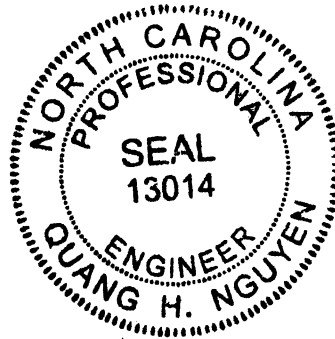


Project Special Provisions  
Culvert

Table of Contents

	<b>Page #</b>
1 Precast Reinforced Concrete Box Culvert at Station 12+88.00 -L- (SPECIAL)	----- 1
2 Falsework and Formwork (4-5-12)	----- 6
3 Submittal of Working Drawings (2-10-12)	----- 13
4 Crane Safety (8-15-05)	----- 20
5 Grout for Structures (9-30-11)	----- 20
6 Removal of Existing Structure at Station 12+88.00 -L- (SPECIAL)	----- 22
7 Alaska Rail - Curb Mounted (SPECIAL)	----- 22
8 Sheet Pile Foundations (SPECIAL)	----- 24



*Quang H. Nguyen*  
 10-2-12  
 except for SP # 8

**PROJECT SPECIAL PROVISIONS**  
**CULVERT**

PROJECT B-4122

GRAHAM COUNTY

**PRECAST REINFORCED CONCRETE THREE-SIDED CULVERT**  
**AT STATION 12+88.00 -L-**

(SPECIAL)

**1.0 GENERAL**

This Special Provision covers precast reinforced concrete three-sided culverts intended for the construction of culverts and for the conveyance of storm water.

The work covered by this special provision consists of furnishing a precast reinforced concrete three-sided culvert, including all materials, labor, equipment, and incidentals necessary for the design, fabrication, and installation of the precast three-sided culvert sections in accordance with this Special Provision, the applicable parts of the Standard Specifications, and details shown on the plans. The culvert shall be a single span three-sided structure constructed of precast reinforced concrete members and/or prestressed concrete members and shall be subject to the requirements of Sections 1077, 1078, and any other applicable parts of the Standard Specifications with the exceptions and additions specified in this special provision.

Design the precast culvert sections in accordance with AASHTO M259 and provide the size of the barrel as indicated on the plans. For culverts with less than 2 feet (0.6 m) of fill cover, design the precast culvert sections in accordance with AASHTO M273. Provide a precast three-sided culvert that meets the requirements of Section 1077 and any other applicable parts of the Standard Specifications.

The design of the precast or cast-in-place members is the responsibility of the Contractor and is subject to review, comments and approval. Submit two sets of detailed plans for review. Include all details in the plans, including the size and spacing of the required reinforcement, and provide weep holes if necessary to build the precast reinforced three-sided culvert. Include details for the connection of footings, headwalls, and wingwalls to precast culvert sections, and checked design calculations for the precast members complying with the latest AASHTO Standard Specifications and requirements detailed herein. Have a North Carolina Registered Professional Engineer check and seal the plans and design calculations. After the plans are reviewed and, if necessary, the corrections made, submit one set of reproducible tracings on 22" x 34" sheets to become the revised contract plans.

A pre-installation meeting is required prior to installation. Representatives from the Contractor, the precast box manufacturer, and the Department should attend this meeting. The precast box manufacturer representative shall be on site during installation.

## 2.0 PRECAST REINFORCED CONCRETE THREE-SIDED CULVERT SECTIONS

### A. Types

Precast reinforced concrete three-sided culvert sections manufactured in accordance with this Special Provision shall be 40' span by 6' rise flat-topped type structure. The invert and footings shall be constructed in accordance with the revised contract plans.

### B. Design

1. Design – The section dimensions and reinforcement details are subject to the provisions of Section F.
2. Placement of Reinforcement – Provide a 1 inch (25 mm) concrete cover over the reinforcement subject to the provisions of Section F. Detail the clear distance of the end wires so it is not less than 1/2 inch (13 mm) nor more than 2 inches (51 mm) from the ends of the precast unit. Assemble reinforcement per the requirements of AASHTO M259, Section 7.3. The exposure of the ends of the wires used to position the reinforcement is not a cause for rejection.
3. Laps and Spacing – Use lap splices for the reinforcement. Detail the welded wire fabric sheet so that the center to center spacing is not less than 2 inches (50 mm) nor more than 4 inches (100 mm). Do not detail the longitudinal wires with a center to center spacing of more than 8 inches (200 mm).
4. Headwalls and Wingwalls– Design for the headwalls, and wingwalls shall be the responsibility of the Contractor. The designs shall conform to the information shown on the plans, shall meet the three-sided culvert manufacturer's requirements, and be submitted to the Engineer for review.
5. Sheet Pile Foundations shall be cast-in-place reinforced concrete footings on steel sheet piles. Design for the steel sheet pile foundations shall be the responsibility of the Contractor, shall meet the three-sided culvert manufacturer's requirements, and be in accordance with the special provisions entitled "Sheet Pile Foundations".

### C. Joints

The precast reinforced concrete three-sided culvert segments shall be produced with flat-butt ends. Design and form the ends of the precast unit so that when the sections are laid together, they will make a continuous line of precast three-sided culvert sections with a smooth interior, free of appreciable irregularities along the length, all compatible with the permissible variations given in Section F. Seal the joint formed at the ends of the precast three-sided culvert sections with material approved by the Engineer. Show the recommended joint sealer material on the shop drawings when they are submitted for review.

#### D. Manufacture

Manufacture precast reinforced concrete three-sided culverts by either the wet cast method or dry cast method.

1. **Mixture** – In addition to the requirements of Section 1077 of the Standard Specifications, do not proportion the mix with less than 564 lb/yd<sup>3</sup> (335 kg/m<sup>3</sup>) of portland cement.
2. **Strength** – Make sure that all concrete develops a minimum 28-day compressive strength of 5000 psi (34.5 MPa). Movement of the precast sections should be minimized during the initial curing period. Any damage caused by moving or handling during the initial curing phase will be grounds for rejection of that precast section.
3. **Air Entrainment** – Air entrain the concrete in accordance with Section 1077 - 5(A) of the Standard Specifications. For dry cast manufacturing, air entrainment is not required.
4. **Testing** – Test the concrete in accordance with the requirements of Section 1077 - 5(B).
5. **Handling** – Handling devices or holes are permitted in each box section for the purpose of handling and laying. Submit details of handling devices or holes for approval and do not cast any concrete until approval is granted. Remove all handling devices flush with concrete surfaces as directed. Fill holes in a neat and workmanlike manner with an approved non-metallic non-shrink grout, concrete, or hole plug.

#### E. Physical Requirements

Acceptability of precast sections is based on concrete cylinders made and tested in accordance with AASHTO T22 and AASHTO T23.

#### F. Permissible Variations

1. **Flatness** – All external surfaces shall be flat, true, and plumb. Irregularities, depressions, or high spots on all external surfaces shall not exceed 1/2 inch (12 mm) in 8 feet (2.5 meters).
2. **Internal Dimensions** – Produce sections so that the internal and haunch dimensions do not vary more than 1/4 inch (6 mm) from the revised contract plan dimensions.
3. **Adjacent Sections** - Internal, external, and haunch dimensions for connecting sections shall not vary more than 1/2 inch (12 mm).

4. Slab and Wall Thickness – Produce sections so that the slab and wall thickness are not less than that shown on the revised contract plans by more than 5% or 3/16 inch (5 mm), whichever is greater. A thickness more than that required on the revised contract plans is not a cause for rejection.
5. Length of Opposite Surfaces – Produce sections so that variations in laying lengths of two opposite surfaces of the section meet the requirements of AASHTO M259, Section 11.3.
6. Length of Section – Produce sections so that the underrun in length of a section is not more than 1/2 inch (13 mm) in any section.
7. Position of Reinforcement – Produce sections so that the maximum variation in the position of the reinforcement is  $\pm 3/8$ " ( $\pm 10$  mm) for slab and wall thicknesses of 5 inches (125 mm) or less and  $\pm 1/2$ " ( $\pm 13$  mm) for slab and wall thicknesses greater than 5 inches (125 mm). Produce sections so that the concrete cover is never less than 5/8 inch (16 mm) as measured to the internal surface or the external surface. The preceding minimum cover limitations do not apply at the mating surfaces of the joint.
8. Area of Reinforcement – The steel reinforcement shall be the design steel as shown on the revised contract plans. Steel areas greater than those required are not cause for rejection. The permissible variation in diameter of any wire in finished fabric is prescribed for the wire before fabrication by either AASHTO M32 or M225.

#### G. Marking

1. In addition to the requirements of AASHTO M259 Section 15, clearly mark the project number and culvert span and rise on each section.

#### H. Installation

1. Sheet Pile Foundations – Install steel sheet piles and construct the reinforced concrete footings in accordance with the special provisions entitled “Sheet Pile Foundations”.
2. Placement of precast three-sided culvert sections – Arrange for a representative of the precast three-sided culvert manufacturer to be present on site during installation of all precast three-sided culvert sections. Place the precast three-sided culvert sections as shown on the revised contract plans. Take special care in setting the sections to the true line and grade. Set sections on 6” x 6” (150mm x 150mm) masonite or steel shims or other shims as approved by the Engineer located at support points, as recommended by the manufacturer. Provide 2” (51mm) of stacked shims between the footing and the bottom of the vertical walls. In case of irregularities between the two surfaces, provide a minimum of 1/2” (13mm) of shims under any point to assure a minimum of 1/2” (13mm) gap between the two surfaces. Fill the gap with non-shrink grout.

- 3. External protection of joints – Cover the flat-butt joints made by adjoining precast three-sided culvert sections with a minimum of 9” (230mm) wide joint wrap. Thoroughly clean the surface of the section from all dirt and dust before applying the joint material. The external wrap shall be in accordance with ASTM C-877 Specification for External Sealing Bands or an approved equal. Cover the joint from the bottom of one precast three-sided culvert section leg, across the top of the precast three-sided culvert section, and down to the bottom of the opposite precast three-sided culvert section leg. Minimize the number of laps. Where necessary, provide a minimum of 6” (150mm) long wrap laps and have the overlap running in the downward direction. Prime the section ends prior to placing the wrap material when the air temperature is below 50° F (10° C). Provide primer that is in accordance with the joint wrap manufacturer’s recommendations and that is approved by the Engineer. During backfilling operations, keep the joint wrap material in its proper location.
- 4. Excavation and select backfill – Perform excavation and backfilling operations in accordance with the Standard Specifications and the special provisions entitled “Sheet Pile Foundations”.

The entire cost of excavation and providing select backfill, including hauling, furnishing, and placing backfill material shall be included in the contract price bid for “Sheet Pile Foundations”.

**3.0 BASIS OF PAYMENT**

The precast reinforced concrete three-sided culvert as described on the plans and in this Special Provision, excluding the sheet pile foundations, will be paid for at the contract lump sum price for “Precast Reinforced Concrete Three-Sided Culvert at Station 12+88.00 -L-.” The above price and payment will be full compensation for all work covered by this Special Provision, the plans and applicable parts of the Standard Specifications and shall include, but not be limited to, furnishing all labor, materials, equipment and other incidentals necessary to complete this work. Such price and payment will also be full compensation for concrete, reinforcing steel, labor, equipment and all other related materials necessary for the fabrication and installation of the precast three-sided culvert sections and the design and construction of the concrete headwalls and wingwalls. Payment is to be made under:

Precast Reinforced Concrete Three-Sided  
 Culvert at Station 12+88.00 –L- .....Lump Sum

**FALSEWORK AND FORMWORK**

(4-5-12)

**1.0 DESCRIPTION**

Use this Special Provision as a guide to develop temporary works submittals required by the Standard Specifications or other provisions; no additional submittals are required herein. Such temporary works include, but are not limited to, falsework and formwork.

Falsework is any temporary construction used to support the permanent structure until it becomes self-supporting. Formwork is the temporary structure or mold used to retain plastic or fluid concrete in its designated shape until it hardens. Access scaffolding is a temporary structure that functions as a work platform that supports construction personnel, materials, and tools, but is not intended to support the structure. Scaffolding systems that are used to temporarily support permanent structures (as opposed to functioning as work platforms) are considered to be falsework under the definitions given. Shoring is a component of falsework such as horizontal, vertical, or inclined support members. Where the term “temporary works” is used, it includes all of the temporary facilities used in bridge construction that do not become part of the permanent structure.

Design and construct safe and adequate temporary works that will support all loads imposed and provide the necessary rigidity to achieve the lines and grades shown on the plans in the final structure.

**2.0 MATERIALS**

Select materials suitable for temporary works; however, select materials that also ensure the safety and quality required by the design assumptions. The Engineer has authority to reject material on the basis of its condition, inappropriate use, safety, or nonconformance with the plans. Clearly identify allowable loads or stresses for all materials or manufactured devices on the plans. Revise the plan and notify the Engineer if any change to materials or material strengths is required.

**3.0 DESIGN REQUIREMENTS****A. Working Drawings**

Provide working drawings for items as specified in the contract, or as required by the Engineer, with design calculations and supporting data in sufficient detail to permit a structural and safety review of the proposed design of the temporary work.

On the drawings, show all information necessary to allow the design of any component to be checked independently as determined by the Engineer.

When concrete placement is involved, include data such as the drawings of proposed sequence, rate of placement, direction of placement, and location of all construction joints. Submit the number of copies as called for by the contract.

When required, have the drawings and calculations prepared under the guidance of, and sealed by, a North Carolina Registered Professional Engineer who is knowledgeable in temporary works design.

If requested by the Engineer, submit with the working drawings manufacturer's catalog data listing the weight of all construction equipment that will be supported on the temporary work. Show anticipated total settlements and/or deflections of falsework and forms on the working drawings. Include falsework footing settlements, joint take-up, and deflection of beams or girders.

As an option for the Contractor, overhang falsework hangers may be uniformly spaced, at a maximum of 36 inches, provided the following conditions are met:

Member Type (PCG)	Member Depth, (inches)	Max. Overhang Width, (inches)	Max. Slab Edge Thickness, (inches)	Max. Screenshot Wheel Weight, (lbs.)	Bracket Min. Vertical Leg Extension, (inches)
II	36	39	14	2000	26
III	45	42	14	2000	35
IV	54	45	14	2000	44
MBT	63	51	12	2000	50
MBT	72	55	12	1700	48

Overhang width is measured from the centerline of the girder to the edge of the deck slab.

For Type II, III & IV prestressed concrete girders (PCG), 45-degree cast-in-place half hangers and rods must have a minimum safe working load of 6,000 lbs.

For MBT prestressed concrete girders, 45-degree angle holes for falsework hanger rods shall be cast through the girder top flange and located, measuring along the top of the member, 1'-2 1/2" from the edge of the top flange. Hanger hardware and rods must have a minimum safe working load of 6,000 lbs.

The overhang bracket provided for the diagonal leg shall have a minimum safe working load of 3,750 lbs. The vertical leg of the bracket shall extend to the point that the heel bears on the girder bottom flange, no closer than 4 inches from the bottom of the member. However, for 72-inch members, the heel of the bracket shall bear on the web, near the bottom flange transition.

Provide adequate overhang falsework and determine the appropriate adjustments for deck geometry, equipment, casting procedures and casting conditions.

If the optional overhang falsework spacing is used, indicate this on the falsework submittal and advise the girder producer of the proposed details. Failure to notify the Engineer of hanger type and hanger spacing on prestressed concrete girder casting drawings may delay the approval of those drawings.



Falsework hangers that support concentrated loads and are installed at the edge of thin top flange concrete girders (such as bulb tee girders) shall be spaced so as not to exceed 75% of the manufacturer's stated safe working load. Use of dual leg hangers (such as Meadow Burke HF-42 and HF-43) are not allowed on concrete girders with thin top flanges. Design the falsework and forms supporting deck slabs and overhangs on girder bridges so that there will be no differential settlement between the girders and the deck forms during placement of deck concrete.

When staged construction of the bridge deck is required, detail falsework and forms for screed and fluid concrete loads to be independent of any previous deck pour components when the mid-span girder deflection due to deck weight is greater than  $\frac{3}{4}$ ".

Note on the working drawings any anchorages, connectors, inserts, steel sleeves or other such devices used as part of the falsework or formwork that remains in the permanent structure. If the plan notes indicate that the structure contains the necessary corrosion protection required for a Corrosive Site, epoxy coat, galvanize or metalize these devices. Electroplating will not be allowed. Any coating required by the Engineer will be considered incidental to the various pay items requiring temporary works.

Design falsework and formwork requiring submittals in accordance with the 1995 AASHTO *Guide Design Specifications for Bridge Temporary Works* except as noted herein.

#### 1. Wind Loads

Table 2.2 of Article 2.2.5.1 is modified to include wind velocities up to 110 mph. In addition, Table 2.2A is included to provide the maximum wind speeds by county in North Carolina.

**Table 2.2 - Wind Pressure Values**

Height Zone feet above ground	Pressure, lb/ft <sup>2</sup> for Indicated Wind Velocity, mph				
	70	80	90	100	110
0 to 30	15	20	25	30	35
30 to 50	20	25	30	35	40
50 to 100	25	30	35	40	45
over 100	30	35	40	45	50

**2. Time of Removal**

The following requirements replace those of Article 3.4.8.2.

Do not remove forms until the concrete has attained strengths required in Article 420-16 of the Standard Specifications and these Special Provisions.

Do not remove forms until the concrete has sufficient strength to prevent damage to the surface.

**Table 2.2A - Steady State Maximum Wind Speeds by Counties in North Carolina**

COUNTY	25 YR (mph)	COUNTY	25 YR (mph)	COUNTY	25 YR (mph)
Alamance	70	Franklin	70	Pamlico	100
Alexander	70	Gaston	70	Pasquotank	100
Alleghany	70	Gates	90	Pender	100
Anson	70	Graham	80	Perquimans	100
Ashe	70	Granville	70	Person	70
Avery	70	Greene	80	Pitt	90
Beaufort	100	Guilford	70	Polk	80
Bertie	90	Halifax	80	Randolph	70
Bladen	90	Harnett	70	Richmond	70
Brunswick	100	Haywood	80	Robeson	80
Buncombe	80	Henderson	80	Rockingham	70
Burke	70	Hertford	90	Rowan	70
Cabarrus	70	Hoke	70	Rutherford	70
Caldwell	70	Hyde	110	Sampson	90
Camden	100	Iredell	70	Scotland	70
Carteret	110	Jackson	80	Stanley	70
Caswell	70	Johnston	80	Stokes	70
Catawba	70	Jones	100	Surry	70
Cherokee	80	Lee	70	Swain	80
Chatham	70	Lenoir	90	Transylvania	80
Chowan	90	Lincoln	70	Tyrell	100
Clay	80	Macon	80	Union	70
Cleveland	70	Madison	80	Vance	70
Columbus	90	Martin	90	Wake	70
Craven	100	McDowell	70	Warren	70
Cumberland	80	Mecklenburg	70	Washington	100
Currituck	100	Mitchell	70	Watauga	70
Dare	110	Montgomery	70	Wayne	80
Davidson	70	Moore	70	Wilkes	70
Davie	70	Nash	80	Wilson	80
Duplin	90	New Hanover	100	Yadkin	70
Durham	70	Northampton	80	Yancey	70
Edgecombe	80	Onslow	100		
Forsyth	70	Orange	70		

## B. Review and Approval

The Engineer is responsible for the review and approval of temporary works' drawings.

Submit the working drawings sufficiently in advance of proposed use to allow for their review, revision (if needed), and approval without delay to the work.

The time period for review of the working drawings does not begin until complete drawings and design calculations, when required, are received by the Engineer.

Do not start construction of any temporary work for which working drawings are required until the drawings have been approved. Such approval does not relieve the Contractor of the responsibility for the accuracy and adequacy of the working drawings.

## 4.0 CONSTRUCTION REQUIREMENTS

All requirements of Section 420 of the Standard Specifications apply.

Construct temporary works in conformance with the approved working drawings. Ensure that the quality of materials and workmanship employed is consistent with that assumed in the design of the temporary works. Do not weld falsework members to any portion of the permanent structure unless approved. Show any welding to the permanent structure on the approved construction drawings.

Provide tell-tales attached to the forms and extending to the ground, or other means, for accurate measurement of falsework settlement. Make sure that the anticipated compressive settlement and/or deflection of falsework does not exceed 1 inch. For cast-in-place concrete structures, make sure that the calculated deflection of falsework flexural members does not exceed 1/240 of their span regardless of whether or not the deflection is compensated by camber strips.

### A. Maintenance and Inspection

Inspect and maintain the temporary work in an acceptable condition throughout the period of its use. Certify that the manufactured devices have been maintained in a condition to allow them to safely carry their rated loads. Clearly mark each piece so that its capacity can be readily determined at the job site.

Perform an in-depth inspection of an applicable portion(s) of the temporary works, in the presence of the Engineer, not more than 24 hours prior to the beginning of each concrete placement. Inspect other temporary works at least once a month to ensure that they are functioning properly. Have a North Carolina Registered Professional Engineer inspect the cofferdams, shoring, sheathing, support of excavation structures, and support systems for load tests prior to loading.

## B. Foundations

Determine the safe bearing capacity of the foundation material on which the supports for temporary works rest. If required by the Engineer, conduct load tests to verify proposed bearing capacity values that are marginal or in other high-risk situations.

The use of the foundation support values shown on the contract plans of the permanent structure is permitted if the foundations are on the same level and on the same soil as those of the permanent structure.

Allow for adequate site drainage or soil protection to prevent soil saturation and washout of the soil supporting the temporary works supports.

If piles are used, the estimation of capacities and later confirmation during construction using standard procedures based on the driving characteristics of the pile is permitted. If preferred, use load tests to confirm the estimated capacities; or, if required by the Engineer conduct load tests to verify bearing capacity values that are marginal or in other high risk situations.

The Engineer reviews and approves the proposed pile and soil bearing capacities.

## 5.0 REMOVAL

Unless otherwise permitted, remove and keep all temporary works upon completion of the work. Do not disturb or otherwise damage the finished work.

Remove temporary works in conformance with the contract documents. Remove them in such a manner as to permit the structure to uniformly and gradually take the stresses due to its own weight.

## 6.0 METHOD OF MEASUREMENT

Unless otherwise specified, temporary works will not be directly measured.

## 7.0 BASIS OF PAYMENT

Payment at the contract unit prices for the various pay items requiring temporary works will be full compensation for the above falsework and formwork.

## **SUBMITTAL OF WORKING DRAWINGS**

(2-10-12)

### **1.0 GENERAL**

Submit working drawings in accordance with Article 105-2 of the *Standard Specifications* and this provision. For this provision, “submittals” refers to only those listed in this provision. The list of submittals contained herein does not represent a list of required submittals for the project. Submittals are only necessary for those items as required by the contract. Make submittals that are not specifically noted in this provision directly to the Resident Engineer. Either the Structure Design Unit or the Geotechnical Engineering Unit or both units will jointly review submittals.

If a submittal contains variations from plan details or specifications or significantly affects project cost, field construction or operations, discuss the submittal with and submit all copies to the Resident Engineer. State the reason for the proposed variation in the submittal. To minimize review time, make sure all submittals are complete when initially submitted. Provide a contact name and information with each submittal. Direct any questions regarding submittal requirements to the Resident Engineer, Structure Design Unit contacts or the Geotechnical Engineering Unit contacts noted below.

In order to facilitate in-plant inspection by NCDOT and approval of working drawings, provide the name, address and telephone number of the facility where fabrication will actually be done if different than shown on the title block of the submitted working drawings. This includes, but is not limited to, precast concrete items, prestressed concrete items and fabricated steel or aluminum items.

### **2.0 ADDRESSES AND CONTACTS**

For submittals to the Structure Design Unit, use the following addresses:

#### Via US mail:

Mr. G. R. Perfetti, P. E.  
State Bridge Design Engineer  
North Carolina Department  
of Transportation  
Structure Design Unit  
1581 Mail Service Center  
Raleigh, NC 27699-1581

Attention: Mr. P. D. Lambert, P. E.

#### Via other delivery service:

Mr. G. R. Perfetti, P. E.  
State Bridge Design Engineer  
North Carolina Department  
of Transportation  
Structure Design Unit  
1000 Birch Ridge Drive  
Raleigh, NC 27610

Attention: Mr. P. D. Lambert, P. E.

Submittals may also be made via email.

Send submittals to:

[plambert@ncdot.gov](mailto:plambert@ncdot.gov) (Paul Lambert)

Send an additional e-copy of the submittal to the following address:

[jgaither@ncdot.gov](mailto:jgaither@ncdot.gov) (James Gaither)

[jlbolden@ncdot.gov](mailto:jlbolden@ncdot.gov) (James Bolden)

For submittals to the Geotechnical Engineering Unit, use the following addresses:

For projects in Divisions 1-7, use the following Eastern Regional Office address:

Via US mail:

Mr. K. J. Kim, Ph. D., P. E.  
Eastern Regional Geotechnical  
Manager  
North Carolina Department  
of Transportation  
Geotechnical Engineering Unit  
Eastern Regional Office  
1570 Mail Service Center  
Raleigh, NC 27699-1570

Via other delivery service:

Mr. K. J. Kim, Ph. D., P. E.  
Eastern Regional Geotechnical  
Manager  
North Carolina Department  
of Transportation  
Geotechnical Engineering Unit  
Eastern Regional Office  
3301 Jones Sausage Road, Suite 100  
Garner, NC 27529

For projects in Divisions 8-14, use the following Western Regional Office address:

Via US mail:

Mr. John Pilipchuk, L. G., P. E.  
Western Regional Geotechnical  
Manager  
North Carolina Department  
of Transportation  
Geotechnical Engineering Unit  
Western Regional Office  
5253 Z Max Boulevard  
Harrisburg, NC 28075

Via other delivery service:

Mr. John Pilipchuk, L. G., P. E.  
Western Region Geotechnical  
Manager  
North Carolina Department  
of Transportation  
Geotechnical Engineering Unit  
Western Regional Office  
5253 Z Max Boulevard  
Harrisburg, NC 28075

The status of the review of structure-related submittals sent to the Structure Design Unit can be viewed from the Unit’s web site, via the “Contractor Submittal” link.

Direct any questions concerning submittal review status, review comments or drawing markups to the following contacts:

Primary Structures Contact: Paul Lambert (919) 707 – 6407  
(919) 250 – 4082 facsimile  
[plambert@ncdot.gov](mailto:plambert@ncdot.gov)

Secondary Structures Contacts: James Gaither (919) 707 – 6409  
James Bolden (919) 707 – 6408

Eastern Regional Geotechnical Contact (Divisions 1-7):  
K. J. Kim (919) 662 – 4710  
(919) 662 – 3095 facsimile  
[kkim@ncdot.gov](mailto:kkim@ncdot.gov)

Western Regional Geotechnical Contact (Divisions 8-14):

John Pilipchuk (704) 455 – 8902  
(704) 455 – 8912 facsimile  
jpilipchuk@ncdot.gov

### 3.0 SUBMITTAL COPIES

Furnish one complete copy of each submittal, including all attachments, to the Resident Engineer. At the same time, submit the number of hard copies shown below of the same complete submittal directly to the Structure Design Unit and/or the Geotechnical Engineering Unit.

The first table below covers “Structure Submittals”. The Resident Engineer will receive review comments and drawing markups for these submittals from the Structure Design Unit. The second table in this section covers “Geotechnical Submittals”. The Resident Engineer will receive review comments and drawing markups for these submittals from the Geotechnical Engineering Unit.

Unless otherwise required, submit one set of supporting calculations to either the Structure Design Unit or the Geotechnical Engineering Unit unless both units require submittal copies in which case submit a set of supporting calculations to each unit. Provide additional copies of any submittal as directed.



**STRUCTURE SUBMITTALS**

<b>Submittal</b>	<b>Copies Required by Structure Design Unit</b>	<b>Copies Required by Geotechnical Engineering Unit</b>	<b>Contract Reference Requiring Submittal<sup>1</sup></b>
Arch Culvert Falsework	5	0	Plan Note, SN Sheet & “Falsework and Formwork”
Box Culvert Falsework <sup>7</sup>	5	0	Plan Note, SN Sheet & “Falsework and Formwork”
Cofferdams	6	2	Article 410-4
Foam Joint Seals <sup>6</sup>	9	0	“Foam Joint Seals”
Expansion Joint Seals (hold down plate type with base angle)	9	0	“Expansion Joint Seals”
Expansion Joint Seals (modular)	2, then 9	0	“Modular Expansion Joint Seals”
Expansion Joint Seals (strip seals)	9	0	“Strip Seals”
Falsework & Forms <sup>2</sup> (substructure)	8	0	Article 420-3 & “Falsework and Formwork”
Falsework & Forms (superstructure)	8	0	Article 420-3 & “Falsework and Formwork”
Girder Erection over Railroad	5	0	Railroad Provisions
Maintenance and Protection of Traffic Beneath Proposed Structure	8	0	“Maintenance and Protection of Traffic Beneath Proposed Structure at Station ____”
Metal Bridge Railing	8	0	Plan Note
Metal Stay-in-Place Forms	8	0	Article 420-3
Metalwork for Elastomeric Bearings <sup>4,5</sup>	7	0	Article 1072-8
Miscellaneous Metalwork <sup>4,5</sup>	7	0	Article 1072-8
Optional Disc Bearings <sup>4</sup>	8	0	“Optional Disc Bearings”

**B-4122****74**

Overhead and Digital Message Signs (DMS) (metalwork and foundations)	13	0	Applicable Provisions
Placement of Equipment on Structures (cranes, etc.)	7	0	Article 420-20
Pot Bearings <sup>4</sup>	8	0	“Pot Bearings”
Precast Concrete Box Culverts	2, then 1 reproducible	0	“Optional Precast Reinforced Concrete Box Culvert at Station ____”
Prestressed Concrete Cored Slab (detensioning sequences) <sup>3</sup>	6	0	Article 1078-11
Prestressed Concrete Deck Panels	6 and 1 reproducible	0	Article 420-3
Prestressed Concrete Girder (strand elongation and detensioning sequences)	6	0	Articles 1078-8 and 1078-11
Removal of Existing Structure over Railroad	5	0	Railroad Provisions
Revised Bridge Deck Plans (adaptation to prestressed deck panels)	2, then 1 reproducible	0	Article 420-3
Revised Bridge Deck Plans (adaptation to modular expansion joint seals)	2, then 1 reproducible	0	“Modular Expansion Joint Seals”
Sound Barrier Wall (precast items)	10	0	Article 1077-2 & “Sound Barrier Wall”
Sound Barrier Wall Steel Fabrication Plans <sup>5</sup>	7	0	Article 1072-8 & “Sound Barrier Wall”
Structural Steel <sup>4</sup>	2, then 7	0	Article 1072-8
Temporary Detour Structures	10	2	Article 400-3 & “Construction, Maintenance and Removal of Temporary Structure at Station ____”
TFE Expansion Bearings <sup>4</sup>	8	0	Article 1072-8

## FOOTNOTES

1. References are provided to help locate the part of the contract where the submittals are required. References in quotes refer to the provision by that name. Articles refer to the *Standard Specifications*.
2. Submittals for these items are necessary only when required by a note on plans.
3. Submittals for these items may not be required. A list of pre-approved sequences is available from the producer or the Materials & Tests Unit.
4. The fabricator may submit these items directly to the Structure Design Unit.
5. The two sets of preliminary submittals required by Article 1072-8 of the *Standard Specifications* are not required for these items.
6. Submittals for Fabrication Drawings are not required. Submittals for Catalogue Cuts of Proposed Material are required. See Section 5.A of the referenced provision.
7. Submittals are necessary only when the top slab thickness is 18" or greater.

**GEOTECHNICAL SUBMITTALS**

<b>Submittal</b>	<b>Copies Required by Geotechnical Engineering Unit</b>	<b>Copies Required by Structure Design Unit</b>	<b>Contract Reference Requiring Submittal <sup>1</sup></b>
Drilled Pier Construction Plans <sup>2</sup>	1	0	Subarticle 411-3(A)
Crosshole Sonic Logging (CSL) Reports <sup>2</sup>	1	0	Subarticle 411-5(A)(2)
Pile Driving Equipment Data Forms <sup>2,3</sup>	1	0	Subarticle 450-3(D)(2)
Pile Driving Analyzer (PDA) Reports <sup>2</sup>	1	0	Subarticle 450-3(F)(3)
Retaining Walls <sup>4</sup>	8 drawings, 2 calculations	2 drawings	Applicable Provisions
Temporary Shoring <sup>4</sup>	5 drawings, 2 calculations	2 drawings	“Temporary Shoring” & “Temporary Soil Nail Walls”

**FOOTNOTES**

- References are provided to help locate the part of the contract where the submittals are required. References in quotes refer to the provision by that name. Subarticles refer to the *Standard Specifications*.
- Submit one hard copy of submittal to the Resident or Bridge Maintenance Engineer. Submit a second copy of submittal electronically (PDF via email) or by facsimile, US mail or other delivery service to the appropriate Geotechnical Engineering Unit regional office. Electronic submission is preferred.
- The Pile Driving Equipment Data Form is available from:  
[www.ncdot.org/doh/preconstruct/highway/geotech/formdet/](http://www.ncdot.org/doh/preconstruct/highway/geotech/formdet/)  
See second page of form for submittal instructions.
- Electronic copy of submittal is required. See referenced provision.

**CRANE SAFETY****(8-15-05)**

Comply with the manufacturer specifications and limitations applicable to the operation of any and all cranes and derricks. Prime contractors, sub-contractors, and fully operated rental companies shall comply with the current Occupational Safety and Health Administration regulations (OSHA).

Submit all items listed below to the Engineer prior to beginning crane operations involving critical lifts. A critical lift is defined as any lift that exceeds 75 percent of the manufacturer's crane chart capacity for the radius at which the load will be lifted or requires the use of more than one crane. Changes in personnel or equipment must be reported to the Engineer and all applicable items listed below must be updated and submitted prior to continuing with crane operations.

**CRANE SAFETY SUBMITTAL LIST**

- A. **Competent Person:** Provide the name and qualifications of the "Competent Person" responsible for crane safety and lifting operations. The named competent person will have the responsibility and authority to stop any work activity due to safety concerns.
- B. **Riggers:** Provide the qualifications and experience of the persons responsible for rigging operations. Qualifications and experience should include, but not be limited to, weight calculations, center of gravity determinations, selection and inspection of sling and rigging equipment, and safe rigging practices.
- C. **Crane Inspections:** Inspection records for all cranes shall be current and readily accessible for review upon request.
- D. **Certifications:** **By July 1, 2006**, crane operators performing critical lifts shall be certified by NC CCO (National Commission for the Certification of Crane Operators), or satisfactorily complete the Carolinas AGC's Professional Crane Operator's Proficiency Program. Other approved nationally accredited programs will be considered upon request. All crane operators shall also have a current CDL medical card. Submit a list of anticipated critical lifts and corresponding crane operator(s). Include current certification for the type of crane operated (small hydraulic, large hydraulic, small lattice, large lattice) and medical evaluations for each operator.

**GROUT FOR STRUCTURES****(9-30-11)****1.0 DESCRIPTION**

This special provision addresses grout for use in pile blockouts, grout pockets, shear keys, dowel holes and recesses for structures. This provision does not apply to grout placed in post-tensioning ducts for bridge beams, girders, or decks. Mix and place grout in accordance with the manufacturer's recommendations, the applicable sections of the Standard Specifications and this provision.

## 2.0 MATERIAL REQUIREMENTS

Use a Department approved pre-packaged, non-shrink, non-metallic grout. Contact the Materials and Tests Unit for a list of approved pre-packaged grouts and consult the manufacturer to determine if the pre-packaged grout selected is suitable for the required application.

When using an approved pre-packaged grout, a grout mix design submittal is not required.

The grout shall be free of soluble chlorides and contain less than one percent soluble sulfate. Supply water in compliance with Article 1024-4 of the Standard Specifications.

Aggregate may be added to the mix only where recommended or permitted by the manufacturer and Engineer. The quantity and gradation of the aggregate shall be in accordance with the manufacturer's recommendations.

Admixtures, if approved by the Department, shall be used in accordance with the manufacturer's recommendations. The manufacture date shall be clearly stamped on each container. Admixtures with an expired shelf life shall not be used.

The Engineer reserves the right to reject material based on unsatisfactory performance.

Initial setting time shall not be less than 10 minutes when tested in accordance with ASTM C266.

Test the expansion and shrinkage of the grout in accordance with ASTM C1090. The grout shall expand no more than 0.2% and shall exhibit no shrinkage. Furnish a Type 4 material certification showing results of tests conducted to determine the properties listed in the Standard Specifications and to assure the material is non-shrink.

Unless required elsewhere in the contract the compressive strength at 3 days shall be at least 5000 psi. Compressive strength in the laboratory shall be determined in accordance with ASTM C109 except the test mix shall contain only water and the dry manufactured material. Compressive strength in the field will be determined by molding and testing 4" x 8" cylinders in accordance with AASHTO T22. Construction loading and traffic loading shall not be allowed until the 3 day compressive strength is achieved.

When tested in accordance with ASTM C666, Procedure A, the durability factor of the grout shall not be less than 80.

## 3.0 SAMPLING AND PLACEMENT

Place and maintain components in final position until grout placement is complete and accepted. Concrete surfaces to receive grout shall be free of defective concrete, laitance, oil, grease and other foreign matter. Saturate concrete surfaces with clean water and remove excess water prior to placing grout.

Do not place grout if the grout temperature is less than 50°F or more than 90°F or if the air temperature measured at the location of the grouting operation in the shade away from artificial heat is below 45°F.

Provide grout at a rate that permits proper handling, placing and finishing in accordance with the manufacturer's recommendations unless directed otherwise by the Engineer. Use grout free of any lumps and undispersed cement. Agitate grout continuously before placement.

Control grout delivery so the interval between placing batches in the same component does not exceed 20 minutes.

The Engineer will determine the locations to sample grout and the number and type of samples collected for field and laboratory testing. The compressive strength of the grout will be considered the average compressive strength test results of 3 cube or 2 cylinder specimens at 28 days.

#### **4.0 BASIS OF PAYMENT**

No separate payment will be made for "Grout for Structures". The cost of the material, equipment, labor, placement, and any incidentals necessary to complete the work shall be considered incidental to the structure item requiring grout.

#### **REMOVAL OF EXISTING STRUCTURE AT STA. 12+88.00 -L- (SPECIAL)**

The existing structure shall be removed in accordance with the Standard Specifications except as noted below:

Upon removal, all I- beams shall be salvaged from the structure and remain as the property of the North Carolina Department of Transportation. Deliver the salvaged material to Cherokee County Bridge Maintenance Yard. Contact Jeff Robertson at 828-837-2642 at least one week prior to delivery. Bridge Maintenance Unit shall provide the manpower and equipment to unload the salvaged material. All salvaged material shall be removed carefully without damage.

No separate measurement will be made for this work and the entire cost of this work shall be included in the lump sum price bid for "Removal of Existing Structure at Station 12+88.00 -L-"

#### **ALASKA RAIL - CURB MOUNTED (SPECIAL)**

##### **1.0 GENERAL**

Provide curb mounted Alaska rail in accordance with the Standard Specifications, the details shown in the contract plans and this Special Provision.

**2.0 MEASUREMENT**

Quantity paid for is the actual number of linear feet of metal rail, complete in place and accepted, measured along the bottom channel of the completed metal rail.

**3.0 BASIS OF PAYMENT**

The quantity for which payment is made is shown in linear feet on the plans for "Alaska Rail - Curb Mounted". The unit bid per linear foot is full compensation for all materials, painting, tools, labor, equipment and incidentals necessary to complete this item.



**SHEET PILE FOUNDATIONS:**

**(SPECIAL)**

**1.0 GENERAL**

A sheet pile foundation consists of PZ 27, A690 steel sheet piles that have been vibrated or driven to the estimated tip elevation shown on the plans and must be, at a minimum 5 feet below the scour elevation as noted on plans. A shear and moment resisting reinforced concrete footing is to be designed by the contractor to meet the three-sided culvert manufacturer’s requirements and provide a fixed top condition capable of resisting the lateral forces that may result from the potential scoured conditions, and upon approval, be constructed on top of the driven sheeting as indicated on in the plans, or as directed by the Engineer. For this provision, “Sheet Pile Foundation” refers to a cast-in-place reinforced footing that has been constructed on top of a driven sheet pile foundation.

**2.0 MATERIALS**

Refer to the *Standard Specifications*.

<b>Item</b>	<b>Section</b>
Curing Agents	1026
Flowable Fill, Excavatable	1000-6
Joint Materials	1028
Masonry	1040
Neat Cement Grout	1003
Portland Cement Concrete	1000
Reinforcing Steel	1070
Welded Stud Shear Connectors	1072-6

Store steel materials on blocking a minimum of 12” (300 mm) above the ground and protect it at all times from damage; and when placing in the work make sure it is free from dirt, dust, loose mill scale, loose rust, paint, oil or other foreign materials. Load, transport, unload and store anchored wall materials such that they are kept clean and free of damage. Damaged or deformed materials will be rejected.

**A. Steel Sheet Piles**

Use steel sheet piles meeting the requirements of Article 1084-2(B) of the *Standard Specifications*. Provide welded stud shear connectors in accordance with Article 1072-8 of the *Standard Specifications* as indicated it the plans, or as directed by the Engineer.

**B. Select Material**

Where required or directed by the Engineer, provide select material meeting the requirements of Class III, V or VI Select Material in accordance with Section 1016 of the *Standard Specifications*.

C. Concrete Footing

Provide a reinforced concrete footing meeting the requirements of Section 1000 of the *Standard Specifications* and reinforcing steel meeting the requirements of Section 1070 of the *Standard Specifications*. Use Class AA Concrete in accordance with Article 1000-4 of the *Standard Specifications* and curing agents for concrete in accordance with Section 1026 of the *Standard Specifications*.

D. Separation Fabrics

Where required, use separation fabrics meeting the requirements of Type 2 Engineering Fabric in accordance with Section 1056 of the *Standard Specifications*.

E. Joint Materials

Use joint materials in accordance with Section 1028 of the *Standard Specifications*.

**3.0 PRECONSTRUCTION REQUIREMENTS**

A. Foundation Surveys

Before beginning sheet pile foundation design, survey existing ground elevations in the vicinity of the foundation locations as needed. Based on these elevations, finished grades and actual cast-in-place foundation footing dimensions and details, submit proposed foundation details for acceptance and approval.

B. Sheet Pile Foundation Designs

Submit 11 copies of working drawings and 3 copies of design calculations and a PDF copy of the sheet pile foundation design at least 30 days before the preconstruction meeting. Do not begin construction until a design submittal is accepted.

Submit working drawings and design calculations for the cast-in-place footing and sheet piling, for acceptance in accordance with Article 105-2 of the *Standard Specifications*. Submit working drawings showing plan views, profiles with sheet pile and anchor locations, if required, typical sections and details of sheet pile connections and footing reinforcement details. If necessary, include details on working drawings. Submit design calculations including lateral movement calculations with different surcharge loads, geometry or material parameters. Include analysis of temporary conditions in design calculations. At least one analysis is required for each side section with different anchor lengths, if anchors are utilized. When computer software is used for design, a hand calculation is required for the "worst case condition" section.

C. Sheet Pile Foundation Construction Plan

Submit 4 copies and a PDF copy of a sheet pile foundation construction plan at least 30 days before the preconstruction meeting. Do not begin construction until the construction plan submittal is accepted. Provide detailed project specific information in

the sheet pile foundation construction plan that includes the following:

1. Overall description and sequence of construction;
2. In the event predrilling is required, installation details including drilling equipment and methods for stabilizing and filling holes and for driven piles, proposed pile driving methods and equipment in accordance with Subarticle 450-3(D)(2) of the *Standard Specifications*.
3. A list including sizes of excavation equipment, drill rigs and tools, pile driving equipment;
4. Procedures for excavations including temporary support, drilling and grouting, anchors, as needed;
5. Plan and methods for constructing the cast-in-place footing;
6. Examples of construction records to be used in accordance with Sections 4.0(G) of this provision;
7. Approved packaged grout or grout mix design with acceptable ranges for grout flow and density that meets Section 1003 of the *Standard Specifications*; and
8. Other information shown in the plans or requested by the Engineer.

If alternate construction procedures are proposed or necessary, a revised sheet pile foundation construction plan submittal may be required. If the work deviates from the accepted submittal without prior approval, the Engineer may suspend construction until a revised plan is accepted.

**D. Preconstruction Meeting**

Before starting foundation construction, hold a preconstruction meeting to discuss the construction, inspection and testing of the footing system. Schedule this meeting after all required submittals have been accepted. The Resident or Bridge Maintenance Engineer, Bridge Construction Engineer, Geotechnical Operations Engineer, Contractor and Sheet Pile Contractor Superintendent will attend this preconstruction meeting.

**4.0 CONSTRUCTION METHODS**

Control drainage during construction in the vicinity of sheet pile foundations. Contain and maintain select material and protect material from erosion.

Perform necessary clearing and grubbing in accordance with Section 200 of the *Standard Specifications*.

Perform any welding in accordance with the contract. At the Contractor's option, welding may be performed in the field in lieu of employing an American Institute of Steel Construction (AISC) certified fabricator in accordance with Subarticle 1072-1(A) of the *Standard Specifications*. For field welding, use welders certified as a bridge welder in accordance with the NCDOT Field Welder Certification Program.

Use equipment and methods reviewed and accepted in the construction plan or approved by the Engineer. Inform the Engineer of any deviations from the accepted plan.

A. **File Installation**

Steel sheet piles shall be installed in accordance with Section 452 of the Standard Specifications with the following exceptions:

Prior to installing the sheet piles, a steel template frame shall be used as a guide for installation. Temporary bracing may be required to construct the steel sheet pile foundation in order to maintain sheet pile alignment and tolerances.

The template shall be marked for each sheet or pair of sheets to be installed.

During installation, the contractor shall check for plumbness using a 4-foot level. If the forward edge of the pile is 1% of the installed length out of plumb, it shall be pulled and reinstalled. Should an accumulation of gain or loss at the top edge cause the piles to be out of plumb, the Engineer may require all such piles to be removed and reinstalled. Longitudinal deviation from alignment between any 2 piles shall be no more than 6 in. and the net accumulative deviation and the net accumulative deviation of any 3 or more piles shall be no more than 6 in. Top elevation tolerance shall be plus or minus 3 in.

Set and drive all sheet piles or pairs with the ball edge leading.

Drive the sheets or pairs of sheeting in stages. The maximum installation increment shall be 6 feet or less depending on the soil conditions.

Avoid field splicing of sheet piles.

If required, remove any existing riprap or boulders prior to installing sheet piles. Contact the Engineer if the design pile embedment is not achieved. In such situations, predrilling may be necessary, as directed by the Engineer. If necessary, cut off piles at elevations shown in the accepted submittals.

At the Contractor's option and when approved by the Engineer, use vibratory hammers to install piles. Impact drive piles to the specified required driving resistance and elevations in accordance with Section 450 of the *Standard Specifications* with the exceptions of Article 450-3(B)(1) and Article 450-3(B)(2).

B. **Concrete Footing**

Construct cast-in-place reinforced concrete footing in accordance with the accepted submittals and Section 420 of the *Standard Specifications*. Do not remove forms until concrete achieves a minimum compressive strength of 2400 psi (16.5 MPa). Unless required otherwise on the plans, provide a Class 2 Surface Finish for concrete facing in accordance with Article 420-17 of the *Standard Specifications*.

### C. Backfill

Backfill behind sheet piles with suitable backfill or select material, as shown in the accepted submittals. Ensure all voids between sheet piles are filled and compacted material to the satisfaction of the Engineer. Where backfilling is required, place Type 4 soil stabilization geotextiles between the existing or excavated ground and the selected backfill material, overlap fabric a minimum of 18" (450 mm) with seams oriented parallel to the wall face.

## 5.0 CONSTRUCTION RECORDS

Provide 2 original hard copies of sheet pile foundation construction records including the following within 24 hours of completing each row of ground anchors.

1. Names of Sheet Pile Contractor, Superintendent, Drill Rig Operator, Project Manager and Design Engineer
2. Structure description, county, NCDOT contract, TIP and WBS element number
3. Ground and surface water conditions and elevations, if applicable
4. Weather conditions including air temperature at time of grout placement, if necessary
5. All other pertinent details related to construction

The Engineer will review the construction records to determine if the sheet pile system is acceptable. If the Engineer determines the sheeting is unacceptable, revise the design and/or installation methods. Submit a revised design and/or construction plan for review and acceptance and provide an acceptable sheeting and footing system with the revised design and/or installation methods at no additional cost to the Department. If required, replace the unacceptable sheeting and/or provide additional sheeting with the revised design and/or installation methods at no additional cost to the Department.

After completing construction, submit electronic copies (PDF on CD or DVD) of all corresponding as-built construction records.

## 6.0 MEASUREMENT AND PAYMENT

*Sheet Pile Foundations* will be measured and paid for in square feet. Sheet pile foundations will be measured as the final installed square footage of sheet piling. The top of foundation is defined as the top of the cast-in-place concrete footing (keyway). The bottom of foundation will be the average tip elevation for the driven sheeting.

The contract unit price for *Sheet Pile Foundations* will be full compensation for providing design, submittals, labor, tools, equipment and wall materials, excavating, welding, fabricating and installing steel sheet piles; remove, replace, and correct sheet piles as necessary, backfilling, select material, cast-in-place concrete footing and reinforcement,

fabrics and any incidentals necessary to design and construct the foundations in accordance with this provision. .

Payment will be made under:

<b>Pay Item</b>	<b>Pay Unit</b>
Sheet Pile Foundations	Square Foot

