

THREADED ROD SCHEDULE															
DESIGN PRESSURE (DIMENSIONS IN INCHES)															
pipe Size	50 PSI		100 PSI		150 PSI		200 PSI		250 PSI		300 PSI		350 PSI		
	BOLTS NO-DIA	TAB THK	BOLTS NO-DIA	TAB THK	BOLTS NO-DIA	ТАВ ТНК	BOLTS NO-DIA	TAB THK	BOLTS NO-DIA	TAB THK	BOLTS NO-DIA	TAB THK	BOLTS NO-DIA	TAB THK	
4,6	2-3/4	1	2-3/4	1	2-3/4	1	2-3/4	1	2-3/4	1	2-3/4	1	2-3/4	1	
8	2-3/4	1 1/4	2-3/4	1 1/4	2-3/4	1 1/4	2-3/4	1 1/4	2-3/4	1 1/4	4-3/4	1 1/4	4-3/4	1 1/4	
10	2-3/4	1 1/4	2-3/4	1 1/4	2-3/4	1 1/4	4-3/4	1 1/4	4-3/4	1 1/4	4-3/4	1 1/4	4-3/4	1 1/4	
12	2-3/4	1 1/4	2-3/4	1 1/4	4-3/4	1 1/4	4-3/4	1 1/4	6-3/4	1 1/4	6-3/4	1 1/4	6-3/4	1 1/4	
14	2-3/4	1 1/2	4-3/4	1 1/2	4-3/4	1 1/2	4-3/4	1 1/2	4-3/4	1 1/2	4-3/4	1 1/2	4-3/4	1 1/2	
16	2-3/4	1 1/2	4-3/4	1 1/2	6-3/4	1 1/2	4-3/4	1 1/2	4-3/4	1 1/2	4-3/4	1 1/2	6-3/4	1 1/2	
18	2-3/4	1 3/4	4-3/4	1 3/4	6-3/4	1 3/4	4-3/4	1 3/4	6-3/4	1 3/4	6-3/4	1 3/4	6-3/4	1 3/4	
20	4-3/4	1 3/4	4-3/4	1 3/4	4-3/4	1 3/4	4-3/4	1 3/4	6-3/4	1 3/4	6-3/4	1 3/4	8-3/4	1 3/4	
24	4-3/4	2	4-3/4	2	6-3/4	2	6-3/4	2	8-3/4	2	10-3/4	2	10-3/4	2	
30	4-1	2 1/4	4-1	2 1/4	4-1	2 1/4	6-1	2 1/4	8-1	2 1/4	10-1	2 1/4	10-1	2 1/4	
36	4-1	2 1/2	4-1	2 1/2	6-1	2 1/2	8-1	2 1/2	10-1	2 1/2	12-1	2 1/2	14-1	2 1/2	
	4-1 1/4										*****			2 3/4	
48	6-1 1/4	2 3/4	4-1 1/4	2 3/4	8-1 1/4	2 3/4	8-1 1/4	2 3/4	12-1 1/4						
54	6-1 1/4	3	6-1 1/4	3	8-1 1/4	3	12-1 1/4	3	14-1 1/4	3	16-1 1/4	3	18-1 1/4	3	
2. 3. 4. 5.	 THREADED RODS FOR ALL PIPE DIAMETERS IN THE SHADED AREA SHALL BE ASTM A193 (GRADE B7). ALL OTHER THREADED RODS SHALL BE ASTM A36. ALL TABS SHALL BE ASTM A572 GR50. ASTM A193 (GRADE B7) RODS SHALL BE LABELED AND BUNDLED SEPARATELY. THIS SCHEDULE SHALL APPLY FOR HARNESSED FLANGED ADAPTERS, HARNESSED FLEXIBLE COUPLINGS AND ALL MECHANICAL JOINT COUPLINGS, SLEEVES ETC. THAT ARE REQUIRED TO BE HARNESSED. RODS THREADED AT ENDS (INCLUDING NUTS) SHALL BE EQUALLY SPACED AROUND PIPE BETWEEN ALL MECHANICAL JOINT FITTINGS (TEE, VALVES, BEND, PLUG, ETC.) OR AS OTHERWISE SHOWN ON THE CONTRACT DRAWINGS. THREADED RODS SHALL BE AS SHOWN IN THE THREADED ROD SCHEDULE. SEE NOTE 6. RODS, NUTS, ETC., IN CONTACT WITH SOIL SHALL BE PAINTED WITH TWO COATS COAL TAR 														
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