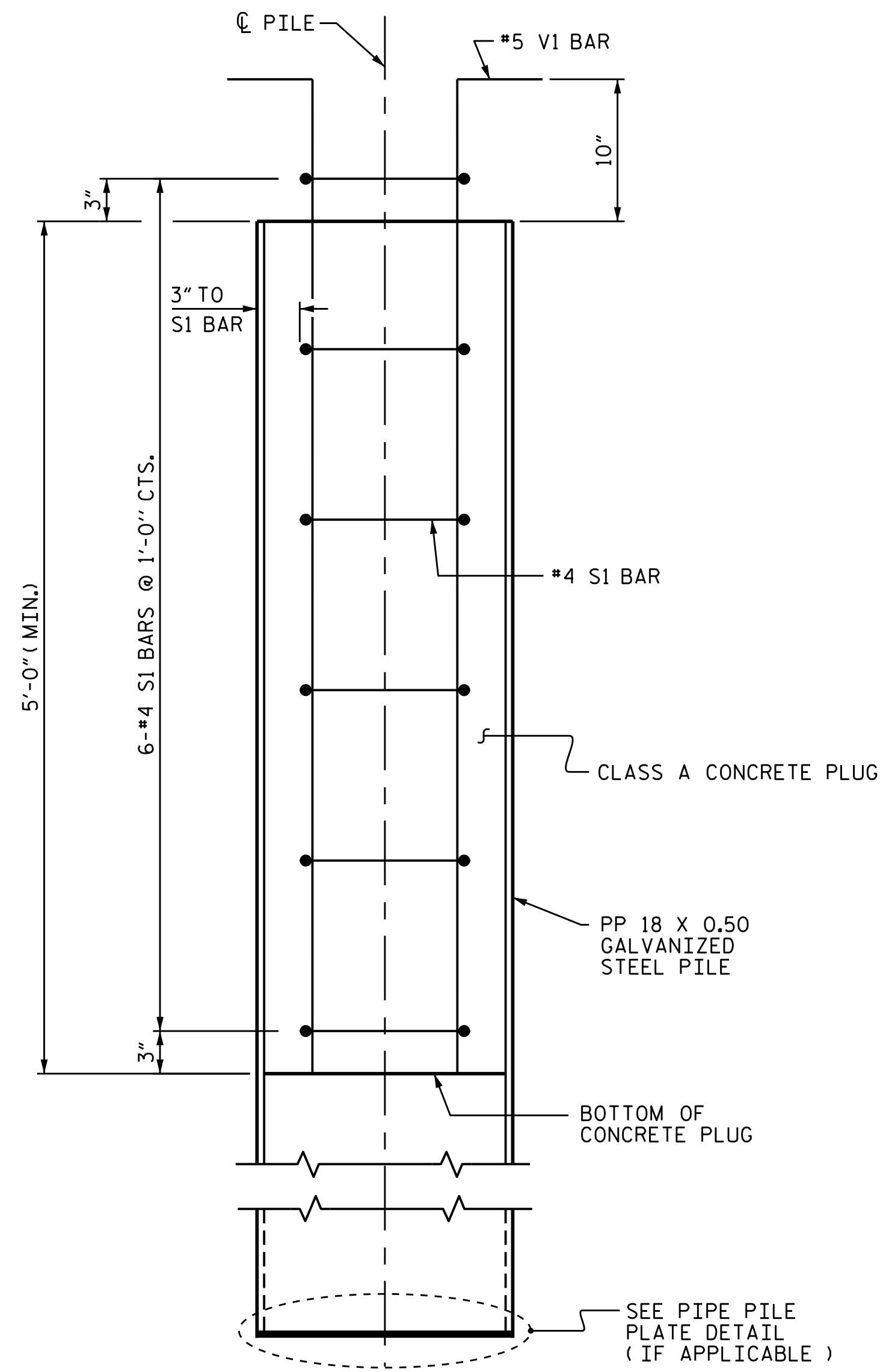
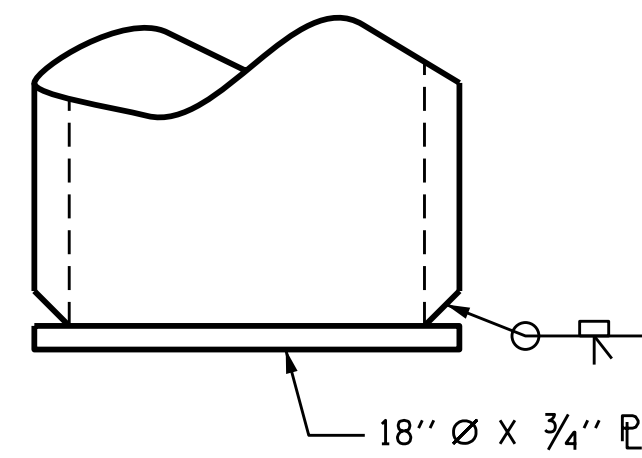


PLAN

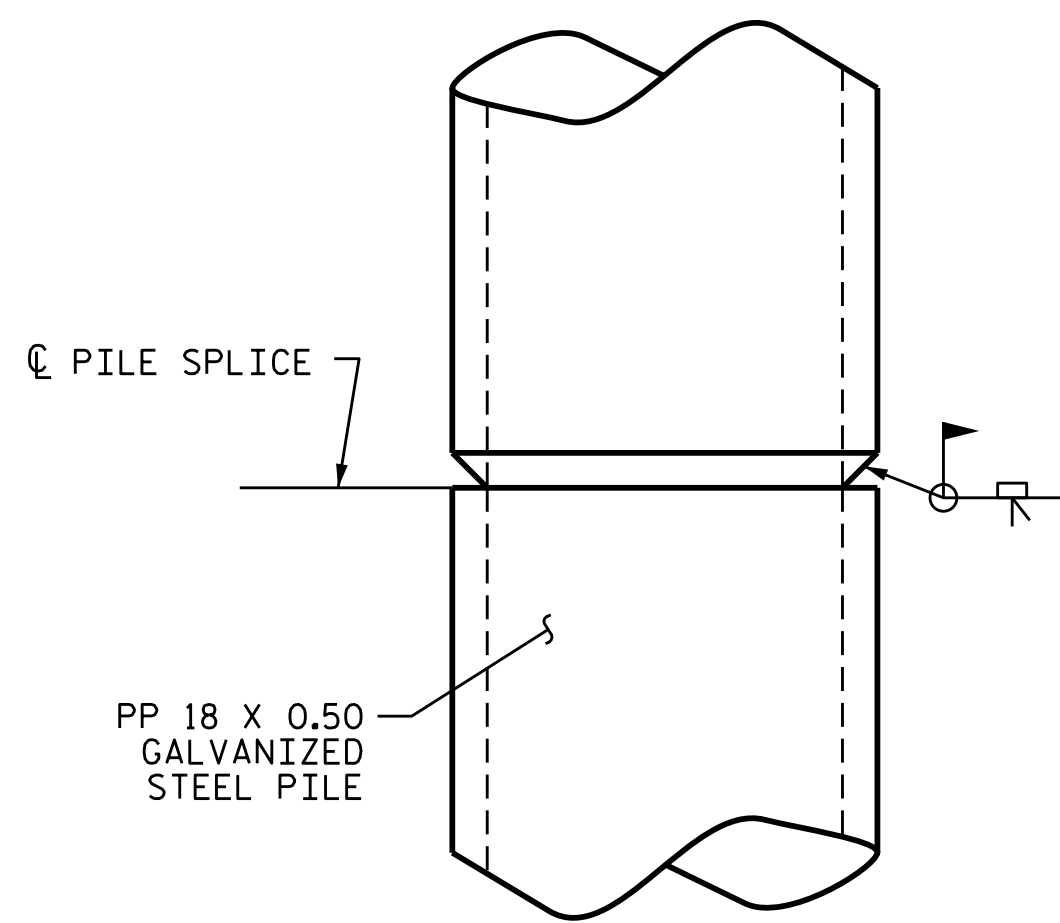


ELEVATION

PP 18 X 0.50 GALVANIZED STEEL PILE
(OPEN OR CLOSED END)



PIPE PILE PLATE DETAIL
(IF APPLICABLE)



PIPE PILE SPLICE DETAIL

NOTES

PIPE PILES SHALL BE IN ACCORDANCE WITH SECTION 1084 OF THE STANDARD SPECIFICATIONS.

GALVANIZE STEEL PIPE PILES IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS UNLESS METALLIZING IS REQUIRED. GALVANIZING OR METALLIZING PIPE PILE PLATES IS NOT REQUIRED.

PIPE PILE PLATES, IF REQUIRED, SHALL BE IN ACCORDANCE WITH SECTION 450 OF THE STANDARD SPECIFICATIONS.

REMOVE AND REPLACE OR REPAIR TO THE SATISFACTION OF THE ENGINEER PILES THAT ARE DAMAGED, DEFORMED OR COLLAPSED DURING INSTALLATION OR DRIVING.

PILE SPLICES SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS AND AWS D1.1.

FOR CLOSED END PIPE PILES, REMOVE ALL SOIL AND WATER FROM INSIDE THE PILES JUST PRIOR TO PLACING REINFORCING STEEL AND CONCRETE FOR THE CONCRETE PLUG.

FOR OPEN END PIPE PILES, REMOVE ENOUGH SOIL AND WATER FROM INSIDE THE PILES TO CONSTRUCT THE CONCRETE PLUG WITHOUT FOULING THE CONCRETE.

FORM THE CONCRETE PLUG SUCH THAT THE REINFORCING STEEL OR CONCRETE DOES NOT MOVE AND THE CLEARANCE FROM THE REINFORCING STEEL TO THE INSIDE OF THE PILE IS MAINTAINED AFTER CONCRETE PLACEMENT. DO NOT PLACE CONCRETE IN THE BENT CAP UNTIL THE CONCRETE PLUG HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 1500 PSI.

THE REINFORCING STEEL, CLASS A CONCRETE, AND GALVANIZING ARE CONSIDERED INCIDENTAL TO THE CONTRACT UNIT PRICE BID PER LINEAR FOOT FOR PP 18 X 0.50 GALVANIZED STEEL PILES.

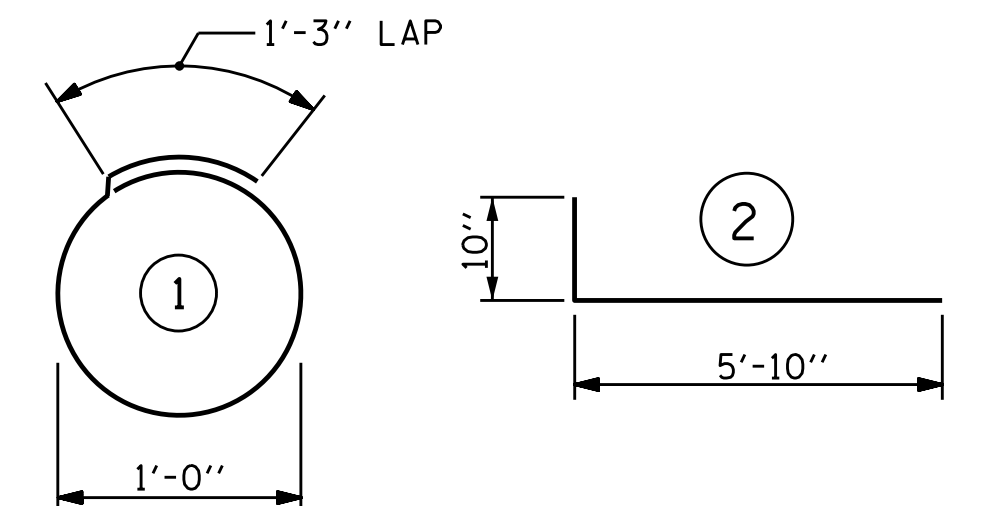
BILL OF MATERIAL FOR ONE
PP 18 X 0.50 GALVANIZED STEEL PILE

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
S1	6	#4	1	4'-5"	18
V1	8	#5	2	6'-8"	56
REINFORCING STEEL =				74	lbs

CLASS A CONCRETE

5'-0" MINIMUM PLUG	0.3 CY
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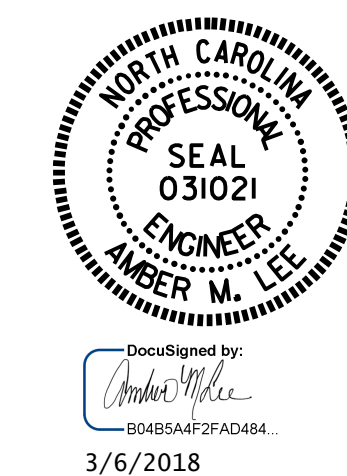
BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

PROJECT NO. B-5407
POLK COUNTY
STATION: 13+52.00 -L-

SHEET 3 OF 3



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
18" STEEL PIPE PILE

ASSEMBLED BY : A. GODFREY	DATE : 10/27/17
CHECKED BY : G. KOUCHEKI	DATE : 12/13/17
DRAWN BY : RWW I/OI	REV. 5/1/06R MAA/KMM
CHECKED BY : LES I/OI	REV. 10/1/11 MAA/GM
	REV. 12/17 MAA/THC

DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-22
1			3			TOTAL SHEETS 24
2			4			