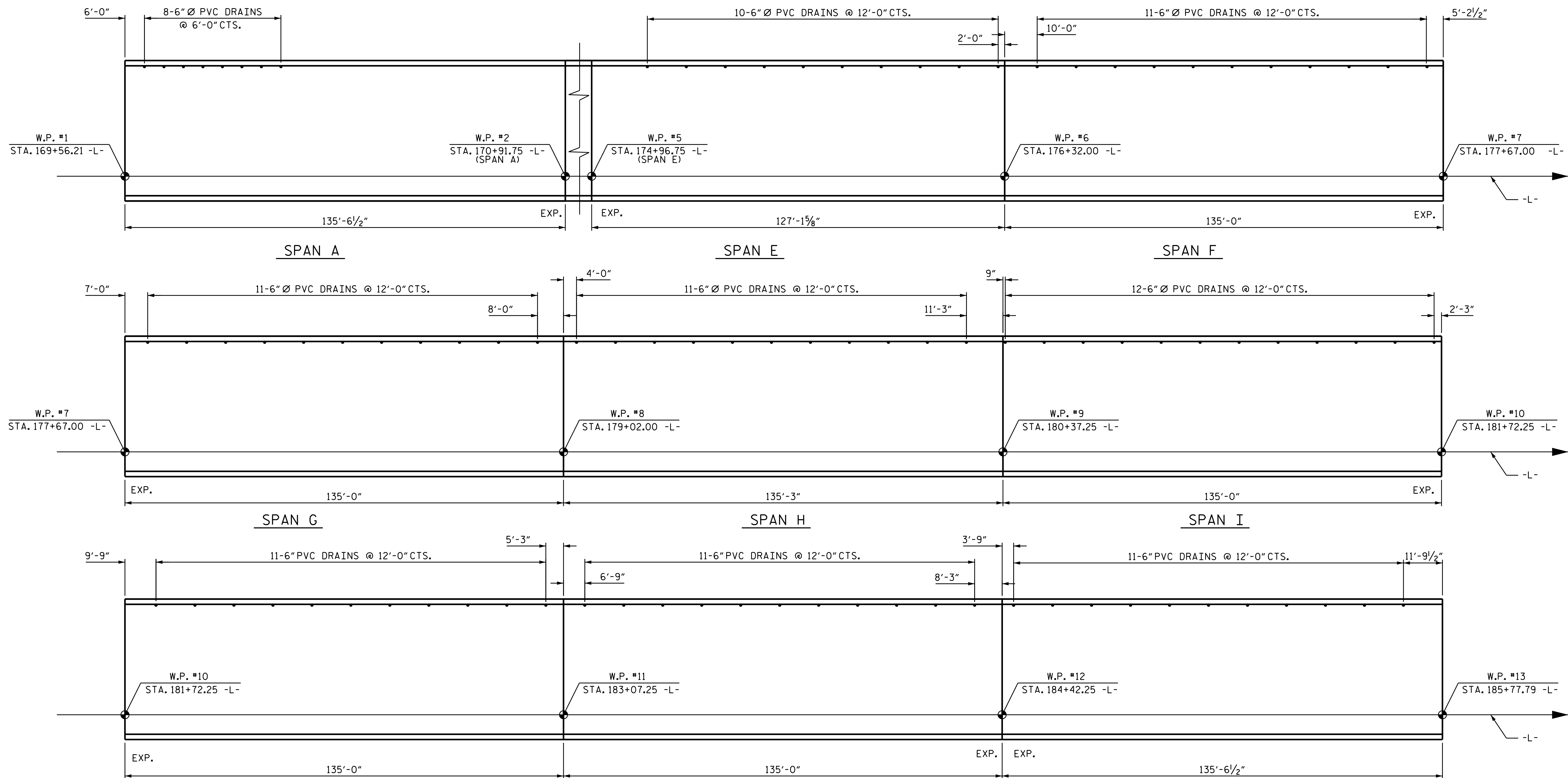


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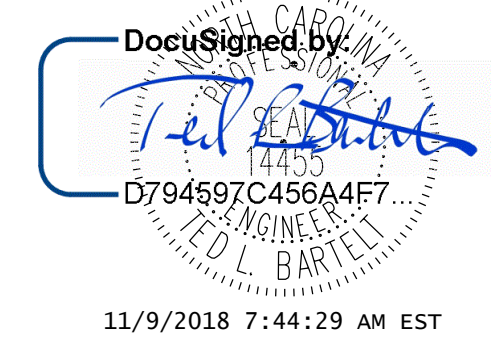


PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 6 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

PLAN OF SPAN
 PIPE DRAIN LAYOUT



DRAWN BY : J. B. W. DATE : 8/27/2018
 CHECKED BY : S. K. C. DATE : 8/27/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 9/28/2018

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

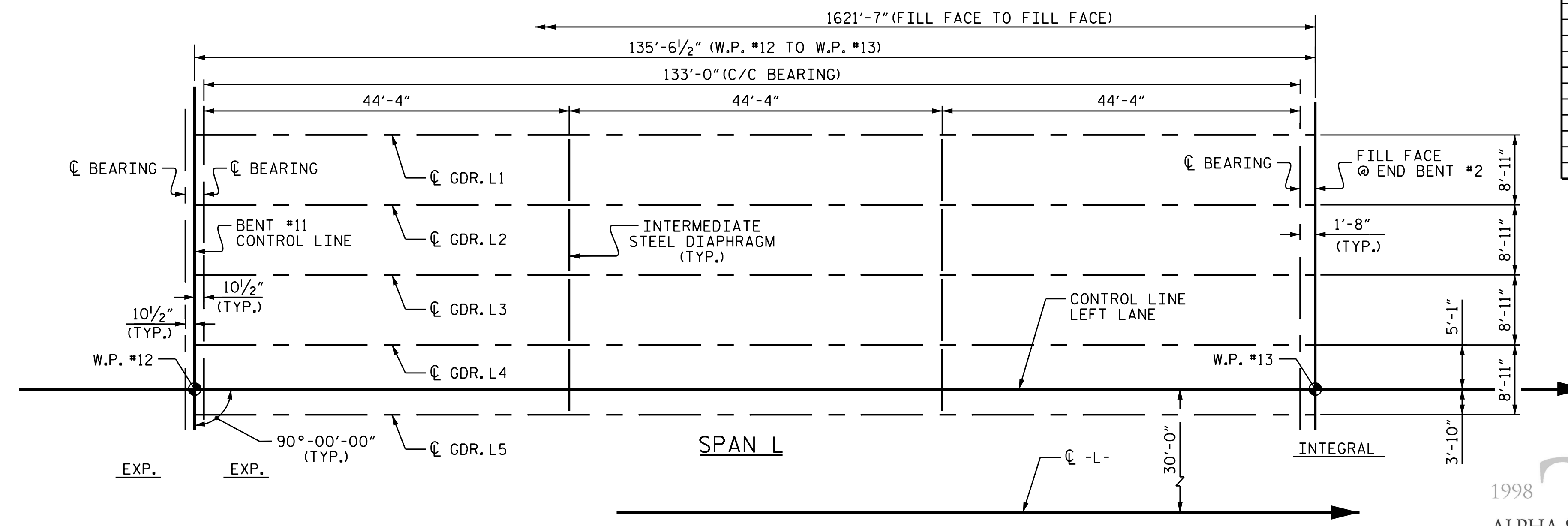
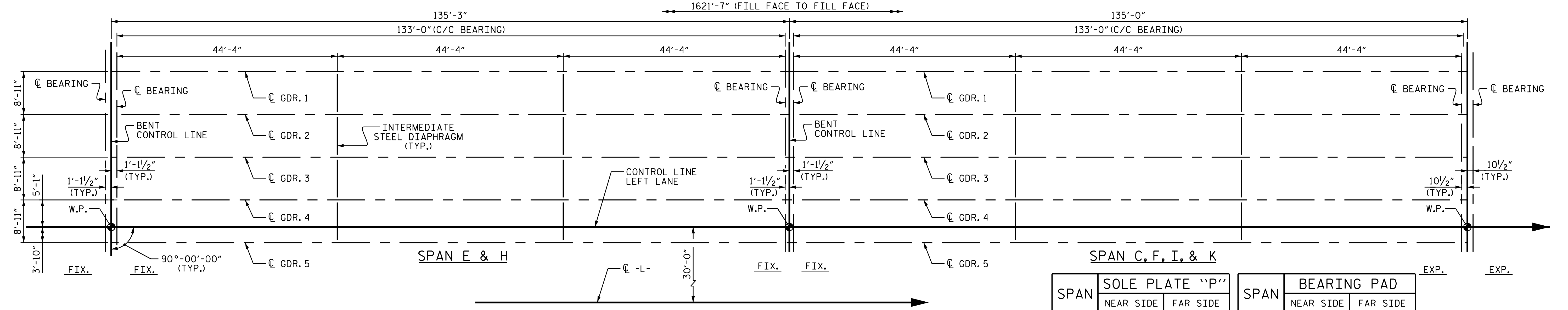
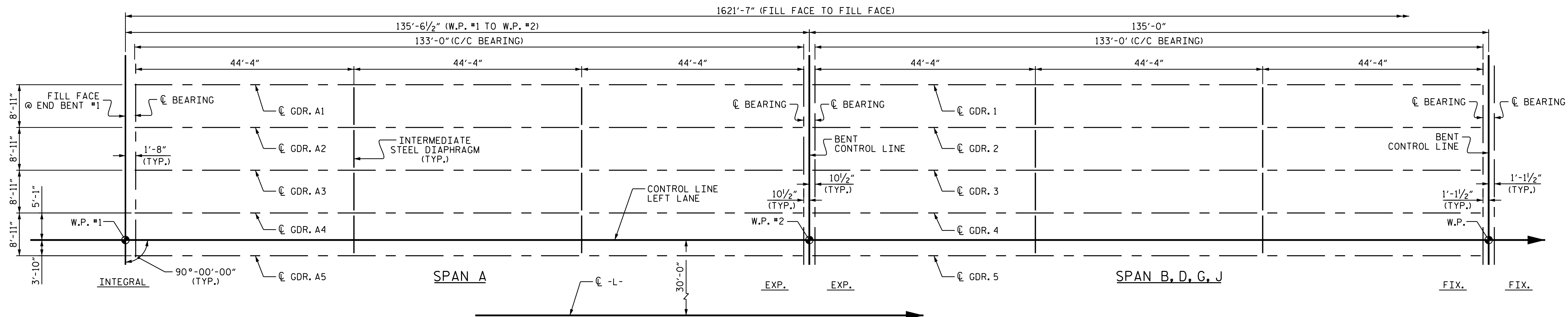
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 Phone 919 981 0310 Fax 919 981 0451
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A&O PROJECT NO. 2015.042

REFERENCE NO. 5-18
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-18
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO: 5



SPAN	SOLE PLATE "P"		SPAN	BEARING PAD	
	NEAR SIDE	FAR SIDE		NEAR SIDE	FAR SIDE
A		P1	A	IV	VII
B	P1	P2	B	VII	VII
C	P2	P1	C	VII	VII
D	P1	P2	D	VII	VII
E	P2	P2	E	VII	VII
F	P2	P1	F	VII	VII
G	P1	P2	G	VII	VII
H	P2	P2	H	VII	VII
I	P2	P1	I	VII	VII
J	P1	P2	J	VII	VII
K	P2	P1	K	VII	VII
L	P1	P1	L	VII	IV

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 1

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE GIRDER LAYOUT (LEFT LANE)

DRAWN BY: J.B.W. DATE: 6/21/2018
 CHECKED BY: S.K.C. DATE: 6/22/2018
 DESIGN ENGINEER OF RECORD: J.L.B., PE DATE: 06/28/18

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

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ALPHA & OMEGA GROUP
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 4601 Lake Boone Trail, Suite 303, Raleigh, NC 27607
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 A&O PROJECT NO. 2015.042

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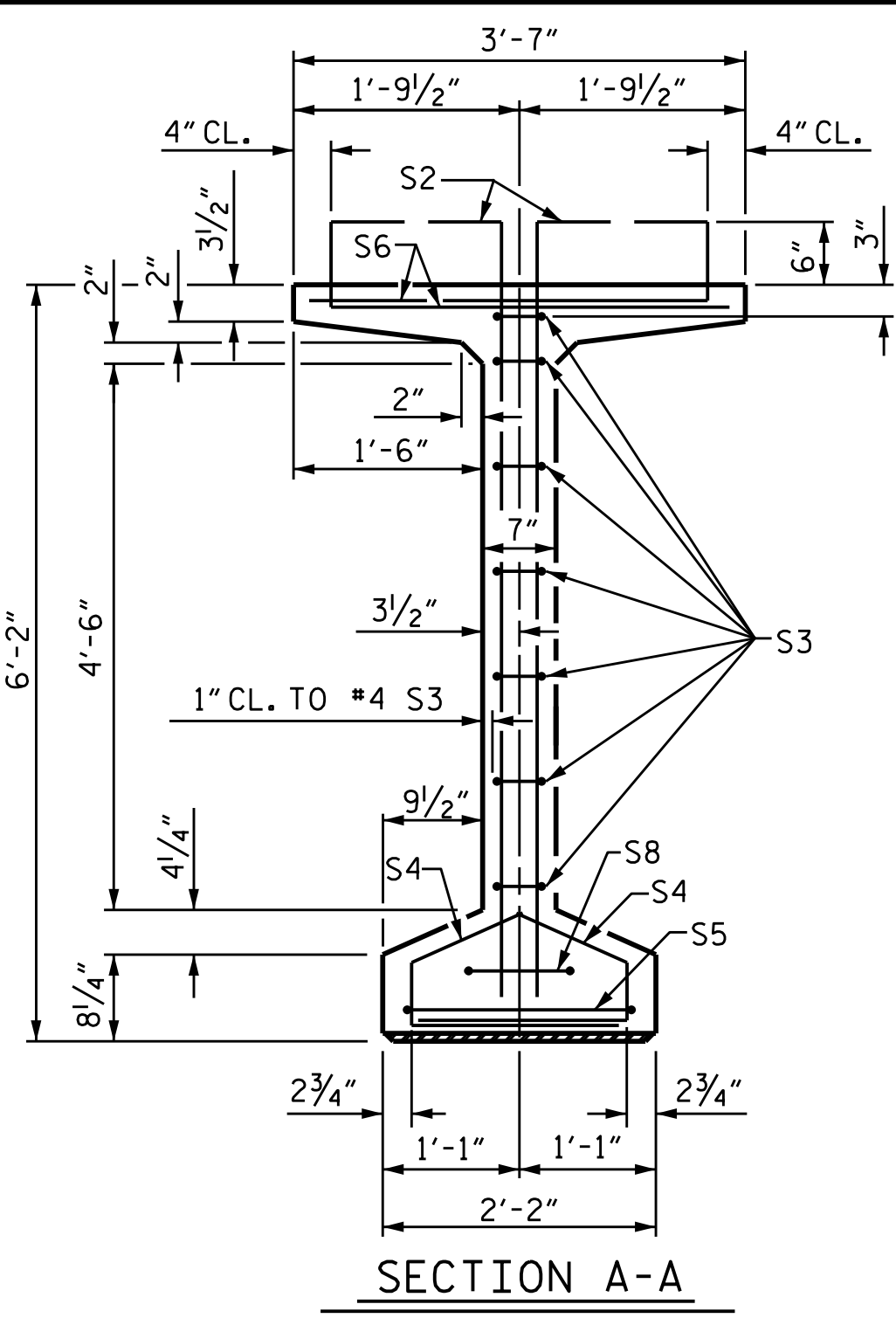
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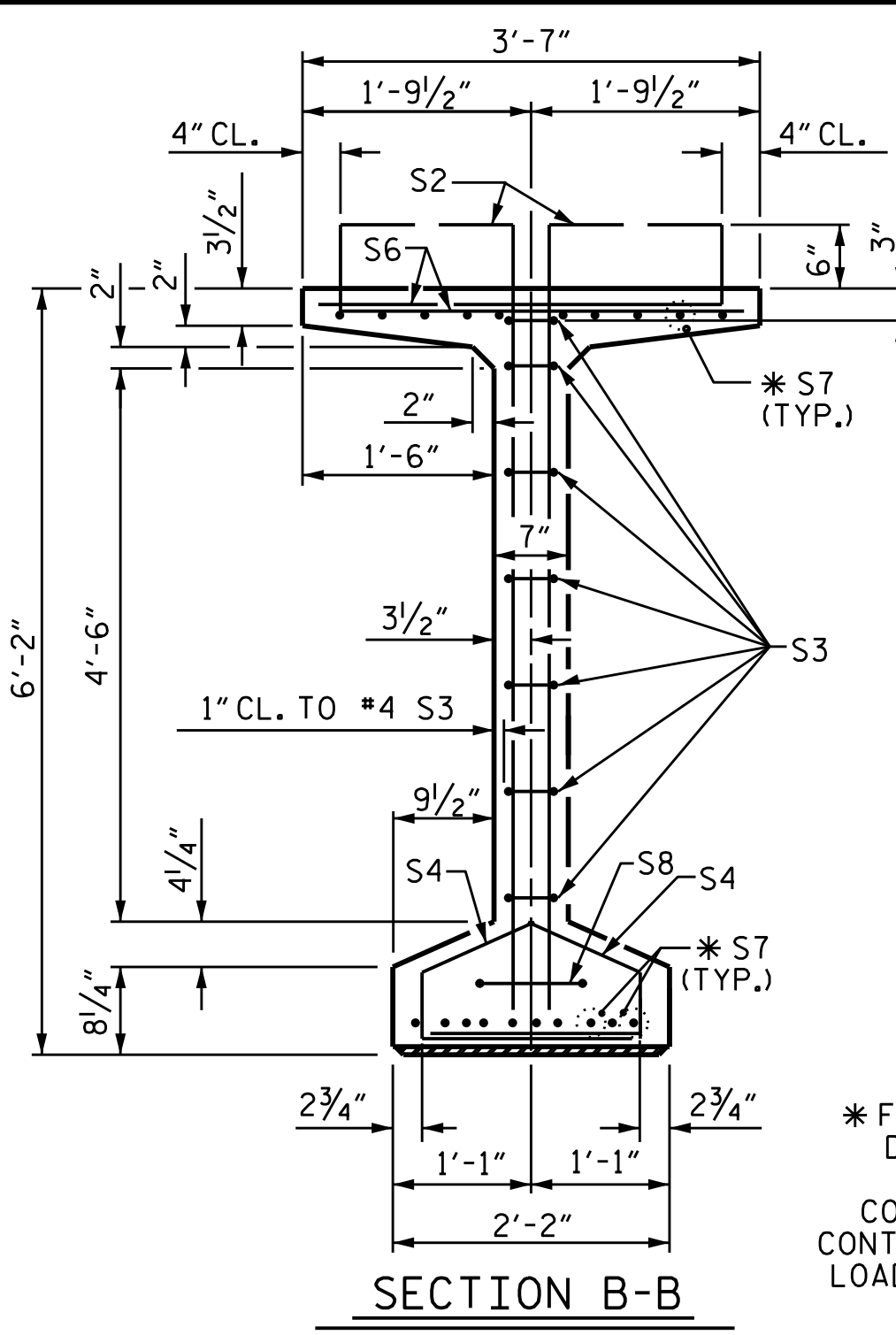
REVISIONS						SHEET NO. S5-19
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE NO. 5

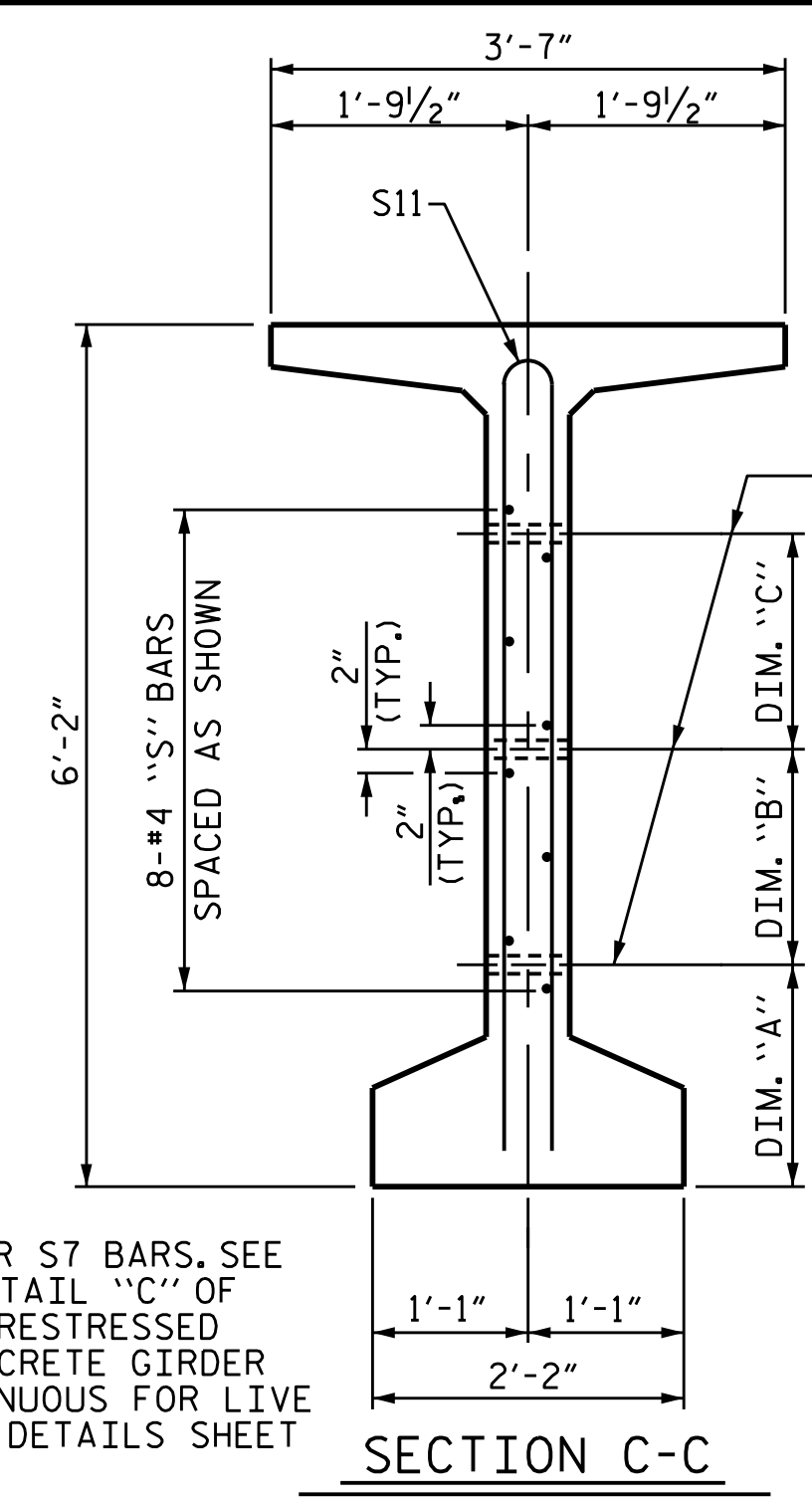
GIRDER LAYOUT



SECTION A-A



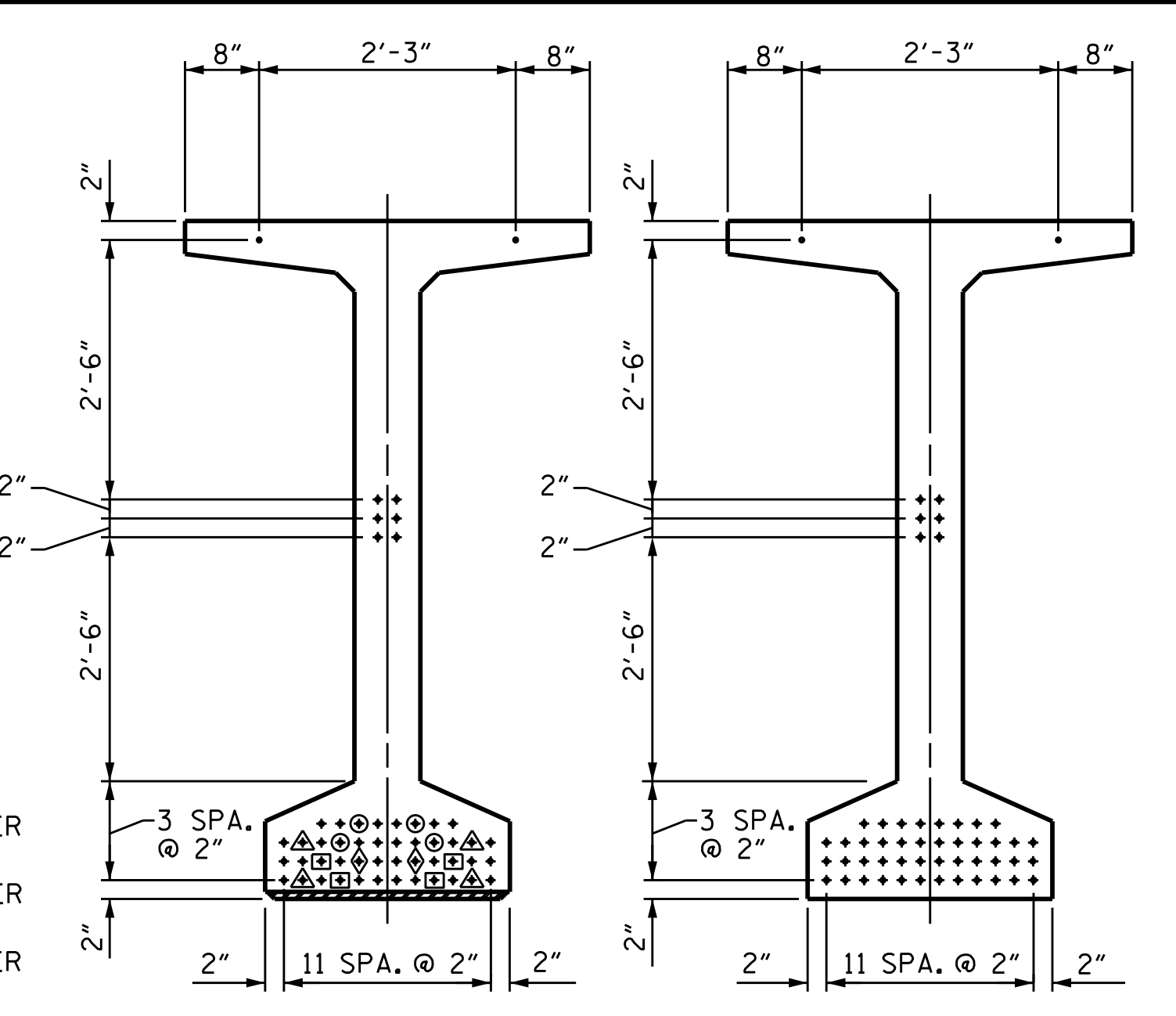
SECTION B-B



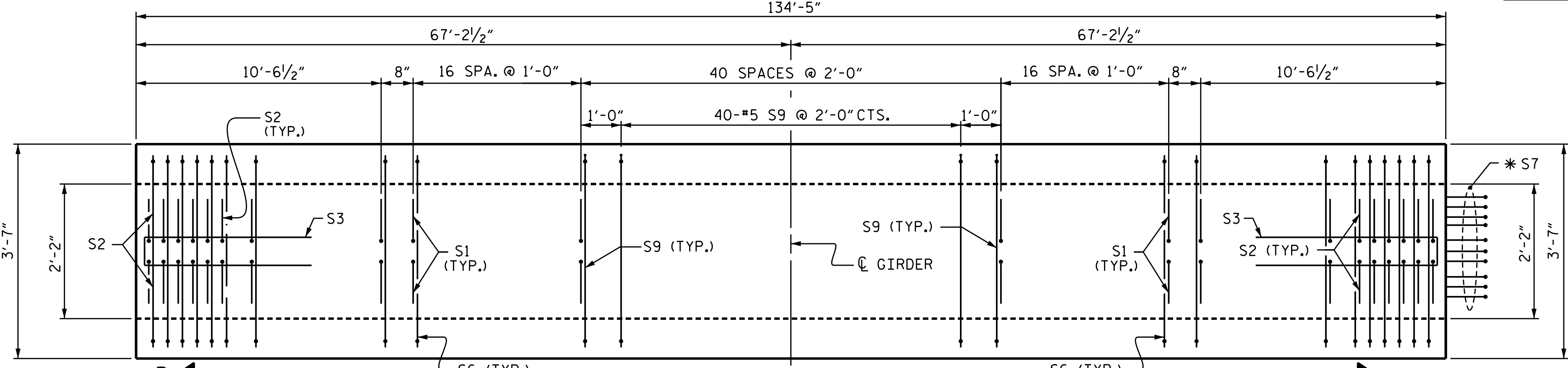
SECTION C-C

(S1, S6 AND S9 BARS NOT SHOWN)

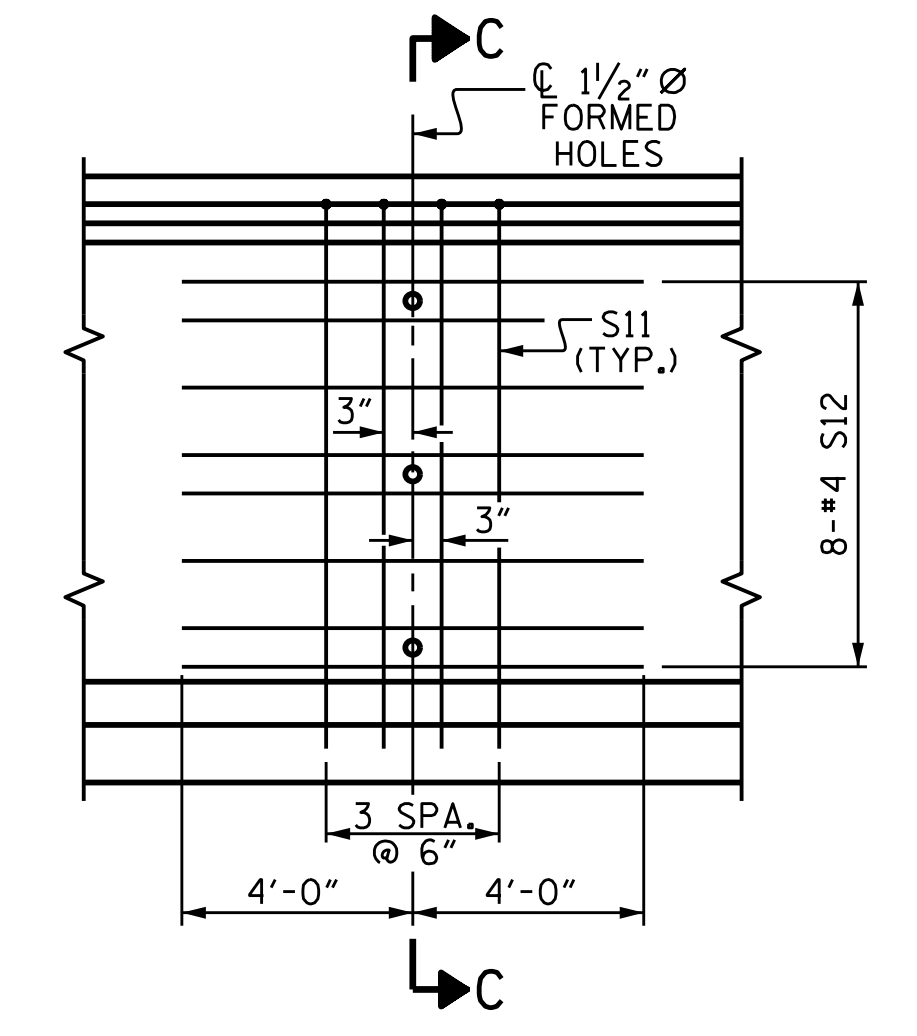
- DEBONDING LEGEND**
- FULLY BONDED STRANDS
 - STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
 - ▲ STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
 - ◆ STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



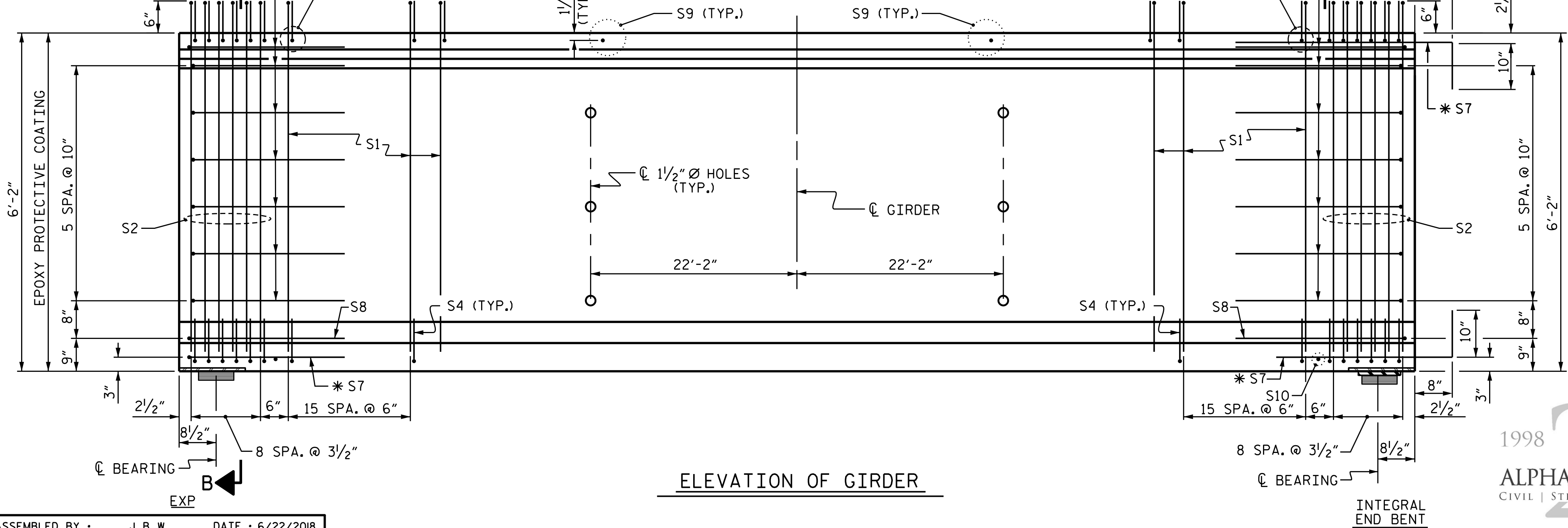
AT END OF GIRDER AT C OF GIRDER
0.6" Ø LOW RELAXATION STRAND LAYOUT



PLAN OF GIRDER



PARTIAL ELEVATION
SHOWING INTERMEDIATE STEEL DIAPHRAGM REINFORCING STEEL FOR ALL GIRDER

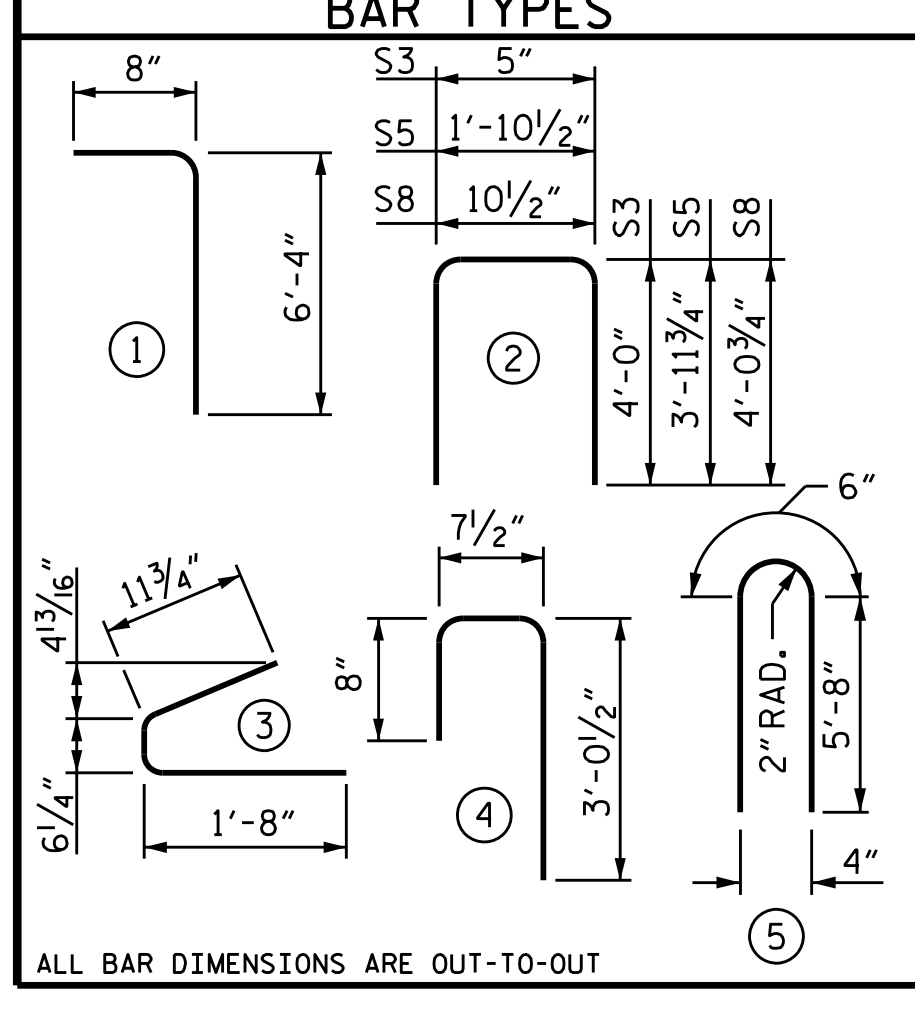


ELEVATION OF GIRDER

0.6" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER			
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS	
LB.	C.Y.	No.	
3037	30.5	52	

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN A)	134'-5"	672'-1"
5 (SPAN L)	134'-5"	672'-1"

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 1 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPAN A AND L
 (LEFT LANE)

ASSEMBLED BY : J. B. W. DATE : 6/22/2018
 CHECKED BY : S. K. C. DATE : 6/22/2018
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG
 REV. 12/17 MAA/THC

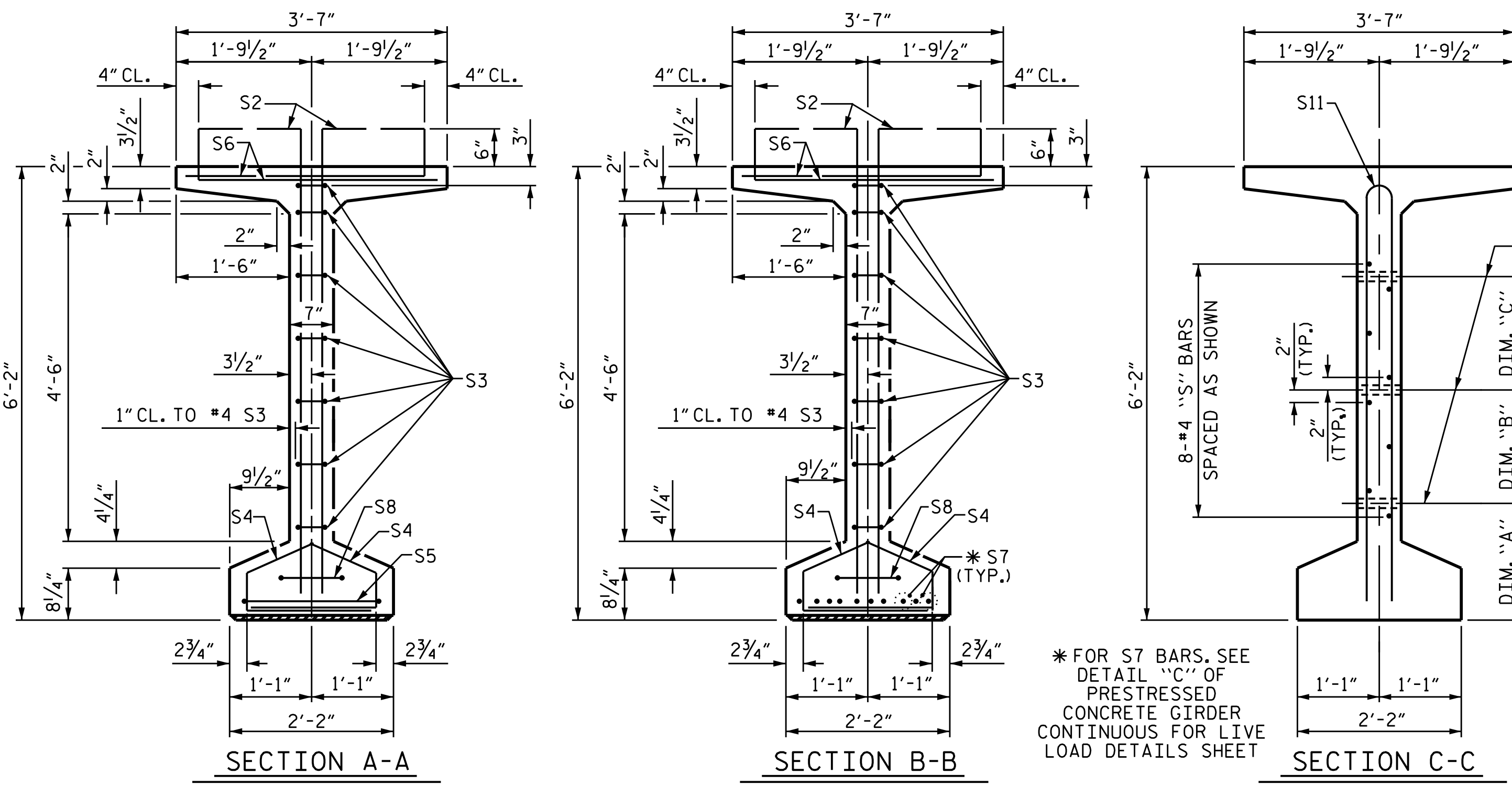
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 Phone 919 981 0310 Fax 919 981 0451
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REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S5-20
 TOTAL SHEETS 46

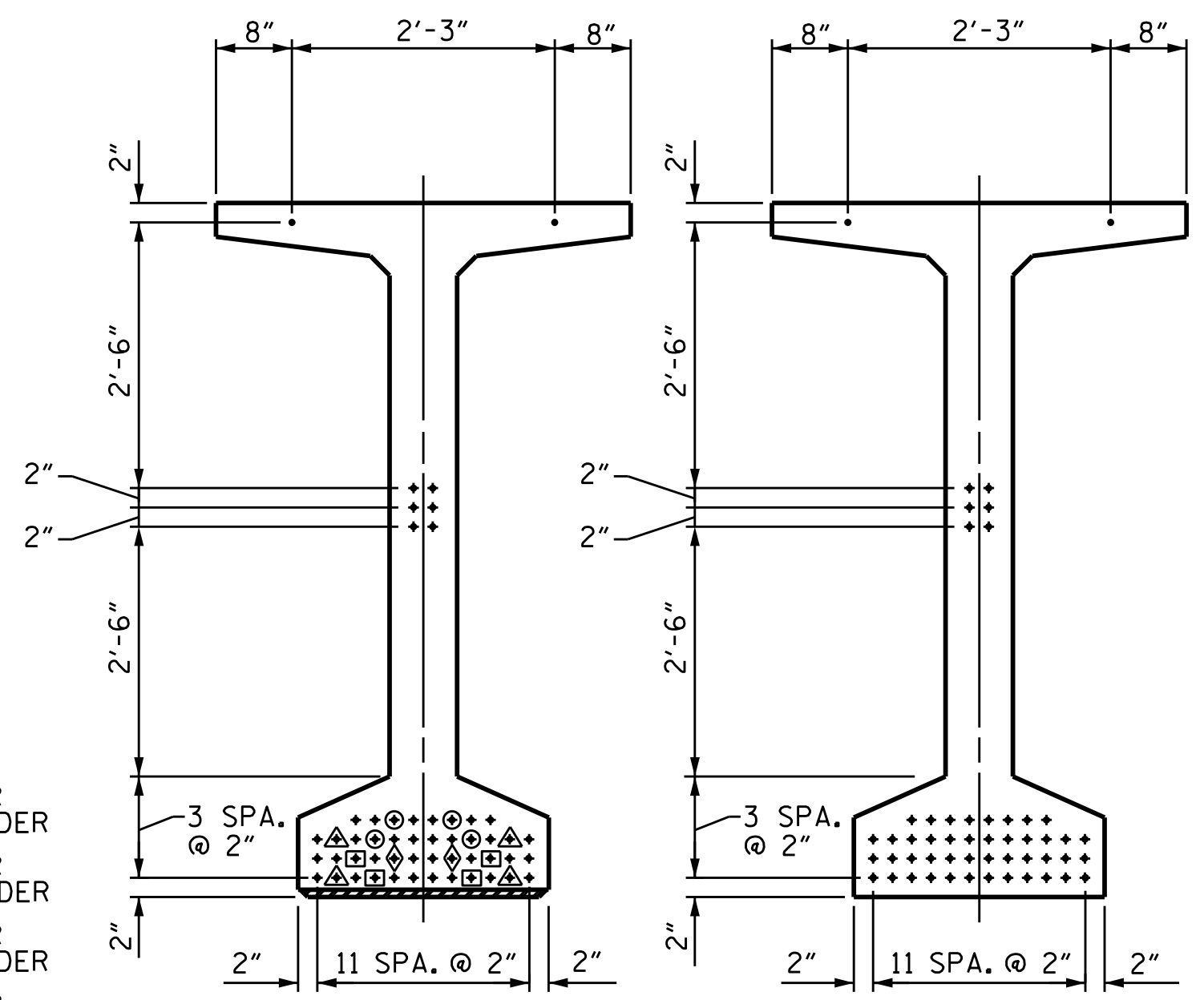
*****SYSTEM*****
 *****ADGN*****
 *****USER*****



1/2" Ø FORMED HOLE. SEE ELEVATION FOR LOCATION FOR DIM. 'A', 'B' & 'C'. SEE "INTERMEDIATE STEEL DIAPHRAGMS" SHEET.

DEBONDING LEGEND

- FULLY BONDED STRANDS
- STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



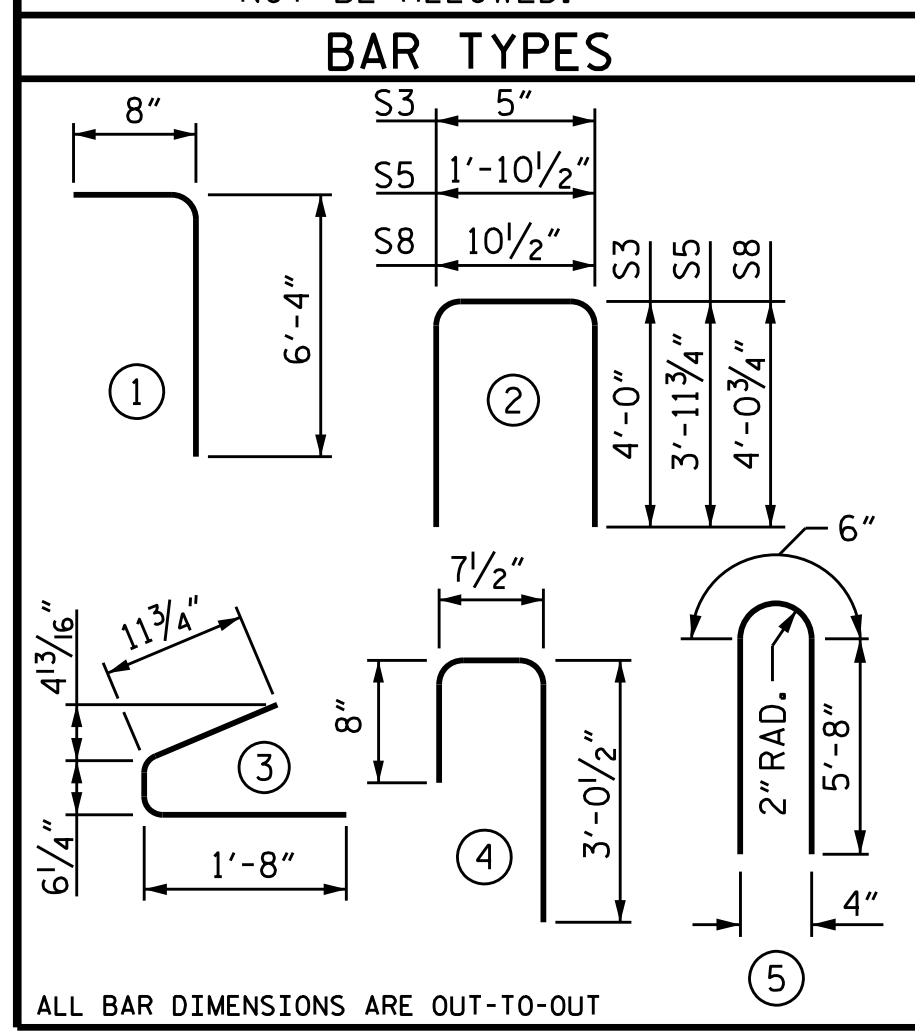
0.6" Ø L. R. GRADE 270 STRANDS

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

REINFORCING STEEL FOR ONE GDR

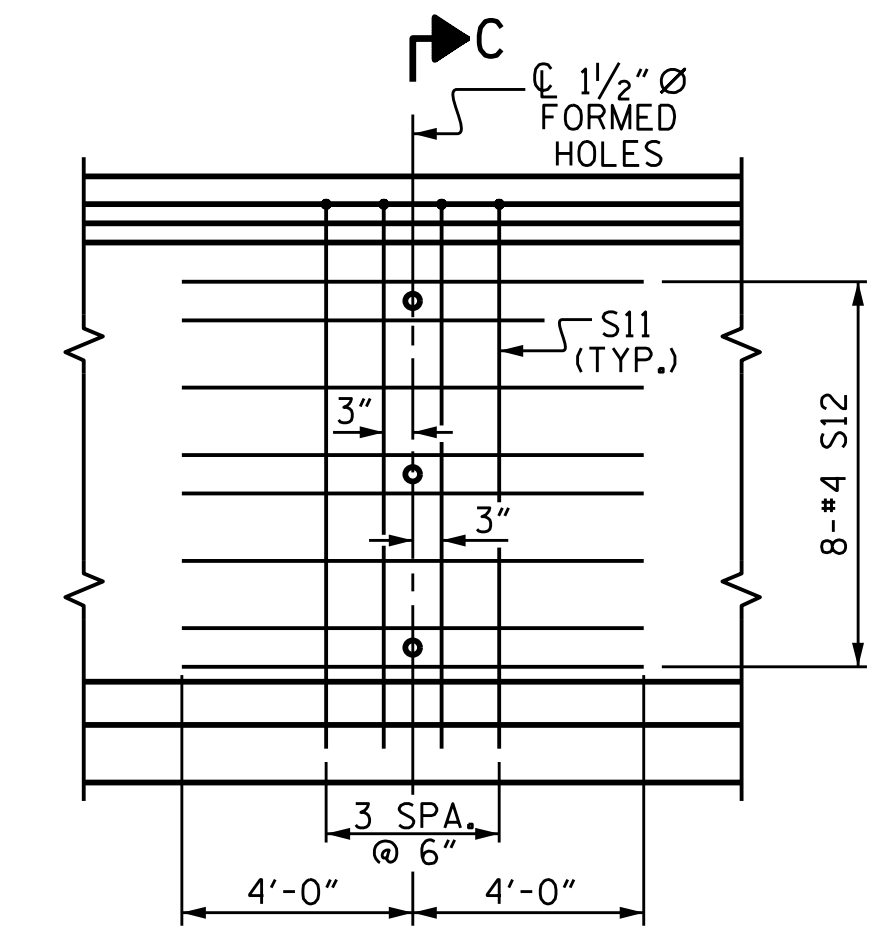
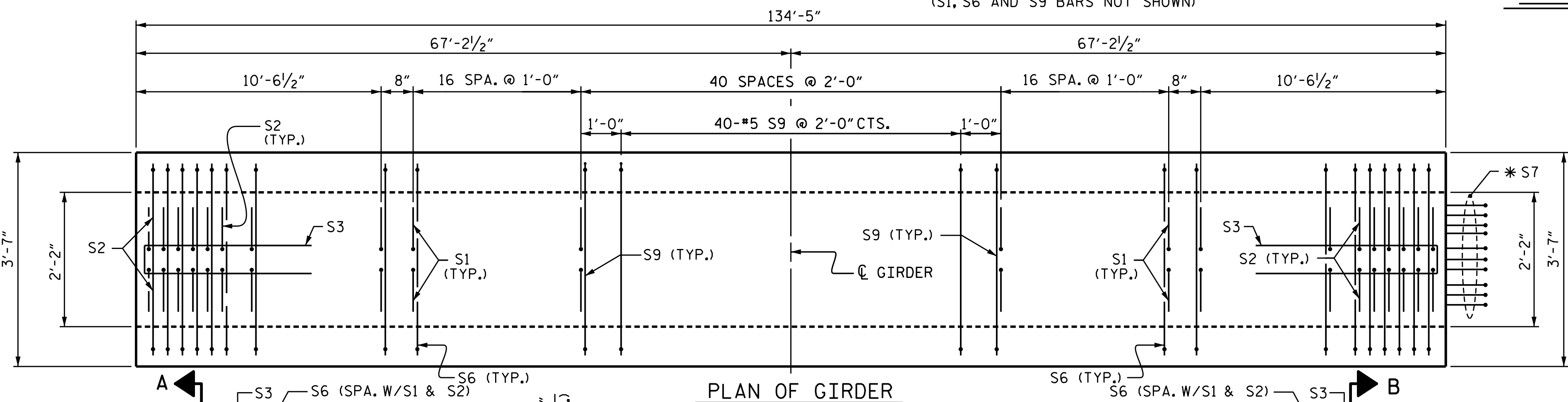
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	10	#5	STR	3'-8"	38
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



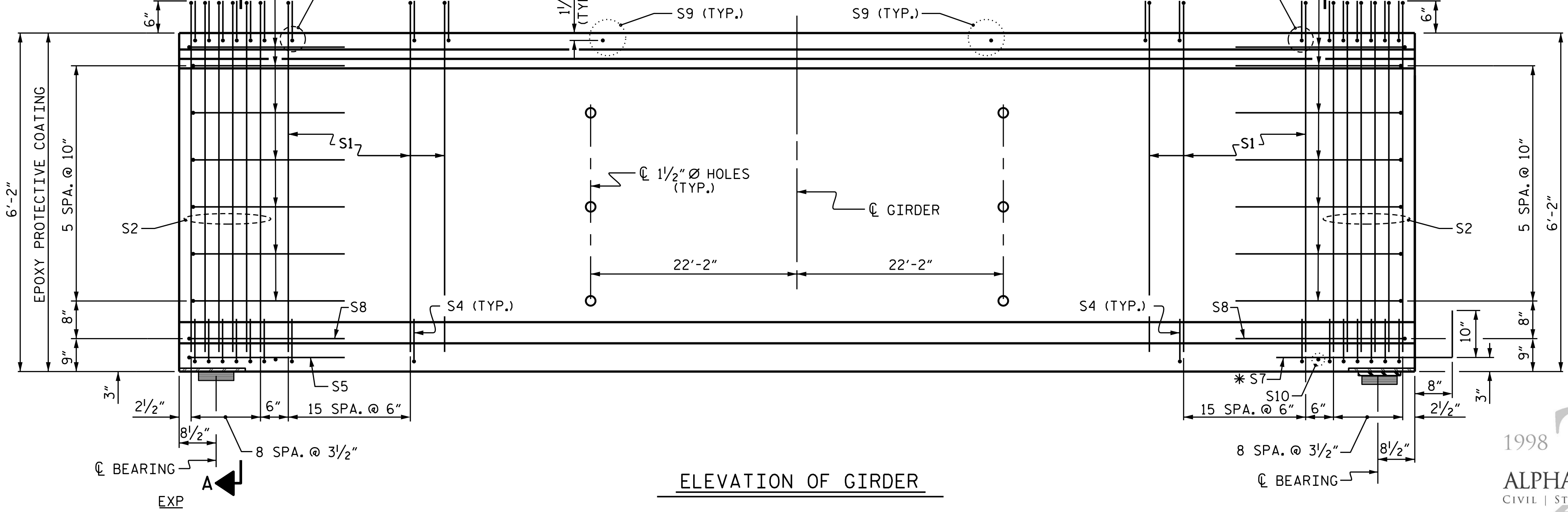
QUANTITIES FOR ONE GIRDER

REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
LB.	C.Y.	No.
3037	30.5	52



GIRDERS REQUIRED

NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN B)	134'-5"	672'-1"
5 (SPAN C)	134'-5"	672'-1"
5 (SPAN D)	134'-5"	672'-1"
5 (SPAN F)	134'-5"	672'-1"
5 (SPAN G)	134'-5"	672'-1"
5 (SPAN I)	134'-5"	672'-1"
5 (SPAN J)	134'-5"	672'-1"
5 (SPAN K)	134'-5"	672'-1"



ASSEMBLED BY : J. B. W. DATE : 6/22/2018
 CHECKED BY : S. K. C. DATE : 6/22/2018
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 11/15 MAA/TMG
 REV. 12/17 MAA/THC

1998 **20** 2018

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4601 Lake Boone Trail Suite 3C Raleigh, NC 27607
 Phone 919 981 0310 Fax 919 981 0451
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Phil B. Smith
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PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

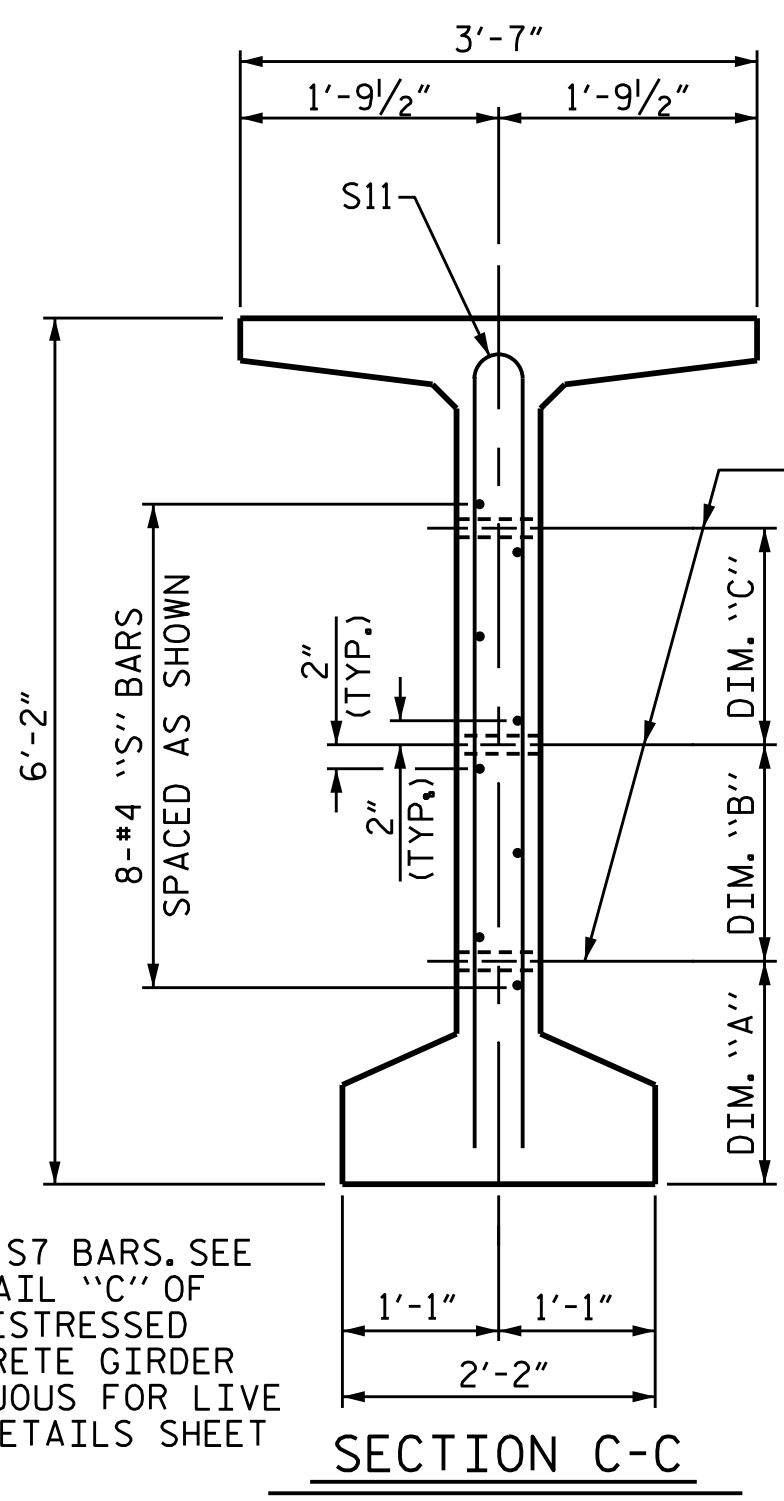
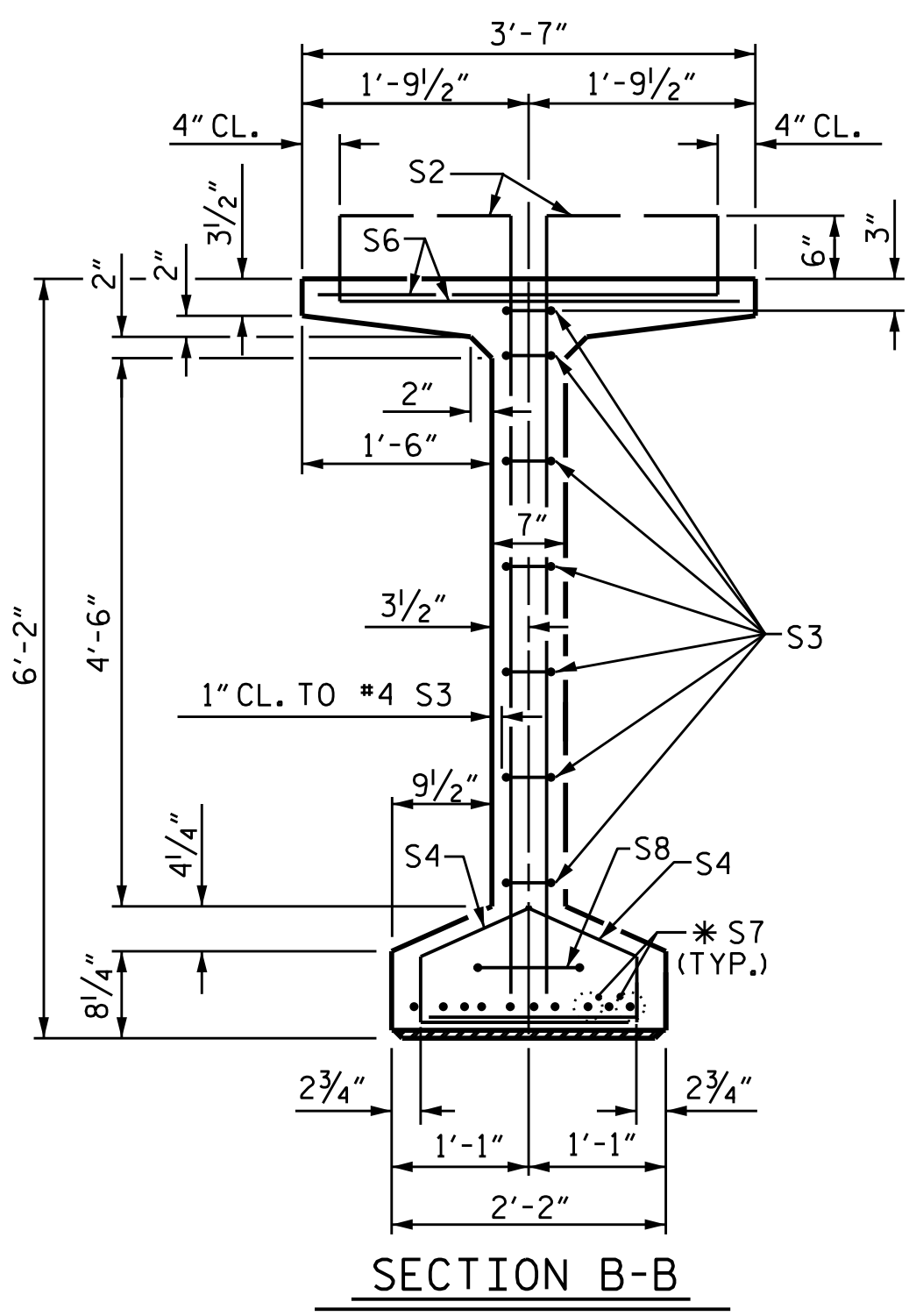
SHEET 2 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPANS B, C, D, F, G, I, J, K
 (LEFT LANE)

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

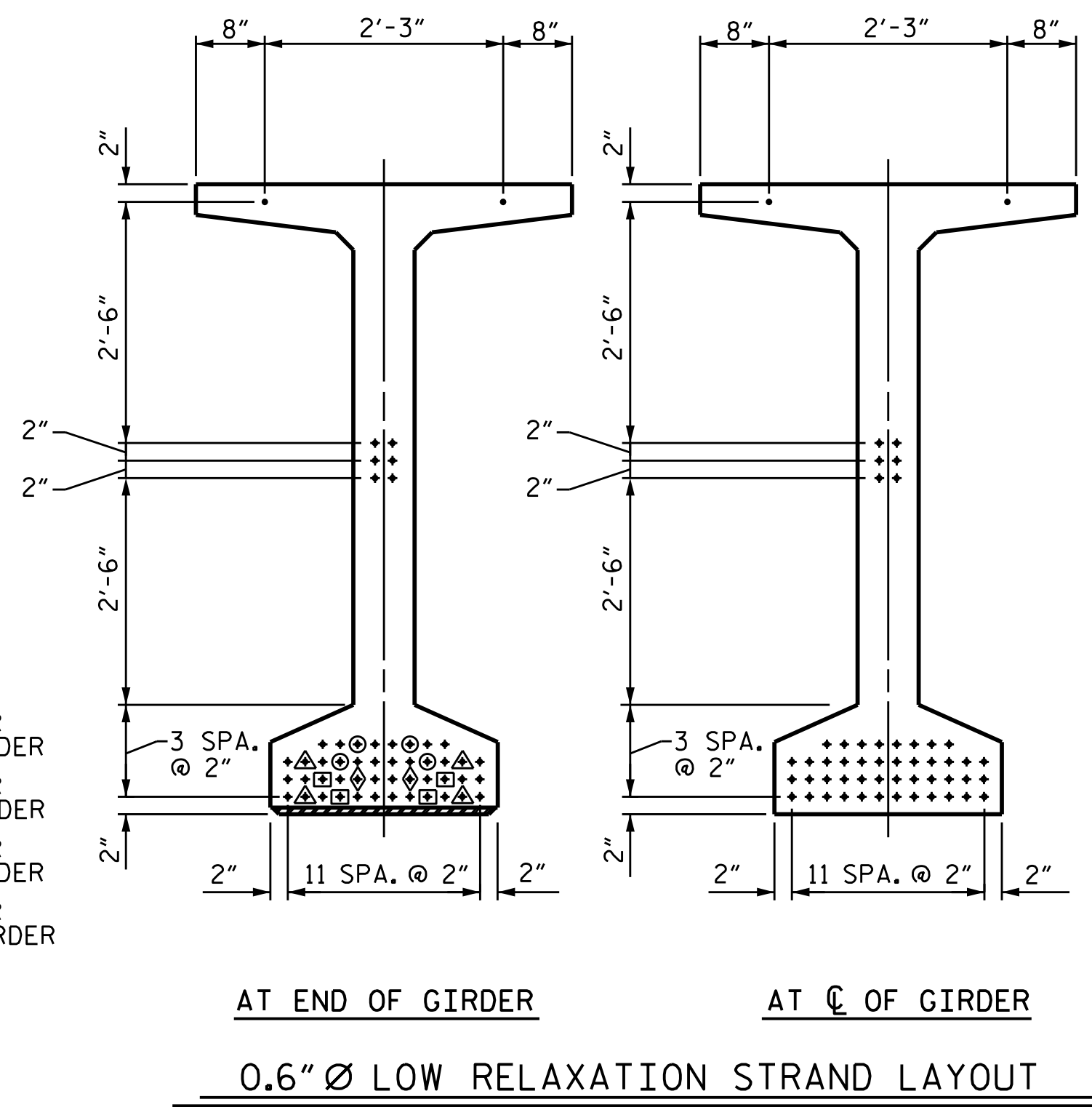
SHEET NO. S5-21
 TOTAL SHEETS 46
 STRUCTURE No. 5
 STD. NO. PCG8 (Sht. 2)



* FOR S7 BARS SEE DETAIL 'C-C' OF PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS SHEET

(S1, S6 AND S9 BARS NOT SHOWN)

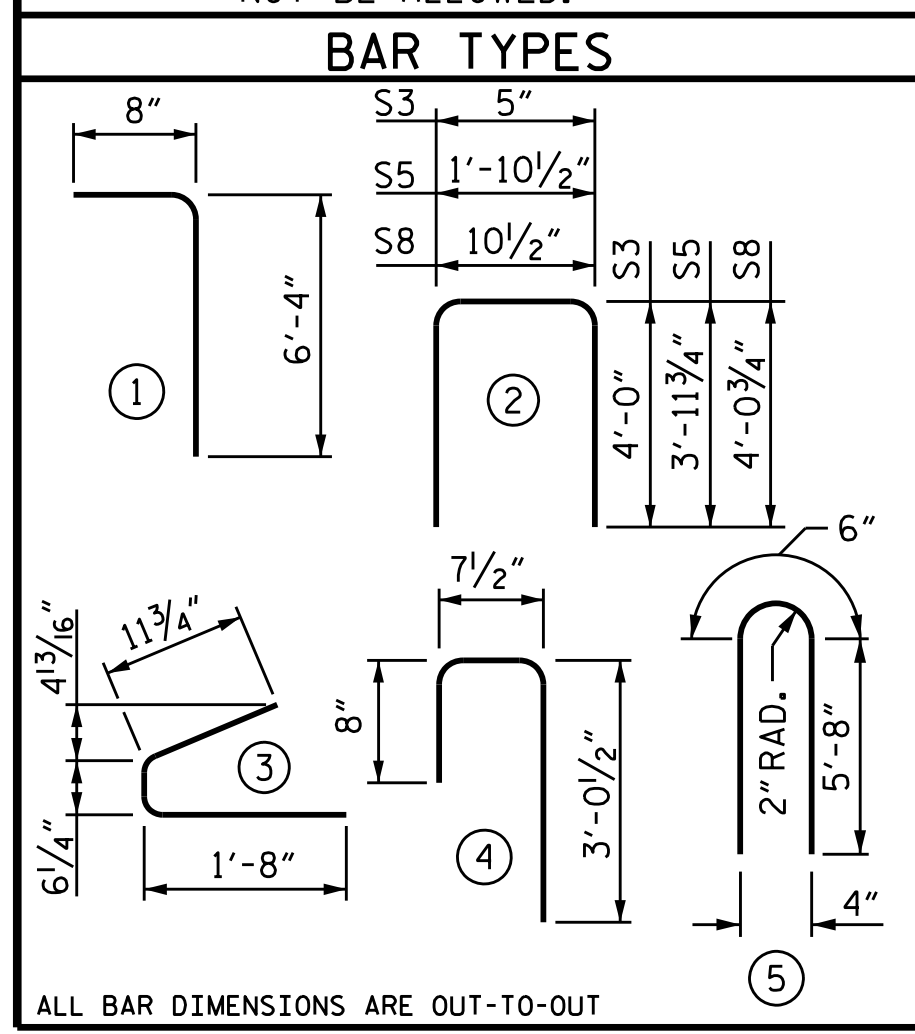
- DEBONDING LEGEND
- FULLY BONDED STRANDS
 - STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



AT END OF GIRDER AT C OF GIRDER
0.6" Ø LOW RELAXATION STRAND LAYOUT

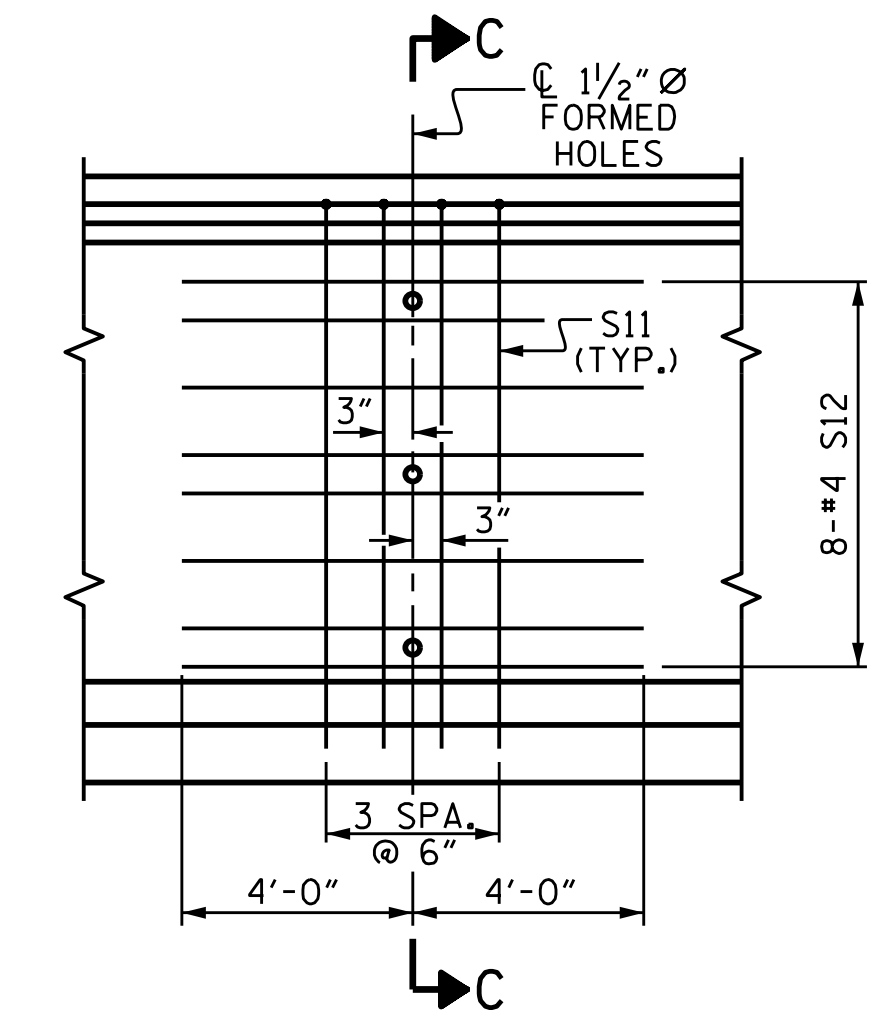
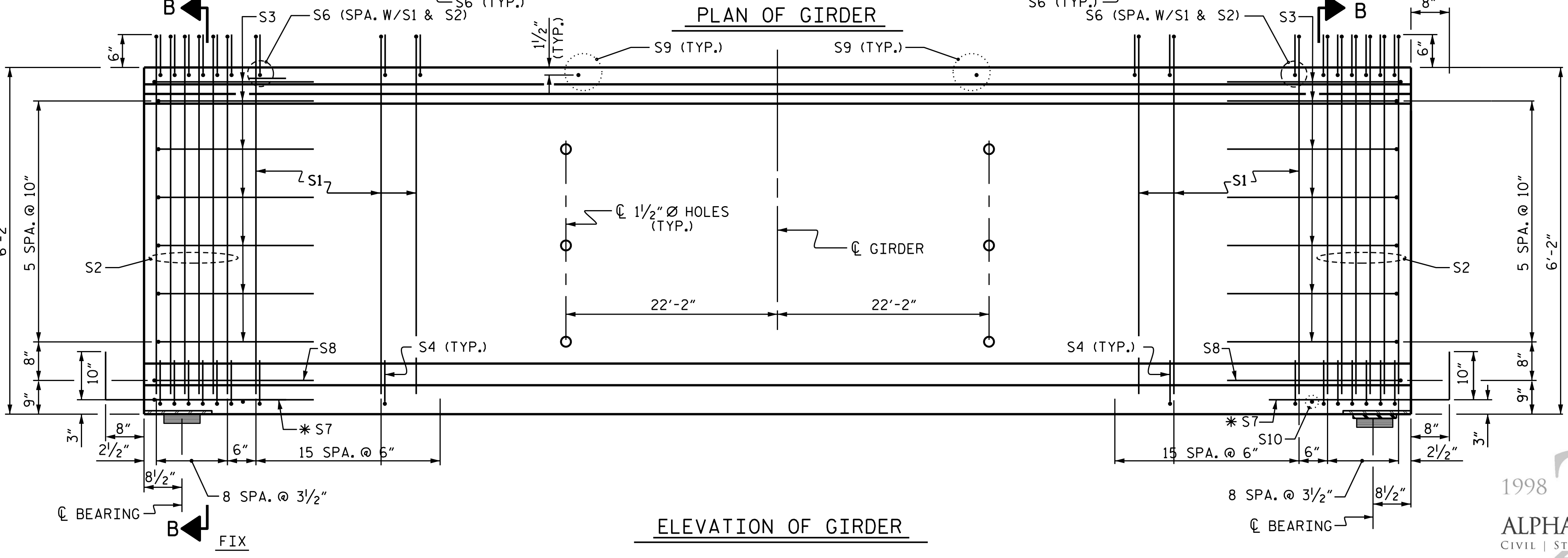
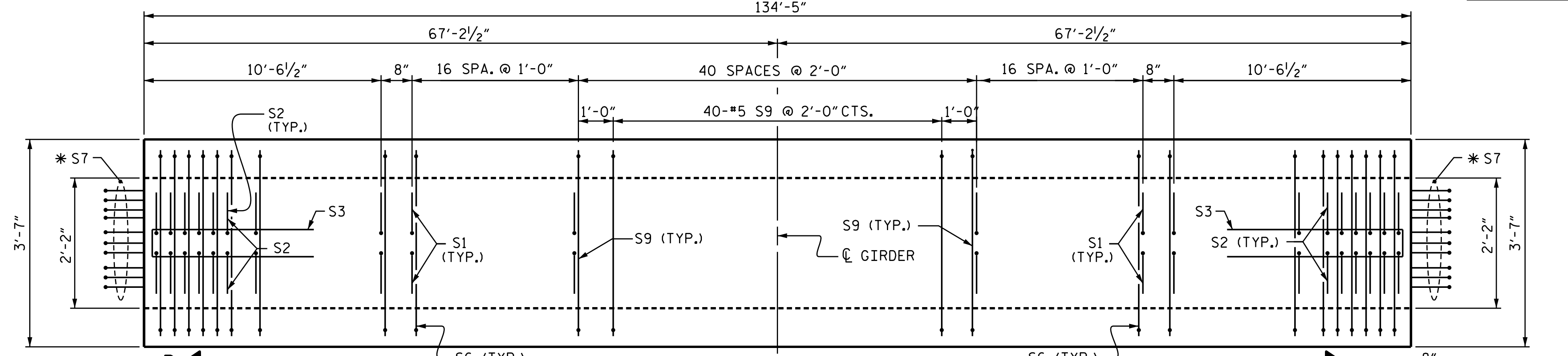
0.6" Ø L. R. GRADE 270 STRANDS					
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)			
0.217	58,600	43,950			
REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
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S9	40	#5	STR	3'-3"	136
S10	2	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER			
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS	
LB.	C.Y.	No.	
3065	30.5	52	

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN E)	134'-5"	672'-1"
5 (SPAN H)	134'-5"	672'-1"



PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPANS E & H
 (LEFT LANE)

ASSEMBLED BY : J. B. W. DATE : 6/22/2018
 CHECKED BY : S. K. C. DATE : 6/22/2018
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG
 REV. 12/17 MAA/THC

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 ALPHA & OMEGA GROUP
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 A&O PROJECT NO. 2015.042

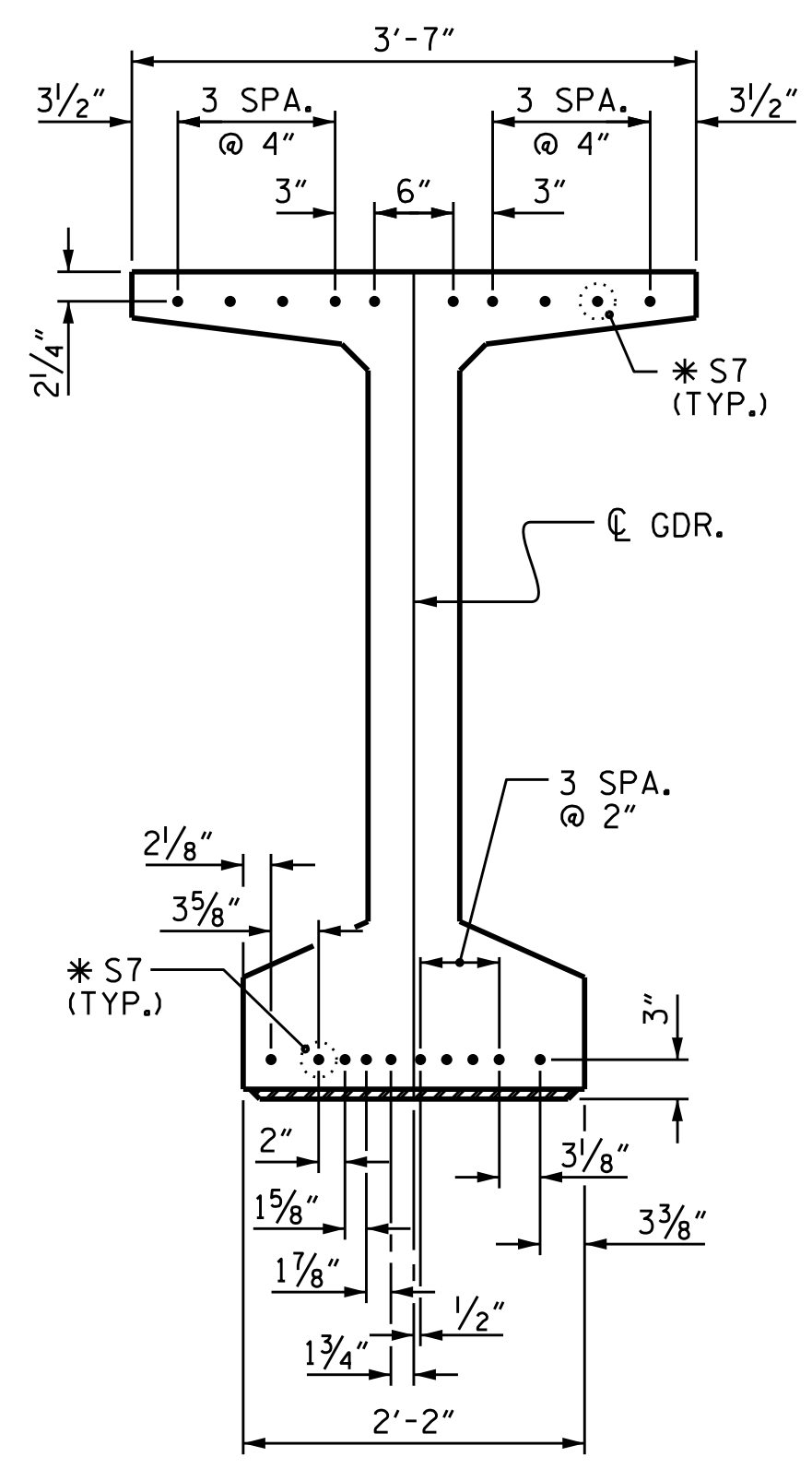
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REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

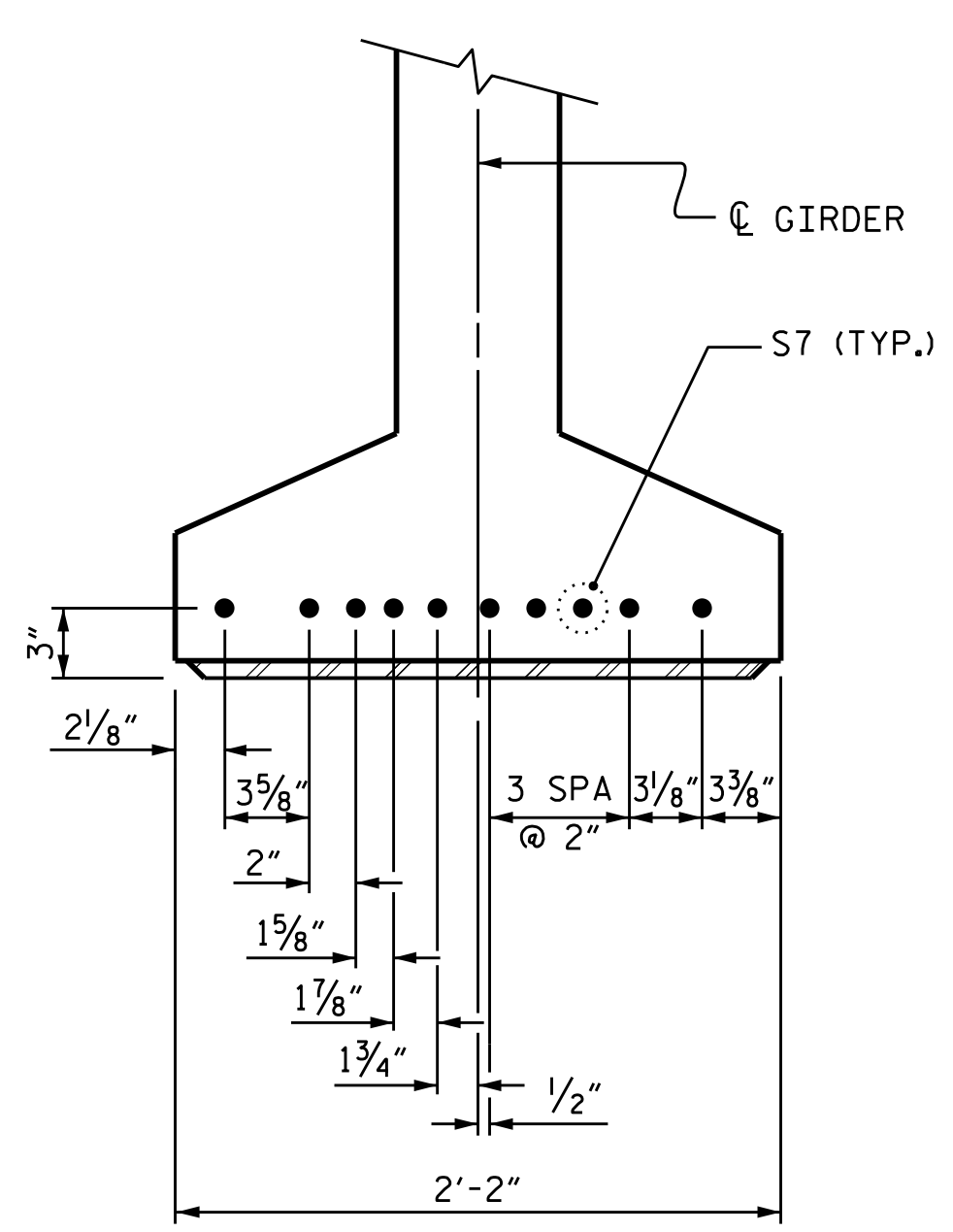
SHEET NO. S5-22
 TOTAL SHEETS 46
 STRUCTURE No. 5 STD. NO. PCG8 (Sht. 2)

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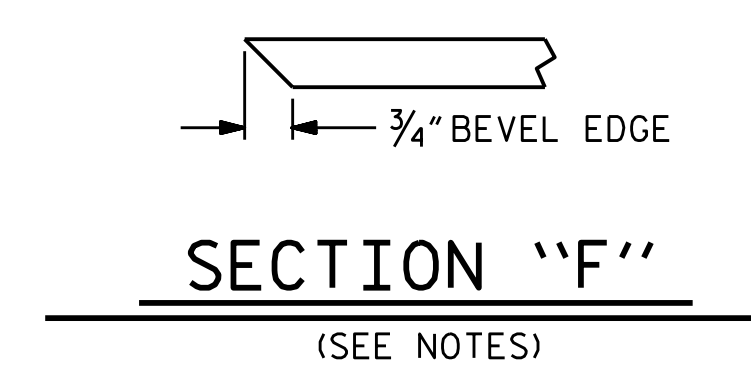
- ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- ALL REINFORCING STEEL SHALL BE GRADE 60.
- APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.
- EMBEDDED PLATE "B-1" SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.
- AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.
- THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 7800 PSI.
- DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.
- THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".
- A 2" x 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 74" MODIFIED BULB TEES ONLY.
- THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.
- PRESTRESSED CONCRETE GIRDERS ARE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.
- PRESTRESSED CONCRETE GIRDERS SHALL CONTAIN CALCIUM NITRATE CORROSION INHIBITOR.



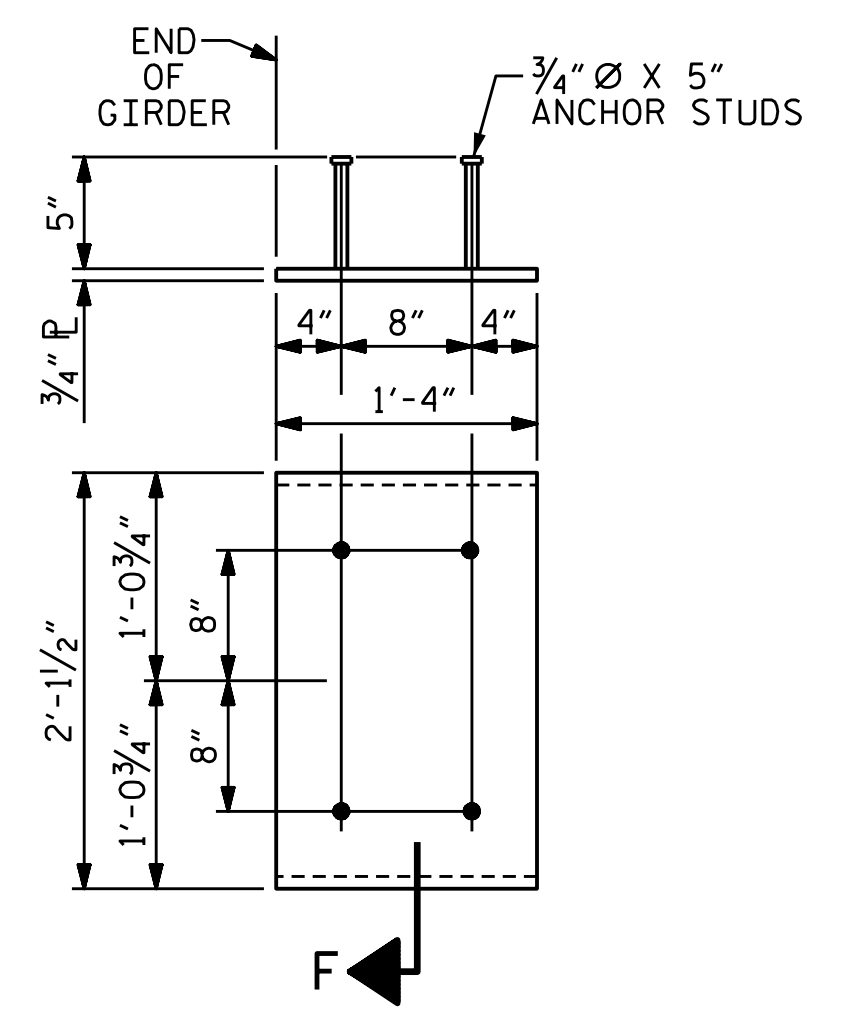
DETAIL "C"
(FOR 74" MODIFIED BULB TEES)
(AT INTEGRAL END BENTS)



DETAIL "C"
(FOR 74" MODIFIED BULB TEES)
(AT BENT, FIXED LOCATION)



EMBEDDED PLATE "B-1" DETAILS FOR AASHTO TYPE IV GIRDER AND 74" MODIFIED BULB TEES
(2 REQ'D PER GIRDER)



DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"																						
0.6" Ø LOW RELAXATION		EXTERIOR GIRDERS																				
TWENTIETH POINTS	0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0	
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.052	0.103	0.151	0.195	0.234	0.267	0.293	0.312	0.324	0.328	0.324	0.312	0.293	0.267	0.234	0.195	0.151	0.103	0.052	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.033	0.066	0.097	0.127	0.152	0.176	0.192	0.207	0.212	0.218	0.212	0.207	0.192	0.176	0.152	0.127	0.097	0.066	0.033	0
FINAL CAMBER	↑	0	1/8 "	7/16 "	5/8 "	13/16 "	1"	1 1/16 "	1 3/16 "	1 1/8 "	1 5/16 "	1 5/16 "	1 5/16 "	1 1/8 "	1 3/16 "	1 1/16 "	1"	1 3/16 "	5/8 "	7/16 "	1/8 "	0

DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"																						
0.6" Ø LOW RELAXATION		INTERIOR GIRDERS																				
TWENTIETH POINTS	0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0	
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.062	0.122	0.179	0.231	0.277	0.316	0.348	0.370	0.384	0.389	0.384	0.370	0.348	0.316	0.277	0.231	0.179	0.122	0.062	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.035	0.069	0.102	0.134	0.160	0.185	0.202	0.218	0.223	0.229	0.223	0.218	0.202	0.185	0.160	0.134	0.102	0.069	0.035	0
FINAL CAMBER	↑	0	5/16 "	5/8 "	15/16 "	1 3/16 "	1 1/16 "	1 9/16 "	1 3/4 "	1 13/16 "	1 5/16 "	1 5/16 "	1 5/16 "	1 13/16 "	1 3/4 "	1 9/16 "	1 1/16 "	1 3/16 "	5/8 "	5/16 "	5/16 "	0

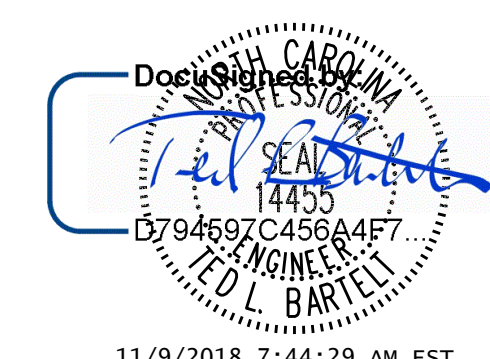
* INCLUDES FUTURE WEARING SURFACE
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT
"FINAL CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-
SHEET 4 OF 5

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD
DETAILS
(LEFT LANE)

DRAWN BY : J. B. W. DATE : 6/22/2018
CHECKED BY : S. K. C. DATE : 6/22/2018
DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 08/29/18

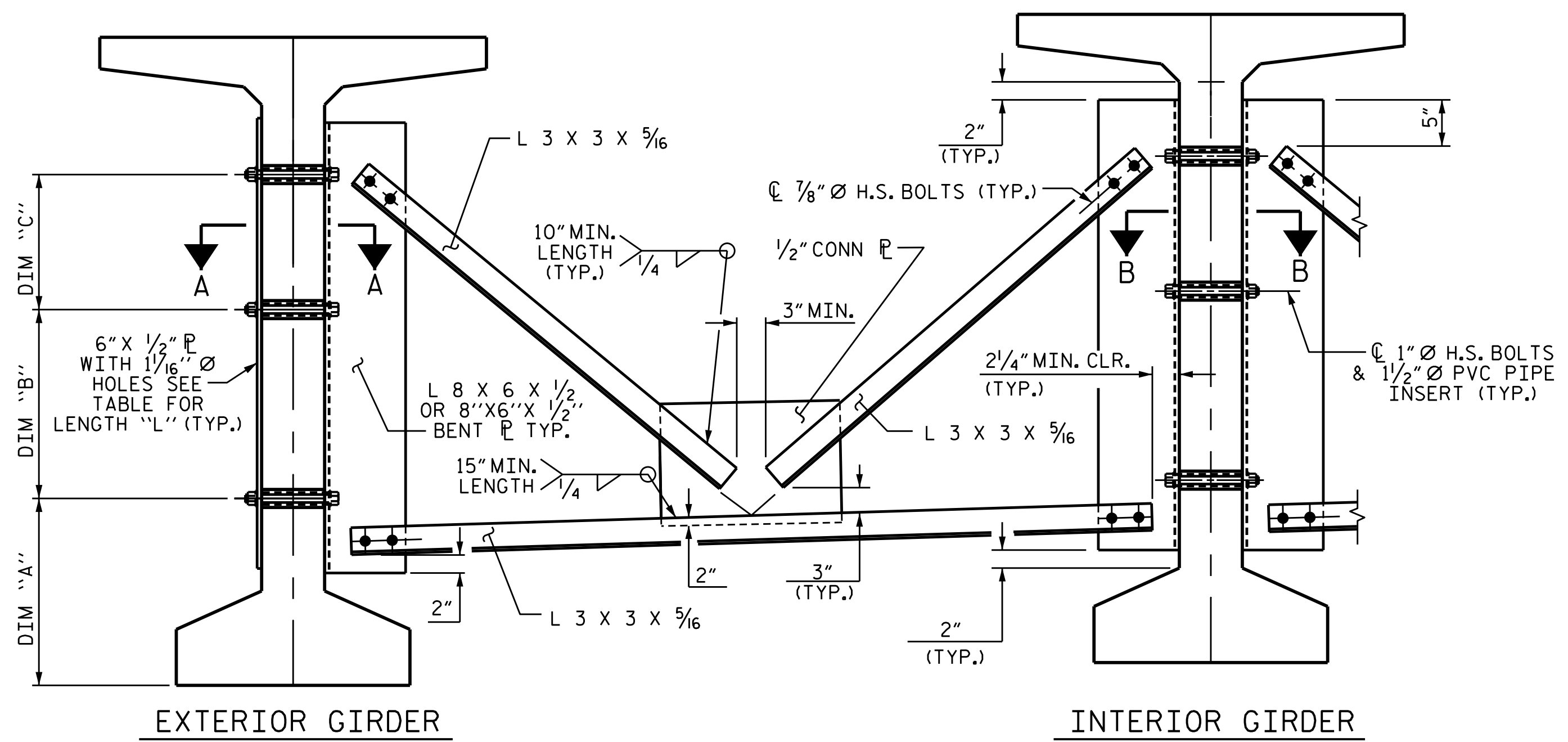
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Phone 919 981 0310 Fax 919 981 0451
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A&O PROJECT NO. 2015.042



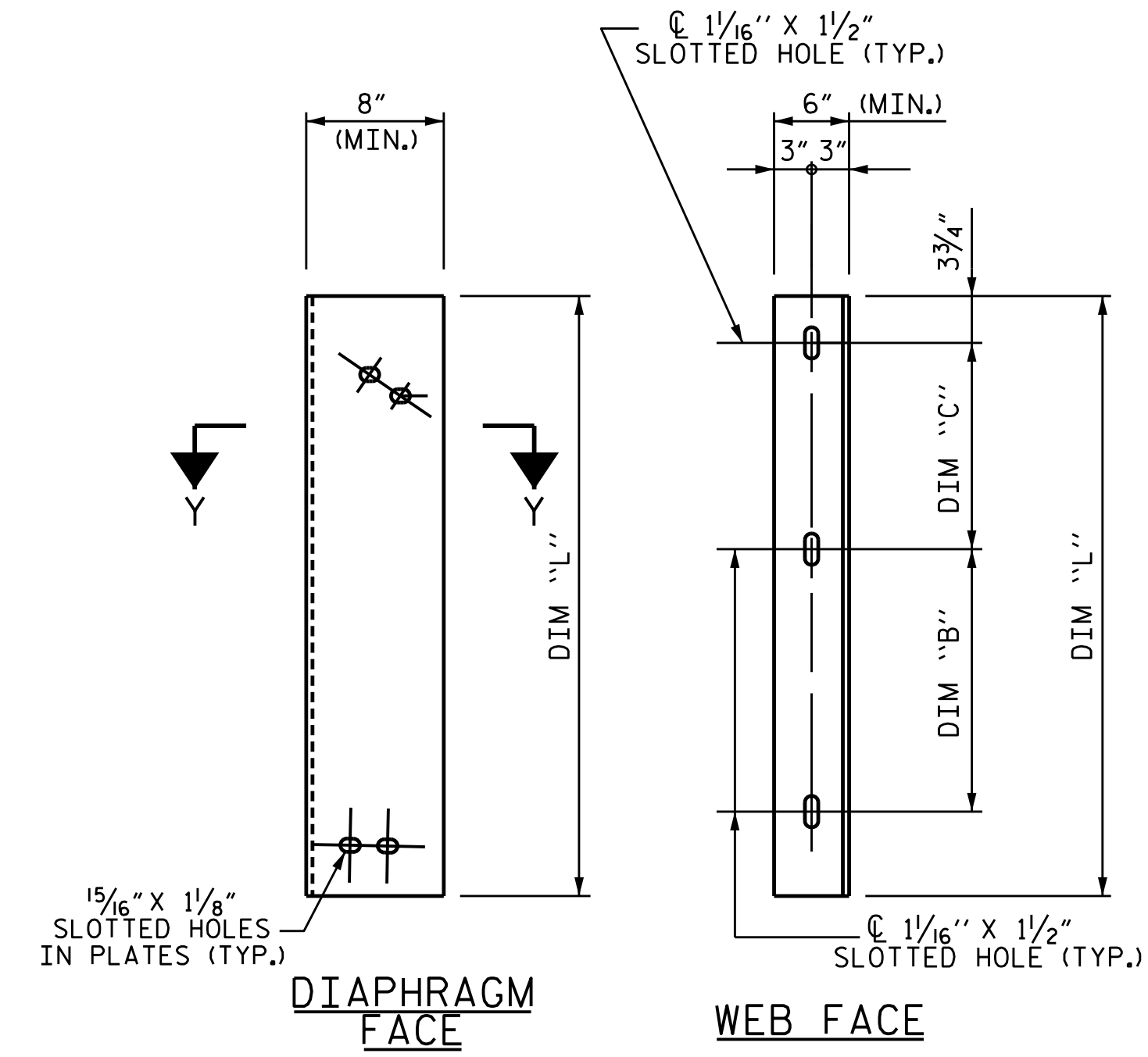
11/9/2018 7:44:29 AM EST
REFERENCE No. 5-23
DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-23
1			3			TOTAL SHEETS
2			4			46

*****SYTIME*****
*****DCN*****
*****USERNAME*****



PART SECTION AT INTERMEDIATE DIAPHRAGM
(74\"/>



STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

METALLIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

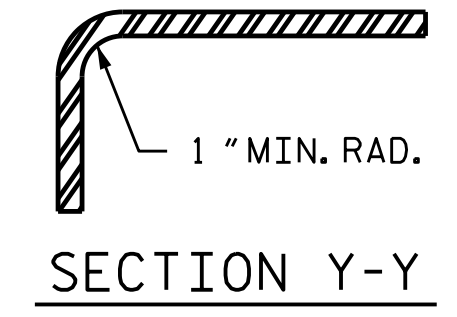
FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4\"/>

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

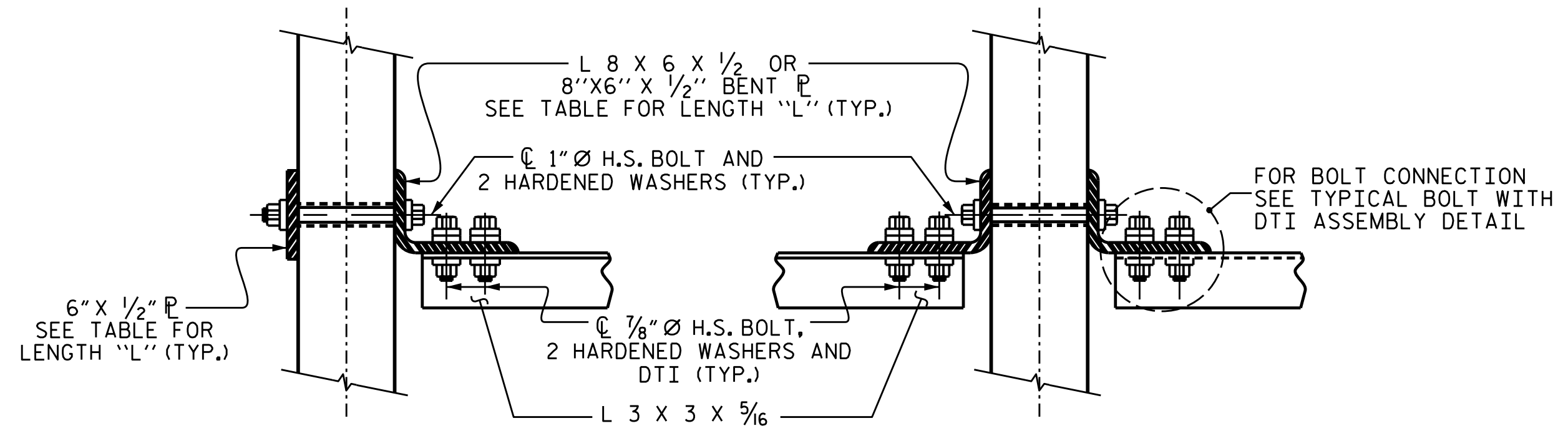
THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.



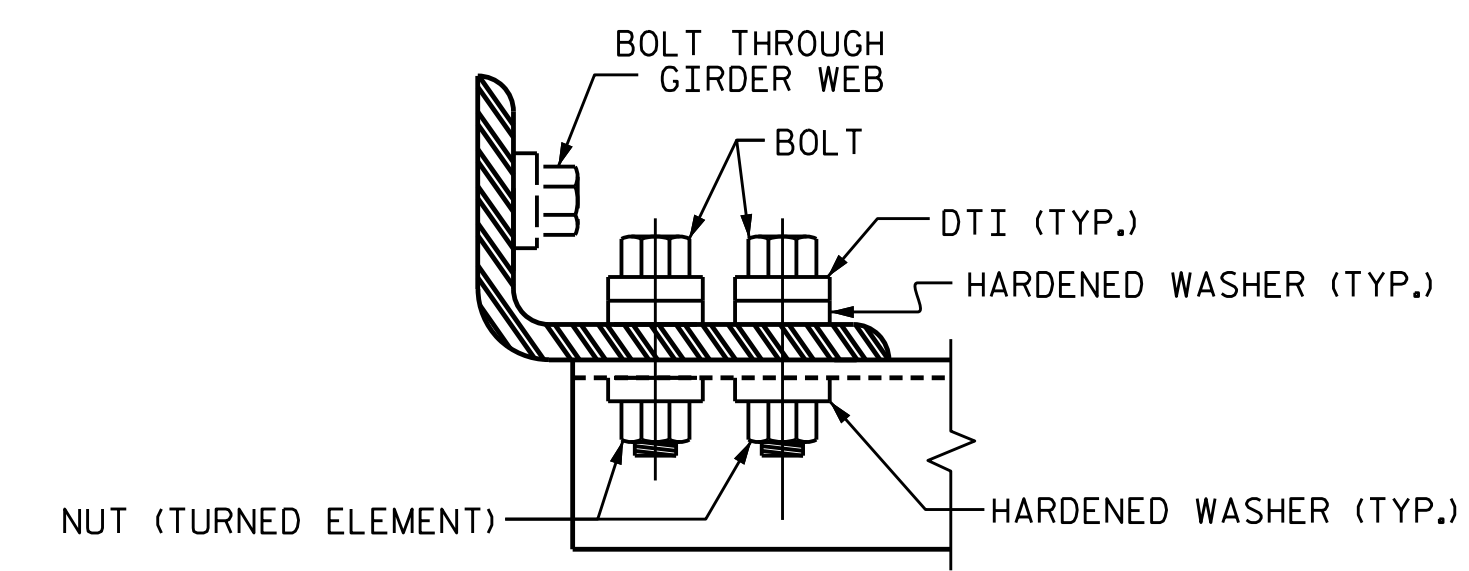
CONNECTOR PLATE DETAIL

TABLE

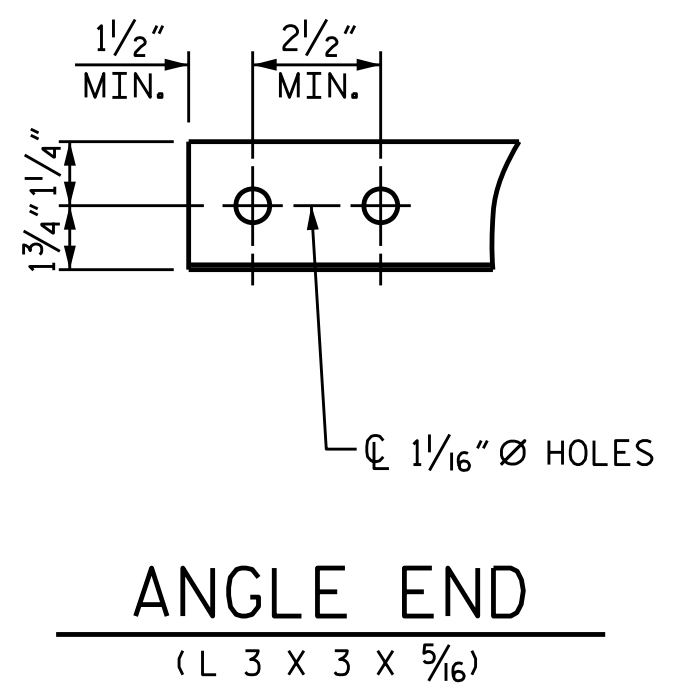
GIRDER TYPE	DIM "A"	DIM "B"	DIM "C"	DIM "L"
74\"/>	1'-10"	1'-10"	1'-4 3/4"	4'-2"



CONNECTION DETAILS



BOLT WITH DTI ASSEMBLY DETAIL



ANGLE END
(L 3 x 3 x 5/16)

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 5 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 INTERMEDIATE
 STEEL DIAPHRAGMS
 74\"/>
 PRESTRESSED CONCRETE
 GIRDERS
 (LEFT LANE)

ASSEMBLED BY : J.B.W. DATE : 6/22/2018
 CHECKED BY : S.K.C. DATE : 6/22/2018
 DRAWN BY : RWW 11/09 REV. 10/11 MAA/GM
 CHECKED BY : GM 11/09 REV. 12/17 MAA/THC

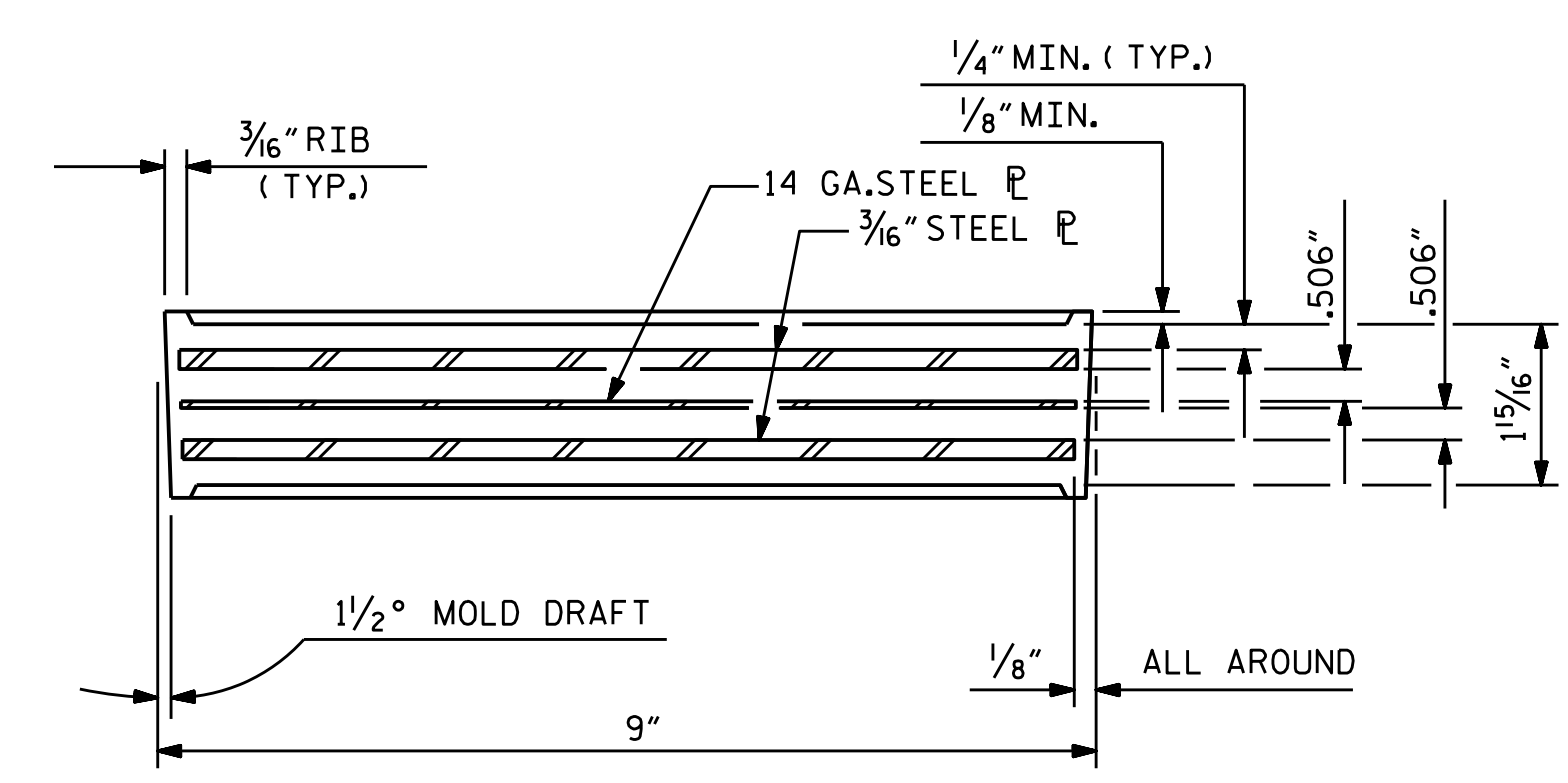
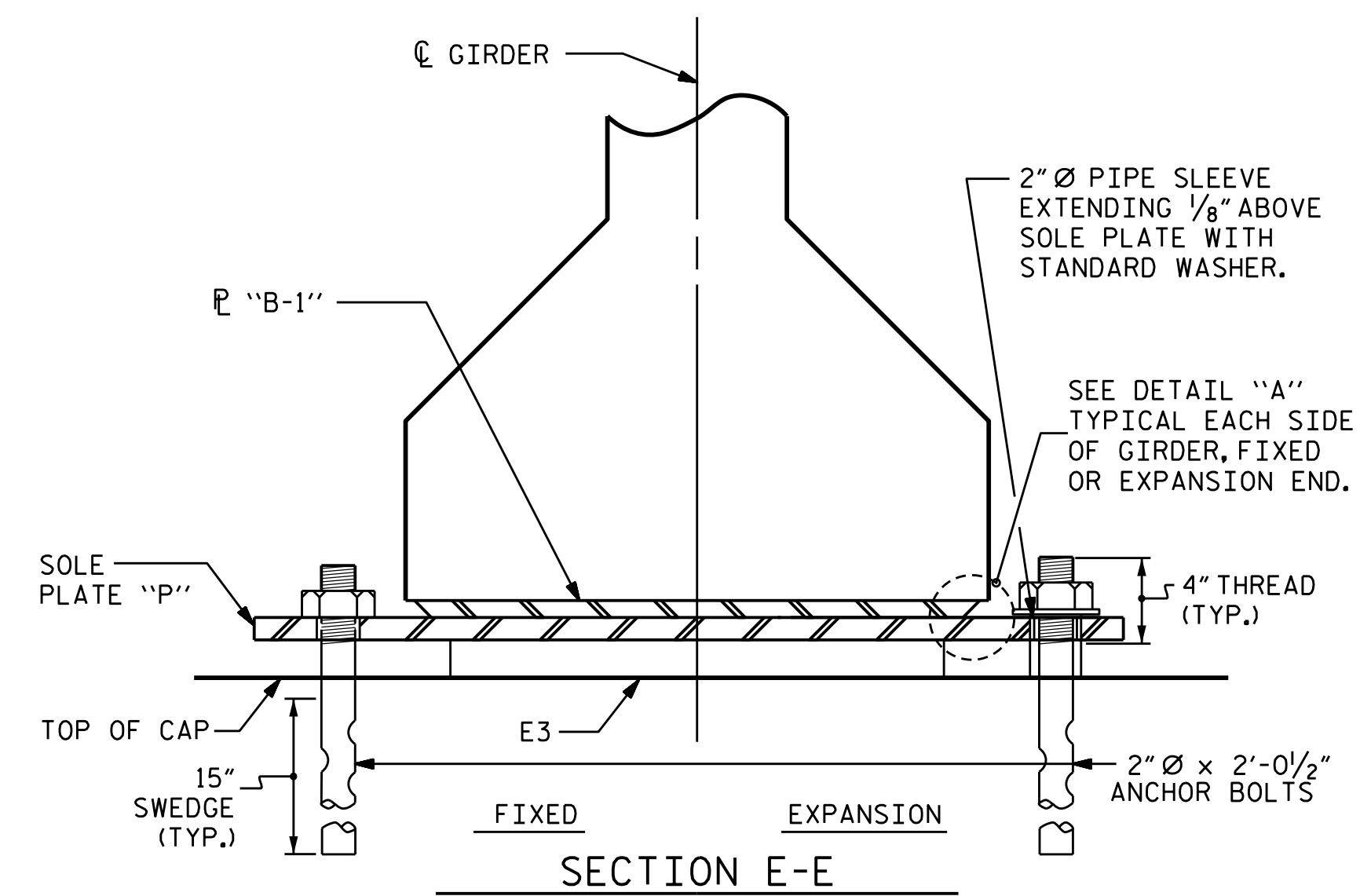
(90° < SKEW < 110° SHOWN
 70° < SKEW < 90° SIM.)

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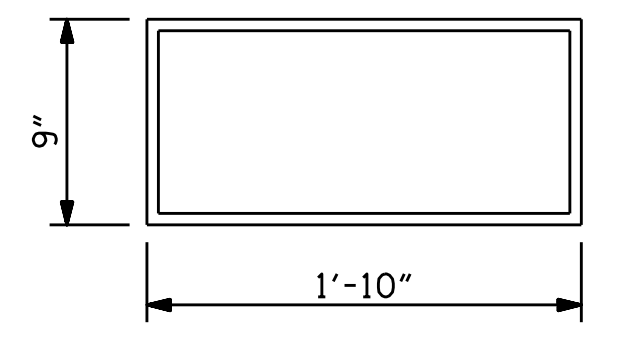
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 FINAL UNLESS ALL
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-24
1			3			TOTAL SHEETS
2			4			46

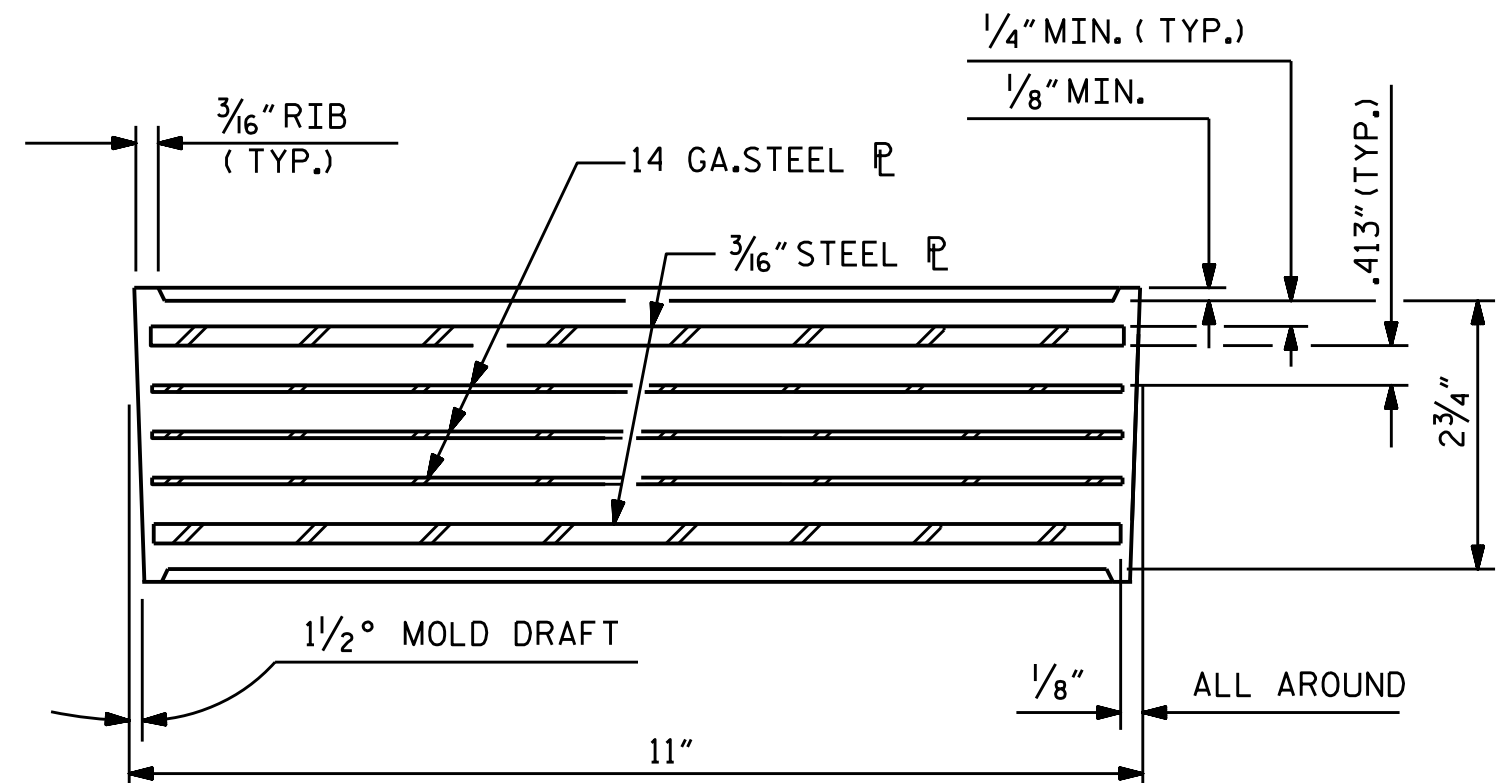
*****SYSTEM*****
 *****DCN*****
 *****USER*****



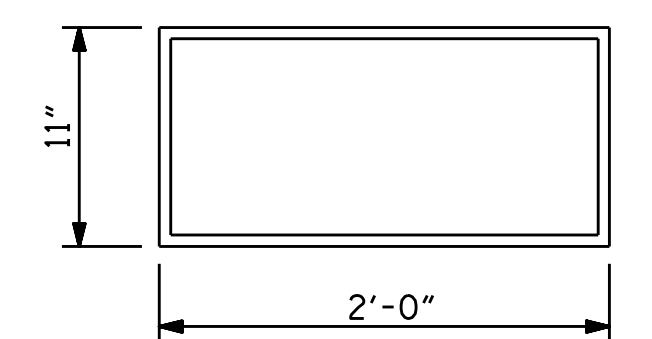
TYPICAL SECTION OF ELASTOMERIC BEARINGS



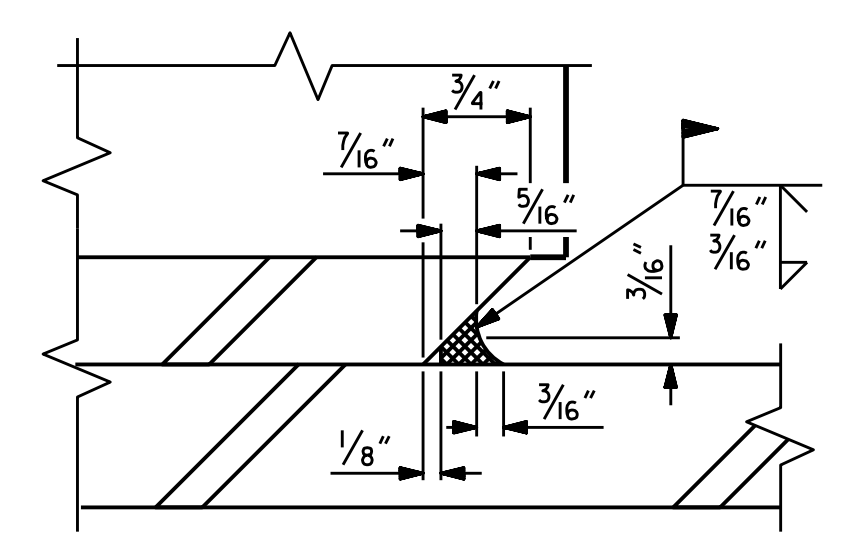
E3 (10 REQ'D)
PLAN VIEW OF ELASTOMERIC BEARING
TYPE IV



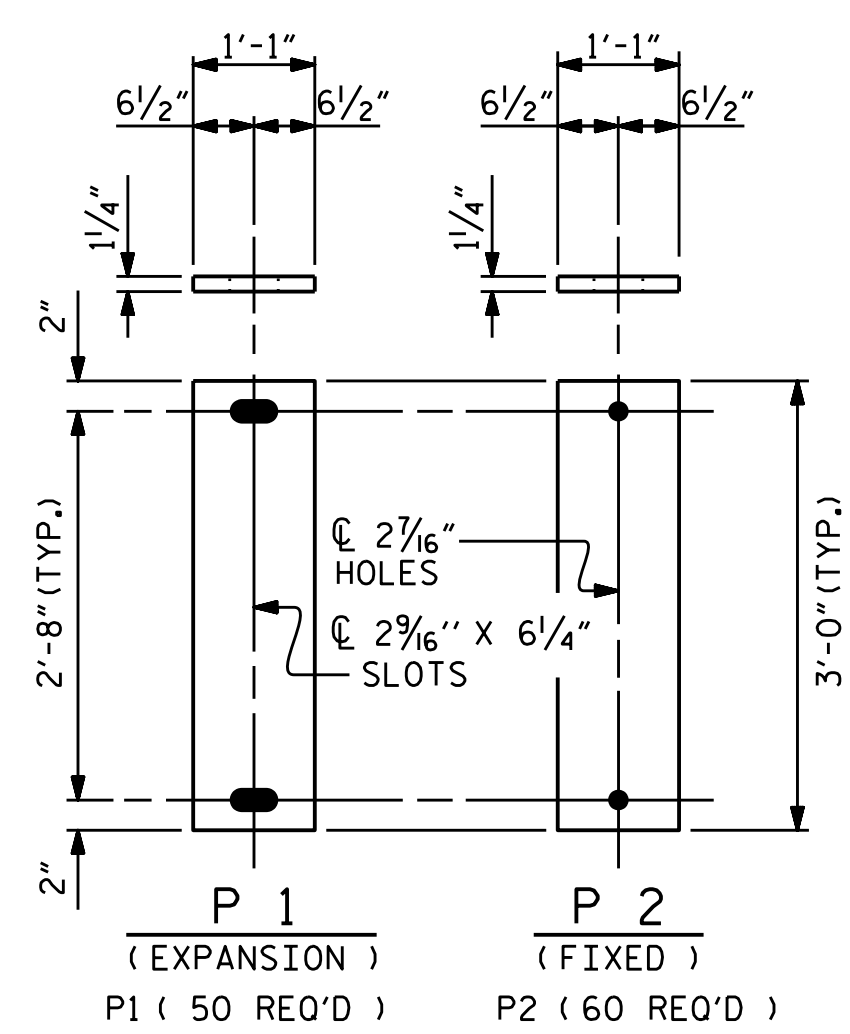
TYPICAL SECTION OF ELASTOMERIC BEARINGS



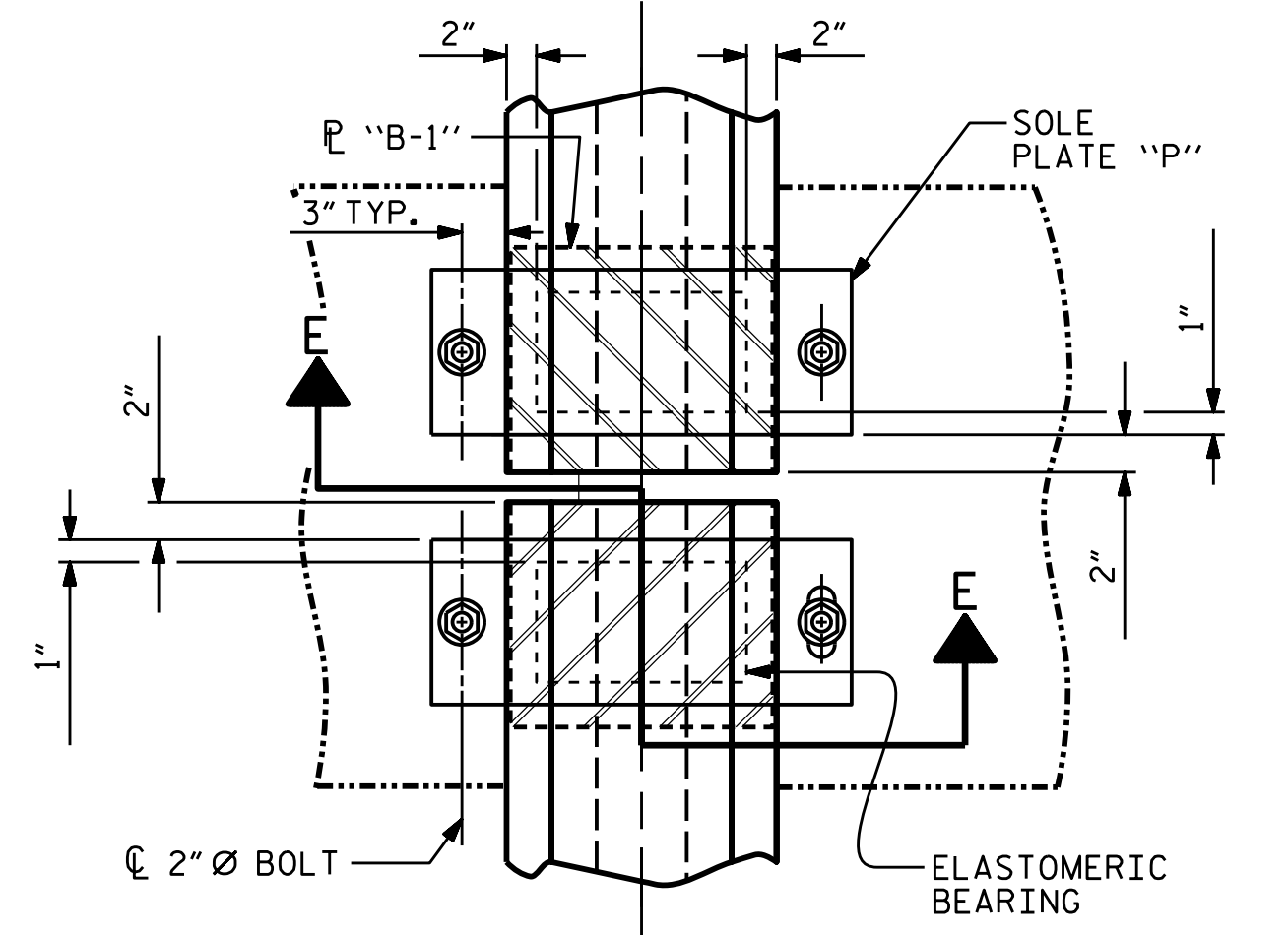
E6 (110 REQ'D)
PLAN VIEW OF ELASTOMERIC BEARING
TYPE VII



DETAIL "A"



SOLE PLATE DETAILS ("P")



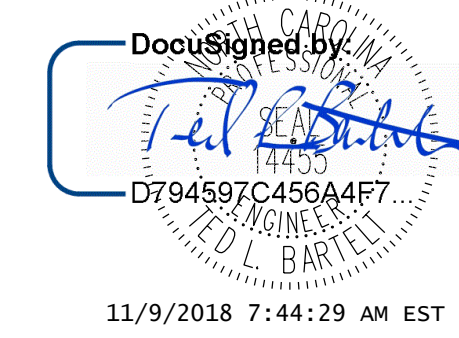
TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT) TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)

NOTES

- AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURR WITH A SHARP POINTED TOOL.
- THE 2" PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.
- STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- PRIOR TO WELDING, GRIND THE METALIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED METALIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.
- SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.
- ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.
- ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.
- THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.
- FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.
- ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k
TYPE VII	420 k

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 ELASTOMERIC BEARING
 DETAILS
 PRESTRESSED CONCRETE GIRDER
 SUPERSTRUCTURE

ASSEMBLED BY :	J. B. W.	DATE :	6/25/2018
CHECKED BY :	S. K. C.	DATE :	7/09/2018
DRAWN BY :	WJH 8/89	REV. 6/13	AAC/MAA
CHECKED BY :	CRK 8/89	REV. 1/15	MAA/TMG
		REV. 12/17	MAA/THC

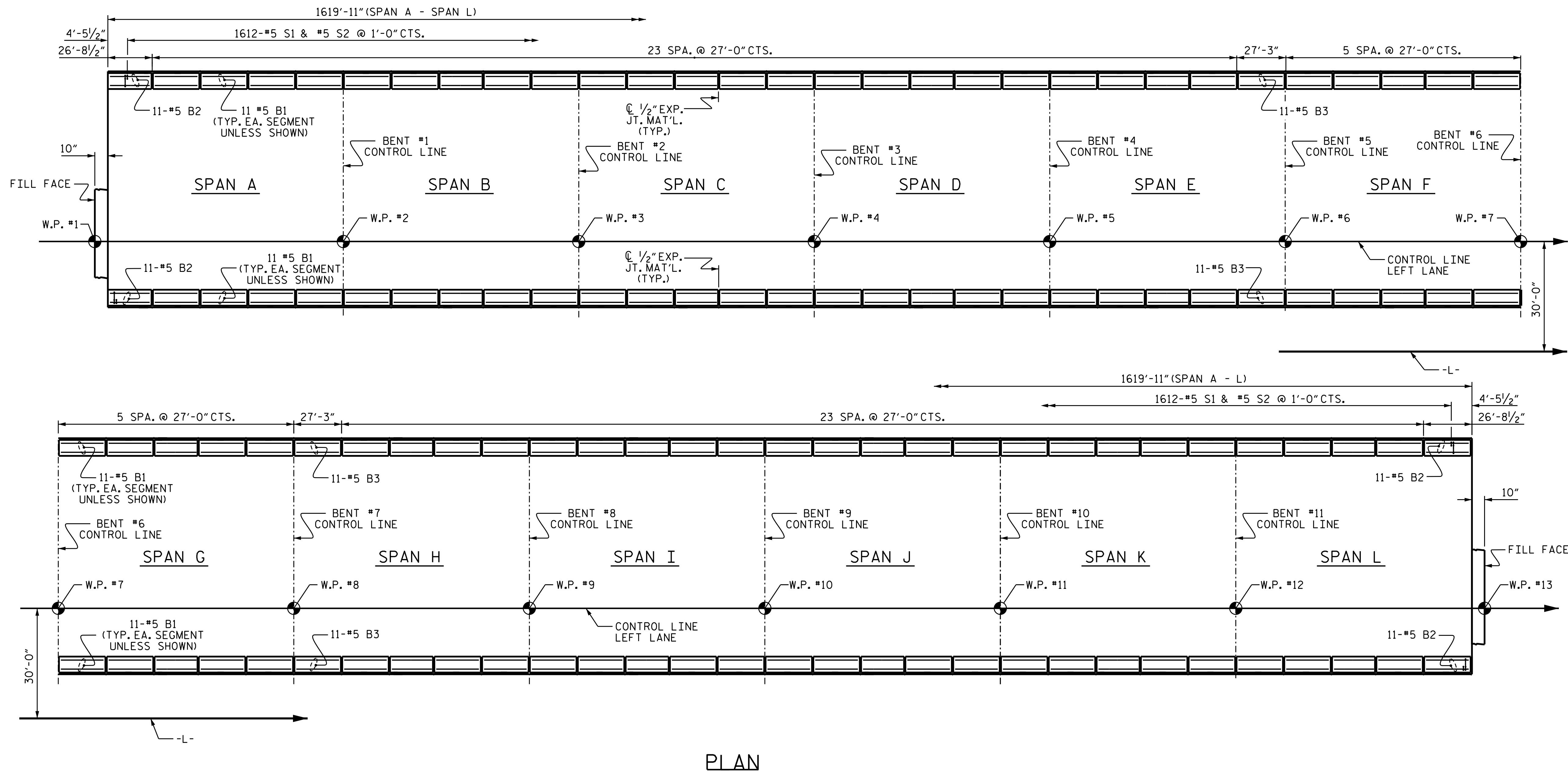
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO.	S5-25
TOTAL SHEETS	46

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

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11/9/2018 7:44:29 AM EST



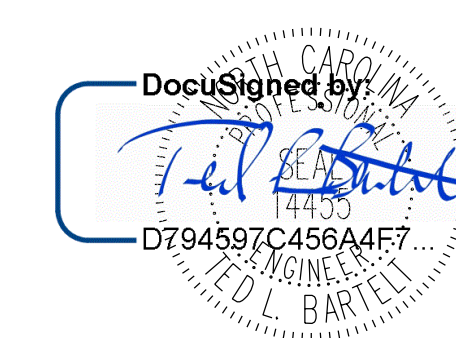
PLAN

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

CONCRETE
 BARRIER RAIL
 (LEFT LANE)



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 Phone 919 981 0310 Fax 919 981 0451
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REFERENCE NO. 5-26
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-26
1			3			TOTAL SHEETS
2			4			46

DRAWN BY : J. B. W. DATE : 6/26/2018
 CHECKED BY : S. K. C. DATE : 6/26/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 08/29/2018

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

A&O PROJECT NO. 2015.042

STRUCTURE NO. 5

STD. NO. CBR1 (SHT 1)

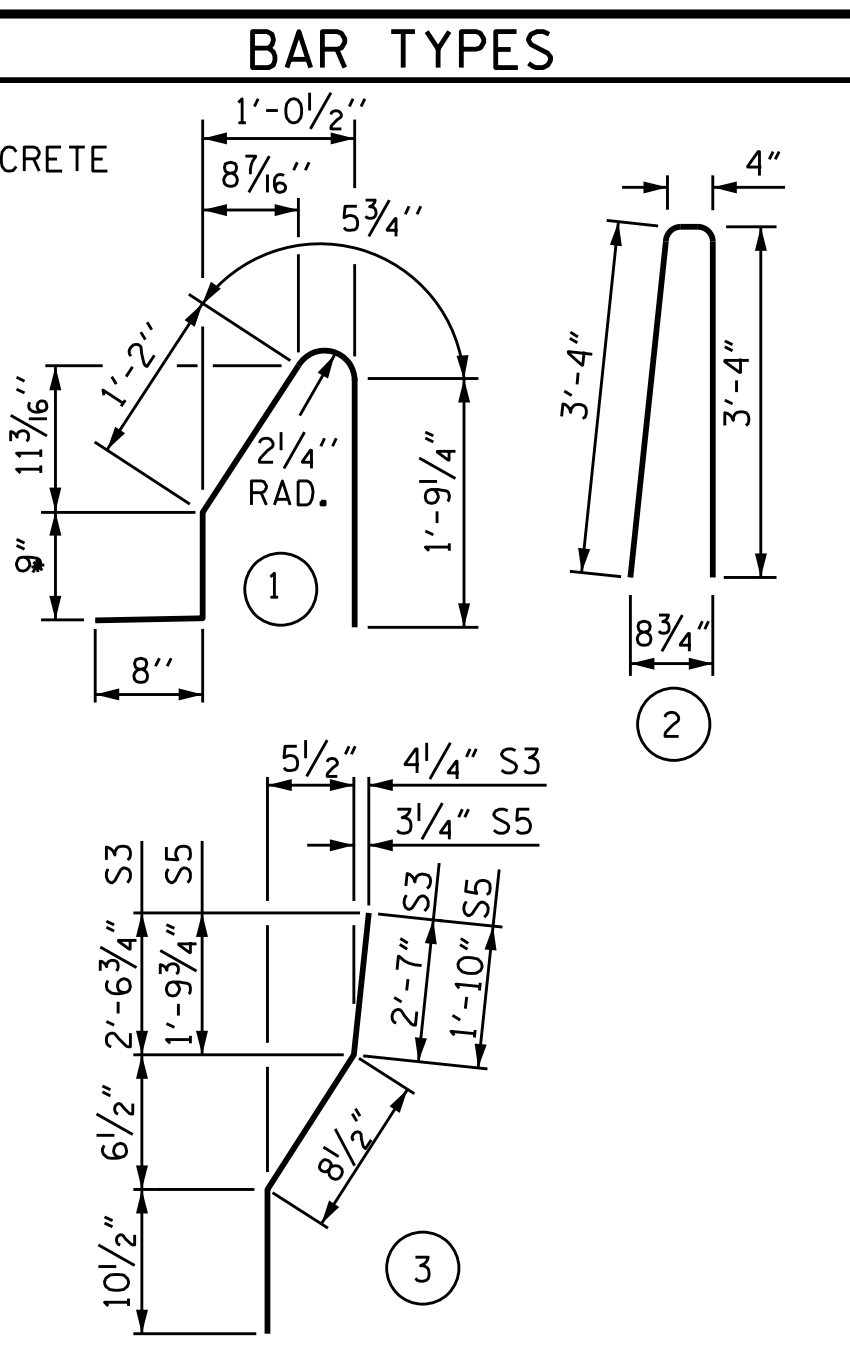
NOTES

THE BARRIER RAIL IN EACH CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT CONTINUOUS UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

THE #5 S3, S4, S5 AND S6 BARS SHALL BE INSTALLED, USING AN ADHESIVE ANCHORING SYSTEM, AFTER SAWING THE JOINT. THE YIELD LOAD FOR THE #5 S3, S4, S5 AND S6 BARS IS 18.6 KIPS. FIELD TESTING FOR THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.



ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL					
FOR CONCRETE BARRIER RAIL ONLY					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* S1	1612	#5	1	4'-10"	16523
* S2	1612	#5	2	7'-0"	23538
* S3	8	#5	3	4'-2"	35
* S4	8	#5	STR	4'-0"	33
* S5	8	#5	3	3'-5"	29
* S6	8	#5	STR	3'-3"	27
B1	1232	#5	STR	26'-5"	33945
B2	44	#5	STR	26'-5"	1201
B3	44	#5	STR	26'-10"	1231

* EPOXY COATED REINFORCING STEEL 76236 LBS.
CLASS AA CONCRETE 440.0CU. YDS.
CONCRETE BARRIER RAIL 3239.83 LIN. FT.

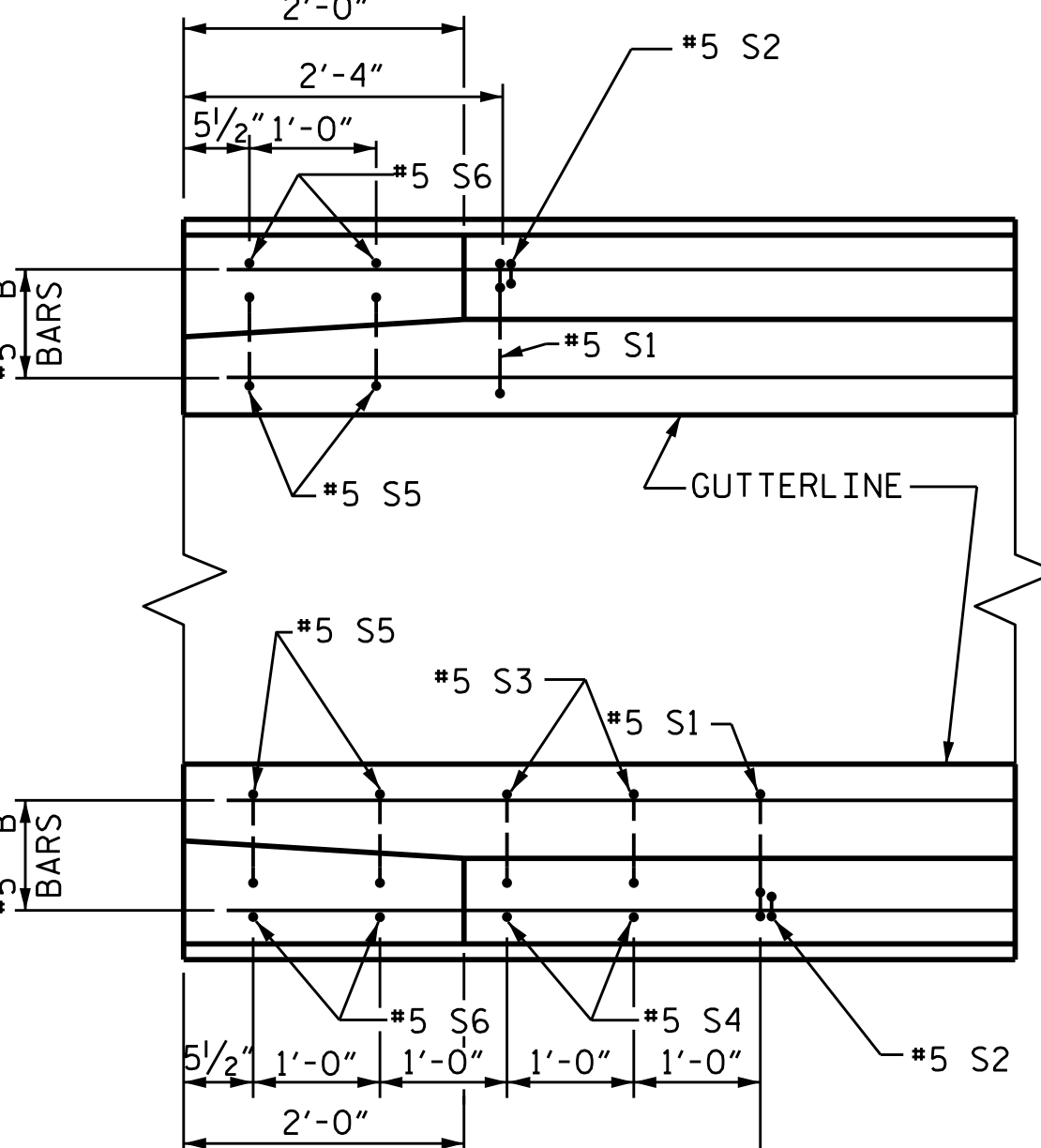
PROJECT NO. R-1015
 CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET OF 2 OF 2

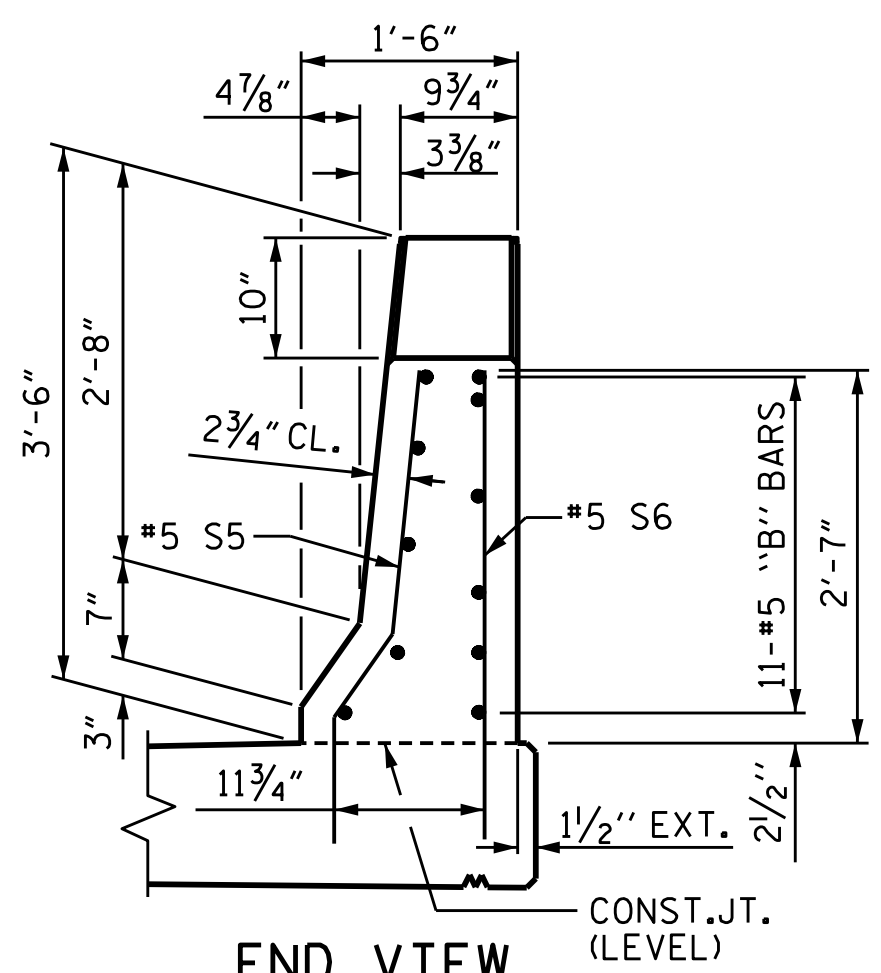
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
CONCRETE
BARRIER RAIL
(LEFT LANE)

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

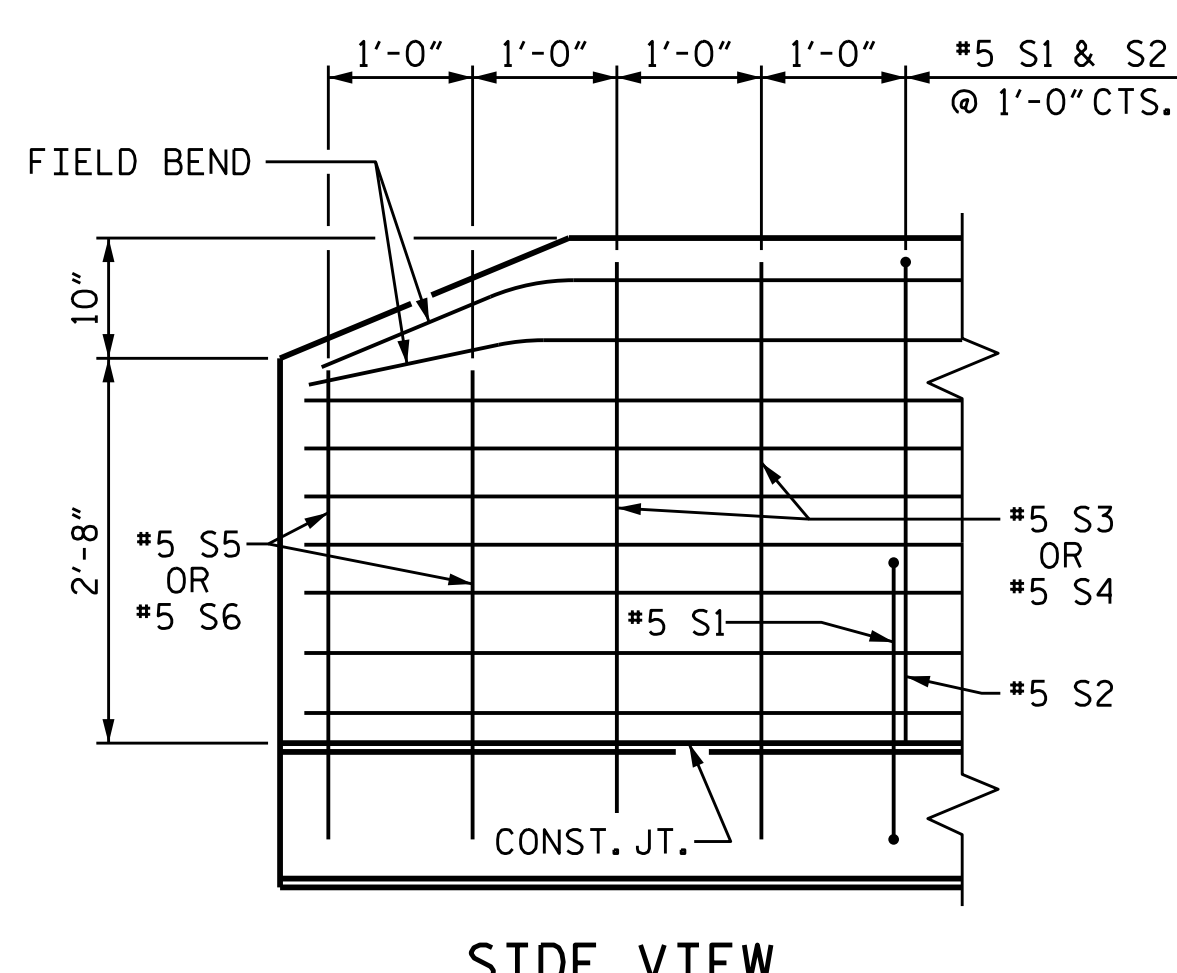
SHEET NO. S5-27
TOTAL SHEETS 46



PLAN



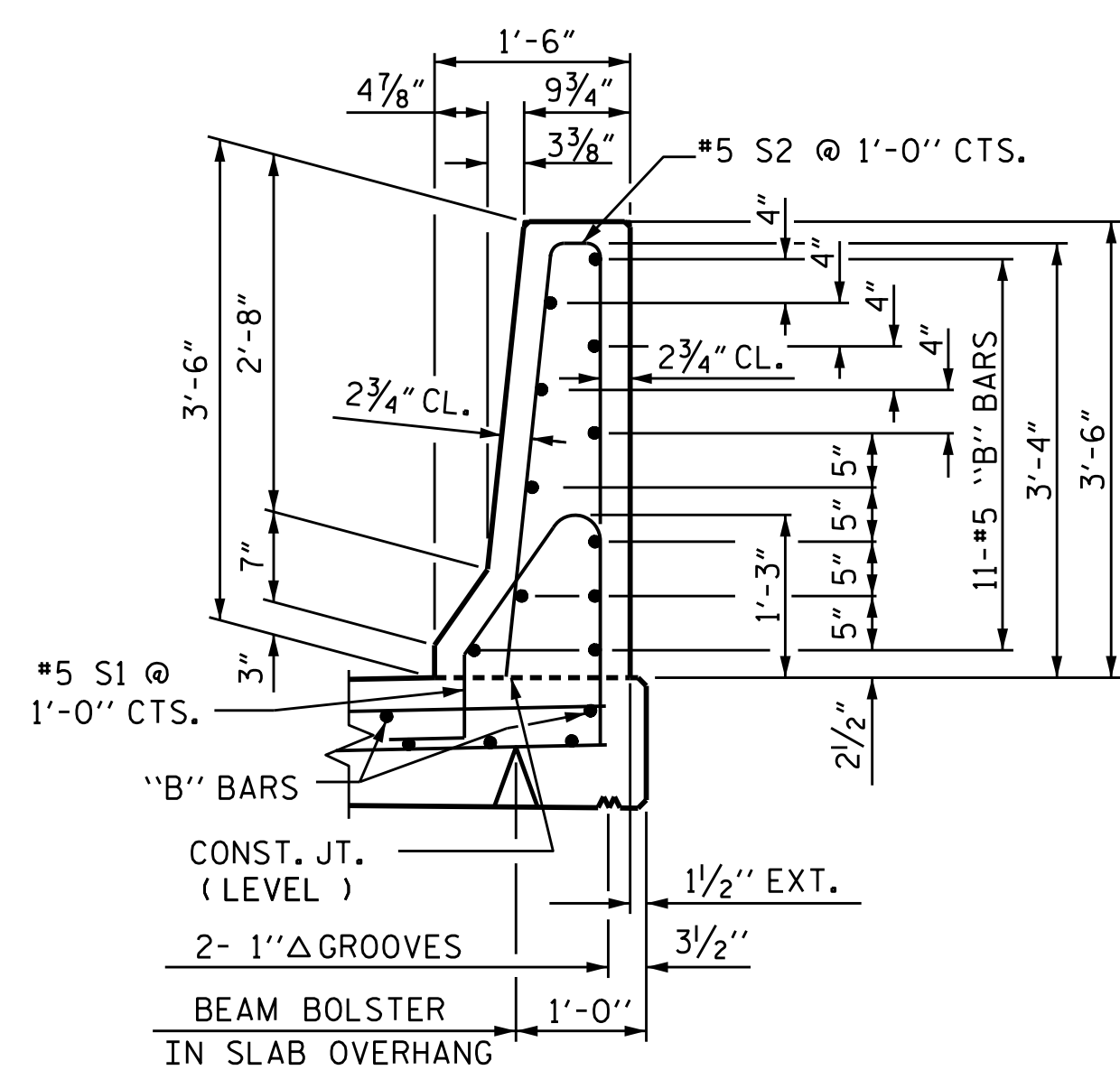
END VIEW



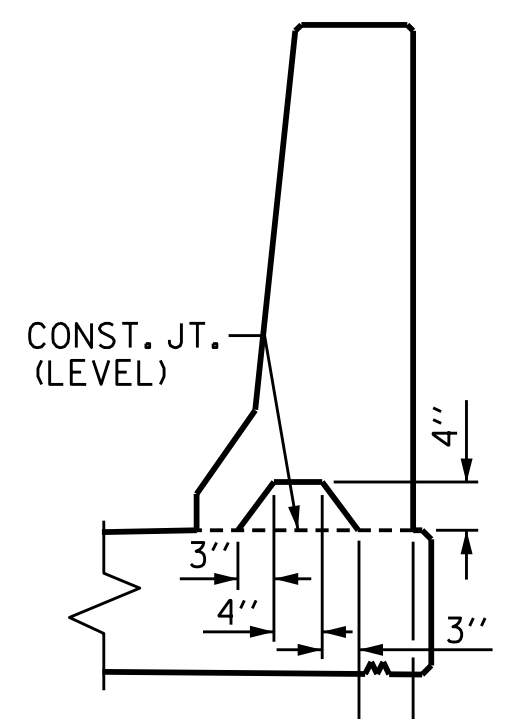
SIDE VIEW

END OF RAIL DETAILS

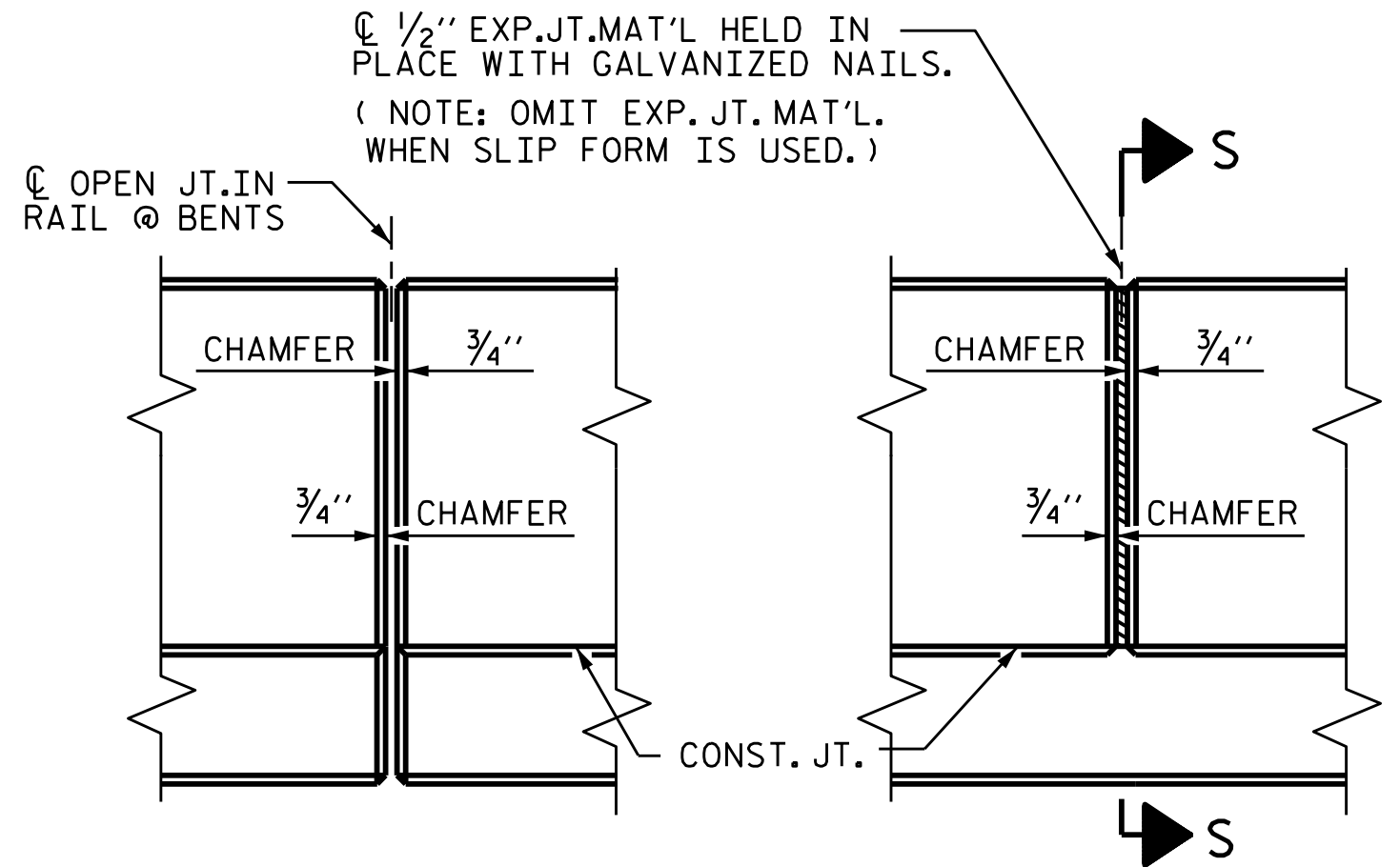
FOR ADHESIVE ANCHORING



SECTION THRU RAIL



SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY WHEN SLIP FORM IS USED)



ELEVATION AT EXPANSION JOINTS
BARRIER RAIL DETAILS

ASSEMBLED BY : J. B. W. DATE : 8/31/2018
CHECKED BY : S. K. C. DATE : 8/31/2018
DRAWN BY : ARB 5/87 REV. 7/12 MAA/GM
CHECKED BY : SJD 9/87 REV. 6/13 MAA/GM
REV. 12/17 MAA/THC

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DocuSigned by:
[Signature]
D794597C456A4F7
12/7/2018

4601 Lake Boone Trail Suite 3C Raleigh, NC 27607
Phone 919 981 0310 Fax 919 981 0451
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REFERENCE NO. 5-27
DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

*****SYSTEMTIME*****
*****DGN*****
*****USERNAME*****

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD-DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

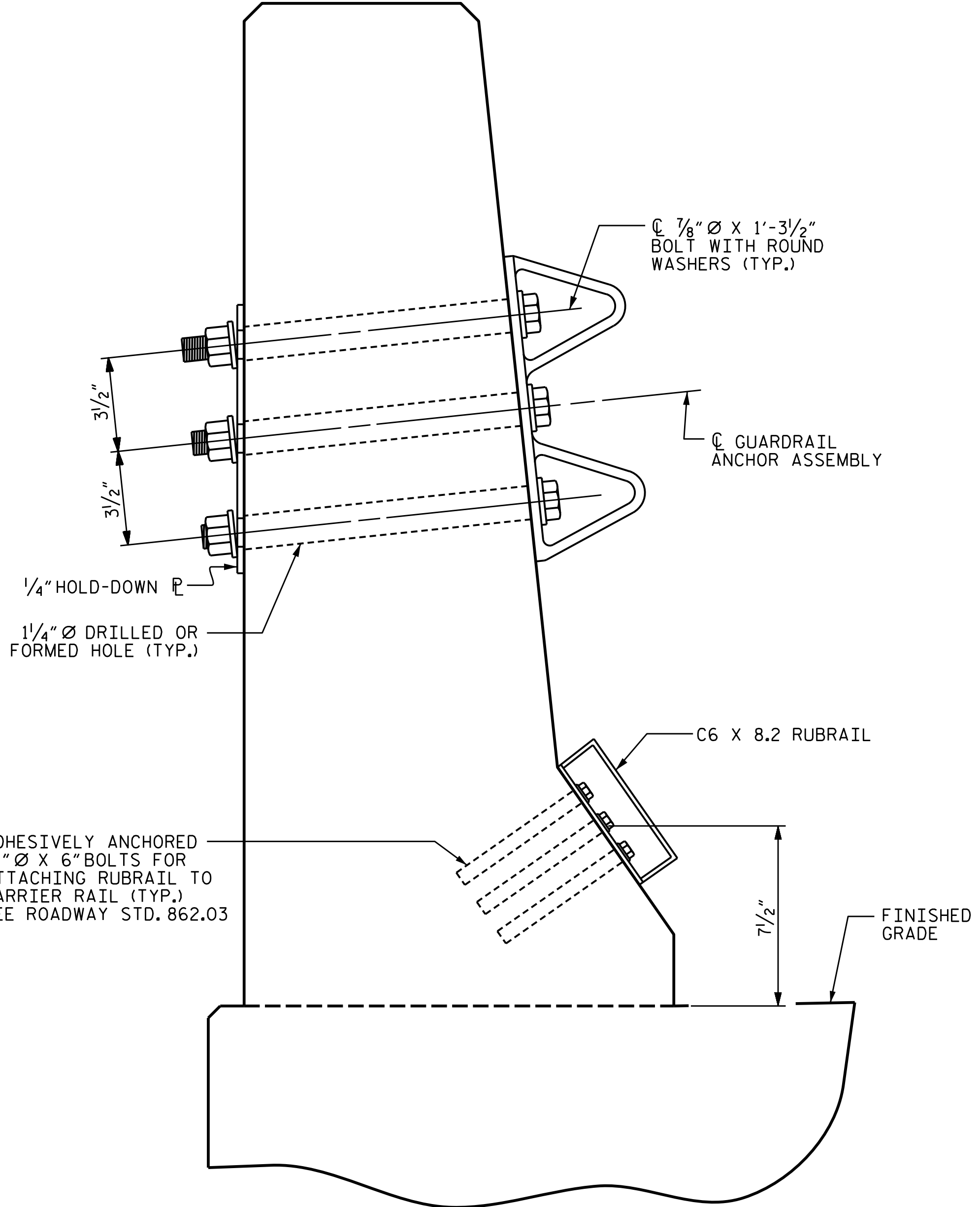
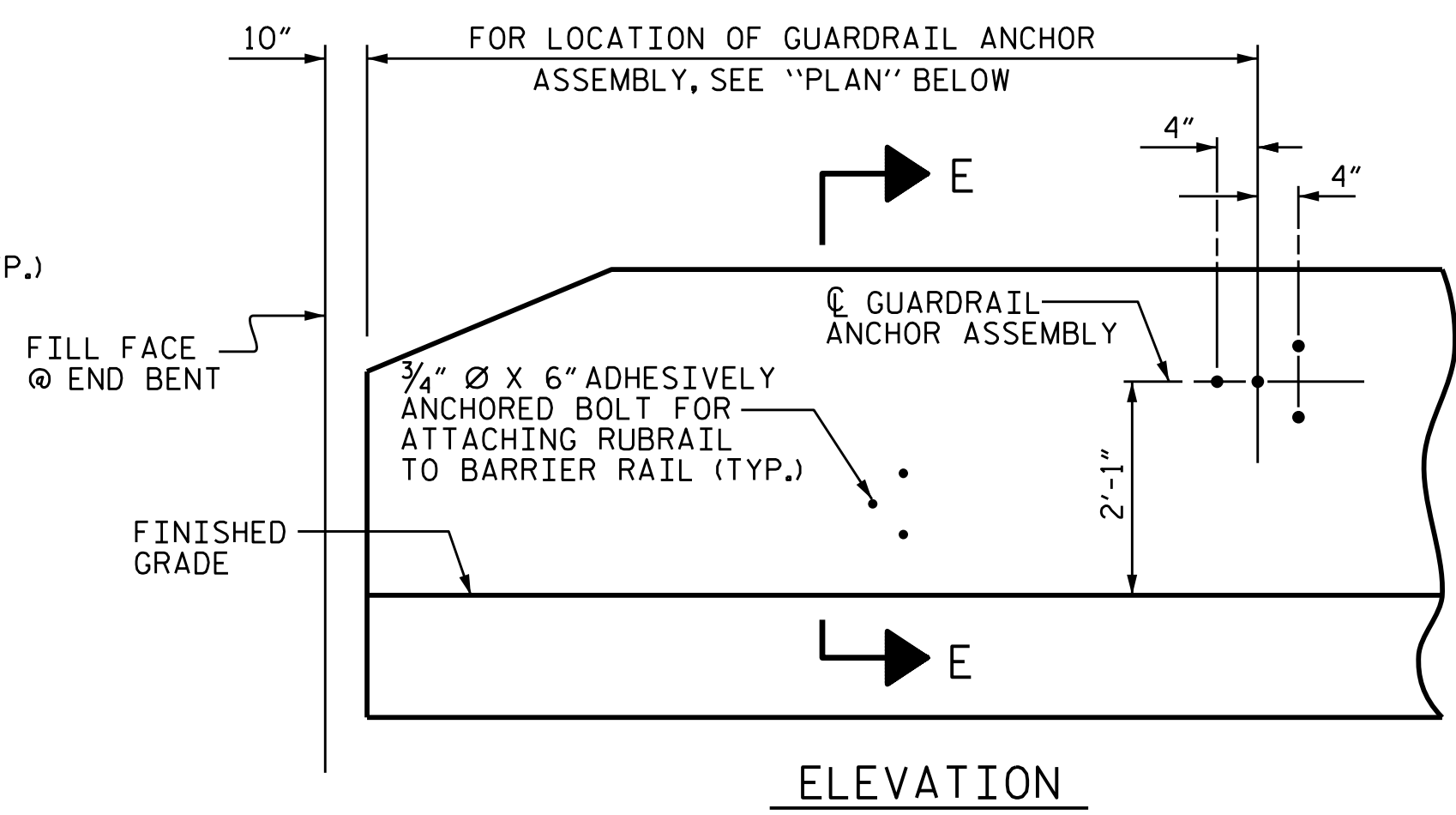
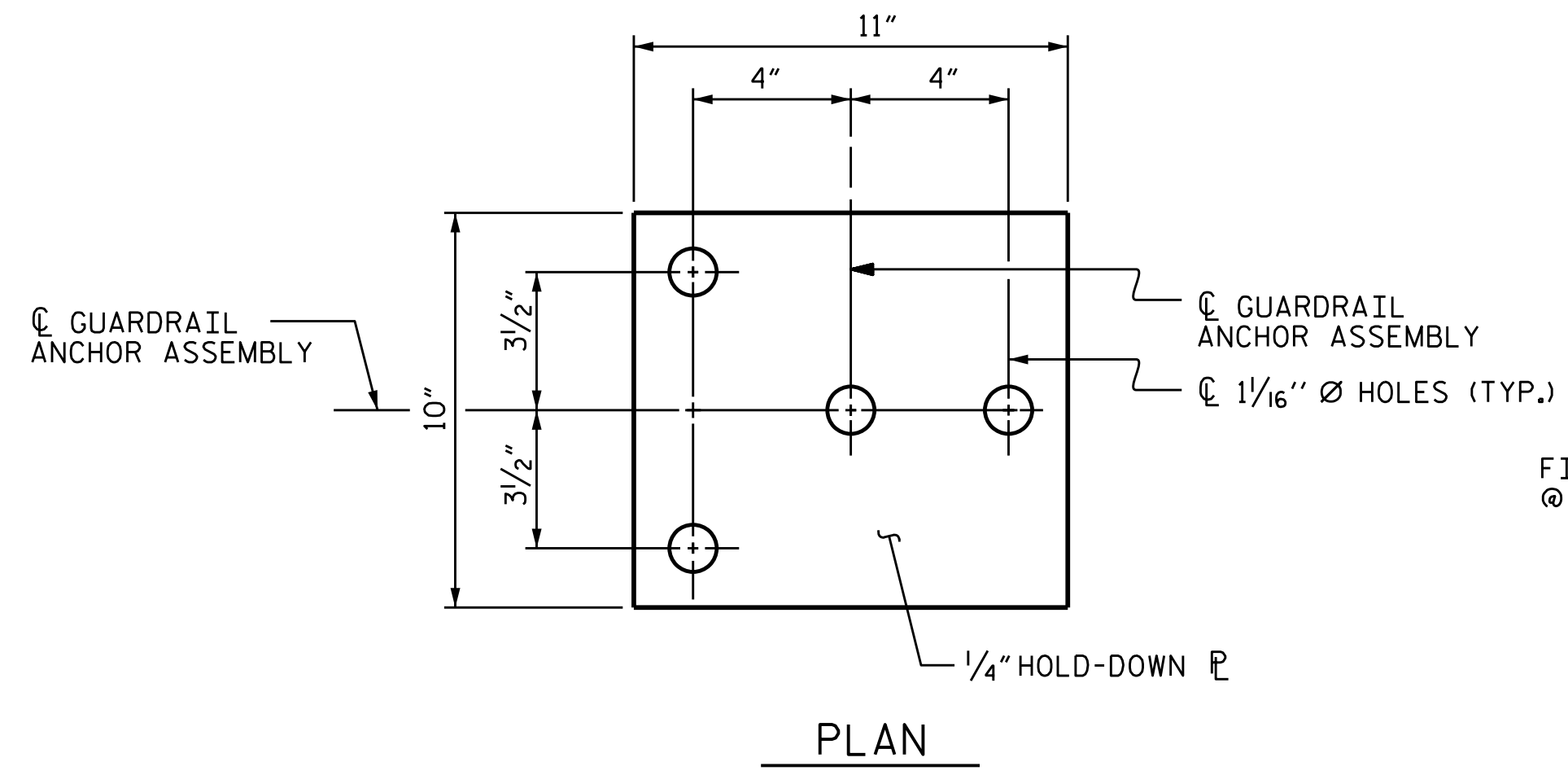
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

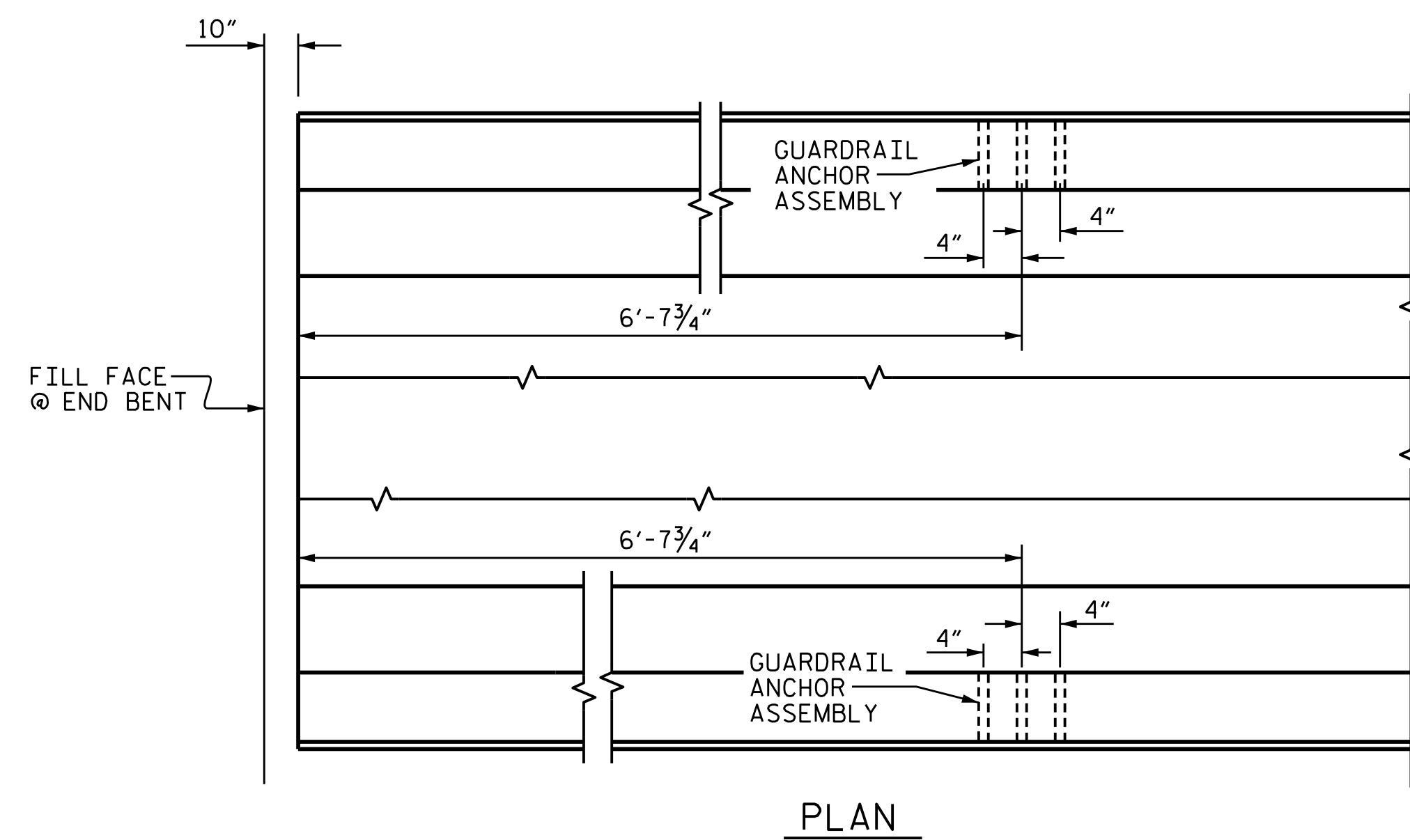
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

THE 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

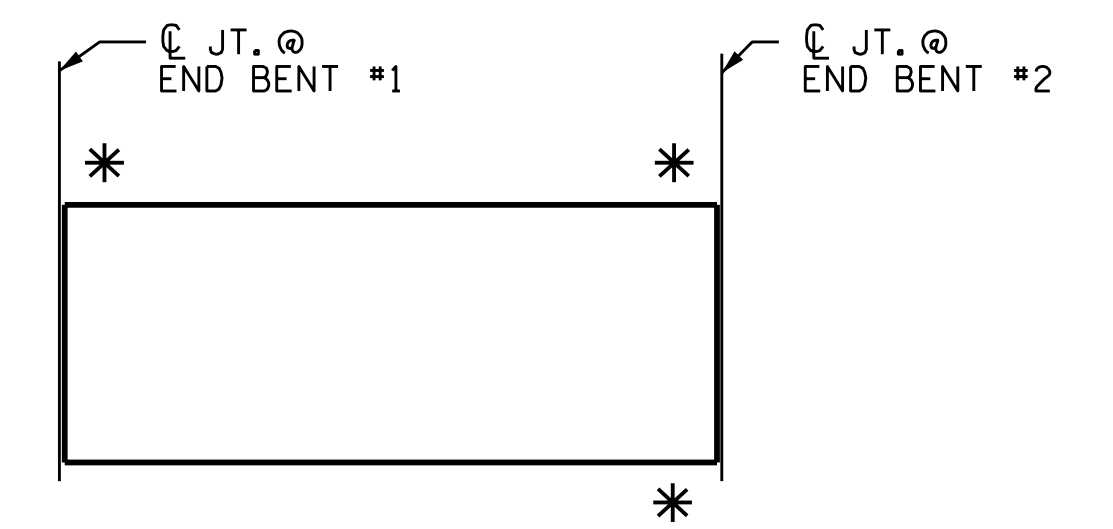
THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.



SECTION E-E
GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF ANCHORS FOR GUARDRAIL
END BENT #1 SHOWN, END BENT #2 SIMILAR.

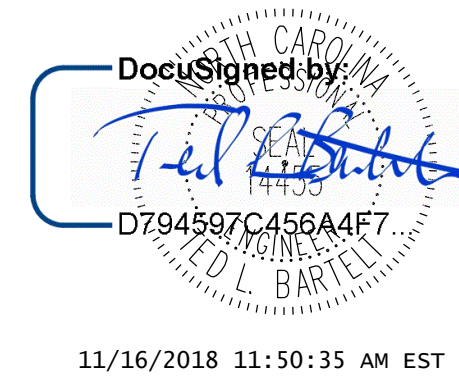


SKETCH SHOWING POINTS OF ATTACHMENTS
* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD
GUARDRAIL ANCHORAGE
FOR BARRIER RAIL
(LEFT LANE)



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Phone 919 981 0310 Fax 919 981 0451
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A&O PROJECT NO. 2015.042

REFERENCE No. 5-28
DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

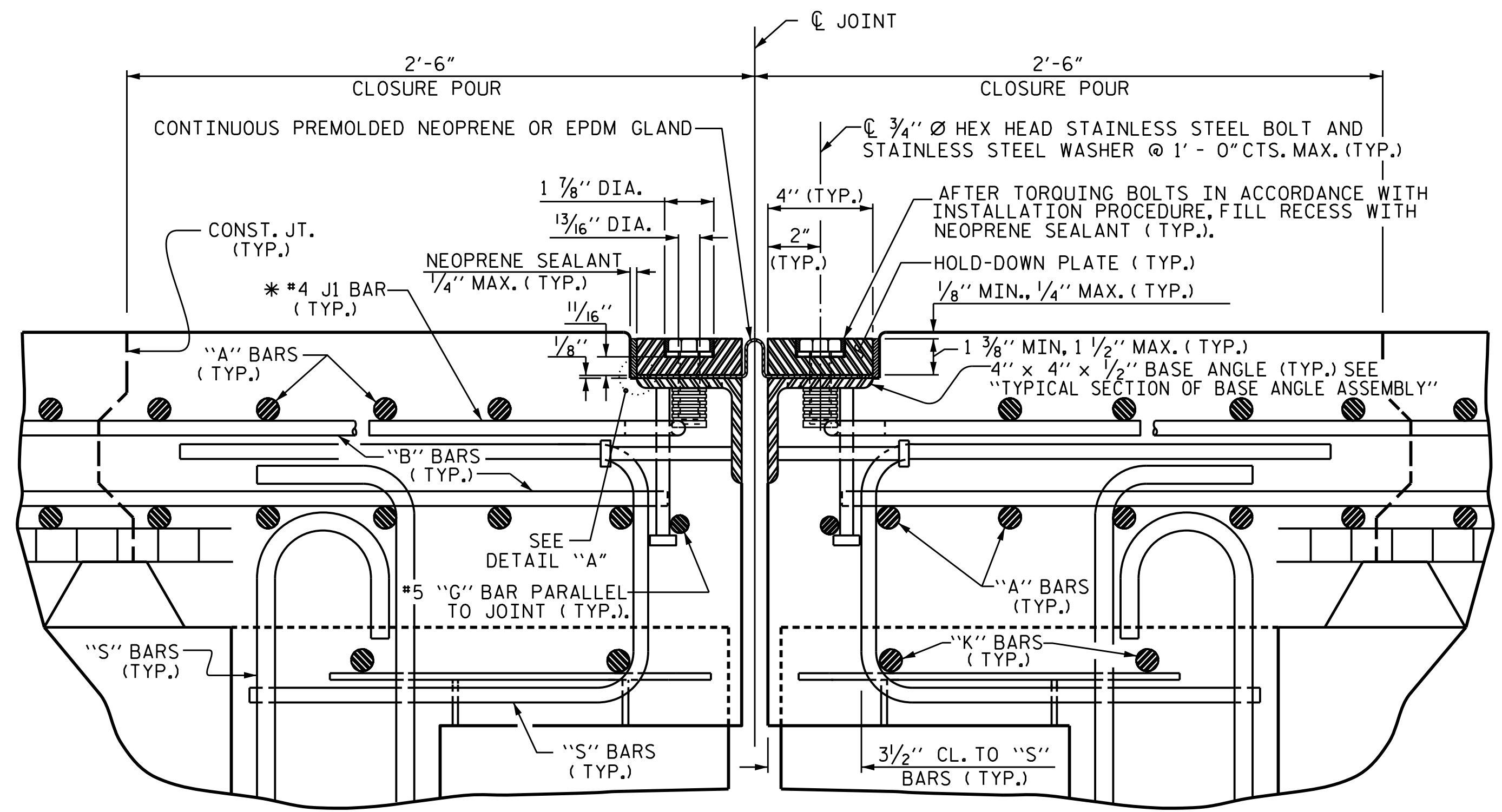
REVISIONS						TOTAL SHEETS
NO.	BY:	DATE:	NO.	BY:	DATE:	46
1			3			46
2			4			

ASSEMBLED BY :	J. B. W.	DATE :	6/27/2018
CHECKED BY :	S. K. C.	DATE :	7/1/2018
DRAWN BY :	TLA 5/06	REV. 7/12	MAA/GM
CHECKED BY :	GM 5/06	REV. 6/13	MAA/GM
		REV. 12/17	MAA/THC

*****SYSTEM*****
*****DCN*****
*****USERNAME*****

STRUCTURE No. 5

STD. NO. GRA2



EXPANSION JOINT DETAILS

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

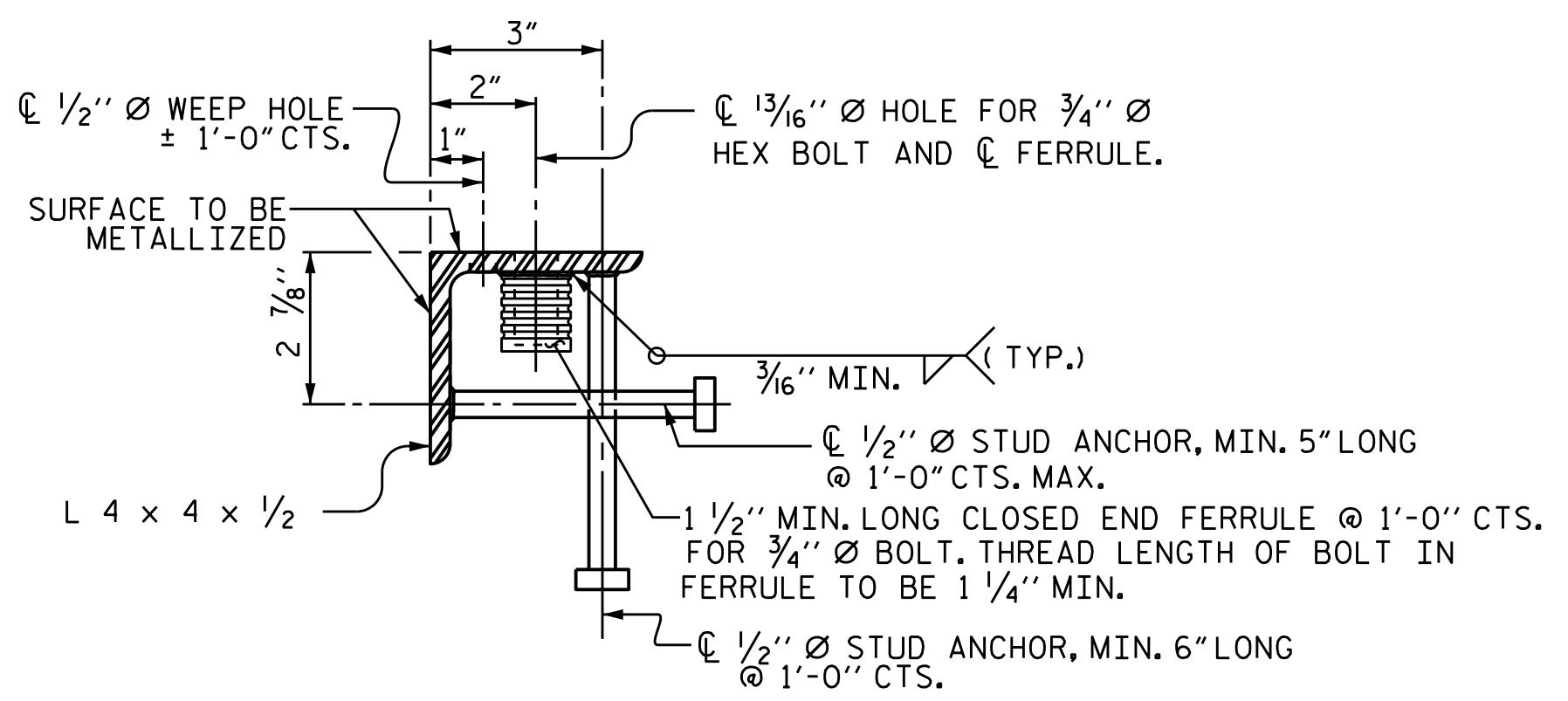
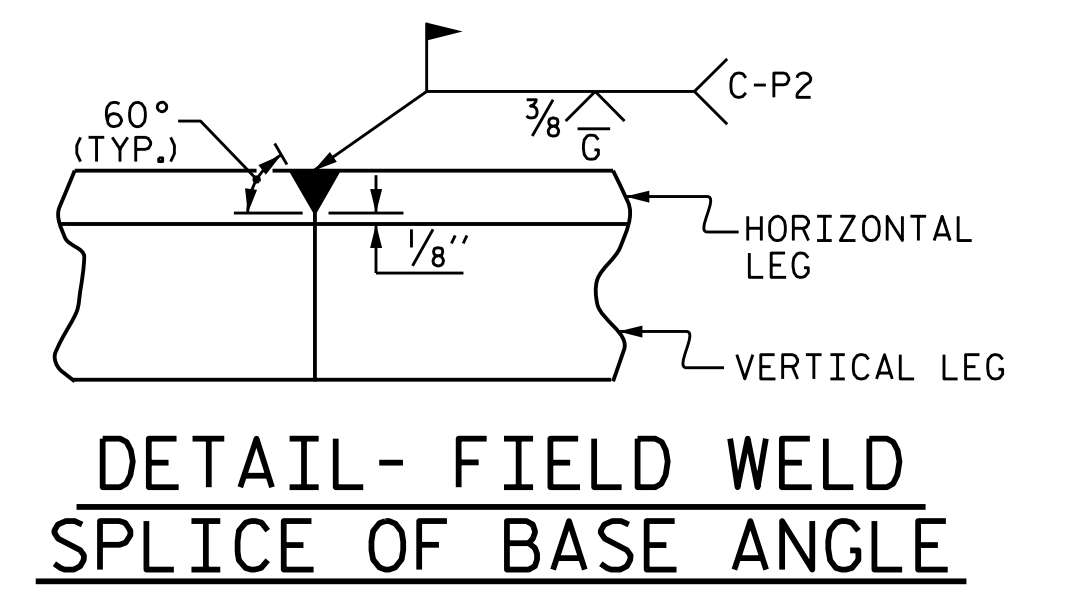
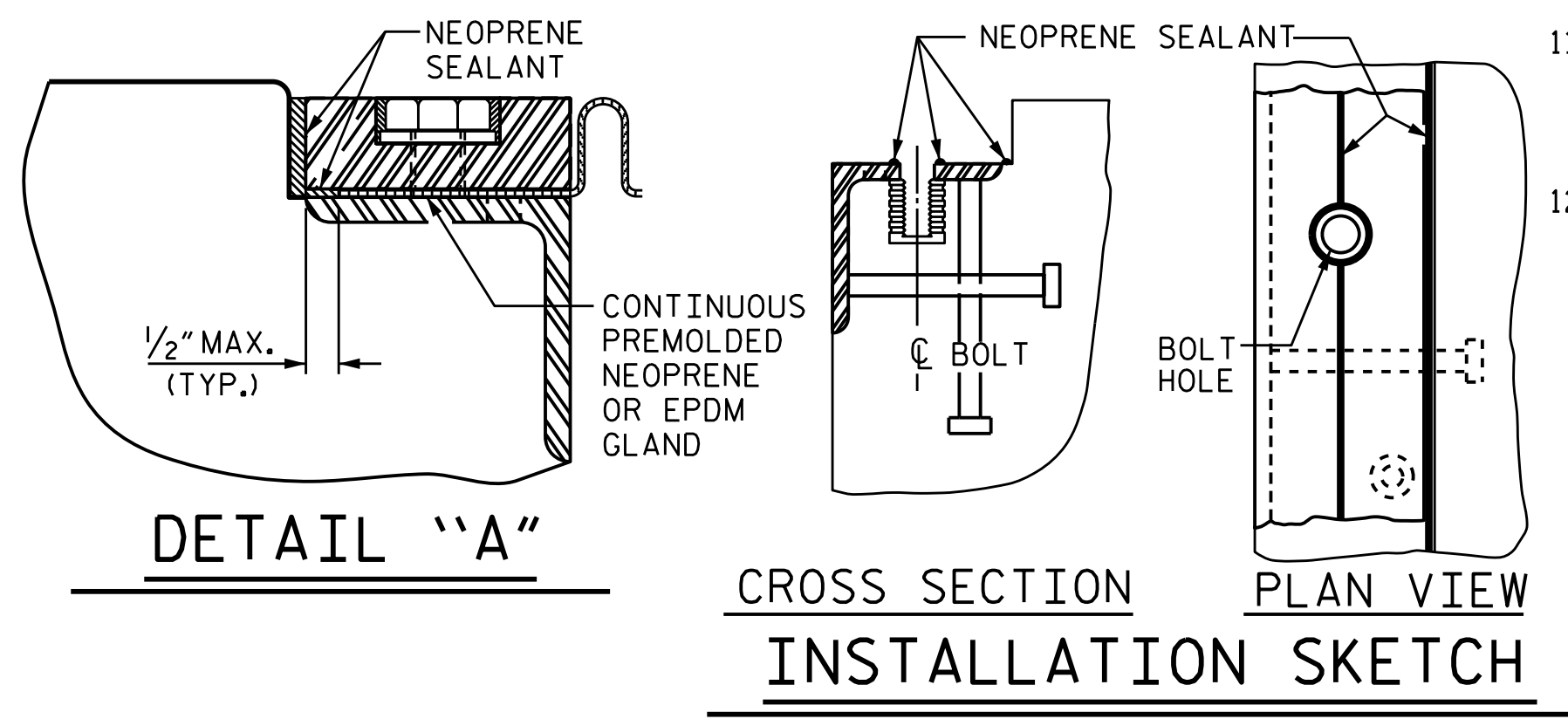
* THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.

INSTALLATION PROCEDURE

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4/8" TO 4/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" x 4" x 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 7/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES, THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, AND THE LIFTING HOLES IN THE HOLD-DOWN PLATE, AND COMPLETELY FILL THE RECESSES AND LIFTING HOLES WITH NEOPRENE SEALANT.

GENERAL NOTES

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MINIMUM.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD-DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
7. THE COVER PLATES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
8. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
9. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
10. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
11. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.
12. THE FABRICATOR SHALL PROVIDE 1/2" Ø THREADED HOLES IN THE HOLD-DOWN PLATES TO ASSIST IN LIFTING AND PLACING. THE HOLES SHALL BE 3/4" DEEP AT 6'-0" MAXIMUM SPACING AND A MINIMUM OF TWO HOLES PER PLATE.

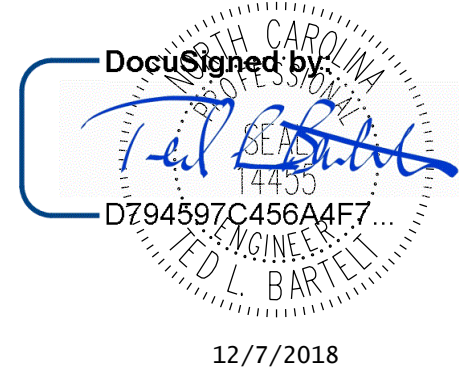


MOVEMENT AND SETTING AT JOINT					
BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG CL RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
BENT #1	90°	1 1/4"	2 3/16"	1 1/8"	1 5/16"
BENT #3	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
BENT #6	90°	2 1/2"	2 3/4"	2 3/16"	1 7/8"
BENT #9	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
BENT #11	90°	1 1/4"	2 3/16"	1 1/8"	1 5/16"

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT SEAL DETAILS
 (LEFT LANE)



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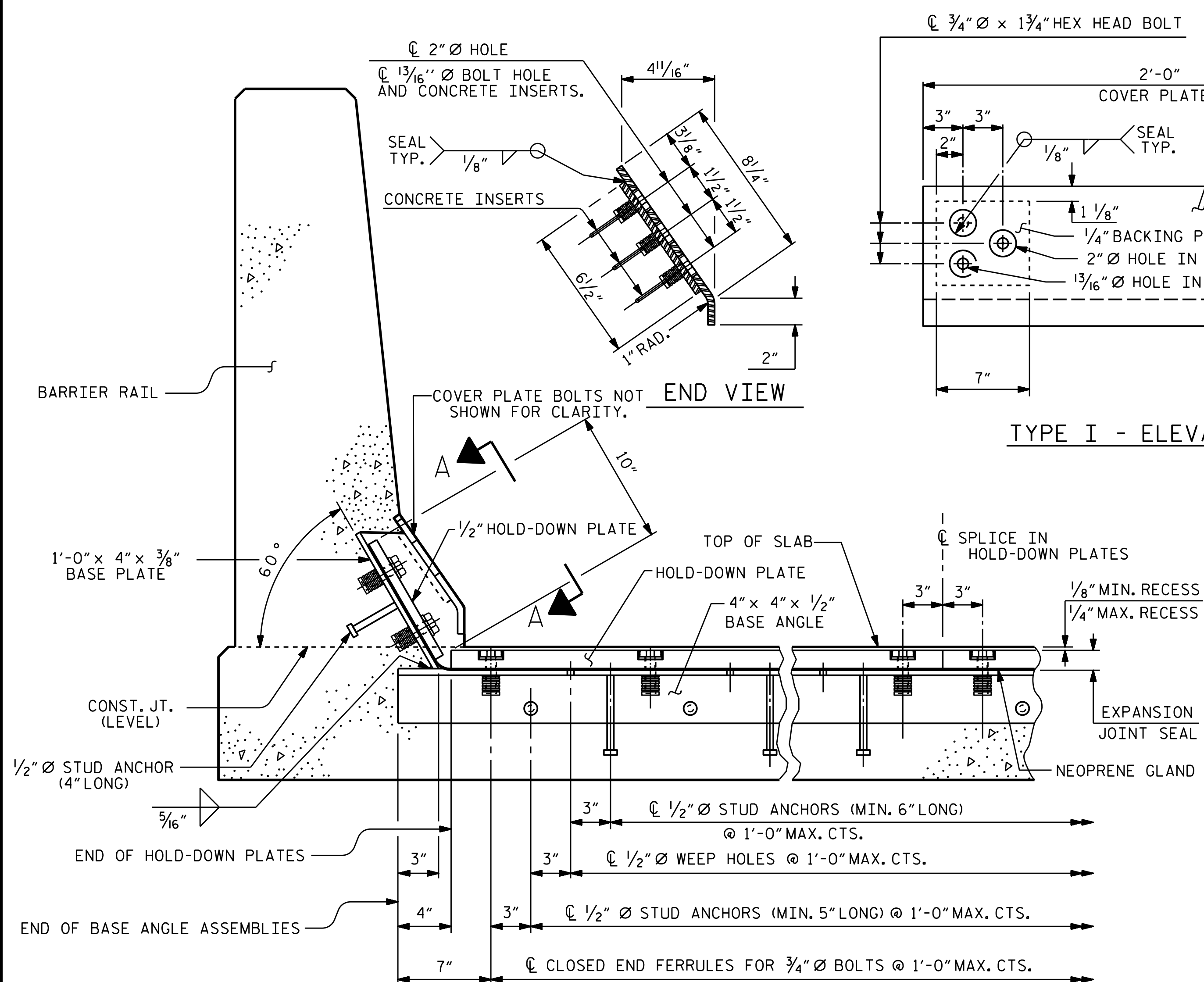
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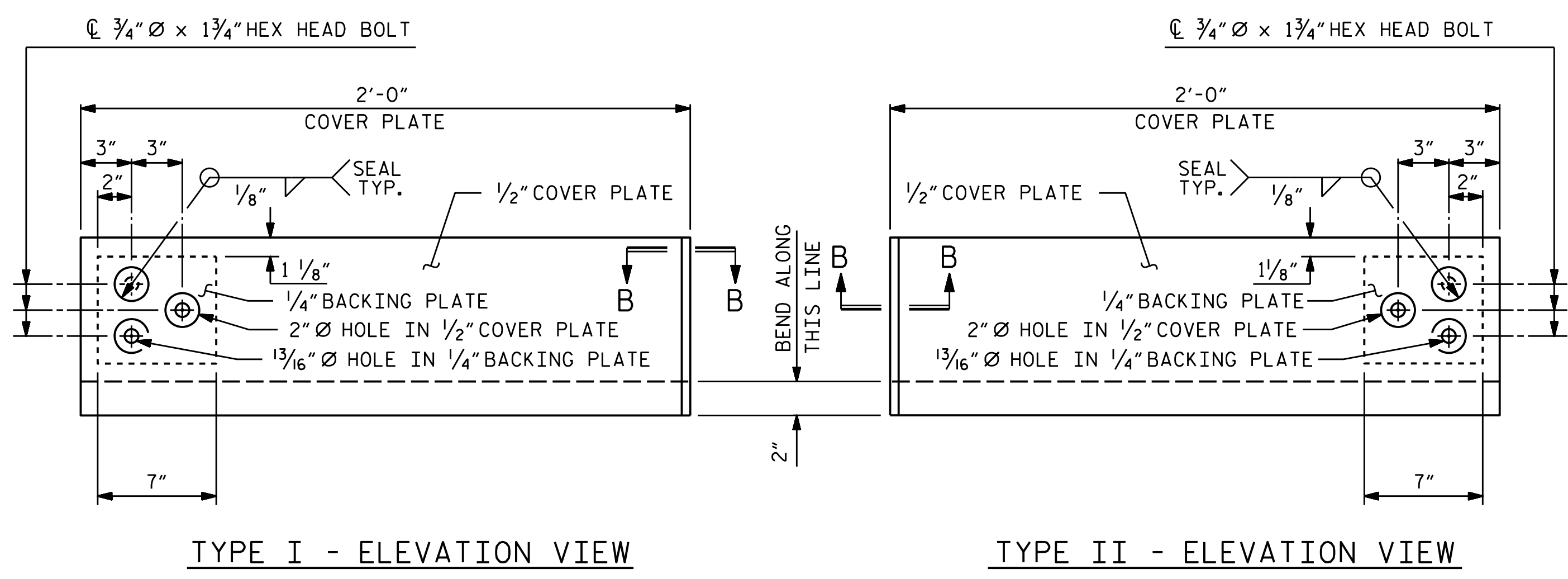
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NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

ASSEMBLED BY : J. B. W.	DATE : 7/01/2018
CHECKED BY : S. K. C.	DATE : 7/5/2018
DRAWN BY : REK 9/87	REV. 10/1/11 MAA/GM
CHECKED BY : CRK 10/87	REV. 10/17 MAA/THC
	REV. 6/18 MAA/THC

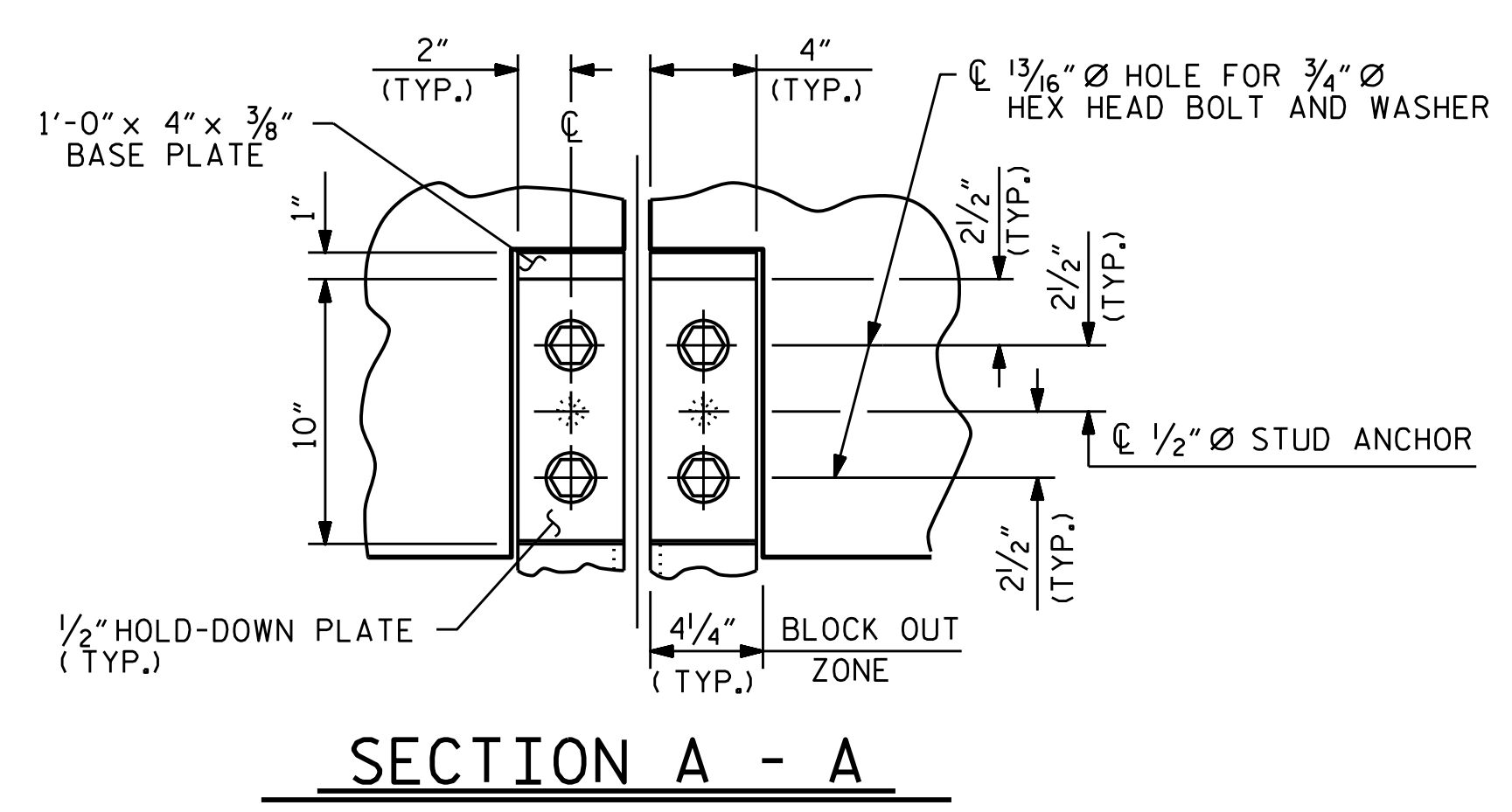
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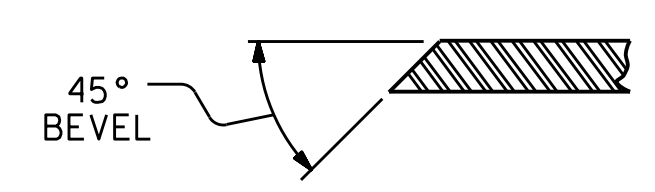
SECTION THRU RAIL NORMAL TO JOINT



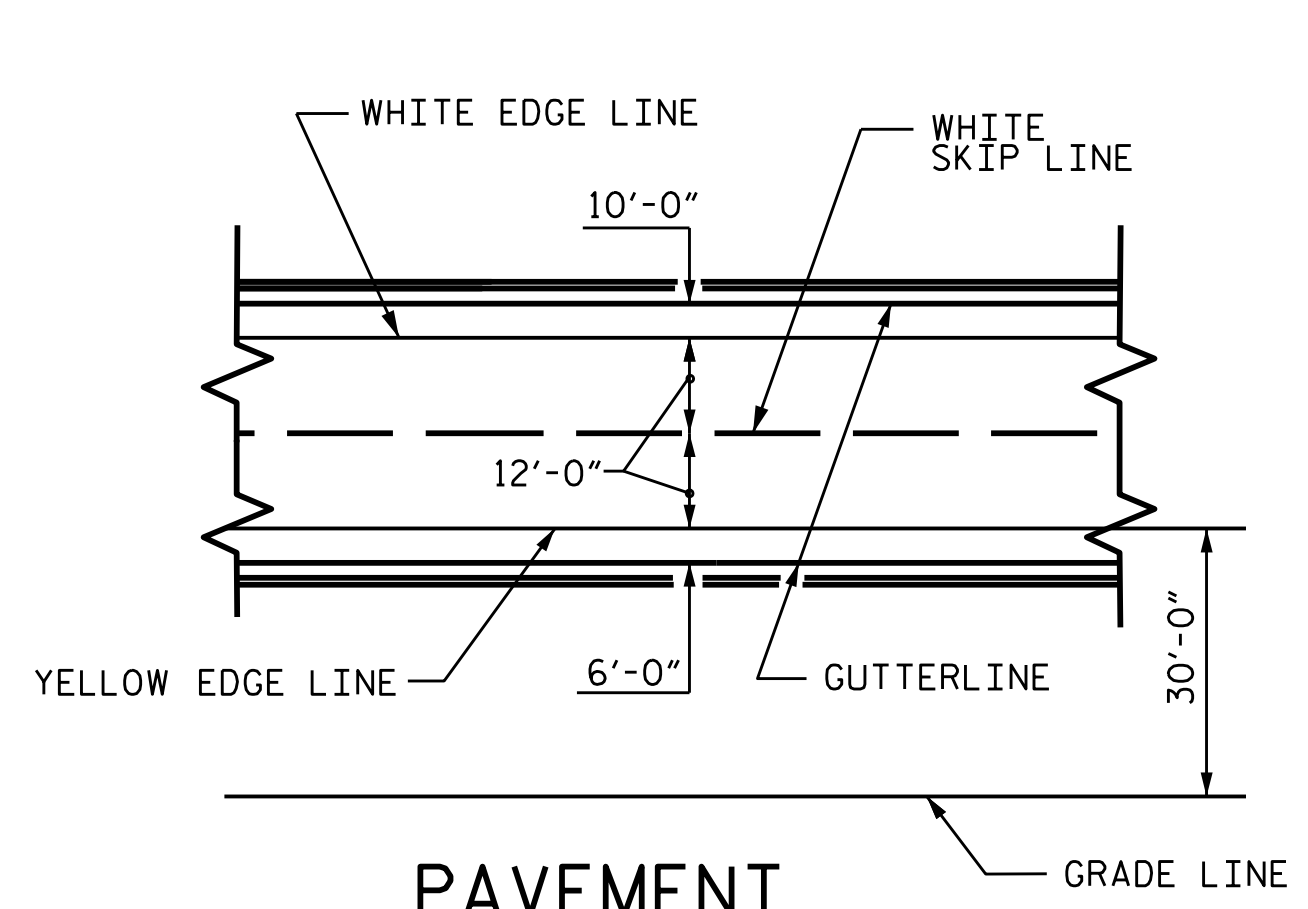
COVER PLATE DETAILS



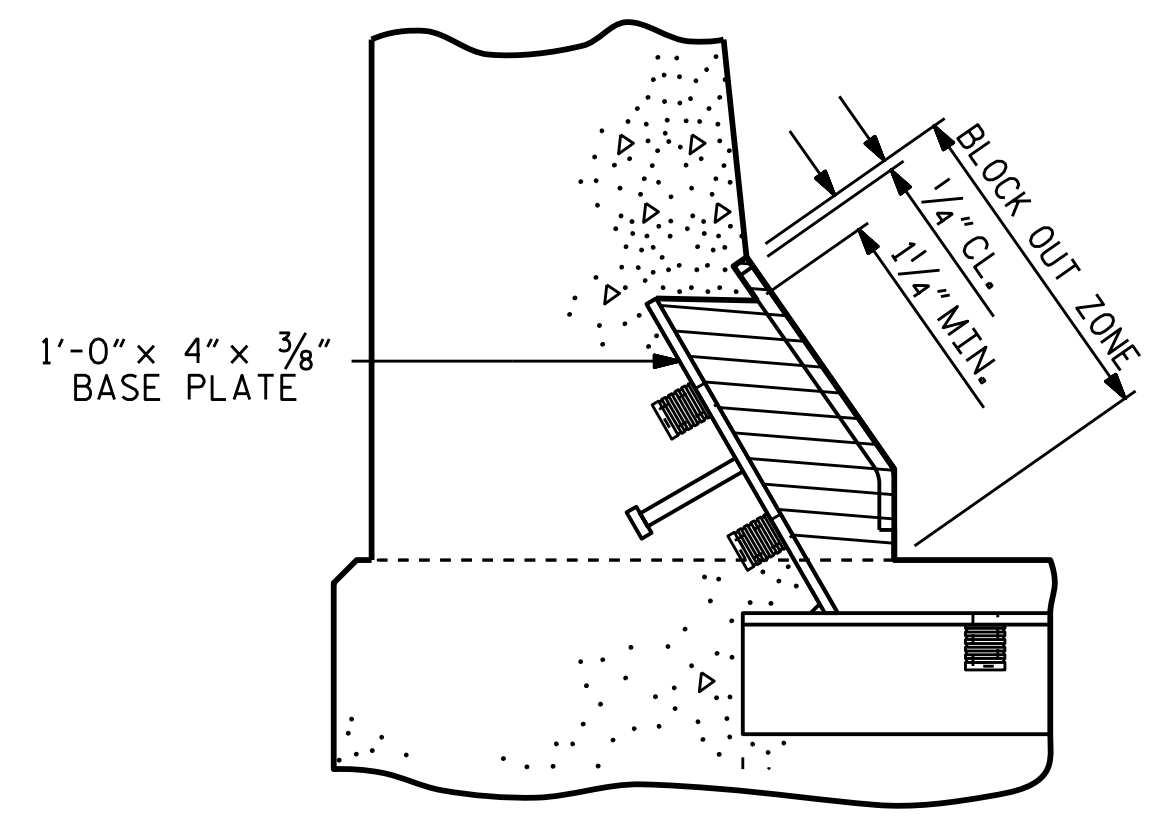
SECTION A - A



SECTION B - B

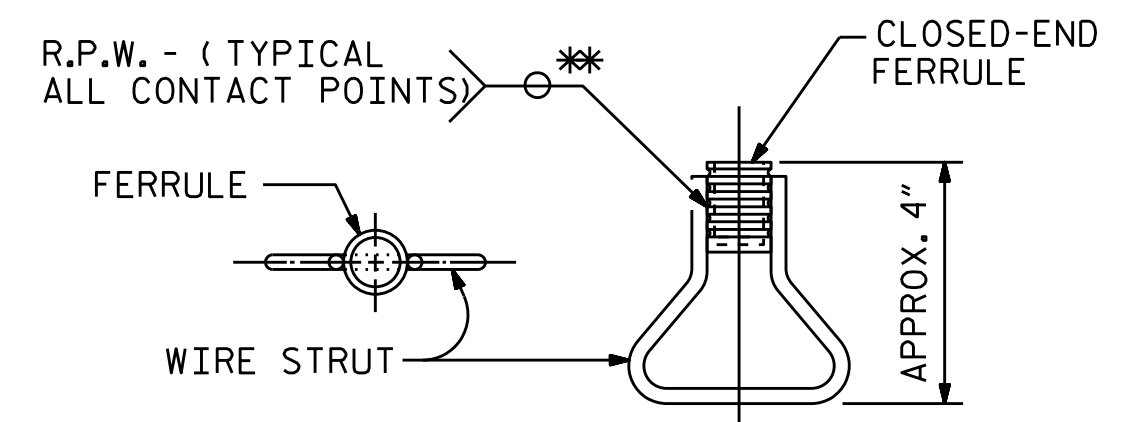


PAVEMENT MARKING ALIGNMENT



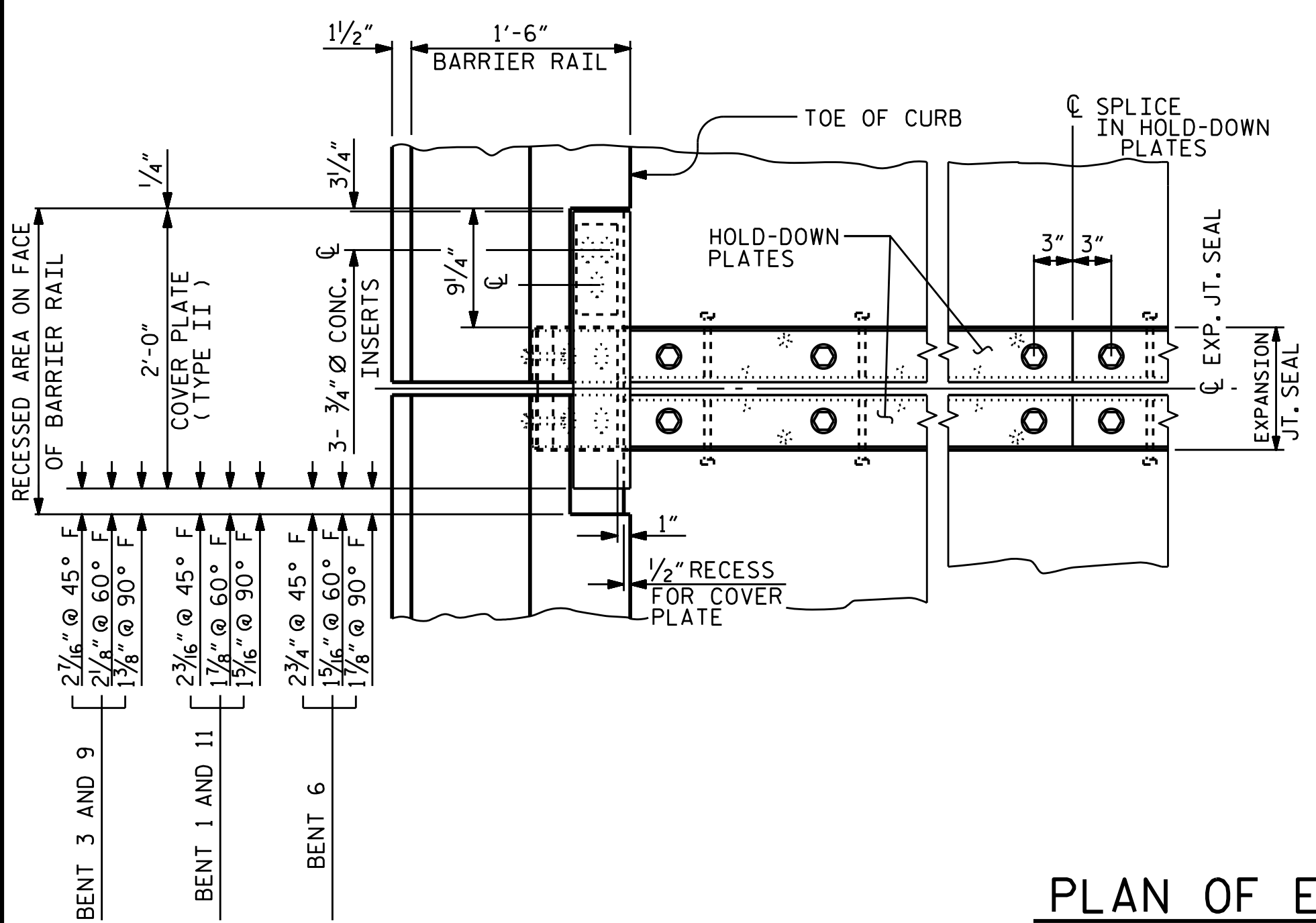
BLOCK OUT DETAIL

SEE "SECTION A - A" FOR OTHER DETAILS.

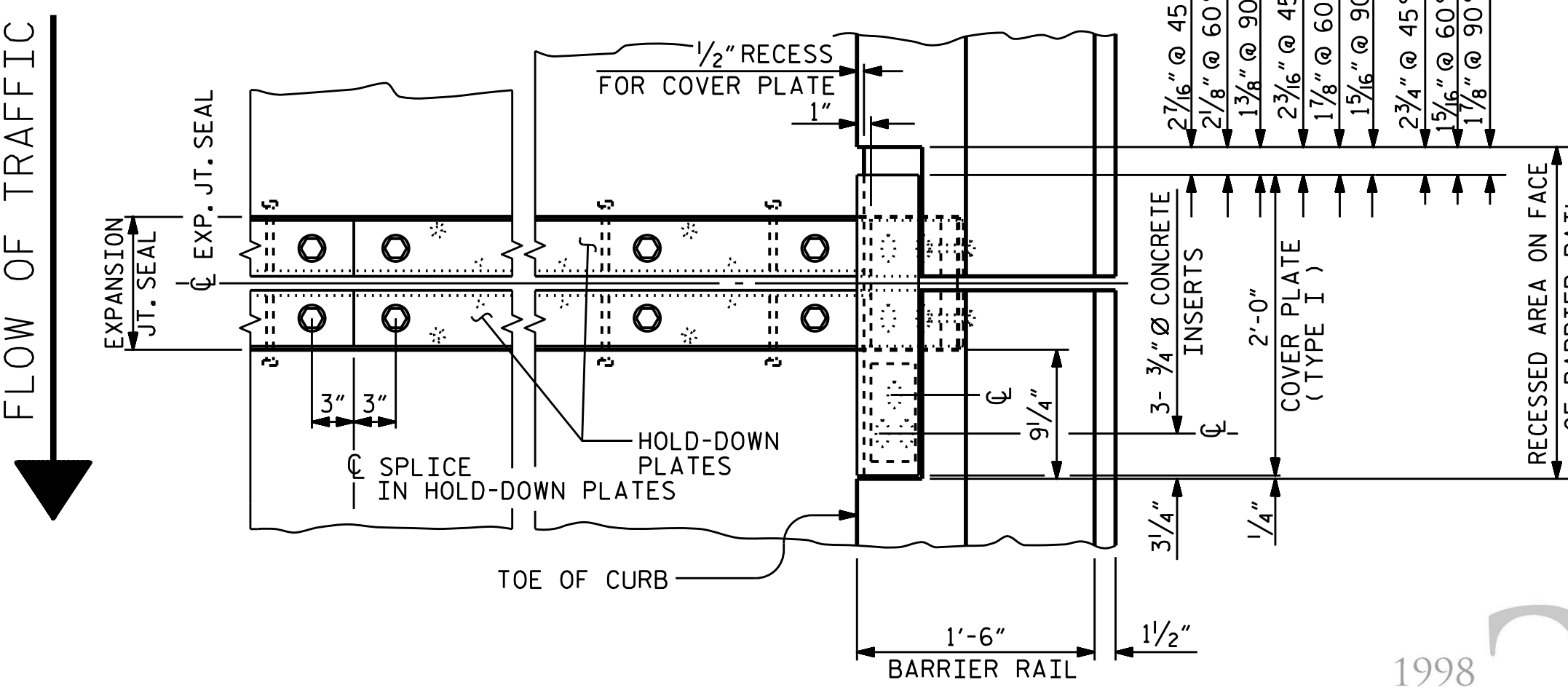


CONCRETE INSERT

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.



PLAN OF EXPANSION JOINT SEAL



FLOW OF TRAFFIC

DRAWN BY: J. B. W. DATE: 6/27/2018
 CHECKED BY: S. K. C. DATE: 7/5/2018
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

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DocuSigned by:

 14455
 0794597C456A4F7...
 11/9/2018 7:44:29 AM EST

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 2 OF 2

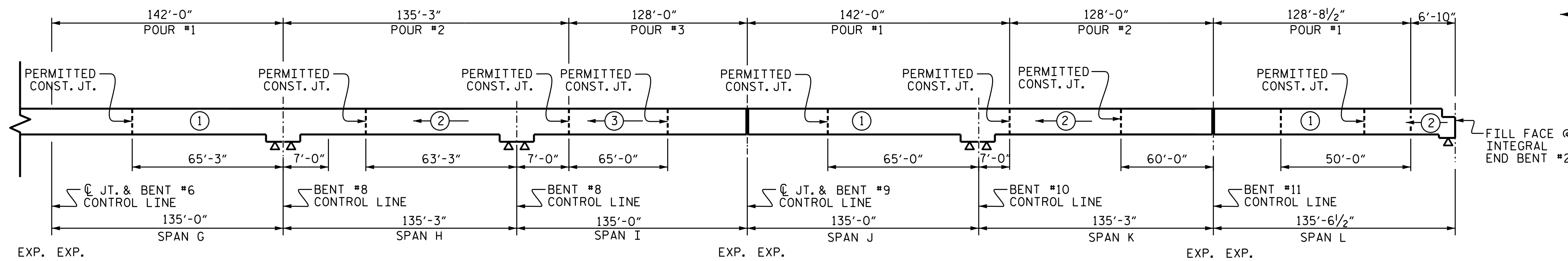
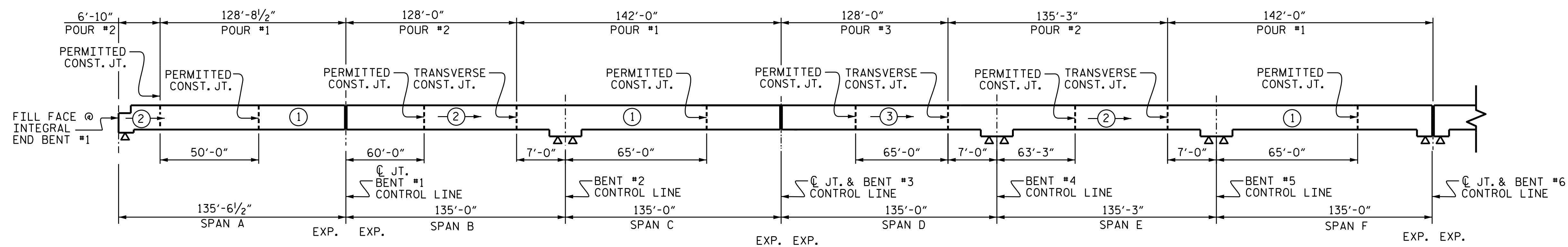
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT
 SEAL DETAILS
 FOR BARRIER RAIL
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-30
1			3			TOTAL SHEETS
2			4			46

*****SYSTEM*****
 *****DGN*****
 *****USER*****

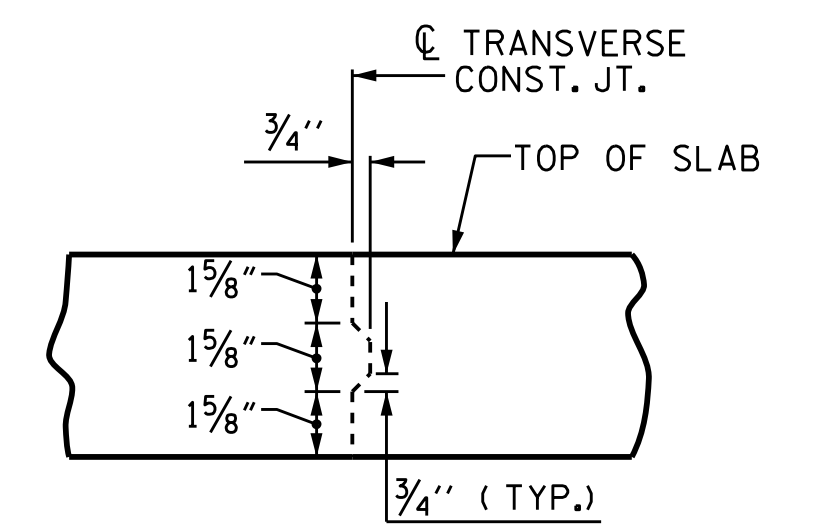
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 DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

STRUCTURE NO. 5 STD. NO. EJS2 SHT 1



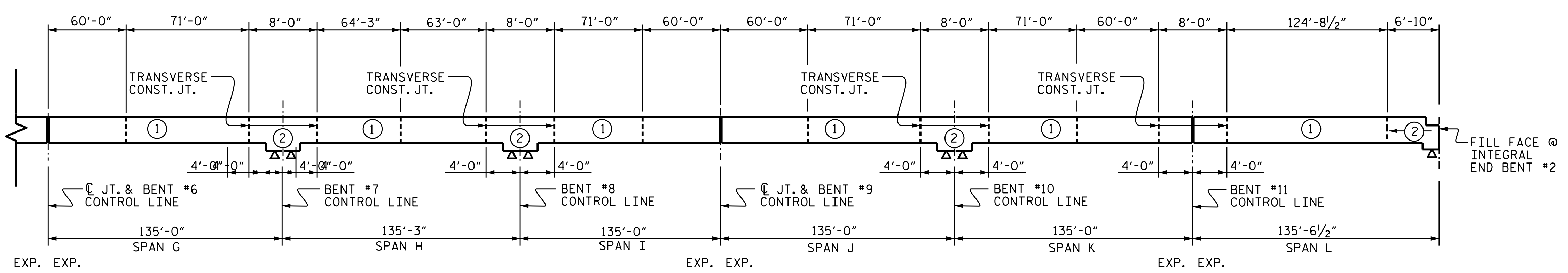
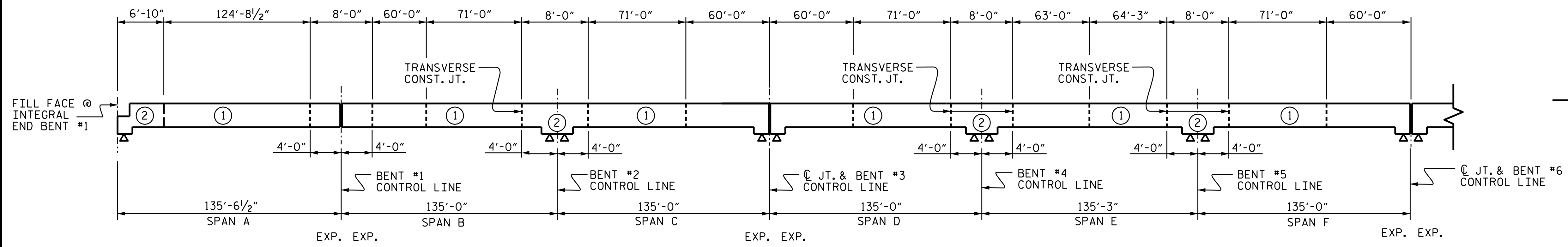
POURING SEQUENCE

⊙ # = INDICATES POUR NUMBER AND DIRECTION OF POUR



TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT



OPTIONAL POURING SEQUENCE

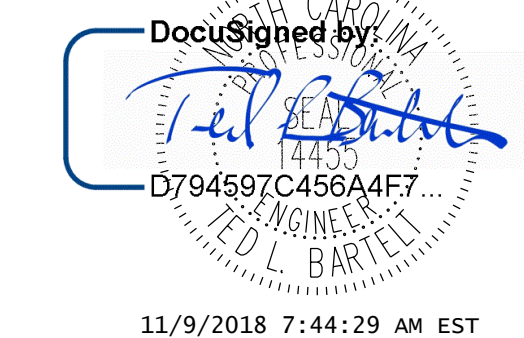
POUR WITH EVEN NUMBERED CAN NOT BE STARTED UNTIL BOTH ADJACENT POURS WITH ODD NUMBERED LABELS REACH A MINIMUM OF 3000 PSI, BETWEEN EXPANSION JOINTS.

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
POURING SEQUENCE (LEFT LANE)					
SHEET NO. S5-31					
TOTAL SHEETS 46					
STRUCTURE NO. 5					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

DRAWN BY: J. B. W. DATE: 7/1/2018
 CHECKED BY: S.K.C. DATE: 7/5/2018

*****SYSTEM*****
 *****DCN*****
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REFERENCE NO. 5-31
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

—SUPERSTRUCTURE BILL OF MATERIAL—

	CLASS AA CONCRETE (CU. YDS.)	EPOXY COATED REINFORCING STEEL (LBS.)
SPANS "A"	196.0	23251
SPANS "B-C"	345.9	52601
SPANS "D-E-F"	536.0	94394
SPANS "G-H-I"	536.0	94394
SPANS "J-K"	345.9	52601
SPAN "L"	196.0	23251
TOTAL	2155.8	340492

—CLASS AA CONCRETE BREAKDOWN—

	CONTINUOUS SPANS "A-L" (CU. YDS.)		CONTINUOUS SPANS "B-C" "J-K" (CU. YDS.)		CONTINUOUS SPANS "D-E-F" "G-H-I" (CU. YDS.)	
	POUR 1	POUR 2	POUR 1	POUR 2	POUR 1	POUR 2
POUR 1	156.2		190.3		186.1	
POUR 2	39.8		156.6		194.4	
					155.6	
TOTAL	196.0		345.9		536.1	

GROOVING BRIDGE FLOORS

APPROACH SLABS	1787	SO.FT.
BRIDGE DECK	58,575	SO.FT.
TOTAL	60,362	SO.FT.

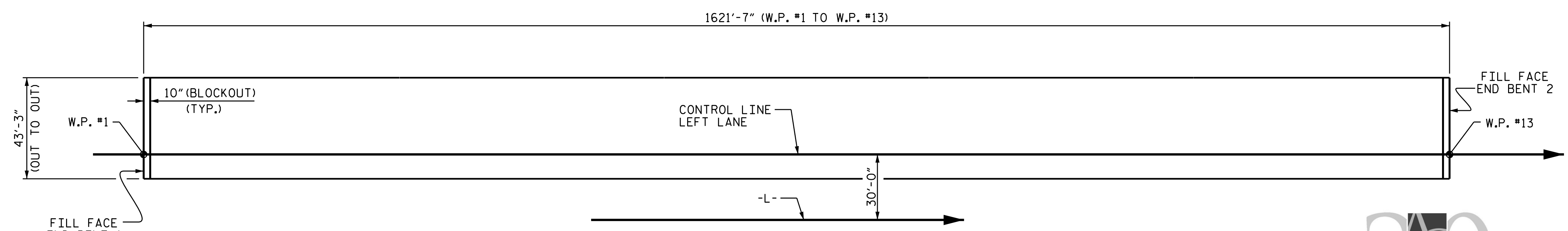
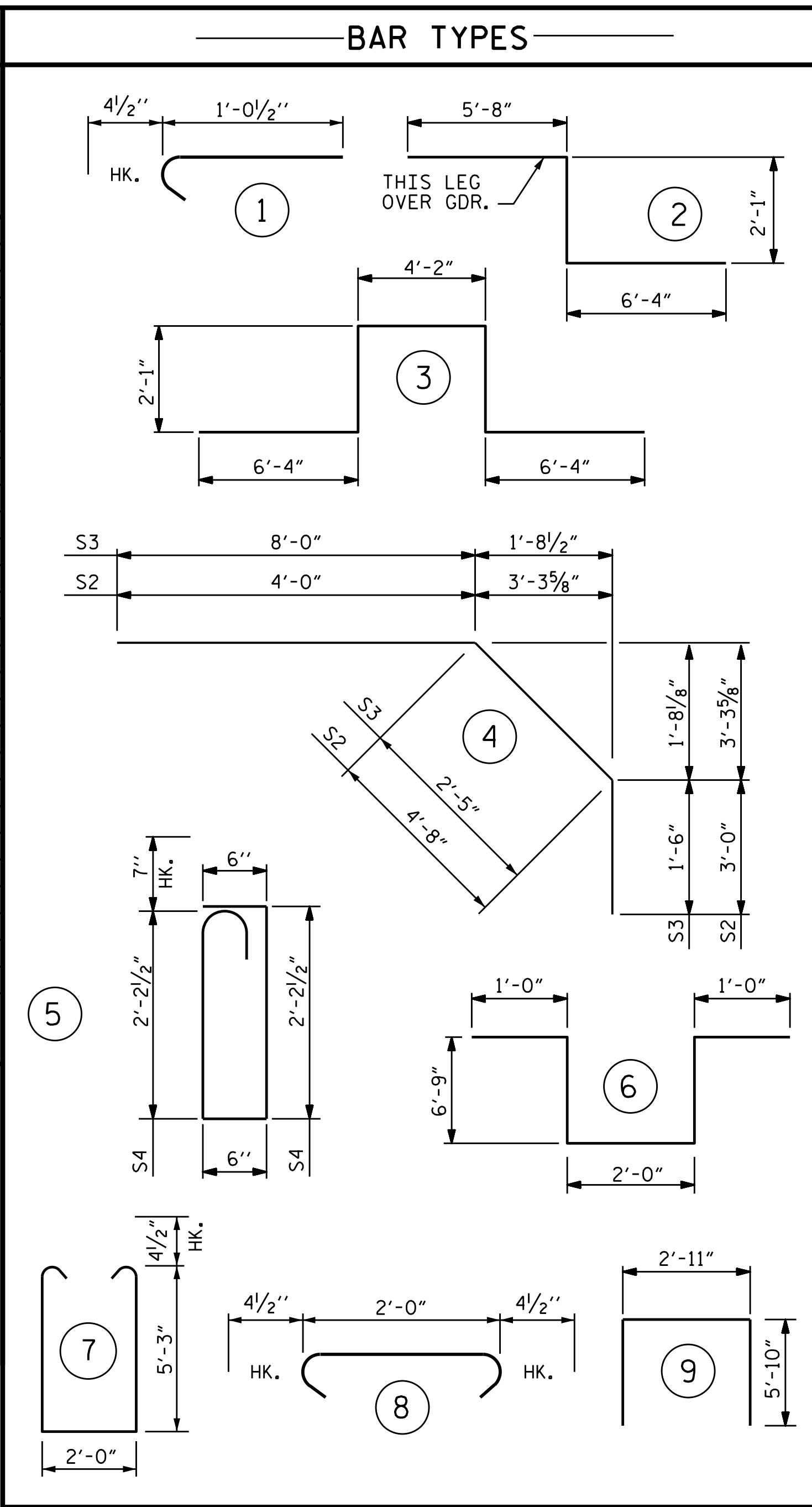
SPANS "A-L"						SPANS "B-C" SPANS "J-K"						SPANS "D-E-F" SPANS "G-H-I"					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	215	#5	STR	42'-9"	9586	*A1	431	#5	STR	42'-9"	19218	*A1	648	#5	STR	42'-4"	28893
*A2	90	#4	STR	4'-10"	291	*A2	360	#4	STR	4'-10"	1162	*A2	270	#4	STR	4'-10"	872
*B1	296	#4	STR	28'-11"	5718	*B4	592	#4	STR	24'-4"	9623	*B4	592	#4	STR	24'-4"	9623
*B2	18	#5	STR	46'-8"	876	*B5	148	#6	STR	36'-3"	8058	*B5	148	#6	STR	36'-3"	8058
*B3	147	#6	STR	27'-0"	5961	*B6	73	#6	STR	40'-6"	4441	*B6	146	#6	STR	40'-6"	8881
						*B7	74	#6	STR	60'-0"	6669	*B7	148	#6	STR	60'-0"	13338
*G1	1	#5	STR	42'-9"	45	*B8	30	#5	STR	56'-0"	1752	*B9	148	#4	STR	25'-2"	1950
												*B10	42	#5	STR	60'-0"	2628
*J1	40	#4	1	1'-5"	38	*G1	1	#5	STR	42'-9"	45						
												*G1	2	#5	STR	42'-9"	89
*K1	12	#4	STR	22'-4"	179	*J1	43	#4	1	1'-5"	41						
*K2	4	#4	STR	6'-5"	17							*J1	86	#4	1	1'-5"	81
*K3	16	#4	STR	8'-0"	86	*K3	40	#4	STR	8'-0"	214						
*K4	4	#4	STR	5'-0"	13	*K4	8	#4	STR	5'-0"	27	*K3	80	#4	STR	8'-0"	428
*K5	4	#4	STR	2'-3"	6							*K4	16	#4	STR	5'-0"	53
*K6	8	#4	STR	3'-0"	16	*K7	8	#4	STR	5'-4"	29	*K7	16	#4	STR	5'-4"	57
*K9	6	#8	3	21'-0"	84	*K8	14	#6	STR	22'-4"	209	*K8	28	#4	STR	22'-4"	418
*K10	4	#8	1	14'-1"	38	*K9	12	#8	3	21'-0"	673	*K9	12	#8	3	21'-0"	673
						*K10	8	#8	1	14'-1"	301	*K10	8	#8	1	14'-1"	301
*S1	28	#4	9	14'-7"	273							*S4	48	#5	5	6'-0"	300
*S2	28	#4	4	11'-11"	316	*S4	48	#5	5	6'-0"	300	*S5	336	#4	8	2'-4"	617
*S3	26	#4	4	11'-8"	223	*S5	168	#4	6	17'-10"	572	*S6	16	#4	7	13'-3"	142
*S4	24	#5	5	6'-0"	96	*S6	8	#4	7	13'-3"	71						
						*U1	24	#4	6	17'-6"	281	*U1	24	#4	6	17'-6"	281

* EPOXY COATED REINFORCING STEEL = 23862 LBS.

* EPOXY COATED REINFORCING STEEL = 53423 LBS.

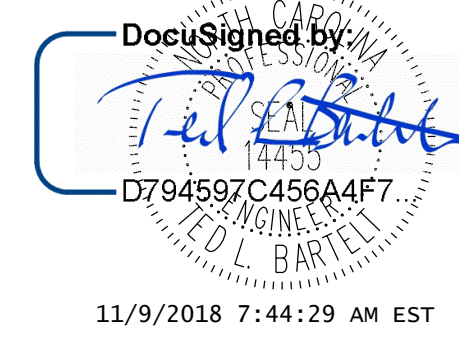
* EPOXY COATED REINFORCING STEEL = 78221 LBS.

NOTE: FOR POURING SEQUENCE SEE SHEET NO. 5-30



LAYOUT FOR COMPUTING AREA REINFORCED CONCRETE DECK SLAB (SQ. FT. = 70133)

ASSEMBLED BY : J. B. W.	DATE : 7/2/2018
CHECKED BY : S. K. C.	DATE : 7/6/2018
DESIGN ENGINEER OF RECORD: T. L. B., PE	DATE : 8/29/2018
DRAWN BY : JMB 5/87	REV. 8/16/99 RWW/LES
CHECKED BY : SJD 9/87	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

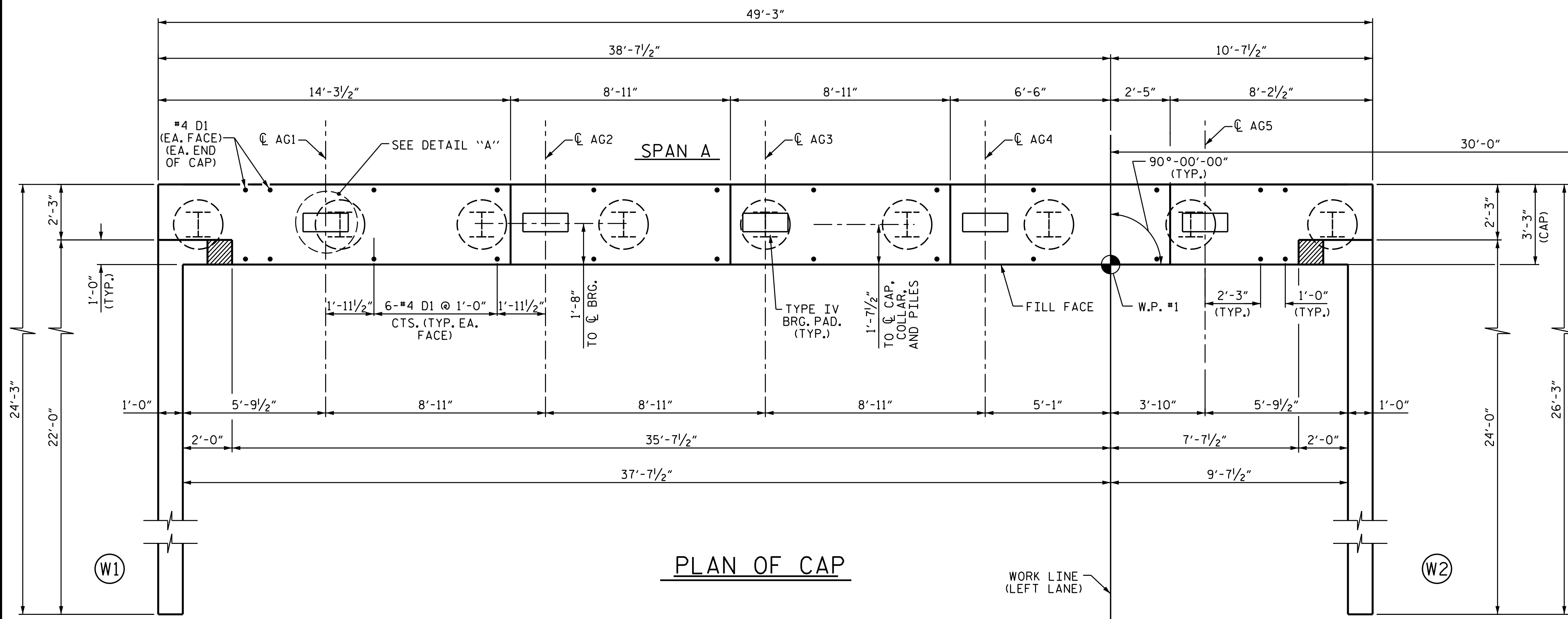
SUPERSTRUCTURE BILL OF MATERIAL (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-32
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE NO. 5

REFERENCE NO. 5-32
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

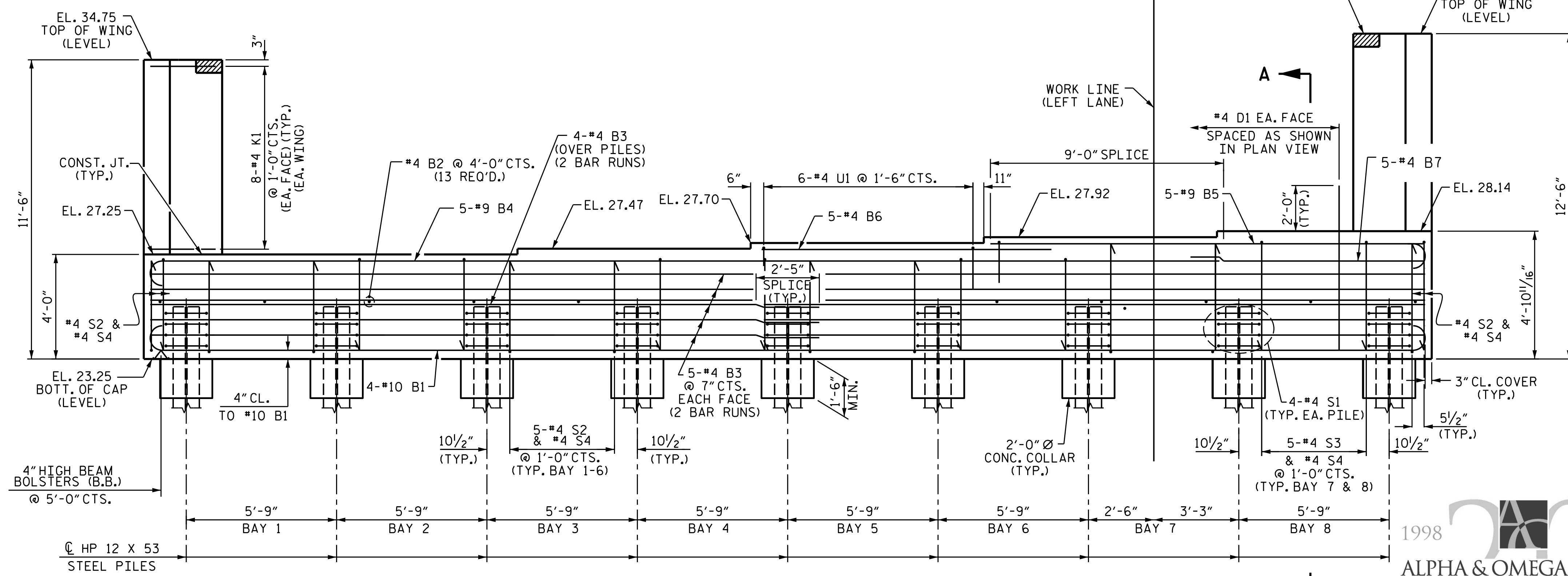
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 Phone 919.981.0310 Fax 919.981.0451
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 A&O PROJECT NO. 2015.042



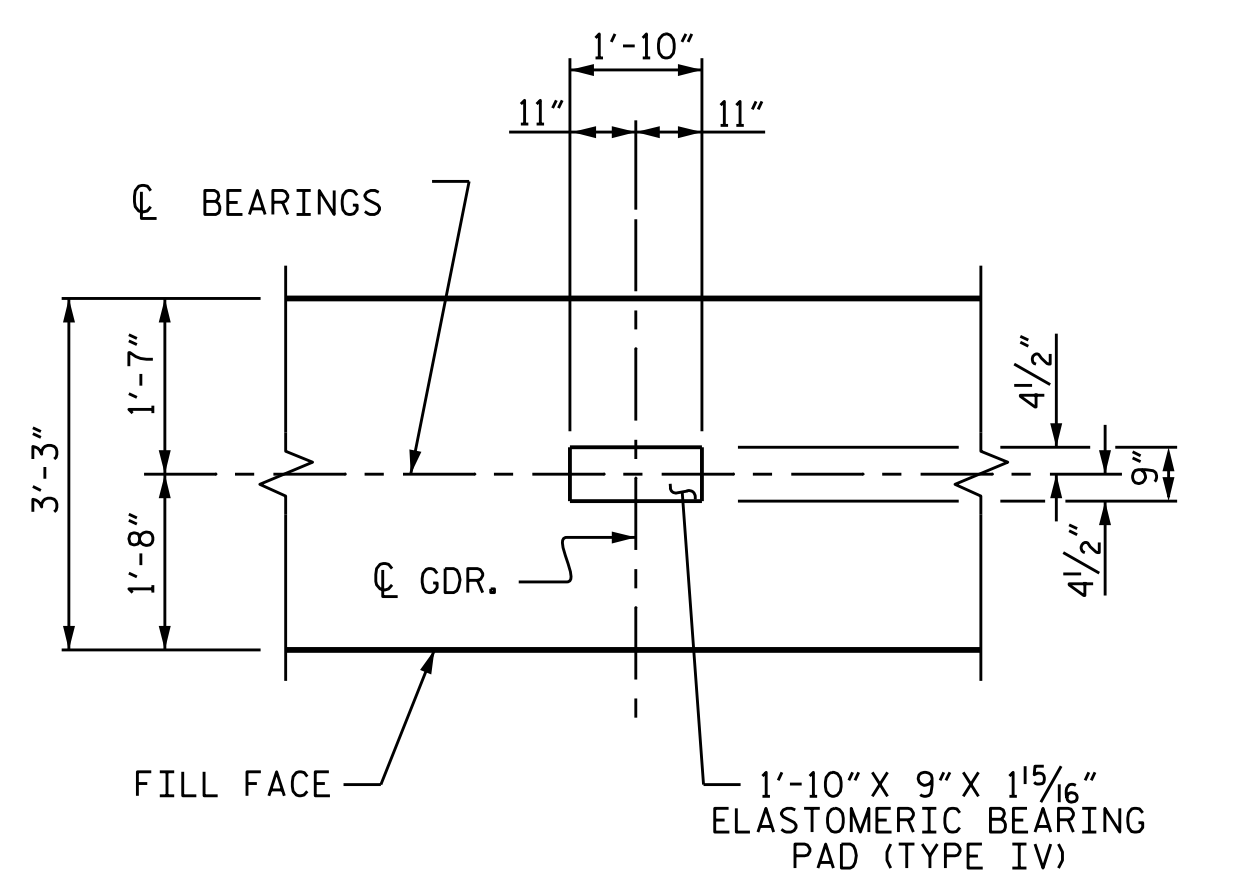
PLAN OF CAP

NOTES:

- THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".
- THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.
- FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.
- FOR SECTION A-A SEE SHEET 4 OF 4.
- FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



ELEVATION



DETAIL 'A'

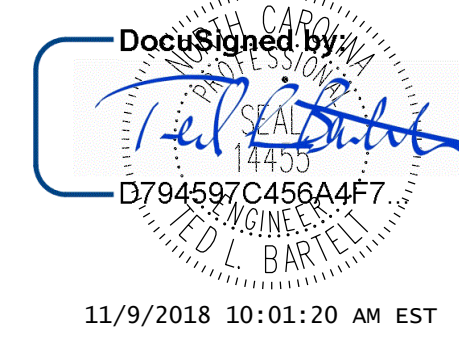
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT #1
 (LEFT LANE)**

DRAWN BY: J.B.W. DATE: 6/29/2018
 CHECKED BY: S.K.C. DATE: 7/5/2018
 DESIGN ENGINEER OF RECORD: I.L.B., PE DATE: 8/29/2018

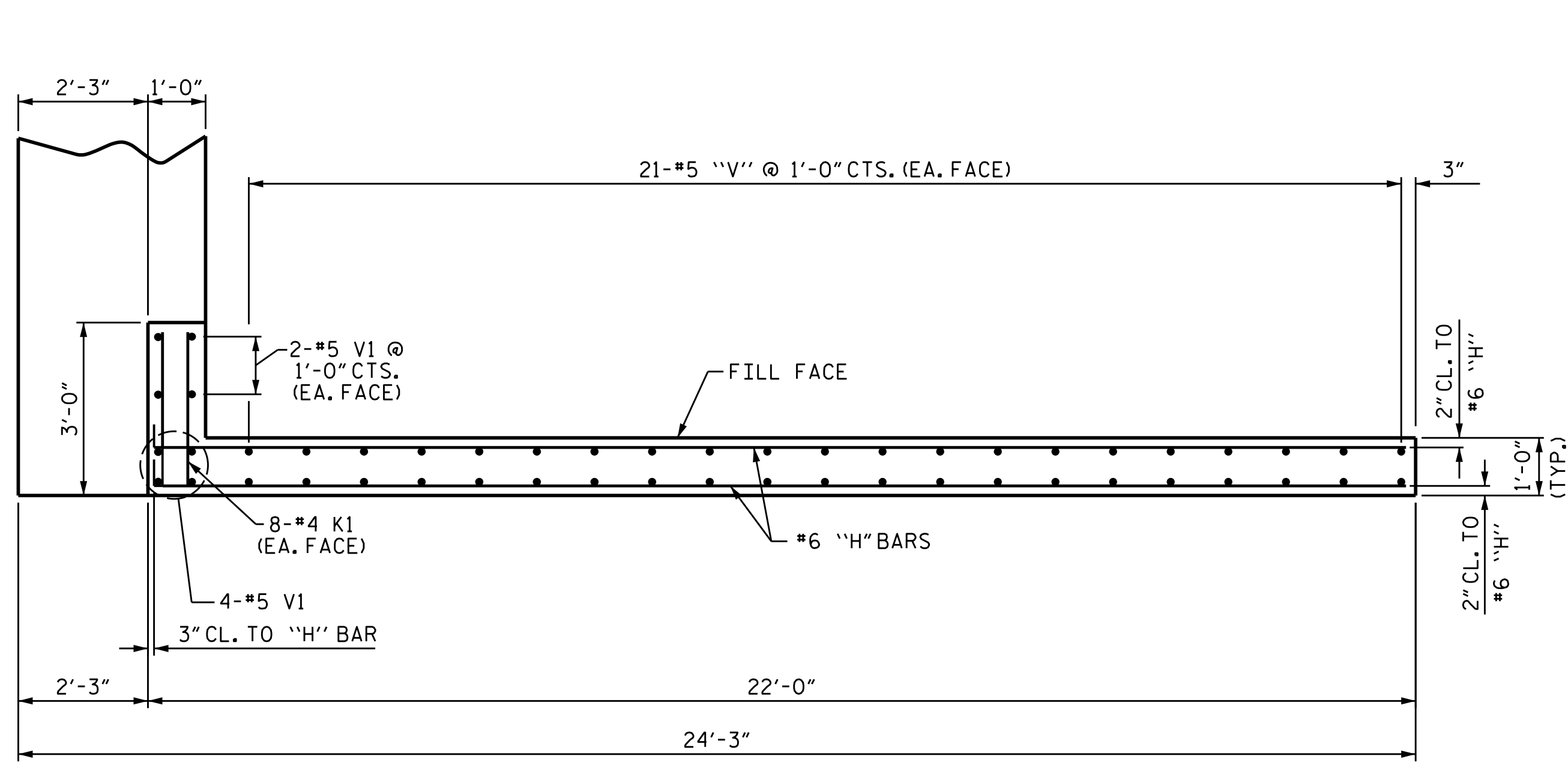


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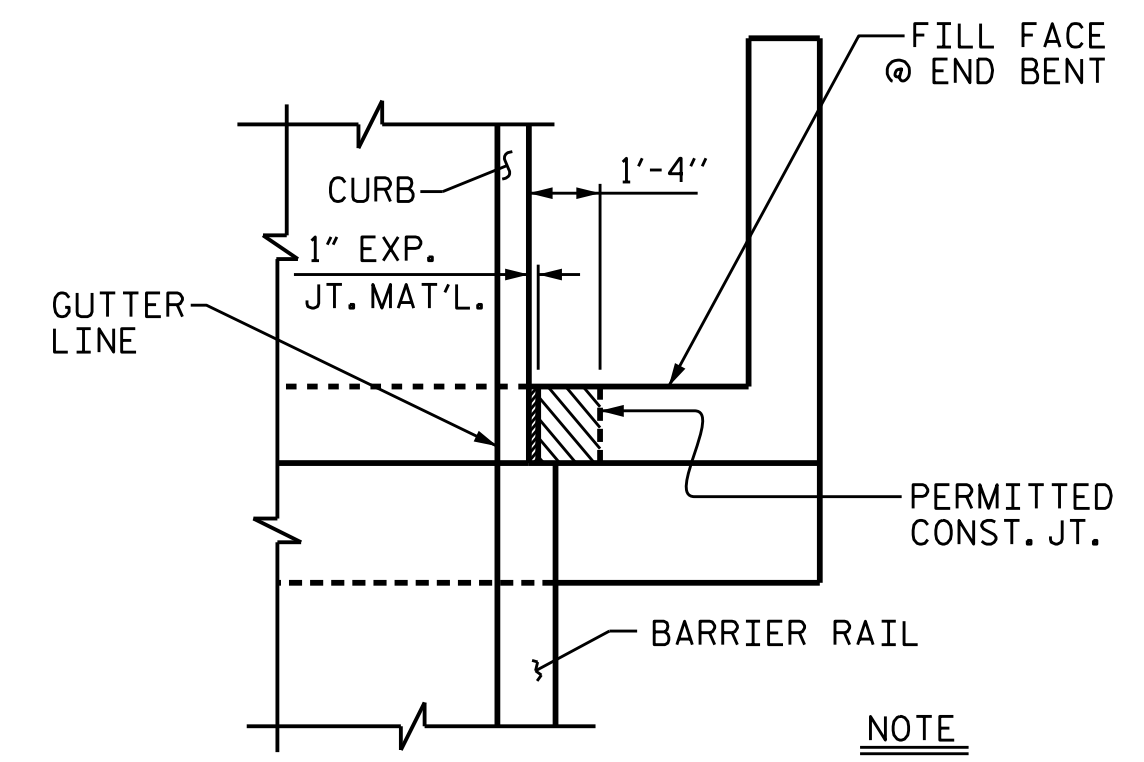
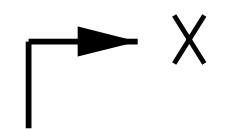
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-33
1			3			TOTAL SHEETS
2			4			46

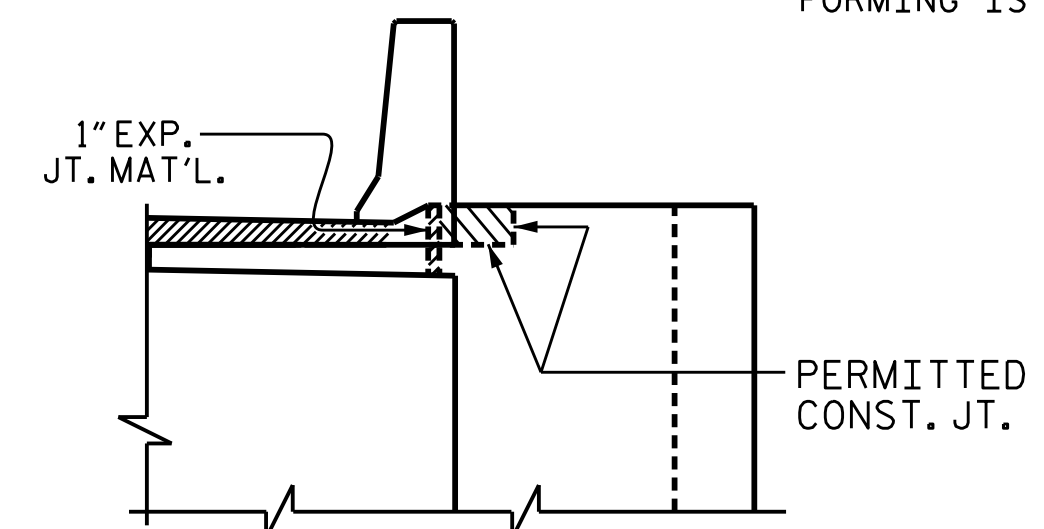
STRUCTURE NO. 5



PLAN W1



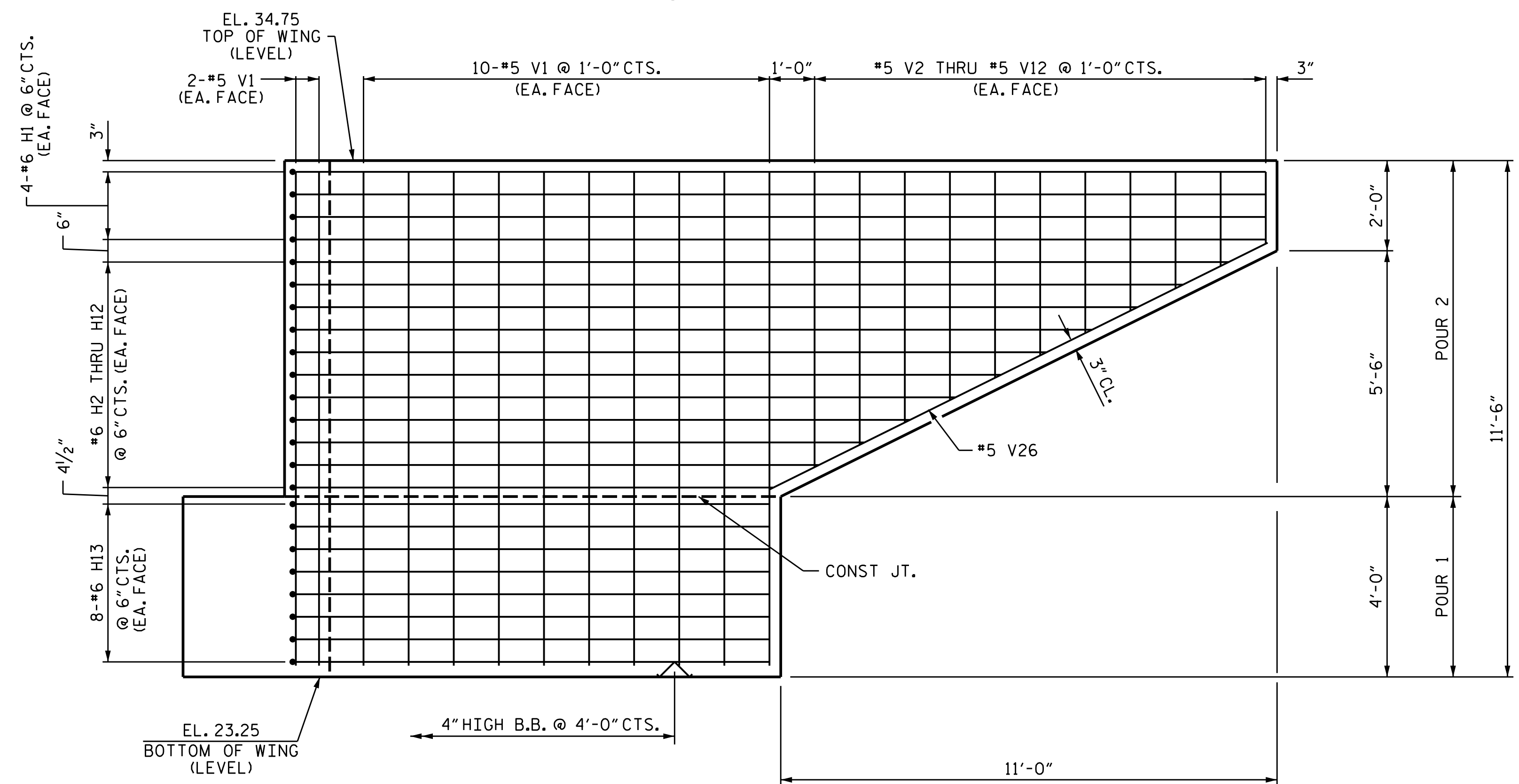
PLAN



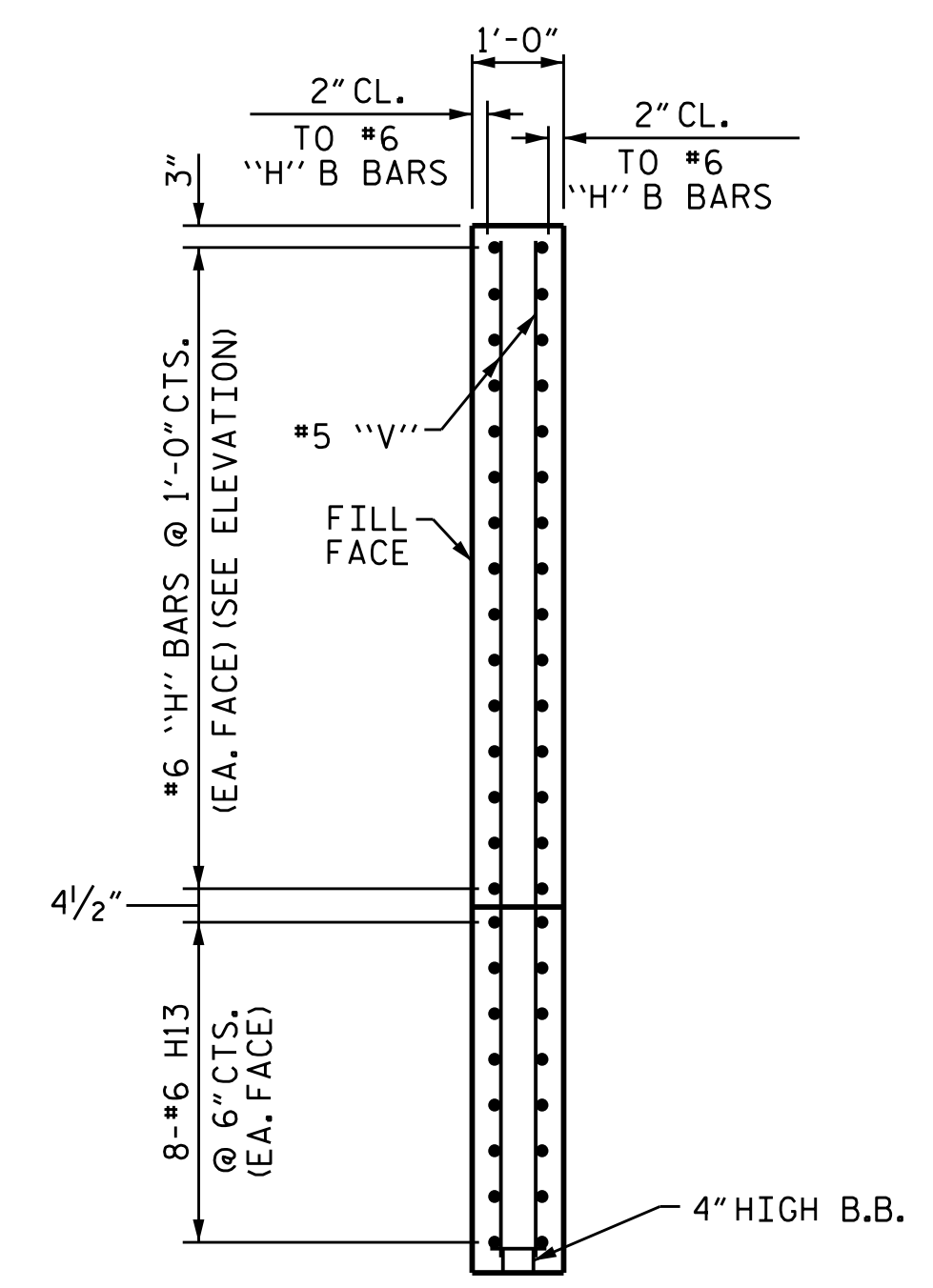
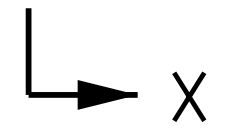
ELEVATION

BLOCKOUT IN WING

NOTE
THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET AND END POST ARE CAST IF SLIP FORMING IS USED.



ELEVATION W1



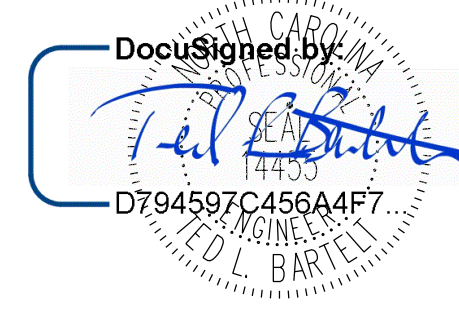
SECTION X-X

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #1
 (LEFT LANE)



2018
 ALPHA & OMEGA GROUP
 CIVIL | STRUCTURAL | WATER RESOURCES

DRAWN BY : J. B. W. DATE : 6/29/2018
 CHECKED BY : S. K. C. DATE : 7/5/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

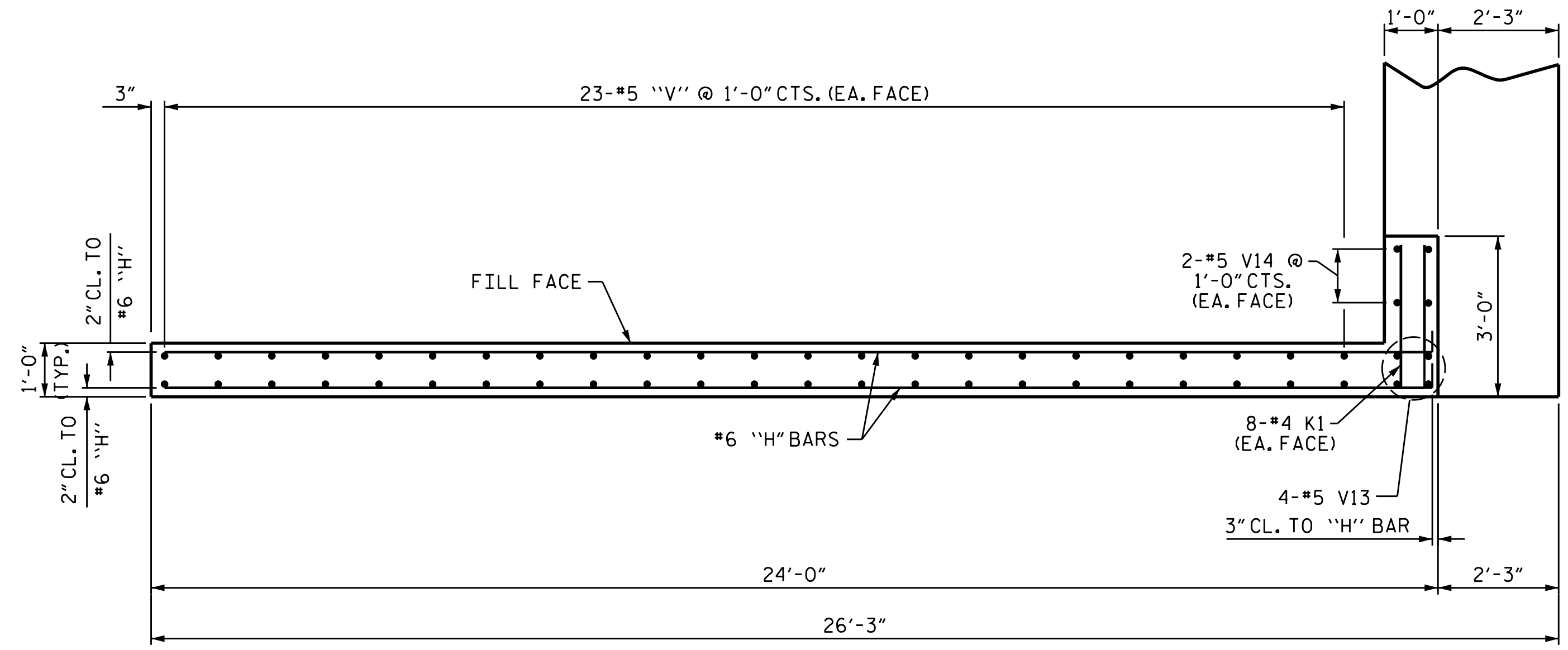
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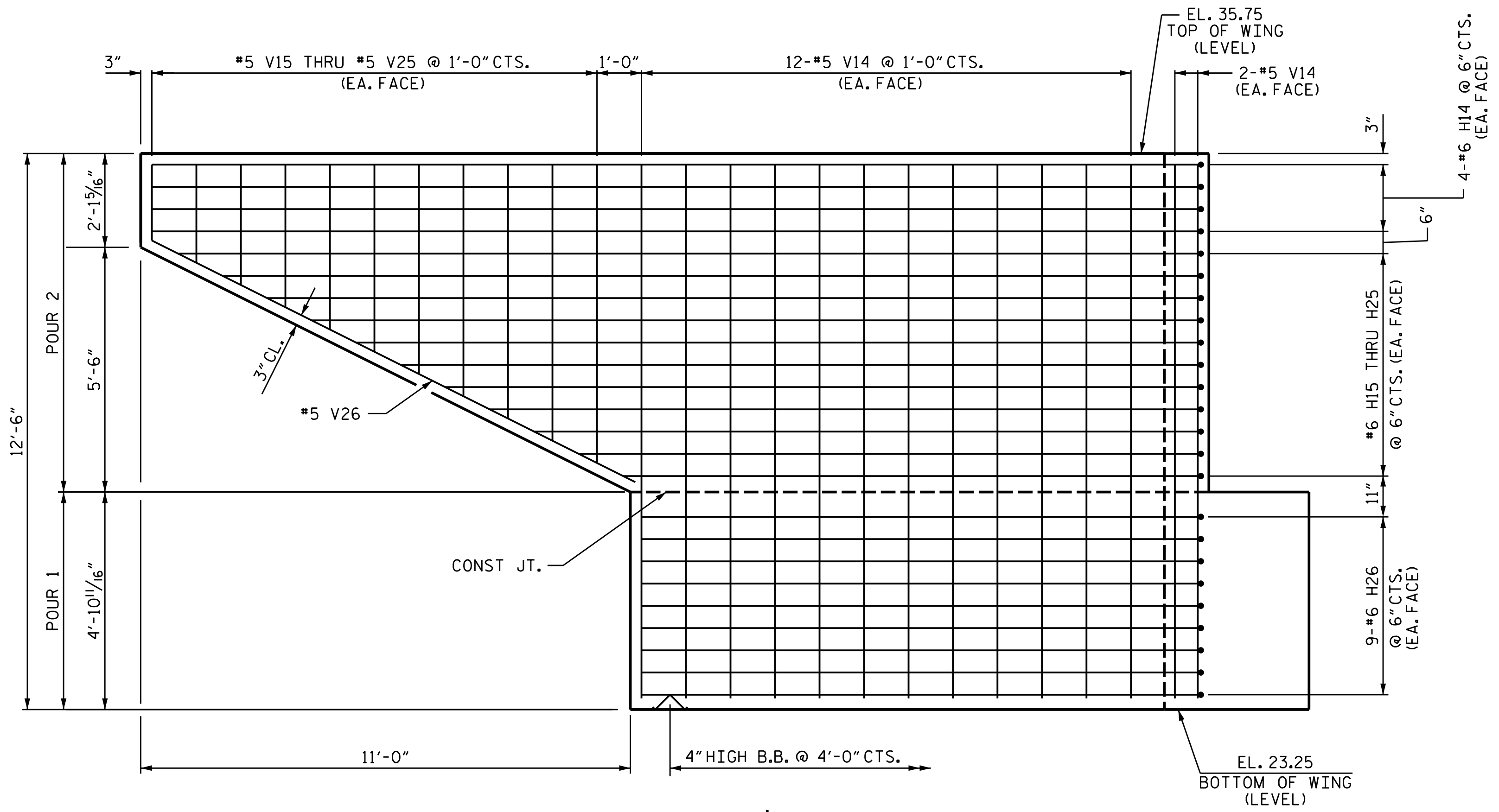
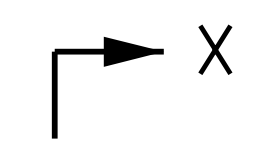
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1			3			46
2			4			46

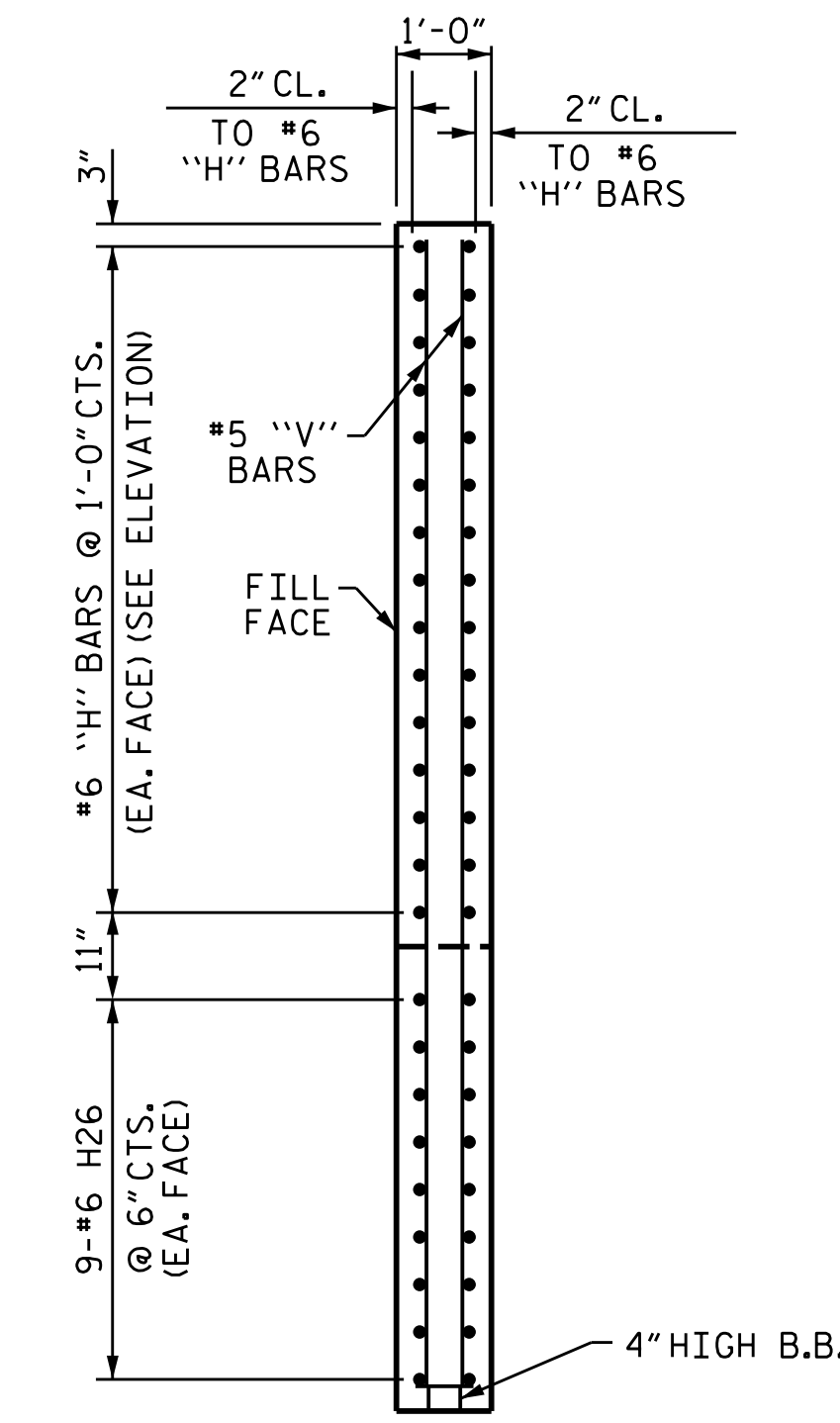
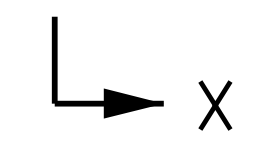
STRUCTURE NO. 5



PLAN W2



ELEVATION W2



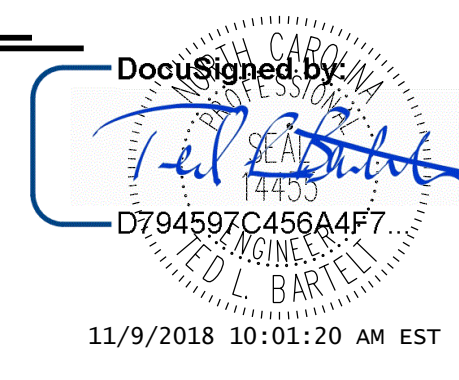
SECTION X-X

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #1
 (LEFT LANE)



DRAWN BY : J. B. W. DATE : 6/29/2018
 CHECKED BY : S. K. C. DATE : 7/5/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

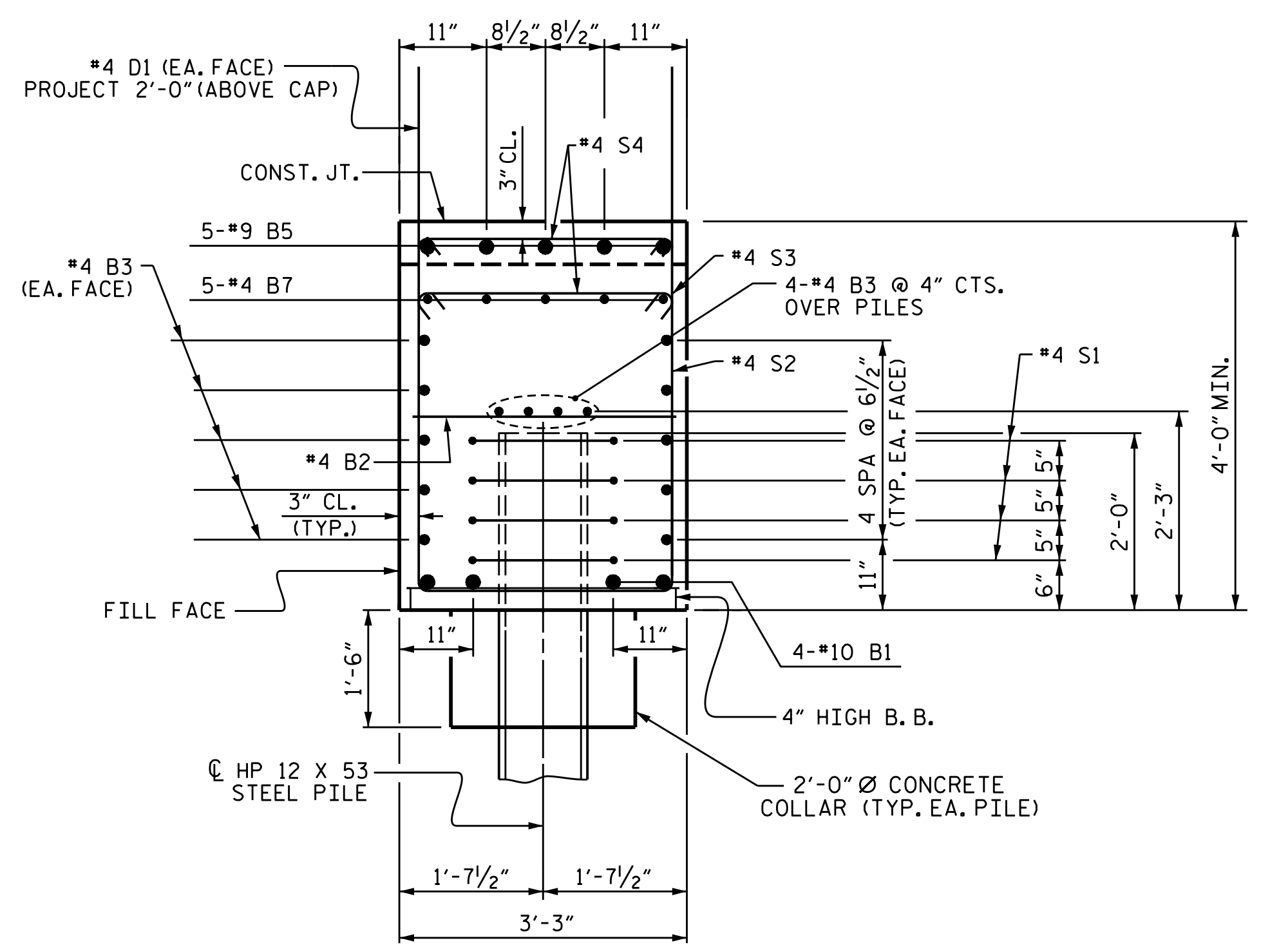
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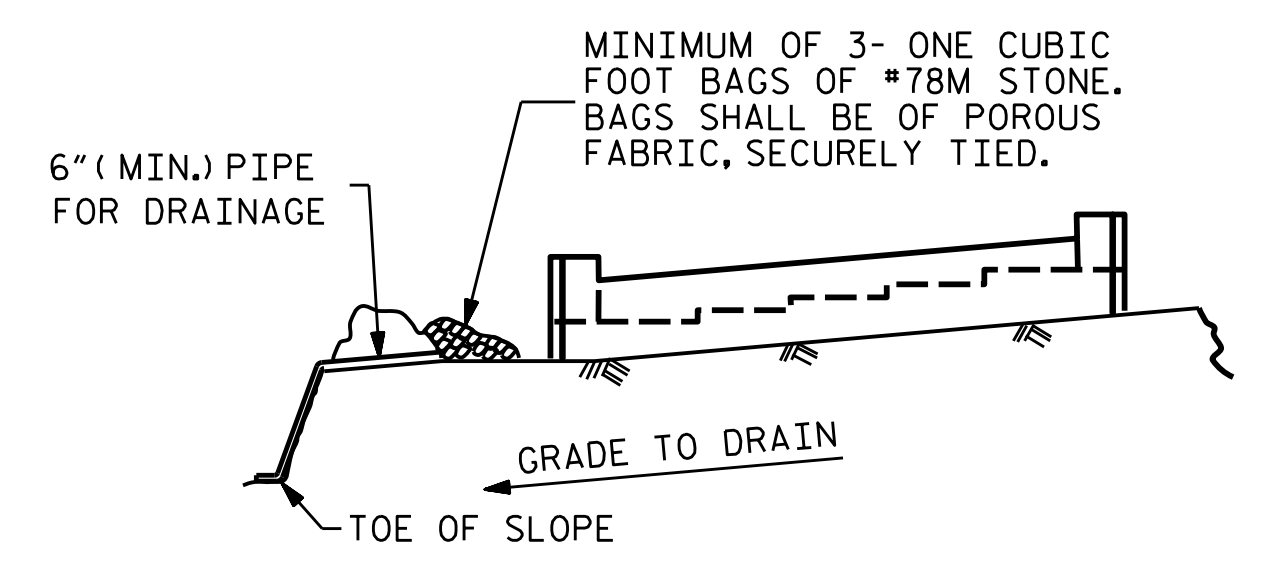
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			46
2			4			

STRUCTURE NO. 5



SECTION THRU CAP

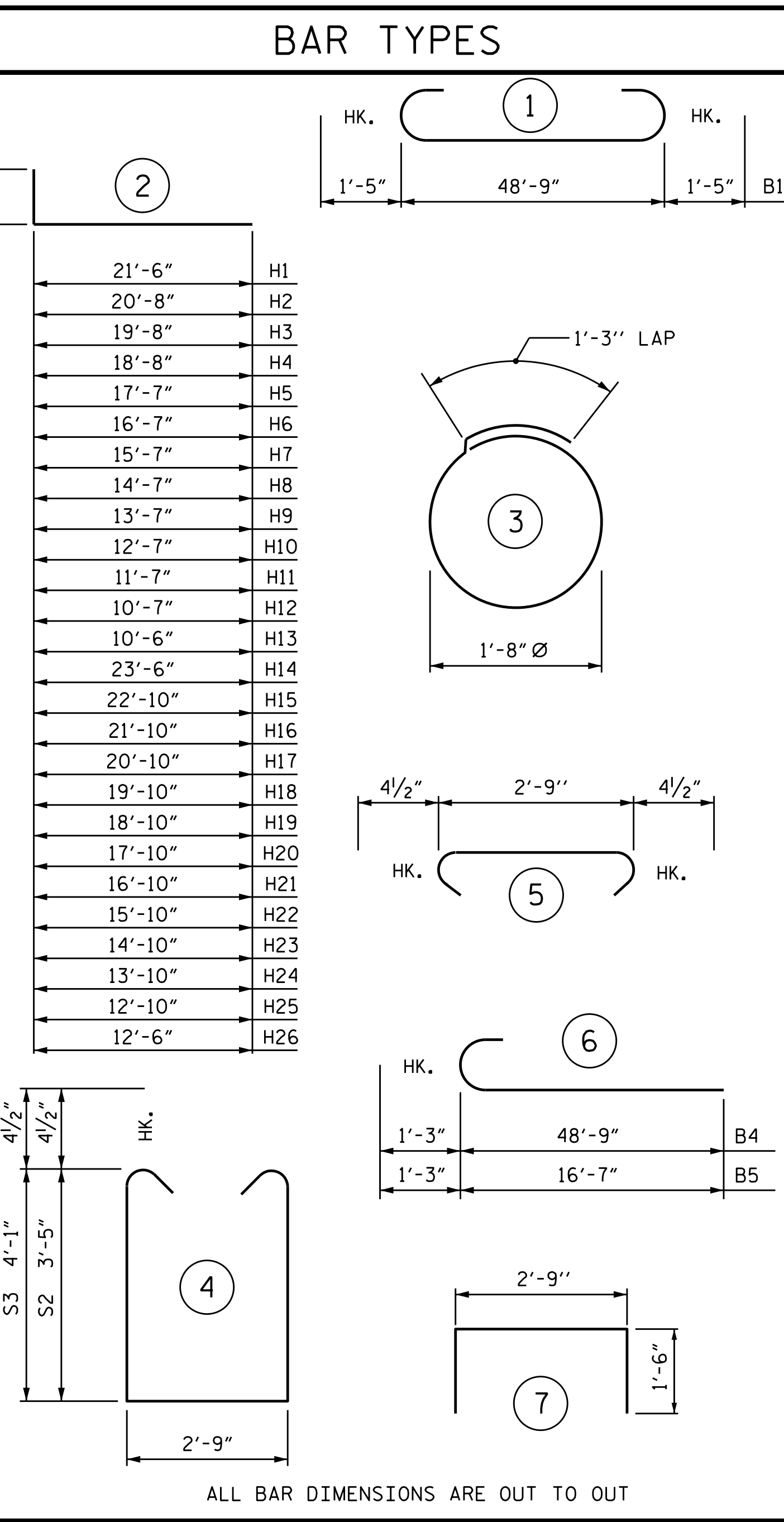


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

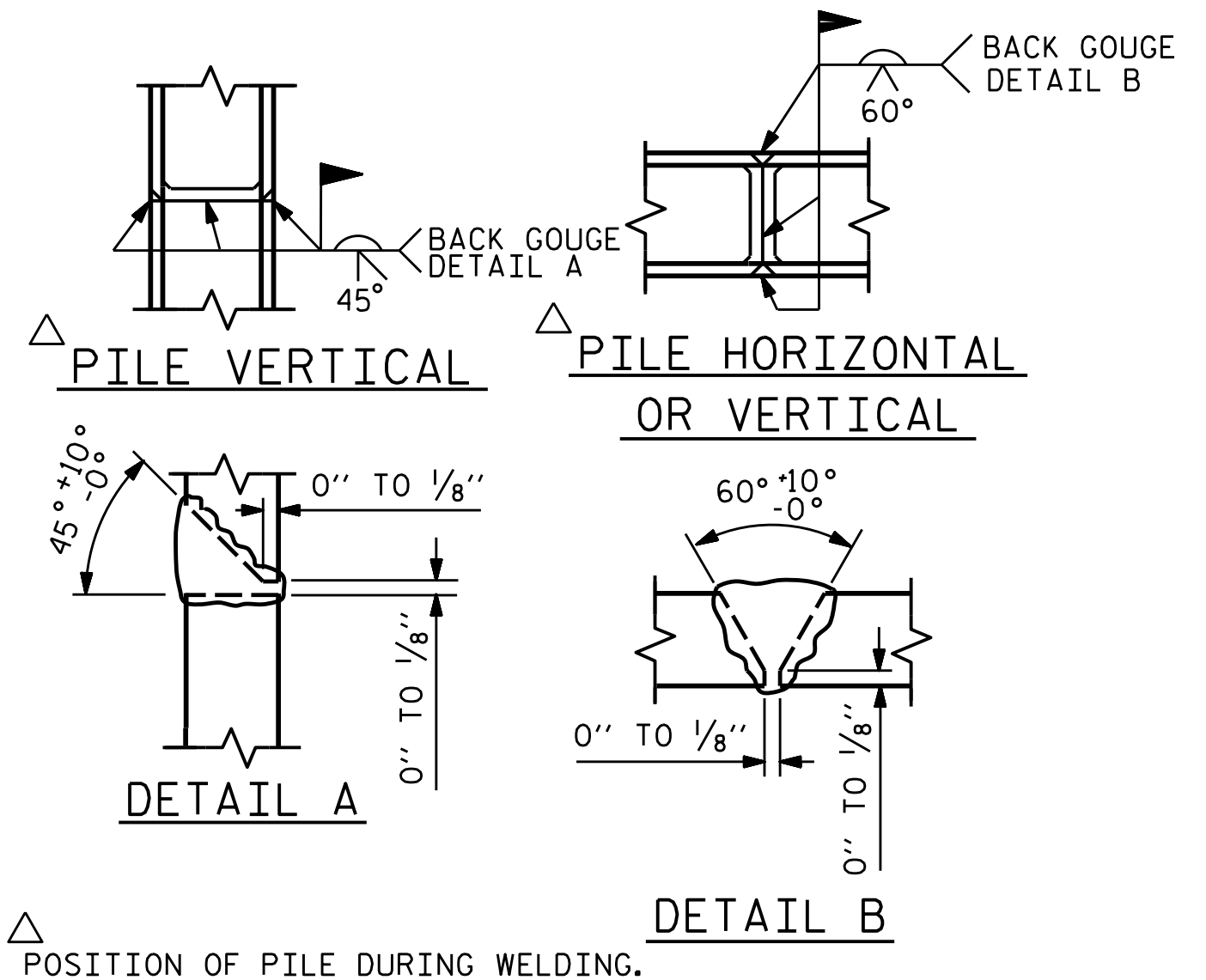
BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



ALL BAR DIMENSIONS ARE OUT TO OUT



PILE SPLICE DETAILS

BILL OF MATERIAL

INTEGRAL END BENT 1

BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	#10		51'-7"	888	S1	36	#4		6'-6"	156		
B2	13	#4	STR.	2'-9"	24	S2	32	#4		10'-4"	221		
B3	28	#4	STR.	25'-7"	479	S3	14	#4		11'-8"	109		
B4	5	#9		42'-5"	721	S4	46	#4		3'-6"	108		
B5	5	#9		17'-10"	303								
B6	5	#4	STR.	11'-1"	37	U1	6	#4		5'-9"	23		
B7	5	#4	STR.	10'-2"	34								
D1	56	#4	STR.	6'-7"	246	V1	28	#5	STR.	10'-11"	319		
						V2	2	#5	STR.	6'-6"	14		
						V3	2	#5	STR.	6'-0"	13		
H1	8	#6		22'-2"	266	V4	2	#5	STR.	5'-6"	11		
H2	2	#6		21'-4"	64	V5	2	#5	STR.	5'-0"	10		
H3	2	#6		20'-4"	61	V6	2	#5	STR.	4'-6"	9		
H4	2	#6		19'-4"	58	V7	2	#5	STR.	4'-0"	8		
H5	2	#6		18'-3"	55	V8	2	#5	STR.	3'-6"	7		
H6	2	#6		17'-3"	52	V9	2	#5	STR.	3'-0"	6		
H7	2	#6		16'-3"	49	V10	2	#5	STR.	2'-7"	5		
H8	2	#6		15'-3"	46	V11	2	#5	STR.	2'-1"	4		
H9	2	#6		14'-3"	43	V12	2	#5	STR.	1'-7"	3		
H10	2	#6		13'-3"	40	V13	2	#5	STR.	12'-5"	26		
H11	2	#6		12'-3"	37	V14	32	#5	STR.	11'-11"	348		
H12	2	#6		11'-3"	34	V15	2	#5	STR.	6'-8"	14		
H13	16	#6		11'-2"	268	V16	2	#5	STR.	6'-2"	13		
H14	8	#6		24'-2"	290	V17	2	#5	STR.	5'-8"	12		
H15	2	#6		23'-6"	71	V18	2	#5	STR.	5'-2"	11		
H16	2	#6		22'-6"	68	V19	2	#5	STR.	4'-8"	10		
H17	2	#6		21'-6"	65	V20	2	#5	STR.	4'-2"	9		
H18	2	#6		20'-6"	62	V21	2	#5	STR.	3'-8"	8		
H19	2	#6		19'-6"	59	V22	2	#5	STR.	3'-2"	7		
H20	2	#6		18'-6"	56	V23	2	#5	STR.	2'-8"	6		
H21	2	#6		17'-6"	53	V24	2	#5	STR.	2'-2"	5		
H22	2	#6		16'-6"	50	V25	2	#5	STR.	1'-8"	3		
H23	2	#6		15'-6"	47	V26	2	#5	STR.	12'-1"	25		
H24	2	#6		14'-6"	44								
H25	2	#6		13'-6"	41	EPOXY COATED REINFORCING STEEL						6647 LBS.	
H26	18	#6		13'-2"	356	CLASS AA CONCRETE							
						POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS						31.1 CU.YDS.	
						POUR #2-UPPER PART OF WINGS						10.1 CU.YDS.	
											TOTAL	41.2 CU.YDS.	
K1	32	#4	STR.	2'-8"	57	HP 12 X 53 STEEL PILES						NO. 9 LF. 720	
											PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA.		9
											PILE REDRIVES EA.		9

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #1
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S5-36
2			4			TOTAL SHEETS 46

DRAWN BY: J. B. W. DATE: 6/29/2018
 CHECKED BY: S. K. C. DATE: 7/5/2018
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE: 8/29/2018

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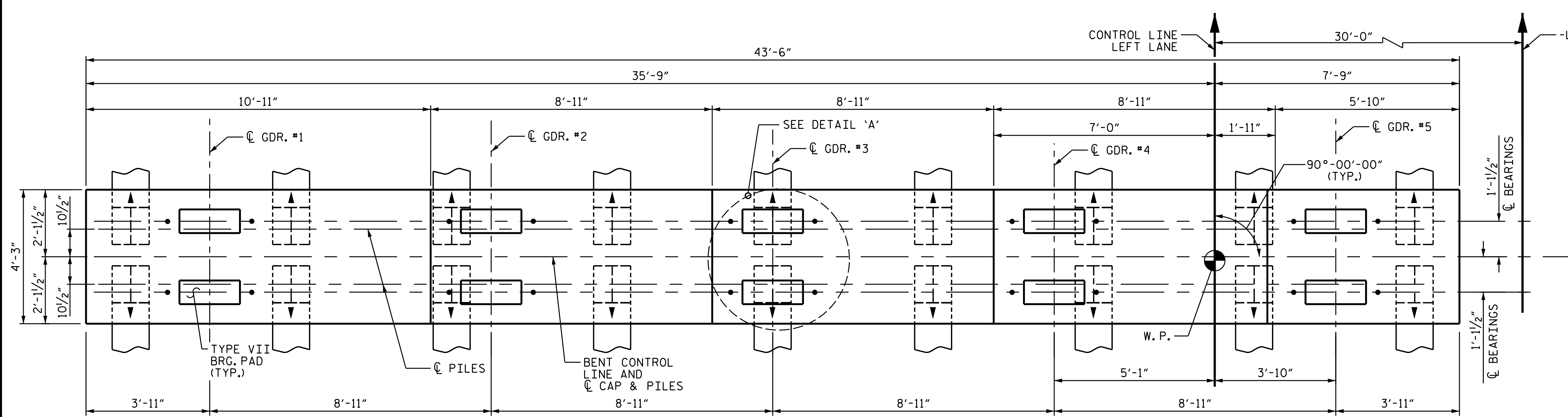
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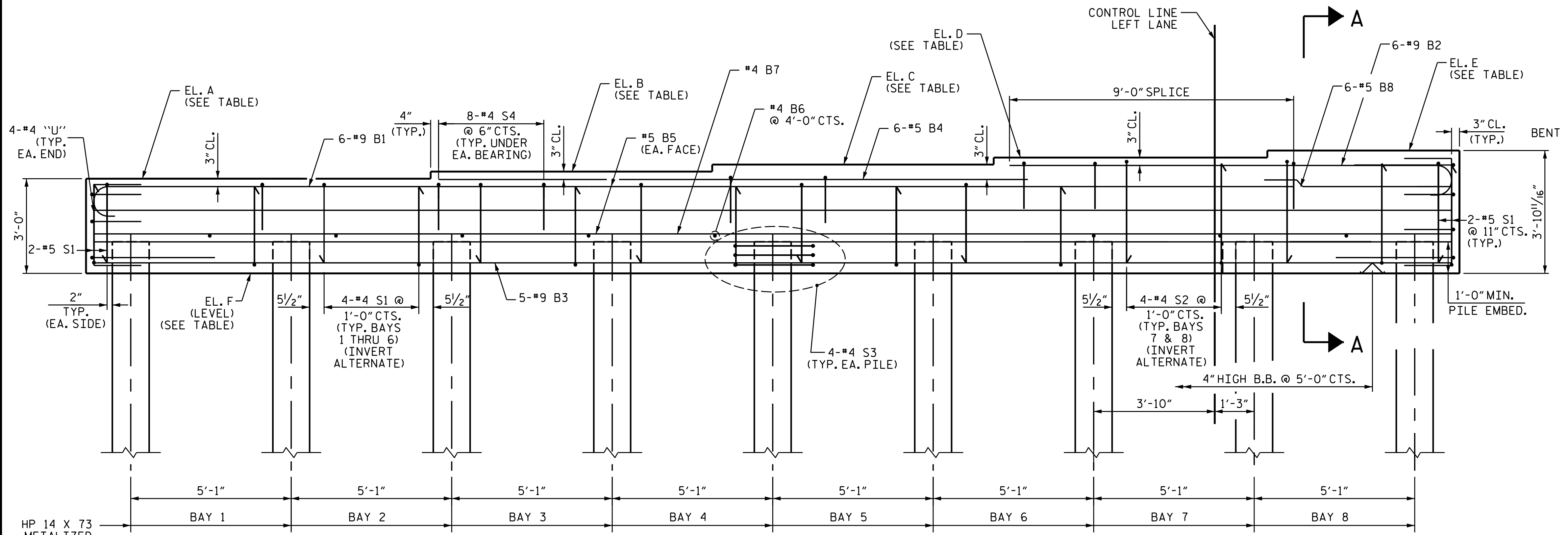
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STRUCTURE NO. 5



PLAN



ELEVATION

NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

INDICATES PILE BATTERED 1/2:12 IN DIRECTION OF ARROW HEAD.

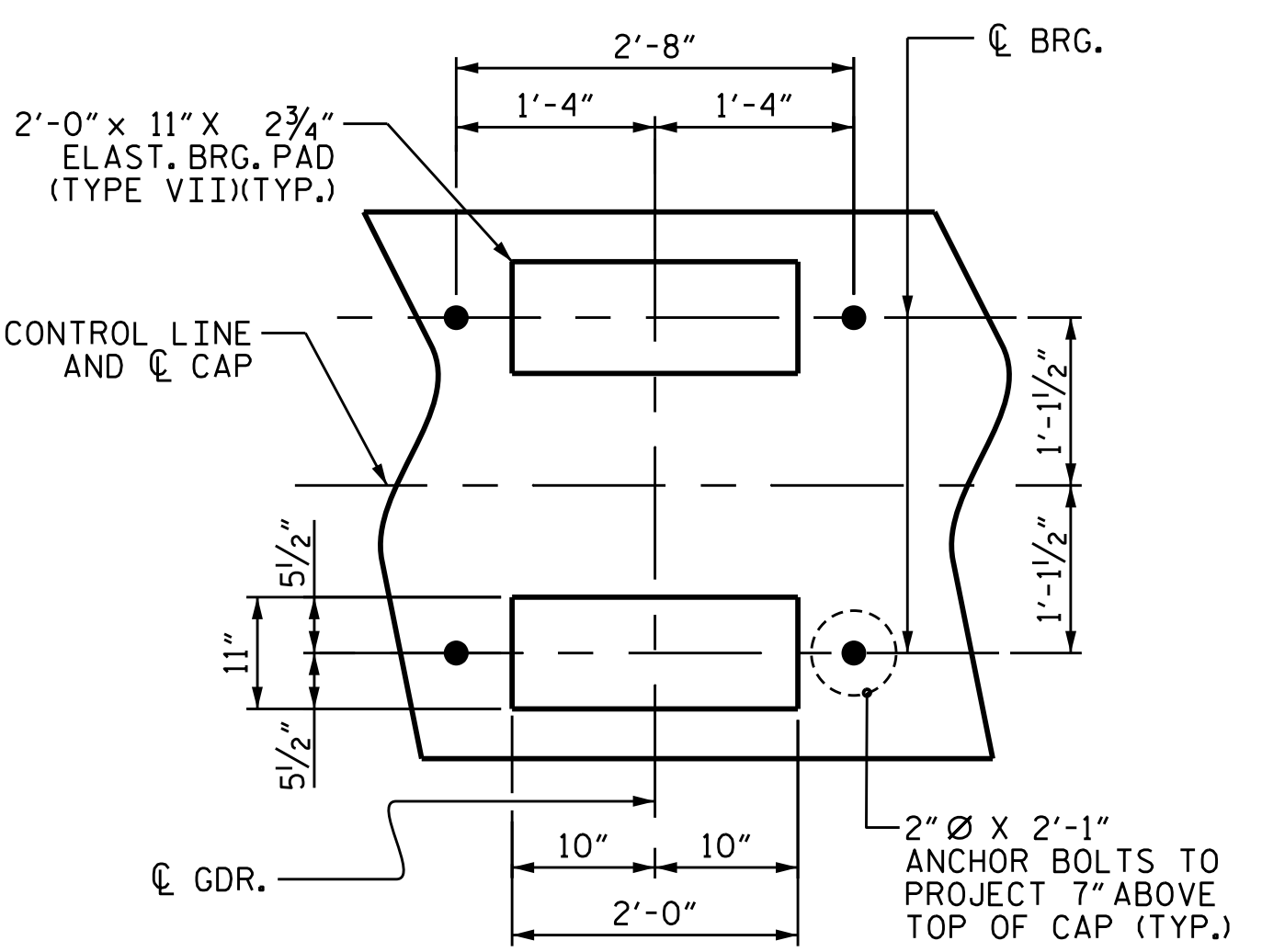
EPOXY COAT THE TOP SURFACE OF THE BENT CAP EXCEPT FOR AREAS UNDER ELASTOMERIC BEARINGS.

THE TOP SURFACE AREAS OF THE BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. EXCEPT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.

FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FAR SPAN

NEAR SPAN



DETAIL "A"
(DIM. TYP. FOR EA. BRG.)

HP 14 X 73 METALIZED STEEL PILES 18 TOTAL

ELEVATIONS FOR BENTS 2, 4, 5, 7, 8, & 10						
ELEVATION	A	B	C	D	E	F
BENT 2	27.88	28.11	28.33	28.55	28.78	24.88
BENT 4	28.70	28.92	28.14	29.36	29.59	25.70
BENT 5	28.98	29.20	29.42	29.65	29.87	25.98
BENT 7	28.46	28.68	28.91	29.13	29.35	25.46
BENT 8	27.96	28.19	28.41	28.63	28.86	24.96
BENT 10	26.97	27.20	27.42	27.64	27.87	23.97

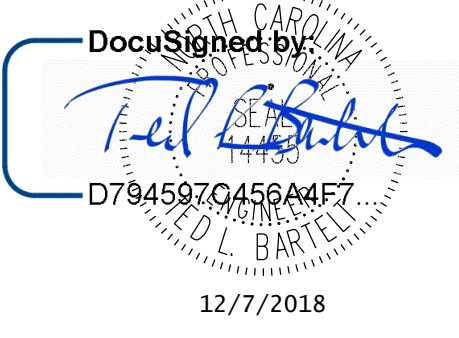
ELEVATIONS FOR BENTS 1, 3, 6, 9, & 11						
ELEVATION	A	B	C	D	E	F
BENT 1	27.48	27.71	27.93	28.15	28.37	24.48
BENT 3	28.29	28.51	28.74	28.96	29.18	25.29
BENT 6	28.89	29.11	29.34	29.56	29.78	25.89
BENT 9	27.47	27.69	27.92	28.14	28.36	24.47
BENT 11	26.48	26.70	26.93	27.15	27.37	23.48

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 BENT #1 THRU
 BENT #11
 (LEFT LANE)



DRAWN BY: J. B. W. DATE: 7/3/2018
 CHECKED BY: S. K. C. DATE: 7/15/2018
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: 8/29/2018

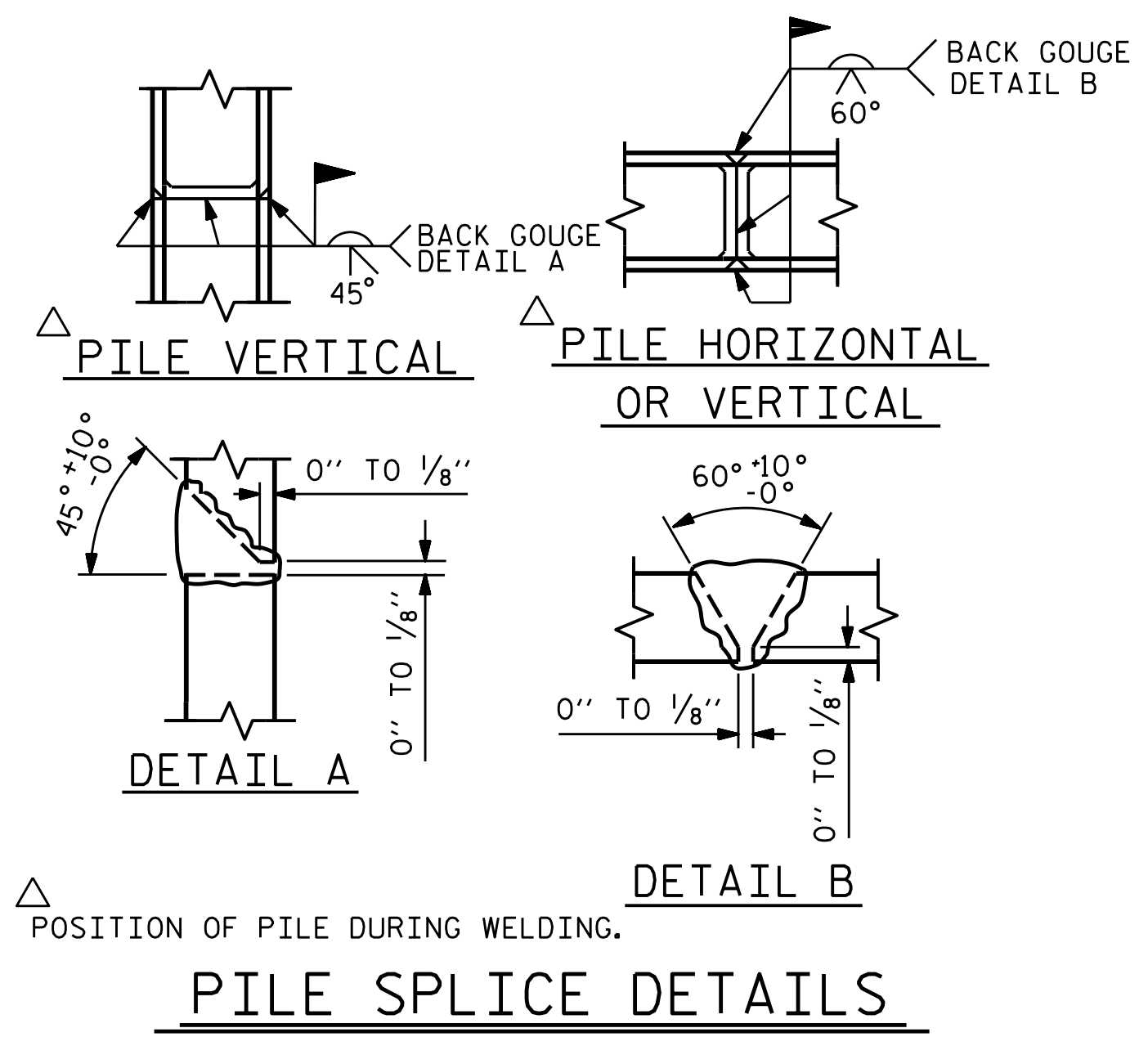
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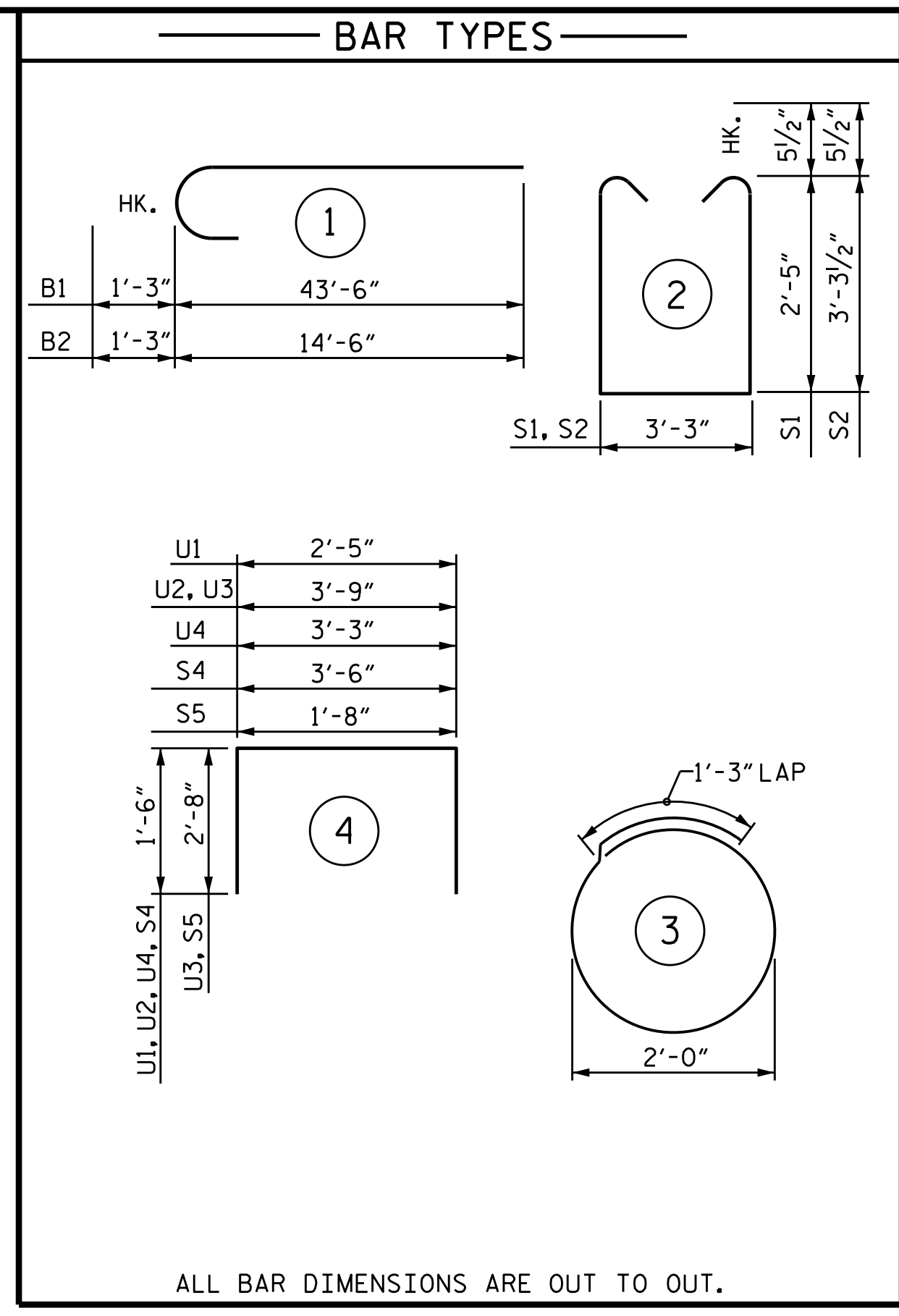
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-37
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5

*****SYSTEM*****
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	No. PILES	METALIZATION REQUIRED PER PILE	METALIZED LENGTH OF HP 14X73	NON-METALIZED LENGTH OF HP 14X73	TOTAL LENGTH OF HP 14X73
		LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.
BENT 1	18	32	576	954	1530
BENT 2	18	34	612	1008	1620
BENT 3	18	35	630	1080	1710
BENT 4	18	34	612	1098	1710
BENT 5	18	34	612	1098	1710
BENT 6	18	31	558	882	1440
BENT 7	18	26	468	882	1350
BENT 8	18	26	468	972	1440
BENT 9	18	25	450	1080	1530
BENT 10	18	24	432	1188	1620
BENT 11	18	23	414	1296	1710



BILL OF MATERIAL

FOR ONE BENT ONLY

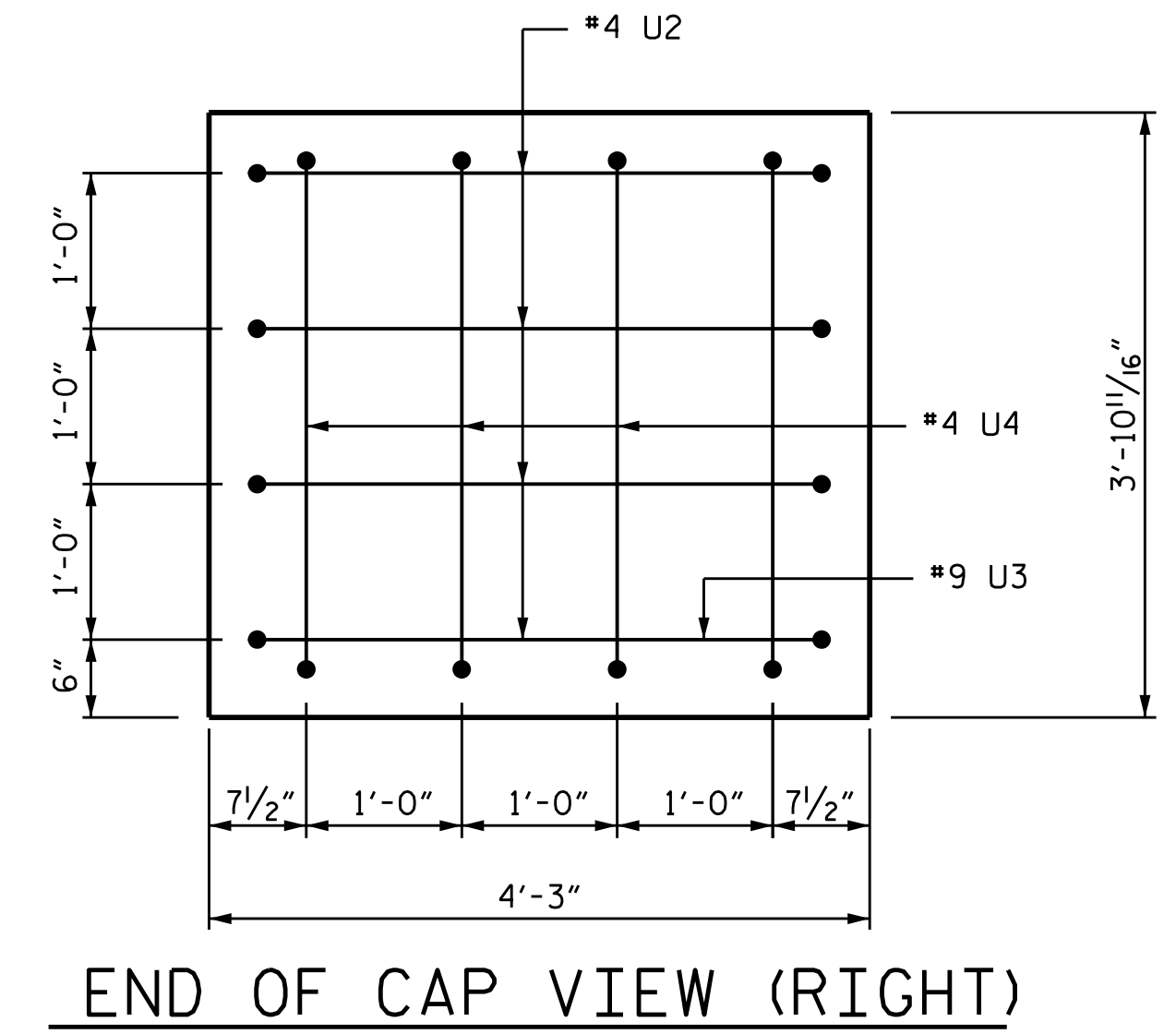
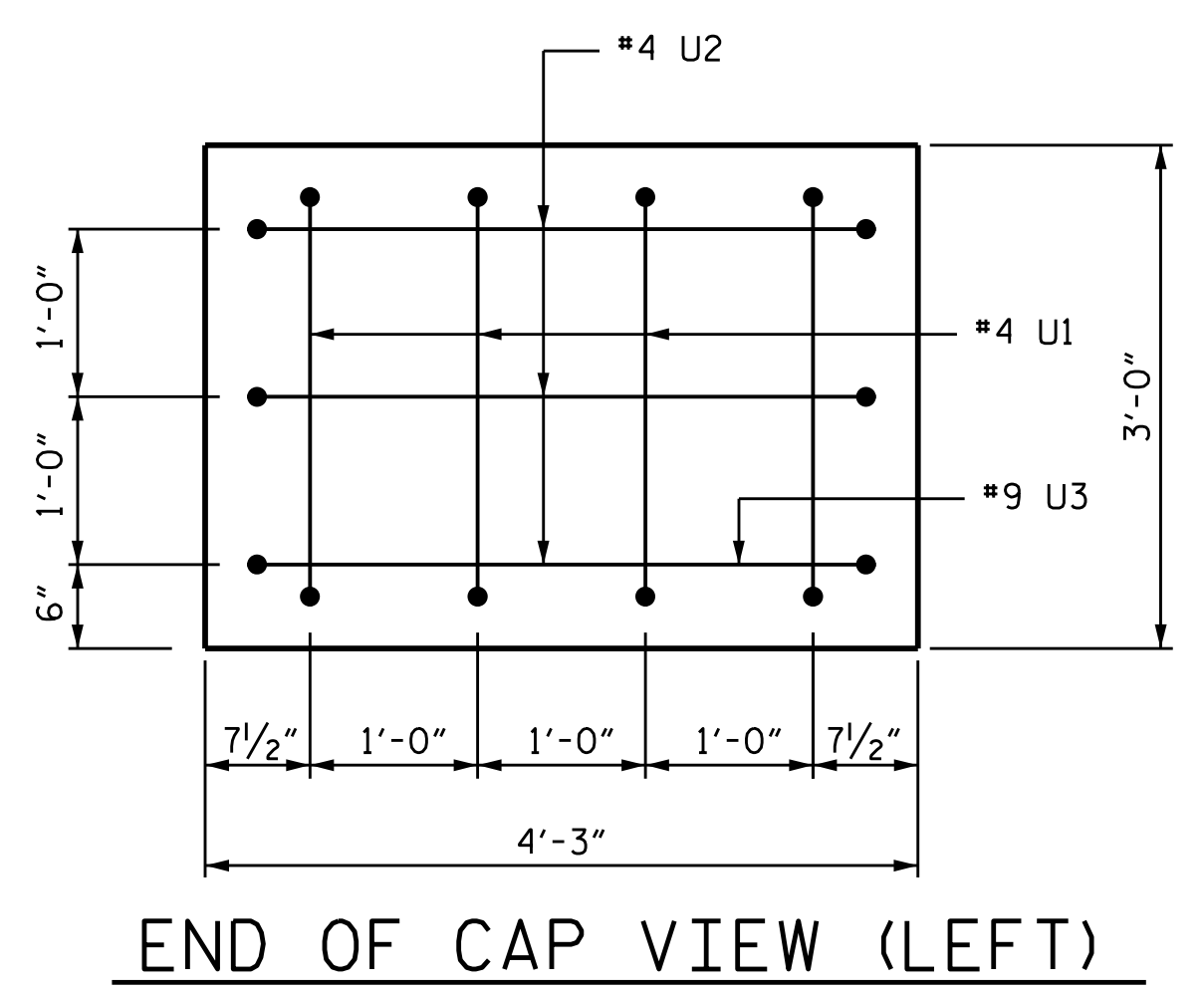
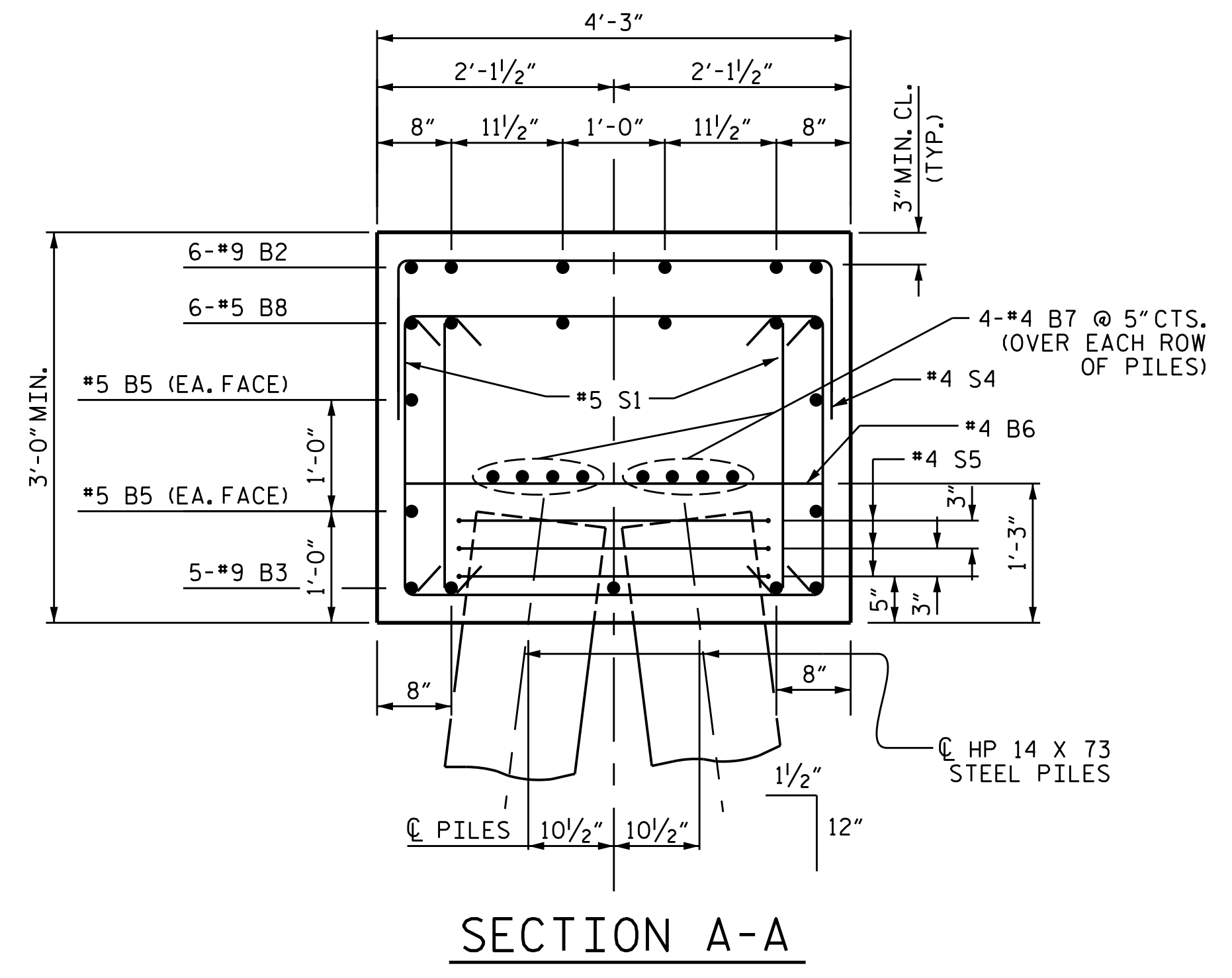
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	6	9	1	38'-0"	775
B2	6	9	1	15'-9"	321
B3	5	9	STR.	43'-6"	740
B4	6	5	STR.	18'-8"	117
B5	6	5	STR.	43'-6"	272
B6	10	4	STR.	3'-9"	25
B7	16	4	STR.	43'-6"	465
B8	6	5	STR.	8'-6"	53
S1	52	5	2	9'-0"	488
S2	20	5	2	10'-9"	224
S3	30	4	3	7'-7"	152
S4	40	4	4	6'-6"	174
S5	27	4	4	7'-0"	126
U1	4	4	4	5'-5"	14
U2	5	4	4	6'-9"	23
U3	2	9	4	9'-1"	62
U4	4	4	4	6'-3"	17

* EPOXY COATED REINFORCING STEEL
4048 LBS.

CLASS AA CONCRETE
23.25 CU.YDS.

PILE REDRIVES
18 EA.

PILE DRIVING EQUIPMENT SETUP FOR HP 14 X 73 STEEL PILES
18 EA.



PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 BENT #1 THRU
 BENT #11
 (LEFT LANE)

DRAWN BY : J.B.W. DATE : 7/3/2018
 CHECKED BY : S.K.C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: I.L.B. DATE : 8/29/2018

*****SYSTEM TIME*****
 *****DCN*****
 *****USER NAME*****

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 CIVIL | STRUCTURAL | WATER RESOURCES

4601 Lake Boone Trail Suite 3C, Raleigh, NC 27607
 Phone 919 981 0310 Fax 919 981 0451
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 A&O PROJECT NO. 2015.042

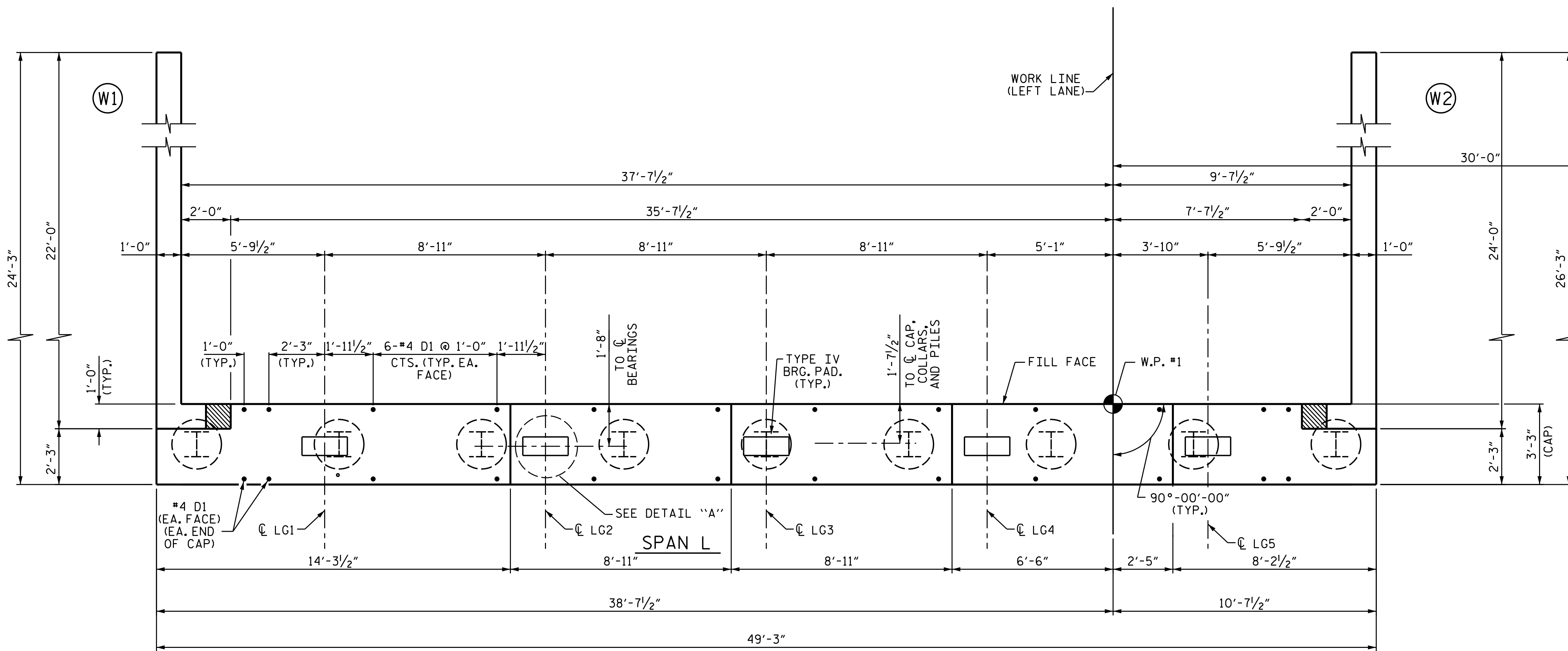
DocuSigned by:

 T. L. BARTEL
 11/9/2018 7:44:29 AM EST

REFERENCE NO. 5-38
 DOCUMENT NOT CONSIDERED
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			55-38
2			4			TOTAL SHEETS 46

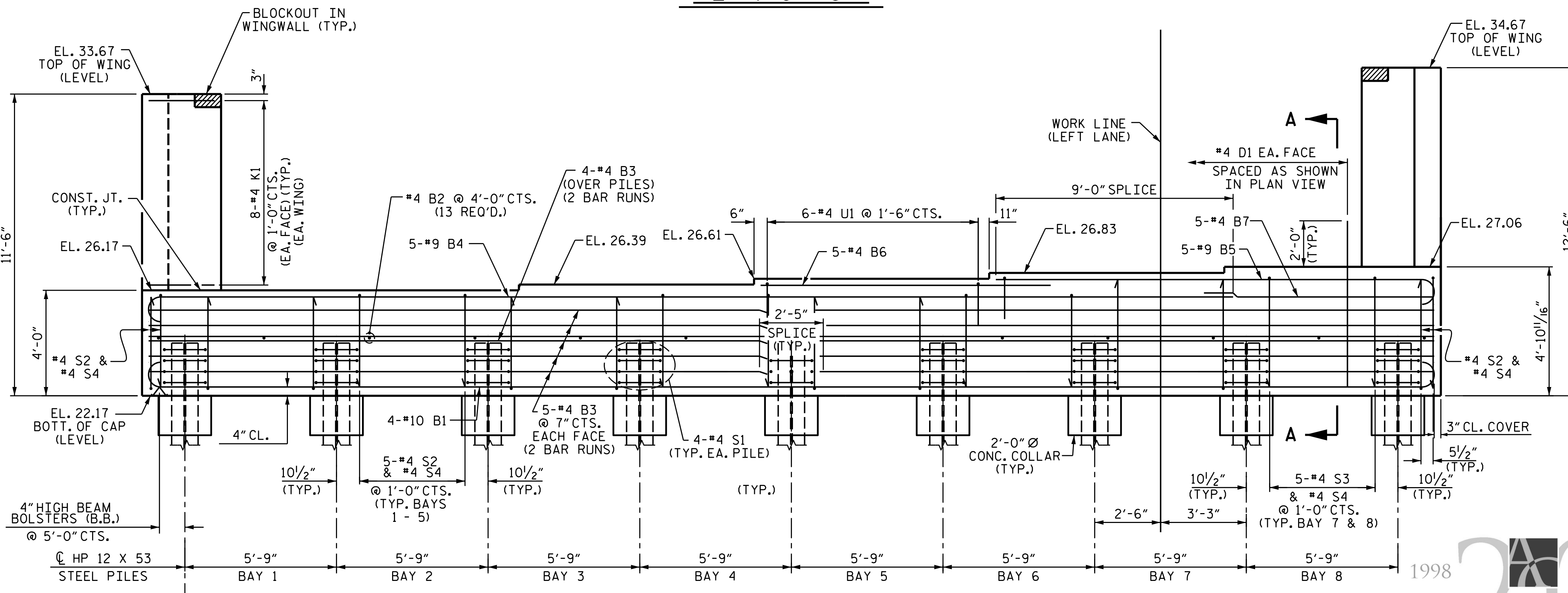
STRUCTURE NO. 5



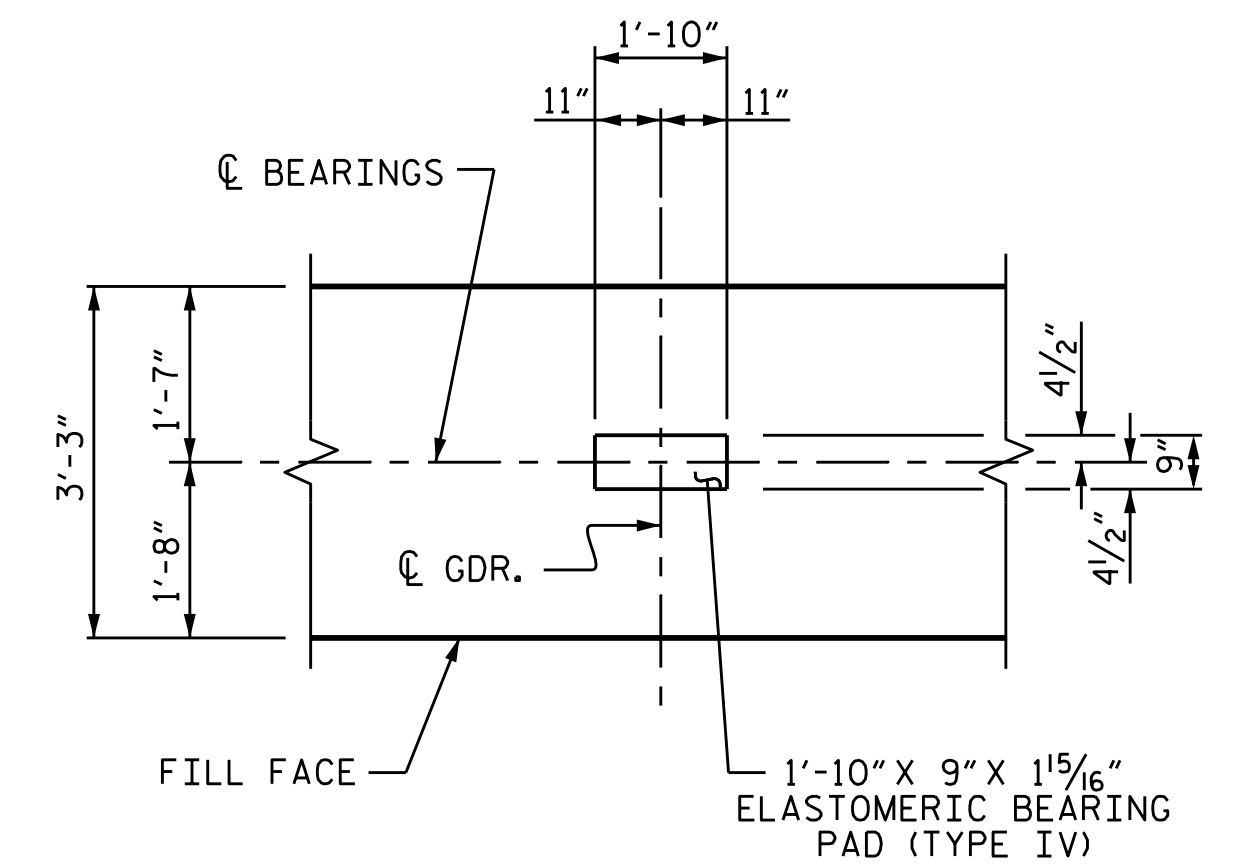
PLAN OF CAP

NOTES:

- THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".
- THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.
- FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.
- FOR SECTION A-A SEE SHEET 4 OF 4.
- FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



ELEVATION



DETAIL "A"

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #2
 (LEFT LANE)

DRAWN BY : J.B.W. DATE : 6/29/2018
 CHECKED BY : S.K.C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: T.L.B. DATE : 8/29/2018

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

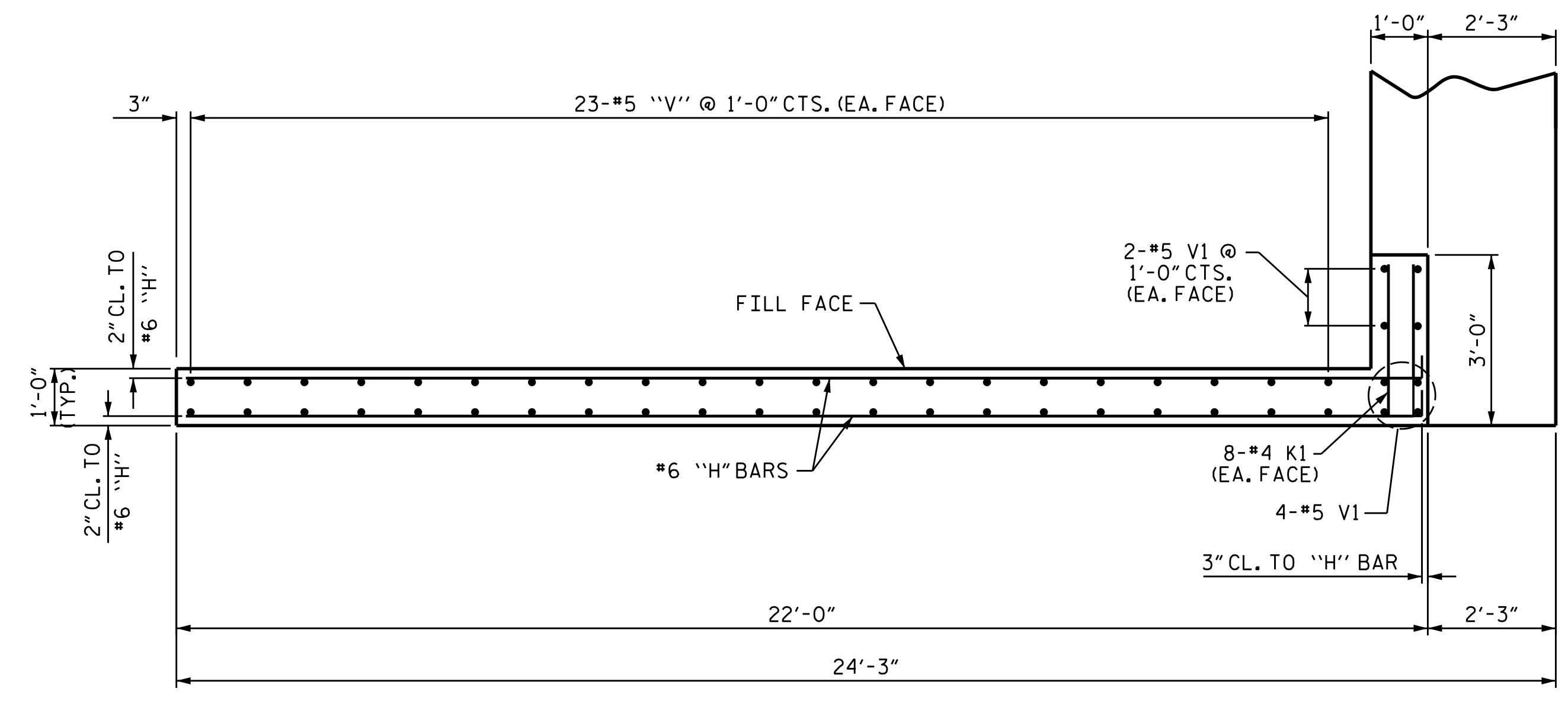


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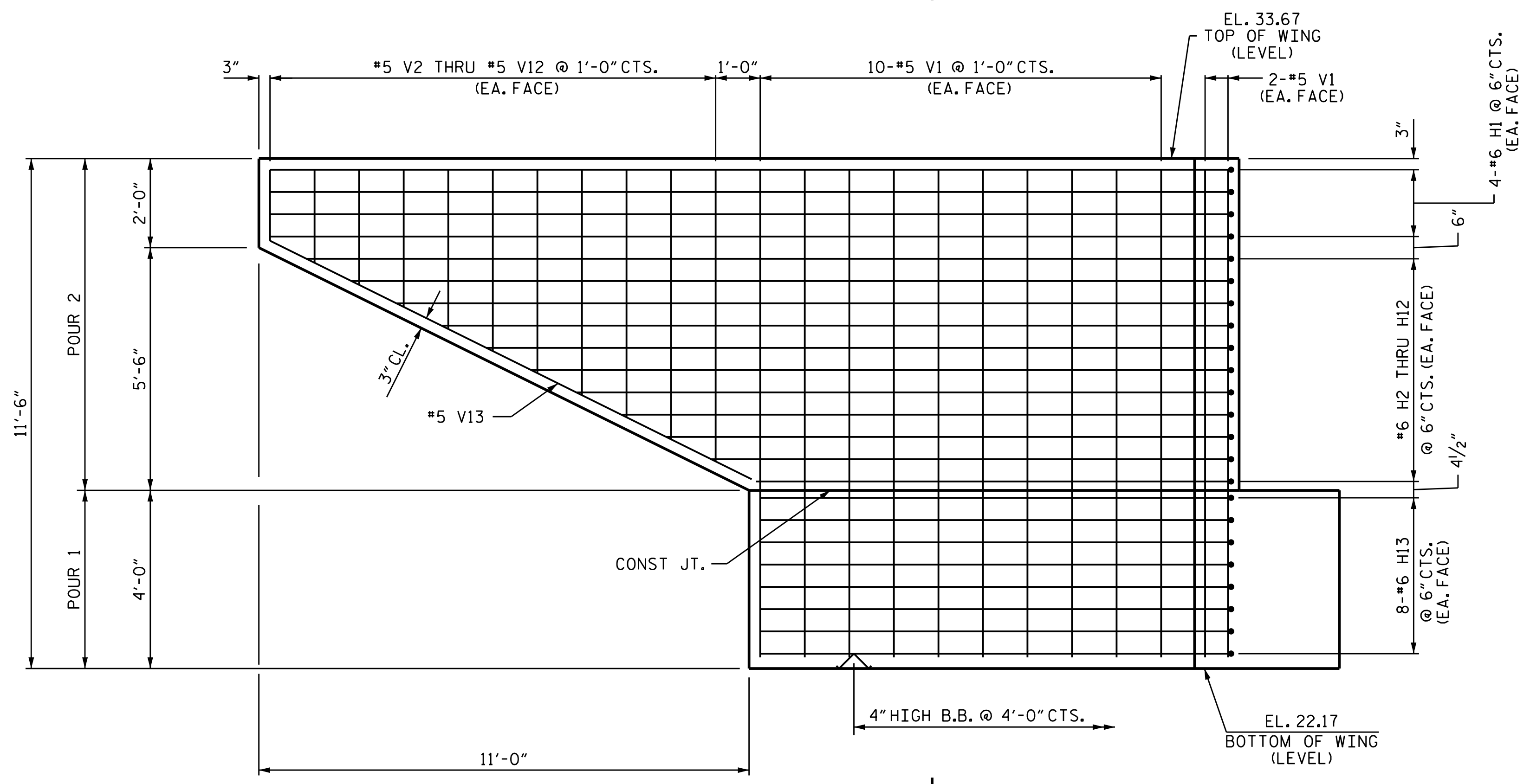
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NO.	BY:	DATE:	NO.	BY:	DATE:	S5-39
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5



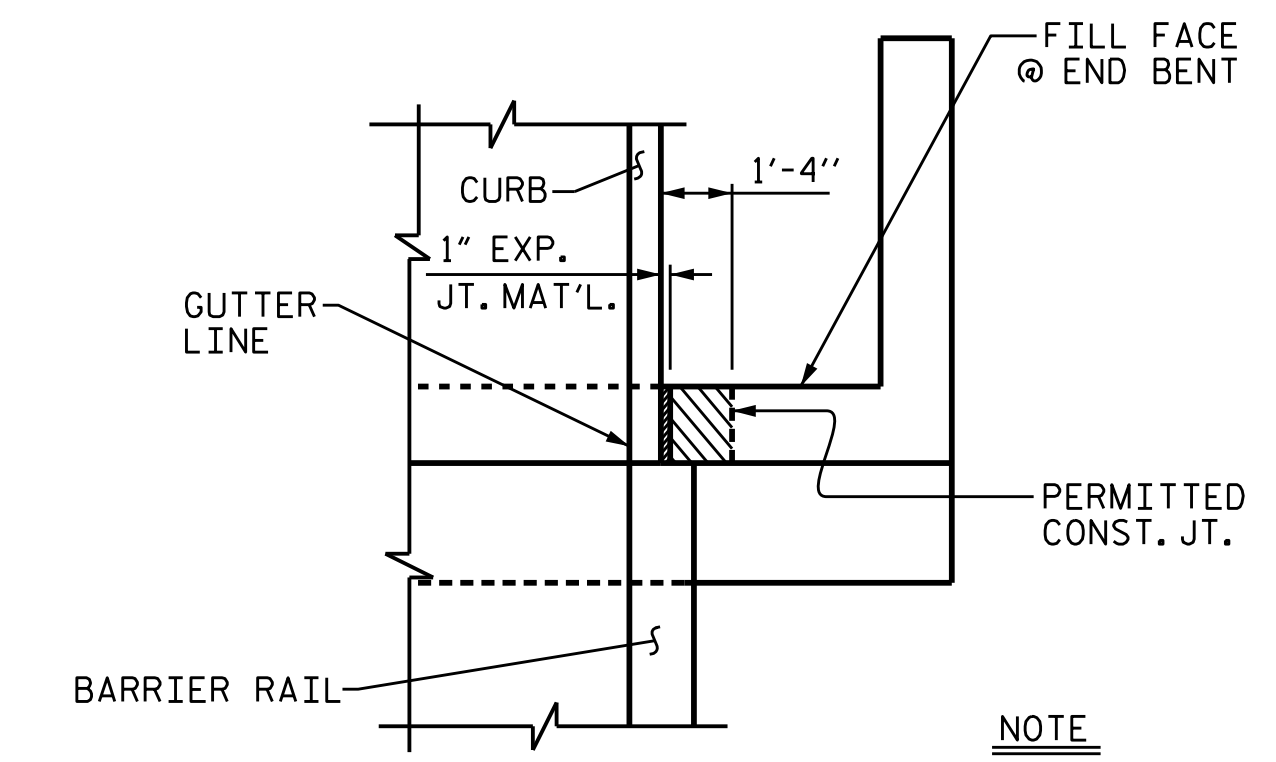
PLAN W1

X

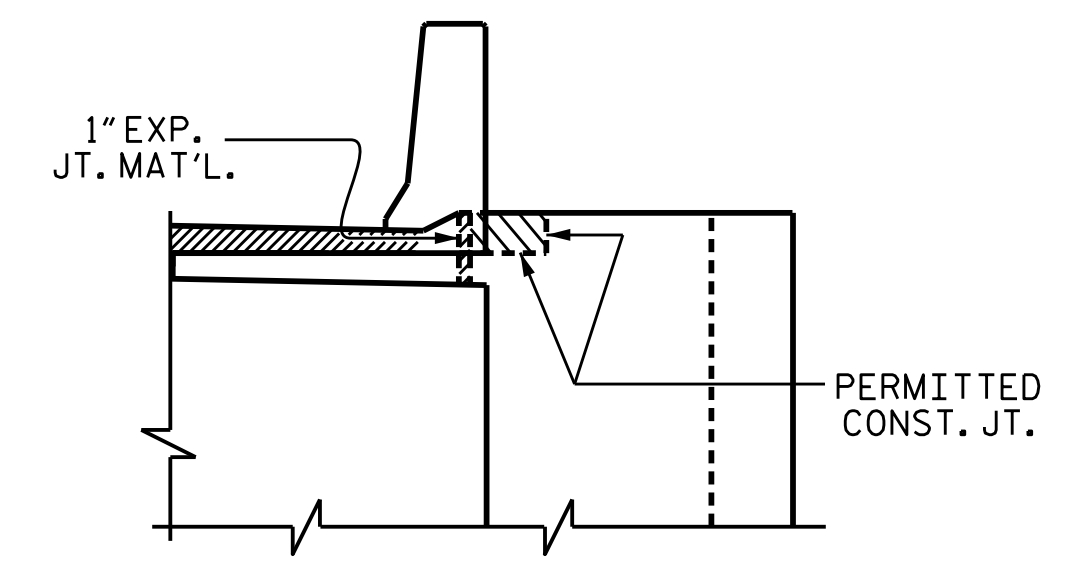


ELEVATION W1

X



PLAN

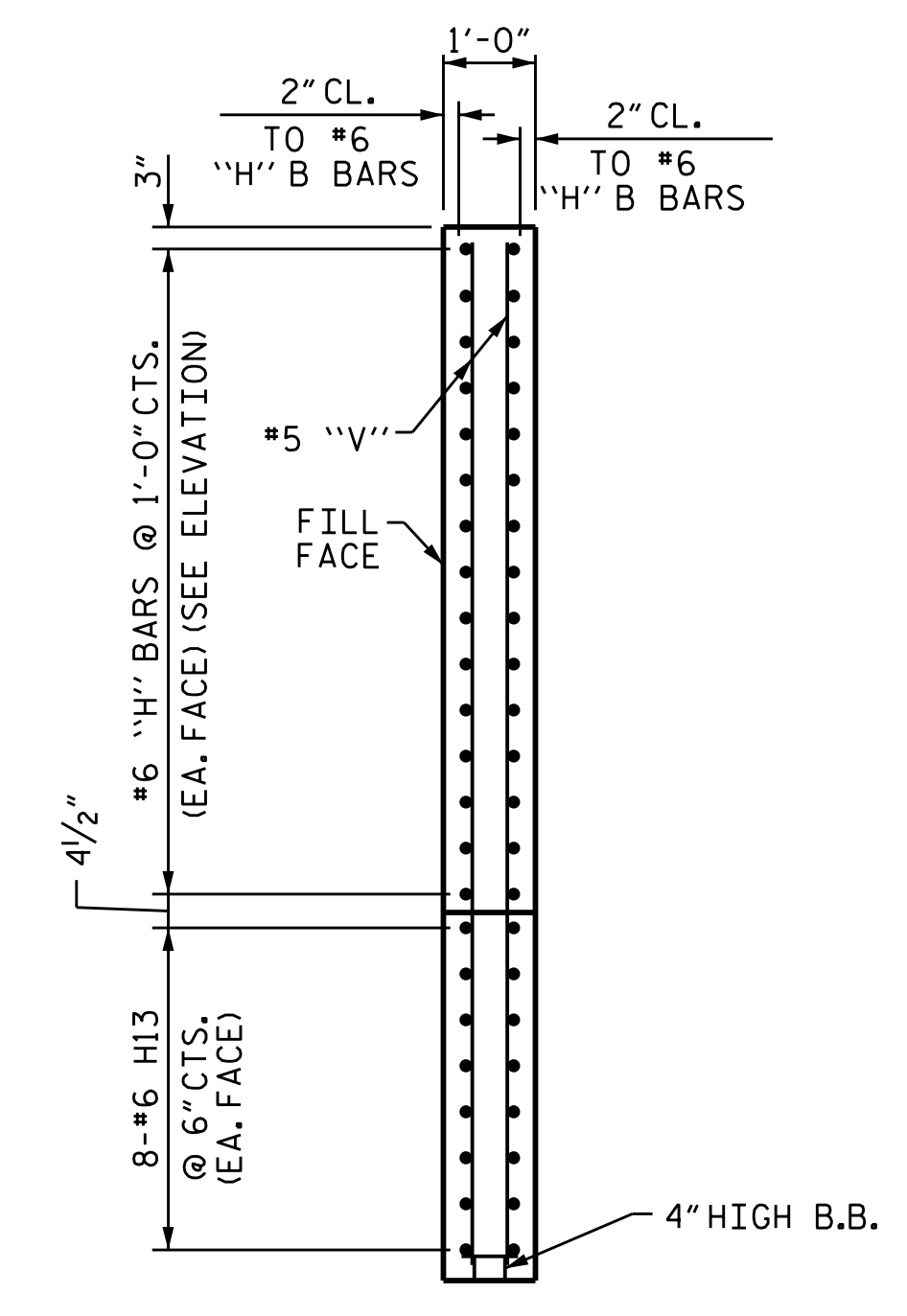


ELEVATION

BLOCKOUT IN WING WALL

NOTE

THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET AND END POST ARE CAST IF SLIP FORMING IS USED.



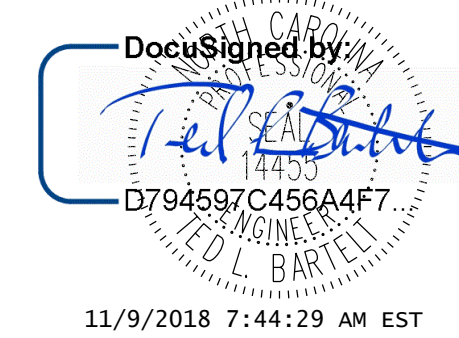
SECTION X-X

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #2
 (LEFT LANE)



DRAWN BY : J. B. W. DATE : 6/29/2018
 CHECKED BY : S. K. C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

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 *****DCN*****
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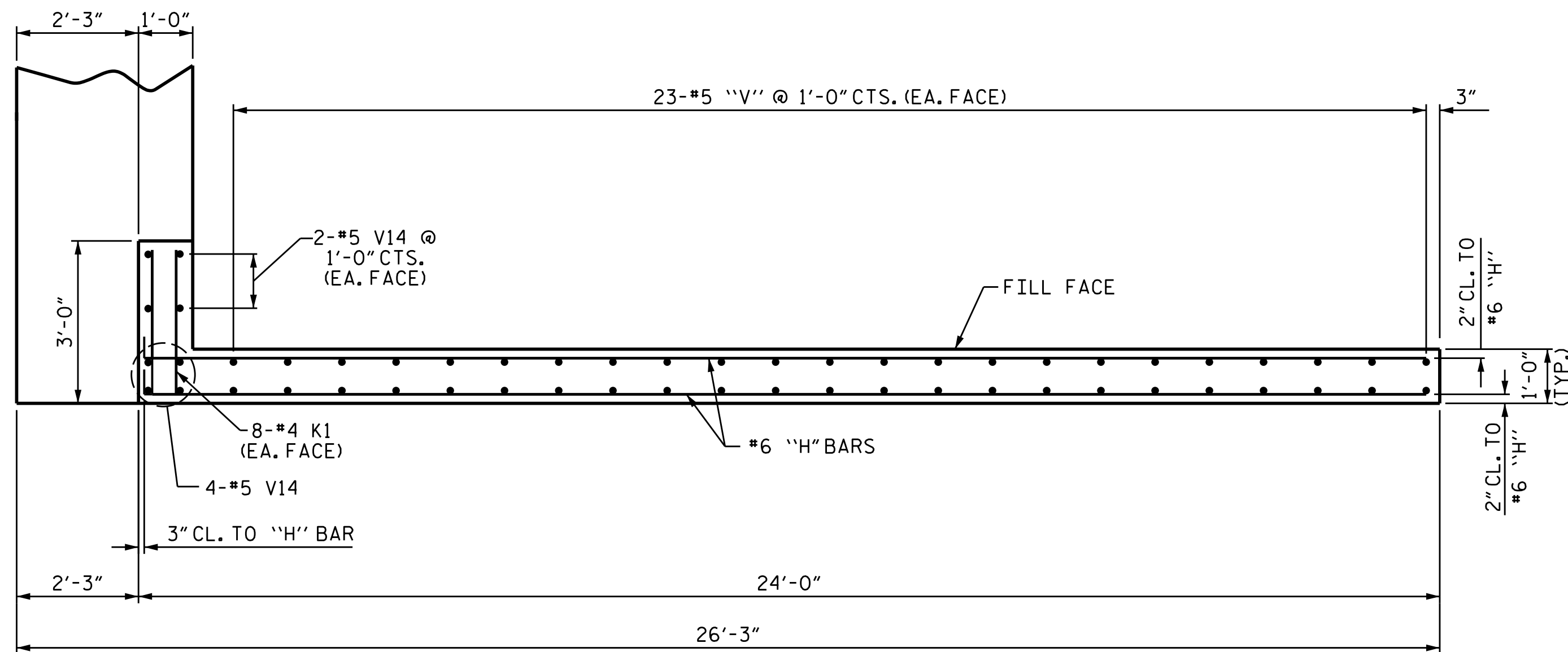
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REFERENCE NO. 5-40

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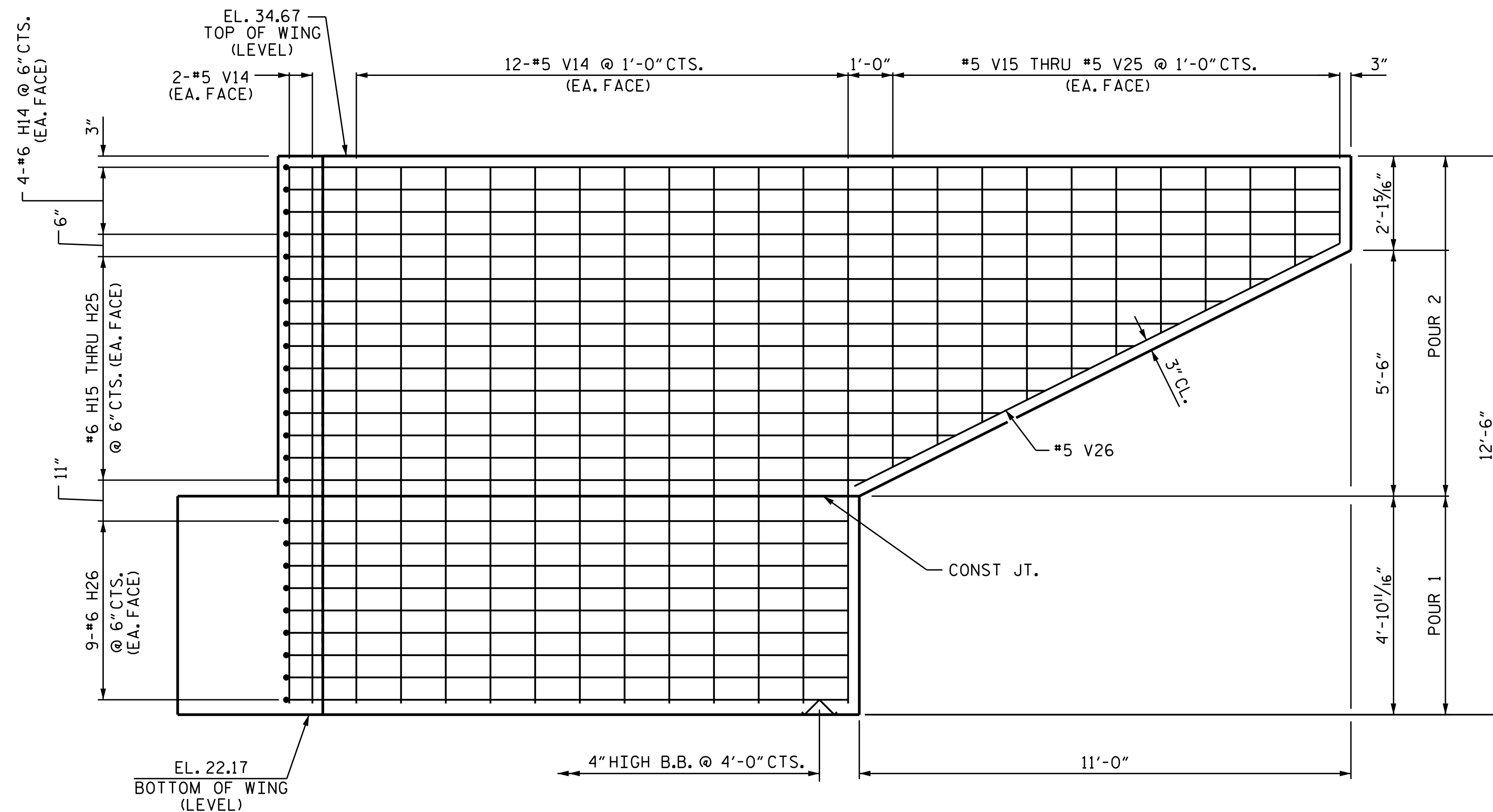
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-40
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5



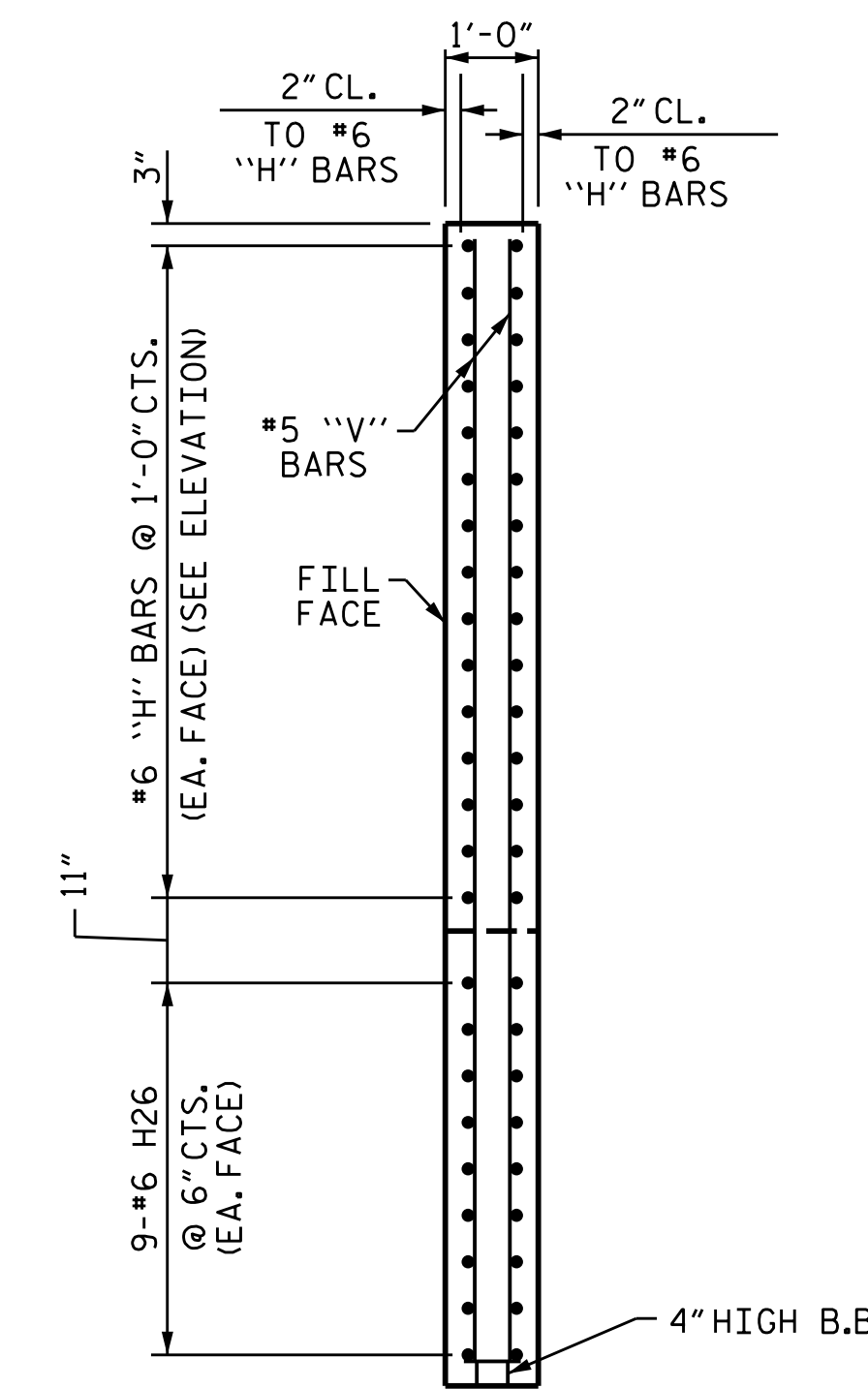
PLAN W2

X ←



ELEVATION W2

X ←



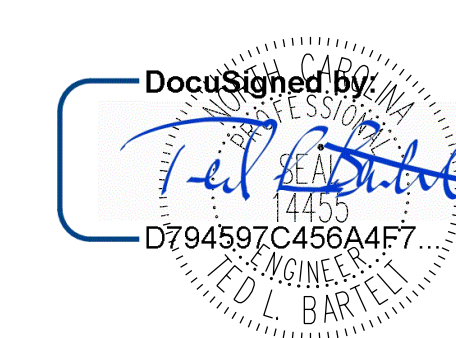
SECTION X-X

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #2
 (LEFT LANE)



11/9/2018 7:44:29 AM EST

DRAWN BY : J.B.W. DATE : 6/29/2018
 CHECKED BY : S.K.C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE : 8/29/2018

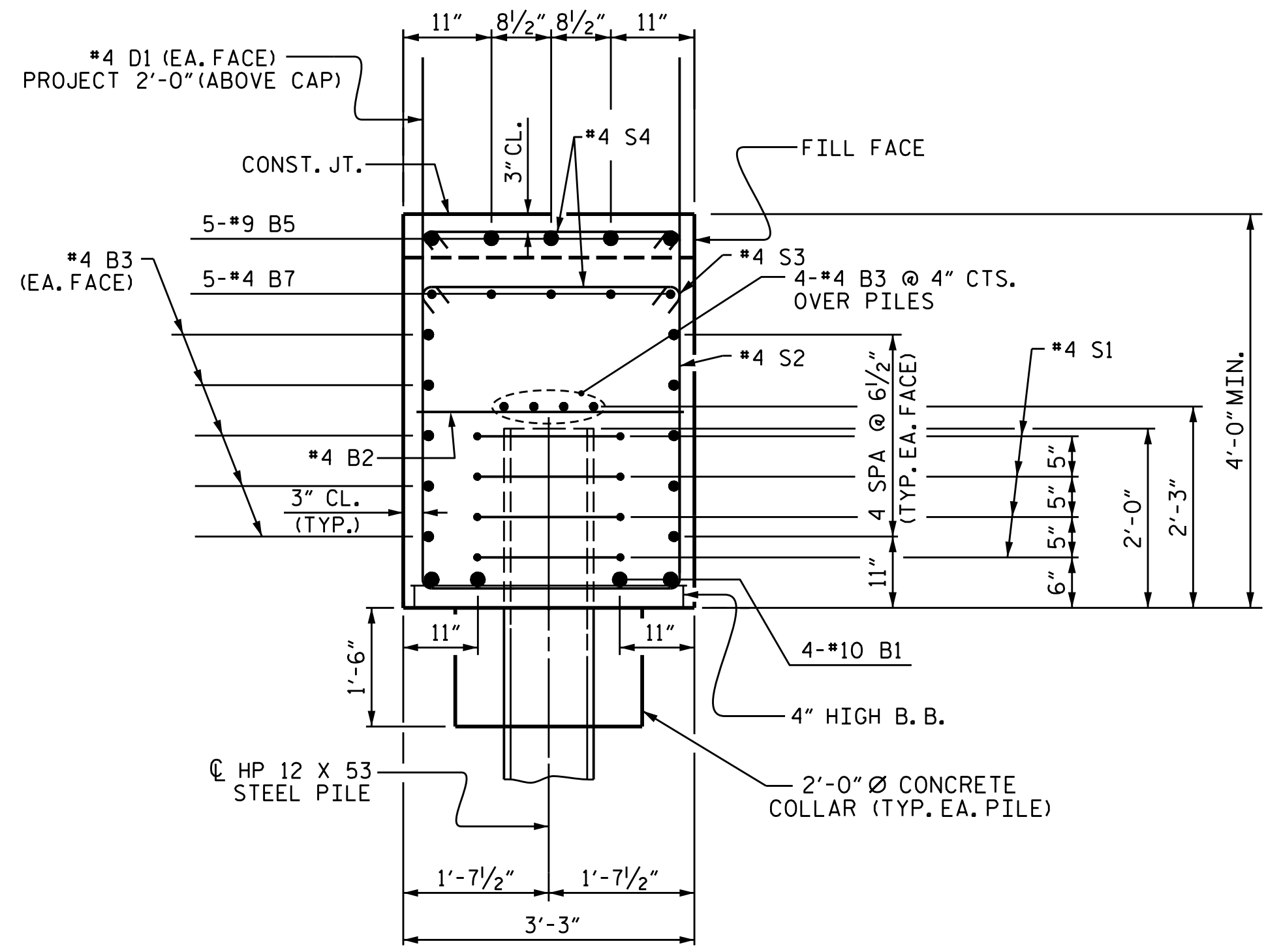
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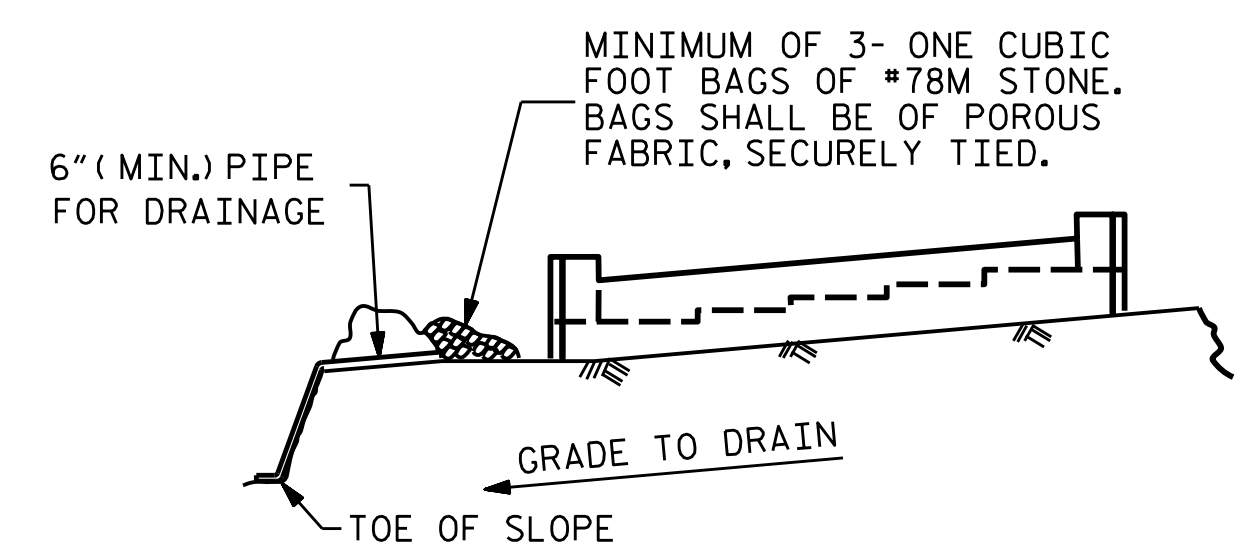
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-41
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5



SECTION THRU CAP

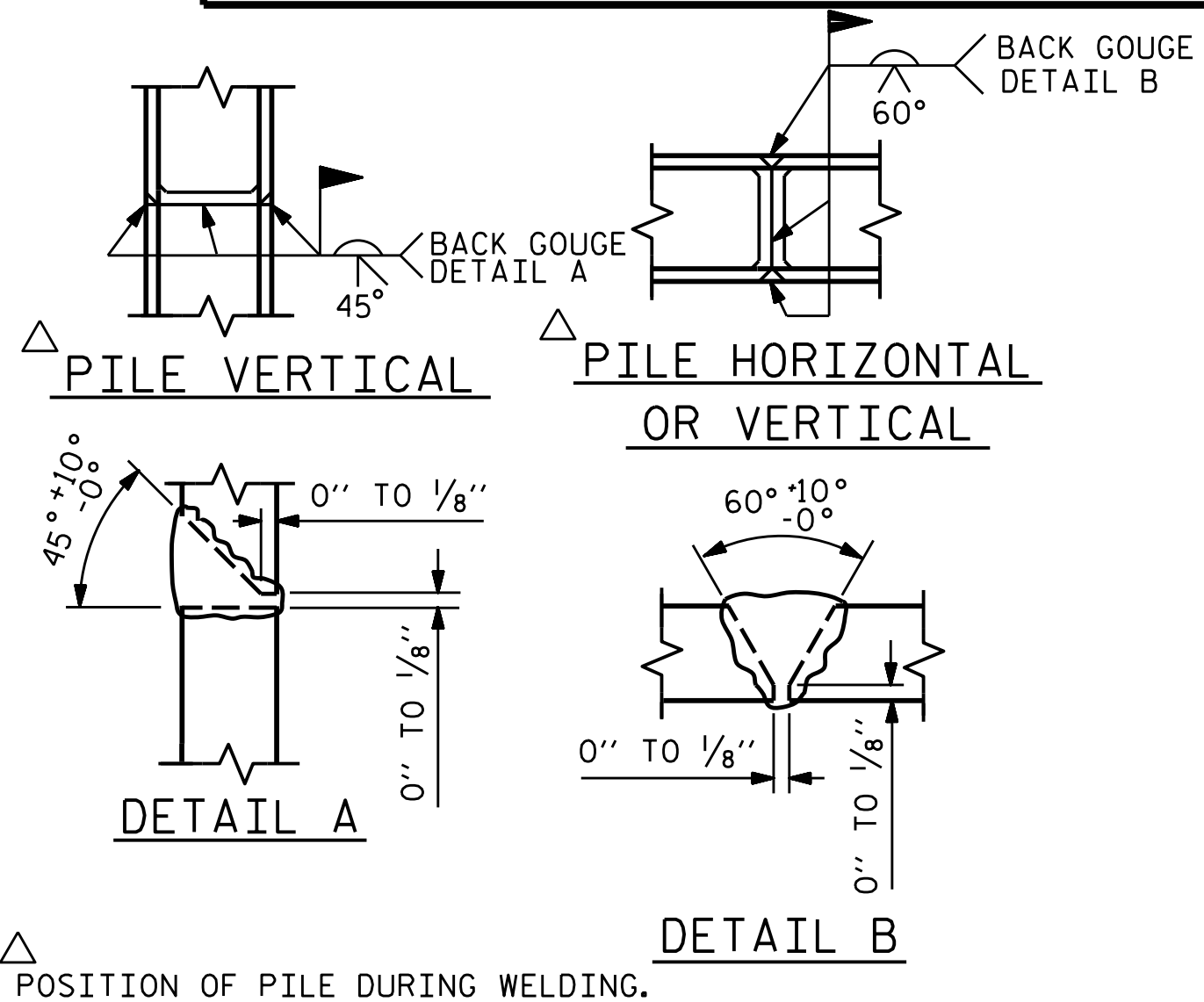
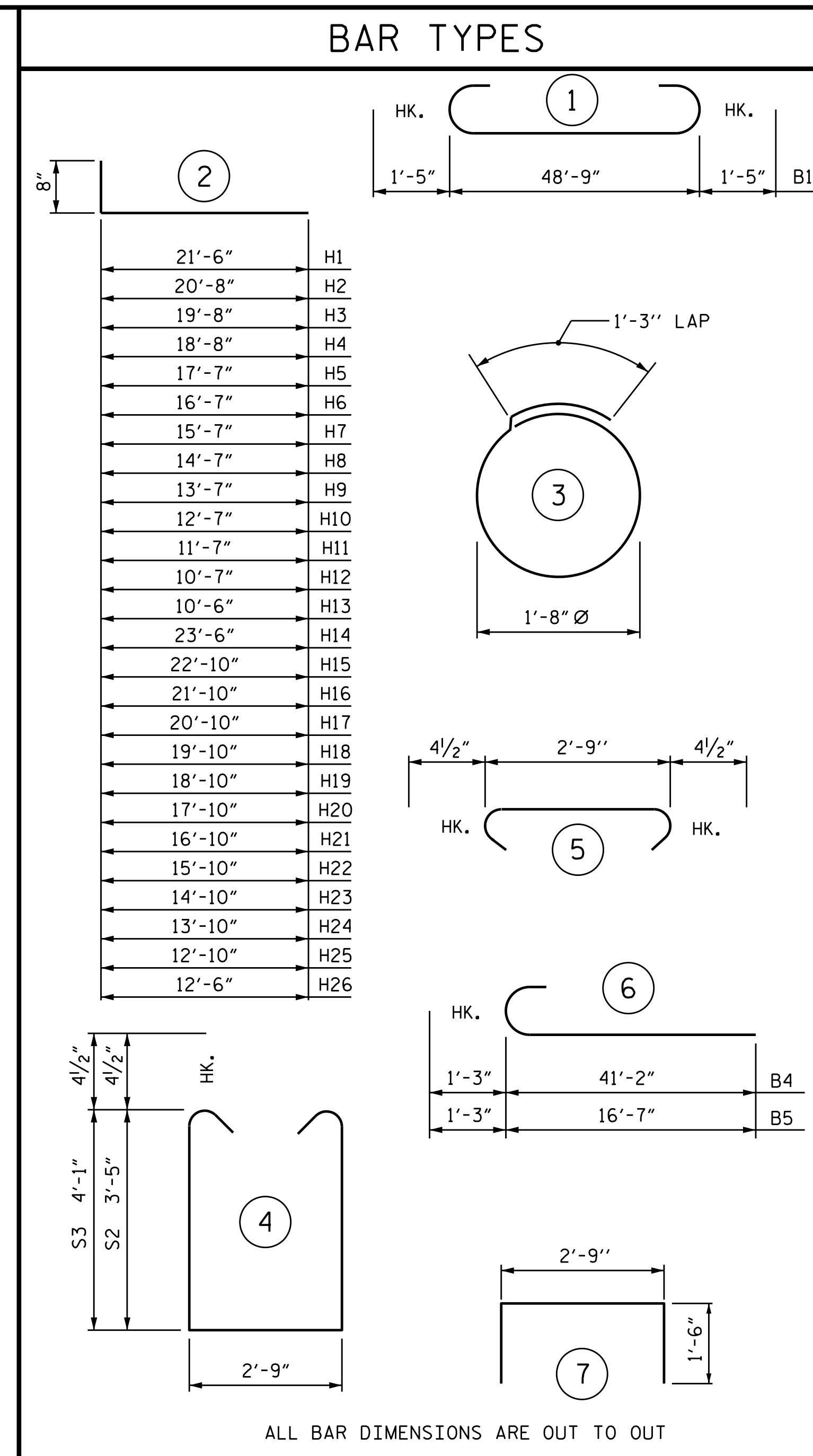


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



PILE SPLICE DETAILS

BILL OF MATERIAL
INTEGRAL END BENT 2

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	#10	1	51'-7"	888	S1	36	#4	3	6'-6"	156
B2	13	#4	STR.	2'-9"	24	S2	32	#4	4	10'-4"	221
B3	28	#4	STR.	25'-7"	479	S3	14	#4	4	11'-8"	109
B4	5	#9	6	42'-5"	721	S4	46	#4	5	3'-6"	108
B5	5	#9	6	17'-10"	303						
B6	5	#4	STR.	11'-1"	37	U1	6	#4	7	5'-9"	23
B7	5	#4	STR.	10'-2"	34						
						V1	28	#5	STR	10'-11"	273
						V2	2	#5	STR	6'-6"	14
						V3	2	#5	STR	6'-0"	13
H1	8	#6	2	22'-2"	266	V4	2	#5	STR	5'-6"	11
H2	2	#6	2	21'-4"	64	V5	2	#5	STR	5'-0"	10
H3	2	#6	2	20'-4"	61	V6	2	#5	STR	4'-6"	9
H4	2	#6	2	19'-4"	58	V7	2	#5	STR	4'-0"	8
H5	2	#6	2	18'-3"	55	V8	2	#5	STR	3'-6"	7
H6	2	#6	2	17'-3"	52	V9	2	#5	STR	3'-0"	6
H7	2	#6	2	16'-3"	49	V10	2	#5	STR	2'-7"	5
H8	2	#6	2	15'-3"	46	V11	2	#5	STR	2'-1"	4
H9	2	#6	2	14'-3"	43	V12	2	#5	STR	1'-7"	3
H10	2	#6	2	13'-3"	40	V13	2	#5	STR	12'-5"	26
H11	2	#6	2	12'-3"	37	V14	32	#5	STR	11'-11"	348
H12	2	#6	2	11'-3"	34	V15	2	#5	STR	6'-8"	14
H13	16	#6	2	11'-2"	268	V16	2	#5	STR	6'-2"	13
H14	8	#6	2	24'-2"	290	V17	2	#5	STR	5'-8"	12
H15	2	#6	2	23'-6"	71	V18	2	#5	STR	5'-2"	11
H16	2	#6	2	22'-6"	68	V19	2	#5	STR	4'-8"	10
H17	2	#6	2	21'-6"	65	V20	2	#5	STR	4'-2"	9
H18	2	#6	2	20'-6"	62	V21	2	#5	STR	3'-8"	8
H19	2	#6	2	19'-6"	59	V22	2	#5	STR	3'-2"	7
H20	2	#6	2	18'-6"	56	V23	2	#5	STR	2'-8"	6
H21	2	#6	2	17'-6"	53	V24	2	#5	STR	2'-2"	5
H22	2	#6	2	16'-6"	50	V25	2	#5	STR	1'-8"	3
H23	2	#6	2	15'-6"	47	V26	2	#5	STR	12'-1"	25
H24	2	#6	2	14'-6"	44						
H25	2	#6	2	13'-6"	41						
H26	18	#6	2	13'-2"	356						
K1	8	#4	2	2'-6"	13						
K2	26	#4	2	5'-3"	91						

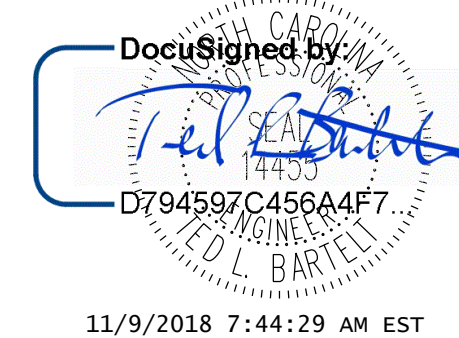
EPOXY COATED REINFORCING STEEL 6647 LBS.
CLASS AA CONCRETE
POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS 31.1 CU.YDS.
POUR #2-UPPER PART OF WINGS 10.5 CU.YDS.
TOTAL 41.2 CU.YDS.
HP 12 X 53 STEEL PILES NO. 9 EA.
LF. 855
PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA. 9 EA.
PILE REDRIVES EA. 9 EA.

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

SUBSTRUCTURE
END BENT #2
(LEFT LANE)



11/9/2018 7:44:29 AM EST

DRAWN BY: J. B. W. DATE: 6/14/2018
CHECKED BY: S. K. C. DATE: 7/15/2018
DESIGN ENGINEER OF RECORD: _____ DATE: _____

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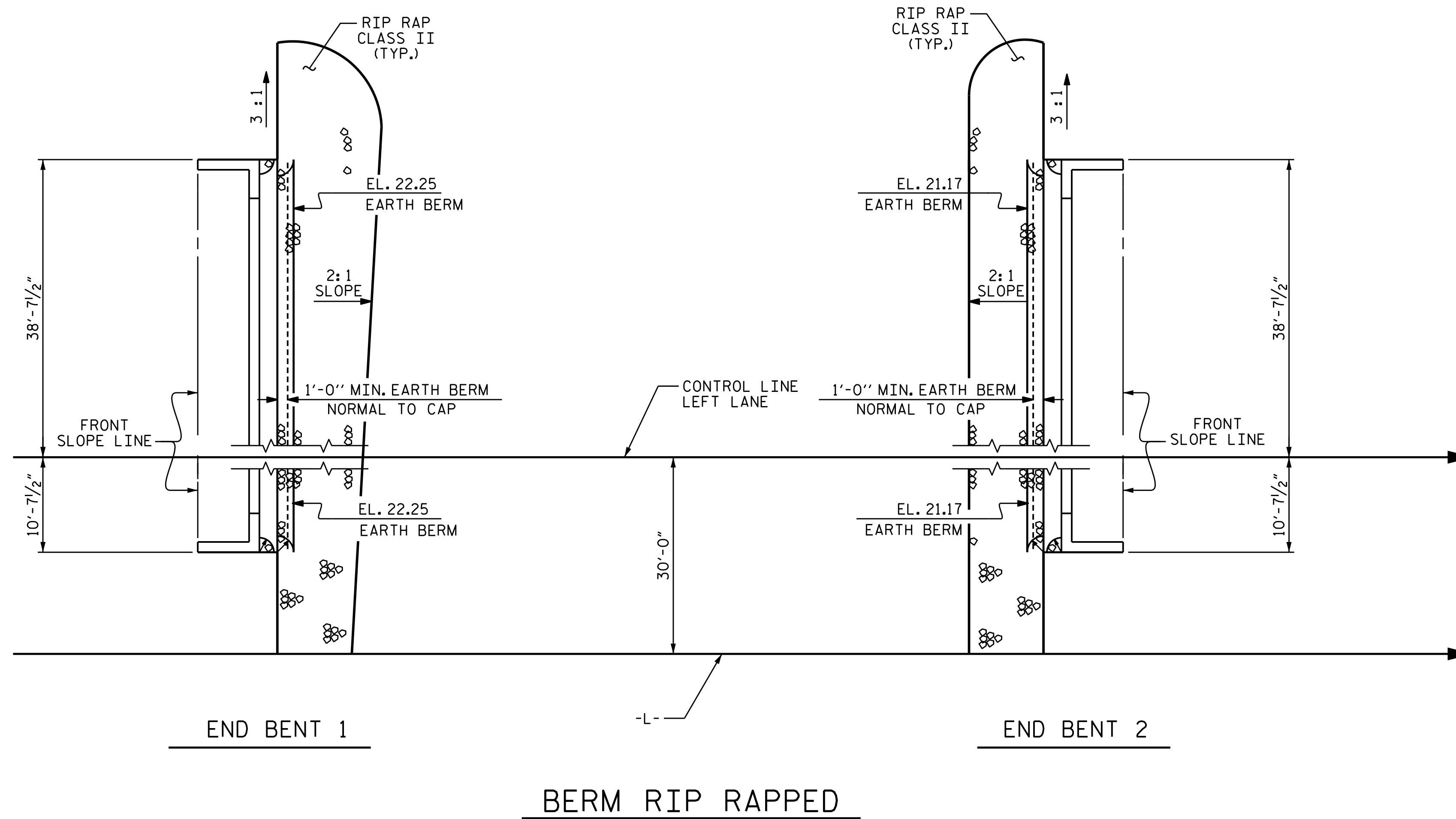
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REFERENCE NO. 5-42
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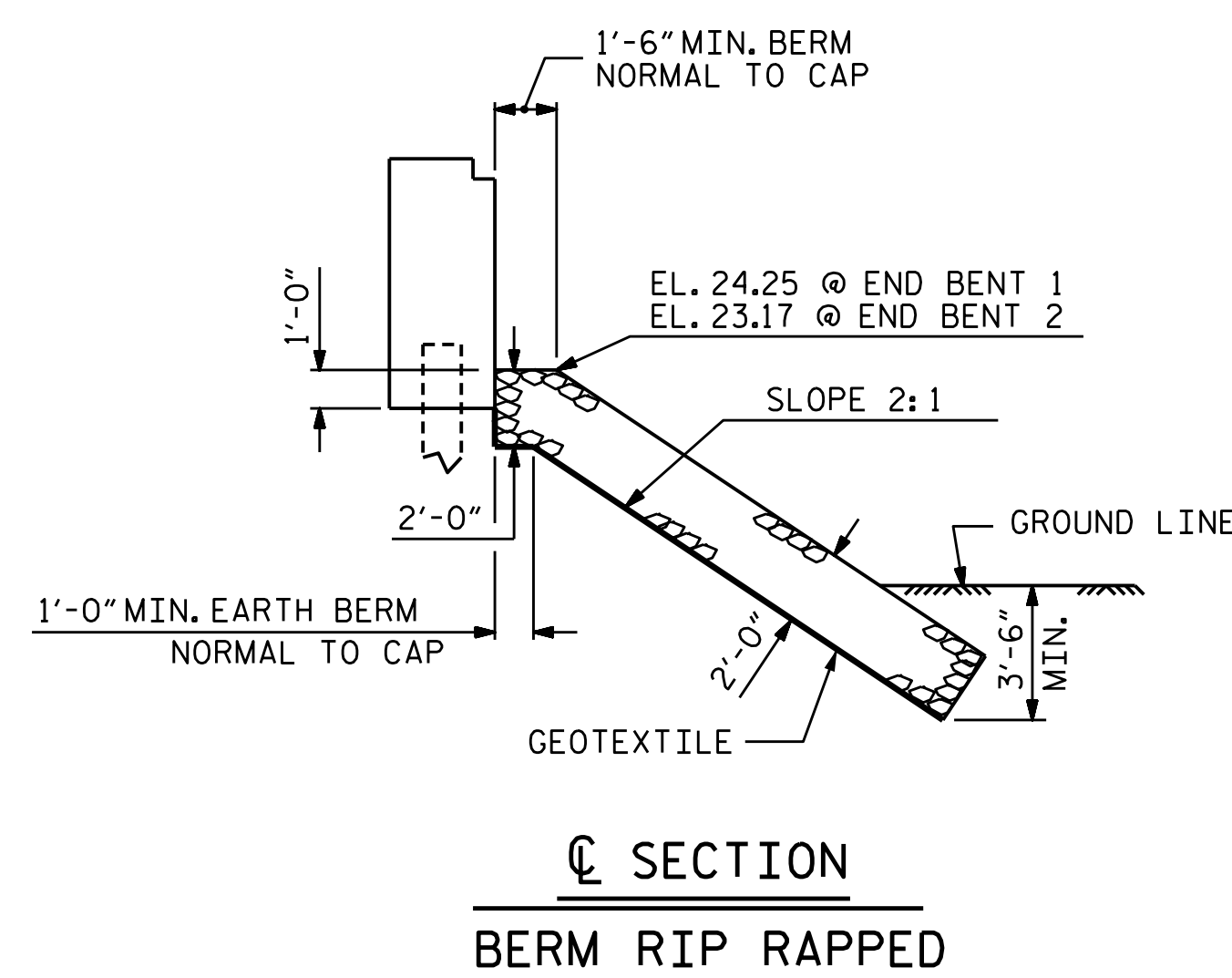
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-42
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE NO. 5

NOTES :
FOR BERM WIDTH DIMENSIONS, SEE GENERAL DRAWING.

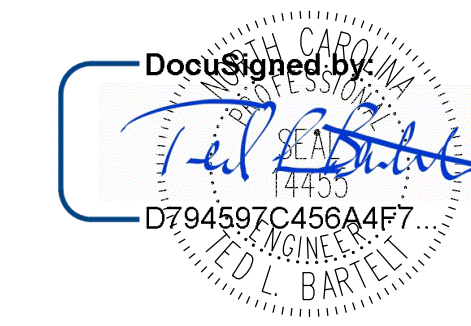


ESTIMATED QUANTITIES		
BRIDGE @ STA. 177+67.00 -L- (LEFT LANE)	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
INTEGRAL END BENT 1	219	244
INTEGRAL END BENT 2	51	94



PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
RIP RAP DETAILS
(LEFT LANE)



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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-43
1			3			TOTAL SHEETS
2			4			46

DRAWN BY : J. B. W. DATE : 7/02/2018
CHECKED BY : S. K. C. DATE : 7/15/2018
DESIGN ENGINEER OF RECORD: T. L. B. DATE : 8/31/2018

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*****DCN*****
*****USERNAME*****

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

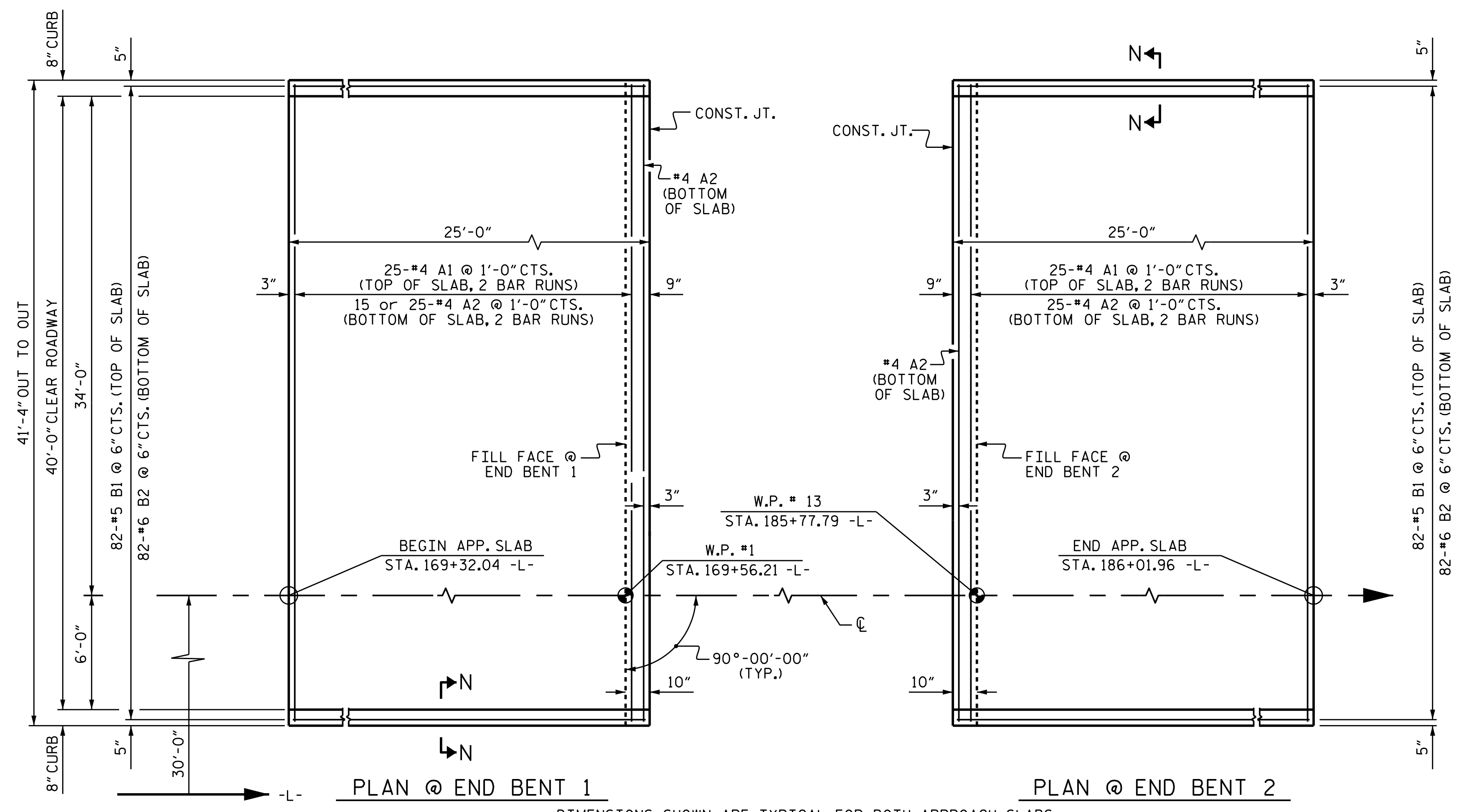
AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

AT THE CONTRACTORS OPTION, "TYPE A - ALTERNATE APPROACH FILL" IN LIEU OF "TYPE I - STANDARD APPROACH FILL" MAY BE CONSTRUCTED AT NO ADDITIONAL COST TO THE DEPARTMENT. SEE SHEET 2 OF 2 FOR DETAILS AND NOTES.

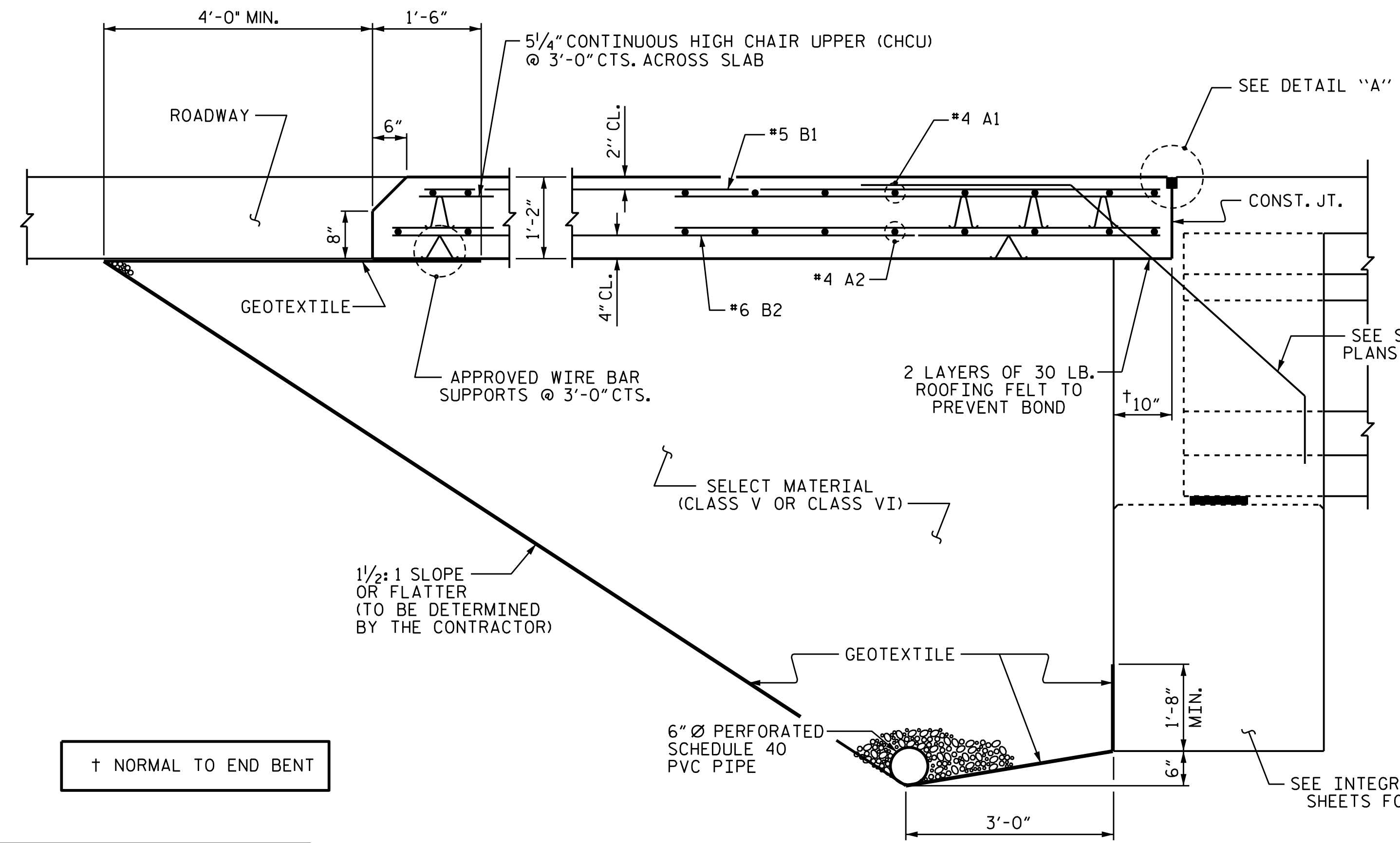
BILL OF MATERIAL					
FOR ONE APPROACH SLAB (2 REQ'D)					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	52	#4	STR	22'-0"	764
* A2	52	#4	STR	22'-0"	764
* B1	82	#5	STR	24'-2"	2067
* B2	82	#6	STR	24'-8"	3038
* EPOXY COATED REINFORCING STEEL					6633 LBS.
CLASS AA CONCRETE					44.7 C. Y.

SPlice LENGTHS		
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

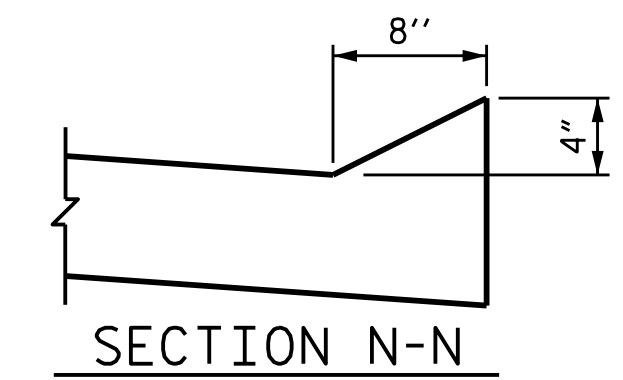
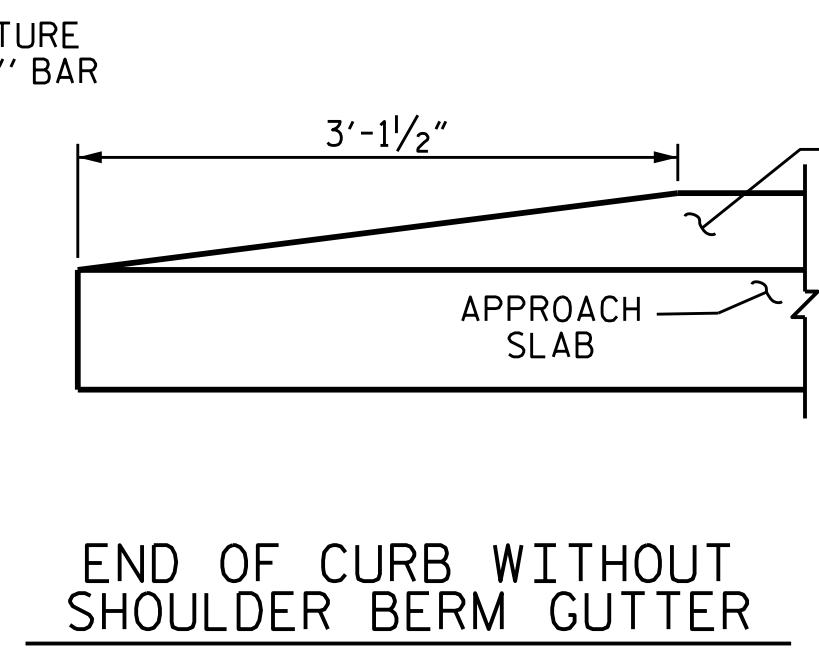
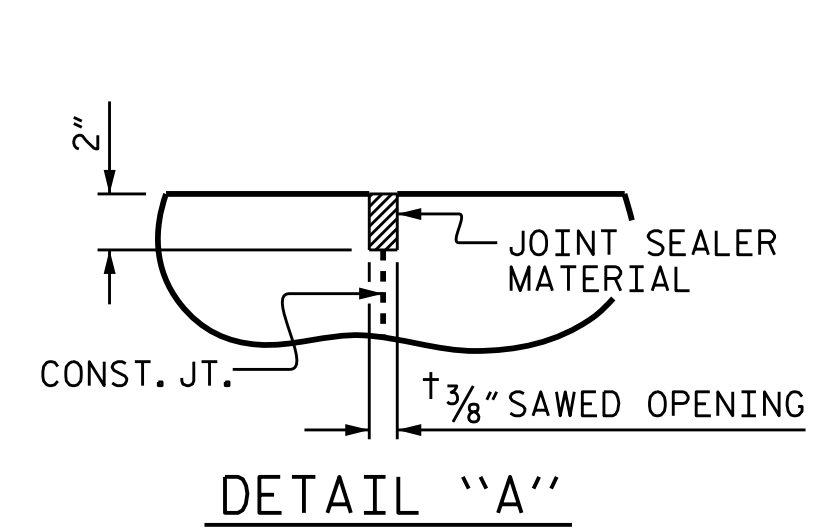


PLAN @ END BENT 1 PLAN @ END BENT 2

DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS



SECTION THRU SLAB
(TYPE I - STANDARD APPROACH FILL)

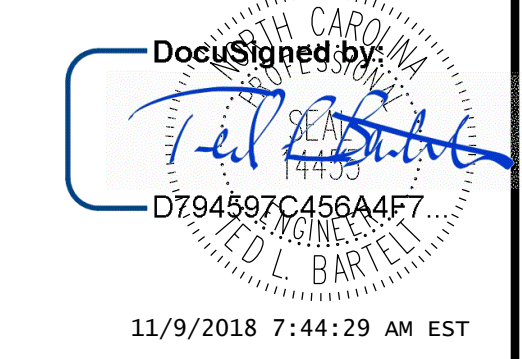


PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH SLAB
 FOR INTEGRAL ABUTMENT
 WITH FLEXIBLE PAVEMENT
 (LEFT LANE)

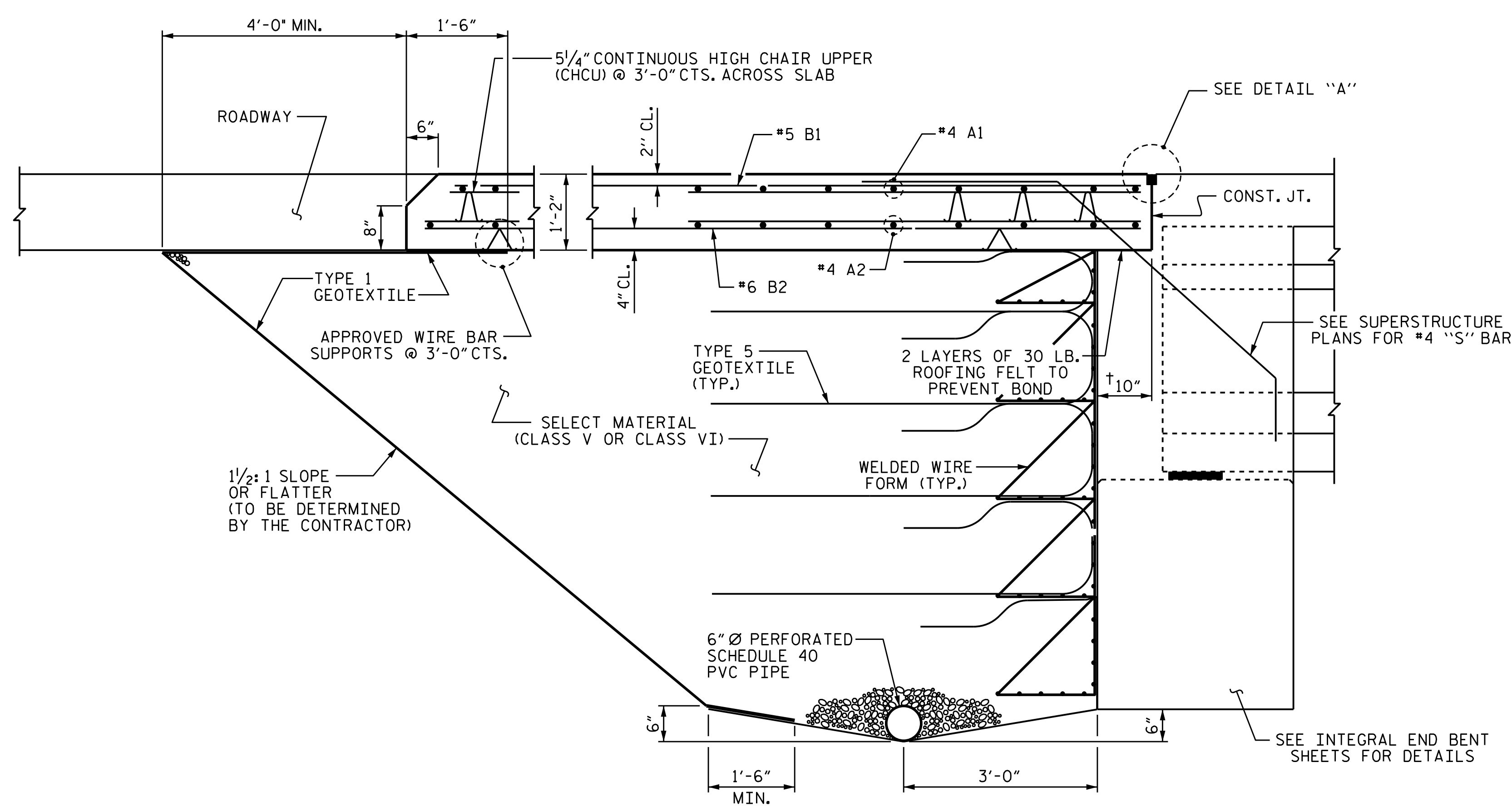
ASSEMBLED BY : J. B. W.	DATE : 7/01/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC



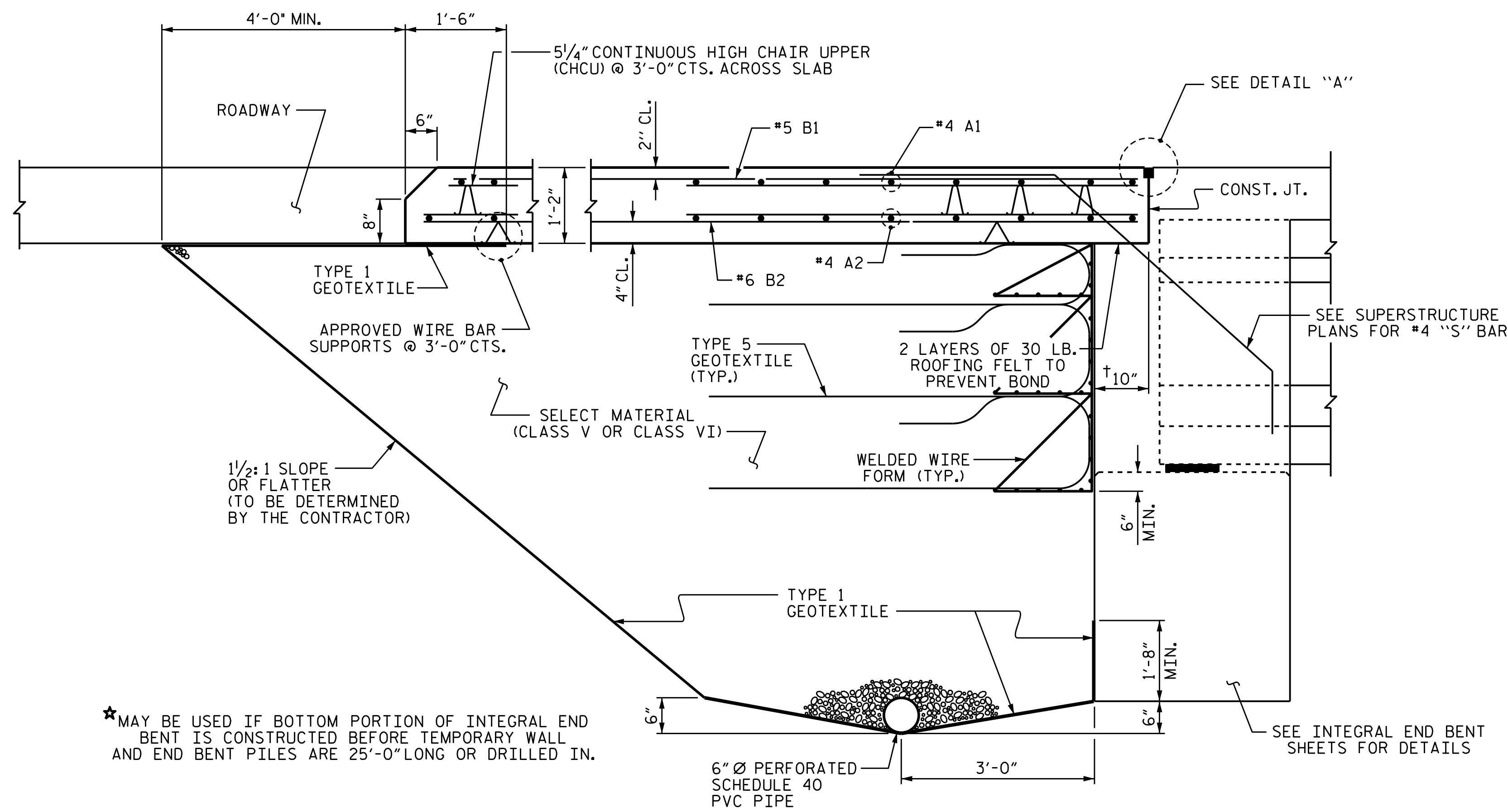
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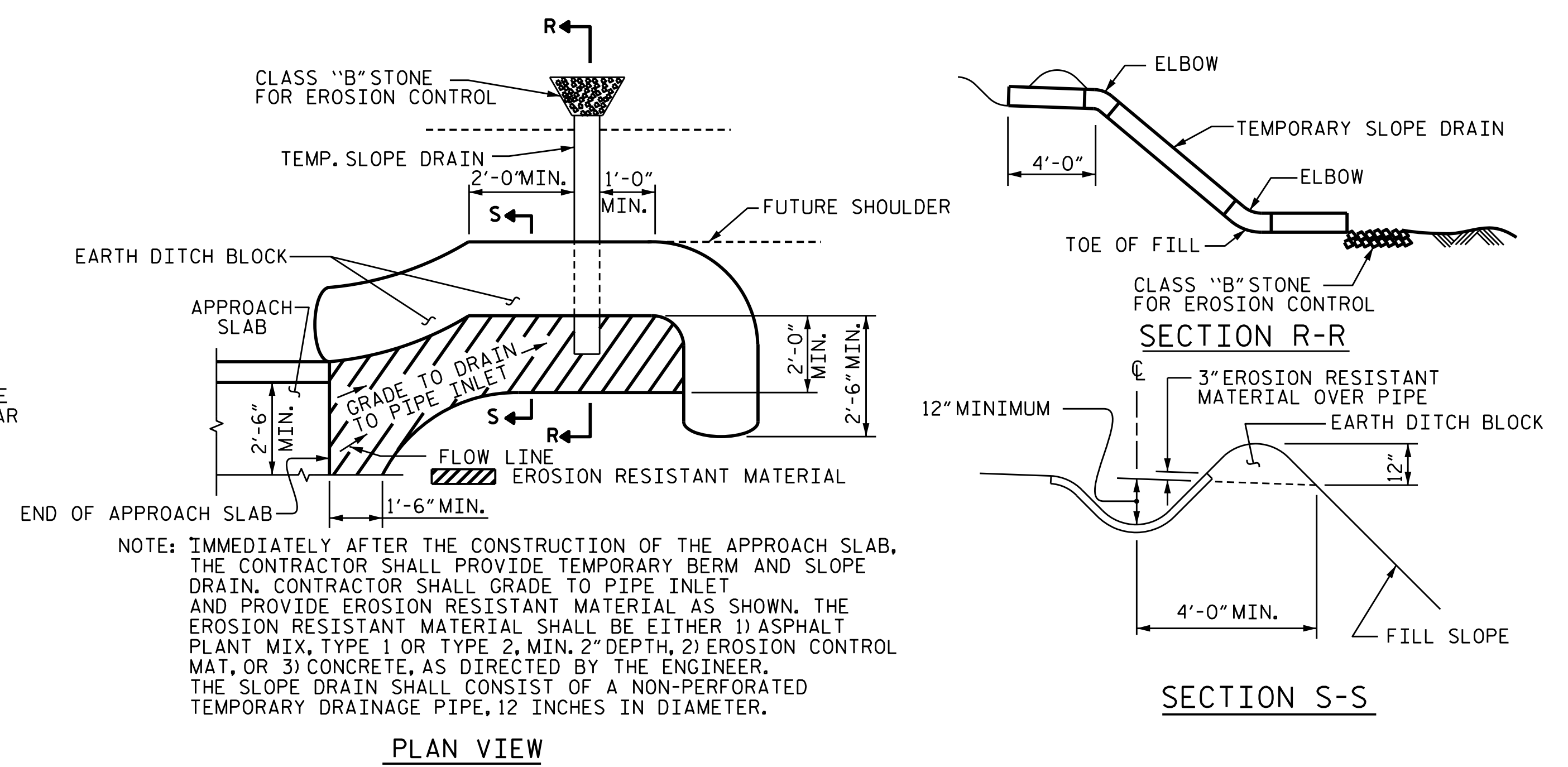
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NO.	BY:	DATE:	NO.	BY:	DATE:	
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2			4			



SECTION THRU SLAB
(TYPE A - ALTERNATE APPROACH FILL)



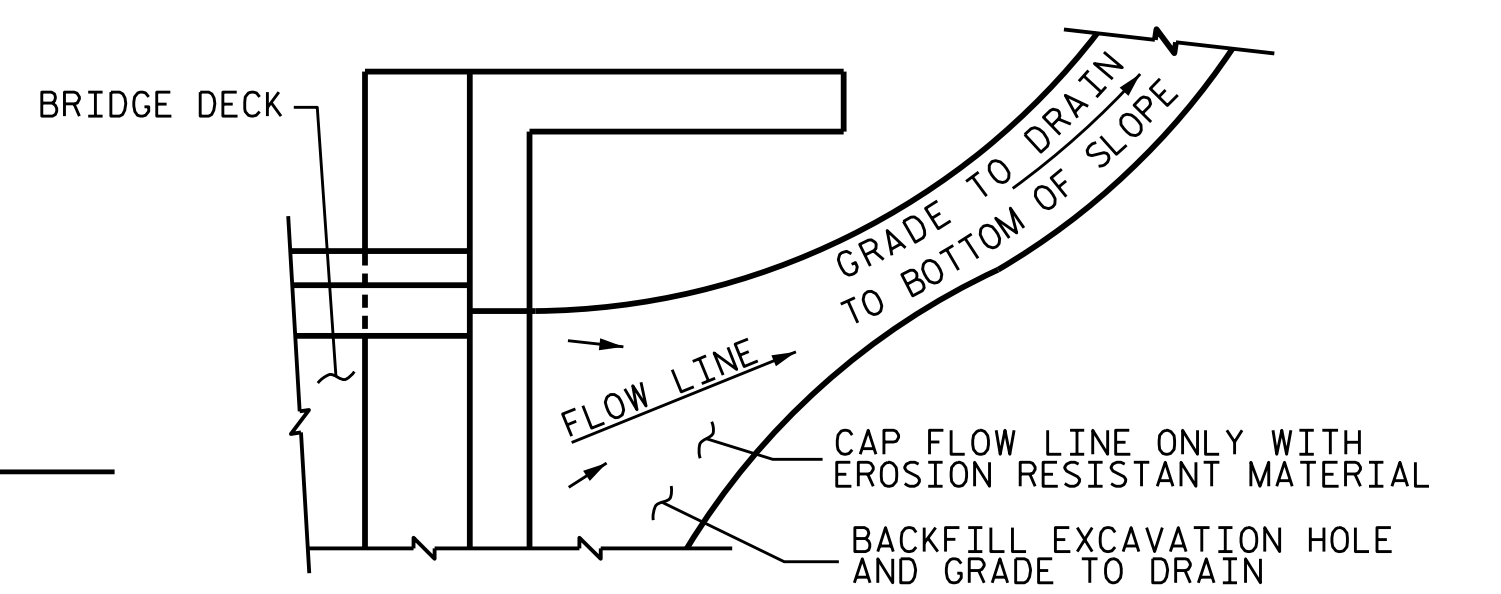
SECTION THRU SLAB
(TYPE A - ALTERNATE APPROACH FILL)



TEMPORARY BERM AND SLOPE DRAIN DETAILS
(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

NOTES

- APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.
- FOR TEMPORARY GEOTEXTILE WALL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.
- GEOTEXTILE (TYPE 1 OR TYPE 5) SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.
- SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.
- SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.
- FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.
- AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.
- THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

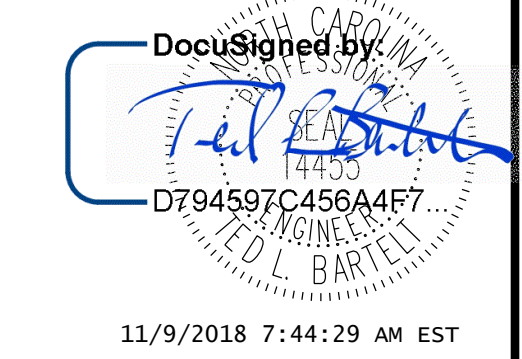
TEMPORARY DRAINAGE DETAIL

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 BRIDGE APPROACH
 SLAB DETAILS
 (LEFT LANE)



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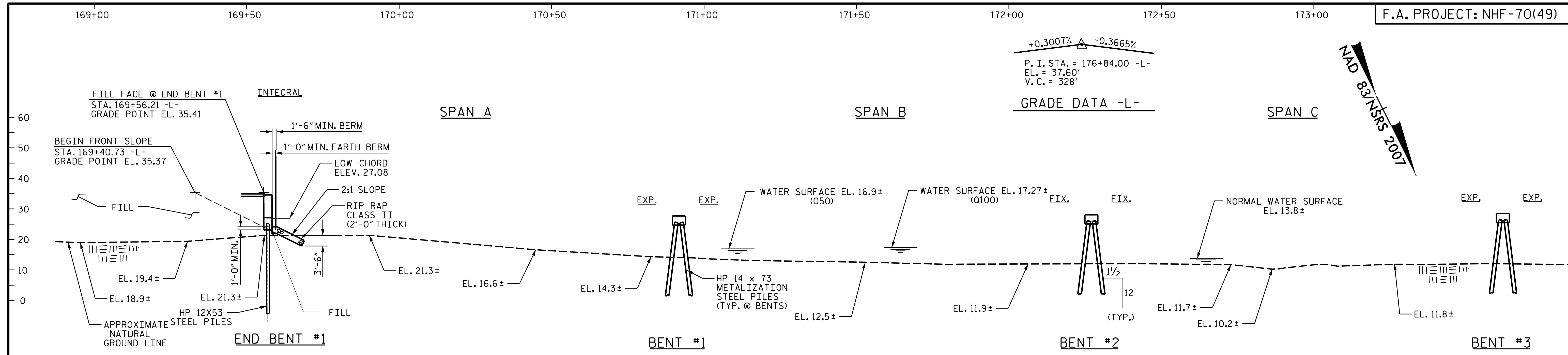
REFERENCE No. 5-45

REVISIONS						SHEET NO. S5-45
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

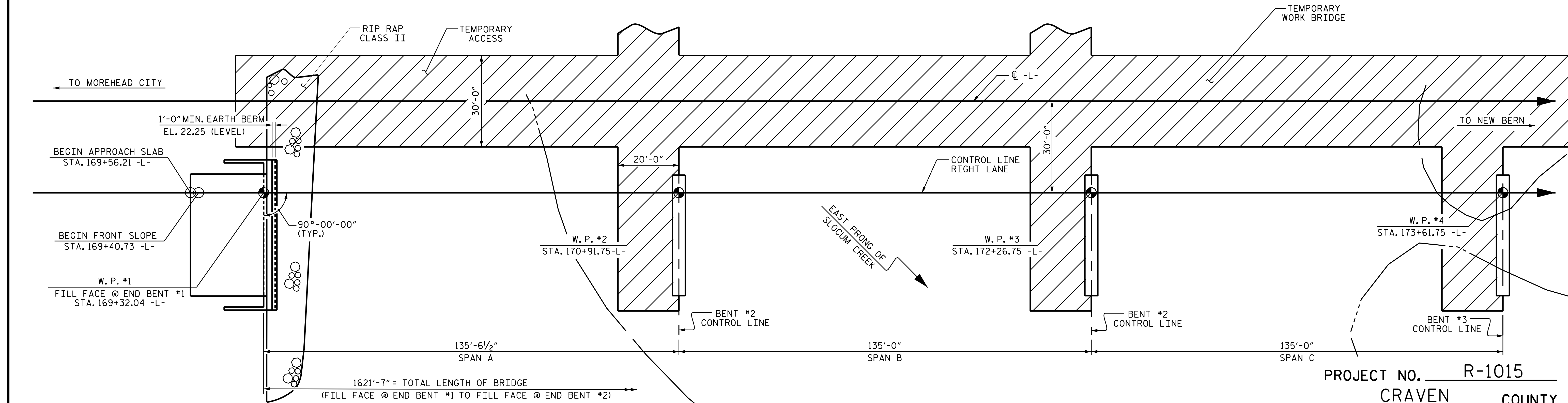
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

ASSEMBLED BY : J. B. W.	DATE : 7/1/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC

*****SYSTEM*****
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 *****USER*****



PARTIAL SECTION ALONG CONTROL LINE



PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 1 OF 7 BRIDGE NO. 240277

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS

DRAWN BY: J. B. W. DATE: 7/9/2018
 CHECKED BY: S. K. C. DATE: 7/13/2018
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: T. L. B.

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 CIVIL | STRUCTURAL | WATER RESOURCES

DocuSigned by:

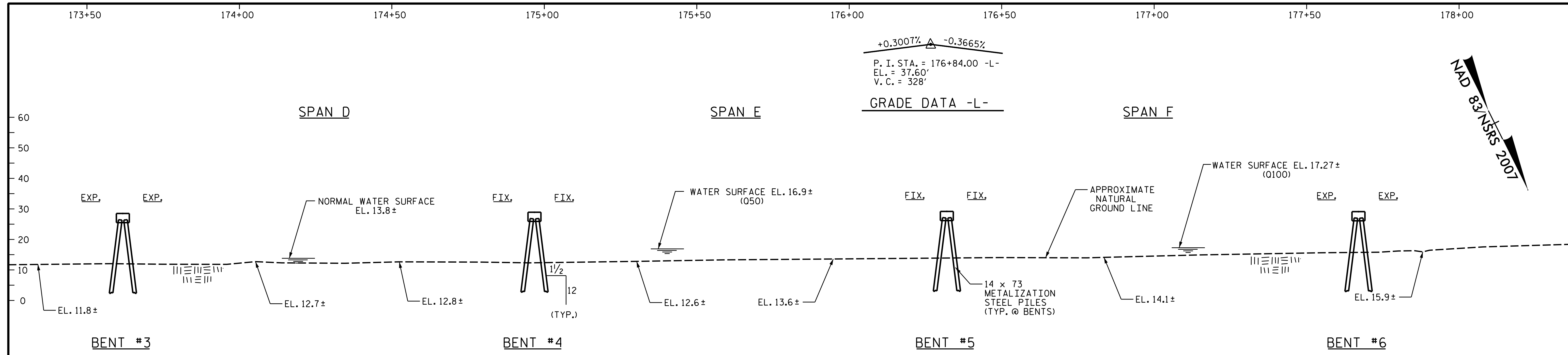
 D794597C456A4F7
 12/7/2018

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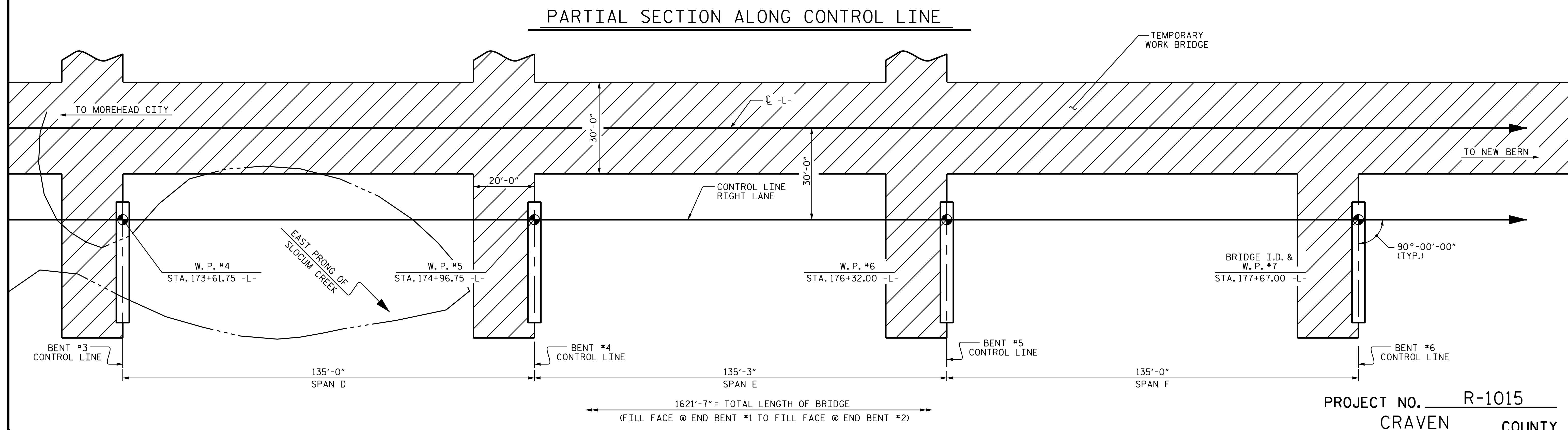
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STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
GENERAL DRAWING FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK ON US 70 BYPASS BETWEEN US 70 AND SR 1756 (RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-1
1			3			TOTAL SHEETS
2			4			46



NAD 83 NSRS 2007



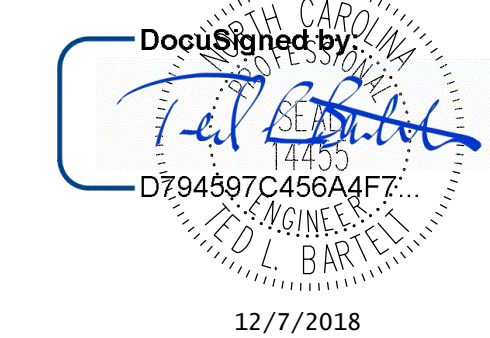
PARTIAL PLAN
PILES NOT SHOWN FOR CLARITY

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET 2 OF 8

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING
 FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK
 ON US 70 BYPASS BETWEEN US 70 AND SR 1756
 (RIGHT LANE)



DRAWN BY: J. B. W. DATE: 7/9/2018
 CHECKED BY: S. K. C. DATE: 7/13/2018
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: 8/31/2018

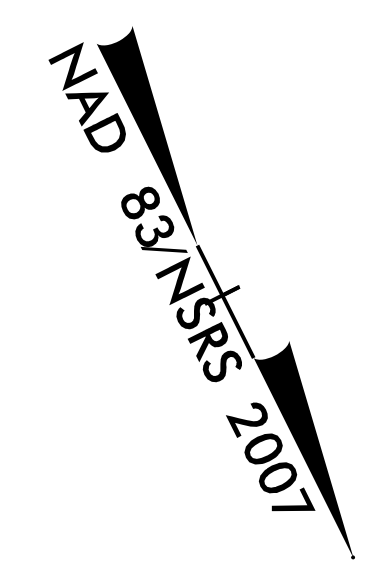
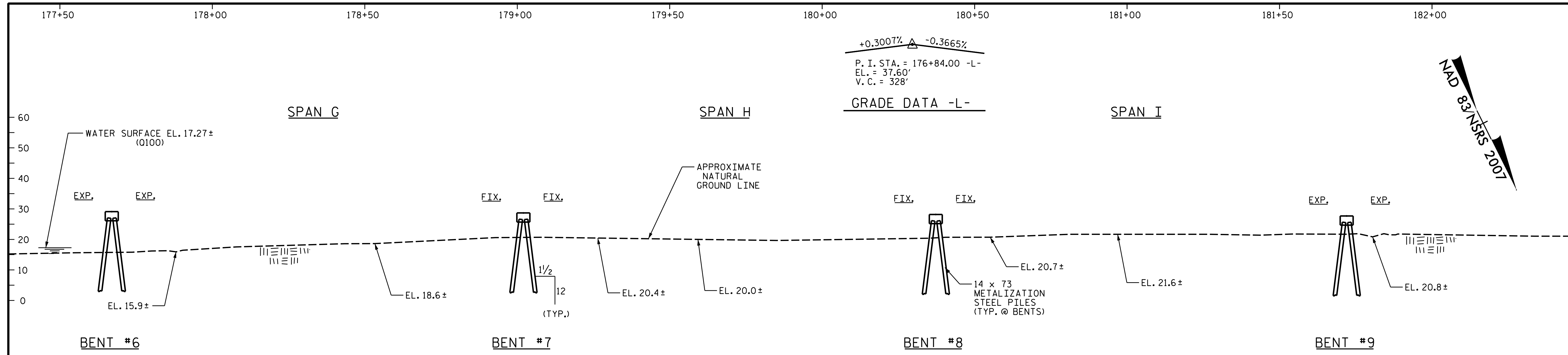
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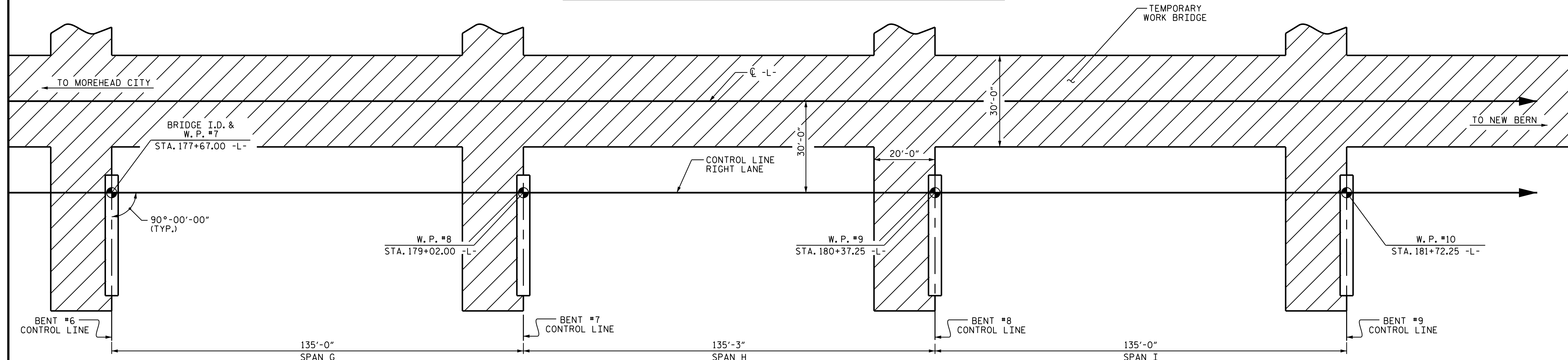
REVISIONS						SHEET NO. S6-2
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE No. 6

*****SYSTEMTIME*****
 *****DCN*****
 *****USERNAME*****



PARTIAL SECTION ALONG CONTROL LINE



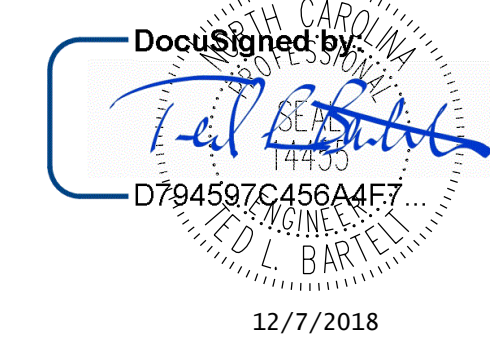
PARTIAL PLAN
 PILES NOT SHOWN FOR CLARITY

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 3 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING
 FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK
 ON US 70 BYPASS BETWEEN US 70 AND SR 1756
 (RIGHT LANE)



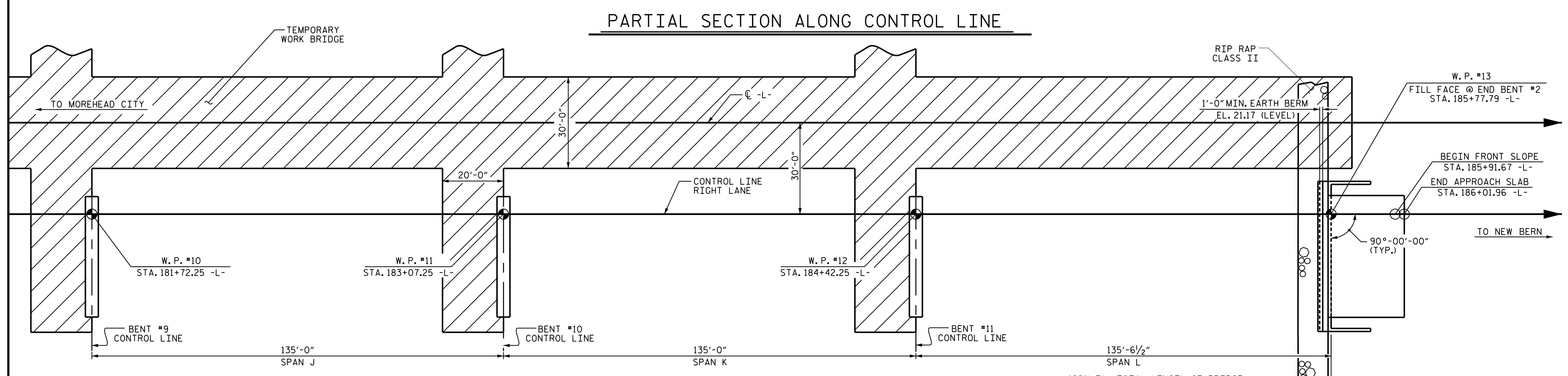
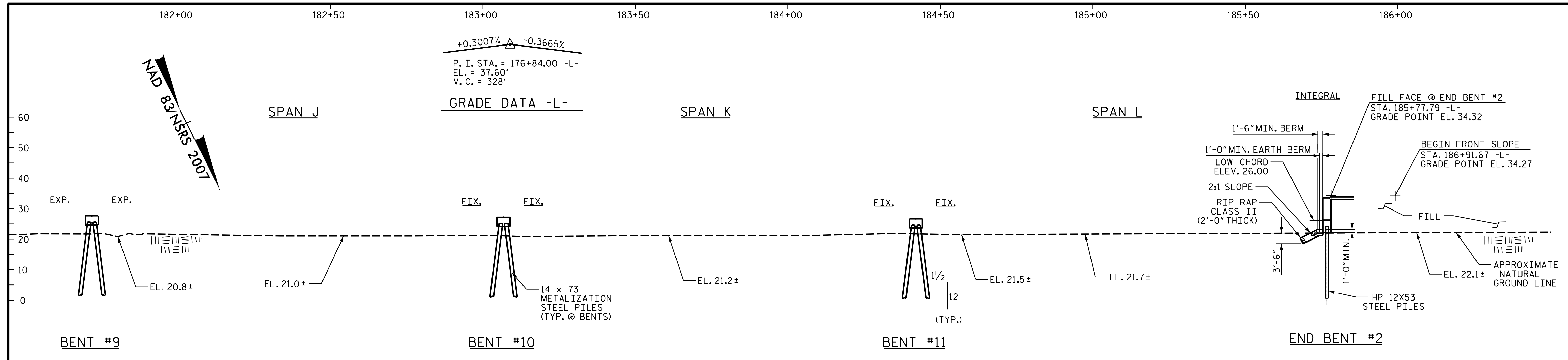
DRAWN BY : J. B. W. DATE : 7/9/2016
 CHECKED BY : S. K. C. DATE : 7/13/2018
 DESIGN ENGINEER OF RECORD : T. L. B. DATE : 8/31/2018

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1			3			TOTAL SHEETS 46
2			4			

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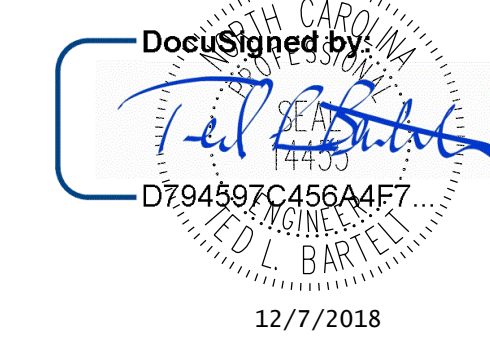
PARTIAL SECTION ALONG CONTROL LINE

PARTIAL PLAN
PILES NOT SHOWN FOR CLARITY

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 4 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE OVER EAST
 PRONG OF SLOCUM CREEK
 ON US 70 BYPASS BETWEEN
 US 70 AND SR 1756
 (RIGHT LANE)

DRAWN BY : J. B. W. DATE : 7/9/2018
 CHECKED BY : S. K. C. DATE : 7/13/2018
 DESIGN ENGINEER OF RECORD: T. L. B. DATE : 8/31/2018



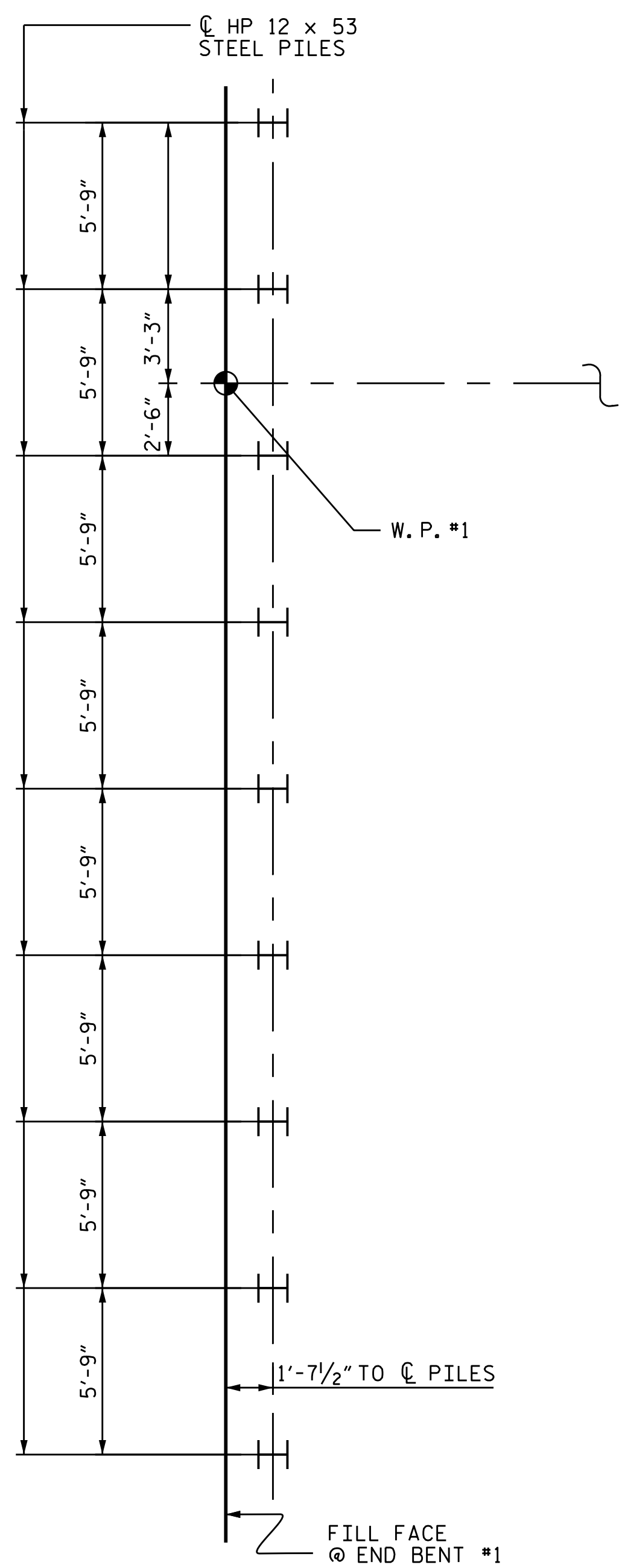
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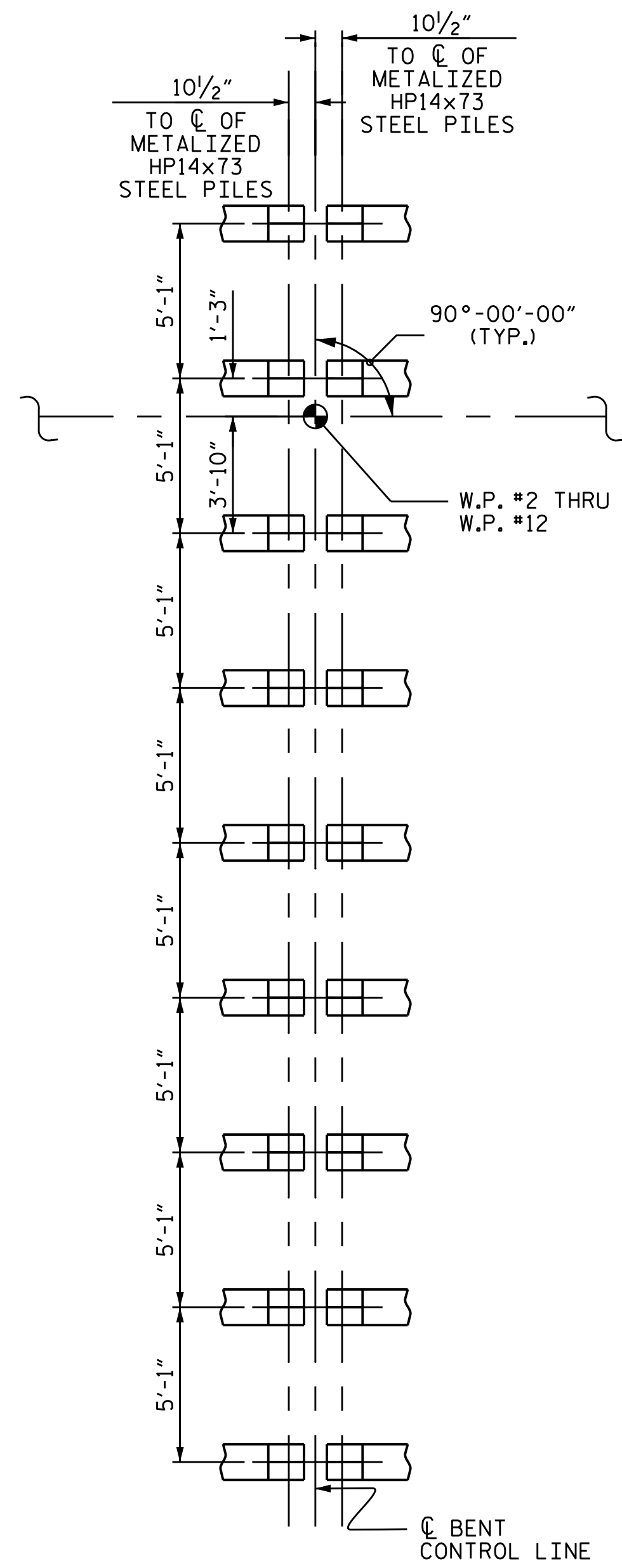
REVISIONS						SHEET NO. S6-4
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1			3			TOTAL SHEETS 44
2			4			

STRUCTURE No. 6

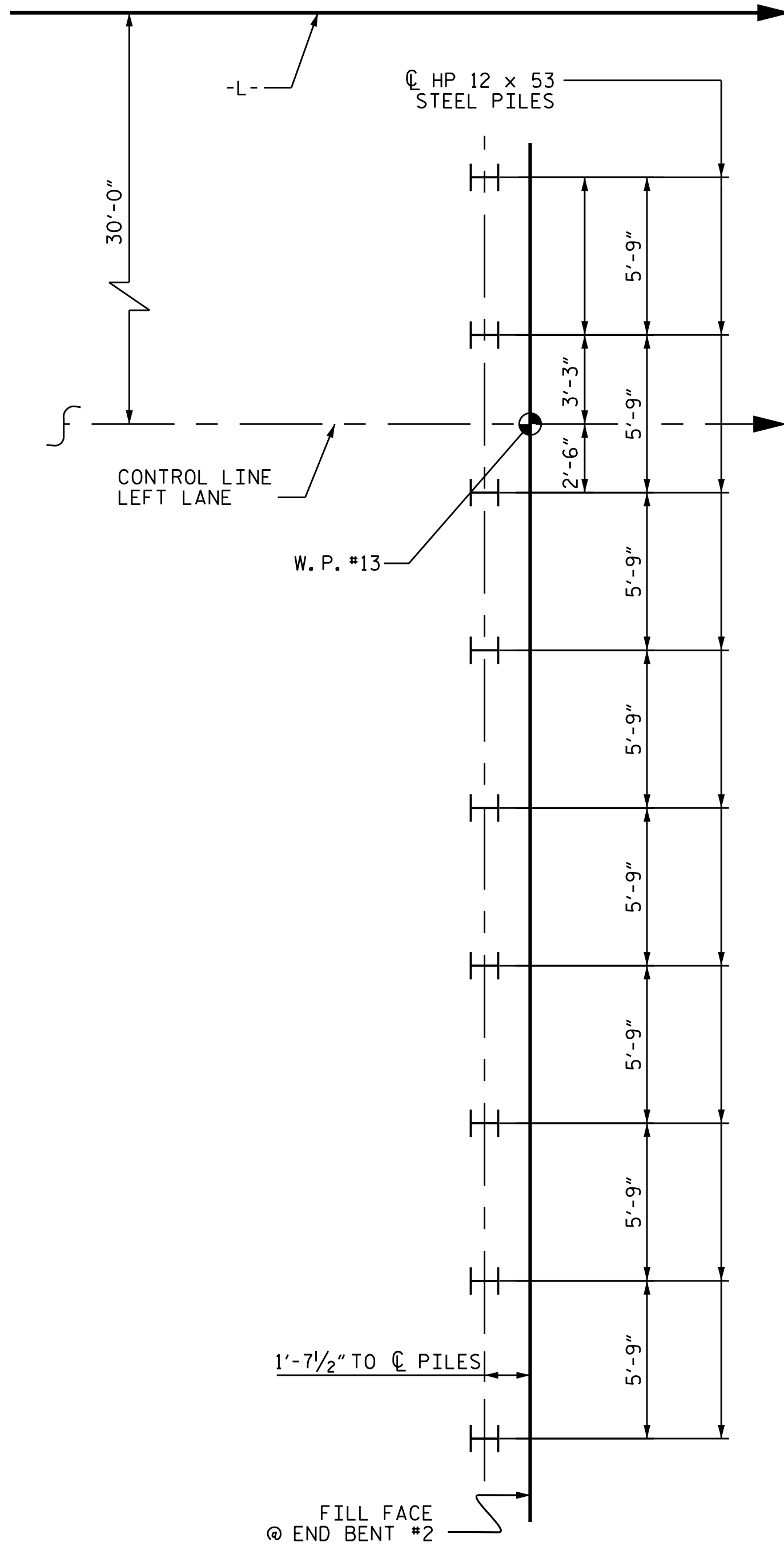
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END BENT #1



BENT #2 THRU #11
PILES BATTERED AT 1 1/2" : 12"



END BENT #2

FOUNDATION LAYOUT

DIMENSIONS LOCATING PILES ARE SHOWN TO PILE CENTERLINE AT BOTTOM OF CAP

W.P. NO.	STATION NO.	W.P. NO.	STATION NO.
1	169+56.21 -L-	7	177+67.00 -L-
2	170+91.75 -L-	8	179.02.00 -L-
3	172+26.75 -L-	9	180+37.25 -L-
4	173+61.75 -L-	10	181+72.25 -L-
5	174+96.75 -L-	11	183+07.25 -L-
6	176+32.00 -L-	12	184+42.25 -L-
		13	185+77.79 -L-

NOTES

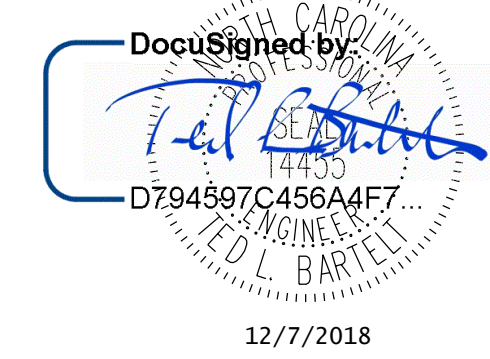
- FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- PILES AT INTEGRAL END BENT 1 AND INTEGRAL END BENT 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 125 TONS PER PILE.
- DRIVE PILES AT INTEGRAL END BENT NO.1 AND INTEGRAL END BENT NO.2 TO A REQUIRED BEARING CAPACITY OF 170 TONS PER PILE.
- PILES AT BENT 1 THROUGH BENT 11 ARE DESIGNED FOR A FACTORED RESISTANCE OF 140 TONS PER PILE.
- DRIVE PILES AT BENT 1 THROUGH BENT 11 TO A REQUIRED BEARING CAPACITY OF 190 TONS PER PILE.
- THE SCOUR CRITICAL ELEVATION FOR BENT 1 THROUGH BENT 6 IS ELEVATION 7 FT. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.
- SEE ROADWAY PLANS AND SECTION 235 OF THE STANDARD SPECIFICATIONS FOR THE SETTLEMENT GAUGES REQUIRED AT END BENT NO. 2.
- TESTING ONE PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT THE END BENT LOCATIONS. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- TESTING TWO PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT THE INTERIOR BENT LOCATIONS. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
- TO FACILITATE CONSOLIDATION OF UNDERLYING CLAY SOILS, PLACE AND COMPACT EMBANKMENT TO SUBGRADE (SOME WILL BE TEMPORARY FILL) FOR A DISTANCE OF 100 FEET BEHIND THE END BENT 2 AND OBSERVE A 3 MONTH WAITING PERIOD BEFORE BEGINNING END BENT CONSTRUCTION AT END BENT NO. 2. CONSTRUCT TEMPORARY FILL WITH A 1.5:1 SLOPE IN FRONT OF THE THE LOCATION OF THE PROPOSED END BENT CAP AND DIG OUT AS NECESSARY AFTER THE WAITING PERIOD TO CONSTRUCT THE END BENT AND TYPE 1 APPROACH FILLS.

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 5 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING
 (RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/9/2018
 CHECKED BY : S. K. C. DATE : -
 DESIGN ENGINEER OF RECORD: - DATE : -

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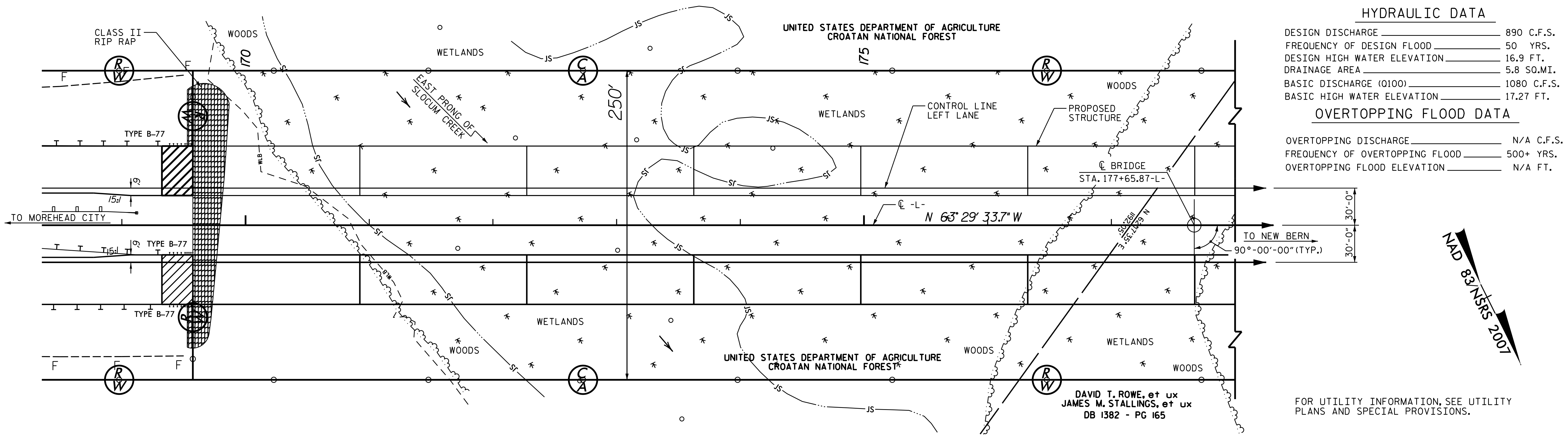
REFERENCE No. 6-5
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-5
1			3			TOTAL SHEETS
2			4			46

STRUCTURE No. 6

*****SYSTEM*****
 *****DCN*****
 *****USER*****

BM #9 RR SPIKE IN TREE AT STATION 171+55.00 -L- ; 138' RT., ELEVATION =22.04 NGVD 29



HYDRAULIC DATA

DESIGN DISCHARGE _____ 890 C.F.S.
 FREQUENCY OF DESIGN FLOOD _____ 50 YRS.
 DESIGN HIGH WATER ELEVATION _____ 16.9 FT.
 DRAINAGE AREA _____ 5.8 SQ.MI.
 BASIC DISCHARGE (0100) _____ 1080 C.F.S.
 BASIC HIGH WATER ELEVATION _____ 17.27 FT.

OVERTOPPING FLOOD DATA

OVERTOPPING DISCHARGE _____ N/A C.F.S.
 FREQUENCY OF OVERTOPPING FLOOD _____ 500+ YRS.
 OVERTOPPING FLOOD ELEVATION _____ N/A FT.

LOCATION SKETCH

NOTES

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.
 THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.
 THIS STRUCTURE CONTAINS THE NECESSARY CORROSION PROTECTION REQUIRED FOR A CORROSIVE SITE.
 FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SM.
 FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
 FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
 FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
 FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
 FOR 74" MODIFIED PRESTRESSED CONCRETE GIRDERS, SEE SPECIAL PROVISIONS.
 FOR BRIDGE DECK RIDEABILITY AND GROOVING, SEE SPECIAL PROVISIONS.

NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.
 THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAG AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 AND IN ACCORDANCE WITH ARTICLES 1024-5 AND 1026-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED CONCRETE DECK SLAB.
 CLASS AA CONCRETE SHALL BE USED IN CAST-IN-PLACE BENT CAPS AND SHALL CONTAIN CALCIUM NITRITATE CORROSION INHIBITOR.
 ALL BAR SUPPORTS USED IN THE (BARRIER RAIL, DECK, BENT CAPS) AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
 FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.
 THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH HEC 18 - EVALUATING SCOUR AT BRIDGES.
 FOR CONSTRUCTION, MAINTENANCE, AND REMOVAL OF TEMPORARY ACCESS, SEE SPECIAL PROVISIONS.
 FOR PILE DRIVING EQUIPMENT SETUP FOR HP 14X73 METALIZED STEEL PILES, SEE SPECIAL PROVISIONS.
 FOR HP 14X73 METALIZED STEEL PILES, SEE SPECIAL PROVISIONS.

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE SAMPLE BARS SHOULD COME FROM STEEL ACTUALLY USED IN THE PROJECT AND THE SAMPLE BARS SHOULD BE REPLACED BY SPLICED BARS AS SPECIFIED IN THE SAMPLE BAR REPLACEMENT CHART. PAYMENT FOR THE SAMPLE BARS AND REPLACEMENT REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.

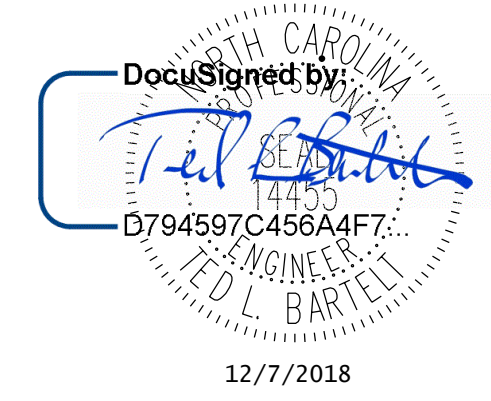
SAMPLE BAR REPLACEMENT

SIZE	LENGTH
3	6'-2"
4	7'-4"
5	8'-6"
6	9'-8"
7	10'-10"
8	12'-0"
9	13'-2"
10	14'-6"
11	15'-10"

NOTE: SAMPLE BAR REPLACEMENT LENGTH BASED ON 30' SAMPLE LENGTH PLUS TWO SPLICE LENGTHS AND FY = 60ksi.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 6 OF 7

DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/13/2018
 DESIGN ENGINEER OF RECORD: T. L. B. DATE : 8/31/2018



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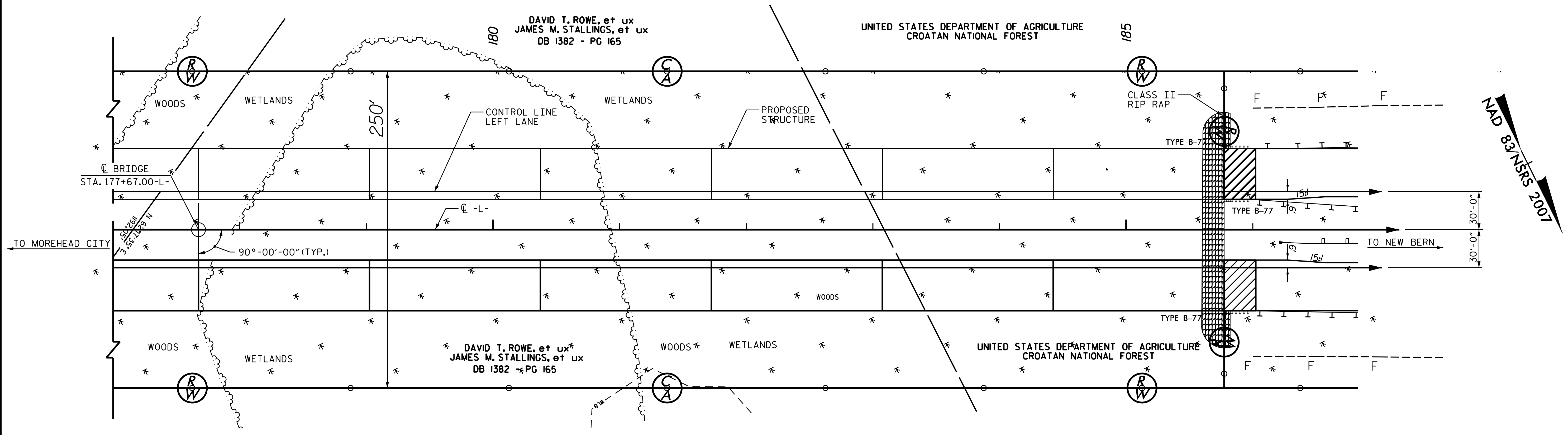
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STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK ON US 70 BYPASS BETWEEN US 70 AND SR 1756 (RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-6
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6



LOCATION SKETCH

TOTAL BILL OF MATERIAL

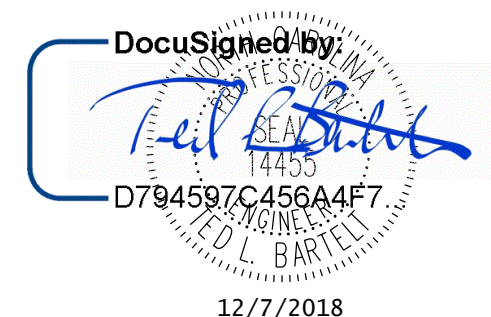
	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS AA CONCRETE	BRIDGE APPROACH SLABS	EPOXY COATED REINFORCING STEEL	PILE DRIVING EQUIPMENT SETUP FOR HP 12x53 STEEL PILES	HP 12 x 53 STEEL PILES	PILE REDRIVES	CONCRETE BARRIER RAIL	RIP RAP CLASS II (2'-0" THICK)	GEO-TEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS	MODIFIED 74" PRESTRESSED CONCRETE GIRDERS	PILE DRIVING EQUIPMENT SETUP FOR HP 14x73 METALIZED STEEL PILES	HP 14 x 73 METALIZED STEEL PILES			
	EACH	SO. FT.	SO. FT.	CU. YDS.	LUMP SUM	LBS.	EA.	NO.	LIN. FT.	EACH	LIN. FT.	TONS	SY	LUMP SUM	LUMP SUM	NO.	LIN. FT.	EA.	NO.	LIN. FT.
SUPERSTRUCTURE		70133	60362		LUMP SUM						3240					60	8065			
END BENT 1				41.2		6647	9	9	720	9		126	140							
BENT 1				23.3		4048				18						18	18	1530		
BENT 2				23.3		4048				18						18	18	1620		
BENT 3				23.3		4048				18						18	18	1710		
BENT 4				23.3		4048				18						18	18	1710		
BENT 5				23.3		4048				18						18	18	1710		
BENT 6				23.3		4048				18						18	18	1440		
BENT 7				23.3		4048				18						18	18	1350		
BENT 8				23.3		4048				18						18	18	1440		
BENT 9				23.3		4048				18						18	18	1530		
BENT 10				23.3		4048				18						18	18	1620		
BENT 11				23.3		4048				18						18	18	1710		
END BENT 2				41.2		6647	9	9	855	9		77	85							
TOTAL	6	70133	60362	338.7	LUMP SUM	57822	18	18	1575	214	3240	203	225	LUMP SUM	LUMP SUM	60	8065	198	198	17370

FOR CONSTRUCTION MAINTENANCE AND REMOVAL OF TEMPORARY ACCESS AT STATION 117+67.00 -L- SEE STRUCTURE 5 (LEFT LANE) SHEET S5-7.

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 7 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK
 ON US 70 BYPASS BETWEEN US 70 AND SR 1756
 (RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/13/2018
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE : 8/29/2018

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1			3			TOTAL SHEETS
2			4			46

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LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ_{DC}	γ_{DW}
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING #	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVE-LOAD FACTORS (γ_{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVE-LOAD FACTORS (γ_{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	1	1.42	--	1.75	0.820	1.61	A	E	0.5L	0.720	2.37	A	I	0.3L	0.80	0.820	1.42	A	E	0.5L	1	
	HL-93 (OPERATING)	N/A		2.08	--	1.35	0.820	2.08	A	E	0.5L	0.720	3.15	A	I	0.3L	N/A	--	--	--	--	--	1	
	HS-20 (INVENTORY)	36.000	2	2.13	76.680	1.75	0.820	2.41	A	E	0.5L	0.720	3.28	A	I	0.3L	0.80	0.820	2.13	A	E	0.5L	1	
	HS-20 (OPERATING)	36.000		3.13	112.680	1.35	0.820	3.13	A	E	0.5L	0.720	4.34	A	I	0.3L	N/A	--	--	--	--	--	1	
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SN5H		5.23	70.605	1.40	0.820	7.97	A	E	0.5L	0.720	11.60	A	I	0.3L	0.80	0.820	5.23	A	E	0.5L	1	
		SNGARBS2	20.000		3.71	74.200	1.40	0.820	5.66	A	E	0.5L	0.720	8.02	A	I	0.3L	0.80	0.820	3.71	A	E	0.5L	1
		SNAGRIS2	22.000		3.44	75.680	1.40	0.820	5.25	A	E	0.5L	0.720	7.37	A	I	0.3L	0.80	0.820	3.44	A	E	0.5L	1
		SNCOTTS3	27.250		2.60	70.850	1.40	0.820	3.96	A	E	0.5L	0.720	5.62	A	I	0.3L	0.80	0.820	2.60	A	E	0.5L	1
		SNAGGRS4	34.925		2.10	73.343	1.40	0.820	3.20	A	E	0.5L	0.720	4.52	A	I	0.3L	0.80	0.820	2.10	A	E	0.5L	1
		SNS5A	35.550		2.06	73.233	1.40	0.820	3.13	A	E	0.5L	0.720	4.54	A	I	0.3L	0.80	0.820	2.06	A	E	0.5L	1
		SNS6A	39.950		1.86	74.307	1.40	0.820	2.93	A	E	0.5L	0.720	4.08	A	I	0.3L	0.80	0.820	1.86	A	E	0.5L	1
	SNS7B	42.000		1.93	81.060	1.40	0.820	2.70	A	E	0.5L	0.720	3.95	A	I	0.3L	0.80	0.820	1.93	A	E	0.5L	1	
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000		2.26	74.580	1.40	0.820	3.44	A	E	0.5L	0.720	4.94	A	I	0.3L	0.80	0.820	2.26	A	E	0.5L	1
		TNT4A	33.075		2.26	74.750	1.40	0.820	3.45	A	E	0.5L	0.720	4.84	A	I	0.3L	0.80	0.820	2.26	A	E	0.5L	1
		TNT6A	41.600		1.82	75.712	1.40	0.820	2.78	A	E	0.5L	0.720	4.15	A	I	0.3L	0.80	0.820	1.82	A	E	0.5L	1
		TNT7A	42.000		1.82	76.440	1.40	0.820	2.77	A	E	0.5L	0.720	4.07	A	I	0.3L	0.80	0.820	1.82	A	E	0.5L	1
		TNT7B	42.000		1.85	77.700	1.40	0.820	2.82	A	E	0.5L	0.720	3.89	A	I	0.3L	0.80	0.820	1.85	A	E	0.5L	1
		TNAGRIT4	43.000		1.78	76.540	1.40	0.820	2.72	A	E	0.5L	0.720	3.77	A	I	0.3L	0.80	0.820	1.78	A	E	0.5L	1
TNAGT5A		45.000		1.69	76.050	1.40	0.820	2.58	A	E	0.5L	0.720	3.69	A	I	0.3L	0.80	0.820	1.69	A	E	0.5L	1	
TNAGT5B	45.000	3	1.68	76.600	1.40	0.820	2.56	A	E	0.5L	0.720	3.57	A	I	0.3L	0.80	0.820	1.68	A	E	0.5L	1		

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

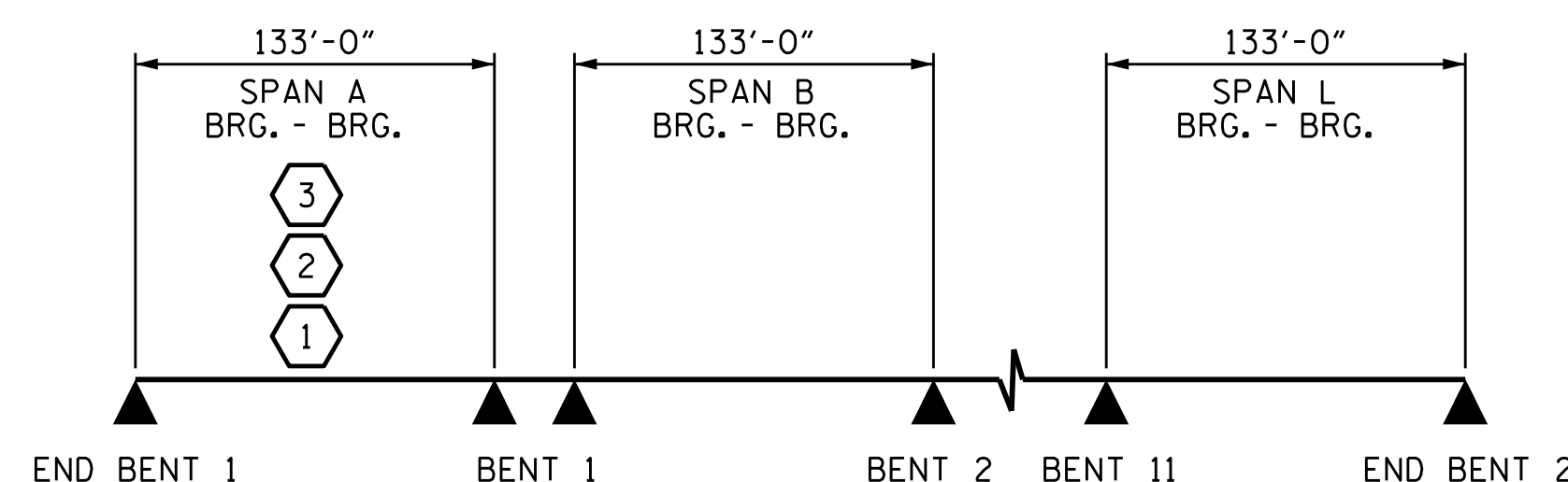
COMMENTS:

1. ALL SPANS ARE ANALYTICALLY IDENTICAL.

74" MBT SECTION PROPERTIES

Ag = 881.6 in²
 Ig = 636755 in⁴
 Yc = 36.447 in
 Wg = 918.3 LB./FT.
 v/s = 3.401 in

#	CONTROLLING LOAD RATING
1	DESIGN LOAD RATING (HL-93)
2	DESIGN LOAD RATING (HS-20)
3	LEGAL LOAD RATING **
** SEE CHART FOR VEHICLE TYPE	
GIRDER LOCATION	
I	INTERIOR GIRDER
E	EXTERIOR GIRDER

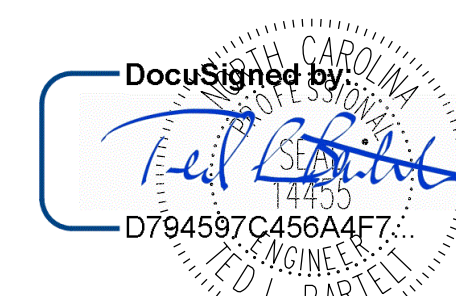


LRFR SUMMARY

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-



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STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 LRFR SUMMARY FOR
 PRESTRESSED
 CONCRETE GIRDERS
 (NON-INTERSTATE TRAFFIC)
 (RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-8
1			3			TOTAL SHEETS
2			4			46

DRAWN BY: J.B.W. DATE: 7/09/2018
 CHECKED BY: S.K.C. DATE: 7/09/2018
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

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NOTES

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

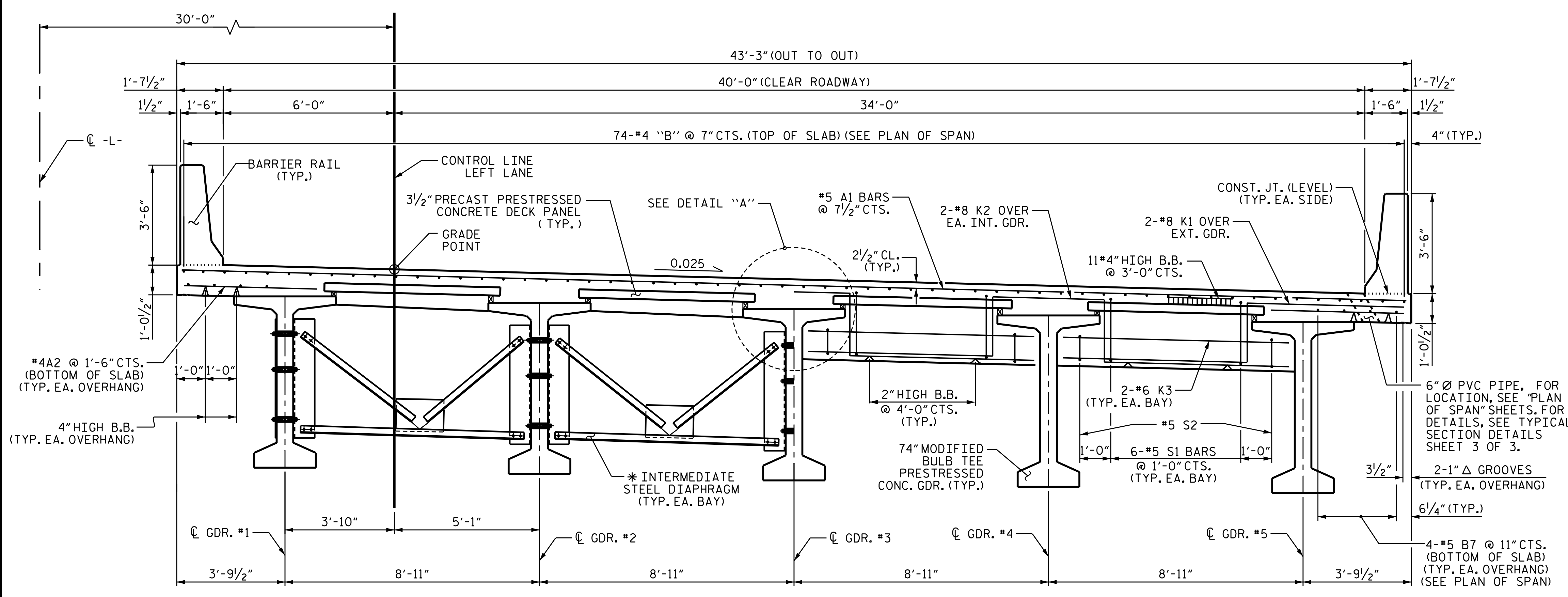
PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.

BARRIER RAIL IN A CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THE UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

PRECAST PANELS SHALL BE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.

ALL BAR SUPPORTS USED IN THE BARRIER RAIL, DECK, AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

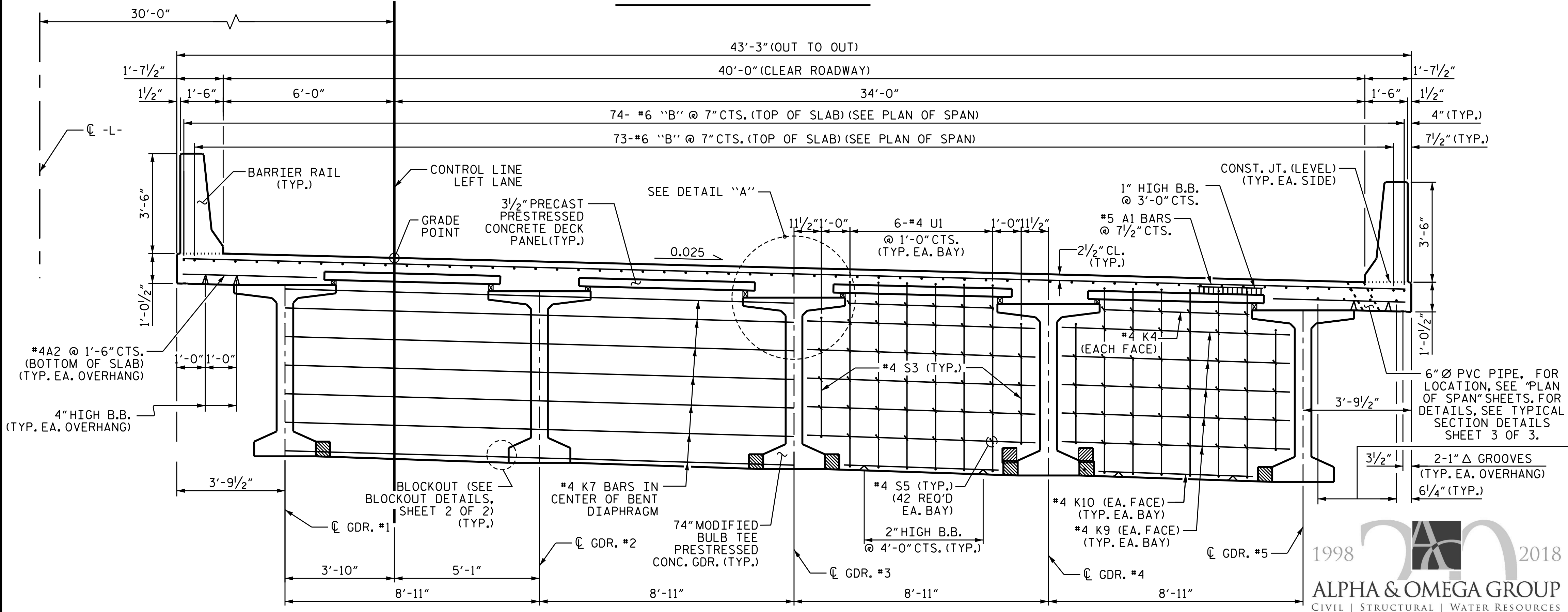
* FOR INTERMEDIATE STEEL DIAPHRAGM DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.



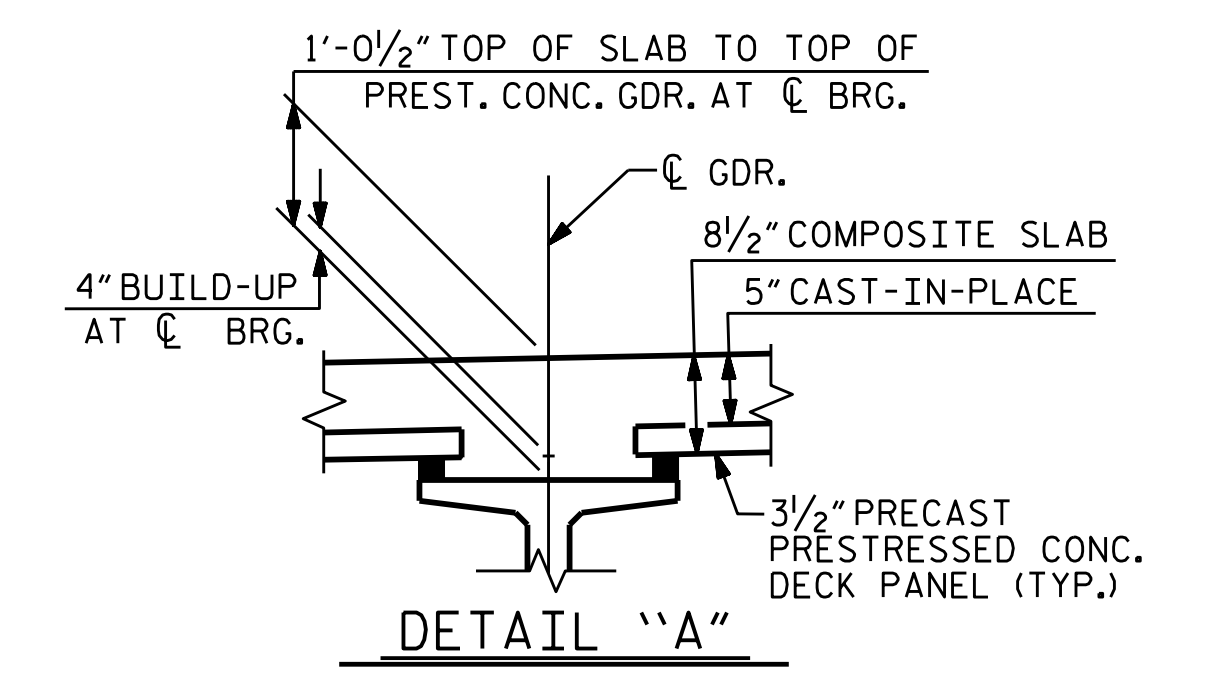
PARTIAL TYPICAL SECTION-AT BENT DIAPHRAGM

PARTIAL TYPICAL SECTION - BENT DIAPHRAGM (BENTS 1, 3, 6, 9 AND 11)

TYPICAL SECTION



TYPICAL SECTION-CONTINUOUS BENT DIAPHRAGM (AT BENTS 2, 4, 5, 7, 8, & 10)



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 TYPICAL SECTION
 (RIGHT LANE)**

DRAWN BY: J.B.W. DATE: 7/09/2018
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 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

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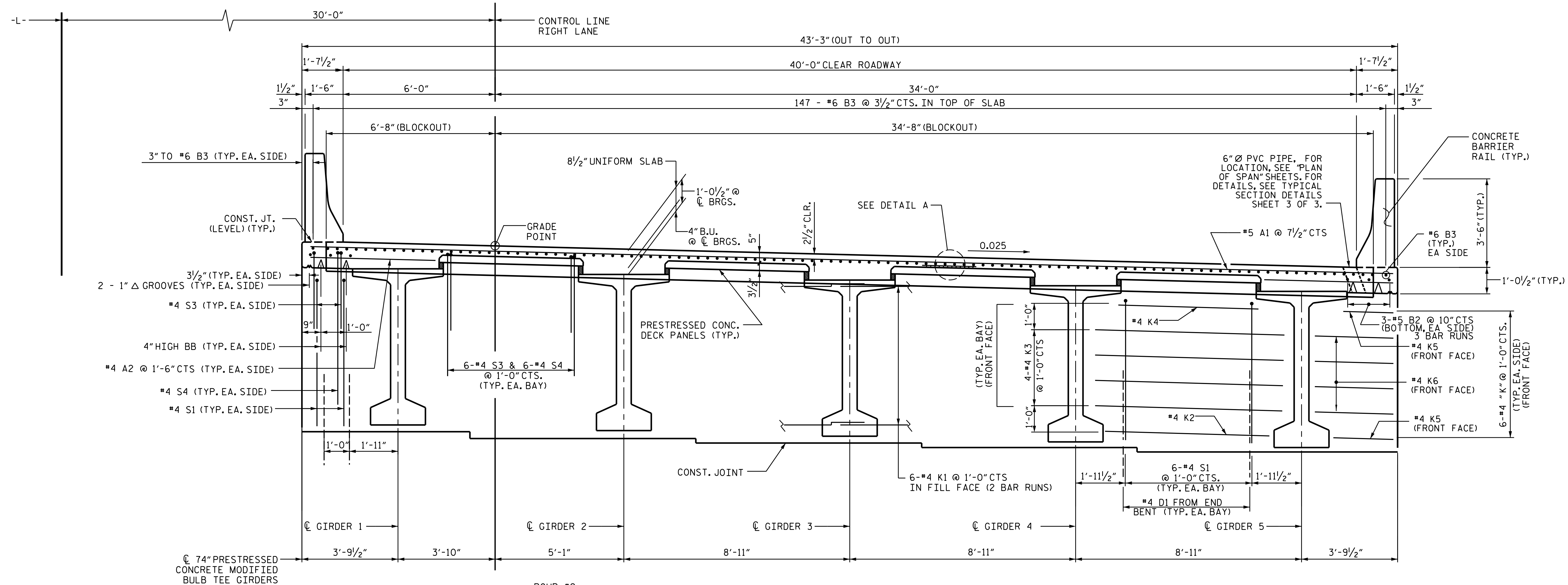
 T.L.B.
 794597C459A4F7
 12/7/2018

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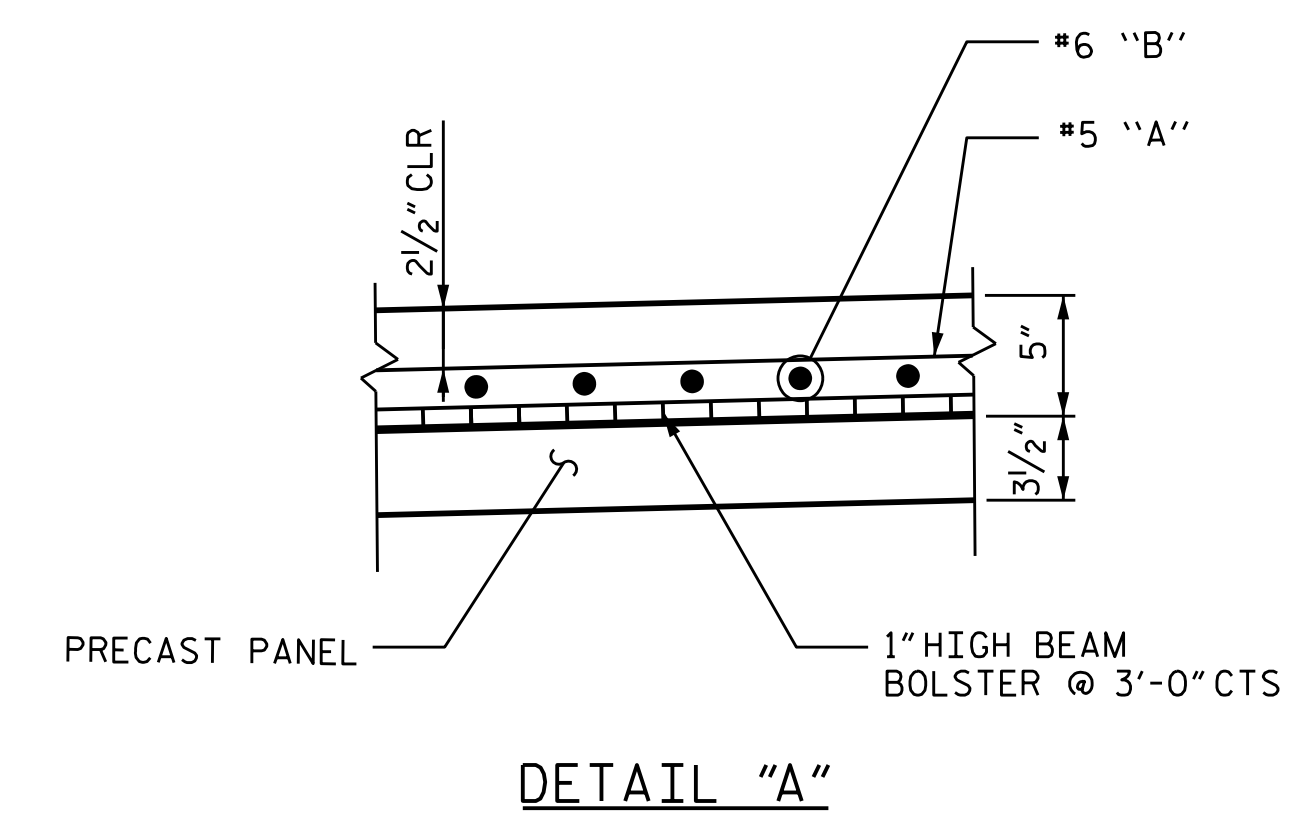
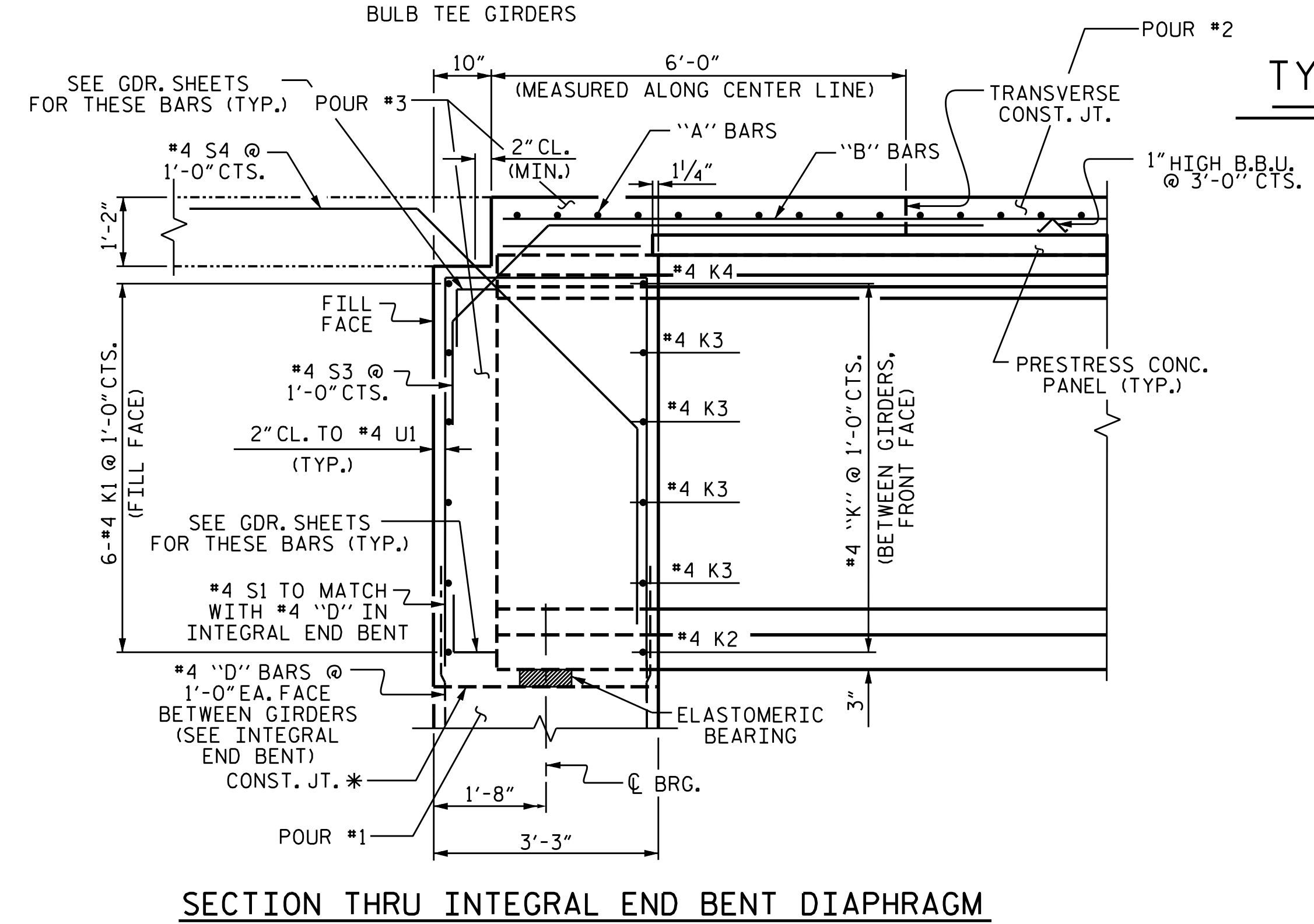
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-9
1			3			TOTAL SHEETS
2			4			46

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TYPICAL SECTION AT INTEGRAL END BENT



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 CRAVEN COUNTY
 STATION: 287+62.50 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 TYPICAL SECTION AT INTEGRAL END BENT
 (RIGHT LANE)

DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/09/2018
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE : 08/29/18

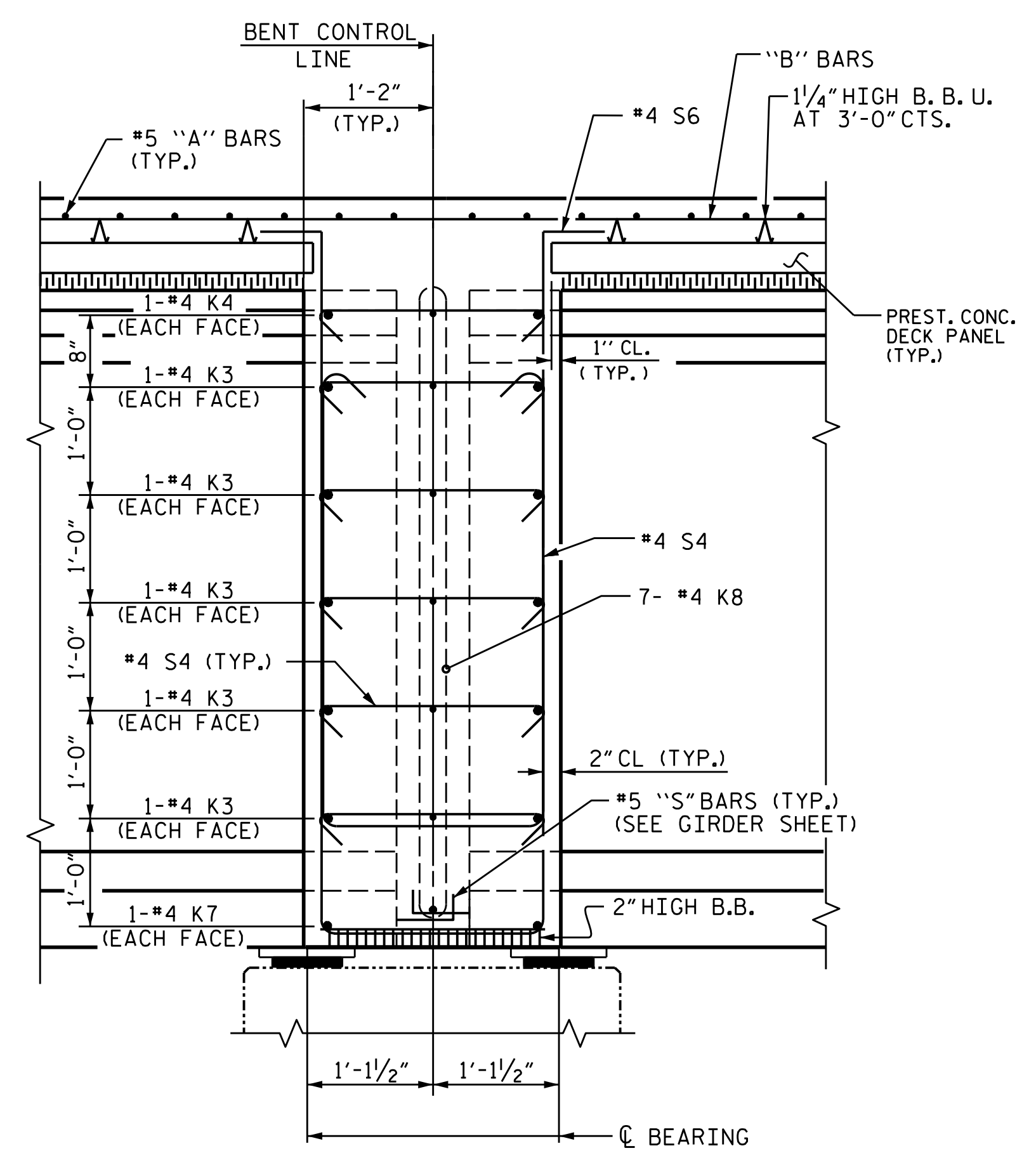
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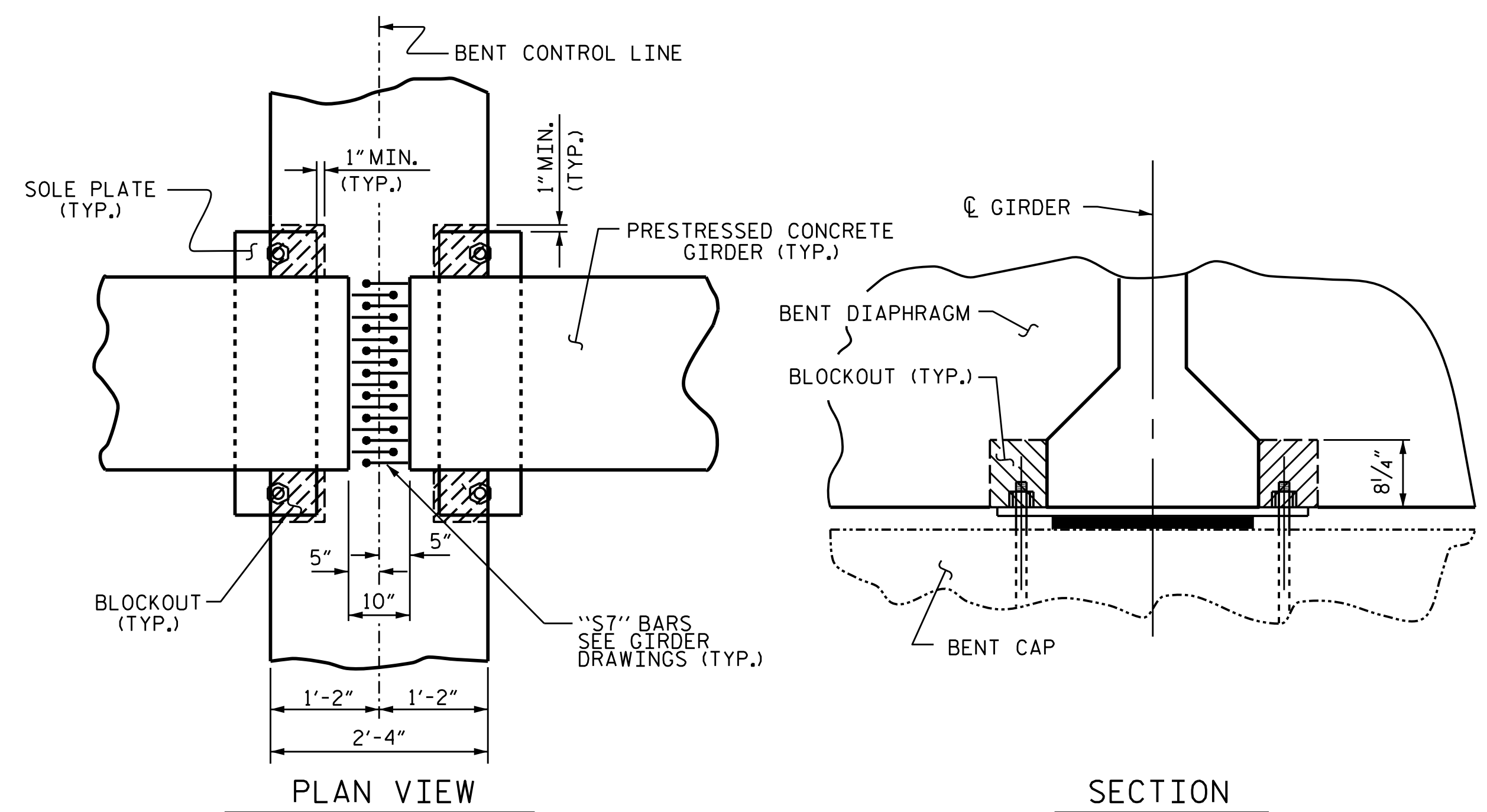
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-10
1			3			TOTAL SHEETS
2			4			46

STRUCTURE No. 6

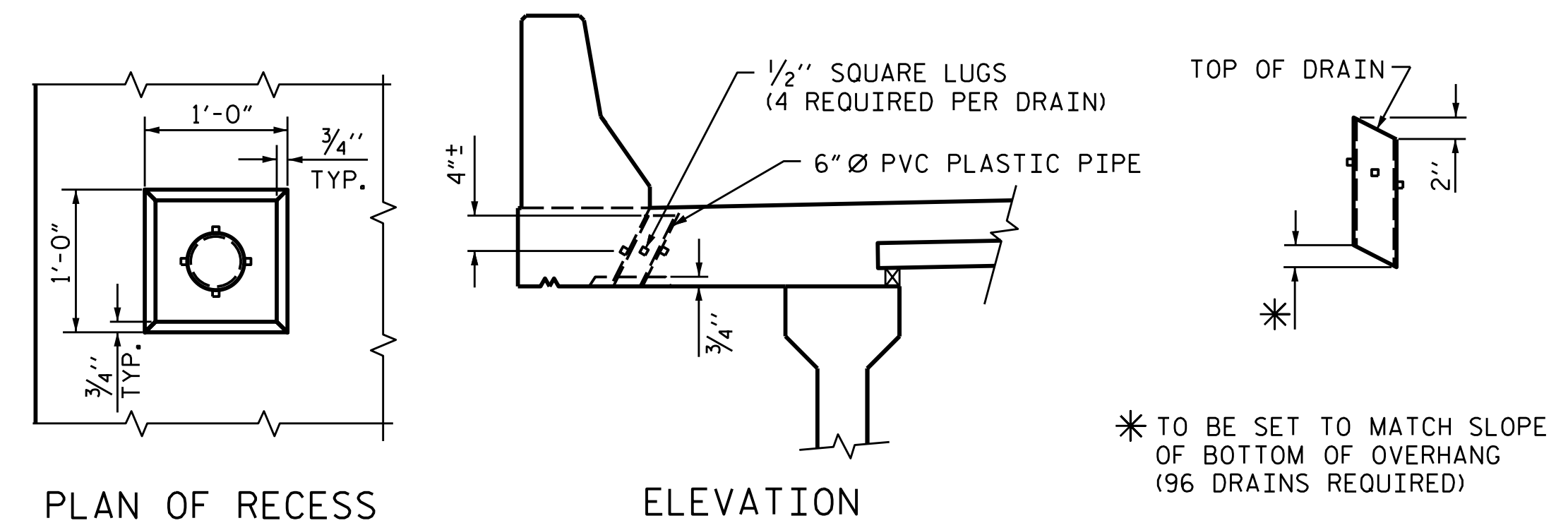
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SECTION AT CONTINUOUS BENT DIAPHRAGM
(AT BENTS 2, 4, 5, 7, 8 AND 10)



CONTINUOUS BENT DIAPHRAGM BLOCK-OUT DETAIL

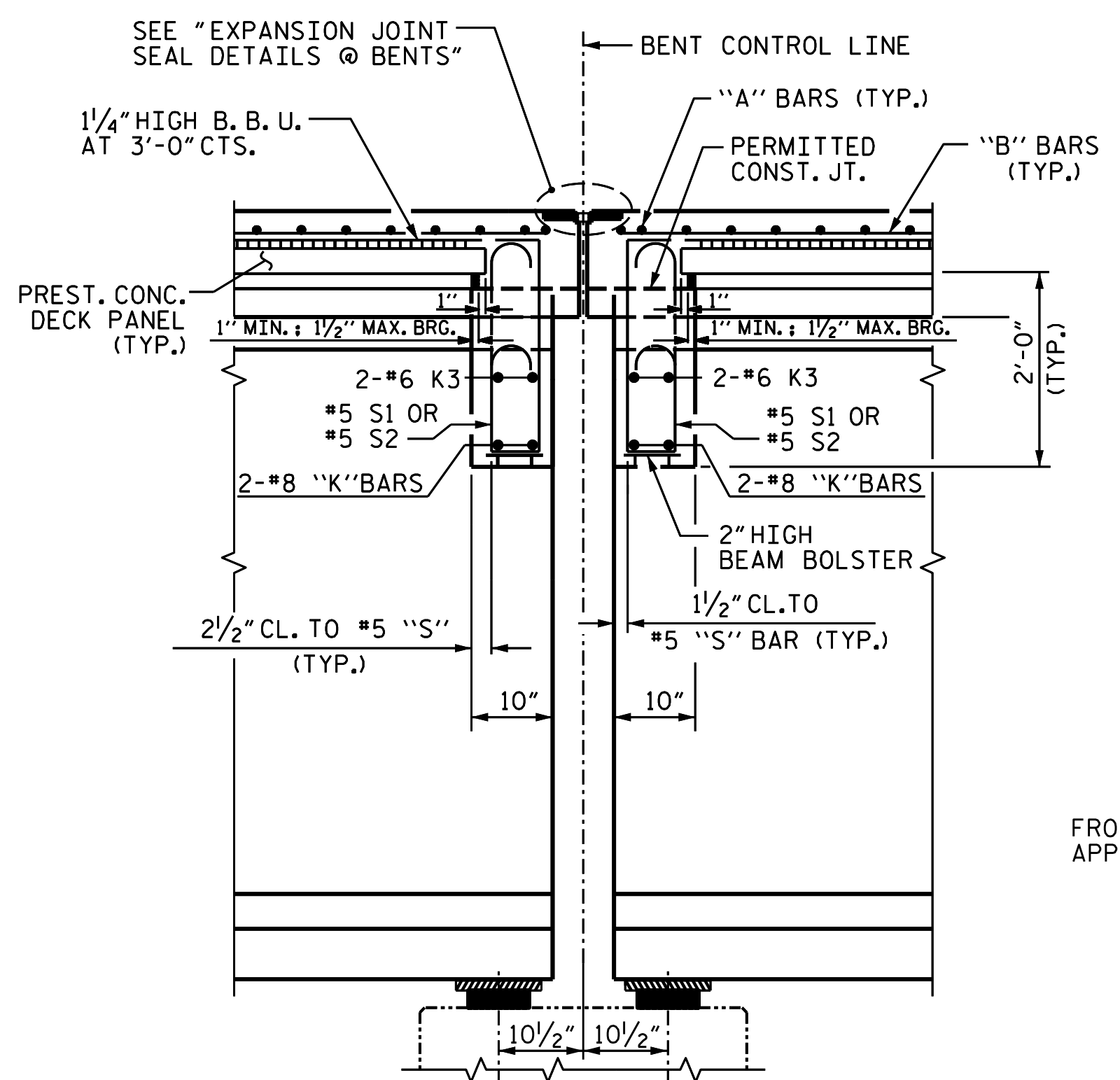


DRAIN DETAILS

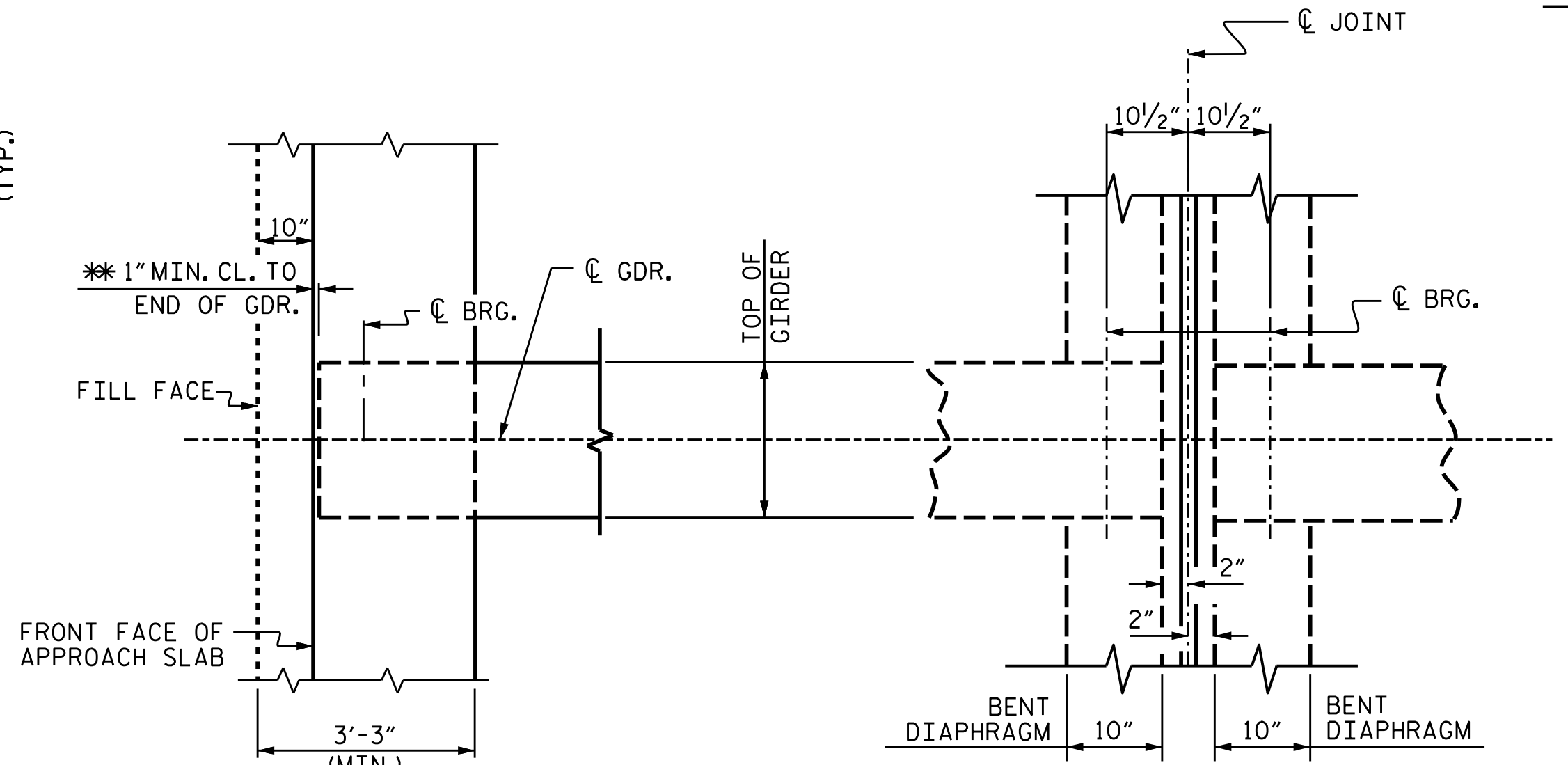
TOP OF FLOOR DRAINS TO BE SET 3/8" BELOW SURFACE OF SLAB.

4 - 1/2" SQUARE LUGS TO BE GLUED TO THE P.V.C. PLASTIC PIPE AT EQUAL SPACES AROUND THE PIPE DRAIN APPROXIMATELY 4" FROM THE TOP OF THE PIPE.

THE 6" Ø PVC PLASTIC PIPE AND FITTINGS SHALL BE SCHEDULE 40 AND CONFORM TO ASTM D1785.



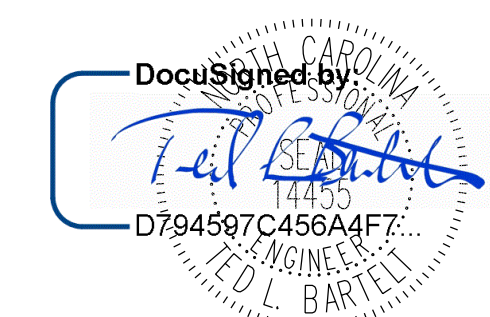
SECTION AT BENT DIAPHRAGM
(AT BENTS 1, 3, 6, 9, & 11)



INTEGRAL END BENT DIAPHRAGM
BENT DIAPHRAGM



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CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

SUPERSTRUCTURE
TYPICAL SECTION
DETAILS
(RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-11
1			3			TOTAL SHEETS
2			4			46

STRUCTURE No. 6

DRAWN BY: J. B. W. DATE: 7/09/2018
CHECKED BY: S. K. C. DATE: 7/09/2018
DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 08/29/18

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*****DCN*****
*****USER*****

DECK PANEL SUPPORTS

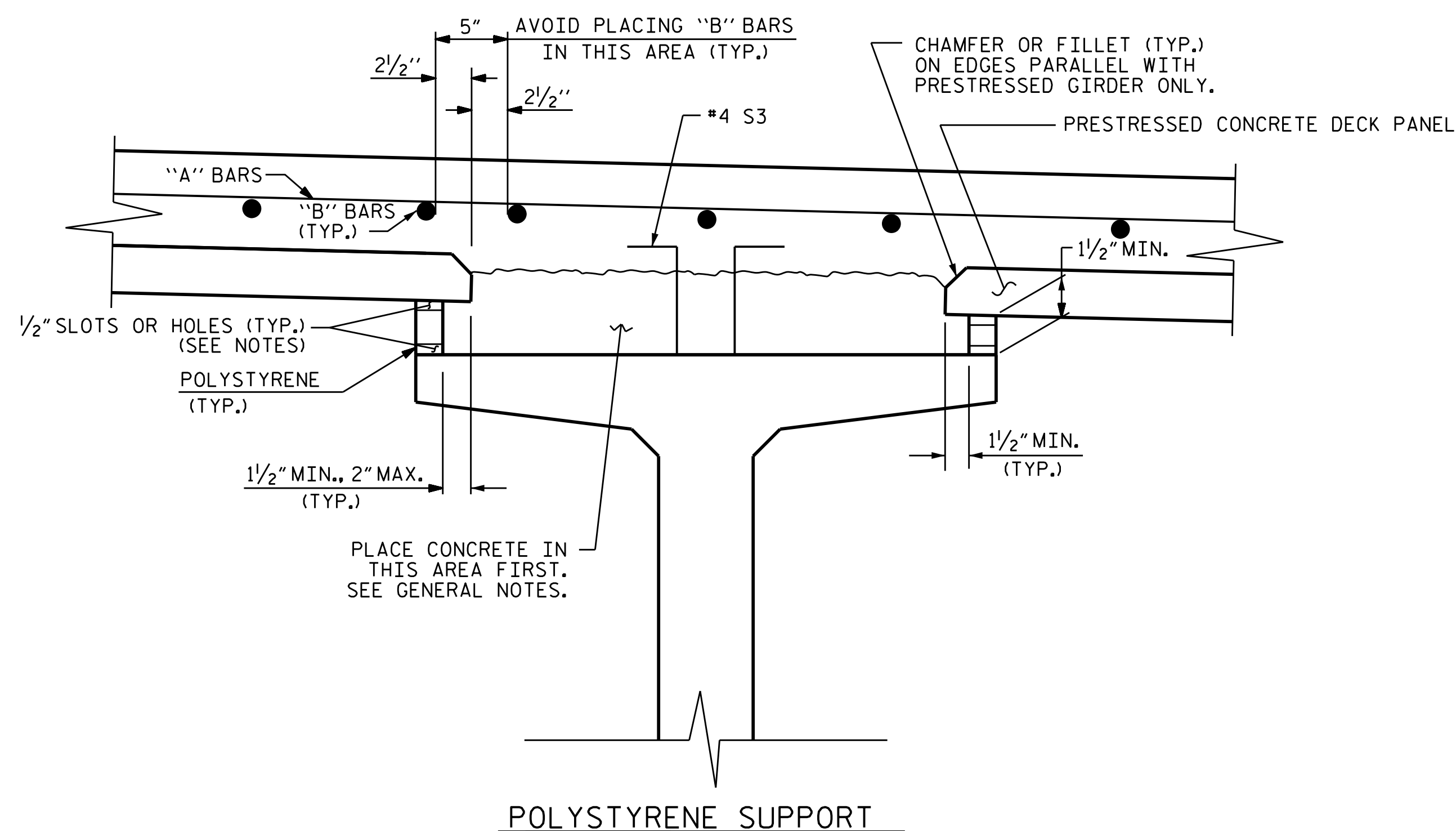
THE CONTRACTOR SHALL PROVIDE THE DECK PANEL SUPPORT SYSTEM SHOWN OR HE MAY SUBMIT A DECK PANEL SUPPORT SYSTEM OF HIS OWN DESIGN TO THE ENGINEER FOR APPROVAL.

POLYSTYRENE SUPPORT SYSTEM

1. ALL POLYSTYRENE SHALL BE DOW STYROFOAM 60 HIGH-LOAD, UC INDUSTRIES FOAMULAR 600 OR APPROVED EQUAL.
2. THE POLYSTYRENE SUPPORT SYSTEM SHALL CONSIST OF ONE LAYER WITH A MINIMUM WIDTH OF 1/2" AND A MAXIMUM WIDTH OF 2". THE POLYSTYRENE SHALL HAVE 1/2" X 1/2" WIDE SLOTS OR 1/2" DIAMETER HOLES AT 4'-0" CENTERS STAGGERED ALONG THE TOP AND BOTTOM.
3. THE POLYSTYRENE MAY BE CUT AND PLACED ON EDGE AS NECESSARY TO MATCH THE REQUIRED BUILDUP PROFILE ALONG THE GIRDER.
4. ADHESIVE, AS APPROVED BY THE ENGINEER, SHALL BE APPLIED TO THE TOP OF THE GIRDER IN A CONTINUOUS BEAD AND IN SUFFICIENT AMOUNT TO PREVENT THE POLYSTYRENE FROM BLOWING OUT AND TO PREVENT GAPS FROM FORMING BETWEEN THE POLYSTYRENE AND THE GIRDER. PRIOR TO PLACEMENT OF THE DECK PANELS, THE ADHESIVE SHALL ALSO BE APPLIED TO THE TOP OF THE POLYSTYRENE.
5. CONCRETE-FILLED BUCKETS, STACKS OF DECK PANELS, BUNDLED REINFORCING BARS OR OTHER HEAVY CONCENTRATED LOADS WILL NOT BE PERMITTED ON THE DECK PANEL ONCE THE PANEL HAS BEEN PLACED ON THE POLYSTYRENE SUPPORT SYSTEM.

GENERAL NOTES

1. THE DESIGN COMPRESSIVE STRENGTH (f'c) FOR THE CONCRETE IN PRESTRESSED PANELS SHALL BE 5000 PSI MINIMUM AT 28 DAYS. COMPRESSIVE STRENGTH OF CONCRETE AT TIME OF RELEASE OF STRANDS SHALL BE 4000 PSI MINIMUM.
2. THE PRECAST PRESTRESSED PANEL SHALL HAVE A THICKNESS OF 3 1/2" WITH THE PRESTRESSED STRANDS LOCATED AT HALF THE DEPTH OF THE PANEL.
3. FOR SKEWED SPANS, TRAPEZOIDAL CLOSURE PANELS SHALL HAVE A MINIMUM WIDTH OF 2 FEET ON THE SHORT SIDE.
4. ALL PRESTRESSING STRANDS SHALL EXTEND 2" BEYOND THE PANEL EDGES.
5. SHEAR REINFORCING OF 0.60 SQ. INCHES OF REINFORCING STEEL PER 10 SQ. FEET OF PANEL SURFACE SHALL BE PROVIDED IN THE PANEL TO ENSURE COMPOSITE ACTION BETWEEN PANEL AND THE CAST-IN-PLACE CONCRETE. SHEAR REINFORCEMENT SHALL BE MADE OF WELDED WIRE HAVING A MINIMUM YIELD STRENGTH OF 60 KSI.
6. SHEAR REINFORCEMENT AND LIFTING DEVICES SHALL BE CONSTRUCTED AND PLACED SO AS TO AVOID ANY INTERFERENCE WITH REINFORCING STEEL IN THE CAST-IN-PLACE DECK SLAB AND TO ALLOW FOR PROPER CONCRETE CONSOLIDATION IN THE DECK PANEL.
7. SHIFT LONGITUDINAL "B" BARS AS NECESSARY TO OBTAIN A MINIMUM CLEAR DISTANCE OF 2 1/2" TO THE RIGHT OR LEFT OF THE EDGE OF THE DECK PANEL. IF, IN SHIFTING TO OBTAIN THIS CLEARANCE, THE "B" BAR INTERFERES WITH THE STIRRUP IN THE TOP OF THE GIRDER THE "B" BAR MAY BE ELIMINATED.
8. WHEN CASTING THE DECK, PLACE CONCRETE FIRST OVER THE GIRDERS IN CONTINUOUS STRIPS A MINIMUM OF THREE PANEL LENGTHS AHEAD OF THE REST OF THE CONCRETE. CAREFULLY VIBRATE THE CONCRETE OVER THE GIRDERS SO THAT CONCRETE COMPLETELY FILLS THE AREA UNDER THE DECK PANEL OVERHANGS. THEN PLACE AND VIBRATE THE REMAINING DECK CONCRETE.



PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 PRECAST PRESTRESSED
 CONCRETE DECK PANELS
 (RIGHT LANE)

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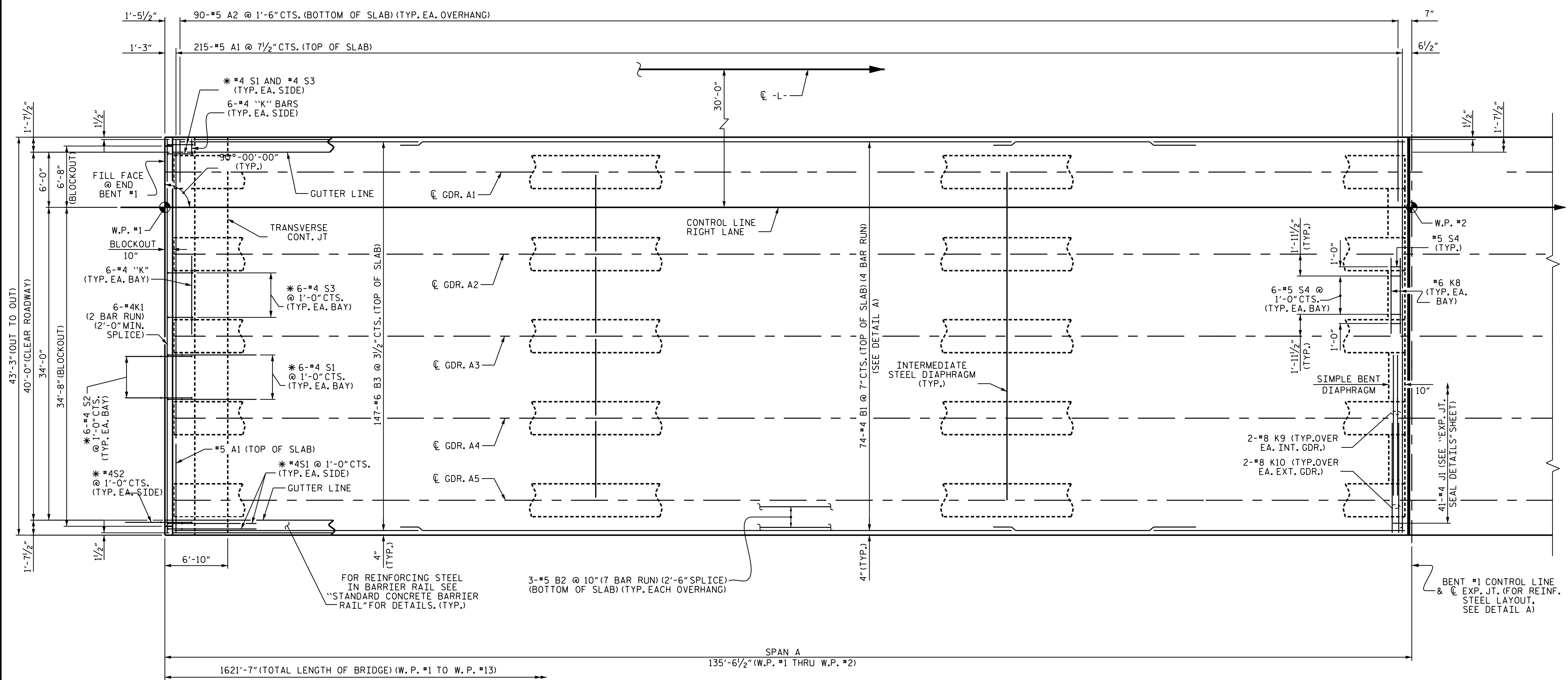
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 ENGINEER
 T. L. BARTEL
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			46
2			4			46

STRUCTURE No. 6 STD. NO. PDP1

DRAWN BY : J. B. W. DATE : 7/9/2018
 CHECKED BY : S. K. C. DATE : 7/9/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 08/29/18

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PLAN OF SPAN A

NOTES

FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.
 * #4 S1, #4 S2, & #4 S3 TO MATCH WITH * #4 "D" BARS IN INTEGRAL END BENT CAP. FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT"
 SEE SHEET S5-31 FOR TRANSVERSE CONSTRUCTION JOINT DETAIL.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

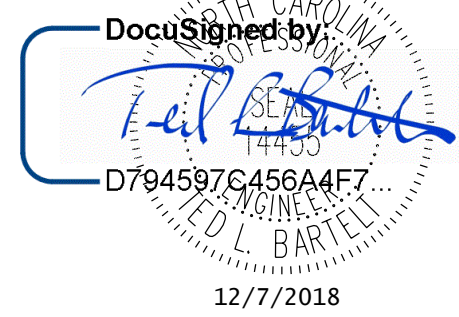
SHEET 1 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 PLAN OF SPAN A
 (RIGHT LANE)

REVISIONS						SHEET NO. S6-13
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

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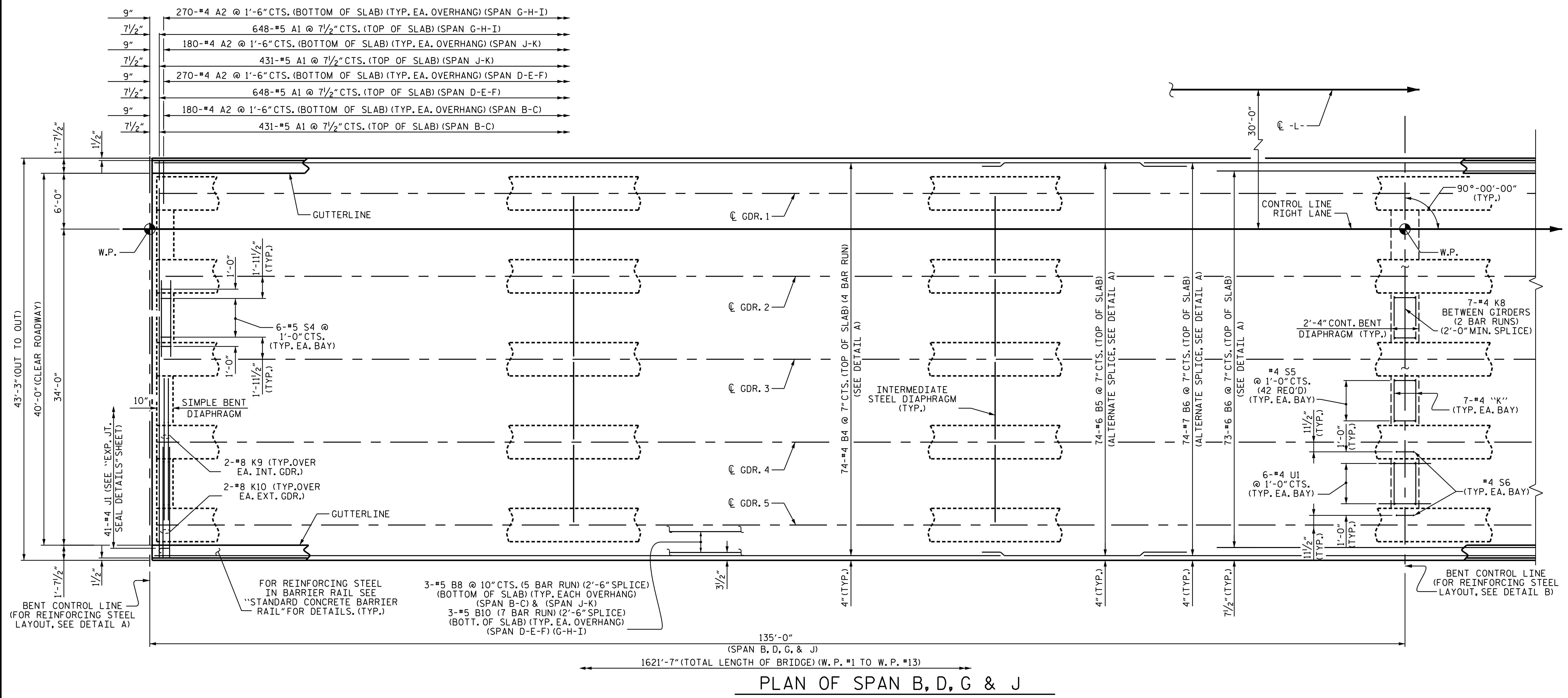
DRAWN BY: J. B. W. DATE: 6/21/2018
 CHECKED BY: S. K. C. DATE: 07/05/18
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 8/28/18

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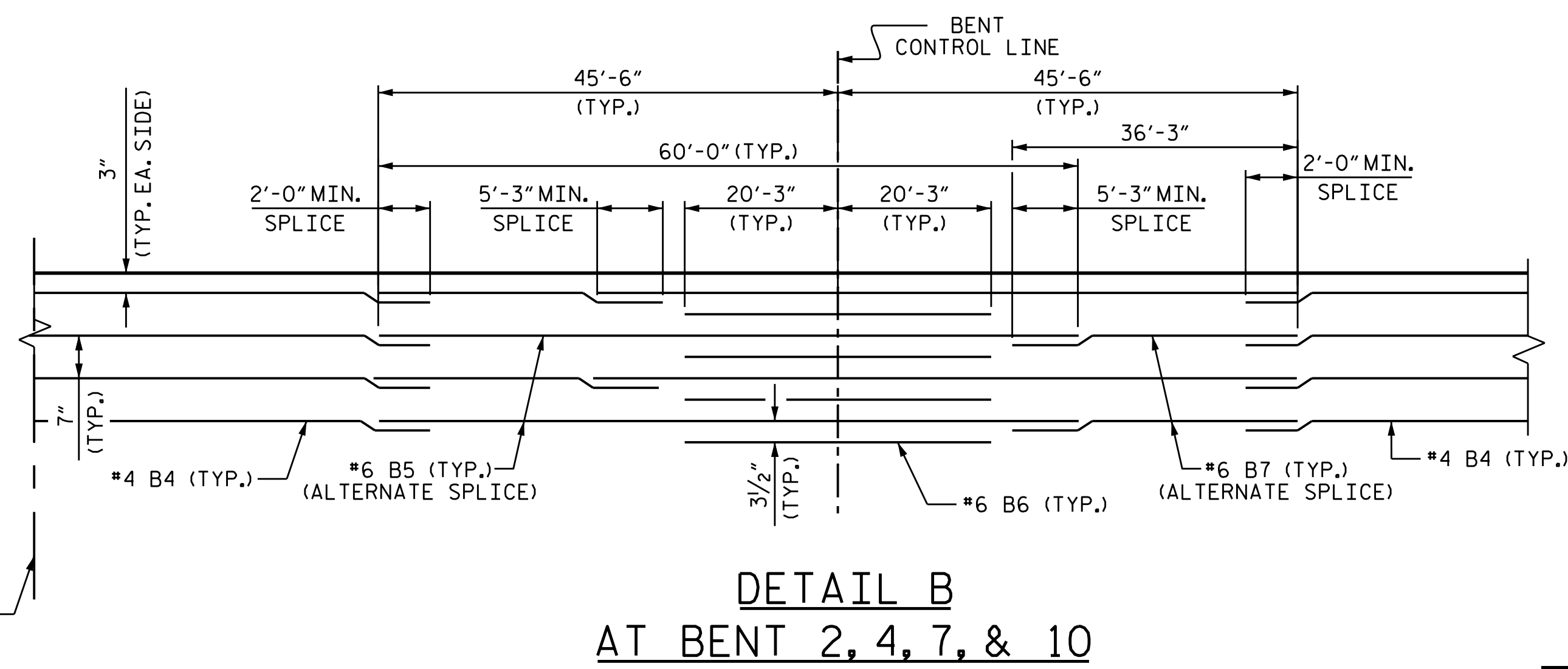
STRUCTURE NO. 6



NOTES

FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT" SHEETS. FOR DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.

FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.



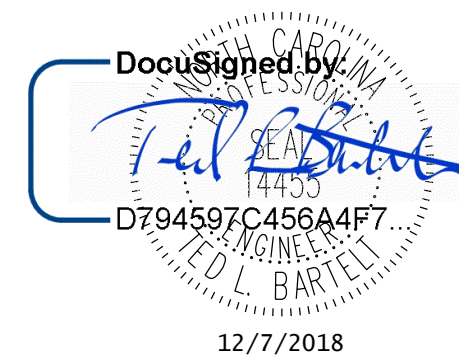
DETAIL B
AT BENT 2, 4, 7, & 10

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET 2 OF 6

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

SUPERSTRUCTURE
PLAN OF SPANS
B, D, G & J
(RIGHT LANE)



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DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 8/28/18

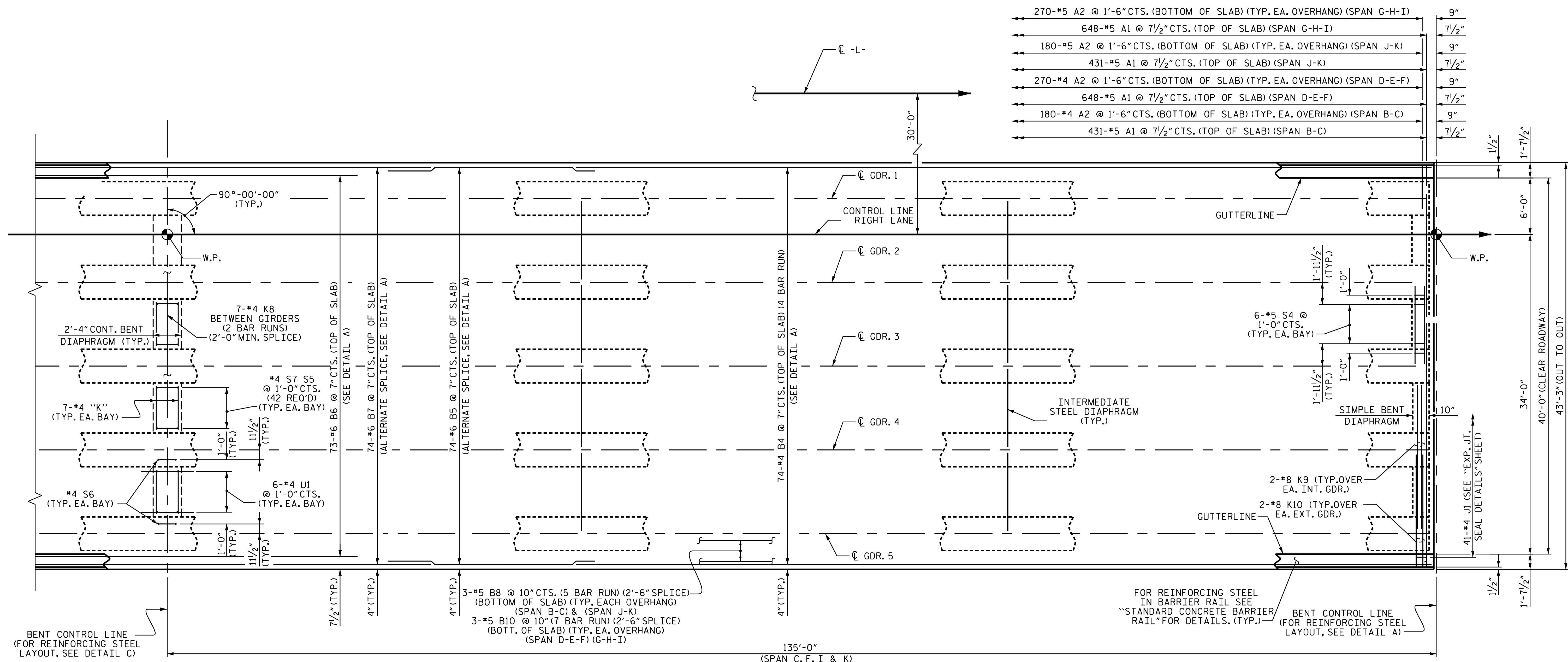
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Phone 919.981.0310 Fax 919.981.0451
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A&O PROJECT NO. 2015.042

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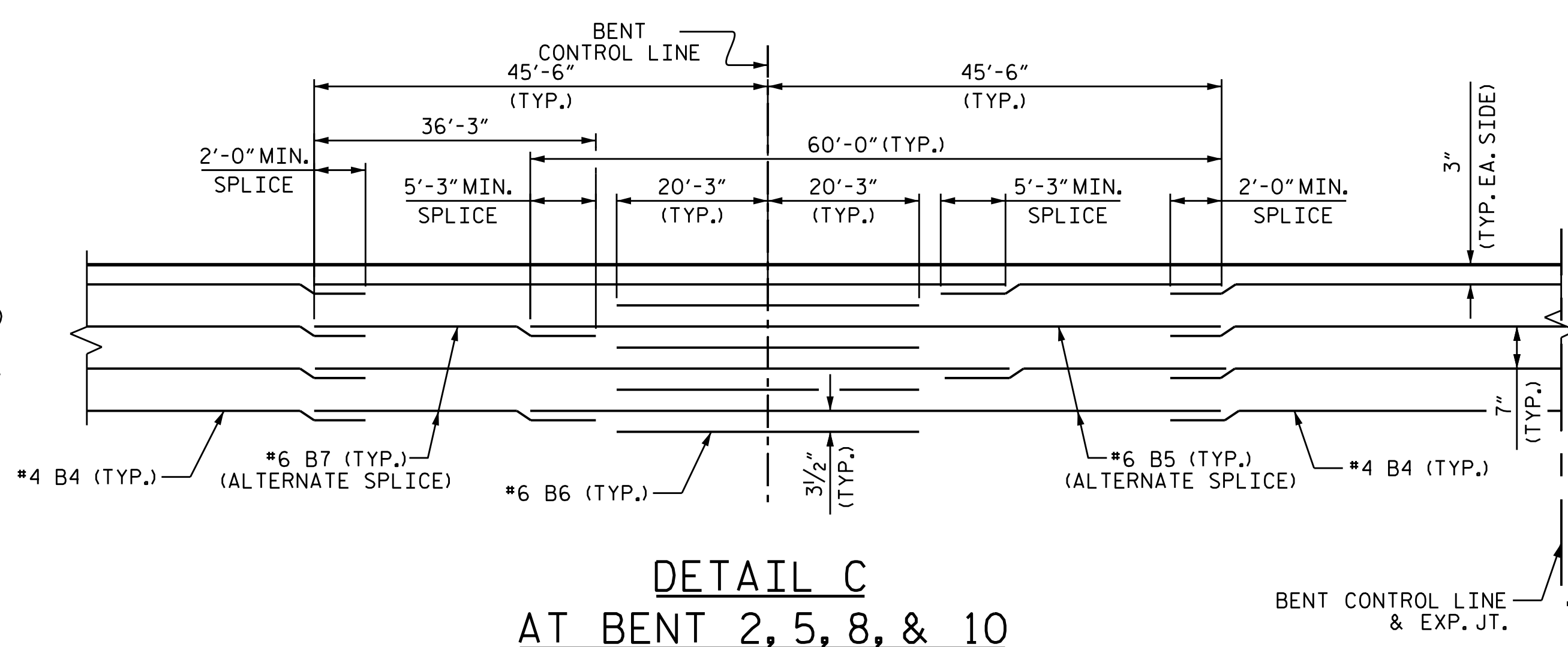
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-14
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6

*****SYSTEM*****
*****DCN*****
*****USERNAME*****



PLAN OF SPAN C, F, I, & K



DETAIL C AT BENT 2, 5, 8, & 10

NOTES

FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT" SHEETS. FOR DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.

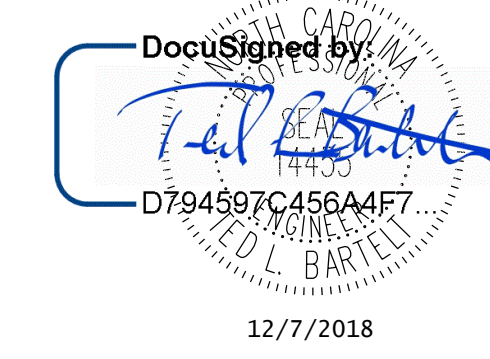
FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 3 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 PLAN OF SPANS
 C, F, I, AND K
 (RIGHT LANE)



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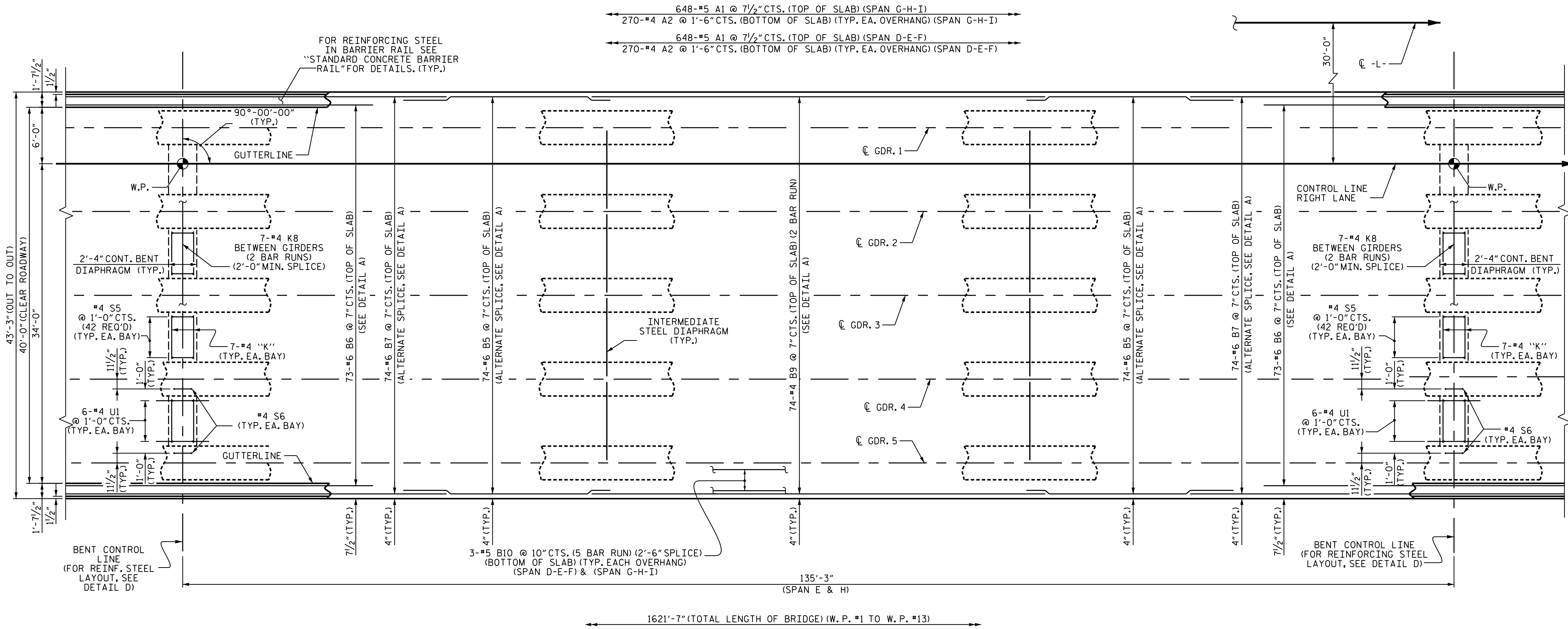
REFERENCE NO. 6-15
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-15
1			3			TOTAL SHEETS
2			4			46

DRAWN BY: J. B. W. DATE: 6/21/2018
 CHECKED BY: S. K. C. DATE: 07/05/18
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 8/28/18

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

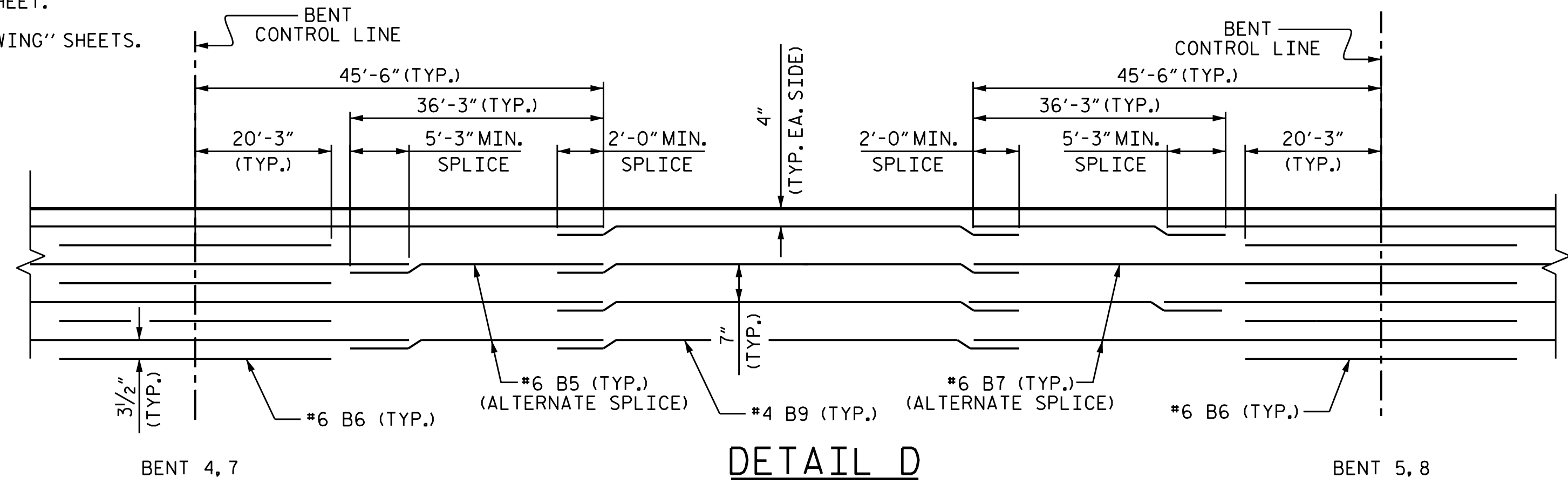
STRUCTURE NO. 6



NOTES

FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT" SHEETS. FOR DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.
 FOR WORK POINT NUMBERS, SEE "GENERAL DRAWING" SHEETS.

PLAN OF SPAN E AND H



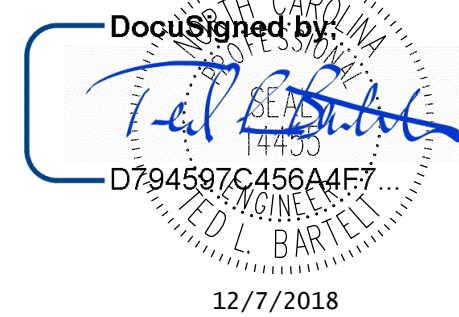
DETAIL D

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET OF 4 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 PLAN OF SPANS
 E & H
 (RIGHT LANE)**



DRAWN BY: J. B. W. DATE: 6/21/2018
 CHECKED BY: S. K. C. DATE: 07/05/18
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/28/18

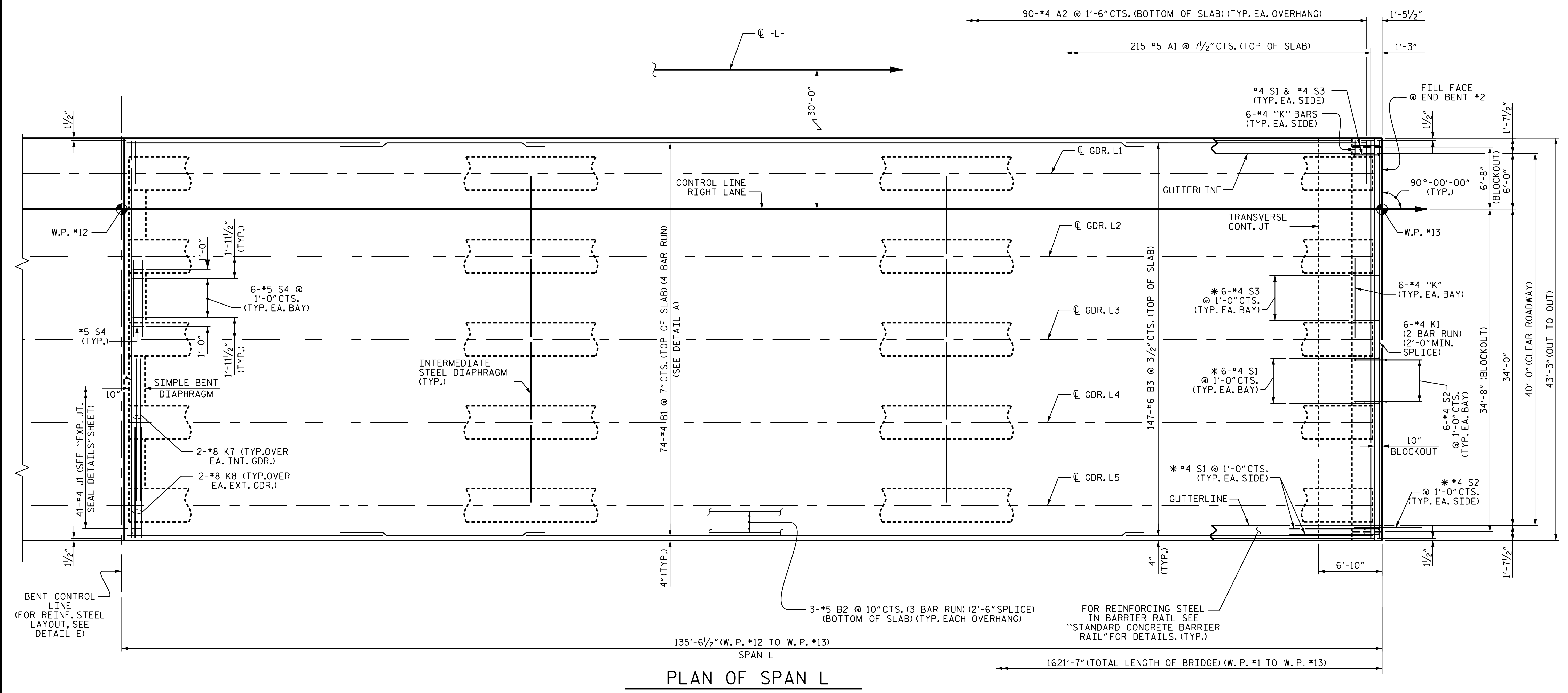
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 Phone 919 981 0310 Fax 919 981 0451
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 A&O PROJECT NO. 2015.042

REFERENCE NO. 6-16
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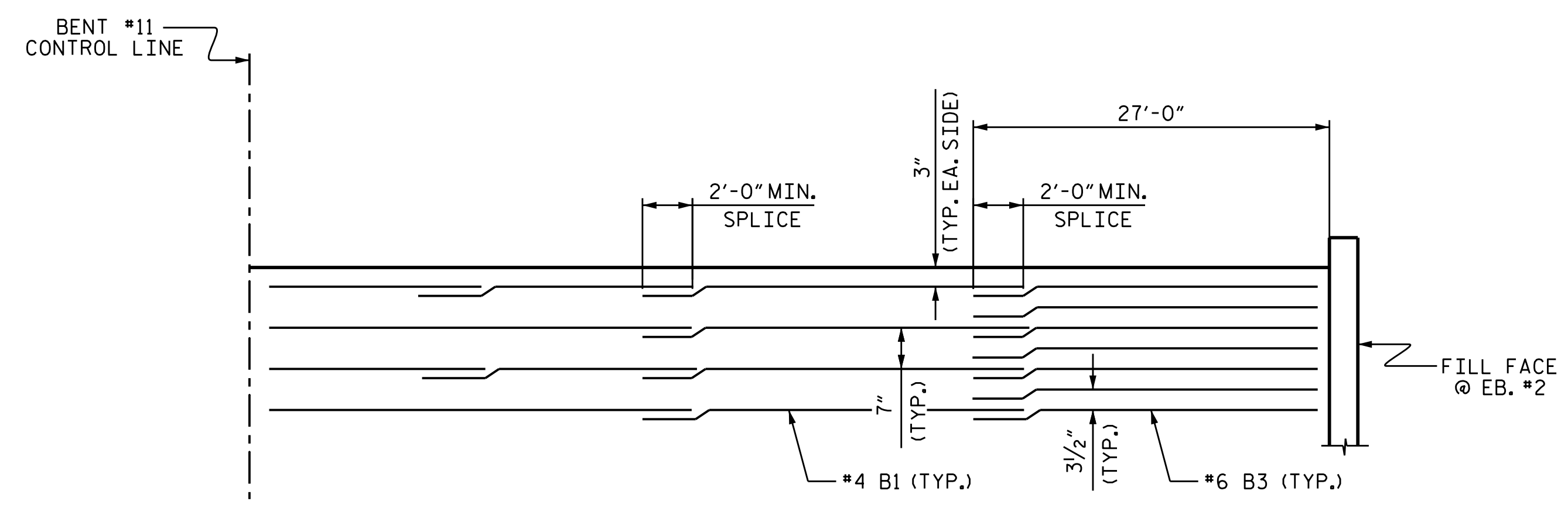
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-16
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****



PLAN OF SPAN L



DETAIL E
"B" BAR DETAILS

NOTES

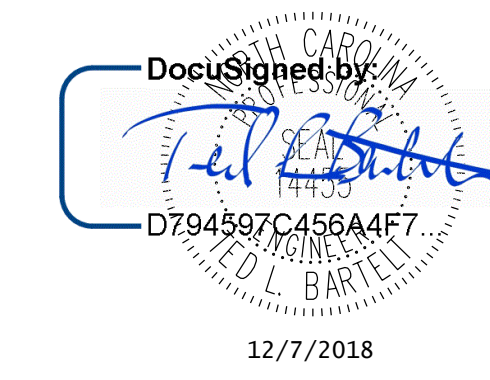
FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.
 * #4 S1, #4 S2, & #4 S3 TO MATCH WITH #4 "V" BARS IN INTEGRAL END BENT CAP. FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT"
 SEE SHEET S5-31 FOR TRANSVERSE CONSTRUCTION JOINT DETAIL.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 5 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION

SUPERSTRUCTURE
 PLAN OF SPAN L
 (RIGHT LANE)



DRAWN BY : S.G.S. DATE : 06/18/18
 CHECKED BY : S.K.C. DATE : 07/05/18
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE : 8/28/18

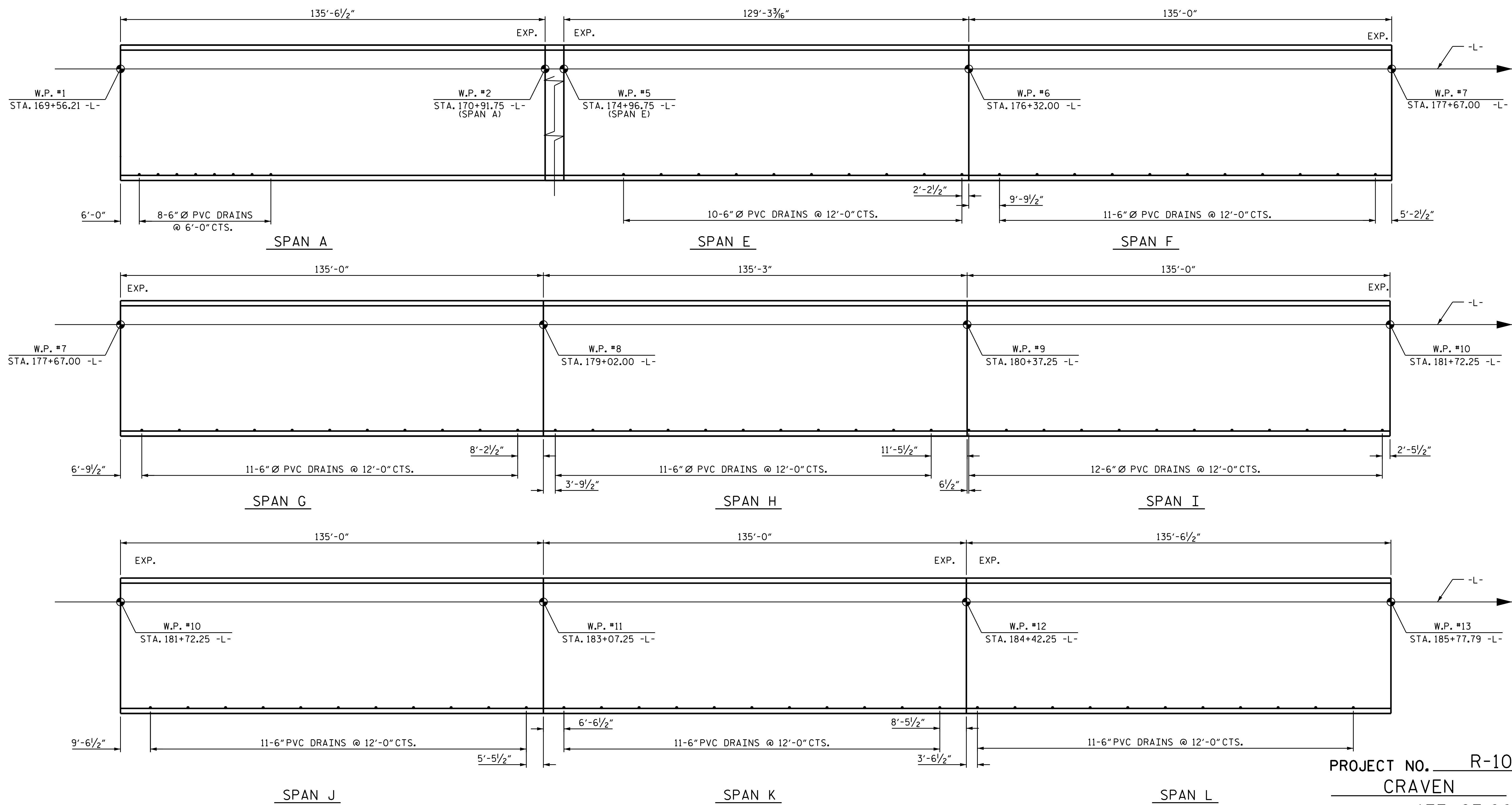
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S6-17
2			4			TOTAL SHEETS 46

STRUCTURE No. 6

*****SYSTEM*****
 *****DCN*****
 *****USER*****

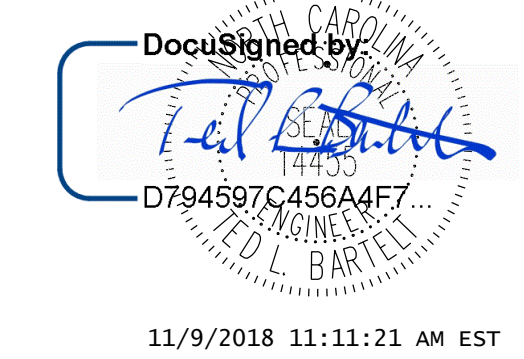


PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 6 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

PLAN OF SPAN
 PIPE DRAIN LAYOUT



DRAWN BY : J. B. W. DATE : 8/27/2018
 CHECKED BY : S. K. C. DATE : 8/27/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 9/28/2018

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

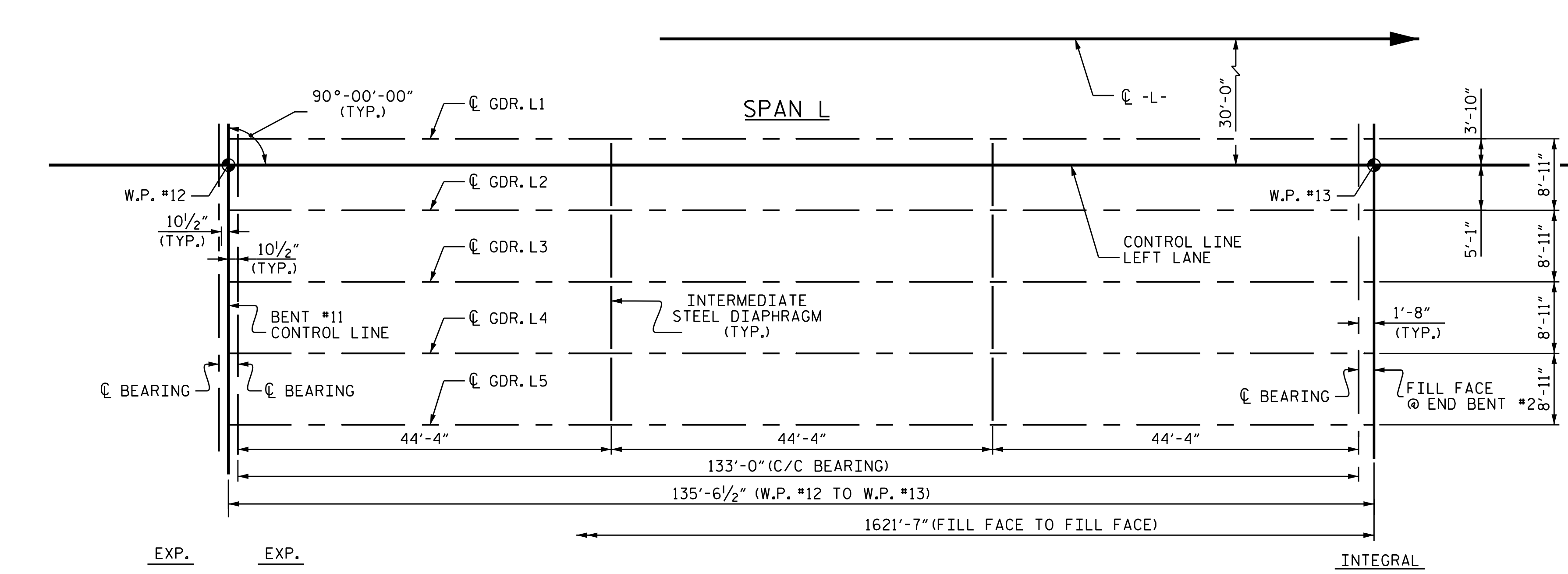
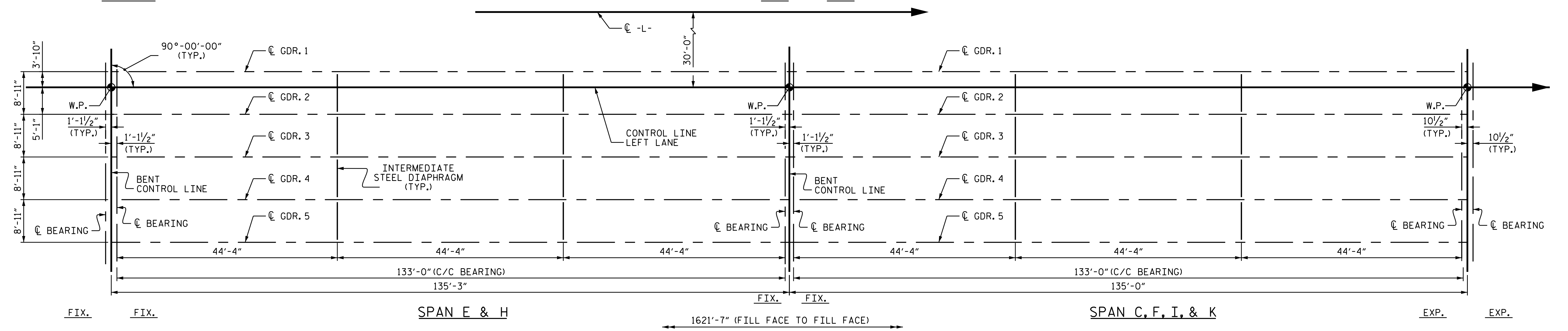
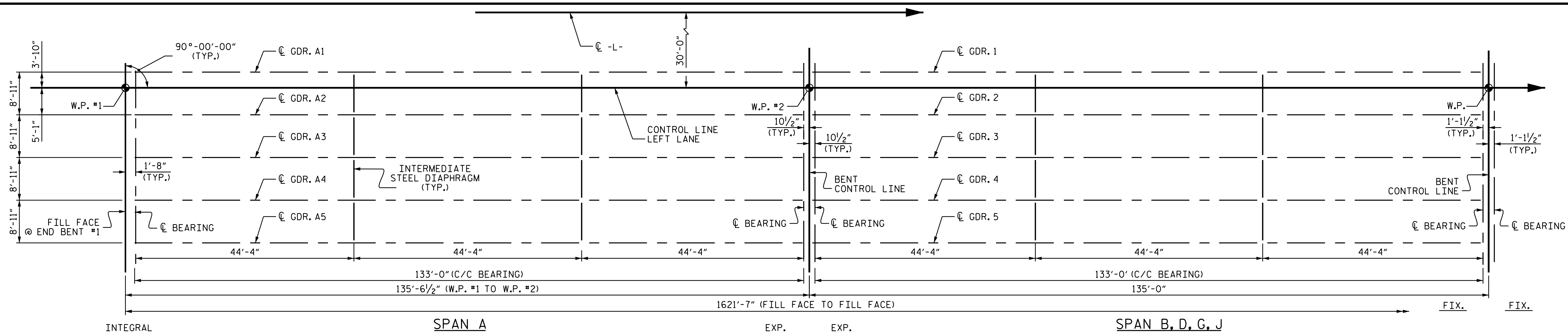
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A&O PROJECT NO. 2015.042

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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-18
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO: 6



SPAN	SOLE PLATE "P"		SPAN	BEARING PAD	
	NEAR SIDE	FAR SIDE		NEAR SIDE	FAR SIDE
A		P1	A	IV	VII
B	P1	P2	B	VII	VII
C	P2	P1	C	VII	VII
D	P1	P2	D	VII	VII
E	P2	P2	E	VII	VII
F	P2	P1	F	VII	VII
G	P1	P2	G	VII	VII
H	P2	P2	H	VII	VII
I	P2	P1	I	VII	VII
J	P1	P2	J	VII	VII
K	P2	P1	K	VII	VII
L	P1	P1	L	VII	IV

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 1 OF 1

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE GIRDER LAYOUT (RIGHT LANE)

DocuSigned by:
 Full Signature
 14455
 D794597C456A4F7
 ENGINEER
 L. BARTELL
 11/9/2018 11:11:21 AM EST



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 Phone 919 981 0310 Fax 919 981 0451
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REFERENCE NO. 6-19
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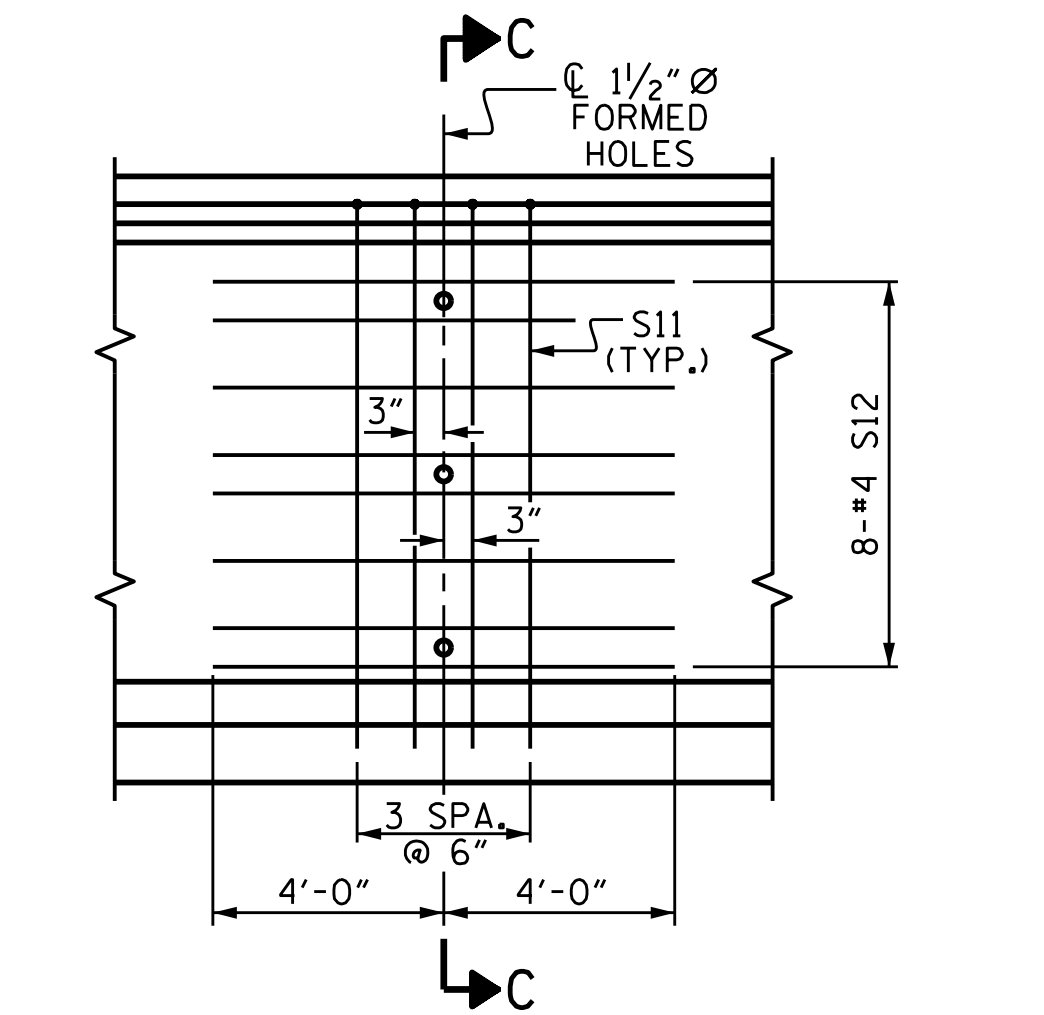
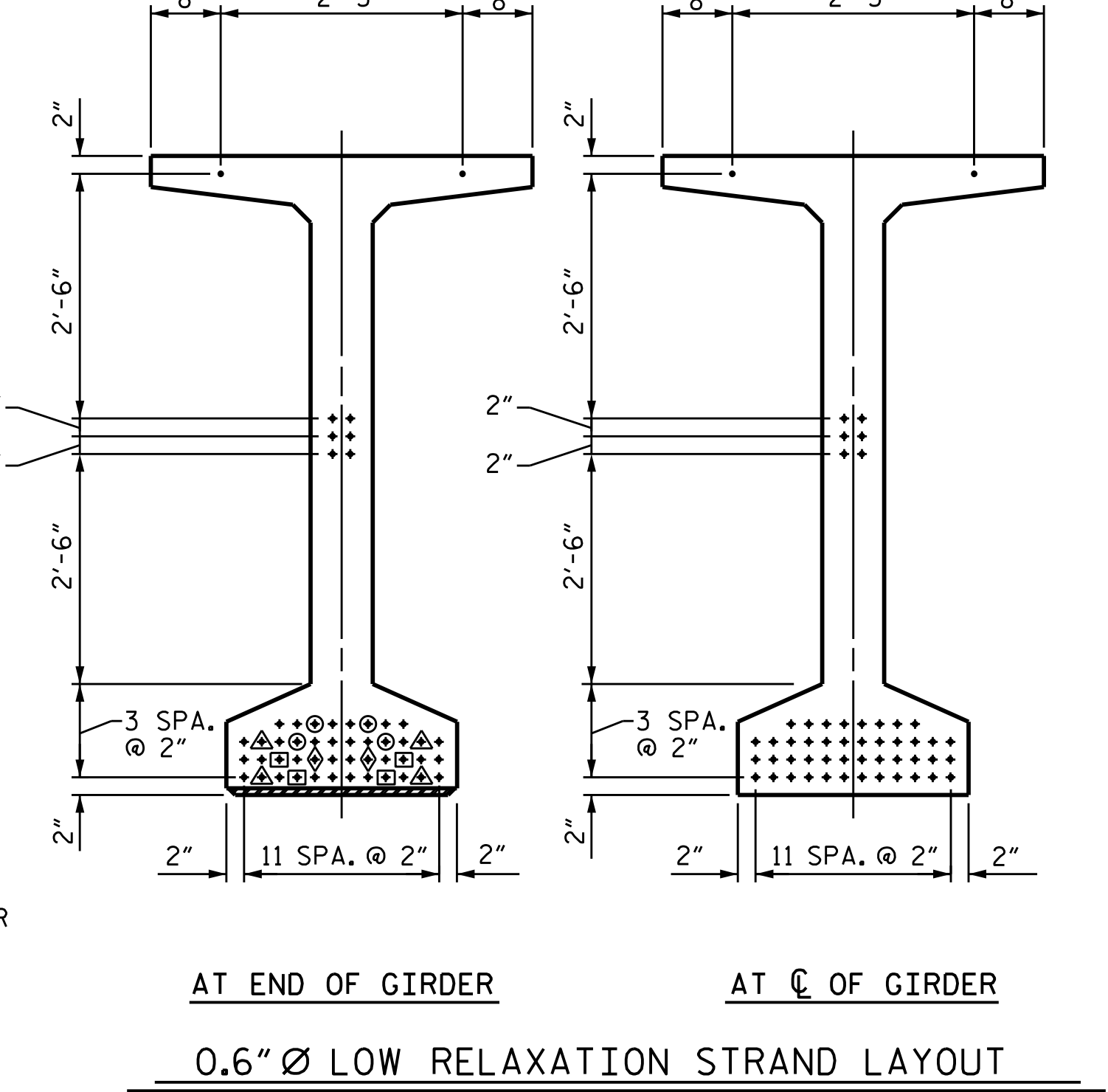
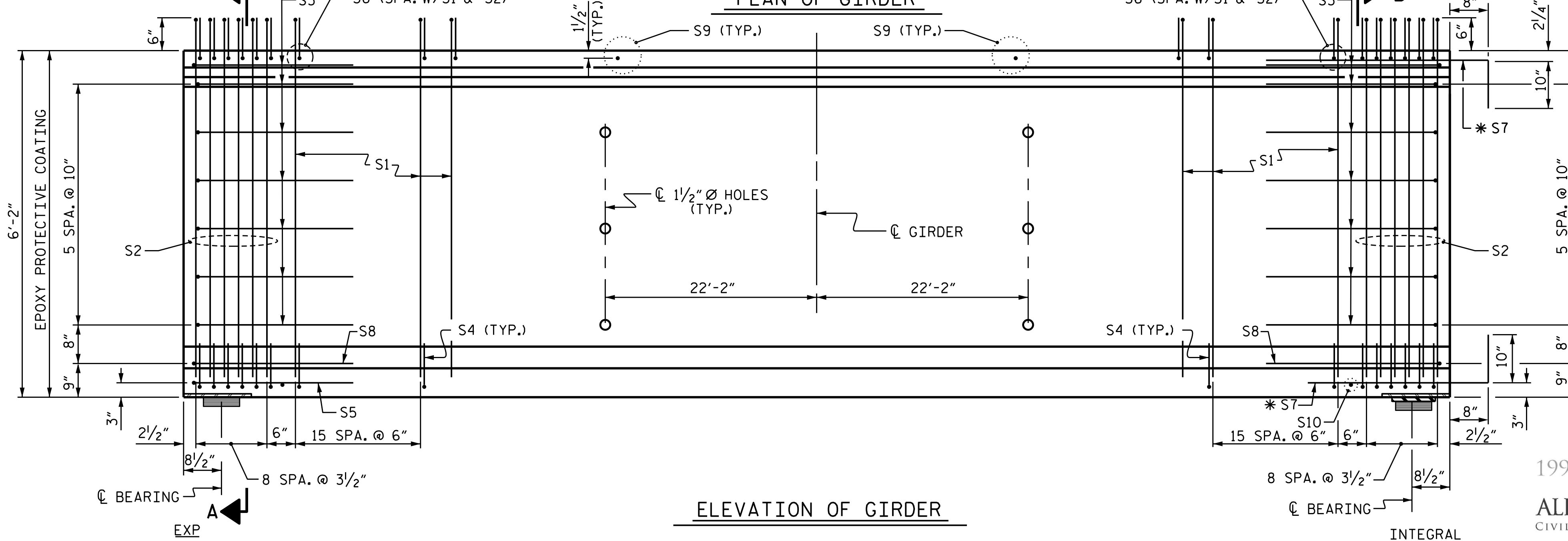
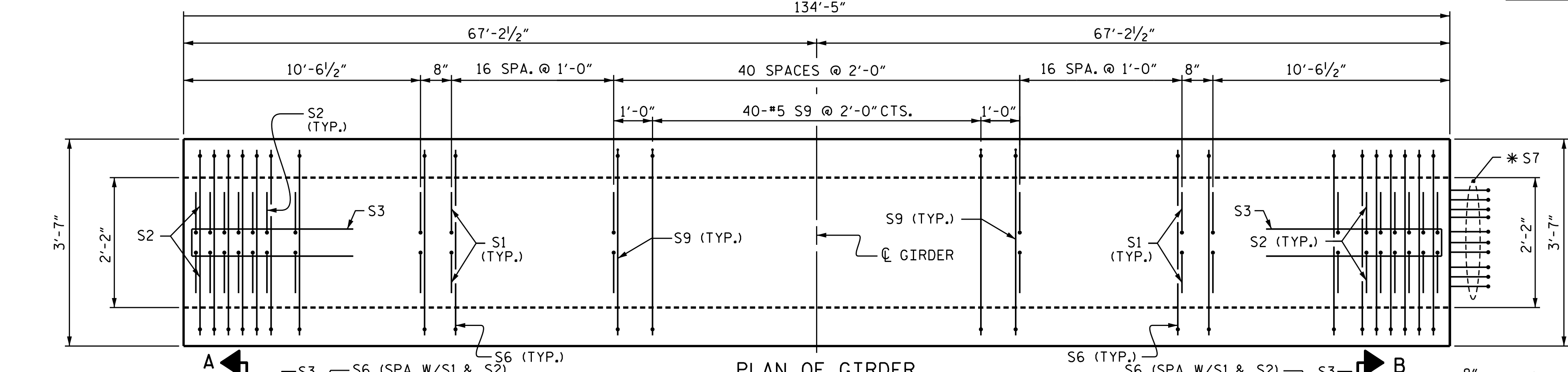
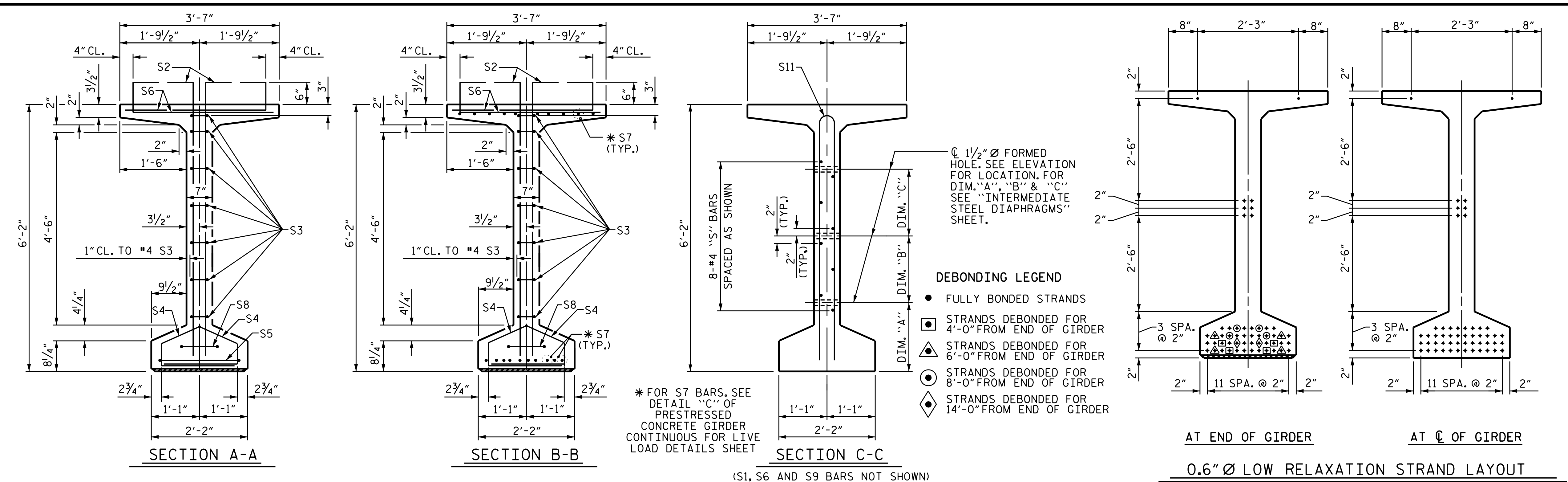
REVISIONS						SHEET NO. S6-19
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE No. 6

DRAWN BY: J. B. W. DATE: 7/09/2018
 CHECKED BY: S. K. C. DATE: 7/09/2018
 DESIGN ENGINEER OF RECORD: J. L. B., PE DATE: 08/28/18

GIRDER LAYOUT

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****



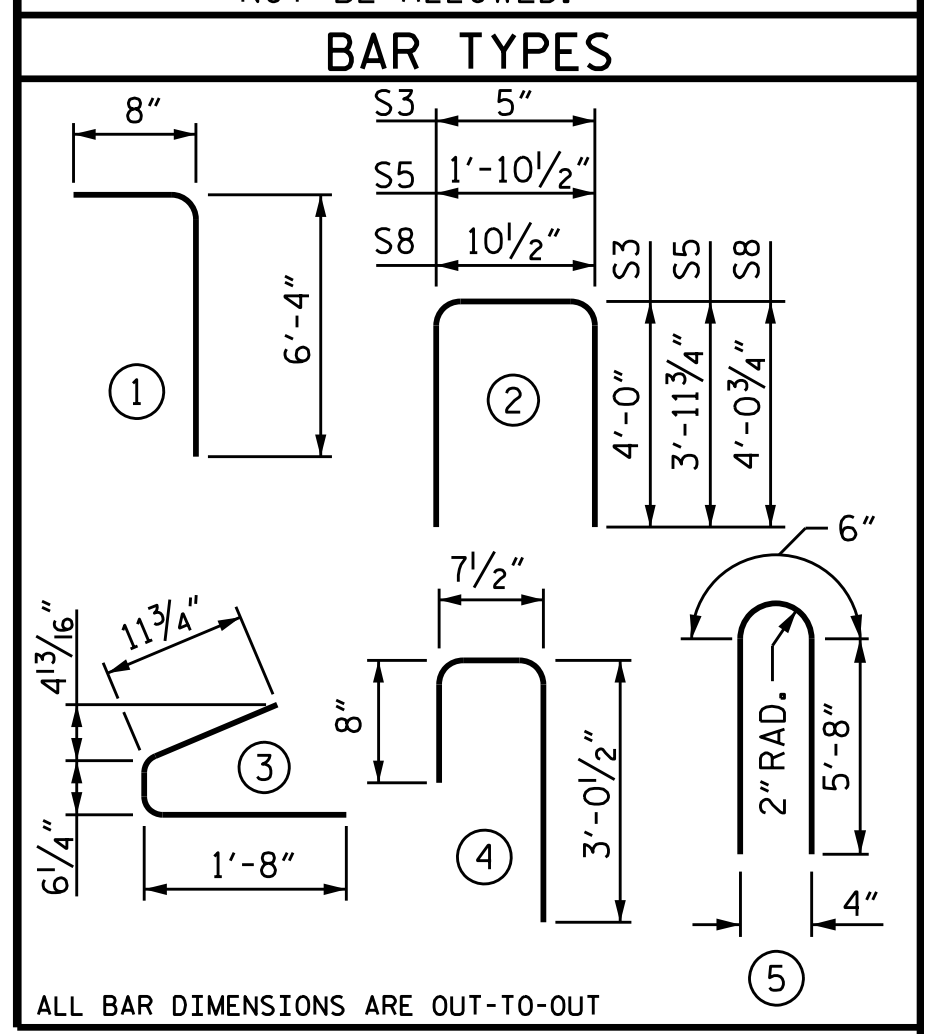
0.6" Ø L. R. GRADE 270 STRANDS

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

REINFORCING STEEL FOR ONE GDR

BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER

REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
LB.	C.Y.	No.
3037	30.5	52

GIRDERS REQUIRED

NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN A)	134'-5"	672'-1"
5 (SPAN L)	134'-5"	672'-1"

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

DEPARTMENT OF TRANSPORTATION
 STANDARD
 74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPAN A AND L
 (RIGHT LANE)

ASSEMBLED BY : J. B. W. DATE : 6/22/2018
 CHECKED BY : S. K. C. DATE : 6/22/2018
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 11/15 MAA/TMG
 REV. 12/17 MAA/THC

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 A&O PROJECT NO. 2015.042

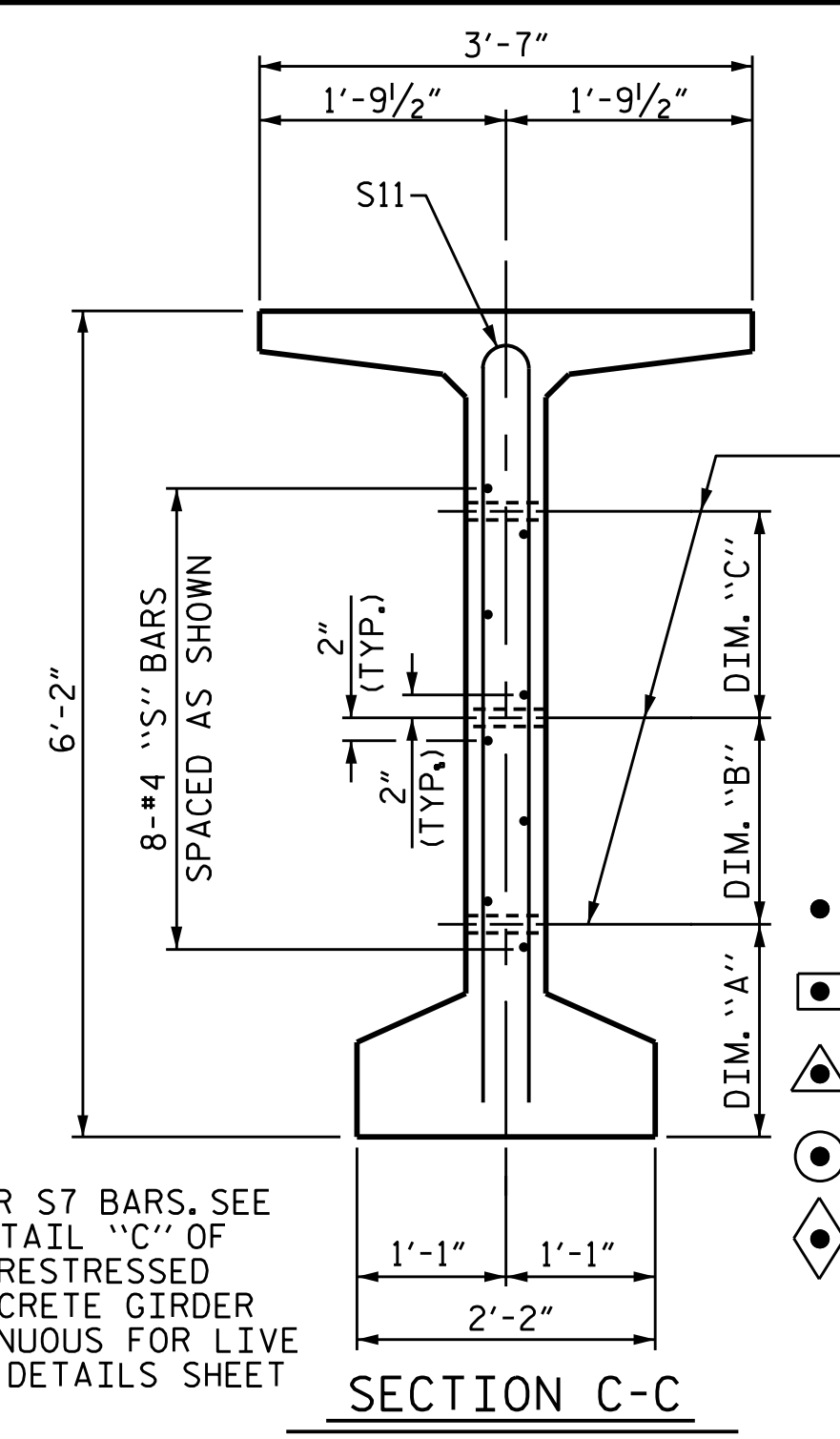
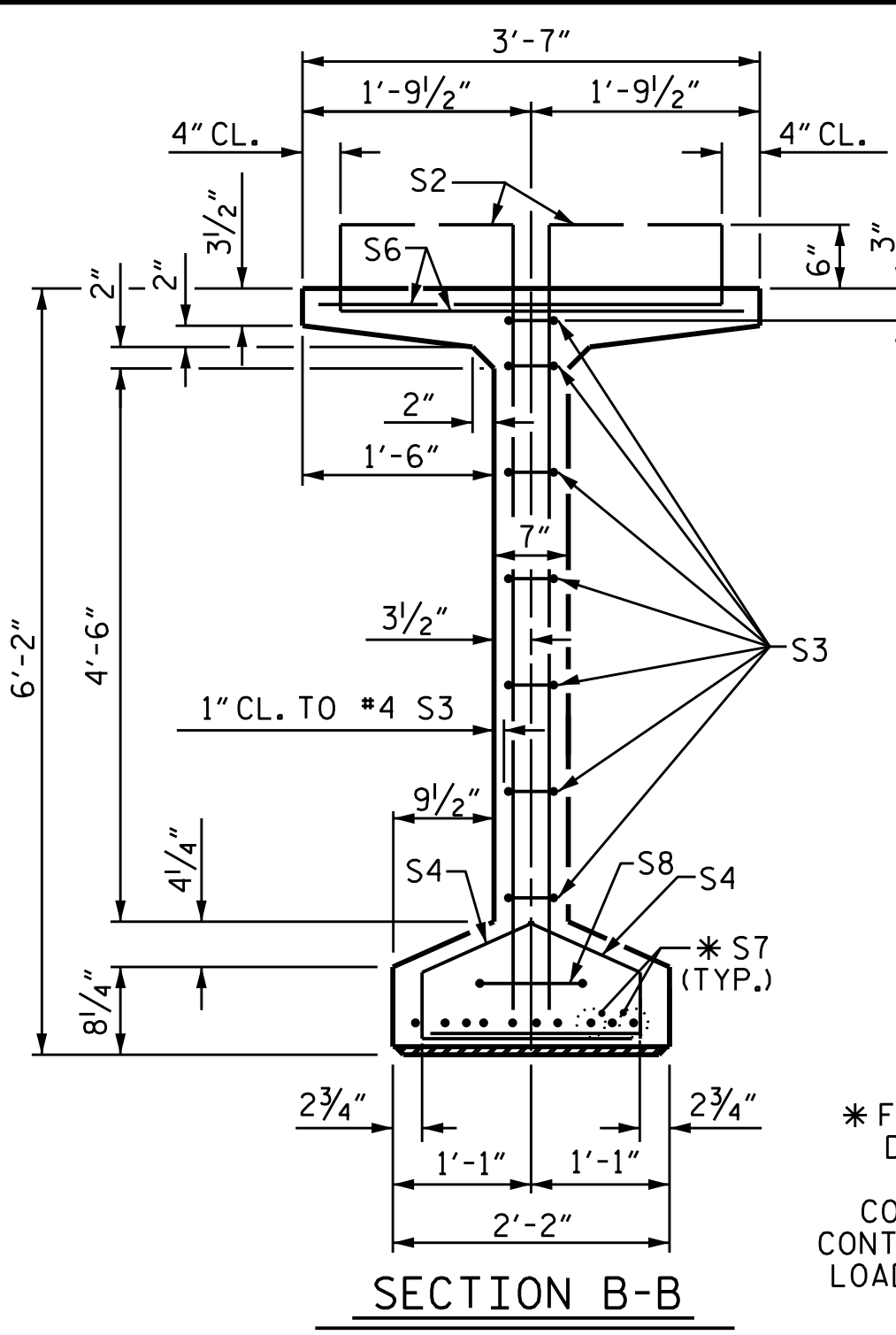
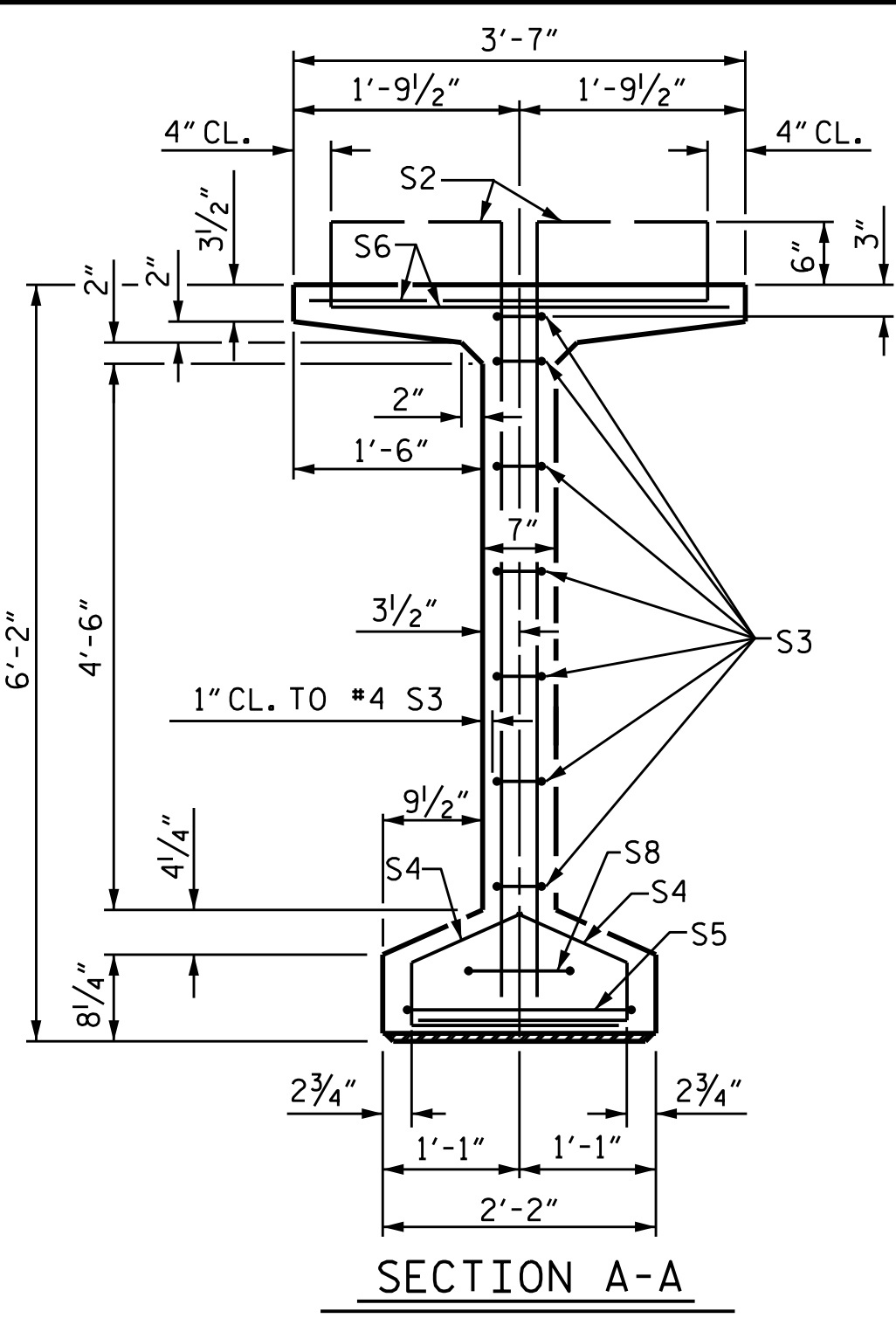
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SHEET 1 OF 5

NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
			4		

SHEET NO. S6-20
 TOTAL SHEETS 46

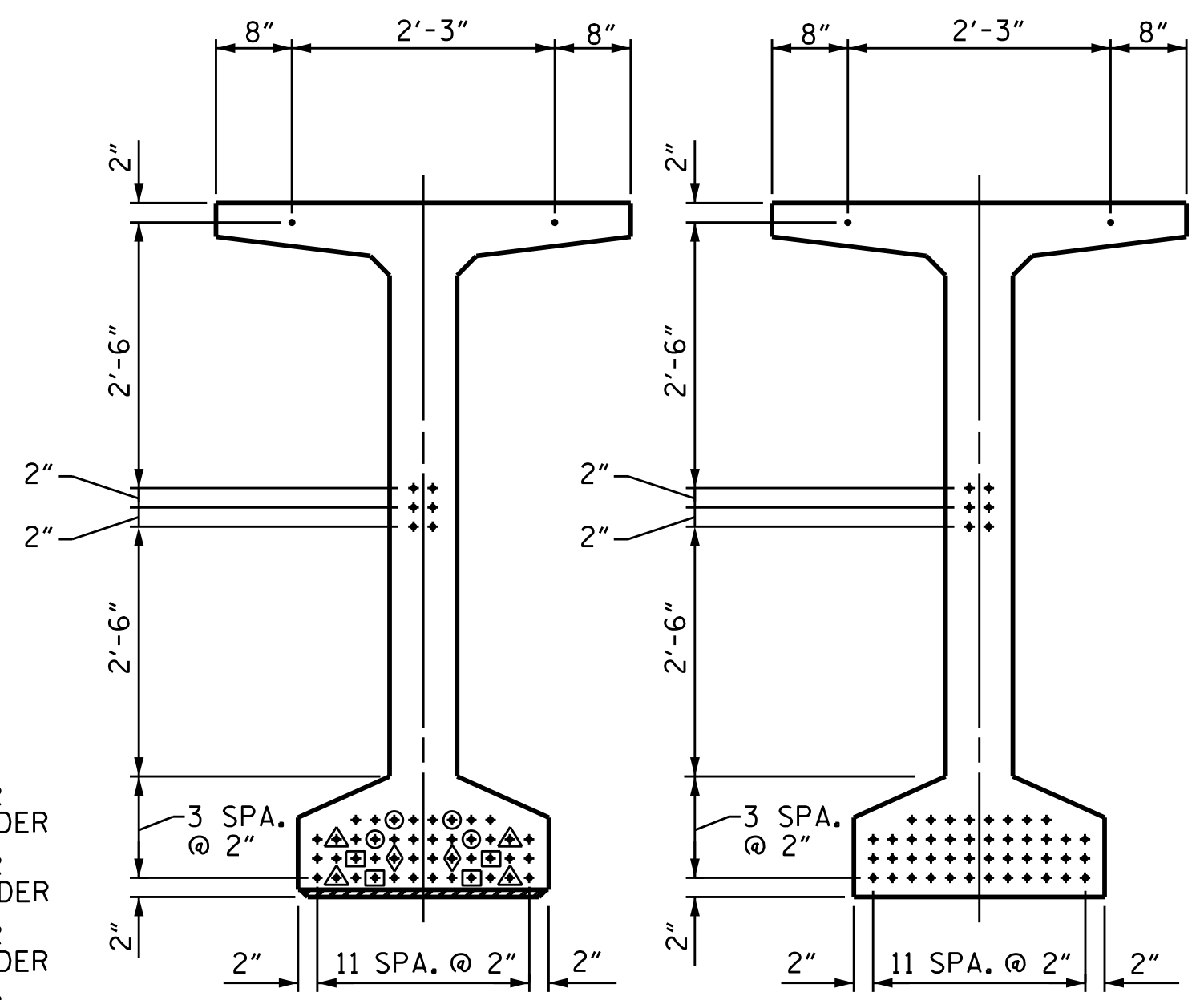
*****SYSTEM*****
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DEBONDING LEGEND

- FULLY BONDED STRANDS
- STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER

FOR S7 BARS SEE DETAIL 'C' OF PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS SHEET

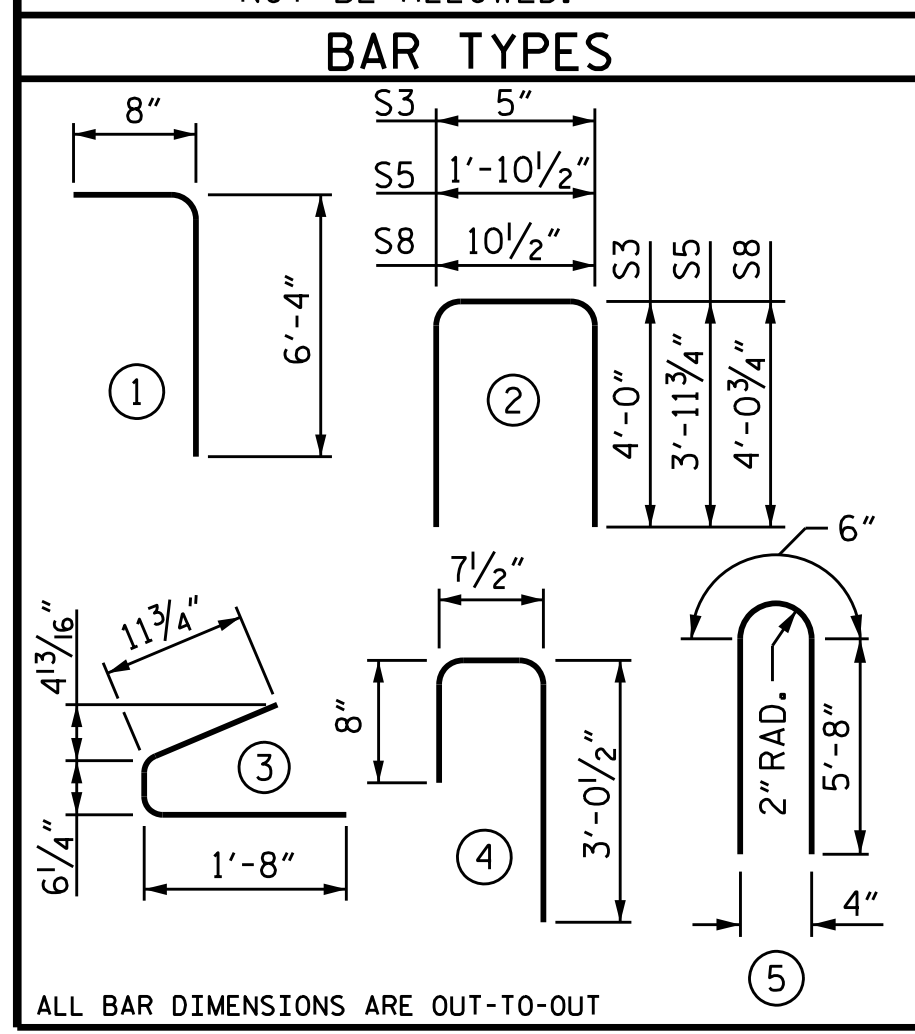


AT END OF GIRDER AT C OF GIRDER
0.6" Ø LOW RELAXATION STRAND LAYOUT

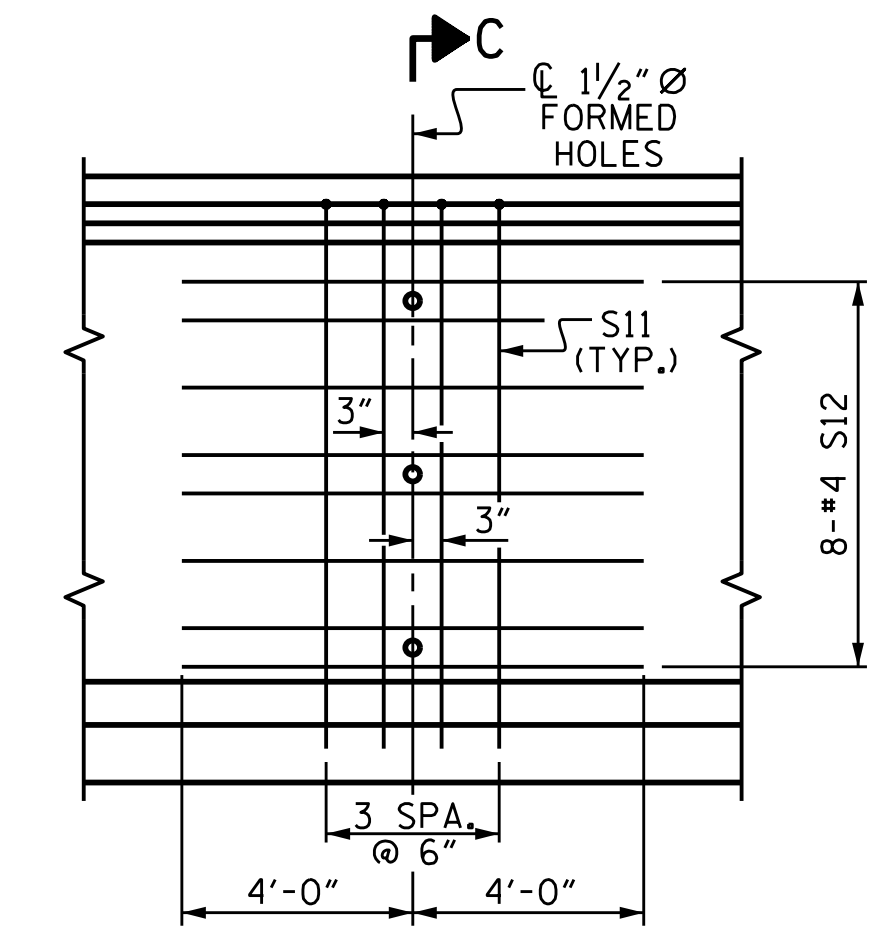
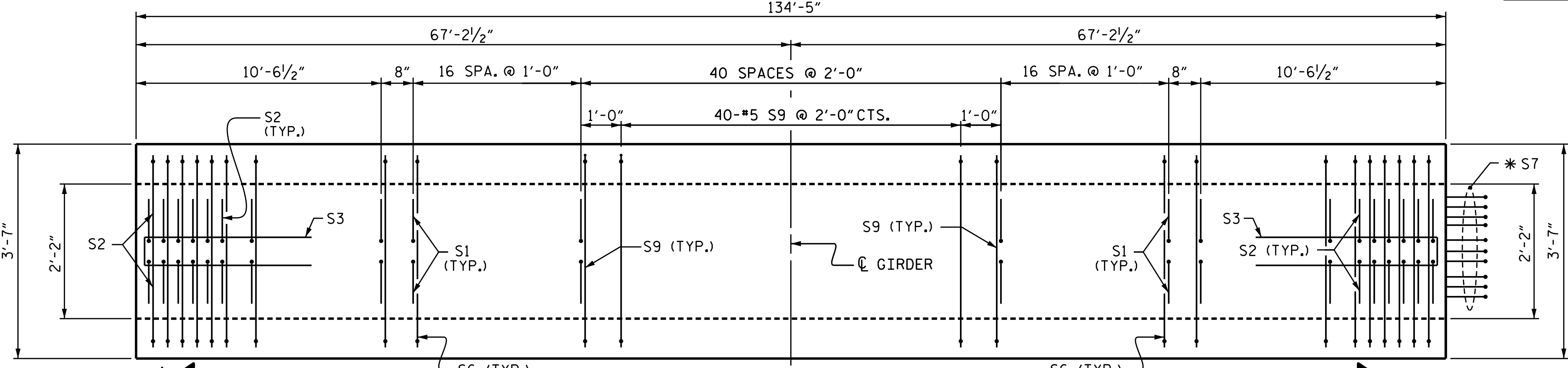
0.6" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	10	#5	STR	3'-8"	38
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

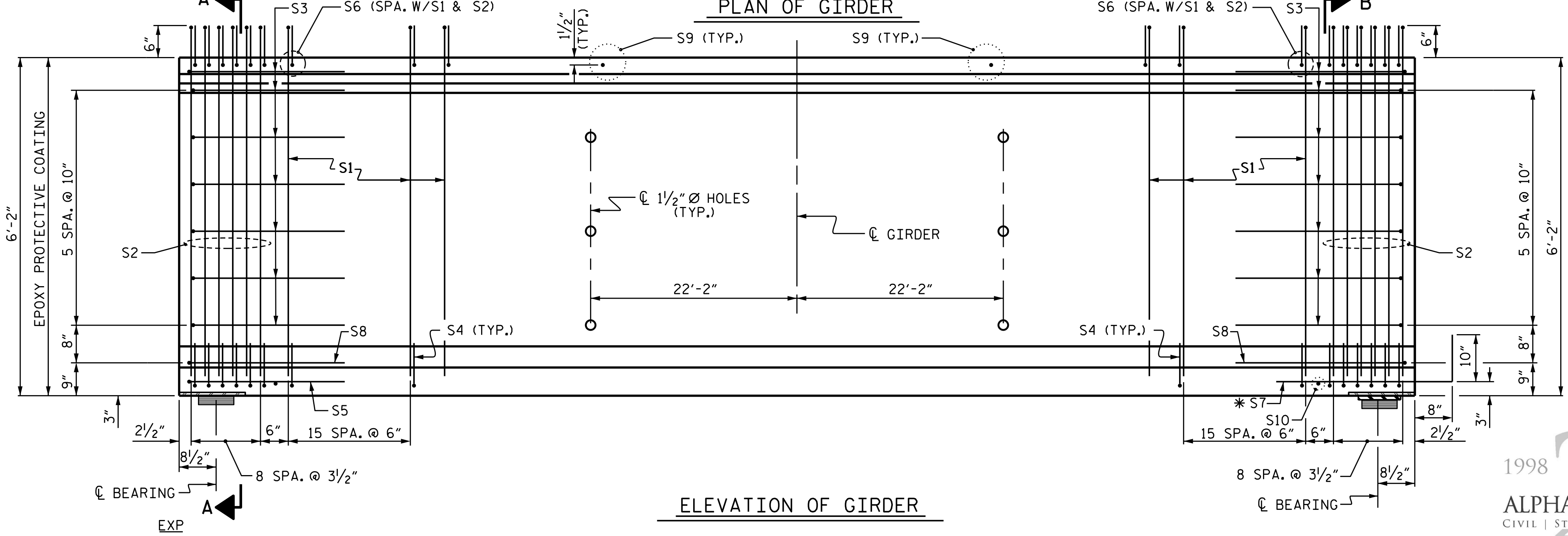


QUANTITIES FOR ONE GIRDER		
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
LB.	C.Y.	No.
3037	30.5	52



PARTIAL ELEVATION
SHOWING INTERMEDIATE STEEL DIAPHRAGM REINFORCING STEEL FOR ALL GIRDER

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN B)	134'-5"	672'-1"
5 (SPAN C)	134'-5"	672'-1"
5 (SPAN D)	134'-5"	672'-1"
5 (SPAN F)	134'-5"	672'-1"
5 (SPAN G)	134'-5"	672'-1"
5 (SPAN I)	134'-5"	672'-1"
5 (SPAN J)	134'-5"	672'-1"
5 (SPAN K)	134'-5"	672'-1"



ASSEMBLED BY : J. B. W. DATE : 6/22/2018
 CHECKED BY : S. K. C. DATE : 6/22/2018
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 11/15 MAA/TMG
 REV. 12/17 MAA/THC

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DocuSigned by

 T. J. BARTLETT
 PROFESSIONAL ENGINEER
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 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

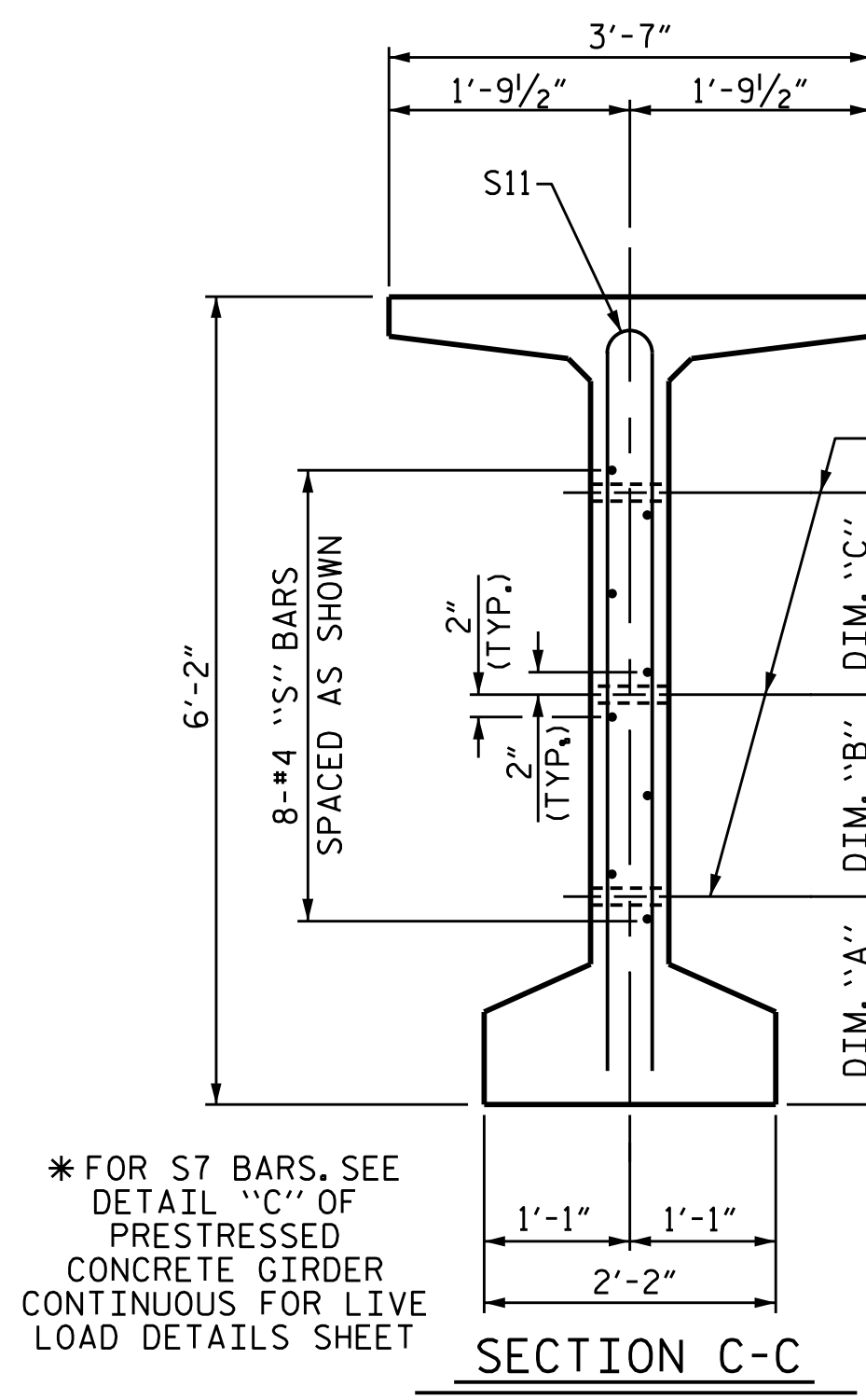
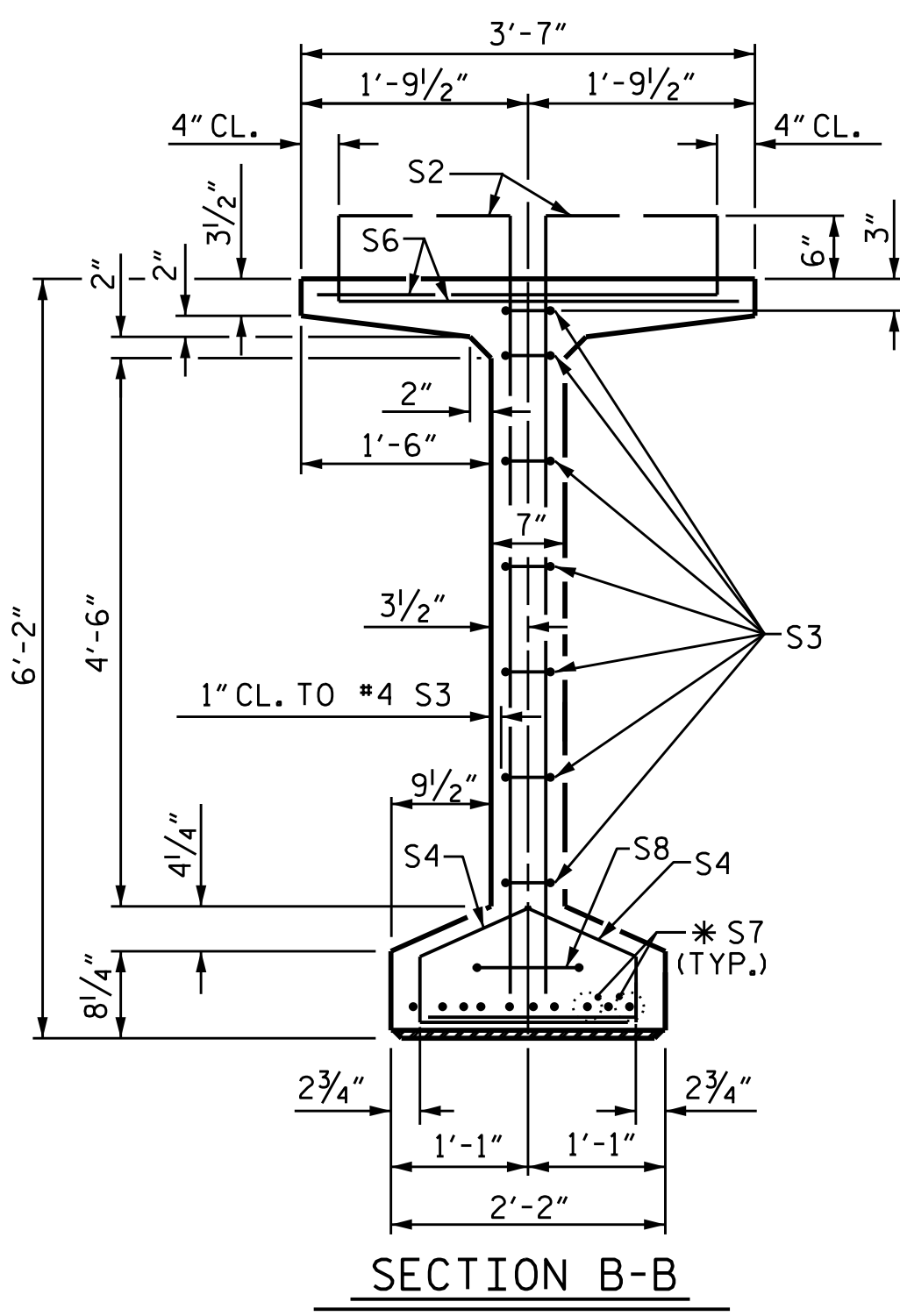
PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 2 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

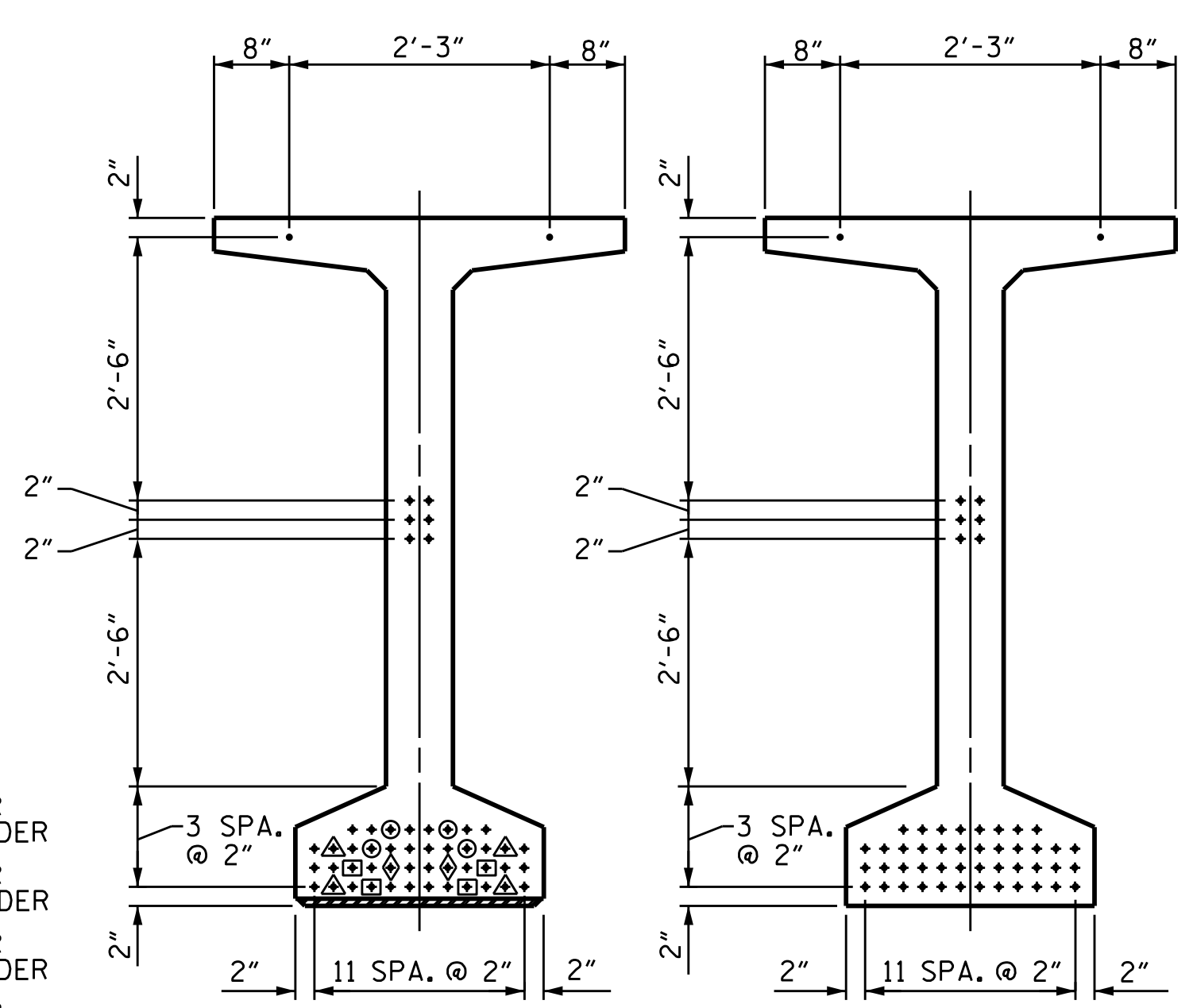
STANDARD
 74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPANS B, C, D, F, G, I, J, K
 (RIGHT LANE)

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S6-21
 TOTAL SHEETS 46
 STRUCTURE No. 6
 STD. NO. PCG8 (Sht. 2)



- DEBONDING LEGEND**
- FULLY BONDED STRANDS
 - STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
 - ▲ STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
 - STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
 - ◇ STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER

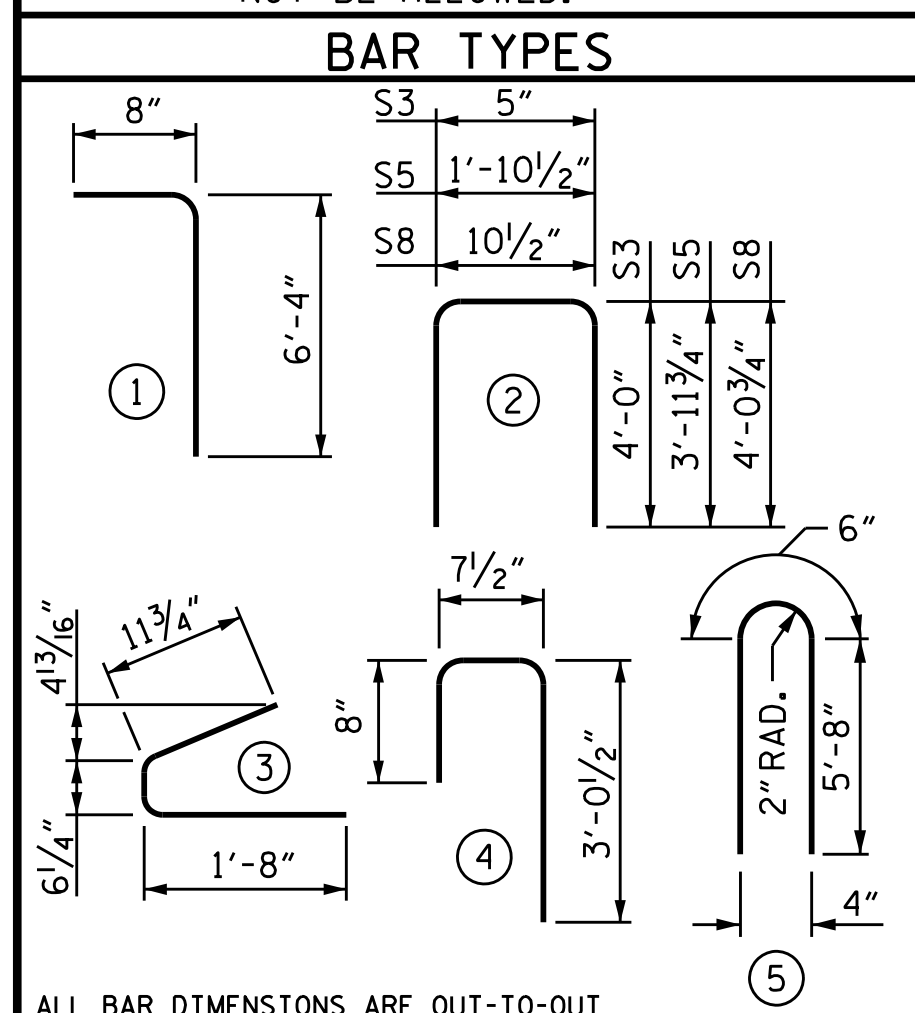


AT END OF GIRDER AT C OF GIRDER
0.6" Ø LOW RELAXATION STRAND LAYOUT

* FOR S7 BARS SEE DETAIL 'C-C' OF PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS SHEET
(S1, S6 AND S9 BARS NOT SHOWN)

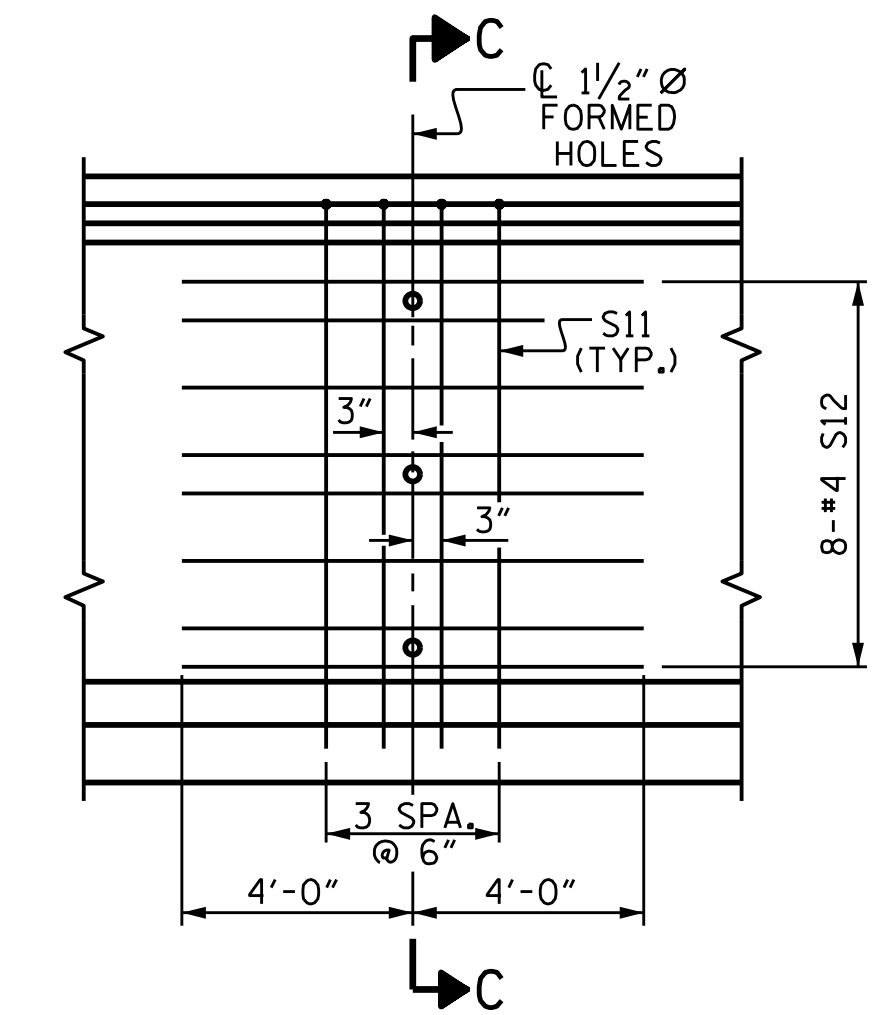
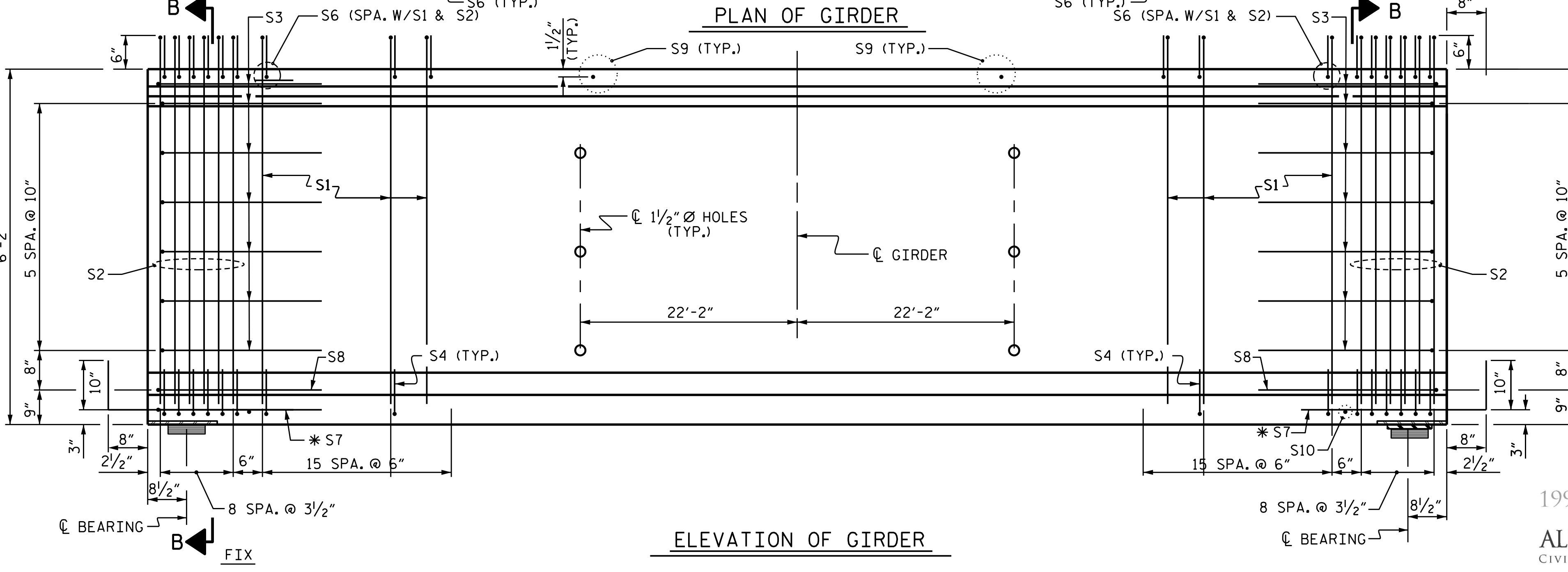
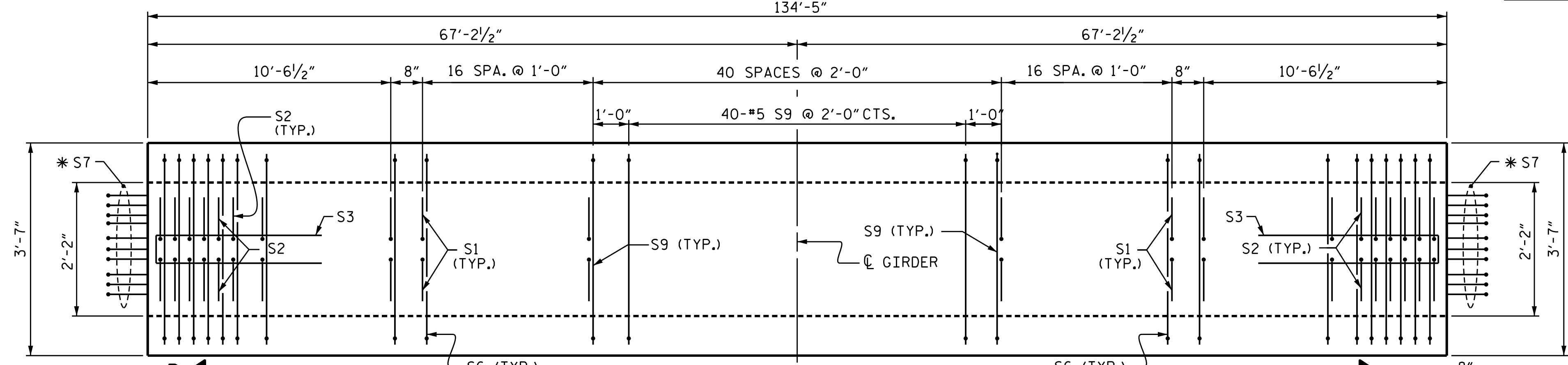
0.6" Ø L. R. GRADE 270 STRANDS					
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)			
0.217	58,600	43,950			
REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	2	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER			
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS	
LB.	C.Y.	No.	
3065	30.5	52	

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN E)	134'-5"	672'-1"
5 (SPAN H)	134'-5"	672'-1"



ASSEMBLED BY : J. B. W. DATE : 6/22/2018
 CHECKED BY : S. K. C. DATE : 6/22/2018
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG
 REV. 12/17 MAA/THC

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ALPHA & OMEGA GROUP
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 4601 Lake Boone Trail Suite 3C Raleigh, NC 27607
 Phone 919 981 0310 Fax 919 981 0451
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 A&O PROJECT NO. 2015.042

DocuSigned by

 ED L. BARTLETT
 D794597C456A4F7
 11/9/2018 11:11:21 AM EST

REFERENCE No. 6-22
 DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 74" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 SPANS E & H
 (RIGHT LANE)

REVISIONS						SHEET NO. S6-22
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 7800 PSI.

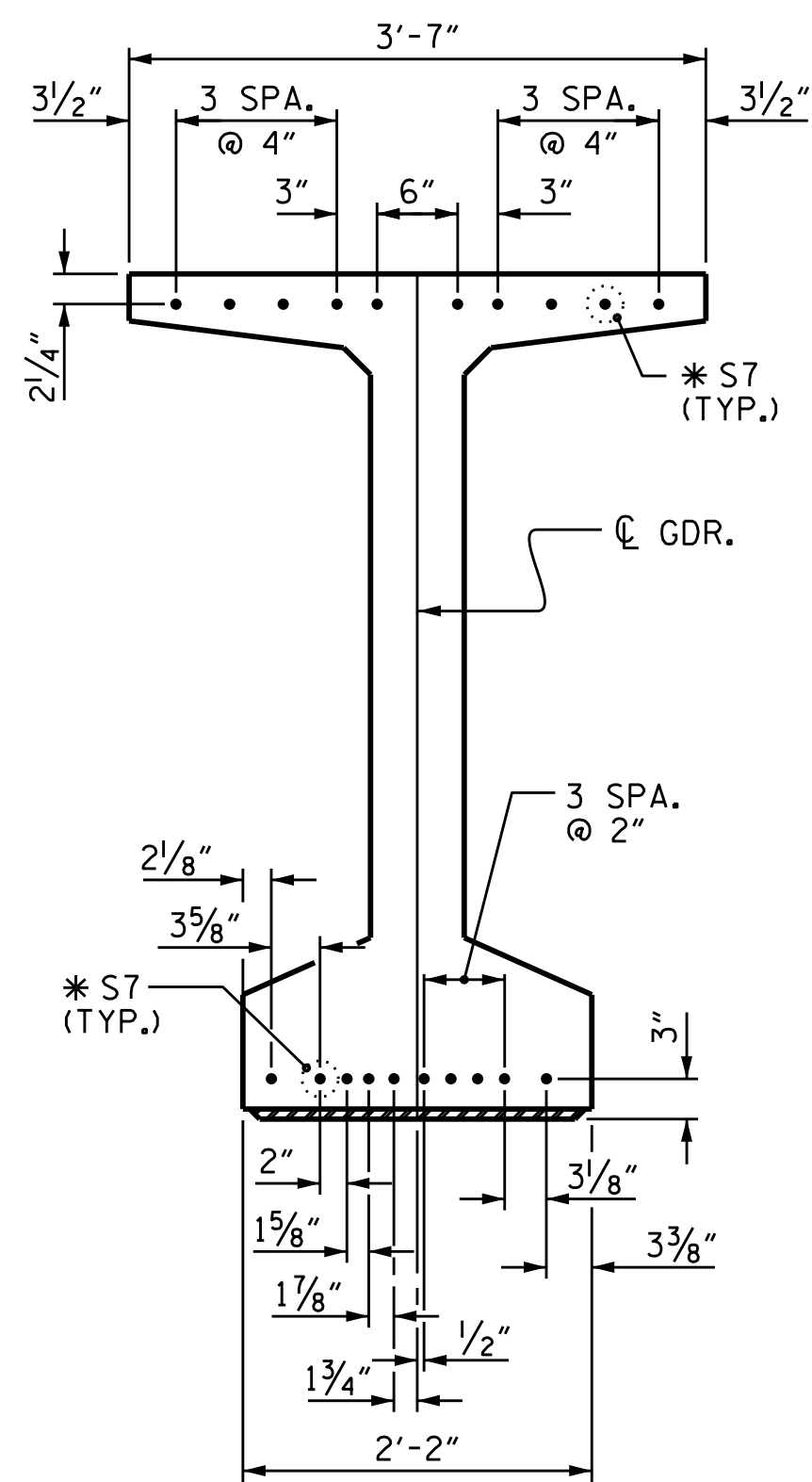
DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

A 2" x 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 74" MODIFIED BULB TEES ONLY.

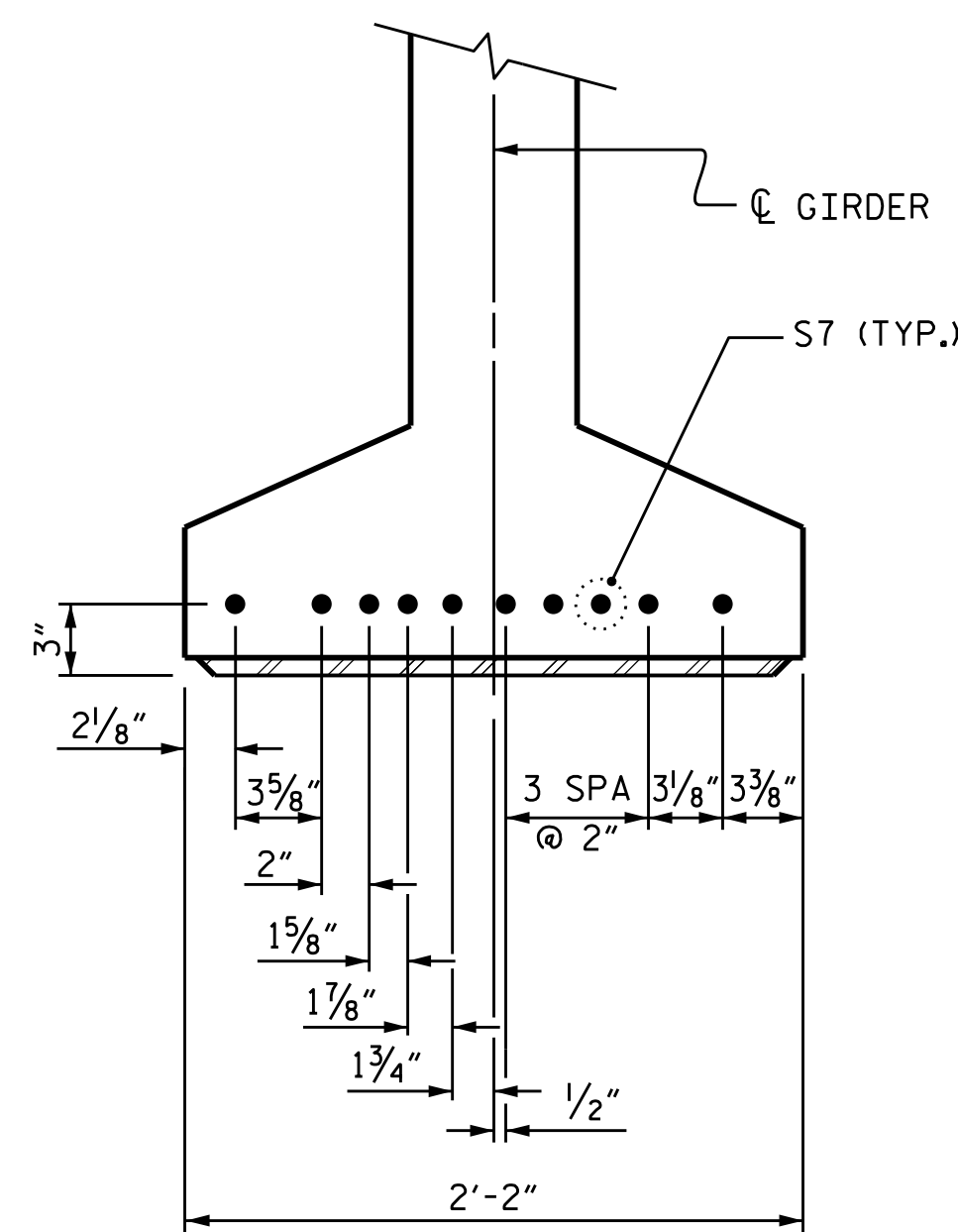
THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.

PRESTRESSED CONCRETE GIRDERS ARE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.



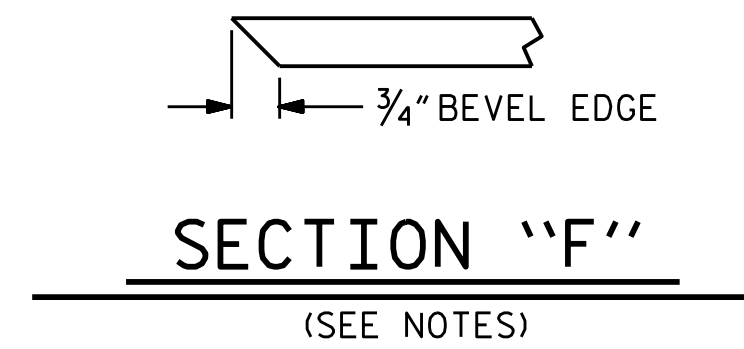
DETAIL "C"

(FOR 74" MODIFIED BULB TEES)
(AT INTEGRAL END BENTS)



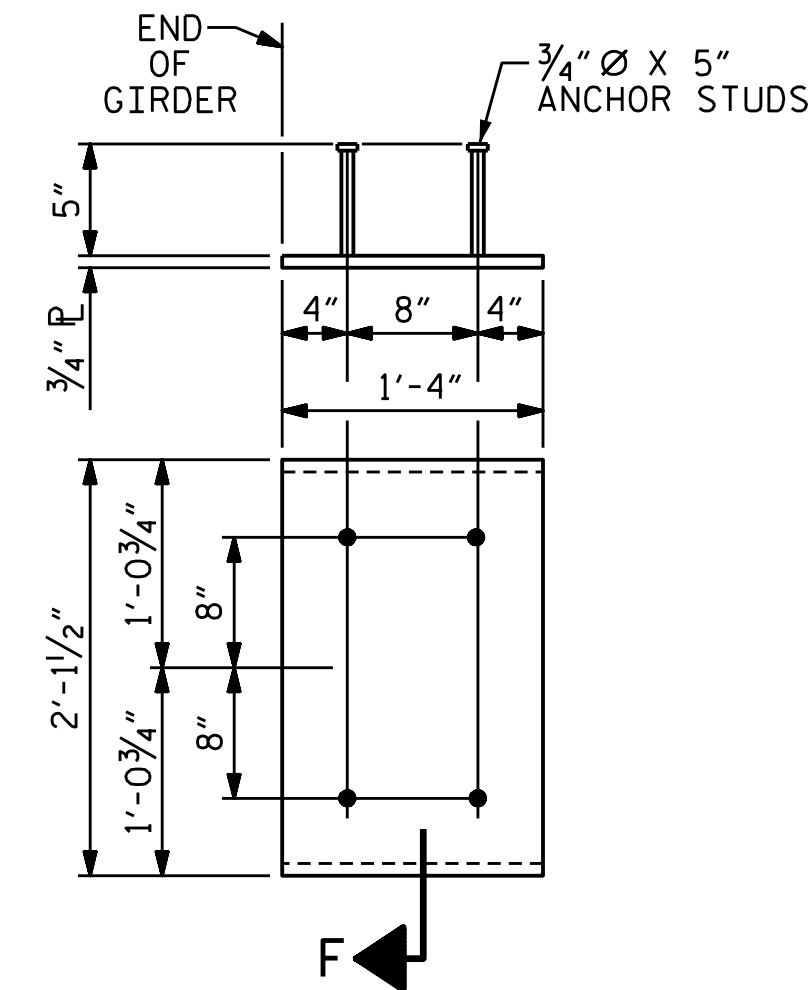
DETAIL "C"

(FOR 74" MODIFIED BULB TEES)
(AT BENT, FIXED LOCATION)



SECTION "F"

(SEE NOTES)



EMBEDDED PLATE "B-1" DETAILS
FOR AASHTO TYPE IV GIRDER AND
74" MODIFIED BULB TEES

(2 REQ'D PER GIRDER)

DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"

0.6" Ø LOW RELAXATION		EXTERIOR GIRDERS																				
TWENTIETH POINTS		0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.052	0.103	0.151	0.195	0.234	0.267	0.293	0.312	0.324	0.328	0.324	0.312	0.293	0.267	0.234	0.195	0.151	0.103	0.052	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.033	0.066	0.097	0.127	0.152	0.176	0.192	0.207	0.212	0.218	0.212	0.207	0.192	0.176	0.152	0.127	0.097	0.066	0.033	0
FINAL CAMBER	↑	0	1/8"	7/16"	5/8"	13/16"	1"	1 1/16"	1 3/16"	1 1/8"	1 5/16"	1 15/16"	1 5/16"	1 1/8"	1 3/16"	1 1/16"	1"	1 3/16"	5/8"	7/16"	1/8"	0

DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"

0.6" Ø LOW RELAXATION		INTERIOR GIRDERS																				
TWENTIETH POINTS		0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.062	0.122	0.179	0.231	0.277	0.316	0.348	0.370	0.384	0.389	0.384	0.370	0.348	0.316	0.277	0.231	0.179	0.122	0.062	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.035	0.069	0.102	0.134	0.160	0.185	0.202	0.218	0.223	0.229	0.223	0.218	0.202	0.185	0.160	0.134	0.102	0.069	0.035	0
FINAL CAMBER	↑	0	5/16"	5/8"	1 1/16"	1 3/16"	1 1/16"	1 9/16"	1 3/4"	1 13/16"	1 15/16"	1 15/16"	1 15/16"	1 13/16"	1 3/4"	1 9/16"	1 1/16"	1 3/16"	5/8"	5/16"	5/16"	0

* INCLUDES FUTURE WEARING SURFACE
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT
"FINAL CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).

PROJECT NO. R-1015

CRAVEN COUNTY

STATION: 177+67.00 -L-

SHEET 4 OF 5

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD
DETAILS
(RIGHT LANE)

1998 2018
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11/9/2018 11:11:21 AM EST
REFERENCE No. 6-23

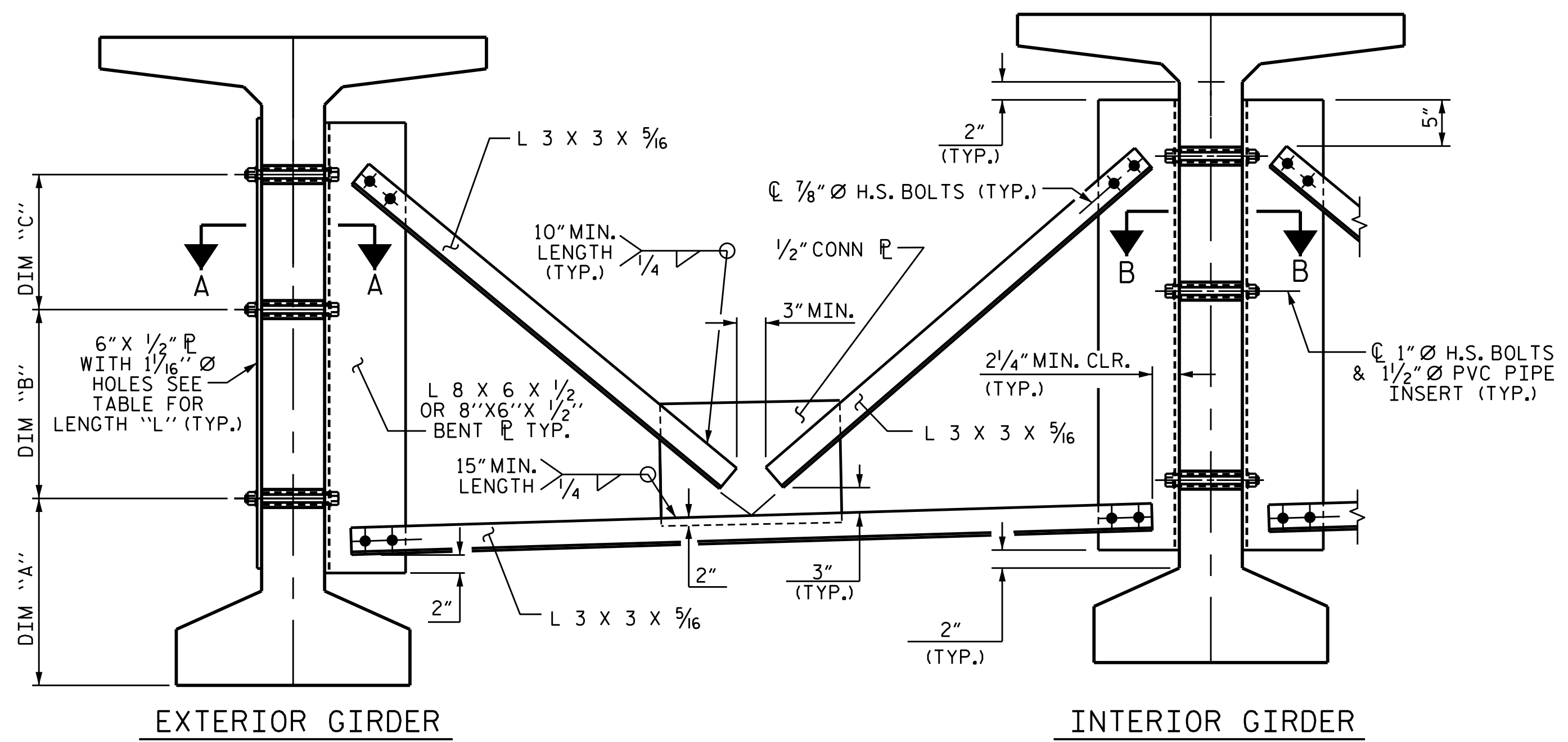
DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-23
1			3			TOTAL SHEETS
2			4			46

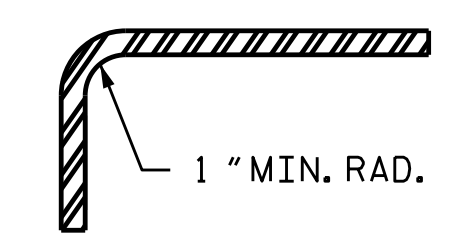
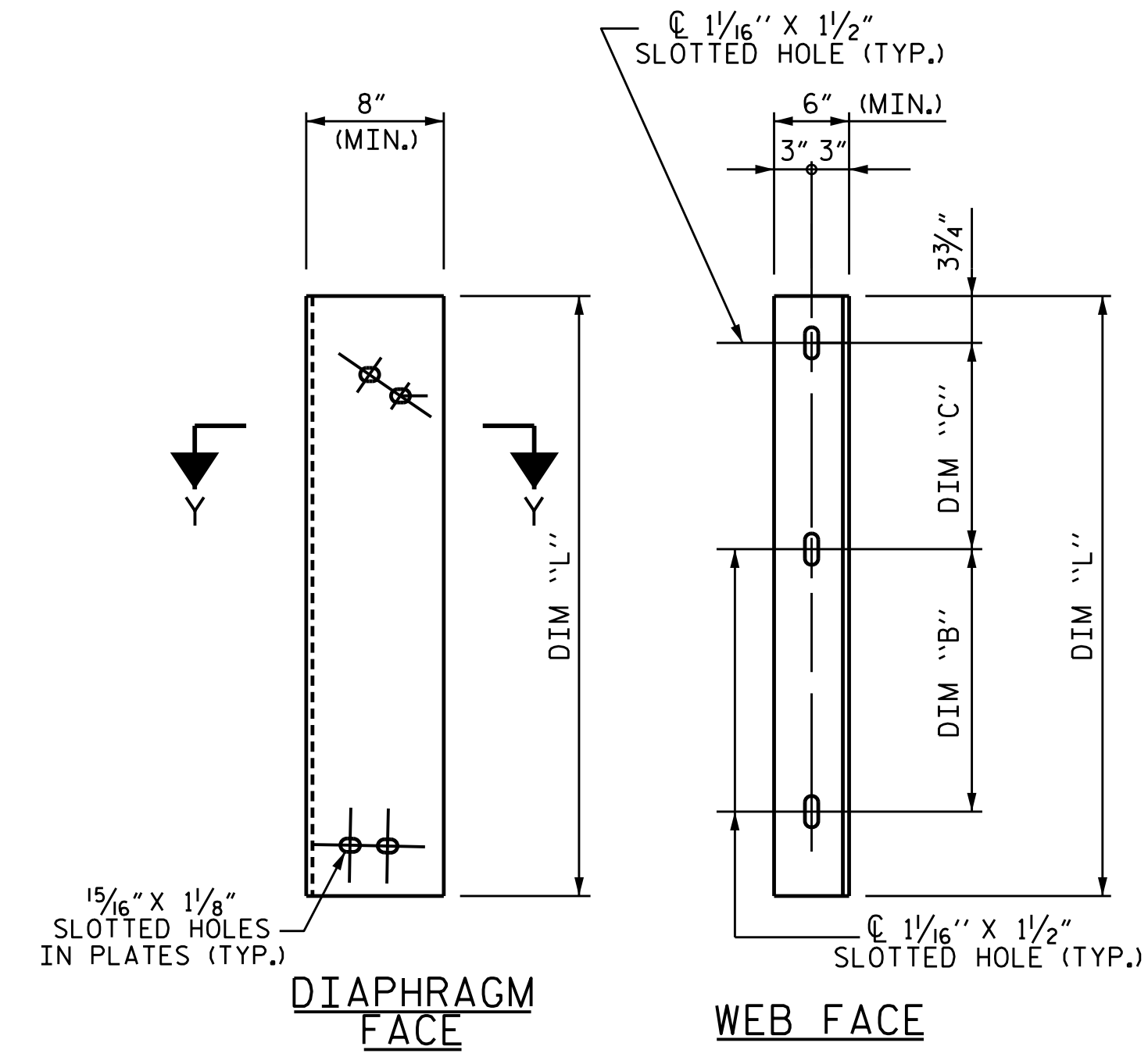
DRAWN BY : J. B. W. DATE : 6/22/2018
CHECKED BY : S. K. C. DATE : 6/22/2018
DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 08/28/18

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A&O PROJECT NO. 2015.042

*****SYSTEMTIME*****
*****DCN*****
*****USERNAME*****



PART SECTION AT INTERMEDIATE DIAPHRAGM
(63" BULB TEE OR 72" BULB TEE GIRDER SHOWN)



CONNECTOR PLATE DETAIL

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

METALLIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

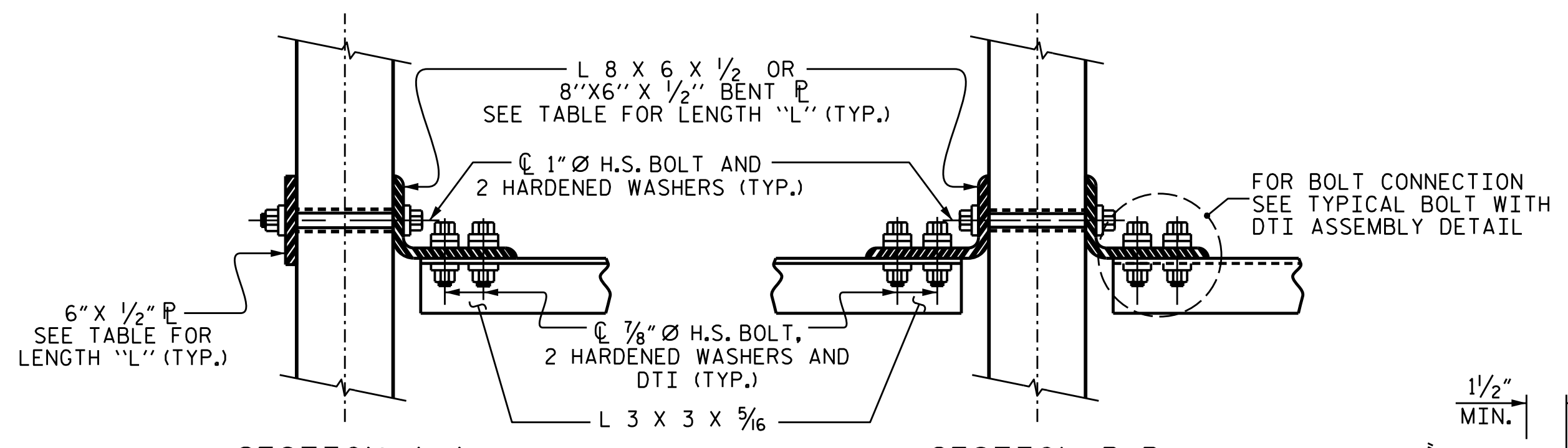
SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

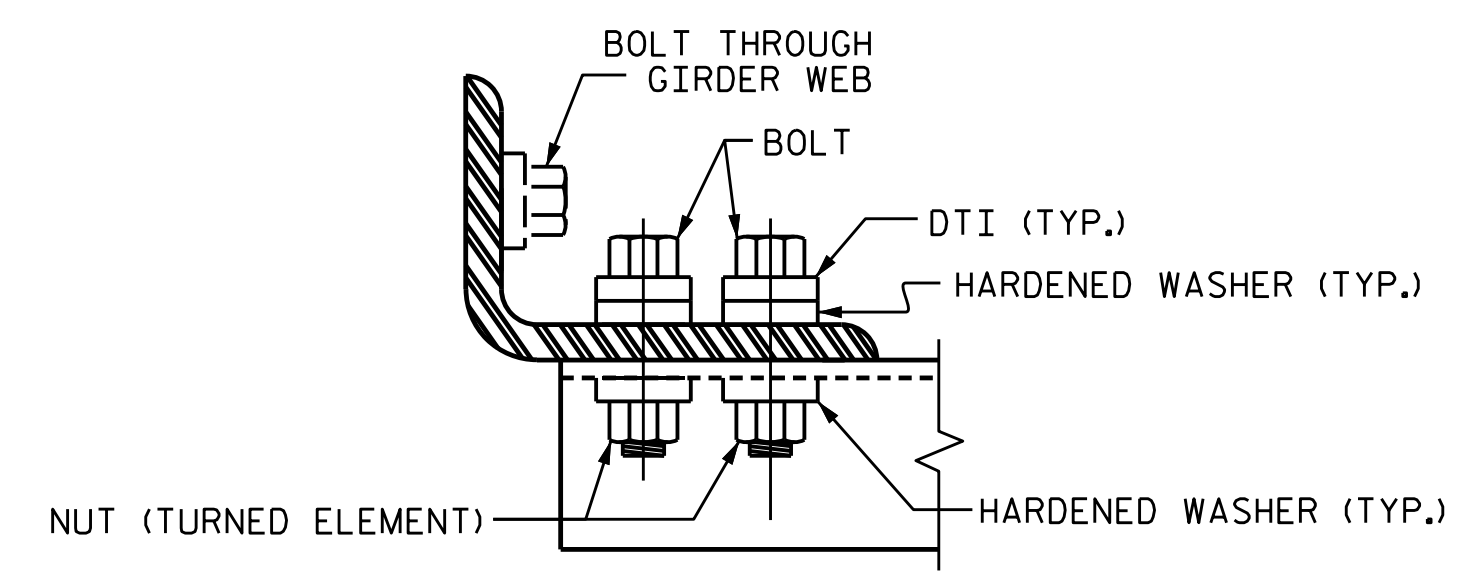
THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

TABLE

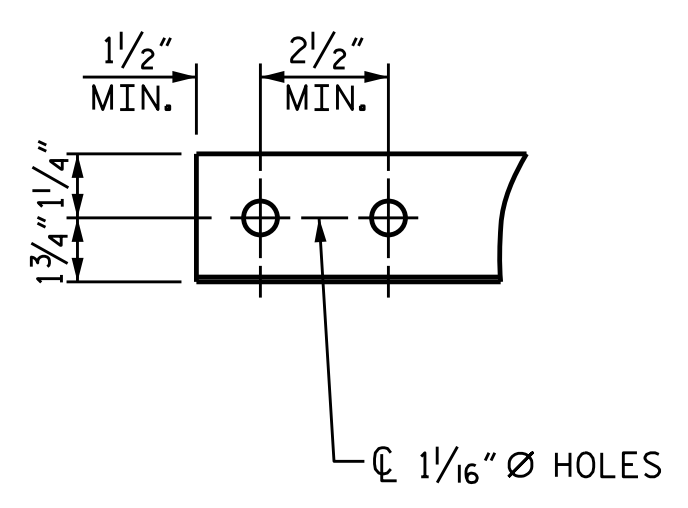
GIRDER TYPE	DIM "A"	DIM "B"	DIM "C"	DIM "L"
74" BULB TEE	1'-10"	1'-10"	1'-4 3/4"	4'-2"



CONNECTION DETAILS



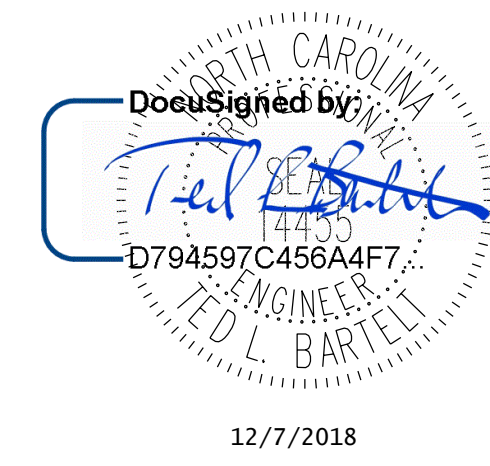
BOLT WITH DTI ASSEMBLY DETAIL



ANGLE END
(L 3 X 3 X 5/16)

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET 5 OF 5



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
INTERMEDIATE
STEEL DIAPHRAGMS
74" MODIFIED BULB TEE
PRESTRESSED CONCRETE
GIRDERS
(RIGHT LANE)

ASSEMBLED BY : J. B. W. DATE : 6/22/2018
CHECKED BY : S. K. C. DATE : 6/22/2018
DRAWN BY : RWW 11/09 REV. 10/11 MAA/GM
CHECKED BY : GM 11/09 REV. 12/17 MAA/THC

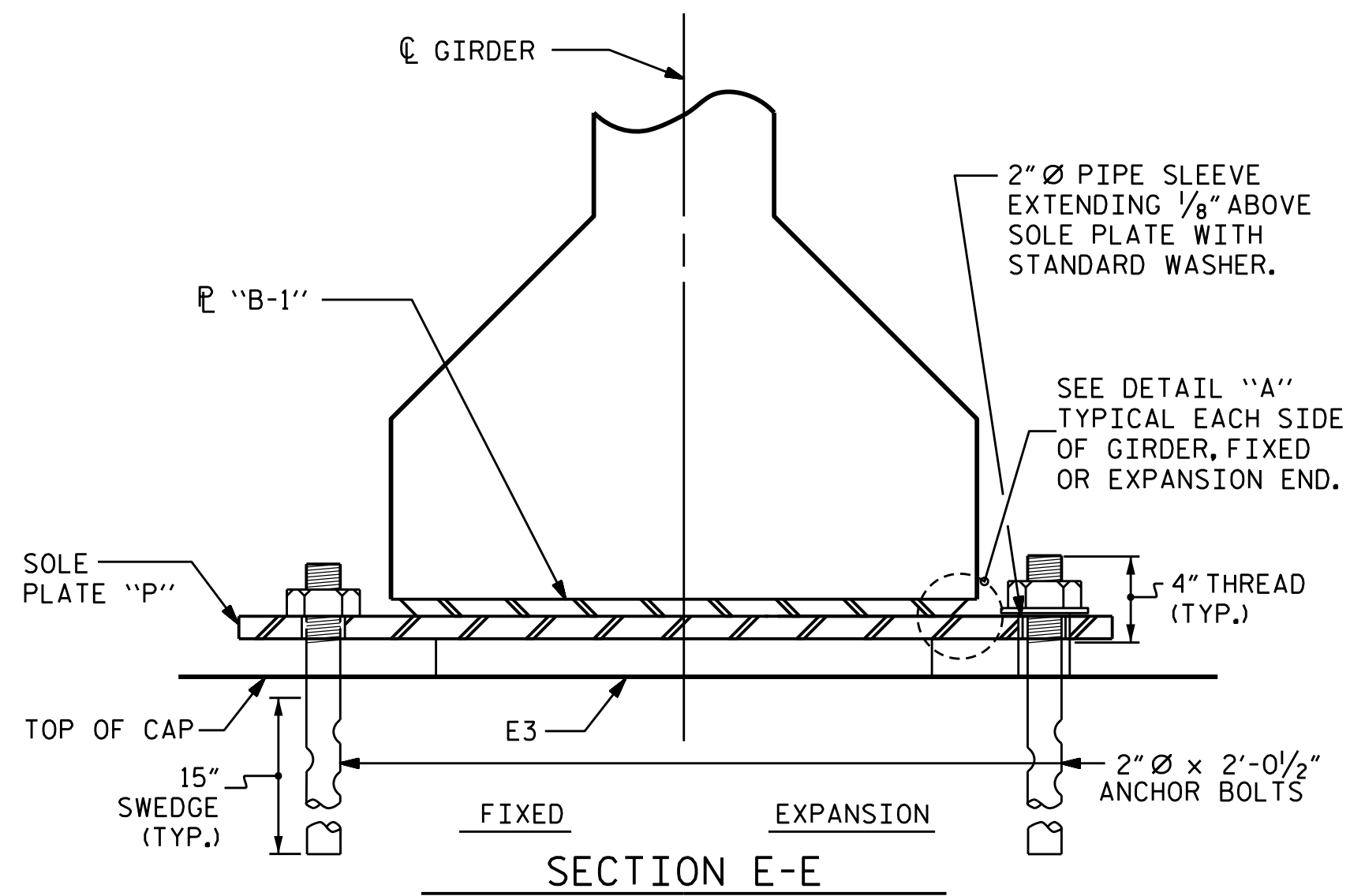
(90° < SKEW < 110° SHOWN
70° < SKEW < 90° SIM.)



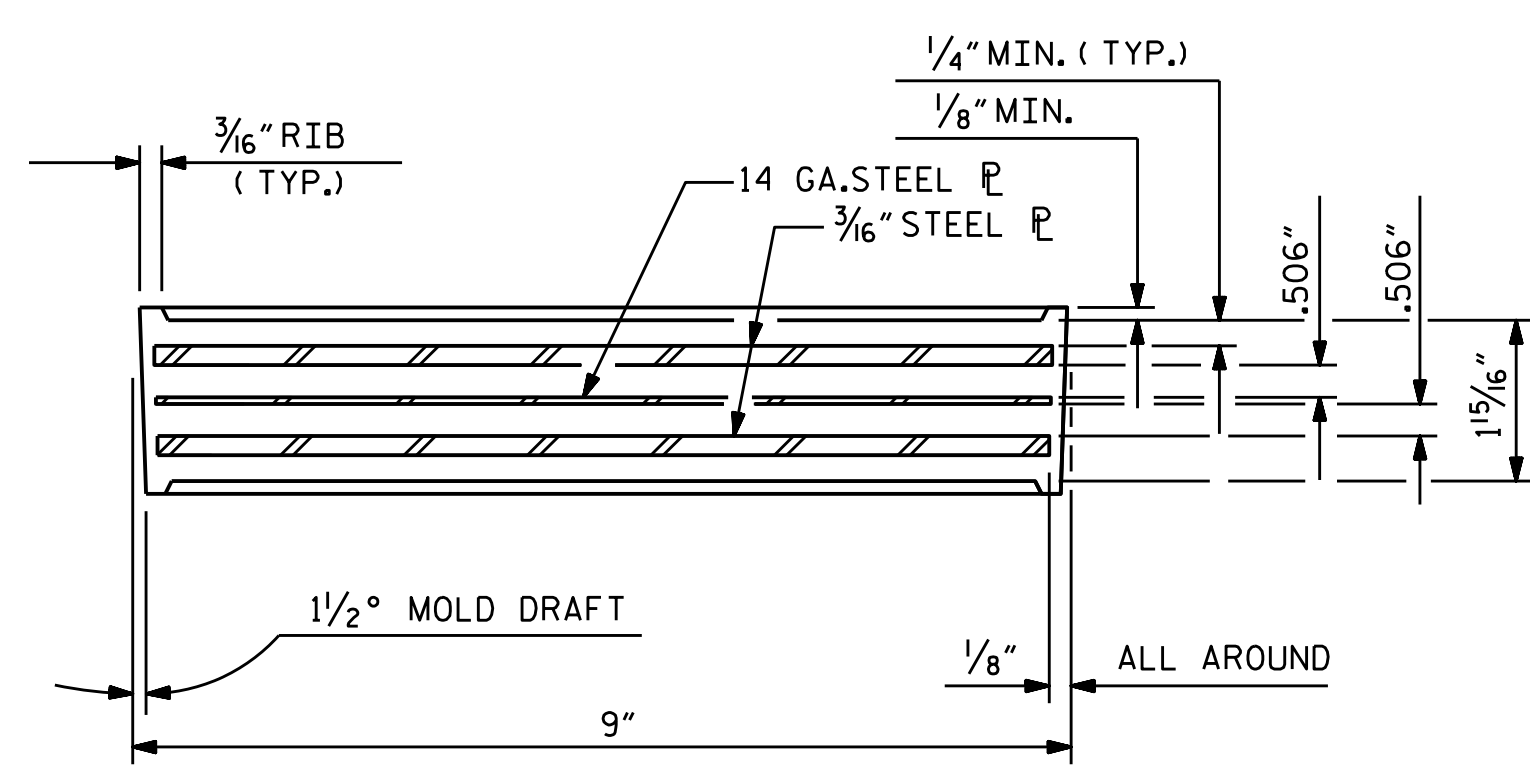
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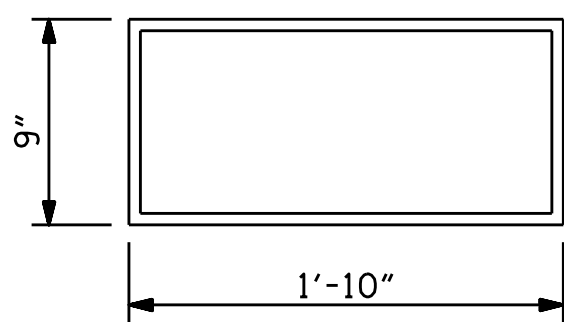
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-24
1			3			TOTAL SHEETS
2			4			46



SECTION E-E

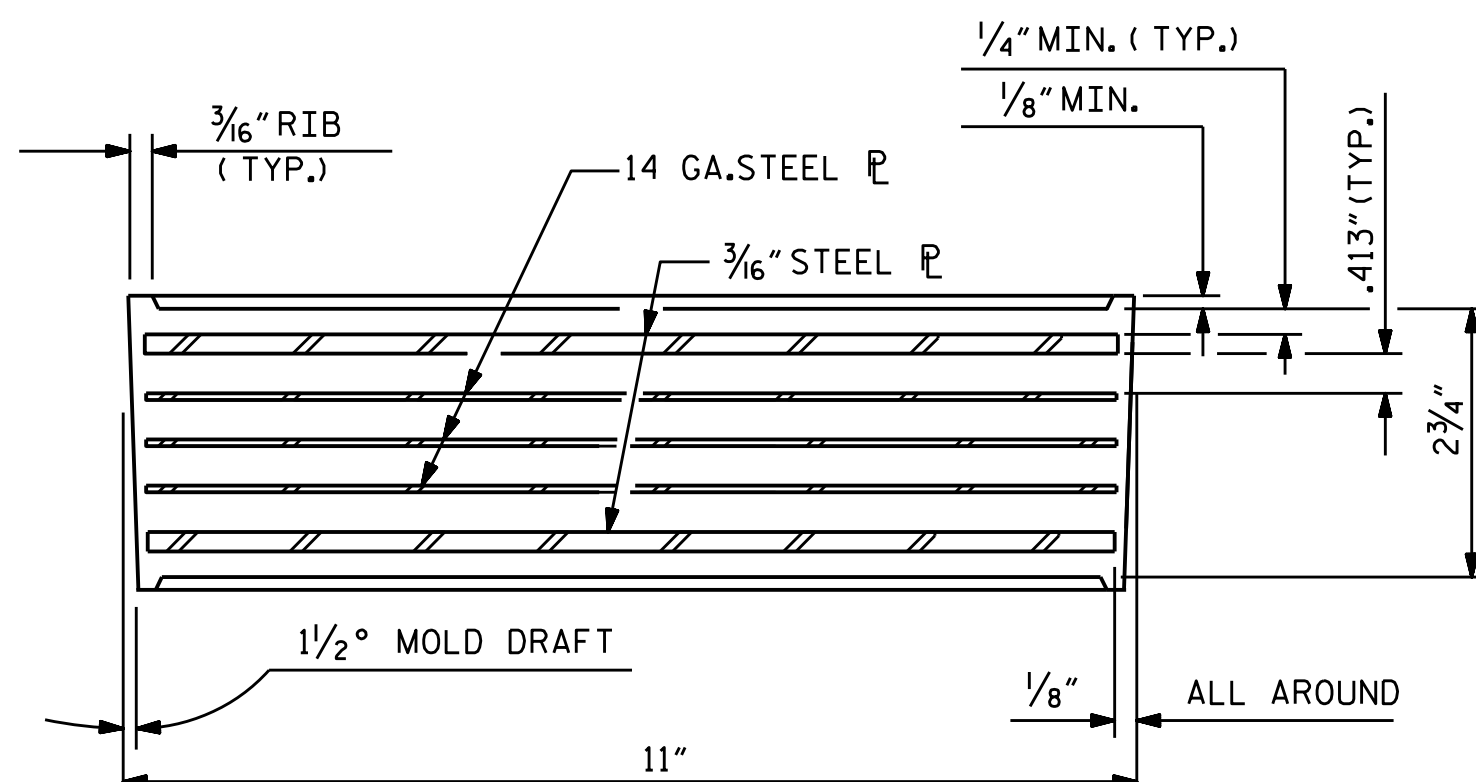


TYPICAL SECTION OF ELASTOMERIC BEARINGS

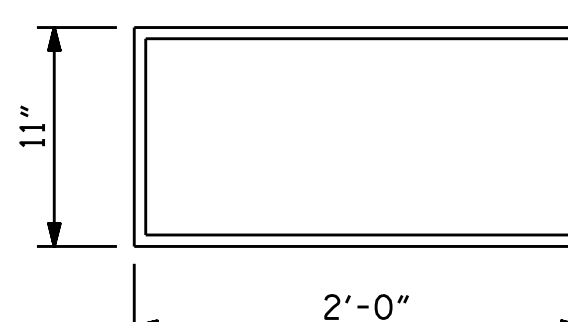


E3 (10 REQ'D)
PLAN VIEW OF ELASTOMERIC BEARING

TYPE IV

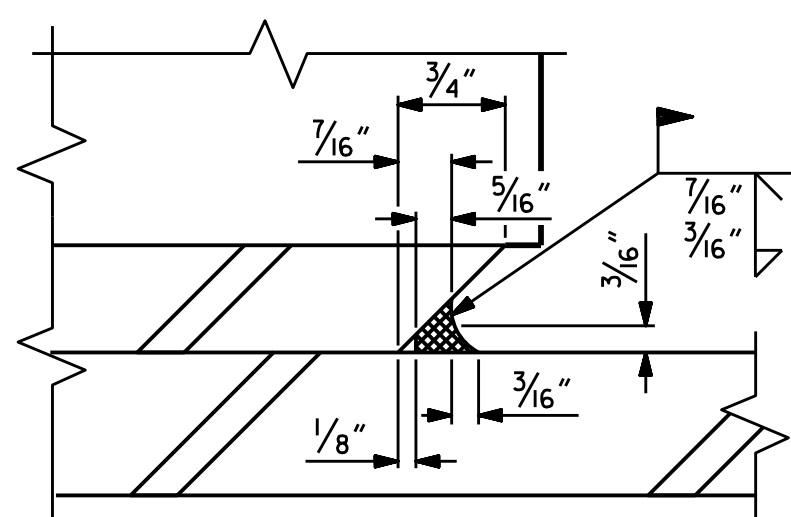


TYPICAL SECTION OF ELASTOMERIC BEARINGS

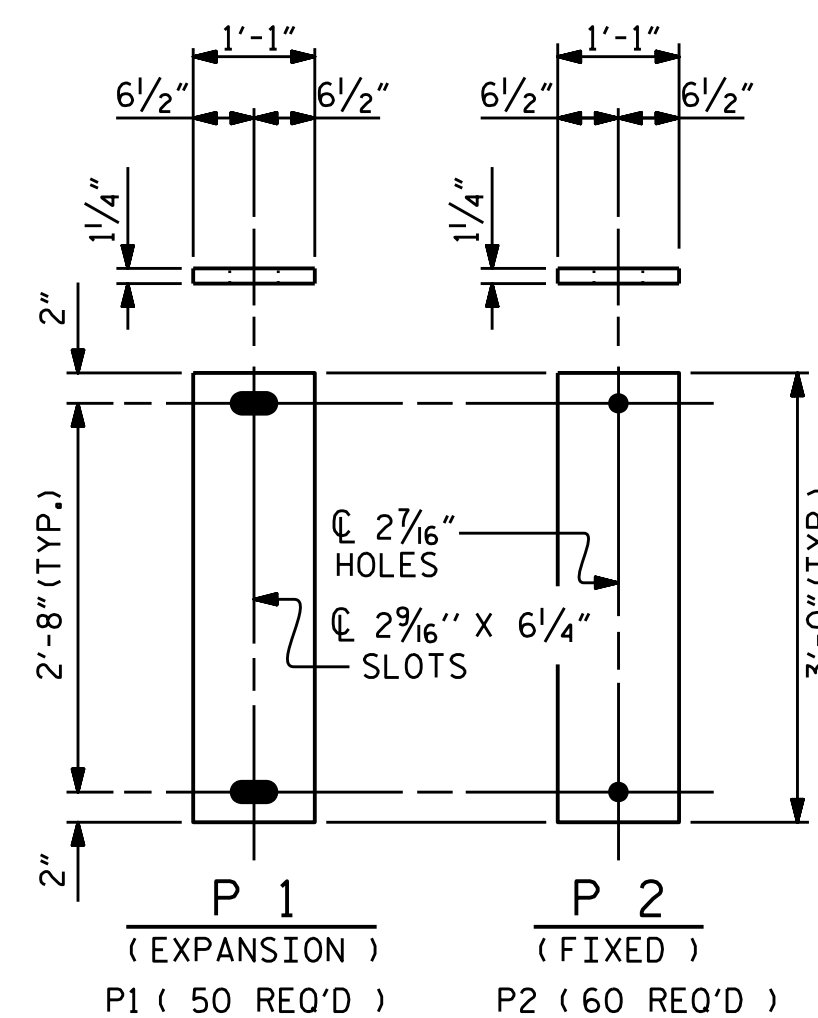


E6 (110 REQ'D)
PLAN VIEW OF ELASTOMERIC BEARING

TYPE VII



DETAIL "A"



SOLE PLATE DETAILS ("P")

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURIED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE METALIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED METALIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

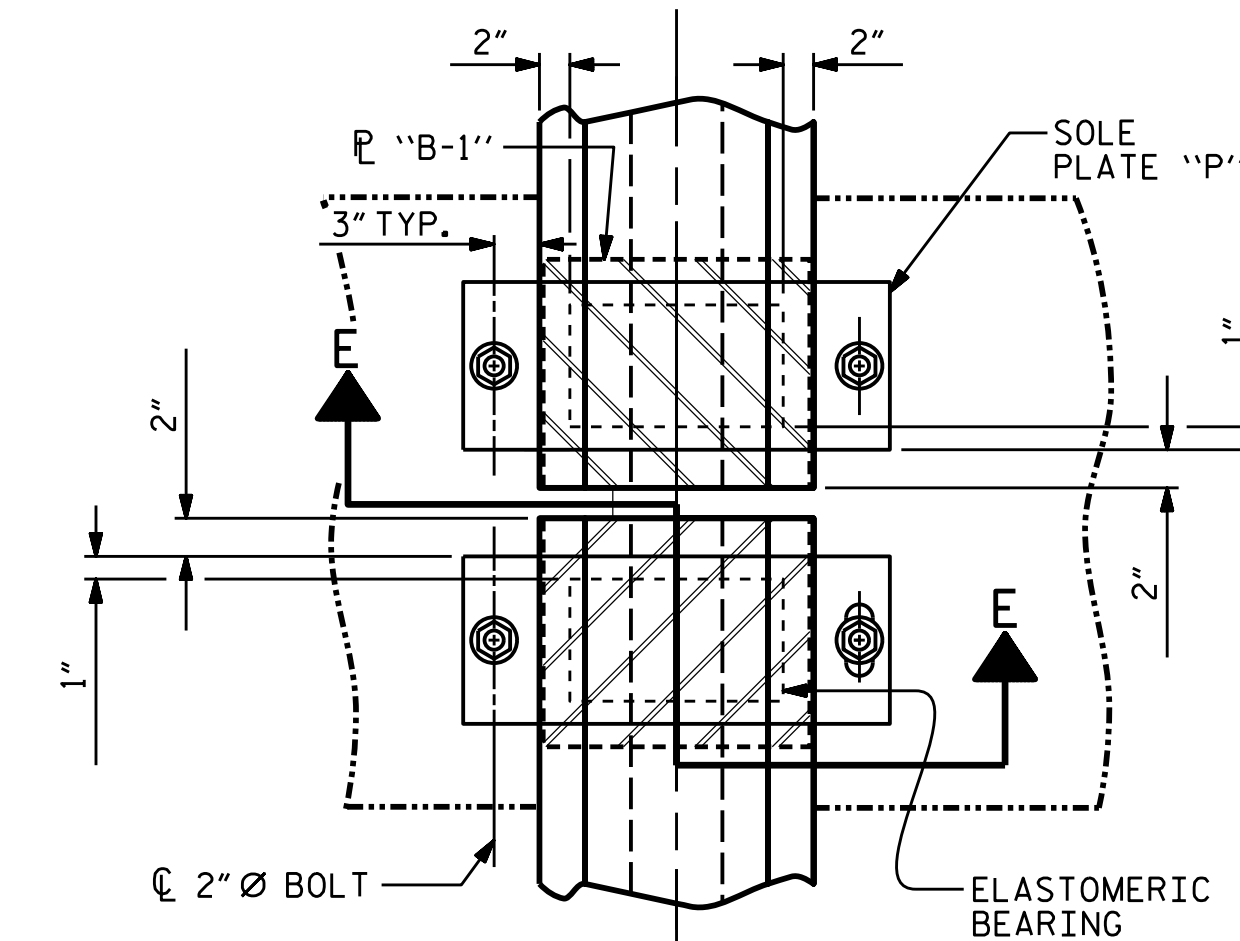
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

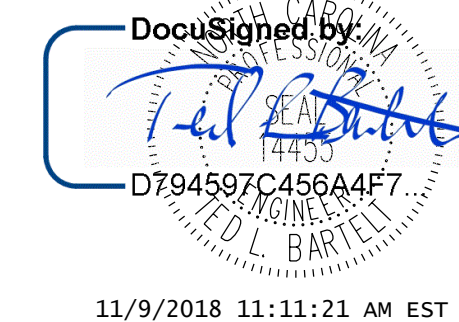
ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.



TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT) TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k
TYPE VII	420 k

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 ELASTOMERIC BEARING
 DETAILS
 PRESTRESSED CONCRETE GIRDER
 SUPERSTRUCTURE

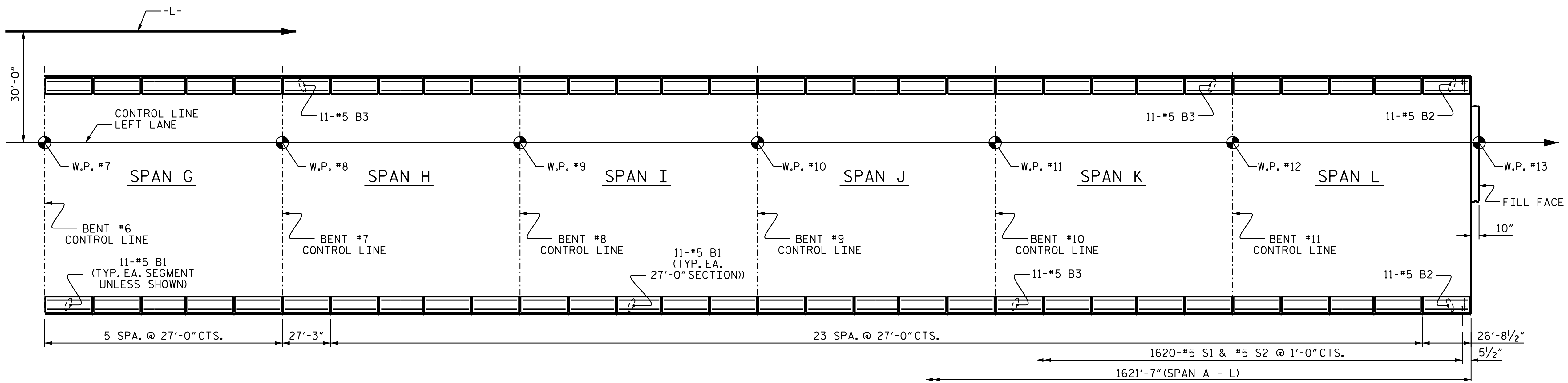
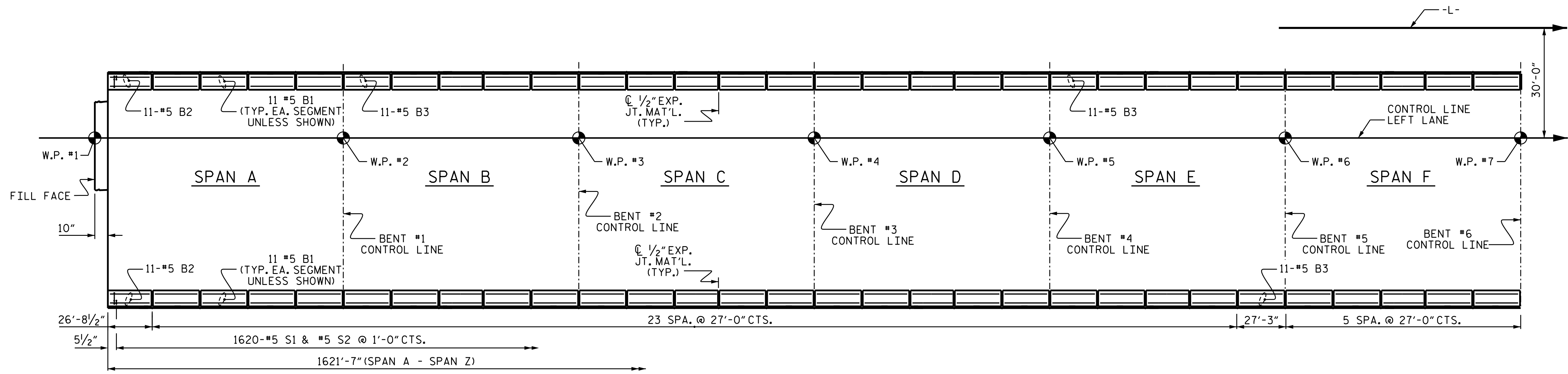
ASSEMBLED BY :	J. B. W.	DATE :	7/09/2018
CHECKED BY :	S. K. C.	DATE :	7/09/2018
DRAWN BY :	WJH 8/89	REV. 6/13	AAC/MAA
CHECKED BY :	CRK 8/89	REV. 1/15	MAA/TMG
		REV. 12/17	MAA/THC

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NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO.	S6-25
TOTAL SHEETS	46

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REFERENCE NO. S6-25



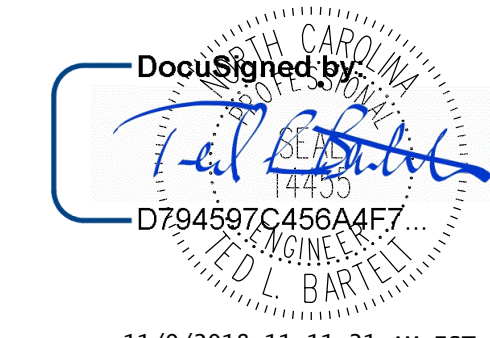
PLAN

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

CONCRETE BARRIER RAIL (RIGHT LANE)



DRAWN BY: J. B. W. DATE: 7/09/2018
 CHECKED BY: S. K. C. DATE: 7/09/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 08/29/2018

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

REFERENCE NO. 6-26
 DOCUMENT NOT CONSIDERED
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-26
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6 STD. NO. CBR1 (SHT 1)

NOTES

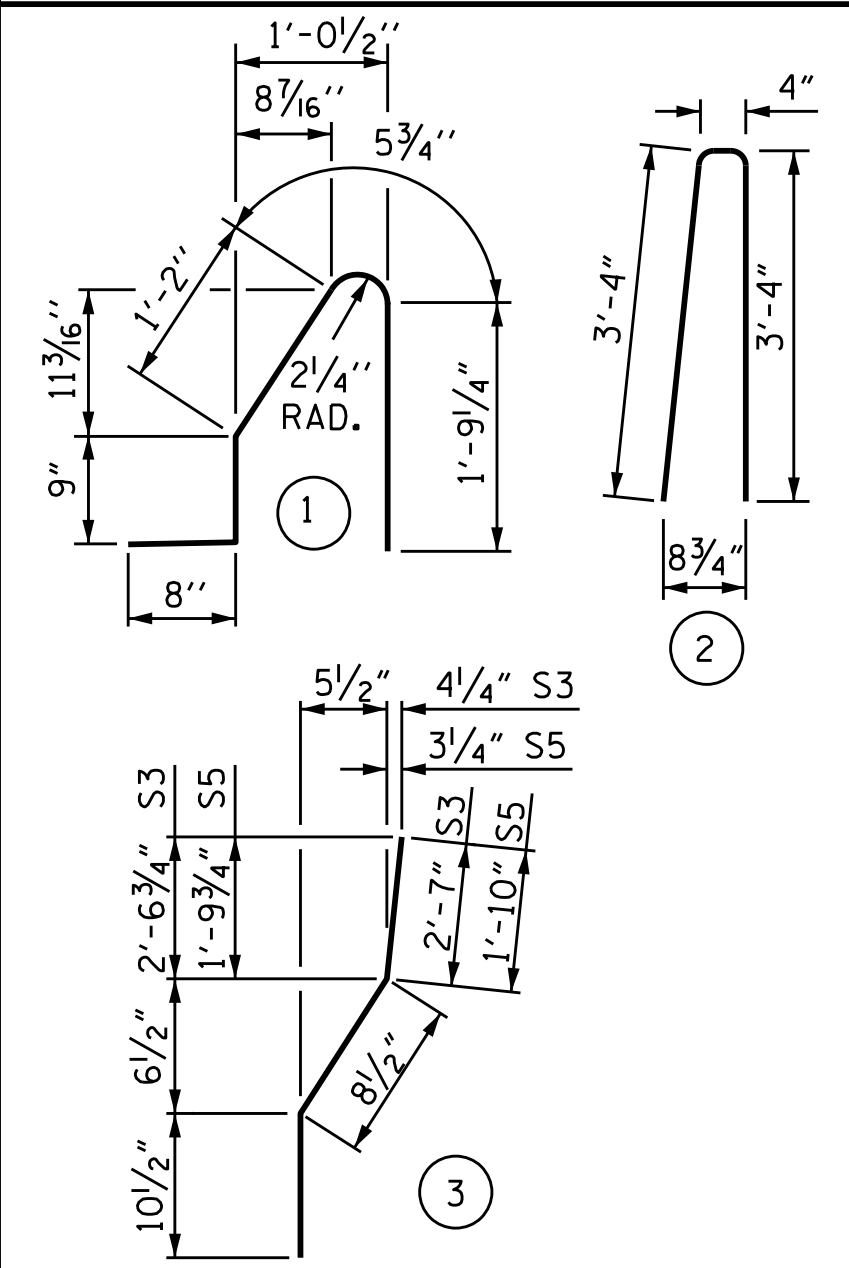
THE BARRIER RAIL IN EACH CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT CONTINUOUS UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

THE #5 S3, S4, S5 AND S6 BARS SHALL BE INSTALLED, USING AN ADHESIVE ANCHORING SYSTEM, AFTER SAWING THE JOINT. THE YIELD LOAD FOR THE #5 S3, S4, S5 AND S6 BARS IS 18.6 KIPS. FIELD TESTING FOR THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

BAR TYPES

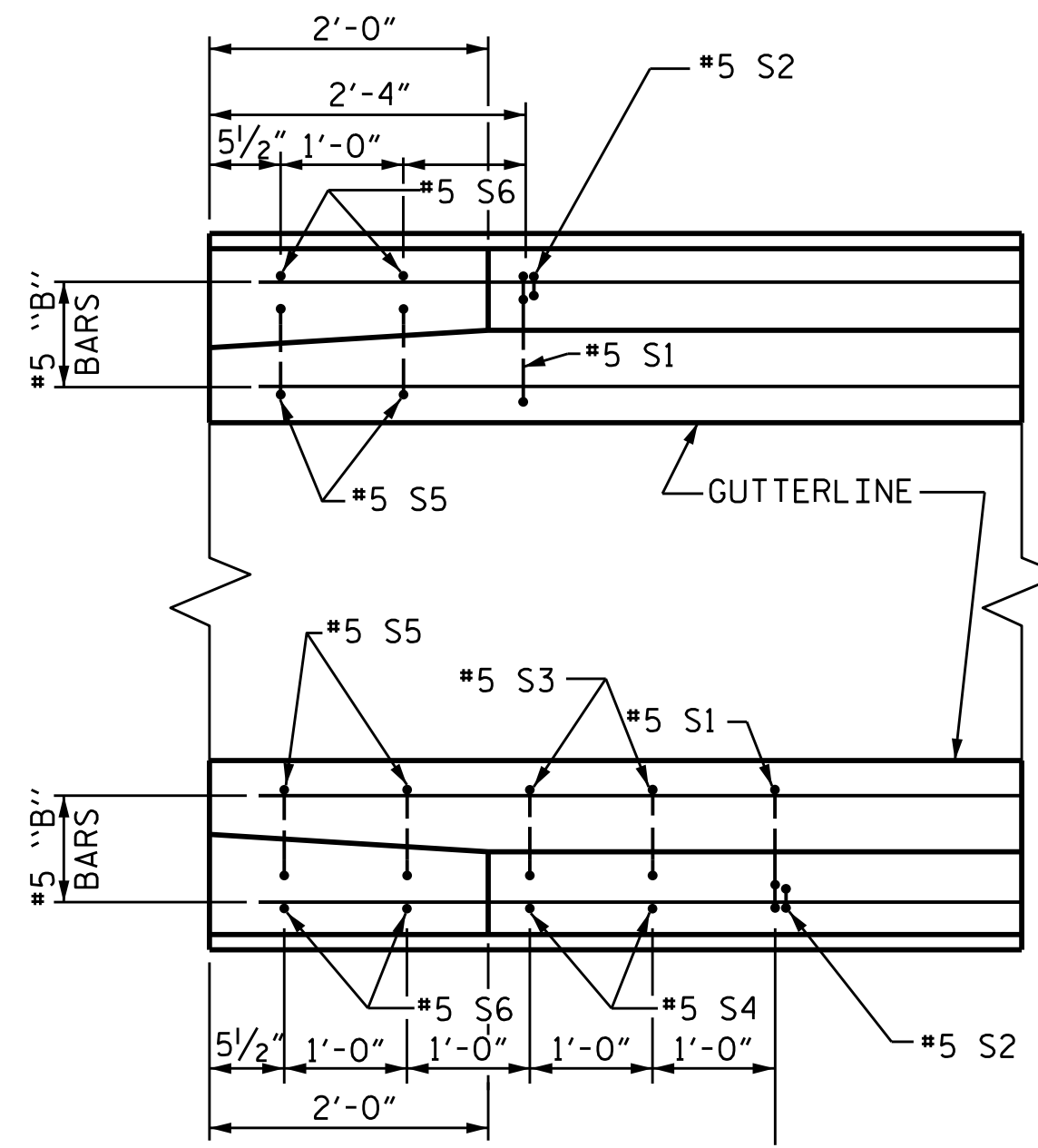


ALL BAR DIMENSIONS ARE OUT TO OUT

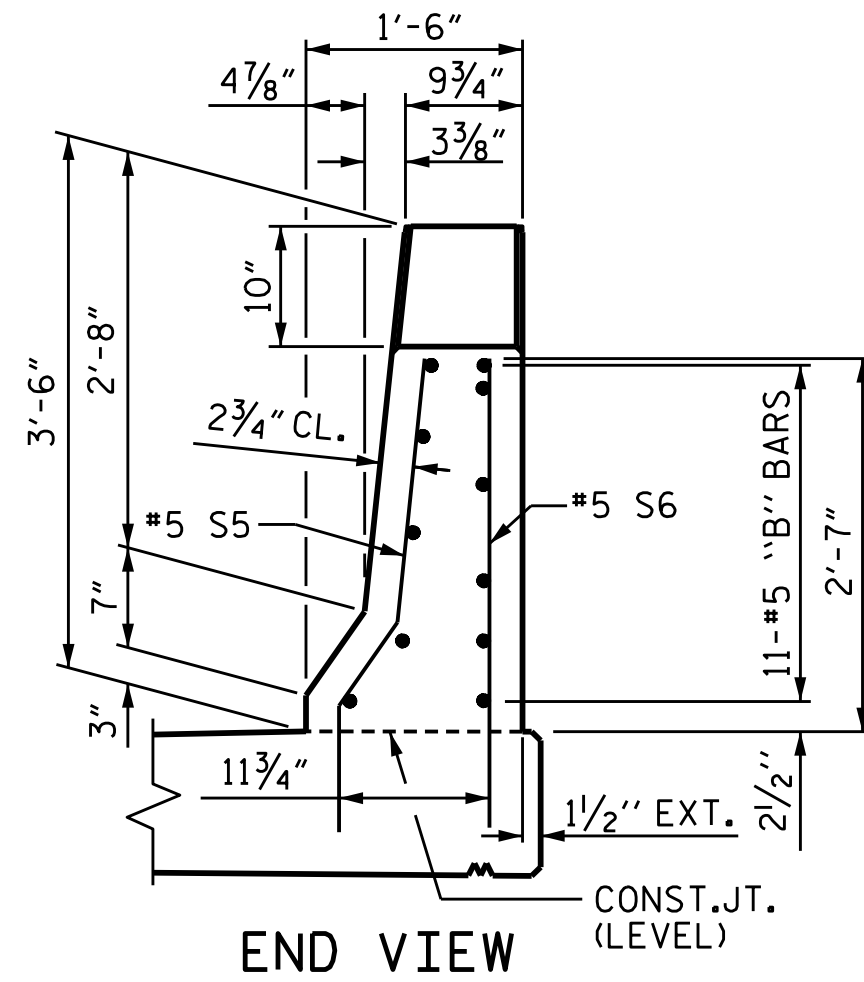
BILL OF MATERIAL

FOR CONCRETE BARRIER RAIL ONLY

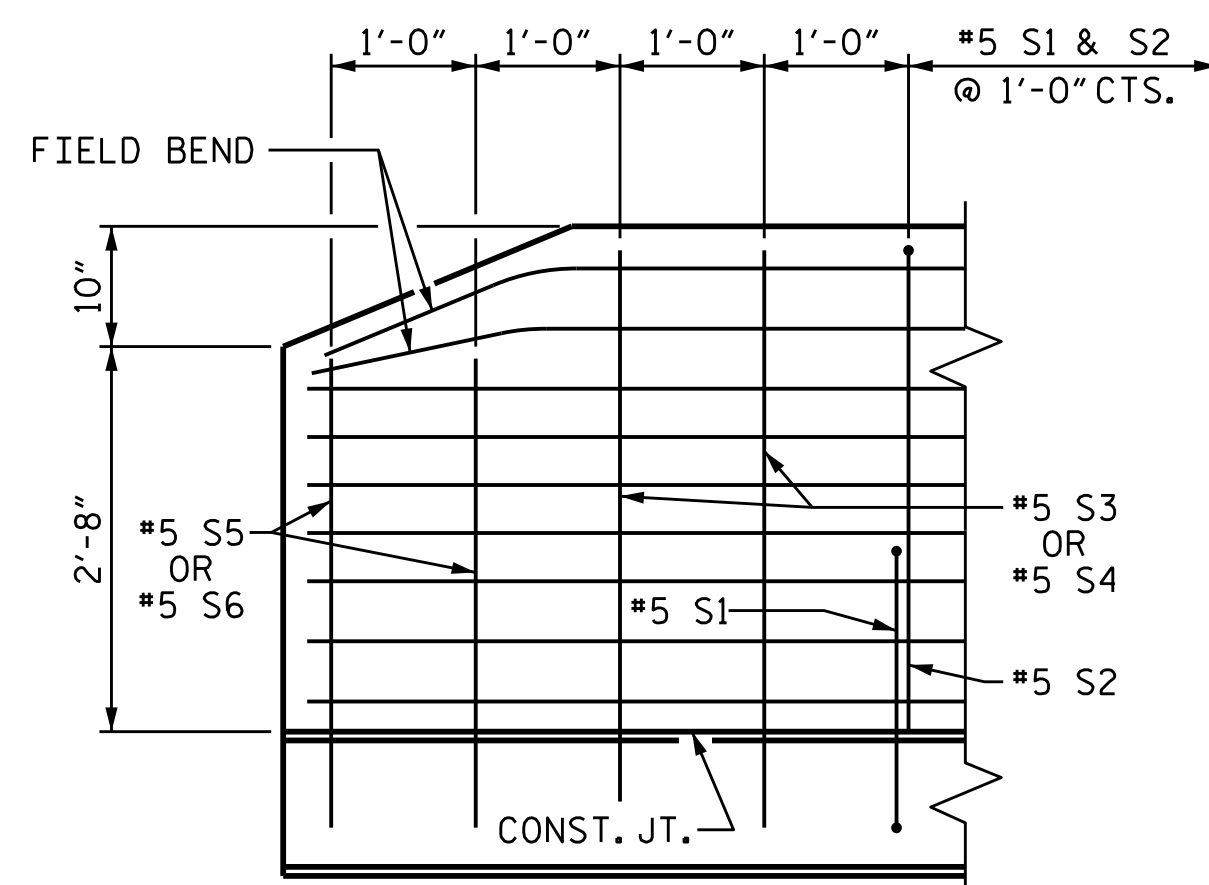
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* S1	1612	#5	1	4'-10"	16523
* S2	1612	#5	2	7'-0"	23538
* S3	8	#5	3	4'-2"	35
* S4	8	#5	STR	4'-0"	33
* S5	8	#5	3	3'-5"	29
* S6	8	#5	STR	3'-3"	27
B1	1232	#5	STR	26'-5"	33945
B2	44	#5	STR	26'-5"	1201
B3	44	#5	STR	26'-10"	1231
* EPOXY COATED REINFORCING STEEL					76236 LBS.
CLASS AA CONCRETE					440.0CU. YDS.
CONCRETE BARRIER RAIL					3239.83 LIN. FT.



PLAN



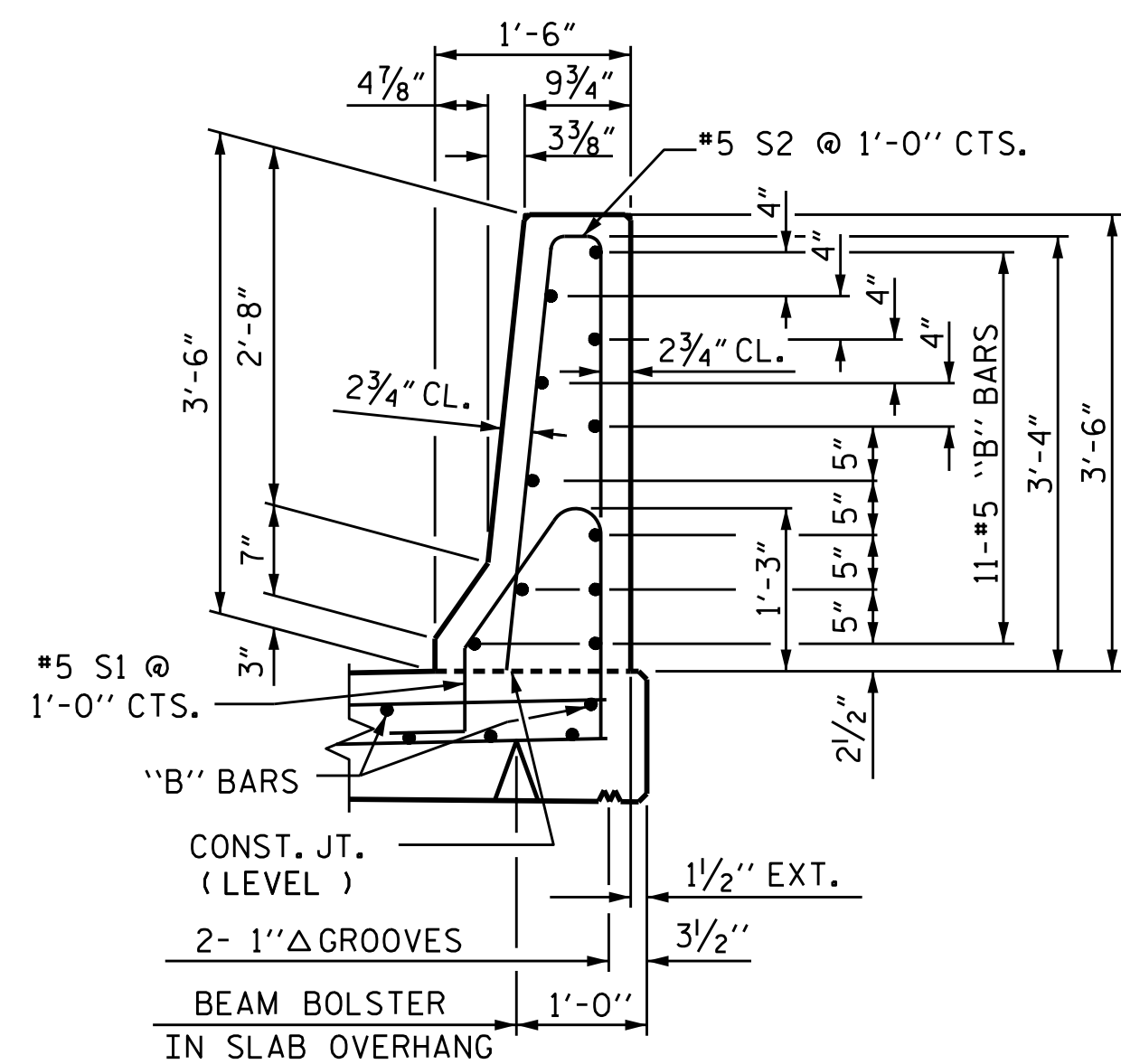
END VIEW



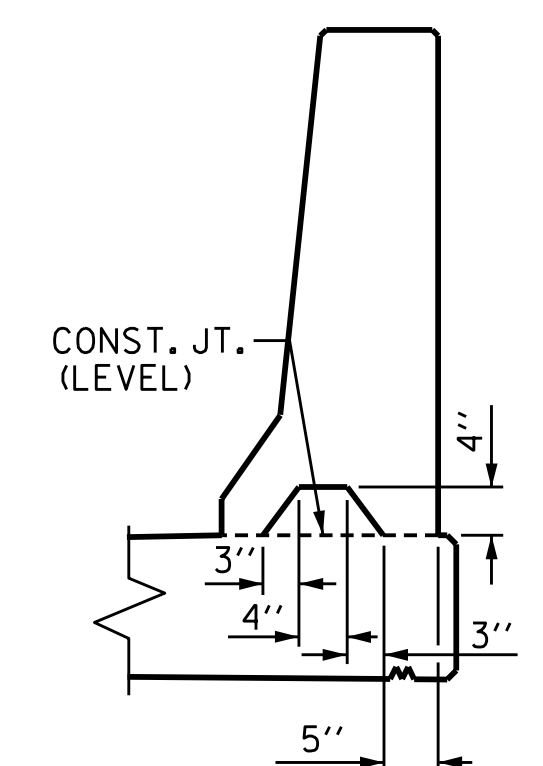
SIDE VIEW

END OF RAIL DETAILS

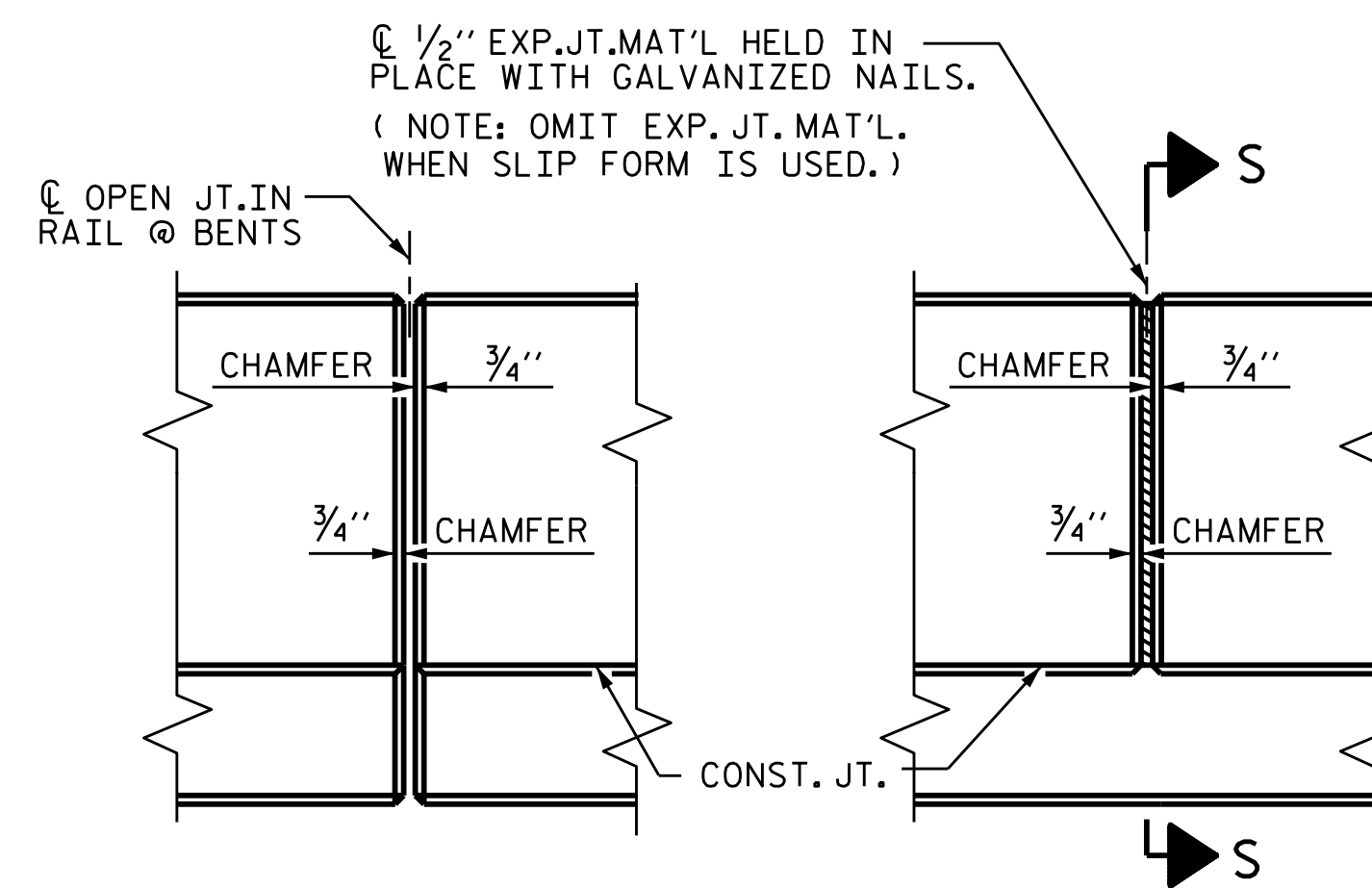
FOR ADHESIVE ANCHORING AT SAWED JOINTS



SECTION THRU RAIL



SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY WHEN SLIP FORM IS USED)



ELEVATION AT EXPANSION JOINTS
BARRIER RAIL DETAILS

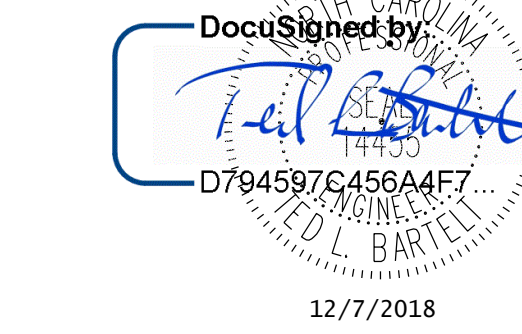
ASSEMBLED BY : J. B. W.	DATE : 8/31/2018
CHECKED BY : S. K. C.	DATE : 8/31/2018
DRAWN BY : ARB 5/87	REV. 7/12 MAA/GM
CHECKED BY : SJD 9/87	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC

*****SYSTEMTIME*****
*****DGN*****
*****USERNAME*****



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SIGNATURES COMPLETED

PROJECT NO. R-1015
 CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD
CONCRETE
BARRIER RAIL
(RIGHT LANE)

REVISIONS						SHEET NO. S6-27
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE NO. 6 STD. NO. CBR1 (SHT 1)

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD-DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

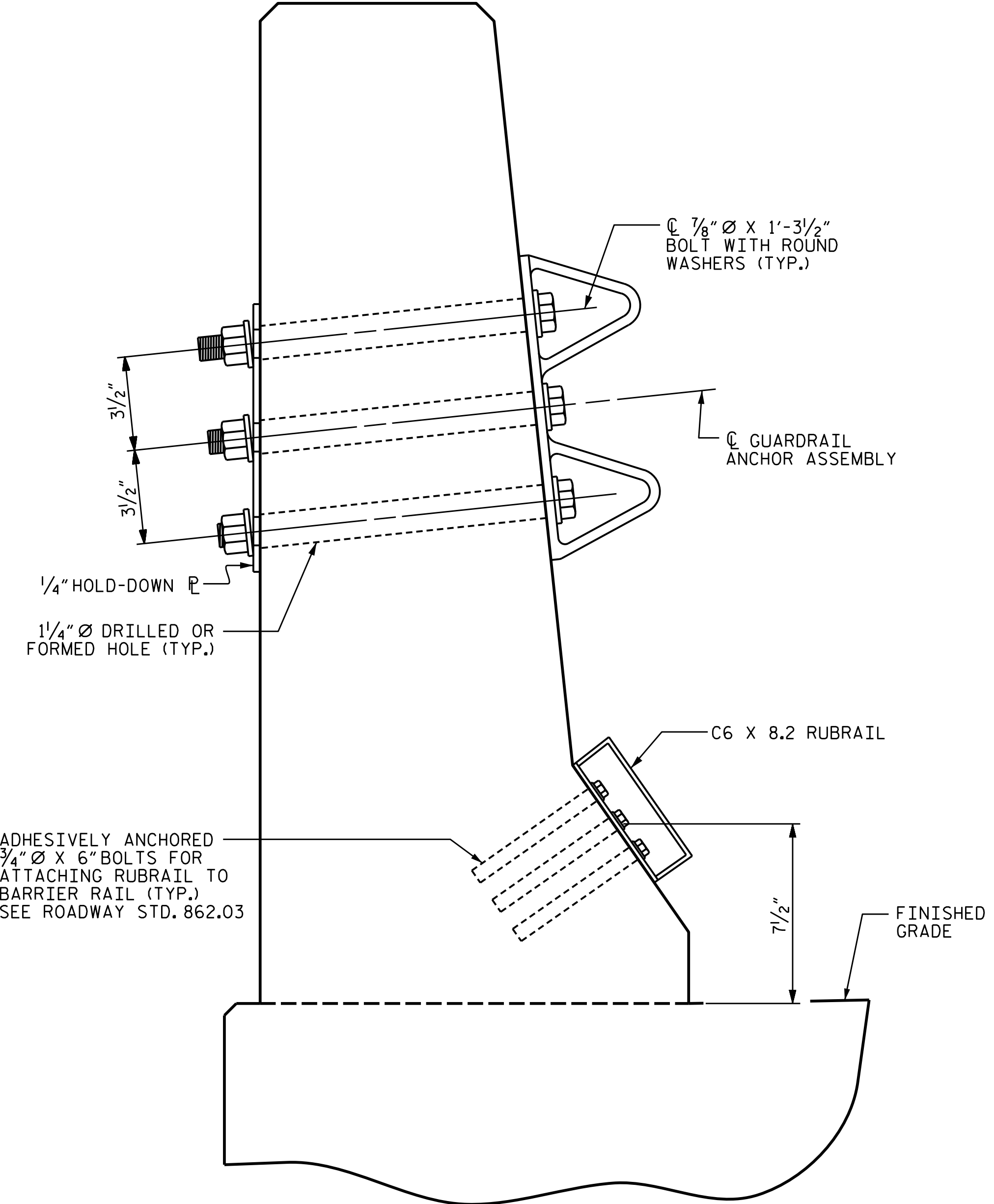
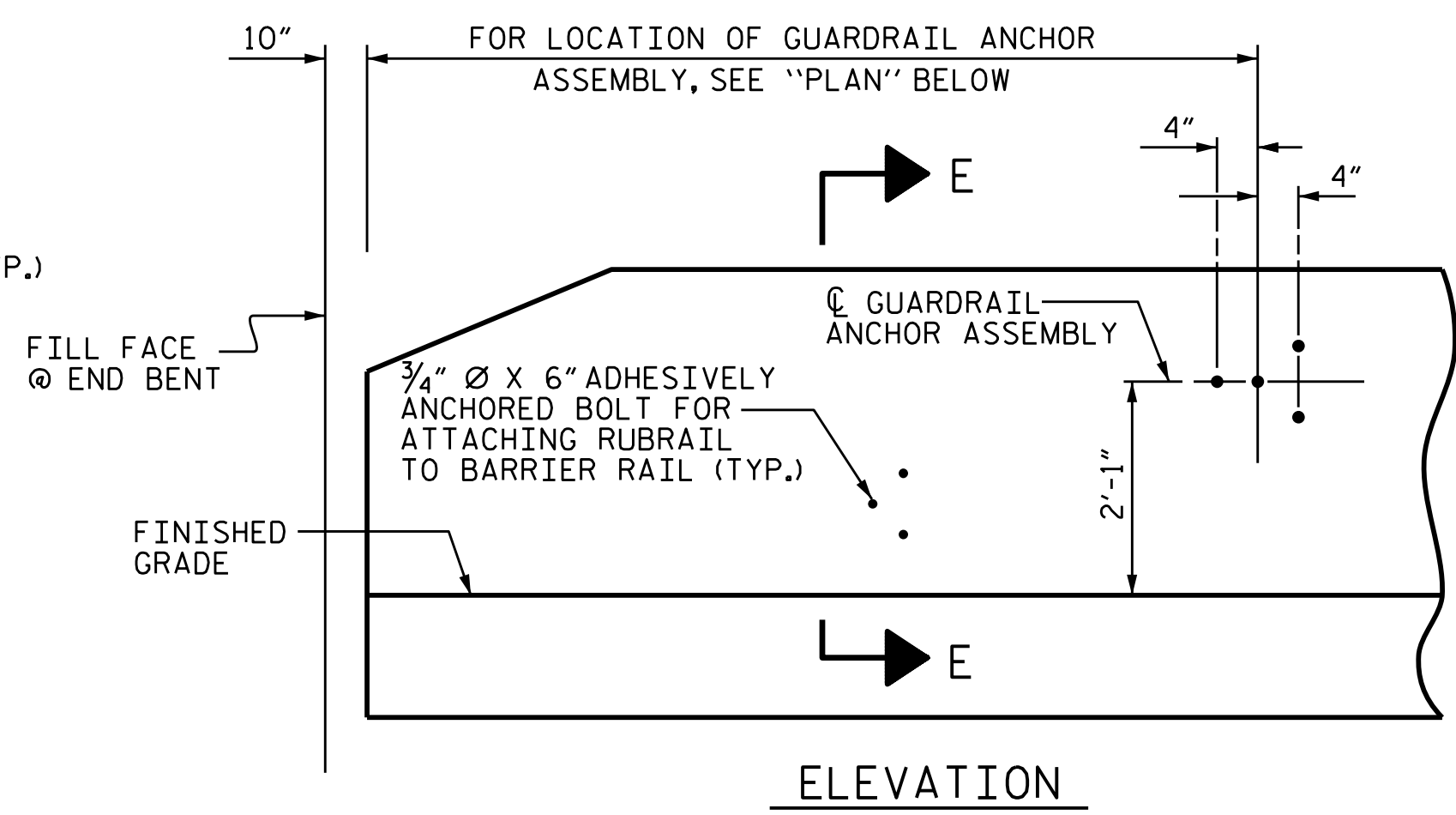
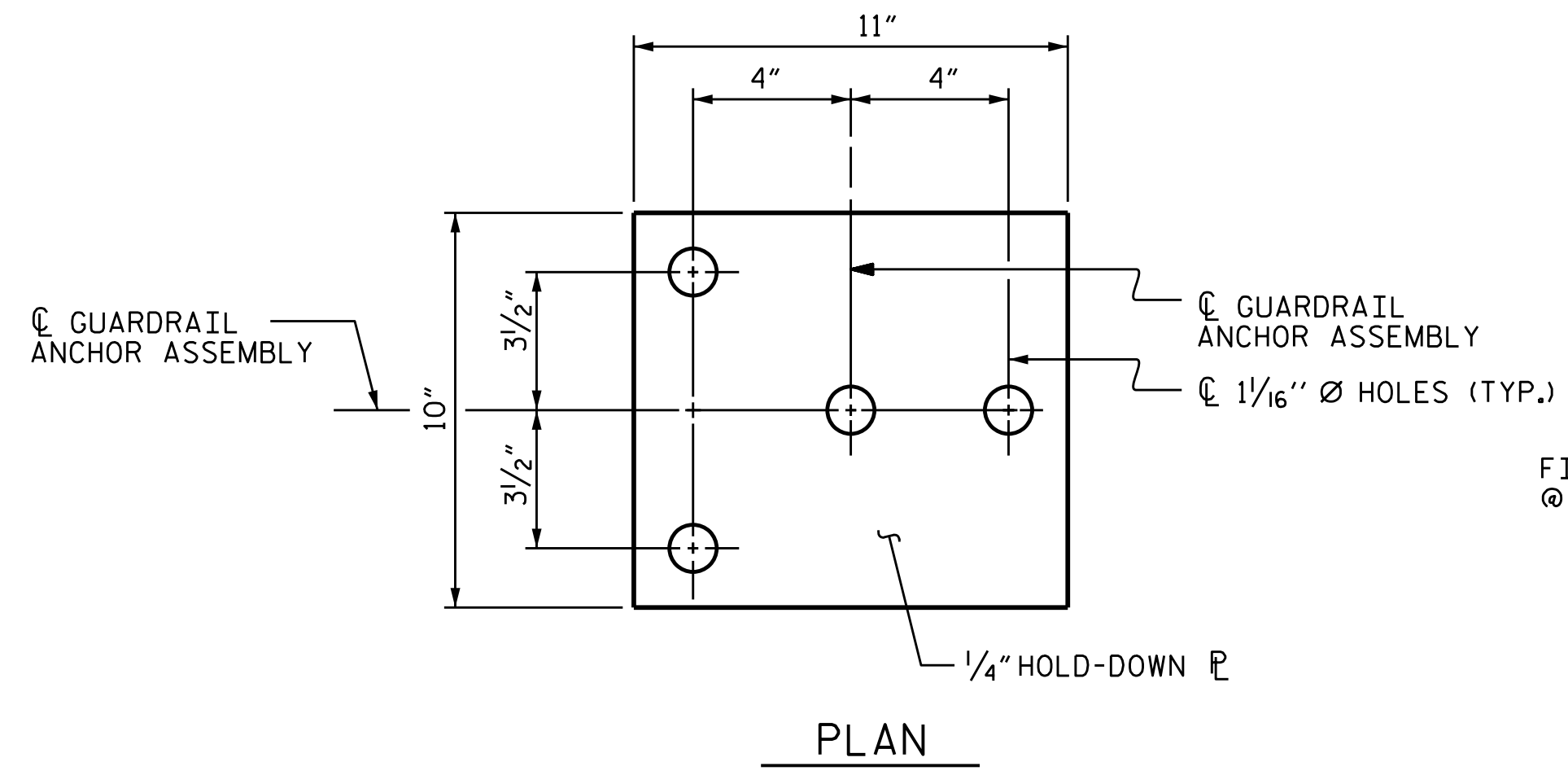
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

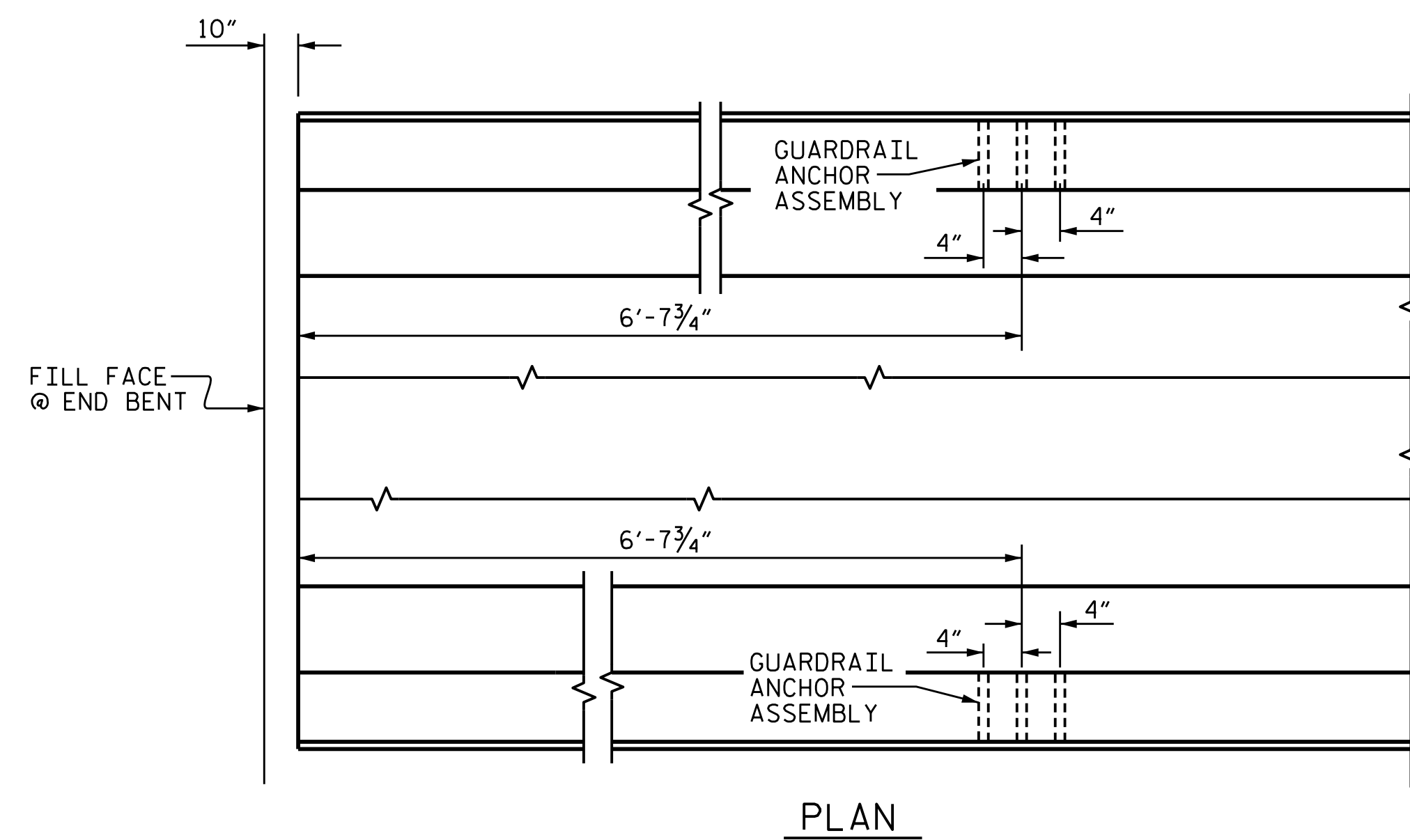
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

THE 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.

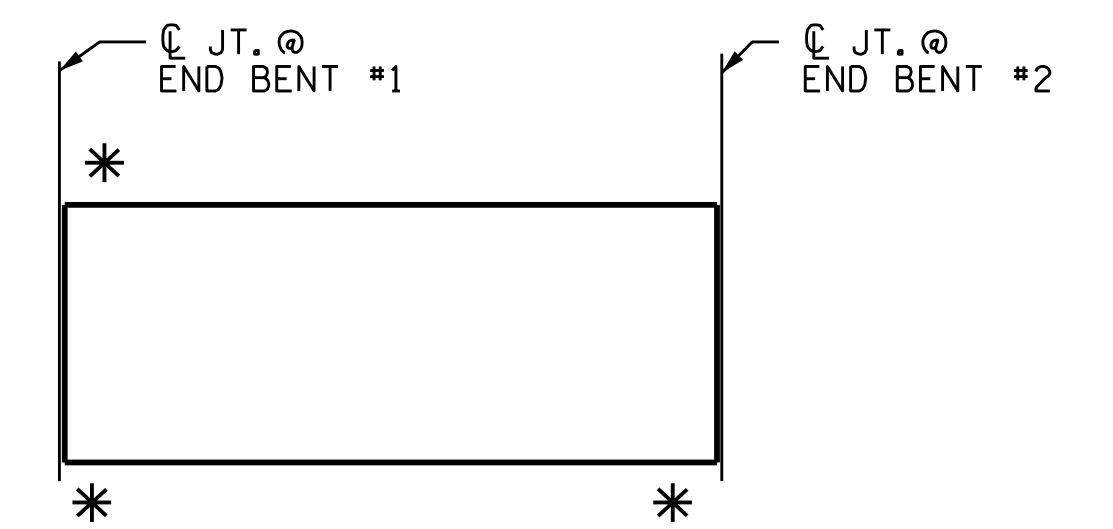


SECTION E-E
GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF ANCHORS FOR GUARDRAIL

END BENT #1 SHOWN, END BENT #2 SIMILAR.



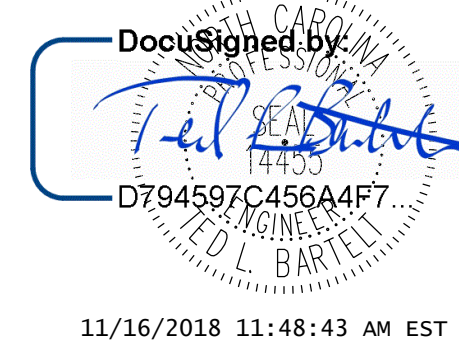
SKETCH SHOWING POINTS OF ATTACHMENTS

* DENOTES GUARDRAIL ANCHOR ASSEMBLY

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STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 GUARDRAIL ANCHORAGE
 FOR BARRIER RAIL
 (RIGHT LANE)



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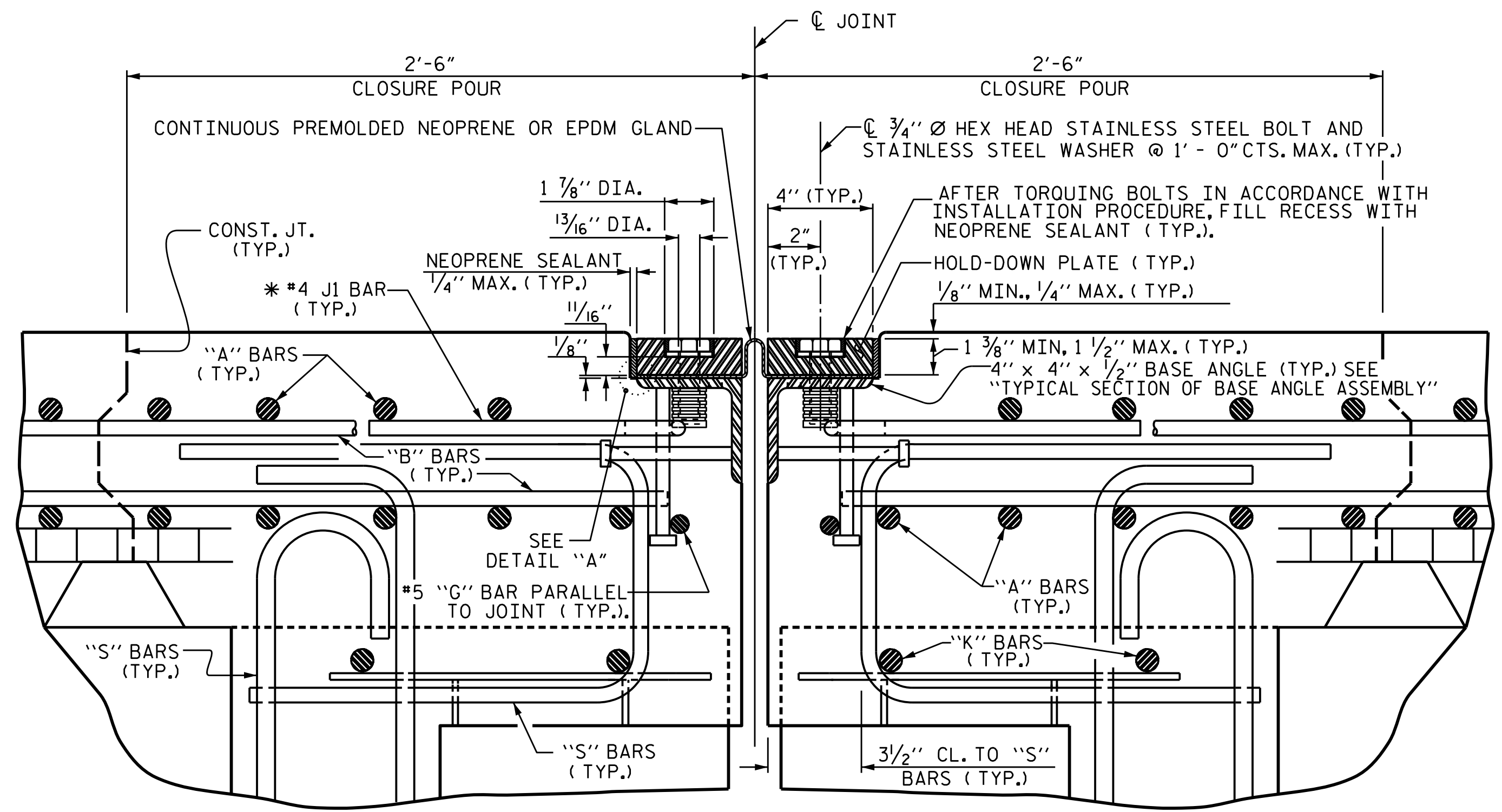
REVISIONS						TOTAL SHEETS
NO.	BY:	DATE:	NO.	BY:	DATE:	46
1			3			46
2			4			

ASSEMBLED BY :	J. B. W.	DATE :	6/27/2018
CHECKED BY :	S. K. C.	DATE :	7/1/2018
DRAWN BY :	TLA 5/06	REV. 7/12	MAA/GM
CHECKED BY :	GM 5/06	REV. 6/13	MAA/GM
		REV. 12/17	MAA/THC

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

STRUCTURE No. 6

STD. NO. GRA2



EXPANSION JOINT DETAILS

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

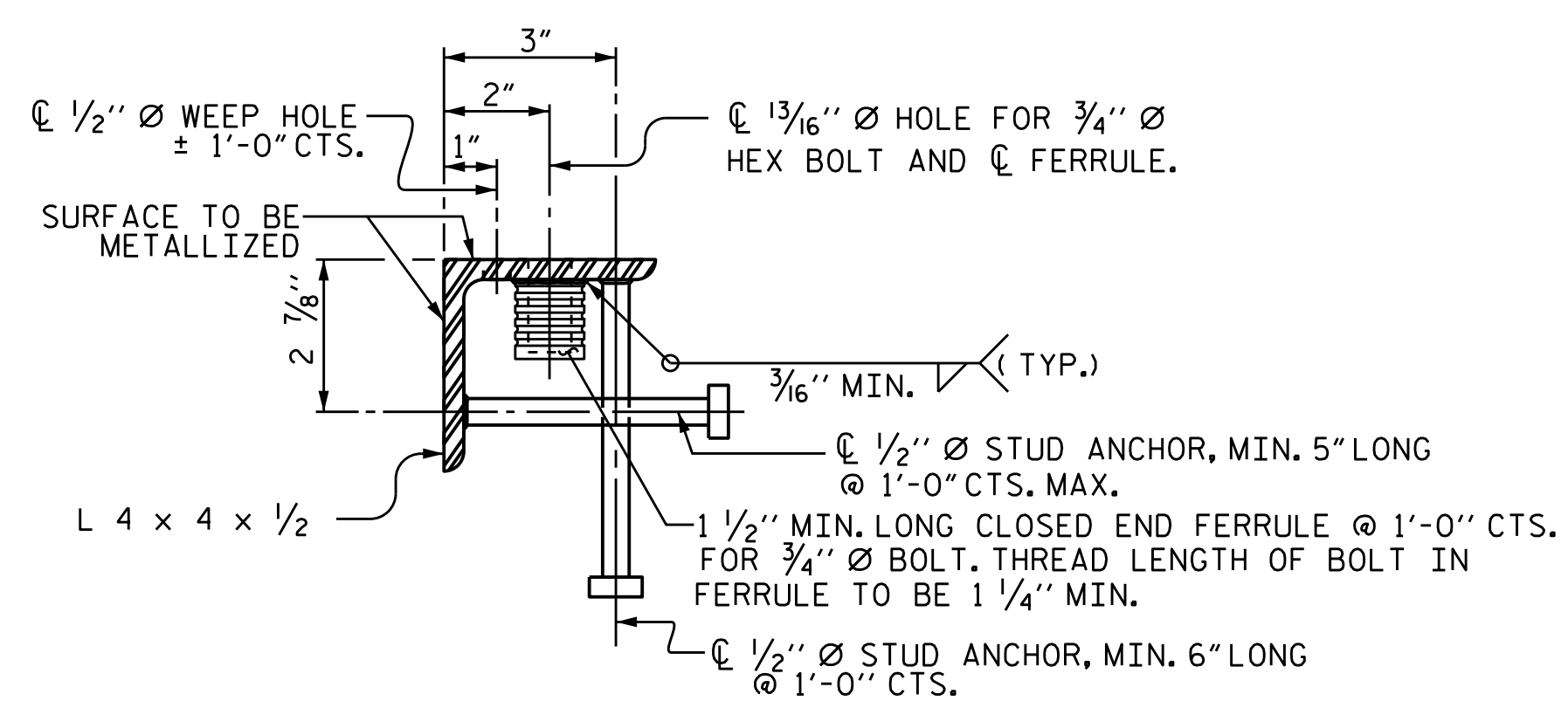
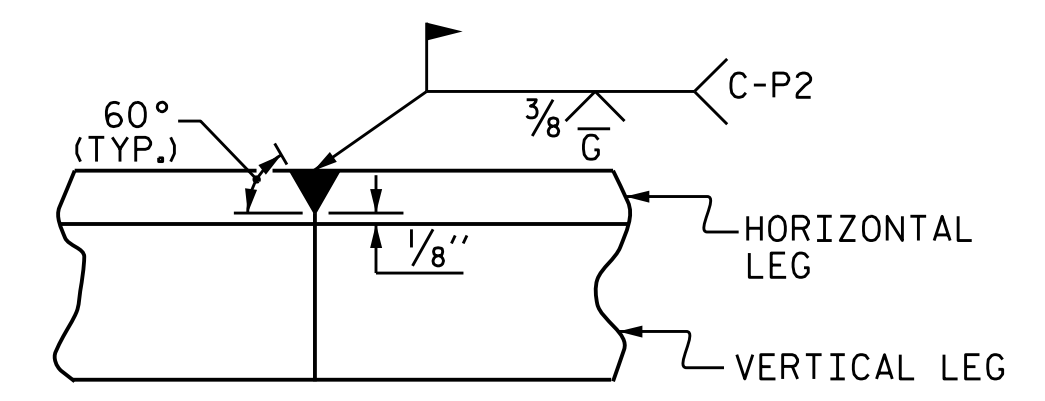
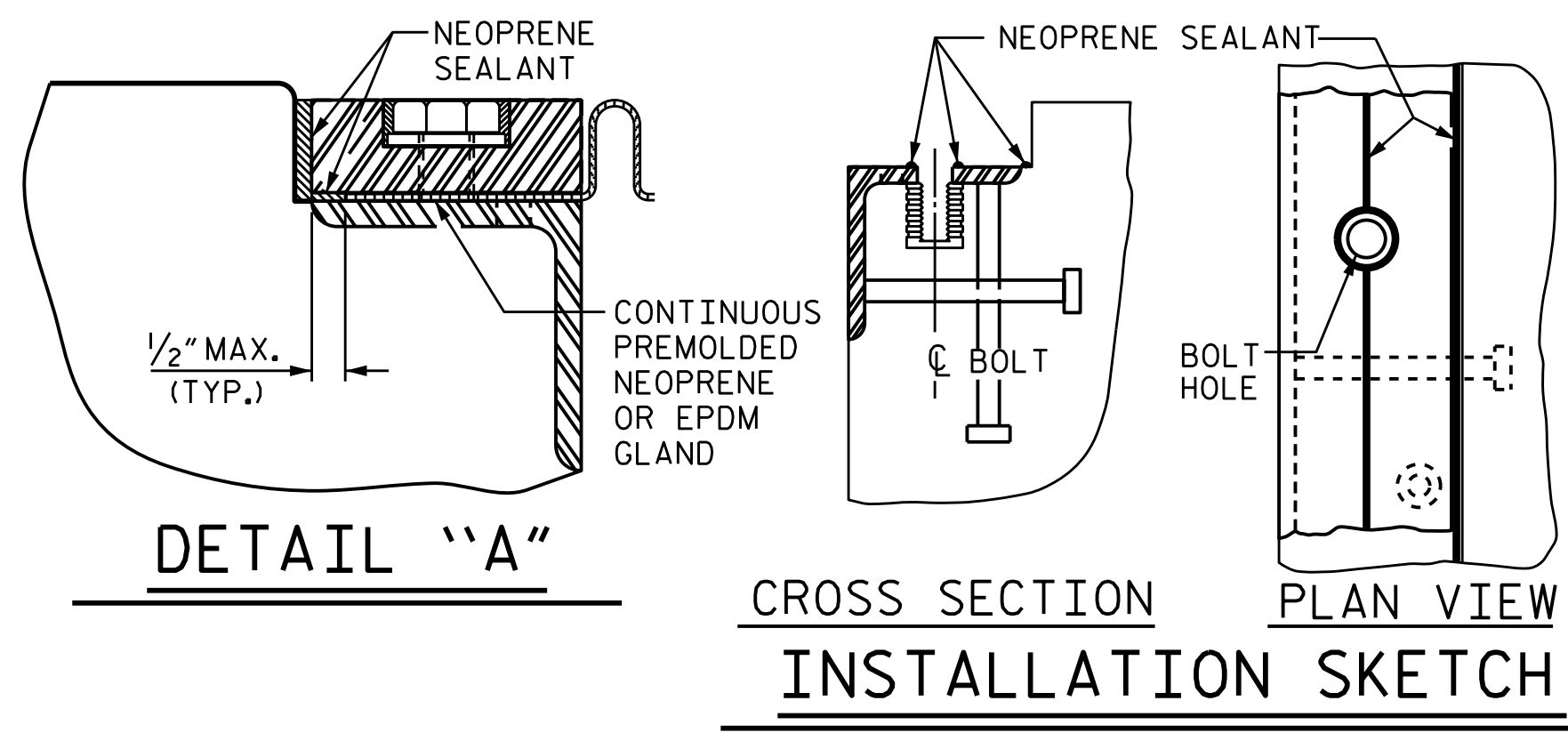
* THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.

INSTALLATION PROCEDURE

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4/8" TO 4 1/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" X 4" X 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 7/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES, THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, AND THE LIFTING HOLES IN THE HOLD-DOWN PLATE, AND COMPLETELY FILL THE RECESSES AND LIFTING HOLES WITH NEOPRENE SEALANT.

GENERAL NOTES

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MINIMUM.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD-DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
7. THE COVER PLATES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
8. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
9. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
10. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
11. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.
12. THE FABRICATOR SHALL PROVIDE 1/2" Ø THREADED HOLES IN THE HOLD-DOWN PLATES TO ASSIST IN LIFTING AND PLACING. THE HOLES SHALL BE 3/4" DEEP AT 6'-0" MAXIMUM SPACING AND A MINIMUM OF TWO HOLES PER PLATE.



TYPICAL SECTION OF BASE ANGLE ASSEMBLY

MOVEMENT AND SETTING AT JOINT					
BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
BENT #1	90°	1 1/4"	2 3/16"	1 1/8"	1 5/16"
BENT #3	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
BENT #6	90°	2 1/2"	2 3/4"	2 3/16"	1 7/8"
BENT #9	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
BENT #11	90°	1 1/4"	2 3/16"	1 1/8"	1 5/16"

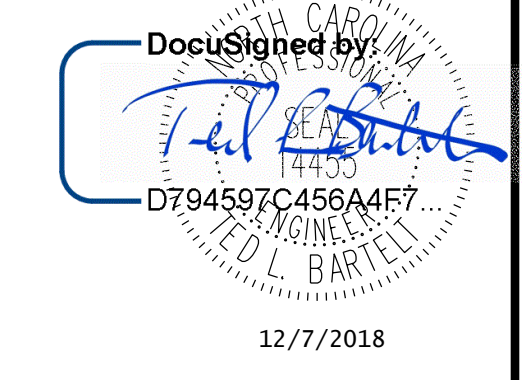
PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

ASSEMBLED BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/09/2018
 DRAWN BY : REK 9/87 REV. 10/11 MAA/THC
 CHECKED BY : CRK 10/87 REV. 10/11 MAA/THC
 REV. 6/18 MAA/THC



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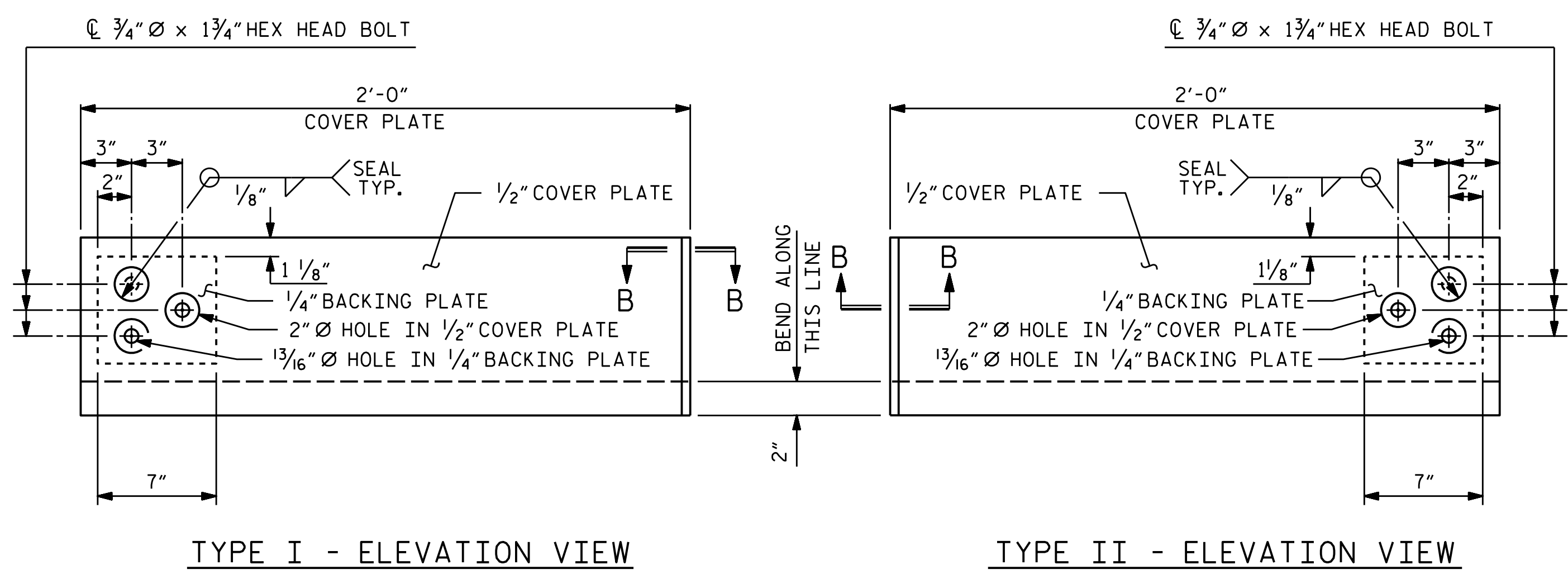
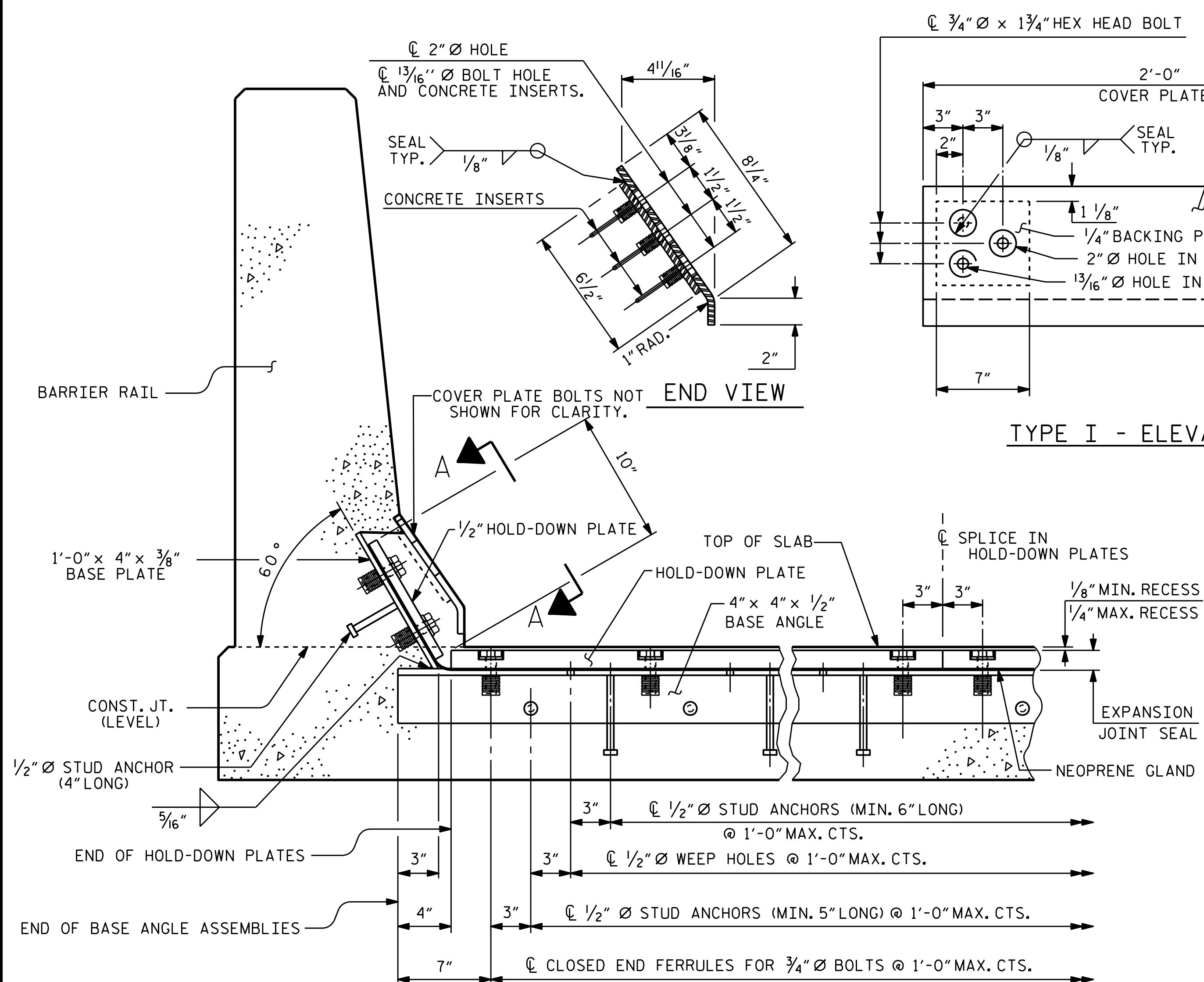


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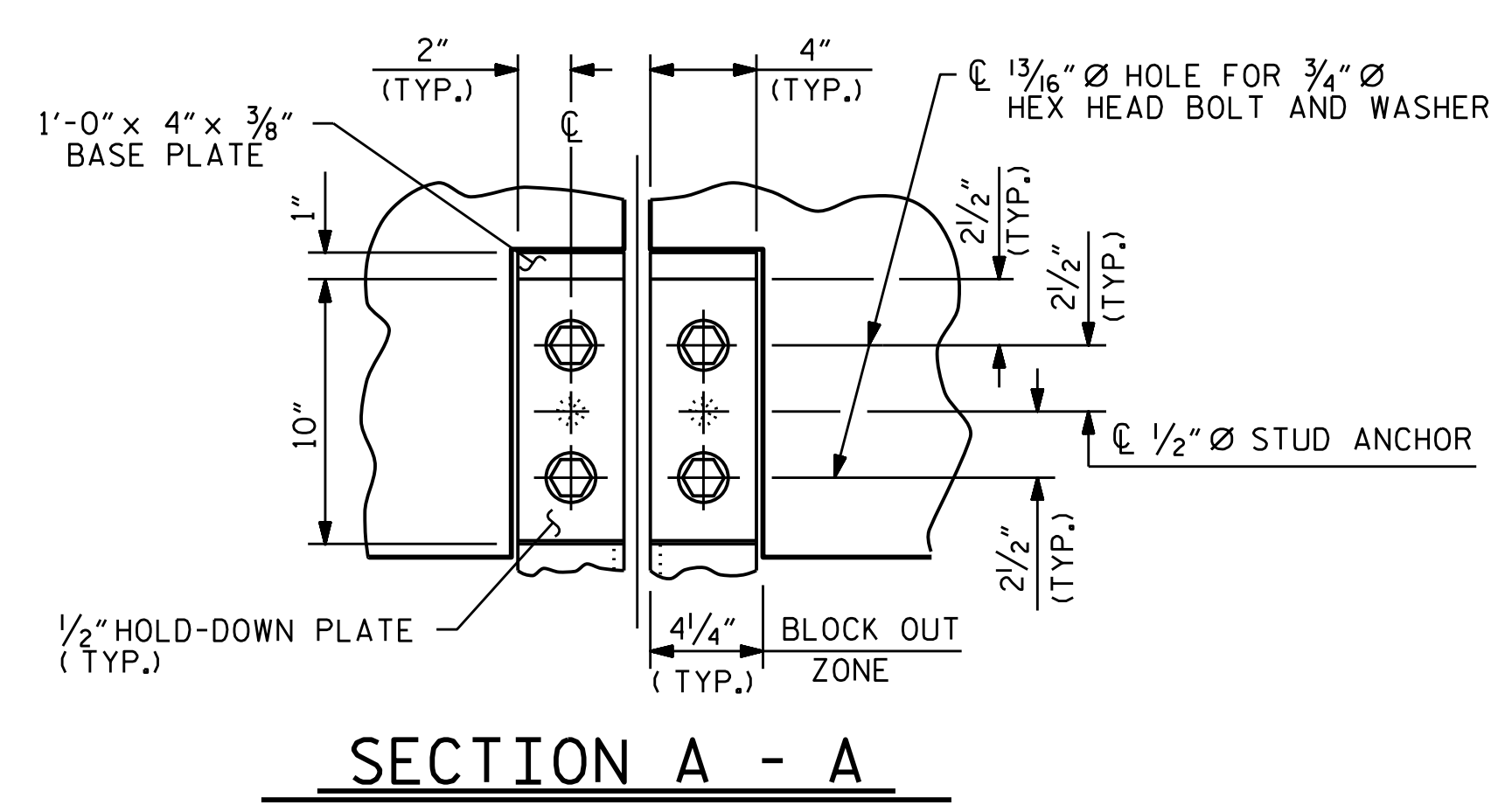
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT SEAL DETAILS
 (RIGHT LANE)

REVISIONS						SHEET NO. S6-29
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

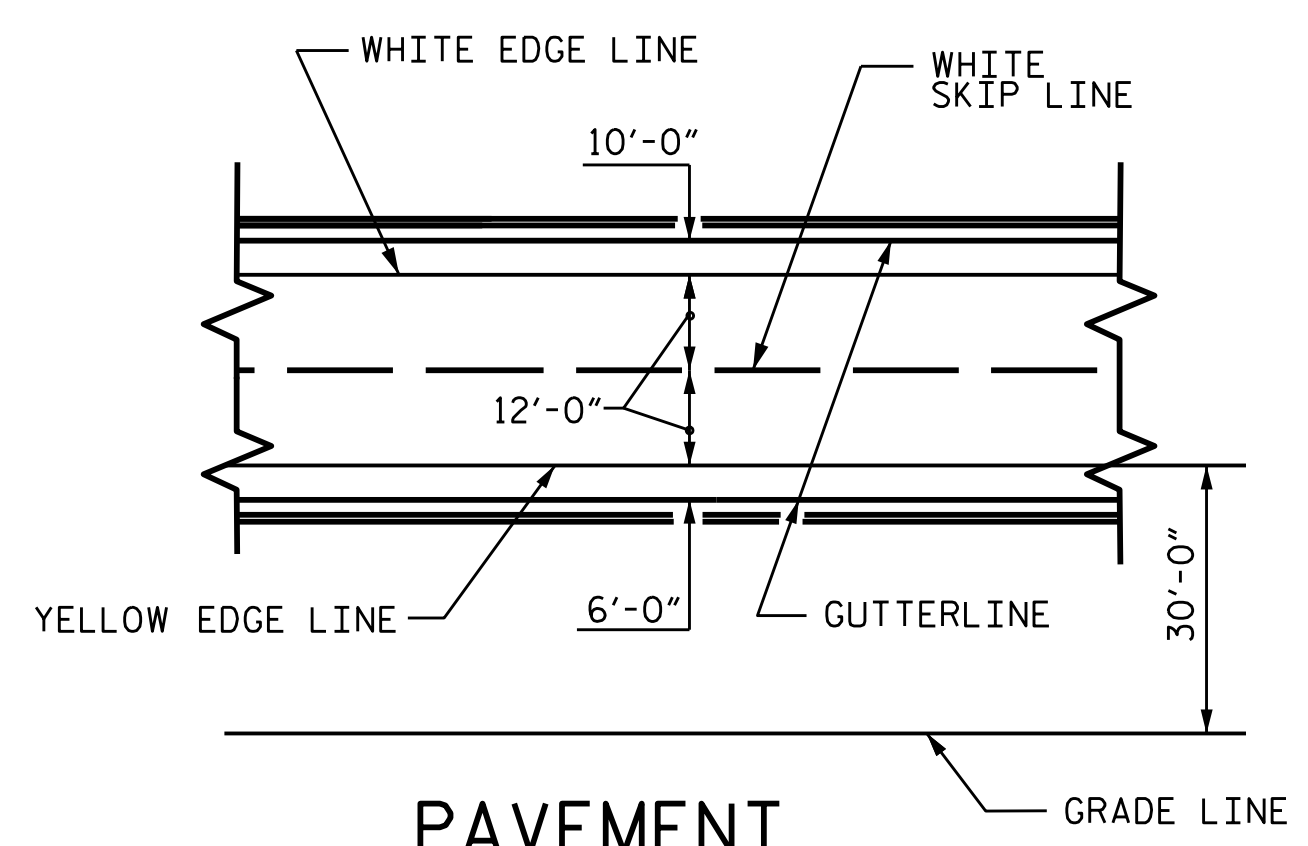
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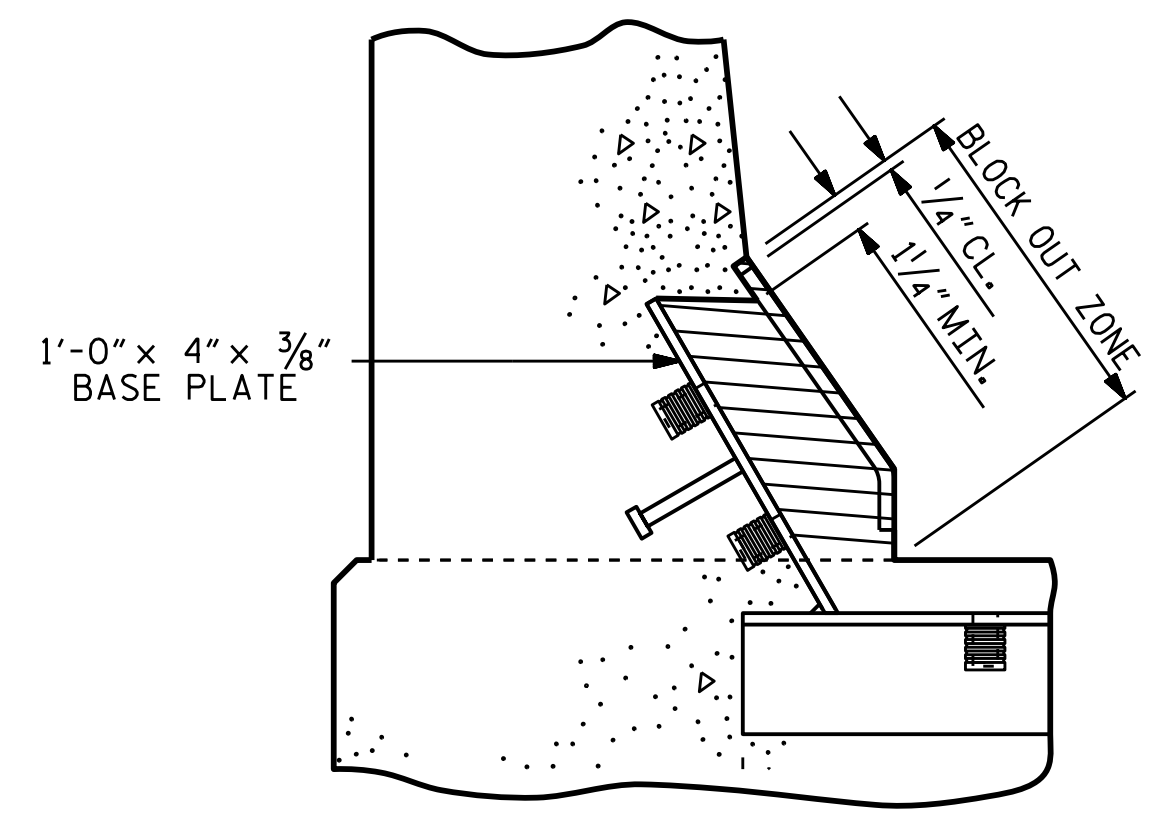
COVER PLATE DETAILS



SECTION A - A



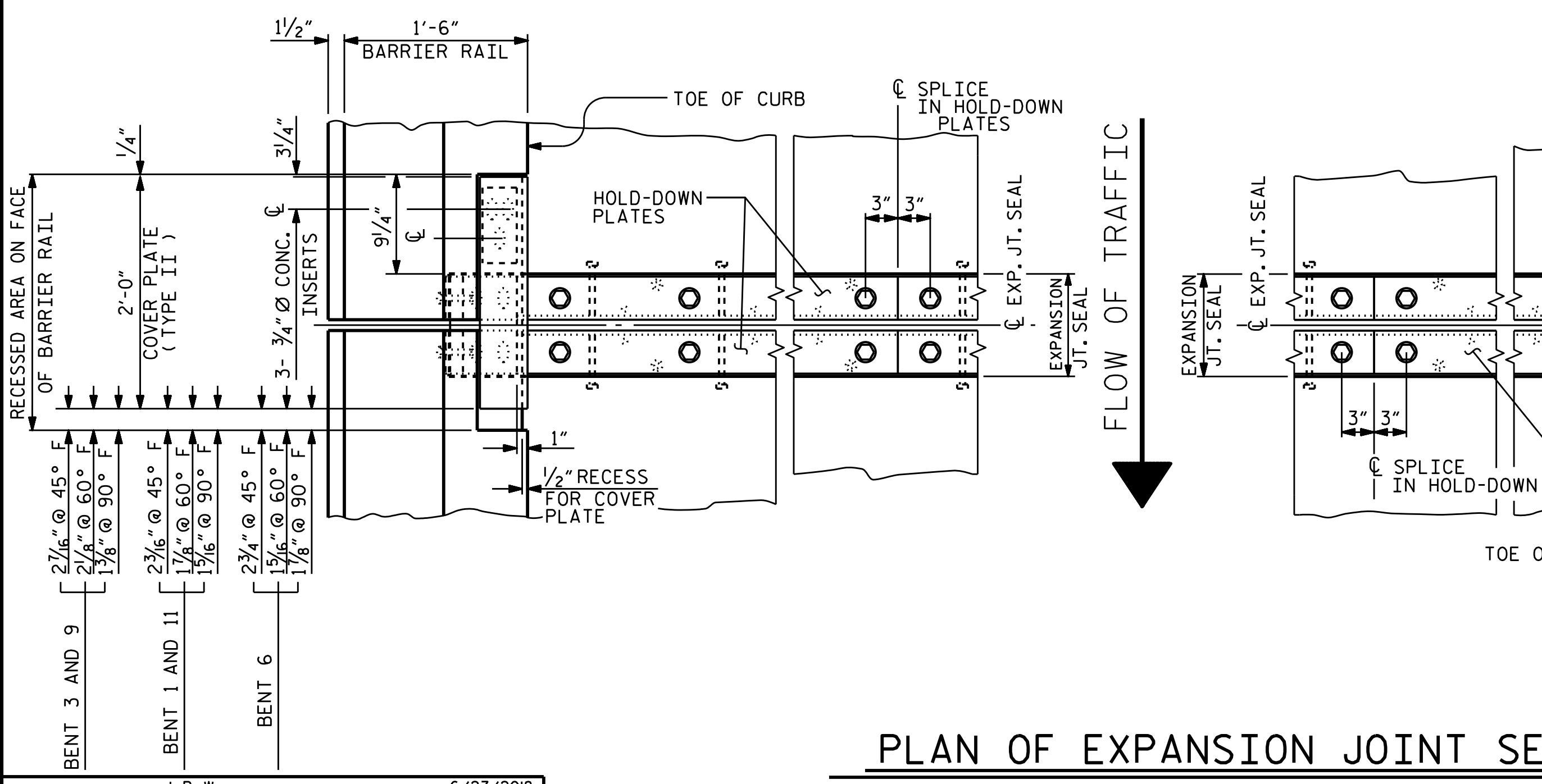
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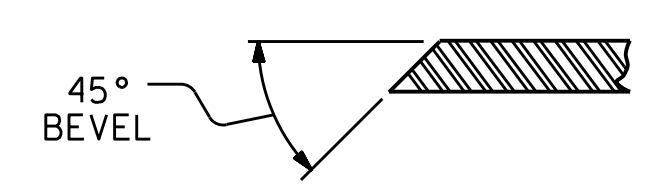
BLOCK OUT DETAIL

SEE "SECTION A - A" FOR OTHER DETAILS.

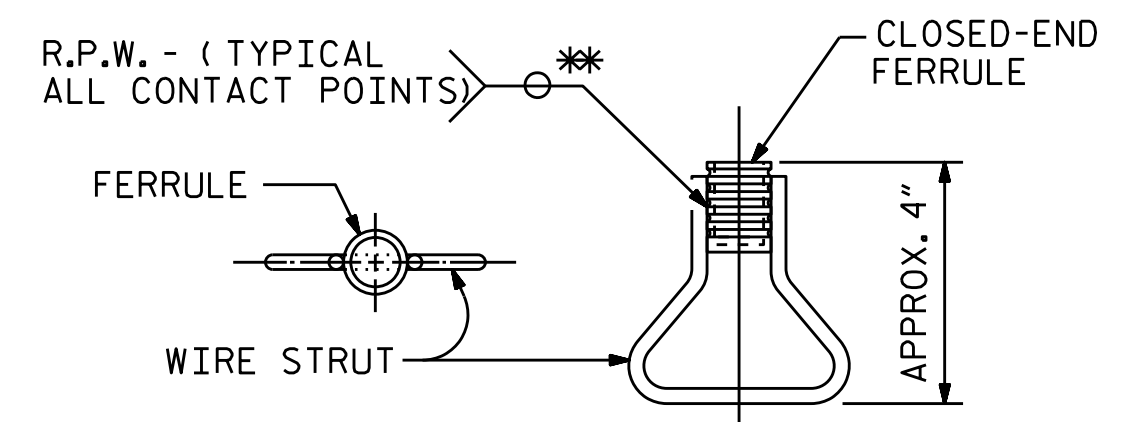
SECTION THRU RAIL NORMAL TO JOINT



PLAN OF EXPANSION JOINT SEAL



SECTION B - B



PLAN ELEVATION

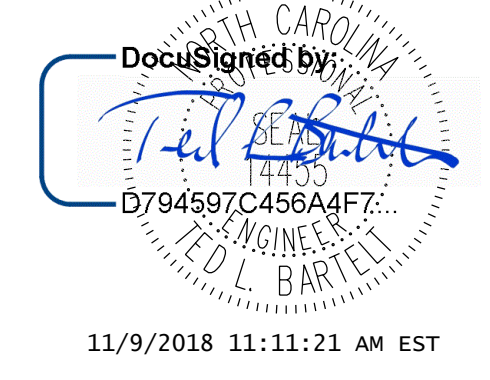
CONCRETE INSERT

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT
 SEAL DETAILS
 FOR BARRIER RAIL
 (RIGHT LANE)



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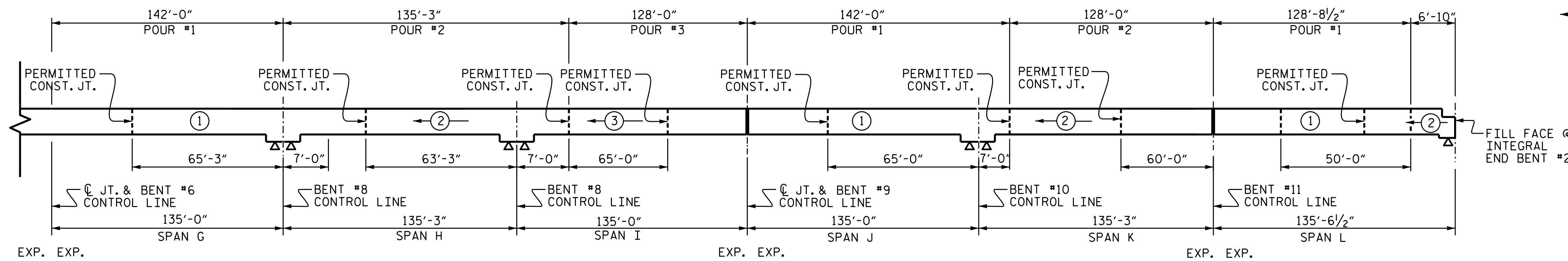
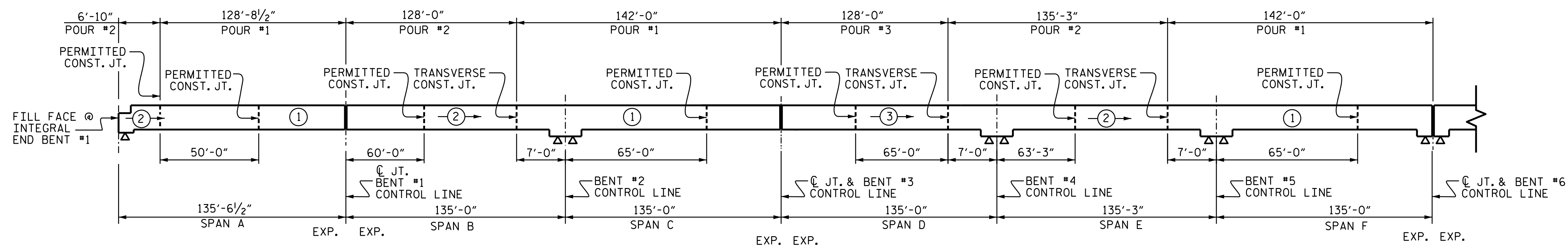
DRAWN BY: J. B. W. DATE: 6/27/2018
 CHECKED BY: S. K. C. DATE: 7/5/2018
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

REFERENCE NO. 6-30
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-30
1			3			TOTAL SHEETS 46
2			4			

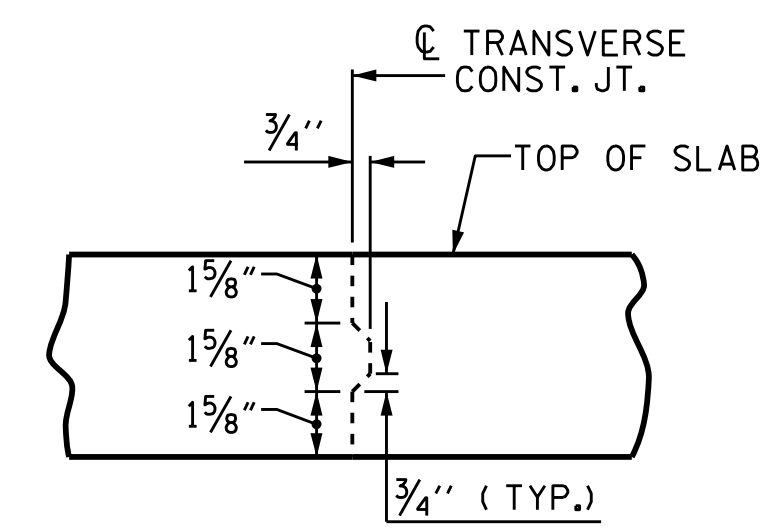
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STRUCTURE NO. 6 STD. NO. EJS2 SHT 1



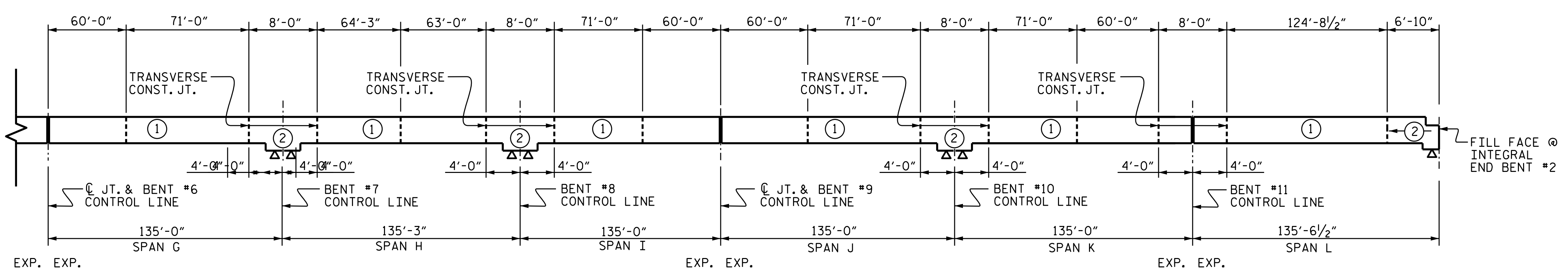
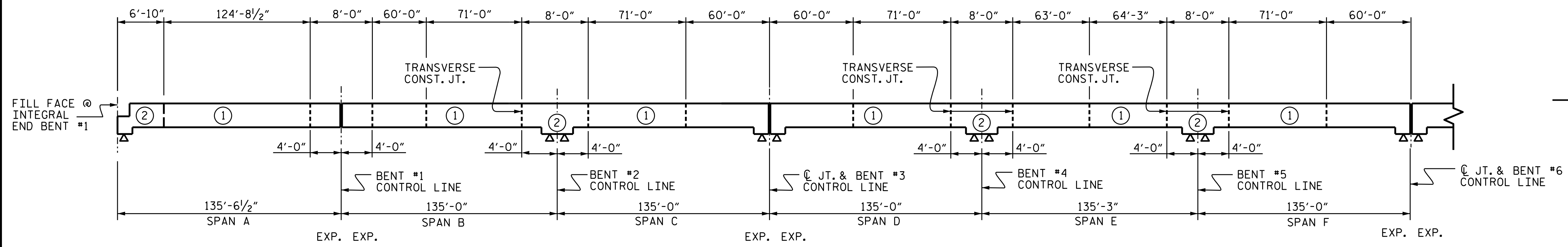
POURING SEQUENCE

⊙ # = INDICATES POUR NUMBER AND DIRECTION OF POUR



TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT



OPTIONAL POURING SEQUENCE

POUR WITH EVEN NUMBERED CAN NOT BE STARTED UNTIL BOTH ADJACENT POURS WITH ODD NUMBERED LABELS REACH A MINIMUM OF 3000 PSI, BETWEEN EXPANSION JOINTS.

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

POURING SEQUENCE (RIGHT LANE)

DRAWN BY: J. B. W. DATE: 7/1/2018
 CHECKED BY: S.K.C. DATE: 7/5/2018

*****SYSTEM*****
 *****DCN*****
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DocuSigned by:

 11/9/2018 11:11:21 AM EST

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REVISIONS						SHEET NO. S6-31
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			STRUCTURE NO. 6

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

—SUPERSTRUCTURE BILL OF MATERIAL—

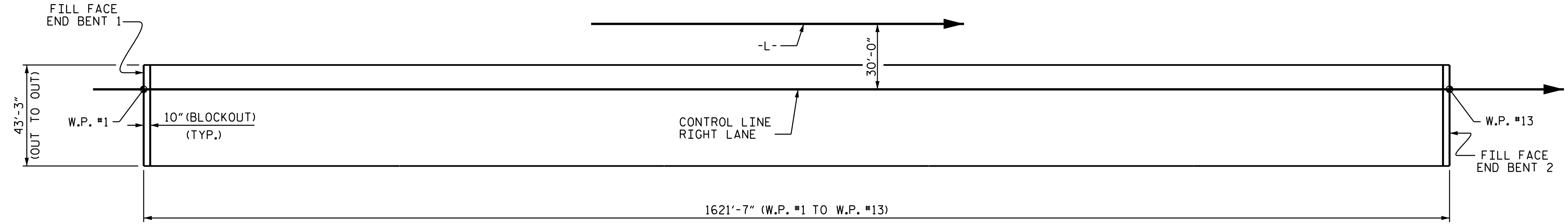
	CLASS AA CONCRETE (CU. YDS.)	EPOXY COATED REINFORCING STEEL (LBS.)
SPANS "A"	196.0	23251
SPANS "B-C"	345.9	52601
SPANS "D-E-F"	536.0	94394
SPANS "G-H-I"	536.0	94394
SPANS "J-K"	345.9	52601
SPAN "L"	196.0	23251
TOTAL	2155.8	340492

—CLASS AA CONCRETE BREAKDOWN—

	CONTINUOUS SPANS "A-L"		CONTINUOUS SPANS "B-C" "J-K"		CONTINUOUS SPANS "D-E-F" "G-H-I"	
	(CU. YDS.)		(CU. YDS.)		(CU. YDS.)	
POUR 1	156.2	POUR 1	190.3	POUR 1	186.1	
POUR 2	39.8	POUR 2	156.6	POUR 2	194.4	
				POUR 3	155.6	
TOTAL	196.0	TOTAL	345.9	TOTAL	536.1	

GROOVING BRIDGE FLOORS

APPROACH SLABS	1787	SO.FT.
BRIDGE DECK	58,575	SO.FT.
TOTAL	60,362	SO.FT.



LAYOUT FOR COMPUTING AREA REINFORCED CONCRETE DECK SLAB (SQ. FT. = 70133)

ASSEMBLED BY : J. B. W.	DATE : 7/2/2018
CHECKED BY : S. K. C.	DATE : 7/6/2018
DESIGN ENGINEER OF RECORD: T.L.B., PE	DATE 8/29/2018
DRAWN BY : JMB 5/87	REV. 8/16/99 RWW/LJS
CHECKED BY : SJD 9/87	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM

*****SYSTEMTIME*****
*****DCN*****
*****USERNAME*****

REINFORCING STEEL SCHEDULE

SPANS "A-L"						SPANS "B-C" SPANS "J-K"						SPANS "D-E-F" SPANS "G-H-I"					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	215	#5	STR	42'-9"	9586	*A1	431	#5	STR	42'-9"	19218	*A1	648	#5	STR	42'-4"	28893
*A2	90	#4	STR	4'-10"	291	*A2	360	#4	STR	4'-10"	1162	*A2	270	#4	STR	4'-10"	872
*B1	296	#4	STR	28'-11"	5718	*B4	592	#4	STR	24'-4"	9623	*B4	592	#4	STR	24'-4"	9623
*B2	18	#5	STR	46'-8"	876	*B5	148	#6	STR	36'-3"	8058	*B5	148	#6	STR	36'-3"	8058
*B3	147	#6	STR	27'-0"	5961	*B6	73	#6	STR	40'-6"	4441	*B6	146	#6	STR	40'-6"	8881
						*B7	74	#6	STR	60'-0"	6669	*B7	148	#6	STR	60'-0"	13338
*G1	1	#5	STR	42'-9"	45	*B8	30	#5	STR	56'-0"	1752	*B9	148	#4	STR	25'-2"	1950
												*B10	42	#5	STR	60'-0"	2628
*J1	40	#4	1	1'-5"	38	*G1	1	#5	STR	42'-9"	45						
												*G1	2	#5	STR	42'-9"	89
*K1	12	#4	STR	22'-4"	179	*J1	43	#4	1	1'-5"	41						
*K2	4	#4	STR	6'-5"	17							*J1	86	#4	1	1'-5"	81
*K3	16	#4	STR	8'-0"	86	*K3	40	#4	STR	8'-0"	214						
*K4	4	#4	STR	5'-0"	13	*K4	8	#4	STR	5'-0"	27	*K3	80	#4	STR	8'-0"	428
*K5	4	#4	STR	2'-3"	6							*K4	16	#4	STR	5'-0"	53
*K6	8	#4	STR	3'-0"	16	*K7	8	#4	STR	5'-4"	29	*K7	16	#4	STR	5'-4"	57
*K9	6	#8	3	21'-0"	84	*K8	14	#6	STR	22'-4"	209	*K8	28	#4	STR	22'-4"	418
*K10	4	#8	1	14'-1"	38	*K9	12	#8	3	21'-0"	673	*K9	12	#8	3	21'-0"	673
						*K10	8	#8	1	14'-1"	301	*K10	8	#8	1	14'-1"	301
*S1	28	#4	9	14'-7"	273							*S4	48	#5	5	6'-0"	300
*S2	28	#4	4	11'-11"	316	*S4	48	#5	5	6'-0"	300	*S5	336	#4	8	2'-4"	617
*S3	26	#4	4	11'-8"	223	*S5	168	#4	6	17'-10"	572	*S6	16	#4	7	13'-3"	142
*S4	24	#5	5	6'-0"	96	*S6	8	#4	7	13'-3"	71						
						*U1	24	#4	6	17'-6"	281	*U1	24	#4	6	17'-6"	281

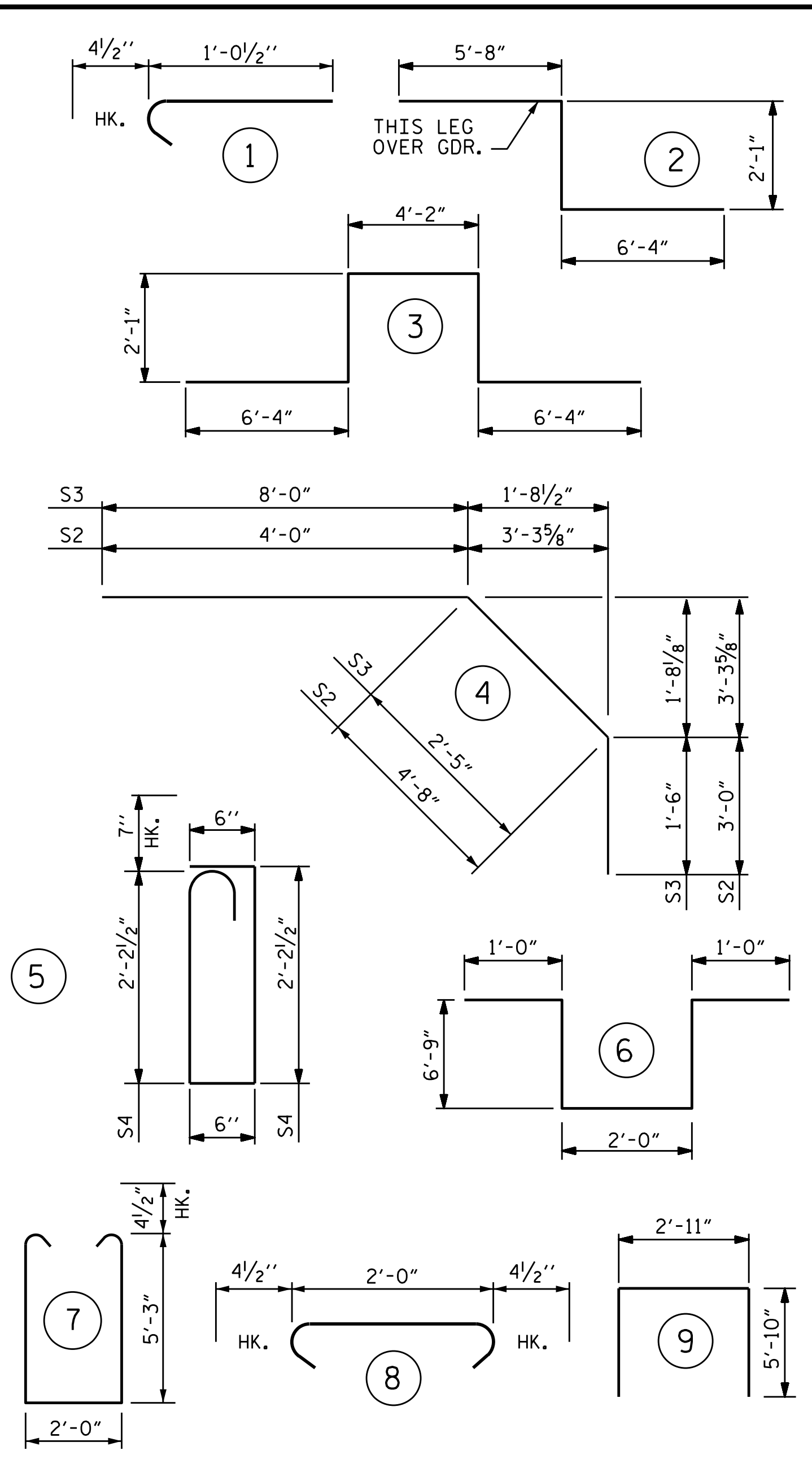
* EPOXY COATED REINFORCING STEEL = 23862 LBS.

* EPOXY COATED REINFORCING STEEL = 53423 LBS.

* EPOXY COATED REINFORCING STEEL = 78221 LBS.

NOTE: FOR POURING SEQUENCE SEE SHEET NO. 5-30

BAR TYPES

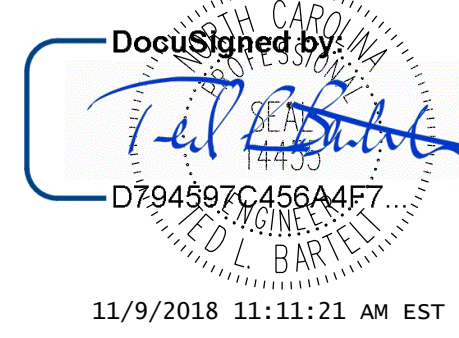


PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

SUPERSTRUCTURE BILL OF MATERIAL (RIGHT LANE)



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A&O PROJECT NO. 2015.042

REFERENCE NO. 6-32
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S6-32
2			4			TOTAL SHEETS 46

STRUCTURE NO. 6

NOTES:

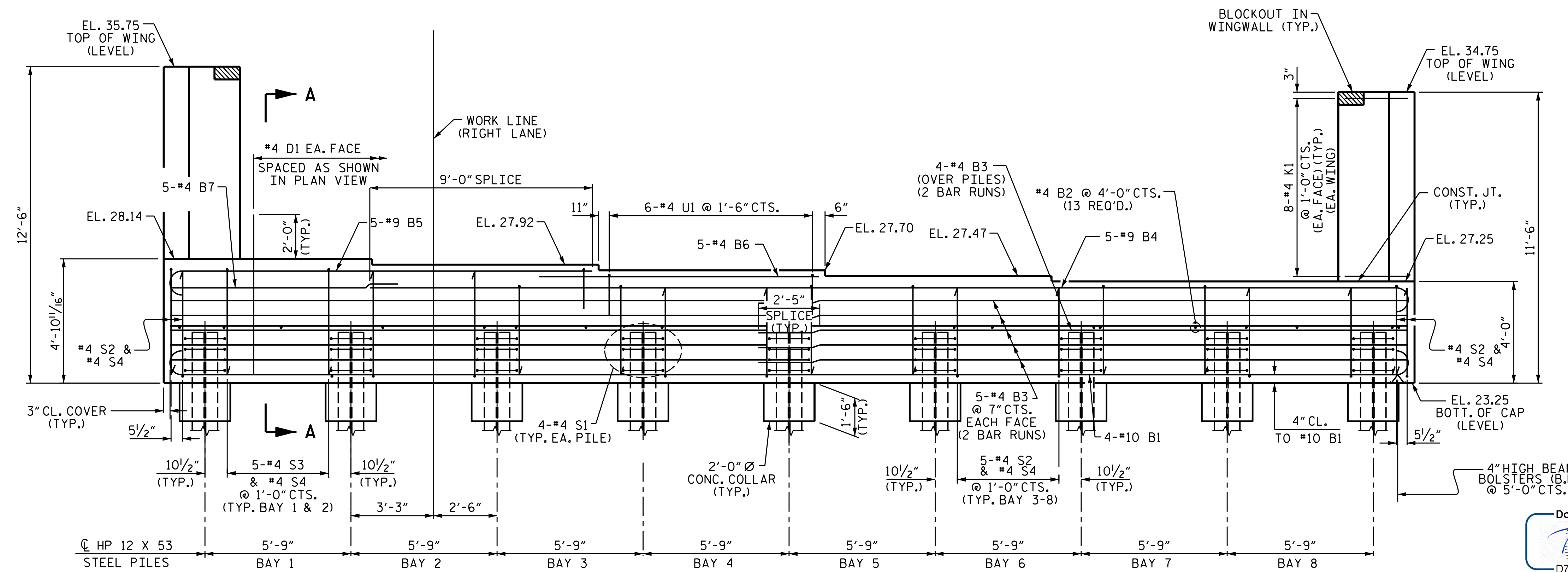
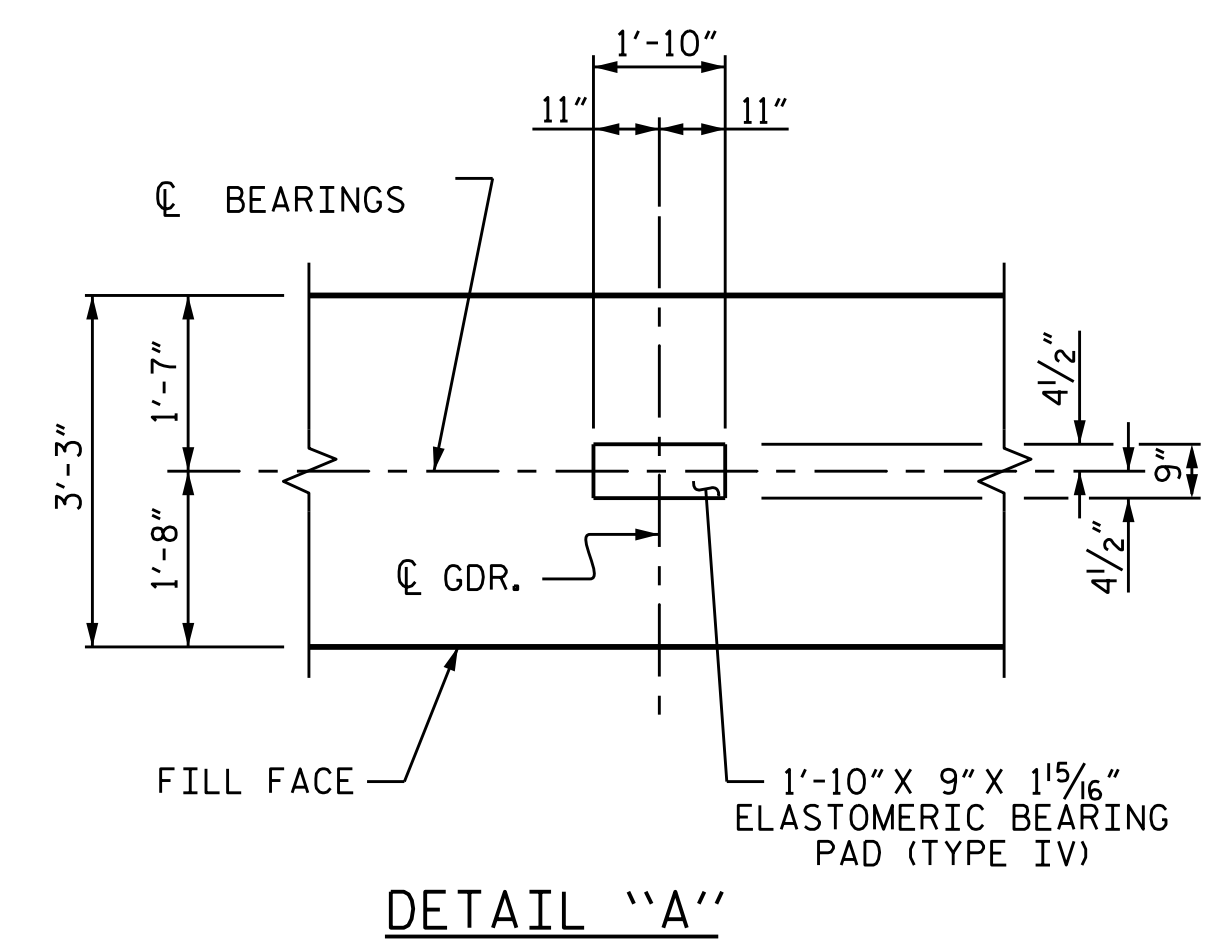
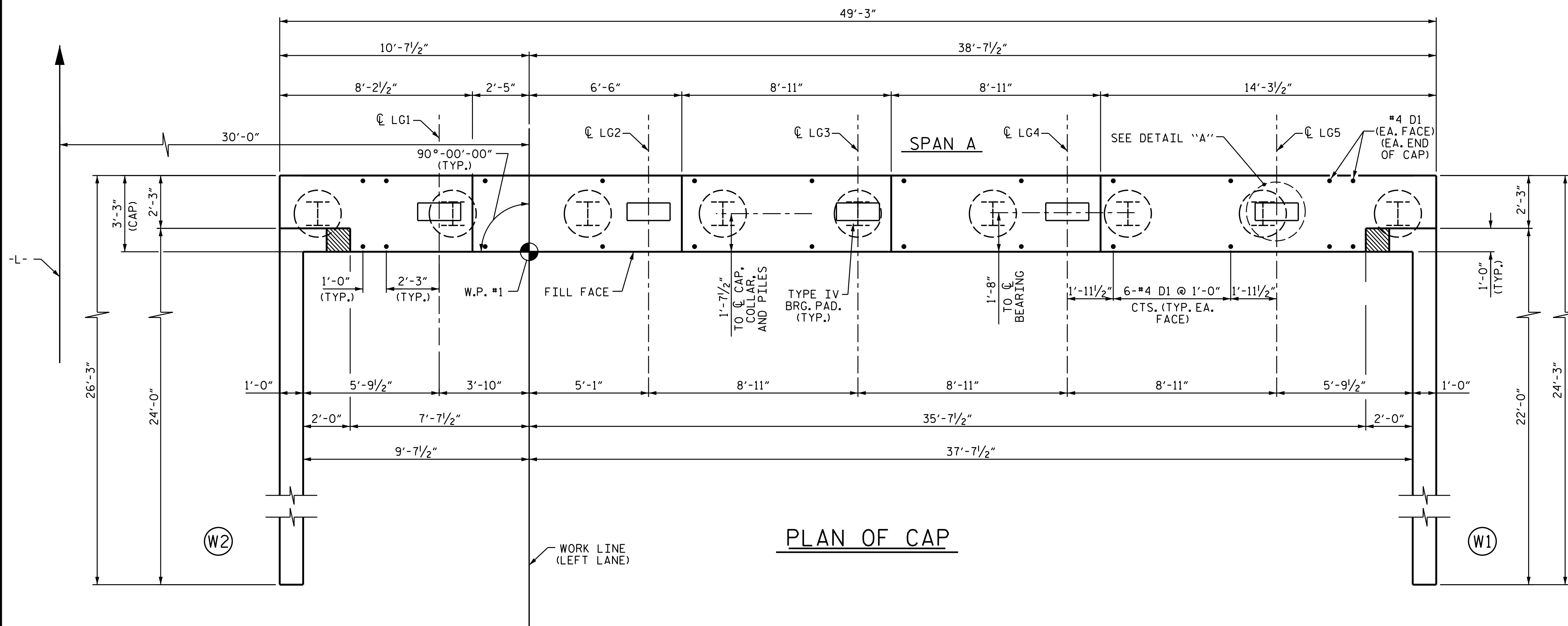
THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".

THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.

FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.

FOR SECTION A-A SEE SHEET 4 OF 4.

FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



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PROJECT NO. R-1015
CRAVEN COUNTY
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SHEET 1 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUBSTRUCTURE
 END BENT #1
 (RIGHT LANE)**

DocuSigned by

 T. L. BARTEL
 7/15/2018 11:11:21 AM EST

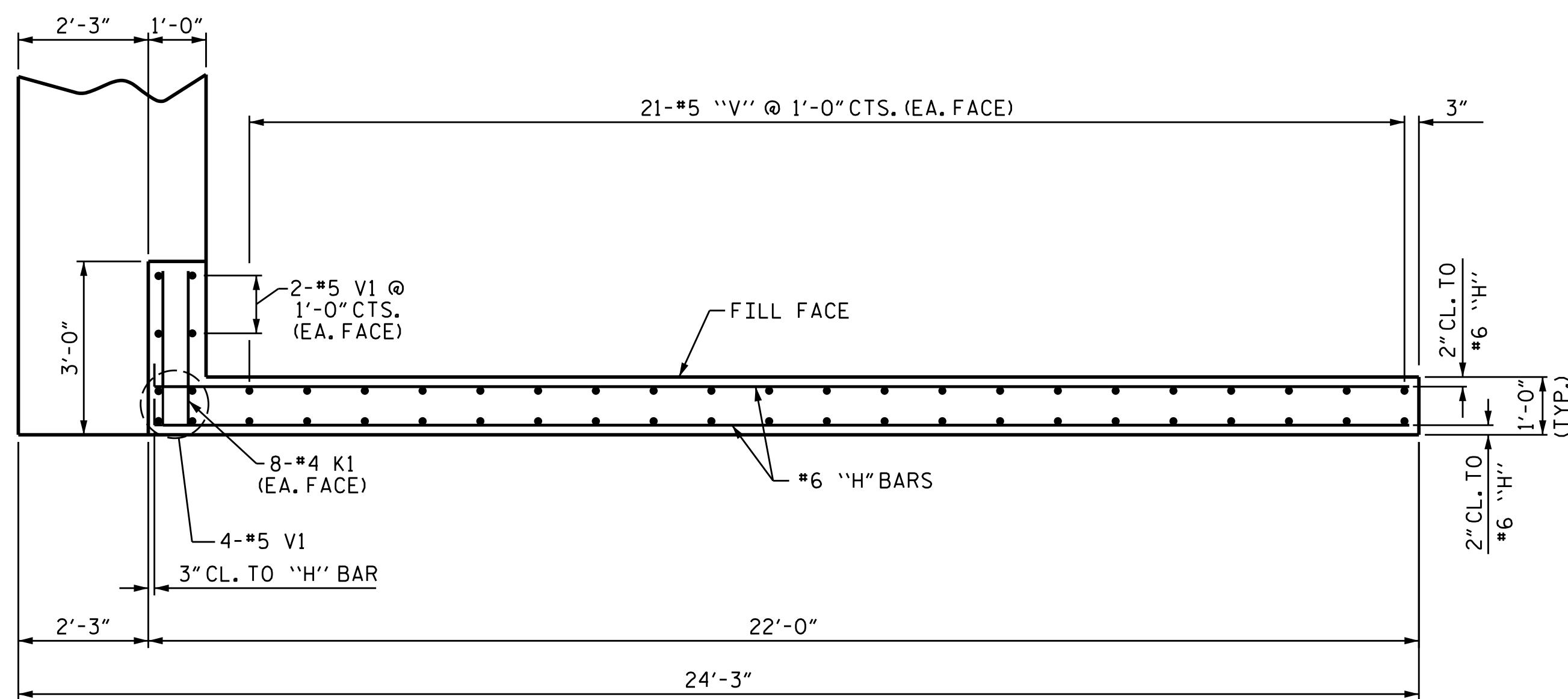
DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE : 8/29/2018

ELEVATION

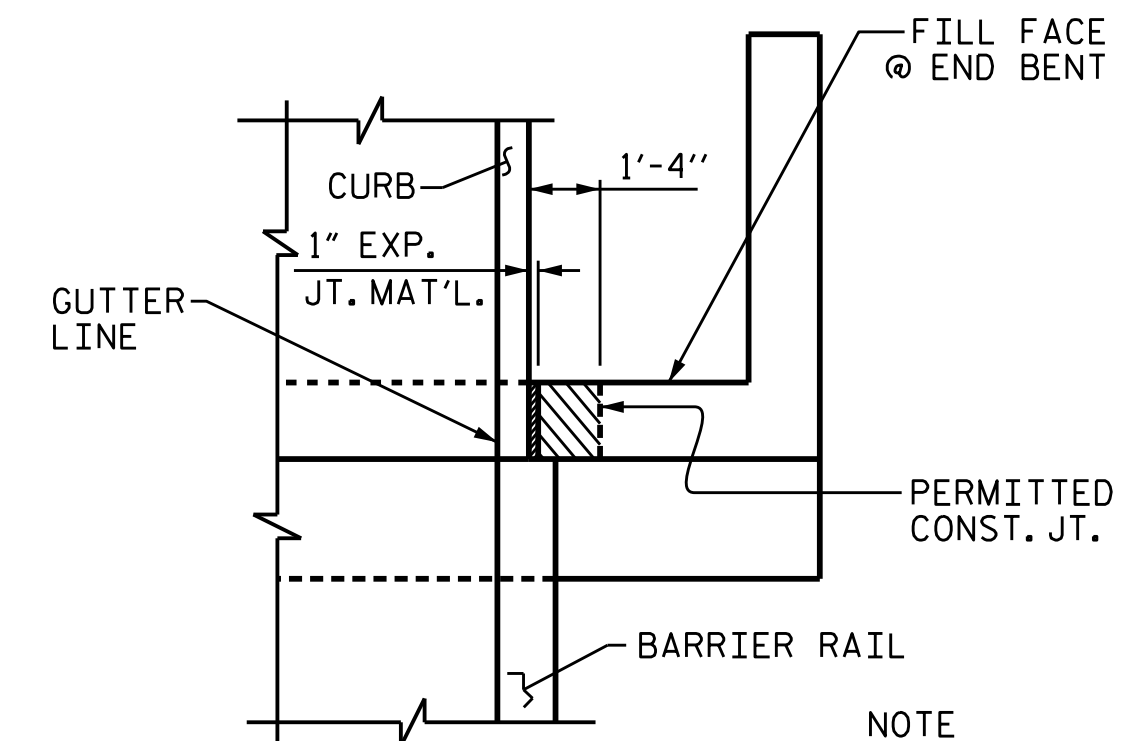
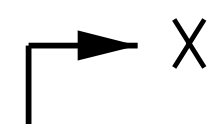
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-33
1			3			TOTAL SHEETS
2			4			46

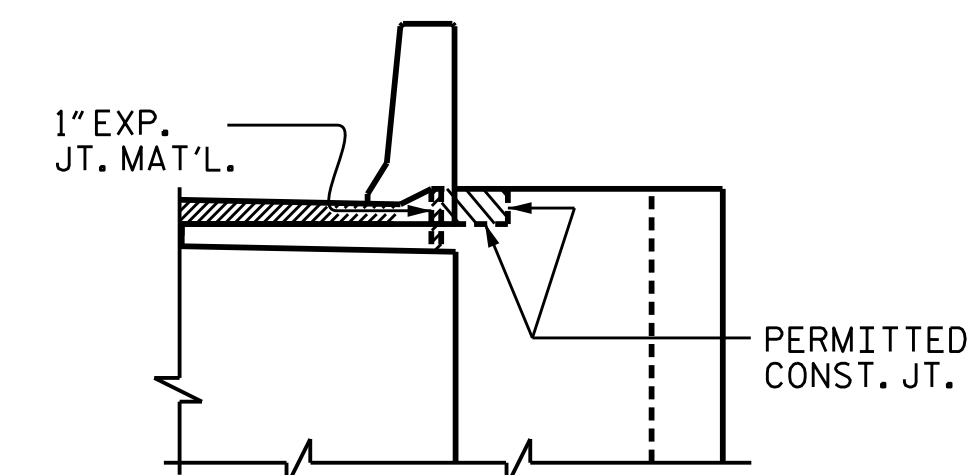
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 *****DCN*****
 *****USER*****



PLAN W1



PLAN

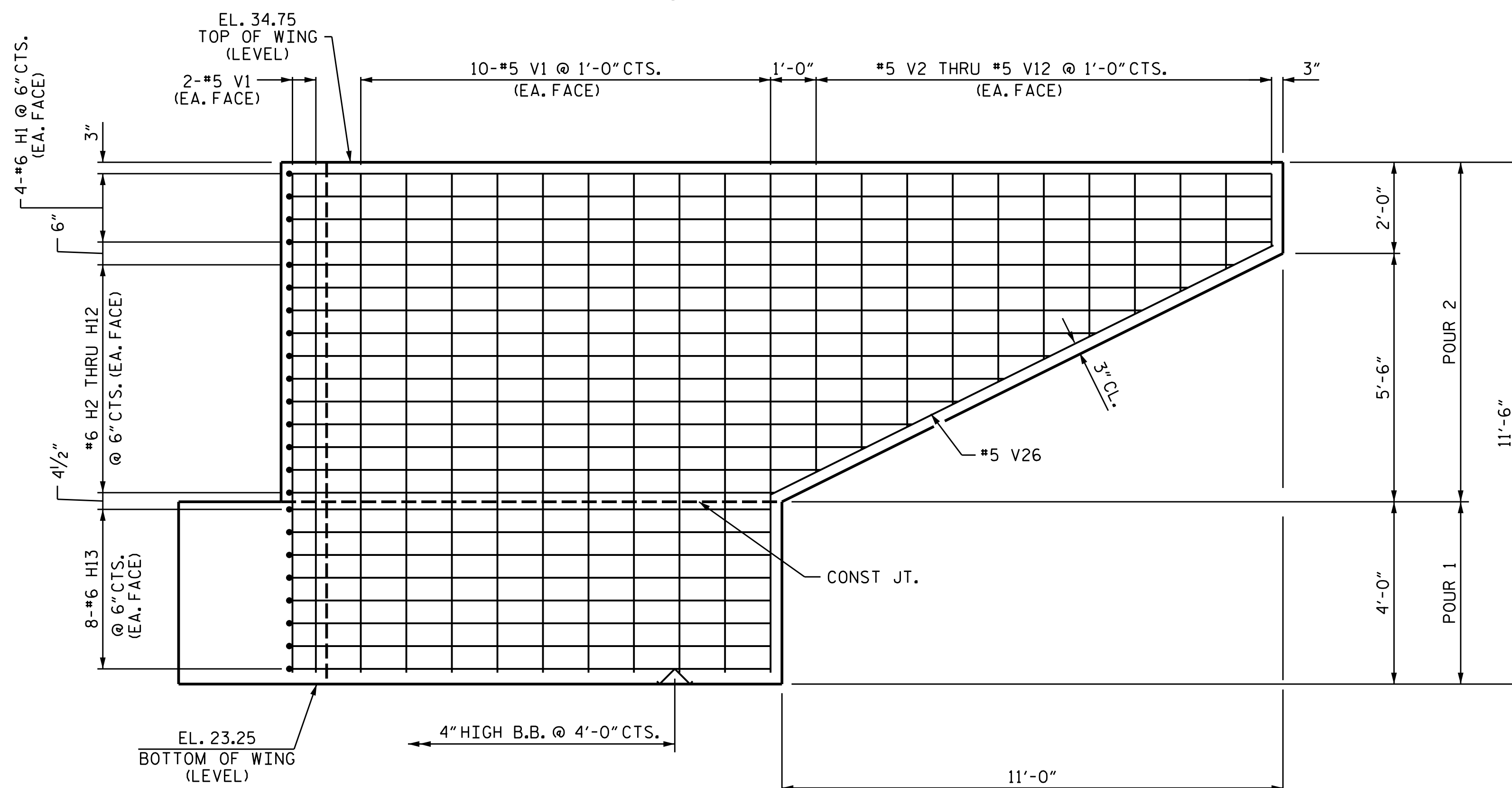


ELEVATION

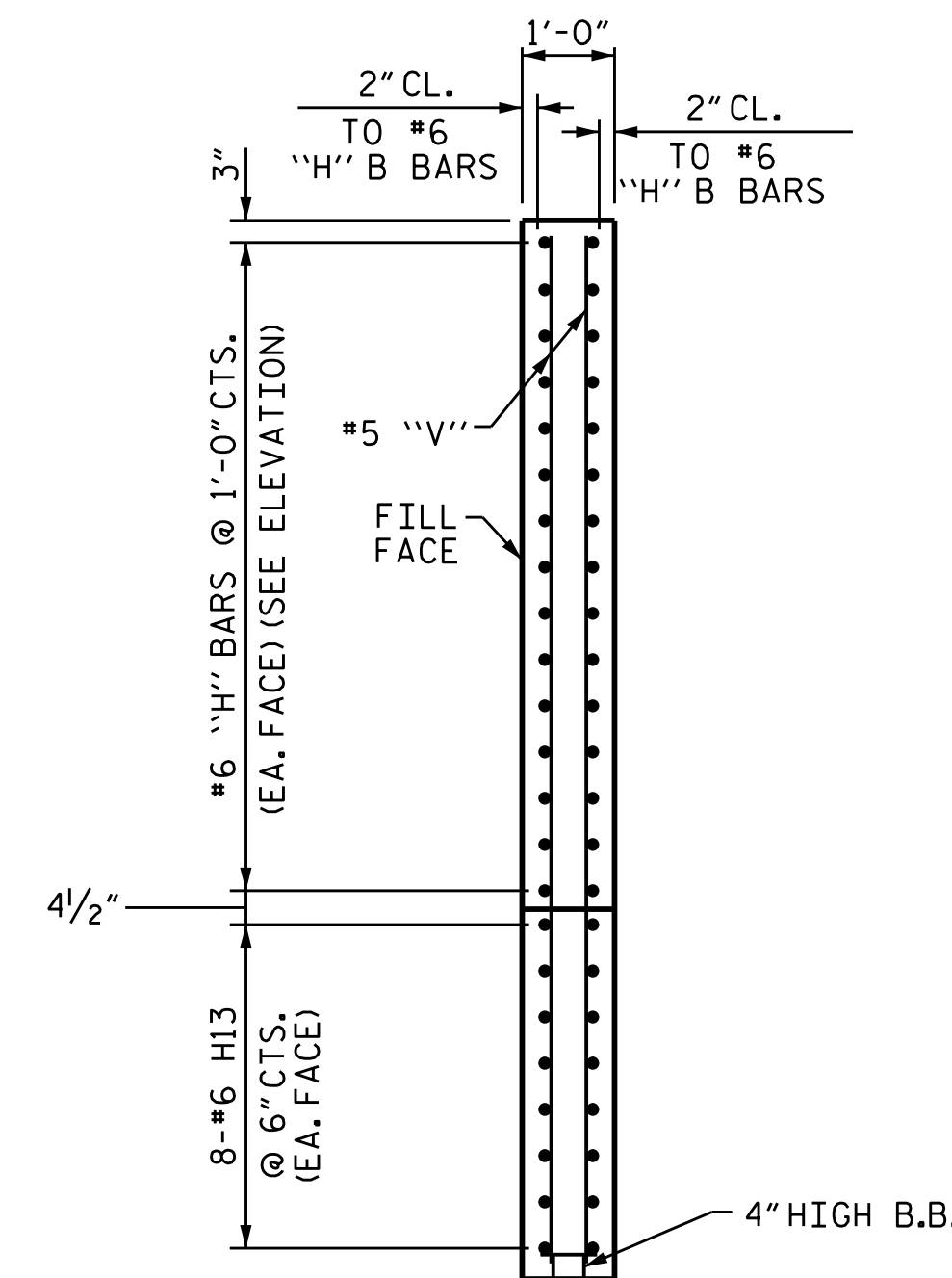
BLOCKOUT IN WING WALL

NOTE

THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET AND END POST ARE CAST IF SLIP FORMING IS USED.



ELEVATION W1



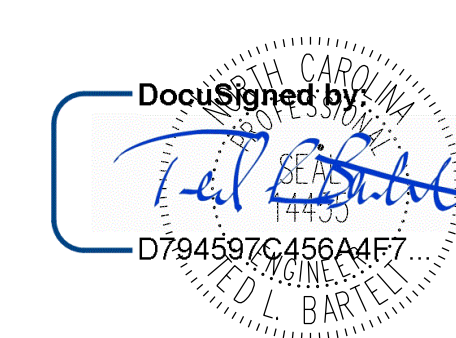
SECTION X-X

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #1
 (RIGHT LANE)



DRAWN BY: J.B.W. DATE: 7/9/2018
 CHECKED BY: S.K.C. DATE: 7/9/2018
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

*****SYSTEM TIME*****
 *****DCN*****
 *****USER NAME*****

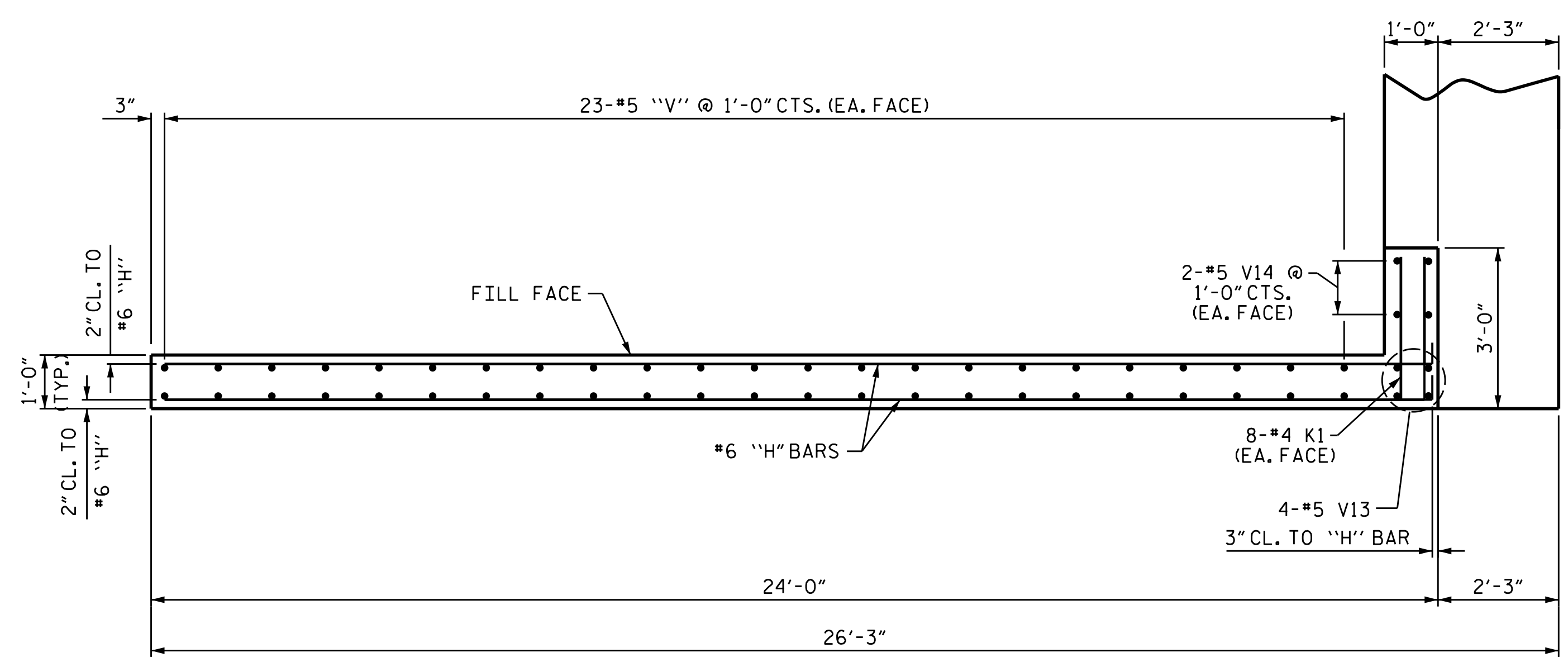
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 Phone 919 981 0310 Fax 919 981 0451
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 A&O PROJECT NO. 2015.042

REFERENCE NO. 6-34

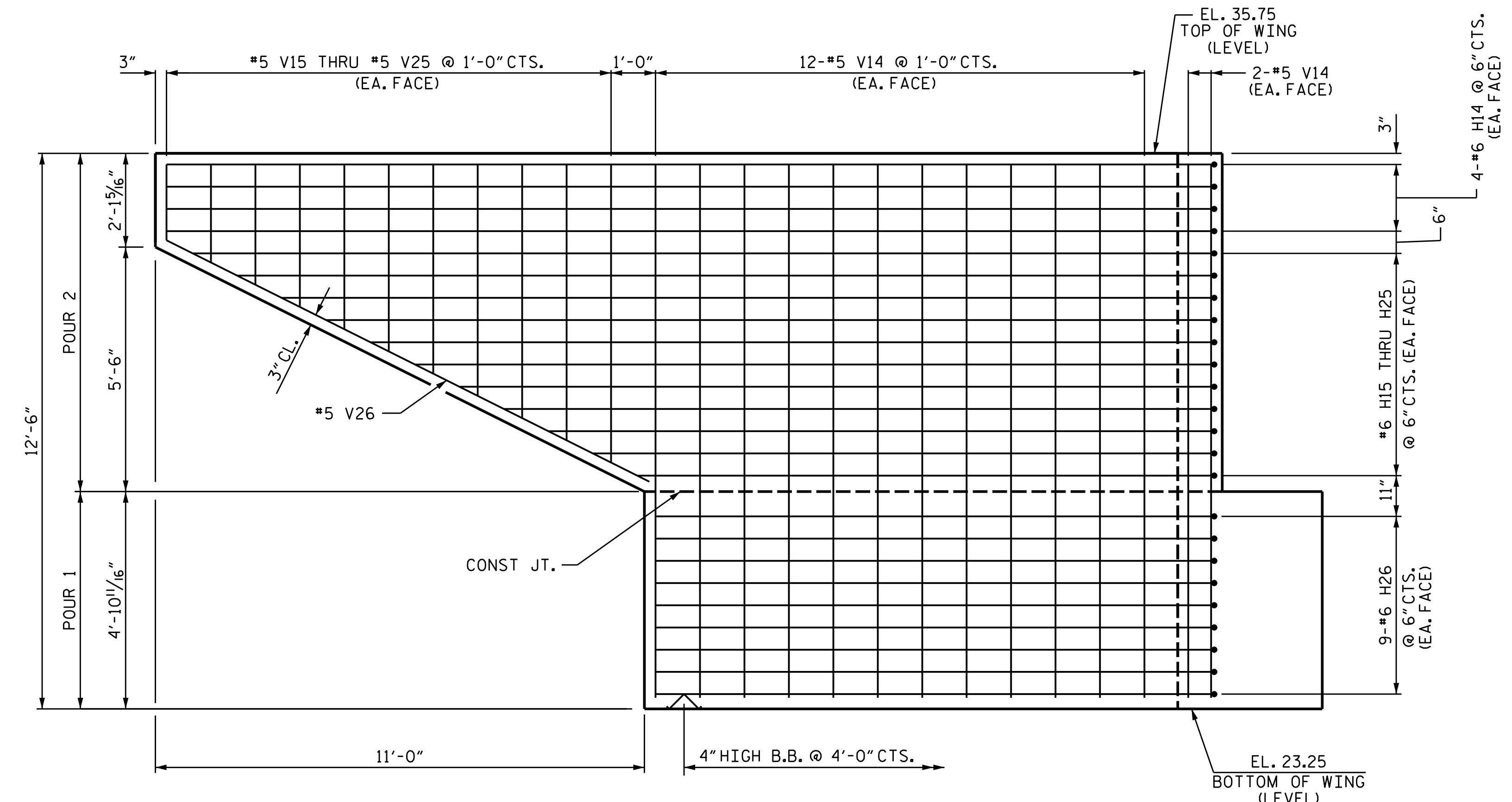
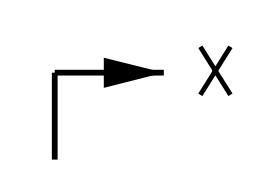
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2			4			46

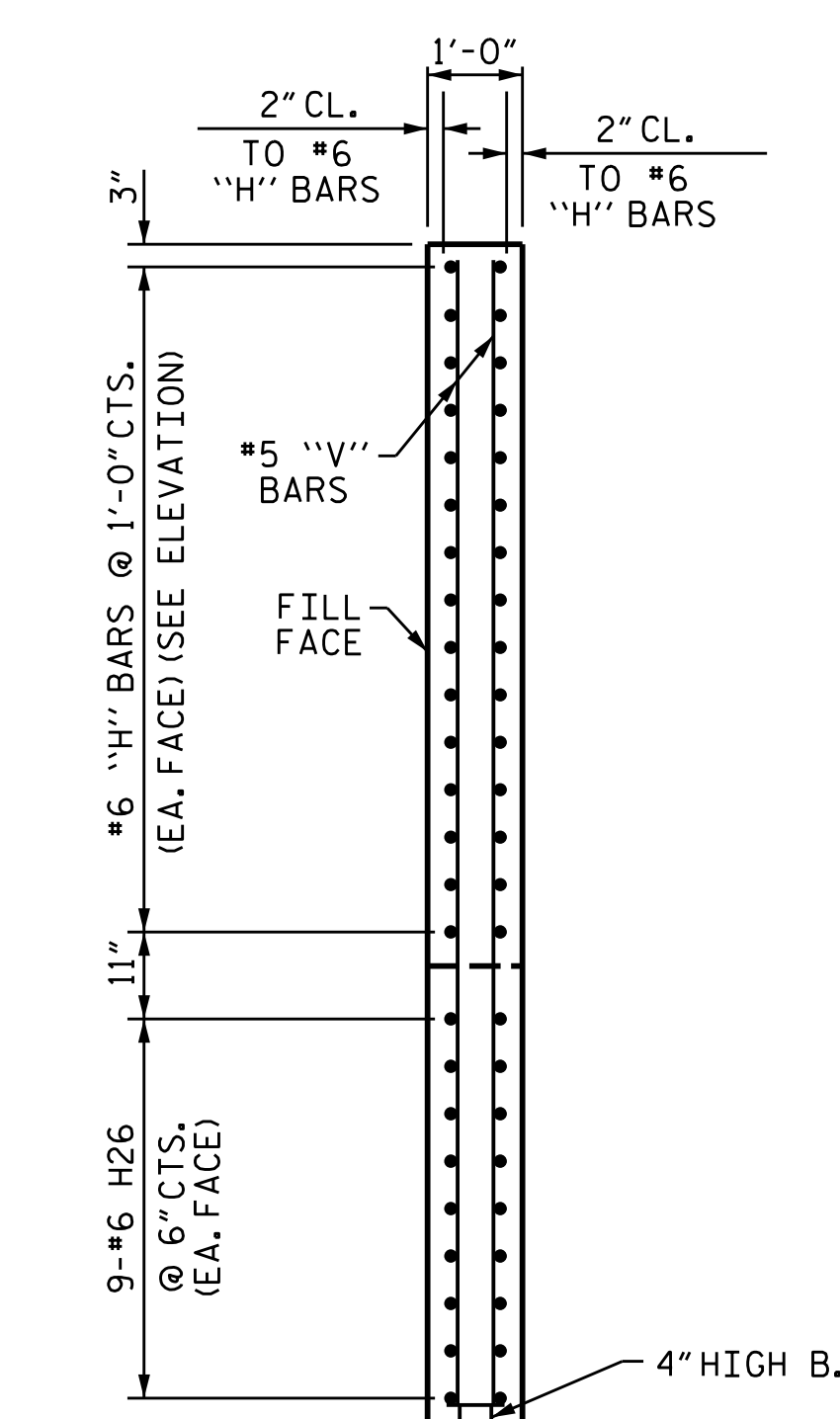
STRUCTURE NO. 6



PLAN W2



ELEVATION W2



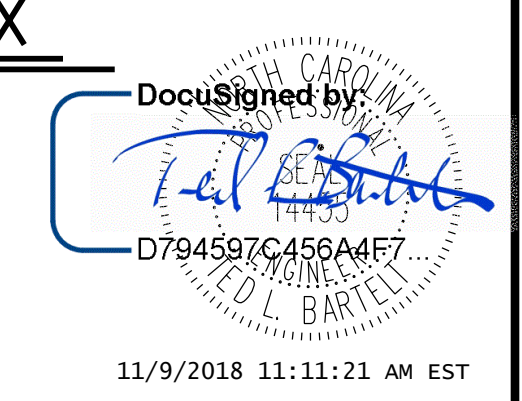
SECTION X-X

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #1
 (RIGHT LANE)



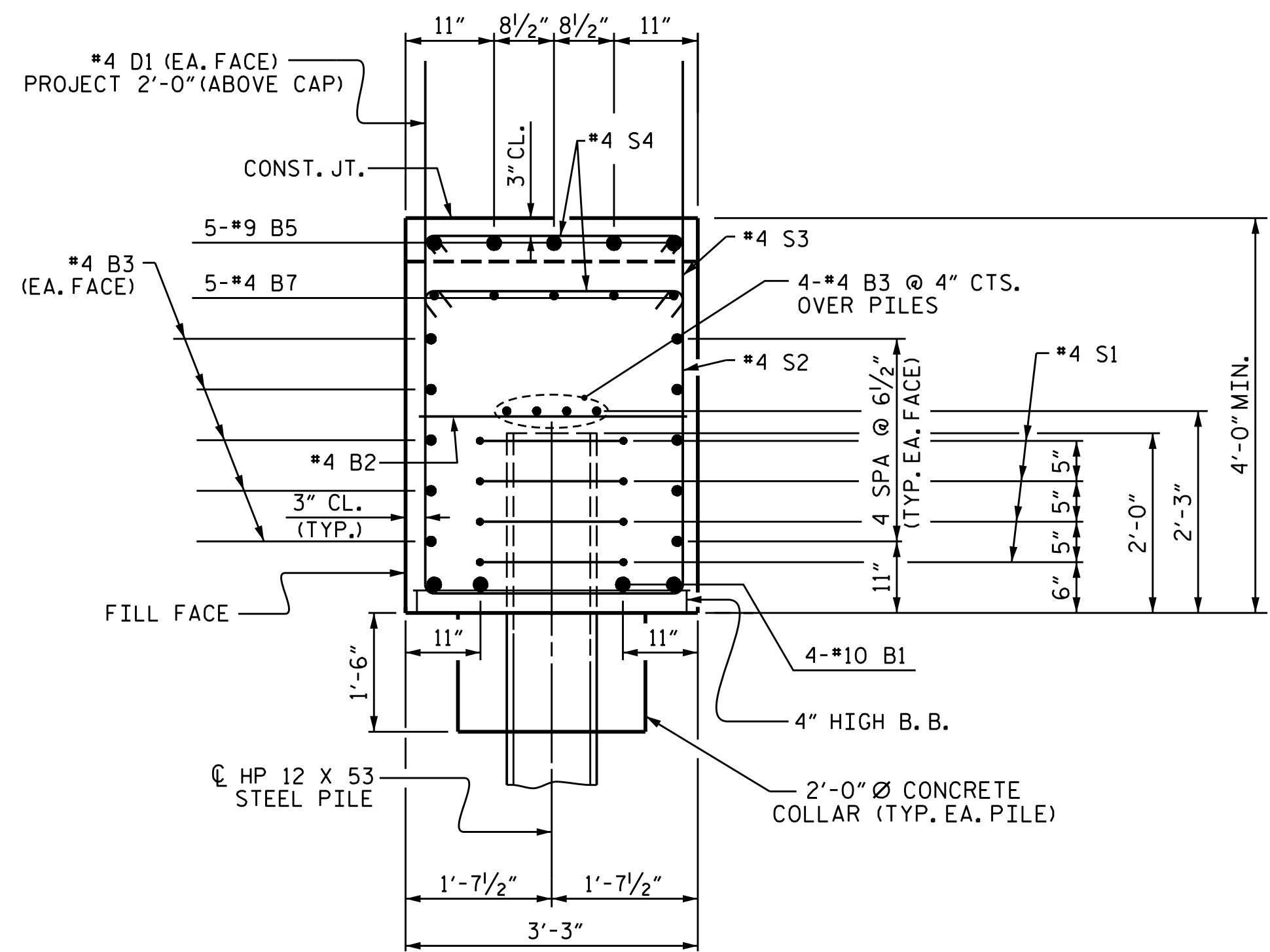
DRAWN BY: J. B. W. DATE: 7/09/2018
 CHECKED BY: S. K. C. DATE: 7/15/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 08/29/2018

*****SYSTEM*****
 *****DCN*****
 *****USERNAME*****

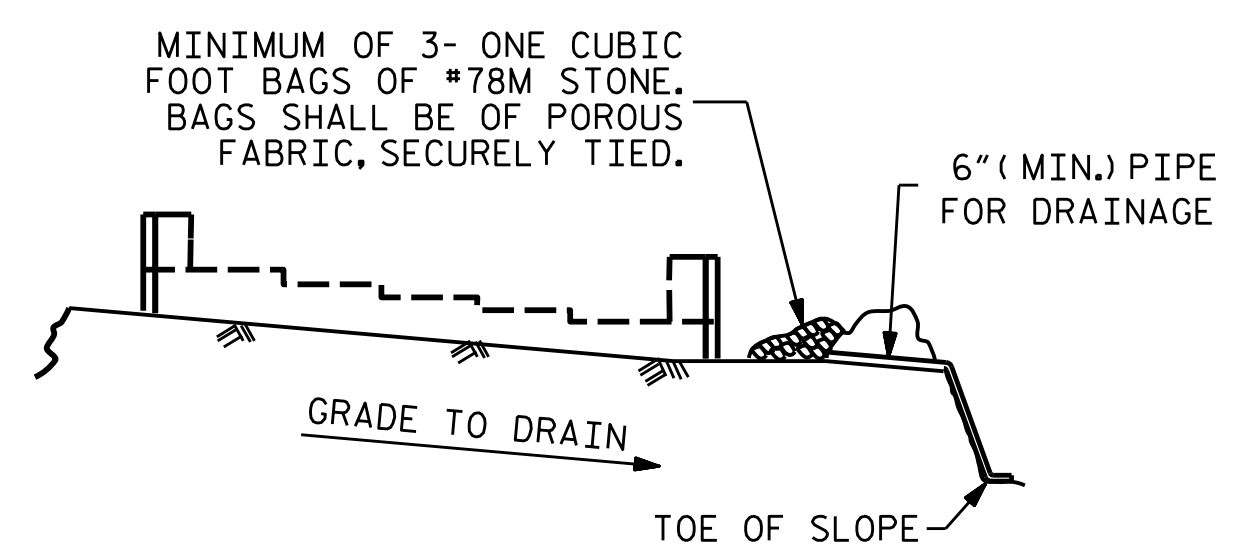
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			46
2			4			46

STRUCTURE NO. 6



SECTION THRU CAP



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

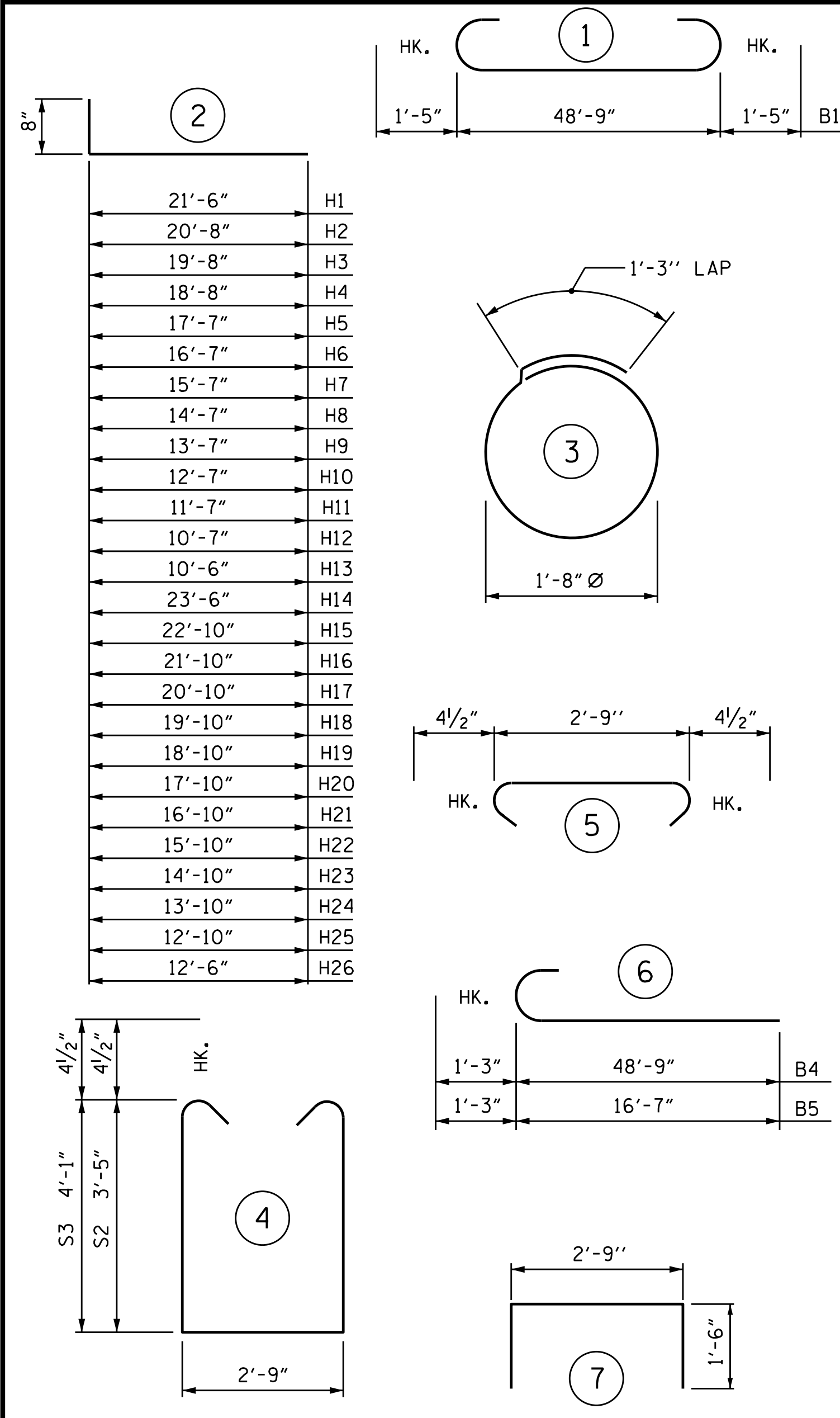
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT

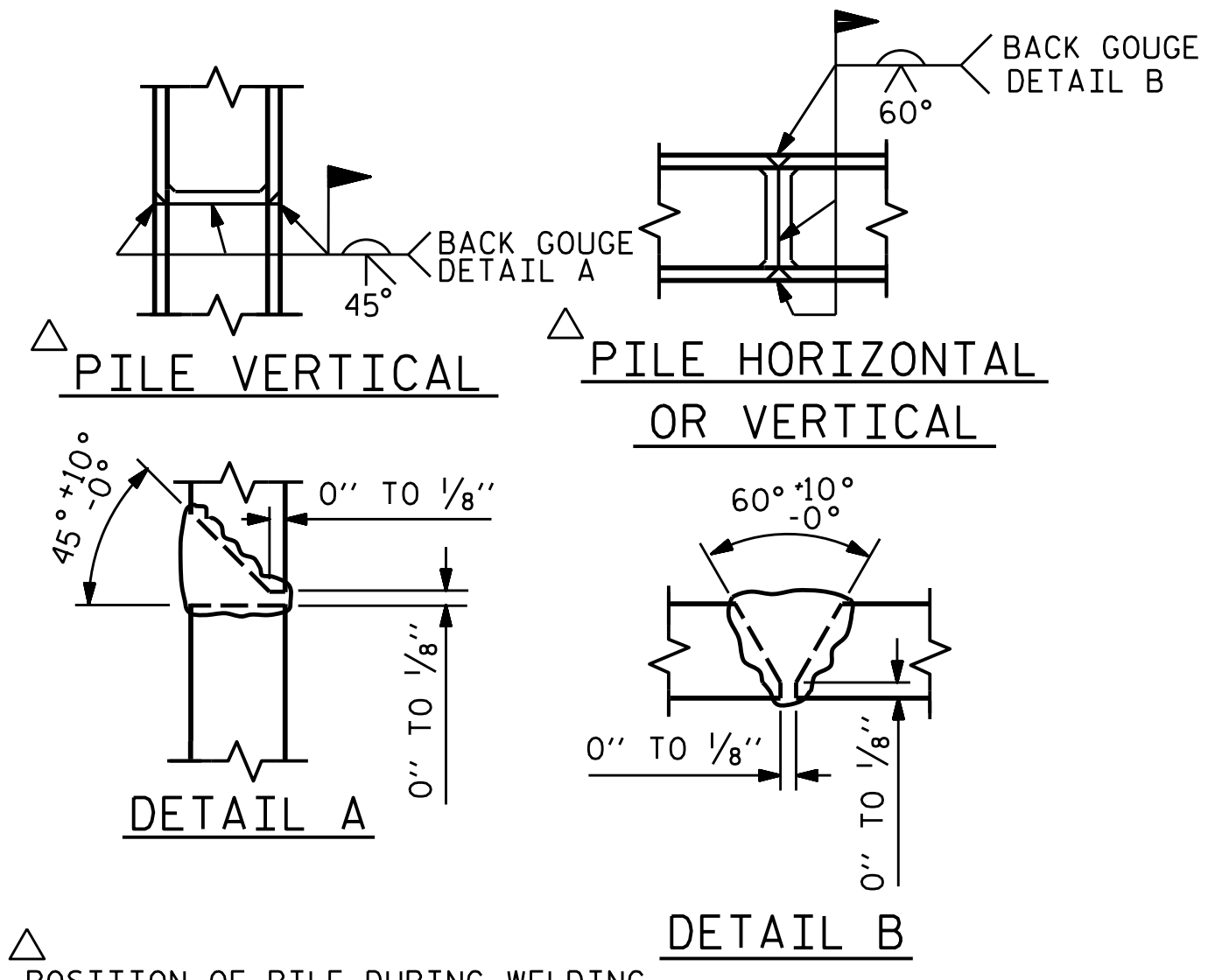
DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE : 8/29/2018

*****SYSTEM*****
 *****DCN*****
 *****USER*****

BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT



PILE SPLICE DETAILS

BILL OF MATERIAL

INTEGRAL END BENT 1

BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	4	#10		51'-7"	888	S1	36	#4	3	6'-6"	156
B2	13	#4	STR.	2'-9"	24	S2	32	#4	4	10'-4"	221
B3	28	#4	STR.	25'-7"	479	S3	14	#4	4	11'-8"	109
B4	5	#9	6	42'-5"	721	S4	46	#4	5	3'-6"	108
B5	5	#9	6	17'-10"	303						
B6	5	#4	STR.	42'-5"	721	U1	6	#4	7	5'-9"	23
B7	5	#4	STR.	10'-2"	34						
						V1	28	#5	STR	10'-11"	319
						V2	2	#5	STR	6'-6"	14
						V3	2	#5	STR	6'-0"	13
H1	8	#6	2	22'-2"	266	V4	2	#5	STR	5'-6"	11
H2	2	#6	2	21'-4"	64	V5	2	#5	STR	5'-0"	10
H3	2	#6	2	20'-4"	61	V6	2	#5	STR	4'-6"	9
H4	2	#6	2	19'-4"	58	V7	2	#5	STR	4'-0"	8
H5	2	#6	2	18'-3"	55	V8	2	#5	STR	3'-6"	7
H6	2	#6	2	17'-3"	52	V9	2	#5	STR	3'-0"	6
H7	2	#6	2	16'-3"	49	V10	2	#5	STR	2'-7"	5
H8	2	#6	2	15'-3"	46	V11	2	#5	STR	2'-1"	4
H9	2	#6	2	14'-3"	43	V12	2	#5	STR	1'-7"	3
H10	2	#6	2	13'-3"	40	V13	2	#5	STR	12'-5"	26
H11	2	#6	2	12'-3"	37	V14	32	#5	STR	11'-11"	348
H12	2	#6	2	11'-3"	34	V15	2	#5	STR	6'-8"	14
H13	16	#6	2	11'-2"	268	V16	2	#5	STR	6'-2"	13
H14	8	#6	2	24'-2"	290	V17	2	#5	STR	5'-8"	12
H15	2	#6	2	23'-6"	71	V18	2	#5	STR	5'-2"	11
H16	2	#6	2	22'-6"	68	V19	2	#5	STR	4'-8"	10
H17	2	#6	2	21'-6"	65	V20	2	#5	STR	4'-2"	9
H18	2	#6	2	20'-6"	62	V21	2	#5	STR	3'-8"	8
H19	2	#6	2	19'-6"	59	V22	2	#5	STR	3'-2"	7
H20	2	#6	2	18'-6"	56	V23	2	#5	STR	2'-8"	6
H21	2	#6	2	17'-6"	53	V24	2	#5	STR	2'-2"	5
H22	2	#6	2	16'-6"	50	V25	2	#5	STR	1'-8"	3
H23	2	#6	2	15'-6"	47	V26	2	#5	STR	12'-1"	25
H24	2	#6	2	14'-6"	44						
H25	2	#6	2	13'-6"	41						
H26	18	#6	2	13'-2"	356						

EPOXY COATED REINFORCING STEEL 6647 LBS.

CLASS AA CONCRETE

POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS 31.1 CU.YDS.

POUR #2-UPPER PART OF WINGS 10.7 CU.YDS.

TOTAL 41.2 CU.YDS.

HP 12 X 53 STEEL PILES NO. 9 LF. 720

PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA. 9

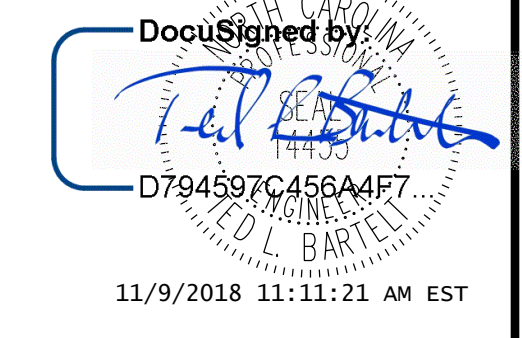
PILE REDRIVES EA. 9

PROJECT NO. R-1015
 CRAVEN COUNTY
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SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #1
 (RIGHT LANE)



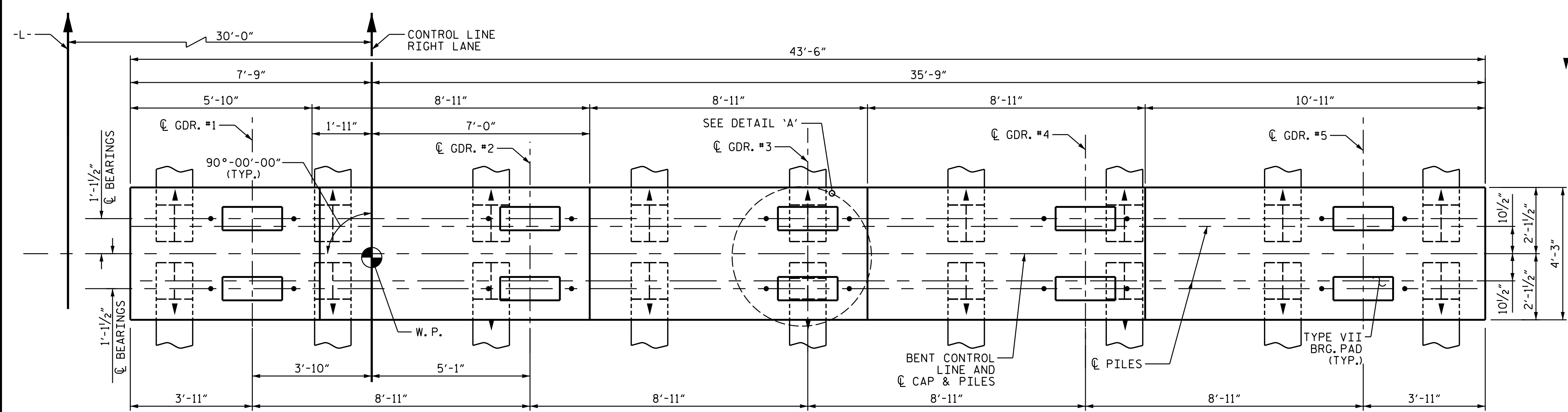
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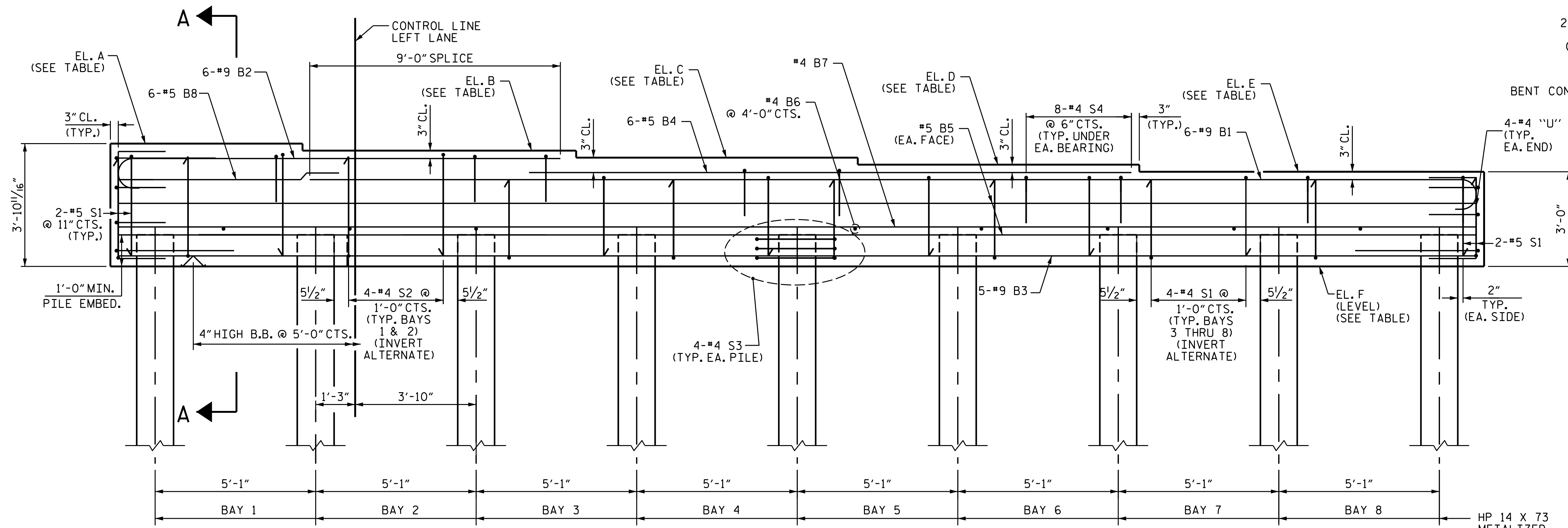
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STRUCTURE NO. 6



PLAN

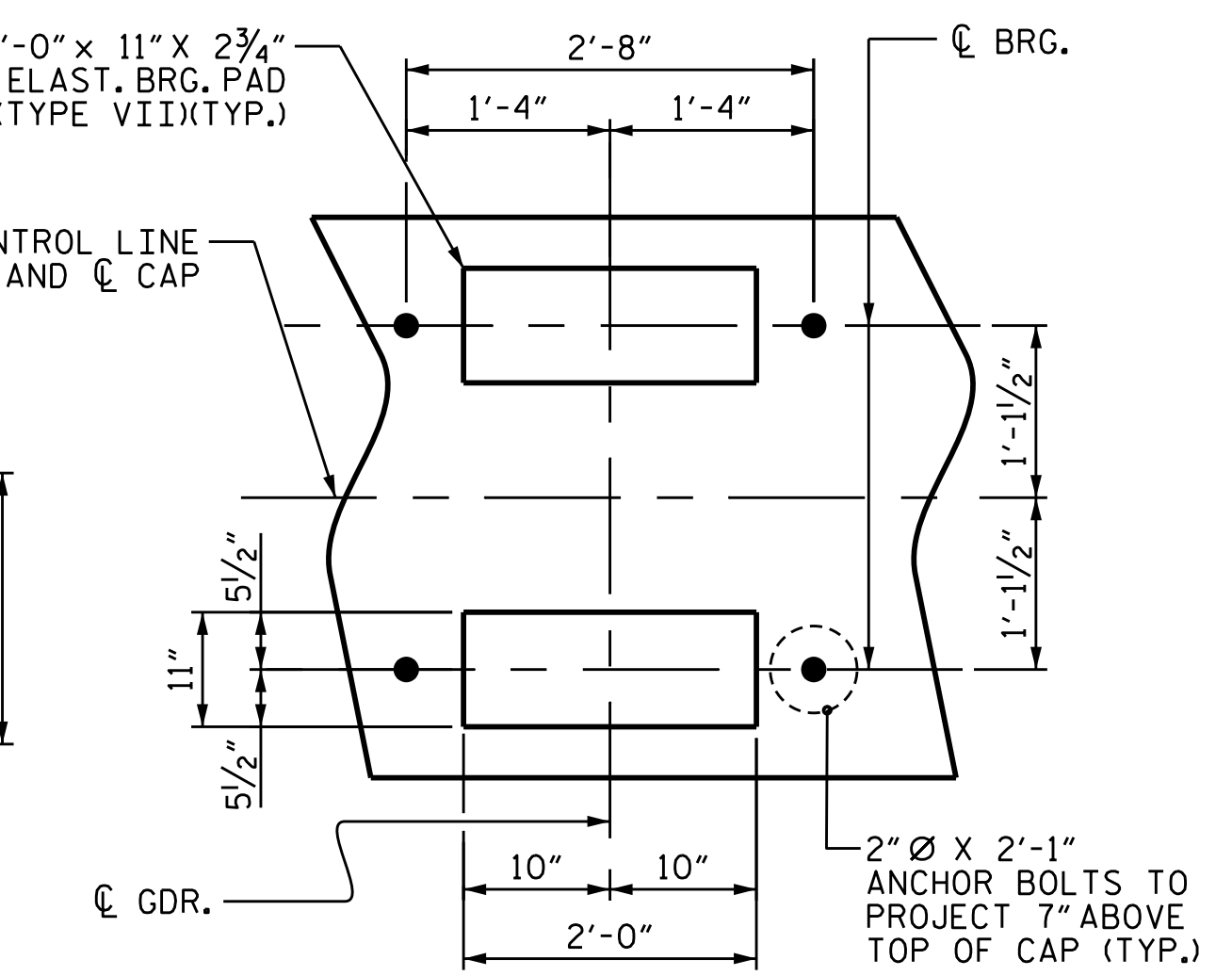


ELEVATION

NOTES
 STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
 INDICATES PILE BATTERED 1/2:12 IN DIRECTION OF ARROW HEAD.
 EPOXY COAT THE TOP SURFACE OF THE BENT CAP EXCEPT FOR AREAS UNDER ELASTOMERIC BEARINGS.
 THE TOP SURFACE AREAS OF THE BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. EXCEPT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.
 FOR THERMAL SPRAYED COATING (METALLIZATION), SEE SPECIAL PROVISION.

FAR SPAN

NEAR SPAN



DETAIL "A"
(DIM. TYP. FOR EA. BRG.)

ELEVATIONS FOR BENTS 2, 4, 5, 7, 8, & 10						
ELEVATION	A	B	C	D	E	F
BENT 2	28.78	28.55	28.33	28.11	27.88	24.88
BENT 4	29.59	29.36	28.14	28.92	28.70	25.70
BENT 5	29.87	29.65	29.42	29.20	28.98	25.98
BENT 7	29.35	29.13	28.91	28.68	28.46	25.46
BENT 8	28.86	28.63	28.41	28.19	27.96	24.96
BENT 10	27.87	27.64	27.42	27.20	26.97	23.97

ELEVATIONS FOR BENTS 1, 3, 6, 9, & 11						
ELEVATION	A	B	C	D	E	F
BENT 1	28.37	28.15	27.93	27.71	27.48	24.48
BENT 3	29.18	28.96	28.74	28.51	28.29	25.29
BENT 6	29.78	29.56	29.34	29.11	28.89	25.89
BENT 9	28.36	28.14	27.92	27.69	27.47	24.47
BENT 11	27.37	27.15	26.93	26.70	26.48	23.48

HP 14 X 73 METALIZED STEEL PILES 18 TOTAL

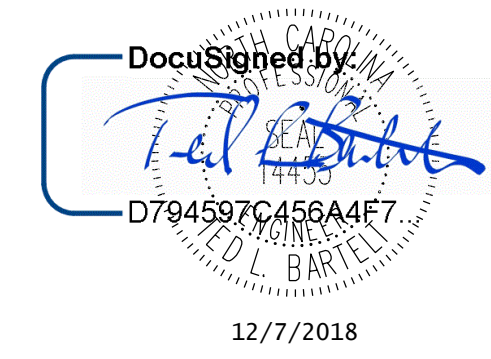
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 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 BENT #1 THRU
 BENT #11
 (RIGHT LANE)

DRAWN BY: J. B. W. DATE: 7/3/2018
 CHECKED BY: S. K. C. DATE: 7/15/2018
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: 8/29/2018



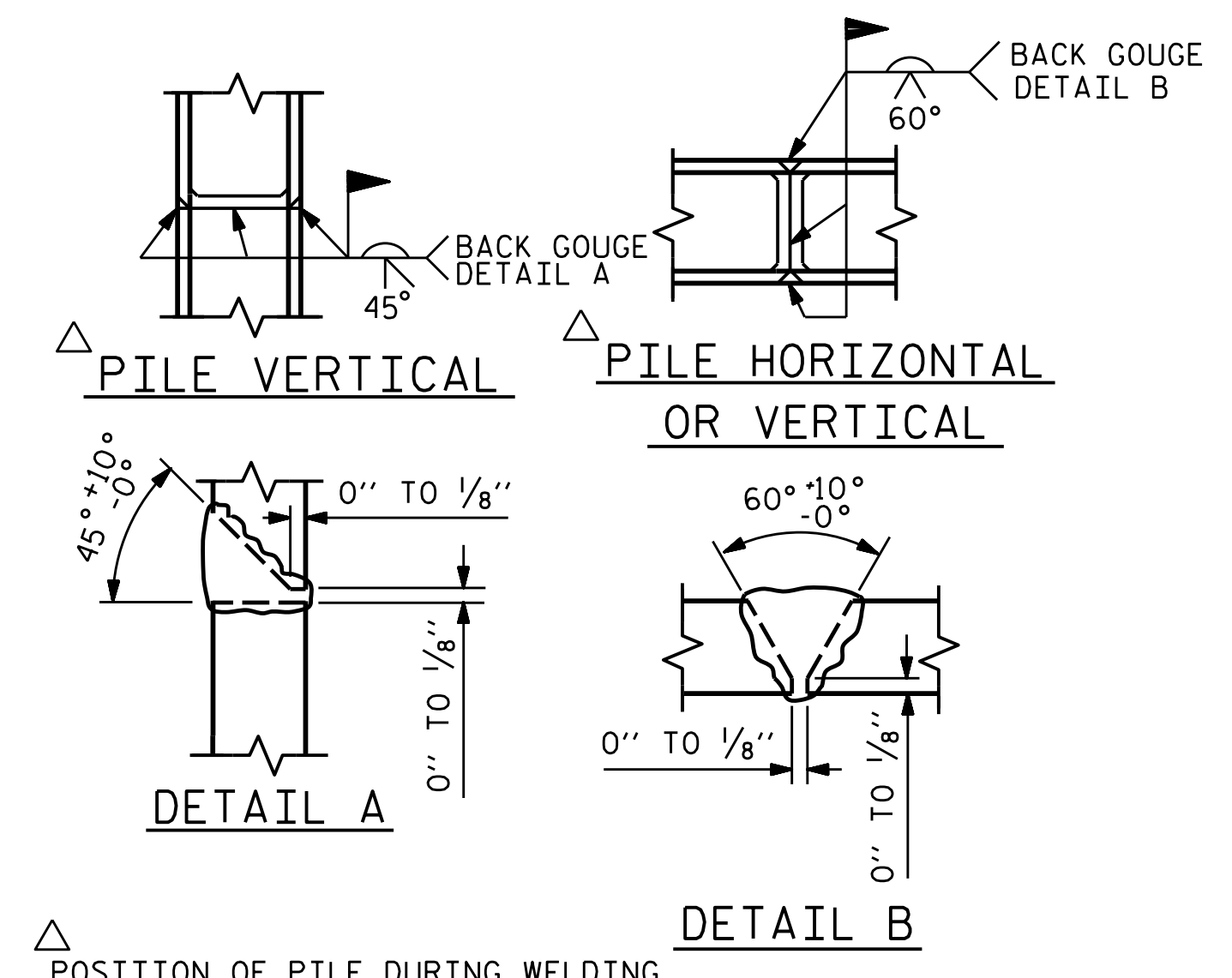
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1			3			S6-37
2			4			TOTAL SHEETS 46

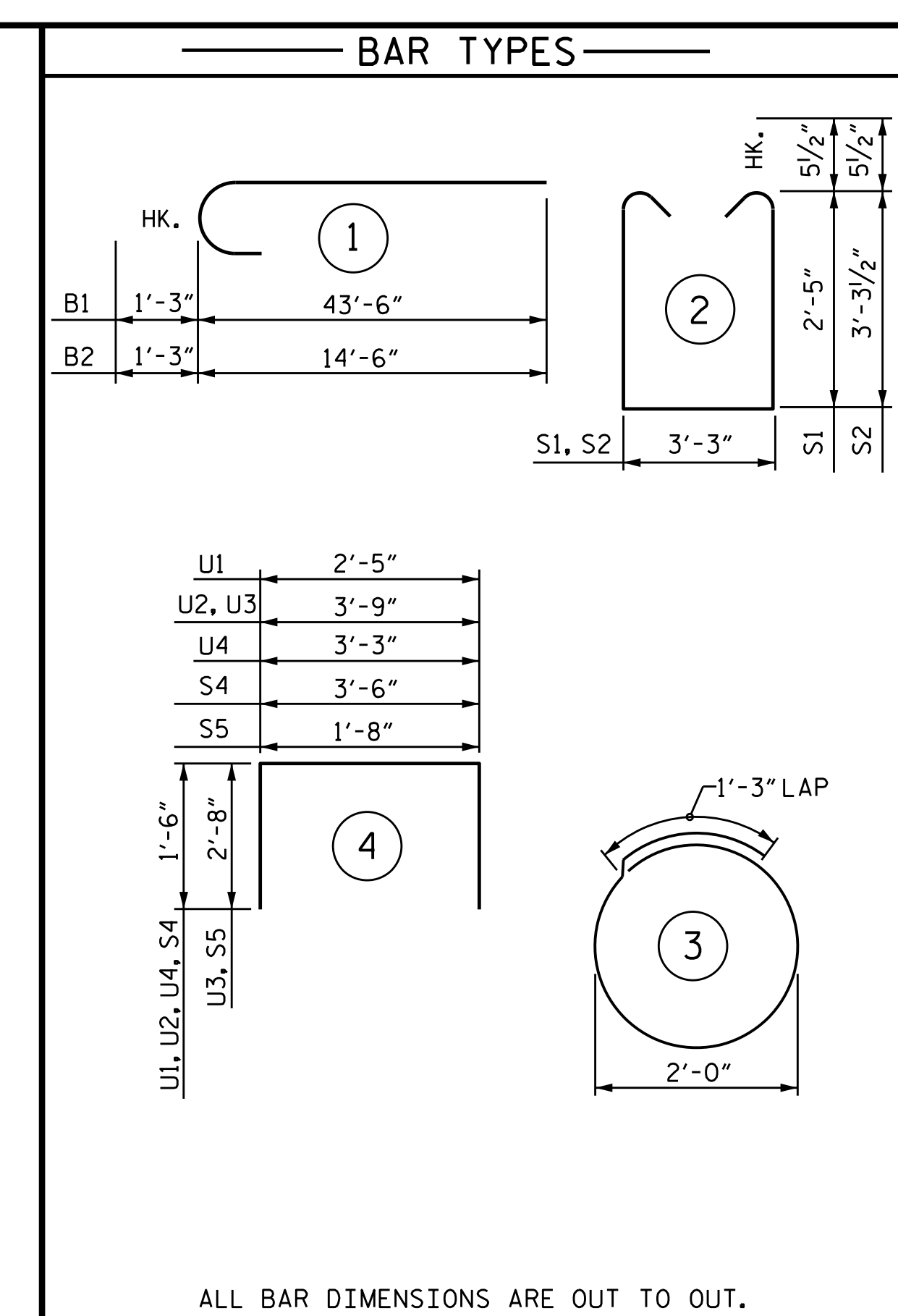
STRUCTURE NO. 6

*****SYSTEM TIME*****
 *****DCN*****
 *****USERNAME*****



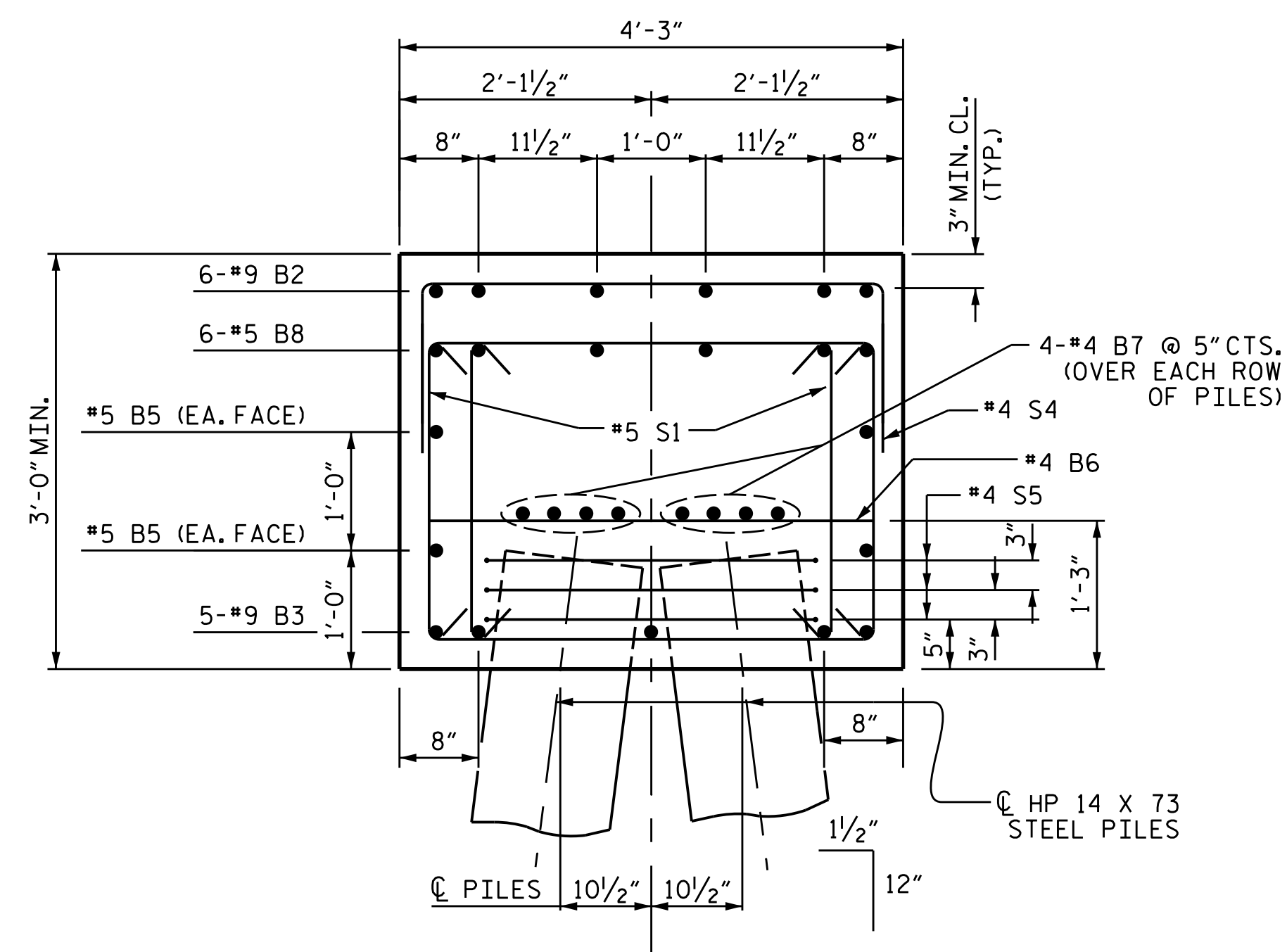
PILE SPLICE DETAILS

	No. PILES	METALIZATION REQUIRED PER PILE	METALIZED LENGTH OF HP 14X73	NON METALIZED LENGTH OF HP 14X73	TOTAL LENGTH OF HP 14X73
		LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.
BENT 1	18	32	576	954	1530
BENT 2	18	34	612	1008	1620
BENT 3	18	35	630	1080	1710
BENT 4	18	34	612	1098	1710
BENT 5	18	34	612	1098	1710
BENT 6	18	31	558	882	1440
BENT 7	18	26	468	882	1350
BENT 8	18	26	468	972	1440
BENT 9	18	25	450	1080	1530
BENT 10	18	24	432	1188	1620
BENT 11	18	23	414	1296	1710

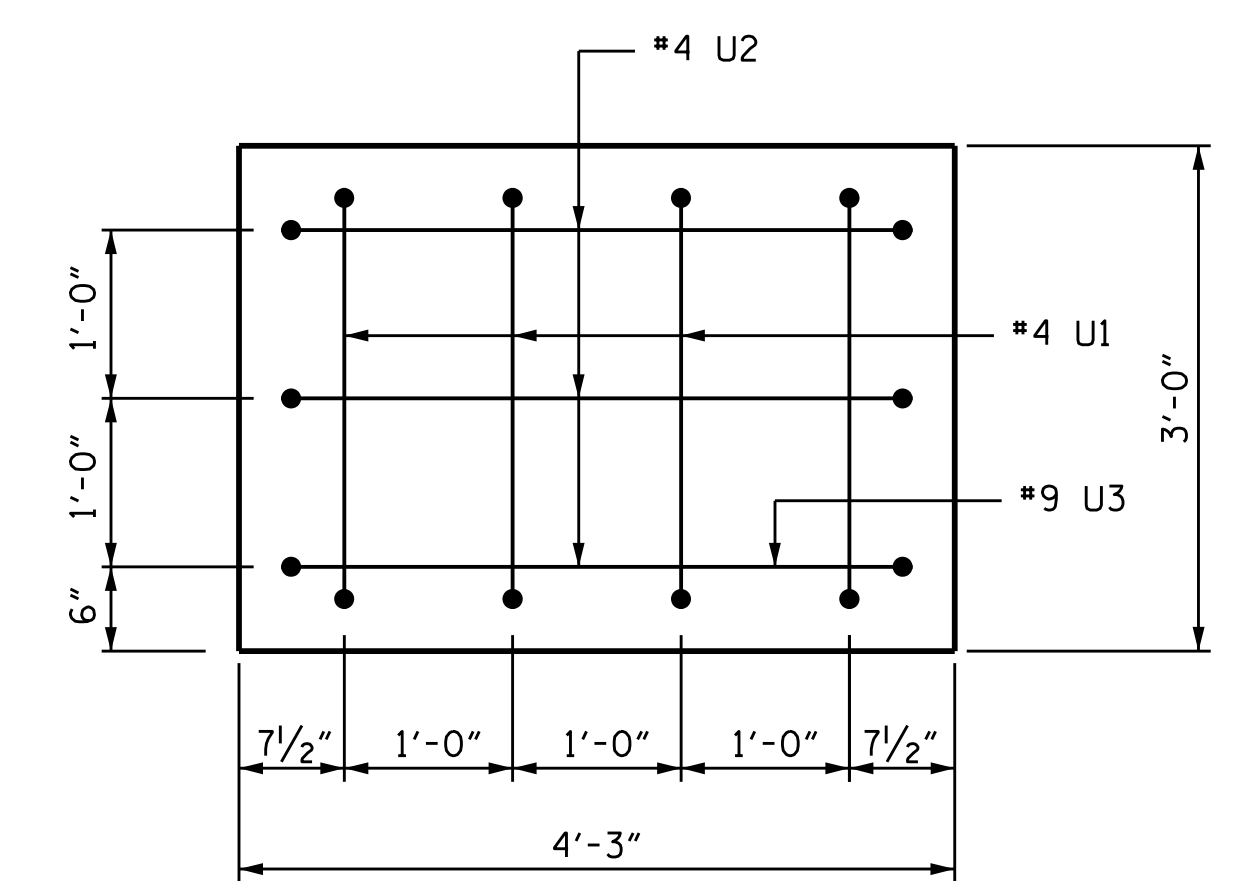


BILL OF MATERIAL					
FOR ONE BENT ONLY					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	6	9	1	38'-0"	775
B2	6	9	1	15'-9"	321
B3	5	9	STR.	43'-6"	740
B4	6	5	STR.	18'-8"	117
B5	6	5	STR.	43'-6"	272
B6	10	4	STR.	3'-9"	25
B7	16	4	STR.	43'-6"	465
B8	6	5	STR.	8'-6"	53
S1	52	5	2	9'-0"	488
S2	20	5	2	10'-9"	224
S3	30	4	3	7'-7"	152
S4	40	4	4	6'-6"	174
S5	27	4	4	7'-0"	126
U1	4	4	4	5'-5"	14
U2	5	4	4	6'-9"	23
U3	2	9	4	9'-1"	62
U4	4	4	4	6'-3"	17

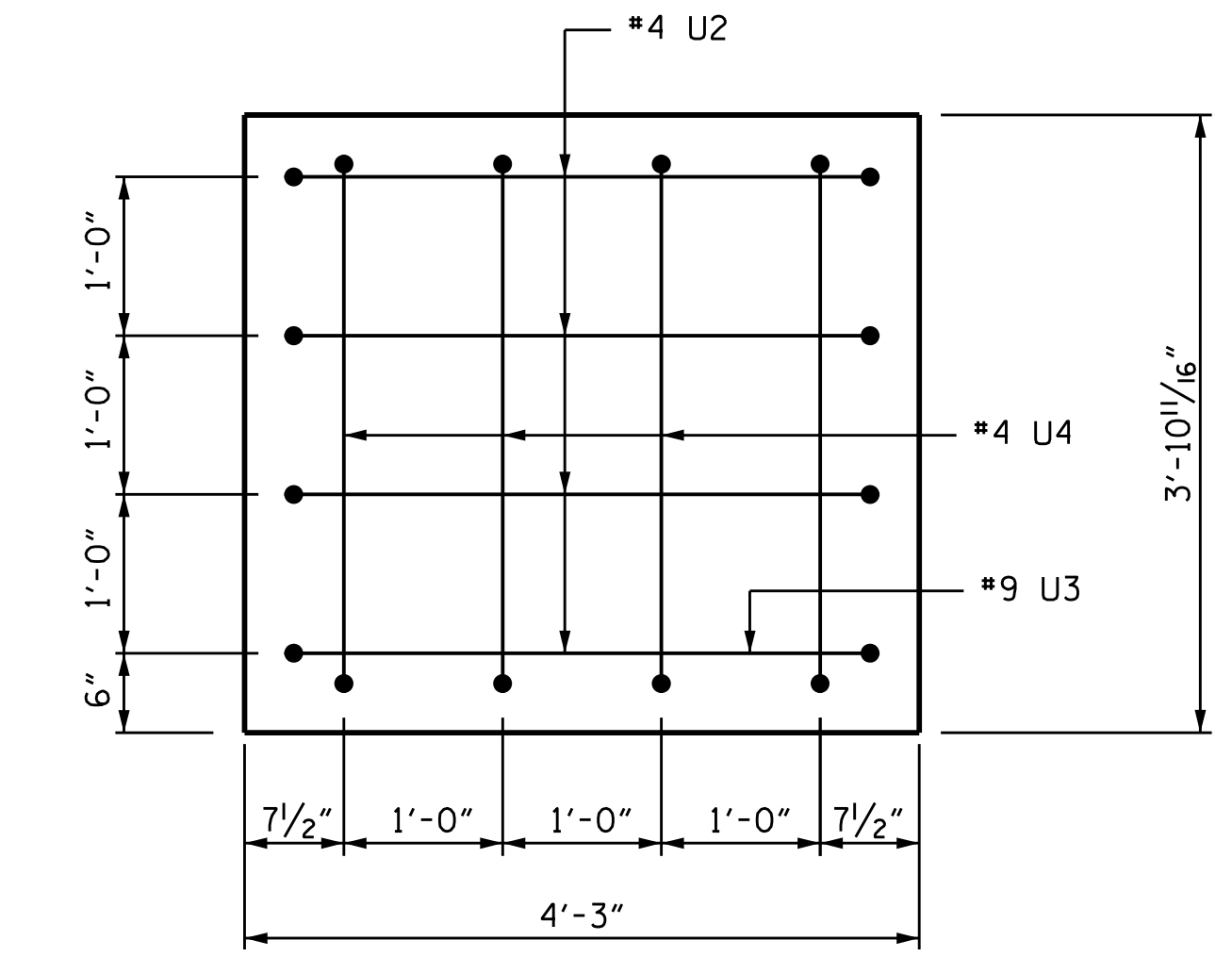
* EPOXY COATED REINFORCING STEEL 4048 LBS.
 CLASS AA CONCRETE 23.25 CU.YDS.
 PILE REDRIVES 18 EA.
 PILE DRIVING EQUIPMENT SETUP FOR HP 14 X 73 STEEL PILES 18 EA.



SECTION A-A



END OF CAP VIEW (RIGHT)



END OF CAP VIEW (LEFT)

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUBSTRUCTURE
 BENT #1 THRU
 BENT #11
 (RIGHT LANE)

DRAWN BY : J.B.W. DATE : 7/3/2018
 CHECKED BY : S.K.C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: I.L.B. DATE : 8/29/2018

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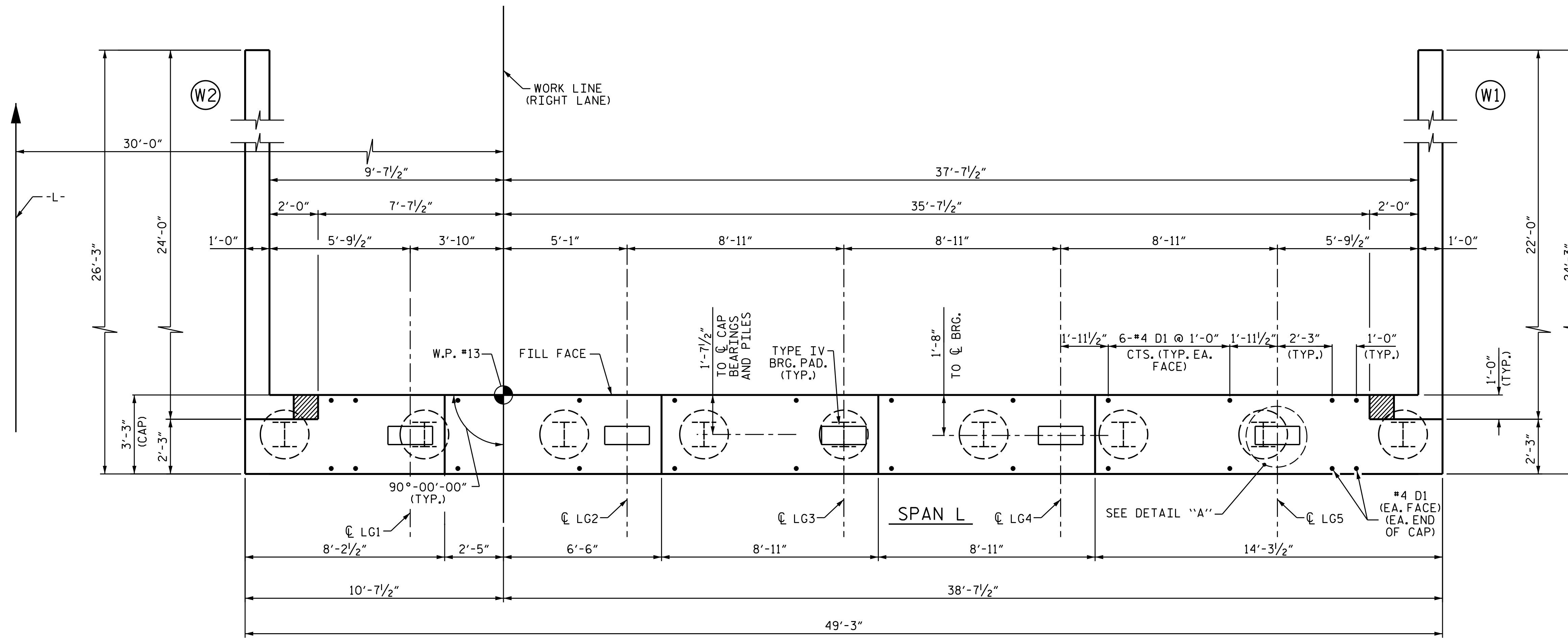
 Ted L. Bartel
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 11/9/2018 11:11:21 AM EST

REFERENCE NO. 6-38
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 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S6-38
2			4			TOTAL SHEETS 46

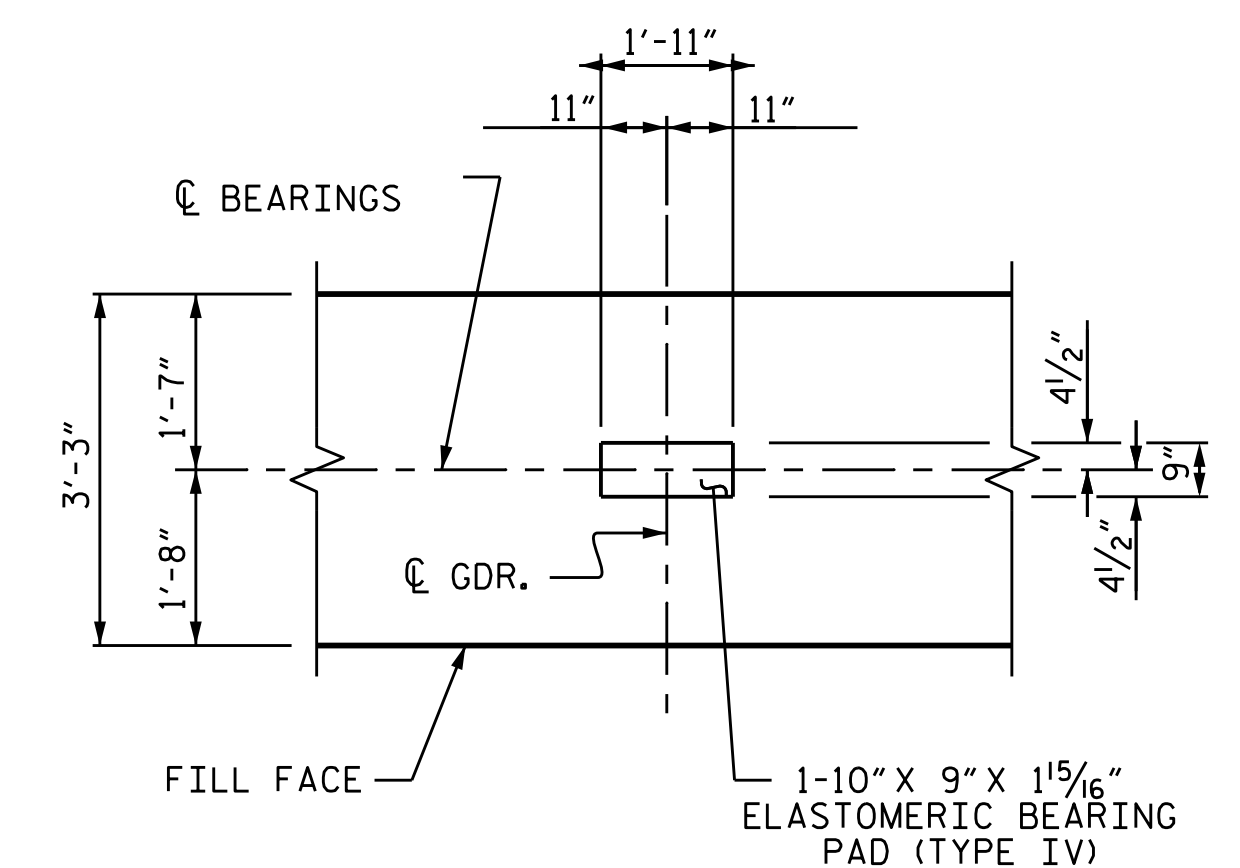
STRUCTURE NO. 6

*****SYSTEM*****
 *****DCN*****
 *****USER*****

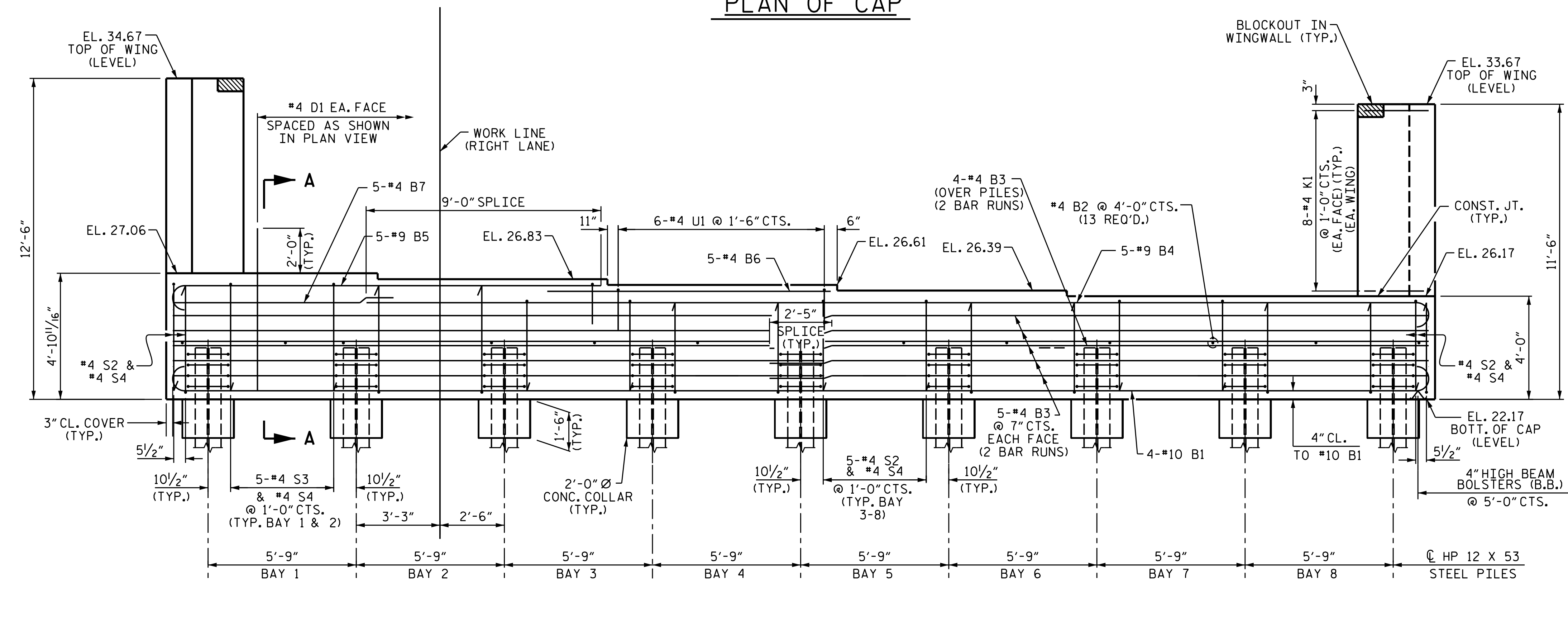


PLAN OF CAP

NOTES:
 THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".
 THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.
 FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.
 FOR SECTION A-A SEE SHEET 4 OF 4.
 FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



DETAIL "A"



ELEVATION

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PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-
 SHEET 1 OF 4

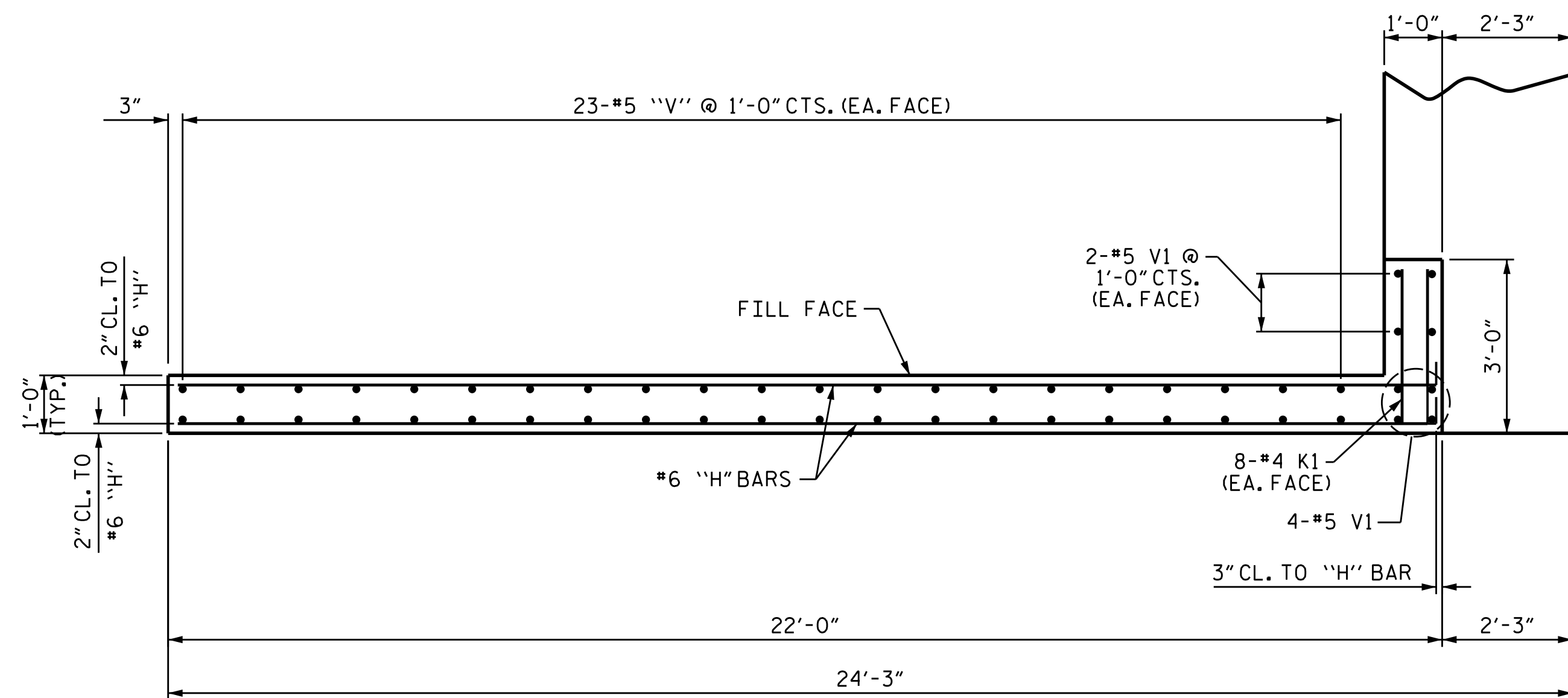
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
 RALEIGH
SUBSTRUCTURE
END BENT #2
(RIGHT LANE)

DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: T.L.B. DATE : 8/29/2018

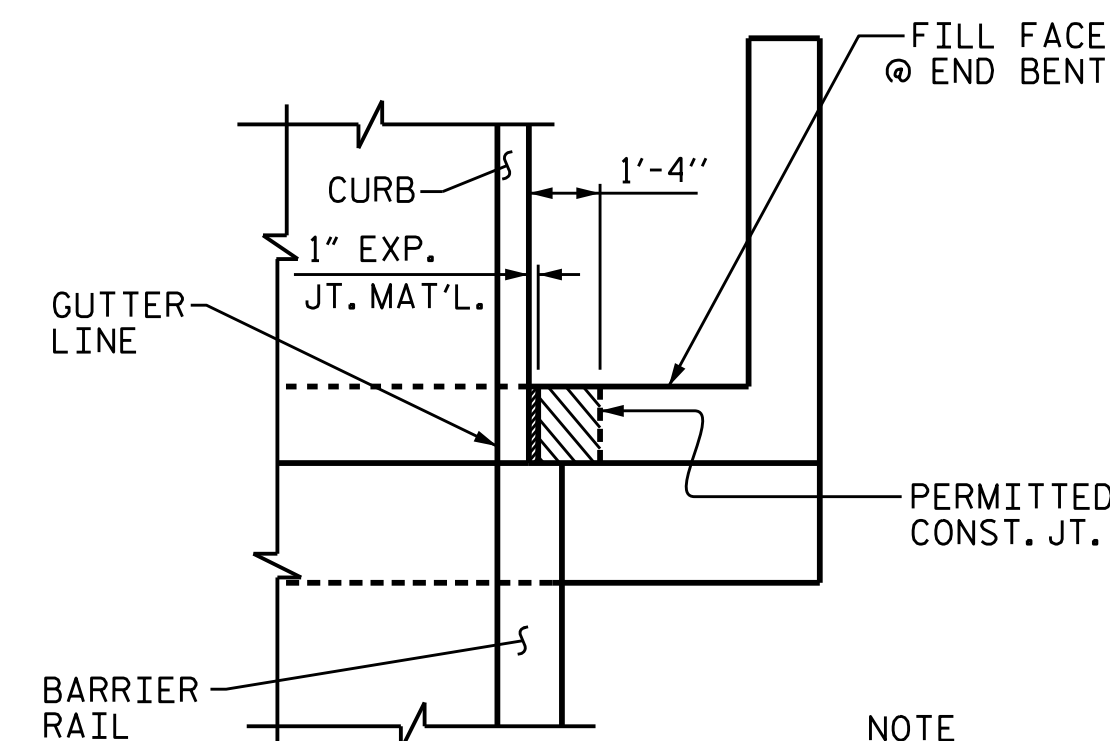
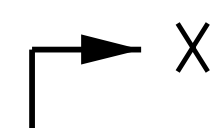
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-39
1			3			TOTAL SHEETS
2			4			46

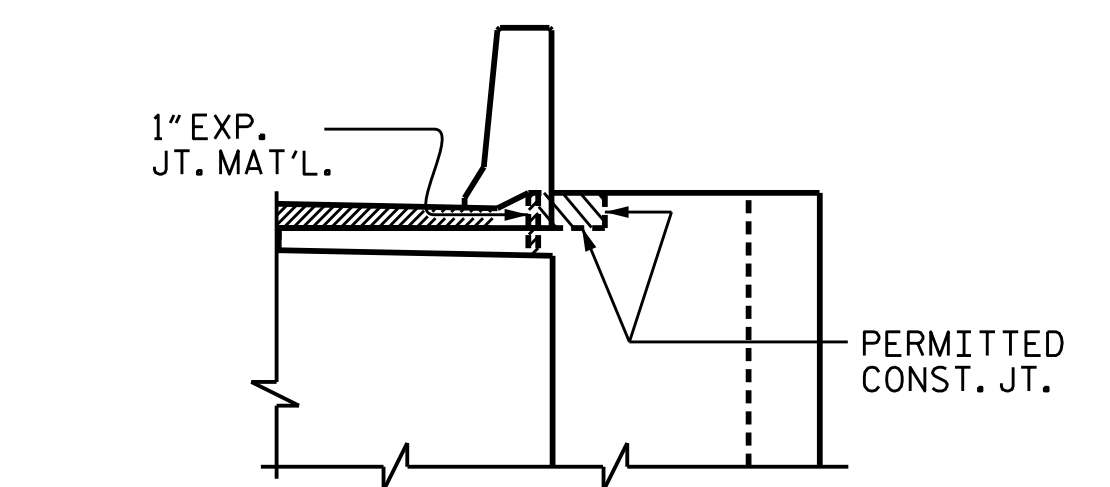
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PLAN W1



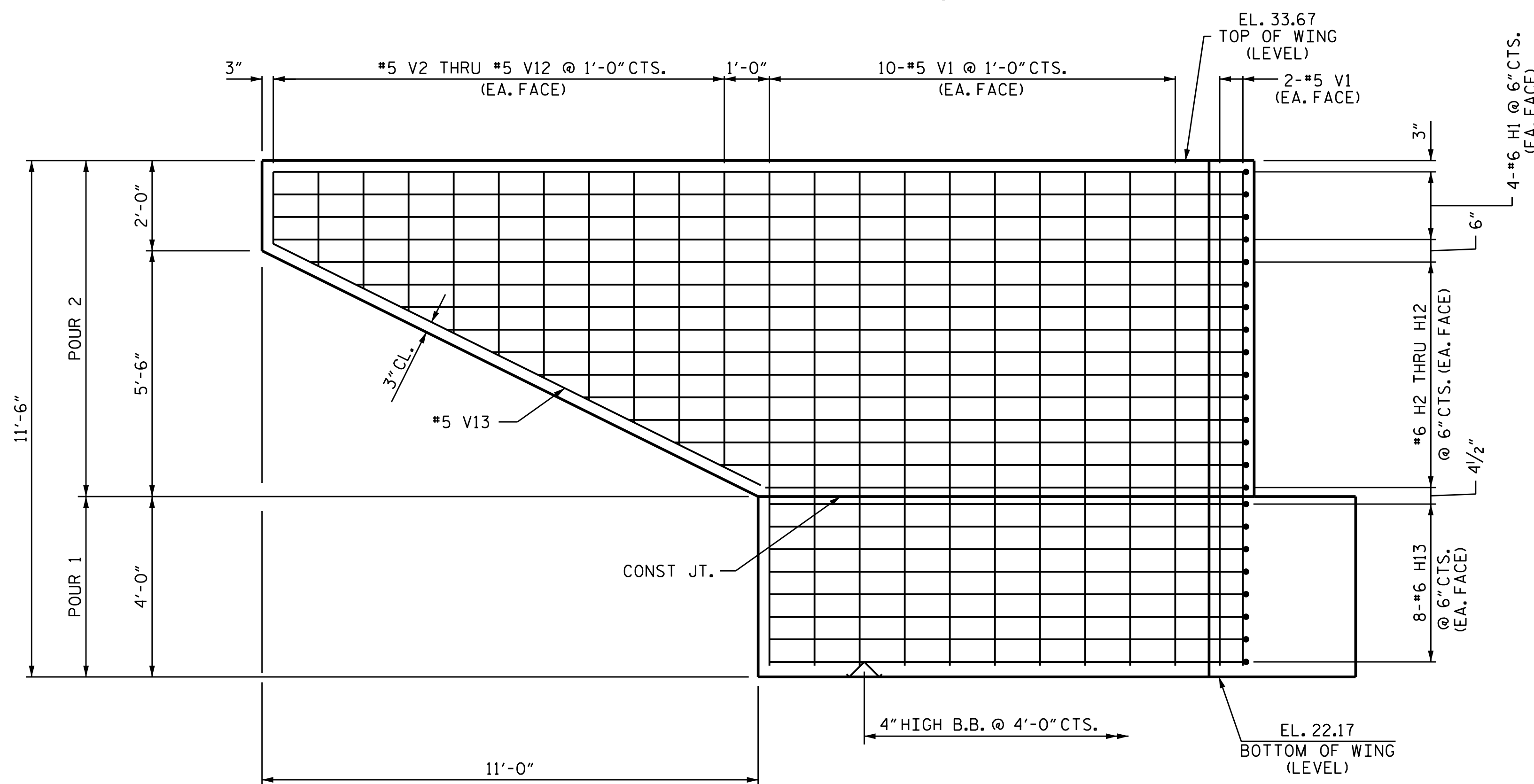
PLAN



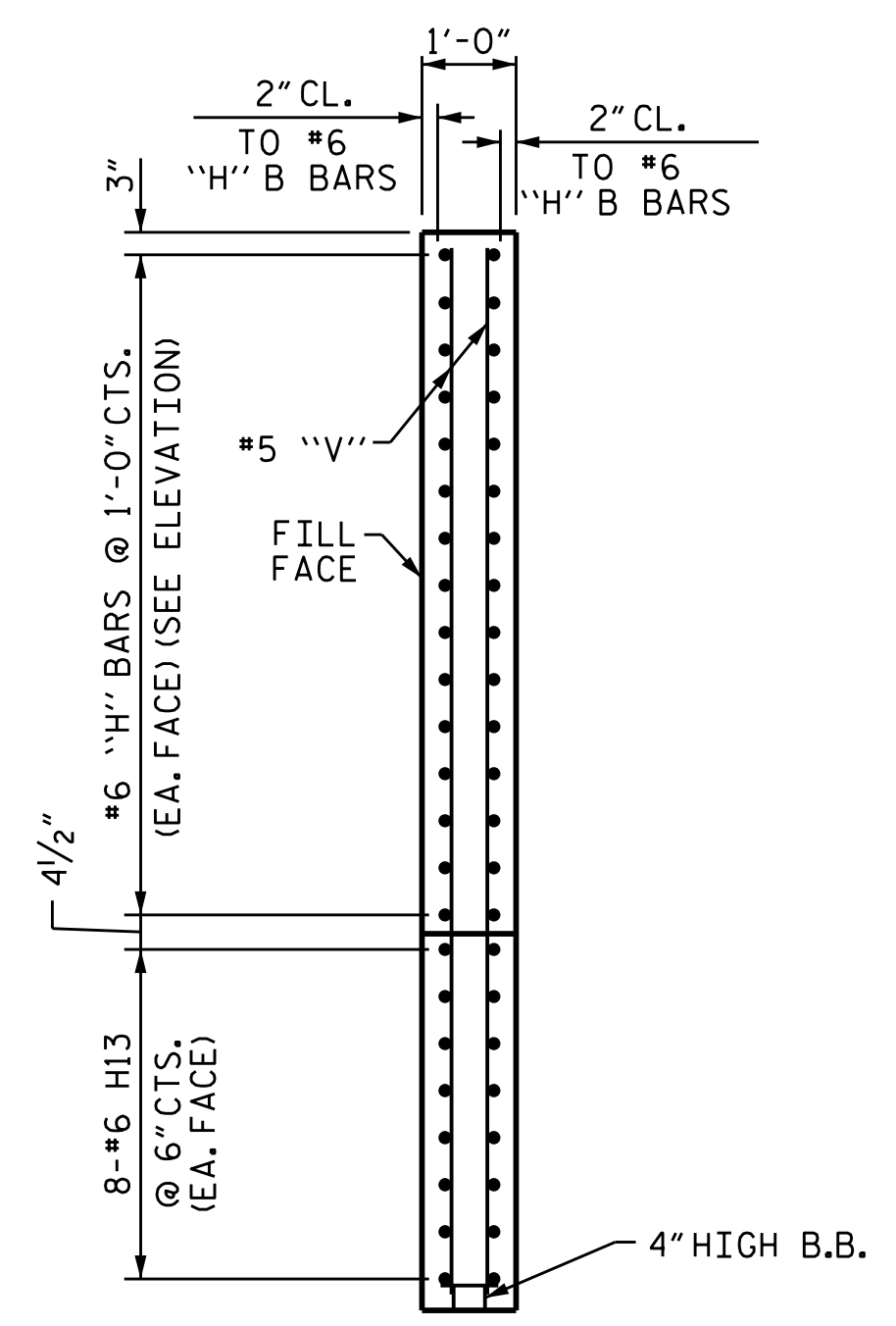
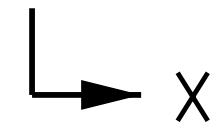
ELEVATION

BLOCKOUT IN WING WALL

NOTE
THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET AND END POST ARE CAST IF SLIP FORMING IS USED.



ELEVATION W1

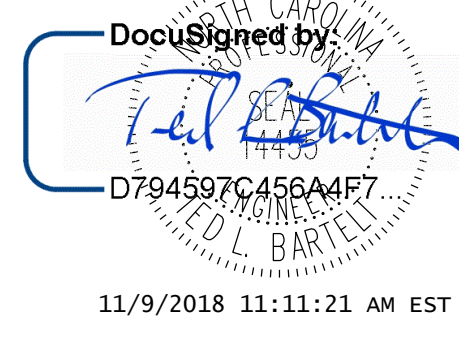


SECTION X-X

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUBSTRUCTURE
 END BENT #2
 (RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

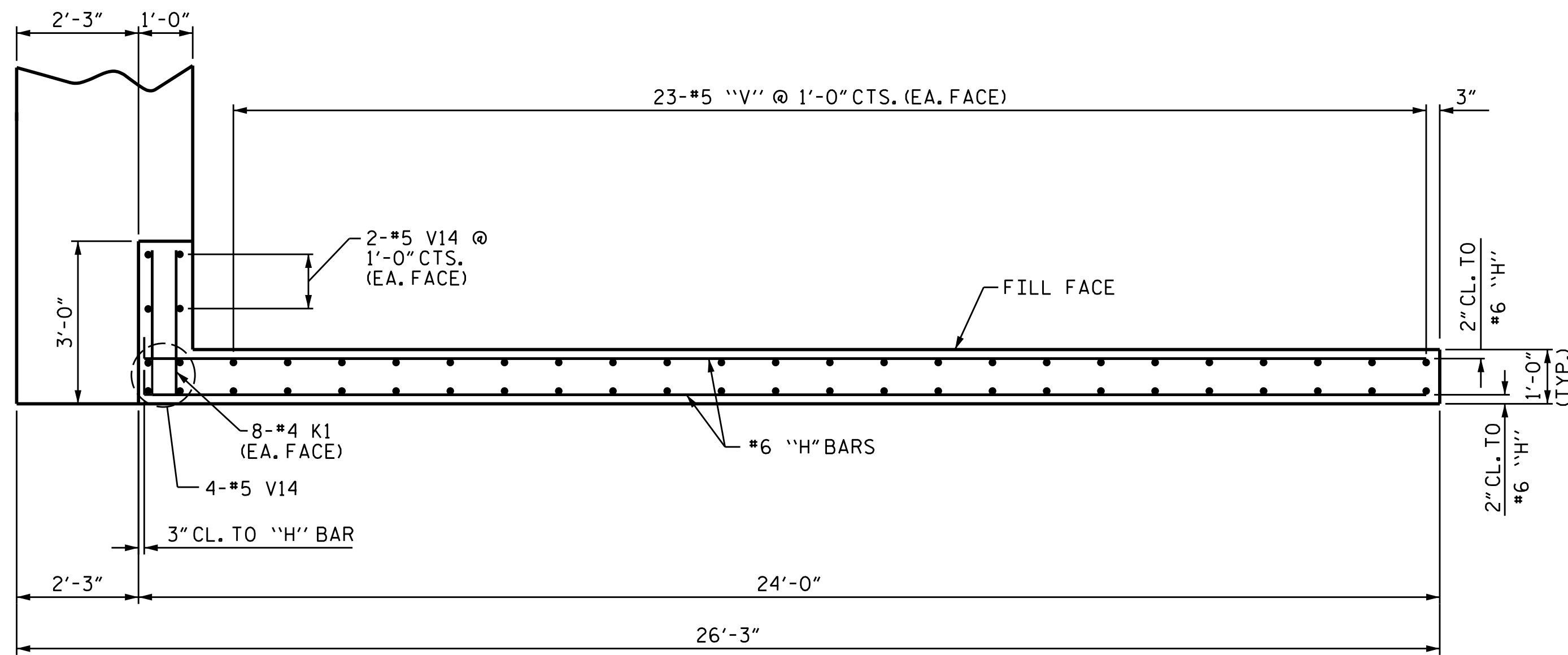
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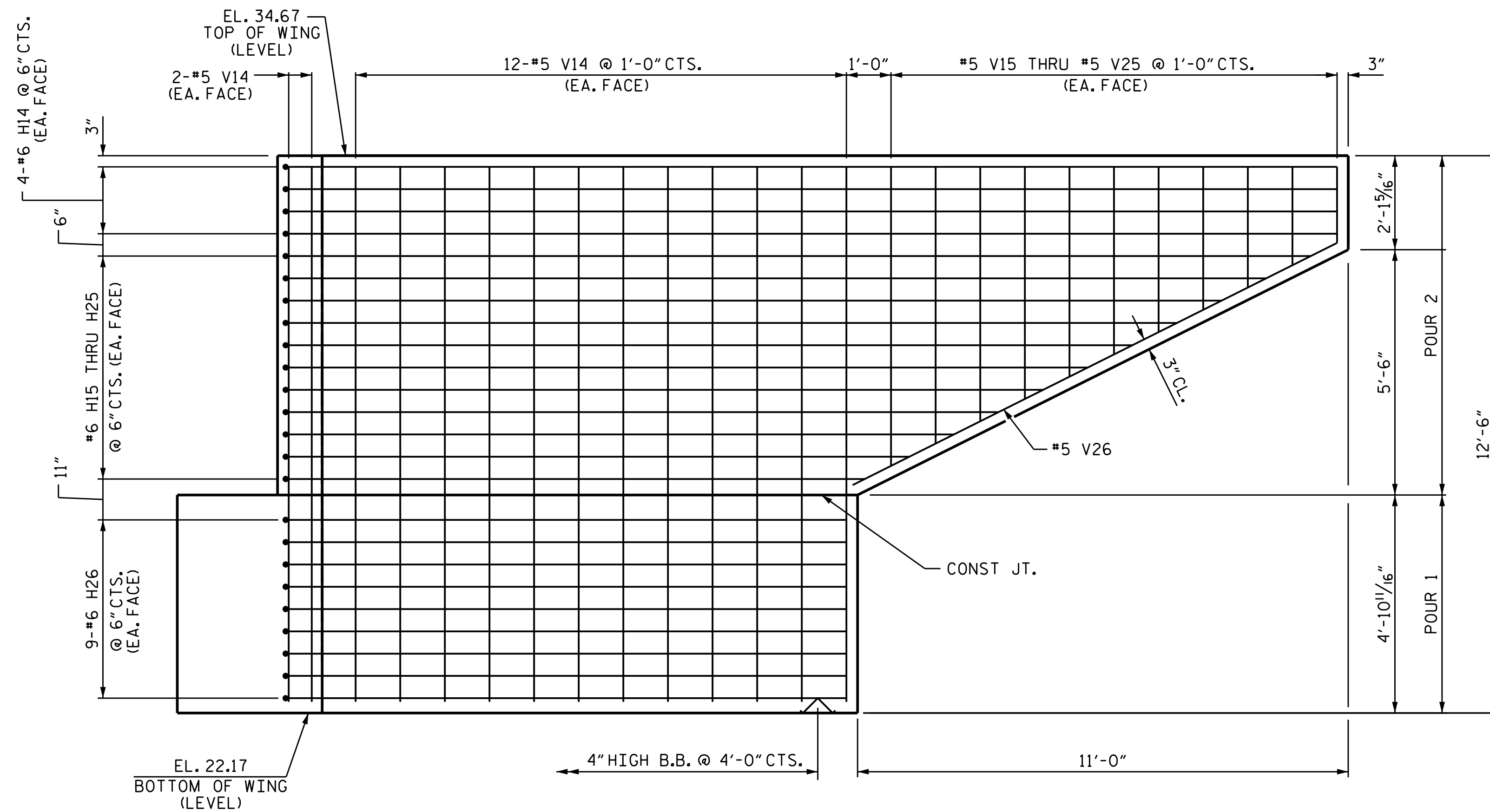
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-40
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6



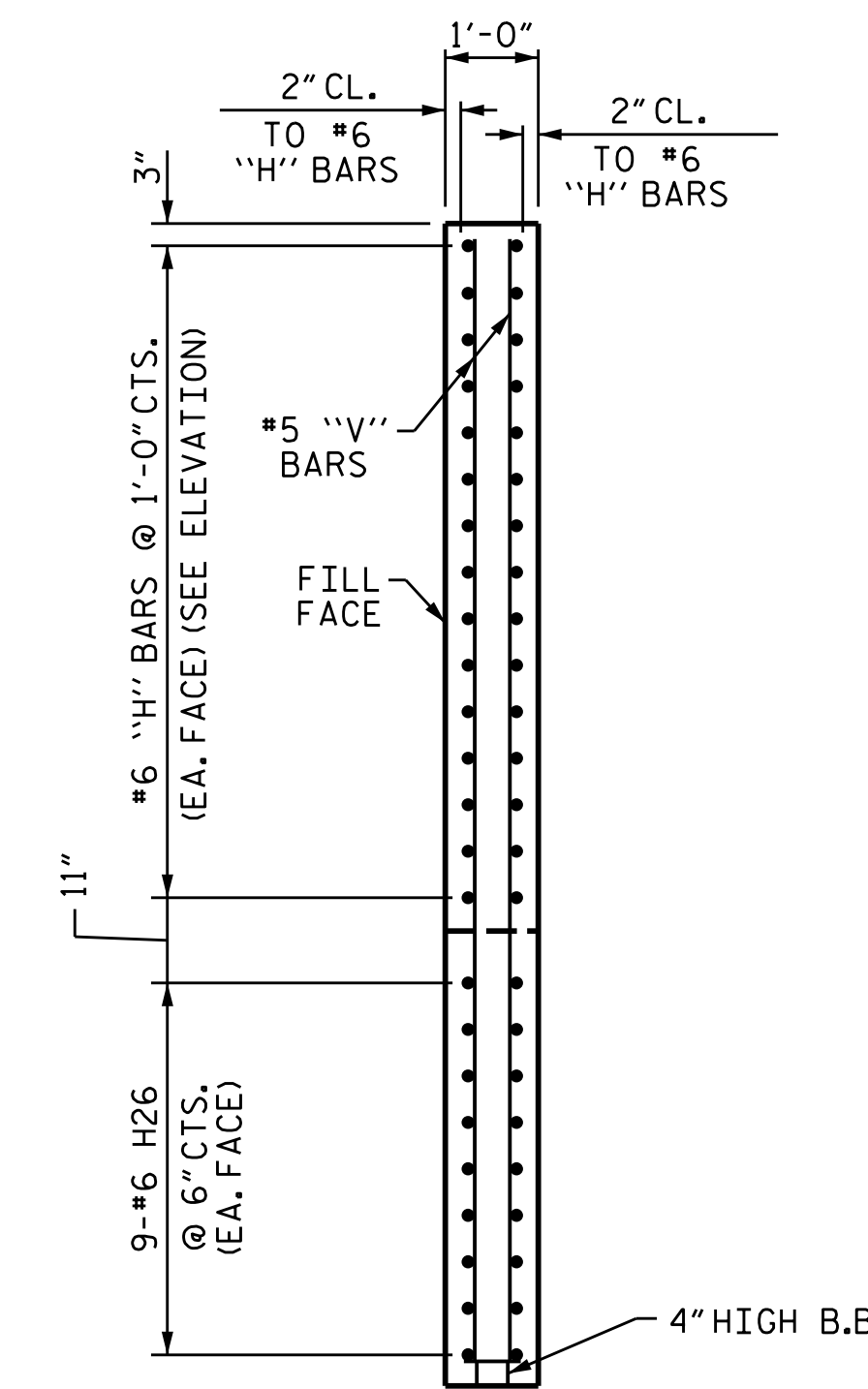
PLAN W2

X ←



ELEVATION W2

X ←



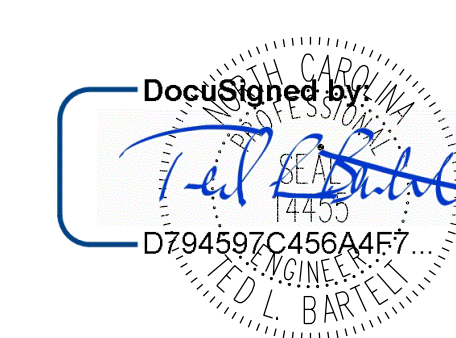
SECTION X-X

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #2
 (RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/09/2018
 CHECKED BY : S. K. C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

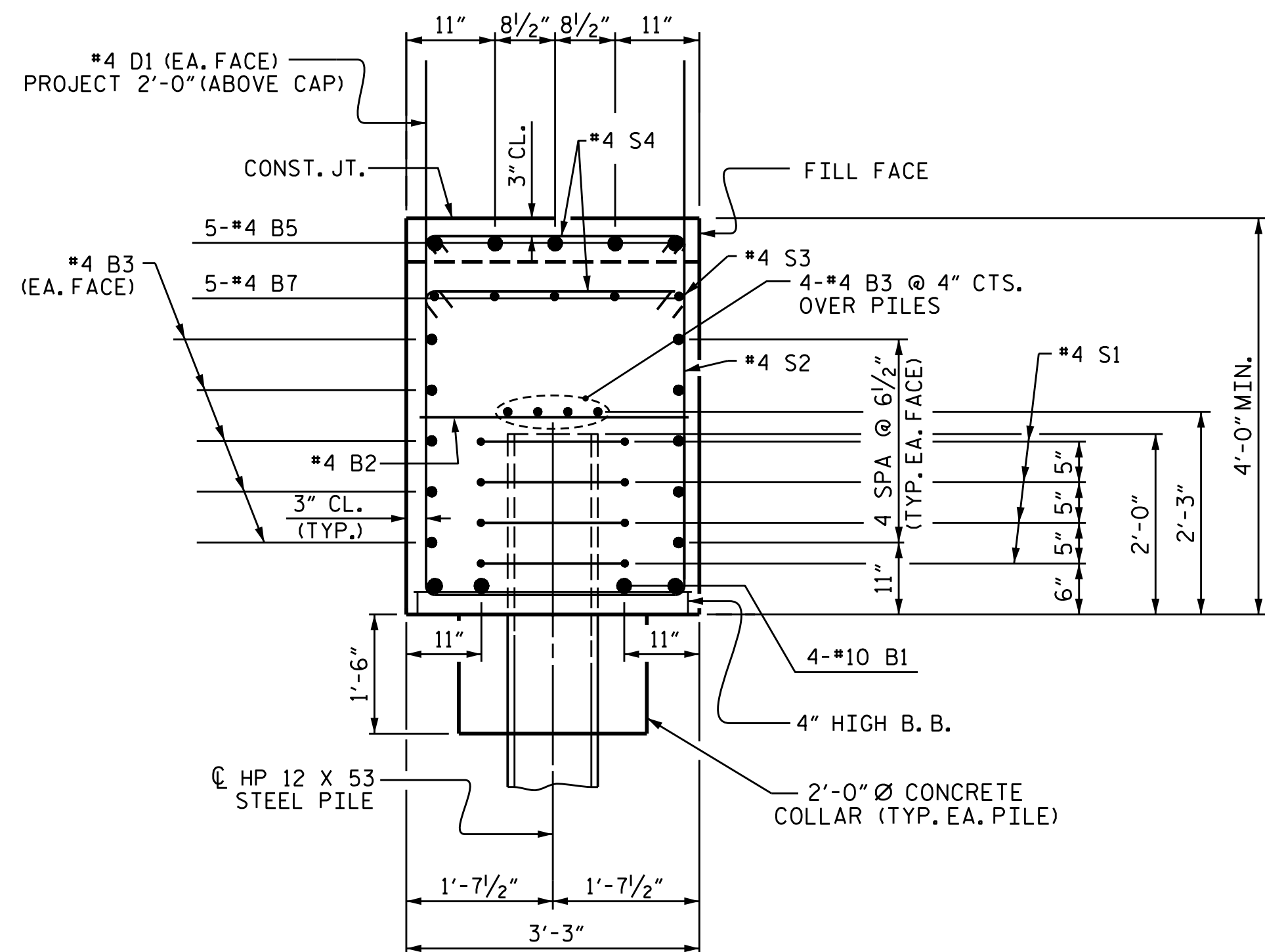
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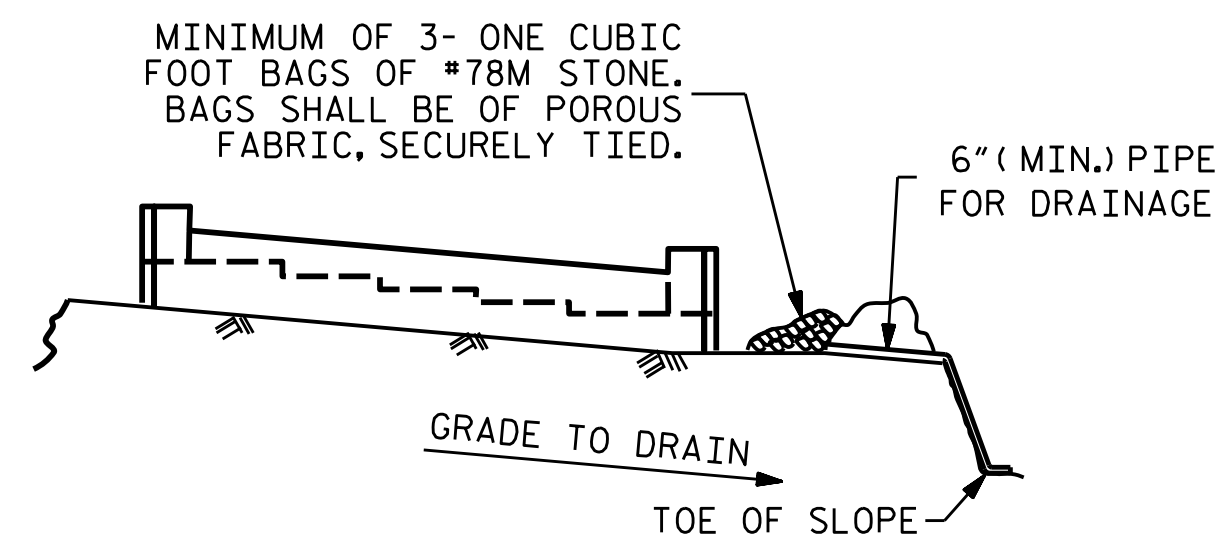
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-41
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6



SECTION THRU CAP



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

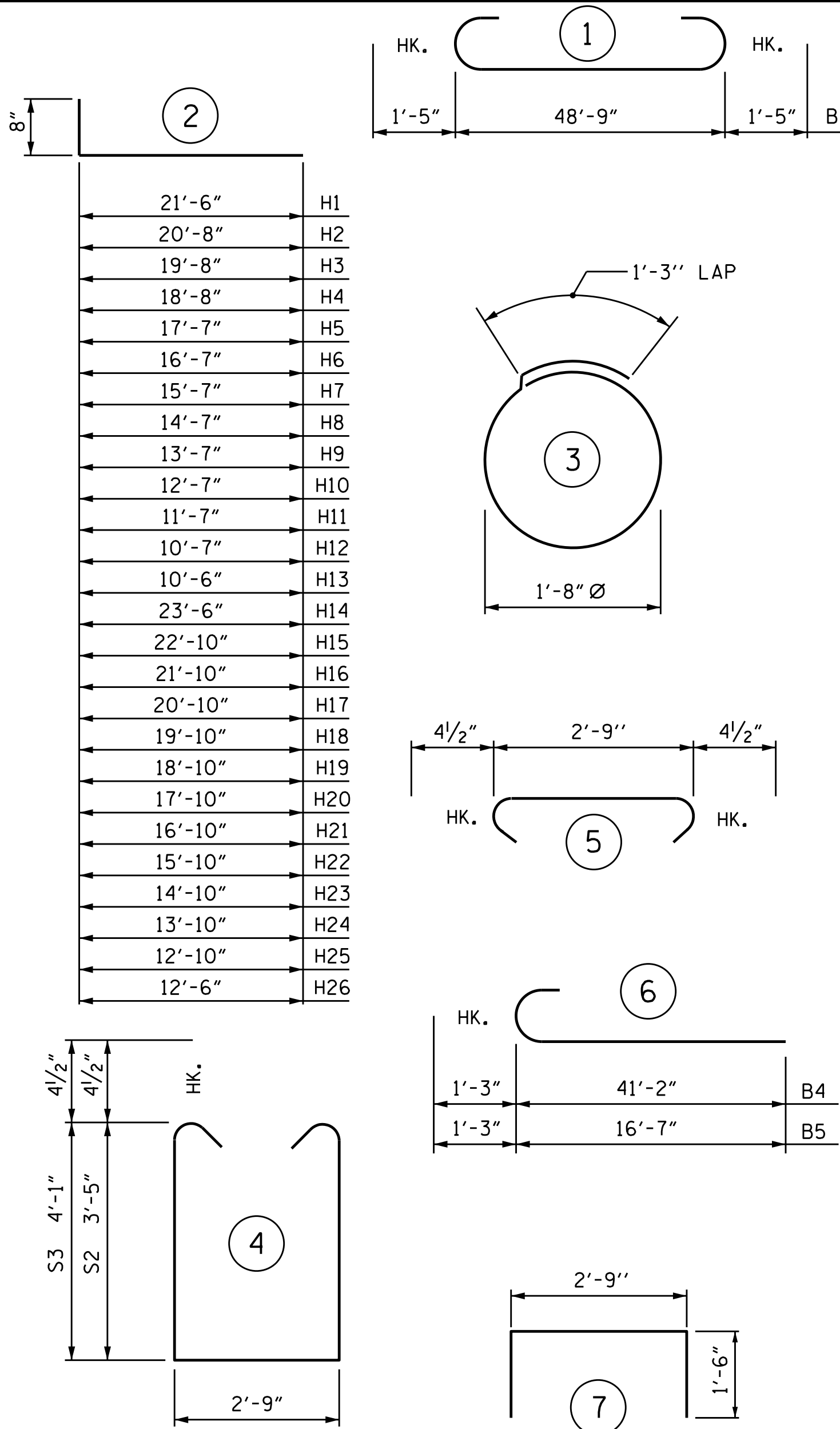
TEMPORARY DRAINAGE AT END BENT

TDREBL

DRAWN BY : J.B.W. DATE : 7/09/2018
 CHECKED BY : S.K.C. DATE : 7/15/2018
 DESIGN ENGINEER OF RECORD: T.L.B. DATE : 8/29/2018

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BAR TYPES

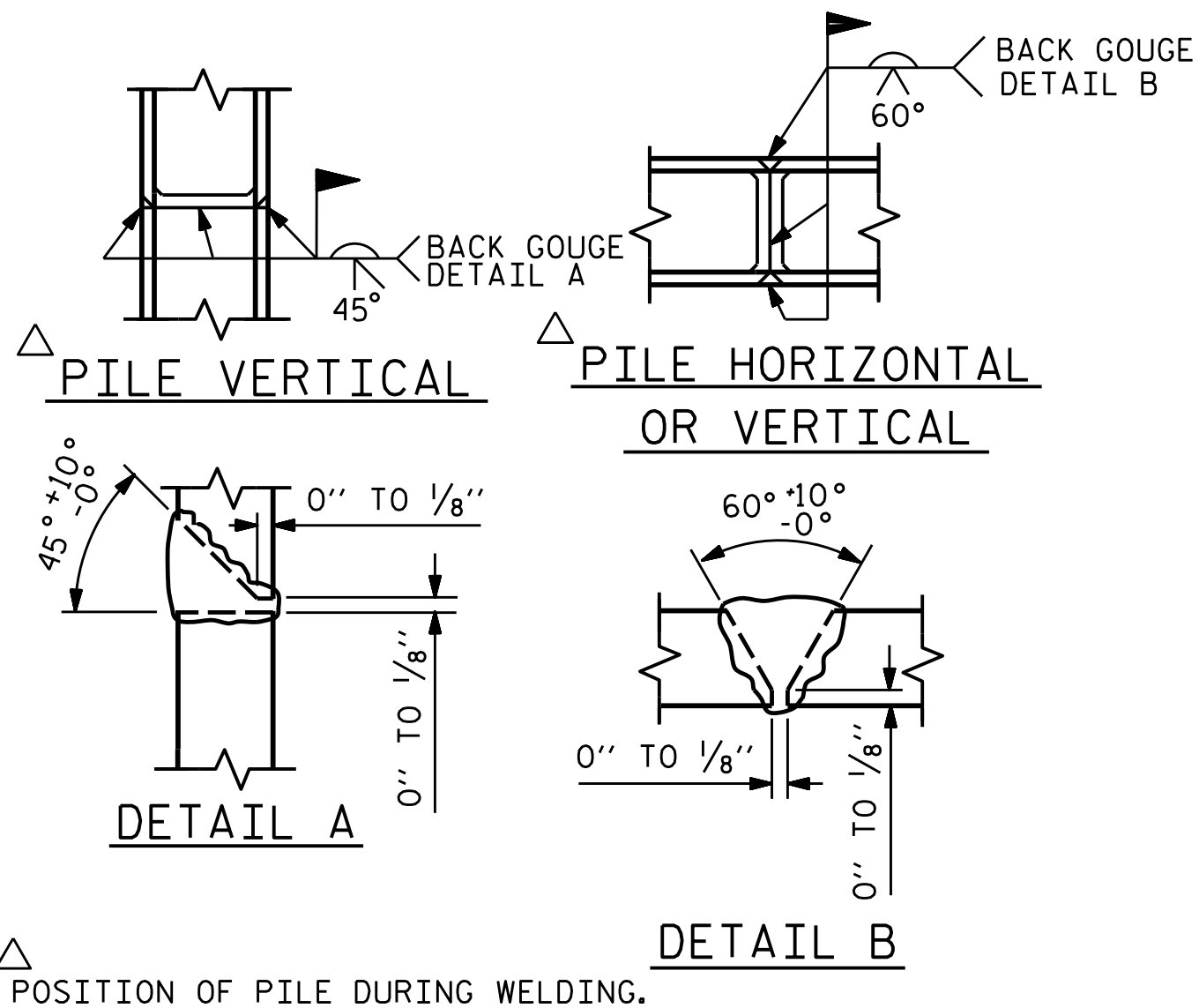


ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL
 INTEGRAL END BENT 2

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	#10	1	51'-7"	888	S1	36	#4	3	6'-6"	156
B2	13	#4	STR.	2'-9"	24	S2	32	#4	4	10'-4"	221
B3	28	#4	STR.	25'-7"	479	S3	14	#4	4	11'-8"	109
B4	5	#9	6	42'-5"	721	S4	46	#4	5	3'-6"	108
B5	5	#9	6	17'-10"	303						
B6	5	#4	STR.	11'-1"	37	U1	6	#4	7	5'-9"	23
B7	5	#4	STR.	10'-3"	34						
						V1	28	#5	STR.	10'-11"	273
						V2	2	#5	STR.	6'-6"	14
						V3	2	#5	STR.	6'-0"	13
H1	8	#6	2	22'-2"	266	V4	2	#5	STR.	5'-6"	11
H2	2	#6	2	21'-4"	64	V5	2	#5	STR.	5'-0"	10
H3	2	#6	2	20'-4"	61	V6	2	#5	STR.	4'-6"	9
H4	2	#6	2	19'-4"	58	V7	2	#5	STR.	4'-0"	8
H5	2	#6	2	18'-3"	55	V8	2	#5	STR.	3'-6"	7
H6	2	#6	2	17'-3"	52	V9	2	#5	STR.	3'-0"	6
H7	2	#6	2	16'-3"	49	V10	2	#5	STR.	2'-7"	5
H8	2	#6	2	15'-3"	46	V11	2	#5	STR.	2'-1"	4
H9	2	#6	2	14'-3"	43	V12	2	#5	STR.	1'-7"	3
H10	2	#6	2	13'-3"	40	V13	2	#5	STR.	12'-5"	26
H11	2	#6	2	12'-3"	37	V14	32	#5	STR.	11'-11"	348
H12	2	#6	2	11'-3"	34	V15	2	#5	STR.	6'-8"	14
H13	16	#6	2	11'-2"	268	V16	2	#5	STR.	6'-2"	13
H14	8	#6	2	24'-2"	290	V17	2	#5	STR.	5'-8"	12
H15	2	#6	2	23'-6"	71	V18	2	#5	STR.	5'-2"	11
H16	2	#6	2	22'-6"	68	V19	2	#5	STR.	4'-8"	10
H17	2	#6	2	21'-6"	65	V20	2	#5	STR.	4'-2"	9
H18	2	#6	2	20'-6"	62	V21	2	#5	STR.	3'-8"	8
H19	2	#6	2	19'-6"	59	V22	2	#5	STR.	3'-2"	7
H20	2	#6	2	18'-6"	56	V23	2	#5	STR.	2'-8"	6
H21	2	#6	2	17'-6"	53	V24	2	#5	STR.	2'-2"	5
H22	2	#6	2	16'-6"	50	V25	2	#5	STR.	1'-8"	3
H23	2	#6	2	15'-6"	47	V26	2	#5	STR.	12'-1"	25
H24	2	#6	2	14'-6"	44						
H25	2	#6	2	13'-6"	41						
H26	18	#6	2	13'-2"	356						
K1	32	#4	STR.	2'-8"	57						

EPOXY COATED REINFORCING STEEL 6647 LBS.
 CLASS AA CONCRETE
 POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS 31.1 CU.YDS.
 POUR #2-UPPER PART OF WINGS 10.1 CU.YDS.
 TOTAL 41.2 CU.YDS.
 HP 12 X 53 STEEL PILES NO. 9 EA. LF. 855
 PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA. 9 EA.
 PILE REDRIVES EA. 9 EA.



PILE SPLICE DETAILS

PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT #2
 (RIGHT LANE)

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DocuSigned by:
 T.L.B.
 794597C458A4F7
 11/9/2018 11:11:21 AM EST

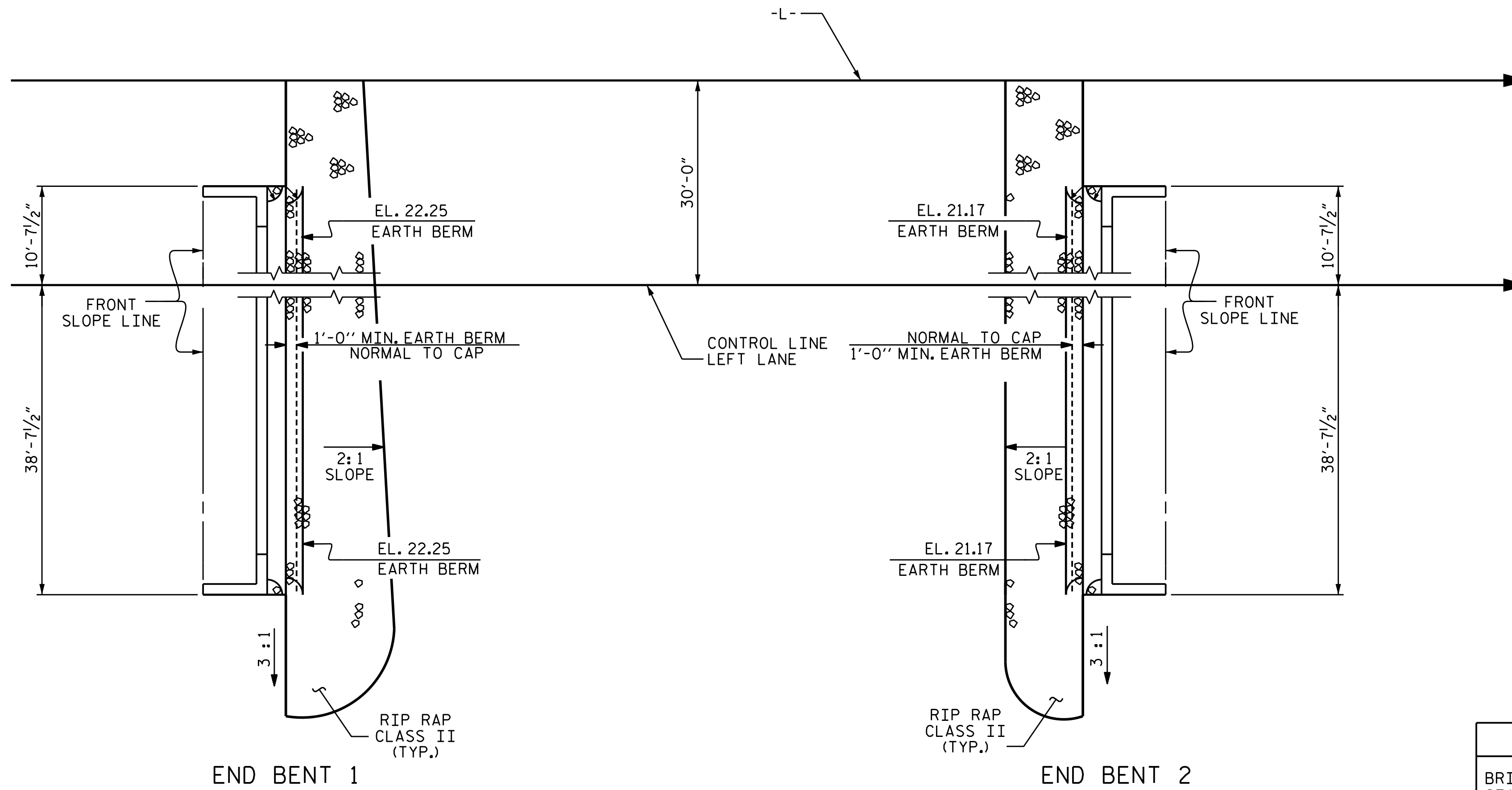
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NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S6-42
2			4			TOTAL SHEETS 46

STRUCTURE NO. 6

NOTES :
FOR BERM WIDTH DIMENSIONS, SEE GENERAL DRAWING.

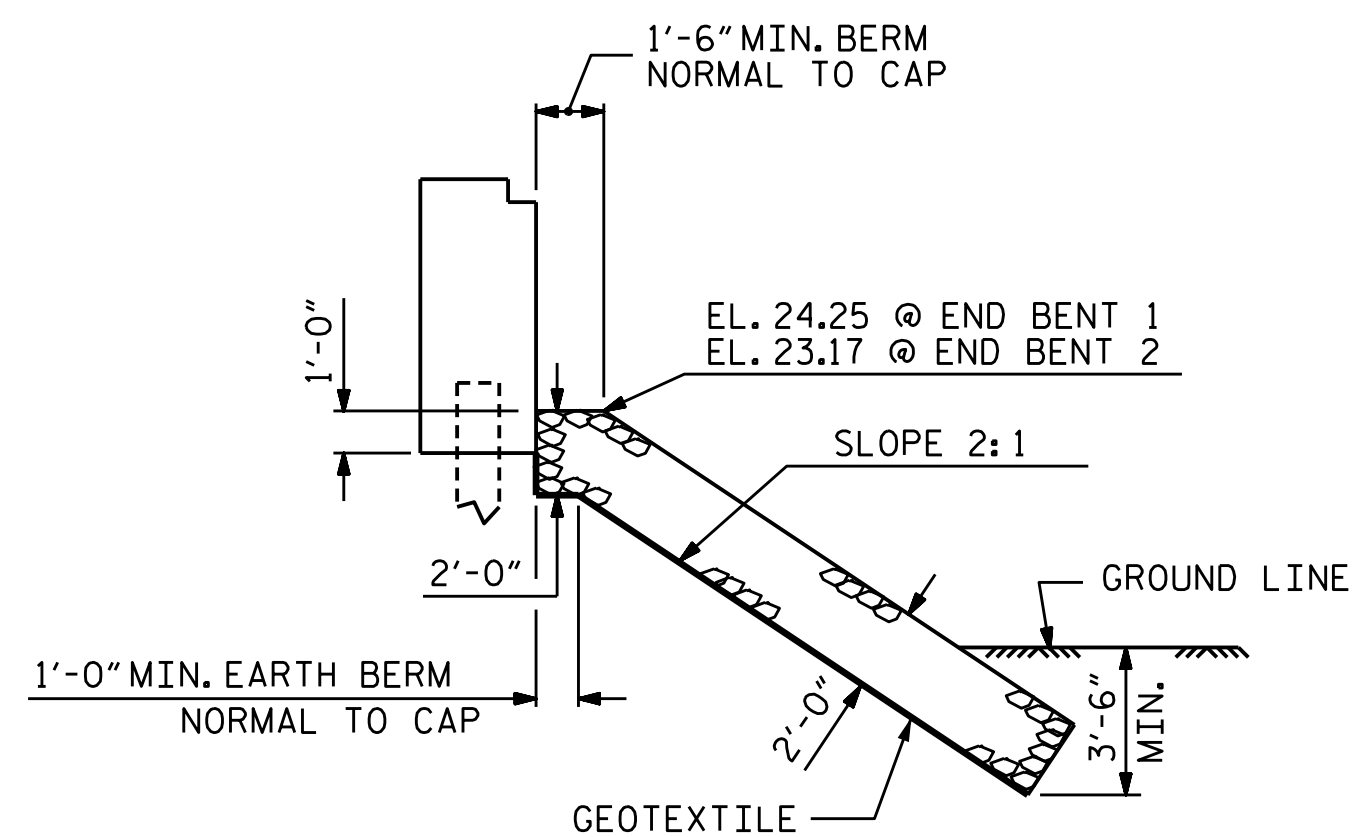


END BENT 1

END BENT 2

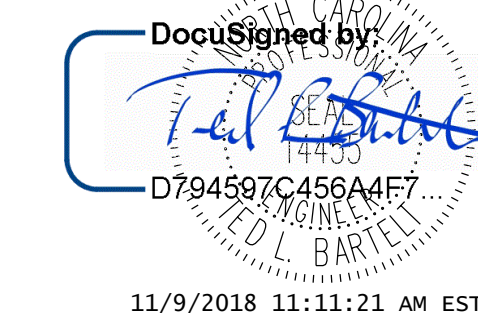
BERM RIP RAPPED

ESTIMATED QUANTITIES		
BRIDGE @ STA. 177+67.00 -L- (LEFT LANE)	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
INTEGRAL END BENT 1	126	140
INTEGRAL END BENT 2	77	85



SECTION
BERM RIP RAPPED

PROJECT NO. R-1015
CRAVEN COUNTY
STATION: 177+67.00 -L-



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
RIP RAP _DETAILS
(RIGHT LANE)

DRAWN BY : J. B. W. DATE : 7/9/2018
CHECKED BY : S. K. C. DATE : 7/15/2018
DESIGN ENGINEER OF RECORD: T. L. B. DATE : 8/30/2018

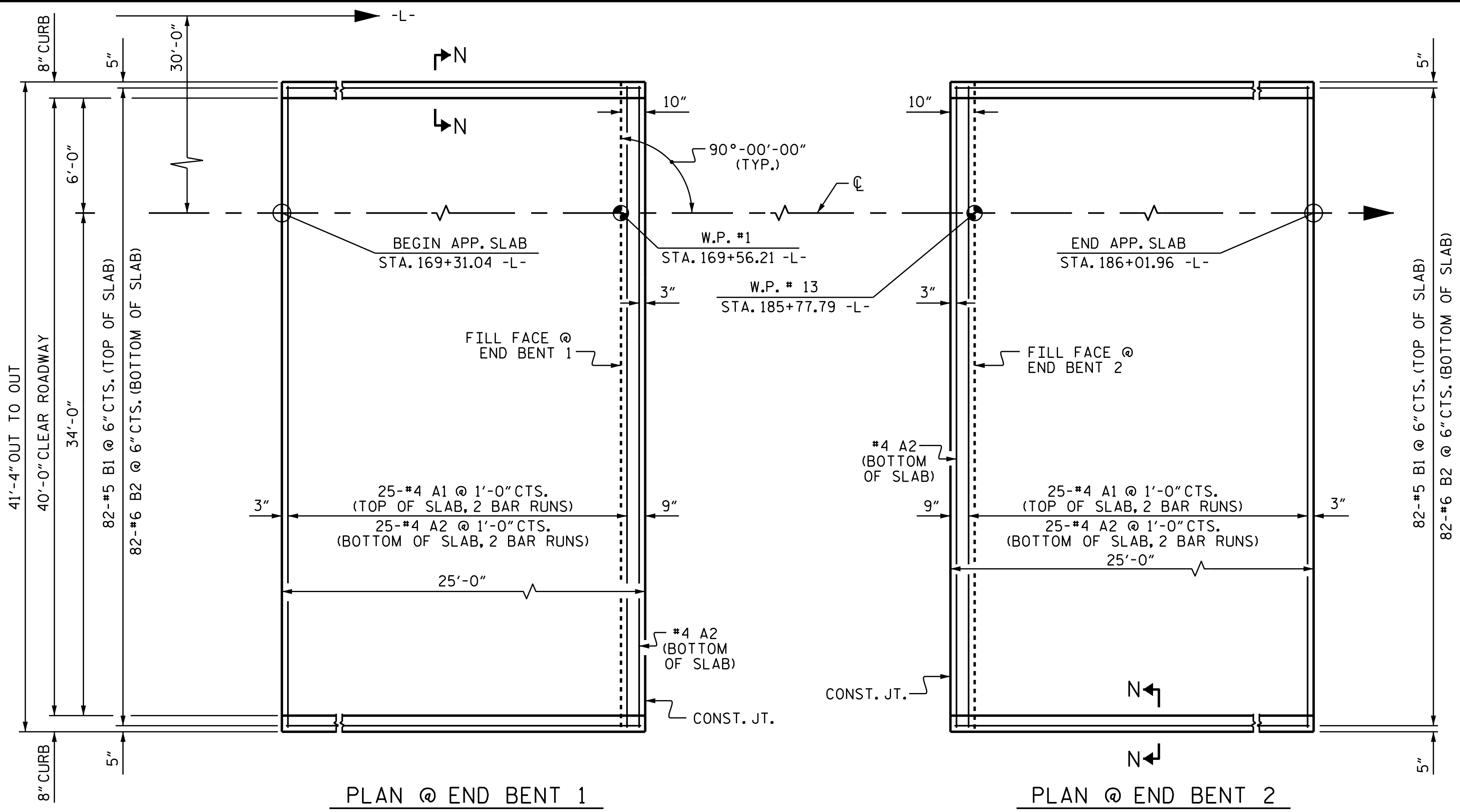
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S6-43
2			4			TOTAL SHEETS 46

STRUCTURE NO. 6



PLAN @ END BENT 1

PLAN @ END BENT 2

DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

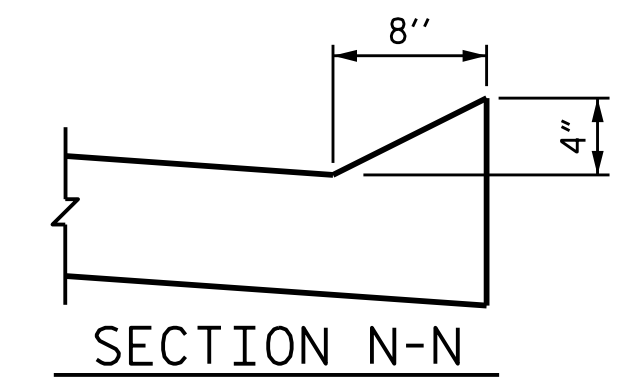
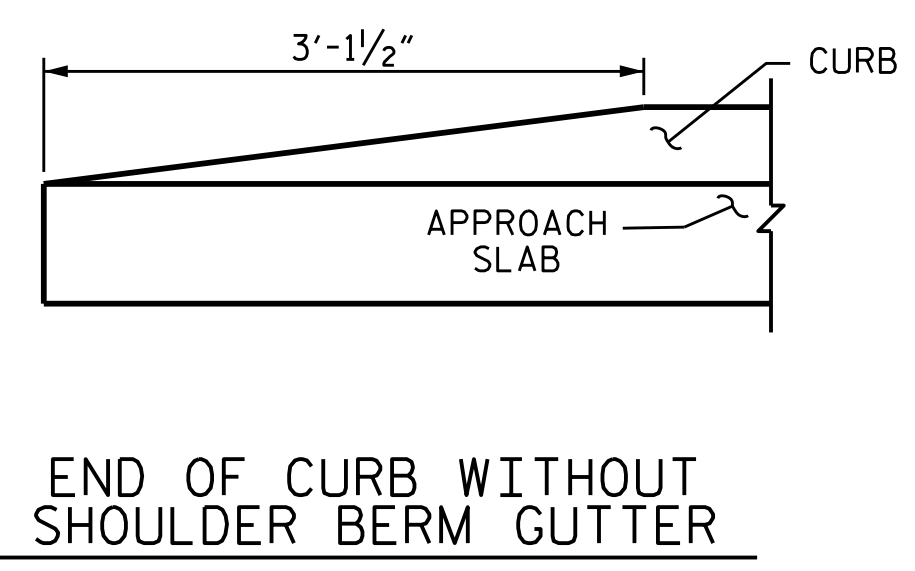
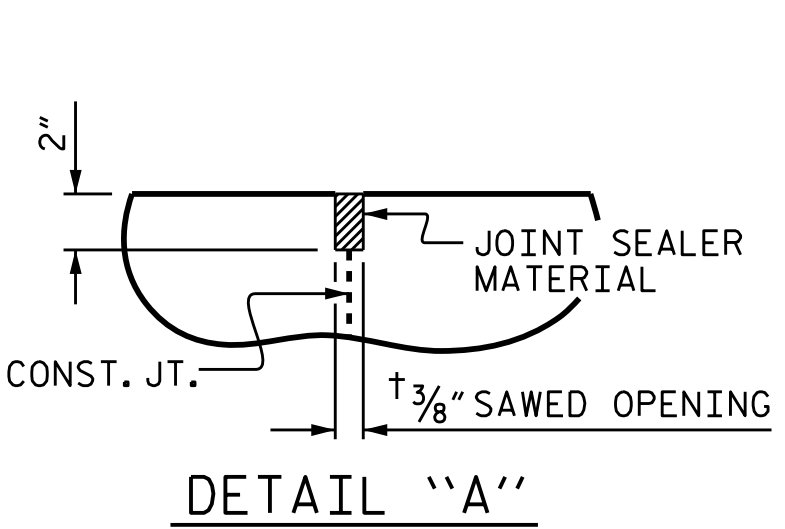
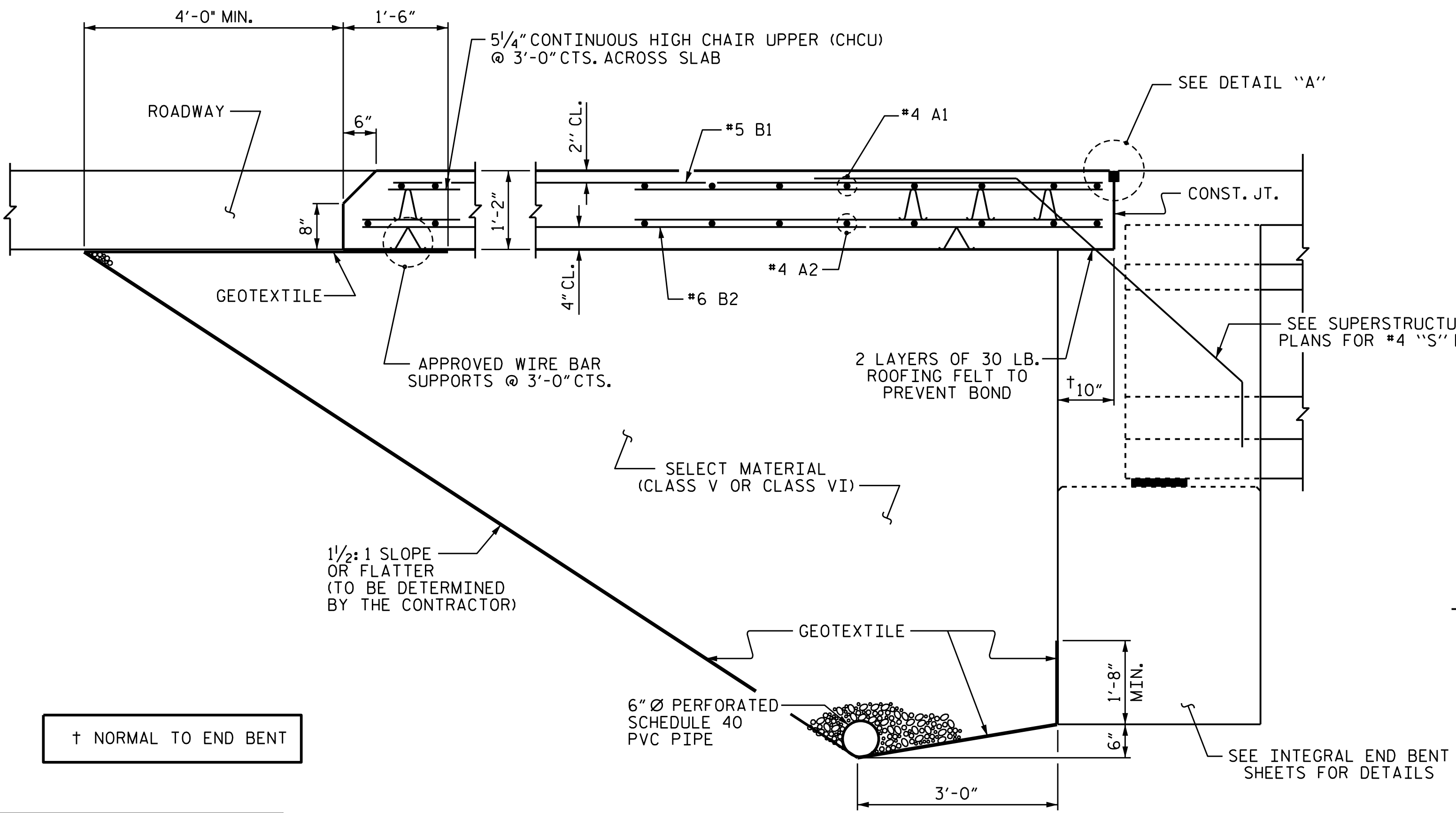
AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

AT THE CONTRACTORS OPTION, "TYPE A - ALTERNATE APPROACH FILL" IN LIEU OF "TYPE I - STANDARD APPROACH FILL" MAY BE CONSTRUCTED AT NO ADDITIONAL COST TO THE DEPARTMENT. SEE SHEET 2 OF 2 FOR DETAILS AND NOTES.

BILL OF MATERIAL					
FOR ONE APPROACH SLAB (2 REQ'D)					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	52	#4	STR	22'-0"	764
* A2	52	#4	STR	22'-0"	764
* B1	82	#5	STR	24'-2"	2067
* B2	82	#6	STR	24'-8"	3038
* EPOXY COATED REINFORCING STEEL					6633 LBS.
CLASS AA CONCRETE					44.7 C. Y.

SPLICE LENGTHS		
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"



PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH SLAB
 FOR INTEGRAL ABUTMENT
 WITH FLEXIBLE PAVEMENT
 (RIGHT LANE)

ASSEMBLED BY : J. B. W.	DATE : 7/01/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC

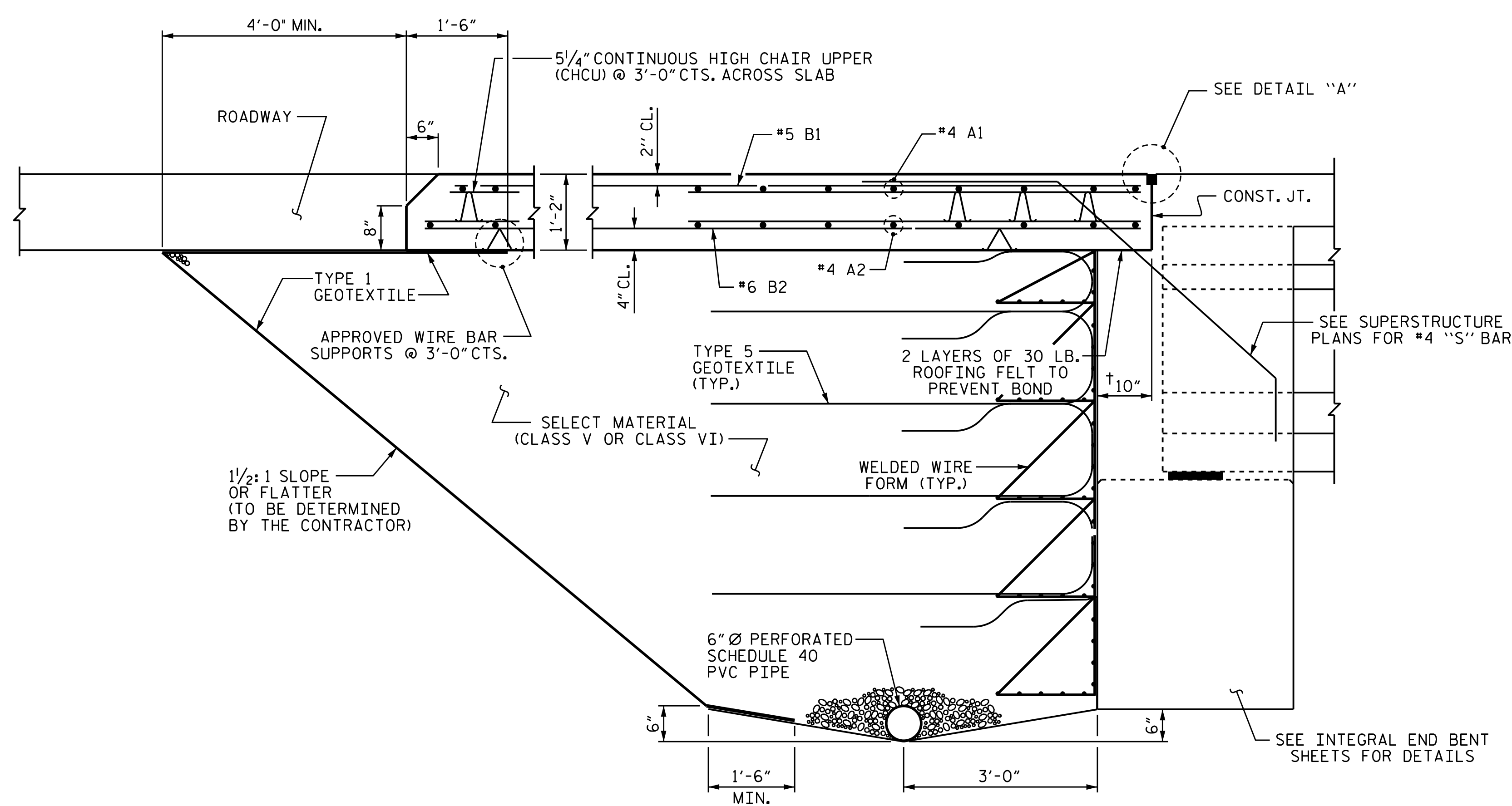
SECTION THRU SLAB
 (TYPE I - STANDARD APPROACH FILL)



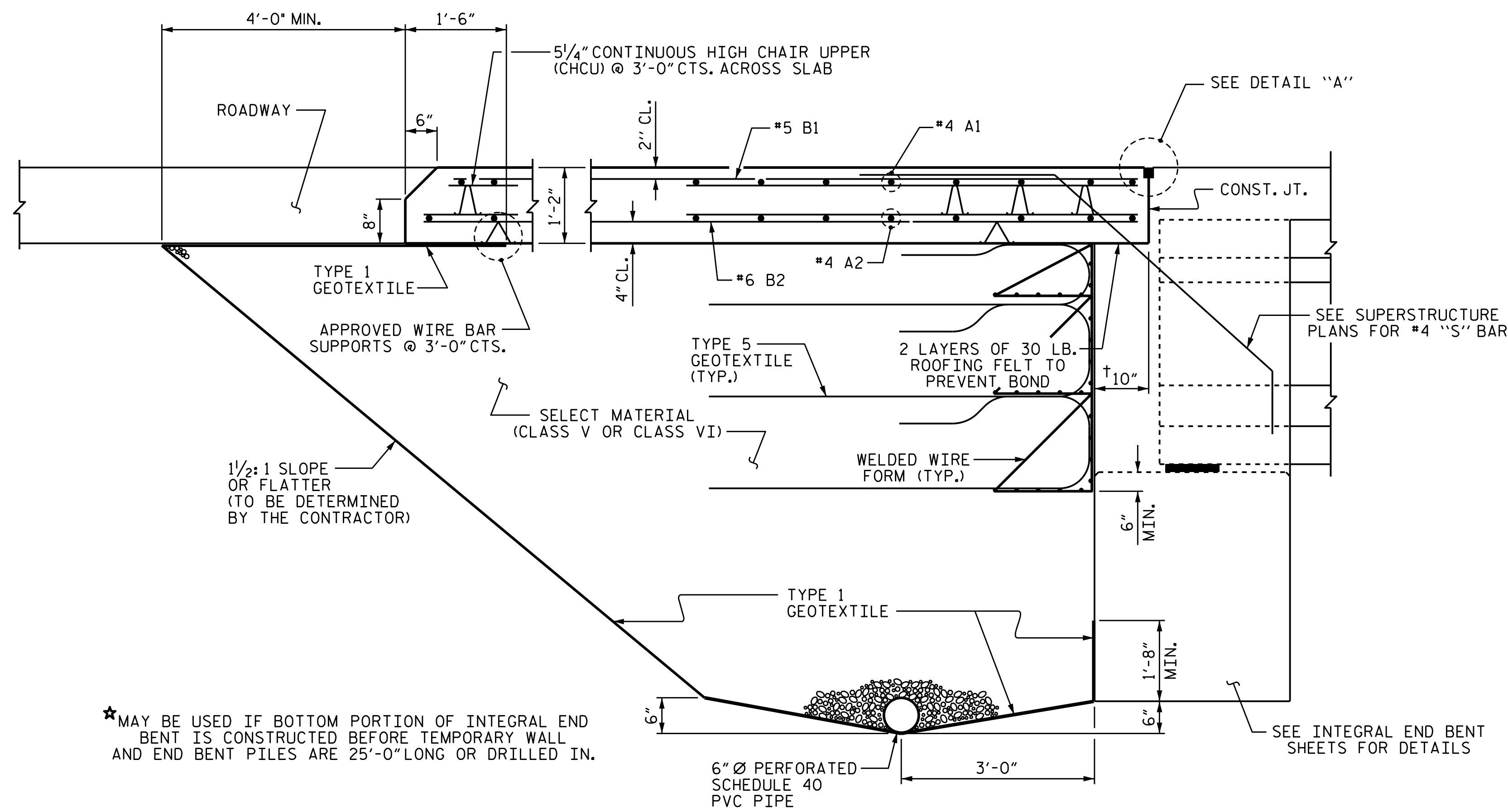
4601 Lake Boone Trail Suite 3C Raleigh, NC 27607
 Phone 919 981 0310 Fax 919 981 0451
 www.aogroup.com Firm License No. C-1684
 A&O PROJECT NO. 2015.42

REFERENCE No. 6-44
 DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

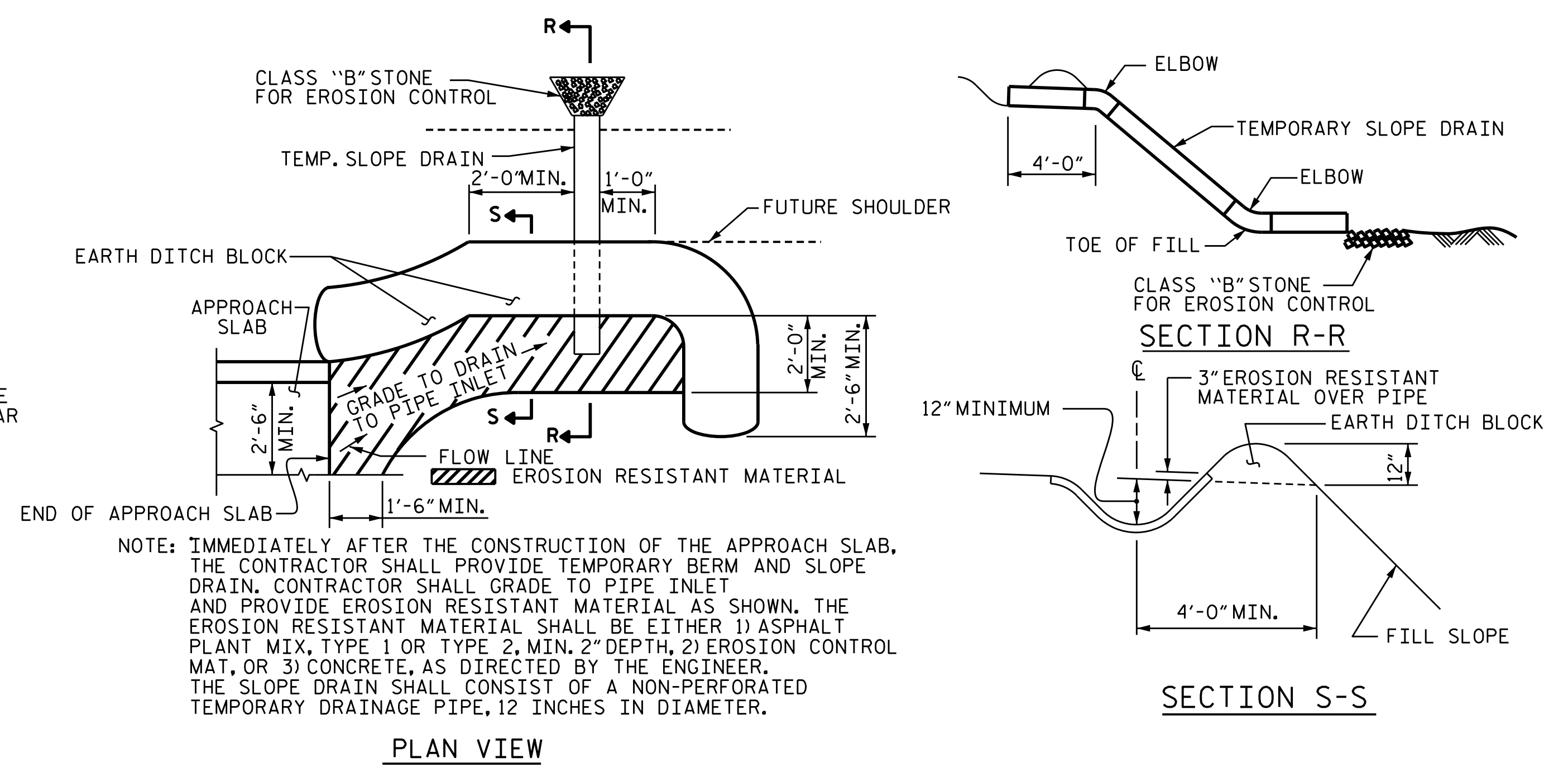
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-44
1			3			TOTAL SHEETS
2			4			46



SECTION THRU SLAB
(TYPE A - ALTERNATE APPROACH FILL)



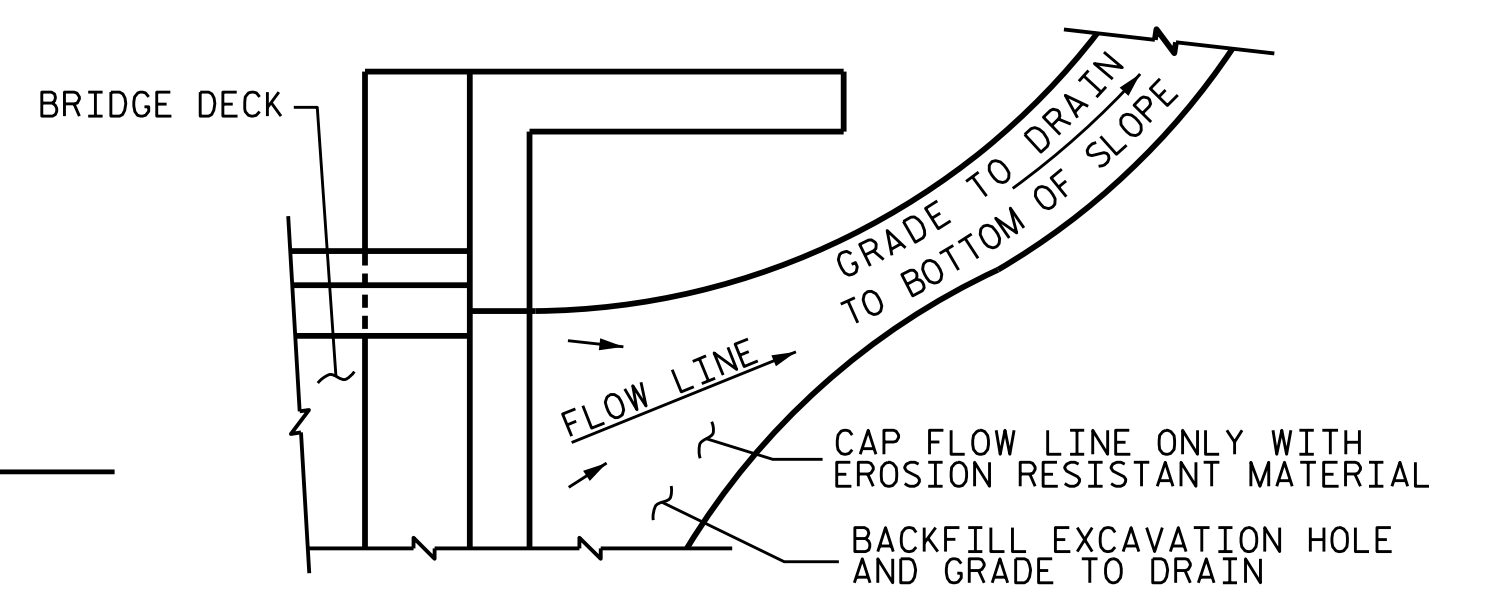
SECTION THRU SLAB
(TYPE A - ALTERNATE APPROACH FILL)



TEMPORARY BERM AND SLOPE DRAIN DETAILS
(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

NOTES

- APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.
- FOR TEMPORARY GEOTEXTILE WALL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.
- GEOTEXTILE (TYPE 1 OR TYPE 5) SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.
- SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.
- SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.
- FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.
- AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.
- THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

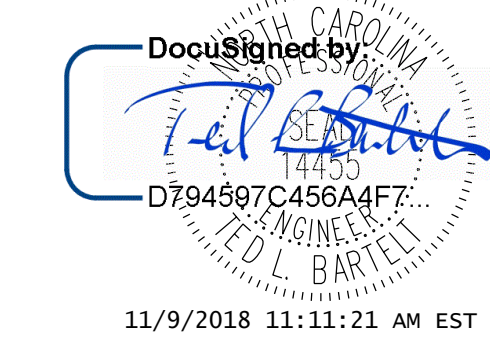


TEMPORARY DRAINAGE DETAIL

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH
 SLAB DETAILS
 (RIGHT LANE)



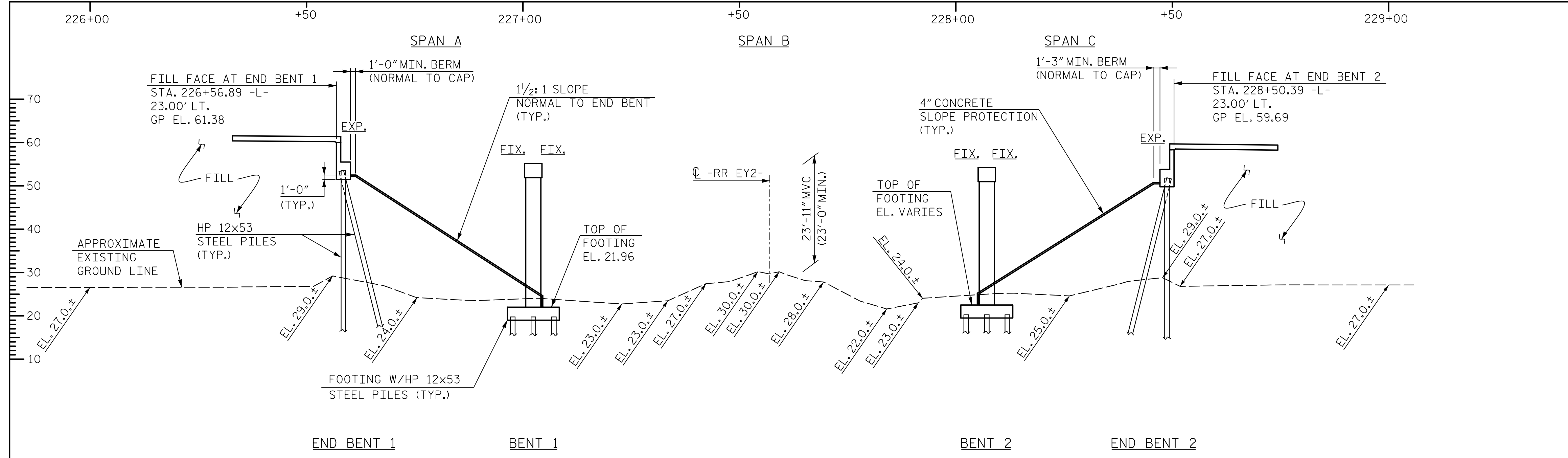
4601 Lake Boone Trail Suite 3C Raleigh, NC 27607
 Phone 919 981 0310 Fax 919 981 0451
 www.aogroup.com Firm License No. C-1684
 A&O PROJECT NO. 2015.42

REFERENCE No. 6-45
 DOCUMENT NOT CONSIDERED
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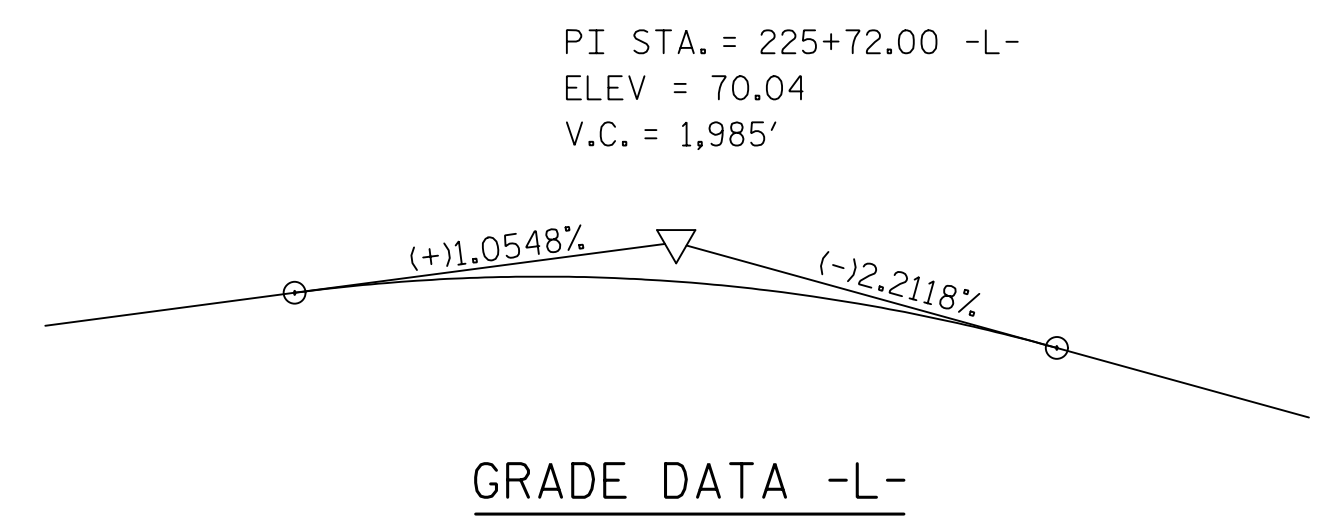
REVISIONS						SHEET NO. S6-45
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

ASSEMBLED BY : J. B. W.	DATE : 7/1/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC

*****SYSTEM TIME*****
 *****DCN*****
 *****USER NAME*****

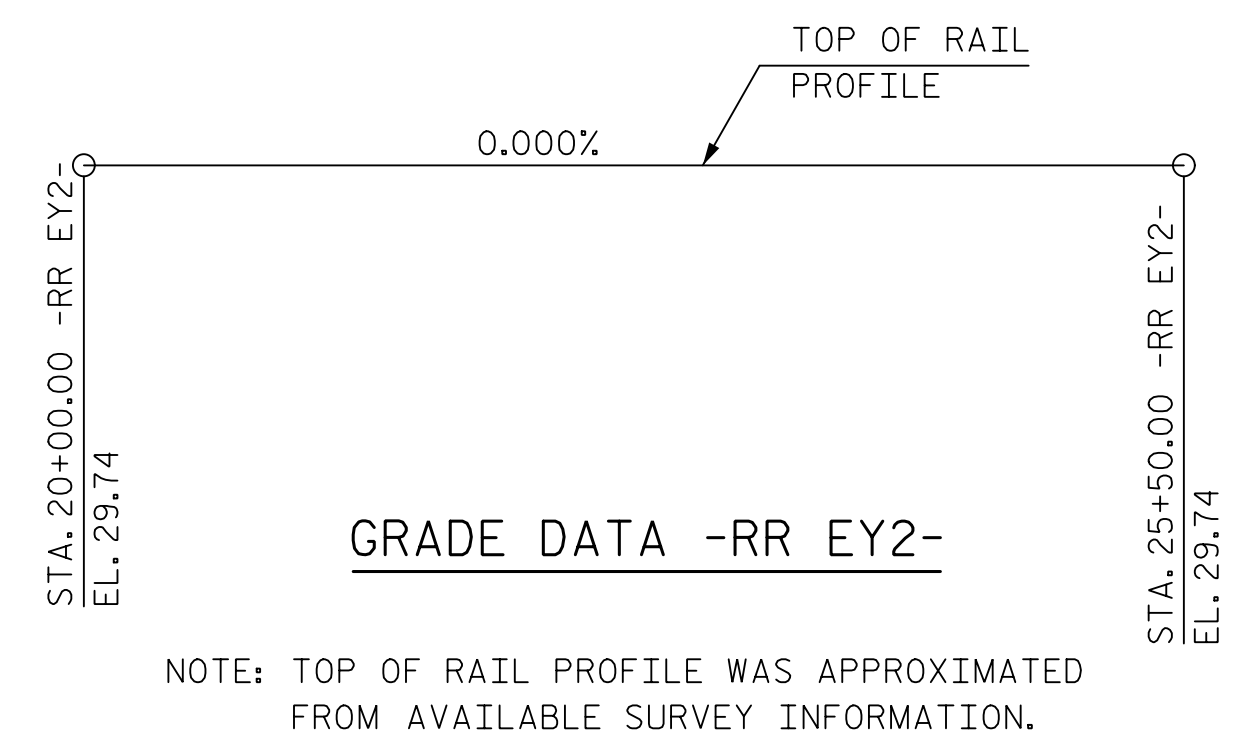
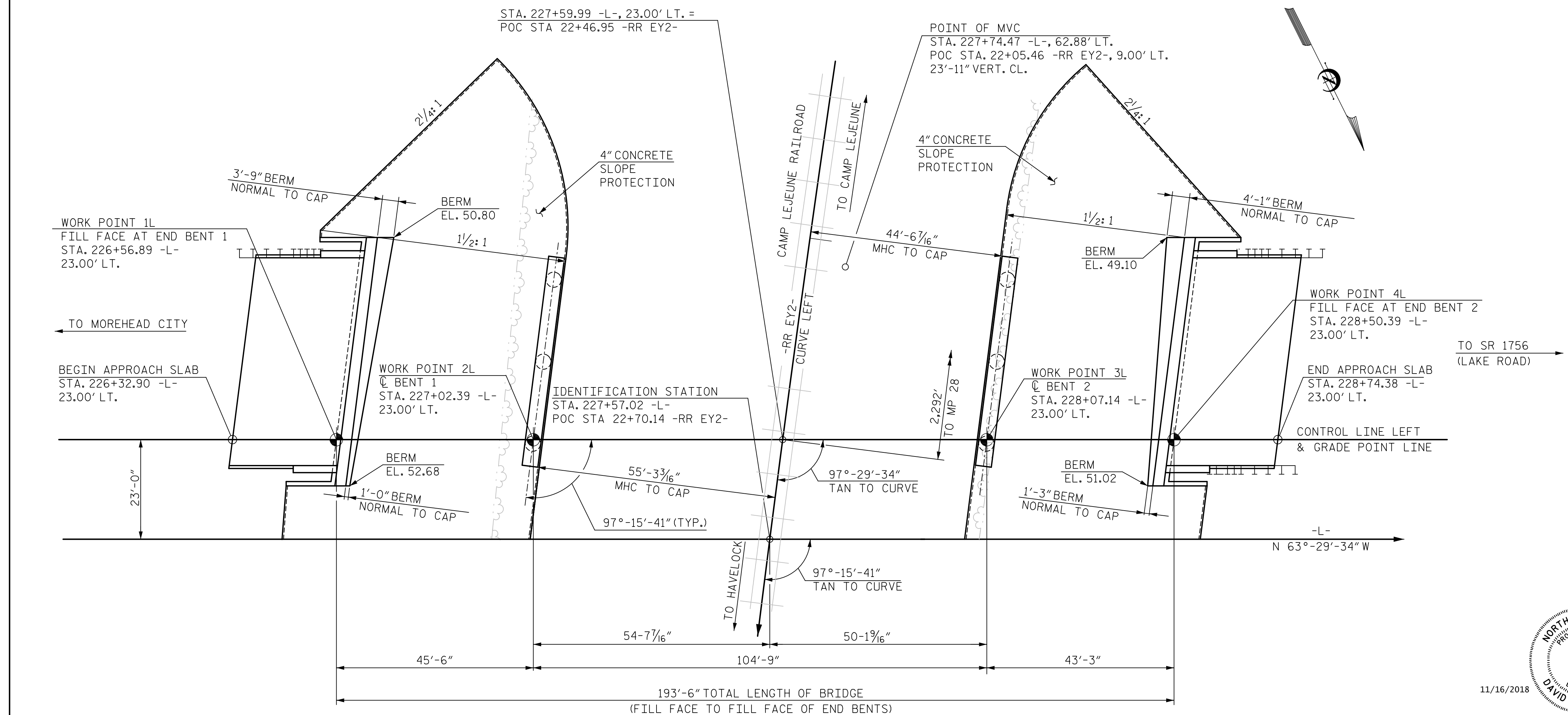


NOTES:
 FOR NOTES, SEE GENERAL DRAWING SHEET 3 OF 3.
 MVC = MINIMUM VERTICAL CLEARANCE
 MHC = MINIMUM HORIZONTAL CLEARANCE



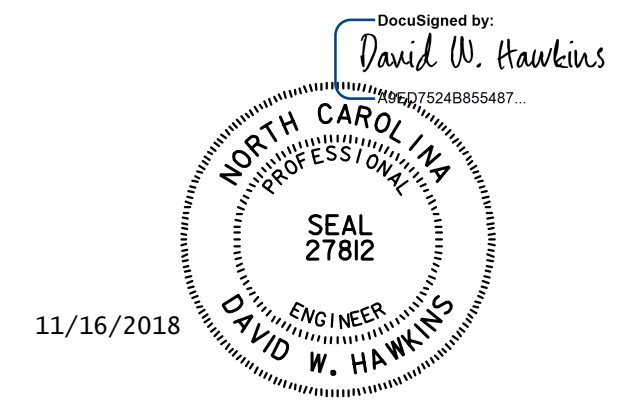
CURVE DATA -RR EY2-

PI STA. = 19+91.00 -RR EY2-
 Δ = 11°34'16" (LT)
 D = 0°59'53"
 L = 1,159.52'
 T = 581.74'
 R = 5,741.46'



PROJECT NO. R-1015
 CRAVEN COUNTY
 STATION: 227+57.02 -L- =
 POC 22+70.14 -RR EY2-
 BRIDGE NO. 278
 SHEET 1 OF 3 CAMP LEJEUNE RR MILEPOST #28.43

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE OVER CAMP
 LEJEUNE RR ON US-70
 (HAVELOCK BYPASS) BETWEEN
 MOREHEAD CITY AND SR 1756
 LEFT LANE



HNTB HNTB NORTH CAROLINA, P.C.
 NC License No. C-1554
 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609

DRAWN BY: M. WRIGHT	DATE: 9/18
CHECKED BY: N. HART	DATE: 9/18
DESIGN ENGINEER OF RECORD: D. HAWKINS	DATE: 9/18

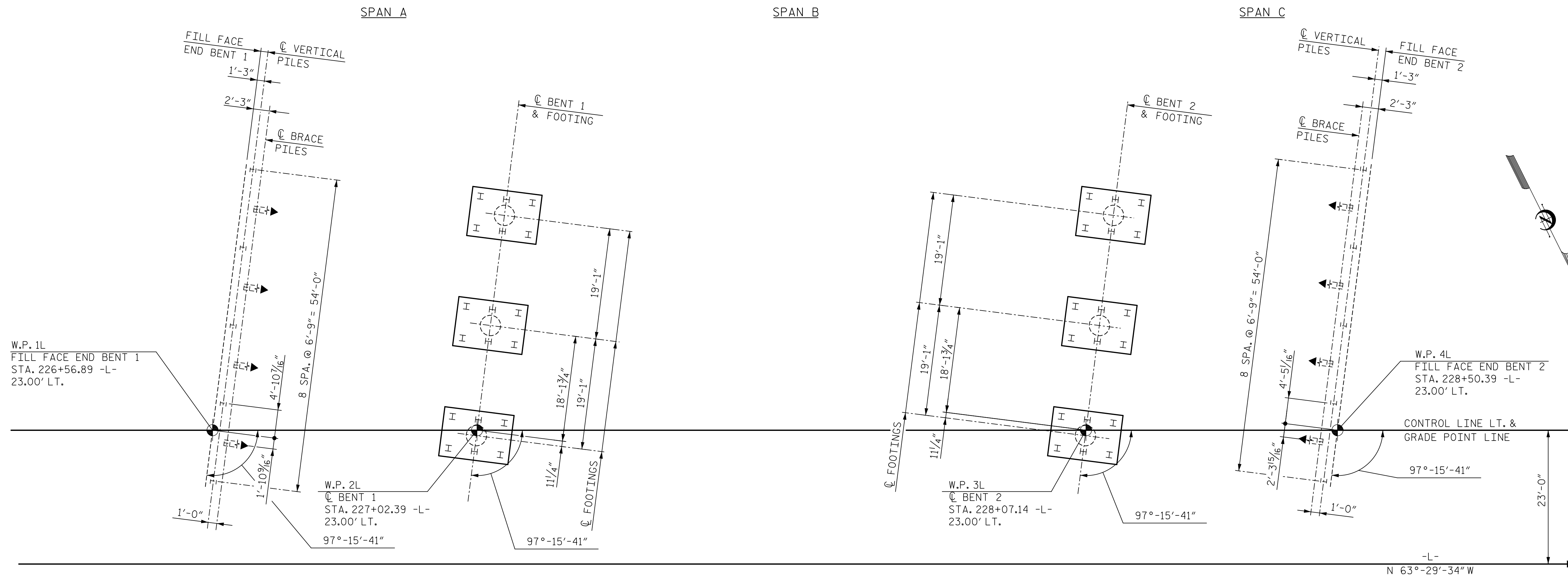
DWG. NO. 1

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	ST-1
1			3			TOTAL SHEETS
2			4			35

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

PLAN
 NOTE: PILES NOT SHOWN FOR CLARITY.
 ALL END BENTS AND BENTS ARE PARALLEL.

193'-6" TOTAL LENGTH OF BRIDGE
 (FILL FACE TO FILL FACE OF END BENTS)



END BENT 1

BENT 1

BENT 2

END BENT 2

FOUNDATION LAYOUT

FOUNDATION NOTES:

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENT NO. 1 AND END BENT NO. 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 100 TONS PER PILE.

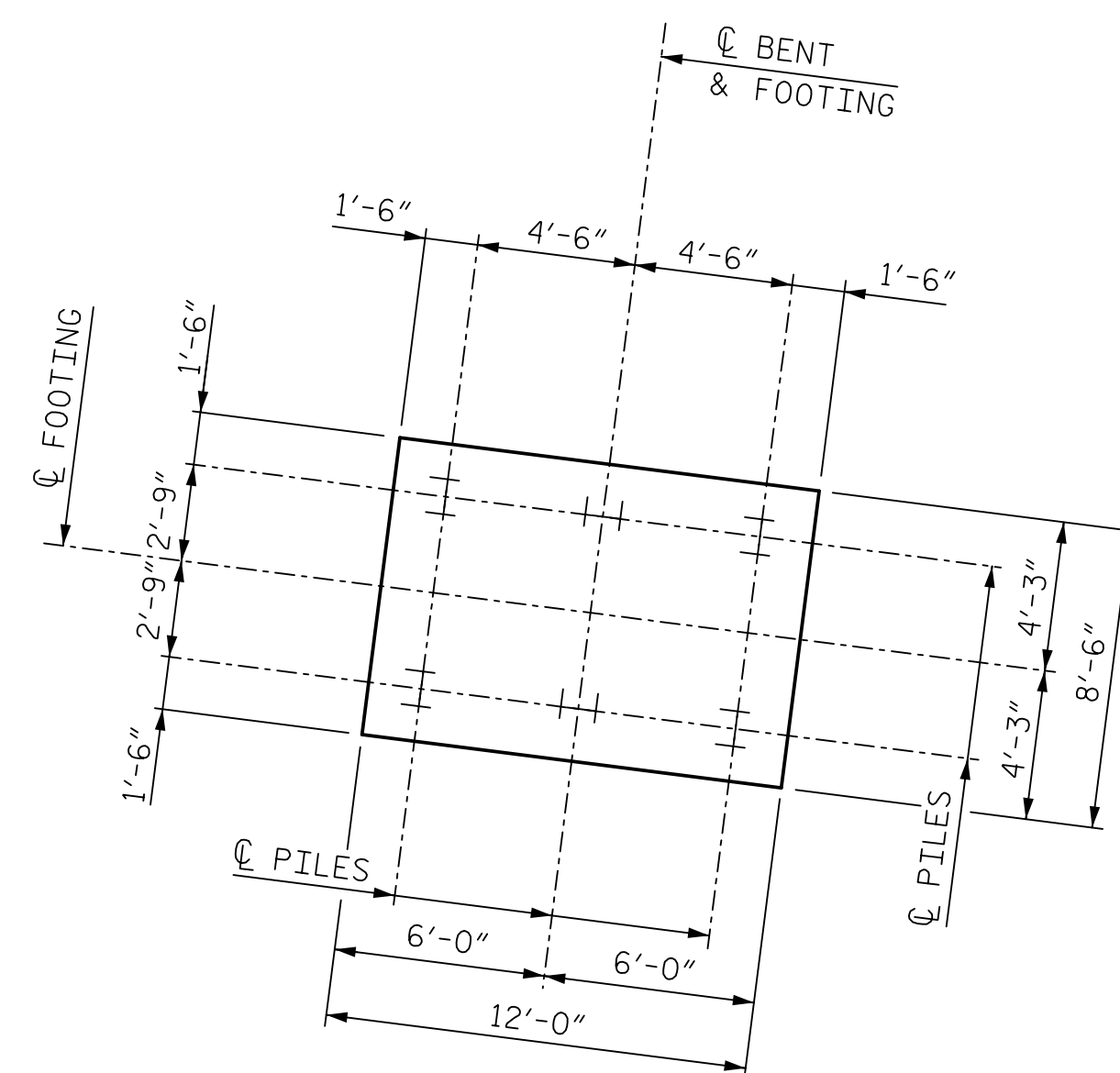
DRIVE PILES AT END BENT NO. 1 AND END BENT NO. 2 TO A REQUIRED DRIVING RESISTANCE OF 135 TONS PER PILE.

PILES AT BENT NO. 1 AND BENT NO. 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 120 TONS PER PILE.

DRIVE PILES AT BENT NO. 1 AND BENT NO. 2 TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE.

TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT END BENT NO. 1 OR END BENT NO. 2. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

OBSERVE A ONE MONTH WAITING PERIOD AFTER CONSTRUCTING THE EMBANKMENT WITHIN 2 FT. OF FINISHED GRADE BEFORE BEGINNING END BENT CONSTRUCTION AT END BENT NO. 1 AND END BENT NO. 2. FOR BRIDGE WAITING PERIODS, SEE ROADWAY PLANS AND SECTION 235 OF THE STANDARD SPECIFICATIONS.



**TYPICAL FOOTING LAYOUT
BENT 1 AND BENT 2**

NOTES:

ALL DIMENSIONS ARE PARALLEL OR NORMAL TO BENT CONTROL LINES AND FILL FACES.

◀▶ INDICATES PILE BATTER IN DIRECTION SHOWN. BRACE PILES AT END BENTS ARE TO BE BATTERED AT 3:12.

ALL END BENT PILES ARE HP 12x53 STEEL PILES. ALL BENT PILES ARE HP 12x53 STEEL PILES.

FOR FOUNDATION ELEVATIONS AND DETAILS, SEE BENT AND END BENT SHEETS.

ALL PILE DIMENSIONS ARE TO CENTERS OF PILES AT BOTTOM OF END BENTS AND FOOTINGS.

PROJECT NO. R-1015
CRAVEN COUNTY
 STATION: 227+57.02 -L-

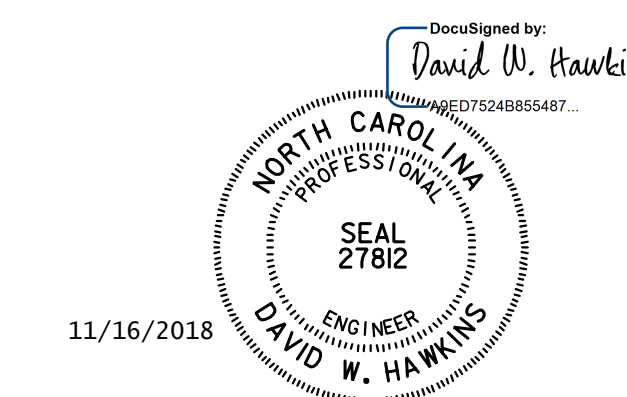
SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING
 FOUNDATION LAYOUT

LEFT LANE

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 NC License No. C-1554
 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609

DRAWN BY: M. WRIGHT DATE: 9/18
 CHECKED BY: N. HART DATE: 9/18
 DESIGN ENGINEER OF RECORD: D. HAWKINS DATE: 9/18



11/16/2018

**DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED**

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	ST-2
1			3			TOTAL SHEETS
2			4			35

DWG. NO. 2