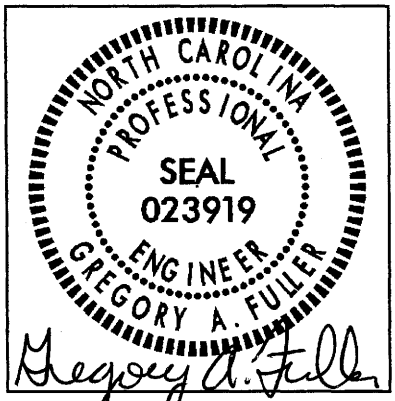


Not Valid Unless Signed

This seal applies to Sections 1 – 13

U-5195
INTELLIGENT TRANSPORTATION SYSTEMS DYNAMIC MESSAGE SIGN REPLACEMENT PROJECT SPECIAL PROVISIONS

Contents

1. GENERAL REQUIREMENTS

1.1 DESCRIPTION

A. General

Conform to these Project Special Provisions, Project Plans, and the *2006 Standard Specifications for Roads and Structures* (also referred to hereinafter as the "Standard Specifications"). The current edition of these specifications and publications in effect on the date of advertisement will apply.

In the event of a conflict between these Project Special Provisions and the Standard Specifications, these Project Special Provisions govern.

B. Scope

The scope of this project includes removing, replacing, and integrating sixteen (16) existing Dynamic Message Signs (DMSs) located in Forsyth and Guilford Counties, NC. All DMS locations will utilize existing structures for mounting the new DMSs. This work includes modifying the existing electrical services and integrating the new DMSs with the Triad Regional Transportation Management Center (TRTMC) Traffic Management System (TMS) as described in these Project Special Provisions and as shown in the Plans.

At twelve (12) DMS locations, the existing ground mounted DMS controller cabinets will be replaced with new pole mounted DMS controller cabinets.

At four (4) DMS locations, the existing DMS controller cabinets will be replaced with new ground mounted DMS controller cabinets with extenders. These locations require modifications to the existing DMS cabinet foundations.

Furnish new equipment, materials, and hardware unless otherwise required. Inscribe manufacturer's name, model number, serial number, and any additional information needed for proper identification on each piece of equipment housed in a case or housing.

Furnish factory assembled cables without adapters, unless otherwise approved by the Engineer, for all cables required to interconnect any field or central equipment including but not limited to fiber optic transceivers.

Certain equipment listed in these Project Special Provisions must be pre-approved on the Department's ITS & Signals Qualified Products List (QPL) by the date of installation. Equipment, material, and hardware not pre-approved when required will not be allowed for use on the project.

The QPL is available on the Department's website. The QPL website is:

http://www.ncdot.org/doh/preconstruct/traffic/ITSS/SMS/qpl/

2. MOBILIZATION

2.1 DESCRIPTION

This work consists of preparatory work and operations, including but not limited to the movement of personnel, equipment, supplies, and incidentals to the project site, for the establishment of offices, buildings, and other facilities necessary for work on the project; the removal and disbandment of those personnel, equipment, supplies, incidentals, or other facilities that were established for the prosecution of work on the project; and for all other work and operations which must be performed for costs incurred prior to beginning work on the various items on the project site.

2.2 MEASUREMENT AND PAYMENT

Mobilization will be measured and paid for at the contract lump sum price for Mobilization.

Partial payments for the item of "Mobilization" will be made with the first and second partial pay estimates paid on the contract, and will be made at the rate of 50% lump sum price for "Mobilization" on each of these partial pay estimates, provided the amount bid for "Mobilization" does not exceed 5 percent of the total amount bid for the contract. Where the amount bid for the item of "Mobilization" exceeds 5 percent of the total amount bid for the contract, 2 ½ percent of the total amount bid will be paid on each of the first two partial pay estimates, and the portion exceeding 5 percent will be paid on the last partial pay estimate.

Payment will be made under:

Pay Item
Mobilization.....Lump Sum

3. DISPOSAL OF DMS COMPONENTS

3.1 DESCRIPTION

Remove and dispose of the sixteen (16) existing DMSs and DMS controller cabinets as shown in the Plans.

Perform the work required by this section in accordance with Section 907 of the Standard Specifications.

3.2 REMOVAL AND DISPOSAL OF EXISTING DMS

Remove and dispose of the existing DMSs, DMS cabinet foundations, and power and communications cables as shown in the Plans. Cut off all unused underground conduits 24-inches below finished grade. Leave in place the DMS Structure grounding system.

Comply with Section 907-2(C) of the Standard Specifications.

3.3 Measurement and Payment

Disposal of Existing DMS will be measured and paid as the actual number of DMSs and DMS controller cabinets removed and disposed according with Section 3.2 above.

Disposal of Existing Cabinet Foundation will be measured and paid as the actual number of DMS controller cabinet foundations removed and disposed according with Section 3.2 above.

Payment will be made under:

Pay Item

Disposal of Existing DMS ..... Each

Disposal of Existing Cabinet Foundation ..... Each

4. CONDUIT

4.1 Description

Install underground conduit at locations shown in the Plans. Comply with the Standard Specifications Section 1715 for "Underground Conduit."

4.2 Material

Install 1.25-inch and 0.5-inch PVC in all underground conduit runs as shown in the Plans. All vertical conduits (entrance to electrical service and equipment disconnect and pole mounted DMS cabinet) must be rigid galvanized steel.

4.3 Construction Methods

Use adapters and rigid galvanized steel sweeping elbows to transition from PVC conduit to rigid conduit.

4.4 Measurement And Payment

Unpaved trenching (qty) (size) & (qty) & (size) will be measured horizontal linear feet of trenching for underground conduit installation furnished, installed, and accepted. Measurement will be along the approximate centerline of the conduit system. Payment will be in linear feet.

No measurement will be made of vertical segments, non-metallic conduit, metallic conduit, conduit adapters, conduit bodies, sweeping elbows, conduit couplings, sealing devices, backfill, miscellaneous fittings, pull lines, seeding and mulching as these will be considered incidental to conduit installation.

Payment will be made under:

Pay Item

Unpaved Trenching (1) (1.25") & (1) (0.5") ..... Linear Foot

5. ELECTRICAL SERVICE

5.1 DESCRIPTION

Modify existing electrical service equipment as shown in the Plans. Comply with the National Electrical Code (NEC), the National Electrical Safety Code (NESC), the Standard Specifications, the Project Special Provisions, and all local ordinances. Coordinate all work involving electrical service with the appropriate utility company and the Triad Regional ITS Engineer or his designated representative at (336) 315-7080.

5.2 MATERIAL

A. Modify Existing Electrical Service Equipment

At locations shown in the Plans, remove the existing electrical service disconnect. Furnish and install new electrical service disconnects rated 100 ampere minimum with a minimum of 4 spaces. Furnish and install one (1) 50 amp double pole circuit breaker with a minimum of 10,000 RMS symmetrical amperes short circuit current rating in a lockable NEMA 3R enclosure. Ensure service disconnects are listed as meeting UL Standard UL-489 and marked as being suitable for use as service disconnects. Fabricate enclosure from galvanized steel and electrostatically apply dry powder paint finish, light gray in color, to yield a minimum thickness of 2.4 mils. All exterior surfaces must be powder coated steel. Provide ground bus and neutral bus with a minimum of four terminals with minimum wire capacity range of number 14 through number 2 AWG.

4-Wire THWN #6 AWG Stranded Copper Feeder Conductors

Furnish 4 #6 AWG stranded copper feeder conductors with THWN rating for supplying power to DMS cabinet. Provide conductors with black, red, white, and green insulation. Provide conductors intended for power circuits at 600 Volts or less and comply with the following:

- Listed as meeting UL Standard UL-83.
- Meets ASTM B-3 and B-8 or B-787 standards.

B. Grounding System

Furnish 5/8"x10' copper clad steel grounding electrodes (ground rods), #4 AWG solid bare copper grounding conductors, and exothermic welding kits for grounding system installation. Comply with the NEC, Standard Specifications, these Project Special Provisions, and the Plans.

5.3 CONSTRUCTION METHODS

A. Modify Existing Electrical Service Equipment

Disconnect and abandon in place the existing grounding system as shown in the Plans. Furnish and install a new grounding system according to these Project Special Provisions, the Standard Specifications, and the Plans.

Disconnect the conduits and the existing copper conductors from the existing electrical service disconnect equipment. Remove the existing electrical service disconnect. Remove the existing service entrance conduit between the meter base and the existing electrical service disconnect.

Install a new 1.25-inch rigid galvanized steel conduit system between the existing meter base and the new service disconnect. Install 3 THWN #3 AWG (minimum) stranded copper conductors from

the existing meter base to the new electrical service disconnect. Install 1.25" rainproof conduit hub on top of the electrical service disconnects if it is installed below the meter base.

Install a new conduit system between the new service disconnect and the new DMS cabinet as shown in the Plans. All above ground conduits, conduit bodies, and fittings must be rigid galvanized steel. Underground conduits and fittings can be PVC. Transition from rigid galvanized steel to PVC using a rigid galvanized steel sweeping elbow. Install 4 THWN #6 AWG (minimum) stranded copper conductors from the new electrical service disconnect to the new DMS cabinet.

B. 4-Wire THWN #6 AWG Stranded Copper Feeder Conductors

At locations shown in the Plans, furnish and install 4 THWN #6 AWG stranded copper feeder conductors to supply 240/120 VAC to the DMS cabinet. Comply with the Standard Specifications and Standard Drawings and all applicable electrical codes.

Permanently label cables at all access points using nylon tags labeled with permanent ink. Ensure each cable has a unique identifier. Label cables immediately upon installation. Use component name and labeling scheme approved by the Engineer.

C. Grounding System

Drive a minimum of three grounding electrodes (ground rods) at the service entrance location as shown in the Plans. Connect the #4 AWG grounding conductor to grounding electrodes using an exothermic welding process. Test the system to ensure a ground resistance of 20-ohms or less (unless otherwise approved by the Engineer) is achieved. Drive additional grounding electrodes as directed by the Engineer to achieve the proper ground resistance.

5.4 MEASUREMENT AND PAYMENT

Modify existing electrical service equipment will be measured and paid as the actual number of complete and functional modified existing electrical service equipment furnished, installed and accepted. Removal of existing electrical service disconnect equipment, removal of existing conduit, electrical service disconnect, new breakers, new conduit between the meter base and new electrical service disconnect, new stranded copper conductors between the meter base and new electrical service disconnect, above ground rigid galvanized steel conduit from new service disconnect to below ground, and any remaining hardware, fittings, and conduit bodies to modify the existing service as described above will be considered incidental.

4-Wire THWN #6 AWG stranded copper feeder conductors will be measured and paid as the actual linear feet of 4-wire THWN #6 AWG stranded copper feeder conductors furnished, installed and accepted. Payment is for all four conductors. Measurement will be for the actual linear footage of combined conductors after all terminations are complete. No separate payment will be made for each individual conductor. No payment will be made for excess wire in the DMS cabinets.

5/8" X 10' copper clad grounding electrode (ground rod) will be measured and paid as the actual number of *copper clad grounding electrodes* furnished, installed and accepted. No separate payment will be made for exothermic welding kit as they will be considered incidental to the installation of the *copper clad grounding electrode.*

#4 AWG solid bare copper grounding conductor will be measured and paid as the actual linear feet of #4 AWG solid bare copper grounding conductor furnished, installed and accepted. Measurement will be along the approximate centerline from the base of the electrical service disconnect to the last grounding electrode.

Payment will be made under:

Pay Item

Modify Existing Electrical Service Equipment ..... Each

4-Wire THWN #6 AWG Stranded Copper Feeder Conductors ..... Linear Feet

5/8"X10' Copper Clad Grounding Electrode ..... Each

#4 AWG Solid Bare Copper Grounding Conductor ..... Linear Feet

6. INTERGRATION

6.1 DESCRIPTION

Center to Field communication will be accomplished over Public Switched Telephone Network (PSTN). Modify the control center hardware and existing DMS Control Software to integrate the new signs.

6.2 CONSTRUCTION METHOD

At the DMS sites, furnish and install 6-pair 19AWG filled telephone cable (RUS PE-39 compliant) from the telephone company demarcation point (interface box) to the inside of the new DMS controller cabinets. Terminate the new cable to a phone jack and make all necessary connections in all sixteen (16) DMS controller cabinets.

At the control center, modify the TRTMC TMS to integrate the new DMSs. Use the existing DMS Control Software to add and configure the new DMSs into the DMS database. Modify the GUI to position DMS icons on the regional map view. Remove the existing signs being replace under this project from the DMS database. Coordinate all integration activities with the TRTMC staff. TRTMC is located at 201 South Chimney Rock Road, Greensboro, NC 27409.

6.3 MEASUREMENT AND PAYMENT

6-Pair 19 AWG Filled Telephone Cable will be measured and paid as the actual liner foot of cable furnished, installed, and accepted.

No separate measurement will be made for the work performed for the successful integration of the new DMSs at the field and control center.

Payment will be made under:

Pay Item

6-Pair 19 AWG Filled Telephone Cable..... Linear Feet

7. FIBER OPTIC EQUIPMENT

7.1 DESCRIPTION

Furnish and install fiber optic interconnect centers in accordance with the Plans and these Project Special Provisions. Install rack mounted fiber optic interconnect centers in the new DMS controller cabinets as shown in the Plans.

7.2 MATERIALS

A. Fiber Optic Interconnect Center

All fiber optic interconnect centers in the new DMS controller cabinets must be rack mounted and comply with Section 1098-11 of 2006 Standard Specifications.

7.3 CONSTRUCTION METHODS

A. Fiber Optic Interconnect Centers

Install new fiber optic interconnect centers in the DMS controller cabinets at the locations shown in the Plans. Comply with Section 1731 of 2006 Standard Specifications.

7.4 MEASUREMENT AND PAYMENT

Interconnect Center will be measured and paid as the actual number of fiber optic interconnect centers furnished, installed and accepted.

No separate measurement will be made for fiber optic transceiver power supplies, fiber optic jumpers, mounting hardware, nuts, bolts, brackets, connectors as these will be considered incidental to the interconnect center or transceiver pay items listed above.

Payment will be made under:

Pay Item

Interconnect Center ..... Each

8. DYNAMIC MESSAGE SIGN (DMS)

8.1 DESCRIPTION

DMSs used on the State Highway System shall be preapproved on the current NCDOT ITS & Signals Qualified Products List (QPL) by the date of installation. DMSs not preapproved will not be allowed for use on the project. To ensure compatibility with the existing DMS Control Software deployed in the State, furnish NTCIP compliant DMSs that are fully compatible with Daktronics, Inc. Vanguard software (also referred to hereinafter as the "Control Software". The QPL is available on the Department's website. The QPL website is:
http://www.ncdot.org/doh/preconstruct/traffic/ITSS/SMS/qpl/

Furnish and install DMSs compliant with UL standards 48, 50, 879, and 1433.

Add and configure the new DMSs in the system using the Control Software and computer system. Furnish, install, test, integrate and make fully operational the new DMSs at locations shown in the Plans.

Furnish operating DMS systems consisting of, but not limited to, the following:

- Full Matrix, 27 pixel high and 90 pixels wide LED DMS
- Pedestal type DMS support structures and mounting hardware
- DMS controllers, Uninterruptible Power Supplies (UPS), DMS controller cabinets and accessories with interconnect and power cabling and conduit
- Electrical service and related equipment
- All other equipment and incidentals required for furnishing, installing, and testing the DMS system and system components

Use only UL listed and approved electronic and electrical components in the DMS system.

8.2 MATERIALS

A. Environmental Requirements

Construct the DMS and DMS cabinet so the equipment within is protected against moisture, dust, corrosion, and vandalism.

Design the DMS system to comply with the requirements of Section 2.1 (Environmental and Operating Standards) of NEMA TS 4-2005.

B. Full Matrix LED Dynamic Message Sign (DMS)

Construct the DMS to display at least three lines of text that, when installed, are clearly visible and legible to a person with 20/20 corrected vision from a distance of 900 feet in advance of the DMS at an eye height of 3.5 feet along the axis.

When displaying three lines, each line must display at least 15 equally spaced and equally sized alphanumeric individual characters. Each character must be at least 18 inches in height and composed from a luminous dot matrix. Provide an entire LED matrix that is a minimum of 27 pixels high and 90 pixels wide.

1. DMS Enclosure

Comply with the requirements of Section 3 (Sign Mechanical Construction) of NEMA TS 4-2005 as it applies to walk-in enclosures. The following requirements complement TS 4-2005.

Construct the DMS with a metal walk-in enclosure excluding the face. Provide an aluminum walking platform inside the enclosure that is at least 28 inches wide. Ensure the width of the walking platform is free of obstructions to a height of 7 feet. Construct the enclosure of welded aluminum type 6061-T6, 5052-H38, 5052-H34, or of an Engineer approved alternate at least 1/8-inch thick. Perform all welding of aluminum and aluminum alloys in accordance with the latest edition of AWS D1.2, Structural Welding Code - Aluminum. Continuously weld the seams using Gas Metal Arc Welding (GMAW).

Provide all exterior and interior DMS enclosure surfaces with natural, mill-finish aluminum. Remove all grind marks and discoloration from the surfaces.

Provide corrosion resistant nuts, bolts, washers, and other mounting and bonding parts and components used on the exterior of the DMS enclosure and ensure they are sealed against water intrusion.

Provide one key lockable, hinged, gasket-sealed inspection door for service and maintenance along each side of the enclosure. Install one appropriately sized fire extinguisher within 12 inches of each maintenance door. Equip the DMS enclosure with internal fluorescent lighting controlled by timers installed close to each inspection door. Make certain no light emitted from the fluorescent tubes or any other light source inside the enclosure not comprising the display is leaked to the outside of the enclosure. Equip the door with a door-hold-open device. Install GFCI duplex utility receptacles every 6 feet along the width of the DMS in convenient locations for powered service tools.

Do not place a manufacturer name, logo, or other information on the front face of the DMS or shield visible to the motorist.

Provide power supply monitoring circuitry to detect power failure in the DMS and to automatically report this fault to the Control Software. This requirement is in addition to reporting power failure at the DMS cabinet.

Do not paint the stainless steel bolts on the Z-bar assembly used for mounting the enclosure.

2. DMS Interior Environment Control

Design the local field controller to monitor and control the interior DMS environment. Design environmental control to maintain the internal DMS temperature within +/- 10° F of the outdoor ambient temperature. Provide the DMS environmental control system with four primary subsystems as follows:

Internal Temperature Sensors – Provide the DMS with two internally mounted temperature sensors which are equipped with external thermocouples and which the field controller continuously monitors. Design the field controller to use this temperature information to determine when to activate and deactivate the environmental control systems described herein. Locate sensors on opposite ends of the upper 1/3 of the LED display matrix with their external thermocouples attached to and making contact with an LED pixel circuit board. Design the thermocouple and LED board to be easily detachable, in the event that one of the units requires removal and replacement. Provide sensors capable of measuring temperatures from -40° F to +185° F. Design the field controller to automatically shut down the LED display whenever one or both sensors indicates that LED board temperature has exceeded +140° F, and to automatically restart the LED display whenever the temperature falls below +130° F. Design both shutdown and re-start temperature thresholds to be user-programmable. Design the field controller to report sensor temperatures and DMS shutdown/re-start events to the DMS Control Software.

Housing Cooling System – Provide the DMS housing with a cooling system that circulates outside air into the DMS housing whenever the LED board temperature exceeds a user-programmable threshold. Provide this system with enough ventilation fans to exchange the internal DMS housing air volume at a minimum rate of 4 times per minute. Provide steel ball-bearing type fans. Mount fans in a line across the upper rear wall of the DMS housing to direct air out of the cabinet. Provide one filtered air intake port for each exhaust fan. Locate intake ports in a line across the lower rear wall of the DMS housing. Provide intake ports with a

removable filter that will remove airborne particles measuring 500 microns in diameter and larger. Provide a filter that is of a size and style that is commercially readily available. Program the field controller to activate the DMS housing cooling system whenever the LED board temperature exceeds +90° F and to turn the cooling system off whenever LED board temperature falls below +85° F. On the DMS housing rear exterior wall, cover all air intake and exhaust ports on their top, front, and sides by an aluminum shroud fabricated from 0.090-inch aluminum sheeting. Taper the shrouds at the top. Securely fasten shrouds to the DMS housing, and provide gaskets at the interface to prevent water from entering the DMS. Design all air filters and fans to be removable from inside the DMS housing. Provide the DMS housing cooling system with an adjustable timer that will turn fans off after the set time has expired. Provide a timer that is adjustable to at least 4 hours, and locate it just inside the DMS housing door, within easy reach of a maintenance technician standing outside the DMS doorway.

LED Display Cooling System – Provide the DMS with an LED display cooling system which directs air across the LED display modules whenever LED board temperature exceeds a user-programmable threshold. Direct fan-forced air vertically across the backside of the entire LED display matrix using multiple ball-bearing fans. Program the field controller to activate the LED cooling fan system whenever LED board temperature exceeds +90° F and to deactivate the system whenever LED board temperature falls to +85° F. Locate cooling fans so as not to hinder removal of LED display modules and driver boards.

Front Face Panel Defog/Defrost System – Provide the DMS with a defog/defrost system which circulates warm, fan-forced air across the inside of the polycarbonate front face whenever LED board temperature falls below a user-programmable threshold. Provide multiple steel ball-bearing fans that provide uniform airflow across the face panel. Program the field controller to activate the defog/defrost system whenever LED board temperature falls below +40° F and to deactivate the defog/defrost system whenever LED board temperature exceeds +106° F. Mount a 100-watt pencil-style heating element in front of each defog/defrost fan to warm the air directed across the DMS face. Design heating elements to be on only when the defog/defrost fans are on.

Install additional fans and/or heaters as needed to maintain the temperature inside the DMS enclosure within the operating temperature range of the equipment within the DMS enclosure as recommended by the equipment manufacturer(s).

3. Front Panel

Protect the DMS face with contiguous, weather-tight, removable panels. Manufacture these panels of sheets of polycarbonate, methacrylate, GE Lexan Type SG300 or equivalent that are ultraviolet protected, have an antireflection coating, and are a minimum of 1/8- inch thick. For substitutes, submit one 12" x 12" sample of the proposed material together with a description of the material attributes to the Engineer for review and approval. Install a .09" aluminum mask on the front of the panel (facing the motorists) that contains a circular opening for each LED pixel. Prime and coat the front side of the aluminum mask, which faces the viewing motorists, with automotive-grade flat black acrylic enamel paint or an approved equivalent. Guarantee all painted surfaces provide a minimum outdoor service life of 20 years.

Design the panels so they will not warp nor reduce the legibility of the characters. Differential expansion of the DMS housing and the front panel must not cause damage to any DMS component or allow openings for moisture or dust. Glare from sunlight, roadway lighting, commercial lighting,

or vehicle headlights must not reduce the legibility or visibility of the DMS. Install the panels so that a maintenance person can easily remove or open them for cleaning.

4. Display Modules

Manufacture each display module with a standard number of pixels, not to exceed an array of 9 x 5, that can be easily removed. Assemble the modules onto the DMS assembly contiguously to form a continuous matrix to display the required number of lines, characters, and character height.

Design display modules that are interchangeable and replaceable without using special tools. Provide plug-in type power and communication cables to connect to a display module.

Construct each display module as a rectangular array of 5 horizontal pixels by 7 to 9 vertical pixels. Provide the module with an equal vertical and horizontal pitch between pixels, and columns that are perpendicular to the rows (i.e., no slant). Design each module to display:

- All upper and lower case letters.
- All punctuation marks.
- All numerals 0 to 9.
- Special user-created characters.

Display upper-case letters and numerals over the complete height of the module. Optimize the LED grouping and mounting angle within a pixel for maximum readability.

5. Discrete LEDs

Provide discrete LEDs with a nominal viewing cone of **30 degrees** with a half-power angle of 15 degrees measured from the longitudinal axis of the LED. Make certain, the viewing cone tolerances are as specified in the LED manufacturer's product specifications and do not exceed +/- 3 degrees half-power viewing angle of 30 degrees.

Provide LEDs that are untinted, non-diffused, high output solid state lamps utilizing indium gallium aluminum phosphide (InGaAlP) technology manufactured by Toshiba or Hewlett-Packard. No substitutions will be allowed. Provide T1 ¾, 0.2 inch size LEDs that emit a true amber color at a wavelength of 590 ± 5 nm.

Provide LEDs with a MTBF (Mean Time Before Failure) of at least 100,000 hours of permanent use at an operating point of 140° F or below at a specific forward current of 20mA. Discrete LED failure is defined as the point at which the LED's luminous intensity has degraded to 50% or less of its original level.

Obtain the LEDs used in the display from a single LED manufacturer that have a single part number. Obtain them from batches sorted for luminous output, where the highest luminosity LED is not more than fifty percent more luminous than the lowest luminosity LED when the LEDs are driven at the same forward current. Do not use more than two successive and overlapping batches in the LED display. Document the procedure to be used to comply with this requirement as part of the material submittal.

Individually mount the LEDs on circuit boards that are at least 1/16"thick FR-4 fiberglass, flat black printed circuit board in a manner that promotes cooling. Protect all exposed metal on both sides of the LED pixel board (except the power connector) from water and humidity exposure by

a thorough application of acrylic conformal coating. Design the boards so bench level repairs to individual pixels, including discrete LED replacement and conformal coating repair is possible.

Operate the LED display at a low internal DC voltage not to exceed 24 Volts.

Design the LED display operating range to be –20° F to +140° F at 95% relative humidity, non-condensing.

Supply the LED manufacturer's technical specification sheet with the material submittals.

6. LED Power Supplies

Power the LED Display by means of multiple regulated switching DC power supplies that operate from 120 volts AC input power and have an output of 48 volts DC or less. Wire the supplies in a redundant parallel configuration that uses multiple power supplies per display. Provide the supplies with current sharing capability that allows equal amounts of current to their portion of the LED display. Provide power supplies rated such that if one supply fails the remaining supplies will be able to operate their portion of the display under full load conditions (i.e. all pixels on at maximum brightness) and at a temperature of 140° F.

Provide power supplies to operate within a minimum input voltage range of +90 to +135 volts AC and within a temperature range of –22° F to 140° F. Power supply output at 140° F must not deteriorate to less than 65% of its specified output at 70° F. Provide power supplies that are overload protected by means of circuit breakers, that have an efficiency rating of at least 75%, a power factor rating of at least .95, and are UL listed. Provide all power supplies from the same manufacturer and with the same model number. Design the power driver circuitry to minimize power consumption.

Design the field controller to monitor the operational status (normal or failed) of each individual power supply and be able to display this information on the Client Computer screen.

7. LED Pixels

A pixel is defined as the smallest programmable portion of a display module that consists of a cluster of closely spaced discrete LEDs. Design each pixel to be a maximum of 2 inches in diameter.

Construct the pixels with two strings of LEDs. It is the manufacturer's responsibility to determine the number of LEDs in each string to produce the candela requirement as stated herein.

Ensure each pixel produces a luminous intensity of 40 Cd when driven with an LED drive current of 20 mA per string.

Power the LEDs in each pixel in strings. Use a redundant design so that the failure of an LED in one string does not affect the operation of any other string within the pixel. Provide the sign controller with the ability to detect the failure of any LED string and identify which LED string has failed. Submit a complete schematic of the LED power and driver circuits with the material submittals.

8. Character Display

Design display modules to be easily removable without the use of tools. Position cooling fans so they do not prevent removal of an LED pixel board or driver board.

Use continuous current to drive the LEDs at the maximum brightness level. Design the light levels to be adjustable for each DMS / controller so the Engineer may set levels to match the luminance requirements at each installation site.

Design the controller to automatically detect failed LED strings or drivers and initiate a report of the event to the Control Software. Design the controller to be able to read the internal temperature of the DMS enclosure and the ambient temperature outside the DMS enclosure and report these to the Control Software.

9. Display Capabilities

Design the DMS with at least the following message displays:

- Static display
- Flashing display with Dynamic flash rates
- At least two alternating Static and / or Flashing sequences (multi-page messages)

10. DMS Mini Controller

Furnish and install a mini controller inside the DMS that is interconnected with the main controller using a fiber optic cable, CAT-5 cable, or an approved alternate. The mini controller will enable a technician to perform all functions available from the main controller. Provide the mini controller with an LCD/keypad interface. Size the LCD display screen to allow preview of an entire one-page message on one screen. Provide a 4 X 4 keypad.

Alternatively, install an EIA/TIA-232E port inside the DMS enclosure to enable a maintenance technician to communicate with the DMS main controller and obtain access to and perform all functions of the main controller using a laptop computer.

C. DMS Enclosure Structure Mounting

Mount the DMS enclosure and interconnect system securely to the supporting structures of the type specified in the Plans. Design the DMS enclosure supports and structure to allow full access to the DMS enclosure inspection door.

Submit plans for the DMS enclosure, structure, mounting description and calculations to the Engineer for approval. Have such calculations and drawings approved by a Professional Engineer registered in the state of North Carolina, and bear his signature, seal, and date of acceptance.

Provide removable lifting eyes or the equivalent on the DMS enclosure rated for its total weight to facilitate handling and mounting the DMS enclosure.

D. DMS / DMS Controller Interconnect

Furnish and install all necessary cabling, conduit, and terminal blocks to connect the DMS and the DMS controller. Use approved manufacturer's specifications and the Plans for cable and conduit types and sizes. Use fiber optic cable to interconnect sign and controller. Install fiber optic interconnect centers in the DMS enclosure and DMS cabinet to securely install and terminate the fiber optic cable. Submit material submittal cut sheets for the interconnect center.

E. DMS Controller, DMS Cabinet, DMS Controller Cabinet Extender, and Foundation

Furnish and install one DMS controller with accessories per DMS in a protective cabinet. Mount the DMS controller cabinet on the DMS support structure or on the existing foundation as shown in

the Plans. Install pole-mounted DMS controller cabinets so that the height to the middle of the cabinet is 4 feet from the finished grade below. Ensure a minimum of 3'x 3' level working surface exists under each cabinet to provide maintenance technicians with a safe working environment.

Install base mounted DMS controller cabinets and 12-inch controller cabinet base extenders on the existing foundations. Comply with Section 1098-16 and 1753 of the Standard Specifications. Provide 12-inch base extenders that match the width and depth dimensions of the DMS controller cabinets.

Enlarge the existing DMS cabinet foundations to accommodate the new DMS cabinet and/or to provide a maintenance technician pad. Comply with Sections 825 and 1000-4 of the Standard Specifications.

Excavate the ground around the existing foundation to a depth sufficient to expose a minimum of 4 inches of the foundation below existing grade.

Rough the sides of the existing foundation from the top to a point 4 inches below grade by means of a chisel or other method approved by the Engineer.

Wash the sides of the foundation with water pressurized at 50 psi and thoroughly dry with compressed air.

Drill holes approximately 6 inches deep on 12-inch centers into the existing foundation. Install #4 dowels and epoxy into place. Provide dowels of the following lengths:

Foundation Extension	Length of Dowel
>16"	18"
>6" and <16"	11"
= 6"	8"

Form the sides of the modified foundation to a minimum depth of 4 inches below grade.

Position forms so that all existing exposed foundation surfaces at or above grade will be level.

Provide a 1-inch chamfer on all new outside edges.

Apply a coating of approved epoxy bonding agent to all exposed roughened concrete surfaces as recommended by the manufacturer.

Modify the existing foundations to provide a minimum technician work area of 24 inches [length] from the front and rear doors of the cabinet and to span the width of the existing foundations.

Provide the DMS controller as a software-oriented microprocessor and with resident software stored in non-volatile memory. The Control Software, controller and communications must comply with the NTCIP Standards identified in these Project Special Provisions. Provide sufficient non-volatile memory to allow storage of at least 500 multi-page messages and a test pattern program.

Furnish the DMS cabinet with, but not limited to, the following:

- Power supply and distribution assembly
- Power line filtering hybrid surge protectors

- Radio Interference Suppressor
- Communications surge protection devices
- Industrial-Grade UPS system and local disconnect
- Microprocessor-based controller
- Display driver and control system (unless integral to the DMS)
- Industrial-grade dial-up modem and interface cable
- Industrial-grade telephone line surge and lightning protector
- Serial interface port for local laptop computer
- Local user interface
- Interior lighting and duplex receptacle
- Adjustable shelves as required for components
- Temperature control system
- All interconnect harnesses, connectors, and terminal blocks
- All necessary installation and mounting hardware

Furnish the DMS controller and associated equipment completely housed in a NEMA 3R cabinet made from 5052-H32 sheet aluminum at least 1/8" thick. Use natural aluminum cabinets. Perform all welding of aluminum and aluminum alloys in accordance with the latest edition of AWS D1.2, Structural Welding Code - Aluminum. Continuously weld the seams using Gas Metal Arc Welding (GMAW).

Slant the cabinet roof away from the front of the cabinet to prevent water from collecting on it.

Do not place a manufacturer name, logo, or other information on the faces of the controller cabinet visible to the motorist.

Provide cabinets capable of housing the components and sized to fit space requirement. Design the cabinet layout for ease of maintenance and operation, with all components easily accessible. Submit a cabinet layout plan for approval by the Engineer.

Locate louvered vents with filters in the cabinet to direct airflow over the controller and auxiliary equipment, and in a manner that prevents rain from entering the cabinet. Fit the inside of the cabinet, directly behind the vents, with a replaceable, standard-size, commercially available air filter of sufficient size to cover the entire vented area.

Provide a torsionally rigid door with a continuous stainless steel hinge on the side that permits complete access to the cabinet interior. Provide a gasket as a permanent and weather resistant seal at the cabinet door and at the edges of the fan / exhaust openings. Use a non-absorbent gasket material that will maintain its resiliency after long-term exposure to the outdoor environment. Construct the doors so that they fit firmly and evenly against the gasket material when closed. Provide the cabinet door with louvered vents and air filters near the bottom as described in the paragraph above.

Provide a Plexiglas rack of appropriate size at a convenient location on the inside of the door to store the cabinet wiring diagrams and other related cabinet drawings. Provide a Corbin #2 main

door lock made of non-ferrous or stainless steel material. Key all locks on the project alike, and provide 10 keys to the Engineer. In addition, design the handle to permit pad-locking.

Provide the interior of the cabinet with ample space for housing the controller and all associated equipment and wiring; use no more than 75% of the useable space in the cabinet. Provide ample space in the bottom of the cabinet for the entrance and exit of all power, communications, and grounding conductors and conduit.

Arrange the equipment so as to permit easy installation of the cabling through the conduit so that they will not interfere with the operation, inspection, or maintenance of the unit. Provide adjustable metal shelves, brackets, or other support for the controller unit and auxiliary equipment. Leave a 3 inch minimum clearance from the bottom of the cabinet to all equipment, terminals, and bus bars.

Provide power supply monitoring circuitry to detect power failure and to automatically report the occurrence to the Control Software.

Install two 15-watt fluorescent light strips with shields, one in the top of the cabinet and the other under the bottom shelf. Design both lights to automatically turn on when the cabinet door is opened and turn off when the door closes.

Mount and wire a 120V (±10%) GFCI duplex receptacle of the 3-wire grounding type in the cabinet in a location that presents no electrical hazard when used by service personnel for the operation of power tools and work lights.

No cabinet resident equipment may utilize the GFCI receptacle. Furnish one spare non-GFCI receptacle for future equipment.

Mount a bug-proof and weatherproof thermostatically controlled fan and safety shield in the top of the cabinet. Size the fan to provide at least for two air exchanges per minute. Fuse the fan at 125% of the capacity of the motor. The magnetic field of the fan motor must not affect the performance of the control equipment. Use a fan thermostat that is manually adjustable to turn on between 80°F and 160°F with a differential of not more than 10°F between automatic turn-on and turn-off. Mount it in an easily accessible location, but not within 6 inches of the fan.

Install additional fans and/or heaters as needed to maintain the temperature inside the cabinet within the operating temperature range of the equipment within the cabinet as recommended by equipment manufacturer(s).

1. Wiring

The requirements stated herein apply wherever electrical wiring is needed for any DMS system assemblies and subassemblies such as controller cabinet, DMS enclosure, electrical panel boards and etc.

Neatly arrange and secure the wiring inside the cabinet. Where cable wires are clamped to the walls of the control cabinet, provide clamps made of nylon, metal, plastic with rubber or neoprene protectors, or similar. Lace and jacket all harnesses, or tie them with nylon tie wraps spaced at 6 inches maximum to prevent separation of the individual conductors.

Individually and uniquely label all conductors. Ensure all conductor labels are clearly visible without moving the conductor. Connect all terminal conductors to the terminal strip in right angles. Remove excess conductor before termination of the conductor. Mold the conductor in such a fashion as to retain its relative position to the terminal strip if removed from the strip. Do not run a conductor across a work surface with the exception of connecting to that work

surface. No conductor bundles can be support by fasteners that support work surfaces. Install all connectors, devices and conductors in accordance to manufactures guidelines. Comply with the latest NEC guideline in effect during installation. No conductor or conductor bundle may hang loose or create a snag hazard. Protect all conductors from damage. Ensure all solder joints are completed using industry accepted practices and will not fail due to vibration or movement. Protect lamps and control boards from damage.

Insulate all conductors and live terminals so they are not hazardous to maintenance personnel.

Route and bundle all wiring containing line voltage AC and / or shield it from all low voltage control circuits. Install safety covers to prevent accidental contact with all live AC terminals located inside the cabinet.

Use industry standard, keyed-type connectors with a retaining feature for connections to the controller.

Label all equipment and equipment controls clearly.

Supply each cabinet with one complete set of wiring diagrams that identify the color-coding or wire tagging used in all connections. Furnish a water-resistant packet adequate for storing wiring diagrams, operating instructions, and maintenance manuals with each cabinet.

2. Power Supply and Circuit Protection

Design the DMS and controller for use on a system with a line voltage of 120V $\pm$ 10% at a frequency of 60 Hz $\pm$ 3 Hz. Under normal operation, do not allow the voltage drop between no load and full load of the DMS and its controller to exceed 3% of the nominal voltage.

Blackout, brownout, line noise, chronic over-voltage, sag, spike, surge, and transient effects are considered typical AC voltage defects. Protect the DMS system equipment so that these defects do not damage the DMS equipment or interrupt their operation. Equip all cabinets with devices to protect the equipment in the cabinet from damage due to lightning and external circuit power and current surges.

3. Circuit Breakers

Protect the DMS controller, accessories, and cabinet utilities with thermal magnetic circuit breakers. Provide the controller cabinet with a main circuit breaker sized according to the NEC. Use appropriately sized branch circuit breakers to protect the controller and accessories and for servicing DMS equipment and cabinet utilities.

4. Surge Suppressor

Install and clearly label filtering hybrid power line surge protectors on the load side of the branch circuit breakers in a manner that permits easy servicing. Ground and electrically bond the surge protector to the cabinet within 2 inches.

Provide power line surge protector that meets the following requirements:

Peak surge current occurrences	20 minimum
Peak surge current for an 8 x 20 microsecond waveshape	50,000 amperes

Energy Absorption	> 500 Joules
Clamp voltage	240 volts
Response time	<1 nanosecond
Minimum current for filtered output	15 amperes for 120VAC*
Temperature range	-40°F to +158°F

*Capable of handling the continuous current to the equipment

5. Radio Interference Suppressor

Provide each cabinet with sufficient electrical and electronic noise suppression to enable all equipment in it to function properly. Provide one or more radio interference suppressors (RIS) connected between the stages of the power line surge suppressor that minimize interference generated in the cabinet in both the broadcast and the aircraft frequencies. Each RIS must provide a minimum attenuation of 50 decibels over a frequency range of 200 KHz to 75 MHz. Clearly label the suppressor(s) and size them at least at the rated current of the main circuit breaker but not less than 50 amperes.

Provide RIS that are hermetically sealed in a substantial metal case which is filled with a suitable insulating compound and have nickel-plated 10/24 brass stud terminals of sufficient external length to provide space to connect #8 AWG wires. Mount them so that the studs cannot be turned in the case. Properly insulate ungrounded terminals from each other, and maintain a surface linkage distance of not less than ¼" between any exposed current conductor and any other metallic parts. The terminals must have an insulation factor of 100-200 MΩ, dependent on external circuit conditions. Use RIS designed for 120 VAC ± 10%, 60Hz, and which meet the standards of UL and the Radio Manufacturers Association.

6. Communications Surge Protector

Equip the cabinet with properly labeled hybrid data line surge protectors that meet the following general requirements:

Surge current occurrences at 2000 ampere, 8 x 20 microsecond waveform	> 80
Surge current occurrences at 400 ampere, 10x700 microsecond waveform	> 80
Peak surge current for 8 x 20 microsecond waveform	10,000 A (2500 A/line)
Peak surge current for 10x700 microsecond waveform	500 A/line
Response time	< 1 nanosecond
Series resistance	< 15 Ω
Average capacitance	1500 pF
Temperature range	-10°F to 150°F
Clamp Voltage	As required to match equipment in

	application

7. Lightning Arrester

Protect the system with an UL-approved lightning arrester installed at the main service disconnect that meets the following requirements:

Type of design	Silicon Oxide Varistor
Voltage	120/240 Single phase, 3 wires
Maximum current	100,000 amps
Maximum energy	3000 joules per pole
Maximum number of surges	Unlimited
Response time one milliamp test	5 nanoseconds
Response time to clamp 10,000 amps	10 nanoseconds
Response time to clamp 50,000 amps	25 nanoseconds
Leak current at double the rated voltage	None
Ground Wire	Separate

8. Uninterruptible Power Supply (UPS)

Provide the cabinet with an industrial grade power conditioning UPS unit to supply continuous power to operate the equipment connected to it if the primary power fails. The UPS must detect a power failure and provide backup power within 20 milliseconds. Transition to the UPS source from primary power must not cause loss of data or damage to the equipment being supplied with backup power. Provide an UPS with at least three outlets for supplying conditioned AC voltage to the DMS controller and modem. Provide a unit to meet the following requirements:

- Input Voltage Range: 120VAC +12%, -25%
- Power Rating: 1000 VA, 700 Watts
- Input Frequency: 45 to 65 Hz
- Input Current: 7.2A
- Output Voltage: 120VAC +/- 3%
- Output Frequency: 50/60 +/-1 Hz
- Output Current: 8.3A
- Output Crest Factor Ration: @50% Load Up to 4.8:1
  @75% Load Up to 3.2:1
  @100% Load Up to 2.4:1
- Output THD: 3% Max. (Linear)
  5% Max. (Non-Linear)

- Output Overload: 110% for 10 min; 200% for 0.05 sec.
- Output Dynamic Response: +/- 4% for 100% Step Load Change
- 0.5 ms Recovery Time.
- Output Efficiency @ 100% Load:90% (Normal Mode)
- Operating Temperature: -40 °F to +165 °F
- Humidity: 0% to 95% Non-condensing
- Remote Monitoring Interface: RS-232
- Protection: Input/Output Short Circuit
  Input/Output Overload
  Excessive Battery Discharge
- Specifications: UL1778, FCC Class A, IEEE 587

Provide the UPS unit capable of supplying 30 minutes of continuous backup power to the equipment connected to it when the equipment is operating at full load.

9. Controller Communications Interface

Provide the controller with the following interface ports:

- An EIA/TIA-232E port for remote communication using NTCIP
- An 10/100 Ethernet port for remote communication using NTCIP
- An EIA/TIA-232E port for onsite access using a laptop
- An EIA/TIA-232E auxiliary port for communication with a field device such as a UPS
- Fiber Optic ports for communication with the sign
- RJ45 ports for communication with the sign using CAT-5 cable
- RJ45 ports for communication with mini-controller located inside the sign enclosure

10. Controller Local User Interface

Provide the controller with a Local User Interface (LUI) for at least the following functions:

- On / Off Switch: controls power to the controller.
- Control Mode Switch: for setting the controller operation mode to either remote or local mode.
- LCD Display and Keypad: Allow user to navigate through the controller menu for configuration (display, communications parameter, etc) running diagnostics, viewing peripherals status, message creation, message preview, message activation, and etc. Furnish a LCD display with a minimum size of 240x64 dots with LED back light.

11. Controller Address

Assign each DMS controller a unique address. Preface all commands from the Control Software with a particular DMS controller address. The DMS controller compares its address with the address transmitted; if the addresses match, then the controller processes the accompanying data.

12. Controller Functions

Design the DMS controller to continuously control and monitor the DMS independent of the Control Software.

Design the controller to display a message on the sign sent by the Control Software, a message stored in the sign controller memory, or a message created on-site by an operator using the controller keypad.

Provide the DMS controller with a watchdog timer to detect controller failures and to reset the microprocessor, and with a battery backed-up clock to maintain an accurate time and date reference. Set the clock through an external command from the Control Software or the Local User Interface.

13. DMS Controller Memory

Furnish each DMS controller with non-volatile memory. Use the non-volatile memory to store and reprogram at least one test pattern sequence and 500 messages containing a minimum of two pages of 45 characters per page. The Control Software can upload messages into and download messages from each controller's non-volatile memory remotely.

Messages uploaded and stored in the controller's non-volatile memory may be erased and edited using the Control Software and the controller. New messages may be uploaded to and stored in the controller's non-volatile memory using the Control Software and the controller.

14. Telephone Modem

Furnish and install industrial-grade modems with a data rate of 56 kbps. The modem must have a watchdog circuitry to continuously monitor the power supply, internal hardware, and operational software. In the event of a hardware or software problem, provide a modem that automatically resets itself.

15. Telephone Line Surge and Lightning Protector

Provide telephone line surge and lightning protectors that are UL rated for industrial use and meet the following specifications:

Technology	Solid state with fast acting fuses and resistors
Usage	Telephone Line
Ports Protected	1 (2 lines per port)
Connectors	RJ11/12
Surge Capacity	1.9 kA / line
Clamp & Rated Voltage	270 V and 200 V
Max Frequency	50 MHz

Operating Temperature	-40° F to 185 ° F
Max Inline Resistance	22 Ohms
Ratings	UL 497A, IEC801-5, CCITT (ITU-T) K17

F. Photo-Electric Sensors

Install three photoelectric sensors with ½ inch minimum diameter photosensitive lens inside the DMS enclosure. Use sensors that will operate normally despite continual exposure to direct sunlight. Place the sensors so they are accessible and field adjustable. Point one sensor north or bottom of the sign. Place the other two, one on the back wall and one on the front wall of the sign enclosure. Alternate designs maybe accepted provided the sensor assembly is accessible and serviceable from inside the sign enclosure.

Provide controls so that the Engineer can field adjust the following:

- The light level emitted by the pixels elements in each Light Level Mode.
- The ambient light level at which each Light Level Mode is activated.

G. Equipment List

Provide a general description of all equipment and all information necessary to describe the basic use or function of the major system components. Include a general "block diagram" presentation. Include tabular charts listing auxiliary equipment, if any is required. Include the nomenclature, physical and electrical characteristics, and functions of the auxiliary equipment unless such information is contained in an associated manual; in this case include a reference to the location of the information. Include an itemized list of equipment costs.

Include a table itemizing the estimated average and maximum power consumption for each major piece of equipment.

H. Physical Description

Provide a detailed physical description of size, weight, center of gravity, special mounting requirements, electrical connections, and all other pertinent information necessary for proper installation and operation of the equipment.

I. Parts List

Provide a parts list that contains all information needed to describe the characteristics of the individual parts, as required for identification. Include a list of all equipment within a group and a list of all assemblies, sub-assemblies, and replacement parts of all units. Arrange this data in a table, in alpha-numerical order of the schematic reference symbols, which gives the associated description, manufacturer's name, and part number, as well as alternate manufacturers and part numbers. Provide a table of contents or other appropriate grouping to identify major components, assemblies, etc.

J. Character Set Submittal

Submit an engineering drawing of the DMS character set including 26 upper case and lower case letters, 10 numerals, an asterisk (*), a dash, a plus sign (+), a designated lane diamond, a slash, an ampersand, and arrows at 0, 45, 90, 135, 180, 225, 270, and 315 degrees.

K. Wiring Diagrams

Provide a wiring diagram for each DMS and each cabinet, as well as interconnection wiring diagrams for the system as a whole.

Provide complete and detailed schematic diagrams to component level for all DMS assemblies and subassemblies such as driver boards, control boards, DMS controller, power supplies, and etc. Ensure that each schematic enables an electronics technician to successfully identify any component on a board or assembly and trace its incoming and outgoing signals.

L. Routine of Operation

Describe the operational routine, from necessary preparations for placing the equipment into operation to securing the equipment after operation. Show appropriate illustrations with the sequence of operations presented in tabular form wherever applicable. Include in this section a total list of the test instruments, aids and tools required to perform necessary measurements and measurement techniques for each component, as well as set-up, test, and calibration procedures.

M. Maintenance Procedures

Specify the recommended preventative maintenance procedures and checks at pre-operation, monthly, quarterly, semi-annual, annual, and "as required" periods to assure equipment operates reliably. List specifications (including tolerances) for all electrical, mechanical, and other applicable measurements and/or adjustments.

N. Repair Procedures

Include in this section all data and step-by-step procedures necessary to isolate and repair failures or malfunctions, assuming the maintenance technicians are capable of analytical reasoning using the information provided in the section titled "Wiring Diagrams and Theory of Operation."

Describe accuracy, limits, and tolerances for all electrical, physical, or other applicable measurements. Include instructions for disassembly, overhaul, and re-assembly, with shop specifications and performance requirements.

Give detailed instructions only where failure to follow special procedures would result in damage to equipment, improper operation, danger to operating or maintenance personnel, etc. Include such instructions and specifications only for maintenance that specialized technicians and engineers in a modern electromechanical shop would perform. Describe special test set-up, component fabrication, and the use of special tools, jigs, and test equipment.

O. Field Trial

At the request of the Engineer, supply a three character demonstration module with characters of the size and type specified for the project, an appropriate control device and power supply to allow character display within 30 working days of the request. Perform a field trial on this module at a time and location selected by the Engineer.

This trial will allow the Engineer or his selected representatives to test the readability of the DMS at the maximum distance required for specified character size. Test the module with the sun directly above the DMS, and near the horizon in front of and behind the DMS (washout and back-lit conditions).

8.3 CONSTRUCTION METHODS

A. Description

This article establishes practices and procedures and gives minimum standards and requirements for the installation of Dynamic Message Sign systems, auxiliary equipment and the construction of related structures.

Provide electrical equipment described in this specification that conforms to the standards of NEMA, UL, or Electronic Industries Association (EIA), wherever applicable. Provide connections between controllers and electric utilities that conform to NEC standards. Express wire sizes according to the American Wire Gauge (AWG).

Provide stainless steel screws, nuts, and locking washers in all external locations. Do not use self-tapping screws unless specifically approved by the Engineer. Use parts made of corrosion-resistant materials, such as plastic, stainless steel, brass, or aluminum. Use construction materials that resist fungus growth and moisture deterioration. Separate dissimilar metals by an inert dielectric material.

B. Layout

The Engineer will establish the actual location of each Dynamic Message Sign assembly. It is the Contractor's responsibility to ensure proper elevation, offset, and orientation of all DMS assemblies. The location of service poles as well as conduit lengths shown in the Plans, are approximate based on available project data. Make actual field measurements to place conduit and equipment at the required location. Submit a drawing showing all underground conduits and cables dimensioned from fixed objects or station marks.

C. Construction Submittal

When the work is complete, submit "as built" plans, inventory sheets, and any other data required by the Engineer to show the details of actual construction and installation and any modifications made during installation.

The "as built" plans will show: the DMS, controller, and service pole locations; DMS enclosure and cabinet wiring layouts; and wire and conduit routing. Include detailed drawings that identify the routing of all conductors in the system by cable type, color code, and function. Clearly label all equipment in the DMS system, cabinet, and DMS enclosure.

D. Conduit

Install the conduit system in accordance with section 1097 of Standard Specification and NEC requirements for an approved watertight raceway.

Make bends in the conduit so as not to damage it or change its internal diameter. Install watertight and continuous conduit with as few couplings as standard lengths permit.

Clean conduit before, during, and after installation. Install conduit in such a manner that temperature changes will not cause elongation or contraction that might damage the system.

Attach the conduit system to and install along the structural components of the DMS structure assembly with beam clamps or stainless steel strapping. Install strapping according to the strapping manufacturer's recommendations. Do not use welding or drilling to fasten conduit to structural components. Space the fasteners at no more than 4 feet for conduit 1.5 inches and larger or 6 feet for

conduit smaller than 1.25 inches. Place fasteners no more than 3 feet from the center of bends, fittings, boxes, switches, and devices.

Locate underground conduit as shown in the Plans in a manner consistent with these Project Special Provisions.

Do not exceed the appropriate fill ratio on all cable installed in conduit as specified in the NEC.

E. Wiring Methods

Do not pull permanent wire through a conduit system until the system is complete and has been cleaned.

Color-code all conductors per the NEC. Use approved marking tape, paint, sleeves or continuous colored conductors for No.8 AWG and larger. Do not mark a white conductor in a cable assembly any other color.

Bury underground circuits at the depth shown in the Plans and surround it with at least 3 inches of sand or earth back-fill free of rocks and debris. Compact backfill in 6 inch layers. Do not splice underground circuits unless specifically noted in the Plans.

F. Equipment and Cabinet Mounting

Mount equipment securely at the locations shown in the Plans, in conformance with the dimensions shown. Install fasteners as recommended by the manufacturer and space them evenly. Use all mounting holes and attachment points for attaching DMS enclosures and cabinets to the structures.

Drill holes for expansion anchors of the size recommended by the manufacturer of the anchors and thoroughly clean them of all debris.

Provide one key-operated, pin tumbler, dead bolt padlock, with brass or bronze shackle and case, conforming to Military Specification MIL-P-17802E (Grade I, Class 2, Size 2, Style A) for each electrical panel and switch on the project. Key all padlocks alike, and provide 10 keys to the Engineer.

Provide cabinets with all mounting plates, anchor bolts, and any other necessary mounting hardware in accordance with these Project Special Provisions and the Plans.

Seal all unused conduit installed in cabinets at both ends to prevent water and dirt from entering the conduit and cabinet with approved sealing material.

Install a ground bushing attached inside the cabinet on all metal conduits entering the cabinet. Connect these ground bushings to the cabinet ground bus.

G. Work Site Clean-Up

Clean the site of all debris, excess excavation, waste packing material, wire, etc. Clean and clear the work site at the end of each workday. Do not throw waste material in storm drains or sewers.

8.4 MEASUREMENT AND PAYMENT

DMS will be measured and paid as the actual number of DMS furnished, installed, and accepted. Each DMS consists of a LED Dynamic Message Sign, communications equipment, strapping hardware, controller, UPS, controller cabinet, conduit, fittings, couplings, sweeps, conduit bodies, wire, connectors, circuit protection equipment, photo-electric sensors, tools, materials, all related

testing, cost of labor, cost of transportation, incidentals, and all other equipment necessary to furnish and install the DMS system.

Cabinet Base Extender will be measured and paid as the actual number of cabinet base extenders furnished, installed, and accepted.

Modify Existing DMS Cabinet Foundation will be measured as the actual number of modified cabinet foundations furnished, installed, and accepted.

Payment will be made under:

Pay Item

DMS.....Each

Cabinet Base Extender.....Each

Modify Existing DMS Cabinet Foundation.....Each

9. NTCIP REQUIREMENTS

This section defines the detailed NTCIP requirements for the DMSs covered by these Project Special Provisions and Plans.

9.1 REFERENCES

This specification references several standards through their NTCIP designated names. The following list provides the full reference to the current version of each of these standards.

Implement the most recent version of the standard including any and all Approved or Recommended Amendments to these standards for each NTCIP Component covered by these project specifications.

Table 1: NTCIP Standards

Abbreviated Number	Full Number	Title
NTCIP 1101	NTCIP 1101:1997	*Simple Transportation Management Framework*
NTCIP 1201	NTCIP 1201:1997	*Global Object Definitions*
NTCIP 1203	NTCIP 1203:1997	*Object Definitions for Dynamic Message Signs*
NTCIP 2001	NTCIP 2001:1997	*Class B Profile*

NTCIP 2101	NTCIP 2101	*SP-PMPP/232* *Subnet Profile for PMPP over RS-232*
NTCIP 2102	NTCIP 2102	*SP-PMPP/FSK* *Subnet Profile for PMPP over FSK Modem*
NTCIP 2103	NTCIP 2103	*SP-PPP/232* *Subnetwork Profile for PPP over RS232 (Dial Up)*
NTCIP 2104	NTCIP 2104	*SP-Ethernet* *Subnet Profile for Ethernet*
NTCIP 2201	NTCIP 2201	*TP-Null* *Transport Profile*
NTCIP 2202	NTCIP 2202	*TP-Internet* *Internet Transport Profile (TCP/IP and UDP/IP)*
NTCIP 2301	NTCIP 2301	AP-STMF AP for Simple Transportation Management Framework

A. General Requirements

1. Subnet Level

Ensure each serial port on each NTCIP Component supports NTCIP 2103 over a dial-up connection with a contractor provided external modem with data rates of 28.8 kbps, 19.2 kbps, 14.4 kbps, 9600 bps, 4800 bps, 2400 bps, 1200 bps, 600 bps, and 300 bps. Enable the NTCIP Component to make outgoing and receive incoming calls as necessary and support the following modem command sets:

- Hayes AT - Command Set
- MNP5
- MNP10
- V.42bis

Ensure each serial port on each NTCIP Component supports NTCIP 2103 over a null-modem connection with data rates of 19.2 kbps, 14.4 kbps, 9600 bps, 4800 bps, 2400 bps, 1200 bps, 600 bps, and 300 bps.

Ensure each serial port on each NTCIP Component supports NTCIP 2101 with data rates of 9600 bps, 4800 bps, 2400 bps, 1200 bps, 600 bps, and 300 bps.

Ensure NTCIP components support NTCIP 2102 and NTCIP 2104.

NTCIP Components may support additional Subnet Profiles at the manufacturer's option. At any one time, make certain only one Subnet Profile is active on a given serial port of the NTCIP Component. Ensure the NTCIP Component can be configured to allow the field technician to activate the desired Subnet Profile and provide a visual indication of the currently selected Subnet Profile.

2. Transport Level

Ensure each NTCIP Component complies with NTCIP 2201 and 2202.

NTCIP Components may support additional Transport Profiles at the manufacturer's option. Ensure Response datagrams use the same Transport Profile used in the request. Ensure each NTCIP Component supports the receipt of datagrams conforming to any of the identified Transport Profiles at any time.

3. Application Level

Ensure each NTCIP Component complies with NTCIP 1101 and 2301 and meets the requirements for Conformance Level 1 (NOTE - See Amendment to standard).

Ensure each NTCIP Component supports SNMP traps. An NTCIP Component may support additional Application Profiles at the manufacturer's option. Ensure Responses use the same Application Profile used by the request. Ensure each NTCIP Component supports the receipt of Application data packets at any time allowed by the subject standards.

4. Information Level

Guarantee each NTCIP Component provides Full, Standardized Object Range Support of all objects required by these Special Provisions unless otherwise indicated below. Make certain the maximum Response Time for any object or group of objects is 200 milliseconds.

Design the DMS to support all mandatory objects of all mandatory Conformance Groups as defined in NTCIP 1201 and NTCIP 1203. Table 2 indicates the modified object requirements for these mandatory objects.

Table 2: Modified Object Ranges for Mandatory Objects

Object	Reference	Project Requirement
ModuleTableEntry	NTCIP 1201 Clause 2.2.3	Contains at least one row with moduleType equal to 3 (software). The moduleMake specifies the name of the manufacturer, the moduleModel specifies the manufacturer's name of the component and the modelVersion indicates the

		model version number of the component.
MaxGroupAddresses	NTCIP 1201 Clause 2.7.1	At least 1
CommunityNamesMax	NTCIP 1201 Clause 2.8.2	At least 3
DmsNumPermanentMsg	NTCIP 1203 Clause 2.6.1.1.1.1	At least 1*
DmsMaxChangeableMsg	NTCIP 1203 Clause 2.6.1.1.1.3	At least 21
DmsFreeChangeableMemory	NTCIP 1203 Clause 2.6.1.1.1.4	At least 20 when no messages are stored.
DmsMessageMultiString	NTCIP 1203 Clause 2.6.1.1.1.8.3	The DMS supports any valid MULTI string containing any subset of those MULTI tags listed in Table 4
DmsControlMode	NTCIP 1203 Clause 2.7.1.1.1.1	Support at least the following modes: Local External central CentralOverride

* Ensure the Permanent Messages display the content shown in Table 3.

Ensure the sign blanks if a command to display a message contains an invalid Message CRC value for the desired message.

Table 3: Content of Permanent Messages

Perm. Msg. Num.	Description
1	Permanent Message #1 blanks the display (i.e., consist of and empty MULTI string). It has a run-time priority of one (1).

Table 4: Required MULTI Tags

Code	Feature
f1	field 1 - time (12hr)

f2	field 2 - time (24hr)
f8	field 8 – day of month
f9	field 9 – month
f10	field 10 - 2 digit year
f11	field 11 - 4 digit year
fl (and /fl)	flashing text on a line by line basis with flash rates controllable in 0.5 second increments.
fo	Font
jl2	Justification – line – left
jl3	Justification – line – center
jl4	Justification – line – right
jl5	Justification – line – full
jp2	Justification – page – top
jp3	Justification – page – middle
jp4	Justification – page – bottom
Mv	moving text
Nl	new line
Np	new page, up to 2 instances in a message (i.e., up to 3 pages/frames in a message counting first page)
Pt	page times controllable in 0.5 second increments.

The NTCIP Component implements all mandatory and optional objects of the following optional conformance groups with FSORS.

5. Test Heading

a. Time Management

As defined in NTCIP 1201

b. Timebase Event Schedule

As defined in NTCIP 1201. The following list indicates the modified object requirements for this conformance group.

Table 5: Modified Object Ranges for the Timebase Event Schedule Conformance Group

Object	Reference	Project Requirement
MaxTimeBaseScheduleEntries	NTCIP 1201 Clause 2.4.3.1	At least 28
maxDayPlans	NTCIP 1201 Clause 2.4.4.1	At least 14
maxDayPlanEvents	NTCIP 1201 Clause 2.4.4.2	At least 10

c. Report

As defined in NTCIP 1201. The following list indicates the modified object requirements for this conformance group.

Table 6: Modified Object Ranges for the Report Conformance Group

Object	Reference	Project Requirement
maxEventLogConfigs	NTCIP 1201 Clause 2.5.1	At least 50
eventConfigurationMode	NTCIP 1201 Clause 2.4.3.1	The NTCIP Component supports the following Event Configuration Modes: onChange greaterThanValue smallerThanValue
MaxEventLogSize	NTCIP 1201 Clause 2.5.3	At least 200
MaxEventClasses	NTCIP 1201 Clause 2.5.5	At least 16

d. PMPP

e. Font Configuration

As defined in NTCIP 1203. The following list indicates the modified object requirements for this conformance group.

Table 7: Modified Object Ranges for the Font Configuration Conformance Group

Object	Reference	Project Requirement
NumFonts	NTCIP 1203 Clause 2.4.1.1.1.1	At least 4*

MaxFontCharacters	NTCIP 1203 Clause 2.4.1.1.1.3	At least 127**

*Upon delivery, the first font is a standard 18" font. The second font is a double-stroke 18" font. The third font is a 28" font. The fourth font is empty.

**Upon delivery, the first three font sets are configured in accordance with the ASCII character set for the following characters:

- "A" thru "Z"- All upper case letters.
- "0" thru "9"- All decimal digits.
- Space (i.e., ASCII code 0x20).
- Punctuation marks shown in brackets [. , ! ? - ' ' " " / ( )]
- Special characters shown in brackets [# & * +< >]

f. DMS Configuration

As defined in NTCIP 1203.

g. MULTI Configuration

As defined in NTCIP 1203. The following list indicates the modified object requirements for this conformance group.

Table 8: Modified Object Ranges for the MULTI Configuration Conformance Group

Object	Reference	Project Requirement
DefaultBackgroundColor	NTCIP 1203 Clause 2.5.1.1.1.1	The DMS supports the following background colors: black
DefaultForegroundColor	NTCIP 1203 Clause 2.5.1.1.1.2	The DMS supports the following foreground colors: amber
DefaultJustificationLine	NTCIP 1203 Clause 2.5.1.1.1.6	The DMS supports the following forms of line justification: left center right full
defaultJustificationPage	NTCIP 1203 Clause 2.5.1.1.1.7	The DMS supports the following forms of page justification:

		top middle bottom
defaultPageOnTime	NTCIP 1203 Clause 2.5.1.1.1.8	The DMS supports the full range of these objects with step sizes no larger than 0.5 seconds
defaultPageOffTime	NTCIP 1203 Clause 2.5.1.1.1.9	The DMS supports the full range of these objects with step sizes no larger than 0.5 seconds
defaultCharacterSet	NTCIP 1203 Clause 2.5.1.1.1.10	The DMS supports the following character sets: eightBit

h. Default Message Control as defined in NTCIP 1203

i. Pixel Service Control as defined in NTCIP 1203

j. MULTI Error Control as defined in NTCIP 1203

k. Illumination/Brightness Control

As defined in NTCIP 1203. The following list indicates the modified object requirements for this conformance group.

Table 9: Modified Object Ranges for the Illumination/Brightness Control Conformance Group

Object	Reference	Project Requirement
dmsIllumControl	NTCIP 1203 Clause 2.8.1.1.1.1	The DMS supports the following illumination control modes: photocell timer manual
dmsIllumNumBrightLevels	NTCIP 1203 Clause 2.8.1.1.1.4	At least 16

l. Auxiliary I/O

m. Scheduling

As defined in NTCIP 1203. The following list indicates the modified object requirements for this conformance group.

Table 10: Modified Object Ranges for the Scheduling Conformance Group

Object	Reference	Project Requirement
NumActionTableEntries	NTCIP 1203 Clause 2.9.1.1.1.1	At least 21

n. **Sign Status** as defined in NTCIP 1203

o. **Status Error** as defined in NTCIP 1203

p. **Pixel Error Status** as defined in NTCIP 1203

q. **Fan Error Status** as defined in NTCIP 1203

r. **Power Status as** defined in NTCIP 1203

s. **Temperature Status** as defined in NTCIP 1203

Install necessary hardware for the support of items q, r, and s above.

Table 11: Some Optional Object Requirements

Object	Reference	Project Requirement
DefaultFlashOn	NTCIP 1203 Clause 2.5.1.1.1.3	The DMS supports the full range of these objects with step sizes no larger than 0.5 seconds
DefaultFlashOff	NTCIP 1203 Clause 2.5.1.1.1.4	The DMS supports the full range of these objects with step sizes no larger than 0.5 seconds
DmsMultiOtherErrorDescription	NTCIP 1203 Clause 2.7.1.1.1.20	If the vendor implements any vendor-specific MULTI tags, the DMS shall provide meaningful error messages within this object whenever one of these tags generates an error.

6. Documentation

Supply software with full documentation, including a CD-ROM containing ASCII versions of the following MIB files in Abstract Syntax Notation 1 (ASN.1) format:

- The relevant version of each official standard MIB Module referenced by the device functionality.
- If the device does not support the full range of any given object within a Standard MIB Module, a manufacturer specific version of the official Standard MIB Module with the supported range indicated in ASN.1 format in the SYNTAX and/or DESCRIPTION fields of the associated OBJECT TYPE macro. Name this file identical to the standard MIB Module, except that it will have the extension ".man".
- A MIB Module in ASN.1 format containing any and all manufacturer-specific objects supported by the device with accurate and meaningful DESCRIPTION fields and supported ranges indicated in the SYNTAX field of the OBJECT-TYPE macros.
- A MIB containing any other objects supported by the device.

Allow the use of any and all of this documentation by any party authorized by the Department for systems integration purposes at any time initially or in the future, regardless of what parties are involved in the systems integration effort.

B. NTCIP Acceptance Testing

Test the NTCIP requirements outlined above by a third party testing firm. Submit to the Engineer for approval a portfolio of the selected firm. Include the name, address, and a history of the selected firm in performing NTCIP testing along with references. Also provide a contact person's name and phone number. Submit detailed NTCIP testing plans and procedures, including a list of hardware and software, to the Engineer for review and approval 10 days in advance of a scheduled testing date. Develop test documents based on the NTCIP requirements of these Project Special Provisions. The acceptance test will use the NTCIP Exerciser, and/or other authorized testing tools and will follow the guidelines established in the ENTERPRISE Test Procedures. Conduct the test in North Carolina on the installed system in the presence of the Engineer. Document and certify the results of the test by the firm conducting the test and submit the Engineer for review and approval. In case of failures, remedy the problem and have the firm retest in North Carolina. Continue process until all failures are resolved. The Department reserves the right to enhance these tests as deemed appropriate to ensure device compliance.

9.2 Measurement and Payment

There will be no direct payment for the work covered by this section.

Payment for this work will be covered in the applicable sections of these Project Special Provisions at the contract unit price for "DMS" and will be full compensation for all work listed above.

10. DMS TESTING REQUIREMENTS

10.1 General Test Procedure

Test the DMS system in a series of design approval and functional tests. The results of each test must meet the specified requirements. These tests should not damage the equipment. The Engineer will reject equipment that fails to fulfill the requirements of any test. Resubmit rejected equipment after correcting non-conformities and re-testing; completely document all diagnoses and corrective

actions. Modify all equipment furnished under this contract, without additional cost to the North Carolina Department of Transportation, to incorporate all design changes necessary to pass the required tests.

Provide 4 copies of all test procedures and requirements to the Engineer for review and approval at least 30 days prior to the testing start date.

Only use approved procedures for the tests. Include the following in the test procedures:

- A step-by-step outline of the test sequence, showing a test of every function of the equipment or system tested
- A description of the expected nominal operation, output, and test results, and the pass / fail criteria
- An estimate of the test duration and a proposed test schedule
- A data form to record all data and quantitative results obtained during the test
- A description of any special equipment, setup, manpower, or conditions required by the test

Provide all necessary test equipment and technical support. Use test equipment calibrated to National Institute of Standards and Technology (NIST) standards. Provide calibration documentation upon request.

Conform to these testing requirements and the requirements of these specifications. The Engineer will reject all equipment not tested according to these requirements. It is the Contractor's responsibility to ensure the DMS system functions properly even after the Engineer accepts the DMS test results.

Provide 4 copies of the quantitative test results and data forms containing all data taken, highlighting any non-conforming results and remedies taken, to the Engineer for approval. An authorized representative of the manufacturer must sign the test results and data forms.

10.2 DESIGN APPROVAL TESTS

Design Approval Test are applicable to DMS system not currently on the QPL.

The Design Approval Tests consists of all tests described in Section 2.2 "DMS Equipment Tests" of NEMA TS 4-2005 (Hardware Standards for Dynamic Message Signs with NTCIP Requirements). Perform all tests and submit certified results for review and approval.

PROTOTYPE – Manufacture a prototype DMS and controller of the type and size described in the Project Special Provisions. In the presence of the Engineer, test the prototype according to the Design Approval and Operational Tests. After inspection and rework (if necessary) is complete, and the DMS meets all physical and functional specifications, the Contractor may use the prototype units on this project if,. In each Design Approval Test, successfully perform the Functional Tests described below. Apply the extreme conditions to all associated equipment unless stated otherwise in these Project Special Provisions.

10.3 OPERATIONAL FIELD TEST (ON-SITE COMMISSIONING)

Conduct an Operational Field Test of the DMS system installed on the project to exercise the normal operational functions of the equipment. The Operational Field Test will consist of the following tests as a minimum:

A. Physical Examination

Examine each piece of equipment to verify that the materials, design, construction, markings, and workmanship comply with the mechanical, dimensional, and assembly requirements of these Project Special Provisions.

Perform the following tests as a minimum:

- Verify that all surfaces are free of dents, scratches, weld burns, or abrasions. Round sharp edges and corners.
- Verify bend radius of cables is not excessive or could potentially cause damage.
- Verify all modules, lamps, and components are properly secured.
- Verify that there are no exposed live terminals.

B. Continuity Tests

Check the wiring to assure it conforms to the requirements of these Project Special Provisions.

C. Functional Tests

Perform the following functional tests:

- Start-up and operate the DMS locally using a laptop computer.
- Use automatic (photo-electric sensor controlled) DMS Control Software to switch between "dim", "normal", and "bright" light levels.
- Operate the DMS with all display elements flashing continuously for 10 minutes at the maximum flash rate.
- Exercise the DMS by displaying static messages, flashing messages, and alternating static and flashing message sequences.
- Automatic poll the DMS by the Control Software at various intervals and verify the data received by Control Software from DMS.
- Download and edit messages using Control Software.
- Execute status request on the DMS controller.
- Observe normal operations during uploading and downloading messages.
- Input and select messages from the sign controller's local user interface.
- Test sequence activation at chosen intervals.
- Display and verify all stored messages.
- Verify resumption of standard operation upon interruption of electrical power.

- Demonstrate detected failures and response functions.
- Demonstrate proper operation of the Failure Log.
- Set controller clock using the Control Software.
- Execute system shutdown using the Control Software and local user interface.
- Verify detection of a power failure in the DMS enclosure and the report feature of the failure to the Control Software.

Approval of Operational Field Test results does not relieve the Contractor to conform to the requirements in these Project Special Provisions. If the DMS system does not pass these tests, document a correction or substitute a new unit as approved by the Engineer. Re-test the system until it passes all requirements.

10.4 30-DAY OBSERVATION PERIOD

The 30-Day Observation Period is part of work to be completed by the project completion date.

Upon successful completion of all project work, the component tests, the System Test, and the correction of all deficiencies, including minor construction items, the 30-day Observation Period may commence. This observation consists of a 30-day period of normal, day-to-day operations of the new field equipment in operation with the new central equipment without any failures. The purpose of this period is to ensure that all components of the system function in accordance with the Plans and these Project Special Provisions.

Respond to system or component failures (or reported failures) that occur during the 30-day Observation Period within twenty-four (24) hours. Correct said failures within forty-eight (48) hours. Any failure that affects a major system component as defined below for more than forty-eight (48) hours will suspend the timing of the 30-day Observation Period beginning at the time when the failure occurred. After the cause of such failures has been corrected, timing of the 30-day Observation Period will resume. System or component failures that necessitate a redesign of any component or failure in any of the major system components exceeding a total of three (3) occurrences will terminate the 30-day Observation Period and cause the 30-day Observation Period to be restarted from day zero when the redesigned components have been installed and/or the failures corrected. The major system components are:

- DMS Field Controller
- DMS Display Module
- DMS Workstation software

10.5 MEASUREMENT AND PAYMENT

There will be no direct payment for the work covered in this section.

Payment for this work will be covered in the applicable sections of these Project Special Provisions at the contract unit price for "DMS" and will be full compensation for all work covered in this section.

11. TRAINING

11.1 DESCRIPTION

Provide training courses covering the maintenance of the equipment being supplied as part of the system. Train Department personnel to properly maintain and troubleshoot each piece of equipment within the system. Provide training for a minimum of fifteen (15) Department personnel. Provide training for DMS troubleshooting and repair. Provide training for each of the following categories and for the minimum number of hours shown:

DMS Routine Maintenance ..... 3 Hours

DMS troubleshooting and repair ..... 5 Hours

The Department will provide a facility for the training courses in the Division 14 geographical area. Provide 15 copies of the approved course materials at least 14 days in advance of the scheduled course.

11.2 MATERIAL

Provide qualified instructors and training material in order to present formal classroom as well as "hands-on" training in the maintenance and troubleshooting of the equipment being supplied as part of the system. Manufacturer's representatives, or personnel approved by the Engineer, shall conduct the training course.

Provide training material for each course that contain "hand-outs" for each attendee to be used not only as subject guidance, but also as quick reference material for future use by the students.

Submit to the Engineer detailed course curricula, draft manuals and materials, and resumes of the instructor(s) at least 40 days prior to commencement of the training course.

11.3 MEASUREMENT AND PAYMENT

There will be no direct payment for the work covered in this section.

Payment for this work will be covered in the applicable sections of these Project Special Provisions at the contract unit price for "DMS" and will be full compensation for all work covered in this section.

12. DMS DIRECT TENSION INDICATORS

12.1 GENERAL

Use direct tension indicators on all ASTM A325 high strength bolt connections in DMS structures.

Provide direct tension indicators that conform to these Project Special Provisions, the requirements of ASTM F959 and the manufacturer's recommendations.

12.2 MATERIAL REQUIREMENTS

Use direct tension indicators whose material, manufacturing process, performance requirements, workmanship and certification requirements conform to the requirements of ASTM F959.

For Type 3 high strength bolts, use direct tension indicators mechanically galvanized to ASTM B695 Class 50, then with 1 mil of baked epoxy applied.

For plain Type 1 high-strength bolts, use direct tension indicators that are plain or mechanically galvanized to ASTM B695 Class 50.

For galvanized Type 1 high strength bolts, use direct tension indicators that are mechanically galvanized to ASTM B695 Class 50 only.

12.3 TEST DOCUMENTS

Furnish the Engineer with a copy of the manufacturer's test report for each lot of direct tension indicators used in the project. The manufacturer must perform these tests according to the requirements of ASTM F959. Include in each test report the lot number of the indicators, manufacturer's name, tension load when indicators were tested, gap clearance, nominal size, coating thickness, date tested, and name and location of the company that performed the tests.

Furnish the Engineer with a copy of the manufacturer's instructions for installing the direct tension indicators before installation begins along with at least 1 metal feeler gauge for each 50 direct tension indicators shipped.

Use only direct tension indicators whose container lot numbers match the lot numbers on the test documents.

12.4 REQUIRED TEST SAMPLES

Furnish the Engineer with three samples of load indicating washers from each lot number, size and type for departmental tests along with two of the metal feeler gages required for performing the tests.

12.5 CONSTRUCTION METHODS

A. Installation

Install the direct tension indicators in strict compliance with the manufacturer's written instructions.

Install the direct tension indicator under the bolt head normally. If it is necessary to install the direct tension indicator under the nut, or if the bolt head must be turned, install additional hardened washers in accordance with the manufacturer's instructions.

Have a tension-indicating device on the project for determining the tension imposed on a fastener when the protrusions on direct tension indicator have been properly compressed.

Test three samples from each lot of direct tension indicators in the presence of the Engineer. Achieve a minimum bolt tension 5 percent greater than that required by Table 440-1 in Article 440-10 of the Standard Specifications. Do not substitute direct tension indicators for the hardened steel washers required with short slotted or oversized holes, but you may use them in conjunction with them.

Initially install the direct tension indicators to a snug tight condition as specified in Section 440-10 Paragraph (C) (3) of the Standard Specifications. After the initial tightening, fully tighten the fasteners, as recommended by the manufacturer of the direct tension indicators, beginning at the most rigid part of the joint and continuing toward its free edges.

Use a wrench to tighten fasteners containing direct tension indicators of the type and capacity recommended by the manufacturer and which is clean and lubricated. Use an air supply and hoses that are in good condition and provide air pressure of at least 100 psi at the wrench.

Perform any heating of structural steel required for corrections in the vicinity of fasteners before direct tension indicators are installed.

B. Inspection

The Engineer will inspect for correct tightening of bolts by inserting a 0.005 inch thickness feeler gauge into the openings between adjacent flattened protrusions of the direct tension indicator. The tension is correct when the number of spaces the gage can not enter is equal to or greater than the value shown in the table below.

Number of Spaces in Washer	Number of Spaces Gage is Refused
4	2
5	3
6	3
7	4

The gage must not be able to enter any spaces when the direct tension indicator is used under the turned element.

Do not tighten bolts to a no visible gap condition. Replace bolts that have a direct tension indicator with no visible gap and tighten the bolts with a direct tension indicator.

The Engineer will inspect at least 10 percent, but no less than 2, of the bolts in each connection, using the metal feeler gages provided by the Contractor.

Ensure that the part of the fastener being restrained from turning does not rotate during the tightening process, thereby abrading away a portion of the direct tension indicator protrusions.

Ensure that none of the direct tension indicator protrusions are accidentally partially flattened before installing in the structural steel joints.

Do not reuse direct tension indicators. If it becomes necessary to loosen a bolt previously tensioned, discard and replace the direct tension indicator.

12.6 MEASUREMENT AND PAYMENT

There will be no direct payment for the work covered by this section.

Payment for this work will be covered in the applicable sections of these Project Special Provisions at the contract unit price for "DMS" and will be full compensation for all work listed above.

13. DOCUMENTS AND SUBMITTALS

13.1 GENERAL

The submittals listed below complement requirements stated throughout these Project Special Provisions and do not replace them.

Provide all drawings on 24"X36" sheet of paper unless approved by the Engineer otherwise. The drawing must fill the entire sheet of paper excluding a 2" border all around.

Allow 30 days for all documentation and submittal reviews unless otherwise stated in these Project Special Provisions. Supplement each drawing by catalog cut sheets and parts list. Provide parts list in the following format:

Part ID	Source	Part number	Alternate source	Alternate Part number	Description

13.2 DRAWINGS AND DOCUMENTS' CERTIFICATION

Provide plans for the DMS enclosure, mounting description, and shop drawings with documentation and calculations approved by a Professional Engineer registered in the state of North Carolina that bears his/her signature, seal, and date of acceptance:

13.3 MECHANICAL

This set of submittals includes, but is not limited to, material specifications, catalog cut sheets, parts list, and fabrication drawings for DMS cabinet(s), DMS enclosure, character assemblies, and etc. Engineering calculations must accompany drawings as needed and applicable.

13.4 ELECTRICAL

This set of submittals includes, but is not limited to, material specifications, catalog cut sheets, parts list, and wiring diagrams within the DMS cabinet, DMS enclosure, service entrance equipment, and etc. This set of submittals also includes power consumption calculations, wire and conduit size calculations, voltage drop calculation, and etc. The DMS electrical system: wires, conduits, breakers, panel-boards, and etc. must meet the latest edition of NEC requirements.

13.5 Electronics

This set of submittals includes, but is not limited to, material specifications, catalog cut sheets, parts list, and schematic diagrams for all electronics assemblies and sub-assemblies used in the system.

13.6 BLOCK DIAGRAMS

Provide block diagrams for the following:

- DMS System
- DMS Cabinet
- DMS Enclosure
- DMS Controller
- DMS Display Boards
- DMS Driver Board(s)
- DMS Lighting Control Board(s)
- Interface Board(s)
- And other system's boards/assemblies that help in understanding, troubleshooting, and repairing the system and/or system's components.

13.7 LEDs

This set of submittals includes LED data/specification sheets and the LED selection procedure as required elsewhere in these Project Special Provisions.

13.8 BENCH REPAIR DOCUMENTATION:

After approval of any equipment or equipment component parts and prior to installation of the equipment, supply all schematics drawings, board layout information, equipment manuals, software, and firmware required to perform bench repair to the component level and testing of electronic equipment and equipment circuit boards. Failure to supply the documentation required by this Section will be grounds for rejection of the submitted item. Provide schematic drawings as well as the board layout drawings that identify all components in the equipment or circuit board including but not limited to all digital and analog integrated circuits devices (ICs), all discrete electronic components, transformers, relays, and other electronic devices and components used in the circuits. Provide schematic drawings that show pin to pin interconnection between components. Provide a complete parts list for each circuit board's components. Provide a copy of all software required to operate any equipment or circuit boards for the purposes of test or system software to test operation of equipment used as a system component.

13.9 PROPRIETARY PARTS

Provide a list of all proprietary, non-warranty electronic component parts, along with its associated cost, at which the vendor will supply for a two year period after final project acceptance. Failure to supply this required proprietary part and price information may be grounds for rejection of the submitted item due to incomplete information. A part is considered to be a proprietary part if it is designed and manufactured exclusively for a specific application and is not commercially available for sale to the general public. In addition, any item that is sole source (e.g. available only from the vendor or from a single known manufacturer) is considered to be proprietary and should be identified along with the sole source. Identify and quote a price for parts that are no longer being manufactured and identify the item as one that is no longer manufactured.

13.10 USE BY NCDOT AND PROTECTION OF MANUFACTURER'S PROPRIETARY INFORMATION

NCDOT Traffic Electronics Center electronics technicians will use the above documentation (schematics, drawings, software, firmware, manuals, etc.) exclusively for the following purposes: diagnosing and performing repairs on malfunctioning equipment, equipment circuit boards, and

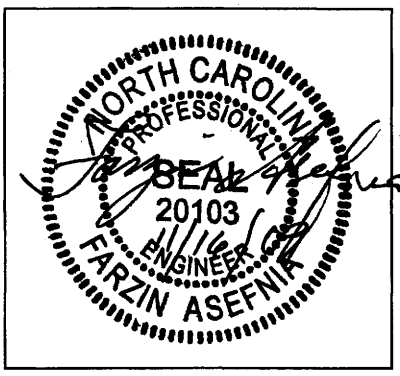
malfunctioning systems; operational test of repaired equipment, circuit boards, systems; and performing authorized upgrades to equipment, circuit boards, and software supplied under this contract. NCDOT Traffic Electronics Center electronics technicians will not use or copy devices or software for any purpose other than diagnosis, repair, and testing or to perform authorized firmware or software upgrades.

Upon notification by the manufacturer, the Department agrees not to divulge any proprietary or otherwise confidential information contained in the above required documentation. The Transportation Mobility and Safety Division of NCDOT agrees to protect and secure any proprietary documentation identified by the manufacturer as proprietary or confidential. Upon request by the manufacturer, Transportation Mobility and Safety Division of NCDOT agrees to sign a binding non-disclosure agreement with the manufacturer or other business that is providing documentation it considers proprietary or otherwise confidential.

13.11 MEASUREMENT AND PAYMENT

There will be no direct payment for the work covered by this section.

Payment for this work will be covered in the applicable sections of these Project Special Provisions at the contract unit price for "DMS" and will be full compensation for all work covered in this section.



14. EXISTING STRUCTURE

Not Valid Unless Signed - This seal applies to this Section 14 "EXISTING STRUCTURE" only.

14.1 DESCRIPTION

Use the existing overhead DMS structures for the new signs' installation. Design, fabricate, and install all necessary mounting hardware for the attachment of new signs to the existing structures.

The provisions of Section 900 apply to all work covered by this section.

14.2 MATERIAL

Use materials that meet the following requirements of the NCDOT Standard Specifications:

Structural Steel	Section 1072
Overhead Structures	Section 1096
Organic-Zinc Repair Paint	Article 1080-9
Reinforcing Steel	Sub-article 1070
Direct Tension Indicators	Sections 440 and 1072

14.3 CONSTRUCTION METHODS

A. General

Fabricate the DMS mounting hardware in accordance with the details shown in the Plans and the requirements of these Project Special Provisions.

No welding or cutting in any manner will be permitted in the field, unless approved by the Engineer.

Drill bolt holes and slots to finished size. Holes may also be punched to finished size, provided the diameter of the punched holes is at least twice the thickness of the metal being punched. Flame cutting of bolt holes and slots will not be permitted.

After removal of the existing DMSs, inspect the structure and use two coats of a zinc-rich paint to touch up minor scars on all galvanized materials. After installation of the new DMSs, inspect the structure and use two coats of a zinc-rich paint to touch up minor scars on all galvanized materials.

14.4 MEASUREMENT AND PAYMENT

There will be no direct payment for the work covered by this section.

Payment for this work will be covered in the applicable sections of these project special provisions at the contract unit price for "DMS" and will be full compensation for all work listed above.