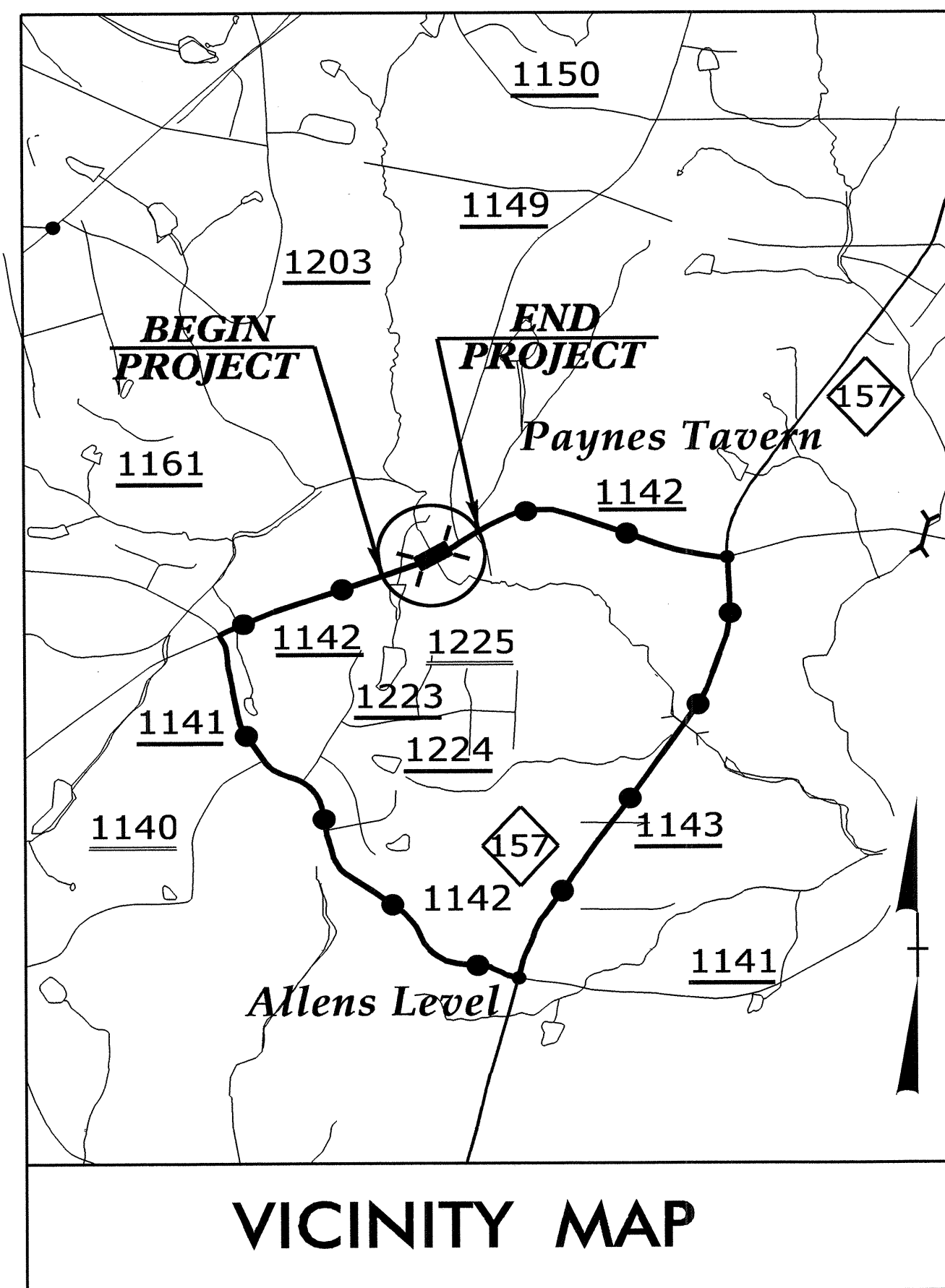


CONTRACT: C203366 TIP PROJECT: B-4785

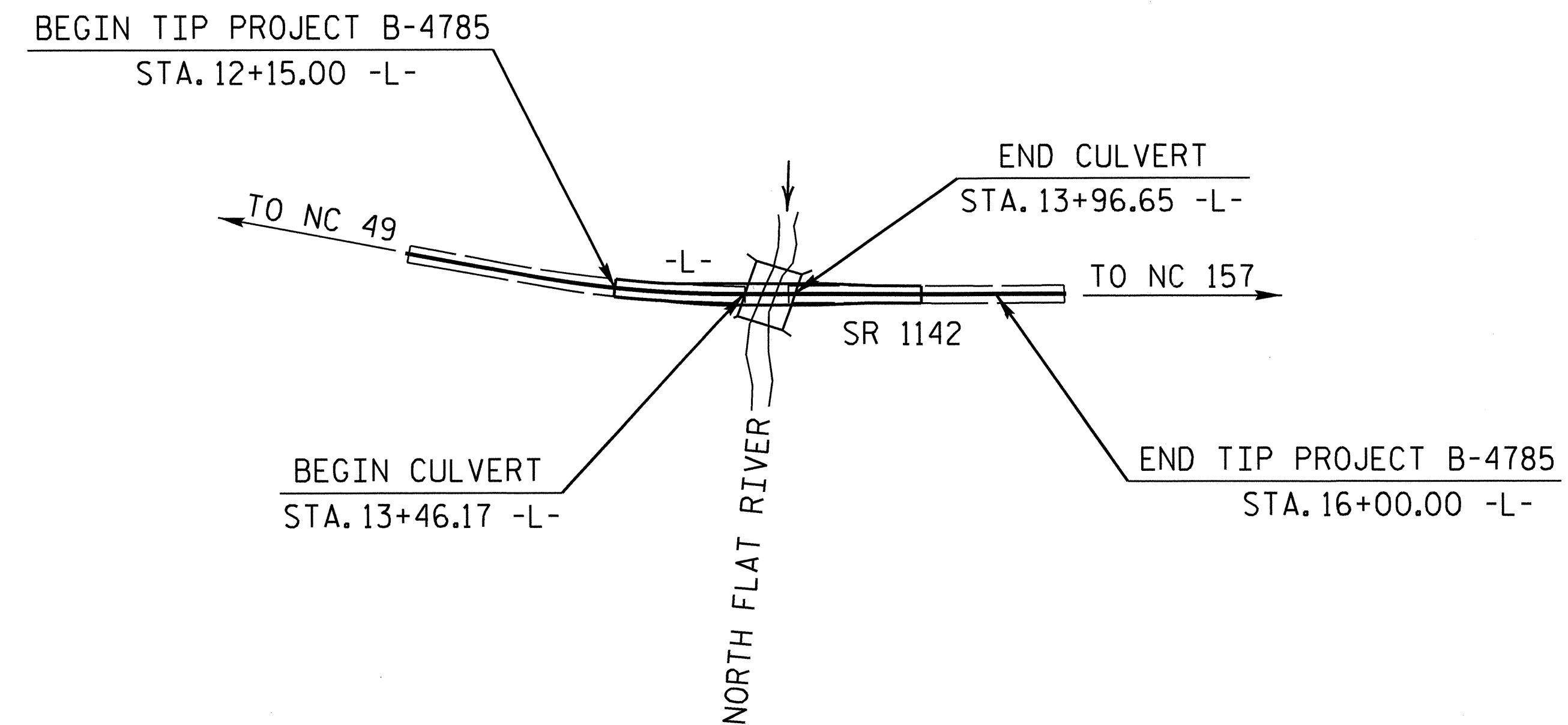
CULVERT



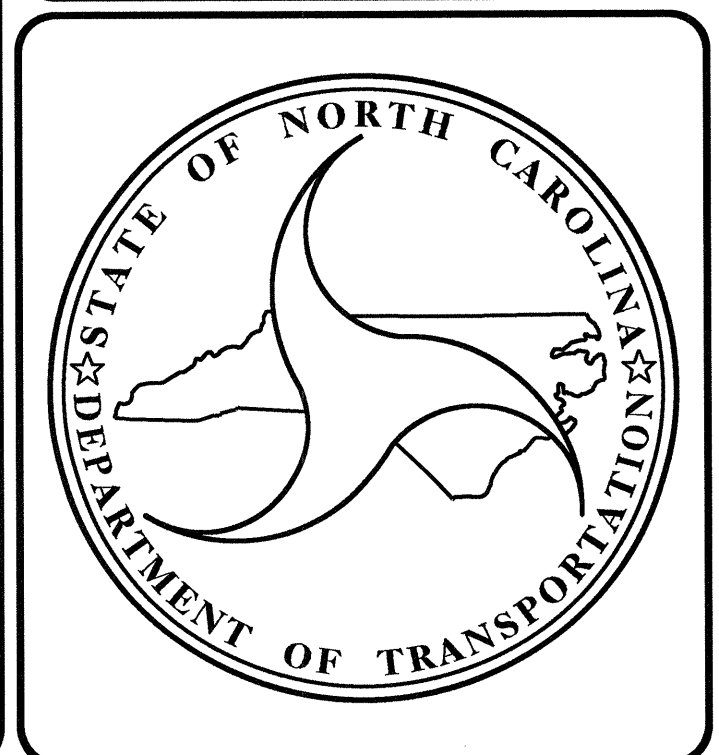
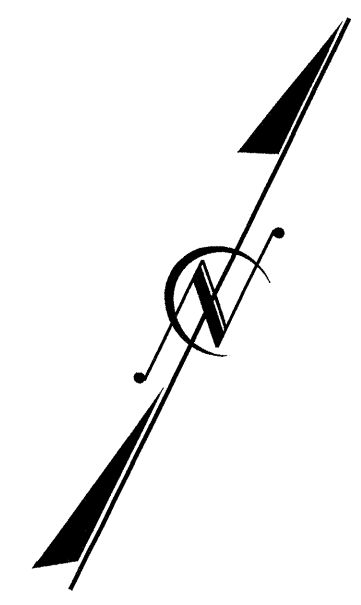
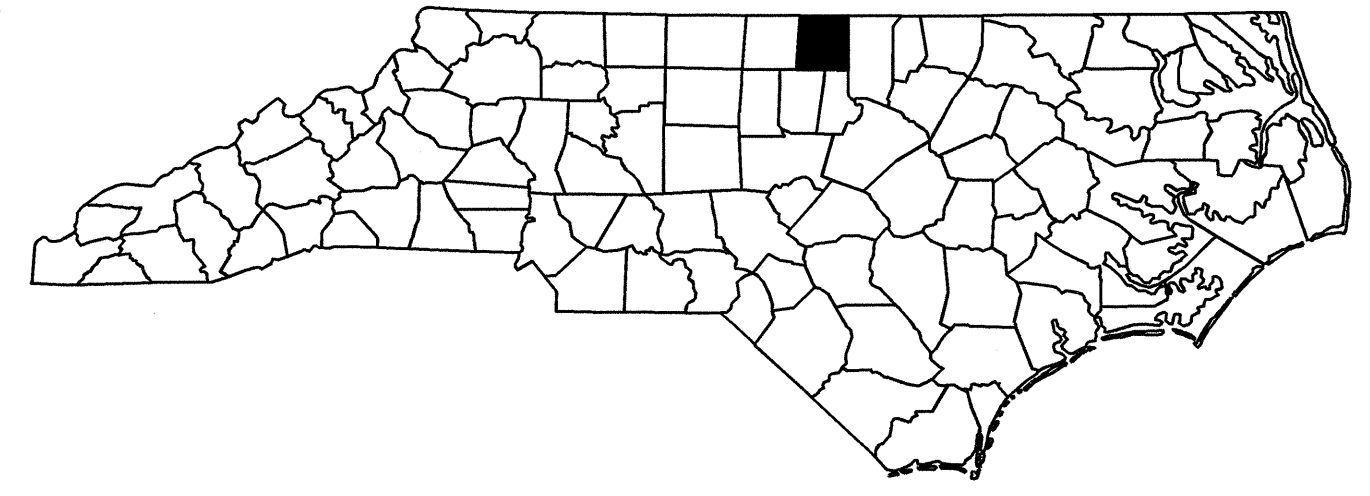
STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS
PERSON COUNTY

**LOCATION: BRIDGE NO. 24 OVER NORTH FLAT RIVER ON
SR 1142 (PAYNES TAVERN RD.)**

**TYPE OF WORK: GRADING, PAVING, DRAINAGE AND
CULVERT**



STATE	STATE PROJECT REFERENCE NO.	SHEET NO.	TOTAL SHEETS
N.C.	B-4785		
STATE PROJ. NO.	F.A. PROJ. NO.	DESCRIPTION	
38556.1.1	BRZ-1142(7)	P. E.	
38556.2.1	BRZ-1142(7)	RW & UTL.	
38556.3.FD1	BRZ-1142(7)	CONST.	



DESIGN DATA

ADT 2013 =	780 VPD
ADT 2033 =	1,170 VPD
DHV =	10 %
D =	60 %
*T =	6 %
**V =	55 MPH

* (TTST 1% + DUAL 5%)
FUNC. CLASS. = RURAL LOCAL
SUBREGIONAL TIER

PROJECT LENGTH

LENGTH ROADWAY TIP PROJECT B-4785 =	0.063 MILE
LENGTH STRUCTURE TIP PROJECT B-4785 =	0.010 MILE
TOTAL LENGTH TIP PROJECT B-4785 =	0.073 MILE

Prepared In the Office of:
DIVISION OF HIGHWAYS
1000 BIRCH RIDGE DR.
RALEIGH, N.C. 27610

2012 STANDARD SPECIFICATIONS

<p>LETTING DATE :</p> <p><u>MARCH 18, 2014</u></p>	<p><u>J.M. BAILEY, P.E.</u> PROJECT ENGINEER</p> <p><u>D.R. CALHOUN, P.E.</u> PROJECT DESIGN ENGINEER</p>
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STRUCTURES MANAGEMENT UNIT

DIVISION OF HIGHWAYS
STATE OF NORTH CAROLINA

P.E.

STATE DESIGN ENGINEER
DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED _____
DIVISION ADMINISTRATOR DATE _____

BM #2: RR SPIKE SET IN 26" RIVER BIRCH, 63' LT. OF -L- STA. 13+32.00, EL. 595.11

F.A. PROJECT NO.: BRZ-1142(7)

HYDRAULIC DATA

DESIGN DISCHARGE = 1400 CFS
 FREQUENCY OF DESIGN FLOOD = 25 YRS.
 DESIGN HIGH WATER ELEVATION = 598.30
 DRAINAGE AREA = 5.3 SQ. MI.
 BASE DISCHARGE (Q100) = 2100 CFS
 BASE HIGH WATER ELEVATION = 600.20

OVERTOPPING FLOOD DATA

OVERTOPPING DISCHARGE = 2700 CFS
 FREQUENCY OF OVERTOPPING FLOOD = 100+ YRS.
 OVERTOPPING FLOOD ELEVATION = 602.00

GRADE DATA

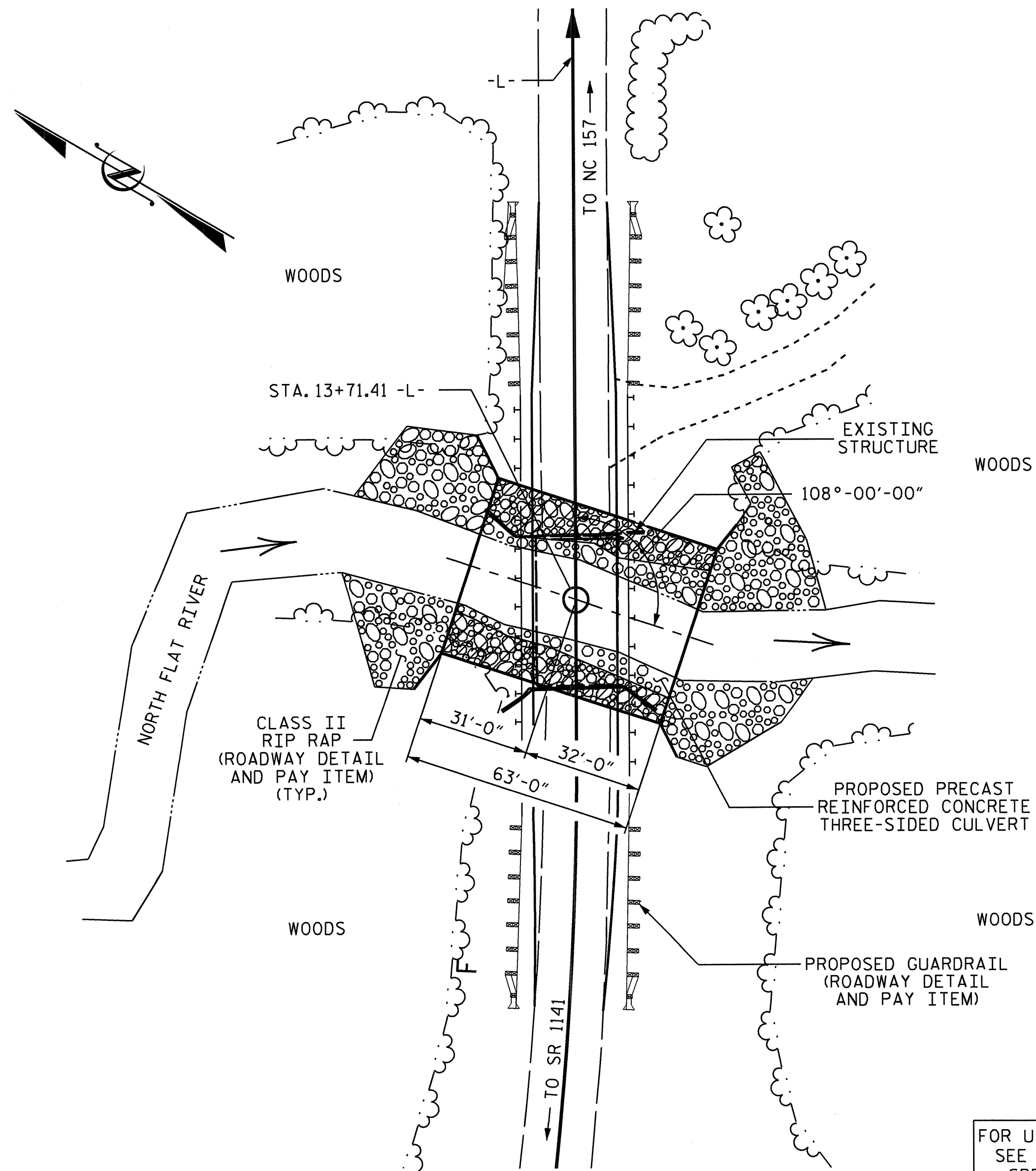
GRADE POINT ELEVATION @ STA. 13+71.41 -L- = 601.88'
 BED ELEVATION @ STA. 13+71.41 -L- = 588.0'±
 ROADWAY FILL SLOPES = 2:1

NOTES

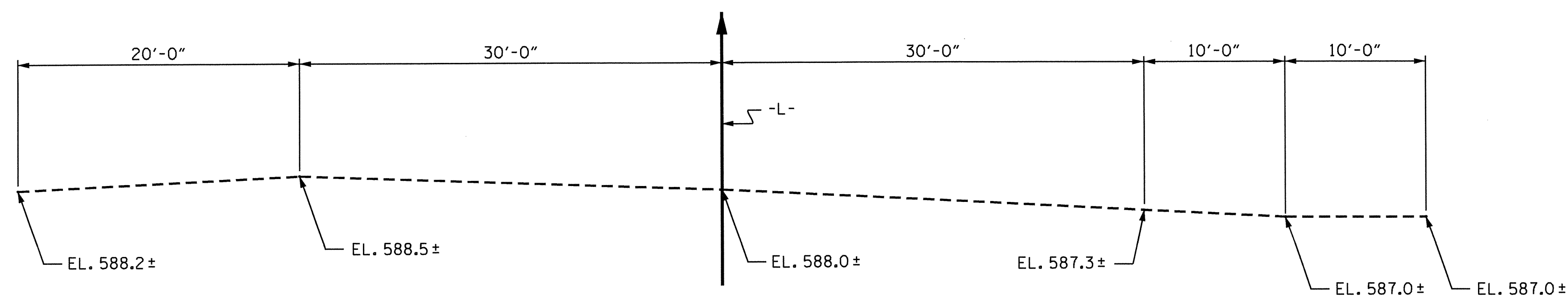
ASSUMED LIVE LOAD ----- HL-93 OR ALTERNATE LOADING.
 MAXIMUM DESIGN FILL----- 3.06' (AT CENTERLINE--ARCH ALTERNATIVE)
 MINIMUM DESIGN FILL----- 2.31' (AT CENTERLINE--ARCH ALTERNATIVE)
 FOR OTHER DESIGN DATA AND NOTES, SEE STANDARD NOTE SHEET.
 THE RESIDENT ENGINEER SHALL CHECK THE LENGTH OF CULVERT BEFORE STAKING IT OUT TO MAKE CERTAIN THAT IT WILL PROPERLY TAKE CARE OF THE FILL.
 THE EXISTING STRUCTURE CONSISTING OF 1 SPAN @ 40'-6" WITH A 5" ASPHALT WEARING SURFACE OVER A TIMBER DECK ON STEEL I-BEAMS SUPERSTRUCTURE AND A CLEAR ROADWAY WIDTH OF 19'-3" ON END BENTS CONSISTING OF TIMBER CAPS AND POSTS ON CONCRETE SILLS, LOCATED AT THE PROPOSED STRUCTURE LOCATION SHALL BE REMOVED. FOR REMOVAL OF EXISTING STRUCTURE, SEE SPECIAL PROVISIONS.
 THE SCOUR CRITICAL ELEVATION FOR THE BOTTOMLESS CULVERT FOOTING AT STATION 13+71.41 -L- IS THE BOTTOM OF FOOTING ELEVATION. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.
 THE BOTTOMLESS CULVERT FOOTING AT STATION 13+71.41 -L- SHALL BE DESIGNED FOR A FACTORED RESISTANCE OF 4.5 TSF. CHECK FIELD CONDITIONS FOR THE REQUIRED RESISTANCE OF 10 TSF JUST BEFORE PLACING CONCRETE.
 TO PROVIDE PROTECTION FROM POSSIBLE SCOUR, DO NOT CONSTRUCT CULVERT FOOTINGS AT AN ELEVATION HIGHER THAN SHOWN ON THE PLANS.
 KEY FOOTINGS FOR BOTTOMLESS CULVERT AT STATION 13+71.41 -L- AT LEAST 12" INTO ROCK WITH MINIMUM THICKNESS AS SHOWN ON THE PLANS.
 FOR BLASTING ADJACENT TO HIGHWAY STRUCTURES, SEE ARTICLE 410-9 OF THE STANDARD SPECIFICATIONS.
 THE BOTTOM OF FOOTING ELEVATIONS MAY BE LOWERED IN ORDER TO SATISFY BEARING CAPACITY AND MINIMUM ROCK EMBEDMENT REQUIREMENTS.
 THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18-EVALUATING SCOUR AT BRIDGES."
 FOR PRECAST REINFORCED CONCRETE THREE-SIDED CULVERT, SEE SPECIAL PROVISIONS.
 INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COST RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE."
 REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL INTO THE WATER. THE CONTRACTOR SHALL REMOVE THE BRIDGE AND SUBMIT PLANS FOR DEMOLITION IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.
 FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
 FOR CULVERT DIVERSION DETAILS AND PAY ITEM, SEE EROSION CONTROL PLANS.
 FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
 FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
 FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
 THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS. PAYMENT FOR THE SAMPLES OF REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.

TOTAL STRUCTURE QUANTITIES	
REMOVAL OF EXISTING STRUCTURE	LUMP SUM
PRECAST REINFORCED CONCRETE THREE-SIDED CULVERT @ STA. 13+71.41 -L-	LUMP SUM
UNCLASSIFIED EXCAVATION	LUMP SUM
* CLASS A CONCRETE	95 C. Y.

* CLASS A CONCRETE QUANTITY SHOWN IS ESTIMATED FOR THE CULVERT FOOTINGS AND/OR SUB-FOOTINGS (IF USED) AND IS BASED UPON THE BEST INFORMATION AVAILABLE.



LOCATION SKETCH



PROFILE ALONG CULVERT

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS

Professional Engineer Seal for Jesse McArthur, No. 113114, dated 11/3/14.

Professional Engineer Seal for Douglas R. Calahan, No. 14855, dated 11-23-14.

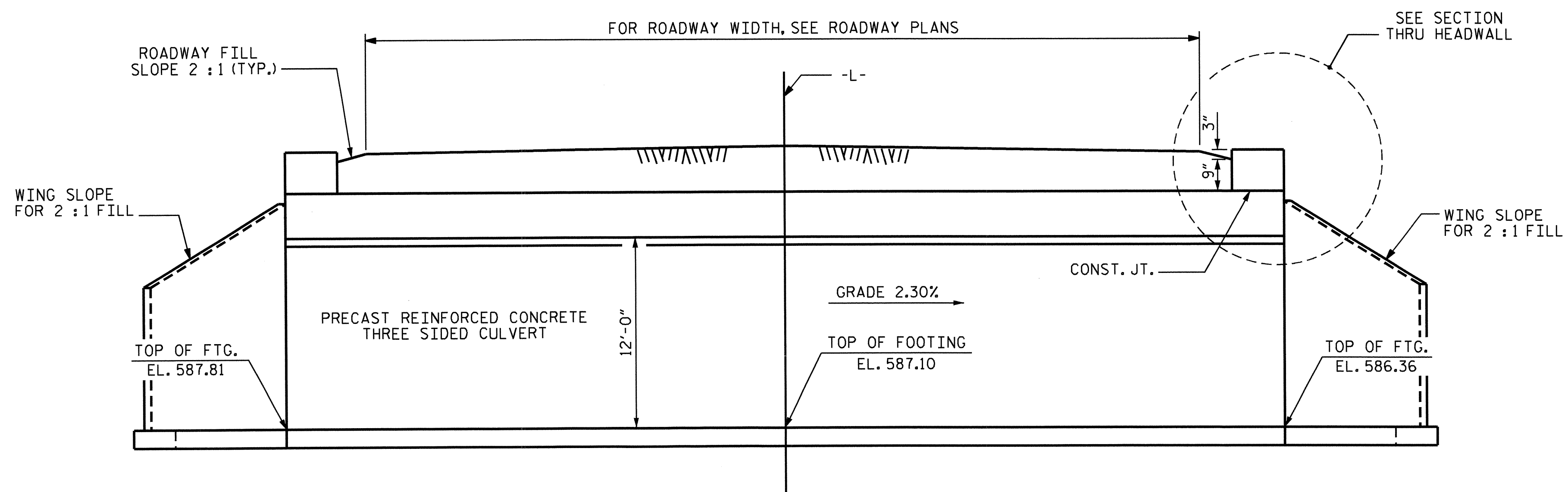
PROJECT NO. B-4785
 PERSON _____ COUNTY _____
 STATION: 13+71.41 -L-
 SHEET 1 OF 4 REPLACES BRIDGE NO. 24

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 PRECAST REINFORCED CONCRETE THREE-SIDED CULVERT
 108° SKEW

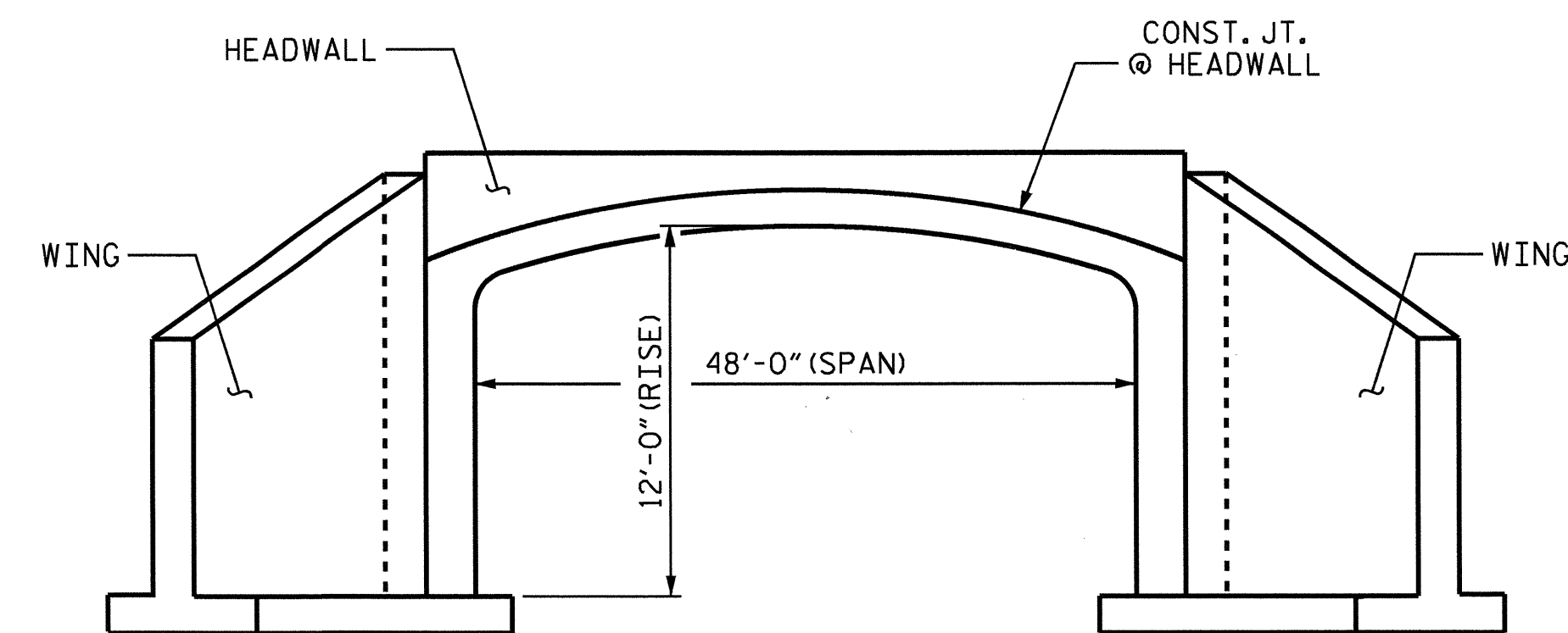
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS: 4

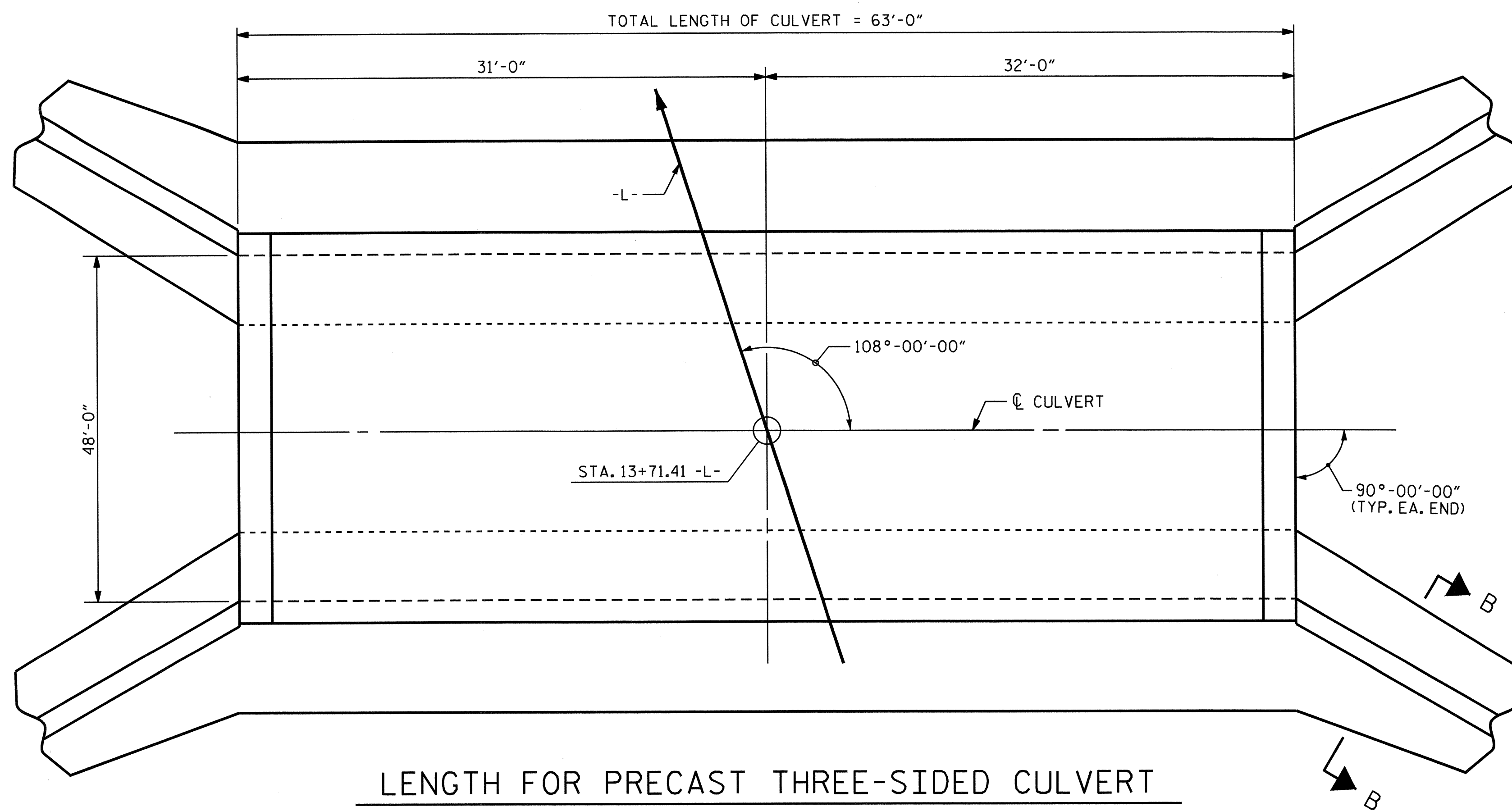
ASSEMBLED BY: A. SORSENGINH DATE: 12/5/13
 CHECKED BY: P. K. NEWTON DATE: 12/5/13



CULVERT SECTION NORMAL TO ROADWAY

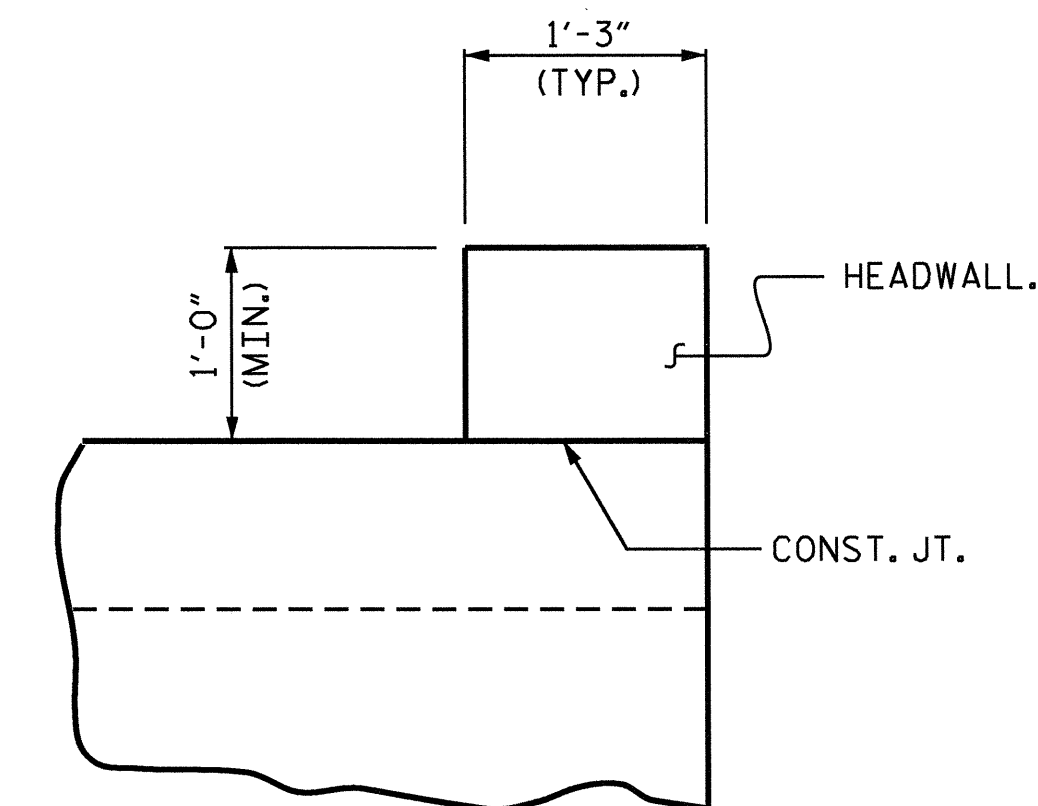


END ELEVATION



LENGTH FOR PRECAST THREE-SIDED CULVERT

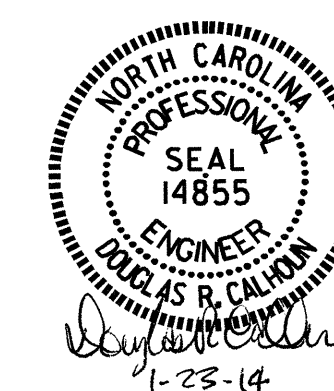
NOTE : SEE SHEET 3 OF 4 FOR SECTION B-B



SECTION THRU HEADWALL

PROJECT NO. B-4785
 PERSON _____ COUNTY _____
 STATION: 13+71.41 -L-

SHEET 2 OF 4



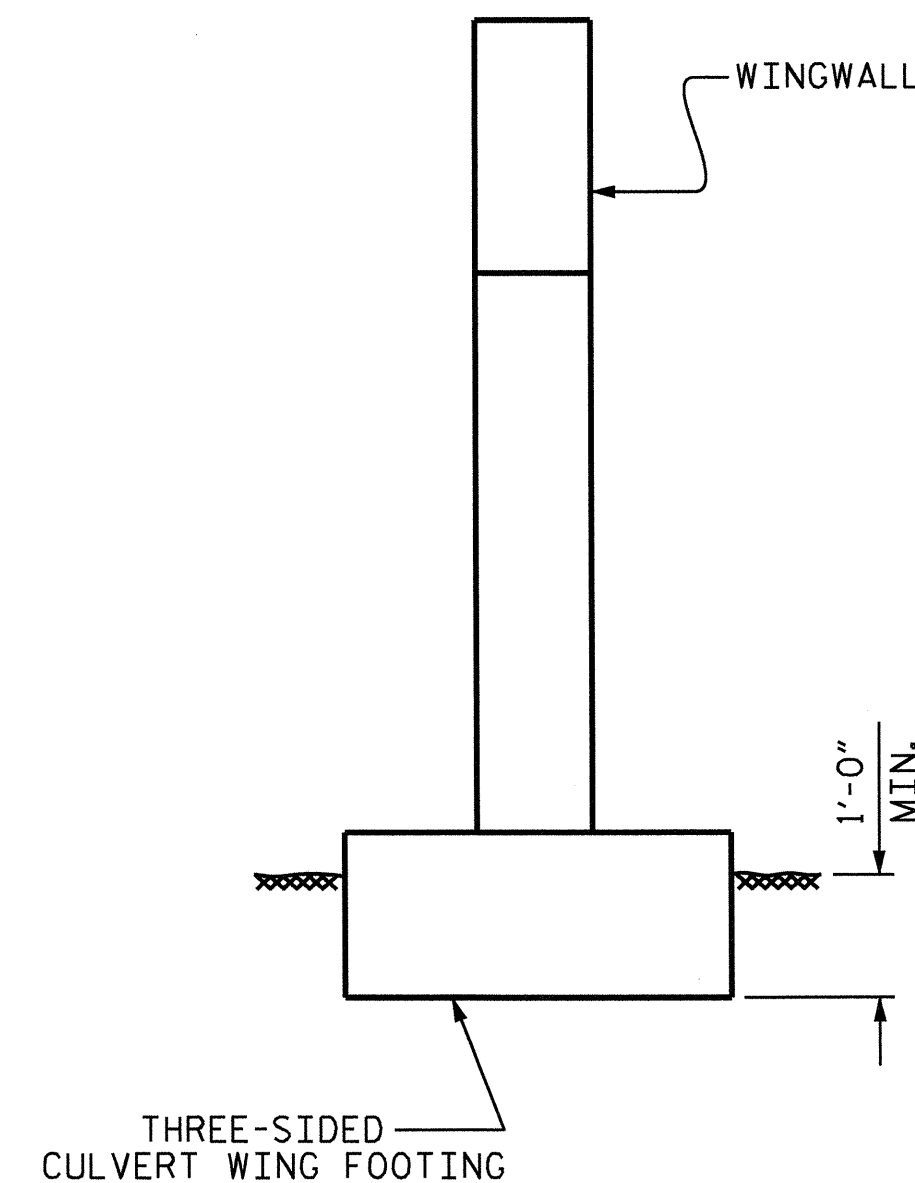
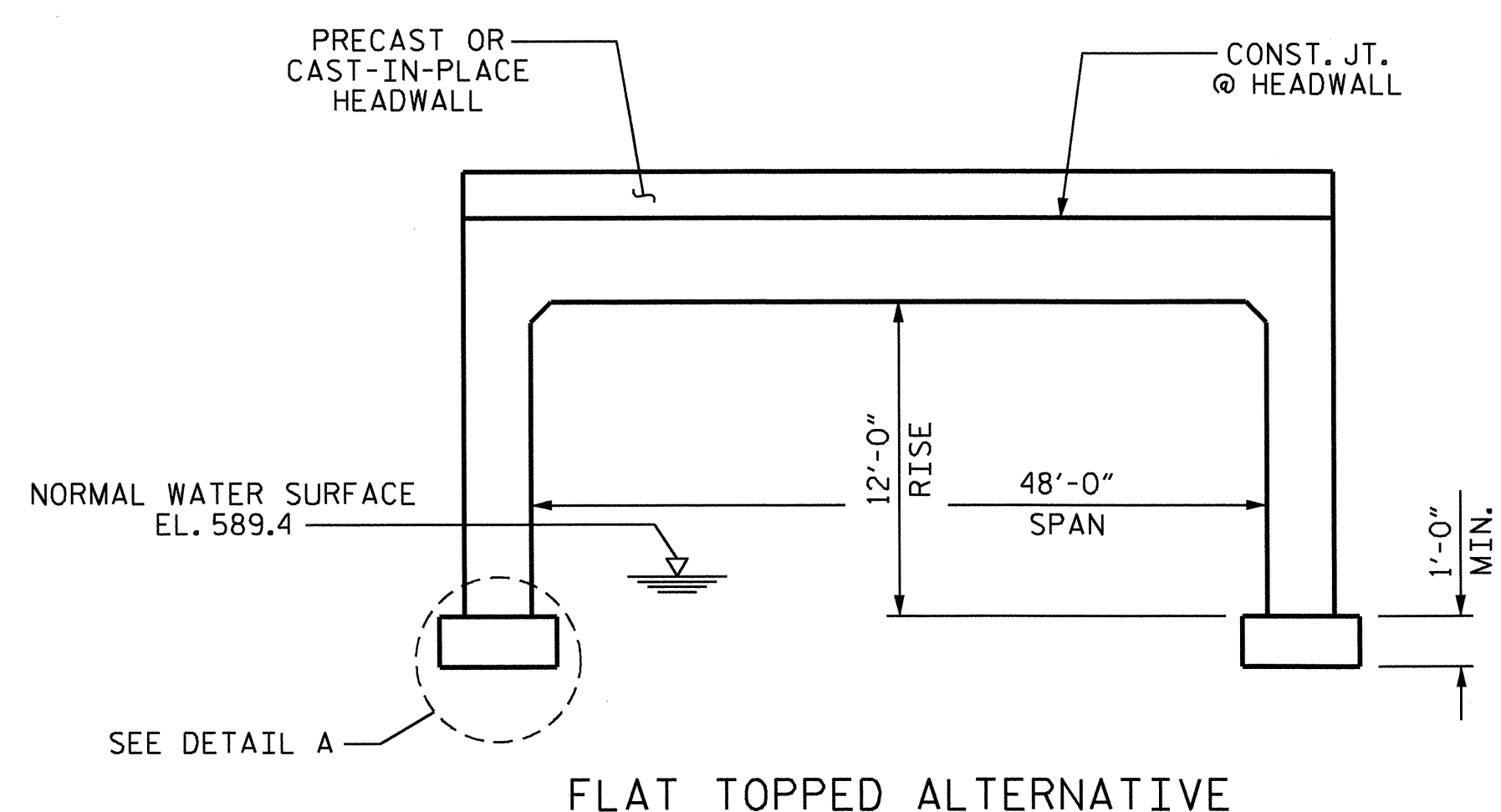
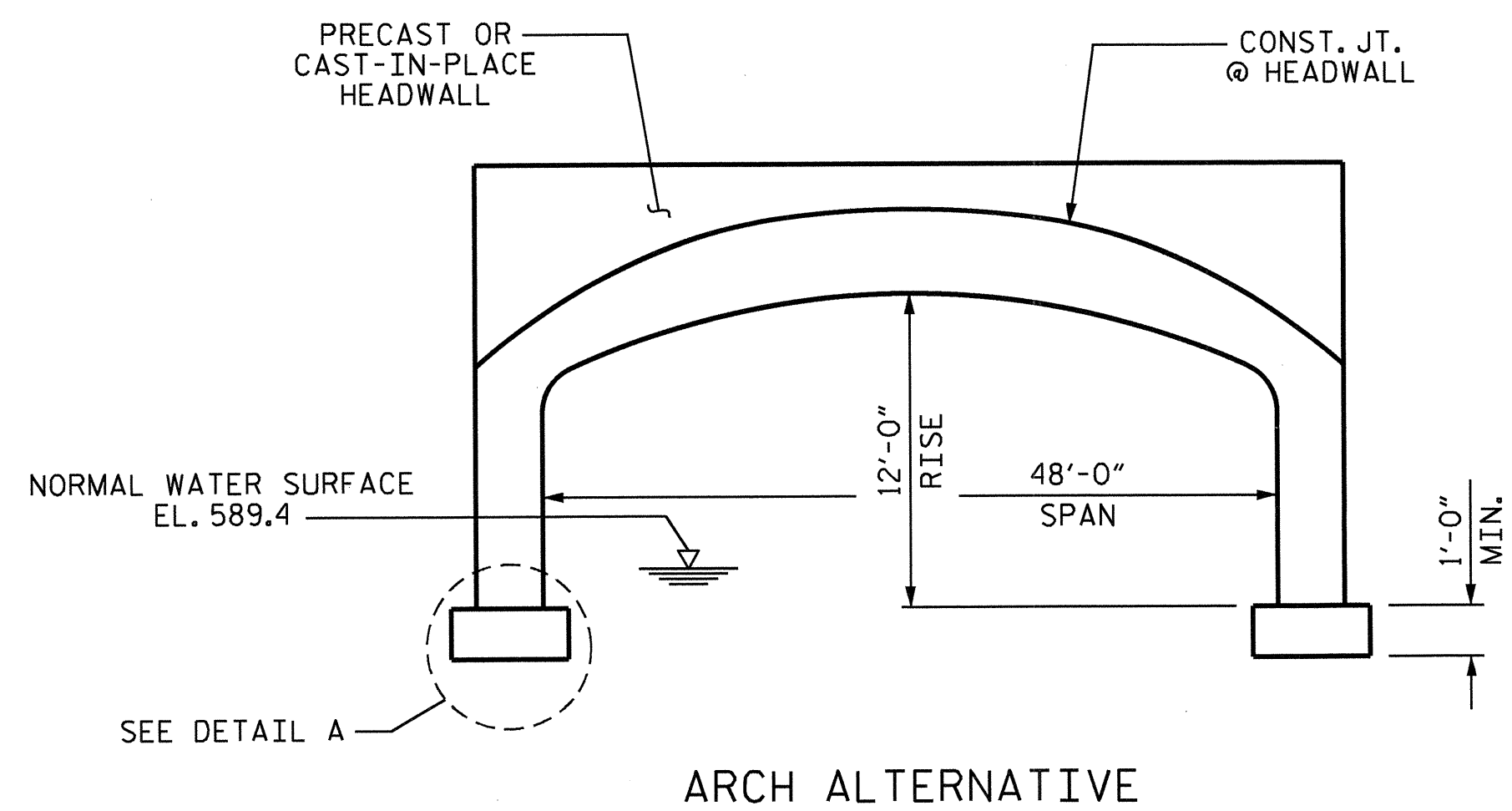
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

PRECAST REINFORCED
 CONCRETE THREE-SIDED
 CULVERT

108° SKEW

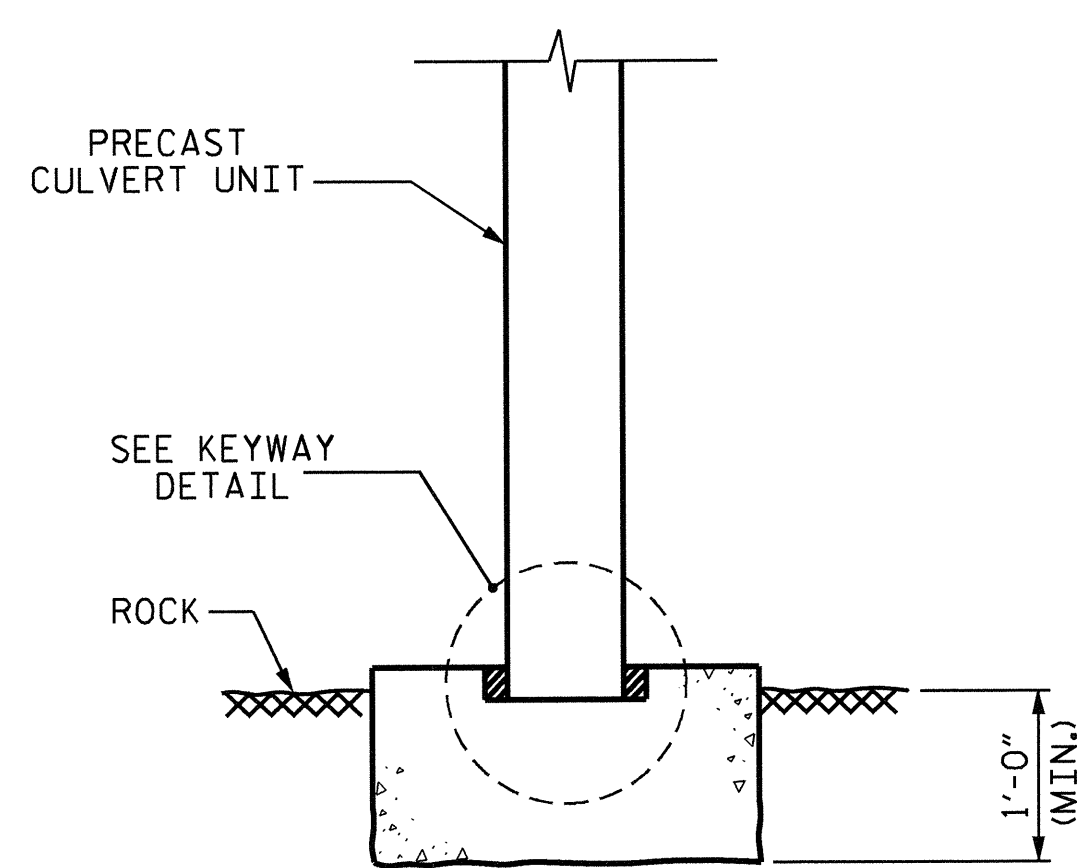
ASSEMBLED BY : <u>A. SORSENGINH</u>	DATE : <u>12/5/13</u>	SPECIAL
CHECKED BY : <u>P. K. NEWTON</u>	DATE : <u>12/5/13</u>	
DRAWN BY : <u>K.H. COMPTON</u>	DATE : <u>JULY, 2011</u>	STANDARD
CHECKED BY : <u>R.W. WRIGHT</u>	DATE : <u>JULY, 2011</u>	

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	C-2
1			3			TOTAL SHEETS
2			4			4



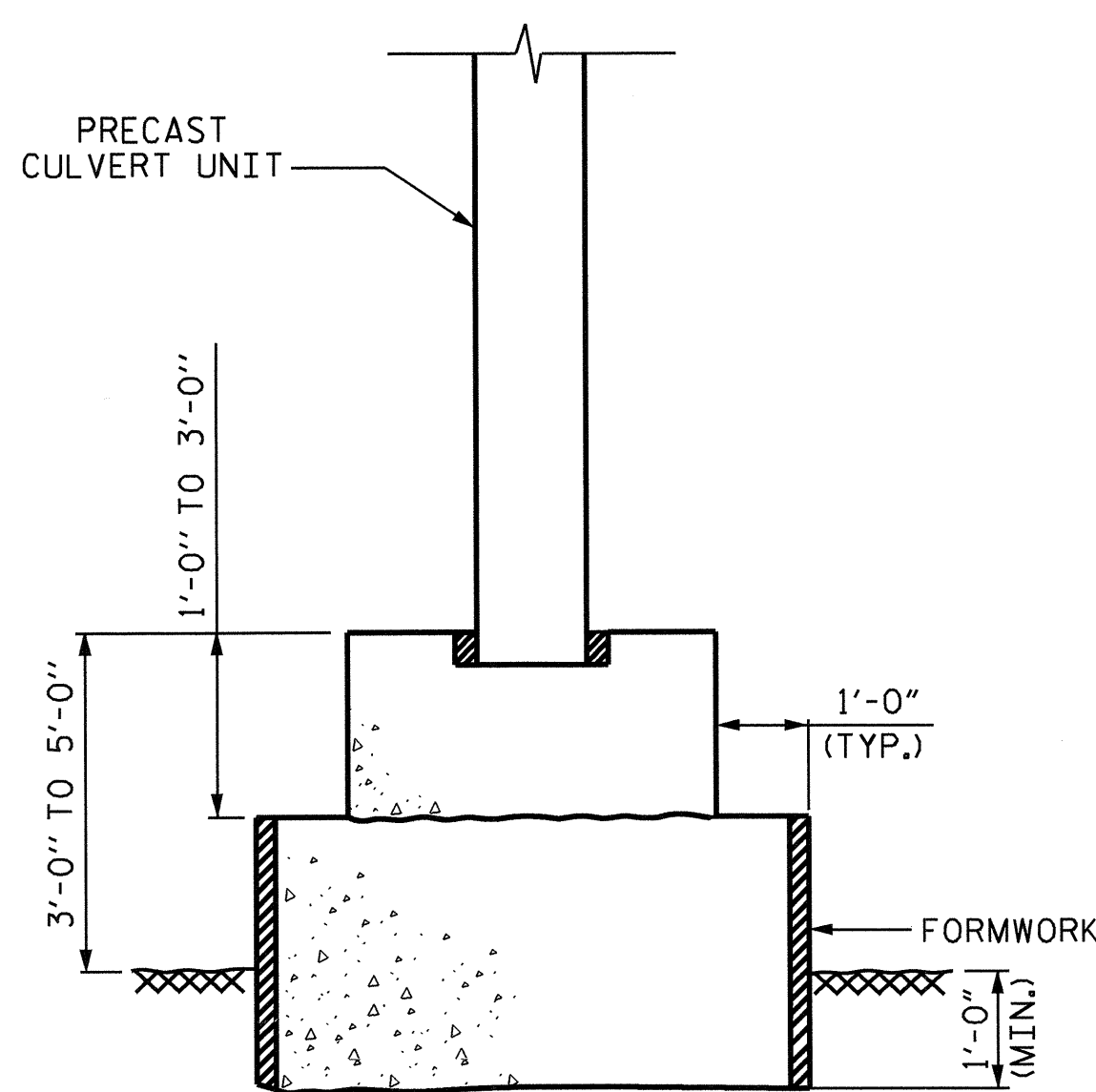
RIGHT ANGLE SECTION OF PRECAST CONCRETE THREE-SIDED CULVERT

SECTION B-B



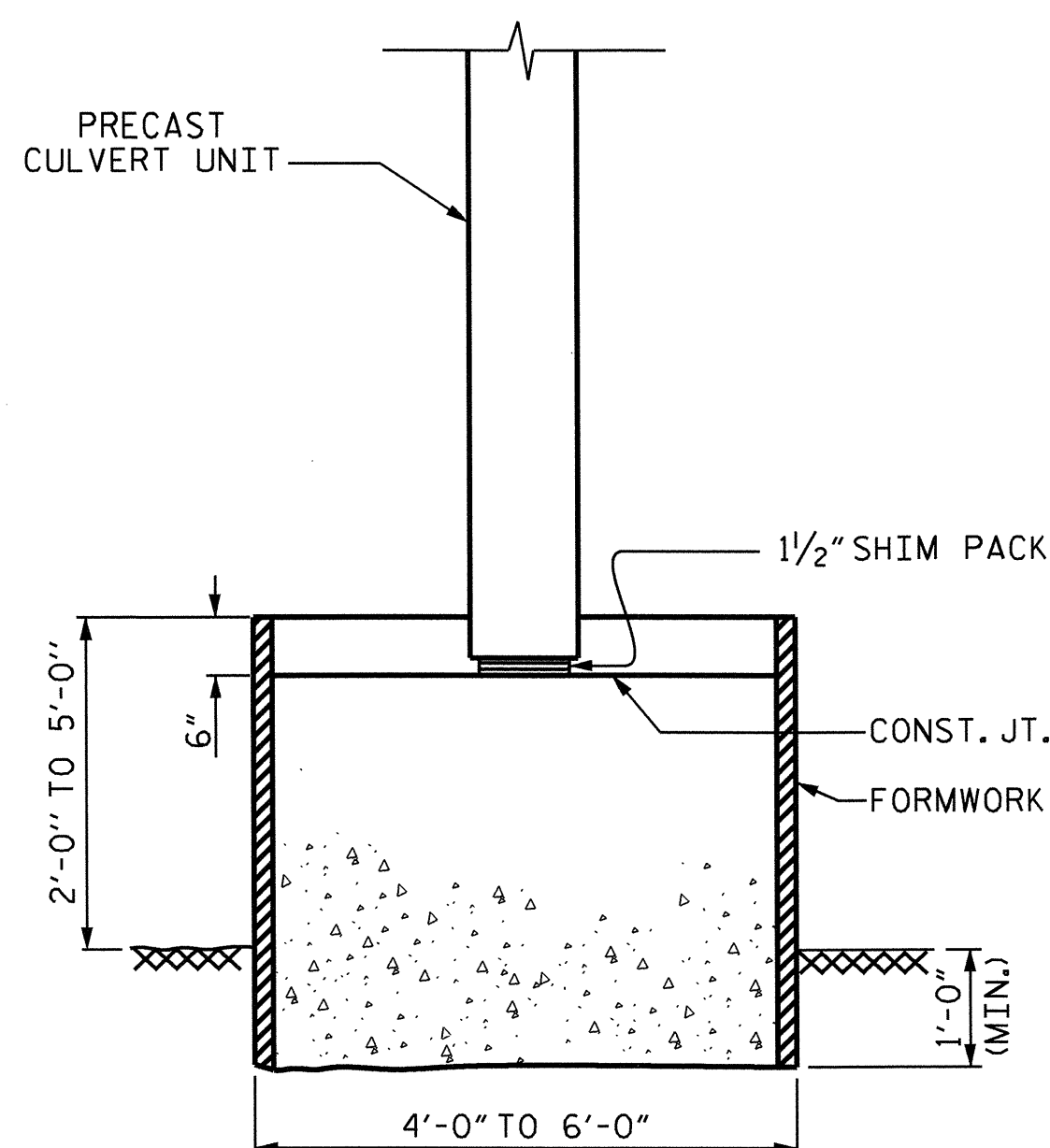
DETAIL A

FOOTING KEYED 1'-0" INTO ROCK



DETAIL A

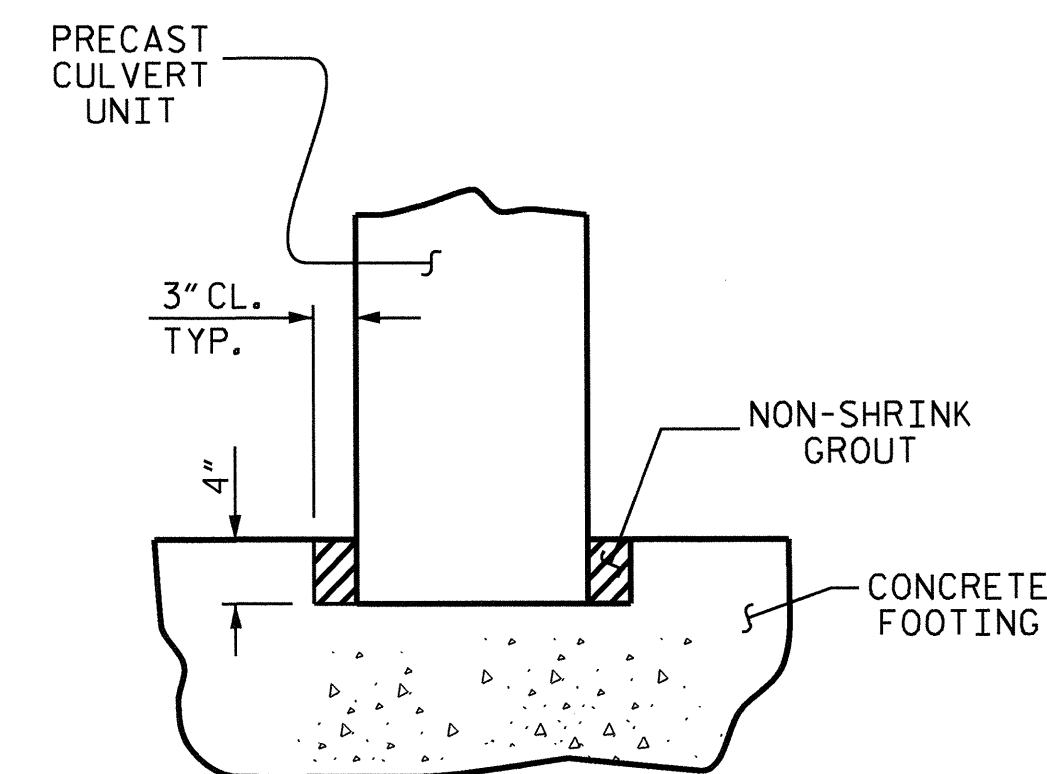
OPTION #1 - SUB-FOOTING KEYED 1'-0" INTO ROCK



DETAIL A

OPTION #2 - MONOLITHIC SUB-FOOTING KEYED 1'-0" INTO ROCK

NOTE: OPTIONS #1 AND #2 REPRESENT THE FOUNDATION ALTERNATIVES WHEN THE ROCKLINE IS BELOW THE FOOTING.



KEYWAY DETAIL

PROJECT NO. B-4785
 PERSON _____ COUNTY _____
 STATION: 13+71.41 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
PRECAST REINFORCED CONCRETE THREE-SIDED CULVERT

108° SKEW

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	C-3
1			3			TOTAL SHEETS
2			4			4



DRAWN BY: A.C. OUTLAW DATE: 7/03/12
 CHECKED BY: W.F. PARKER DATE: 7/24/12

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS SHALL CONSIST OF THE FOLLOWING COMPONENTS :

- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 2 1/2".
- B. 4 - 1" Ø X 2 1/4" BOLTS WITH WASHERS, BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1" Ø X 2 1/4" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- C. WIRE STRUTS SHOWN IN THE GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS DETAIL ARE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 P.S.I. AS AN OPTION, A 1/16" Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.

GUARDRAIL ANCHOR ASSEMBLY WITH BOLTS SHALL BE ASSEMBLED IN THE SHOP. BOLT THREADS MAY BE RECUT AS NECESSARY TO ENSURE FIT.

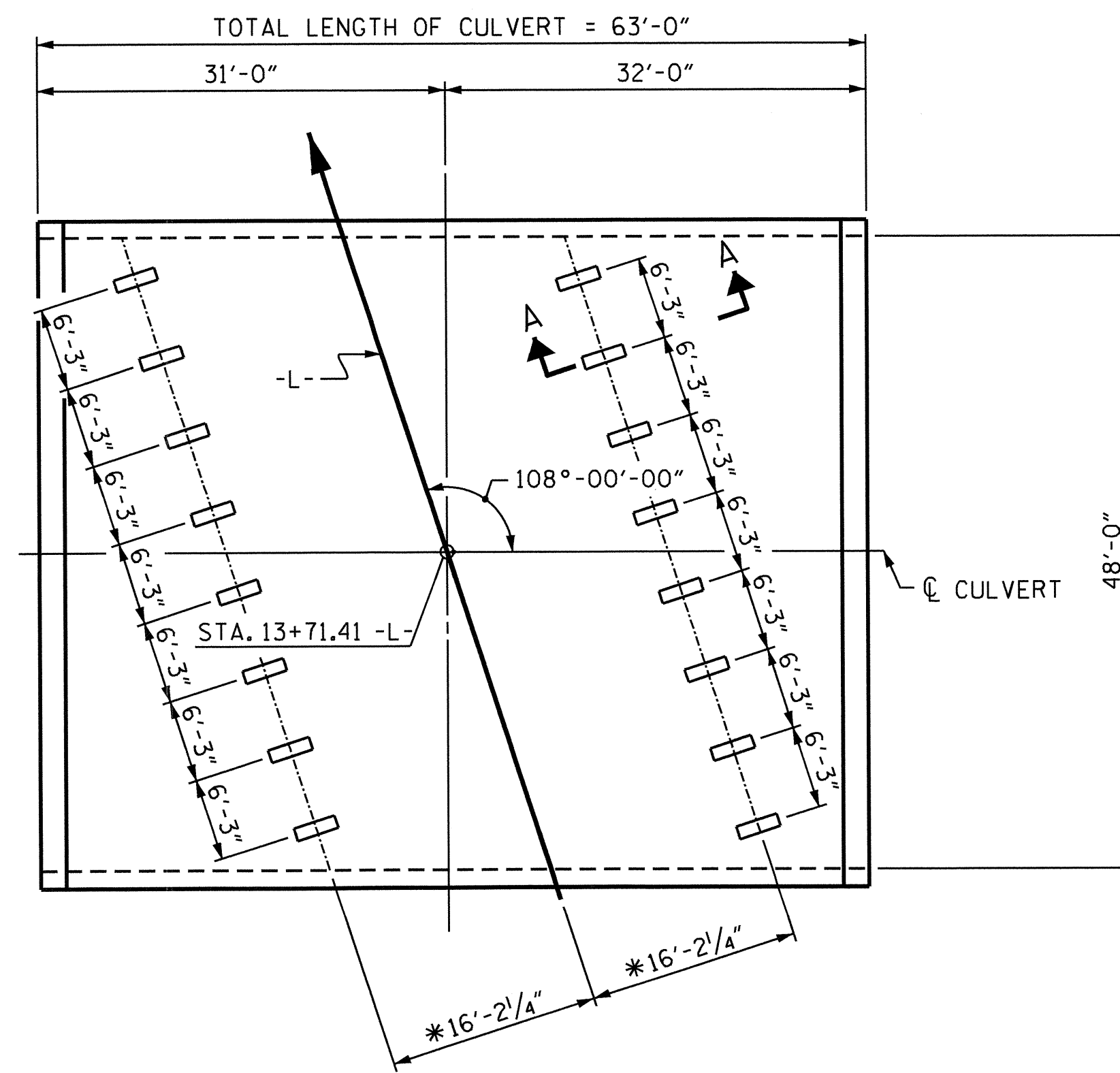
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE CONTRACT PRICE BID FOR PRECAST REINFORCED THREE-SIDED CULVERT.

FERRULES TO BE PLUGGED DURING POURING OF SLAB AS RECOMMENDED BY THE MANUFACTURER.

AT THE CONTRACTOR'S OPTION, FERRULES WITH OPEN OR CLOSED ENDS MAY BE USED.

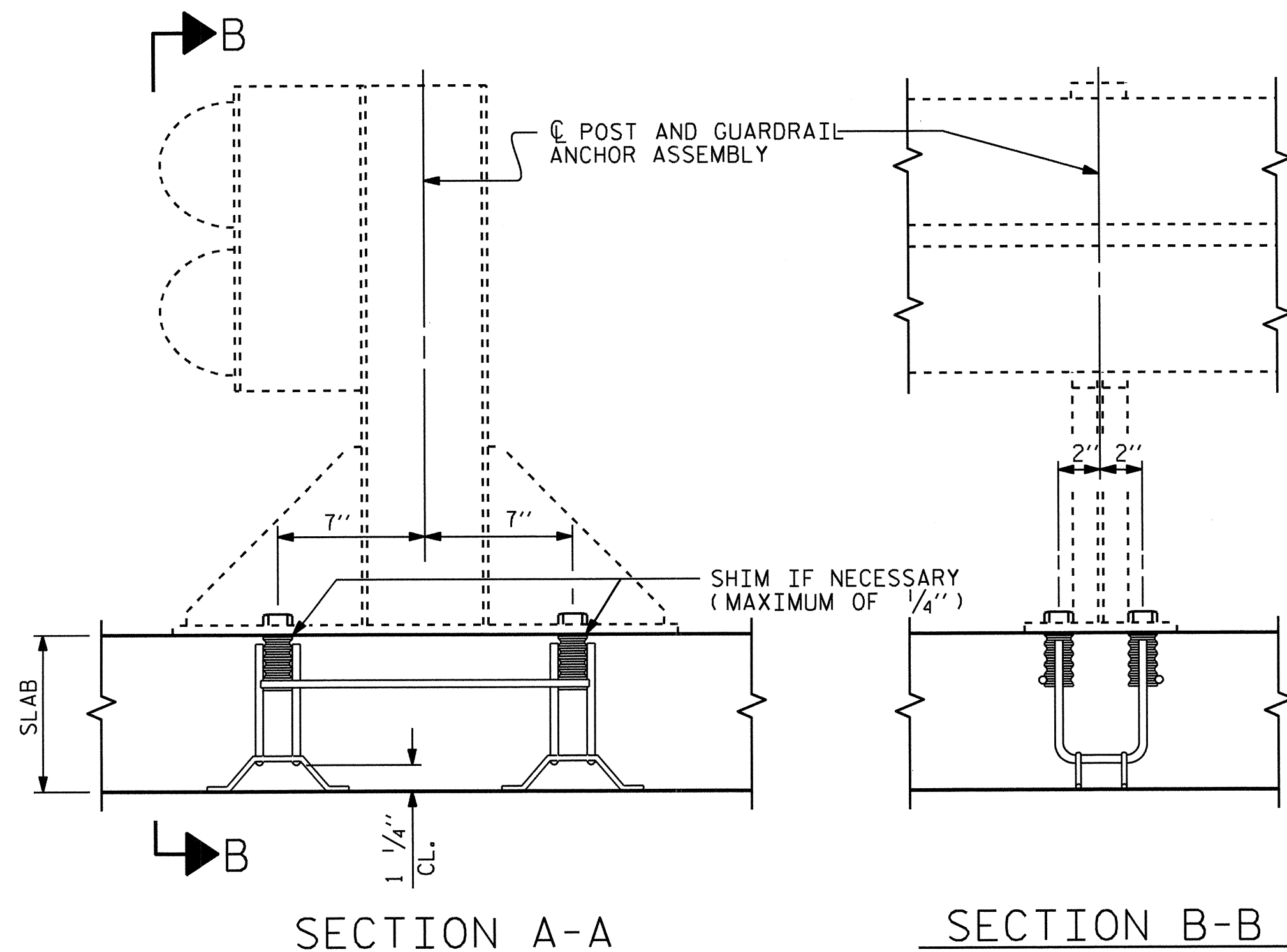
PAYMENT FOR GUARDRAIL, POSTS, AND POST BASE PLATES IS INCLUDED IN ROADWAY PAY ITEMS.

SLAB REINFORCING STEEL MAY BE SHIFTED AS NECESSARY TO CLEAR GUARDRAIL ANCHOR ASSEMBLY. CARE SHOULD BE TAKEN TO KEEP THE SHIFTING OF REINFORCING STEEL TO A MINIMUM.



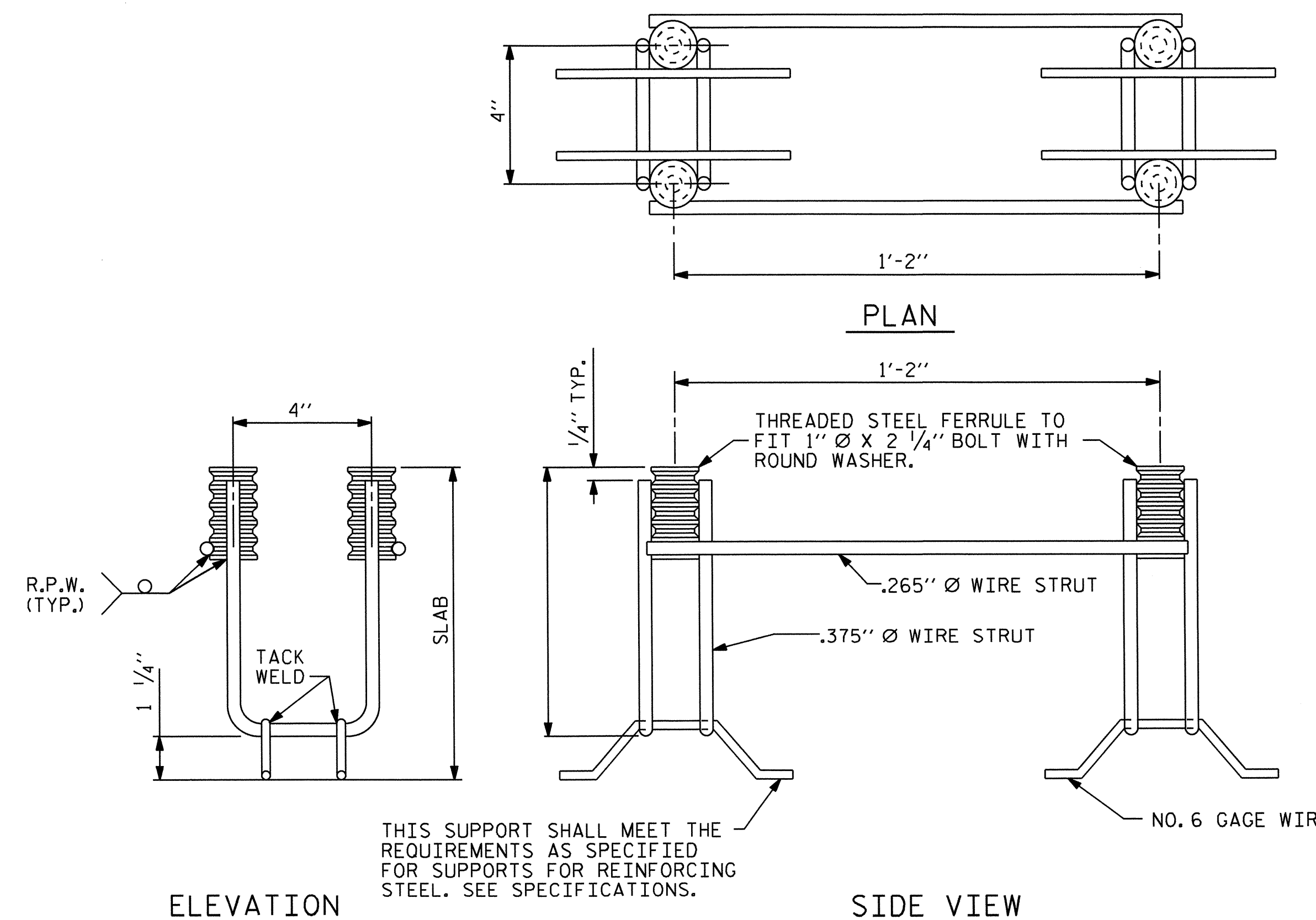
*THIS DIMENSION TO BE VERIFIED BY THE ENGINEER.

PLAN
SHOWING GUARDRAIL ANCHOR ASSEMBLY SPACING



SECTION A-A

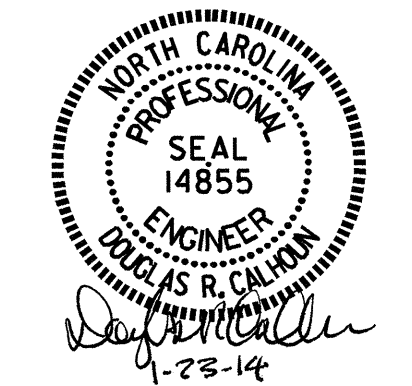
SECTION B-B



ELEVATION

SIDE VIEW

GUARDRAIL ANCHOR ASSEMBLY FOR CULVERTS



PROJECT NO. B-4785
PERSON COUNTY
STATION: 13+71.41 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
ANCHORAGE DETAILS
FOR GUARDRAIL
ANCHOR ASSEMBLY
FOR CULVERTS

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	C-4	
1			3			TOTAL SHEETS	4
2			4				

ASSEMBLED BY : A. SORSENGIH	DATE : 12/5/13
CHECKED BY : P. K. NEWTON	DATE : 12/5/13
DRAWN BY : FCJ 6/88	REV. 5/7/03 RWW/JTE
CHECKED BY : ARB 6/88	REV. 5/1/06R KMM/GM
	REV. 10/1/11 MAA/GM

STANDARD NOTES

DESIGN DATA:

SPECIFICATIONS	-----	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	-----	SEE PLANS
IMPACT ALLOWANCE	-----	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF		
STRUCTURAL STEEL - AASHTO M270 GRADE 36	-	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W	-	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50	-	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION		
	GRADE 60	-- 24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	-----	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	-----	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR		
UNTREATED - EXTREME FIBER STRESS	-----	1,800 LBS. PER SQ. IN.
COMPRESSION PERPENDICULAR TO GRAIN		
OF TIMBER	-----	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	-----	30 LBS. PER CU. FT.
		(MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2012 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE 3/4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINIS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

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