

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY AN 8 MIL THICK 99.99 PERCENT ZINC (W-Zn-1) THERMAL SPRAYED COATING WITH A 0.5 MIL THICK SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST $\frac{1}{4}$ "PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

U-2524BC PROJECT NO. __ **GUILFORD** COUNTY 27 + 40.75 - L -STATION:

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

STANDARD

INTERMEDIATE STEEL DIAPHRAGMS FOR 72" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS

SEAL 19299 **REVISIONS** NGINER 3/6/2015

BOLT THROUGH GIRDER WEB HARDENED WASHER (TYP.) HARDENED WASHER (TYP.) NUT (TURNED ELEMENT

SECTION B-B

CONNECTION DETAILS

(FOR 70°< SKEW < 90° OR 90°< SKEW < 110°)

BOLT WITH DTI ASSEMBLY DETAIL

K. E. LOFTON DATE : 11–14 T. M. HARRIS CHECKED BY _ DATE : <u>1–15</u> __ DATE : <u>2–15</u> DESIGN ENGINEER : _____T. M. HARRIS

PARSONS NC LICENSE No. F-0246

PLANS PREPARED BY

CHECKED BY: T.M. HARRIS DATE: 1-15 DRAWN BY: RWW II/09 REV. IO/I/II CHECKED BY : GM II/09

ASSEMBLED BY: K.E.LOFTON DATE: II-I4

SHEET No.

S01-14