

PROJECT SPECIAL PROVISIONS**ROADWAY****CLEARING AND GRUBBING - METHOD II:**

(9-17-02) (Rev. 1-17-12)

200

SP2 R02A

Perform clearing on this project to the limits established by Method "II" shown on Standard Drawing No. 200.02 of the *2012 Roadway Standard Drawings*.

LUMP SUM GRADING:

(8-17-10)

226

SP2 R16

Lump sum grading shall be performed in accordance with Section 226 Comprehensive Grading of the *2012 Standard Specifications* except as follows:

Delete all references to Section 230, Borrow Excavation.

SHOULDER AND FILL SLOPE MATERIAL:

(5-21-02)

235, 560

SP2 R45 A

Description

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 560 and Section 235 of the *2012 Standard Specifications*.

Measurement and Payment

Where the material has been obtained from an authorized stockpile or from a borrow source and *Borrow Excavation* is not included in the contract, no direct payment will be made for this work, as the cost of this work will be part of the work being paid at the contract lump sum price for *Grading*. If *Borrow Excavation* is included in this contract and the material has been obtained from an authorized stockpile or from a borrow source, measurement and payment will be as provided in Section 230 of the *2012 Standard Specifications* for *Borrow Excavation*.

FLOWABLE FILL:

(9-17-02) (Rev 1-17-12)

300, 340, 450, 1000, 1530, 1540, 1550

SP3 R30

Description

This work consists of all work necessary to place flowable fill in accordance with these provisions, the plans, and as directed.

Materials

Refer to Division 10 of the *2012 Standard Specifications*.

Item

Flowable Fill

Section

1000-6

Construction Methods

Discharge flowable fill material directly from the truck into the space to be filled, or by other approved methods. The mix may be placed full depth or in lifts as site conditions dictate. The Contractor shall provide a method to plug the ends of the existing pipe in order to contain the flowable fill.

Measurement and Payment

At locations where flowable fill is called for on the plans and a pay item for flowable fill is included in the contract, *Flowable Fill* will be measured in cubic yards and paid as the actual number of cubic yards that have been satisfactorily placed and accepted. Such price and payment will be full compensation for all work covered by this provision including, but not limited to, the mix design, furnishing, hauling, placing and containing the flowable fill.

Payment will be made under:

Pay Item	Pay Unit
Flowable Fill	Cubic Yard

BRIDGE APPROACH FILLS:

(10-19-10) (Rev. 1-17-12)

422

SP4 R02

Description

Bridge approach fills include bridge approach fills for sub regional tier bridges and reinforced bridge approach fills. Construct bridge approach fills in accordance with the contract and Standard Drawing No. 422.10 or 422.11 of the *2012 Roadway Standard Drawings*. Define “geosynthetics” as geotextiles or geomembranes.

Materials

Refer to Division 10 of the *2012 Standard Specifications*.

Item	Section
Anchor Pins	1056-2
Geotextiles	1056
Portland Cement Concrete	1000
Select Material	1016
Subsurface Drainage Materials	1044
Wire Staples	1060-8(D)

For bridge approach fills for sub regional tier bridges, provide Type 1 geotextile for filtration geotextiles. For reinforced bridge approach fills, provide Type 5 geotextile for geotextile reinforcement and Type 1 geotextile and No. 78M stone for drains. Use Class B concrete for concrete pads.

Use Class III or V select material for reinforced bridge approach fills and only Class V select material (standard size No. 78M stone) for bridge approach fills for sub regional tier bridges. Provide PVC pipes, fittings and outlet pipes for subsurface drainage materials. For drains and PVC pipes behind end bents, use pipes with perforations that meet AASHTO M 278.

Use PVC, HDPE or linear low density polyethylene (LLDPE) geomembranes for reinforced bridge approach fills. For PVC geomembranes, provide grade PVC30 geomembranes that meet ASTM D7176. For HDPE and LLDPE geomembranes, use geomembranes with a nominal thickness of at least 30 mils that meet Geosynthetic Research Institute Standard Specifications GM13 or GM17, respectively. Handle and store geomembranes in accordance with Article 1056-2 of the *2012 Standard Specifications*. Provide material certifications for geomembranes in accordance with Article 1056-3 of the *2012 Standard Specifications*.

Construction Methods

Excavate as necessary for bridge approach fills in accordance with the contract. Notify the Engineer when foundation excavation is complete. Do not place geomembranes or filtration geotextiles until excavation dimensions and foundation material are approved. Attach geomembranes and filtration geotextiles to end bent cap back and wing walls with adhesives, tapes or other approved methods. Glue or weld geomembrane seams to prevent leakage.

For reinforced bridge approach fills, place geotextile reinforcement within 3" of locations shown in Standard Drawing No. 422.10 of the *2012 Roadway Standard Drawings* and in slight tension free of kinks, folds, wrinkles or creases. Install geotextile reinforcement with the orientation, dimensions and number of layers shown in Standard Drawing No. 422.10 of the *2012 Roadway Standard Drawings*. Place first layer of geotextile reinforcement directly on geomembranes with no void or material in between. Install geotextile reinforcement with the machine direction (MD) parallel to the roadway centerline. The MD is the direction of the length or long dimension of the geotextile roll. Do not splice or overlap geotextile reinforcement in the MD so seams are perpendicular to the roadway centerline. Wrap geotextile reinforcement at end bent cap back and wing walls as shown in Standard Drawing No. 422.10 of the *2012 Roadway Standard Drawings* and directed by the Engineer. Extend geotextile reinforcement at least 4 ft back behind end bent cap back and wing walls into select material.

Overlap adjacent geotextiles at least 18" with seams oriented parallel to the roadway centerline. Hold geotextiles in place with wire staples or anchor pins as needed. Contact the Engineer when existing or future obstructions such as foundations, pavements, pipes, inlets or utilities will interfere with geosynthetics.

For reinforced bridge approach fills, construct one foot square drains consisting of 4" diameter continuous perforated PVC pipes surrounded by No. 78M stone wrapped in Type 1 geotextiles. Install drains in accordance with Standard Drawing No. 422.10 of the *2012 Roadway Standard Drawings*. For bridge approach fills for sub regional tier bridges, install 4" diameter continuous perforated PVC drain pipes in accordance with Standard Drawing No. 422.11 of the *2012 Roadway Standard Drawings*.

Use solvent cement to connect PVC pipes so joints do not leak. Connect perforated pipes to outlet pipes just behind wing walls. Provide drain pipes and drains with positive drainage towards outlets. Place pipe sleeves in or under wing walls for outlet pipes so positive drainage is maintained. Use sleeves that can withstand wing wall loads.

Place select material in 8" to 10" thick lifts. Use only hand operated compaction equipment to compact select material for bridge approach fills. Compact Class III select material in accordance with Subarticle 235-3(C) of the *2012 Standard Specifications*. Compact No. 78M stone with a vibratory compactor to the satisfaction of the Engineer. Do not displace or damage geosynthetics, drain pipes or drains when placing and compacting select material. End dumping directly on geosynthetics is not permitted. Do not operate heavy equipment on geosynthetics, drain pipes or drains until they are covered with at least 8" of select material. Replace any damaged geosynthetics, drain pipes or drains to the satisfaction of the Engineer.

Cover open ends of outlet pipes with rodent screens as shown in Standard Drawing No. 815.03 of the *2012 Roadway Standard Drawings*. Connect ends of outlet pipes to concrete pads or existing drainage structures as directed by the Engineer. Construct concrete pads with an Ordinary surface finish that meets Subarticle 825-6(B) of the *2012 Standard Specifications*.

Measurement and Payment

Reinforced Bridge Approach Fill, Station ____ will be paid at the contract lump sum price. The contract lump sum price for *Reinforced Bridge Approach Fill, Station ____* will be full compensation for labor, tools, equipment and reinforced bridge approach fill materials, excavating, backfilling, hauling and removing excavated materials, compacting select material, connecting outlet pipes to existing drainage structures and supplying select materials, geosynthetics, drains, pipe sleeves and outlet components and any incidentals necessary to construct all reinforced bridge approach fills at each bridge.

Bridge Approach Fill - Sub Regional Tier, Station ____ will be paid at the contract lump sum price. The contract lump sum price for *Bridge Approach Fill - Sub Regional Tier, Station ____* will be full compensation for labor, tools, equipment and bridge approach fill materials, excavating, backfilling, hauling and removing excavated materials, compacting No. 78M stone, connecting outlet pipes to existing drainage structures and supplying No. 78M stone, filtration geotextiles, drain pipes, pipe sleeves and outlet components and any incidentals necessary to construct all bridge approach fills at each sub regional tier bridge.

Payment will be made under:

Pay Item	Pay Unit
Reinforced Bridge Approach Fill, Station ____	Lump Sum
Bridge Approach Fill - Sub Regional Tier, Station ____	Lump Sum

ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:

(11-21-00) (Rev. 7-19-11)

609

SP6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Type B 25.0	4.4%
Asphalt Concrete Intermediate Course	Type I 19.0	4.8%
Asphalt Concrete Surface Course	Type S 4.75A	6.8%
Asphalt Concrete Surface Course	Type SF 9.5A	6.7%
Asphalt Concrete Surface Course	Type S 9.5	6.0%
Asphalt Concrete Surface Course	Type S 12.5	5.5%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the *2012 Standard Specifications*.

ASPHALT PLANT MIXTURES:

(7-1-95)

609

SP6 R20

Place asphalt concrete base course material in trench sections with asphalt pavement spreaders made for the purpose or with other equipment approved by the Engineer.

PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:

(11-21-00)

620

SP6 R25

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the *2012 Standard Specifications*.

The base price index for asphalt binder for plant mix is **\$615.00** per ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on **February 1, 2012**.

FINAL SURFACE TESTING (Not Required):

(5-18-04) (Rev. 1-17-12)

610

SP6 R45

Final surface testing is not required on this project.

EXTRA LENGTH GUARDRAIL POSTS:

(11-17-09)

SPI 8-21 (Rev.)

Description

The Contractor shall use extra length guardrail posts at the locations indicated in the plans and as directed by the Engineer.

Materials**Item**

Guardrail Steel Post (8')

Section

1046-3

Construction Methods

Extra length guardrail posts shall be installed in accordance with Section 862 of the *Standard Specifications* and the *Roadway Standard Drawings*.

Measurement and Payment

Extra Length Guardrail Post will be measured and paid for in units of each that have been installed and accepted.

Payment will be made under:

Pay Item	Pay Unit
Extra Length Guardrail Post (8' Steel)	Each
<u>GUARDRAIL ANCHOR UNITS, TYPE 350:</u>	
(4-20-04) (Rev. 8-16-11)	862 SP8 R65

Description

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the *2012 Standard Specifications*, and at locations shown in the plans.

Materials

The Contractor may at his option, furnish any one of the guardrail anchor units or approved equal.

Guardrail anchor unit (ET-Plus) as manufactured by:

Trinity Industries, Inc.
2525 N. Stemmons Freeway
Dallas, Texas 75207
Telephone: 800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

Road Systems, Inc.
3616 Old Howard County Airport
Big Spring, Texas 79720
Telephone: 915-263-2435

Prior to installation the Contractor shall submit to the Engineer:

- (A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Article 106-2 of the *2012 Standard Specifications*.

- (B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Article 105-2 of the *2012 Standard Specifications*.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

Construction Methods

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Article 1088-3 of the *2012 Standard Specifications* and is incidental to the cost of the guardrail anchor unit.

Measurement and Payment

Measurement and payment will be made in accordance with Article 862-6 of the *2012 Standard Specifications*.

Payment will be made under:

Pay Item	Pay Unit
Guardrail Anchor Units, Type 350	Each

STREET SIGNS AND MARKERS AND ROUTE MARKERS:

(7-1-95)

900

SP9 R02

Move any existing street signs, markers, and route markers out of the construction limits of the project and install the street signs and markers and route markers so that they will be visible to the traveling public if there is sufficient right of way for these signs and markers outside of the construction limits.

Near the completion of the project and when so directed by the Engineer, move the signs and markers and install them in their proper location in regard to the finished pavement of the project.

Stockpile any signs or markers that cannot be relocated due to lack of right of way, or any signs and markers that will no longer be applicable after the construction of the project, at locations directed by the Engineer for removal by others.

The Contractor shall be responsible to the owners for any damage to any street signs and markers or route markers during the above described operations.

No direct payment will be made for relocating, reinstalling, and/or stockpiling the street signs and markers and route markers as such work shall be considered incidental to other work being paid for by the various items in the contract.

AGGREGATE GRADATION FOR COARSE AGGREGATE:

(2-21-12)

1005

SP10 R01

Revise the 2012 Standard Specifications as follows:

Page 10-23, Table 1005-1, AGGREGATE GRADATION-COARSE AGGREGATE, replace with the following:

**TABLE 1005-1
AGGREGATE GRADATION - COARSE AGGREGATE**

Std. Size #	Percentage of Total by Weight Passing													Remarks
	2"	1 1/2"	1"	3/4"	1/2"	3/8"	#4	#8	#10	#16	#40	#200		
4	100	90-100	20-55	0-15	-	0-5	-	-	-	-	-	A	Asphalt Plant Mix	
467M	100	95-100	-	35-70	-	0-30	0-5	-	-	-	-	A	Asphalt Plant Mix	
5	-	100	90-100	20-55	0-10	0-5	-	-	-	-	-	A	AST, Sediment Control Stone	
57	-	100	95-100	-	25-60	-	0-10	0-5	-	-	-	A	AST, Str. Concrete, Shoulder Drain, Sediment Control Stone	
57M	-	100	95-100	-	25-45	-	0-10	0-5	-	-	-	A	AST, Concrete Pavement	
6M	-	-	100	90-100	20-55	0-20	0-8	-	-	-	-	A	AST	
67	-	-	100	90-100	-	20-55	0-10	0-5	-	-	-	A	AST, Str. Concrete, Asphalt Plant Mix	
78M	-	-	-	100	98-100	75-100	20-45	0-15	-	-	-	A	Asphalt Plant Mix, Str. Conc, Weep Hole Drains	
14M	-	-	-	-	-	100	35-70	5-20	-	0-8	-	A	Asphalt Plant Mix, AST, Weep Hole Drains, Str. Concrete	
9	-	-	-	-	-	100	85-100	10-40	-	0-10	-	A	AST	
ABC	-	100	75-97	-	55-80	-	35-55	-	25-45	-	14-30	4-12B	Aggregate Base Course, Aggregate Stabilization	
ABC (M)	-	100	75-100	-	45-79	-	20-40	-	0-25	-	-	0-12B	Maintenance Stabilization	
Light-weight C	-	-	-	-	100	80-100	5-40	0-20	-	0-10	-	0-2.5	AST	

A. See Subarticle 1005-4(A).
 B. See Subarticle 1005-4(B).
 C. For Lightweight Aggregate used in Structural Concrete, see Subarticle 1014-2(E)(6).

SELECT MATERIAL, CLASS III, TYPE 3:

(1-17-12)

1016, 1044

SP10 R05

Revise the *2012 Standard Specifications* as follows:

Page 10-39, Article 1016-3, CLASS III, add the following after line 14:

Type 3 Select Material

Type 3 select material is a natural or manufactured fine aggregate material meeting the following gradation requirements and as described in Sections 1005 and 1006:

Percentage of Total by Weight Passing							
3/8"	#4	#8	#16	#30	#50	#100	#200
100	95-100	65-100	35-95	15-75	5-35	0-25	0-8

Page 10-39, Article 1016-3, CLASS III, line 15, replace “either type” with “Type 1, Type 2 or Type 3”.

Page 10-62, Article 1044-1, line 36, delete the sentence and replace with the following:

Subdrain fine aggregate shall meet Class III select material, Type 1 or Type 3.

Page 10-63, Article 1044-2, line 2, delete the sentence and replace with the following:

Subdrain coarse aggregate shall meet Class V select material.

TEMPORARY SHORING:

(2-20-07) (Rev. 1-17-12)

SP11 R02

Description

Temporary shoring includes cantilever, braced and anchored shoring and temporary mechanically stabilized earth (MSE) walls. Temporary shoring does not include trench boxes. At the Contractor’s option, use any type of temporary shoring unless noted otherwise in the plans or as directed. Design and construct temporary shoring based on actual elevations and shoring dimensions in accordance with the contract and accepted submittals. Construct temporary shoring at locations shown in the plans and as directed. Temporary shoring is required to maintain traffic when a 2:1 (H:V) slope from the top of an embankment or bottom of an excavation will intersect the existing ground line less than 5 ft from the edge of pavement of an open travelway. This provision does not apply to pipe, inlet or utility installation unless noted otherwise in the plans.

Positive protection includes concrete barrier and temporary guardrail. Provide positive protection for temporary shoring at locations shown in the plans and as directed. Positive

protection is required if temporary shoring is located in the clear zone in accordance with the *AASHTO Roadside Design Guide*.

(A) Cantilever and Braced Shoring

Cantilever shoring consists of steel sheet piles or H-piles with timber lagging. Braced shoring consists of sheet piles or H-piles with timber lagging and bracing such as beams, plates, walers, struts, rakers, etc. Define “piles” as sheet piles or H-piles.

(B) Anchored Shoring

Anchored shoring consists of sheet piles with walers or H-piles with timber lagging anchored with ground or helical anchors. Driven anchors may be accepted at the discretion of the Engineer. A ground anchor consists of a grouted steel bar or multi-strand tendon with an anchorage. A helical anchor consists of a lead section with a central steel shaft and at least one helix steel plate followed by extensions with only central shafts (no helices) and an anchorage. Anchorages consist of steel bearing plates with washers and hex nuts for bars or steel wedge plates and wedges for strands. Define “anchors” as ground, helical or driven anchors. Use a prequalified Anchored Wall Contractor to install anchors.

(C) Temporary MSE Walls

Temporary MSE walls include temporary geosynthetic and wire walls. Define “temporary wall” as a temporary MSE wall. Define “reinforcement” as geotextile, geogrid, welded wire grid or metallic strip reinforcement.

Temporary geosynthetic walls consist of geotextile or geogrid reinforcement wrapped behind welded wire facing. Define “temporary geotextile wall” as a temporary geosynthetic wall with geotextile reinforcement and “temporary geogrid wall” as a temporary geosynthetic wall with geogrid reinforcement.

Temporary wire walls consist of welded wire grid or metallic strip reinforcement connected to welded wire facing. Define “Wire Wall Vendor” as the vendor supplying the temporary wire wall.

(D) Embedment

Define “embedment” for cantilever, braced and anchored shoring as the pile depth below the grade in front of shoring. Define “embedment” for temporary walls as the wall height below the grade in front of walls.

(E) Positive Protection

Define “unanchored or anchored portable concrete barrier” as portable concrete barrier (PCB) that meets Standard Drawing No. 1170.01 of the *2012 Roadway Standard*

Drawings. Define “concrete barrier” as unanchored or anchored PCB or an approved equal. Define “temporary guardrail” as temporary steel beam guardrail that meets Standard Drawing No. 862.02 of the *2012 Roadway Standard Drawings*.

Materials

Refer to the *2012 Standard Specifications*.

Item	Section
Anchor Pins	1056-2
Concrete Barrier Materials	1170-2
Flowable Fill, Excavatable	1000-6
Geotextiles	1056
Neat Cement Grout	1003
Portland Cement Concrete	1000
Select Material	1016
Steel Beam Guardrail Materials	862-2
Steel Sheet Piles and H-Piles	1084
Untreated Timber	1082-2
Welded Wire Reinforcement	1070-3
Wire Staples	1060-8(D)

Provide Type 6 material certifications for shoring materials in accordance with Article 106-3 of the *2012 Standard Specifications*. Use Class IV select material (standard size No. ABC) for temporary guardrail.

For drilled-in H-piles, use nonshrink neat cement grout or Class A concrete that meets Article 1000-4 of the *2012 Standard Specifications* except as modified herein. Provide concrete with a slump of 6" to 8". Use an approved high-range water reducer to achieve this slump.

Use untreated timber with a thickness of at least 3" and a bending stress of at least 1,000 psi for timber lagging. Provide steel bracing that meets ASTM A36.

(A) Shoring Backfill

Use Class II, Type 1, Class III, Class V or Class VI select material or material that meets AASHTO M 145 for soil classification A-2-4 with a maximum PI of 6 for shoring backfill except do not use A-2-4 soil for backfill around culverts.

(B) Anchors

Store anchor materials on blocking a minimum of 12" above the ground and protect it at all times from damage; and when placing in the work make sure it is free from dirt, dust, loose mill scale, loose rust, paint, oil or other foreign materials. Load, transport, unload

and store anchor materials such that they are kept clean and free of damage. Damaged or deformed materials will be rejected.

(1) Ground Anchors

Use high-strength steel bars that meet AASHTO M 275 or seven-wire strands that meet ASTM A886 or Article 1070-5 of the *2012 Standard Specifications*. Splice bars in accordance with Article 1070-9 of the *2012 Standard Specifications*. Do not splice strands.

Provide bondbreakers, spacers and centralizers that meet Article 6.3.5 of the *AASHTO LRFD Bridge Construction Specifications*. Use neat cement grout for ground anchors.

(2) Helical Anchors

Use helical anchors with an ICC Evaluation Service, Inc. (ICC-ES) report. Helical anchors without an ICC-ES report may be approved at the discretion of the Engineer. Provide couplers, thread bar adapters and bolts recommended by the Anchor Manufacturer to connect helical anchors together and to piles.

(3) Anchorages

Provide bearing plates that meet Article 6.3.3 of the *AASHTO LRFD Bridge Construction Specifications* and washers, hex nuts, wedge plates and wedges recommended by the Anchor Manufacturer.

(B) Temporary Walls

(1) Welded Wire Facing

Use welded wire reinforcement for welded wire facing, struts and wires. For temporary wire walls, provide welded wire facing supplied by the Wire Wall Vendor or a manufacturer approved or licensed by the vendor. For temporary wire walls with separate reinforcement and facing components, provide connectors (e.g., bars, clamps, plates, etc.) and fasteners (e.g., bolts, nuts, washers, etc.) required by the Wire Wall Vendor.

(2) Geotextiles

Provide Type 2 geotextile for separation and retention geotextiles. Provide Type 5 geotextile for geotextile reinforcement with wide width tensile strengths at ultimate in accordance with the accepted submittals.

(3) Geogrid Reinforcement

Handle and store geogrids in accordance with Article 1056-2 of the *2012 Standard Specifications*. Define “machine direction” (MD) and “cross-machine direction” (CD) for geogrids in accordance with ASTM D4439. Provide geogrids for geogrid reinforcement with short-term design strengths in accordance with the accepted submittals.

Use geogrids with a roll width of at least 4 ft and an “approved” or “approved for provisional use” status code. Geogrids are approved for short-term design strengths for a 3-year design life in the MD and CD based on material type. The list of approved geogrids with short-term design strengths is available from: www.ncdot.org/doh/operations/materials/soils/gep.html

Define material type from the website above for shoring backfill as follows:

Material Type	Shoring Backfill
Borrow	A-2-4 Soil
Fine Aggregate	Class II, Type 1 or Class III Select Material
Coarse Aggregate	Class V or VI Select Material

If an approved geogrid does not list a short-term design strength in the MD for the shoring backfill used, do not use the geogrid for geogrid reinforcement. If an approved geogrid does not list a short-term design strength in the CD for the shoring backfill used, do not install the geogrid with the MD parallel to the wall face.

(4) Welded Wire Grid and Metallic Strip Reinforcement

Provide welded wire grid and metallic strip reinforcement supplied by the Wire Wall Vendor or a manufacturer approved or licensed by the vendor. Use welded wire grid reinforcement (“mesh”, “mats” and “ladders”) that meet Article 1070-3 of the *2012 Standard Specifications* and metallic strip reinforcement (“straps”) that meet ASTM A572 or A1011.

Preconstruction Requirements

(A) Concrete Barrier

Define “clear distance” behind concrete barrier as the horizontal distance between the barrier and edge of pavement. The minimum required clear distance for concrete barrier is shown in the plans. At the Contractor’s option or if the minimum required clear distance is not available, set concrete barrier next to and up against traffic side of temporary shoring except for barrier above temporary walls. Concrete barrier with the minimum required clear distance is required above temporary walls.

(B) Temporary Guardrail

Define “clear distance” behind temporary guardrail as the horizontal distance between guardrail posts and temporary shoring. At the Contractor’s option or if clear distance for cantilever, braced and anchored shoring is less than 4 ft, attach guardrail to traffic side of shoring as shown in the plans. Place ABC in clear distance and around guardrail posts instead of pavement. Do not use temporary guardrail above temporary walls.

(C) Temporary Shoring Designs

Before beginning temporary shoring design, survey existing ground elevations in the vicinity of shoring locations to determine actual design heights (H). Submit 8 copies of working drawings and 3 copies of design calculations and a PDF copy of each for temporary shoring designs in accordance with Article 105-2 of the *2012 Standard Specifications*. Submit working drawings showing plan views, shoring profiles, typical sections and details of temporary shoring design and construction sequence. Do not begin shoring construction until a design submittal is accepted.

Have cantilever and braced shoring designed, detailed and sealed by an engineer licensed in the state of North Carolina. Use a prequalified Anchored Wall Design Consultant to design anchored shoring. Provide anchored shoring designs sealed by a Design Engineer approved as a Geotechnical Engineer (key person) for an Anchored Wall Design Consultant. Include details in anchored shoring working drawings of anchor locations and lock-off loads, unit grout/ground bond strengths for ground anchors or minimum installation torque and torsional strength rating for helical anchors and if necessary, obstructions extending through shoring or interfering with anchors. Include details in the anchored shoring construction sequence of pile and anchor installation, excavation and anchor testing.

Use a prequalified MSE Wall Design Consultant to design temporary walls. Provide temporary wall designs sealed by a Design Engineer approved as a Geotechnical Engineer (key person) for the MSE Wall Design Consultant. Include details in temporary wall working drawings of geotextile and reinforcement types, locations and directions and obstructions extending through walls or interfering with reinforcement.

(1) Soil Parameters

Design temporary shoring for the assumed soil parameters and groundwater elevations shown in the plans. Assume the following soil parameters for shoring backfill:

(a) Unit weight (γ) = 120 lb/cf;

Friction Angle (Φ)	Shoring Backfill
30°	A-2-4 Soil
34°	Class II, Type 1 or Class III Select Material
38°	Class V or VI Select Material

(c) Cohesion (c) = 0 lb/sf.

(2) Traffic Surcharge

Design temporary shoring for a traffic surcharge of 250 lb/sf if traffic will be above and within H of shoring. This traffic surcharge does not apply to construction traffic. Design temporary shoring for any construction surcharge if construction traffic will be above and within H of shoring. For LRFD shoring designs, apply traffic (live load) surcharge in accordance with Figure C11.5.5-3 of the *AASHTO LRFD Bridge Design Specifications*.

(3) Cantilever, Braced and Anchored Shoring Designs

Use shoring backfill for fill sections and voids between cantilever, braced and anchored shoring and the critical failure surface. Use grout or concrete for embedded portions of drilled-in H-piles. Do not use drilled-in sheet piles.

Define “top of shoring” for cantilever, braced and anchored shoring as where the grade intersects the back of sheet piles or H-piles and timber lagging. Design cantilever, braced and anchored shoring for a traffic impact load of 2,000 lb/ft applied 18" above top of shoring if concrete barrier is above and next to shoring or temporary guardrail is above and attached to shoring. For anchored shoring designs, apply traffic impact load as horizontal load (P_{HI}) in accordance with Figure 3.11.6.3-2(a) of the AASHTO LRFD specifications.

Extend cantilever, braced and anchored shoring at least 32" above top of shoring if shoring is designed for traffic impact. Otherwise, extend shoring at least 6" above top of shoring.

Design cantilever, braced and anchored shoring for a maximum deflection of 3" if the horizontal distance to the closest edge of pavement or structure is less than H. Otherwise, design shoring for a maximum deflection of 6". Design cantilever and braced shoring in accordance with the plans and *AASHTO Guide Design Specifications for Bridge Temporary Works*.

Design anchored shoring in accordance with the plans and Article 11.9 of the *AASHTO LRFD Bridge Design Specifications*. Use a resistance factor of 0.80 for tensile resistance of anchors with bars, strands or shafts. Extend the unbonded length for ground anchors and the shallowest helix for helical anchors at least 5 ft behind the critical failure surface. Do not extend anchors beyond right-of-way or easement limits. If existing or future obstructions such as foundations, guardrail posts, pavements, pipes, inlets or utilities will interfere with anchors, maintain a clearance of at least 6" between obstructions and anchors.

(4) Temporary Wall Designs

Use shoring backfill in the reinforced zone of temporary walls. Separation geotextiles are required between shoring backfill and backfill, natural ground or

culverts along the sides of the reinforced zone perpendicular to the wall face. For Class V or VI select material in the reinforced zone, separation geotextiles are also required between shoring backfill and backfill or natural ground on top of and at the back of the reinforced zone.

Design temporary walls in accordance with the plans and Article 11.10 of the *AASHTO LRFD Bridge Design Specifications*. Embed temporary walls at least 18" except for walls on structures or rock as determined by the Engineer. Use a uniform reinforcement length throughout the wall height of at least 0.7H or 6 ft, whichever is greater. Extend the reinforced zone at least 6" beyond end of reinforcement. Do not locate the reinforced zone outside right-of-way or easement limits.

Use the simplified method for determining maximum reinforcement loads in accordance with the AASHTO LRFD specifications. For geotextile reinforcement, use geotextile properties approved by the Department or default values in accordance with the AASHTO LRFD specifications. For geogrid reinforcement, use approved geogrid properties available from the website shown elsewhere in this provision. Use geosynthetic properties for the direction reinforcement will be installed, a 3-year design life and the shoring backfill type in the reinforced zone.

Do not use more than 4 different reinforcement strengths for each temporary geosynthetic wall. Design temporary geotextile walls for a reinforcement coverage ratio (R_c) of 1.0 and temporary geogrid walls for an R_c of at least 0.8. For geogrid reinforcement with an R_c of less than 1.0, use a maximum horizontal clearance between geogrids of 3 ft and stagger reinforcement so geogrids are centered over gaps in the reinforcement layer below.

For temporary geosynthetic walls, use "L" shaped welded wire facing with 18" to 24" long legs. Locate geotextile or geogrid reinforcement so reinforcement layers are at the same level as the horizontal legs of welded wire facing. Use vertical reinforcement spacing equal to facing height. Wrap geotextile or geogrid reinforcement behind welded wire facing and extend reinforcement at least 3 ft back behind facing into shoring backfill.

For temporary wire walls with separate reinforcement and facing components, attach welded wire grid or metallic strip reinforcement to welded wire facing with a connection approved by the Department. For temporary geogrid and wire walls, retain shoring backfill at welded wire facing with retention geotextiles and extend geotextiles at least 3 ft back behind facing into backfill.

(D) Preconstruction Meeting

The Engineer may require a shoring preconstruction meeting to discuss the construction, inspection and testing of the temporary shoring. If required, schedule this meeting after

all shoring submittals have been accepted. The Resident, District or Bridge Maintenance Engineer, Bridge or Roadway Construction Engineer, Geotechnical Operations Engineer, Contractor and Shoring Contractor Superintendent will attend this preconstruction meeting.

Construction Methods

Control drainage during construction in the vicinity of shoring. Direct run off away from shoring and shoring backfill. Contain and maintain backfill and protect material from erosion.

Install positive protection in accordance with the contract and accepted submittals. Use PCB in accordance with Section 1170 of the *2012 Standard Specifications* and Standard Drawing No. 1170.01 of the *2012 Roadway Standard Drawings*. Use temporary guardrail in accordance with Section 862 of the *2012 Standard Specifications* and Standard Drawing No. 862.01, 862.02 and 862.03 of the *2012 Roadway Standard Drawings*.

(A) Tolerances

Construct shoring with the following tolerances:

- (1) Horizontal wires of welded wire facing are level in all directions,
- (2) Shoring location is within 6" of horizontal and vertical alignment shown in the accepted submittals, and
- (3) Shoring plumbness (batter) is within 2° of vertical.

(B) Cantilever, Braced and Anchored Shoring Installation

If overexcavation behind cantilever, braced or anchored shoring is shown in the accepted submittals, excavate before installing piles. Otherwise, install piles before excavating for shoring. Install cantilever, braced or anchored shoring in accordance with the construction sequence shown in the accepted submittals. Remove piles and if applicable, timber lagging when shoring is no longer needed.

(1) Pile Installation

Install piles with the minimum required embedment and extension in accordance with Subarticles 450-3(D) and 450-3(E) of the *2012 Standard Specifications* except that a pile driving equipment data form is not required. Piles may be installed with a vibratory hammer as approved by the Engineer.

Do not splice sheet piles. Use pile excavation to install drilled-in H-piles. After filling holes with grout or concrete to the elevations shown in the accepted submittals, remove any fluids and fill remaining portions of holes with flowable fill. Cure grout or concrete at least 7 days before excavating.

Notify the Engineer if refusal is reached before pile excavation or driven piles attain the minimum required embedment. When this occurs, a revised design submittal may be required.

(2) Excavation

Excavate in front of piles from the top down in accordance with the accepted submittals. For H-piles with timber lagging and braced and anchored shoring, excavate in staged horizontal lifts with a maximum height of 5 ft. Remove flowable fill and material in between H-piles as needed to install timber lagging. Position lagging with at least 3" of contact in the horizontal direction between the lagging and pile flanges. Do not excavate the next lift until timber lagging for the current lift is installed and if applicable, bracing and anchors for the current lift are accepted. Backfill behind cantilever, braced or anchored shoring with shoring backfill.

(3) Anchor Installation

If applicable, install foundations located behind anchored shoring before installing anchors. Fabricate and install ground anchors in accordance with the accepted submittals, Articles 6.4 and 6.5 of the *AASHTO LRFD Bridge Construction Specifications* and the following unless otherwise approved:

- (a) Materials in accordance with this provision are required instead of materials conforming to Articles 6.4 and 6.5.3 of the AASHTO LRFD Specifications,
- (b) Encapsulation-protected ground anchors in accordance with Article 6.4.1.2 of the AASHTO LRFD specifications are not required, and
- (c) Corrosion protection for unbonded lengths of ground anchors and anchorage covers are not required.

Install helical anchors in accordance with the accepted submittals and Anchor Manufacturer's instructions. Measure torque during installation and do not exceed the torsional strength rating of the helical anchor. Attain the minimum required installation torque and penetration before terminating anchor installation. When replacing a helical anchor, embed last helix of the replacement anchor at least 3 helix plate diameters past the location of the first helix of the previous anchor.

(4) Anchor Testing

Proof test and lock-off anchors in accordance with the accepted submittals and Article 6.5.5 of the *AASHTO LRFD Bridge Construction Specifications* except for the acceptance criteria in Article 6.5.5.5. For the AASHTO LRFD specifications,

“ground anchor” refers to a ground or helical anchor and “tendon” refers to a bar, strand or shaft.

(a) Anchor Acceptance

Anchor acceptance is based in part on the following criteria.

- (i) For ground and helical anchors, total movement is less than 0.04" between the 1 and 10 minute readings or less than 0.08" between the 6 and 60 minute readings.
- (ii) For ground anchors, total movement at maximum test load exceeds 80% of the theoretical elastic elongation of the unbonded length.

(b) Anchor Test Results

Submit 2 copies of anchor test records including movement versus load plots for each load increment within 24 hours of completing each row of anchors. The Engineer will review the test records to determine if the anchors are acceptable.

If the Engineer determines an anchor is unacceptable, revise the anchor design or installation methods. Submit a revised anchored shoring design for acceptance and provide an acceptable anchor with the revised design or installation methods. If required, replace the anchor or provide additional anchors with the revised design or installation methods.

(C) Temporary Wall Installation

Excavate as necessary for temporary walls in accordance with the plans and accepted submittals. If applicable, install foundations located in the reinforced zone before placing shoring backfill or reinforcement unless otherwise approved. Notify the Engineer when foundation excavation is complete. Do not place shoring backfill or reinforcement until excavation dimensions and foundation material are approved.

Erect welded wire facing with no negative batter (wall face leaning forward) so the wall position is as shown in the plans and accepted submittals. Set welded wire facing adjacent to each other in the horizontal and vertical direction to completely cover the wall face with facing. Stagger welded wire facing to create a running bond by centering facing over joints in the row below.

Wrap geotextile reinforcement and retention geotextiles behind welded wire facing as shown in the plans and accepted submittals and cover geotextiles with at least 3" of shoring backfill. Overlap adjacent geotextile reinforcement and retention and separation geotextiles at least 18" with seams oriented perpendicular to the wall face. Hold geotextiles in place with wire staples or anchor pins as needed.

Place reinforcement within 3" of locations shown in the plans and accepted submittals and in slight tension free of kinks, folds, wrinkles or creases. Install reinforcement with the direction shown in the plans and accepted submittals. For temporary wire walls with separate reinforcement and facing components, attach welded wire grid or metallic strip reinforcement to welded wire facing as shown in the accepted submittals. Do not splice or overlap reinforcement so seams are parallel to the wall face. Contact the Engineer when unanticipated existing or future obstructions such as foundations, pavements, pipes, inlets or utilities will interfere with reinforcement.

Place shoring backfill in the reinforced zone in 8" to 10" thick lifts. Compact A-2-4 soil and Class II, Type 1 and Class III select material in accordance with Subarticle 235-3(C) of the *2012 Standard Specifications*. Use only hand operated compaction equipment to compact backfill within 3 ft of welded wire facing. At a distance greater than 3 ft, compact shoring backfill with at least 4 passes of an 8 ton to 10 ton vibratory roller in a direction parallel to the wall face. Smooth wheeled or rubber tired rollers are also acceptable for compacting backfill. Do not use sheepsfoot, grid rollers or other types of compaction equipment with feet. Do not displace or damage reinforcement when placing and compacting shoring backfill. End dumping directly on geotextile or geogrid reinforcement is not permitted. Do not operate heavy equipment on reinforcement until it is covered with at least 8" of shoring backfill. Replace any damaged reinforcement to the satisfaction of the Engineer.

Backfill for temporary walls outside the reinforced zone in accordance with Article 410-8 of the *2012 Standard Specifications*. Bench temporary walls into the sides of excavations where applicable. For temporary geosynthetic walls with top of wall within 5 ft of finished grade, remove top facing and incorporate top reinforcement layer into fill when placing fill in front of wall. Temporary walls remain in place permanently unless otherwise required.

Measurement and Payment

Temporary Shoring will be measured and paid in square feet. Temporary walls will be measured as the square feet of exposed wall face area. Cantilever, braced or anchored shoring will be measured as the square feet of exposed shoring face area with the shoring height equal to the difference between the top and bottom of shoring elevations. Define "top of shoring" as where the grade intersects the back of sheet piles or H-piles and timber lagging. Define "bottom of shoring" as where the grade intersects front of sheet piles or H-piles and timber lagging. No measurement will be made for any embedment, shoring extension above top of shoring or pavement thickness above temporary walls.

The contract unit price for *Temporary Shoring* will be full compensation for providing shoring designs, submittals and materials, excavating, backfilling, hauling and removing excavated materials and supplying all labor, tools, equipment and incidentals necessary to construct temporary shoring.

No payment will be made for temporary shoring not shown in the plans or required by the Engineer including shoring for OSHA reasons or the Contractor's convenience. No value engineering proposals will be accepted based solely on revising or eliminating shoring locations shown in the plans or estimated quantities shown in the bid item sheets as a result of actual field measurements or site conditions.

PCB will be measured and paid in accordance with Section 1170 of the *2012 Standard Specifications*. No additional payment will be made for anchoring PCB for temporary shoring. Costs for anchoring PCB will be incidental to temporary shoring.

Temporary guardrail will be measured and paid for in accordance with Section 862 of the *2012 Standard Specifications*.

Payment will be made under:

Pay Item	Pay Unit
Temporary Shoring	Square Foot

STANDARD SHORING: (1-17-12)

Description

Standard shoring includes standard temporary shoring and standard temporary mechanically stabilized earth (MSE) walls. At the Contractor's option, use standard shoring as noted in the plans or as directed. When using standard shoring, a temporary shoring design submittal is not required. Construct standard shoring based on actual elevations and shoring dimensions in accordance with the contract and Standard Drawing No. 1801.01 or 1801.02.

Define "standard temporary shoring" as cantilever shoring that meets the standard temporary shoring drawing (Standard Drawing No. 1801.01). Define "standard temporary wall" as a temporary MSE wall with geotextile or geogrid reinforcement that meets the standard temporary wall drawing (Standard Drawing No. 1801.02). Define "standard temporary geotextile wall" as a standard temporary wall with geotextile reinforcement and "standard temporary geogrid wall" as a standard temporary wall with geogrid reinforcement. Define "geosynthetics" as geotextiles or geogrids.

Provide positive protection for standard shoring at locations shown in the plans and as directed. See *Temporary Shoring* provision for positive protection types and definitions.

Materials

Refer to the *Standard Specifications*.

Item	Section
Anchor Pins	1056-2
Concrete Barrier Materials	1170-2
Flowable Fill, Excavatable	1000-6
Geotextiles	1056
Neat Cement Grout	1003
Portland Cement Concrete	1000

Select Material	1016
Steel Beam Guardrail Materials	862-2
Steel Sheet Piles and H-Piles	1084
Untreated Timber	1082-2
Welded Wire Reinforcement	1070-3
Wire Staples	1060-8(D)

Provide Type 6 material certifications for shoring materials. Use Class IV select material (standard size No. ABC) for temporary guardrail.

For drilled-in H-piles, use nonshrink neat cement grout or Class A concrete that meets Article 1000-4 of the *Standard Specifications* except as modified herein. Provide concrete with a slump of 6" to 8". Use an approved high-range water reducer to achieve this slump.

Based on actual shoring height, positive protection, groundwater elevation, slope or surcharge case and traffic impact at each standard temporary shoring location, use sheet piles with the minimum required section modulus or H-piles with the sizes shown in Standard Drawing No. 1801.01. Use untreated timber with a thickness of at least 3" and a bending stress of at least 1,000 psi for timber lagging.

(A) Shoring Backfill

Use Class II, Type 1, Class III, Class V or Class VI select material or material that meets AASHTO M 145 for soil classification A-2-4 with a maximum PI of 6 for shoring backfill except do not use the following:

- (1) A-2-4 soil for backfill around culverts,
- (2) A-2-4 soil in the reinforced zone of standard temporary walls with a back slope and
- (3) Class VI select material in the reinforced zone of standard temporary geotextile walls.

(B) Standard Temporary Walls

Use welded wire reinforcement for welded wire facing, struts and wires with the dimensions and minimum wire sizes shown in Standard Drawing No. 1801.02. Provide Type 2 geotextile for separation and retention geotextiles. Define "machine direction" (MD) and "cross-machine direction" (CD) for geosynthetics in accordance with ASTM D4439. Do not use more than 4 different reinforcement strengths for each standard temporary wall.

(1) Geotextile Reinforcement

Provide Type 5 geotextile for geotextile reinforcement with a mass per unit area of at least 8 oz/sy in accordance with ASTM D5261. Based on actual wall height, groundwater elevation, slope or surcharge case and shoring backfill type in the reinforced zone at each standard temporary geotextile wall location, provide geotextile reinforcement with wide width tensile strengths at ultimate in the MD as shown in Standard Drawing No. 1801.02. Also provide geotextile reinforcement with wide width tensile strengths at ultimate in the CD as shown in Standard Drawing No. 1801.02 if reinforcement is installed with the MD parallel

to the wall face.

(2) **Geogrid Reinforcement**

Handle and store geogrids in accordance with Article 1056-2 of the *Standard Specifications*. Based on actual wall height, groundwater elevation, slope or surcharge case and shoring backfill type in the reinforced zone at each standard temporary geogrid wall location, provide geogrids for geogrid reinforcement with short-term design strengths in the MD as shown in Standard Drawing No. 1801.02. Also provide geogrids for geogrid reinforcement with short-term design strengths in the CD as shown in Standard Drawing No. 1801.02 if reinforcement is installed with the MD parallel to the wall face.

Use geogrids with a roll width of at least 4 ft and an “approved” or “approved for provisional use” status code. Geogrids are approved for short-term design strengths for a 3-year design life in the MD and CD based on material type. The list of approved geogrids with short-term design strengths is available from:

www.ncdot.org/doh/operations/materials/soils/gep.html

Define material type from the website above for shoring backfill as follows:

Material Type	Shoring Backfill
Borrow	A-2-4 Soil
Fine Aggregate	Class II, Type 1 or Class III Select Material
Coarse Aggregate	Class V or VI Select Material

If an approved geogrid does not list a short-term design strength in the MD for the shoring backfill used, do not use the geogrid for geogrid reinforcement. If an approved geogrid does not list a short-term design strength in the CD for the shoring backfill used, do not install the geogrid with the MD parallel to the wall face.

Preconstruction Requirements

(A) **Concrete Barrier**

Define “clear distance” behind concrete barrier as the horizontal distance between the barrier and edge of pavement. The minimum required clear distance for concrete barrier is shown in the plans. At the Contractor’s option or if the minimum required clear distance is not available, set concrete barrier next to and up against traffic side of standard shoring except for barrier above standard temporary walls. Concrete barrier with the minimum required clear distance is required above standard temporary walls.

(B) **Temporary Guardrail**

Define “clear distance” behind temporary guardrail as the horizontal distance between guardrail posts and standard shoring. At the Contractor’s option or if clear distance for standard temporary shoring is less than 4 ft, attach guardrail to traffic side of shoring as shown in the plans. Place ABC in clear distance and around guardrail posts instead of pavement. Do not use temporary guardrail above standard temporary walls.

(C) Standard Shoring Selection Forms

Before beginning standard shoring construction, survey existing ground elevations in the vicinity of standard shoring locations to determine actual shoring or wall heights (H). Submit a standard shoring selection form for each location at least 7 days before starting standard shoring construction. Standard shoring selection forms are available from: www.ncdot.org/doh/preconstruct/highway/geotech/formdet/

(D) Preconstruction Meeting

The Engineer may require a shoring preconstruction meeting to discuss the construction and inspection of the standard shoring. If required, schedule this meeting after all standard shoring selection forms have been submitted. The Resident, District or Bridge Maintenance Engineer, Bridge or Roadway Construction Engineer, Geotechnical Operations Engineer, Contractor and Shoring Contractor Superintendent will attend this preconstruction meeting.

Construction Methods

Construct standard shoring in accordance with the *Temporary Shoring* provision.

(A) Standard Temporary Shoring Installation

Based on actual shoring height, positive protection, groundwater elevation, slope or surcharge case and traffic impact at each standard temporary shoring location, install piles with the minimum required embedment and extension for each shoring section in accordance with Standard Drawing No. 1801.01. For concrete barrier above and next to standard temporary shoring and temporary guardrail above and attached to standard temporary shoring, use “surcharge case with traffic impact” in accordance with Standard Drawing No. 1801.01. Otherwise, use “slope or surcharge case with no traffic impact” in accordance with Standard Drawing No. 1801.01. If refusal is reached before driven piles attain the minimum required embedment, use drilled-in H-piles with timber lagging for standard temporary shoring.

(B) Standard Temporary Walls Installation

Based on actual wall height, groundwater elevation, slope or surcharge case, geotextile or geogrid reinforcement and shoring backfill type in the reinforced zone at each standard temporary wall location, construct walls with the minimum required reinforcement length and number of reinforcement layers for each wall section in accordance with Standard Drawing No. 1801.02. For standard temporary walls with pile foundations in the reinforced zone, drive piles through reinforcement after constructing temporary walls.

For standard temporary walls with interior angles less than 90°, wrap geosynthetics at acute corners as directed by the Engineer. Place geosynthetics as shown in Standard Drawing No. 1801.02. Place separation geotextiles between shoring backfill and backfill, natural ground or culverts along the sides of the reinforced zone perpendicular to the wall face. For Class V or VI select material in the reinforced zone, place separation geotextiles between shoring backfill and backfill or natural ground on top of and at the back of the reinforced zone.

Measurement and Payment

Standard shoring will be measured and paid in accordance with the *Temporary Shoring* provision.

REINFORCED SOIL SLOPES WITH GEOCELL FACING:**(SPECIAL)****DESCRIPTION**

A reinforced soil slope with a geocell facing consists of select material and geogrid reinforcements in the reinforced zone with a geocell facing and is typically constructed in accordance with the reinforced soil slope with geocell facing drawing. Construct reinforced soil slopes with geocell facing (RSSGF) in accordance with the contract. RSSGF are required to reinforce embankments and stabilize slopes at locations shown on the plans and as directed.

MATERIALS

Refer to Division 10 of the *Standard Specifications*:

Item	Section
Select Material	1016
Anchor Pins	1056
Wire Staples	1060-8(D)

Unless required otherwise on the plans, use Class I, II or III Select Material in the reinforced zone for RSSGF flatter than 1.5:1 (H:V). For RSSGF steeper than 1.5:1 (H:V), use Class I Select Material in the reinforced zone that meets Article 560-2 of the *Standard Specifications* except for select material that meets AASHTO M 145 for soil classifications A-4 and A-5. Do not use A-4 or A-5 soil or Class II or III Select Material for RSSGF steeper than 1.5:1 (H:V).

Use erosion control mat along the base of RSSGF as shown on the plans and in accordance with the *Permanent Soil Reinforcement Mat* provision.

Geogrids:

Identify, store and handle geogrids in accordance with ASTM D4873. Geogrids with defects, flaws, deterioration or damage will be rejected. Do not unwrap geogrids until just before installation. Do not leave geogrids exposed for more than 7 days before covering with select material.

Use geogrids that have been evaluated by the National Transportation Product Evaluation Program (NTPEP). A Type 1 Certified Mill Test Report in accordance with Article 106-3 of the *Standard Specifications* is required for geogrids. Define "minimum average roll value" (MARV) in accordance with ASTM D4439. Provide certifications with MARV for geogrid properties. For testing geogrids, define a "lot" as a single day's production.

Use geogrids shown on the plans or an approved equal. Define “machine direction” (MD) and “cross-machine direction” (CD) in accordance with ASTM D4439.

Geocells:

Provide Type 3 Manufacturer’s Certifications in accordance with Article 106-3 of the *Standard Specifications* for geocell materials.

Identify, store and handle geocells in accordance with ASTM D4873. Geocells with defects, flaws, deterioration or damage will be rejected. Do not unwrap or expand geocells until just before installation. Do not leave geocells exposed for more than 7 days before covering with select material.

Use geocells that meet the following:

Geocells will be constructed with High Density Polyethylene (HDPE), of the sizes and dimensions shown on the plans. *Geocell Faced Reinforced Slope* will be perforated with the exception of the fascia, which will be solid and green in color.

Provide geocells meeting the following requirements.

Property	ASTM Test Method	Requirement (MARV ¹)
Thickness	D5199	50 mil (1.1 mm)
Cell Seam Peel Strength	USACE GL-86-19, Appendix A	60 lbs/in (10 N/mm)
Ultraviolet Stability	ASTM D1603 or ASTM D4218	1.5% by weight carbon black, minimum
Environmental Stress Crack Resistance	ASTM D1693	2000 hrs, minimum

CONSTRUCTION METHODS

Before starting RSSGF construction, a preconstruction meeting may be required to discuss the construction and inspection of the RSSGF. Schedule this meeting after all material certifications have been accepted. The Resident or District Engineer, Roadway Construction Engineer, Geotechnical Operations Engineer and Contractor will attend this preconstruction meeting.

Control drainage during construction in the vicinity of RSSGF. Direct run off away from RSSGF, select material and backfill. Contain and maintain select material and backfill and protect material from erosion.

Clear and grub RSSGF sites in accordance with Section 200 of the *Standard Specifications*. Excavate as necessary for RSSGF as shown on the plans. A horizontal clearance of at least 12” is required between the ends of geogrids and limits of select material as shown on the plans. When excavating existing slopes, bench slopes in accordance with Subarticle 235-3(A) of the *Standard Specifications*. Notify the Engineer when excavation is complete. Do not place first geogrid layer until excavation dimensions and in-situ material are approved.

Install erosion control matting as shown on the plans and in accordance with the *Permanent Soil Reinforcement Mat* provision to minimize sloughing or erosion of the slope toe.

Construct RSSGF with dimensions shown on the plans. Contact the Engineer when unanticipated obstructions such as foundations, guardrail, pavements, pipes, inlets or utilities will interfere with geogrids. If necessary, the top geogrid layer may be lowered up to 9" to avoid obstructions. Extend geogrids to slope faces. Install geogrids with the orientations, dimensions and number of layers shown on the plans. Place geogrids within 2" of locations shown on the plans and in slight tension free of kinks, folds, wrinkles or creases. Hold geogrids in place with wire staples or anchor pins until covered.

Install geogrids with the MD perpendicular to the embankment centerline. The MD is the direction of the length or long dimension of the roll. Unless shown otherwise on the plans, do not splice or overlap geogrids in the MD so that splices or overlaps are parallel to the toe of slope. Unless shown otherwise on the plans and except for clearances at the ends of geogrids, completely cover select material at each geogrid layer with geogrids so that geogrids are adjacent to each other in the CD, i.e., perpendicular to the MD. The CD is the direction of the width or short dimension of the roll.

Place select material in the reinforced zone in 8 to 10 inch thick lifts. Compact embankments in accordance with Subarticle 235-3(C) of the *Standard Specifications*. Do not displace or damage geogrids when placing and compacting material. Do not operate heavy equipment on geogrids until they are covered with at least 6" of select material. To prevent damaging geogrids, minimize turning and avoid sudden braking and sharp turns with compaction equipment. Replace any damaged geogrids to the satisfaction of the Engineer.

Expand, place and secure the geocell units along the face in accordance with the manufacturer's recommendations, to the line, grade and elevation shown on the plans. Units are to be continuous in the dimension perpendicular to the slope face. Stagger overlying units by a minimum of three (3) feet so as to avoid continuous vertical joints between the layers.

Use anchor pins, stretcher frames, or other means to hold the position of each unit prior to infilling, in accordance with the manufacture's recommendations. Ensure that the geocell unit is uniformly expanded and is correctly aligned both vertically and horizontally. Interleaf and staple edges of adjacent sections ensuring that the top edges of the cells remain flush.

Infill the cells in such a manner that no damage to the geocells occurs. Overfill the geocells, as shown on the plans, and level fill to approximately 1 inch above the top of the cell walls. Compact each lift of infill to 95% of Standard Proctor Maximum Density in accordance with the requirements contained in Subsection 235-3(C) of *Standard Specifications*. Screed off excess fill flush with the top of the cell walls. Fill front cell (slope face) of geocells with material that meets Article 560-2 of the *Standard Specifications*. Correct any damage prior to placement of any overlying material at no cost to the Department.

Place geogrid as shown on plans on top of and to the front face of the finished geocell layer prior to beginning next layer. Construct remaining portions of embankments behind RSSGF in accordance with Section 235 of the *Standard Specifications*.

MEASUREMENT AND PAYMENT

Reinforced Soil Slopes with Geocell Facing will be measured and paid in square yards. RSSGF will be measured along the slope faces of RSSGF. No additional payment will be made for overlapping geogrids. The contract unit price for *Reinforced Soil Slopes with Geocell Facing* will be full compensation for furnishing, transporting and placing geogrids, geocells and select material, compacting material, seeding and providing any labor, tools, equipment and materials to complete the work. The contract unit price for *Reinforced Soil Slopes with Geocell Facing* will also be full compensation for excavating existing slopes to install RSSGF.

Erosion control mat facing will be measured and paid in accordance with the *Permanent Soil Reinforcement Mat* provision.

Payment will be made under:

Pay Item	Pay Unit
Reinforced Soil Slopes with Geocell Facing	Square Yard

WIRE MESH & ROCK ANCHORS FOR WIRE MESH:

1.0 DESCRIPTION

Install wire mesh, rock anchors and random rock anchors for the wire mesh in accordance with details shown on the plans, at locations determined by and as directed by the Engineer. The wire mesh is pinned with spaced rock anchors as shown in the plans and as specified by the Engineer. The wire mesh is spliced in sections if necessary using hog rings.

2.0 MATERIALS

Furnish and install wire mesh as detailed in the plans and as directed by the Engineer. The wire mesh must be a galvanized hexagonal double twisted steel wire mesh, maximum 3.25 x 4.50 inch mesh opening, with a minimum diameter of 0.118 inches (gauge 11) from a minimum 60,000 psi steel, or an approved equal. All wire used in the fabrication of the wire mesh and in the wiring operations during construction must have a 95% zinc and 5% aluminum coating and tensile strength in accordance with the requirements of ASTM A641-92.

Secure rigidly the wire mesh with rock anchors spaced at 10-foot maximum centers. Install rock anchors at random locations as directed by the Engineer. Install each rock anchor such that a 6" x 6" x 1/2" steel plate is placed on each anchor and the anchor is placed through the wire mesh to position the wire mesh between the rock and the steel

plate. All rock anchors must be one inch in diameter deformed or continuously threaded Grade 60 ksi steel and meet the requirements of ASTM A615-80. Equip each anchor with 2 plastic centering sleeves on four-foot centers to achieve concentric spacing of the entire anchor or bolt.

Use a pre-mixed, unsanded, non-metallic, non-shrink grout, which can be mixed to a flowable consistency with a minimum 7-day compressive strength 3000 psi and a minimum 28-day compressive strength of 5500 psi. Produce cylinders at such frequencies as determined by the Engineer and conduct testing in accordance with Section 1054-6 of the Standard Specifications. Each rock anchor and bolt must be a minimum of 12 feet long and one rock anchor out of every ten installed must demonstrate pull-out capacity of 20 tons and verified with a pull out test.

All hog rings must be composed of galvanized steel, approximately 0.148 inch diameter (gauge 9). Alternative fasteners may be approved by the engineer if they provide at least 900 pounds of resistance while remaining locked and closed. Galvanize all accessories including clips, clamps, wires, rings and all incidentals necessary for installation, to the requirements of ASTM A-153-80.

3.0 CONSTRUCTION METHOD

Install the wire mesh as directed by the Engineer. The wire mesh overlap is connected with hog rings on staggered 12-inch centers as the detail shown on the plans. The required rock anchors will be as the detail shown in the plans. Paint the plate, nut and full length of rock anchors and bolts with two coats of zinc-rich paint; the zinc-rich paint must meet the requirements of Article 1080-9 of the Standard Specifications. The rock anchors will not be post-tensioned, but the full length of the anchors must be grouted and modified based upon the result of pull out tests as specified by the Engineer.

4.0 METHOD OF MEASUREMENT

The quantity of wire mesh to be paid for will be the number of square yards, measured along the surface over which mesh has been accepted and completed in place.

The quantity of rock anchors to be paid for will be the actual number of linear feet installed in the completed work. The anchor is measured from the lower end of the threaded bar to the surface of the rock.

5.0 BASIS OF PAYMENT

The quantity of wire mesh, measured as provided for above, will be paid for at the contract unit price per square yard for "Wire Mesh". Such price and payment will be full compensation for all work covered by this provision, including but not limited to furnishing all wire mesh, hog rings; placing and securing the wire mesh; and for all incidentals necessary to complete the work satisfactorily.

The quantity of rock anchors, measured as provided for above, will be paid for at the contract unit price per linear foot for “Rock Anchor for Wire Mesh”. Such price and payment will be full compensation for furnishing all labor, materials, equipment, and supervision necessary for the actual installation of the rock anchors and the performance of pull out tests as specified by the Engineer.

Payment will be made under:

Wire Mesh.....Square Yard
 Rock Anchors for Wire Mesh.....Linear Feet

PERMANENT SOIL REINFORCEMENT MAT:

Description

This work consists of furnishing and placing *Permanent Soil Reinforcement Mat*, of the type specified, over previously prepared areas as directed.

Materials

The product shall be a permanent erosion control reinforcement mat and shall be constructed of synthetic or a combination of coconut and synthetic fibers evenly distributed throughout the mat between a bottom UV stabilized netting and a heavy duty UV stabilized top net. The matting shall be stitched together with UV stabilized polypropylene thread to form a permanent three-dimensional structure. The mat shall have the following minimum physical properties:

Property	Test Method	Value	Unit
Light Penetration	ASTM D6567	9	%
Thickness	ASTM D6525	0.40	in
Mass Per Unit Area	ASTM D6566	0.55	lb/sy
Tensile Strength	ASTM D6818	385	lb/ft
Elongation (Maximum)	ASTM D6818	49	%
Resiliency	ASTM D1777	>70	%
UV Stability *	ASTM D4355	≥80	%
Porosity (Permanent Net)	ECTC Guidelines	≥85	%
Maximum Permissible Shear	Performance Bench	≥8.0	lb/ft ²
Stress (Vegetated)	Test		
Maximum Allowable Velocity (Vegetated)	Performance Bench	≥16.0	ft/s
	Test		

*ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure.

Submit a certification (Type 1, 2, or 3) from the manufacturer showing:

- (A) the chemical and physical properties of the mat used, and
- (B) conformance of the mat with this specification.

Construction Methods

Matting shall be installed in accordance with Subarticle 1631-3 of the *Standard Specifications*.

All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660 of the *Standard Specifications*. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions that would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

Measurement and Payment

Permanent Soil Reinforcement Mat will be measured and paid for as the actual number of square yards measured along the surface of the ground over which Permanent Soil Reinforcement Mat is installed and accepted. Overlaps will not be included in the measurement, and will be considered as incidental to the work. Such payment shall be full compensation for furnishing and installing the mat, including overlaps, and for all required maintenance.

Payment will be made under:

Pay Item	Pay Unit
Permanent Soil Reinforcement Mat	Square Yard

ROCK BLASTING:

(SPECIAL)

Description

Blast rock to excavate, break up or remove rock and construct stable rock cuts using production, controlled and trench blasting. Use production blasting to fracture rock into manageable sizes for excavation. Use controlled blasting to form cut slopes in rock by limiting the effects of blasting with pre-splitting, cushion or trim blasting. Use trench blasting to create trenches in rock for utilities and pipes and construct open ditches. Provide blasting submittals, use blasting consultants, conduct pre-blast surveys and test blasts, design and monitor blasts, blast and pre-split rock and produce post-blast reports in accordance with the contract, accepted submittals and Section 220 of the *Standard Specifications*.

Project Requirements

At a minimum, conduct pre-blast surveys for any structure where a PPV of more than 0.4"/sec may occur. Determine PPV based on distance to structures and maximum charge per delay for blasts using the following:

$$PPV = K \left(\frac{D}{\sqrt{W}} \right)^m \quad \text{or} \quad PPV = K (D_s)^m$$

Where,

PPV	=	peak particle velocity ("/sec),
K	=	confinement factor (K factor),
D	=	distance to structure (ft),
W	=	maximum charge per delay (lb),
m	=	decay constant, and
D _s	=	scaled distance (ft/lb ^{0.5}).

Typically, K is 240 and m is -1.6. However, K and m are site specific and may be determined from regression analysis of multiple PPV and D_s data pairs. Select K and m based on site conditions, rock type and structure, subsurface information and blast monitoring results.

Design blasts so the PPV and air overpressure at any utility or structure meet the following blasting criteria:

Variable	Warning Level	Not-to-Exceed Limit
PPV (frequency < 40 Hz)	0.40"/sec	0.50"/sec
PPV (frequency > 40 Hz)	0.75"/sec	1.0"/sec
Air Overpressure	120 dB (linear)	133 dB (linear)

If warning levels are exceeded, the Engineer may require additional blast monitoring and future blasting may exceed not-to-exceed limits.

Conduct test blasts before blasting, as directed by the Engineer.

Pre-splitting is required for rock cuts steeper than 1:1 (H:V).

Design, protect and perform blasts so flyrock does not occur.

Construction Methods

(A) Blasting Submittals

Submit 2 copies and a PDF copy of blasting plans and post-blast reports and if required, a personnel and experience submittal and pre-blast surveys. Submit one copy to the Resident Engineer and the other copy and PDF copy to the appropriate Geotechnical Engineering Unit regional office.

(1) Personnel and Experience Submittal

Submit the proposed personnel and experience submittal for acceptance at least 30 days before submitting the general blasting plan. The Engineer may waive this submittal if blasting consultants are not required and the Blaster-in-Charge was previously accepted within the last year for another NCDOT project with blasting similar to that anticipated for this project. Do not submit the general blasting plan until the personnel and experience submittal is waived or a submittal is accepted.

Submit documentation that the proposed Blaster-in-Charge is approved as a Blaster-in-Charge (key person) for the Blasting Contractor and has at least 5 years of experience with subsurface conditions and blasting of a scope and complexity similar to that anticipated for this project. Documentation should include resumes, references, letters, certifications, project lists, experience descriptions and details, etc. If the Blaster-in-Charge changes, discontinue explosives use until a new Blaster-in-Charge is accepted.

If a Blast Design or Monitoring Consultant is required, submit documentation that the proposed independent consultant is approved as a Geotechnical Engineer (key person) for the blasting consultant. Employees of the Contractor, any affiliated companies or product suppliers may not be independent consultants.

(2) **Blasting Plans**

If a Blast Design Consultant is required, provide blasting plans signed by the consultant. Submit the proposed general blasting plan for acceptance that meets Subarticle 220-3(B) of the *Standard Specifications* and includes the site specific blasting plan format and if required, test blast locations, pre-blast survey criteria and methods and which structures require pre-blast surveys.

After a general blasting plan is accepted, submit a site specific blasting plan for each blast at least 24 hours before beginning drilling. Site specific blasting plans may be waived for non-critical blasts as determined by the Engineer. Provide site specific blasting plans that meet Subarticle 220-3(B)(4) of the *Standard Specifications* and include blast locations by station and offset, distance to nearest utility or structure and blast monitoring locations. Do not exceed the maximum charge per delay accepted in the general blasting plan or submit a revised plan to increase the maximum charge per delay allowed.

(3) **Pre-Blast Surveys**

If a Blast Monitoring Consultant is required, provide pre-blast surveys signed by the consultant. Otherwise, provide pre-blast surveys signed by the Blaster-in-Charge.

After a general blasting plan is accepted and if pre-blast surveys are required, submit pre-blast surveys at least 24 hours before starting blasting. Provide pre-blast surveys that include at least the following:

- (a) Summary with pre-blast survey date and time, comments about existing structure condition and name of individual conducting survey;
- (b) Sketches of interior and exterior walls and foundations with existing cracks and written descriptions of cracks including length, width, type and angle; and
- (c) 5-megapixel digital color pictures or video on CD or DVD documenting existing cracks and structure condition.

(4) **Post-Blast Reports**

If a Blast Monitoring Consultant is required, provide blast monitoring results signed by the consultant. Provide post-blast reports that meet Subarticle 220-3(E) of the *Standard Specifications*.

(B) Blast Designs

Design blasts in accordance with the Project Requirements Section of this provision, if applicable, Subarticle 220-3(A) of the *Standard Specifications* and the following unless otherwise approved:

(1) **Production Blasting**

- (a) Provide at least 6 ft clearance between production blast holes and slope faces.
- (b) Drill production blast holes with a maximum diameter of 6".

- (c) Do not drill production blast holes below bottom of adjacent controlled blast holes.
 - (d) Use delay blasting to detonate production blast holes towards a free face.
- (2) **Controlled Blasting**
- Use controlled blasting for slopes steeper than 2:1 (H:V) with rock cuts taller than 15 ft.
- (a) **Pre-Splitting**
 - (i) Drill pre-split blast holes with a diameter of 2" to 3".
 - (ii) Space pre-split blast holes at least 10 pre-split hole diameters apart.
 - (iii) Limit subdrilling to the offset width between lifts.
 - (iv) Do not subdrill below finished grade.
 - (v) Pre-split rock at least 30 ft beyond blasting limits or to the end of cuts.
 - (vi) Provide benches or lifts with a maximum height of 25 ft.
 - (vii) Do not use ANFO or other bulk loaded products.
 - (viii) Use cartridge explosives or other explosive types designed for pre-splitting.
 - (ix) Use charges with a maximum diameter of one-half the pre-split hole diameter except for charges in bottom 2 ft of holes.
 - (x) If pre-split and production blast holes are fired in the same blast, fire pre-split holes at least 25 ms before production holes.
 - (b) **Cushion or Trim Blasting**
 - (i) Drill cushion or trim blast holes with a maximum diameter of 6".
 - (ii) Limit subdrilling to that necessary for excavation of slopes.
 - (iii) Do not subdrill below finished grade.
 - (iv) Provide benches or lifts with a maximum height of 25 ft.
 - (v) Do not use ANFO or other bulk loaded products.
 - (vi) Design cushion or trim blasting with a maximum charge density and burden of one-half the charge density and burden for production blasting.
 - (vii) If cushion, trim and production blast holes are fired in the same blast, fire cushion or trim holes at least 25 ms after production holes.
- (3) **Trench Blasting**
- (a) Drill trench blast holes with a maximum diameter of 3".
 - (b) Do not use ANFO or other bulk loaded products.

- (c) Use cartridge explosives or other explosive types designed for trench blasting.
- (d) Use charges with a diameter of 1/2" to 3/4" less than the trench hole diameter.

(C) Test Blasts

Define a "test blast" as drilling, blasting and excavating a test section before starting or resuming blasting. If test blasts are required, conduct at least one test blast for each blast type (production, controlled or trench blasting) and location requiring test blasts.

If blasting results in injuries or damages or PPV or air overpressure limits are exceeded at any utility or structure in any direction from blasts, the Engineer may suspend blasting and require test blasts before resuming blasting. When this occurs, inform the Engineer of test blast locations before submitting blasting plans.

Submit a site specific blasting plan for each test blast at least 72 hours before beginning drilling. Conduct test blasts in accordance with the accepted submittals and Article 220-3 of the *Standard Specifications*. Production, controlled or trench blasting may not begin or resume until the post-blast report for a test blast is reviewed, the rock cut from a test blast is fully exposed and the Engineer determines the exposed cut is acceptable. Examples of test blast results that may be unacceptable include excessive vibration, air overpressure or flyrock, overbreakage or overhangs and damaged rock cuts.

(D) Pre-Splitting Requirements

If pre-splitting is required, pre-split rock in accordance with the accepted submittals and Subarticle 220-3(D) of the *Standard Specifications*. Pre-split rock so irregularities in pre-split rock cuts between holes are less than 1 ft from slope planes.

Alignment is crucial for pre-split blast holes. Maintain pre-split hole alignment within 6" of slope planes and parallel to adjacent pre-split blast holes. Monitor and accurately measure pre-split hole alignment during drilling with a method acceptable to the Engineer.

When rock cut heights require multiple benches or lifts, offset pre-split blast holes horizontally for each lift no more than the clearance necessary for drilling equipment.

Measurement and Payment

No direct payment will be made for blasting including blasting submittals, blasting consultants, pre-blast surveys, test blasts, blast monitoring, post-blast reports, scaling and stabilizing rock cuts. Blasting will be considered incidental to other items in the contract in accordance with Article 220-4 of the *Standard Specifications*.

Pre-splitting of Rock will be measured and paid in square yards. Pre-splitting will be measured along the slope faces of pre-split rock cuts as the square yards of exposed pre-split rock. No payment will be made for unsatisfactory pre-splitting as determined by the Engineer.

No additional payment will be made and no extension of completion date or time will be allowed when the Engineer suspends blasting and requires test blasts or additional blast monitoring or blasting submittals.

Payment will be made under:

Pay Item
Pre-splitting of Rock

Pay Unit
Square Yard