PROJECT SPECIAL PROVISIONS

ROADWAY

CLEARING AND GRUBBING – METHOD III:

(4-6-06) (Rev 3-18-08) M2 R02

Perform clearing on this project to the limits established by Method "III" shown on Standard No. 200.03 of the *2006 Metric Roadway Standard Drawings*.

Revise the *2006 Metric Standard Specifications* as follows:

Page 2-2, Article 200-3, Clearing, add the following as the 6th paragraph:

> At bridge sites, clear the entire width of the right of way beginning at a station 1 m back of the beginning extremity of the structure and ending at a station 1 m beyond the ending extremity of the structure.

DRY DETENTION POND:

Description

The Contractor shall construct a dry detention pond at the location indicated in the plans, in accordance with the detail in the plans and this provision and as directed by the Engineer.

Construction

Construct the outlet control structure in accordance with the detail in the plans.

Install pipe in accordance with the contract documents.

Perform earthwork in accordance with Section 240 of the *Metric 2006 Standard Specifications.*

Construct the concrete paved ditch level spreader in accordance with the contract documents.

Measurement and Payment

Pipe will be measured and paid for in accordance with Section 310 of the *Metric 2006 Standard Specifications* for *__ mm Bituminous Coated CS Pipe Culverts, Type __, __ mm Thick.*

Sluice Gates will be measured and paid as described elsewhere in this contract document.

Earthwork will be measured and paid for in accordance with Section 240 of the *Metric 2006 Standard Specifications* for *Drainage Ditch Excavation.*

Outlet Control Structure will be measured and paid for in accordance with Section 840 of the *Metric 2006 Standard Specifications* for *Masonry Drainage Structures.*

Reticuline Frame and Grate will be measured and paid as described elsewhere in this contract document.

Concrete Paved Ditch Level Spreader will be measured and paid as described elsewhere in this contract document.

BURNING RESTRICTIONS:
(7-1-95) M2 R05

Open burning is not permitted on any portion of the right-of-way limits established for this project. Do not burn the clearing, grubbing or demolition debris designated for disposal and generated from the project at locations within the project limits, off the project limits or at any waste or borrow sites in this county. Dispose of the clearing, grubbing and demolition debris by means other than burning, according to state or local rules and regulations.

EMBANKMENTS:
(5-16-06) (Rev 7-21-09) M2R18

Revise the *2006 Metric Standard Specifications* as follows:

Page 2-17, Article 235-3 Materials, add the following as the second sentence of the second paragraph:

> Aerate and dry material containing moisture content in excess of what is required to achieve embankment stability and specified density.

Page 2-18, Subarticle 235-4(B) Embankment Formation, add the following:

(16) Do not place rock or broken pavement in embankment areas where piles or drilled shaft foundations are to be constructed. This shall include but not be limited to piles and foundations for structures, metal signal poles, overhead sign structures, and high mount lighting.

ROCK BLASTING: **(SPECIAL)**

Description

This project special provision governs fracturing rock for excavation and constructing stable rock cut slopes using controlled, production and trench blasting. Controlled blasting is used to form a certain slope by limiting the effects of blasting with cushion or trim blasting. Another type of controlled blasting known as presplitting is not addressed by this provision. Production blasting is used to fracture rock in manageable sizes for excavation. Trench blasting is used to create trenches in rock for utilities and pipes and construct open ditches. This provision also addresses secondary blasting and blasting adjacent to highway structures in lieu of Article 410-11 of the *Standard Specifications.*

Exercise care when using bulk ammonium nitrate and fuel oil (ANFO) near open water to prevent ANFO from leaching into lakes, streams, creeks and rivers. Control blasting to avoid damaging public and private property. Contain flyrock in the construction limits or perform blasting such that no flyrock occurs if required in the "Project Requirements" section of this provision. When blasting in the vicinity of an open travelway, have equipment standing by to remove material that interferes with traffic flow.

Perform rock blasting, develop blast plans, provide explosive materials, drill, load and stem holes, record drilling, conduct blast surveys, monitor blasts and submit drilling records, surveys and reports in accordance with the Contract and accepted submittals.

Project Requirements

At a minimum, conduct pre-blast surveys for any building, residence or utility when the maximum charge per delay (W_{max}) and the distance to the subject structure (D) may result in a peak particle velocity (PPV) equal to or greater than 0.4 in/sec using the formulas in the "Peak Particle Velocity and Scaled Distance" section of this provision.

Blasting is subject to the "USBM Alternative Blasting Level Criteria" from the ISEE Blasters' Handbook, 17th Edition for not-to-exceed limits. Warning levels for vibration are 0.25 in/sec less than the not-to-exceed limits. For air-overpressure (noise), blasting is subject to a not-to-exceed limit of 133 dBL and a warning level of 120 dBL.

Retain a Blast Monitoring Consultant to provide pre-blast surveys and blast monitoring for blasting.

Design and perform rock blasting such that no flyrock occurs. If flyrock occurs, the Engineer may suspend blasting operations in accordance with Article 108-7 of the Standard Specifications and require test blasts and a revised general blast plan.

Definitions

Air-Overpressure or Air Blast (Noise) – The pulsating pressure changes above and below ambient air pressure generated by an explosion. Air-overpressure "linear scale" measurements include low frequency noise with a 2 hertz (Hz) response and are expressed in units of decibels-L (dBL).

Blast Pattern – A plan of blast hole locations or an expression of the burden and spacing distance and their relationship to each other.

Burden – The amount of rock broken by an explosive charge measured as the distance between the blast hole and the nearest free face.

Charge per Delay (W) – The sum of all charge weights firing within any 8 milliseconds (ms) time period. For example, if two 10 lb charges fire at 100 ms and one 15 lb charge fires at 105 ms, the charge per delay would be 35 lbs.

Cushion or Trim Blasting – A controlled blasting technique in which a line of blast holes along a rock face are detonated during the last delay period of the blast. The main burden is moved from

the face by production blast holes leaving only a small burden to be removed by the line of blast holes at the face. Charges in these holes are lighter than charges in the production blast holes.

Deck Loading (Decking) – A method of loading blast holes in which two or more explosive charges, called decks or deck charges, are loaded in the same hole separated by stemming or an air cushion.

Delay Blasting – The practice of initiating individual explosive decks, blast holes or rows of holes at predetermined time intervals using delays or delay detonators as compared to firing all blast holes simultaneously.

Flyrock – Rocks propelled through the air by the force of an explosion.

Free Face – A rock surface exposed to air or water that provides room for expansion upon fragmentation.

Magazine – Any building, structure or container, approved for storage of explosive materials other than an explosive manufacturing building.

Misfire – An event where all or some charges in a blast fail (do not detonate) when initiated or a term for any portion of explosive materials that fail to detonate as planned.

Peak Particle Velocity (PPV) – The maximum ground vibration velocity measured in the vertical, longitudinal or transverse direction. PPV measurement units are expressed in inches or millimeters per second (in/sec or mm/sec).

Scaled Distance (Ds) – A calculated value in units of $ft/lb^{0.5}$ describing relative vibration energy based on distance to a structure (D) and charge per delay (W). Ds is equal to D divided by the square root of W, $Ds = D / W^{0.5}$ or $W = (D / Ds)^2$.

Spacing – The distance between blast holes in a row. In production blasting, the distance is measured parallel to the free face and perpendicular to the burden.

Stemming – Crushed stone placed in the unloaded collar area of blast holes for the purpose of confining explosive charges and limiting rock movement and air-overpressure.

Subdrilling – The portion of a blast hole that is drilled below or beyond the desired excavation depth or limit. Subdrilling is generally required to prevent the occurrence of high or tight areas of unfractured rock between blast holes.

Regulations

Comply with all the latest applicable Federal, State and local codes, laws, rules and regulations as well as professional society standards for the storage, transportation and use of explosives. These include but are not limited to the following:

- The Occupational Safety and Health (OSH) Act of 1970 and the Construction Safety Act (CSA) of 1969, as amended
- Safe Explosives Act, Title XI, Subtitle C of Public Law 107-296; Interim Final Rule
- Title 29, U. S. Code, Section 651 et seq., including safety and health regulations for construction

- Title 27, Code of Federal Regulations (27 CFR), Part 555, U. S. Department of Justice, Bureau of Alcohol, Tobacco, Firearms and Explosives (ATF)
- Organized Crime Control Act of 1970, Title XI, Public Law 91-452, as amended
- Title 49, Code of Federal Regulations (49 CFR), Parts 105-177 (DOT RSPA) & Parts 301-399 (DOT FHA)
- Title 29, Code of Federal Regulations (29 CFR), Parts 1910 & 1926, N. C. Department of Labor, Division of Occupational Safety and Health
- The Mining Act of 1971, North Carolina General Statute, Chapter 74, Article 7, as amended
- Fire Code of North Carolina, Section 105.6.15 Explosives
- Administrative Rules, 13 NCAC 06.0521 – 13 NCAC 06.0526, N. C. Department of Labor
- "A Guide to the Safe Storage of Explosive Materials" and "North Carolina Occupational Safety and Health Standards in Construction for Blasting & Use of Explosives", N. C. Department of Labor

Keep a copy of all regulations listed above at the project site.

Non-regulatory Industry Support Organizations:

- Blast Monitoring Equipment Operation Standards (1999), Vibration Subcommittee of the International Society of Explosive Engineers (ISEE)
- Institute of Makers of Explosives (IME) Safety Library Publications (SLPs)

In case of conflict, the more stringent regulation applies.

Submittals

In lieu of a blasting plan in accordance with Article 107-11 of the *Standard Specifications*, the following submittals are required for rock blasting.

- Blasting Contractor Personnel and Experience including Blasting Consultant, if applicable
- General Blast Plan including Blast Monitoring Consultant, if applicable
- Site Specific Blast Plans including Pre-blast Surveys
- Post-blast Reports including Drilling Records, Blast Monitoring Report and Blast Damage Report, when necessary

For the site specific blast plans and post-blast reports, submit two hard copies of each to the Resident Engineer. After completing all blasting for a cut, structure or an excavation, submit electronic copies (PDF on CD or DVD) of all site specific blast plans and post-blast reports.

Allow 30 calendar days upon receipt by the Department for the review and acceptance of the Blasting Contractor personnel and experience and general blast plan. Provide these submittals in both electronic and hard copy form in accordance with the following:

Submit one hard copy to the Resident Engineer. At the same time, submit a second hard copy and an electronic copy (PDF on CD or DVD) directly to the Geotechnical Engineering Unit at the following addresses:

Via US mail:
Eastern Regional Geotechnical Manager
North Carolina Department of Transportation
Geotechnical Engineering Unit
Eastern Regional Office
1570 Mail Service Center
Raleigh, NC 27699-1570

Via other delivery service:
Eastern Regional Geotechnical Manager
North Carolina Department of Transportation
Geotechnical Engineering Unit
Eastern Regional Office
3301 Jones Sausage Road, Suite 100
Garner, NC 27529

The Engineer may suspend blasting operations in accordance with Article 108-7 of the *Standard Specifications* if submittals are illegible, incomplete or not provided.

(A) Blasting Contractor Personnel and Experience

The Engineer may waive this submittal if a Blasting Consultant is not required and the Blasting Contractor and Blaster-in-Charge for this project were previously accepted within the last year for another NCDOT project with subsurface conditions and blasting of a scope and complexity similar to that anticipated for this project.

Obtain acceptance of the Blasting Contractor personnel and experience before submitting a general blast plan.

(1) Blasting Contractor

Use a Blasting Contractor prequalified by the NCDOT Contractual Services Unit for rock blasting work (work code 070). Submit documentation that the Blasting Contractor has successfully completed at least 5 blasting projects within the last 3 years with subsurface conditions and blasting of a scope and complexity similar to that anticipated for this project. Documentation should include the General Contractor and Owner's name and current contact information with descriptions of each past project.

(2) Blaster-in-Charge

The Blaster-in-Charge has total authority over the handling, use and security of explosives and is responsible for coordinating, planning and supervising explosives use. The Blaster-in-Charge is also responsible for designing blasts and preparing blast plans when a Blasting Consultant is not required and for monitoring blasts when a Blast Monitoring Consultant is not required. Either the Blaster-in-Charge or an alternate Blaster-in-Charge is required to be on-site during blasting.

Provide verification of employment with the Blasting Contractor for the Blaster-in-Charge and any alternate Blasters-in-Charge assigned to this project. Submit documentation that each Blaster-in-Charge has a minimum of 5 years experience in blasting with past projects of scope and complexity similar to that anticipated for this project. Documentation should include resumes, references, certifications, project lists, experience descriptions and details, etc. If there is a change in the Blaster-in-Charge, discontinue explosives use until a new Blaster-in-Charge is submitted and accepted.

(3) Blasting Consultant

When a Blasting Consultant is required in the "Project Requirements" section of this provision, use an independent consultant prequalified by the NCDOT Contractual Services Unit for the rock blasting evaluation & design discipline (disc code 00304). Employees of the Contractor, any affiliated companies or product suppliers are not allowed to be independent consultants.

Submit documentation that the Blasting Consultant is registered as a Professional Engineer in North Carolina and has at least 10 years experience in designing blasts and preparing blast plans for projects with subsurface conditions and blasting of a scope and complexity similar to that anticipated for this project. Documentation should include resumes, references, certifications, project lists, experience descriptions and details, etc.

(B) Blast Plans

Blast plans are required to be signed by the Blaster-in-Charge (and Blasting Consultant, if applicable). Review and acceptance of blast plans does not relieve the Contractor of responsibility for the blast results or liability in accordance with Articles 107-11 and 107-12 of the *Standard Specifications*.

(1) General Blast Plan

Submit a general blast plan before beginning drilling, when revised drilling or blasting methods are proposed or as directed by the Engineer. At a minimum, include the following in the plan:

- Work procedures and safety precautions for the storage, transportation, handling and detonation of explosives
- Explosive products and devices for dry and wet blast holes including explosives, primers and detonators with material safety data sheets
- Drilling equipment and methods for maintaining blast hole alignment
- Typical plan, profile and sectional views for both production and controlled blasting showing hole diameter, depth, inclination and spacing, maximum blast limits, burden, subdrill depth and maximum charge per delay
- Initiation and delay methods and delay times
- Site specific blast plan format

- Blast hole drill log format
- Pre-blast survey criteria and method
- Blast monitoring report format and equipment including calibration information
- Post-blast report format
- Blast Monitoring Consultant, if applicable
- Test blast locations when required

Do not deliver explosives to the project site until the general blast plan is reviewed and accepted.

(2) Site Specific Blast Plan

After the general blast plan is accepted, submit a site specific blast plan at least 24 hours in advance of each blast. Site specific blast plans may be waived for non-critical blasts as determined by the Engineer. The following is required for the plan:

- Scaled drawings of the blast area with cross-sections showing the beginning and ending stations, hole diameter, depth, inclination, spacing, burden, subdrill depth and free face location and any joints, bedding planes, weathered zones, voids or other significant rock structure that may influence the blast
- A loading pattern diagram showing the location and amount of each type of explosive including primers and detonators
- The locations and depths of stemming, column heights and maximum charge per delay for each type of loading
- A delay and initiation diagram showing delay pattern, sequence and times
- Pre-blast surveys (once per structure; not required when submitted for a prior blast)

For site specific blast plans do not exceed the maximum charge per delay accepted in the general blast plan or submit a revised general blast plan to increase the maximum charge per delay allowed.

(C) Pre-blast Surveys and Post-blast Reports

(1) Blast Monitoring Consultant

When a Blast Monitoring Consultant is required in the "Project Requirements" section of this provision, use an independent consultant prequalified by the NCDOT Contractual Services Unit for vibration & noise monitoring work (work code 3120). Employees of the Contractor, any affiliated companies or product suppliers are not allowed to be independent consultants.

(2) Peak Particle Velocity and Scaled Distance

Use the following formulas to determine peak particle velocity (PPV) and scaled distance (Ds).

$$PPV = K(Ds)^m \qquad \text{and} \qquad Ds = D / (W_{max})^{0.5}$$

where: PPV = Peak Particle Velocity (in/sec)
K and m = Site specific constants defining initial energy and decay
Ds = Scaled Distance ($ft/lb^{0.5}$)
D = Distance to subject structure (ft)
W_{max} = Maximum charge per delay (lbs)

Typically, a K of 240 and an m of -1.6 may be used for the equations above. However, K and m are site specific and may be determined by performing a regression analysis of multiple PPV and Ds data pairs. Select K and m based on actual site conditions, rock type and structure, subsurface information and blast monitoring measurements.

(3) Pre-blast Survey

Conduct pre-blast surveys in accordance with the "Project Requirements" section of this provision and the accepted general blast plan. At a minimum, include the following in the survey:

- Summary naming the person who performed the survey and comments about each structure and existing condition
- Sketches of interior and exterior walls and foundations with existing cracks and a written description of the cracks including the length, width, type and angle
- 4 x 6 inch color 35-mm or 5-megapixel digital photographs or miniDV or DVD digital video documenting the existing cracks and condition of each structure

Submit pre-blast surveys with site specific blast plans.

(4) Post-blast Report

Within 3 days after each blast or before the next blast, whichever is sooner, submit a post-blast report signed by the Blaster-in-Charge that includes the following:

- Results and effectiveness of the blast and any proposed changes to subsequent site specific blast plans
- Blast monitoring report
- Blast damage report when necessary
- Drilling records including blast pattern and blast hole drill logs

(a) Blast Monitoring

At a minimum, monitor vibration and air-overpressure (noise) at the nearest building, residence or utility and the nearest building, residence or utility in the direction of the blast in accordance with the accepted general blast plan. Furnish seismographs capable of measuring particle velocities in the longitudinal, vertical and horizontal directions. Use monitoring equipment calibrated within one year of the date the data is collected. Interpret the recorded data and submit a blast monitoring report signed by the Blaster-in-Charge (or Blast Monitoring Consultant, if applicable) with the post-blast report that includes the following for each monitoring location:

- Type, identification and specific location of monitoring equipment
- Distance and direction to blast
- PPV in each direction and peak vector sum
- Maximum air-overpressure

If damage occurs from blasting, notify the Engineer immediately. Submit a blast damage report signed by the Blaster-in-Charge (and Blast Monitoring Consultant, if applicable) with the post-blast report that includes the following:

- Property owner's (and injured person's, if any) names, addresses and telephone numbers
- Details and description of property damage (and injury, if any) with photos or video
- Any associated tort claims, complaint letters and other applicable information

(b) Drilling Records

Identify each blast hole with a number on a blast pattern. Log the hole number, total depth, date drilled and the depth and description of significant conditions encountered such as water, voids and weak or jointed seams. Submit the blast pattern and blast hole drill logs signed by the Driller with the post-blast report.

Blast Design Requirements

(A) Vibration and Air-overpressure

Design blasts for the vibration and air-overpressure (noise) warning levels and not-to-exceed limits in the "Project Requirements" section of this provision. If warning levels are exceeded, the Engineer may require additional monitoring and the Contractor should be aware that future blasts could exceed the not-to-exceed limits. If not-to-exceed limits are exceeded, the Engineer may suspend blasting operations in accordance with Article 108-7 of the *Standard Specifications* and require test blasts and a revised general blast plan.

(B) Production Blasts

Design production blasts in accordance with the following unless otherwise approved:

- Maintain a minimum 6 ft clearance between the production blast holes and final cut slope face
- Diameter of production blast holes may not exceed 6"
- Do not drill production blast holes below the bottom of adjacent controlled blast holes
- Use delay blasting to detonate production blast holes towards a free face

(C) Controlled Blasts

Controlled blasts are required for final cut slopes steeper than 2:1 (H:V) when the height of the rock face exceeds 15 ft.

(1) Cushion Blasts

Cushion blasts refer to either trim or cushion blasting. Design cushion blasts in accordance with the following unless otherwise approved:

- Diameter of cushion blast holes may not exceed 6"
- Minimize subdrilling to only that required for excavation of the final cut slopes
- Do not subdrill below final grade
- Bench height or lift thickness may not exceed 25 ft
- Use a maximum of half the charge density and burden of the production blast holes for the cushion blast holes
- Do not use bulk ANFO or any other bulk loaded products
- Fire cushion blast holes after production blast holes with a minimum 25 ms delay

(D) Trench Blasts

Design trench blasts in accordance with the following unless otherwise approved:

- Diameter of trench blast holes may not exceed 3"
- Do not use bulk ANFO or any other bulk loaded products
- Use cartridge explosives or other types of explosives specifically designed for trench blasting
- Use a charge diameter ½ to ¾ inch less than the diameter of the trench blast holes

Test Blasts

A test blast is defined as drilling, blasting and excavation of a test section before beginning or restarting full scale blasting. When a test blast is required in the "Project Requirements" section of this provision or as directed by the Engineer, perform one or more test blasts for both production and controlled blasting (cushion or trim blasting) or trench blasting before beginning full scale blasting. Submit proposed test blast locations with the general blast plan. Also, if the

Engineer suspends blasting operations after full scale blasting has begun, one or more test blasts may be required before resuming blasting. When this occurs, inform the Engineer of the test blast locations before submitting any site specific blast plans.

Perform test blasts in accordance with the submittal, blast design and construction requirements except submit site specific blast plans for test blasts 72 hours before beginning drilling. Full scale blasting may not begin or resume until the test blasts are acceptable to the Engineer. The Engineer will not consider whether a test blast is acceptable until the rock face is exposed and the post-blast report is submitted. Examples of results that may be unacceptable include excessive vibration, air-overpressure or flyrock, overbreakage, damage to the final cut slope face and overhangs.

Construction Methods

Before beginning drilling, conduct a pre-blast meeting to discuss the blasting and monitoring. Schedule this meeting after all blast plans have been accepted. The Resident Engineer, Roadway Construction Engineer, Geotechnical Operations Engineer, Contractor and Blaster-in-Charge (and Blasting Consultant and Blast Monitoring Consultant, if applicable) will attend this pre-blast meeting.

Drill and blast in accordance with site specific blast plans, the general blast plan, and this provision as directed by the Engineer. Use explosives in accordance with all applicable government regulations, professional society standards and manufacturer guidelines and recommendations.

Remove all overburden material along the top of the excavation for a minimum of 30 ft beyond the blast holes or the end of the cut unless otherwise approved. Inspect the free face to ensure there is adequate burden.

Drill blast holes within 3" of plan location and control drilling to maintain the final cut slope angle. Accurately determine the angle at which the drill steel enters the rock. Cover all blast holes after drilling to prevent unwanted backfill and identify and mark each hole with hole number and depth. Blast holes are required to be free of obstructions the entire depth. Load holes without dislodging material or caving in the blast hole wall. Use standard size nos. 67 and 78M in accordance with Section 1005 of the *Standard Specifications* for stemming. Stem blast holes with diameters of 5" or greater with no. 67 coarse aggregate and blast holes with diameters less than 5" with no. 78M coarse aggregate. Do not stem blast holes with drill cuttings. Matting is required when blasting in close proximity to buildings, residences, utilities, traffic and populated areas. Soil cover may be used in lieu of matting if allowed by the Engineer.

Notify all occupants of residences, businesses and structures in the surrounding area and the Engineer at least 24 hours before blasting. Check for misfires immediately after each blast before signaling all clear. Remove any loose, hanging or potentially dangerous conditions by hand or machine scaling methods. Resume drilling only after scaling is complete.

When the height of a cut requires multiple lifts or benches, offset the controlled blast holes for each subsequent lift the minimum distance necessary to allow for drill equipment clearances. Adjust the alignment of controlled blast holes to account for this offset as well as any drift that occurred in the preceding lift.

The Engineer may suspend blasting operations in accordance with Article 108-7 of the *Standard Specifications* when vibration, air-overpressure or flyrock limits are exceeded, unsatisfactory rock cut slopes are produced or other reasons.

Remove all loose material from final rock faces by scaling. The Contractor is responsible for the final rock face. If blasting damages the final rock face, stabilize the slope at no additional cost to the Department with a method proposed by the Contractor and accepted by the Department.

Secondary Blasting

Secondary blasting is used to reduce the size of naturally occurring boulders or those resulting from initial blasting. Secondary blasting methods include block holing or boulder busting. Block holing or boulder busting is the breaking of boulders by loading and firing small explosive charges in small diameter blast holes. Submit a combined general and site specific blast plan for secondary blasting. The Engineer may waive the pre-blast surveys, blast monitoring and post-blast reports at their discretion.

Mud capping, which is defined as placing an unconfined explosive charge in contact with a rock surface without the use of a blast hole and covering it with mud, is not allowed.

Blasting Adjacent to Highway Structures

Do not blast adjacent to highway structures until the concrete strength reaches 2400 psi. When blasting adjacent to highway structures, limit PPV to 4 in/sec measured at a location on the structure nearest the blast. Perform blasting adjacent to highway structures in accordance with the submittal, blast design and construction requirements in this provision.

When blasting for foundation excavation, submit a combined general and site specific blast plan and the Engineer may waive the pre-blast surveys, blast monitoring and post-blast reports at their discretion.

Measurement and Payment

No measurement for rock blasting or scaling will be made. Payment at the contract unit price bid for *Unclassified Excavation* or at the lump sum price bid for *Grading* in accordance with Section 225 or 226 of the *Standard Specifications* will be considered full compensation for all rock blasting or scaling necessary to complete the work in accordance with the contract.

No direct payment for rock blasting will be made for any pipe, utility or foundation excavation. Rock blasting for these items will be considered incidental to the compensation for the required excavation at the various locations. Where no direct payment for excavation is made, the cost for all rock blasting will be considered incidental to the required work and no separate payment for blasting will be made.

No additional payment will be made or extension of contract time allowed when the Engineer suspends blasting operations and requires test blasts, additional monitoring or submittals in accordance with this provision.

SHALLOW UNDERCUT:
(9-18-07) M2 R35 A

Description

Undercut to a depth of 150 to 600 mm and place fabric for soil stabilization and Class IV Subgrade Stabilization at locations shown on the plans or as directed by the Engineer.

Materials

Refer to Division 10 of the *2006 Metric Standard Specifications*.

Item	Section
Select Material, Class IV	1016
Fabric for Soil Stabilization, Type 4	1056

Use Class IV Select Material for Class IV Subgrade Stabilization. If Class IV Subgrade Stabilization does not meet the requirements of Article 1010-2 of the *2006 Metric Standard Specifications*, the Engineer, at his discretion, may consider the material reasonably acceptable in accordance with Article 105-3 of the *2006 Metric Standard Specifications*.

Construction Methods

Perform undercut excavation in accordance with Section 225 of the *2006 Metric Standard Specifications*. Place fabric for soil stabilization in accordance with Article 270-3 of the *2006 Metric Standard Specifications* before backfilling. Backfill with Class IV Subgrade Stabilization by end dumping subgrade stabilization material on the fabric. Do not operate heavy equipment on the fabric until it is covered with Class IV Subgrade Stabilization. Compact subgrade stabilization material to 92% of AASHTO T180 as modified by the Department or to the highest density that can be reasonably obtained.

Maintain Class IV Subgrade Stabilization in an acceptable condition and minimize the use of heavy equipment on subgrade stabilization material in order to avoid damaging the backfill. Provide and maintain drainage ditches and drains as required to prevent entrapment of water in backfill.

Measurement and Payment

Class IV Subgrade Stabilization will be measured and paid for at the contract unit price per metric ton. The quantity to be paid for will be the actual number of metric tons of subgrade stabilization material that has been incorporated into the completed and accepted work. The material will be measured by being weighed in trucks on certified platform scales or other certified weighing devices. This work includes but is not limited to furnishing, hauling, handling, placing, compacting and maintaining the subgrade stabilization material.

Undercut Excavation will be measured and paid for in accordance with Section 225 of the *2006 Metric Standard Specifications*.

Fabric for Soil Stabilization will be measured and paid for in accordance with Section 270 of the *2006 Metric Standard Specifications*.

Payment will be made under:

Pay Item	**Pay Unit**
Class IV Subgrade Stabilization	Metric Ton

FALSE SUMPS:
(7-1-95) M2 R40

Construct false sumps in accordance with the details in the plans and at locations shown in the plans or at other locations as directed by the Engineer.

Payment for the work of construction of the false sumps will be made at the contract unit price per cubic meter for *Unclassified Excavation* or *Borrow Excavation* depending on the source of material, or included in *Grading-Lump Sum*.

SHOULDER AND FILL SLOPE MATERIAL:
(5-21-02) M2 R45 C

Description

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 560 and Section 235 of the *2006 Metric Standard Specifications* except as follows:

Construct the top 150 mm of shoulder and fill slopes with soils capable of supporting vegetation.

Provide soil with a P.I. greater than 6 and less than 25 and with a pH ranging from 5.5 to 6.8. Remove stones and other foreign material 50 mm or larger in diameter. All soil is subject to test and acceptance or rejection by the Engineer.

Obtain material from within the project limits or approved borrow source.

Compensation

When the Contractor elects to obtain material from an area located beneath a proposed fill sections which does not require excavation for any reason other than to generate acceptable shoulder and fill slope material, the work of performing the excavation will be considered incidental to the item of *Borrow Excavation* or *Shoulder Borrow*. If there is no pay item for *Borrow* or *Shoulder Excavation* in the contract, this work will be considered incidental to *Unclassified Excavation*. Stockpile the excavated material in a manner to facilitate measurement by the Engineer. Fill the void created by the excavation of the shoulder and fill slope material

with suitable material. Payment for material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*. If there is no pay item for *Borrow Excavation* or *Shoulder Borrow*, then the material will be paid for at the contract unit price for *Unclassified Excavation.* The material used to fill the void created by the excavation of the shoulder and fill slope material will be made at the contract unit price for *Unclassified Excavation*, *Borrow Excavation*, or *Shoulder Borrow*, depending on the source of the material.

Material generated from undercut excavation, unclassified excavation or clearing and grubbing operations that is placed directly on shoulders or slope areas, will not be measured separately for payment, as payment for the work requiring the excavation will be considered adequate compensation for depositing and grading the material on the shoulders or slopes.

When undercut excavation is performed at the direction of the Engineer and the material excavated is found to be suitable for use as shoulder and fill slope material, and there is no area on the project currently prepared to receive the material generated by the undercut operation, the Contractor may construct a stockpile for use as borrow at a later date. Payment for the material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*.

When shoulder material is obtained from borrow sources or from stockpiled material, payment for the work of shoulder construction will be made at the contract unit price per cubic yard for *Borrow Excavation* or *Shoulder Borrow* in accordance with the applicable provisions of Section 230 or Section 560 of the *2006 Metric Standard Specifications*.

GEOGRID REINFORCED SLOPE **(SPECIAL)**

1. DESCRIPTION

This work consists of furnishing and installing geogrid reinforcement for stabilizing the steepened embankment slopes in accordance with these provisions and the plans and as directed by the Engineer.

A preconstruction conference shall be scheduled with representatives of the Contractor, Resident Engineer, Roadside Environment Unit, and Geotechnical Engineering Unit to discuss construction details and quality control measures.

2. MATERIALS

2.1 Geogrid

The geogrid (primary and secondary) shall be composed of polypropylene, high density polyethylene or polyester. The geogrid shall be a regular network of integrally connected elements with aperture geometry sufficient to permit significant mechanical interlock with the surrounding soil. The geogrid shall have high flexural rigidity and high tensile modulus in relation to the soil being reinforced and shall also have a high continuity of tensile strength through all of its elements. The geogrid shall be dimensionally stable and able to retain its geometry under construction stresses. The material shall have high resistance to ultraviolet

degradation and to all forms of chemical and biological degradation encountered in the soil being reinforced.

The Contractor shall furnish a Type 2 Typical Certified Mill Test Report for the primary and secondary geogrid in accordance with Section 106-3 of the NCDOT Standard Specifications; however, the material shall be subject to inspection, test, or rejection by the Engineer at any time. The Contractor shall furnish all test reports necessary to justify RF_{CR}, RF_{ID}, and RF_D values for primary grid, if default values are not used.

Primary Geogrid

Primary geogrid shall provide a minimum long-term design tensile strength (T_a) of 15 kN/m at five (5) percent strain. T_a is computed based on the following formula:

$$T_a = \frac{T_{ULT}}{RF_{CR} \times RF_{ID} \times RF_D}$$

2.1.1 Ultimate Tensile Strength (T_{ULT})

Ultimate tensile strength shall be determined in accordance with ASTM D 6637 Test Method for Tensile Properties of Geotextiles by the Wide-Width Strip Method or GRI:GG1 Geogrid Single Rib Tensile Strength (GRI refers to Geosynthetic Research Institute). The test procedure used for determining ultimate strength must be the same used to define RF_{CR} .

2.1.2 Partial Factor of Safety for Creep Deformation, RF_{CR}

This value is the ratio of T_{ULT} to the creep limited strength (or creep reduced strength) at five percent strain determined in accordance with ASTM D 5262. Formulation of RF_{CR} is defined in GRI:GG3. The test results shall be extrapolated for a 75 year design life using elevated temperature testing for 10,000 hours or room temperature testing for 80,000 hours per GRI:GG4. Creep performance testing at a given temperature is limited to one order of magnitude in extrapolation. Creep testing shall have been performed on representative samples of the product and not on a single component of the geogrid. Default values for RF_{CR} will not be accepted.

2.1.3 Partial Factor of Safety for Installation Damage, RF_{ID}

This value shall be determined from construction damage tests in accordance with GRI:GG4. The fill material and compaction methods used for testing shall be equal to or more severe than those for the proposed construction. If testing according to this criterion has not been conducted, a default RF_{ID} value of 3.0 shall be used. In no case shall RF_{ID} less than 1.1 be used.

2.1.4 Partial Factor of Safety for Durability, RF_D

This value is the combined partial factor of safety for potential chemical and biological degradation. RF_D shall be determined from polymer specific durability testing covering the

range of expected soil environments per EPA 9090 method. RF_D shall not be less than 1.1 for any case. In the absence of adequate durability testing, a default RF_D value of 2.6 shall be used.

Secondary Geogrid

Secondary geogrid shall provide a minimum cross-machine (i.e., cross roll direction) tensile strength of 10 kN/m at five (5) percent strain and a minimum ultimate tensile strength of 19 kN/m determined in accordance with ASTM D 4595.

Secondary geogrid shall provide a minimum machine direction tensile (i.e., along roll direction) strength of 8 kN/m at five (5) percent strain and a minimum ultimate tensile strength of 12 kN/m determined in accordance with ASTM D 4595.

2.2 Permanent Turf Reinforcement Matting

The product shall be a permanent erosion control reinforcement mat and shall be constructed of synthetic fibers evenly distributed throughout the mat between a bottom UV stabilized netting and a heavy duty UV stabilized top net. The matting shall be stitched together with UV stabilized polypropylene thread to form a permanent three dimensional structure. The mat shall have the following minimum physical properties:

Property	**Test Method**	**Value**	**Unit**
Light Penetration	ASTM D6567	15	%
Thickness	ASTM D6525	12.7	mm
Mass Per Unit Area	ASTM D6566	0.339	kg/sq.m
Tensile Strength	ASTM D6818	5.6	kN/m
Elongation (Maximum)	ASTM D6818	49	%
Resiliency	ASTM D6524	>70	%
UV Stability *	ASTM D4355	>80	%
Porosity (Permanent Net)	Calculated	>85	%
Minimum Filament	Measured	0.76	mm
Maximum Permissible Shear Stress (Vegetated)	Performance Test	>380.0	Pa
Maximum Allowable Velocity	Performance Test	>4.8	m/s

*ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure.

Submit a certification from the manufacturer showing:

(A) the chemical and physical properties of the mat used, and
(B) conformance of the mat with this specification.

2.2.1 Anchors

Stakes, reinforcement bars, or staples shall be used as anchors.

Wooden Stakes:

Provide hardwood stakes 300 mm to 600 mm long with a 50 mm x 50 mm nominal square cross section. One end of the stake must be sharpened or beveled to facilitate driving through the turf reinforcement mat and down into the underlying soil. The other end of the stake needs to have a 25 mm to 50 mm long head at the top with a 25 mm to 50 mm notch following to catch and secure the coir fiber mat.

Steel Reinforcement Bars:

Provide uncoated #10 steel reinforcement bars 600 mm nominal length. The bars shall have a 100 mm diameter bend at one end with a 100 mm straight section at the tip to catch and secure the coir fiber mat.

Staples:

Provide staples made of 3 mm diameter new steel wire formed into a *u* shape not less than 300 mm in length with a throat of 25 mm in width.

2.3 Borrow Material

Borrow material incorporated into the slopes reinforced with geogrid shall meet the criteria for common borrow outlined in Section 1018 of the NCDOT Standard Specifications with a maximum P.I. of 25.

3. CONSTRUCTION

During all periods of shipment and storage, the geogrid shall be protected from temperatures greater than 140° F, direct sunlight, mud, wet cement, epoxy, or other materials which may alter its physical properties. At the time of installation, the geogrid shall be rejected if it has defects, tears, punctures, flaws, deterioration or damage incurred during manufacturing, transportation or storage. Any geogrid damaged during storage or installation shall be replaced by the Contractor at no additional cost to the Department.

The proper geogrid (primary or secondary) shall be placed and pulled tight at the proper location and orientation as shown on the plans and as directed by the Engineer. Correct orientation (machine direction) of the geogrid shall be verified by the Contractor. The geogrid shall be secured in-place to prevent movement during fill operations. The geogrid shall be secured with staples, pins, sandbags, or fill, or as directed by the Engineer. Tolerance in spacing of geogrid layers shall be within 50 mm at any place unless otherwise noted in the plans.

Soil meeting the requirements for common borrow as required by the plans and this specification is required on top of each geogrid layer to the limits shown on the plans. Placement and

compaction of borrow material fill shall conform to all applicable requirements of the NCDOT Standard Specifications. The entire embankment should be constructed simultaneously with the geogrid reinforced slopes. The fill shall be placed, spread, and compacted in a manner that prevents the development of wrinkles or movement of the geogrid. No equipment shall be allowed to operate directly on the geogrid. A minimum fill thickness of 150 mm is required prior to operation of any equipment or vehicle over the geogrid. Turning of vehicles shall be kept to a minimum, and sudden braking and sharp turning shall be avoided. Damaged geogrids shall be replaced at no cost to the Department.

The first layer of primary geogrid shall be placed on the existing ground surface with a length as specified in the plans and with the machine direction (roll direction) perpendicular to the toe of slope. Subsequent layers of primary geogrid shall be placed horizontally as shown on the plans and as directed by the Engineer. Spacing between primary geogrid layers is 1.2 meters as shown on the plan typical section.

Primary geogrid shall be placed in continuous strips in the direction specified in the plans. No overlaps or connections shall be permitted in the machine direction of the primary geogrid layers. Adjacent rolls of primary geogrid, in the direction perpendicular to the toe of the slopes, shall be rolled out and butted up against each other (side to side).

Secondary geogrid shall be placed between the layers of primary geogrid with the machine direction (roll direction) parallel to the toe of slope. Spacing between secondary geogrid layers is 0.4 meters as shown the plan typical section. Rolls of secondary geogrid shall be butted up next to each other (end to end) as shown on the plans and as directed by the Engineer.

4. FACE OF SLOPE

Face the geogrid reinforced front slope with permanent turf reinforcing matting as shown on the plans. Permanent turf reinforcement matting must be anchored on a 1200 mm by 1200 mm square spacing.

Matting shall be installed in accordance with Subarticle 1631-3(B) of the *Standard Specifications*. All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660 of the *Standard Specifications*. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions that would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

5. MEASUREMENT AND PAYMENT

Geogrid Reinforcement to be measured and paid for will be the total number of square meters of geogrid correctly placed in the completed embankment as shown on the plans or as directed by the Engineer. No measurement will be made of geogrid reinforcement installed lengths longer than that shown on the plans. No separate measurement will be made of overlapping geogrid for payment purposes.

The quantity of primary and secondary geogrid, measured as provided above, will be paid for at the contract unit price per square meter for "*Primary Geogrid Reinforcement*" and "*Secondary Geogrid Reinforcement*", respectively. Such prices and payments will be full compensation for all the work required by this provision including but not limited to: furnishing all materials, labor, equipment, and tools; placing and installing geogrids; hauling, placing and compacting fill; and all incidentals necessary to complete the work.

Permanent Turf Reinforcement Mat will be measured and paid for as the actual number of square meters measured along the surface of the ground over which Permanent Turf Reinforcement Mat is installed and accepted. Overlaps will not be included in the measurement, and will be considered as incidental to the work. Furnishing and installing turf reinforcement matting anchors is incidental to the cost of the matting. Such payment shall be full compensation for furnishing and installing the mat, including overlaps, and for all required maintenance.

Pay Items:

Primary Geogrid Reinforcement ..... Square Meter
Secondary Geogrid Reinforcement..... Square Meter
Permanent Turf Reinforcement Mat..... Square Meter

BORROW MATERIAL:

Borrow material consisting of A-2-5 and A-5 soils with a plasticity index less than 8 shall not be used in the top 0.3 meters of subgrade nor as backfill in undercut areas unless waived in writing by the Engineer.

PIPE INSTALLATION:
(10-20-09) SP3R40 A

Revise the 2006 *Standard Specifications* as follows:

Replace Section 300 with the following:

SECTION 300
1.0 PIPE INSTALLATION

300-1 DESCRIPTION

Excavate, undercut, provide material, condition foundation, lay pipe, joint and couple pipe sections, and furnish and place all backfill material as necessary to install the various types of pipe culverts and fittings required to complete the project.

Install pipe in accordance with the detail in the plans.

Do not waste excavation unless permitted. Use suitable excavated material as backfill; or in the formation of embankments, subgrades, and shoulders; or as otherwise directed. Furnish disposal areas for the unsuitable material. The Engineer will identify excavated materials that are unsuitable.

Where traffic is to be maintained, install pipe in sections so that half the width of the roadway is available to traffic.

300-2 MATERIALS

Refer to Division 10:

Item	Section
Flowable Fill	1000
Select Materials	1016
Joint Materials	1032-9(G)
Engineering Fabric	1056-1

Provide foundation conditioning material meeting the requirements of Article 1016-3 for Class V or VI as shown in the contract documents.

Provide bedding material meeting the requirements of Article 1016-3 for Class II (Type 1 only) or Class III as shown in contract documents.

Provide backfill material meeting the requirements of Article 1016-3 for Class II (Type 1 only) or Class III material as shown in the contract documents.

Do not use corrugated steel pipe in the following counties:

Beaufort, Bertie, Bladen, Brunswick, Camden, Carteret, Chowan, Columbus, Craven, Currituck, Dare, Gates, Hertford, Hyde, Jones, Martin, New Hanover, Onslow, Pamlico, Pasquotank, Pender, Perquimans, Tyrrell, and Washington.

300-3 UNLOADING AND HANDLING

Unload and handle pipe with reasonable care. Do not roll or drag metal pipe or plates over gravel or rock during handling. Take necessary precautions to ensure the method used in lifting or placing the pipe does not induce stress fatigue in the pipe. Use a lifting device that uniformly distributes the weight of the pipe along its axis or circumference. Repair minor damage to pipe when permitted. Remove pipe from the project that is severely damaged or is rejected as being unfit for use. Undamaged portions of a joint or section may be used where partial lengths are required.

300-4 PREPARATION OF PIPE FOUNDATION

Prepare the pipe foundation in accordance with the applicable as shown in the contract documents, true to line and grade, and uniformly firm.

Camber invert grade an amount sufficient to prevent the development of sag or back slope in the flow line. The Contractor shall determine the amount of camber required and submit to the Engineer for approval.

Where material is found to be of poor supporting value or of rock and when the Engineer cannot make adjustment in the location of the pipe, undercut existing foundation material within the limits established on the plans. Backfill the undercut with foundation conditioning material, Class V or VI select material. Encapsulate the foundation conditioning material with Type 4 engineering fabric prior to placing bedding material. Overlap all transverse and longitudinal joints in the fabric at least 18 inches.

Maintain the pipe foundation in a dry condition.

300-5 INVERT ELEVATIONS

The proposed pipe culvert invert elevations shown on the Drainage Summary Sheets are based upon information available when the plans were prepared. If proposed invert elevations are adjusted during construction based upon actual conditions encountered, no claim for an extension of time for any reason resulting from this information will be allowed.

When a pipe culvert is to be installed in a trench and the average actual elevation of the pipe between drainage structures deviates from the average proposed elevation shown on the Drainage Summary Sheets by more than one foot a pay adjustment will be made as follows:

$$\text{Pay Adjustment (per linear foot)} = [(\text{APE}-\text{AAE}) \pm 1 \text{ foot}] \ (0.15 \times \text{CUP})$$

Where: CUP = Contract Unit Price of Pipe Culvert

AAE = Average Actual Elevation $\dfrac{(\text{Actual Inlet elev.} + \text{Actual Outlet elev.})}{2}$

APE = Average Plan Elevation $\dfrac{(\text{Plan Inlet elev.} + \text{Plan Outlet elev.})}{2}$

When the actual location of a pipe culvert is changed from the location shown on the plans, the Engineer will make a pay adjustment deemed warranted based upon the relation of the pipe culvert as shown on the plans to the finished roadway and the relation of the pipe culvert as constructed to the finished roadway.

The top elevation column on the drainage summary sheet indicates the flow elevation at the top of structures intended to collect surface water.

The top elevation column on drainage structures not intended to collect surface water indicates the elevation at the top of the cover.

300 -6 LAYING PIPE

The Department reserves the right to perform forensic testing on any installed pipe.

(A) Rigid Pipe

Concrete and welded steel pipe will be considered rigid pipe. Lay pipe on prepared foundation, bell or groove end upgrade with the spigot or tongue fully inserted. Check each joint for alignment and grade as the work proceeds.

Use flexible plastic joint material except when material of another type is specified in the contract documents. Joint material of another type may be used when permitted.

Repair lift holes in concrete pipe, if present. Thoroughly clean and soak the lift hole and completely fill the void with an approved non-shrink gout. Submit alternate details for repairing lift holes to the engineer for review and approval.

For all pipes 42 inches in diameter and larger, wrap filter fabric around all pipe joints. Use Type 2 Class B fabric. Extend fabric at least 12 inches beyond each side of the joint. Secure the filter fabric against the outside of the pipe by methods approved by the Engineer.

(B) Flexible Pipe (Except Structural Plate Pipe)

Corrugated steel, corrugated aluminum, corrugated polyethylene (HDPE), and polyvinylchloride (PVC) pipe will be considered flexible pipe. Place flexible pipe carefully on the prepared foundation starting at the downstream end with the inside circumferential laps pointing downstream and with the longitudinal laps at the side or quarter points.

Handle coated corrugated steel pipe with special care to avoid damage to coatings.

Join pipe sections with coupling band, fully bolted and properly sealed. Provide coupling bands for annular and helical corrugated metal pipe with circumferential and longitudinal strength sufficient to preserve the alignment, prevent separation of the sections, and prevent backfill infiltration. Match-mark all pipe 60 inches or larger in diameter at the plant for proper installation on the project.

At locations indicated in the plans, corrugated steel pipe sections shall be jointed together with rod and lug coupling bands, fully bolted. Sleeve gaskets shall be used in conjunction with rod and lug couplings and the joints properly sealed. Coupling bands shall provide circumferential and longitudinal strength sufficient to preserve the alignment, prevent separation of the sections and prevent infiltration of backfill material.

300-7 BEDDING AND BACKFILLING

Loosely place bedding material, in a uniform layer, a depth equal to the inside diameter of the pipe divided by 6 or 6 inches, whichever is greater. Leave bedding material directly beneath the pipe uncompacted and allow pipe seating and backfill to accomplish compaction. Excavate recesses to receive the bells where bells and spigot type pipe is used.

Place fill around the pipe in accordance with the applicable method shown on the plans in layers not to exceed 6 inches loose unless otherwise permitted. Compact to the density required by Subarticle 235-4(C). Approval of the backfill material is required prior to its use. Use select material as shown in the contract documents.

Take care during backfill and compaction operations to maintain alignment and prevent damage to the joints. Keep backfill free from stones, frozen lumps, chunks of highly plastic clay, or other objectionable material.

Grade and maintain all pipe backfill areas in such a condition that erosion or saturation will not damage the pipe foundation or backfill.

Excavatable flowable fill may be used for backfill when approved by the Engineer. When using excavatable flowable fill, ensure that the pipe is not displaced and does not float during backfill. Submit methods for supporting the pipe and material placement to the Engineer for review and approval.

Do not operate heavy equipment over any pipe until it has been properly backfilled with a minimum 3 feet of cover. Place, maintain, and finally remove the required cover that is above the proposed finished grade at no cost to the Department. Remove and replace, at no cost to the Department, pipe that becomes misaligned, shows excessive settlement, or has been otherwise damaged by the Contractor's operations.

300-8 INSPECTION AND MAINTENANCE

Prior to final acceptance, the Engineer will perform random video camera and or mandrel inspections to ensure proper jointing and that deformations do not exceed allowable limits. Replace pipes having cracks greater than 0.1 inches or deflections greater than 7.5 percent. Repair or replace pipes with cracks greater than 0.01 inches, exhibiting displacement across a crack, exhibiting bulges, creases, tears, spalls, or delamination. Maintain all pipe installations in a condition such that they will function continuously from the time the pipe is installed until the project is accepted.

300-9 MEASUREMENT AND PAYMENT

General

No measurement will be made of any work covered by this section except as listed below. Removal and disposal of existing pavement is a part of the excavation for the new pipe culvert installation. Repair of the pavement will be made in accordance with Section 654.

Foundation Conditioning

Using Local Material

Undercut excavation is all excavation removed by undercutting below the bottom of the trench as staked. *Undercut Excavation* will be measured as the actual number of cubic meters of undercut excavation, measured in its original position and computed by the average end area method, that has been removed as called for in the contract and will be paid for at double the contract unit price for *Unclassified Excavation* as provided in Article 225-7.

Local material used for conditioning the foundation will be measured and paid for in accordance with Article 225-7 for *Unclassified Excavation* or in accordance with Article 230-5 for *Borrow Excavation* depending on the source of the material.

Local material used to replace pipe undercut excavation will be measured and paid for in accordance with Article 225-7 or Article 230-5.

Using Other Than Local Material

No measurement and payment will be made for *Undercut Excavation.* The material used to replace pipe undercut excavation will be classified as foundation conditioning material.

Foundation Conditioning Material, Minor Structures will be measured and paid for as the actual number of metric tons of this material weighed in trucks on certified platform scales or other certified weighing devices.

No direct payment will be paid for undercut excavation. Payment at the contract unit price for *Foundation Conditioning Material, Minor Structures* will be full compensation for all work of pipe undercut excavation.

Foundation Conditioning Fabric

Foundation Conditioning Fabric will be measured and paid for in square meters. The measurement will be based on the theoretical calculation using length of pipe installed and two times the standard trench width. No separate measurement will be made for overlapping fabric or the vertical fabric dimensions required to encapsulate the foundation conditioning material.

Bedding and Backfill - Select Material

No measurement will be made for select bedding and backfill material required in the contract documents. The select bedding and backfill material will be included in the cost of the installed pipe.

Where unclassified excavation or borrow material meets the requirements for select bedding and backfill and is approved for use by the Engineer, no deductions will be made to these pay items to account for use in the pipe installation.

Payment will be made under:

Pay Item	Pay Unit
Foundation Conditioning Material, Minor Structures	Metric Ton
Foundation Conditioning Fabric	Square Meter

FLOWABLE FILL:
(9-17-02) (Rev 8-21-07) M3 R30

Description

This work consists of all work necessary to place flowable fill in accordance with these provisions, the plans, and as directed.

Materials

Provide flowable fill material in accordance with Article 340-2 of the *2006 Metric Standard Specifications.*

Construction Methods

Discharge flowable fill material directly from the truck into the space to be filled, or by other approved methods. The mix may be placed full depth or in lifts as site conditions dictate. The Contractor shall provide a method to plug the ends of the existing pipe in order to contain the flowable fill.

Measurement and Payment

At locations where flowable fill is called for on the plans and a pay item for flowable fill is included in the contract, *flowable fill* will be measured in cubic meters and paid for as the actual number of cubic meters that have been satisfactorily placed and accepted. Such price and payment will be full compensation for all work covered by this provision including but not limited to the mix design, furnishing, hauling, placing and containing the flowable fill.

Payment will be made under:

Pay Item	Pay Unit
Flowable Fill	Cubic Meter

PIPE TESTING:
4-17-07 M3 R33

Revise the *2006 Metric Standard Specifications* as follows:

Page 3-2, Article 300-6, add the following as a new paragraph before **(A)**:

The Department reserves the right to perform forensic testing on any installed pipe.

PIPE ALTERNATES:
(7-18-06) (Rev 4-17-07) M3 R36

Description

The Contractor may substitute Aluminized Corrugated Steel Pipe, Type IR or HDPE Pipe, Type S or Type D up to 1219 mm in diameter in lieu of concrete pipe in accordance with the following requirements.

Material

Item	Section
HDPE Pipe, Type S or D	1032-10
Aluminized Corrugated Steel Pipe, Type IR	1032-3(A)(7)

Aluminized Corrugated Steel Pipe will not be permitted in counties listed in Article 310-2 of the *2006 Metric Standard Specifications*.

Construction Methods

Aluminized Corrugated Steel Pipe Culverts and HDPE Pipe Culverts shall be installed in accordance with the requirements of Section 300 of the *2006 Metric Standard Specifications* for Method A, except that the minimum cover shall be at least 300 mm. Aluminized Corrugated Steel Pipe Culvert and HDPE Pipe Culvert will not be permitted for use under travelways, including curb and gutter.

Measurement and Payment

____ *mm Aluminized Corrugated Steel Pipe Culvert* to be paid for will be the actual number of linear meters installed and accepted. Measurement will be in accordance with Section 310-6 of the *2006 Metric Standard Specifications*.

_____ *mm HDPE Pipe Culvert* to be paid for will be the actual number of linear meters installed and accepted. Measurement will be in accordance with Section 310-6 of the *2006 Metric Standard Specifications*.

Payment will be made under:

Pay Item	Pay Unit
___mm Aluminized Corrugated Steel Pipe Culverts, ___mm Thick	Linear Meter
___mm HDPE Pipe Culverts	Linear Meter

AGGREGATE BASE COURSE:
12-19-06 M5 R03

Revise the *2006 Metric Standard Specifications* as follows:

Page 5-9, Article 520-5 Hauling and Placing Aggregate Base Material, 6th paragraph, replace the first sentence with the following:

Base course that is in place on November 15 shall have been covered with a subsequent layer of pavement structure or with a sand seal. Base course that has been placed between November 16 and March 15 inclusive shall be covered within 7 calendar days with a subsequent layer of pavement structure or with a sand seal.

PREPARATION OF SUBGRADE AND BASE:
(1-16-96) M5 R05

On mainline portions and ramps of this project, prepare the subgrade and base beneath the pavement structure in accordance with the applicable sections of the *2006 Metric Standard Specifications* except use an automatically controlled fine grading machine utilizing string lines, laser controls, or other approved methods to produce final subgrade and base surfaces meeting the lines, grades, and cross sections required by the plans or established by the Engineer.

No direct payment will be made for the work required by this provision as it will be considered incidental to other work being paid for by the various items in the contract.

ASPHALT PAVEMENTS - SUPERPAVE:
(7-18-06)(Rev 10-20-09) SP6R01

Revise the *2006 Standard Specifications* as follows:

Page 6-2, Article 600-9 Measurement and Payment, delete the second paragraph.

Page 6-12, Subarticle 609-5(C)2, Required Sampling and Testing Frequencies, first partial paragraph at the top of the page, delete last sentence and add the following:

> If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

Page 6-12, Subarticle 609-5(C)2, QUALITY CONTROL MINIMUM SAMPLING AND TESTING SCHEDULE

First paragraph, delete and replace with the following.

Sample and test the completed mixture from each mix design per plant per year at the following minimum frequency during mix production:

Second paragraph, delete the fourth sentence, and replace with the following

When daily production of each mix design exceeds 100 tons and a regularly scheduled full test series random sample location for that mix design does not occur during that day's production, perform at least one partial test series consisting of Items A and B in the schedule below.

Page 6-12, Subarticle 609-5(C)2(c) Maximum Specific Gravity, add after (AASHTO T 209):

or ASTM D 2041

Page 6-13, last line and on page and Page 6-14, Subarticle 609-5(C)(2)(e) Tensile Strength Ratio (TSR), add a heading before the first paragraph as follows:

(i) Option 1

Insert the following immediately after the first paragraph:

(ii) Option 2

Mix sampled from truck at plant with one set of specimens prepared by the Contractor and then tested jointly by QA and QC at a mutually agreed upon lab site within the first 7 calendar days after beginning production of each new mix design.

Second paragraph, delete and replace with the following:

Test all TSR specimens required by either option noted above on either a recording test press or a test press that maintains the peak load reading after the specimen has broken.

Subarticle 609-5(C)(3) Control Charts, delete the second sentence of the first paragraph and replace with the following:

For mix incorporated into the project, record full test series data from all regularly scheduled random samples or directed samples that replace regularly scheduled random samples, on control charts the same day the test results are obtained.

Page 6-15, Subarticle 609-5(C)(3) Control Charts, first paragraph on this page, delete the last sentence and substitute the following:

Denote the moving average control limits with a dash green line and the individual test limits with a dash red line.

Subarticle 609-5(C)(3)(a), (b) and (c), replace (a) (b) and (c) with the following:

(a) A change in the binder percentage, aggregate blend, or G_{mm} is made on the JMF, or,

(b) When the Contractor elects to stop or is required to stop production after one or two moving average values, respectively, fall outside the moving average limits as outlined in subarticle 609-5(C)6 or,

(c) If failure to stop production after two consecutive moving averages exceed the moving average limits occurs, but production does stop at a subsequent time, re-establish a new moving average beginning at the actual production stop point.

Subarticle 609-5(C)(4) Control Limits, replace the first paragraph and the CONTROL LIMITS Table on page 6-16 with the following.

The following are established as control limits for mix production. Apply the individual limits to the individual test results. Control limits for the moving average limits are based on a moving average of the last 4 data points. Apply all control limits to the applicable target source.

CONTROL LIMITS

Mix Control Criteria	Target Source	Moving Average Limit	Individual Limit
2.36 mm Sieve	JMF	±4.0 %	±8.0 %
0.075mm Sieve	JMF	±1.5 %	±2.5 %
Binder Content	JMF	±0.3 %	±0.7 %
VTM @ N_{des}	JMF	±1.0 %	±2.0 %
VMA @ N_{des}	Min. Spec. Limit	Min Spec. Limit	-1.0%
$P_{0.075}$/ P_{be} Ratio	1.0	±0.4	±0.8
$\%G_{mm}$ @ N_{ini}	Max. Spec. Limit	N/A	+2.0%
TSR	Min. Spec. Limit	N/A	- 15%

Page 6-16, Subarticle 609-5(C)(5) Warning Bands, delete this subarticle in its entirety.

Pages 6-16 through 6-19, Subarticle 609-5(C)(6), delete the word "warning" and substitute the words "moving average".

Page 6-16, Subarticle 609-5(C)(6) Corrective Actions, first paragraph, first sentence, delete and replace with the following:

Immediately notify the Engineer when moving averages exceed the moving average limits.

Page 6-17, third full paragraph, delete and replace with the following:

Failure to stop production when required due to an individual mix test not meeting the specified requirements will subject all mix from the stop point tonnage to the point when the next individual test is back on or within the moving average limits, or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable.

Sixth full paragraph, delete the first, second, and third sentence and replace with the following:

Immediately notify the Engineer when any moving average value exceeds the moving average limit. If two consecutive moving average values for any one of the mix control criteria fall outside the moving average limits, cease production of that mix, immediately notify the Engineer of the stoppage, and make adjustments. The Contractor may elect to stop production after only one moving average value falls outside the moving average limits.

Page 6-18, Subarticle 609-5(C)(6) Corrective Actions second full paragraph, delete and replace with the following:

If the process adjustment improves the property in question such that the moving average after four additional tests is on or within the moving average limits, the Contractor may continue production with no reduction in payment

Page 6-18, delete the third and fourth full paragraphs, including the Table for Payment for Mix Produced in the Warning Bands and substitute the following:

If the adjustment does not improve the property in question such that the moving average after four additional individual tests is outside the moving average limits, the mix will be evaluated for acceptance in accordance with Article 105-3. Reduced payment for or removal of the mix in question will be applied starting from the plant sample tonnage at the stop point to the sample tonnage when the moving average is on or within the moving average limits. In addition, any mix that is obviously unacceptable will be rejected for use in the work.

Page 6-19, First paragraph, delete and replace with the following:

Failure to stop production and make adjustments when required due to two consecutive moving average values falling outside the moving average limits will subject all mix produced from the stop point tonnage to the tonnage point when the moving average is back on or within the moving average limits or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable. Remove this

material and replaced with materials that comply with the Specifications at no additional costs to the Department, unless otherwise approved. Payment will be made for the actual quantities of materials required to replace the removed quantities, not to exceed the original amounts.

Page 6-20, Subarticle 609-5(D)(1) General, delete the third full paragraph, and replace with the following:

Perform the sampling and testing at the minimum test frequencies as specified above. Should the density testing frequency fail to meet the minimum frequency as specified above, all mix without the required density test representation will be considered unsatisfactory. If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

Page 6-22, Subarticle 609-5(D)(4) Nuclear Gauge Density Procedures, third paragraph, insert the following as the second sentence:

Determine the Daily Standard Count in the presence of the QA Roadway Technician or QA Nuclear Gauge Technician on days when a control strip is being placed.

Page 6-23, Subarticle 609-5(D)(5) Limited Production Procedure, delete the first paragraph including (a), (b), (c) and substitute the following:

Proceed on limited production when, for the same mix type and on the same contract, one of the following conditions occur (except as noted in the first paragraph below).

(a) Two consecutive failing lots, except on resurfacing*
(b) Three consecutive failing lots on resurfacing*
(c) Two consecutive failing nuclear control strips.

* Resurfacing is defined as the first new uniform layer placed on an existing pavement.

Page 6-25, Article 609-6 Quality Assurance, Density Quality Assurance, insert the following items after item (E):

(F) By retesting Quality Control core samples from control strips (either core or nuclear) at a frequency of 100% of the frequency required of the Contractor;

(G) By observing the Contractor perform all standard counts of the Quality Control nuclear gauge prior to usage each nuclear density testing day; or

(H) By any combination of the above

Page 6-28, Subarticle 610-3(A) Mix Design-General, delete the fourth and fifth paragraphs and replace with the following:

Reclaimed Asphalt Pavement (RAP) or Reclaimed Asphalt Shingles (RAS) may be incorporated into asphalt plant mixes in accordance with Article 1012-1 and the following applicable requirements.

Reclaimed asphalt pavement (RAP) may constitute up to 50% of the total material used in recycled mixtures, except for mix Type S 12.5D, Type S 9.5D, and mixtures containing reclaimed asphalt shingle material (RAS). Reclaimed asphalt shingle (RAS) material may constitute up to 6% by weight of total mixture for any mix. When both RAP and RAS are used, do not use a combined percentage of RAS and RAP greater than 20% by weight of total mixture, unless otherwise approved. When the percent of binder contributed from RAS or a combination of RAS and RAP exceeds 20% but not more than 30% of the total binder in the completed mix, the virgin binder PG grade shall be one grade below (both high and low temperature grade) the binder grade specified in Table 610-2 for the mix type, unless otherwise approved. When the percent of binder contributed from RAS or a combination of RAS and RAP exceeds 30% of the total binder in the completed mix, the Engineer will establish and approve the virgin binder PG grade. Use approved methods to determine if any binder grade adjustments are necessary to achieve the performance grade for the specified mix type.

For Type S 12.5D and Type S 9.5D mixes, the maximum percentage of reclaimed asphalt material is limited to 20% and shall be produced using virgin asphalt binder grade PG 76-22. For all other recycled mix types, the virgin binder PG grade shall be as specified in Table 610-2A for the specified mix type.

When the percentage of RAP is greater than 20% but not more than 30% of the total mixture, use RAP meeting the requirements for processed or fractionated RAP in accordance with the requirements of Section 1012-1.

When the percentage of RAP is greater than 30% of the total mixture, use an approved stockpile of RAP in accordance with Section 1012-1(C). Use approved test methods to determine if any binder grade adjustments are necessary to achieve the performance grade for the specified mix type. The Engineer will establish and approve the virgin asphalt binder grade to be used.

Page 6-34, Subarticle 610-3(C),

Delete Table 610-2 and associated notes. Substitute the following:

TABLE 610-2
SUPERPAVE MIX DESIGN CRITERIA

Mix Type	Design ESALs Millions (a)	Binder PG Grade (b)	Compaction Levels No. Gyrations @		Max. Rut Depth (mm)	Volumetric Properties (c)			
			N_{ini}	N_{des}		VMA % Min.	VTM %	VFA Min. - Max.	$\%G_{mm}$ @ N_{ini}
S-4.75A(e)	< 0.3	64 -22	6	50	-----	20.0	7.0 - 15.0	-----	-----
SF-9.5A	< 0.3	64 -22	6	50	11.5	16.0	3.0 - 5.0	70 - 80	≤ 91.5
S-9.5B	0.3 - 3	64 -22	7	65	9.5	15.5	3.0 - 5.0	65 - 80	≤ 90.5
S-9.5C	3 - 30	70 -22	7	75	6.5	15.5	3.0 - 5.0	65 - 78	≤ 90.5
S-9.5D	> 30	76 -22	8	100	4.5	15.5	3.0 - 5.0	65 - 78	≤ 90.0
S-12.5C	3 - 30	70 -22	7	75	6.5	14.5	3.0 - 5.0	65 - 78	≤ 90.5
S-12.5D	> 30	76 -22	8	100	4.5	14.5	3.0 - 5.0	65 - 78	≤ 90.0
I-19.0B	< 3	64 -22	7	65	-----	13.5	3.0 - 5.0	65 - 78	≤ 90.5
I-19.0C	3 - 30	64 -22	7	75	-----	13.5	3.0 - 5.0	65 - 78	≤ 90.0
I-19.0D	> 30	70 -22	8	100	-----	13.5	3.0 - 5.0	65 - 78	≤ 90.0
B-25.0B	< 3	64 -22	7	65	-----	12.5	3.0 - 5.0	65 - 78	≤ 90.5
B-25.0C	> 3	64 -22	7	75	-----	12.5	3.0 - 5.0	65 - 78	≤ 90.0
All Mix Types	**Design Parameter** 1. Dust to Binder Ratio ($P_{0.075}$ / P_{be}) 2. Retained Tensile Strength (TSR) (AASHTO T283 Modified)					**Design Criteria** 0.6 – 1.4 85% Min. **(d)**			

Notes:
(a) Based on 20 year design traffic.
(b) When Recycled Mixes are used, select the binder grade to be added in accordance with Subarticle 610-3(A).
(c) Volumetric Properties based on specimens compacted to N_{des} as modified by the Department.
(d) AASHTO T 283 Modified (No Freeze-Thaw cycle required). TSR for Type S 4.75A, Type B 25.0B, and Type B 25.0C mixes is 80% minimum.
(e) Mix Design Criteria for Type S 4.75A may be modified subject to the approval of the Engineer.

Page 6-34, Insert the following immediately after Table 610-2:

B. TABLE 610-2A

C. SUPERPAVE MIX DESIGN CRITERIA

	Percentage of RAP in Mix		
	Category 1	Category 2	Category 3
Mix Type	% RAP ≤20%	20.1% ≤ %RAP ≤ 30.0%	%RAP > 30.0%
All A and B Level Mixes, I19.0C, B25.0C	PG 64 -22	PG 64 -22	TBD
S9.5C, S12.5C, I19.0D	PG 70 -22	PG 64-22	TBD
S 9.5D and S12.5D	PG 76-22	N/A	N/A

Note: (1) Category 1 RAP has been processed to a maximum size of 2 inches.
(2) Category 2 RAP has been processed to a maximum size of 1 inch by either crushing and or screening to reduce variability in the gradations.
(3) Category 3 RAP has been processed to a maximum size of 1 inch, fractionating the RAP into 2 or more sized stockpiles

Page 6-35, Table 610-3 delete and replace with the following:

TABLE 610-3
ASPHALT PLACEMENT- MINIMUM TEMPERATURE REQUIREMENTS

Asphalt Concrete Mix Type	**Minimum Air Temperature**	**Minimum Surface Temperature**
ACBC, Type B 25.0B, C, B 37.5C	35°F	35°F
ACIC, Type I 19.0B, C, D	35°F	35°F
ACSC, Type S 4.75A, SF 9.5A, S 9.5B	40°F	50°F*
ACSC, Type S 9.5C, S 12.5C	45°F	50°F
ACSC, Type S 9.5D, S 12.5D	50°F	50°F

* 35°F if surface is soil or aggregate base for secondary road construction.

Page 6-44, Article 610-8 Spreading and Finishing, third full paragraph, replace the first sentence with the following:

Use the 30 foot minimum length mobile grade reference system or the non-contacting laser or sonar type ski *with at least four referencing stations mounted on the paver at a minimum length of 24 feet* to control the longitudinal profile when placing the initial lanes and all adjacent lanes of all layers, including resurfacing and asphalt in-lays, unless otherwise specified or approved.

Page 6-50, Article 610-13 Density Acceptance, delete the second paragraph and replace with the following:

As an exception, when the first layer of mix is a surface course and is being placed directly on an unprimed aggregate or soil base, the layer will be included in the "Other" construction category.

Page 6-50, Article 610-13 Density Acceptance, delete the formula and description in the middle of the page and replace with the following:,

$$PF = 100 - 10(D)^{1.465}$$

where: PF = Pay Factor (computed to 0.1%)
D = the deficiency of the lot average density, not to exceed 2.0%

Page 6-53, Article 620-4 Measurement and Payment:

Sixth paragraph, delete the last sentence.

Seventh paragraph, delete the paragraph and replace with the following:

The adjusted contract unit price will then be applied to the theoretical quantity of asphalt binder authorized for use in the plant mix placed during the partial payment period involved, except that where recycled plant mix is used, the adjusted unit price will be applied only to the theoretical number of tons of additional asphalt binder materials required by the job mix formula.

Page 6-54, Article 620-4 Measurement and Payment, add the following pay item:

Pay Item	**Pay Unit**
Asphalt Binder for Plant Mix, Grade PG 70-28	Ton

Page 6-69, Table 660-1 Material Application Rates and Temperatures, add the following:

Type of Coat	Grade of Asphalt	Asphalt Rate gal/yd^2	Application Temperature °F	Aggregate Size	Aggregate Rate lb./sq. yd. Total
Sand Seal	CRS-2 or CRS-2P	0.22-0.30	150-175	Blotting Sand	12-15

Page 6-75, Subarticle 660-9(B), add the following as sub-item (5)

(5) Sand Seal

Place the fully required amount of asphalt material in one application and immediately cover with the seal coat aggregate. Uniformly spread the fully required

amount of aggregate in one application and correct all non-uniform areas prior to rolling.

Immediately after the aggregate has been uniformly spread, perform rolling.

When directed, broom excess aggregate material from the surface of the seal coat.

When the sand seal is to be constructed for temporary sealing purposes only and will not be used by traffic, other grades of asphalt material meeting the requirements of Articles 1020-6 and 1020-7 may be used in lieu of the grade of asphalt required by Table 660-1 when approved.

Page 6-76, Article 661-1 Description, add the following as the 2nd paragraph:

Provide and conduct the quality control and required testing for acceptance of the UBWC in accordance with "Quality Management System for Asphalt Pavements (OGAFC, PADL, and Ultra-Thin HMA Version)", included in the contract.

Page 6-80, Subarticle 661-3(A) Equipment, add the following as the first paragraph:

Use asphalt mixing plants in accordance with Article 610-5.

Page 10-41, Table 1012-1, delete the last row of entries for OGAFC and add the following:

Mix Type	Coarse Aggregate Angularity [(b)] ASTM D5821	Fine Aggregate Angularity % Minimum AASHTO T304 Method A	Sand Equivalent % Minimum AASHTO T176	Flat & Elongated 5:1 Ratio % Maximum ASTM D4791 Section 8.4
S 9.5 D	100/100	45	50	10
OGAFC	100/100	N/A	N/A	10
UBWC	100/85	40	45	10

Delete Note (c) under the Table 1012-1 and replace with the following:

(c) Does not apply to Mix Types SF 9.5A and S 9.5B.

Page 10-43, Subarticle 1012-1(F): Reclaimed Asphalt Shingle Material (RAS), insert the following immediately following the first paragraph:

(1) Mix Design RAS

Incorporate RAS from stockpiles that have been tested for uniformity of gradation and binder content prior to use in an asphalt mix design.

(2) Mix Production RAS

New Source RAS is defined as acceptable material which was not included in the stockpile when samples were taken for mix design purposes. Process new source RAS so that all materials will pass a 1/2" sieve prior to introduction into the plant mixer unit.

After a stockpile of processed RAS has been sampled and mix designs made from these samples, do not add new source RAS to the original stockpile without prior field testing to insure gradation and binder uniformity. Sample and test new source RAS before blending with the existing stockpile.

Store new source RAS in a separate stockpile until the material can be sampled and tested for comparison with the original recycled mix design data. New source RAS may also be placed against the existing stockpile in a linear manner provided it is sampled for mix design conformity prior to its use in the recycled mix.

RAS contamination including but not limited to excessive dirt, debris, clean stone, concrete will not be allowed.

Field approval of new source RAS will be based on the table below and volumetric mix properties on the mix with the new source RAS included. Provided these tolerances are met, volumetric properties of the new mix will then be performed. If all volumetric mix properties meet the mix design criteria for that mix type, the new source RAS may continue to be used.

If the gradation, binder content, or any of the volumetric mix properties are not within the allowable tolerances of the table below, do not use the new source RAS unless approved by the Engineer. The Contractor may elect to either not use the stockpile, to request an adjustment to the JMF, or to redesign the mix.

NEW SOURCE RAS GRADATION and BINDER TOLERANCES
(Apply Tolerances to Mix Design Data)

0-6% RAS	
P_b %	±1.6%
Sieve Size (mm)	Tolerance
9.5	±1
4.75	±5
2.36	±4
1.18	±4
0.300	±4
0.150	±4
0.075	±2.0

Page 10-43 through 10-45, Subarticle 1012-1(G), delete this in its entirety and replace with the following:

(G) Reclaimed Asphalt Pavement (RAP)

(1) Mix Design RAP

Incorporate RAP from stockpiles or other sources that have been tested for uniformity of gradation and binder content prior to use in an asphalt mix design. Use reclaimed asphalt pavement that meets all requirements specified for *one of* the following *two* classifications.

(a) Millings

Existing reclaimed asphalt pavement (RAP) that is removed from its original location by a milling process as specified in Section 607. Millings should be such that it has a uniform gradation and binder content and all materials will pass a 2" sieve prior to introduction into the plant mixer unit.

(b) Processed RAP

RAP that is processed in some manner (possibly by crushing and/or use of a blending method) to produce a uniform gradation and binder content in the RAP prior to use in a recycled mix. Process RAP so that all materials have a uniform gradation and binder content and will pass a 1" sieve prior to introduction into the plant mixer unit.

(c) Fractionated RAP

Fractionated RAP is defined as having two or more RAP stockpiles, where the RAP is divided into coarse and fine fractions. Grade RAP so that all materials will pass a 1" sieve. The coarse RAP stockpile shall only contain material retained on a 3/8" screen, unless otherwise approved. The fine RAP stockpile shall only contain material passing the 3/8" screen, unless otherwise approved. The Engineer may allow the Contractor to use an alternate to the 3/8" screen to fractionate the RAP. The maximum percentages of fractionated RAP may be comprised of coarse, fine, or the combination of both. Utilize a separate cold feed bin for each stockpile of fractionated RAP used.

(d) Approved Stockpiled RAP

Approved Stockpiled RAP is defined as fractionated RAP which has been isolated and tested for asphalt content, gradation, and asphalt binder characteristics with the intent to be used in mix designs with

greater than 30% RAP materials. Fractionate the RAP in accordance with Section 1012-1(G)(c). Utilize a separate cold feed bin for each approved stockpile of RAP used.

Perform extraction tests at a rate of 1 per 1000 tons of RAP, with a minimum of 5 tests per stockpile to determine the asphalt content and gradation. Separate stockpiles of RAP material by fine and coarse fractions. Erect and maintain a sign satisfactory to the Engineer on each stockpile to identify the material. Assure that no deleterious material is allowed in any stockpile. The Engineer may reject by visual inspection any stockpiles that are not kept clean, separated, and free of foreign materials.

Submit requests for RAP stockpile approval to the Engineer with the following information at the time of the request:

(1) Approximate tons of materials in stockpile
(2) Name or Identification number for the stockpile
(3) Asphalt binder content and gradation test results
(4) Asphalt characteristics of the Stockpile.

For the Stockpiled RAP to be considered for approval, the gradation and asphalt content shall be uniform. Individual test results, when compared to the target, will be accepted if within the tolerances listed below:

APPROVED STOCKPILED RAP GRADATION and BINDER TOLERANCES
(Apply Tolerances to Mix Design Data)

P_b %	±0.3%
Sieve Size (mm)	Percent Passing
25.0	±5%
19.0	±5%
12.5	±5%
9.5	±5%
4.75	±5%
2.36	±4%
1.18	±4%
0.300	±4%
0.150	±4%
0.075	±1.5%

Note: If more than 20% of the individual sieves are out of the gradation tolerances, or if more than 20% of the asphalt binder content test results fall outside the appropriate tolerances, the RAP shall not be used in HMA unless the RAP representing the failing tests is removed from the stockpile.

Do not add additional material to any approved RAP stockpile, unless otherwise approved by the Engineer.

Maintain at the plant site a record system for all approved RAP stockpiles. Include at a minimum the following: Stockpile identification and a sketch of all stockpile areas at the plant site; all RAP test results (including asphalt content, gradation, and asphalt binder characteristics).

(2) Mix Production RAP

During mix production, use RAP that meets the criteria for one of the following categories:

(a) Mix Design RAP

RAP contained in the mix design stockpiles as described above may be used in all applicable JMFs. These stockpiles have been pretested: however, they are subject to required QC/QA testing in accordance with Subarticle 609-5(C)(2).

(b) New Source RAP

New Source RAP is defined as any acceptable material that was not included in the stockpile or other source when samples were taken for mix design purposes. Process new source RAP so that all materials have a uniform gradation and binder content and will pass a 2" sieve prior to introduction into the plant mixer unit.

After a stockpile of millings, processed RAP, or fractionated RAP has been sampled and mix designs made from these samples, do not add new source RAP to the original stockpile without prior field testing to insure gradation and binder uniformity. Sample and test new source RAP before blending with the existing stockpile.

Store new source RAP in a separate stockpile until the material can be sampled and tested for comparison with the original recycled mix design data. New source RAP may also be placed against the existing stockpile in a linear manner provided it is sampled for mix design conformity prior to its use in the recycled mix.

Unprocessed RAP is asphalt material that was not milled and/or has not been processed to obtain a uniform gradation and binder content and is not representative of the RAP used during the applicable mix design. Unprocessed RAP shall not be incorporated into any JMFs prior to processing. Different sources of unprocessed RAP may be stockpiled together provided it is generally free of contamination and will be processed prior to use in a recycled mix. RAP contamination in the form of excessive dirt, debris, clean stone, concrete, etc. will not be allowed. Incidental amounts of dirt, concrete, and clean stone may be acceptable. Unprocessed RAP may be processed and then classified as a new source RAP as described above.

Field approval of new source RAP will be based on Table 1012-2 below and volumetric mix properties on the mix with the new source

RAP included. Provided the Table 1012-2 tolerances are met, volumetric properties of the new mix will then be performed. If all volumetric mix properties meet the mix design criteria for that mix type, the new source RAP may continue to be used.

If the gradation, binder content, or any of the volumetric mix properties are not within the allowable tolerances of Table 1012-2, do not use the new source RAP unless approved by the Engineer. The Contractor may elect to either not use the stockpile, to request an adjustment to the JMF, or to redesign the mix.

TABLE 1012-2
NEW SOURCE RAP GRADATION and BINDER TOLERANCES
(Apply Tolerances to Mix Design Data)

Mix Type	0-20% RAP			20^{+}-30 % RAP			30^{+} % RAP		
Sieve (mm)	Base	Inter.	Surf.	Base	Inter.	Surf.	Base	Inter.	Surf.
P_b %	± 0.7%			± 0.4%			± 0.3%		
25.0	±10	-	-	±7	-	-	±5	-	-
19.0	±10	±10	-	±7	±7	-	±5	±5	-
12.5	-	±10	±10	-	±7	±7	-	±5	±5
9.5	-	-	±10	-	-	±7	-	-	±5
4.75	±10	-	±10	±7	-	±7	±5	-	±5
2.36	±8	±8	±8	±5	±5	±5	±4	±4	±4
1.18	±8	±8	±8	±5	±5	±5	±4	±4	±4
0.300	±8	±8	±8	±5	±5	±5	±4	±4	±4
0.150	-	-	±8	-	-	±5	-	-	±4
0.075	±4	±4	±4	±2	±2	±2	±1.5	±1.5	±1.5

ASPHALT PAVER - FIXED STRING LINE:

(10-21-03) M6 R06

The Contractor's attention is directed to Article 610-8 of the *2006 Metric Standard Specifications* dealing with automatically controlled screeds on the asphalt pavement spreaders. A fixed string line is required on this project.

ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:

(11-21-00) M6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Type B 25.0__	4.3%
Asphalt Concrete Intermediate Course	Type I 19.0__	4.7%

Asphalt Concrete Surface Course	Type S 4.75A	7.0%
Asphalt Concrete Surface Course	Type SF 9.5A	6.5%
Asphalt Concrete Surface Course	Type S 9.5__	6.0%
Asphalt Concrete Surface Course	Type S 12.5__	5.5%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the *2006 Metric Standard Specifications.*

ASPHALT PLANT MIXTURES:
(7-1-95) M6 R20

Place asphalt concrete base course material in trench sections with asphalt pavement spreaders made for the purpose or with other equipment approved by the Engineer.

PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:
(11-21-00) M6 R25

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the *2006 Metric Standard Specifications.*

The base price index for asphalt binder for plant mix is **$ 440.55** per metric ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on **November 1, 2009**.

FINAL SURFACE TESTING - ASPHALT PAVEMENTS (Rideability):
(5-18-04) (Rev. 7-15-08) M6 R45

On portions of this project where the typical section requires two or more layers of new pavement, perform acceptance testing of the longitudinal profile of the finished pavement surface in accordance with these provisions using a North Carolina Hearne Straightedge (Model No. 1). Furnish and operate the straightedge to determine and record the longitudinal profile of the pavement on a continuous graph. Final surface testing is an integral part of the paving operation and is subject to observation and inspection by the Engineer as deemed necessary.

Push the straightedge manually over the pavement at a speed not exceeding 2 miles per hour. For all lanes, take profiles in the right wheel path approximately 3 feet from the right edge of pavement in the same direction as the paving operation, unless otherwise approved due to traffic control or safety considerations. As an exception, lanes adjacent to curb and gutter, expressway gutter, or shoulder berm gutter may be tested in the left wheel path. Make one pass of the straightedge in each full width travel lane. The full lane width should be comparable in ride quality to the area evaluated with the Hearne Straightedge. If deviations exist at other locations across the lane width, utilize a 10 foot non-mobile straightedge or the Hearne Straightedge to evaluate which areas may require corrective action. Take profiles as soon as practical after the pavement has been rolled and compacted, but no later than 24 hours following placement of the pavement, unless otherwise authorized by the Engineer. Take profiles over the entire length of final surface travel lane pavement exclusive of -Y- line travel lanes less than or equal to 1000 feet in length, ramps less than or equal to 1000 feet in length, turn lanes less than or equal to

1000 feet in length, structures, approach slabs, paved shoulders, loops, and tapers or other irregular shaped areas of pavement, unless otherwise approved by the Engineer. Test in accordance with this provision all mainline travel lanes, full width acceleration or deceleration lanes, -Y- line travel lanes greater than 1000 feet in length, ramps, full width turn lanes greater than 1000 feet in length, and collector lanes.

At the beginning and end of each day's testing operations, and at such other times as determined by the Engineer, operate the straightedge over a calibration strip so that the Engineer can verify correct operation of the straightedge. The calibration strip shall be a 100 foot section of pavement that is reasonably level and smooth. Submit each day's calibration graphs with that day's test section graphs to the Engineer. Calibrate the straightedge in accordance with the current NCDOT procedure titled *North Carolina Hearne Straightedge - Calibration and Determination of Cumulative Straightedge Index*. Copies of this procedure may be obtained from the Department's Pavement Construction Section.

Plot the straightedge graph at a horizontal scale of approximately 25 feet per inch with the vertical scale plotted at a true scale. Record station numbers and references (bridges, approach slabs, culverts, etc.) on the graphs. Distances between references/stations must not exceed 100 feet. Have the operator record the Date, Project No., Lane Location, Wheel Path Location, Type Mix, and Operator's Name on the graph.

Upon completion of each day's testing, evaluate the graph, calculate the Cumulative Straightedge Index (CSI), and determine which lots, if any, require corrective action. Document the evaluation of each lot on a QA/QC-7 form. Submit the graphs along with the completed QA/QC-7 forms to the Engineer, within 24 hours after profiles are completed, for verification of the results. The Engineer will furnish results of their acceptance evaluation to the Contractor within 48 hours of receiving the graphs. In the event of discrepancies, the Engineer's evaluation of the graphs will prevail for acceptance purposes. The Engineer will retain all graphs and forms.

Use blanking bands of 0.2 inches, 0.3 inches, and 0.4 inches to evaluate the graph for acceptance. The 0.2 inch and 0.3 inch blanking bands are used to determine the Straightedge Index (SEI), which is a number that indicates the deviations that exceed each of the 0.2 inch and 0.3 inch bands within a 100 foot test section. The Cumulative Straightedge Index (CSI) is a number representing the total of the SEIs for one lot, which consist of not more than 25 consecutive test sections. In addition, the 0.4 inch blanking band is used to further evaluate deviations on an individual basis. The CSI will be determined by the Engineer in accordance with the current procedure titled "North Carolina Hearne Straightedge - Calibration and Determination of Cumulative Straightedge Index".

The pavement will be accepted for surface smoothness on a lot by lot basis. A test section represents pavement one travel lane wide not more than 100 feet in length. A lot will consist of 25 consecutive test sections, except that separate lots will be established for each travel lane, unless otherwise approved by the Engineer. In addition, full width acceleration or deceleration lanes, ramps, turn lanes, and collector lanes, will be evaluated as separate lots. For any lot that is less than 2500 feet in length, the applicable pay adjustment incentive will be prorated on the

basis of the actual lot length. For any lot which is less than 2500 feet in length, the applicable pay adjustment disincentive will be the full amount for a lot, regardless of the lot length.

If during the evaluation of the graphs, 5 lots require corrective action, then proceed on limited production for unsatisfactory laydown in accordance with Article 610-12 of the *Standard Specifications*. Proceeding on limited production is based upon the Contractor's initial evaluation of the straightedge test results and shall begin immediately upon obtaining those results. Additionally, the Engineer may direct the Contractor to proceed on limited production in accordance with Article 610-12 due to unsatisfactory laydown or workmanship.

Limited production for unsatisfactory laydown is defined as being restricted to the production, placement, compaction, and final surface testing of a sufficient quantity of mix necessary to construct only 2500 feet of pavement at the laydown width. Once this lot is complete, the final surface testing graphs will be evaluated jointly by the Contractor and the Engineer. Remain on limited production until such time as acceptable laydown results are obtained or until three consecutive 2500 foot sections have been attempted without achieving acceptable laydown results. The Engineer will determine if normal production may resume based upon the CSI for the limited production lot and any adjustments to the equipment, placement methods, and/or personnel performing the work. Once on limited production, the Engineer may require the Contractor to evaluate the smoothness of the previous asphalt layer and take appropriate action to reduce and/or eliminate corrective measures on the final surface course. Additionally, the Contractor may be required to demonstrate acceptable laydown techniques off the project limits prior to proceeding on the project.

If the Contractor fails to achieve satisfactory laydown results after three consecutive 2500 foot sections have been attempted, cease production of that mix type until such time as the cause of the unsatisfactory laydown results can be determined.

As an exception, the Engineer may grant approval to produce a different mix design of the same mix type if the cause is related to mix problem(s) rather than laydown procedures. If production of a new mix design is allowed, proceed under the limited production procedures detailed above.

After initially proceeding under limited production, the Contractor shall immediately notify the Engineer if any additional lot on the project requires corrective action. The Engineer will determine if limited production procedures are warranted for continued production.

If the Contractor does not operate by the limited production procedures as specified above, the 5 lots, which require corrective action, will be considered unacceptable and may be subject to removal and replacement. Mix placed under the limited production procedures for unsatisfactory laydown will be evaluated for acceptance in accordance with Article 105-3.

The pay adjustment schedule for the Cumulative Straightedge Index test results per lot is as follows:

Pay Adjustment Schedule for Cumulative Straightedge Index (CSI) (Obtained by adding SE Index of up to 25 consecutive 100 foot test sections)				
*CSI	ACCEPTANCE CATEGORY	CORRECTIVE ACTION	PAY ADJUSTMENT	
			Before Corrective	After Corrective Action
0-0	Acceptable	None	$300 incentive	None
1-0 or 2-0	Acceptable	None	$100 incentive	None
3-0 or 4-0	Acceptable	None	No Adjustment	No Adjustment
1-1, 2-1, 5-0 or 6-0	Acceptable	Allowed	$300 disincentive	$300 disincentive
3-1, 4-1, 5-1 or 6-1	Acceptable	Allowed	$600 disincentive	$600 disincentive
Any other Number	Unacceptable	Required	Per CSI after Correction(s) (not to exceed 100% Pay)	

***Either Before or After Corrective Actions**

Correct any deviation that exceeds a 0.4 inch blanking band such that the deviation is reduced to 0.3 inches or less.

Corrective actions shall be performed at the Contractor's expense and shall be presented for evaluation and approval by the Engineer prior to proceeding. Any corrective action performed shall not reduce the integrity or durability of the pavement that is to remain in place. Corrective action for deviation repair may consist of overlaying, removing and replacing, indirect heating and rerolling. Scraping of the pavement with any blade type device will not be allowed as a corrective action. Provide overlays of the same type mix, full roadway width, and to the length and depth established by the Engineer. Tapering of the longitudinal edges of the overlay will not be allowed.

Corrective actions will not be allowed for lots having a CSI of 4-0 or better. If the CSI indicates *Allowed* corrective action, the Contractor may elect to take necessary measures to reduce the CSI in lieu of accepting the disincentive. Take corrective actions as specified if the CSI indicates *Required* corrective action. The CSI after corrective action shall meet or exceed *Acceptable* requirements.

Where corrective action is allowed or required, the test section(s) requiring corrective action will be retested, unless the Engineer directs the retesting of the of the entire lot. No disincentive will apply after corrective action if the CSI is 4-0 or better. If the retested lot after corrective action has a CSI indicating a disincentive, the appropriate disincentive will be applied.

Test sections and/or lots that are initially tested by the Contractor that indicate excessive deviations such that either a disincentive or corrective action is necessary, may be re-rolled with asphalt rollers while the mix is still warm and in a workable condition, to possibly correct the

problem. In this instance, reevaluation of the test section(s) shall be completed within 24 hours of pavement placement and these test results will serve as the initial test results.

Incentive pay adjustments will be based only on the initially measured CSI, as determined by the Engineer, prior to any corrective work. Where corrective actions have been taken, payment will be based on the CSI determined after correction, not to exceed 100 percent payment.

Areas excluded from testing by the N.C. Hearne Straightedge will be tested by using a non-mobile 10-foot straightedge. Assure that the variation of the surface from the testing edge of the straightedge between any two contact points with the surface is not more than 1/8 inch. Correct deviations exceeding the allowable tolerance in accordance with the corrective actions specified above, unless the Engineer permits other corrective actions.

Furnish the North Carolina Hearne Straightedge(s) necessary to perform this work. Maintain responsibility for all costs relating to the procurement, handling, and maintenance of these devices. The Department has entered into a license agreement with a manufacturer to fabricate, sell, and distribute the N.C. Hearne Straightedge. The Department's Pavement Construction Section may be contacted for the name of the current manufacturer and the approximate price of the straightedge.

No direct payment will be made for the work covered by this section. Payment at the contract unit prices for the various items covered by those sections of the specifications directly applicable to the work constructed will be full compensation for all work covered by this section including, but not limited to, performing testing in accordance with this specification, any corrective work required as a result of this testing and any additional traffic control as may be necessary.

MASONRY DRAINAGE STRUCTURES:
(10-16-07) M8 R01

Revise the *2006 Standard Specifications* as follows:

Page 8-25, Article 840-4 Measurement and Payment, add the following at the end of the second paragraph:

For that portion of *Masonry Drainage Structure* measured above a height of 3 meters, payment will be made at 1.3 times the contract unit price per linear meter for *Masonry Drainage Structure.*

BORROW EXCAVATION AND SHPO DOCUMENTATION FOR BORROW/WASTE SITES:
(12-18-07) (4-15-08) M8 R02

Revise the *2006 Metric Standard Specifications* as follows:

Division 2 Earthwork

Page 2-12, Subarticle 230-1(D), add the words: *The Contractor specifically waives* as the first words of the sentence.

Page 2-13, Article 230-4(B) Contractor Furnished Sources, first paragraph, first sentence replace with the following:

Prior to the approval of any borrow sources developed for use on any project, obtain certification from the State Historic Preservation Officer of the State Department of Cultural Resources certifying that the removal of the borrow material from the borrow sources(s) will have no effect on any known district, site building, structure, or object, architectural and/or archaeological that is included or eligible for inclusion in the National Register of Historic Places.

Division 8 Incidentals

Page 8-8, Article 802-2 General Requirements, add the following as the 1st paragraph:

Prior to the removal of any waste from any project, obtain certification from the State Historic Preservation Officer of the State Department of Cultural Resources certifying that the deposition of the waste material to the proposed waste area will have no effect on any known district, site building, structure, or object, architectural and/or archaeological that is included or eligible for inclusion in the National Register of Historic Places. Furnish a copy of this certification to the Engineer prior to performing any work in the proposed waste site.

Page 8-8, Article 802-2, General Requirements, 7th paragraph, add the following as the 2nd sentence:

The Department's borrow and waste site reclamation procedures for contracted projects is available on the NCDOT website and shall be used for all borrow and waste sites on this project.

CONCRETE TRANSITIONAL SECTIONS FOR CATCH BASINS AND DROP INLETS:
(1-20-09) M8R03

Revise the *Metric Standard Specifications* as follows:

Page 8-26, Article 840-4 Measurement and Payment, delete the eighth full paragraph and replace with the following:

No separate payment will be made for Concrete Aprons as shown in Standard Drawings 840.17, 840.18, 840.19, 840.26, 840.27 and 840.28 and will be incidental to the other work in this section.

Page 8-31, Article 852-4 Measurement and Payment, add the following as the fourth paragraph.

Concrete Transitional Section for Catch Basin will be measured and paid for in units of each.

Concrete Transitional Section for Drop Inlet will be measured and paid for in units of each.

Payment will be made under:

Pay Item	**Pay Unit**
Concrete Transitional Section for Catch Basin	Each
Concrete Transitional Section for Drop Inlet	Each

Revise the *Metric Roadway Standard Drawings* as follows:

On page 852.04, change Pay Limits for Concrete Apron for Drop Inlets in two places on the drawing to *Pay Limits for Concrete Transitional Section for Drop Inlet.*

On page 852.05, change Concrete Apron for Catch Basin on the drawing to *Concrete Transitional Section for Catch Basin.*

On page 852.06, change Pay Limits for Concrete Apron for Drop Inlets in two places on the drawing to *Pay Limits for Concrete Transitional Section for Drop Inlet.*

SLUICE GATE:
(7-1-95) M8 R20

Description

The work consists of the construction of a sluice gate on an endwall in accordance with the details in the plans, the applicable requirements of Section 838 of the *2006 Metric Standard Specifications*, in accordance with the manufacturer's recommendations and as directed by the Engineer. Provide a gate that forms a watertight seal when closed.

Measurement and Payment

____*mm Sluice Gate* will be measured and paid for as each for the actual number of sluice gates that have been incorporated into the completed and accepted work. Such prices and payment will be full compensation for all materials, labor, equipment and incidentals necessary to complete the work. The endwall will be measured and paid for in accordance with Article 838-4 of the *2006 Metric Standard Specifications*.

Payment will be made under:

Pay Item	Pay Unit
____*mm Sluice Gate*	Each

ENDWALLS:
(5-20-08) M8 R25

Revise the *Standard Specifications* as follows:

Page 8-23, Article 838-4 Replace the 1st and 2nd paragraph with the following:

Endwalls will be measured and paid for in cubic meters of concrete or brick that have been completed and accepted. This quantity will be computed from the dimensions shown on the plans or from revised authorized dimensions. Where precast concrete units have been approved and are used in lieu of cast-in-place units the quantity to be paid for will be computed the same as if cast-in-place units were used, as no reduction in pay quantity will be made due to the use of precast in lieu of cast in place endwalls.

Reinforced Endwalls will be measured and paid for in cubic meters of concrete or brick that have been completed and accepted. This quantity will be computed from the dimensions shown on the plans or from revised authorized dimensions. Where precast concrete units have been approved and are used in lieu of cast-in-place units the quantity to be paid for will be computed the same as if cast-in-place units were used, as no reduction in pay quantity will be made due to the use of precast in lieu of reinforced cast in place endwalls.

CONCRETE PAVED DITCH LEVEL SPREADER:

Description:

Construct and maintain level spreaders at the locations shown on the plans and in accordance with the details in the plans. Work includes excavation, concrete, and shaping, furnishing and placing permanent soil reinforcement matting.

Materials:

Concrete paved ditch .....Section 850

Permanent soil reinforcement mat shall meet the requirements in the special provision entitled "PERMANENT SOIL REINFORCEMENT MAT" found elsewhere in these contract documents.

Construction:

Concrete paved ditch shall be in accordance with Section 850 of the *Standard Specifications*.

Install permanent soil reinforcement mat in accordance with the special provision entitled "PERMANENT SOIL REINFORCEMENT MAT" found elsewhere in these contract documents.

Measurement and Payment:

Permanent Soil Reinforcement Matting will be measured and paid for in accordance with the special provision entitled "PERMANENT SOIL REINFORCEMENT MAT" found elsewhere in these contract documents.

Concrete Paved Ditch and Drainage Ditch Excavation will be measured and paid for in accordance with sections 850 and 240 of the *Standard Specifications*.

Payment will be made under:

Pay Item	**Pay Unit**
___(mm) Concrete Paved Ditch	Square Meter
Drainage Ditch Excavation	Cubic Meter
Permanent Soil Reinforcement Mat	Square Meter

RETICULINE FRAME AND GRATE:

Description

Furnish and install reticuline frames and grates in accordance with this provision and the plan detail sheets, at locations designated on the plans.

Material

The frame and grate shall be fabricated using steel meeting the requirements of ASTM A588, A572, A242, or A441. The grate shall be non-traffic bearing, a minimum of 2 inches thick with a minimum bar spacing of 1 inch and a maximum of 3 inches.

Measurement and Payment

Reticuline Frame and Grate shall be measured and paid for in units of each that have been incorporated into the completed and accepted work.

Pay Item	**Pay Unit**
Reticuline Frame and Grate	Each

GUARDRAIL ANCHOR UNITS, TYPE 350:

(4-20-04) M8 R65

Description

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the *2006 Metric Standard Specifications*, and at locations shown in the plans.

Materials

The Contractor may at his option, furnish any one of the guardrail anchor units.

Guardrail anchor unit (ET-2000) as manufactured by:

Trinity Industries, Inc.
2525 N. Stemmons Freeway
Dallas, Texas 75207
Telephone: 800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

Road Systems, Inc.
3616 Old Howard County Airport
Big Spring, Texas 79720
Telephone: 915-263-2435

Prior to installation the Contractor shall submit to the Engineer:

(A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the *2006 Standard Specifications*.

(B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the *2006 Metric Standard Specifications*.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

Construction Methods

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the *2006 Metric Standard Specifications* and is incidental to the cost of the guardrail anchor unit.

Measurement and Payment

Measurement and payment will be made in accordance with Articles 862-6 of the *2006 Metric Standard Specifications*.

Payment will be made under:

Pay Item	Pay Unit
Guardrail Anchor Units, Type 350	Each

SOUND BARRIER WALL **(8-4-09)**

1.0 Description

This work consists of furnishing precast panels, structural steel, concrete, and all other materials; handling, transporting, fabricating, galvanizing, and storing materials; furnishing erection drawings, pile excavation, backfilling, erecting and installing the sound barrier wall members and all other materials as required by the plans, Standard Specifications and this Special Provision.

The plans allow for a choice of 10 ft (3.1 m) or 15 ft (4.6 m) pile spacing. Pile spacings greater than 15 ft (4.6 m) will not be permitted. Once selected, provide consistent pile spacing throughout the entire length of the wall unless the Engineer approves otherwise.

2.0 ALTERNATE PILE SPACING

As an alternate, the Contractor may submit plans for pile spacing greater than 10' and less than 15' for review, comments and approval. The excavated hole diameter, excavation depth and reinforcing steel shall be equal to the amount shown on the existing plans for the 15' pile spacing. A variance in the reinforcing steel will be allowed for the length of horizontal and number of vertical reinforcement bars in the precast panel for the alternate pile spacing.

Submit two sets of detailed plans for review. Include all details in the plans, including the size and spacing of required reinforcement necessary to fabricate the precast panels. Have a North Carolina Registered Professional Engineer check, seal and date the plans. After the plans are reviewed and, if necessary, the corrections made, submit one set of reproducible tracings on 22" x 34" sheets to become part of the contract plans.

3.0 Materials and Fabrication

Provide materials and fabricate members in accordance with the requirements of Division 10 of the Standard Specifications for Roads and Structures.

Provide precast panels that are 4 inches ± ¼ inch (102 ± 6 mm) thick with an exposed aggregate finish on one face. The panel face with the aggregate finish shall be installed facing the roadway. The depth of the exposure is required to range from 0 to 1/4 inch (0 mm to 6 mm). Furnish three 12" x 12" (300 mm x 300 mm) samples for approval which establish the acceptable variations in color, texture, and uniformity. After the color, texture, and uniformity of the furnished samples are approved, produce a full scale panel unit meeting design requirements. This mock-up and the furnished samples establish the base or standard quality for acceptance of the panels. When producing the final installed panels, use fine and coarse aggregate, retarder, and cement from the same source as those used in the approved sample panels.

4.0 Construction Methods

Complete the final survey of existing ground profile after clearing the wall area but prior to submitting any working drawings. Submit the final groundline survey with the working drawings.

If the Department is responsible for the survey, the Engineer field verifies the existing ground profile along the sound barrier wall. Contact the Engineer to obtain the survey information. Otherwise, complete the existing ground survey to determine the number and heights of the precast panels.

Provide consistent pile spacing throughout the length of the wall. Use odd pile spacings, if necessary, only at the ends of the wall and at turning points as approved by the Engineer.

Excavate holes with the diameters shown on the plans. Perform pile excavation to the depths shown on the plans and install piles as shown on the plans or in the accepted submittals with a tolerance of 1/2 inch per foot (42 mm per meter) from vertical. Backfill excavations with concrete after placing piles.

A. Pile Excavation

Use equipment of adequate capacity and capable of drilling through soil and non-soil including rock, boulders, debris, man-made objects and any other materials encountered. Blasting is not permitted to advance the excavation. Blasting for core removal is only permitted when approved by the Engineer. Dispose of drilling spoils in accordance with Section 802 of the Standard Specifications and as directed by the Engineer. Drilling spoils consist of all excavated material including water removed from the excavation either by pumping or drilling tools.

If unstable, caving or sloughing soils are anticipated or encountered, stabilize excavations with either slurry or steel casing. When using slurry, submit slurry details including product information, manufacturer's recommendations for use, slurry equipment information and written approval from the slurry supplier that the mixing water is acceptable before beginning drilling. When using steel casing, use either the sectional type or one continuous corrugated or non-corrugated piece. Steel casings should consist of clean watertight steel of ample strength to withstand handling and driving stresses and the pressures imposed by concrete, earth or backfill. Use steel casings with an outside diameter equal to the hole size and a minimum wall thickness of 1/4 inch (6 mm).

B. Concrete Placement

Before placing concrete, center and support the pile in the excavation and check the water inflow rate in the excavation after any pumps have been removed. If the inflow rate is less than 6" (150 mm) per half hour, remove any water and free fall the concrete into the excavation. Ensure that concrete flows completely around the pile. If the water inflow rate is greater than 6" (150 mm) per half hour, propose a concrete placement procedure to the Engineer. The Engineer shall approve the concrete placement procedure before placing concrete.

Fill the excavation with Class A concrete in accordance with Section 1000 of the Standard Specifications except as modified herein. Provide concrete with a slump of 6" to 8" (150 to 200 mm). Use an approved high-range water reducer to achieve this slump. Place concrete in a continuous manner and remove all casings.

5.0 Working Drawings

Submit casting drawings for the precast face panels for approval in accordance with Article 1077-2 of the Standard Specifications prior to casting. Show the inserts, method of handling, and support details used for transportation on casting drawings. Submit metalwork fabrication drawings for approval prior to fabrication of steel wall components. Submit an erection plan and concrete face panel placing plan, including location of various heights of panels, for review and acceptance prior to fabrication of metalwork. Submit five sets of detail drawings.

6.0 Method of Measurement

The quantity of sound barrier wall to be paid for will be the actual square feet (square meters) of precast panels used in the completed and accepted wall. Measurement will be made of the total area of precast panels used in the wall.

7.0 Basis of Payment

The quantity of sound barrier wall, measured as provided above, will be paid for at the contract unit price bid per square foot (square meter) for "Sound Barrier Wall".

The unit price bid per square foot (square meter) will be full compensation for all work covered by this Special Provision including, but not limited to, furnishing precast panels, structural steel, concrete, and all other materials; handling, transporting, fabricating, galvanizing, and storing materials; furnishing erection drawings, backfilling, pile excavation including any casing or slurry, and erecting and installing the sound barrier wall members.

Payment will be made under:

Sound Barrier Wall.....Square Foot (Square Meter)

CONTINUOUS FLIGHT AUGER PILES FOR SOUND BARRIER WALLS (SPECIAL)

1.0 General

Continuous flight auger (CFA) piles are constructed by drilling a borehole with a continuous flight hollow stem auger and filling the borehole by pumping grout through the auger as it is withdrawn. After completing grout placement, reinforcement is inserted into the column of fluid grout. At the Contractor's option, construct CFA piles for sound barrier walls in lieu of pile excavation. Install CFA piles with the required depth in accordance with the contract and accepted submittals. Use a CFA Pile Subcontractor prequalified by the NCDOT Contractual Services Unit for CFA pile work (work code 3110). For this provision, "pile" refers to a CFA pile and "reinforcement" refers to steel piles.

2.0 CFA Pile Installation Plan Submittal

Provide 4 hard copies and an electronic copy (PDF on CD or DVD) of the CFA pile installation plan submittal. Submit the installation plan at least 15 calendar days before starting CFA pile construction. Do not begin pile construction until the CFA pile installation plan is accepted.

Submit detailed project specific information including the following.

1. List and sizes of proposed equipment including CFA drilling rigs, augers and other drilling tools and grouting equipment.

2. Step-by-step description of CFA pile installation and sequence of pile construction.

3. Methods for placing reinforcement with procedures for supporting and positioning the reinforcement.

4. Minimum grout volume factor. The grout volume factor is equal to the grout volume placed divided by the theoretical grout volume for each depth increment. A grout volume factor of at least 1.15 is required.

5. Equipment and procedures for monitoring and recording grout volume.

6. Examples of construction records to be provided in accordance with Section 6.0.

7. Procedures for containment and disposal of drilling spoils in accordance with Section 802 of the Standard Specifications.

8. Grout mix design including laboratory test results in accordance with the Grout for Structures provision.

9. Other information shown on the plans or requested by the Engineer.

If alternate installation procedures are proposed or necessary, a revised CFA pile installation plan submittal may be required. If the work deviates from the accepted submittal without prior approval, the Engineer may suspend CFA pile construction until a revised plan is submitted and accepted.

3.0 Materials

Use steel piles meeting the requirements of Section 1084 of the *Standard Specifications*.

Use grout in accordance with the contract.

4.0 CFA Pile Preconstruction Meeting

Before starting CFA pile construction, conduct a preconstruction meeting to discuss the installation and monitoring of the piles. Schedule this meeting after all CFA pile submittals have been accepted and the CFA Pile Subcontractor has mobilized to the site. The Resident or Bridge Maintenance Engineer, Bridge Construction Engineer, Geotechnical Operations Engineer, Contractor and CFA Pile Subcontractor Superintendent, Drill Rig Operators and Project Manager will attend this preconstruction meeting.

5.0 Construction Methods

Use equipment and methods reviewed and accepted in the CFA pile installation plan or approved by the Engineer. Inform the Engineer of any deviations from the accepted plan.

Dispose of drilling spoils and excess waste grout in accordance with Section 802 of the *Standard Specifications* and as directed by the Engineer. Drilling spoils consist of all excavated material including water removed from boreholes.

A. Drilling

Use CFA piling rigs capable of drilling to the dimensions and depths shown on the plans or otherwise required by the Engineer.

Use single helix hollow stem augers with uniform diameters and continuous flights from the top of the auger to the bottom tip of the cutting face. Provide augers with flights and teeth that cut the bottom of the borehole flat. Augers with outside diameters at least 97% of the pile design diameter are required. Augers capable of installing piles to a depth 20% greater than plan depth are also required.

Unless piles are installed with a hydraulic fixed mast installation platform and the stem to which the auger is fixed has an outside diameter 10" (250 mm) or greater, at least one guide connected to the leads of the CFA piling rig is required. Prevent the leads from rotating during drilling and grouting.

Seal the grout injection port to prevent entry during drilling. Keep the hollow stem of augers clean when drilling. Clearly mark augers or leads every foot (0.3 m) along their length with markings visible to the unaided eye from the ground. Check for correct pile location and alignment before beginning drilling. Do not begin drilling until enough grout to complete the pile is on the project site.

Advance the auger into the ground at a continuous rate. Do not raise the auger until beginning grout placement. Control the auger rotation speed to prevent excess spoil from being transported to the ground surface and surrounding soil being drawn laterally into the borehole.

If muck, organics, soft soil or other unsuitable materials are encountered within 5 ft (1.5 m) of the ground surface, contact the Engineer as these materials can cause problems with top of pile construction. If auger refusal is encountered before reaching plan depth, stop the auger rotation and inform the Engineer. Unless it is determined otherwise, refusal is defined as less than 1 ft (0.3 m) of auger penetration per minute.

B. Grouting

Remove oil, rust inhibitors, residual drilling slurries and similar foreign materials from holding tanks/hoppers, stirring devices, pumps and lines and all other equipment in contact with grout before use.

Place a screen between the ready mix truck and the grout pump to remove large particles or cement balls using a mesh that has openings no larger than 3/4 inch (19 mm).

Use a positive displacement piston type pump with a known volume per stroke that can develop peak pressures at the pump of at least 350 psi (2.4 MPa). Size the pump to maintain a smooth continuous delivery of grout while limiting pressure variations (particularly pressure drops) due to pump strokes. At the beginning of construction, provide the grout volume delivered by each pump stroke and verify this value is within 3% of the actual volume. Recalibrate the grout volume per pump stroke during construction as necessary or directed by the Engineer.

Place grout in accordance with the contract and accepted submittals. Pump grout without difficulty to fill any soft or porous zones and with sufficient pressure to ensure a continuous monolithic pile with at least the plan cross section from the maximum borehole depth to the top of the grout column. Provide grout free of segregation, intrusions, contamination, structural damage or inadequate consolidation (honeycombing).

Begin placing grout within 5 minutes after the auger has reached plan depth. At the beginning of grout placement, lift the auger 6 to 12 inches (150 to 300 mm) and remove the sealing device by applying grout pressure or with a steel bar. Do not lift the auger beyond this range in order to minimize soil movement. After grout flow is initiated, reinsert the auger to the original depth.

Pump grout continuously while extracting the auger at a smooth steady rate. Maintain a positive grout pressure at the auger injection point at all times. If rotation occurs while removing the auger, rotate the auger in the same direction as during drilling. If grout placement is suspended for any reason, inform the Engineer and redrill the CFA pile.

Monitor the depth of the auger injection point while counting pump strokes during grouting. Record the grout volume and factor versus depth of the auger injection point in increments of 5 ft (1.5 m) or less.

C. Top of Pile Finishing and Protection

After placing grout, remove all excess grout and spoil from and place a temporary form within the top of the grout column. Use a form 3 to 5 ft (1 to 1.5 m) long with a diameter equal to or larger than the pile diameter. Place the form with equal lengths above and below the ground surface. Recheck the top of the grout and remove any foreign material. After the grout has reached initial set as determined by the Engineer, remove the form without disturbing the ground surface around the pile.

After placing the reinforcement, square the top of the CFA pile with the pile axis while grout is still fluid or by cutting off hardened grout. Construct the top of CFA pile to the elevation shown on the plans.

D. Reinforcement

Provide reinforcement for CFA piles consisting of steel piles as shown on the plans and accepted submittals. Place reinforcement as a unit while the grout is still fluid. Lower or gently push reinforcement into the grout. Do not vibrate or drive the reinforcement. Support the reinforcement at the ground surface until the grout strength reaches 2,500 psi (17.2 MPa). Contact the Engineer if reinforcement can not be properly inserted to the required depth.

6.0 Construction Records

Provide 2 original hard copies of CFA pile construction records including the following after completing each pile.

1. Names of CFA Pile Subcontractor, Superintendent, Drill Rig Operator and Project Manager
2. Project description, county, NCDOT contract, TIP and WBS element number
3. Wall station and number and pile location and identifier
4. The grout volume and factor versus depth of the auger injection point in increments of 5 ft (1.5 m) or less
5. CFA pile diameter, length and tip elevation, top of pile and ground surface elevations
6. Auger diameter and theoretical volume of the borehole
7. Grout temperature and flow for each ready mix truck
8. Size, length, top elevation and grade of reinforcement
9. Date and time drilling begins and ends, grout is mixed and arrives on-site, pumping grout begins and ends and reinforcement is placed
10. Weather conditions including air temperature at time of grout placement

11. All other pertinent details related to CFA pile construction

After completing CFA piles for each sound barrier wall, submit electronic copies (PDF on CD or DVD) of all corresponding construction records.

7.0 CFA Pile Acceptance

CFA pile acceptance is based on the following criteria.

1. Grout volume factor is greater than the minimum required for any 5 ft (1.5 m) depth increment.

2. Grout is in accordance with the contract and does not have any evidence of segregation, intrusions, contamination, structural damage or inadequate consolidation (honeycombing).

3. CFA pile and reinforcement location, alignment and elevations are within tolerances for sound barrier walls for pile excavation and steel piles are in accordance with the contract and accepted submittals.

If the Engineer determines a CFA pile is unacceptable, additional testing, remedial measures or replacement piles are required at no additional cost to the Department. Obtain approval for remediation proposals before performing work.

8.0 Measurement And Payment

CFA piles for sound barrier walls will be included in the contract unit price bid for *Sound Barrier Wall*. No separate payment will be made for CFA piles. The contract unit price bid for *Sound Barrier Wall* will be full compensation for all costs for submittals, monitoring and recording, labor, tools, equipment, reinforcement and grout complete and in place and all incidentals necessary to drill and construct CFA piles in accordance with this provision. No payment will be made for any costs associated with unacceptable CFA piles.

HIGH STRENGTH BOLTS (11-17-06)

In Section 440-8(A) of the Standard Specifications, revise the third paragraph and insert a new paragraph four, respectively, as follows:

"Make sure that plan bolts and washers have a thin coat of lubricant at the time of installation."

"Use nuts that are pre-waxed by the producer/supplier prior to shipping to the project."

FENCE:
(3-6-06) M8 R86

Revise the *2006 Metric Standard Specifications* as follows:

Page 8-44, Subarticle 866-3(A), second sentence,

Add *existing fencing* after stumps

COATED CHAIN LINK FENCE:

The chain link fence that begins left of Sta. –L- 44+40 and terminates left of Stat. –L- 47+30 shall be black in color. Black coating material shall be resistant to color fading and wear resistant. Black coating material and method of coating shall be approved by the Engineer.

No separate payment shall be made for coating of chain link fence as such work shall be incidental to the item *Chain Link Fence, 1200 mm Fabric*.

SUBSURFACE DRAINAGE - UNDERDRAIN

150 mm perforated underdrain is as shown on *Roadway Design Standard Drawing* No. 815.03. Underdrain pipe should be installed 2 meters below subgrade or as deep as practical to allow for sufficient out-fall. Allow underdrain to function for 30 days prior to the earliest occurrences of either undercutting, proof rolling, or any embankment construction. Payment will be made under Section 815-4 of the *NCDOT Standard Specifications*.

PREFORMED SCOUR HOLE WITH LEVEL SPREADER APRON:
(10-15-02) (Rev 6-17-08) M8 R105

Description

Construct and maintain preformed scour holes with spreader aprons at the locations shown on the plans and in accordance with the details in the plans. Work includes excavation, shaping and maintaining the hole and apron, furnishing and placing filter fabric, rip rap (class as specified in the plans) and permanent soil reinforcement matting.

Materials

Item	Section
Plain Rip Rap	1042
Filter Fabric	1056

The permanent soil reinforcement matting shall be permanent erosion control reinforcement mat and shall be constructed of 100% coconut fiber stitch bonded between a heavy duty UV stabilized cuspated (crimped) netting overlaid with a heavy duty UV stabilized top net. The three nettings shall be stitched together on 38 mm centers UV stabilized polyester thread to form a permanent three dimensional structure. The mat shall have the following physical properties:

Property	*Test Method*	*Value Unit*
Light Penetration	ASTM D6567	15 %
Thickness	ASTM D6525	13 mm
Mass Per Unit Area	ASTM D6566	0.339 kg/m^2
Tensile Strength	ASTM D6818	572 kg/m
Elongation (Maximum)	ASTM D6818	49 %
Resiliency	ASTM D6524	> 70 %
UV Stability*	ASTM D4355	≥80 %
Porosity (Permanent Net)	Calculated	≥85 %
Minimum Filament	Measured	0.76 mm
Maximum Permissible Shear Stress (Vegetated)	Performance Test	≥ 39.1 kg/m^2
Maximum Allowable Velocity	Performance Test	≥ 4.9 m/s

*ASTM D1682 Tensile Strength and % strength retention of material after 1000 hours of exposure.

Submit a certification from the manufacturer showing:

(A) the chemical and physical properties of the mat used, and
(B) conformance of the mat with this specification

Soil Preparation

All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions that would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

Measurement and Payment

Preformed Scour Holes with Level Spreader Aprons will be measured and paid as the actual number that has been incorporated into the completed and accepted work. Such price and payment will be full compensation for all work covered by this provision.

Payment will be made under:

Pay Item	**Pay Unit**
Preformed Scour Hole with Level Spreader Aprons	Each

RETROFITTING WHEELCHAIR RAMPS WITH DETECTABLE WARNINGS (Raised Truncated Domes):

(10-21-03) (Rev.7-18-06) M8 R125

Description

This work shall consist of retrofitting existing concrete wheelchair ramps with detectable warnings in accordance with the details, *2006 Metric Standard Specifications* and these provisions.

Materials

Detectable warnings and truncated domes shall be in accordance with Article 848-2 of the *2006 Metric Standard Specifications* for paving blocks or stamped concrete.

Construction Methods

Place detectable warnings and truncated domes in accordance with Section 848-3 of the *2006 Metric Standard Specifications*. Sawcut to the full depth of the concrete and adjust the existing subgrade to the proper grade prior to placing concrete to be stamped or installing paving blocks.

The detectable warnings shall have the same or nearly the same contrast as the existing ramp.

Measurement and Payment

Retrofit Existing Wheelchair Ramps will be measured and paid for as the actual number of retrofitted wheelchair ramps, which have been completed and accepted. Such price and payment will be full compensation for excavation and backfilling; sawing, repairing and/or replacing the existing sidewalk or curbs within the pay limits for retrofit shown on the detail; pavement repairs; furnishing and placing detectable warnings, construction joints and removal and disposal of existing sidewalk and curb and gutter when required and for all materials labor, equipment, tools and incidentals necessary to complete the work.

Payment will be made under:

Pay Item	Pay Unit
Retrofit Existing Wheelchair Ramp	Each

STREET SIGNS AND MARKERS AND ROUTE MARKERS:

(7-1-95) M9 R01

Move any existing street signs, markers, and route markers out of the construction limits of the project and install the street signs and markers and route markers so that they will be visible to the traveling public if there is sufficient right of way for these signs and markers outside of the construction limits.

Near the completion of the project and when so directed by the Engineer, move the signs and markers and install them in their proper location in regard to the finished pavement of the project.

Stockpile any signs or markers that cannot be relocated due to lack of right of way, or any signs and markers that will no longer be applicable after the construction of the project, at locations directed by the Engineer for removal by others.

The Contractor shall be responsible to the owners for any damage to any street signs and markers or route markers during the above described operations.

No direct payment will be made for relocating, reinstalling, and/or stockpiling the street signs and markers and route markers as such work shall be considered incidental to other work being paid for by the various items in the contract.

STEEL U-CHANNEL POSTS:
(7-18-06) M9 R02

Revise the *2006 Metric Standard Specifications* as follows:

Page 9-12 Subarticle 903-3(D) first paragraph, last sentence, delete the last sentence and add the following:

Use posts of sufficient length to permit the appropriate sign mounting height. Spliced posts are not permitted on new construction.

GALVANIZED HIGH STRENGTH BOLTS, NUTS AND WASHERS:
(2-17-09) M10R02

Revise the *Metric Standard Specifications* as follows:

Page 10-101, Subarticle 1072-7(F)(3) Change the AASHTO reference to B 695 Class 55

Page 10-201, Table 1092-2, Steel Sign Materials, Change High Strength Bolts, Nuts & Washers ASTM Specifications for Galvanizing to B695 Class 55.

Page 10-211, Subarticle 1094-1(A) Breakaway or Simple Steel Beam Sign Supports, replace the first full paragraph with the following:

> Fabricate high strength bolts, nuts, and washers required for breakaway supports from steel in accordance with ASTM A325 and galvanize in accordance with AASHTO B 695 Class 55.

Page 10-212, Article 1096-2 Steel Overhead Sign Structures, replace the last sentence with the following:

> The galvanizing shall meet the requirements of AASHTO B 695 Class 55 for fasteners and of ASTM A123 for other structural steel.

AGGREGATE PRODUCTION:
(11-20-01) M10 R05

Provide aggregate from a producer who uses the current Aggregate Quality Control/Quality Assurance Program that is in effect at the time of shipment.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the *2006 Metric Standard Specifications*. Copies of this procedure are available upon request from the Materials and Test Unit.

CONCRETE BRICK AND BLOCK PRODUCTION:
(11-20-01) M10 R10

Provide concrete brick and block from a producer who uses the current Solid Concrete Masonry Brick/Unit Quality Control/Quality Assurance Program that is in effect on the date that material is received on the project.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the *2006 Metric Standard Specifications*. Copies of this procedure are available upon request from the Materials and Test Unit.

PORTLAND CEMENT CONCRETE (Alkali-Silica Reaction):
(2-20-07) M10 R16

Revise the *2006 Metric Standard Specifications* as follows:

Article 1024-1(A), replace the 2nd paragraph with the following:

Certain combinations of cement and aggregate exhibit an adverse alkali-silica reaction. The alkalinity of any cement, expressed as sodium-oxide equivalent, shall not exceed 1.0 percent. For mix designs that contain non-reactive aggregates and cement with an alkali content less than 0.6%, straight cement or a combination of cement and fly ash, cement and ground granulated blast furnace slag or cement and microsilica may be used. The pozzolan quantity shall not exceed the amount shown in Table 1024-1. For mixes that contain cement with an alkali content between 0.6% and 1.0%, and for mixes that contain a reactive aggregate documented by the Department, regardless of the alkali content of the cement, use a pozzolan in the amount shown in Table 1024-1.

Obtain the list of reactive aggregates documented by the Department at:
http://www.ncdot.org/doh/operations/materials/pdf/quarryasrprob.pdf

Table 1024-1
Pozzolans for Use in Portland Cement Concrete

Pozzolan	*Rate*
Class F Fly Ash	20% by weight of required cement content, with 1.2 kg Class F fly ash per kg of cement replaced
Ground Granulated Blast Furnace Slag	35%-50% by weight of required cement content with 1 kg slag per kg of cement replaced
Microsilica	4%-8% by weight of required cement content, with 1 kg microsilica per kg of cement replaced

GLASS BEADS:
(7-18-06) M10 R35

Revise the *2006 Metric Standard Specifications* as follows:

Page 10-182, 1087-4(C) Gradation & Roundness

Replace the second sentence of the first paragraph with the following:

All Drop-On and Intermixed Glass Beads shall be tested in accordance with ASTM D1155.

Delete the last paragraph.

ENGINEERING FABRICS TABLE 1056-1:
(7-18-06) M10 R40

Revise the *2006 Metric Standard Specifications* as follows:

Page 10-80, Table 1056-1, replace the values for Trapezoidal Tear Strength with the following:

Physical Property	ASTM Test Method	Type 1	Type 2	Type 3		Type 4
				Class A	Class B	
Typical Applications		Shoulder Drain	Under Riprap	Temporary Silt Fence		Soil Stabilization
Trapezoidal Tear Strength	D4533	*200* N	*334* N	--	--	*334* N

PRECAST DRAINAGE STRUCTURES - MACRO-SYNTHETIC FIBERS

(7-15-08)(Rev 11-18-08) SP 10 R42

Description

Substitute as an option, macro-synthetic fibers in lieu of 100 mm x 100 mm W1.4 x W1.4 welded wire fabric reinforcement for selected precast concrete products in accordance with the following requirements.

Materials

Item	Section
Portland Cement Concrete	1077-5

(A) Substitute macro-synthetic fibers only for steel reinforcement with an area of steel of 254 mm^2/m or less in the following items:

(1) **Precast Drainage Structure** units in accordance with the requirements of *Standard Drawing 840.45*.

(2) **Precast Manhole 1.2 Meter' Riser Sections** in accordance with the requirements of *Standard Drawing 840.52*.

All other requirements, including reinforcement for these precast concrete items will remain the same.

(B) **Submittal** Submit to the Department for approval by the precast producer and fiber manufacturer, independently performed test results certifying the macro-synthetic fibers and the precast concrete products meet the requirements listed herein:

(C) **Macro-Synthetic Fibers**

(1) Manufacture from virgin polyolefins (polypropylene and polyethylene) and comply with ASTM C 1116.4.1.3.

Fibers manufactured from materials other than polyolefins Submit test results certifying resistance to long-term deterioration when in contact with the moisture and alkalies present in cement paste and/or the substances present in air-entraining and chemical admixtures.

(2) Fiber length - no less than 38 mm.

(3) Macro-synthetic fibers - aspect ratio (length divided by the equivalent diameter of the fiber) between 45 and 150.

(4) Macro-synthetic fibers - Minimum tensile strength of 2812 kg/cm^2 when tested in accordance with ASTM D 3822.

(5) Macro-synthetic fibers - minimum modulus of elasticity of 28,123 kg/cm^2 when tested in accordance with ASTM D 3822.

(D) Fiber Reinforced Concrete

(1) Approved structural fibers may be used as a replacement of steel reinforcement in allowable structures of NCDOT Standards 840.45 and 840.52. The dosage rate, in pounds of fibers per cubic yard, shall be as per recommended by the fiber manufacturer to provide a minimum average residual strength (in accordance with ASTM C 1399) of concrete of no less than that of the concrete with the steel reinforcement that is being replaced, but no less than 2.97 kg/m^3. Submit the recommendations of the manufacturer that correlate the toughness of steel-reinforced concrete with that of the recommended dosage rate for the fiber-reinforced concrete.

(2) Fiber reinforced concrete - 4.5% air content, ± 1.5% tolerance.

(3) Fiber reinforced concrete - develop a minimum compressive strength 2.97 kg/m^3 in 28 days.

(4) Workability of the concrete mix - determine in accordance with ASTM C995. The flow time - not be less than 7 seconds or greater than 25 seconds.

(5) Assure the fibers are well dispersed and prevent fiber balling during production. After introduction of all other ingredients, add the plastic concrete and mix the plastic concrete for at least 4 minutes or for 50 revolutions at standard mixing speed.

Measurement and Payment

No separate payment will be made for substitution of macro-fiber synthetic reinforcement for the steel reinforcing. The price bid for the precast units will be full compensation for furnishing and incorporating the macro-fiber synthetic reinforcement.

PAINT SAMPLING AND TESTING:

(8-15-06) M10 R45

Revise the *2006 Metric Standard Specifications* as follows:

Page 10-155, Article 1080-4, Delete the first paragraph and replace with the following:

All paint will be sampled, either at the point of manufacture or at the point of destination. Inspection and sampling will be performed at the point of manufacture wherever possible. The Contractor shall not begin painting until the analysis of the paint has been performed, and the paint has been accepted.

CHANGEABLE MESSAGE SIGNS

(11-21-06) M11 R11

Revise the *2006 Metric Standard Specifications* as follows:

Page 11-7, Article 1120-3, Replace the 3rd sentence with the following:

Sign operator will adjust flash rate so that no more than two messages will be displayed and be legible to a driver when approaching the sign at the posted speed.

PAVEMENT MARKING LINES:

(11-21-06) (Rev. 9-18-07) M12 R01

Revise the *2006 Metric Standard Specifications* as follows:

Page 12-11, Subarticle 1205-10, Measurement and Payment, delete the first sentence of the first paragraph and replace with the following:

Pavement Marking Lines will be measured and paid for as the actual number of linear meters of pavement marking lines per application that has been satisfactorily placed and accepted by the Engineer.

EXCAVATION, TRENCHING, PIPE LAYING AND BACKFILLING FOR UTILITIES:

(2-17-09) M15 R01

Revise the *2006 Metric Standard Specifications* as follows:

Page 15-4, Article 1505-4 Repair of Pavements, Sidewalks and Driveways, first paragraph, add at the end of the first sentence

in accordance with Section 848

Page 15-5, Article 1505-6

Second paragraph,

Delete *(E) Repair of Sidewalks and Driveways* in its entirety

Add as the eighth paragraph:

__" *Concrete Sidewalk* and __" *Concrete Driveways* will be measured and paid for in accordance with Article 848-4.

PERMANENT SEEDING AND MULCHING:

(7-1-95) M16 R01

The Department desires that permanent seeding and mulching be established on this project as soon as practical after slopes or portions of slopes have been graded. As an incentive to obtain an early stand of vegetation on this project, the Contractor's attention is called to the following:

For all permanent seeding and mulching that is satisfactorily completed in accordance with the requirements of Section 1660, Seeding and Mulching, and within the following percentages of elapsed contract times, an additional payment will be made to the Contractor as an incentive additive. The incentive additive will be determined by multiplying the number of acres of seeding and mulching satisfactorily completed times the contract unit bid price per acre for Seeding and Mulching times the appropriate percentage additive.

Percentage of Elapsed Contract Time	**Percentage Additive**
0% - 30%	30%
30.01% - 50%	15%

Percentage of elapsed contract time is defined as the number of calendar days from the date of availability of the contract to the date the permanent seeding and mulching is acceptably completed divided by the total original contract time.