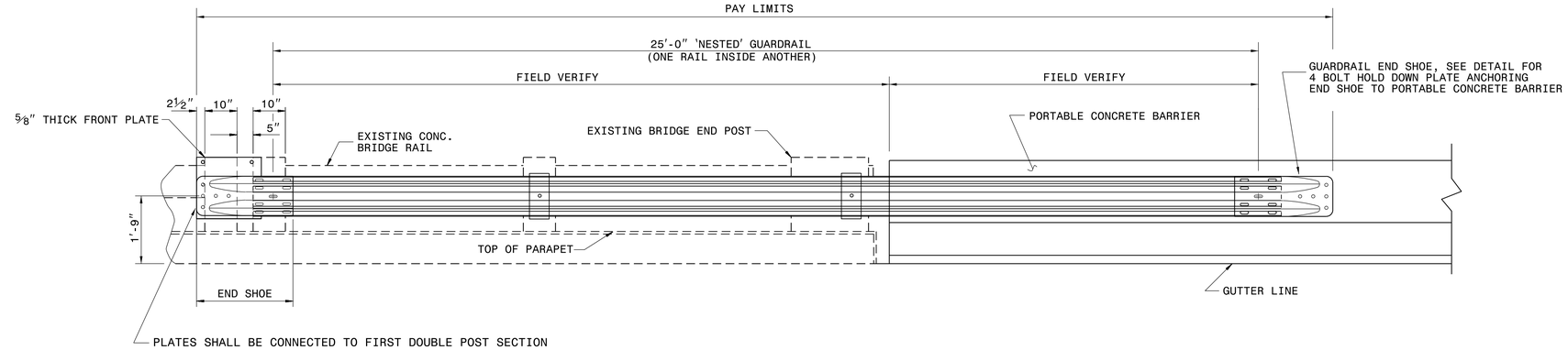
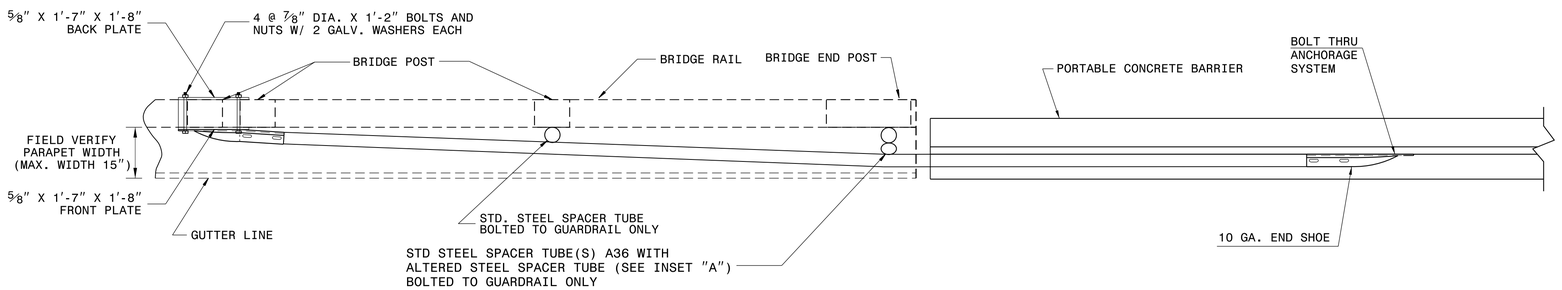
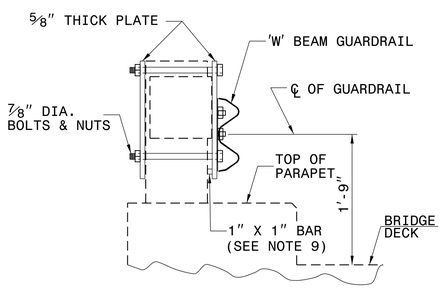
PROJECT REFERENCE NO.	SHEET NO.
B-4722B	2C-1



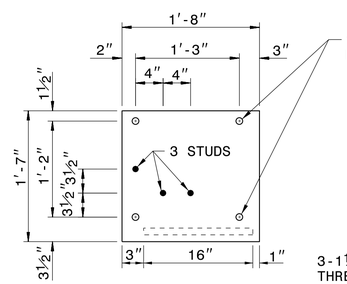
ELEVATION VIEW



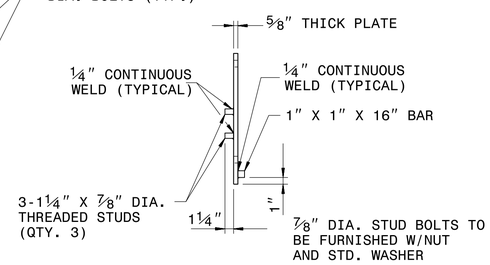
PLAN VIEW



SECTION VIEW

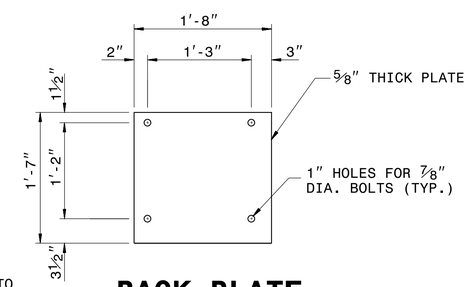


FRONT VIEW



SIDE VIEW

STUDS MAY BE ADJUSTED TO MEET FIELD CONDITIONS



BACK PLATE

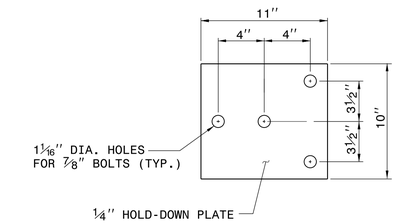
FRONT PLATE

NOTES FOR 4 BOLT HOLD DOWN PLATE

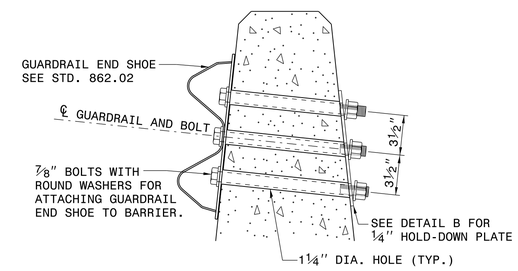
THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 4 - 7/8" DIA. BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL. THE 1 1/4" DIA. HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

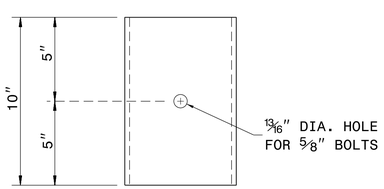


4 BOLT HOLD DOWN PLATE

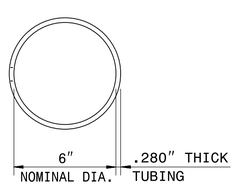


PART SECTION OF BARRIER OR RAIL

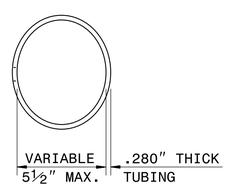
THRU END SHOE SECTION AND 4 BOLT HOLD DOWN PLATE



FRONT VIEW



PLAN VIEW



PLAN VIEW INSET "A"

STEEL SPACER TUBE

GENERAL NOTES:

1. USE NUTS, BOLTS, AND WASHERS CONFORMING TO THE REQUIREMENTS OF A.S.T.M. A-307 AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF STAND. SPECS.
2. TAP NUTS FOR THE 7/8" DIA. STUDS AND BOLTS AFTER GALVANIZING SEE A.S.T.M. A-563.
3. USE PLATES AND TUBES CONFORMING TO THE REQUIREMENTS OF A.S.T.M. A-36 AND GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH SECTION 1076 OF STAND. SPECS.
4. ADDITIONAL FIELD HOLES MAY BE DRILLED IN STEEL RAIL AS DIRECTED BY THE ENGINEER.
5. INSTALL FACE OF GUARDRAIL AS NEAR AS POSSIBLE TO PLUMB WITH THE PARAPET FACE AT BRIDGE END POST SPACER TUBE LOCATION BY USING STANDARD OR ALTERED SPACER TUBES OR A COMBINATION THEREOF OR AS DIRECTED BY THE ENGINEER. FOR VERY SMALL PARAPET WIDTHS, GUARDRAIL MAY BE INSTALLED AGAINST BRIDGE RAIL WITHOUT SPACER TUBES.
6. DO NOT DRILL BRIDGE RAIL IN ORDER TO INSTALL GUARDRAIL ANCHOR UNIT.
7. KEEP TOE OF PORTABLE CONCRETE BARRIER FLUSH WITH FACE OF PARAPET.
8. ATTACH 1" X 1" BAR AND THREADED STUDS TO PLATE WITH 1/4" WELDS ALL AROUND.
9. 1" X 1" BAR MAY NOT BE NEEDED ON BRIDGE RAILS WHERE FACE OF RAIL DOES NOT PROJECT BEYOND FACE OF POST.

NORTH CAROLINA PROFESSIONAL SEAL 022966 ENGINEER Joel S. Howerton

DocuSigned by: Joel Howerton 873F3D17DCDC45F...

12/22/2014

CONTRACT STANDARDS AND DEVELOPMENT UNIT
Office 919-707-6950 FAX 919-250-4119

TEMPORARY ANCHOR UNIT TYPE W-BEAM

ORIGINAL BY: E.E. WARD DATE: 4-03
MODIFIED BY: E.E. WARD DATE: 6-04
CHECKED BY: DATE:
FILE SPEC.: :\usr\details\stand\862stds\anc.dgn

$$$$SYSTIME$$$$
$$$$DGNFILE$$$$
$$$$USERNAME$$$$