR.	36'-3"	6316
B3	113	6	STR.	27'-0"	4583	B6	55	6	STR.	40'-6"	3346	B6	110	6	STR.	40'-6"	6691
G1	1	5	STR.	42'-9"	45	B7	58	6	STR.	60'-0"	5227	B7	116	6	STR.	60'-0"	10454
J1	40	4	9	1'-5"	38	B8	30	5	STR.	56'-0"	1752	B9	116	4	STR.	25'-2"	1950
K1	12	4	STR.	22'-6"	180	G1	2	5	STR.	42'-9"	89	B10	42	5	STR.	60'-0"	2628
K2	4	4	STR.	6'-5"	17	J1	80	4	9	1'-5"	76	G1	2	5	STR.	42'-9"	89
K3	16	4	STR.	8'-0"	86	K3	40	4	STR.	8'-0"	214	J1	80	4	9	1'-5"	76
K4	4	4	STR.	5'-0"	13	K4	8	4	STR.	5'-0"	27	K3	80	4	STR.	8'-0"	428
K5	4	4	STR.	2'-3"	6	K7	8	4	STR.	5'-4"	29	K4	16	4	STR.	5'-0"	53
K6	8	4	STR.	3'-0"	16	K8	14	4	STR.	19'-9"	185	K7	16	4	STR.	5'-4"	57
K9	6	8	2	20'-1"	322	K9	12	8	2	20'-1"	643	K8	28	4	STR.	19'-9"	369
K10	4	8	1	13'-7"	145	K10	8	8	1	13'-7"	290	K9	12	8	2	20'-1"	643
S1	28	4	8	14'-7"	273	S2	176	4	5	2'-9"	323	K10	8	8	1	13'-7"	290
S3	28	4	7	11'-11"	223	S5	8	4	6	13'-3"	71	S2	352	4	5	2'-9"	647
S4	26	4	7	11'-8"	203	S6	48	5	3	6'-0"	300	S5	16	4	6	13'-3"	142
S6	24	5	3	6'-0"	150	U1	24	4	4	17'-6"	281	S6	48	5	3	6'-0"	300
												U1	48	4	4	17'-6"	561

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

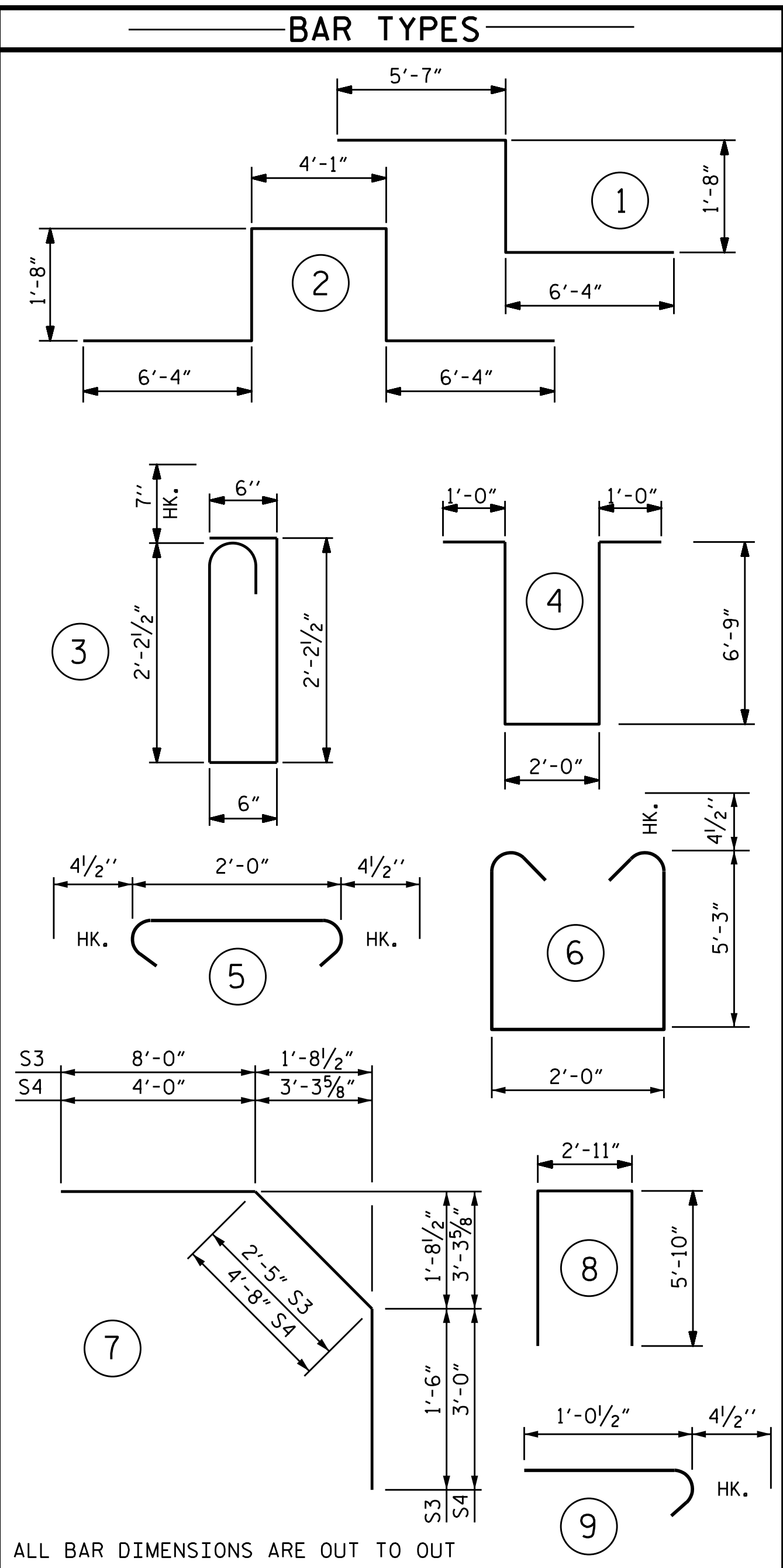
SUPERSTRUCTURE BILL OF MATERIAL

	CLASS AA CONCRETE (CU. YDS.)	EPOXY COATED REINFORCING STEEL (LBS.)
SPAN A	POUR 1 120.1	21,808
	POUR 2 38.6	
SPANS BC	POUR 1 119.4	43,933
	POUR 2 151.1	
SPANS DEF	POUR 1 151.1	69,872
	POUR 2 142.8	
	POUR 3 119.4	
SPAN G	POUR 1 120.1	21,808
	POUR 2 38.6	
TOTALS**	1001.2	157,421

** QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED

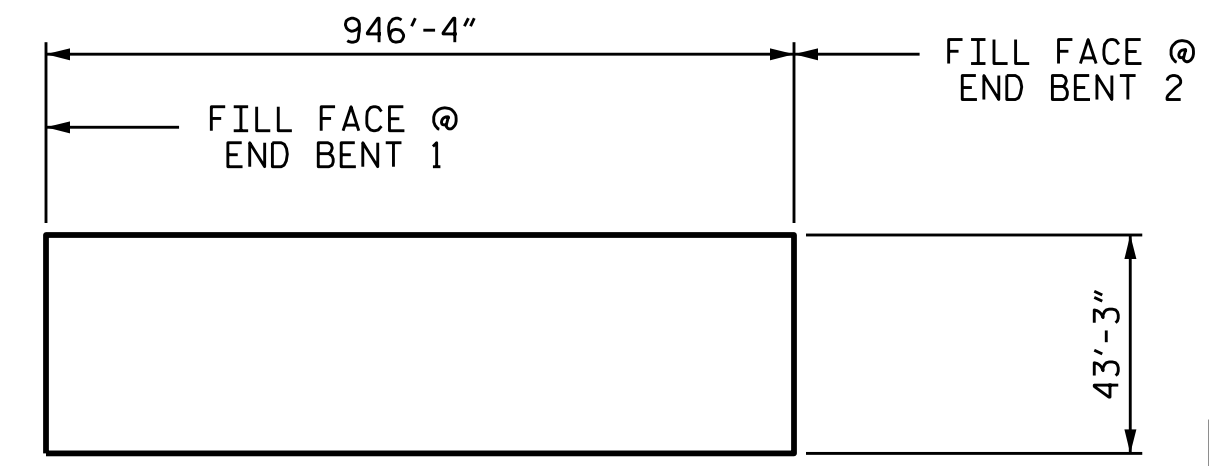
GROOVING BRIDGE FLOORS

APPROACH SLABS	1,787 SQ.FT.
BRIDGE DECK	29,836 SQ.FT.
TOTAL	31,623 SQ.FT.

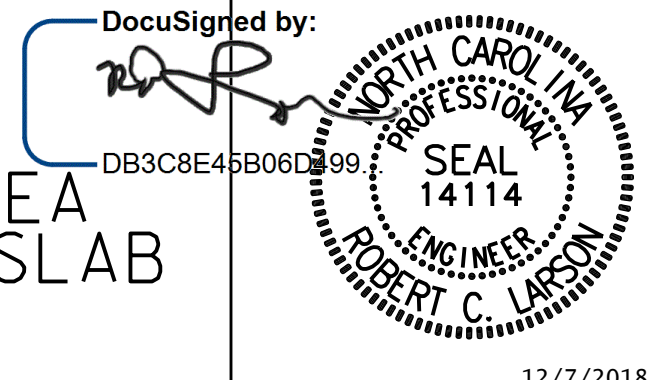


ALL BAR DIMENSIONS ARE OUT TO OUT

LAYOUT FOR COMPUTING AREA REINFORCED CONCRETE DECK SLAB (SQ. FT. = 40,929)



PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 287+62.50 -L-



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
SUPERSTRUCTURE BILL OF MATERIAL
LEFT LANE

KCT JOB NO. 25146789.11

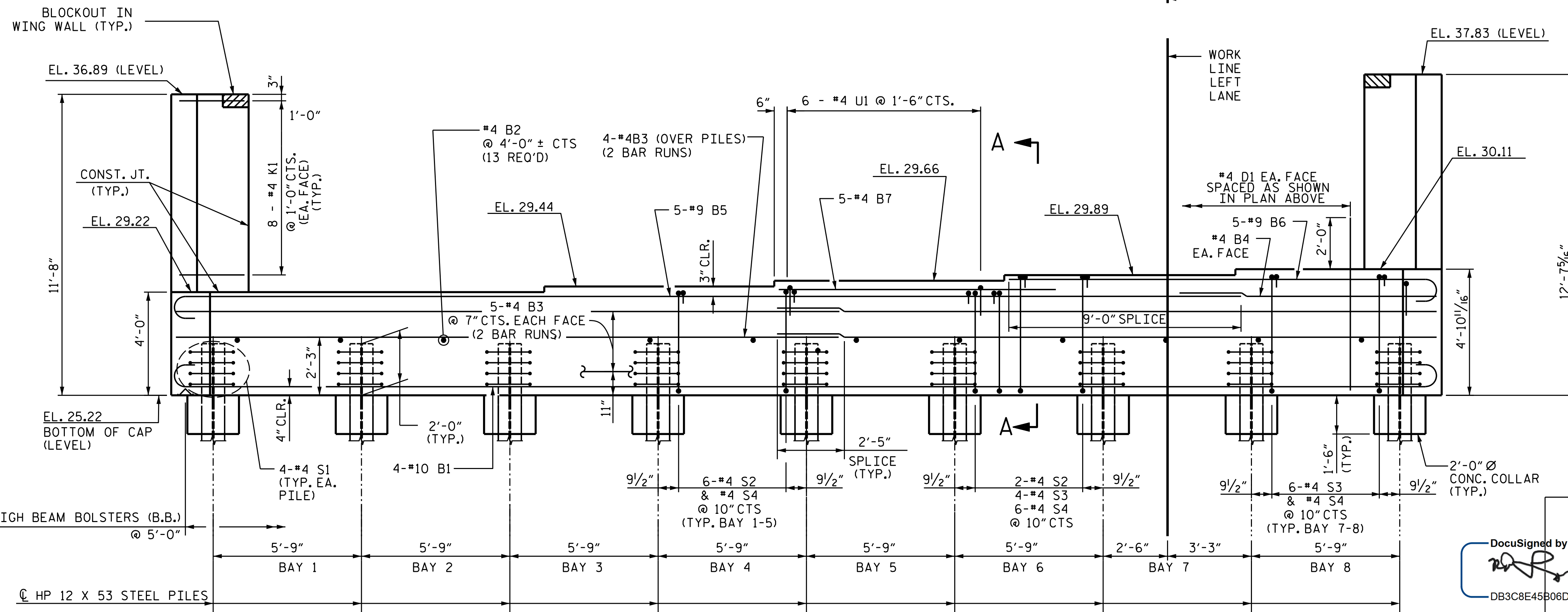
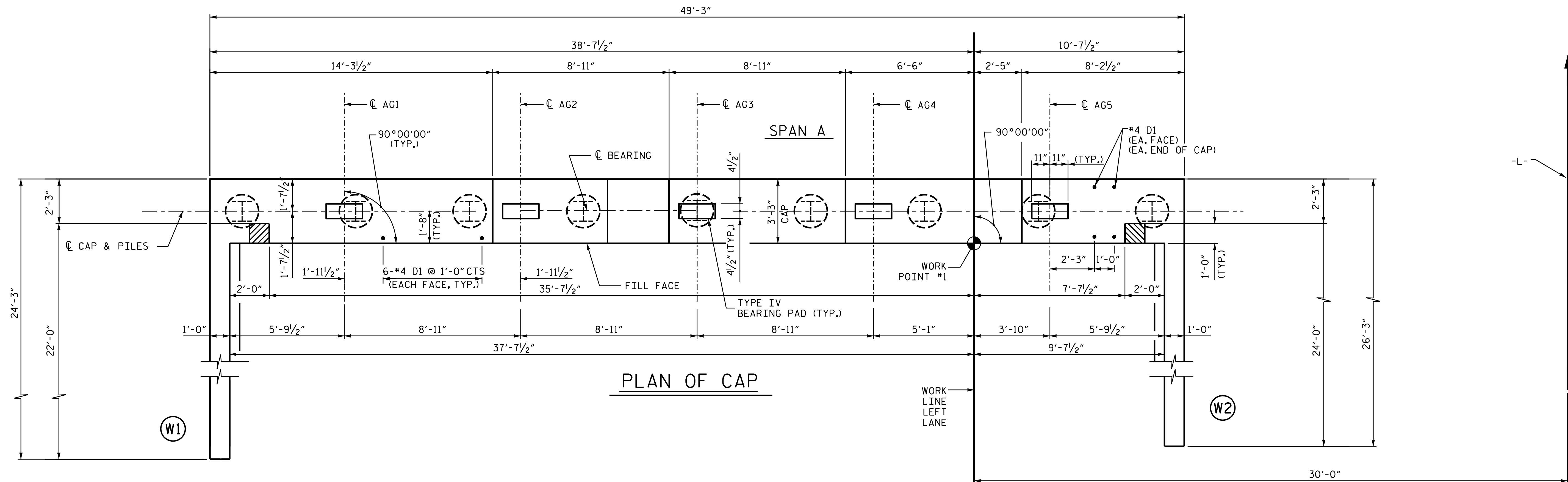
DESIGN ENGINEER OF RECORD	DATE: 12/7/2018
ASSEMBLED BY: R. C. LARSON	DATE: 02/11/16
CHECKED BY: E. C. DECOLA	DATE: 08/10/16
DRAWN BY: JMB 5/87	REV. 8/16/99 RWW/LES
CHECKED BY: SJD 9/87	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

SHEET NO.	
S10-29	
TOTAL SHEETS 44	

STR-#10

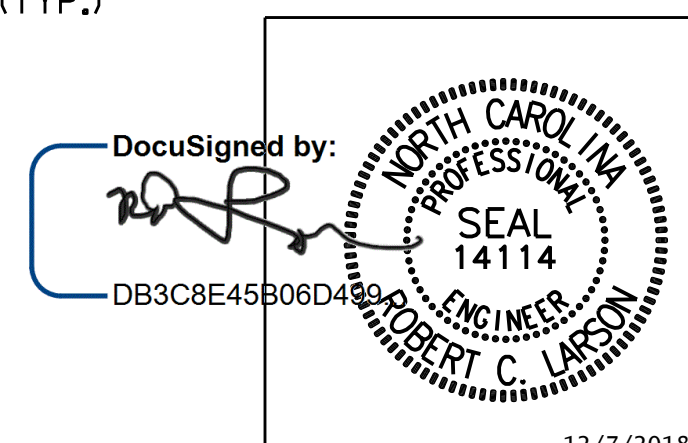


NOTES

- FOR PILE SPLICE DETAIL, SEE END BENT 2.
- FOR SECTION A-A SEE SHEET 4 OF 4.
- FOR BLOCKOUT DETAIL SEE SHEET 2 OF 4.
- THE TOP SURFACE OF THE END BENT CAP AND WINGS EXCLUDING THE BEARING AREAS SHALL BE RAKED TO A DEPTH OF 1/4".
- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR 'D' BARS.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 4



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT 1**

LEFT LANE

DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 10/15/15
 CHECKED BY: R. C. LARSON DATE: 11/14/15

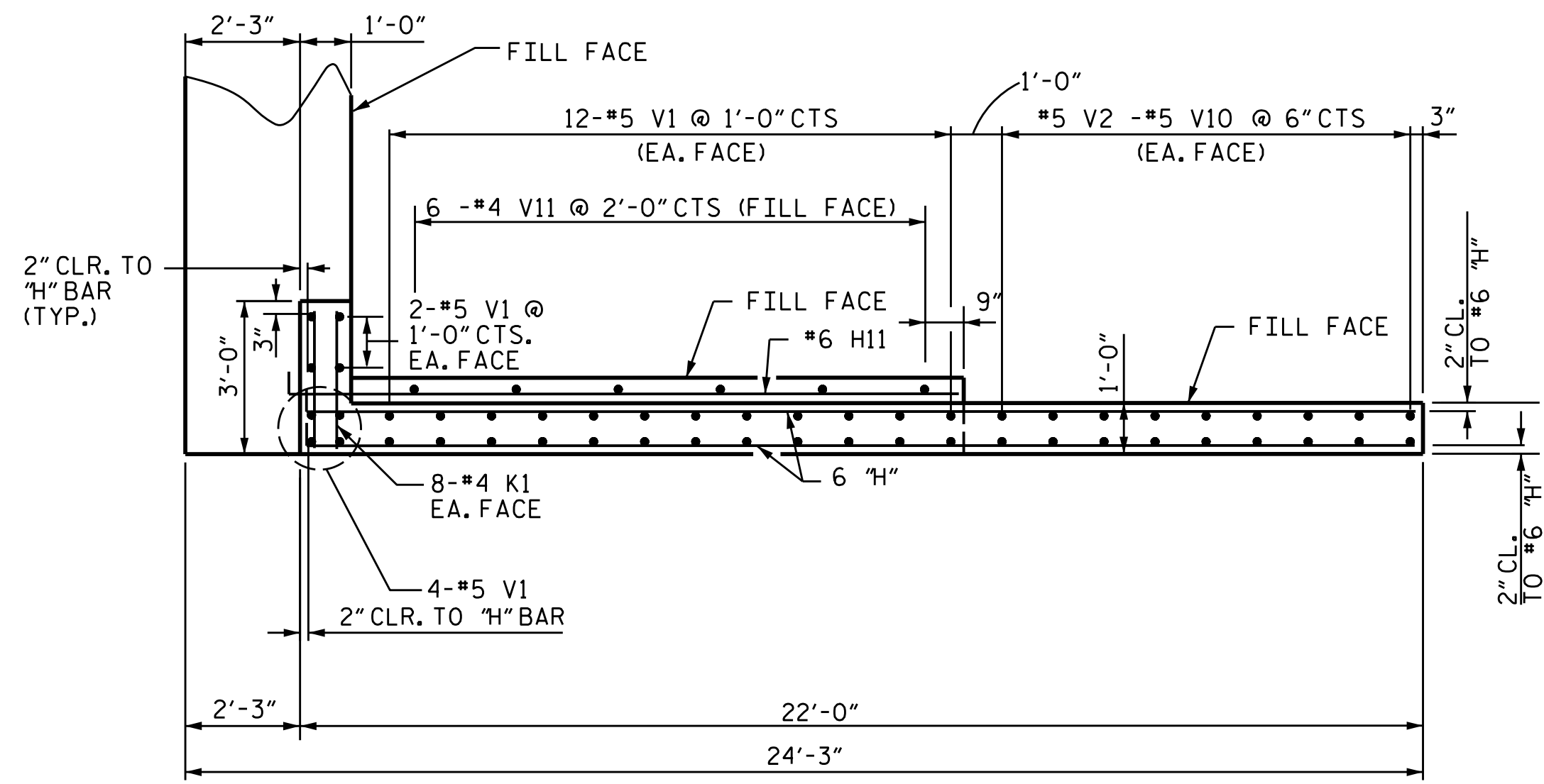
ELEVATION

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

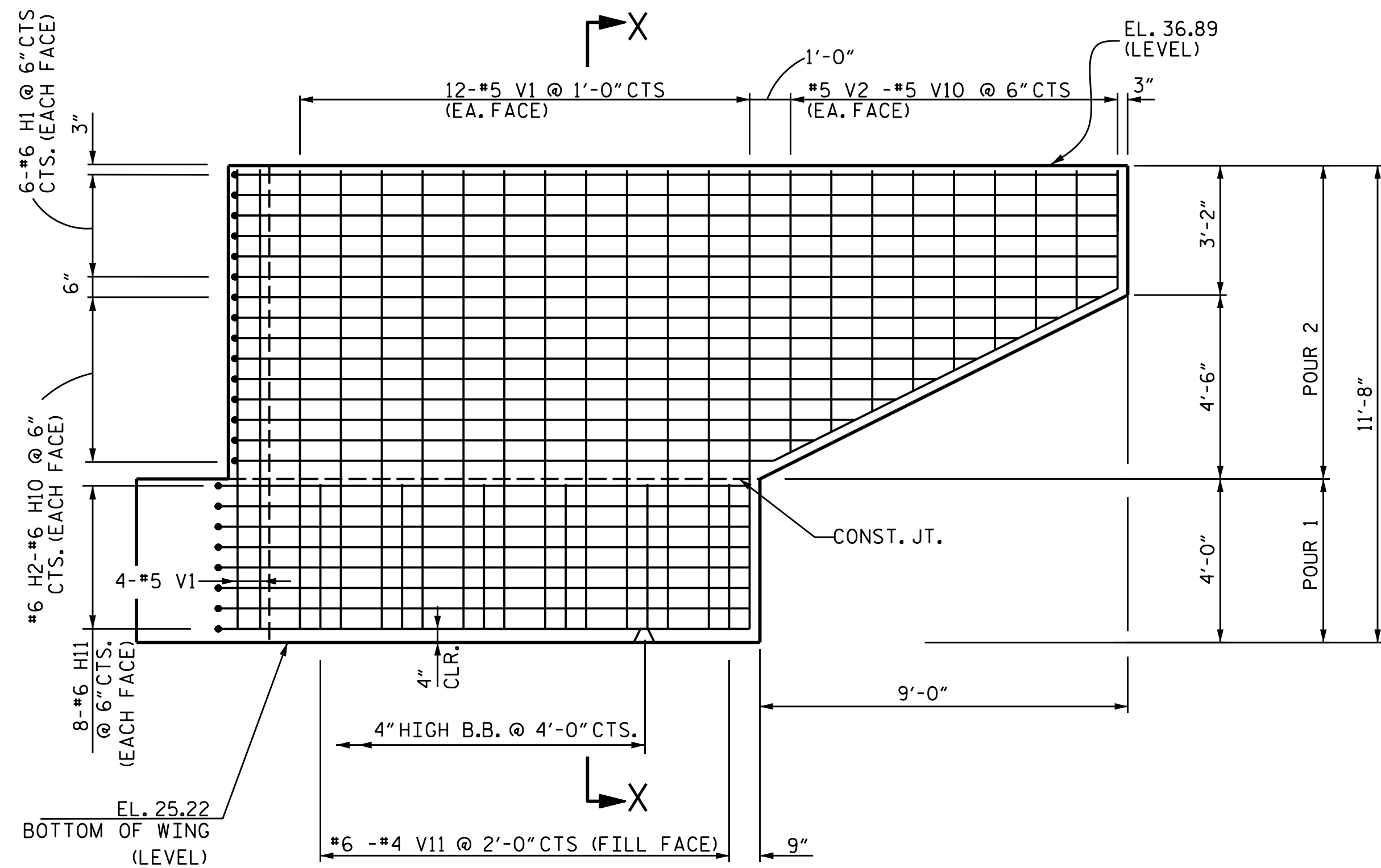
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 30 OF 44

REVISIONS		NO.		DATE		BY		DATE		SHEET NO.	
1		3								10	44
2		4									

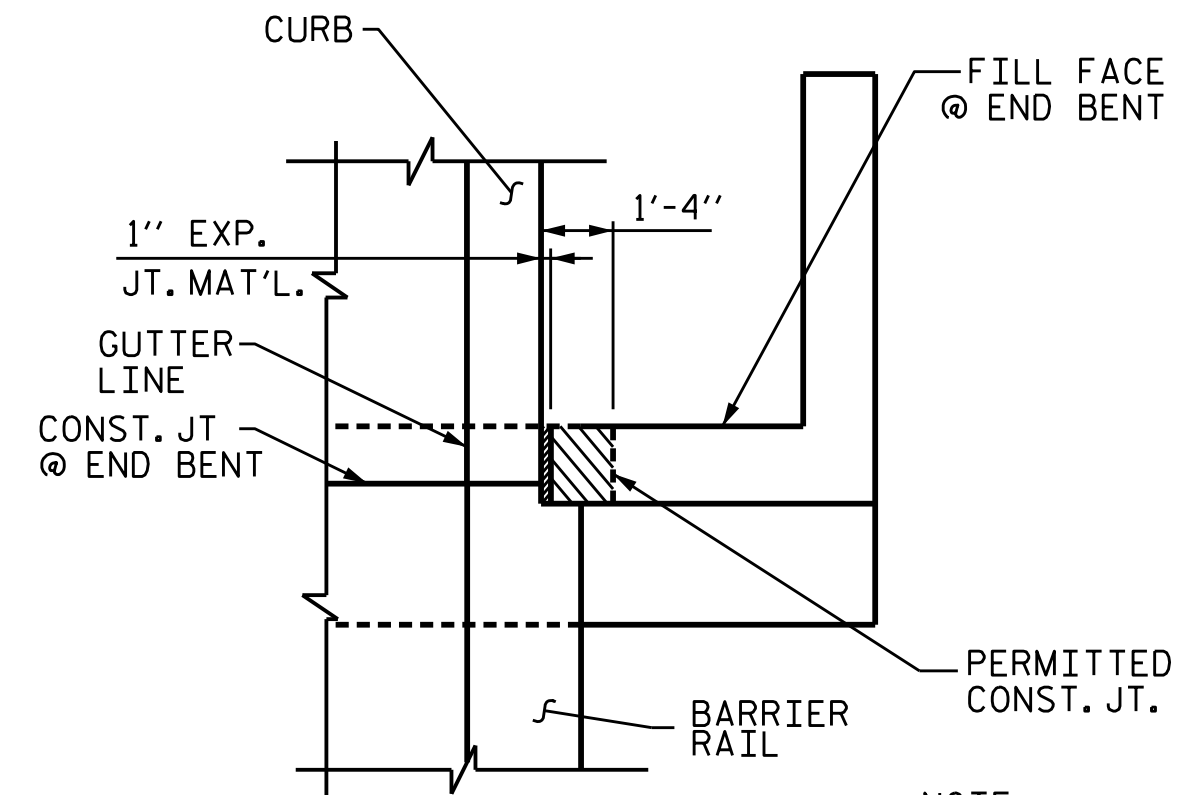
STR-#10



PLAN W1



ELEVATION W1

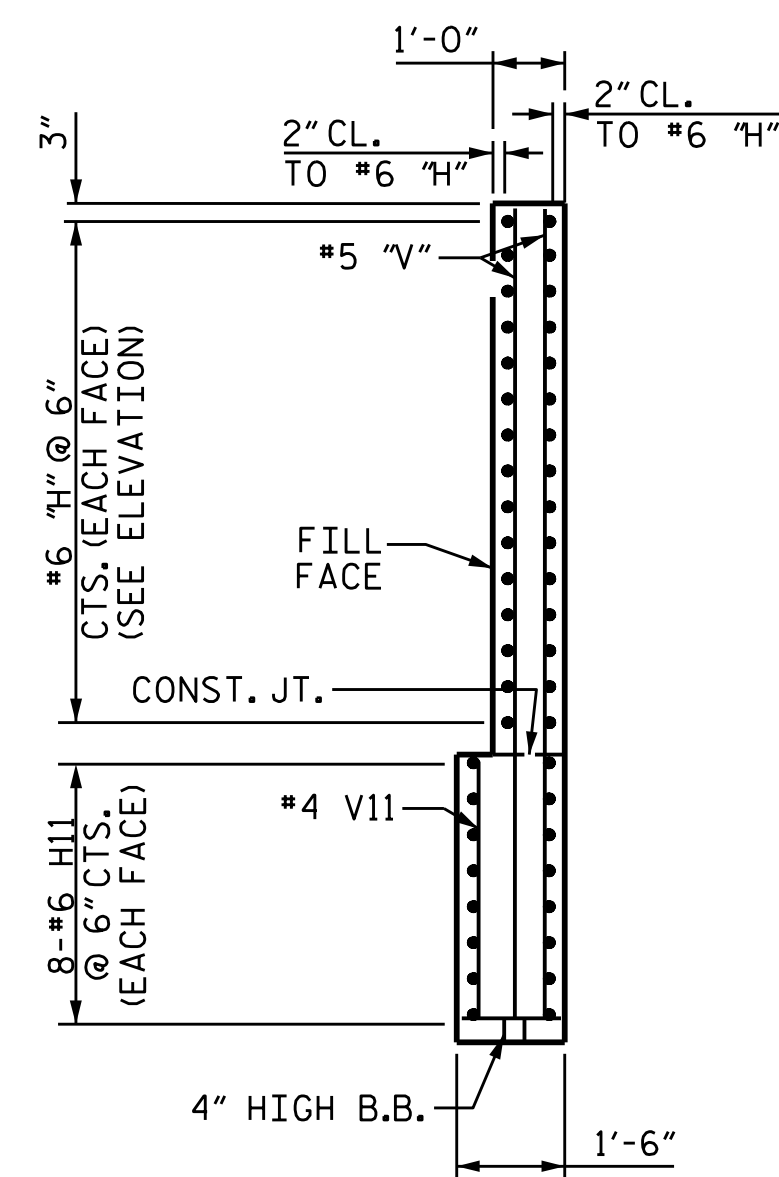


PLAN

ELEVATION

NOTE

THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET IS CAST IF SLIP FORMING IS USED.



SECTION X-X

BLOCKOUT IN WING WALL

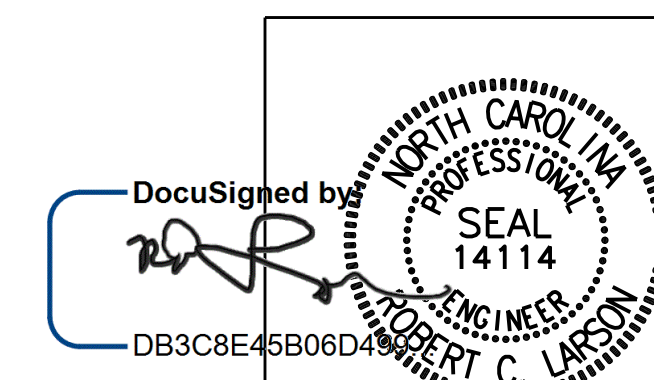
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 1

LEFT LANE



DocuSigned by
 [Signature]
 DB3C8E45B06D4...

6/8/2018

DESIGN ENGINEER OF RECORD	DATE: 6/8/2018
DRAWN BY: R.J. FLORY	DATE: 10/27/15
CHECKED BY: R.C. LARSON	DATE: 03/27/17

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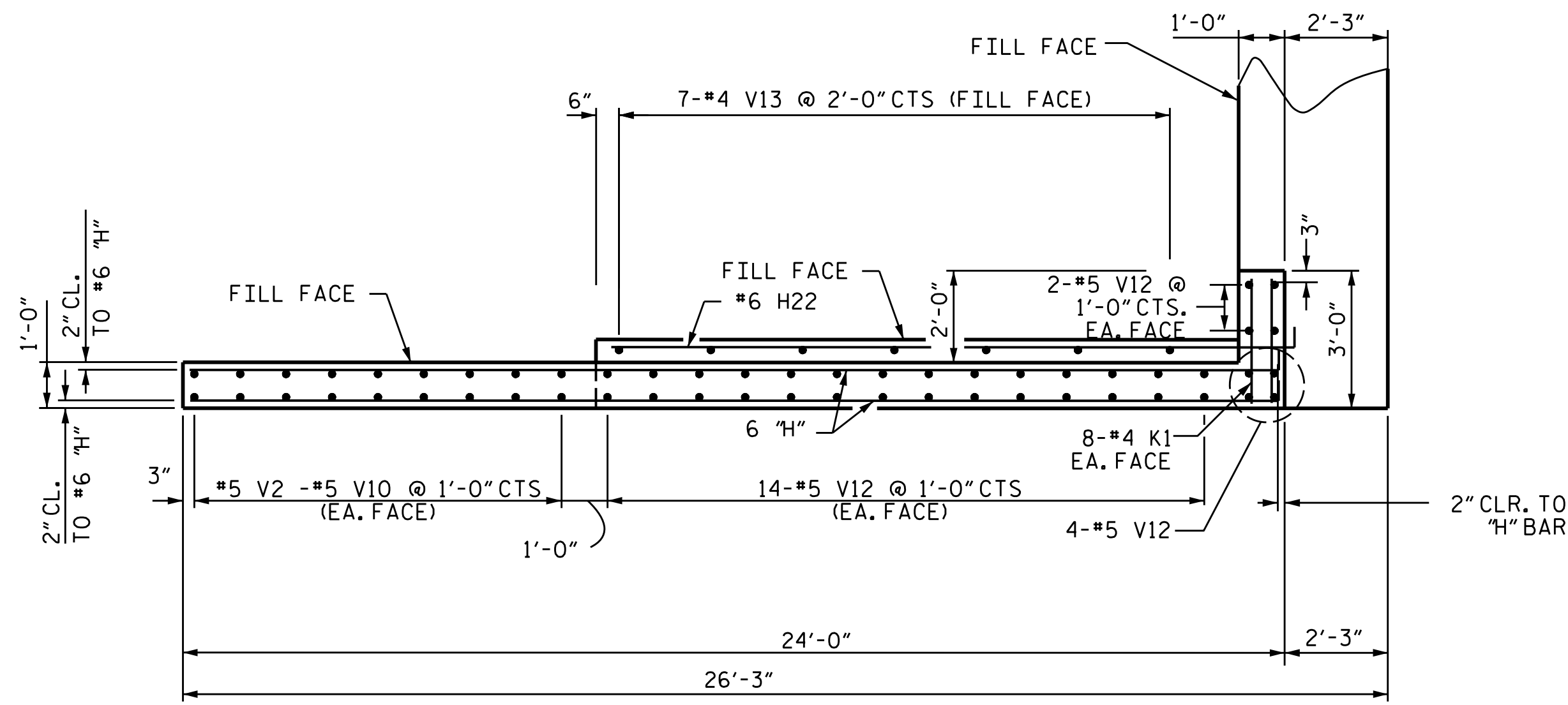
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 31 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

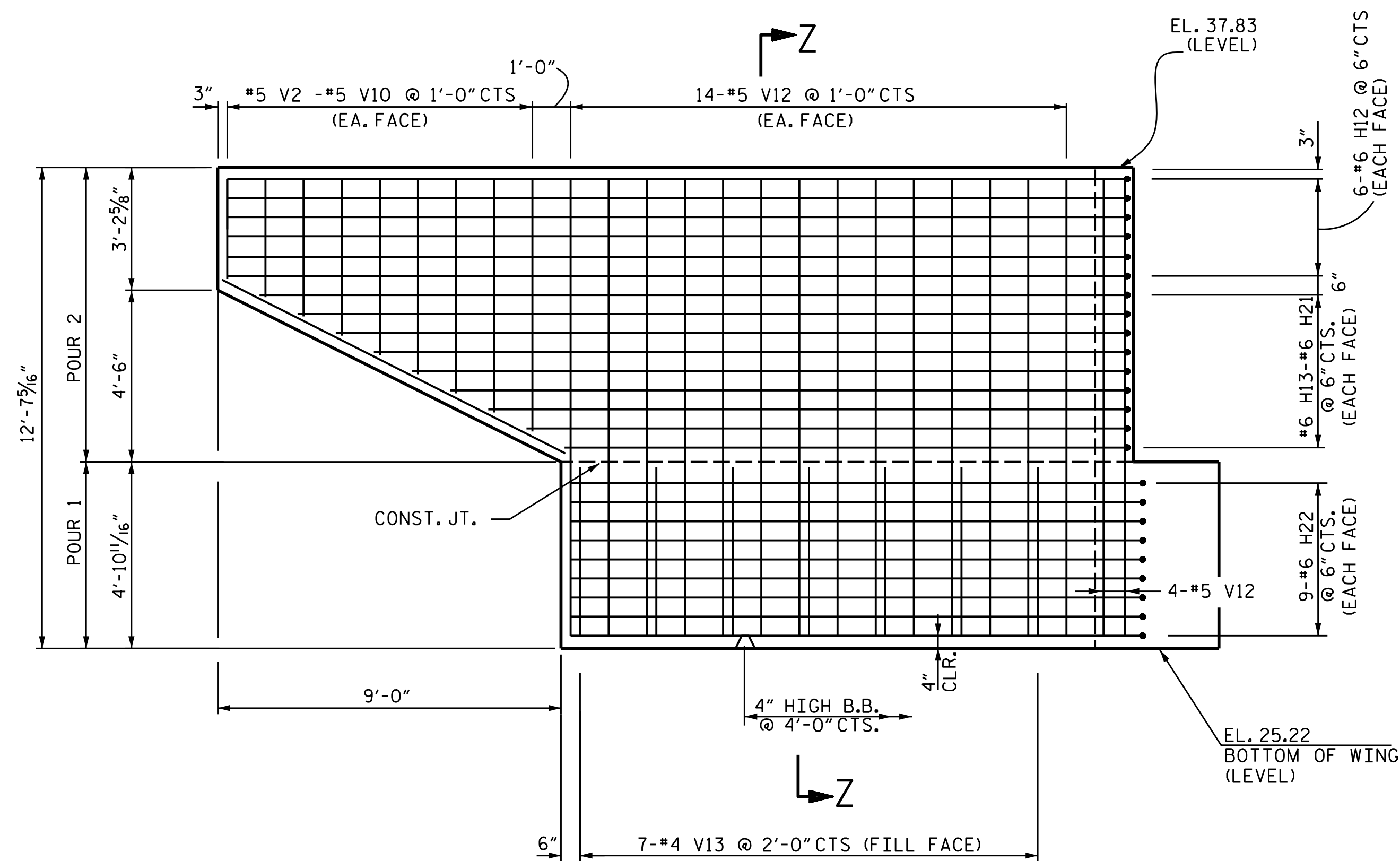
TOTAL SHEETS: 44

STR-#10

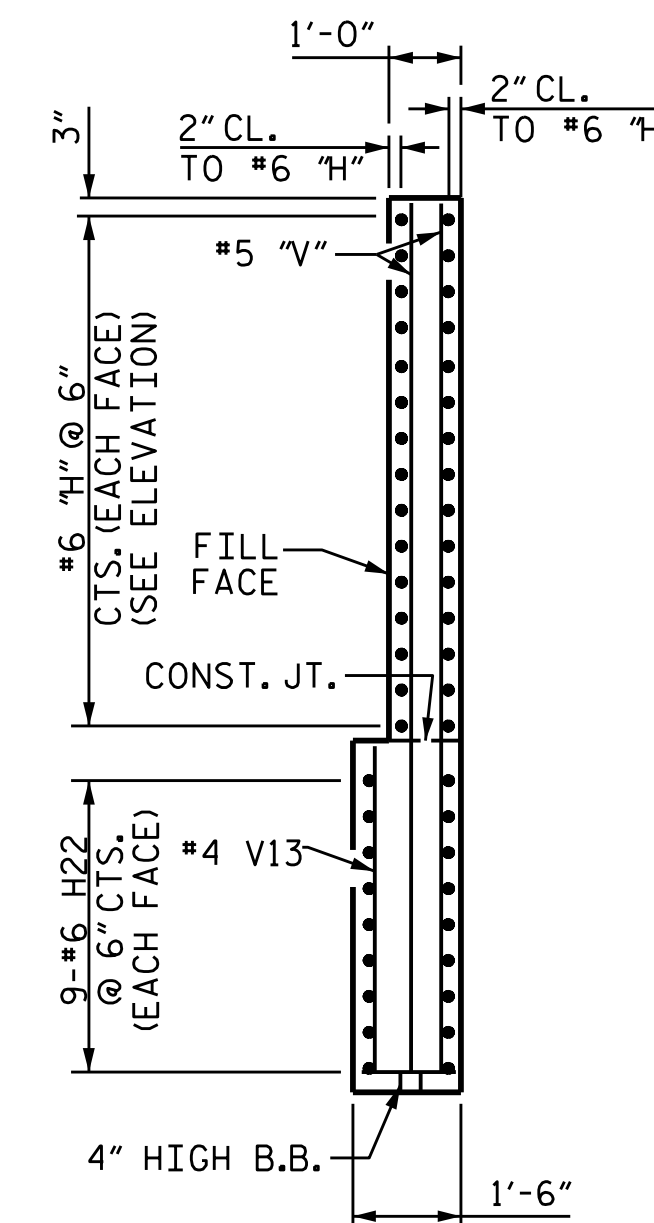
KCI_JOB_NO. 25146789.11



PLAN W2



ELEVATION W2



SECTION Z-Z

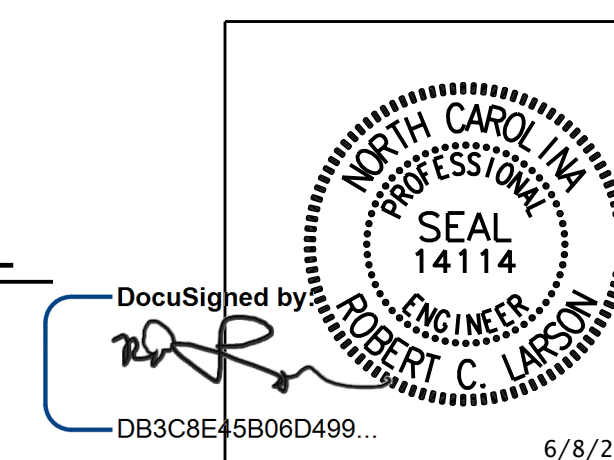
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 1

LEFT LANE



DocuSigned by
 Robert C. Larson

DB3C8E45B06D499... 6/8/2018

ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0714
KCI Associates
 of North Carolina, P.A.
 SUITE 220, LANDMARK CENTER #400 SH FORNS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 32 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

STR-#10

KCI_JOB_NO. 25146789.11

DESIGN ENGINEER OF RECORD: [Signature] DATE: 6/8/2018
 DRAWN BY: R.J. FLORY DATE: 10/27/15
 CHECKED BY: R. C. LARSON DATE: 04/06/17

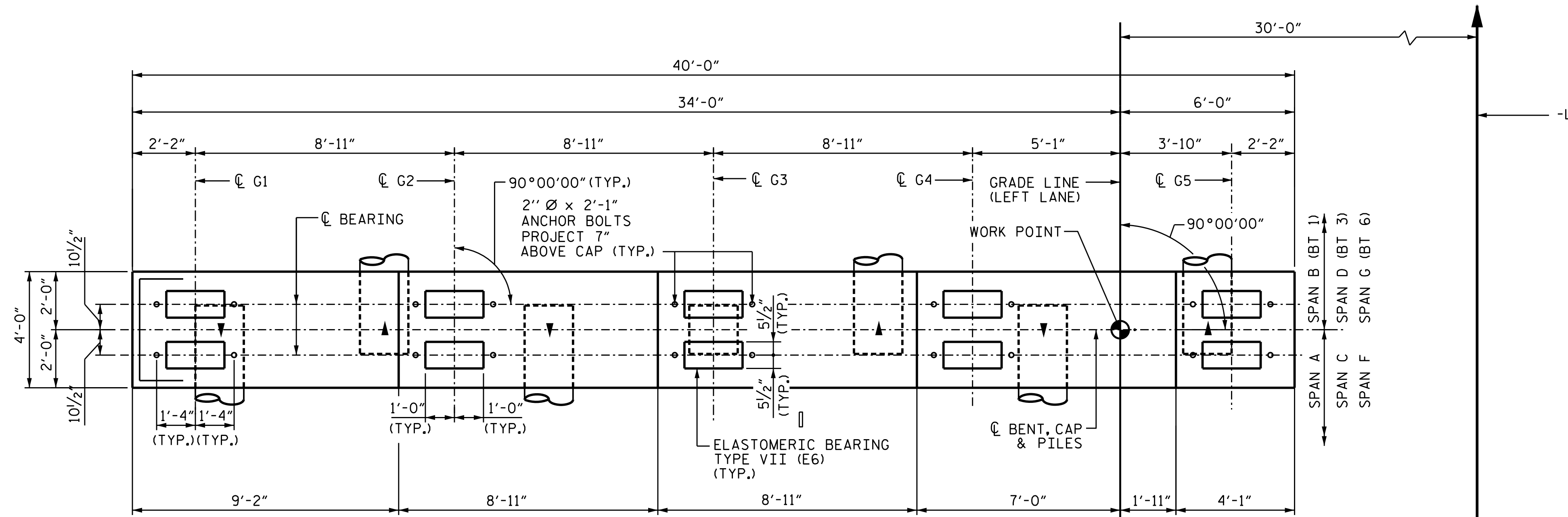
NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

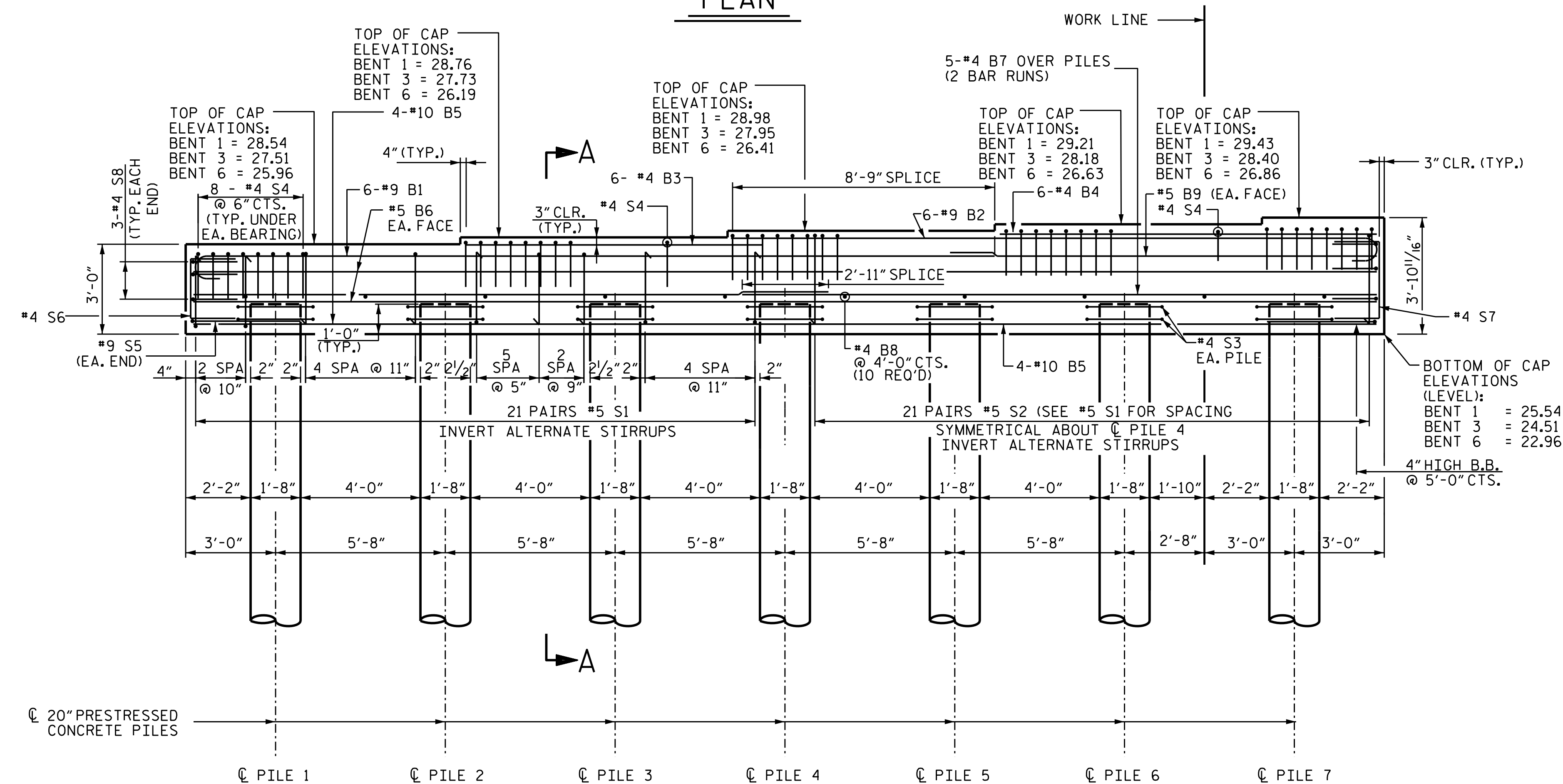
INDICATES PILE BATTERED 1/2":1 IN DIRECTION OF ARROW HEAD.

EPOXY COAT THE TOP SURFACE OF THE BENT CAP EXCEPT FOR AREAS UNDER ELASTOMERIC BEARINGS

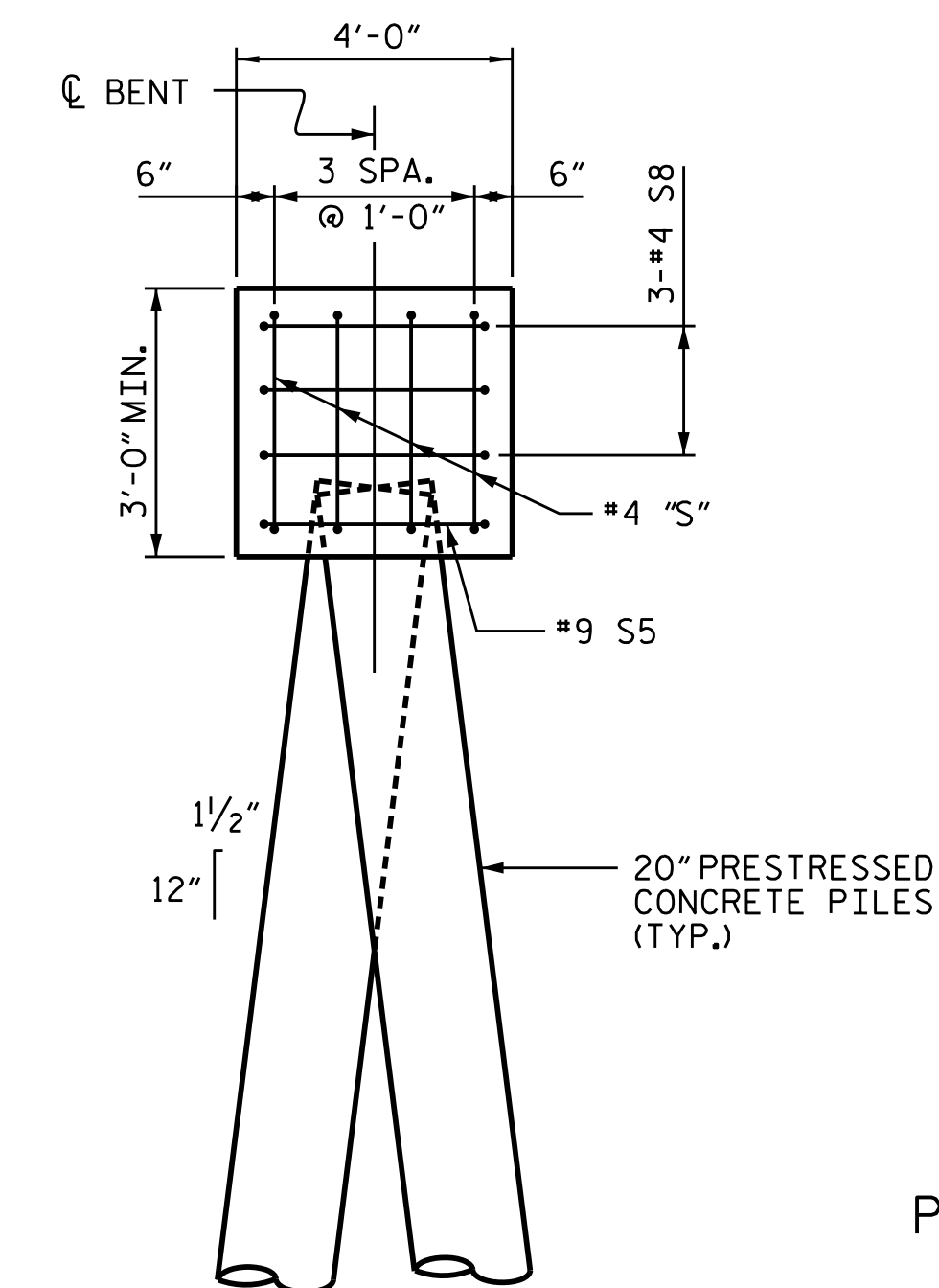
THE TOP SURFACE AREAS OF THE END BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS, EXCEPT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED



PLAN



ELEVATION



END ELEVATION

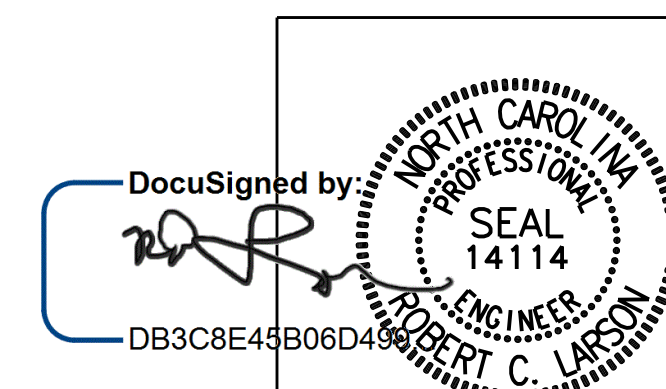
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 BENT 1,3,6**

LEFT LANE



6/8/2018

KCI Associates
 of North Carolina, P.A.
 ENGINEERS • PLANNERS • ECOLOGISTS LICENSE NUMBER: C-0714
 SUITE 220, LANDMARK CENTER #460 SH FORNS RD, RALEIGH, N.C. 27609-520 (919) 783-9244
 DWG. REF. NO. 34 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

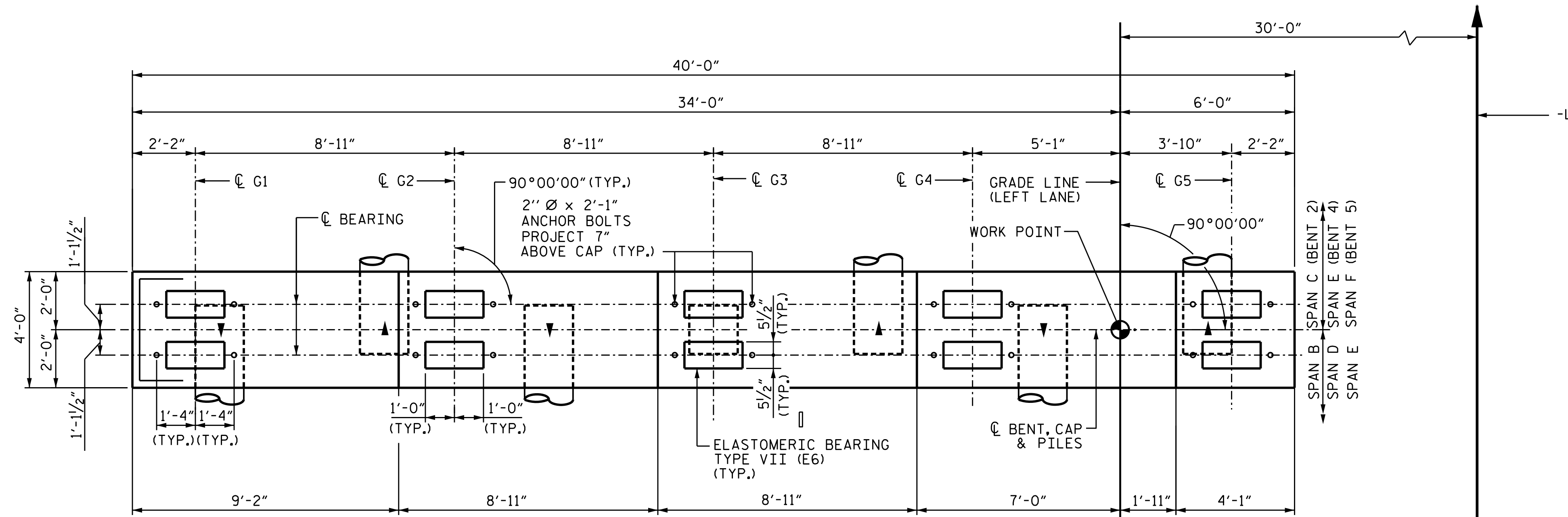
**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

KCI_JOB_NO: 25146789.11

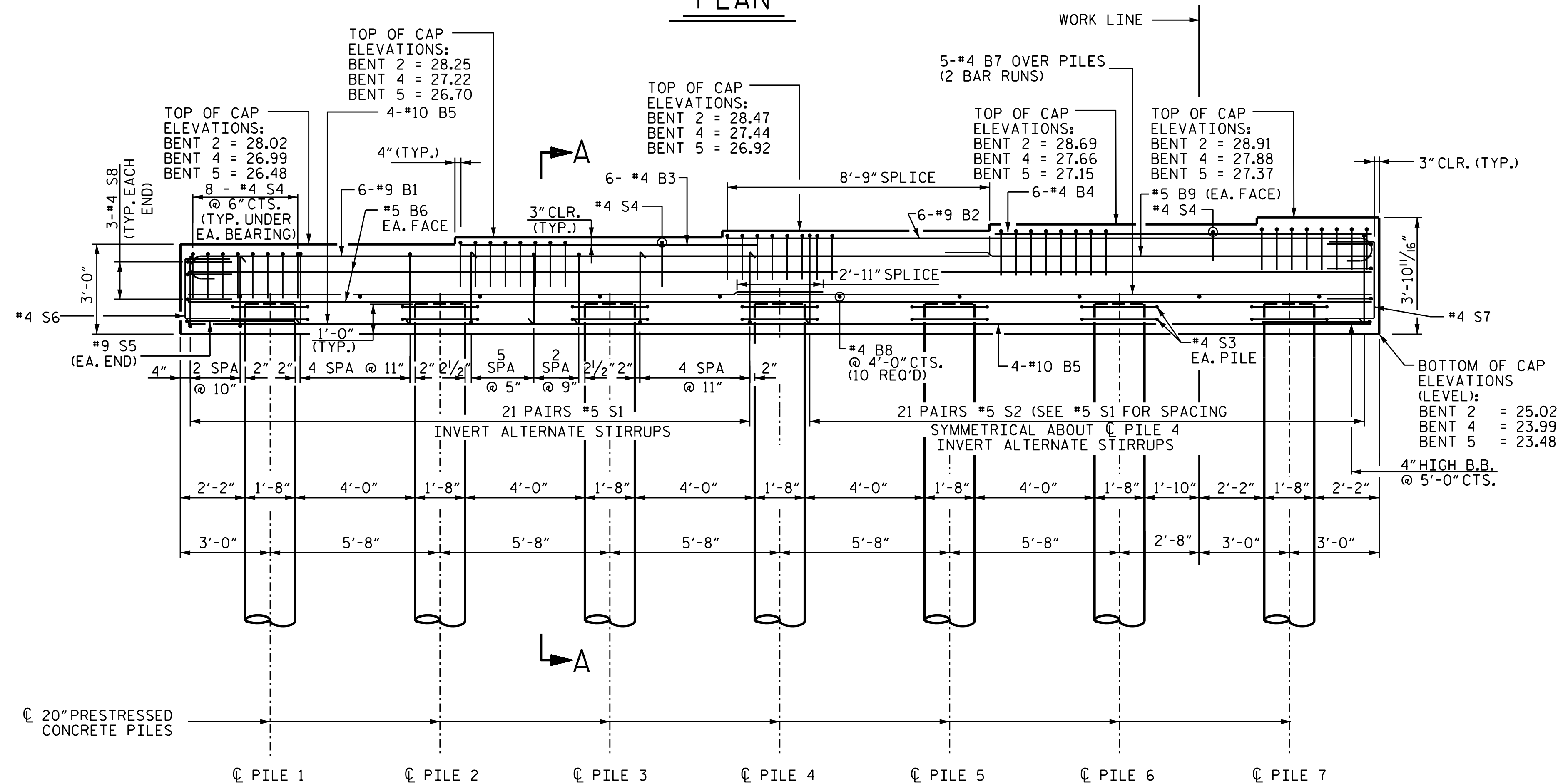
DESIGN ENGINEER OF RECORD: **R. A. PRUETT** DATE: 6/8/2018
 DRAWN BY: **R. A. PRUETT** DATE: 03/15/14
 CHECKED BY: **R. C. LARSON** DATE: 03/25/14

NOTES

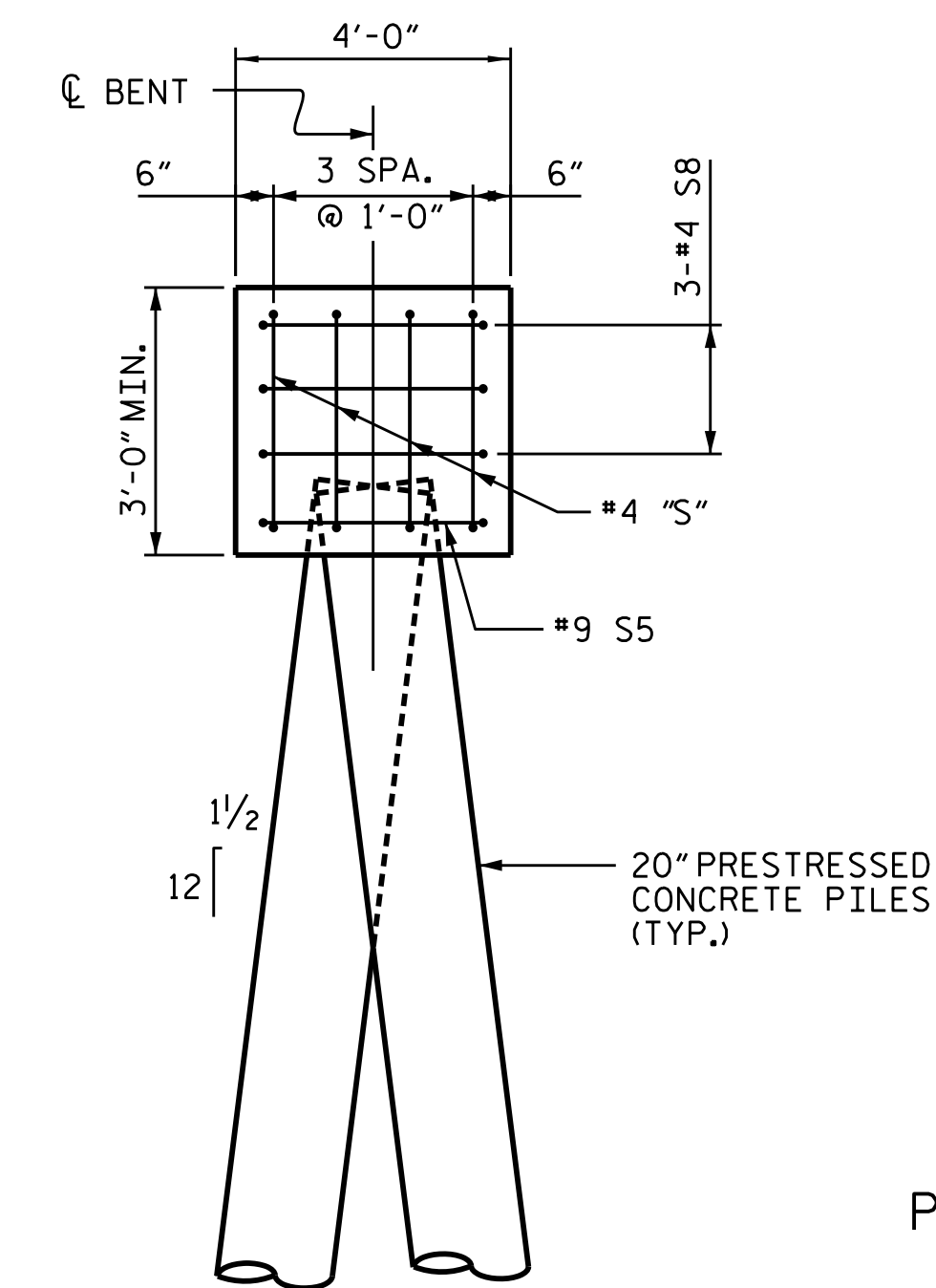
STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
 ▼ INDICATES PILE BATTERED 1/2":1 IN DIRECTION OF ARROW HEAD.



PLAN



ELEVATION



END ELEVATION

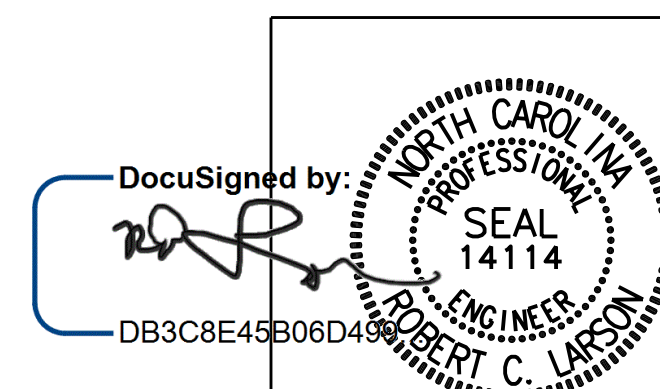
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 BENT 2,4,5**

LEFT LANE



6/8/2018

DESIGN ENGINEER OF RECORD: R. A. PRUETT DATE: 6/8/2018
 DRAWN BY: R. A. PRUETT DATE: 03/15/17
 CHECKED BY: R. C. LARSON DATE: 03/25/17

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

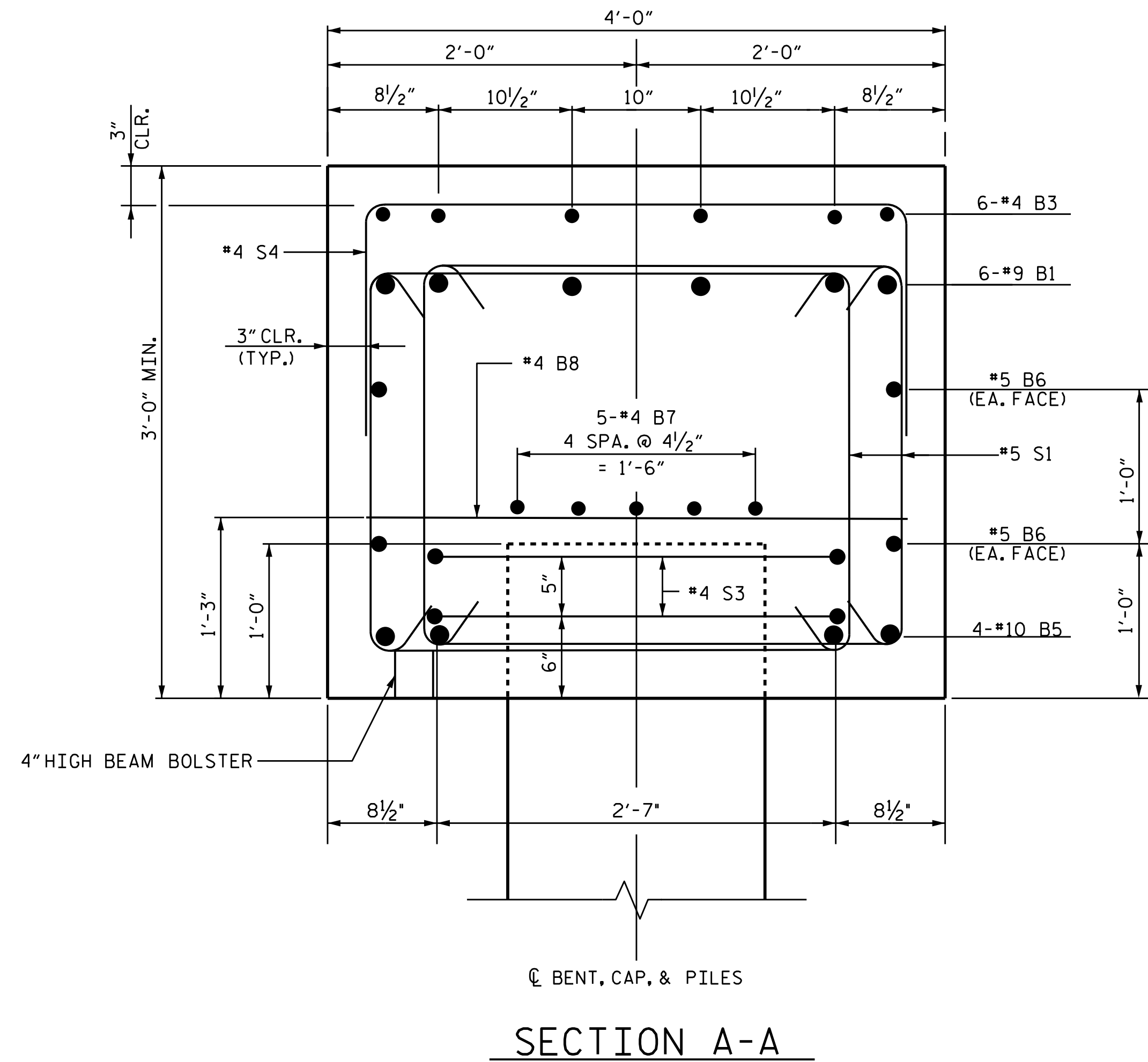
KCI Associates
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 ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0744
 SUITE 220, LANDMARK CENTER #460 SH FORNS RD, RALEIGH, NC 27609-5200 (919) 783-9244
 DWG. REF. NO. 35 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

STR-#10

KCI_JOB_NO: 25146789.11



BAR TYPES					BILL OF MATERIAL FOR ONE BENT						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	6	9	1	28'-0"	571	B1	6	9	1	28'-0"	571
B2	6	9	1	22'-9"	464	B2	6	9	1	22'-9"	464
B3	6	4	STR.	9'-9"	39	B3	6	4	STR.	9'-9"	39
B4	6	4	STR.	12'-7"	50	B4	6	4	STR.	12'-7"	50
B5	4	10	STR.	39'-6"	680	B5	4	10	STR.	39'-6"	680
B6	4	5	STR.	39'-6"	165	B6	4	5	STR.	39'-6"	165
B7	10	4	STR.	21'-3"	142	B7	10	4	STR.	21'-3"	142
B8	10	4	STR.	3'-6"	23	B8	10	4	STR.	3'-6"	23
B9	2	5	STR.	15'-8"	33	B9	2	5	STR.	15'-8"	33
S1	42	5	2	8'-10"	387	S1	42	5	2	8'-10"	387
S2	42	5	2	9'-11"	434	S2	42	5	2	9'-11"	434
S3	14	4	3	9'-2"	86	S3	14	4	3	9'-2"	86
S4	42	4	4	6'-6"	182	S4	42	4	4	6'-6"	182
S5	2	9	4	10'-8"	73	S5	2	9	4	10'-8"	73
S6	4	4	4	5'-2"	14	S6	4	4	4	5'-2"	14
S7	4	4	4	5'-9"	15	S7	4	4	4	5'-9"	15
S8	6	4	4	6'-4"	25	S8	6	4	4	6'-4"	25
EPOXY COATED REINFORCING STEEL											
LBS. 3383											
CLASS AA CONCRETE, CU. YD.											
23.1											
PILE DRIVING EQUIPMENT SETUP FOR 20" PRESTRESSED PILES, EA.											
7											
20" PRESTRESSED CONCRETE PILES											
NO. 7											
LIN. FT. BENT 1 385											
BENT 2 455											
BENT 3 420											
BENT 4 420											
BENT 5 385											
BENT 6 385											
PREDRILLING FOR PILES, LIN. FT.											
BENT 1 ONLY 97											
PILE REDRIVES, EA.											
4											
(NOTE: PILE HEADS HAVE BEEN DEDUCTED FROM CLASS AA CONCRETE)											

ALL BAR DIMENSIONS ARE OUT TO OUT.

KCI_JOB_NO. 25146789.11

DESIGN ENGINEER OF RECORD:	DATE:
	6/8/2018
DRAWN BY:	DATE:
R. A. PRUETT	04/20/17
CHECKED BY:	DATE:
R. C. LARSON	04/22/17

DocuSigned by

 DB3C8E45B06D
 6/8/2018

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

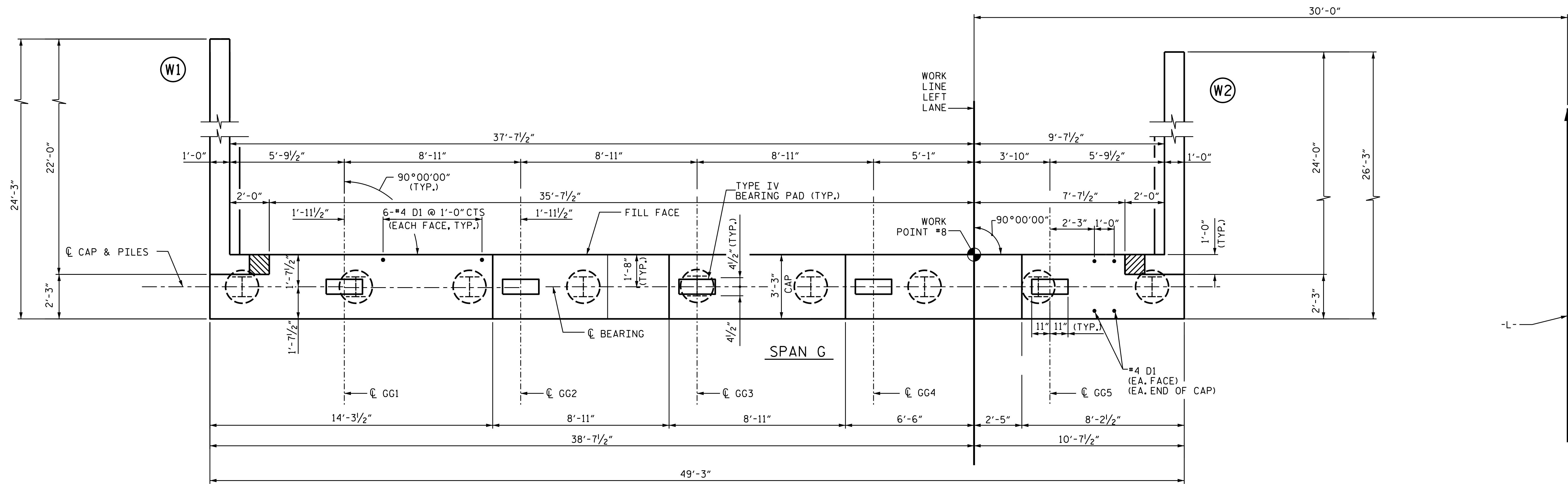
SHEET 3 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUBSTRUCTURE BENT 1-6 LEFT LANE					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO. S10-36 TOTAL SHEETS 44

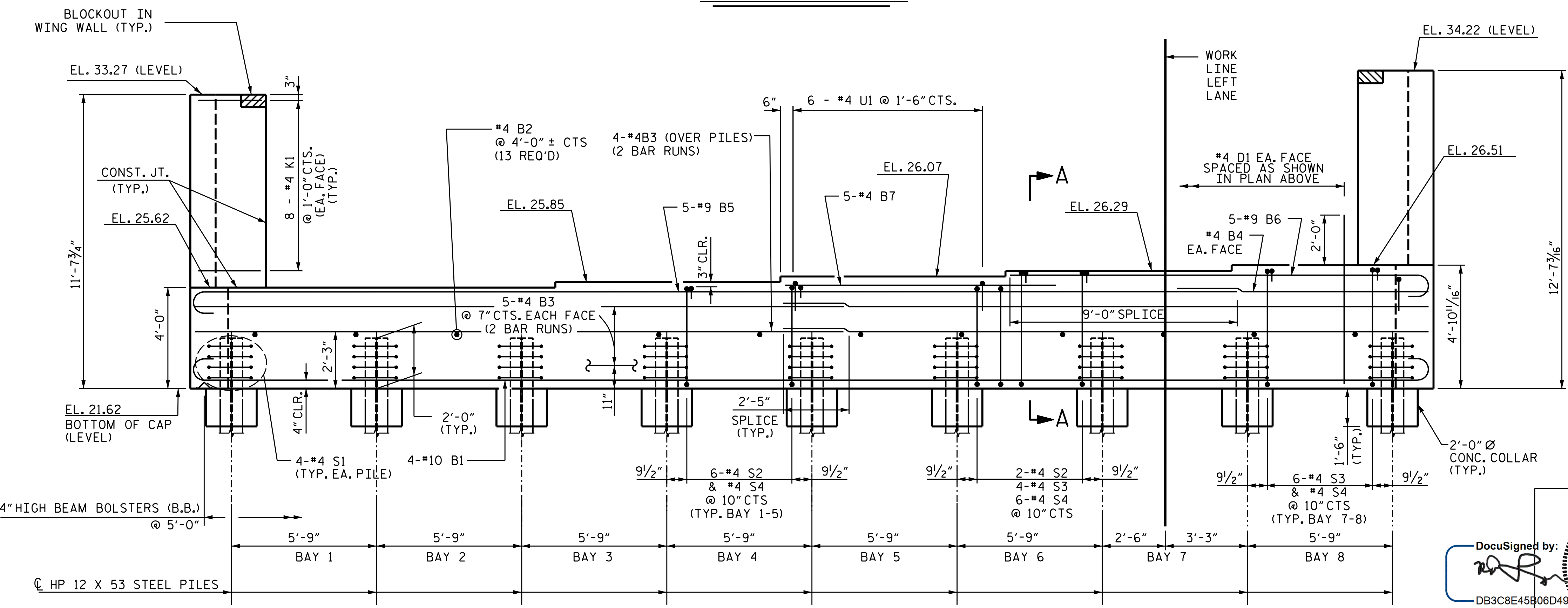
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ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0764
KCI Associates
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 SUITE 220, LANDMARK CENTER #400 SIX FORMS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 36 OF 44

STR-#10



PLAN OF CAP



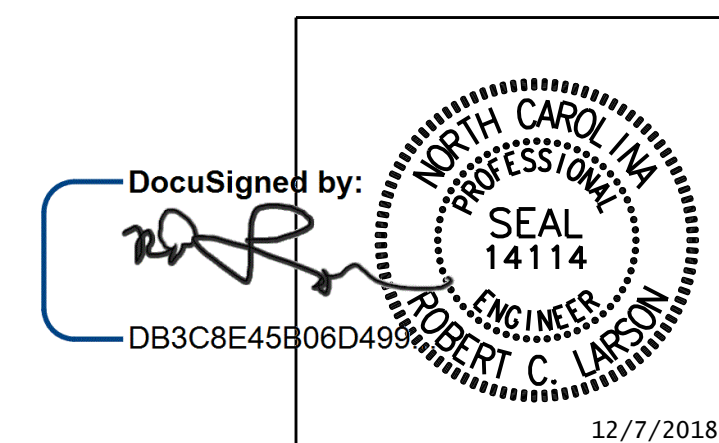
ELEVATION

NOTES

- FOR BLOCKOUT IN WING, SEE END BENT 1.
- FOR TEMPORARY DRAINAGE AT END BENT, SEE END BENT 1.
- FOR SECTION A-A SEE SHEET 4 OF 4.
- THE TOP SURFACE OF THE END BENT CAP AND WINGS EXCLUDING THE BEARING AREAS SHALL BE RAKED TO A DEPTH OF 1/4".
- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR "D" BARS.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 4



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT 2**

LEFT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 10/15/15
 CHECKED BY: R. C. LARSON DATE: 11/14/15

**DOCUMENT NOT CONSIDERED FINAL
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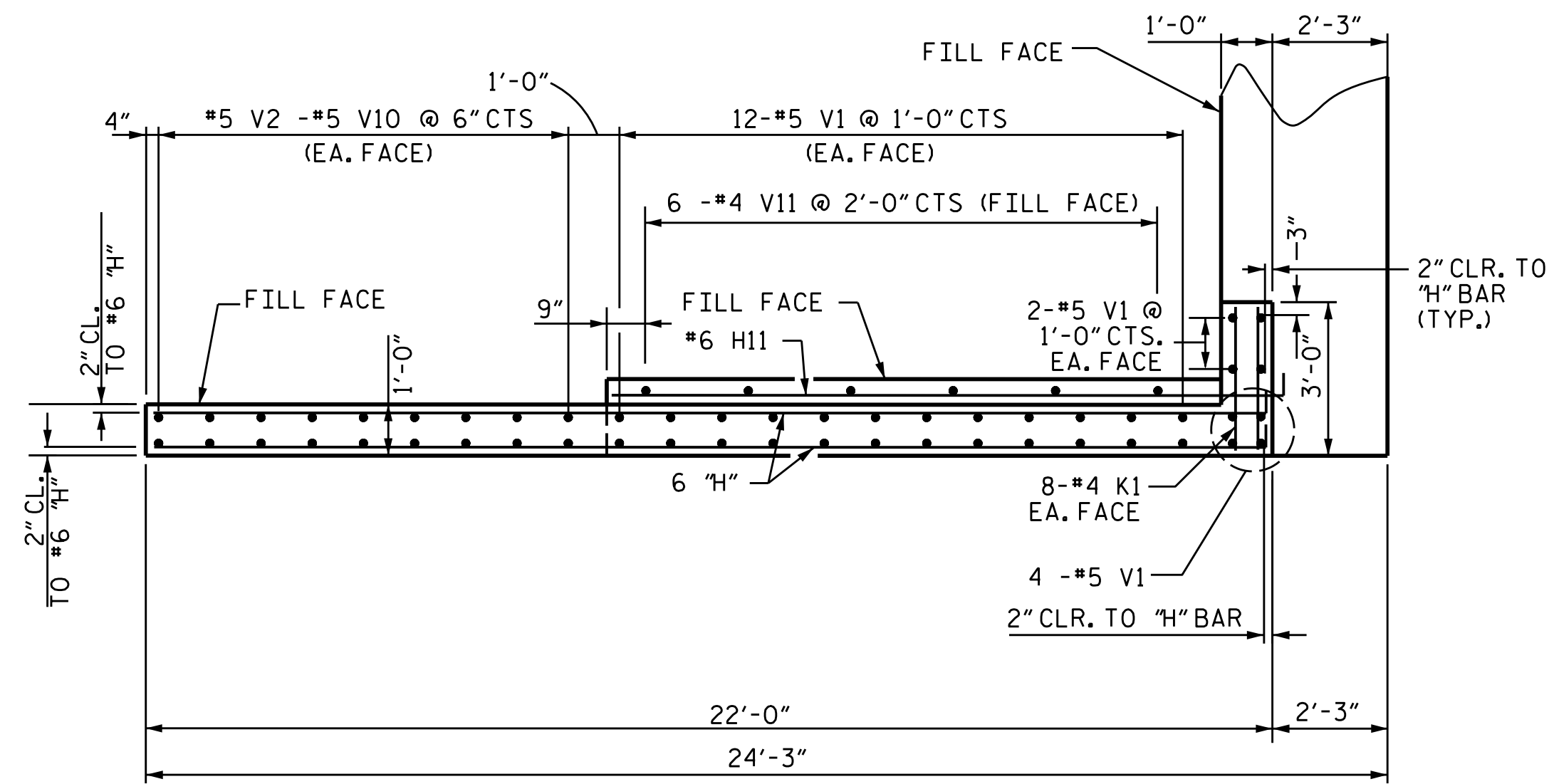
KCI Associates
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 DWG. REF. NO. 37 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

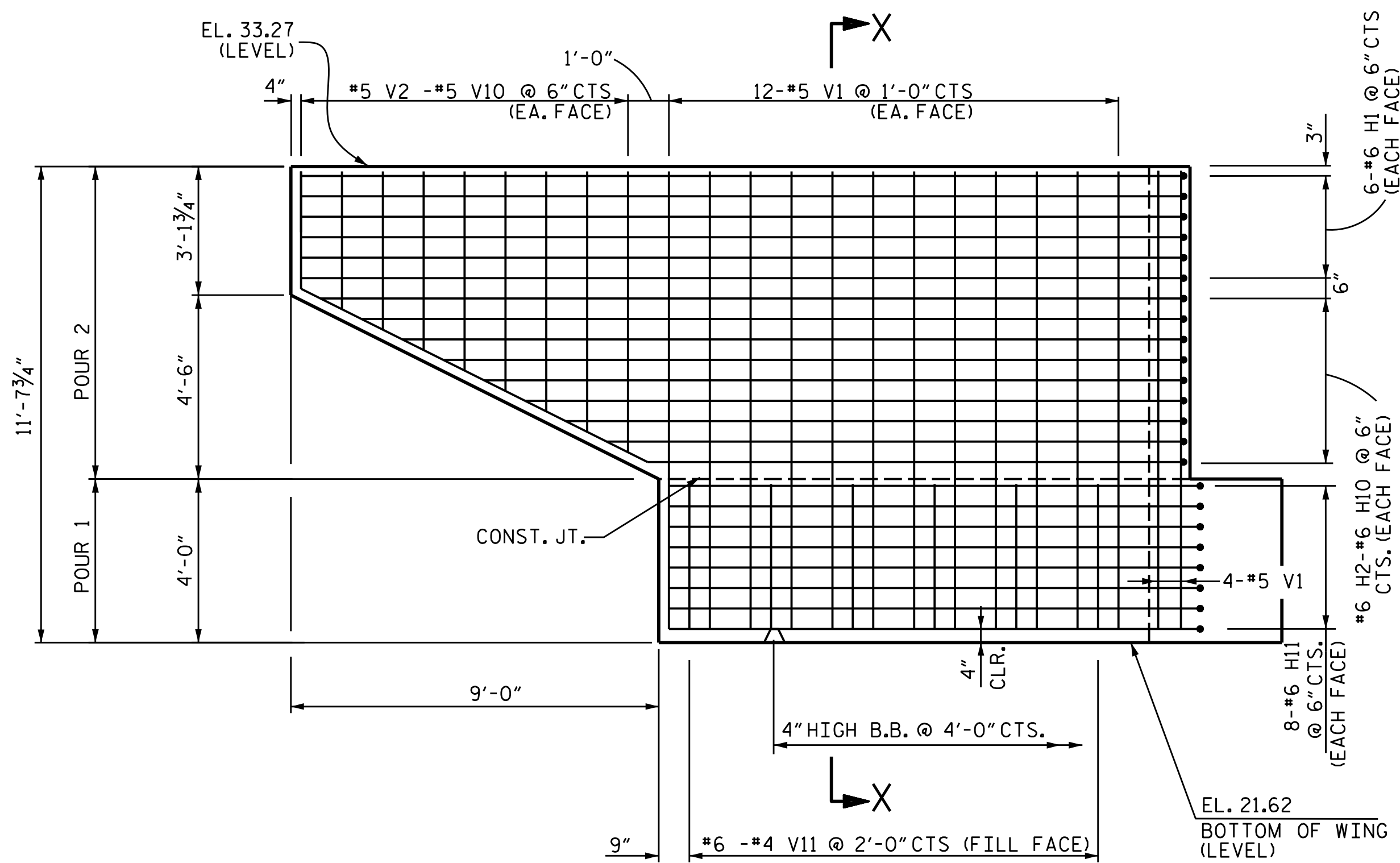
TOTAL SHEETS: 44

STR-#10

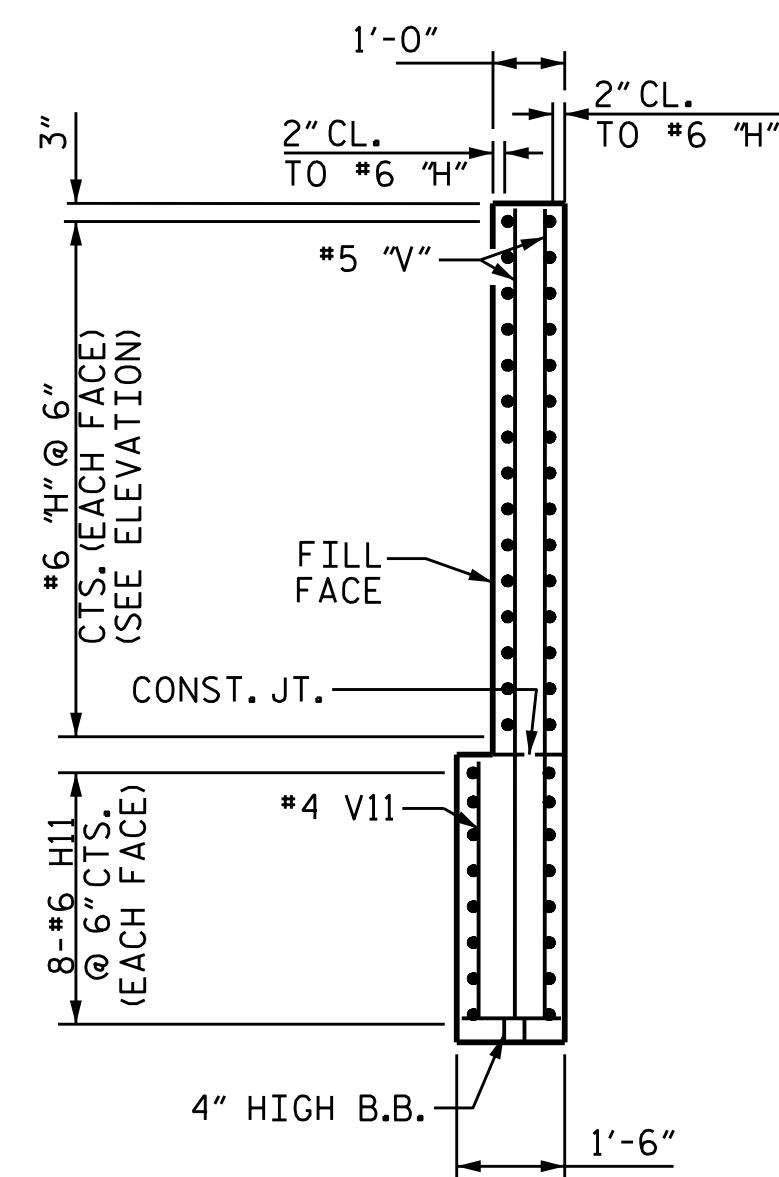
KCI_JOB_NO: 25146789.11



PLAN W1



ELEVATION W1



SECTION X-X

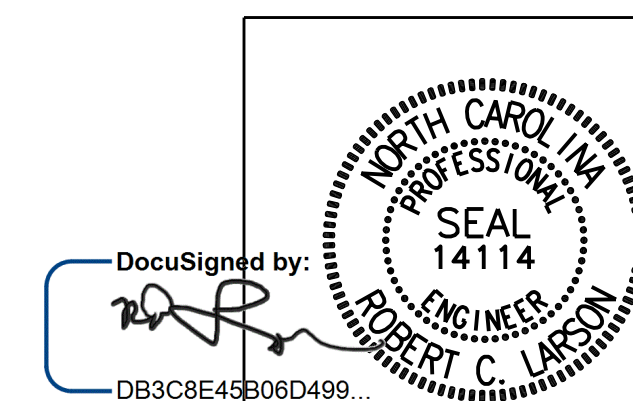
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2

LEFT LANE



DocuSigned by:
 Robert C. Larson

6/8/2018

DESIGN ENGINEER OF RECORD: R.C. LARSON DATE: 6/8/2018
 DRAWN BY: R.J. FLORY DATE: 10/27/15
 CHECKED BY: R.C. LARSON DATE: 03/27/17

DOCUMENT NOT CONSIDERED FINAL
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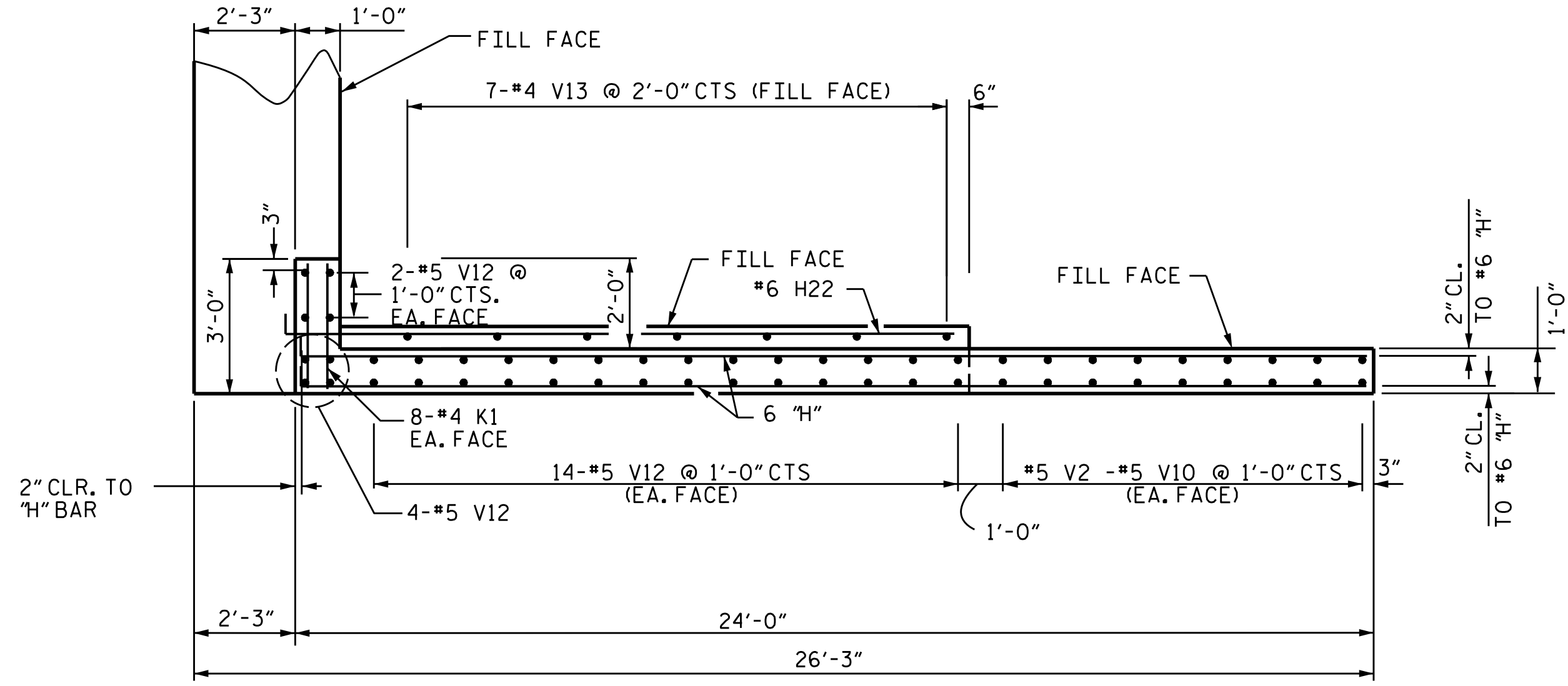
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 DWG. REF. NO. 38 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

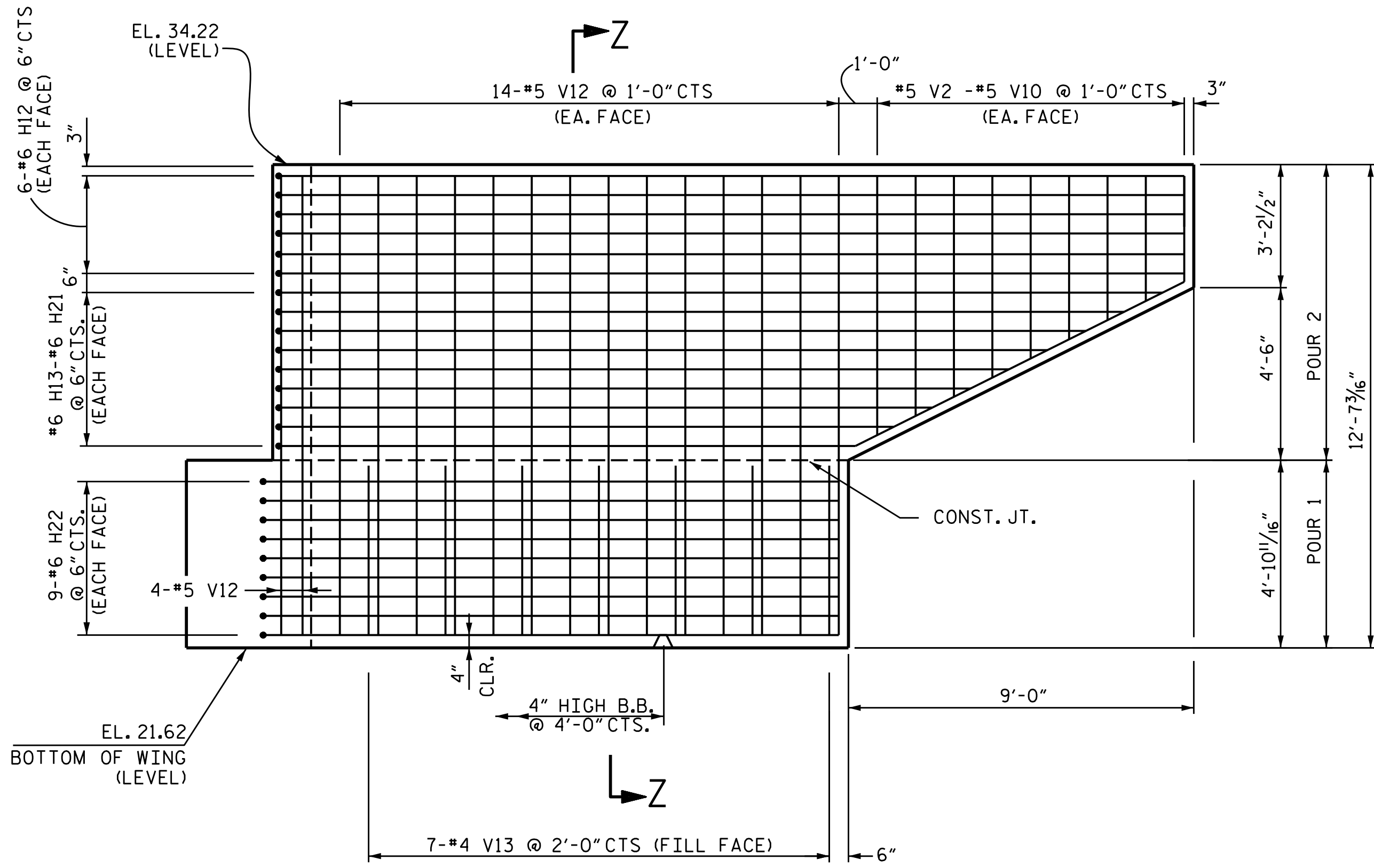
TOTAL SHEETS: 44

STR-#10

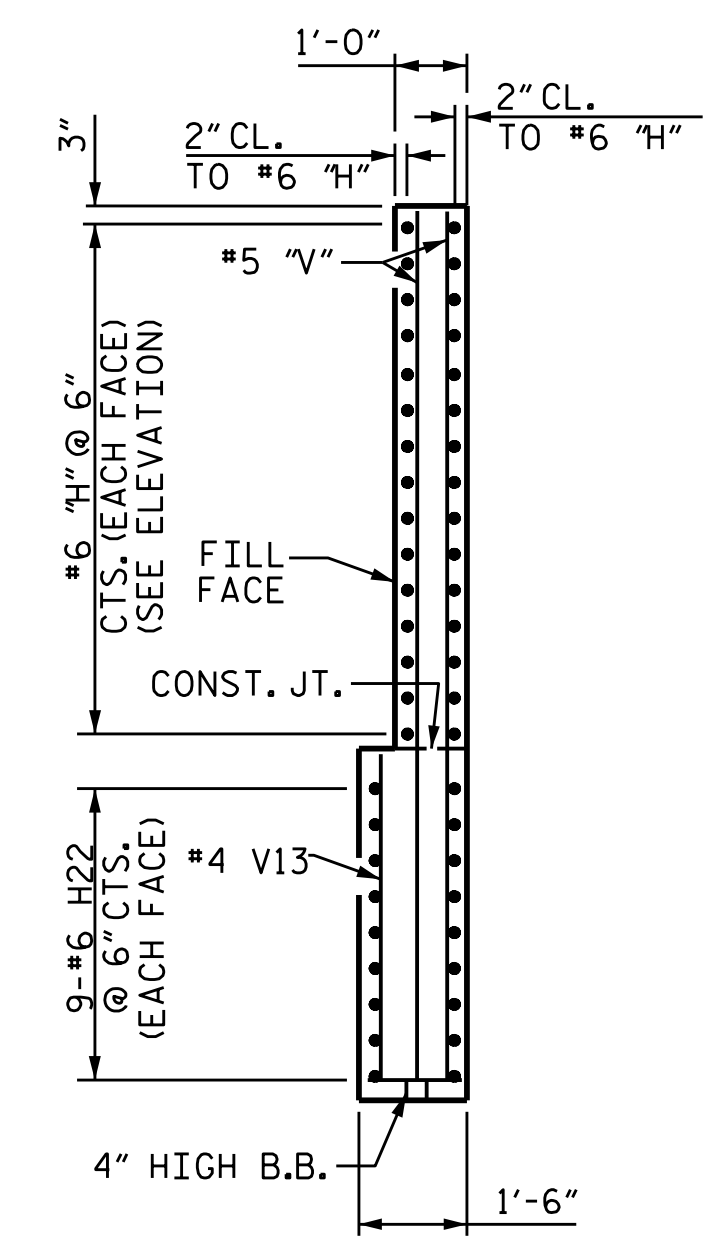
KCI_JOB_NO. 2516789.11



PLAN W2



ELEVATION W2



SECTION Z-Z

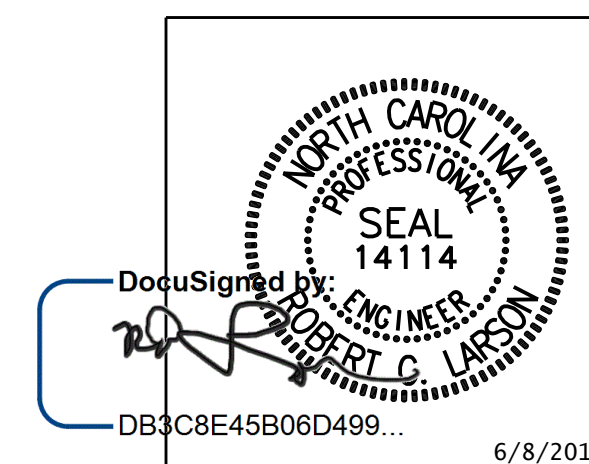
PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2

LEFT LANE



DocuSigned by:
 Robert C. Larson
 DB3C8E45B06D499...
 6/8/2018

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

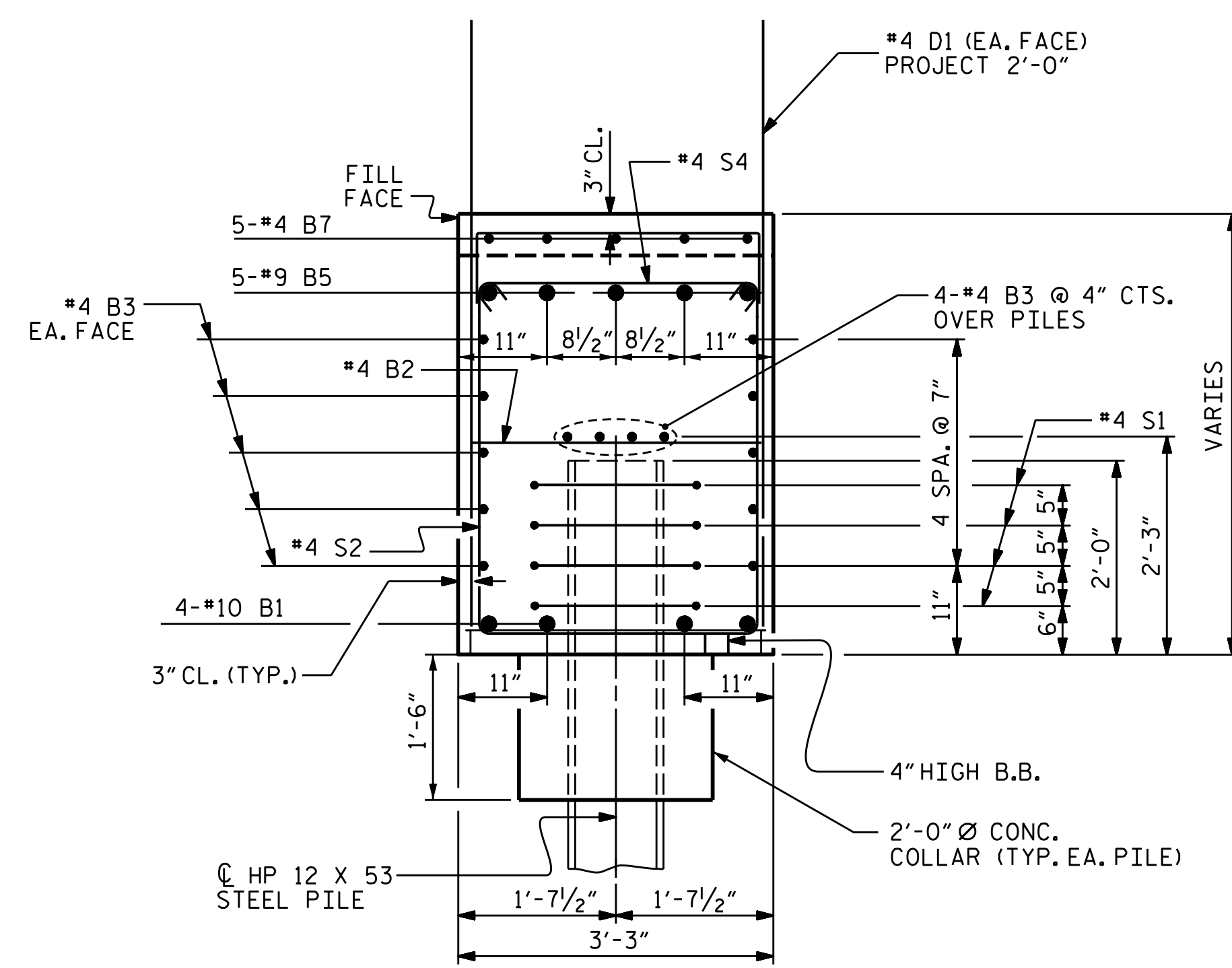
DOCUMENT NOT CONSIDERED FINAL
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 DWG. REF. NO. 39 OF 44

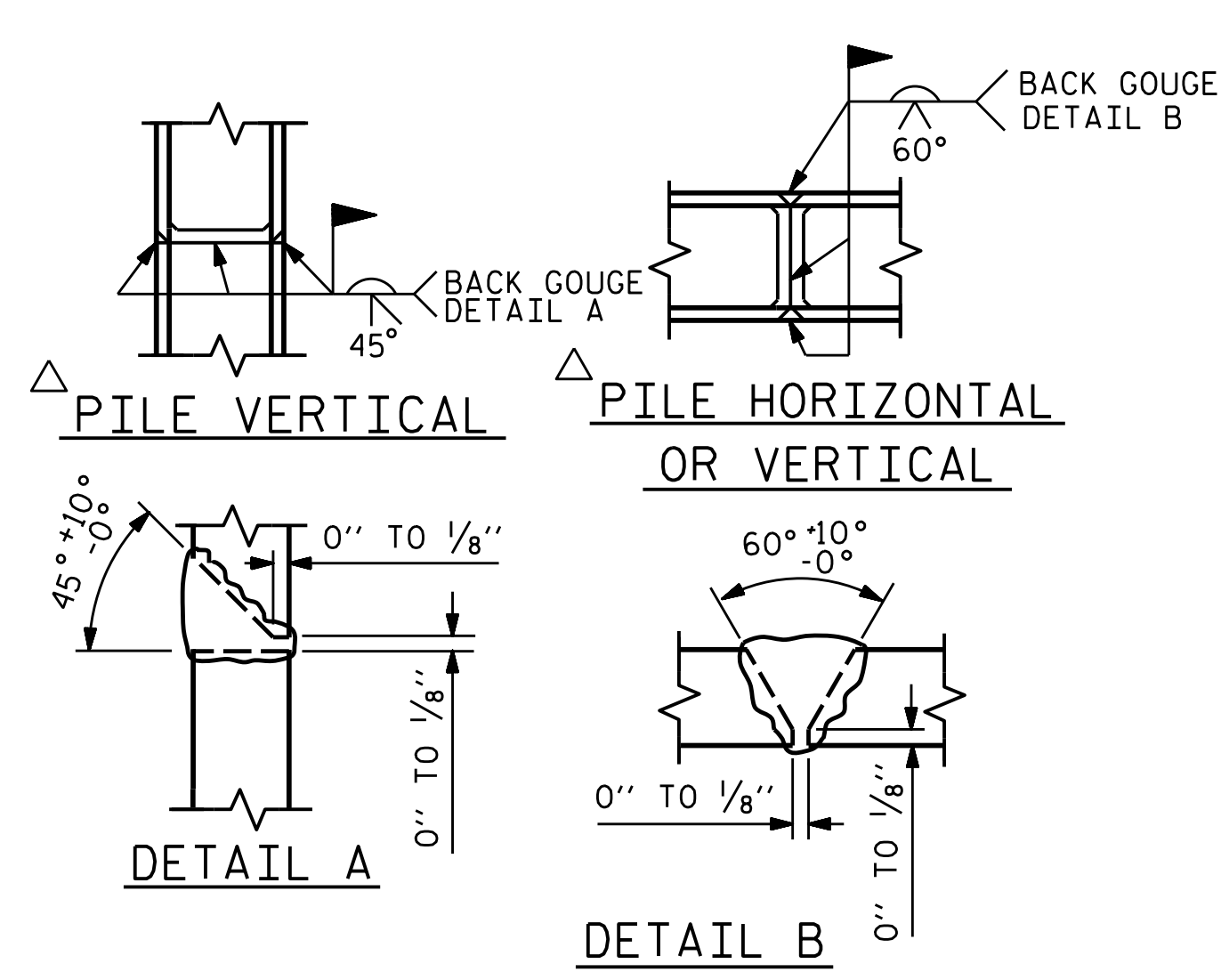
KCI_JOB_NO: 25146789.11

DESIGN ENGINEER OF RECORD: DATE: 6/8/2018
 DRAWN BY: R.J. FLORY DATE: 10/27/15
 CHECKED BY: R.C. LARSON DATE: 04/06/17

STR-#10

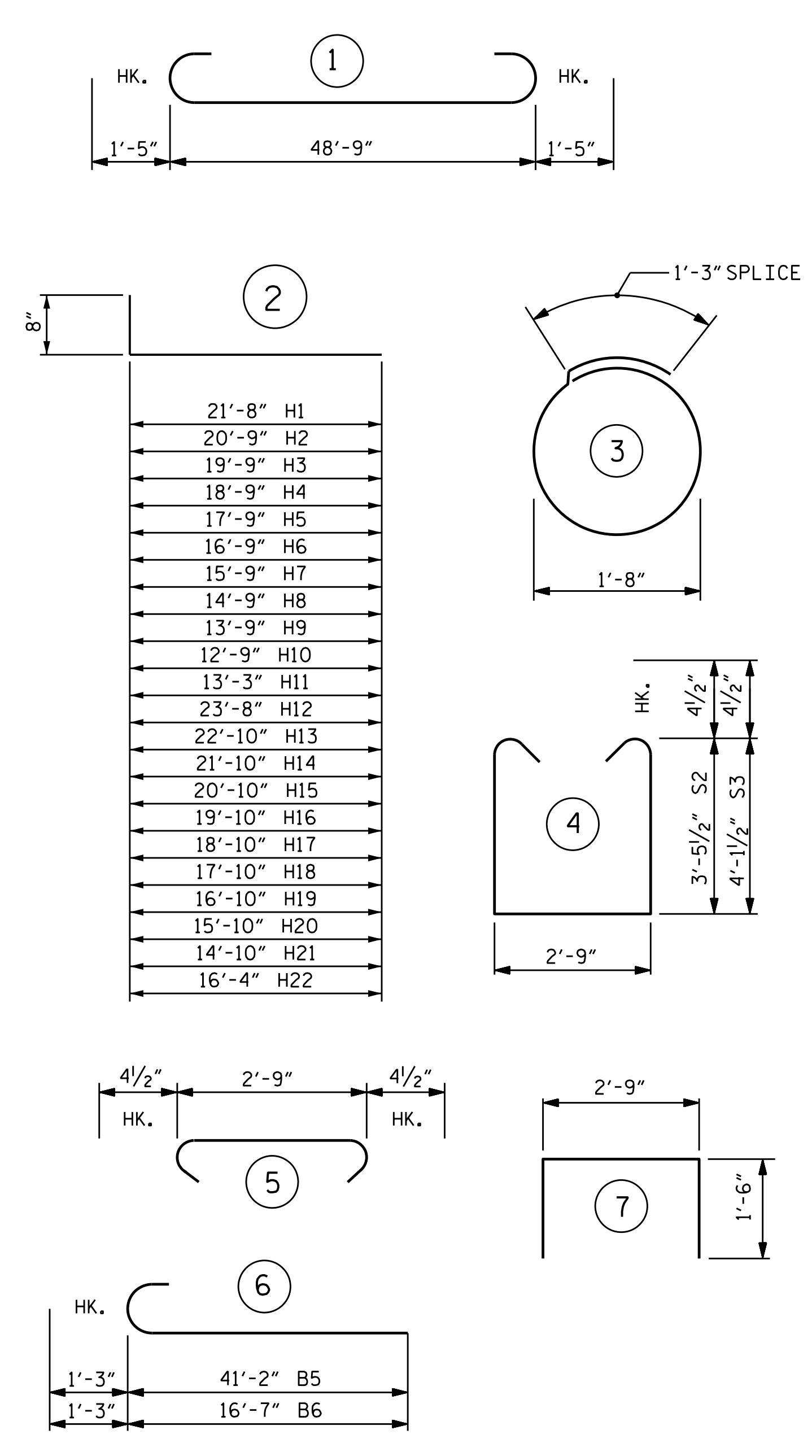


SECTION A-A



POSITION OF PILE DURING WELDING.
PILE SPLICE DETAILS

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

BILL OF MATERIAL

END BENT 1											
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	10	1	51'-7"	888	H17	2	6	2	19'-6"	59
B2	13	4	STR.	2'-11"	25	H18	2	6	2	18'-6"	56
B3	28	4	STR.	25'-8"	480	H19	2	6	2	17'-6"	53
B4	2	4	STR.	10'-2"	14	H20	2	6	2	16'-6"	50
B5	5	9	6	42'-5"	721	H21	2	6	2	15'-6"	47
B6	5	9	6	17'-10"	303	H22	18	6	2	17'-0"	460
B7	5	4	STR.	11'-0"	37						
D1	56	4	STR.	6'-8"	249	K1	32	4	STR.	2'-8"	57
H1	12	6	2	22'-4"	403	S1	32	4	3	6'-6"	139
H2	2	6	2	21'-5"	64	S2	32	4	4	10'-5"	223
H3	2	6	2	20'-5"	61	S3	16	4	4	11'-9"	126
H4	2	6	2	19'-5"	58	S4	48	4	5	3'-6"	112
H5	2	6	2	18'-5"	55						
H6	2	6	2	17'-5"	52	U1	6	4	7	5'-9"	23
H7	2	6	2	16'-5"	49						
H8	2	6	2	15'-5"	46	V1	32	5	STR.	11'-4"	378
H9	2	6	2	14'-5"	43	V2	4	5	STR.	6'-11"	29
H10	2	6	2	13'-5"	40	V3	4	5	STR.	6'-5"	27
H11	16	6	2	13'-11"	334	V4	4	5	STR.	5'-11"	25
H12	12	6	2	24'-4"	439	V5	4	5	STR.	5'-5"	23
H13	2	6	2	23'-6"	71	V6	4	5	STR.	4'-11"	21
H14	2	6	2	22'-6"	68	V7	4	5	STR.	4'-5"	18
H15	2	6	2	21'-6"	65	V8	4	5	STR.	3'-11"	16
H16	2	6	2	20'-6"	62	V9	4	5	STR.	3'-5"	14
						V10	4	5	STR.	2'-11"	12
						V11	6	4	STR.	3'-8"	15
						V12	28	5	STR.	12'-3"	358
						V13	7	4	STR.	4'-5"	21
EPOXY COATED REINFORCING STEEL, LB 6989											
CLASS AA CONCRETE, CY POUR 1 33.9											
POUR 2 12.6											
TOTAL 46.5											
HP 12X53 STEEL PILES NO. 9											
LF 495											
PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA. 9											
PILE REDRIVES, EA. 5											

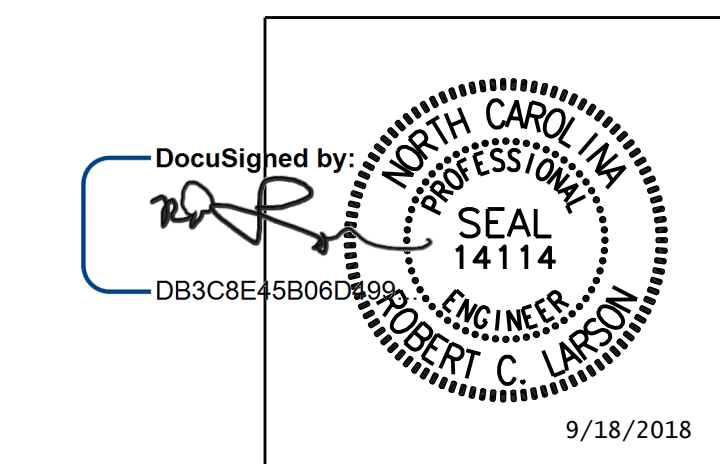
PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2

LEFT LANE



ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0714
KCI Associates
 of North Carolina, P.A.
 SUITE 220, LANDMARK CENTER #400 SH FORNS RD, RALEIGH, N.C. 27609-520 (919) 783-9244
 DWG. REF. NO. 40 OF 44

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S10-40
 TOTAL SHEETS 44

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

KCI_JOB_NO: 25146789.11

DESIGN ENGINEER OF RECORD	DATE: 9/18/2018
DRAWN BY: R. J. FLORY	DATE: 08/01/16
CHECKED BY: R.C. LARSON	DATE: 08/11/16

NOTES

PRESTRESSED CONCRETE STRENGTH : $f'_c = 7,500$ PSI

BUILD-UP CONCRETE STRENGTH : $f'_c = 7,500$ PSI

STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
1/2"	270 L.R.	0.153	41,300# PER STRAND	30,980# PER STRAND
0.6"	270 L.R.	0.217	58,600# PER STRAND	43,940# PER STRAND

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS CONFORMING TO AASHTO M203. STRAND SAMPLING REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

AT THE CONTRACTOR'S OPTION, 1/2" OR 0.6" STRANDS MAY BE USED IN THE STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

THE WATER/CEMENT RATIO FOR CONCRETE PILES SHALL NOT EXCEED 0.40 THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR

TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

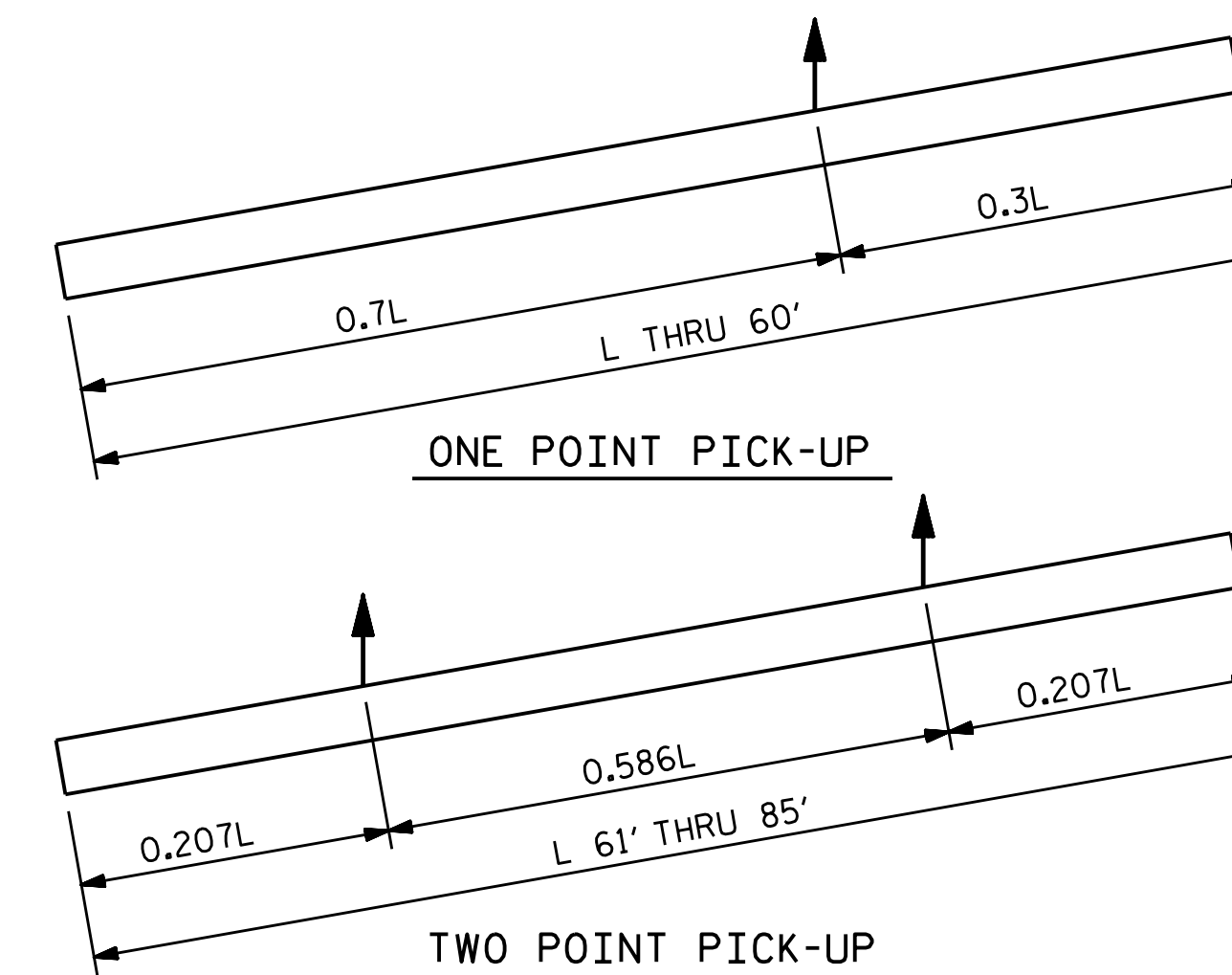
IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS, BURN IN OPPOSITE PAIRS AND SYMMETRICALLY ABOUT BOTH THE VERTICAL AND HORIZONTAL AXES. STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 5-5 AND 6-6, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2" WIDE BLACK MARK.

DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 5,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.



PICK-UP POINTS

LENGTH	CONCRETE CU. YDS.	PILE WT. TONS	ONE POINT PICK-UP		TWO POINT PICK-UP	
			0.3L	0.7L	0.207L	0.586L
25'-0"	2.56	5.18	7'-6"	17'-6"		
30'-0"	3.07	6.22	9'-0"	21'-0"		
35'-0"	3.58	7.26	10'-6"	24'-6"		
40'-0"	4.09	8.29	12'-0"	28'-0"		
45'-0"	4.61	9.33	13'-6"	31'-6"		
50'-0"	5.12	10.36	15'-0"	35'-0"		
55'-0"	5.63	11.40	16'-6"	38'-6"		
60'-0"	6.14	12.44	18'-0"	42'-0"		
65'-0"	6.65	13.47			13'-5 1/2"	38'-1"
70'-0"	7.17	14.51			14'-6"	41'-0"
75'-0"	7.68	15.55			15'-6 1/2"	43'-11"
80'-0"	8.19	16.58			16'-6 1/2"	46'-11"
85'-0"	8.70	17.62			17'-7"	49'-10"

DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSIVE STRENGTH: $f'_c = 5,000$ PSI

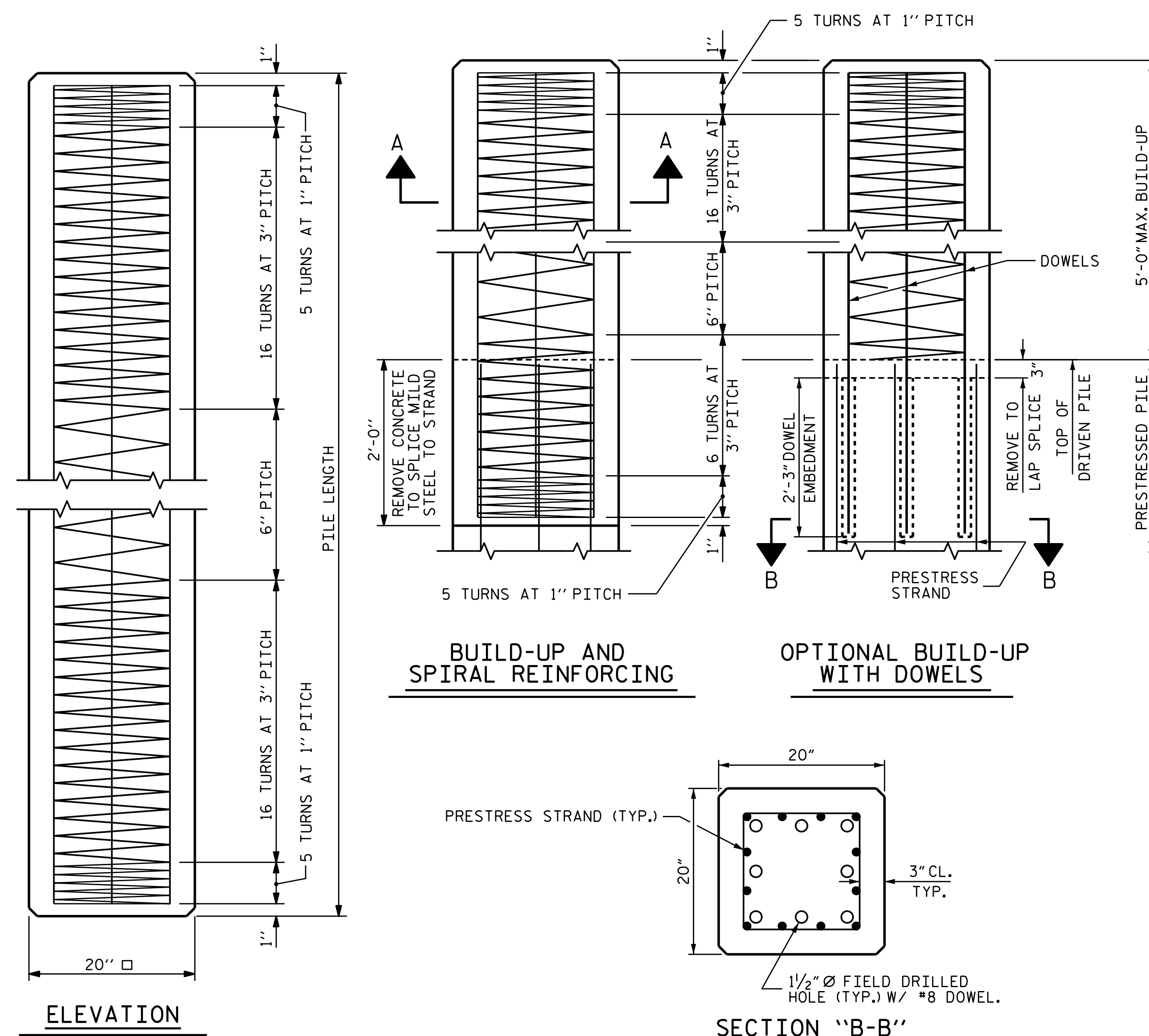
BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3" OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN 1/2" CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETE PILE.

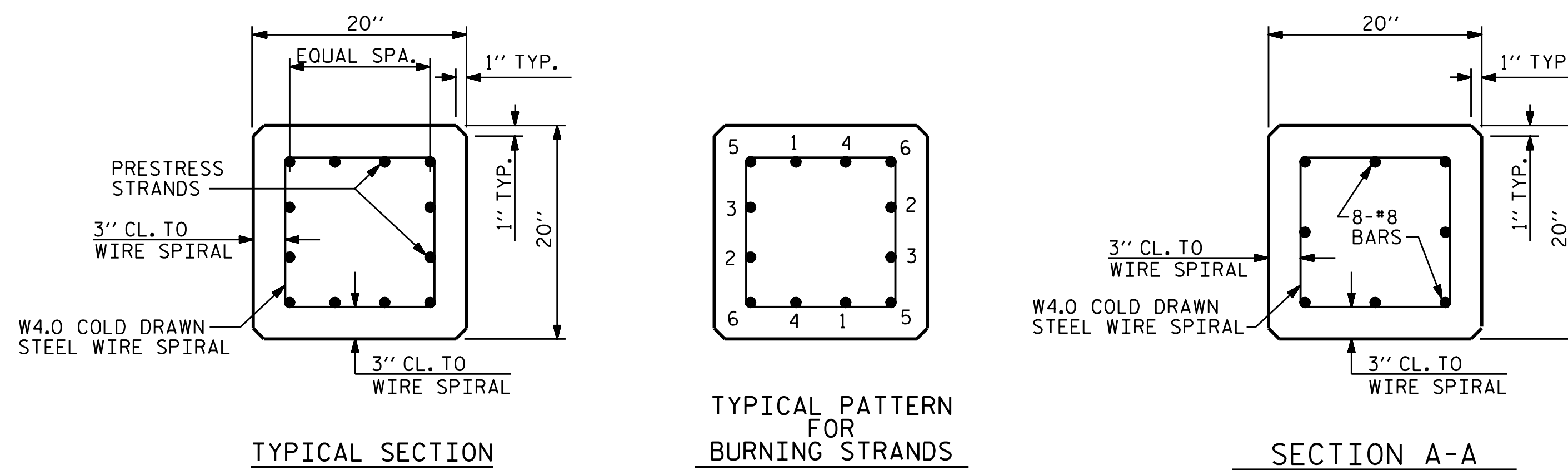
FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.

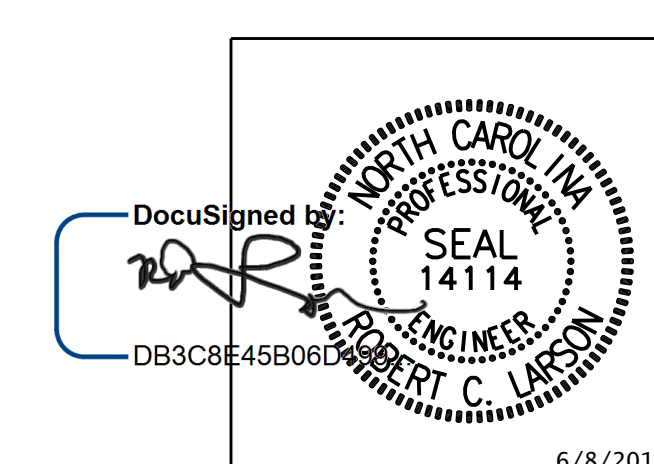


(AT THE CONTRACTOR'S OPTION, PILE BUILD-UP MAY BE CONSTRUCTED WITH DOWELS.)



1/2" OR 0.6" Ø GRADE 270 L.R. PRESTRESS STRANDS

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
20" PRESTRESSED CONCRETE PILE
 LEFT LANE

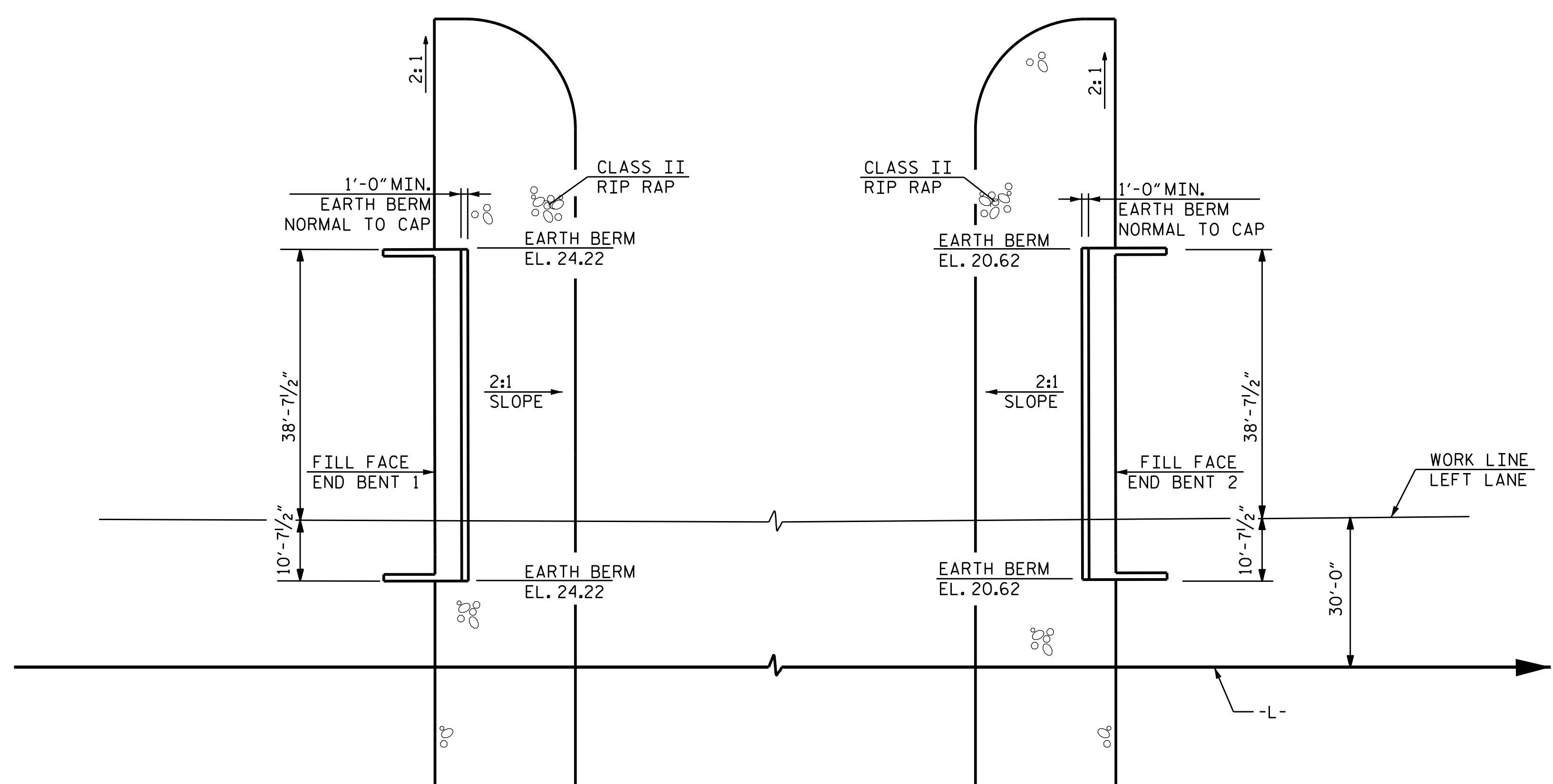
KCI JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD: <u>Robert C. Larson</u>	DATE: <u>6/8/2018</u>
ASSEMBLED BY: <u>R. C. LARSON</u>	DATE: <u>04/29/16</u>
CHECKED BY: <u>CRK</u>	DATE: <u>3/89</u>
DRAWN BY: <u>WJH</u> 1/89	REV. 11/30/10 WMC/GM
CHECKED BY: <u>CRK</u> 3/89	REV. 10/1/11 MAA/GM
	REV. 12/14 MAA/TMG

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

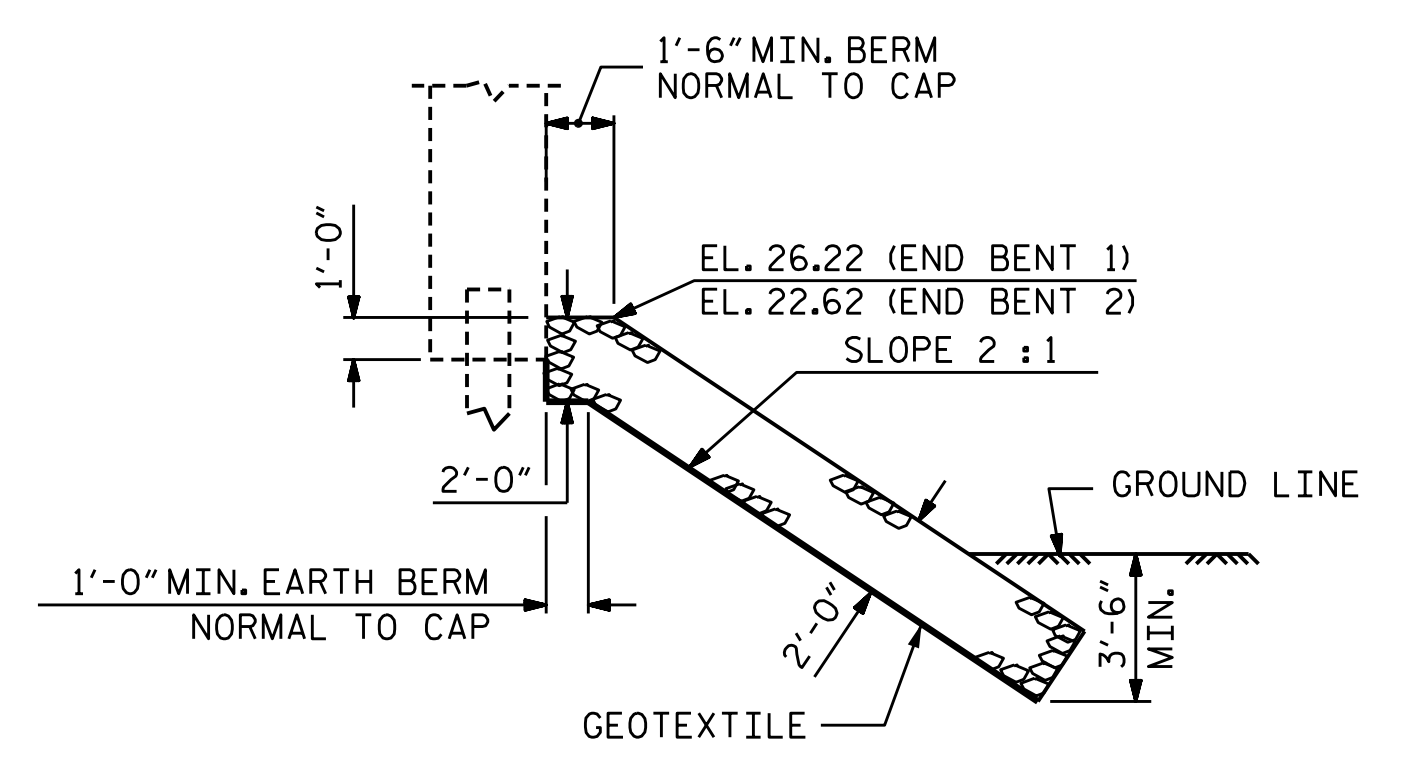
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

REVISIONS		SHEET NO. S10-41	
DWG. REF. NO. 41 OF 44		TOTAL SHEETS 44	



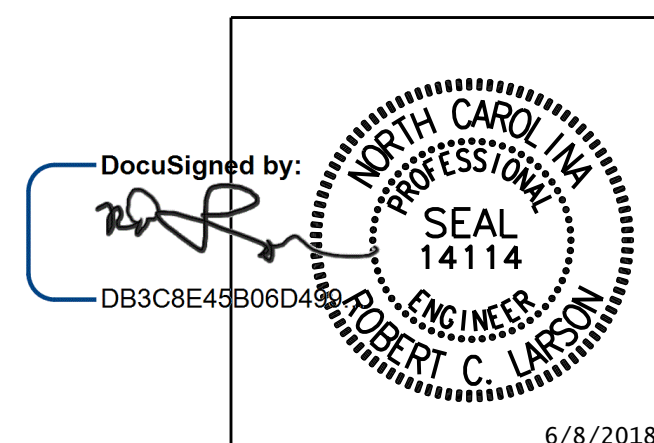
PLAN OF RIP RAP

ESTIMATED QUANTITIES		
BRIDGE @ STA. 287+62.50 -L-	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
END BENT 1	410	455
END BENT 2	300	335



SECTION
BERM RIP RAPPED

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 RIP RAP DETAILS

LEFT LANE

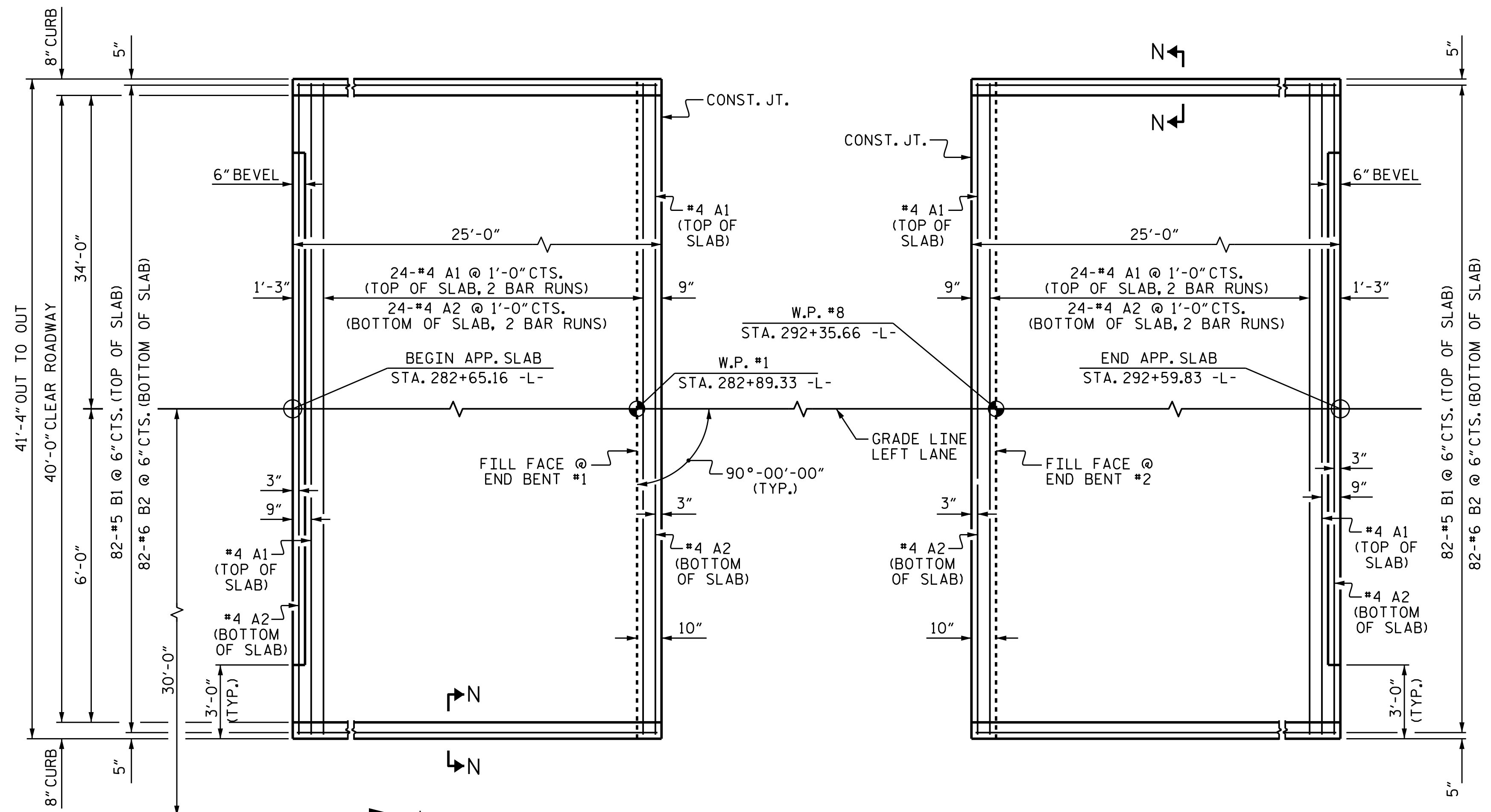
DESIGN ENGINEER OF RECORD	DATE : 6/8/2018
ASSEMBLED BY : R. J. FLORY	DATE : 02/23/16
CHECKED BY : R. C. LARSON	DATE : 03/30/16
DRAWN BY : REK 1/84	REV. 5/1/06R TLA/GM
CHECKED BY : RDU 1/84	REV. 10/1/11 MAA/GM
	REV. 12/21/11 MAA/GM

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

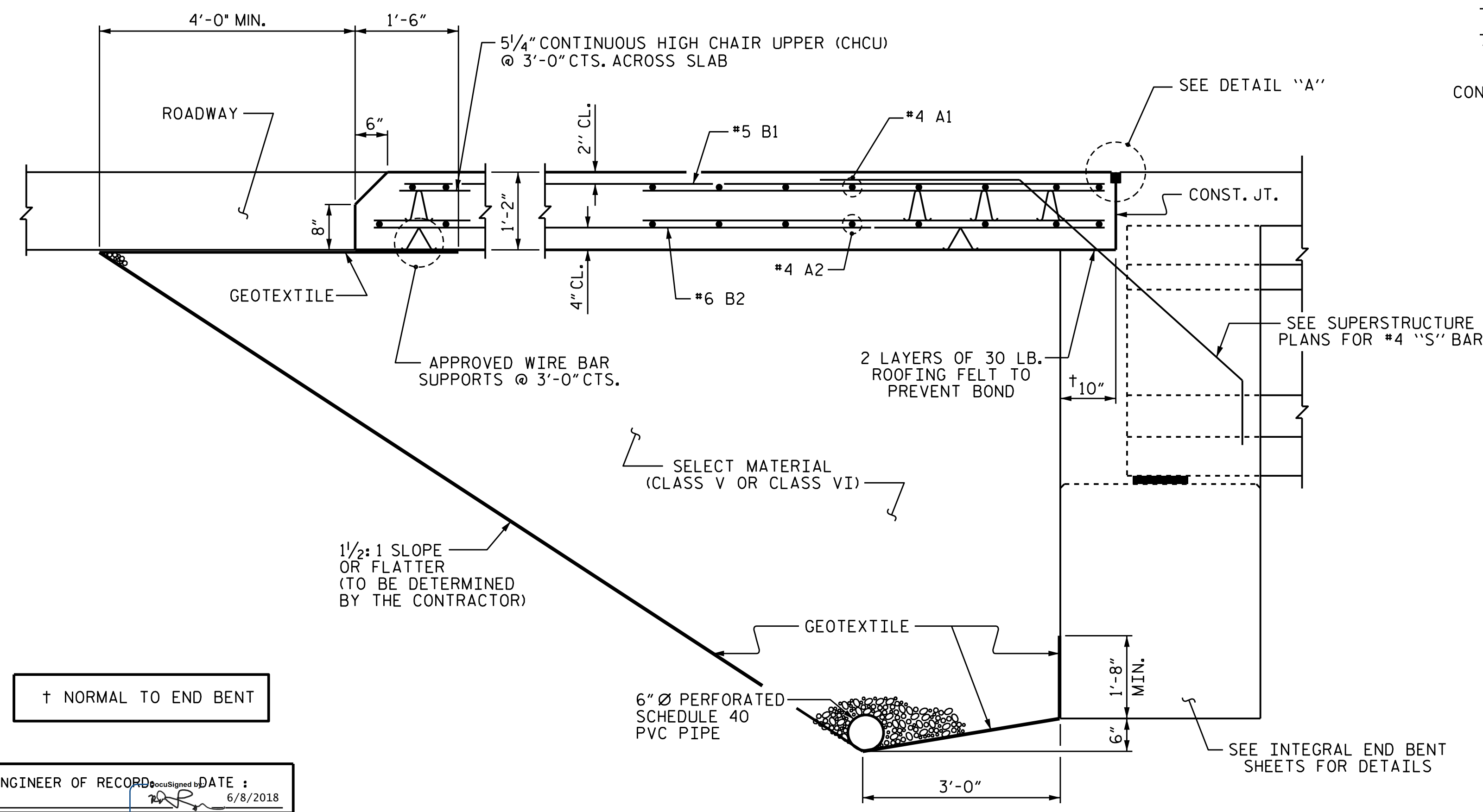
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 42 OF 44

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S10-42	
1			3			TOTAL SHEETS 44	
2			4				

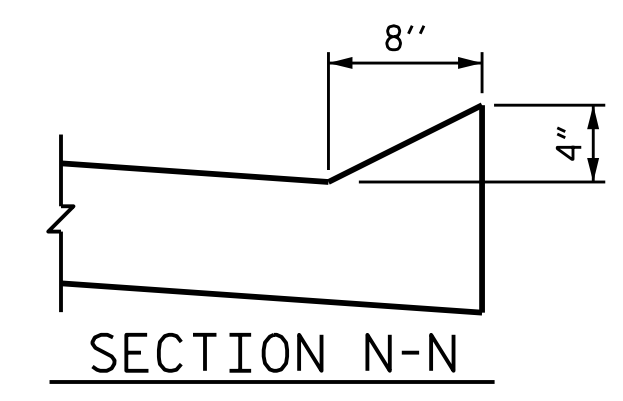
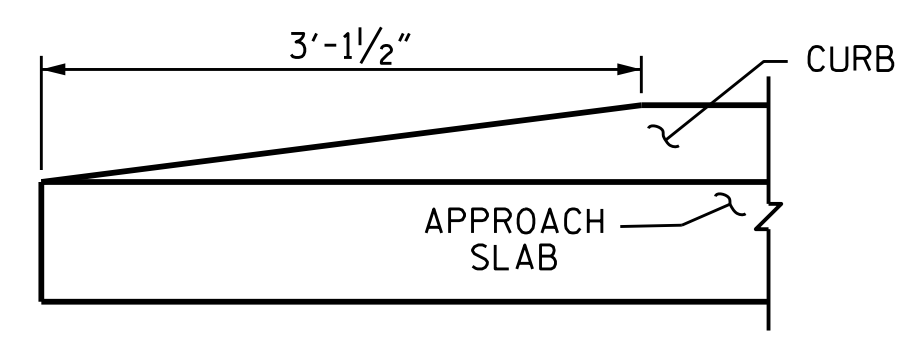
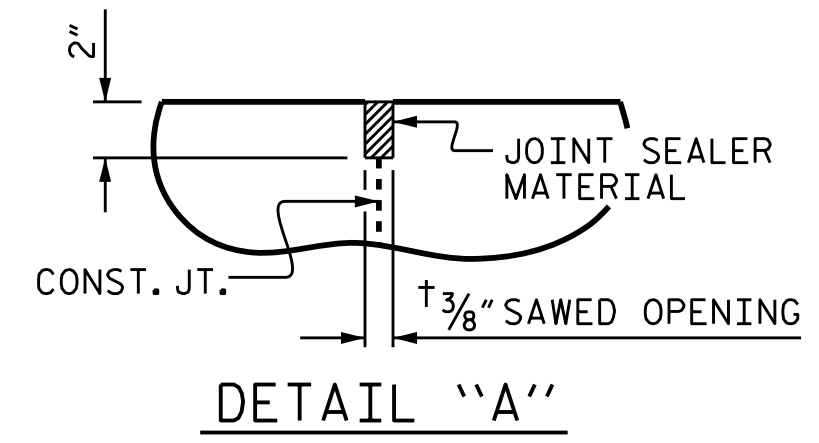
KCI_JOB_NO: 25146789.11



PLAN @ END BENT #1
 PLAN @ END BENT #2
 DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS



SECTION THRU SLAB
 (TYPE I - STANDARD APPROACH FILL)



END OF CURB WITHOUT SHOULDER BERM GUTTER

NOTES

- APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.
- FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.
- GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.
- SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.
- SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.
- FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.
- AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.
- THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.
- AT THE CONTRACTORS OPTION, "TYPE A - ALTERNATE APPROACH FILL" IN LIEU OF "TYPE I - STANDARD APPROACH FILL" MAY BE CONSTRUCTED AT NO ADDITIONAL COST TO THE DEPARTMENT. SEE SHEET 2 OF 2 FOR DETAILS AND NOTES.

BILL OF MATERIAL

FOR ONE APPROACH SLAB (2 REQ'D)

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
A1	52	#4	STR	22'-0"	764
A2	52	#4	STR	22'-0"	764
B1	82	#5	STR	24'-2"	2067
B2	82	#6	STR	24'-8"	3038
EPOXY COATED REINFORCING STEEL					6633 LBS.
CLASS AA CONCRETE					44.7 C. Y.

SPLICE LENGTHS

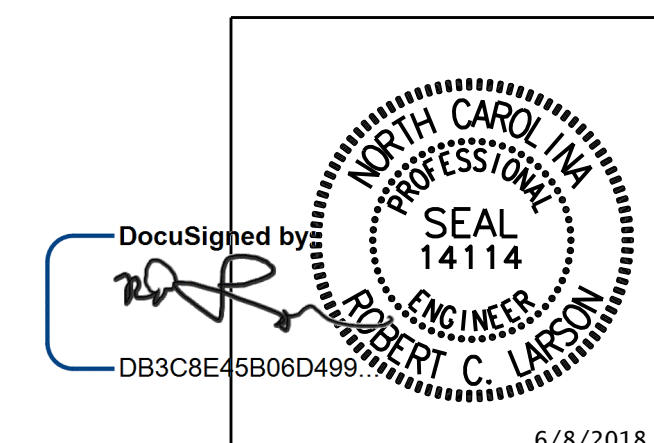
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH SLAB
 FOR INTEGRAL ABUTMENT

LEFT LANE



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 DWG. REF. NO. 43 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

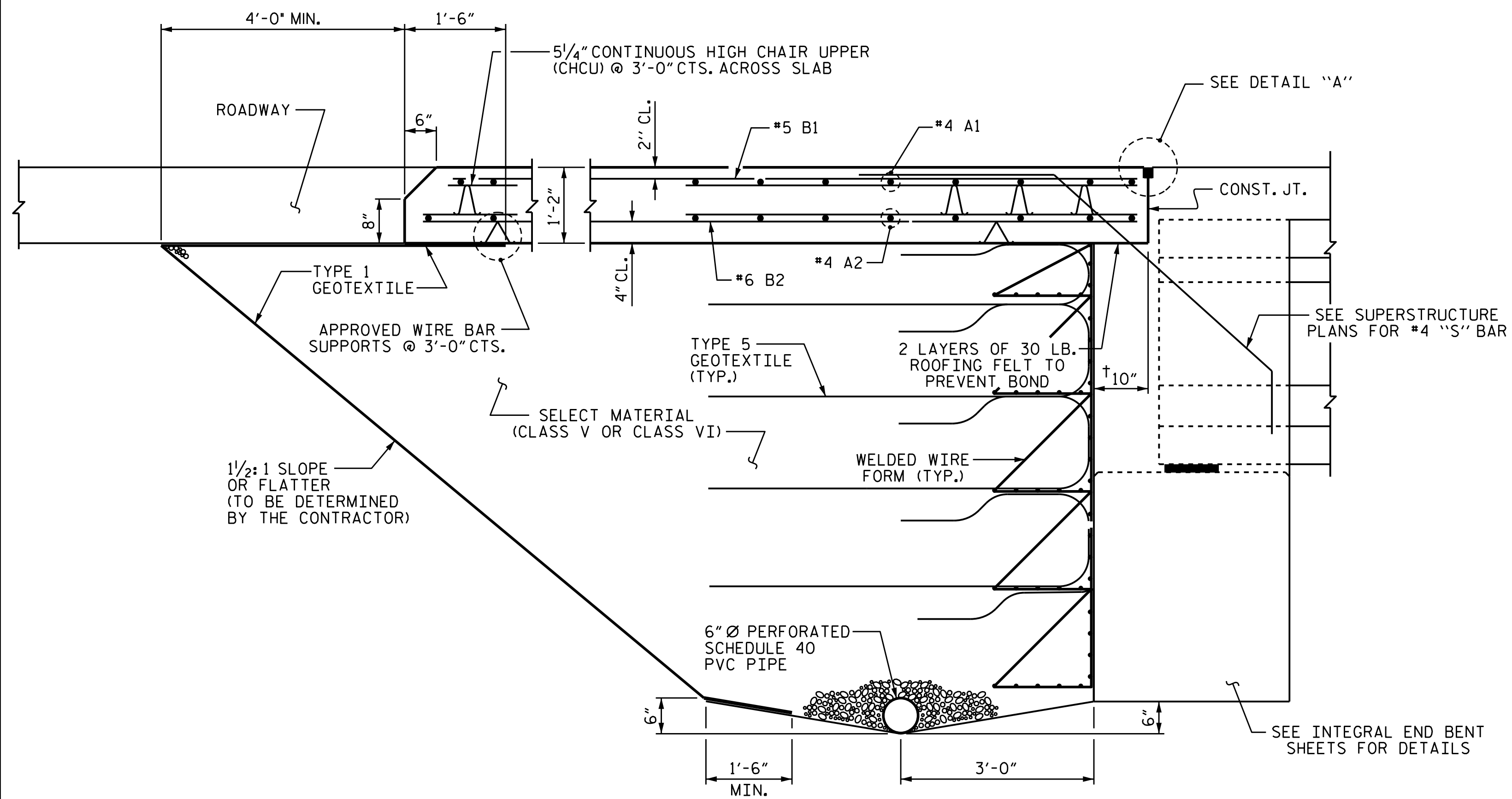
TOTAL SHEETS 44

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STR-#10 STD. NO. BAS5 (SHT 2)

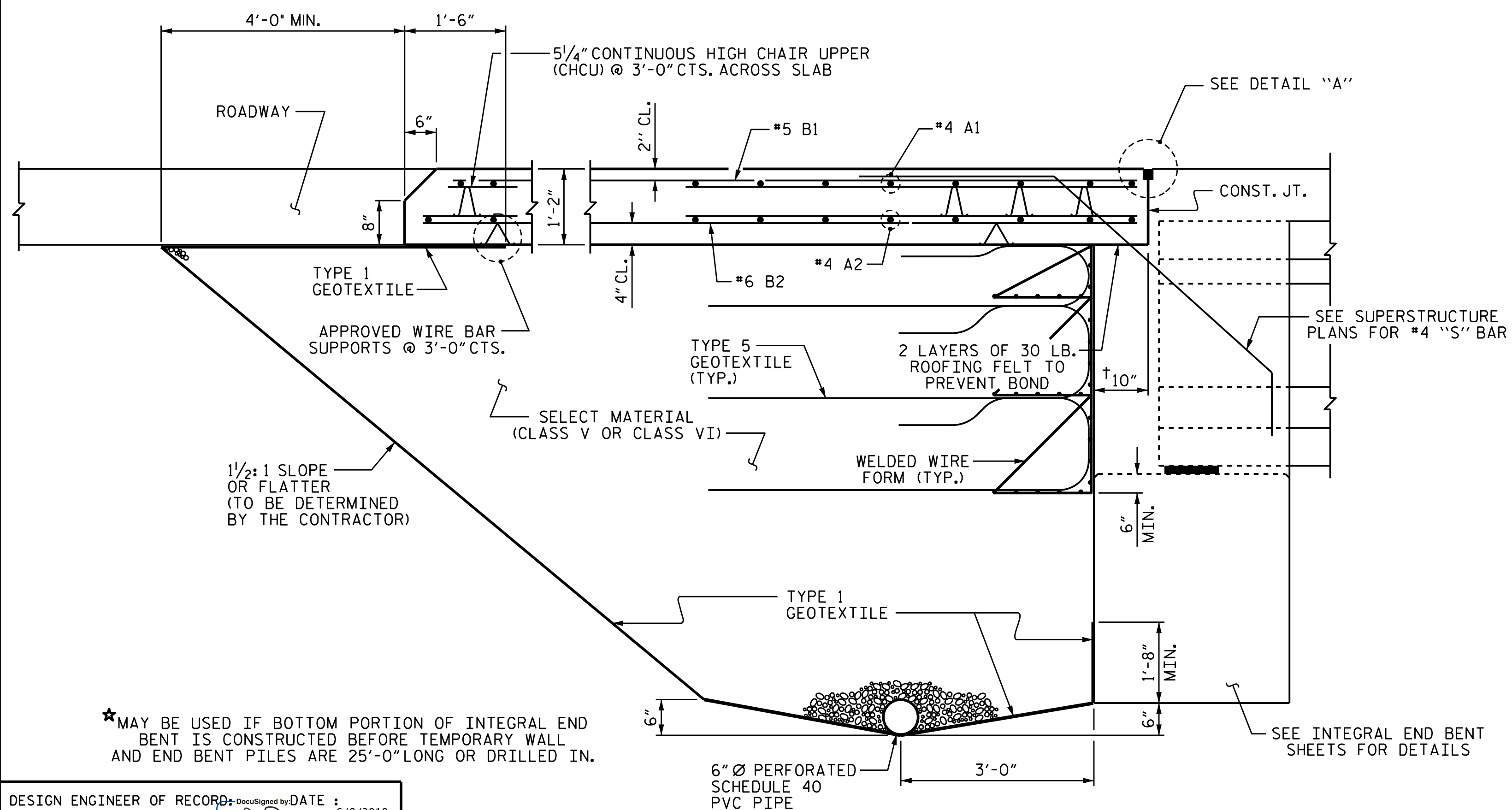
KCI_JOB_NO. 25146789.11

DESIGN ENGINEER OF RECORD: DATE: 6/8/2018
 ASSEMBLED BY: R. C. LARSON DATE: 02/08/16
 CHECKED BY: E. C. DECOLA DATE: 02/14/16
 DRAWN BY: TLA 10/05 MAA/GM
 CHECKED BY: GM 5/06 MAA/GM
 REV. 10/11 MAA/GM
 REV. 12/21/11 MAA/GM
 REV. 6/13 MAA/GM



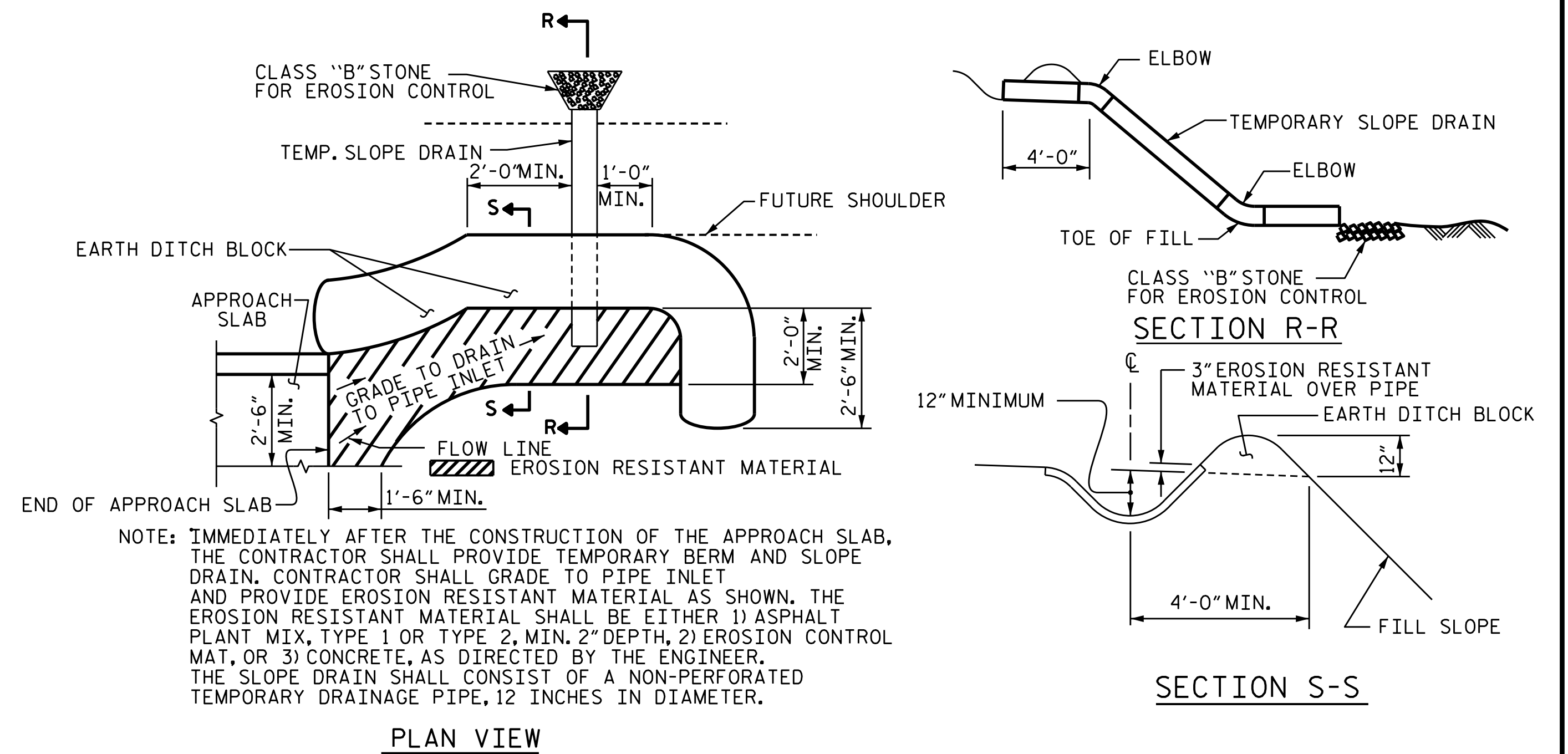
SECTION THRU SLAB

(TYPE A - ALTERNATE APPROACH FILL)



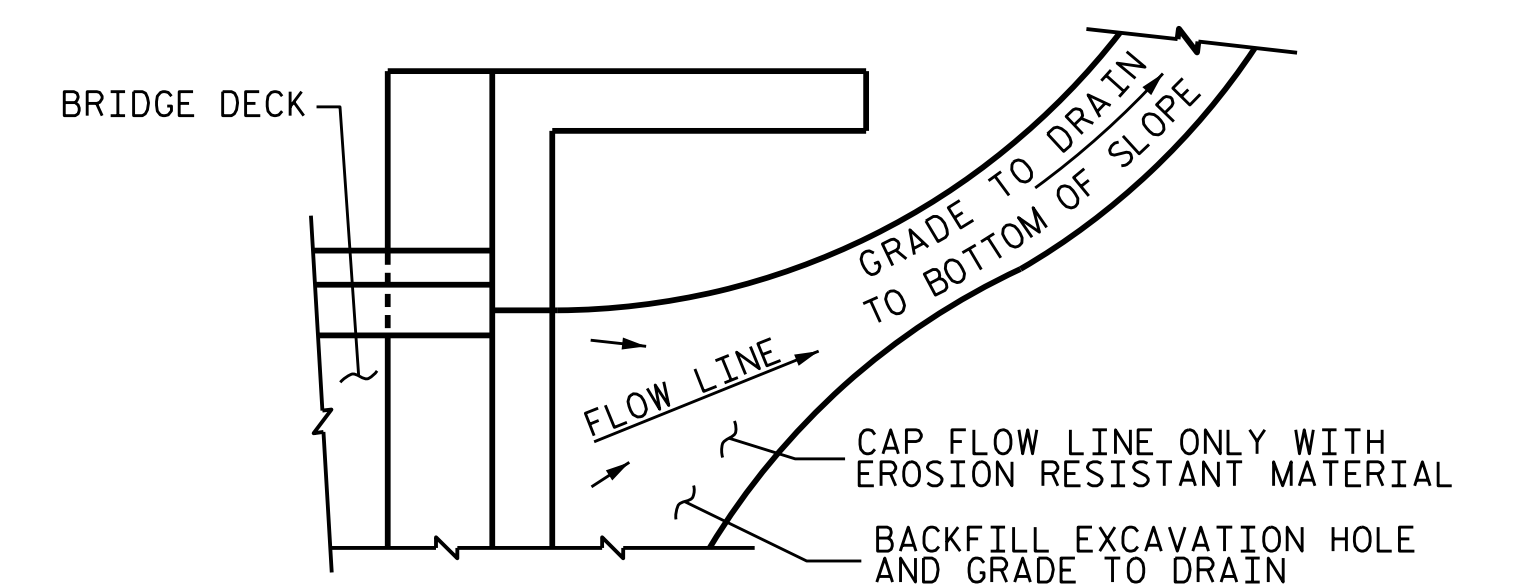
SECTION THRU SLAB

(TYPE A - ALTERNATE APPROACH FILL)



TEMPORARY BERM AND SLOPE DRAIN DETAILS

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR TEMPORARY GEOTEXTILE WALL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE (TYPE 1 OR TYPE 5) SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

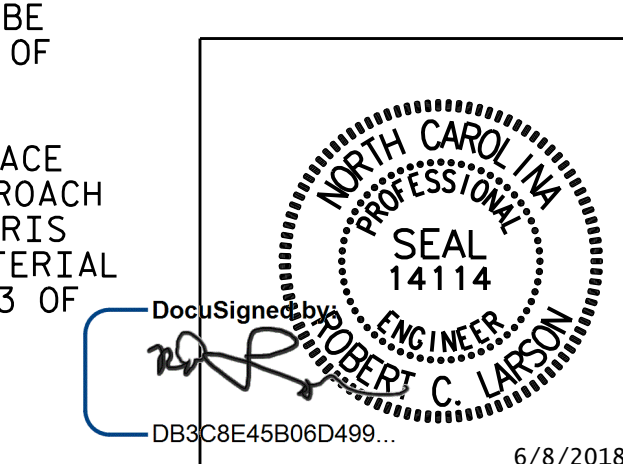
FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 2



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH
 SLAB DETAILS
 LEFT LANE

DESIGN ENGINEER OF RECORD	DocuSigned by	DATE	
		6/8/2018	
ASSEMBLED BY : R. C. LARSON	DATE :	02/08/16	
CHECKED BY : E. C. DECOLA	DATE :	02/12/16	
DRAWN BY : FCJ 11/88	REV. 10/11/11	MAA/GM	
CHECKED BY : ARB 11/88	REV. 7/12	MAA/GM	
	REV. 6/13	MAA/GM	

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 DWG. REF. NO. 44 OF 44

REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

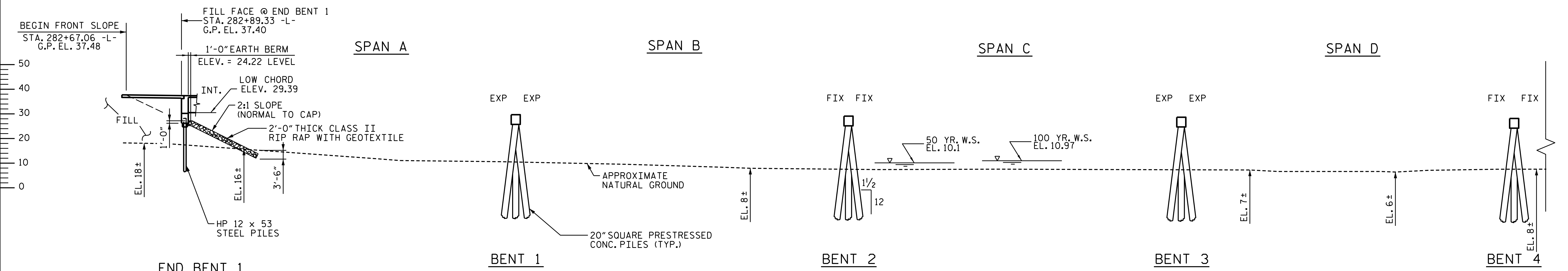
SHEET NO. S10-44
 TOTAL SHEETS 44

STR-#10 STD. NO. BAS4

(+0.3466% (-)0.3813% 283+00 284+00 285+00 286+00 287+00

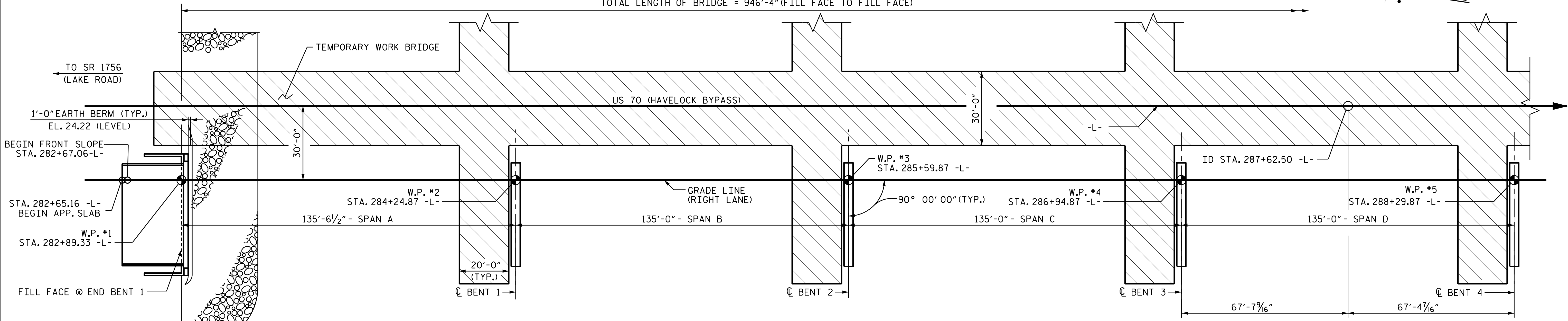
PI STA. = 278+87.00 -L-
 EL. = 38.93
 VC = 200'

GRADE DATA -L-



SECTION ALONG GRADE LINE (RIGHT LANE)

TOTAL LENGTH OF BRIDGE = 946'-4" (FILL FACE TO FILL FACE)



BRIDGE HYDRAULIC DATA

DESIGN DISCHARGE	= 2000 CFS
DESIGN FREQUENCY	= 50 YR.
DESIGN HW ELEV.	= 10.1 FT.
DRAINAGE AREA	= 22 SQ. MI.
BASE DISCHARGE	= 2658 CFS
BASE FREQUENCY	= 100 YR.
BASE HW ELEV.	= 10.97 FT
OVERTOPPING DISCHARGE	= N/A*
OVERTOPPING FREQUENCY	= N/A*
OVERTOPPING ELEV.	= N/A*

* OVERTOPPING FREQUENCY EXCEEDS 500 YR.

PLAN
 (PILES NOT SHOWN IN PLAN VIEW)

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 6 BRIDGE NO. 282

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON US 70 (HAVELOCK BYPASS) OVER SW PRONG OF SLOCUM CREEK BETWEEN SR 1756 AND SR 1747
 RIGHT LANE

DESIGN ENGINEER OF RECORD: DATE: 12/7/2018
 DRAWN BY: R.J. FLORY DATE: 10/30/15
 CHECKED BY: R.C. LARSON DATE: 11/01/15

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

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 DWG. REF. NO. 1 OF 44

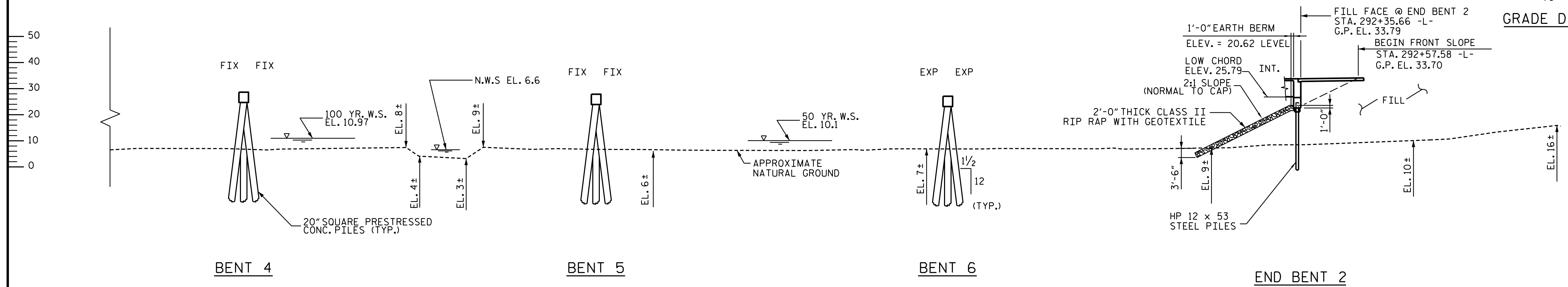
REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS 44

288+00 289+00 290+00 291+00 292+00 293+00

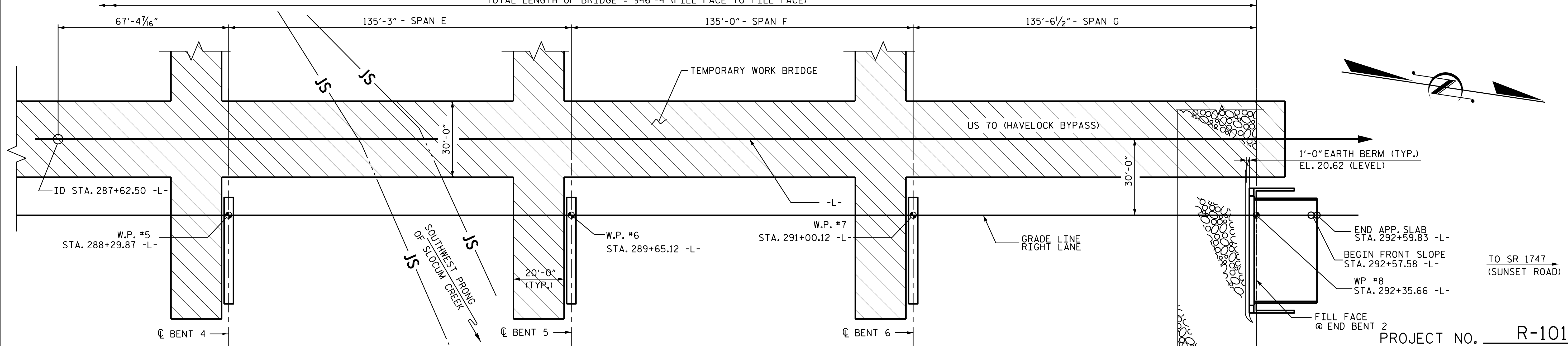
SPAN E SPAN F SPAN G

(-)-0.3813% (+)-0.5000%
 PI STA. = 307+38.00 -L-
 EL. = 28.06
 VC = 230'
GRADE DATA -L-



SECTION ALONG GRADE LINE (RIGHT LANE)

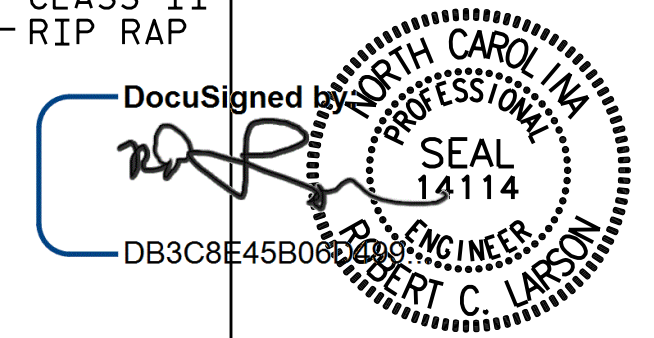
TOTAL LENGTH OF BRIDGE = 946'-4" (FILL FACE TO FILL FACE)



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 6 BRIDGE NO. 282

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON US 70
 (HAVELOCK BYPASS) OVER
 SW PRONG OF SLOCUM CREEK
 BETWEEN SR 1756 AND SR 1747
RIGHT LANE



DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: R.J. FLORY DATE: 10/30/15
 CHECKED BY: R.C. LARSON DATE: 11/01/15

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

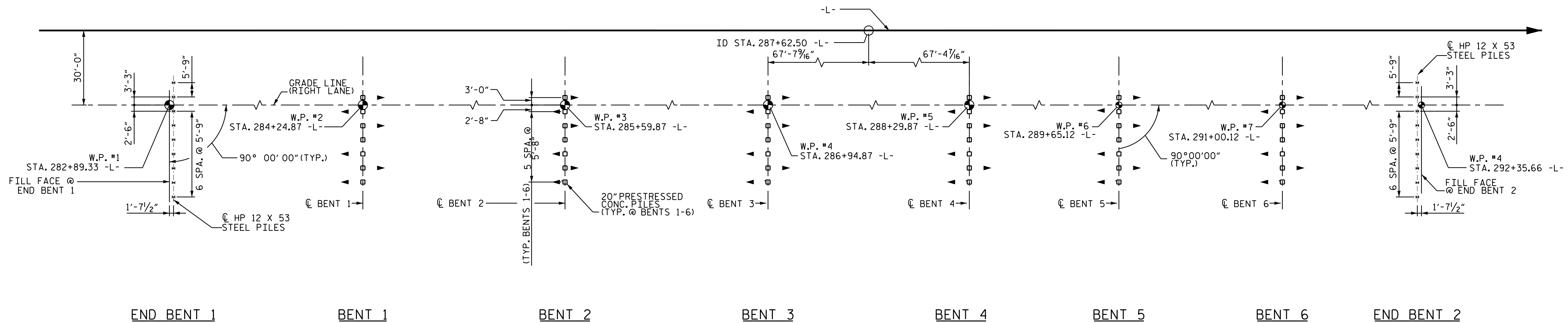
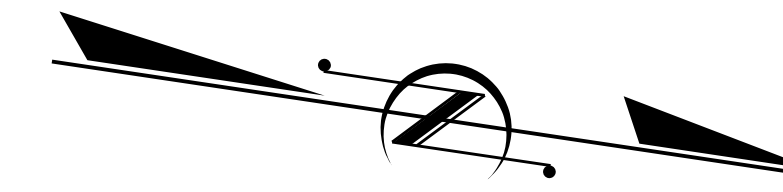
KCI Associates
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REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
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2			4		

TOTAL SHEETS: 44

STR-#11

KCI JOB NO. 25146789.11



FOUNDATION LAYOUT PLAN

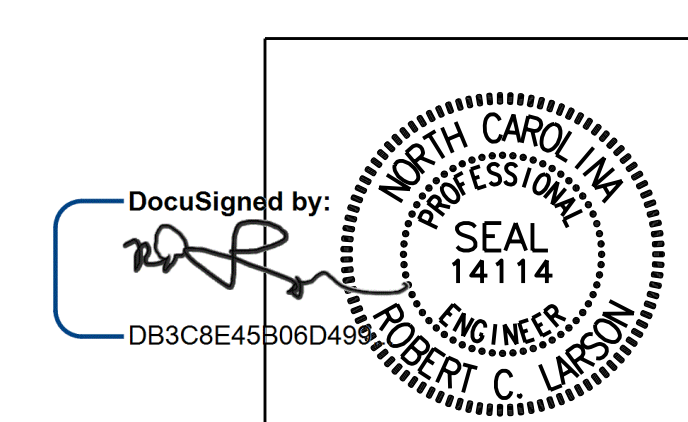
(NOTE: ALL END BENT PILES ARE VERTICAL, PILES FOR BENTS 1-6 ARE BATTERED AT 1/2:12 IN DIRECTION INDICATED BY ARROW HEAD EXCEPT PILE FOUR VERTICAL) DIMENSIONS LOCATING PILES ARE SHOWN TO C PILE

FOUNDATION NOTES

- 1) FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 2) PILES AT END BENT NO.1 AND END BENT NO.2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 125 TONS PER PILE.
- 3) PILES AT BENT NO.1 THROUGH BENT NO.6 ARE DESIGNED FOR A FACTORED RESISTANCE OF 310 TONS PER PILE.
- 4) DRIVE PILES AT END BENT NO.1 AND END BENT NO.2 TO A REQUIRED DRIVING RESISTANCE OF 170 TONS PER PILE.
- 5) DRIVE PILES AT BENT NO.1 THROUGH BENT NO.6 TO A REQUIRED DRIVING RESISTANCE OF 425 TONS PER PILE. THIS REQUIRED DRIVING RESISTANCE INCLUDES ADDITIONAL RESISTANCE FOR DOWNDRAW OR SCOUR.
- 6) THE SCOUR CRITICAL ELEVATIONS FOR BENT NO.1 THROUGH BENT NO.6 ARE ELEVATION 3.0, 0.0, 0.0, 0.0, -1.0 AND 0.0 FT., RESPECTIVELY. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.
- 7) IT HAS BEEN ESTIMATED THAT A HAMMER WITH AN EQUIVALENT RATED ENERGY IN THE RANGE OF 90-160 FT-KIPS PER BLOW WILL BE REQUIRED TO DRIVE PILES AT BENT NO.1 THROUGH BENT NO.6. THIS ESTIMATED ENERGY RANGE DOES NOT RELEASE THE CONTRACTOR FROM PROVIDING DRIVING EQUIPMENT IN ACCORDANCE WITH SUBARTICLE 450-3(D)(2) OF THE STANDARD SPECIFICATIONS.
- 8) TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT END BENT NO.1 OR END BENT NO.2. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 9) TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT BENT NO.1 FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 10) IF NECESSARY, PREDRILL PILE LOCATIONS AT BENT NO.1 TO AN ELEVATION NO LOWER THAN -3.0 FT WITH EQUIPMENT THAT WILL RESULT IN A MAXIMUM PREDRILLING DIAMETER OF 20". FOR PREDRILLING FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 11) IF NECESSARY, PREDRILL PILE LOCATIONS AT BENT NO.3 TO AN ELEVATION NO LOWER THAN -5.5 FT WITH EQUIPMENT THAT WILL RESULT IN A MAXIMUM PREDRILLING DIAMETER OF 20". FOR PREDRILLING FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- 12) SPUDGING MAY BE USED INSTEAD OF PREDRILLING AT BENT NO.1 AND BENT NO.3.
- 13) OBSERVE A ONE MONTH WAITING PERIOD AFTER CONSTRUCTING THE EMBANKMENT TO WITHIN 2.0 FT. OF FINISHED GRADE BEFORE BEGINNING END BENT CONSTRUCTION AT END BENT NO.2. FOR BRIDGE WAITING PERIODS, SEE ROADWAY PLANS AND SPECIAL PROVISIONS.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 6



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON US 70
 (HAVELOCK BYPASS) OVER
 SW PRONG OF SLOCUM CREEK
 BETWEEN SR 1756 AND SR 1747
 RIGHT LANE

DESIGN ENGINEER OF RECORD: R.C. LARSON DATE: 9/18/2018
 DRAWN BY: R.J. FLORY DATE: 10/30/15
 CHECKED BY: R.C. LARSON DATE: 11/01/15

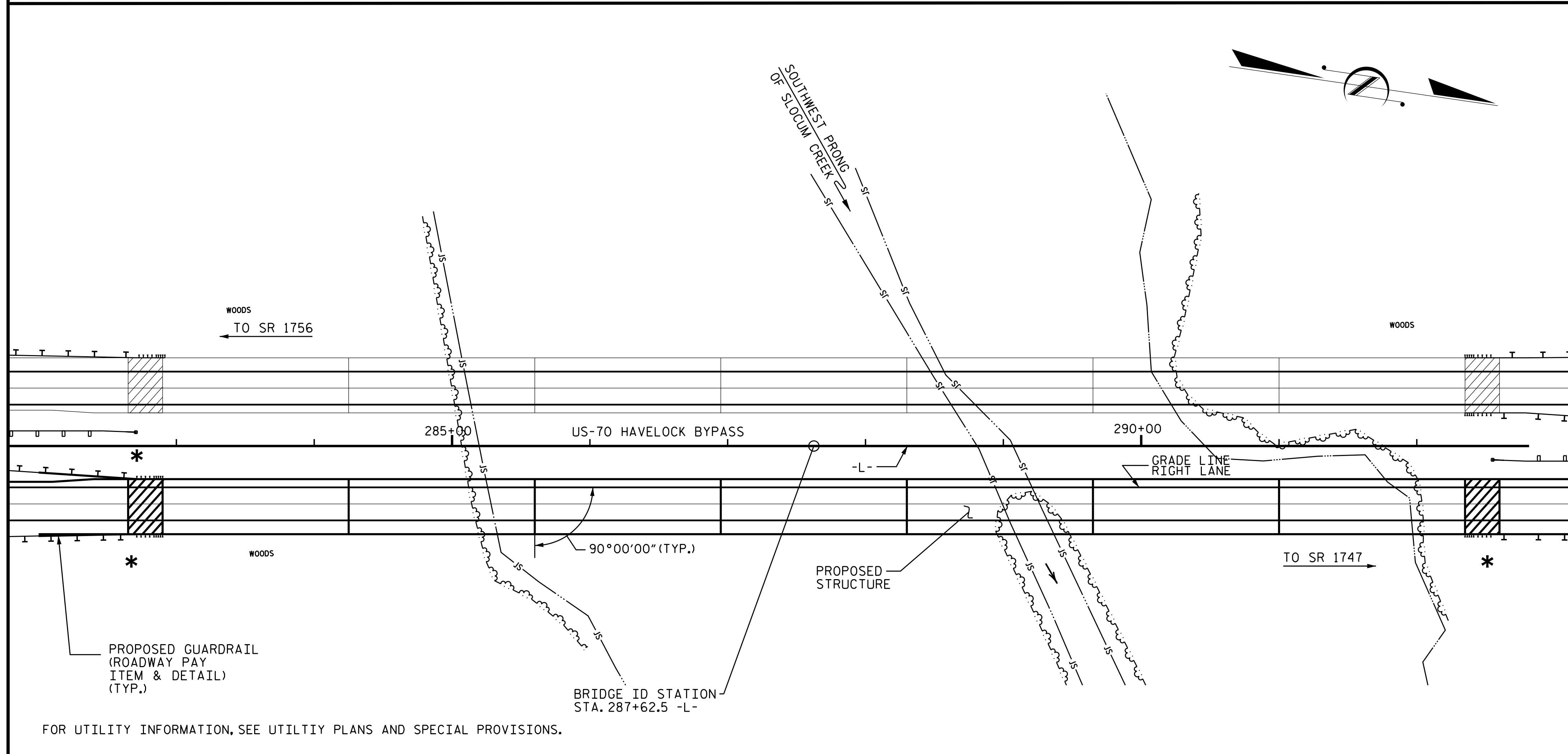
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KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 3 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

KCI_JOB_NO. 25146789.11



NOTES

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS

THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1

THIS STRUCTURE CONTAINS THE NECESSARY CORROSION PROTECTION REQUIRED FOR A CORROSIVE SITE.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE SAMPLE BARS SHOULD COME FROM STEEL ACTUALLY USED IN THE PROJECT AND THE SAMPLE BARS SHOULD BE REPLACED BY SPLICED BARS AS SPECIFIED IN THE SAMPLE BAR REPLACEMENT CHART. PAYMENT FOR THE SAMPLE BARS AND REPLACEMENT REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.

NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.

THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAG AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 AND IN ACCORDANCE WITH ARTICLES 1024-5 AND 1024-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED CONCRETE DECK SLAB.

LOCATION SKETCH

* TYPE B-77 GUARDRAIL ATTACHMENT REQUIRED

NOTES (CONT'D)

CLASS AA CONCRETE SHALL BE USED IN ALL CAST-IN-PLACE BENT CAPS, AND SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.

ALL BAR SUPPORTS USED IN THE BARRIER RAIL, DECK, BENT CAPS, AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18 - EVALUATING SCOUR AT BRIDGES."

THE SCOUR CRITICAL ELEVATIONS FOR BENT NO.1 THROUGH BENT NO.6 ARE ELEVATION 3.0, 0.0, 0.0, 0.0, -1.0 AND 0.0 FT., RESPECTIVELY. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.

FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.

FOR CONSTRUCTION, MAINTENANCE, AND REMOVAL OF TEMPORARY ACCESS, SEE SPECIAL PROVISIONS.

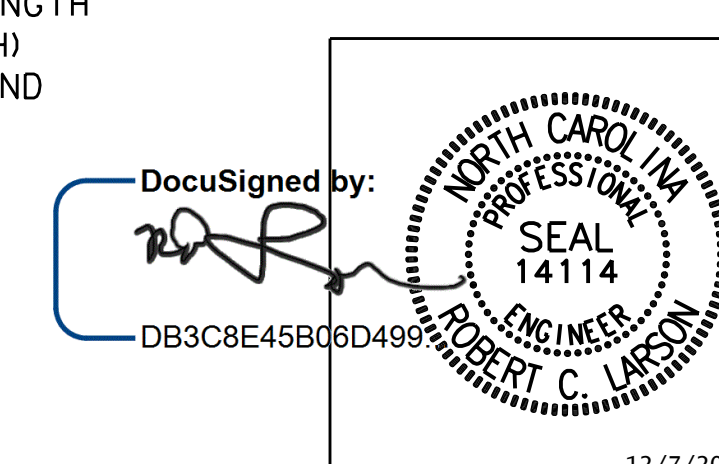
FOR 74" MODIFIED PRESTRESSED CONCRETE GIRDERS, SEE SPECIAL PROVISIONS.

SAMPLE BAR REPLACEMENT	
SIZE	LENGTH
#3	6'-2"
#4	7'-4"
#5	8'-6"
#6	9'-8"
#7	10'-10"
#8	12'-0"
#9	13'-2"
#10	14'-6"
#11	15'-10"

NOTE:
SAMPLE BAR REPLACEMENT LENGTH BASED ON 30"(SAMPLE LENGTH) PLUS TWO SPLICE LENGTHS AND $f_y = 60\text{ksi}$.

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 287+62.50 -L-

SHEET 4 OF 6



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

GENERAL DRAWING
FOR BRIDGE ON US 70
(HAVELOCK BYPASS) OVER
SW PRONG OF SLOCUM CREEK
BETWEEN SR 1756 AND SR 1747
RIGHT LANE

DESIGN ENGINEER OF RECORD:	DATE :
<i>R.J. Flory</i>	12/7/2018
DRAWN BY :	DATE :
R.J. FLORY	10/30/15
CHECKED BY :	DATE :
R.C. LARSON	11/01/15

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DWG. REF. NO. 4 OF 44

REVISIONS				SHEET NO.	
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1			3		
2			4		

TOTAL SHEETS: 44

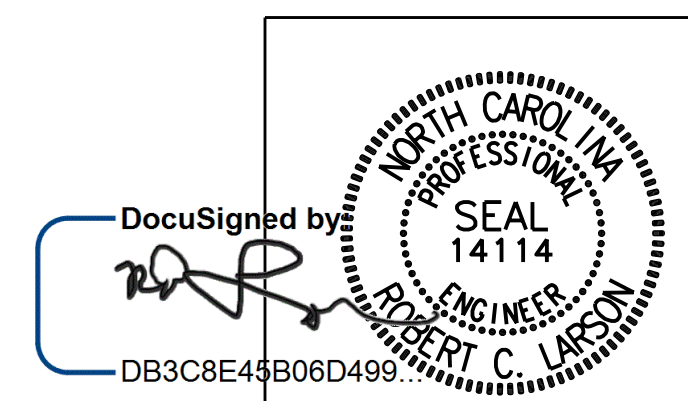
TOTAL BILL OF MATERIAL

	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS AA CONCRETE	BRIDGE APPROACH SLABS	EPOXY COATED REINFORCING STEEL	PILE DRIVING EQUIPMENT SETUP FOR 20" PRESTRESSED CONCRETE PILES	PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES	20" PRESTRESSED CONCRETE PILES		HP 12X53 STEEL PILES	PREDRILLING FOR PILES	PILE REDRIVES	CONCRETE BARRIER RAIL	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS	MODIFIED 74" PRESTRESSED CONCRETE GIRDERS		
	EA	SO.FT.	SO.FT.	CU.YDS.	LUMP SUM	LBS.	EA.	EA.	NO.	LIN.FT.	NO.	LIN.FT.	LIN.FT.	EA.	LIN.FT.	TON	SY	LUMP SUM	LUMP SUM	NO.	LIN.FT.
SUPERSTRUCTURE		40,929	31,623		LUMP SUM									1889.33			LUMP SUM	LUMP SUM	35	4704.58	
END BENT 1				46.5		6989		9		9	540		5		280	310					
BENT 1				23.1		3383	7		7	315		93	4								
BENT 2				23.1		3383	7		7	420			4								
BENT 3				23.1		3383	7		7	420		84	4								
BENT 4				23.1		3383	7		7	385			4								
BENT 5				23.1		3383	7		7	385			4								
BENT 6				23.1		3383	7		7	385			4								
END BENT 2				46.5		6989		9		9	495		5		420	465					
TOTAL	3	40,929	31,623	231.6	LUMP SUM	34,276	42	18	42	2310	18	1035	177	34	1889.33	700	775	LUMP SUM	LUMP SUM	35	4704.58

FOR CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMPORARY ACCESS, SEE LEFT LANE.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 5 OF 6



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON US 70
 (HAVELOCK BYPASS) OVER
 SW PRONG OF SLOCUM CREEK
 BETWEEN SR 1756 AND SR 1747
RIGHT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 04/17/17
 CHECKED BY: K. SU DATE: 04/27/17

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KCI Associates
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 DWG. REF. NO. 5 OF 44

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	SHEET NO.
1			3			S11-5
2			4			TOTAL SHEETS 44

KCI_JOB_NO. 25146789.11

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ_{DC}	γ_{DW}
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING (#)	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE						SERVICE III LIMIT STATE						COMMENT NUMBER						
						LIVE-LOAD FACTORS (%LL)	MOMENT			SHEAR			LIVE-LOAD FACTORS (%LL)	MOMENT										
							DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)		RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)							
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	①	1.43	--	1.75	0.752	1.63	B	E	44.3	0.947	1.69	B	I	12.7	0.80	0.752	1.43	B	E	44.3		
	HL-93 (OPERATING)	N/A		2.12	--	1.35	0.752	2.12	B	E	44.3	0.947	2.23	B	I	12.7	N/A	--	--	--	--	--		
	HS-20 (INVENTORY)	36.000	②	2.09	75.24	1.75	0.752	2.46	B	E	44.3	0.947	2.48	B	I	12.7	0.80	0.752	2.09	B	E	44.3		
	HS-20 (OPERATING)	36.000		3.19	114.84	1.35	0.752	3.19	B	E	44.3	0.947	3.27	B	I	12.7	N/A	--	--	--	--	--		
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SNSH	13.500		5.26	71.01	1.40	0.752	7.53	B	E	44.3	0.947	8.14	B	I	12.7	0.80	0.752	5.26	B	E	44.3	
		SNGARBS2	20.000		3.74	74.80	1.40	0.752	5.35	B	E	44.3	0.947	5.60	B	I	12.7	0.80	0.752	3.74	B	E	44.3	
		SNAGRIS2	22.000		3.47	76.34	1.40	0.752	4.96	B	E	44.3	0.947	5.13	B	I	12.7	0.80	0.752	3.47	B	E	44.3	
		SNCOTTS3	27.250		2.61	71.12	1.40	0.752	3.74	B	E	44.3	0.947	3.97	B	I	12.7	0.80	0.752	2.61	B	E	44.3	
		SNAGRS4	34.925		2.11	73.69	1.40	0.752	3.02	B	E	44.3	0.947	3.17	B	I	12.7	0.80	0.752	2.11	B	E	44.3	
		SNS5A	35.550		2.07	73.58	1.40	0.752	2.96	B	E	44.3	0.947	3.16	B	I	12.7	0.80	0.752	2.07	B	E	44.3	
		SNS6A	39.950		1.87	74.70	1.40	0.752	2.68	B	E	44.3	0.947	2.83	B	I	12.7	0.80	0.752	1.87	B	E	44.3	
		SNS7B	42.000		1.78	74.76	1.40	0.752	2.55	B	E	44.3	0.947	2.73	B	I	12.7	0.80	0.752	1.78	B	E	44.3	
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000		2.27	74.91	1.40	0.752	3.25	B	E	44.3	0.947	3.43	B	I	12.7	0.80	0.752	2.27	B	E	44.3	
		TNT4A	33.075		2.28	75.41	1.40	0.752	3.26	B	E	44.3	0.947	3.38	B	I	12.7	0.80	0.752	2.28	B	E	44.3	
		TNT6A	41.600		1.83	76.12	1.40	0.752	2.63	B	E	44.3	0.947	2.84	B	I	12.7	0.80	0.752	1.83	B	E	44.3	
		TNT7A	42.000		1.83	76.86	1.40	0.752	2.62	B	E	44.3	0.947	2.80	B	I	12.7	0.80	0.752	1.83	B	E	44.3	
		TNT7B	42.000		1.86	78.12	1.40	0.752	2.66	B	E	44.3	0.947	2.70	B	I	12.7	0.80	0.752	1.86	B	E	44.3	
		TNAGRIT4	43.000		1.79	76.97	1.40	0.752	2.57	B	E	44.3	0.947	2.62	B	I	12.7	0.80	0.752	1.79	B	E	44.3	
		TNAGT5A	45.000		1.70	76.50	1.40	0.752	2.44	B	E	44.3	0.947	2.55	B	I	12.7	0.80	0.752	1.70	B	E	44.3	
TNAGT5B	45.000	③	1.69	76.05	1.40	0.752	2.42	B	E	44.3	0.947	2.49	B	I	12.7	0.80	0.752	1.69	B	E	44.3			

NOTES:

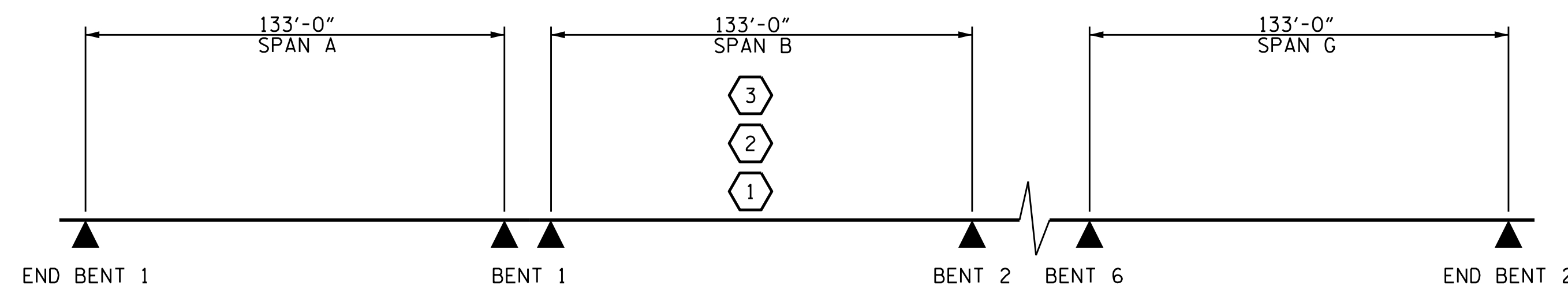
MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

-
-
-
-

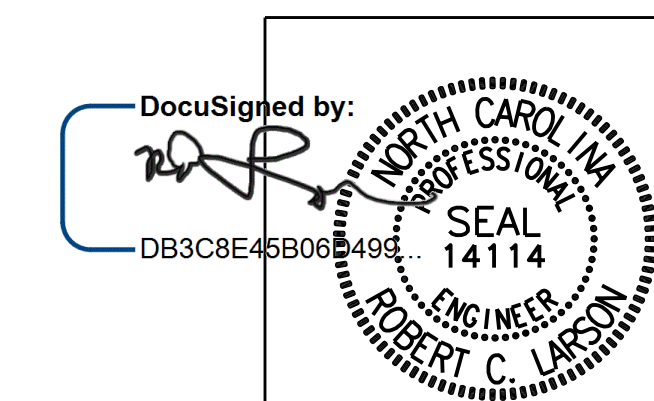
#	CONTROLLING LOAD RATING
①	DESIGN LOAD RATING (HL-93)
②	DESIGN LOAD RATING (HS-20)
③	LEGAL LOAD RATING **
** SEE CHART FOR VEHICLE TYPE	
GIRDER LOCATION	
I	INTERIOR GIRDER
E	EXTERIOR



74" MODIFIED BULB TEE SECTION PROPERTIES	
A _g	881.6 in ²
I _{xx}	636,755 in ⁴
y _c	36.440 in
W	918.3 lb/ft
V/S	3,401 in

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 6 OF 6



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 LRFR SUMMARY FOR
 PRESTRESSED
 CONCRETE GIRDERS
 (NON-INTERSTATE TRAFFIC)
 RIGHT LANE

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 6 OF 44

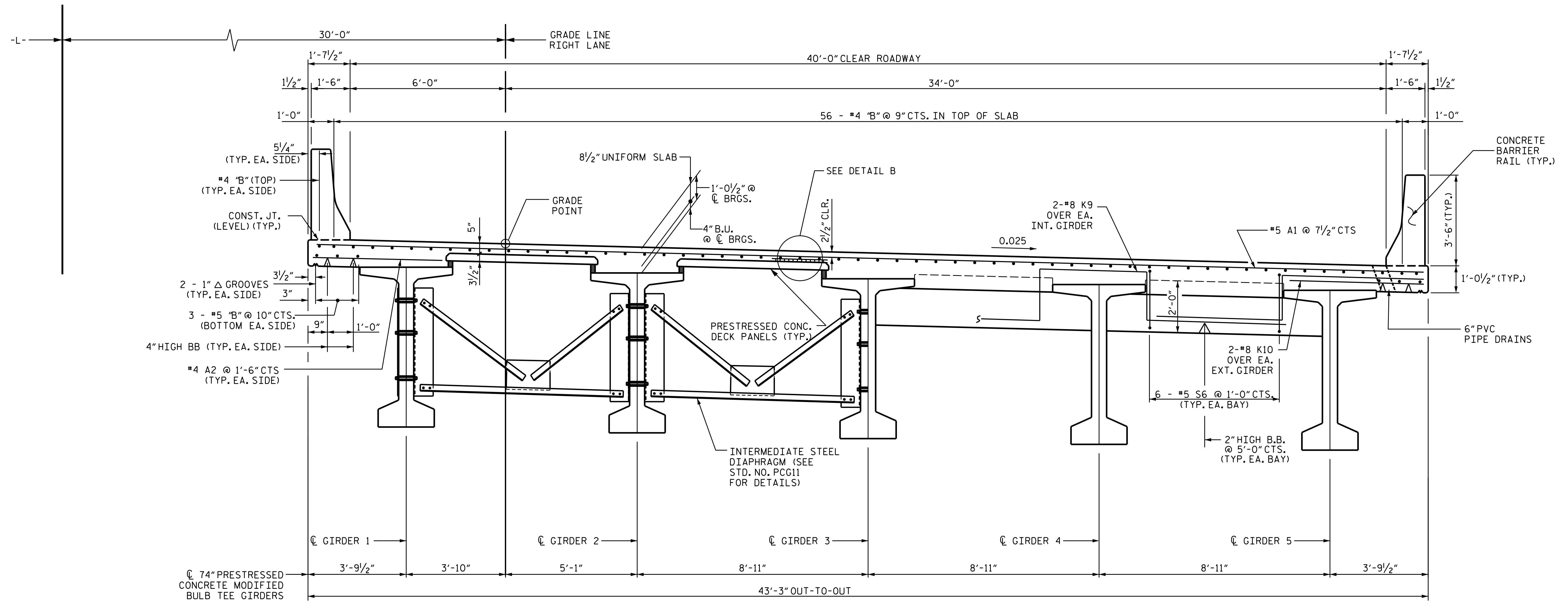
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NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
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				SHEET NO. S11-6	
				TOTAL SHEETS 44	

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STR-#11

KCI_JOB_NO: 25146789.11

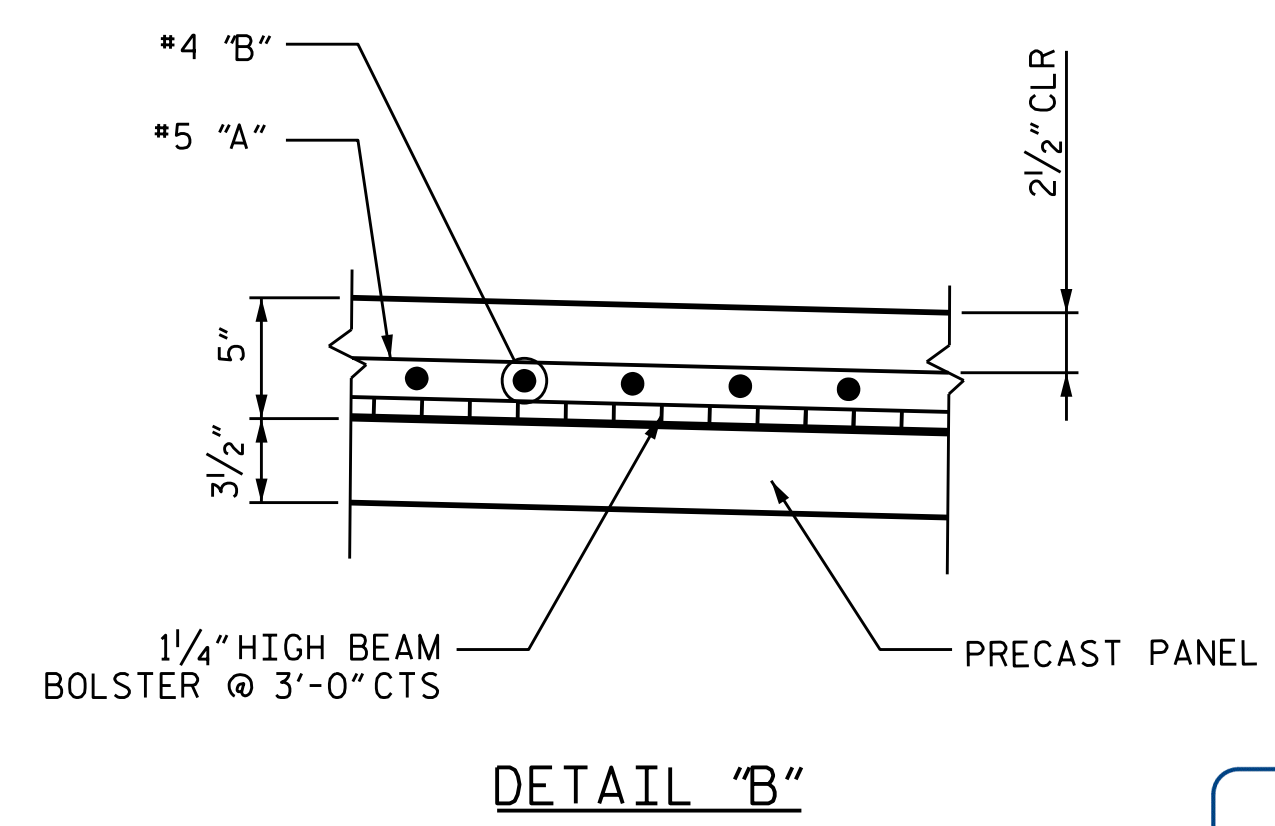
DESIGN ENGINEER OF RECORD:	DATE:
ASSEMBLED BY: K. SU	DATE: 12/31/15
CHECKED BY: R. C. LARSON	DATE: 01/14/16
DRAWN BY: MAA	REV. 11/2/08RR MAA/GM
CHECKED BY: GM/DI 2/08	REV. 10/1/11 MAA/GM



TYPICAL HALF SECTION AT INTERMEDIATE DIAPHRAGM

TYPICAL HALF SECTION AT END DIAPHRAGM (BENTS 1, 3 & 6)

TYPICAL SECTION



DETAIL "B"

NOTES

- LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.
- PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.
- SEE STD. NO. CBRI FOR ADDITIONAL REINFORCING STEEL EMBEDDED IN DECK.
- BARRIER RAIL IN A CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT UNIT HAS BEEN CAST AND REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

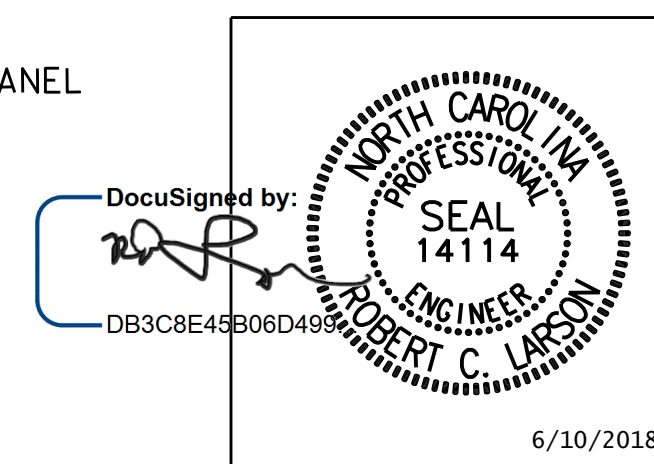
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

RIGHT LANE



DESIGN ENGINEER OF RECORD	DATE :	6/10/2018
DRAWN BY :	R. J. FLORY	DATE : 01/31/16
CHECKED BY :	R. C. LARSON	DATE : 02/15/16

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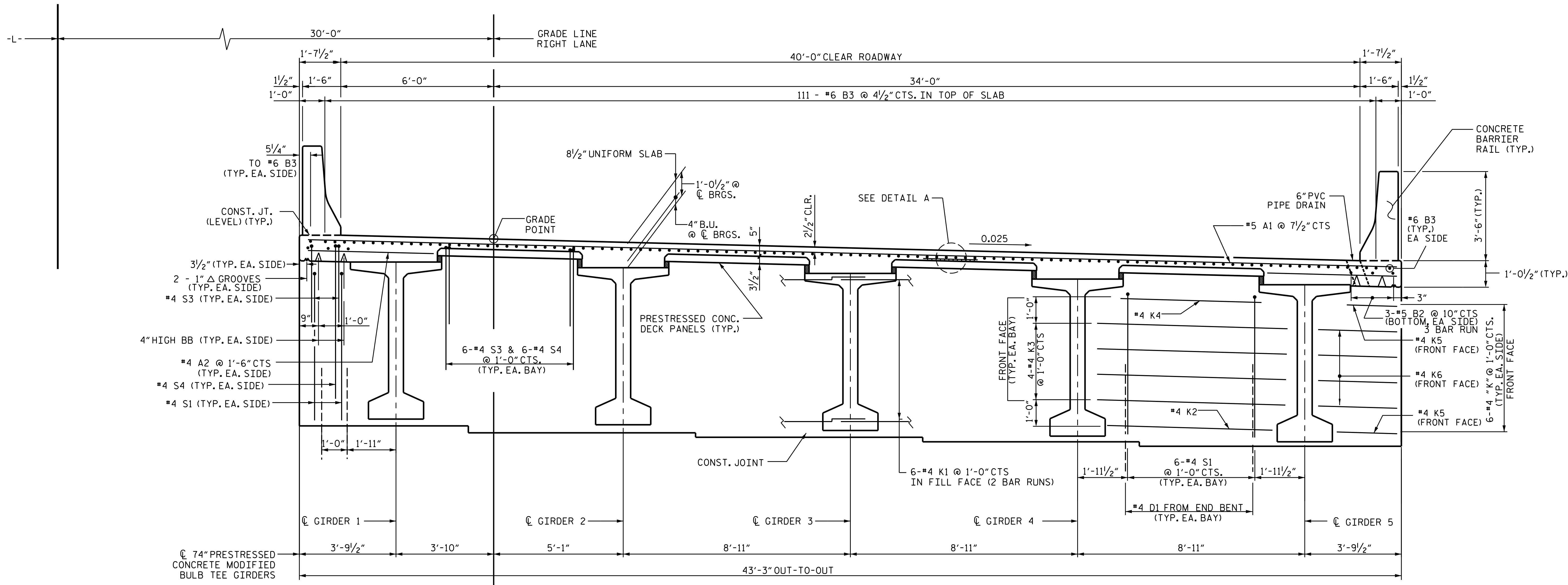
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 DWG. REF. NO. 7 OF 44

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

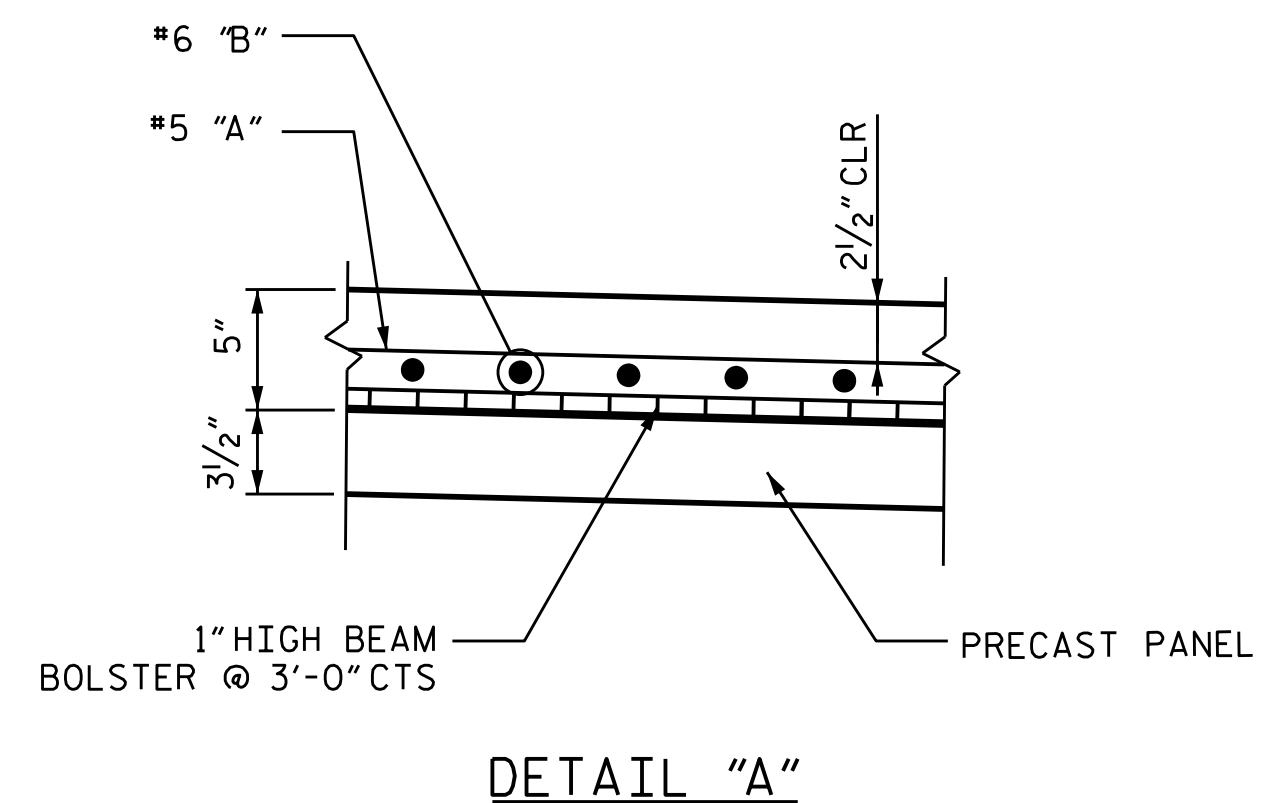
SHEET NO. S11-7
 TOTAL SHEETS 44

STR-#11

KCI JOB NO. 25146789.11



TYPICAL SECTION AT INTEGRAL END BENT



DETAIL "A"

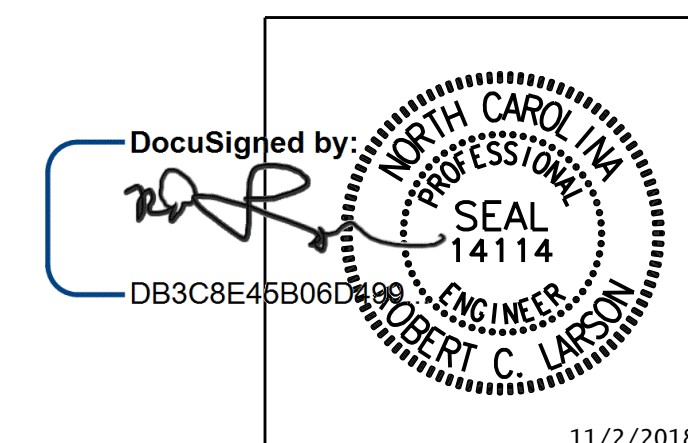
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

RIGHT LANE



DESIGN ENGINEER OF RECORD:	DATE:
<i>R.J. Flory</i>	11/2/2018
DRAWN BY:	DATE:
R. J. FLORY	01/31/16
CHECKED BY:	DATE:
R. C. LARSON	02/15/16

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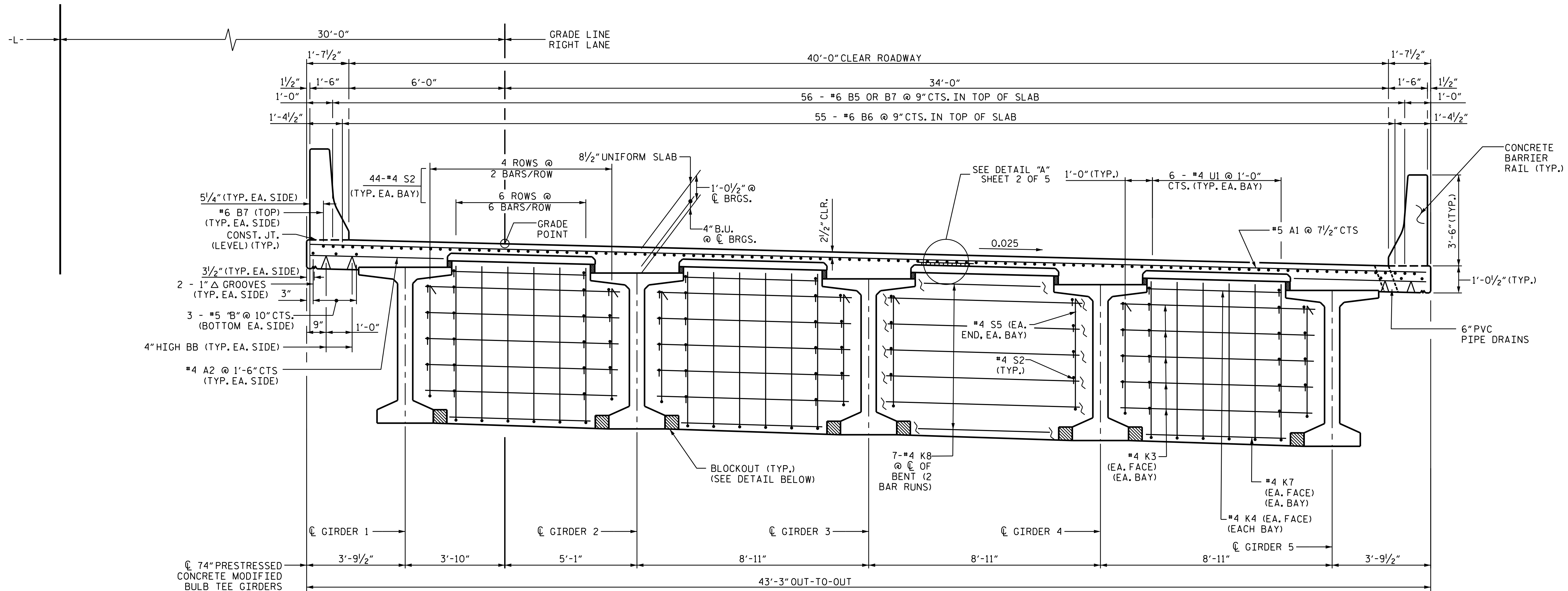
KCI Associates
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 DWG. REF. NO. 8 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	BY
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2		4	

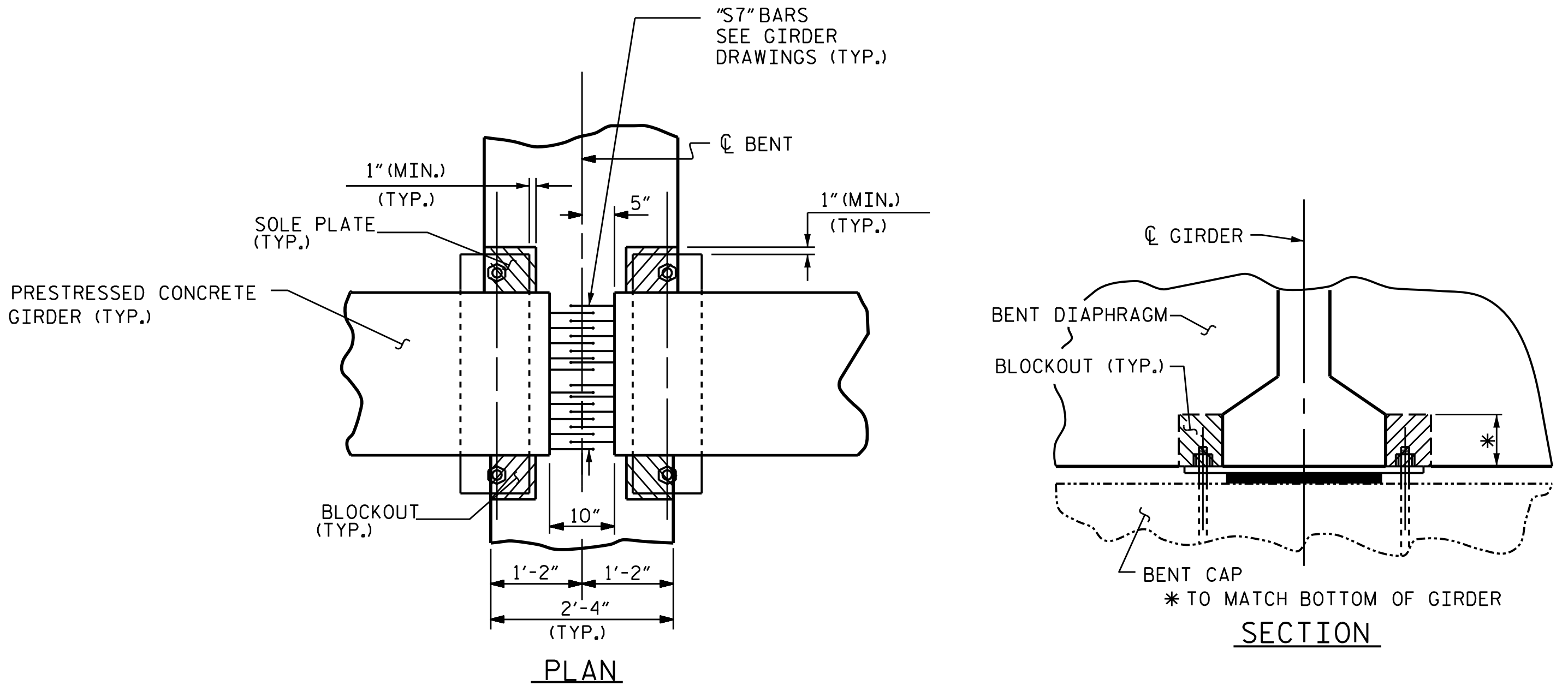
TOTAL SHEETS: 44

STR-11

KCI_JOB_NO. 25146789.11



TYPICAL SECTION AT CONTINUOUS BENT DIAPHRAGM



BENT DIAPHRAGM BLOCKOUT DETAIL

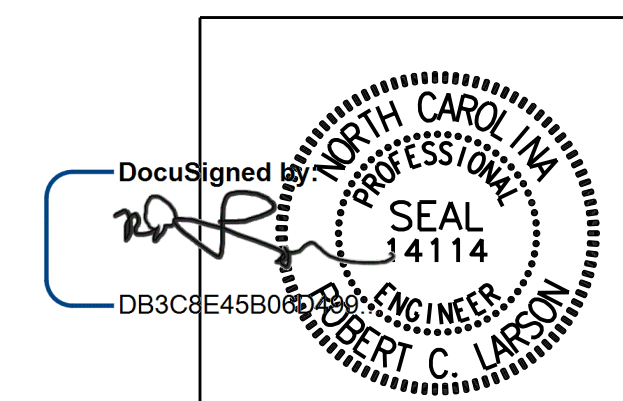
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

RIGHT LANE



DESIGN ENGINEER OF RECORD: R. Larson DATE: 12/7/2018

DRAWN BY: R. J. FLORY DATE: 1/31/16

CHECKED BY: R. C. LARSON DATE: 2/15/16

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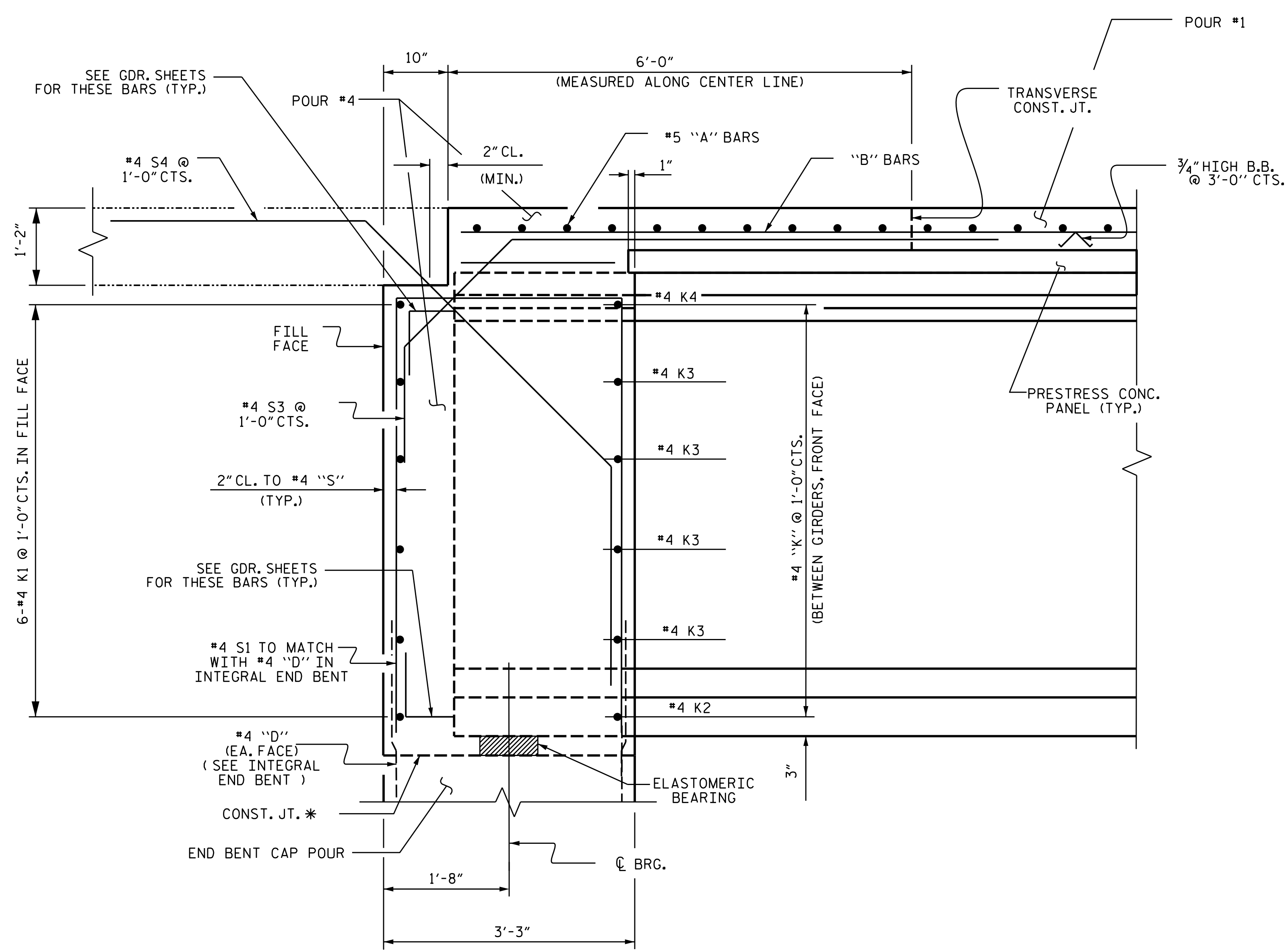
KCI Associates
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 DWG. REF. NO. 9 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

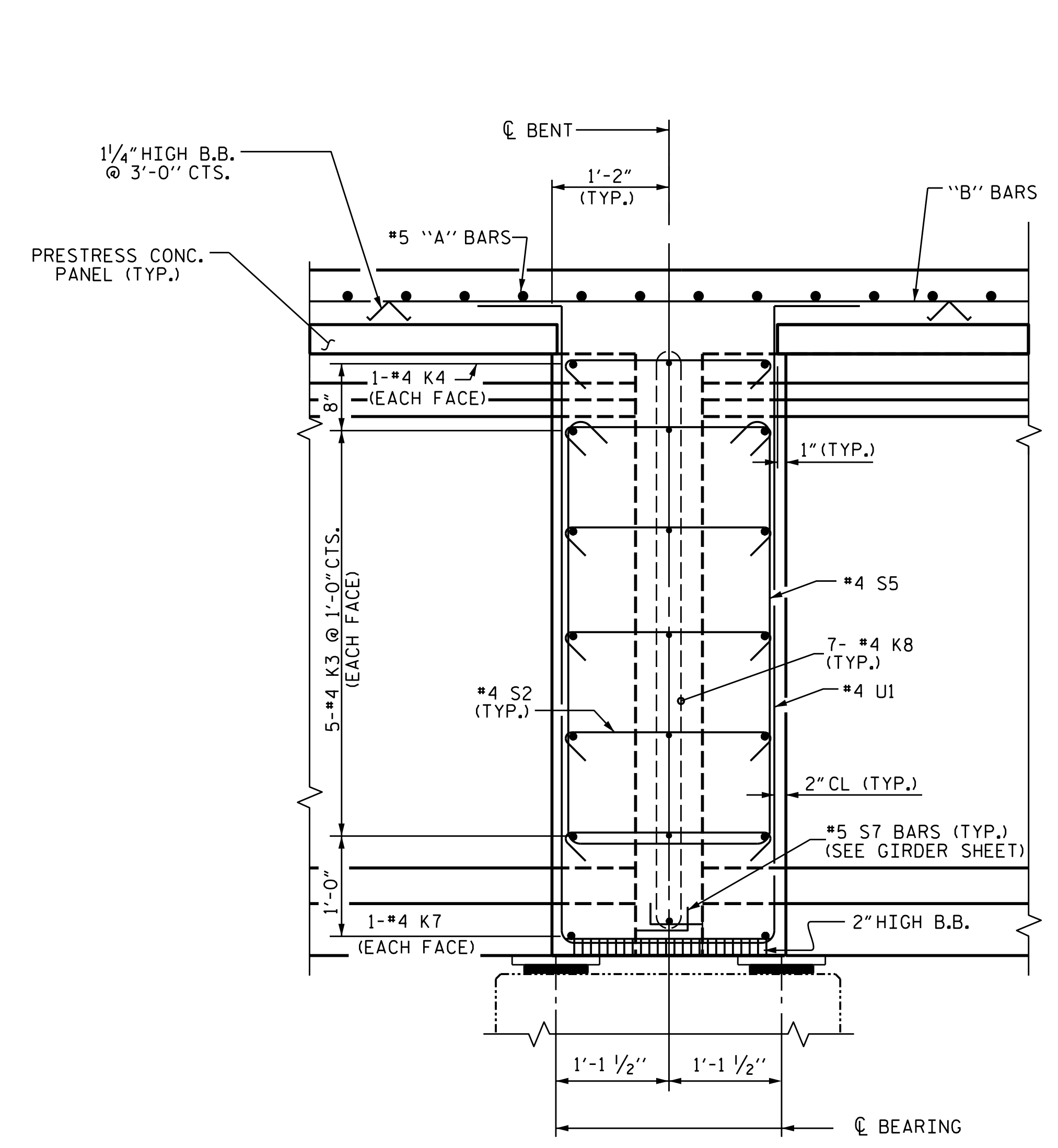
STR-#11

KCI_JOB_NO. 25146789.11



SECTION THRU INTEGRAL END BENT DIAPHRAGM

* THE TOP SURFACE OF THE END BENT CAP AND WINGS EXCLUDING THE BEARING AREA SHALL BE RAKED TO A DEPTH OF 1/4"



SECTION THRU CONTINUOUS BENT DIAPHRAGM

(BENTS 2, 4 & 5)

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 4 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

RIGHT LANE

DocuSigned by:

 DB3C8E45B0BD499
 6/10/2018

DESIGN ENGINEER OF RECORD:	DATE:
	6/10/2018
DRAWN BY: R. J. FLORY	DATE: 01/29/16
CHECKED BY: R. C. LARSON	DATE: 02/15/16

**DOCUMENT NOT CONSIDERED FINAL
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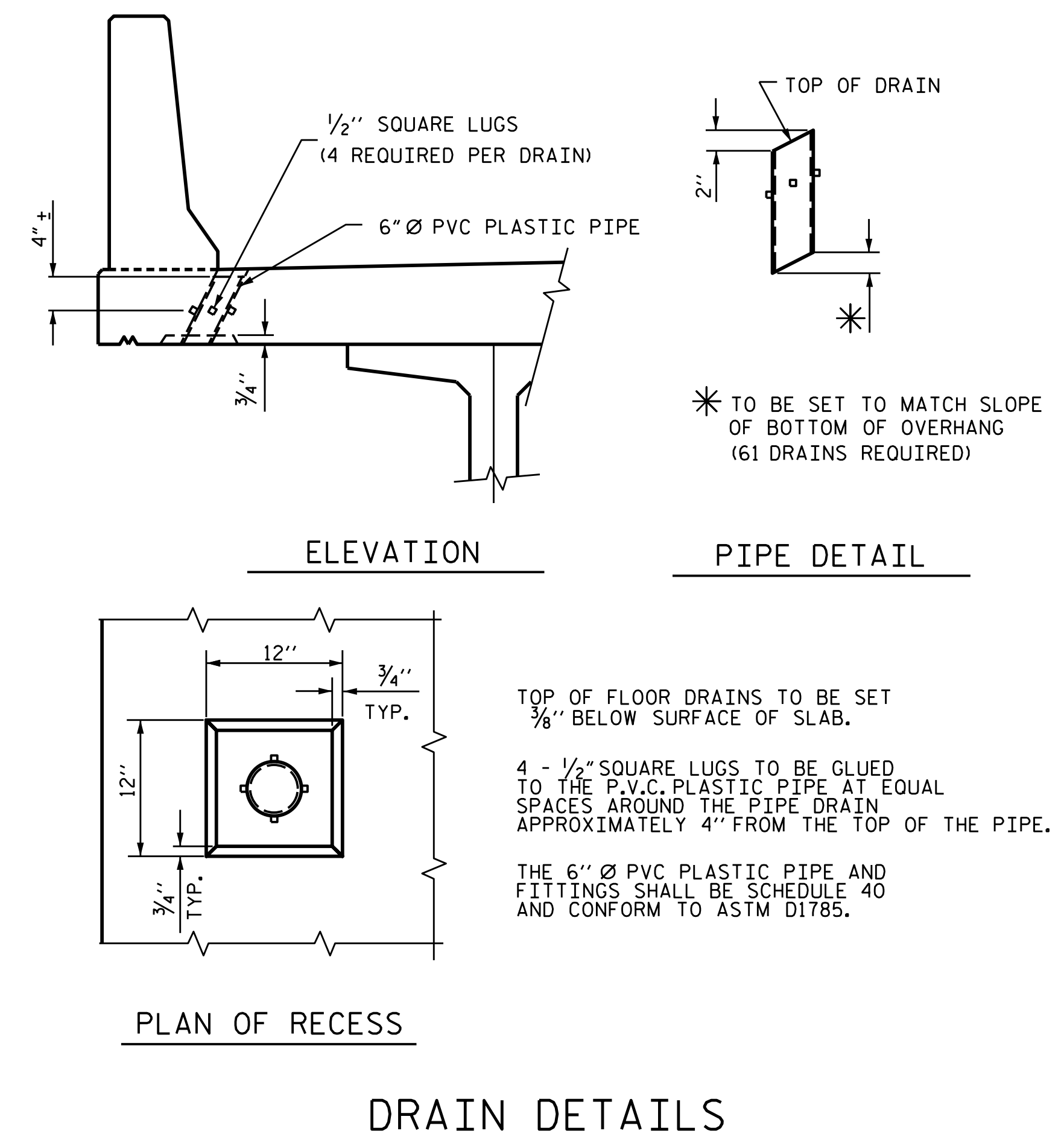
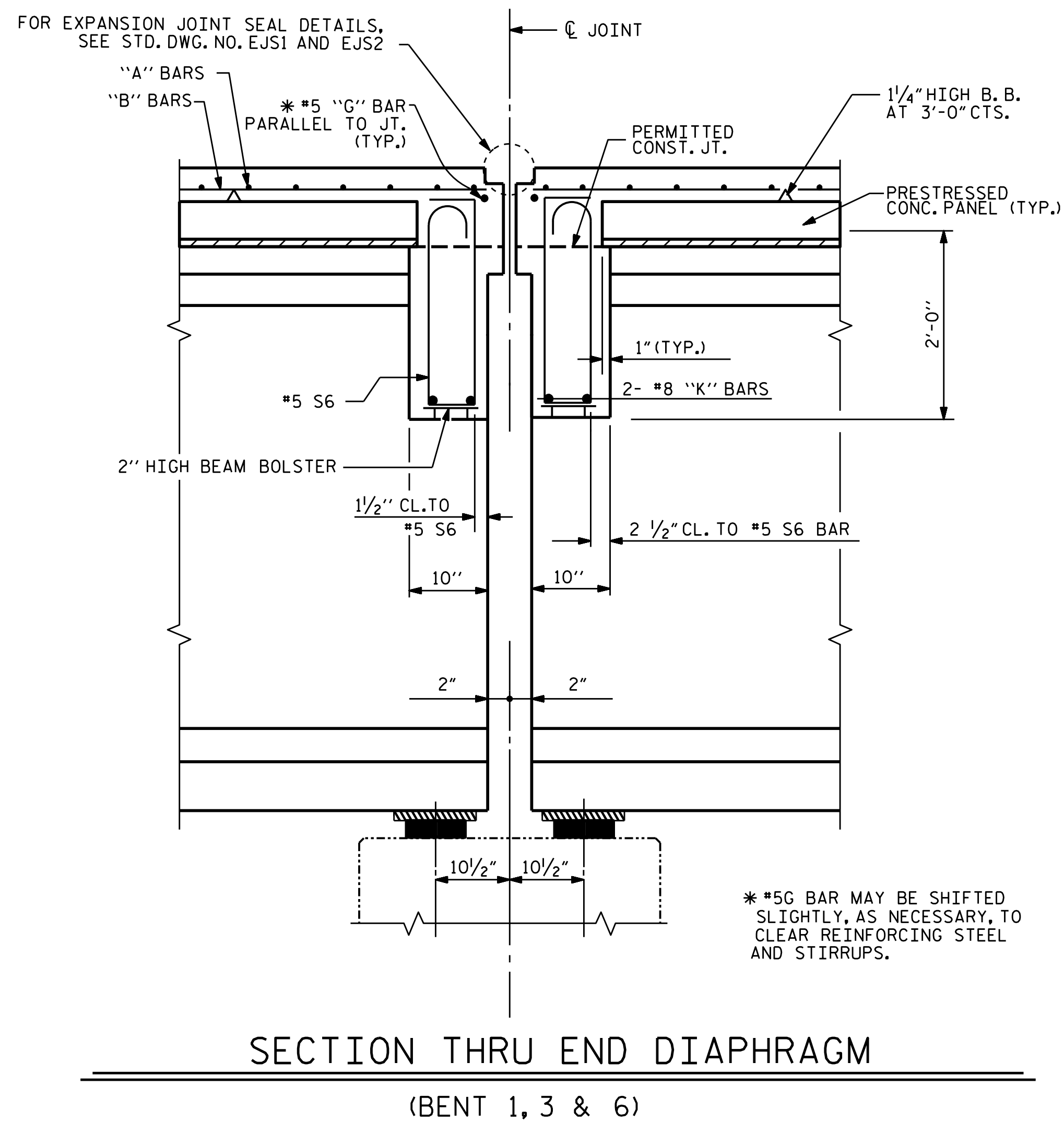
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 10 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

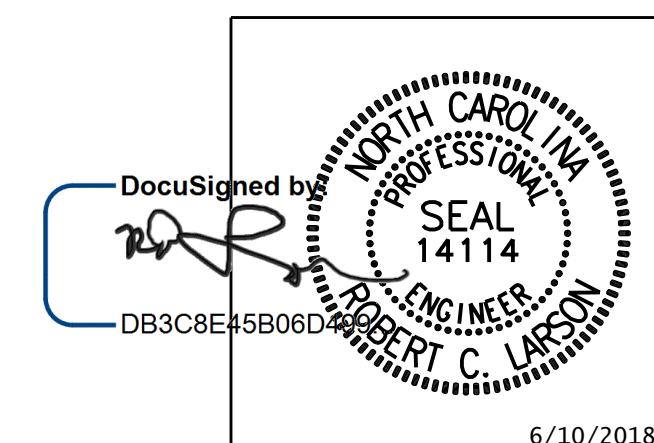
STR-#11

KCI_JOB_NO. 25146789.11



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 5 OF 5



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**

RIGHT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 6/10/2018
 DRAWN BY: R. J. FLORY DATE: 01/29/16
 CHECKED BY: R. C. LARSON DATE: 02/15/16

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KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 11 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

STR-#11

KCI_JOB_NO. 25146789.11

DECK PANEL SUPPORTS

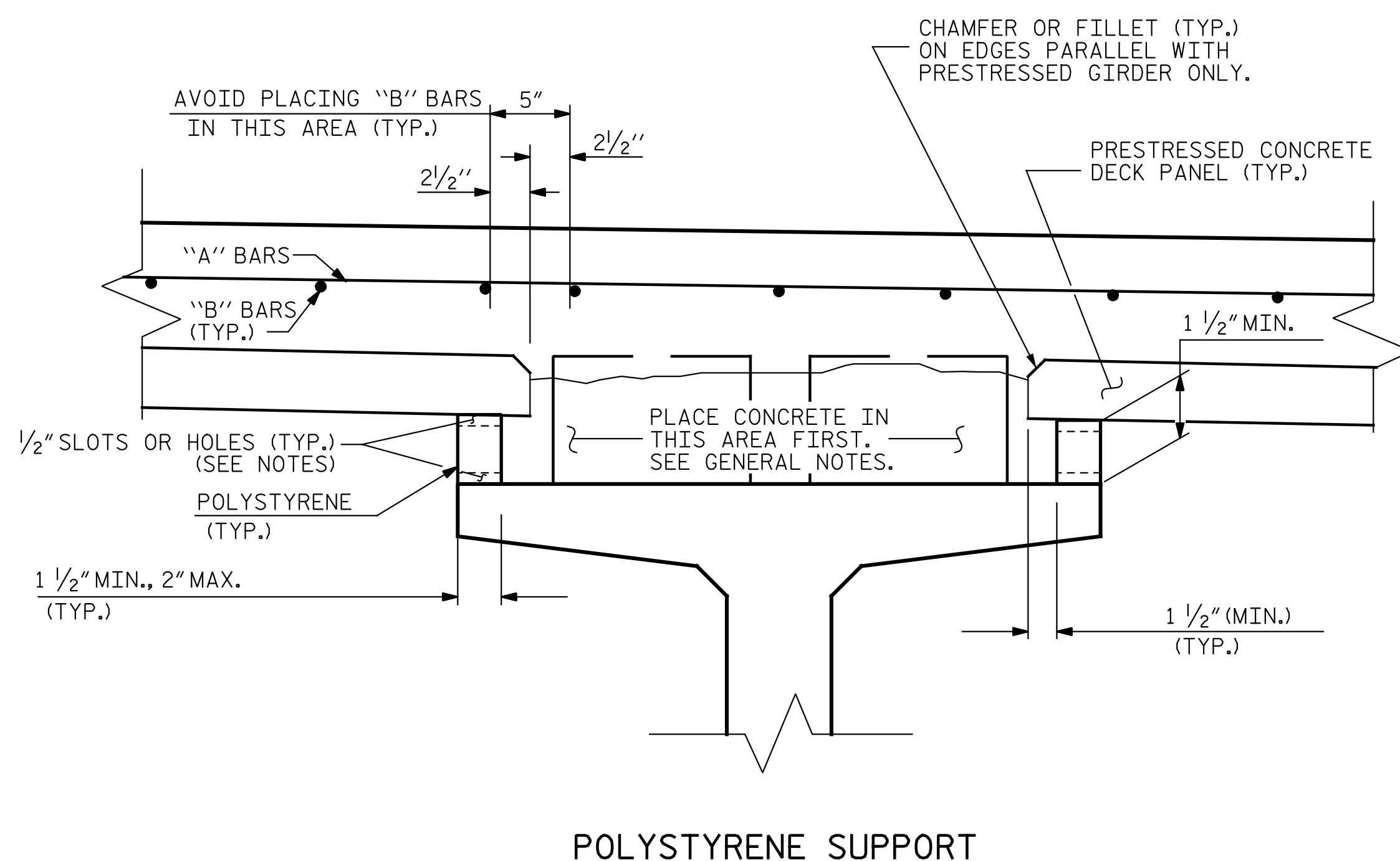
THE CONTRACTOR SHALL PROVIDE THE DECK PANEL SUPPORT SYSTEM SHOWN OR HE MAY SUBMIT A DECK PANEL SUPPORT SYSTEM OF HIS OWN DESIGN TO THE ENGINEER FOR APPROVAL.

POLYSTYRENE SUPPORT SYSTEM

1. ALL POLYSTYRENE SHALL BE DOW STYROFOAM 60 HIGH-LOAD, UC INDUSTRIES FOAMULAR 600 OR APPROVED EQUAL.
2. THE POLYSTYRENE SUPPORT SYSTEM SHALL CONSIST OF ONE LAYER WITH A MINIMUM WIDTH OF 1 1/2" AND A MAXIMUM WIDTH OF 2". THE POLYSTYRENE SHALL HAVE 1/2" X 1/2" WIDE SLOTS OR 1/2" DIAMETER HOLES AT 4'-0" CENTERS STAGGERED ALONG THE TOP AND BOTTOM.
3. THE POLYSTYRENE MAY BE CUT AND PLACED ON EDGE AS NECESSARY TO MATCH THE REQUIRED BUILDUP PROFILE ALONG THE GIRDER.
4. ADHESIVE, AS APPROVED BY THE ENGINEER, SHALL BE APPLIED TO THE TOP OF THE GIRDER IN A CONTINUOUS BEAD AND IN SUFFICIENT AMOUNT TO PREVENT THE POLYSTYRENE FROM BLOWING OUT AND TO PREVENT GAPS FROM FORMING BETWEEN THE POLYSTYRENE AND THE GIRDER. PRIOR TO PLACEMENT OF THE DECK PANELS, THE ADHESIVE SHALL ALSO BE APPLIED TO THE TOP OF THE POLYSTYRENE.
5. CONCRETE-FILLED BUCKETS, STACKS OF DECK PANELS, BUNDLED REINFORCING BARS OR OTHER HEAVY CONCENTRATED LOADS WILL NOT BE PERMITTED ON THE DECK PANEL ONCE THE PANEL HAS BEEN PLACED ON THE POLYSTYRENE SUPPORT SYSTEM.

GENERAL NOTES

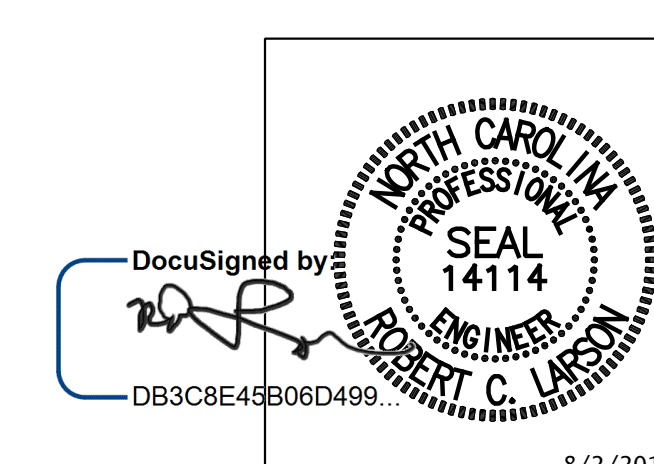
1. THE DESIGN COMPRESSIVE STRENGTH (f'c) FOR THE CONCRETE IN PRESTRESSED PANELS SHALL BE 5000 PSI MINIMUM AT 28 DAYS. COMPRESSIVE STRENGTH OF CONCRETE AT TIME OF RELEASE OF STRANDS SHALL BE 4000 PSI MINIMUM.
2. THE PRECAST PRESTRESSED PANEL SHALL HAVE A THICKNESS OF 3 1/2" WITH THE PRESTRESSED STRANDS LOCATED AT HALF THE DEPTH OF THE PANEL.
3. FOR SKEWED SPANS, TRAPEZOIDAL CLOSURE PANELS SHALL HAVE A MINIMUM WIDTH OF 2 FEET ON THE SHORT SIDE.
4. ALL PRESTRESSING STRANDS SHALL EXTEND 2" BEYOND THE PANEL EDGES.
5. SHEAR REINFORCING OF 0.60 SQ. INCHES OF REINFORCING STEEL PER 10 SQ. FEET OF PANEL SURFACE SHALL BE PROVIDED IN THE PANEL TO ENSURE COMPOSITE ACTION BETWEEN PANEL AND THE CAST-IN-PLACE CONCRETE. SHEAR REINFORCEMENT SHALL BE MADE OF WELDED WIRE HAVING A MINIMUM YIELD STRENGTH OF 60 KSI.
6. SHEAR REINFORCEMENT AND LIFTING DEVICES SHALL BE CONSTRUCTED AND PLACED SO AS TO AVOID ANY INTERFERENCE WITH REINFORCING STEEL IN THE CAST-IN-PLACE DECK SLAB AND TO ALLOW FOR PROPER CONCRETE CONSOLIDATION IN THE DECK PANEL.
7. SHIFT LONGITUDINAL "B" BARS AS NECESSARY TO OBTAIN A MINIMUM CLEAR DISTANCE OF 2 1/2" TO THE RIGHT OR LEFT OF THE EDGE OF THE DECK PANEL. IF, IN SHIFTING TO OBTAIN THIS CLEARANCE, THE "B" BAR INTERFERES WITH THE STIRRUP IN THE TOP OF THE GIRDER THE "B" BAR MAY BE ELIMINATED.
8. WHEN CASTING THE DECK, PLACE CONCRETE FIRST OVER THE GIRDERS IN CONTINUOUS STRIPS A MINIMUM OF THREE PANEL LENGTHS AHEAD OF THE REST OF THE CONCRETE. CAREFULLY VIBRATE THE CONCRETE OVER THE GIRDERS SO THAT CONCRETE COMPLETELY FILLS THE AREA UNDER THE DECK PANEL OVERHANGS. THEN PLACE AND VIBRATE THE REMAINING DECK CONCRETE.
9. PRECAST PANELS SHALL BE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 psi IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.
10. PRESTRESSED CONCRETE PRECAST DECK PANELS SHALL CONTAIN CALCIUM NITRATE CORROSION INHIBITION



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

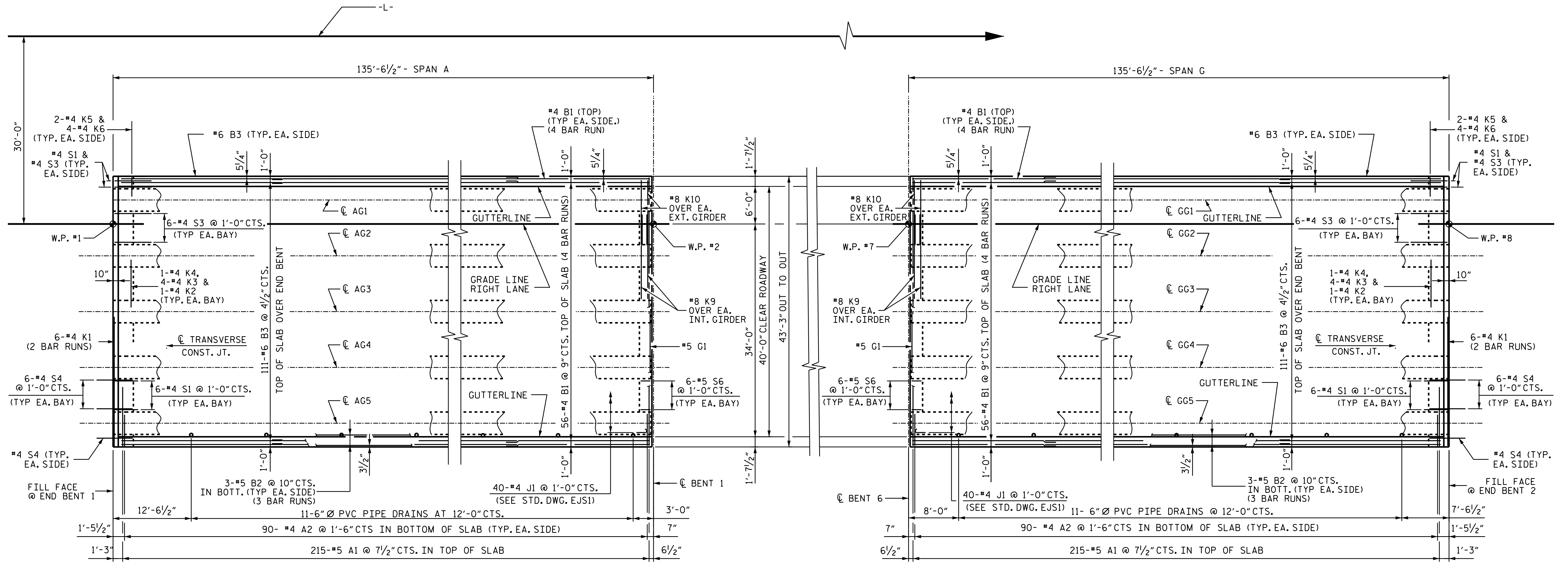
KCT JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD: <u>R.C. LARSON</u> DATE: <u>8/2/2018</u>	
ASSEMBLED BY: <u>R. C. LARSON</u> DATE: <u>01/18/16</u>	CHECKED BY: <u>K. SU</u> DATE: <u>04/24/17</u>
DRAWN BY: <u>ELR</u> 1/92	REV. 5/7/03R RWW/JTE
CHECKED BY: <u>GRP</u> 4/92	REV. 5/1/06R TLA/GM
	REV. 10/1/11 MAA/GM



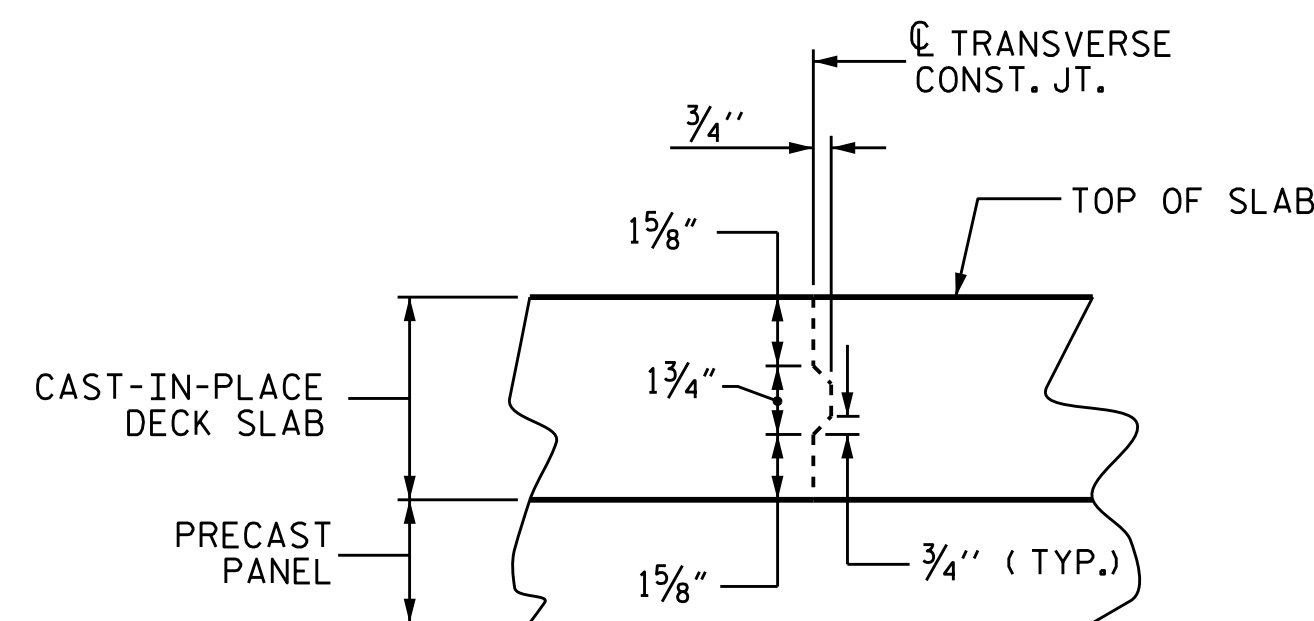
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
**PRECAST PRESTRESSED
 CONCRETE DECK PANELS**
 RIGHT LANE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED		KCI Associates of North Carolina, P.A.		DWG. REF. NO. 12 OF 44		SHEET NO. S11-12
NO. <u>1</u>		BY: <u>[Signature]</u>		DATE: <u>8/2/2018</u>		TOTAL SHEETS 44
NO. <u>2</u>		BY: <u>[Signature]</u>		DATE: <u>8/2/2018</u>		STR-#11 STD. NO. PDP1



PLAN - SPAN A

PLAN - SPAN G



TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN.
LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT

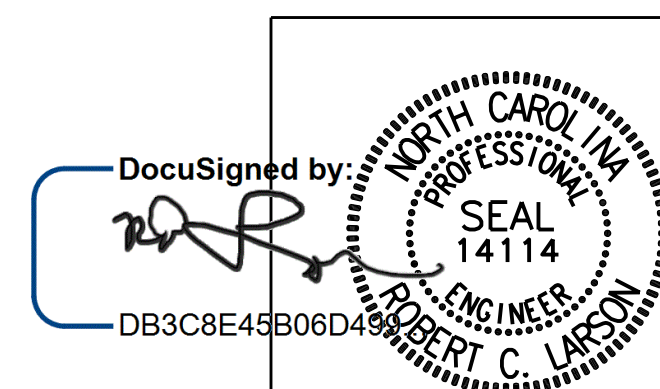
PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 PLAN OF SPANS A & G

RIGHT LANE



DocuSigned by:
 Robert C. Larson
 DB3C8E45B06D49

12/7/2018

DESIGN ENGINEER OF RECORD: DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 01/21/16
 CHECKED BY: E. C. DECOLA DATE: 08/20/16

DOCUMENT NOT CONSIDERED FINAL
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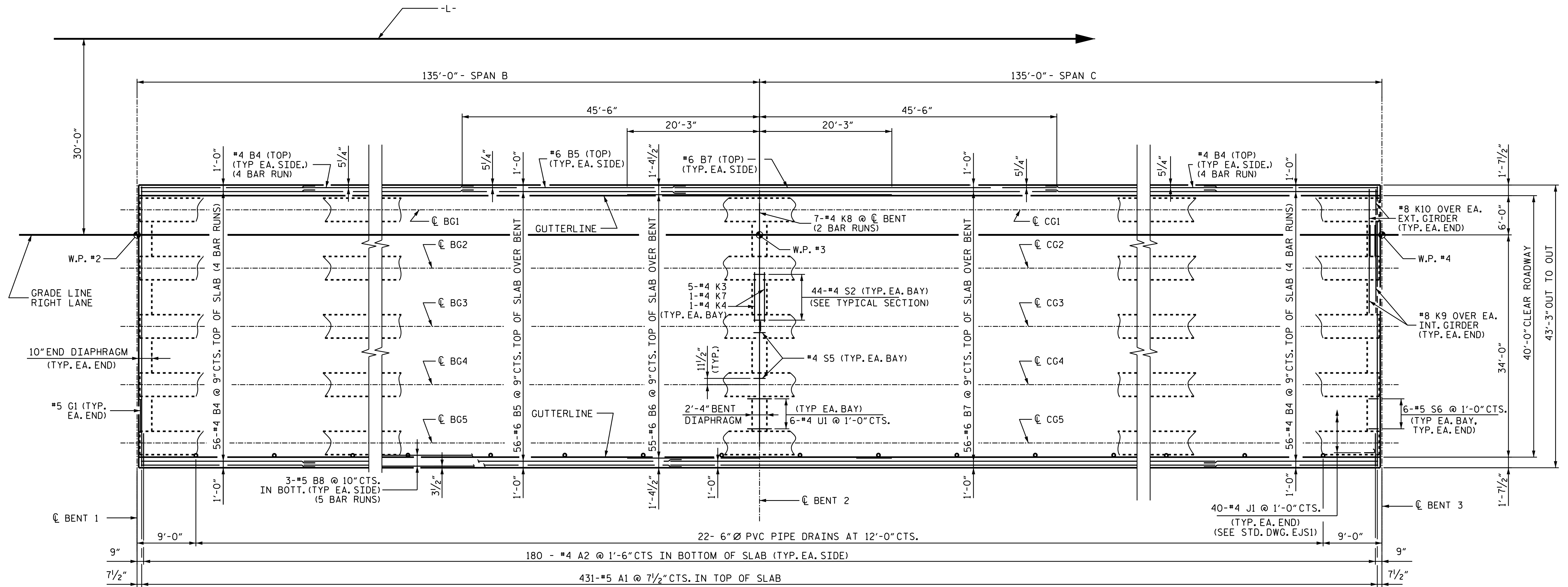
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 13 OF 44

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NO.	DATE	NO.	DATE
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2		4	

TOTAL SHEETS: 44

STR-#11

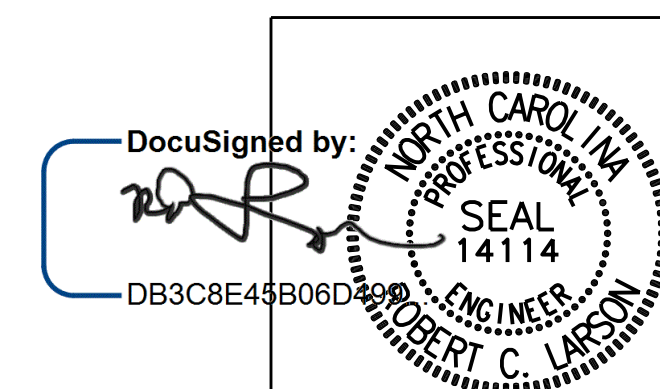
KCI_JOB_NO. 25146789.11



PLAN - SPANS B & C

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 4



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUPERSTRUCTURE
 PLAN OF SPANS B & C
 RIGHT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 01/21/16
 CHECKED BY: E. C. DECOLA DATE: 08/20/16

DOCUMENT NOT CONSIDERED FINAL
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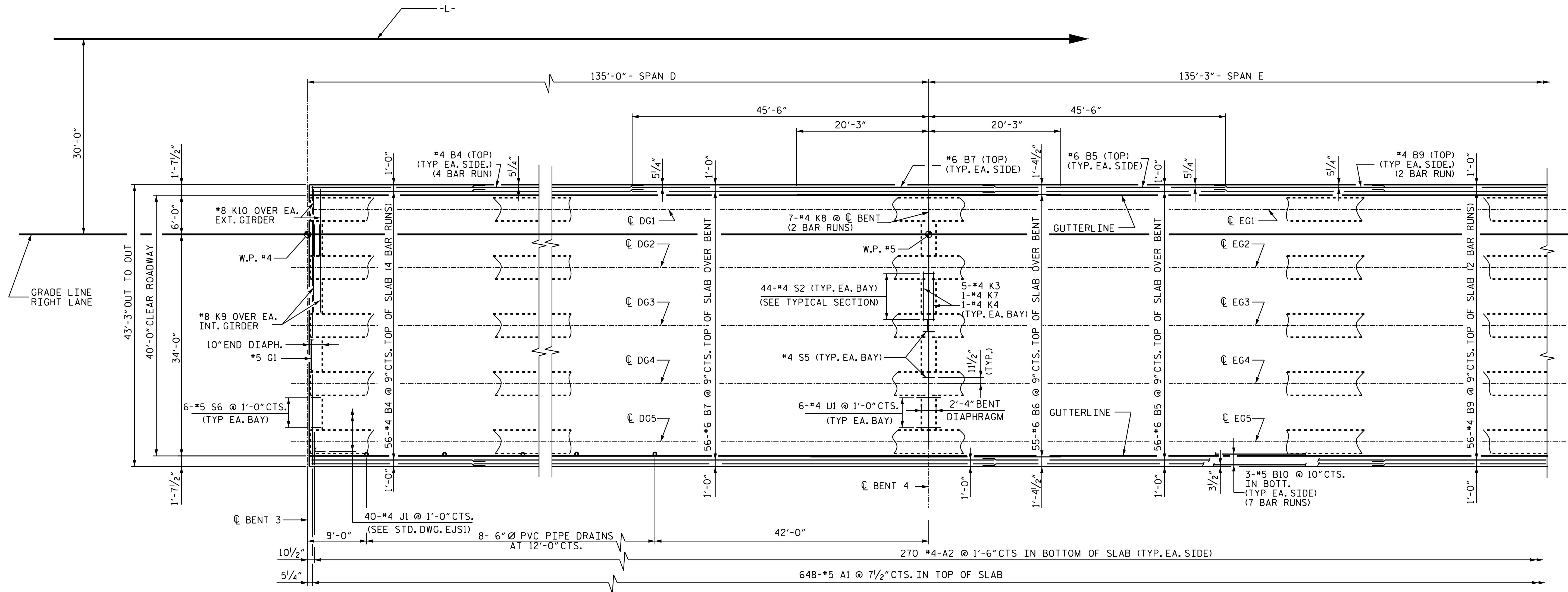
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 14 OF 44

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NO.	BY:	DATE:	NO.	BY:	DATE:
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2			4		

TOTAL SHEETS: 44

STR-#11

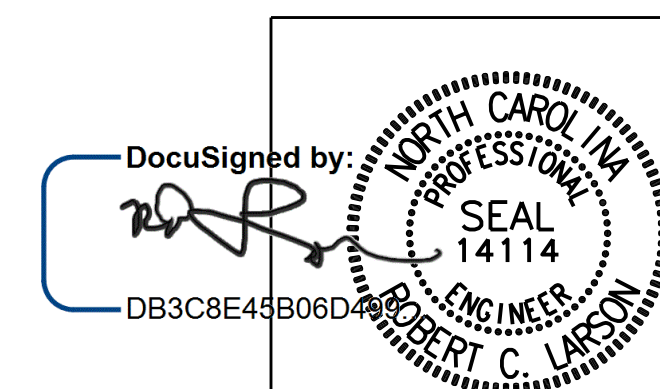
KCI_JOB_NO. 25146789.11



PLAN - SPANS D & E

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 4



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**SUPERSTRUCTURE
 PLAN OF SPANS D & E**
 RIGHT LANE

DESIGN ENGINEER OF RECORD: DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 01/21/16
 CHECKED BY: E. C. DECOLA DATE: 08/20/16

**DOCUMENT NOT CONSIDERED FINAL
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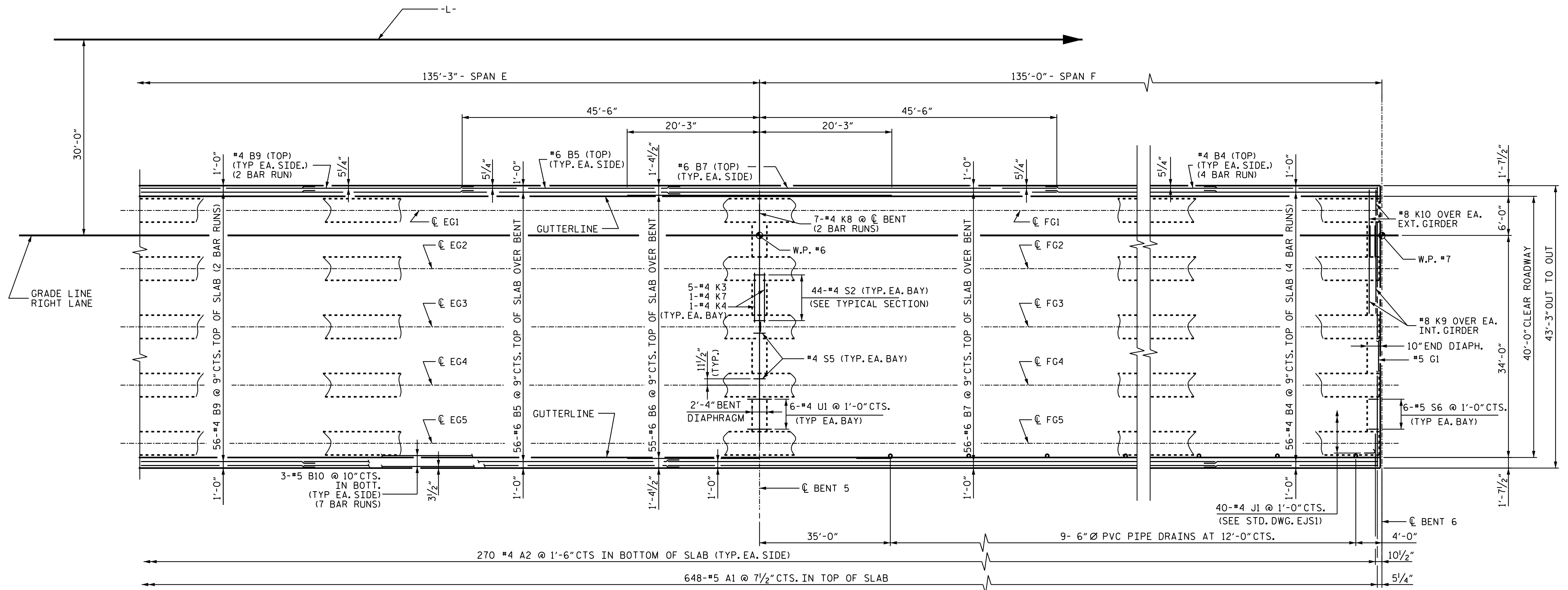
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 15 OF 44

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NO.	DATE	NO.	DATE
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2		4	

TOTAL SHEETS: 44
 SHEET NO. S11-15

STR-#11

KCI_JOB_NO: 2516789.11



PLAN - SPANS E & F

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 4 OF 4

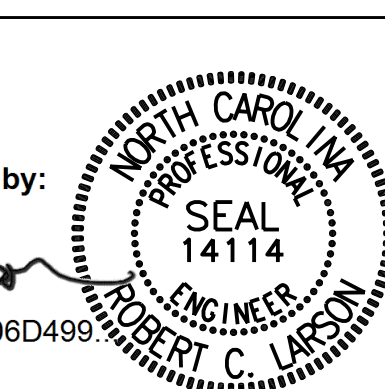
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 PLAN OF SPANS E & F

RIGHT LANE

DocuSigned by:

 DB3C8E45B06D499



12/7/2018

DESIGN ENGINEER OF RECORD: DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 01/21/16
 CHECKED BY: E. C. DECOLA DATE: 08/20/16

DOCUMENT NOT CONSIDERED FINAL
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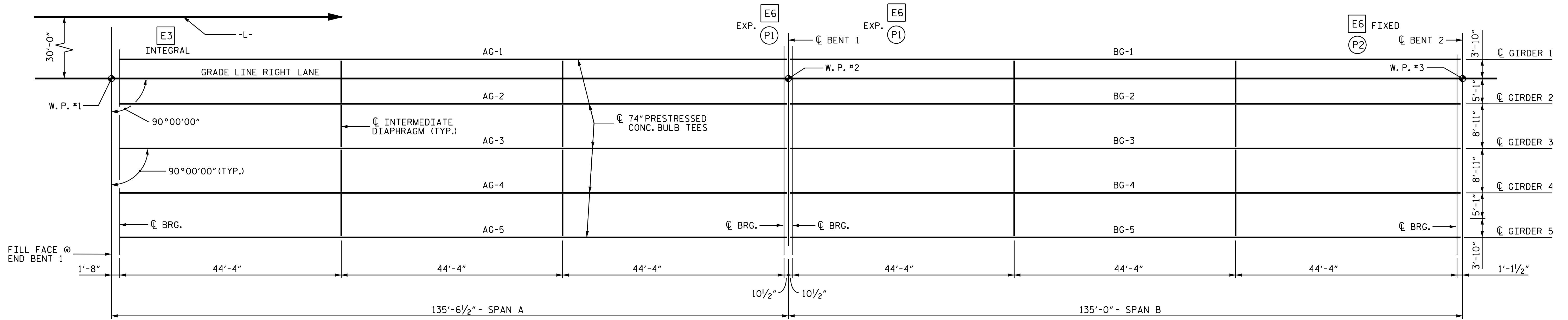
KCI Associates
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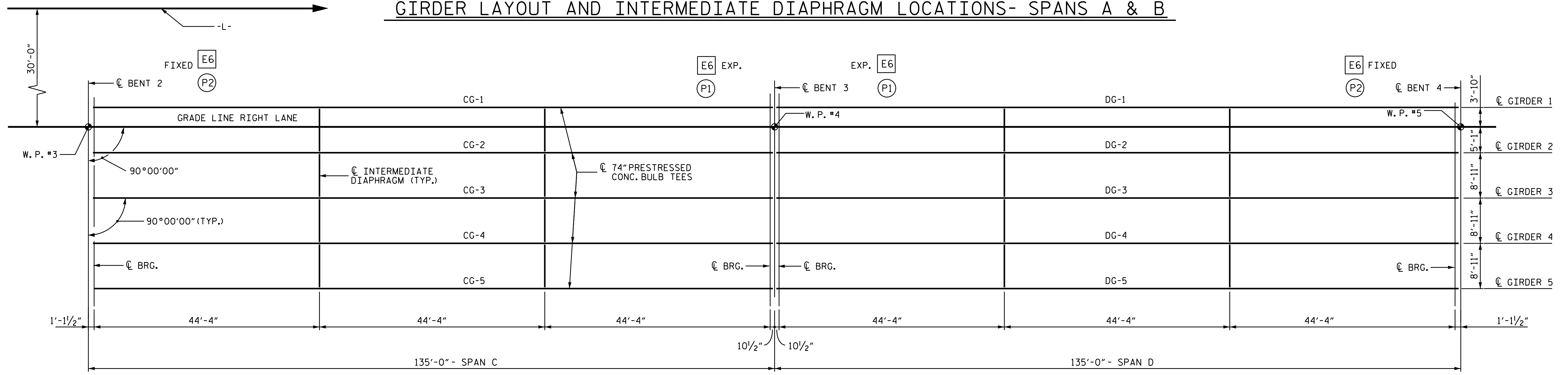
TOTAL SHEETS: 44

STR-#11

KCI_JOB_NO. 25146789.11



GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPANS A & B



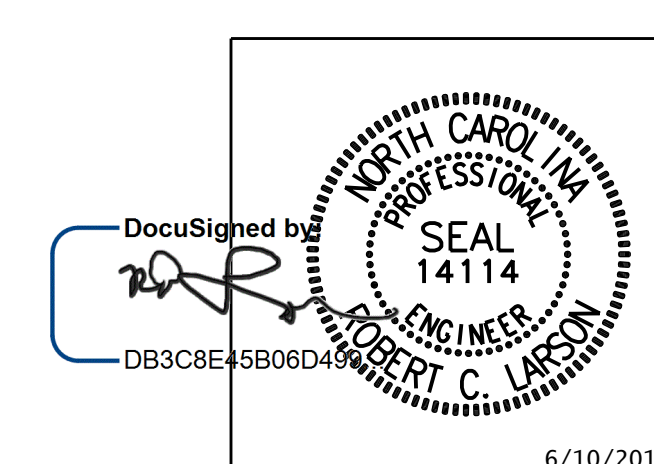
NOTES

1. ELASTOMERIC BEARINGS INDICATED THUS:
EN (N = NUMBER)
2. SOLE PLATES INDICATED THUS:
PN (N = NUMBER)
 (SEE BEARING SHEET FOR DETAILS)

GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPANS C & D

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 2



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 GIRDER LAYOUT
 SPANS A-D**

RIGHT LANE

DESIGN ENGINEER OF RECORD:	DATE: 6/10/2018
DRAWN BY: R. C. LARSON	DATE: 01/15/16
CHECKED BY: E. C. DECOLA	DATE: 08/31/16

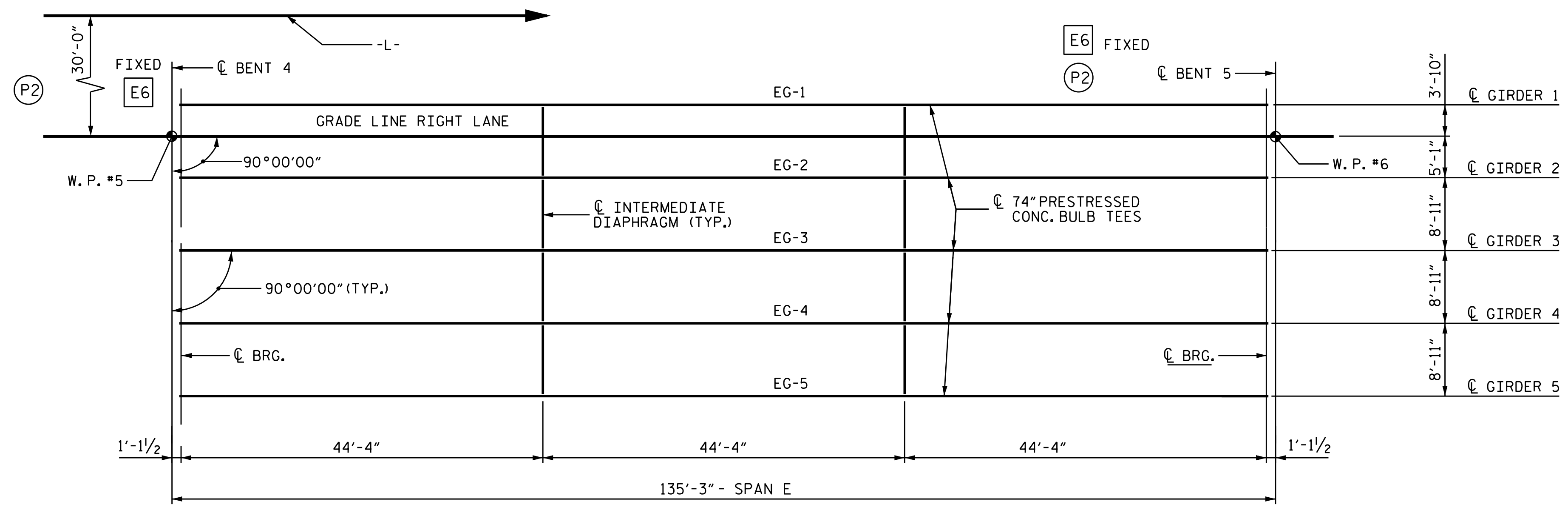
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KCI Associates
 of North Carolina, P.A.
ENGINEERS • PLANNERS • ECOLOGISTS LICENSE NUMBER: C-0764
 SUITE 220, LANDMARK CENTER #400 SH FORNS RD, RALEIGH, NC 27609-5200 (919) 783-9244
 DWG. REF. NO. 17 OF 44

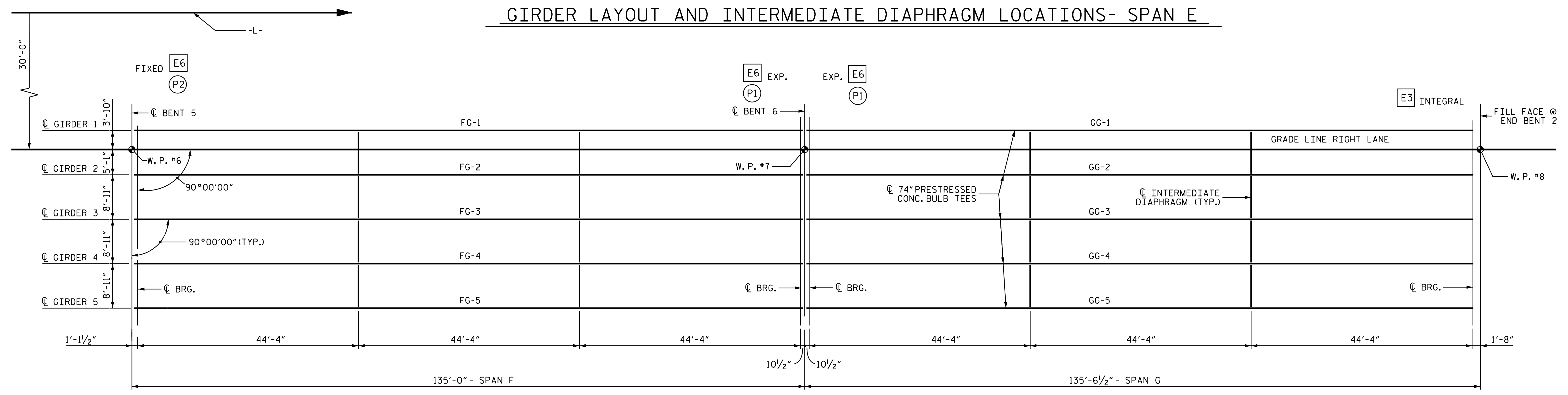
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SHEET NO. S11-17
 TOTAL SHEETS 44

KCI_JOB_NO: 2516789.11



GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPAN E

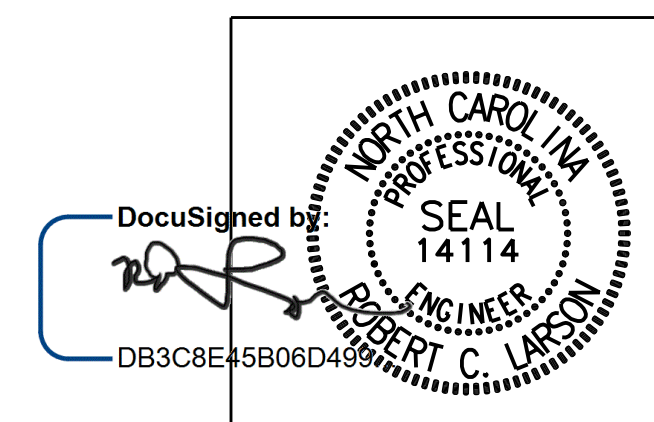


- NOTES**
- ELASTOMERIC BEARINGS INDICATED THUS:
EN (N = NUMBER)
 - SOLE PLATES INDICATED THUS:
PN (N = NUMBER)
 (SEE BEARING SHEET FOR DETAILS)

GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS- SPANS F & G

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 2



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 GIRDER LAYOUT
 SPANS E-G**

RIGHT LANE

DESIGN ENGINEER OF RECORD:	DATE:
<i>[Signature]</i>	6/10/2018
DRAWN BY: R. C. LARSON	DATE: 01/15/16
CHECKED BY: E. C. DECOLA	DATE: 08/31/16

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

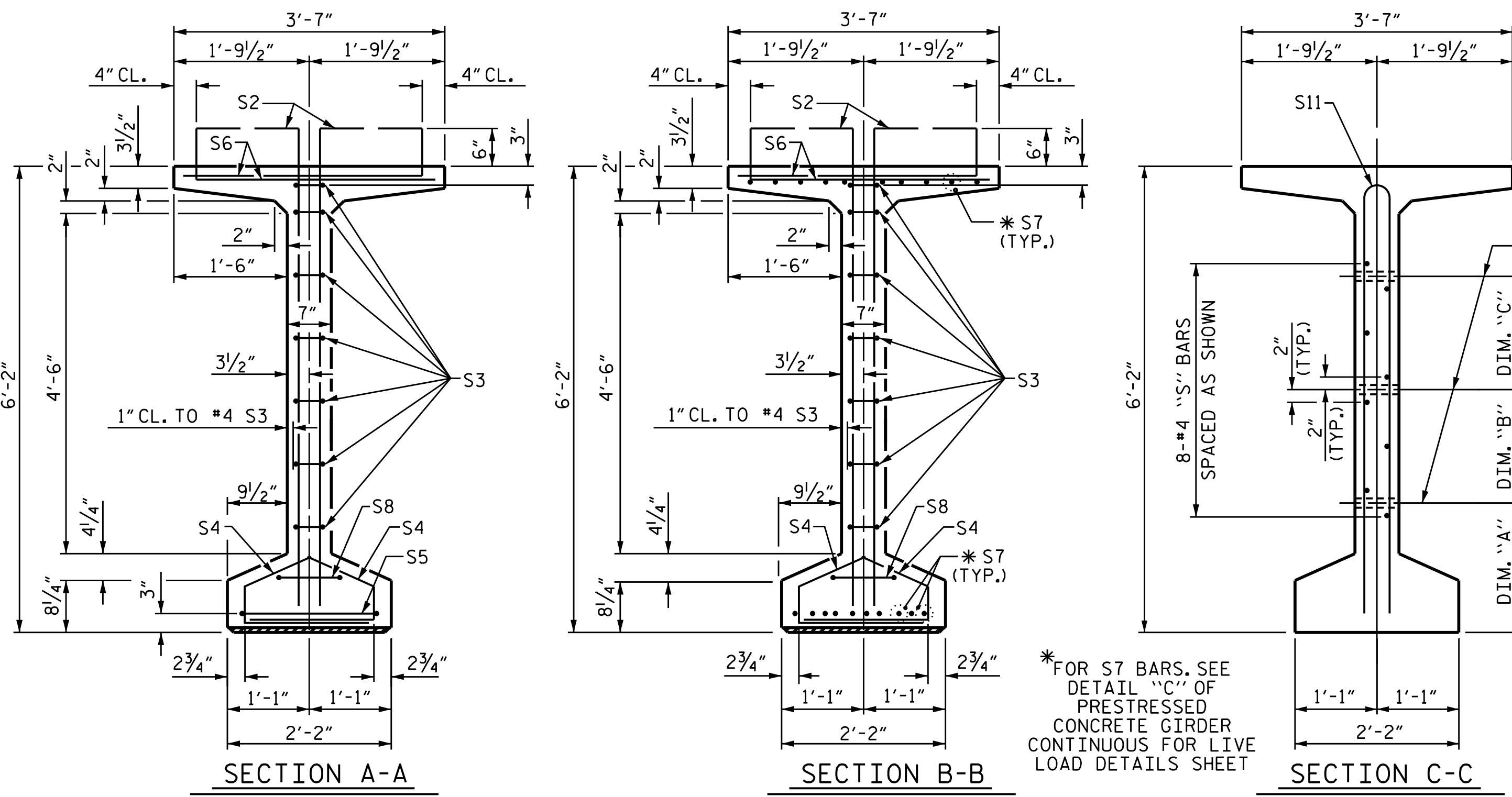
ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0714
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 SUITE 220, LANDMARK CENTER #400 SH FORNS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 18 OF 44

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TOTAL SHEETS: 44

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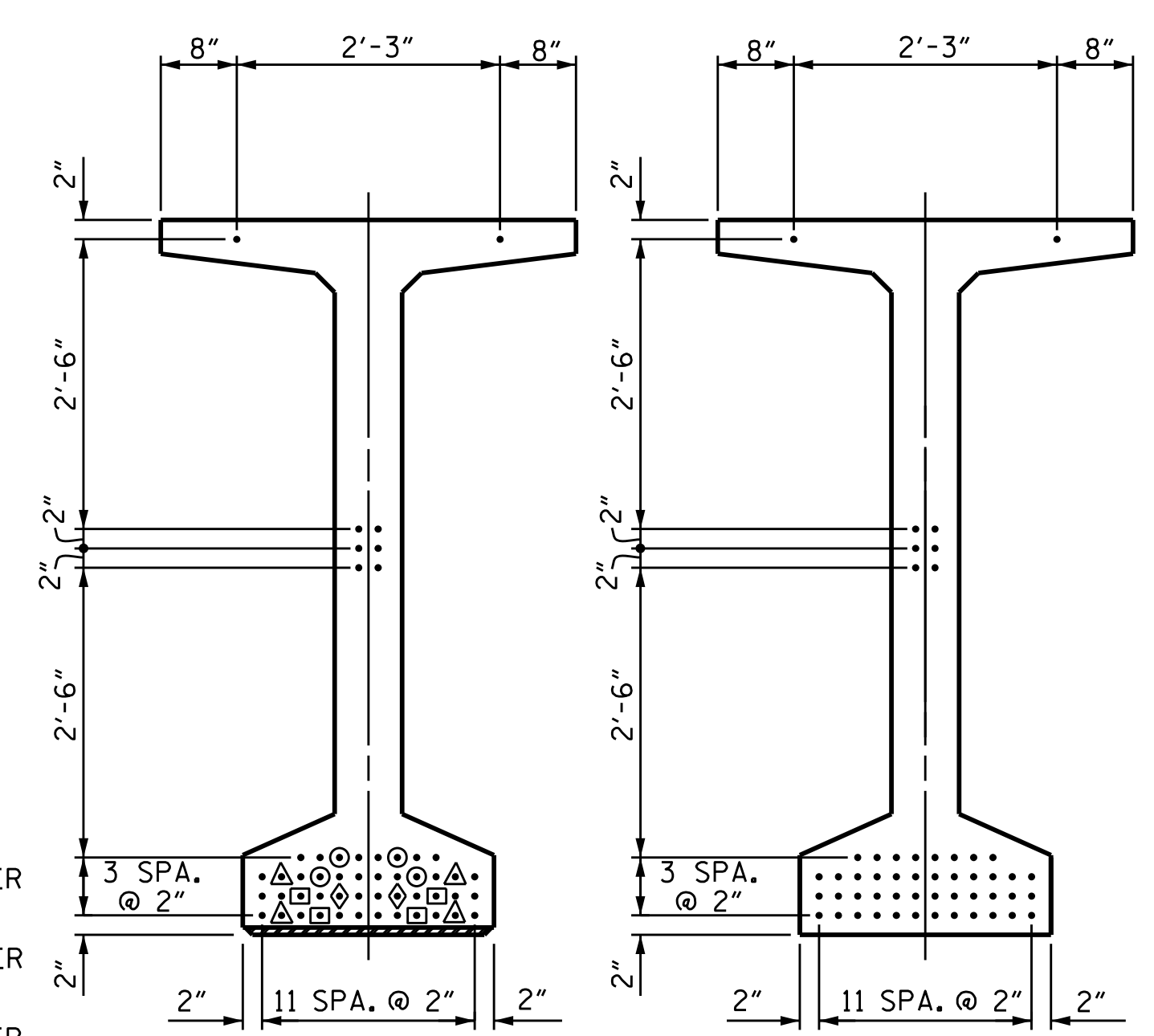
KCI_JOB_NO: 25146789.11



1/2" Ø FORMED HOLE. SEE ELEVATION FOR LOCATION FOR DIM. "A", "B" & "C". SEE "INTERMEDIATE STEEL DIAPHRAGMS" SHEET.)

DEBONDING LEGEND

- FULLY BONDED STRANDS
- STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER

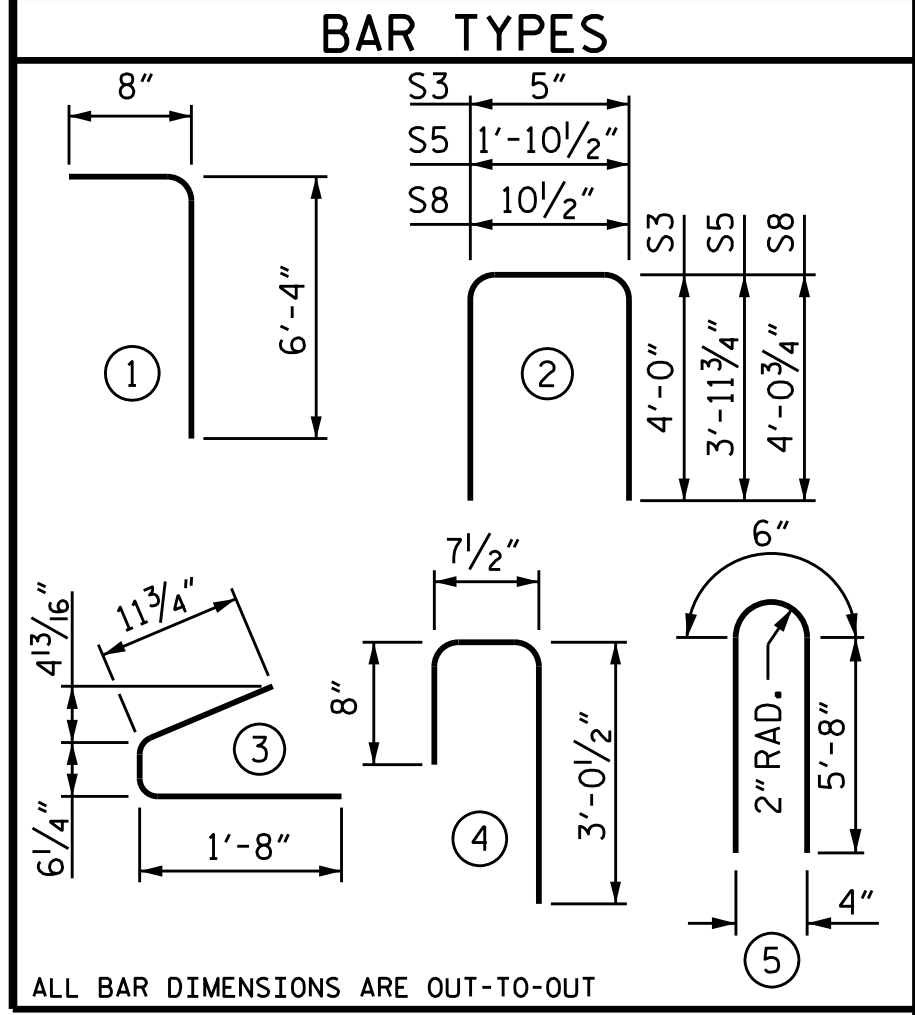


AT END OF GIRDER AT C OF GIRDER
0.6" Ø LOW RELAXATION STRAND LAYOUT

0.6" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



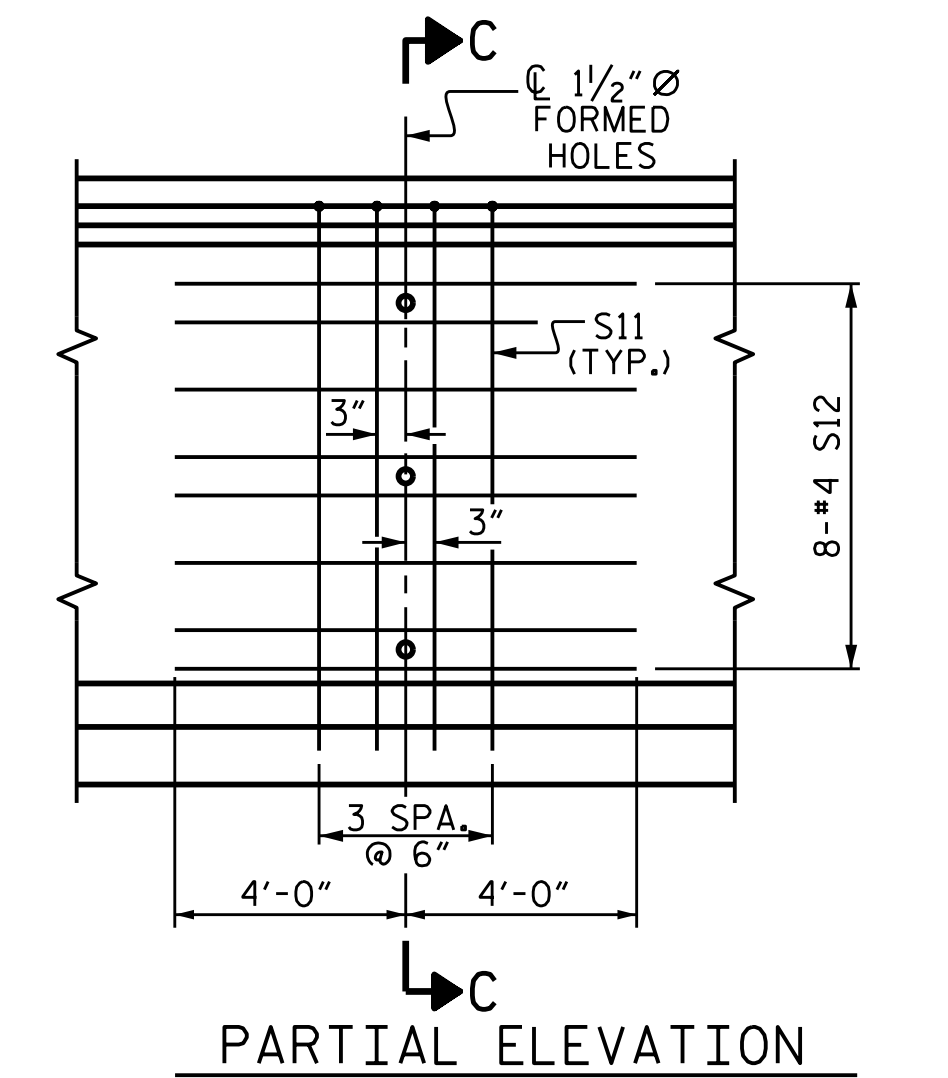
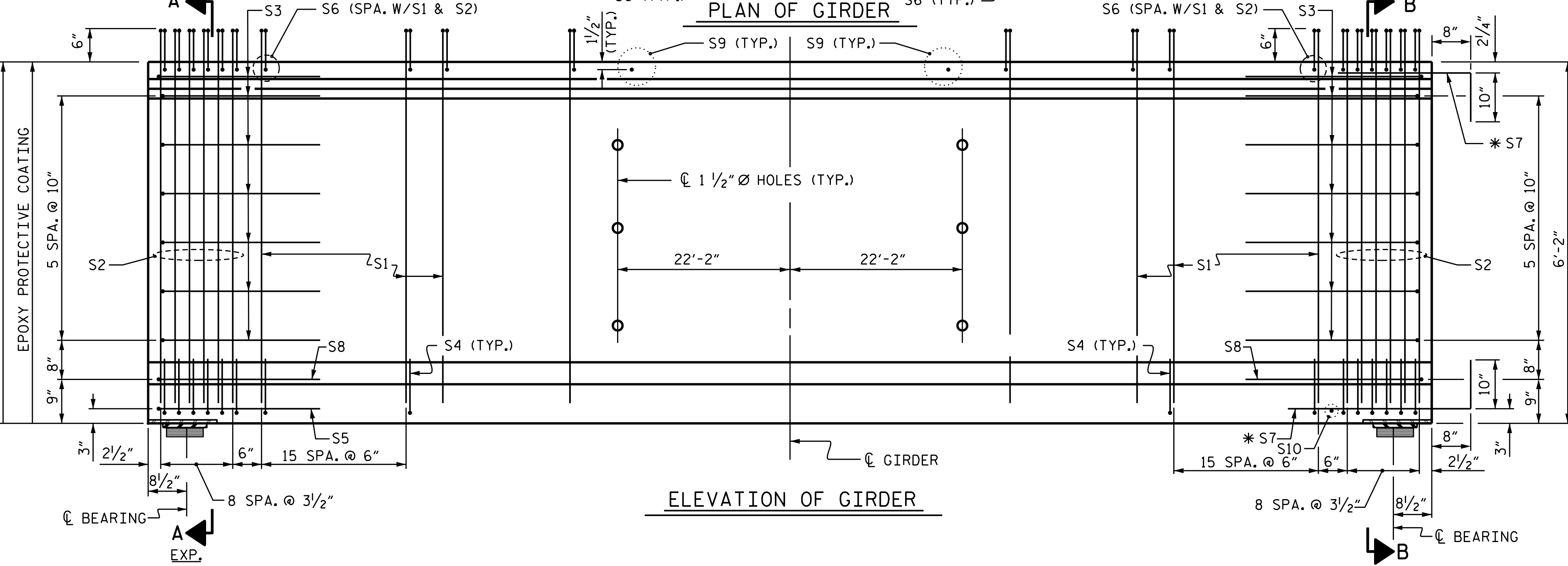
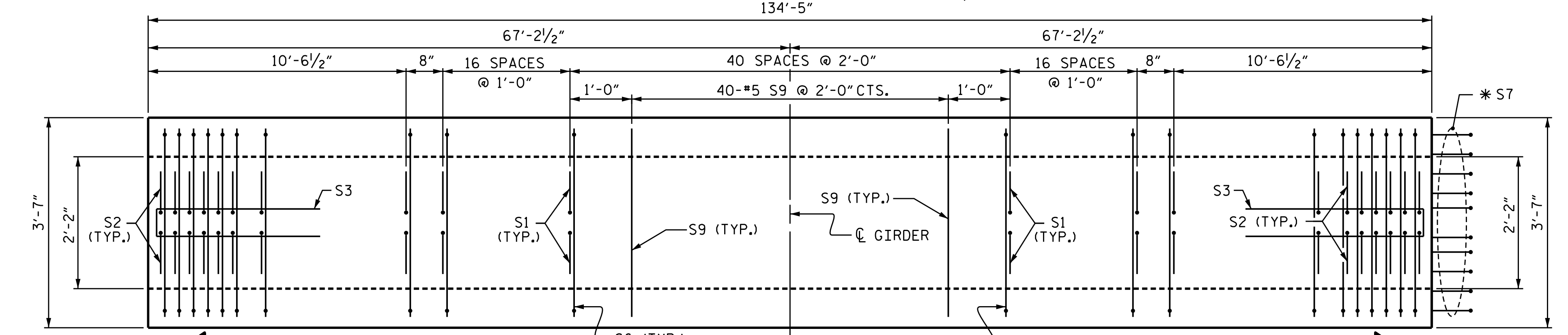
QUANTITIES FOR ONE GIRDER			
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS	
LB.	C.Y.	No.	
3075	30.5	52	

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN A)	134'-5"	672'-1"
5 (SPAN G)	134'-5"	672'-1"

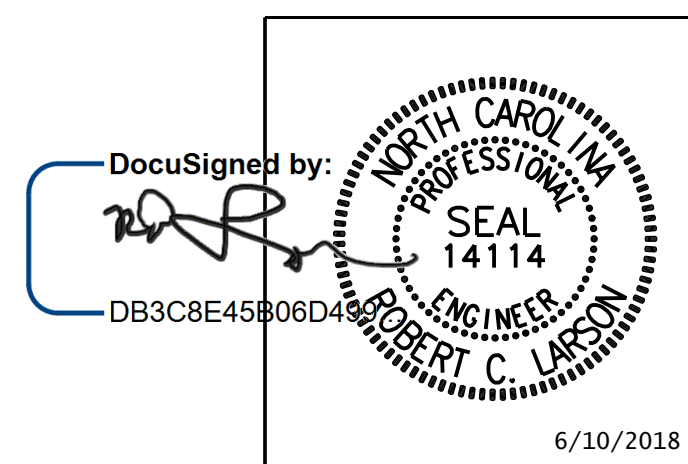
PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPAN A OR G
 RIGHT LANE



PARTIAL ELEVATION
 SHOWING INTERMEDIATE STEEL DIAPHRAGM REINFORCING STEEL FOR ALL GIRDERS (FOR ALL EXTERIOR GIRDERS AND INTERIOR GIRDERS WITH 70° ≤ SKEW ≤ 110°)



KCI_JOB_NO. 25146789.11

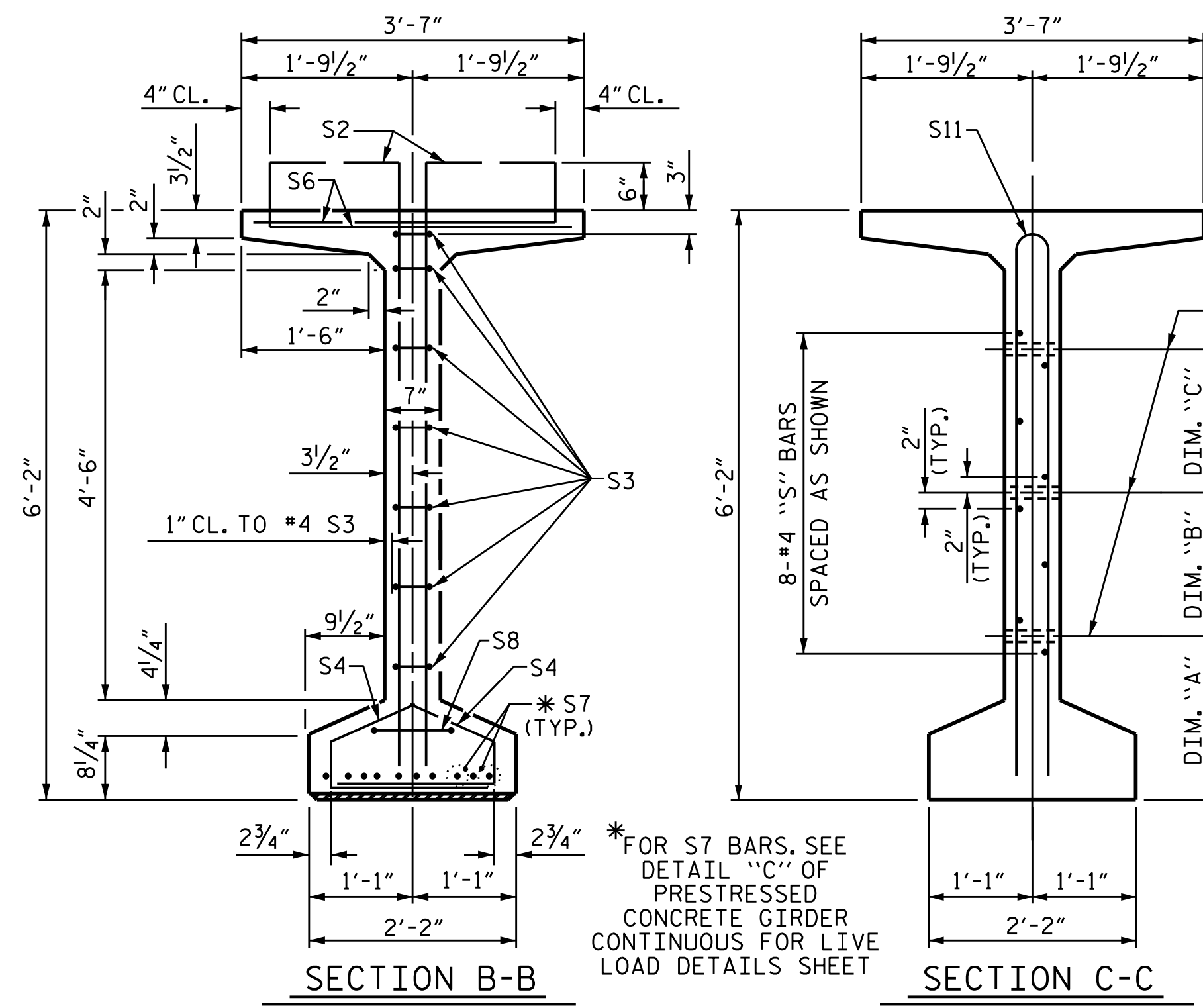
ASSEMBLED BY : R. C. LARSON DATE : 02/23/16
 CHECKED BY : K. SU DATE : 03/31/17
 DRAWN BY : EEM 2/6/97 REV. 10/1/11 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 6/13 MAA/GM
 REV. 1/15 MAA/TMG
 DESIGN ENGINEER OF RECORD DATE : 6/10/2018

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

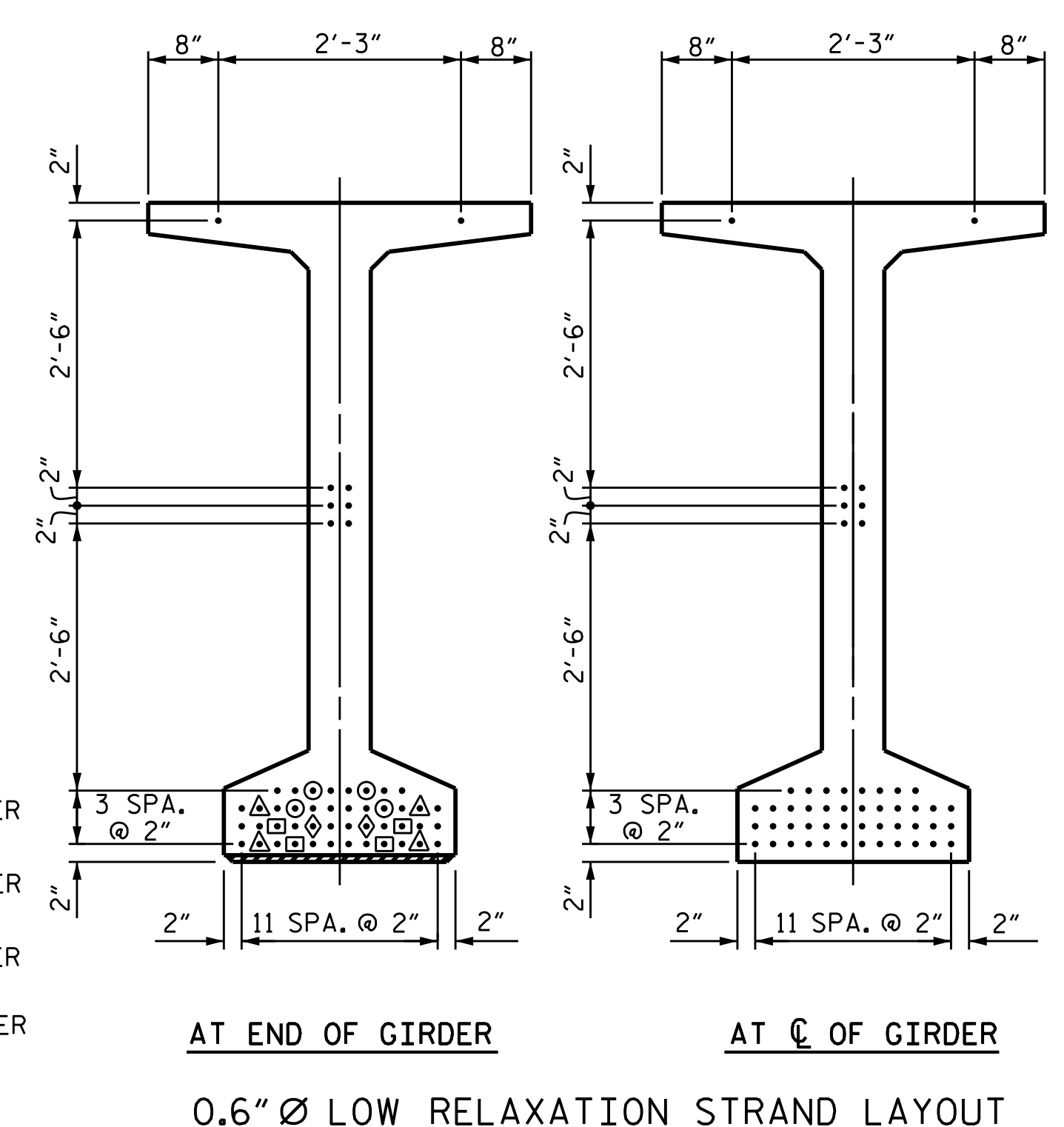
KCI Associates
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 DWG. REF. NO. 19 OF 44

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

STR-#11 STD. NO. PCG8 (Sht. 2)



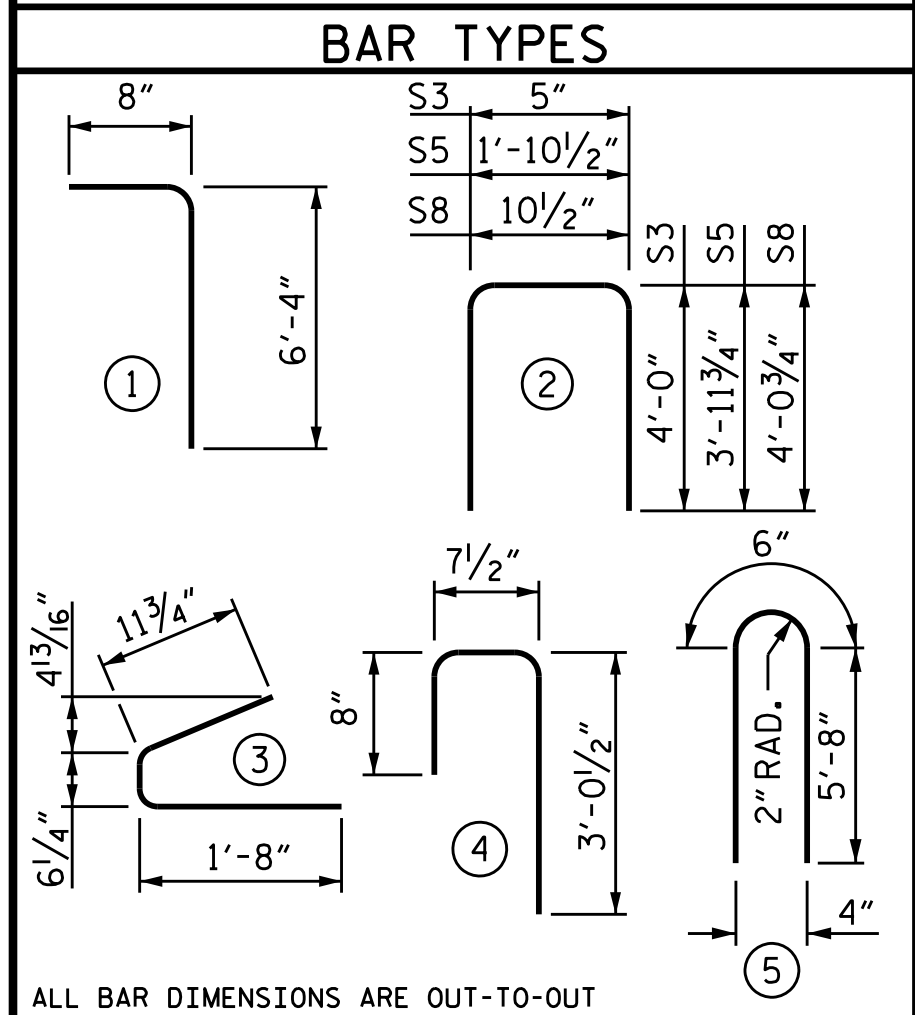
- DEBONDING LEGEND**
- FULLY BONDED STRANDS
 - ◻ STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
 - ▲ STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
 - ◆ STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



0.6" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

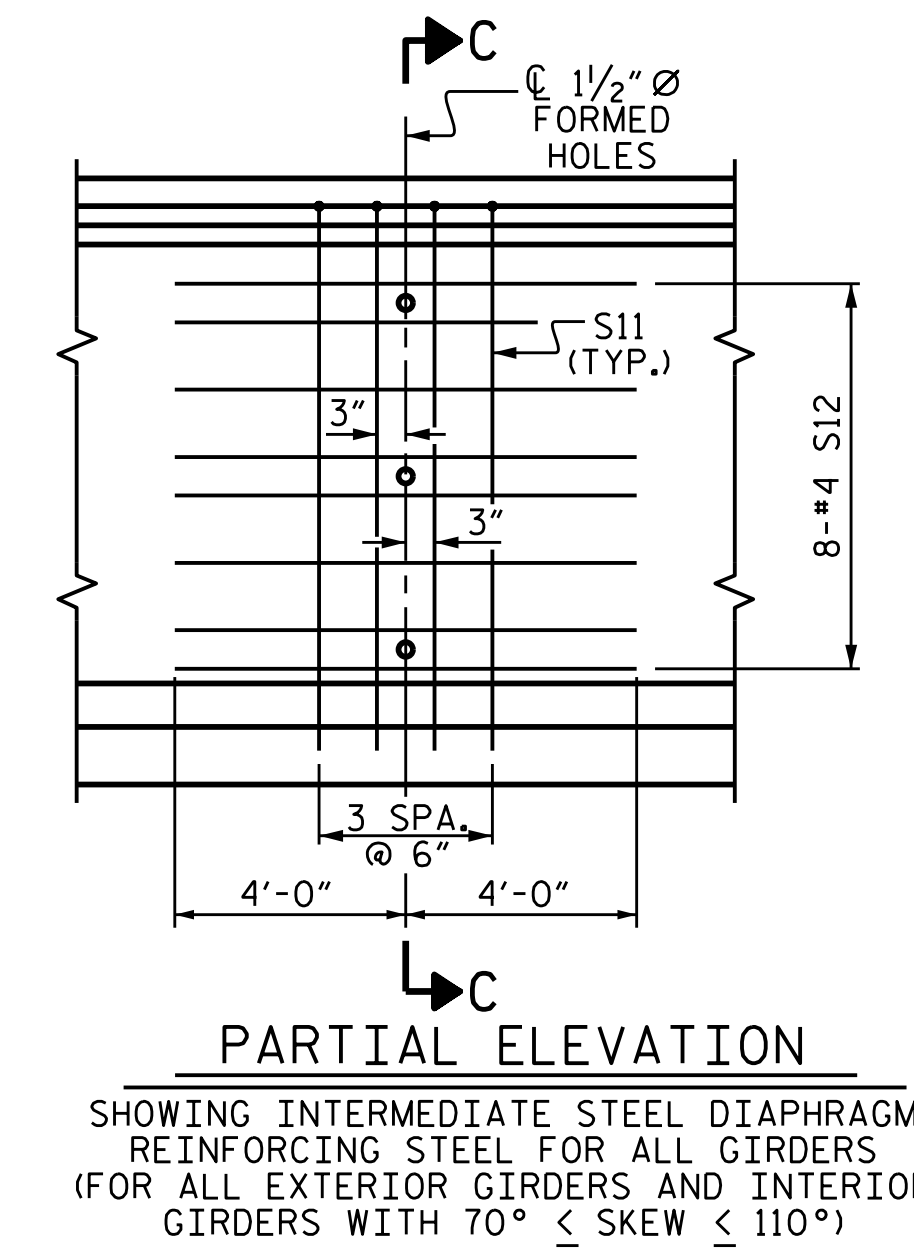
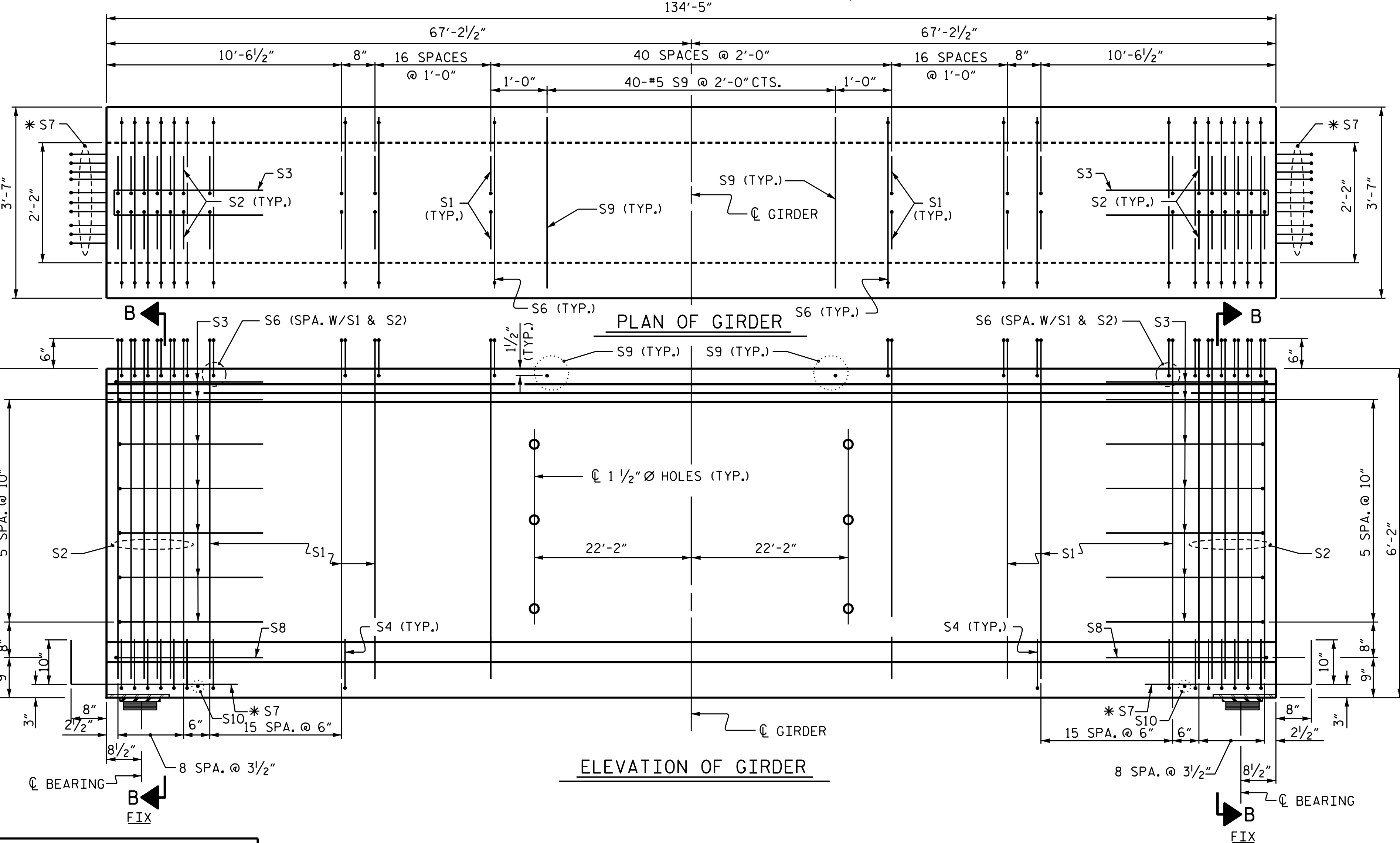
REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	2	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER			
	REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
	LB.	C.Y.	No.
	3065	30.5	52

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN E)	134'-5"	672'-1"



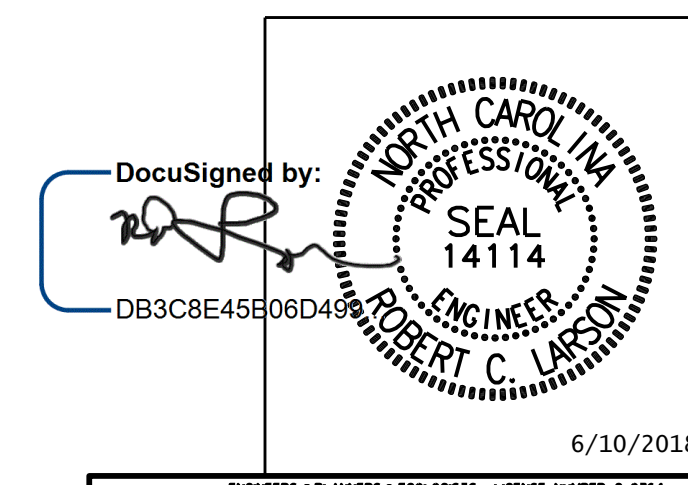
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPAN E

RIGHT LANE



ASSEMBLED BY : R. C. LARSON DATE : 02/23/16
 CHECKED BY : K. SU DATE : 03/31/17

DRAWN BY : EEM 2/6/97 REV. 10/1/11 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 6/13 MAA/GM
 REV. 1/15 MAA/TMG

DESIGN ENGINEER OF RECORD: Robert C. Larson DATE : 6/10/2018

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 21 OF 44

REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

SHEET NO. S11-21
 TOTAL SHEETS 44
 STR-#11 STD. NO. PCG8 (Sht. 2)

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 7800 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

A 2" X 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 74" MODIFIED BULB TEES ONLY.

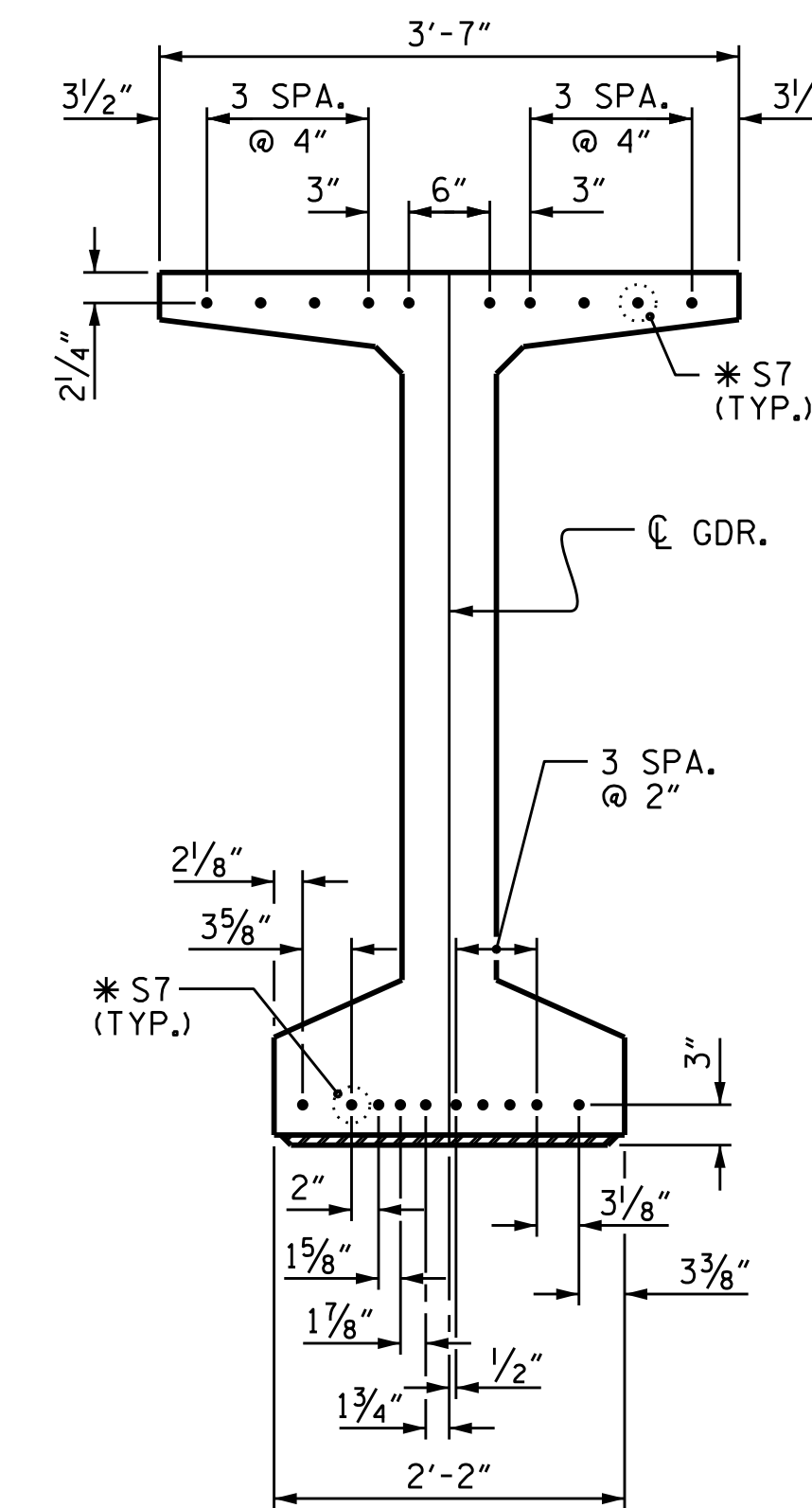
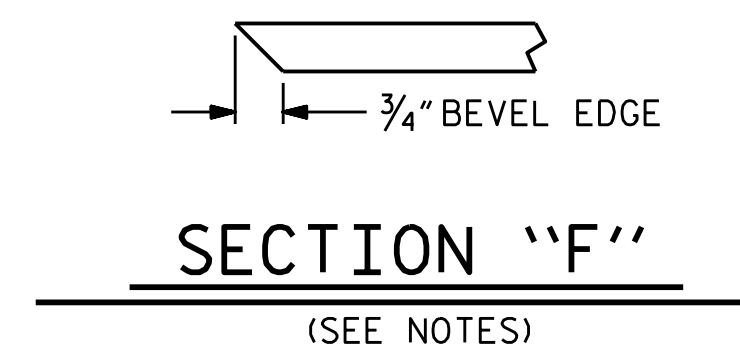
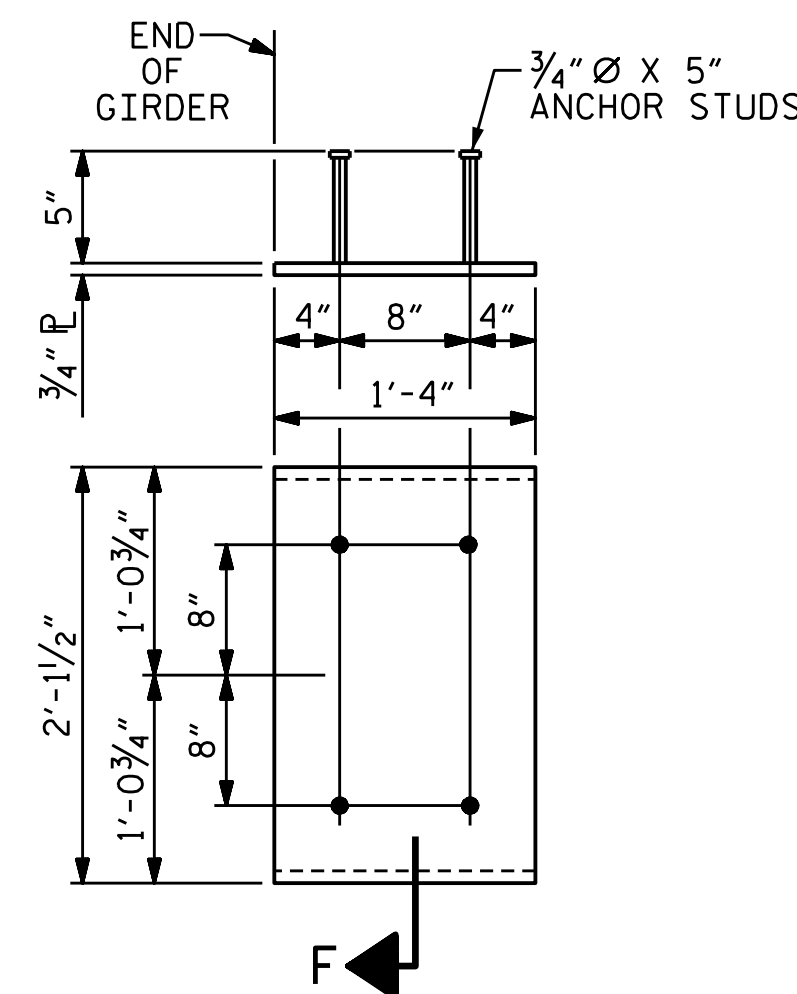
THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 LBS.

PRESTRESSED CONCRETE GIRDERS ARE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.

PRESTRESSED CONCRETE GIRDERS SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																					
.6" Ø LOW RELAXATION	SPANS A - G																				
	INTERIOR GIRDERS																				
	TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95
CAMBER (GIRDER ALONE IN PLACE)	0	0.052↑	0.103↑	0.150↑	0.194↑	0.233↑	0.266↑	0.292↑	0.311↑	0.323↑	0.327↑	0.323↑	0.311↑	0.292↑	0.266↑	0.233↑	0.194↑	0.150↑	0.103↑	0.052↑	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.035↓	0.066↓	0.101↓	0.129↓	0.157↓	0.178↓	0.197↓	0.210↓	0.218↓	0.220↓	0.218↓	0.210↓	0.197↓	0.178↓	0.157↓	0.129↓	0.101↓	0.066↓	0.035↓	0
FINAL CAMBER	0	3/16"↑	7/16"↑	9/16"↑	3/4"↑	5/16"↑	1/16"↑	1/8"↑	13/16"↑	1/4"↑	1/4"↑	1/4"↑	13/16"↑	1/8"↑	1/16"↑	5/16"↑	3/4"↑	9/16"↑	7/16"↑	3/16"↑	0
.6" Ø LOW RELAXATION	SPANS A - G																				
	EXTERIOR GIRDERS																				
	TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95
CAMBER (GIRDER ALONE IN PLACE)	0	0.052↑	0.103↑	0.150↑	0.194↑	0.233↑	0.266↑	0.292↑	0.311↑	0.323↑	0.327↑	0.323↑	0.311↑	0.292↑	0.266↑	0.233↑	0.194↑	0.150↑	0.103↑	0.052↑	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.033↓	0.063↓	0.096↓	0.123↓	0.149↓	0.170↓	0.187↓	0.199↓	0.207↓	0.210↓	0.207↓	0.199↓	0.187↓	0.170↓	0.149↓	0.123↓	0.096↓	0.063↓	0.033↓	0
FINAL CAMBER	0	1/4"↑	1/2"↑	5/8"↑	7/8"↑	1"↑	13/16"↑	1/4"↑	15/16"↑	13/8"↑	17/16"↑	13/8"↑	15/16"↑	1/4"↑	13/16"↑	1"↑	7/8"↑	5/8"↑	1/2"↑	1/4"↑	0

* INCLUDES FUTURE WEARING SURFACE
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT "FINAL CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).



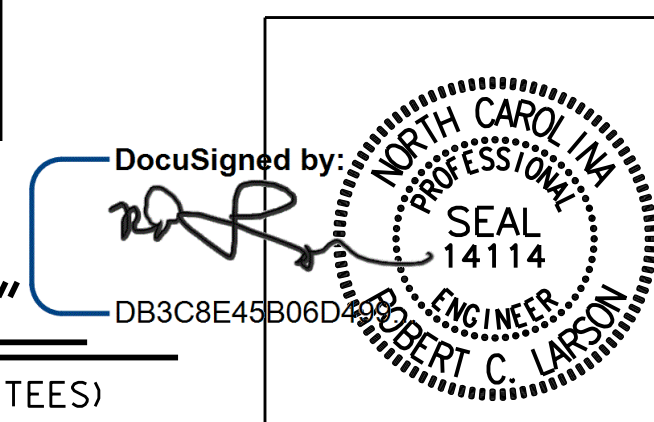
DETAIL "C"
(FOR 74" MODIFIED BULB TEES)

EMBEDDED PLATE "B-1" DETAILS
FOR AASHTO TYPE IV GIRDER AND
74" MODIFIED BULB TEES
(2 REQ'D PER GIRDER)

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 287+62.50 -L-

SHEET 4 OF 5

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD
DETAILS
RIGHT LANE

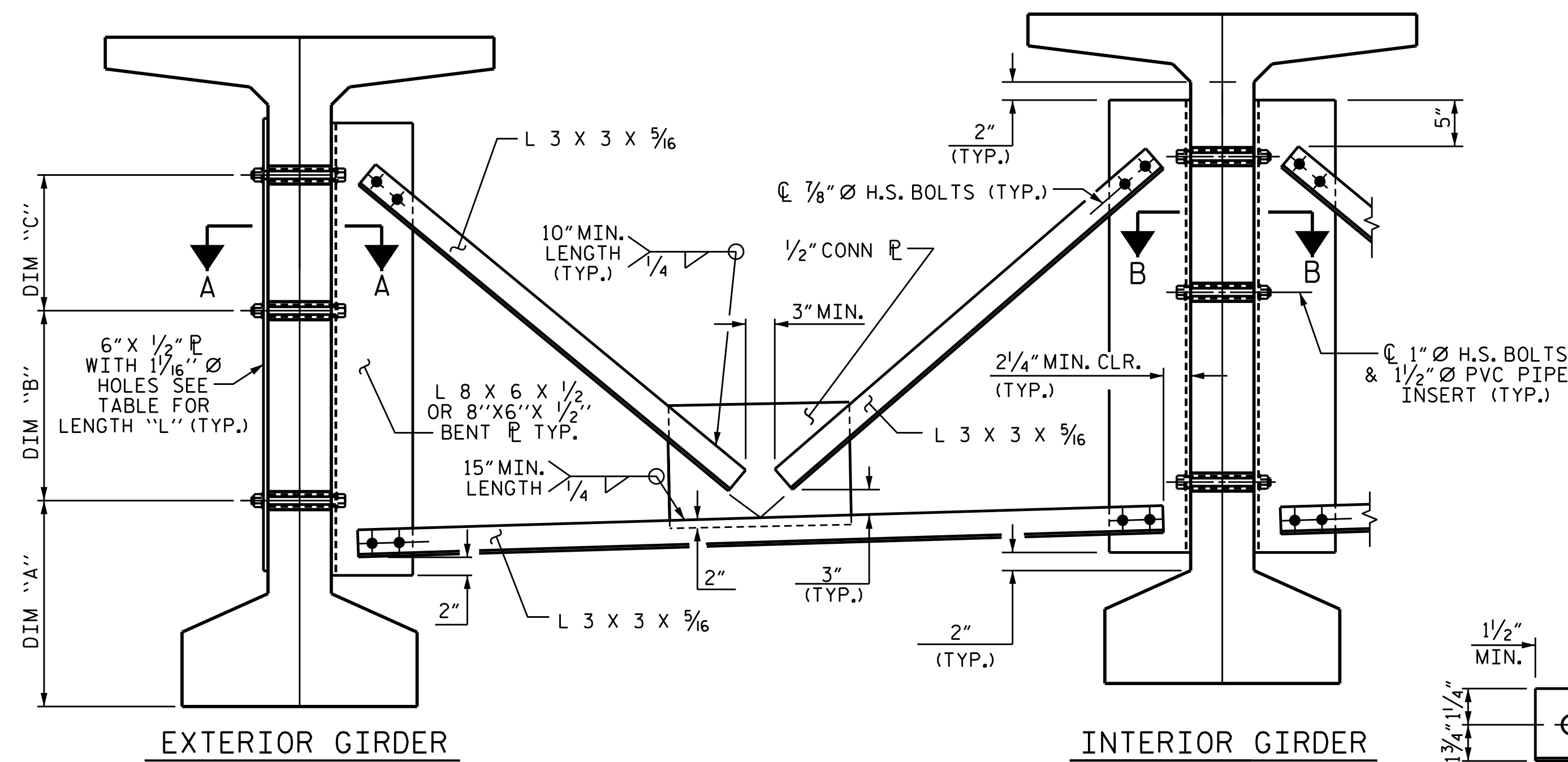


DESIGN ENGINEER OF RECORD: <i>[Signature]</i> DATE: 12/7/2018
ASSEMBLED BY: R. C. LARSON DATE: 02/23/16
CHECKED BY: K. SU DATE: 04/26/17
DRAWN BY: ELR 11/91 REV. 10/1/11 MAA/GM
CHECKED BY: GRP 11/91 REV. 1/15 MAA/TMG
REV. 2/15 MAA/TMG

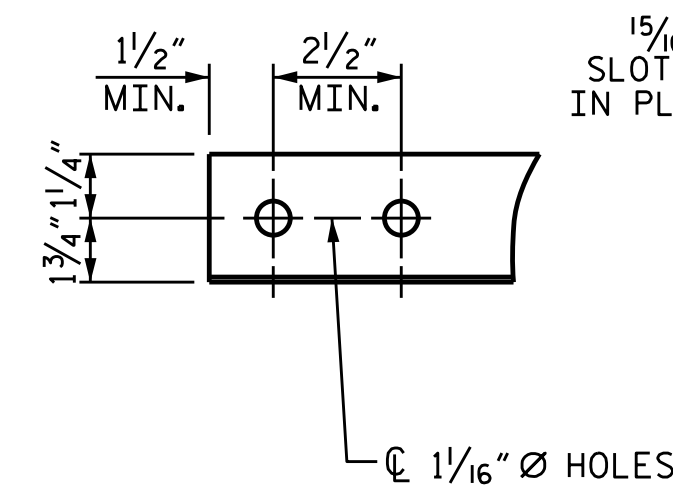
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DWG. REF. NO. 22 OF 44

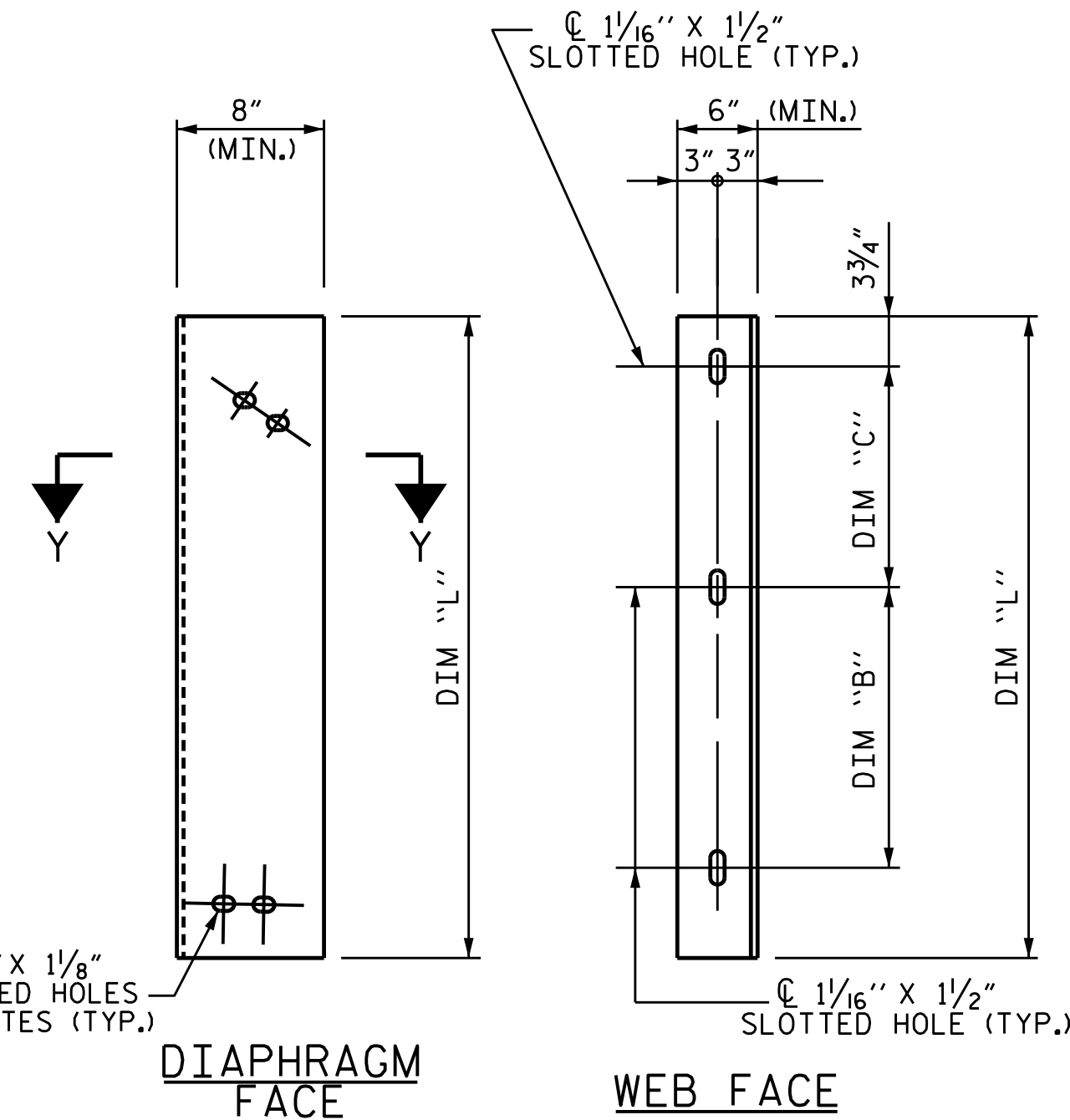
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
				TOTAL SHEETS 44	



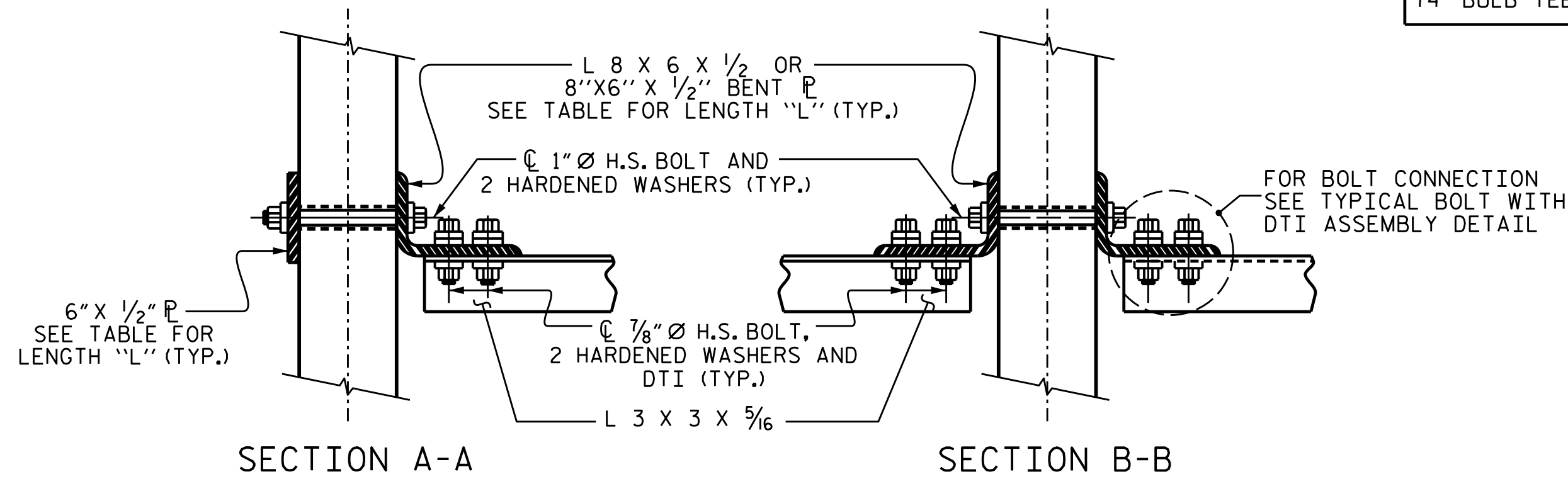
PART SECTION AT INTERMEDIATE DIAPHRAGM
(74" BULB TEE GIRDER SHOWN)



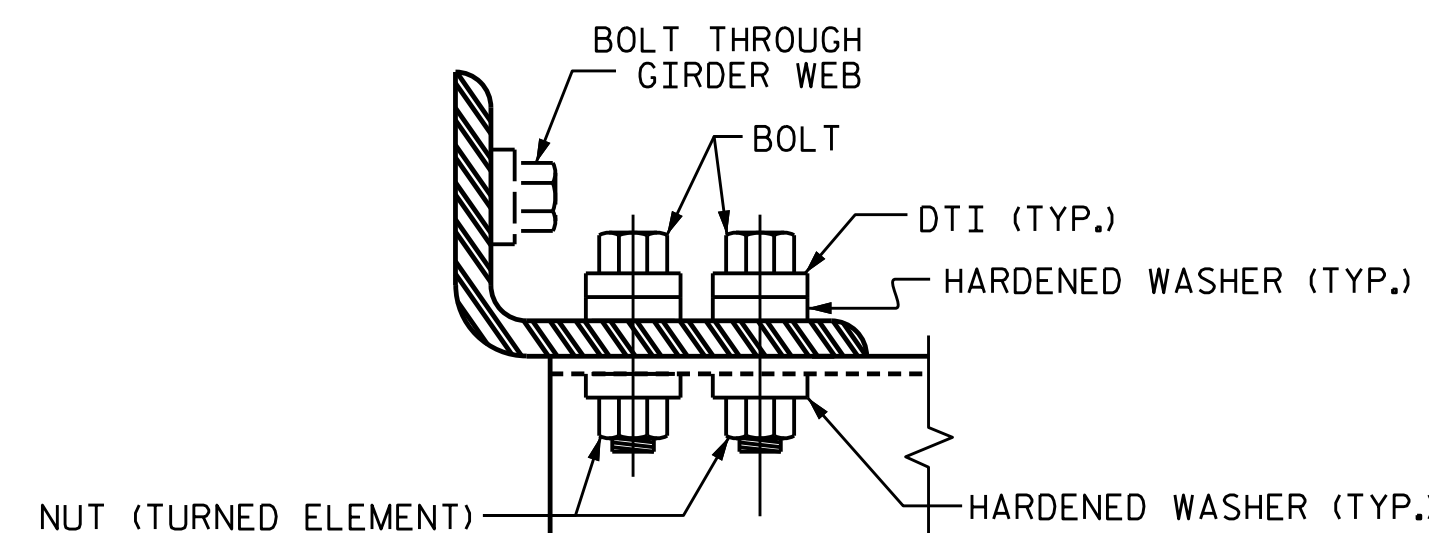
ANGLE END
(L 3 X 3 X 5/16)



CONNECTOR PLATE DETAIL



CONNECTION DETAILS



BOLT WITH DTI ASSEMBLY DETAIL

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENT'S THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATING SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4\"/>

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

TABLE

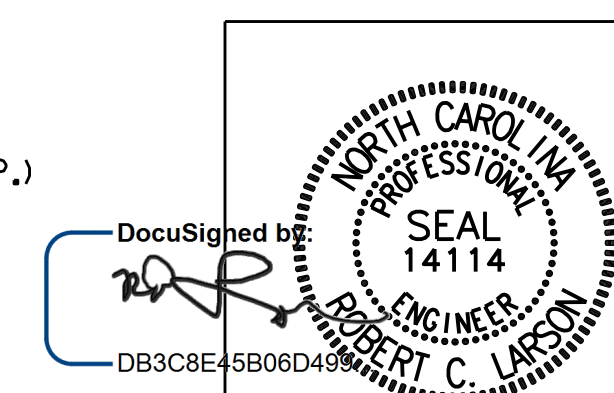
GIRDER TYPE	DIM "A"	DIM "B"	DIM "C"	DIM "L"
74" BULB TEE	1'-10"	1'-10"	1'-4 3/4"	4'-2"

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 5 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**INTERMEDIATE
 STEEL DIAPHRAGMS
 FOR MODIFIED BULB TEE
 PRESTRESSED CONCRETE
 GIRDERS**

RIGHT LANE



DocuSigned by:
 DB3C8E45B06D499
 6/10/2018

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

SHEET NO. **S11-23**
 TOTAL SHEETS **44**

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 UNLESS ALL SIGNATURES COMPLETED**

KCI Associates
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 DWG. REF. NO. 23 OF 44

STR-#11 STD. NO. PCC11 (SHT 3)

KCI_JOB_NO: 25146789.11

DESIGN ENGINEER OF RECORD	DATE: 6/10/2018
ASSEMBLED BY: R.C. LARSON	DATE: 3/31/16
CHECKED BY: K. SU	DATE: 04/04/17
DRAWN BY: RWW 11/09	ADDED 11/23/09R
CHECKED BY: GM 11/09	REV. 10/11/11

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

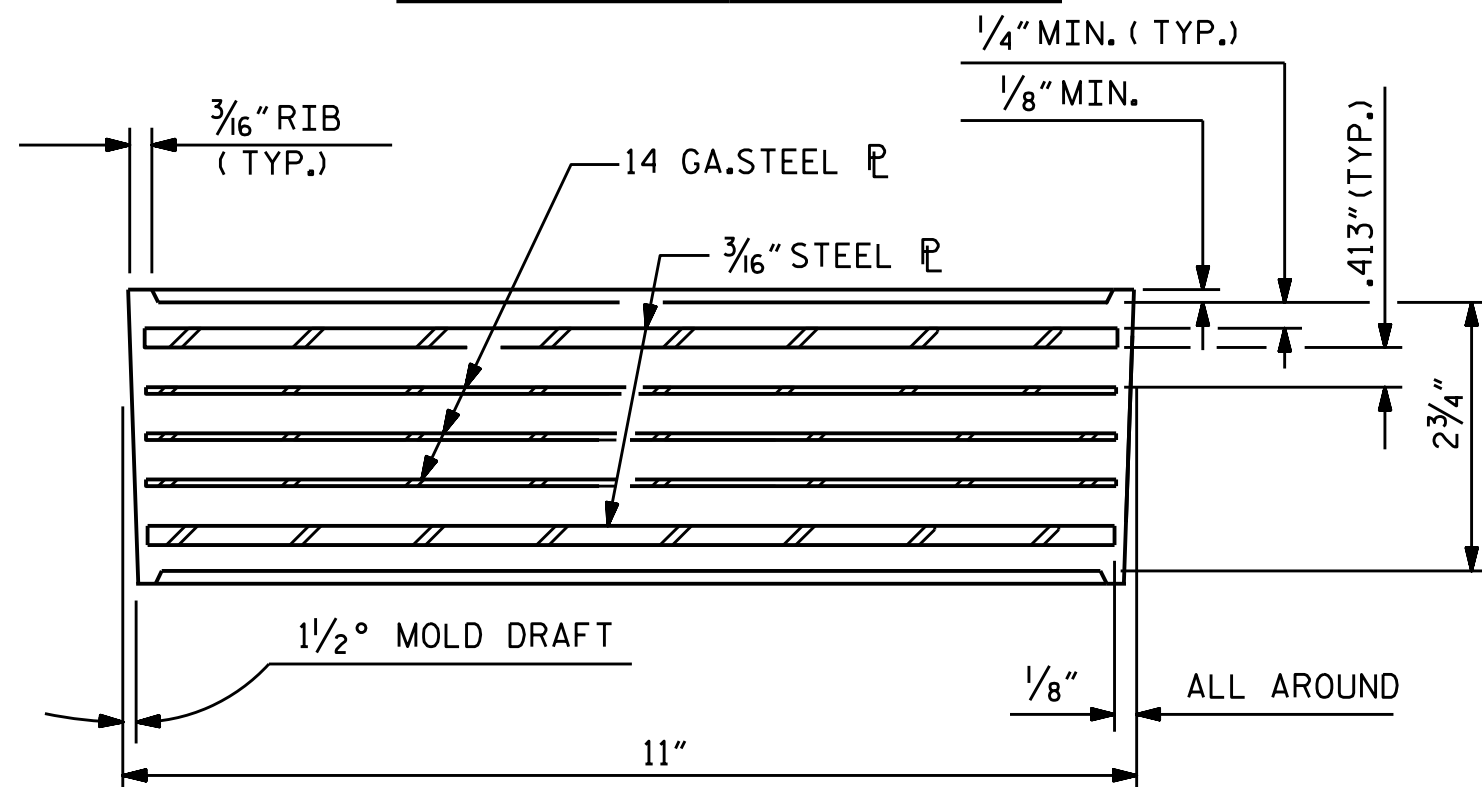
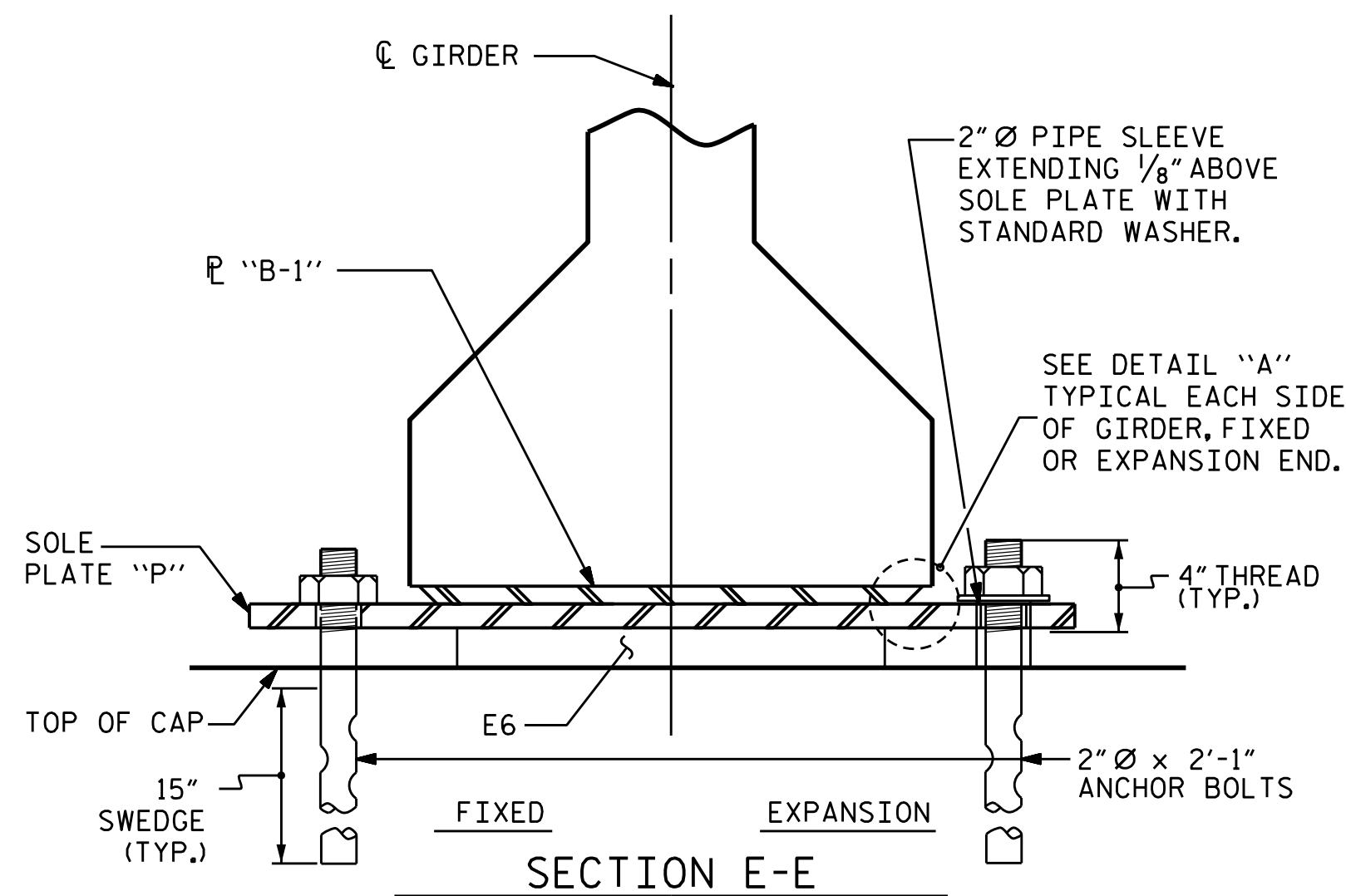
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. NO SHOP DRAWINGS ARE REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

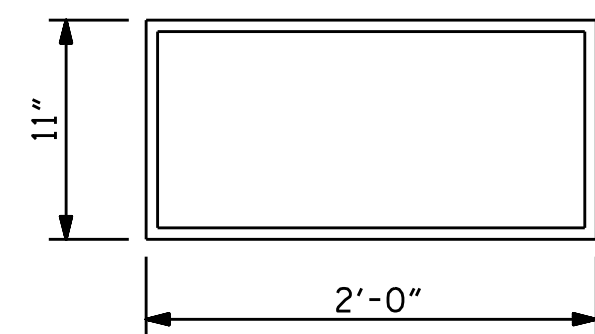
THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.



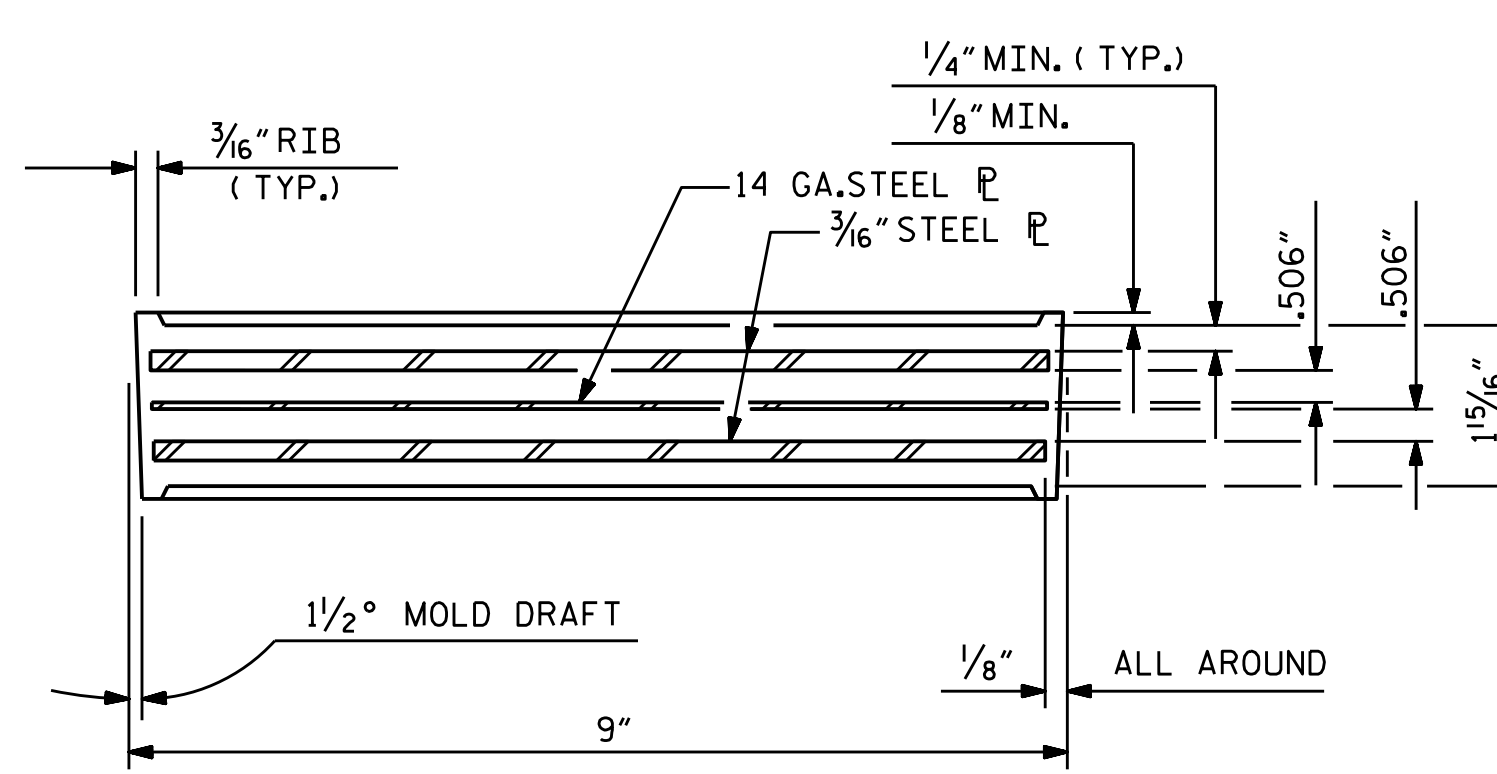
TYPICAL SECTION OF ELASTOMERIC BEARINGS



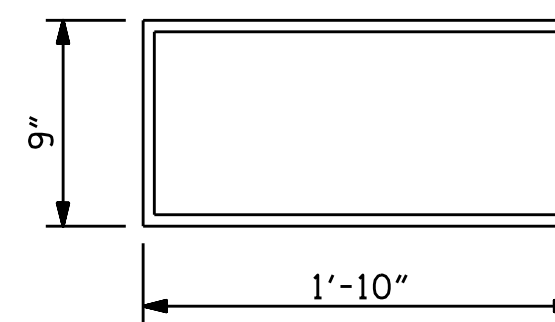
E6 (60 REQ'D)

PLAN VIEW OF ELASTOMERIC BEARING

TYPE VII



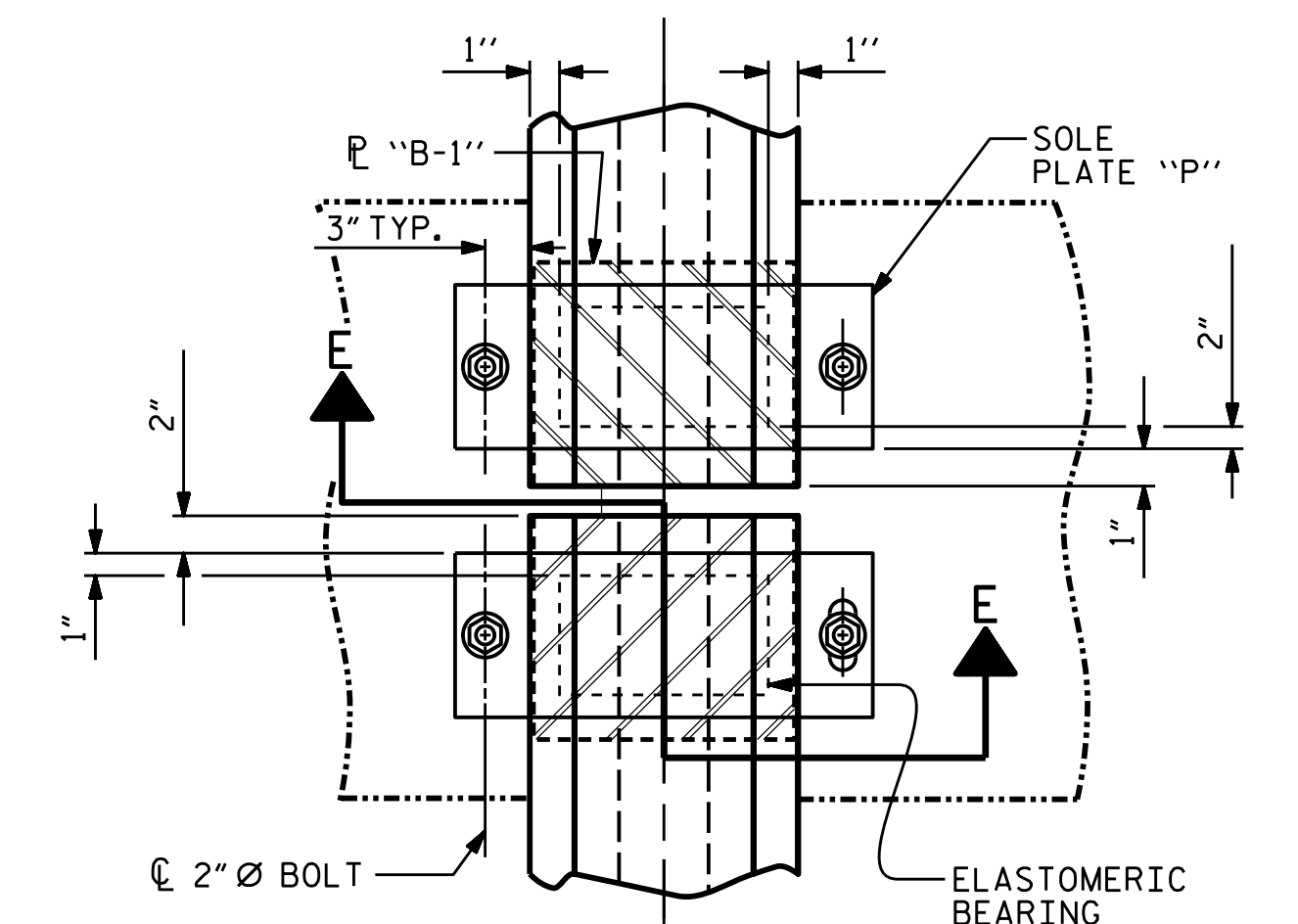
TYPICAL SECTION OF ELASTOMERIC BEARINGS



E3 (10 REQ'D)

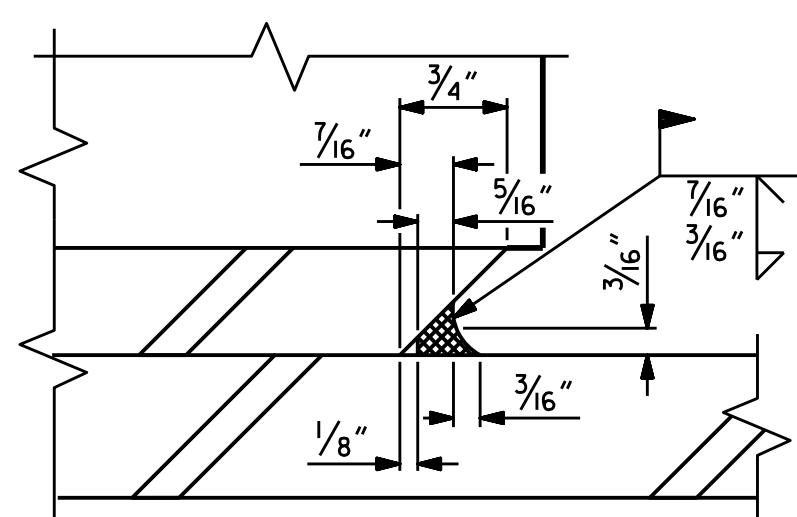
PLAN VIEW OF ELASTOMERIC BEARING

TYPE IV

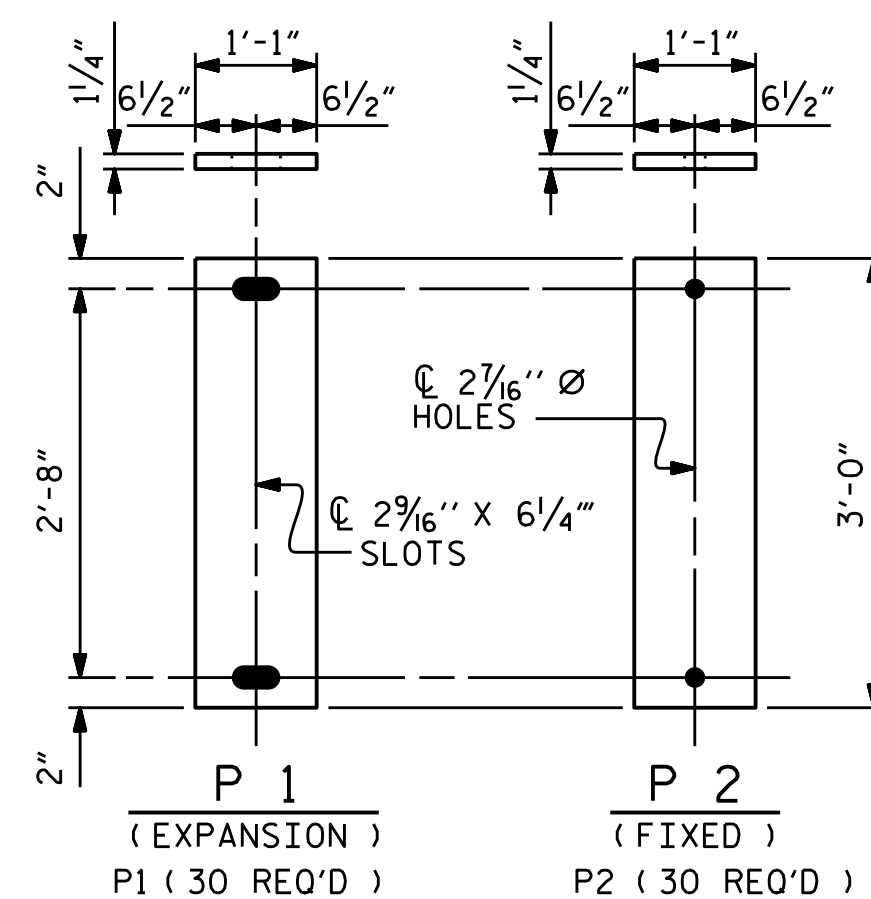


TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT)

TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)



DETAIL "A"



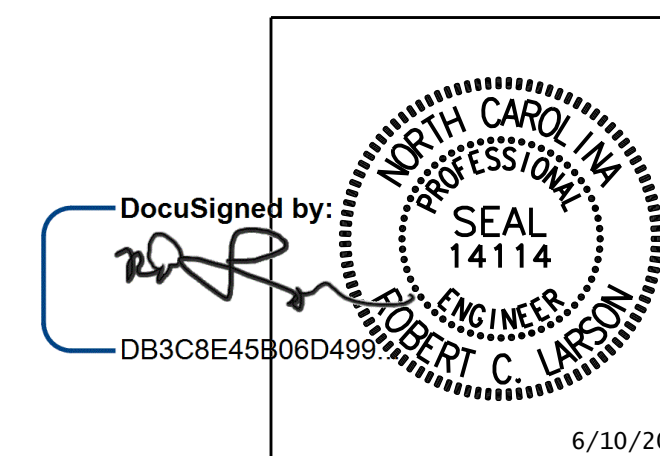
SOLE PLATE DETAILS ("P")

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k
TYPE VII	470 k

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

KCT JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD	DATE: 6/10/2018
ASSEMBLED BY: R. C. LARSON	DATE: 02/16/16
CHECKED BY: K. SU	DATE: 04/04/17
DRAWN BY: EEM 2/97	REV. 10/1/11 MAA/GM
CHECKED BY: VAP 2/97	REV. 6/13 AAC/MAA
	REV. 1/15 MAA/TMG



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
STANDARD ELASTOMERIC BEARING DETAILS
 PRESTRESSED CONCRETE GIRDER SUPERSTRUCTURE RIGHT LANE

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DWG. REF. NO. 24 OF 44	

REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

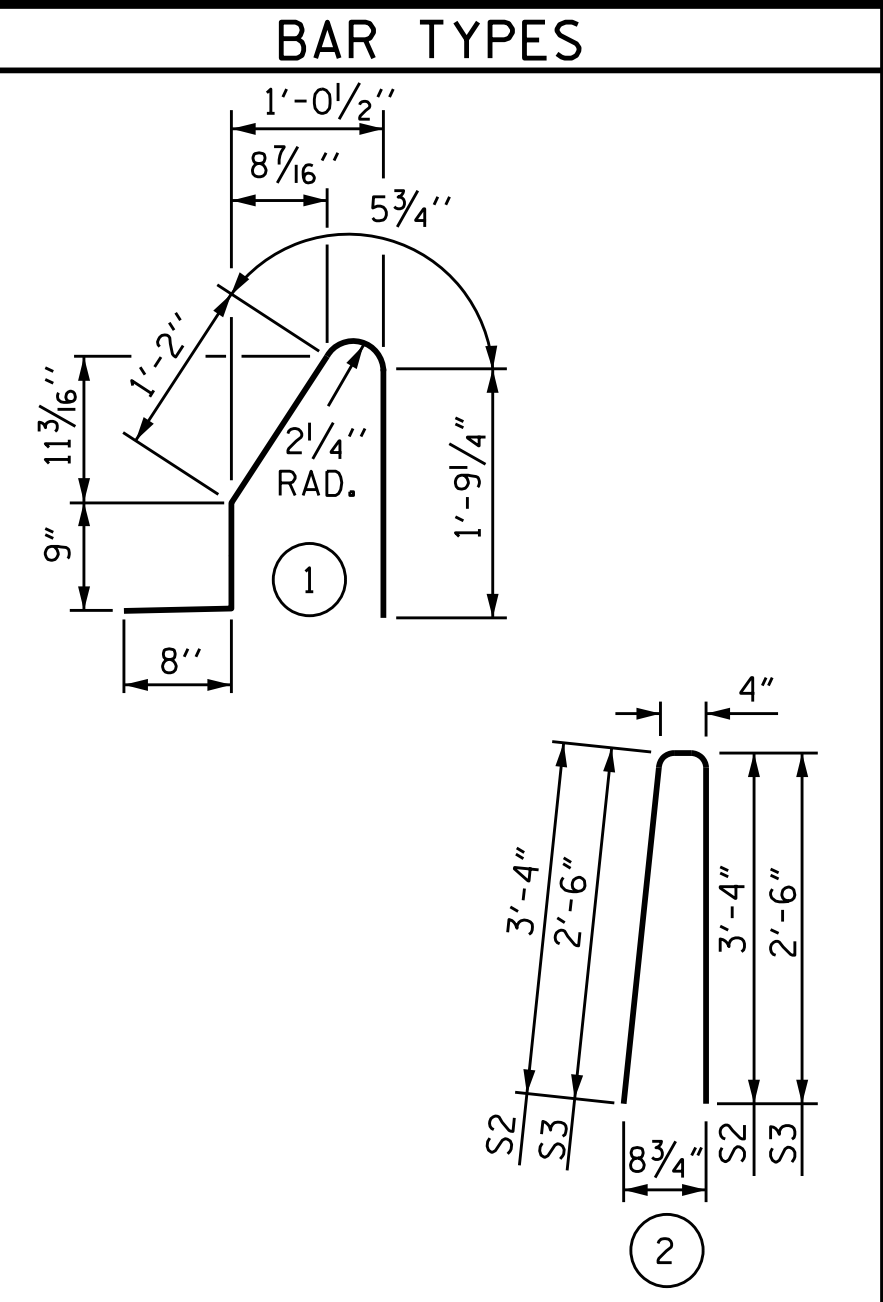
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

NOTES

THE BARRIER RAIL IN EACH SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS, THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.



ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL

FOR CONCRETE BARRIER RAIL ONLY

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* B1	726	#5	STR	26'-6"	20,066
* B2	44	#5	STR	26'-4"	1,208
* S1	1890	#5	1	4'-10"	9,528
* S2	1882	#5	2	7'-0"	13,740
* S3	8	#5	2	5'-4"	45

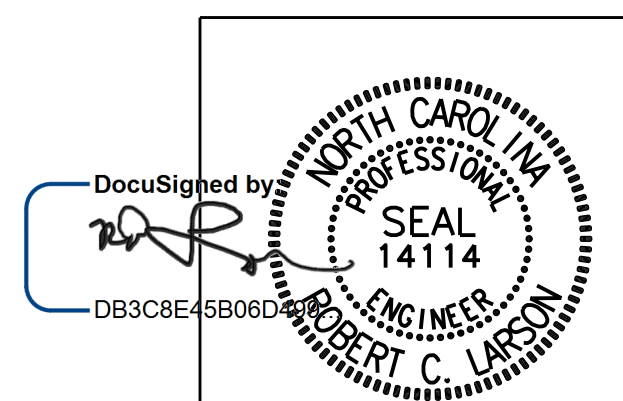
* EPOXY COATED REINFORCING STEEL	44,587 LBS.
CLASS AA CONCRETE	256.8 CU. YDS.
CONCRETE BARRIER RAIL	1889.33 LIN. FT.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 CONCRETE
 BARRIER RAIL

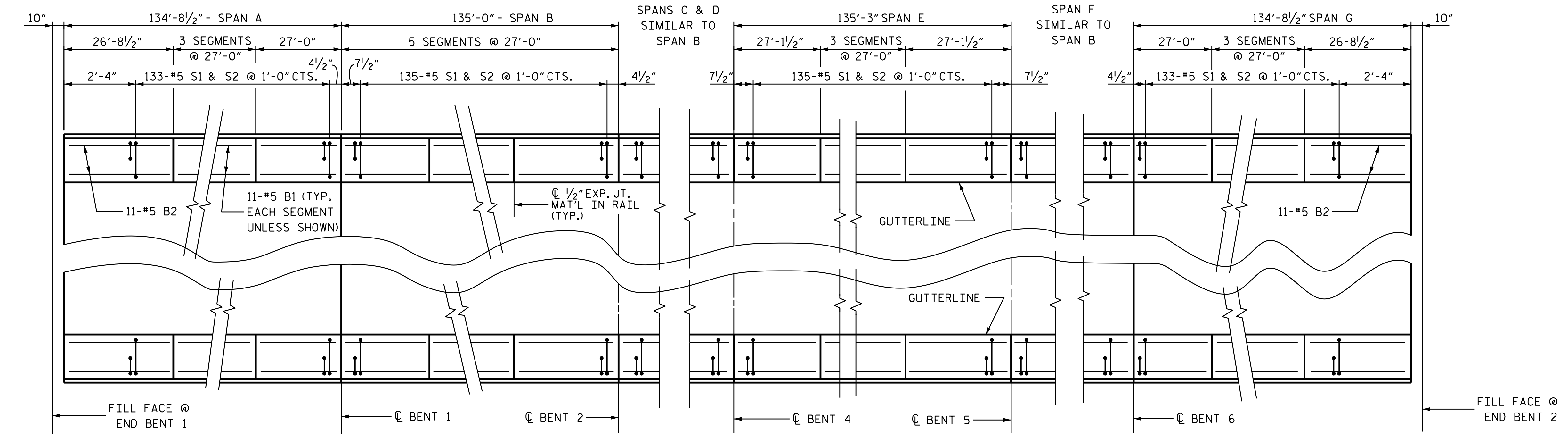
RIGHT LANE



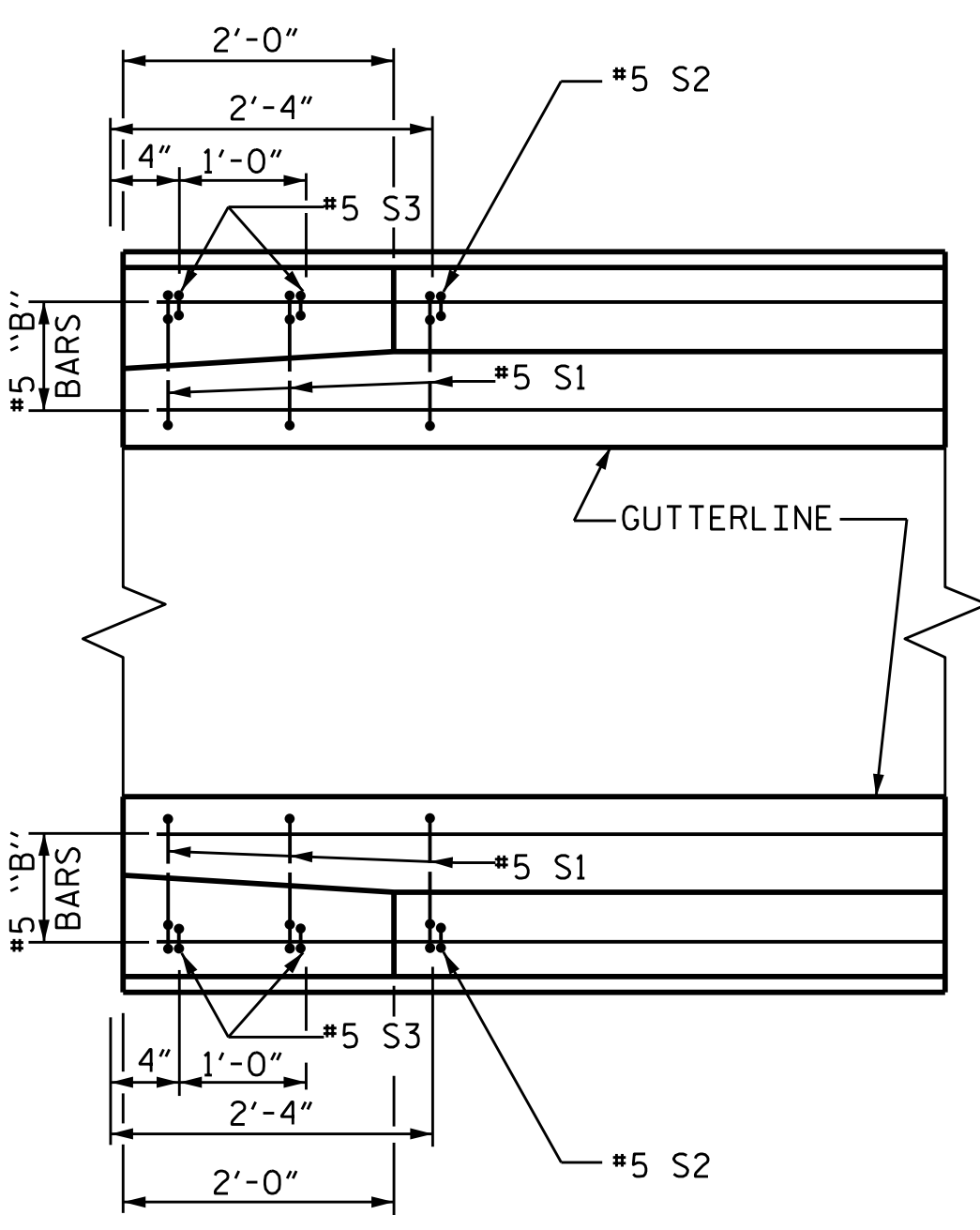
KCI Associates
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 DWG. REF. NO. 25 OF 44

NO.	BY:	DATE:	NO.	BY:	DATE:
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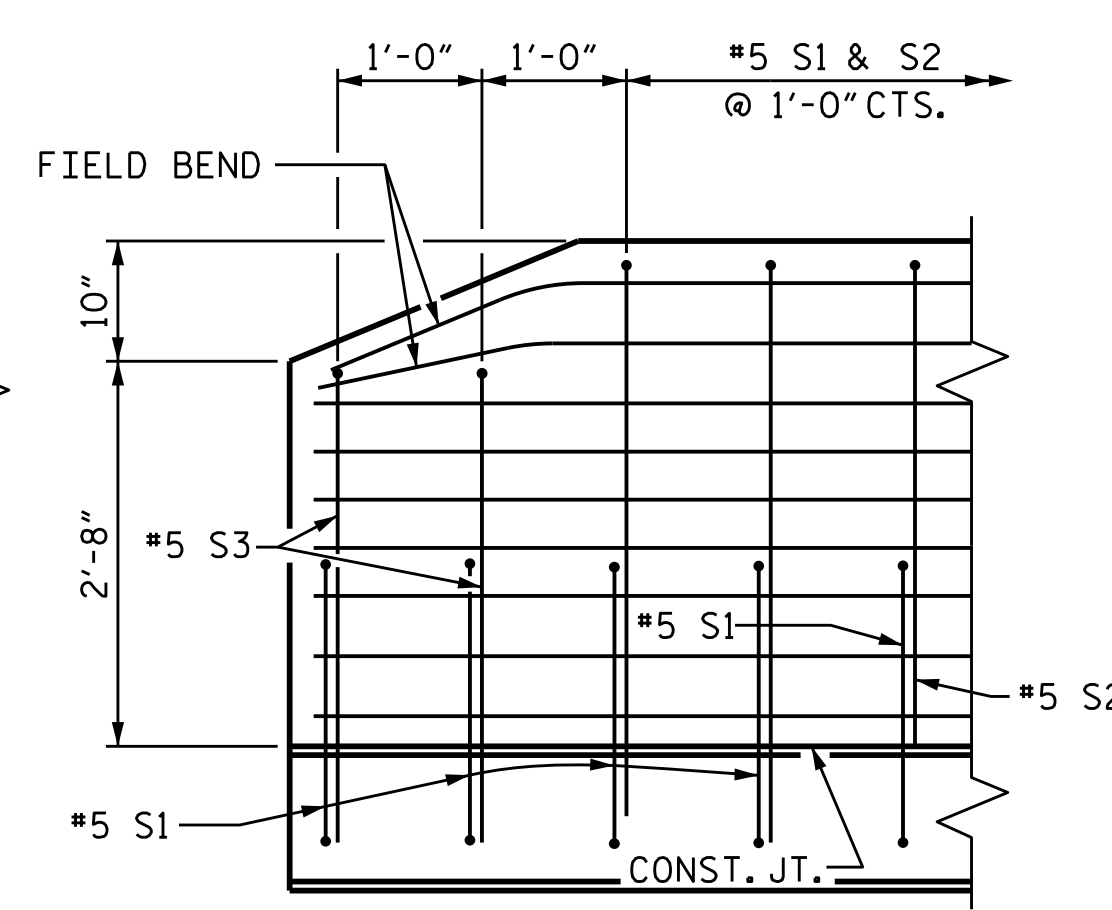
BARRIER RAIL DETAILS



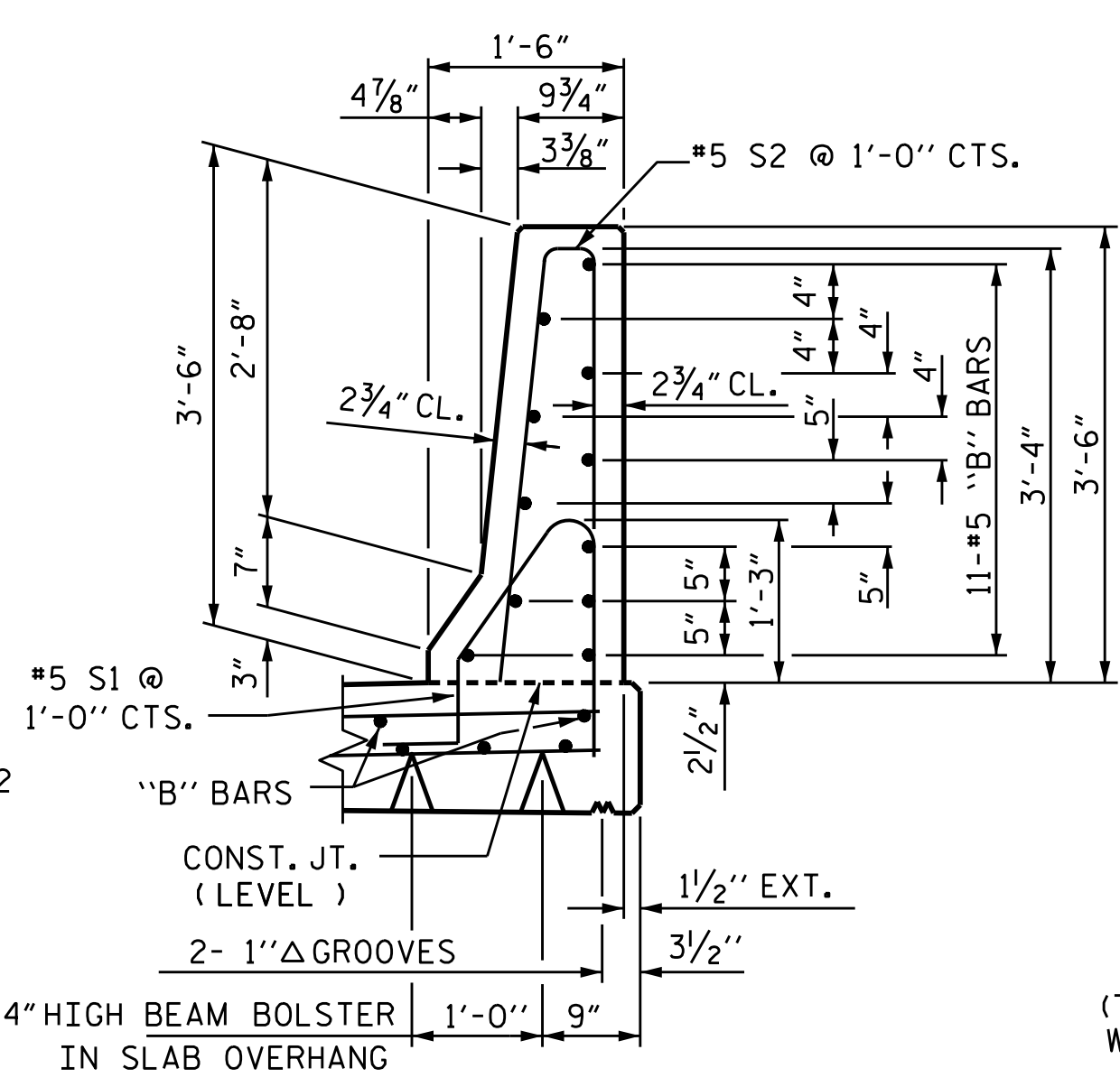
PLAN



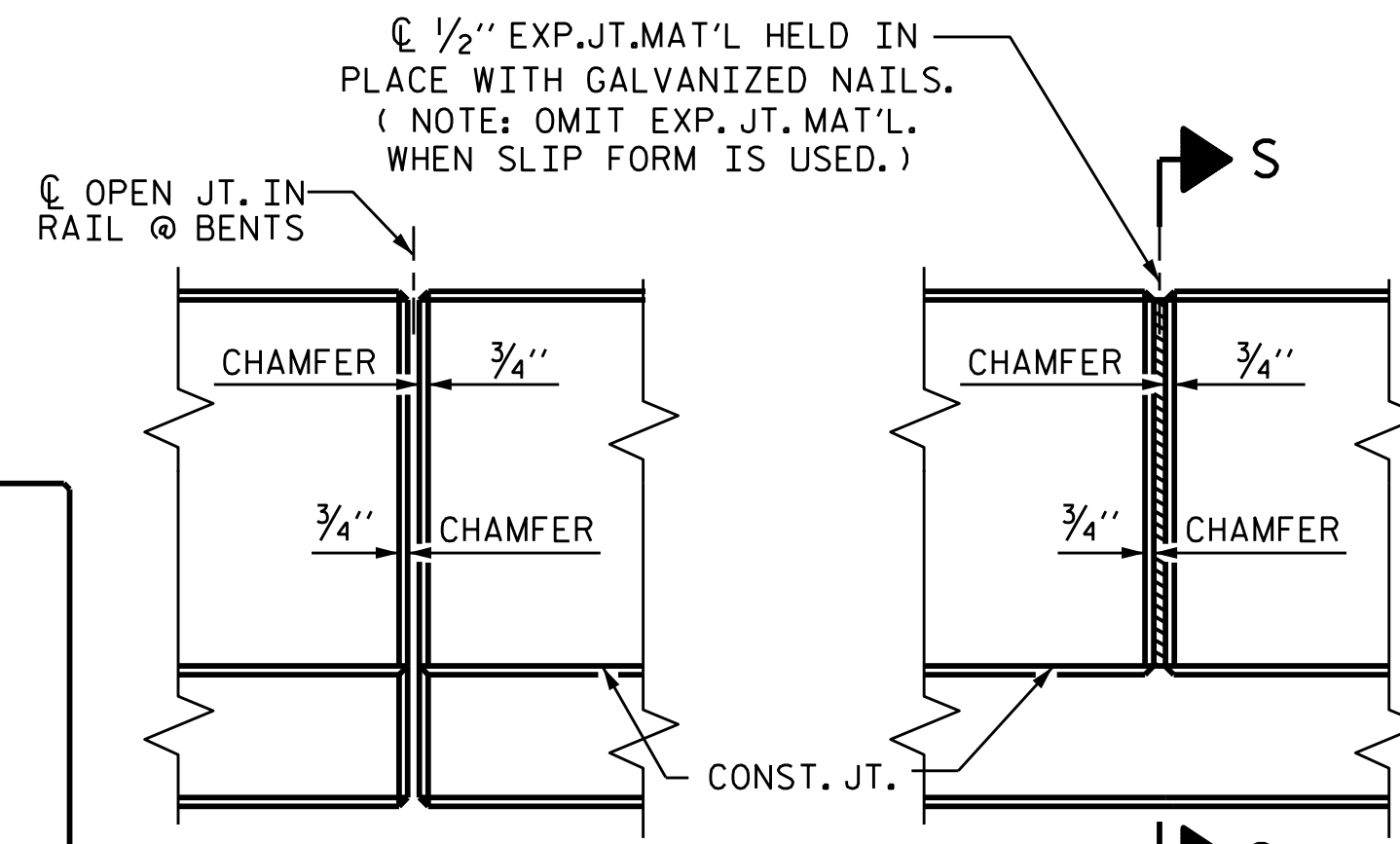
PLAN



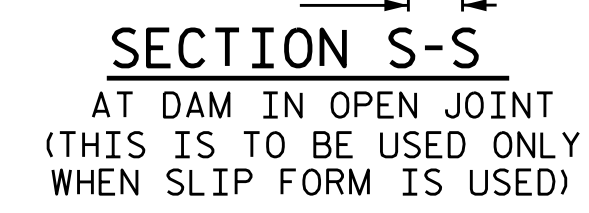
SIDE VIEW



SECTION THRU RAIL



ELEVATION AT EXPANSION JOINTS



SECTION S-S
 AT DAM IN OPEN JOINT
 (THIS IS TO BE USED ONLY
 WHEN SLIP FORM IS USED)

DESIGN ENGINEER OF RECORD	DATE: 6/10/2018
ASSEMBLED BY: R. C. LARSON	DATE: 02/15/16
CHECKED BY: E. C. DECOLA	DATE: 8/31/16
DRAWN BY: ARB 5/87	REV. 10/1/11 MAA/GM
CHECKED BY: SJD 9/87	REV. 7/12 MAA/GM
	REV. 6/13 MAA/GM

END OF RAIL DETAILS

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD-DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

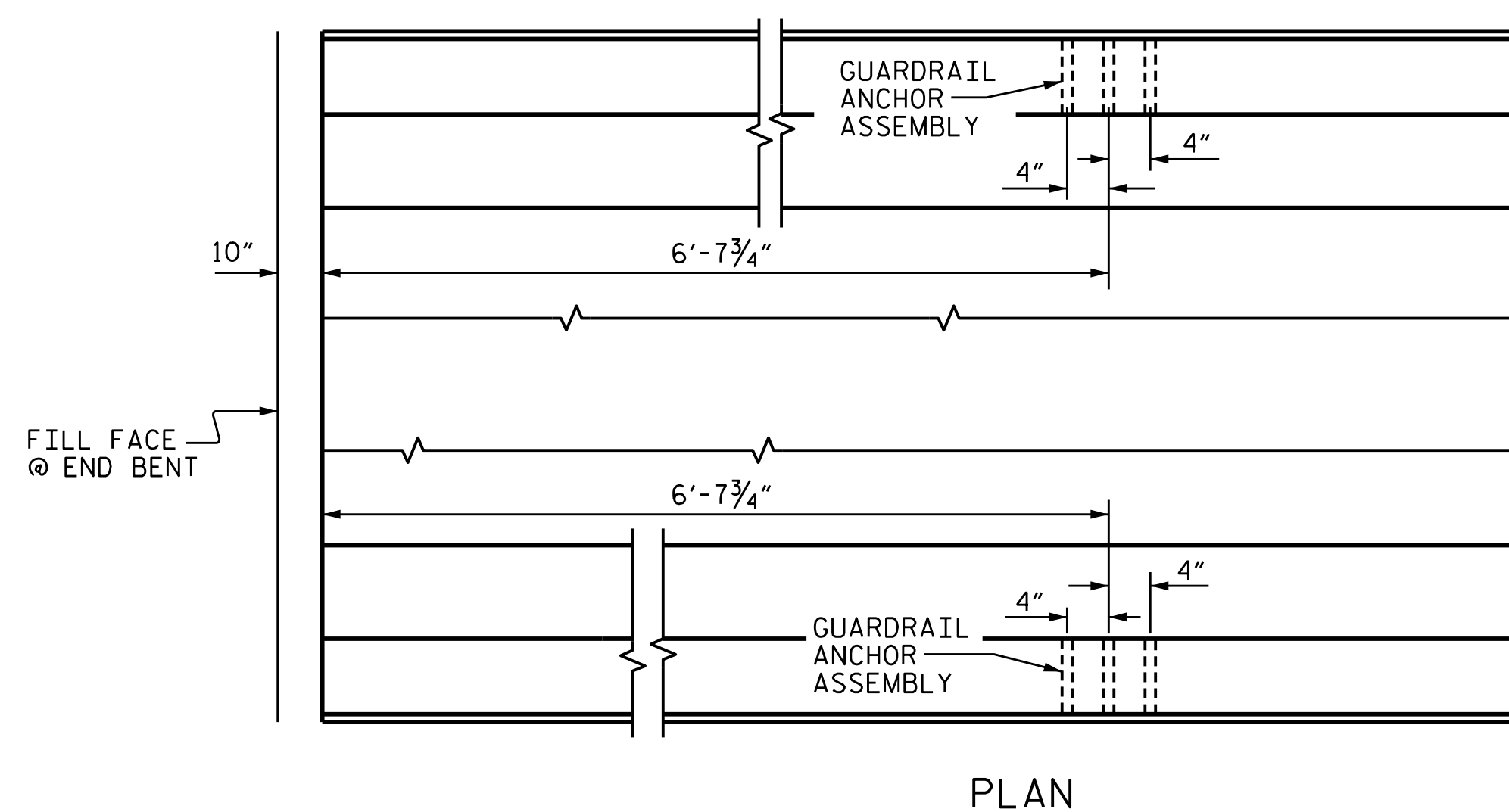
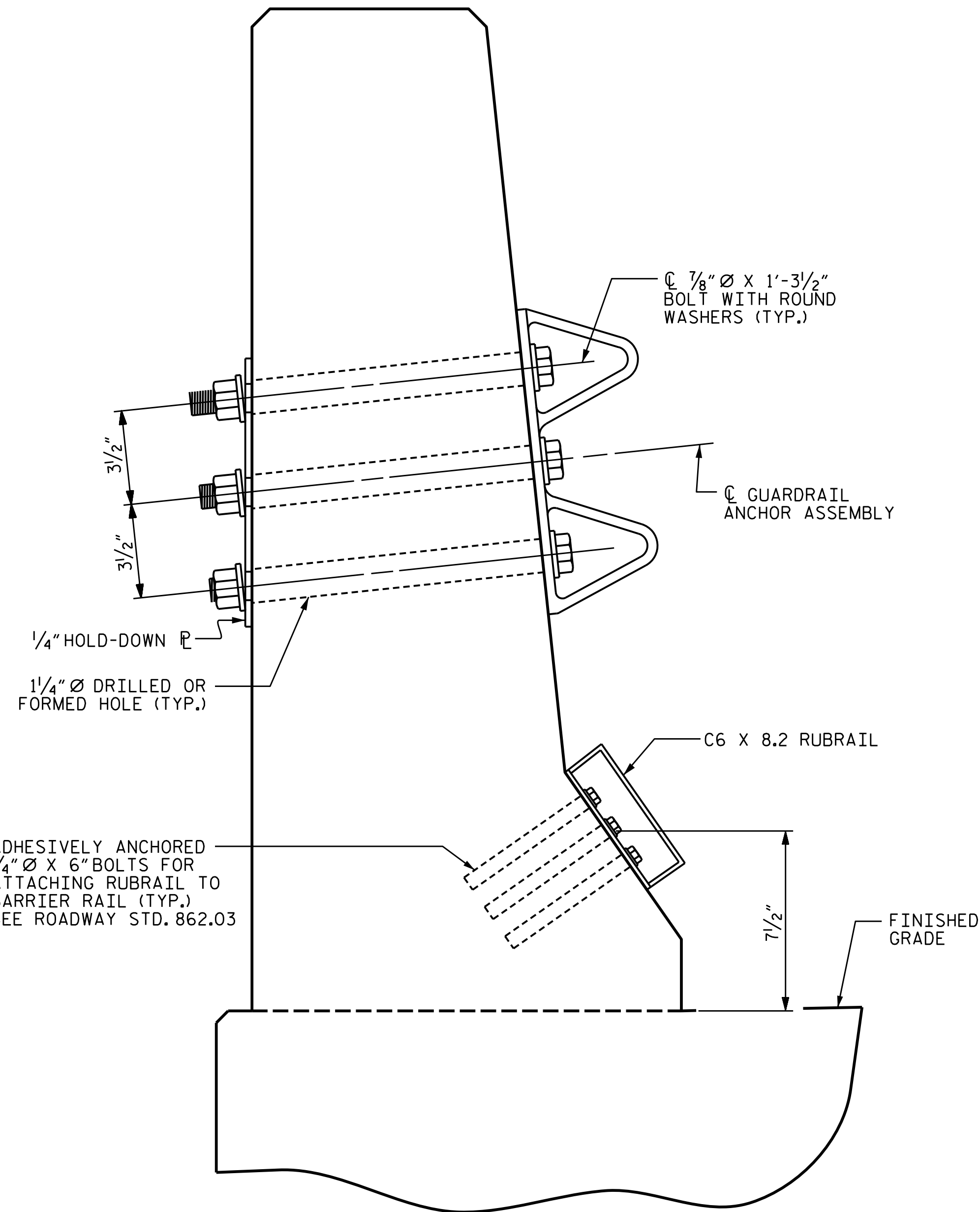
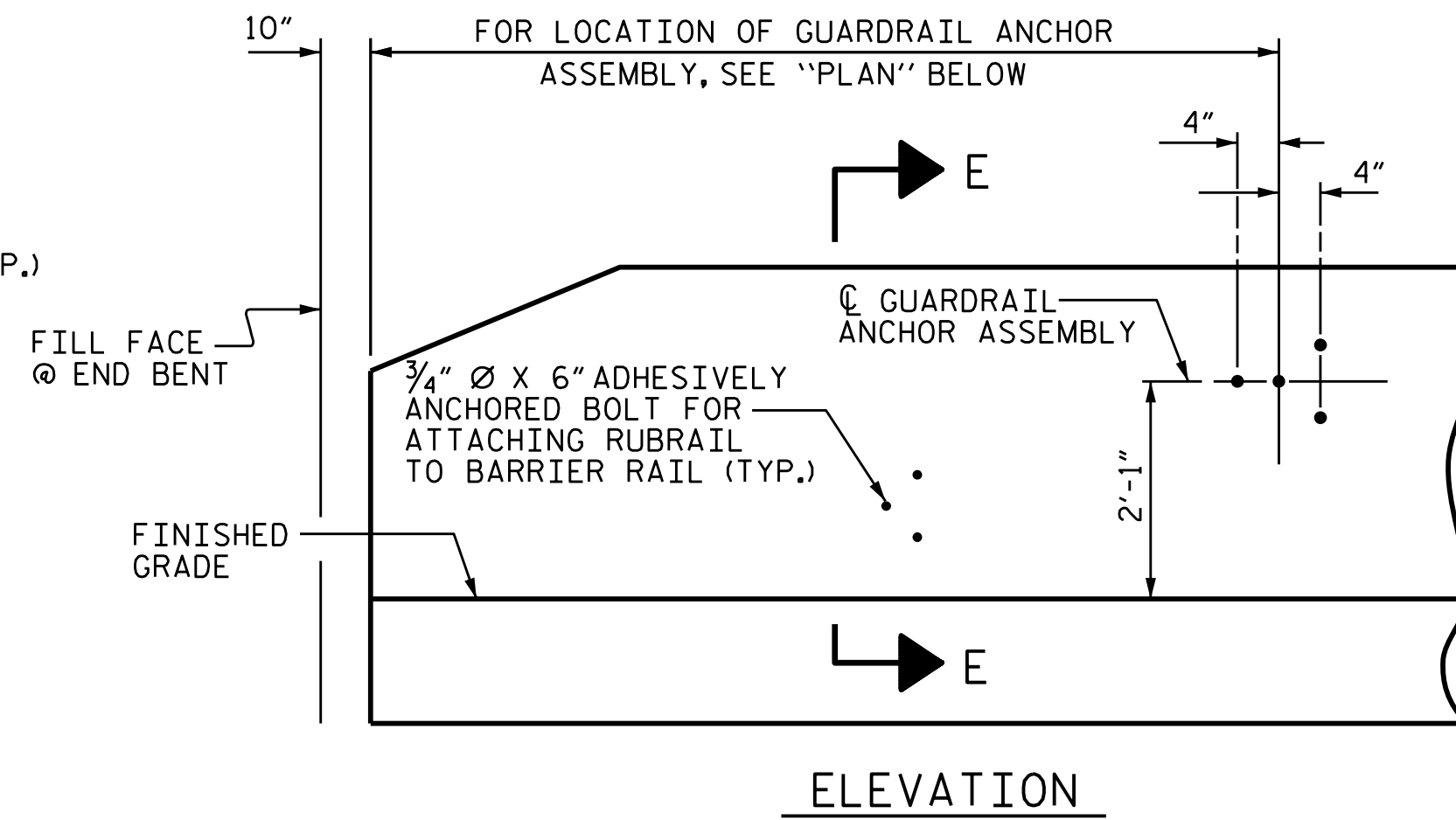
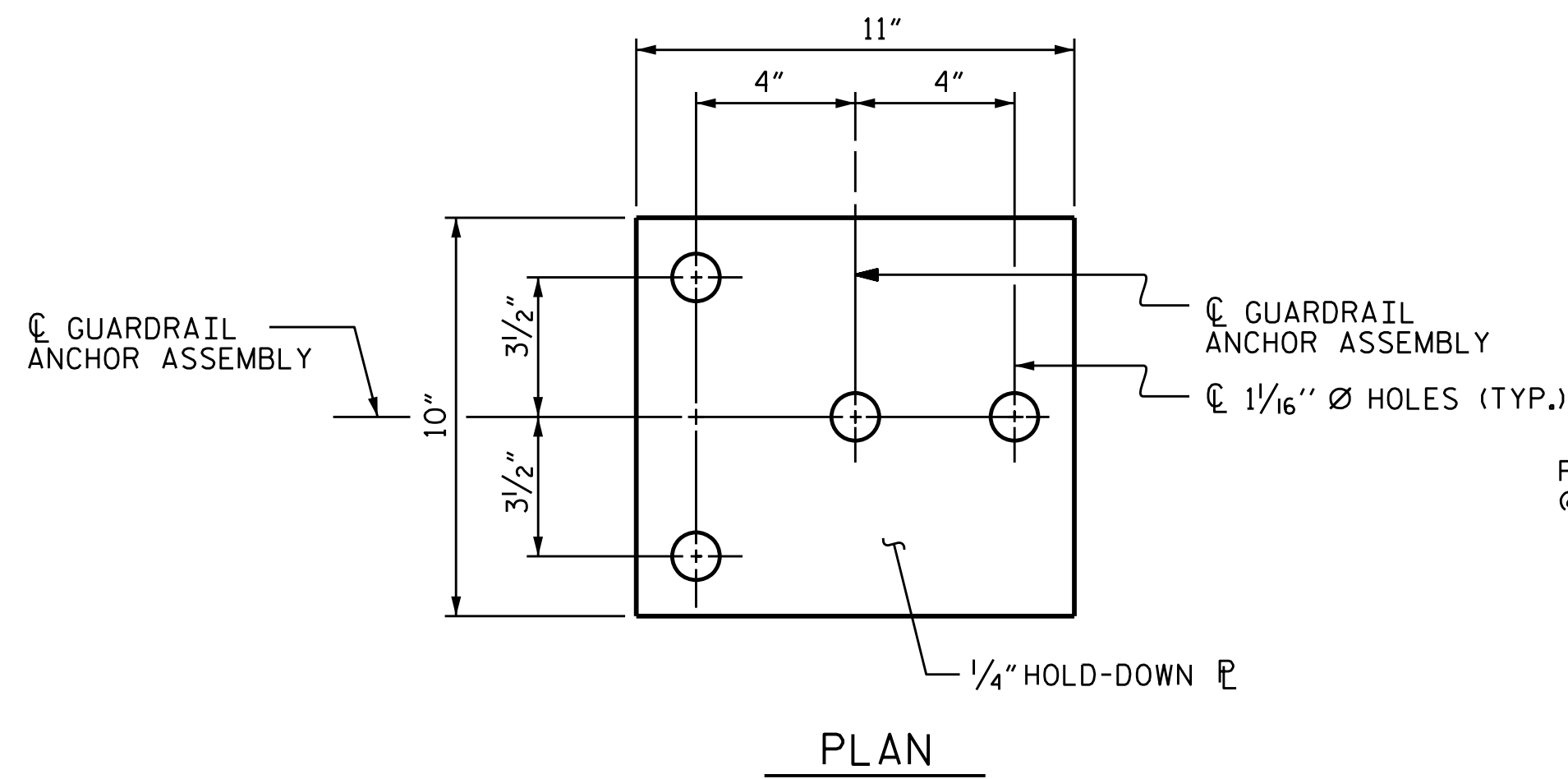
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

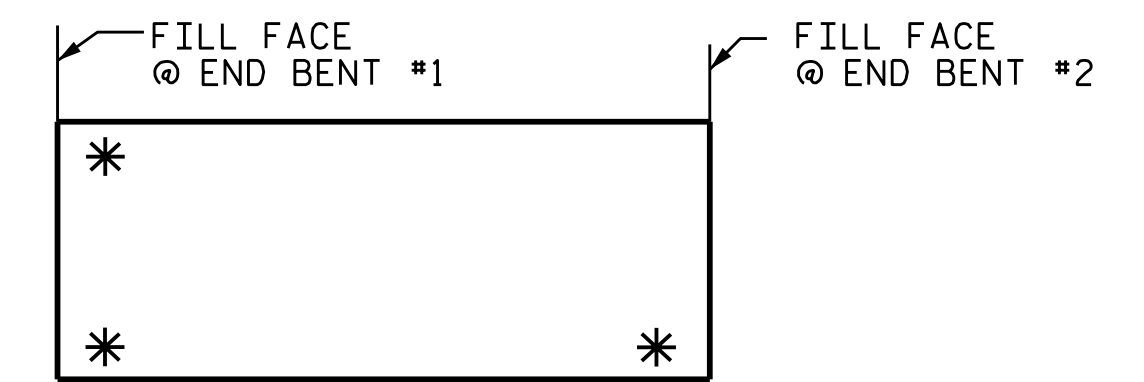
THE 1 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.



LOCATION OF ANCHORS FOR GUARDRAIL

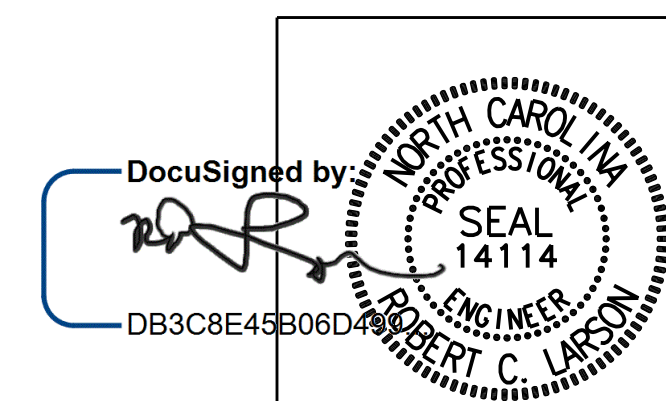
END BENT #1 SHOWN, END BENT #2 SIMILAR.



SKETCH SHOWING POINTS OF ATTACHMENTS

* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 GUARDRAIL ANCHORAGE
 FOR BARRIER RAIL
 RIGHT LANE

ASSEMBLED BY : R. C. LARSON DATE : 02/16/16
 CHECKED BY : K. SU DATE : 04/04/17

DRAWN BY : TLA 5/06 REV. 10/1/11 MAA/GM
 CHECKED BY : GM 5/06 REV. 7/12 MAA/GM
 REV. 6/13 MAA/GM

DESIGN ENGINEER OF RECORD: [Signature] DATE : 6/10/2018

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

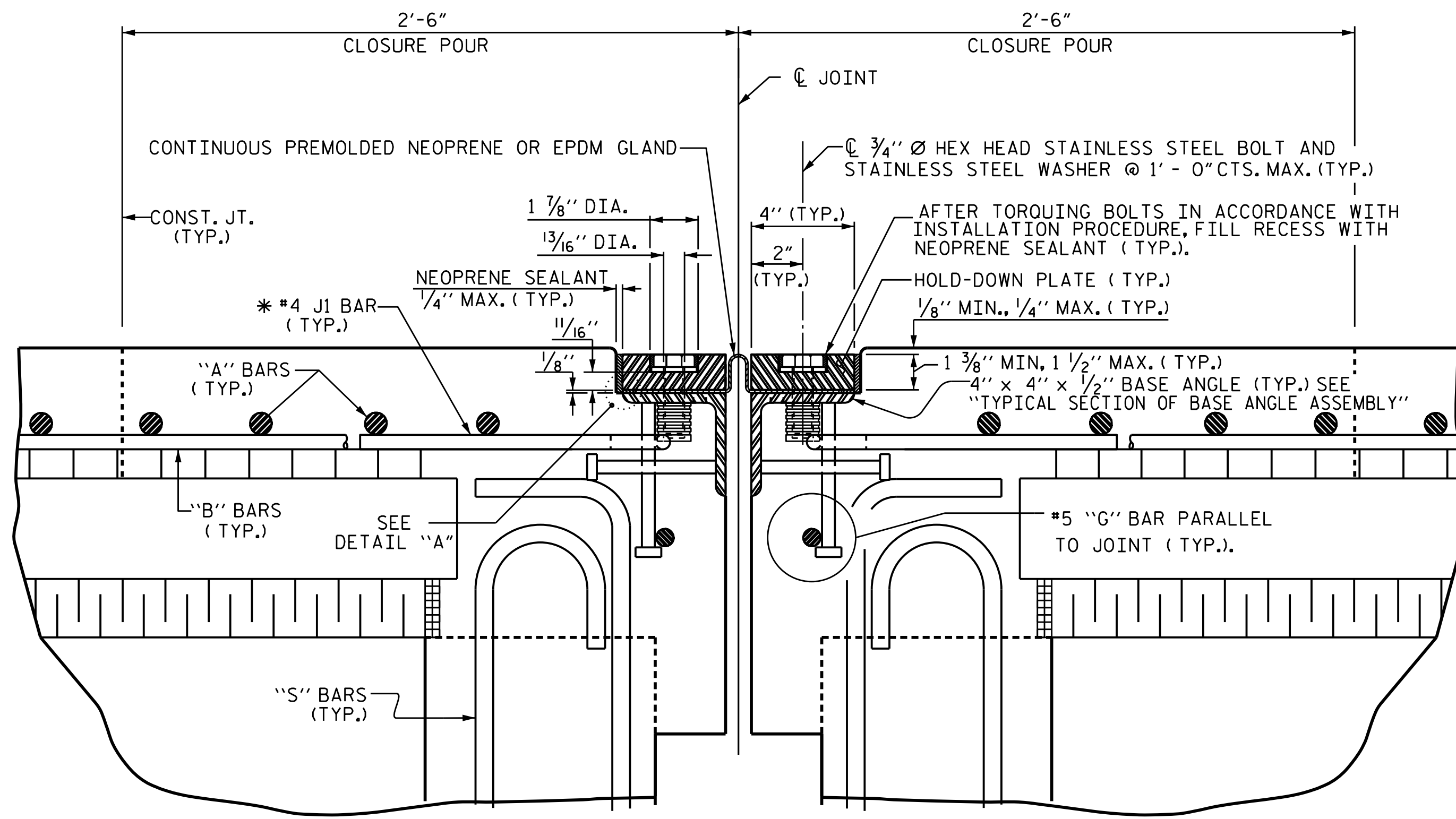
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 26 OF 44

REVISIONS		SHEET NO.	
NO.	BY:	DATE:	NO.
1			3
2			4

TOTAL SHEETS 44

STR-#11 STD. NO. GRA2

KCI_JOB_NO. 25146789.11



EXPANSION JOINT DETAILS

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

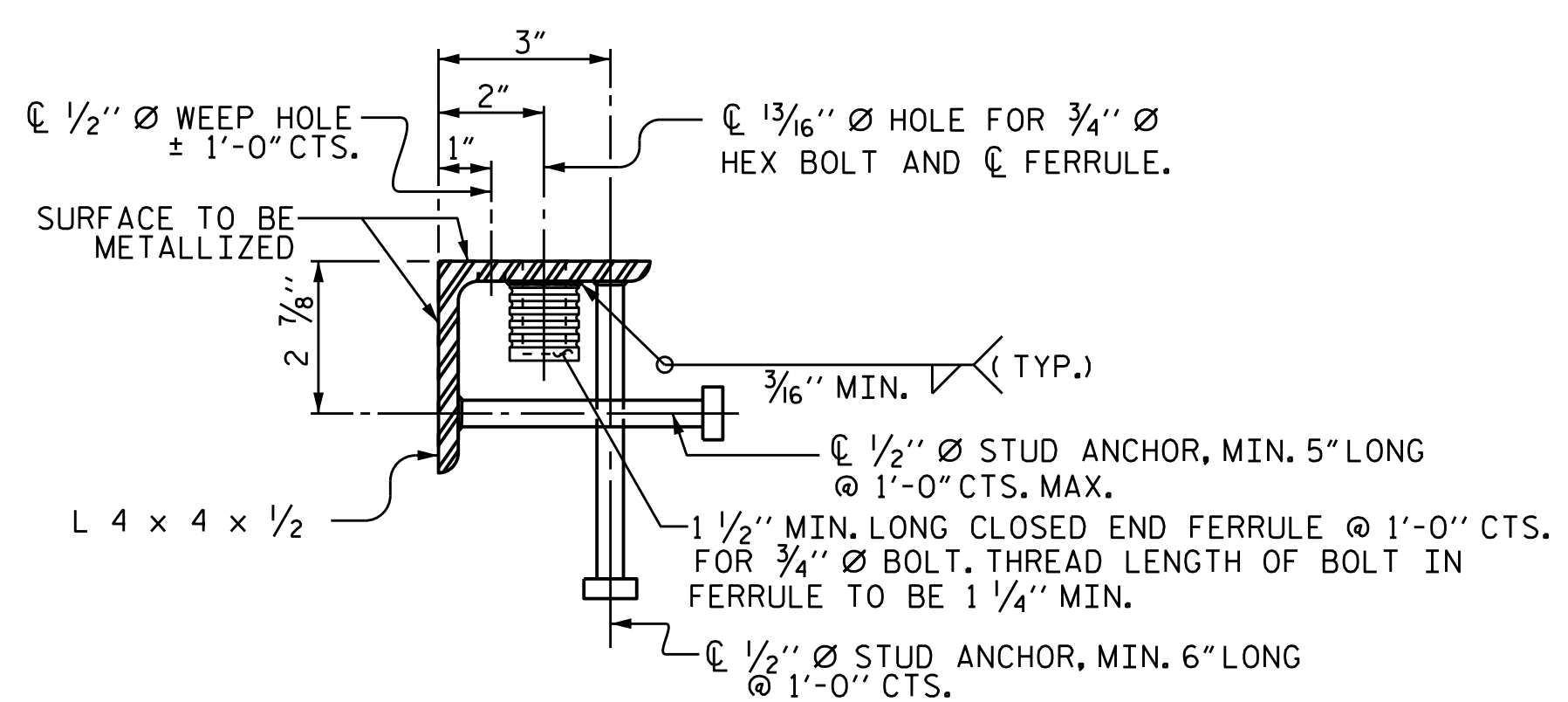
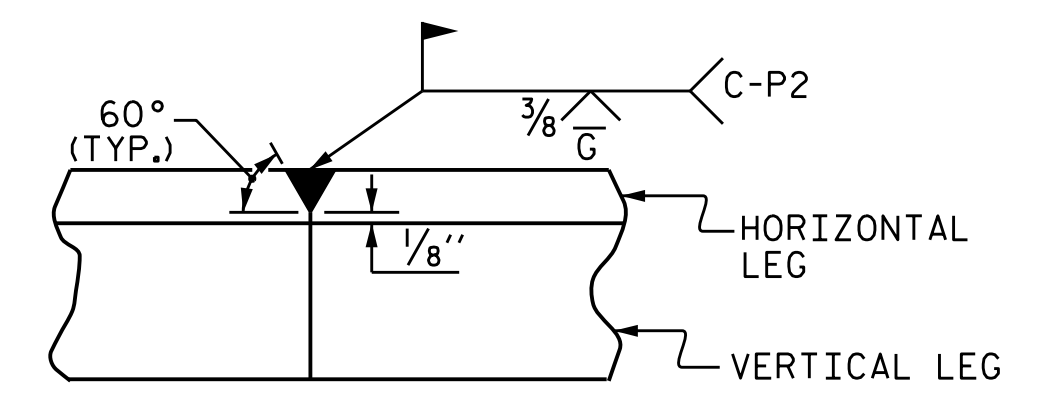
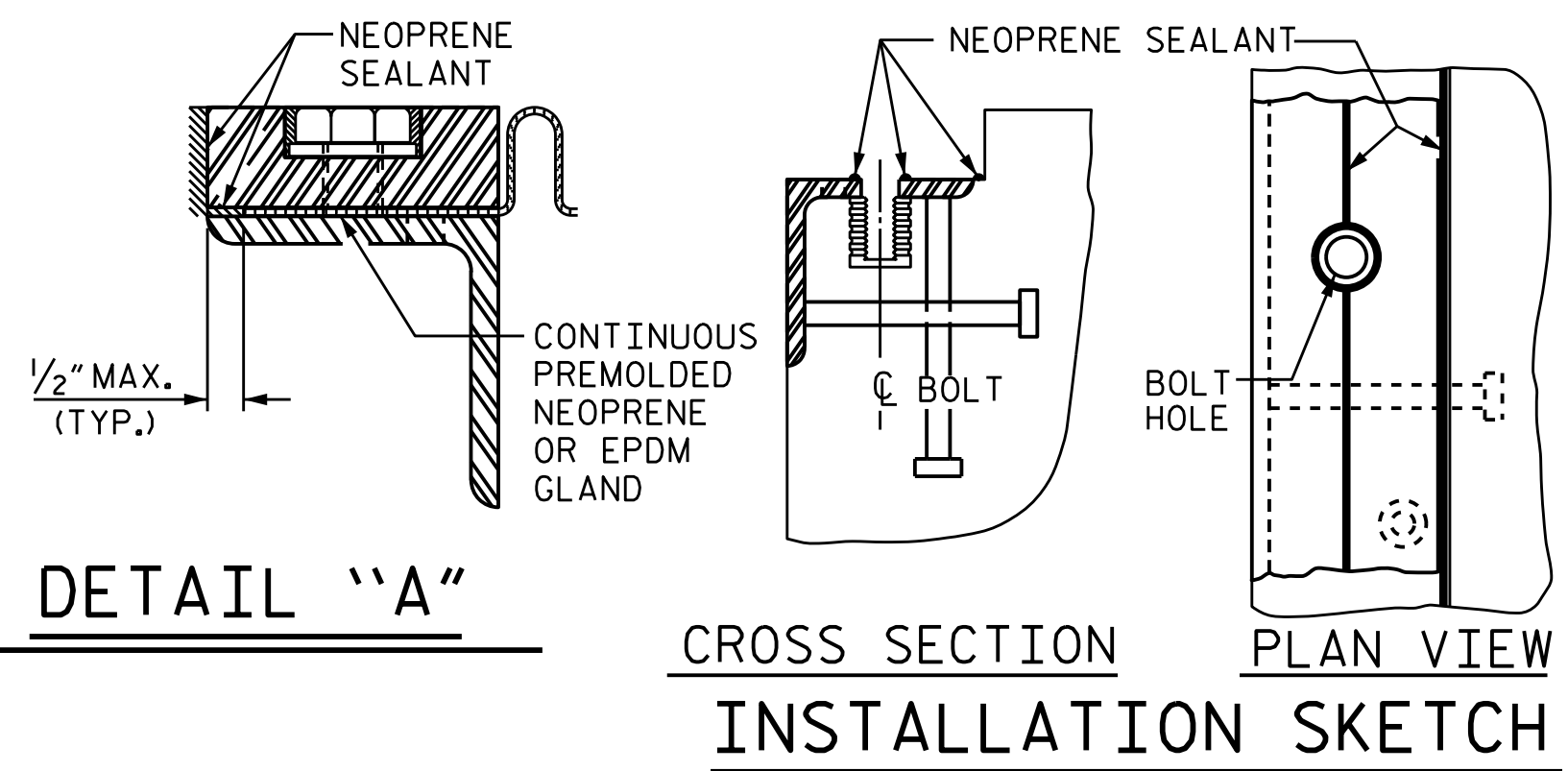
* THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.

INSTALLATION PROCEDURE

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4/8" TO 4/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" X 4" X 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 1/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES, THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, AND THE LIFTING HOLES IN THE HOLD-DOWN PLATE, AND COMPLETELY FILL THE RECESSES AND LIFTING HOLES WITH NEOPRENE SEALANT.

GENERAL NOTES

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MINIMUM.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD-DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
7. THE COVER PLATES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
8. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
9. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
10. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
11. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.
12. THE FABRICATOR SHALL PROVIDE 1/2" Ø THREADED HOLES IN THE HOLD-DOWN PLATES TO ASSIST IN LIFTING AND PLACING. THE HOLES SHALL BE 3/4" DEEP AT 6'-0" MAXIMUM SPACING AND A MINIMUM OF TWO HOLES PER PLATE.



MOVEMENT AND SETTING AT JOINT

BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
1	90°	1 5/8"	2 3/16"	1 7/8"	1 5/8"
3	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
6	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"

DETAIL - FIELD WELD SPLICE OF BASE ANGLE

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

KCT_JOB_NO: 25146789.11

DESIGN ENGINEER OF RECORD: DATE: 12/7/2018
 ASSEMBLED BY: R. C. LARSON DATE: 02/11/16
 CHECKED BY: K. SU DATE: 04/04/17
 DRAWN BY: REK 9/87 REV. 10/1/11 MAA/GM
 CHECKED BY: CRK 10/87 REV. 10/17 MAA/THC
 REV. 6/18 MAA/THC

DocuSigned by:

 DB3C8E45B06D498
 12/7/2018

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 DWG. REF. NO. 27 OF 44

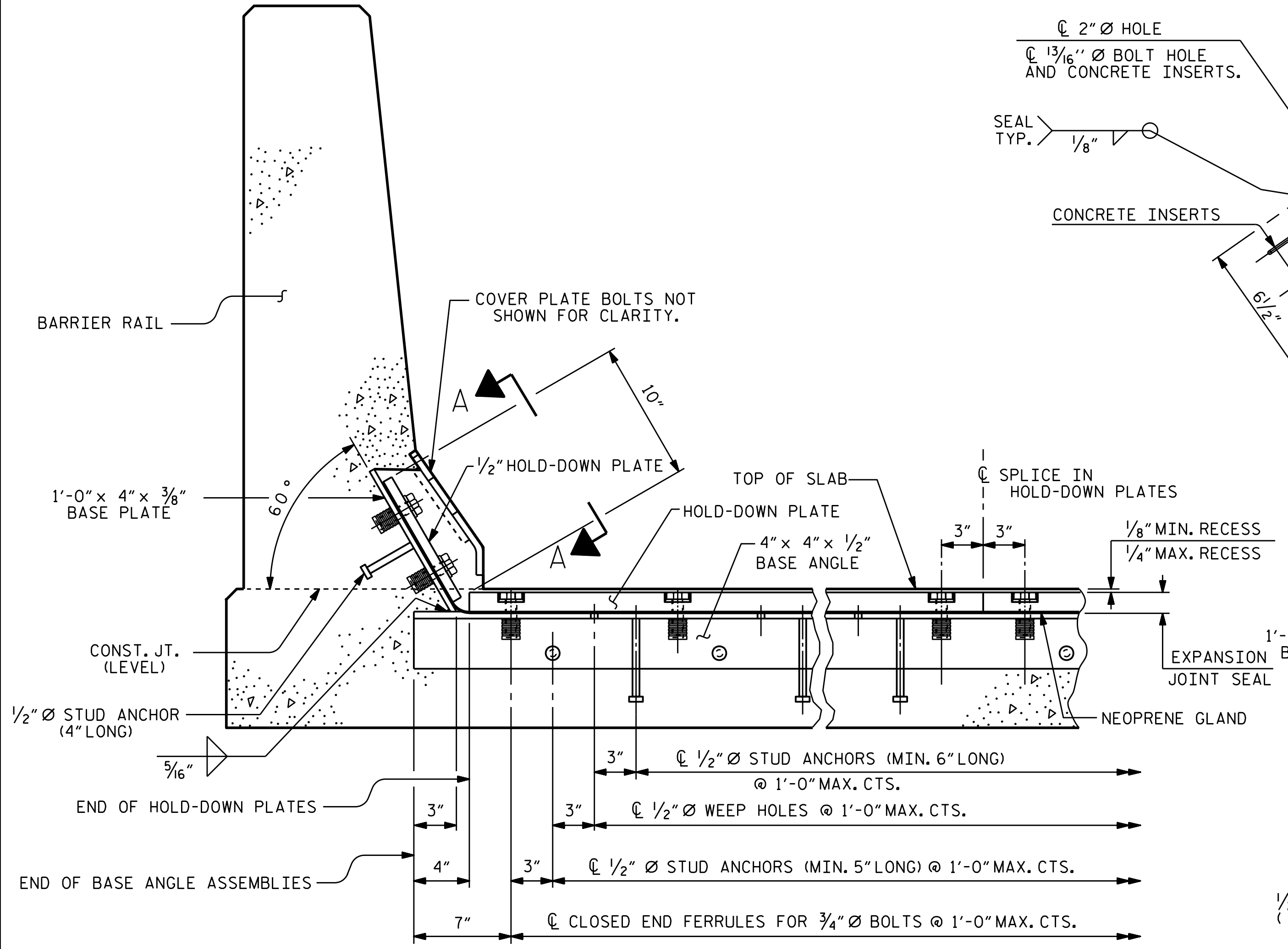
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
EXPANSION JOINT SEAL DETAILS
 RIGHT LANE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

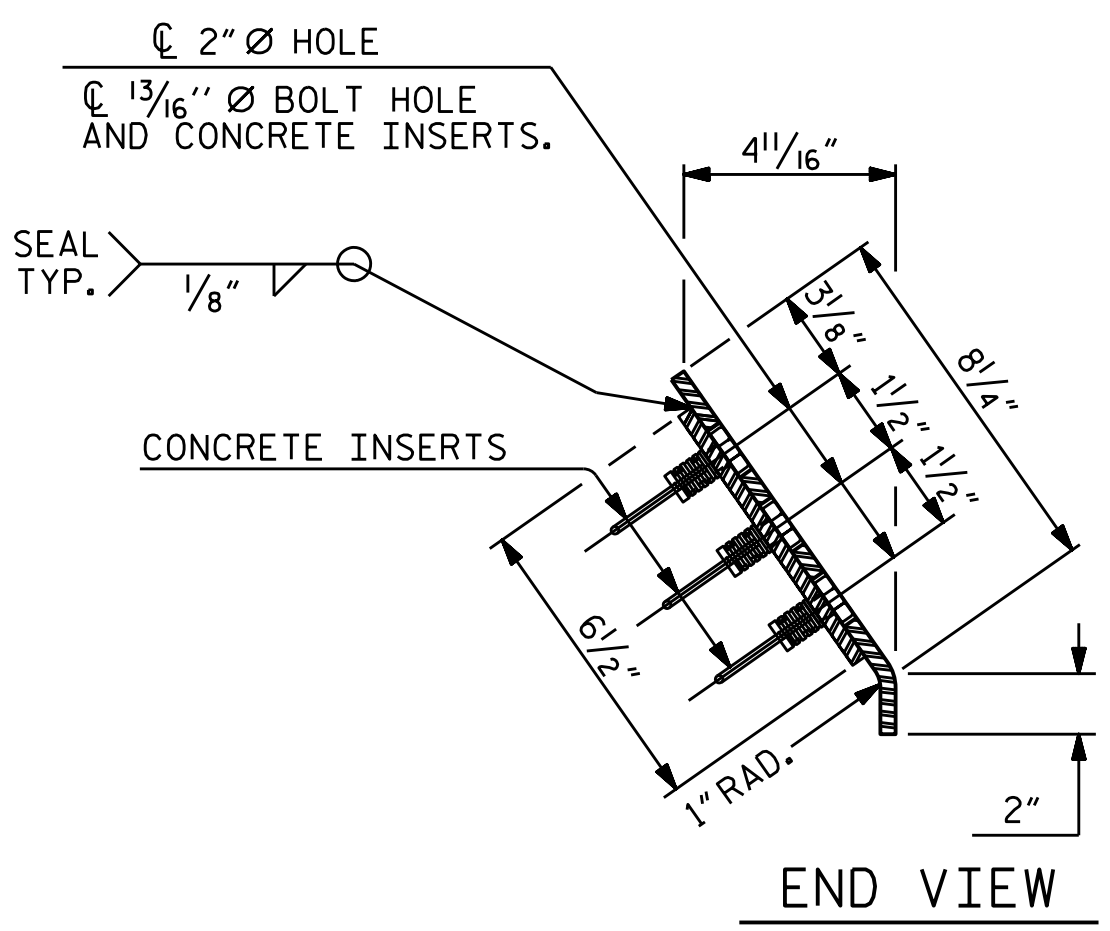
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NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

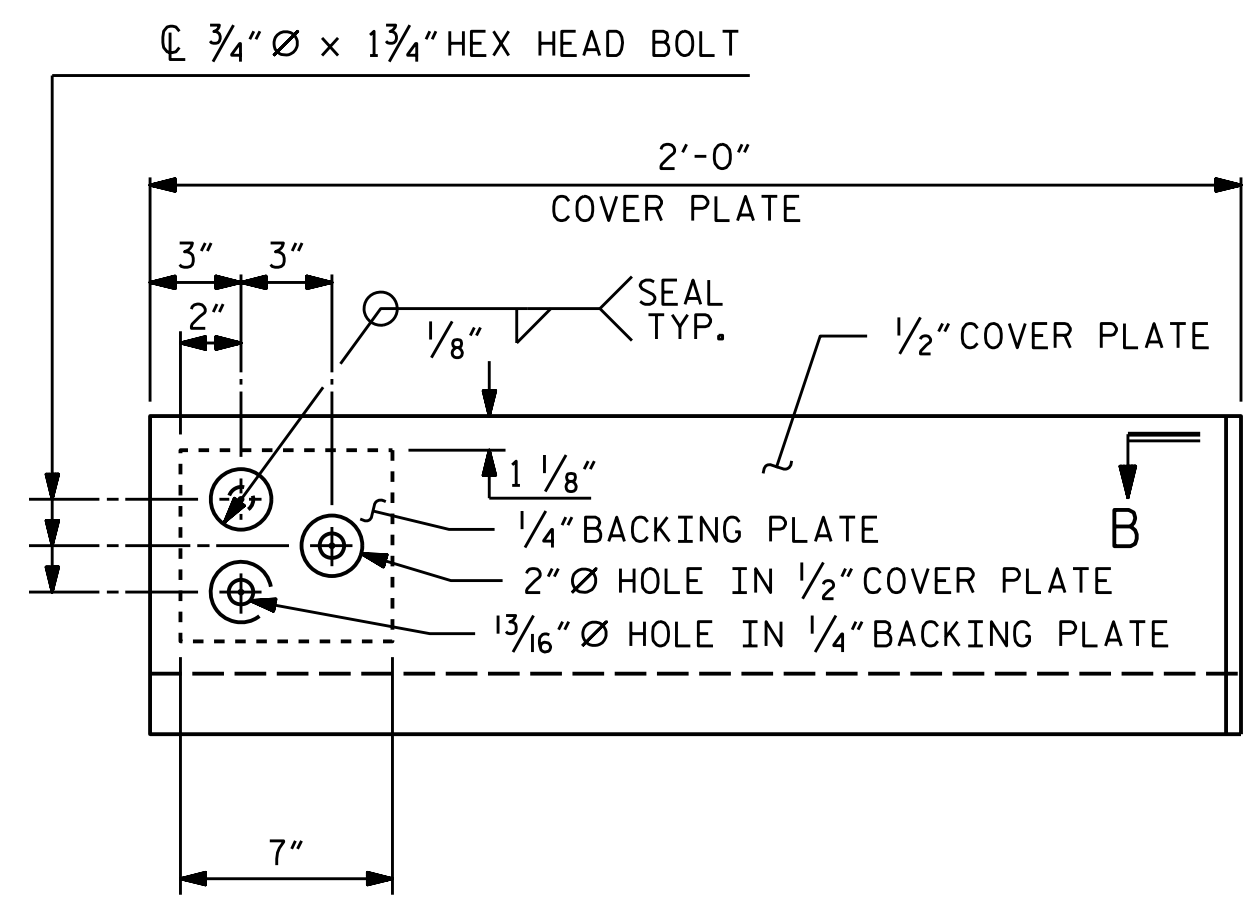
STR-#11 STD. NO. EJS1 (SHT 1)



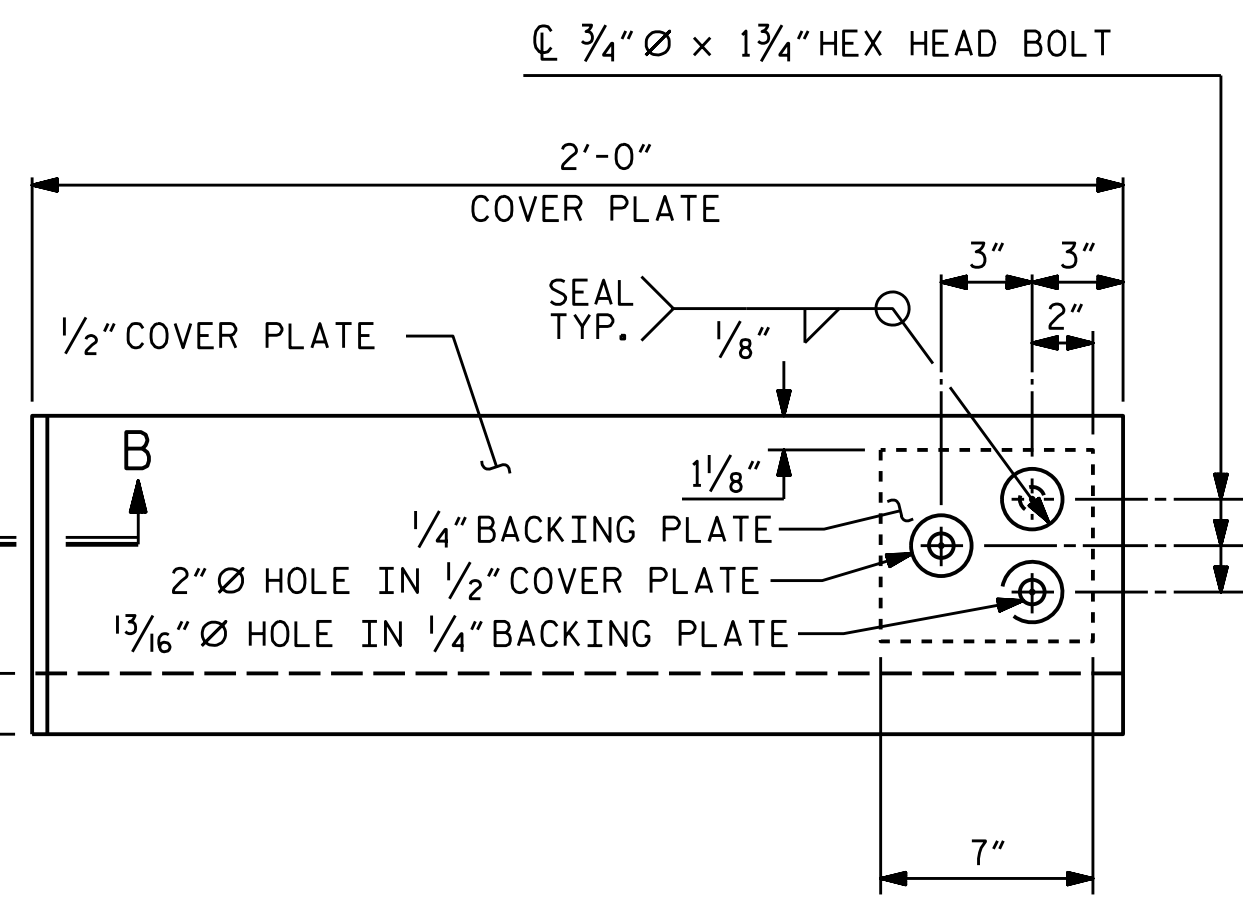
SECTION THRU RAIL NORMAL TO JOINT



END VIEW

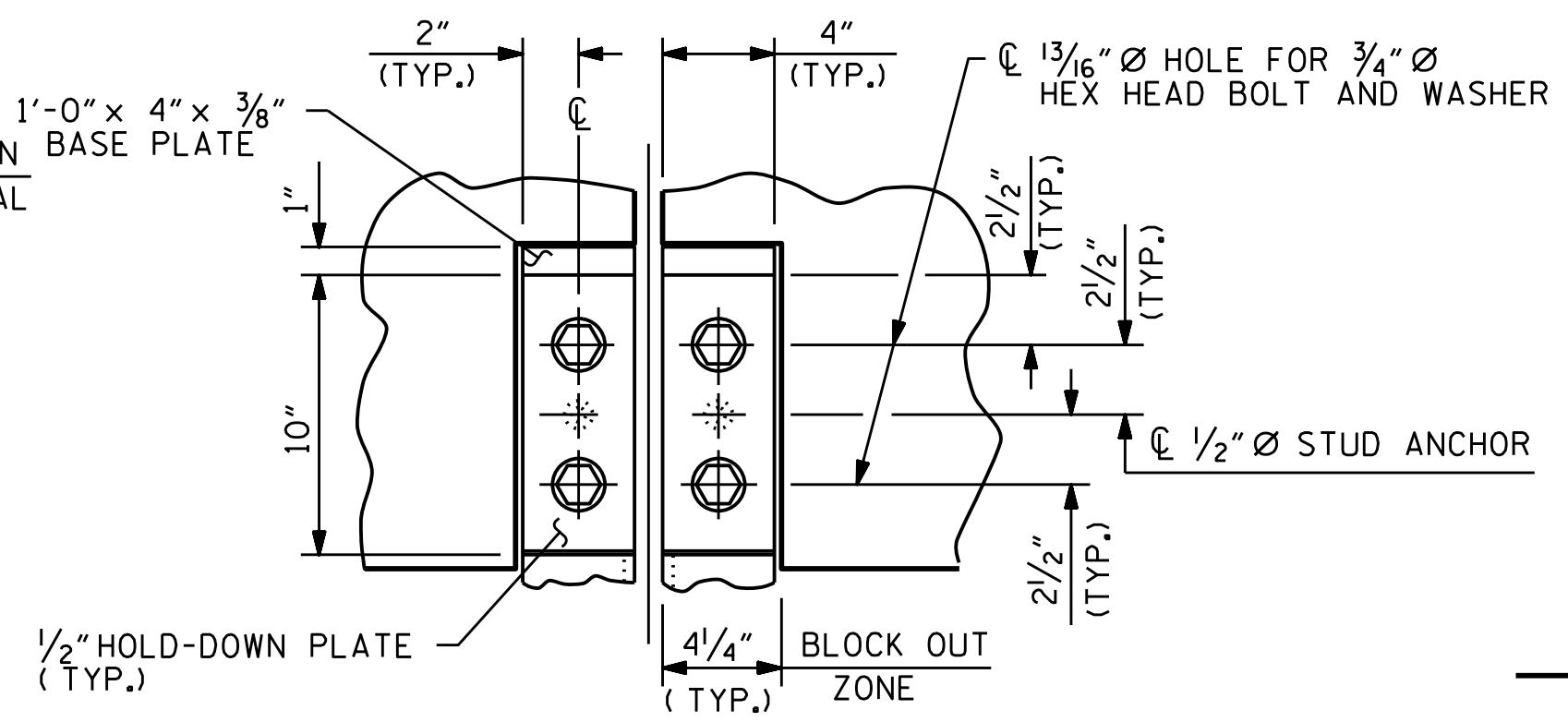


TYPE I - ELEVATION VIEW

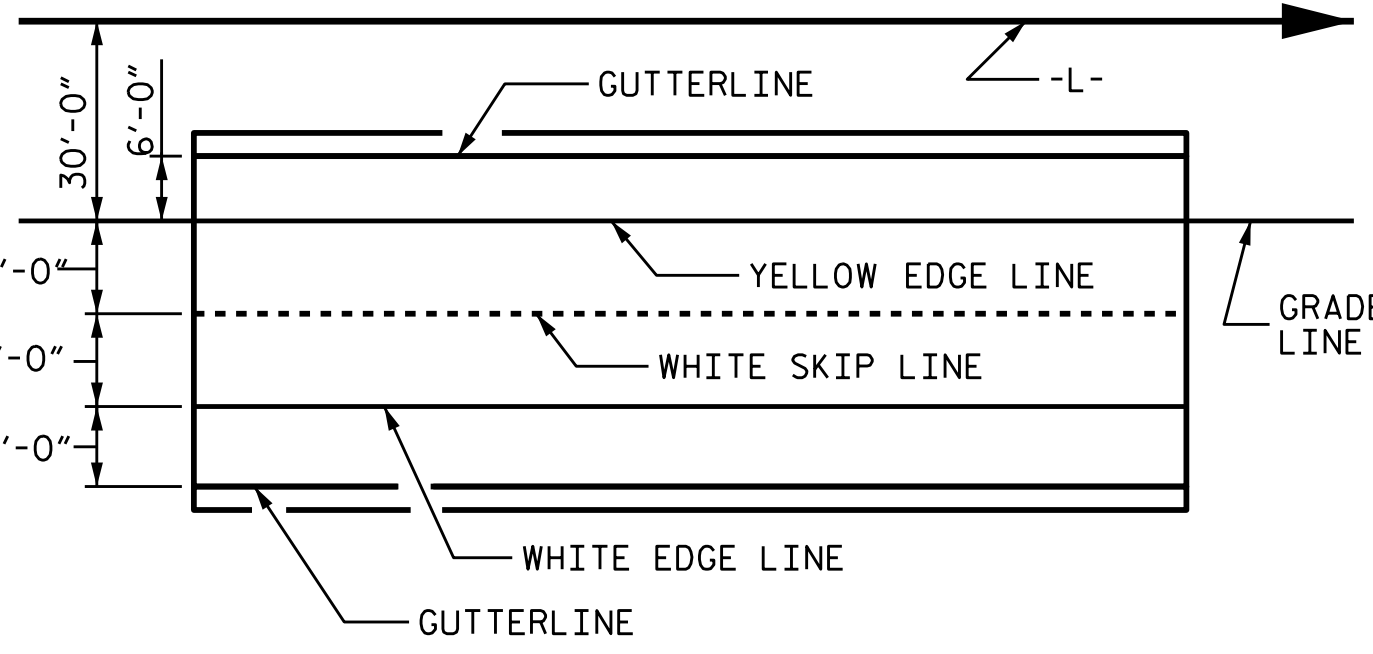


TYPE II - ELEVATION VIEW

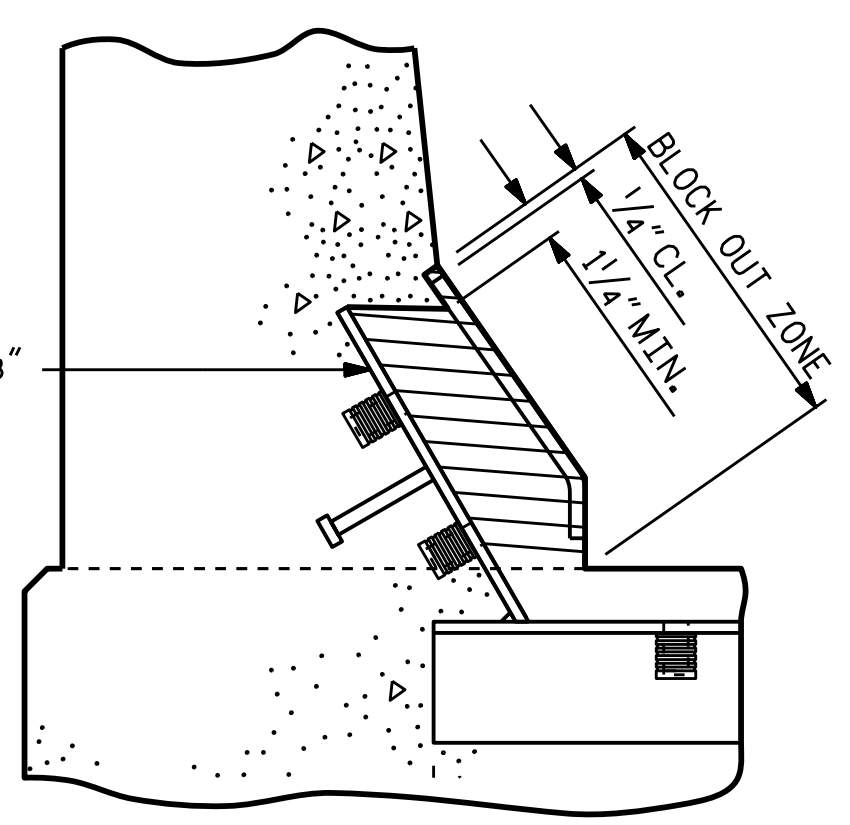
COVER PLATE DETAILS



SECTION A - A

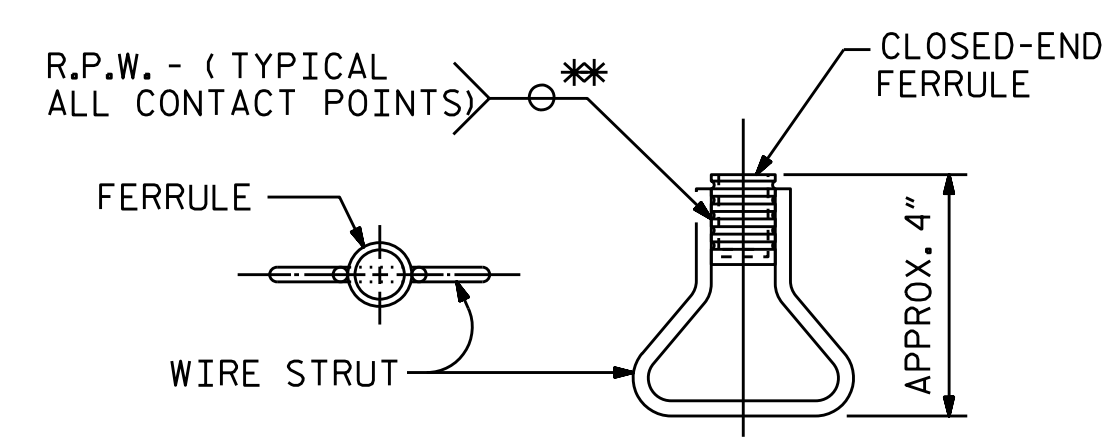


PAVEMENT MARKING ALIGNMENT



BLOCK OUT DETAIL

SEE "SECTION A - A" FOR OTHER DETAILS.

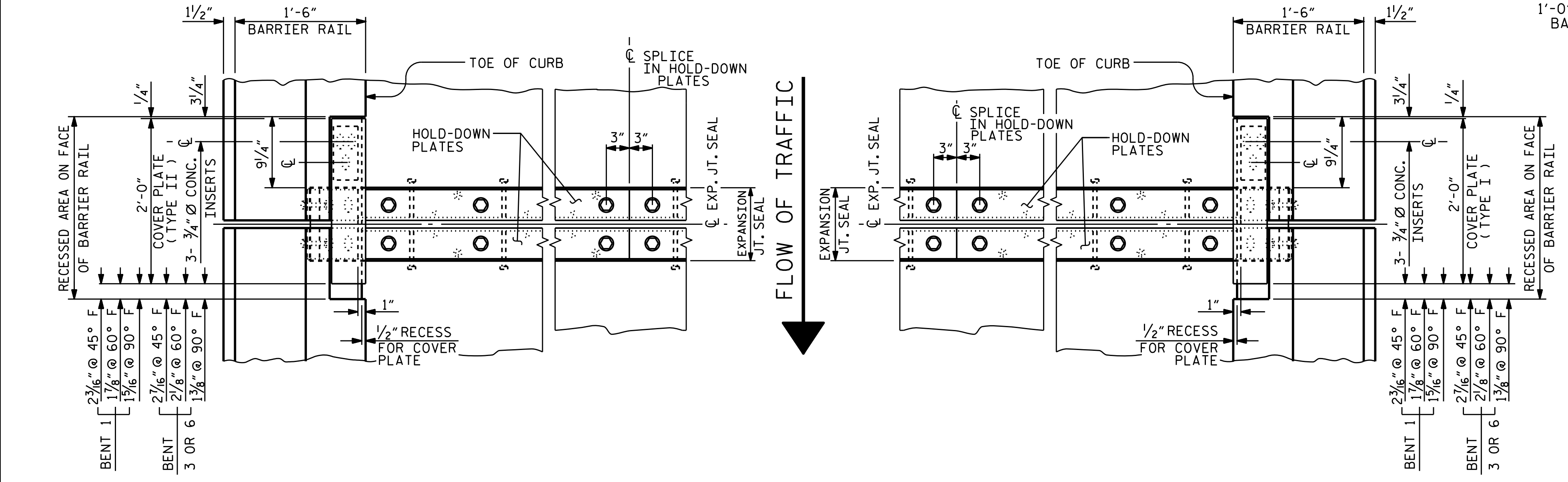


PLAN ELEVATION

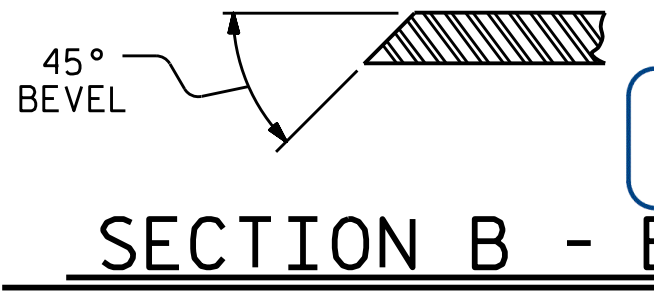
CONCRETE INSERT

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



PLAN OF EXPANSION JOINT SEAL



SECTION B - B

DESIGN ENGINEER OF RECORD: [Signature] DATE: 6/10/2018

ASSEMBLED BY: R. C. LARSON DATE: 02/11/16
 CHECKED BY: K. SU DATE: 04/04/17

DRAWN BY: REK 9/87 REV. 10/1/11 MAA/GM
 CHECKED BY: CRK 10/87 REV. 7/12 MAA/GM
 REV. 6/13 MAA/GM

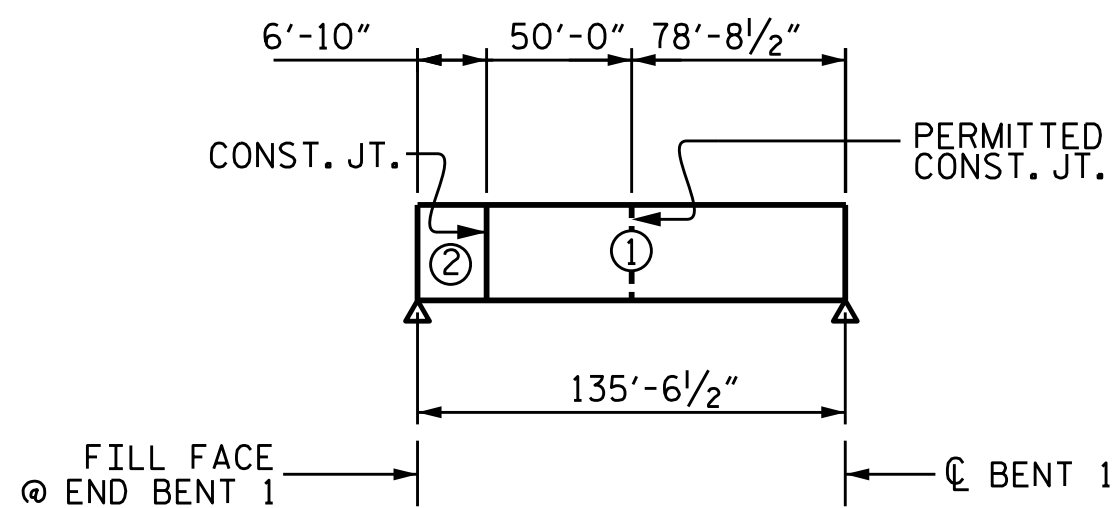
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DocuSigned by:
 [Signature]
 KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 28 OF 44

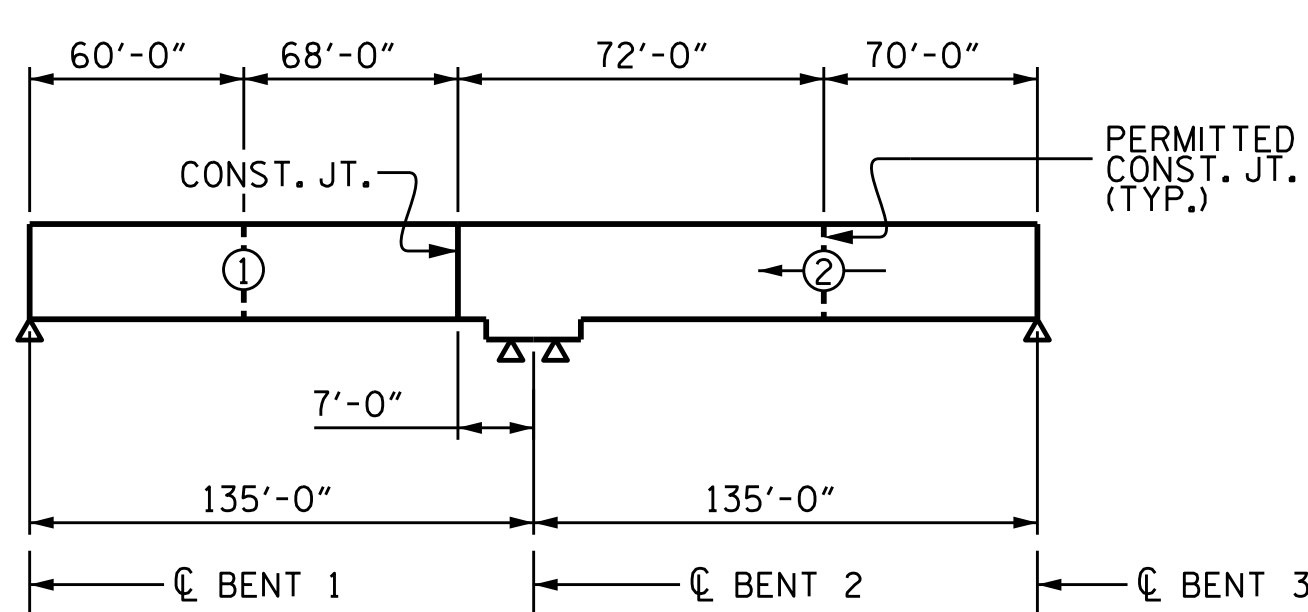
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT
 SEAL DETAILS
 FOR BARRIER RAIL
 RIGHT LANE

REVISIONS		NO.		DATE	
1		3			
2		4			

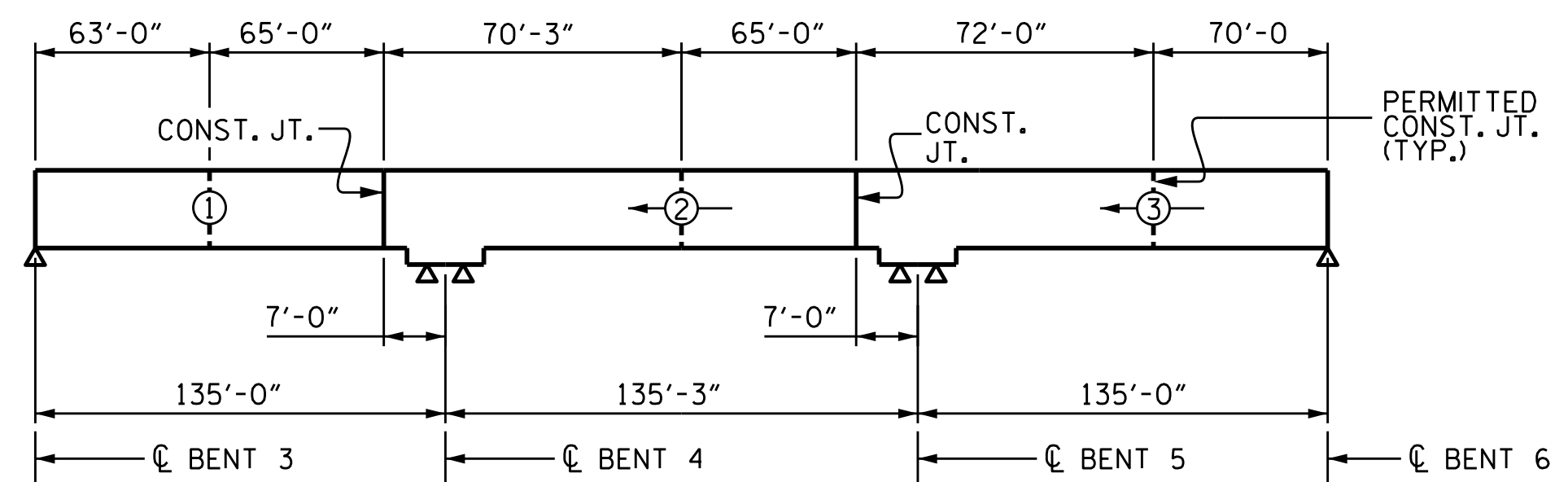
SHEET NO. S11-28
 TOTAL SHEETS 44



SPAN A OR G
(SPAN A SHOWN, SPAN G OPPOSITE HAND)



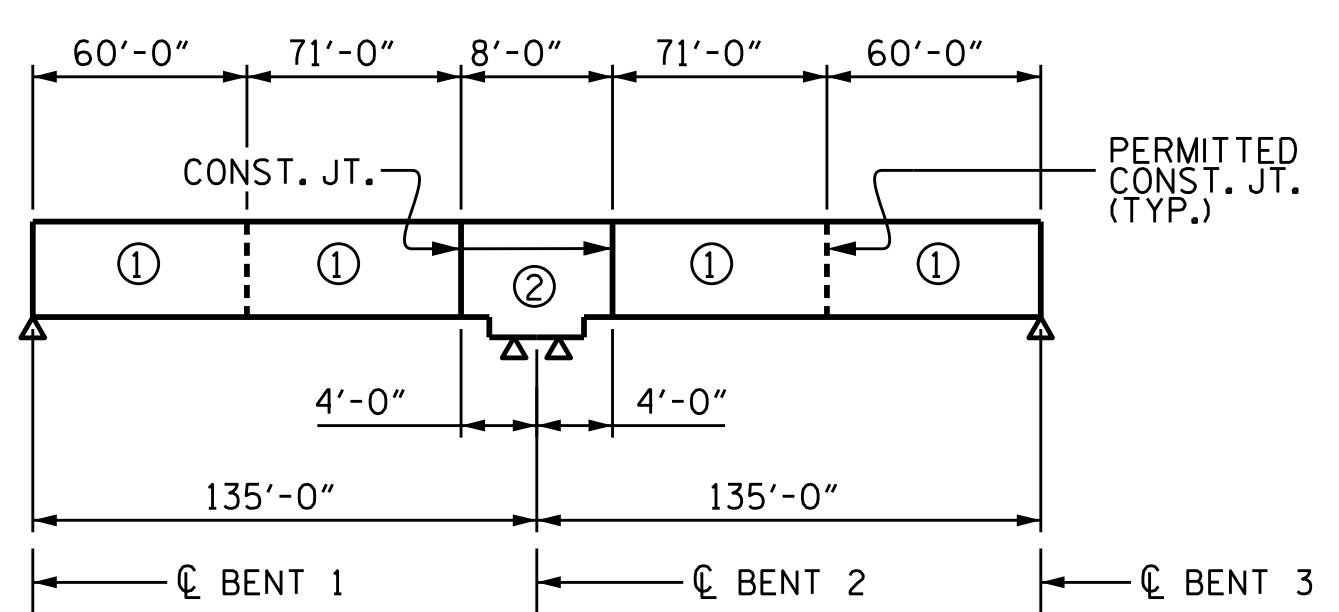
SPANS B-C



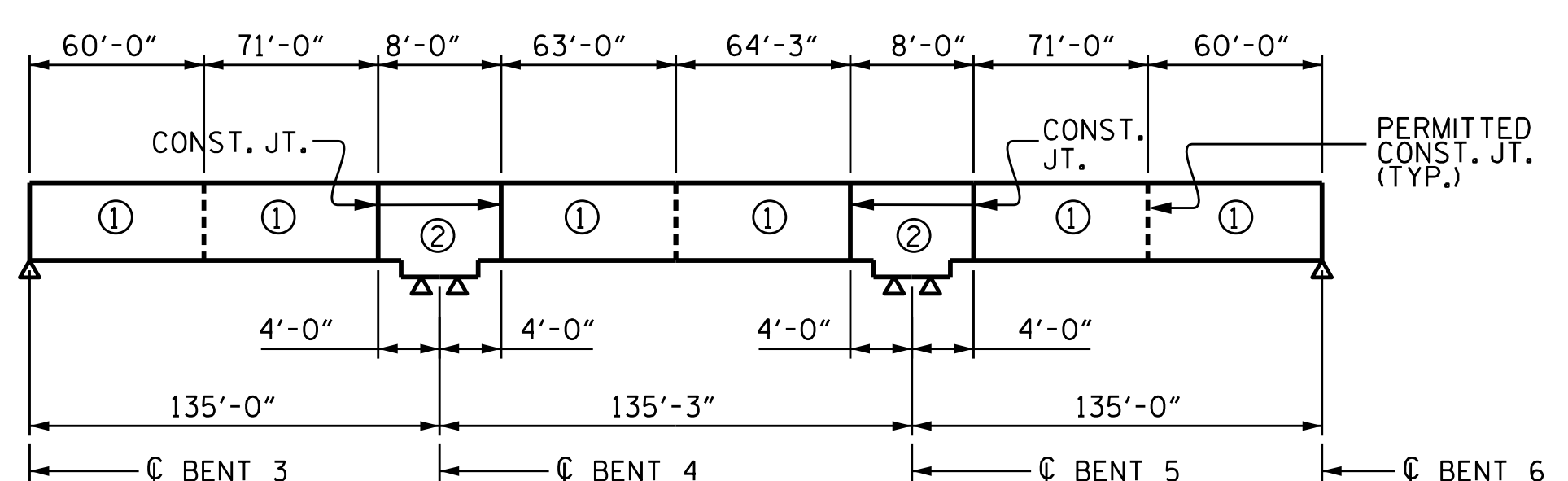
SPANS D-F

DECK POURING SEQUENCE

① INDICATES POUR SEQUENCE AND DIRECTION. WHERE ARROW IS OMITTED EITHER DIRECTION IS PERMITTED.



SPANS B-C



SPANS D-F

OPTIONAL POURING SEQUENCE

POUR ② CANNOT BE STARTED UNTIL BOTH ADJACENT ① POURS REACH A MINIMUM OF 3000 PSI.

REINFORCING STEEL SCHEDULE

SPAN A OR G					SPANS B-C					SPANS D-F							
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT			
A1	215	5	STR.	42'-9"	9586	A1	431	5	STR.	42'-9"	19218	A1	648	5	STR.	42'-9"	28893
A2	180	4	STR.	4'-10"	581	A2	360	4	STR.	4'-10"	1162	A2	540	4	STR.	4'-10"	1743
B1	232	4	STR.	28'-10"	4468	B4	464	4	STR.	24'-4"	7542	B4	464	4	STR.	24'-4"	7542
B2	18	5	STR.	46'-6"	873	B5	58	6	STR.	36'-3"	3158	B5	116	6	STR.	36'-3"	6316
B3	113	6	STR.	27'-0"	4583	B6	55	6	STR.	40'-6"	3346	B6	110	6	STR.	40'-6"	6691
G1	1	5	STR.	42'-9"	45	B7	58	6	STR.	60'-0"	5227	B7	116	6	STR.	60'-0"	10454
J1	40	4	9	1'-5"	38	B8	30	5	STR.	56'-0"	1752	B9	116	4	STR.	25'-2"	1950
K1	12	4	STR.	22'-6"	180	G1	2	5	STR.	42'-9"	89	B10	42	5	STR.	60'-0"	2628
K2	4	4	STR.	6'-5"	17	J1	80	4	9	1'-5"	76	G1	2	5	STR.	42'-9"	89
K3	16	4	STR.	8'-0"	86	K3	40	4	STR.	8'-0"	214	J1	80	4	9	1'-5"	76
K4	4	4	STR.	5'-0"	13	K4	8	4	STR.	5'-0"	27	K3	80	4	STR.	8'-0"	428
K5	4	4	STR.	2'-3"	6	K7	8	4	STR.	5'-4"	29	K4	16	4	STR.	5'-0"	53
K6	8	4	STR.	3'-0"	16	K8	14	4	STR.	19'-9"	185	K7	16	4	STR.	5'-4"	57
K9	6	8	2	20'-1"	322	K9	12	8	2	20'-1"	643	K8	28	4	STR.	19'-9"	369
K10	4	8	1	13'-7"	145	K10	8	8	1	13'-7"	290	K9	12	8	2	20'-1"	643
S1	28	4	8	14'-7"	273	S2	176	4	5	2'-9"	323	K10	8	8	1	13'-7"	290
S3	28	4	7	11'-11"	223	S5	8	4	6	13'-3"	71	S2	352	4	5	2'-9"	647
S4	26	4	7	11'-8"	203	S6	48	5	3	6'-0"	300	S5	16	4	6	13'-3"	142
S6	24	5	3	6'-0"	150	U1	24	4	4	17'-6"	281	S6	48	5	3	6'-0"	300
												U1	48	4	4	17'-6"	561

SUPERSTRUCTURE BILL OF MATERIAL

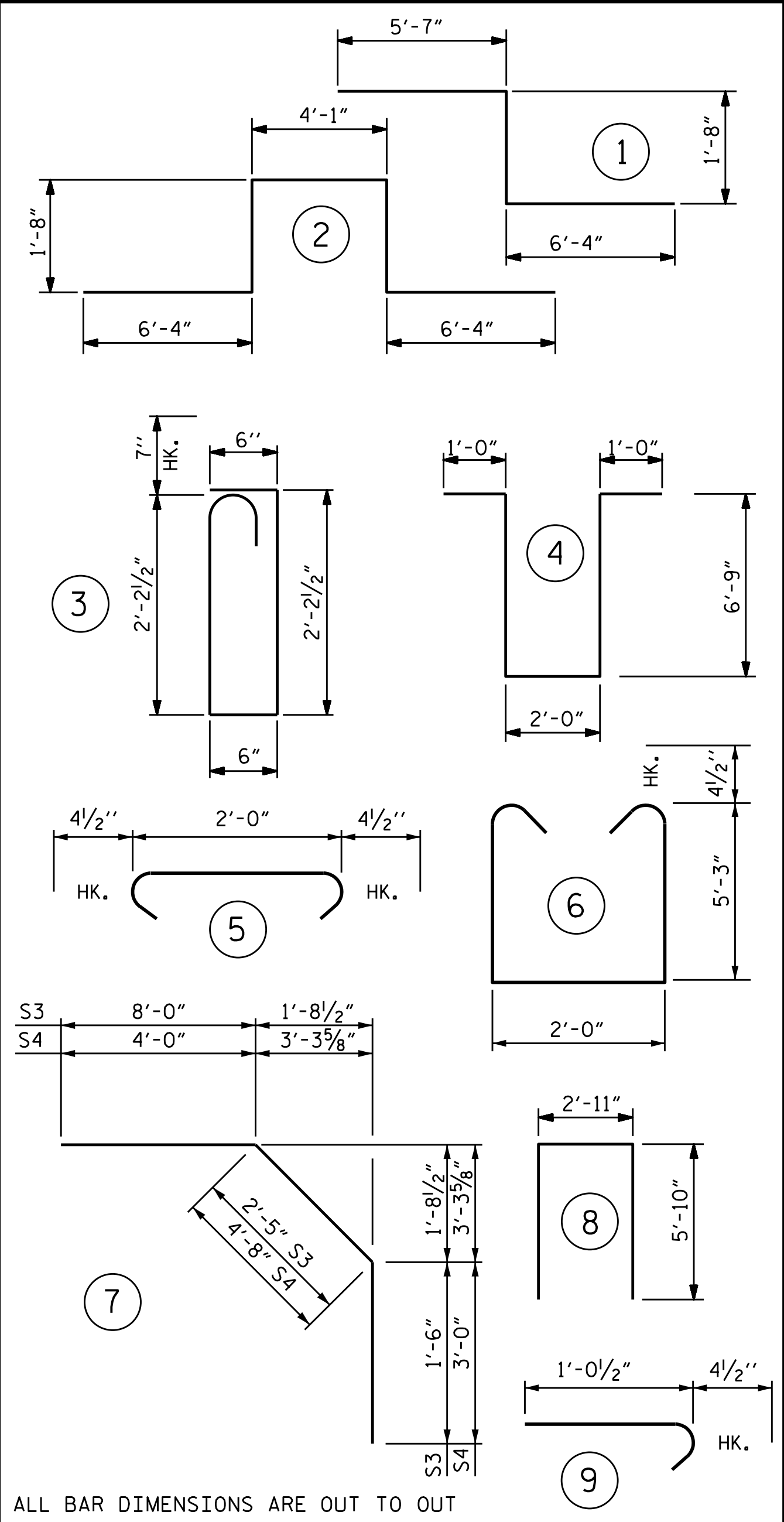
		CLASS AA CONCRETE	EPOXY COATED REINFORCING STEEL
		(CU. YDS.)	(LBS.)
SPAN A	POUR 1	120.1	21,808
	POUR 2	38.6	
SPANS BC	POUR 1	119.4	43,933
	POUR 2	151.1	
SPANS DEF	POUR 1	151.1	69,872
	POUR 2	142.8	
	POUR 3	119.4	
SPAN G	POUR 1	120.1	21,808
	POUR 2	38.6	
TOTALS**		1001.2	157,421

** QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED

GROOVING BRIDGE FLOORS

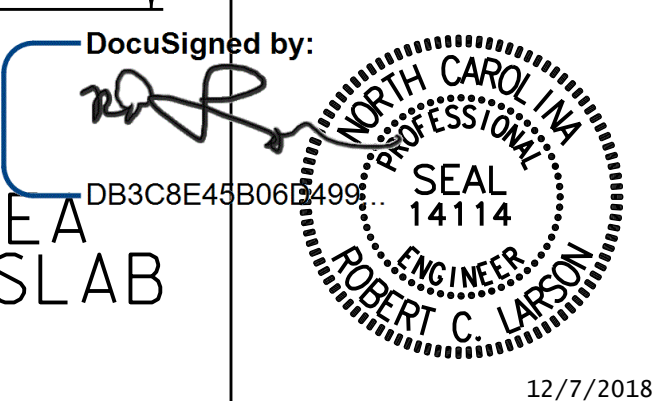
APPROACH SLABS	1,787	SQ.FT.
BRIDGE DECK	29,836	SQ.FT.
TOTAL	31,623	SQ.FT.

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT

LAYOUT FOR COMPUTING AREA REINFORCED CONCRETE DECK SLAB (SQ. FT. = 40,929)



PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 287+62.50 -L-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
SUPERSTRUCTURE BILL OF MATERIAL
RIGHT LANE

DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018

ASSEMBLED BY: R. C. LARSON DATE: 02/11/16
CHECKED BY: E. C. DECOLA DATE: 08/10/16

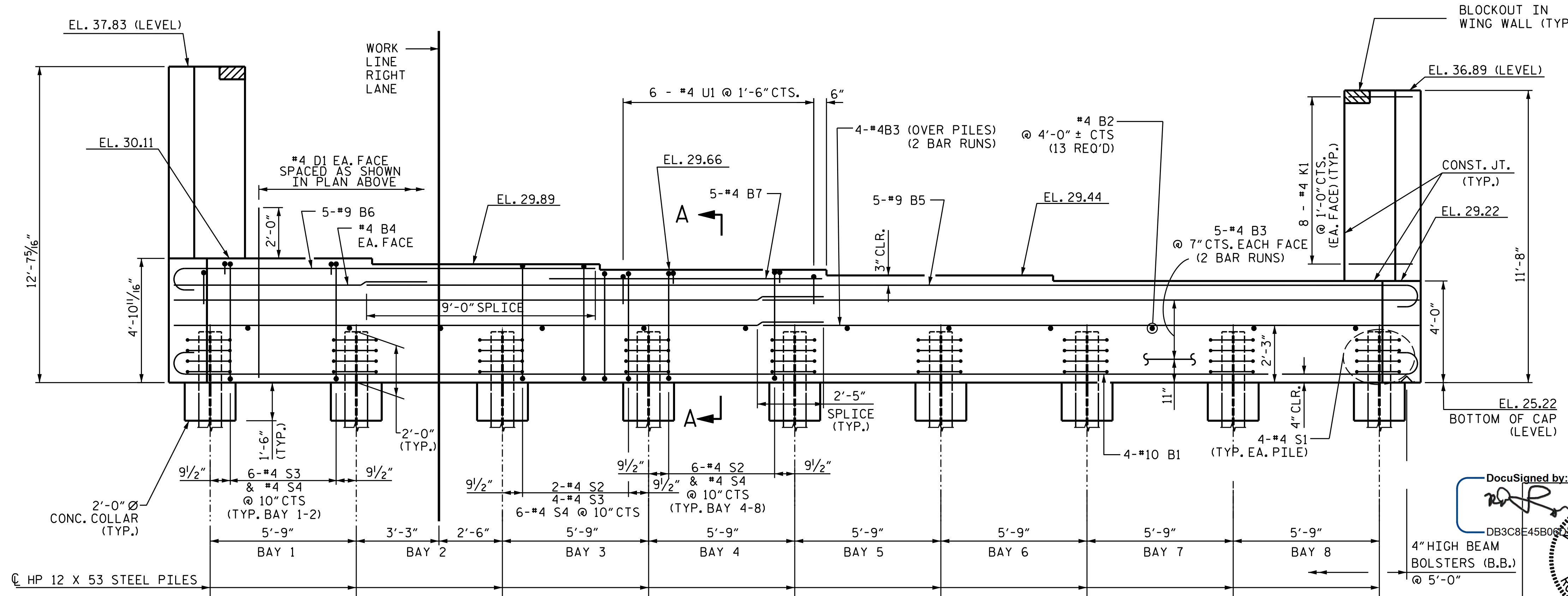
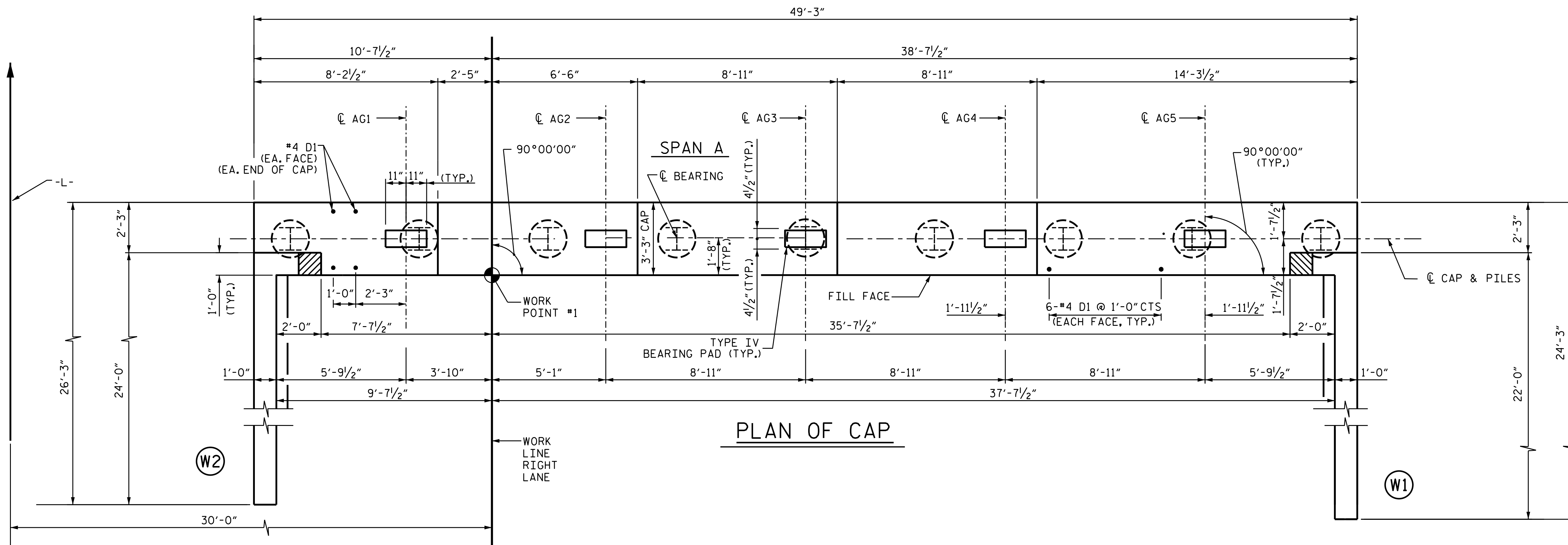
DRAWN BY: JMB 5/87 REV. 8/16/99 RWW/LES
CHECKED BY: SJD 9/87 REV. 5/1/06 TLA/GM
REV. 10/1/11 MAA/GM

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

KCI Associates of North Carolina, P.A.
DWG. REF. NO. 29 OF 44

REVISIONS			
NO.	BY:	DATE:	NO.
1			3
2			4

SHEET NO. S11-29
TOTAL SHEETS 44



NOTES

- FOR PILE SPLICE DETAIL, SEE END BENT 2.
- FOR SECTION A-A SEE SHEET 4 OF 4.
- FOR BLOCKOUT DETAIL SEE SHEET 2 OF 4.
- THE TOP SURFACE OF THE END BENT CAP AND WINGS EXCLUDING THE BEARING AREAS SHALL BE RAKED TO A DEPTH OF 1/4".
- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR 'D' BARS.

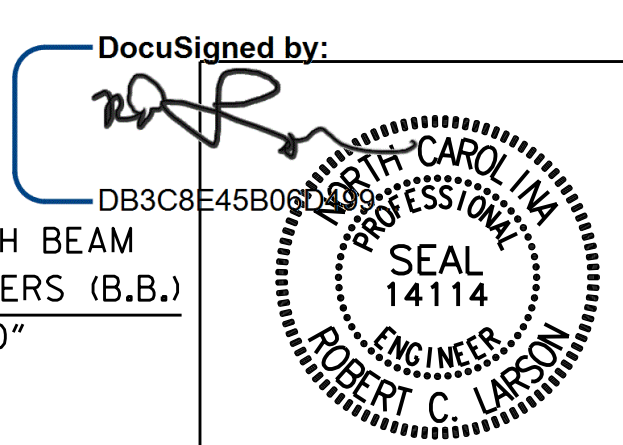
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT 1**

RIGHT LANE



DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 10/15/15
 CHECKED BY: R. C. LARSON DATE: 11/14/15

ELEVATION

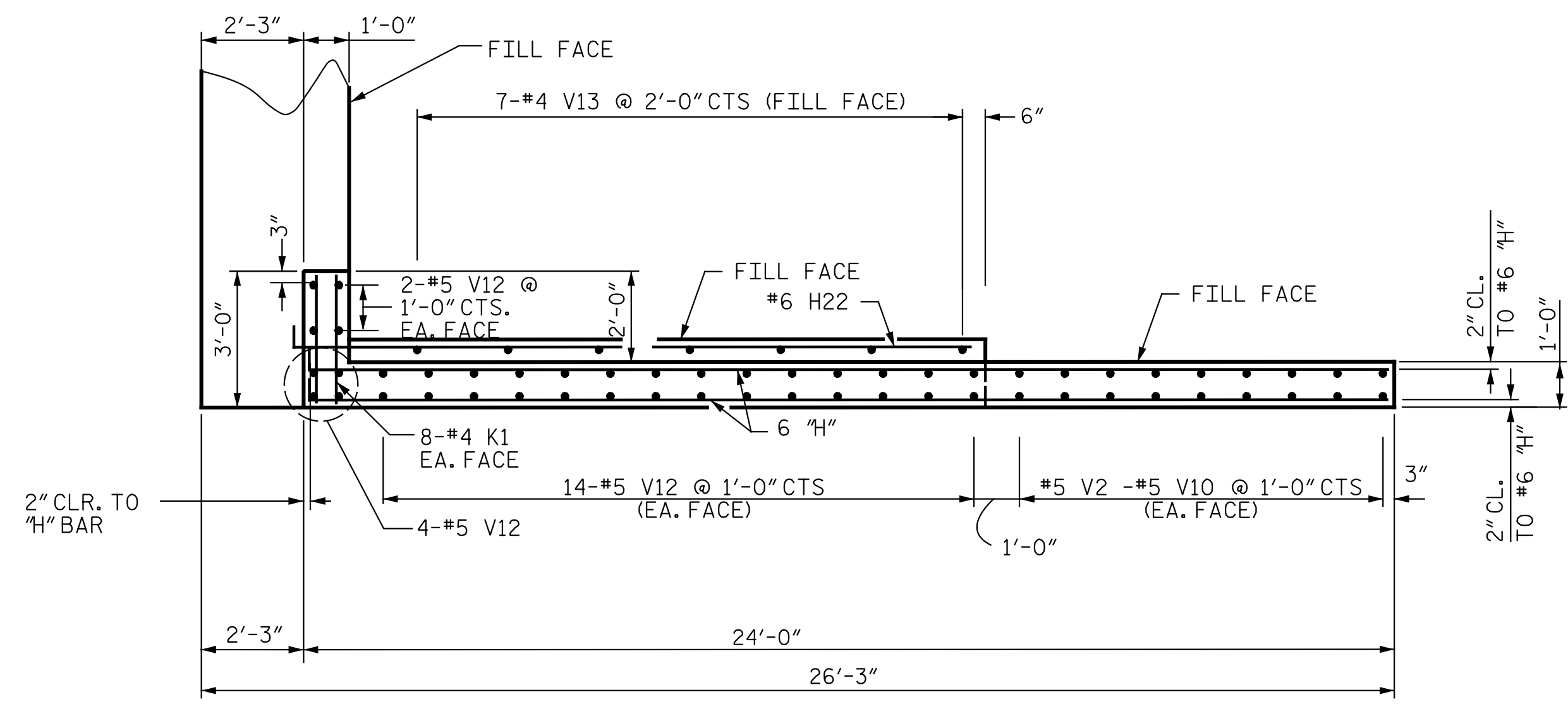
**DOCUMENT NOT CONSIDERED FINAL
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KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 30 OF 44

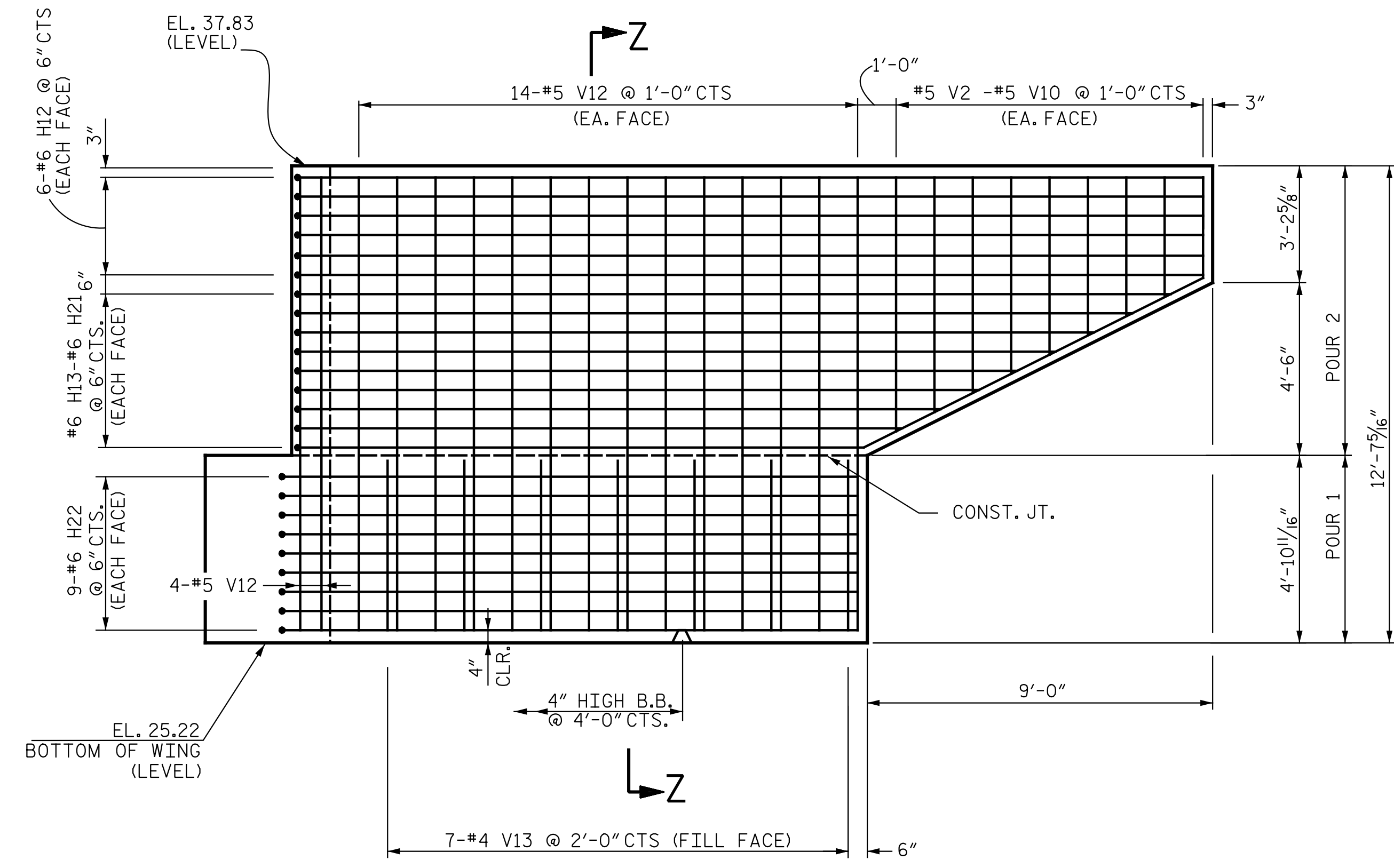
REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 44

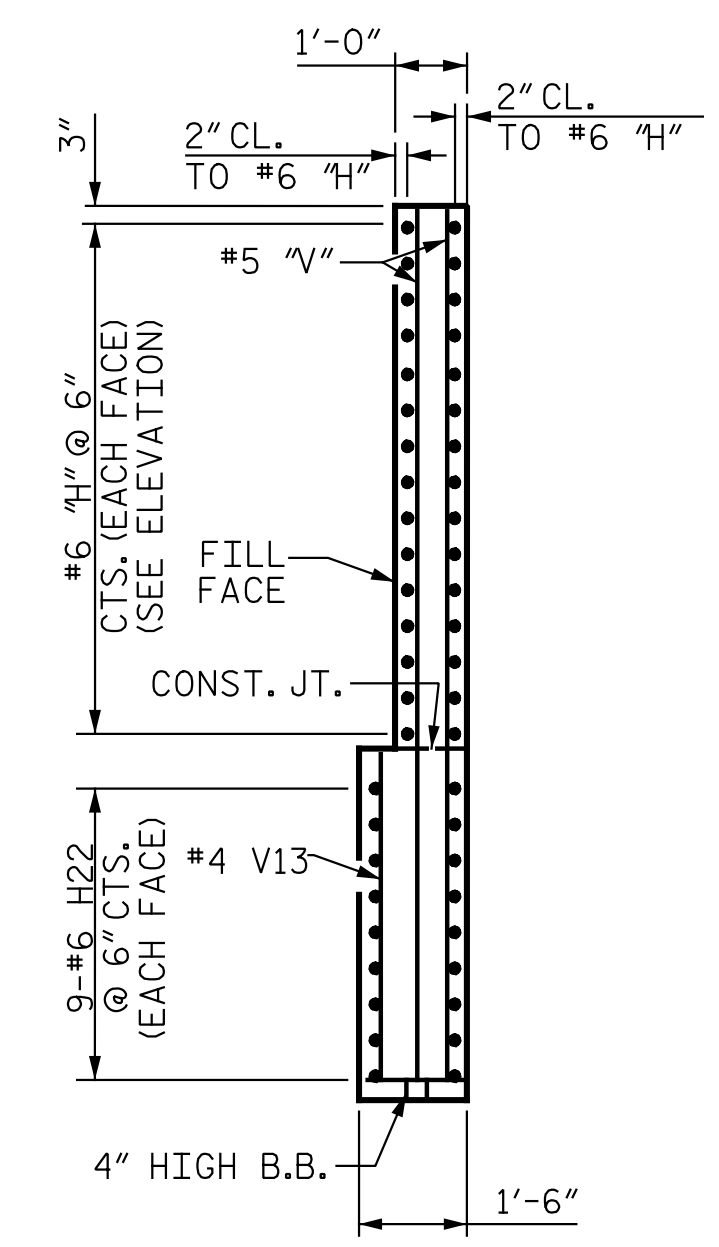
STR-#11



PLAN W2



ELEVATION W2



SECTION Z-Z

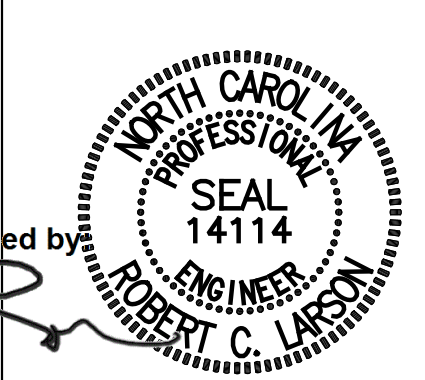
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT 1**

RIGHT LANE



DocuSigned by
 Robert C. Larson

8/2/2018

DESIGN ENGINEER OF RECORD: [Signature] DATE: 8/2/2018
 DRAWN BY: R.J. FLORY DATE: 10/27/15
 CHECKED BY: R. C. LARSON DATE: 04/06/17

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

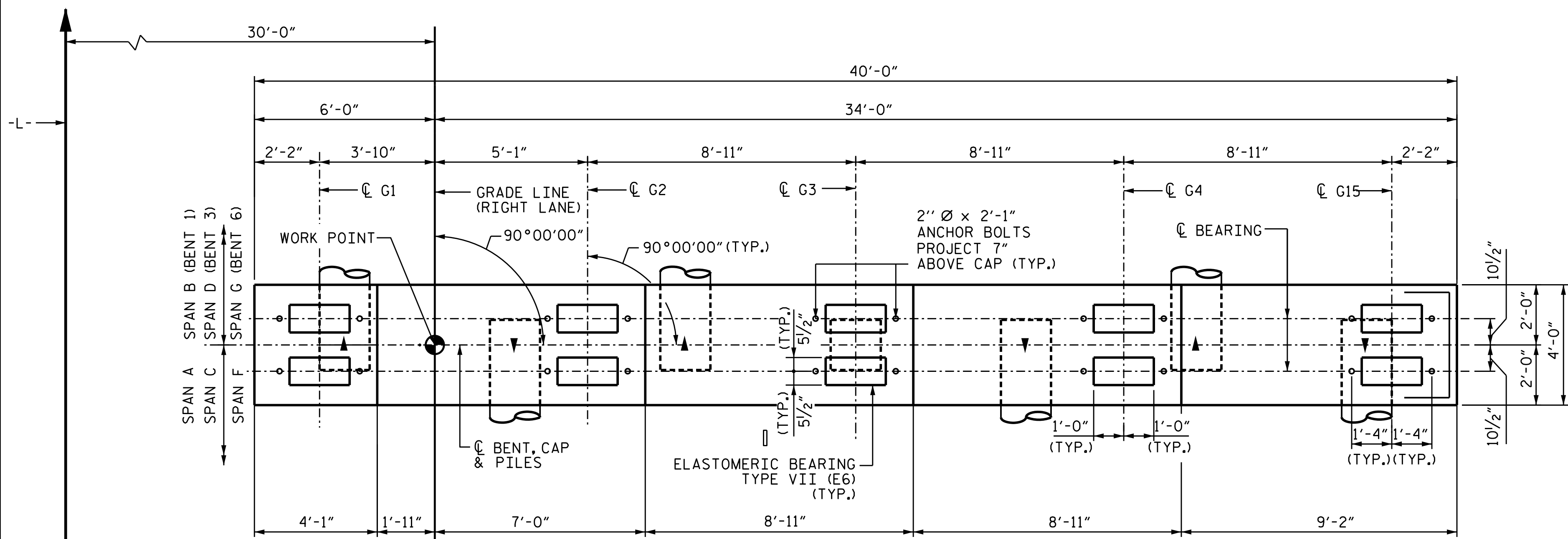
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 32 OF 44

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

STR-#11

KCT_JOB_NO. 25146789.11



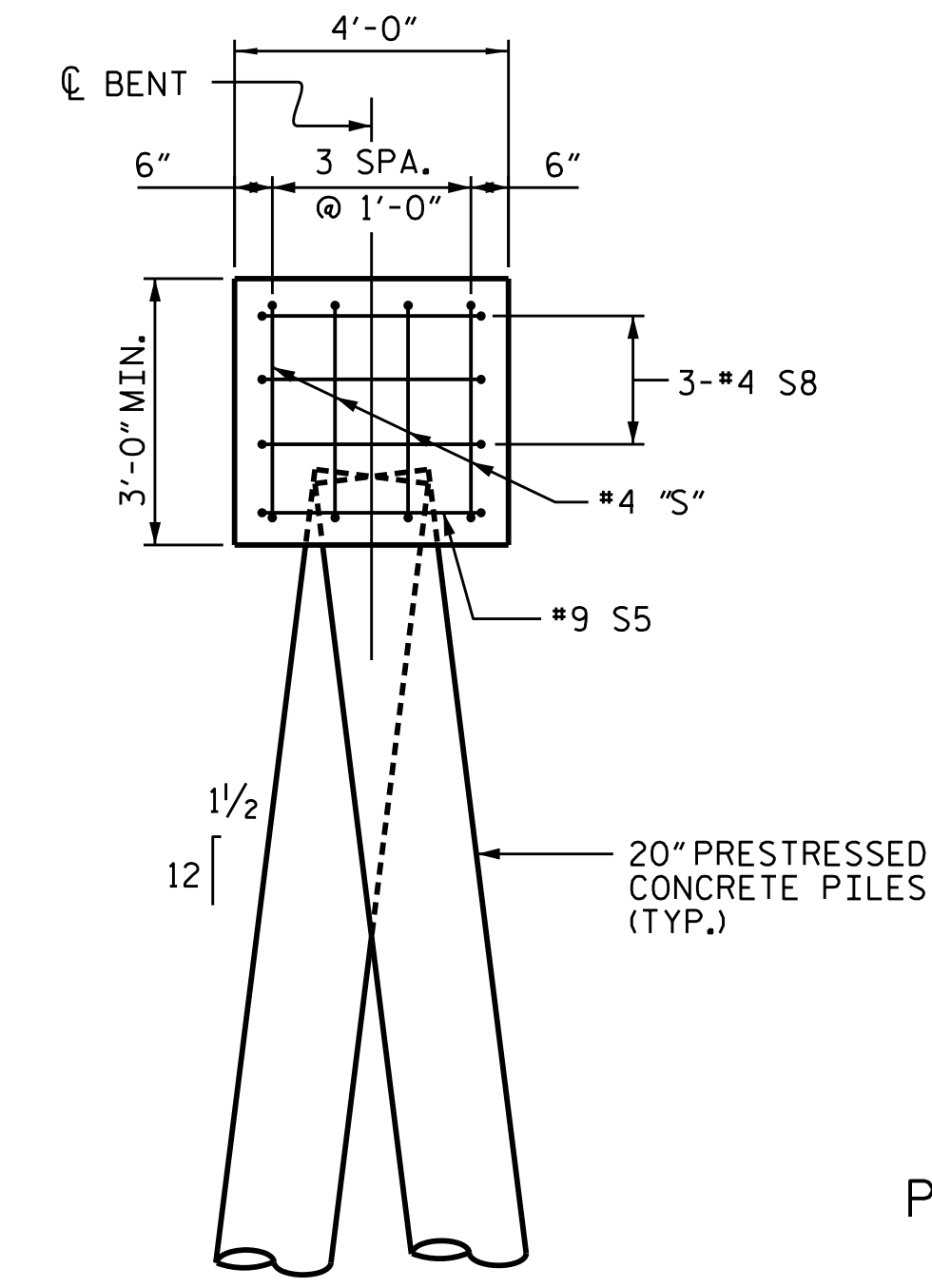
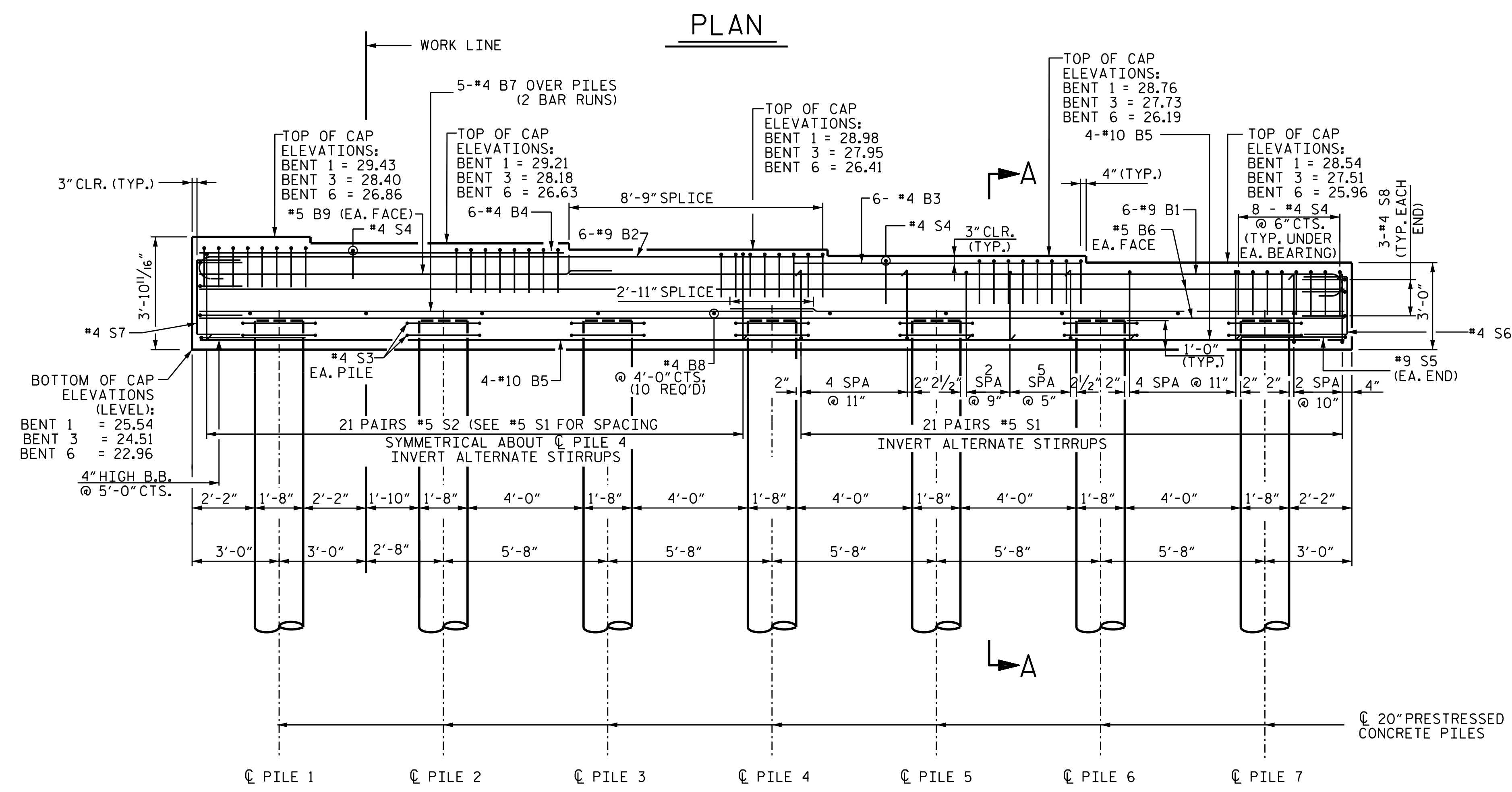
NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

INDICATES PILE BATTERED 1/2":1 IN DIRECTION OF ARROW HEAD.

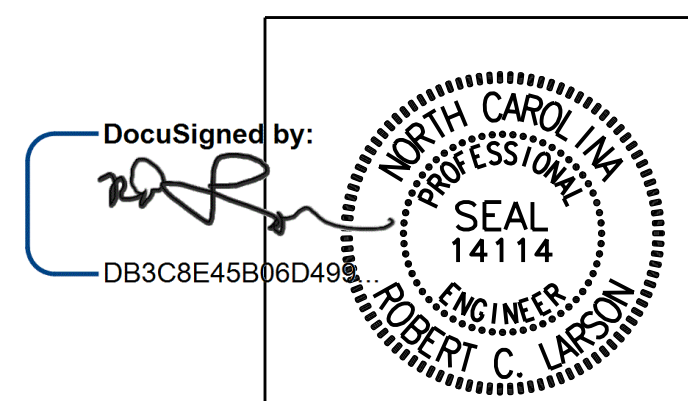
EPOXY COAT THE TOP SURFACE OF THE BENT CAP EXCEPT FOR AREAS UNDER ELASTOMERIC BEARINGS

THE TOP SURFACE AREAS OF THE END BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS, EXCEPT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 3



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 BENT 1,3,6**

RIGHT LANE

DESIGN ENGINEER OF RECORD: R. A. PRUETT DATE: 03/15/17
 DRAWN BY: R. A. PRUETT DATE: 03/15/17
 CHECKED BY: R. C. LARSON DATE: 03/25/17

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

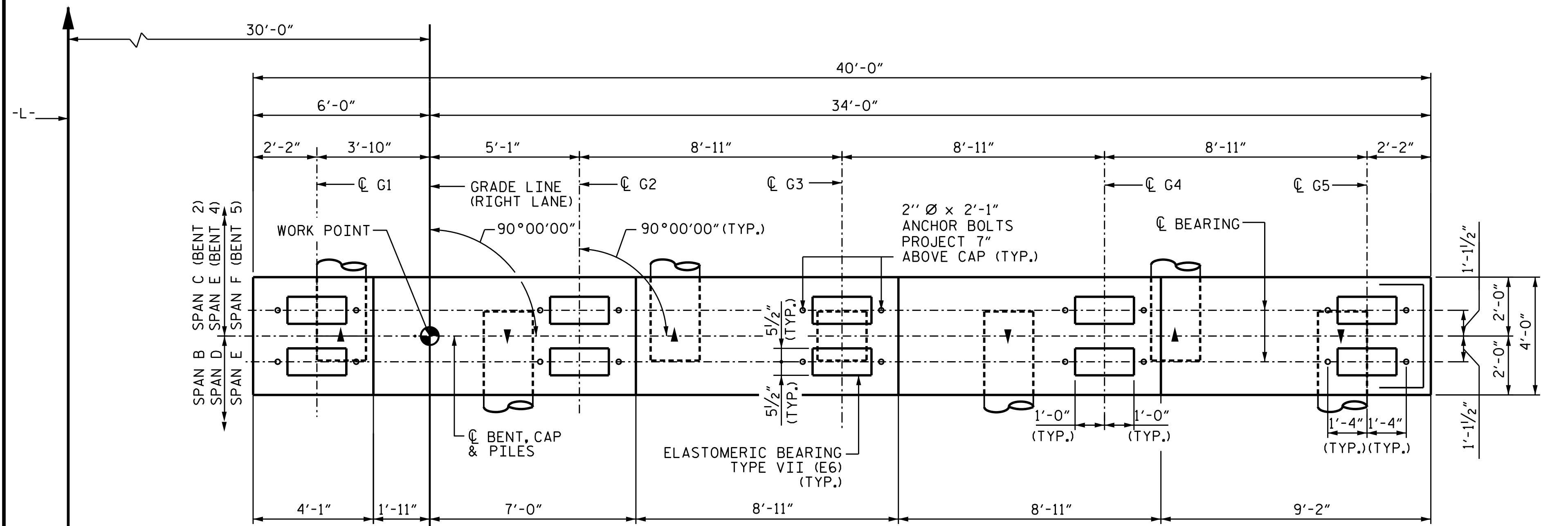
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 34 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

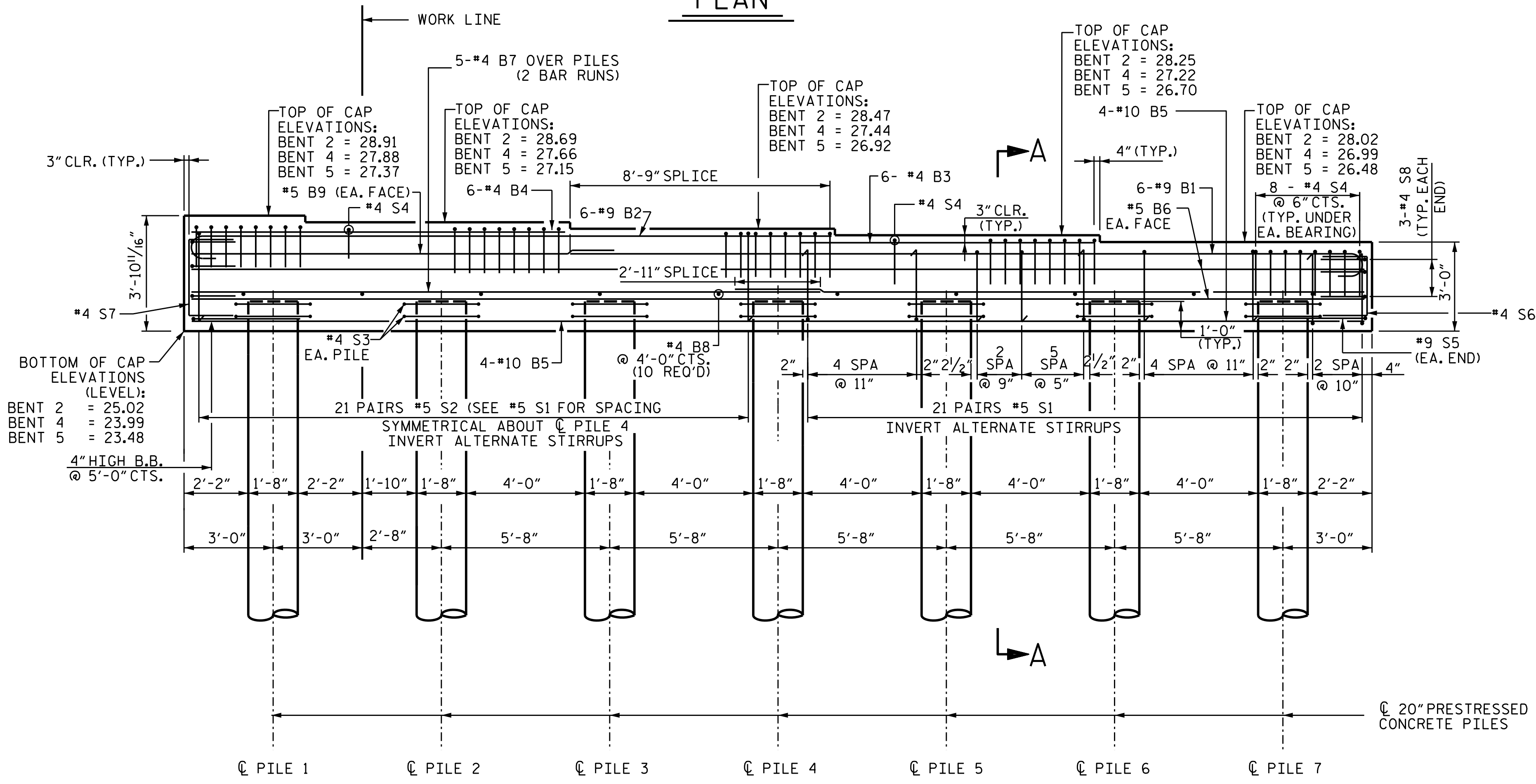
TOTAL SHEETS: 44

STR-11

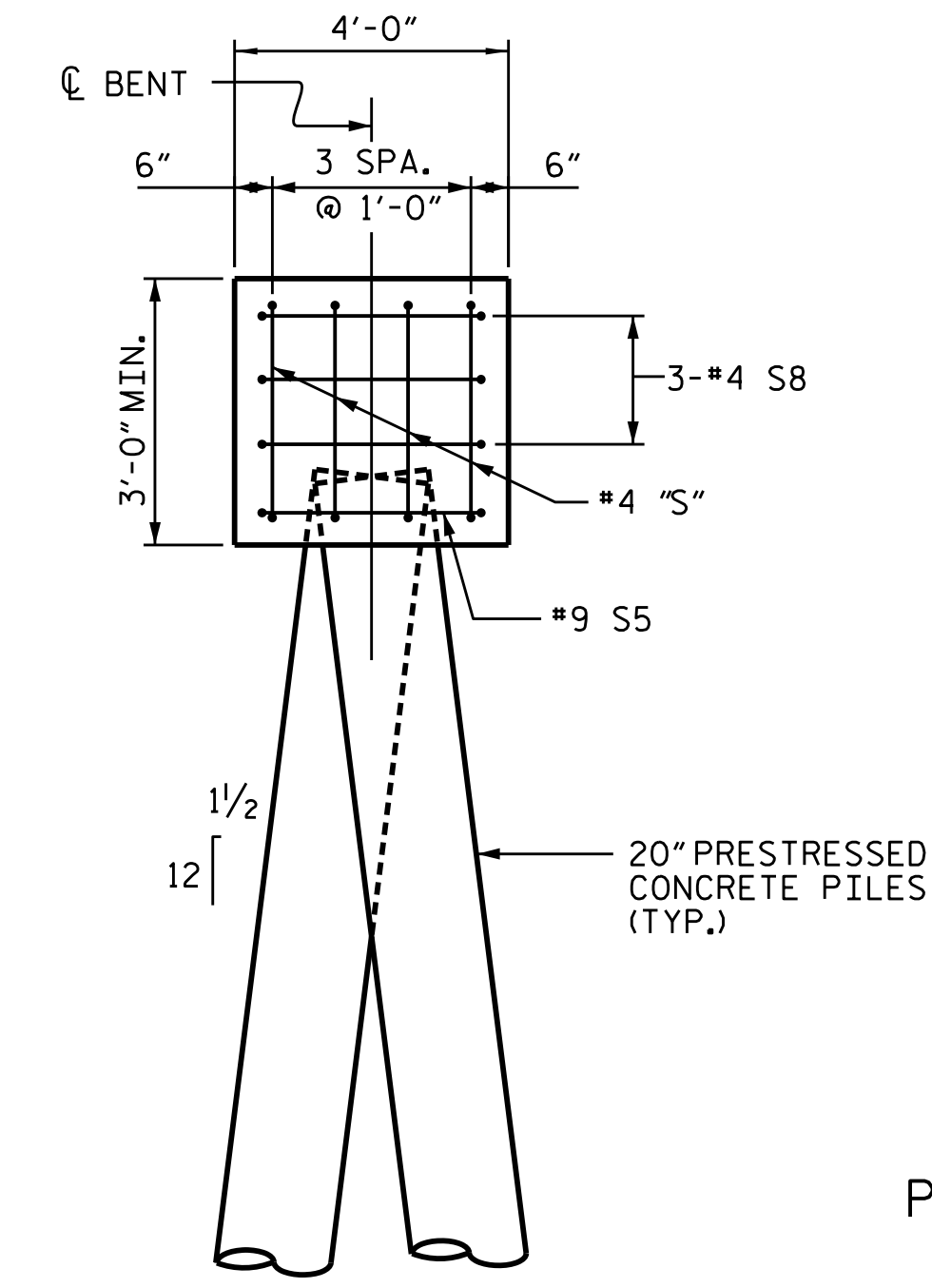
KCI_JOB_NO. 25146789.11



PLAN



ELEVATION



END ELEVATION

NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
 ▼ INDICATES PILE BATTERED 1/2":1 IN DIRECTION OF ARROW HEAD.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 BENT 2,4,5**

RIGHT LANE

DocuSigned by:

 DB3C8E45E06D498

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 35 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

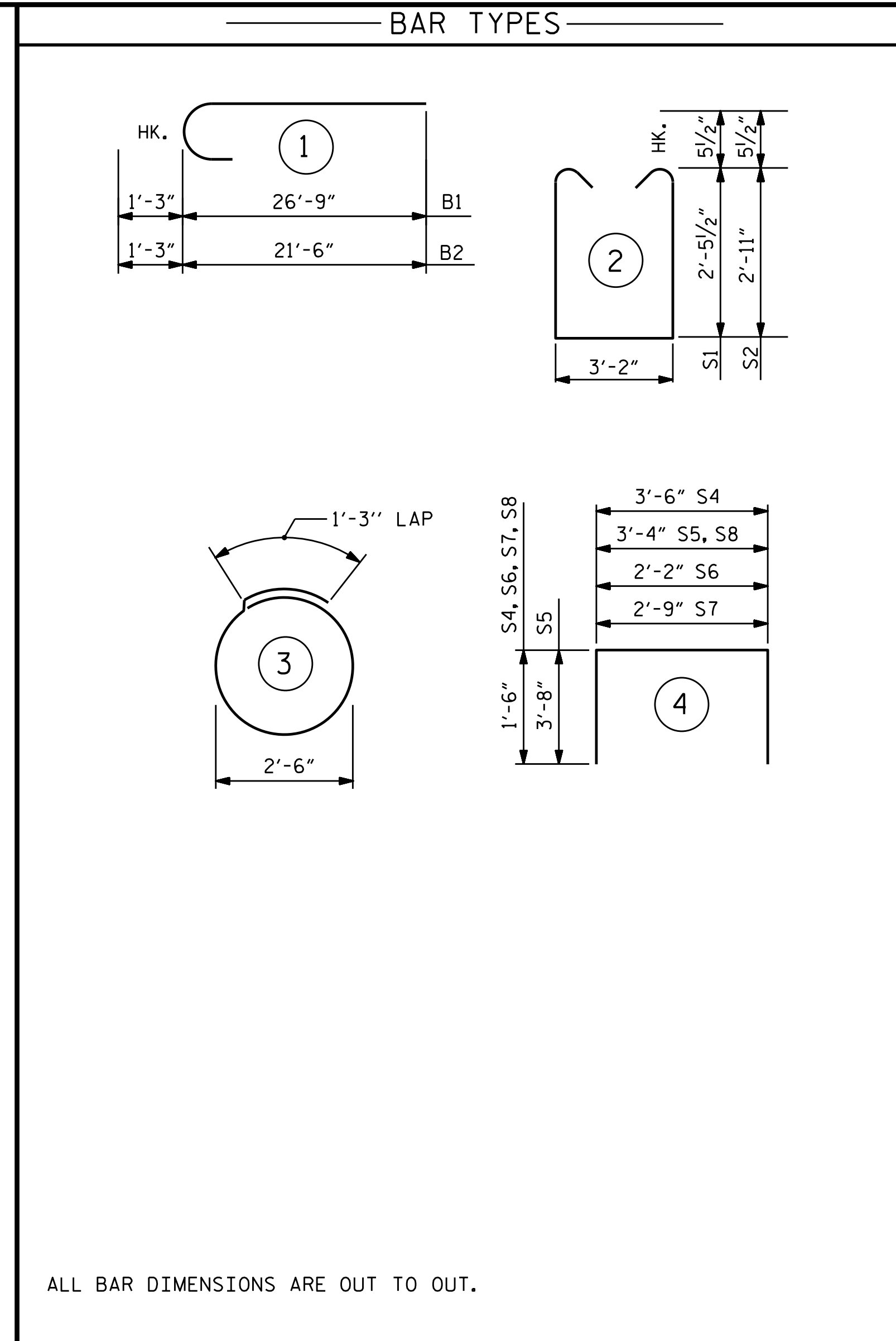
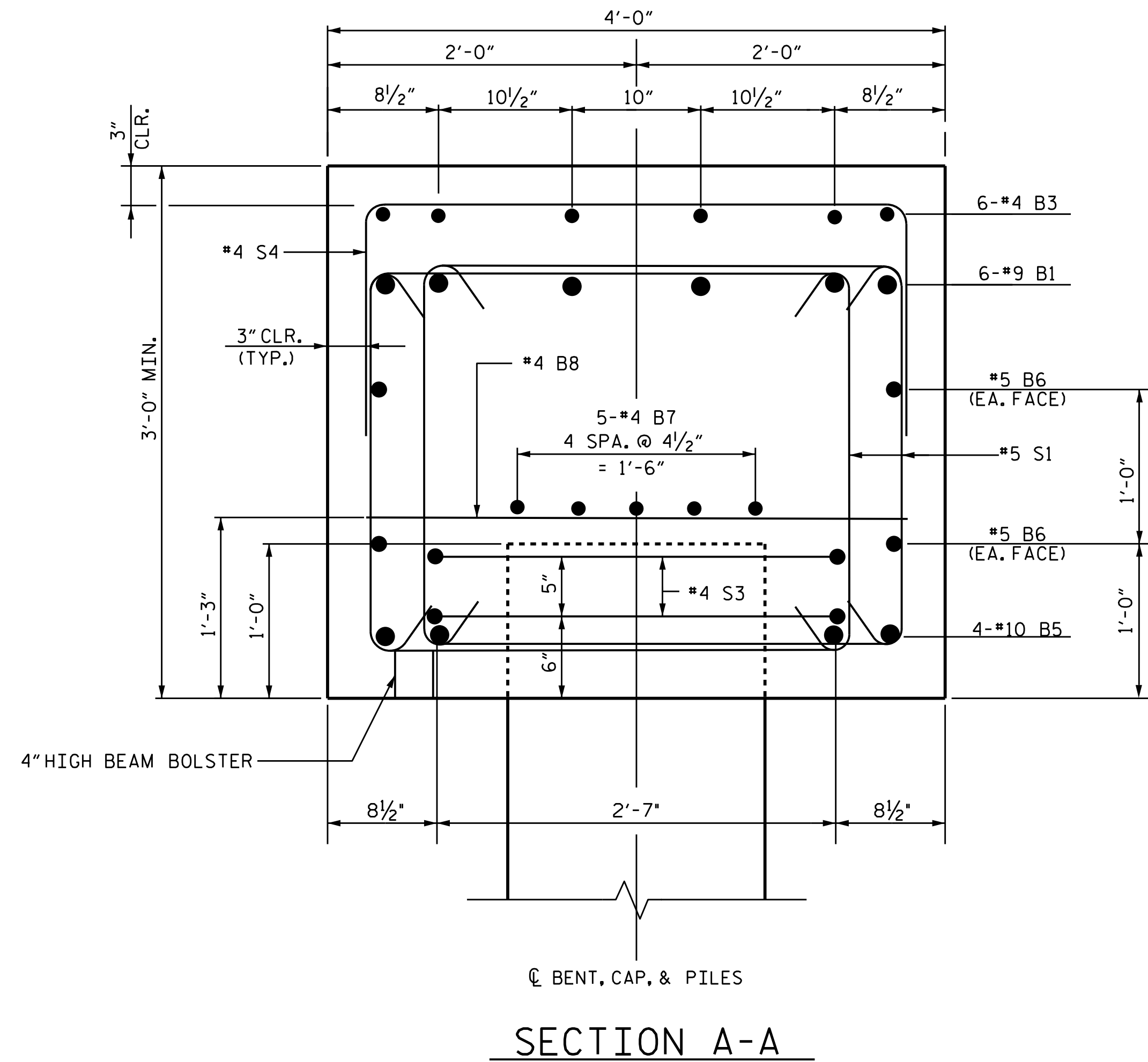
TOTAL SHEETS: 44

DESIGN ENGINEER OF RECORD: R. A. PRUETT DATE: 6/11/2018
 DRAWN BY: R. A. PRUETT DATE: 03/15/17
 CHECKED BY: R. C. LARSON DATE: 03/25/17

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 UNLESS ALL SIGNATURES COMPLETED**

STR-#11

KCI_JOB_NO: 25146789.11



BILL OF MATERIAL FOR ONE BENT					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	6	9	1	28'-0"	571
B2	6	9	1	22'-9"	464
B3	6	4	STR.	9'-9"	39
B4	6	4	STR.	12'-7"	50
B5	4	10	STR.	39'-6"	680
B6	4	5	STR.	39'-6"	165
B7	10	4	STR.	21'-3"	142
B8	10	4	STR.	3'-6"	23
B9	2	5	STR.	15'-8"	33
S1	42	5	2	8'-10"	387
S2	42	5	2	9'-11"	434
S3	14	4	3	9'-2"	86
S4	42	4	4	6'-6"	182
S5	2	9	4	10'-8"	73
S6	4	4	4	5'-2"	14
S7	4	4	4	5'-9"	15
S8	6	4	4	6'-4"	25
EPOXY COATED REINFORCING STEEL					
					LBS. 3383
CLASS AA CONCRETE, CU. YD. 23.1					
PILE DRIVING EQUIPMENT SETUP FOR 20" PRESTRESSED PILES, EA. 7					
20" PRESTRESSED CONCRETE PILES					
					NO. 7
LIN. FT. BENT 1					315
BENT 2					420
BENT 3					420
BENT 4					385
BENT 5					385
BENT 6					385
PREDRILLING FOR PILES, LIN. FT.					
BENT 1 ONLY					93
BENT 3 ONLY					84
PILE REDRIVES, EA.					4
(NOTE: PILE HEADS HAVE BEEN DEDUCTED FROM CLASS AA CONCRETE)					

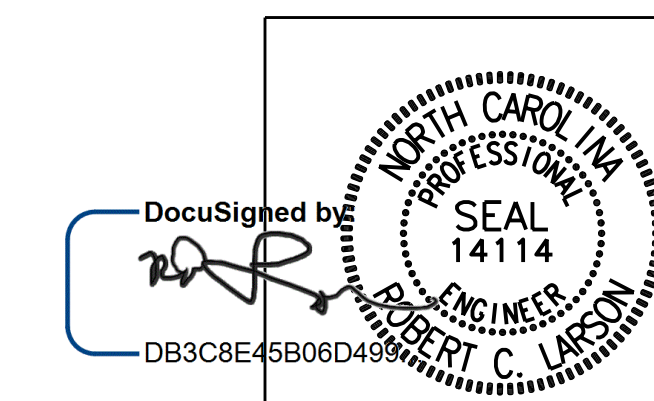
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 BENT 1-6

RIGHT LANE



DocuSigned by: Robert C. Larson
 DB3C8E45B06D493
 6/11/2018

ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0764
KCI Associates
 of North Carolina, P.A.
 SUITE 220, LANDMARK CENTER #400 SH FORNS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 36 OF 44

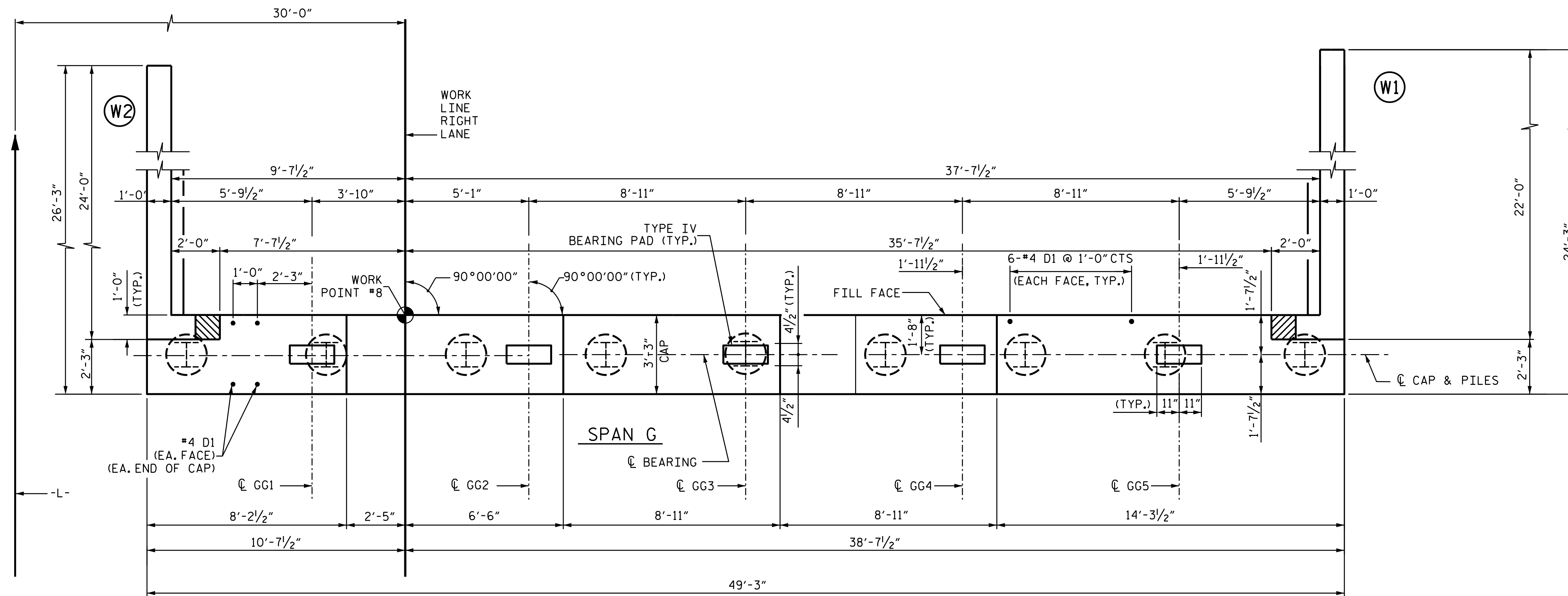
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NO.	BY:	DATE:	NO.	BY:	DATE:	S11-36	
1			3			TOTAL SHEETS 44	
2			4				

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

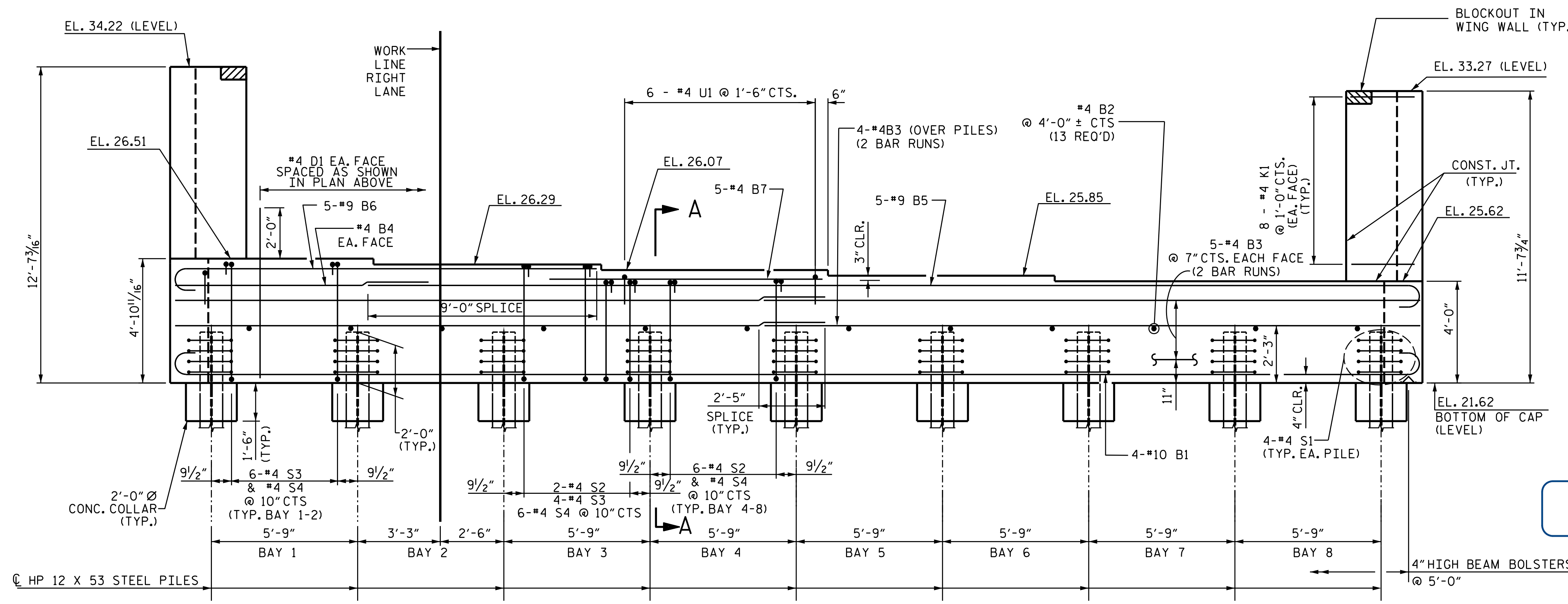
STR-#11

KCI_JOB_NO. 25146789.11

DESIGN ENGINEER OF RECORD:	DATE:
	6/11/2018
DRAWN BY: R. A. PRUETT	DATE: 04/20/17
CHECKED BY: R. C. LARSON	DATE: 04/22/17



PLAN OF CAP



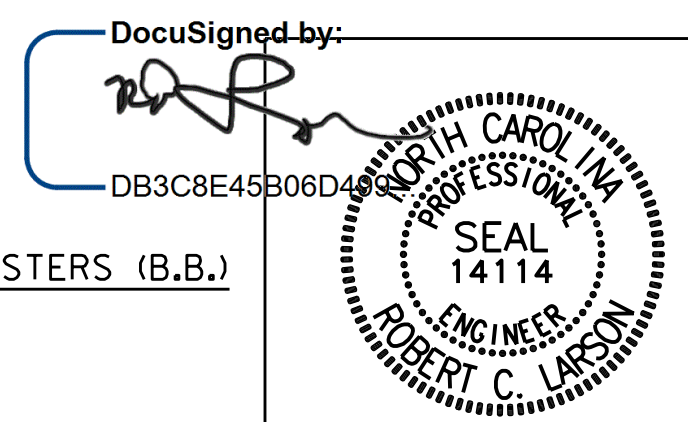
ELEVATION

NOTES

- FOR BLOCKOUT IN WING, SEE END BENT 1.
- FOR TEMPORARY DRAINAGE AT END BENT, SEE END BENT 1.
- FOR SECTION A-A SEE SHEET 4 OF 4.
- THE TOP SURFACE OF THE END BENT CAP AND WINGS EXCLUDING THE BEARING AREAS SHALL BE RAKED TO A DEPTH OF 1/4".
- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR "D" BARS.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 4



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT 2**

RIGHT LANE

DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 10/15/15
 CHECKED BY: R. C. LARSON DATE: 11/14/15

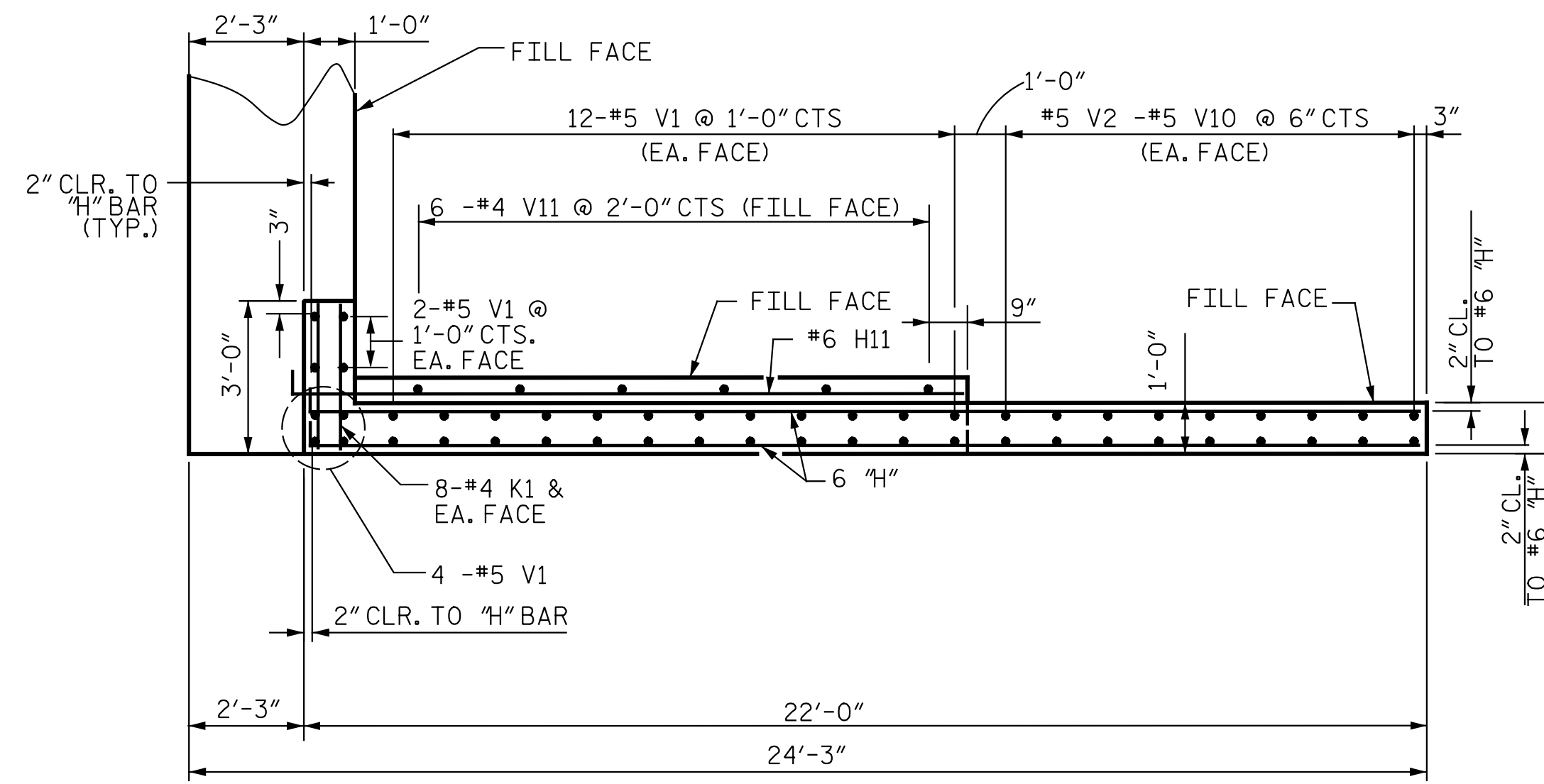
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 UNLESS ALL SIGNATURES COMPLETED**

KCI Associates
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 DWG. REF. NO. 37 OF 44

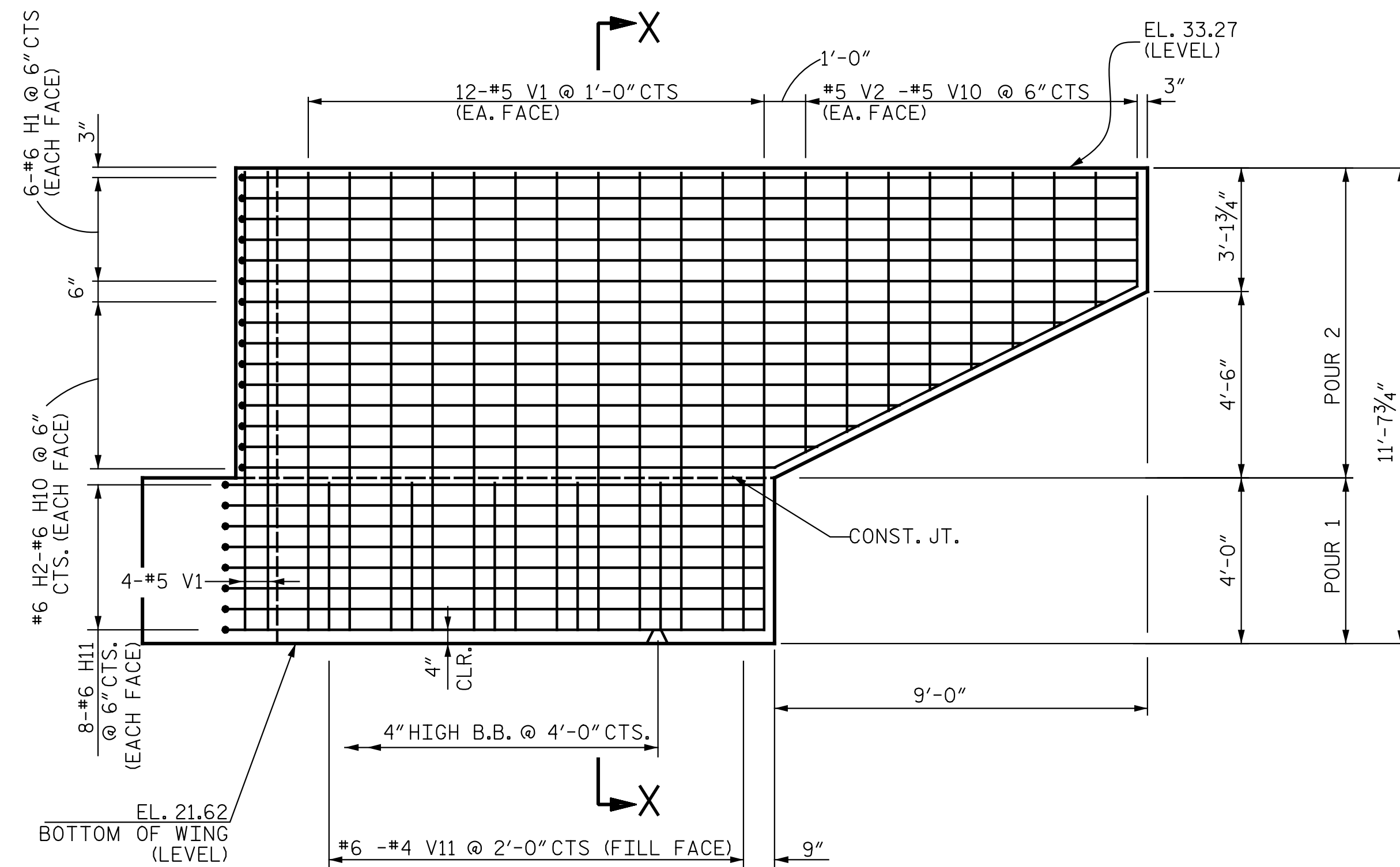
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NO.	DATE	NO.	DATE
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2		4	

TOTAL SHEETS: 44

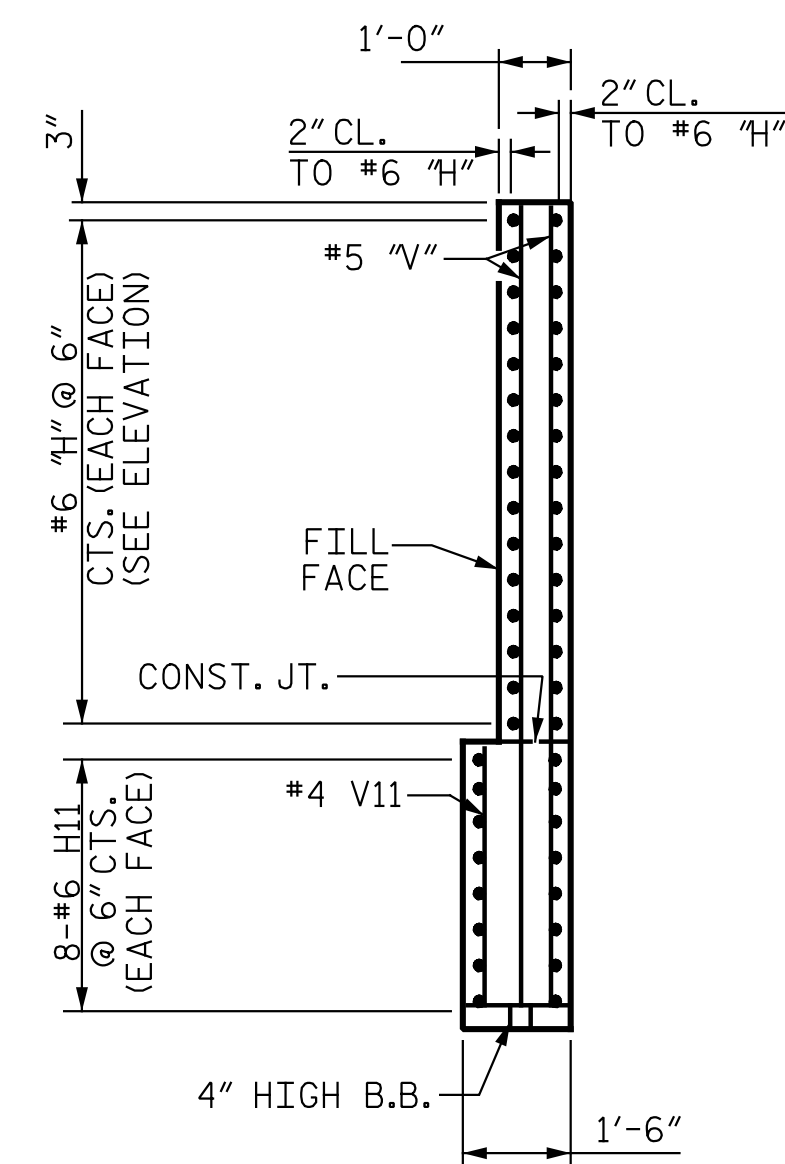
STR-11



PLAN W1



ELEVATION W1



SECTION X-X

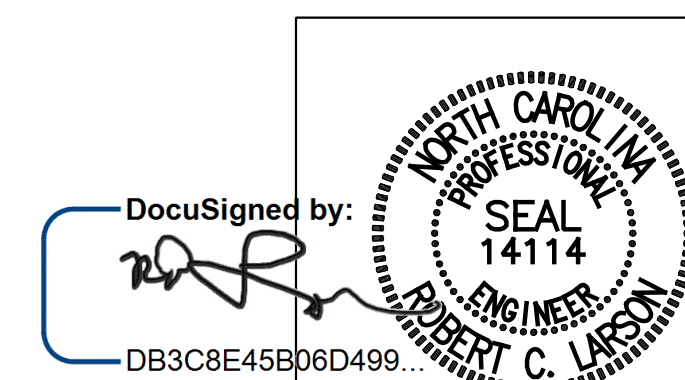
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2

RIGHT LANE



DocuSigned by:
 R. Larson

DB3C8E45B06D499...

8/2/2018

DESIGN ENGINEER OF RECORD: R. C. LARSON DATE: 8/2/2018
 DRAWN BY: R.J. FLORY DATE: 10/27/15
 CHECKED BY: R. C. LARSON DATE: 03/27/17

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

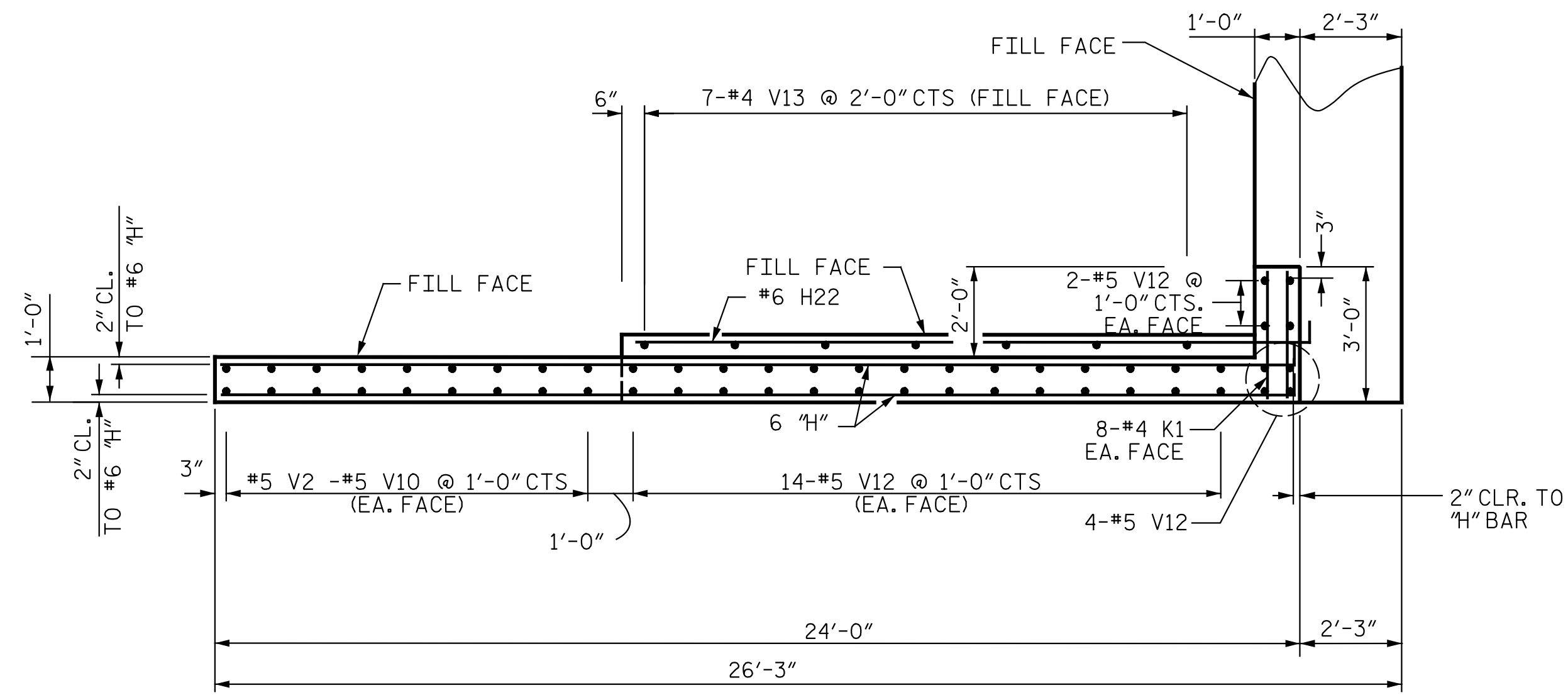
KCI Associates
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 DWG. REF. NO. 38 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
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2		4	

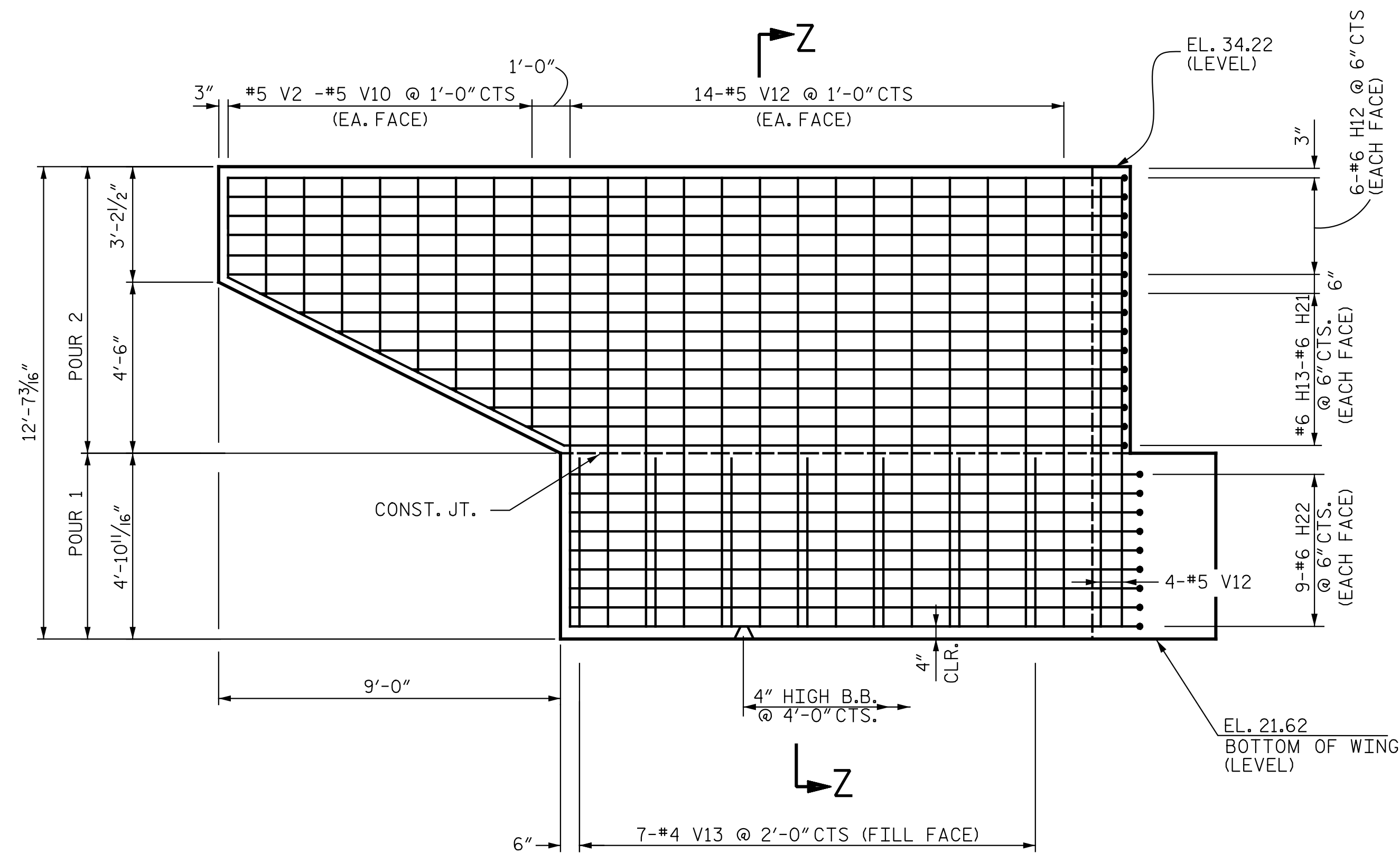
TOTAL SHEETS: 44

STR-#11

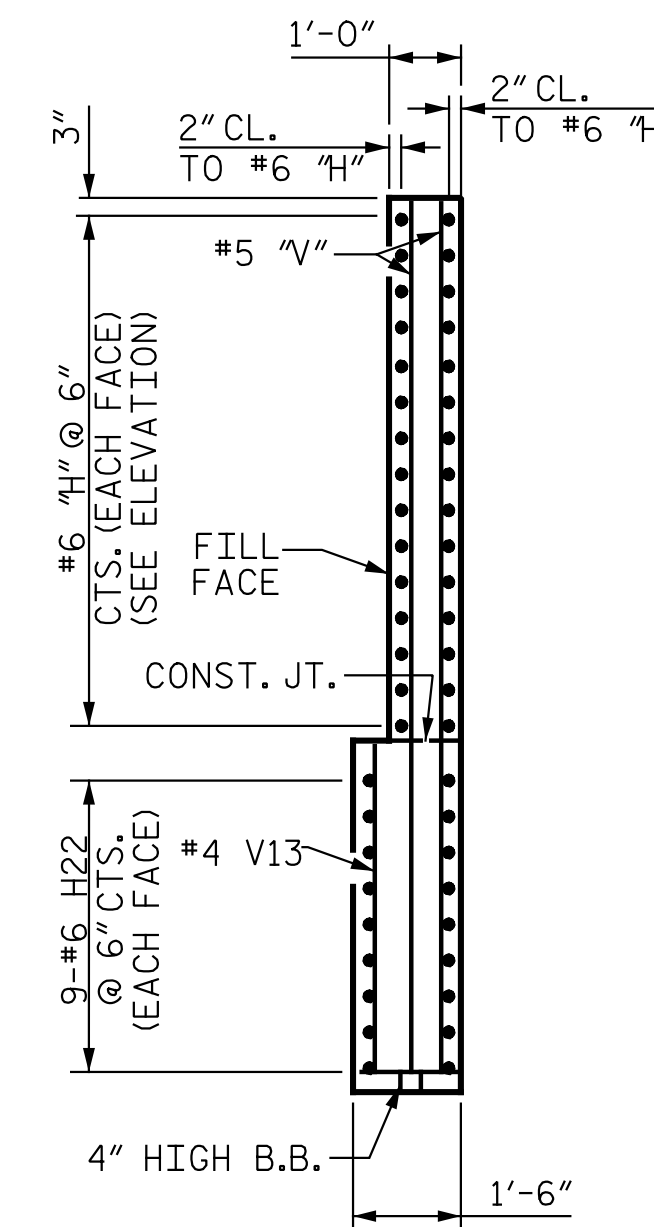
KCI_JOB_NO. 25146789.11



PLAN W2



ELEVATION W2



SECTION Z-Z

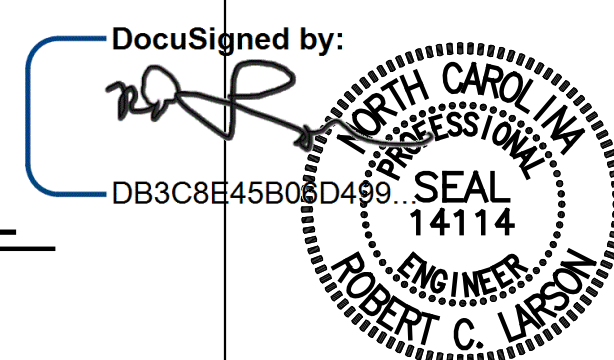
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2

RIGHT LANE



8/2/2018

DESIGN ENGINEER OF RECORD:	DATE:
<i>R. J. Flory</i>	8/2/2018
DRAWN BY:	DATE:
R. J. FLORY	10/27/15
CHECKED BY:	DATE:
R. C. LARSON	04/06/17

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KCI Associates of North Carolina, P.A.	
DWG. REF. NO. 39 OF 44	

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 44

STR-#11

KCI_JOB_NO. 25146789.11

NOTES

PRESTRESSED CONCRETE STRENGTH : $f'_c = 7,500$ PSI

BUILD-UP CONCRETE STRENGTH : $f'_c = 7,500$ PSI

STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
1/2"	270 L.R.	0.153	41,300# PER STRAND	30,980# PER STRAND
0.6"	270 L.R.	0.217	58,600# PER STRAND	43,940# PER STRAND

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS CONFORMING TO AASHTO M203. STRAND SAMPLING REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

AT THE CONTRACTOR'S OPTION, 1/2" OR 0.6" STRANDS MAY BE USED IN THE STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

THE WATER/CEMENT RATIO FOR CONCRETE PILES SHALL NOT EXCEED 0.40

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR

TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

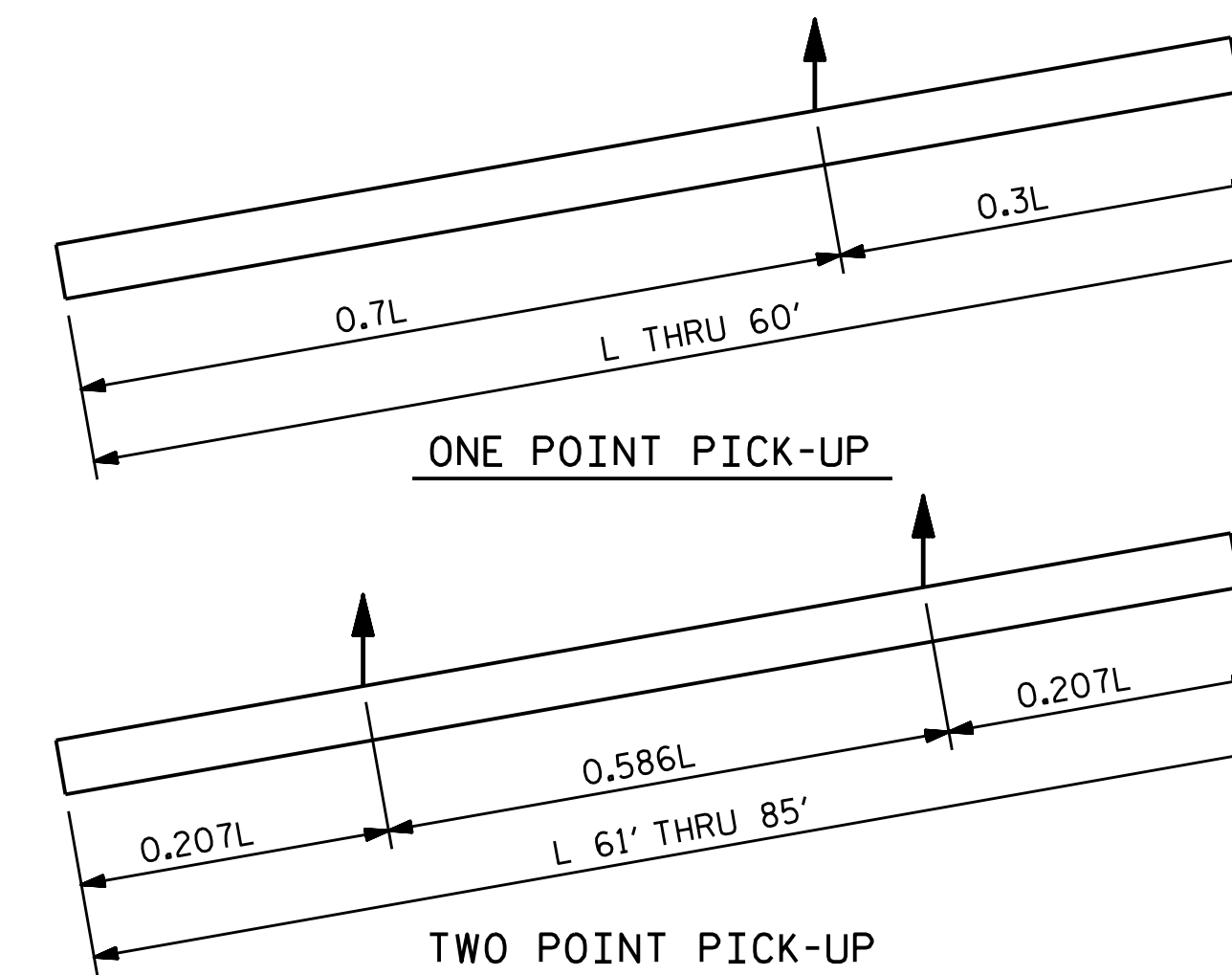
IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS, BURN IN OPPOSITE PAIRS AND SYMMETRICALLY ABOUT BOTH THE VERTICAL AND HORIZONTAL AXES. STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 5-5 AND 6-6, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2" WIDE BLACK MARK.

DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 5,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.



PICK-UP POINTS

LENGTH	CONCRETE CU. YDS.	PILE WT. TONS	ONE POINT PICK-UP		TWO POINT PICK-UP	
			0.3L	0.7L	0.207L	0.586L
25'-0"	2.56	5.18	7'-6"	17'-6"		
30'-0"	3.07	6.22	9'-0"	21'-0"		
35'-0"	3.58	7.26	10'-6"	24'-6"		
40'-0"	4.09	8.29	12'-0"	28'-0"		
45'-0"	4.61	9.33	13'-6"	31'-6"		
50'-0"	5.12	10.36	15'-0"	35'-0"		
55'-0"	5.63	11.40	16'-6"	38'-6"		
60'-0"	6.14	12.44	18'-0"	42'-0"		
65'-0"	6.65	13.47			13'-5 1/2"	38'-1"
70'-0"	7.17	14.51			14'-6"	41'-0"
75'-0"	7.68	15.55			15'-6 1/2"	43'-11"
80'-0"	8.19	16.58			16'-6 1/2"	46'-11"
85'-0"	8.70	17.62			17'-7"	49'-10"

DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSION STRENGTH: $f'_c = 5,000$ PSI

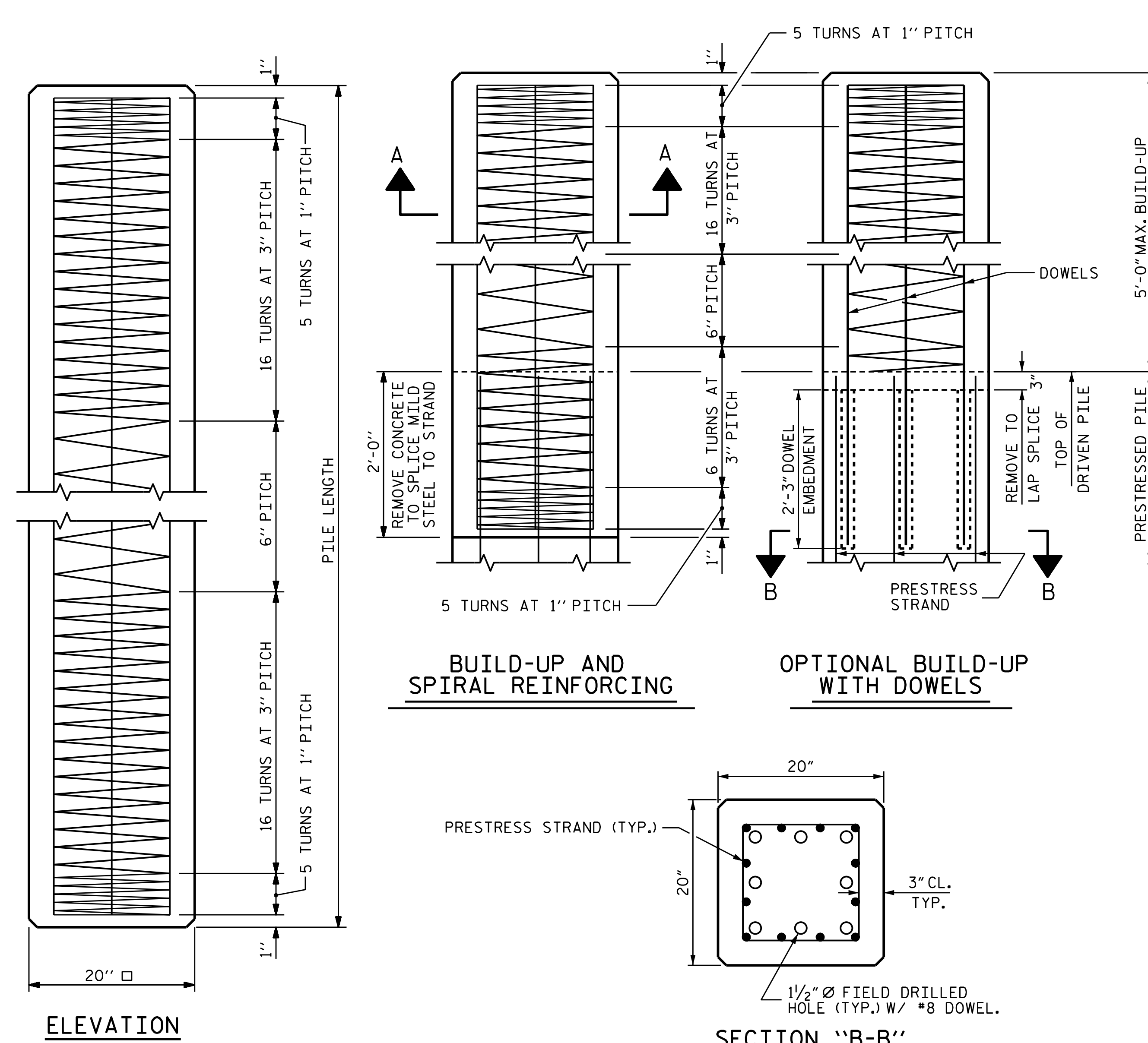
BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3" OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN 1/2" CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETE PILE.

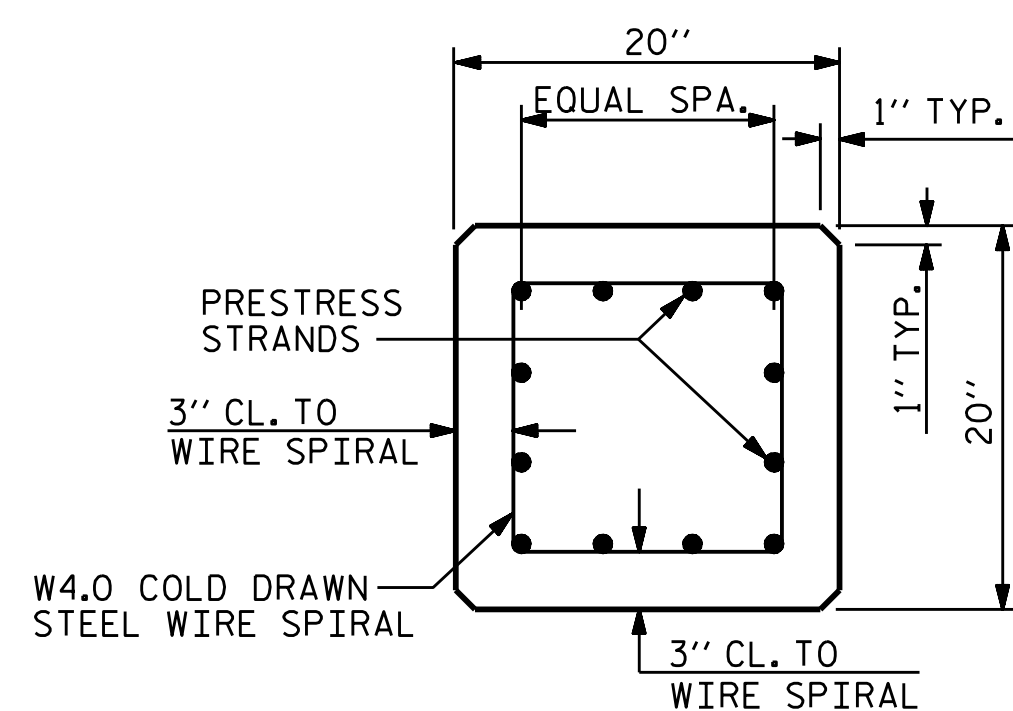
FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

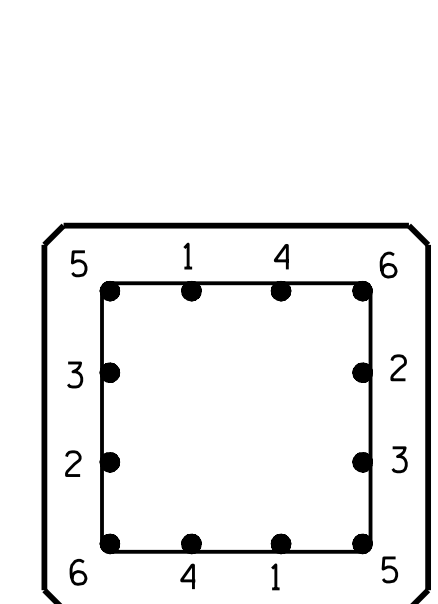
THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.



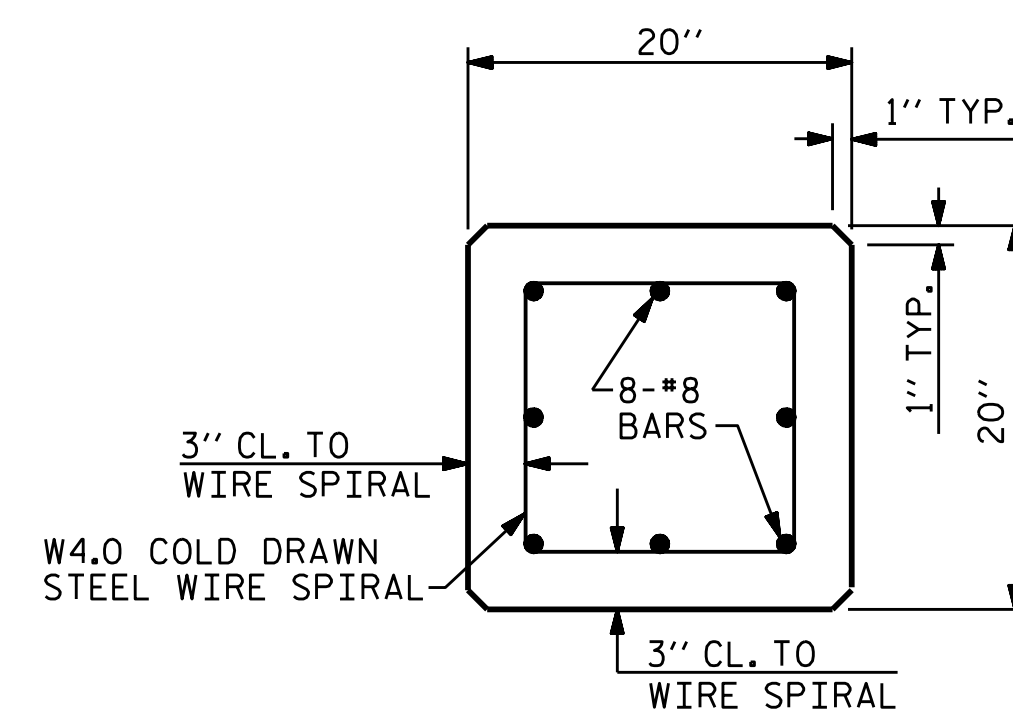
(AT THE CONTRACTOR'S OPTION, PILE BUILD-UP MAY BE CONSTRUCTED WITH DOWELS.)



TYPICAL SECTION



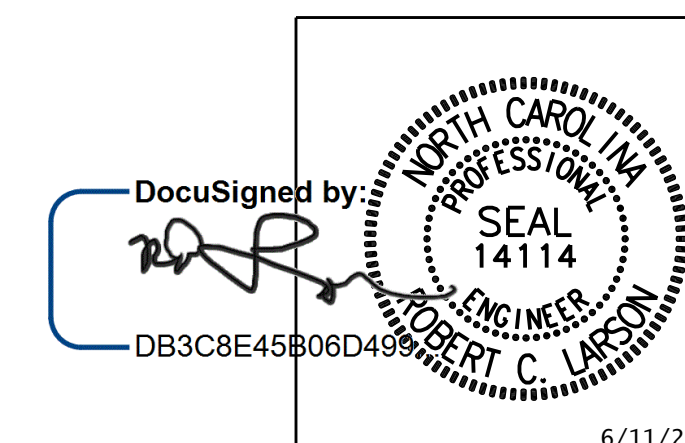
TYPICAL PATTERN FOR BURNING STRANDS



SECTION A-A

1/2" OR 0.6" Ø GRADE 270 L.R. PRESTRESS STRANDS

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 20" PRESTRESSED CONCRETE PILE
 RIGHT LANE

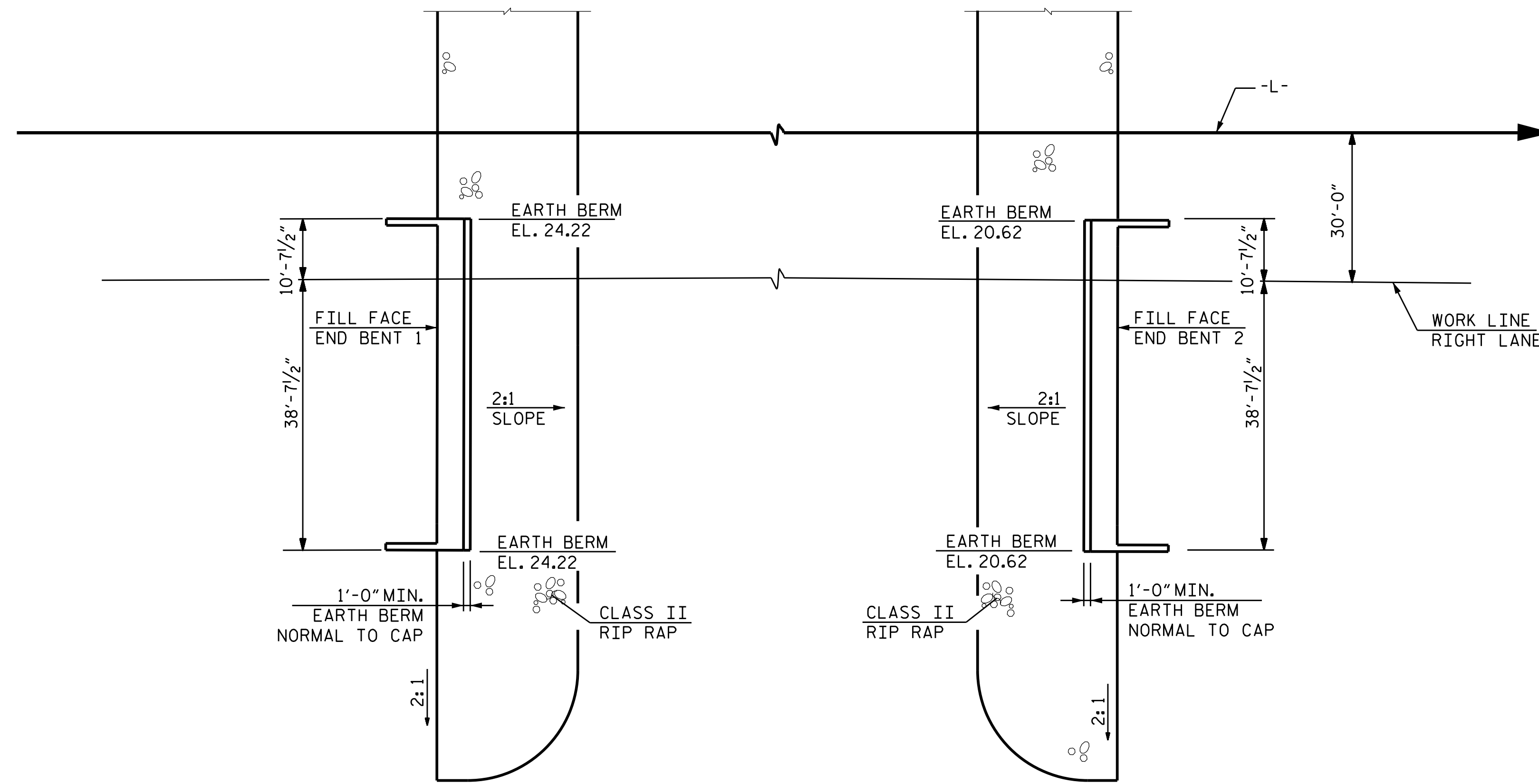
DESIGN ENGINEER OF RECORD	DATE: 6/11/2018
ASSEMBLED BY: R. C. LARSON	DATE: 04/29/16
CHECKED BY:	DATE:
DRAWN BY: WJH 1/89	REV. 11/30/10 WMC/GM
CHECKED BY: CRK 3/89	REV. 10/1/11 MAA/GM
	REV. 12/14 MAA/TMG

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

KCI Associates of North Carolina, P.A.
 DWG. REF. NO. 41 OF 44

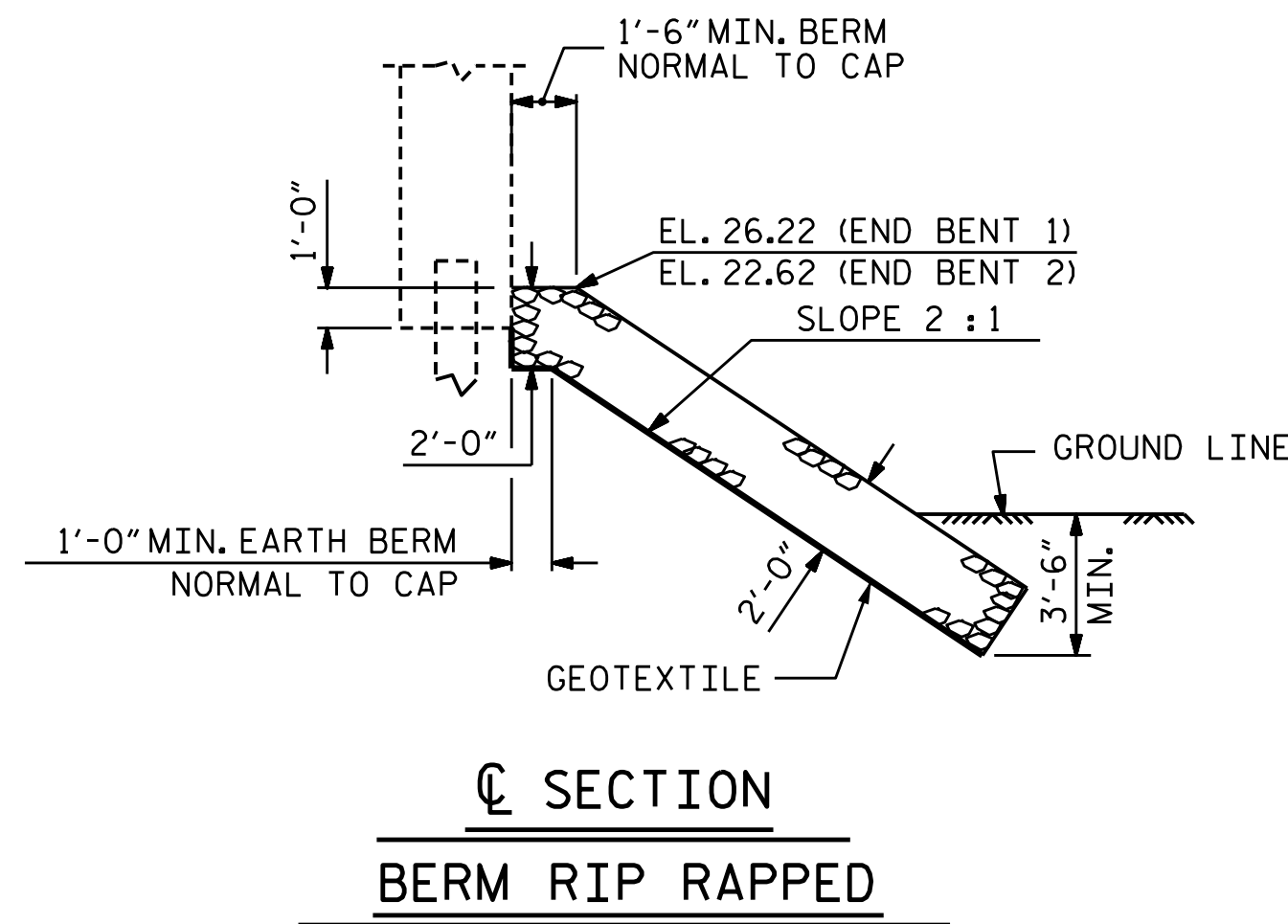
REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS 44



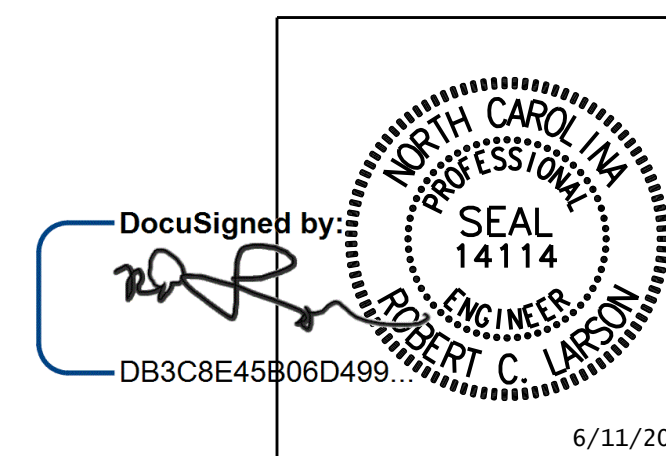
PLAN OF RIP RAP

ESTIMATED QUANTITIES		
BRIDGE @ STA. 287+62.50 -L-	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
END BENT 1	280	310
END BENT 2	420	465



SECTION
BERM RIP RAPPED

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 287+62.50 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 = RIP RAP DETAILS =

RIGHT LANE

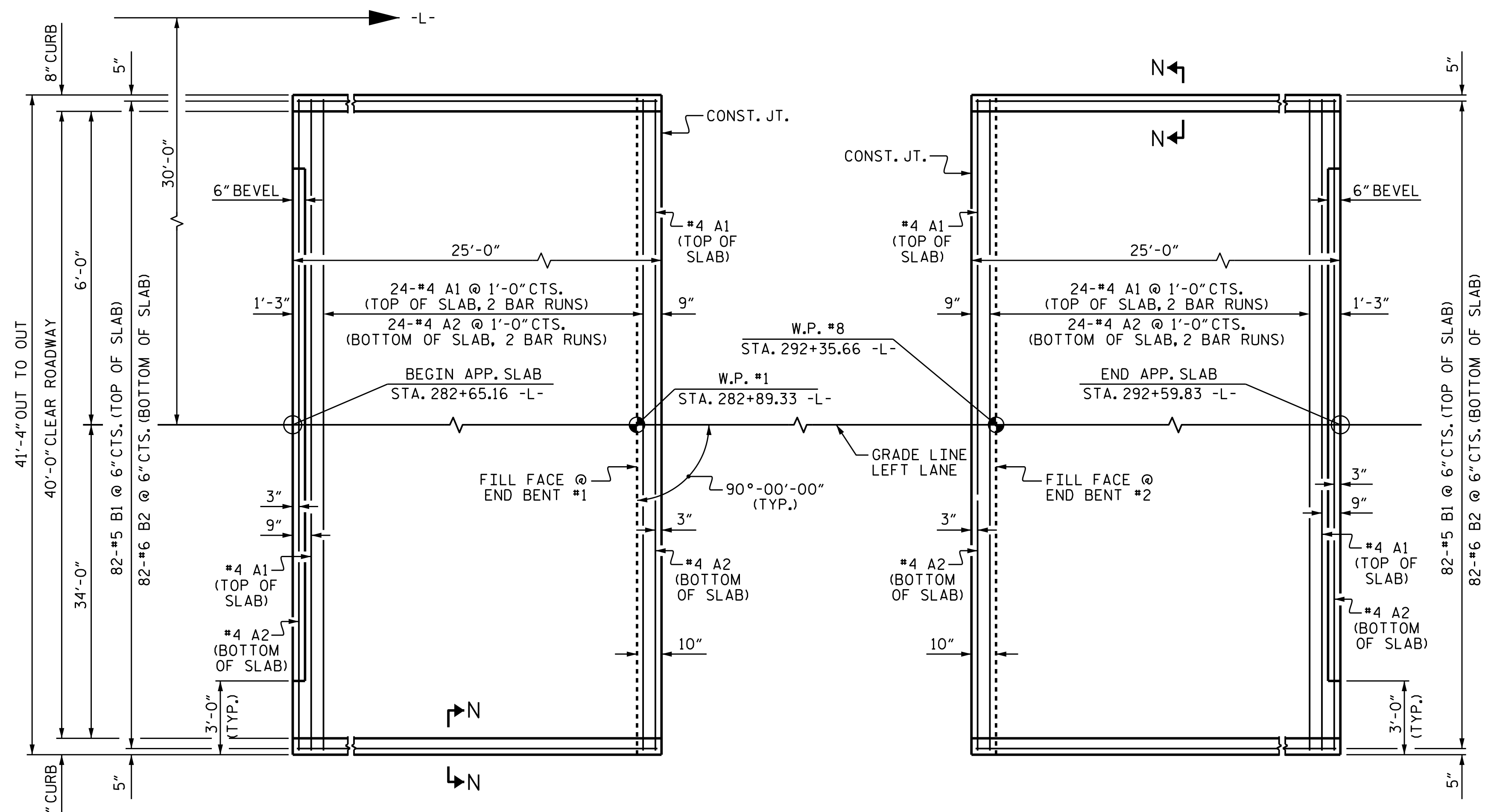
DESIGN ENGINEER OF RECORD: <i>DocuSigned by: Robert C. Larson</i>	DATE: 6/11/2018
ASSEMBLED BY: R. J. FLORY	DATE: 02/23/16
CHECKED BY: R. C. LARSON	DATE: 03/30/16
DRAWN BY: REK 1/84	REV. 5/1/06R TLA/GM
CHECKED BY: RDU 1/84	REV. 10/1/11 MAA/GM
	REV. 12/21/11 MAA/GM

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

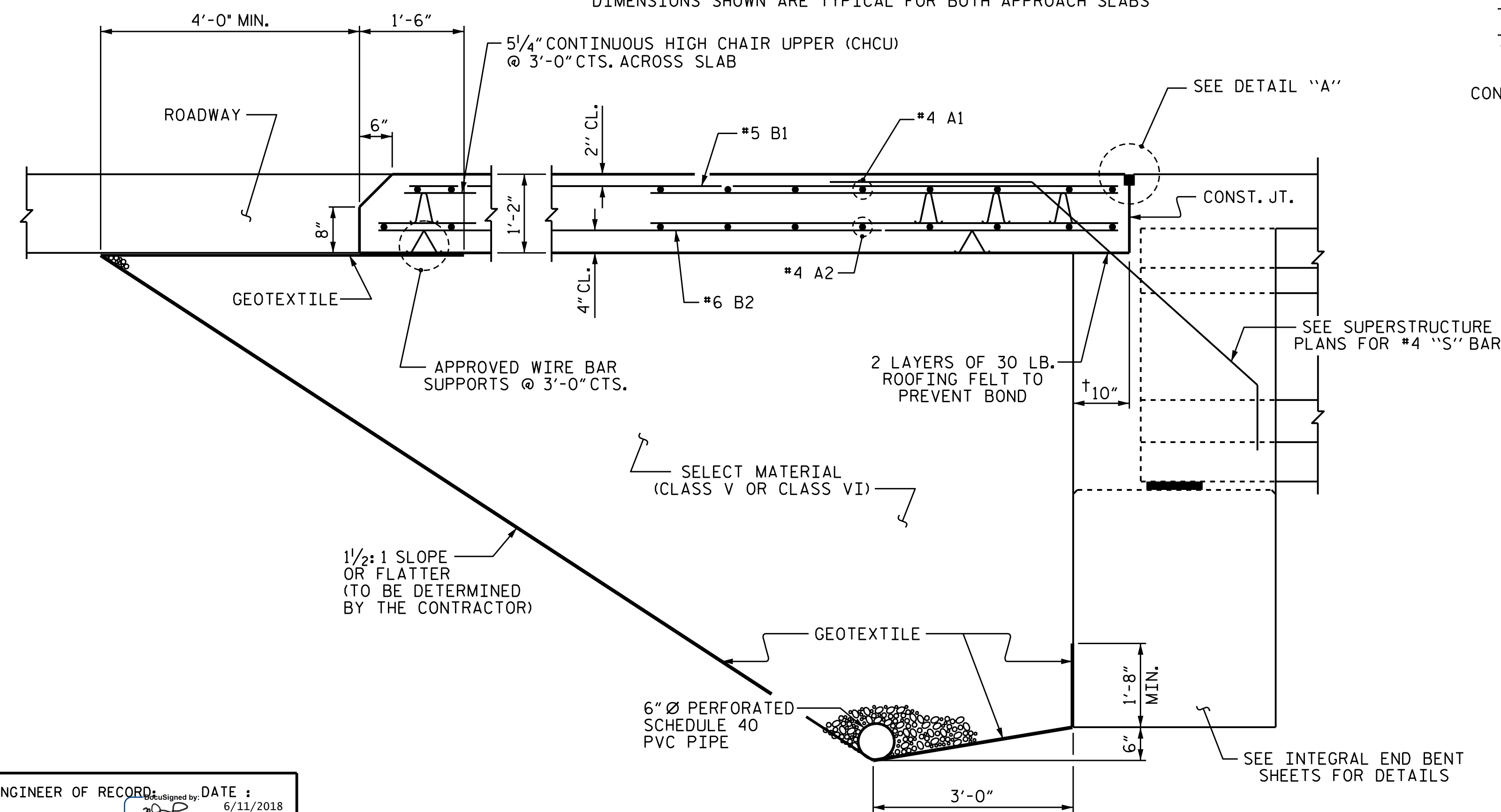
KCI Associates
 of North Carolina, P.A.
 ENGINEERS • PLANNERS • ECOLOGISTS LICENSE NUMBER: C-0764
 SUITE 220, LANDMARK CENTER #400 SH FORNS RD, RALEIGH, NC 27609-5200 (919) 783-9244
 DWG. REF. NO. 42 OF 44

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S11-42	
1			3			TOTAL SHEETS 44	
2			4				

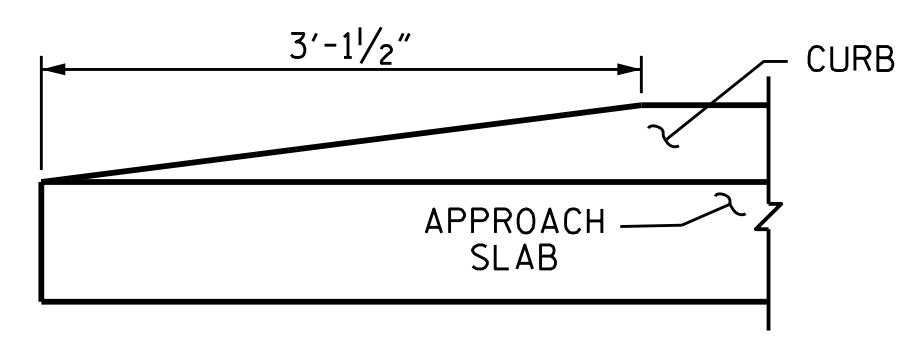
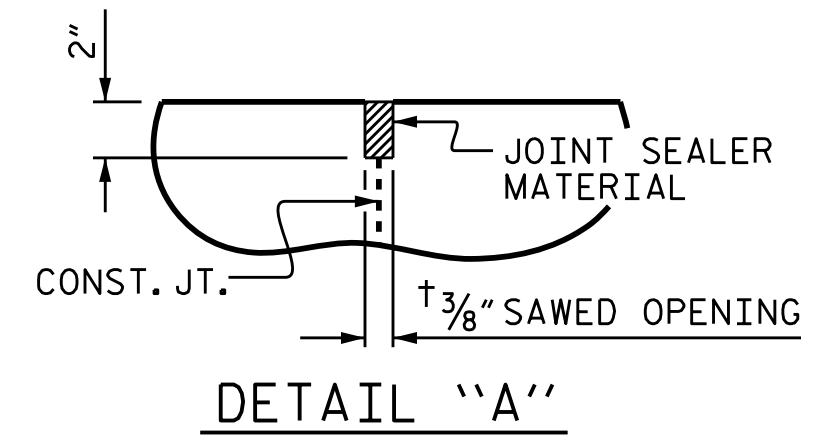
KCI_JOB_NO: 25146789.11



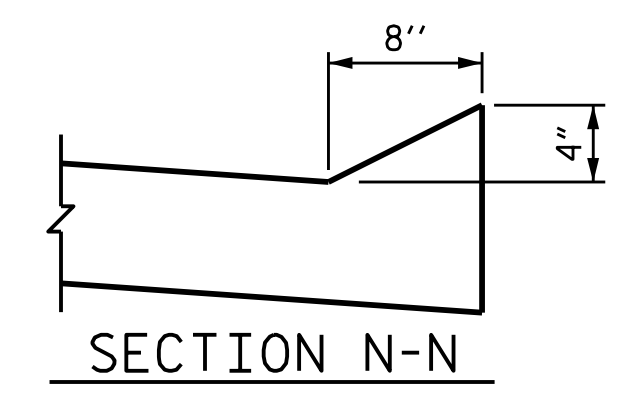
PLAN @ END BENT #1 PLAN @ END BENT #2
DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS



SECTION THRU SLAB
(TYPE I - STANDARD APPROACH FILL)



END OF CURB WITHOUT SHOULDER BERM GUTTER



SECTION N-N

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

AT THE CONTRACTORS OPTION, "TYPE A - ALTERNATE APPROACH FILL" IN LIEU OF "TYPE I - STANDARD APPROACH FILL" MAY BE CONSTRUCTED AT NO ADDITIONAL COST TO THE DEPARTMENT. SEE SHEET 2 OF 2 FOR DETAILS AND NOTES.

BILL OF MATERIAL

FOR ONE APPROACH SLAB (2 REQ'D)

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
A1	52	#4	STR	22'-0"	764
A2	52	#4	STR	22'-0"	764
B1	82	#5	STR	24'-2"	2067
B2	82	#6	STR	24'-8"	3038
EPOXY COATED REINFORCING STEEL					6633 LBS.
CLASS AA CONCRETE					44.7 C. Y.

SPLICE LENGTHS

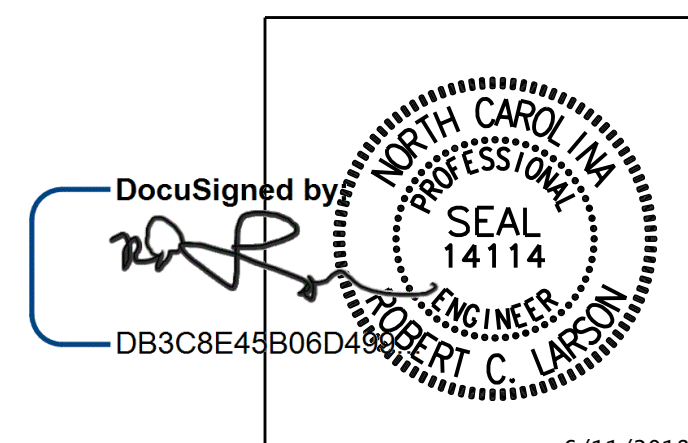
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH SLAB
 FOR INTEGRAL ABUTMENT

RIGHT LANE



KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 43 OF 44

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

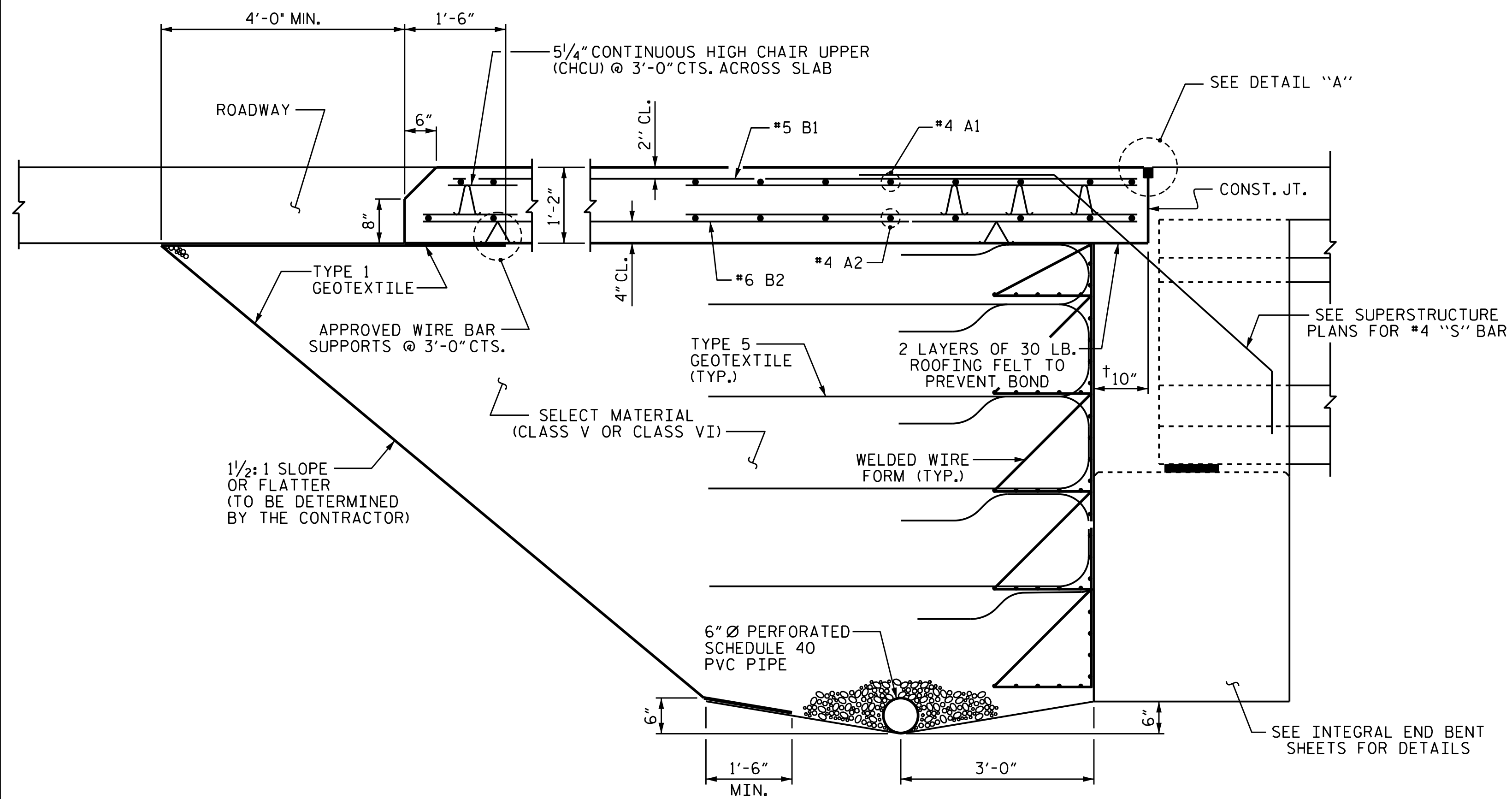
TOTAL SHEETS 44

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

STR-11 STD. NO. BAS5 (SHT 2)

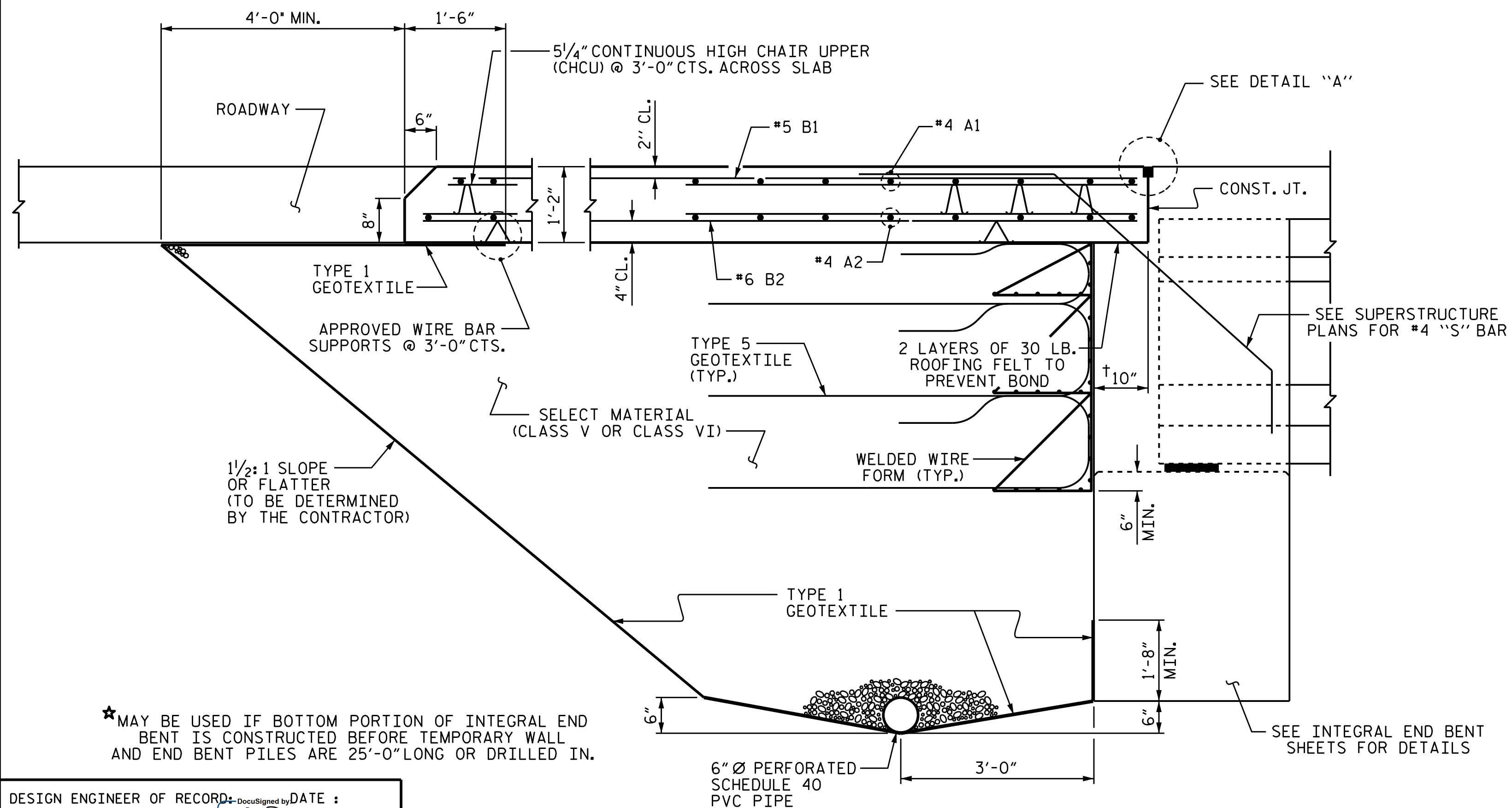
KCI JOB NO. 25146789.11

DESIGN ENGINEER OF RECORD: DATE: 6/11/2018
 ASSEMBLED BY: R. C. LARSON DATE: 02/08/16
 CHECKED BY: E. C. DECOLA DATE: 02/14/16
 DRAWN BY: TLA 10/05 MAA/GM
 CHECKED BY: GM 5/06 MAA/GM
 REV. 10/1/11 MAA/GM
 REV. 12/21/11 MAA/GM
 REV. 6/13 MAA/GM



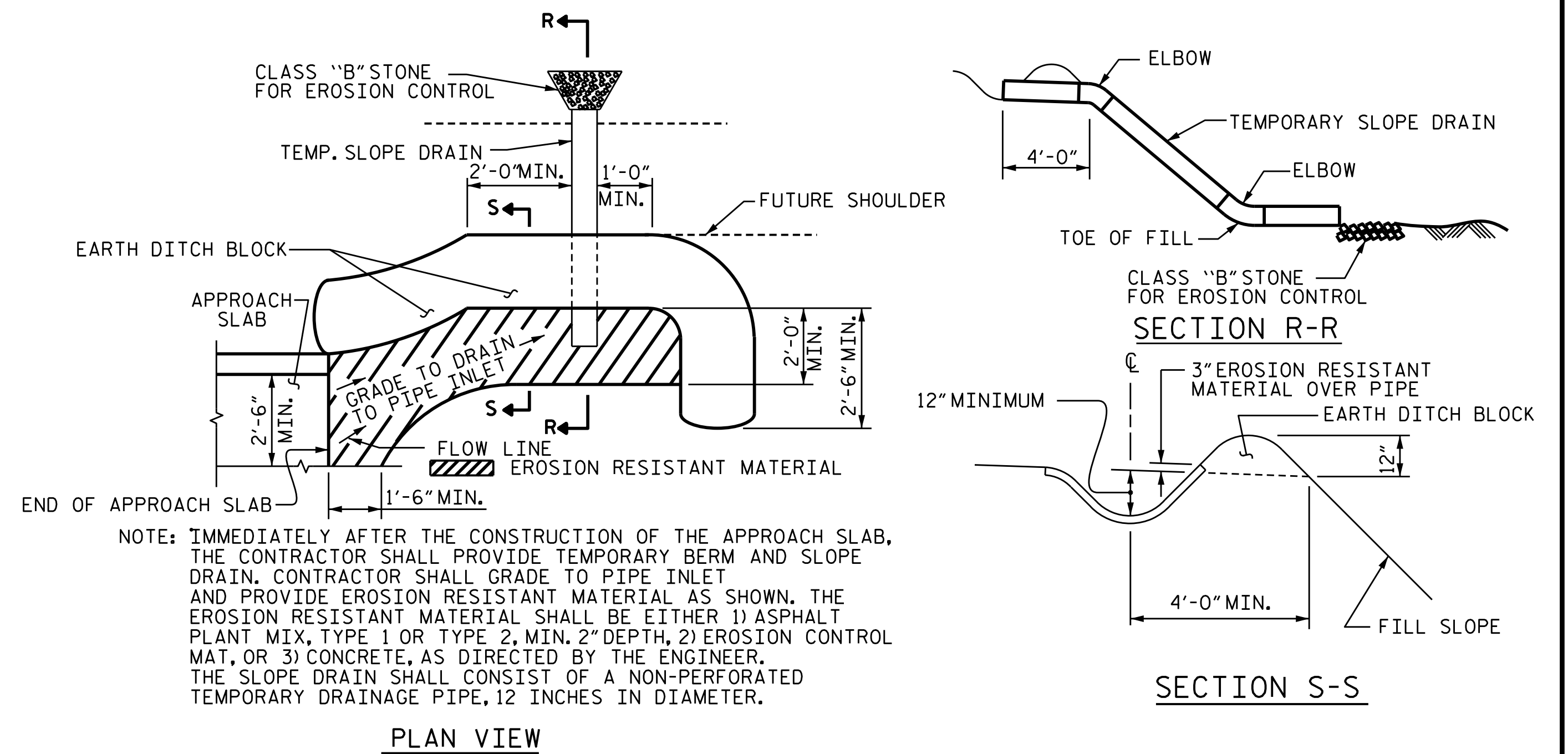
SECTION THRU SLAB

(TYPE A - ALTERNATE APPROACH FILL)



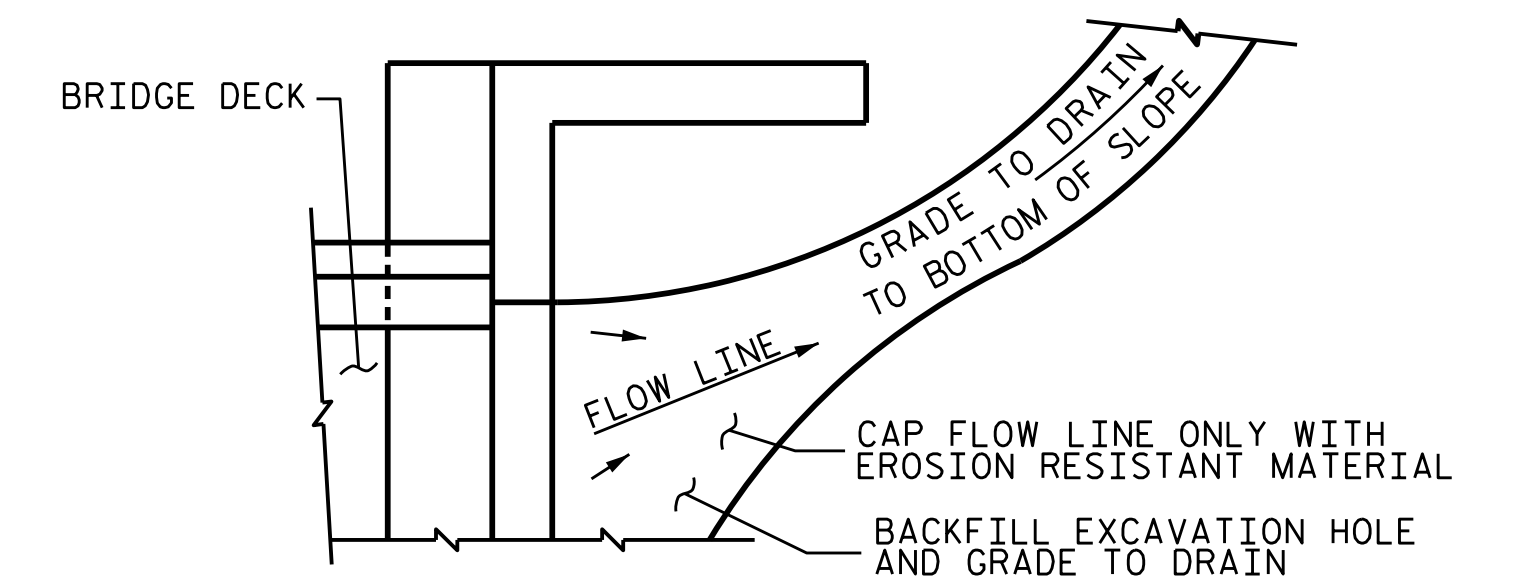
SECTION THRU SLAB

(TYPE A - ALTERNATE APPROACH FILL)



TEMPORARY BERM AND SLOPE DRAIN DETAILS

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR TEMPORARY GEOTEXTILE WALL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE (TYPE 1 OR TYPE 5) SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

*MAY BE USED IF BOTTOM PORTION OF INTEGRAL END BENT IS CONSTRUCTED BEFORE TEMPORARY WALL AND END BENT PILES ARE 25'-0" LONG OR DRILLED IN.

DESIGN ENGINEER OF RECORD	DATE: 6/11/2018
ASSEMBLED BY: R. C. LARSON	DATE: 02/08/16
CHECKED BY: E. C. DECOLA	DATE: 02/12/16
DRAWN BY: FCJ 11/88	REV. 10/11/11 MAA/GM
CHECKED BY: ARB 11/88	REV. 7/12 MAA/GM
	REV. 6/13 MAA/GM

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
BRIDGE APPROACH
SLAB DETAILS
RIGHT LANE

REVISIONS

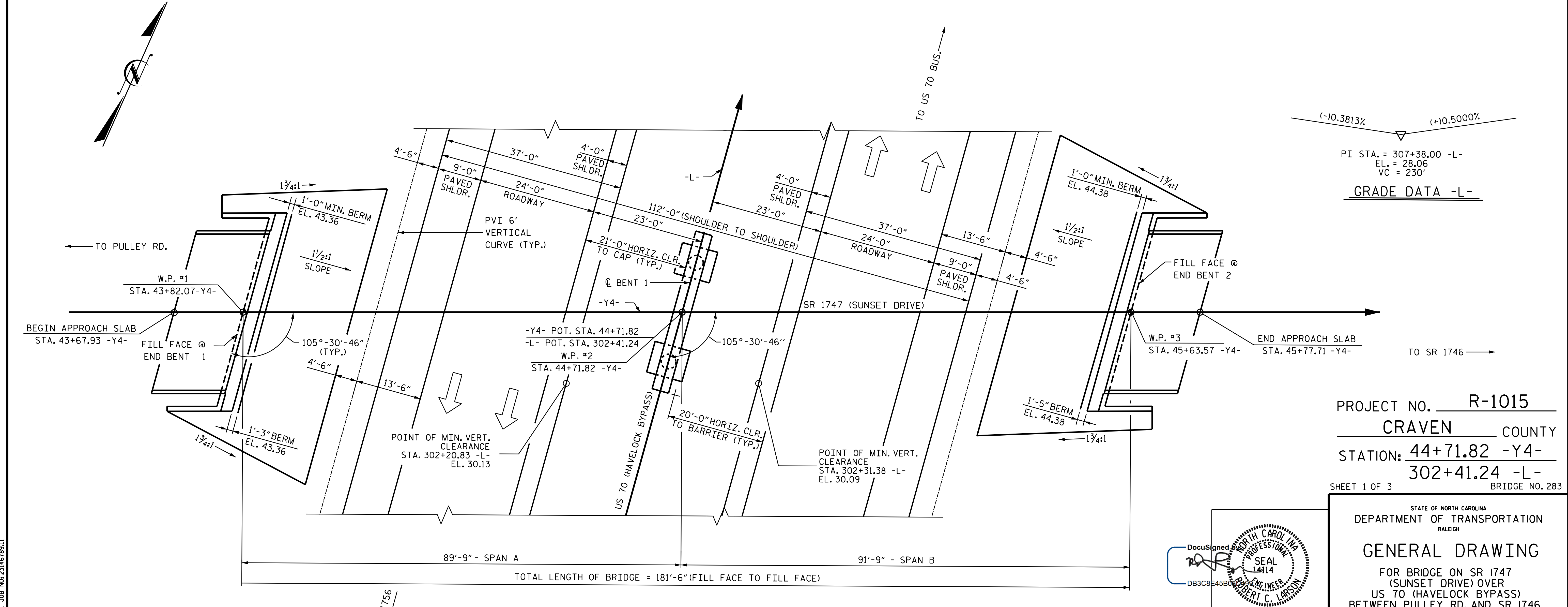
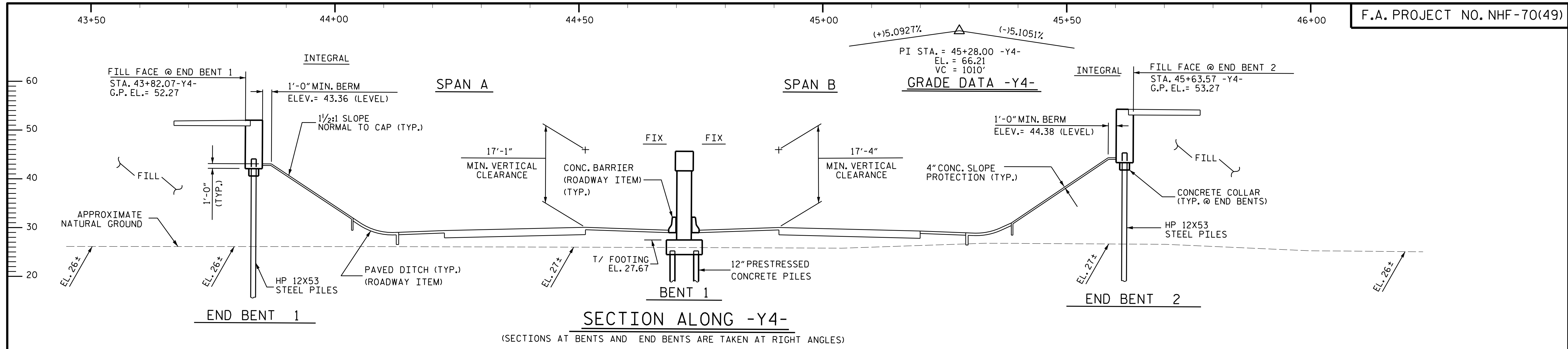
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S11-44
TOTAL SHEETS 44

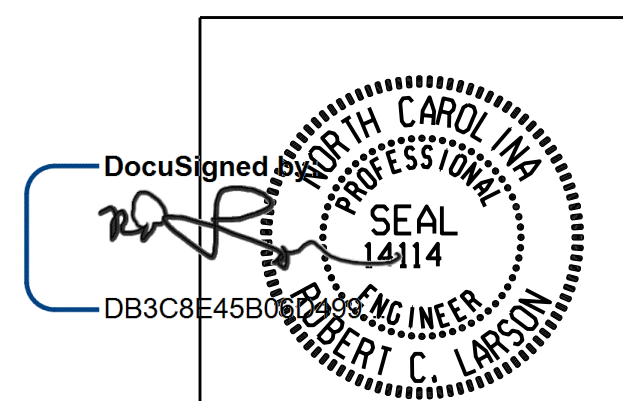
STR-#11 STD. NO. BAS4

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

KCI JOB NO. 25146789.11



DESIGN ENGINEER OF RECORD: *[Signature]* DATE: 12/7/2018
 DRAWN BY: E. C. DECOLA DATE: 11/11/2015
 CHECKED BY: R. C. LARSON DATE: 11/16/2015



PROJECT NO. R-1015
Craven COUNTY
 STATION: 44+71.82 -Y4-
302+41.24 -L-
 SHEET 1 OF 3 BRIDGE NO. 283

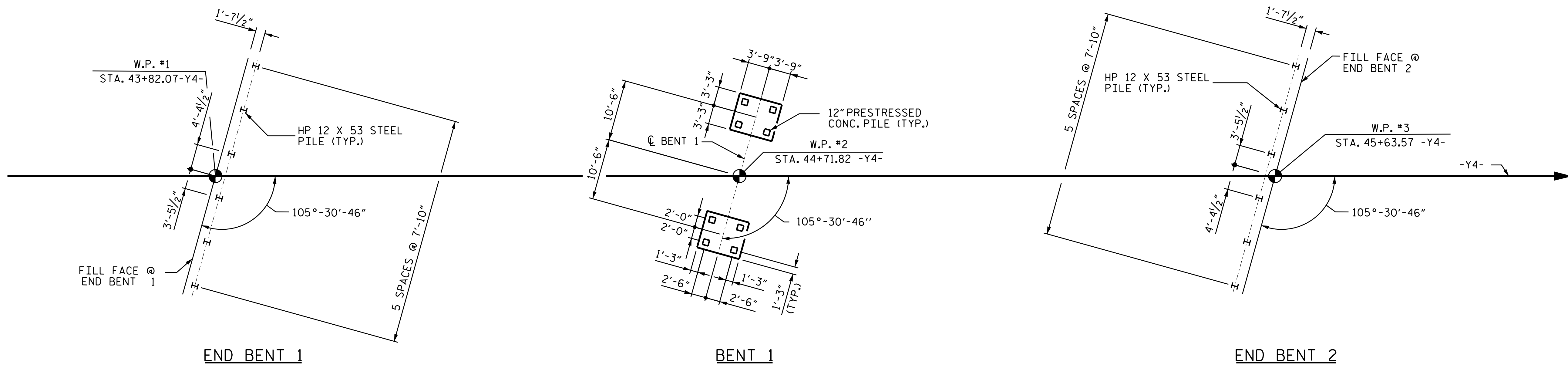
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON SR 1747
 (SUNSET DRIVE) OVER
 US 70 (HAYLOCK BYPASS)
 BETWEEN PULLEY RD. AND SR 1746

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

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 DWG. REF. NO. 1 OF 32

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 32



FOUNDATION LAYOUT PLAN

(NOTE: ALL PILES ARE VERTICAL)

FOUNDATION NOTES

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
 PILES AT END BENT 1 ARE DESIGNED FOR A FACTORED RESISTANCE OF 125 TONS PER PILE.
 DRIVE PILES AT END BENT 1 TO A REQUIRED DRIVING RESISTANCE OF 170 TONS PER PILE.
 PILES AT END BENT 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 125 TONS PER PILE.
 DRIVE PILES AT END BENT 2 TO A REQUIRED DRIVING RESISTANCE OF 170 TONS PER PILE.

PILES AT BENT NO.1 ARE DESIGNED FOR A FACTORED RESISTANCE OF 165 TONS PER PILE.
 DRIVE PILES AT BENT NO.1 TO A REQUIRED DRIVING RESISTANCE OF 220 TONS PER PILE.
 TESTING THE FIRST PRODUCTION PILES WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT END BENT NO.1 OR NO.2 AND BENT NO.1 FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

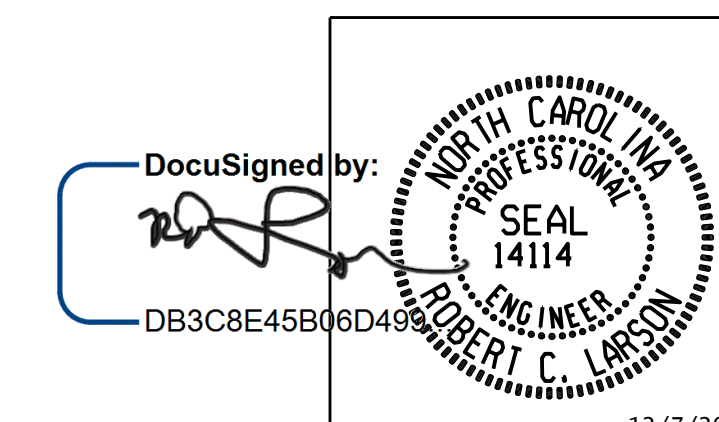
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING

FOR BRIDGE ON SR 1747
 (SUNSET DRIVE) OVER
 US 70 (HAVELOCK BYPASS)
 BETWEEN PULLEY RD. AND SR 1746



DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: E. C. DECOLA DATE: 08/16/2016
 CHECKED BY: R. C. LARSON DATE: 08/16/2016

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

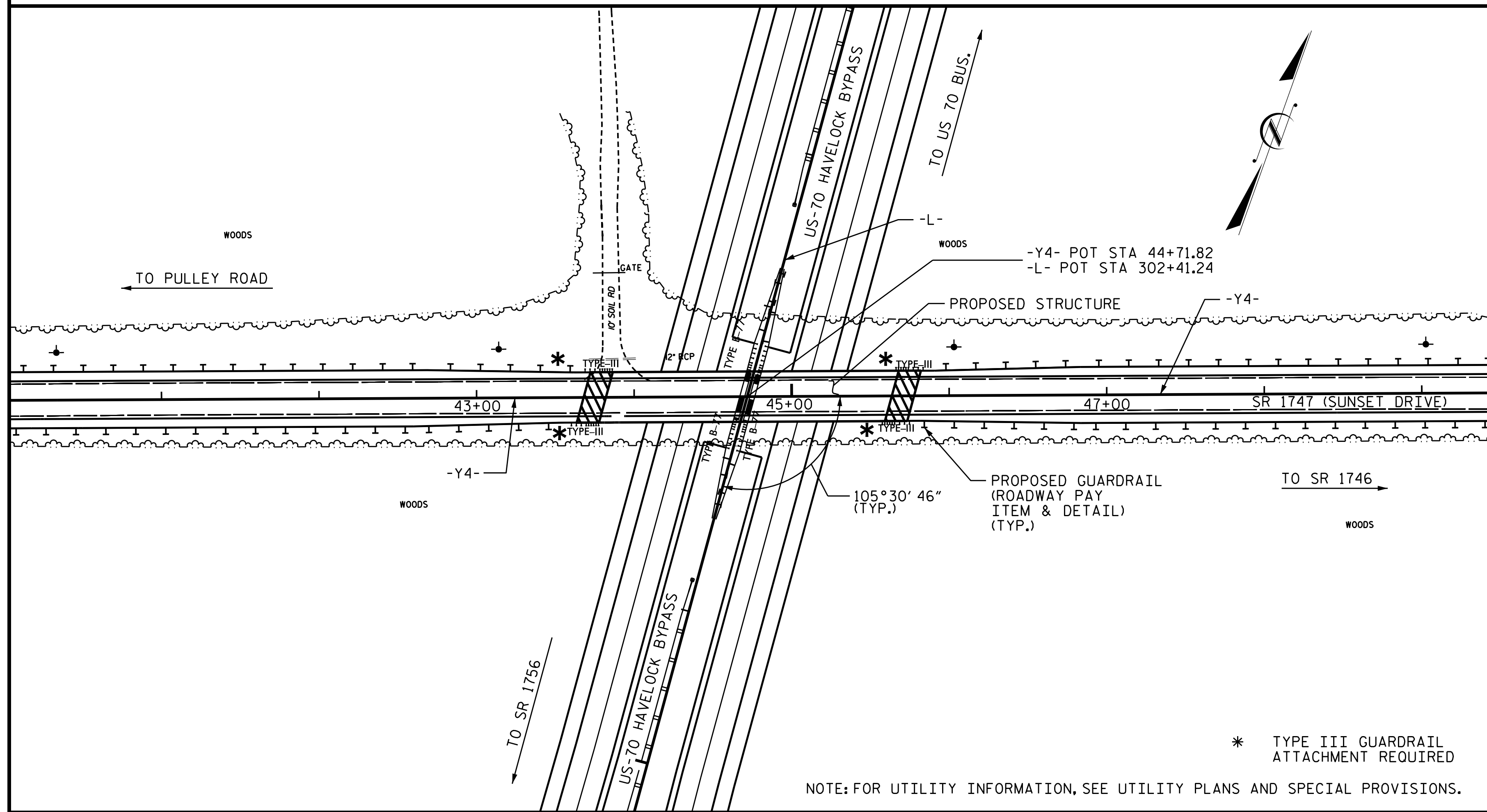
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 2 OF 32

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 32

KCI_JOB_NO. 23146789.11

BENCHMARK: BM15 RR SPIKE IN TREE -Y4- STATION 41+83.43 97.29' RIGHT ELEVATION 27.08 NGVD 29



LOCATION SKETCH

TOTAL BILL OF MATERIAL

	FOUNDATION EXCAVATION FOR BENT 1 @ STA. 44+71.82 - Y4-	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	SPIRAL COLUMN REINFORCING STEEL	54" PRESTRESSED CONCRETE GIRDERS	PILE DRIVING EQUIPMENT SETUP FOR 12" PRESTRESSED CONCRETE PILES	PILE DRIVING EQUIPMENT SETUP FOR HP12X53 STEEL PILES	12" PRESTRESSED CONCRETE PILES	HP 12 X 53 STEEL PILES	PILE REDRIVES	TWO BAR METAL RAIL	1'-2" X 2'-6" CONCRETE PARAPET	4" SLOPE PROTECTION	ELASTOMERIC BEARINGS			
	LUMP SUM	EA	SQ.FT.	SQ.FT.	CU.YDS.	LUMP SUM	LBS.	LBS.	NO.	LIN.FT.	EA.	EA.	NO.	LIN.FT.	NO.	LIN.FT.	EA.	LIN.FT.	SQ. YDS.	LUMP SUM	
SUPERSTRUCTURE			6277	6023		LUMP SUM			8	712.7					343.89	359.54			LUMP SUM		
END BENT 1					30.8		3666				6		6	510	3			175			
BENT 1	LUMP SUM				39.0		6665	739		8		8	400	4							
END BENT 2					30.4		3664				6		6	510	3			195			
TOTAL	LUMP SUM	2	6277	6023	100.2	LUMP SUM	13,995	739	8	712.7	8	12	8	400	12	1020	10	343.89	359.54	370	LUMP SUM

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 3 OF 3

SAMPLE BAR REPLACEMENT

SIZE	LENGTH
#3	6'-2"
#4	7'-4"
#5	8'-6"
#6	9'-8"
#7	10'-10"
#8	12'-0"
#9	13'-2"
#10	14'-6"
#11	15'-10"

NOTE:
 SAMPLE BAR REPLACEMENT LENGTH
 BASED ON 30" (SAMPLE LENGTH)
 PLUS TWO SPLICE LENGTHS AND
 $f_y = 60\text{ksi}$.

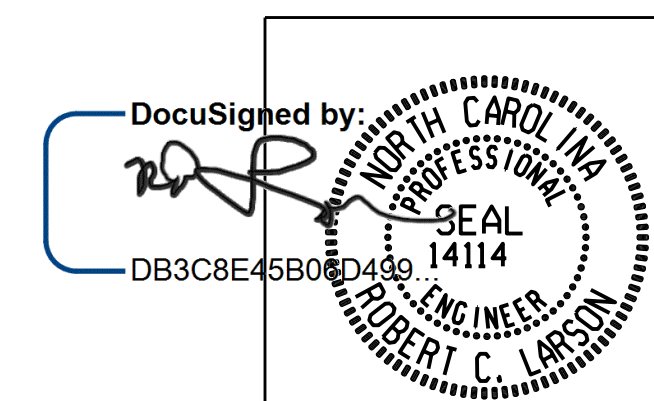
NOTES

- ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.
- THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS
- THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1
- FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE SAMPLE BARS SHOULD COME FROM STEEL ACTUALLY USED IN THE PROJECT AND THE SAMPLE BARS SHOULD BE REPLACED BY SPLICED BARS AS SPECIFIED IN THE SAMPLE BAR REPLACEMENT CHART. PAYMENT FOR THE SAMPLE BARS AND REPLACEMENT REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.
- PRESTRESSED CONCRETE DECK PANELS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATION.
- THE SKEWED CONDITIONS ARE SUCH THAT THE USE OF 4' WIDE PRESTRESSED CONCRETE PANELS IS NOT POSSIBLE; USE OF 8' WIDE PRESTRESSED CONCRETE DECK PANELS IS NECESSARY.
- REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATION.
- NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.
- FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.

NOTE: FOR UTILITY INFORMATION, SEE UTILITY PLANS AND SPECIAL PROVISIONS.

KCT JOB NO. 2316789.11

DESIGN ENGINEER OF RECORD: DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 08/16/16
 CHECKED BY: K. SU DATE: 08/16/16



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING
 FOR BRIDGE ON SR 1747
 (SUNSET DRIVE) OVER
 US 70 (HAVELOCK BYPASS)
 BETWEEN PULLEY RD. AND SR 1746

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

KCI Associates
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 DWG. REF. NO. 3 OF 32

REVISIONS		SHEET NO.	
NO.	DATE	BY	DATE
1		3	
2		4	

TOTAL SHEETS: 32

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ_{DC}	γ_{DW}
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (TONS)	CONTROLLING LOAD RATING	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVE-LOAD FACTORS (γ_{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVE-LOAD FACTORS (γ_{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	①	1.06	--	1.75	0.752	1.31	B	E	44.3	0.947	1.39	B	I	8.3	0.80	0.752	1.06	B	E	44.3		
	HL-93 (OPERATING)	N/A		1.70	--	1.35	0.752	1.70	B	E	44.3	0.947	1.83	B	I	8.3	N/A	--	--	--	--	--		
	HS-20 (INVENTORY)	36.000	②	1.45	52.20	1.75	0.752	1.80	B	E	44.3	0.947	1.87	B	I	8.3	0.80	0.752	1.45	B	E	44.3		
	HS-20 (OPERATING)	36.000		2.33	83.88	1.35	0.752	2.33	B	E	44.3	0.947	2.45	B	I	8.3	N/A	--	--	--	--	--		
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SNSH	13.500		3.42	46.17	1.40	0.752	5.30	B	E	44.3	0.947	6.06	B	I	8.3	0.80	0.752	3.42	B	E	44.3	
		SNGARBS2	20.000		2.48	49.60	1.40	0.752	3.84	B	E	44.3	0.947	4.23	B	I	8.3	0.80	0.752	2.48	B	E	44.3	
		SNAGRIS2	22.000		2.32	51.04	1.40	0.752	3.59	B	E	44.3	0.947	3.91	B	I	8.3	0.80	0.752	2.32	B	E	44.3	
		SNCOTTS3	27.250		1.69	46.05	1.40	0.752	2.62	B	E	44.3	0.947	2.92	B	I	8.3	0.80	0.752	1.69	B	E	44.3	
		SNAGGRS4	34.925		1.39	48.54	1.40	0.752	2.16	B	E	44.3	0.947	2.30	B	I	8.3	0.80	0.752	1.39	B	E	44.3	
		SNS5A	35.550		1.36	48.34	1.40	0.752	2.11	B	E	44.3	0.947	2.32	B	I	8.3	0.80	0.752	1.36	B	E	44.3	
		SNS6A	39.950		1.24	49.53	1.40	0.752	1.92	B	E	44.3	0.947	2.09	B	I	8.3	0.80	0.752	1.24	B	E	44.3	
		SNS7B	42.000		1.18	49.56	1.40	0.752	1.83	B	E	44.3	0.947	2.04	B	I	8.3	0.80	0.752	1.18	B	E	44.3	
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000		1.51	49.83	1.40	0.752	2.34	B	E	44.3	0.947	2.49	B	I	8.3	0.80	0.752	1.51	B	E	44.3	
		TNT4A	33.075		1.67	55.23	1.40	0.752	2.47	B	E	44.3	0.947	2.65	B	I	8.3	0.80	0.752	1.67	B	E	44.3	
		TNT6A	41.600		1.23	51.16	1.40	0.752	1.90	B	E	44.3	0.947	2.15	B	I	8.3	0.80	0.752	1.23	B	E	44.3	
		TNT7A	42.000		1.23	51.66	1.40	0.752	1.91	B	E	44.3	0.947	2.11	B	I	8.3	0.80	0.752	1.23	B	E	44.3	
		TNT7B	42.000		1.26	52.92	1.40	0.752	1.95	B	E	44.3	0.947	2.00	B	I	8.3	0.80	0.752	1.26	B	E	44.3	
		TNAGRIT4	43.000		1.21	52.03	1.40	0.752	1.87	B	E	44.3	0.947	1.97	B	I	8.3	0.80	0.752	1.21	B	E	44.3	
TNAGT5A	45.000		1.14	51.30	1.40	0.752	1.77	B	E	44.3	0.947	1.91	B	I	8.3	0.80	0.752	1.14	B	E	44.3			
TNAGT5B	45.000		③	1.13	50.85	1.40	0.752	1.76	B	E	44.3	0.947	1.84	B	I	8.3	0.80	0.752	1.13	B	E	44.3		

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.
ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

-
-
-
-

③ CONTROLLING LOAD RATING

① DESIGN LOAD RATING (HL-93)

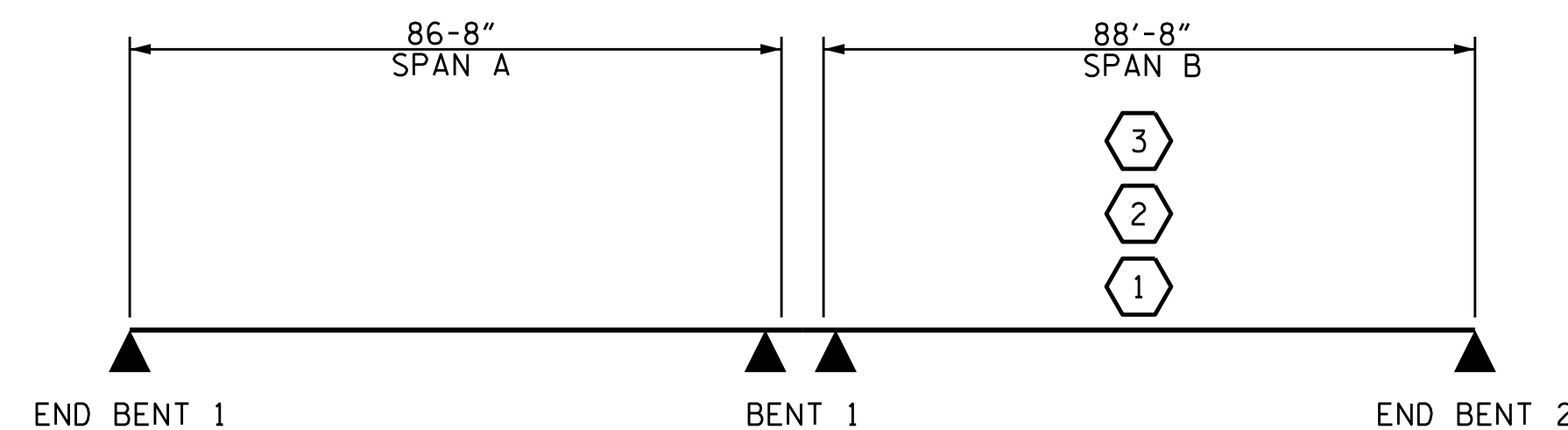
② DESIGN LOAD RATING (HS-20)

③ LEGAL LOAD RATING **

** SEE CHART FOR VEHICLE TYPE

GIRDER LOCATION

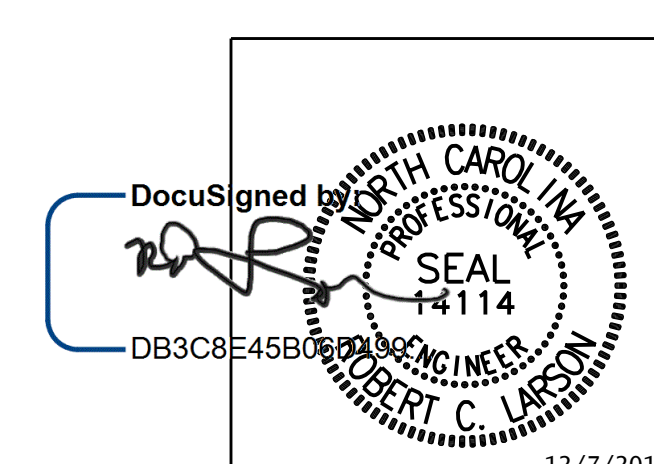
I - INTERIOR GIRDER
E - EXTERIOR



PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 44+71.82 -Y4-

LRFR SUMMARY

DESIGN ENGINEER OF RECORD	DATE: 12/7/2018
ASSEMBLED BY: K. SU	DATE: 12/31/15
CHECKED BY: R. C. LARSON	DATE: 01/14/16
DRAWN BY: MAA 1/08	REV. 11/2/08RR MAA/GM
CHECKED BY: GM/DI 2/08	REV. 10/1/11 MAA/GM



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

LRFR SUMMARY FOR
PRESTRESSED
CONCRETE GIRDERS
(NON-INTERSTATE TRAFFIC)

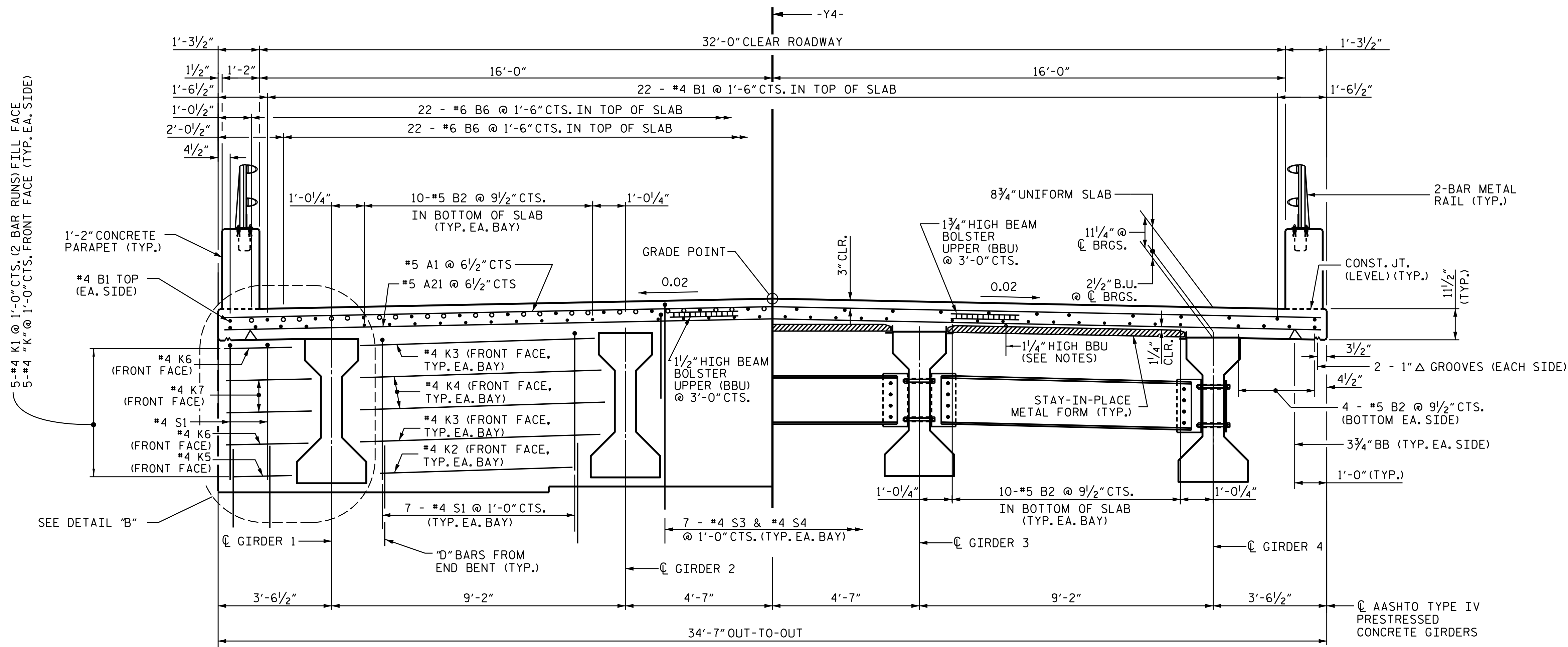
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NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S12-4
TOTAL SHEETS 32

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DWG. REF. NO. 4 OF 32

KCI_JOB_NO: 23146789.11

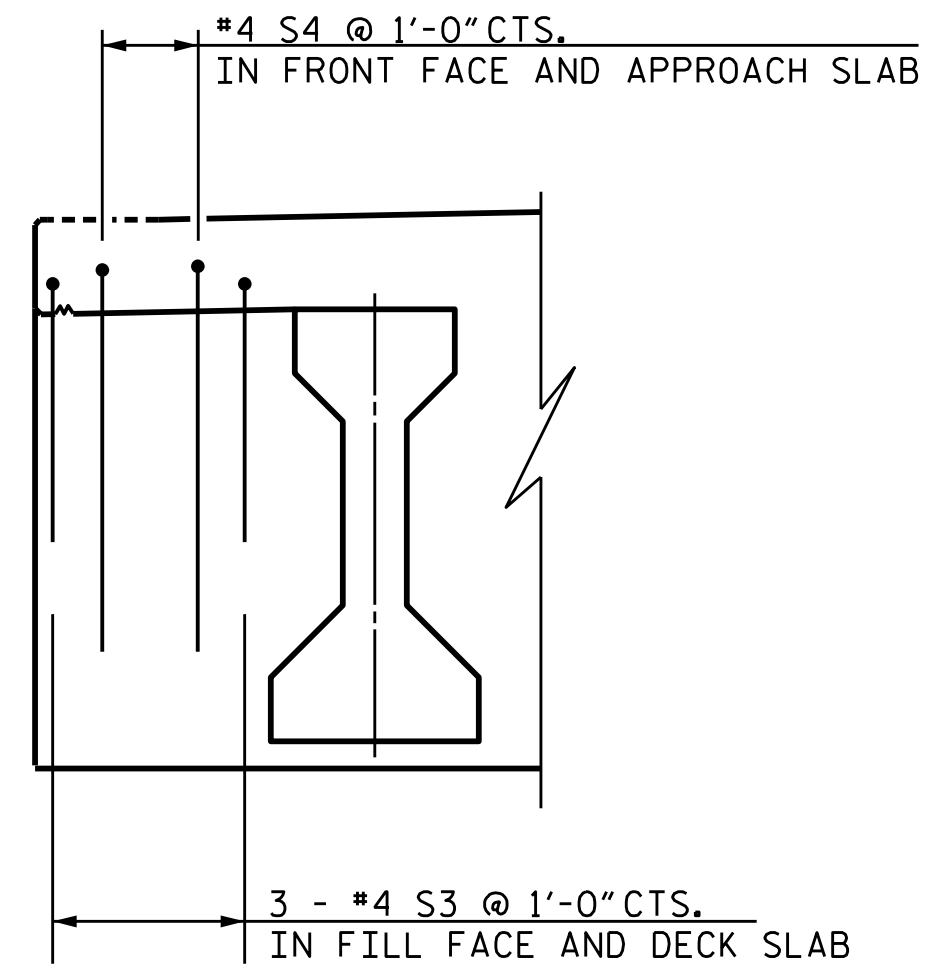


TYPICAL HALF SECTION AT END BENT DIAPHRAGM

TYPICAL HALF SECTION AT INTERMEDIATE DIAPHRAGM

TYPICAL SECTION

- INDICATES CONTINUOUS REINFORCING
- INDICATES ADDITIONAL REINFORCING OVER END BENT



DETAIL B
(TYP. EA. SIDE @ END BENTS)

NOTES

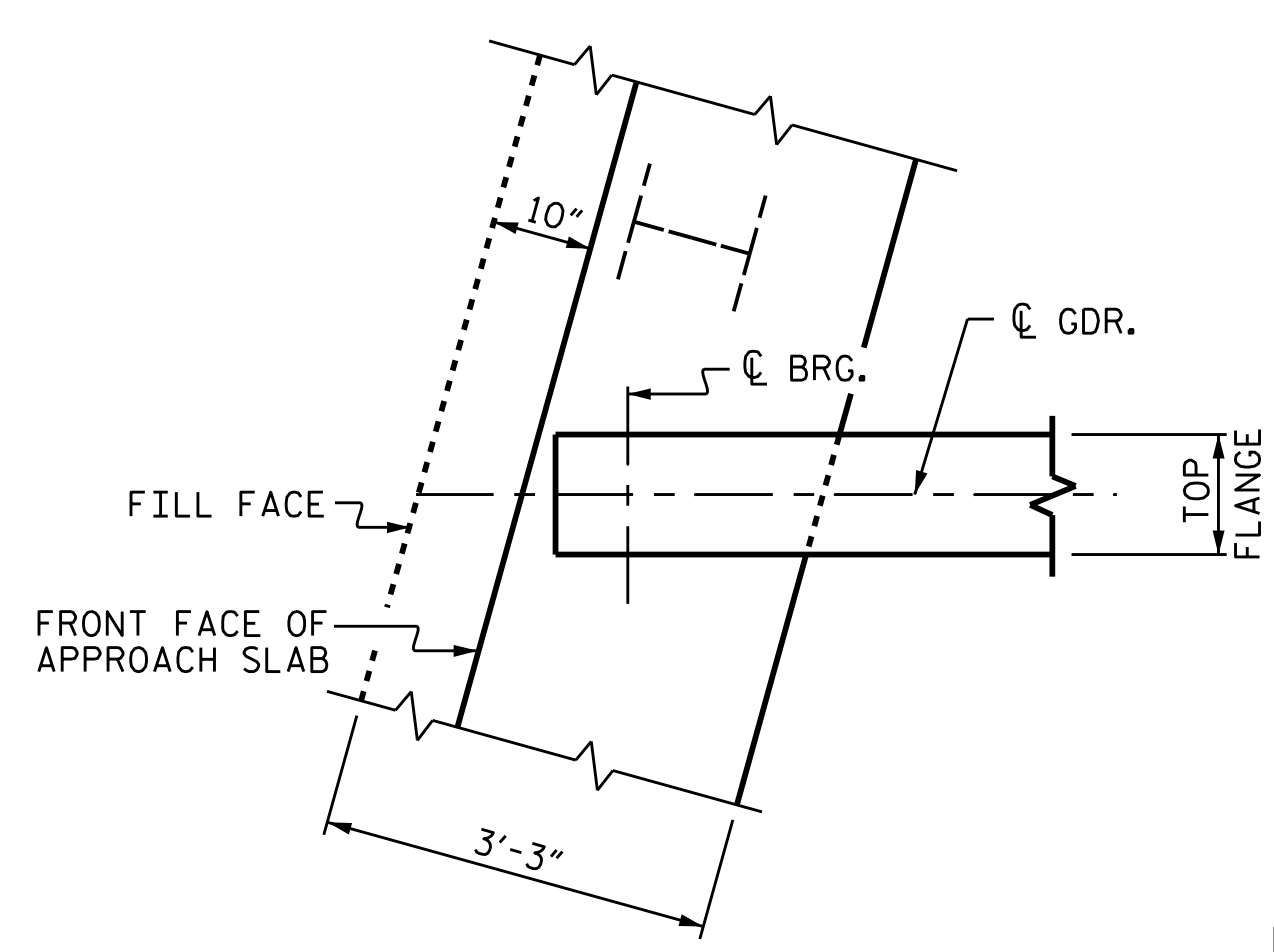
PROVIDE 1 1/4" HIGH BEAM BOLSTERS UPPER AT 4'-0" CTS. ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF 'A' BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS FOR METAL DECK (CHCM) @ 4'-0" CTS. WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF 'A' BARS A CLEAR DISTANCE OF 2 1/2" ABOVE THE TOP OF THE REMOVABLE FORM.

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

PREVIOUSLY CAST CONCRETE SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE CONTINUOUS UNIT.

PARAPET RAIL IN A CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT UNIT HAS BEEN CAST AND REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI

SEE PARAPET DRAWINGS FOR ADDITIONAL REINFORCING STEEL EMBEDDED IN DECK.

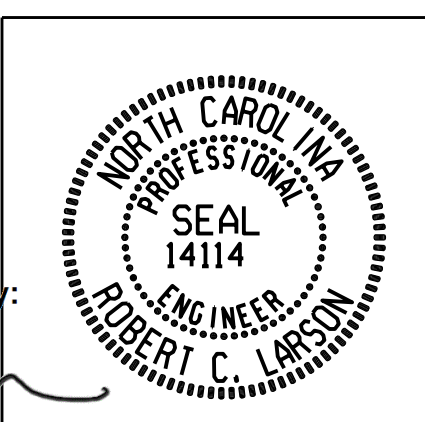


PLAN OF GIRDER AT INTEGRAL END BENT

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUPERSTRUCTURE
 TYPICAL SECTION



DocuSigned by:
 DB3C8E45B06D499... 12/7/2018

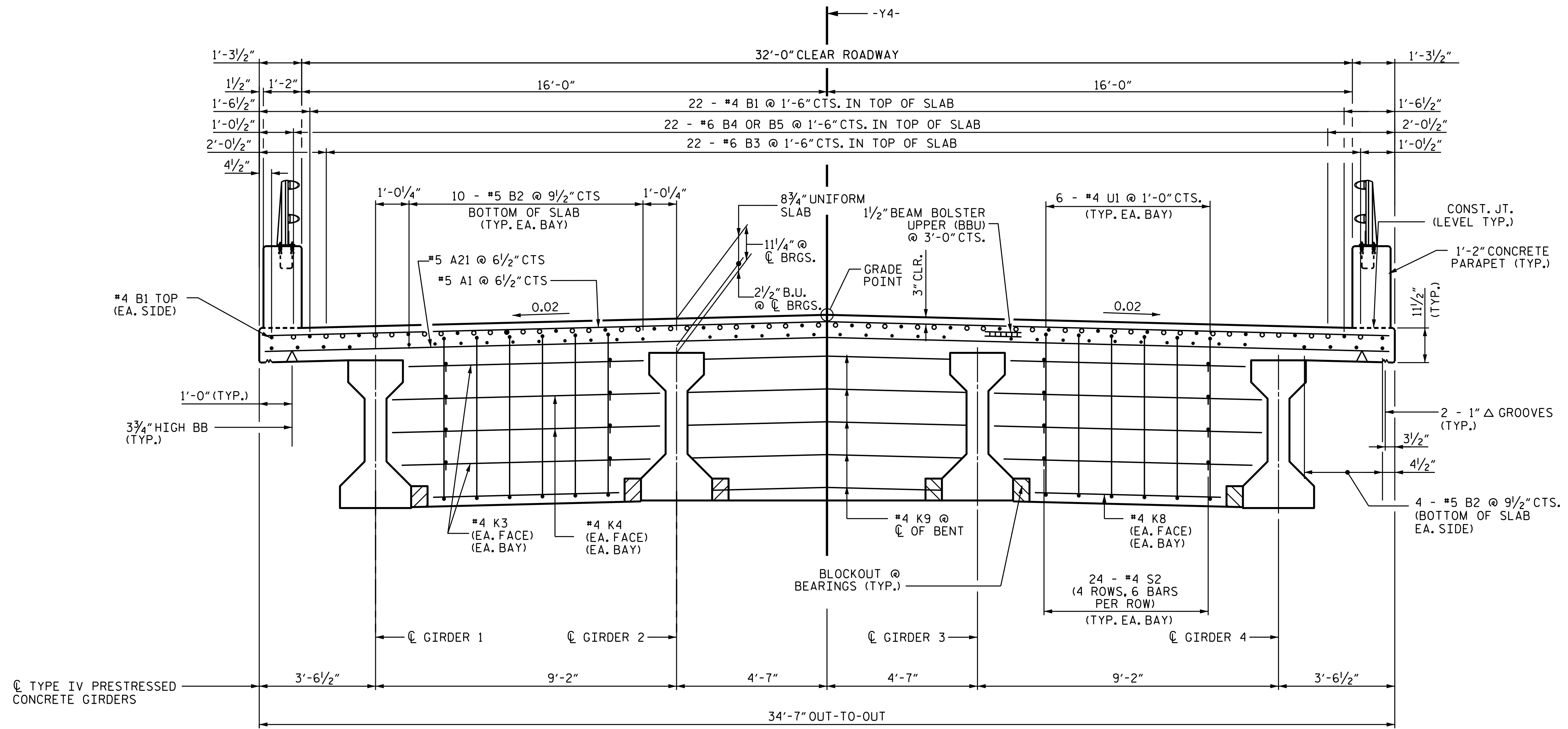
DESIGN ENGINEER OF RECORD:	DATE:
R.C. LARSON	12/7/2018
DRAWN BY:	DATE:
R.J. FLORY	08/08/16
CHECKED BY:	DATE:
R.C. LARSON	08/09/16

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 DWG. REF. NO. 5 OF 32

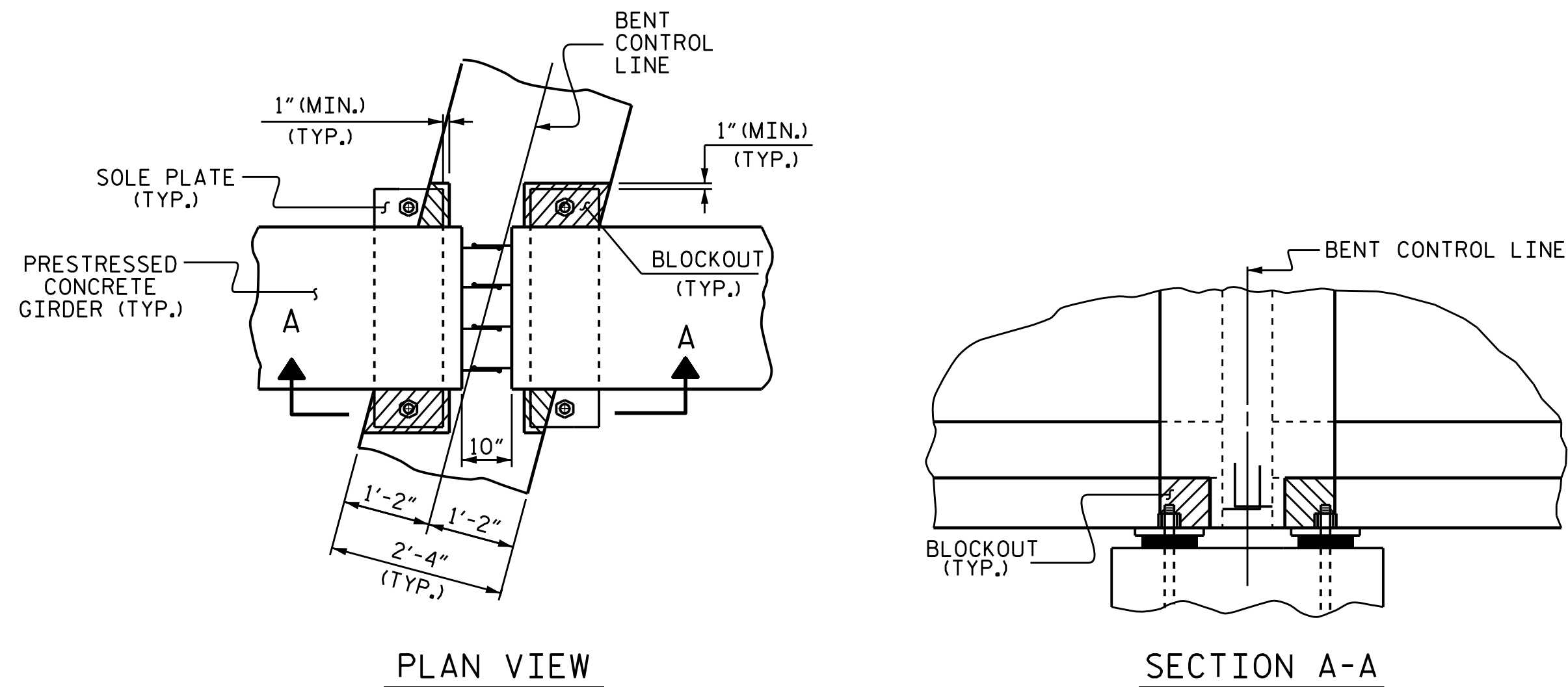
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S12-5
1			3			TOTAL SHEETS
2			4			32

KCI_JOB_NO. 23146789.11



TYPICAL SECTION AT BENT DIAPHRAGM

● INDICATES CONTINUOUS REINFORCING
○ INDICATES ADDITIONAL REINFORCING OVER BENT



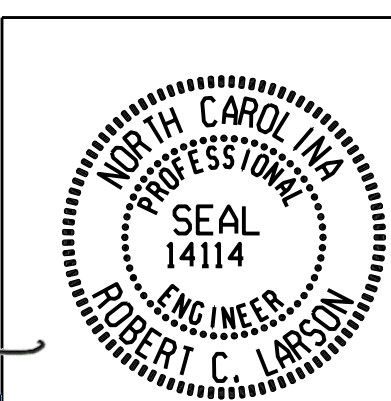
BENT DIAPHRAGM BLOCKOUT DETAIL

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION**



DocuSigned by:
[Signature]
 DB3C8E45B06D498...

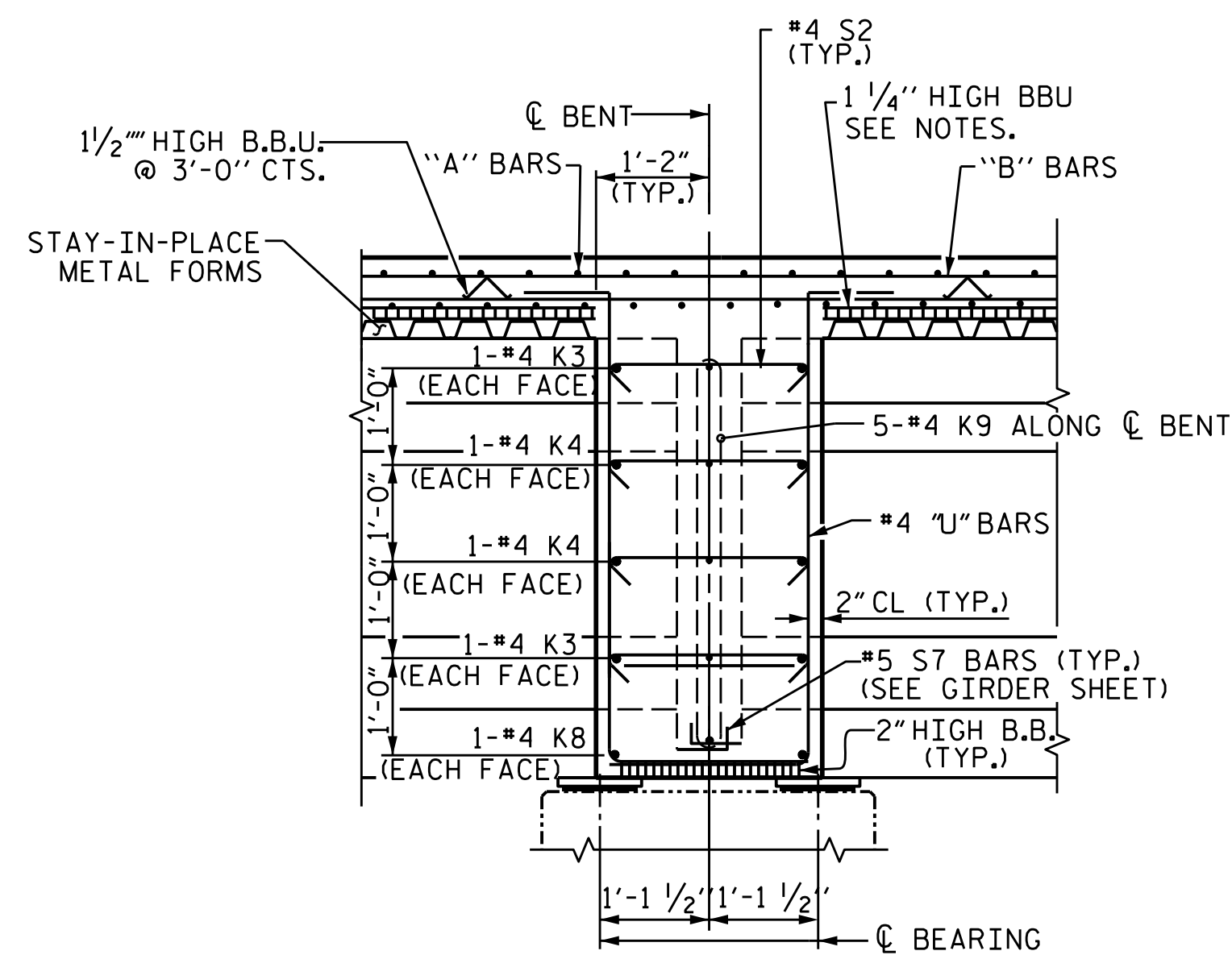
DESIGN ENGINEER OF RECORD: *[Signature]* DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 08/15/16
 CHECKED BY: K. SU DATE: 08/24/16

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

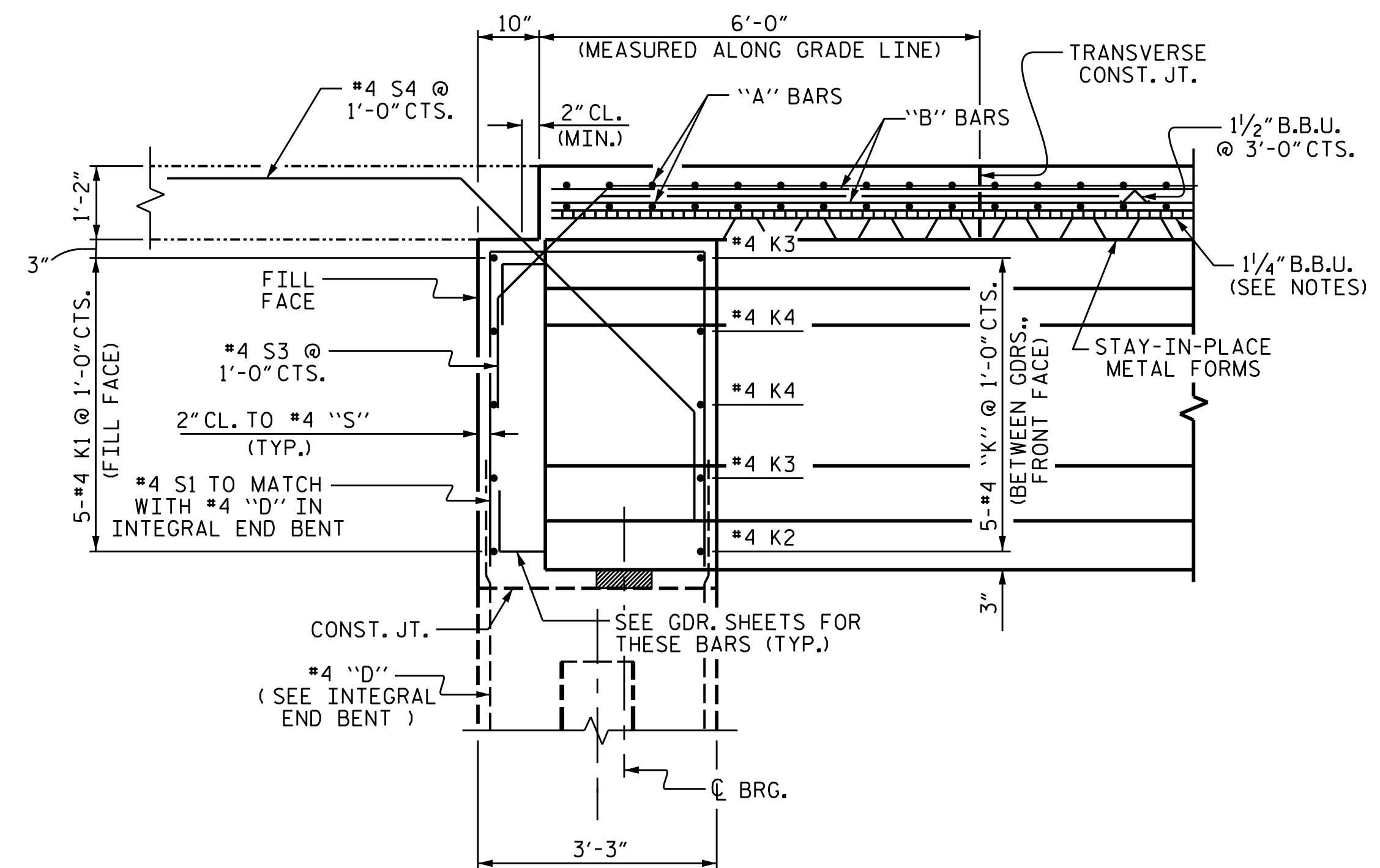
KCI Associates
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 DWG. REF. NO. 6 OF 32

REVISIONS		REVISIONS		SHEET NO.
NO.	DATE	NO.	DATE	S12-6
1		3		TOTAL SHEETS
2		4		32

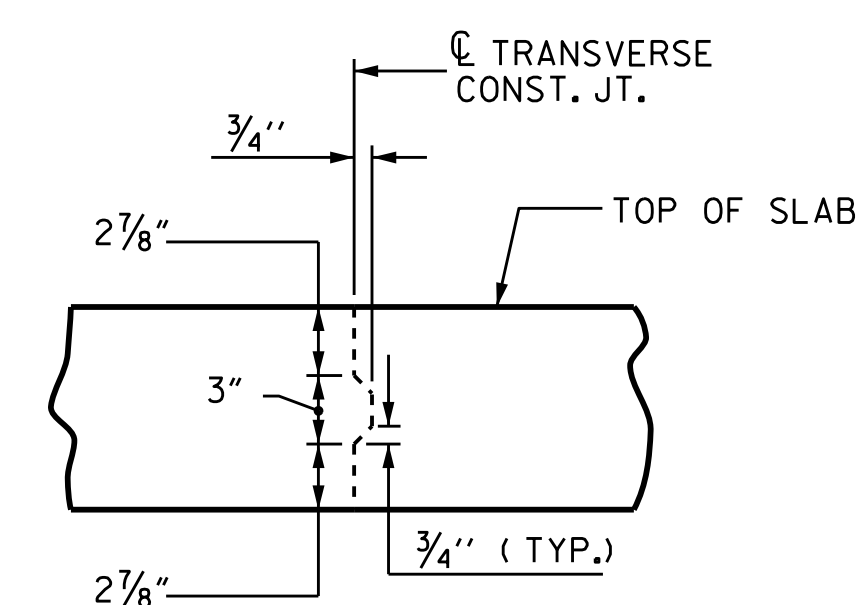
KCI_JOB_NO: 23146789.11



SECTION THRU BENT DIAPHRAGM



SECTION THRU INTEGRAL END BENT



TRANSVERSE CONSTRUCTION JOINT DETAIL

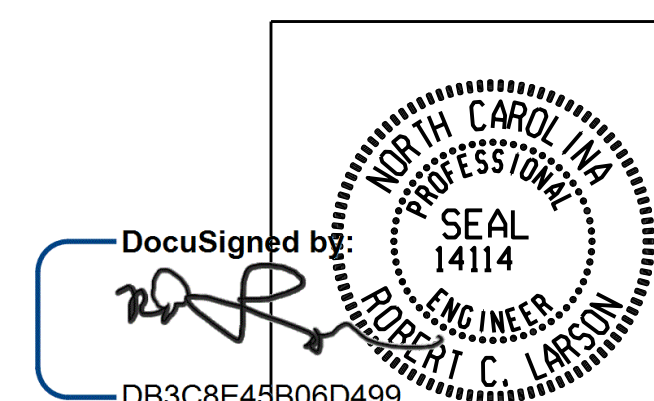
NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 TYPICAL SECTION



DocuSigned by:

[Signature]

DB3C8E45B06D499...

12/7/2018

DESIGN ENGINEER OF RECORD	<i>[Signature]</i>	DATE :	12/7/2018
DRAWN BY :	R.J. FLORY	DATE :	11/11/2015
CHECKED BY :	R. C. LARSON	DATE :	11/16/2015

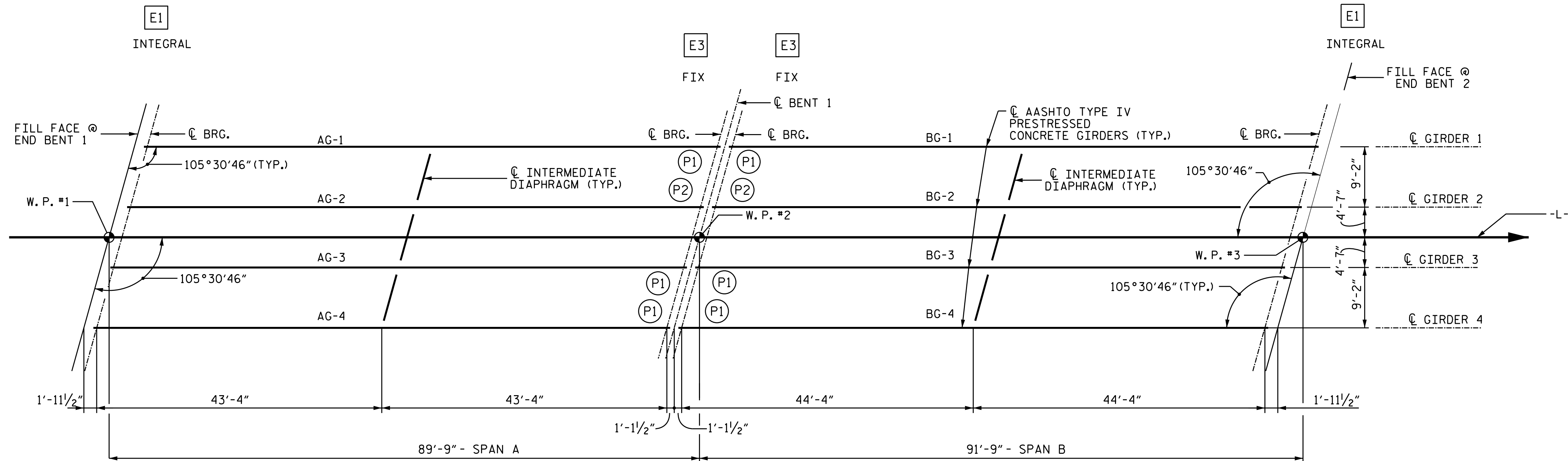
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KCI Associates of North Carolina, P.A. ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0764 SUITE 220, LANDMARK CENTER #460 SIX FORMS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244			
DWG. REF. NO.	7 OF 32		

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS	32
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KCI_JOB_NO. 23146789.11

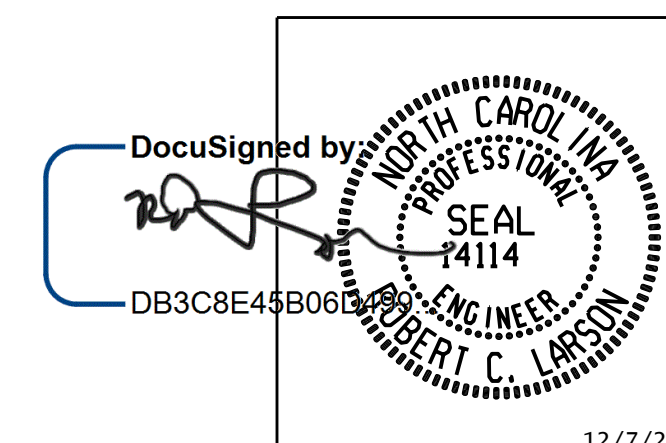


GIRDER LAYOUT AND INTERMEDIATE DIAPHRAGM LOCATIONS

NOTES

- 1. ELASTIC BEARINGS INDICATED THUS:
EN (N = NUMBER)
- 2. SOLE PLATES INDICATED THUS:
PN (N = NUMBER)
 (SEE BEARING SHEET FOR DETAILS)

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 GIRDER LAYOUT**

DESIGN ENGINEER OF RECORD		DATE :	12/7/2018
DRAWN BY :	R J FLORY	DATE :	04/08/16
CHECKED BY :	R C LARSON	DATE :	04/08/16

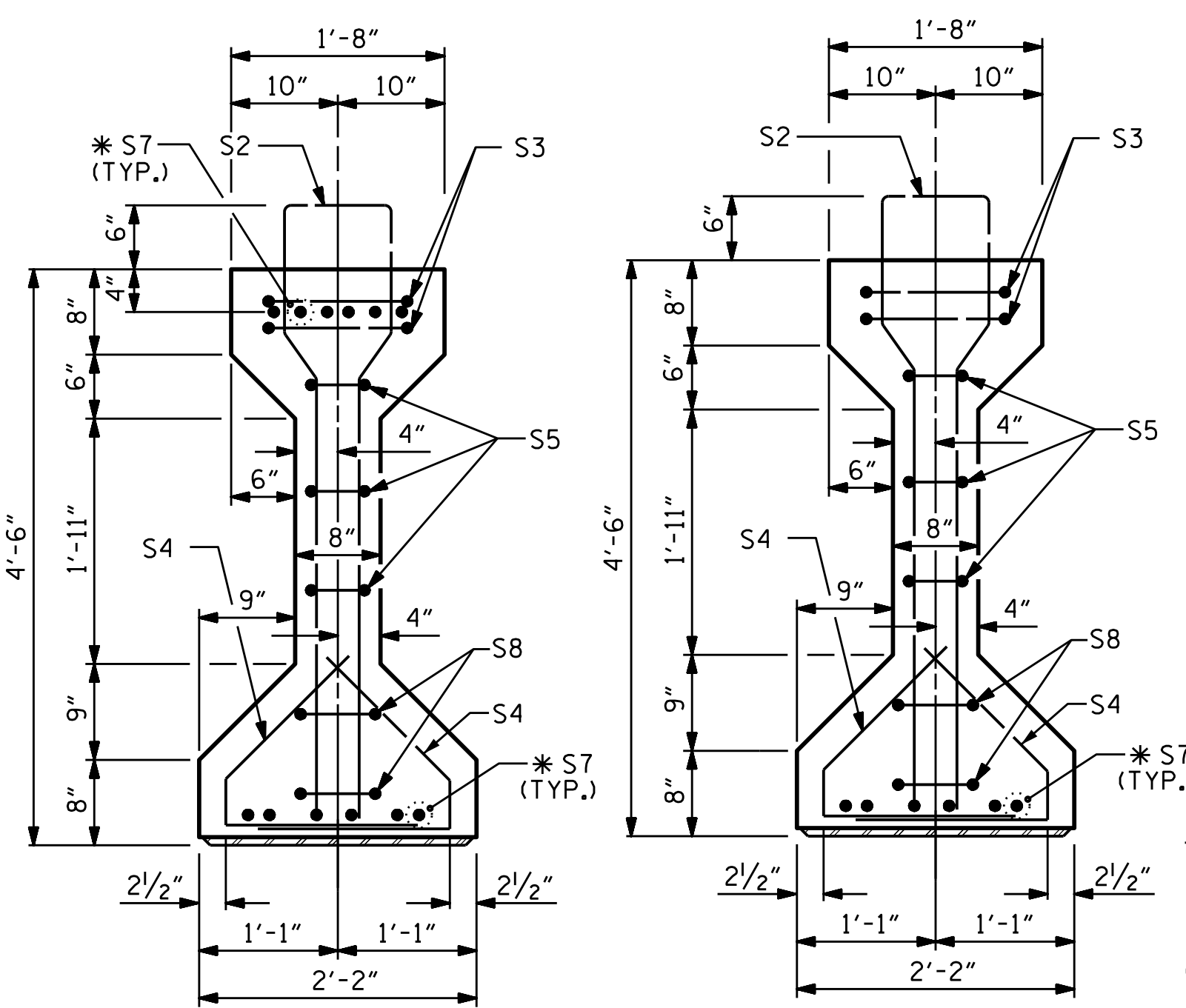
**DOCUMENT NOT CONSIDERED FINAL
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KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 9 OF 32

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

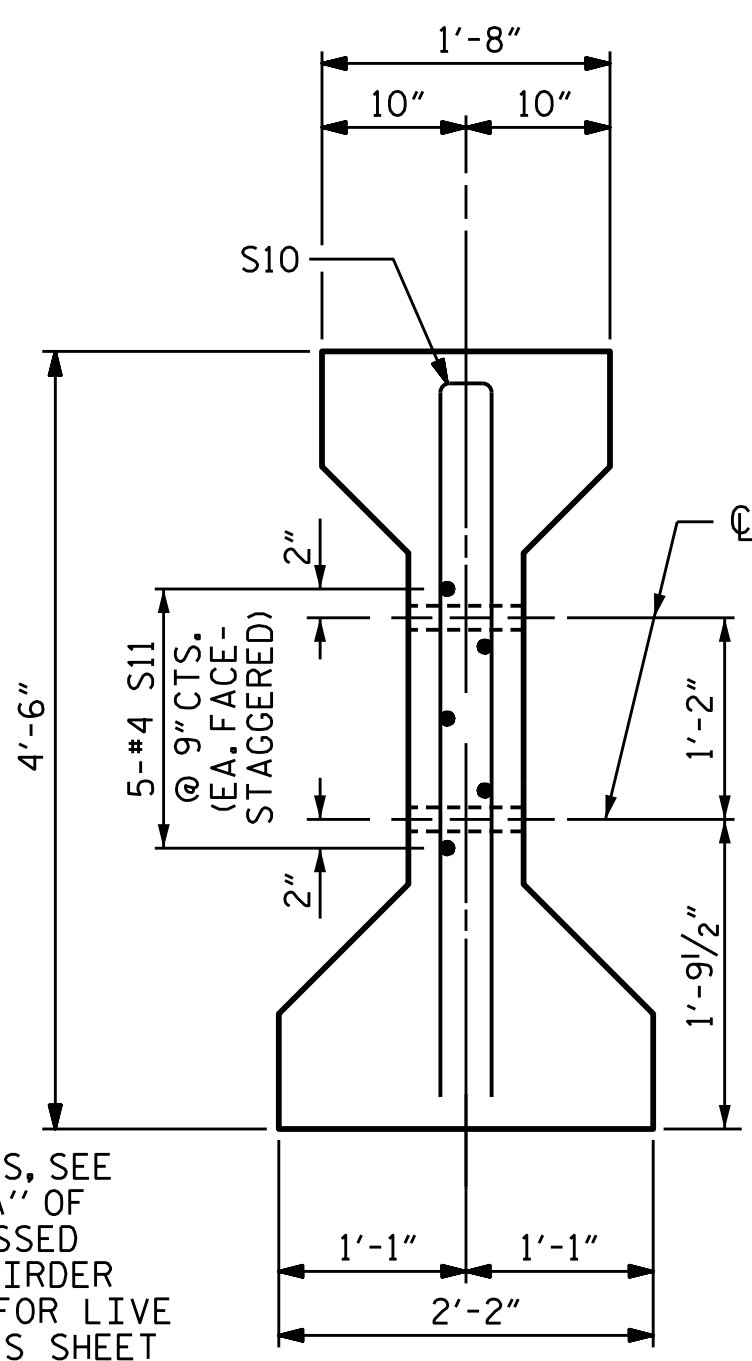
TOTAL SHEETS
32

KCI_JOB_NO. 23146789.11



SECTION A-A

SECTION B-B

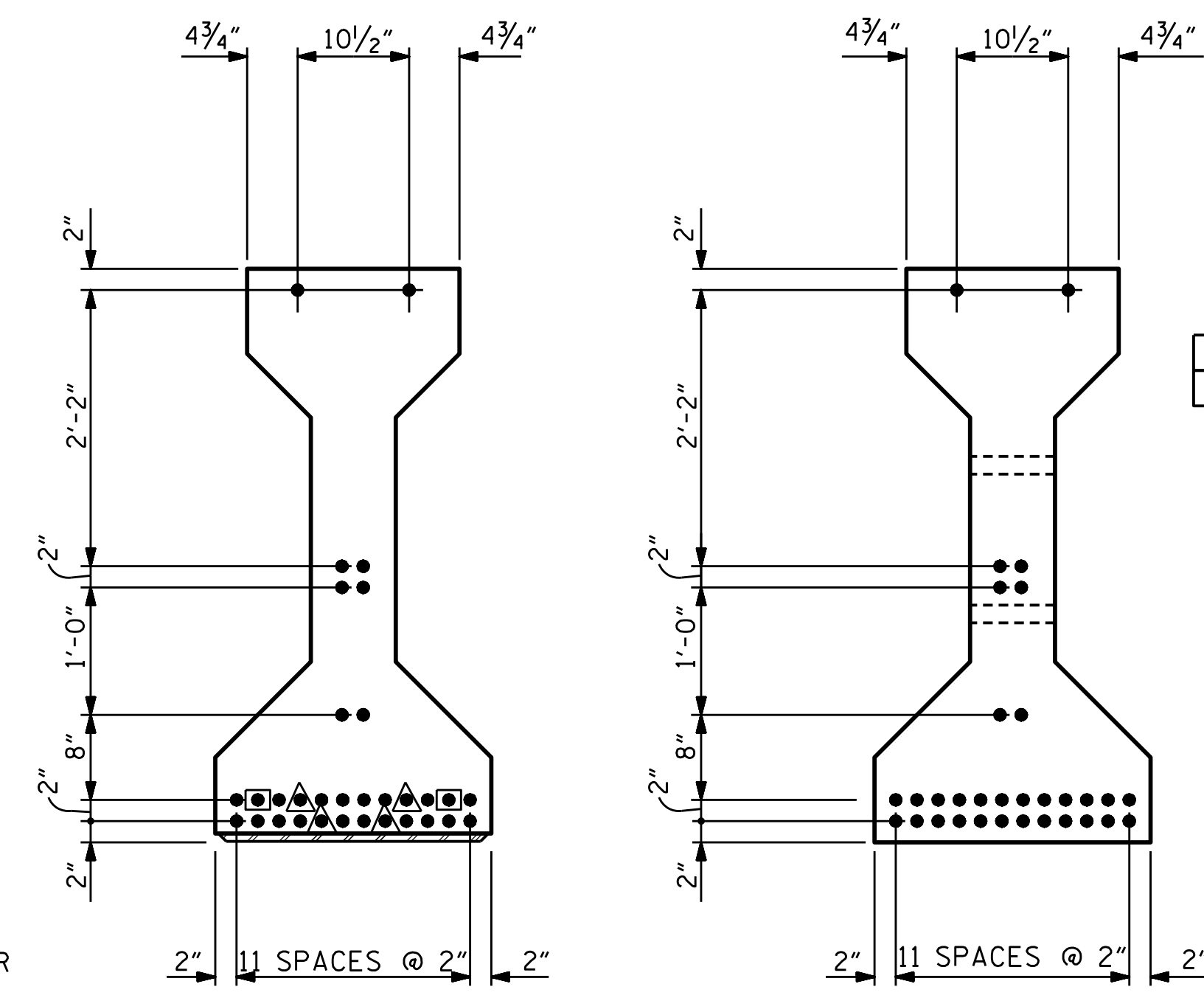


SECTION C-C
(S1 BARS NOT SHOWN)

* FOR S7 BARS, SEE
DETAIL "A" OF
PRESTRESSED
CONCRETE GIRDER
CONTINUOUS FOR LIVE
LOAD DETAILS SHEET

1/2" Ø FORMED HOLE
(SEE FRAMING PLAN
FOR LOCATION)

- DEBONDING LEGEND**
- FULLY BONDED STRANDS
 - ▲ STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 10'-0" FROM END OF GIRDER



AT END OF GIRDER

AT C OF GIRDER

0.6" Ø LOW RELAXATION STRAND LAYOUT

0.6" Ø L. R. GRADE 270 STRANDS

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

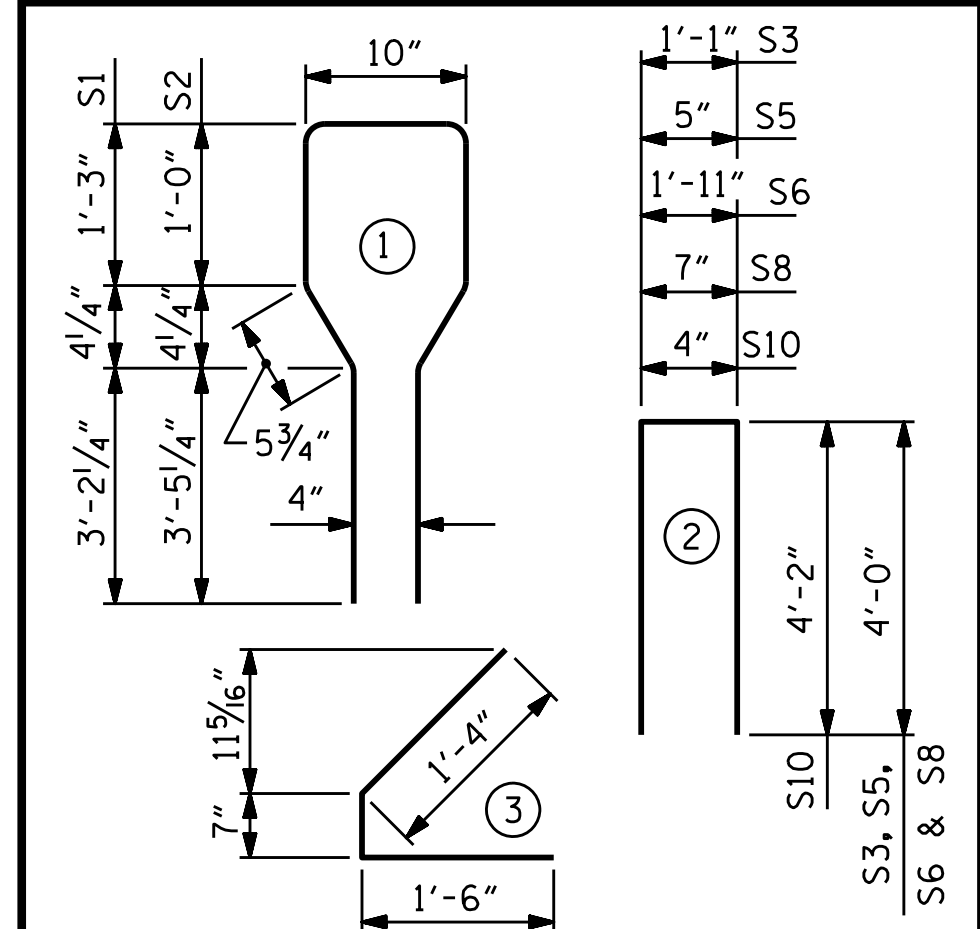
REINFORCING STEEL FOR ONE GIRDER

BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
SPAN A S1	79	#4	1	10'-8"	563
SPAN B S1	80	#4	1	10'-8"	570
S2	16	#6	1	10'-8"	256
S3	4	#4	2	9'-1"	24
S4	72	#4	3	3'-5"	164
S5	6	#4	2	8'-5"	34
* S7	18	#5	STR	3'-8"	69
S8	4	#4	2	8'-7"	23
S9	2	#3	STR	1'-10"	1
S10	2	#5	2	8'-8"	18
S11	5	#4	STR	7'-0"	23

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

BAR TYPES

ALL BAR DIMENSIONS ARE OUT-TO-OUT

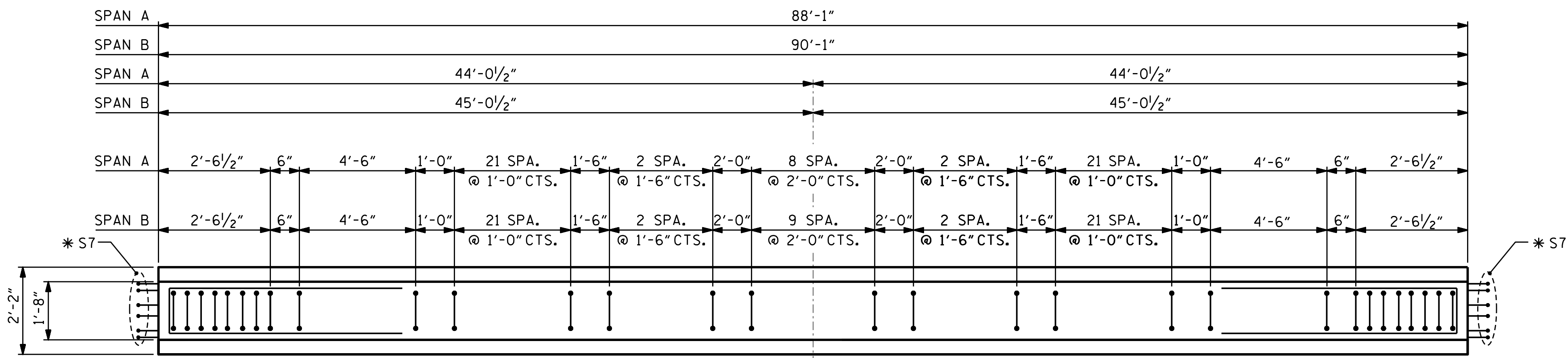


QUANTITIES FOR ONE GIRDER

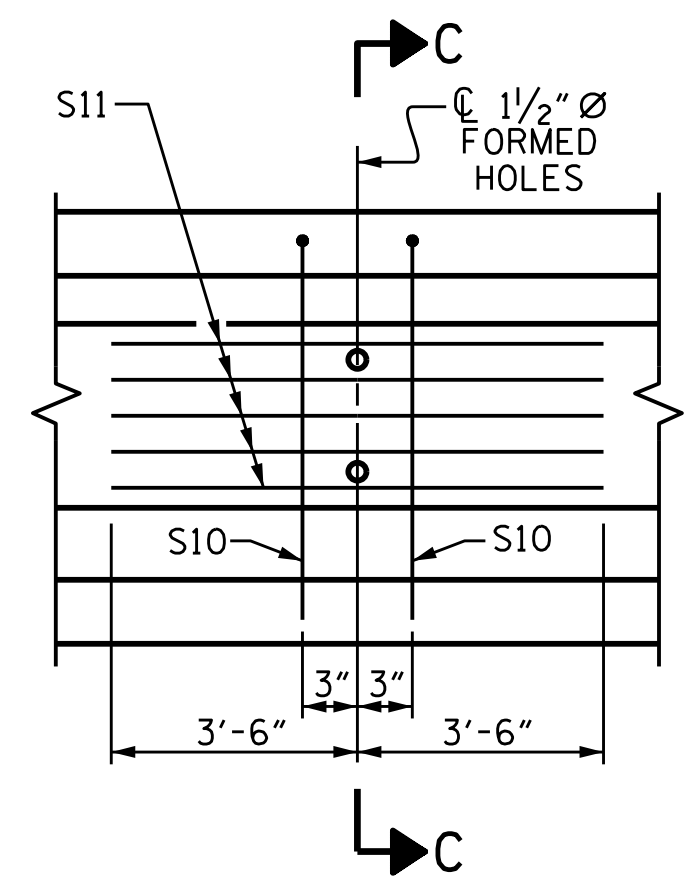
	REINFORCING STEEL	6500 PSI CONCRETE	0.6" Ø L. R. STRANDS
	LB.	C.Y.	No.
SPAN A	1175	17.9	32
SPAN B	1182	18.3	32

GIRDERS REQUIRED

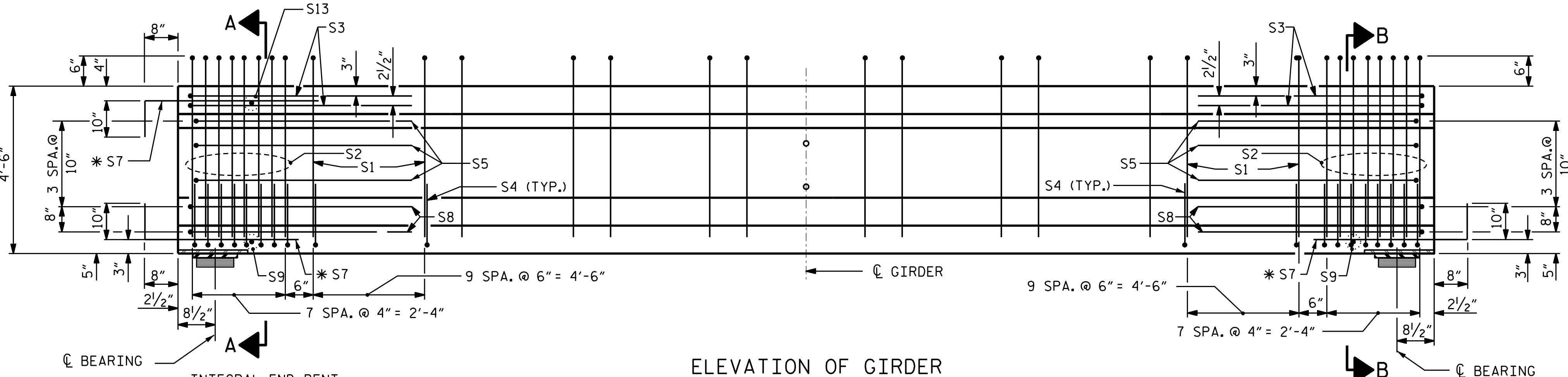
	NUMBER	LENGTH	TOTAL LENGTH
SPAN A	4	88'-1"	352'-4"
SPAN B	4	90'-1"	360'-4"



PLAN OF GIRDER



PARTIAL ELEVATION
SHOWING INTERMEDIATE DIAPHRAGM REINFORCING STEEL



ELEVATION OF GIRDER

(SEE PARTIAL ELEVATION FOR ADDITIONAL "S" BARS)
(SPAN A AS SHOWN; SPAN B OPPOSITE HAND)

KCI_JOB_NO. 23146789.11

ASSEMBLED BY : K. SU
CHECKED BY : R.C. LARSON
DATE : 01/15/16
DATE : 01/18/16

DESIGN ENGINEER OF RECORD: [Signature]
DATE : 12/7/2018

**DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED**

DocuSigned by:
[Signature]
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12/7/2018

KCI Associates
of North Carolina, P.A.
ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0744
STATE 220, LANDMARK CENTER #400 SH FORBES RD, RALEIGH, NC 27609-5200 (919) 783-5204
DWG. REF. NO. 10 OF 32

PROJECT NO. R-1015
 CRAVEN COUNTY
STATION: 44+71.82 -Y4-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD
AASHTO TYPE IV
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD

REVISIONS

NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S12-10
TOTAL SHEETS 32

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 5000 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

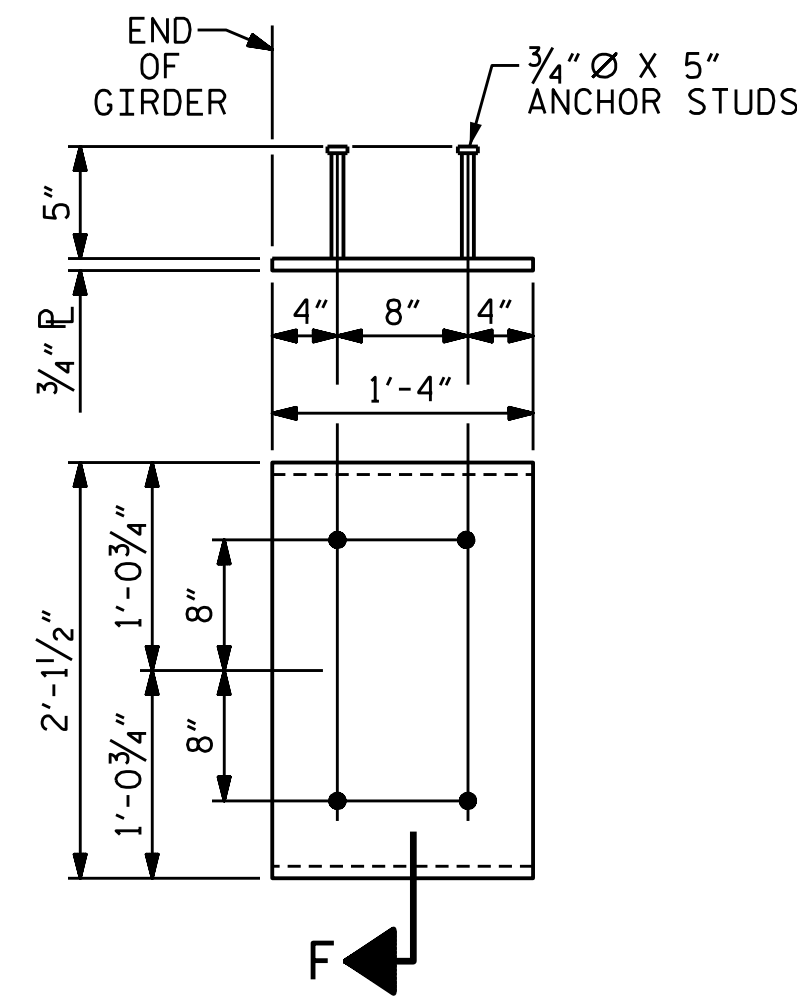
THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

WHEN DRAPED STRANDS ARE DETAILED, THE LONGITUDINAL LOCATION OF THE HOLD DOWN DEVICES SHALL BE WITHIN 6" OF THE LOCATION SHOWN AND THE CENTER OF GRAVITY OF THE GROUP OF DRAPED STRANDS SHALL BE LOCATED WITHIN 1/2" OF THE THEORETICAL LOCATION SHOWN.

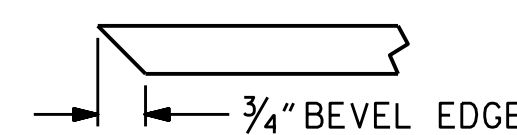
THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																							
0.6" Ø LOW RELAXATION	SPAN A												SPAN B										
	INTERIOR GIRDERS												INTERIOR GIRDERS										
	TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.051	0.097	0.132	0.155	0.163	0.155	0.132	0.097	0.051	0	0	0.052	0.098	0.134	0.157	0.165	0.157	0.134	0.098	0.052	0	
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.035	0.067	0.093	0.109	0.115	0.109	0.093	0.067	0.035	0	0	0.037	0.073	0.101	0.119	0.125	0.119	0.101	0.073	0.037	0	
FINAL CAMBER	0	3/16"	3/8"	1/2"	9/16"	9/16"	9/16"	1/2"	3/8"	3/16"	0	0	3/16"	5/16"	3/8"	7/16"	1/2"	7/16"	3/8"	5/16"	3/16"	0	
0.6" Ø LOW RELAXATION	SPAN A												SPAN B										
	EXTERIOR GIRDERS												EXTERIOR GIRDERS										
	TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.051	0.097	0.132	0.155	0.163	0.155	0.132	0.097	0.051	0	0	0.052	0.098	0.134	0.157	0.165	0.157	0.134	0.098	0.052	0	
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.032	0.062	0.085	0.100	0.105	0.100	0.085	0.062	0.032	0	0	0.035	0.068	0.093	0.110	0.115	0.110	0.093	0.068	0.035	0	
FINAL CAMBER	0	1/4"	7/16"	9/16"	5/8"	11/16"	5/8"	9/16"	7/16"	1/4"	0	0	3/16"	3/8"	1/2"	9/16"	5/8"	9/16"	1/2"	3/8"	3/16"	0	

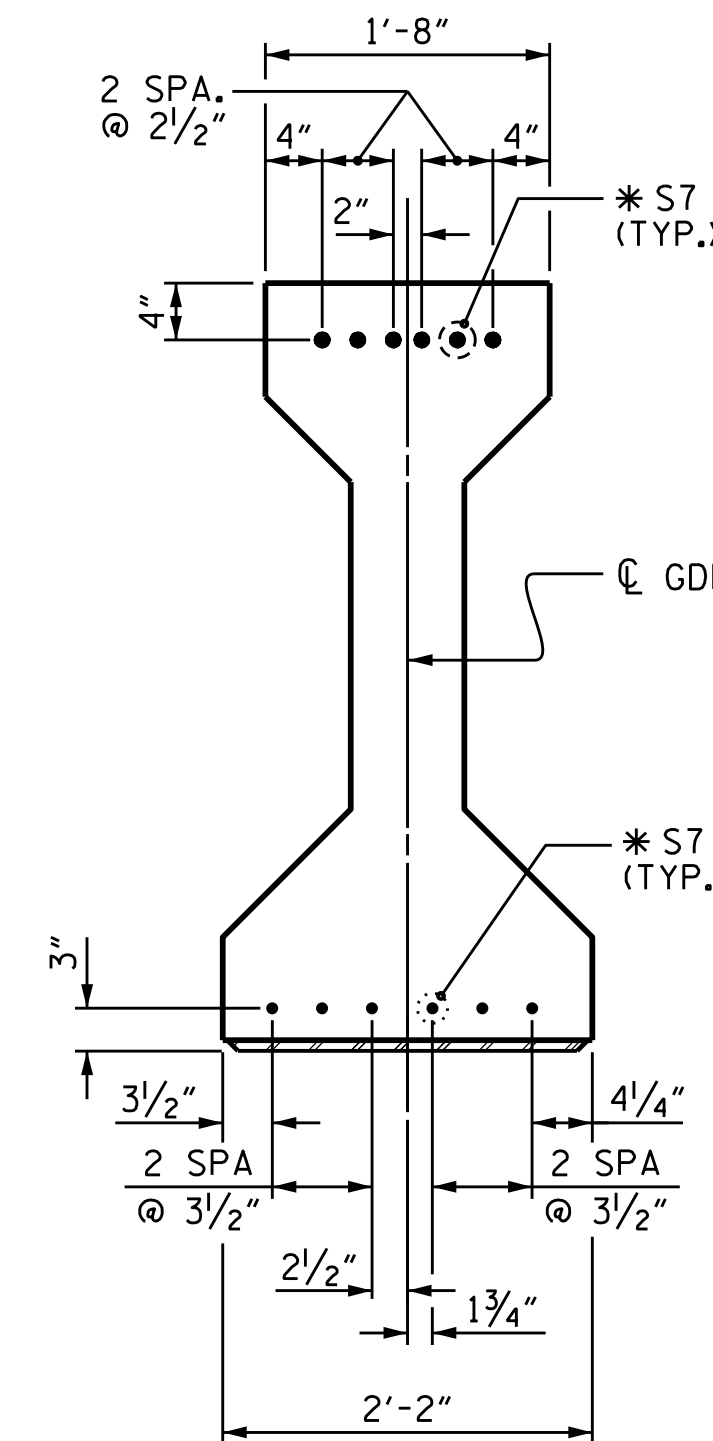
* INCLUDES FUTURE WEARING SURFACE
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT " FINAL CAMBER ", WHICH IS GIVEN IN INCHES (FRACTION FORM).



EMBEDDED PLATE "B-1" DETAILS FOR AASHTO TYPE IV GIRDER AND 63" & 72" MODIFIED BULB TEES
(2 REQ'D PER GIRDER)



SECTION "F"
(SEE NOTES)



DETAIL "A"
(FOR AASHTO TYPE IV GIRDERS)

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 44+71.82 -Y4-



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD
DETAILS

DESIGN ENGINEER OF RECORD	DATE :
ASSEMBLED BY : R. C. LARSON	DATE : 01/14/16
CHECKED BY : K. SU	DATE : 08/24/16
DRAWN BY : ELR 11/91	REV. 1/15 MAA/TMG
CHECKED BY : GRP 11/91	REV. 2/15 MAA/TMG
	REV. 12/17 MAA/THC

DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED

KCI Associates
of North Carolina, P.A.
DWG. REF. NO. 11 OF 32

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S12-11
1			3			TOTAL SHEETS
2			4			32

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE CHANNEL MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, CHANNELS, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

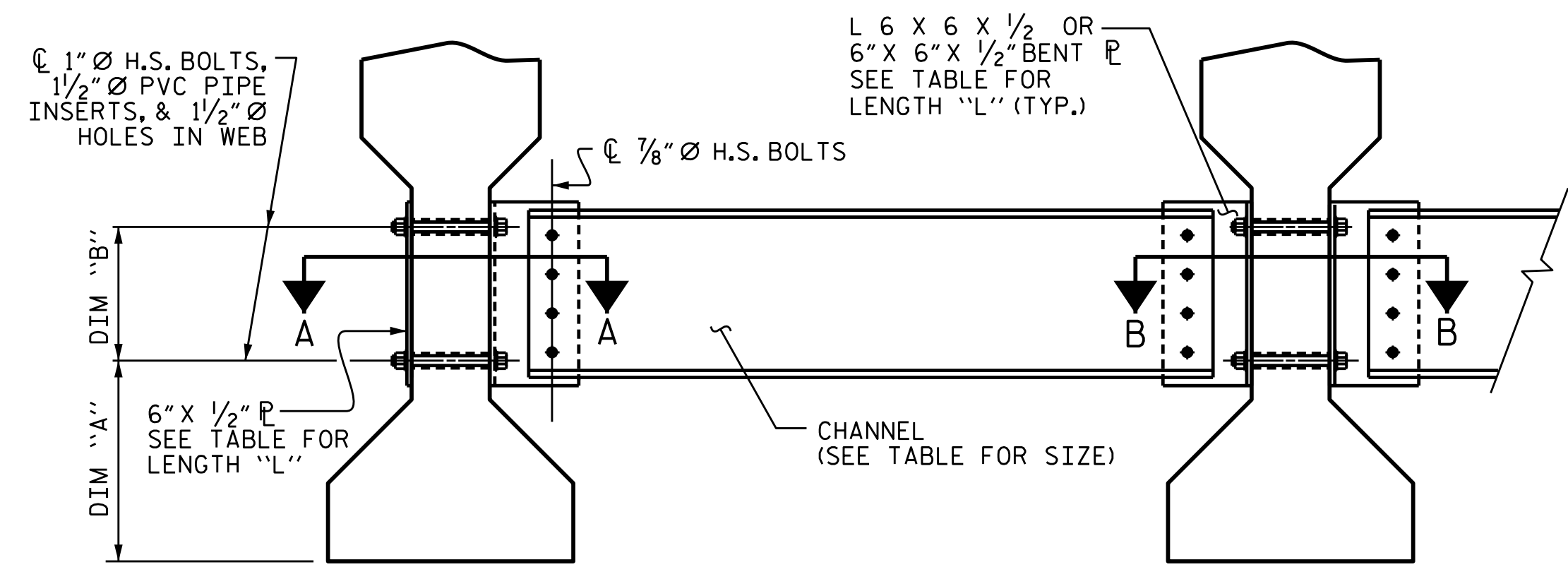
FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

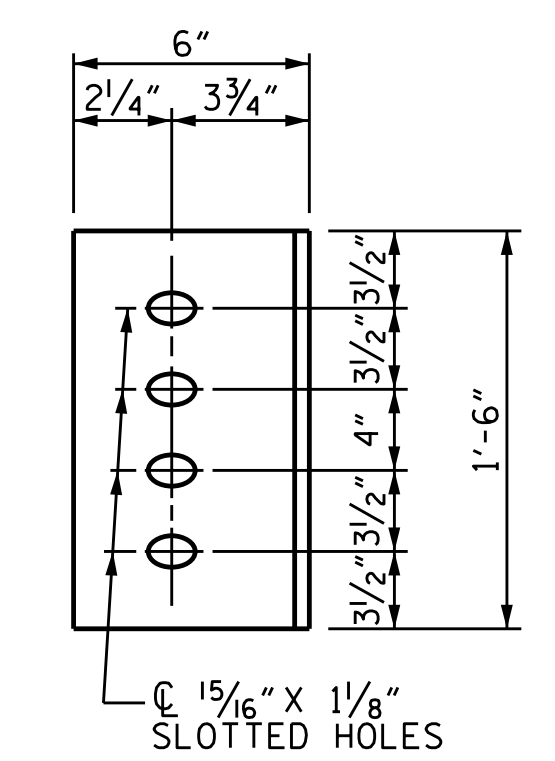
SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

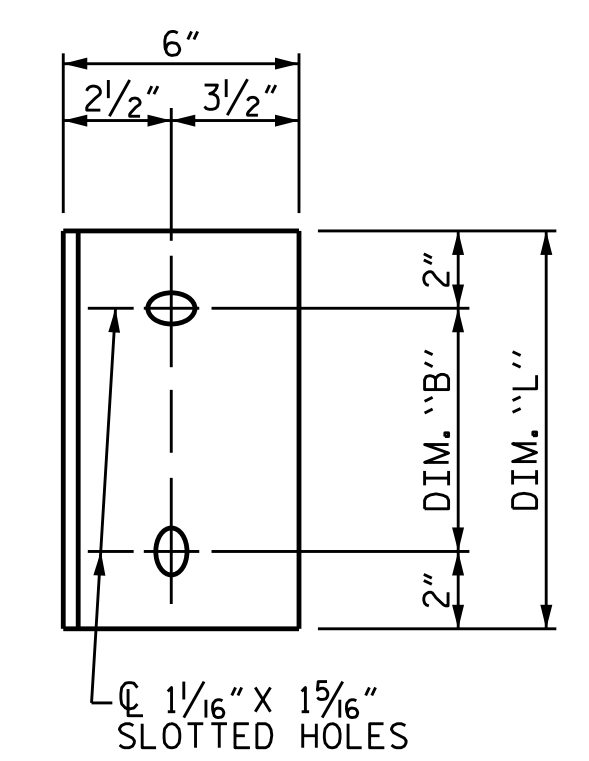
THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.



EXTERIOR GIRDER **INTERIOR GIRDER**
PART SECTION AT INTERMEDIATE DIAPHRAGM
 (TYPE III OR TYPE IV GIRDER SHOWN)

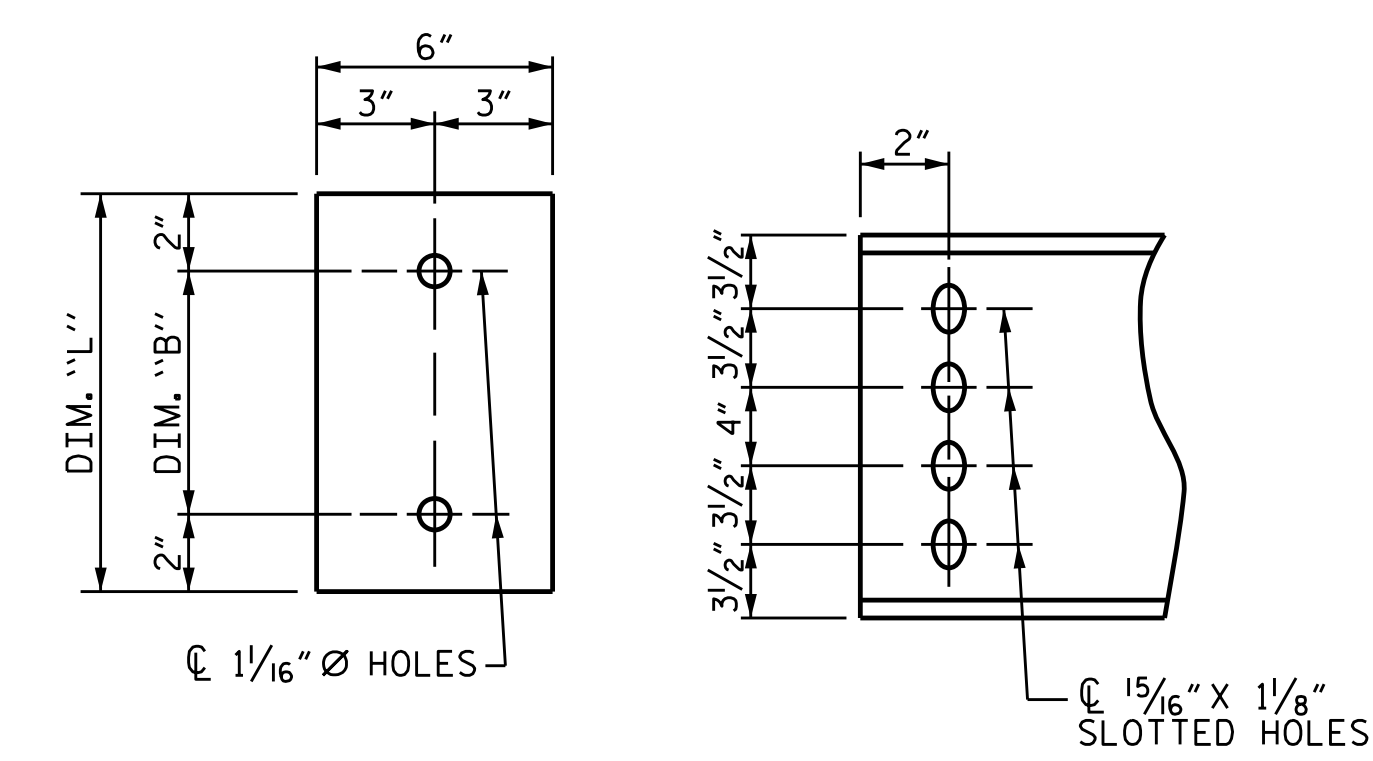


DIAPHRAGM FACE



WEB FACE

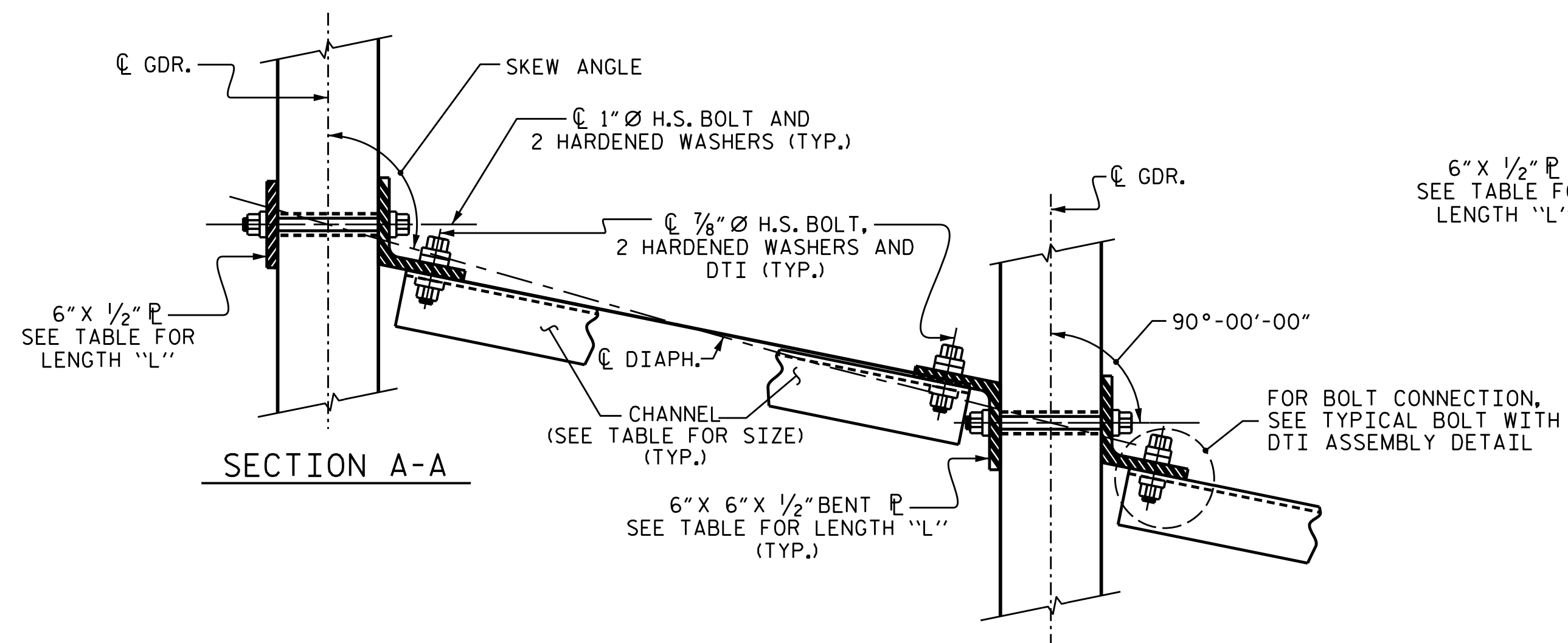
CONNECTOR PLATE DETAILS



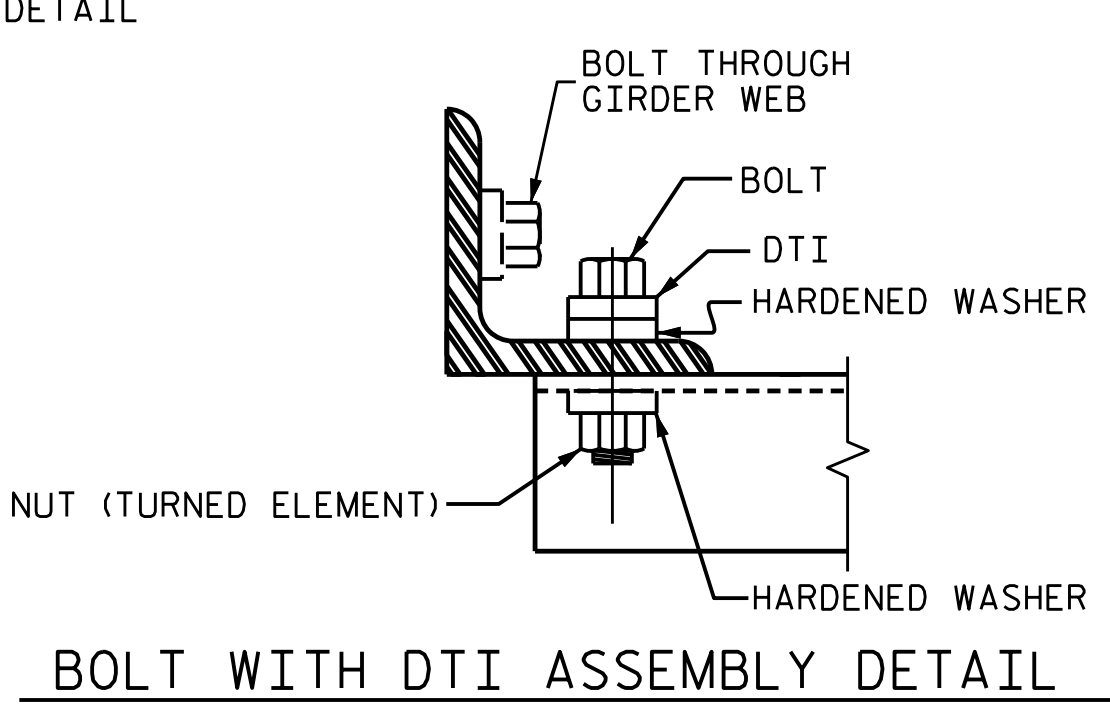
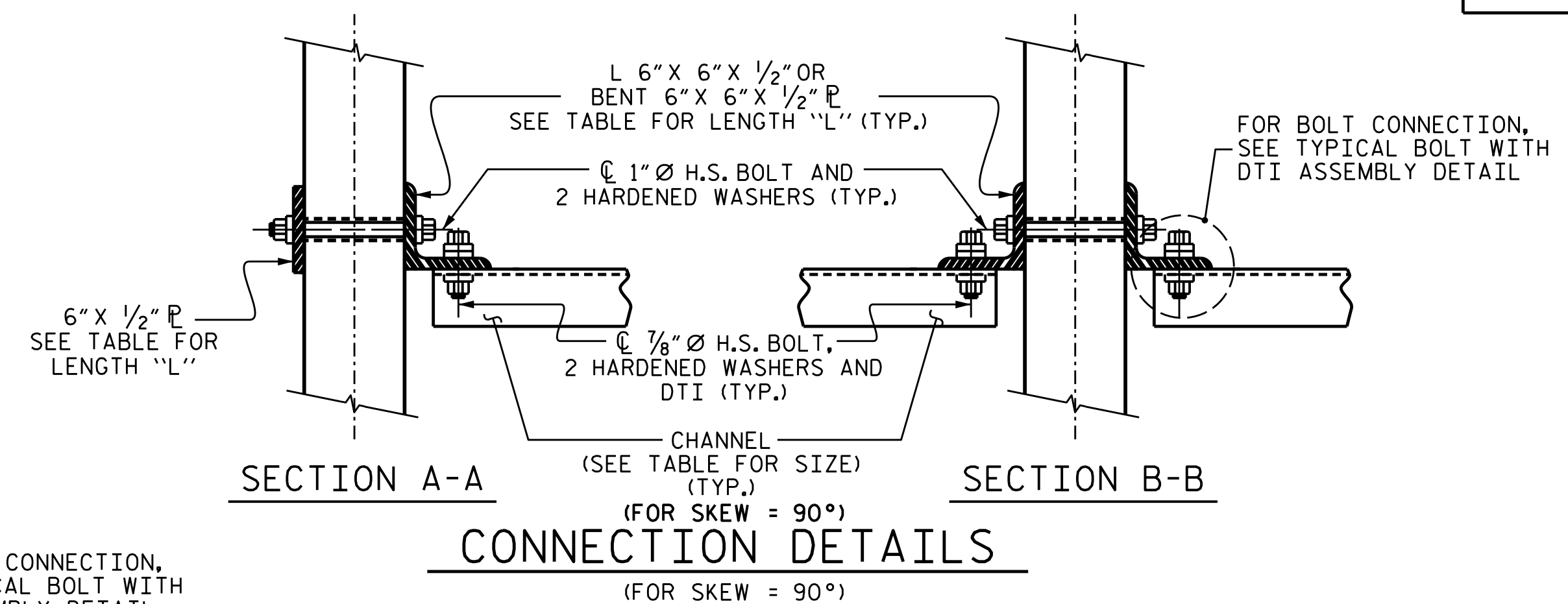
DIAPHRAGM FACE **CHANNEL END**

TABLE

GIRDER TYPE	CHANNEL SIZE	DIM "A"	DIM "B"	DIM "L"
IV	MC 18 x 42.7	1'-9 1/2"	1'-2"	1'-6"



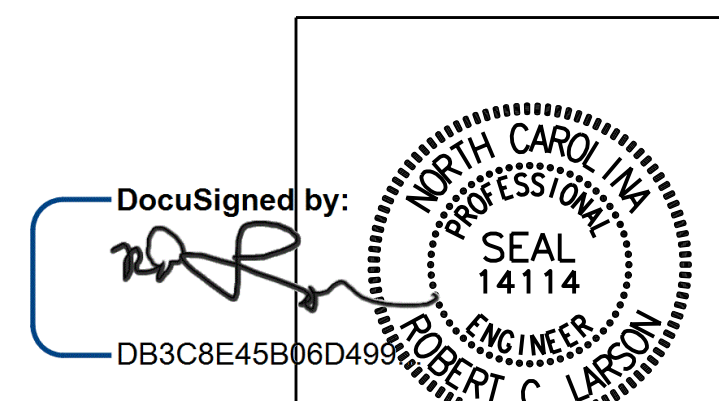
CONNECTION DETAILS
 (90° < SKEW < 110°)
 (90° < SKEW < 110° SHOWN
 70° < SKEW < 90° SIM.)



BOLT WITH DTI ASSEMBLY DETAIL

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 3 OF 3



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 STANDARD
**INTERMEDIATE
 STEEL DIAPHRAGMS
 FOR TYPE II, III, & IV
 PRESTRESSED CONCRETE
 GIRDERS**

KCT JOB NO. 23146789.11

DESIGN ENGINEER OF RECORD: <u>R. C. LARSON</u> DATE: <u>12/7/2018</u>
ASSEMBLED BY: <u>R. C. LARSON</u> DATE: <u>12/05/18</u>
CHECKED BY: <u>R. A. PRUETT</u> DATE: <u>12/05/18</u>
DRAWN BY: <u>TLA</u> 6/05 REV. 5/1/06RRR KMM/GM
CHECKED BY: <u>VC</u> 6/05 REV. 10/1/11 MAA/GM
REV. 12/17 MAA/THC

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS	32
SHEET NO.	S12-12

STD. NO. PCG10

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

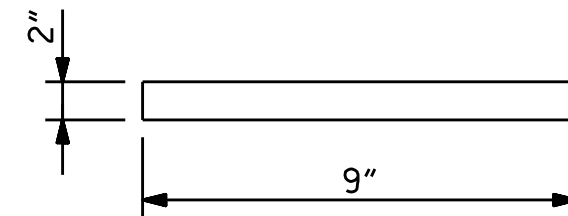
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

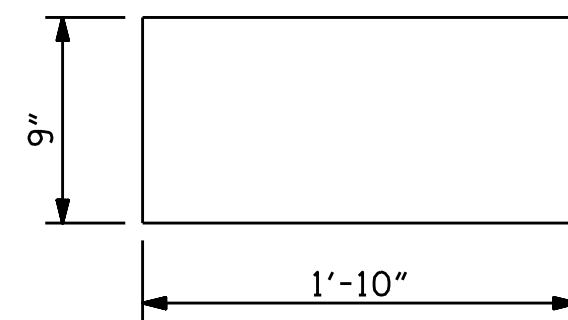
THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

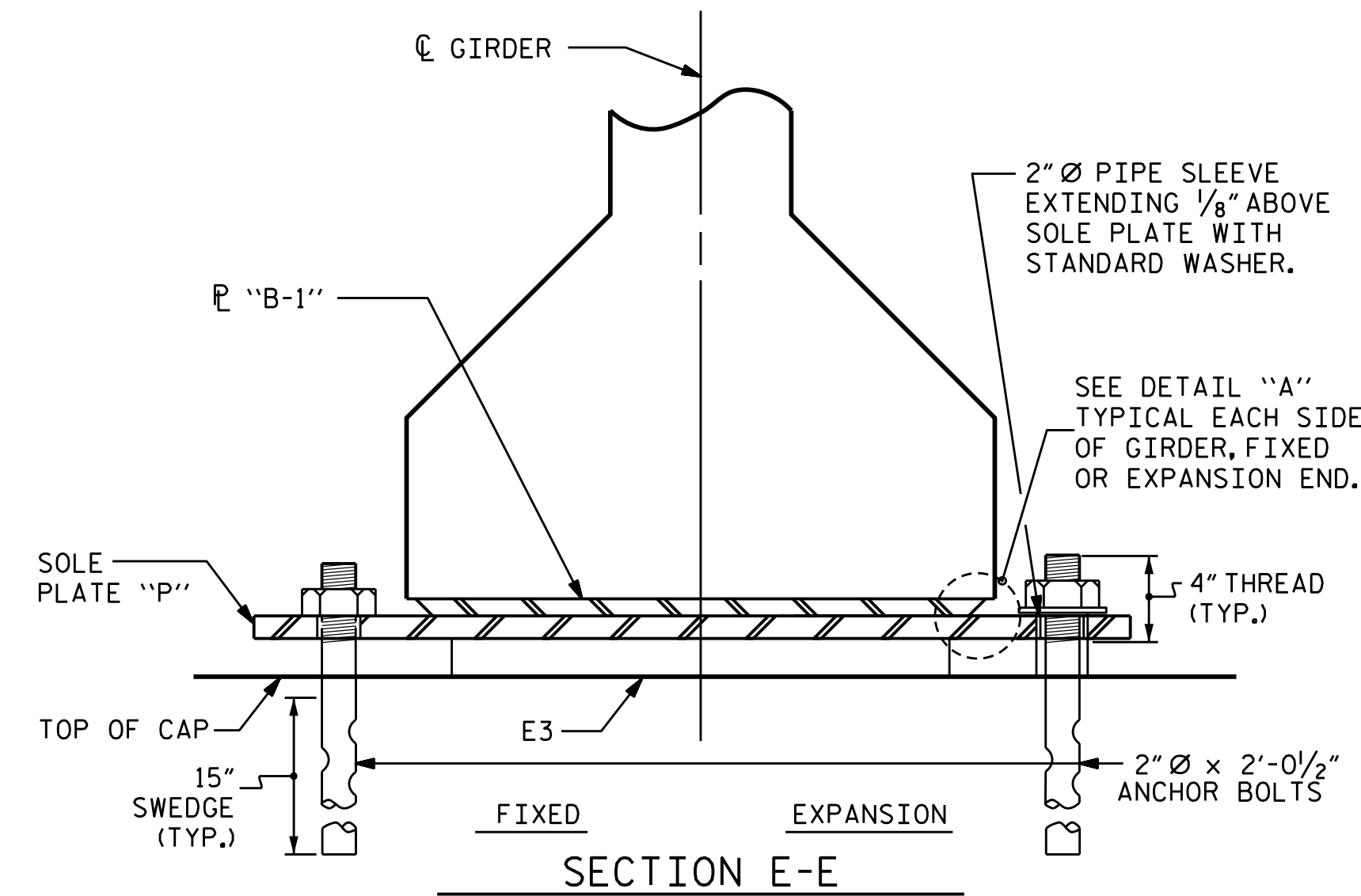
ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.



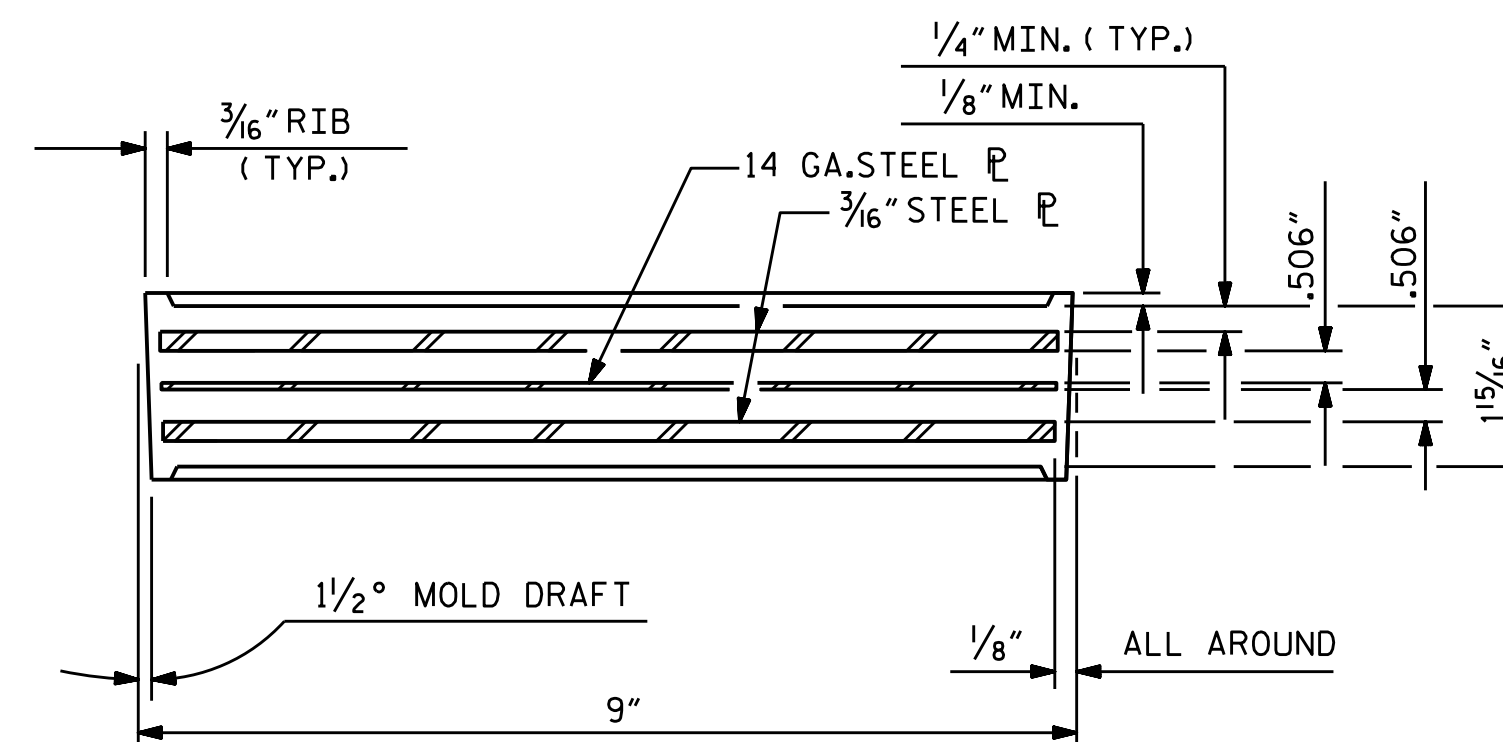
TYPICAL SECTION OF ELASTOMERIC BEARINGS



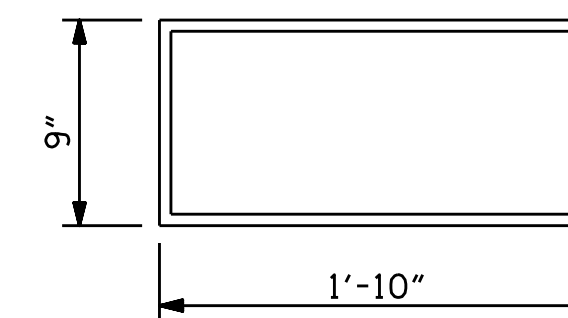
E1 (8 REQ'D)
PLAN VIEW OF ELASTOMERIC BEARING
TYPE I



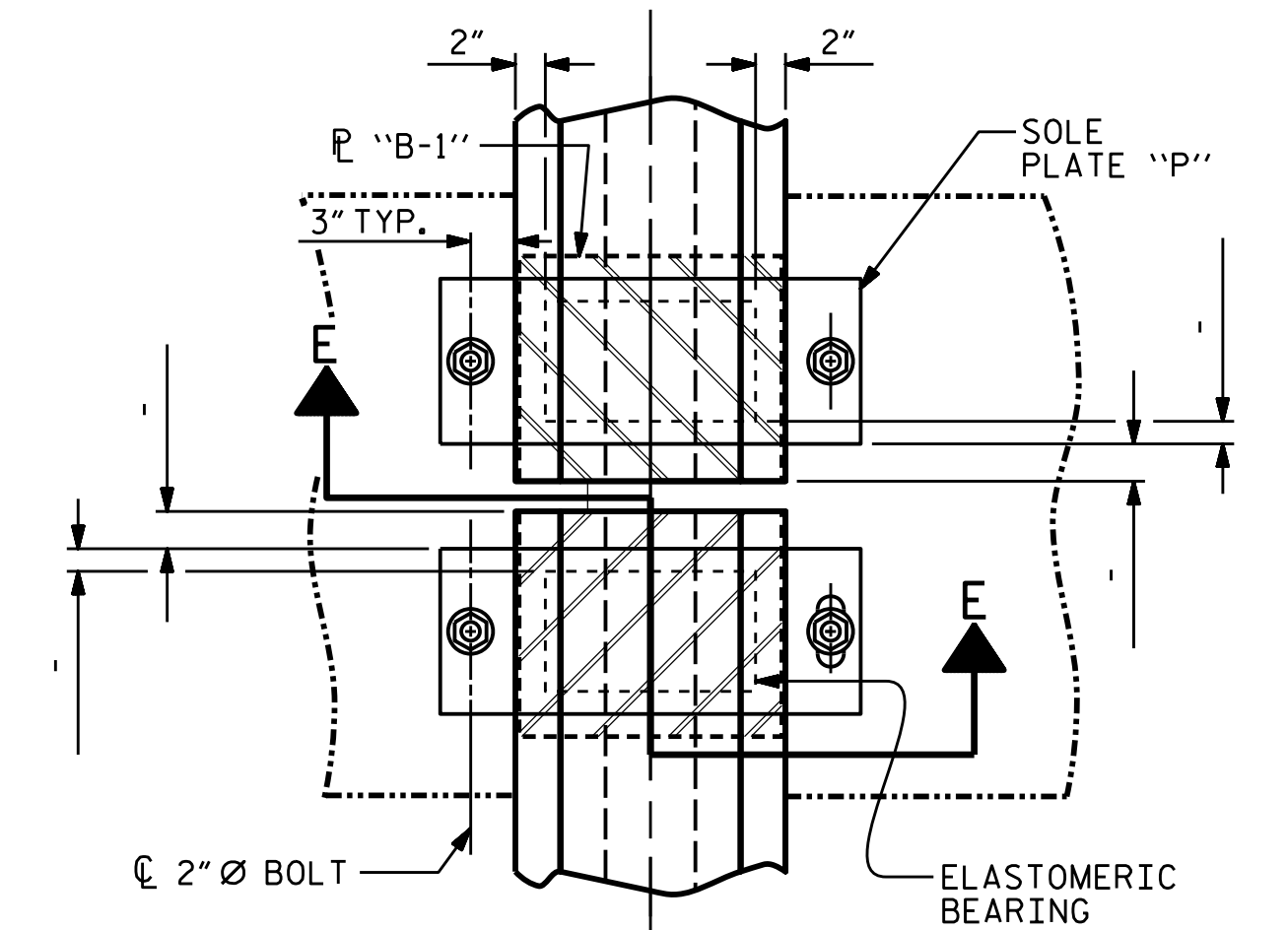
SECTION E-E



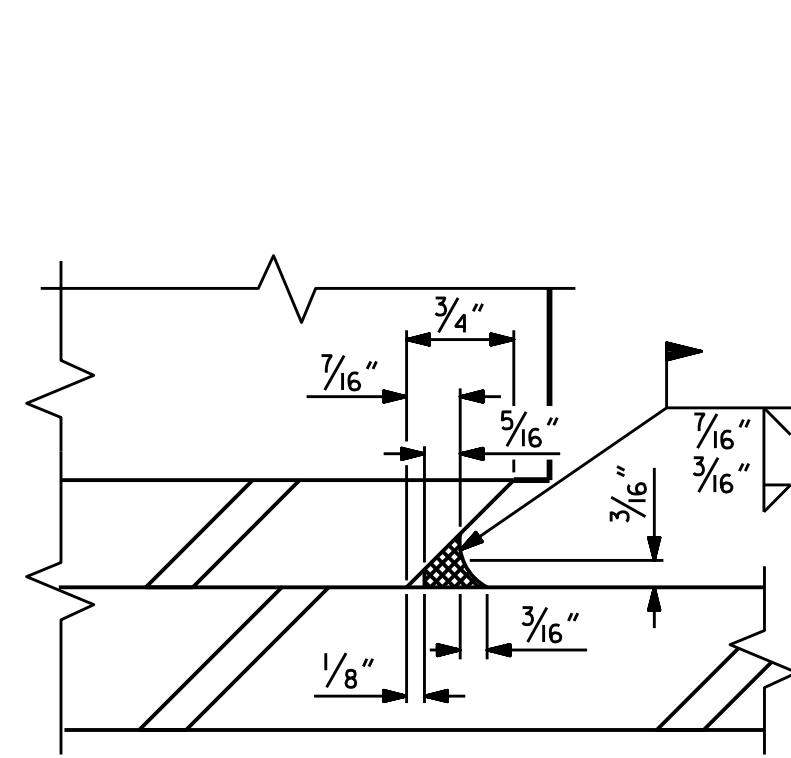
TYPICAL SECTION OF ELASTOMERIC BEARINGS



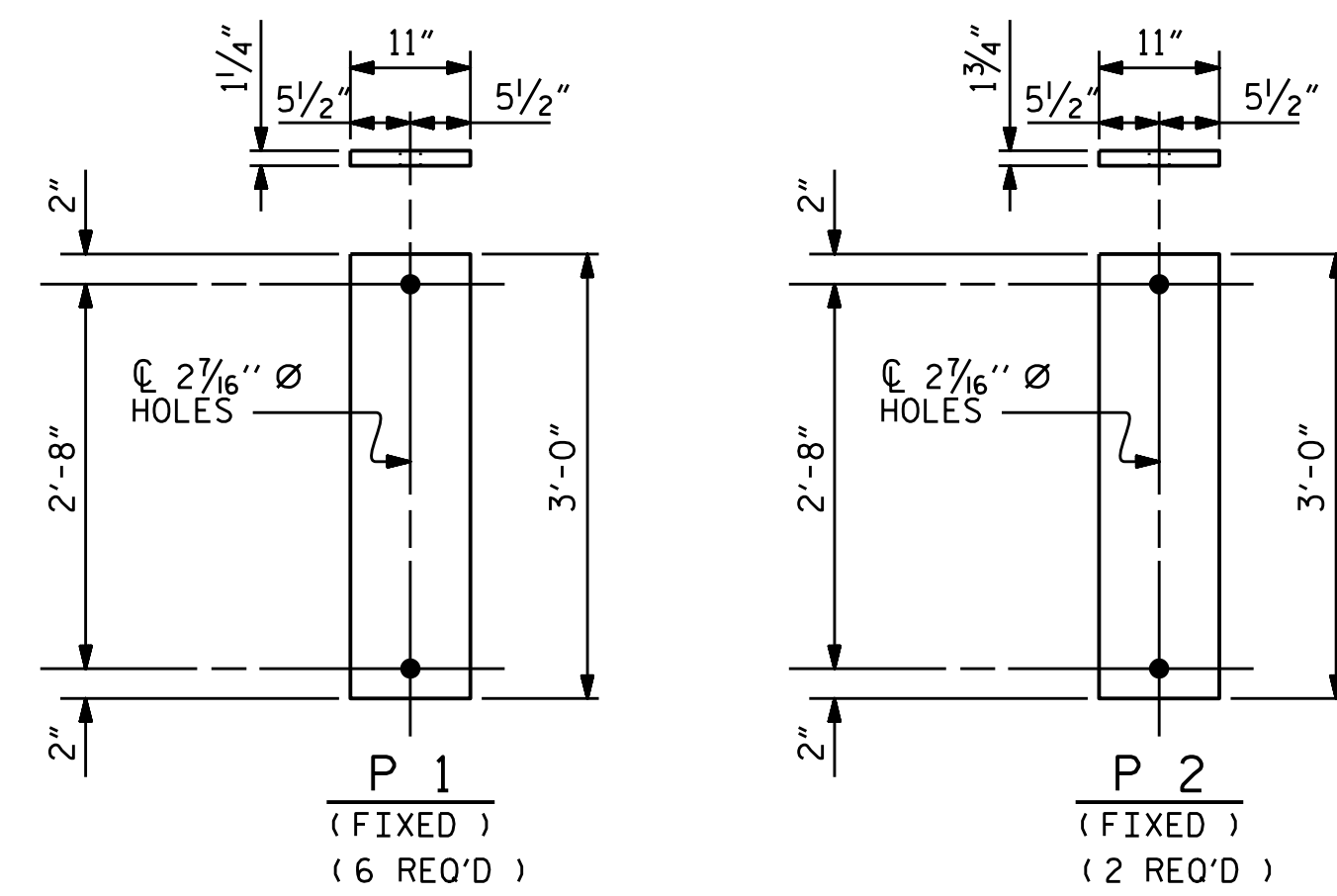
E3 (_ REQ'D)
PLAN VIEW OF ELASTOMERIC BEARING
TYPE IV



TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT)
TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)



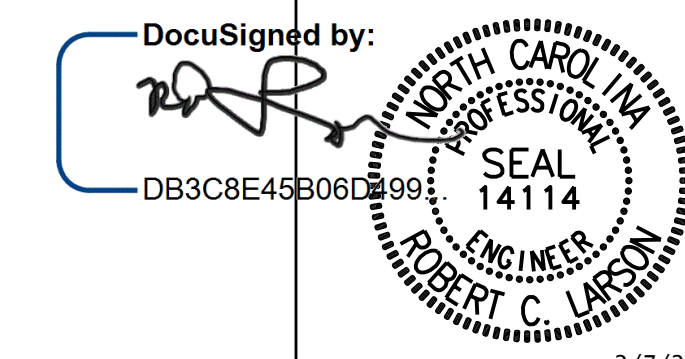
DETAIL "A"



SOLE PLATE DETAILS ("P")

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 44+71.82 -Y4-



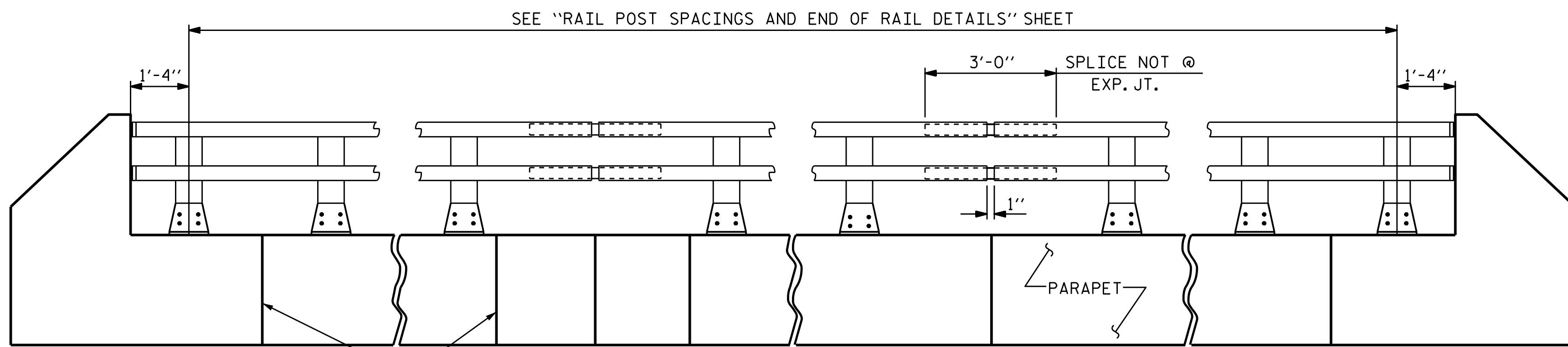
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
ELASTOMERIC BEARING DETAILS
PRESTRESSED CONCRETE GIRDER SUPERSTRUCTURE

DESIGN ENGINEER OF RECORD	DATE: 2/7/2019
ASSEMBLED BY: R. C. LARSON	DATE: 08/12/16
CHECKED BY: R. A. PRUETT	DATE: 08/24/16
DRAWN BY: WJH 8/89	REV. 6/13 AAC/MAA
CHECKED BY: CRK 8/89	REV. 1/15 MAA/TMG
	REV. 12/17 MAA/THC

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

KCI Associates of North Carolina, P.A.	
DWG. REF. NO. 13 OF 32	

REVISIONS		SHEET NO. S12-13	
NO.	BY:	DATE:	TOTAL SHEETS 32
1			
2			



ELEVATION
TOOLED CONTRACTION JT. (SEE NOTES)
NOTE: FOR ATTACHMENT OF METAL RAIL TO END POST, SEE STANDARD NO. BMR2.

NOTES

AT THE CONTRACTOR'S OPTION, METAL RAIL MAY BE EITHER ALUMINUM OR GALVANIZED STEEL IN ACCORDANCE WITH THE REQUIREMENTS OF THE GENERAL NOTES AND THE FOLLOWING SPECIFICATIONS FOR THE ALTERNATE MATERIALS; HOWEVER, THE CONTRACTOR WILL BE REQUIRED TO USE THE SAME RAIL MATERIAL ON ALL STRUCTURES ON THE PROJECT FOR WHICH METAL RAIL IS DESIGNATED.

UNLESS OTHERWISE REQUIRED IN THE CONTRACT DOCUMENTS, THE CONTRACTOR HAS THE OPTION TO USE AN ALTERNATE TO THE 2 BAR METAL RAIL. THE ALTERNATE RAIL SHALL MEET THE REQUIREMENTS OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS AND MUST BE LISTED ON THE DEPARTMENT'S APPROVED PRODUCTS LIST (APL) UNDER "2 BAR METAL RAIL ALTERNATE". ADJUSTMENTS TO THE CONCRETE PARAPET WILL NOT BE ALLOWED.

ALUMINUM RAILS

MATERIAL FOR POSTS, BASES AND RAILS, EXPANSION BARS AND CLAMP BARS SHALL BE ASTM B-221 ALLOY 6061-T6. MATERIAL FOR RIVETS SHALL BE ASTM B316 ALLOY 6061-T6. RIVETS SHALL BE STANDARD BUTTON HEAD AND CONE POINT COLD DRIVEN AS PER DRAWING.

THE BASE OF RAIL POSTS, OR ANY OTHER ALUMINUM SURFACE IN CONTACT WITH CONCRETE SHALL BE THOROUGHLY COATED WITH AN ALUMINUM IMPREGNATED CAULKING COMPOUND OF APPROVED QUALITY.

MATERIAL FOR SHIMS TO BE ASTM B209 ALLOY 6061-T6.

GALVANIZED STEEL RAILS

MATERIAL AND GALVANIZING ARE TO CONFORM TO THE FOLLOWING SPECIFICATIONS:

POST, POST BASES, RAILS, EXPANSION BARS AND CLAMP BARS: AASHTO M270 GRADE 36 STRUCTURAL STEEL - GALVANIZED TO AASHTO M111.

RIVETS: RIVETS SHALL MEET THE REQUIREMENTS OF ASTM A502 FOR GRADE 1 RIVETS.

THE CUT ENDS OF GALVANIZED STEEL RAILING, AFTER GRINDING SMOOTH SHALL BE GIVEN TWO COATS OF ZINC RICH PAINT MEETING THE REQUIREMENTS OF FEDERAL SPECIFICATION MIL-P-26915 USAF TYPE 1, OR OF FEDERAL SPECIFICATIONS TT-P-641.

SHIMS: SHIMS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111.

RAIL CAPS: RAIL CAPS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111.

GENERAL NOTES

RAILING SHALL BE CONTINUOUS FROM END POST TO END POST OF BRIDGE. EACH JOINT IN RAIL LENGTH SHALL BE SPLICED AS DETAILED. PANEL LENGTHS OF RAIL SHALL BE ATTACHED TO A MINIMUM OF THREE POSTS.

FOR END OF RAIL TO CLEAR FACE OF CONCRETE END POST DIMENSION, SEE STANDARD NO. BMR2.

CAP SCREWS SHALL BE ASTM F593 ALLOY 305 STAINLESS STEEL. WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.

CERTIFIED MILL REPORTS ARE REQUIRED FOR RAILS AND POSTS. SHOP INSPECTION IS NOT REQUIRED.

METAL RAIL POSTS SHALL BE SET NORMAL TO CURB GRADE.

METHOD OF MEASUREMENT FOR METAL RAILS: FOR LENGTH OF METAL RAILS TO BE PAID FOR, SEE THE STANDARD SPECIFICATIONS.

CURVED RAIL USAGE: WHERE RAILS ARE TO BE USED ON BRIDGES ON HORIZONTAL AND/OR VERTICAL CURVATURE THE CONTRACTOR MAY, AT HIS OPTION, HAVE THE REQUIRED CURVATURE IN THE RAIL FORMED IN THE SHOP OR IN THE FIELD. IN EITHER EVENT, THE RAIL SHALL CONFORM WITHOUT BUCKLING OR KINKING TO THE REQUIRED CURVATURE IN A UNIFORM MANNER ACCEPTABLE TO THE ENGINEER.

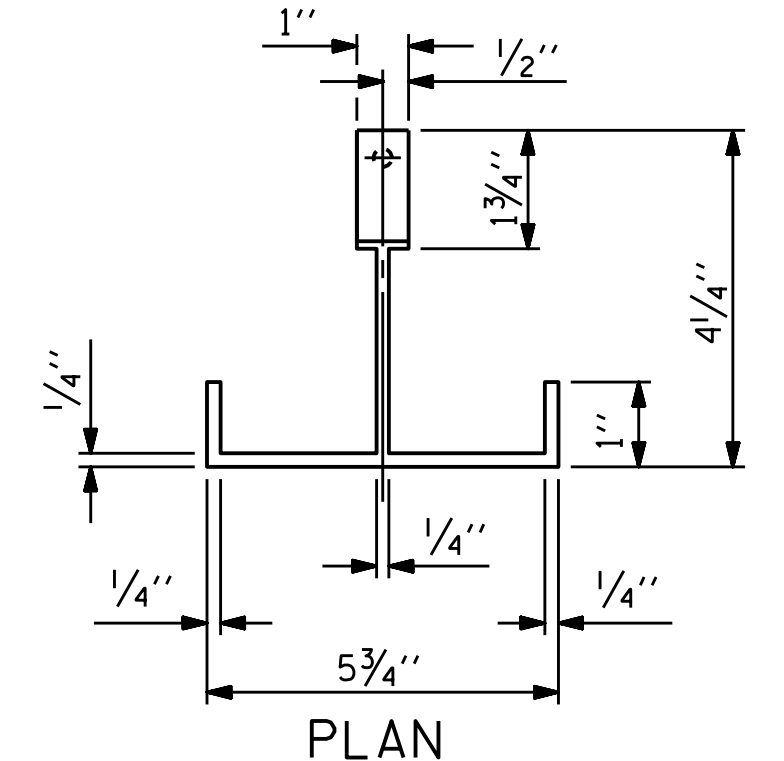
TO INSURE FUTURE IDENTIFICATION OF THE FABRICATOR, A PERMANENT IDENTIFYING MARK SHALL BE PLACED ON EACH POST. THE METHOD OF MARKING AND LOCATION SHALL BE SUCH THAT IT DOES NOT DETRACT FROM THE APPEARANCE OF THE POST, BUT REMAINS VISIBLE AFTER RAIL PLACEMENT.

SHIMS SHALL BE USED AS NECESSARY FOR POST ALIGNMENT.

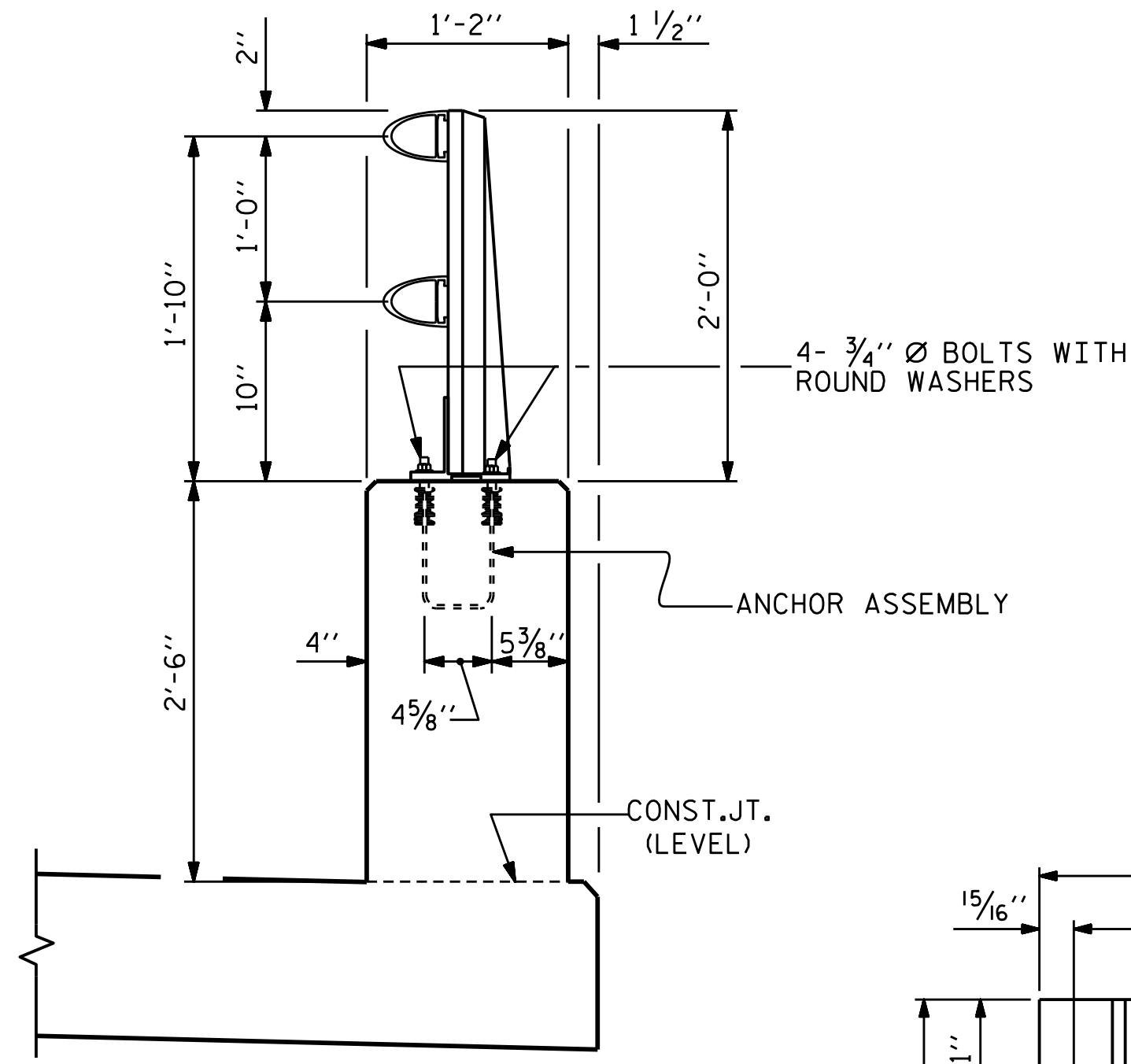
ALLOY 6351-T5 MAY BE SUBSTITUTED FOR ALLOY 6061-T6 WHERE APPLICABLE.

MINOR VARIATIONS IN DETAILS OF METAL RAIL WILL BE CONSIDERED. DETAILS OF SUCH VARIATIONS, IF DESIRED, SHALL BE SUBMITTED FOR APPROVAL.

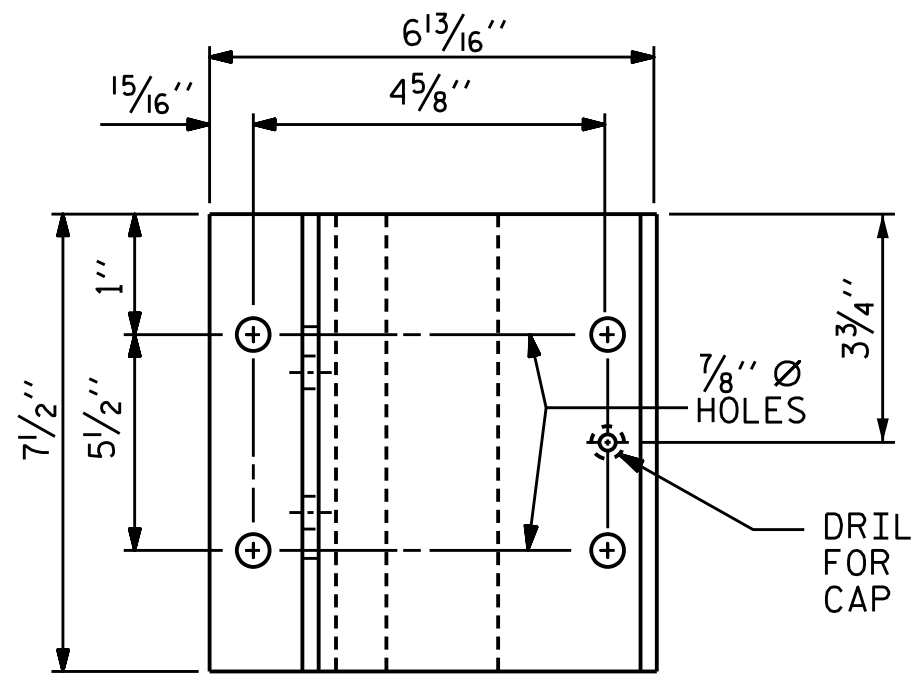
GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE PARAPET AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN PARAPET EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF PARAPET SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.



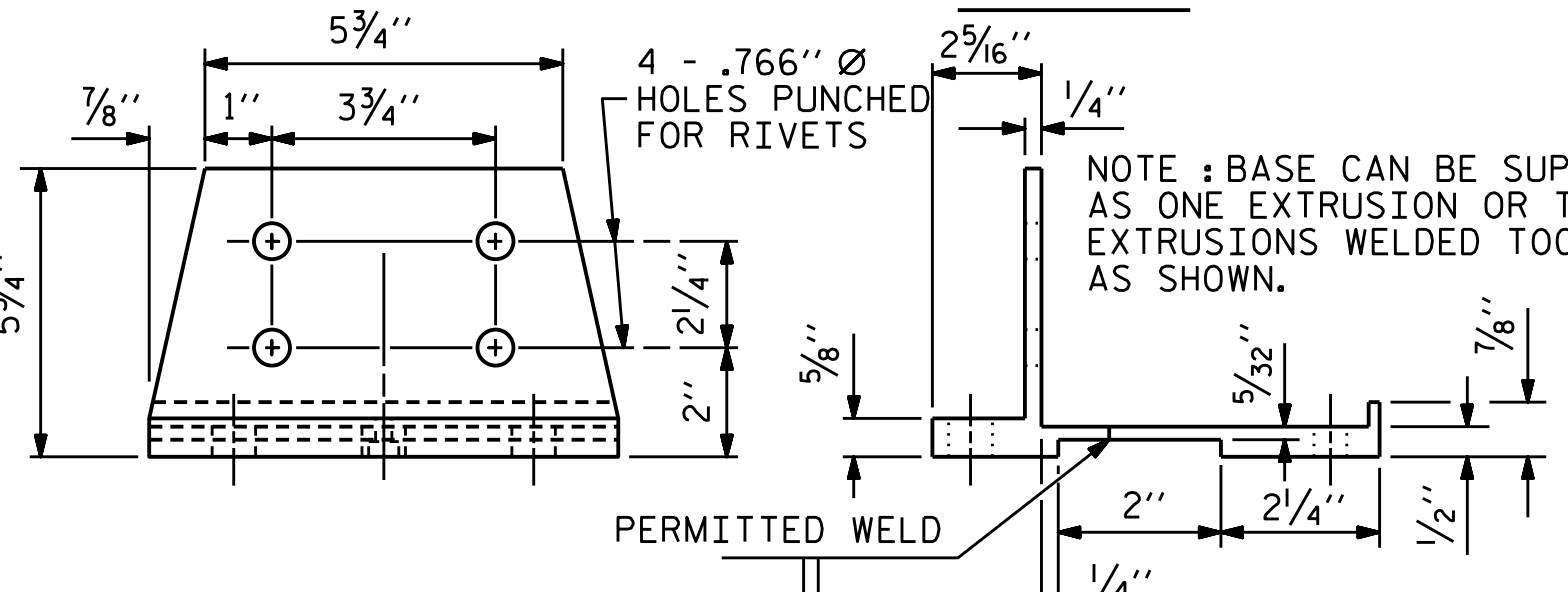
PLAN



SECTION THRU PARAPET AND RAIL

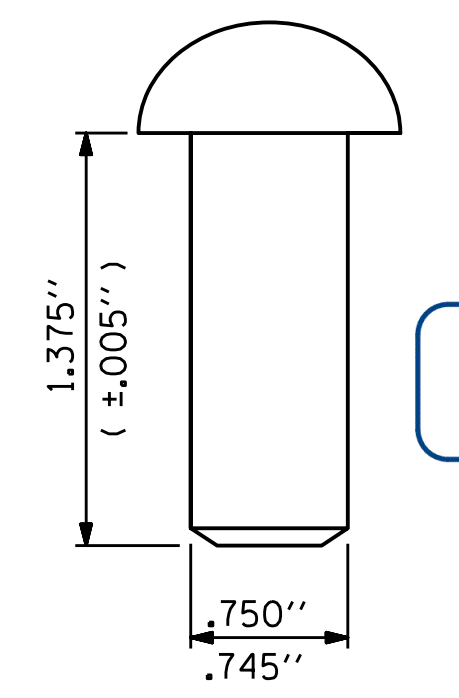


PLAN



FRONT ELEVATION SIDE ELEVATION
POST BASE DETAILS

PAY LENGTH = 343.89 LIN. FT.



RIVET DETAIL

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 44+71.82 -Y4-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
2 BAR METAL RAIL

DocuSigned by:
[Signature]
DB3C8E45B06D498
NORTH CAROLINA
PROFESSIONAL
SEAL
14114
ENGINEER
ROBERT C. LARSON
12/7/2018

ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0764
KCI Associates
of North Carolina, P.A.
SUITE 220, LANDMARK CENTER #460 SIX FORNS RD, RALEIGH, N.C. 27609-5200 (919) 783-5204
DWG. REF. NO. 14 OF 32

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 32

KCI JOB NO. 23146789.11

DESIGN ENGINEER OF RECORD: <i>[Signature]</i> DATE: 12/7/2018
ASSEMBLED BY: R. C. LARSON DATE: 04/12/16
CHECKED BY: R. A. PRUETT DATE: 08/24/16
DRAWN BY: EEM 6/94 REV. 5/1/06 TLA/GM
CHECKED BY: RGW 6/94 REV. 10/1/11 MAA/GM
REV. 6/13 REV. 6/13 MAA/GM

DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED

NOTES

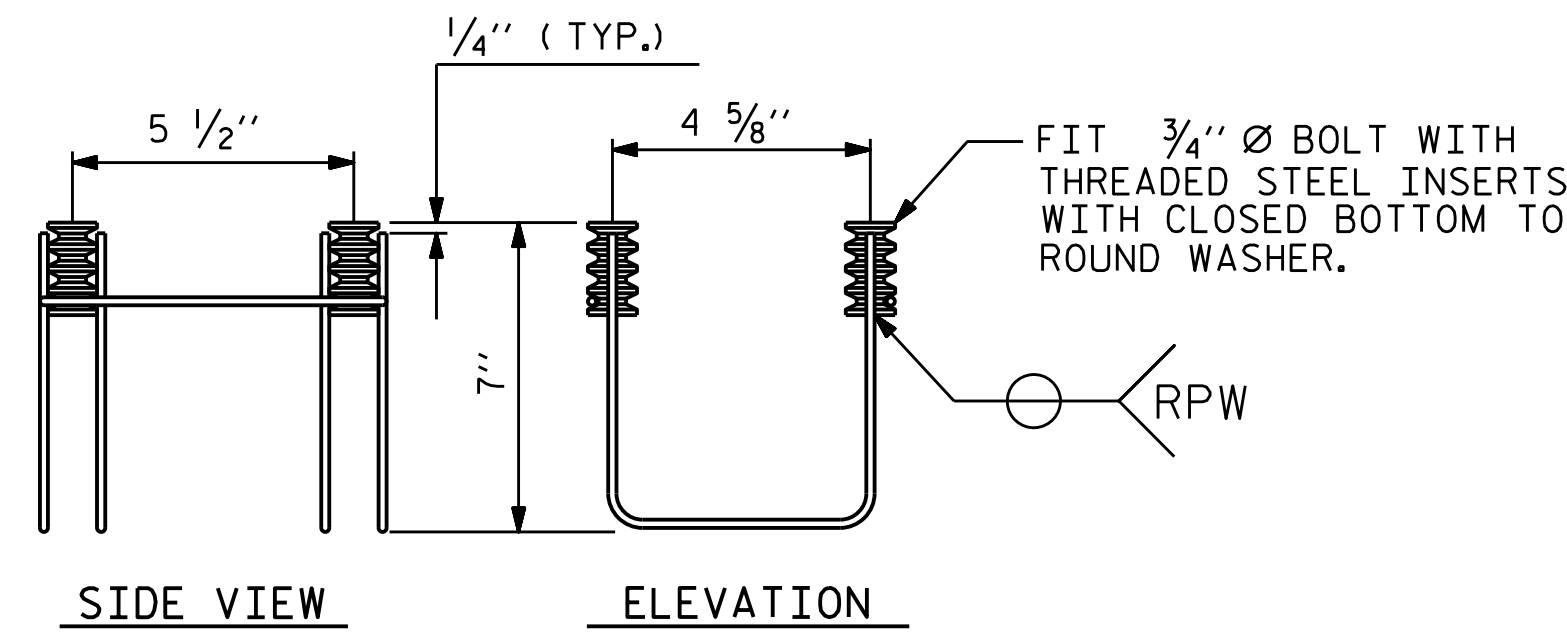
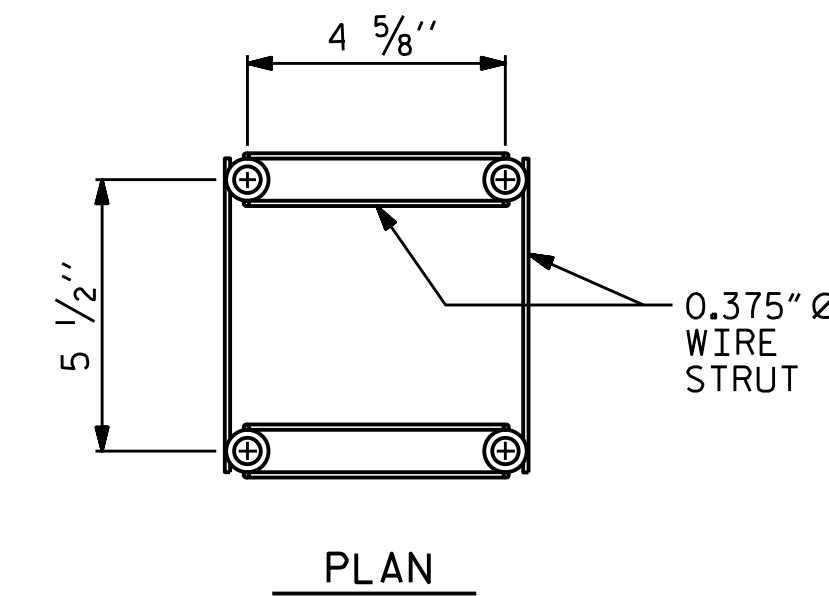
STRUCTURAL CONCRETE ANCHOR ASSEMBLY

THE STRUCTURAL CONCRETE ANCHOR ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS :

- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 2" FOR 3/4" FERRULES.
- B. 4 - 3/4" Ø X 2 1/2" BOLTS WITH WASHERS. BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 2 1/2" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.
- C. WIRE STRUT SHOWN IN THE CONCRETE ANCHOR ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 1/6" Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.
- D. THE METAL RAIL ANCHOR ASSEMBLIES TO BE HOT DIPPED GALVANIZED TO CONFORM TO REQUIREMENTS OF AASHTO M111.
- E. THE COST OF THE METAL RAIL ANCHOR ASSEMBLY WITH BOLTS AND WASHERS COMPLETE IN PLACE SHALL BE INCLUDED IN THE PRICE BID FOR LINEAR FEET OF METAL RAIL.
- F. BOLTS TO BE TIGHTENED ONE-HALF TURN WITH A WRENCH FROM A FINGER-TIGHT POSITION.

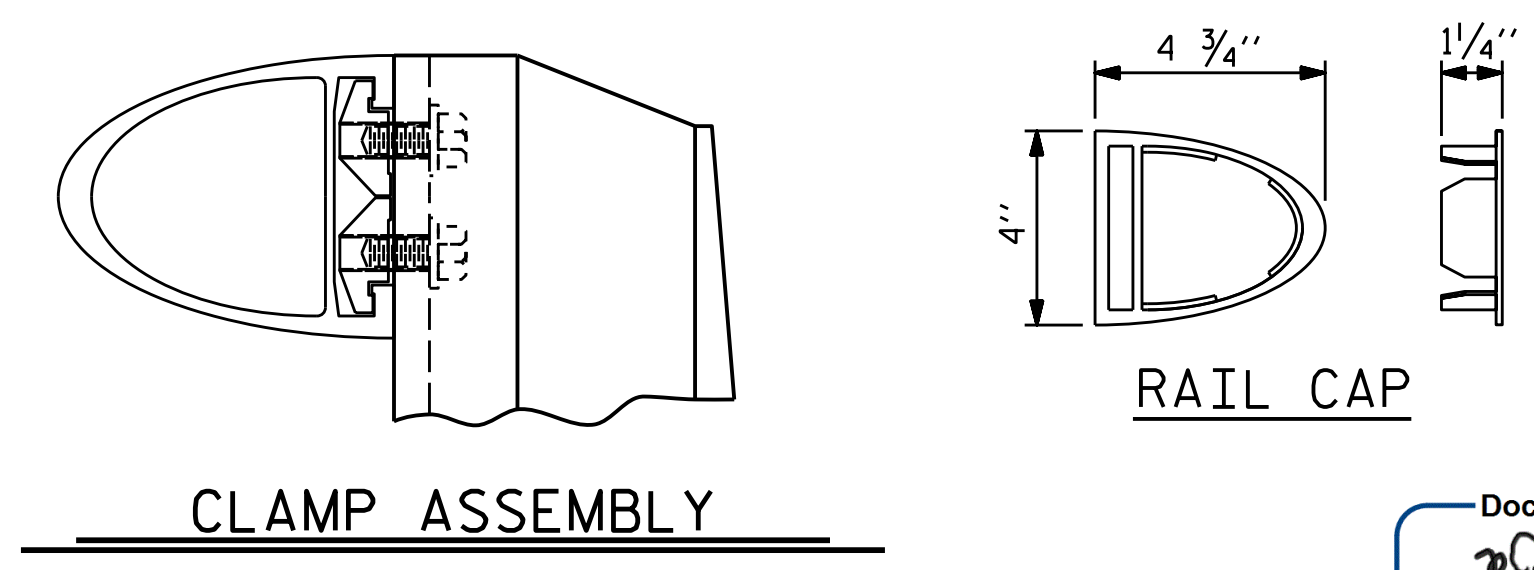
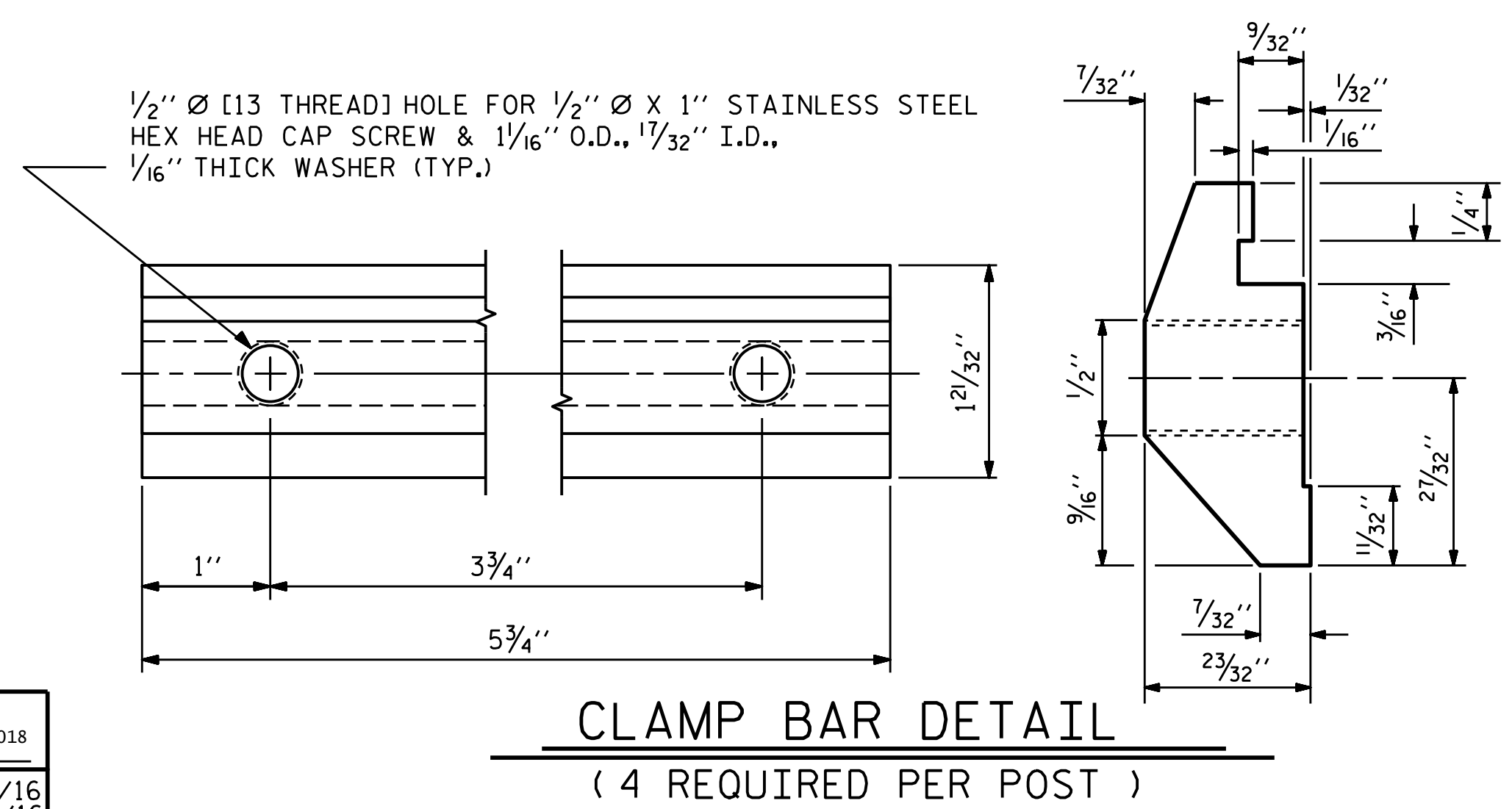
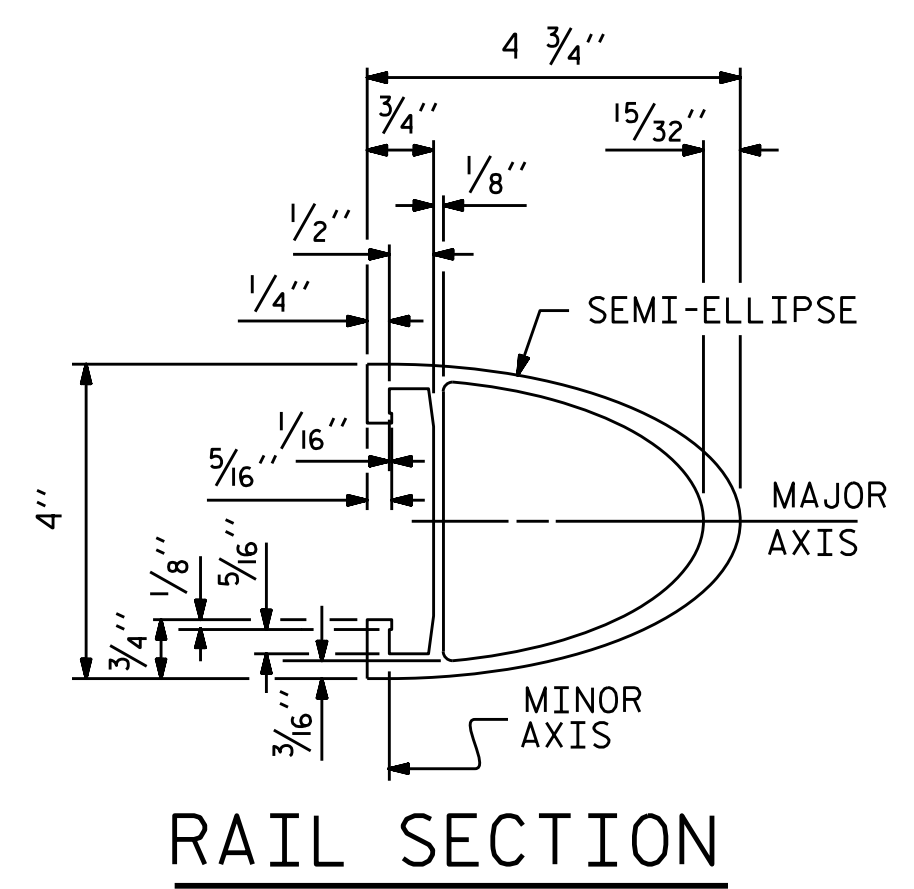
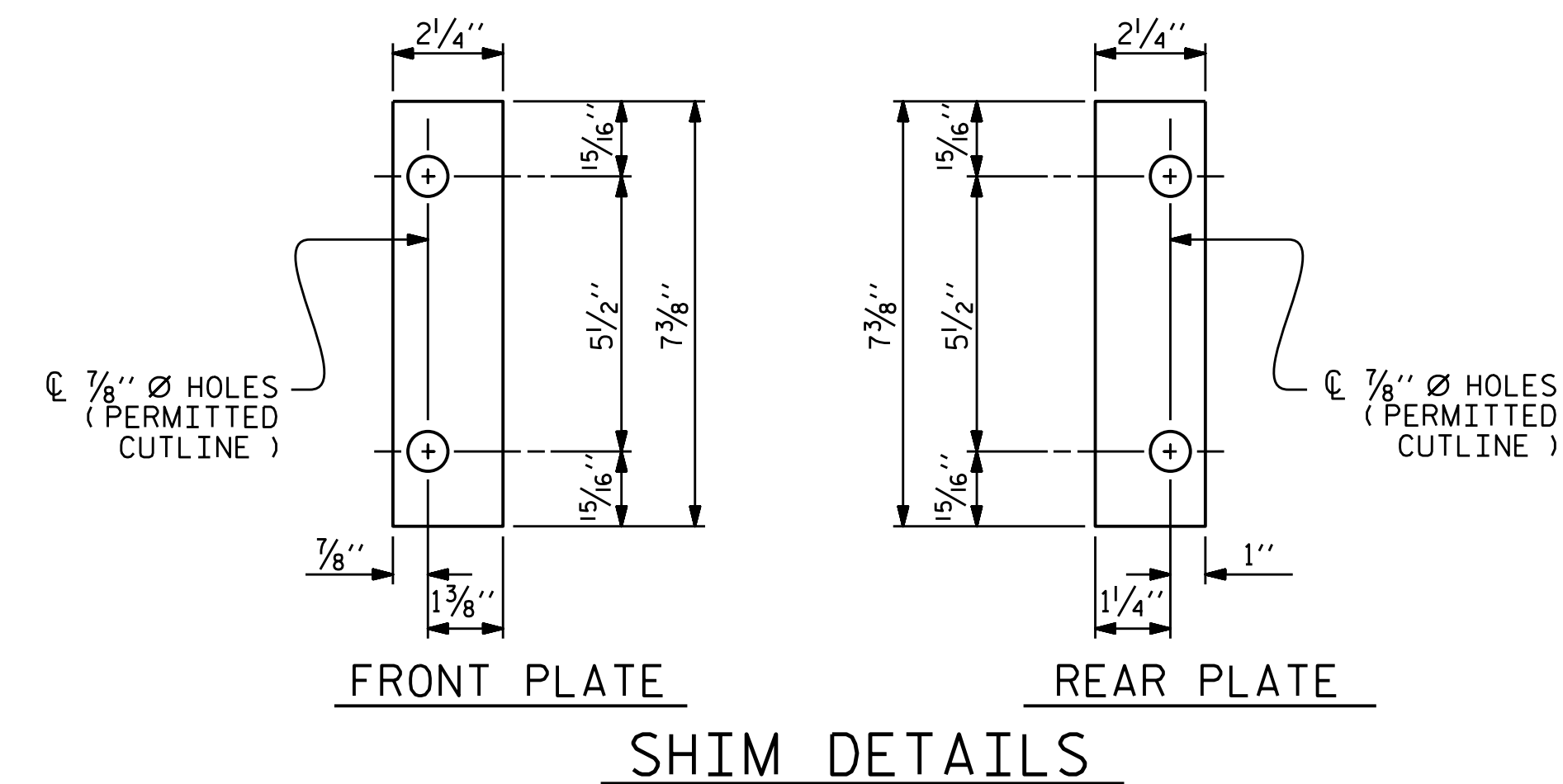
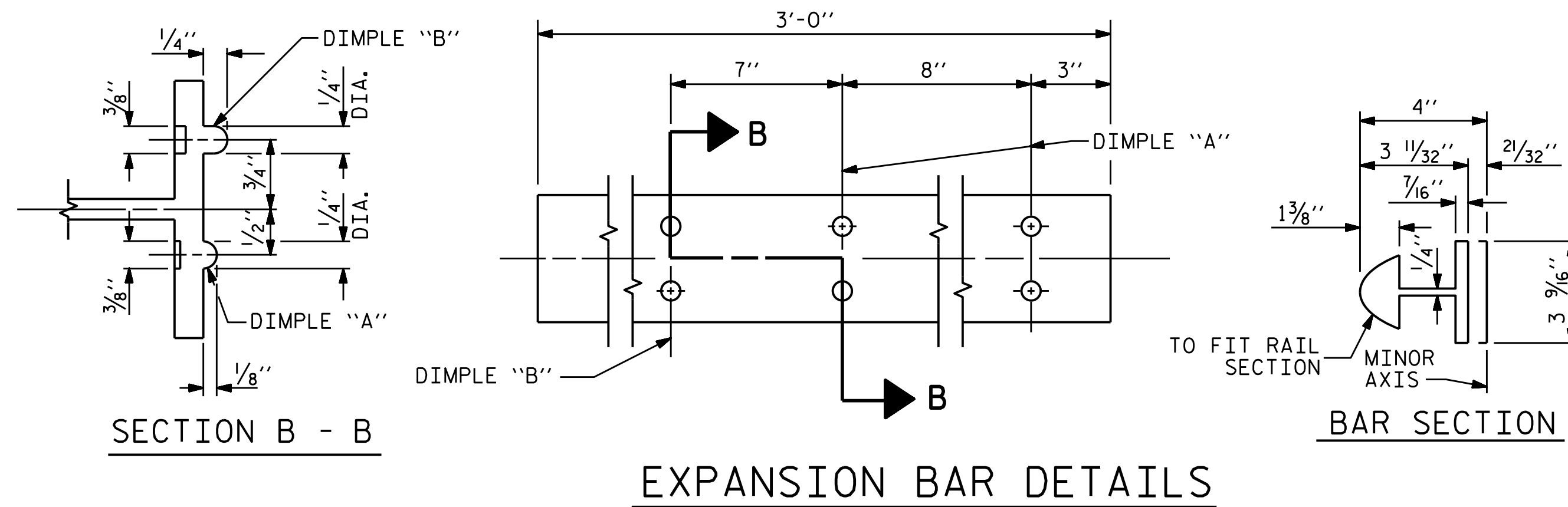
THE CONTRACTOR MAY USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF THE METAL RAIL ANCHOR ASSEMBLY. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE THE STANDARD SPECIFICATIONS.

WHEN ADHESIVELY ANCHORED ANCHOR BOLTS ARE USED, BOLTS SHALL MEET THE REQUIREMENTS OF ASTM F593 ALLOY 304 STAINLESS STEEL WITH MINIMUM 75,000 PSI ULTIMATE STRENGTH. NUTS SHALL MEET THE REQUIREMENTS OF ASTM F594 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.



4-BOLT METAL RAIL ANCHOR ASSEMBLY

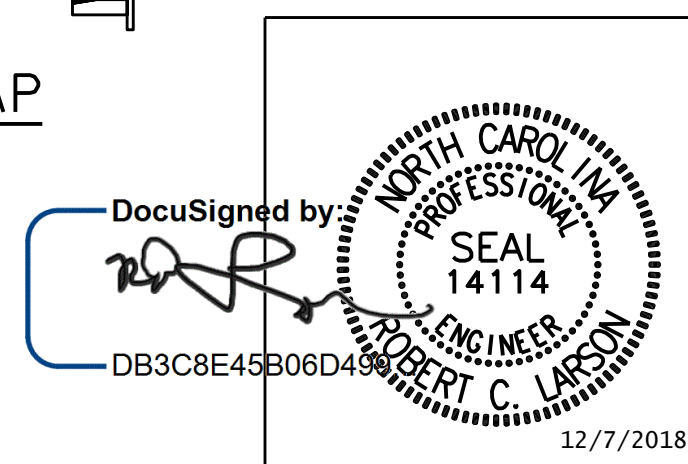
(60 ASSEMBLIES REQUIRED)



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 2 BAR METAL RAIL



KCI JOB NO. 23146789.11

DESIGN ENGINEER OF RECORD	DocuSigned by:	DATE	12/7/2018
ASSEMBLED BY : R. C. LARSON	DATE : 04/12/16	CHECKED BY : R. A. PRUETT	DATE : 08/24/16
DRAWN BY : EEM 6/94	REV. 8/16/99 MAB/LES	CHECKED BY : RGW 6/94	REV. 5/1/06R KMM/GM
	REV. 10/1/11 MAA/GM		

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

REVISIONS		SHEET NO.	
		S12-15	
		TOTAL SHEETS	
		32	

STD. NO. BMR4

NOTES

STRUCTURAL CONCRETE INSERT

- THE STRUCTURAL CONCRETE INSERT ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 1/2".
 - B. 1 - 3/4" Ø X 1 1/8" BOLT WITH WASHER, BOLT SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLT AND WASHER SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLT AND WASHER MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 1 1/8" GALVANIZED BOLT AND WASHER. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
 - C. WIRE STRUT SHOWN IN THE CONCRETE INSERT ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 1/16" Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.

NOTES

METAL RAIL TO END POST CONNECTION

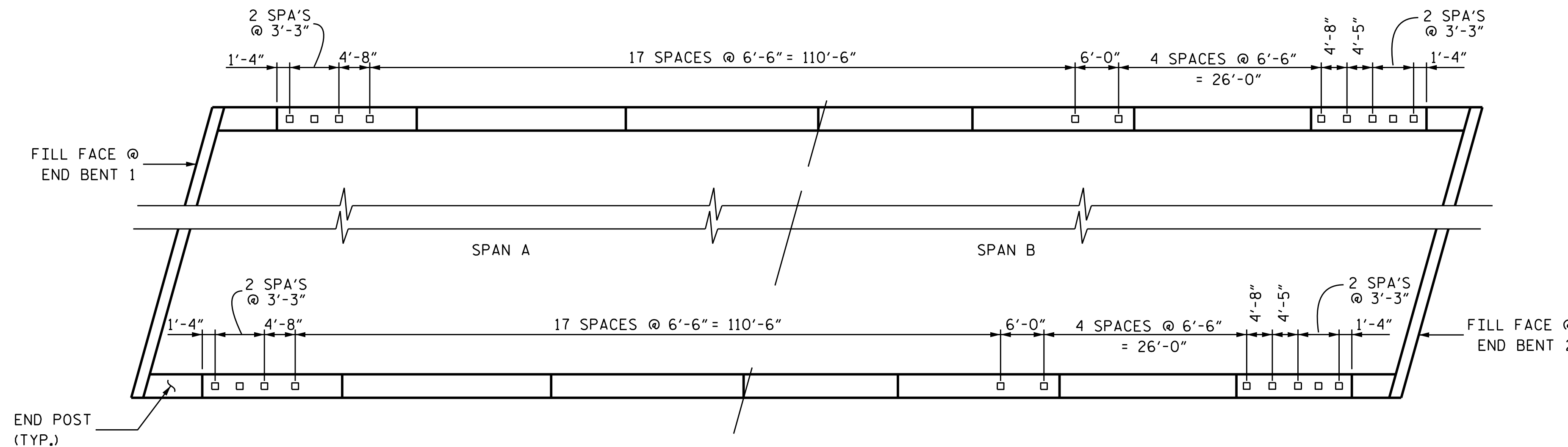
- THE METAL RAIL TO END POST CONNECTION SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- A. 1/2" PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 AND SHALL BE GALVANIZED AFTER FABRICATION.
 - B. 3/4" STRUCTURAL CONCRETE INSERT SHALL HAVE A WORKING LOAD SHEAR CAPACITY OF 4800 LBS. THE FERRULES SHALL ENGAGE A 3/4" Ø X 1 1/8" BOLT WITH 2" O.D. WASHER IN PLACE. THE 3/4" Ø X 1 1/8" BOLT SHALL HAVE N.C. THREADS.
 - C. CAP SCREWS FOR RAIL ATTACHMENT TO ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM F593 ALLOY 305 STAINLESS STEEL. CAP SCREWS TO BE CENTERED IN SLOTS AT 60°F.
 - D. STANDARD CLAMP BARS (SEE METAL RAIL SHEET).
 - E. 1/2" Ø PIPE SLEEVES (IF REQUIRED) TO BE GALVANIZED.

THE COST OF THE STANDARD CLAMP BARS AND CAP SCREWS USED IN THE METAL RAIL TO END POST CONNECTION SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR LINEAR FEET OF 1 OR 2 BAR METAL RAILS.

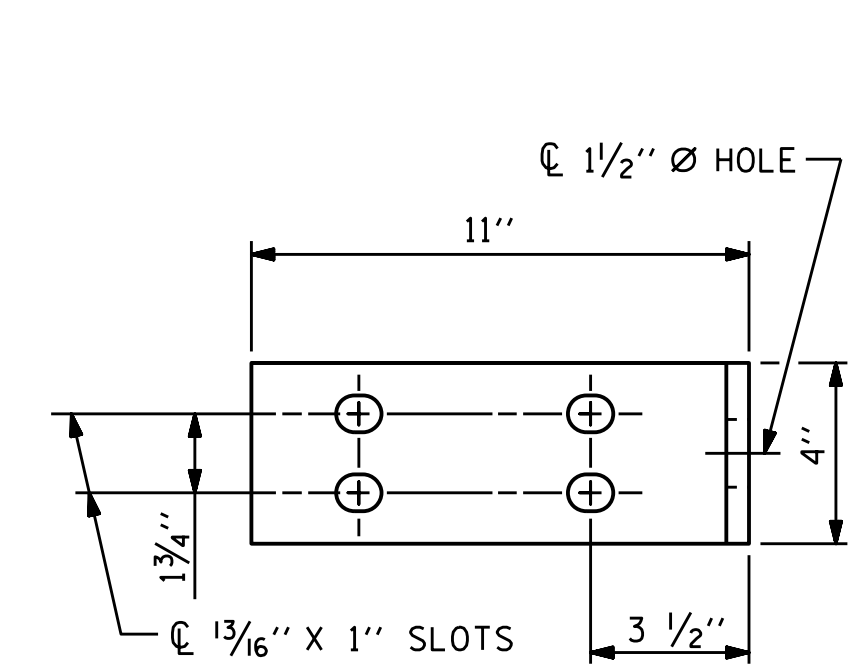
THE 3/4" STRUCTURAL CONCRETE INSERT WITH BOLT SHALL BE ASSEMBLED IN THE SHOP.

THE COST OF THE 3/4" STRUCTURAL CONCRETE INSERT ASSEMBLY, AND THE 1/2" PLATES COMPLETE IN PLACE SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

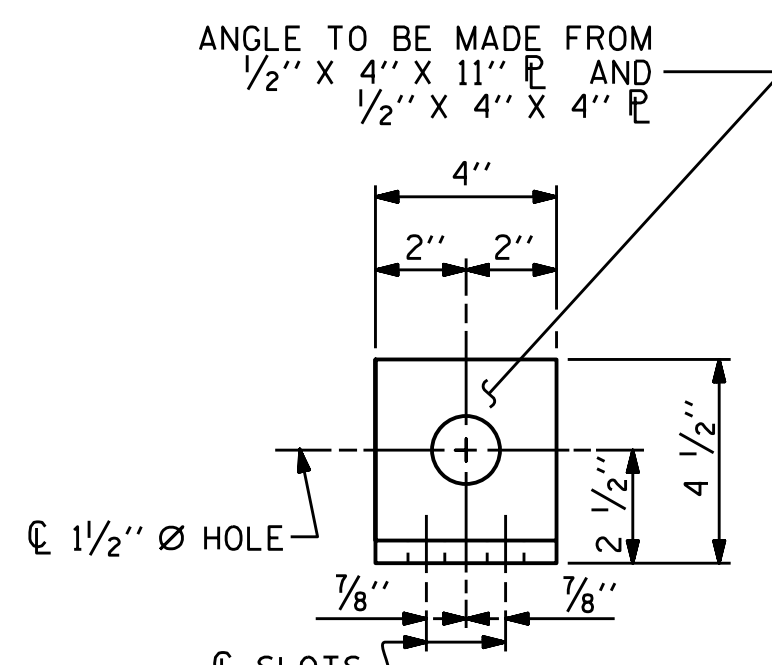
THE CONTRACTOR, AT HIS OPTION, MAY USE AN ADHESIVE BONDING SYSTEM IN LIEU OF THE STRUCTURAL CONCRETE INSERT EMBEDDED IN THE END POST. IF THE ADHESIVE BONDING SYSTEM IS USED, THE 3/4" Ø X 1 1/8" BOLT WITH WASHER SHALL BE REPLACED WITH A 3/4" Ø X 6 1/2" BOLT AND 2" O.D. WASHER. ALL SPECIFICATIONS THAT APPLY TO THE 3/4" Ø X 1 1/8" BOLT SHALL APPLY TO THE 3/4" Ø X 6 1/2" BOLT. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.



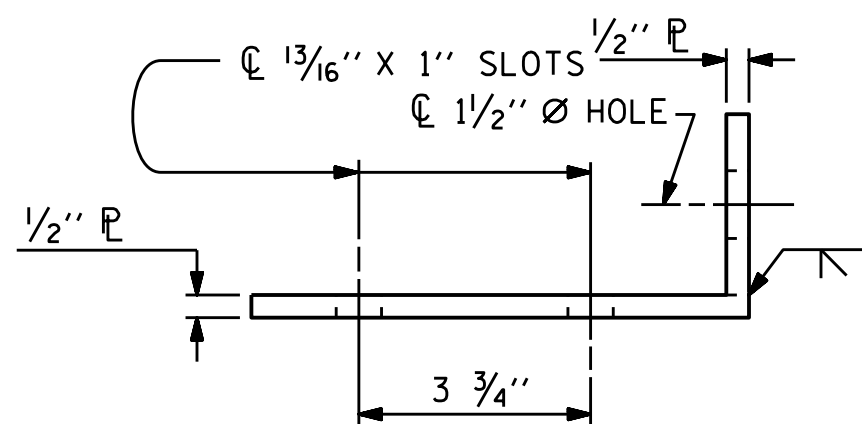
PLAN OF RAIL POST SPACINGS



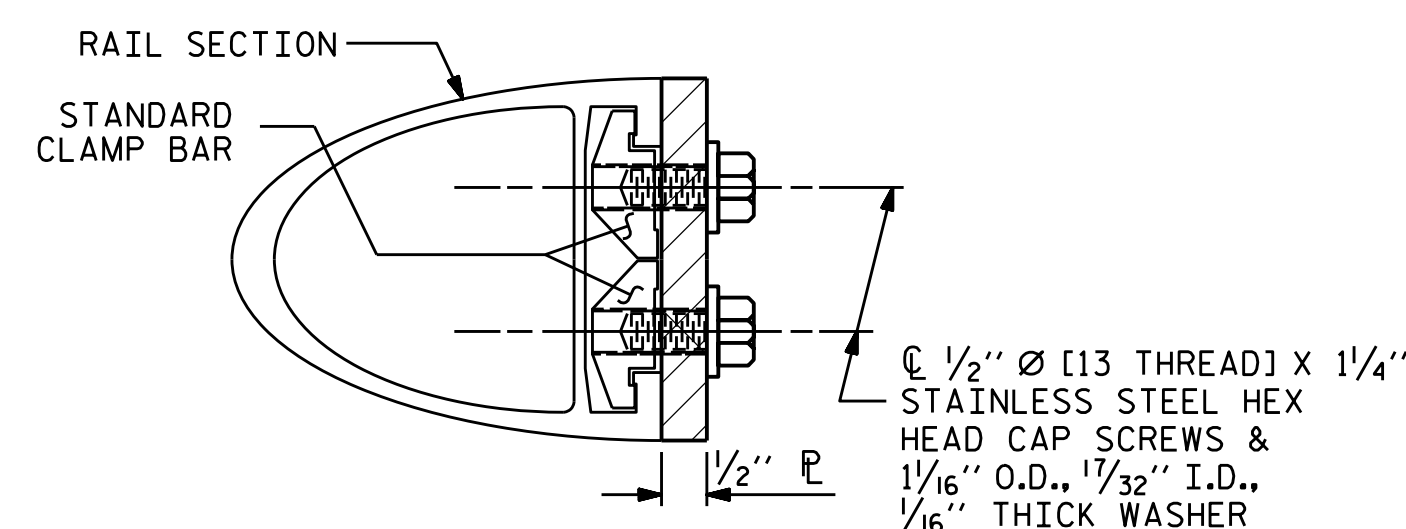
ELEVATION



END VIEW (FIX AND EXP.)

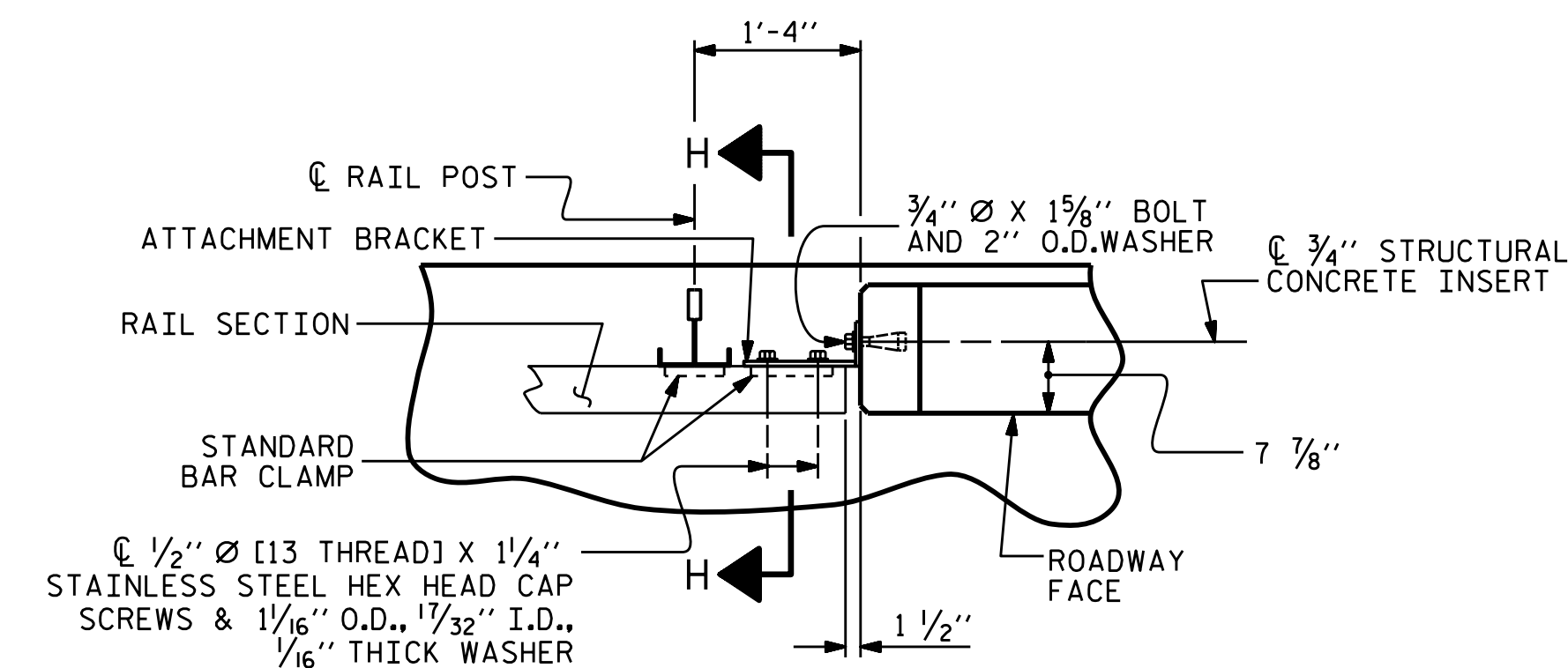


TOP VIEW

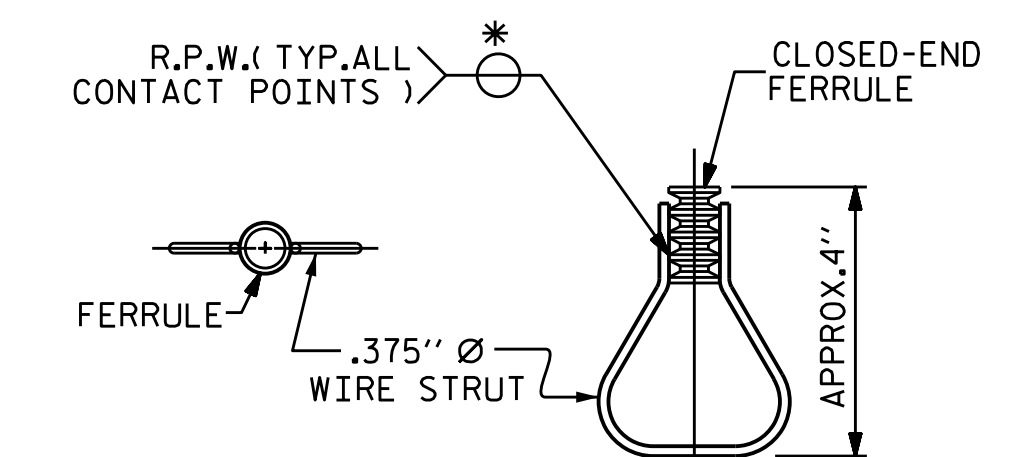


SECTION H-H (FIX)

FIXED



PLAN - RAIL AND END POST

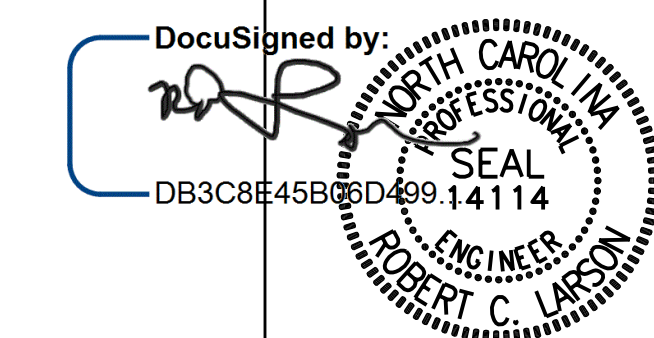


PLAN ELEVATION

STRUCTURAL CONCRETE INSERT

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
RAIL POST SPACINGS
 AND
END OF RAIL DETAILS
 FOR ONE OR TWO BAR METAL RAILS

DESIGN ENGINEER OF RECORD	DATE: 12/7/2018
ASSEMBLED BY: R. C. LARSON	DATE: 08/19/16
CHECKED BY: R. A. PRUETT	DATE: 08/24/16
DRAWN BY: FCJ 1/88	REV. 5/7/03 RWW/JTE
CHECKED BY: CRK 3/89	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM

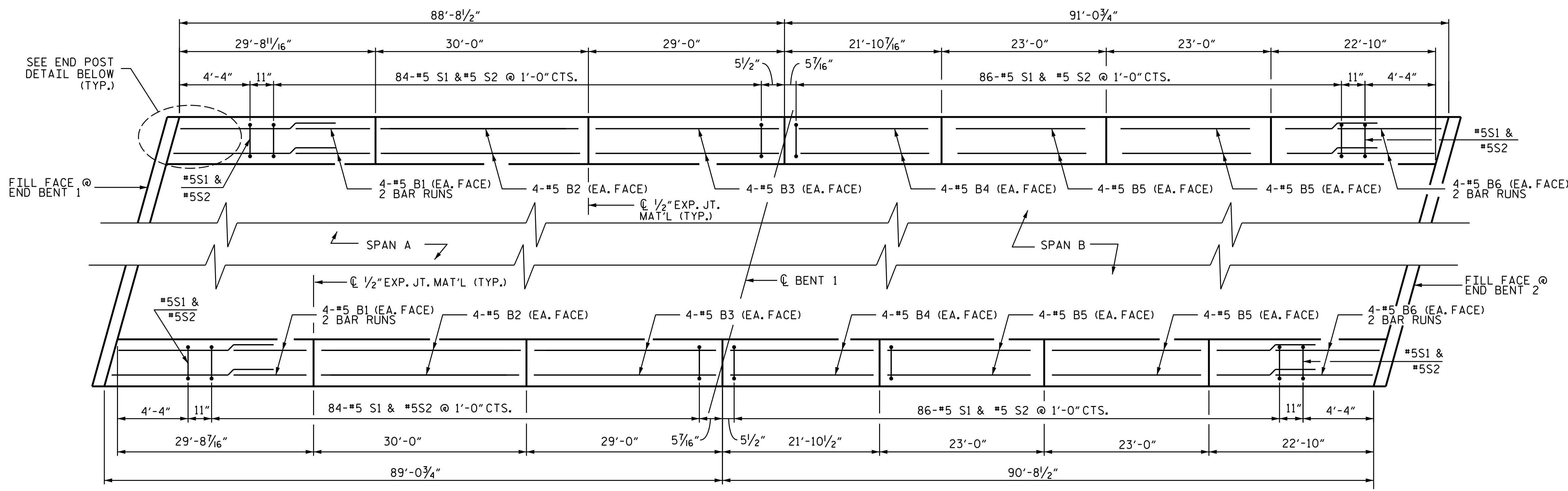
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

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2			4		

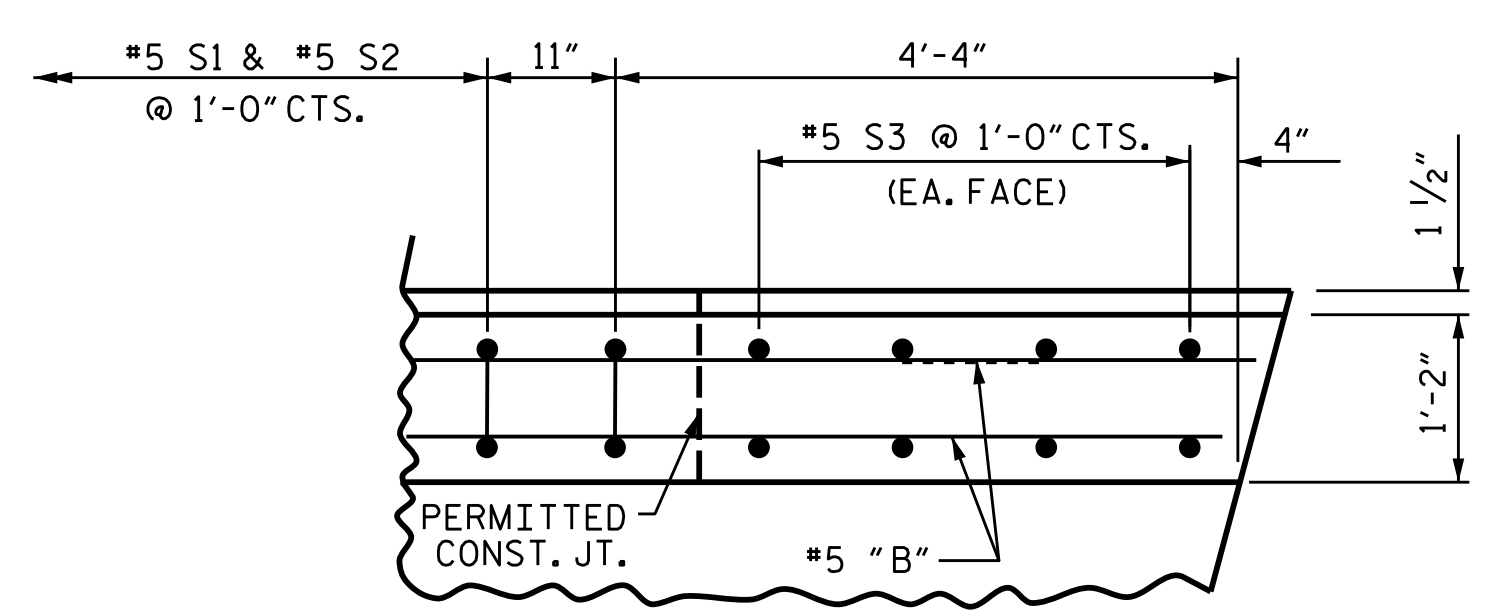
REVISIONS		SHEET NO.	
		S12-16	
		TOTAL SHEETS	
		32	

STD. NO. BMR2

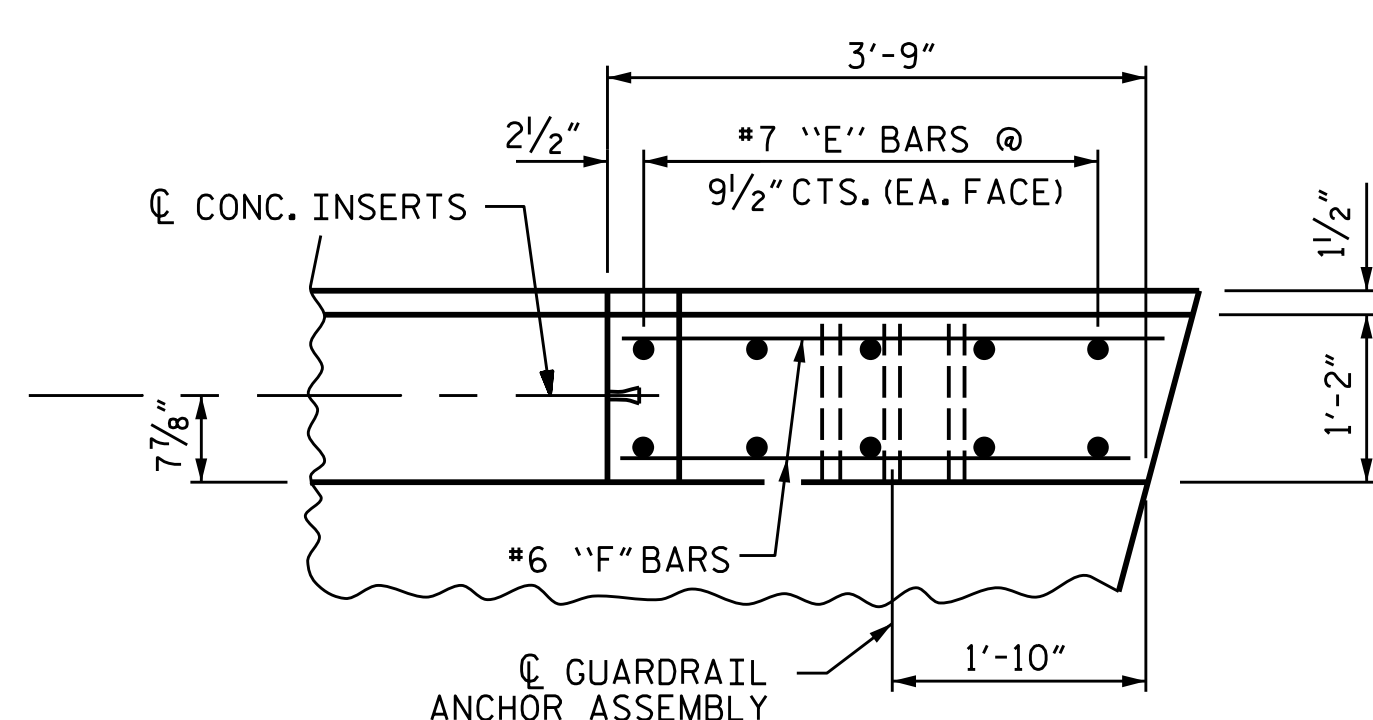
KCI_JOB_NO: 23146789.11



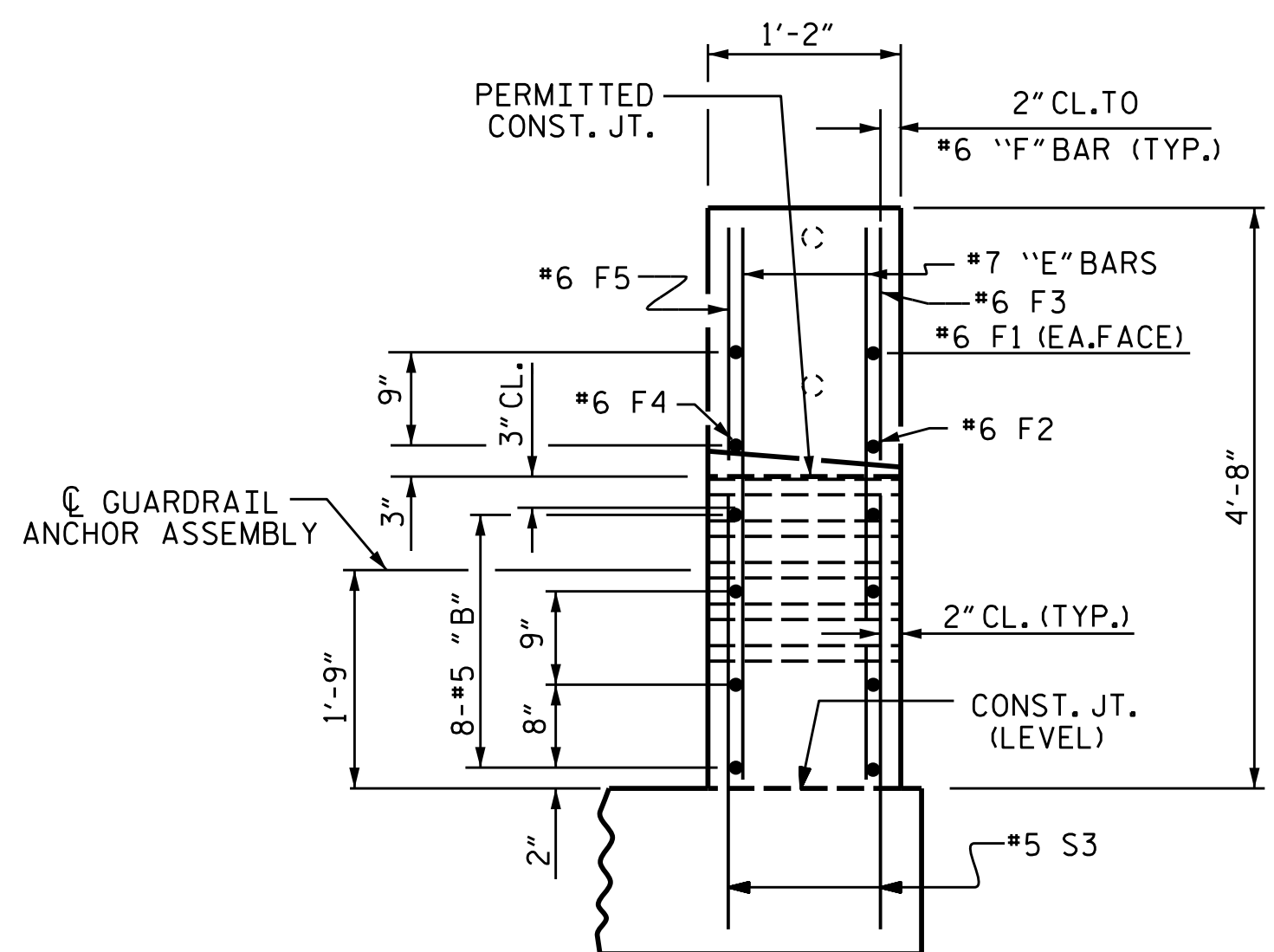
PLAN OF PARAPET



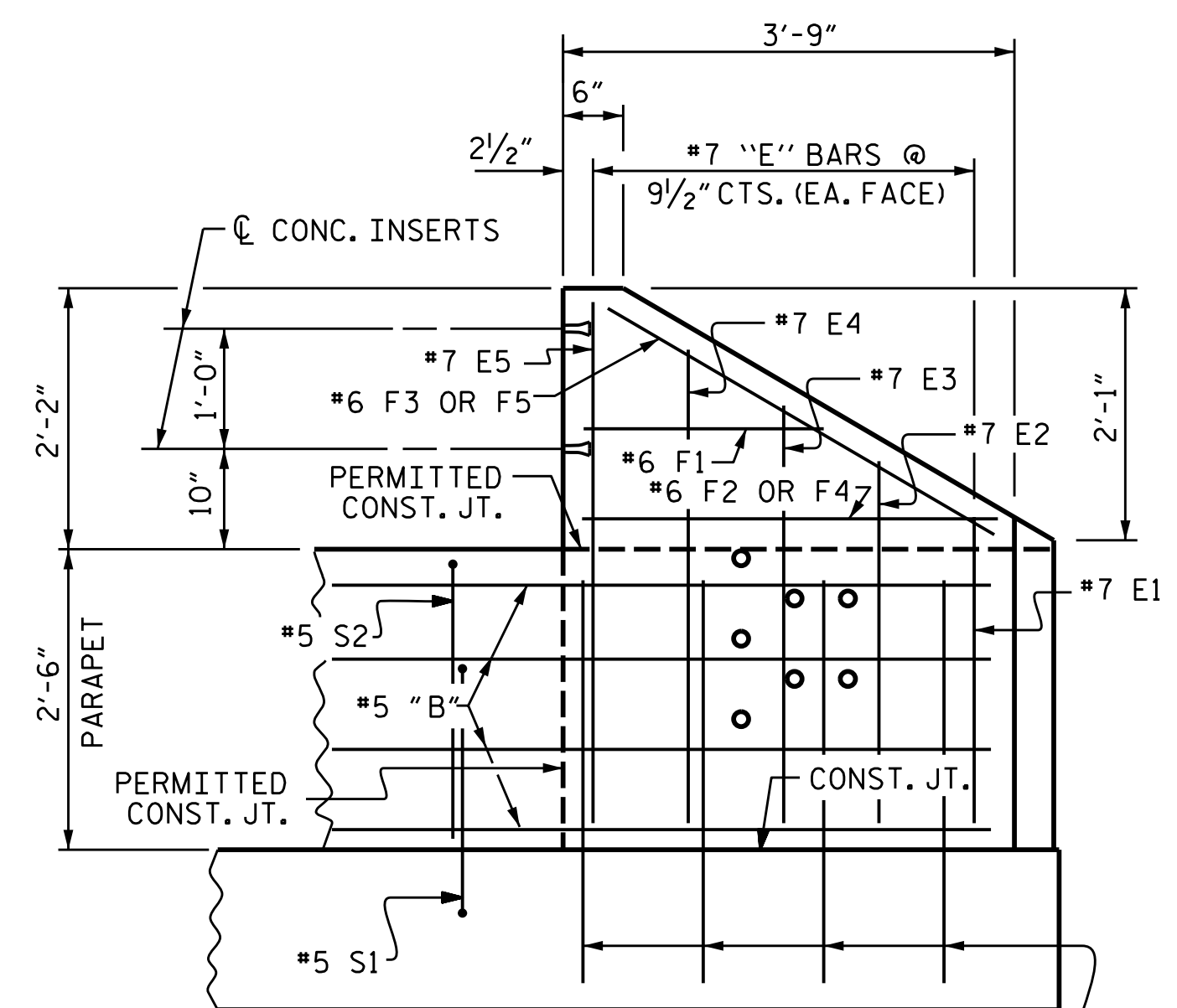
PLAN OF PARAPET



PLAN OF END POST



END VIEW



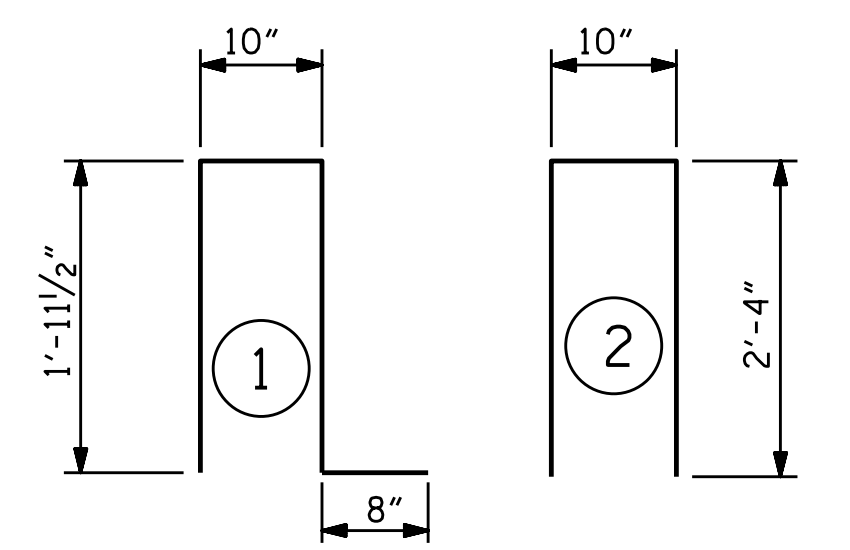
ELEVATION

BILL OF MATERIAL FOR PARAPET AND FOUR END POSTS

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	32	5	STR.	16'-5"	548
B2	16	5	STR.	29'-8"	495
B3	16	5	STR.	28'-8"	478
B4	16	5	STR.	21'-8"	359
B5	32	5	STR.	22'-8"	757
B6	32	5	STR.	13'-2"	439
E1	8	7	STR.	2'-6"	41
E2	8	7	STR.	3'-0"	49
E3	8	7	STR.	3'-6"	57
E4	8	7	STR.	4'-0"	65
E5	8	7	STR.	4'-4"	71
F1	8	6	STR.	2'-0"	24
F2	4	6	STR.	3'-4"	20
F3	4	6	STR.	3'-10"	23
F4	4	6	STR.	3'-3"	20
F5	4	6	STR.	4'-3"	26
S1	344	5	1	5'-5"	1884
S2	344	5	2	5'-6"	1973
S3	32	5	STR.	3'-0"	100

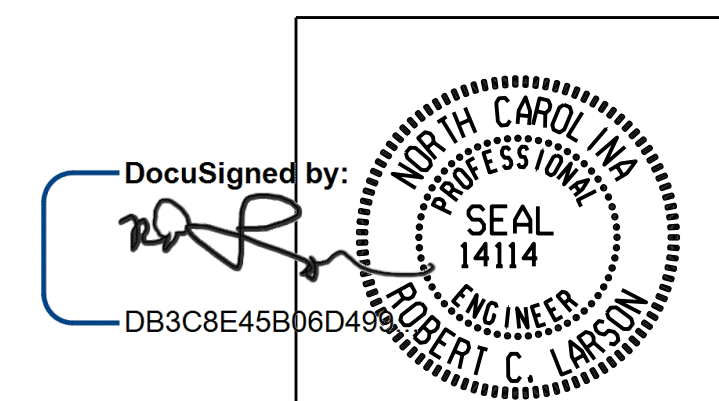
EPOXY COATED REINFORCING STEEL, LBS	7429
CLASS AA CONCRETE, CU. YD.	39.7
1'-2" X 2'-6" CONCRETE PARAPET, LIN. FT.	359.54

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**PARAPET AND
 END POST
 FOR TWO BAR
 METAL RAIL**

KCT JOB NO. 23146789.11

DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: R. C. LARSON DATE: 04/12/16
 CHECKED BY: R. A. PRUETT DATE: 08/24/16

PARAPET AND END POST FOR TWO BAR RAIL

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 17 OF 32

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 32

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 7 - 7/8" Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 7/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

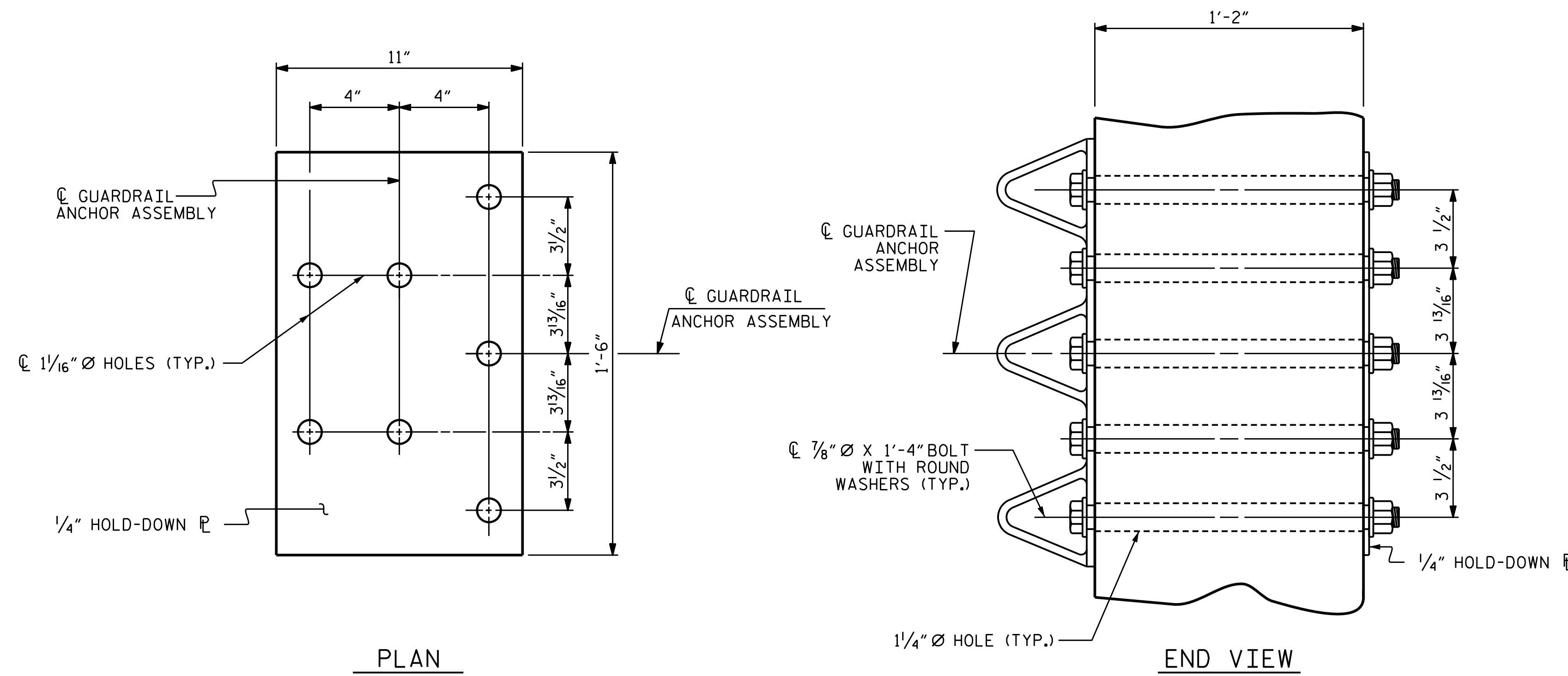
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF THE PARAPET. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

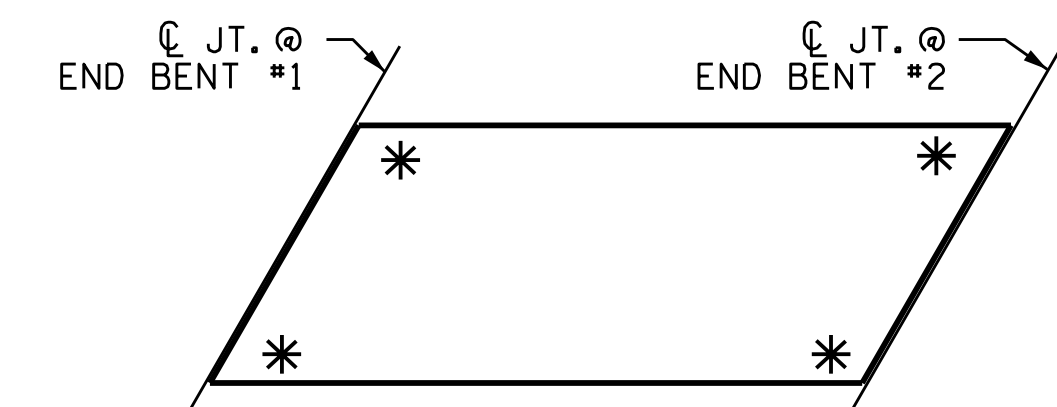
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO CLEAR ASSEMBLY BOLTS.

THE 1 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

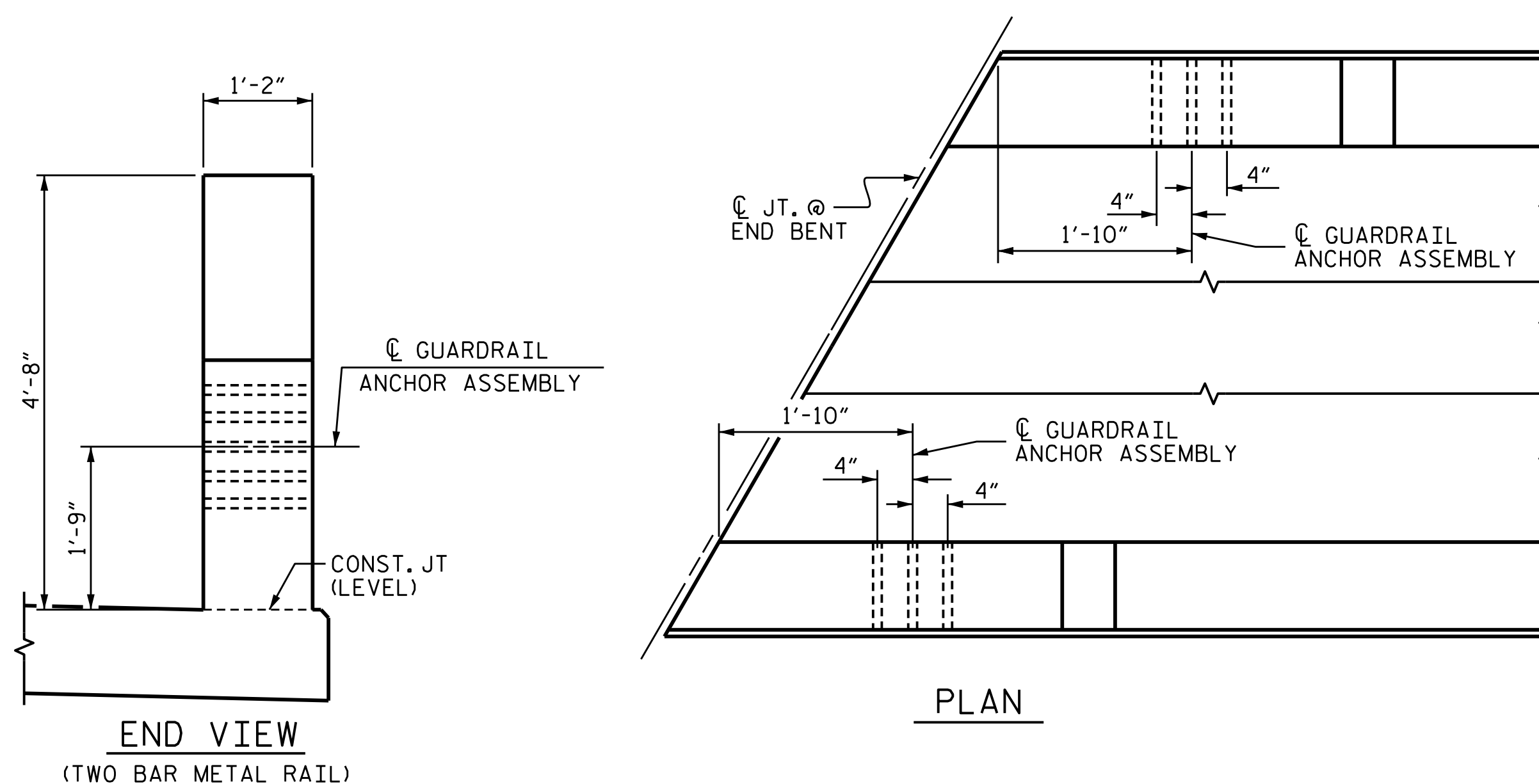


GUARDRAIL ANCHOR ASSEMBLY DETAILS



SKETCH SHOWING POINTS OF ATTACHMENT

* LOCATION OF GUARDRAIL ATTACHMENT

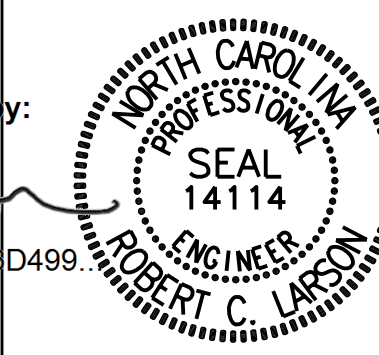


LOCATION OF GUARDRAIL ANCHOR AT END POST

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

DocuSigned by:

 DB3C8E45B06D499



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
**GUARDRAIL ANCHORAGE
 DETAILS
 FOR METAL RAILS**

DESIGN ENGINEER OF RECORD	DATE: 12/7/2018
ASSEMBLED BY: R. C. LARSON	DATE: 04/13/16
CHECKED BY: R. A. PRUETT	DATE: 08/23/16
DRAWN BY: MAA 5/10	REV. 12/5/11 MAA/GM
CHECKED BY: GM 5/10	REV. 6/13 MAA/GM
	REV. 1/15 MAA/TMG

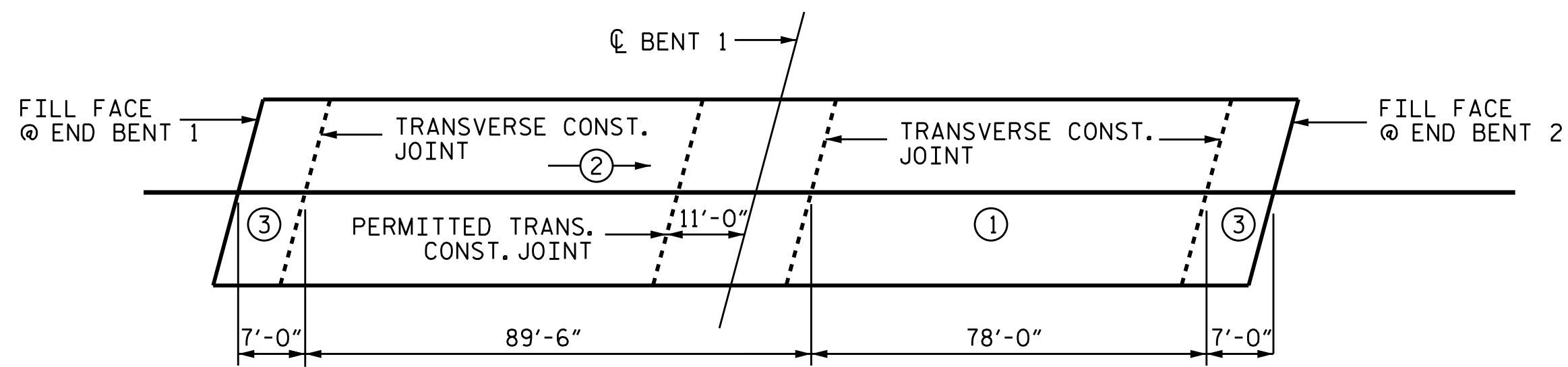
**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

NO. 1	BY:	DATE:	NO. 2	BY:	DATE:

REVISIONS					
NO. 1	BY:	DATE:	NO. 2	BY:	DATE:
TOTAL SHEETS					32

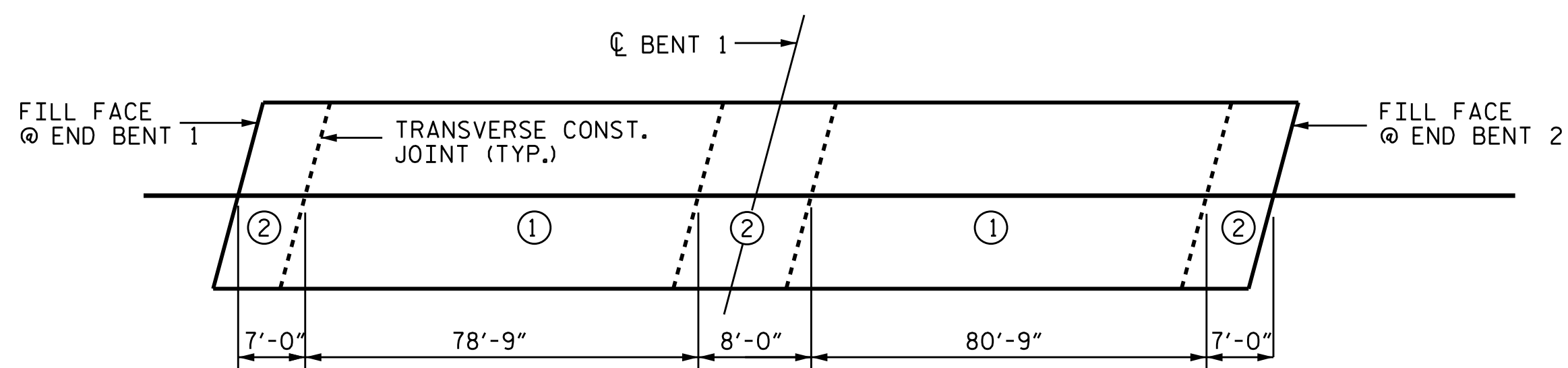
STD. NO. GRA3

KCI JOB NO. 23146789.11



DECK POURING SEQUENCE

② → INDICATES POUR SEQUENCE AND DIRECTION



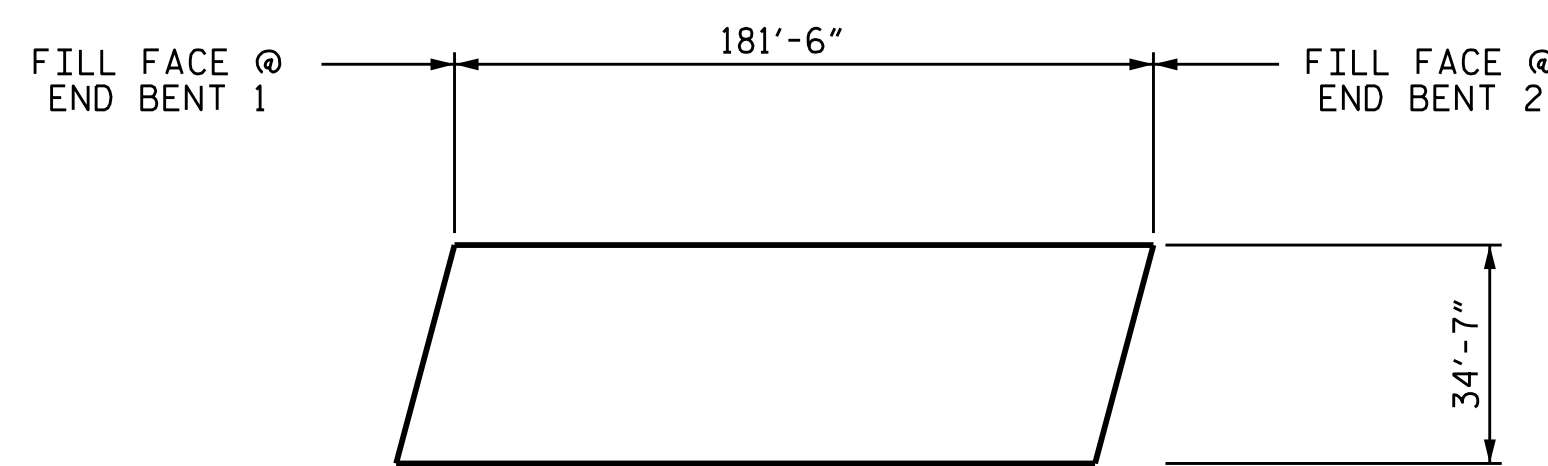
OPTIONAL DECK POURING SEQUENCE

② → INDICATES POUR SEQUENCE AND DIRECTION

NO POUR 2 MAY BE STARTED UNTIL BOTH ADJACENT POURS 1 HAVE REACHED A MINIMUM STRENGTH OF 3000 PSI.

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

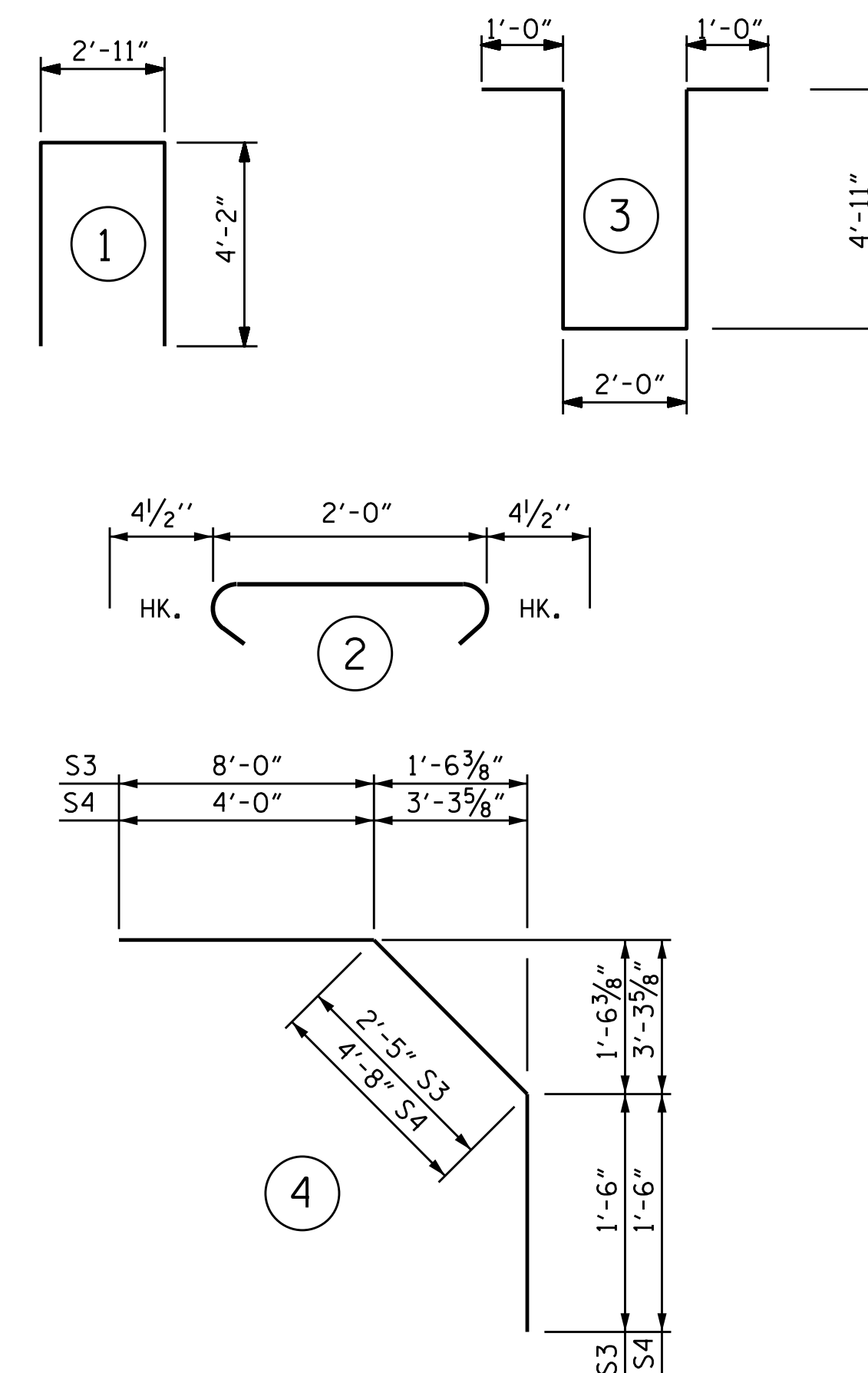


LAYOUT FOR COMPUTING AREA REINFORCED CONCRETE DECK SLAB (SQ. FT. = 6277)

BILL OF MATERIAL											
BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	314	5	STR.	34'-3"	11217	*B1	168	4	STR.	27'-5"	3077
*A2	2	5	STR.	33'-2"	69	B2	152	5	STR.	46'-6"	7372
*A3	2	5	STR.	31'-2"	65	*B3	22	6	STR.	27'-6"	909
*A4	2	5	STR.	29'-3"	61	*B4	22	6	STR.	60'-0"	1983
*A5	2	5	STR.	27'-3"	57	*B5	22	6	STR.	8'-0"	264
*A6	2	5	STR.	25'-4"	53	*B6	88	6	STR.	18'-2"	2401
*A7	2	5	STR.	23'-4"	49						
*A8	2	5	STR.	21'-5"	45	K1	20	4	STR.	19'-0"	254
*A9	2	5	STR.	19'-6"	41	K2	6	4	STR.	7'-0"	28
*A10	2	5	STR.	17'-6"	37	K3	24	4	STR.	7'-6"	120
*A11	2	5	STR.	15'-7"	33	K4	24	4	STR.	8'-6"	136
*A12	2	5	STR.	13'-7"	28	K5	4	4	STR.	2'-2"	6
*A13	2	5	STR.	11'-8"	24	K6	8	4	STR.	2'-6"	13
*A14	2	5	STR.	9'-9"	20	K7	8	4	STR.	3'-0"	16
*A15	2	5	STR.	7'-9"	16	K8	6	4	STR.	5'-9"	23
*A16	2	5	STR.	5'-10"	12	K9	5	4	STR.	28'-10"	96
*A17	2	5	STR.	3'-10"	8						
*A18	2	5	STR.	1'-11"	4	S1	50	4	1	11'-3"	376
A21	314	5	STR.	34'-3"	11217	S2	72	4	2	2'-9"	132
A22	2	5	STR.	33'-2"	69	S3	54	4	4	11'-11"	430
A23	2	5	STR.	31'-2"	65	S4	50	4	4	10'-2"	340
A24	2	5	STR.	29'-3"	61						
A25	2	5	STR.	27'-3"	57	U1	18	4	3	13'-10"	166
A26	2	5	STR.	25'-4"	53						
A27	2	5	STR.	23'-4"	49						
A28	2	5	STR.	21'-5"	45						
A29	2	5	STR.	19'-6"	41						
A30	2	5	STR.	17'-6"	37						
A31	2	5	STR.	15'-7"	33						
A32	2	5	STR.	13'-7"	28						
A33	2	5	STR.	11'-8"	24						
A34	2	5	STR.	9'-9"	20						
A35	2	5	STR.	7'-9"	16						
A36	2	5	STR.	5'-10"	12						
A37	2	5	STR.	3'-10"	8						
A38	2	5	STR.	1'-11"	4						

*EPOXY COATED REINFORCING STEEL

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT

—SUPERSTRUCTURE BILL OF MATERIAL—

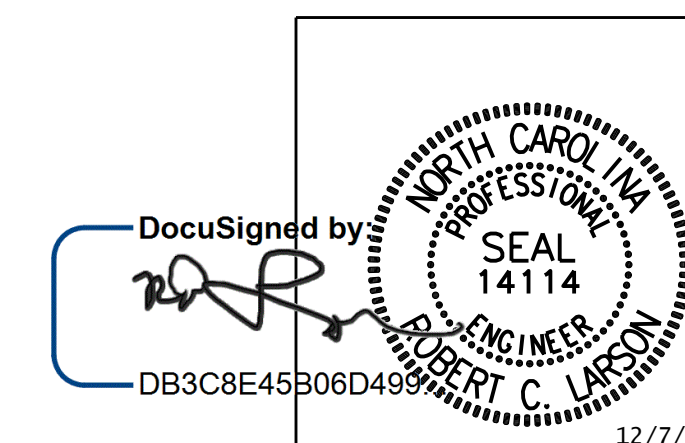
SPANS AB	CLASS AA CONCRETE	REINFORCING STEEL	EPOXY COATED REINFORCING STEEL
	(CU. YDS.)	(LBS.)	(LBS.)
POUR 1	85.5	21,347	20,473
POUR 2	108.1		
POUR 3	50.4		
TOTALS**	244.0	21,347	20,473

**QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED

GROOVING BRIDGE FLOORS

APPROACH SLABS	820	SO.FT.
BRIDGE DECK	5203	SO.FT.
TOTAL	6023	SO.FT.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 SUPERSTRUCTURE
 BILL OF MATERIAL

KCT_JOB_NO: 23146789.11

DESIGN ENGINEER OF RECORD:	DATE:	12/7/2018
ASSEMBLED BY: R. C. LARSON	DATE:	08/17/16
CHECKED BY: K. SU	DATE:	08/24/16
DRAWN BY: JMB 5/87	REV. 8/16/99	RWW/LES
CHECKED BY: SJD 9/87	REV. 5/1/06	TLA/GM
	REV. 10/1/11	MAA/GM

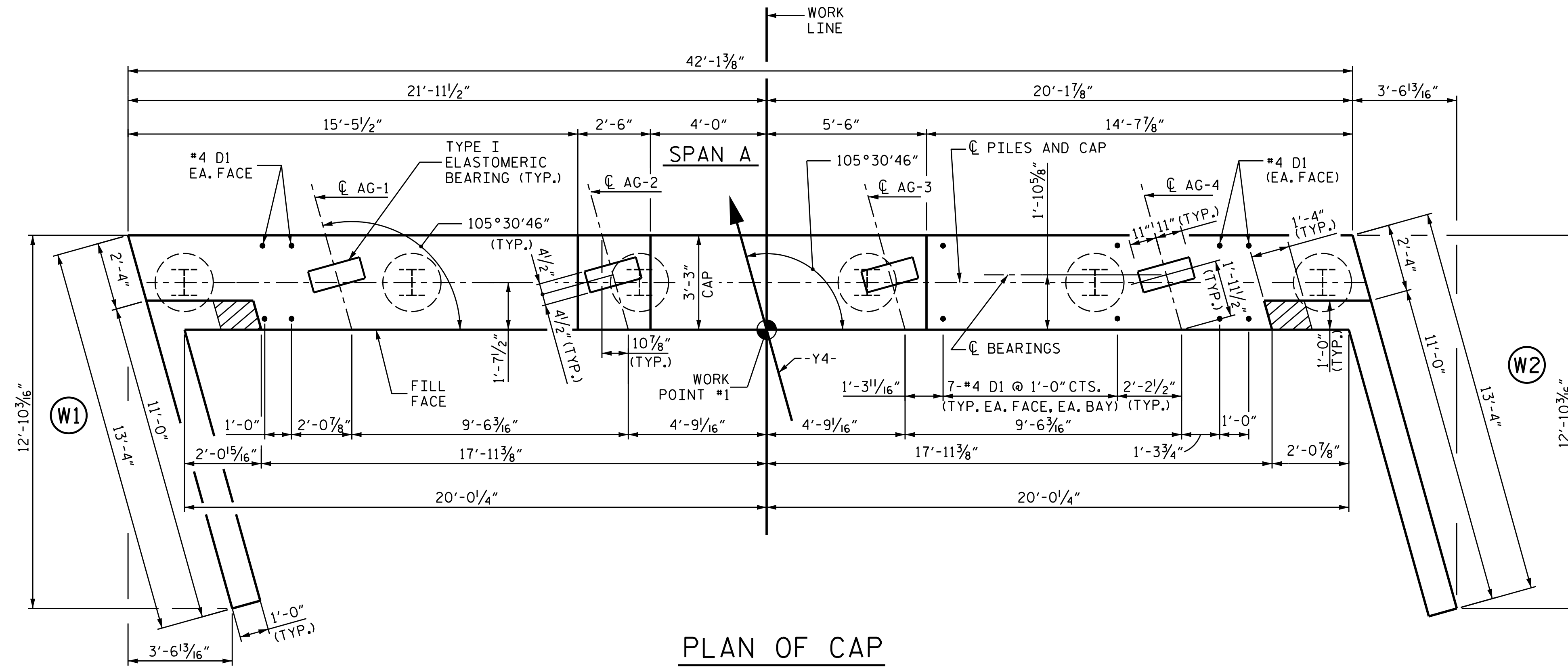
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

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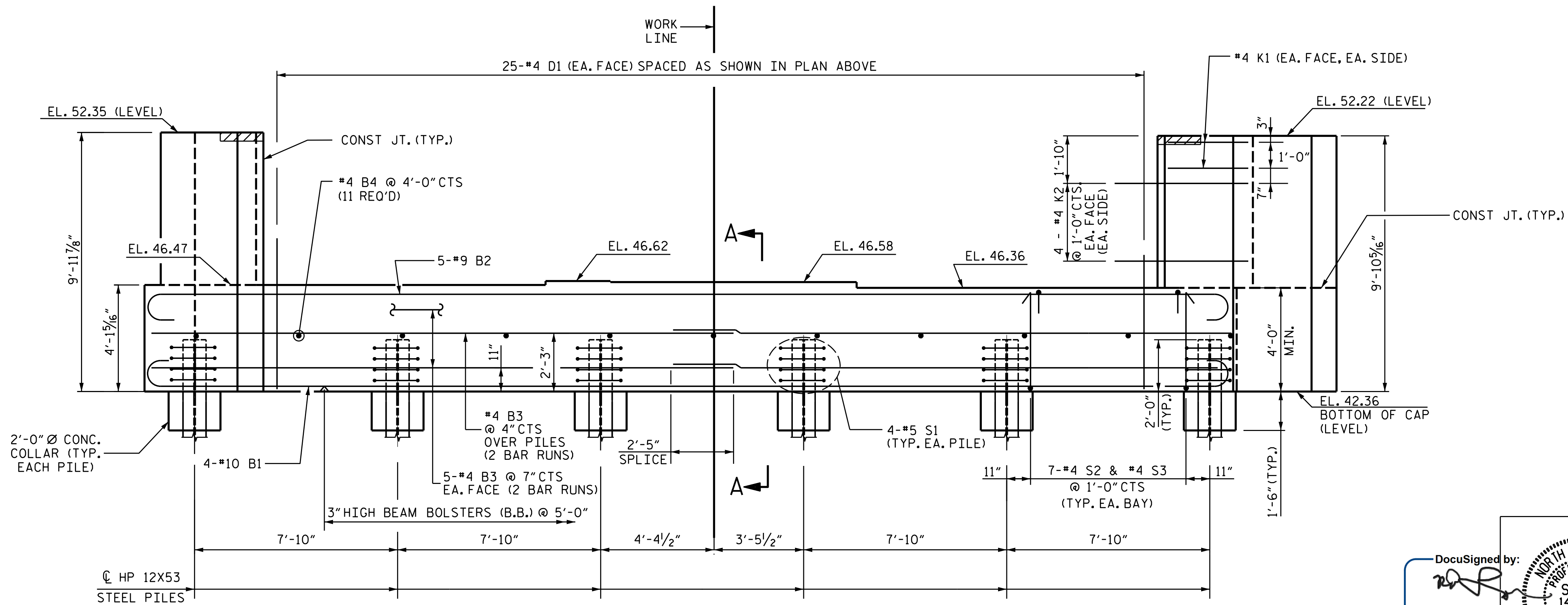
NO.	BY:	DATE:	NO.	BY:	DATE:
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2			4		

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 DWG. REF. NO. 19 OF 32

STD. NO. BOM2



PLAN OF CAP



ELEVATION

NOTES

THE TOP SURFACE OF THE END BENT CAP AND WINGS (POUR 1) EXCEPT THE BEARING AREA AND THE AREA OUTSIDE OF THE SUPERSTRUCTURE SHALL BE RAKED TO A DEPTH OF 1/4"

FOR "PILE SPLICE DETAIL", SEE END BENT 2.

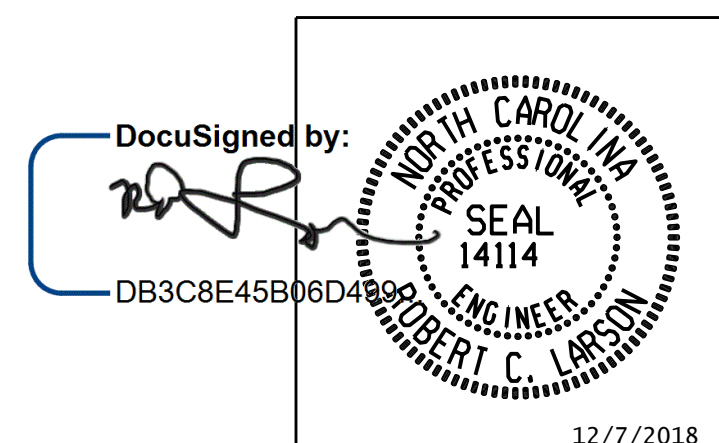
STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR "D" BARS.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 1



DocuSigned by:
 DB3C8E45B06D...

12/7/2018

DESIGN ENGINEER OF RECORD: [Signature] DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 03/20/16
 CHECKED BY: R. C. LARSON DATE: 03/29/16

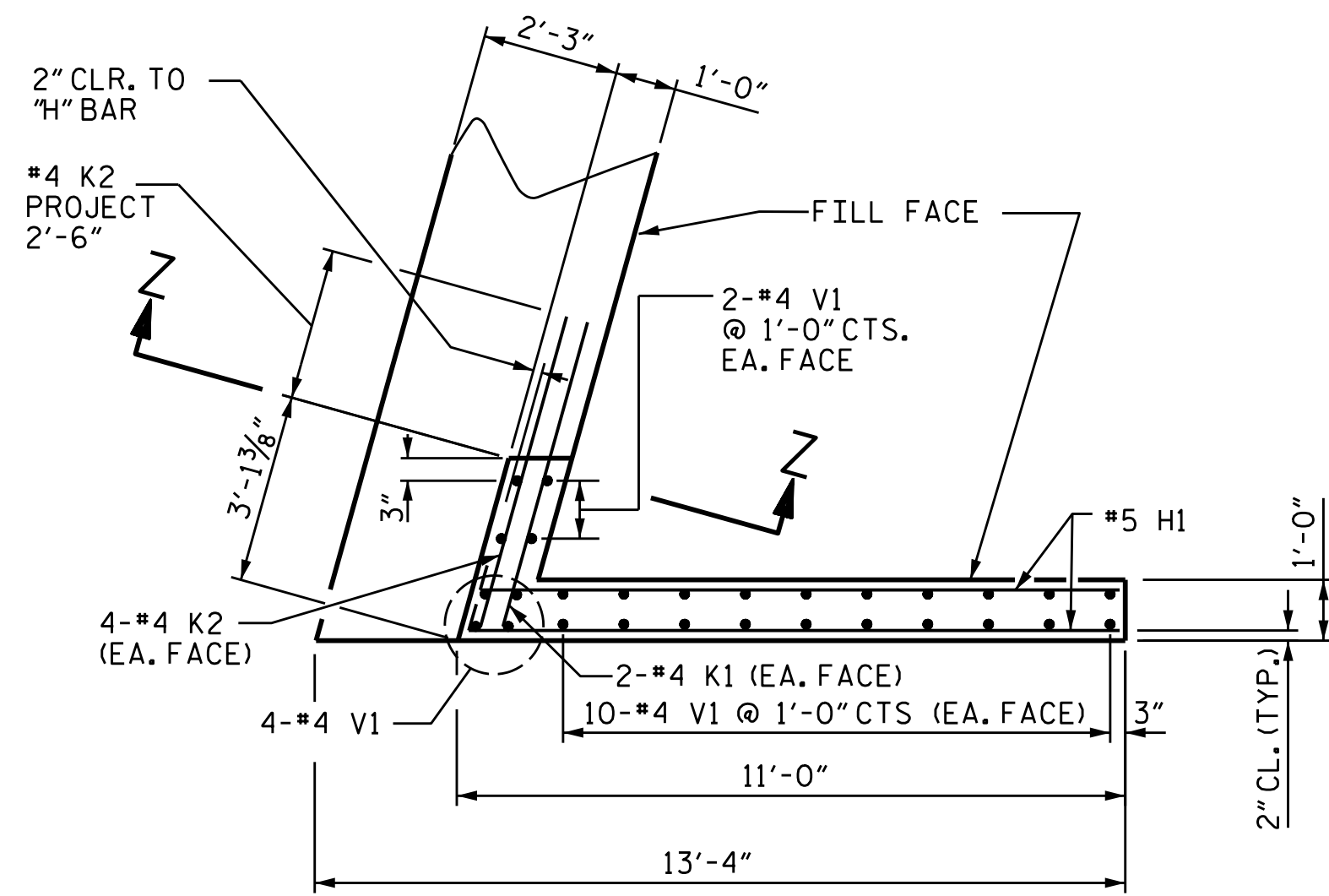
DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 20 OF 32

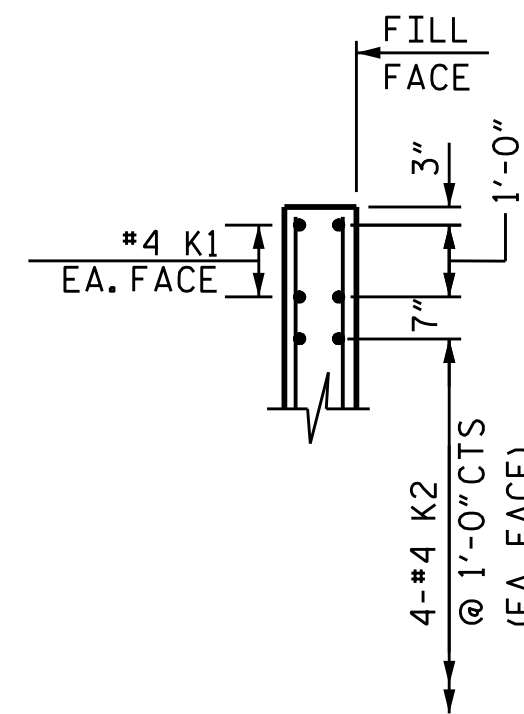
REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 32

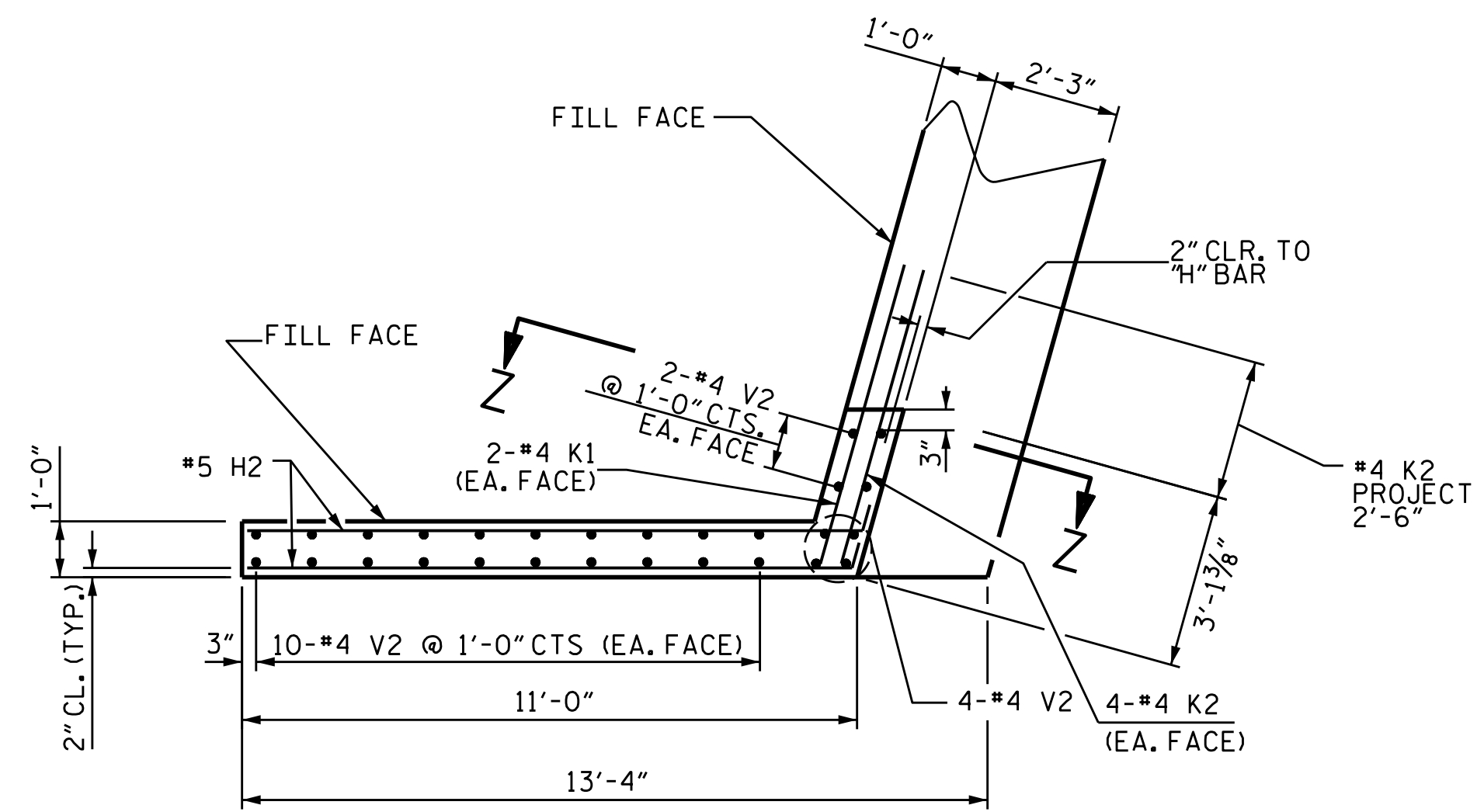
KCI_JOB_NO: 23146789.11



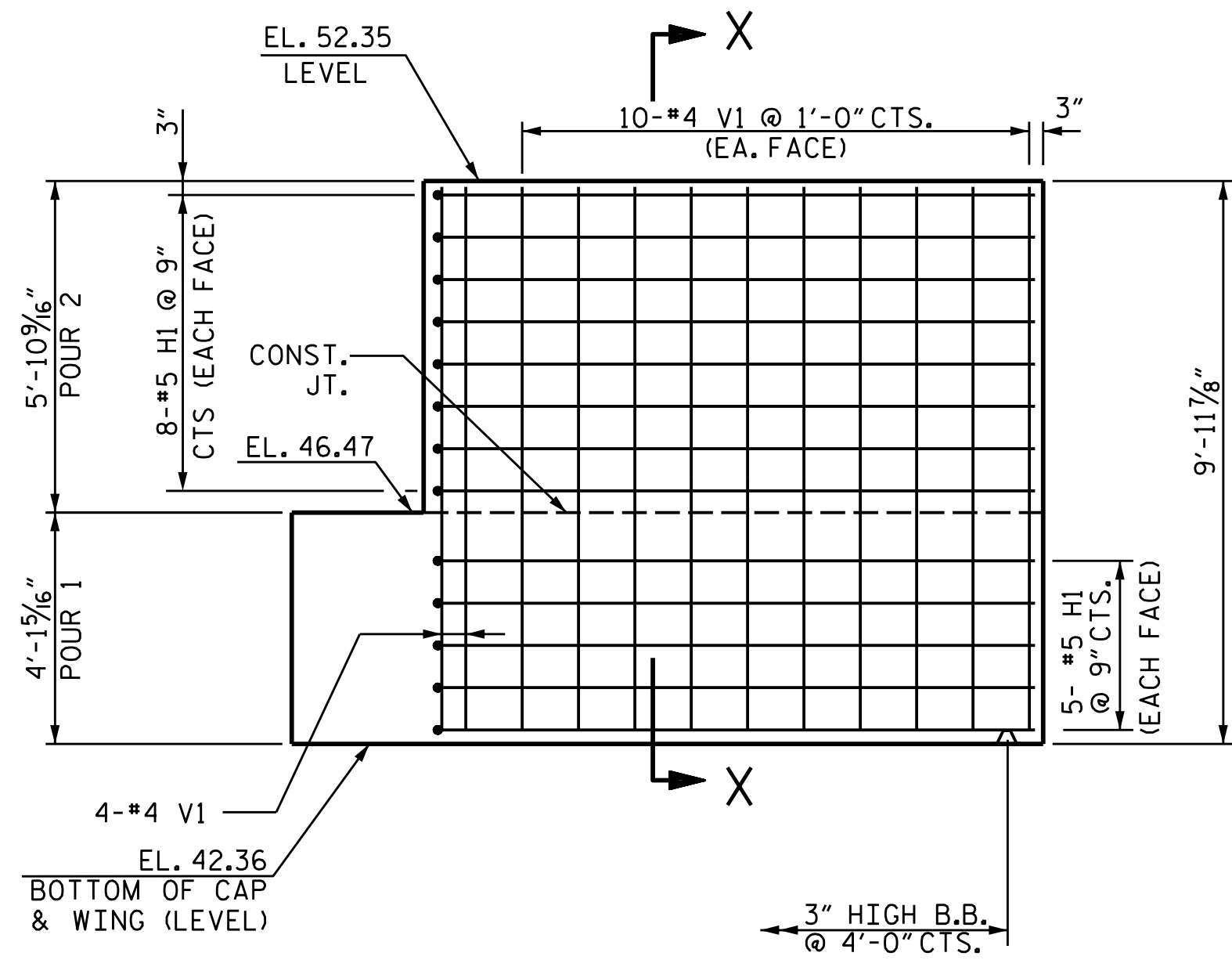
PLAN W1



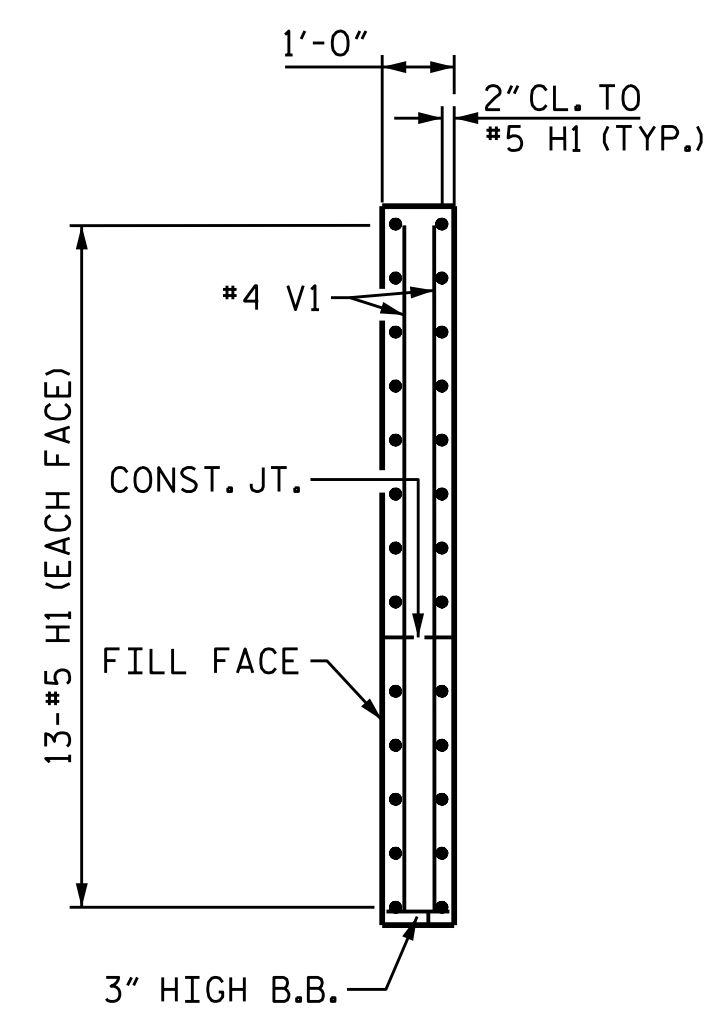
SECTION Z-Z



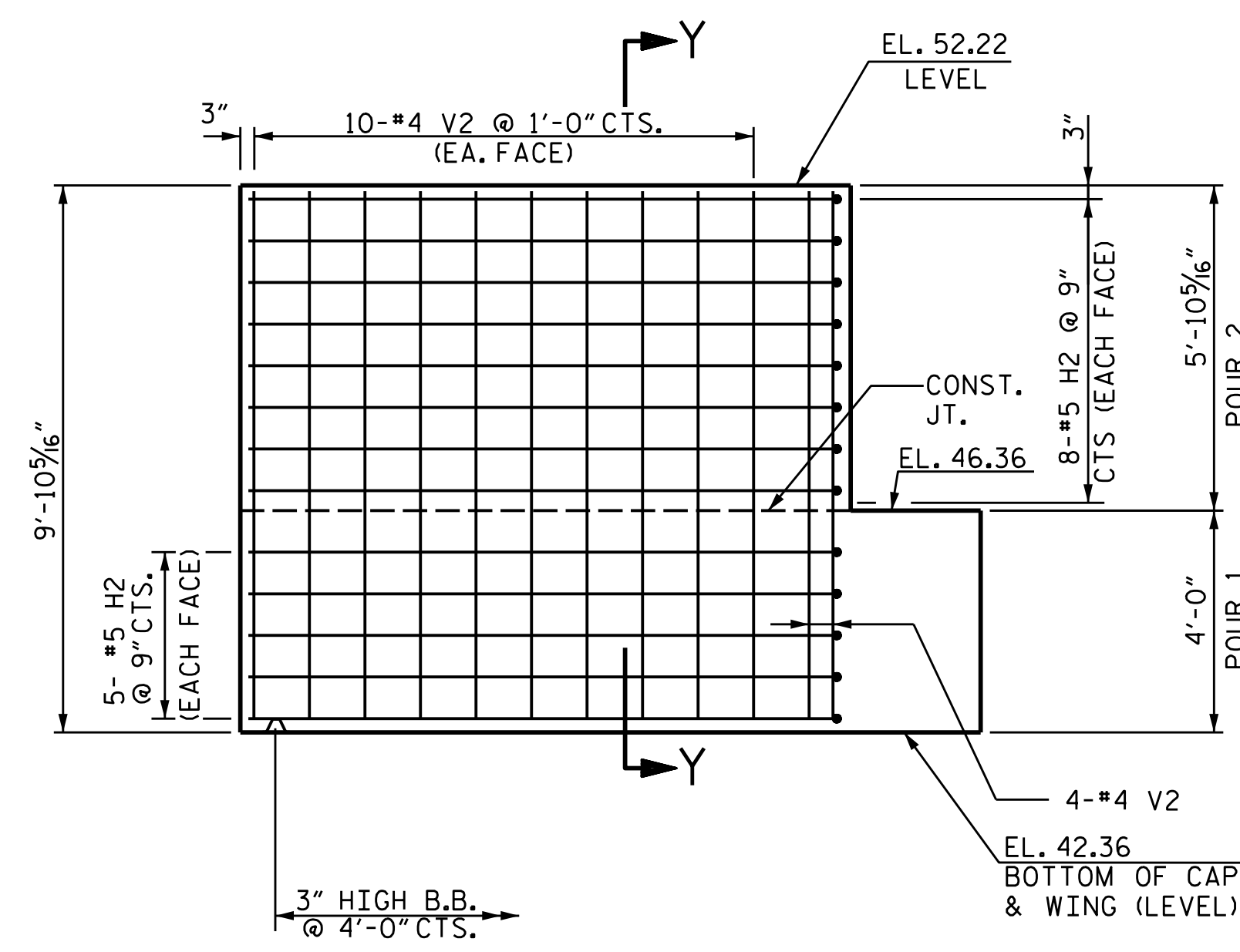
PLAN W2



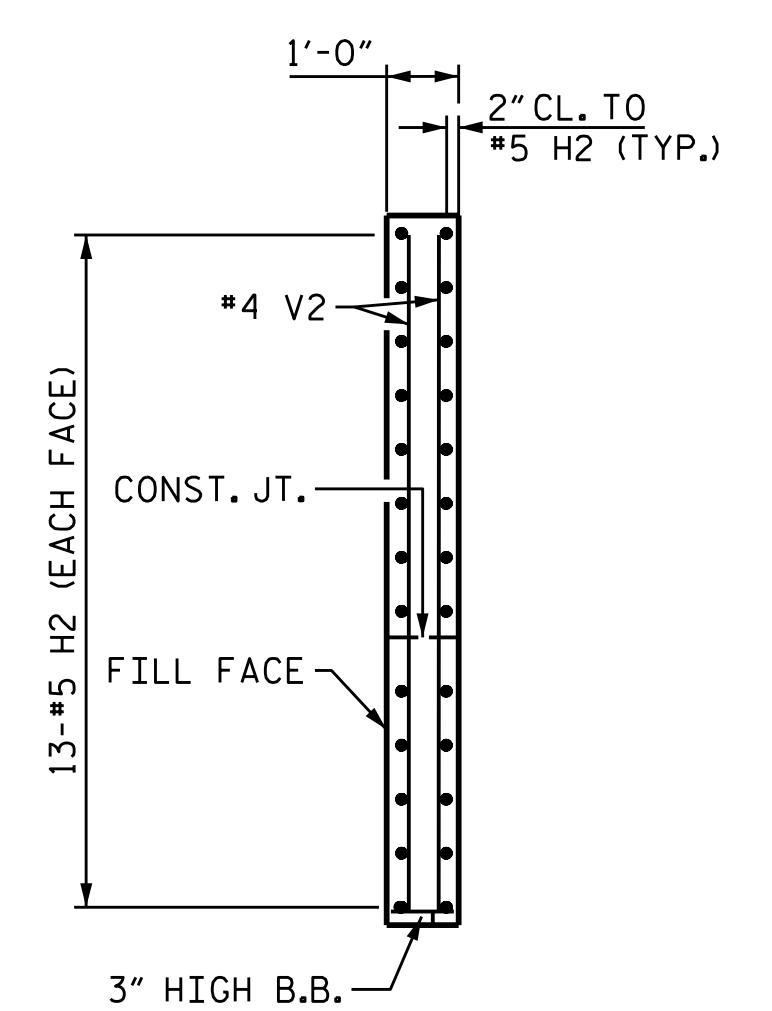
ELEVATION W1



SECTION X-X



ELEVATION W2



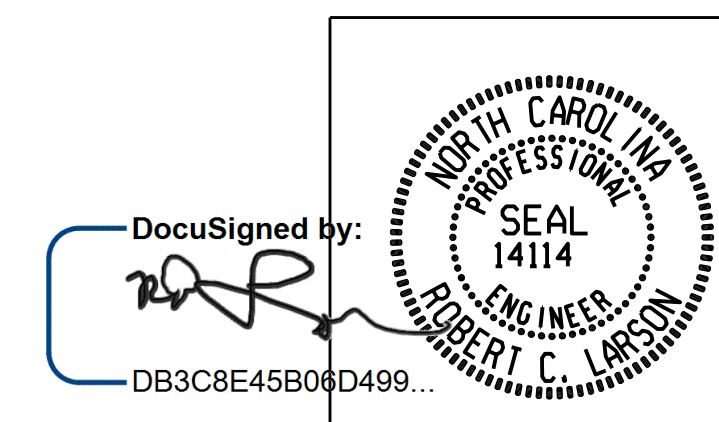
SECTION Y-Y

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 1



DocuSigned by:

DB3C8E45B06D499...

12/7/2018

DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 05/05/16
 CHECKED BY: R. C. LARSON DATE: 05/06/16

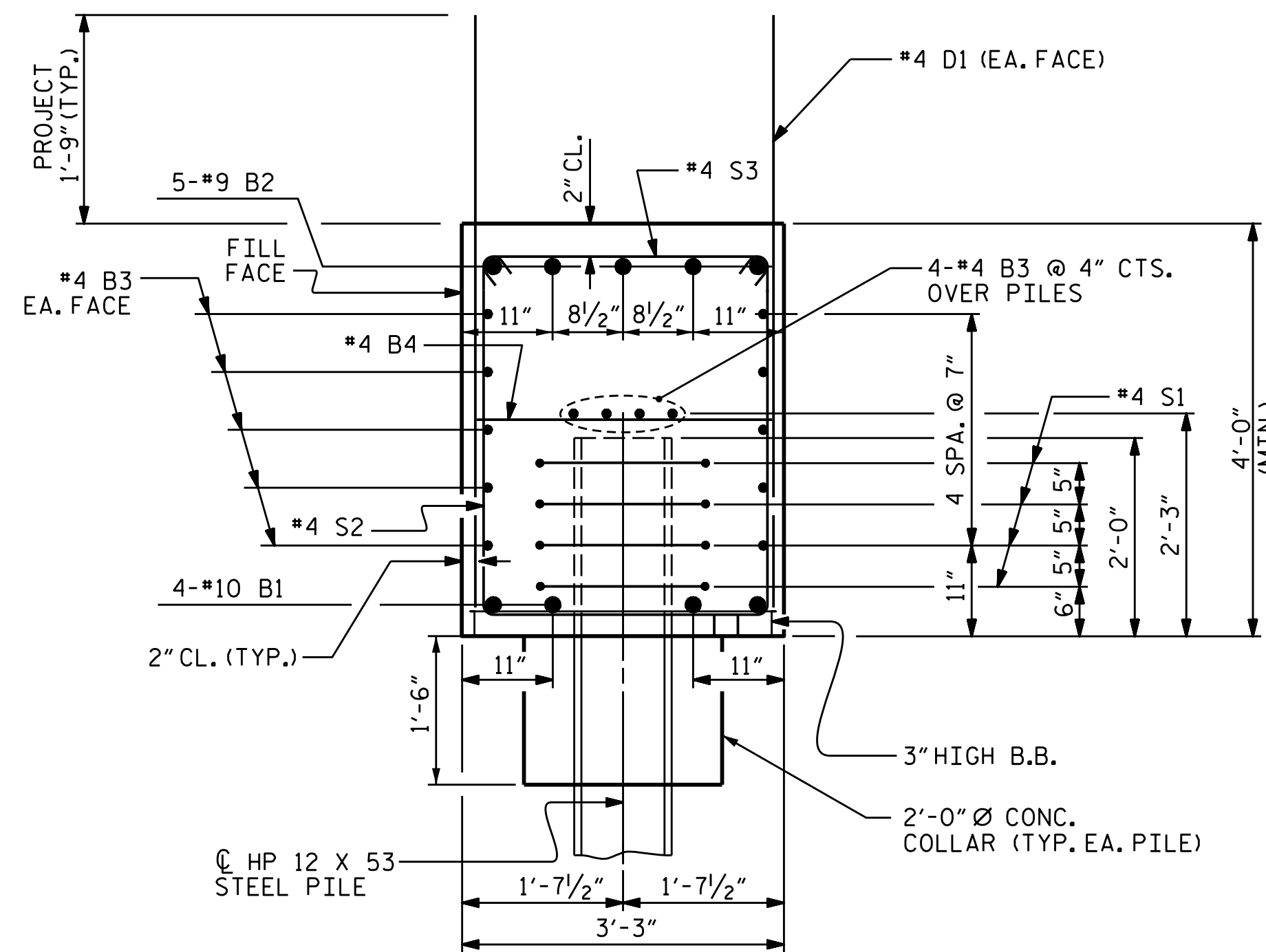
DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 21 OF 32

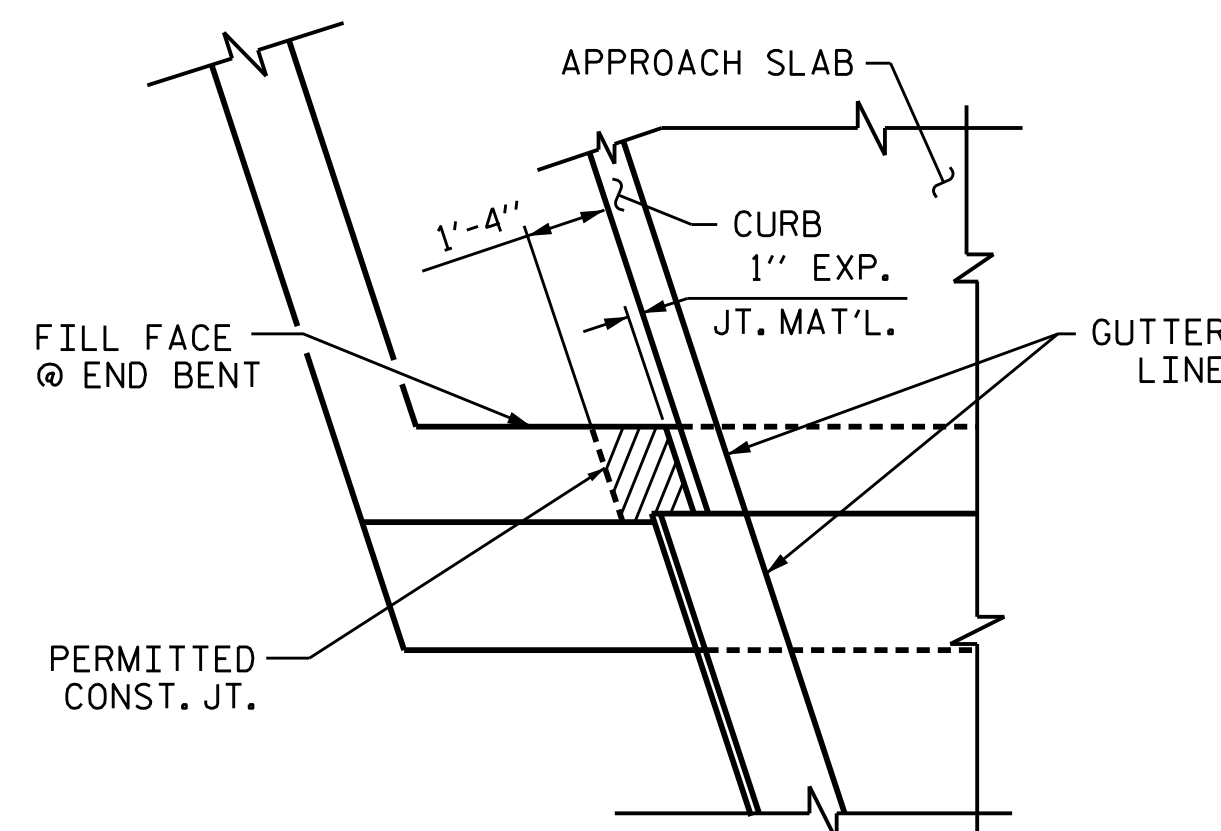
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 32

KCI_JOB_NO: 23146789.11



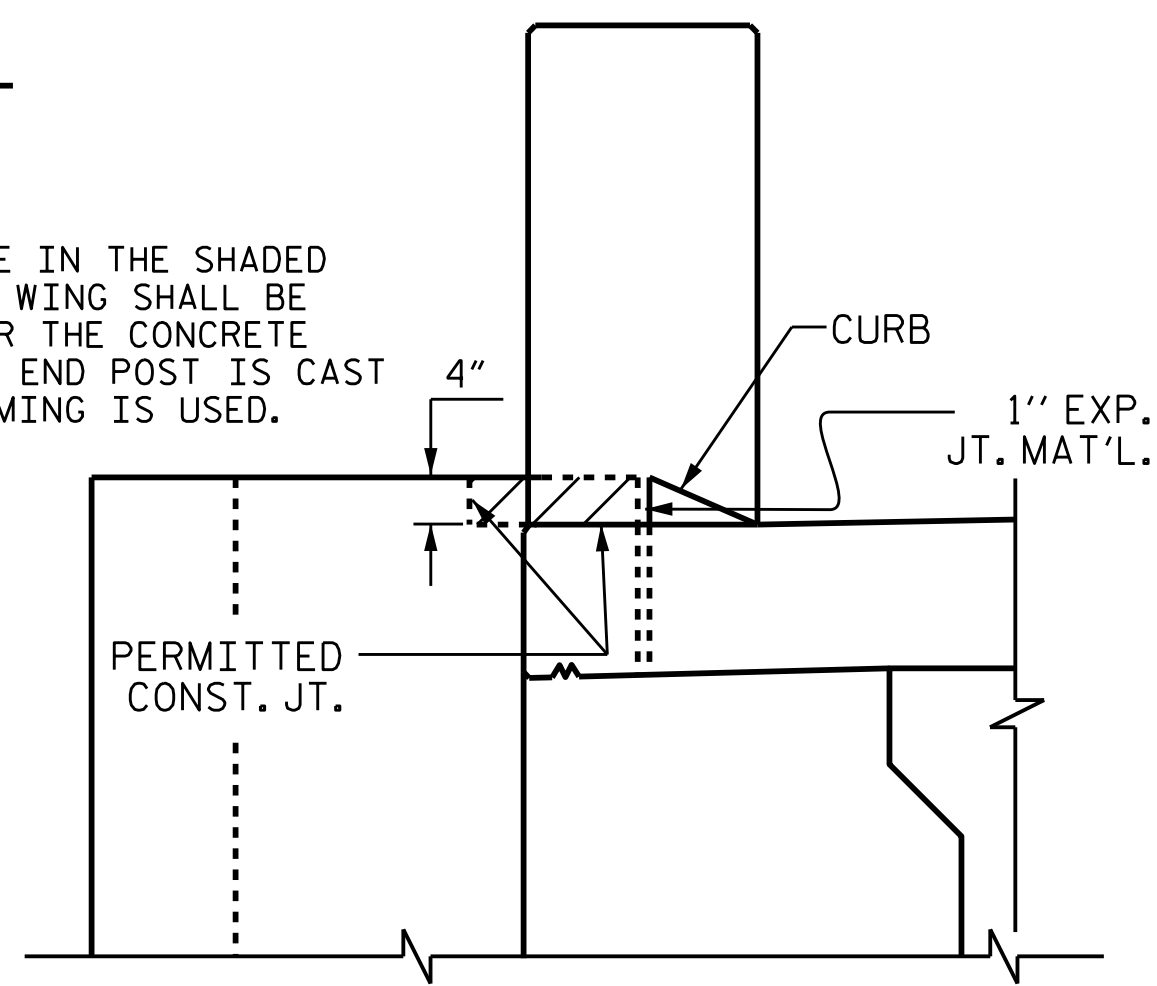
SECTION A-A



PLAN

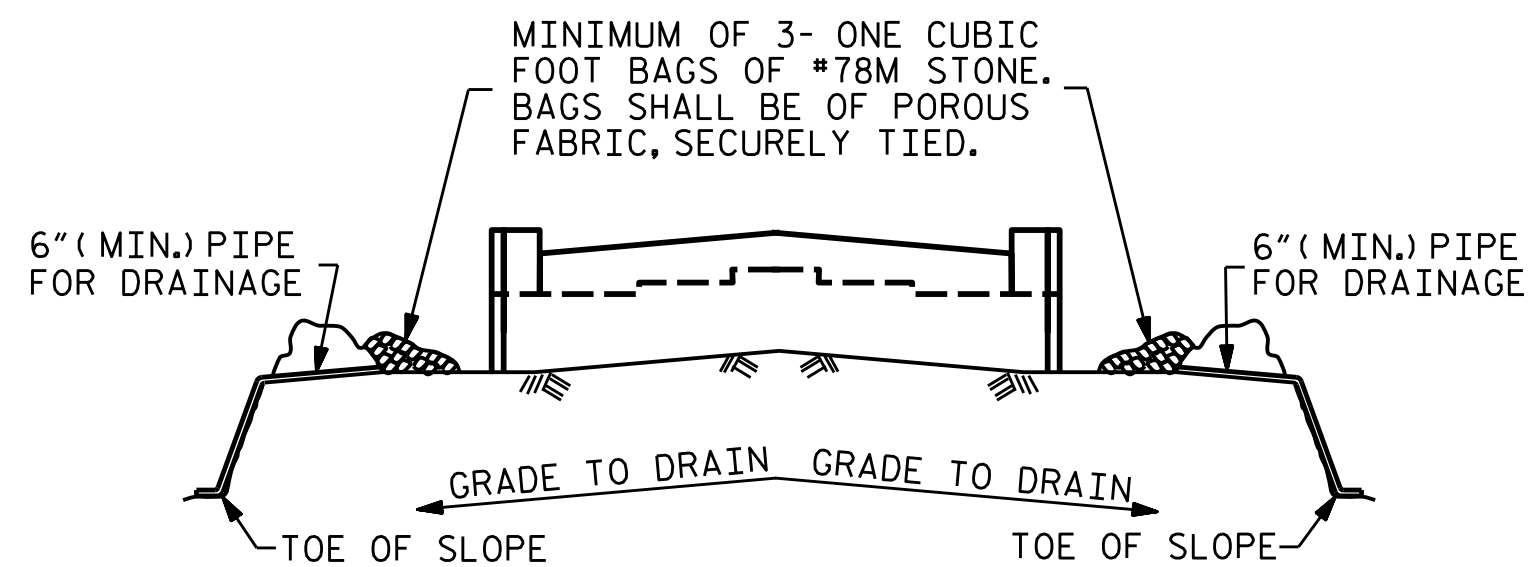
NOTE

THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE CONCRETE PARAPET AND END POST IS CAST IF SLIP FORMING IS USED.



ELEVATION

BLOCKOUT IN WING WALL



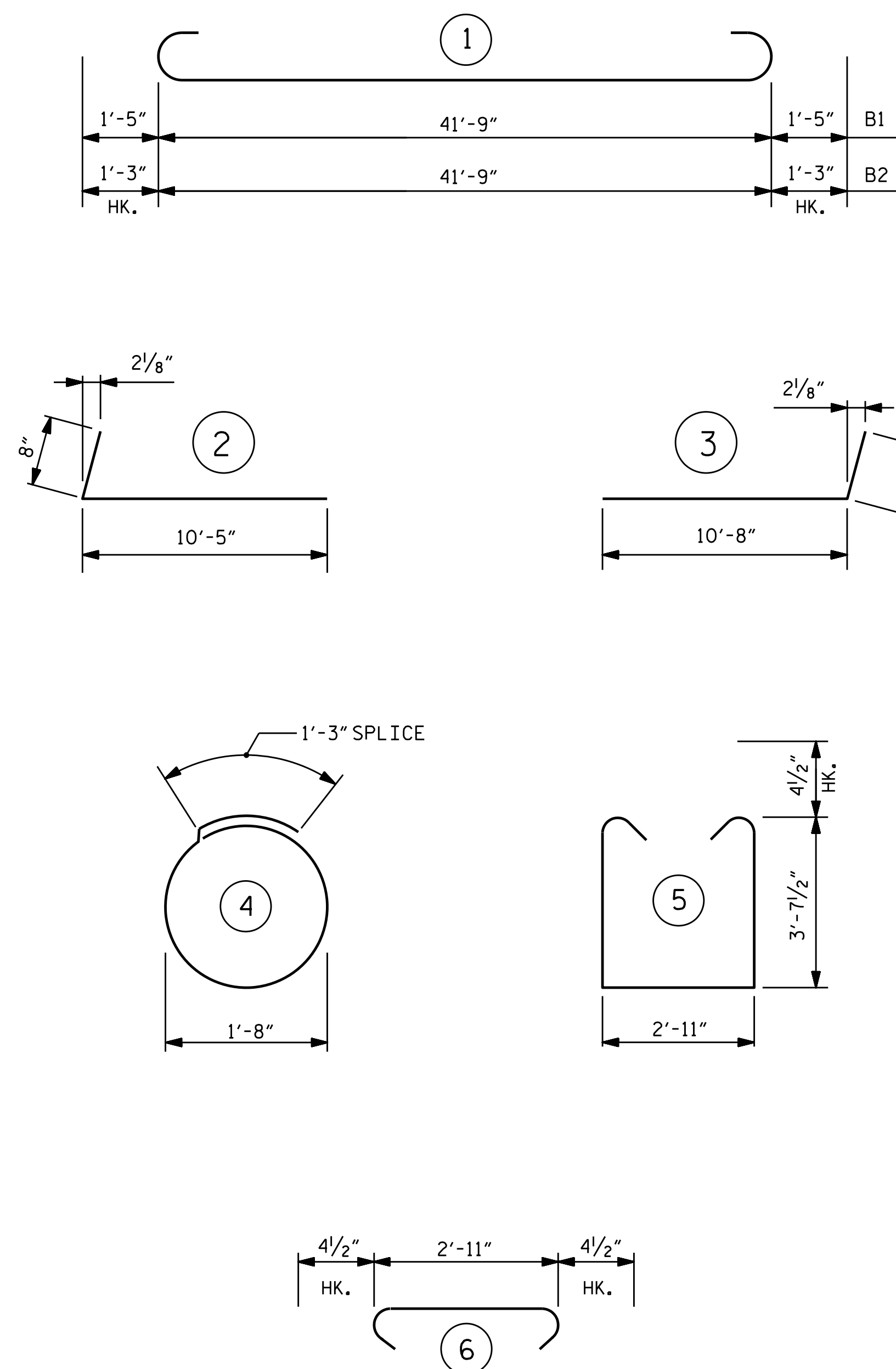
TEMPORARY DRAINAGE AT END BENT

BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

BILL OF MATERIAL

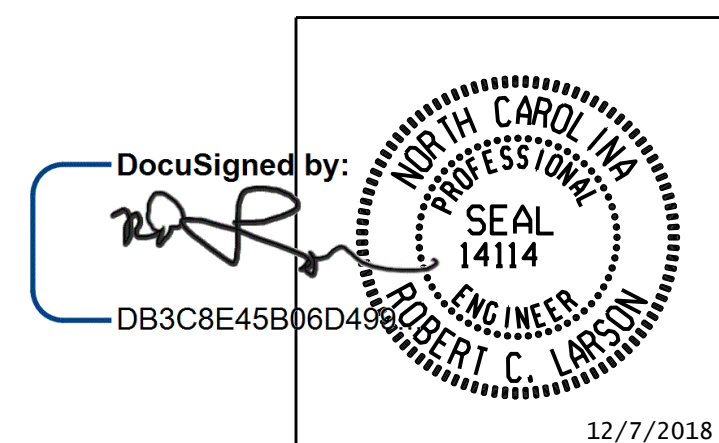
END BENT 1					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	4	10	1	44'-7"	767
B2	5	9	1	44'-3"	752
B3	28	4	STR.	22'-2"	415
B4	11	4	STR.	2'-11"	21
D1	50	4	STR.	5'-9"	192
H1	26	5	2	11'-1"	301
H2	26	5	3	11'-4"	307
K1	8	4	STR.	2'-10"	15
K2	16	4	STR.	5'-6"	92
S1	24	4	4	6'-6"	104
S2	35	4	5	10'-11"	255
S3	35	4	6	3'-8"	86
V1	28	4	STR.	9'-8"	181
V2	28	4	STR.	9'-6"	178
REINFORCING STEEL, LB					3666
CLASS A CONCRETE, CY				POUR 1	24.9
				POUR 2	5.9
TOTAL					30.8
HP 12X53 STEEL PILES		NO.	6		
		LF	510		
PILE REDRIVES, EA.		3			
PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA.		6			

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 1



12/7/2018

DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 08/01/16
 CHECKED BY: R.C. LARSON DATE: 08/11/16

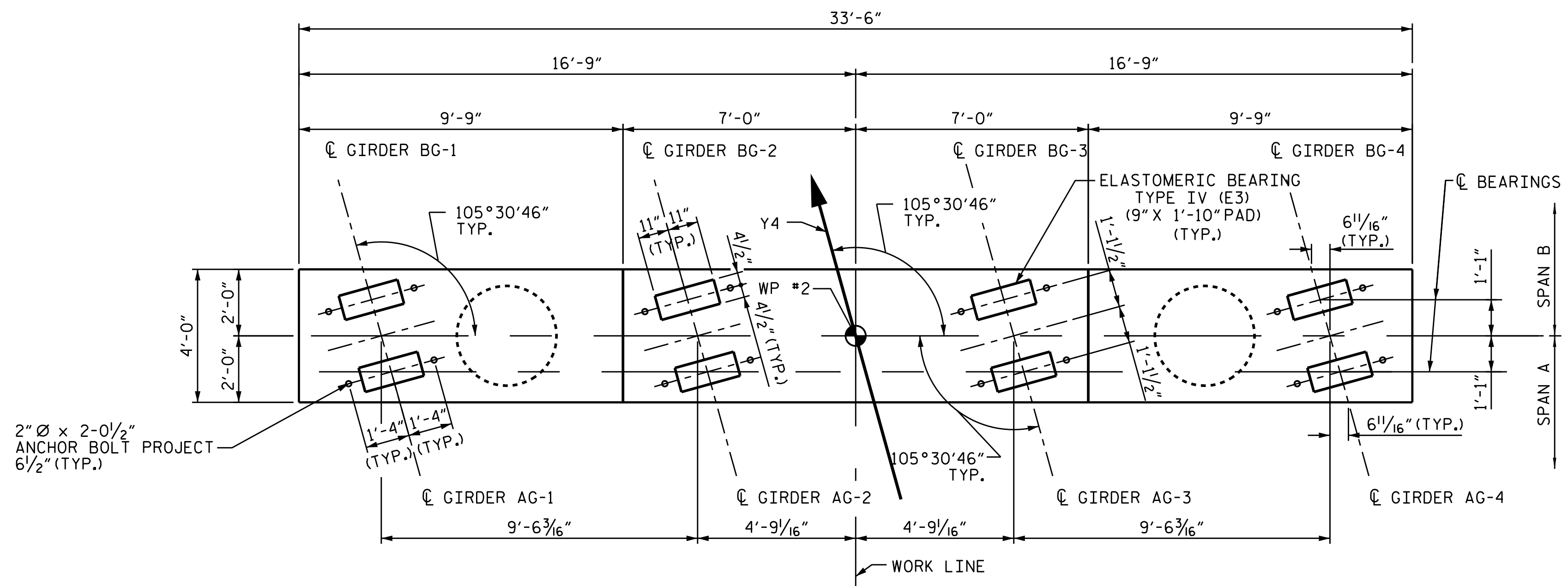
KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 22 OF 32

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

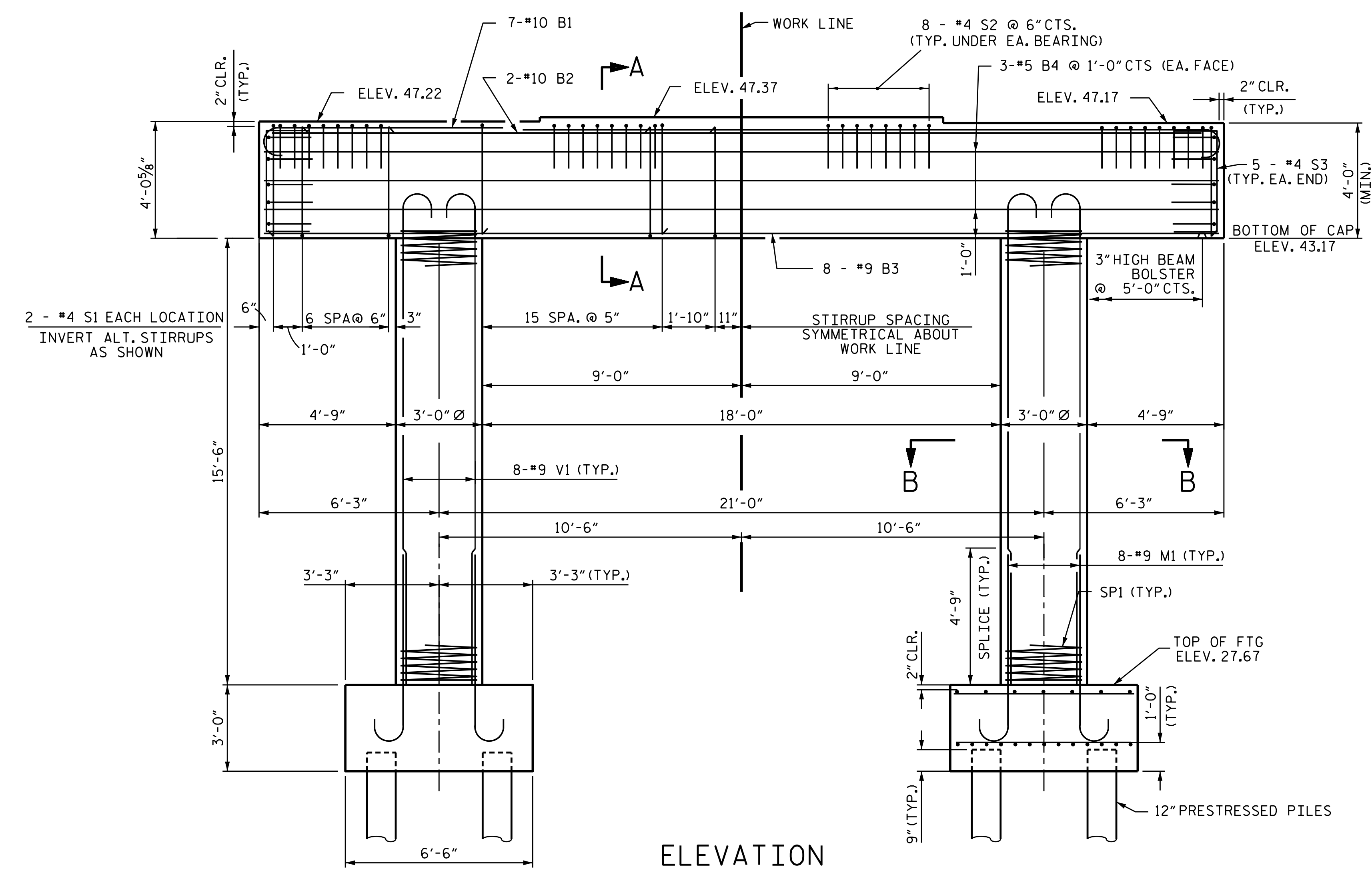
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 UNLESS ALL SIGNATURES COMPLETED

SHEET NO.
 S12-22
 TOTAL SHEETS
 32

KCI_JOB_NO. 23146789.11



PLAN OF CAP

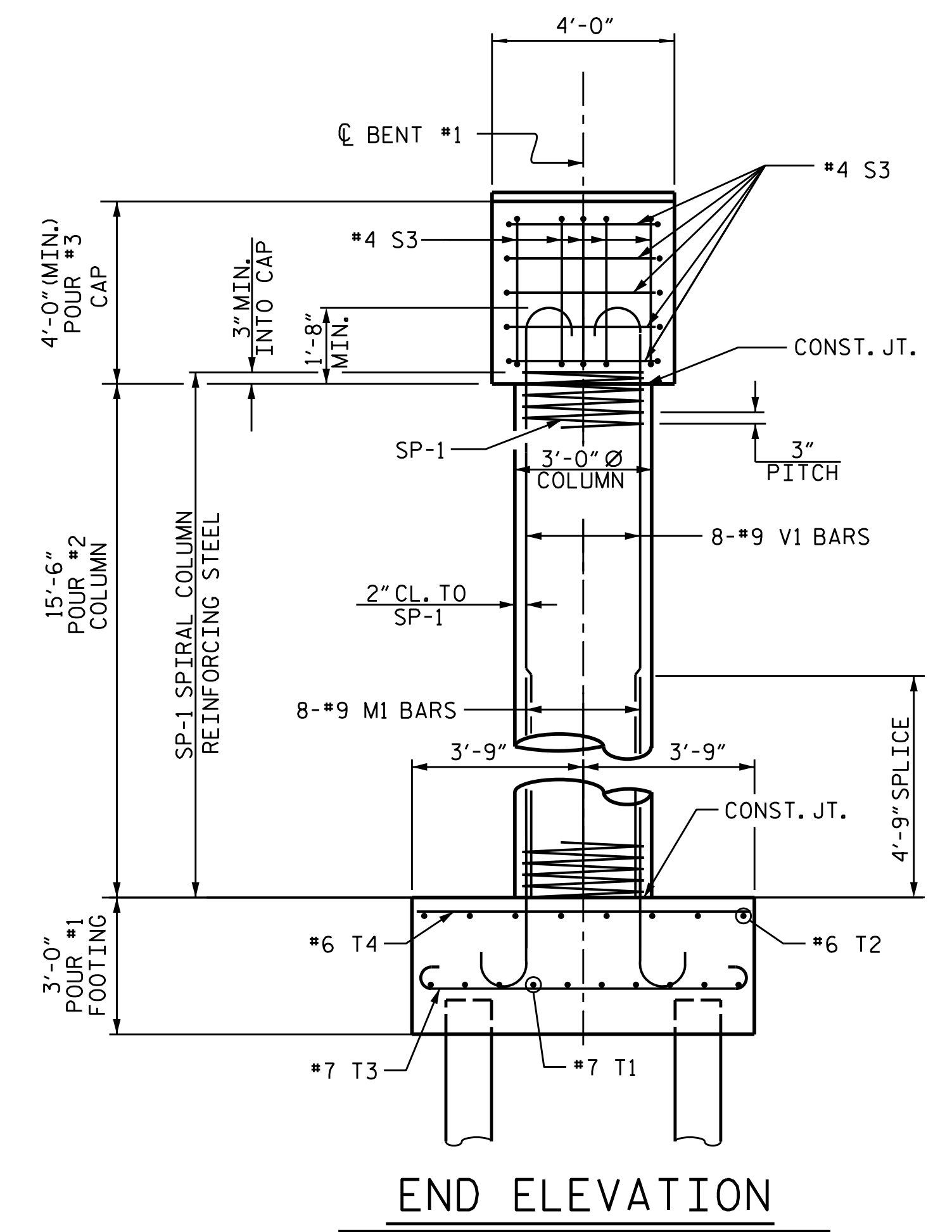


ELEVATION

NOTE: COLUMNS AND FOOTINGS ARE IDENTICAL

NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
 HOOKS ON "V" BARS MAY BE TURNED AS NECESSARY FOR PLACING REINFORCING STEEL.



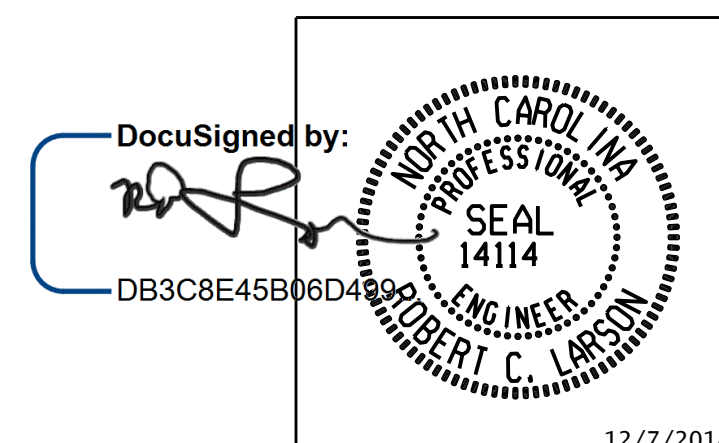
END ELEVATION

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 BENT 1



DocuSigned by:
 DB3C8E45B06D4

12/7/2018

DESIGN ENGINEER OF RECORD:	DATE:
R.J. FLORY	12/7/2018
CHECKED BY:	DATE:
R.C. LARSON	08/09/16

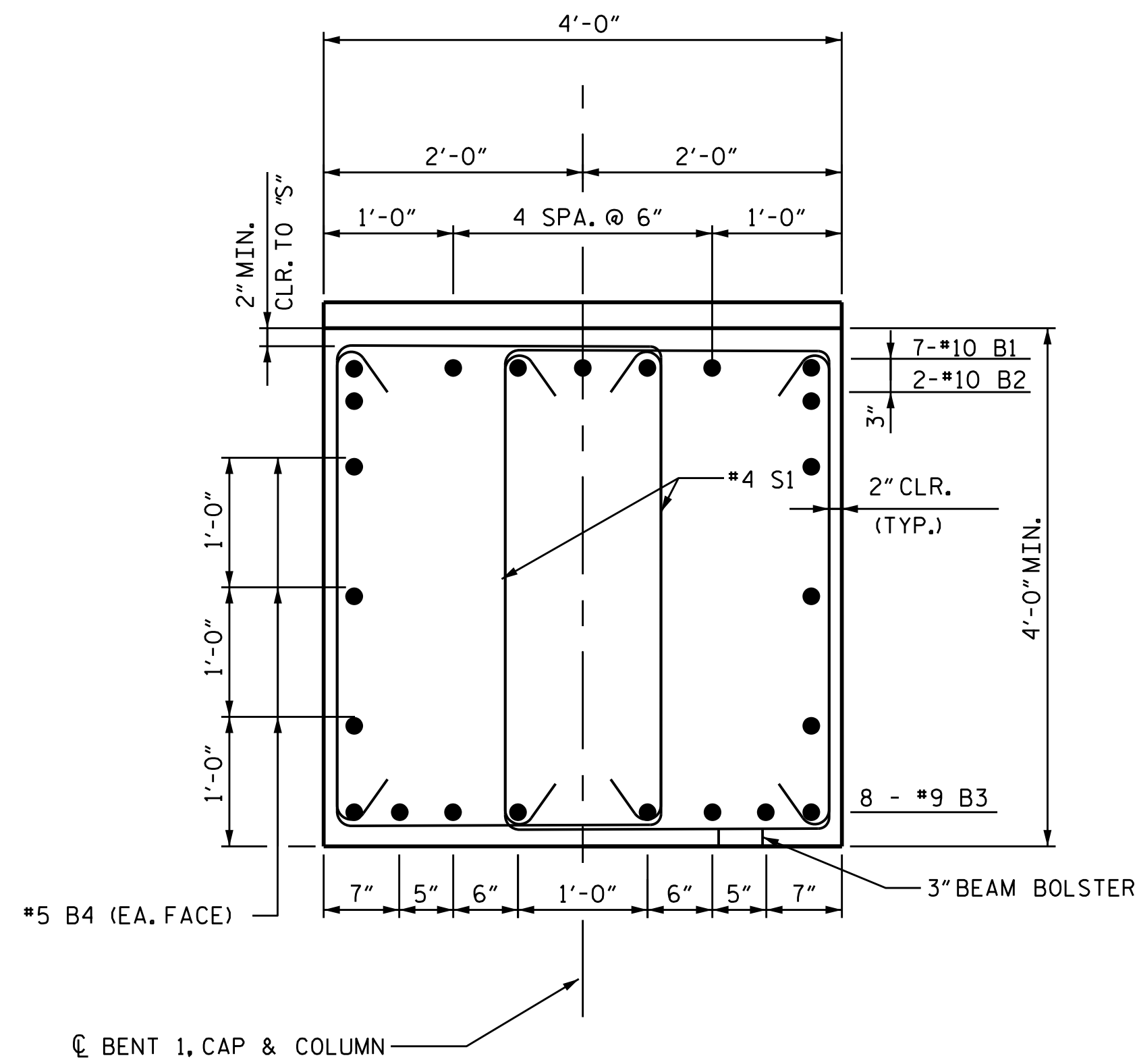
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2			4		

REVISIONS		SHEET NO.	
		S12-23	
		TOTAL SHEETS	
		32	

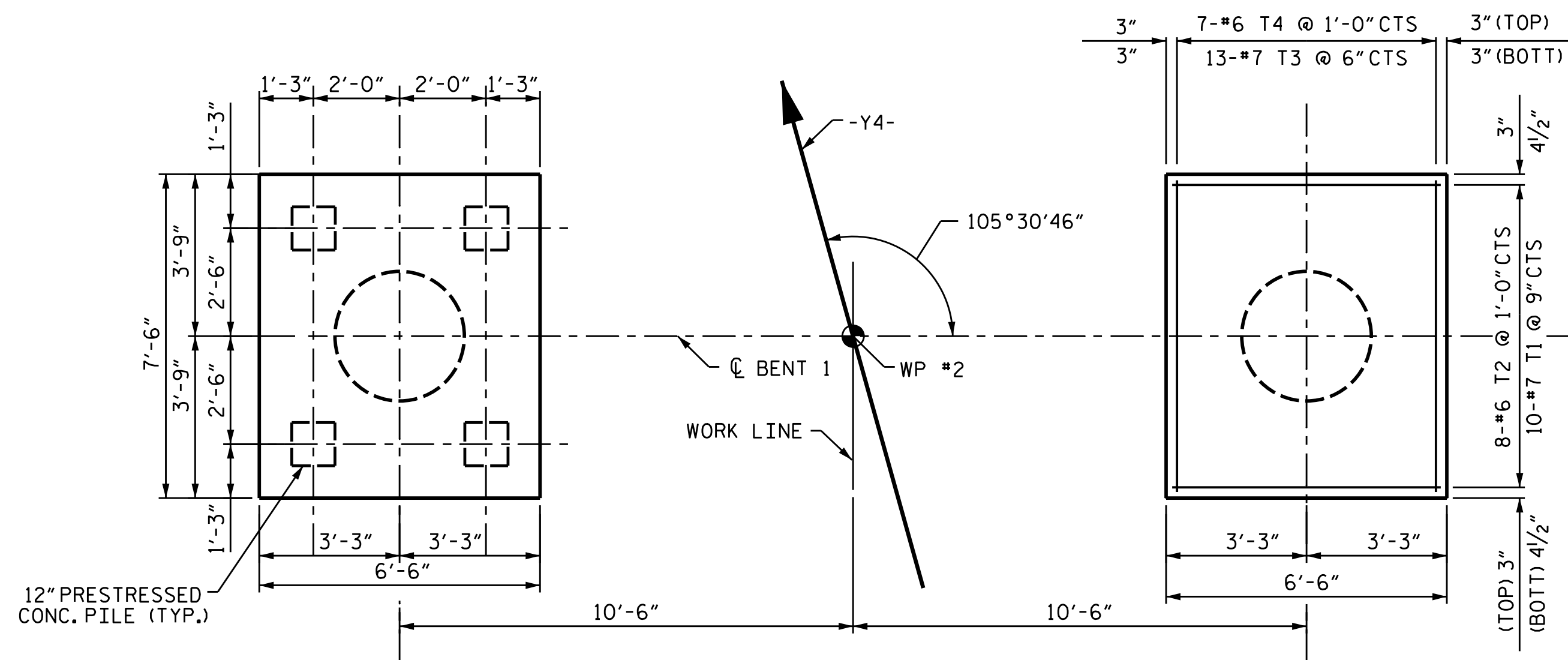
DOCUMENT NOT CONSIDERED FINAL
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KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 23 OF 32

KCI_JOB_NO: 23146789.11

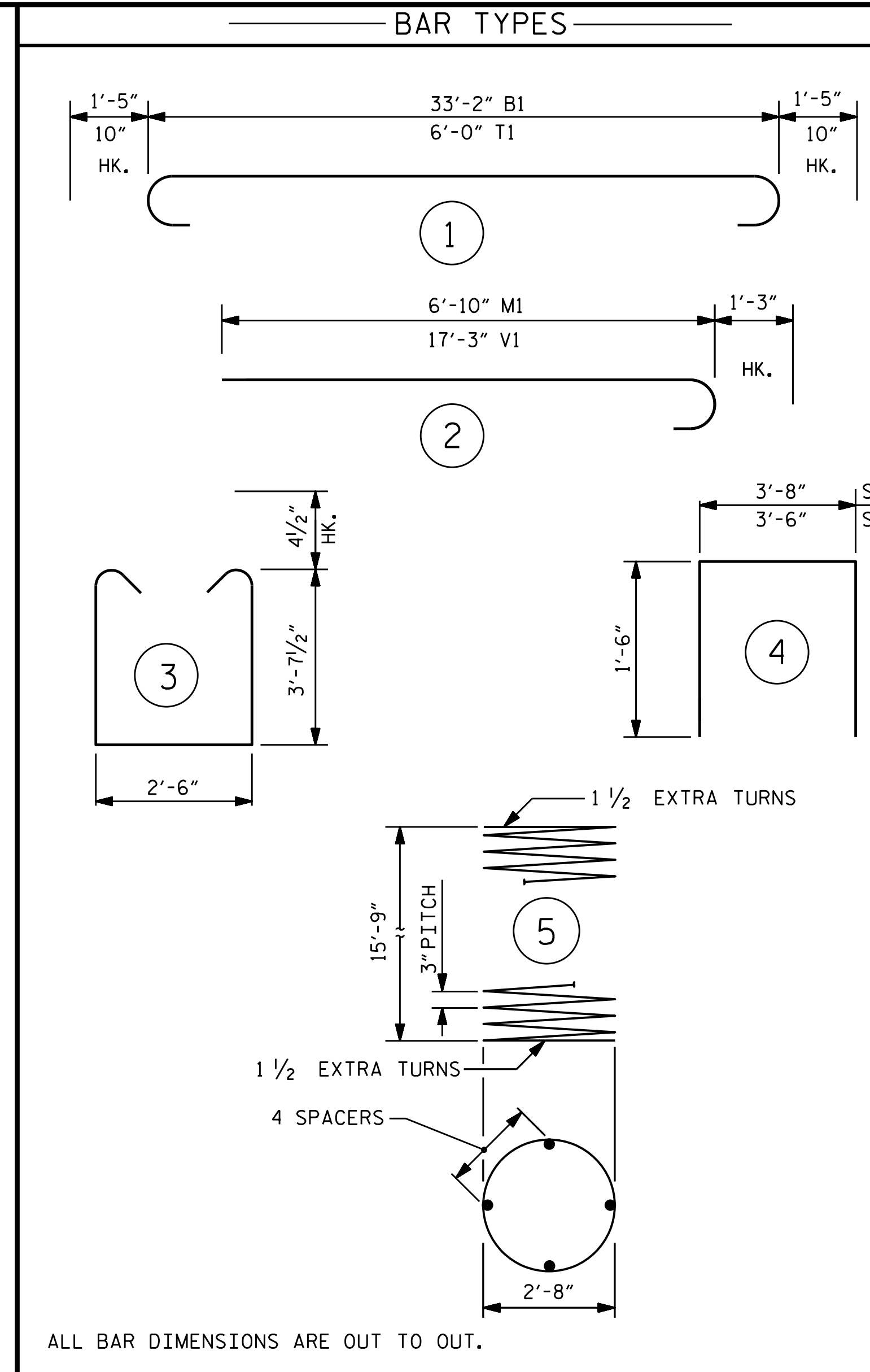


SECTION A-A

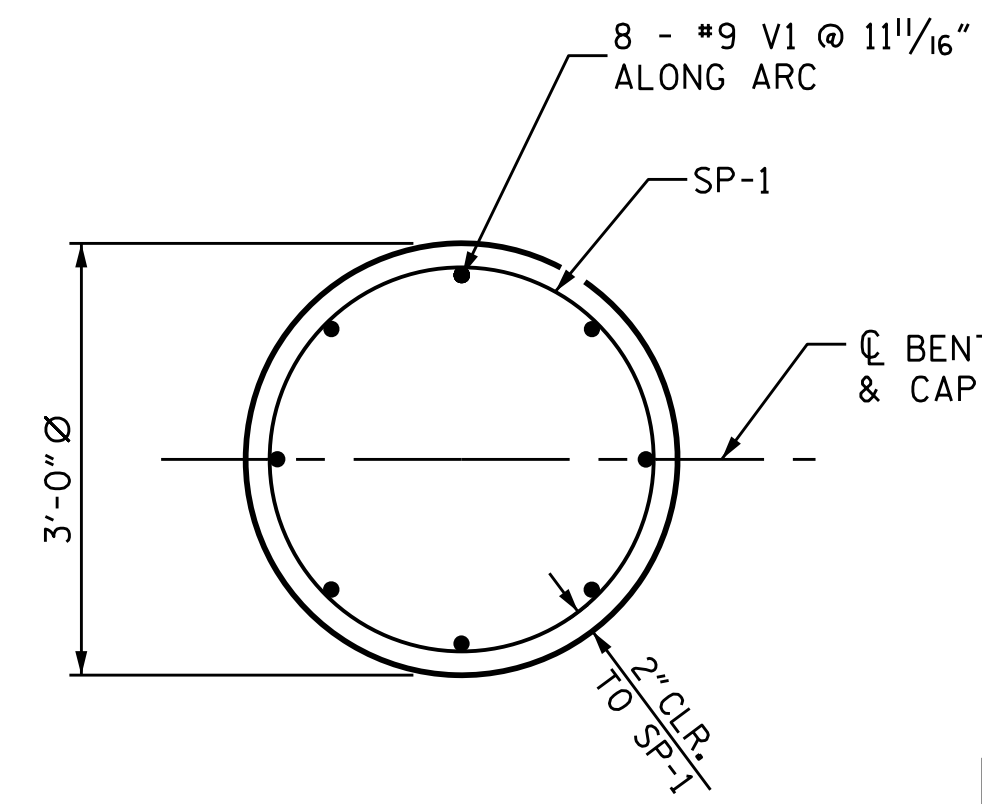


PLAN OF FOOTINGS

NOTE: FOOTINGS ARE IDENTICAL



SECTION B-B



BILL OF MATERIAL

BENT 1

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	7 10	1	36'-0"	1339
B2	2 10	STR.	33'-2"	226
B3	8 9	STR.	33'-2"	708
B4	6 5	STR.	33'-2"	208
M1	16 9	2	8'-1"	687
S1	100 4	3	10'-6"	701
S2	32 4	4	6'-8"	143
S3	20 4	4	6'-6"	87
T1	20 7	1	7'-8"	313
T2	16 6	STR.	6'-2"	148
T3	26 7	STR.	7'-2"	381
T4	14 6	STR.	7'-2"	151
V1	16 9	2	18'-6"	1573
SP-1	2 *	5	553'-2"	739

REINFORCING STEEL, LBS. 6665

SPIRAL COL. REINFORCING STEEL, LBS. 739

CLASS A CONCRETE, CU. YD.

POUR	CU. YD.
POUR 1	10.6
POUR 2	8.1
POUR 3	20.3
TOTAL	39.0

12" PRESTRESSED CONC. PILES
NO. 8
LIN. FT. 400

PILE REDRIVES, EA. 4

PILE DRIVING EQUIPMENT SETUP FOR 12" PRESTRESSED CONC. PILES, EA. 8

FOUNDATION EXCAVATION LUMP SUM

(NOTE: PILE HEADS HAVE BEEN DEDUCTED FROM CLASS A CONCRETE)

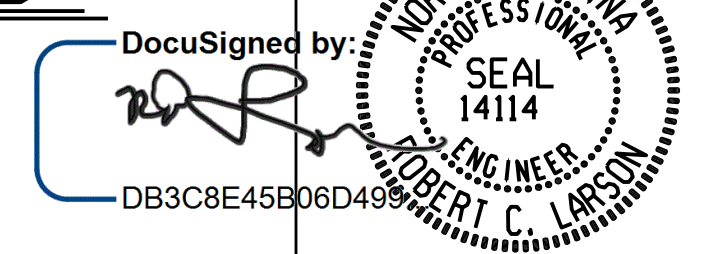
* THE SP-1 SPIRAL REINFORCING STEEL SHALL BE W20 OR D-20 COLD DRAWN WIRE OR #4 PLAIN OR DEFORMED BAR

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 44+71.82 -Y4-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

SUBSTRUCTURE
BENT 1



DocuSigned by

DB3C8E45B06D499

12/7/2018

DESIGN ENGINEER OF RECORD:	DATE:
<i>R. J. Flory</i>	12/7/2018
DRAWN BY:	DATE:
R. J. FLORY	08/24/16
CHECKED BY:	DATE:
R. C. LARSON	08/26/16

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UNLESS ALL SIGNATURES COMPLETED

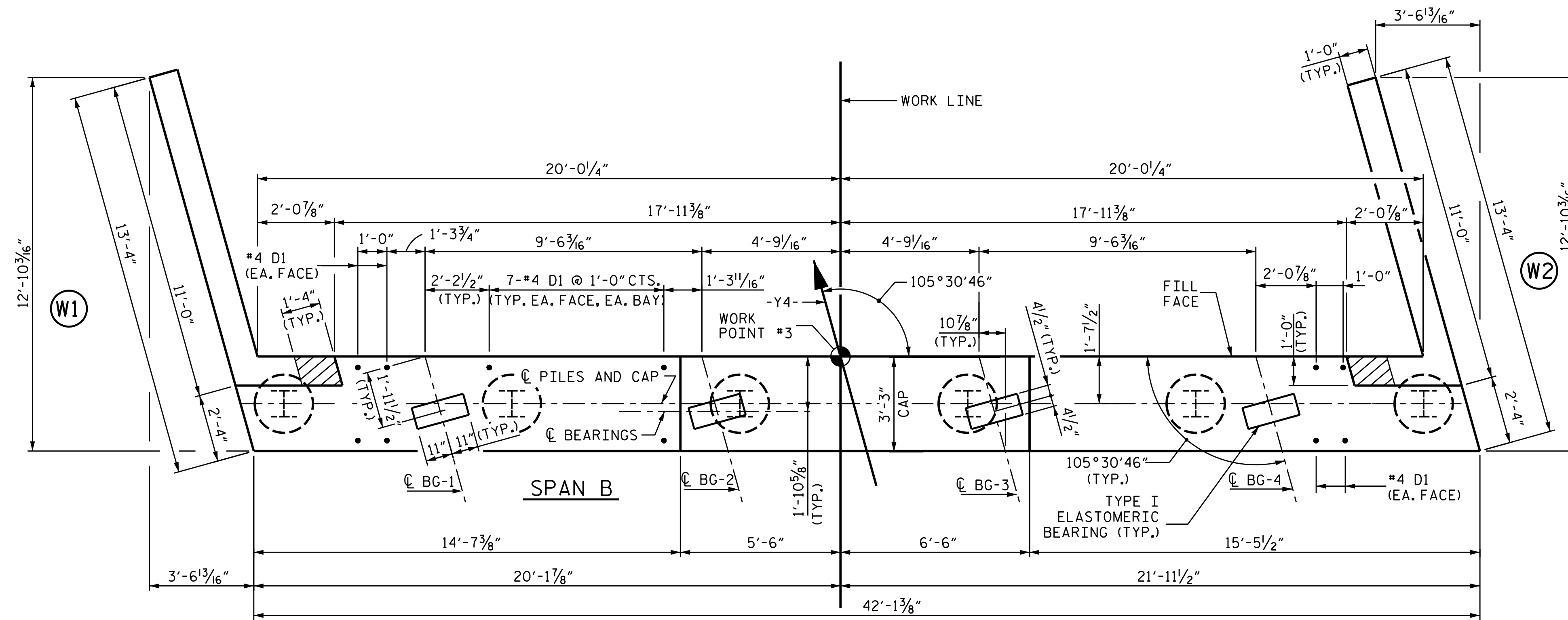
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2			4		

NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

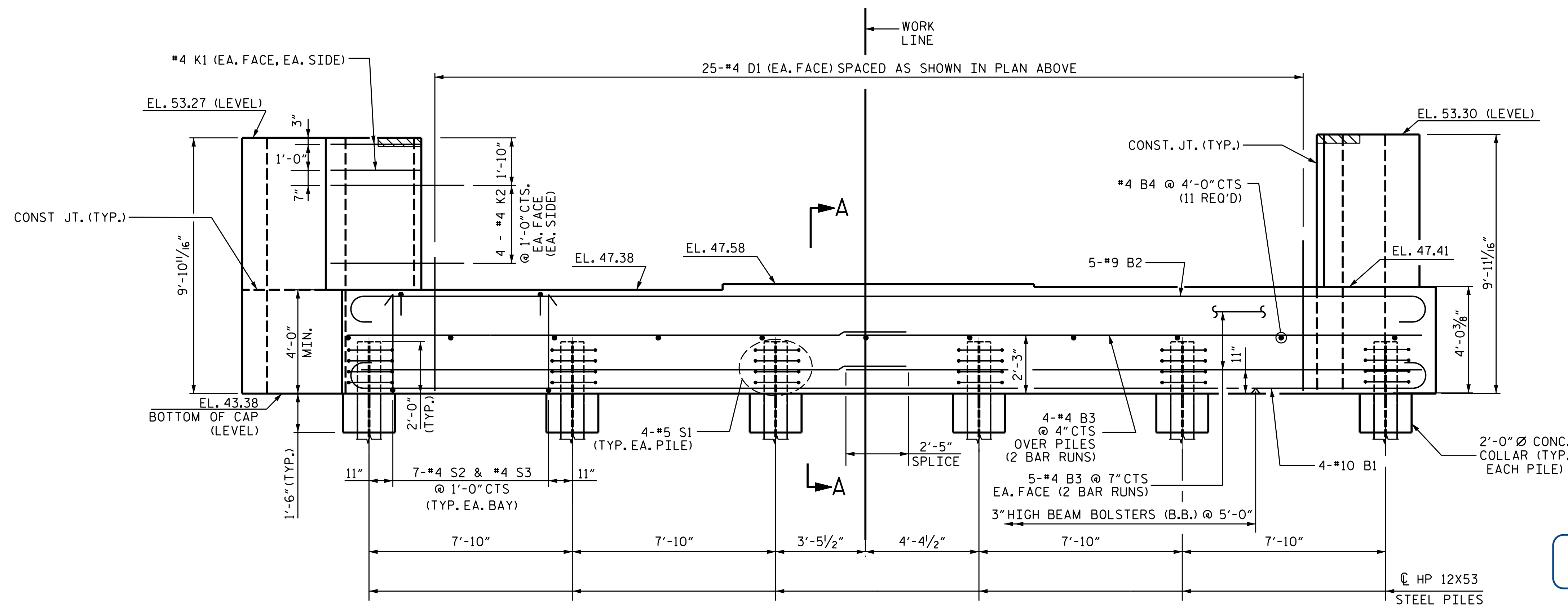
KCI Associates
of North Carolina, P.A.
DWG. REF. NO. 24 OF 32

SHEET NO.
S12-24
TOTAL SHEETS
32

KCI_JOB_NO: 23146789.11



PLAN OF CAP



ELEVATION

NOTES

THE TOP SURFACE OF THE END BENT CAP AND WINGS (POUR 1) EXCEPT THE BEARING AREAS AND AREAS OUTSIDE OF SUPERSTRUCTURE SHALL BE RAKED TO A DEPTH OF 1/4"

FOR "BLOCKOUT IN WING WALL" AND "TEMPORARY DRAINAGE AT END BENT", SEE END BENT 1.

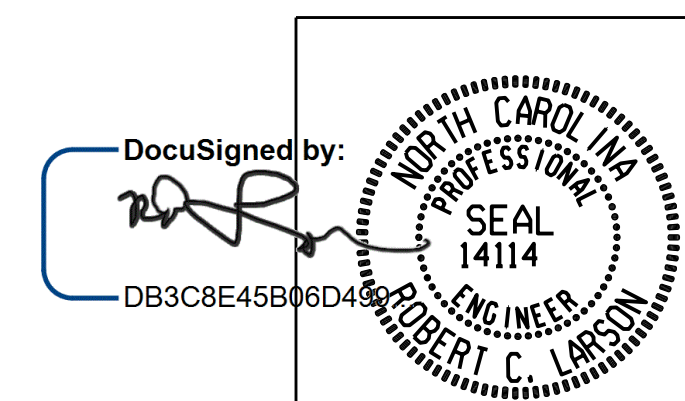
STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR "D" BARS.

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2



DocuSigned by:
 DB3C8E45B06D48

12/7/2018

DESIGN ENGINEER OF RECORD:	DATE:
R. J. FLORY	12/7/2018
DRAWN BY:	DATE:
R. C. LARSON	03/20/16
CHECKED BY:	DATE:
R. C. LARSON	09/01/16

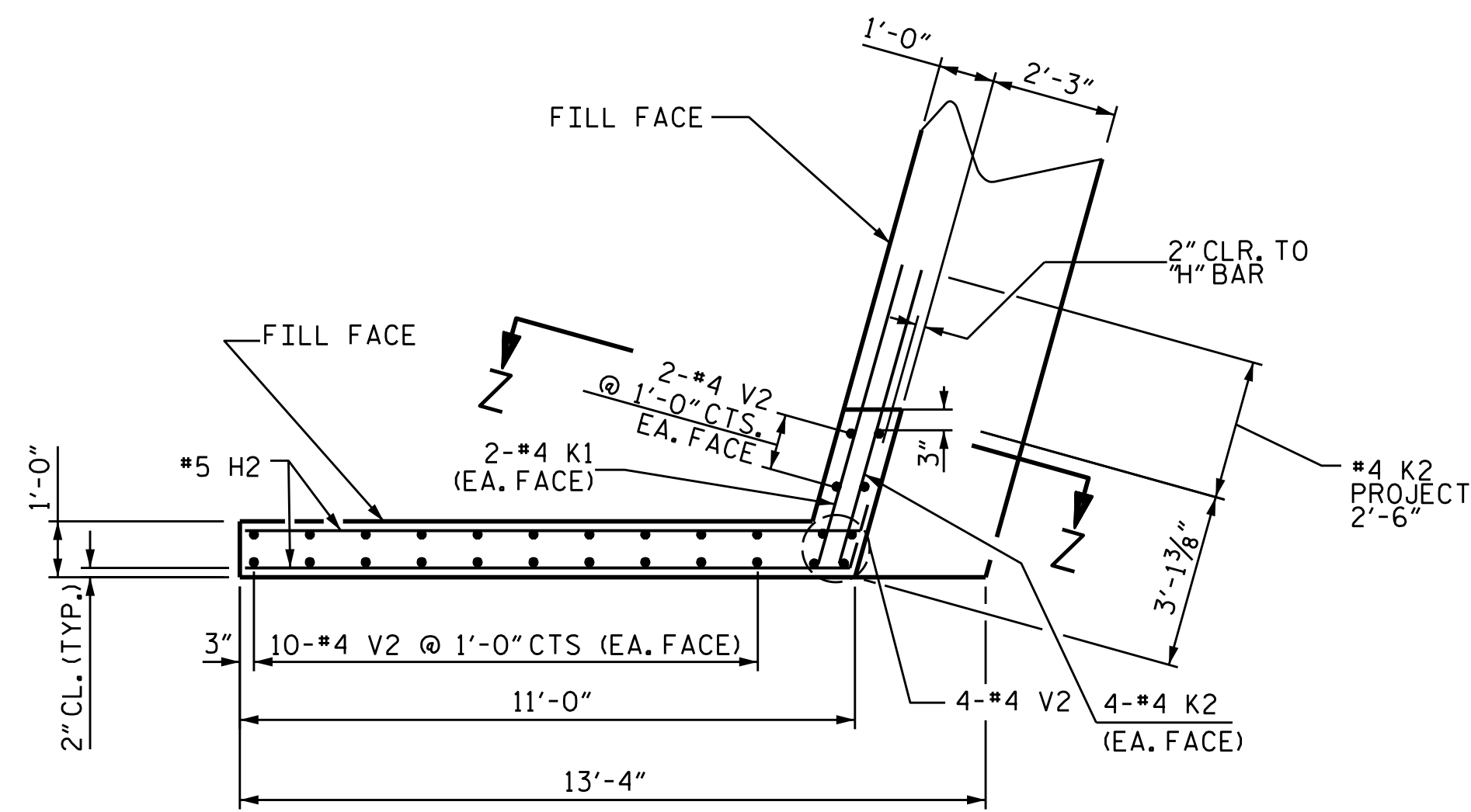
DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

KCI Associates of North Carolina, P.A.	
DWG. REF. NO. 25 OF 32	

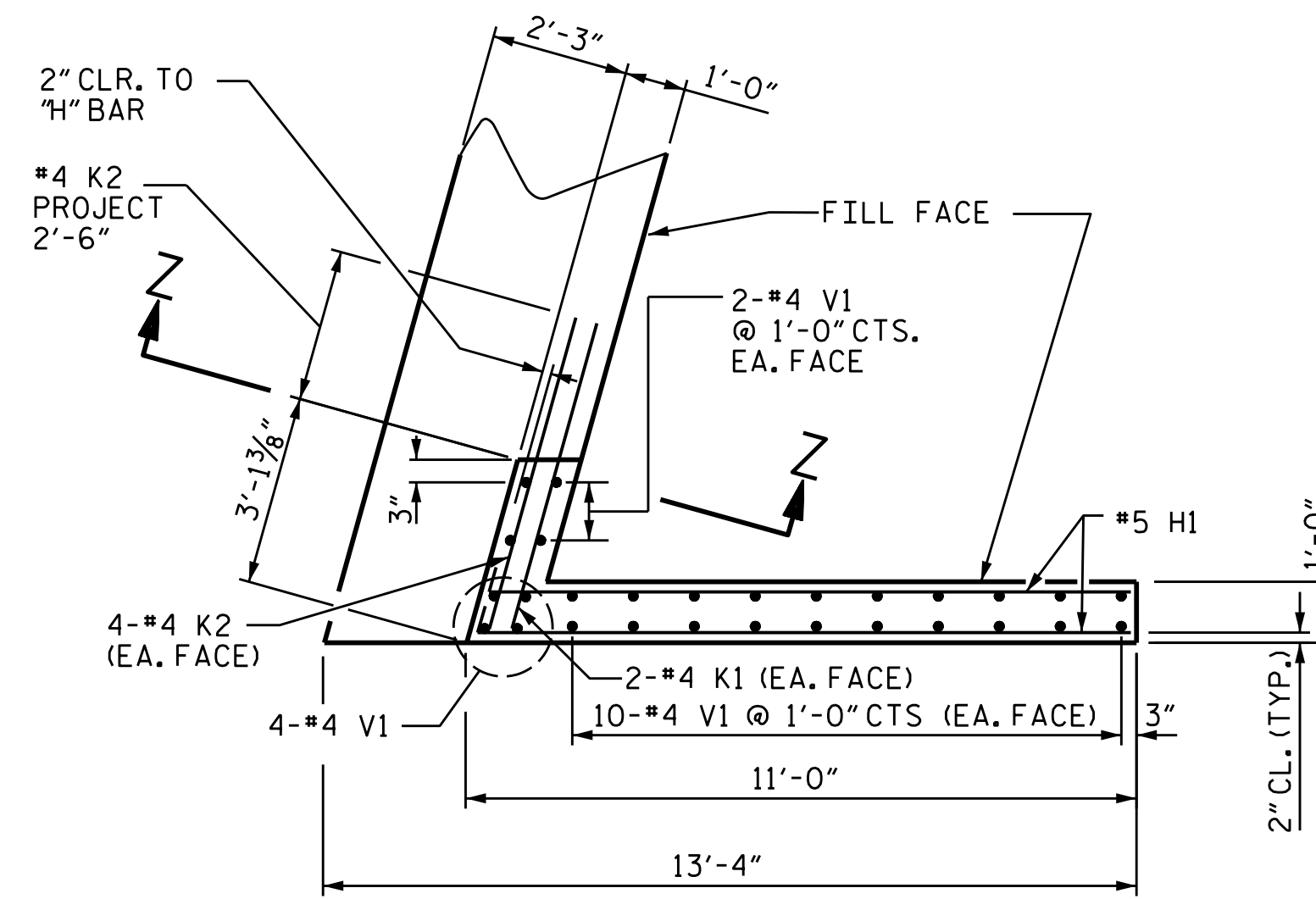
REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
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TOTAL SHEETS: 32

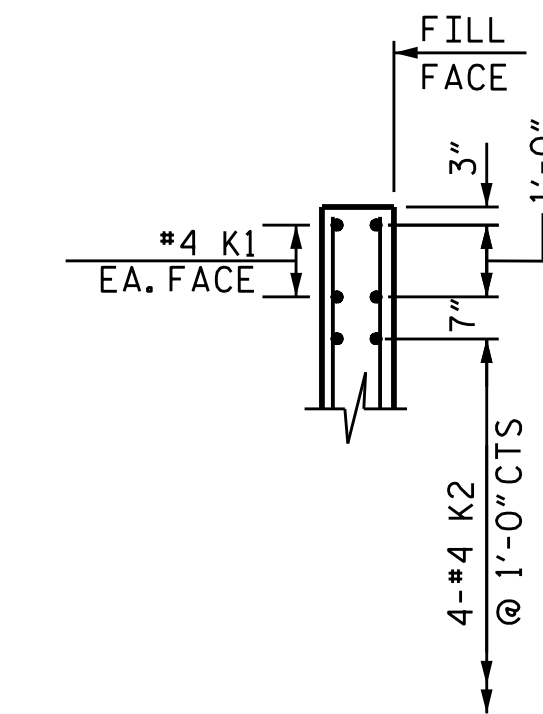
KCI_JOB NO. 23146789.11



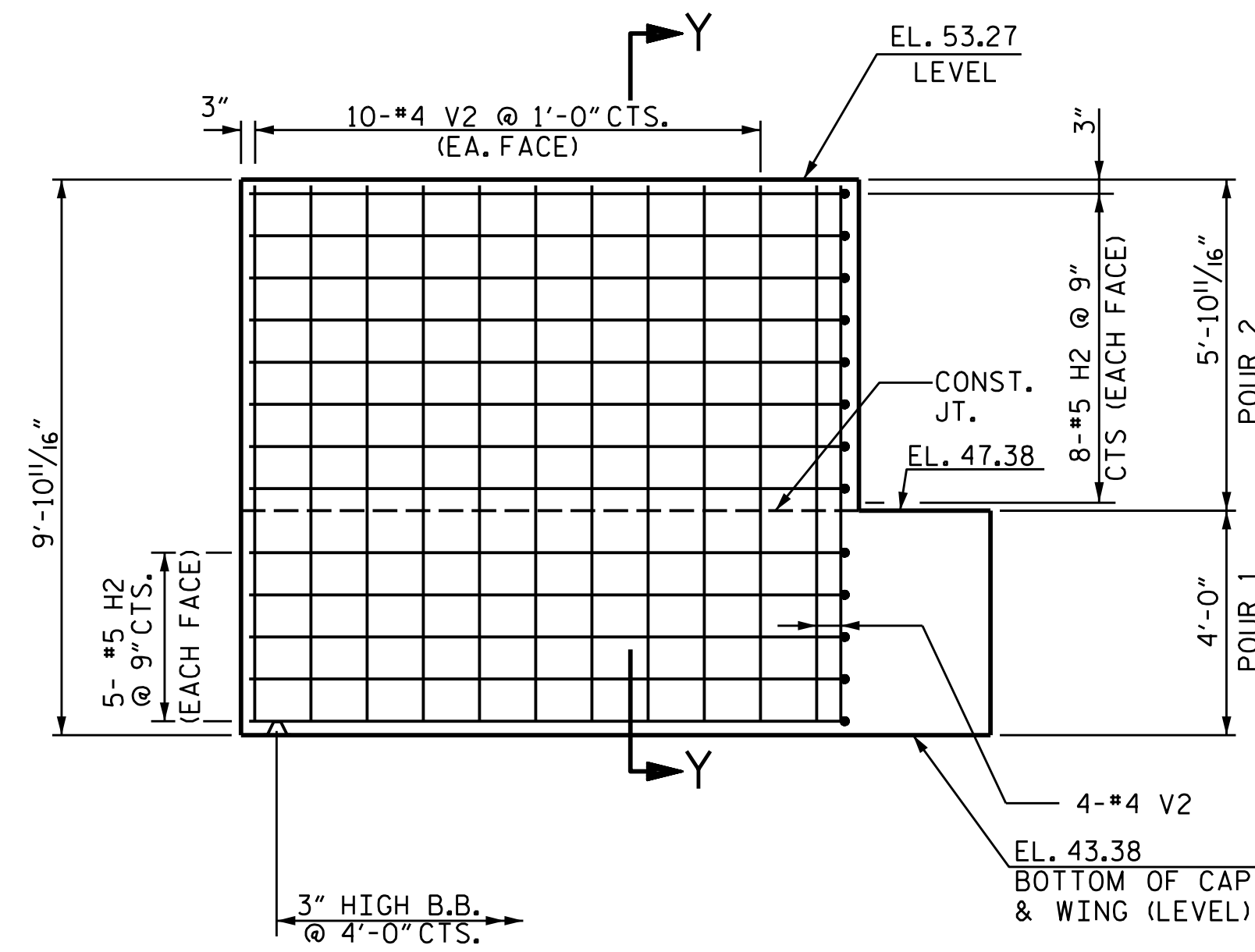
PLAN W1



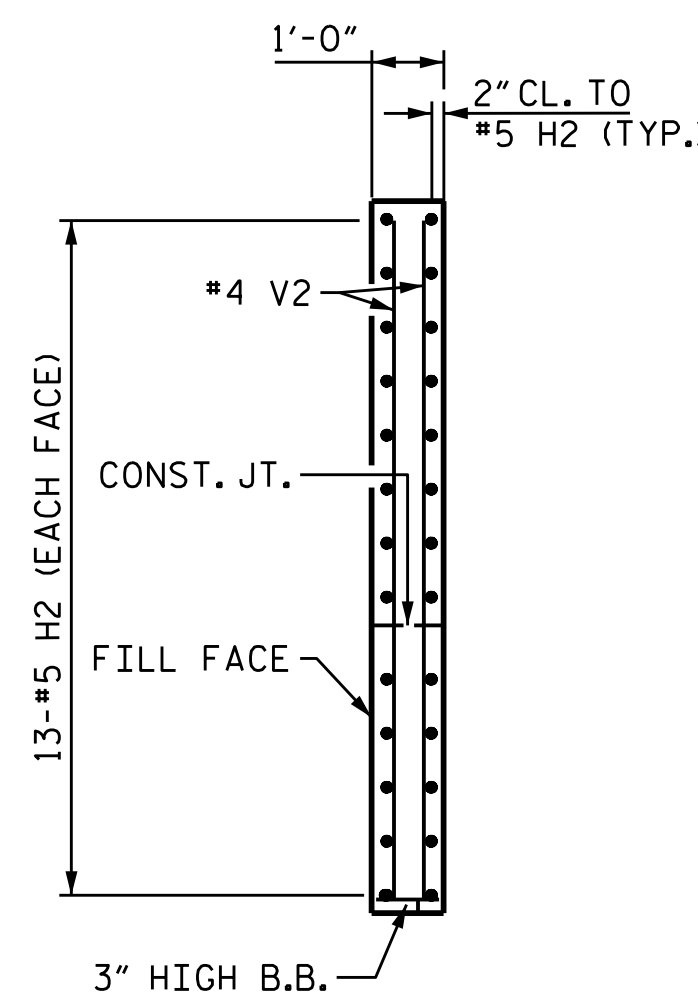
PLAN W2



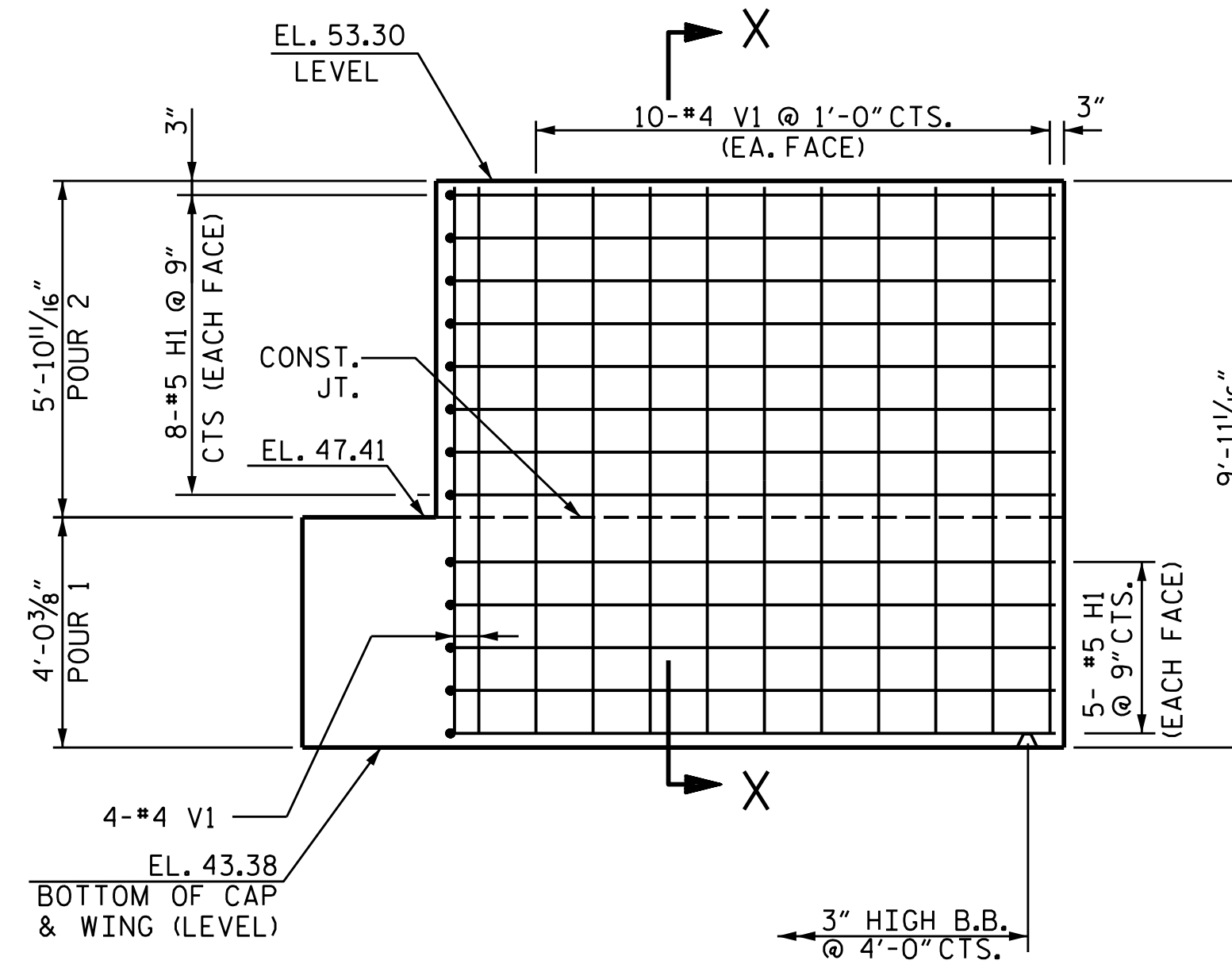
SECTION Z-Z



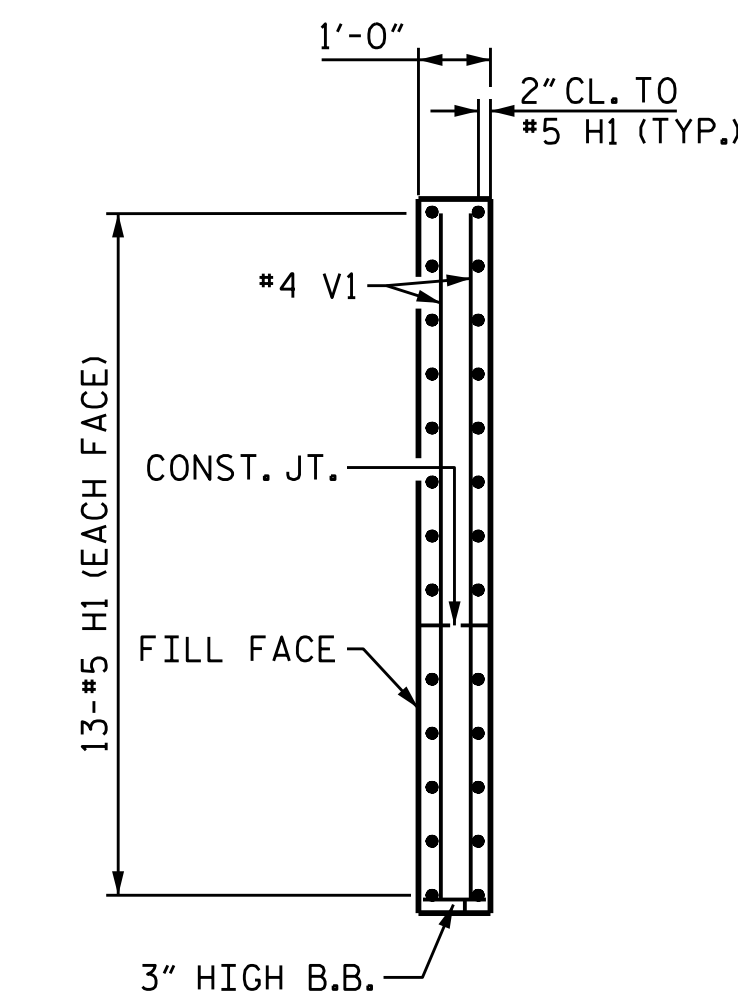
ELEVATION W1



SECTION Y-Y



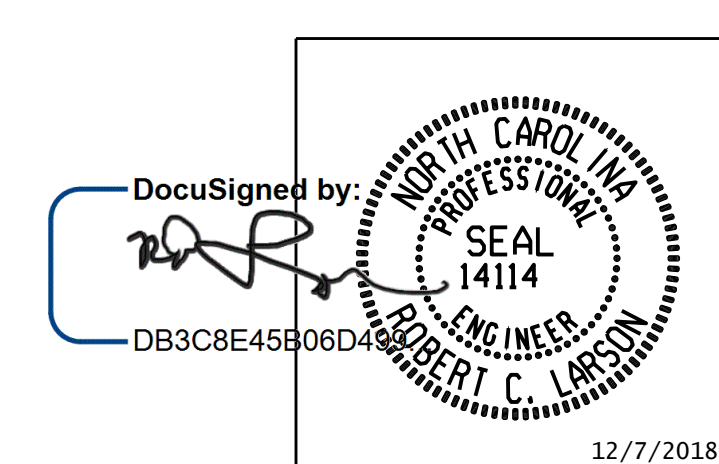
ELEVATION W2



SECTION X-X

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 2 OF 3



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
**SUBSTRUCTURE
 END BENT 2**

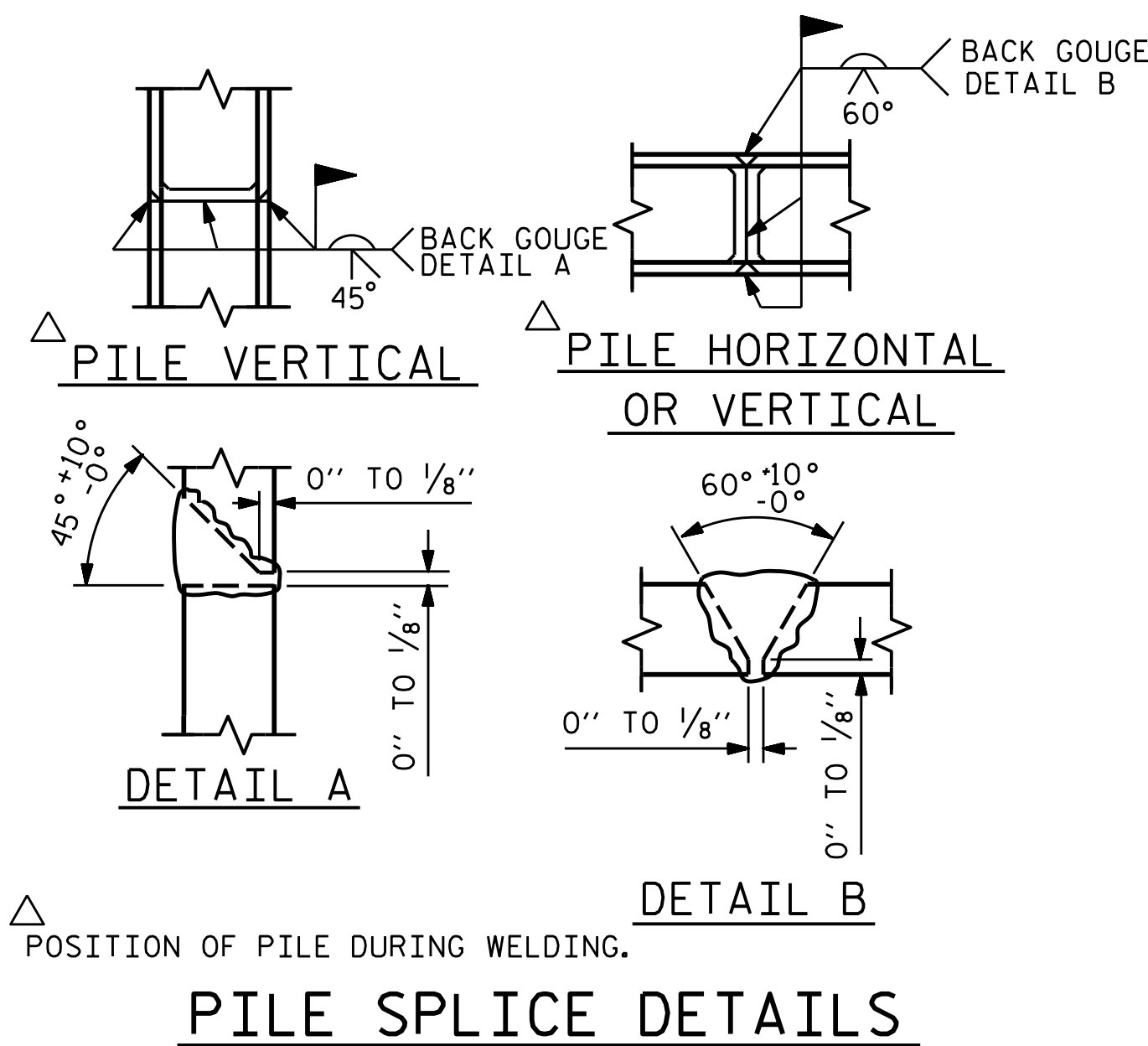
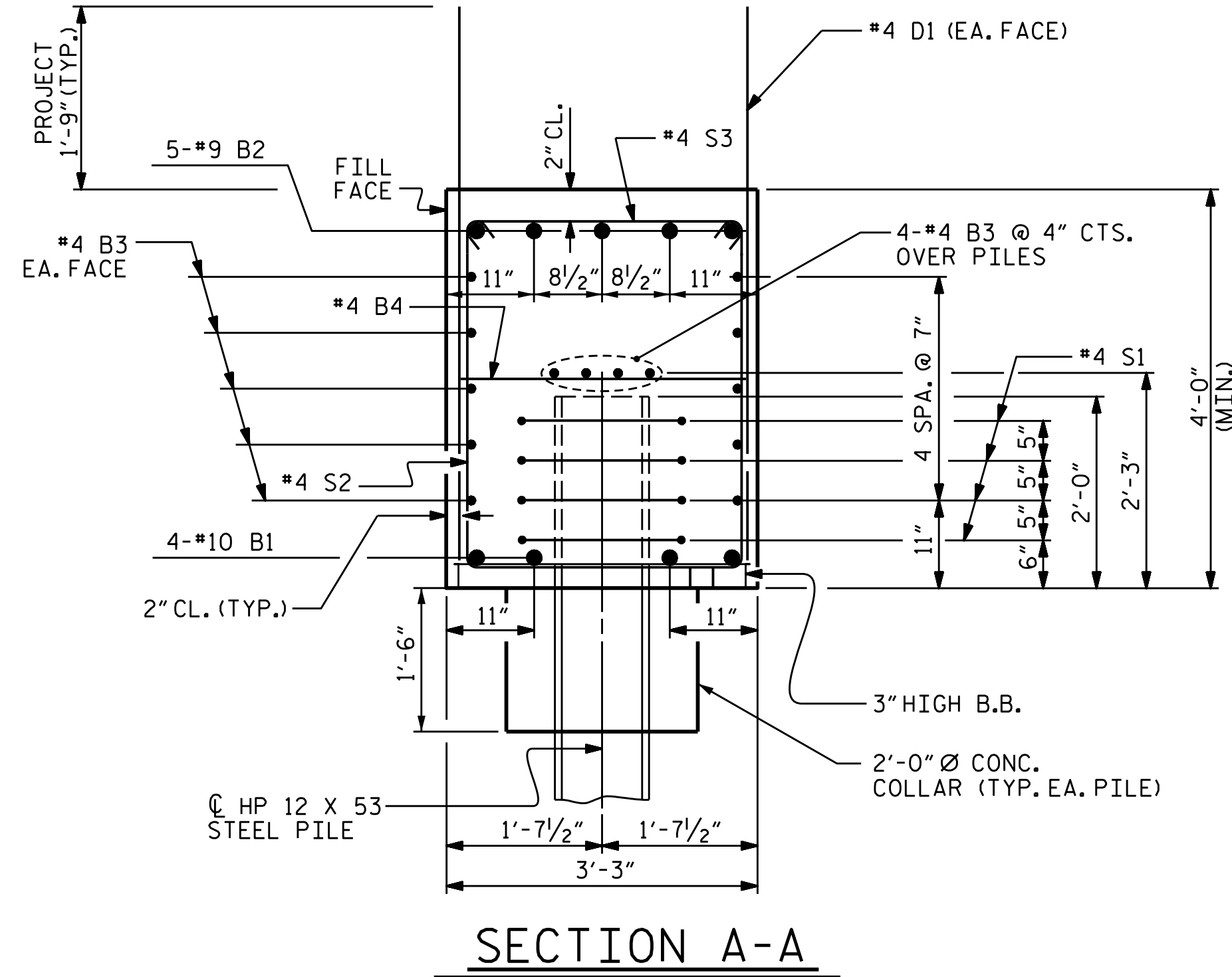
DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 05/05/16
 CHECKED BY: R. C. LARSON DATE: 05/06/16

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

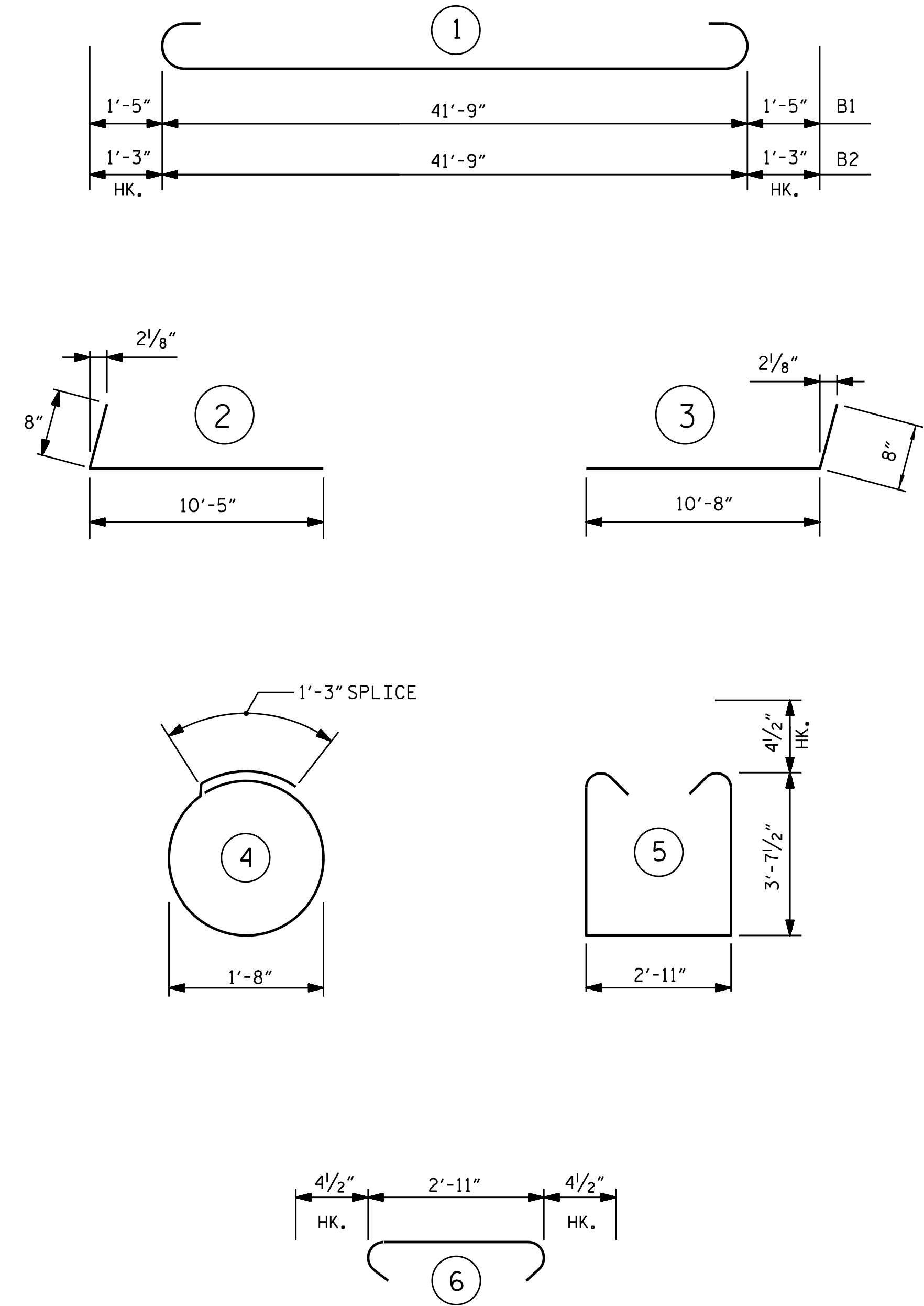
ENGINEERS & PLANNERS & ECOLOGISTS LICENSE NUMBER: C-0714
KCI Associates
 of North Carolina, P.A.
 SUITE 220, LANDMARK CENTER #400 SIX FORMS RD, RALEIGH, N.C. 27609-5200 (919) 783-9244
 DWG. REF. NO. 26 OF 32

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S12-26	
1			3			TOTAL SHEETS	
2			4			32	

KCI_JOB_NO: 2316789.11



BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

BILL OF MATERIAL

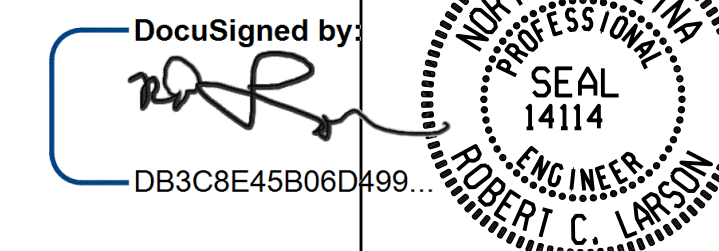
END BENT 2					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	4	10	1	44'-7"	767
B2	5	9	1	44'-3"	752
B3	28	4	STR.	22'-2"	415
B4	11	4	STR.	2'-11"	21
D1	50	4	STR.	5'-9"	192
H1	26	5	2	11'-1"	301
H2	26	5	3	11'-4"	307
K1	8	4	STR.	2'-10"	15
K2	16	4	STR.	5'-6"	92
S1	24	4	4	6'-6"	104
S2	35	4	5	10'-11"	255
S3	35	4	6	3'-8"	86
V1	28	4	STR.	9'-7"	179
V2	28	4	STR.	9'-6"	178
REINFORCING STEEL, LB					3664
CLASS A CONCRETE, CY				POUR 1	24.5
				POUR 2	5.9
TOTAL					30.4
HP 12X53 STEEL PILES				NO.	6
				LF	510
PILE REDRIVES, EA.					3
PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA.					6

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2



DocuSigned by:
 Robert C. Larson
 DB3C8E45B06D499...

12/7/2018

DESIGN ENGINEER OF RECORD: R. J. FLORY DATE: 12/7/2018
 DRAWN BY: R. J. FLORY DATE: 8/01/16
 CHECKED BY: R.C. LARSON DATE: 9/01/16

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KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 27 OF 32

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S12-27
 TOTAL SHEETS 32

KCI_JOB_NO. 23146789.11

NOTES

PRESTRESSED CONCRETE STRENGTH : $f'_c = 7,500$ PSI

BUILD-UP CONCRETE STRENGTH : $f'_c = 7,500$ PSI

STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
1/2"	270 L.R.	0.153	41,300# PER STRAND	30,980# PER STRAND
0.6"	270 L.R.	0.217	58,600# PER STRAND	43,940# PER STRAND

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS CONFORMING TO AASHTO M203. STRAND SAMPLING REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

AT THE CONTRACTOR'S OPTION, 1/2" OR 0.6" STRANDS MAY BE USED IN EITHER THE 4 OR 5 STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

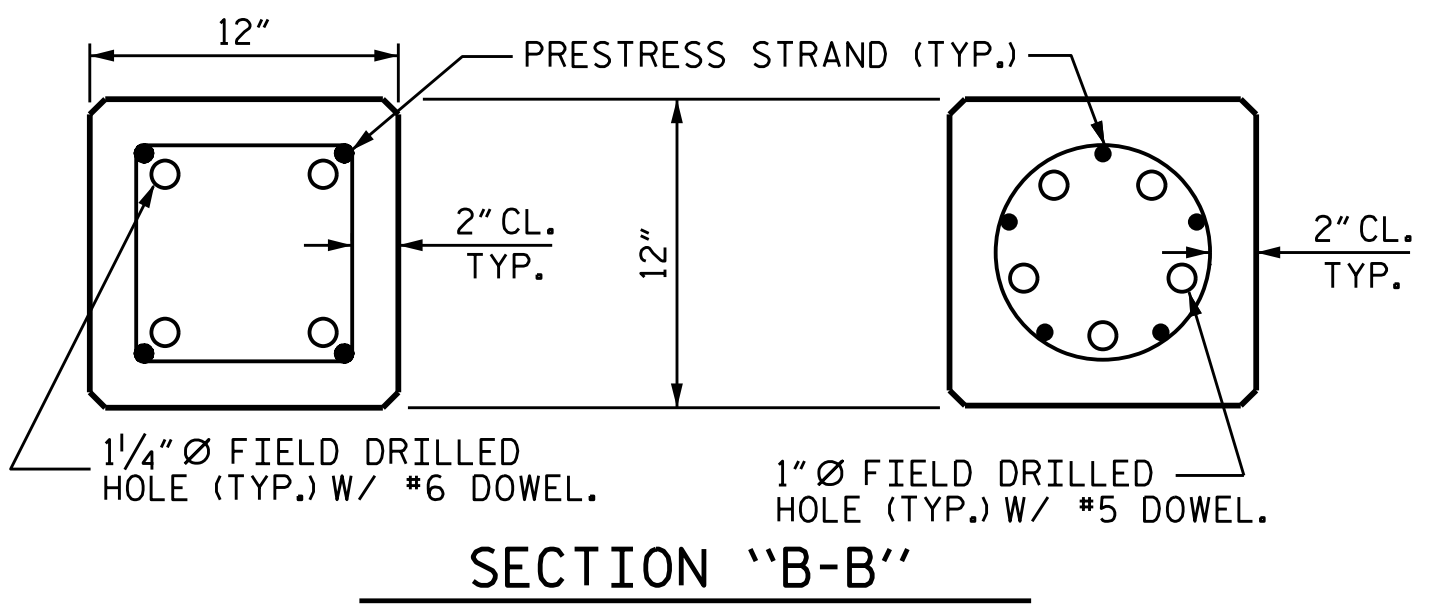
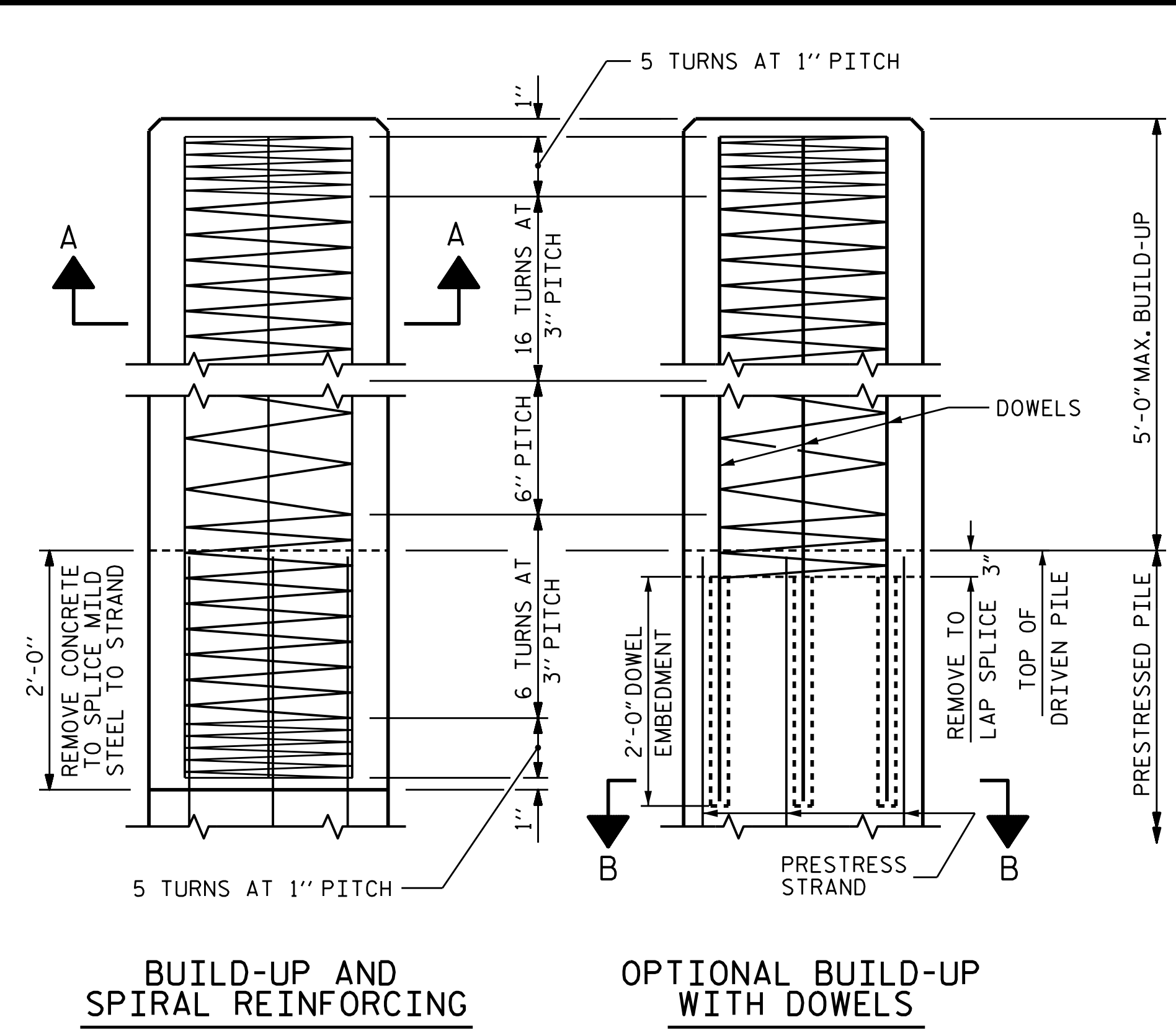
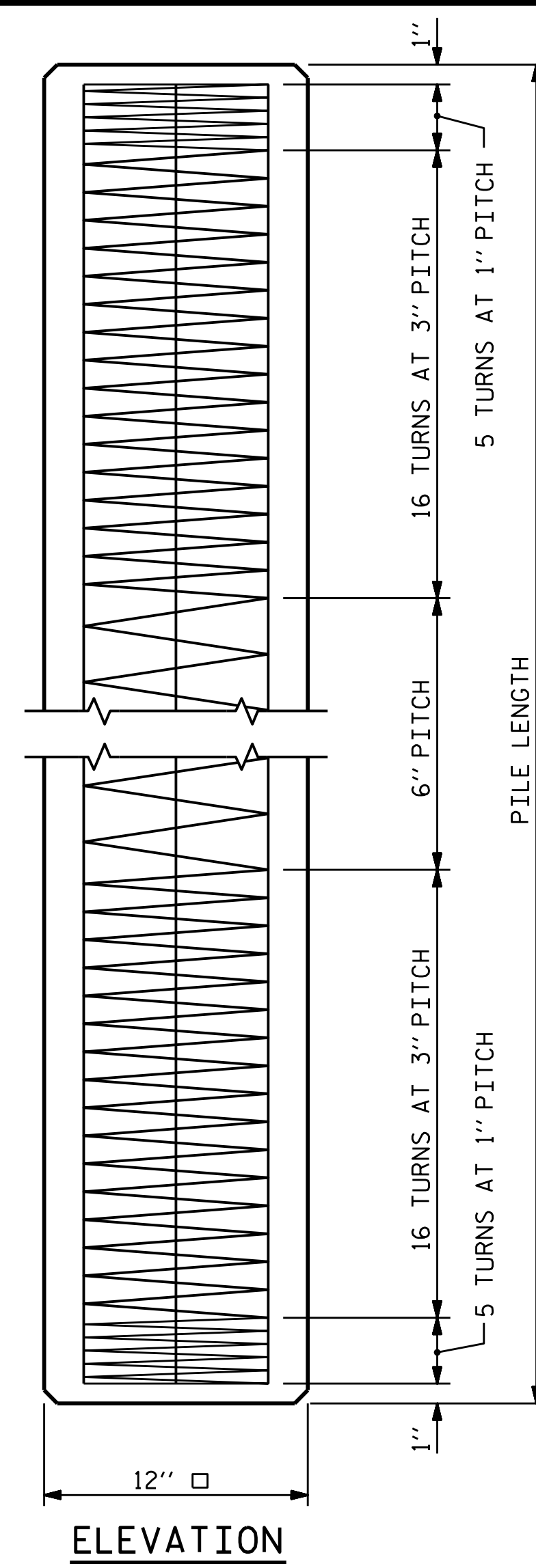
IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN PAIRS, EXCEPT WHERE 5 STRANDS ARE USED, THE LAST STRAND MAY BE BURNED SINGLY ACCORDING TO BURNING PATTERNS SHOWN. NOT MORE THAN 4 STRANDS MAY BE BURNED AT ANY ONE SECTION BEFORE THE SAME STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

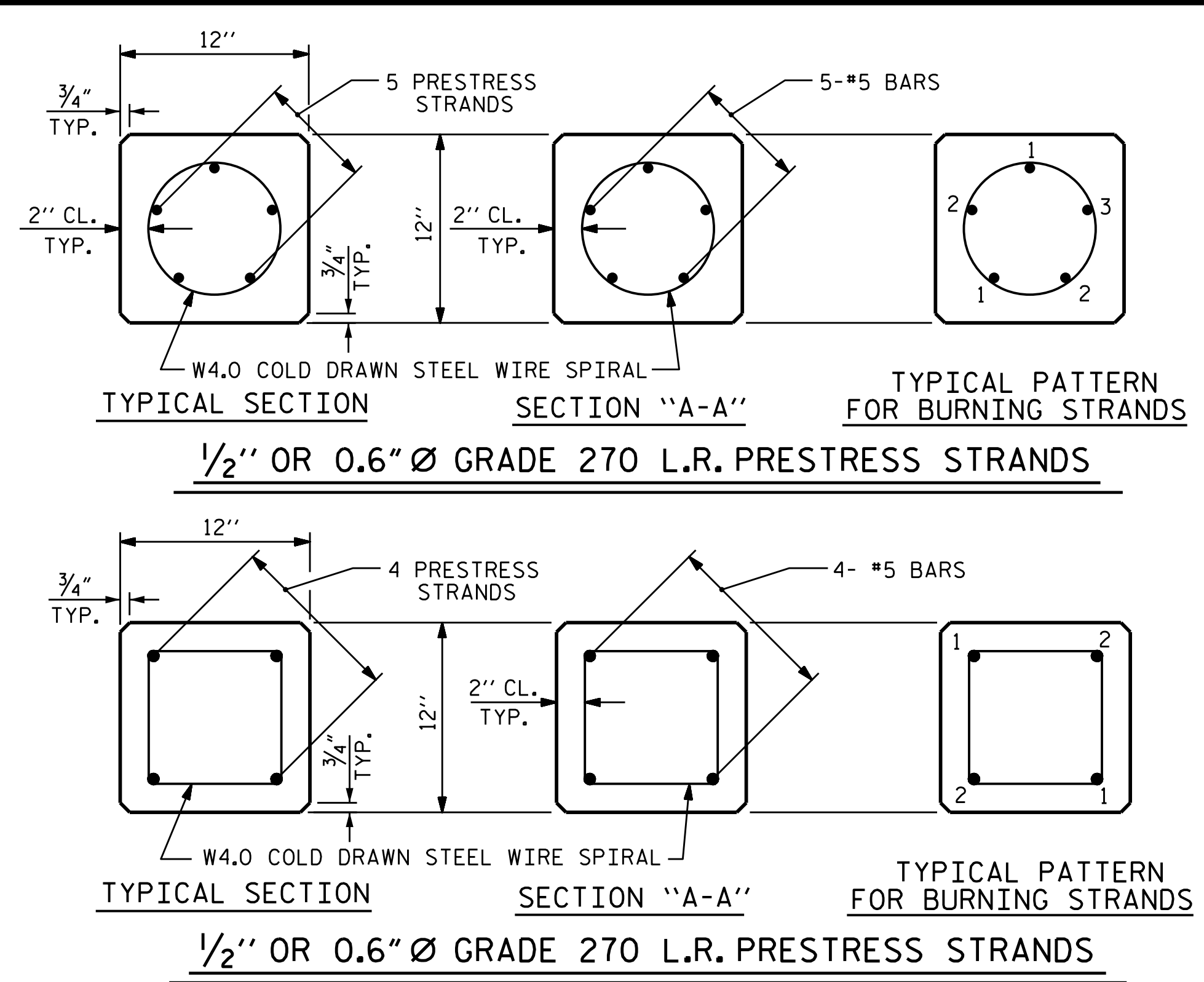
WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2" WIDE BLACK MARK.

DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

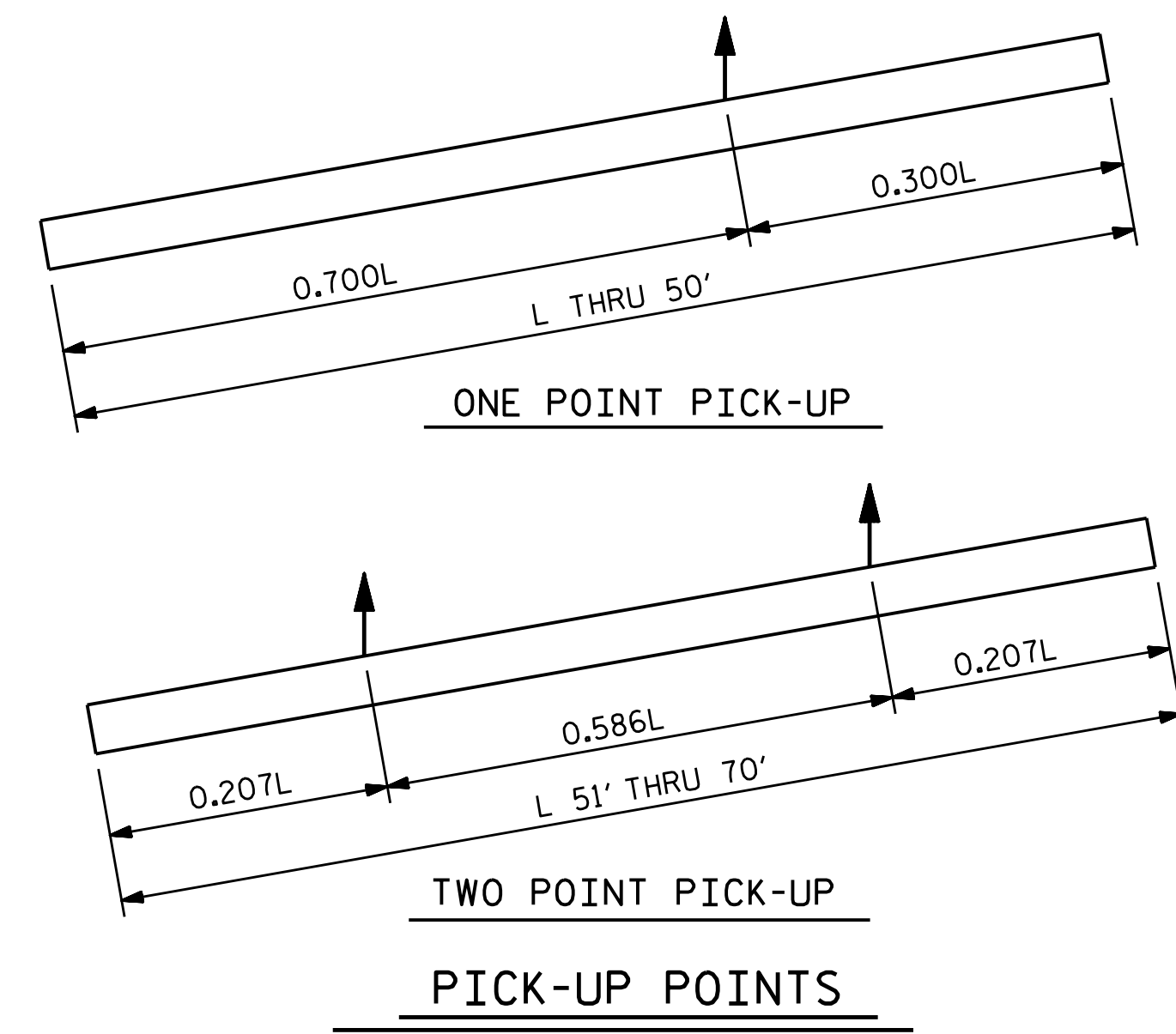
DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 5,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.



(AT THE CONTRACTOR'S OPTION, PILE BUILD-UP MAY BE CONSTRUCTED WITH DOWELS.)



LENGTH	CONCRETE CU. YDS.	PILE WT. TONS	ONE POINT PICK-UP		TWO POINT PICK-UP	
			0.300L	0.700L	0.207L	0.586L
25'-0"	0.91	1.85	7'-6"	17'-6"		
30'-0"	1.10	2.22	9'-0"	21'-0"		
35'-0"	1.28	2.59	10'-6"	24'-6"		
40'-0"	1.46	2.96	12'-0"	28'-0"		
45'-0"	1.64	3.33	13'-6"	31'-6"		
50'-0"	1.83	3.72	15'-0"	35'-0"		
55'-0"	2.01	4.09			11'-4 1/2"	32'-3"
60'-0"	2.19	4.46			12'-5"	35'-2"
65'-0"	2.38	4.81			13'-5 1/2"	38'-1"
70'-0"	2.57	5.18			14'-6"	41'-0"



DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSIVE STRENGTH: $f'_c = 5,000$ PSI

BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3" OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

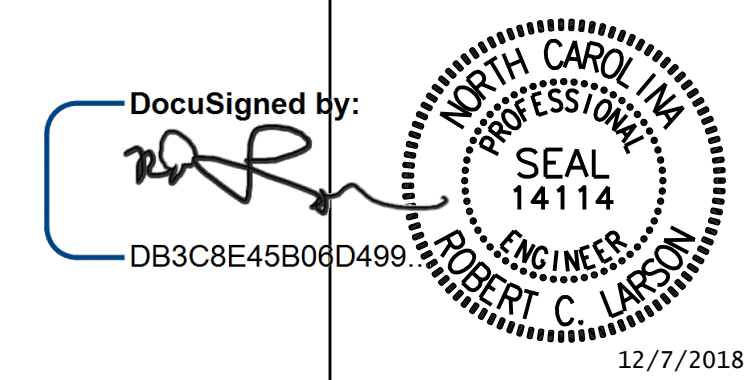
DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN 1/2" CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETE PILE.

FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
12" PRESTRESSED
CONCRETE PILE

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 28 OF 32

REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 32

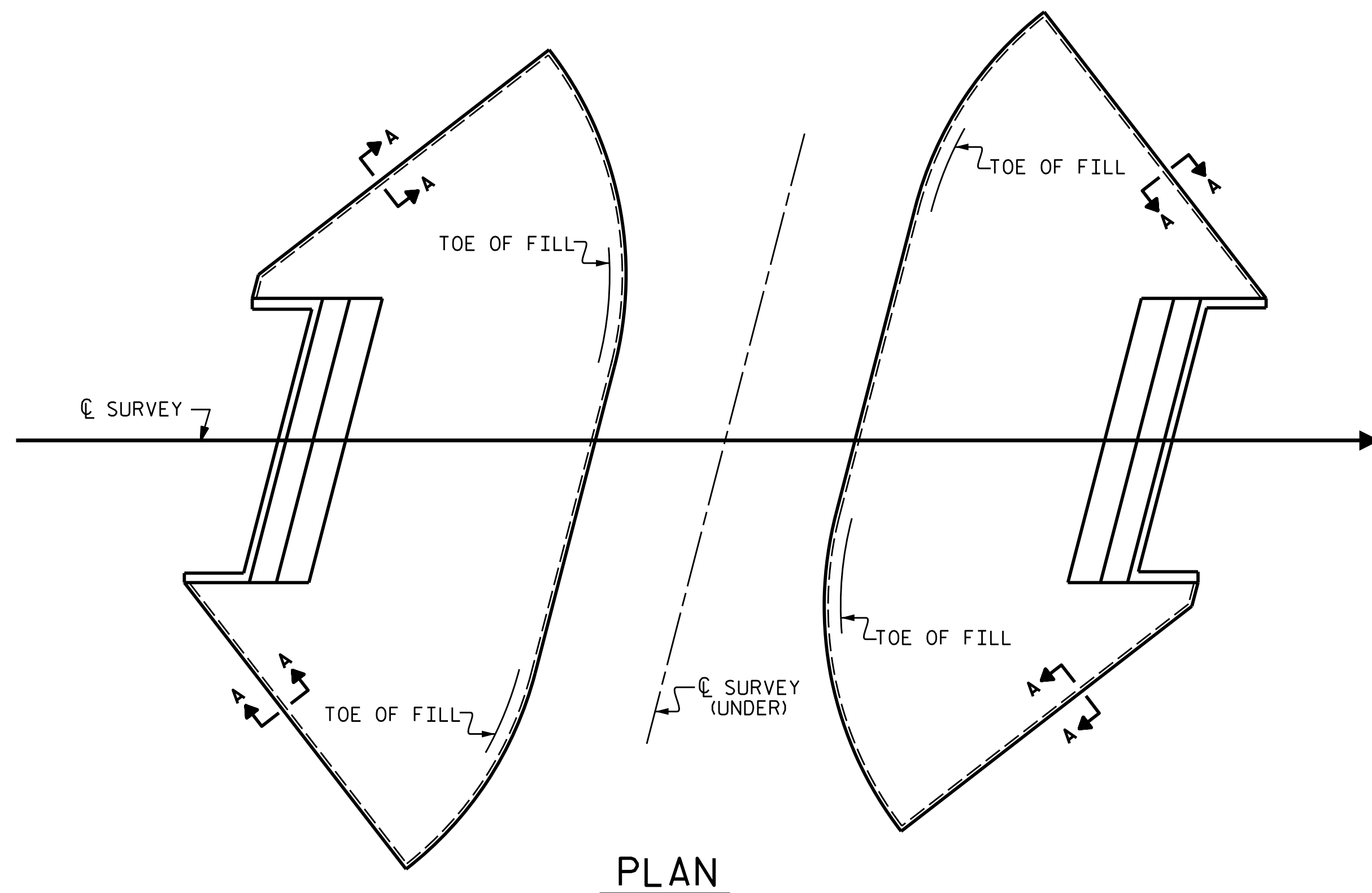
DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED

KCI_JOB_NO: 23146789.11

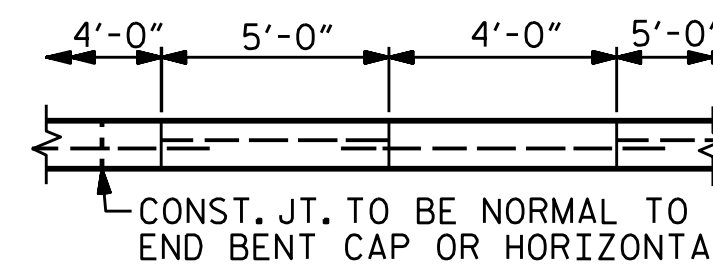
DESIGN ENGINEER OF RECORD: R. C. LARSON DATE: 12/7/2018

ASSEMBLED BY: R. C. LARSON DATE: 04/29/16
 CHECKED BY: K. SU DATE: 08/24/16

DRAWN BY: FCJ 7/88 REV. 11/30/10 WMC/GM
 CHECKED BY: CRK 3/89 REV. 10/11/11 MAA/GM
 REV. 12/14 MAA/TMG

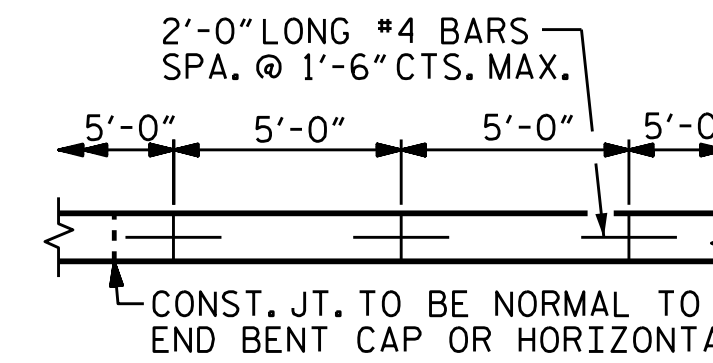


PLAN



POUR A 4'-0" STRIP FIRST. STRIP WIDTHS MAY VARY IN CURVED PORTION.

OPTIONAL POURING DETAIL



STRIP WIDTHS MAY VARY IN CURVED PORTION.

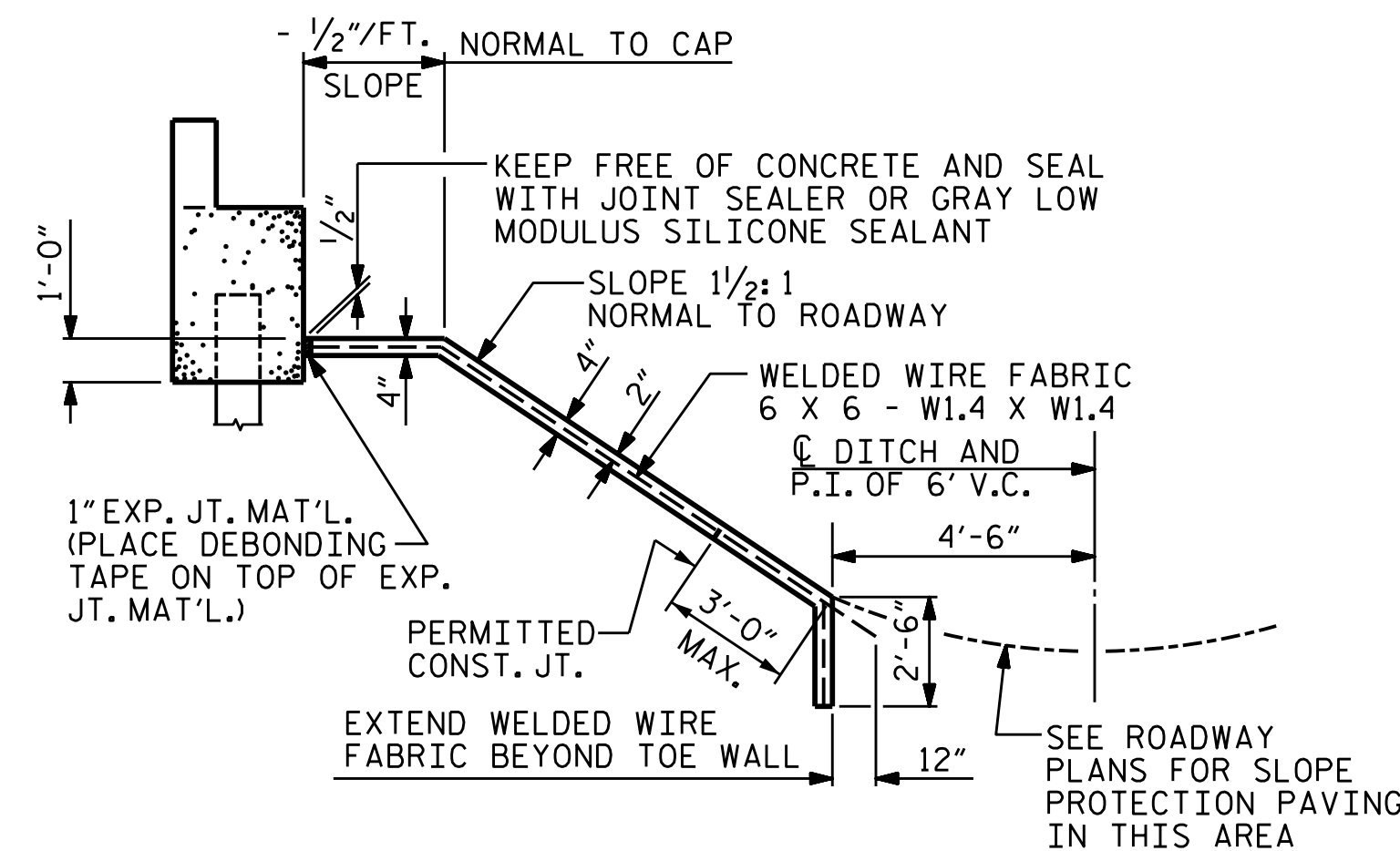
POURING DETAIL

GENERAL NOTES

STRAIGHT EDGING WILL NOT BE REQUIRED UNLESS, IN THE OPINION OF THE ENGINEER, VISUAL INSPECTION INDICATES A NEED FOR IT. MEASUREMENT AND PAYMENT SHALL BE AS PRESCRIBED IN SECTION 462 OF THE STANDARD SPECIFICATIONS. FOR BERM WIDTH, SEE GENERAL DRAWING. SLOPE PROTECTION SHALL CONSIST OF 4" POURED-IN-PLACE CONCRETE PAVING AS SHOWN IN THE DETAILS ON THIS SHEET. CONCRETE SHALL BE CLASS "B". THE CONCRETE SURFACE SHALL BE FLOATED WITH A WOODEN FLOAT AND FINISHED. WELDED WIRE FABRIC REINFORCING SHALL BE 6 X 6 - W1.4 X W1.4, 60" WIDE. SLOPE PROTECTION SHALL BE POURED IN 5' STRIPS AS SHOWN IN THE "POURING DETAIL" WITH 2'-0" LONG #4 BARS PLACED ALONG THE SLOPE BETWEEN STRIPS AT 1'-6" MAXIMUM SPACING. SLOPE PROTECTION MAY BE POURED IN ALTERNATE 4' AND 5' STRIPS AS SHOWN IN THE "OPTIONAL POURING DETAIL" WITH ADJACENT RUNS OF WELDED WIRE FABRIC LAPPING AT LEAST 6". THE COST OF THE WELDED WIRE FABRIC AND #4 BARS, IF USED, SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID PER SQUARE YARD FOR SLOPE PROTECTION.

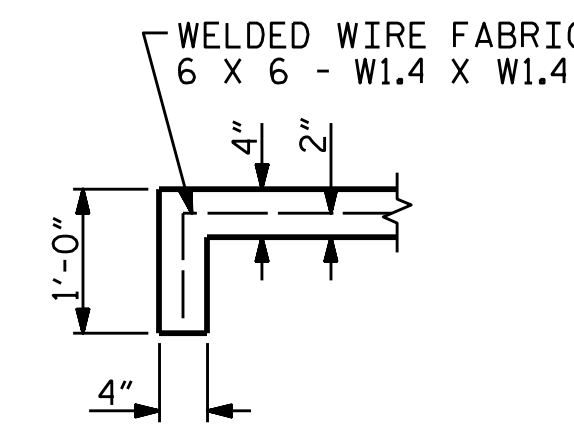
BRIDGE @ STA. 44+71.82 -Y4-	4 INCH SLOPE PROTECTION	* WELDED WIRE FABRIC 60 INCHES WIDE
	SQUARE YARDS	APPROX. L.F.
END BENT 1	175	320
END BENT 2	195	350

* QUANTITY SHOWN IS BASED ON 5' POURS.



SECTION ALONG CL SURVEY WHEN FILL CATCHES IN DITCH

SECTION

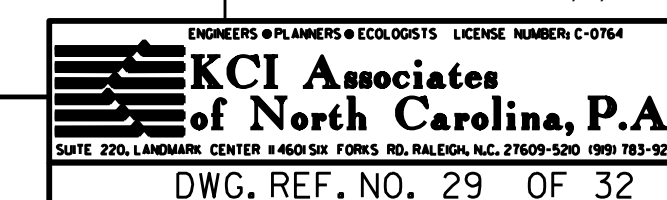
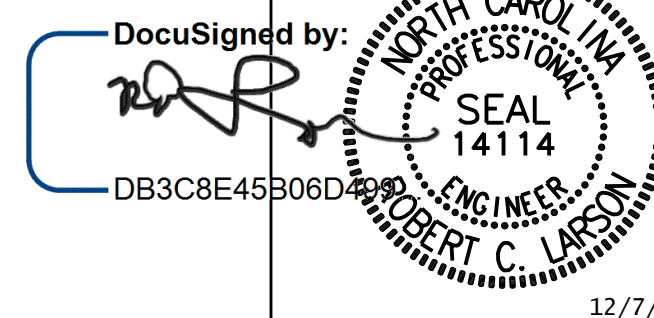


SECTION A-A

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 SLOPE PROTECTION
 DETAILS



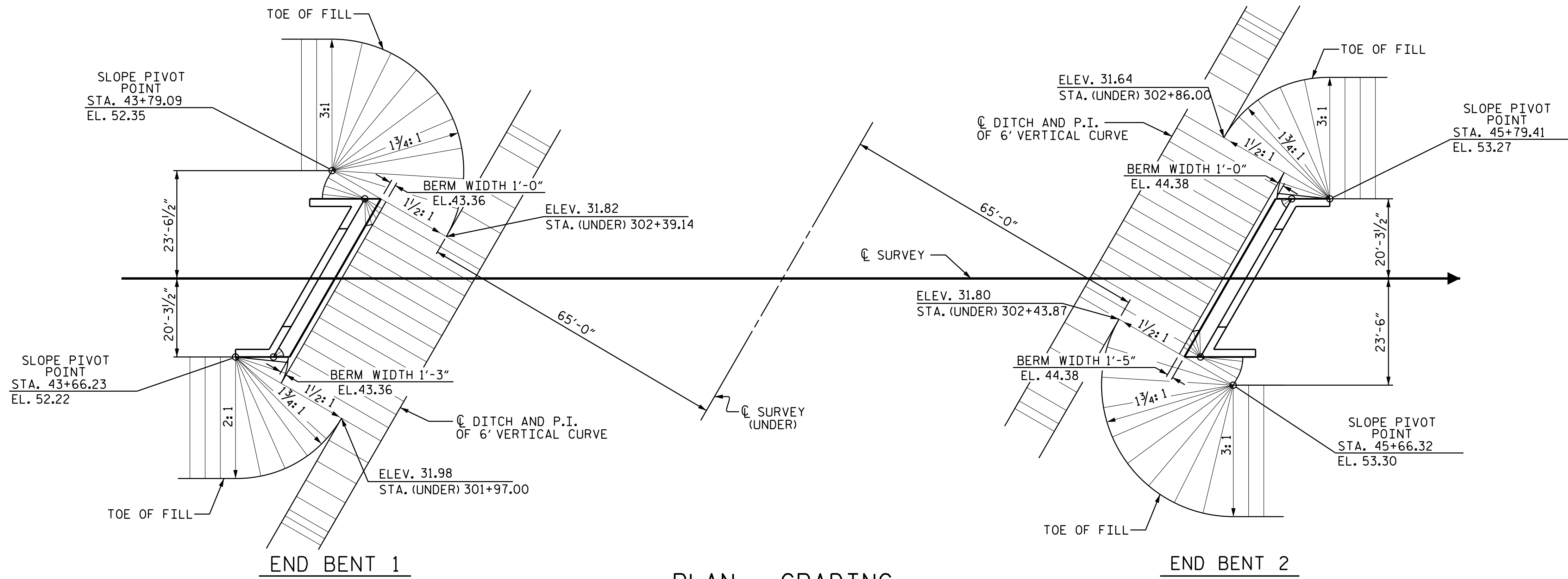
REVISIONS		SHEET NO.	
NO.	DATE	NO.	DATE
1		3	
2		4	

TOTAL SHEETS: 32

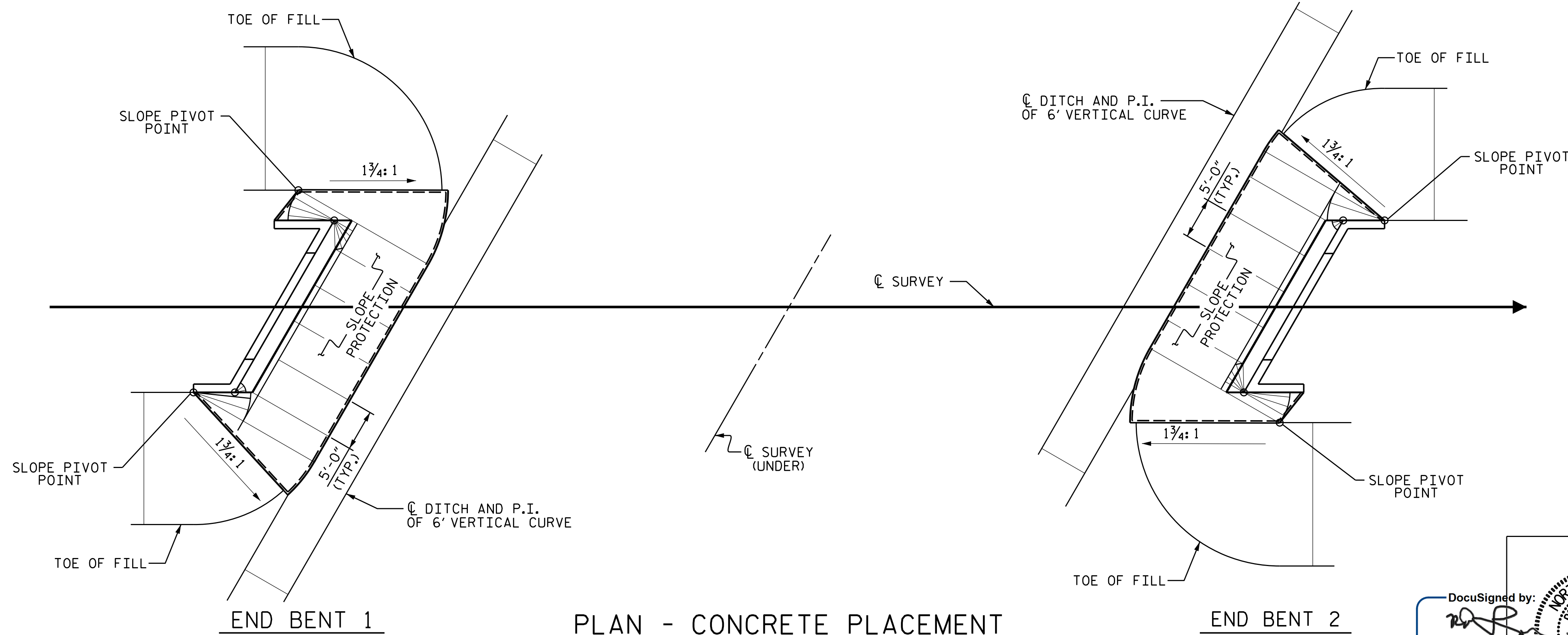
DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

KCI_JOB_NO: 23146789.11

DESIGN ENGINEER OF RECORD	DATE	12/7/2018
ASSEMBLED BY : R. C. LARSON	DATE : 04/18/16	
CHECKED BY : K. SU	DATE : 08/29/16	
DRAWN BY : ELR 5/92	REV. 5/1/06	TLA/GM
CHECKED BY : GRP 6/92	REV. 10/1/11	MAA/GM
	REV. 12/21/11	MAA/GM



PLAN - GRADING

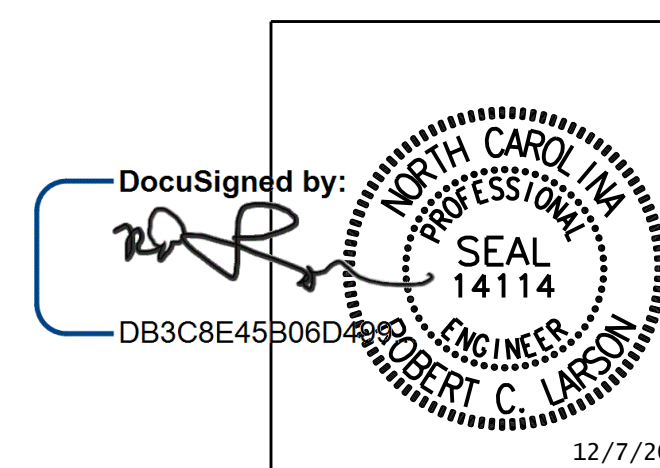


PLAN - CONCRETE PLACEMENT
(1 1/2 : 1 SLOPE)

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 SLOPE PROTECTION
 DETAILS



DESIGN ENGINEER OF RECORD	DATE: 12/7/2018
ASSEMBLED BY: R. C. LARSON	DATE: 04/18/2016
CHECKED BY: K. SU	DATE: 08/29/2016
DRAWN BY: WJH 10/88	REV. 7/17/98 REK/RWW
CHECKED BY: FCJ 10/88	REV. 5/1/06 TLA/GM
	REV. 10/11/11 MAA/GM

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

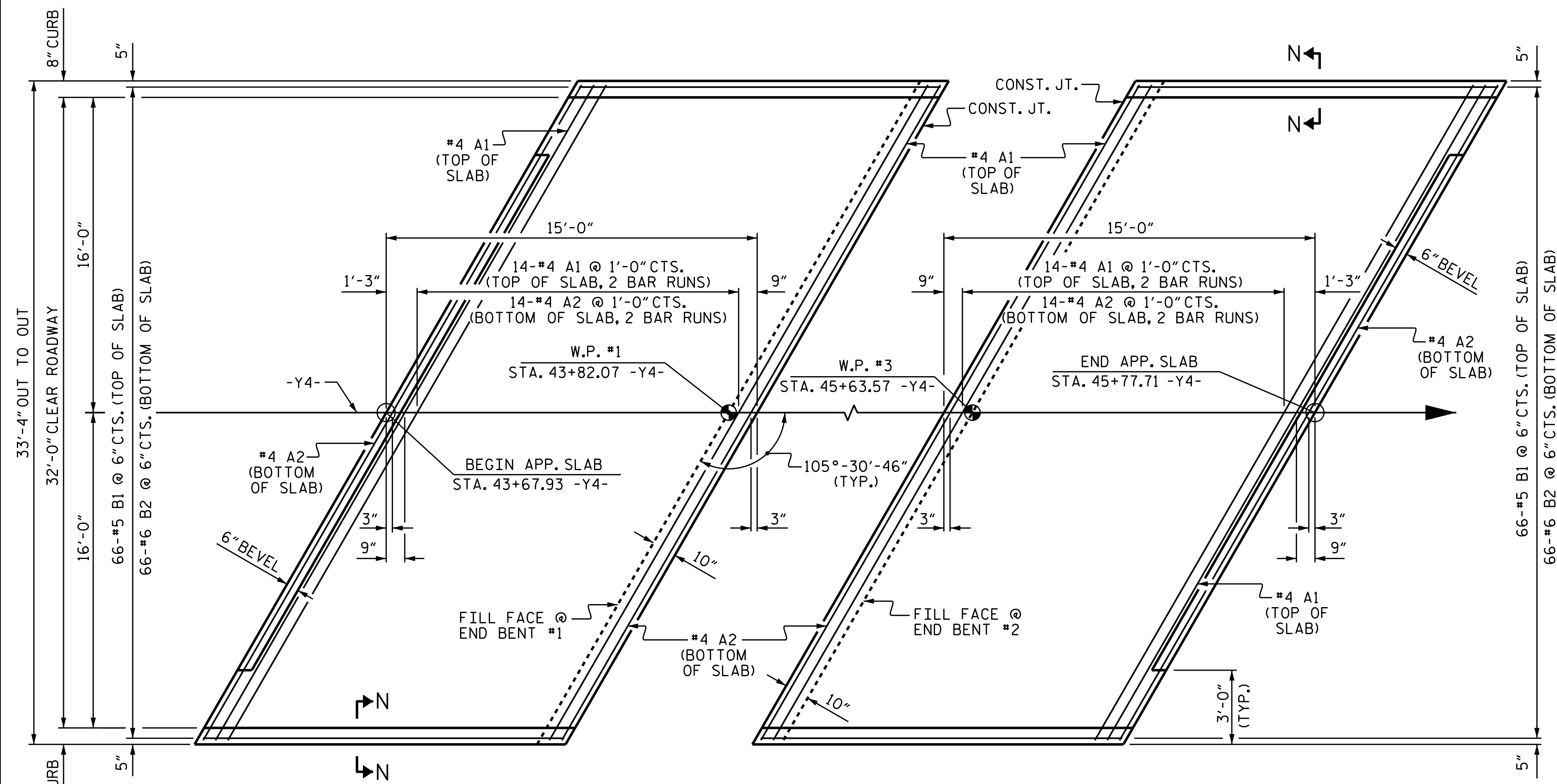
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

REVISIONS						SHEET NO.
						S12-30
						TOTAL SHEETS
						32

KCI Associates
 of North Carolina, P.A.
 DWG. REF. NO. 30 OF 32

STD. NO. SP2

KCI_JOB_NO: 23146789.11



PLAN @ END BENT #1

PLAN @ END BENT #2

DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

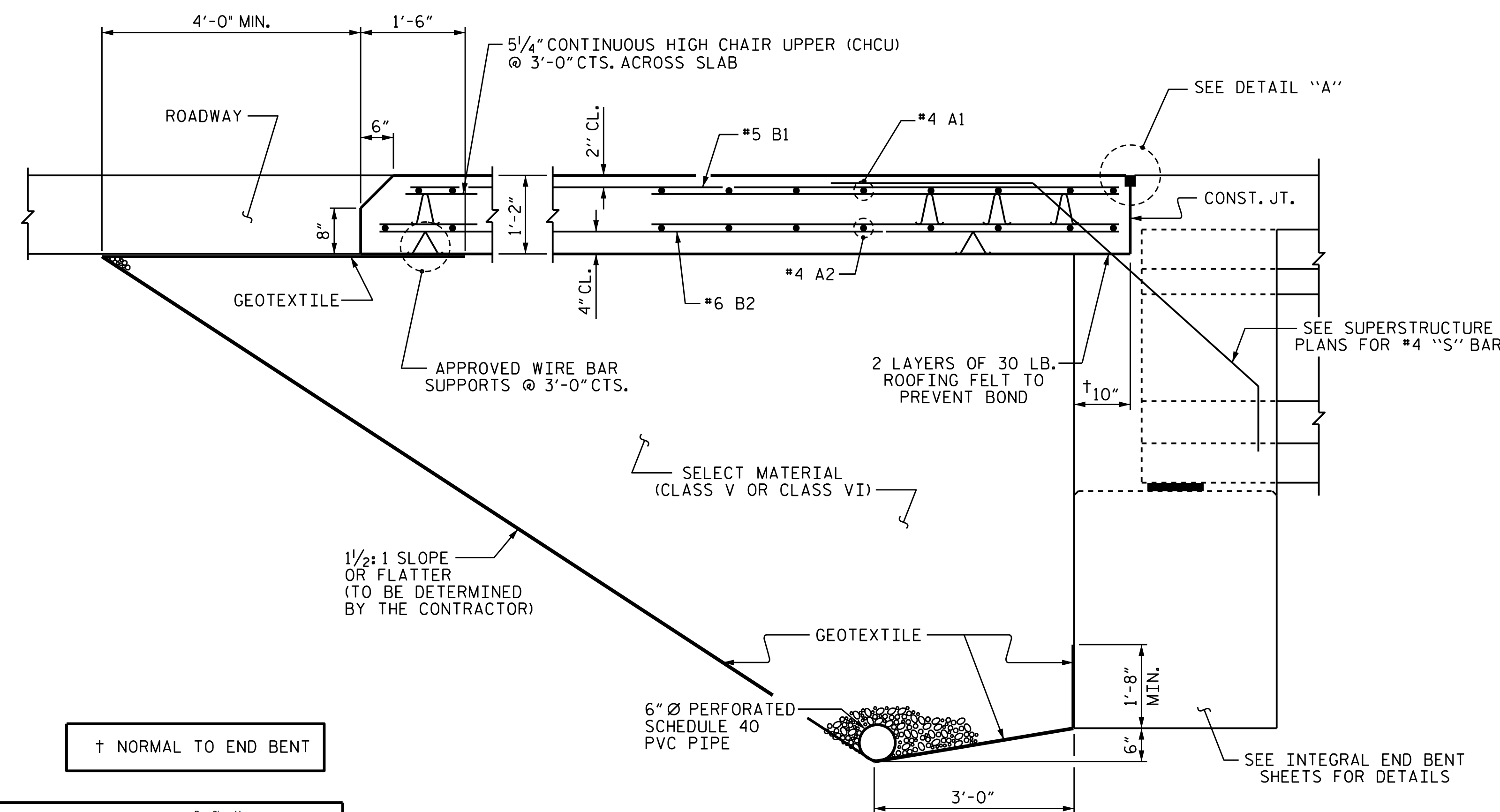
FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWS NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

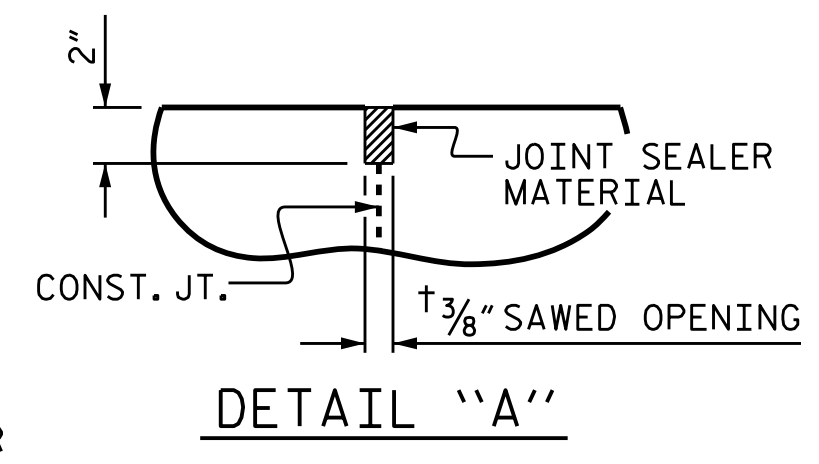
AT THE CONTRACTORS OPTION, "TYPE A - ALTERNATE APPROACH FILL" IN LIEU OF "TYPE I - STANDARD APPROACH FILL" MAY BE CONSTRUCTED AT NO ADDITIONAL COST TO THE DEPARTMENT. SEE SHEET 2 OF 2 FOR DETAILS AND NOTES.

BILL OF MATERIAL					
FOR ONE APPROACH SLAB (2 REQ'D)					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	32	#4	STR	18'-2"	388
A2	32	#4	STR	18'-0"	385
* B1	66	#5	STR	14'-2"	975
B2	66	#6	STR	14'-7"	1446
REINFORCING STEEL				LBS.	1831
* EPOXY COATED REINFORCING STEEL				LBS.	1363
CLASS AA CONCRETE				C. Y.	21.4

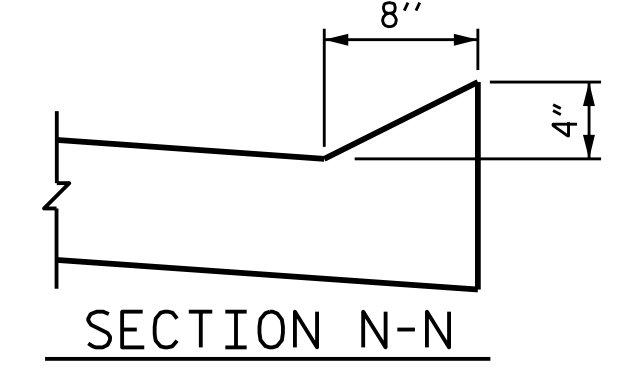


SECTION THRU SLAB

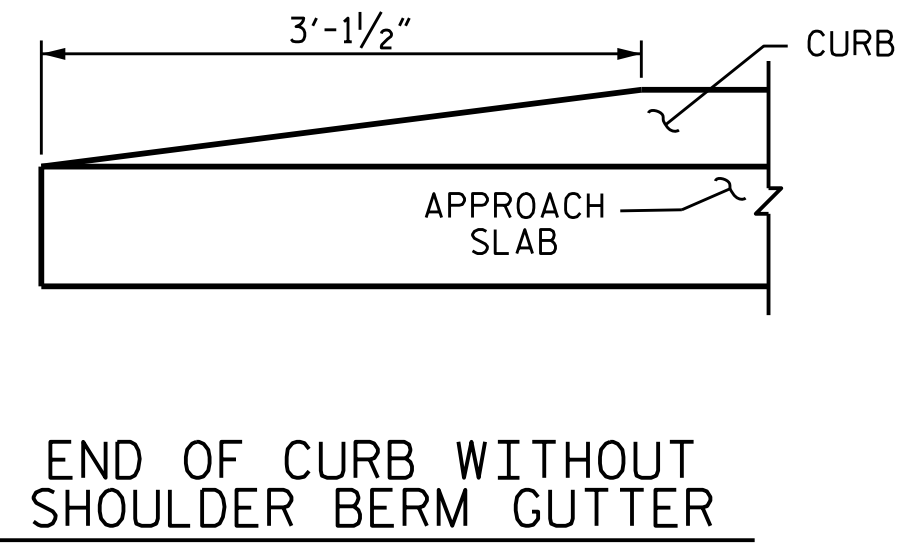
(TYPE I - STANDARD APPROACH FILL)



DETAIL "A"



SECTION N-N

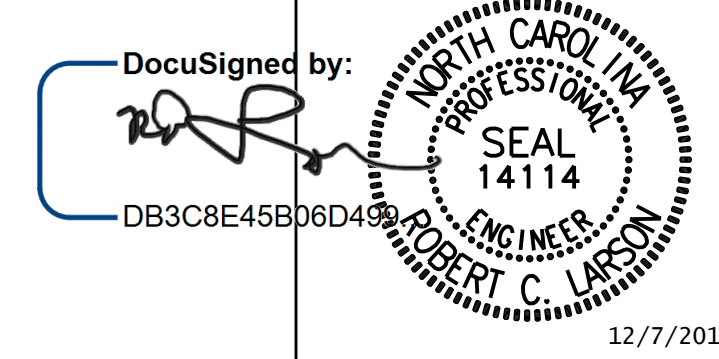


END OF CURB WITHOUT SHOULDER BERM GUTTER

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH SLAB
 FOR INTEGRAL ABUTMENT

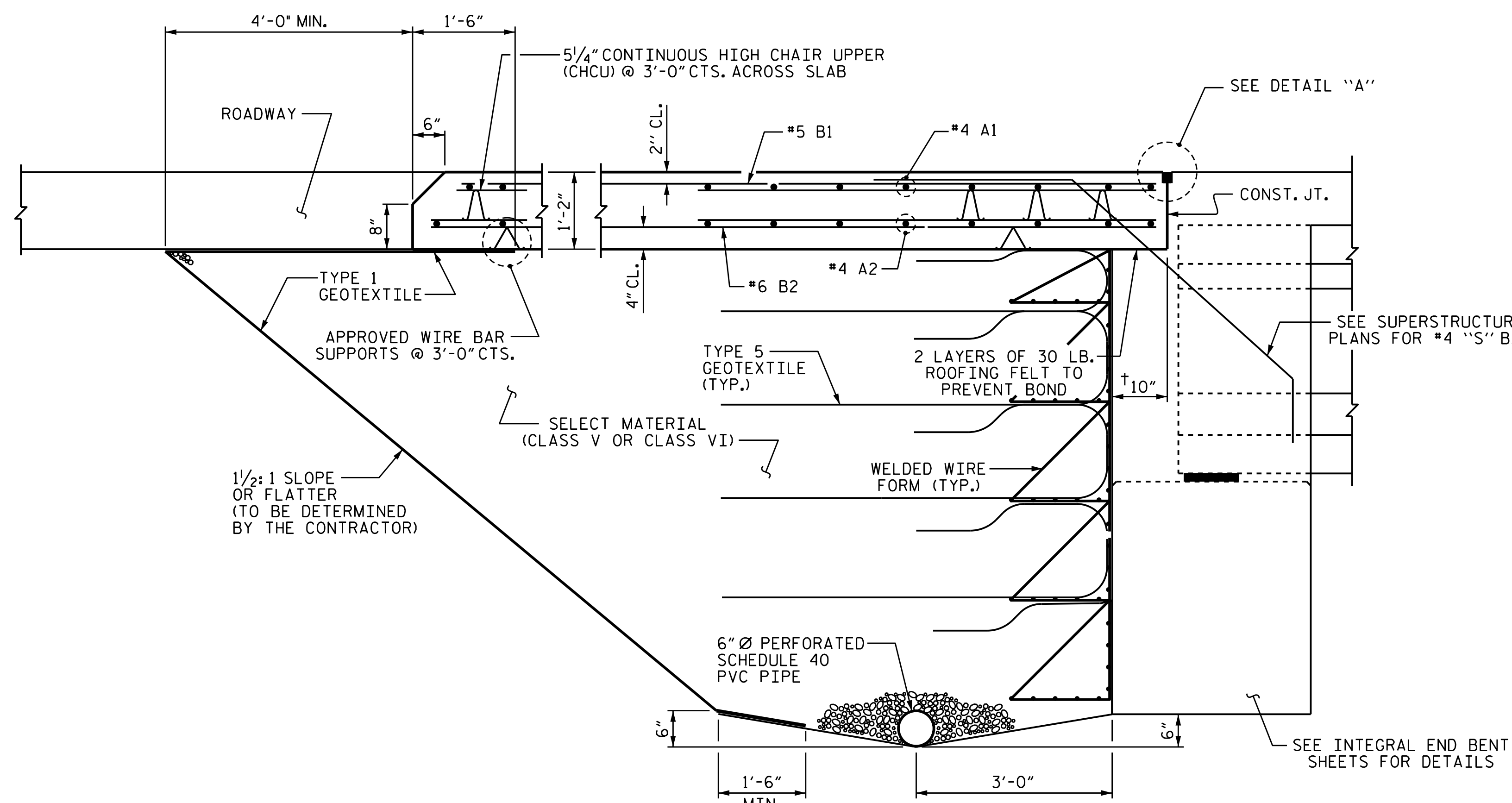


DESIGN ENGINEER OF RECORD	DATE: 12/7/2018
ASSEMBLED BY: R. C. LARSON	DATE: 04/13/16
CHECKED BY: K. SU	DATE: 08/24/16
DRAWN BY: TLA 10/05	REV. 10/1/11 MAA/GM
CHECKED BY: GM 5/06	REV. 12/21/11 MAA/GM
	REV. 6/13 MAA/GM

DOCUMENT NOT CONSIDERED FINAL
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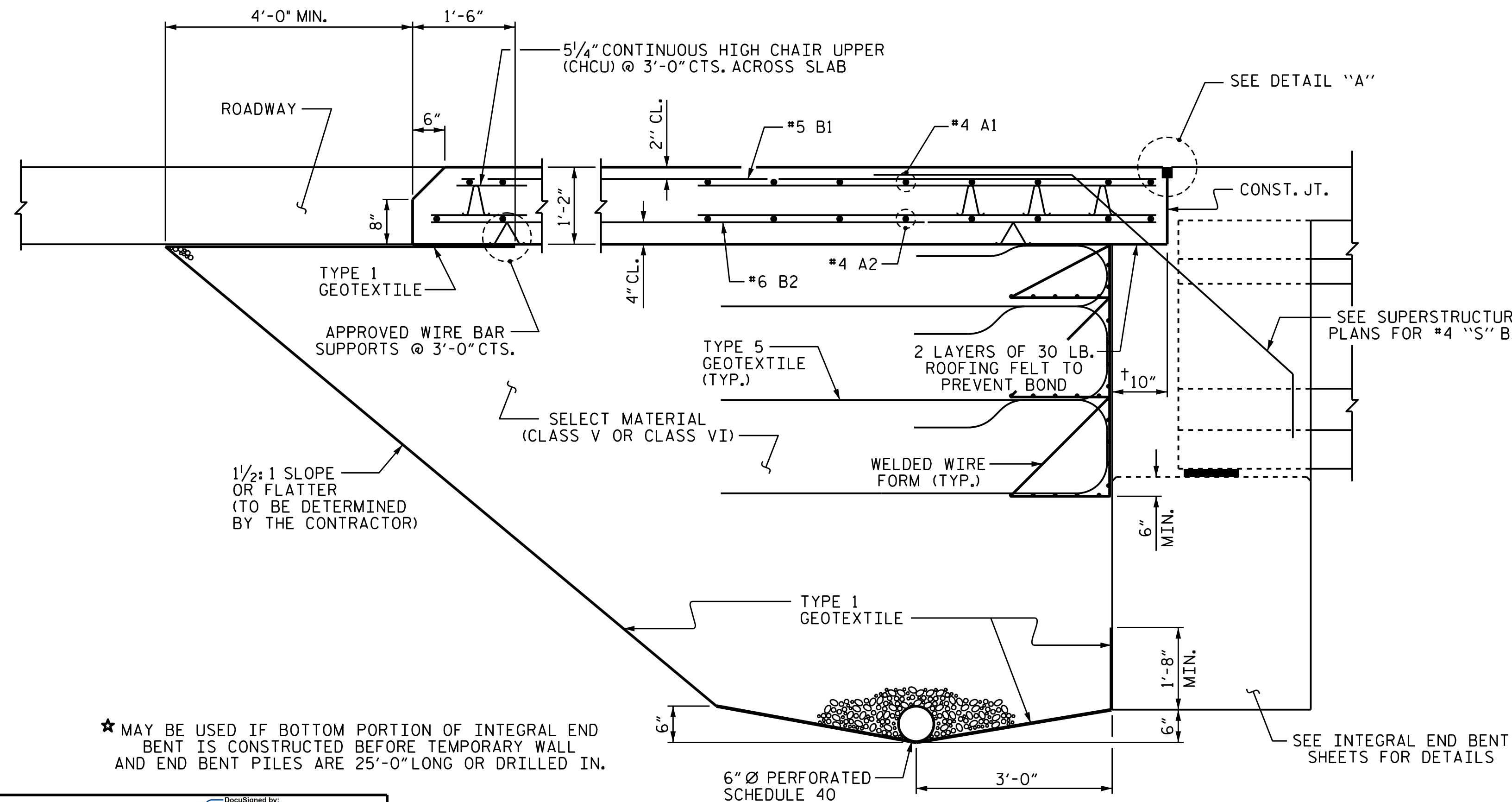
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NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S12-31	
TOTAL SHEETS 32	



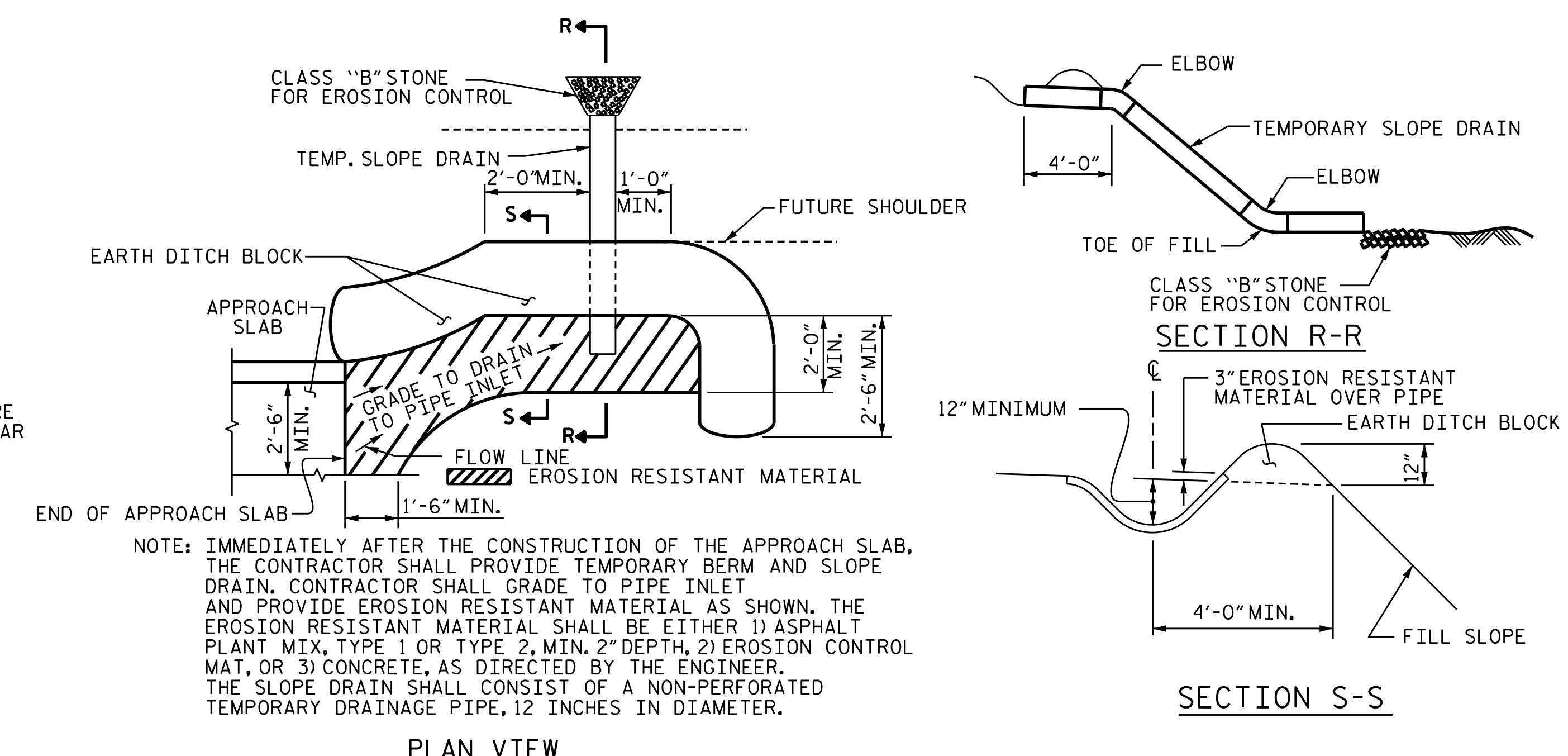
SECTION THRU SLAB

(TYPE A - ALTERNATE APPROACH FILL)



SECTION THRU SLAB

(TYPE A - ALTERNATE APPROACH FILL)

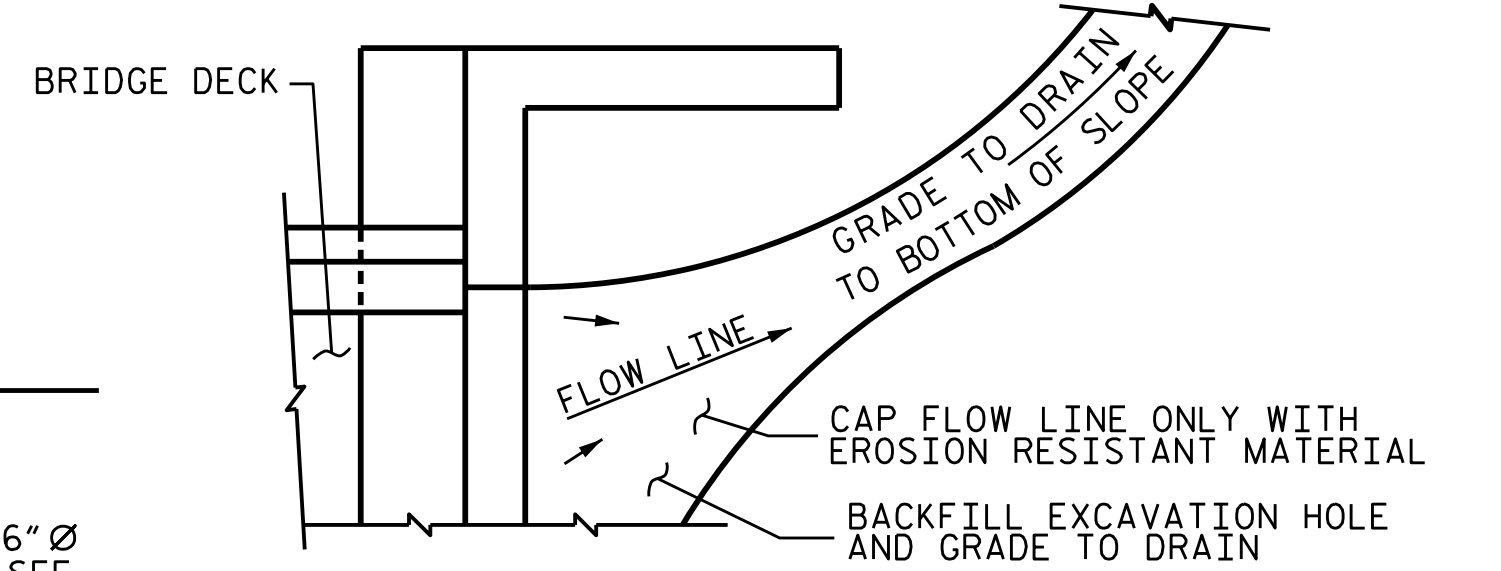


TEMPORARY BERM AND SLOPE DRAIN DETAILS

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

NOTES

- APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.
- FOR TEMPORARY GEOTEXTILE WALL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.
- GEOTEXTILE (TYPE 1 OR TYPE 5) SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.
- SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.
- SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.
- FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.
- AREA BETWEEN THE WINGWALL AND APPROACH SLAB/DECK INTERFACE SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.
- THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.



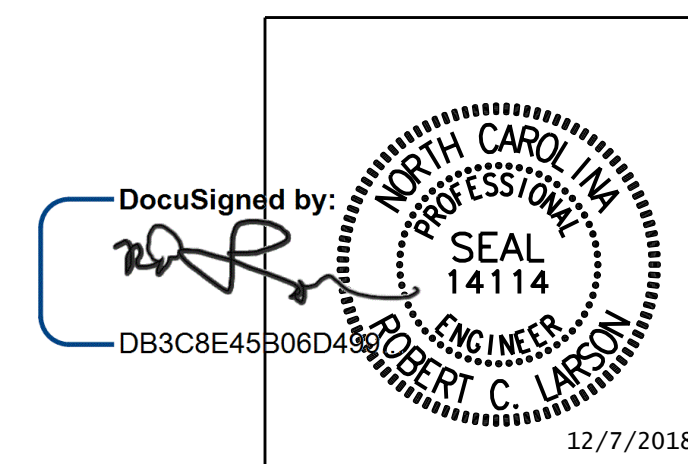
NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 44+71.82 -Y4-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH
 SLAB DETAILS



DocuSigned by:
 DB3C8E45B06D488
 12/7/2018

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

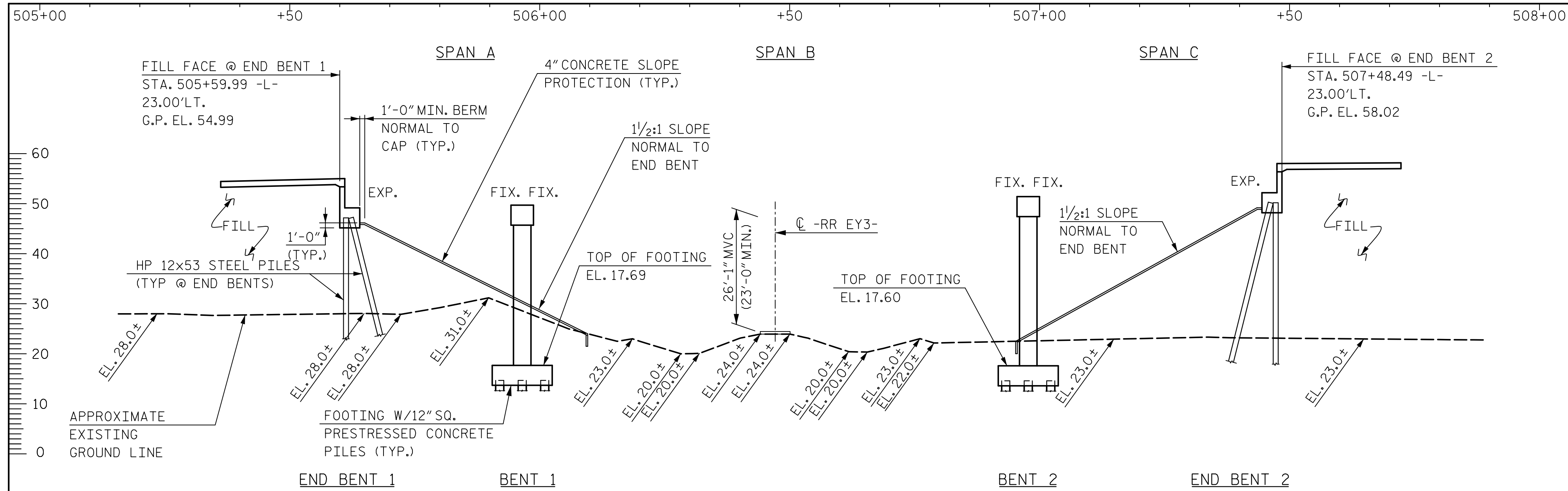
KCT JOB NO. 23146789.11

DESIGN ENGINEER OF RECORD:	R. C. LARSON	DATE:	04/14/16
CHECKED BY:	K. SU	DATE:	08/24/16
DRAWN BY:	FCJ 11/88	REV. 10/11/11	MAA/GM
CHECKED BY:	ARB 11/88	REV. 7/12	MAA/GM
		REV. 6/13	MAA/GM

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

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 of North Carolina, P.A.
 DWG. REF. NO. 32 OF 32

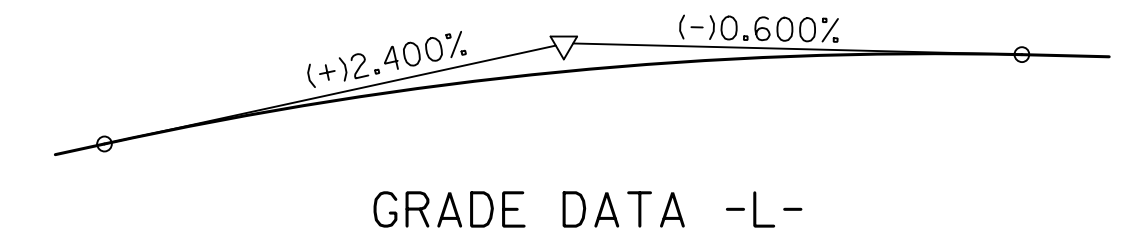
STD. NO. BAS4



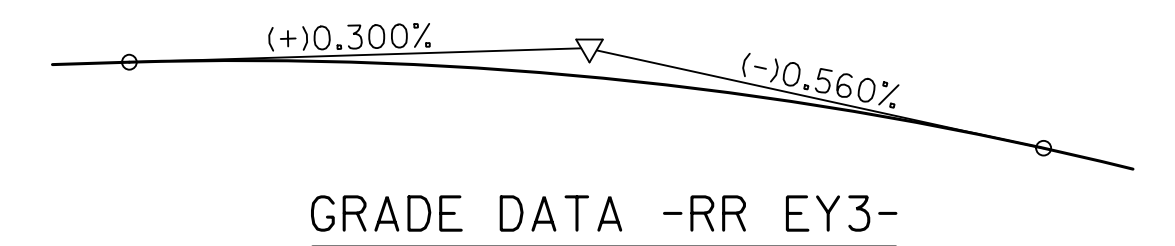
NOTES:
FOR NOTES, SEE GENERAL DRAWING SHEET 3 OF 3.

MVC = MINIMUM VERTICAL CLEARANCE
MHC = MINIMUM HORIZONTAL CLEARANCE

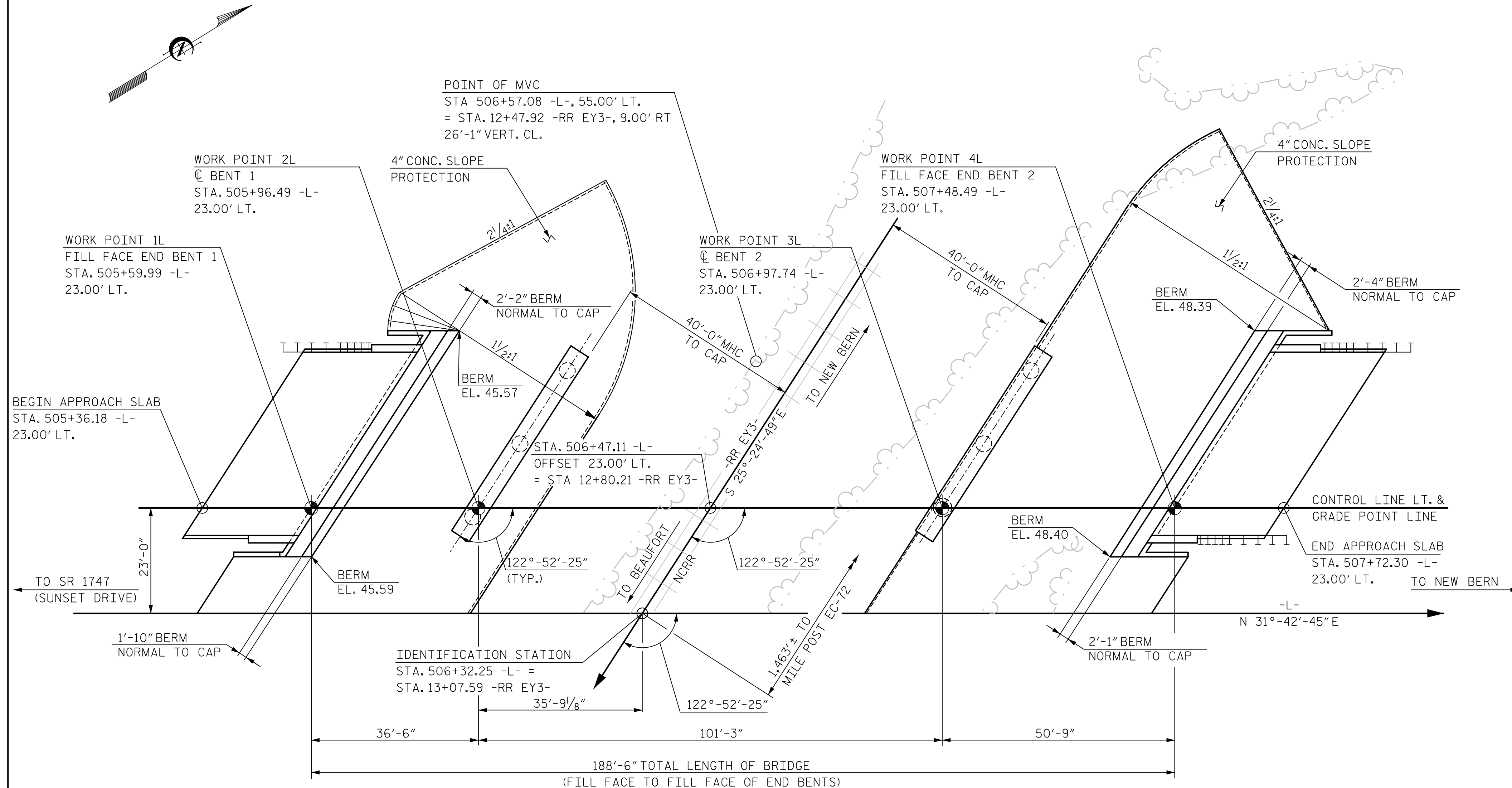
PI STA. = 508+90.00 -L-
EL = 63.34
V.C. = 1,000.00'



PI STA. = 10+00.00 -RR EY3-
EL = 26.02
L = 1,200.00'



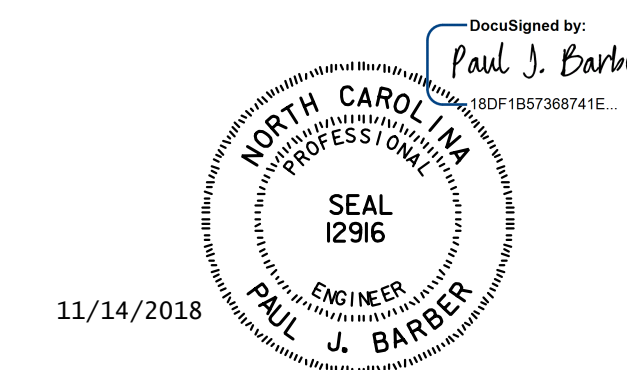
NOTE: TOP OF RAIL PROFILE WAS APPROXIMATED FROM AVAILABLE SURVEY INFORMATION.



NOTES: PILES NOT SHOWN FOR CLARITY.
ALL END BENTS AND BENTS ARE PARALLEL.

PROJECT NO. R-1015
 CRAVEN COUNTY
STATION: 506+32.25 -L- =
13+07.59 -RR EY3-

BRIDGE NO. 284
SHEET 1 OF 3 NCRR MILE POST EC-72.3



11/14/2018

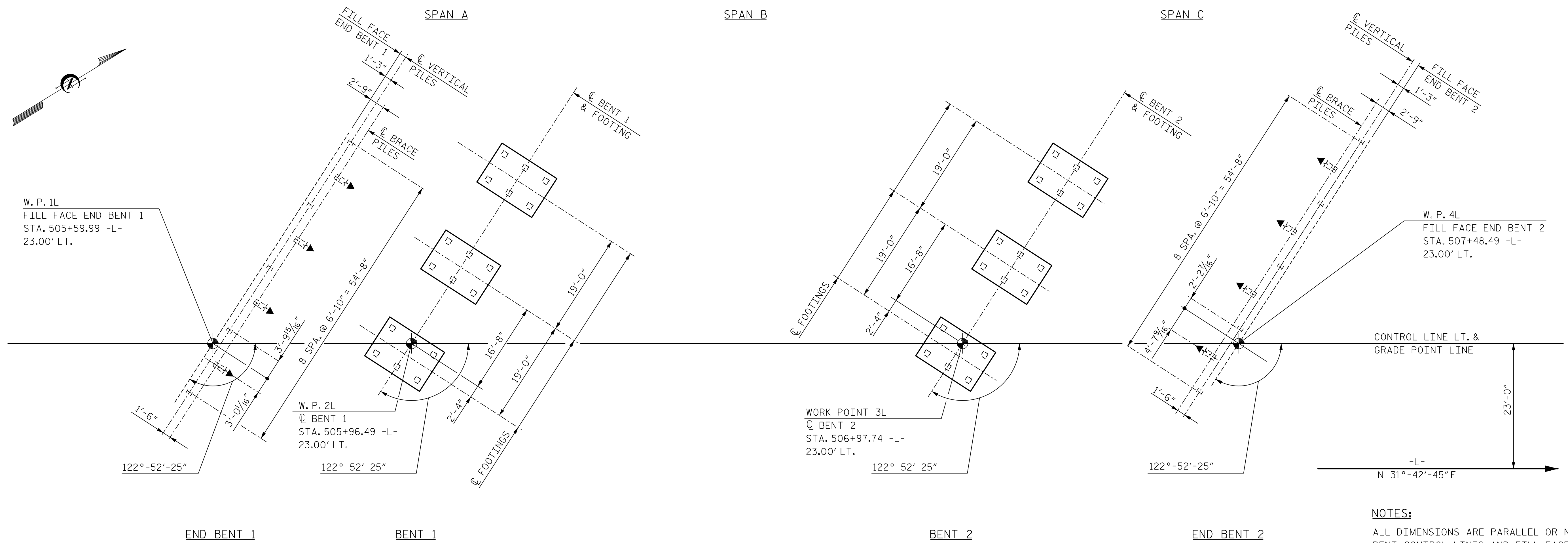
HNTB		HNTB NORTH CAROLINA, P.C. NC License No. C-1554 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609	
DRAWN BY	M. WRIGHT	DATE	8/18
CHECKED BY	N. HART	DATE	8/18
DESIGN ENGINEER OF RECORD	P. BARBER	DATE	8/18

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
GENERAL DRAWING
FOR BRIDGE OVER NCRR
ON US 70 (HAVELOCK BYPASS)
BETWEEN SR 1747 AND US 70
LEFT LANE

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	S13-1
1			3			TOTAL SHEETS
2			4			39

DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED

DWG. NO. 1



FOUNDATION LAYOUT

FOUNDATION NOTES:
 FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENT NO.1 AND END BENT NO.2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 95 TONS PER PILE.

PILES AT BENT NO.1 AND BENT NO.2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 100 TONS PER PILE.

DRIVE PILES AT END BENT NO.1 AND END BENT NO.2 TO A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE.

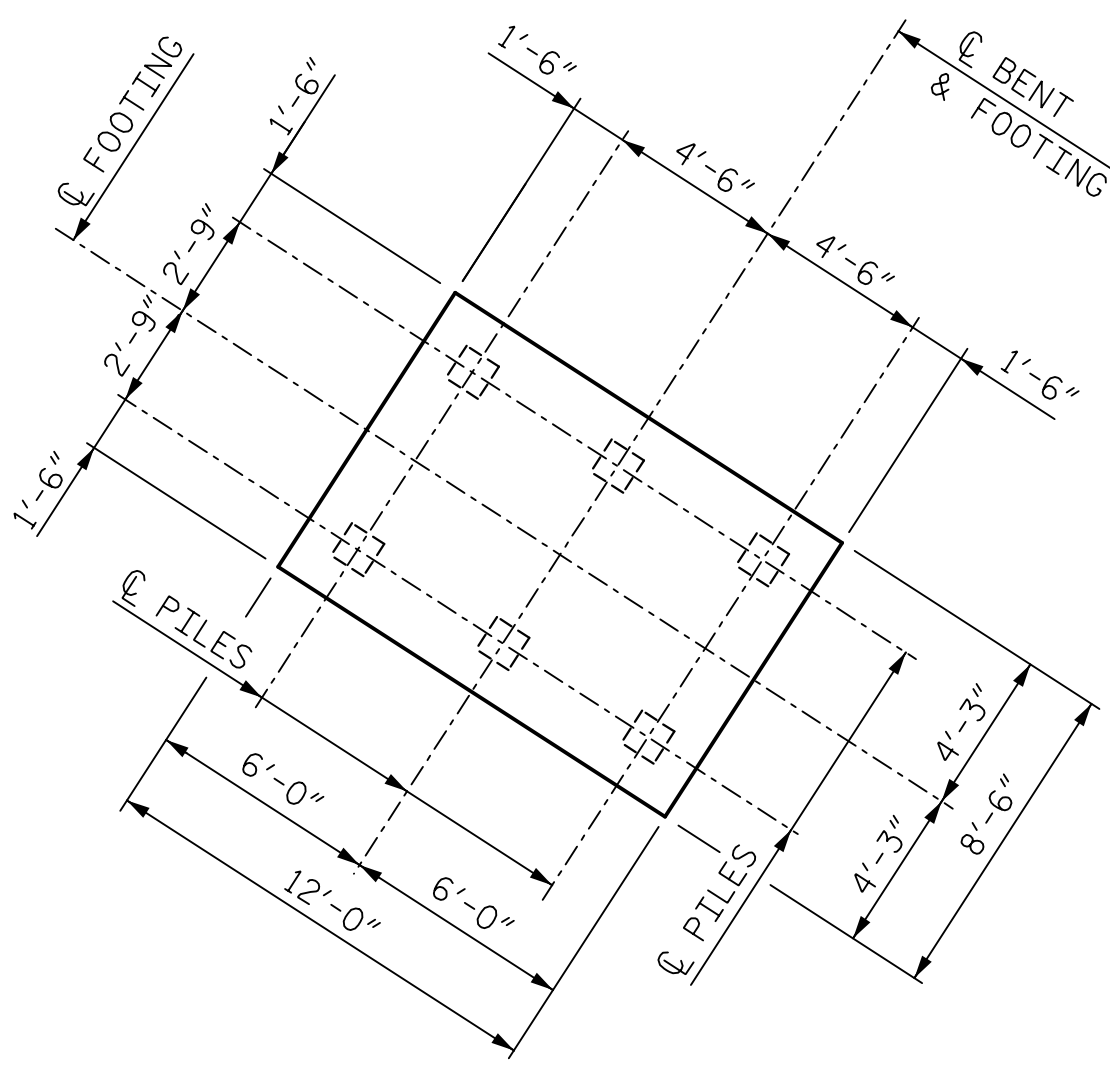
DRIVE PILES AT BENT NO.1 AND BENT NO.2 TO A REQUIRED DRIVING RESISTANCE OF 135 TONS PER PILE.

TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT END BENT NO.1 OR END BENT NO.2. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT BENT NO.1 OR BENT NO.2. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

OBSERVE A TWO MONTH WAITING PERIOD AFTER CONSTRUCTING THE EMBANKMENT WITHIN 2 FT. OF FINISHED GRADE BEFORE BEGINNING END BENT CONSTRUCTION AT END BENT NO.1 AND END BENT NO.2. FOR BRIDGE WAITING PERIODS, SEE ROADWAY PLANS AND SECTION 235 OF THE STANDARD SPECIFICATIONS.

GROUNDWATER OR PERCHED WATER MAY BE ENCOUNTERED ABOVE THE BOTTOM OF FOOTING ELEVATIONS AT BENT NO.1 AND BENT NO.2. DEWATERING MAY BE REQUIRED FOR FOOTING CONSTRUCTION AT BENT NO.1 AND BENT NO.2.



**TYPICAL FOOTING LAYOUT
 BENT 1 AND BENT 2**

NOTES:

ALL DIMENSIONS ARE PARALLEL OR NORMAL TO BENT CONTROL LINES AND FILL FACES.

INDICATES PILE BATTER IN DIRECTION SHOWN. BRACE PILES AT END BENTS ARE TO BE BATTERED AT 3:12.

ALL END BENT PILES ARE HP 12x53 STEEL PILES. ALL BENT PILES ARE 12" PRESTRESSED CONCRETE PILES.

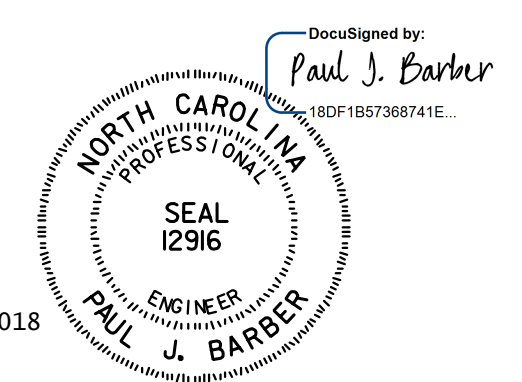
FOR FOUNDATION ELEVATIONS AND DETAILS, SEE BENT AND END BENT SHEETS.

ALL PILE DIMENSIONS ARE TO CENTERS OF PILES AT BOTTOM OF END BENTS AND FOOTINGS.

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 506+32.25 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING
 FOUNDATION LAYOUT
 LEFT LANE



11/14/2018

HNTB		HNTB NORTH CAROLINA, P.C. NC License No. C-1554 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609	
DRAWN BY	M. WRIGHT	DATE	8/18
CHECKED BY	M. BARRAGAN	DATE	8/18
DESIGN ENGINEER OF RECORD	P. BARBER	DATE	8/18

DWG. NO. 2

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

REVISIONS						SHEET NO. S13-2
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 39
2			4			