STATE OF NORTH CAROLINA

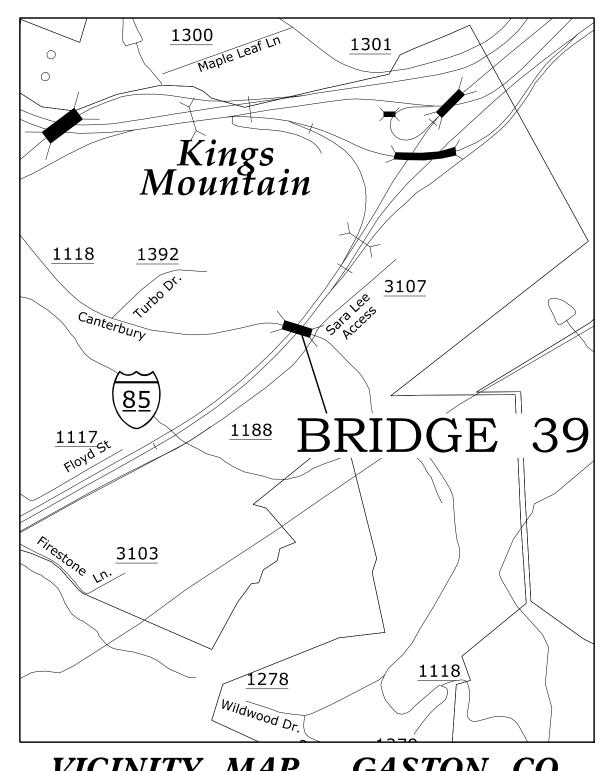
DIVISION OF HIGHWAYS



15BPR.30 15BPR.30 15BPR.30 CONST.

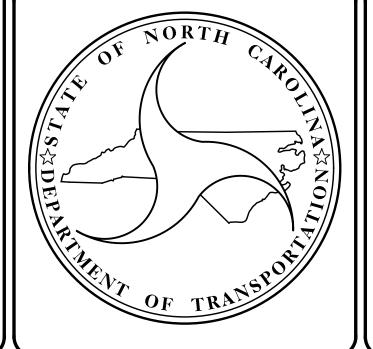
LOCATION: BRIDGE 39 ON SR 1118 (CANTERBURY ROAD) OVER 1–85

TYPE OF WORK: BRIDGE PRESERVATION – DECK OVERLAY WITH LATEX MODIFIED CONCRETE-VERY EARLY STRENGTH, DECK REPAIR, CLEANING AND PAINTING EXISTING BEARINGS, PRESTRESSED GIRDER REPAIR, AND SUBSTRUCTURE REPAIR



VICINITY MAP - GASTON CO.

STRUCTURES



DESIGN DATA

GASTON COUNTY #39 ADT 2012 = 2,300

PROJECT LENGTH

GASTON COUNTY #39 = 0.044 MILE

Prepared in the Office of:

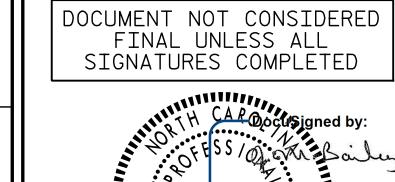
JOHNSON, MIRMIRAN & THOMPSON, INC. 1130 SITUS COURT, SUITE 200, RALEIGH, NC 27606

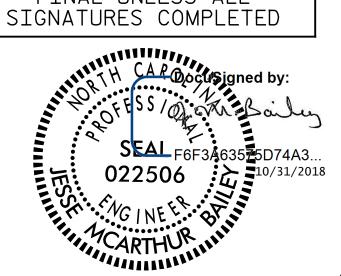
2018 STANDARD SPECIFICATIONS

LETTING DATE: **DECEMBER 18, 2018** JESSE M. BAILEY, P.E.

PROJECT ENGINEER

STEPHEN T. CHAMPION, P.E. PROJECT DESIGN ENGINEER





STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS

GASTON COUNTY

STATE STATE PROJECT REFERENCE NO.

SHEET NO. SHEETS

NO. 15BPR.30

STATE PROJ.NO. P.A.PROJ.NO. DESCRIPTION

15BPR.30

15BPR.30

CONST.

LOCATION: BRIDGE 39 ON SR 1118 (CANTERBURY ROAD) OVER I-85

TYPE OF WORK: BRIDGE PRESERVATION – DECK OVERLAY WITH LATEX MODIFIED CONCRETE—

VERY EARLY STRENGTH, DECK REPAIR, CLEANING AND

PAINTING EXISTING BEARINGS, PRESTRESSED GIRDER REPAIR,

AND SUBSTRUCTURE REPAIR

INDEX OF SHEETS

TITLE SHEET

1A

S-1

SN

TMP-1 THRU TMP-3

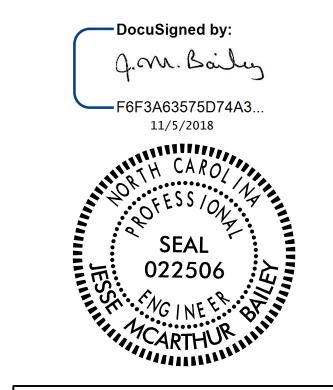
INDEX OF SHEETS

TOTAL BILL OF MATERIAL

S-2 THRU S-18 STRUCTURAL PLANS - BRIDGE 39

STANDARD NOTES

TRAFFIC MANAGEMENT PLANS



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(1) CLASS III SURFACE PREPARATION IS NOT ANTICIPATED. TOKEN PAY ITEMS ARE INDICATED FOR PRICING PURPOSES IN CASE UNANTICIPATED CLASS III SURFACE PREPARATION AREAS ARE ENCOUNTERED.

> DocuSigned by: J.M. Bailer -F6F3A63575D74A3..

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PROJECT NO. 15BPR.30 GASTON COUNTY BR. NO. _____

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION
RALEIGH

TOTAL BILL OF MATERIAL

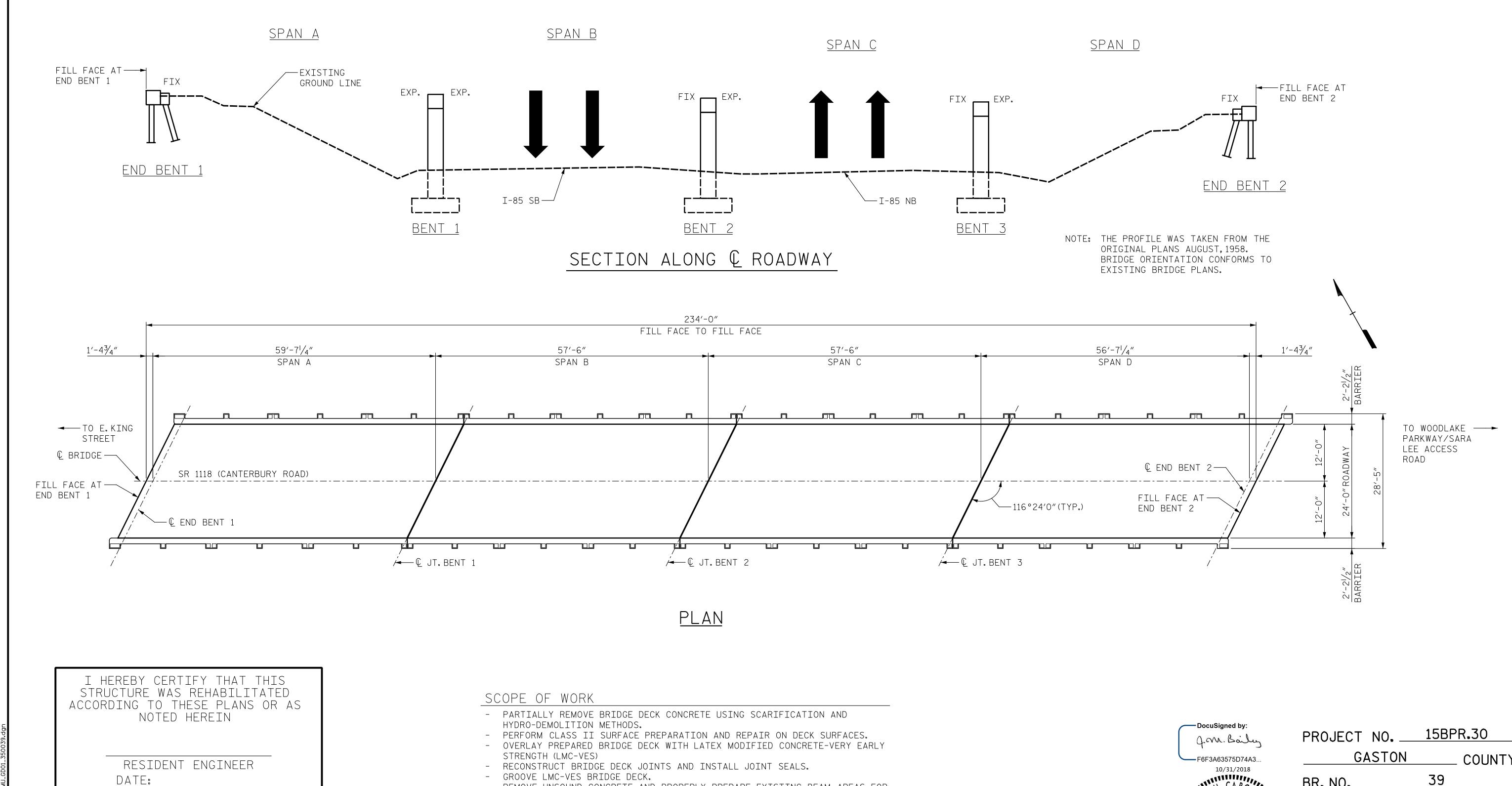
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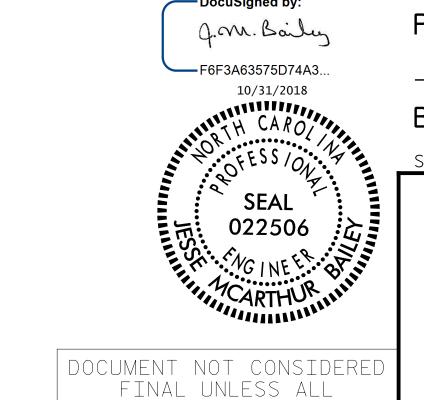
1130 SITUS COURT, SUITE 200, RALEIGH, NC 27606 DATE:

SHEET NO. S-1 NO. BY: DATE: TOTAL SHEETS

P. MATTHEWS DATE : 07/24/18 CHECKED BY: _____G. SANSONI DATE: 08/16/18



- REMOVE UNSOUND CONCRETE AND PROPERLY PREPARE EXISTING BEAM AREAS FOR
- SHOTCRETE REPAIRS.
- EPOXY INJECTION OF CONCRETE GIRDER CRACKS.
- CLEAN AND PAINT BEARINGS WITH HRSCA.
- REMOVE UNSOUND CONCRETE AND PROPERLY PREPARE EXISTING AREAS FOR
- SHOTCRETE AND CONCRETE REPAIRS.
- PROPERLY PREPARE SPALLED AND DELAMINATED AREAS AND PERFORM SHOTCRETE
- AND CONCRETE REPAIRS. - EPOXY INJECTION OF SUBSTRUCTURE CRACKS.
- REMOVE DEBRIS AND APPLY EPOXY COATING TO THE TOP OF SUBSTRUCTURE CAPS.



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COUNTY 39 BR. NO. ___ SHEET 1 OF 2

STATE OF NORTH CAROLINA

GENERAL DRAWING OF BRIDGE 39 ON SR 1118 OVER I-85

REVISIONS SHEET NO. S-2 NO. BY: DATE: TOTAL SHEETS

P. MATTHEWS DATE: 07/24/18 CHECKED BY: G. SANSONI DATE: 08/16/18

DEPARTMENT OF TRANSPORTATION

JOHNSON, MIRMIRAN & THOMPSON, INC.



LOCATION SKETCH

INFORMATION INDICATED ON THE LOCATION SKETCH SHALL BE CONSIDERED GENERAL INFORMATION ONLY. THE CONTRACTOR SHALL CONFIRM, THROUGH OTHER SOURCES, SPECIFIC INFORMATION REGARDING THE BRIDGES, ROADWAYS, UTILITIES, THE SURROUNDING AREA, AND ANY OTHER ASPECTS THAT MAY BE NECESSARY TO PERFORM AND COMPLETE THE PROJECT.

> BRIDGE COORDINATES LAT. 35° 14′ 13.85″ LONG. 81° 18′ 43.00″

DRAWN BY: _____P.MATTHEWS ____ DATE: 07/24/18

CHECKED BY: ____G.SANSONI ___ DATE: 08/16/18

NOTES:

EXISTING DIMENSIONS AND BRIDGE CONDITION ARE FROM THE BEST INFORMATION AVAILABLE. THE CONTRACTOR SHALL FIELD VERIFY THE INFORMATION SHOWN ON THE PLANS AND NOTIFY THE ENGINEER IF ACTUAL DIMENSIONS AND CONDITIONS

IT IS THE CONTRACTOR'S RESPONSIBILITY TO FOLLOW ALL STATE AND FEDERAL SAFETY REQUIREMENTS.

FOR LATEX MODIFIED CONCRETE-VERY EARLY STRENGTH (LMC-VES), SEE SPECIAL PROVISIONS.

THE CONTRACTOR SHALL PROVIDE A METHOD OF HANDLING UNEXPECTED BLOW THROUGH OF THE DECK DURING HYDRO-DEMOLITION OPERATIONS.

FOR SCARIFYING BRIDGE DECK, HYDRO-DEMOLITION OF BRIDGE DECK, AND CLASS II & CLASS III SURFACE PREPARATION, SEE LMC OVERLAY SURFACE PREPARATION SPECIAL PROVISION.

EXISTING JOINTS AND DECK DRAINS SHALL BE SEALED PRIOR TO BEGINNING REPAIR OF BRIDGE DECKS OR DEMOLITION.

FOR FOAM JOINT SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS.

FOR BRIDGE JOINT DEMOLITION, SEE SPECIAL PROVISIONS.

THE CONTRACTOR MUST COLLECT, TREAT, AND DISPOSE OF RUN-OFF WATER FROM THE HYDRO-DEMOLITION PROCESS. SEE OVERLAY SURFACE PREPARATION SPECIAL PROVISION.

FOR ELASTOMERIC CONCRETE FOR PRESERVATION, SEE SPECIAL PROVISIONS.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR CLEANING AND PAINTING OF EXISTING BEARINGS WITH HRSCA, SEE SPECIAL PROVISIONS.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR MAINTENANCE OF TRAFFIC, SEE TRAFFIC MANAGEMENT PLANS.

FOR VOLUMETRIC MIXER, SEE SPECIAL PROVISIONS.

FOR CONCRETE FOR DECK REPAIR, SEE SPECIAL PROVISIONS.

FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS.

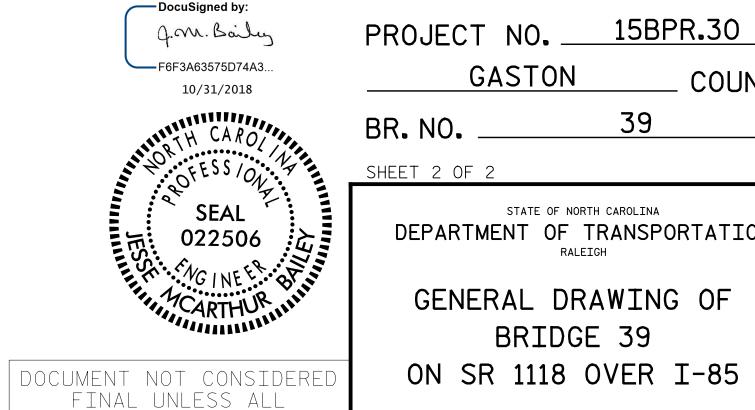
FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR CONCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR EPOXY COATING AND DEBRIS REMOVAL, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

FOR TYPE 1 BRIDGE JACKING, SEE SPECIAL PROVISIONS.



SIGNATURES COMPLETED

ON SR 1118 OVER I-85 **REVISIONS**

GENERAL DRAWING OF

BRIDGE 39

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

GASTON

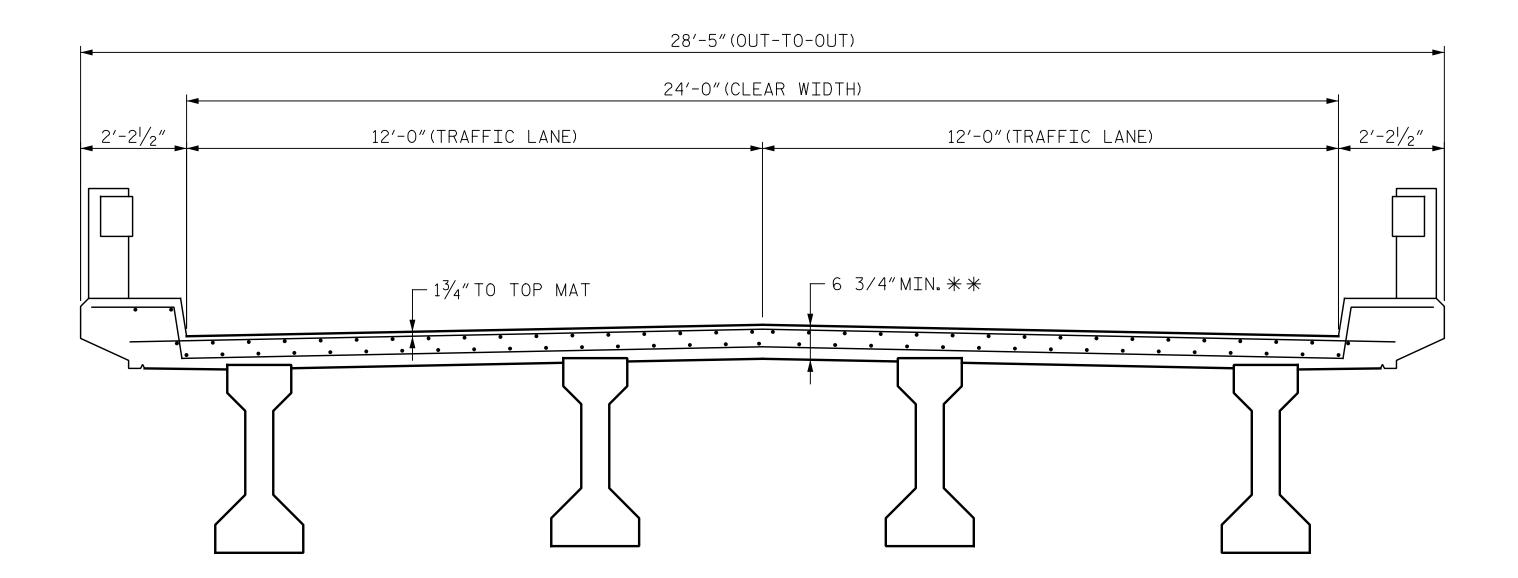
BR. NO. _____

SHEET 2 OF 2

COUNTY

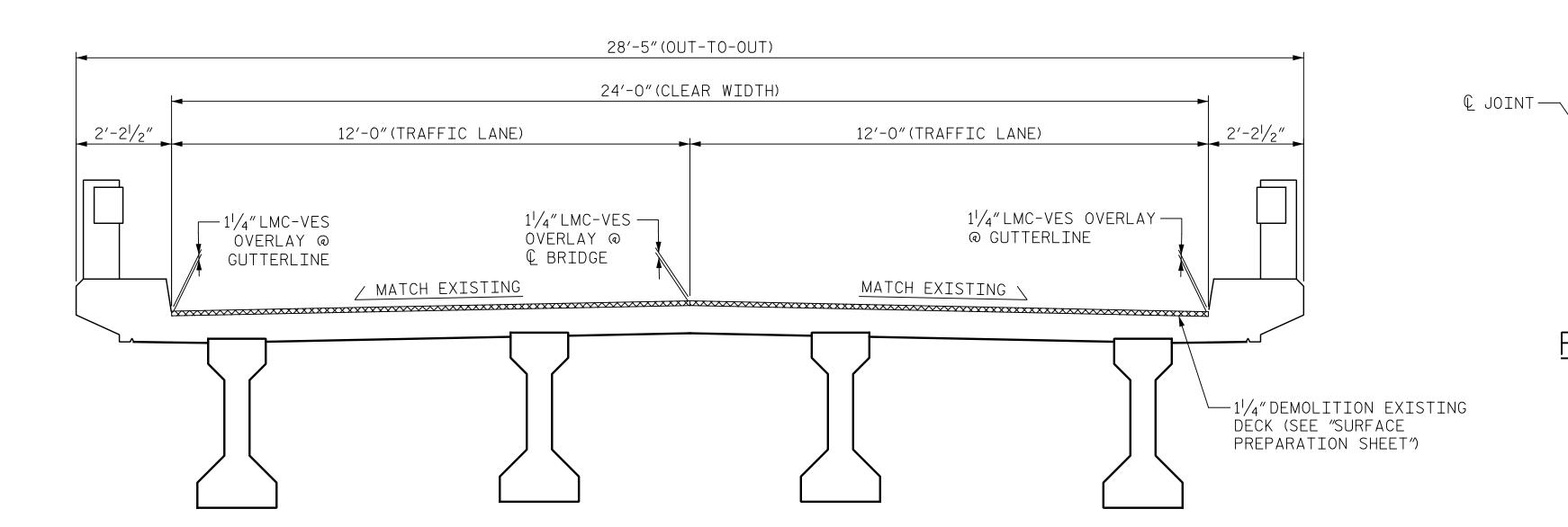
39

SHEET NO. Prepared in the Office of: S-3 DATE: DATE: NO. BY: JOHNSON, MIRMIRAN & THOMPSON, INC. TOTAL SHEETS 1130 SITUS COURT, SUITE 200, RALEIGH, NC 27606

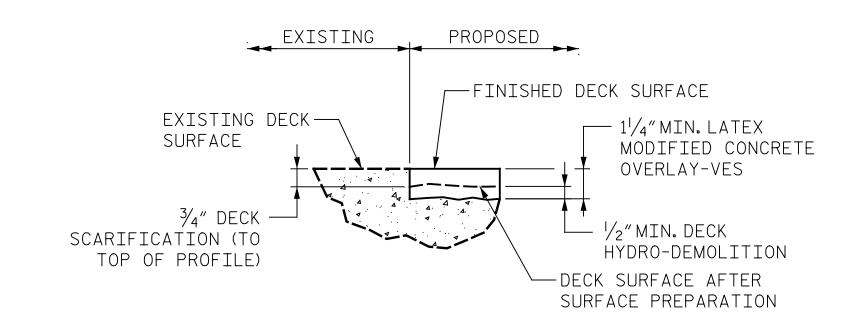


EXISTING TYPICAL SECTION ***CONTRACTOR SHALL VERIFY

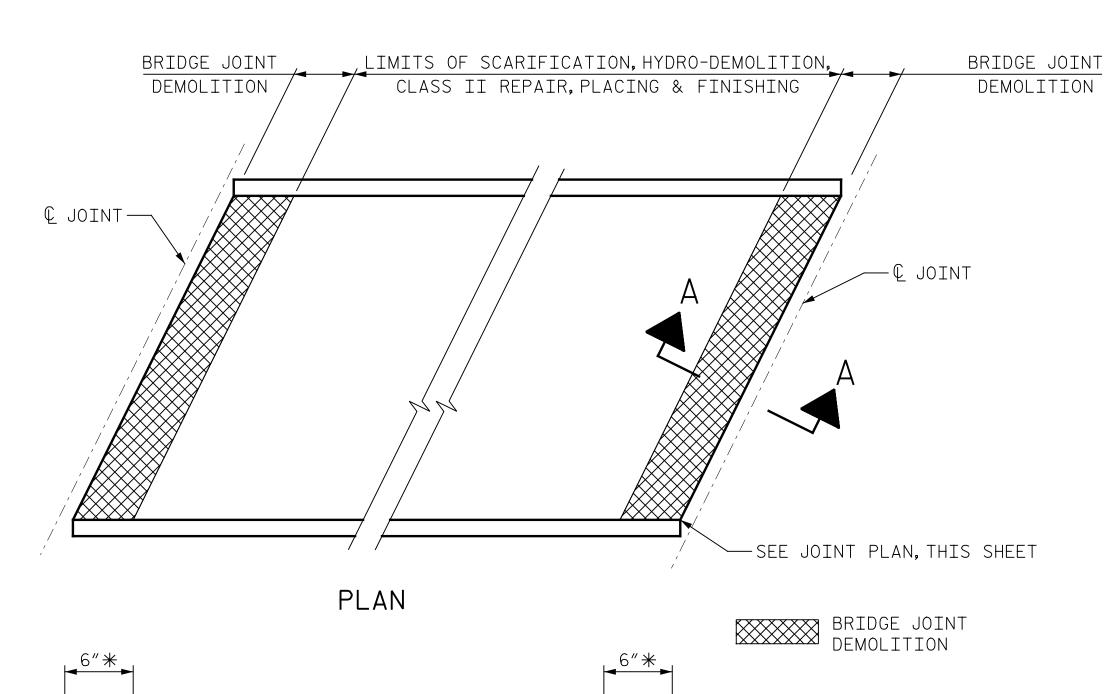
UNIFORM DECK THICKNESS



PROPOSED TYPICAL SECTION



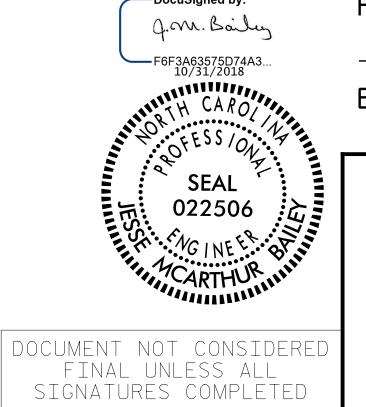
DETAIL FOR LMC-VES OVERLAY



PAY LIMITS FOR OVERLAY BID ITEMS

FOR SECTION A-A, SEE "JOINT DETAILS" SHEET

ELEVATION



* DIMENSION MEASURED PERPENDICULAR TO JOINT

PROJECT NO. _______ 15BPR.30 ______ COUNTY BR. NO. ______ 39

 $-\mathbb{Q}$ JOINT

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALETCH

TYPICAL SECTION AND JOINT DETAILS

FORMED OPENING

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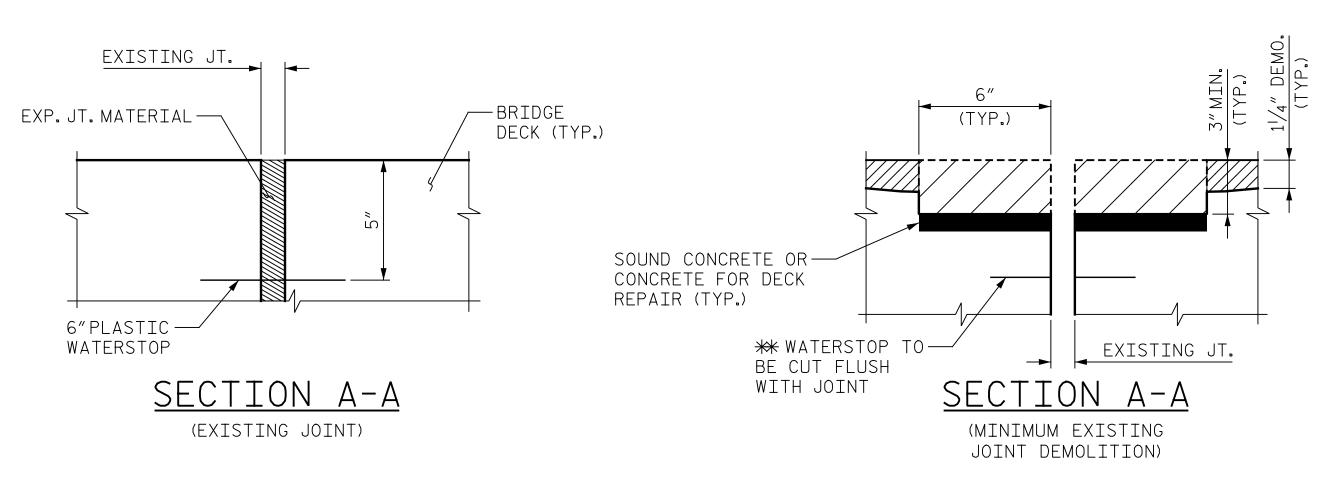
JOHNSON, MIRMIRAN & THOMPSON, INC.

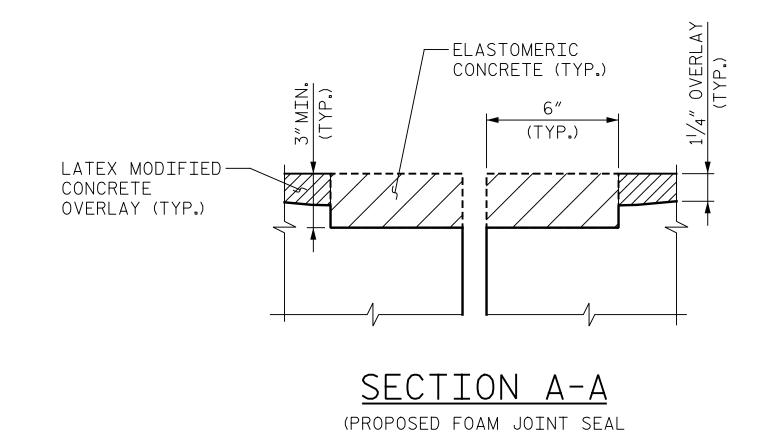
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REVISIONS SHEET NO. S-4

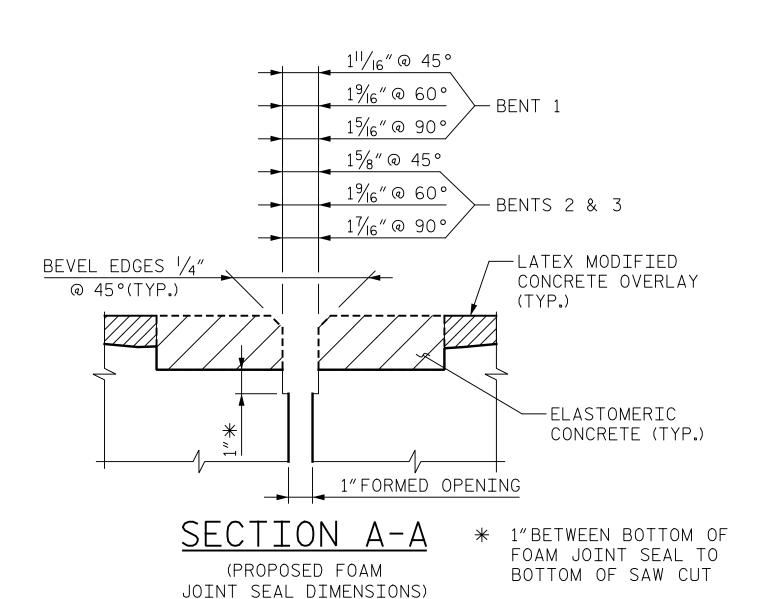
1 3 TOTAL SHEET'S 21

DRAWN BY: P.MATTHEWS DATE: 07/24/18
CHECKED BY: G.SANSONI DATE: 08/16/18





PRE-SAWED DIMENSIONS)



NOTES:

OPENINGS.

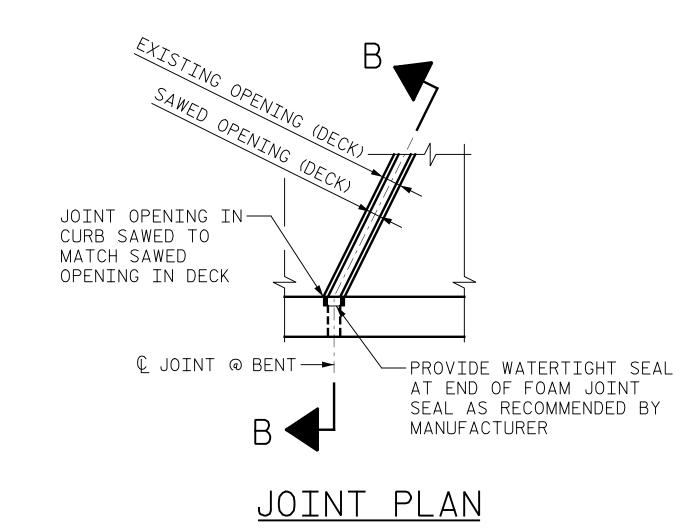
BE WATERTIGHT.

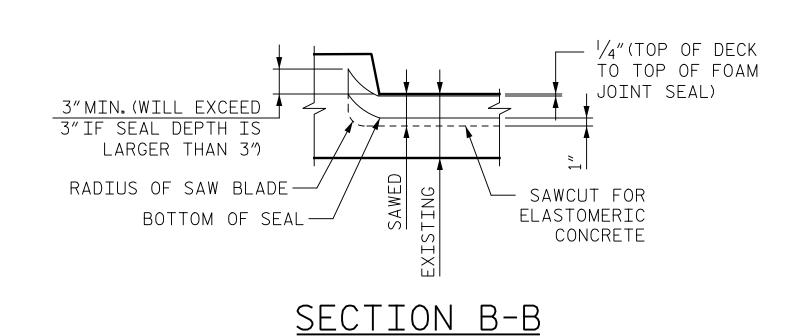
** ALL LOOSE AND UNSOUND CONCRETE SHALL BE REMOVED. IF THE EMBEDDED PORTION OF THE EXISTING WATERSHOP IS EXPOSED DURING REMOVAL, THE ENTIRE WATERSTOP SHALL BE REMOVED.

ELASTO	MERIC CONCRETE
FOR	PRESERVATION
BENT 1	6.7 CU.FT.
BENT 2	6.7 CU.FT.
BENT 3	6.7 CU.FT.
₩ TOTAL	20.1 CU. FT.

*BASED ON THE MINIMUM BLOCKOUT SHOWN
QUANTITIES ARE SHOWN IN THE ELASTOMERIC
CONCRETE TABLE FOR INFORMATIONAL
PURPOSES ONLY.

DEMOLISH BRIDGE JOINT TO THE NECESSARY DEPTH SUCH THAT ELASTOMERIC CONCRETE SHALL BE FOUNDED ON CONCRETE OR CONCRETE FOR DECK REPAIR, NOT LATEX MODIFIED CONCRETE. EXCAVATION OF CONCRETE AT EXISTING JOINT SHALL RESULT IN THE BOTTOM OF THE EXCAVATION BEING REASONABLY FLAT AND LEVEL, TO PROVIDE SUFFICIENT SUBSTRATE FOR PLACEMENT AND SUPPORT OR REPAIR CONCRETE OR ELASTOMERIC CONCRETE.





DocuSigned by:

J. W. Baily

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10/31/2018

CARO

SEAL

022506

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THE CONTRACTOR SHALL FIELD VERIFY THE EXISTING JOINT OPENING PRIOR TO ORDERING JOINT SEAL MATERIAL. IF THE

FOR FOAM JOINT SEAL FOR PRESERVATION,

THE INSTALLED FOAM JOINT SEALS SHALL

THE MANUFACTURER IS TO PROVIDE THE

FOAM JOINT SEAL BASED ON JOINT

NOMINAL UNCOMPRESSED SEAL WIDTH OF THE

THE CONTRACTOR WILL NOT BE PERMITTED TO FORM THE JOINT FOR THE FOAM JOINT

SEAL IN LIEU OF SAWING THE JOINT.

SEE SPECIAL PROVISIONS.

ORDERING JOINT SEAL MATERIAL. IF THE ACTUAL JOINT OPENING VARIES FROM THE OPENING INDICATED IN THE DETAIL BY MORE THAN 1/4", NOTIFY THE ENGINEER. REVISION TO THE JOINT SEAL SIZE MIGHT BE NECESSARY.

PROJECT NO. _____15BPR.30 ______GASTON _____COUNTY BR. NO. _____39

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

JOINT DETAILS

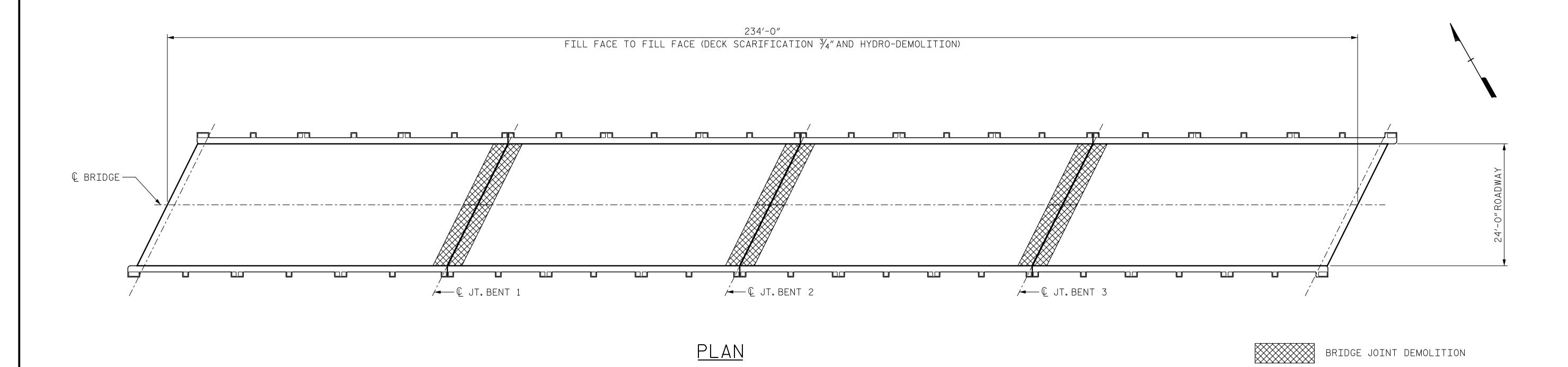
REVISIONS

O. BY: DATE: NO. BY: DATE: S-5

TOTAL SHEETS
21

DRAWN BY: P. MATTHEWS DATE: 07/24/18
CHECKED BY: G. SANSONI DATE: 08/16/18

AVATION OF CONCRETE AT
RESULT IN THE BOTTOM OF THE
ONABLY FLAT AND LEVEL, TO
BSTRATE FOR PLACEMENT AND
CRETE OR ELASTOMERIC CONCRETE.



Docusigned by:

G. C.M. Bailey

F6F3A63575D74A3...

10/31/2018

TH. CARO

SEAL

022506

CARTHURINING

GASTON COUNTY
BR. NO. 39

PROJECT NO. 15BPR.30

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION
RALEIGH

SURFACE PREPARATION PLAN

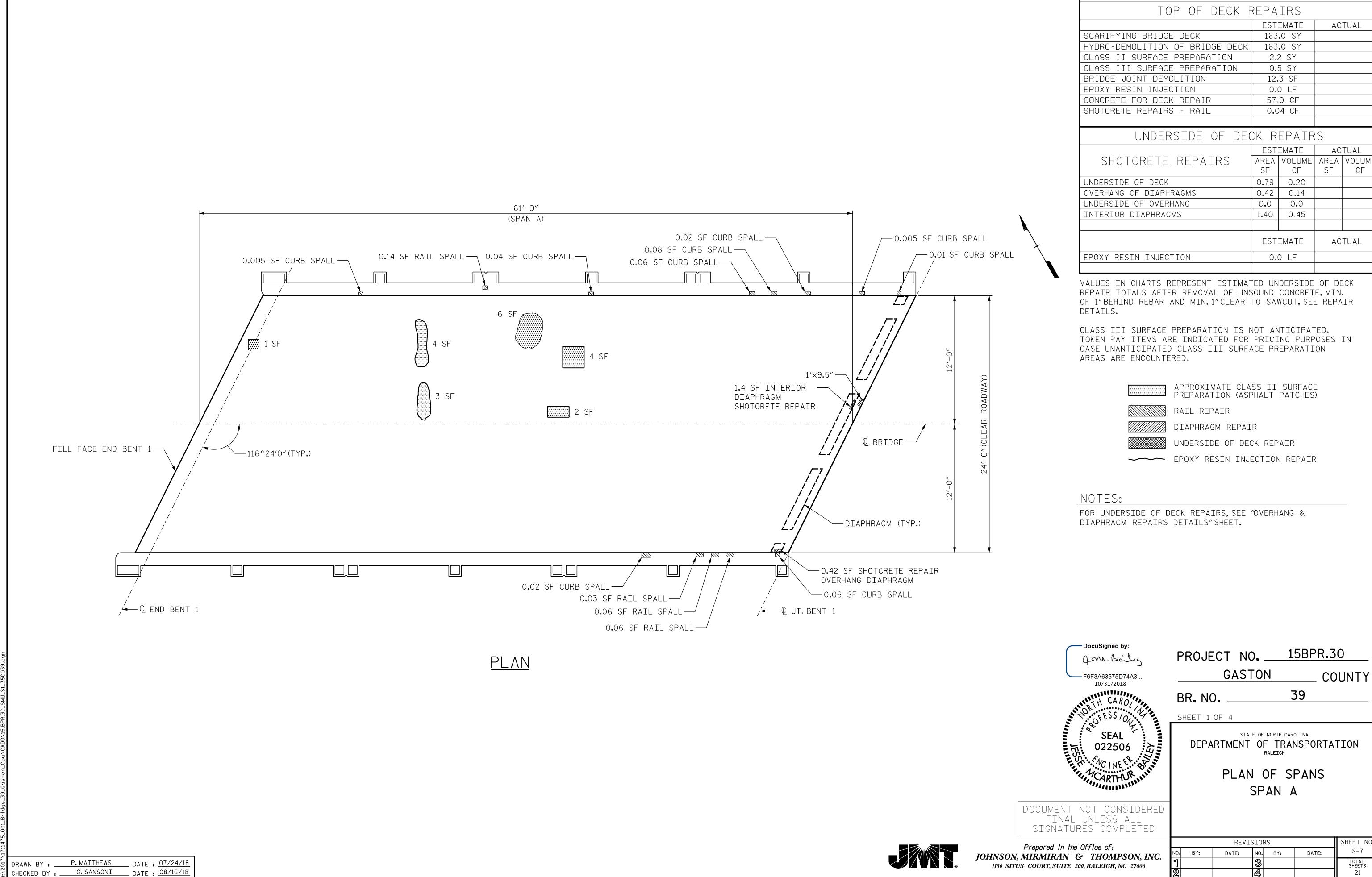
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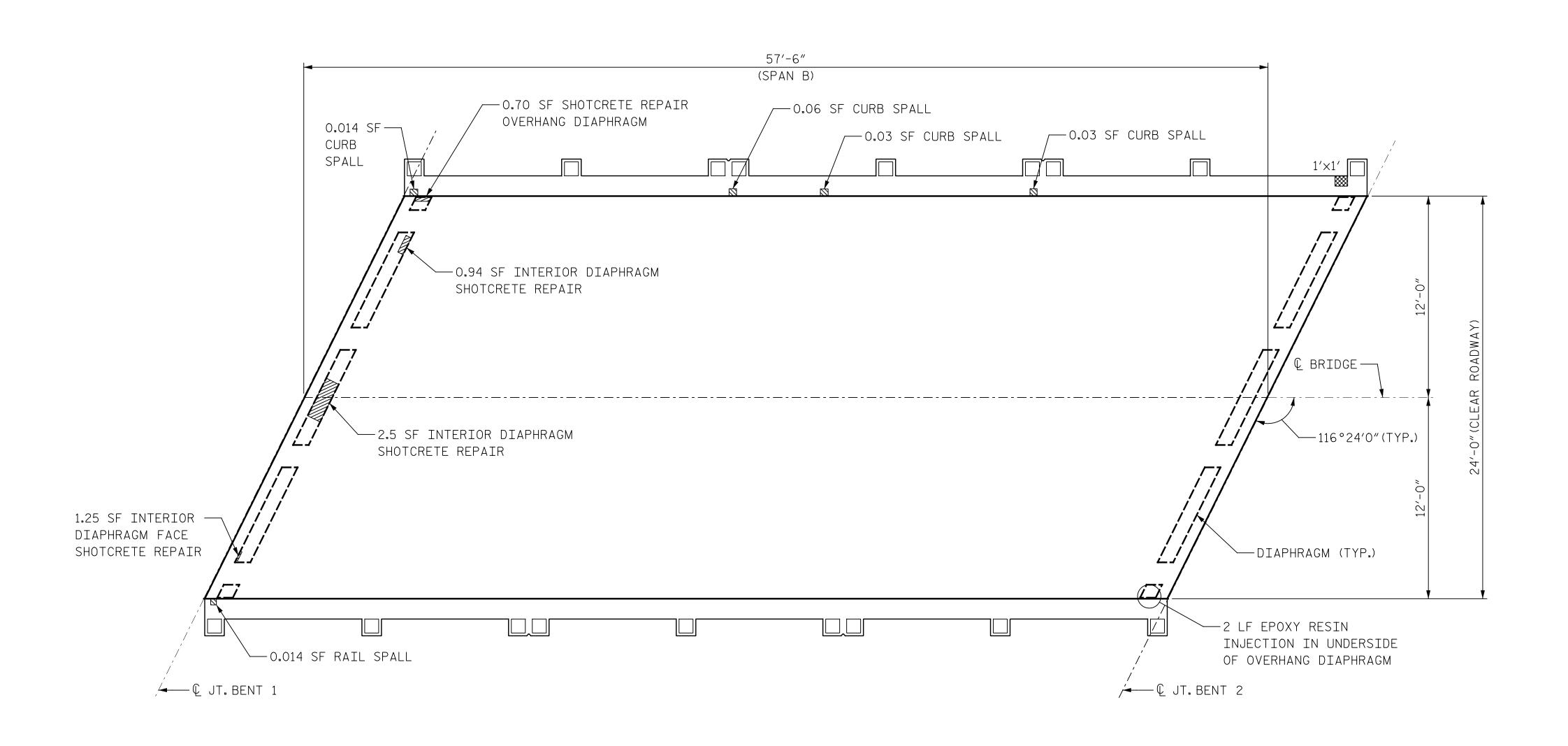
DRAWN BY: P. MATTHEWS DATE: 07/24/18
CHECKED BY: G. SANSONI DATE: 08/16/18



SUMMARY OF QUANTITIES SPAN A

	EST	ESTIMATE		ACTUAL	
SHOTCRETE REPAIRS	AREA	VOLUME	AREA	VOLUME	
	SF	CF	SF	CF	
UNDERSIDE OF DECK	0.79	0.20			
OVERHANG OF DIAPHRAGMS	0.42	0.14			
UNDERSIDE OF OVERHANG	0.0	0.0			
INTERIOR DIAPHRAGMS	1.40	0.45			
	EST	IMATE	AC	TUAL	
EPOXY RESIN INJECTION	0.	0 LF			

SHEET NO. S-7 TOTAL SHEETS



<u>PLAN</u>

SUMMARY OF QUANTITIES SPAN B

TOP OF DECK REPAIRS ACTUAL ESTIMATE 153.0 SY SCARIFYING BRIDGE DECK 153.0 SY HYDRO-DEMOLITION OF BRIDGE DECK CLASS II SURFACE PREPARATION 0.0 SY 0.5 SY CLASS III SURFACE PREPARATION BRIDGE JOINT DEMOLITION 24.6 SF EPOXY RESIN INJECTION 0.0 LF CONCRETE FOR DECK REPAIR 7.0 CF SHOTCRETE REPAIRS - RAIL 0.01 CF

UNDERSIDE OF DECK REPAIRS

	EST	ESTIMATE		ACTUAL	
SHOTCRETE REPAIRS	AREA	VOLUME	AREA	VOLUME	
	SF	CF	SF	CF	
UNDERSIDE OF DECK	0.0	0.0			
OVERHANG OF DIAPHRAGMS	0.7	0.52			
UNDERSIDE OF OVERHANG	1.0	0.47			
INTERIOR DIAPHRAGMS	4.7	1.38			
	EST	IMATE	AC	TUAL	
EPOXY RESIN INJECTION	2.	0 LF			

VALUES IN CHARTS REPRESENT ESTIMATED UNDERSIDE OF DECK REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE, MIN. OF 1"BEHIND REBAR AND MIN. 1"CLEAR TO SAWCUT. SEE REPAIR DETAILS.

CLASS III SURFACE PREPARATION IS NOT ANTICIPATED. TOKEN PAY ITEMS ARE INDICATED FOR PRICING PURPOSES IN CASE UNANTICIPATED CLASS III SURFACE PREPARATION AREAS ARE ENCOUNTERED.

> APPROXIMATE CLASS II SURFACE PREPARATION (ASPHALT PATCHES)

RAIL REPAIR DIAPHRAGM REPAIR

UNDERSIDE OF DECK REPAIR

---- EPOXY RESIN INJECTION REPAIR

NOTES:

FOR UNDERSIDE OF DECK REPAIRS, SEE "OVERHANG & DIAPHRAGM REPAIRS DETAILS"SHEET.

DocuSigned by: J.M. Bailey -F6F3A63575D74A3.. 10/31/2018 022506

PROJECT NO. 15BPR.30 GASTON COUNTY 39 BR. NO. __

SHEET 2 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

> PLAN OF SPANS SPAN B

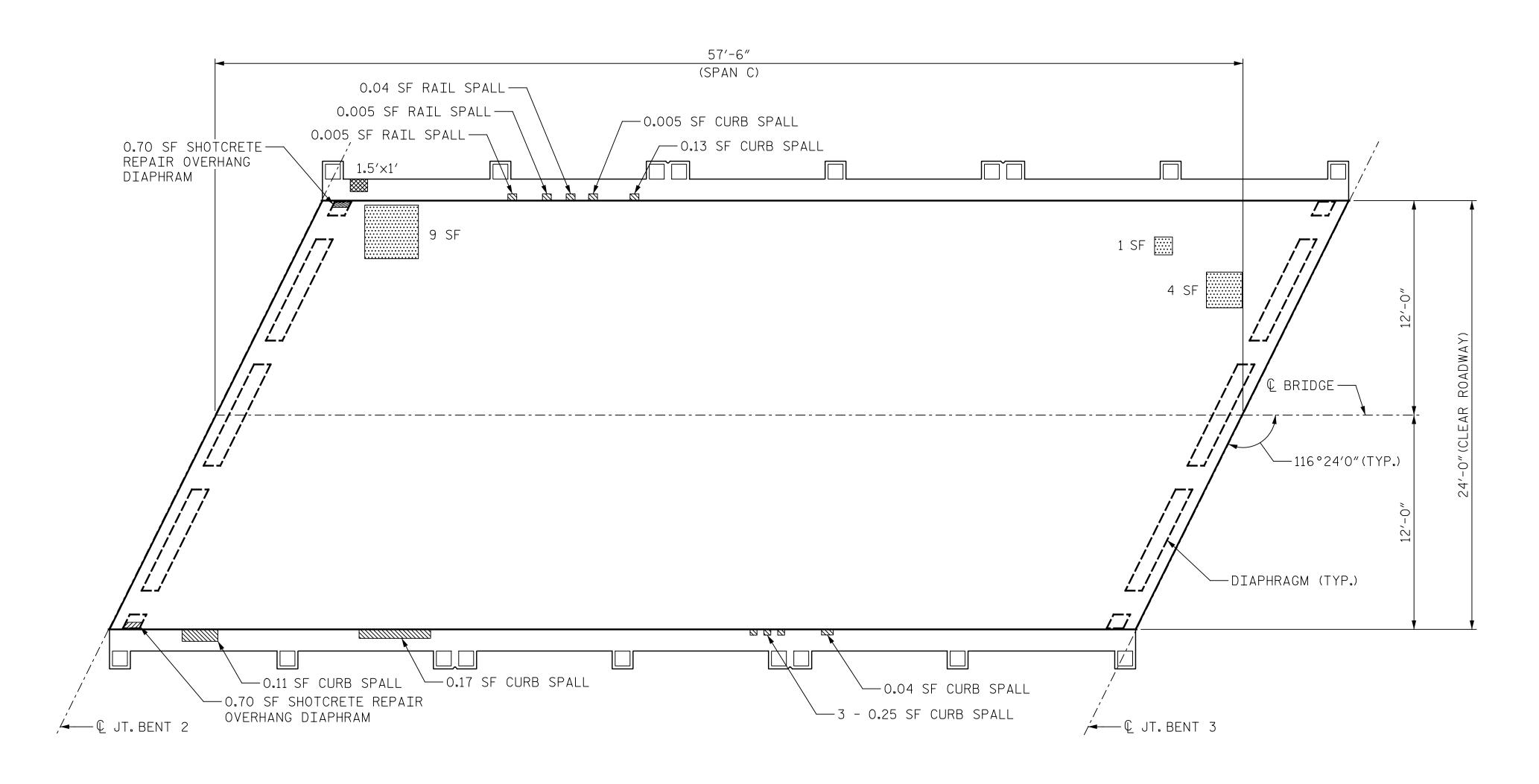
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SHEET NO. S-8 NO. BY: DATE: DATE: TOTAL SHEETS

P. MATTHEWS DATE: 07/24/18 CHECKED BY: ____G.SANSONI ___ DATE: 08/16/18



<u>PLAN</u>

SUMMARY OF QUANTITIES SPAN C TOP OF DECK REPAIRS

ACTUAL ESTIMATE 153.0 SY SCARIFYING BRIDGE DECK 153.0 SY HYDRO-DEMOLITION OF BRIDGE DECK CLASS II SURFACE PREPARATION 1.6 SY CLASS III SURFACE PREPARATION 0.5 SY BRIDGE JOINT DEMOLITION 24.6 SF EPOXY RESIN INJECTION 0.0 LF 40.5 CF CONCRETE FOR DECK REPAIR SHOTCRETE REPAIRS - RAIL 0.24 CF

UNDERSIDE OF DECK REPAIRS

	EST	ESTIMATE		ACTUAL	
SHOTCRETE REPAIRS	AREA	VOLUME	AREA	VOLUME	
	SF	CF	SF	CF	
UNDERSIDE OF DECK	0.0	0.0			
OVERHANG OF DIAPHRAGMS	1.4	1.0			
UNDERSIDE OF OVERHANG	1.5	0.63			
INTERIOR DIAPHRAGMS	0.0	0.0			
	EST	IMATE	AC	TUAL	
EPOXY RESIN INJECTION	0.	0 LF			

VALUES IN CHARTS REPRESENT ESTIMATED UNDERSIDE OF DECK REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE, MIN. OF 1"BEHIND REBAR AND MIN. 1"CLEAR TO SAWCUT. SEE REPAIR DETAILS.

CLASS III SURFACE PREPARATION IS NOT ANTICIPATED. TOKEN PAY ITEMS ARE INDICATED FOR PRICING PURPOSES IN CASE UNANTICIPATED CLASS III SURFACE PREPARATION AREAS ARE ENCOUNTERED.

> APPROXIMATE CLASS II SURFACE PREPARATION (ASPHALT PATCHES)

RAIL REPAIR DIAPHRAGM REPAIR

UNDERSIDE OF DECK REPAIR

---- EPOXY RESIN INJECTION REPAIR

NOTES:

FOR UNDERSIDE OF DECK REPAIRS, SEE "OVERHANG & DIAPHRAGM REPAIRS DETAILS"SHEET.

—DocuSigned by: PROJECT NO. 15BPR.30 J.M. Baile GASTON COUNTY F6F3A63575D74A3... 10/31/2018 39 BR. NO. ___

SHEET 3 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

> PLAN OF SPANS SPAN C

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REVISIONS SHEET NO. S-9

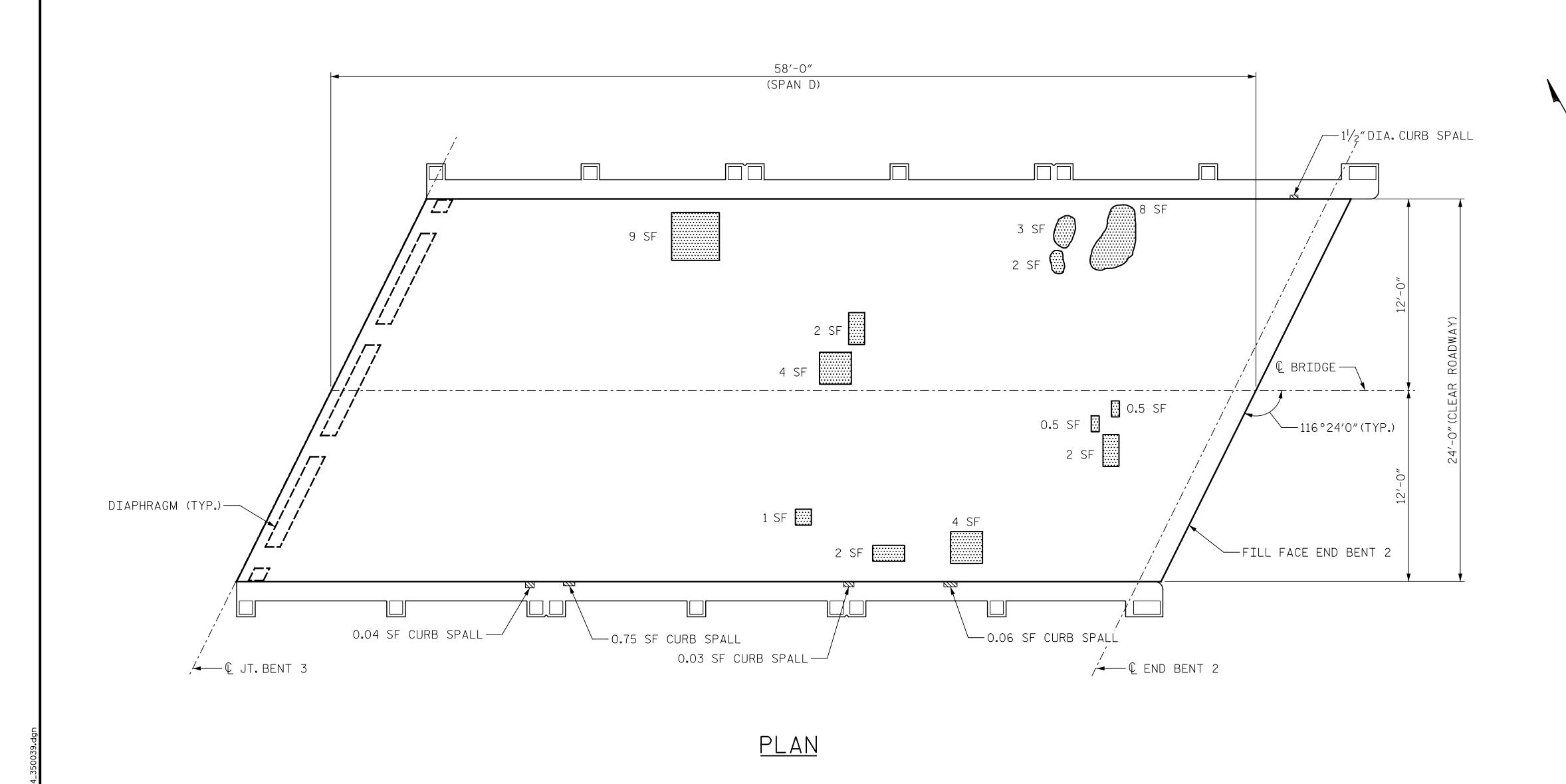
DATE:

TOTAL SHEETS

NO. BY:

DATE:

P. MATTHEWS DATE : <u>07/24/18</u> CHECKED BY: G. SANSONI DATE: 08/16/18



SUMMARY OF QUANTITIES SPAN D

TOP OF DECK REPAIRS ESTIMATE ACTUAL SCARIFYING BRIDGE DECK 155.0 SY 155.0 SY HYDRO-DEMOLITION OF BRIDGE DECK CLASS II SURFACE PREPARATION 4.2 SY CLASS III SURFACE PREPARATION 0.5 SY 12.3 SF BRIDGE JOINT DEMOLITION EPOXY RESIN INJECTION 0.0 LF CONCRETE FOR DECK REPAIR 103.8 CF SHOTCRETE REPAIRS - RAIL 0.14 CF

UNDERSIDE OF DECK REPAIRS

	EST	IMATE	ACTUAL	
SHOTCRETE REPAIRS	AREA	VOLUME	AREA	VOLUME
	SF	CF	SF	CF
UNDERSIDE OF DECK	0.0	0.0		
OVERHANG OF DIAPHRAGMS	0.0	0.0		
UNDERSIDE OF OVERHANG	0.0	0.0		
INTERIOR DIAPHRAGMS	0.0	0.0		
	EST	IMATE	AC	TUAL
EPOXY RESIN INJECTION	0.0	O LF		

VALUES IN CHARTS REPRESENT ESTIMATED UNDERSIDE OF DECK REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE, MIN. OF 1"BEHIND REBAR AND MIN. 1"CLEAR TO SAWCUT. SEE REPAIR DETAILS.

CLASS III SURFACE PREPARATION IS NOT ANTICIPATED. TOKEN PAY ITEMS ARE INDICATED FOR PRICING PURPOSES IN CASE UNANTICIPATED CLASS III SURFACE PREPARATION AREAS ARE ENCOUNTERED.

> APPROXIMATE CLASS II SURFACE PREPARATION (ASPHALT PATCHES)

RAIL REPAIR DIAPHRAGM REPAIR

UNDERSIDE OF DECK REPAIR

---- EPOXY RESIN INJECTION REPAIR

NOTES: FOR UNDERSIDE OF DECK REPAIRS, SEE "OVERHANG & DIAPHRAGM REPAIRS DETAILS"SHEET.

—DocuSigned by: J.M. Bailey -F6F3A63575D74A3. 10/31/2018

022506

PROJECT NO. 15BPR.30 GASTON COUNTY 39

BR. NO. __

SHEET 4 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

> PLAN OF SPANS SPAN D

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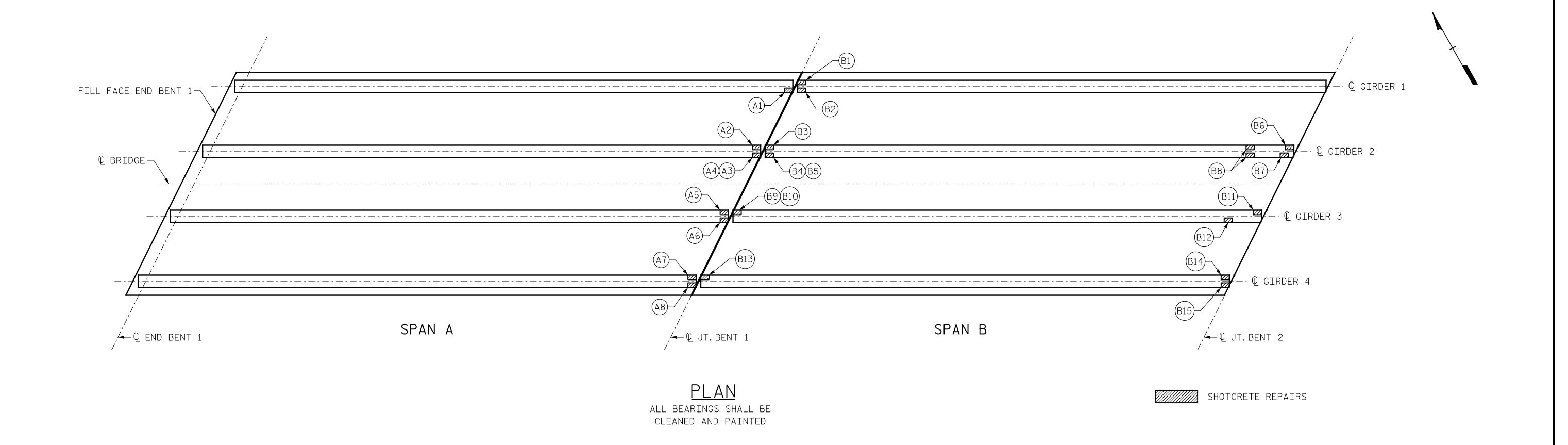
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P. MATTHEWS DATE : <u>07/24/18</u> CHECKED BY: _____G. SANSONI ____ DATE: ____08/16/18

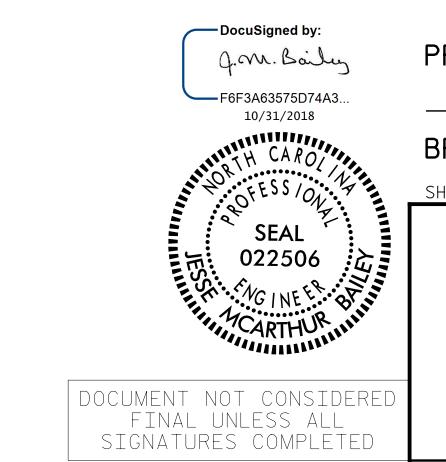


BILL OF MATERIAL					
REPAIRS SPANS A & B		QUANTITIES			
REFAIRS SFANS A & D	EST	IMATE	ACTUAL		
SHOTCRETE REPAIRS	AREA	VOLUME	AREA	VOLUME	
SHUTCHETE REPAIRS	SF	CF	SF	CF	
DIAPHRAGMS	0.0	0.0			
GIRDERS	14.0	5.11			
UNDERSIDE OF DECK & OVERHANGS		0.0			
CONCRETE REPAIRS		0.0			
EPOXY RESIN INJECTION		IMATE	AC	TUAL	
DIAPHRAGMS		0.0 LF			
GIRDERS		33 LF			
UNDERSIDE OF DECK & OVERHANGS	0.	0 LF			

VALUES IN CHARTS REPRESENT ESTIMATED REPAIR TOTALS AFTER REMOVAL OF LOOSE CONCRETE.MINIMUM OF 1" BEHIND REBARS. SEE "MISCELLANEOUS REPAIR DETAILS" SHEET.

CONCRETE REPAIRS MAY BE SUBSTITUTED IN LIEU OF SHOTCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER.

	GIRDER	REPAIR
REPAIR NO.	VOLUME	LOCATION
A1	0.21 CF	BOTTOM FLANGE OF GIRDER
Α2	0.07 CF	BOTTOM FLANGE OF GIRDER
А3	0.12 CF	BOTTOM FLANGE OF GIRDER
Α4	0.08 CF	GIRDER WEB
A5	0.18 CF	BOTTOM FLANGE OF GIRDER
А6	0.43 CF	GIRDER WEB
Α7	0.40 CF	BOTTOM FLANGE OF GIRDER
A8	0.13 CF	BOTTOM FLANGE OF GIRDER
B1	0.08 CF	BOTTOM FLANGE OF GIRDER
B2	0.07 CF	BOTTOM FLANGE OF GIRDER
В3	0.10 CF	BOTTOM FLANGE OF GIRDER
B4	0.13 CF	BOTTOM FLANGE OF GIRDER
B5	1.52 CF	GIRDER WEB
В6	0.17 CF	BOTTOM FLANGE OF GIRDER
B7	0.10 CF	BOTTOM FLANGE OF GIRDER
B8	0.15 CF	BOTTOM FACE OF GIRDER
В9	0.13 CF	BOTTOM FLANGE OF GIRDER
B10	0.53 CF	GIRDER WEB
B11	0.10 CF	BOTTOM FLANGE OF GIRDER
B12	0.05 CF	BOTTOM FACE OF GIRDER
B13	0.24 CF	BOTTOM FLANGE OF GIRDER
B14	0.12 CF	BOTTOM FLANGE OF GIRDER
B15	0.33 LF	ERI BOTTOM FLANGE



DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

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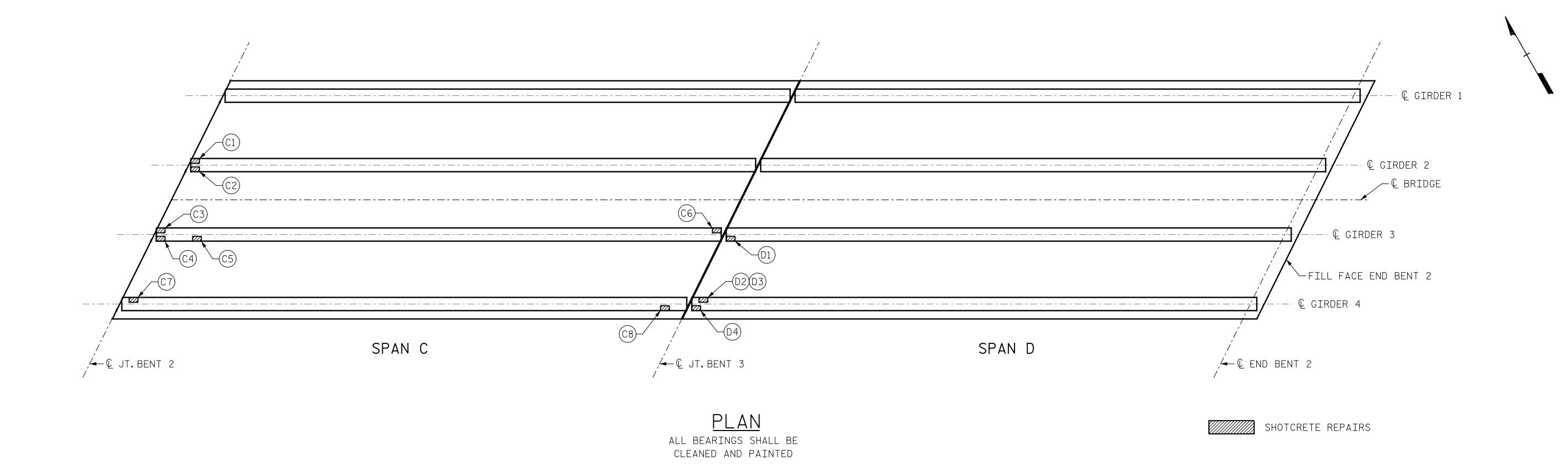
	PROJECT NO	15BPR.30
	GASTON	COUNTY
	BR. NO	39
1	SHEET 1 OF 2	

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

SUPERSTRUCTURE AND PRESTRESSED CONCRETE GIRDER REPAIRS SPANS A & B

REVISIONS SHEET NO. S-11 NO. BY: DATE: DATE: TOTAL SHEETS

DRAWN BY: P.MATTHEWS DATE: 07/24/18 CHECKED BY: G. SANSONI DATE: 08/16/18

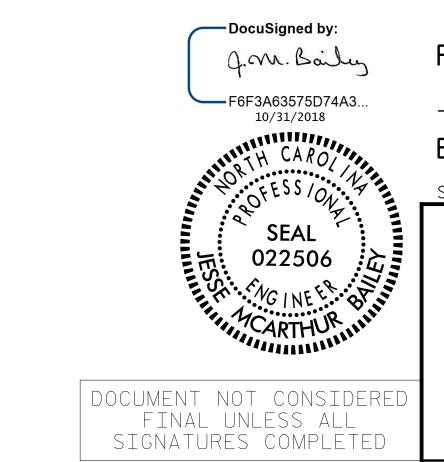


BILL OF MATERIAL				
REPAIRS SPANS C & D		QUANTITIES		
NELATUS SLANS C & D	EST	IMATE	AC	TUAL
SHOTCRETE REPAIRS	AREA	VOLUME	AREA	VOLUME
SHUTCHETE NELATIVS	SF	CF	SF	CF
DIAPHRAGMS	0.0	0.0		
GIRDERS	5.55	2.94		
UNDERSIDE OF DECK & OVERHANGS		0.0		
CONCRETE REPAIRS		0.0		
EPOXY RESIN INJECTION		IMATE	AC	TUAL
DIAPHRAGMS		0 LF		
GIRDERS		0 LF		
UNDERSIDE OF DECK & OVERHANGS	0.	0 LF		

UNDERSIDE OF DECK & OVERHANGS	0.0 LF	
VALUES IN CHARIS REPRESENT ESTIMATE	D REPATR TOT	ΔΙς
AFTER REMOVAL OF LOOSE CONCRETE. MIN		
REBARS. SEE "MISCELLANEOUS REPAIR DE	TAILS" SHEET.	

CONCRETE REPAIRS MAY BE SUBSTITUTED IN LIEU OF SHOTCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER.

	GIRDER	REPAIR
REPAIR NO.	VOLUME	LOCATION
C1	0.07 CF	BOTTOM FLANGE OF GIRDER
C2	0.16 CF	BOTTOM FLANGE OF GIRDER
С3	0.20 CF	BOTTOM FLANGE OF GIRDER
C4	0.42 CF	BOTTOM FLANGE OF GIRDER
C5	0.29 CF	BOTTOM FACE OF GIRDER
C6	0.21 CF	BOTTOM FLANGE OF GIRDER
C7	0.02 CF	BOTTOM FLANGE OF GIRDER
C8	0.20 CF	BOTTOM FLANGE OF GIRDER
D1	0.32 CF	BOTTOM FLANGE OF GIRDER
D2	0.18 CF	BOTTOM FLANGE OF GIRDER
D3	0.67 CF	GIRDER WEB
D4	0.20 CF	BOTTOM FLANGE OF GIRDER



Prepared in the Office of:

JOHNSON, MIRMIRAN & THOMPSON, INC.

1130 SITUS COURT, SUITE 200, RALEIGH, NC 27606

PROJECT NO	15BPR.30		
GASTON	COUNTY		
BR. NO	39		

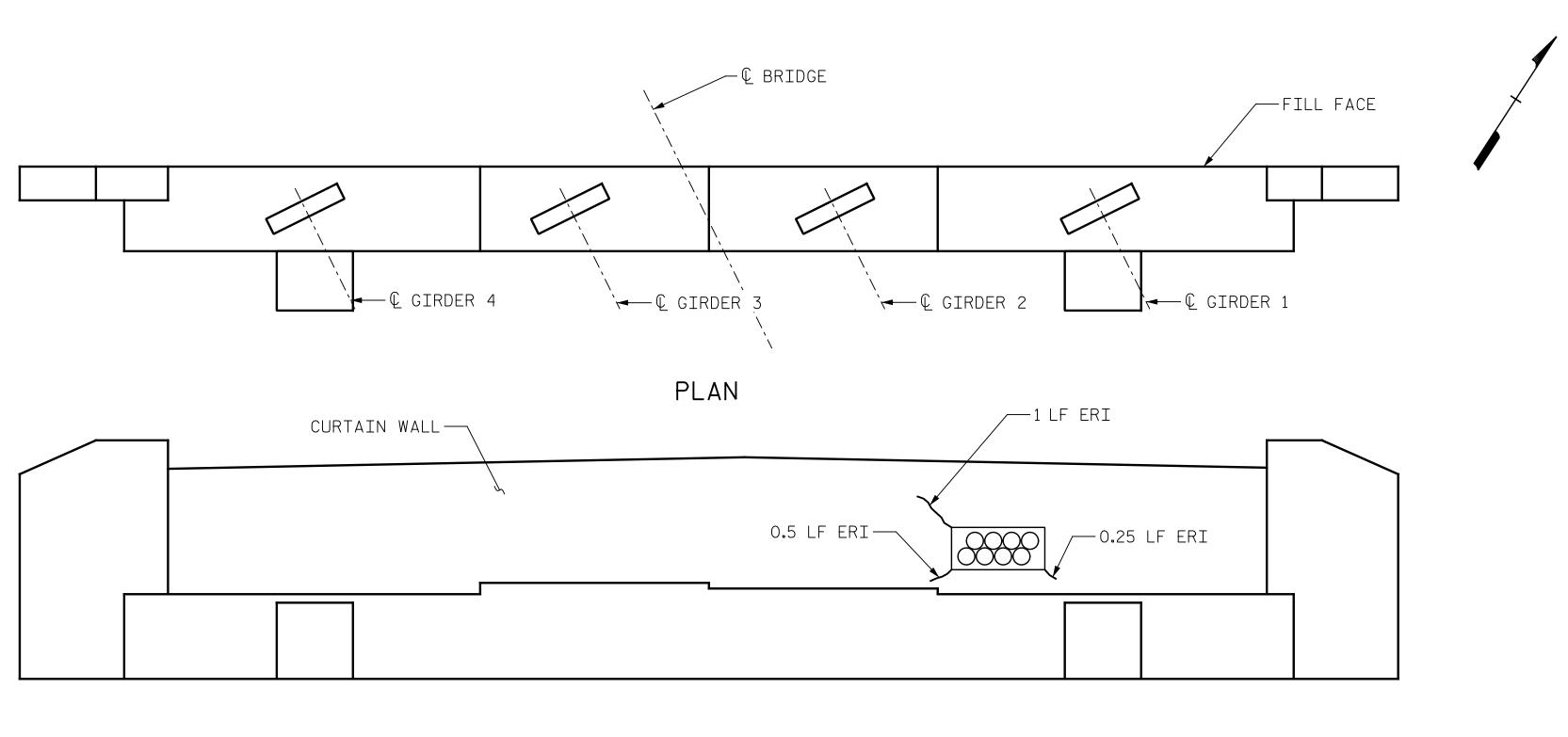
SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION
RALEIGH

SUPERSTRUCTURE AND PRESTRESSED CONCRETE GIRDER REPAIRS SPANS C & D

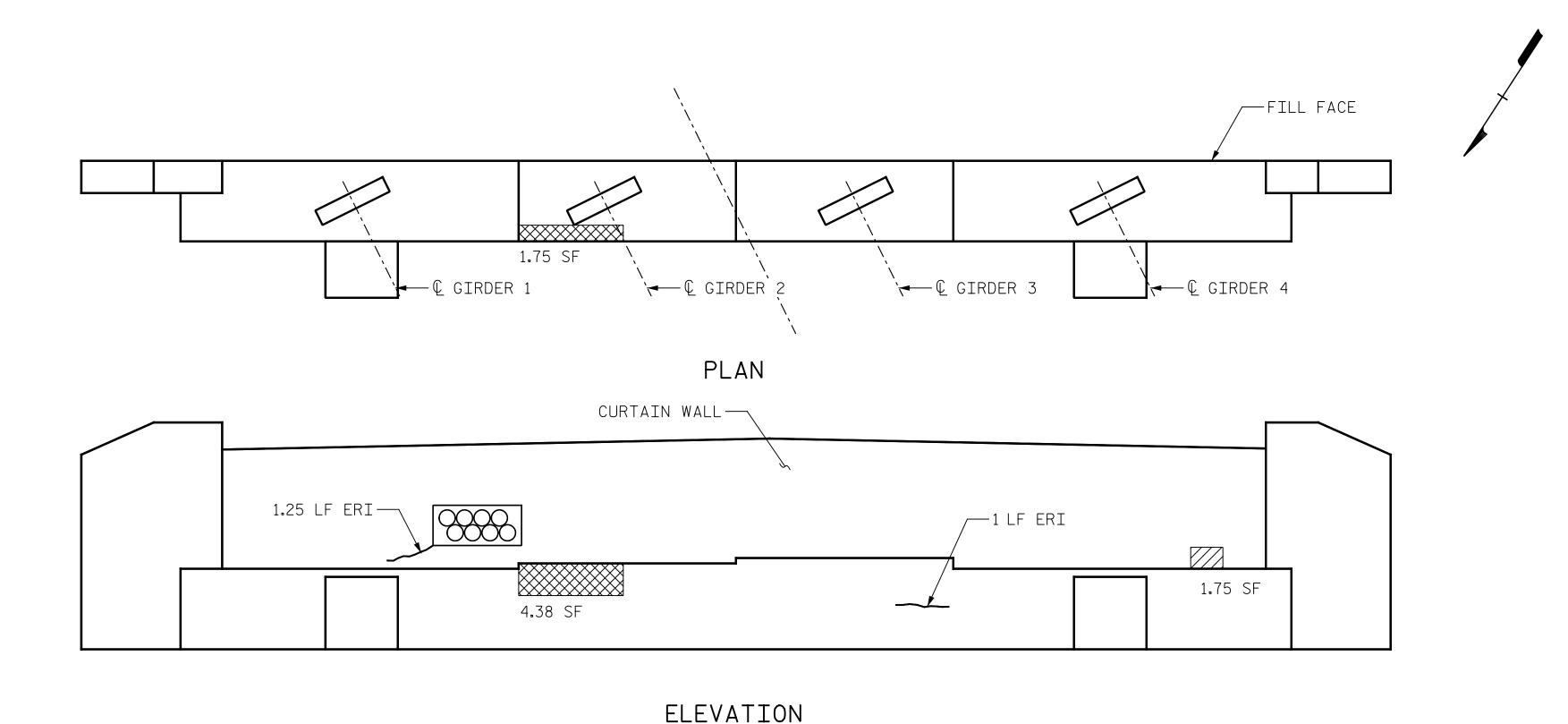
REVISIONS SHEET NO. S-12 NO. BY: DATE: DATE: TOTAL SHEETS

DRAWN BY: P. MATTHEWS DATE: 07/24/18 CHECKED BY: G. SANSONI DATE: 08/16/18



ELEVATION

END BENT 1 LOOKING AT FRONT FACE





BILL OF MATERIAL QUANTITIES REPAIRS END BENT ESTIMATE ACTUAL AREA | VOLUME | AREA | VOLUME SHOTCRETE REPAIRS SF SF CF CF CAP (VERTICAL FACE) 0.0 0.0 0.0 0.0 CAP (HORIZONTAL FACE) CURTAIN WALL & WINGS 0.0 0.0 CONCRETE REPAIRS 0.0 0.0 EPOXY RESIN INJECTION ESTIMATE ACTUAL 0.0 LF CURTAIN WALL & WINGS 1.75 LF EPOXY COATING 86.3 SF QUANTITIES REPAIRS END BENT 2 ACTUAL ESTIMATE AREA VOLUME AREA VOLUME SHOTCRETE REPAIRS SF SF CF CF 0.0 CAP (VERTICAL FACE) 0.0 0.0 CAP (HORIZONTAL FACE) 1.75 0.88 CURTAIN WALL & WINGS CONCRETE REPAIRS 4.38 2.2 EPOXY RESIN INJECTION ESTIMATE ACTUAL 1.0 LF CURTAIN WALL & WINGS 1.25 LF EPOXY COATING 86.3 SF

VALUES IN CHART REPRESENT ESTIMATED REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE, SEE "MISCELLANEOUS REPAIR DETAILS" SHEET.

> SHOTCRETE REPAIR CONCRETE REPAIR

NOTES:

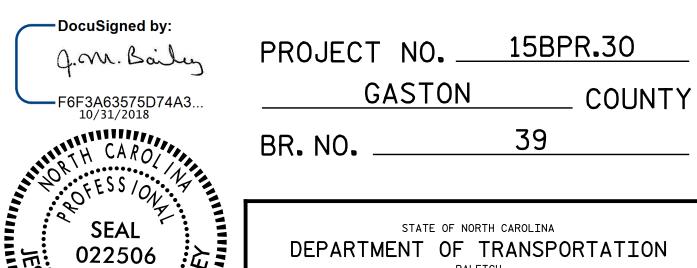
REPAIR LOCATIONS AND ESTIMATED QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER SHALL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT ACTUAL REPAIR QUANTITY TABLE.

EPOXY RESIN INJECTION (ERI)

EPOXY PROTECTIVE COATING SHALL ONLY BE APPLIED TO THE TOP SURFACE AREAS OF THE BENT CAP. THE CONTRACTOR SHALL NOT COAT THE AREA OF THE CAP BENEATH THE BEARINGS. FOR EPOXY COATING AND DEBRIS REMOVAL, SEE SPECIAL PROVISIONS.

CONCRETE REPAIRS MAY BE SUBSTITUTED IN LIEU OF SHOTCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER.

FOR REPAIR DETAILS, SEE "MISCELLANEOUS REPAIR DETAILS" SHEET.



SUBSTRUCTURE REPAIR END BENTS 1 & 2

SHEET NO.

S-13

TOTAL SHEETS

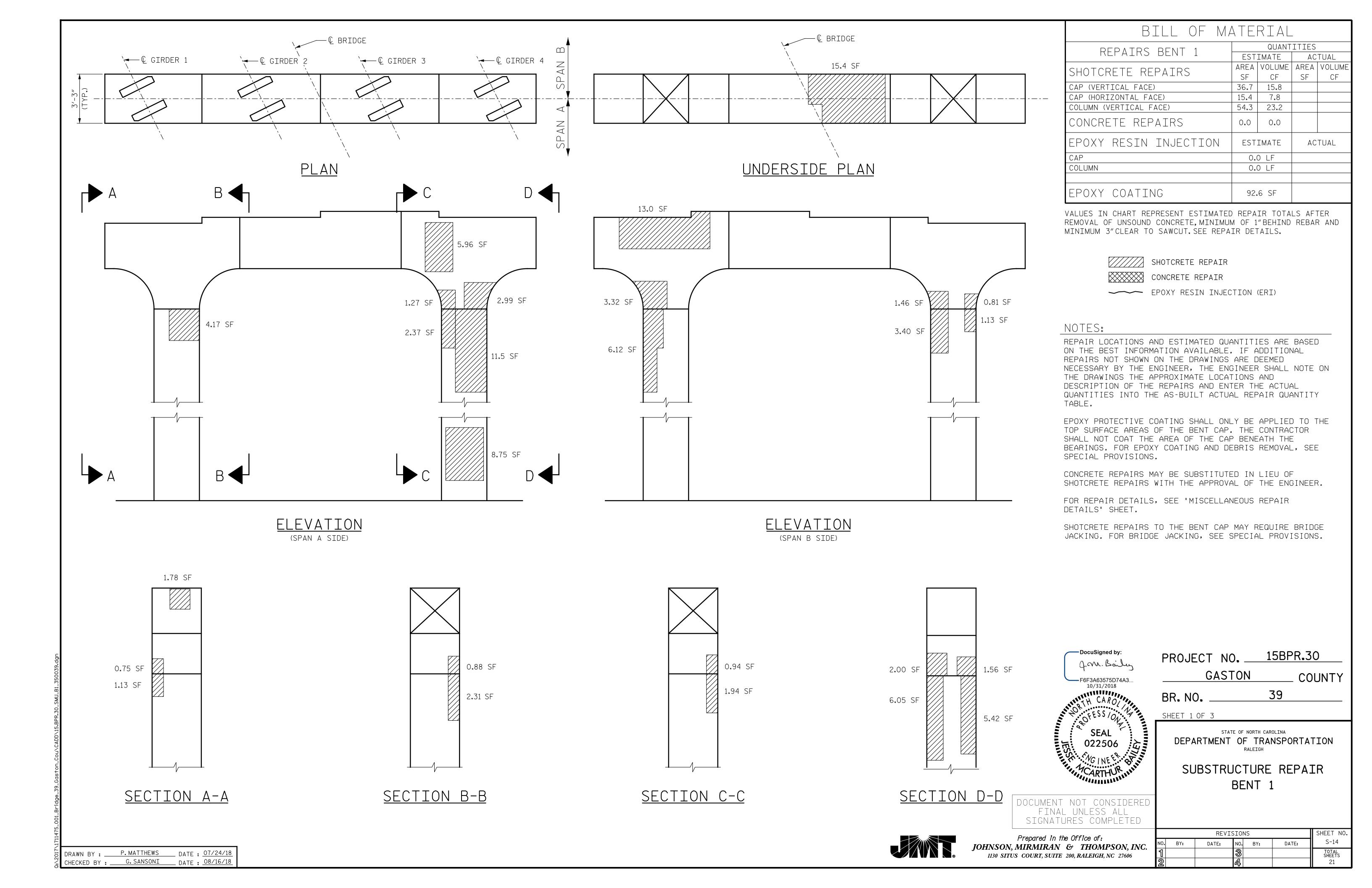
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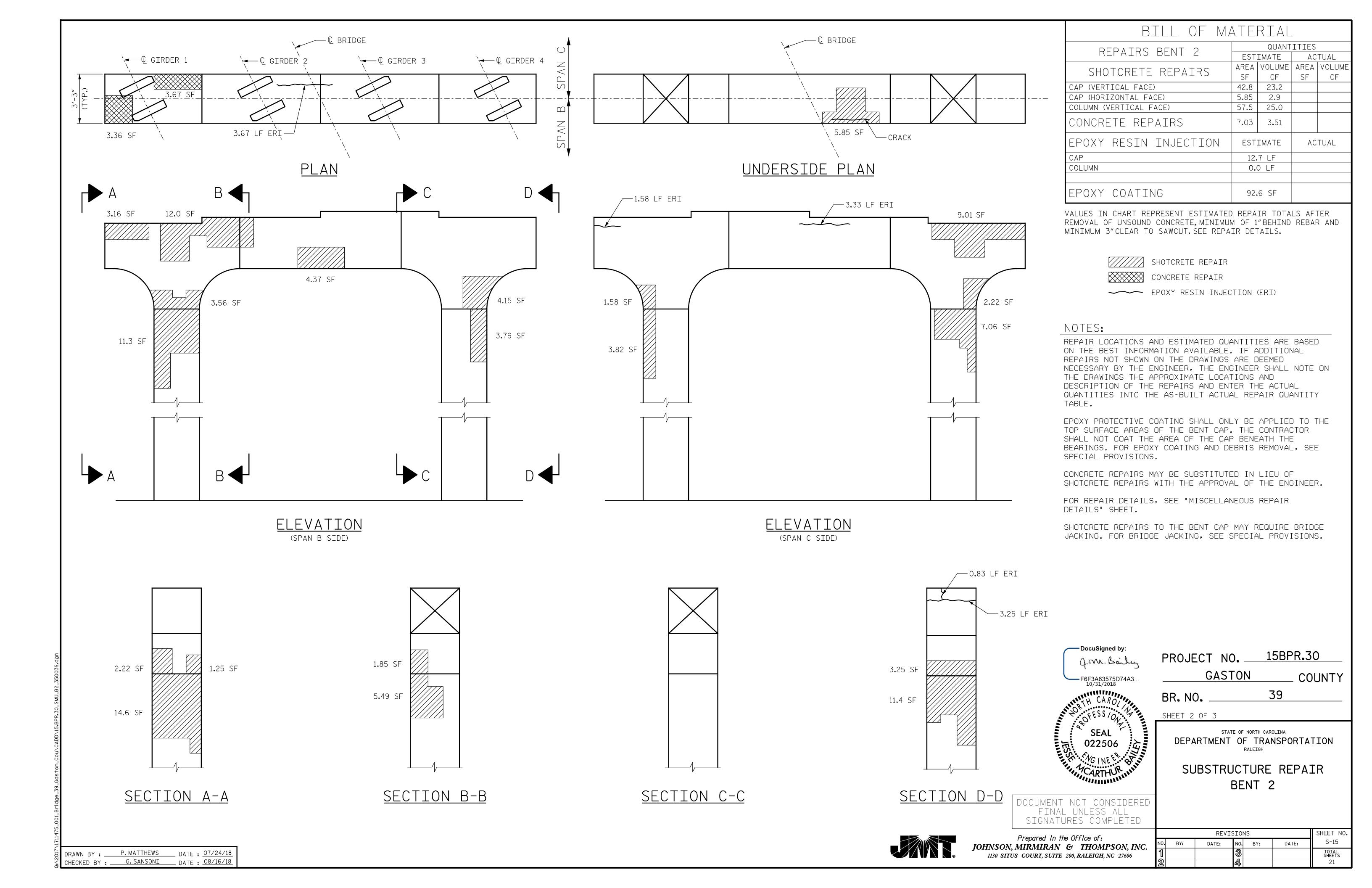
JOHNSON, MIRMIRAN & THOMPSON, INC. 1130 SITUS COURT, SUITE 200, RALEIGH, NC 27606

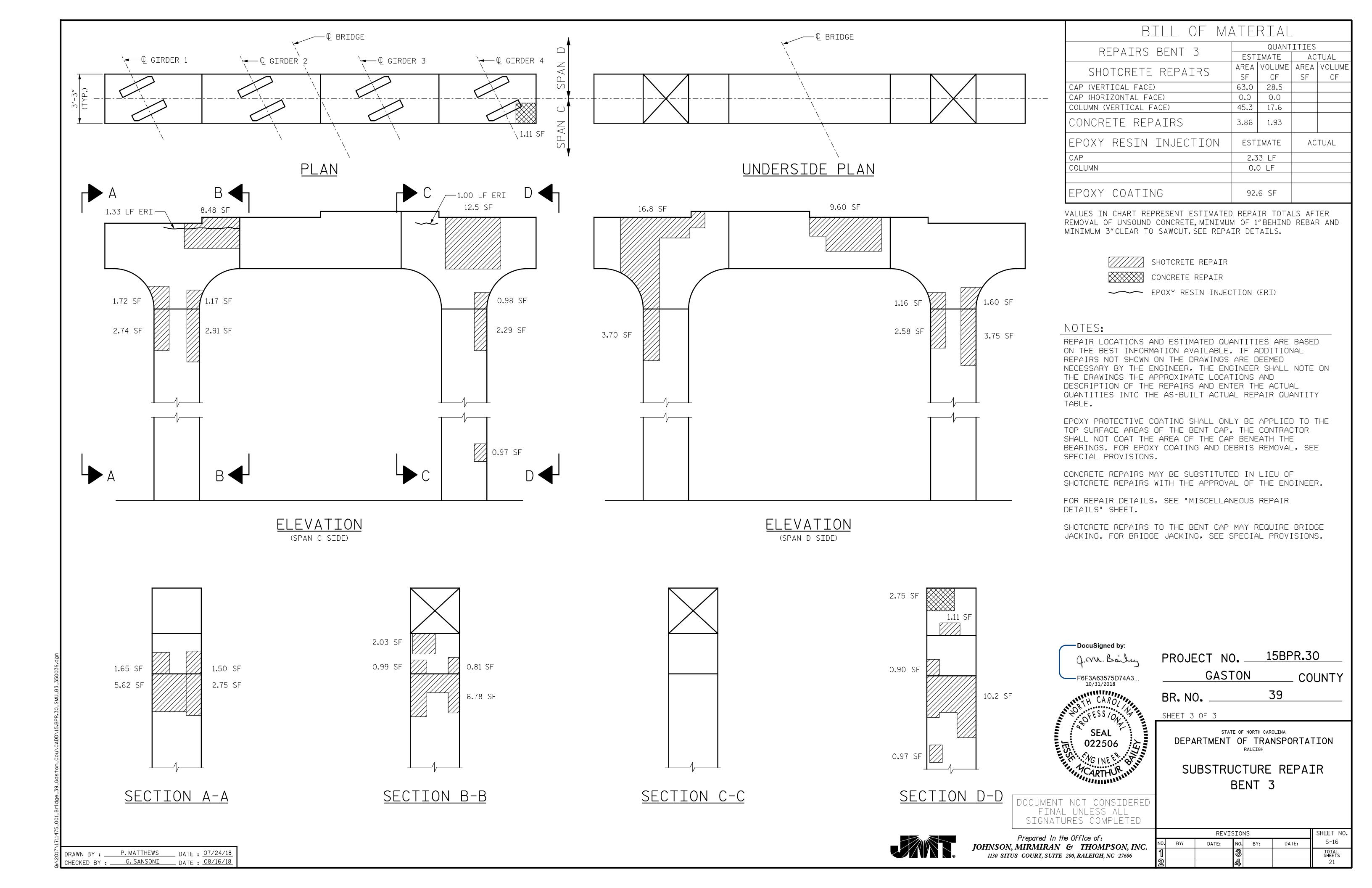
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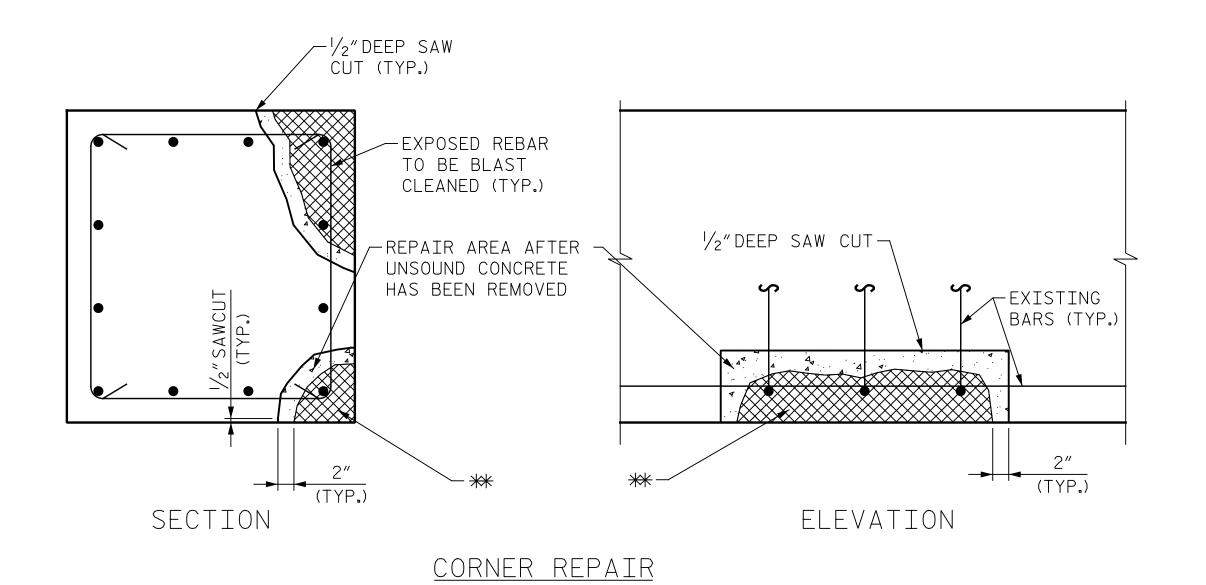
DRAWN BY: _____P.MATTHEWS ____ DATE: 07/24/18 CHECKED BY: ____G.SANSONI ___ DATE: 08/16/18

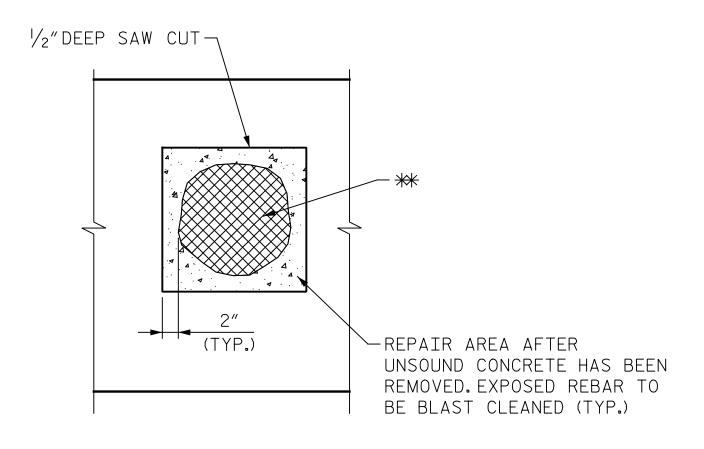
END BENT 2 LOOKING AT FRONT FACE







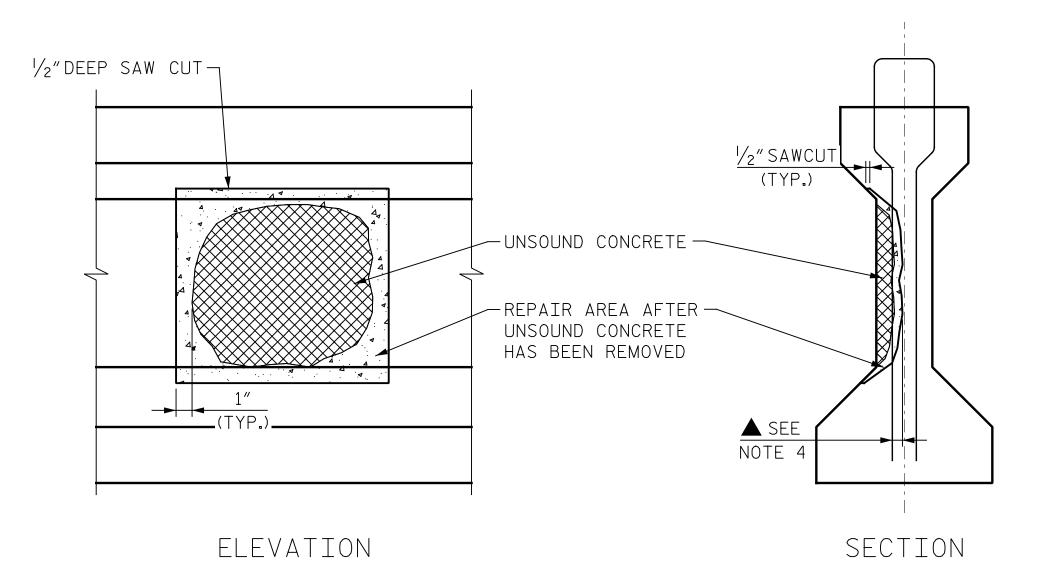




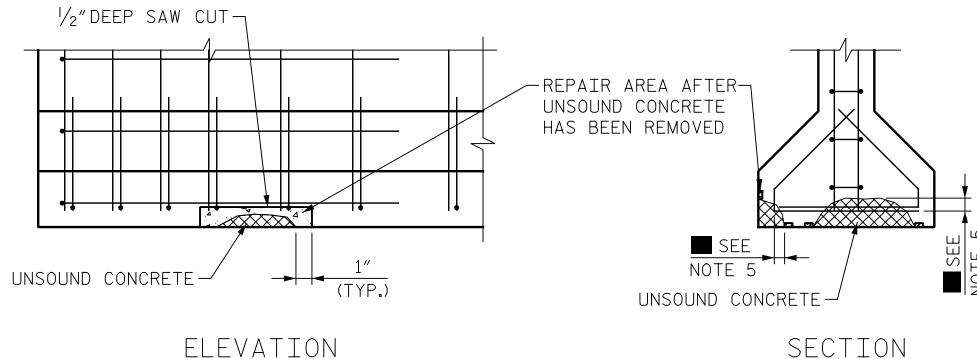
FACE REPAIR (COLUMN OR CAP)

CAP AND COLUMN REPAIR

** SPALLED, DELAMINATED, OR CRACKED CONCRETE. REMOVE UNTIL SOUND CONCRETE IS FOUND AND A MIN. 1"BEHIND ANY EXPOSED REBAR (TYP.)



WEB REPAIR



P. MATTHEWS DATE : 07/24/18

HECKED BY: ____G.SANSONI ___ DATE: 08/16/18

FLANGE REPAIR

PRESTRESSED GIRDER REPAIR

PRESTRESSED GIRDER REPAIR SEQUENCE:

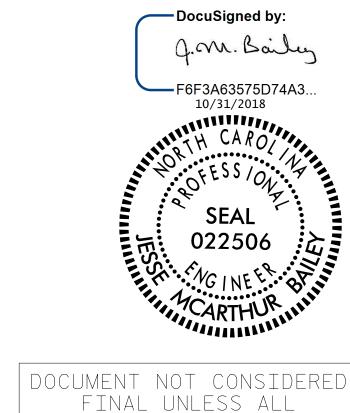
- 1. SOUND CONCRETE TO DETERMINE EXTENTS OF REPAIR
- 2. REMOVE SURFACE CONCRETE TO VERIFY THAT SAWCUT DEPTH WILL NOT DAMAGE EXISTING REINFORCING STEEL. SAW CUT AROUND REPAIR AREA TO A NOMINAL DEPTH OF $\frac{1}{2}$ ".
- 3. REMOVE CONCRETE WITHIN SAW CUT AREA TO MINIMUM $\frac{1}{2}$ " DEPTH. IF CONCRETE IS DAMAGED BEYOND THE ORIGINAL SAW CUT, A NEW SAW CUT IS REQUIRED.
- ▲ 4. IF MORE THAN HALF THE CIRCUMFERENCE OF A REINFORCING BAR IS EXPOSED DURING THIS PROCESS, REMOVE ADDITIONAL CONCRETE TO 1"BEHIND THE BAR, THIS DOES NOT APPLY TO PRESTRESSED STRANDS.
- 5. ALL UNSOUND CONCRETE MUST BE REMOVED. HOWEVER, PRESTRESSED STRANDS SHOULD NOT BE DISTURBED UNLESS ABSOLUTELY NECESSARY. USE EXTREME CARE TO NOT DAMAGE STRANDS.
 - 6. USE A WIRE BRUSH TO CLEAN ALL EXPOSED REINFORCING BARS AND PRESTRESSED STRANDS. FOR BARS WITH MORE THAN 10% SECTION LOSS, SPLICE AND SECURELY TIE SUPPLEMENTAL REINFORCING BARS AS NEEDED. NOTE AND PROVIDE DETAILED DOCUMENTATION, INCLUDING LOCATION AND SEVERITY OF ALL DAMAGE TO PRESTRESSED STRANDS THAT EXCEEDS 10% SECTION LOSS. IF FIVE OR MORE STRANDS ARE DAMAGED, NOTIFY THE ENGINEER PRIOR TO PLACEMENT OF REPAIR MATERIAL.
- 7. REMOVE ALL LOOSE OR WEAKENED MATERIAL THEN CLEAN THE REPAIR AREA OF DIRT, GREASE, OIL, AND FOREIGN MATTER.
- 8. AT BEAM ENDS WHERE THE END OF PRESTRESSING STRAND MIGHT BE FREE AND NOT ANCHORED IN CONCRETE, CUT AND REMOVE PRESTRESSING STRAND BACK TO EVEN WITH THE PREPARED CONCRETE SUBSTRATE. IF THE LENGTH OF FREE, UNANCHORED PRESTRESSING STRAND EXCEEDS 12", OR IF MORE THAN ONE COLUMN OF PRESTRESSING STRAND IS EXPOSED, NOTIFY THE ENGINEER IMMEDIATELY.
- 9. PREPARE SURFACE AND PLACE APPROVED REPAIR MATERIAL ACCORDING TO SPECIAL PROVISIONS OR MANUFACTURER'S RECOMMENDATIONS, MAXIMUM AGGREGATE SIZE FOR REPAIR MATERIAL SHALL NOT EXCEED ¾ THE MINIMUM REPAIR DEPTH.

CAP AND COLUMN REPAIR SEQUENCE:

- 1. SOUND CONCRETE TO DETERMINE EXTENT OF REPAIR LOCATION.
- 2. REMOVE SURFACE CONCRETE TO VERIFY SAWCUT DEPTH WILL NOT DAMAGE EXISTING REINFORCING STEEL. SAW CUT AROUND REPAIR AREA TO A NOMINAL DEPTH OF $\frac{1}{2}$.
- 3. REMOVE CONCRETE WITHIN SAW CUT AREA TO MINIMUM $\frac{1}{2}$ " DEPTH.
- 4. CLEAN ALL EXPOSED REINFORCING STEEL AS PER SPECIAL PROVISIONS. FOR BARS WITH MORE THAN 10% SECTION LOSS, SPLICE AND SECURELY TIE SUPPLEMENTAL REINFORCING BARS AS NEEDED.
- 5. REMOVE ALL LOOSE OR WEAKENED MATERIAL THEN CLEAN THE REPAIR AREA OF DIRT, GREASE, OIL, AND FOREIGN MATTER.
- 6. PREPARE SURFACE AND PLACE APPROVED REPAIR MATERIAL ACCORDING TO SPECIAL PROVISIONS OR MANUFACTURER'S RECOMMENDATIONS.
- 7. THE CONTRACTOR SHALL REPAIR THE COLUMNS ONE FACE AT A TIME UNLESS APPROVED BY THE ENGINEER. THE VERTICAL LENGTH OF A COLUMN REPAIR AREA SHALL NOT EXCEED 10 FEET.

NOTES:

- 1. PREPACKAGED MATERIAL IS REQUIRED.
- 2. CONSULT WITH THE ENGINEER TO DETERMINE THE PRELOADING REQUIREMENTS WHEN REPAIR IS WITHIN THE CENTER REGION OF THE BEAM (0.25L TO 0.75L)
- 3. FOR REPAIRS OVER TRAFFIC AND SHALLOW REPAIRS THAT DO NOT ENGAGE REINFORCEMENT, ANCHOR PATCH MATERIAL USING 1/4" GALVANIZED BOLTS, EPOXY ANCHORED WITH 2" EMBEDMENT, PLACE BOLTS IN A 6"GRID, USE A LATEX OR EPOXY PATCH MATERIAL FOR IMPROVED BOND. USE EXTREME CARE TO NOT DAMAGE STRANDS.



PROJECT NO. 15BPR.30 GASTON COUNTY 39 BR. NO.

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

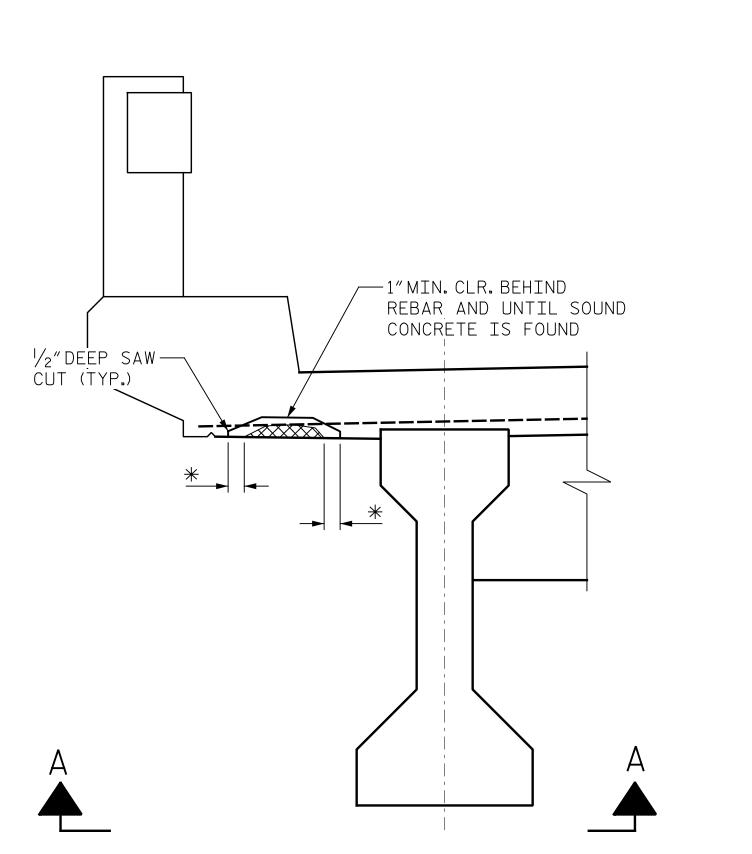
MISCELLANEOUS REPAIR DETAILS

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SIGNATURES COMPLETED 1130 SITUS COURT, SUITE 200, RALEIGH, NC 27606

REVISIONS SHEET NO. S-17 DATE: DATE: NO. BY: TOTAL SHEETS

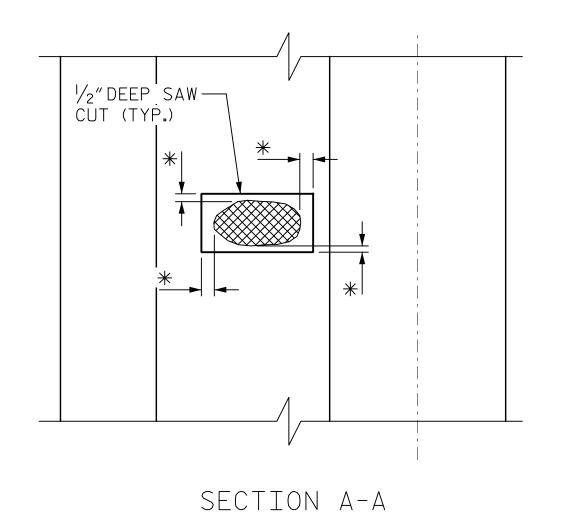




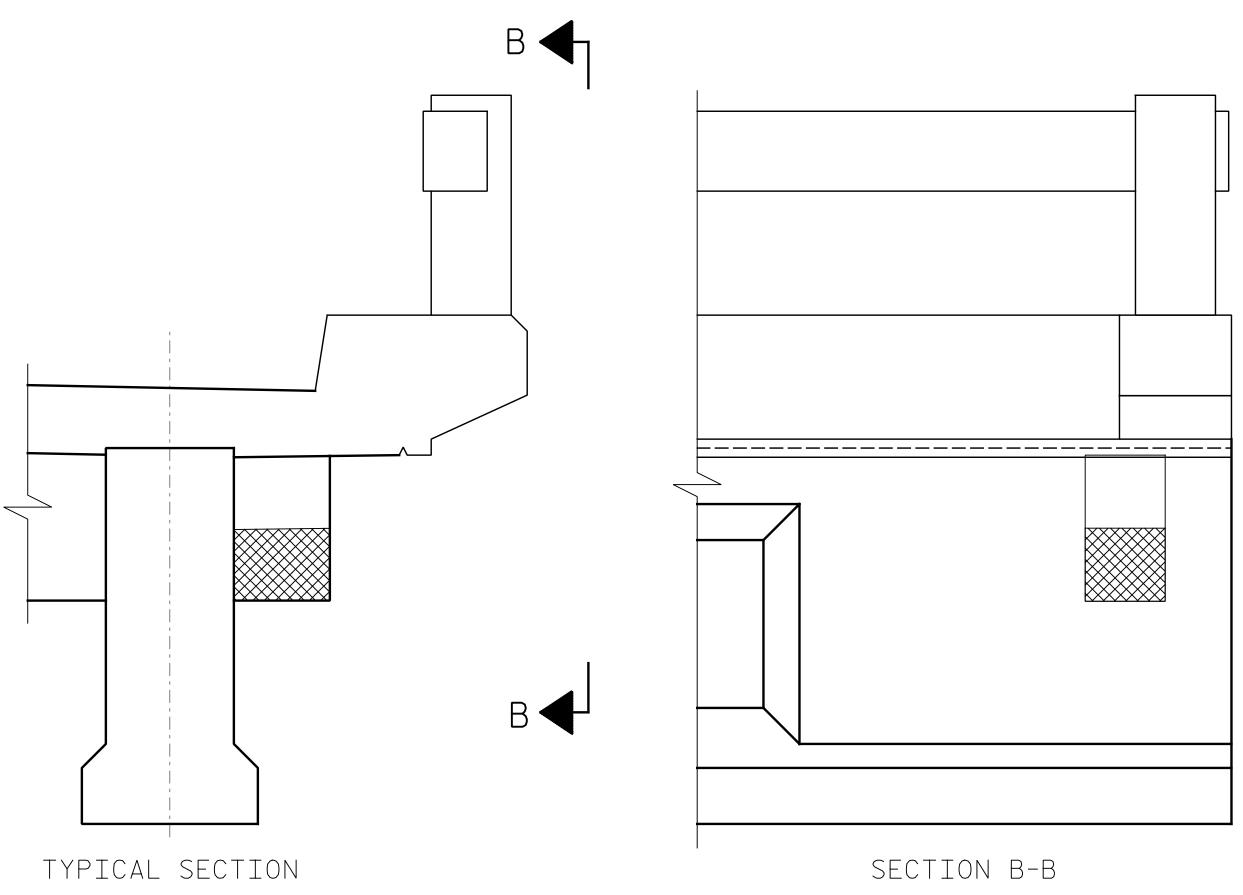


DAMAGED AREA

* REMOVE CONCRETE UNTIL SOUND CONCRETE IS FOUND (2"MIN.)



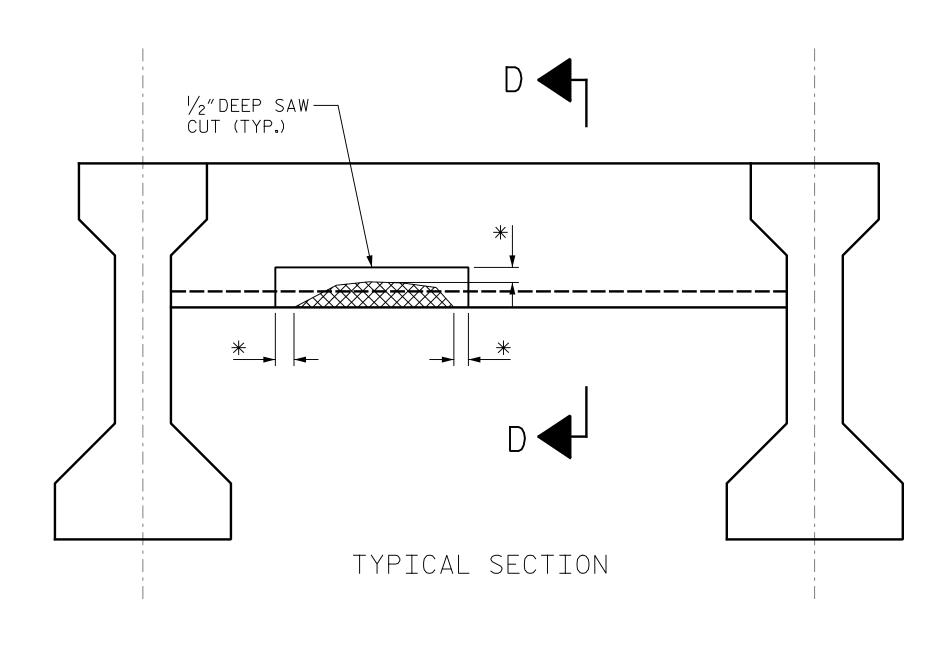
OVERHANG DETAILS

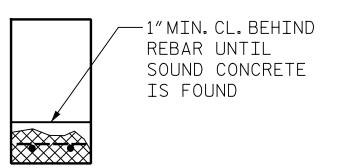


DIAPHRAGM REPLACEMENT NOTES:

EXISTING REBAR TO REMAIN IN PLACE. CLEAN AND REPAIR AS NECESSARY.

DAMAGED AREA





SECTION D-D

SOUND CONCRETE IS FOUND (2"MIN.)

* REMOVE CONCRETE UNTIL

DAMAGED AREA

NOTE:

EXISTING REBAR TO REMAIN IN PLACE. CLEAN AND REPAIR AS NECESSARY.

INTERIOR DIAPHRAGM REPAIR DETAILS

½″DEEP SAW — CUT (TYP.) * REMOVE CONCRETE UNTIL SOUND CONCRETE IS FOUND 1"MIN. CLR. BEHIND REBAR— AND UNTIL SOUND CONCRETE IS FOUND (2"MIN.) DAMAGED AREA -½"DEEP SAW CUT (TYP.) TYPICAL SECTION SECTION C-C

OVERHANG DIAPHRAGM REPLACEMENT DETAILS



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1130 SITUS COURT, SUITE 200, RALEIGH, NC 27606

DocuSigned by:

OVERHANG & DIAPHRAGM REPAIR DETAILS

GASTON

COUNTY

39

REVISIONS SHEET NO. S-18 DATE: TOTAL SHEETS

STATE OF NORTH CAROLINA



OVERHANG DIAPHRAGM REPAIR DETAILS

P. MATTHEWS DATE : <u>07/24/18</u> CHECKED BY: G. SANSONI DATE: 08/16/18

STANDARD NOTES

DESIGN DATA:

SPECIFICATIONS		- 4	A.A.S.H.T.O. (CURRENT)
LIVE LOAD		_	SEE PLANS
IMPACT ALLOWANCE		_	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER STRUCTURAL STEEL - AA		- 2	20,000 LBS.PER SQ.IN
- AA	ASHTO M270 GRADE 50W -	- 2	27,000 LBS.PER SQ.IN
- AA	ASHTO M270 GRADE 50 -	- 2	27,000 LBS.PER SQ.IN
REINFORCING STEEL IN TE	ENSION - GRADE 60	- 2	24,000 LBS.PER SQ.IN
CONCRETE IN COMPRESSIO	N	- 1	,200 LBS.PER SQ.IN.
CONCRETE IN SHEAR		- 9	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TRE	EATED OR UNTREATED TREME FIBER STRESS	- 1	,800 LBS.PER SQ.IN.
COMPRESSION PERPENDICU	LAR TO GRAIN OF TIMBER	3	375 LBS.PER SQ.IN.
EQUIVALENT FLUID PRESSI	URE OF EARTH	_ 3	30 LBS.PER CU.FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2018 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 11/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT,

ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE $\frac{7}{8}$ " \varnothing SHEAR STUDS FOR THE $\frac{3}{4}$ " \varnothing STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{7}{8}$ " \varnothing STUDS FOR 4 - $\frac{3}{4}$ " \varnothing STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF $\frac{7}{8}$ " \varnothing STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " \varnothing STUDS BASED ON THE RATIO OF 3 - $\frac{7}{8}$ " \varnothing STUDS FOR 4 - $\frac{3}{4}$ " \varnothing STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST \(\frac{1}{6}'' \) IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY /16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH