PROJECT SPECIAL PROVISIONS

ROADWAY

SHOULDER RECONSTRUCTION PER SHOULDER MILE: (DIVISION 7):

(1-18-00) (Rev 11-16-10)

R1 R07A

Description

This work consists of reconstructing each shoulder (including median shoulders as applicable) in accordance with Roadway Standard Nos. 560.01 and 560.02 except that the rate of slope and width will be as shown on typical section, or to the existing shoulder point, whichever is nearer, as long as the desired typical is achieved, and when completed, seeding and mulching. This work shall be performed immediately after the resurfacing operations are complete as directed by the Engineer.

Perform shoulder reconstruction immediately following paving operations and in no case allow paving operations to exceed shoulder operations by more than two weeks without written permission of the Engineer. Failure to meet this requirement shall be cause to cease paving operations until it can be met. Place final pavement markings after shoulder reconstruction.

Materials

The Contractor shall furnish all earth material necessary for the construction of the shoulders. Provide soil capable of supporting vegetation. The Contractor shall remove stones and other foreign material 2 inches or larger in diameter. All soil is subject to test and acceptance or rejection by the Engineer.

Construction Methods

The Contractor shall use all suitable earth material generated by the widening operation for the construction of shoulders. If additional shoulder material is needed to complete this item of work, the Contractor shall furnish borrow material from an approved source.

Prior to adding borrow material, the existing shoulder shall be scarified to provide the proper bond and shall be compacted to the satisfaction of the Engineer.

Any excess material generated by the shoulder reconstruction shall be disposed of by the Contractor in an approved disposal site.

Measurement and Payment

Shoulder Reconstruction will be measured and paid as the actual number of miles of shoulders that have been reconstructed. Measurement will be made along the surface of each shoulder to the nearest 0.01 of a mile. Such price will include disposing of any excess material in an approved disposal site, and for all labor, tools, equipment, and incidentals necessary to complete the work.

Borrow Excavation will be paid in accordance with Section 230 of the Standard Specifications for earth material furnished by the Contractor.

Seeding and Mulching will be measured and paid as shown elsewhere in the contract documents.

Payment will be made under:

Pay Item

Shoulder Reconstruction

Borrow Excavation

Pay Unit

Shoulder Mile Cubic Yard

CONSTRUCTION SEQUENCE:

(7-1-95)REVISED

SP01 R34R (REV.)

Once a map is started the Contractor will be required to complete paving including intersections, before moving to another map.

INCIDENTAL STONE BASE:

(7-1-95) (Rev.3/09/11)

DIV. 7

Description

The Contractor shall place incidental stone base along the edge of pavement where low shoulders are present as well as on driveways, at mailboxes, etc. immediately after paving and shall not have the paving operations exceed stone base placement by more than one week without written permission of the Engineer. All areas shall be backfilled and compacted to the satisfaction of the Engineer. Failure to meet this requirement shall be cause to cease paving operations until it can be met. Place final pavement marking after completion of this work.

Construction

Perform work in accordance with all applicable requirements of Section 545 of the *Standard Specifications* and this provision.

Materials

Refer to Section 545 of the Standard Specifications.

The Contractor will have the option of using Aggregate Shoulder Borrow (ASB) which meets the following gradation on maps 1 & 2.

<u>Sieve</u>	Percent Passing
1 1/2"	100
1/2"	55 - 95
#4	35 - 74

Measurement and Payment

Incidental Stone Base will be measured and paid for in accordance with Article 545-6 of the *Standard Specifications*.

ASPHALT PAVEMENTS - SUPERPAVE:

(6-19-12) (Rev. 4-16-13)

605, 609, 610

SP6 R01

Revise the 2012 Standard Specifications as follows:

Page 6-3, Article 605-7 APPLICATION RATES AND TEMPERATURES, replace this article, including Table 601-1, with the following:

Apply tack coat uniformly across the existing surface at target application rates shown in Table 605-1.

TABLE APPLICATION RATE	
Existing Surface	Target Rate (gal/sy)
Existing Surface	Emulsified Asphalt
New Asphalt	0.04 ± 0.01
Oxidized or Milled Asphalt	0.06 ± 0.01
Concrete	0.08 ± 0.01

Apply tack coat at a temperature within the ranges shown in Table 605-2. Tack coat shall not be overheated during storage, transport or at application.

TABLE 6 APPLICATION TEMPERAT	
Asphalt Material	Temperature Range
Asphalt Binder, Grade PG 64-22	350 - 400°F
Emulsified Asphalt, Grade RS-1H	130 - 160°F
Emulsified Asphalt, Grade CRS-1	130 - 160°F
Emulsified Asphalt, Grade CRS-1H	130 - 160°F
Emulsified Asphalt, Grade HFMS-1	130 - 160°F
Emulsified Asphalt, Grade CRS-2	130 - 160°F

Page 6-7, Article 609-3 FIELD VERIFICATION OF MIXTURE AND JOB MIX FORMULA ADJUSTMENTS, lines 35-37, delete the second sentence of the second paragraph.

Page 6-18, Article 610-1 DESCRIPTION, lines 40-41, delete the last sentence of the last paragraph.

Page 6-19, Subarticle 610-3(A) Mix Design-General, line 5, add the following as the first paragraph:

Warm mix asphalt (WMA) is allowed for use at the Contractor's option in accordance with the NCDOT Approved Products List for WMA Technologies available at:

https://connect.ncdot.gov/resources/Materials/MaterialsResources/WMA%20Approved%20Lists.pdf

Page 6-21, Subarticle 610-3(C) Job Mix Formula (JMF), replace Table 610-1 with the following:

DESIGN MIX	TABLE 610-1 DESIGN MIXING TEMPERATURE AT THE ASPHALT PLANT ^A							
Binder Grade	HMA JMF Temperature	WMA JMF Temperature Range						
PG 64-22	300°F	225 - 275°F						
PG 70-22	315°F	240 - 290°F						
PG 76-22	335°F	260 - 310°F						

A. The mix temperature, when checked in the truck at the roadway, shall be within plus 15° and minus 25° of the temperature specified on the JMF.

Page 6-21, Subarticle 610-3(C) Job Mix Formula (JMF), lines 4-6, delete first sentence of the second paragraph. Line 7, in the second sentence of the second paragraph, replace "275°F" with "275°F or greater."

Page 6-22, Article 610-4 WEATHER, TEMPERATURE AND SEASONAL LIMITATIONS FOR PRODUCING AND PLACING ASPHALT MIXTURES, lines 15-17, replace the second sentence of the first paragraph with the following:

Do not place asphalt material when the air or surface temperatures, measured at the location of the paving operation away from artificial heat, do not meet Table 610-5.

Page 6-23, Article 610-4 WEATHER, TEMPERATURE AND SEASONAL LIMITATIONS FOR PRODUCING AND PLACING ASPHALT MIXTURES, replace Table 610-5 with the following:

	BLE 610-5 CRATURES FOR ASPHALT
Asphalt Concrete Mix Type	Minimum Surface and Air Temperature
B25.0B, C	35°F
I19.0B, C, D	35°F
SF9.5A, S9.5B	40°F
S9.5C, S12.5C	45°F
S9.5D, S12.5D	50°F

Page 6-26, Article 610-7 HAULING OF ASPHALT MIXTURE, lines 22-23, in the fourth sentence of the first paragraph replace "so as to overlap the top of the truck bed and" with "to".

SHOULDER WEDGE:

(9-20-11) (Rev. 8-21-12)

610

SP6 R03R

Revise the 2012 Standard Specifications as follows:

Page 6-26, Article 610-8, add the following after line 43:

Attach a device, mounted on screed of paving equipment, capable of constructing a shoulder wedge with an angle of 30 degrees plus or minus 4 degrees along the outside edge of the roadway, measured from the horizontal plane in place after final compaction on the final surface course. Use an approved mechanical device which will form the asphalt mixture to produce a wedge with uniform texture, shape and density while automatically adjusting to varying heights.

Payment for use of this device will be incidental to the other pay items in the contract.

ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:

(11-21-00) (Rev. 7-17-12)

609

SP6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Type B 25.0	4.4%
Asphalt Concrete Intermediate Course	Type I 19.0	4.8%
Asphalt Concrete Surface Course	Type S 4.75A	6.8%
Asphalt Concrete Surface Course	Type SA-1	6.8%
Asphalt Concrete Surface Course	Type SF 9.5A	6.7%
Asphalt Concrete Surface Course	Type S 9.5	6.0%
Asphalt Concrete Surface Course	Type S 12.5	5.6%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the 2012 Standard Specifications.

ASPHALT PLANT MIXTURES:

 $\overline{(7-1-95)}$

609

SP6 R20

Place asphalt concrete base course material in trench sections with asphalt pavement spreaders made for the purpose or with other equipment approved by the Engineer.

PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:

(11-21-00)

620

SP6 R25

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the 2012 Standard Specifications.

The base price index for asphalt binder for plant mix is \$ 553.75 per ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on **March 1, 2013**.

FINAL SURFACE TESTING NOT REQUIRED:

(5-18-04) (Rev. 5-15-12)

610

SP6 R45

Final surface testing is not required on this project.

ASPHALT SURFACE TREATMENT

DDC 7

The provisions of Section 660 shall apply with the following exceptions and or additions:

Table 660-1 shall be revised as follows – The liquid and stone rates for No. 67 and No. 78m stone shall be revised. (See **bold print in table below**):

TABLE 660-1 MATERIAL APPLICATION RATES AND TEMPERATURES

TYPE OF COAT	GRADE OF ASPHALT	ASPHALT RATE, GAL/SY Total	APPLICATION TEMP. °F		AGGREGATE RATE LB/SY Total
Mat	CRS-2 or CRS- 2P	0.35- 0.40	150-175	No. 67	15- 20
iviat	CRS-2 or CRS- 2P	0.30-0.35	150-175	No. 78M	7-10

Note "A." associated with Table 660-1 is deleted.

Asphalt paving shall immediately follow rolling of mat or seal. Mat or seal shall not be subjected to traffic prior to asphalt overlay.

Payment will be made under:

Pay Item

Asphalt Surface Treatment, Mat Coat, #67 Stone

Pay Unit SY

RESURFACING EXISTING BRIDGES:

(7-1-95) (Rev. 8-21-12)

SP6 R61AR

The Contractor's attention is directed to the fact that he will be required to resurface the bridges on this project if directed by the Engineer.

Place the surface so as to follow a grade line set by the Engineer with the minimum thickness as shown on the sketch herein or as directed by the Engineer. State Forces will make all necessary repairs to the bridge floors prior to the time that the Contractor places the proposed surfacing. Give the Engineer at least 15 days notice prior to the expected time to begin operations so that State Forces will have sufficient time to complete their work.

At all bridges that are not to be resurfaced, taper out the proposed resurfacing layer adjacent to the bridges to insure a proper tie-in with the bridge surface.

PAVING INTERSECTIONS:

(7-1-95) (Rev. 8-21-12) 610 SP6 R67AR

Surface all unpaved intersections back from the edge of the pavement on the main line of the project at least 50 feet. The pavement placed in the intersection shall be of the same material and thickness placed on the main line of the project.

Resurface all paved intersections back to the ends of the radii, or as directed by the Engineer.

The base on the unpaved intersections will be placed and prepared for surfacing by State Forces.

Widen the pavement on curves as directed by the Engineer.

PAVEMENT WIDTH VARIES:

(7-1-95) (Rev. 8-21-12) 610 SP6 R76R

The Contractor's attention is directed to the fact that the existing pavement varies in width and the Contractor will be required to widen the pavement as directed by the Engineer in order to obtain a uniform edge of pavement.

TRENCHING FOR BASE COURSE:

(7-1-95) SP6 R79 REVISED

Perform all trenching necessary to place the asphalt concrete base course widening in accordance with the typical sections, at locations shown on the sketch maps, and as directed by the Engineer.

Trenching shall be done with a milling machine. The trench shall be the width noted on the Typical Sections +/- 0.1'. If the trench excavation exceeds the 0.1' tolerance, the Contractor will be required to backfill the trench with approved earth material at no cost to the Department and retrench to the proper width.

Perform the trenching for the base course on the same day that the base course is to be placed. If the base course cannot be placed on the same day the trench section is excavated, backfill the trench with earth material and compact it to the satisfaction of the Engineer. Once the trench is open, perform backfilling and re-opening of the trench at no cost to the Department.

The Contractor will be restricted to widening one side of the project at a time unless otherwise permitted by the Engineer. In widening, operate equipment and conduct operations in the same direction as the flow of traffic.

Density tests may be taken every 2000 feet in the widened areas as directed by the Engineer. Shape and compact the subgrade in the widened areas to the satisfaction of the Engineer. Compact the asphalt concrete base course in the widened areas in accordance with the provisions of Article 610-9 of the 2012 Standard Specifications.

Place the excavated material from trenching operation on the adjacent shoulder area as directed by the Engineer. Where Shoulder Reconstruction is not required, the excavated material shall be placed directly into dump trucks & stock piled and/or hauled to an approved waste pit. Cut adequate weep holes in the excavated material to provide for adequate drainage as directed by

the Engineer. Remove all excavated material from all drives to provide ingress and egress to abutting properties and from in front of mailboxes and paper boxes. Saw a neat edge and remove all asphalt and/or concrete driveways, and existing asphalt widening, as directed by the Engineer, to the width of the widening and dispose of any excavated concrete or asphalt materials. Properly reconnect driveways.

Upon completion of the paving operation, backfill the trench to the satisfaction of the Engineer. Properly dispose of any excess material remaining after this operation.

No direct payment will be made for trenching, sawing, and removal of driveways, depositing material on shoulder area, backfilling trench, or removal of spoil material, as the cost of this work shall be included in the contract unit price per ton for *Asphalt Concrete Base Course*, *Type B25.0B*.

MATERIALS: (2-21-12) (Rev. 3-19-13)

1000, 1005, 1078, 1080, 1081, 1087, 1092

SP10 R01

Revise the 2012 Standard Specifications as follows:

Page 10-1, Article 1000-1, DESCRIPTION, line 14, add the following:

Use materials which do not produce a mottled appearance through rusting or other staining of the finished concrete surface.

Page 10-5, Table 1000-1, REQUIREMENTS FOR CONCRETE, replace with the following:

			REQ	TA UIREME	BLE 1000 NTS FOR		CRETE				
	6	Maxin	num Wate	er-Cement	Ratio		sistency . Slump		Cement	Content	
Class of	Min. Comp. Strength at 28 days	Non Air	Vibrated	Non- Vibrated	Vib	rated	Non- Vibrated				
	M M	Rounded Aggregate	Angular Aggre- gate	Rounded Aggregate	Angular Aggre- gate	Vib	Vib	Min.	Max.	Min.	Max.
Units	psi		T			inch	inch	lb/cy	lb/cy	lb/cy	lb/cy
AA	4,500	0.381	0.426	-	-	3.5	-	639	715	-	-
AA Slip Form	4,500	0.381	0.426	-	-	1.5	-	639	715	-	-
Drilled Pier	4,500	-	-	0.450	0.450	-	5-7 dry 7-9 wet	-	-	640	800
Α	3,000	0.488	0.532	0.550	0.594	3.5	4	564	-	602	-
В	2,500	0.488	0.567	0.559	0.630	2.5	4	508	-	545	-
B Slip Formed	2,500	0.488	0.567	-	-	1.5	-	508	-	-	-
Sand Light- weight	4,500	-	0.420	-	-	4	-	715	-	-	-
Latex Modified	3,000 7 day	0.400	0.400	-	-	6	-	658	-	-	-
Flowable Fill excavatable	150 max. at 56 days	as needed	as needed	as needed	as needed	-	Flow- able	-	-	40	100
Flowable Fill non-excavatable	125	as needed	as needed	as needed	as needed	_	Flow- able	-	-	100	as needed
Pavement	4,500 design, field 650 flexural, design only	0.559	0.559	- -	· <u>-</u>	1.5 slip form 3.0 hand place	-	526	-	-	-
Precast	See Table 1077-1	as needed	as needed	-	-	6	as needed	as needed	as needed	as needed	as needed
Prestress	per contract	See Table 1078-1	See Table 1078-1	-	-	8	-	564	as needed	-	-

Page 10-23, Table 1005-1, AGGREGATE GRADATION-COARSE AGGREGATE, replace with the following:

ABC - (M)			9 -	14M -	78M -	67 -	- 6M	57M -	57 -	5 -	467M 100	4 100	Std. 2"			
	100	100	ı	-	•	ı	ı	100	100	100	0 95- 100	0 90- 100	, 1 1/2"			
•	75- 100	75- 97	•	•		100	100	95- 100	95- 100	90- 100	•	20 <u>-</u> 55	7		AGG	
	ı	1		•	100	90- 100	90- 100	1		20- 55	35- 70	0-15	3/4"	P	REG	
100	45- 79	55- 80	•	•	98- 100	ļ	20- 55	25- 45	25- 60	0-10	•	•	1/2"	Percentage of Total by Weight Passing	ATE (
80 <u>-</u>	ı	•	100	100	75- 100	20- 55	0-20	•		0-5	0-30	0-5	3/8"	tage o	J GRAD	
5- 40	20- 40	35- 55	85- 100	35- 70	20- 45	0-10	0-8	0-10	0-10	1	0-5		#4	f Tota	[ABL]	
0-20	1	•	10 <u>-</u>	5-20	0-15	0-5		0-5	0-5	ı	ı		#8	ıl by \	TABLE 1005-1 DATION - CO.	
•	0- 25	25- 45	ı	1	•			,	ı	ı	ı	1	#10	Weigh	5-1 OAR	
0-10	I	1	0-10	0-8		•	•	•		•			#16	t Pass	SE A	
1	ı	14 - 30	•		•		•	,	1 -		ı	ı	#40	ing	GGRE	
0-2.5	0- 12 ^B	4- 12 ^B	A	Α	Α	A	Α	Α	A	Α	Α	Α	#200		TABLE 1005-1 AGGREGATE GRADATION - COARSE AGGREGATE	
AST	Maintenance Stabilization	Aggregate Base Course, Aggregate Stabilization	AST	Asphalt Plant Mix, AST, Weep Hole Drains, Str. Concrete	Asphalt Plant Mix, AST, Str. Conc, Weep Hole Drain	AST, Str. Concrete, Asphalt Plant Mix	AST	AST, Concrete Pavement	AST, Str. Concrete, Shoulder Drain, Sediment Control Stone	AST, Sediment Control Stor	Asphalt Plant Mix	Asphalt Plant Mix	Remarks		E	

Page 10-126, Table 1078-1, REQUIREMENTS FOR CONCRETE, replace with the following:

TABLE 1 REQUIREMENTS F	- ·	
Property	28 Day Design Compressive Strength 6,000 psi or less	28 Day Design Compressive Strength greater than 6,000 psi
Maximum Water/Cementitious Material Ratio	0.45	0.40
Maximum Slump without HRWR	3.5"	3.5"
Maximum Slump with HRWR	8"	8"
Air Content (upon discharge into forms)	5 + 2%	5 + 2%

Page 10-151, Article 1080-4 Inspection and Sampling, lines 18-22, replace (B), (C) and (D) with the following:

- (B) At least 3 panels prepared as specified in 5.5.10 of AASHTO M 300, Bullet Hole Immersion Test.
- (C) At least 3 panels of 4"x6"x1/4" for the Elcometer Adhesion Pull Off Test, ASTM D4541.
- (D) A certified test report from an approved independent testing laboratory for the Salt Fog Resistance Test, Cyclic Weathering Resistance Test, and Bullet Hole Immersion Test as specified in AASHTO M 300.
- (E) A certified test report from an approved independent testing laboratory that the product has been tested for slip coefficient and meets AASHTO M253, Class B.

Page 10-162, Subarticle 1081-1(A) Classifications, lines 4-7, delete the second and third sentences of the description for Type 3A.

Page 10-162, Subarticle 1081-1(B) Requirements, lines 26-30, replace the second paragraph with the following:

For epoxy resin systems used for embedding dowel bars, threaded rods, rebar, anchor bolts and other fixtures in hardened concrete, the manufacturer shall submit test results showing that the bonding system will obtain 125% of the specified required yield strength of the fixture. Furnish certification that, for the particular bolt grade, diameter and embedment depth required, the anchor system will not fail by adhesive failure and that there is no movement of the anchor bolt. For certification and anchorage, use 3,000 psi as the minimum Portland cement concrete compressive strength used in this test. Use adhesives that meet Section 1081.

List the properties of the adhesive on the container and include density, minimum and maximum temperature application, setting time, shelf life, pot life, shear strength and compressive strength.

Page 10-169, Subarticle 1081-3(G) Anchor Bolt Adhesives, delete this subarticle.

Page 10-179, Subarticle 1087-4(A) Composition, lines 39-41, replace the third paragraph with the following:

All intermixed and drop-on glass beads shall not contain more than 75 ppm arsenic or 200 ppm lead.

Page 10-180, Subarticle 1087-4(B) Physical Characteristics, line 8, replace the second paragraph with the following:

All intermixed and drop-on glass beads shall comply with NCGS § 136-30.2 and 23 USC § 109(r).

Page 10-181, Subarticle 1087-7(A) Intermixed and Drop-on Glass Beads, line 24, add the following after the first paragraph:

Use X-ray Fluorescence for the normal sampling procedure for intermixed and drop-on beads, without crushing, to check for any levels of arsenic and lead. If any arsenic or lead is detected, the sample shall be crushed and repeat the test using X-ray Fluorescence. If the X-ray Fluorescence test shows more than a LOD of 5 ppm, test the beads using United States Environmental Protection Agency Method 6010B, 6010C or 3052 for no more than 75 ppm arsenic or 200 ppm lead.

Page 10-204, Subarticle 1092-2(A) Performance and Test Requirements, replace
Table 1092-3 Minimum Coefficient of Retroreflection for NC Grade A with the following:

TABLE 1092-3 MINIMUM COEFFICIENT OF RETROREFLECTION FOR NC GRADE A (Candelas Per Lux Per Square Meter)								
Observation Angle, degrees	Entrance Angle, degrees	White	Yellow	Green	Red	Blue	Fluorescent Yellow Green	Fluorescent Yellow
0.2	-4.0	525	395	52	95	30	420	315
0.2	30.0	215	162	22	43	10	170	130
0.5	-4.0	310	230	31	56	18	245	185
0.5	30.0	135	100	14	27	6	110	81
1.0	-4.0	120	60	8	16	3.6	64	48
1.0	30.0	45	34	4.5	9	2	36	. 27

SHOULDER AND SLOPE BORROW:

(3-19-13)

SP10 R10

Use soil in accordance with Section 1019 of the 2012 Standard Specifications. Use soil consisting of loose, friable, sandy material with a PI greater than 6 and less than 25 and a pH ranging from 5.5 to 7.0.

1019

Soil with a pH ranging from 4.0 to 5.5 will be accepted without further testing if additional limestone is provided in accordance with the application rates shown in Table 1019-1A. Soil type is identified during the soil analysis. Soils with a pH above 7.0 require acidic amendments to be added. Submit proposed acidic amendments to the Engineer for review and approval. Soils with a pH below 4.0 or that do not meet the PI requirements shall not be used.

TABLE 1019-1A ADDITIONAL LIMESTONE APPLICATION RATE TO RAISE pH								
pH TEST RESULT	Sandy Soils Additional Rate (lbs. / Acre)	Silt Loam Soils Additional Rate (lbs. / Acre)	Clay Loam Soils Additional Rate (lbs. / Acre)					
4.0 - 4.4	1,000	4,000	6,000					
4.5 - 4.9	500	3,000	5,000					
5.0 - 5.4	NA	2,000	4,000					

Note: Limestone application rates shown in this table are in addition to the standard rate of 4000 lbs. / acre required for seeding and mulching.

No direct payment will be made for providing additional lime or acidic amendments for Ph adjustment.

RESIDENTIAL SEEDING:

(Div. 7)

All areas adjacent to lawns shall be hand finished as directed to give a lawn type appearance. Remove all trash, debris, and stones ³/₄" and larger in diameter or other obstructions that could interfere with providing a smooth lawn type appearance.

Fertilizer shall be 10-20-20 analysis. A different analysis of fertilizer may be used provided the 1-2-2 ratio is maintained and the rate of application adjusted to provide the same amount of plant food as a 10-20-20 analysis and as directed.

Residential Seeding will be measured and paid for in accordance with Section 1660.

Payment will be made under:

Pay Item
Residential Seeding

Unit

AC