



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION

BEVERLY EAVES PERDUE  
GOVERNOR

EUGENE A. CONTI, JR.  
SECRETARY

March 7, 2012

**Addendum No. 1**

RE: Contract ID C202964

WBS # 17BP.11.H.2

**Ashe, Watauga, Avery Counties**

Bridges # 30 and #42 on NC-16, #26 on US-19 and #304 and #305 on SR-1202

**March 20, 2012 Letting**

To Whom It May Concern:

Reference is made to the proposal furnished to you on this project.

The following revisions have been made to the Proposal:

On Page No. 48 the paragraph titled "Past Performance Submittal" has been revised.  
Please void Page No. 48 in your proposal and staple the revised Page No. 48 thereto.

Sincerely,

A handwritten signature in black ink, appearing to read "R. A. Garris".

R. A. Garris, PE  
Contract Officer

RAG/jag  
Attachment

cc: Mr. Jon Nance, PE  
Mr. Ron Hancock, PE  
Mr. M. A. Pettyjohn, PE  
Ms. D. M. Barbour, PE  
Mr. J. V. Barbour, PE  
Ms. Lori Strickland

Mr. R.E. Davenport, PE  
Ms. Natalie Roskam, PE  
Mr. G.R. Perfetti, PE  
Mr. Ronnie Higgins  
Mr. Larry Strickland  
Project File (2)

**MAILING ADDRESS:**  
NC DEPARTMENT OF TRANSPORTATION  
CONTRACT STANDARDS AND DEVELOPMENT UNIT  
1591 MAIL SERVICE CENTER  
RALEIGH NC 27699-1591

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WEBSITE: [WWW.NCDOT.ORG](http://WWW.NCDOT.ORG)

**LOCATION:**  
CENTURY CENTER COMPLEX  
ENTRANCE B-2  
1020 BIRCH RIDGE DRIVE  
RALEIGH NC 27610

Page 10-11, Table beginning in paragraph 4, add the following:

Minimum compressive strength, normal setting concrete, 3000 psi at 7 days; very early strength concrete, 3000 psi at 3 hours.

Water-Cement Ratio by weight, normal setting concrete, maximum 0.40; very early strength concrete, maximum 0.42

Page 10-11, last paragraph of 1000-8, add the following:

Submit the latex modified concrete mix design, including laboratory compressive strength data for a minimum of six 4-inch by 8-inch cylinders at the appropriate age (7 days for normal setting concrete; 3 hours for very early strength concrete) to the Engineer for review. Include test results for the slump and air content of the laboratory mix. Perform tests in accordance with AASHTO T 22, T 119 and T 152.

### **System Quality Submittals**

**Past Performance Submittal:** At the preconstruction conference, the latex modified concrete overlay Contractor shall submit verifiable records demonstrating that he or his approved subcontractor has performed satisfactorily, or that he has had direct supervision of such satisfactory performance of a sub-contractor constructing contracts using very early strength latex modified concrete. At least five (5) bridges with similar scope of work in any state shall be the minimum number demonstrated.

### **Construction Methods**

#### **(A) Preparation of Surface**

Completely clean all surfaces within the 48 hours prior to placing the overlay unless otherwise approved.

Thoroughly soak the clean surface for at least 2 hours immediately prior to placing the latex modified concrete. After soaking the surface for at least 2 hours, cover it with a layer of white opaque polyethylene film that is at least 4 mils (0.100 mm) thick. Immediately prior to placing the latex modified concrete, remove standing water from the surface.

#### **(B) Placing and Finishing**

Prior to placing modified material, install a bulkhead of easily compressible material at expansion joints to the required grade and profile. Placing material across expansion joints and sawing it later is not permitted.

Place and fasten screed rails in position to ensure finishing the new surface to the required profile. Do not treat screed rails with parting compound to facilitate their removal. Prior to placing the overlay, attach a filler block sized for the plan overlay thickness to the bottom of the screed and pass it over the area to be repaired to check the thickness. Remove all concrete that the block does not clear.

Separate screed rails or construction dams from the newly placed material by passing a pointing trowel along their inside face. Carefully make this trowel cut for the entire