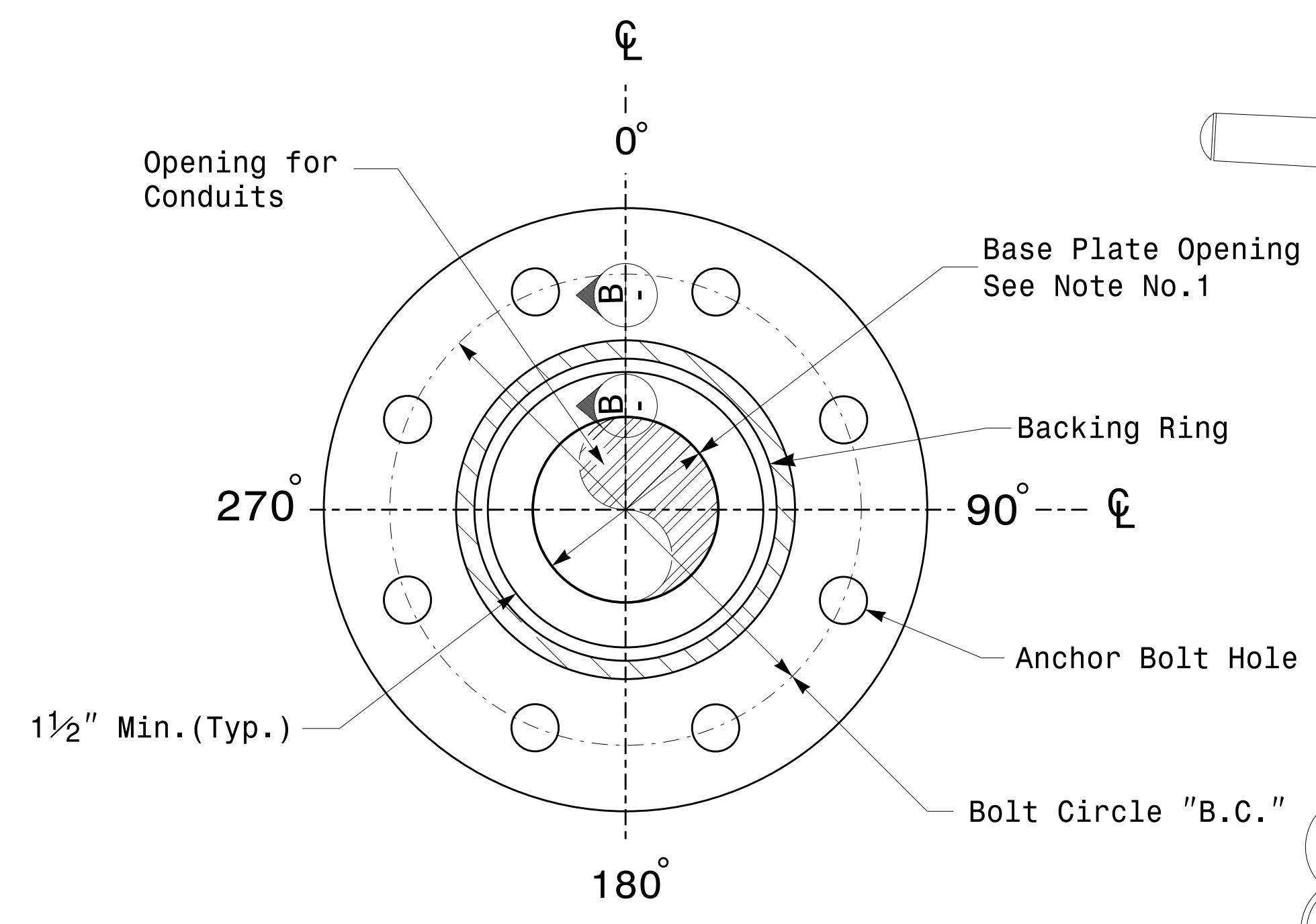
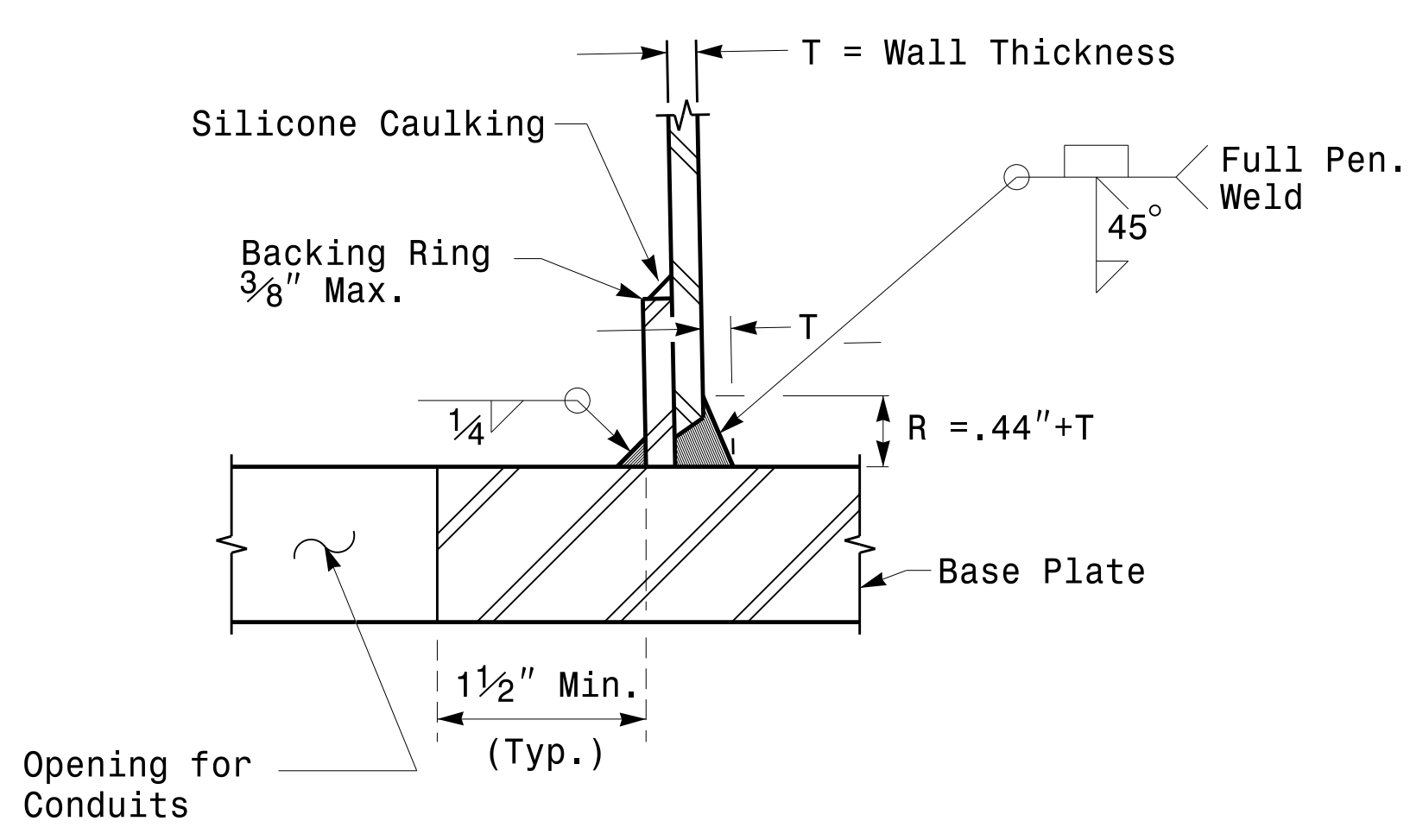


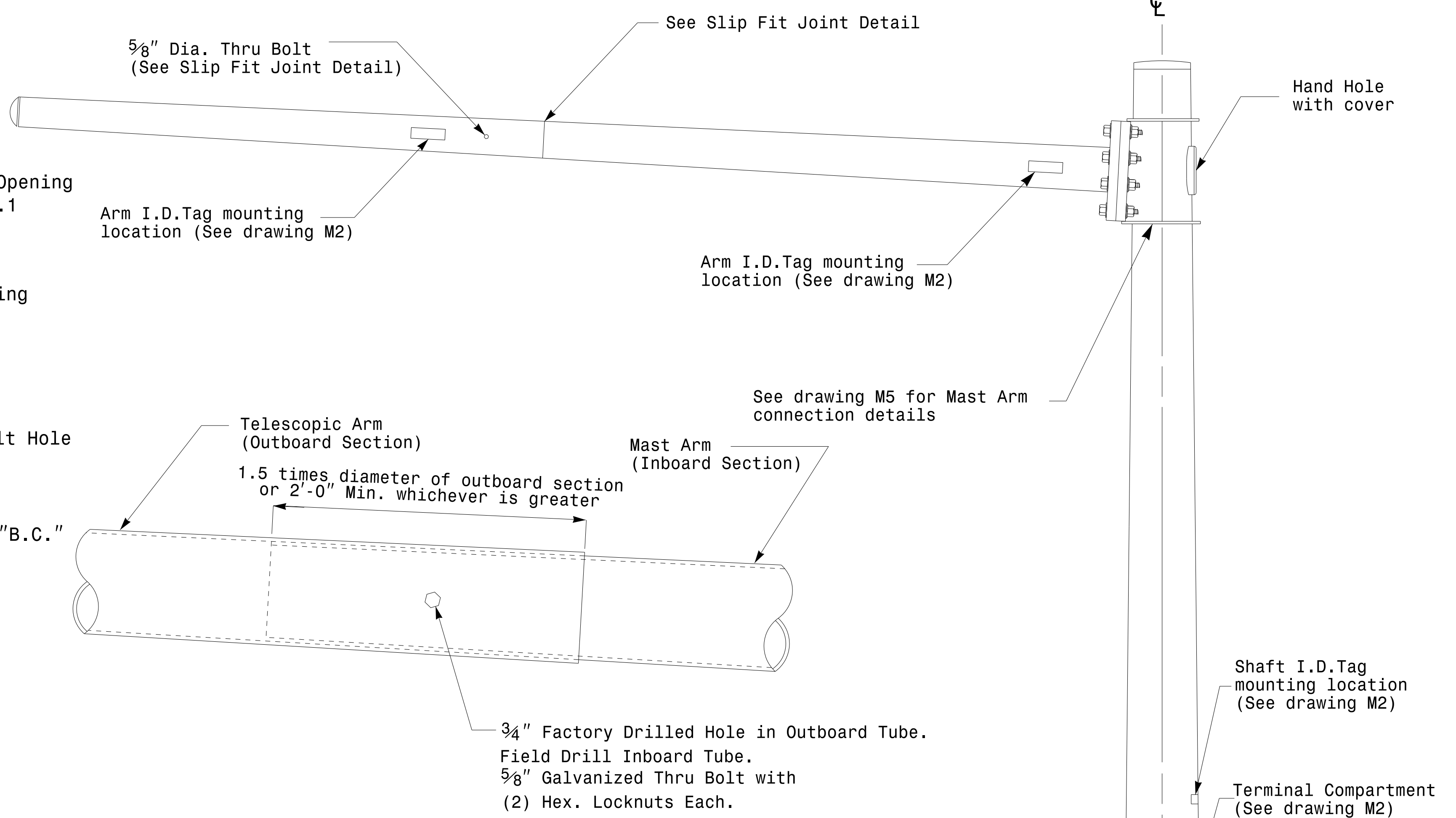
Note:  
 1. Opening in pole base plate shall be equal to pole base inside diameter minus 3 1/2" but shall not be less than 8 1/2".



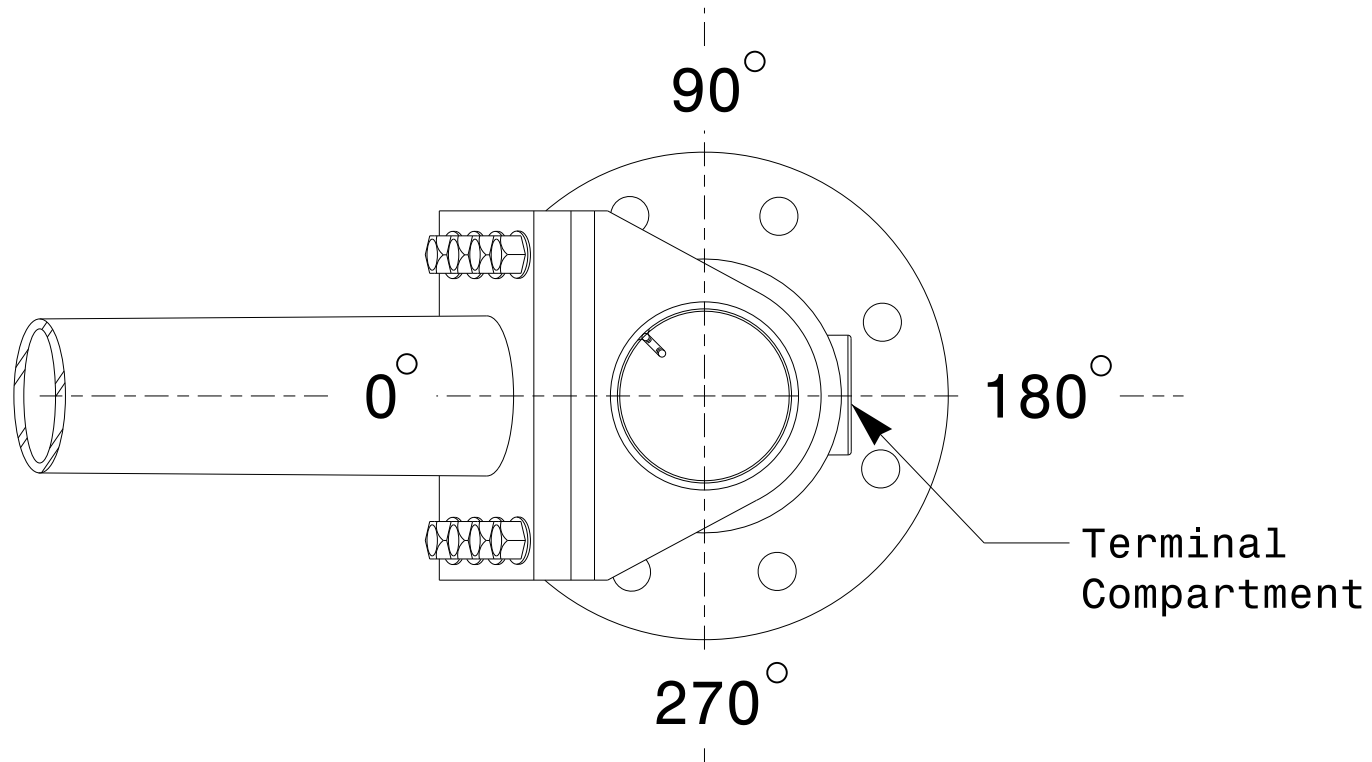
**Section A-A**  
**Pole Base Plate Details**



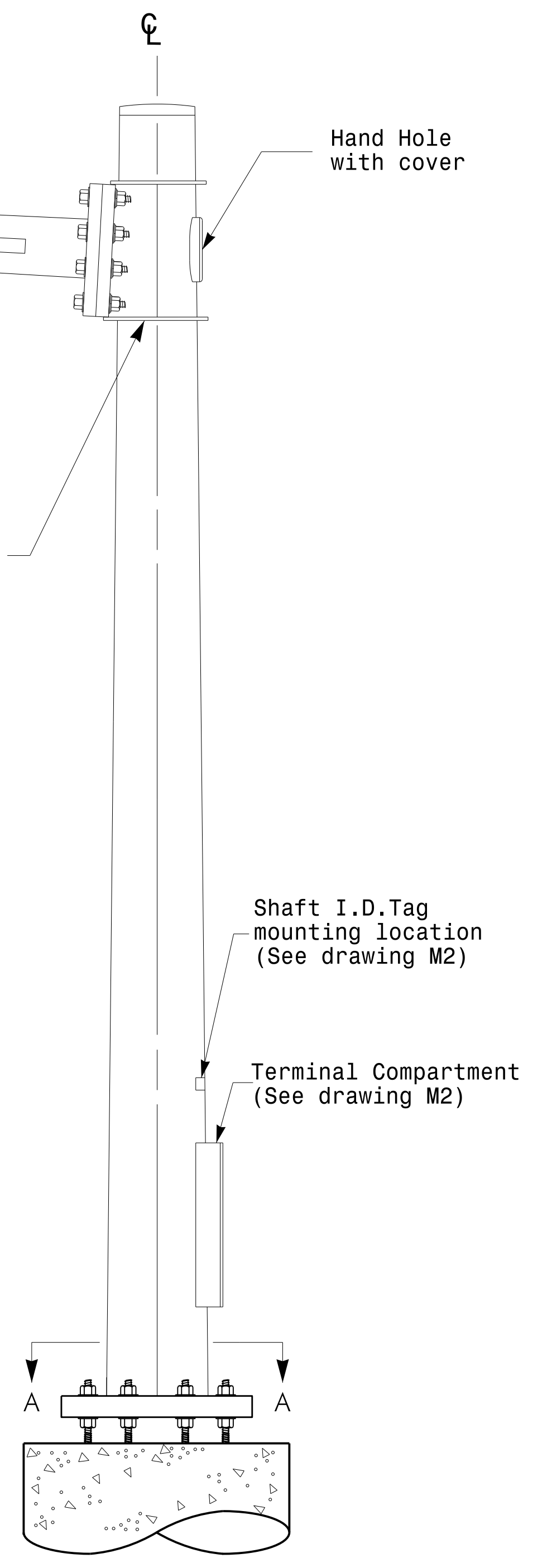
**Section B-B**  
 (Pole Attachment to Base Plate)  
**Full-Penetration Groove Weld Detail**



**Slip Fit Joint Detail for Mast Arm**



**Mast Arm Radial Orientation**



**Mast Arm Pole**

**Fabrication Details - Mast Arm Poles**

	Typical Fabrication Details For Mast Arm Poles		SEAL 
	PLAN DATE: FEBRUARY 2016 PREPARED BY: N. BITTING	DESIGNED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR	
SCALE: 0 NA NONE	REVISIONS:	INIT.:	DATE:
DocuSigned by 			44E8E32E147E4C4...

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 U:\CSG\WITS\Signal\sig\Design\Section\Eastern\_Region\M4\_Sheets\2016\2014\_Sig\_M4\_Std\_Fabrication\_Details\Mast\_Arm\_Poles.dgn  
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