

PROJECT SPECIAL PROVISIONS**ROADWAY****CONSTRUCTION SEQUENCE:**

(7-1-95) (Rev. 8-21-12)

560

SP1 R34R

Pave each section of roadway begun in a continuous operation. Do not begin work on another section of roadway unless satisfactory progress is being made toward completion of intersections and all other required incidental work by satisfactorily furnishing additional paving equipment and personnel, except for milling and patching operations.

FINAL SURFACE TESTING NOT REQUIRED:

(5-18-04) (Rev. 5-15-12)

610

SP6 R45

Final surface testing is not required on this project.

WARRANTY OF ASPHALT SURFACE TREATMENT:

(6-18-02) (Rev 8-21-12)

660

SP6 R56R

Description

The warranty for Asphalt Surface Treatment (AST) shall consist of partial acceptance, warranty bond, warranty performance criteria, and the rights and responsibilities of the Department and the Contractor. The warranty period shall be for 2 years, beginning on the Engineer's acceptance date.

Definitions

Extent - This distress indicator refers to the size of the problem area (extent of occurrence). The extent of occurrence will be measured on frequency.

Lot - A 1,000-foot section of pavement or portion thereof, a lane width wide, on which AST is constructed on a single day and a single map.

Map - A segment of roadway defined in the contract with definitive beginning and ending points.

Severity - This distress indicator describes the problem area.

Warranty Bond - The bond that guarantees the AST against defects in materials and workmanship that may develop after the Engineer's acceptance date and during the warranty period.

Warranty Period - The 2-year period beginning on the date of the Engineer's acceptance by the Department.

Warranty Work - If the thresholds are exceeded during the warranty period, corrective action will be completed by the Contractor to bring the warranted work back into compliance prior to the release of the warranty. All costs associated with any warranty work shall be borne by the Contractor.

AST Acceptance and Warranty**(A) Engineer's Acceptance**

At the completion of the AST, the Department will conduct an inspection of the work. If appropriate, the Department may inspect a portion of the work as necessary. If the work is determined by the Department to have been satisfactorily completed in accordance with the contract, the Department will issue an Engineer's acceptance of all or part of the work as described above. If the work is determined by the Department not to have been satisfactorily completed in accordance with the contract, the Contractor shall correct at his own expense any and all defects in materials and workmanship, after which the Engineer's acceptance date will be established. The Engineer's acceptance dates so established will constitute the start date for the warranty period.

(B) Subsequent Inspections

The Department will inspect the work for determination of warranty compliance within 6 months of the date of Engineer's acceptance and just prior to the end of the warranty period.

(C) Situations Affecting the Warranty

During the warranty period, the Contractor will not be held responsible for distresses that are caused by factors not related to materials and workmanship. These include, but are not limited to, chemical and fuel spills, vehicle fires, base failures, and snow plows. Other factors considered to be beyond the control of the Contractor, which may contribute to pavement distress, will be considered by the Engineer on a case by case basis upon receipt of a written request from the Contractor. Maintaining traffic on the pavement surface prior to the Engineer's acceptance will not be a condition for voiding the warranty.

(D) Emergency Repairs

If, in the opinion of the Department, a pavement condition covered by the warranty requires immediate attention for the safety of the traveling public, the Contractor will be notified immediately. If the Contractor cannot be contacted or cannot perform the required work in a timely fashion, the Department may perform or have the work performed at the Contractor's expense. Any emergency work performed will not alter the requirements, responsibilities, or obligations of the warranty.

(E) Warranty Bond

The Contractor shall furnish a warranty bond in an amount equal to 100% of the amount bid for the AST items of work. The warranty shall be for a period of 2 years. The effective starting date of the warranty bond shall be the Engineer's acceptance date.

(F) Warranty Performance Criteria

Surface Defects	Severity	Extent (Per Lot)
Surface Patterns	Alternate lean and heavy lines streaking over the entire pavement surface.	Greater than 20% of a lot affected; distress spotted evenly over the lot or over localized areas within the lot.
Bleeding/Flushing	Distinctive appearance (with excess asphalt binder already free).	Greater than 20% of the wheel tracks within a lot affected.
Loss of Cover Aggregate	Large patches of cover aggregate lost from the pavement surface.	Greater than 20% of a lot affected; distress spotted evenly over the lot or over localized areas within the lot.

The beginning point of the first lot will be the beginning point of each day's operation or the beginning of a map, whichever is applicable.

(G) Rights and Responsibilities of the Department

The Department:

Will be responsible for monitoring the AST during the warranty period and will provide the Contractor all written reports of the surface treatment's condition related to the warranty performance criteria.

Will be responsible for notifying the Contractor in writing of any required warranty work.

Will review and approve the date(s) requested by the Contractor to perform warranty work.

Will approve all materials and methods used in warranty work.

Will determine if warranty work performed by the Contractor meets the contract.

Will perform or have performed, routine maintenance during the warranty period, which routine maintenance will not relieve the Contractor from meeting the warranty requirements of this provision.

Will require the Contractor to make immediate emergency repairs to the AST to prevent an unsafe road condition as determined by the Department. Should the Contractor fail to comply with this requirement, to the Department's satisfaction and within the time frame required by the Department, the Department has the right to perform, or have performed, at the Contractor's sole expense, any emergency repairs deemed necessary by the Department. Any such emergency repairs undertaken will not relieve the Contractor from meeting the warranty requirements of this provision.

Will document the condition of the AST prior to emergency repairs.

(H) Rights and Responsibilities of the Contractor

The Contractor:

Shall unconditionally warrant to the Department that the AST shall be free of defects in materials and workmanship as defined by the warranty performance criteria as set forth above for a period of 2 years from the Engineer's acceptance date of the AST. The warranty bond shall be submitted to the Department upon the Engineer's acceptance.

Shall be responsible for performing all warranty work, including but not limited to, traffic control and restoring all associated pavement features at no additional cost to the Department.

Shall be responsible for replacing all temporary repairs, resulting from the AST being in non-compliance with the warranty performance criteria, with Department approved materials and methods.

Shall notify the Department and shall submit a written course of action proposing appropriate corrective measures for the needed warranty work 5 calendar days prior to commencement of warranty work, unless the warranty work requires immediate emergency repairs as determined by the Department.

Shall follow all maintenance of traffic requirements of the contract when any warranty work is performed.

Shall complete all warranty work in a neat and uniform manner and shall meet the requirements specified in the contract.

Shall supply to the Department original documentation in accordance with the *2012 Standard Specifications* that all insurance required by the contract is in effect during the periods that any warranty work is being performed.

Shall make repairs to the AST prior to the conclusion of the warranty period or within such other time as agreed to by the Department and the Contractor after receiving notification from the Department that required warranty work is necessary, unless the Department notifies the Contractor that immediate emergency repairs are necessary to the AST to prevent an unsafe road condition, in which event the Contractor shall make said emergency repairs within the time frame required by the Department.

Shall be liable during the warranty period in the same manner contractors currently are liable for their construction related activities with the Department in accordance with the *2012 Standard Specifications*. This liability shall arise and continue only during the period when the Contractor is performing warranty work.

(I) Non-extension of Contract

No extension in contract time will be allowed as a result of work performed under the provisions of this warranty.

Measurement and Payment

No separate measurement or payment will be made for any work performed under this provision as the cost of such work will be incidental to the contract.

MATERIALS:

(2-21-12) (Rev. 3-19-13)

1000, 1005, 1078, 1080, 1081, 1087, 1092

SP10 R01

Revise the *2012 Standard Specifications* as follows:

Page 10-1, Article 1000-1, DESCRIPTION, line 14, add the following:

Use materials which do not produce a mottled appearance through rusting or other staining of the finished concrete surface.

Page 10-5, Table 1000-1, REQUIREMENTS FOR CONCRETE, replace with the following:

Class of Concrete	Min. Comp. Strength at 28 days	Maximum Water-Cement Ratio				Consistency Max. Slump		Cement Content			
		Air-Entrained Concrete		Non Air-Entrained Concrete		Vibrated	Non-Vibrated	Vibrated		Non-Vibrated	
		Rounded Aggregate	Angular Aggregate	Rounded Aggregate	Angular Aggregate			Min.	Max.	Min.	Max.
<i>Units</i>	<i>psi</i>					<i>inch</i>	<i>inch</i>	<i>lb/cy</i>	<i>lb/cy</i>	<i>lb/cy</i>	<i>lb/cy</i>
AA	4,500	0.381	0.426	-	-	3.5	-	639	715	-	-
AA Slip Form	4,500	0.381	0.426	-	-	1.5	-	639	715	-	-
Drilled Pier	4,500	-	-	0.450	0.450	-	5-7 dry 7-9 wet	-	-	640	800
A	3,000	0.488	0.532	0.550	0.594	3.5	4	564	-	602	-
B	2,500	0.488	0.567	0.559	0.630	2.5	4	508	-	545	-
B Slip Formed	2,500	0.488	0.567	-	-	1.5	-	508	-	-	-
Sand Lightweight	4,500	-	0.420	-	-	4	-	715	-	-	-
Latex Modified	3,000 7 day	0.400	0.400	-	-	6	-	658	-	-	-
Flowable Fill excavatable	150 max. at 56 days	as needed	as needed	as needed	as needed	-	Flowable	-	-	40	100
Flowable Fill non-excavatable	125	as needed	as needed	as needed	as needed	-	Flowable	-	-	100	as needed
Pavement	4,500 design, field 650 flexural, design only	0.559	0.559	-	-	1.5 slip form 3.0 hand place	-	526	-	-	-
Precast	See Table 1077-1	as needed	as needed	-	-	6	as needed	as needed	as needed	as needed	as needed
Prestress	per contract	See Table 1078-1	See Table 1078-1	-	-	8	-	564	as needed	-	-

Page 10-23, Table 1005-1, AGGREGATE GRADATION-COARSE AGGREGATE, replace with the following:

**TABLE 1005-1
AGGREGATE GRADATION - COARSE AGGREGATE**

Std. Size #	Percentage of Total by Weight Passing													Remarks
	2"	1 1/2"	1"	3/4"	1/2"	3/8"	#4	#8	#10	#16	#40	#200		
4	100	90-100	20-55	0-15	-	0-5	-	-	-	-	-	A	Asphalt Plant Mix	
467M	100	95-100	-	35-70	-	0-30	0-5	-	-	-	-	A	Asphalt Plant Mix	
5	-	100	90-100	20-55	0-10	0-5	-	-	-	-	-	A	AST, Sediment Control Stone	
57	-	100	95-100	-	25-60	-	0-10	0-5	-	-	-	A	AST, Str. Concrete, Shoulder Drain, Sediment Control Stone	
57M	-	100	95-100	-	25-45	-	0-10	0-5	-	-	-	A	AST, Concrete Pavement	
6M	-	-	100	90-100	20-55	0-20	0-8	-	-	-	-	A	AST	
67	-	-	100	90-100	-	20-55	0-10	0-5	-	-	-	A	AST, Str. Concrete, Asphalt Plant Mix	
78M	-	-	-	100	98-100	75-100	20-45	0-15	-	-	-	A	Asphalt Plant Mix, AST, Str. Conc, Weep Hole Drains	
14M	-	-	-	-	-	100	35-70	5-20	-	0-8	-	A	Asphalt Plant Mix, AST, Weep Hole Drains, Str. Concrete	
9	-	-	-	-	-	100	85-100	10-40	-	0-10	-	A	AST	
ABC	-	100	75-97	-	55-80	-	35-55	-	25-45	-	14-30	4-12 ^B	Aggregate Base Course, Aggregate Stabilization	
ABC (M)	-	100	75-100	-	45-79	-	20-40	-	0-25	-	-	0-12 ^B	Maintenance Stabilization	
Light-weight C	-	-	-	-	100	80-100	5-40	0-20	-	0-10	-	0-2.5	AST	

A. See Subarticle 1005-4(A).
 B. See Subarticle 1005-4(B).
 C. For Lightweight Aggregate used in Structural Concrete, see Subarticle 1014-2(E)(6).

Page 10-126, Table 1078-1, REQUIREMENTS FOR CONCRETE, replace with the following:

**TABLE 1078-1
REQUIREMENTS FOR CONCRETE**

Property	28 Day Design Compressive Strength 6,000 psi or less	28 Day Design Compressive Strength greater than 6,000 psi
Maximum Water/Cementitious Material Ratio	0.45	0.40
Maximum Slump without HRWR	3.5"	3.5"
Maximum Slump with HRWR	8"	8"
Air Content (upon discharge into forms)	5 + 2%	5 + 2%

Page 10-151, Article 1080-4 Inspection and Sampling, lines 18-22, replace (B), (C) and (D) with the following:

- (B) At least 3 panels prepared as specified in 5.5.10 of AASHTO M 300, Bullet Hole Immersion Test.
- (C) At least 3 panels of 4"x6"x1/4" for the Elcometer Adhesion Pull Off Test, ASTM D4541.
- (D) A certified test report from an approved independent testing laboratory for the Salt Fog Resistance Test, Cyclic Weathering Resistance Test, and Bullet Hole Immersion Test as specified in AASHTO M 300.
- (E) A certified test report from an approved independent testing laboratory that the product has been tested for slip coefficient and meets AASHTO M253, Class B.

Page 10-162, Subarticle 1081-1(A) Classifications, lines 4-7, delete the second and third sentences of the description for Type 3A.

Page 10-162, Subarticle 1081-1(B) Requirements, lines 26-30, replace the second paragraph with the following:

For epoxy resin systems used for embedding dowel bars, threaded rods, rebar, anchor bolts and other fixtures in hardened concrete, the manufacturer shall submit test results showing that the bonding system will obtain 125% of the specified required yield strength of the fixture. Furnish certification that, for the particular bolt grade, diameter and embedment depth required, the anchor system will not fail by adhesive failure and that there is no movement of the anchor bolt. For certification and anchorage, use 3,000 psi as the minimum Portland cement concrete compressive strength used in this test. Use adhesives that meet Section 1081.

List the properties of the adhesive on the container and include density, minimum and maximum temperature application, setting time, shelf life, pot life, shear strength and compressive strength.

Page 10-169, Subarticle 1081-3(G) Anchor Bolt Adhesives, delete this subarticle.

Page 10-179, Subarticle 1087-4(A) Composition, lines 39-41, replace the third paragraph with the following:

All intermixed and drop-on glass beads shall not contain more than 75 ppm arsenic or 200 ppm lead.

Page 10-180, Subarticle 1087-4(B) Physical Characteristics, line 8, replace the second paragraph with the following:

All intermixed and drop-on glass beads shall comply with NCGS § 136-30.2 and 23 USC § 109(r).

Page 10-181, Subarticle 1087-7(A) Intermixed and Drop-on Glass Beads, line 24, add the following after the first paragraph:

Use X-ray Fluorescence for the normal sampling procedure for intermixed and drop-on beads, without crushing, to check for any levels of arsenic and lead. If any arsenic or lead is detected, the sample shall be crushed and repeat the test using X-ray Fluorescence. If the X-ray Fluorescence test shows more than a LOD of 5 ppm, test the beads using United States Environmental Protection Agency Method 6010B, 6010C or 3052 for no more than 75 ppm arsenic or 200 ppm lead.

Page 10-204, Subarticle 1092-2(A) Performance and Test Requirements, replace **Table 1092-3 Minimum Coefficient of Retroreflection for NC Grade A** with the following:

**TABLE 1092-3
MINIMUM COEFFICIENT OF RETROREFLECTION FOR NC GRADE A
(Candelas Per Lux Per Square Meter)**

Observation Angle, degrees	Entrance Angle, degrees	White	Yellow	Green	Red	Blue	Fluorescent Yellow Green	Fluorescent Yellow
0.2	-4.0	525	395	52	95	30	420	315
0.2	30.0	215	162	22	43	10	170	130
0.5	-4.0	310	230	31	56	18	245	185
0.5	30.0	135	100	14	27	6	110	81
1.0	-4.0	120	60	8	16	3.6	64	48
1.0	30.0	45	34	4.5	9	2	36	27