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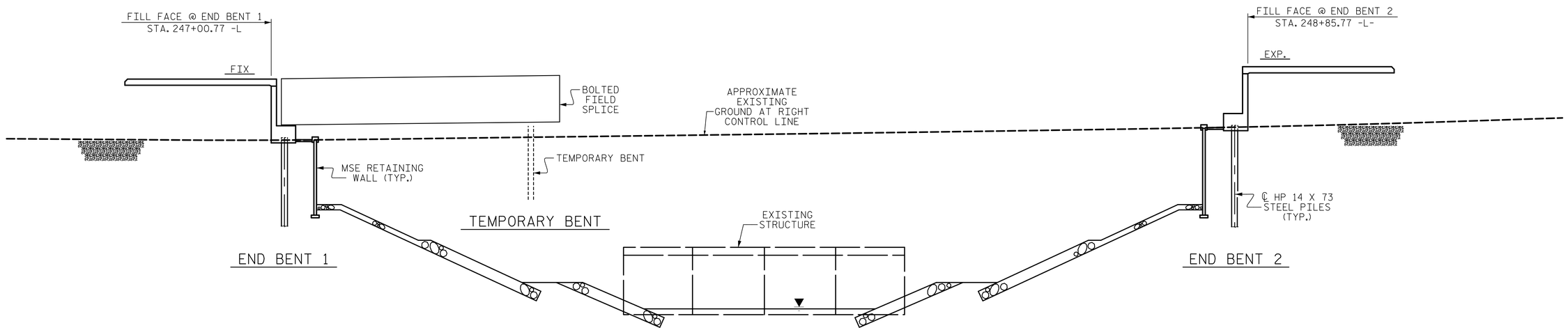
SPAN A



GIRDER ERECTION

(SECTION AT END BENTS ARE TAKEN AT RIGHT ANGLES)

NOTES:

ERECT A MINIMUM OF TWO GIRDERS WITH ALL DIAPHRAGMS/CROSSFRAMES BETWEEN THE GIRDERS IN PLACE AND THE BOLTS TIGHTENED PRIOR TO RELEASING THE GIRDERS.

ERECT EACH SUBSEQUENT GIRDER OR PAIR OF GIRDERS WITH DIAPHRAGMS/CROSSFRAMES CONNECTING TO THE ADJACENT PREVIOUSLY ERECTED GIRDER AND TIGHTEN ALL BOLTS BEFORE RELEASING THE GIRDERS.

THE STRUCTURAL STEEL SHALL BE SUPPORTED DURING ERECTION IN ITS CAMBERED POSITION.

THE TEMPORARY BENT SHALL REMAIN IN PLACE UNTIL ALL DIAPHRAGMS/CROSSFRAMES ARE IN PLACE AND ALL HIGH STRENGTH BOLTS ARE TIGHTENED.

THE TEMPORARY BENT SHALL PROVIDE BEARING AT A CONNECTOR PLATE LOCATION. WHEN CONNECTOR PLATES ARE USED AS TEMPORARY BEARING STIFFENERS, DIAPHRAGMS MUST BE ATTACHED.

THE CONTRACTOR'S ERECTION PLANS SHALL INCLUDE A METHOD OF TEMPORARY BENT REMOVAL THAT WILL UNIFORMLY TRANSFER THE STRUCTURAL WEIGHT TO THE DIAPHRAGMS/CROSSFRAMES AND THE GIRDERS WILL REMAIN IN THE CAMBERED POSITIONS.

PLANS FOR TEMPORARY BENT ERECTION AND REMOVAL SHALL BE SUBMITTED TO THE ENGINEER FOR REVIEW.

THE CONTRACTOR IS RESPONSIBLE FOR DESIGNING THE TEMPORARY BENTS. THE DESIGNS SHALL BE COMPLETED BY A PROFESSIONAL ENGINEER REGISTERED IN THE STATE OF NORTH CAROLINA. THE CONTRACTOR SHALL SUBMIT SIGNED AND SEALED WORKING DRAWINGS AND CALCULATIONS FOR APPROVAL BY THE ENGINEER.

DURING THE GIRDER ERECTION PROCEDURE, THE CONTRACTOR IS RESPONSIBLE FOR PROVIDING TEMPORARY LATERAL BRACING AND OTHER MEANS OF SUPPORT, AS REQUIRED TO ENSURE STABILITY OF THE GIRDERS, AVOID UPLIFT OF THE GIRDERS AT THE TEMPORARY BENTS AND TO ENSURE PLUMBNESS OF THE GIRDERS IN THE FINAL CONDITION.

NO SEPARATE MEASUREMENT OR PAYMENT WILL BE MADE FOR PROVIDING THE TEMPORARY BENT. THE COST FOR ALL MATERIALS, EQUIPMENT, TOOLS, LABOR AND ANY INCIDENTALS NECESSARY TO PROVIDE THE TEMPORARY BENT SHALL BE CONSIDERED INCIDENTAL TO THE LUMP SUM BID PRICE FOR STRUCTURAL STEEL.

THE CONTRACTOR MAY SUBMIT AN ALTERNATE ERECTION METHOD TO THE ENGINEER FOR REVIEW AND APPROVAL.

FABRICATORS SHALL DETAIL DIAPHRAGM MEMBERS AND CONNECTIONS FOR FULL DEAD LOAD FIT UP. GIRDERS SHALL BE PLUMB AFTER THE FULL AMOUNT OF DEAD LOAD IS APPLIED.

INSTALL THE LATERAL BRACING AFTER ERECTING THE EXTERIOR GIRDER AND THE ADJACENT INTERIOR GIRDER AND INSTALLING THE INTERMEDIATE DIAPHRAGMS.

PROJECT NO. R-2519B
YANCEY/MITCHELL COUNTY
STATION: 247+87.50 -L-

Prepared by
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8/21/2014
NORTH CAROLINA PROFESSIONAL SEAL 039173 ENGINEER MATTHEW K. TOM
DocuSigned by: Matthew K. Tom
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STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

GIRDER ERECTION DETAILS

(RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-167
1			3			TOTAL SHEETS
2			4			194

DRAWN BY :	M. K. TOM	DATE :	2/7/13
CHECKED BY :	K. H. COMPTON	DATE :	4/18/13
DESIGNED BY :	M. K. TOM	DATE :	11/27/12

8/20/2014
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kyle_compton

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