8/23/99

0 5 10	PROJ. REFERENCE NO.	SHEET NO.
	R-3622B	X-3

150 140 130 120 110 100 90 80 70 60 50 40 30 20 10 0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150

1630
1620
1610
1600
1590
1580
1570
1560

S.S. 1609.21

1592.79

0.060 0.060

S.S. 1593.52

1.5:1

3:1

13 + 00.00

S.S. 1604.08

1592.55

0.060 0.060

S.S. 1592.19

1.5:1

3:1

12 + 50.00

—℄—

$$$$$$$SYSTIME$$$$$$$
$$$$$$$$$$TIME$$$$$$$$$$
$$$$$$USERNAME$$$$

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